

Construction Documents

SPECIFICATIONS

FOR

DEPARTMENT OF VETERANS AFFAIRS

Community Living Center Cottage #2

St. Cloud VAMC, St. Cloud, MN

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: Engineer of Record
 - 4. COTR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Section 05 50 00, METAL FABRICATIONS
- E. Section 07 84 00, FIRESTOPPING
- F. Section 07 92 00, JOINT SEALANTS
- G. Section 09 91 00, PAINTING
- H. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
- I. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- L. Section 23 82 00, CONVECTION HEATING and COOLING UNITS
- M. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- N. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUITS and CABLES.

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Equipment Vibration Tolerance:

1. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

C. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Engineer of Record.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

D. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

- E. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- F. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Engineer of Record for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Engineer of Record at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
 2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.
- G. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and

associated systems, including accessibility, are equivalent to that required by the contract.

- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Mock-ups: Mock-ups are required for critical items and typical component installations replicated numerous times throughout the project as directed by the Engineer of Record. The Engineer of Record and Medical Center Representatives shall review and approve the mock-up prior to installation of additional applicable components.
- G. Layout Drawings:
 - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas.
 - 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 - 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 - 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.
 - b. Hangers, inserts, supports, and bracing.
 - c. Pipe sleeves.
 - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- H. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Engineer of Record.
 2. Submit electric motor data and variable speed drive data with the driven equipment.
 3. Equipment and materials identification.
 4. Fire-stopping materials.
 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 6. Wall, floor, and ceiling plates.
- I. HVAC Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- J. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical
V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V
(Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts
and Sheaves
- E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving
Devices
- F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):

Section I-2007.....Power Boilers

Section IX-2007.....Welding and Brazing Qualifications

Code for Pressure Piping:

B31.1-2007.....Power Piping

G. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Standard Specification for Carbon Structural
Steel

A575-96(2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades

E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials

E119-09c.....Standard Test Methods for Fire Tests of
Building Construction and Materials

H. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:

SP-58-2009.....Pipe Hangers and Supports-Materials, Design and
Manufacture, Selection, Application, and
Installation

SP 69-2003.....Pipe Hangers and Supports-Selection and
Application

SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -
Dynamic, Design, Selection, Application

I. National Electrical Manufacturers Association (NEMA):

MG-1-2009.....Motors and Generators

J. National Fire Protection Association (NFPA):

31-06.....Standard for Installation of Oil-Burning
Equipment

54-09.....National Fuel Gas Code

70-08.....National Electrical Code

85-07.....Boiler and Combustion Systems Hazards Code

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the
custody of the Contractor until phased acceptance, whether or not
the Government has reimbursed the Contractor for the equipment and

- material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Engineer of Record. Such repair or replacement shall be at no additional cost to the Government.
 3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
 4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
 3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
 4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
 5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS - work in existing Building

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Engineer of Record during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Engineer of Record.
- D. Phasing of Work: Comply with all requirements shown on drawings or specified.

- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 65 degrees F minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 5000 feet per minute.
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 - 1. Material: Pressed steel, or close grained cast iron.
 - 2. Bore: Fixed or bushing type for securing to shaft with keys.
 - 3. Balanced: Statically and dynamically.
 - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
 - 1. Provide adjustable-pitch or fixed-pitch drive as follows:
 - a. Fan speeds up to 1800 RPM: 10 horsepower and smaller.
 - b. Fan speeds over 1800 RPM: 3 horsepower and smaller.
 - 2. Provide fixed-pitch drives for drives larger than those listed above.
 - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other

moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.

- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 1/4-inch bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. A one-inch diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: One inch diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same

class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.

- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
 - 1. Suitable for variable torque load.
 - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 30,000 AIC. Provide AC input line reactors (3% impedance) filters on incoming power line. Provide output line reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
 - 1. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 3/16-inch high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
 - 2. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 3/16-inch high riveted or bolted to the equipment.
- B. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- C. Valve Tags and Lists:

1. HVAC: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
2. Valve tags: Engraved black filled numbers and letters not less than 1/2-inch high for number designation, and not less than 1/4-inch for service designation on 19 gage 1-1/2 inches round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Typed or printed plastic coated card(s), sized 8-1/2 inches by 11 inches showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC PLUMBING INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- C. Attachment to Concrete Building Construction:
 1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than four inches thick when approved by the Engineer of Record for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than four inches thick when approved by the Engineer of Record for each job condition.
- D. Attachment to Steel Building Construction:
 1. Welded attachment: MSS SP-58, Type 22.

2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 7/8-inch outside diameter.
- E. Attachment to Wood Construction: Wood screws or lag bolts.
- F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 1-1/2 inches minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- G. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 1-5/8 inches by 1-5/8 inches, No. 12 gage, designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
 1. Allowable hanger load: Manufacturers rating less 200 pounds.
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 1/4-inch U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 1/2-inch galvanized steel bands, or pre-insulated calcium silicate shield for insulated piping at each hanger.
- H. Supports for Piping Systems:
 1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or pre-insulated calcium silicate shields. Provide Type 40 insulation shield or pre-insulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint,

- plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
3. High and Medium Pressure Steam (MSS SP-58):
- a. Provide eye rod or Type 17 eye nut near the upper attachment.
 - b. Piping 2 inches and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
 - c. Piping with Vertical Expansion and Contraction:
 - 1) Movement up to 3/4-inch: Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
 - 2) Movement more than 3/4-inch: Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
4. Converter and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.
- I. Pre-insulated Calcium Silicate Shields:
- 1. Provide 360 degree water resistant high density 140 psi compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 600 psi compressive strength, an extra bottom metal shield, or formed structural

steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve one inch above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 1-1/2 inch angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 1-1/2 inch angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Engineer of Record.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight

with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00 FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Engineer of Record, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Engineer of Record.
- E. Lubricants: A minimum of one quart of oil, and one pound of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 3/32-inch for floor plates. For wall and ceiling plates, not less than 0.025-inch for up to 3-inch pipe, 0.035-inch for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Engineer of Record where working area space is limited.
 - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Engineer of Record. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Engineer of Record for approval.
 - 3. Do not penetrate membrane waterproofing.

- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Engineer of Record. Damaged or defective items in the opinion of the Engineer, of Record shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 3000 psi minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- L. Install steam piping expansion joints as per manufacturer's recommendations.
- M. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00 GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).

2. As specified in Section 01 00 00 GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Engineer of Record. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Engineer of Record for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Engineer of Record's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- N. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 6 ft. above the equipment to ceiling structure, whichever is lower (NFPA 70).
- O. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury

can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Engineer of Record for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Engineer of Record.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.

- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 1/2-inch clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 6-inch pipe, 30 feet long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 2 inch excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 6 inches on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.5 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00 PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 - 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
 - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 - 6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Steam -- 125 degrees F on insulation jacket surface and 375 degrees F on metal pipe surface.
 - 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.6 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 3/16-inch high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.7 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.8 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one quart of oil and one pound of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Engineer of Record in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.9 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.10 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.11 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Engineer of Record.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.12 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Shop Drawings:
 - 1. Provide documentation to demonstrate compliance with drawings and specifications.
 - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
 - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Engineer of Record:
 - 1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - MG 1-2006 Rev. 1 2009 ..Motors and Generators
 - MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):
 - 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
 - 112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
 - 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
 - 1. Contractor's Option - Electrically Commutated motor (EC Type):
 - Motor shall be brushless DC type specifically designed for applications with heavy duty ball bearings and electronic commutation. The motor shall be speed controllable down to 20% of full speed and 85% efficient at all speeds.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.

1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- E. Voltage ratings shall be as follows:
1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 100 HP, connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
- F. Number of phases shall be as follows:
1. Motors, less than 1/2 HP: Single phase.
 2. Motors, 1/2 HP and larger: 3 phase.
 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than one HP, may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 104°F environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 104°F, the motors shall be rated for the actual ambient temperatures.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- I. Motor Enclosures:
1. Shall be the NEMA types as specified and/or shown on the drawings.
 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
 - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.

- b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
 - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
- 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
- J. Special Requirements:
 - 1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
 - 2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 - 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 160 degrees F shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
 - 4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
 - 5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 1 HP or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are

excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating HP	1200 RPM	1800 RPM	3600 RPM	Rating HP	1200 RPM	1800 RPM	3600 RPM
1	82.5%	85.5%	77.0%	1	82.5%	85.5%	77.0%
1.5	86.5%	86.5%	84.0%	1.5	87.5%	86.5%	84.0%
2	87.5%	86.5%	85.5%	2	88.5%	86.5%	85.5%
3	88.5%	89.5%	85.5%	3	89.5%	89.5%	86.5%
5	89.5%	89.5%	86.5%	5	89.5%	89.5%	88.5%
7.5	90.2%	91.0%	88.5%	7.5	91.0%	91.7%	89.5%
10	91.7%	91.7%	89.5%	10	91.0%	91.7%	90.2%
15	91.7%	93.0%	90.2%	15	91.7%	92.4%	91.0%
20	92.4%	93.0%	91.0%	20	91.7%	93.0%	91.0%
25	93.0%	93.6%	91.7%	25	93.0%	93.6%	91.7%
30	93.6%	94.1%	91.7%	30	93.0%	93.6%	91.7%
40	94.1%	94.1%	92.4%	40	94.1%	94.1%	92.4%
50	94.1%	94.5%	93.0%	50	94.1%	94.5%	93.0%
60	94.5%	95.0%	93.6%	60	94.5%	95.0%	93.6%
75	94.5%	95.0%	93.6%	75	94.5%	95.4%	93.6%
100	95.0%	95.4%	93.6%	100	95.0%	95.4%	94.1%
125	95.0%	95.4%	94.1%	125	95.0%	95.4%	95.0%
150	95.4%	95.8%	94.1%	150	95.8%	95.8%	95.0%
200	95.4%	95.8%	95.0%	200	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.

- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
- D. All test data shall be compiled into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of all equipment. Coordinate the startup and contractor testing schedules with Engineer of Record and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 31 00, HVAC DUCTS and CASINGS.
- D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25
Auditoriums, Theaters	35-40
Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50
Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35

TYPE OF ROOM	NC LEVEL
Operating Rooms	40
Patient Rooms	35
Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
 3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
 4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.
- C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
 - 2. Bases.
 - 3. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
 - 2009Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
 - A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 - A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):
 - SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):
 - 29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
 - ASCE 7-10Minimum Design Loads for Buildings and Other Structures.

- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

- A. Floor Mountings:
 - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
 - 2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.

3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
 4. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 50 pounds per square inch.
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
 3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
 4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 5. Hanger supports for piping 2 inches and larger shall have a pointer and scale deflection indicator.
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent

neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 1/4 inch. Air gap between hard and resilient material shall be not less than 1/8 inch nor more than 1/4 inch. Restraints shall be capable of withstanding design load without permanent deformation.

- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 1/4 inch when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.3 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 4 inches. Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than four inches.
- C. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 1/4 inch clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.4 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Vibration Isolation:
1. No metal-to-metal contact will be permitted between fixed and floating parts.

2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
 3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
 4. Provide heat shields where elastomers are subject to temperatures over 100 degrees F.
 5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
 6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
a. REFRIGERATION MACHINES																
ABSORPTION		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL		B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:																
ALL		---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
b. COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP		---	D, L, W	0.8	----	D, L, W	0.8	---	D, L, W	1.5	---	D, L, W	1.5	---	D, L, W	---
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
c. PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
d. ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
e. CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
60 HP & OVER:																
UP TO 300 RPM		B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM		B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER		B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5

Community Living Center Cottage #2
 St. Cloud VAMC, St. Cloud, MN
 VA Project #656-342

13 January 2016
 Bid Set
 3-DBT Project #2014-020

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H, TH R	0.8	---	H, TH R	2.0
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

NOTES:

Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.

For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.

For separate chiller building on grade, pump isolators may be omitted.

Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.

For projects in seismic areas, use only SS & DS type isolators and snubbers.

For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.

Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
 - 1. Planning systematic TAB procedures.
 - 2. Design Review Report.
 - 3. Systems Inspection report.
 - 4. Duct Air Leakage test report.
 - 5. Systems Readiness Report.
 - 6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 - 7. Vibration and sound measurements.
 - 8. Recording and reporting results.
- B. Definitions:
 - 1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
 - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
 - 3. AABC: Associated Air Balance Council.
 - 4. NEBB: National Environmental Balancing Bureau.
 - 5. Hydronic Systems: Includes chilled water, heating hot water and glycol-water systems.
 - 6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
 - 7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Section 23 07 11, HVAC INSULATION.

- F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- H. Section 23 31 00, HVAC DUCTS AND CASINGS
- I. Section 23 36 00, AIR TERMINAL UNITS
- J. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration Equipment.

1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Qualifications:
 - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
 - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Engineer of Record and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
 - 3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Engineer of Record and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five

- years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Engineer of Record. The responsibilities would specifically include:
 5. Shall directly supervise all TAB work.
 6. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - a. Would follow all TAB work through its satisfactory completion. Shall provide final markings of settings of all HVAC adjustment devices.
 - b. Permanently mark location of duct test ports.
 7. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
 2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance

during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.

- a. Air handling unit and all other fans, cubic feet per minute: Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
 - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
 - g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
 - h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the Engineer of Record for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Engineer of Record) and one hydronic system (pumps and three coils) as follows:
- a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the Engineer of Record staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:

1. Design Review Report within 90 days for conventional design projects and within 60 days for design-build projects after the system layout on air and water side is completed by the Contractor.
 2. Systems inspection report on equipment and installation for conformance with design.
 3. Duct Air Leakage Test Report.
 4. Systems Readiness Report.
 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
- 2011HVAC Applications ASHRAE Handbook, Chapter 38,
Testing, Adjusting, and Balancing and Chapter
48, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
- 2002.....AABC National Standards for Total System
Balance
- D. National Environmental Balancing Bureau (NEBB):
- 7th Edition 2005Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems
- 2nd Edition 2006Procedural Standards for the Measurement of
Sound and Vibration
- 3rd Edition 2009Procedural Standards for Whole Building Systems
Commissioning of New Construction
- Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):
- 3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Engineer of Record of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to Engineer of Record.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Engineer of Record.

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Engineer of Record if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Engineer of Record.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Allow 14 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- D. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer

room AC units, and laboratory fume hoods and biological safety cabinets.

1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
 4. Variable air volume (VAV) systems:
 - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
 - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic feet per minute. Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
 - c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
 5. Record final measurements for air handling equipment performance data sheets.
- E. Water Balance and Equipment Test: Include circulating pumps, convertors, coils:
1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
 2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
 3. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance

systems at design water flow and then verify that variable flow controls function as designed.

4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 1/2 horsepower and larger, including centrifugal/screw compressors, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Engineer of Record. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Engineer of Record.

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
 1. Take readings in rooms, approximately fifteen (15) percent of all rooms. The Engineer of Record may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to 2011 ASHRAE Handbook, "HVAC Applications", Chapter 48, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
 1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
 - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.

- b. Measure octave band sound pressure levels with specified equipment "off."
- c. Measure octave band sound pressure levels with specified equipment "on."
- d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
- a. Perform steps 1.a. thru 1.d., as above.
 - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
 - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 30 feet location.
3. Where sound pressure levels are specified in terms of dB(A), measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Engineer of Record and the necessary sound tests shall be repeated.
- F. Test readings for sound testing could go higher than 15 percent if determination is made by the Engineer of Record based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Engineer of Record.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

3.13 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 23 07 11
HVAC INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. HVAC piping, ductwork and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 60 degrees F or below.
 - 4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
 - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: HVAC Ductwork handling air at design temperature above 60 degrees F; HVAC equipment or piping handling media above 105 degrees F; Piping media and equipment 90 to 450 degrees F.
 - 8. Density: Pcf - pounds per cubic foot.
 - 9. Runouts: Branch pipe connections up to one-inch nominal size to fan coil units or reheat coils for terminal units.
 - 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: BTU per hour per square foot.
 - b. Pipe or Cylinder: BTU per hour per linear foot.
 - 11. Thermal Conductivity (k): BTU per inch thickness, per hour, per square foot, per degree F temperature difference.
 - 12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum

published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

- 13. HPS: High pressure steam (60 psig and above).
- 14. HPR: High pressure steam condensate return.
- 15. LPS: Low pressure steam (15 psig and below).
- 16. LPR: Low pressure steam condensate gravity return.
- 17. PC: Pumped condensate.
- 18. HWH: Hot water heating supply.
- 19. HWHR: Hot water heating return.
- 20. CPD: Condensate pump discharge.
- 21. R: Pump recirculation.
- 22. CW: Cold water.
- 23. HW: Hot water.
- 24. CH: Chilled water supply.
- 25. CHR: Chilled water return.
- 26. RS: Refrigerant suction.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 07 84 00, FIRESTOPPING.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- E. Section 23 21 13, HYDRONIC PIPING.
- F. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- G. Section 23 22 23, STEAM CONDENSATE PUMPS

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in *NFPA 251, Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 75 degrees F mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

2. Insulation materials: Specify each type used and state surface burning characteristics.

3. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.

4. Insulation accessory materials: Each type used.

5. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
6. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- D. American Society for Testing and Materials (ASTM):
A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

- C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)
- C1126-04.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- E84-10.....Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 09/08
- Manufacturer's Standardization Society of the Valve and Fitting Industry
(MSS):
- SP58-2009.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - - PRODUCTS

2.1 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k =
0.15 at 50 degrees F, for use at temperatures up to 250 degrees F with
all service vapor retarder jacket with polyvinyl chloride premolded
fitting covering.

- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, $k = 0.15$ at 50 degrees F, for use at temperatures up to 250 degrees F with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.2 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, $k = 0.27$ at 75 degrees F, flame spread not over 25, smoke developed not over 50, for temperatures from minus 40 degrees F to 200 degrees F. No jacket required.

2.3 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 1 mil thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 1-1/2 inch lap on longitudinal joints and minimum 3 inch butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 30 inch-pounds for interior locations and 80 inch-pounds for exterior or exposed locations or where the insulation is subject to damage.
- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.03 inches. Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.023 inch minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.024 inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 0.5 inch wide on 18 inch centers. System shall be weatherproof if utilized for outside service.
- H. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.020 inches thick with 1-1/4 inch corrugations or 0.032 inches thick with no corrugations. System shall be weatherproof if used for outside service.

2.4 REMOVABLE INSULATION JACKETS

- A. Insulation and Jacket:
1. Non-Asbestos Glass mat, type E needled fiber.
 2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
 3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
 4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

2.5 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 3.0 pcf.

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size (inches)	Insert Blocks (inches)
Up through 5	6 long

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size (inches)	Insert Blocks (inches)
6	6 long
8, 10, 12	9 long
14, 16	12 long
18 through 24	14 long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 300 degrees F), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 3.0 pcf.

2.6 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.7 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or galvanized steel.
- C. Wire: 18 gage soft annealed galvanized or 14 gage copper clad steel or nickel copper alloy.
- D. Bands: 0.5 inch nominal width, brass, galvanized steel, aluminum or stainless steel.

2.8 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: one inch mesh, 22 gage galvanized steel.
- E. Corner beads: 2 inch by 2 inch, 26 gage galvanized steel; or, 1 inch by 1 inch, 28 gage aluminum angle adhered to 2 inch by 2 inch Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 40 degrees F to 250 degrees F. Below 40 degrees F and above 250 degrees F. Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.9 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00
FIRESTOPPING.

2.10 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Engineer of Record for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 60 degrees F and below. Lap and seal vapor retarder over ends and exposed edges

of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 6 inches.

- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 20 gage galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. Insulate PRVs, flow meters, and steam traps.
- I. HVAC work not to be insulated:
 - 1. Internally insulated ductwork and air handling units.
 - 2. Relief air ducts (Economizer cycle exhaust air).
 - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
 - 4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
 - 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 3/4 inch and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 3 inches of uninsulated items.
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow fitting insulation shall be field-fabricated, mitered or factory prefabricated

to the necessary size and shape to fit on the elbow fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

L. Firestop Pipe and Duct insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions

M. Freeze protection of above grade outdoor piping (over heat tracing tape): 10 inch thick insulation, for all pipe sizes 3 inches and smaller and 1 inch thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

N. Provide vapor barrier jackets over insulation as follows:

1. All piping and ductwork exposed to outdoor weather.
2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature in high humidity areas.

O. Provide metal jackets over insulation as follows:

1. All piping and ducts exposed to outdoor weather.
2. Piping exposed in building, within 6 feet of the floor, that connects to laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
3. A 2 inch overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 12 inches on center each way, and not less than 3 inches from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation

edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.

2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 9 inches on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 1 inch mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 1/4 inch thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 60 to 70 square feet per gallon of vapor mastic and finish with mastic at 12 to 15 square feet per gallon over the entire fabric surface.
 - d. Chilled water pumps: Insulate with removable and replaceable 20 gage aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
 - a. 2 inch thick insulation faced with ASJ (white all service jacket): Supply air duct unlined air handling units and after filter housing.
 - b. 2 inch thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
 - c. Outside air intake ducts: one inch thick insulation faced with ASJ.
4. Cold equipment: 1-1/2 inch thick insulation faced with ASJ.
5. Chilled water pumps, water filter, chemical feeder pot or tank.
6. Hot equipment: 1-1/2 inch thick insulation faced with ASJ.
 - a. Convertors, air separators, steam condensate pump receivers.
 - b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.

- c. Domestic water heaters and hot water storage tanks (not factory insulated).
- 7. Laundry: Hot exhaust ducts from dryers and from ironers, where duct is exposed in the laundry.
- B. Molded Mineral Fiber Pipe and Tubing Covering:
 - 1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 - 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 4 inches operating at surface temperature of 61 degrees F or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 40 degrees F, or above 250 degrees F. Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 60 degrees F or less, vapor seal with a layer of glass fitting tape imbedded between two 1/16 inch coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 2 inches.
 - 3. Nominal thickness in inches specified in the schedule at the end of this section.
- C. Rigid Cellular Phenolic Foam:
 - 1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 250 degrees F.
 - 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
 - 3. Provide secure attachment facilities such as welding pins.
 - 4. Apply insulation with joints tightly drawn together

5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 2 inch thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
8. Condensation control insulation: Minimum 1.0 inch thick for all pipe sizes.
 - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

D. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Use Class S (Sheet), 3/4 inch thick for the following:
 - a. Chilled water pumps

- b. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
6. Exposed, unlined supply and return ductwork exposed to outdoor weather: 2 inch thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness (Inches)					
		Nominal Pipe Size (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 1	1 - 1½	1½ - 3	4 and Above
212-250 degrees F (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	2.0	2.0	3.0	3.0
100-211 degrees F (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	1.5	1.5	2.0	2.0
100-200 degrees F (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	1.5	1.5	----	----
40-60 degrees F (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	1.5	1.5	1.5	1.5
40-60 degrees F (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	1.5	1.5	1.5	1.5

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SECTION 23 08 00
COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 23, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements.

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Engineer of Record. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Engineer of Record and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the Engineer of Record after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

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SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Provide a direct-digital control systems as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. ~~This facility's~~ The existing campus direct-digital control system is manufactured by Johnson Controls Inc. and its ECC is located at the Power Plant. The existing system's top-end communications is via BACnet IP. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.
2. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
3. The direct-digital control system shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
 - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
 - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.

4. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
 5. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
 6. The control system shall accommodate 1 Engineering Control Centers and the control system shall accommodate 5 web-based Users simultaneously, and the access to the system should be limited only by operator password.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
 2. Flow switches.
 3. Flow meters.
 4. Sensor wells and sockets in piping.
 5. Terminal unit controllers.
- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical

specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:

1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:
1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
 2. Advanced utility metering systems. These systems may take information from the control system or its component meters and sensors. There is no command or control action from the advanced utility monitoring system on the control system however.
 3. Chiller controls. These controls, if not native BACnet, will require a BACnet Gateway.
 4. Terminal units' velocity sensors
 5. Unitary HVAC equipment (split systems) controls. These include:
 - a. Discharge temperature control.
 - b. Economizer control.
 - c. Flowrate control.
 - d. Setpoint reset.
 - e. Time of day indexing.
 - f. Status alarm.
 6. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
 7. The following systems have limited control (as individually noted below) from the ECC:
 - a. Constant temperature rooms: temperature out of acceptable range and status alarms.

- b. Medical gas systems (if not bottled at point of use): low pressure and status alarms.
- c. Medical vacuum systems high pressure and status alarms.
- d. Medical compressed air systems low pressure and status alarms.
- e. Domestic water heating systems: low temperature, high temperature and status alarms.
- f. Elevators: status alarms.
- g. Building lighting systems: on/off and scene control.
- h. Stormwater removal pumps: status alarm.
- i. Sanitary sewage pumps: status alarm.
- j. Isolation rooms: pressure outside of acceptable limit alarms.

E. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller controls	23 09 23	23 09 23	23 09 23	26
Chiller controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Medical gas panels	23	23	26	26
Split system A/C Unit field-mounted controls	23	23	16	26
Control system interface with Split system A/C controls	23 09 23	23 09 23	23 09 23	26
Split system A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
AHU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
AHU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

- F. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls

service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

Engineering Control Center (ECC) is currently located in the HVAC shop and is monitored by a workstation in the Boiler Plant. The system is a Johnson Controls Metasys Extended Architecture ADX Server that resides on a separate VLAN provided by the VA. All new systems shall tie directly on to this system and be monitored by the Metasys system.

1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.
2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.
3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include one portable operator terminal - laptop, one digital display unit, microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
4. Responsibility Table:

Item/Task	Section 23 09 23 contractor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	

Item/Task	Section 23 09 23 contactor	Control system integrator	VA
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

- G. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Radiant Ceiling Panels, thermal comfort ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Light-switch-operated toilet exhaust
2. Vestibule heater
3. Exterior stair heater
4. Attic heating and ventilation
5. Mechanical or electrical room heating and ventilation.

- H. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

1.2 RELATED WORK

- A. Section 14 24 00, Hydraulic Elevators.

- B. Section 21 05 11, Common Work Results for Fire Suppression.
- C. Section 21 10 00, Water-Based Fire-Suppression Systems.
- D. Section 22 11 23, Domestic Water Pumps.
- E. Section 22 14 29, Sump Pumps.
- F. Section 22 35 00, Domestic Water Heat Exchangers.
- G. Section 22 62 00, Vacuum Systems for Healthcare Facilities.
- H. Section 22 63 00, Gas Systems for Healthcare Facilities.
- I. Section 23 21 13, Hydronic Piping.
- J. Section 23 21 23, Hydronic Pumps.
- K. Section 23 22 23, Steam Condensate Pumps.
- L. Section 23 22 13, Steam and Condensate Heating Piping.
- M. Section 23 31 00, HVAC Ducts and Casings.
- N. Section 23 36 00, Air Terminal Units.
- O. Section 23 64 00, Packaged Water Chillers.
- P. Section 23 73 00, Indoor Central-Station Air-Handling Units.
- Q. Section 23 81 00, Decentralized Unitary HVAC Equipment.
- R. Section 26 05 11, Requirements for Electrical Installations.
- S. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- T. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- U. Section 26 09 23, Lighting Controls.
- V. Section 26 27 26, Wiring Devices.
- W. Section 27 15 00, Communications Horizontal Cabling
- X. Section 28 31 00, Fire Detection and Alarm.

1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.

- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.
- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls

- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- CC. CEthernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- DD. DFirmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- EE. EGateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- FF. FGIF: Abbreviation of Graphic interchange format.
- GG. GGraphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- HH. HGraphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- II. II/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure,

flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

- JJ. JI/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- KK. KJPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- LL. LLocal Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- MM. MNetwork Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- NN. NMS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.
- OO. ONative BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- PP. PNetwork Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- QQ. QObject: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- RR. RObject Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- SS. SObject Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required.

Objects are controlled by reading from and writing to object properties.

- TT. TOperating system (OS): Software, which controls the execution of computer application programs.
- UU. UPCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. VPeripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. WPeer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- XX. XPICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. YPID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. ZRepeater: A network component that connects two or more physical segments at the physical layer.
- AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- CCC. CCThermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. The Controls and Instrumentation System Contractor shall be Johnson Controls, a primary equipment manufacturer-owned branch office that is regularly engaged in the engineering, programming, installation and service of total integrated Facility Management System of similar size, scope and complexity to the EEC specified in this Contract. Distributors, manufacturer's representatives and wholesalers will not be acceptable.

2. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
3. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
4. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
5. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
6. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
7. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the

work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two (2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the

process value and output generated by this calculation at this same frequency.

9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±1°F
Ducted air temperature	±1°F
Outdoor air temperature	±2°F
Dew Point	±3°F
Water temperature	±1°F
Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Air pressure (ducts)	±0.1"w.c.
Air pressure (space)	±0.001"w.c.
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±0.2 in. w.g.	0-6 in. w.g.
Air Pressure	±0.01 in. w.g.	-0.1 to 0.1 in. w.g.
Airflow	±10% of full scale	
Space Temperature	±2.0°F	
Duct Temperature	±3°F	
Humidity	±5% RH	
Fluid Pressure	±1.5 psi	1-150 psi
Fluid Pressure	±1.0 in. w.g.	0-50 in. w.g. differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.
- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
 - 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.

2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
4. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
5. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
6. Color prints of proposed graphics with a list of points for display.
7. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
8. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
9. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
10. Riser diagrams of wiring between central control unit and all control panels.
11. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.

12. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 13. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
 2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.

- f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to Resident Engineer prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. Contractor shall also video tape instruction sessions noted below.
- 1. First Phase: Formal instructions to the VA facilities personnel for a total of 48 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
 - 2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 48 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
 - 3. The O/M Manuals shall contain only approved submittals as outlined in Article 1.7, SUBMITTALS. Rejected shop drawings shall not be included in the O/M Manuals. The Controls subcontractor will review

the manual contents with VA facilities personnel during second phase of training.

4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 65 to 90°F at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 150°F.
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
Standard 135-10.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):
B32-08.....Standard Specification for Solder Metal
B88-09.....Standard Specifications for Seamless Copper Water Tube
B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency
Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-11.....Information Technology-Telecommunications and
Information Exchange between Systems-Local and
Metropolitan Area Networks- Specific
Requirements-Part 3: Carrier Sense Multiple
Access with Collision Detection (CSMA/CD)
Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-11.....National Electric Code
90A-09.....Standard for Installation of Air-Conditioning
and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-10.....Tests for Flammability of Plastic Materials for
Parts and Devices and Appliances
294-10.....Access Control System Units
486A/486B-10.....Wire Connectors
555S-11.....Standard for Smoke Dampers
916-10.....Energy Management Equipment
1076-10.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. A fixed ECC and a portable operator's terminal.

- b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
 - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
 - 1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
 - 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations. They may also utilize digital wireless technologies as appropriate to the application and if approved by the VA.
 - 3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.
- D. Third Party Interfaces:
 - 1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
 - 2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with

the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).
4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.

2. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network in its healthcare or lab facilities.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

- A. The Engineering Control Center (ECC) is currently located in the HVAC shop and is monitored by a workstation in the Boiler Plant. The system is a Johnson Controls Metasys Extended Architecture ADX Server that

resides on a separate VLAN provided by the VA. All new systems shall tie directly on to this system and be monitored by the Metasys system.

- B. The ECC shall reside on a high-speed network with controllers as shown on system drawings. The ECC and each standard browser connected to server shall be able to access all system information.
- C. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.
- D. Hardware: ECC shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
 - 1. ECC shall be commercial standard with supporting 32- or 64-bit hardware (as required by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 4GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, and 16 speed high density DVD-RW+/- optical drive.
 - a. The hard drive shall be at the minimum 1 TB 7200 rpm SATA hard drive with 16 MB cache, and shall have sufficient memory to store:
 - 1) All required operator workstation software
 - 2) A DDC database at least twice the size of the delivered system database
 - 3) One year of trend data based on the points specified to be trended at their specified trend intervals.
 - b. Real-time clock:
 - 1) Accuracy: Plus or minus 1 minute per month.
 - 2) Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.
 - 3) Clock shall function for one year without power.
 - 4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.

- c. Serial ports: Four USB ports and two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
- d. Parallel port: Enhanced.
- e. Sound card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.
- f. Color monitor: PC compatible, not less than 22 inches, LCD type, with a minimum resolution of 1280 by 1024 pixels, non-interlaced, and a maximum dot pitch of 0.28 mm.
- g. Keyboard: Minimum of 64 characters, standard ASCII character set based on ANSI INCITS 154.
- h. Mouse: Standard, compatible with installed software.
- i. Removable disk storage: Include the following, each with appropriate controller:
 - 1) Minimum 1 TB removable hard disk, maximum average access time of 10 ms.
- j. Network interface card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.
- 2. Cable modem: 42.88 MBit/s, DOCSIS 2.0 Certified, also backwards compatible with DOCSIS 1.1/1.0 standards. Provide Ethernet or USB connectivity.
- 3. Optical modem: full duplex link, for use on 10 GBase-R single-mode and multi-mode fiber with a XENPAK module.
- 4. Auto-dial modem: 56,600 bps, full duplex for asynchronous communications. With error detection, auto answer/autodial, and call-in-progress detection. Modem shall comply with requirements in ITU-T v.34, ITU-T v.42, ITU-T v.42 Appendix VI for error correction, and ITU-T v.42 BIS for data compression standards; and shall be suitable for operating on unconditioned voice-grade telephone lines complying with 47 CFR 68.
- 5. Audible Alarm: Manufacturer's standard.
- 6. Printers:
 - a. Provide a dedicated, minimum resolution 600 dpi, color laser printer, connected to the ECC through a USB interface.
 - 1) If a network printer is used instead of this dedicated printer, it shall have a 100Base-T interface with an RJ45

connection and shall have a firmware print spooler compatible with the Operating System print spooler.

2) RAM: 512 MB, minimum.

3) Printing Speed: Minimum twenty six pages per minute (color); minimum 30 pages per minute (black/white).

4) Paper Handling: Automatic sheet feeder with 250-sheet x 8.5 inch x 11 inch paper cassette and with automatic feed.

b. Provide a dedicated black/white tractor-feed dot matrix printer for status/alarm message printing, minimum 10 characters per inch, minimum 160 characters per second, connected to the ECC through a USB interface.

1) Paper: One box of 2000 sheets of 8-1/2x11 multi-fold type printer paper.

7. RS-232 ASCII Interface

a. ASCII interface shall allow RS-232 connections to be made between a meter or circuit monitor operating as the host PC and any equipment that will accept RS-232 ASCII command strings, such as local display panels, dial-up modems, and alarm transmitters.

b. Pager System Interface: Alarms shall be able to activate a pager system with customized message for each input alarm.

c. Alarm System Interface: RS-232 output shall be capable of transmitting alarms from other monitoring and alarm systems to workstation software.

d. RS-232 output shall be capable of connection to a pager interface that can be used to call a paging system or service and send a signal to a portable pager. System shall allow an individual alphanumeric message per alarm input to be sent to paging system. This interface shall support both numeric and alphanumeric pagers.

e. Cables: provide Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.

1) NFPA 70, Type CMP.

- 2) Flame Resistance: NFPA 262, Flame Test.
- 8. Self-contained uninterruptible power supply (UPS):
 - a. Size: Provide a minimum of six hours of operation of ECC equipment, including two hours of alarm printer operation.
 - b. Batteries: Sealed, valve regulated, recombinant, lead calcium.
 - c. Accessories:
 - 1) Transient voltage suppression.
 - 2) Input-harmonics reduction.
 - 3) Rectifier/charger.
 - 4) Battery disconnect device.
 - 5) Static bypass transfer switch.
 - 6) Internal maintenance bypass/isolation switch.
 - 7) External maintenance bypass/isolation switch.
 - 8) Output isolation transformer.
 - 9) Remote UPS monitoring.
 - 10) Battery monitoring.
 - 11) Remote battery monitoring.
- E. ECC Software:
 - 1. Provide for automatic system database save and restore on the ECC's hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
 - 2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
 - 3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
 - 4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Acceptable operating systems are Windows XP, Windows System 7, Linux, and UNIX.
 - 5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10

graphic screens at once for comparison and monitoring of system status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.

6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The operating system shall be Windows XP or better, and shall support the third party software.
9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The

mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs, while concurrently on-line system alarms and monitoring information.

11. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
12. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partitionable to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.
13. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
 - a. Point database editing, storage and downloading of controller databases.
 - b. Scheduling and override of building environmental control systems.
 - c. Collection and analysis of historical data.
 - d. Alarm reporting, routing, messaging, and acknowledgement.
 - e. Definition and construction of dynamic color graphic displays.
 - f. Real-time graphical viewing and control of environment.
 - g. Scheduling trend reports.
 - h. Program editing.
 - i. Operating activity log and system security.
 - j. Transfer data to third party software.

14. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
 - a. Dynamic color graphics and graphic control.
 - b. Alarm management.
 - c. Event scheduling.
 - d. Dynamic trend definition and presentation.
 - e. Program and database editing.
 - f. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.
15. Graphic Displays:
 - a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
 - b. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
 - c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
 - d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.

- e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
 - f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.
 - g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.
16. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:
- a. A general list of all selected points in the network.
 - b. List of all points in the alarm.
 - c. List of all points in the override status.
 - d. List of all disabled points.
 - e. List of all points currently locked out.
 - f. List of user accounts and password access levels.
 - g. List of weekly schedules.
 - h. List of holiday programming.
 - i. List of limits and dead bands.
 - j. Custom reports.
 - k. System diagnostic reports, including, list of digital controllers on the network.
 - l. List of programs.
17. ASHRAE Standard 147 Report: Provide a daily report that shows the operating condition of each chiller as recommended by ASHRAE Standard 147. At a minimum, this report shall include:
- a. Chilled water inlet and outlet temperature

- b. Chilled water flow
 - c. Chilled water inlet and outlet pressures
 - d. Evaporator refrigerant pressure and temperature
 - e. Condenser refrigerant pressure and liquid temperature
 - f. Refrigerant levels
 - g. Oil pressure and temperature
 - h. Oil level
 - i. Compressor refrigerant discharge temperature
 - j. Compressor refrigerant suction temperature
 - k. Addition of refrigerant
 - l. Addition of oil
 - m. Vibration levels or observation that vibration is not excessive
 - n. Motor amperes per phase
 - o. Motor volts per phase
 - p. Ambient temperature (dry-bulb and wet-bulb)
 - q. Date and time logged
18. Electrical, Gas, and Weather Reports
- a. Electrical Meter Report: Provide a monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each building meter.
 - b. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.
 - c. Gas Meter Report: Provide a monthly report showing the daily natural gas consumption for each meter. Provide an annual (12-month) report that shows the monthly consumption for each meter.
 - d. Weather Data Report: Provide a monthly report showing the daily minimum, maximum, and average outdoor air temperature, as well as the number of heating and cooling degree-days for each day. Provide an annual (12-month) report showing the minimum, maximum, and average outdoor air temperature for the month, as well as the number of heating and cooling degree-days for the month.
19. Scheduling and Override:
- a. Provide override access through menu selection from the graphical interface and through a function key.

- b. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the ECC. The digital controllers shall ensure equipment time scheduling when the ECC is off-line. The ECC shall not be required to execute time scheduling. Provide the following spreadsheet graphics as a minimum:
 - 1) Weekly schedules.
 - 2) Zone schedules, minimum of 100 zones.
 - 3) Scheduling up to 365 days in advance.
 - 4) Scheduled reports to print at workstation.
20. Collection and Analysis of Historical Data:
- a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
 - b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.
 - c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
 - d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact

point values may be viewed and the graph may be printed.

Operator shall be able to command points directly on the trend plot by double clicking on the point.

21. Alarm Management:

- a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
- b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.
- c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.
- d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.
- e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.

22. Remote Communications: The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.

23. System Configuration:

- a. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.
- b. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the

workstation is on-line without disturbing other system operations.

2.5 NETWORK AND DEVICE NAMING CONVENTION

Contractor shall use naming conventions consistent with those currently in place on the campus.

2.6 PORTABLE OPERATOR'S TERMINAL (POT)

- A. Provide a portable operator's terminal (POT) that shall be capable of accessing all system data. POT may be connected to any point on the system network or may be connected directly to any controller for programming, setup, and troubleshooting. POT shall communicate using BACnet protocol. POT may be connected to any point on the system network or it may be connected directly to controllers using the BACnet PTP (Point-To-Point) Data Link/ Physical layer protocol. The terminal shall use the Read (Initiate) and Write (Execute) BACnet Services. POT shall be an IBM-compatible notebook-style PC including all software and hardware required.
- B. Hardware: POT shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
 - 1. POT shall be commercial standard with supporting 32- or 64-bit hardware (as limited by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 500 GB 7200 rpm SATA hard drive with 16 MB cache, minimum 2GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, minimum 16 inch (diagonal) screen, 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector, 56,600 bps modem, an ASCII RS-232 interface, and a 16 speed high density DVD-RW+/- optical drive.
- C. Software: POT shall include software equal to the software on the ECC.

2.7 BACNET PROTOCOL ANALYZER

- A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file

all data traffic on all network levels; measure bandwidth usage;
filter out (ignore) selected traffic.

2.8 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
 - a. FFF = Facility code (see below)
 - b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNDD" where
 - a. FFF and N are as above and
 - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length,

without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.9 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
 - 1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
 - 2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
 - 3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
 - 4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
 - 5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.

6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.10 CONTROLLERS

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
 1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
 2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
 3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
 4. Controllers that perform scheduling shall have a real-time clock.
 5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
 - a. Assume a predetermined failure mode, and
 - b. Generate an alarm notification.
 6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
 7. Communication:
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.

8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
 9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
 11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 3 ft.
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
 2. Each B-ASC will contain sufficient I/O capacity to control the target system.
 3. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
 4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-

removable, modular terminal strips or to a termination card connected by a ribbon cable.

5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 3 ft.
7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:

- a. Two position (on-off, slow-fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
 - e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
- a. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the electric demand likely to be used during successive time intervals. If the forecast demand indicates that electricity usage will likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting by resetting the HVAC system set points to reduce load while maintaining indoor air quality.
 - b. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler

relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.

- c. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
- d. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.
- e. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall

override the day-to-day schedule. The operator shall be able to define the following information:

- 1) Time, day.
 - 2) Commands such as on, off, auto.
 - 3) Time delays between successive commands.
 - 4) Manual overriding of each schedule.
 - 5) Allow operator intervention.
- f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- g. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
- h. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.
- i. Chilled water Plant Operation: This program shall have the ability to sequence the multiple chillers to minimize energy consumption. The program shall provide sequence of operation as described on the drawings and include the following as a minimum:

- 1) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.
- 2) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.
- 3) The chilled water plant program shall display the following as a minimum:
 - a) Outdoor air dry bulb temperature.
 - b) Outdoor air wet bulb temperature.
 - c) Ton-hours of chilled water per day/month/year.
 - d) On-off status for each chiller.
 - e) Chilled water flow rate.
 - f) Chilled water supply and return temperature.
 - g) Operating set points-temperature and pressure.
 - h) Kilowatts and power factor.
 - i) Current limit set point.
 - j) Date and time.
 - k) Operating or alarm status.
 - l) Operating hours.

2.11 SENSORS (AIR, WATER AND STEAM)

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.

- b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
- c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
 - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
- d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
- e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
- f. Wire: Twisted, shielded-pair cable.
- g. Output Signal: 4-20 ma.
- 2. Humidity Sensors: Bulk polymer sensing element type.
 - a. Duct shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
 - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
 - c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
 - 1. 4-20 ma output signal.
 - 2. 0 to 5 inches wg for duct static pressure range.
 - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water flow sensors:
 - 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
 - a. Pipe size: 3 to 24 inches.
 - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
 - c. Mounting connection: 2 inch 150 PSI flange.

- d. Sensor assembly: Design for expected water flow and pipe size.
- e. Seal: Teflon (PTFE).
- 2. Controller:
 - a. Integral to unit.
 - b. Locally display flow rate and total.
 - c. Output flow signal to BMCS: Digital pulse type.
- 3. Performance:
 - a. Turndown: 20:1
 - b. Response time: Adjustable from 1 to 100 seconds.
 - c. Power: 24 volt DC
- 4. Install flow meters according to manufacturer's recommendations.
Where recommended by manufacturer because of mounting conditions,
provide flow rectifier.
- E. Water Flow Sensors: shall be insertion turbine type with turbine
element, retractor and preamplifier/transmitter mounted on a two-inch
full port isolation valve; assembly easily removed or installed as a
single unit under line pressure through the isolation valve without
interference with process flow; calibrated scale shall allow precise
positioning of the flow element to the required insertion depth within
plus or minus 0.05 inch; wetted parts shall be constructed of
stainless steel. Operating power shall be nominal 24 VDC. Local
instantaneous flow indicator shall be LED type in NEMA 4 enclosure
with 3-1/2 digit display, for wall or panel mounting.
- 1. Performance characteristics:
 - a. Ambient conditions: -40°F to 140°F, 5 to 100% humidity.
 - b. Operating conditions: 125 psig, 30°F to 250°F, 0.5 to 40 feet per
second velocity.
 - c. Nominal range (turn down ratio): 10 to 1.
 - d. Preamplifier mounted on meter shall provide 4-20 ma divided
pulse output or switch closure signal for units of volume or
mass per a time base. Signal transmission distance shall be a
minimum of 6,000 feet. Preamplifier for bi-directional flow
measurement shall provide a directional contact closure from a
relay mounted in the preamplifier.
 - e. Pressure Loss: Maximum 1 percent of the line pressure in line
sizes above 4 inches.

- f. Ambient temperature effects, less than 0.005 percent calibrated span per 1°F temperature change.
 - g. RFI effect - flow meter shall not be affected by RFI.
 - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- F. Steam Flow Sensor/Transmitter:
 - 1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
 - a. Ambient conditions, -40°F to 175°F.
 - b. Process conditions, 125 psig saturated steam.
 - c. Turn down ratio, 20 to 1.
 - d. Output signal, 4-20 ma DC.
 - e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
 - 1) Ambient conditions, 0°F - 120°F, 0 95 percent non-condensing RH.
 - 2) Power supply, 120 VAC, 60 hertz or 24 VDC.
 - 3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.
 - f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.
- G. Flow switches:
 - 1. Shall be either paddle or differential pressure type.
 - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- H. Current Switches: Current operated switches shall be self-powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to

match the current of the application and output requirements of the DDC systems.

2.12 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.13 THERMOSTATS AND HUMIDISTATS

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have manufacturer's recommendation finish, setpoint range and temperature display and external adjustment:
 1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
 - b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
 - c. Battery replacement without program loss.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of one linear foot of sensing element for each one square foot of coil area. A freezing condition at any increment of one foot anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.

- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.14 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
 - 1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 15 CFMs differential pressure for outside air and exhaust dampers and 40 CFM/sq. ft. at 2 inches differential pressure for other dampers.
 - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
 - 3. Blades shall be galvanized steel or aluminum, 8 inch maximum width, with edges sealed as required.
 - 4. Bearing shall be nylon, bronze sleeve or ball type.
 - 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
 - 6. Maximum air velocity and pressure drop through free area the dampers:
 - a. Smoke damper in air handling unit: 1000 fpm.
 - b. Duct mounted damper: 2000 fpm.
 - c. Maximum static pressure loss: 0.20 inches water gage.
- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.

E. Control Valves:

1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 125 psig.
2. Valves 2 inches and smaller shall be bronze body with threaded or flare connections.
3. Valves 2 1/2 inches and larger shall be bronze or iron body with flanged connections.
4. Brass or bronze seats except for valves controlling media above 210 degrees F, which shall have stainless steel seats.
5. Flow characteristics:
 - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
 - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
 - c. Two-way 2-position valves shall be ball, gate or butterfly type.
6. Maximum pressure drop:
 - a. Two position steam control: 20 percent of inlet gauge pressure.
 - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
 - c. Modulating water flow control, greater of 10 feet of water or the pressure drop through the apparatus.
7. Two position water valves shall be line size.

F. Damper and Valve Operators and Relays:

1. Pneumatic operators, spring return type with non-ferrous metal bellows or diaphragm of neoprene or other elastomer. Bellows or diaphragm shall be of sufficient size so that a change in operating pressure of not more than two (2) percent of the total motor operating pressure range will be required to start the valve or damper moving. Provide positive positioning or sequencing relays with adjustable operating range and starting point for operators sequenced with other operators to permit adjustment of control sequences, except for control valves in confined spaces in terminal units, which may use springs with range selected to provide

necessary sequencing. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel.

2. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
3. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
4. See drawings for required control operation.

2.15 AIR FLOW CONTROL

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall

be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

- a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
- c. Pressure drop through the flow station shall not exceed 0.015" W.G. at 3,000 FPM.

3. Electronics Panel:

- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
 - b. Electronics Panel shall be A/C powered 120 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
 - c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
 - d. Electronics Panel shall have the following:
 - 1) Minimum of 12-bit A/D conversion.
 - 2) Field adjustable digital primary output offset and gain.
 - 3) Airflow analog output scaling of 100 to 10,000 FPM.
 - 4) Temperature analog output scaling from -50°F to 160°F.
 - 5) Analog output resolution (full scale output) of 0.025%.
 - e. All readings shall be in I.P. units.
4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.
- C. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 0.1 inch W.G. of the true input pressure:
 1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
 2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
 3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
 4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.
- D. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse

derivative mode. Overall system accuracy shall be plus or minus the equivalent of 0.008 inch velocity pressure as measured by the flow station.

E. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of $\pm 10\%$. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Resident Engineer for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

B. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 12 inches long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
 - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.

6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
 7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
 8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
 - b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 5.0 feet above the finished floor.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.
 - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:

- a. Install duct static pressure sensor tips facing directly downstream of airflow.
- b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
- c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:

- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

4. Flow Switches:

- a. Install flow switch according to manufacturer's written instructions.
- b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 2 feet whichever is greater, from fittings and other obstructions.
- c. Assure correct flow direction and alignment.
- d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:

1. Ethernet:

- a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
- b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.

- 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating

from other manufacturers as specified and required to make the system work as one system.

- E. Installation of digital controllers and programming:
 - 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
 - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
 - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
 - 4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
 - 5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
 - 1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification

tests. Provide draft copy of operation and maintenance manual with performance verification test.

2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.
 - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
 - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
 - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g.,

seasonal change, occupied/unoccupied mode, and warm-up condition.

- g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
 - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
 - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:
- a. Running each specified report.
 - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
 - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
 - d. Execute digital and analog commands in graphic mode.
 - e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
 - f. Demonstrate EMS performance via trend logs and command trace.
 - g. Demonstrate scan, update, and alarm responsiveness.
 - h. Demonstrate spreadsheet/curve plot software, and its integration with database.
 - i. Demonstrate on-line user guide, and help function and mail facility.
 - j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
 - k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
 - l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, heating hot water and drain piping.
 - 2. Extension of domestic water make-up piping.
 - 3. Glycol-water piping.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Section 33 10 00, WATER UTILITIES: Underground piping.
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- F. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- G. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
- H. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for closed systems.
- I. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS: VAV and CV units, fan coil units, and radiant ceiling panels.
- J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
 - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Grooved joint couplings and fittings.
 - 6. Valves of all types.
 - 7. Strainers.
 - 8. Flexible connectors for water service.
 - 9. Pipe alignment guides.
 - 10. Expansion joints.
 - 11. Expansion compensators.
 - 12. All specified hydronic system components.
 - 13. Water flow measuring devices.
 - 14. Gages.
 - 15. Thermometers and test wells.
 - 16. Electric heat tracing systems.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
 - 1. Heat Exchangers (Water to Water)
 - 2. Air separators.
 - 3. Expansion tanks.
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
 - 1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
 - 2. One complete set of reproducible drawings.
 - 3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.
- B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
 - B16.4-06.....Gray Iron Threaded FittingsB16.18-01 Cast
 Copper Alloy Solder joint Pressure fittings
 - B16.23-02.....Cast Copper Alloy Solder joint Drainage
 fittings
 - B40.100-05.....Pressure Gauges and Gauge Attachments
- C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):
- 70-2-2006.....Control Valve Seat Leakage
- D. American Society of Mechanical Engineers (ASME):
- B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
 - B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and
 300
 - B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and
 250)
 - B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½
 through NPS 24 Metric/Inch Standard
 - B16.9-07.....Factory Made Wrought Butt Welding Fittings
 - B16.11-05.....Forged Fittings, Socket Welding and Threaded
 - B16.18-01.....Cast Copper Alloy Solder Joint Pressure
 Fittings
 - B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure
 Fittings.
 - B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged
 Fittings
 - B16.39-06.....Malleable Iron Threaded Pipe Unions
 - B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings
 - B31.1-08.....Power Piping
- E. American Society for Testing and Materials (ASTM):
- A47/A47M-99 (2004).....Ferritic Malleable Iron Castings

A53/A53M-07.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless

A106/A106M-08.....Standard Specification for Seamless Carbon
Steel Pipe for High-Temperature Service

A126-04.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings

A183-03 Standard Specification for Carbon Steel Track
Bolts and Nuts

A216/A216M-08 Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service

A234/A234M-07 Piping Fittings of Wrought Carbon Steel and
Alloy Steel for Moderate and High Temperature
Service

A307-07 Standard Specification for Carbon Steel Bolts
and Studs, 60,000 PSI Tensile Strength

A536-84 (2004) Standard Specification for Ductile Iron Castings

A615/A615M-08 Deformed and Plain Carbon Steel Bars for
Concrete Reinforcement

A653/A 653M-08 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) By the Hot-Dip
Process

B32-08 Standard Specification for Solder Metal

B62-02 Standard Specification for Composition Bronze or
Ounce Metal Castings

B88-03 Standard Specification for Seamless Copper Water
Tube

B209-07 Aluminum and Aluminum Alloy Sheet and Plate

C177-04 Standard Test Method for Steady State Heat Flux
Measurements and Thermal Transmission Properties
by Means of the Guarded Hot Plate Apparatus

C478-09 Precast Reinforced Concrete Manhole Sections

C533-07 Calcium Silicate Block and Pipe Thermal
Insulation

C552-07 Cellular Glass Thermal Insulation

D3350-08 Polyethylene Plastics Pipe and Fittings
Materials

- C591-08 Unfaced Preformed Rigid Cellular
Polyisocyanurate Thermal Insulation
- D1784-08 Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compound
- D1785-06 Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80 and 120
- D2241-05 Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe
(SDR Series)
- F439-06 Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,
Schedule 80
- F441/F441M-02 Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules
40 and 80
- F477-08 Elastomeric Seals Gaskets) for Joining Plastic
Pipe
- F. American Water Works Association (AWWA):
 - C110-08.....Ductile Iron and Grey Iron Fittings for Water
 - C203-02.....Coal Tar Protective Coatings and Linings for
Steel Water Pipe Lines Enamel and Tape Hot
Applied
- G. American Welding Society (AWS):
 - B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
 - CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
 - EMJA-2003.....Expansion Joint Manufacturer's Association
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:
 - SP-67-02a.....Butterfly Valves
 - SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded
Ends
 - SP-71-05.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends
 - SP-80-08.....Bronze Gate, Globe, Angle and Check Valves

SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends

SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

SP-125-00.....Gray Iron and Ductile Iron In-line, Spring
Loaded, Center-Guided Check Valves

K. National Sanitation Foundation/American National Standards Institute,
Inc. (NSF/ANSI):

14-06.....Plastic Piping System Components and Related
Materials

50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs
and other Recreational Water Facilities -
Evaluation criteria for materials, components,
products, equipment and systems for use at
recreational water facilities

61-2008.....Drinking Water System Components - Health
Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each
pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR
HVAC.

2.2 PIPE AND TUBING

A. Chilled Water, Heating Hot Water, and Glycol-Water, and Vent Piping:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
2. Copper water tube option: ASTM B88, Type K or L, hard drawn.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard
drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M, or
schedule 40 PVC plastic piping.
2. From fan coil or other terminal units: Copper water tube, ASTM B88,
Type L for runouts and Type M for mains.

D. Pipe supports, including insulation shields, for above ground piping:
Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 FITTINGS FOR STEEL PIPE

- A. 2 inches and Smaller: Screwed or welded joints.
 - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 - 2. Forged steel, socket welding or threaded: ASME B16.11.
 - 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 - 4. Unions: ASME B16.39.
 - 5. Water hose connection adapter: Brass, pipe thread to 3/4 inch garden hose thread, with hose cap nut.
- B. 2-1/2 inches and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.
 - 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 - 2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 1/8 inch thick full face neoprene gasket suitable for 220 degrees F.
 - 1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (Contractor's Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 230 degrees F in lieu of welded, screwed or flanged connections. All joints must be rigid type.
 - 1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
 - 2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.

3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:

1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

- A. Schedule 40, socket type for solvent welding.
- B. Schedule 40 PVC drain piping: Drainage pattern.

2.6 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 2 inches and Smaller: Threaded dielectric union, ASME B16.39.
- C. 2 1/2 inches and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 210 degrees F.
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

2.7 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

- A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Shut-Off Valves

1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 400 psig working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 2 inches of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 175 psig working pressure at 200 degrees F. Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
 - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
 - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
 - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
 - 1) Valves 6 inches and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
 - 2) Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
 - a) 2 inches and smaller: MSS-SP 80, Bronze, 150 psig, wedge disc, rising stem, union bonnet.
 - b) 2 1/2 inches and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 125 psig wedge disc.

D. Globe and Angle Valves

1. Globe Valves

- a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb. Globe valves shall be union bonnet with metal plug type disc.
 - b. 2 1/2 inches and larger: 125 psig, flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
- 2. Angle Valves:
 - a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb. Angle valves shall be union bonnet with metal plug type disc.
 - b. 2 1/2 inches and larger: 125 psig, flanged, iron body, bronze trim, MSS-SP-85 for angle.
- E. Check Valves
 - 1. Swing Check Valves:
 - a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb., 45 degree swing disc.
 - b. 2 1/2 inches and larger: 125 psig, flanged, iron body, bronze trim, MSS-SP-71 for check valves.
 - 2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
 - a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
 - b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.
- F. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
 - 1. Ball or Globe style valve.
 - 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
 - 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- G. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control.

Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:

1. Gray iron (ASTM A126) or brass body rated 175 psig at 200 degrees F, with stainless steel piston and spring.
2. Brass or ferrous body designed for 300 psig service at 250 degrees F, with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

H. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

2.9 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
 1. Metal tag attached by chain to the device.
 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in gpm.
- G. Portable Water Flow Indicating Meters:

1. Minimum 6 inch diameter dial, forged brass body, beryllium-copper bellows, designed for 175 psig working pressure at 250 degrees F.
 2. Bleed and equalizing valves.
 3. Vent and drain hose and two 10 foot lengths of hose with quick disconnect connections.
 4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
 5. Provide one portable meter for each range of differential pressure required for the installed flow devices.
- H. Permanently Mounted Water Flow Indicating Meters: Minimum 6 inch diameter, or 18 inch long scale, for 120 percent of design flow rate, direct reading in gpm, with three valve manifold and two shut-off valves.

2.10 STRAINERS

- A. Basket or Y Type.
1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
0.045 inch diameter perforations for 4 inches and larger: 0.125 inch diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

- A. Flanged Spool Connector:
1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
 2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 2 inches to 4 inches, 165 psig at 250 degrees F.
 - b. Connector sizes 5 inches to 12 inches, 140 psig at 250 degrees F.
 3. Provide ductile iron retaining rings and control units.
- B. Mechanical Pipe Couplings:
See other fittings specified under Part 2, PRODUCTS.

2.12 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and

contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.

B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.

C. Bellows - Internally Pressurized Type:

1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
2. Internal stainless steel sleeve entire length of bellows.
3. External cast iron equalizing rings for services exceeding 50 psig.
4. Welded ends.
5. Design shall conform to standards of EJMA and ASME B31.1.
6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
7. Integral external cover.

D. Bellows - Externally Pressurized Type:

1. Multiple corrugations of Type 304 stainless steel.
2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.1.
6. Threaded connection at bottom, one inch minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

E. Expansion Compensators:

1. Corrugated bellows, externally pressurized, stainless steel or bronze.
2. Internal guides and anti-torque devices.
3. Threaded ends.
4. External shroud.
5. Conform to standards of EJMA.

F. Expansion Joint (Contractor's Option): 350 psig maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with grooved ends, suitable for axial end movement to 3 inch.

G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature,

date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

- H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.13 HYDRONIC SYSTEM COMPONENTS

- A. Heat Exchanger (Steam to Water): Shell and tube type, U-bend removable tube bundle, heating fluid in shell, heated fluid in tubes, equipped with support cradles.
 - 1. Maximum tube velocity: 7.5 feet per second.
 - 2. Tube fouling factor: TEMA Standards, but not less than 0.001.
 - 3. Materials:
 - a. Shell: Steel.
 - b. Tube sheet and tube supports: Steel or brass.
 - c. Tubes: 3/4 inch OD copper.
 - d. Head or bonnet: Cast iron or steel.
 - 4. Construction: In accordance with ASME Pressure Vessel Code for 125 psig working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of converters, pumps, and other components supported on a welded steel frame. Refer to Section 23 22 13, STEAM and STEAM CONDENSATE HEATING PIPING, for additional requirements
- C. Air Purger: Cast iron or fabricated steel, 125 psig water working pressure, for in-line installation.
- D. Tangential Air Separator: ASME Pressure Vessel Code construction for 125 psig working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide

a removable stainless steel strainer element having 3/16 inch perforations and free area of not less than five times the cross-sectional area of connecting piping.

- E. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 125 psig working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 240 degrees F. Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 12 psig.
- F. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 125 psig working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
1. Horizontal tank: Provide cradle supports and following accessories:
 - a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.
 - b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
 2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.
- G. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 4 psig above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 125 psig working pressure at 225 degrees F.
- H. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- I. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 150 psig working pressure, stainless steel float, valve, valve seat and

mechanism, minimum 1/2 inch water connection and 1/4 inch air outlet.

Air outlet shall be piped to the nearest floor drain.

2.14 WATER FILTERS AND POT CHEMICAL FEEDERS

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.15 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 4-1/2 inches in diameter, 1/4 inch NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
 - 1. For condenser water suction (compound): Minus 30 inches Hg to plus 100 psig.

2.16 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 1/4 inch MPT by 3 inches long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Engineer of Record:
 - 1. 1/4 inch FPT by 1/8 inch diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 - 2. 3-1/2 inch diameter, one percent accuracy, compound gage, 30 inches Hg to 100 psig range.
 - 3. 220 degrees F pocket thermometer one-half degree accuracy, one inch dial, 5 inch long stainless steel stem, plastic case.

2.17 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 6 inch brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 9 inches, range as described below, two degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale ranges:

1. Chilled Water and Glycol-Water: 32-100 degrees F.
2. Hot Water and Glycol-Water: 30-240 degrees F.

2.18 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.19 ELECTRICAL HEAT TRACING SYSTEMS

A. Systems shall meet requirements of the National Electrical Code (NEC), Section 427.

B. Provide tracing for outdoor piping subject to freezing temperatures (Below 38 degrees F) as follows:

1. Make-up water
2. Chilled water piping at all other areas exposed to the weather.

C. Heat tracing shall be provided to the extent shown on the drawings (Floor plans and Elevations). Heat tracing shall extend below grade to below the defined frost line.

D. Heating Cable: Flexible, parallel circuit construction consisting of a continuous self-limiting resistance, conductive inner core material between two parallel copper bus wires, designed for cut-to-length at the job site and for wrapping around valves and complex fittings. Self-regulation shall prevent overheating and burnouts even where the cable overlaps itself.

1. Provide end seals at ends of circuits. Wire at the ends of the circuits is not to be tied together.
2. Provide sufficient cable, as recommended by the manufacturer, to keep the pipe surface at 36 degrees F minimum during winter outdoor design temperature, but not less than the following:
 - a. 3 inch pipe and smaller with 1 inch thick insulation: 4 watts per foot of pipe.
 - b. 4 inch pipe and larger 1-1/2 inch thick insulation: 8 watts per feet of pipe.

E. Electrical Heating Tracing Accessories:

1. Power supply connection fitting and stainless steel mounting brackets. Provide stainless steel worm gear clamp to fasten bracket to pipe.
2. 1/2 inch wide fiberglass reinforced pressure sensitive cloth tape to fasten cable to pipe at 12 inch intervals.

3. Pipe surface temperature control thermostat: Cast aluminum, NEMA 4 (watertight) enclosure, 1/2 inch NPT conduit hub, SPST switch rated 20 amps at 480 volts AC, with capillary and copper bulb sensor. Set thermostat to maintain pipe surface temperature at not less than 34 degrees F.
4. Signs: Manufacturer's standard (NEC Code), stamped "ELECTRIC TRACED" located on the insulation jacket at 10 feet intervals along the pipe on alternating sides.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide one inch minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than one inch in 40 feet. Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves

with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 2. Water treatment pot feeders. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 2-1/2 inches and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.

D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Engineer of Record. Tests may be either of those below, or a combination, as approved by the Engineer of Record.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
 - 1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils,

control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 6 feet per second, if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Engineer of Record.

2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 6 feet per second. Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.6 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

- D. Utilize this activity, by arrangement with the Engineer of Record, for instructing VA operating personnel.

3.7 ELECTRIC HEAT TRACING

- A. Install tracing as recommended by the manufacturer.
- B. Coordinate electrical connections.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Adjust red set hand on pressure gages to normal working pressure.

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RORSECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Section 23 21 13, HYDRONIC PIPING.
- G. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
 - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
 - 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
 - 3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
 - 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.

5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Pumps and accessories.
 2. Motors and drives.
 3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00 (R2008)..... Safety Standard for Mechanical Power
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00,
General Requirements.

1.6 Definitions

A. Capacity: Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in feet of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16
times the head at the best efficiency point.

1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to the Engineer
of Record.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating
bearings or motors at every condition of operation on the pump
curve, or produce noise audible outside the room or space in which
installed.
2. Provide pumps of size, type and capacity as indicated, complete with
electric motor and drive assembly, unless otherwise indicated.
Design pump casings for the indicated working pressure and factory
test at 1½ times the designed pressure.

3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
 - a. Balance: Rotating parts, statically and dynamically.
 - b. Construction: To permit servicing without breaking piping or motor connections.
 - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
 - d. Heating pumps shall be suitable for handling water to 225°F.
 - e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
 - f. Pump Connections: Flanged.
 - g. Pump shall be factory tested.
 - h. Performance: As scheduled on the Contract Drawings.
5. Variable Speed Pumps:
 - a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
 - b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
 - c. Pump operation and speed control shall be as shown on the drawings.
6. Base Mounted Pumps:
 - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
 - b. Impeller Wear Rings: Bronze.
 - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.
 - d. Bearings: Regreaseable ball or roller type.
 - e. Provide lip seal and slinger outboard of each bearing.
 - f. Base: Cast iron or fabricated steel for common mounting to a concrete base.
7. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with

blow down valve). Contractor option: Provide suction diffuser as follows:

- a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 3/16-inch diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
- b. Provide adjustable foot support for suction piping.
- c. Strainer free area: Not less than five times the suction piping.
- d. Provide disposable start-up strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam, condensate and vent piping inside buildings.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 07 11, HVAC INSULATION.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Section 23 22 23, STEAM CONDENSATE PUMPS.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Valves of all types.
 - 6. Strainers.
 - 7. Pipe alignment guides.
 - 8. Expansion joints.
 - 9. Expansion compensators.
 - 10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
 - 11. All specified steam system components.
 - 12. Gages.
 - 13. Thermometers and test wells.
 - 14. Electric heat tracing systems.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
 - 1. Heat Exchangers (Steam-to-Hot Water).

2. Flash tanks.

D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.

1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.

2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):

B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)

B16.4-2006.....Gray Iron Threaded Fittings

C. American Society of Mechanical Engineers (ASME):

B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings

B16.3-2006.....Malleable Iron Threaded Fittings

B16.9-2007.....Factory-Made Wrought Buttwelding Fittings

B16.11-2005.....Forged Fittings, Socket-Welding and Threaded

B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with
Pipe Threads

B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings

B16.23-2002.....Cast Copper Alloy Solder Joint Drainage
Fittings

B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings, Class 150, 300, 400, 600, 900, 1500
and 2500

B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes
150, 250, and 300

B31.1-2007.....Power Piping

B31.9-2008.....Building Services Piping

B40.100-2005.....Pressure Gauges and Gauge Attachments

Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels,
Division 1

D. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings
A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless
A106-2008.....Seamless Carbon Steel Pipe for High-Temperature
Service
A126-2004.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
A181-2006.....Carbon Steel Forgings, for General-Purpose
Piping
A183-2003 Carbon Steel Track Bolts and Nuts
A216-2008 Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service
A285-01 Pressure Vessel Plates, Carbon Steel, Low-and-
Intermediate-Tensile Strength
A307-2007 Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength
A516-2006 Pressure Vessel Plates, Carbon Steel, for
Moderate-and- Lower Temperature Service
A536-84(2004)e1 Standard Specification for Ductile Iron Castings
B32-2008 Solder Metal
B61-2008 Steam or Valve Bronze Castings
B62-2009 Composition Bronze or Ounce Metal Castings
B88-2003 Seamless Copper Water Tube
F439-06 Socket-Type Chlorinated Poly (Vinyl Chloride)
(CPVC) Plastic Pipe Fittings, Schedule 80
F441-02(2008) Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic
Pipe, Schedules 40 and 80

E. American Welding Society (AWS):

A5.8-2004.....Filler Metals for Brazing and Braze Welding
B2.1-00.....Welding Procedure and Performance
Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:

SP-67-95.....Butterfly Valves
SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded
Ends
SP-71-97.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends

SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends
for General Service

SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded
Ends

SP-80-97.....Bronze Gate, Globe, Angle and Check Valves

SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard
Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving
Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR
HVAC.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,
Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. Concealed above ceiling, in wall or chase: Copper water tube ASTM
B88, Type K, hard drawn.

2. All other locations: Copper water tube ASTM B88, Type K, hard drawn;
or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B
Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B,
Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

A. 2 inches and Smaller: Screwed or welded.

1. Butt welding: ASME B16.9 with same wall thickness as connecting
piping.

2. Forged steel, socket welding or threaded: ASME B16.11.

3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron,
ASME B16.4, may be used in lieu of malleable iron, except for steam
and steam condensate piping. Provide 300 pound malleable iron, ASME
B16.3 for steam and steam condensate piping. Cast iron fittings or
piping is not acceptable for steam and steam condensate piping.

- Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.
 5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 1/2 inch ID hose. No integral shut-off is required.
- B. 2-1/2 inches and Larger: Welded or flanged joints.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:
 - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Solder Joint:
1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 2 inches and Smaller: Threaded dielectric union, ASME B16.39.
- C. 2 1/2 inches and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 250 degrees F for steam condensate and as required for steam service.

- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass gate valves or dielectric nipples may be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

- A. Asbestos packing is not acceptable.
B. All valves of the same type shall be products of a single manufacturer.
C. Provide chain operators for valves 6 inches and larger when the centerline is located 7 feet or more above the floor or operating platform.

D. Shut-Off Valves

1. Gate Valves:

- a. 2 inches and smaller: MSS-SP80, Bronze, 150 lb., wedge disc, rising stem, union bonnet.
b. 2 1/2 inches and larger: Flanged, outside screw and yoke.
1) High pressure steam 60 psig and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 150 psig at 500 degrees F, 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 1 inch factory installed bypass with globe valve on valves 4 inches and larger.
2) All other services: MSS-SP 70, iron body, bronze mounted, 125 psig wedge disc.

E. Globe and Angle Valves:

1. Globe Valves:

- a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb. Globe valves shall be union bonnet with metal plug type disc.
b. 2 1/2 inches and larger:
1) Globe valves for high pressure steam 60 psig and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 150 psig at 500 degrees F, 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
2) All other services: 125 psig, flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves

- a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb. Angle valves shall be union bonnet with metal plug type disc.
- b. 2 1/2 inches and larger:
 - 1) Angle valves for high pressure steam 60 psig and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 150 psig at 500 degrees F, 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - 2) All other services: 125 psig, flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves

- 1. 2 inches and smaller: MSS-SP 80, bronze, 150 psig, 45 degree swing disc.
- 2. 2-1/2 inches and Larger:
 - a. Check valves for high pressure steam 60 psig and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 150 psig at 500 degrees F, 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - b. All other services: 125 psig, flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2.8 STRAINERS

- A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam: Rated 150 psig saturated steam.
 - 1. 2 inches and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections 250 psig.
 - 2. 2-1/2 inches and larger: Flanged cast steel or 250 psig cast iron.
- C. All Other Services: Rated 125 psig saturated steam.
 - 1. 2 inches and smaller: Cast iron or bronze.
 - 2. 2-1/2 inches and larger: Flanged, iron body.
- D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
 - 1. 3 inches and smaller: 20 mesh for steam and 0.045 inch diameter perforations for liquids.
 - 2. 4 inches and larger: 0.045 inch diameter perforations for steam and 0.125 inch diameter perforations for liquids.

2.9 PIPE ALIGNMENT

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement.

Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.10 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Minimum Service Requirements:
 - 1. Pressure Containment:
 - a. Steam Service 5-30 psig: Rated 50 psig at 298 degrees F.
 - b. Steam Service 31-125 psig: Rated 150 psig at 366 degrees F.
 - c. Steam Service 126-150 psig: Rated 200 psig at 382 degrees F.
 - d. Condensate Service: Rated 100 psig at 310 degrees F.
 - 2. Number of Full Reverse Cycles without failure: Minimum 1000.
 - 3. Movement: As shown on drawings plus recommended safety factor of manufacturer.
- C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- D. Bellows - Internally Pressurized Type:
 - 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 - 2. Internal stainless steel sleeve entire length of bellows.
 - 3. External cast iron equalizing rings for services exceeding 50 psig.
 - 4. Welded ends.
 - 5. Design shall conform to standards of EJMA and ASME B31.1.
 - 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
 - 7. Integral external cover.
- E. Bellows - Externally Pressurized Type:
 - 1. Multiple corrugations of Type 304 stainless steel.
 - 2. Internal and external guide integral with joint.
 - 3. Design for external pressurization of bellows to eliminate squirm.
 - 4. Welded ends.
 - 5. Conform to the standards of EJMA and ASME B31.1.
 - 6. Threaded connection at bottom, one inch minimum, for drain or drip point.

7. Integral external cover and internal sleeve.

F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

2.11 FLEXIBLE BALL JOINTS

A. Design and Fabrication: One piece component construction, fabricated from steel with welded ends, designed for a working steam pressure of 250 psig and a temperature of 450 degrees F. Each joint shall provide for 360 degrees rotation in addition to a minimum angular flexible movement of 30 degrees for sizes 1/4 inch to 6 inch inclusive, and 15 degrees for sizes 2-1/2 inches to 30 inches. Joints through 14 inches shall have forged pressure retaining members; while size 16 inches through 30 inches shall be of one piece construction.

B. Material:

1. Cast or forged steel pressure containing parts and bolting in accordance with Section II of the ASME Boiler Code or ASME B31.1. Retainer may be ductile iron ASTM A536, Grade 65-45-12, or ASME Section II SA 515, Grade 70.

2. Gaskets: Steam pressure molded composition design for a temperature range of from minus 50 degrees F to plus 525 degrees F.

C. Certificates: Submit qualifications of ball joints in accordance with the following test data:

1. Low pressure leakage test: 6psig saturated steam for 60 days.

2. Flex cycling: 800 Flex cycles at 500 psig saturated steam.

3. Thermal cycling: 100 saturated steam pressure cycles from atmospheric pressure to operating pressure and back to atmospheric pressure.

4. Environmental shock tests: Forward certificate from a recognized test laboratory, that ball joints of the type submitted has passed shock testing in accordance with Mil. Spec MIL-S-901.

5. Vibration: 170 hours on each of three mutually perpendicular axis at 25 to 125 Hz; 0.05 inch to 0.1 inch double amplitude on a single ball joint and 3 ball joint off set.

2.12 STEAM SYSTEM COMPONENTS

- A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
 - 1. Maximum tube velocity: 7.5 feet per second.
 - 2. Tube fouling factor: TEMA Standards, but not less than 0.001 ft²hr°F/Btu.
 - 3. Materials:
 - a. Shell: Steel.
 - b. Tube sheet and tube supports: Steel or brass.
 - c. Tubes: 3/4 inch OD copper.
 - d. Head or bonnet: Cast iron or steel.
 - 4. Construction: In accordance with ASME Pressure Vessel Code for 125 psig working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of heat exchangers, pumps, and other components supported on a welded steel frame.
- C. Steam Pressure Reducing Valves in PRV Stations:
 - 1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
 - 2. Service: Provide controlled reduced pressure to steam piping systems.
 - 3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).
 - 4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.
 - a. Pressure rating for high pressure steam: Not less than 150 psig saturated steam.
 - b. Connections: Flanged for valves 2-1/2 inches and larger; flanged or threaded ends for smaller valves.
 - 5. Select pressure reducing valves to develop less than 85 dbA at 5 feet elevation above adjacent floor, and 5 feet distance in any direction. Inlet and outlet piping for steam pressure reducing

valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.

- D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.
- E. Steam PRV for Individual Equipment: Cast steel or bronze body, screwed or flanged ends, rated 125 psig, or 20% about the working pressure, whichever is greater. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.
- F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 125 psig to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1/16 inch may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.
- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 200 feet intervals on the horizontal main lines.
 - 1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
 - a. For equipment with modulating control valve: 1/4 psig, based on a condensate leg of 12 inches at the trap inlet and gravity flow to the receiver.
 - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
 - 2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping, (4 bolt raised face flange). For systems without relief valve traps shall be Mechanism: Brass, stainless steel or corrosion resistant alloy rated for the pressure upstream of the PRV supplying the system.
 - 3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.

4. Valves and seats: Suitable hardened corrosion resistant alloy.
 5. Floats: Stainless steel.
 6. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- H. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 125 psig working pressure, 3/4 inch screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.
- I. Steam Humidifiers:
1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
 2. Steam separator: Stainless steel or cast iron.
 3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
 - a. Duct section height exceeds 36 inches.
 - b. Duct air velocity exceeds 1000 feet per minute.
 - c. If within 3 feet upstream of fan, damper or pre-filter.
 - d. If within 10 feet upstream of after-filter.
- J. Steam Flow Meter/Recorder: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.13 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 4-1/2 inches in diameter, 1/4 inch NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.

- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 15 psig	30 psig.
Medium pressure steam and steam condensate nominal 60 psig	100 psig.
Pumped condensate, steam condensate, gravity or vacuum 30 psig	60 psig

2.14 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Provide one each of the following test items to the Engineer of Record:
1. 1/4 inch FPT by 1/8 inch diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 2. 3-1/2 inch diameter, one percent accuracy, compound gage, 30 inches Hg to 100 psig range.
 3. 32-220 degrees F pocket thermometer one-half degree accuracy, one inch dial, 5 inch long stainless steel stem, plastic case.

2.15 FIRESTOPPING MATERIAL

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, converters, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install convertors and other heat exchangers at

height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide one inch minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than one inch in 40 feet. Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- J. Where copper piping is connected to steel piping, provide dielectric connections.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate

vent minimum 12 inches above the roof or through the wall minimum 8 feet above grade with down turned elbow.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

3.4 STEAM TRAP PIPING

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 25 pounds independently of connecting piping.

3.5 LEAK TESTING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Engineer of Record

in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.

- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 22 23
STEAM CONDENSATE PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT.
E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
F. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Design Criteria:
1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
 3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
 5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
 6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
 7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
 8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

9. Furnish one spare seal and casing gasket for each pump to the Resident Engineer.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Pumps and accessories.
 2. Motors and drives.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):
AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045
AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):
ANSI B15.1-00(R2008)....Safety Standard for Mechanical Power
Transmission Apparatus
ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250 and 800
- D. American Society for Testing and Materials (ASTM):
A48-03(2008).....Standard Specification for Gray Iron Castings
B62-09.....Standard Specification for Composition Bronze
or Ounce Metal Castings
- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.6 DEFINITIONS

- A. Capacity: Gallons per minute (GPM) of the fluid pumped.
- B. Head: Total dynamic head in feet of the fluid pumped.

PART 2 - PRODUCTS

2.1 CONDENSATE PUMP, PAD-MOUNTED

- A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.
- C. Furnish seals for condensate pump with a minimum temperature rating of 250 degrees F.
- D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.
 - 1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
 - 2. Shafts: Stainless steel, AISI Type 416 or alloy steel with bronze shaft sleeves.
 - 3. Bearings: Regreaseable ball or roller type.
 - 4. Casing wearing rings: Bronze.
- E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- F. Pump Operation:
 - 1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
 - 2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps. For units 1/3 horsepower and smaller, the alternator may be the mechanical type for use in lieu of float switches.
- G. Control Cabinet for 3 Phase (1/2 hp and larger) Units: NEMA 1, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120 volt maximum) and "hand-off-automatic" (H-O-A) switches for each pump.
2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.
- H. Electric Wiring: Suitable for 200 degrees F service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.
- I. Receiver Accessories:
 1. Thermometer: 100 - 420 degrees F, mounted below minimum water level.
- J. Water level gage glass: Brass with gage cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gage cock and protection rods for the glass.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Permanently support in-line pumps by the connecting piping only, not from the casing or the motor eye bolt.
- C. Sequence of installation for base-mounted pumps:
 1. Level and shim the unit base and grout to the concrete pad.
 2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
 3. Connect properly aligned and independently supported piping.
 4. Recheck alignment.
- D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.
- E. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.

- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

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Construction Documents
3-DBT Project #2014-020

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SECTION 23 23 00
REFRIGERANT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field refrigerant piping for direct expansion HVAC systems.
- B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.
- C. Definitions:
 - 1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
 - a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
 - b. High side means the parts of a refrigerating system subjected to condenser pressure.
 - 2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 840 degrees F but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 07 11, HVAC INSULATION.
- D. Section 23 21 13, HYDRONIC PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.

- C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.
- D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
 - 1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with drawings and specifications for components noted below:
 - a. Tubing and fittings
 - b. Valves
 - c. Strainers
 - d. Moisture-liquid indicators
 - e. Filter-driers
 - f. Flexible metal hose
 - g. Liquid-suction interchanges
 - h. Oil separators (when specified)
 - i. Gages
 - j. Pipe and equipment supports
 - k. Refrigerant and oil
 - l. Pipe/conduit roof penetration cover
 - m. Soldering and brazing materials
 - 2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.
- C. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.
- D. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):
495-1999 (R2002).....Standard for Refrigerant Liquid Receivers
730-2005.....Flow Capacity Rating of Suction-Line Filters
and Suction-Line Filter-Driers
750-2007.....Thermostatic Refrigerant Expansion Valves
760-2007.....Performance Rating of Solenoid Valves for Use
with Volatile Refrigerants
- C. American Society of Heating Refrigerating and Air Conditioning
Engineers (ASHRAE):
ANSI/ASHRAE 15-2007.....Safety Standard for Refrigeration Systems
(ANSI)
ANSI/ASHRAE 17-2008.....Method of Testing Capacity of Thermostatic
Refrigerant Expansion Valves (ANSI)
63.1-95 (RA 01).....Method of Testing Liquid Line Refrigerant
Driers (ANSI)
- D. American National Standards Institute (ANSI):
ASME (ANSI)A13.1-2007...Scheme for Identification of Piping Systems
Z535.1-2006.....Safety Color Code
- E. American Society of Mechanical Engineers (ASME):
ANSI/ASME B16.22-2001 (R2005)
Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)
ANSI/ASME B16.24-2006 Cast Copper Alloy Pipe Flanges and Flanged
Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)

ANSI/ASME B31.5-2006....Refrigeration Piping and Heat Transfer
Components (ANSI)
ANSI/ASME B40.100-2005..Pressure Gauges and Gauge Attachments
ANSI/ASME B40.200-2008..Thermometers, Direct Reading and Remote Reading
- F. American Society for Testing and Materials (ASTM)
A126-04.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe FittingsB32-08
Standard Specification for Solder Metal
B88-03.....Standard Specification for Seamless Copper
Water Tube
B88M-05.....Standard Specification for Seamless Copper
Water Tube (Metric)

B280-08.....Standard Specification for Seamless Copper Tube
for Air Conditioning and Refrigeration Field
Service

G. American Welding Society, Inc. (AWS):

Brazing Handbook

A5.8/A5.8M-04.....Standard Specification for Filler Metals for
Brazing and Braze Welding

H. Federal Specifications (Fed. Spec.)

Fed. Spec. GG

I. Underwriters Laboratories (U.L.):

U.L.207-2009.....Standard for Refrigerant-Containing Components
and Accessories, Nonelectrical

U.L.429-99 (Rev.2006)...Standard for Electrically Operated Valves

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Refrigerant Piping: For piping up to 4 inch use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer. For piping over 4 inch use A53 Black SML steel.
- B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L). Optional drain piping material: Schedule 80 flame retardant Polypropylene plastic.
- C. Fittings, Valves and Accessories:
1. Copper fittings: Wrought copper fittings, ASME B16.22.
 - a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
 - b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
 2. Steel fittings: ASTM wrought steel fittings.
 - a. Refrigerant piping - Welded Joints.
 3. Flanges and flanged fittings: ASME B16.24.
 4. Refrigeration Valves:
 - a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.
 - b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion

resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.

- c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure of type required by location and normally closed holding coil.
 - d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive non ferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.
 - e. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.
5. Strainers: Designed to permit removing screen without removing strainer from piping system, and provided with screens 80 to 100 mesh in liquid lines NPS 1 and smaller, 60 mesh in liquid lines larger than NPS 1, and 40 mesh in suction lines. Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.
6. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
7. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown on drawings. Conform to ARI Standard 730 and ASHRAE Standard 63.1. Heavy gage steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with

connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.

8. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor.
10. Oil Separators: Provide for condensing units, as shown. All welded steel construction with capacity to eliminate a minimum of 95 percent of the oil from the hot gas flowing through it. Provide manufacturer's published ratings for minimum and maximum refrigeration tonnage corresponding to this oil separating efficiency. Separator shall be equipped with a float valve to prevent return of the hot gas to crankcase, and shall have isolating stop valves so it can be opened and services without pumping out any other part of the system. ASME construction or UL listed.
11. Receivers: Conform to AHRI 495, steel construction, equipped with tappings for liquid inlet and outlet valves, pressure relief valve and liquid level indicator.

2.2 GAGES

- A. Temperature Gages: Comply with ASME B40.200. Industrial-duty type and in required temperature range for service in which installed. Gages shall have Fahrenheit scale in 2-degree graduations and with black number on a white face. The pointer shall be adjustable. Rigid stem type temperature gages shall be provided in thermal wells located within 5 feet of the finished floor. Universal adjustable angle type or remote element type temperature gages shall be provided in thermal wells located 5 to 7 feet above the finished floor. Remote element type temperature gages shall be provided in thermal wells located 7 feet above the finished floor.
- B. Vacuum and Pressure Gages: Comply with ASME B40.100 and provide with throttling type needle valve or a pulsation dampener and shut-off valve. Gage shall be a minimum of 3-1/2 inches in diameter with a range from 0 psig to approximately 1.5 times the maximum system working pressure. Each gage range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.
 1. Suction: 30 inches Hg vacuum to 250 psig.
 2. Discharge: 0 to 500 psig.

2.3 THERMOMETERS AND WELLS

A. Refer to specification Section 23 21 13, HYDRONIC PIPING.

2.4 PIPE SUPPORTS

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.5 REFRIGERANTS AND OIL

A. Provide EPA approved refrigerant and oil for proper system operation.

2.6 PIPE INSULATION FOR DX HVAC SYSTEMS

A. Refer to specification Section 23 07 11, HVAC PLUMBING INSULATION.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5
1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
 2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 1 inch minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
 3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.
 4. Use copper tubing in protective conduit when installed below ground.
 5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.
- B. Joint Construction:
1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
 - a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
 - b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
 - c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.

- d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.
- C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.
- D. Pipe relief valve discharge to outdoors for systems containing more than 100 lbs of refrigerant.
- E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC INSULATION.

3.2 PIPE AND TUBING INSULATION

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

3.3 SIGNS AND IDENTIFICATION

- A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer, the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.
- B. Systems containing more than 110 lb of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI Z535.1, having letters not less than 1/2 inch in height designating:
 - 1. Valves and switches for controlling refrigerant flow, the ventilation and the refrigerant compressor(s).
 - 2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."

3.4 FIELD QUALITY CONTROL

Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

- A. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of Resident Engineer. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.
1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gages, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
 2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding NPS 5/8. This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 68 degrees F minimum.
- B. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gage on the outlet side. The pressure relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

3.5 SYSTEM TEST AND CHARGING

- A. System Test and Charging: As recommended by the equipment manufacturer or as follows:
1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 10 psi gage. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
 2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
 3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gage reading

in microns. Pull the system down to 2245.6 inches of mercury at 60 degrees F and hold for four hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

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SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
 - 1. Cleaning compounds.
 - 2. Chemical treatment for closed loop heat transfer systems.
 - 3. Glycol-water heat transfer systems.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Section 23 21 13, HYDRONIC PIPING.
- F. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. During this period perform monthly tests of the cooling tower for Legionella pneumophila and submit reports stating Legionella bacteria count per millimeter. These tests shall be conducted in a certified laboratory and not by a technician in the field. Minimum service during construction/start-up shall be 6 hours.
- C. Field Quality Control and Certified Laboratory Reports: During the one year guarantee period, the water treatment laboratory shall provide not less than 12 reports based on on-site periodic visits, as stated in paragraph 1.3.B, sample taking and testing, and review with VA personnel, of water treatment control for the previous period. In addition to field tests, the water treatment laboratory shall provide certified laboratory test reports. These monitoring reports shall

assess chemical treatment accuracy, scale formation, fouling and corrosion control, and shall contain instructions for the correction of any out-of-control condition.

D. Log Forms: Provide one year supply of preprinted water treatment test log forms.

E. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data including:

1. Cleaning compounds and recommended procedures for their use.
2. Chemical treatment for closed systems, including installation and operating instructions.
3. Glycol-water system materials, equipment, and installation.

C. Water analysis verification.

D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.

E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
70-2008.....National Electric Code (NEC)

C. American Society for Testing and Materials (ASTM):
F441/F441M-02 (2008) ...Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules
40 and 80

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.

B. All chemicals to be acceptable for discharge to sanitary sewer.

- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.
- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 250 degrees F and 125 degrees Fahrenheit respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.
- D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be five gallon minimum capacity at 125 psig minimum working pressure.
- E. Side stream Water Filter for Closed Loop Systems: Stainless steel housing, and polypropylene filter media with stainless steel core. Filter media shall be compatible with antifreeze and water treatment chemicals used in the system. Replaceable filter cartridges for sediment removal service with minimum 20 micrometer particulate at 98 percent efficiency for approximately five (5) percent of system design flow rate. Filter cartridge shall have a maximum pressure drop of 2 psig at design flow rate when clean, and maximum pressure drop of 25 psig when dirty. A constant flow rate valve shall be provided in the

pipng to the filter. Inlet and outlet pressure gauges shall be provided to monitor filter condition.

2.3 GLYCOL-WATER SYSTEM ONLY

- A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive anti-freeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.
- B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide one-half tank reserve supply: 30 percent for run-around coil systems, chilled water system and hot water heating system.
- C. Pot Feeder Make-up Unit: By pass type for chemical treatment, schedule 10 gauge heads, 3/4-inch system connections and large neck opening for chemical addition. Feeders shall be 5 gallon minimum size.
- D. Glycol-Water Make-up System:
 - 1. Glycol-Water storage tank: Self supporting polyethylene, minimum 90 mil thickness, with removable cover or black steel with 90 mil polyethylene insert. Capacity shall be 55 gallons, with approximate diameter of 23 inches and height of 36 inches. Reinforced threaded pipe connections shall be provided for all connections. Provide identification for tank showing name of the contents.
 - 2. Glycol-Water make-up pump: Bronze fitted, self-priming, high head type suitable for pumping a 33 percent to 50 percent glycol-water solution in intermittent service. The pump shall be provided with a mechanical shaft seal and be flange connected to a 1750 rpm NEMA type C motor. The pump capacity shall be 3 gpm, 50 psig discharge pressure with a suction lift capability of 5 inches of mercury, with a 1/3 horsepower drip-proof motor. The pump may be a "gear-within-a-gear" positive displacement type with built-in relief valve set for 43 psig, or the pump may be a regenerative turbine type providing self-priming with built-in or external relief valve set for design head of the pump.
 - 3. Back pressure regulating valve: Spring loaded, diaphragm actuated type with bronze or steel body, stainless steel trim with capacity to relieve 100 percent of pump flow with an allowable rise in the regulated pressure of 10 psig above the set point. Set point shall be 15 psig above system PRV setting.

4. Low water level control: Steel or plastic float housing, stainless steel or plastic float, positive snap-acting SPST switch mechanism, rated 10 amps-120 volt AC, in General Purpose (NEMA 1) enclosure. The control shall be rated for pressures to 150 psig and make alarm circuit on low water level. The alarm circuit shall be wired to an alarm light on the nearest local Temperature Control panel (LTCP). Provide remote output relay to indicate alarm condition at the Building Control System specified under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
- C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:
 1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.
 2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
 3. Provide piping for the flow assembly piping to the main control panel and accessories.
 - a. The inlet piping shall connect to the discharge side of the circulating water pump.
 - b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.
 - c. Provide inlet Y-strainer and ball valves to isolate and service main control panel and accessories.

4. Provide piping for corrosion monitor rack per manufacturer's installation instructions. Provide ball valves to isolate and service rack.
5. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.
- D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Duct Insulation: Section 23 07 11, HVAC PLUMBING INSULATION
- F. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION
- G. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- H. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- I. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- J. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- K. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- L. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

M. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

N. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.

7. Flexible ducts and clamps, with manufacturer's installation instructions.
8. Flexible connections.
9. Instrument test fittings.
10. Details and design analysis of alternate or optional duct systems.
11. COMMON WORK RESULTS FOR HVAC.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 - Common Work Results for HVAC and Steam Generation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):

2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and
Flexible

1st Edition - 1985.....HVAC Air Duct Leakage Test Manual

6th Edition - 2003.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-08.....Factory-Made Air Ducts and Air Connectors

555-06Standard for Fire Dampers

555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
- Gaskets in Flanged Joints: Soft neoprene.
- D. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - 2 inch
 - > 2 inch to 3 inch
 - > 3 inch to 4 inch
- 1. Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Provide a welded stainless steel duct section for housing the duct-mounted terminal humidifiers. Ductwork shall be at least 3 feet long on the upstream side and 6 feet long on the downstream side. Slope the ductwork against the direction of airflow and provide drain connections.
- E. Duct for Negative Pressure Up to 3 inch W.G.: Provide for exhaust duct between grilles and exhaust fan inlet including systems for Autopsy Suite exhaust.
 - 1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
 - 2. Rectangular Duct: Galvanized steel, minimum 20 gage, Pittsburgh lock seam, companion angle joints 1-1/4 by 1/8 inch minimum at not more than 8 feet spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.
- F. Round Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
 - 1. Elbows: Diameters 3 through 8 inches shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
 - 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.

3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13.
Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Engineer of Record.
- G. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 20 inches wide by 48 - 54 inches high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- H. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- I. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.
- J. Ductwork in excess of 96 square inches shall be protected unless the duct has one dimension less than 6 inches if it passes through the areas listed below. Refer to the Mission Critical Physical Design Manual for VA Facilities. This applies to the following:
 1. Agent cashier spaces
 2. Perimeter partitions of caches
 3. Perimeter partitions of computer rooms
 4. Perimeter of a COOP sites
 5. Perimeter partitions of Entrances
 6. Security control centers (SCC)

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)

- A. Duct sizes shown on drawings for lined duct are clear opening inside lining.
- B. Duct liner is only permitted to be used for return, relief and general exhaust ducts. Duct liner is not permitted for outside air ducts, supply air ducts or any other positive pressure ductwork (provide exterior insulation only).
- C. Rectangular Duct or Casing Liner: ASTM C1071, Type I (flexible), or Type II (board), one inch minimum thickness, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA, Duct Liner Application Standard.
- D. Round Liner: Factory fabricated double-walled with two inch thick sound insulation and inner perforated galvanized metal liner. Construction shall comply with flame and smoke rating required by NFPA 90A. Metal liner shall be 20 to 24 gage having perforations not exceeding 3/32 inch diameter and approximately 22 percent free area. Metal liner for fittings need not be perforated. Assemblies shall be complete with continuous sheet Mylar liner, 2 mil thickness, between the perforated liner and the insulation to prevent erosion of the insulation. Provide liner couplings/spacer for metal liner. At the end of insulated sections, provide insulation end fittings to reduce outer shell to liner size. Provide liner spacing/concentricity leaving airway unobstructed.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 - 1. Each duct mounted coil and humidifier.
 - 2. Each fire damper (for link service), smoke damper and automatic control damper.
 - 3. Each duct mounted smoke detector.
 - 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 20 feet intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 12 inch by 12 inch minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.

1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
2. For round duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 160 degrees F fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Minimum requirements for fire dampers:
 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 14 gage, required to provide installation equivalent to the damper manufacturer's UL test installation.
 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 1500 fpm. Maximum static pressure loss: 0.13 inch W.G..
- B. Maximum air leakage, closed damper: 4.0 CFM per square foot at 3 inch W.G. differential pressure.
- C. Minimum requirements for dampers:
 1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 3. Blades: Galvanized steel, parallel type preferably, 12 inch maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 4. Shafts: Galvanized steel.
 5. Bearings: Nylon, bronze sleeve or ball type.
 6. Hardware: Zinc plated.
 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.7 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.8 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.9 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 5 feet. Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 8 inches in diameter shall be Class 1. Ducts 8 inches in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 75 degrees F mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per foot of straight duct, at 500 Hz, based on 6 inch duct, of 2500 fpm.
- D. Application Criteria:
 - 1. Temperature range: 0 to 200 degrees F internal.
 - 2. Maximum working velocity: 4000 feet per minute.
 - 3. Minimum working pressure, inches of water gage: 10 inches positive, 2 inches negative.
- E. Duct Clamps: 100 percent nylon strap, 175 pounds minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.10 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 29 ounce neoprene coated fiberglass fabric approximately 6 inches wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 2 inches on center. Fabric shall not be stressed other than by air pressure. Allow at least one inch slack to insure that no vibration is transmitted.

2.11 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.12 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.13 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.14 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum two inch length for insulated duct, and a minimum one inch length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Engineer of Record. Install with required perimeter mounting angles, sleeves, breakaway duct connections,

corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Engineer of Record.

- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 5 feet long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
 - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 - 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as

determined by Engineer of Record. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Engineer of Record and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Engineer of Record and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Engineer of Record.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
- E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- I. Section 23 82 16, AIR COILS.
- J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Performance Criteria:
 - 1. Fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
 1. Fan sections, motors and drives.
 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 - b. Utility fans and vent sets.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
 - 99-86.....Standards Handbook
 - 210-06.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating
 - 261-09.....Directory of Products Licensed to bear the AMCA
Certified Ratings Seal - Published Annually

300-08.....Reverberant Room Method for Sound Testing of
Fans

C. American Society for Testing and Materials (ASTM):

B117-07a.....Standard Practice for Operating Salt Spray
(Fog) Apparatus

D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus

D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test

G152-06.....Standard Practice for Operating Open Flame
Carbon Arc Light Apparatus for Exposure of Non-
Metallic Materials

G153-04.....Standard Practice for Operating Enclosed Carbon
Arc Light Apparatus for Exposure of Non-
Metallic Materials

D. National Fire Protection Association (NFPA):

NFPA 96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

37-07.....Air Curtains for Entrance Ways in Food and Food
Service Establishments

F. Underwriters Laboratories, Inc. (UL):

181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY
ASSURANCE. Record factory vibration test results on the fan or furnish
to the Contractor.

B. Construction: Wheel diameters and outlet areas shall be in accordance
with AMCA standards.

1. Housing: Low carbon steel, arc welded throughout, braced and
supported by structural channel or angle iron to prevent vibration
or pulsation, flanged outlet, inlet fully streamlined. Provide
lifting clips, and casing drain. Provide manufacturer's standard
access door. Provide 1/2 inches wire mesh screens for fan inlets
without duct connections.

2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
 5. Belts: Oil resistant, non-sparking and non-static.
 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for specifications. Provide protective sheet metal enclosure for fans located outdoors.
 9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for controller/motor combination requirements.
 10. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.
- C. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 12 inches and larger. Requirement for AMCA seal is waived for wheel diameters less than 12 inches and housings may be cast iron.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

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SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air terminal units, air flow control valves.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- F. Section 23 82 16, AIR COILS.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air Terminal Units: Submit test data.
- C. Samples: Provide one typical air terminal unit for approval by the Resident Engineer. This unit will be returned to the Contractor after all similar units have been shipped and deemed acceptable at the job site.
- D. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- E. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
880-08.....Air Terminals Addendum to ARI 888-98 incorporated into
standard posted 15th December 2002

C. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and
Ventilating Systems

D. Underwriters Laboratories, Inc. (UL):

181-08.....Standard for Factory-Made Air Ducts and Air Connectors

E. American Society for Testing and Materials (ASTM):

C 665-06.....Standard Specification for Mineral-Fiber Blanket
Thermal Insulation for Light Frame Construction and
Manufactured Housing

1.6 GUARANTY

A. In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 General

A. Coils:

1. All Air-Handling Units: Provide aluminum fins and copper coils for
all hot water reheat coils.

2. Water Heating Coils:

a. ARI certified, continuous plate or spiral fin type, leak tested
at 300 PSI.

b. Capacity: As indicated, based on scheduled entering water
temperature.

c. Headers: Copper or Brass.

d. Fins: Aluminum, maximum 8 fins per inch.

e. Tubes: Copper, arrange for counter-flow of heating water.

f. Water Flow Rate: Minimum 0.5 GPM.

g. Provide vent and drain connection at high and low point,
respectively of each coil.

h. Coils shall be guaranteed to drain.

i. Labeling: Control box shall be clearly marked with an
identification label that lists such information as nominal CFM,
maximum and minimum factory-set airflow limits, coil type and
coil connection orientation, where applicable.

j. Factory calibrate air terminal units to air flow rate indicated.
All settings including maximum and minimum air flow shall be
field adjustable.

k. Dampers with internal air volume control: See section 23 31 00
HVAC DUCTS and CASINGS.

- B. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

2.2 AIR TERMINAL UNITS (BOXES)

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 1,200 CFM.
- C. Sound Power Levels: Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.
- D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 22 Gauge. Provide hanger brackets for attachment of supports.
1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 1/2 inch thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.
 2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the

- rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 3 inch WG, with all outlets sealed shut and inlets fully open.
- E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 4 inch WG.
- F. Provide multi-point velocity pressure sensors with external pressure taps.
1. Provide direct reading air flow rate table pasted to box.
- G. Provide static pressure tubes.
- H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

3.2 OPERATIONAL TEST

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- - - E N D - - -

SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Section 08 90 00, LOUVERS and VENTS.
B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
D. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data:
1. Diffusers, registers, grilles and accessories.
C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. Air Diffusion Council Test Code:
1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
C. American Society of Civil Engineers (ASCE):
ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
D. American Society for Testing and Materials (ASTM):
A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts
and Connectors

PART 2 - PRODUCTS

2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 1/2 inch mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.

1. Spun Intake/Exhaust Ventilators: Spun aluminum structural components shall be constructed of minimum 16 Gauge marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.

2.2 EQUIPMENT SUPPORTS

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
 - c. Slot diffuser/plenum:
 - 1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal air flow pattern over a wide range of operating conditions.
 - 2) Galvanized steel boot lined with 1/2 inch thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.
 - 3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.
 - 4) Maximum pressure drop at design flow rate: 0.15 inch W.G.
2. Linear Bar Grilles and Diffusers: Extruded aluminum, manufacturer's standard finish, and positive holding concealed fasteners.
 - a. Margin Frame: Flat, 3/4 inch wide.
 - b. Bars: Minimum 3/16 inch wide by 3/4 inch deep, zero deflection unless otherwise shown. Bar spacing shall be a minimum of 1/8 inch on center. Reinforce bars on 18 inch center for sidewall units and on 6 inch center for units installed in floor or sills.
 - c. Provide opposed blade damper and equalizing or control grid where shown.
3. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
 - a. Margin: Flat, 1-1/4 inches wide.
 - b. Bar spacing: 3/4 inch maximum.

- c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
- 4. Supply Grilles: Same as registers but without the opposed blade damper.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
 - 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 - 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 1-1/4 inch margin.
 - 3. Linear Type: To match supply units.
- E. Acoustic Transfer Grille: Aluminum, suitable for partition or wall mounting.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Engineer of Record. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- - - E N D - - -

SECTION 23 64 00
PACKAGED WATER CHILLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Scroll air-cooled chillers complete with accessories.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Section 23 21 23, HYDRONIC PUMPS.
- F. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- G. Section 23 23 00, REFRIGERANT PIPING.
- H. Section 23 21 13, HYDRONIC PIPING.
- I. Section 23 31 00, HVAC DUCTS and CASINGS
- J. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR EQUIPMENT.
- K. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- L. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- M. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.3 DEFINITION

- A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.
- C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- D. FTT-10: Echelon Transmitter-Free Topology Transceiver.
- E. SCBA: Self-Contained Breathing Apparatus.

1.4 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, and comply with the following.
- B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.
- C. Comply with AHRI requirements for testing and certification of the chillers.

- D. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard
- E. Refer to 42 CFR—Public Health, Part 84, "Approval of Respiratory Protective Devices," Subpart H—"Self-Contained Breathing Apparatus," 1998.
- F. Refer to ASHRAE Standard 15, Safety Standard for Refrigeration System, for refrigerant vapor detectors and monitor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
 - 370-01.....Sound Rating of Large Outdoor Refrigerating and Air-Conditioning Equipment
 - 495-1999 (R2002).....Refrigerant Liquid Receivers
 - 550/590-03.....Standard for Water Chilling Packages Using the Vapor Compression Cycle
 - 560-00.....Absorption Water Chilling and Water Heating Packages
 - 575-94.....Methods for Measuring Machinery Sound within Equipment Space
- C. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
 - ANSI/ASHRAE-15-2007....Safety Standard for Mechanical Refrigeration Systems
 - GDL 3-1996.....Guidelines for Reducing Emission of Halogenated Refrigerants in Refrigeration and Air-Conditioning Equipment and Systems
- D. American Society of Mechanical Engineers (ASME):
 - 2007ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels - Division 1"
- E. American Society of Testing Materials (ASTM):
 - C 534/ C 534M-2008.....Preformed, Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
 - C 612-04.....Mineral-fiber Block and Board Thermal Insulation
- F. National Electrical Manufacturing Association (NEMA):
 - 250-2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- G. National Fire Protection Association (NFPA):
 - 70-2008.....National Electrical Code

H. Underwriters Laboratories, Inc. (UL):
1995-2005..... Heating and Cooling Equipment

1.6 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data.
 - 1. Scroll water chillers, including motor starters, control panels, and vibration isolators, and remote condenser data shall include the following:
 - a. Rated capacity.
 - b. Pressure drop.
 - c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590/Standard.
 - d. Refrigerant
 - e. Fan performance (Air-Cooled Chillers only.)
 - f. Accessories.
 - g. Installation instructions.
 - h. Start up procedures.
 - i. Wiring diagrams, including factory-installed and field-installed wiring.
 - j. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.
- C. Maintenance and operating manuals for each piece of equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- D. Run test report for all chillers.
- E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.

PART 2 - PRODUCTS

2.1 ROTARY-SCREW AND SCROLL AIR-COOLED WATER CHILLERS

- A. General: Factory-assembled and-tested rotary-screw or scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of two compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than two independent refrigerant circuits shall be provided. Chiller shall be capable of operating one of the following refrigerants: HCFC-134a or HCFC-410a.

- B. Performance: Provide the capacity as shown on the drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the drawings. Provide hot gas by-pass, to operate the unit stable at any stage of capacity reduction.
- C. Capacity of a single air-cooled chiller shall not exceed 250 Tons (Standard AHRI Conditions).
- D. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.
- E. Acoustics: Sound pressure levels shall not exceed the following specified levels. The manufacturer shall provide sound treatment if required to comply with the specified maximum levels. Testing shall be in accordance with AHRI requirements.

OCTAVE BAND								Overall
<u>63</u>	<u>125</u>	<u>250</u>	<u>500</u>	<u>1000</u>	<u>2000</u>	<u>4000</u>	<u>8000</u>	<u>dB (A)</u>
58	58	58	59	53	50	48	43	60

- G. Compressor (Scroll Type): Three dimensional, positive-displacement, hermetically sealed design, with suction and discharge valves, crankcase oil heater and suction strainer. Compressor shall be mounted on vibration isolators. Rotating parts shall be factory balanced. Lubrication system shall consist of reversible, positive displacement pump, strainer, oil level sight glass, and oil charging valve. Capacity control shall be by on-off compressor cycling of single and multiple compressors and hot gas bypass .
- H. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, hot-gas muffler, compressor suction and discharge shutoff valves, replaceable-core filter drier, sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.
- I. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.
- J. Condenser:
1. Air-cooled integral condenser as shown on the drawings and specified hereinafter.

2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. For corrosion protection, see Paragraph 2.7 below. Condenser coils shall be factory air tested at 450 psig. Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and three-phase thermal overload protection. Unit shall start 0°F with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.
- K. Evaporator: Braze plate and frame type heat exchanger design. Braze plate evaporator shall be constructed of stainless steel with copper brazing material. The evaporator shall be designed for a minimum of 1.5 times the working pressure produced by the water system, but not less than 150 psig. Refrigerant side working pressure shall comply with ASHRAE Standard 15. Evaporator for packaged air-cooled chiller units designed for outdoor installation shall be protected against freeze-up in ambient temperature down to -20 degrees F by a resistance heater cable under insulation with thermostat set to operate below 37 degrees F ambient.
- L. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 0.75 inch minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.
- M. Refrigerant Receiver: Provide a liquid receiver for chiller units when system refrigerant charge exceeds 80 percent of condenser refrigerant volume. Liquid receivers shall be horizontal-type, designed, fitted, and rated in conformance with AHRI 495. Receiver shall be constructed and tested in conformance with Section VIII D1 of the ASME Boiler and Pressure Vessel Code. Each receiver shall have a storage capacity not less than 20 percent in excess of that required for fully charged system. Each receiver shall be equipped with inlet, outlet drop pipes, drain plug, purging valve, and relief devices as required by ASHRAE Standard 15.
- N. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 4 enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.

1. Following shall display as a minimum on the panel:
 - a. Date and time.
 - b. Outdoor air temperature.
 - c. Operating and alarm status.
 - d. Entering and leaving water temperature-chilled water.
 - e. Operating set points-temperature and pressure.
 - f. Refrigerant temperature and pressure.
 - g. Operating hours.
 - h. Number of starts.
 - i. Current limit set point.
 - j. Maximum motor amperage (percent).
2. Control Functions:
 - a. Manual or automatic startup and shutdown time schedule.
 - b. Entering and leaving chilled water temperature and control set points.
 - d. Automatic lead-lag switch.
3. Safety Functions: Following conditions shall shut down the chiller and require manual reset to start:
 - a. Loss of chilled water flow.
 - b. Low chilled water temperature.
 - d. Compressor motor current-overload protection.
 - e. Freeze protection (for air-cooled chillers).
 - f. Starter fault.
 - g. High or low oil pressure.
 - h. Recycling pumpdown.
- O. The chiller control panel shall provide leaving chilled water temperature reset based on return water temperature 4-20 ma or 0-10 VDC).
- P. Provide contacts for remote start/stop, alarm for abnormal operation or shutdown, and for Engineering Control Center (ECC).
- Q. Chiller control panel shall either reside on the "LonTalk FTT-10a network", and provide data using LonMark standard network variable types and configuration properties, or BACnet interworking using ARCNET or MS/TP physical data link layer protocol for communication with building automation control system.
- R. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.
- S. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
Compressor motor furnished with the chiller shall be in accordance with

the chiller manufacturer and the electrical specification Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT. Starting torque of motors shall be suitable for driven machines.

- T. Motor Starter: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide a starter in NEMA I enclosure, designed for floor or unit mounted chiller using multiple compressors, with the lead compressor starting at its minimum capacity may be provided with across-the-line starter.

2.7 CORROSION PROTECTION

- A. Exposed Outdoor Cabinet: Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance (ASTM D4587)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

- A. Install chiller on concrete base with isolation pads or vibration isolators.
1. Concrete base is specified in Section 03 30 00, CAST-IN-PLACE CONCRETE
 2. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
 3. Anchor chiller to concrete base according to manufacturer's written instructions.
 4. Charge the chiller with refrigerant, if not factory charged.
 5. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
 6. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.

- C. Install refrigerant piping as specified in Section 23 23 00, REFRIGERANT PIPING and ASHRAE Standard 15.
- D. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.
- E. Piping Connections:
 - 1. Make piping connections to the chiller for chilled water, and other connections as necessary for proper operation and maintenance of the equipment.
 - 2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.

3.3 STARTUP AND TESTING

- A. Engage manufacturer's factory-trained representative to perform startup and testing service.
- B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.
- C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the VA that the equipment operate and perform as intended.
 - 1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
 - 2. Check bearing lubrication and oil levels.
 - 3. Verify proper motor rotation.
 - 4. Verify pumps associated with chillers are installed and operational.
 - 5. Verify thermometers and gages are installed.
 - 6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
 - 7. Operate chiller for run-in-period in accordance with the manufacturer's instruction and observe its performance.
 - 8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
 - 9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
 - 10. Prepare a written report outlining the results of tests and inspections, and submit it to the VA.
- D. Engage manufacturer's certified factory trained representative to provide training for 16 hours for the VA maintenance and operational personnel to adjust, operate and maintain equipment.

- - - E N D - - -

SECTION 23 72 00
AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section specifies run-around heat recovery systems.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 21 23, HYDRONIC PUMPS.
- D. Section 23 07 11, HVAC INSULATION.
- E. Section 23 21 13, HYDRONIC PIPING.
- F. Section 23 82 16, AIR COILS.
- G. Section 23 31 00, HVAC DUCTS and CASINGS.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Section 23 05 93, TESTING, ADJUSTING and BALANCING FOR HVAC.
- J. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- K. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. Refer to specification Section 01 00 00, GENERAL REQUIREMENTS for performance tests and instructions to VA personnel.
- B. Refer to paragraph QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Performance Criteria: Heat recovery equipment shall be provided by a manufacturer who has been manufacturing such equipment and the equipment has a good track record for at least 3 years.
- D. Performance Test: In accordance with PART 3.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Run-Around Energy Recovery System
- C. Certificate: Submit, simultaneously with shop drawings, an evidence of satisfactory service of the equipment on three similar installations.
- D. Submit type, size, arrangement and performance details. Present application ratings in the form of tables, charts or curves.
- E. Provide installation, operating and maintenance instructions, in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (AHRI)
AHRI 1060-2005.....Performance Rating of Air-to-Air Heat Exchangers
for Energy Recovery Ventilation Equipment
- C. American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE):
15-10.....Safety Standard for Refrigeration Systems (ANSI)
52.1-92.....Gravimetric and Dust-Spot Procedures for Testing
Air-Cleaning Devices Used in General Ventilation
for Removing Particulate Matter
52.2-07.....Method of Testing General Ventilation Air-
Cleaning Devices for Removal Efficiency by
Particle Size
84-08.....Method of Testing Air-to-Air Heat/Energy
Exchangers
- D. American Society for Testing and materials (ASTM)
D635-10.....Standard Test Method for Rate of Burning and/or
Extent and Time of Burning of Plastics in a
Horizontal Position
E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials
- E. American Society of Civil Engineers (ASCE)
ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures
- F. Underwriters Laboratories, Inc (UL)
1812-2009.....Standard for Ducted Heat Recovery Ventilators
1815-2009.....Standard for Nonducted Heat Recovery Ventilators

PART 2 - PRODUCTS

2.1 RUN-AROUND ENERGY RECOVERY SYSTEM

- A. System shall be field fabricated, as shown, containing coils, piping and 30 percent glycol, pumps, insulation, and accessories.
- B. Automatic Temperature Controls and Sequence of Operations: As shown on drawings and as specified in Section 23 09 23, DIRECT-DIGITAL CONTROL

SYSTEM FOR HVAC. In areas with climates where the outdoor design temperature is below freezing, the sequence shall include a defrost cycle to modulate glycol flow to the outdoor air coil as required to maintain the exhaust air temperature above freezing.

C. Components shall comply with requirements in the following specification sections:

1. Pumps: Section 23 21 23, HYDRONIC PUMPS
2. Insulation: Section 23 07 11, HVAC INSULATION
3. Pipes, Fittings, and Specialties: Section 23 21 13, HYDRONIC PIPING
4. Coils: Section 23 82 16, AIR COILS
5. Controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

2.2 AIR FILTERS

A. Air Filters: Disposable air filters, with a MERV rating of 7, shall be provided upstream of outdoor air and exhaust run-around loop air coils and as indicated on the drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Seal ductwork tightly to avoid air leakage.
- B. Install units with adequate spacing and access for cleaning and maintenance of heat recovery coils as well as filters.

3.2 FIELD QUALITY CONTROL

- A. Operational Test: Perform tests as per manufacturer's written instructions for proper and safe operation of the heat recovery system.
 1. Adjust seals and purge.
 2. Test and adjust controls and safeties.
- B. Replace damaged and malfunctioning controls and equipment.
- C. Set initial temperature and humidity set points. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Prepare test and inspection reports to the Senior Resident Engineer in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 INSTRUCTIONS

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat recovery equipment.

3.4 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing

schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air handling units including integral components specified herein.
- B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of housed-centrifugal fan with V-belt drive or single or multiple plenum fans with direct-drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- C. Section 23 07 11, HVAC PLUMBING INSULATION.
- D. Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.
- E. Section 23 82 16, AIR COILS.
- F. Section 23 34 00, HVAC FANS.
- G. Section 23 31 00, HVAC DUCTS and CASINGS.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- J. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT.
- K. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- L. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS

1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Air Handling Units Certification
 - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - 2. Air Handling Units with Plenum Fans:
 - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.

- b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
 - 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
 - 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
 - 3. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
 - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
 - 4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4 SUBMITTALS:

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
 - 1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, mixing box with outside/return air dampers, filter housings, blender sections, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).
 - 2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If

the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.

3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
4. Provide fan curves showing cubic feet per minute, static pressure, efficiency, and horsepower for design point of operation and at maximum design cubic feet per minute.
5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
 1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
 2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
 3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).

4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
430-09.....Central Station Air Handling Units
- C. Air Movement and Control Association International, Inc. (AMCA):
210-07.....Laboratory Methods of Testing Fans for Rating
- D. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
170-2008.....Ventilation of Health Care Facilities
- E. American Society for Testing and Materials (ASTM):
ASTM B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM D1654-08.....Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
- F. Military Specifications (Mil. Spec.):
MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing Repair (Metric)
- G. National Fire Protection Association (NFPA):
NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009
- H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

- A. General:
- B. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing

shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.90 oz. of zinc per square foot (G90). Aluminum constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.

1. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
2. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
3. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
4. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of

bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.

5. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 8 inch WG or higher.

C. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 5 inch high 10 Gauge steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

D. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:
3. Table 2.1.C.2

Outer Panel	22 Gage Minimum
Inner Panel	22 Gage Minimum
Insulation Thickness	Foam 2 inch Minimum
Density	3.0 lb/ft ³ Minimum
Total R Value	13.0 ft ² .O.F.hr/Btu Minimum

E. Casing Construction (Contractor's Option):

1. Table 2.1.C.3

Outer Panel	18 Gage Minimum
Inner Panel	20 Gage Minimum
Insulation Thickness	Fiberglass 2 inch Minimum

Density	1.5 lb/ft ³ Minimum
Total R Value	8.0 ft ² ·°F·hr/Btu Minimum

2. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
3. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
4. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 2 inch thick with same double wall construction as the unit casing. Doors shall be a minimum of 24 inches wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 6 feet. Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier coil section shall include a minimum 6 inch x 6 inch double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
 - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 100 lb weight hung on latch side of door.
 - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 45 degrees further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 8 inch WG.
 - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
5. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations.

Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

F. Painted Exterior Finish: Galvanized steel (G90) exterior shall be mill prepared for painting by bonderizing and factory prepared for prime coat of paint by acid etch cleaning, as required, to assure paint adhesion. Provide factory applied prime coat and enamel finish coat of paint of color selected by owner. Paint corrosion resistance and adhesion shall have satisfactorily passed ASTM B117, D1654, D1735, D3359 and G23 for a minimum of 500 hours. Rating of failure at the scribe mark shall not be less than 6, average creepage not greater than 1/8 inch. Rating of the inscribed area shall not be less than 10, no failure. Refer to Section 09 91 00, PAINTING.

G. Floor:

1. Unit floor shall be level without offset space or gap and designed to support a minimum of 100 lbs per square foot distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

H. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 1.7 inches and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 2 inch thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of

intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.

2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

I. Plenum Fans - Single:

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
3. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC, for additional motor and drive specifications.
4. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation.

Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide additional drive(s) if required during balancing, to achieve desired airflow.

5. Fan Accessories

- a. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

J. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC, for additional motor and drive specifications.

K. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 5 CFM per square foot at 1 inch WG and 9 CFM per square foot at 4 inch WG. Electronic operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

L. Blenders: Construction of the blender section shall be of welded aluminum 0.081 inch thick framing and turbulators. The mixer shall have no moving parts and shall contain a primary set of directional changing vanes, a secondary set of turbulator vanes, and a cone design for mixing of air streams. Certify blender performance to achieve no more than a 5°F variation across the cross section of the AHU measured 12 inches downstream of the blender over a face velocity range of 200-800 FPM.

M. Filter Section:

1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters

- furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements.
- N. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils and glycol-water exhaust heat recovery coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Copper fins are required for all duct-mounted and terminal reheat coils. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.
- O. Humidifier: When included in design, coordinate the humidification requirements with section 23 22 13 Steam and Condensate Heating Piping. Provide air-handling unit-mounted humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.
- P. Sound Attenuators: Refer to Drawings, Specification Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, and Section 23 31 00, HVAC DUCTS AND CASINGS, for additional unit mounted sound attenuator requirements. AHU sound attenuators shall be factory installed as an integral part of AHU.
- Q. Discharge Section:
1. Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- R. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 12 inch wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a

- junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
2. Install compatible 100 watt bulb in each light fixture.
 3. Provide a convenience duplex receptacle next to the light switch.
 4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install air handling unit in conformance with ARI 435.
- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.
- C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the
System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be
tested as part of a larger system. Refer to Section 23 08 00 -
COMMISSIONING OF HVAC SYSTEMS and related sections for contractor
responsibilities for system commissioning.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 23 81 00
DECENTRALIZED UNITARY HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies split-systems.
- B. Definitions:
 - 1. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).
 - 2. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).
 - 3. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well.
 - 4. Where such equipment is provided in more than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- D. Section 23 07 11, HVAC and BOILER PLANT INSULATION.
- E. Section 23 23 00, REFRIGERANT PIPING.
- F. Section 23 36 00, AIR TERMINAL UNITS
- G. Section 23 82 00, CONVECTION HEATING and COOLING UNITS.
- H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- B. Manufacturer's literature and data:
 - 1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for units noted below:
 - a. Split systems.
 - 2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
 - 3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
 - 4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.
- C. Certification: Submit proof of specified ARI Certification.
- D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP).
- E. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to Resident Engineer three weeks prior to final inspection.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - A-A-50502-90..... Air conditioner (Unitary Heat Pump) Air to Air (3000-300,000 Btu)
- C. Military Specifications (Mil. Specs.):
 - MIL-PRF-26915D-06.....Primer Coating, for Steel Surfaces
- D. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
 - 210/240-08.....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment
 - 270-08.....Sound Rating of Outdoor Unitary Equipment

- 310/380-04.....Standard for Packaged Terminal Air-Conditioners
and Heat Pumps (CSA-C744-04)
- 340/360-07.....Performance Rating of Commercial and Industrial
Unitary Air-Conditioning and Heat Pump Equipment
- 520-04.....Performance Rating of Positive Displacement
Condensing Units
- E. Air Movement and Control Association (AMCA):
- 210-07.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating (ANSI)
- 410-96.....Recommended Safety Practices for Users and
Installers of Industrial and Commercial Fans
- F. American National Standards Institute (ANSI):
- S12.51-02 (R2007).....Acoustics - Determination of Sound Power Levels
of Noise Sources Using Sound Pressure -
Precision Method for Reverberation Rooms (same
as ISO 3741:1999)
- G. American Society of Heating, Refrigerating, and Air-Conditioning
Engineers (ASHRAE):
- 2008 Handbook.....HVAC Systems and Equipment
- 15-10.....Safety Standard for Refrigeration Systems (ANSI)
- H. American Society of Testing and Materials (ASTM):
- B117-09.....Standard Practice for Operating Salt Spray (Fog)
Apparatus
- I. American Society of Civil Engineers (ASCE)
- ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures
- J. National Electrical Manufacturer's Association (NEMA):
- MG 1-09 (R2010).....Motors and Generators (ANSI)
- ICS 1-00 (R2005, R2008).Industrial Controls and Systems: General
Requirements
- K. National Fire Protection Association (NFPA) Publications:
- 90A-09.....Standard for the Installation of Air-
Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 UNITARY AIR CONDITIONERS - GENERAL

A. Applicable ARI Standards:

1. Cooling Capacity Less Than 39.6 kW (135,000 Btu/h): AHRI 210/240.
Units shall be listed in the ARI Directory of Certified Unitary
Air-Conditioners.

- B. Performance Rating: Cooling capacity of units shall meet the sensible heat and total heat requirements shown in the contract documents. In selecting unit size, make true allowance for "sensible to total heat ratio" to satisfy required sensible cooling capacity.
- C. Machinery Guards: Provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor. Drive guards may be excluded where motors and drives are inside factory fabricated casings.
- D. Corrosion Prevention: Unless specified otherwise, equipment fabricated from ferrous metals that do not have a zinc coating or a duplex coating of zinc and paint shall be treated for prevention of rust with a factory coating or paint system that will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall be tested for 500 hours. The salt-spray fog test shall be in accordance with ASTM B117 using a 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no signs of blistering, wrinkling or cracking, no loss of adhesion, and the specimen shall show no signs of rust beyond 1/8-inch on both sides from the scratch mark.

2.2 SPLIT-SYSTEM AIR CONDITIONERS

- A. Description: Factory assembled and tested, ceiling mounted unit, with an air-cooled remote condensing unit, and field-installed refrigeration piping. Unit shall include an electric-resistance heating coil.
- B. Concealed Evaporator Components:
 - 1. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
 - 2. Insulation: Factory-applied duct liner.
 - 3. Drain Pans: Stainless steel, with connection for drain; insulated and complying with ASHRAE 62.1-2007.
 - 4. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.
 - 5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
 - 6. Electric-Resistance Heating Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device;

and one-time fuses in terminal box for overcurrent protection.

Provide SCR control of electric heating coils as indicated.

7. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.

8. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.

9. Disposable Filters: 1 inch thick, in fiberboard frames with MERV rating of 7 or higher according to ASHRAE 52.2.

10. Wiring Terminations: Connect motor to chassis wiring with plug connection.

C. Ceiling-Mounting, Evaporator-Fan Components:

1. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.

2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.

3. Drain Pan and Drain Connection: Comply with ASHRAE 62.1-2007.

4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.

5. Electric-Resistance Heating Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.

6. Fan: Belt drive, centrifugal fan, and integral condensate pump.

7. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.

8. Filters: Disposable, with MERV rating of 8 or higher according to ASHRAE 52.2.

D. Air-Cooled, Compressor-Condenser Components:

1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Service valves, fittings, and gage ports shall be brass and located outside of the casing.

2. Compressor: Hermetically sealed scroll with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
3. Compressor motor with manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
4. Refrigerant: R-410A unless otherwise indicated.
5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid sub-cooler.
6. Fan: Aluminum, propeller type, directly connected to motor.
7. Motor: Permanently lubricated, with integral thermal-overload protection.
8. Low Ambient Kit: Permit operation down to minus 0 deg F.
9. Mounting Base: Polyethylene.
10. Minimum Energy Efficiency: Comply with ASHRAE/IESNA 90.1-2004, "Energy Standard for Buildings except Low-Rise Residential Buildings."

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb maintaining manufacturer's recommended clearances and tolerances.
- B. Install ground-mounting, compressor-condenser components on 4-inch thick, reinforced concrete base; 4 inches larger on each side than unit. Concrete, reinforcement, and formwork are specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. Coordinate anchor installation with concrete base.
- C. Install ground-mounting, compressor-condenser components on polyethylene mounting base.
- D. Install compressor-condenser components on restrained, spring isolators with a minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Install and connect pre-charged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.
- F. Install wall sleeves in finished wall assembly and weatherproof.

3.2 CONNECTIONS

- A. Verify condensate drainage requirements.
- B. Install condensate drain, minimum connection size, with trap and indirect connection to location shown on plan.
- C. Install piping adjacent to units to allow service and maintenance.

- D. Connect supply ducts to units with flexible duct connectors specified in Section 23 31 00, HVAC DUCTS and CASINGS.
- E. Ground equipment and install power wiring, switches, and controls for self-contained and split systems.
- F. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condensing unit.
- G. Install ducts to the units with flexible duct connections.
- H. Connect piping with shutoff duty valves on the supply and return side of the coil and unions at all connections and with a throttling valve on the return piping near the coil.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 INSTRUCTIONS

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

3.5 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.6 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.7 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

---END---

SECTION 23 82 00
CONVECTION HEATING AND COOLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Radiant ceiling panels, finned tube radiant heaters, unit heaters, and cabinet unit heaters.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Noise requirements.
- C. Section 23 21 13, HYDRONIC PIPING: Heating hot water and chilled water piping.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: Ducts and flexible connectors.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Flow rates adjusting and balancing.
- G. Section 23 82 16, AIR COILS: Additional coil requirements.
- H. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- I. Section 01 91 00 - GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA.
- B. Manufacturer's Literature and Data:
 - 1. Unit heaters.
 - 2. Cabinet unit heaters.
 - 3. Radiant ceiling panels.
 - 4. Finned tube radiant heaters.
- C. Certificates:

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute / Air Conditioning, Heating and Refrigeration Institute (ANSI/AHRI):
440-08.....Performance Rating of Room Fan Coils
National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
70-11.....National Electrical Code
- C. Underwriters Laboratories, Inc. (UL):
181-08.....Standard for Factory-Made Air Ducts and Air
Connectors
1995-05.....Heating and Cooling Equipment

1.6 GUARANTY

In accordance with FAR clause 52.246-21

PART 2 - PRODUCTS

2.1 UNIT HEATERS

- A. General: Horizontal or vertical discharge type for hot water as indicated.
- B. Casing: Steel sheet, phosphatized to resist rust and finished in baked enamel. Provide hanger supports.
- C. Fan: Propeller type, direct driven by manufacturer's standard electric motor. Provide resilient mounting. Provide fan guard for horizontal discharge units.
- D. Discharge Air Control:
 1. Horizontal discharge: Horizontal, adjustable louvers.
 2. Vertical discharge: Radial louver diffuser.

E. Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 75 psig steam working pressure.

1. Corrosion Control: Provide corrosion control for coils in high-humidity locations by using a multi-stage, epoxy immersion coating (electrically deposited) process fully described in Section 23 82 16 - Air Coils.

F. Controls: Provide field installed remote wall mounted line voltage electric space thermostats or unit mounted return air thermostats, where shown or specified to control the unit fan. Provide an aquastat on hot water units to prevent fan operation when the heating system is off.

2.2 CABINET UNIT HEATERS

- A. General: Vertical or horizontal type for steam, hot water or electric heating medium, as indicated.
 - B. Cabinet: Not less than 18 gage steel with front panel for vertical units and hinged front panel for horizontal units. Finish on exposed cabinet shall be factory-baked enamel in manufacturer's standard color as selected by the Architect. Provide 3-inch high sub-base for vertical floor mounted units.
 - C. Fan: Centrifugal blower, direct driven by a single phase, two-speed, electric motor with inherent overload protection. Provide resilient motor/fan mount.
 - D. Filter: Manufacturer's standard, one inch thick, throwaway type MERV 7 filters.
- Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 75 psi steam working pressure.
1. Provide corrosion control for coils in high-humidity locations by using a multi-stage, epoxy immersion coating (electrically deposited) process fully described in Section 23 82 16 - Air Coils.

2.3 RADIANT CEILING PANELS:

- A. Hydronic Radiant Panels: Lay-in type, 0.040 inch aluminum faceplate with 1/2-inch I.D copper serpentine water coil mechanically bonded to faceplate, finished with two coats baked white polyester finish with a light reflection value of 70 to 80 percent. Panels shall weigh no more

than 1.5 pounds per square foot when filled with water. Provide 3-inch un-faced fiberglass blanket insulation pre-cut for installation above panels. Panels shall be 2' x 2' or 2' x 4' continuous linear arranged as shown on the drawings.

2.4 FINNED TUBE RADIANT HEATERS:

- A. Provide steel panel radiator elements of lengths and in locations as indicated, and of capacities, style and having accessories as scheduled. The wall hung heating panel radiation shall be of one-piece all-welded steel construction, consisting of flattened water tubes welded to headers at each end. The radiator shall include an integral heavy gauge (0.09" minimum) all-welded perforated top grille (for curved radiators the grille is omitted). RF models to have steel corrugated fins welded to the rear side of the water tubes to increase the convective output of the unit. There shall be no less than 32 fins per foot. Fins shall start within 1" of the headers, and shall be spotwelded three times per tube. The radiator's headers shall include all necessary inlet, outlet and vent connections as required. Internal baffling is provided where required for proper water flow. The radiant heating panels shall be available in lengths from 2'-0" to 29'-6" in two inch even increments without the need for splicing. The panel radiation shall be capable of being mounted to typical stud wall construction without additional blocking or strapping.
- B. Appropriate wall mounting brackets or optional floor post mounting shall be provided with the radiation.
- C. Panel radiation expansion shall not exceed 1/64" per foot of radiation at 215°F. The installer shall provide adequate expansion compensation for each radiator.
- D. The panel radiation shall be cleaned and phosphatized in preparation for the powder coat finish. The radiation is then finish painted with a gloss powder coat finish, for A total paint thickness of 2-3 mils (0.002" - 0.003").
- E. The panel radiation shall be manufactured in the USA.
- F. The basis of design is the Runtal RF or approved equal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Install fiberglass blanket insulation with a minimum R value of 8 above hydronic radiant panels.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Engineer of Record and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Bid Set
3-DBT Project #2014-020

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Section 23 31 00, HVAC DUCTS AND CASINGS
- C. Section 23 36 00, AIR TERMINAL UNITS.
- D. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- E. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS
- F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- G. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, Section 23 36 00, AIR TERMINAL UNITS, or Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating
Coils
- C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper Tube
- D. National Fire Protection Association (NFPA):
70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000 Volts
Maximum)
- F. Underwriters Laboratories, Inc. (UL):
1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and AHRI 410.
1. Surgical Suites - All Locations: All coils installed in the air handling units serving surgical suites, duct-mounted reheat coils, and air terminal unit-mounted reheat coils shall be equipped with copper fins.
- B. Tubes: Minimum 0.625 inch tube diameter; Seamless copper tubing.
- C. Fins: 0.0055 inch aluminum or 0.0045 inch copper mechanically bonded or soldered or helically wound around tubing.
- D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- F. Coil Casing: 16 gage galvanized steel with tube supports at 48 inch maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- G. Pressures PSIG:

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	300	250	300
Working	200	75	250

- H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.

- I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING.
 - a. All cooling coils shall have a stainless steel drain pan.
- K. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; 16 gage steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and electric operators. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.2 REHEAT COILS, DUCT MOUNTED

- A. The coils shall be continuous circuit booster type for steam or hot water as shown on drawings. Use the same coil material as listed in Paragraphs 2.1.

2.3 WATER COILS, INCLUDING GLYCOL-WATER

- A. Use the same coil material as listed in Paragraphs 2.1.
- B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
 - 1. Cooling, all types.
 - 2. Heating or preheat.
 - 3. Runaround energy recovery. ARI certification of capacity adjustment is waived. See Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT.

2.4 VOLATILE REFRIGERANT COILS

- A. Continuous circuit, straight tubes, dry expansion type equipped with multi-port distribution header, less expansion valve.
- B. Minimum 5/8-inch tube diameter.
- C. Designed for R410a or other EPA approved refrigerants.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing

schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:
 1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

- A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.
 - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
 - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 - 1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the Engineer of Record a minimum of 15 working days prior to the manufacturer's performing the factory tests.
 - 2. Four copies of certified test reports shall be furnished to the Engineer of Record two weeks prior to final inspection and not more than 90 days after completion of the tests.
 - 3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 - 1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 - 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 - 3. Damaged equipment shall be repaired or replaced, as determined by the Engineer of Record.
 - 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 - 5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 - 2. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the Engineer of Record and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
 - 3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the Engineer of Record.

- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 - 2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.
- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards panelboards, cabinets, motor controllers, fused and non-fused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as

defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm²), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit to the Engineer of Record in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.

2. Submittals are required for all equipment anchors and supports.
Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall

indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.

- j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.

H. After approval and prior to installation, furnish the Engineer of Record with one sample of each of the following:

1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 Acceptance Checks and Tests

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the Engineer of Record at least 30 days prior to the planned training.

PART 2 - PRODUCTS (Not used)

PART 3 - EXECUTION (Not used)

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 26 05 13
MEDIUM-VOLTAGE CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of medium-voltage cables, indicated as cable or cables in this section, and medium-voltage cable splices and terminations.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium-voltage cables.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes and ducts for medium-voltage cables.
- E. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: Medium-voltage cable terminations for use in pad-mounted, liquid-filled, medium-voltage transformers.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Medium-voltage cables shall be thoroughly tested at the factory per NEMA WC 74 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Installation instructions.
 - 2. Samples:

- a. After approval and prior to installation, furnish the Engineer of Record with a sample of each type and size of cable per the requirements of Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

3. Certifications:

- a. Factory Test Reports: Submit certified factory production test reports for approval.
- b. Field Test Reports: Submit field test reports for approval.
- c. Compatibility: Submit a certificate from the cable manufacturer that the splices and terminations are approved for use with the cable.
- d. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the cables, splices, and terminations conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that the cables, splices, and terminations have been properly installed and tested.
 - 3) Certification by the Contractor that each splice and each termination were completely installed in a single continuous work period by a single qualified worker without any overnight interruption.

4. Qualified Worker Approval:

- a. Qualified workers who install and test cables, splices, and terminations shall have not fewer than five years of experience splicing and terminating cables equivalent to those being spliced and terminated, including experience with the materials in the approved splices and terminations.
- b. Furnish satisfactory proof of such experience for each qualified worker who splices or terminates the cables.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
B3-01 (2007).....Standard Specification for Soft or Annealed Copper Wire
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
48-09.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on Shielded Cables

- Having Laminated Insulation Rated 2.5 kV through 765
kV or Extruded Insulation Rated 2.5 kV through 500 kV
- 386-95.....Separable Insulated Connector Systems for Power
Distribution Systems above 600 V
- 400-01.....Guide for Field Testing and Evaluation of the
Insulation of Shielded Power Cable Systems
- 400.2-04.....Guide for Field Testing of Shielded Power Cable
Systems Using Very Low Frequency (VLF)
- 400.3-06.....Guide for Partial Discharge Testing of Shielded Power
Cable Systems in a Field Environment
- 404-00.....Extruded and Laminated Dielectric Shielded Cable
Joints Rated 2500 V to 500,000 V
- D. National Electrical Manufacturers Association (NEMA):
- WC 71-99.....Non-Shielded Cables Rated 2001-5000 Volts for Use in
the Distribution of Electric Energy
- WC 74-06.....5-46 KV Shielded Power Cable for Use in the
Transmission and Distribution of Electric Energy
- E. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories (UL):
- 1072-06Medium-Voltage Power Cables

1.7 SHIPMENT AND STORAGE

- A. Cable shall be shipped on reels such that it is protected from mechanical injury. Each end of each length of cable shall be hermetically sealed with manufacturer's end caps and securely attached to the reel.
- B. Cable stored and/or cut on site shall have the ends turned down, and sealed with cable manufacturer's standard cable end seals, or field-installed heat-shrink cable end seals.

PART 2 - PRODUCTS

2.1 CABLE

- A. Cable shall be in accordance with the NEC and NEMA WC 71, WC 74, and UL 1072.
- B. Single conductor stranded copper conforming to ASTM B3.
- C. Voltage Rating:
1. 15,000 V cable shall be used on all distribution systems with voltages ranging from 5,000 V to 15,000 V.
- D. Insulation:
1. Insulation level shall be 133%.
 2. Types of insulation:

- a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.
- b. Cable type abbreviation, XLP or XLPE: cross-linked polyethylene insulation shall be thermosetting, light and heat stabilized, and chemically cross-linked.
- E. Insulation shield shall be semi-conducting. Conductor shield shall be semi-conducting.
- F. Insulation shall be wrapped with copper shielding tape, helically-applied over semi-conducting insulation shield.
- G. Heavy duty, overall protective polyvinyl chloride jacket shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.
- H. Cable temperature ratings for continuous operation, emergency overload operation, and short circuit operation shall be not less than the NEC, NEMA WC 71, or NEMA WC 74 standard for the respective cable.

2.2 SPLICES AND TERMINATIONS

- A. Materials shall be compatible with the cables being spliced and terminated, and shall be suitable for the prevailing environmental conditions.
- B. In locations where moisture might be present, the splices shall be watertight. In manholes and pullboxes, the splices shall be submersible.
- C. Splices:
 - 1. Shall comply with IEEE 404. Include all components required for complete splice, with detailed instructions.
- D. Terminations:
 - 1. Shall comply with IEEE 48. Include shield ground strap for shielded cable terminations.
 - 2. Class 3 terminations for outdoor use: Kit with stress cone and compression-type connector.
 - 3. Load-break terminations for indoor and outdoor use: 200 A loadbreak premolded rubber elbow connectors with bushing inserts, suitable for submersible applications. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
 - 4. Provide insulated cable supports to relieve any strain imposed by cable weight or movement. Ground cable supports to the grounding system.

2.3 FIREPROOFING TAPE

- A. Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arcproof, and fireproof intumescent elastomer. Securing tape shall be glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (0.75 inch) wide.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and per manufacturer's instructions.
- B. Cable shall be installed in conduit above grade and duct bank below grade.
- C. All cables of a feeder shall be pulled simultaneously.
- D. Conductors of different systems (e.g., 5kV and 15kV) shall not be installed in the same raceway.
- E. Splice the cables only in manholes and pullboxes.
- F. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- G. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the manufacturer.
- H. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.
- I. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

3.2 PROTECTION DURING SPLICING OPERATIONS

- A. Blowers shall be provided to force fresh air into manholes where free movement or circulation of air is obstructed. Waterproof protective coverings shall be available on the work site to provide protection against moisture while a splice is being made. Pumps shall be used to keep manholes dry during splicing operations. Under no conditions shall a splice or termination be made that exposes the interior of a cable to moisture. A manhole ring at least 150 mm (6 inches) above ground shall be used around the manhole entrance to keep surface water from entering the manhole. Unused ducts shall be plugged and water seepage through ducts in use shall be stopped before splicing.

3.3 PULLING CABLES IN DUCTS AND MANHOLES

- A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube guides, cable grips, pulling eyes, and lubricants. A sufficient number of qualified workers

and equipment shall be employed to ensure the careful and proper installation of the cable.

- B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.
- C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a swivel to the main pulling wire by means of a suitable cable grip and pulling eye.
- D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.
- E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.
- F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.
- G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction, and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.
- H. Splices in manholes shall be firmly supported on cable racks. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for splicing.
- I. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

3.4 SPLICES AND TERMINATIONS

- A. Install the materials as recommended by the manufacturer, including precautions pertaining to air temperature and humidity during installation.
- B. Installation shall be accomplished by qualified workers trained to perform medium-voltage equipment installations. Use tools as recommended or provided by the manufacturer. All manufacturer's instructions shall be followed.
- C. Splices in manholes shall be located midway between cable racks on walls of manholes, and supported with cable arms at approximately the same elevation as the enclosing duct.

- D. Where the Government determines that unsatisfactory splices and terminations have been installed, the Contractor shall replace the unsatisfactory splices and terminations with approved material at no additional cost to the Government.

3.5 FIREPROOFING

- A. Cover all cable segments exposed in manholes and pullboxes with fireproofing tape.
- B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than 25 mm (1 inch) into each duct.
- C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

3.6 CIRCUIT IDENTIFICATION OF FEEDERS

- A. In each manhole and pullbox, install permanent identification tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be the embossed brass type, 40 mm (1.5 inches) in diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy to read after the fireproofing tape is installed.

3.7 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and electrical inspections.
- B. Test equipment, labor, and technical personnel shall be provided as necessary to perform the acceptance tests. Arrangements shall be made to have tests witnessed by the Engineer of Record.
- C. Visual Inspection:
 - 1. Inspect exposed sections of cables for physical damage.
 - 2. Inspect shield grounding, cable supports, splices, and terminations.
 - 3. Verify that visible cable bends meet manufacturer's minimum bending radius requirement.
 - 4. Verify installation of fireproofing tape and identification tags.
- D. Electrical Tests:
 - 1. Acceptance tests shall be performed on new and service-aged cables as specified herein.
 - 2. Test new cable after installation, splices, and terminations have been made, but before connection to equipment and existing cable.
- E. Service-Aged Cable Tests:
 - 1. Maintenance tests shall be performed on service-aged cable interconnected to new cable.

2. After new cable test and connection to an existing cable, test the interconnected cable. Disconnect cable from all equipment that could be damaged by the test.

F. Insulation-Resistance Test: Test all new and service-aged cables with respect to ground and adjacent conductors.

1. Test data shall include megohm readings and leakage current readings. Cables shall not be energized until insulation-resistance test results have been approved by the Engineer of Record. Test voltages and minimum acceptable resistance values shall be:

<u>Voltage Class</u>	<u>Test Voltage</u>	<u>Min. Insulation Resistance</u>
5kV	2,500 VDC	1,000 megohms
15kV	2,500 VDC	5,000 megohms

2. Submit a field test report to the Engineer of Record that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and identifies the insulation resistance and leakage current results for each cable section tested. The report shall provide conclusions and recommendations for corrective action.

G. Online Partial Discharge Test: Comply with IEEE 400 and 400.3. Test all new and service-aged cables. Perform tests after cables have passed the insulation-resistance test, and after successful energization.

1. Testing shall use a time or frequency domain detection process, incorporating radio frequency current transformer sensors with a partial discharge detection range of 10 kHz to 300 MHz.
2. Submit a field test report to the Engineer of Record that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and numerically and graphically identifies the magnitude of partial discharge detected for each cable section tested. The report shall provide conclusions and recommendations for corrective action.

H. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be put into service until all tests are successfully passed, and field test reports have been approved by the Engineer of Record.

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SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.
 - 2) Splicing materials and pulling lubricant.
 - 2. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape
 - D2304-10.....Test Method for Thermal Endurance of Rigid Electrical Insulating Materials
 - D3005-10.....Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-09.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cables
 - 514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:

1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
2. No. 8 AWG and larger: Stranded.
3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

D. Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 19 mm (0.75 inches) wide tape.
3. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
4. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored tracer to match phase.		

- a. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the Engineer of Record.
- b. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.

3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
 4. All bolts, nuts, and washers used with splices shall be zinc-plated or cadmium-plated steel.
- D. Above Ground Splices for 250 kcmil and Larger:
1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
- E. Underground Splices for No. 10 AWG and Smaller:
1. Solderless, screw-on, reusable pressure cable type, with integral insulation. Listed for wet locations, and approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- F. Underground Splices for No. 8 AWG and Larger:
1. Mechanical type, of high conductivity and corrosion-resistant material. Listed for wet locations, and approved for copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
- G. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated or cadmium-plated steel.

2.4 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.

- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.
 - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 - 4. All conductors in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES

- A. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
 - 1. Install fireproofing on low-voltage conductors where the low-voltage conductors are installed in the same manholes with medium-voltage conductors.
 - 2. Use fireproofing tape as specified in Section 26 05 13, MEDIUM-VOLTAGE CABLES, and apply the tape in a single layer, half-lapped, or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (1 inch) into each duct.
 - 3. Secure the fireproofing tape in place by a random wrap of glass cloth tape.

3.3 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.4 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of

75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.5 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.6 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.7 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.8 DIRECT BURIAL CABLE INSTALLATION

- A. Tops of the cables:
 - 1. Below the finished grade: Minimum 600 mm (24 inches) unless greater depth is shown.
 - 2. Below road and other pavement surfaces: In conduit as specified, minimum 760 mm (30 inches) unless greater depth is shown.
 - 3. Do not install cables under railroad tracks.
- B. Under road and paved surfaces: Install cables in concrete-encased galvanized steel rigid conduits. Size as shown on plans, but not less than 50 mm (2 inches) trade size with bushings at each end of each conduit run. Provide size/quantity of conduits required to accommodate cables plus one spare.
- C. Work with extreme care near existing ducts, conduits, cables, and other utilities to prevent any damage.
- D. Excavation and backfill:
 - 1. Place 75 mm (3 inches) bedding sand in the trenches before installing the cables.

2. Place 75 mm (3 inches) shading sand over the installed cables.
3. Install continuous horizontal 25 mm by 200 mm (1 inch x 8 inches) preservative-impregnated wood planking 75 mm (3 inches) above the cables before backfilling.
- E. Provide horizontal slack in the cables for contraction during cold weather.
- F. Install the cables in continuous lengths. Splices within cable runs shall not be accepted.
- G. Connections and terminations shall be listed submersible-type designed for the cables being installed.
- H. Warning tape shall be continuously placed 300 mm (12 inches) above the buried cables.

3.9 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests: Inspect physical condition.
 2. Electrical tests:
 - a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
 - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
 - c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: pad-mounted, liquid-filled, medium-voltage transformers.
- E. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.
- F. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- G. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- H. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
 - 2. Test Reports:

- a. Two weeks prior to the final inspection, submit ground resistance field test reports to the Engineer of Record.

3. Certifications:

- a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....National Electrical Safety Code
 - 99-12.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.
- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.

- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND RODS

- A. Steel or copper clad steel, 19 mm (0.75 inch) diameter by 3 M (10 feet) long.
- B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

- A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated or cadmium-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated or cadmium-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated or cadmium-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical

type lugs, with zinc-plated or cadmium-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- D. For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

- A. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole grounding provisions and hardware, to the cable shield grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.
- B. Pad-Mounted Transformers:
 - 1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
 - 2. Ground the secondary neutral.
- C. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
 - 2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.
- C. Switchboards, Panelboards, Automatic Transfer Switches, and other electrical equipment:
 - 1. Connect the equipment grounding conductors to the ground bus.
 - 2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.
- D. Transformers:
 - 1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
 - 2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system or the ground bar at the service equipment.

3.5 RACEWAY

- A. Conduit Systems:
 - 1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
 - 2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
 - 3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
 - 4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters,

- shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.
- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Wireway Systems:
1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
 2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
 3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
 4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated

continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.8 MAIN ELECTRICAL ROOM GROUNDING

- A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.9 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.10 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.
- B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.
- C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.11 ACCEPTANCE CHECKS AND TESTS

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and

shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.

- B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the Engineer of Record prior to backfilling. The Contractor shall notify the Engineer of Record 24 hours before the connections are ready for inspection.

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- I. Section 31 20 11, EARTHWORK: Bedding of conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:

- a. Size and location of main feeders.
 - b. Size and location of panels and pull-boxes.
 - c. Layout of required conduit penetrations through structural elements.
 - d. Submit the following data for approval:
 - 1) Raceway types and sizes.
 - 2) Conduit bodies, connectors and fittings.
 - 3) Junction and pull boxes, types and sizes.
2. Certifications: Two weeks prior to final inspection, submit the following:
- a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C80.1-05.....Electrical Rigid Steel Conduit
 - C80.3-05.....Steel Electrical Metal Tubing
 - C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
- 1-05.....Flexible Metal Conduit
 - 5-11.....Surface Metal Raceway and Fittings
 - 6-07.....Electrical Rigid Metal Conduit - Steel
 - 50-95.....Enclosures for Electrical Equipment
 - 360-13.....Liquid-Tight Flexible Steel Conduit
 - 467-13.....Grounding and Bonding Equipment
 - 514A-13.....Metallic Outlet Boxes
 - 514B-12.....Conduit, Tubing, and Cable Fittings
 - 514C-07.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers

- 651-11.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
- 651A-11.....Type EB and A Rigid PVC Conduit and HDPE Conduit
- 797-07.....Electrical Metallic Tubing
- 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
 - TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and
Conduit
 - TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing
 - FB1-12.....Fittings, Cast Metal Boxes and Conduit Bodies for
Conduit, Electrical Metallic Tubing and Cable
 - FB2.10-13.....Selection and Installation Guidelines for Fittings
for use with Non-Flexible Conduit or Tubing (Rigid
Metal Conduit, Intermediate Metallic Conduit, and
Electrical Metallic Tubing)
 - FB2.20-12.....Selection and Installation Guidelines for Fittings
for use with Flexible Electrical Conduit and Cable
- F. American Iron and Steel Institute (AISI):
 - S100-2007.....North American Specification for the Design of Cold-
Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (0.5-inch) unless otherwise shown. Where permitted by the NEC, 13 mm (0.5-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Size: In accordance with the NEC, but not less than 13 mm (0.75-inch).
 - 2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.
 - 3. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
 - 4. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
 - 5. Flexible Metal Conduit: Shall conform to UL 1.
 - 6. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
 - 7. Surface Metal Raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid Steel and Intermediate Metallic Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical Metallic Tubing Fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel are acceptable.
 - c. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible Metal Conduit Fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
4. Liquid-tight Flexible Metal Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.

- c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 5. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
- 6. Expansion and Deflection Couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
 - 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
 - 1. UL-50 and UL-514A.
 - 2. Rustproof cast metal where required by the NEC or shown on drawings.
 - 3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.
- F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the Engineer of Record prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the Engineer of Record where working space is limited.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop (easy stop) that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.

B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.

C. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut conduits square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.

7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
10. Conduit installations under fume and vent hoods are prohibited.
11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.

D. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the Engineer of Record.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the Engineer of Record prior to construction, and after submittal of drawing showing location, size, and position of each penetration.

4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (0.75-inch) of concrete around the conduits.
 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.
- B. Above Furred or Suspended Ceilings and in Walls:
1. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the same system is prohibited.
 2. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the same system is prohibited.
 3. Align and run conduit parallel or perpendicular to the building lines.
 4. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
 5. Tightening set screws with pliers is prohibited.
 6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors Above 600 V: Rigid steel or rigid aluminum. Mixing different types of conduits in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- G. Surface Metal Raceways: Use only where shown on drawings.

H. Painting:

1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 V safety orange.
Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.7 WET OR DAMP LOCATIONS

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.8 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water

or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.

- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.9 EXPANSION JOINTS

- A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.
- C. Install expansion and deflection couplings where shown.

3.10 CONDUIT SUPPORTS

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - a. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.11 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- I. On all branch circuit junction box covers, identify the circuits with black marker with panel and circuit marked.

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St. Cloud VAMC, St. Cloud, MN
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SECTION 26 0536 - CABLE TRAYS FOR ELECTRICAL SYSTEMS (NEW SECTION)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Section 26 05 11: Requirements for Electrical Installations
- B. Section 26 05 26: Grounding and Bonding for Electrical Systems
- C. Section 26 05 33: Raceway and Boxes for Electrical Systems
- D. National Electrical Code Article 392: Cable Trays
- E. American Society for Testing and Materials (ASTM):
 - 1. A 123 - Standard Specification for Zinc (Hot-Galvanized) Coatings on Iron and Steel Products.
 - 2. A 653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process.
- F. National Electrical Manufacturers Association (NEMA):
 - 1. FG 1 - Fiberglass Cable Tray Systems.
 - 2. VE 1 - Metallic Cable Tray Systems.
 - 3. VE 2 - Metal Cable Tray Installation Guidelines.
- G. National Fire Protection Association (NFPA):
 - 1. 70 - National Electrical Code (NEC).

1.2 SUMMARY

- A. This Section includes cable trays for routing power, communications and other low voltage system wiring and related accessories.
 - 1. Ladder type cable tray
 - 2. Ventilated trough type cable tray
 - 3. Solid bottom type cable tray
 - 4. Channel type cable tray
 - 5. Fiberglass channel type cable tray
 - 6. Center rail rung type cable tray
 - 7. Wire basket type cable tray

1.3 SUBMITTALS

- A. Submit shop drawings and descriptive data in accordance with Section 01 3323 Shop Drawings, Product Data and Samples.
 - 1. Product Data: Include data indicating dimensions and finishes for each type of cable tray indicated.
 - 2. Shop Drawings: For each type of cable tray.
 - a. Show fabrication and installation details of cable tray, including plans, elevations, and sections of components and attachments to other construction elements. Designate components and accessories, including

clamps, brackets, hanger rods, splice-plate connectors, expansion-joint assemblies, straight lengths, and fittings.

1) Include list of cable numbers, or other identification of cable runs, to be installed in each cable tray.

3. Field quality-control reports.

4. Operation and Maintenance Data: For cable trays to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain cable tray components through one source from a single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Steel, cable tray shall be stored in a well-ventilated, dry location. Unpack and dry wet materials before storage.

1.6 PROJECT CONDITIONS

- A. Verify that field measurements are as shown on Drawings.
- B. Verify routing prior to rough-in.
- C. Cable tray routing is shown on Drawings in approximate locations unless dimensioned. Route as required to complete wiring system.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Chalfant Manufacturing Company.
 - 2. Cooper/B-Line, Inc.
 - 3. GS Metals Corp
 - 4. MP Husky.
 - 5. Cablofil
 - 6. OBO Betterman
 - 7. Snake Tray (Wire basket only)

2.2 MATERIALS AND FINISHES

- A. Ladder type cable tray
 - 1. Description: NEMA VE 1, Class 20C ladder type tray.
 - 2. Material:
 - a. Steel:

- 1) Finish: [ASTM A123, hot dipped galvanized after fabrication.
- b. Aluminum:
 - 1) Finish: [Painted with gray epoxy] [PVC coated].
3. Dimensions:
 - a. Inside Width: As indicated.
 - b. Inside Loading Depth: As indicated.
 - c. Straight Section Rung Spacing: 9 inches on center.
 - d. Inside Radius of Fittings: As indicated.
4. Provide manufacturer's standard clamps, hangers, brackets, splice plates, reducer plates, blind ends, barrier strips, connectors, and grounding straps.

2.3 CABLE TRAY ACCESSORIES

- A. Fittings: Tees, crosses, risers, elbows, and other fittings as indicated, of same materials and finishes as cable tray.
- B. Covers: None.
- C. Barrier Strips: Same materials and finishes as cable tray.
- D. Cable tray supports and connectors, including bonding jumpers, as recommended by cable tray manufacturer.

2.4 WARNING SIGNS

- A. Lettering: 1-1/2-inch- high, black letters on yellow background with legend "WARNING! NOT TO BE USED AS WALKWAY, LADDER, OR SUPPORT FOR LADDERS OR PERSONNEL."
- B. Materials and fastening are specified in Division 26 Section "Identification for Electrical Systems."

2.5 SOURCE QUALITY CONTROL

- A. Perform design and production tests according to NEMA VE 1.

PART 3 - EXECUTION

3.1 CABLE TRAY INSTALLATION

- A. Provide cable tray for cables and conductors only where identified on the plans. Do not substitute cable trays for conduit installation unless identified specifically in the plans.
- B. Comply with recommendations in NEMA VE 2. Install as a complete system, including all necessary fasteners, hold-down clips, splice-plate support systems, barrier strips, hinged horizontal and vertical splice plates, elbows, reducers, tees, and crosses.
- C. Support cable trays as specified in Section 26 05 36: "Cable Trays for Electrical Systems". Support cable trays at each connection point, at the end of each run and other points required to meet a safety factor of 3 when

tray is loaded to 125% of capacity. Provide lateral bracing for trapeze-hung cable trays every 50 feet maximum.

- D. Remove burrs and sharp edges from cable trays. Cut off threaded support hangars within 1 inch of channel support and lock tight with double nuts.
- E. Keep cable trays at least 8 inches away from flues, steam pipes and hot water pipes.
- F. For communications and data cable tray installations, provide proper elbows and accessories to maintain minimum bend radii of cables in order to adhere to EIA/TIA 568 standards for cabling. Provide manufacturer's accessories to ensure continuous support of cables, especially at locations where cables exit and enter the tray.
- G. Fasten cable tray supports to building structure.
 - 1. Place supports so that spans do not exceed maximum spans on schedules.
 - 2. Construct supports from channel members, threaded rods, and other appurtenances furnished by cable tray manufacturer. Arrange supports in trapeze or wall-bracket form as required by application.
 - 3. Support bus assembly to prevent twisting from eccentric loading.
 - 4. Manufacture center-hung support, designed for 60 percent versus 40 percent eccentric loading condition, with a safety factor of 3.
 - 5. Locate and install supports according to NEMA VE 1.
- H. Make connections to equipment with flanged fittings fastened to cable tray and to equipment. Support cable tray independent of fittings. Do not carry weight of cable tray on equipment enclosure.
- I. Install expansion connectors where cable tray crosses building expansion joint and in cable tray runs that exceed dimensions recommended in NEMA VE 1. Space connectors and set gaps according to applicable standard.
- J. Make changes in direction and elevation using standard fittings for all cable tray types except wire basket. Wire basket tray may be field-bent per the manufacturers installation instructions.
- K. Make cable tray connections using manufacturer's fittings.
- L. Do not route cable tray through walls or partitions. Terminate the cable tray at the wall and provide listed firestopping assembly through the wall, and begin routing cable tray again on the other side of the wall. Seal penetrations through fire and smoke barriers according to Division 07 Section "Penetration Firestopping."
- M. Metallic cable tray to be electrically continuous:
 - 1. Provide continuity between tray components.
 - a. Bolt connectors to each section or fitting.

- b. Tighten bolted connections per manufacturer's recommendations.
- c. Span expansion connectors with bonding jumper.
- 2. Terminate conduits connected to cable tray by a side rail bracket and clamp assembly with an insulated ground bushing and bond to cable tray.
- 3. Use anti-oxidant compound to prepare aluminum contact surfaces before assembly.
- 4. Connections to tray may be made using mechanical or exothermic connectors.
- 5. Bond all cable tray sections together with a braided bonding jumper to meet the bonding requirements of the NEC and to meet the manufacturer's UL listing.
- 6. If cable trays are sized for future cables, specify provisions for penetrations with sleeves through fire-rated partitions or use "repairable" firestop-sealing material. Include specific firestopping requirements of this Section in a schedule developed in the Division 07 Section referenced in paragraph above.
- N. Sleeves for Future Cables: Install capped sleeves for future cables through firestop-sealed cable tray penetrations of fire and smoke barriers.
- O. Use flanged fittings to terminate cable tray systems at switchgear, motor control centers, and other equipment unless noted or shown otherwise.
- P. Workspace: Install cable trays with enough space to permit access for installing cables.
- Q. Install barriers to separate cables of different systems, such as power, communications, and data processing; or of different insulation levels, such as 600V, 5kV and 15kV.
- R. After installation of cable trays is completed, install warning signs in visible locations on or near cable trays.

3.2 CABLE INSTALLATION

- A. Install cables only when cable tray installation has been completed and inspected.
- B. Fasten cables on horizontal runs with cable clamps or cable ties as recommended by NEMA VE 2. Tighten clamps only enough to secure the cable, without indenting the cable jacket. Install cable ties with a tool that includes an automatic pressure-limiting device.
- C. On vertical runs, fasten cables to tray every 18 inches. Install intermediate supports when cable weight exceeds the load-carrying capacity of the tray rungs.
- D. Where conduit enters or exits the cable tray, provide hangar at the transition and provide a listed conduit-to-tray connector with grounding

bushing. Physical connection to the tray alone is not considered a properly bonded grounding system.

E. Install covers after installation of cable is completed.

3.3 CONNECTIONS

- A. Ground and bond cable trays according to manufacturer's written instructions.
- B. Install an insulated equipment grounding conductor with cable tray, in addition to those required by NFPA 70.

3.4 FIELD QUALITY CONTROL

- A. After installing cable trays and conductors in operation, perform a survey of the installation to verify compliance with this specification. Perform the following field quality-control survey:
 - 1. Visually inspect cable insulation for damage. Correct sharp corners, protuberances in cable tray, vibration, and thermal expansion and contraction conditions, which may cause or have caused damage.
 - 2. Verify that the number, size, and voltage of cables in cable tray do not exceed that permitted by NFPA 70. Verify that communication or data-processing circuits are separated from power circuits by barriers.
 - 3. Verify that there is no intrusion of such items as pipe, hangers, or other equipment that could damage cables.
 - 4. Verify that proper separation exists between low voltage and line voltage conductors.
 - 5. Remove deposits of dust, industrial process materials, trash of any description, and any blockage of tray ventilation.
 - 6. Visually inspect each cable tray joint and each ground connection for mechanical continuity. Check bolted connections between sections for corrosion. Clean and retorquing in suspect areas.
 - 7. Check for missing or damaged bolts, bolt heads, or nuts. When found, replace with specified hardware.
 - 8. Perform visual and mechanical checks for adequacy of cable tray grounding; verify that all takeoff raceways are bonded to cable tray.
 - 9. Perform a visual observation of all communications/data cabling installations, paying particular attention to bend radius and any kinking or damage to cables at entrances to and exits from the cable tray.
- B. Report results in writing.

3.5 PROTECTION

- A. Protect installed cable trays.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by cable tray manufacturer.

2. Repair damage to PVC or paint finishes with matching touchup coating recommended by cable tray manufacturer.
3. Install temporary protection for cables in open trays to protect exposed cables from falling objects or debris during construction. Temporary protection for cables and cable tray can be constructed of wood or metal materials until the risk of damage is over.

END OF SECTION 26 0536

Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
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SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of underground ducts and raceways, and precast manholes and pullboxes to form a complete underground electrical raceway system.
- B. The terms "duct" and "conduit" are used interchangeably in this section.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts, manholes, and pullboxes with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit information on manholes, pullboxes, ducts, and hardware. Submit manhole plan and elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, sump, and other accessories.
 - c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes, pullboxes, or duct banks at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and submit to the Engineer of Record for approval prior to construction.
 - 2. Certifications: Two weeks prior to the final inspection, submit the following.
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.

- b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Concrete Institute (ACI):
Building Code Requirements for Structural Concrete
318-11/318M-11.....Building Code Requirements for Structural Concrete & Commentary
SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute (ANSI):
77-10.....Underground Enclosure Integrity
- D. American Society for Testing and Materials (ASTM):
C478-12.....Standard Specification for Precast Reinforced Concrete Manhole Sections
C858-10e1.....Underground Precast Concrete Utility Structures
C990-09.....Joints for Concrete Pipe, Manholes and Precast Box Sections Using Preformed Flexible Joint Sealants.
- E. National Electrical Manufacturers Association (NEMA):
TC 2-03.....Electrical Polyvinyl Chloride (PVC) Conduit
TC 3-04.....Polyvinyl Chloride (PVC) Fittings for Use With Rigid PVC Conduit And Tubing
TC 6 & 8-03.....Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installations
TC 9-04.....Fittings For Polyvinyl Chloride (PVC) Plastic Utilities Duct For Underground Installation
- F. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
70E-12.....National Electrical Safety Code
- G. Underwriters Laboratories, Inc. (UL):
6-07.....Electrical Rigid Metal Conduit-Steel
467-07.....Grounding and Bonding Equipment
651-11.....Schedule 40, 80, Type EB and A Rigid PVC Conduit and Fittings
651A-11.....Schedule 40 and 80 High Density Polyethylene (HDPE) Conduit
651B-07.....Continuous Length HDPE Conduit

PART 2 - PRODUCTS

2.1 PRE-CAST CONCRETE MANHOLES AND HARDWARE

- A. Structure: Factory-fabricated, reinforced-concrete, monolithically-poured walls and bottom. Frame and cover shall form top of manhole.
- B. Cable Supports:
 - 1. Cable stanchions shall be hot-rolled, heavy duty, hot-dipped galvanized "T" section steel, 56 mm (2.25 inches) x 6 mm (0.25 inch) in size, and punched with 14 holes on 38 mm (1.5 inches) centers for attaching cable arms.
 - 2. Cable arms shall be 5 mm (0.1875 inch) gauge, hot-rolled, hot-dipped galvanized sheet steel, pressed to channel shape. Arms shall be approximately 63 mm (2.5 inches) wide x 350 mm (14 inches) long.
 - 3. Insulators for cable supports shall be porcelain, and shall be saddle type or type that completely encircles the cable.
 - 4. Equip each cable stanchion with one spare cable arm, with three spare insulators for future use.
- C. Ladder: Aluminum with 16 inches rung spacing. Provide securely-mounted ladder for every manhole over 4 feet deep.
- D. Ground Rod Sleeve: Provide a 75 mm (3 inches) PVC sleeve in manhole floors so that a driven ground rod may be installed.
- E. Sump: Provide 305 mm x 305 mm (12 inches x 12 inches) covered sump frame and grated cover.

2.2 PULLBOXES

- A. General: Size as indicated on the drawings. Provide pullboxes with weatherproof, non-skid covers with recessed hook eyes, secured with corrosion- and tamper-resistant hardware. Cover material shall be identical to pullbox material. Covers shall have molded lettering, ELECTRIC or SIGNAL as applicable. Pullboxes shall comply with the requirements of ANSI 77. Provide pulling irons, 22 mm (0.875 inch) diameter galvanized steel bar with exposed triangular-shaped opening.
- B. Polymer Concrete Pullboxes: Shall be molded of sand, aggregate, and polymer resin, and reinforced with steel, fiberglass, or both. Pullbox shall have open bottom.
- C. Fiberglass Pullboxes: Shall be sheet-molded, fiberglass-reinforced, polyester resin enclosure joined to polymer concrete top ring or frame.
- D. Concrete Pullboxes: Shall be monolithically-poured reinforced concrete.

2.3 GROUNDING

- A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.4 WARNING TAPE

- A. 4-mil polyethylene 75 mm (3 inches) wide detectable tape, red with black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

PART 3 - EXECUTION

3.1 MANHOLE AND PULLBOX INSTALLATION

- A. Assembly and installation shall be per the requirements of the manufacturer.
 - 1. Install manholes and pullboxes level and plumb.
 - 2. Units shall be installed on a 300 mm (12 inches) thick level bed of 90% compacted granular fill, well-graded from the 25 mm (1 inches) sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.
- B. Access: Ensure the top of frames and covers are flush with finished grade.
- C. Grounding in Manholes:
 - 1. Ground Rods in Manholes: Drive a ground rod into the earth, through the floor sleeve, after the manhole is set in place. Fill the sleeve with sealant to make a watertight seal. Rods shall protrude approximately 100 mm (4 inches) above the manhole floor.
 - 2. Install a No. 3/0 AWG bare copper ring grounding conductor around the inside perimeter of the manhole and anchor to the walls with metallic cable clips.
 - 3. Connect the ring grounding conductor to the ground rod by an exothermic welding process.
 - 4. Bond the ring grounding conductor to the duct bank equipment grounding conductors, the exposed non-current carrying metal parts of racks, sump covers, and like items in the manholes with a minimum No. 6 AWG bare copper jumper using an exothermic welding process.

3.2 TRENCHING

- A. Refer to Section 31 20 11 EARTHWORK for trenching, backfilling, and compaction.
- B. Before performing trenching work at existing facilities, a Ground Penetrating Radar Survey shall be carefully performed by a certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.
- C. Work with extreme care near existing ducts, conduits, and other utilities to avoid damaging them.
- D. Cut the trenches neatly and uniformly.

E. For Concrete-Encased Ducts:

1. After excavation of the trench, stakes shall be driven in the bottom of the trench at 1.2 M (4 foot) intervals to establish the grade and route of the duct bank.
2. Pitch the trenches uniformly toward manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts toward buildings wherever possible.
3. The walls of the trench may be used to form the side walls of the duct bank, provided that the soil is self-supporting and that the concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
4. After the concrete-encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, and appropriate warning tape installed.

- F. Individual conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place using rigid metal conduit, or bored using plastic utilities duct or PVC conduit, as approved by the Engineer of Record.

3.3 DUCT INSTALLATION

A. General Requirements:

1. Ducts shall be in accordance with the NEC, as shown on the drawings, and as specified.
2. Join and terminate ducts with fittings recommended by the manufacturer.
3. Slope ducts to drain towards manholes and pullboxes, and away from building and equipment entrances. Pitch not less than 100 mm (4 inch) in 30 M (100 feet).
4. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) outside the building foundation. Tops of conduits below building slab shall be minimum 610 mm (24 inches) below bottom of slab.
5. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) away from the edge of slab.
6. Install insulated grounding bushings on the conduit terminations.
7. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a

minimum of 75 mm (3 inches) above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 1.5 M (5 feet). Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during concrete pour. Tie wires shall not act as substitute for spacers.

9. Duct lines shall be installed no less than 300 mm (12 inches) from other utility systems, such as water, sewer, chilled water.
10. Clearances between individual ducts:
 - a. For similar services, not less than 75 mm (3 inches).
 - b. For power and signal services, not less than 150 mm (6 inches).
11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
14. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.
15. Duct Identification: Place continuous strip of warning tape approximately 300 mm (12 inches) above ducts before backfilling trenches. Warning tape shall be preprinted with proper identification.
16. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
17. Use plastic ties to secure cables to insulators on cable arms. Use minimum two ties per cable per insulator.

B. Concrete-Encased Ducts:

1. Install concrete-encased ducts for medium-voltage systems, low-voltage systems, and signal systems, unless otherwise shown on the drawings.
2. Duct banks shall be single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
3. Tops of concrete-encased ducts shall be:
 - a. Not less than 600 mm (36 inches) and not less than shown on the drawings, below finished grade.

- b. Not less than 750 mm (36 inches) and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
 - d. Conduits crossing under grade slab construction joints shall be installed a minimum of 1.2 M (4 feet) below slab.
- 4. Extend the concrete envelope encasing the ducts not less than 75 mm (3 inches) beyond the outside walls of the outer ducts.
 - 5. Within 3 M (10 feet) of building and manhole wall penetrations, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.
 - 6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.
 - 7. Where new ducts and concrete envelopes are to be joined to existing manholes, pullboxes, ducts, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
 - 8. Duct joints in concrete may be placed side by side horizontally, but shall be staggered at least 150 mm (6 inches) vertically.
 - 9. Pour each run of concrete envelope between manholes or other terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 19 mm (0.75 inch) reinforcing rod dowels extending 450 mm (18 inches) into concrete on both sides of joint near corners of envelope.
 - 10. 10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by Engineer of Record.

C. Direct-Burial Ducts:

- 1. Install direct-burial ducts only where shown on the drawings. Provide direct-burial ducts only for low-voltage power and lighting branch circuits.
- 2. Tops of ducts shall be:
 - a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
 - b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
- 3. Do not kink the ducts. Compaction shall not deform the ducts.

- D. Connections to Manholes: Ducts connecting to manholes shall be flared to have an enlarged cross-section to provide additional shear strength. Dimensions of the flared cross-section shall be larger than the corresponding manhole opening dimensions by no less than 300 mm (12 inches) in each direction. Perimeter of the duct bank opening in the manhole shall be flared toward the inside or keyed to provide a positive interlock between the duct and the wall of the manhole. Use vibrators when this portion of the encasement is poured to ensure a seal between the envelope and the wall of the structure.
- E. Connections to Existing Manholes: For duct connections to existing manholes, break the structure wall out to the dimensions required and preserve the steel in the structure wall. Cut steel and extend into the duct bank envelope. Chip the perimeter surface of the duct bank opening to form a key or flared surface, providing a positive connection with the duct bank envelope.
- F. Connections to Existing Ducts: Where connections to existing ducts are indicated, excavate around the ducts as necessary. Cut off the ducts and remove loose concrete from inside before installing new ducts. Provide a reinforced-concrete collar, poured monolithically with the new ducts, to take the shear at the joint of the duct banks.
- G. Partially-Completed Ducts: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable plugs. Fit concrete envelope of a partially completed ducts with reinforcing steel extending a minimum of 600 mm (2 feet) back into the envelope and a minimum of 600 mm (2 feet) beyond the end of the envelope. Provide one No. 4 bar in each corner, 75 mm (3 inches) from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 300 mm (12 inches) apart. Restrain reinforcing assembly from moving during pouring of concrete.

3.4 ACCEPTANCE CHECKS AND TESTS

- A. Duct Testing and Cleaning:
 - 1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
 - 2. The mandrel shall be not less than 300 mm (12 inches) long, and shall have a diameter not less than 13 mm (0.5 inch) less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each

duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.

3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the Engineer of Record at no cost to the Government.
4. Mandrel pulls shall be witnessed by the Engineer of Record.

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St. Cloud VAMC, St. Cloud, MN
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SECTION 26 05 73
OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the overcurrent protective device coordination study, related calculations and analysis, indicated as the study in this section.
- B. A short-circuit and selective coordination study, and arc flash calculations and analysis shall be prepared for the electrical overcurrent devices to be installed under this project.
- C. The study shall present a well-coordinated time-current analysis of each overcurrent protective device from the individual device up to the utility source and Building 117 Emergency Switchboards.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- C. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- D. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The study shall be prepared by the equipment manufacturer, and performed by the equipment manufacturer's licensed electrical engineer.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.

2. Complete study as described in paragraph 1.6. Submittal of the study shall be well-coordinated with submittals of the shop drawings for equipment in related specification sections.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the overcurrent protective devices have been set in accordance with the approved study.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronics Engineers (IEEE):
 - 241-90.....Recommended Practice Electrical Systems in Commercial Buildings
 - 242-01.....Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems
 - 399-97.....Recommended Practice for Industrial and Commercial Power Systems Analysis
 - 1584-02.....Performing Arc-Flash Hazards Calculations
 - 1584A-04.....Performing Arc-Flash Hazards Calculations - Amendment 1
 - 1584B-11.....Performing Arc-Flash Hazards Calculations - Amendment 2
- C. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
 - 70E-15.....Standard for Electrical Safety in the Workplace
 - 99-15.....Health Care Facilities Code

1.6 STUDY REQUIREMENTS

- A. The study shall be in accordance with IEEE and NFPA standards.
- B. The study shall include one line diagram, short-circuit and ground fault analysis, protective coordination plots for all overcurrent protective devices, and arc flash calculations and analysis.
- C. One Line Diagram:
 1. Show all electrical equipment and wiring to be protected by the overcurrent devices.
 2. Show the following specific information:

- a. Calculated fault impedance, XR ratios, and short-circuit values at each feeder and branch circuit bus.
- b. Relay, circuit breaker, and fuse ratings.
- c. Transformer kVA and voltage ratings, percent impedance, XR ratios, and wiring connections.
- d. Voltage at each bus.
- e. Identification of each bus, matching the identification on the drawings.
- f. Conduit, conductor, and busway material, size, length, and XR ratios.

D. Short-Circuit Study:

1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
2. Calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate applicable motor contribution in determining the momentary and interrupting ratings of the overcurrent protective devices.
3. Present the results of the short-circuit study in a table. Include the following:
 - a. Device identification.
 - b. Operating voltage.
 - c. Overcurrent protective device type and rating.
 - d. Calculated short-circuit current.

E. Coordination Study:

1. Prepare the coordination curves to determine the required settings of overcurrent protective devices to demonstrate selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between devices, including the utility company upstream device if applicable. Plot the specific time-current characteristics of each overcurrent protective device in such a manner that all devices are clearly depicted.
2. The following specific information shall also be shown on the coordination curves:
 - a. Device identification.
 - b. Potential transformer and current transformer ratios.
 - c. Three-phase and single-phase ANSI damage points or curves for each cable, transformer, or generator.

- d. Applicable circuit breaker or protective relay characteristic curves.
 - e. No-damage, melting, and clearing curves for fuses.
 - f. Transformer in-rush points.
3. Develop a table to summarize the settings selected for the overcurrent protective devices. Include the following in the table:
- a. Device identification.
 - b. Protective relay or circuit breaker potential and current transformer ratios, sensor rating, and available and suggested pickup and delay settings for each available trip characteristic.
 - c. Fuse rating and type.

F. F. Arc Flash Calculations and Analysis:

- 1. Arc flash warning labels shall comply with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- 2. Arc flash calculations shall be based on actual over-current protective device clearing time. Maximum clearing time shall be in accordance with IEEE 1584.
- 3. Arc flash analysis shall be based on the lowest clearing time setting of the over-current protective device to minimize the incident energy level without compromising selective coordination.
- 4. Arc flash boundary and available arc flash incident energy at the corresponding working distance shall be calculated for all electrical power distribution equipment specified in the project, and as shown on the drawings.
- 5. Required arc-rated clothing and other PPE shall be selected and specified in accordance with NFPA 70E.

1.7 ANALYSIS

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose solutions to effectively protect the underrated equipment.

1.8 ADJUSTMENTS, SETTINGS, AND MODIFICATIONS

- A. Final field settings and minor modifications of the overcurrent protective devices shall be made to conform with the study, without additional cost to the Government.

PART 2 - PRODUCTS (Not used)

PART 3 - EXECUTION (Not used)

---END---

SECTION 26 08 00
COMMISSIONING OF ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 26.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility electrical systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 26 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and of Division 26, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility electrical systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This

list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of Electrical systems will require inspection of individual elements of the electrical systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and the Commissioning plan to schedule electrical systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Engineer of Record. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Engineer of Record and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The instruction shall be scheduled in coordination with the VA Engineer of Record after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 26 Sections for additional Contractor training requirements.

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SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

- A. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Interface of lighting controls with HVAC control systems.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 24 16, PANELBOARDS: Panelboard enclosure and interior bussing used for lighting control panels.
- F. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.
- G. Section 26 51 00, INTERIOR LIGHTING: Luminaire ballast and drivers used in control of lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting controls.
 - b. Material and construction details.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - 2. Manuals:

- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the lighting control systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Green Seal (GS):
GC-12-03.....Occupancy Sensors
- C. National Electrical Manufacturer's Association (NEMA):
C136.10-10.....American National Standard for Roadway and Area
Lighting Equipment—Locking-Type Photocontrol Devices
and Mating Receptacles—Physical and Electrical
Interchangeability and Testing
ICS-1-08.....Standard for Industrial Control and Systems General
Requirements
ICS-2-05.....Standard for Industrial Control and Systems:
Controllers, Contractors, and Overload Relays Rated
Not More than 2000 Volts AC or 750 Volts DC: Part 8 -
Disconnect Devices for Use in Industrial Control
Equipment
ICS-6-11.....Standard for Industrial Controls and Systems
Enclosures
- D. National Fire Protection Association (NFPA):
70-14.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
20.....Standard for General-Use Snap Switches
773-95.....Standard for Plug-In Locking Type Photocontrols for
Use with Area Lighting

773A-06.....Nonindustrial Photoelectric Switches for Lighting
Control
98-04.....Enclosed and Dead-Front Switches
916-07.....Standard for Energy Management Equipment Systems
917-06.....Clock Operated Switches
924-06.....Emergency Lighting and Power Equipment (for use when
controlling emergency circuits).

PART 2 - PRODUCTS

2.1 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Solid state, with SPST DPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.
 - 1. Light-Level Monitoring Range: 16.14 to 108 lx (1.5 to 10 fc), with adjustable turn-on and turn-off levels.
 - 2. Time Delay: 15-second minimum.
 - 3. Surge Protection: Metal-oxide varistor.
 - 4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.2 CEILING-MOUNTED PHOTOELECTRIC SWITCHES

- A. Solid-state, light-level sensor unit, with separate relay unit.
 - 1. Sensor Output: Contacts rated to operate the associated relay. Sensor shall be powered from the relay unit.
 - 2. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
 - 3. Monitoring Range: 108 to 2152 lx (10 to 200 fc) 1080 to 10 800 lx (100 to 1000 fc), with an adjustment for turn-on and turn-off levels.
 - 4. Time Delay: Adjustable from 5 to 300 seconds, with deadband adjustment.
 - 5. Indicator: Two LEDs to indicate the beginning of on-off cycles.

2.3 INDOOR OCCUPANCY SENSORS

- A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
 - 1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
 - 2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
 - 3. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.

4. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
6. Bypass Switch: Override the on function in case of sensor failure.
7. Manual/automatic selector switch.
8. Automatic Light-Level Sensor: Adjustable from 21.5 to 2152 lx (2 to 200 fc); keep lighting off when selected lighting level is present.
9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.
- B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
 1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 150 mm (6-inch) minimum movement of any portion of a human body that presents a target of not less than 232 sq. cm (36 sq. in), and detect a person of average size and weight moving not less than 305 mm (12 inches) in either a horizontal or a vertical manner at an approximate speed of 305 mm/s (12 inches/s).
- C. Detection Coverage: Shall be sufficient to provide coverage as required by sensor locations shown on drawing.

2.4 INDOOR VACANCY SENSOR SWITCH

- A. Wall mounting, solid-state units with integral sensor and switch.
 1. Operation: Manually turn lights on with switch and sensor detects vacancy to turn lights off.
 2. Switch Rating: 120/277 volt, 1200 watts at 277 volt, 800 watts at 120 volt unit.
 3. Mounting:
 - a. Sensor: Suitable for mounting in a standard switch box.
 - b. Time-Delay and Sensitivity Adjustments: Integral with switch and accessible for reprogramming without removing switch.
 4. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 5. Switch: Manual operation to turn lights on and override lights off.

6. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

2.5 OUTDOOR MOTION SENSOR (PIR)

- A. Suitable for operation in ambient temperatures ranging from minus 40 to plus 130 degrees F (minus 40 to plus 54 degrees C).
 1. Operation: Turn lights on when sensing infrared energy changes between background and moving body in area of coverage; with a 1 to 15 minute adjustable time delay for turning lights off.
 2. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outdoor junction box.
 - b. Relay: Internally mounted in a standard weatherproof electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 3. Bypass Switch: Override the on function in case of sensor failure.
 4. Automatic Light-Level Sensor: Adjustable from 11 to 215 lx (1 to 20 fc); keep lighting off during daylight hours.
- B. Detector Sensitivity: Detect occurrences of 150 mm (6-inch) minimum movement of any portion of a human body that presents a target of not less than 232 sq. cm (36 sq. in).
- C. Detection Coverage: Shall be sufficient to provide coverage as required by sensor locations shown on drawing.
- D. Individually Mounted Sensor: Contacts rated to operate the connected relay, complying with UL 773A. Sensor shall be powered from the relay unit.
 1. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
 2. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Aim outdoor photoelectric sensor according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle turn-on.
- C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer's recommendations.

- D. Set occupancy sensor "on" duration to 15 minutes.
- E. Locate photoelectric sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the available light level at the typical work plane for that area.
- F. Label time switches and contactors with a unique designation.
- G. Program lighting control panels per schedule on drawings.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations.
- B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.
- C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.
- D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.
- E. Upon completion of the installation, the system shall be commissioned by the manufacturer's factory-authorized technician who will verify all adjustments and sensor placements.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function in the presence of Engineer of Record.

3.4 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 8-hour training period for instructing personnel in the maintenance and operation of the lighting control system on the dates requested by the Engineer of Record.
- B. Contractor shall submit written instructions on training and maintenance as reviewed in training session.

- - - E N D - - -

SECTION 26 12 19
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the pad-mounted, liquid-filled, medium-voltage transformers, indicated as transformers in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 09 06 00, SCHEDULE FOR FINISHES: Finishes for electrical equipment.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes, pull-boxes, and ducts for underground raceway systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per IEEE Standards. Factory tests shall be certified. The following tests shall be performed:
 - 1. Perform insulation-resistance tests, winding-to-winding and each winding-to-ground.
 - 2. Perform turns-ratio tests at all tap positions.
- B. Furnish four (4) copies of certified manufacturer's factory test reports to the Engineer of Record prior to shipment of the transformers to ensure that the transformers have been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
- b. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight, mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.
- c. Complete nameplate data, including manufacturer's name and catalog number.

2. Manuals:

- a. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.
 - 2) Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.
 - 3) Approvals will be based on complete submissions of manuals, together with shop drawings.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 1) Update the manual to include any information necessitated by shop drawing approval.
 - 2) Show all terminal identification.
 - 3) Include information for testing, repair, troubleshooting, assembly, disassembly, and recommended maintenance intervals.
 - 4) Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.

B. Certifications:

1. Two weeks prior to the final inspection, submit the following certifications.
 - a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the transformers have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C37.47-00.....High Voltage Current-Limiting Type Distribution Class
Fuses and Fuse Disconnecting Switches
 - C57.12.00-00.....Liquid-Immersed Distribution, Power and Regulating
Transformers
 - C57.12.25-90.....Pad-Mounted, Compartmental-Type, Self-Cooled, Single-
Phase Distribution-Transformers with Separable
Insulated High Voltage Connectors; High Voltage,
34500 Grd Y/19920 Volts and Below; Low-Voltage
240/120 Volts; 167 kVA and Smaller Requirements
 - C57.12.26-92.....Pad-Mounted, Compartmental-Type, Self-Cooled,
Three-Phase Distribution Transformers for Use with
Separable Insulated High-Voltage Connectors (34500
Grd Y/19920 V and Below, 2500 kVA and Smaller)
 - C57.12.28-05.....Pad-Mounted Equipment - Enclosure Integrity
 - C57.12.29-05.....Pad-Mounted Equipment - Enclosure Integrity for
Coastal Environments
 - C57.12.34-10.....Pad-Mounted, Compartmental-Type, Self-Cooled, Three-
Phase Distribution Transformers, 5 MVA and Smaller;
High Voltage, 34.5 kV Nominal System Voltage and
Below; Low Voltage, 15kV Nominal System Voltage and
Below
- C. American Society for Testing and Materials (ASTM):
- D3487-08.....Standard Specification for Mineral Insulating Oil
Used in Electrical Apparatus
- D. Institute of Electrical and Electronic Engineers (IEEE):
- C2-07.....National Electrical Safety Code
 - C57.12.10-11.....Liquid-Immersed Power Transformers
 - C57.12.90-10.....Test Code for Liquid-Immersed Distribution, Power,
and Regulating Transformers
 - C62.11-06.....Metal-Oxide Surge Arresters for AC Power Circuits
 - 48-09.....Test Procedures and Requirements for Alternating-
Current Cable Terminations Used on Shielded Cables

Having Laminated Insulation Rated 2.5kV Through 765kV
or Extruded Insulation Rated 2.5kV Through 500kV
386-06.....Separable Insulated Connector Systems for Power
Distribution Systems Above 600 V
592-07.....Exposed Semiconducting Shields on High-Voltage Cable
Joints and Separable Connectors

E. International Code Council (ICC):

IBC-12.....International Building Code

F. National Electrical Manufacturers Association (NEMA):

LA 1-09.....Surge Arresters

TP 1-02.....Guide for Determining Energy Efficiency for
Distribution Transformers

TR 1-00.....Transformers, Regulators, and Reactors

G. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

H. Underwriters Laboratories Inc. (UL):

467-07.....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Transformers shall be in accordance with ANSI, ASTM, IEEE, NEMA, NFPA, UL, as shown on the drawings, and as specified herein. Each transformer shall be assembled as an integral unit by a single manufacturer.
- B. Transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and with liquid-immersed windings.
- C. Ratings shall not be less than shown on the drawings.
- D. Completely fabricate transformers at the factory so that only the external cable connections are required at the project site.
- E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat, except where a different color is specified in Section 09 06 00, SCHEDULE FOR FINISHES. All surfaces of the transformer that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

2.2 COMPARTMENTS

A. Construction:

- 1. Enclosures shall be weatherproof.
- 2. The medium- and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.

3. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing and with reinforcing gussets using jig welds to assure rectangular rigidity.
4. All bolts, nuts, and washers shall be zinc-plated or cadmium-plated steel.
5. Sufficient space shall be provided for equipment, cabling, and terminations within the compartments.
6. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.

B. Doors:

1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof hinges welded in place. The medium-voltage compartment door shall be mechanically prevented from opening unless the low-voltage compartment door is open.
2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.
3. Provide a 50 mm (2 inches) size padlock for each assembly, as approved by the Engineer of Record. Padlocks shall be keyed to the Engineer of Record's established key set. Firmly attach the padlock to the door assembly by a chain.

2.3 BIL RATING

- A. 5 kV class equipment shall have a minimum 60 kV BIL rating.
- B. 15 kV class equipment shall have a minimum 95 kV BIL rating.

2.4 TRANSFORMER FUSE ASSEMBLY

- A. The primary fuse assembly shall be a combination of externally replaceable Bay-O-Net liquid-immersed fuses in series with liquid-immersed current-limiting fuses.

2.5 PRIMARY CONNECTIONS

- A. Primary connections shall be 200 A dead-front loadbreak wells and inserts for cable sizes shown on the drawings.
- B. Surge Arresters: Distribution class, one for each primary phase, complying with IEEE C62.11 and NEMA LA 1, supported from tank wall.

2.6 MEDIUM-VOLTAGE SWITCH

- A. The transformer primary disconnect switch shall be an oil-immersed, internal, gang-operated, load-interrupter type, rated at ampacity and system voltage as shown on the drawings, with a minimum momentary withstand rating of not less than the calculated available fault current shown on the drawings.

- B. For radial feeds, switch shall be a two-position, on-off, manual switch located in the medium-voltage compartment and hot-stick-operated.

MEDIUM-VOLTAGE TERMINATIONS

- C. Terminate the medium-voltage cables in the primary compartment with 200 A loadbreak premolded rubber elbow connectors, suitable for submersible applications. Elbow connectors shall have a semi-conductive shield material covering the housing. The separable connector system shall include the loadbreak elbow, the bushing insert, and the bushing well. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
- D. Ground metallic cable shield with a cable shield grounding adapter, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly, bleeder wire, and ground braid.

2.7 LOW-VOLTAGE EQUIPMENT

- A. Mount the low-voltage bushings, and hot stick in the low-voltage compartment.
- B. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings, and shall be standard arrangement.
- C. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the secondary neutral and ground pad.

2.8 TRANSFORMERS

- A. Transformer ratings shall be as shown on drawings. kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.
- B. Temperature rises shall not exceed the NEMA TR 1 standards of 65° C (149° F) by resistance.
- C. Transformer insulating material shall be less flammable, edible-seed-oil based, and UL listed as complying with NFPA 70 requirements for fire point of not less than 300° C (600° F) when tested according to ASTM D 92. Liquid shall be biodegradable and nontoxic.
- C. Transformer impedance shall be not less than 4-1/2% for sizes 150 kVA and larger. Impedance shall be as shown on the drawings.
- D. Sound levels shall conform to NEMA TR 1 standards.
- E. Primary and Secondary Windings for Three-Phase Transformers:
 - 1. Primary windings shall be delta-connected.

2. Secondary windings shall be wye-connected, except where otherwise indicated on the drawings. Provide isolated neutral bushings for secondary wye-connected transformers.
 3. Secondary leads shall be brought out through pressure-tight epoxy bushings.
- F. Primary windings shall have four 2-1/2% full-capacity voltage taps; two taps above and two taps below rated voltage.
- G. Core and Coil Assemblies:
1. Cores shall be grain-oriented, non-aging, silicon steel to minimize losses.
 2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
 3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
 4. Coil and core losses shall be optimum for efficient operation.
 5. Primary, secondary, and tap connections shall be brazed or pressure type.
 6. Provide end fillers or tiedowns for coil windings.
- H. The transformer tank, cover, and radiator gauge thickness shall not be less than that required by ANSI.
- I. Accessories:
1. Provide standard NEMA features, accessories, and the following:
 - a. No-load tap changer. Provide warning sign.
 - b. Lifting, pulling, and jacking facilities.
 - c. Globe-type valve for oil filtering and draining, including sampling device.
 - d. Pressure relief valve.
 - e. Liquid level gauge and filling plug.
 - f. A grounding pad in the medium- and low-voltage compartments.
 - g. A diagrammatic nameplate.
 - h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
 - i. Hot stick. Securely fasten hot stick within low-voltage compartment.
 2. The accessories shall be made accessible within the compartments without disassembling trims and covers.
- J. Transformers shall meet the minimum energy efficiency values per NEMA TP 1:

KVA	(%)
75	98.7
112.5	98.8
150	98.9
225	99.0
300	99.0
500	99.1
750	99.2
1000	99.2
1500	99.3
2000	99.4
2500	99.4

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install transformers outdoors, as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.
- B. Anchor transformers with rustproof bolts, nuts, and washers not less than 12 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Mount transformers on concrete slab. Unless otherwise indicated, the slab shall be at least 200 mm (8 inches) thick, reinforced with a 150 by 150 mm (6 by 6 inches) No. 6 mesh placed uniformly 100 mm (4 inches) from the top of the slab. Slab shall be placed on a 150 mm (6 inches) thick, well-compacted gravel base. The top of the concrete slab shall be approximately 100 mm (4 inches) above the finished grade. Edges above grade shall have 12-1/2 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Grounding:
 1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 5 ohms to ground.

2. Connect the ground rod to the ground pads in the medium- and low-voltage compartments.
3. Install and connect the cable shield grounding adapter per the manufacturer's instructions. Connect the bleeder wire of the cable shield grounding adapter to the loadbreak or deadbreak elbow grounding point with minimum No. 14 AWG wire, and connect the ground braid to the grounding system with minimum No. 6 AWG bare copper wire. Use soldered or mechanical grounding connectors listed for this purpose.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
 - c. Verify that control and alarm settings on temperature indicators are as specified.
 - d. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, and perform thermographic survey after energization under load.
 - e. Vacuum-clean transformer interior. Clean transformer enclosure exterior.
 - f. Verify correct liquid level in transformer tank.
 - g. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
 - h. Verify the presence and connection of transformer surge arresters, if provided.
 - i. Verify that the tap-changer is set at rated system voltage.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

- A. Deliver the following spare parts for the project to the Engineer of Record two weeks prior to final inspection:
 1. Six insulated protective caps.

2. One spare set of medium-voltage fuses for each size and type of fuse used in the project.
3. One spare set of three cable fault indicators.

3.5 INSTRUCTION

- A. The Contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the Engineer of Record.

---END---

SECTION 26 22 00
LOW-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of low-voltage dry-type general-purpose transformers, indicated as transformers in this section.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, accessories, and device nameplate data.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets and wiring diagrams.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the transformers.
 - 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the transformers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):
TP1-02.....Guide for Determining Energy Efficiency for
Distribution Transformers
TR1-00.....Transformers, Regulators, and Reactors
- E. Underwriters Laboratories, Inc. (UL):
UL 506-08.....Standard for Specialty Transformers
UL 1561-11.....Dry-Type General Purpose and Power Transformers
- F. United States Department of Energy
10 CFR Part 431.....Energy Efficiency Program for Certain Commercial and
Industrial Equipment

PART 2 - PRODUCTS

2.1 TRANSFORMERS

- A. Unless otherwise specified, transformers shall be in accordance with NEMA, NEC, UL and as shown on the drawings.
- B. Transformers shall have the following features:
 - 1. Self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted, except as specifically allowed for buck-boost applications.
 - 2. Rating and winding connections shall be as shown on the drawings.
 - 3. Ratings shown on the drawings are for continuous duty without the use of cooling fans.

4. Copper windings.
5. Insulation systems:
 - a. Transformers 30 kVA and larger: UL rated 220 °C (428 °F) system with an average maximum rise by resistance of 150 °C (302 °F) in a maximum ambient of 40 °C (104 °F).
 - b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185 °C (365 °F) system with an average maximum rise by resistance of 115 °C (239 °F) in a maximum ambient of 40 °C (104 °F).
6. Core and coil assemblies:
 - a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.
 - b. Cores shall be grain-oriented, non-aging, and silicon steel.
 - c. Coils shall be continuous windings without splices except for taps.
 - d. Coil loss and core loss shall be minimized for efficient operation.
 - e. Primary and secondary tap connections shall be brazed or pressure type.
 - f. Coil windings shall have end filters or tie-downs for maximum strength.
7. Certified sound levels, determined in accordance with NEMA, shall not exceed the following:

Transformer Rating	Sound Level Rating
0 - 9 KVA	40 dB
10 - 50 KVA	45 dB
51 - 150 KVA	50 dB
151 - 300 KVA	55 dB
301 - 500 KVA	60 dB

8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. Single phase transformers rated 15 kVA through 25 kVA shall have two 5% full capacity taps below normal rated primary voltage. All transformers rated 30 kVA and larger shall have two 2.5% full capacity taps above, and four 2.5% full capacity taps below normal rated primary voltage.
10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
11. Enclosures:
 - a. Comprised of not less than code gauge steel.

- b. Outdoor enclosures shall be NEMA 3R.
 - c. Temperature rise at hottest spot shall conform to NEMA Standards, and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
 - d. Ventilation openings shall prevent accidental access to live components.
 - e. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.
12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated.
13. Dimensions and configurations shall conform to the spaces designated for their installations.
14. Transformers shall meet the minimum energy efficiency values per NEMA TP1 as listed below:

kVA Rating	Output efficiency (%)
15	97
30	97.5
45	97.7
75	98
112.5	98.2
150	98.3
225	98.5
300	98.6
500	98.7
750	98.8

2.2 NONLINEAR TRANSFORMERS

- A. Shall be as specified in Paragraph 2.1, with additional features as specified below.
- B. Transformers shall be designed to withstand the overheating effects caused by harmonics resulting from non-linear (non-sinusoidal) loads.
- C. Neutral rating shall be 200% of rated secondary phase current.
- D. Minimum efficiency designed to supply circuits with a harmonic profile equal to or less than a K factor of 13, without exceeding specified temperature

rise. Transformers with K factor of 13 shall be provided, if K factor is not shown on contract drawings. Table below applies to K-13 transformers only.

Harmonic	K-13 (%)
Fundamental	100
3 rd	70
5 th	42
7 th	5
9 th	3
11 th	3
13 th	1
15 th	0.7
17 th	0.6

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.
- B. Anchor transformers with rustproof bolts, nuts, and washers, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 150 mm (6 inches).
- D. Install transformers on vibration pads designed to suppress transformer noise and vibrations.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical and mechanical condition.
 - c. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.
 - d. Perform specific inspections and mechanical tests as recommended by manufacturer.

- e. Verify correct equipment grounding.
- f. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

- A.** Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition, and properly performing the intended function.

---END---

SECTION 26 24 13
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage circuit-breaker distribution switchboards, indicated as switchboard(s) in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- F. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices for switchboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per NEMA PB 2. Factory tests shall be certified.
- B. The following additional tests shall be performed:
 - 1. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.
 - 2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 - 3. Confirm correct operation and sequencing of key-type mechanical interlock systems for multiple circuit breakers by attempting closure on locked-open devices, and attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.
 - 4. Exercise all active components.

5. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
 6. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
 7. If applicable, verify correct function of control transfer relays located in the switchboard with multiple control power sources.
 8. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.
- C. Furnish four (4) copies of certified manufacturer's factory test reports prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.
- D. The Government shall have an option to witness the factory tests. All expenses of the Government Representative's trips to witness the testing will be paid by the Government. Notify the Engineer of Record not less than 30 days prior to making tests at the factory.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Switchboard shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
 - b. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - c. Prior to fabrication of switchboards, submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Circuit breaker sizes.
 - 3) Interrupting ratings.
 - 4) Safety features.
 - 5) Accessories and nameplate data.
 - 6) Switchboard one line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.
 - 7) Elementary and interconnection wiring diagrams.
 - 8) Technical data for each component.

- 9) Dimensioned exterior views of the switchboard.
 - 10) Dimensioned section views of the switchboard.
 - 11) Floor plan of the switchboard.
 - 12) Foundation plan for the switchboard.
 - 13) Provisions and required locations for external conduit and wiring entrances.
 - 14) Approximate design weights.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchboard.
 - 2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the switchboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the switchboards have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
- C37.13-08.....Low Voltage AC Power Circuit Breakers Used in
Enclosures
- C57.13-08.....Instrument Transformers
- C62.41.1-03.....Surge Environment in Low-voltage (1000V and less) AC
Power Circuits

C62.45-92.....Surge Testing for Equipment connected to Low-Voltage
AC Power Circuits

C. International Code Council (ICC):

IBC-12.....International Building Code

D. National Electrical Manufacturer's Association (NEMA):

PB-2-06.....Deadfront Distribution Switchboards

PB-2.1-07.....Proper Handling, Installation, Operation, and
Maintenance of Deadfront Distribution Switchboards
Rated 600 Volts or Less

E. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

F. Underwriters Laboratories, Inc. (UL):

67-09.....Panelboards

489-09.....Molded-Case Circuit Breakers, Molded-Case Switches,
and Circuit-Breaker Enclosures

891-05.....Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

A. Shall be in accordance with ANSI, IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:

1. Switchboard shall be a complete, grounded, continuous-duty, integral assembly, dead-front, dead-rear, self-supporting. Incorporate devices shown on the drawings and all related components required to fulfill operational and functional requirements.
2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than the available fault current shown in the Overcurrent Protective Device Coordination Study.
3. Switchboard shall conform to the arrangements and details shown on the drawings.
4. Switchboards shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
5. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.
6. Series rated switchboards are not allowed.

2.2 BASIC ARRANGEMENT

A. Type 1: Switchboard shall be front accessible with the following features:

1. Device mounting:
 - a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
 - b. Feeder breakers: Group mounted.
2. Section alignment: As shown on the drawings.
3. Accessibility:
 - a. Main section line and load terminals: Front and side.
 - b. Distribution section line and load terminals: Front.
 - c. Through bus connections: Front and end.
4. Bolted line and load connections.
5. Full height wiring gutter covers for access to wiring terminals.

2.3 HOUSING

A. Shall have the following features:

1. Frames and enclosures:
 - a. The assembly shall be braced with reinforcing gussets using bolted connections to assure rectangular rigidity.
 - b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.
 - c. Die-pierce the holes for connecting adjacent structures to insure proper alignment, and to allow for future additions.
 - d. All bolts, nuts, and washers shall be zinc-plated or cadmium-plated steel.

B. Finish:

1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.
2. Provide a light gray finish for indoor switchboard.

2.4 BUSES

A. Bus Bars and Interconnections:

1. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchboard. Bus laminations shall have a minimum of 6 mm (1/4 inch) spacing.
2. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
3. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.
4. Install a copper ground bus the full length of the switchboard assembly.

5. Main Bonding Jumper: An un-insulated copper bus, size as shown on drawings, shall interconnect the neutral and ground buses, when the switchboard is used to establish the system common ground point.
6. All bolts, nuts, and washers shall be zinc-plated or cadmium-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.
7. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.5 MAIN CIRCUIT BREAKERS

- A. Provide molded case main circuit breakers as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.
 1. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
 - f. Ground fault pickup.
 - g. Ground fault delay.
 2. Breakers with same frame size shall be interchangeable with each other.
 3. Breakers shall be fully rated.

2.6 FEEDER CIRCUIT BREAKERS

- A. Adjustable Trip Molded Case Circuit Breakers:
 1. Provide molded case, solid state adjustable trip type circuit breakers.
 2. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
 - f. Ground fault pickup.
 - g. Ground fault delay.
 3. Breakers with same frame size shall be interchangeable with each other.

2.7 SURGE PROTECTIVE DEVICES

- A. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

2.8 METERING

- A. Provide current transformers for each meter. Current transformers shall be wired to shorting-type terminal blocks.
- B. Provide voltage transformers including primary fuses and secondary protective devices for metering as shown on the drawings.

2.9 OTHER EQUIPMENT

- A. Furnish tools and accessories required for circuit breaker and switchboard test, inspection, maintenance, and proper operation.

2.10 CONTROL WIRING

- A. Switchboard control wires shall not be less than No. 14 AWG copper 600 volt rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.11 NAMEPLATES AND MIMIC BUS

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install switchboards in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchboards with rustproof bolts, nuts, and washers not less than 13 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above finished floor.

Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage, required area clearances, and correct alignment.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - e. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - f. Vacuum-clean switchboard enclosure interior. Clean switchboard enclosure exterior.
 - g. Inspect insulators for evidence of physical damage or contaminated surfaces.
 - h. Exercise all active components.
 - i. Verify the correct operation of all sensing devices, alarms, and indicating devices.
 - j. Verify that vents are clear.
 2. Electrical tests:
 - a. Perform insulation-resistance tests on each bus section.
 - b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
 - c. Perform phasing check on double-ended switchboards to ensure correct bus phasing from each source.
- B. Prior to the final inspection for acceptance, a technical representative from the electric utility company shall witness the testing of the equipment to

assure the proper operation of the individual components, and to confirm proper operation/coordination with electric utility company's equipment.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function.

3.4 WARNING SIGN

- A. Mount on each entrance door of the electrical room, approximately 1500 mm (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

- A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.
- B. Deliver an additional four copies of the as-built one line diagram and sequence of operation to the Engineer of Record.

3.6 AS-LEFT TRIP UNIT SETTINGS

- A. The trip unit settings shall be set in the field by an authorized representative of the switchboard manufacturer.
- B. Post a durable copy of the "as-left" trip unit settings in a convenient location in the Electrical Room. Deliver four additional copies of the settings to the Engineer of Record. Furnish this information prior to the activation of the switchboard.

3.7 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the switchboards, on the dates requested by the Engineer of Record.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Painting of panelboards.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- F. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices integral to panelboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
 - IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
 - PB 1-11.....Panelboards
 - 250-08.....Enclosures for Electrical Equipment (1,000V Maximum)
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....Standard for Electrical Safety in the Workplace
- E. Underwriters Laboratories, Inc. (UL):
 - 50-95.....Enclosures for Electrical Equipment
 - 67-09.....Panelboards
 - 489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.
- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.

- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 200 percent rated and mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:

- 1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
- 2. Enclosures shall not have ventilating openings.
- 3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
- 4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
- 5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

- 1. Hinged "door-in-door" type.
- 2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
- 3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
- 4. Inner and outer doors shall open left to right.
- 5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.

- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 - 1. 120/208 V Panelboard: 10,000 A symmetrical.
 - 2. 120/240 V Panelboard: 10,000 A symmetrical.
 - 3. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips.
- E. Circuit breaker features shall be as follows:
 - 1. A rugged, integral housing of molded insulating material.
 - 2. Silver alloy contacts.
 - 3. Arc quenchers and phase barriers for each pole.
 - 4. Quick-make, quick-break, operating mechanisms.
 - 5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 - 6. Electrically and mechanically trip free.
 - 7. An operating handle which indicates closed, tripped, and open positions.
 - 8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
 - 9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.

2.4 SURGE PROTECTIVE DEVICES

- A. Where shown on the drawings, furnish panelboards with integral surge protective devices. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the Engineer of Record. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards

- D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
- E. Provide blank cover for each unused circuit breaker mounting space.
- F. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims with finishes to match surrounding surfaces after the panelboards have been installed. Do not paint nameplates.
- G. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage and required area clearances.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
 - f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

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SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 51 00, INTERIOR LIGHTING: LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 3. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 99-12.....Health Care Facilities
- C. National Electrical Manufacturers Association (NEMA):
 - WD 1-10.....General Color Requirements for Wiring Devices
 - WD 6-08Wiring Devices - Dimensional Specifications
- D. Underwriter's Laboratories, Inc. (UL):
 - 5-11.....Surface Metal Raceways and Fittings
 - 20-10.....General-Use Snap Switches
 - 231-07.....Power Outlets
 - 467-07.....Grounding and Bonding Equipment
 - 498-07.....Attachment Plugs and Receptacles
 - 943-11.....Ground-Fault Circuit-Interrupters
 - 1449-07.....Surge Protective Devices
 - 1472-96.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
 1. Bodies shall be ivory in color.

2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
3. Duplex Receptacles on Emergency Circuit:
 - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
4. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring.
 - a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
 - b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the hospital-grade listing.
5. Safety Type Duplex Receptacles:
 - a. Bodies shall be gray in color.
 - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
 - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
6. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the hospital grade listing and as follows.
 - a. Bodies shall be brown nylon.
- C. Receptacles; 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

- A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
 - 1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
 - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
 - 3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 MANUAL DIMMING CONTROL

- A. Electronic full-wave manual slide dimmer with on/off switch and audible frequency and EMI/RFI suppression filters.
- B. Manual dimming controls shall be fully compatible with LED dimming driver and be approved by the driver manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.
- C. Provide single-pole or three-way, as shown on the drawings.
- D. Manual dimming control and faceplates shall be ivory in color unless otherwise specified.

2.4 WALL PLATES

- A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.
- B. Color shall be ivory unless otherwise specified.
- C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- D. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.
- E. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in 6 mm (1/4 inch) white letters. Wall plates shall be type 302 stainless steel, with the word "EMERGENCY" engraved in 6 mm (1/4 inch) red letters.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

- A. Shall have the following features:
 - 1. Enclosures:
 - a. Thickness of steel shall be not less than 1 mm (0.040 inch) for base and cover. Nominal dimensions shall be 40 mm x 70 mm (1-1/2 inches by

- 2-3/4 inches) with inside cross sectional area not less than 2250 square mm (3-1/2 square inches). The enclosures shall be thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard baked enamel finish.
2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this Section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
 3. Unless otherwise shown on drawings, receptacle spacing shall be 600 mm (24 inches) on centers.
 4. Conductors shall be as specified in Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLE.
 5. Installation fittings shall be the manufacturer's standard bends, offsets, device brackets, inside couplings, wire clips, elbows, and other components as required for a complete system.
 6. Bond the assemblies to the branch circuit conduit system.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Install wiring devices after wall construction and painting is complete.
- C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
- D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.
- E. Provide barriers in multigang outlet boxes to comply with the NEC.
- F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.
- H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.

- I. Install wall dimmers 1.2 M (48 inches) above floor.
- J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- K. Install vertically mounted receptacles with the ground pin up. Install horizontally mounted receptacles with the ground pin to the right.
- L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.
- M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Inspect physical and electrical condition.
 - b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
 - c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
 - d. Test GFCI receptacles.
 - 2. Healthcare Occupancy Tests:
 - a. Test hospital grade receptacles for retention force per NFPA 99.

---END---

SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- E. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
 - 2. Manuals:
 - a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.

- 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
- 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
FU 1-07.....Low Voltage Cartridge Fuses
KS 1-06.....Enclosed and Miscellaneous Distribution Equipment
Switches (600 Volts Maximum)
- D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
98-07.....Enclosed and Dead-Front Switches
248-00.....Low Voltage Fuses
489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.
- B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
- C. Shall be horsepower (HP) rated.

D. Shall have the following features:

1. Switch mechanism shall be the quick-make, quick-break type.
2. Copper blades, visible in the open position.
3. An arc chute for each pole.
4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
6. Fuse holders for the sizes and types of fuses specified.
7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
8. Ground lugs for each ground conductor.
9. Enclosures:
 - a. Shall be the NEMA types shown on the drawings.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.
10. Electrically operated switches shall only be installed where shown on the drawings.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Shall be the same as fused switches, but without provisions for fuses.

2.3 MOTOR RATED TOGGLE SWITCHES

- A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.
- B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.4 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

- A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.
- B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.

- B. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

- 1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
- d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the Engineer of Record.

---END---

SECTION 26 36 23
AUTOMATIC TRANSFER SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of open-transition automatic transfer switches with bypass isolation, indicated as automatic transfer switches or ATS in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. QUALITY ASSURANCE
Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.

1.4 FACTORY TESTS

- A. Automatic transfer switches shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted per UL standards. Factory tests shall be certified, and shall include the following tests:
 - 1. Visual inspection to verify that each ATS is as specified.
 - 2. Mechanical test to verify that ATS sections are free of mechanical hindrances.
 - 3. Insulation resistance test to ensure electrical integrity and continuity of entire system.
 - 4. Main switch contact resistance test.
 - 5. Electrical tests to verify complete system electrical operation.

- B. Furnish four (4) copies of certified manufacturer's factory test reports to the Engineer of Record prior to shipment of the ATS to ensure that the ATS has been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
- b. Include voltage rating, continuous current rating, number of phases, withstand and closing rating, dimensions, weights, mounting details, conduit entry provisions, front view, side view, equipment and device arrangement, elementary and interconnection wiring diagrams, factory relay settings, and accessories.
- c. For automatic transfer switches that are networked together to a common means of annunciation and/or control, submit interconnection diagrams as well as site and building plans, showing connections for normal and emergency sources of power, load, control and annunciation components, and interconnecting communications paths. Equipment locations on the diagrams and plans shall match the site, building, and room designations on the drawings.
- d. Complete nameplate data, including manufacturer's name and catalog number.
- e. A copy of the markings that are to appear on the automatic transfer switches when installed.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the automatic transfer switches.
 - 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 1) Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.
 - 2) Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.
 - 3) The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.
- 3. Certifications:
 - a. When submitting the shop drawings, submit a certified test report from a recognized independent testing laboratory that a representative sample has passed UL 1008 prototype testing.
 - b. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the ATS conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that transfer switches have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 446-95.....Emergency and Standby Power Systems for Industrial and Commercial ApplicationsC37.90.1-02 Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
 - C62.41.1-02.....Guide on the Surges Environment in Low-Voltage (1000 V and Less) AC Power Circuits
 - C62.41.2-02.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
 - 250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)
 - ICS 6-06.....Enclosures
 - ICS 4-10.....Application Guideline for Terminal Blocks

MG 1-11.....Motors and Generators

E. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

99-12.....Health Care Facilities

110-10.....Emergency and Standby Power Systems

F. Underwriters Laboratories, Inc. (UL):

50-95.....Enclosures for Electrical Equipment

508-99.....Industrial Control Equipment

891-07.....Switchboards

1008-07.....Transfer Switch Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Automatic transfer switches shall comply with UL, NEMA, NEC, ANSI, IEEE, and NFPA, and have the following features:

1. Automatic transfer switches shall be open transition switches, 4- pole, electrically operated, mechanically held open contact type, without integral overcurrent protection. Automatic transfer switches utilizing automatic or non-automatic molded case circuit breakers, insulated case circuit breakers, or power circuit breakers as switching mechanisms are not acceptable.
2. Automatic transfer switches shall be completely factory-assembled and wired such that only external circuit connections are required in the field.
3. Each automatic transfer switch shall be equipped with an integral bypass/isolation switch.
4. Ratings:
 - a. Phases, voltage, continuous current, poles, and withstand and closing ratings shall be as shown on the drawings.
 - b. Transfer switches are to be rated for continuous duty at specified continuous current rating on 60Hz systems.
5. Markings:
 - a. Markings shall be in accordance with UL 1008.
6. Tests:
 - a. Automatic transfer switches shall be tested in accordance with UL 1008. The contacts of the transfer switch shall not weld during the performance of withstand and closing tests when used with the upstream overcurrent device and available fault current specified.
7. Surge Withstand Test:

- a. Automatic transfer switches utilizing solid-state devices in sensing, relaying, operating, or communication equipment or circuits shall comply with IEEE C37.90.1.
8. Housing:
 - a. Enclose automatic transfer switches in wall- or floor-mounted steel cabinets, with metal gauge not less than No. 14, in accordance with UL 508, or in a switchboard assembly in accordance with UL 891, as shown on the drawings.
 - b. Enclosure shall be constructed so that personnel are protected from energized bypass-isolation components during automatic transfer switch maintenance.
 - c. Automatic transfer switch components shall be removable without disconnecting external source or load power conductors.
 - d. Finish: Cabinets shall be given a phosphate treatment, painted with rust-inhibiting primer, and finish-painted with the manufacturer's standard enamel or lacquer finish.
 - e. Viewing Ports: Provide viewing ports so that contacts may be inspected without disassembly.
9. Operating Mechanism:
 - a. Actuated by an electrical operator.
 - b. Electrically and mechanically interlocked so that the main contact cannot be closed simultaneously in either normal and emergency position.
 - c. Normal and emergency main contacts shall be mechanically locked in position by the operating linkage upon completion of transfer. Release of the locking mechanism shall be possible only by normal operating action.
 - d. Contact transfer time shall not exceed six cycles.
 - e. Operating mechanism components and mechanical interlocks shall be insulated or grounded.
10. Contacts:
 - a. Main contacts: Silver alloy.
 - b. Neutral contacts: Silver alloy, with continuous current rating not less than twice the rating of the phase contacts.
 - c. Current carrying capacity of arcing contacts shall not be used in the determination of the automatic transfer switch rating, and shall be separate from the main contacts.

- d. Main and arcing contacts shall be visible for inspection with cabinet door open and barrier covers removed.
- 11. Manual Operator:
 - a. Capable of operation by one person in either direction under no load.
- 12. Replaceable Parts:
 - a. Include the main and arcing contacts individually or as units, as well as relays, and control devices.
 - b. Automatic transfer switch contacts and accessories shall be replaceable from the front without removing the switch from the cabinet and without removing main conductors.
- 13. Sensing Features:
 - a. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100% of nominal, and dropout voltage is adjustable from 75 to 98% of pickup value. Factory set for pickup at 90% and dropout at 85%.
 - b. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
 - c. Voltage/Frequency Lockout Relay: Prevent premature transfer to the engine-generator. Pickup voltage shall be adjustable from 85 to 100% of nominal. Factory set for pickup at 90%. Pickup frequency shall be adjustable from 90 to 100% of nominal. Factory set for pickup at 95%.
 - d. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.
 - e. Test Switch: Simulate normal-source failure.
 - f. Switch-Position Indication: Indicate source to which load is connected.
 - g. Source-Available Indication: Supervise sources via transfer switch normal- and emergency-source sensing circuits.
 - h. Normal Power Indication: Indicate "Normal Source Available."
 - i. Emergency Power Indication: Indicate "Emergency Source Available."
 - j. Transfer Override Control: Overrides automatic retransfer control so that automatic transfer switch shall remain connected to emergency power source regardless of condition of normal source. Control panel shall indicate override status.

14. Controls:

a. Controls shall provide indication of switch status and be equipped with alarm diagnostics.

b. Controls shall control operation of the automatic transfer switches.

15. Factory Wiring: Train and bundle factory wiring and label either by color-code or by numbered/lettered wire markers. Labels shall match those on the shop drawings.

2.2 SEQUENCE OF OPERATION

A. The specified voltage decrease in one or more phases of the normal power source shall initiate the transfer sequence.

B. Retransfer to Normal (All Loads): Automatic transfer switches shall retransfer the load from emergency to normal source upon restoration of normal supply in all phases to the specified percent or more of normal voltage, and after a specified time delay. Should the emergency source fail during this time, the automatic transfer switches shall immediately transfer to the normal source whenever it becomes available.

2.3 BYPASS-ISOLATION SWITCH

A. Provide each automatic transfer switch with two-way bypass-isolation manual type switch. The bypass-isolation switch shall permit load by-pass to either normal or emergency power source and complete isolation of the automatic transfer switch, independent of transfer switch position. Bypass and isolation shall be possible under all conditions including when the automatic transfer switch is removed from service.

B. Operation: The bypass-isolation switch shall have provisions for operation by one person through the movement of a maximum of two handles at a common dead front panel in no more than 15 seconds. Provide a lock, which must energize to unlock the bypass switch, to prevent bypassing to a dead source. Provide means to prevent simultaneous connection between normal and emergency sources.

1. Bypass to normal (or emergency): Operation of bypass handle shall allow direct connection of the load to the normal (or emergency) source, without load interruption or by using a break-before-make design, or provide separate load interrupter contacts to momentarily interrupt the load.

a. Ensure continuity of auxiliary circuits necessary for proper operation of the system.

b. A red indicating lamp shall light when the automatic transfer switch is bypassed.

- c. Bypassing source to source: If the power source is lost while in the bypass position, bypass to the alternate source shall be achievable without re-energization of the automatic transfer switch service and load connections.
- 2. Isolation: Operation of the isolating handle shall isolate all live power conductors to the automatic transfer switch without interruption of the load.
 - a. Interlocking: Provide interlocking as part of the bypass- isolation switch to eliminate personnel-controlled sequence of operation, and to prevent operation to the isolation position until the bypass function has been completed.
 - b. Padlocking: Include provisions to padlock the isolating handle in the isolated position.
 - c. Visual verification: The isolation blades shall be visible in the isolated position.
- 3. Testing: It shall be possible to test (normal electrical operation) the automatic transfer switch and engine-generator(s) with the isolation contacts closed and the load bypassed without interruption of power to the load.
- C. Ratings: The electrical capabilities and ratings of the bypass-isolation switch shall be compatible with those of the associated automatic transfer switch, including any required additional withstand tests.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install automatic transfer switches in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor automatic transfer switches with rustproof bolts, nuts, and washers not less than 12 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Mount automatic transfer switches on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 100 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches)

above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Anchor remote control and/or annunciator panel to wall.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. An authorized representative of the automatic transfer switch manufacturer shall technically supervise and participate during all of the field adjustments and tests. Major adjustments and field tests shall be witnessed by the Engineer of Record. The manufacturer's representative shall certify in writing that the equipment has been installed, adjusted and tested in accordance with the manufacturer's recommendations.
- B. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Confirm correct application of manufacturer's recommended lubricants.
 - d. Verify appropriate anchorage, required area clearances, and correct alignment.
 - e. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - f. Verify grounding connections.
 - g. Verify ratings of sensors.
 - h. Vacuum-clean enclosure interior. Clean enclosure exterior.
 - i. Exercise all active components.
 - j. Verify that manual transfer warning signs are properly placed.
 - k. Verify the correct operation of all sensing devices, alarms, and indicating devices.
 - 2. Electrical tests:
 - a. Perform insulation-resistance tests.
 - b. After energizing circuits, demonstrate the interlocking sequence and operational function for each automatic transfer switch at least three times.
 - 1) Test bypass-isolation unit functional modes and related automatic transfer switch operations.

- 2) Power failure of normal source shall be simulated by opening upstream protective device. This test shall be performed a minimum of five times.
 - 3) Power failure of emergency source with normal source available shall be simulated by opening upstream protective device for emergency source. This test shall be performed a minimum of five times.
 - 4) Low phase-to-ground voltage shall be simulated for each phase of normal source.
 - 5) Operation and settings shall be verified for specified automatic transfer switch operational feature, such as override time delay, transfer time delay, return time delay, engine shutdown time delay, exerciser, auxiliary contacts, and supplemental features.
 - 6) Verify pickup and dropout voltages by data readout or inspection of control settings.
 - 7) Verify that bypass and isolation functions perform correctly, including the physical removal of the automatic transfer switch while in bypass mode.
- c. When any defects are detected, correct the defects and repeat the tests as requested by the Engineer of Record at no additional cost to the Government.

3.3 FIELD SETTINGS VERIFICATION

- A. The automatic transfer switch settings shall be verified in the field by an authorized representative of the manufacturer.

3.4 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the automatic transfer switches are in good operating condition and properly performing the intended function.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the automatic transfer switches, on the dates requested by the Engineer of Record.

---END---

SECTION 26 43 13
SURGE PROTECTIVE DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of Type 2 Surge Protective Devices, as defined in NFPA 70.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: For factory-installed or external TVSS.
- C. Section 26 24 16, PANELBOARDS: For factory-installed or external TVSS.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings and device nameplate data.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the TVSS conforms to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the TVSS has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
 - IEEE C62.41.2-02.....Recommended Practice on Characterization of Surges in
Low-Voltage (1000 V and Less) AC Power Circuits
 - IEEE C62.45-03.....Recommended Practice on Surge Testing for Equipment
Connected to Low-Voltage (1000 V and Less) AC Power
Circuits
- C. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - UL 1283-05.....Electromagnetic Interference Filters
 - UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 SWITCHGEAR/SWITCHBOARD SPD

- A. General Requirements:
 - 1. Comply with IEEE and UL.
 - 2. Modular design with field-replaceable modules, or non-modular design.
 - 3. Fuses, rated at 200 kA interrupting capacity.
 - 4. Bolted compression lugs for internal wiring.
 - 5. Integral disconnect switch.
 - 6. Redundant suppression circuits.
 - 7. LED indicator lights for power and protection status.
 - 8. Audible alarm, with silencing switch, to indicate when protection has failed.
 - 9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
 - 10. Four-digit transient-event counter.
- B. Surge Current per Phase: Minimum 240kA per phase.

2.2 PANELBOARD SPD

- A. General Requirements:
 - 1. Comply with UL 1449 and IEEE C62.41.2.
 - 2. Modular design with field-replaceable modules, or non-modular design.

3. Fuses, rated at 200 kA interrupting capacity.
4. Bolted compression lugs for internal wiring.
5. Integral disconnect switch.
6. Redundant suppression circuits.
7. LED indicator lights for power and protection status.
8. Audible alarm, with silencing switch, to indicate when protection has failed.
9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
10. Four-digit transient-event counter.

B. Surge Current per Phase: Minimum 120kA per phase.

2.3 ENCLOSURES

A. Enclosures: NEMA 1.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Factory-installed SPD: Switchgear, switchboard, or panelboard manufacturer shall install SPD at the factory.
- B. Field-installed TVSS: Contractor shall install SPD with conductors or buses between TVSS and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
1. Provide a circuit breaker as a dedicated disconnecting means for SPD as shown on drawings.
- C. Do not perform insulation resistance tests on switchgear, switchboards, panelboards, or feeders with the SPD connected. Disconnect SPD before conducting insulation resistance tests, and reconnect SPD immediately after insulation resistance tests are complete.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify that disconnecting means and feeder size and maximum length to SPD corresponds to approved shop drawings.

- d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.
- e. Vacuum-clean enclosure interior. Clean enclosure exterior.
- f. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 FOLLOW-UP VERIFICATION

- A. After completion of acceptance checks and tests, the Contractor shall show by demonstration in service that SPD are in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

- A. Provide the services of a factory-trained technician for one 2-hour training period for instructing personnel in the maintenance and operation of the TVSS, on the date requested by the Engineer of Record.

---END---

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT: Disposal of lamps.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.
- F. Section 27 52 23, NURSE CALL AND CODE BLUE SYSTEMS: For pillow speaker control of the wall-mounted LED bedlight fixtures.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - f. Energy efficiency data.
 - g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.

- h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
 - i. Driver data including type, starting method, ambient temperature, sound rating, system watts, and total harmonic distortion (THD).
 - j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
- 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
 - LED C635-07.....Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
- B. Environmental Protection Agency (EPA):
 - 40 CFR 261.....Identification and Listing of Hazardous Waste
- C. Federal Communications Commission (FCC):
 - CFR Title 47, Part 15...Radio Frequency Devices
 - CFR Title 47, Part 18...Industrial, Scientific, and Medical Equipment
- D. Illuminating Engineering Society (IES):
 - LM-79-08.....Electrical and Photometric Measurements of Solid-State Lighting Products
 - LM-80-08.....Measuring Lumen Maintenance of LED Light Sources
 - LM-82-12.....Characterization of LED Light Engines and LED Lamps for Electrical and Photometric Properties as a Function of Temperature
- E. Institute of Electrical and Electronic Engineers (IEEE):

C62.41-91.....Surge Voltages in Low Voltage AC Power Circuits

F. International Code Council (ICC):

IBC-12.....International Building Code

G. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

101-12.....Life Safety Code

H. National Electrical Manufacturer's Association (NEMA):

C82.1-04.....Lamp Ballasts - Line Frequency LED Lamp Ballasts

C82.2-02.....Method of Measurement of LED Lamp Ballasts

C82.4-02.....Lamp Ballasts - Ballasts for High-Intensity Discharge
and Low-Pressure Sodium (LPS) Lamps (Multiple-Supply
Type)

C82.11-11.....Lamp Ballasts - High Frequency LED Lamp Ballasts

LEDSSL-1-10.....Electronic Drivers for LED Devices, Arrays, or
Systems

I. Underwriters Laboratories, Inc. (UL):

LED924-12.....Emergency Lighting and Power Equipment

LED1598-08.....Luminaires

2108-04.....Low-Voltage Lighting Systems

8750-09.....Light Emitting Diode (LED) Light Sources for Use in
Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.

B. Sheet Metal:

1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.

C. Drivers and lamps shall be serviceable while the fixture is in its normally installed position. Drivers shall not be mounted to removable reflectors or wireway covers unless so specified.

- D. LED Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- E. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- F. Metal Finishes:
 - 1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
 - 2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
 - 3. Exterior finishes shall be as shown on the drawings.
- G. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

2.2 LED EMERGENCY DRIVER

- A. Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture housing and compatible with driver.
 - 1. Emergency Connection: Operate LED continuously at an output of 1100lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture driver.
 - 2. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
 - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 - 3. Battery: Sealed, maintenance-free, nickel-cadmium type.
 - 4. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
 - 5. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

2.3 LED RADIO-INTERFERENCE-FREE LED FIXTURES

- A. Shall be specially designed for suppressing radio-frequency energy produced within the fixtures, and shall comply with Department of Defense MIL-STD-461F and IEC IP65.
- B. Lenses shall have metal mesh to prevent or reduce radio-frequency interference. The effective light transmittance of the lenses shall be a minimum of 75 percent.
- C. Fixture finish shall be anti-microbial.
- D. Provide RFI line filters integral to the fixtures and wired in series with the supply circuit conductors.

Ballasts shall be as specified in this Section.

2.4 WALL MOUNTED LED BEDLIGHT FIXTURES

- A. Fixtures shall be lensed.
- B. Fixtures shall be rated for 120 Volt operation, and be powered through the patient wall unit.
- C. Provide 4-position, pull cord switch to control the upward and downward portion of the light separately and simultaneously. Include an off position, except in single bed rooms where the switch shall energize and de-energize the downward light only. In the single bed rooms, provide a 2-position pull cord switch for "on-off" control of the downward lamps.
- D. Provide low-voltage relays and switching integration with patient bed controls.

2.5 LED EXIT LIGHT FIXTURES

- A. Exit light fixtures shall meet applicable requirements of NFPA and UL.
- B. Housing and door shall be die-cast aluminum.
- C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.
- D. Finish shall be satin or fine-grain brushed aluminum.
- E. There shall be no radioactive material used in the fixtures.
- F. Fixtures:
 - 1. Inscription panels shall be cast or stamped aluminum a minimum of 2.25 mm (0.090 inch) thick, stenciled with 150 mm (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.
 - 2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.

3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

G. Voltage: Multi-voltage (120 - 277V).

2.6 LED LIGHT FIXTURES

A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
3. LED drivers shall include the following features unless otherwise indicated:
 - a. Minimum efficiency: 85% at full load.
 - b. Minimum Operating Ambient Temperature: -20° C. (-4° F.)
 - c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
 - d. Integral short circuit, open circuit, and overload protection.
 - e. Power Factor: ≥ 0.95 .
 - f. Total Harmonic Distortion: $\leq 20\%$.
 - g. Comply with FCC 47 CFR Part 15.
4. LED modules shall include the following features unless otherwise indicated:
 - a. Comply with IES LM-79 and LM-80 requirements.
 - b. Minimum CRI 80 and color temperature 3000° K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
 - c. Minimum Rated Life: 50,000 hours per IES L70.
 - d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

B. LED Downlights:

1. Housing, LED driver, and LED module shall be products of the same manufacturer.

C. LED Troffers:

1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.
- B. Align, mount, and level the lighting fixtures uniformly.
- C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls.
Lighting fixtures shall not be attached directly to gypsum board.
- D. Lighting Fixture Supports:
 - 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 - 2. Shall maintain the fixture positions after cleaning and relamping.
 - 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
 - 4. Hardware for recessed LED fixtures:
 - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
 - b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
 - 5. Hardware for surface mounting LED fixtures to suspended ceilings:
 - a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 6 mm (1/4 inch) secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
 - b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 6 mm (1/4 inch) studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the

above, 6 mm (1/4 inch) toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.

6. Single or double pendant-mounted lighting fixtures:
 - a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.
7. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.
- E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project.
- F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.
- G. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.
- I. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT, and Section 02 41 00, DEMOLITION.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform the following:
 1. Visual Inspection:
 - a. Verify proper operation by operating the lighting controls.
 - b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.
 2. Electrical tests:
 - a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the Engineer of Record. Observe for visually detectable

flicker over full dimming range, and replace defective components at
no cost to the Government.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

30 December 2016
Construction Documents
3-DBT Project #2014-020

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SECTION 26 56 00
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of exterior fixtures, poles, and supports. The terms "lighting fixtures", "fixture" and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Section 09 06 00, SCHEDULE FOR FINISHES: Finishes for exterior light poles and luminaires.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.
- G. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground handholes and conduits.
- H. Section 26 09 23, LIGHTING CONTROLS: Controls for exterior lighting.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.

- e. Installation details.
- f. Energy efficiency data.
- g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
- h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
- i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).
- j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
- k. Submit site plan showing all exterior lighting fixtures with fixture tags consistent with Lighting Fixture Schedule as shown on drawings. Site plan shall show computer generated point-by-point illumination calculations. Include lamp lumen and light loss factors used in calculations.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the Contractor that the exterior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Aluminum Association Inc. (AA):
AAH35.1-06.....Alloy and Temper Designation Systems for Aluminum
- C. American Association of State Highway and Transportation Officials (AASHTO):
32-LTS-6.....Structural Supports for Highway Signs, Luminaires and
Traffic Signals
- D. American Concrete Institute (ACI):

- 318-05Building Code Requirements for Structural Concrete
- E. American National Standards Institute (ANSI):
- C81.61-09Electrical Lamp Bases - Specifications for Bases
(Caps) for Electric Lamps
- F. American Society for Testing and Materials (ASTM):
- A123/A123M-12Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel
Products
- A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware
- B108-03a-08Aluminum-Alloy Permanent Mold Castings
- G. Illuminating Engineering Society of North America (IESNA):
- HB-9-00.....Lighting Handbook
- RP-8-05.....Roadway Lighting
- LM-52-03.....Photometric Measurements of Roadway Sign
Installations
- LM-72-10.....Directional Positioning of Photometric Data
- LM-79-08.....Approved Method for the Electrical and Photometric
Measurements of Solid-State Lighting Products
- LM-80-08.....Approved Method for Measuring Lumen Maintenance of
LED Light Sources
- TM-15-07.....Backlight, Uplight and Glare (BUG) Ratings
- H. National Electrical Manufacturers Association (NEMA):
- C136.3-05For Roadway and Area Lighting Equipment - Luminaire
Attachments
- C136.17-05Roadway and Area Lighting Equipment - Enclosed Side-
Mounted Luminaires for Horizontal-Burning High-
Intensity-Discharge Lamps - Mechanical
Interchangeability of Refractors
- ICS 2-00 (R2005)Controllers, Contactors and Overload Relays Rated 600
Volts
- ICS 6-93 (R2006)Enclosures
- I. National Fire Protection Association (NFPA):
- 70-11National Electrical Code (NEC)
- J. Underwriters Laboratories, Inc. (UL):
- 496-08Lampholders
- 773-95.....Plug-In, Locking Type Photocontrols for Use with Area
Lighting
- 773A-06Nonindustrial Photoelectric Switches for Lighting
Control

1029-94.....High-Intensity-Discharge Lamp Ballasts
1598-08Luminaires
8750-09.....Light Emitting Diode (LED) Equipment for Use in
Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

Provide manufacturer's standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least 305 mm (12 inches) above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

Luminaires, materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 POLES

A. General:

1. Poles shall be as shown on the drawings, and as specified. Finish shall be as specified on the drawings.
2. The pole and arm assembly shall be designed for wind loading of (100 mph minimum, as required by wind loading conditions at project site, with an additional 30% gust factor and supporting luminaire(s) and accessories such as shields, banner arms, and banners that have the effective projected areas indicated. The effective projected area of the pole shall be applied at the height of the pole base, as shown on the drawings.
3. Poles shall be anchor-bolt type designed for use with underground supply conductors. Poles shall have handhole having a minimum clear opening of 65 x 125 mm (2.5 x 5 inches). Handhole covers shall be secured by stainless steel captive screws.
4. Provide a steel-grounding stud opposite handhole openings, designed to prevent electrolysis when used with copper wire.
5. Provide a base cover that matches the pole in material and color to conceal the mounting hardware pole-base welds and anchor bolts.
6. Hardware and Accessories: All necessary hardware and specified accessories shall be the product of the pole manufacturer.
7. Provide manufacturer's standard finish, as scheduled on the drawings.
Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Types:

1. Aluminum: Provide round aluminum poles manufactured of corrosion-resistant AA AAH35.1 aluminum alloys conforming to AASHTO LTS-4. Poles shall be seamless extruded or spun seamless type.

2.3 FOUNDATIONS FOR POLES

- A. Foundations shall be cast-in-place concrete, having 3000 psi minimum 28-day compressive strength.
- B. Foundations shall support the effective projected area of the specified pole, arm(s), luminaire(s), and accessories, such as shields, banner arms, and banners, under wind conditions previously specified in this section.
- C. Place concrete in spirally-wrapped treated paper forms for round foundations, and construct forms for square foundations.
- D. Rub-finish and round all above-grade concrete edges to approximately 6 mm (0.25-inch) radius.
- E. Anchor bolt assemblies and reinforcing of concrete foundations shall be as shown on the drawings. Anchor bolts shall be in a welded cage or properly positioned by the tie wire to stirrups.
- F. Prior to concrete pour, install electrode per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.4 LUMINAIRES

- A. Luminaires shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and relamping.
- B. Illumination distribution patterns, BUG ratings and cutoff types as defined by the IESNA shall be as shown on the drawings.
- C. Incorporate ballasts in the luminaire housing, except where otherwise shown on the drawings.
- D. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, with prismatic refractors, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- E. Pre-wire internal components to terminal strips at the factory.
- F. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.
- G. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.
- H. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, match finish process and color of pole or support

materials. Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

- I. Luminaires shall carry factory labels, showing complete, specific lamp and ballast information.

2.5 LAMPS

- A. Install the proper lamps in every luminaire installed.
- B. LED sources shall meet the following requirements:
 - 1. Operating temperature rating shall be between -40 degrees C (-40 degrees F) and 50 degrees C (120 degrees F).
 - 2. Correlated Color Temperature (CCT): 4000K.
 - 3. Color Rendering Index (CRI): ≥ 85 .
 - 4. The manufacturer shall have performed reliability tests on the LEDs luminaires complying with Illuminating Engineering Society (IES) LM79 for photometric performance and LM80 for lumen maintenance and L70 life.
- C. Mercury vapor lamps shall not be used.

2.6 LED DRIVERS

- A. LED drivers shall meet the following requirements:
 - 1. Drivers shall have a minimum efficiency of 85%.
 - 2. Starting Temperature: -40 degrees C (-40 degrees F).
 - 3. Input Voltage: 120 to 480 ($\pm 10\%$) volt.
 - 4. Power Supplies: Class I or II output.
 - 5. Surge Protection: The system must survive 250 repetitive strikes of "C Low" (C Low: 6kV/1.2 x 50 μ s, 10kA/8 x 20 μ s) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. "C Low" waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
 - 6. Power Factor (PF): ≥ 0.90 .
 - 7. Total Harmonic Distortion (THD): $\leq 20\%$.
 - 8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
 - 9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer's recommendations.
- B. Pole Foundations:
 - 1. Excavate only as necessary to provide sufficient working clearance for installation of forms and proper use of tamper to the full depth of the excavation. Prevent surface water from flowing into the excavation.

Thoroughly compact backfill with compacting arranged to prevent pressure between conductor, jacket, or sheath, and the end of conduit.

2. Set anchor bolts according to anchor-bolt templates furnished by the pole manufacturer.
 3. Install poles as necessary to provide a permanent vertical position with the bracket arm in proper position for luminaire location.
 4. After the poles have been installed, shimmed, and plumbed, grout the spaces between the pole bases and the concrete base with non-shrink concrete grout material. Provide a plastic or copper tube, of not less than 9 mm (0.375-inch) inside diameter through the grout, tight to the top of the concrete base to prevent moisture weeping from the interior of the pole.
- C. Install lamps in each luminaire.
- D. Adjust luminaires that require field adjustment or aiming.

3.2 GROUNDING

Ground noncurrent-carrying parts of equipment, including metal poles, luminaires, mounting arms, brackets, and metallic enclosures, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding conductor is connected to a metal other than copper, provide specially-treated or lined connectors suitable and listed for this purpose.

3.3 ACCEPTANCE CHECKS AND TESTS

Verify operation after installing luminaires and energizing circuits.

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SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.
- B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the Engineer of Record a minimum of 15 working days prior to the manufacturers making the factory tests.
 2. Four copies of certified test reports containing all test data shall be furnished to the Engineer of Record prior to final inspection and not more than 90 days after completion of the tests.
 3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

- A. Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
 2. Damaged equipment shall be, as determined by the Engineer of Record, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage, or installation of

equipment or material which has not had prior approval will not be permitted at the job site.

- C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION Corresponds to the project specification".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- E. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 - 2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 - 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 - 1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 - 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor

- installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation and maintenance instructions.
 - e. Safety precautions.
 - f. Diagrams and illustrations.
 - g. Testing methods.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
 - G. Approvals will be based on complete submission of manuals together with shop drawings.
 - H. After approval and prior to installation, furnish the Engineer of Record with one sample of each of the following:
 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 2. Each type of conduit and pathway coupling, bushing and termination fitting.
 3. Raceway and pathway hangers, clamps and supports.
 4. Duct sealing compound.
 - I. In addition to the requirement of SUBMITTALS, the VA reserves the right to request the manufacturer to arrange for a VA representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.11 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to

apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the Engineer of Record at least 30 days prior to the planned training.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

- A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.
- B. Section 27 10 00, STRUCTURED CABLING: Low Voltage power and lighting wiring.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Resident Engineer:
 - 1. Certification that the materials and installation is in accordance with the drawings and specifications.
 - 2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):

- B1-2001Standard Specification for Hard-Drawn Copper Wire
B8-2004Standard Specification for Concentric-Lay-Stranded
Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
81-1983IEEE Guide for Measuring Earth Resistivity, Ground
Impedance, and Earth Surface Potentials of a Ground
System
- D. National Fire Protection Association (NFPA):
70-2005National Electrical Code (NEC)
- E. Telecommunications Industry Association, (TIA)
J-STO-607-A-2002Commercial Building Grounding (Earthing) and Bonding
Requirements for Telecommunications
- F. Underwriters Laboratories, Inc. (UL):
44-2005Thermoset-Insulated Wires and Cables
83-2003Thermoplastic-Insulated Wires and Cables
467-2004Grounding and Bonding Equipment
486A-486B-2003Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.
- C. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm² (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

2.2 SPLICES AND TERMINATION COMPONENTS

- A. Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.3 TELECOMMUNICATION SYSTEM GROUND BUSBARS

- A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:
1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).

2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

2.4 GROUND CONNECTIONS

A. Above Grade:

1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

B. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x 3/4 inch).
- B. At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.6 SPLICE CASE GROUND ACCESSORIES

- A. Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.
- B. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 TELECOMMUNICATIONS SYSTEM

- A. Bond telecommunications system grounding equipment to the electrical grounding electrode system.
- B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.

- C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.
- D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.
- E. Below-Grade Grounding Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with the manufacturer's recommendations. After welds have been made and cooled, brush slag from the weld area and thoroughly cleaned the joint area. Notify the Resident Engineer prior to backfilling any ground connections.
- F. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.
- G. Bonding Jumpers:
- H. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm² (6 AWG) insulated copper wire.
- I. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
- J. Use compression connectors of proper size for conductors specified. Use connector manufacturer's compression tool.
- K. Bonding Jumper Fasteners:
 - 1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.
 - 2. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.

3. Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.
4. Unistrut and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and external tooth lockwashers.

3.3 COMMUNICATION ROOM GROUNDING

- A. Telecommunications Ground Busbars:
 1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.
 2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.
- B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:
- C. Install a 16 mm² (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
- D. Use 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.
- E. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
- F. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
- G. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
- H. Provide a 16 mm² (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray as appropriate.
- I. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications cross-connect systems. Connect backboard ground terminals to the aluminum pan in the telephone-type cable tray using an insulated 16 mm² (16 AWG) bonding jumper.
- J. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

3.4 COMMUNICATIONS CABLE GROUNDING

- A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.
 - 1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.
 - 2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

3.5 COMMUNICATIONS CABLE TRAY SYSTEMS:

- A. Bond the metallic structures of one cable tray in each tray run following the same path to provide 100 percent electrical continuity throughout this cable tray systems as follows:
 - 1. Splice plates provided by the cable tray manufacturer can be used for providing a ground bonding connection between cable tray sections when the resistance across a bolted connection is 10 milliohms or less. The Subcontractor shall verify this loss by testing across one splice plate connection in the presence of the Contractor.
 - 2. Install a 16 mm² (6 AWG) bonding jumper across each cable tray splice or junction where splice plates cannot be used.
 - 3. When cable tray terminations to cable rack, install 16 mm² (6 AWG) bonding jumper between cable tray and cable rank pan.

3.6 COMMUNICATIONS RACEWAY GROUNDING

- A. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.
- B. Cable Tray Systems: Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 16 meters (50 feet).

3.7 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for

compliance without additional cost to the Government. Final tests shall assure that this requirement is met.

- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the Resident Engineer prior to backfilling. The Contractor shall notify the Resident Engineer 24 hours before the connections are ready for inspection.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Mounting board for communication closets: Section 06 10 00, ROUGH CARPENTRY.
- B. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- C. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.
- D. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- E. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- F. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS (NOT REQUIRED)

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
70-05.....National Electrical Code (NEC)
- C. Underwriters Laboratories, Inc. (UL):
1-03.....Flexible Metal Conduit
5-01.....Surface Metal Raceway and Fittings
6-03.....Rigid Metal Conduit
50-03.....Enclosures for Electrical Equipment

- 360-03.....Liquid-Tight Flexible Steel Conduit
- 467-01.....Grounding and Bonding Equipment
- 514A-01.....Metallic Outlet Boxes
- 514B-02.....Fittings for Cable and Conduit
- 514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and
Covers
- 651-02.....Schedule 40 and 80 Rigid PVC Conduit
- 651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit
- 797-03.....Electrical Metallic Tubing
- 1242-00.....Intermediate Metal Conduit
- D. National Electrical Manufacturers Association (NEMA):
 - TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing
 - FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than (1 inch) unless otherwise shown.
- B. Conduit:
 - 1. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
 - 2. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
 - 3. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
 - 4. Surface metal raceway: Shall Conform to UL 5.
- C. Conduit Fittings:
 - 1. Rigid steel and IMC conduit fittings:
 - a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting.

Bushings made entirely of metal or nonmetallic material are not permitted.

- e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical metallic tubing fittings:
- a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
 - d. Indent type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Direct burial plastic conduit fittings:
- a. Fittings shall meet the requirements of UL 514C and NEMA TC3.
 - b. As recommended by the conduit manufacturer.
4. Surface metal raceway fittings: As recommended by the raceway manufacturer.
5. Expansion and deflection couplings:
- a. Conform to UL 467 and UL 514B.
 - b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.

- d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

- 1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
- 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
- 3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
- 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:

- 1. UL-50 and UL-514A.
- 2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
- 3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
- 4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

- F. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

- 1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the Engineer of Record prior to drilling through structural sections.
- 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the Engineer of Record as required by limited working space.

- B. Fire Stop: Where conduits and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire,

smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material. Fire stop sleeve shall be easy-pass or similar.

- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at 8'0" on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

1. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the Engineer of Record.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
 - a. Where shown on the structural drawings.
 - b. As approved by the Engineer of Record prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors 600 volts and below:
 - a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
2. Align and run conduit parallel or perpendicular to the building lines.
3. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 volts and below:

1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
- C. Align and run conduit parallel or perpendicular to the building lines.
- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
- F. Surface metal raceways: Use only where shown.
- G. Painting:
 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.

3.5 EXPANSION JOINTS

- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
- C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.

- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

3.8 COMMUNICATION SYSTEM CONDUIT

- A. Install the communication raceway system as shown on drawings.
- B. Minimum conduit size of 1 inch, but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.

H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.

I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on the wall of communication closets where shown on drawings. Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.

K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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Community Living Center Cottage #2
St. Cloud VAMC, St. Cloud, MN
VA Project #656-342

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Construction Documents
3-DBT Project #2014-020

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SECTION 27 10 00
STRUCTURED CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of the structured cabling system to provide a comprehensive telecommunications infrastructure.

1.2 RELATED WORK

- A. Excavation and backfill for cables that are installed in conduit: Section 31 20 11, EARTHWORK.
- B. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Showing each cable type and rating.
 2. Certificates: Two weeks prior to final inspection, deliver to the Engineer of Record four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):
D2301-04.....Standard Specification for Vinyl Chloride Plastic
Pressure Sensitive Electrical Insulating Tape
- C. Federal Specifications (Fed. Spec.):
A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed Installation)
- D. National Fire Protection Association (NFPA):
70-05.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

- 44-02.....Thermoset-Insulated Wires and Cables
- 83-03.....Thermoplastic-Insulated Wires and Cables
- 467-01.....Electrical Grounding and Bonding Equipment
- 486A-01.....Wire Connectors and Soldering Lugs for Use with Copper
Conductors
- 486C-02.....Splicing Wire Connectors
- 486D-02.....Insulated Wire Connector Systems for Underground Use
or in Damp or Wet Locations
- 486E-00.....Equipment Wiring Terminals for Use with Aluminum
and/or Copper Conductors
- 493-01.....Thermoplastic-Insulated Underground Feeder and Branch
Circuit Cable
- 514B-02.....Fittings for Cable and Conduit
- 1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONTROL WIRING

- A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

2.2 COMMUNICATION AND SIGNAL WIRING

- A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.
- B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.
- C. Multi-conductor cables shall have the conductors color coded.

2.3 WIRE LUBRICATING COMPOUND

- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

2.4 FIREPROOFING TAPE

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.

- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install all wiring in raceway systems.
- B. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- C. Wire Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
 - 2. Use ropes made of nonmetallic material for pulling feeders.
 - 3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Engineer of Record.
 - 4. Pull in multiple cables together in a single conduit.

3.2 INSTALLATION IN MANHOLES

- A. Install and support cables in manholes on the steel racks with porcelain or equal insulators. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
 - 1. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.
 - 2. Use tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (one inch) into each duct.
 - 3. Secure the tape in place by a random wrap of glass cloth tape.

3.3 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

- D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.4 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

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