

**SECTION 06 10 00
ROUGH CARPENTRY****PART 1 - GENERAL****1.1 DESCRIPTION:**

- A. This section specifies wood blocking, framing, sheathing, furring, nailers, sub-flooring, rough hardware, and light wood construction.

1.2 RELATED WORK:

- A. Sustainable design requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- B. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- C. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
 - 2. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
 - 3. For composite wood products, submit documentation indicating that product contains no added urea formaldehyde.
- C. Shop Drawings showing framing connection details, fasteners, connections, and dimensions.
- D. Manufacturer's Literature and Data:
 - 1. Submit data for lumber, panels, hardware and adhesives.
 - 2. Submit data for wood-preserved treatment from chemical treatment manufacturer and certification from treating plants that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
 - 3. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
 - 4. For products receiving a waterborne treatment, submit statement that moisture content of treated materials was reduced to levels specified before shipment to project site.

E. Manufacturer's certificate for unmarked lumber.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 QUALITY ASSURANCE:

- A. Installer: A firm with a minimum of three (3) years' experience in the type of work required by this section.

1.6 GRADING AND MARKINGS:

- A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
 - NDS-15.....National Design Specification for Wood Construction
 - WCD1-01.....Details for Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
 - A190.1-07.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
 - B18.2.1-12(R2013).....Square and Hex Bolts and Screws
 - B18.2.2-10.....Square and Hex Nuts
 - B18.6.1-81(R2008).....Wood Screws
- E. American Plywood Association (APA):
 - E30-11.....Engineered Wood Construction Guide
- F. ASTM International (ASTM):

- A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- C954-11.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
- C1002-14.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
- D198-14.....Test Methods of Static Tests of Lumber in Structural Sizes
- D2344/D2344M-13.....Test Method for Short-Beam Strength of Polymer Matrix Composite Materials and Their Laminates
- D2559-12a.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions
- D3498-03(R2011).....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
- D6108-13.....Test Method for Compressive Properties of Plastic Lumber and Shapes
- D6109-13.....Test Methods for Flexural Properties of Unreinforced and Reinforced Plastic Lumber and Related Products
- D6111-13a.....Test Method for Bulk Density and Specific Gravity of Plastic Lumber and Shapes by Displacement
- D6112-13.....Test Methods for Compressive and Flexural Creep and Creep-Rupture of Plastic Lumber and Shapes
- F844-07a(R2013).....Washers, Steel, Plan (Flat) Unhardened for General Use
- F1667-13.....Nails, Spikes, and Staples
- G. American Wood Protection Association (AWPA):
AWPA Book of Standards
- H. Commercial Item Description (CID):
A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)
- I. Forest Stewardship Council (FSC):

FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest
Stewardship

J. Military Specification (Mil. Spec.):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

K. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

L. Truss Plate Institute (TPI):

TPI-85.....Metal Plate Connected Wood Trusses

M. U.S. Department of Commerce Product Standard (PS)

PS 1-95.....Construction and Industrial Plywood

PS 20-10.....American Softwood Lumber Standard

N. ICC Evaluation Service (ICC ES):

AC09.....Quality Control of Wood Shakes and Shingles

AC174.....Deck Board Span Ratings and Guardrail Systems
(Guards and Handrails)**PART 2 - PRODUCTS****2.1 LUMBER:**

A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.

2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Structural Members: Species and grade as listed in the AFPA NDS having design stresses as shown.

C. Lumber Other Than Structural:

1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.

2. Framing lumber: Minimum extreme fiber stress in bending of 7584 kPa (1100 PSI).

3. Furring, blocking, nailers and similar items 101 mm (4 inches) and narrower Standard Grade; and, members 152 mm (6 inches) and wider, Number 2 Grade.
4. Board Sub-flooring: Shiplap edge, 25 mm (1 inch) thick, not less than 203 mm (8 inches) wide.

D. Sizes:

1. Conforming to PS 20.
2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

E. Moisture Content:

1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
 - a. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - b. Lumber over 50 mm (2 inches) thick: 25 percent or less.

F. Fire Retardant Treatment:

1. Comply with Mil Spec. MIL-L-19140.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

G. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 610 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members provided in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

2.2 PLYWOOD:

- A. Comply with PS 1.

- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
 - 1. APA rated Exposure 1 or Exterior; panel grade CD or better.
 - 2. Wall sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 406 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 610 mm (24 inches) on center unless specified otherwise.
 - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
- D. Subflooring:
 - 1. Combination subflooring-underlayment under resilient flooring or carpet:
 - a. APA Rated Stud-I-Floor Exterior or Exposure 1, T and G.
 - b. Minimum 15 mm (19/32 inch) thick or greater, span rating 16, for supports at 406 mm (16 inches) on center; 18 mm (23/32 inch) thick or greater, span rating 24, for supports at 610 mm (24 inches) on center.
 - c. Minimum 19 mm (3/4-inch) thick or greater, span rating 32, for supports at 812 mm (32 inches) on center; 28 mm (1-1/8 inch) thick, span rating 48 for supports at 1219 mm (48 inches) on center.
- E. Underlayment:
 - 1. APA rated Exposure 1 or Exterior, panel grade C-C Plugged.
 - 2. Minimum 6 mm (1/4 inch) thick or greater over plywood subflooring // and 9 mm (3/8 inch) thick or greater over board subflooring, // unless otherwise shown.

2.3 STRUCTURAL-USE PANELS:

- A. Comply with APA E30.
- B. Bearing the mark of a recognized association or independent agency that maintains continuing control over quality of panel which identifies compliance by end use, Span Rating, and exposure durability classification.
- C. Wall and Roof Sheathing:

1. APA Rated sheathing panels, durability classification of Exposure 1 or Exterior Span Rating of 16/0 or greater for supports 406 mm (16 inches) on center and 24/0 or greater for supports 610 mm (24 inches) on center.

D. Subflooring:

1. Under resilient floor or carpet.
 - a. APA rated combination subfloor-underlayment grade panels, durability classification of Exposure 1 or Exterior T and G.
 - b. Span Rating of 16 or greater for supports 406 mm (16 inches) on center and 24 or greater for supports 610 mm (24 inches) on center.

E. Underlayment:

1. APA rated Exposure 1.
2. Minimum 6 mm (1/4 inch) thick or greater over subfloor.

F. Wood "I" Beam Members:

1. Size and Shape as indicated in contract documents.
2. Cambered and marked "TOP UP".
3. Plywood webs: PS-1, minimum 9 mm (3/8 inch) thick, unless shown otherwise.
4. Flanges: Kiln dried stress rated dense lumber minimum 38 mm (1-1/2 inch) thick, width as indicated on contract documents.
5. Plywood web fitted into flanges and joined with ASTM D2559 adhesive to form "I" beam section unless shown otherwise.

G. Laminated Veneer Lumber (LVL):

1. Bonded jointed wood veneers with ASTM D2559 adhesive.
2. Scarf jointed wood veneers with grain of wood parallel.
3. Size as indicated on contract documents.

2.4 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
 2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.
- D. Screws:
1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
 2. Wood to Steel: ASTM C954, or ASTM C1002.
- E. Nails:
1. Size and type best suited for purpose unless noted otherwise.
Provide aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
 2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Provide special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.
- F. Framing and Timber Connectors:
1. Fabricate of ASTM A653/A653M, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.
 2. Framing Angles: Angle designed with bendable legs to provide three (3) way anchors.
 3. Straps:
 - a. Designed to provide wind and seismic ties with sizes as shown or specified.
 - b. Strap ties not less than 32 mm (1-1/4 inches) wide.
 - c. Punched for fastener.
 4. Metal Bridging:
 - a. V shape deformed strap with not less than two (2) nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
 - b. Not less than 19 by 127 mm (3/4 by 5 inches) bendable nailing flange on ends.

- c. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
- 5. Joist Hangers:
 - a. Fabricated of 1.6 mm (0.063 inch) minimum thick sheet, U design unless shown otherwise.
 - b. Heavy duty hangers fabricated of minimum 2.7 mm (0.108 inch) thick sheet, U design with bent top flange to lap over beam.
- 6. Timber Connectors: Fabricated of steel to shapes indicated on contract drawings.
- 7. Joist Ties: Mild steel flats, 5 mm by 32 mm (3/16 inch by 1-1/4 inch) size with ends bent about 30 degrees from horizontal, and extending at least 406 mm (16 inches) onto framing. Punch each end for three (3) spikes.
- 8. Wall Anchors for Joists and Rafters:
 - a. Mild steel strap, 5 mm by 32 mm (3/16 inch by 1-1/4 inch) with wall ends bent 50 mm (2 inches), or provide 9 mm by 130 mm (3/8 inch by 5 inch) pin through strap end built into masonry.
 - b. Strap long enough to extend onto three joists or rafters, and punched for spiking at each bearing.
 - c. Strap not less than 101 mm (4 inches) embedded end.
- 9. Joint Plates:
 - a. Steel plate punched for nails.
 - b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
 - c. Size for axial eccentricity, and fastener loads.
- G. Adhesives:
 - 1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
 - 2. For structural laminated Wood: ASTM D2559.
 - 3. Adhesives to have a VOC content of 70g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
 - 1. AFPA NDS for timber connectors.
 - 2. AITC A190.1 Timber Construction Manual for heavy timber construction.
 - 3. AFPA WCD1 for nailing and framing unless specified otherwise.
 - 4. APA for installation of plywood or structural use panels.

5. TPI for metal plate connected wood trusses.

B. Fasteners:

1. Nails.

- a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA WCD1 where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
- b. Use special nails with framing connectors.
- c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
- d. Use 8d or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
- e. Use 16d or larger nails for nailing through 50 mm (2 inch) thick lumber.
- f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
- g. Nailing Schedule; Using Common Nails:
 - 1) Joist bearing on sill or girder, toe nail three (3) 8d nails or framing anchor.
 - 2) Bridging to joist, toe nail each end two (2) 8d nails.
 - 3) Ledger strip to beam or girder three (3) 16d nails under each joint.
 - 4) Subflooring or Sheathing:
 - a) 152 mm (6 inch) wide or less to each joist face nail two (2) 8d nails.
 - b) Subflooring, more than 152 mm (6 inches) wide, to each stud or joint, face nail three (3) 8d nails.
 - c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 152 mm (6 inches) on center and at intermediate supports 254 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 305 mm (12 inches) at supported edges and 508 mm (20 inches) o.c. at intermediate supports.
 - 5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 406 mm (16 inches) on center.
 - 6) Top plate to stud, end nail two (2) 16d nails.

- 7) Stud to sole plate, toe nail or framing anchor. Four (4) 8d nails.
- 8) Doubled studs, face nail 16d at 610 mm (24 inches) on center.
- 9) Built-up corner studs 16d at 610 mm (24 inches) (24 inches) on center.
- 10) Doubled top plates, face nails 16d at 406 mm (16 inches) on center.
- 11) Top plates, laps, and intersections, face nail two (2) 16d.
- 12) Continuous header, two pieces 16d at 406 mm (16 inches) on center along each edge.
- 13) Ceiling joists to plate, toenail three (3) 8d or framing anchor.
- 14) Continuous header to stud, four (4) 16d.
- 15) Ceiling joists, laps over partitions, face nail three (3) 16d or framing anchor.
- 16) Ceiling joists, to parallel rafters, face nail three (3) 16d.
- 17) Rafter to plate, toe nail three (3) 8d or framing anchor.
Brace 25 mm (1 inch) thick board to each stud and plate, face nail three (3) 8d.
- 18) Built-up girders and beams 20d at 812 mm (32 inches) on center along each edge.

2. Bolts:

- a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Provide toggle bolts to hollow masonry or sheet metal.
 - e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
- a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.

4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
7. Installation of Timber Connectors:
 - a. Conform to applicable requirements of the AFPA NDS.
 - b. Fit wood to connectors and drill holes for fasteners so wood is not split.
- C. Set sills or plates level in full bed of mortar on masonry or concrete walls.
 1. Space anchor bolts 1219 mm (4 feet) on centers between ends and within 152 mm (6 inches) of end. Stagger bolts from side to side on plates over 178 mm (7 inches) in width.
 2. Provide shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
 3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with AFPA WCD1 passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Blocking Nailers, and Furring:
 1. Install furring, blocking, nailers, and grounds where shown.
 2. Provide longest lengths practicable.
 3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 610 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 127 mm (5 inches) in width.
 5. Unless otherwise shown, provide wall furring 25 mm by 75 mm (1 inch by 3 inch) continuous wood strips installed plumb on walls, using

wood shims where necessary so face of furring forms a true, even plane. Space furring not over 406 mm (16 inches) on centers, butt joints over bearings and rigidly secure in place. Anchor furring on 406 mm (16 inches) centers.

F. Floor and Ceiling Framing:

1. Set with crown edge up.
2. Keep framing at least 50 mm (2 inches) away from chimneys.
3. Bear on not less than 101 mm (4 inches) on concrete and masonry, and 38 mm (1-1/2 inches) on wood and metal unless shown otherwise.
4. Support joist, trimmer joists, headers, and beams framing into carrying members at same relative levels on joist hangers unless shown otherwise.
5. Lap and spike wood joists together at bearing, or butt end-to-end with scab ties at joint and spike to plates. Scab tie lengths not less than 203 mm (8 inches) lap on joist ends. Install wood I beam joists as indicated in contract documents.
6. Frame openings with headers and trimmer joist. Double headers carrying more than two tail joists and trimmer joists supporting headers carrying more than one tail joist unless otherwise indicated in contract documents.
7. Drive nails through headers into joists using two (2) nails for 50 mm by 152 mm (2 inch by 6 inch); three (3) nails for 50 mm by 203 mm (2 inch by 8 inch) and four (4) nails for 50 mm by 254 mm (2 inch by 10 inch) and over in size.
8. Install nearest joist to double headers and spike joist to both header members before trimmer joist is installed and secured together.
9. Doubled joists under partitions parallel with floor joists. Fire cut joists built into masonry or concrete.
10. Where joists run perpendicular to masonry or concrete, anchor every third joist to masonry or concrete with one (1) metal wall anchor. Securely spike anchors with three (3) nails to side of joist near its bottom.
11. Anchor joists running parallel with masonry or concrete walls to walls with steel flats spaced not over 1828 mm (6 feet) apart. Extend steel flats over at least three (3) joists and into masonry 101 mm (4 inches) with ends turned 50 mm (2 inches); bolt to

- concrete. Set top of flats flush with top of joists, and securely nail steel flats to each joist.
12. Hook ties at steel framing over top flange of steel members.
 13. Nonbearing partitions running parallel with ceiling joists, install solid 50 mm (2 inch) thick bridging same depth as ceiling joists cut to fit snug between joists for securing top plate of partitions. Securely spike bridging to joists. Space 1219 mm (4 feet) on center.
 14. Where ceramic tile finish floors are set in Portland cement mortar, nail continuous 50 mm by 75 mm (2 inches by 3 inches) ledgers to sides of joists to support subflooring flush with top of joist.

G. Bridging:

1. Provide 25 mm by 75 mm (1 inch by 3 inch) lumber with ends beveled for slope. Option: Metal bridging may be provided in lieu of wood bridging.
2. Install one (1) row of bridging for joist spans over 2438 mm (8 feet), but less than 4877 mm (16 feet) long; install two (2) rows for spans over 4877 mm (16 feet) long.
3. Install an extra row of bridging between trimmer and next two (2) joists if header is more than 610 mm (2 feet) from end of trimmer or from regular row of bridging.
4. Secure with two (2) nails at ends.
5. Leave bottom ends loose until after subflooring or roof sheathing is installed.
6. Install single row of bridging at centerline of span and two (2) rows at the third points of span unless otherwise shown.

H. Partition and Wall Framing:

1. Provide 50 mm by 101 mm (2 inch by 4 inch) studs spaced 406 mm (16 inches) on centers; unless otherwise indicated on contract documents.
2. Install double studs at openings and triple studs at corners.
3. Installation of sole plate:
 - a. Anchor plates of walls or partitions resting on concrete floors in place with expansion bolts, one (1) near ends of piece and at intermediate intervals of not more than 1219 mm (4 feet) or with power actuated drive pins with threaded ends of suitable type and size, spaced 610 mm (2 feet) on center unless shown otherwise.
 - b. Nail plates to wood framing through subfloor as specified in nailing schedule.

4. Headers or Lintels:

- a. Make headers for openings of two (2) pieces of 50 mm (2 inch) thick lumber of size shown with plywood filler to finish flush with face of studs or solid lumber of equivalent size.
 - b. Support ends of headers on top of stud cut for height of opening. Spike cut stud to adjacent stud. Spike adjacent stud to header.
5. Provide double top plates, with members lapped at least 610 mm (2-feet) spiked together.
 6. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
 7. Provide single sill plates at bottom of opening unless otherwise indicated in contract documents. Toe nail to end stud, face nail to intermediate studs.
 8. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2438 mm (8 feet) in accordance with AFPA WCD1.
 9. Install corner bracing when plywood or structured use panel sheathing is not used.
 - a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two (2) nails.
 - b. Provide 25 mm by 101 mm (1 inch by 4 inch) corner bracing.

I. Rough Bucks:

1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.
4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.

J. Subflooring:

1. Subflooring may be either boards, structural-use panels, or plywood.
2. Lay board subflooring diagonally, with close joints. Stagger end joints and make joints over supports. Bear each board on at least three supports.

3. Provide a clearance of approximately 13 mm (1/2 inch) at masonry or concrete at walls.
4. Apply plywood and structural-use panel subflooring with face grain or long dimension at right angles to the supports, with edges 6 mm (1/4 inch) apart at side joints, and 3 mm (1/8 inch) apart at end joints.
5. Combination subfloor-underlayment:
 - a. Space edges 3 mm (1/8 inch) apart.
 - b. Provide a clearance of 6 mm (1/4 inch) at masonry on concrete at walls.
6. Stagger panel end joints and make over support.

K. Underlayment:

1. Where finish flooring of different thickness is used in adjoining areas, provide underlayment of thickness required to bring finish-flooring surfaces into same plane.
2. Apply to dry, level, securely nailed, clean, wood subfloor without any projections.
3. Plywood and particle underlayment are to be glue-nailed to subfloor.
4. Butt underlayment panels to a light contact with a 1 mm (1/32 inch) space between plywood or hardboard underlayment panels and walls, and approximately 9 mm (3/8 inch) between particleboard underlayment panels and walls.
5. Stagger underlayment panel end joints with respect to each other and offset joints with respect to joints in the subfloor at least 50 mm (2 inches).
6. After installation, avoid traffic on underlayment and damage to the finish surface.

L. Sheathing:

1. Provide plywood or structural-use panels for sheathing.
2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
3. Set nails not less than 9 mm (3/8 inch) from edges.
4. Install 50 mm by 101 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.
5. Match and align sheathing which is an extension of work in place to existing.

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**SECTION 06 20 00
FINISH CARPENTRY****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies exterior and interior millwork.
- B. Items specified.
 - Seats and benches
 - Counter Shelf
 - Pegboard (Perforated Hardboard)
 - Mounting Strips, Shelves, and Rods
 - Chair Rail

1.2 RELATED WORK

- A. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.
- B. Framing, furring and blocking: Section 06 10 00, ROUGH CARPENTRY.
- C. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Other Countertops: Division 11, EQUIPMENT and Division 12, FURNISHINGS.
- E. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Samples:
- D. Certificates:
 - 1. Indicating preservative treatment and/or fire retardant treatment of materials meet the requirements specified.
 - 2. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.
- F. Manufacturer's literature and data:
 - 1. Finish hardware
 - 2. Sinks with fittings
 - 3. Electrical components

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by COR. Store at a minimum temperature of 21⁰C (70⁰F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A53-12.....Pipe, Steel, Black and Hot-Dipped Zinc Coated,
Welded and Seamless
 - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
 - B26/B26M-09.....Aluminum-Alloy Sand Castings
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles, and Tubes
 - E84-10.....Surface Burning Characteristics of Building
Materials
- C. American Hardboard Association (AHA):
 - A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
 - A156.9-03.....Cabinet Hardware
 - A156.11-10.....Cabinet Locks
 - A156.16-08.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
 - HP1-09.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
 - A208.1-09.....Wood Particleboard
- G. American Wood-Preservers' Association (AWPA):
 - AWPA C1-03.....All Timber Products - Preservative Treatment by
Pressure Processes
- H. Architectural Woodwork Institute (AWI):

AWI-09.....Architectural Woodwork Quality Standards and
Quality Certification Program

I. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High-Pressure Decorative Laminates

J. U.S. Department of Commerce, Product Standard (PS):

PS20-10.....American Softwood Lumber Standard

K. Military Specification (Mil. Spec):

MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

L. Federal Specifications (Fed. Spec.):

A-A-1922A.....Shield Expansion

A-A-1936.....Contact Adhesive

FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle

FF-S-111D(1).....Screw, Wood

MM-L-736(C).....Lumber, Hardwood

PART 2 - PRODUCTS**2.1 BIO-BASED MATERIAL:**

Bio-based Materials: For products designated by the USDA's Bio-Preferred program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred program, visit <http://www.bio-preferred.gov>

2.2 LUMBER

A. Grading and Marking:

1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.

2. Millwork, standing and running trim, and rails: Actual size as shown or specified.
- C. Hardwood: MM-L-736, species as specified for each item.
- D. Softwood: PS-20, exposed to view appearance grades:
 1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
 2. Use Prime for painted or opaque finish.
- E. Use edge grain Wood members exposed to weather.

2.3 PLYWOOD

- A. Softwood Plywood:
 1. Prod. Std.
 2. Grading and Marking:
 - a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
 - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
 3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
 4. Plastic Laminate Plywood Cores:
 - a. Exterior Type, and species group.
 - b. Veneer Grade: A-C.
 5. Shelving Plywood:
 - a. Interior Type, any species group.
 - b. Veneer Grade: A-B or B-C.
 6. Other: As specified for item.
- B. Hardwood Plywood:
 1. HPVA: HP.1
 2. Species of face veneer shall be as shown or as specified in connection with each particular item.
 3. Inside of Building:
 - a. Use Type II (interior) A grade veneer for transparent finish.
 - b. Use Type II (interior) Sound Grade veneer for paint finish.
 4. On Outside of Building:
 - a. Use Type I, (exterior) A Grade veneer for natural or stained and varnish finish.

- b. Use Type I, (exterior) Sound Grade veneer for paint finish.
- 5. Use plain sliced rotary cut white birch unless specified otherwise.

2.4 PARTICLEBOARD

- A. NPA A208.1
- B. Plastic Laminate Particleboard Cores:
 - 1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
 - 2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.
- C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.5 BUILDING BOARD (HARDBOARD)

- A. ANSI/AHA A135.4, 6 mm (1/4 inch) thick unless specified otherwise.
- B. Perforated hardboard (Pegboard): Type 1, Tempered perforated 6 mm (1/4 inch) diameter holes, on 25 mm (1 inch) centers each way, smooth surface one side.
- C. Wall paneling at gas chain rack: Type 1, tempered, Fire Retardant treated, smooth surface on side.

2.6 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.
- C. For Exterior Millwork: Unextended melamine resin, phenol resin, or resorcinol resin.

2.7 STAINLESS STEEL

ASTM A167, Type 302 or 304.

2.8 ALUMINUM CAST

ASTM B26

2.9 ALUMINUM EXTRUDED

ASTM B221

2.10 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
 - 2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
 - 3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.

- b. Expansion Bolts: A-A-1922A.
- c. Screws: Fed. Spec. FF-S-111.

B. Finish Hardware

1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: B02011. Door in seismic zones: B03182.
 - b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
 - c. Sliding Door Tracks: B07063.
 - d. Adjustable Shelf Standards: B4061 with shelf rest B04083.
 - e. Concealed Hinges: B1601, minimum 110 degree opening.
 - f. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
 - g. Cabinet Door Catch: B0371 or B03172.
 - h. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
2. Cabinet Locks: ANSI A156.11.
 - a. Drawers and Hinged Door: E07262.
 - b. Sliding Door: E07162.
3. Auxiliary Hardware: ANSI A156.16.
 - a. Shelf Bracket: B04041, japanned or enameled finish.
 - b. Combination Garment rod and Shelf Support: B04051 japanned or enamel finish.
 - c. Closet Bar: L03131 chrome finish of required length.
 - d. Handrail Brackets: L03081 or L03101.
 - 1) Cast Aluminum, satin polished finish.
 - 2) Cast Malleable Iron, japanned or enamel finish.
4. Steel Channel Frame and Leg supports for Counter top. Fabricated under Section 05 50 00, METAL FABRICATIONS.
5. Pipe Bench Supports:
 - a. Pipe: ASTM A53.
6. Fabricated Wall Bench Supports:
 - a. Steel Angles: ASTM A36 steel with chrome finish, or ASTM A167, stainless steel with countersunk wood screws, holes at 64 mm (2-1/2 inches) on center on horizontal member.
 - b. Use 38 mm by 38 mm by 5 mm (1-1/2 by 1-1/2 by 3/16 inch) angle thick drilled for screw and bolt holes unless shown otherwise.

Drill 6 mm (1/4 inch) holes for anchors on vertical member, not more than 200 mm (8 inches) on center between ends or corners.

- c. Stainless steel bars brackets: ASTM A167, fabricated to shapes shown, Number 4 finish. Use 50 mm by 5 mm (2 inch by 3/16 inch) bars unless shown otherwise. Drill for anchors and screws. Drill countersunk wood screw holes at 64 mm (2-1/2 inches) on center on horizontal members and not less than two 13 mm (1/4 inch) hole for anchors on vertical member.

7. Thru-Wall Counter Brackets:

- a. Steel angles drilled for fasteners on 100 mm (4 inches) centers.
- b. Baked enamel prime coat finish.

- 8. Primers: Manufacturer's standard primer for steel providing baked enamel finish.

2.11 MOISTURE CONTENT

A. Moisture content of lumber and millwork at time of delivery to site.

- 1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
- 2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
- 3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.12 FIRE RETARDANT TREATMENT

A. Where wood members and plywood are specified to be fire retardant treated, the treatment shall be in accordance with Mil. Spec. MIL-L19140.

B. Treatment and performance inspection shall be by an independent and qualified testing agency that establishes performance ratings.

C. Each piece of treated material shall bear identification of the testing agency and shall indicate performance in accordance with such rating of flame spread and smoke developed.

D. Treat wood for maximum flame spread of 25 and smoke developed of 25.

E. Fire Resistant Softwood Plywood:

- 1. Use Grade A, Exterior, plywood for treatment.
- 2. Meet the following requirements when tested in accordance with ASTM E84.
 - a. Flame spread: 0 to 25.

b. Smoke developed: 100 maximum

F. Fire Resistant Hardwood Plywood:

1. Core: Fire retardant treated softwood plywood.
2. Hardwood face and back veneers untreated,
3. Factory seal panel edges, to prevent loss of fire retardant salts.

2.13 PRESERVATIVE TREATMENT

Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWPA Standards.

B. Use Grade A, exterior plywood for treatment.

2.14 FABRICATION

A. General:

1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
2. Finish woodwork shall be free from pitch pockets.
3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
8. Plastic Laminate Work:
 - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
 - b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.
 - c. Provide plastic backing sheet on underside of countertops, vanity tops, thru-wall counter and sills including back splashes and end splashes of countertops.

- d. Use backing sheet on concealed large panel surface when decorative face does not occur.

B. Seats and Benches:

1. Fabricate from 50 mm (2 inch) stock strips of plain-sawed White Oak, or Maple. Use preservative treated softwood for exterior seats.
2. Solid seats securely glued together of spliced, doweled, or double tongued and grooved wood pieces. Where open joints are indicated, work each wood piece from solid stock.
3. Round top edges and corners where exposed.

C. Mounting Strips, Shelves and Rods:

1. Cut mounting strips from 25 mm by 100 mm (1 by 4 inches) softwood stock, with exposed edge slightly rounded.
2. Cut wood shelf from softwood 1 inch stock, of width shown, exposed edge slightly rounded. Option: Use 19 mm (3/4 inch) thick plywood with 19 mm (3/4 inch) softwood edge nosing on exposed edge, slightly rounded.
3. Plastic laminate covered, 19 mm (3/4 inch) thick plywood or particle board core with edges and ends having plastic molded edge strips. Size, finish and number as shown.
4. Rod or Closet Bar: L03131. Combination Garment and Shelf Support, intermediate support for closet bar: B04051 for rods over 1800 mm (6 feet) long.

D. Pegboard:

1. Perforated hardboard sheet size as shown.
2. Spacing strip: 13 mm by 13 mm (1/2 by 1/2 inch); glued to hardboard sheet.
 - a. Locate at perimeter of sheet edge.
 - b. Locate material intermediate spacing strips at 800 mm (32 inches) o.c.
3. Use 19 mm (3/4 inch) one quarter round edge trim to cover exposed edge and finish flush with hardboard surface. Glue to spacing strip and hard board.

E. Thru-Wall Counter or Pass Thru Counter.

1. Fabricate counter as shown. Return hardwood edge to metal frame at ends. Fabricate to join other counters where shown.
2. Cut to fit metal frame profile.

3. Fabricate to receive sliding pass window track when shown; specified in Section 08 56 19, PASS WINDOWS.
 4. Use angle and fabricated shelf bracket supports.
- F. Receiving shelf in Agent Cashier:
1. Fabricate shelf as shown over 19 mm (3/4 inch) thick core.
 2. Use B04041 shelf bracket.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21⁰C (70⁰F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

- A. General:
1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
 2. Secure trim with fine finishing nails, screws, or glue as required.
 3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
 4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
 5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
 6. Plumb and level items unless shown otherwise.
 7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
 8. Exterior Work: Joints shall be close fitted, metered, tongue and grooved, rebated, or lapped to exclude water and made up in thick white lead paste in oil.
- B. Seats and Benches:
1. Use stainless steel countersunk screws to secure wood seats to brackets, angle, or pipe supports.
 2. Use stainless steel or chrome plated steel bolts for anchorage to walls. Use 6 mm (1/4 inch) toggle bolts in steel stud walls and

hollow masonry. Use 6 mm (1/4 inch) expansion bolts in solid masonry or concrete.

3. Wall Benches: Support within 150 mm (6 inches) near ends and not over 900 mm (3 feet) on centers with stainless steel bar brackets under bench secured to seat and wall.
4. Corner Seats: Support on continuous angles secured to seat and walls.
5. Freestanding Benches: Support within 200 mm (8 inches) of ends and not over 900 mm (3 feet) on centers with pipe bench supports.

C. Pegboard or Perforated Hardboard:

1. Install board with chromium plated steel round-head toggle bolts or other fasteners capable of supporting board when loaded at 122 kg/m² (25 psf) of board.
2. Install board with spacers to allow hooks and accessories to be inserted and removed.
3. Install 6 mm (1/4 inch) round trim at perimeter to finish flush with face of board and close space between wall and hardboard.

D. Shelves:

1. Install mounting strip at back wall and end wall for shelves in closets where shown secured with toggle bolts at each end and not over 600 mm (24 inch) centers between ends.
 - a. Nail Shelf to mounting strip at ends and to back wall strip at not over 900 mm (36 inches) on center.
 - b. Install metal bracket, ANSI A156.16, B04041, not over 1200 mm (4 feet) centers when shelves exceed 1800 mm (6 feet) in length.
 - c. Install metal bracket, ANSI A156.16, B04051, not over 1200 mm (4 feet) on centers where shelf length exceeds 1800 mm (6 feet) in length with metal rods, clothes hanger bars ANSI A156.16, L03131, of required length, full length of shelf.
2. Install vertical slotted shelf standards, ANSI A156.9, B04103 to studs with toggle bolts through each fastener opening. Double slotted shelf standards may be used where adjacent shelves terminate.
 - a. Install brackets ANSI A156.9, B04113, providing supports for shelf not over 900 mm (36 inches) on center and within 13 mm (1/2 inch) of shelf end unless shown otherwise.
 - b. Install shelves on brackets so front edge is restrained by bracket.

E. Install with butt joints in straight runs and miter at corners.

- - - E N D - - -