

SECTION 07 21 13

THERMAL INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

- A. Safing insulation: Section 07 84 00, FIRESTOPPING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES .
- B. Manufacturer's Literature and Data:
 - 1. Insulation, each type used
 - 2. Adhesive, each type used.
 - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C270-10.....Mortar for Unit Masonry
 - C516-08.....Vermiculite Loose Fill Thermal Insulation
 - C549-06.....Perlite Loose Fill Insulation
 - C552-07.....Cellular Glass Thermal Insulation.
 - C553-08.....Mineral Fiber Blanket Thermal Insulation for
Commercial and Industrial Applications
 - C578-10.....Rigid, Cellular Polystyrene Thermal Insulation
 - C591-09.....Unfaced Preformed Rigid Cellular
Polyisocynurate Thermal Insulation

- C612-10.....Mineral Fiber Block and Board Thermal
Insulation
- C665-06.....Mineral Fiber Blanket Thermal Insulation for
Light Frame Construction and Manufactured
Housing
- C728-05 (R2010).....Perlite Thermal Insulation Board
- C954-10.....Steel Drill Screws for the Application of
Gypsum Panel Products or Metal Plaster Base to
Steel Studs From 0.033 (0.84 mm) inch to 0.112
inch (2.84 mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs
- D312-00(R2006).....Asphalt Used in Roofing
- E84-10.....Surface Burning Characteristics of Building
Materials
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL:

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 MASONRY CAVITY WALL INSULATION:

- A. Mineral Fiber Board: ASTM C612, Type II, faced with a vapor retarder having a perm rating of not more than 0.5.
- B. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, faced with a vapor retarder having a perm rating of not more than 0.5.
- C. Polystyrene Board: ASTM C578, Type X.
- D. Perlite Board: ASTM C728.
- E. Cellular Glass Block: ASTM C552, Type I or IV.

2.3 PERIMETER INSULATION IN CONTACT WITH SOIL:

- A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.
- B. Cellular Glass Block: ASTM C552, Type I or IV.

2.4 EXTERIOR FRAMING OR FURRING INSULATION:

- A. Batt or Blanket: Optional.
- B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.
- C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

2.5 ACOUSTICAL INSULATION:

- A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).
- B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- C. Thickness as shown; of widths and lengths to fit tight against framing.

- D. Soundproofing Composite: Soundproof Cow product Quiet Barrier HD Soundproofing Composite or equal for the Detergent and Treatment Room. STC Rating 32.

2.6 SOUND DEADENING BOARD:

- A. Mineral Fiber Board: ASTM C612, Type IB, 13 mm (1/2 inch thick).
B. Perlite Board: ASTM C728, 13 mm (1/2 inch thick).

2.7 RIGID INSULATION:

- A. On the inside face of exterior walls, spandrel beams, floors, bottom of slabs, and where shown.
B. Mineral Fiber Board: ASTM C612, Type IB or 2.
C. Perlite Board: ASTM C728.
D. Cellular Glass Block: ASTM C552, Type I.

2.8 MASONRY FILL INSULATION:

- A. Vermiculite Insulation: ASTM C516, Type II.
B. Perlite Insulation: ASTM C549, Type IV.

2.9 FASTENERS:

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.10 ADHESIVE:

- A. As recommended by the manufacturer of the insulation.
B. Asphalt: ASTM D312, Type III or IV.
C. Mortar: ASTM C270, Type 0.

2.11 TAPE:

- A. Pressure sensitive adhesive on one face.
B. Perm rating of not more than 0.50.

PART 3 - EXECUTION**3.1 INSTALLATION - GENERAL**

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.

- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 MASONRY CAVITY WALLS:

- A. Mount insulation on exterior faces of inner wythes of masonry cavity walls and brick faced concrete walls. Fill joints with same material used for bonding.
- B. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
- C. Bond mineral fiberboard, polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive as recommended by insulation manufacturer.
- D. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.

3.3 PERIMETER INSULATION:

- A. Vertical insulation:
 - 1. Fill joints of insulation with same material used for bonding.
 - 2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
 - 3. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
- B. Horizontal insulation under concrete floor slab:
 - 1. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
 - 2. Extend insulation from foundation walls towards center of building not less than 600 mm (24 inches) or as shown.

3.4 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.

- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.
- D. Fasten blanket insulation between wood studs or framing with nails or staples through flanged edges on face of stud. Space fastenings not more than 150 mm (six inches) apart.
- E. Roof Rafter Insulation or Floor Joist Insulation: Place mineral fiber blankets between framing to provide not less than a 50 mm (two inch) air space between insulation and roof sheathing or subfloor.
- F. Ceiling Insulation and Soffit Insulation:
 - 1. Fasten blanket insulation between wood framing or joist with nails or staples through flanged edges of insulation.
 - 2. At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing. Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.
 - 3. In areas where suspended ceilings adjoin areas without suspended ceilings, install either blanket, batt, or mineral fiberboard extending from the suspended ceiling to underside of deck or slab above. Secure in place to prevent collapse or separation of hung blanket, batt, or board insulation and maintain in vertical position. Secure blanket or batt with continuous cleats to structure above.

3.5 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS:

- A. On the interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to the face of studs for interior wall finish where shown.
- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.
- C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.
- D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.
- E. Floor insulation:

1. Bond insulation to concrete floors in attic by coating surfaces with hot steep asphalt applied at rate of not less than 11.5 Kg per m² (25 lbs/100 sq. ft.), and firmly bed insulation therein.
2. When applied in more than one layer, bed succeeding layers in hot steep asphalt applied at the rate of not less than 11.5 Kg per m² per m² lbs/100 sq. ft.).
3. Contractors option: Insulation may be installed with nonflammable adhesive in accordance with the manufacturer's printed instructions when a separate vapor retarder is used.

3.6 MASONRY FILL INSULATION:

- A. Pour fill insulation in voids of masonry units from tops of walls, or from sill where windows or other openings occur.
- B. Pour in lifts of not more than 6 m (20 feet).

3.7 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.
- E. Where semirigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.
- F. Where sound deadening board is shown, secure with adhesive to masonry or concrete walls and with screws to metal or wood framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

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**SECTION 07 21 23
LOOSE-FILL INSULATION****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section covers loose fill insulation, vapor barrier and all necessary blocking to install insulation over ceilings where shown.
- B. Insulation shall be installed in sufficient thickness to provide thermal resistance "R" values as specified in drawings.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Loose fill insulation in pint size containers
 - 2. Blocking: 150 mm (6-inch) long strips
 - 3. Vapor Retarder: 150 mm x 150 mm (6-inch by 6-inch) pieces
- C. Manufacture's Literature:
 - 1. Submit current copies of the insulation manufacturer's printed fact sheet literature, including descriptive data, insulation characteristics, and instructions for installation and protection of insulation.
 - 2. Submit copy of "Bag Label".

1.3 DELIVERY

- A. Deliver materials to the site in the original sealed containers or packages bearing the manufacturer's name and brand designation.
- B. The containers or packages of insulation shall bear the referenced specification number, type and class as applicable, recommended method of installation (pneumatic or pouring), minimum net weight of insulation, coverage charts, "R" values, and required warning statements.

1.4 STORAGE

- A. Inspect materials delivered to the site for damage and unload and store with a minimum of handling.
- B. Storage spaces shall be dry locations, not subject to open flames or sparks, and permitting easy access for inspection and handling.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Testing and Materials (ASTM):

- C612-10.....Mineral Fiber Block and Board Thermal
Insulation
- C728-05 (R2010).....Perlite Thermal Insulation Board
- C739-08.....Cellulosic Fiber (Wood-Base) Loose-Fill Thermal
Insulation
- C764-07.....Mineral Fiber Loose Fill Thermal Insulation
- C1015-06.....Installation of Cellulosic and Mineral Fiber
Loose-Fill Thermal Insulation
- D4397-10.....Polyethylene Sheeting for Construction,
Industrial, and Agriculture Applications
- E84-10.....Surface Burning Characteristics of Building
Materials

C. Federal Regulations:

Code of Federal Regulations 29 CFR 1910, Occupational Safety and Health Act (OSHA).

D. National Fire Protection Associations (NFPA):

- 211-10.....Chimneys, Fireplaces, Vents, and Solid Fuel
Burning Appliances

PART 2 - PRODUCTS

2.1 LOOSE FILL INSULATION

- A. Cellulosic or Wood Fiber Loose Fill: ASTM C739.
- B. Mineral Fiber Loose Fill: ASTM C764, Type I or II.

2.2 BLOCKING

- A. Wood, metal, mineral fiber or perlite boards or other materials approved by the COR.
- B. Mineral Fiber Board: ASTM C612, Type IB.
- C. Perlite Board: ASTM C728.

2.3 VAPOR RETARDER

- A. Six mil thick polyethylene sheeting conforming to ASTM D4397.
- B. Self adhesive tape having a perm rating equal to the polyethylene.

2.4 RECOVERED MATERIAL

- A. Insulation products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Cellulose Loose-fill and spray-on	75 percent post-consumer recovered paper
Perlite composite board	23 percent post-consumer
Rock wool material	75 percent recovered material

B. The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Where possible, inspect attic(s) and ceiling(s) to receive insulation for conditions which will adversely affect the execution of the work or create a safety hazard. Report unsatisfactory conditions to the COR.
- B. Do not install insulation until unsatisfactory conditions have been corrected.
- C. Follow ASTM C1015. The inspection shall include checking for the following:
 - 1. Defects in electrical fixtures, equipment, wiring, junction boxes, receptacles, and switches that will cause hazards.
 - 2. Openings through which the loose fill insulation material may escape.
 - 3. Air ducts which appear to have joints that are not secure or sealed.

3.2 PREPARATION

- A. Prior to the installation of insulation, provide blocking as specified herein and in accordance with ASTM C1015.
- B. Install blocking around attic trap door(s), ceiling access-panel(s), and vents if the level to which the unsettled insulation will be installed exceeds their height. Cover openings into the attic with temporary blocking to prevent insulation from falling into the opening, including spaces enclosed by blockings.
- C. Install blocking around heat producing devices with minimum clearances as specified herein.
 - 1. Install blocking 50 mm (two inches) above the height of the finished insulation installation and in a manner that ensures that devices which may require maintenance or servicing remain accessible after the insulation is installed.
 - 2. Minimum clearances for blocking around heat producing devices shall be as follows:

- a. Vents, chimney and vent connectors, and chimneys other than masonry chimneys: Minimum clearances as required by NFPA 211.

3.3 INSTALLATION

A. Vapor Retarder:

1. Where space is accessible, install vapor retarder below insulation. Do not install a vapor retarder over existing insulation or where there is a vapor retarder under existing insulation.
2. Take care to prevent tears, breaks, or ruptures of any kind which might interfere with the effectiveness of the vapor retarder, and install in a manner which will assure a continuous seal.
3. Lap joints or breaks in vapor retarder in a manner that will assure a vapor retarder capable of effectively controlling moisture transmission. Tape laps to retain vapor barrier in place.
4. Use self adhesive tape for laps and for sealing breaks and holes in the vapor retarder.

B. Insulation:

1. Install insulation in accordance with ASTM C1015 and the requirements specified.
2. Do not install insulation until the requirements specified in the INSPECTION and PREPARATION paragraphs have been carried out and any defects which were identified have been corrected and their cause eliminated.
3. Pneumatic installation of thermal insulation shall comply with OSHA. Supply and utilize the personnel protective equipment and engineering controls necessary for a safe effective installation. Use only pneumatic equipment in accordance with the manufacturer's instructions.
4. Install the insulation allowing it to settle to its natural density. Do not tamp or rod the insulation.
5. Install insulation in sufficient depth to provide the thermal value specified after settlement of the insulation. To obtain a minimum "R" value of 38 or as shown, install insulation to a minimum thickness of 76 mm (3 inches) or as shown, using the number of bags per 90 m² (1000 squares feet) as shown on the manufacturer's "Bag Label".
6. For pneumatic installations, use the least air pressure meeting the manufacturer's instructions.

7. Do not blow the insulation into electrical devices and vents which open into the attic and other spaces to be insulated.
8. Fit the attic side of access panels with perlite or mineral fiber insulation boards.

C. Post Installation Procedures:

1. In accordance with ASTM C1015.

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**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- B. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- C. Color of factory coated exterior architectural metal and anodized aluminum items: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Integral flashing components of manufactured roof specialties and accessories or equipment: Division 22, PLUMBING sections and Division 23 HVAC sections.
- E. Paint materials and application: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

- ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with
Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
 - AAMA 620.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Aluminum
 - AAMA 621.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Hot Dipped Galvanized (HDG) and Zinc-Aluminum
Coated Steel Substrates
- E. ASTM International (ASTM):
 - A240/A240M-14.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
 - A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process
 - B32-08.....Solder Metal
 - B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B370-12.....Copper Sheet and Strip for Building
Construction
 - D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing
 - D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-
Tension
 - D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
 - D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds
 - D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
 - D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,
Current Edition**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
 - 1. Flashings
- C. Manufacturer's Literature and Data: For all specified items, including:
 - 1. Thru wall flashing
 - 2. Nonreinforced, elastomeric sheeting
 - 3. Copper clad stainless steel
 - 4. Polyethylene coated copper
 - 5. Copper covered paper
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS**2.1 FLASHING AND SHEET METAL MATERIALS**

- A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.
- B. Copper ASTM B370, cold-rolled temper.
- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.
- D. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a three ply sheet of asphalt impregnated creped paper. Grooves running along the width of sheet.
- E. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.

- F. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.
- G. Galvanized Sheet: ASTM, A653.
- H. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.

G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
 2. Stainless steel: 0.25 mm (0.010 inch) thick.
 3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
 4. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
1. Copper: 0.4 Kg (16 oz).
 2. Stainless steel: 0.4 mm (0.015 inch).
 3. Copper clad stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
 4. Flat and lap joints shall be made in direction of flow.
 5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
 6. Soldering:

- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 2. Space joints as shown or as specified.
 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
 3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
 4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.

2. Except as otherwise specified, fabricate edge strips or minimum 0.6 Kg (24 ounce)copper, 0.6 mm (0.024 inch) thick stainless steel or 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1 Kg (32 oz) copper, 0.8 mm (0.031 inch) thick stainless steel or 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Copper: Mill finish.
 2. Stainless Steel: Finish No. 2B or 2D.
 3. Aluminum:
 - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
 - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
 - c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
 - d. Mill finish.
 4. Steel and Galvanized Steel:
 - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
 - b. Manufacturer's finish:
 - 1) Baked on prime coat over a phosphate coating.
 - 2) Baked-on prime and finish coat over a phosphate coating.
 - 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 2. Fabricate so keying nests at overlaps.

- B. For Masonry Work When Concealed Except for Drip:
1. Either copper, stainless steel, or copper clad stainless steel.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
1. Use same metal and thickness as counter flashing.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
1. Use plan flat sheet of stainless steel.
 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 3. Turn up back edge as shown.
 4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:
1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
 2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc.,

- publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
 3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
 4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
 5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
 6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
 7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
 8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
 9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
 10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
 11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
 12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
 13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.

14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.

8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
 9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
 10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
 11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
 12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
 13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
- B. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- C. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
 3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

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**SECTION 07 81 00
APPLIED FIREPROOFING****PART 1 - GENERAL****1.1 DESCRIPTION:**

- A. This section specifies spray-applied mineral fiber and cementitious coverings to provide fire resistance to interior structural steel members shown.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Testing laboratory accreditations.
- E. Manufacturer's Literature and Data:
 - 1. Manufacturer's complete and detailed application instructions and specifications.
 - 2. Manufacturer's repair and patching instructions.
- F. Certificates:
 - 1. Certificate from testing laboratory attesting fireproofing material and application method meet the specified fire ratings.
 - a. List thickness and density of material required to meet fire ratings.
 - b. Accompanied by complete test report and test record.
 - 2. Manufacturer's certificate indicating sprayed-on fireproofing material supplied under the Contract is same within manufacturing tolerance as fireproofing material tested.
- G. Miscellaneous:
 - 1. Manufacturer's written approval of surfaces to receive sprayed-on fireproofing.
 - 2. Manufacturer's written approval of completed installation.
 - 3. Manufacturer's written approval of the applicators of fireproofing material.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver to job-site in sealed containers marked and labeled to show manufacturer's name and brand and UL certification markings of compliance with the specified requirements.
- B. Remove damaged or opened containers from the site.
- C. Store the materials off the ground, under cover, away from damp surfaces.
- D. Keep dry until ready for use.
- E. Remove materials that have been exposed to water before installation from the site.

1.5 FIELD CONDITIONS:

- A. Temperature: Do not apply fireproofing when substrate or ambient temperature is below 4 degrees C (40 degrees F) unless temporary protection and heat are provided to maintain temperature at or above stated value during application and for 24 hours before and after application.
- B. Humidity: Maintain relative humidity levels within limits recommended by fireproofing manufacturer.
- C. Ventilation: Provide ventilation to properly dry the fireproofing after application. Provide a minimum of four (4) air exchanges per hour by forced air circulation. When permitted by Contracting Officer Representative (COR), ventilate by natural circulation.

1.6 QUALITY ASSURANCE:

- A. Installer Qualifications: A firm or individual certified, licensed, or otherwise qualified by fireproofing manufacturer as experienced and with sufficient trained staff to install manufacturer's products according to specified requirements. Submit manufacturer's certification that each installer is trained and qualified to install the specified fireproofing. Submit evidence that each installer has a minimum of three (3) years' experience and a minimum of four (4) installations using the specified fireproofing.
- B. Testing Laboratory Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority. Submit a copy of the Certificate of Accreditation and Scope of Accreditation.
- C. Test for fire endurance in accordance with ASTM E119, for fire rating specified, in a nationally recognized laboratory.

- D. Manufacturer's inspection and approval of surfaces to receive fireproofing.
- E. Manufacturer's approval of fireproofing applications.
- F. Manufacturer's approval of completed installation.
- G. Manufacturer's representative is to observe and advise at the commencement of application, and is required to visit the site as required thereafter for the purpose of ascertaining proper application.
- H. Pre-Application Test Area.

- 1. Apply a test area consisting of a typical overhead fireproofing installation, including not less than 4.5 m (15 feet) of beam and deck.
 - a. Apply to one (1) column.
 - b. Apply for the hourly ratings required in the construction documents.
- 2. Install in location selected by the COR, for approval by the representative of the fireproofing material manufacturer and the COR.
- 3. Perform Bond test for cohesive and adhesive strength in accordance with ASTM E736 for each applied fireproofing design used.
- 4. Perform density test in accordance with ASTM E736 for each applied fireproofing design used.
- 5. Do not proceed in other areas until installation of test area has been completed and approved.
- 6. Keep approved installation area open for observation as criteria for sprayed-on fireproofing.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - C841-03(R2013).....Installation of Interior Lathing and Furring
 - C847-14.....Metal Lath
 - D2240-05(R2010).....Test Method for Rubber Property - Durometer Hardness
 - E84-14.....Surface Burning Characteristics of Building Materials

- E119-12a.....Fire Tests of Building Construction and Materials
- E605-93(R2011).....Thickness and Density of Sprayed Fire-Resistive Materials Applied to Structural Members
- E736-00(R2011).....Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied to Structural Members
- E759-92(R2011).....The Effect of Deflection on Sprayed Fire-Resistive Material Applied to Structural Members
- E760-92(R2011).....Impact on Bonding of Sprayed Fire-Resistive Material Applied to Structural Members
- E761-92(R2011).....Compressive Strength of Fire-Resistive Material Applied to Structural Members
- E859-93(R2011).....Air Erosion of Sprayed Fire-Resistive Materials Applied to Structural Members
- E937-93(R2011).....Corrosion of Steel by Sprayed Fire-Resistive Material Applied to Structural Members
- E1042-02(R2014).....Acoustically, Absorptive Materials Applied by Trowel or Spray.
- G21-13.....Determining Resistance of Synthetic Polymeric Materials to Fungi

- C. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory...Latest Edition including Supplements
- D. Warnock Hersey (WH):
Certification Listings..Latest Edition
- E. Factory Mutual System (FM):
Approval Guide.....Latest Edition including Supplements
- F. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SPRAYED-ON FIREPROOFING:

- A. ASTM E1042, Class (a), Category A.
 - 1. Type I, factory mixed cementitious materials with approved aggregate.
 - 2. Type II, factory mixed mineral fiber with integral inorganic binders minimum 240 kg per cubic meter (15 lb. per cubic feet) density per

ASTM E605 test unless specified otherwise. Use in areas that are completely encased.

- B. Materials containing asbestos are not permitted.
- C. Fireproofing characteristics when applied in the thickness and density required to achieve the fire-rating specified.

	Characteristic	Test	Results
1.	Deflection	ASTM E759	No cracking, spalling, or delamination when backing to which it is applied has a deflection up to 1/120 in 3 m (10 ft.)
2.	Corrosion-Resistance	ASTM E937	No promotion of corrosion of steel.
3.	Bond Impact	ASTM E760	No cracking, spalling, or delamination.
4.	Cohesion/Adhesion (Bond Strength)	ASTM E736	Minimum cohesive/adhesive strength of 9.57 kPa (200 lbf per sq. ft.) for protected areas. 19.15 kPa (400 lbf per sq. ft.) for exposed areas.
5.	Air Erosion	ASTM E859	Maximum gain weight of the collecting filter 0.27 gm per sq. meter (0.025 gm per sq. ft.).
6.	Compressive Strength	ASTM E761	Minimum compressive strength 48 kPa (1000 psf).
7.	Surface Burning Characteristics with adhesive and sealer to be used	ASTM E84	Flame spread 25 or less smoke developed 50 or less
8.	Fungi Resistance	ASTM G21	Resistance to mold growth when inoculated with aspergillus niger (28 days for general application)

2.2 ADHESIVE:

- A. Bonding adhesive for Type II (fibrous) materials as recommended and supplied by the fireproofing material manufacturer.
- B. Adhesive may be an integral part of the material or applied separately to surface receiving fireproofing material.

2.3 SEALER:

- A. Sealer for Type II (fibrous) material as recommended and supplied by the fireproofing material manufacturer.
- B. Surface burning characteristics as specified for fireproofing material.
- C. Fungus resistant.

- D. Sealer may be an integral part of the material or applied separately to the exposed surface. When applied separately use contrasting color pigmented sealer, white preferred.
- E. VOC content: Product to comply with VOC content limits of authorities having jurisdiction and the following VOC limits when calculated according to 40 CFR 59, (EPA Method 24):
 - 1. Flat Paints and Coatings: 50 g/L.
 - 2. Nonflat Paints and Coatings: 150 g/L.
 - 3. Primers, Sealers, and Undercoaters: 200 g/L.

2.4 WATER:

- A. Clean, fresh, and free from organic and mineral impurities.
- B. pH of 6.9 to 7.1.

2.5 MECHANICAL BOND MATERIAL:

- A. Expanded Metal Lath: ASTM C847, minimum weight of 0.92 kg per square meter (1.7 pounds per square yard) or as required, according to fire-resistance designs indicated and fire proofing manufacturer's written instructions.
- B. Fasteners: ASTM C841.
- C. Reinforcing Fabric: Glass- or carbon-fiber fabric of type, weight, and form required to comply with fire-resistance designs indicated; approved and provided by fireproofing manufacturer.
- D. Reinforcing Mesh: Metallic mesh reinforcement of type, weight, and form required to comply with fire-resistance design indicated; approved and provided by fireproofing manufacturer. Include pins and attachments.

PART 3 - EXECUTION**3.1 EXAMINATION:**

- A. Verify surfaces to receive fireproofing are clean and free of dust, soot, oil, grease, water soluble materials or any foreign substance which would prevent adhesion of the fireproofing material.
- B. Verify hangers, inserts and clips are installed before the application of fireproofing material.
- C. Verify ductwork, piping, and other obstructing material and equipment is not installed that will interfere with fireproofing installation.
- D. Verify concrete work on steel decking and concrete encased steel is completed.
- E. When applied in conjunction with roof structures or roof decks, verify that roofing, installation of rooftop HVAC equipment, and other related work are complete.

- F. Verify temperature and enclosure conditions required by fire-proofing material manufacturer.
- G. Conduct tests according to fireproofing manufacturer's written instructions to verify that substrates are free of substances capable of interfering with bond. Submit test report.

3.2 APPLICATION:

- A. Do not start application until written approval has been obtained from manufacturer of fireproofing materials that surfaces have been inspected by the manufacturer or his representative, and are suitable to receive sprayed-on fireproofing.
- B. Coordinate application of fireproofing material with other trades.
- C. Cover other work and exterior openings subject to damage from fallout or overspray of fireproofing materials during application.
- D. Application of Metal Lath:
 - 1. Apply to beam and columns having painted surfaces which fail ASTM E736 Bond Test requirements in pre-application test area.
 - 2. Apply to beam flanges 305 mm (12-inches) or more in width.
 - 3. Apply to column flanges 406 mm (16-inches) or more in width.
 - 4. Apply to beam or column web 406 mm (16-inches) or more in depth.
 - 5. Tack weld or mechanically fasten on maximum of 305 mm (12-inch) center.
 - 6. Lap and tie lath member in accordance with ASTM C841.
- E. Mix and apply in accordance with manufacturer's instructions.
 - 1. Mechanically control material and water ratios.
 - 2. Apply adhesive and sealer, when not an integral part of the materials, in accordance with the manufacturer's instructions.
 - 3. Apply to density and thickness indicated in UL Fire Resistance Directory, FM Approval Guide, or WH Certification Listings unless specified otherwise. Test in accordance with ASTM E119.
 - 4. Minimum ASTM E605 applied dry density per cubic meter (cubic foot) for the underside of the walk on deck (interstitial) hung purlin or beam and steel deck, columns in interstitial spaces and mechanical equipment rooms to be as follows:
 - a. Type I - 350 kg per cubic meter (22 lb. per cubic ft.).
 - b. Type II - 240 kg per cubic meter (15 lb. per cubic ft.).
 - c. Provide materials with higher density of 640 kg per cubic metric (40 lb. per cubic feet) in mechanical rooms and parking garages.

- F. Complete application is to be completed in one area. Inspection and approval by COR is required before removal of application equipment and proceeding with further work.

3.3 FIELD TESTS:

- A. The applied fireproofing to be tested by a COR approved independent testing laboratory and paid for by the Contractor. Submit test reports documenting results of tests on the applied material in the project.
- B. COR will select area to be tested in specific bays on each floor using a geometric grid pattern. Apply test sample every 929 square meters (10,000 square feet) of floor area or two (2) for each floor, whichever produces the greatest number of test areas.
- C. Test for thickness and density in accordance with ASTM E605. Areas showing thickness less than that required as a result of fire endurance test are not acceptable.
- D. Areas showing less than required fireproofing characteristics are not suitable for the following field tests.
1. Test for cohesion/adhesion: ASTM E736.
 2. Test for bond impact strength: ASTM E760.

3.4 PATCHING AND REPAIRING:

- A. Inspect after mechanical, electrical and other trades have completed work in contact with fireproofing material, but before sprayed material is covered by subsequent construction.
- B. Perform corrective measures in accordance with fireproofing material manufacturer's recommendations.
1. Respray areas requiring additional fireproofing material to provide the required thickness, and replace dislodged or removed material.
 2. Spray material for patching by machine directly on point to be patched, or into a container and then hand apply.
 3. Do not hand mix material.
- C. Repair:
1. Respray test and rejected areas.
 2. Patch fireproofing material which is removed or disturbed after approval.
- D. Perform final inspection of sprayed areas after patching and repair.

3.5 SCHEDULE:

- A. Apply fireproofing material in interior structural steel members and on underside of interior steel floor and roof decks, except on following surfaces:

1. Structural steel and underside of steel decks in elevator or dumbwaiter machine rooms.
2. Steel members in elevator hoist ways.
3. Areas used as air handling plenums.
4. Steel to be encased in concrete or designated to receive other type of fireproofing.

Fire Rating Schedule			
Type	Element	Hourly Rating	UL Design Reference
I	Columns supporting one floor	2hr	2hr
I	Columns supporting more than one floor	2hr	2hr
II	Floor decks	2hr	2hr
II	Floor supports	2hr	2hr

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**SECTION 07 84 00
FIRESTOPPING****PART 1 GENERAL****1.1 DESCRIPTION:**

- A. Provide UL or equivalent approved firestopping system for the closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Provide UL or equivalent approved firestopping system for the closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- B. Expansion and seismic joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
- C. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING
- D. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- E. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS; Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Inspector qualifications.
- E. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- F. List of FM, UL, or WH classification number of systems installed.
- G. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.
- H. Submit certificates from manufacturer attesting that firestopping materials comply with the specified requirements.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.

- B. Store in a location providing protection from damage and exposure to the elements.

1.5 QUALITY ASSURANCE:

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.
- B. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991 or been evaluated by UL and found to comply with UL’s “Qualified Firestop Contractor Program Requirements.” Submit qualification data.
- C. Inspector Qualifications: Contractor to engage a qualified inspector to perform inspections and final reports. The inspector to meet the criteria contained in ASTM E699 for agencies involved in quality assurance and to have a minimum of two years’ experience in construction field inspections of firestopping systems, products, and assemblies. The inspector to be completely independent of, and divested from, the Contractor, the installer, the manufacturer, and the supplier of material or item being inspected. Submit inspector qualifications.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - E84-14.....Surface Burning Characteristics of Building Materials
 - E699-09.....Standard Practice for Evaluation of Agencies Involved in Testing, Quality Assurance, and Evaluating of Building Components
 - E814-13a.....Fire Tests of Through-Penetration Fire Stops
 - E2174-14.....Standard Practice for On-Site Inspection of Installed Firestops
 - E2393-10a.....Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers
- C. FM Global (FM):
 - Annual Issue Approval Guide Building Materials
 - 4991-13.....Approval of Firestop Contractors
- D. Underwriters Laboratories, Inc. (UL):
 - Annual Issue Building Materials Directory

Annual Issue Fire Resistance Directory

723-10(2008).....Standard for Test for Surface Burning
Characteristics of Building Materials

1479-04(R2014).....Fire Tests of Through-Penetration Firestops

E. Intertek Testing Services - Warnock Hersey (ITS-WH):

Annual Issue Certification Listings

F. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS:

- A. Provide either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke. Firestop systems to accommodate building movements without impairing their integrity.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 101 mm (4 in.) nominal pipe or 0.01 sq. m (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence are not permitted by VA Fire and Safety for use in firestop systems.
- D. Firestop sealants used for firestopping or smoke sealing to have the following properties:
 1. Contain no flammable or toxic solvents.
 2. Release no dangerous or flammable out gassing during the drying or curing of products.
 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 4. When installed in exposed areas, capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
 5. VOC Content: Firestopping sealants and sealant primers to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):

- a. Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials to have following properties:
1. Classified for use with the particular type of penetrating material used.
 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84 or UL 723. Material to be an approved firestopping material as listed in UL Fire Resistance Directory or by a nationally recognized testing laboratory.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be nontoxic and noncarcinogen at all stages of application or during fire conditions and to not contain hazardous chemicals. Provide firestop material that is free from Ethylene Glycol, PCB, MEK, and asbestos.
- I. For firestopping exposed to view, traffic, moisture, and physical damage, provide products that do not deteriorate when exposed to these conditions.
1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
 2. For floor penetrations with annular spaces exceeding 101 mm (4 in.) or more in width and exposed to possible loading and traffic, provide firestop systems capable of supporting the floor loads involved either by installing floor plates or by other means acceptable to the firestop manufacturer.
 3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS:

- A. Provide silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Provide mineral fiber filler and bond breaker behind sealant.

- C. Sealants to have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with ASTM E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION**3.1 EXAMINATION:**

- A. Submit product data and installation instructions, as required by article, submittals, after an on-site examination of areas to receive firestopping.
- B. Examine substrates and conditions with installer present for compliance with requirements for opening configuration, penetrating items, substrates, and other conditions affecting performance of firestopping. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION:

- A. Remove dirt, grease, oil, laitance and form-release agents from concrete, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (6 inches) on each side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.
- C. Prime substrates where required by joint firestopping system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- D. Masking Tape: Apply masking tape to prevent firestopping from contacting adjoining surfaces that will remain exposed upon completion of work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestopping materials. Remove tape as soon as it is possible to do so without disturbing seal of firestopping with substrates.

3.3 INSTALLATION:

- A. Do not begin firestopping work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.

- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP:

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Clean up spills of liquid type materials.
- C. Clean off excess fill materials and sealants adjacent to openings and joints as work progresses by methods and with cleaning materials approved by manufacturers of firestopping products and of products in which opening and joints occur.
- D. Protect firestopping during and after curing period from contact with contaminating substances or from damage resulting from construction operations or other causes so that they are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated firestopping immediately and install new materials to provide firestopping complying with specified requirements.

3.5 INSPECTIONS AND ACCEPTANCE OF WORK:

- A. Do not conceal or enclose firestop assemblies until inspection is complete and approved by the Contracting Officer Representative (COR).
- B. Furnish service of approved inspector to inspect firestopping in accordance with ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results. Submit written reports indicating locations of and types of penetrations and type of firestopping used at each location; type is to be recorded by UL listed printed numbers.

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**SECTION 07 92 00
JOINT SEALANTS****PART 1 - GENERAL****1.1 DESCRIPTION:**

- A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- B. Masonry Control and Expansion Joint: Section 04 20 00, UNIT MASONRY.
- C. Firestopping Penetrations: Section 07 84 00, FIRESTOPPING.
- D. Glazing: Section 08 80 00, GLAZING.
- E. Sound Rated Gypsum Partitions/Sound Sealants: Section 09 29 00, GYPSUM BOARD.
- F. Mechanical Work: Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.
- B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by

- reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:
1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in ASTM C794 to determine if primer or other specific joint preparation techniques are required.
 2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
 3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.
- E. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1.1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
1. Locate test joints where indicated in construction documents or, if not indicated, as directed by COR.
 2. Conduct field tests for each application indicated below:
 - a. Each type of elastomeric sealant and joint substrate indicated.
 - b. Each type of non-elastomeric sealant and joint substrate indicated.
 3. Notify COR seven (7) days in advance of dates and times when test joints will be erected.
 4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.
- F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections and to demonstrate aesthetic effects and qualities of materials and execution:

1. Joints in mockups of assemblies that are indicated to receive elastomeric joint sealants.

1.4 CERTIFICATION:

- A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Contractor certification.
- E. Manufacturer's installation instructions for each product used.
- F. Cured samples of exposed sealants for each color.
- G. Manufacturer's Literature and Data:
 1. Primers
 2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
- H. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

- A. Environmental Limitations:
 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:

- 1. Do not proceed with installation of joint sealants until
contaminants capable of interfering with adhesion are removed from
joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Backing Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and
Sealing Material
 - C612-14.....Mineral Fiber Block and Board Thermal
Insulation
 - C717-14a.....Standard Terminology of Building Seals and
Sealants
 - C734-06(R2012).....Test Method for Low-Temperature Flexibility of
Latex Sealants after Artificial Weathering
 - C794-10.....Test Method for Adhesion-in-Peel of Elastomeric
Joint Sealants
 - C919-12.....Use of Sealants in Acoustical Applications.
 - C920-14a.....Elastomeric Joint Sealants.

- C1021-08(R2014).....Laboratories Engaged in Testing of Building Sealants
- C1193-13.....Standard Guide for Use of Joint Sealants.
- C1248-08(R2012).....Test Method for Staining of Porous Substrate by Joint Sealants
- C1330-02(R2013).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants
- C1521-13.....Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints
- D217-10.....Test Methods for Cone Penetration of Lubricating Grease
- D412-06a(R2013).....Test Methods for Vulcanized Rubber and Thermoplastic Elastomers-Tension
- D1056-14.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber
- E84-09.....Surface Burning Characteristics of Building Materials
- C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide
- D. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SEALANTS:

- A. Exterior Sealants:
1. S-# Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
 2. S-# Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.
 3. Provide location(s) of exterior sealant as follows:
 - a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations.
 - b. Metal to metal.
 - c. Masonry to masonry or stone.
 - d. Stone to stone.

- e. Cast stone to cast stone.
 - f. Masonry expansion and control joints.
 - g. Wood to masonry.
 - h. Masonry joints where shelf angles occur.
 - i. Voids where items penetrate exterior walls.
 - j. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.
- B. Floor Joint Sealant:
- 1. ASTM C920, Type S or M, Grade P, Class 25, Use T.
 - 2. S-# Provide location(s) of floor joint sealant as follows.
 - a. Seats of metal thresholds exterior doors.
 - b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.
- C. Interior Sealants:
- 1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Architectural Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
 - 2. S-# Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
 - 3. S-# Food Service: Use a Vinyl Acetate Homopolymer, or other low VOC, non-toxic sealant approved for use in food preparation areas.
 - 4. Provide location(s) of interior sealant as follows:
 - a. Typical narrow joint 6 mm, (1/4 inch) or less at walls and adjacent components.
 - b. Perimeter of doors, windows, access panels which adjoin concrete or masonry surfaces.
 - c. Interior surfaces of exterior wall penetrations.
 - d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.
 - e. Perimeter of lead faced control windows and plaster or gypsum wallboard walls.
 - f. Exposed isolation joints at top of full height walls.

- g. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where nonplanar tile surfaces meet.
 - h. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.
 - i. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.
- D. Acoustical Sealant:
- 1. Conforming to ASTM C919; flame spread of 25 or less; and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Acoustical sealant have a consistency of 250 to 310 when tested in accordance with ASTM D217; remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734; and be non-staining.
 - 2. Provide location(s) of acoustical sealant as follows:
 - a. Exposed acoustical joint at sound rated partitions.
 - b. Concealed acoustic joints at sound rated partitions.
 - c. Joints where item pass-through sound rated partitions.

2.2 COLOR:

- A. Sealants used with exposed masonry are to match color of mortar joints.
- B. Sealants used with unpainted concrete are to match color of adjacent concrete.
- C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide

products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 WEEPS:

- A. Weep/Vent Products: Provide the following unless otherwise indicated or approved.
1. Round Plastic Tubing: Medium-density polyethylene, 10 mm (3/8-inch) OD by thickness of stone or masonry veneer.

2.5 FILLER:

- A. Mineral fiberboard: ASTM C612, Class 1.
B. Thickness same as joint width.
C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
B. Stain free type.

2.7 CLEANERS-NON POROUS SURFACES:

- A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
B. Coordinate for repair and resolution of unsound substrate materials.
C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).
B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer

paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 3. Remove laitance and form-release agents from concrete.
 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
1. Apply primer prior to installation of back-up rod or bond breaker tape.
 2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

- A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.
- D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
 - 2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 - 3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
 - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 - 5. Avoid dropping or smearing compound on adjacent surfaces.
 - 6. Fill joints solidly with compound and finish compound smooth.
 - 7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to "skin" over. Remove any excess

- sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.
8. Finish paving or floor joints flush unless joint is otherwise detailed.
 9. Apply compounds with nozzle size to fit joint width.
 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
 11. Replace sealant which is damaged during construction process.
- B. Weeps: Place weep holes and vents in joints where moisture may accumulate, including at base of cavity walls, above shelf angles, at all flashing, and as indicated on construction documents.
1. Use round plastic tubing to form weep holes.
 2. Space weep holes formed from plastic tubing not more than 406 mm (16 inches) o.c.
 3. Trim tubing material used in weep holes flush with exterior wall face after sealant has set.
- C. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.
- D. Interior Sealants: Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cutouts to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for first 305 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
 - b. Perform one test for each 305 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 3. Whether sealants filled joint cavities and are free from voids.
 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.
- B. Leave adjacent surfaces in a clean and unstained condition.

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SECTION 07 95 13
EXPANSION JOINT COVER ASSEMBLIES

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Section specifies floor, wall and ceiling, seismic, and building expansion joint assemblies.
- B. Types of assemblies:
 - Metal Plate Cover
 - Elastomeric Joint Covers
 - Preformed Elastomeric Sealant Joint

1.2 RELATED WORK

- A. Sheet Metal Expansion Joint Seals: Section 07 60 00, FLASHING AND SHEET METAL.
- B. Color of Elastomer Inserts, Filler Strips, Exterior Wall Seals and Metal Finishes: Section 09 06 00, SCHEDULE FOR FINISHES
- C. Steel Plate Expansion Joint Covers: Section 05 50 00, METAL FABRICATIONS.

1.3 QUALITY ASSURANCE

- A. Project Conditions:
 - 1. Check actual locations of walls and other construction, to which work must fit, by accurate field measurements before fabrication.
 - 2. Show recorded measurements on final shop drawings.
- B. Fire tests performed by Factory Mutual, Underwriters Laboratories, Inc., Warnock Hersey or other approved independent testing laboratory.

1.4 DELIVERY STORAGE AND HANDLING

- A. Take care in handling of materials so as not to injure finished surface and components.
- B. Store materials under cover in a dry and clean location off the ground.
- C. Remove materials which are damaged or otherwise not suitable for installation from job site and replace with acceptable materials.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Submit copies of manufacturer's current literature and data for each item specified.
 - 2. Clearly indicate movement capability of cover assemblies.

C. Certificates: Material test reports from approved independent testing laboratory indicating and interpreting test results relative to compliance of fire-rated expansion joint assemblies with requirements specified.

D. Shop Drawings:

1. Showing full extent of expansion joint cover assemblies; include large-scale details indicating profiles of each type of expansion joint cover assembly, splice joints between sections, joiners with other type assemblies, special end conditions, anchorages, fasteners, and relationship to adjoining work and finishes.
2. Include description of materials and finishes and installation instructions.

E. Samples:

1. Samples of each type and color of metal finish on metal of same thickness and alloy used in work.
2. Samples of each type and color of flexible seal used in work.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed form part of this specification to extent referenced. Publications are referred to in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

- A36/A36M-08.....Structural Steel
- A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
- A283/A283M-07.....Low and Intermediate Tensile Strength Carbon Steel Plates
- A786/A786M-05(R2009)....Rolled Steel Floor Plates
- B36/B36M-08.....Brass, Plate, Sheet, Strip, and Rolled Bar
- B121-01(R2006).....Leaded Brass Plate, Sheet, Strip and Rolled Bar
- B209M-07.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
- B221M-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
- B455-10.....Copper-Zinc Lead Alloy (Leaded Brass) Extruded Shapes

- C864-05.....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
- C920-11.....Elastomeric Joint Sealants
- E119-10.....Fire Tests of Building Construction and
Materials
- E814-11.....Fire Tests of Through-Penetration Fire Stops
- C. Federal Specifications (Fed. Spec):
- TT-P-645B.....Primer, Paint, Zinc-Molybdate, Alkyd Type
- D. The National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500 Series.....Metal Finishes Manual.
- E. National Fire Protection Association (NFPA):
- 251-06.....Tests of Fire Endurance of Building
Construction and Materials
- F. Underwriters Laboratories Inc. (UL):
- 263-11.....Fire Tests of Building Construction and
Materials

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Stainless Steel: ASTM A240, Type 302 or 304.
- B. Structural Steel Shapes: ASTM A36.
- C. Steel Plate: ASTM A283, Grade C.
- D. Rolled Steel Floor Plate: ASTM A786.
- E. Aluminum:
1. Extruded: ASTM B221, alloy 6063-T5.
 2. Plate and Sheet: ASTM B209, alloy 6061-T6.
- F. Bronze:
1. Extruded: ASTM B455.
 2. Plate: ASTM B121.
- G. Brass: ASTM B36.
- H. Elastomeric Sealant:
1. ASTM C920, polyurethane.
 2. Type:S (Single-Component) or M (Multiple-Component)
 3. Class 25.
 4. Grade P or NS.
 5. Shore A hardness 25, unless specified otherwise.
- I. Thermoplastic Rubber:
1. ASTM C864.

2. Dense Neoprene or other material standard with expansion joint manufacturers having the same physical properties.
- J. Vinyl Invertor Sealant Waterstops: Manufacturers' standard shapes and grade.
- K. Fire Barrier:
1. Designed for indicated or required dynamic structural movement without material degradation or fatigue.
 2. Tested in maximum joint width condition as a component of an expansion joint cover assembly in accordance with UL 263 NFPA 251, or ASTM E119 and E814, including hose steam test at full-rated period.
- L. Zinc-Molybdate Primer: Fed. Spec. TT-P-645.
- M. Accessories:
1. Manufacturer's standard anchors, fasteners, set screws, spacers, flexible secondary water stops or seals and filler materials, drain tubes, adhesive and other accessories as indicated or required for complete installations.
 2. Compatible with materials in contact.
 3. Water stops.

2.2 FABRICATION

- A. General:
1. Use ceiling and wall expansion joint cover assemblies of same design as floor to wall and floor to floor expansion joint cover assemblies. Unless shown otherwise.
 2. Provide expansion joint cover assemblies of design, basic profile, materials and operation indicated required to accommodate joint size variations in adjacent surfaces, and as required for anticipated structural movement.
 3. Deliver to job site ready for use and fabricated in as large sections and assemblies as practical. Assemblies identical to submitted and reviewed shop drawings, samples and certificates.
 4. Furnish units in longest practicable lengths to minimize number of end joints. Provide mitered corners where joint changes directions or abuts other materials.
 5. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.
 6. Fire Performance Characteristics:

- a. Provide expansion joint cover assemblies identical to those of assemblies whose fire resistance has been determined per ASTM E119 and E814, NFPA 251, or UL 263 including hose stream test at full-rated period.
 - b. Fire rating: Not less than rating of adjacent floor or wall construction.
7. Fire Barrier Systems:
- a. Material to carry label of approved independent testing laboratory, and be subject to follow-up system for quality assurance.
 - b. Include thermal insulation where necessary, in accordance with above tests, with factory cut miters and transitions.
 - c. For joint widths up to and including 150 mm (six inches), supply barrier in lengths up to 15000 mm (50 feet) to eliminate field splicing.
 - d. For joint widths of seven inches and wider, supply barrier 3000 mm (10-foot) modules with overlapping ends for field splicing.
 - e. For joints within enclosed spaces such as chase walls, include 1 mm (0.032-inch) thick galvanized steel cover where conventional expansion joint cover is not used.
8. Seal Strip: Factory-formed and bonded to metal frames and anchor members.
9. Compression Seals: Prefabricate from thermoplastic rubber or dense neoprene to sizes and approximate profiles shown.
- B. Floor-to-Floor Metal Plate Joints:
1. Frames on each side of joint designed to support cover plate of design shown.
 - a. Continuous frame designed to finish flush with adjacent floor of profile indicated with seating surface and raised floor rim to accommodate flooring.
 - b. Provide concealed bolt and steel anchors for embedment in concrete.
 - c. Designed for filler materials between raised rim of frame and edge of cover plate where shown.
 - d. Frame and cover plates of some metal where exposed.
 - 1) Design cover plates to support 180 Kg (400 lbs) per 0.3 square meters (1-square foot).

- 2) Cover plates free of rattle due to traffic.
- 3) No gaps or budes occur on filler material during design movement of joint.
- 4) Provide manufacturer's continuous standard flexible vinyl water stop under floor joint cover assemblies.

C. Floor-to-Wall Metal Plate Joints:

1. Provide one frame on floor side of joint only. Provide wall side frame where required by manufacturer's design.
2. Angle Cover Plates: Provide angle cover plates for joints to wall with countersunk flat-head exposed fasteners for securing to wall unless shown otherwise.
3. Space fasteners as recommended by manufacturer.
4. Match cover of adjacent floor to floor cover.

D. Interior Wall Joint Cover Assemblies:

1. Surface Mounted Metal Cover Plates:
 - a. Concealed frame for fastening to wall on one sides of joint.
 - b. Extend cover to lap each side of joint and to permit free movement on one side.
 - c. Provide concealed attachment of cover to frame when cover is in close contact with adjacent wall surface finish.
 - d. Use angle cover plates at intersection of walls.
 - e. Use smooth surface cover plates matching floor plates.
 - f. Use expansion fire inserts in fire rated walls, rated same as hourly rating of wall.

E. Ceiling and Soffit Assemblies:

1. Variable movement vinyl insert in metal frame on both sides of joint.
2. Designed for flush mounting with no exposed fasteners.
3. Vinyl insert locked into metal frame.
4. Vinyl and metal finish as specified in section 09 06 00, SCHEDULE FOR FINISHES.
5. Vinyl insert semi rigid either flush face or accordion shape as showed to span joint width without sagging.

2.3 METAL FINISHES

A. General:

1. Apply finishes in factory after products are fabricated.
2. Protect finishes on exposed surfaces with protective covering before shipment.

B. Aluminum Finishes:

1. Finish letters and numbers for anodized aluminum are in accordance with the NAAMM AMP 501, Aluminum Association's Designation System).
 - a. Clear anodized finish: AA-C22A41 Chemically etched medium matte, clear anodic coating, Class I Architectural, 0.7 - mil thick.
 - b. Color anodized finish: AA-C22A42, Chemically etched medium matte, integrally colored anodic coating, Class I Architectural, 0.7-mil thick; or AA-C22A44 Chemically etched medium matte, electrolytically deposited metallic compound, Class I Architectural, 0.7-mil thick finish. Dyes not accepted.
 2. Fluorocarbon Finish: NAAMM AMP 503 AAMA 605.2, high performance organic coating.
 3. Factory-Primed Concealed Surface: NAAMM AMP 505 Protect concealed aluminum surfaces that will be in contact with plaster, concrete or masonry surfaces when installed by applying a shop coat of zinc-molybdate primer to contact surfaces. Provide minimum dry film thickness of 2.0 mils.
- C. Stainless Steel: NAAMM AMP 503, finish No. 2B.
- D. Carbon Steel: NAAMM AMP 504, Galvanized 690.

PART 3 EXECUTION**3.1 EXAMINATION**

- A. Manufacturer's representative shall make a thorough examination of surfaces receiving work of this section.
- B. Before starting installation, notify prime contractor of defects which would affect satisfactory completion of work.

3.2 PREPARATION

- A. Verify measurements and dimensions at job site and cooperate in coordination and scheduling of work with work of related trades.
- B. Give particular attention to installation of items embedded in concrete and masonry so as not to delay job progress.
- C. Provide templates to related trade for location of support and anchorage items.

3.3 INSTALLATION

- A. Install in accordance with manufacturers installation instructions unless specified otherwise.
- B. Provide anchorage devices and fasteners for securing expansion joint assemblies to in-place construction including threaded fasteners with drilled-in fasteners for masonry and concrete where anchoring members

are not embedded in concrete. Provide metal fasteners of type and size to suit type of construction indicated and provide for secure attachment of expansion joint cover assemblies.

- C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.
- D. Install joint cover assemblies in true alignment and proper relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.
- E. Allow for thermal expansion and contraction of metal to avoid buckling.
- F. Set floor covers at elevations flush with adjacent finished floor materials unless shown otherwise.
- G. Material and method of grouting floor frames set in prepared recesses in accordance with manufacturer's instructions.
- H. Locate wall, ceiling and soffit covers in continuous contact with adjacent surfaces. Securely attach in place with required accessories.
- I. Locate anchors at interval recommended by manufacturer, but not less than 75 mm (3-inches) from each ends, and, not more than 600 mm (24-inches) on centers.
- J. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.
- K. Cut and fit ends to produce joints that will accommodate thermal expansion and contraction of metal to avoid buckling of frames or plates.
- L. Flush Metal Cover Plates:
 - 1. Secure flexible filler between frames so that it will compress and expand.
 - 2. Adhere flexible filler materials to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.
- M. Waterstops:
 - 1. Install in conjunction with floor joints and where shown, run continuously to prevent water damage to finish spaces.
 - 2. Provide seal with frame to prevent water leakage.
 - 3. Provide outlet tubes from waterstops to drain to prevent damage to finish spaces.
- N. Fire Barriers:
 - 1. Install in compliance with tested assembly.
 - 2. Install in floors and in fire rated walls.

3. Use fire barrier sealant or caulk supplied with system.

O. Sealants:

Install to prevent water and air infiltration.

P. Vertical Exterior Extruded Thermoplastic Rubber.

1. Install side frames mounted on sealant or butyl caulk tape with appropriate anchors 600 mm (24 inches) on center complete with independent continuous PVC back seal.

2. Install primary seals retained in extruded aluminum side frames.

Q. Installation of Extruded Thermoplastic Rubber or Seals:

1. For straight sections, provide preformed seals in continuous lengths.

2. Vulcanize or heat-seal field spliced joints to provide watertight joints using manufacturer's recommended procedures.

R. Installation of Preformed Elastomeric Sealant Joint:

1. Locate joint directly over joints in wall or floor substrates.

2. Full length shall be fastened to substrate using a construction adhesive.

3. Install flush or slightly below finish material.

3.4 PROTECTION

A. Take proper precautions to protect the expansion joint covers from damage after they are in place.

B. Cover floor joints with plywood where wheel traffic occurs.

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