

SECTION 22 05 33
HEAT TRACING FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirement for supplying, installing, and testing of the electric heat tracing system of the plumbing piping.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. The following product data shall be submitted:
 - 1. Rated capacity
 - 2. Length of cable
 - 3. Electrical power requirements
- C. The shop drawings shall include plans, sections, details, wiring diagrams, and attachments to other work.
- D. Field quality control test reports shall be submitted.
- E. Operation and Maintenance data shall be included.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Ten years experience in design, engineering, manufacture and support of specified system and components.
- B. Product Requirements:
 - 1. Pipe tracing cable assembly shall be factory assembled, immersed in water for a minimum of 12 hours, and then tested for insulation resistance, high potential breakdown and continuity before leaving the factory.
 - 2. Commercial self-regulating freeze protection cable.
 - 3. UL Listed, thermostat and cable.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. International Code Council, (ICC):
 IPC-06, (R 2007).....International Plumbing Code

- C. The Institute of Electrical and Electronic Engineers (IEEE):
 IEEE 515.1, (R 2007)....Recommended Practice for the Testing, Design,
 Installation, and Maintenance of Electrical
 Resistance Heat Tracing for Commercial
 Applications

1.5 AS-BUILT DOCUMENTATION

- A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended."
- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including wiring diagrams of all circuits shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations.

PART 2 - PRODUCTS

2.1 SELF REGULATING PARALLEL RESISTANCE HEATING CABLES

- A. The heating element shall be a pair of parallel No. 16 AWG stranded copper bus wires embedded in cross linked conductive polymer core, which varies heat output in response to temperature along its length. Cables shall be terminated with waterproof, factory assembled non heating leads with connects at one end and seal the opposite end watertight.
- B. The electrical insulating jacket shall be flame retardant.
- C. The cable cover shall be tinned copper braid.

D. See keyed note on drawing for the capacities and characteristics.

2.2 CONTROLS

A. Pipe mounting thermostats for Freeze protection shall have be a remote bulb unit with adjustable temperature range from minus 1 to 10°C (30 to 50°F). The thermostat shall be snap action, open-on-rise, single pole switch with minimum current rating adequate for the connected cable. The thermostat shall be remote bulb on capillary, resistance temperature device, or thermistor for direct sensing of pipe wall temperature. The control enclosure shall be corrosion resistant and waterproof.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Electric heating cable shall be installed for the following applications:
 - 1. Snow and ice melting on roof drain bodies, and roof drain piping, exposed to freezing conditions.
- B. The installation of electric heating cable for snow and ice melting on roof drain bodies, roof drain piping shall be provided with fastening components furnished by the manufacturer.
- C. Electric heating cable for pipe freeze protection shall be installed according to the following:
 - 1. Electric heating cables shall be installed after piping has been tested and before insulation is installed.
 - 2. Electric heat cables shall be installed according to IEEE 515.1
 - 3. Insulation shall be installed or applied over piping with electric cables
 - 4. Warning tape shall be installed on pipe insulation where piping is equipped with electric heating cables.
- D. Field adjustable switches and circuit breaker trip ranges shall be set.
- E. Heating cables including leads shall be protected from damage.
- F. Equipment shall be grounded according to Division 26.
- G. Wiring shall be connected according to Division 26.

3.2 TESTS

A. Tests shall be performed after cable installation but before the application of coverings such as insulation, wall or ceiling construction, or concrete. The cables shall be tested for electrical continuity and insulation integrity before energizing. The cables shall be tested to verify rating and power input. The cables shall be

energized and voltage and current measured simultaneously. Test repeatedly after repairing heating cables with new products.

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