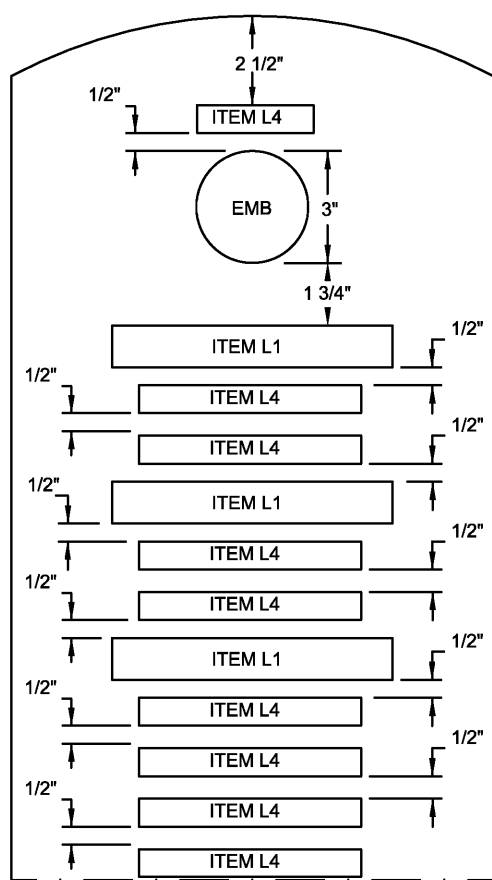
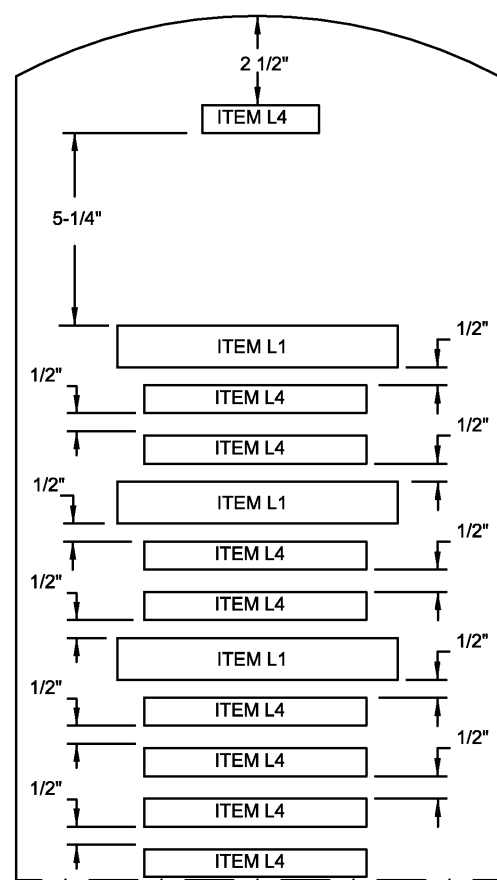


1/4" RADIUS ± 1/16"-TOP AND SIDE EDGES (FRONT & BACK)



11 LINE INSCRIPTION PLACEMENT
AND DETAIL



11 LINE INSCRIPTION PLACEMENT
AND DETAIL

HEADSTONE REAR FACE
SCALE: 3/16"=1"

FOR UPRIGHT & FLAT MARBLE HEADSTONES/MARKERS

COLOR OF STONE:	N8 OR HIGHER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE	
LITHOCHROME APPLICATION:	N4 OR LOWER AS JUDGED AGAINST THE MUNSELL NEUTRAL VALUE SCALE	
INSCRIPTION DEPTHS:	MAXIMUM	MINIMUM
FOR L-1 LETTERS:	7/32"	5/32"
FOR L-3 & L-4 LETTERS:	5/32"	4/32"

GENERAL NOTES:

- ITEM NUMBER IN INSCRIPTION BLOCK REFER TO INSCRIPTION SIZE AND EMBLEMS OF BELIEF SHOWN ON DRAWING A-LNC&E-1, A-LNC&E-2, AND A-LNC&E-3 DATED 6-5-03.
- EMBLEM OF BELIEF IS OPTIONAL.
- ALL MARBLE DIMENSIONAL TOLERANCES ARE ± 1/4" UNLESS OTHERWISE SPECIFIED.
- MARBLE SHALL BE SELECT, WHITE MARBLE CONFORMING TO ASTM C119 WITH A SOUNDNESS CLASSIFICATION OF GROUP A, AS DEFINED BY THE MARBLE INSTITUTE OF AMERICA WITH UNIFORM AND FAVORABLE WORKING QUALITIES CONTAINING NO GEOLOGICAL FLAWS OR VOIDS.
- THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED FOR SHIPMENT ACCORDING TO CONTRACT SPECIFICATIONS.

CONVERSION TABLE

ENGLISH/ U.S. STANDARD	METRIC	ENGLISH/ U.S. STANDARD	METRIC
42"	106.68 cm	2"	5.08 cm
24"	60.96 cm	1 5/8"	4.13 cm
14 1/2"	36.83 cm	1"	2.54 cm
13"	33.02 cm	3/4"	1.90 cm
4"	10.16 cm	5/8"	1.59 cm
3"	7.62 cm	1/2"	1.27 cm
2 1/2"	6.35 cm	1/4"	.64 cm



NATIONAL
CEMETERY
ADMINISTRATION

Drawing Title
UPRIGHT MARBLE HEADSTONE
13" X 42" X 4"

Approved: Director, Memorial Programs Service

Signed

Approved: Chief of Operations, Memorial Programs Service

Signed

Project Title
**GOVERNMENT HEADSTONES
AND MARKERS**

Marker Type
U1 REVERSE

Checked

Drawn
**DURHAM
& ASSOC.**

Location

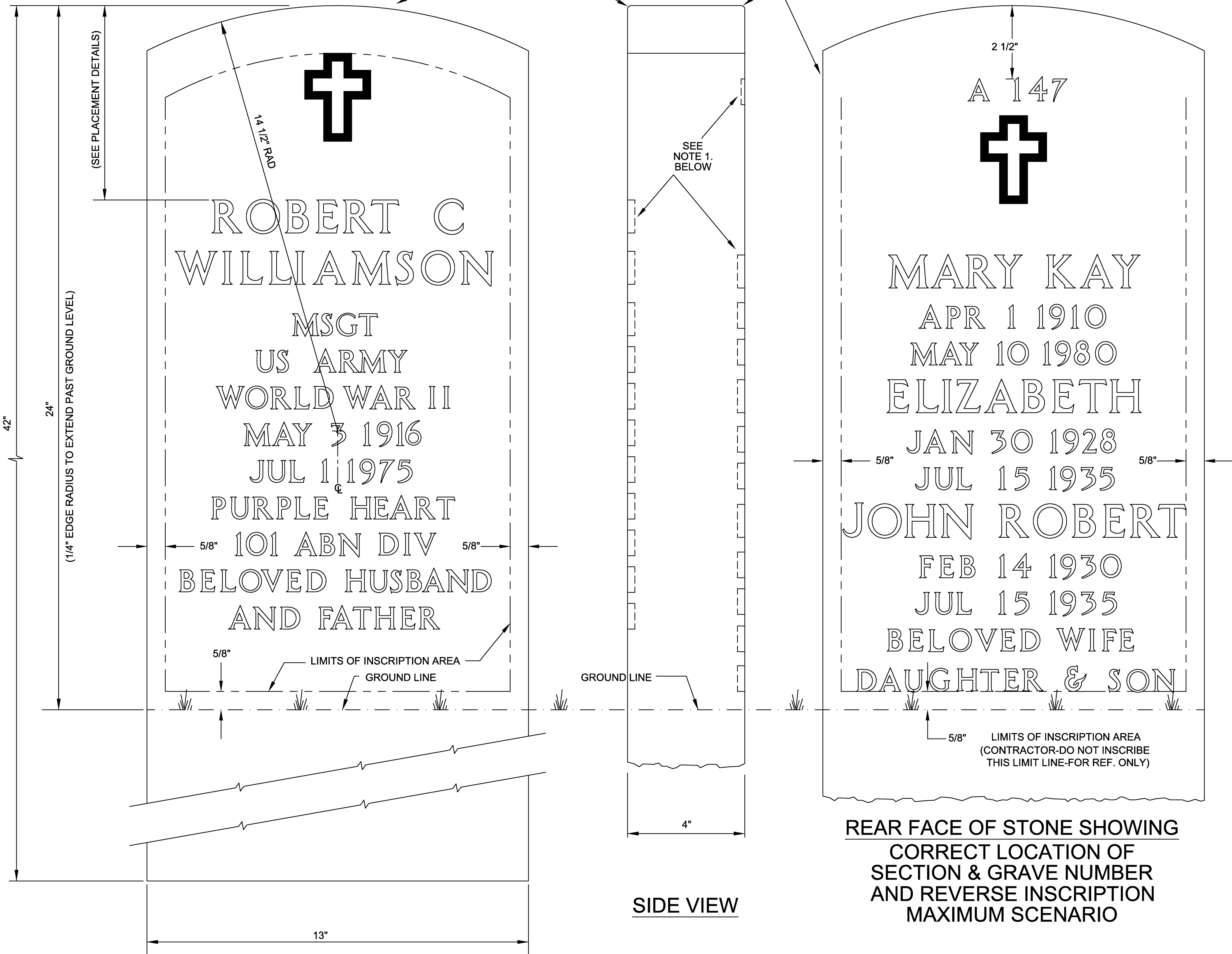
Digital File A-U1-2.DWG 24" x 36" SHEET

Date
06-05-03

Project/Contract No.
V786P 530

Drawing No.
A-U1-2

Sheet **2** OF **2**



SIDE VIEW

**REAR FACE OF STONE SHOWING
CORRECT LOCATION OF
SECTION & GRAVE NUMBER
AND REVERSE INSCRIPTION
MAXIMUM SCENARIO**

TYPICAL FRONT FACE OF STONE

SCALE: 1/2"=1"