

PROJECT MANUAL

EMERGENCY DEPARTMENT ADDITION - B62 PROJECT NO. 589-700

June 16, 2017

Bid Set

Department of Veterans Affairs
Robert J. Dole Medical and Regional Office Center #589
5500 E. Kellogg
Wichita, Kansas



VA Emergency Department Addition - B62
 Project No. 589-700
 Alloy Project No. 15206

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 SAFETY REQUIREMENTS

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for "VA Emergency Department Addition, B65", project #589-700 as required by drawings and specifications as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the COR.
- C. Offices of Howard + Helmer architecture, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

1.3 STATEMENT OF BID ITEM(S)

- A. BID ITEM 1, GENERAL CONSTRUCTION: Documents and specifications as provided in total. Work includes general construction, demolition, alterations, necessary removal of materials, and certain other items as described in full by these documents, specifications, drawings, any and all addendums, laws, and regulations. General Contractor shall furnish all labor and materials and perform all work for "Construct New Emergency Department - B62". Work includes general construction, alterations, roads, walks, grading, drainage, mechanical and electrical work, utility systems, elevators, general construction and certain other items as required by drawings and specifications.
- B. BID ITEM 2, (DEDUCT No. 1): all work in bid item 1 with the exception of the elimination of work and materials related to concrete mow strips and revise all counters from solid surface to plastic laminate.
- C. BID ITEM 3 (DEDUCT NO. 2): All work in Bid Item 2 with the exception of changing the generator size from a 300 KW generator to a 225 KW generator.

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- D. BID ITEM 4 (DEDUCT NO. 3): All work in Bid Item 3 with the exception of work and materials related to deleting masonry at the site security wall. Security wall is shown on drawing sheet 62-AS-101. Retain foundations and steel bollards, but remove all masonry and associated light fixtures.
- E. BID ITEM 5 (DEDUCT NO. 4): All work in Bid Item 4 with the exception of work and materials related to deleting the entire West Canopy as shown on sheet 62-AS-102 and delete all automatic door openers as indicated in Door Hardware Specification 08 71 00.
- F. BID ITEM 6 (DEDUCT NO. 5): All work in Bid Item 5 with the exception of work and materials related to deleting the western portion of first floor atrium above Waiting Room 002-62. Replace the partial first floor atrium with flat roof type D as shown on sheet 62-A-103 and add lay-in acoustical ceiling (AC-1) in Waiting Room 002-62. Revise lighting to match adjacent lighting in Public Corridor 037-62.
- G. BID ITEM 7 (DEDUCT NO. 6): All work in Bid Item 6 with the exception of work and materials related to deleting the elevator and all associated equipment as shown on sheet 62-A-405. Infill two elevator doors with wall partition Type 8 as shown on sheet 62-A-601. If Bid Item 7 is selected for award, Elevator Maintenance Guarantee Period Service shall not be awarded.
- H. BID ITEM 8 (DEDUCT NO. 7): All work in Bid Item 7 with the exception of work and materials related to deleting eastern portion of first floor, including elevator shaft, Elevator Equipment Room 101-62, and stair to roof. Extend public corridor 100 flat roof type D over this first floor. Delete masonry elevator shaft walls at ground floor as shown on sheet 62-A-101. Delete work and materials related to elevator pit. Extend concrete slab on grade over elevator area. If Bid Item 8 is selected for award, Elevator Maintenance Guarantee Period Service shall not be awarded.
- I. BID ITEM 9 (ADD NO. 1): Shall be the cost for 1 year of guaranteed period services for 1 new elevator as provided and installed during construction. Guarantee Period Services shall commence after completion, acceptance and beneficial use by the Government of the elevator(s). Bidders shall refer to the document SPECIAL NOTICE ELEVATOR GUARANTEE SERVICES" for details prior to submitting proposals. Guarantee Period Services shall only be provided by by the original installer of the equipment. If Bid Item 7 or 8 is selected for award, Elevator Maintenance Guarantee Period Service shall not be awarded.
- J. NOTE: PROPOSALS FOR EACH BID ITEM ARE REQUIRED. EACH BID ITEM PROPOSAL SHALL HAVE A SEPARATE DETAILED BREAKDOWN OF LABOR AND MATERIAL BY SPECIFICATION DIVISION. OVERHEAD, PROFIT, AND BOND COSTS SHALL BE ADDED AFTER A SUBTOTAL OF MATERIALS AND LABOR COSTS HAVE BEEN CALCULATED FOR EACH BID ITEM. FAILURE TO PROVIDE DETAILED BREAKDOWNS FOR EACH BID ITEM MAY RENDER THE PROPOSAL NON-RESPONSIVE. NON-RESPONSIVE PROPOSALS CANNOT BE CONSIDERED FOR AWARD.

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1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.

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2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).

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- a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
- b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as shown on the drawings and as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of

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utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR.

1. Do not store materials and equipment in other than assigned areas.

G. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

H. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks.

To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to COR and Contractor.

I. All Buildings will be occupied during performance of work.

1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. These routes whether access or egress shall be isolated from the construction area by temporary partitions and have walking surfaces, lighting etc. to facilitate patient and staff access. Coordinate alteration work in areas occupied by Department of

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- Veterans Affairs so that Medical Center operations will continue during the construction period.
2. Immediate areas of alterations not mentioned in preceding Subparagraph 1 will be temporarily vacated while alterations are performed.
- J. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.
- K. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
 2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
 3. Contractor shall mow site and provide weed control at all times.
- L. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY for additional requirements.
 2. Contractor shall submit a request to interrupt any such services to COR, in writing, 10 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.

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3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
 5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- M. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- N. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times with approval.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.
- O. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by all three, to the Contracting Officer. This report shall list by rooms and spaces:
1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of buildings.

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2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
 3. Shall note any discrepancies between drawings and existing conditions at site.
 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR and/or Supply Representative, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
 2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
 3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

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1. Reserved items which are to remain property of the Government are noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.
- D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA

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will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:

1. Designating areas for equipment maintenance and repair;
2. Providing waste receptacles at convenient locations and provide regular collection of wastes;
3. Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
4. Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
5. Providing adequately maintained sanitary facilities.

1.10 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

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1.11 PHYSICAL DATA

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.
1. The indications of physical conditions on the drawings and in the specifications are the result of site investigations by Terracon Consultants, Inc.

(FAR 52.236-4)

- B. Subsurface conditions have been developed by core borings and test pits. Logs of subsurface exploration are shown diagrammatically on drawings.
- C. A copy of the soil report is included in the specifications and shall be considered part of the contract documents.
- D. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

1.12 PROFESSIONAL SURVEYING SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.13 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established as indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

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(FAR 52.236-17)

- B. Establish and plainly mark center lines for each building and corner of column lines and/or addition to each existing building, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, roads, parking lots, are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:
1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.
- D. During progress of work, and particularly as work progresses from floor to floor, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the COR before any major items of concrete work are placed. In addition, Contractor shall furnish to the COR certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.
1. Lines of each building and/or addition.
 2. Elevations of bottoms of footings and tops of floors of each building and/or addition.
 3. Lines and elevations of sewers and of all outside distribution systems.
 4. Lines of elevations of all swales and interment areas.
 5. Lines and elevations of roads, streets and parking lots.
- E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COR.
- F. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

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1.14 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.15 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.16 COR'S FIELD OFFICE (NOT USED)

1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:
 1. Permission to use each unit or system must be given by COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the COR will withdraw permission for use of the equipment.
 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be

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- in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations*. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feedwater heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
 - C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.
 - D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor's expense.

1.18 TEMPORARY USE OF EXISTING ELEVATORS

- A. Contractor will not be allowed the use of existing elevators. Outside type hoist shall be used by Contractor for transporting materials and equipment.

1.19 TEMPORARY USE OF NEW ELEVATORS

- A. The Contractor and his personnel shall be permitted use of new elevator(s) subject to the following provisions:
 1. Contractor shall make arrangements with the COR for use of elevator(s). Contractor may obtain elevator(s) for exclusive use.
 2. Prior to the use of elevator(s), the Contractor shall have the elevator(s) inspected and accepted by an ASME accredited, certified

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- elevator safety inspector. The acceptance report shall be submitted to the COR.
3. Submit to the COR the schedule and procedures for maintaining equipment. Indicate the day or days of the week and total hours required for maintenance. A report shall be submitted to the COR monthly indicating the type of maintenance conducted, hours used, and any repairs made to the elevator(s).
 4. The Contractor shall be responsible for enforcing the maintenance procedures as per VA and manufacturers recommendations and requirements.
 5. During temporary use of elevator(s) all repairs, equipment replacement and cost of maintenance shall be the responsibility of the Contractor.
 6. Personnel for operating elevator(s) shall not be provided by the Department of Veterans Affairs.
 7. Contractor shall cover and provide maximum protection of the entire elevator(s) installation.
 8. The Contractor shall arrange for the elevator company to perform operation of the elevator(s) so that an ASME accredited, certified elevator safety inspector can evaluate the equipment. The Contractor shall be responsible for any costs of the elevator company.
 9. All elevator(s) parts worn or damaged during temporary use shall be removed and replaced with new parts at the contractors expense. This shall be determined by an ASME accredited certified elevator safety inspector after temporary use and before acceptance by the Government. Submit report to the COR for approval.
 10. Elevator shall be tested as required by the testing section of the elevator(s) specifications before acceptance by the Department of Veterans Affairs. The Contractor shall be responsible for all cost associated with testing and inspection.

1.20 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by COR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.21 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to

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the Government. The Contractor shall carefully conserve any utilities furnished without charge.

- B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
 - 1. Obtain heat by connecting to Medical Center heating distribution system.
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
 - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
 - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
 - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR discretion) of use of water from Medical Center's system.
- G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished and paid by the Contractor at Contractor's expense.

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1.22 NEW TELEPHONE EQUIPMENT

The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.23 TESTS

- A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.
- B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
- E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonable period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.
- F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.24 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.

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- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.25 GOVERNMENT-FURNISHED PROPERTY

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C. Contractor shall be prepared to receive this equipment from Government and store or place such equipment not less than 90 days before Completion Date of project.

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- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
 2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.
- F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.
- G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.26 RELOCATED ITEMS

- A. Contractor shall dismantle as necessary, remove and reinstall in new location, all existing items indicated on the drawings to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.

1.27 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT (NOT USED)

1.28 CONSTRUCTION SIGN

- A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.

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- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.
- C. Maintain sign and remove it when directed by the COR.
- D. Detail Drawing of construction sign showing required legend and other characteristics of sign will be provided.

1.29 SAFETY SIGN

- A. Provide a Safety Sign where directed by COR. Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.
- B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.
- C. Maintain sign and remove it when directed by COR.
- D. Standard Detail Drawing Number SD10000-02(Found on VA TIL) of safety sign showing required legend and other characteristics of sign is made a part of this specification.
- E. Post the number of accident free days on a daily basis.

1.30 PHOTOGRAPHIC DOCUMENTATION (NOT USED)

1.31 FINAL ELEVATION DIGITAL IMAGES (NOT USED)

1.32 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

1.33 VA TRIRIGA CPMS (NOT USED)

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS - DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:
1. The name and address of the proposed consultant.
 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy

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listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the contractor shall provide.

- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also be responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.
- B. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the

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Contracting Officer or his representative, will do one or both of the following:

1. Notify the Contractor concerning his actions, opinions, and objections.
2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- C. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.
- D. The Complete Project Schedule shall contain work activities/events sufficient to coordinate all trades.

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS including ASBESTOS ABATEMENT. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
 1. Show activities/events as:

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- a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
 - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
 4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
 5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
 2. The planned number of shifts per day.
 3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

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1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit an application and certificate for payment using VA Form 10-6001a or the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
 1. Actual start and/or finish dates for updated/completed activities/events.
 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
 5. Completion percentage for all completed and partially completed activities/events.
 6. Logic and duration revisions required by this section of the specifications.
 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and COR for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and

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1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**

- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are

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- shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 3. The schedule does not represent the actual prosecution and progress of the project.
 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's 결론.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions,

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duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.

- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1.1 Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1.2 For the purposes of this contract, samples (including laboratory samples to be tested), test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1.3 Electronic submittal procedures.
 - A. Summary:
 1. Shop drawing and product data submittals shall be transmitted to Architect and COR in electronic (PDF) format using Submittal Exchange (www.submittalexchange.com) or equal website service designed specifically for transmitting submittals, RFI's (Requests for Information), RFP's (Requests for Proposals), cost proposals, change orders, daily logs, contractor & subcontractor payrolls, construction progress photographs, correspondences, meeting minutes, and site visit reports, between all construction team members.
 2. The intent of electronic submittals is to expedite the construction process by reducing paperwork, improving information flow, and decreasing turnaround time.
 3. The electronic submittal process is not intended for color samples, color charts, or physical material samples. These shall be mailed, postage paid, to both VA & A/E.
 - B. Procedures:
 1. Create submittal log in approved electronic submittal system by inserting required submittals listed in individual specification sections.
 2. Submittal Preparation - Contractor may use any or all of the following options:
 - a. Subcontractors and Suppliers provide electronic (PDF) submittals to Contractor via the submittal system website.
 - b. Subcontractors and Suppliers provide electronic (PDF) submittals to Contractor via email.
 - c. Subcontractors and Suppliers provide paper submittals to Scanning Service which electronically scans and converts to PDF format.
 3. Contractor shall review and apply electronic stamp certifying that the submittal complies with the requirements of the Contract Documents including verification of manufacturer product, dimensions and coordination of information with other parts of the work.
 4. Contractor shall transmit each submittal to Architect using the submittal website.
 5. Architect-Engineer review comments will be made available on the submittal system website for downloading. Contractor will receive email notice of completed review.
 6. Distribution of reviewed submittals to subcontractors and suppliers is the responsibility of the Contractor.
 - C. Costs:

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1. General Contractor shall include the full cost of submittal system project subscription in their proposal. This cost shall be included in the Contract Amount.
 2. After award of contract, training will be provided by submittal system vendor regarding use of website and PDF submittals.
 3. Internet Service and Equipment Requirements:
 - a. Email address and Internet access at Contractor's main office.
 - b. Adobe Acrobat (www.adobe.com), Bluebeam PDF Revu (www.bluebeam.com), or other similar PDF review software for applying electronic stamps and comments.
- D. Products:
1. Basis of specification is submittal system website system for electronic construction submittals (www.submittalexchange.com) or equal.
 2. Product requirements:
 - a. Independently hosted, web-based system for automated tracking, storage, and distribution of contract submittals, Requests For Information, and other contract related documents. FTP sites, e-mail exchanges, and server-based systems hosted from inside a contractor's office will not be considered and are not acceptable.
 - b. Utilize 256-bit SSL encryption and hosted at SAS70 Type II compliant data centers.
 - c. Minimum five years documented experience of use on comparable commercial construction projects. "Comparable commercial construction projects" shall be defined as documented use on a minimum of five hundred governmental, public-entity, or private sector projects each of \$1 million construction value or greater.
 - d. Minimum five years documented 99.5% website uptime.
 - e. Unlimited individual user accounts and system access for all project subcontractors, general contractor, owner staff, architect, design consultants, and sub-consultants, with no additional fees for those parties to access the system.
 - f. Separate locations for owner, architect, design consultant, and sub-consultant review comments with contractors restricted from viewing comments until final review or release by owner or primary design consultant.
 - g. Full version histories and dates of exchanges automatically tracked and available for viewing, searching, and reporting in a linear log format compatible with AIA G712.
 - h. Functionality to group submittals as required packages and apply forms and review comments to entire package simultaneously.
 - i. Functionality for integrated online PDF viewing and review, including graphical markups and stamps, for owner, architect, design consultants, sub-consultants, and general contractor without need for additional software purchase.
 - j. Automatic, configurable email notifications for each project team member for new and reviewed submittals and other items.
 - k. Automatic, configurable email reminders of past due items.
 1. Customized, automated PDF form generation for submittals, RFIs, RFP's, proposals, change orders, daily logs, contractor & subcontractor payrolls, construction progress photographs, correspondences, and other documents matching standard

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- templates used by owner, design consultants, sub-consultants, and general contractor. Documentation and demonstration of automatic form generation using each entity's templates must be submitted as part of any substitution request.
- m. Prior to project start, system vendor shall create submittal log with all required items from project manual or submittal register. Owner or primary design consultant shall have full control over required items list and access to edit, add, or remove items during project.
 - n. System vendor shall provide minimum one-hour live web meeting training sessions to contractors, design consultants, sub-consultants, and owners staff prior to project start. System vendor shall, if necessary, make this training available separately to individual users in order to tailor the training to ensure that the system works correctly on each user's computer system.
 - o. System vendor shall make available minimum thirty-minute live web meeting training sessions for subcontractors at least twice weekly for the entire duration of the project.
 - p. System vendor shall provide access for owner, design consultants, sub-consultants, general contractor, and subcontractors to live technical support by phone and email minimum of 7 AM to 6 PM CST on standard business days at no additional cost.
 - q. At completion of project closeout, system vendor shall provide minimum of four archival discs that include all documents and tracking logs, and the ability to download this information from the live website in a single complete archive package.
- 1.4 Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles, and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
- A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1.5 Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1.6 Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by COR on behalf of the Contracting Officer.
- 1.7 The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES

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- (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1.8 Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1.9 Submittals must be submitted by Contractor only.
- A. The file name shall contain the specification section number or drawing sheet that it is being submitted for. Format/nomenclature for file names shall be as directed by CO &/or COR at pre-contract meeting. The 1st page of this file shall contain a list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished
- B. Shop Drawings:
1. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness, and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
- C. Product data:
1. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
 2. Scanned catalog pages shall be marked to indicate specific items being submitted for approval.
- 1.10 Samples (except laboratory samples), shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to:
- Howard + Helmer architecture
 3500 N. Rock Road, Building 500
 Wichita, KS 67226
- 1.11 At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COR.

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SAFETY REQUIREMENTS
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1.1 APPLICABLE PUBLICATIONS:

- A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.
- B. American Society of Safety Engineers (ASSE):
 - A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning
 - A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites
 - A10.38-2013.....Basic Elements of an Employer's Program to Provide a Safe and Healthful Work Environment
 - American National Standard Construction and Demolition Operations

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- C. American Society for Testing and Materials (ASTM):
 - E84-2013.....Surface Burning Characteristics of Building Materials
- D. The Facilities Guidelines Institute (FGI):
 - FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities
- E. National Fire Protection Association (NFPA):
 - 10-2013.....Standard for Portable Fire Extinguishers
 - 30-2012.....Flammable and Combustible Liquids Code
 - 51B-2014.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work
 - 70-2014.....National Electrical Code
 - 70B-2013.....Recommended Practice for Electrical Equipment Maintenance
 - 70E-2012Standard for Electrical Safety in the Workplace
 - 99-2012.....Health Care Facilities Code
 - 241-2013.....Standard for Safeguarding Construction, Alteration, and Demolition Operations
- F. The Joint Commission (TJC)
 - TJC ManualComprehensive Accreditation and Certification Manual
- G. U.S. Nuclear Regulatory Commission
 - 10 CFR 20Standards for Protection Against Radiation
- H. U.S. Occupational Safety and Health Administration (OSHA):
 - 29 CFR 1904Reporting and Recording Injuries & Illnesses
 - 29 CFR 1910Safety and Health Regulations for General Industry
 - 29 CFR 1926Safety and Health Regulations for Construction Industry
 - CPL 2-0.124.....Multi-Employer Citation Policy
- I. VHA Directive 2005-007

1.2 DEFINITIONS:

- A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).
- B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.
- C. High Visibility Accident. Any mishap which may generate publicity or high visibility.
- D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.
- E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:
 1. Death, regardless of the time between the injury and death, or the length of the illness;
 2. Days away from work (any time lost after day of injury/illness onset);
 3. Restricted work;

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4. Transfer to another job;
5. Medical treatment beyond first aid;
6. Loss of consciousness; **OR**
7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

1.3 REGULATORY REQUIREMENTS:

- A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer Representative.

1.4 ACCIDENT PREVENTION PLAN (APP):

- A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.
- B. The APP shall be prepared as follows:
 1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
 2. Address both the Prime Contractors and the subcontractors work operations.
 3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
 4. Address all the elements/sub-elements and in order as follows:
 - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
 - 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
 - 2) Plan approver (company/corporate officers authorized to obligate the company);
 - 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).

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- b. **BACKGROUND INFORMATION.** List the following:
- 1) Contractor;
 - 2) Contract number;
 - 3) Project name;
 - 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).
- c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.
- d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:
- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
 - 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
 - 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;
 - 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
 - 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
 - 6) Lines of authority;
 - 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;
- e. **SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:
- 1) Identification of subcontractors and suppliers (if known);
 - 2) Safety responsibilities of subcontractors and suppliers.
- f. **TRAINING.**
- 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
 - 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.
 - 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
 - 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs).
- g. **SAFETY AND HEALTH INSPECTIONS.**
- 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections

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will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.

- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT).

h. ACCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the Contracting Officer Representative:

- 1) Exposure data (man-hours worked);
- 2) Accident investigations, reports, and logs.

i. PLANS (PROGRAMS, PROCEDURES) REQUIRED. Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response;
- 2) Contingency for severe weather;
- 3) Fire Prevention;
- 4) Medical Support;
- 5) Posting of emergency telephone numbers;
- 6) Prevention of alcohol and drug abuse;
- 7) Site sanitation (housekeeping, drinking water, toilets);
- 8) Night operations and lighting;
- 9) Hazard communication program;
- 10) Welding/Cutting "Hot" work;
- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
- 12) General Electrical Safety
- 13) Hazardous energy control (Machine LOTO);
- 14) Site-Specific Fall Protection & Prevention;
- 15) Excavation/trenching;
- 16) Asbestos abatement;
- 17) Lead abatement;
- 18) Crane Critical lift;
- 19) Respiratory protection;
- 20) Health hazard control program;
- 21) Radiation Safety Program;
- 22) Abrasive blasting;
- 23) Heat/Cold Stress Monitoring;
- 24) Crystalline Silica Monitoring (Assessment);
- 25) Demolition plan (to include engineering survey);
- 26) Formwork and shoring erection and removal;
- 27) PreCast Concrete.

- C. Submit the APP to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.
- D. Once accepted by the Contracting Officer Representative, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

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- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS):

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)
- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
 2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
 - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
 - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
 3. Submit AHAs to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

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4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative.

1.6 PRECONSTRUCTION CONFERENCE:

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

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- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.
- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.
- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course (renew training every 2 years) and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.
- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.

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1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

- A. Notify the Contracting Officer Representative as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer Representative determines whether a government investigation will be conducted.
- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Contracting Officer Representative within 5 calendar days of the accident. The Contracting Officer Representative will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative monthly.
- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.
- B. Mandatory PPE includes:
 1. Hard Hats - unless written authorization is given by the Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
 2. Safety glasses - unless written authorization is given by the Contracting Officer Representative appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
 3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative.
 4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

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1.12 INFECTION CONTROL

- A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.
- B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Contracting Officer Representative before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the COR. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class II**, however, work outside the primary project scope area may vary. all Class I-IV separations shall have hard wall dust barriers from floor to concrete floor pan. The required infection control precautions with each class are as follows:
1. Class I requirements:
 - a. During Construction Work:
 - 1) Notify the Contracting Officer Representative.
 - 2) Execute work by methods to minimize raising dust from construction operations.
 - 3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.
 - b. Upon Completion:
 - 1) Clean work area upon completion of task
 - 2) Notify the Contracting Officer Representative.
 2. Class II requirements:
 - a. During Construction Work:
 - 1) Notify the Contracting Officer Representative.
 - 2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.
 - 3) Water mist work surfaces to control dust while cutting.
 - 4) Seal unused doors with duct tape.
 - 5) Block off and seal air vents.
 - 6) Remove or isolate HVAC system in areas where work is being performed.
 - b. Upon Completion:
 - 1) Wipe work surfaces with cleaner/disinfectant.
 - 2) Contain construction waste before transport in tightly covered containers.
 - 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
 - 4) Upon completion, restore HVAC system where work was performed
 - 5) Notify the Contracting Officer Representative.
 3. Class III requirements:
 - a. During Construction Work:
 - 1) Obtain permit from the Contracting Officer Representative.

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- 2) Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.
 - 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
 - 4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.
 - 5) Contain construction waste before transport in tightly covered containers.
 - 6) Cover transport receptacles or carts. Tape covering unless solid lid.
- b. Upon Completion:
- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative and thoroughly cleaned by the VA Environmental Services Department.
 - 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
 - 3) Vacuum work area with HEPA filtered vacuums.
 - 4) Wet mop area with cleaner/disinfectant.
 - 5) Upon completion, restore HVAC system where work was performed.
 - 6) Return permit to the Contracting Officer Representative
4. Class IV requirements:
- a. During Construction Work:
- 1) Obtain permit from the Contracting Officer Representative
 - 2) Isolate HVAC system in area where work is being done to prevent contamination of duct system.
 - 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
 - 4) Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.
 - 5) Seal holes, pipes, conduits, and punctures.
 - 6) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.
 - 7) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.
- b. Upon Completion:
- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative with thorough cleaning by the VA Environmental Services Dept.

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- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
 - 3) Contain construction waste before transport in tightly covered containers.
 - 4) Cover transport receptacles or carts. Tape covering unless solid lid.
 - 5) Vacuum work area with HEPA filtered vacuums.
 - 6) Wet mop area with cleaner/disinfectant.
 - 7) Upon completion, restore HVAC system where work was performed.
 - 8) Return permit to the Contracting Officer Representative.
- C. All classes shall have hard wall dust barriers from floor to concrete floor pan with additional requirements based upon classification and shall be constructed as follows:
1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.
 2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:
 - a. Class III & IV (where dust control is the only hazard, and an agreement is reached with the COR and Medical Center) - Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping
 - b. Class III & IV - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.
 - c. Class III & IV - Seal all penetrations in existing barrier airtight
 - d. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris
 - e. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing
 - f. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.
- D. Products and Materials:
1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes
 2. Barrier Doors: Self Closing One-hour fire-rated solid core wood in steel frame, painted
 3. Dust proof one-hour two-hour fire-rated drywall
 4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
 5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose
 6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches
 7. Disinfectant: Hospital-approved disinfectant or equivalent product
 8. Portable Ceiling Access Module

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- E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- F. A dust control program will be establish and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.
- H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.
 - 1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.
 - 2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.
 - 3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
 - 4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.
 - 5. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
 - 6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
 - 7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.
- I. Final Cleanup:
 - 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.

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2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

J. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.
2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary
3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 TUBERCULOSIS SCREENING

- A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.
1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
 2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
 3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.14 FIRE SAFETY

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.
- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Temporary Construction Partitions:
1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining

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- areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
2. Install one-hour fire-rated temporary construction partitions to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
 3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative.
- G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative.
- H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30. However, bulk storage of said liquids is not permitted at the Wichita VAMC Campus. If bulk storage of flammable liquids is necessary, the Contractor shall arrange storage at another location.
- J. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Contracting Officer Representative. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.
- K. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR.
- L. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from COR at least 48 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- M. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR
- N. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- O. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

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- P. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29 CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.
- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.
- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.
 - 1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
 - 2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
 - 3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the Contracting Officer Representative.
- D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-h & representatives at preparatory and initial control phase meetings.
- E. Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved

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ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

1.16 FALL PROTECTION

- A. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
 - 1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
 - 2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
 - 3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
 - 4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
 - 1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
 - 2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
 - 3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
 - 4. Emergency descent devices shall not be used as working platforms.
- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:
 - 1. The Competent Person's name and signature;
 - 2. Dates of initial and last inspections.
- E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

- A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P.
- B. All excavations and trenches 5 feet in depth or greater shall require a written trenching and excavation permit (NOTE - some States and other local jurisdictions require separate state/jurisdiction-issued excavation

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permits). The permit shall be completed and provided to the COR prior to commencing work for the day. At the end of the day, the permit shall be closed out and provided to the COR. The permit shall be maintained onsite and include the following:

1. Determination of soil classification
 2. Indication that utilities have been located and identified. If utilities could not be located after all reasonable attempt, then excavating operations will proceed cautiously.
 3. Indication of selected excavation protective system.
 4. Indication that the spoil pile will be stored at least 2 feet from the edge of the excavation and safe access provided within 25 feet of the workers.
 5. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere.
- C. If not using an engineered protective system such as a trench box, shielding, shoring, or other Professional Engineer designed system and using a sloping or benching system, soil classification cannot be Solid Rock or Type A. All soil will be classified as Type B or Type C and sloped or benched in accordance with Appendix B of 29 CFR 1926.

1.19 CRANES

- A. All crane work shall comply with 29 CFR 1926 Subpart CC.
- B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date of November 10, 2014.
- C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.
- D. Crane operators shall not carry loads
 1. over the general public or VAMC personnel
 2. over any occupied building unless
 - a. the top two floors are vacated
 - b. or overhead protection with a design live load of 300 psf is provided.

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

- A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.21 CONFINED SPACE ENTRY

- A. All confined space entry shall comply with 29 CFR 1910.146 except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].
- B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the COR.

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1.22 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from COR at least 48 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.23 LADDERS

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
 - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
 - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.
- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.
- B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements. Skylights located in floors or roofs are considered floor or roof hole/openings.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
 - 1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
 - 2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
 - 3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
 - 4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
 - 5. Workers are prohibited from standing/walking on skylights.

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**SECTION 01 42 19
 REFERENCE STANDARDS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

- A. The specifications and standards cited in this solicitation can be examined at the following location:
 DEPARTMENT OF VETERANS AFFAIRS
 Office of Construction & Facilities Management
 Facilities Quality Service (00CFM1A)
 425 Eye Street N.W, (sixth floor)
 Washington, DC 20001
 Telephone Numbers: (202) 632-5249 or (202) 632-5178
 Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA Aluminum Association Inc.
<http://www.aluminum.org>

AABC Associated Air Balance Council
<http://www.aabchg.com>

AAMA American Architectural Manufacturer's Association
<http://www.aamanet.org>

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AAN American Nursery and Landscape Association
<http://www.anla.org>

AASHTO American Association of State Highway and Transportation
Officials
<http://www.aashto.org>

AATCC American Association of Textile Chemists and Colorists
<http://www.aatcc.org>

ACGIH American Conference of Governmental Industrial Hygienists
<http://www.acgih.org>

ACI American Concrete Institute
<http://www.aci-int.net>

ACPA American Concrete Pipe Association
<http://www.concrete-pipe.org>

ACPPA American Concrete Pressure Pipe Association
<http://www.acppa.org>

ADC Air Diffusion Council
<http://flexibleduct.org>

AGA American Gas Association
<http://www.aga.org>

AGC Associated General Contractors of America
<http://www.agc.org>

AGMA American Gear Manufacturers Association, Inc.
<http://www.agma.org>

AHAM Association of Home Appliance Manufacturers
<http://www.aham.org>

AIA American Institute of Architects
<http://www.aia.org>

AISC American Institute of Steel Construction
<http://www.aisc.org>

AISI American Iron and Steel Institute
<http://www.steel.org>

AITC American Institute of Timber Construction
<http://www.aitc-glulam.org>

AMCA Air Movement and Control Association, Inc.
<http://www.amca.org>

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ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com

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CI The Chlorine Institute, Inc.
<http://www.chlorineinstitute.org>

CISCA Ceilings and Interior Systems Construction Association
<http://www.cisca.org>

CISPI Cast Iron Soil Pipe Institute
<http://www.cispi.org>

CLFMI Chain Link Fence Manufacturers Institute
<http://www.chainlinkinfo.org>

CPMB Concrete Plant Manufacturers Bureau
<http://www.cpm.org>

CRA California Redwood Association
<http://www.calredwood.org>

CRSI Concrete Reinforcing Steel Institute
<http://www.crsi.org>

CTI Cooling Technology Institute
<http://www.cti.org>

DHI Door and Hardware Institute
<http://www.dhi.org>

EGSA Electrical Generating Systems Association
<http://www.egsa.org>

EEI Edison Electric Institute
<http://www.eei.org>

EPA Environmental Protection Agency
<http://www.epa.gov>

ETL ETL Testing Laboratories, Inc.
<http://www.etl.com>

FAA Federal Aviation Administration
<http://www.faa.gov>

FCC Federal Communications Commission
<http://www.fcc.gov>

FPS The Forest Products Society
<http://www.forestprod.org>

GANA Glass Association of North America
<http://www.cssinfo.com/info/gana.html/>

FM Factory Mutual Insurance
<http://www.fmglobal.com>

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GA Gypsum Association
<http://www.gypsum.org>

GSA General Services Administration
<http://www.gsa.gov>

HI Hydraulic Institute
<http://www.pumps.org>

HPVA Hardwood Plywood & Veneer Association
<http://www.hpva.org>

ICBO International Conference
e of Building Officials
<http://www.icbo.org>

ICEA Insulated Cable Engineers Association Inc.
<http://www.icea.net>

\ICAC Institute of Clean Air Companies
<http://www.icac.com>

IEEE Institute of Electrical and Electronics Engineers
<http://www.ieee.org>

IMSA International Municipal Signal Association
<http://www.imsasafety.org>

IPCEA Insulated Power Cable Engineers Association
NBMA Metal Buildings Manufacturers Association
<http://www.mbma.com>

MSS Manufacturers Standardization Society of the Valve and Fittings
Industry Inc.
<http://www.mss-hq.com>

NAAMM National Association of Architectural Metal Manufacturers
<http://www.naamm.org>

NAPHCC Plumbing-Heating-Cooling Contractors Association
<http://www.phccweb.org.org>

NBS National Bureau of Standards
See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors
<http://www.nationboard.org>

NEC National Electric Code
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association
<http://www.nema.org>

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NFPA National Fire Protection Association
<http://www.nfpa.org>

NHLA National Hardwood Lumber Association
<http://www.natlhardwood.org>

NIH National Institute of Health
<http://www.nih.gov>

NIST National Institute of Standards and Technology
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.
<http://www.nelma.org>

NPA National Particleboard Association
18928 Premiere Court
Gaithersburg, MD 20879
(301) 670-0604

NSF National Sanitation Foundation
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration
Department of Labor
<http://www.osha.gov>

PCA Portland Cement Association
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute
<http://www.pci.org>

PPI The Plastic Pipe Institute
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute
<http://www.post-tensioning.org>

RFICI The Resilient Floor Covering Institute
<http://www.rfci.com>

RIS Redwood Inspection Service
See - CRA

RMA Rubber Manufacturers Association, Inc.
<http://www.rma.org>

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SCMA Southern Cypress Manufacturers Association
<http://www.cypressinfo.org>

SDI Steel Door Institute
<http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance
<http://www.igmaonline.org>

SJI Steel Joist Institute
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors
National Association, Inc.
<http://www.smacna.org>

SSPC The Society for Protective Coatings
<http://www.sspc.org>

STI Steel Tank Institute
<http://www.steeltank.com>

SWI Steel Window Institute
<http://www.steelwindows.com>

TCA Tile Council of America, Inc.
<http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association
<http://www.tema.org>

TPI Truss Plate Institute, Inc.
583 D'Onofrio Drive; Suite 200
Madison, WI 53719
(608) 833-5900

UBC The Uniform Building Code
See ICBO

UL Underwriters' Laboratories Incorporated
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau
6980 SW Varns Road, P.O. Box 23145
Portland, OR 97223
(503) 639-0651

WRCLA Western Red Cedar Lumber Association
P.O. Box 120786

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New Brighton, MN 55112
(612) 633-4334

WWPA Western Wood Products Association
<http://www.wwpa.org>

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates
- T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
- T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
- T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
- T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
- T191-02 (R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
- 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
- A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
- A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products
- A416/A416M-10.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
- A490-12.....Standard Specification for Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
- C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the Field
- C33/C33M-11a.....Standard Specification for Concrete Aggregates
- C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
- C109/C109M-11b.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars

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C136-06.....Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates
 C138/C138M-10b.....Standard Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete
 C140-12.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units
 C143/C143M-10a.....Standard Test Method for Slump of Hydraulic Cement Concrete
 C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete
 C173/C173M-10b.....Standard Test Method for Air Content of freshly Mixed Concrete by the Volumetric Method
 C330/C330M-09.....Standard Specification for Lightweight Aggregates for Structural Concrete
 C567/C567M-11.....Standard Test Method for Density Structural Lightweight Concrete
 C780-11.....Standard Test Method for Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
 C1019-11.....Standard Test Method for Sampling and Testing Grout
 C1064/C1064M-11.....Standard Test Method for Temperature of Freshly Mixed Portland Cement Concrete
 C1077-11c.....Standard Practice for Agencies Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Testing Agency Evaluation
 C1314-11a.....Standard Test Method for Compressive Strength of Masonry Prisms
 D422-63(2007).....Standard Test Method for Particle-Size Analysis of Soils
 D698-07e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort
 D1140-00(2006).....Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve
 D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under Static Axial Compressive Load
 D1188-07e1.....Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples
 D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method
 D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft³ (2,700 KNm/m³))
 D2166-06.....Standard Test Method for Unconfined Compressive Strength of Cohesive Soil
 D2167-08).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
 D2216-10.....Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
 D2974-07a.....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

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- D3666-11.....Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials
- D3740-11.....Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction
- D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)
- E94-04 (2010).....Standard Guide for Radiographic Examination
- 164-08.....Standard Practice for Contact Ultrasonic Testing of Weldments
- E329-11c.....Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection
- E543-09.....Standard Specification for Agencies Performing Non-Destructive Testing
- E605-93 (R2011).....Standard Test Methods for Thickness and Density of Sprayed Fire Resistive Material (SFRM) Applied to Structural Members
- E709-08.....Standard Guide for Magnetic Particle Examination
- E1155-96 (R2008).....Determining FF Floor Flatness and FL Floor Levelness Numbers
- E. American Welding Society (AWS):
- D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to CORCOR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

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PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
 2. Provide part time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D1557.
 2. Make field density tests in accordance with the primary testing method following ASTM D2922 wherever possible. Field density tests utilizing ASTM D1556 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COR before the tests are conducted.
 - a. Building Slab Subgrade: At least one test of subgrade for every 185 m² (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m² (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
 - b. Foundation Wall Backfill: One test per 30 m (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - c. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.
 - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
 - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
 - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COR. In each compacted fill layer below wall

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footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.

- C. Fill and Backfill Material Gradation: Two tests for stockpiled or in-place source material. Gradation of fill and backfill material shall be determined in accordance with ASTM C136, ASTM D422 or ASTM D1140.
- D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- E. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.

3.2 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.3 CONCRETE:

- A. Batch Plant Inspection and Materials Testing:
 - 1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.
 - 2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.
 - 3. Sample and test mix ingredients as necessary to insure compliance with specifications.
 - 4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
 - 5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.
- B. Field Inspection and Materials Testing:
 - 1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
 - 2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
 - 3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by COR make three cylinders for each 80 m³ (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's

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- pour for each concrete type. Label each cylinder with an identification number. COR may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
 5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
 6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
 7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
 8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
 9. Verify that specified mixing has been accomplished.
 10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
 11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
 12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
 13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
 14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
 15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
 16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
 17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.

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- b. Observe minimum and maximum mixing times.
- 18. Measure concrete flatwork for levelness and flatness as follows:
 - a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
 - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
 - c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
- 19. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
 - 1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 - 2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
 - 3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.4 STEEL DECKING:

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to COR.

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
 2. Unfavorably alter ecological balances of importance to human life,
 3. Effect other species of importance to humankind, or;
 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
 7. Sanitary Wastes:
 - a. Sewage: Domestic sanitary sewage and human and animal waste.
 - b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
 33 CFR 328.....Definitions

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1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the COR to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
 - f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

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- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
 2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
 4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins as indicated on the drawings. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
 - b. Reuse or conserve the collected topsoil sediment as directed by the COR. Topsoil use and requirements are specified in Section 31 20 11, EARTHWORK.
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
 5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
 6. Manage borrow areas on and off Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
 7. Manage and control spoil areas on and off Government property to limit spoil to areas and prevent erosion of soil or sediment from entering nearby water courses or lakes.
 8. Protect adjacent areas from despoilment by temporary excavations and embankments.

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9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 11. Handle discarded materials other than those included in the solid waste category as directed by the COR.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Kansas and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

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1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m. unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75
 2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
 - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS,	80	PNEUMATIC TOOLS	80
STATIONARY			
PUMPS	75		
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75
 - b. Use shields or other physical barriers to restrict noise transmission.
 - c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
 3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A-weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not

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required to be salvaged, as well as all debris and rubbish resulting
from demolition and new work operations.

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.
 - 14. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction and Demolition waste includes products of the following:
 - 1. Excess or unusable construction materials.
 - 2. Packaging used for construction products.
 - 3. Poor planning and/or layout.
 - 4. Construction error.
 - 5. Over ordering.
 - 6. Weather damage.
 - 7. Contamination.
 - 8. Mishandling.

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9. Breakage.

- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.

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- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Procedures to be used for debris management.
 - 2. Techniques to be used to minimize waste generation.
 - 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
 - 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.

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- b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
- c. The names and locations of mixed debris reuse and recycling facilities or sites.
- d. The names and locations of trash disposal landfill facilities or sites.
- e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):
 LEED Green Building Rating System for New Construction

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

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3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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SECTION 01 81 13
SUSTAINABLE CONSTRUCTION REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section describes general requirements and procedures to comply with federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable construction as summarized in the VA Sustainable Design Manual.
- B. The Design Professional has selected materials and utilized integrated design processes that achieve the Government's objectives. Contractor is responsible to maintain and support these objectives in developing means and methods for performing work and in proposing product substitutions or changes to specified processes. By submitting a change or substitution of materials or processes, contractor must demonstrate its diligence in performing the level of investigation and comparison required under federal mandates and VA policies.

1.2 RELATED WORK

- A. Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.
- B. Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

1.3 DEFINITIONS

- A. Total Materials Cost: A tally of actual material cost from specification divisions 03 through 10, 31 (applicable to foundations) and 32 (applicable to paving, site improvements, and planting). Alternatively, 45 percent of total construction hard costs in those specification divisions.
- B. Recycled Content: Recycled content of materials is defined according to Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260). Recycled content value of a material assembly is determined by weight. Recycled fraction of assembly is multiplied by cost of assembly to determine recycled content value.
 - 1. "Post-Consumer" material is defined as waste material generated by households or by commercial, industrial, and institutional facilities in their role as end users of the product, which can no longer be used for its intended purpose.
 - 2. "Pre-Consumer" material is defined as material diverted from waste stream during the manufacturing process. Excluded is reutilization of materials such as rework, regrind, or scrap generated in a process and capable of being reclaimed within the same process that generated it.
- C. Biobased Products: Biobased products are derived from plants and other renewable agricultural, marine, and forestry materials and provide an alternative to conventional petroleum derived products. Biobased products include diverse categories such as lubricants, cleaning products, inks, fertilizers, and bioplastics.
- D. Low Pollutant-Emitting Materials: Materials and products which are minimally odorous, irritating, or harmful to comfort and well-being of installers and occupants.
- E. Volatile Organic Compounds (VOC): Chemicals that are emitted as gases from certain solids or liquids. VOCs include a variety of chemicals, some of which may have short- and long-term adverse health effects.

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1.4 REFERENCE STANDARDS

- A. Carpet and Rug Institute Green Label Plus program.
- B. U.S. Department of Agriculture BioPreferred program (USDA BioPreferred).
- C. U.S. Environmental Protection Agency Comprehensive Procurement Guidelines (CPG).
- D. U.S. Environmental Protection Agency WaterSense Program (WaterSense).
- E. U.S. Environmental Protection Agency ENERGY STAR Program (ENERGY STAR).
- F. U. S. Department of Energy Federal Energy Management Program (FEMP).
- G. Green Electronic Council EPEAT Program (EPEAT).

1.5 SUBMITTALS

- A. All submittals to be provided by contractor to COR and Architect.
- B. Sustainability Action Plan:
 - 1. Submit documentation as required by this section; provide additional copies of typical submittals required under technical sections when sustainable construction requires copies of record submittals.
 - 2. Within 30 days after Preconstruction Meeting provide a narrative plan for complying with requirements stipulated within this section.
 - 3. Sustainability Action Plan must:
 - a. Make reference to sustainable construction submittals defined by this section.
 - b. Address all items listed under PERFORMANCE CRITERIA.
 - c. Indicate individual(s) responsible for implementing the plan.
- C. Project Materials Cost Data Spreadsheet: Within 30 days after the Preconstruction Meeting provide a preliminary Project Materials Cost Data Spreadsheet. The Project Materials Cost Data Spreadsheet must be an electronic file and indicate all materials in Divisions 3 through 10, 31, and 32 used for Project (excluding labor costs and excluding all mechanical, electrical, and plumbing system components), and be organized by specification section. The spreadsheet must include the following:
 - 1. Identify each reused or salvaged material, its cost, and its replacement value.
 - 2. Identify each recycled-content material, its post-consumer and pre-consumer recycled content as a percentage the product's weight, its cost, its combined recycled content value, defined as the sum of post-consumer recycled content value plus one-half of pre-consumer recycled content value, and total combined recycled content value for all materials as a percentage of total materials costs.
 - 3. Identify each biobased material, its source, its cost, and total value of biobased materials as a percentage of total materials costs.
 - 4. Total cost for Project and total cost of building materials used for Project.
- D. Low Pollutant-Emitting Materials Tracking Spreadsheet: Within 30 days after Preconstruction Meeting provide a preliminary Low Pollutant-Emitting Materials Tracking Spreadsheet. The Low Pollutant-Emitting Materials Tracking Spreadsheet must be an electronic file and include all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13..
- E. Construction Indoor Air Quality (IAQ) Management Plan:

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1. Not more than 30 days after Preconstruction Meeting provide a Construction IAQ Management Plan as an electronic file including descriptions of the following:
 - a. Instruction procedures for meeting or exceeding minimum requirements of ANSI/SMACNA 008-2008, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling.
 - b. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage.
 - c. Schedule of submission of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials.
 - d. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille.
 - e. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit.
 - f. Instruction procedures and schedule for implementing building flush-out.
- F. Product Submittals:
 1. Recycled Content: Submit product data from manufacturer indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content (excluding MEP systems equipment and components).
 2. Biobased Content: Submittals for products to be installed or used included on the USDA BioPreferred program's product category lists. Data to include biobased content and source of biobased material; indicating name of manufacturer, cost of each material.
 3. Low Pollutant-Emitting Materials: Submit product data confirming compliance with relevant requirements for all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13.
 4. For applicable products and equipment, product documentation confirming Energy Star label and EPEAT certification.
- G. Sustainable Construction Progress Reports: Concurrent with each Application for Payment, submit a Sustainable Construction Progress Report to confirm adherence with Sustainability Action Plan.
 1. Include narratives of revised strategies for bringing work progress into compliance with plan and product submittal data and calculations to demonstrate compliance with thresholds based on materials costs.
 2. Include updated and current Project Materials Cost Data Spreadsheet.
 3. Include updated and current Low Pollutant-Emitting Materials Tracking Spreadsheet.
 4. Include construction waste tracking, in tons or cubic yards, including waste description, whether diverted or landfilled, hauler, and percent diverted for comingled quantities; and excluding land-clearing debris and soil. Provide haul receipts and documentation of diverted percentages for comingled wastes.
- H. Closeout Submittals: Within 14 days after Substantial Completion provide the following:
 1. Final version of Project Material Cost Data Spreadsheet.

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2. Final version of Low Pollutant-Emitting Materials Tracking Spreadsheet.
3. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media installed at return air grilles during construction if permanently installed air handling units are used during construction.
4. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for final filtration media in air handling units.
5. Minimum 18 construction photographs including six photographs taken on three different occasions during construction of ANSI/SMACNA 008-2008, Chapter 3 approaches employed, along with a brief description of each approach, documenting implementation of IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.
6. Flush-out Documentation:
 - a. Product data for filtration media used during flush-out.
 - b. Product data for filtration media installed immediately prior to occupancy.
 - c. Signed statement describing building air flush-out procedures including dates when flush-out was begun and completed and statement that filtration media was replaced after flush-out.

1.6 QUALITY ASSURANCE

- A. Preconstruction Meeting: After award of Contract and prior to commencement of Work, schedule and conduct meeting with COR and Architect to discuss the Project Sustainable Action Plan content as it applies to submittals, project delivery, required Construction Indoor Air Quality (IAQ) Management Plan, and other Sustainable Construction Requirements. The purpose of this meeting is to develop a mutual understanding of the Sustainable Construction Requirements and coordination of contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.
- B. Construction Job Conferences: Status of compliance with Sustainable Construction Requirements of these specifications will be an agenda item at regular job meetings conducted during the course of work at the site.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. Green Seal Standard GS-11, Paints, 1st Edition, May 20, 1993.
- C. Green Seal Standard GC-03, Anti-Corrosive Paints, 2nd Edition, January 7, 1997.
- D. Green Seal Standard GC-36, Commercial Adhesives, October 19, 2000.
- E. South Coast Air Quality Management District (SCAQMD) Rule 1113, Architectural Coatings, rules in effect on January 1, 2004.
- F. South Coast Air Quality Management District (SCAQMD) Rule 1168, July 1, 2005 and rule amendment date of January 7, 2005.
- G. Sheet Metal and Air Conditioning National Contractors' Association (SMACNA) IAQ Guidelines for Occupied Buildings under Construction, 2nd Edition (ANSI/SMACNA 008-2008), Chapter 3.

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- H. California Department of Public Health Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers, Version 1.1, Emission Testing method for California Specification 01350 (CDPH Standard Method V1.1-2010).
- I. Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260).
- J. ASHRAE Standard 52.2-2007.

PART 2 - PRODUCTS

2.1 PERFORMANCE CRITERIA

- A. Construction waste diversion from landfill disposal must comprise at least 50 percent of total construction waste, excluding land clearing debris and soil. Alternative daily cover (ADC) does not qualify as material diverted from disposal.
- B. Low Pollutant-Emitting Materials:
 - 1. Adhesives, sealants and sealant primers applied on site within the weatherproofing membrane must comply with VOC limits of SCAQMD Rule 1168:
 - a. Flooring Adhesives and Sealants:
 - 1) Indoor carpet adhesives: 50 g/L.
 - 2) Wood Flooring Adhesive: 100 g/L.
 - 3) Rubber Floor Adhesives: 60 g/L.
 - 4) Subfloor Adhesives: 50 g/L.
 - 5) Ceramic Tile Adhesives and Grout: 65 g/L.
 - 6) Cove Base Adhesives: 50 g/L.
 - 7) Multipurpose Construction Adhesives: 70 g/L.
 - 8) Porous Material (Except Wood) Substrate: 50 g/L.
 - 9) Wood Substrate: 30 g/L.
 - 10) Architectural Non-Porous Sealant Primer: 250 g/L.
 - 11) Architectural Porous Sealant Primer: 775 g/L.
 - 12) Other Sealant Primer: 750 g/L.
 - 13) Structural Wood Member Adhesive: 140 g/L.
 - 14) Sheet-Applied Rubber Lining Operations: 850 g/L.
 - 15) Top and Trim Adhesive: 250 g/L.
 - 16) Architectural Sealant: 250 g/L.
 - 17) Other Sealant: 420 g/L.
 - b. Non-Flooring Adhesives and Sealants:
 - 1) Drywall and Panel Adhesives: 50 g/L.
 - 2) Multipurpose Construction Adhesives: 70 g/L.
 - 3) Structural Glazing Adhesives: 100 g/L.
 - 4) Metal-to-Metal Substrate Adhesives: 30 g/L.
 - 5) Plastic Foam Substrate Adhesive: 50 g/L.
 - 6) Porous Material (Except Wood) Substrate Adhesive: 50 g/L.
 - 7) Wood Substrate Adhesive: 30 g/L.
 - 8) Fiberglass Substrate Adhesive: 80 g/L.
 - 9) Architectural Non-Porous Sealant Primer: 250 g/L.
 - 10) Architectural Porous Sealant Primer: 775 g/L.
 - 11) Other Sealant Primer: 750 g/L.
 - 12) PVC Welding Adhesives: 510 g/L.
 - 13) CPVC Welding Adhesives: 490 g/L.
 - 14) ABS Welding Adhesives: 325 g/L.
 - 15) Plastic Cement Welding Adhesives: 250 g/L.

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- 16) Adhesive Primer for Plastic: 550 g/L.
 - 17) Contact Adhesive: 80 g/L.
 - 18) Special Purpose Contact Adhesive: 250 g/L.
 - 19) Structural Wood Member Adhesive: 140 g/L.
 - 20) Sheet Applied Rubber Lining Operations: 850 g/L.
 - 21) Top and Trim Adhesive: 250 g/L.
 - 22) Architectural Sealants: 250 g/L.
 - 23) Other Sealants: 420 g/L.
2. Aerosol adhesives applied on site within the weatherproofing membrane must comply with the following Green Seal GS-36.
 - a. Aerosol Adhesive, General-Purpose Mist Spray: 65 percent VOCs by weight.
 - b. Aerosol Adhesive, General-Purpose Web Spray: 55 percent VOCs by weight.
 - c. Special-Purpose Aerosol Adhesive (All Types): 70 percent VOCs by weight.
 3. Paints and coatings applied on site within the weatherproofing membrane must comply with the following criteria:
 - a. VOC content limits for paints and coatings established in Green Seal Standard GS-11.
 - b. VOC content limit for anti-corrosive and anti-rust paints applied to interior ferrous metal substrates of 250 g/L established in Green Seal GC-03.
 - c. Clear wood finishes, floor coatings, stains, primers, sealers, and shellacs applied to interior elements must not exceed VOC content limits established in SCAQMD Rule 1113.
 - d. Comply with the following VOC content limits:
 - 1) Anti-Corrosive/Antirust Paints: 250 g/L.
 - 2) Clear Wood Finish, Lacquer: 550 g/L.
 - 3) Clear Wood Finish, Sanding Sealer: 350 g/L.
 - 4) Clear Wood Finish, Varnish: 350 g/L.
 - 5) Floor Coating: 100 g/L.
 - 6) Interior Flat Paint, Coating or Primer: 50 g/L.
 - 7) Interior Non-Flat Paint, Coating or Primer: 150 g/L.
 - 8) Sealers and Undercoaters: 200 g/L.
 - 9) Shellac, Clear: 730 g/L.
 - 10) Shellac, Pigmented: 550 g/L.
 - 11) Stain: 250 g/L.
 - 12) Clear Brushing Lacquer: 680 g/L.
 - 13) Concrete Curing Compounds: 350 g/L.
 - 14) Japans/Faux Finishing Coatings: 350 g/L.
 - 15) Magnesite Cement Coatings: 450 g/L.
 - 16) Pigmented Lacquer: 550 g/L.
 - 17) Waterproofing Sealers: 250 g/L.
 - 18) Wood Preservatives: 350 g/L.
 - 19) Low-Solids Coatings: 120 g/L.
 4. Carpet installed in building interior must comply with one of the following:
 - a. Meet testing and product requirements of the Carpet and Rug Institute Green Label Plus program.
 - b. Maximum VOC concentrations specified in CDPH Standard Method V1.1-2010, using office scenario at the 14 day time point.
 5. Each non-carpet flooring element installed in building interior which is not inherently non-emitting (stone, ceramic, powder-coated

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metals, plated or anodized metal, glass, concrete, clay brick, and unfinished or untreated solid wood flooring) must comply with one of the following:

- a. Meet requirements of the FloorScore standard as shown with testing by an independent third-party.
 - b. Maximum VOC concentrations specified in CDPH Standard Method V1.1-2010, using office scenario at 14 day time point.
6. Composite wood and agrifiber products used within the weatherproofing membrane must contain no added urea-formaldehyde resins.
 7. Laminating adhesives used to fabricate on-site and shop-applied composite wood and agrifiber assemblies must not contain added urea-formaldehyde.
- C. Recycled Content:
1. Any product being installed or used that are listed on EPA Comprehensive Procurement Guidelines designated product list must meet or exceed the EPA's recycled content recommendations. The EPA Comprehensive Procurement Guidelines categories include:
 - a. Building insulation.
 - b. Cement and concrete.
 - c. Consolidated and reprocessed latex paint.
 - d. Floor tiles.
 - e. Flowable fill.
 - f. Laminated paperboard.
 - g. Modular threshold ramps.
 - h. Nonpressure pipe.
 - i. Patio blocks.
 - j. Railroad grade crossing surfaces.
 - k. Roofing materials.
 - l. Shower and restroom dividers/partitions.
 - m. Structural fiberboard.
 - n. Nylon carpet and nylon carpet backing.
 - o. Compost and fertilizer made from recovered organic materials.
 - p. Hydraulic mulch.
 - q. Lawn and garden edging.
 - r. Plastic lumber landscaping timbers and posts.
 - s. Park benches and picnic tables.
 - t. Plastic fencing.
 - u. Playground equipment.
 - v. Playground surfaces.
 - w. Bike racks.
 2. Provide building materials with recycled content such that post-consumer recycled content value plus half the pre-consumer recycled content value constitutes a minimum of [10] [20] percent of cost of materials used for Project, exclusive of mechanical, electrical and plumbing components, specialty items such as elevators, and labor and delivery costs.
- D. Biobased Content:
1. Materials and equipment being installed or used that are listed on the USDA BioPreferred program product category list must meet or exceed USDA's minimum biobased content threshold. Refer to individual specification sections for detailed requirements applicable to that section.
 - a. USDA BioPreferred program categories include:

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- 1) Adhesive and Mastic Removers.
 - 2) Carpets.
 - 3) Cleaners.
 - 4) Composite Panels.
 - 5) Corrosion Preventatives.
 - 6) Erosion Control Materials.
 - 7) Dust Suppressants.
 - 8) Fertilizers.
 - 9) Floor Cleaners and Protectors.
 - 10) Floor Coverings (Non-Carpet).
 - 11) Glass Cleaners.
 - 12) Hydraulic Fluids.
 - 13) Industrial Cleaners.
 - 14) Interior Paints and Coatings.
 - 15) Mulch and Compost Materials.
 - 16) Multipurpose Cleaners.
 - 17) Multipurpose Lubricants.
 - 18) Packaging Films.
 - 19) Paint Removers.
 - 20) Plastic Insulating Foam.
 - 21) Pneumatic Equipment Lubricants.
 - 22) Roof Coatings.
 - 23) Wastewater Systems Coatings.
 - 24) Water Tank Coatings.
 - 25) Wood and Concrete Sealers.
 - 26) Wood and Concrete Stains.
- E. Materials, products, and equipment being installed which fall into a category covered by the WaterSense program must be WaterSense-labeled or meet or exceed WaterSense program performance requirements, unless disallowed for infection control reasons.
- F. Materials, products, and equipment being installed which fall into a category covered by the Energy Star program must be Energy Star-labeled.
1. Energy Star product categories as of 05/19/2015 include:
 - a. Appliances:
 - 1) Air Purifiers and Cleaners.
 - 2) Clothes Dryers (Residential).
 - 3) Clothes Washers (Commercial).
 - 4) Clothes Washers (Residential).
 - 5) Dehumidifiers.
 - 6) Dishwashers (Residential).
 - 7) Freezers (Residential).
 - b. Electronics and Information Technology:
 - 1) Audio/Video Equipment.
 - 2) Computers: Desktops, Workstations, and Thin Clients.
 - 3) Computers: Notebooks and Integrated Computers.
 - 4) Small-Scale Servers.
 - 5) Data Center Storage.
 - 6) Displays.
 - 7) Enterprise Servers.
 - 8) Imaging Equipment.
 - 9) Set-Top and Cable Boxes.
 - 10) Telephones.
 - 11) Televisions.

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- 12) Uninterruptible Power Supplies.
 - c. Food Service Equipment (Commercial):
 - 1) Dishwashers.
 - 2) Fryers.
 - 3) Griddles.
 - 4) Hot Food Holding Cabinets.
 - 5) Ice Machines, Air-Cooled.
 - 6) Ovens.
 - 7) Refrigerated Beverage Vending Machines.
 - 8) Refrigerators and Freezers.
 - 9) Steam Cookers.
 - d. Heating and Cooling Equipment:
 - 1) Air-Source Heat Pumps (Residential).
 - 2) Boilers (Residential).
 - 3) Ceiling Fans (Residential).
 - 4) Central Air Conditioners (Residential).
 - 5) Gas Furnaces (Residential).
 - 6) Gas Storage Water Heaters (Residential).
 - 7) Gas Water Heaters (Commercial).
 - 8) Geothermal Heat Pumps (Residential).
 - 9) Heat Pump Water Heaters (Residential).
 - 10) Light Commercial Heating and Cooling Equipment.
 - 11) Room Air Conditioners (Residential).
 - 12) Solar Water Heaters (Residential).
 - 13) Ventilation Fans (Residential).
 - 14) Whole-Home Tankless Water Heaters (Residential).
 - e. Other:
 - 1) Cool Roof Products.
 - 2) Decorative Light Strings.
 - 3) Pool Pumps.
 - 4) Water Coolers.
 - 5) Windows, Doors, and Skylights.
- G. Materials, products, and equipment being installed which fall into a category covered by the FEMP program must be FEMP-designated. FEMP-designated product categories as of 05/19/2015 include:
- 1. Food Service Equipment (Commercial):
 - a. Ice Machines, Water-Cooled.
 - 2. Heating and Cooling Equipment:
 - a. Boilers (Commercial).
 - b. Electric Chillers, Air-Cooled (Commercial).
 - c. Electric Chillers, Water-Cooled (Commercial).
 - d. Electric Resistance Water Heaters (Residential).
 - 3. Lighting Equipment:
 - a. Exterior Lighting.
 - b. Fluorescent Ballasts.
 - c. Fluorescent Luminaires.
 - d. Industrial Lighting (High/Low Bay).
 - e. Suspended Luminaires.
 - 4. Other Equipment:
 - a. Pre-Rinse Spray Valves.
- H. Electronic products and equipment being installed which fall into a category covered by EPEAT program must be EPEAT registered.
- 1. Electronic products and equipment covered by EPEAT program as of 05/19/2015 include:

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- a. Computers: Desktops, Workstations, and Thin Clients.
- b. Computers: Notebooks and Integrated Computers.
- c. Displays.
- d. Imaging Equipment.
- e. Televisions.

PART 3 - EXECUTION

3.1 FIELD QUALITY CONTROL

- A. Irrigation professionals must be certified under a WaterSense labeled certification program.
- B. Construction Indoor Air Quality Management:
 1. During construction, meet or exceed recommended control measures of ANSI/SMACNA 008-2008, Chapter 3.
 2. Protect stored on-site and installed absorptive materials from moisture damage.
 3. If permanently installed air handlers are used during construction, filtration media with a minimum efficiency reporting value (MERV) of 8 must be used at each return air grille, as determined by ASHRAE Standard 52.2-1999 (with errata but without addenda). Replace all filtration media immediately prior to occupancy.
 4. Perform building flush-out as follows:
 - a. After construction ends, prior to occupancy and with interior finishes installed, perform a building flush-out by supplying a total volume of 14000 cu. ft. of outdoor air per sq. ft. of floor area while maintaining an internal temperature of at least 60 degrees Fahrenheit and a relative humidity no higher than 60 percent. OR
 - b. If occupancy is desired prior to flush-out completion, the space may be occupied following delivery of a minimum of 3500 cu. ft. of outdoor air per sq. ft. of floor area to the space. Once a space is occupied, it must be ventilated at a minimum rate of 0.30 cfm per sq. ft. of outside air or design minimum outside air rate determined in Prerequisite EQ 1, whichever is greater. During each day of flush-out period, ventilation must begin a minimum of three hours prior to occupancy and continue during occupancy. These conditions must be maintained until a total of 14000 cu. ft./sq. ft. of outside air has been delivered to the space.

3.2 ATTACHMENTS

- A. Guiding Principles Checklist - LEED v3 for Healthcare.

-----END-----

SECTION 03.11.19
INSULATING CONCRETE FORMING

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Insulating concrete forms: Modular unit formwork system for cast-in place concrete walls; formwork designed to remain in place after concrete work is complete.
- B. Shoring, bracing and anchorage.
- C. Openings for other work.
- D. Accessories.

1.2 RELATED REQUIREMENTS

- A. Section 03 30 00 - Cast-in -Place Concrete: Conventional concrete forms designed to be removed after concrete is poured and related accessories; Reinforcing steel to be placed at the same time as formwork specified in this section; Cast-in-Place Concrete: Concrete to be placed into formwork specified in this section.
- B. Section 04 20 00 - Unit Masonry.
- C. Section 05 12 00 - Structural Steel Framing: Placement of embedded steel anchors and plates in cast-in-place concrete.
- D. Section 05 21 00 - Steel Joist Framing: Placement of embedded steel anchors, plates and joist seats in cast-in-place concrete.
- E. Section 05 40 00 - Cold-Formed Metal Framing: Metal studs supporting insulating concrete forms for floors and roofs.
- F. Section 05 50 00 - Metal Fabrications.
- G. Section 31 20 11 - Earthwork: Shoring and underpinning for excavation.

1.3 REFERENCE STANDARDS

- A. ACI 301 - Specifications for Structural Concrete.
- B. ACI 318 - Building Code Requirements for Structural Concrete and Commentary.
- C. ACI 347R - Guide to Formwork for Concrete.
- D. ASTM C177 - Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus.
- E. ASTM C203 - Standard Test Methods for Breaking Load and Flexural Properties of Block-Type Thermal Insulation.
- F. ASTM C578 - Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation.
- G. ASTM D635 - Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position.
- H. ASTM D638 - Standard Test Method for Tensile Properties of Plastics.
- I. ASTM D1621 - Standard Test Method for Compressive Properties Of Rigid Cellular Plastics.
- J. ASTM D1622/D1622M - Standard Test Method for Apparent Density of Rigid Cellular Plastics.
- K. ASTM D1761 - Standard Test Methods for Mechanical Fasteners in Wood.
- L. ASTM D2126 - Standard Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging.
- M. ASTM D2843 - Standard Test Method for Density of Smoke from the Burning or Decomposition of Plastics.

- N. ASTM D2863 - Standard Test Methods for Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index).
- O. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials.
- P. ASTM E96/E96M - Standard Test Methods for Water Vapor Transmission of Materials.

1.4 ADMINISTRATIVE REQUIREMENTS

- A. Preinstallation Meeting: Conduct a preinstallation meeting one week prior to the start of the work of this section; require attendance by all affected installers.
- B. Sequencing: Ensure that utility connections are achieved in an orderly and expeditious manner.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data: Provide data form materials and installation requirements.
- C. Shop Drawings: Indicate pertinent dimensions, materials, bracing, and arrangement of joints and ties.
- D. Shop Drawings: Indicate pertinent dimensions, materials, bracing, and arrangement of joints and ties; reinforcing, anchorage, size and type of fasteners, and accessories.
 - 1. Include calculations or selections from the manufacturer's prescriptive design tables that indicate compliance with the applicable building code and the insulating concrete form system manufacturer's requirements.
 - 2. Include the design engineer's stamp or seal on each sheet of shop drawings.
- E. Welders' Certificates.
- F. Delegated Design Data: As required by authorities having jurisdiction.

1.6 QUALITY ASSURANCE

- A. Designer Qualifications: Design formwork under direct supervision of a Professional Structural Engineer experienced in design of concrete formwork and licensed in the State in which the Project is located.
- B. Welder Qualifications: Show certification of welders employed on the Work, verifying AWS qualification within the previous 12 months.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver insulating concrete form system units and accessories with manufacturer's printed installation instructions and in manufacturer's original packaging.
- B. Protect insulating concrete form system units and accessories from exposure to sunlight.
- C. Store insulating concrete form system units off ground in ventilated and protected manner to prevent damage and deterioration from moisture.

PART 2 PRODUCTS

2.1 FORMWORK - GENERAL

- A. Provide insulating concrete forms, accessories, shoring, and bracing as required to accomplish insulated cast-in-place concrete work.

- B. Design and construct to provide resultant concrete that conforms to design with respect to shape, lines, and dimensions.
- C. Comply with applicable state and local codes with respect to design, fabrication and erection of formwork.
- D. Comply with relevant portions of ACI 347R, ACI 301, and ACI 318.

2.2 INSULATING CONCRETE FORMS

- A. Performance Requirements:
 - 1. Thermal Insulance, R-value (RSI-value), of Assembled System: Calculated thermal insulance when tested in accordance with ASTM C177.
 - a. Wall System: 22 deg F hr sq ft (3.9 K sq m/W), minimum.
- B. Insulating Concrete Form Units for Walls: Rigid, expanded polystyrene boards; boards connected horizontally with injection-molded polypropylene webs and vertically by means of interlocking edges.
 - 1. Board Thickness: 2-1/2 inches (63.5 mm) .
 - 2. Web Spacing: Provide one of the following manufacturers standard configurations:
 - a. 6 inches (152 mm) on center, horizontally.
 - b. Web Spacing: 8 inches (203 mm) on center, vertically.
 - c. Web Configuration: 1/2 inch (12.7 mm) wide by 15 inches (381 mm); integral supports for horizontal reinforcing steel; continuous end plates recessed 1/2 inch (12.7 mm) below surface of insulation on each face of unit to allow attachment of interior and exterior finishes without damage to insulation board.
 - 3. Concrete Core Thickness: 6 inches (152.4 mm), and 10 inches (254 mm) where indicated on the Drawings.
 - 4. Unit Types: Provide units in the following configurations per manufacturers standard shapes.
 - a. Reversible straight form.
 - b. Reversible 90 degree corner.
 - c. Reversible 45 degree corner.
 - d. Brick ledge.
 - e. Tapered top.
 - f. End cap.
 - g. " T " units.
 - h. Height-adjustable.
 - i. Radius.

2.3 COMPONENTS

- A. Expanded Polystyrene (EPS) Insulation Board, General: Comply with the minimum requirements of ASTM C578, Type II and the specified characteristics below.
 - 1. Density: 1.35 lb/cu ft (22 kg/cu m) when tested in accordance with ASTM D1622/D1622M.
 - 2. Compressive Strength: 15 psi (104 kPa) when tested in accordance with ASTM D1621.
 - 3. Flexural Strength: 35 psi (240 kPa) when tested in accordance with ASTM C203.
 - 4. Water Absorption: 3.0 percent by volume, maximum.
 - 5. Dimensional Stability: 2.0 percent, maximum, when tested in accordance with ASTM D2126.
 - 6. Oxygen Index: 24 percent by volume, minimum, when tested in accordance with ASTM D2863.
 - 7. Flammability; when tested in accordance with ASTM E84:
 - a. Flame Spread: 25 or less.

- b. Smoke Developed: 450 or less.
- B. Expanded Polystyrene (EPS) Insulation Boards: Comply with the minimum requirements of ASTM C578, Type II and the specified characteristics below.
 - 1. Thermal Resistance: R-value (RSI-value) of 4.0 deg F hr sq ft/Btu (0.70 K sq m/W), minimum, when tested at 1 inch (25.4 mm) thickness in accordance with ASTM C177.
 - 2. Water Vapor Permeance: 3.5 perms (201 ng/Pa sec sq m), maximum, when tested at 1 inch (25.4 mm) thickness in accordance with ASTM E96/E96M.
 - 3. Tolerances:
 - a. Edge and Face Trueness: 0.03 inch/ft (2.5 mm/m), maximum.
 - b. Length and Width Squareness: 0.06 inch/ft (5.0 mm/m), maximum.
- C. Injection Molded Polypropylene Ties and Profiles:
 - 1. Tensile Strength: 253.3 pounds (1127 N) when tested in accordance with ASTM D638.
 - 2. Ignition Temperature: 400 degrees F (204 degrees C).
 - 3. Burn Rate: 0.80 inch (20.2 mm) per minute when tested in accordance with ASTM D635.
 - 4. Smoke Density: 25.9 percent maximum when tested in accordance with ASTM D2843.
 - 5. Fastener Resistance; ASTM D1761:
 - a. Type S Fine Thread Drywall Screw Withdrawal Load: 39.61 pounds (176 N).
 - b. Type S Fine Thread Drywall Screw Lateral Resistance Load: 60.22 pounds (178 N).
 - c. Type W Coarse Thread Drywall Screw Withdrawal Load: 38.42 pounds (170 N).
 - d. Type W Coarse Thread Drywall Screw Lateral Resistance Load: 50.56 pounds (225 N).
- D. Accessories: Provide the manufacturer's standard items listed below.
 - 1. Internal bracing and alignment.
 - 2. Door and window block outs.
 - 3. Sleeves for wall penetrations.

2.4 MATERIALS

- A. Concrete, for Use with insulating Concrete Forms: Comply with the applicable requirements of Section 03.30.00 and specific requirements listed indicated on the drawings.
- B. Reinforcing Steel: Comply with the applicable requirements of Section 03 30 00. Size, material grade, placement and spacing as shown in approved delegated design submittal documents.
- C. Cold Formed Metal Framing: Comply with the applicable requirements of Section 05 40 00. Size, material grade, placement and spacing as shown in approved delegated design submittal documents.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify lines, levels and centers before proceeding with insulating concrete form work. Ensure that dimensions agree with drawings.
- B. Verify placement of dowels and other anchors in foundations comply with the approved contract documents and the recommendations of the insulating concrete form manufacturer.

3.2 PREPARATION

- A. Clean tops of footings and other foundation elements before starting formwork.

3.3 ERECTION - FORMWORK

- A. Erect formwork, shoring and bracing as recommended by the manufacturer. Protect forms from damage.
- B. Erect formwork, shoring and bracing to achieve design requirements. Comply with applicable requirements of ACI 301.
- C. Brace forms as recommended by manufacturer to ensure stability. Shore or strengthen formwork subject to overstressing by construction loads.
- D. Align joints. Install units in running bond.
- E. Ensure webs and attachment strips are properly aligned.
- F. Install steel reinforcement as insulating concrete form work progresses and as shown in the approved delegated design documents.
- G. Install alignment system as recommended by manufacturer and as work progresses.

3.4 INSERTS, EMBEDDED PARTS, AND OPENINGS

- A. Remove insulating concrete form material and provide sleeves or other means to create formed openings where required. Cut forms for utility penetrations as needed. Coordinate location of openings for items to be embedded in or pass through concrete work.
- B. Locate and set in place items that will be cast directly into concrete.
- C. Install accessories in accordance with manufacturer's instructions, so they are straight, level, and plumb. Ensure items are not disturbed during concrete placement.

3.5 FORMWORK TOLERANCES

- A. Construct formwork to maintain tolerances required by ACI 301.

3.6 FIELD QUALITY CONTROL

- A. An independent testing agency will perform field quality control tests, as specified in Section 01.45.29 - Testing Laboratory Services.
- B. Inspect insulating concrete form system, shoring, and bracing to ensure that work complies with the approved shop drawings and to verify that supports, fastenings, webs, alignment devices, attachment strips and other items are secure.

3.7 CLEANING

- A. Clean forms as installation progresses. Remove dirt, dust, debris, excess material, etc. within forms.
- B. Clean formed cavities and openings.
- C. Flush completed forms with compressed air or water.
 - 1. If water is used, ensure that water and debris drain to exterior through clean-out ports and that formwork is free of standing water and dry before concreting begins.
 - 2. During weather cold enough that water could be reasonably expected to freeze, do not use water to clean out forms unless form installation and concreting proceed within a heated enclosure.
- D. Remove snow and ice from within forms. Do not use de-icing salts or solutions.

END OF SECTION

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SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by COR. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:
 - 1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
 - 2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
 - 3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

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1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
 1. Reinforcing Steel.
 2. Cement.
- D. Manufacturer's Certificates:
 1. Air-entraining admixture.
 2. Chemical admixtures, including chloride ion content.
 3. Waterproof paper for curing concrete.
 4. Liquid membrane-forming compounds for curing concrete.
 5. Non-shrinking grout.
 6. Waterstops.
 7. Expansion joint filler.
 8. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement, fly ash, ratio curves, concrete mix ingredients, and admixtures.
- G. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for elevated concrete flat slab/flat plate portions, prepared by a registered Professional Engineer. As a minimum, include timing of form stripping, reshoring, number of floors to be re-shored and timing of re-shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by COR (see FORMWORK) or Contractor.
- H. Test reports on splitting tensile strength (Fct) of lightweight concrete.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement, and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
 1. Submittals.
 2. Coordination of work.
 3. Availability of material.
 4. Concrete mix design including admixtures.

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5. Methods of placing, finishing, and curing.
 6. Finish criteria required to obtain required flatness and levelness.
 7. Timing of floor finish measurements.
 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; COR; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary
 - 211.1-91 (R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 214R-11.....Guide to Evaluation of Strength Test Results of Concrete
 - 301-10.....Standard Practice for Structural Concrete
 - 304R-00 (R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete
 - 305.1-06.....Specification for Hot Weather Concreting
 - 306.1-90 (R2002).....Standard Specification for Cold Weather Concreting
 - 308.1-11.....Specification for Curing Concrete
 - 309R-05.....Guide for Consolidation of Concrete
 - 318-11.....Building Code Requirements for Structural Concrete and Commentary
 - 347-04.....Guide to Formwork for Concrete
 - SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
- A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
 - A185/0164-15.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
 - A615/A615M-09.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
 - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process
 - A706/A706M-09.....Standard Specification for Low Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
 - A767/A767M-09.....Standard Specification for Zinc Coated (Galvanized) Steel Bars for Concrete Reinforcement

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A775/A775M-07.....Standard Specification for Epoxy Coated
 Reinforcing Steel Bars
 A820-11.....Standard Specification for Steel Fibers for
 Fiber Reinforced Concrete
 A996/A996M-09.....Standard Specification for Rail Steel and Axle
 Steel Deformed Bars for Concrete Reinforcement
 C31/C31M-10.....Standard Practice for Making and Curing
 Concrete Test Specimens in the field
 C33/C33M-11A.....Standard Specification for Concrete Aggregates
 C39/C39M-12.....Standard Test Method for Compressive Strength
 of Cylindrical Concrete Specimens
 C94/C94M-12.....Standard Specification for Ready Mixed Concrete
 C143/C143M-10.....Standard Test Method for Slump of Hydraulic
 Cement Concrete
 C150-11.....Standard Specification for Portland Cement
 C171-07.....Standard Specification for Sheet Materials for
 Curing Concrete
 C172-10.....Standard Practice for Sampling Freshly Mixed
 Concrete
 C173-10.....Standard Test Method for Air Content of Freshly
 Mixed Concrete by the Volumetric Method
 C192/C192M-07.....Standard Practice for Making and Curing
 Concrete Test Specimens in the Laboratory
 C231-10.....Standard Test Method for Air Content of Freshly
 Mixed Concrete by the Pressure Method
 C260-10.....Standard Specification for Air Entraining
 Admixtures for Concrete
 C309-11.....Standard Specification for Liquid Membrane
 Forming Compounds for Curing Concrete
 C330-09.....Standard Specification for Lightweight
 Aggregates for Structural Concrete
 C494/C494M-11.....Standard Specification for Chemical Admixtures
 for Concrete
 C618-12.....Standard Specification for Coal Fly Ash and Raw
 or Calcined Natural Pozzolan for Use in
 Concrete
 C666/C666M-03 (R2008)....Standard Test Method for Resistance of Concrete
 to Rapid Freezing and Thawing
 C881/C881M-10.....Standard Specification for Epoxy Resin Base
 Bonding Systems for Concrete
 C1107/1107M-11.....Standard Specification for Packaged Dry,
 Hydraulic-Cement Grout (Non-shrink)
 C1315-11.....Standard Specification for Liquid Membrane
 Forming Compounds Having Special Properties for
 Curing and Sealing Concrete
 D297-93 (R2006).....Standard Methods for Rubber Products Chemical
 Analysis
 D412-06AE2.....Standard Test Methods for Vulcanized Rubber and
 Thermoplastic Elastomers - Tension
 D1751-04 (R2008).....Standard Specification for Preformed Expansion
 Joint Filler for Concrete Paving and Structural
 Construction (Non-extruding and Resilient
 Bituminous Types)
 D4263-83 (2012).....Standard Test Method for Indicating Moisture in
 Concrete by the Plastic Sheet Method.

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- D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
- E1155-96 (R2008).....Standard Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers
- F1869-11.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.
- E. Concrete Reinforcing Steel Institute (CRSI): Handbook 2008
- F. National Cooperative Highway Research Program (NCHRP): Report On.....Concrete Sealers for the Protection of Bridge Structures
- G. U. S. Department of Commerce Product Standard (PS): PS 1.....Construction and Industrial Plywood PS 20.....American Softwood Lumber
- H. U. S. Army Corps of Engineers Handbook for Concrete and Cement: CRD C513.....Rubber Waterstops CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.
- D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. E. F.
- E. Concrete products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Concrete Penetrating Liquid	79 percent biobased material
Concrete form Release Agent	87 percent biobased material
Concrete Sealer	11 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

- F. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.

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- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
 - 1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
 - 2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
 - 3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- D. Fine Aggregate: ASTM C33. F. Mixing Water: Fresh, clean, and potable.
- E. Admixtures:
 - 1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 - 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 - 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 - 4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 - 5. Air Entraining Admixture: ASTM C260.
 - 6. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
 - 7. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- F. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).
- G. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- H. Welded Wire Fabric: ASTM A185/A1064.
- I. Cold Drawn Steel Wire: ASTM A82.
- J. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- K. Expansion Joint Filler: ASTM D1751.
- L. Sheet Materials for Curing Concrete: ASTM C171.
- M. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- N. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous silicate solution concrete surface.
 - 1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.

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2. MVE 15-Year Warranty:
 - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.
- O. Non-Shrink Grout:
 1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
 2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.
- P. Adhesive Binder: ASTM C881.
- Q. Waterstops:
 1. Polyvinyl Chloride Waterstop: CRD C572.
 2. Rubber Waterstops: CRD C513.
 3. Bentonite Waterstop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
 4. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durometer and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.
- R. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).
- S. Fibers:
 1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m³ (1.5 lb. per cubic yard). Product shall have a UL rating.
 2. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate 18 kg/m³ (30 lb. per cubic yard).
- T. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.
- U. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

2.3 CONCRETE MIXES:

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

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1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
 2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement, -fly ash ratio, and consistency of each cylinder in terms of slump.,
 3. Prepare a curve showing relationship between water-cement-fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
 4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify COR immediately when change in source is anticipated.
1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of COR or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. COR may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air- Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.

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3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)*

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches). This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- G. Air-Entrainment: Air-entrainment of normal weight concrete as follows: Determine air content by either ASTM C173 or ASTM C231.
1. Exterior exposed concrete, 11 to 7 percent by volume.
 2. Do not allow air content of trowel finished floor to exceed 3 percent.
- H. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- I. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.
- J. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, COR may require any one or any combination of the following corrective actions, at no additional cost to the Government:
1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 2. Require additional curing and protection.
 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, COR may direct

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Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.

4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, COR may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by COR. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the COR for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise COR.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and COR approves their reuse.
 2. Provide forms for concrete footings unless COR determines forms are not necessary.
- B. Treating and Wetting: Treat or wet contact forms as follows:
1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.

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3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than $1/270$ of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
 1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
 2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- F. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
 1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
 2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
 3. Do not install sleeves in beams, joists or columns except where shown or permitted by COR. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the COR, and require no structural changes, at no additional cost to the Government.
 4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
- G. Construction Tolerances:
 1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
 2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering

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individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 - 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
 - 2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
 - 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
 - 1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 - 2. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (f_y) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of COR, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
 - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.

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- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER:

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
 - 1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
 - 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
 - 3. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

- A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.
- B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:
 - 1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
 - 2. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
 - a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
 - b. Spray apply Sealer at the rate of 20 m² (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
 - c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by COR.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam.
- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.

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- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.
- E. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.
- C. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.7 PLACING CONCRETE:

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by COR before depositing concrete.
 - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of COR.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
 - 1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
 - 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 - 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 - 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space

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- tremies such as to provide a minimum of lateral movement of concrete.
5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
 6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
 7. Concrete on metal deck:
 - a. Concrete on metal deck shall be minimum thickness shown.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
 2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

3.10 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-

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strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by COR.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 1. Where structure as a whole is supported on shores, forms for sides of beams and girder, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
 2. Take particular care in removing forms of exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified, and a minimum of 14 days after placing concrete. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring is required immediately after stripping operations are complete and not later than the end of the same day. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.12 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland

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cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

3.13 CONCRETE FINISHES:

- A. Vertical and Overhead Surface Finishes:
1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
 2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by COR, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
 3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
 - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 μm (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
 - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
 - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
- B. Slab Finishes:
1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal

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- of shores. Provide information to COR and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless COR determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
 3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
 4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
 5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
 6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
 7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
 8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
 9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface

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- shall be smooth, free of trowel marks, and uniform in texture and appearance.
10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by COR from sample panel.
 11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
 - a. Areas covered with carpeting, or not specified otherwise in b. below:
 - 1) Slab on Grade:
 - a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs:
 - a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 25
 - b) Minimum local value FF 17
 - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
 - 1) Slab on grade:
 - a) Specified overall value FF 36/FL 20
 - b) Minimum local value FF 24/FL 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs
 - a) Specified overall value FF 30/FL 20
 - b) Minimum local value FF 24/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 30
 - b) Minimum local value FF 24
 - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
 - d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.
 12. Measurements
 - a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by COR, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately

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assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.

- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.
13. Acceptance/Rejection:
 - a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
 - b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.
 14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by COR, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

- A. Use on exposed concrete floors and concrete floors to receive carpeting.
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m^2 (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

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**SECTION 03 52 00
 LIGHTWEIGHT CONCRETE ROOF INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies lightweight concrete placed on a prepared structural deck and integral insulating board composite construction.

1.2 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Description of material.
 2. Specifications for mixing, placing, curing and protection of insulating concrete.
 3. Performance Requirements: Submit indicating compressive strength, oven dry, density (except at cellular insulating concrete), and coefficient of heat transmission.
- C. Certificates:
1. Fabricator's Compatibility Certificates.
 2. Applicator's Experience Certificates.
- D. Test Reports: Submit certified test reports on laboratory testing of insulating concrete samples, taken at time of placement.

1.3 QUALITY ASSURANCE:

- A. Approval by Contracting Officer Representative (COR) is required of products of proposed manufacturer or supplier.
- B. Submit certificate from the insulating concrete fabricator certifying that materials for this project are chemically and physically compatible.
- C. Submit certificate that the work will be performed by or under the supervision of personnel specializing in insulating concrete application and having not less than three (3) years' experience.

1.4 DELIVERY, STORAGE AND HANDLING:

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact.
- B. Store in dry and watertight facilities. Do not store materials on ground.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 305R-10.....Guide to Hot Weather Concreting
 - 306R-10.....Guide to Cold Weather Concreting
 - 308R-01(R2008).....Guide to Curing Concrete
 - 523.1R-06.....Guide for Cast-in-Place Low-Density Concrete
- C. ASTM International (ASTM):
- A1064/A1064M-14.....Carbon-Steel Wire and Welded Wire Reinforcement
Plain and Deformed, for Concrete
 - C150/C150M-12.....Portland Cement
 - C260/C260M-10a.....Air-Entraining Admixtures for Concrete

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C309-11.....	Liquid Membrane Forming Compounds for Curing Concrete
C332-09.....	Lightweight Aggregates for Insulating Concrete
C494/C494M-13.....	Chemical Admixtures for Concrete
C495/C495M-12.....	Compressive Strength of Lightweight Insulating Concrete
C578-14.....	Rigid Cellular Polystyrene Thermal Insulation
C665-12.....	Mineral Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
C796/C796M-12.....	Foaming Agents For Use in Producing Cellular Concrete Using Preformed Foam
C869/C869M-11.....	Foaming Agents Used in Making Preformed Foam for Cellular Concrete

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Portland Cement: ASTM C150/C150M, Type I or Type III.
- B. Lightweight Aggregate: Vermiculite or Perlite conforming to ASTM C332, Group I.
- C. Foaming Agent: ASTM C869/C869M.
- D. Air-Entrainment Agent:
 1. ASTM C260/C260M type recommended by the aggregate manufacturer.
 2. Admixtures with chloride salts or regenerated foam types are not acceptable.
- E. Water: Clean and potable, free from impurities detrimental to the concrete.
- F. Insulation and Control Joint Filler:
 1. Control Joint Filler: Glass fiber or similar vapor permeable highly compressible material which will compress to one-half its thickness under a load of 172 kPa (25 psi) or less.
 2. Insulation: ASTM C665, unfaced for relief vents.
 3. Insulation Board:
 - a. Polystyrene: ASTM C578, Type I.
 - b. Board with evenly distributed holes or slots for bonding; approximately 3 percent open area.
- G. Admixtures:
 1. Accelerating, Retarding, and Water Reducing: ASTM C494/C494M, Type as recommended by insulating concrete manufacturer.
- H. Concrete Sealer: ASTM C309, Type 2, white, pigmented, curing, sealing, hardening and dustproofing concrete, and compatible with latex paint or acrylic paint, not acting as a bond breaker for the paint.

2.2 MIXES AND MIXING:

- A. Roof Deck
 1. Mix insulating concrete in accordance with ACI 523.1R or manufacturer's printed specifications where more demanding.
 2. Design Mix:
 - a. Compressive strength: Minimum 1,143 kPa (160 psi) when tested in accordance with ASTM C495 except do not oven dry cellular concrete samples.
 - b. Dry density: Maximum 450 Kg per cubic meter (28 lbs. per cubic foot).
 3. Vermiculite or Perlite aggregate mix.

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- a. Mix proportions as recommended by aggregate manufacturer for specified strength and density.
- b. Approximate proportions:
 - 1) Ratio of 0.17 cubic meter (6 cubic feet) of aggregate to 42 Kg (94 pounds) of Portland cement.
 - 2) Air entraining agent approximately 0.05 Kg (0.11 pound) per 95 L (25 gallons) of water.
 - 3) Slump approximately 69 mm (2.7 inches).
 - 4) Water to assure uniform and consistent mix.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Clean deck of debris, oil, and other contaminants that will prevent bond.
- B. Do not start until curbs, sleeves, edge venting, and other penetration forms are completed.

3.2 PLACING INSULATING CONCRETE:

- A. Place in accordance with ACI 523.1R or manufacturer's specifications where more demanding.
- B. Cold Weather Concreting: ACI 306R and ACI 523.1R.
Remove and replace frozen concrete.
- C. Hot Weather Concreting: ACI 305R.
- D. Place reinforcement as required for fire rating and for seismic areas.
 1. Lap the edges of the reinforcement 152 mm (6 inches) and the ends 150 mm (6 inches).
 2. Locate at mid-height of insulating concrete. Provide minimum coverage of reinforcement as recommended by manufacturer.
 3. Place reinforcement without attachment minimum 13 mm (1/2 inch) above steel deck crests in insulating concrete.
- E. Place for thickness and profiles shown.
- F. Place concrete not less than 50 mm (2 inches), or more than 203 mm (8 inches) in thickness.
- G. Slope insulating concrete uniformly, 1 in 50 (1/4-inch per foot) minimum, to drains or scuppers.
- H. Depressions that create ponding are not acceptable.
- I. Leave surface free of loose material and finish smooth to receive roofing material specified.
- J. Roof Relief Vents for Vermiculite or Perlite Concrete:
 1. Under roof relief vents, remove insulating concrete to structural deck and fill with ASTM C665 insulating material.
 2. Coordinate with roofing and sheet metal work to space vents minimum 152 mm (6 inches) in diameter, a maximum distance of 9.14 M (30 feet) from adjacent vent and from vented edge.
- K. Control Joints for Perlite Concrete:
 1. Install minimum 25 mm (1 inch) wide control joint through thickness of perlite concrete around perimeter of roof deck and at junction of roof penetrations.
 2. Fill control joints with control joint filler specified.

3.3 PLACING INSULATION BOARD FOR COMPOSITE CONSTRUCTION:

- A. Coat concrete roof deck with a slurry of insulating concrete, minimum 3 mm (1/8-inch) thick.

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- B. Fill corrugations of metal decking with insulating concrete to a minimum depth of 3 mm (1/8-inch) over top of flutes.
- C. Set insulation boards to key into slurry. Install insulation in a stair stepped configuration to form base for slope-to-drain capability.
- D. Place for thickness and profiles shown. Thickness of concrete over insulation board to be not less than 50 mm (2 inches).

3.4 CURING, PROTECTION AND TESTING:

- A. Roof Deck: Cure in accordance with ACI 308R.
- B. Do not permit traffic on insulating concrete for 72 hours after placing.
- C. Testing:
 - 1. Insulating Concrete Samples:
 - a. Take a minimum of four (4) test specimens at the point of placement for 76.5 cubic meters (100 cubic yards) of material placed and each days pour. Submit test reports.
 - b. Use 75 x 152 mm (3 x 6 inch) cylinders for specimens.
 - c. Test for compressive strength in accordance with ASTM C495/C495M, except do not oven dry cellular insulating concrete prior to compressive testing. See ASTM C796/C796M, Section 8.9.
 - 2. Fasteners Pull-out Test for Roofing
 - a. Resist a 14 kg (30 pound) pull-out when driven into cured insulated concrete.
 - b. Perform roof fastener pull-out test for each 160 square meters (1722 square feet) or not less than three (3) tests whichever is greater.
 - c. Patch test pull-out areas after fastener is removed.
 - d. Selection of test location(s) and witness of tests to be by COR.

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**SECTION 04 05 13
MASONRY MORTARING**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Masonry mortar installed by other masonry sections.

1.2 RELATED REQUIREMENTS

- A. Mortar used in Section:
1. Section 04 05 16, MASONRY GROUTING.
 2. Section 04 20 00, UNIT MASONRY.
 3. Section 04 72 00, CAST STONE MASONRY.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
 2. C91/C91M-12 - Masonry Cement.
 3. C144-11 -Aggregate for Masonry Mortar.
 4. C150/C150M-15 - Portland Cement.
 5. C207-06(2011) - Hydrated Lime for Masonry Purposes.
 6. C270-14a - Mortar of Unit Masonry.
 7. C595/C595M-15e1 - Blended Hydraulic Cements.
 8. C780-15 - Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry.
 9. C1329/C1329M-15 - Mortar Cement.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Description of each product.
- C. Test Reports: Certify each product complies with specifications.
1. Mortar.
 2. Admixtures.
- D. Certificates: Certify each product complies with specifications.
1. Portland cement.
 2. Masonry cement.
 3. Mortar cement.
 4. Hydrated lime.
 5. Fine aggregate.
 6. Color admixture.
- E. Qualifications: Substantiate qualifications comply with specifications.
1. Testing laboratory.

1.5 QUALITY ASSURANCE

- A. Preconstruction Testing:
1. Engage independent testing laboratory to tests and submit reports.
 - a. Deliver samples to laboratory in number and quantity required for testing.
 2. Test mortar and materials specified.
 3. Mortar:

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- a. Test for compressive strength and water retention according to ASTM C270/C270M.
- b. Minimum Mortar compressive strengths 28 days:
 - 1) Type M: 17.2 MPa (2,500 psi).
 - 2) Type S: 12.4 MPa (1,800 psi).
 - 3) Type N: 5.1 MPa (750 psi).
- 4. Non Staining Cement: Test for water soluble alkali.
 - a. Water Soluble Alkali: Maximum 0.03 percent.
- 5. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store masonry materials under waterproof covers on planking clear of ground.
 - 1. Protect loose, bulk materials from contamination.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Hydrated Lime: ASTM C207/C207M, Type S.
- B. Aggregate for Masonry Mortar: ASTM C144/C144M and as follows:
 - 1. Light colored sand for mortar for laying face brick.
 - 2. Test sand for color value according to ASTM C40/C40M. Sand producing color darker than specified standard is unacceptable.
- C. Blended Hydraulic Cement: ASTM C595/C595M, Type IS, IP.
- D. Masonry Cement: ASTM C91/C91M. Type N, S, Or M.
 - 1. Use white masonry cement whenever white mortar is specified.
- E. Mortar Cement: ASTM C1329/C1329M, Type N, S or M.
- F. Portland Cement: ASTM C150/C150M, Type I.
 - 1. Use white Portland cement wherever white mortar is specified.
- G. Pigments: ASTM C979/C979M; inorganic, inert, mineral pigments only, unaffected by atmospheric conditions, nonfading, alkali resistant, and water insoluble.
- H. Pigments: ASTM C979/C979M; inorganic, inert, mineral pigments only, unaffected by atmospheric conditions, nonfading, alkali resistant, and water insoluble.
- I. Water: Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer and from one production run.

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2.3 MIXES

- A. Pointing Mortar for New Work:
 - 1. For Cast Stone: Proportion by volume; one part white Portland cement, two parts white sand, and 1/5 part hydrated lime.
- B. Masonry Mortar: ASTM C270/C270M for use at brick and standard concrete masonry units.
 - 1. Admixtures:
 - a. Do not use mortar admixtures, and color admixtures unless approved by Contracting Officer's Representative.
 - b. Do not use antifreeze compounds.
- C. Colored Mortar: For use at burnished block.
 - 1. Maintain uniform mortar color for exposed work, throughout.
 - 2. Match mortar color in approved sample.
- D. Color Admixtures:
 - 1. Proportion as specified by manufacturer.
 - 2. Color as selected by Architect from manufacturer's standard colors.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.2 MIXING

- A. Measure ingredients by volume using known capacity container.
- B. Mix for 3 to 5 minutes in a mechanically operated mortar mixer.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar Stiffened Because of Water Loss Through Evaporation:
 - 1. Re-temper by adding water to restore to proper consistency and workability.
 - 2. Discard mortar reaching initial set or unused within two hours of mixing.
- E. Pointing Mortar:
 - 1. Mix dry ingredients with enough water to produce damp mixture of workable consistency retaining shape when formed into ball.
 - 2. Allow mortar to stand in dampened condition for 60 to 90 minutes.
 - 3. Add water to bring mortar to a workable consistency before use.

3.3 MORTARING

- A. Type M Mortar: Use for parging below grade.
- B. Type S Mortar: Use for masonry below grade, and setting cast stone.
- C. Brick Veneer Over Frame Back Up Walls: Use Type S Portland cement-lime mortar.
- D. Type N Mortar: Use for other masonry work.
- E. Type N Mortar: Use for pointing items and tuck pointing specified.

3.4 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.

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1. Take and test samples during progress of work according to ASTM C780/C780M.

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SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Grout for filling hollow concrete masonry cores.

1.2 RELATED REQUIREMENTS

- A. Grout used in Section:
 - 1. Section 04 20 00, UNIT MASONRY.
 - 2. Section 04 72 00, CAST STONE MASONRY.
- B. Ready-Mixed Grout: Section 09 30 13, CERAMIC/PORCELAIN TILING.
- C. Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute (ANSI):
 - 1. A118.6-10 - Standard Cement Grouts for Tile Installation.
- C. ASTM International (ASTM):
 - 1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
 - 2. C150/C150M-15 - Portland Cement.
 - 3. C207-06(2011) - Hydrated Lime for Masonry Purposes.
 - 4. C404-11 - Aggregates for Masonry Grout.
 - 5. C476-11 - Grout for Masonry.
 - 6. C595/C595M-15e1 - Blended Hydraulic Cement.
 - 7. C979/C979M-10 - Pigments for Integrally Colored Concrete.
 - 8. C1019-14 - Sampling and Testing Grout.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
- C. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify pre-consumer recycled content percentage by weight.
- D. Test Reports: Certify each product complies with specifications.
 - 1. Grout, each type.
 - 2. Cement.
 - 3. Aggregate.
- E. Certificates: Certify each product complies with specifications.
 - 1. Blended hydraulic cement.
 - 2. Portland cement.
 - 3. Grout.
 - 4. Hydrated lime.
 - 5. Aggregate.
 - 6. Color admixture.

1.5 QUALITY ASSURANCE

- A. Preconstruction Testing:
 - 1. Engage independent testing laboratory to perform tests and submit reports.

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- a. Deliver samples to laboratory in number and quantity required for testing.
- 2. Grout:
 - a. Test compressive strength according to ASTM C1019 standard.
- 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement containing more than 0.03 percent water soluble alkali.
- 4. Aggregate:
 - a. Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

1.7 STORAGE AND HANDLING

- A. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Grout Components:
 - 1. Hydrated Lime: ASTM C207, Type S.
 - 2. Aggregate For Masonry Grout: ASTM C404, Size 8.
 - 3. Blended Hydraulic Cement: ASTM C595, Type IS, IP.
 - 4. Portland Cement: ASTM C150, Type I.
 - 5. Liquid Acrylic Resin:
 - a. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.
 - 6. Water: Potable, free of substances that are detrimental to grout, masonry, and metal.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer and from one production run.

2.3 MIXES

- A. Grout: ASTM C476; fine grout and coarse grout.
 - 1. Color Admixture:
 - a. Pigments: ASTM C979, inert, stable to atmospheric conditions, nonfading, alkali resistant, and water insoluble.
 - b. Use mineral pigments only. Organic pigments are not acceptable.
- B. Ready-Mixed Grout: ANSI A118.8.

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PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Clean mortar from masonry cells protruding more than 13 mm (1/2 inch) to permit grout flow.
- D. Remove debris from grout spaces.
- E. Verify reinforcement is correctly placed before placing grout.

3.2 MIXING

- A. Mix grout in mechanically operated mixer.
 - 1. Mix grout for five minutes, minimum.
- B. Measure ingredients by volume using container of known capacity.
- C. Mix water with grout dry ingredients.
 - 1. Slump Range: 200 to 275 mm (8 to 11 inches).

3.3 GROUTING

- A. Install grout according to Section 04 20 00, UNIT MASONRY.
- B. Use fine grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is 50 mm (2 inches) or less.
- C. Use either fine grout or coarse grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is greater than 50 mm (2 inches).
- D. Use grout for filling bond beam or lintel units.

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SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Interior standard and burnished face concrete masonry units; exterior face brick.

1.2 RELATED REQUIREMENTS

- A. Sealants and Sealant Installation: Section 07 92 00, JOINT SEALANTS.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Concrete Institute (ACI):
1. 315-99 - Details and Detailing of Concrete Reinforcement.
 2. 530.1/ASCE 6/TMS 602-13 - Specification for Masonry Structures.
- C. ASTM International (ASTM):
1. A615/A615M-15a1 - Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
 2. A951/A951M-14 - Steel Wire for Masonry Joint Reinforcement.
 3. A1064/A1064M-15 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
 4. C62-13a - Building Brick (Solid Masonry Units Made from Clay or Shale).
 5. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
 6. C90-14 - Load-Bearing Concrete Masonry Units.
 7. D1056-14 - Flexible Cellular Materials - Sponge or Expanded Rubber.
 8. D2240-05(2010) - Rubber Property-Durometer Hardness.
 9. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.
- D. American Welding Society (AWS):
1. D1.4/D1.4M-11 - Structural Welding Code - Reinforcing Steel.
- E. Brick Industry Association (BIA):
1. TN 11B-88 - Guide Specifications for Brick Masonry, Part 3.
- F. Federal Specifications (Fed. Spec.):
1. FF-S-107C(2) - Screws, Tapping and Drive.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Special masonry shapes, profiles, and placement.
 2. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
- C. Manufacturer's Literature and Data:
1. Description of each product.
 2. Installation instructions.
- D. Samples:
1. Face brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
 2. Concrete masonry units, when exposed in finish work.
- E. Sustainable Construction Submittals:

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1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- F. Certificates: Certify products comply with specifications.
 1. Face brick.
 2. Solid and load-bearing concrete masonry units, including fire-resistant rated units.

1.5 QUALITY ASSURANCE

- A. Mockups:
 1. Before starting masonry, build a mockup panel minimum 1800 mm by 1800 mm (6 feet by 6 feet) with 600 mm (24 inch) 90 degree return for outside corner.
 - a. Use masonry units from random cubes of units delivered on site.
 - b. Include structural backup, reinforcing, ties, and anchors.
 2. Mockup panel approved by Contracting Officer's Representative set workmanship and aesthetic quality for masonry work.
 3. Clean sample panel to test cleaning methods.
 4. Remove mockup panel when directed by Contracting Officer's Representative.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products above grade, protected from contamination.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Hot and Cold Weather Requirements: Comply with ACI 530.1/ASCE 6/TMS 602.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
 1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.2 UNIT MASONRY PRODUCTS

- A. Brick:
 1. Face Brick:
 - a. ASTM C216, Grade SW, Type FBS.
 - b. Brick when tested according to ASTM C67: Classified slightly efflorescent or better.
 - c. Size:

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- 1) Modular.
 2. One Face Exposed: Grade S, Type I.
 3. Two Faces Exposed: Grade S, Type II.
 4. Color: Match Building 29 Brick.
- B. Concrete Masonry Units (CMU):
1. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
 - a. Unit Weight: Lightweight.
 - b. Fire rated units for fire rated partitions.
 2. Sizes: Modular, 200 mm by 400 mm (8 inches by 16 inches) nominal face dimension; thickness as indicated on drawings.
 3. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (1 inch) minimum radius rounded vertical exterior corners (bullnose units).
 4. Burnished and Scored Units:
 - 1) Scored and Burnished Face Units: Ground and polished finish on exposed faces, and scored vertically at center of block to appear as 200mm by 200mm (8 inches x 8 inches) block. Color as selected from manufacturers standard colors.

2.3 ANCHORS, TIES, AND REINFORCEMENT

- A. Steel Reinforcing Bars: ASTM A615/A615M; Grade 60, deformed bars.
- B. Joint Reinforcement:
1. Form from wire complying with ASTM A951/A951M.
 2. Hot dipped galvanized after fabrication.
 3. Width of joint reinforcement 40 mm (1.6 inches) less than nominal thickness of masonry wall or partition.
 4. Cross wires welded to longitudinal wires.
 5. Joint reinforcement minimum 3000 mm (10 feet) long, factory cut.
 6. Joint reinforcement with crimp formed drip is not acceptable.
 7. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
 8. Ladder Design:
 - a. Longitudinal wires deformed 5 mm (0.20 inch) diameter wire.
 - b. Cross wires 4 mm (0.16 inch) diameter.
 9. Trussed Design:
 - a. Longitudinal and cross wires minimum 4 mm (0.16 inch nominal) diameter.
 - b. Longitudinal wires deformed.
 10. Multiple Wythes and Cavity Wall Ties:
 - a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.
 - b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe minimum 75 mm (3 inches) spaced 400 mm on center (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).
- C. Adjustable Veneer Anchor for Framed Walls:
1. Two piece, adjustable anchor and tie.
 2. Anchor and tie may be either loop or angle type; provide only one type throughout.
 3. Loop Type:
 - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long,

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with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.

- b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage anchor and be embedded minimum 50 mm (2 inches) into bed joint of masonry veneer.
4. Angle Type:
 - a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
 - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded minimum 50 mm (2 inches) into the bed joint of masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.
- D. Dovetail Anchors:
1. Corrugated steel dovetail anchors formed of 1.5 mm (0.06 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, □40 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
 2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend minimum 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
 3. Form dovetail anchor slots from 0.6 mm (0.02 inch) thick galvanized steel (with felt or fiber filler).
- E. Individual Ties:
1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to rectangular shape minimum 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not acceptable.
 2. Adjustable Cavity Wall Ties:
 - a. Adjustable wall ties may be furnished at Contractor's option.
 - b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
 - c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
 - d. Form one piece to rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into bed joint 50 mm (2 inches).
 - e. Form other piece to 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having 75 mm (3 inch) long bent section for engaging 105 mm (4-1/8 inch) wide piece to form adjustable connection.
- F. Wall Ties, (Mesh or Wire):
1. Mesh wall ties formed of ASTM A1064/A1064M, W0.5, 2 mm, (0.08 inch) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
 2. Rectangular wire wall ties formed of W1.4, 3 mm, (0.12 inch) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

2.4 ACCESSORIES

- A. Weeps:

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1. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
2. Weep Tubing: Round, polyethylene, 9 mm (3/8 inch) diameter, 100 mm (4 inches) long.
3. Weep Hole: Flexible PVC louvered configuration with rectangular closure strip at top.
- B. Cavity Drain Material: Open mesh polyester sheets or strips to prevent mortar droppings from clogging the cavity.
- C. Preformed Compressible Joint Filler:
 1. Thickness and depth to fill joint.
 2. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
 3. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.
- D. Box Board:
 1. Mineral Fiber Board: ASTM C612, Class 1.
 2. 25 mm (1 inch) thickness.
 3. Other spacing material having similar characteristics is acceptable subject to Contracting Officer's Representative's approval.
- E. Masonry Cleaner:
 1. Detergent type cleaner selected for each type masonry.
 2. Acid cleaners are not acceptable.
 3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.
- F. Fasteners:
 1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
 2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.
- G. Welding Materials: AWS D1.4/D1.4M, type to suit application.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- C. Wall Openings:
 1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
 2. When items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
 3. Finish joints in exterior face masonry work with jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
 4. Tool Exposed interior joints in finish work concave unless specified otherwise.

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- E. Lintels:
 1. Use steel lintels, for brick masonry openings, as indicated.
 2. Lintel Bearing Length: Minimum 100 mm (4 inches) at both ends.
 3. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.
- F. Wall, Furring, and Partition Units:
 1. Lay out field units to provide one-half running bond, unless indicated otherwise.
 2. Align head joints of alternate vertical courses.
 3. At sides of openings, balance head joints in each course on vertical center lines of openings.
 4. Minimum Masonry Unit Length: 100 mm (4 inches).
 5. On interior partitions provide 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
- G. Use minimum 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless indicated otherwise.
- H. Before connecting new masonry with previously laid masonry, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- I. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.
- J. Wetting and Wetting Test:
 1. Test and wet brick and clay tile according to BIA TN 11B.
 2. Do not wet concrete masonry units before laying.

3.2 INSTALLATION - ANCHORAGE

- A. Veneer to Framed Walls:
 1. Install adjustable veneer anchors.
 2. Fasten anchor to stud through sheathing with self-drilling and tapping screw, one at both ends of loop type anchor.
 3. Space anchors maximum 400 mm (16 inches) on center vertically at each stud.
- B. Veneer to Concrete Walls:
 1. Install dovetail slots in concrete vertically at 400 mm (16 inches) on centers.
 2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
 3. Anchor new masonry facing to existing concrete with adjustable cavity wall ties spaced at 400 mm, (16 inches) maximum vertical intervals, and at 400 mm (16 inches) maximum horizontal intervals. Fasten ties to concrete with power actuated fasteners or concrete nails.
- C. Anchorage to Steel Beams or Columns:
 1. Use adjustable beam anchors on each flange.
 2. At columns weld steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.3 INSTALLATION - REINFORCEMENT

- A. Joint Reinforcement:
 1. Install joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.

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2. Reinforcing is acceptable in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry.
5. Wherever brick masonry is backed up with stacked bond masonry, install multiple wythe joint reinforcement in every two courses of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:

1. Install reinforcing bars in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated on drawings.
2. Bond Beams:
 - a. Form Bond beams of load-bearing concrete masonry units filled with grout and reinforced with two No. 15m (No. 5) reinforcing bars unless shown otherwise. Do not cut reinforcement.
 - b. Brake bond beams only at expansion joints and at control joints, if shown.
 - c. Provide temporary bracing for walls over 8 feet tall until permanent horizontal bracing is completed.
3. Grout openings:
 - a. Leave cleanout holes in double wythe walls during construction by omitting units at base of one side of wall.
 - b. Locate 75 mm by 75 mm (3 inches. by 3 inches.) min. cleanout holes at location of vertical reinforcement.
 - c. Keep grout space clean of mortar accumulation and debris. Clean as work progresses and immediately before grouting.

3.4 INSTALLATION - BRICK EXPANSION JOINTS AND CMU CONTROL JOINTS

- A. Provide brick expansion joint (EJ) and CMU control joints (CJ) where indicated on drawings. If not indicated install at spacings recommended by National Concrete Masonry Association TEK 10-2B recommendations.
- B. Keep joint free of mortar and other debris.
- C. Joints Occur In Masonry Walls:
 1. Install preformed compressible joint filler in brick wythe.
- D. Joints Occur In Masonry Walls:
 1. Install preformed compressible joint filler in brick wythe.
 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on both sides of shear key.
- E. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
- F. Interrupt joint reinforcement at expansion and control joints.
- G. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.5 INSTALLATION - BUILDING EXPANSION JOINTS

- A. Keep expansion and seismic joints open and free of mortar. Remove mortar and other debris.

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- B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Fill opening in exposed face of expansion joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.6 INSTALLATION - ISOLATION JOINT

- A. Where full height walls and partitions lie parallel or perpendicular to and under structural beams and shelf angles, provide minimum 9 mm (3/8 inch) separation between walls and partitions and bottom of beams and shelf angles.
- B. Insert continuous full width strip of non-combustible type compressible joint filler.
- C. Fill opening in exposed face of isolation joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 INSTALLATION - BRICKWORK

- A. Lay clay brick according to BIA TN 11B.
- B. Laying:
 - 1. Lay brick in one-half running bond with bonded corners, unless indicated otherwise. Match bond of existing building on alterations and additions.
 - 2. Maintain bond pattern throughout.
 - 3. Do not use brick smaller than half-brick at any angle, corner, break, and jamb.
 - 4. Where length of cut brick is greater than one half length, maintain vertical joint location.
 - 5. Lay exposed brickwork joints symmetrical about center lines of openings.
 - 6. Do not structurally bond multi-wythe brick walls, unless indicated on drawings.
 - 7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
 - 8. Lay brick for sills with wash and drip.
 - 9. Build solid brickwork as required for anchorage of items.
- C. Joints:
 - 1. Exterior And Interior Joint Widths: Lay for three equal joints in 200 mm (8 inches) vertically, unless shown otherwise.
 - 2. Arches:
 - a. Face radial arches with radial brick with center line of joints on radial lines.
 - b. Form Radial joints of equal width.
 - c. Bond arches into backing with metal ties in every other joint.
- D. Weep Holes:
 - 1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in wall.
 - 2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
 - 3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.
- E. Cavity Walls:
 - 1. Keep air space clean of mortar accumulations and debris.

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2. Veneer Framed Walls:
 - a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
 - b. Keep air space clean of mortar accumulations and debris.

3.8 INSTALLATION - CONCRETE MASONRY UNITS

A. Types and Uses:

1. Provide special concrete masonry shapes as required, including bond beam units, sash units, and corner units. Provide solid concrete masonry units, where full units cannot be installed, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Do not install brick jambs in exposed finish work.
5. Install concrete building brick only as filler in backup material where not exposed.
6. Construct fire resistance in fire rated partitions meeting fire ratings indicated on drawings.

B. Laying:

1. Lay concrete masonry units with 9 mm (3/8 inch) joints, with a bond overlap of minimum 1/4 of unit length.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill voids with mortar or grout.
7. Provide 6 mm (1/4 inch) open joint for sealant between existing construction, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings minimum 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge masonry against steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes indicated on drawings.
12. At time of placement, ensure steel reinforcement is free of loose rust, mud, oil, and other contamination capable of affecting bond.
13. Place steel reinforcement at spacing indicated on drawings before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place vertically by centering clips, caging devices, tie wire, or other approved methods.
16. Support vertical bars near each end and at maximum 192 bar diameter on center.
17. Splice reinforcement or attach reinforcement to dowels by placing in contact and securing with wire ties.

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18. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
19. Grout cells of concrete masonry units, containing reinforcing bars, solid as specified.
20. Install cavity and joint reinforcement as masonry work progresses.
21. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

3.9 GROUTING

- A. Preparation:
 1. Clean grout space of mortar droppings before placing grout.
 2. Close cleanouts.
 3. Install vertical solid masonry dams across grout space for full height of wall at intervals of maximum 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
 4. Verify reinforcing bars are installed as indicated on drawings.
- B. Placing:
 1. Place grout in grout space in lifts as specified.
 2. Consolidate each grout lift after free water has disappeared but before plasticity is lost.
 3. Do not slush with mortar or use mortar with grout.
 4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inches) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. Longitudinal run of masonry may be stopped off only by raking back one-half masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.
- C. Puddling Method:
 1. Consolidate by puddling with grout stick during and immediately after placing.
 2. Grout cores of concrete masonry units containing reinforcing bars solid as masonry work progresses.
- D. Low Lift Method:
 1. Construct masonry to 1.5 m (5 feet) maximum height before grouting.
 2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

3.10 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on drawings or approved submittal drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at spacing indicated on drawings. Support and secure vertical bars against displacement. Install horizontal reinforcement as masonry work progresses. Where vertical bars are shown in close proximity, provide clear distance between bars of minimum one bar diameter or 25 mm (1 inch), whichever is greater.
- C. For columns, piers and pilasters, maintain clear distance between vertical bars as indicated on drawings, minimum 1.5 bar diameters or 38 mm (1-1/2 inches), whichever is greater. Provide lateral ties as indicated on drawings.

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- D. Splice reinforcement bars only where indicated on drawings, unless approved by Contracting Officer's Representative. Provide lapped splices. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- E. Provide minimum lap as indicated on approved submittal drawings, or if not indicated, minimum 48 bar diameters.
- F. Embed metal ties in mortar joints as work progresses, with minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- G. Embed prefabricated horizontal joint reinforcement as work progresses, with minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement minimum 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- H. Anchoring: Anchor reinforced masonry work to supporting structure as indicated on drawings.
- I. Anchor reinforced masonry walls at intersections with non-reinforced masonry.

3.11 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within tolerances according to ACI 530.1/ASCE 6/TMS 602 and as follows:
- B. Maximum variation from plumb:
 - 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
 - 2. In 6000 mm (20 feet) - 9 mm (3/8 inch).
 - 1. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
 - 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 - 2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
 - 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
 - 2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
 - 1. Minus 6 mm (1/4 inch).
 - 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
 - 1. Accurate to minus 0 mm (0 inch).
 - 2. Plus 6 mm (1/4 inch).

3.12 CLEANING AND REPAIR

- A. General:
 - 1. Clean exposed masonry surfaces on completion.
 - 2. Protect adjoining construction materials and landscaping during cleaning operations.
 - 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
 - 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Brickwork:
 - 1. First wet surfaces with clean water, then wash down with detergent solution. Do not use muriatic acid.

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2. Brush with stiff fiber brushes while washing, and immediately wash with clean water.
 3. Remove traces of detergent, foreign streaks, or stains of any nature.
- C. Concrete Masonry Units:
1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
 2. Allow mud to dry before brushing.

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SECTION 04 72 00
CAST STONE MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This sections specifies manufactured concrete units to simulate a natural stone.
- B. Installation of cast stone units.

1.2 RELATED WORK

- A. Setting and pointing mortar: Section 04 05 13, MASONRY MORTARING.
- B. Joint sealant and application: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Cast stone, sample panel, size 100 by 300 by 300 mm (4 by 12 by 12 inches) each color and finish.
 - 2. Show finish on two 100 mm (4-inch) edges and 300 by 300 mm (12 by 12 inch) surface.
- C. Shop Drawings:
 - 1. Cast stone showing exposed faces, profiles, cross sections, anchorage, reinforcing, jointing and sizes.
 - 2. Setting drawings with setting mark.
- D. Certificates: Test results indicating that the cast stone meets specification requirements and proof of plant certification.
- E. Submit manufacturers test results of cast stone previously made by manufacturer.
- F. Laboratory Data: Description of testing laboratories facilities and qualifications of its principals and key personnel.
- G. List of jobs furnished by the manufacturer, which were similar in scope and at least three (3) years of age.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Store cast stone under waterproof covers on planking clear of ground.
- B. Protect from handling, dirt, stain, and water damage.
- C. Mark production units with the identification marks as shown on the shop drawings.
- D. Package units and protect them from staining or damage during shipping and storage.
- E. Provide an itemized list of product to support the bill of lading.

1.5 WARRANTY

- A. Warranty exterior masonry walls against moisture leaks, any defects and subject to terms of "Warranty of Construction", FAR clause 52.246-21.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. Cast Stone Institute Technical Manual and Cast Stone Institute standard specifications.

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- C. American Society for Testing and Materials (ASTM):
- A167-99(R2009).....Stainless and Heat Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - A185-07.....Steel, Welded Wire Fabric, Plain for Concrete
 - A615/A615M-09.....Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
 - C33-11.....Concrete Aggregates
 - C150-09.....Portland Cement
 - C503-10.....Marble Dimension Stone (Exterior)
 - C568-10.....Limestone Dimension Stone
 - C615-11.....Granite Dimension Stone
 - C616-10.....Quartz-Based Dimension Stone
 - C979-10.....Pigments for Integrally Colored Concrete
 - C1194-03.....Compressive Strength of Architectural Cast Stone
 - C1195-03.....Absorption of Architectural Cast Stone
 - C1364-10.....Architectural Cast Stone.
 - D2244-09.....Calculation of Color Differences from Instrumentally Measured Color Coordinates.

1.7 QUALITY ASSURANCE

- A. The Manufacturer:
1. Must have 5 years minimum continuous operating experience and have facilities for manufacturing cast stone as described herein. Manufacturer shall have sufficient plant facilities to produce the shapes, quantities and size of cast stone required in accordance with the project schedule.
 2. Must be a member of the Cast Stone Institute.
 3. Must have a certified plant (certification by the Cast Stone Institute).
- B. Stone setter: Must have 5 years' experience setting cast or natural building stone.
- C. Testing: One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14 m³) delivered to the job:
1. Three (3) field cut cube specimens from each of these sample shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as specified.
 2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
 3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.
 4. Manufacturer shall submit a written list of projects similar and at least three (3) years of age, along with owner, architect and contractor references.

1.8 MANUFACTURING TOLERANCES

- A. Cross section dimensions shall not deviate by more than + 1/8 in. (3 mm) from approved dimension.
- B. Length of units shall not deviate by more than length /360 or + 1/8 in. (3mm), whichever is greater, not to exceed + 1/4 in (6 mm). Maximum length of any unit shall not exceed 15 times the average thickness of such unit unless otherwise agreed by the manufacturer.
- C. Warp bow or twist of units shall not exceed length/360 or + 1/8 in. (3 mm), whichever is greater.

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- D. Location of dowel holes, anchor slots, flashing grooves, false joints and similar features - On formed sides of unit, 1/8 in (3 mm), on unformed sides of unit, 3/8 in (9 mm) maximum deviation.

1.9 MOCK-UP

- A. Provide full size unit(s) for use in construction of sample wall. The mock-up becomes the standard of workmanship for the project.

PART 2 - PRODUCTS

2.1 ARCHITECTURAL CAST STONE

- A. Comply with ASTM C 1364
- B. Physical properties: Provide the following:
1. Compressive Strength - ASTM C 1194: 6,500 psi (45 Mpa) minimum for products at 28 days.
 2. Absorption - ASTM C 1195: 6% maximum by the cold water method, or 10% maximum by the boiling method for products as 28 days.
 3. Air Content - ASTM C173 or C231, for wet cast product shall be 4-8% for units exposed to freeze-thaw environments. Air entrainment is not required for vibrant dry tamp (VDT) products.
 4. Freeze thaw - ASTM C 1364L The cumulative percent weight loss (CPWL) shall be less than 5% after 300 cycles of freezing and thawing.
 5. Linear Shrinkage - ASTM C 426L Shrinkage shall not exceed 0.065%.
- C. Job site testing - One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14m³) delivered to the job site:
1. Three (3) field cut cube specimens from each of these samples shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as allowed by ACI 318.
 2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
 3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.

2.2 RAW MATERIALS

- A. Portland cement - Type I or Type III, white and/or grey, ASTM C 150.
- B. Coarse aggregates - Granite, quartz or limestone, ASTM C 33, except for gradation, and are optional for the vibrant dry tamp (VDT) casting method.
- C. Fine aggregates - Manufactured or natural sands, ASTM C 33, except for gradation.
- D. Colors - Inorganic iron oxide pigments, ASTM C 979 except that carbon black pigments shall not be used.
- E. Admixtures- Comply with the following:
1. ASTM C 260 for air-entraining admixtures.
 2. ASTM C 494/C 495 M Types A-G for water reducing, retarding, accelerating and high range admixtures.
 3. Other admixtures: integral water repellents and other chemicals, for which no ASTM Standard exists, shall be previously established as suitable for use in concrete by proven field performance or through laboratory testing.
 4. ASTM C 618 mineral admixtures of dark and variable colors shall not be used in surfaces intended to be exposed to view.

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5. ASTM C 989 granulated blast furnace slag may be used to improve physical properties. Tests are required to verify these features.

F. Water - Potable

G. Reinforcing bars:

1. ASTM A 615/A 615M. Grade 40 or 60 steel galvanized or epoxy coated when cover is less than 1.5 in. (37 mm).

2. Welded Wire Fabric: ASTM A 185 where applicable for wet cast units.

H. All anchors, dowels and other anchoring devices and shims shall be standard building stone anchors commercially available in a non-corrosive material such as zinc plated, galvanized steel, brass, or stainless steel Type 302 or 304.

2.3 COLOR AND FINISH

A. Match sample on file.

B. All surfaces intended to be exposed to view shall have a fine-grained texture similar to natural stone, with no air voids in excess of 1/32 in. (0.8 mm) and the density of such voids shall be less than 3 occurrences per any 1 in² (25mm²) and not obvious under direct daylight illumination at a 5 ft. (1.5m) distance.

C. Units shall exhibit a texture approximately equal to the approved sample when viewed under direct daylight illumination at a 10 ft (3m) distance.

D. ASTM D 2244 permissible variation in color between units of comparable age subjected to similar weathering exposure.

1. Total color difference - not greater than 6 units.

2. Total hue difference-not greater than 2 units.

2.4 REINFORCING

A. Reinforce the units as required by the drawings and for safe handling and structural stress.

1. Minimum reinforcing shall be 0.25 percent of the cross section area.

B. Reinforcement shall be non-corrosive where faces exposed to weather are covered with less than 1.5in. (38 mm) of concrete material. All reinforcement shall have minimum coverage of twice the diameter of the bars.

C. Minor chipping resulting from shipment and delivery shall not be grounds for rejection. Minor chips shall not be obvious under direct daylight illumination from a 20-ft (6m) distance.

D. The occurrence of crazing or efflorescence shall not constitute a cause for rejection.

E. Remove cement film, if required, from exposed surface prior to packaging for shipment.

2.5 CURING

A. Cure units in a warm curing chamber 100 F (37.8 C) at 95 percent relative humidity for approximately 12hours, or cure in a 95 percent moist environment at a minimum 70F (21.1 C) for 16 hours after casting. Additional yard curing at 95 percent relative humidity shall be 350-degree-days (i.e. 7 days @ 50F (10.0 C) or 5 days @ 70F (21.0 C) prior to shipping. Form cured units shall be protected from moisture evaporation with curing blankets or curing compounds after casting.

PART 3 - EXECUTION

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3.1 EXAMINATION

- A. Installing contractor shall check cast stone materials for fit and finish prior to installation. Do not set unacceptable units.

3.2 SETTING TOLERANCES

- A. Comply with Cast Stone Institute SM Technical Manual.
- B. Set stones 1/8 in. (3 mm) or less, within the plane of adjacent units.
- C. Joints, plus - 1/6 in. (1.5 mm), minus - 1/8 in. (3 mm).

3.3 JOINTING

- A. Joint size:
 1. At stone/brick joints 3/8 in. (9.5 cm).
 2. At stone/stone joints in vertical position 1/4 in. (6 mm) (3/8 in. (9.5 mm) optional).
 3. Stone/stone joint exposed on top 3/8 in. (.5 mm).
- B. Joint Materials:
 1. Mortar, Type N, ASTM C 270.
 2. Use a full bed of mortar at all bed joints.
 3. Flush vertical joints full with mortar.
 4. Leave all joints with exposed tops or under relieving angles open for sealant.
 5. Leave head joints in coping and projecting components open for sealant.
- C. Location of joints:
 1. As shown on shop drawings.
 2. At control and expansion joints unless otherwise shown.

3.4 SETTING

- A. Drench units with clean water prior to setting.
- B. Fill dowel holes and anchor slots completely with mortar or non-shrink grout.
- C. Set units in full bed of mortar, unless otherwise detailed.
- D. Rake mortar joints 3/4 in. (18 mm) in. for pointing.
- E. Remove excess mortar from unit faces immediately after setting.
- F. Tuck point unit joints to a slight concave profile.

3.5 JOINT PROTECTION

- A. Comply with requirements of Section 07 92 00, JOINT SEALANTS.
- B. Prime ends of units, insert properly sized backing rod and install required sealant.

3.6 REPAIR AND CLEANING

- A. Repair chips with touchup materials furnished by manufacturer.
- B. Saturate units to be cleaned prior to applying an approved masonry cleaner.
- C. Consult with manufacturer for appropriate cleaners.

3.7 INSPECTION AND ACCEPTANCE

- A. Inspect finished installation according to Bulletin #36 published by the Cast Stone Institute.

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**SECTION 05 12 00
 STRUCTURAL STEEL FRAMING**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Structural steel shapes, plates, and bars.
 2. Structural pipe.
 3. Bolts, nuts, and washers.

1.2 RELATED REQUIREMENTS

- A. Materials Testing And Inspection During Construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Painting: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Institute of Steel Construction (AISC):
1. AISC Manual - Steel Construction Manual, 14th Ed.
 2. 303-10 - Code of Structural Steel Buildings and Bridges.
 3. 360-10: Specification for Structural Steel Buildings.
- C. The American Society of Mechanical Engineers (ASME):
1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.
- D. American Welding Society (AWS):
1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
- E. ASTM International (ASTM):
1. A6/A6M-14 - General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
 2. A36/A36M-14 - Carbon Structural Steel.
 3. A53/A53M-12 - Pipe, Steel, Black and Hot-Dip, Zinc-Coated, Welded and Seamless.
 4. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
 5. A307-14 - Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.
 6. A325-14 - Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength.
 7. A500/A500M-13 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
 8. A992/A992M-15 - Structural Shapes.
 9. F2329/F2329M-15 - Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy steel Bolts, Screws, washers, Nuts, and Special Threaded Fasteners.
- F. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.
- G. Military Specifications (Mil. Spec.):
1. MIL-P-21035 - Paint, High Zinc Dust Content, Galvanizing, Repair.
- H. Occupational Safety and Health Administration (OSHA):
1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
 2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.
- I. Research Council on Structural Connections (RCSC) of The Engineering Foundation:

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1. Specification for Structural Joints Using ASTM A325 or A490 Bolts.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
- C. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- D. Test Reports: Certify products comply with specifications.
 - 1. Welders' qualifying tests.
- E. Certificates: Certify each product complies with specifications.
 - 1. Structural steel.
 - 2. Steel connections.
 - 3. Welding materials.
 - 4. Shop coat primer paint.
- F. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Fabricator with project experience list.
 - 2. Installer with project experience list.
 - 3. Welders and welding procedures.

1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.
 - 1. Regularly fabricates specified products.
 - 2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
- B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
- C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.
- D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.6 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. W-Shapes:
 - 1. ASTM A992/A992M.
- B. Channel and Angles:
 - 1. ASTM A36/A36M.
- C. Plates and Bars:

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1. ASTM A36/A36M.
- D. Hollow Structural Sections:
 1. ASTM A500/A500M.
- E. Structural Pipe: ASTM A53/A53M, Grade B.
- F. Bolts, Nuts and Washers: Galvanized for galvanized framing and plain finish for other framing.
 1. High-strength bolts, including nuts and washers: ASTM A325.
 2. Threaded Rods: ASTM A307, Grade A.
 3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.
- G. Welding Materials: AWS D1.1, type to suit application.

2.2 PRODUCTS - GENERAL

- A. Sustainable Construction Requirements:
 1. Steel Recycled Content: 30 percent total recycled content, minimum.
 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Paints and coatings.

2.3 FABRICATION

- A. Fabricate structural steel according to Chapter M, AISC 360.
- B. Shop and Field Connections:
 1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
 2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

2.4 FINISHES

- A. Shop Priming:
 1. Prime paint structural steel according to AISC 303, Section 6.
 - a. Interstitial Space Structural Steel: Prime paint, unless indicated to receive sprayed on fireproofing.
- B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.
- C. Do not paint:
 1. Surfaces within 50 mm (2 inches) of field welded joints.
 2. Beam top flanges receiving shear connector studs applied.
- D. Bolts, Nuts, and Washers Galvanizing: ASTM F2329, hot-dipped.

2.5 ACCESSORIES

- A. General: Shop paint steel according to AISC 303, Section 6.
- B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.
- C. Galvanizing Repair Paint: MPI No. 18.

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PART 3 - EXECUTION

3.1 ERECTION

- A. Erect structural steel according to AISC 303 and AISC 360.
- B. Set structural steel accurately at locations and elevations indicated on drawings.
- C. Maintain erection tolerances of structural steel within AISC 303 requirements.
 - 1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.
- D. Weld and bolt connections as specified for shop connections.

3.2 FIELD PAINTING

- A. After welding, clean and prime weld areas to match adjacent finish.
- B. Touch-up primer damaged by construction operations.
- C. Apply galvanizing repair paint to galvanized coatings damaged by construction operations.
- D. Finish Painting: As specified in Section 09 91 00, PAINTING.

3.3 FIELD QUALITY CONTROL

- A. Record Survey:
 - 1. Engage testing agency as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform testing.
 - 2. Inspect and test bolted connections.
 - 3. Visually inspect all welds.
 - 4. Perform ultrasonic testing on all partial or complete joint penetration welds.

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**SECTION 05 21 00
 STEEL JOIST FRAMING**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies open web steel joists.

1.2 RELATED WORK:

- A. Structural Steel: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Finish Painting: Section 09 91 00, PAINTING.

1.3 DESIGN REQUIREMENTS:

Design all elements with the latest published version of applicable Codes.

1.4 TOLERANCES:

Deviation from a straight line between ends of any installed joist shall not exceed 10 mm in 3 m (3/8 inch in 10 feet).

1.5 REGULATORY REQUIREMENTS:

STEEL JOIST INSTITUTE: Standard Specifications, Load Tables and Weight Tables for Steel Joists and Joist Girders, (Latest Edition).

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop and Erection Drawings: Complete.
 - 1. Fabrication drawings including details and schedules for the fabrication and assembly of each joist.
 - 2. Erection drawings showing the size and location of each joist, bridging, cross bracing, bearing details, connections, welds, bolts and bearing plates.
- C. Certificates: STEEL JOIST INSTITUTE compliance.
- D. Design Calculations: If requested by the Resident Engineer, submit complete calculations covering the design of all members and connections. Calculations must be specifically applicable to the joists supplied.

1.7 QUALITY ASSURANCE:

Provide documentation that the joist manufacturer is a member of the Steel Joist Institute and has satisfactorily completed work of a similar scope and nature.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Institute of Steel Construction (AISC):
 - 1. Specification for Structural Steel Buildings - Allowable Stress Design and Plastic Design (Latest Edition).
 - 2. Load and Resistance Factor Design Specification for Structural Steel Buildings (Latest Edition).
- C. American Society for Testing and Materials (ASTM):
 - A307-07.....Carbon Steel Bolts and Studs, 400 MPa (60,000 psi) Tensile Strength
 - A325-09.....Structural Bolts, Steel, Heat Treated, 800/700 MPa (120/105 ksi) Minimum Tensile Strength
 - A490-08.....Heat-Treated Steel Structural Bolts, 1000 MPA (150 ksi) Minimum Tensile Strengths

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- D. American Welding Society (AWS):
 D1.1-08.....Structural Welding Code - Steel
- E. SSPC: The Society for Protective Coatings:
 Steel Structures Painting Manual, Volumes 1 and 2
- F. Steel Joist Institute (STEEL JOIST INSTITUTE):
 Standard Specifications, Load Tables and Weight Tables for Steel Joists
 and Joist Girders (Latest Edition).
- G. U.S. Army Corps of Engineers:
 CRD-C-621.....Specification for Non-Shrink Grout

PART 2 - PRODUCTS

2.1 OPEN WEB STEEL JOISTS:

K-Series conforming to STEEL JOIST INSTITUTE standard specifications.

2.2 ACCESSORIES - FITTINGS:

- A. Accessories and fittings, including end supports and bridging, in accordance with standard STEEL JOIST INSTITUTE specification under which joists were designed.
- B. Unfinished Threaded Fasteners: ASTM A307, Grade A, regular hexagon type, low carbon steel.
- C. High-strength bolts, including nuts and washers: ASTM A325 or A490 heavy hexagon structural bolts.

2.3 BEDDING MORTAR:

- A. For joist ends bearing on concrete or masonry, provide bedding mortar as follows:
 1. Portland cement and sand, mixed at a ratio of 1 part cement to 3 parts sand, by volume, with enough water for placement and hydration.
 2. Non-metallic, shrinkage-resistant mortar; premixed, non-corrosive, non-staining product containing selected silica sands, portland cement, shrinkage compensating agents, plasticizing and water reducing agents, complying with CRD-C-621.

PART 3 - EXECUTION

3.1 FABRICATION:

- A. Fabrication and assembly in accordance with applicable standard STEEL JOIST INSTITUTE specification:
 1. Make chord splices with full penetration welds capable of developing the ultimate strength in tension of the parent material. Make no allowance for the strength of back-up bars or other material incidental to welding.
 2. Provide shop-welded connection plates at panel points to receive supplemental framing.
 3. Extended Ends: Provide extended ends on joists where shown, complying with manufacturer's standards and requirements of applicable STEEL JOIST INSTITUTE specifications.
 4. Bridging: Provide horizontal or diagonal type bridging for joists and joist girders, complying with STEEL JOIST INSTITUTE specifications. Provide bridging anchors for ends of bridging lines terminating at walls or beams. Provide bridging adequate to resist the loads indicated on the Contract Documents.
 5. End Anchorage: Provide end anchorages, including bearing plates, to secure joists to adjacent construction, complying with STEEL JOIST INSTITUTE specifications, unless otherwise indicated. Design all end anchorages to resist a minimum net uplift of 1.6 kPa (35 pounds per square foot) of supported area.

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8. Provide supplemental steel support framing for metal deck where normal deck bearing is precluded by other framing members and minor openings.

3.2 SHOP PAINTING:

- A. Shop painting in accordance with applicable STEEL JOIST INSTITUTE standard specification.
- B. Shop paint joists and accessories with a rust-inhibiting primer paint. For joists which will be finish painted, limit paint to a primer which is compatible with specified finish paint. In high humidity areas, shop paint joists with a zinc-rich primer to receive top coats per the paint system manufacturer's recommendations.

3.3 ERECTION:

- A. Installation of joists in accordance with applicable STEEL JOIST INSTITUTE standard specification.
- B. Handle joists in a manner to avoid damaging of joists. Remove damaged joists from site, except when field repair is approved and such repairs are satisfactorily made in accordance with manufacturer's recommendations.
- C. Accurately set joists and end anchorage in accordance with the applicable STEEL JOIST INSTITUTE standard specification. Secure joists resting on masonry or concrete bearing surfaces by welding or bolting to the steel bearing plates as indicated on the Contract Documents. Secure bridging and anchoring in place prior to application of any construction loads. Distribute any temporary loads so that carrying capacity of any joist is not exceeded. Loads shall not be applied to bridging where joist lengths are 12 m (40 feet) and longer. Where joist lengths are 12 m (40 feet) and longer, install a center row of bolted diagonal bridging to provide lateral stability before slackening of hoisting lines.

3.4 FIELD PAINTING:

- A. Clean abraded, corroded, and field welded areas and touch up with same type of paint used in shop painting.
- B. Finish painting of steel surfaces is specified in Section 09 91 00, PAINTING.

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SECTION 05 31 00
STEEL DECKING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Corrugated metal form deck supporting concrete fill as roof substrate.
 2. Single pan fluted metal roof deck as roof substrate.

1.2 RELATED REQUIREMENTS

- A. Structural Steel Shapes: Section 05 12 00, STRUCTURAL STEEL FRAMING.
 B. Finish Painting: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
 B. AISI - American Iron and Steel Institute.
 1. S100-12 - Specification for the Design of Cold-formed Steel Structural Members.
 C. American Welding Society (AWS):
 1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
 2. D1.3/D1.3M-08 - Structural Welding Code - Sheet Steel.
 D. ASTM International (ASTM):
 1. A36/A36M-14 - Carbon Structural Steel.
 2. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 3. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
 4. C423-09a - Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
 5. E119-15 - Fire Tests of Building Construction and Materials.
 E. Military Specifications (Mil. Spec.):
 1. MIL-P-21035B - Paint, High Zinc Dust Content, Galvanizing Repair.
 F. Steel Deck Institute (SDI):
 1. No. 31-07 - Design Manual for Composite Deck, Form Decks, and Roof Decks.
 G. UL LLC (UL):
 1. Listed - Online Certifications Directory.
 2. 580-13 - Tests for Uplift Resistance of Roof Assemblies.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 B. Submittal Drawings:
 1. Show layout, connections to supporting members, anchorage, sump pans, accessories, deck openings and reinforcements.
 2. Show similar information necessary for completing installation as shown and specified, including supplementary framing, ridge and valley plates, cant strips, cut openings, special jointing or other accessories.
 3. Show welding, side lap, closure, deck reinforcing and closure reinforcing details.

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4. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Show steel decking section properties and structural characteristics.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Certificates: Certify each product complies with specifications.
 1. Fire Resistance Product Listing: For each metal deck type and thickness supporting concrete slab or fill.
 2. Show steel decking is UL Listed for specified application.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Welders and welding procedures.

1.5 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design steel decking and accessories according to AISI S100.
 1. Wind Uplift Resistance and Corner Conditions:
 - a. Eave Overhang: 2.1 kPa (45 psf), minimum.
 - b. Other Roof Areas: 1.4 kPa (30 psf), minimum.
 2. Wind Uplift Resistance and Corner Conditions: UL 580, Class 90.
 3. Fire Resistance: ASTM E119; as component of 1 hour rated roof assembly.
 4. Design side and end closures and attachment to supporting steel to safely support wet weight of concrete and construction loads.
 - a. Cantilever Closure Deflection: 3 mm (1/8 inch), maximum.

2.2 MATERIALS

- A. Galvanized Steel Sheet: ASTM A653/A653M; G60 G90 coating.
- B. Steel Shapes: ASTM A36/A36M.

2.3 PRODUCTS - GENERAL

- A. Sustainable Construction Requirements:
 1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 METAL ROOF DECK

- A. Metal Roof Deck: UL Listed as metal roof deck panels.
 1. Steel decking of the type, depth, thickness, and section properties as shown.
- B. Metal Form Deck: Corrugated deck units as permanent form for reinforced concrete slabs.
 1. Depth and Thickness: As indicated on drawings.
 2. Material: Galvanized sheet steel.
- C. Metal Roof Deck: Single pan fluted units with flat horizontal top surfaces as permanent support for superimposed loads.
 1. Deck Style:

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- a. Wide Rib (Type B) deck.
- 2. Depth and Thickness: As indicated on drawings.
- 3. Material: Galvanized sheet steel.
- D. Do not use steel deck for hanging supports of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

2.5 FABRICATION

- A. Fabricate steel decking in sufficient lengths to extend over 3 or more supports.
 - 1. Cut metal deck units to proper length in shop.
- B. Fabricate accessories required to complete installation of steel decking.
 - 1. Fabricate from sheet steel matching metal decking.
 - 2. Sheet Metal Accessories:
 - 3. Metal Cover Plates: For end-abutting decking, to close gaps at changes in deck direction, columns, walls and openings.
 - a. Sheet Steel: Minimum 2.6416 mm (0.104 inch) thick.
 - 4. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges.
 - a. Sheet Steel: Minimum 2.6416 mm (0.104 inch) thick.
 - 5. Metal Closure Strips: For openings between decking and other construction. Form to configurations required to provide tight-fitting closures at open ends of flutes and sides of decking.
 - a. Sheet Steel: Minimum 2.6416 mm (0.104 inch) thick.
 - 6. Ridge and Valley Plates: Minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 1/24 (1/2 inch per foot).
 - a. Sheet Steel: Minimum 2.6416 mm (0.104 inch) thick.
 - 7. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the drawings. Fabricate cant strips with minimum 125 mm (5 inch) face width.
 - a. Sheet Steel: Minimum 0.8 mm (0.03 inch) thick.

2.6 FINISHES

- A. Shop prime painted sheet steel with two coats of primer.

2.7 ACCESSORIES

- A. Mechanical Fasteners: Corrosion resistant, self-drilling, self-threading screws.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove contaminates from support surfaces where steel decking will be welded.
- D. Verify support framing installation is completed, plumbed, and aligned with temporary bracing installed where required.
- E. Coordinate with structural steel erector to prevent overloading of structural members when placing steel decking for installation.

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3.2 ERECTION

- A. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace deck units that become damaged after erection and before casting concrete at no cost additional to the Government.
- B. Place steel decking at right angles to supporting members with ends located over supports.
- C. Lap end joints 50 mm (2 inches), minimum.
- D. Roof Deck Fastening:
 - 1. Fasten deck to steel supporting members with mechanical fasteners.
 - a. Minimum screw fasteners at spacing indicated on drawings.
 - b. Where two units abut, fasten to support through both pieces. Stagger end laps one support space minimum.
 - 2. Fasten side laps of adjacent decking units with minimum #10 screw fasteners at spacing indicated on drawings.
- E. Corrugated Form Deck Fastening:
 - 1. Fasten corrugated form deck units at each support with #12 screws in valley of each side lap and at 304 mm (12 inches) maximum between.
- F. Cutting and Fitting:
 - 1. Field cut steel decking to accommodate penetrating items.
 - 2. Cut openings located and dimensioned on Structural Drawings.
 - 3. Coordinate openings for other penetrations shown on approved submittal drawings but not shown on Structural Drawings.
 - a. □°t and reinforce required opening.
 - 4. Make cuts neat and trim using metal saw, drill or punch-out device. Cutting with torches is prohibited.
 - 5. Do not make cuts in the metal deck that are not shown on the approved metal decking submittal drawings.
 - a. When additional openings are required, submit scaled drawing, locating required opening and other openings and supports in immediate area.
 - b. Do not cut the opening until drawing is approved by Contracting Officer's Representative.
 - c. Provide additional reinforcing and framing required for opening.
 - d. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected steel decking.
 - 6. Opening Reinforcement: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work.
- G. Touch up damaged factory finishes.
 - 1. Apply galvanizing repair paint to damaged galvanized surfaces.

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SECTION 05 40 00
COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:
1. Exterior non-load-bearing steel stud curtain wall.
 2. Steel joists.
 3. Steel trusses.

1.2 RELATED WORK:

- A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.
B. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
C. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

1.3 DESIGN REQUIREMENTS:

- A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.
- B. Structural Performance: Engineer, fabricate, and erect cold-formed metal framing to withstand design loads within limits and under conditions required.
1. Design Loads: As indicated on the Drawings.
 2. Design framing systems to withstand design loads without deflections greater than the following:
 - a. Exterior Non-load-Bearing Curtain wall: Lateral deflection of 1/240 of the wall height.
 - b. Roof Trusses: Total load vertical deflection of 1/240 of the span. Live load vertical deflection of 1/360 of the span.
 3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change (range) of 67 degrees C (120 degrees F).
 4. Design framing system to accommodate deflection of primary building structure and construction tolerances, and to maintain clearances at openings.
 5. Design exterior non-load-bearing curtain wall framing to accommodate lateral deflection without regard to contribution of sheathing materials.
 6. Engineering Responsibility: Engage a fabricator who assumes undivided responsibility for engineering cold-formed metal framing by employing a qualified professional engineer to prepare design calculations, shop drawings, and other structural data.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

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- B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.
- C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural characteristics.
- D. For cold-formed metal framing indicated to comply with certain design loadings, include structural analysis data sealed and signed by the qualified professional engineer who was responsible for its preparation.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Iron and Steel Institute (AISI):
 Specification and Commentary for the Design of Cold-Formed Steel Structural Members (1996)
- C. American Society of Testing and Materials (ASTM):
 A36/A36M-08.....Standard Specifications for Carbon Structural Steel
 A123/A123M-09.....Standard Specifications for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 A153/A153M-09.....Standard Specifications for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
 A307-10.....Standard Specifications for Carbon Steel Bolts and Studs
 A653/A653M-10.....Standard Specifications for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 C955.....Standard Specification for Load-Bearing (Transverse and Axial) Steel Studs, Runners (Tracks), and Bracing or Bridging for Screw Application of Gypsum Panel Products and Metal Plaster Bases
 C1107/C1107M-08.....Standard Specifications for Packaged Dry, Hydraulic-Cement Grout (Non-shrink)
 E488-96(R2003).....Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements
 E1190-95(R2007).....Standard Test Methods for Strength of Power-Actuated Fasteners Installed in Structural Members
- D. American Welding Society (AWS):
 D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel
- E. Military Specifications (Mil. Spec.):
 MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Sheet Steel for joists, studs and accessories 16 gage and heavier: ASTM A653, structural steel, zinc coated G90, with a yield of 340 MPa (50 ksi) minimum.

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- B. Sheet Steel for joists, studs and accessories 18 gage and lighter: ASTM A653, structural steel, zinc coated G90, with a yield of 230 MPa (33 ksi) minimum.
- C. Galvanizing Repair Paint: MIL-P-21035B.

2.2 WALL FRAMING:

- A. Steel Studs: Manufacturer's standard C-shaped steel studs of web depth indicated, with lipped flanges, and complying with the following:
 1. Design Uncoated-Steel Thickness: 1.20 mm (0.0474 inch).
 2. Flange Width: (1-5/8 inches)
 3. Web: Punched.
- B. Steel Track: Manufacturer's standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:
 1. Design Uncoated-Steel Thickness: Matching steel studs.
 2. Flange Width: 1 ¼" flange depth, except where deeper flange is indicated.

2.3 TRUSS FRAMING

- A. Truss Chords: Manufacturer's standard steel chord members, of size to meet design requirements, and complying with the following:
 1. Design Uncoated-Steel Thickness: 1.36 mm (0.0538 inch) at top chord, 1.09 mm (0.0428 inch) at bottom chord.
 2. Minimum Depth: 70 mm (2 3/4 inches).
- B. Manufacturer's standard steel web members as required to meet design requirements.

2.4 JOIST FRAMING:

- A. Steel Joists: Manufacturer's standard C-shaped steel joists, unpunched, of web depths indicated, with lipped flanges, and complying with the following:
 1. Design Uncoated-Steel Thickness: 1.20 mm (0.0474 inch).
 2. Flange Width: 41 mm (1 5/8 inches) minimum.

2.5 FRAMING ACCESSORIES:

- A. Fabricate steel framing accessories of the same material and finish used for framing members, with a minimum yield strength of 230 MPa (33 ksi).
- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:
 1. Supplementary framing.
 2. Bracing, bridging, and solid blocking.
 3. Web stiffeners.
 4. Rigid framing clips.
 5. Deflection track and vertical slide clips.
 5. Reinforcement plates.

2.6 ANCHORS, CLIPS, AND FASTENERS:

- A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.
- B. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times

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the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.

- C. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.7 REQUIREMENTS:

- A. Welding in accordance with AWS D1.3
- B. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 FABRICATION:

- A. Framing components may be preassembled into panels. Panels shall be square with components attached.
- B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.
- C. Hold members in place until fastened.
- D. Fabricate trusses using jigs or templates.
- E. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.
 - 1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - 2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.
- F. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

3.2 ERECTION:

- A. Handle and lift prefabricated panels in a manner as to not distort any member.
- B. Securely anchor tracks to supports as shown.
- C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.
- D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.
- E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.
- F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.
- G. Install headers in all openings that are larger than the stud spacing in that wall.
- H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.
- I. Studs in one piece for their entire length, splices will not be permitted.
- J. Provide temporary bracing and leave in place until framing is permanently stabilized.
- K. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.

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- L. Fasten reinforcement plate over web penetrations that exceed size of manufacturer's standard punched openings.

3.3 TRUSS ERECTION:

- A. Handle and lift trusses in a manner as to not distort any member.
- B. Install, bridge, and brace cold-formed steel trusses according to AISI S200, AISI S214, AISI "Code of Standard Practice for Cold-Formed Steel Structural Framing", and manufacturer's written instructions.
- C. Install trusses plumb, square, and true to line.
- D. Provide temporary bracing and leave in place until framing is permanently stabilized.
- E. Fasten trusses to supports with mechanical fasteners.
- F. Install permanent truss bracing and bridging as designed by the truss manufacturer and as shown on the shop drawings.

3.4 TOLERANCES:

- A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
- B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.
- C. Spacing of studs and trusses shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.
- D. Prefabricated panels and trusses shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

3.5 FIELD REPAIR:

Touch-up damaged galvanizing with galvanizing repair paint.

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**SECTION 05 50 00
 METAL FABRICATIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items
 - 2. Loose Lintels
 - 3. Shelf Angles
 - 4. Railings

1.2 RELATED WORK

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Prime and finish painting: Section 09 91 00, PAINTING.
- C. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

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- C. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
 - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
 - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
 - 1. Anodized finish as specified.
 - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.

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- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B18.6.1-97.....Wood Screws
 - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-12.....Structural Steel
 - A47-99(R2009).....Malleable Iron Castings
 - A48-03(R2012).....Gray Iron Castings
 - A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
 - A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
 - A240/A240M-14.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
 - A269-10.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
 - A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI
Tensile Strength
 - A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain
 - A786/A786M-09.....Rolled Steel Floor Plate
 - B221-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
 - B456-11.....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
 - B632-08.....Aluminum-Alloy Rolled Tread Plate
 - C1107-13.....Packaged Dry, Hydraulic-Cement Grout
(Nonsrink)
 - D3656-13.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
 - F436-11.....Hardened Steel Washers
 - F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head
Cap Screws and Studs for General Use
 - F593-13.....Stainless Steel Bolts, Hex Cap Screws, and
Studs
 - F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
 - D1.1-10.....Structural Welding Code Steel
 - D1.2-08.....Structural Welding Code Aluminum
 - D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
 - AMP 521-01.....Pipe Railing Manual
 - AMP 500-06.....Metal Finishes Manual

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- MBG 531-09.....Metal Bar Grating Manual
- MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
 - SP 1-04.....No. 1, Solvent Cleaning
 - SP 2-04.....No. 2, Hand Tool Cleaning
 - SP 3-04.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
 - RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Steel Pipe: ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.
 - 3. NPS (inside diameter) as shown.
- C. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- D. Malleable Iron Castings: A47.
- E. Primer Paint: As specified in Section 09 91 00, PAINTING.
- F. Grout: ASTM C1107, pourable type.

2.3 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
- B. Fasteners:
 - 1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
 - 2. Screws: ASME B18.6.1.
 - 3. Washers: ASTM F436, type to suit material and anchorage.
 - 4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

- A. Material
 - 1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
 - 2. Use material free of defects which could affect the appearance or service ability of the finished product.
- B. Size:

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1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
 - a. Fabricate items to design shown.
 - b. Furnish members in longest lengths commercially available within the limits shown and specified.
 - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
 - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
 - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
 - f. Prepare members for the installation and fitting of hardware.
 - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.

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- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
- 2. Welding:
 - a. Weld in accordance with AWS.
 - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
 - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
 - d. Finish welded joints to match finish of adjacent surface.
- 3. Joining:
 - a. Miter or butt members at corners.
 - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
- 4. Anchors:
 - a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
 - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- 5. Cutting and Fitting:
 - a. Accurately cut, machine and fit joints, corners, copes, and miters.
 - b. Fit removable members to be easily removed.
 - c. Design and construct field connections in the most practical place for appearance and ease of installation.
 - d. Fit pieces together as required.
 - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
 - f. Joints firm when assembled.
 - g. Conceal joining, fitting and welding on exposed work as far as practical.
 - h. Do not show rivets and screws prominently on the exposed face.
 - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.
- F. Finish:
 - 1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
 - 2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
 - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
 - d. Painted: AA-C22R10.
 - 3. Steel and Iron: NAAMM AMP 504.
 - a. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.

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- 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
- b. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
 - b) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
 - c) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
 - 2) Non ferrous metals: Comply with MAAMM-500 series.
- G. Protection:
 1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
 2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

- A. General:
 1. Fabricate ASTM A36 structural steel shapes as shown.
 2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
 3. Field connections may be welded or bolted.
- B. For Ceiling Hung Toilet Stall:
 1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
 2. Make provision for installation of stud bolts in lower flange of channel.
 3. Provide a continuous steel angle at wall and channel braces spaced as shown.
 4. Use threaded rod hangers.
 5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
- C. For Wall Mounted Items:
 1. For items supported by metal stud partitions.
 2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
 3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
 4. Steel hat channels where shown. Flange cut and flatted for anchorage to stud.
 5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
 6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.
- D. Supports for Folding Partition Tracks, and Items at Various Conditions at Suspended Ceilings:
 1. Fabricate of structural steel shapes as shown.
 2. Drill for anchor bolts of suspended item.

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2.6 FRAMES

- A. Elevator Entrance Wall Opening.
 - 1. Fabricate of channel shapes, plates, and angles as shown.
 - 2. Weld or bolt head to jamb as shown.
 - 3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
 - a. Provide holes for anchors.
 - b. Weld head to jamb members.

2.7 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 - 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 - 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:
 - 1. Fabricate lintel from plate bent to channel shape, and provide a minimum of 100 mm (4 inch) bearing each end.
 - 2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.8 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.
- B. Fabrication General:
 - 1. Provide continuous welded joints, dressed smooth and flush.
 - 2. Standard flush fittings, designed to be welded, may be used.
 - 3. Exposed threads will not be approved.
 - 4. Form handrail brackets to size and design shown.
- C. Handrails:
 - 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 - 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

PART 3 - EXECUTION

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3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 - 1. Design and finish as specified for shop welding.
 - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts, unless shown otherwise.
 - 4. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
 - 1. Locate center of support at anchorage point of supported item.
 - 2. Locate support at top and bottom of wall hung cabinets.
 - 3. Locate support at top of floor cabinets and shelving installed against walls.
 - 4. Locate supports where required for items shown.
- C. Support for cantilever grab bars:
 - 1. Locate channels or tube in partition for support as shown, and extend full height from floor to underside of structural slab above.
 - 2. Anchor at top and bottom with angle clips bolted to channels or tube with two, 9 mm (3/8 inch) diameter bolts.
 - 3. Anchor to floors and overhead construction with two 9 mm (3/8 inch) diameter bolts.
 - 4. Fasten clips to concrete with expansion bolts, and to steel with machine bolts or welds.

3.3 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.

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- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.4 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

3.5 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.6 RAILINGS

- A. Anchor to Walls:
 - 1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.
 - 2. Anchor flanged fitting with toggle bolt to steel support in frame walls.
- B. Handrails:
 - 1. Anchor brackets for metal handrails as detailed.
 - 2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
 - 3. Expansion bolt to concrete or solid masonry.
 - 4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.7 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.8 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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**SECTION 05 51 00
METAL STAIRS**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies steel stairs with railings.
- B. Types:
 - 1. Closed riser stairs with concrete filled treads and platforms.

1.2 RELATED WORK:

- A. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Wall handrails and railings for other than steel stairs: Section 05 50 00, METAL FABRICATIONS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.
- C. Fabrication qualifications.
- D. Installer qualifications.
- E. Calculations.
- F. Welding qualifications.

1.4 QUALITY ASSURANCE:

- A. Fabricator: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit fabricator qualifications.
- B. Installer: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit installer qualifications.
- C. Calculations: Provide professionally prepared calculations and certification of performance of this work, signed and sealed by a Professional Engineer registered in the state where the work is located. Perform structural design of the stair including supports for the metal stair frame. Indicate how Design Criteria as specified have been incorporated into the design.
- D. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M and AWS D1.3/D1.3M.

1.5 APPLICATION PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.
- B. American Society of Mechanical Engineers (ASME):
 - B18.2.1-12.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
 - B18.2.3.8M-81(R2005)....Metric Heavy Lag Screws
 - B18.6.3-13.....Machine Screws, Tapping Screws, and Metallic Drive Screws (Inch Series)
 - B18.6.5M-10.....Metric Thread Forming and Thread Cutting Tapping Screws
 - B18.6.7M-10.....Metric Machine Screws

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- B18.22M-81 (R2010).....Metric Plain Washers
 B18.21.1-09.....Washers: Helical Spring-Lock, Tooth Lock, and Plain Washer (Inch Series)
- C. ASTM International (ASTM):
 A36/A36M-14.....Structural Steel
 A47/A47M-99 (R2014).....Ferritic Malleable Iron Castings
 A48/A48M-03 (R2012).....Gray Iron Castings
 A53/A53M-12.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated Welded and Seamless
 A123/A123M-13.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware
 A307-14.....Carbon Steel Bolts, Studs and Threaded Rod 60,000 PSI Tensile Strength
 A653/A653M-13.....Steel Sheet, Zinc Coated (Galvanized) or Zinc Alloy Coated (Galvannealed) by the Hot-Dip Process
 A786/A786M-05 (R2009)....Rolled Steel Floor Plates
 A1008/A1008M-13.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength, Low-Alloy
 A1011/A1011M-14.....Steel, Sheet and Strip, Strip, Hot-Rolled Carbon, Structural, High-Strength, Low-Alloy
- D. American Welding Society (AWS):
 D1.1/D1.1M-10.....Structural Welding Code-Steel
 D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel
- E. The National Association of Architectural Metal Manufacturers (NAAMM) Manuals:
 AMP521-01.....Pipe Railing Manual, Including Round Tube
- F. American Iron and Steel Institute (AISI):
 S100-12.....Design of Cold-Formed Steel Structural Members
- G. National Fire Protection Association (NFPA):
 101-15.....Life Safety Code
- H. Society for Protective Coatings (SSPC):
 Paint 25 (1997; E 2004)..Zinc Oxide, Alkyd, Linseed Oil Primer for Use Over Hand Cleaned Steel, Type I and Type II

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA:

- A. Design stairs to support live load of 4.79 kN/sq. m (100 lbf/ sq. ft.) and a concentrated load of 1.33 kN (300 lbf) applied on an area of 2580 sq. mm (4 sq. in.).
 1. Uniform and concentrated loads need not be assumed to act concurrently.
 2. Provide stair framing capable of withstanding stresses resulting from railing loads in addition to the loads specified above. Limit deflection of treads, platforms, and framing members to L/360 or 6.4 mm (1/4 inch), whichever is less.
- B. Provide structural design, fabrication and assembly in accordance with requirements of NAAMM Metal Stairs Manual, except as otherwise specified or shown.
- C. Design handrails and top rails of guards to support uniform load of not 0.73 kN/m (50 lbf/ft.) applied in any direction and a concentrated load

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of 0.89 kN (200 lbf) applied in any direction. Uniform and concentrated loads need not be assumed to act concurrently.

- D. Infill of guards to support concentrated load of 0.22 kN (50 lbf) applied horizontally on an area of 0.093 sq. m (1 sq. ft.).
- E. Design fire stairs to conform to NFPA 101.

2.2 MATERIALS:

- A. Steel Pipe: ASTM A53/A53M, Standard Weight, zinc coated.
- B. Sheet Steel: ASTM A1008/A1008M.
- C. Structural Steel: ASTM A36/A36M.
- D. Steel Decking: Form from zinc coated steel conforming to ASTM A653/A653M, with properties conforming to AISI S100 Specification for the Design of Cold-Formed Steel Structural Members.
- E. Steel Plate: ASTM A1011/A1011M.
- F. Iron Castings: ASTM A48/A48M, Class 30.
- G. Malleable Iron Castings: ASTM A47/A47M.
- H. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 30 percent.

2.3 FABRICATION GENERAL:

- A. Fasteners:
 - 1. Conceal bolts and screws wherever possible.
 - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
 - 3. Galvanized zinc-coated fasteners in accordance with ASTM A153/A153M and used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.
 - 4. Standard/regular hexagon-head bolts and nuts be conforming to ASTM A307, Grade A.
 - 5. Square-head lag bolts conforming to ASME B18.2.3.8M, ASME B18.2.1.
 - 6. Machine screws cadmium-plated steel conforming to ASME B18.6.7M, ASME B18.6.3.
 - 7. Wood screws, flat-head carbon steel conforming to ASME B18.6.5M, ASME B18.6.1.
 - 8. Plain washers, round, general-assembly-grade, carbon steel conforming to ASME B18.22M, ASME B18.21.1.
 - 9. Lockwashers helical spring, carbon steel conforming to ASME B18.2.1, ASME B18.2.3.8M.
- B. Welding:
 - 1. Structural steel, AWS D1.1/D1.1M, and sheet steel, AWS D1.3/D1.3M.
 - 2. Where possible, locate welds on unexposed side.
 - 3. Grind exposed welds smooth and true to contour of welded member.
 - 4. Remove welding splatter.
- C. Remove sharp edges and burrs.
- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
- E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
- F. Shop Prime Painting: Shop prime steelwork with red oxide primer in accordance with SSPC Paint 25.
- G. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges. Ease exposed edges to a radius of approximately 0.8 mm (1/32 inch), and bend metal corners to the

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smallest radius possible without causing grain separation or otherwise impairing the work.

- H. Continuously weld corners and seams in accordance with the recommendations of AWS D1.1/D1.1M. Grind smooth exposed welds and flush to match and blend with adjoining surfaces.
- I. Form exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use Phillips flathead (countersunk) screws or bolts.
- J. Provide and coordinate anchorage of the type indicated with the supporting structure. Fabricate anchoring devices, space as indicated and required to provide adequate support for the intended use of the work.
- K. Use hot-rolled steel bars for work fabricated for bar stock unless work is indicated or specified as fabricated from cold-finished or cold-rolled stock.

2.4 RAILINGS:

- A. Fabricate railings, including handrails, from steel pipe.
 - 1. Connections may be standard fittings designed for welding, or coped or mitered pipe with full welds.
 - 2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.
- B. Return ends of handrail to wall and close free end.
- C. Provide standard terminal castings where fastened to newel.
- D. Space intermediate posts not over 1828 mm (6 feet) on center between end post or newel post.
- E. Fabricate handrail brackets from cast malleable iron.
- F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS:

- A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
- B. Fabricate pans for treads and platforms, and risers from sheet steel. Fabricate pans for platforms from steel decking where shown.
- C. Form risers with sanitary cove.
- D. Fabricate stringers, headers, and other supporting members from structural steel.
- E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION:

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill gap between the stringer and surrounding wall. Weld and apply primer, ready to accept paint finish.

3.2 RAILING INSTALLATION:

- A. Install standard terminal fittings at ends of posts and rails.

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- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3658 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3658 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING:

- A. Touch-up abraded areas with same primer paint used for shop priming.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies wood blocking, sheathing, nailers, rough hardware.

1.2 RELATED WORK:

- A. Sustainable design requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
B. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Sustainable Design Submittals, as described below:
1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
2. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
3. For composite wood products, submit documentation indicating that product contains no added urea formaldehyde.
C. Shop Drawings showing framing connection details, fasteners, connections and dimensions.
D. Manufacturer's Literature and Data:
1. Submit data for lumber, panels, hardware and adhesives.
2. Submit data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plants that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
3. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
4. For products receiving a waterborne treatment, submit statement that moisture content of treated materials was reduced to levels specified before shipment to project site.
E. Manufacturer's certificate for unmarked lumber.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
C. Stack plywood and other board products so as to prevent warping.
D. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

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1.5 QUALITY ASSURANCE:

- A. Installer: A firm with a minimum of three (3) years' experience in the type of work required by this section.

1.6 GRADING AND MARKINGS:

- A. Any unmarked lumber or plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
 NDS-15.....National Design Specification for Wood Construction
 WCD1-01.....Details for Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
 A190.1-07.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
 B18.2.1-12(R2013).....Square and Hex Bolts and Screws
 B18.2.2-10.....Square and Hex Nuts
 B18.6.1-81(R2008).....Wood Screws
- E. American Plywood Association (APA):
 E30-11.....Engineered Wood Construction Guide
- F. ASTM International (ASTM):
 A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
 C954-11.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
 C1002-14.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
 D198-14.....Test Methods of Static Tests of Lumber in Structural Sizes
 D2344/D2344M-13.....Test Method for Short-Beam Strength of Polymer Matrix Composite Materials and Their Laminates
 D2559-12a.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions
 D3498-03(R2011).....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
 D6108-13.....Test Method for Compressive Properties of Plastic Lumber and Shapes
 D6109-13.....Test Methods for Flexural Properties of Unreinforced and Reinforced Plastic Lumber and Related Products

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- D6111-13a.....Test Method for Bulk Density and Specific Gravity of Plastic Lumber and Shapes by Displacement
- D6112-13.....Test Methods for Compressive and Flexural Creep and Creep-Rupture of Plastic Lumber and Shapes
- F844-07a(R2013).....Washers, Steel, Plan (Flat) Unhardened for General Use
- F1667-13.....Nails, Spikes, and Staples
- G. American Wood Protection Association (AWPA):
 AWPA Book of Standards
- H. Commercial Item Description (CID):
 A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)
- I. Forest Stewardship Council (FSC):
 FSC-STD-01-001(Ver. 4-0)FSC Principles and Criteria for Forest Stewardship
- J. Military Specification (Mil. Spec.):
 MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- K. Environmental Protection Agency (EPA):
 40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products
- L. Truss Plate Institute (TPI):
 TPI-85.....Metal Plate Connected Wood Trusses
- M. U.S. Department of Commerce Product Standard (PS)
 PS 1-95.....Construction and Industrial Plywood
 PS 20-10.....American Softwood Lumber Standard
- N. ICC Evaluation Service (ICC ES):
 AC09.....Quality Control of Wood Shakes and Shingles
 AC174.....Deck Board Span Ratings and Guardrail Systems (Guards and Handrails)

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber must bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
1. Identifying marks are to be in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Structural Members: Species and grade as listed in the AFPA NDS having design stresses as shown.
- C. Lumber Other Than Structural:
1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 2. Framing lumber: Minimum extreme fiber stress in bending of 7584 kPa (1100 PSI).
 3. Furring, blocking, nailers and similar items 101 mm (4 inches) and narrower Standard Grade; and, members 152 mm (6 inches) and wider, Number 2 Grade.

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4. Board Sub-flooring: Shiplap edge, 25 mm (1 inch) thick, not less than 203 mm (8 inches) wide.

D. Sizes:

1. Conforming to PS 20.
2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.

E. Moisture Content:

1. Maximum moisture content of wood products is to be as follows at the time of delivery to site.
 - a. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - b. Lumber over 50 mm (2 inches) thick: 25 percent or less.

F. Fire Retardant Treatment:

1. Comply with Mil Spec. MIL-L-19140.
2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.

G. Preservative Treatment:

1. Do not treat Heart Redwood and Western Red Cedar.
2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 610 mm (24 inches) from ground; nailers, edge strips, blocking, crickets, curbs, cant, vent strips and other members provided in connection with roofing and flashing materials.
3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with AWPA Book use category system standards U1 and T1, except any process involving the use of Chromated Copper Arsenate (CCA) or other agents classified as carcinogenic for pressure treating wood is not permitted.

2.2 PLYWOOD:

A. Comply with PS 1.

B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.

C. Sheathing:

1. APA rated Exposure 1 or Exterior; panel grade CD or better.

2. Roof sheathing:

- a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 406 mm (16 inches) on center unless specified otherwise.
- b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 610 mm (24 inches) on center.

2.3 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

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- B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.
- C. Washers
 - 1. ASTM F844.
 - 2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.
- D. Screws:
 - 1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
 - 2. Wood to Steel: ASTM C954, or ASTM C1002.
- E. Nails:
 - 1. Size and type best suited for purpose unless noted otherwise. Provide aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
 - 2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Provide special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
 - 1. AFPA NDS for timber connectors.
 - 2. AITC A190.1 Timber Construction Manual for heavy timber construction.
 - 3. AFPA WCD1 for nailing and framing unless specified otherwise.
 - 4. APA for installation of plywood or structural use panels.
 - 5. TPI for metal plate connected wood trusses.
- B. Fasteners:
 - 1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA WCD1 where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use special nails with framing connectors.
 - c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
 - d. Use 8d or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - e. Use 16d or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - f. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 - g. Nailing Schedule; Using Common Nails:
 - 1) Joist bearing on sill or girder, toe nail three (3) 8d nails or framing anchor.
 - 2) Bridging to joist, toe nail each end two (2) 8d nails.

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- 3) Ledger strip to beam or girder three (3) 16d nails under each joint.
 - 4) Subflooring or Sheathing:
 - a) 152 mm (6 inch) wide or less to each joist face nail two (2) 8d nails.
 - b) Subflooring, more than 152 mm (6 inches) wide, to each stud or joint, face nail three (3) 8d nails.
 - c) Plywood or structural use panel to each stud or joist face nail 8d, at supported edges 152 mm (6 inches) on center and at intermediate supports 254 mm (10 inches) on center. When gluing plywood to joint framing increase nail spacing to 305 mm (12 inches) at supported edges and 508 mm (20 inches) o.c. at intermediate supports.
 - 5) Sole plate to joist or blocking, through sub floor face nail 20d nails, 406 mm (16 inches) on center.
 - 6) Top plate to stud, end nail two (2) 16d nails.
 - 7) Stud to sole plate, toe nail or framing anchor. Four (4) 8d nails.
 - 8) Doubled studs, face nail 16d at 610 mm (24 inches) on center.
 - 9) Built-up corner studs 16d at 610 mm (24 inches) (24 inches) on center.
 - 10) Doubled top plates, face nails 16d at 406 mm (16 inches) on center.
 - 11) Top plates, laps, and intersections, face nail two (2) 16d.
 - 12) Continuous header, two pieces 16d at 406 mm (16 inches) on center along each edge.
 - 13) Ceiling joists to plate, toenail three (3) 8d or framing anchor.
 - 14) Continuous header to stud, four (4) 16d.
 - 15) Ceiling joists, laps over partitions, face nail three (3) 16d or framing anchor.
 - 16) Ceiling joists, to parallel rafters, face nail three (3) 16d.
 - 17) Rafter to plate, toe nail three (3) 8d or framing anchor. Brace 25 mm (1 inch) thick board to each stud and plate, face nail three (3) 8d.
 - 18) Built-up girders and beams 20d at 812 mm (32 inches) on center along each edge.
2. Bolts:
 - a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Provide toggle bolts to hollow masonry or sheet metal.
 - e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.
 3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.
 4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.

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5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- C. Blocking Nailers, and Furring:
 1. Install furring, blocking, nailers, and grounds where shown.
 2. Provide longest lengths practicable.
 3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 610 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 127 mm (5 inches) in width.
 5. Install intermediate cut studs over headers and under sills to maintain uniformity of stud spacing.
 6. Provide single sill plates at bottom of opening unless otherwise indicated in contract documents. Toe nail to end stud, face nail to intermediate studs.
 7. Install 50 mm (2 inch) blocking for firestopping so that maximum dimension of any concealed space is not over 2438 mm (8 feet) in accordance with AFPA WCD1.
 8. Install corner bracing when plywood or structured use panel sheathing is not used.
 - a. Let corner bracing into exterior surfaces of studs at an angle of approximately 45 degrees, extended completely over walls plates, and secured at bearing with two (2) nails.
 - b. Provide 25 mm by 101 mm (1 inch by 4 inch) corner bracing.
- D. Rough Bucks:
 1. Install rough wood bucks at opening in masonry or concrete where wood frames or trim occur.
 2. Brace and maintain bucks plumb and true until masonry has been built around them or concrete cast in place.
 3. Cut rough bucks from 50 mm (2 inch) thick stock, of same width as partitions in which they occur and of width shown in exterior walls.
 4. Extend bucks full height of openings and across head of openings; fasten securely with anchors specified.
- E. Sheathing:
 1. Provide plywood or structural-use panels for sheathing.
 2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
 3. Set nails not less than 9 mm (3/8 inch) from edges.
 4. Install 50 mm by 101 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.

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SECTION 06 20 00
FINISH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes: Interior millwork.
- B. Items specified.
 - Shelving.
 - Base and upper cabinets.
 - Plastic laminate countertops.

1.2 RELATED REQUIREMENTS

- A. Adhesive, Paint, and Finish VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Wood doors: Section 08 14 00, INTERIOR WOOD DOORS.
- C. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International:
 - 1. A36/A36M-14 - Carbon Structural Steel.
 - 2. A53/A53M-12 - Pipe, Steel, Black and Hot-Dipped Zinc Coated, Welded and Seamless.
 - 3. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
 - 4. B26/B26M-14e1 - Aluminum-Alloy Sand Castings.
 - 5. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 - 6. E84-15b - Surface Burning Characteristics of Building Materials.
- C. American Hardboard Association (AHA):
 - 1. A135.4-04 - Basic Hardboard.
- D. Architectural Woodwork Institute (AWI):
 - 1. AWI-09 - Architectural Woodwork Quality Standards and Quality Certification Program.
- E. Builders Hardware Manufacturers Association (BHMA):
 - 1. A156.9-10 - Cabinet Hardware.
 - 2. A156.11-14 - Cabinet Locks.
 - 3. A156.16-13 - Auxiliary Hardware.
- F. Federal Specifications (Fed. Spec.):
 - 1. A-A-1922A - Shield Expansion (Calking Anchors, Single Lead).
 - 2. A-A-1936A - Adhesive, Contact, Neoprene Rubber.
 - 3. FF-N-836E- Nut: Square, Hexagon, Cap, Slotted, Castle, Knurled, Welding.
 - 4. FF-S-111D(1) - Screw, Wood (Notice 1 inactive for new design).
 - 5. MM-L-736C(1) - Lumber, Hardwood.
- G. Hardwood Plywood and Veneer Association (HPVA):
 - 1. HP1-09 - Hardwood and Decorative Plywood.
- H. Military Specification (Mil. Spec):
 - 1. MIL-L-19140E - Lumber and Plywood, Fire-Retardant Treated.
- I. National Particleboard Association (NPA):
 - 1. A208.1-09 - Wood Particleboard.
- J. National Electrical Manufacturers Association (NEMA):
 - 1. LD 3-05 - High-Pressure Decorative Laminates.
- K. U.S. Department of Commerce, Product Standard (PS):
 - 1. PS1-07 - Construction and Industrial Plywood.
 - 2. PS20-10 - American Softwood Lumber Standard.

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1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Manufacturer's literature and data:
 - 1. Finish hardware.

1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications:
 - 1. Regularly fabricates specified products.
 - 2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.
- B. Installer Qualifications:
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.
- D. Store products indoors in dry, weathertight, conditioned facility.
- E. Protect products from damage during handling and construction operations.

1.7 FIELD CONDITIONS

- A. Environment:
 - 1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
 - 2. Work Area Ambient Conditions: HVAC systems are complete, operational, and maintaining facility design operating conditions continuously, beginning 48 hours before installation until Government occupancy.
 - 3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.
 - 4. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.
- B. Field Measurements: Verify field conditions affecting fabrication and installation. Show field measurements on Submittal Drawings.
 - 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 LUMBER

- A. Grading and Marking:
 - 1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.

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2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
2. Millwork, standing and running trim, and rails: Actual size as shown or specified.

C. Softwood: PS-20, exposed to view appearance grades:

1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
2. Use Prime for painted or opaque finish.

D. Use edge grain Wood members exposed to weather.

2.2 PLYWOOD

A. Softwood Plywood:

1. Prod. Std.
2. Grading and Marking:
 - a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
 - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
4. Plastic Laminate Plywood Cores:
 - a. Exterior Type, and species group.
 - b. Veneer Grade: A-C.
5. Other: As specified for item.

2.3 PARTICLEBOARD

- A. NPA A208.1
- B. Plastic Laminate Particleboard Cores:
 1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
 2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.
- C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.4 PLASTIC LAMINATE

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.
- C. Cabinet Interiors including Shelving: Comply with NEMA, CLS as a minimum.
 1. Plastic laminate clad plywood or particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.

2.5 BUILDING BOARD (HARDBOARD)

- A. ANSI/AHA A135.4, 6 mm (1/4 inch) thick unless specified otherwise.

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2.6 ADHESIVE

- A. For Plastic Laminate: Fed. Spec. A-A-1936.
- B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.

2.7 STAINLESS STEEL

ASTM A167, Type 302 or 304.

2.8 ALUMINUM CAST

ASTM B26

2.9 ALUMINUM EXTRUDED

ASTM B221

2.10 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
 - 2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
 - 3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.
 - b. Expansion Bolts: A-A-1922A.
 - c. Screws: Fed. Spec. FF-S-111.
- B. Finish Hardware
 - 1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: Doors shall have flush pulls, fabricated of either chromium-plated brass; chromium-plated steel, stainless steel, or anodized aluminum.
 - b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm (3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
 - c. Adjustable Shelf Standards: B4061 with shelf rest B04083.
 - d. Concealed Hinges: B1601, minimum 110 degree opening.
 - e. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
 - f. Grommet: One-piece, round, for 63 mm (2 1/2 inch) holes, zinc die-cast, plated brushed nickel; Hafle 429.94.658 or approved equal.
 - 2. Cabinet Locks: ANSI A156.11.
 - a. Drawers and Hinged Door: E07262.
 - 3. Edge Strips Moldings:
 - a. Driven type "T" shape with serrated retaining stem; vinyl plastic to match plastic laminate color.
 - 4. Primers: Manufacturer's standard primer for steel providing baked enamel finish.
 - 5. Finish: As selected by Architect from manufacturer's standard finishes.

2.11 MOISTURE CONTENT

- A. Moisture content of lumber and millwork at time of delivery to site.
 - 1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
 - 2. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

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2.12 FABRICATION

A. General:

1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
2. Finish woodwork shall be free from pitch pockets.
3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
8. Plastic Laminate Work:
 - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
 - b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.
 - c. Use backing sheet on concealed large panel surface when decorative face does not occur.

B. Shelves:

1. Plastic laminate covered, 19 mm (3/4 inch) thick plywood or particle board core with edges and ends having plastic molded edge strips. Size, finish and number as shown.

C. Base and Upper Cabinets:

1. Fabricate to AWI premium grade construction in conformance with AWI Section 400, CASEWORK.
2. Use softwood for structural framing member's standard sizes, space not over 400 mm (16 inches) on center.
3. Use drawer guides on drawers with pulls.
4. Use pulls and concealed hinges on doors.
5. Use adjustable shelf standards with shelf rests or 5 mm holes spaced at approximately 1 1/4" o.c. with shelf rests.
6. Use decorative plastic laminate on exposed surfaces including cabinet interiors.
7. Overlay frame of apron with drawer and door face.
8. Provide cut outs for electrical devices and outlets.

D. Plastic Laminate Countertops:

1. Fabricate plastic laminate on five-ply plywood or particleboard core 19 mm (3/4 inch) thick with plastic laminate backing sheet.
2. Front edge over cabinets not less than 38 mm (1-1/2 inches) thick.
3. Fabricate in largest sections practicable.
4. Fabricate with joints flush on top surface.
5. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
6. Fabricate with end splashes where against walls or cabinets.
7. Splash Backs and End Splashes:
 - a. Not less than 19 mm (3/4 inch) thick.
 - b. Height 100 mm (4 inches) unless noted otherwise.
 - c. Fabricate splash back in maximum lengths practical of the same material.
8. Drill or cutout for sinks, faucets, and other penetrations.
 - a. Accurately cut for size of penetration.

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PART 3 - EXECUTION

3.1 PREPARATION

- B. Examine and verify substrate suitability for product installation.
- C. Protect existing construction and completed work from damage.
- D. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.

3.2 INSTALLATION

- A. Installation:
 1. Prime millwork receiving transparent finish and back-paint concealed surfaces.
 2. Fasten trim with fine finishing nails, screws, or glue as required.
 3. Set nails for putty stopping. Provide washers under bolt heads where no other bearing plate occurs.
 4. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
 5. Plumb and level items unless shown otherwise.
 6. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
 7. Apply adhesive uniformly for full contact.
- B. Shelves:
 1. Install vertical slotted shelf standards, ANSI A156.9, B04103 to studs with toggle bolts through each fastener opening. Double slotted shelf standards may be used where adjacent shelves terminate.
 - a. Install brackets ANSI A156.9, B04113, providing supports for shelf not over 900 mm (36 inches) on center and within 13 mm (1/2 inch) of shelf end unless shown otherwise.
 - b. Install shelves on brackets so front edge is restrained by bracket.
 - c. Install with butt joints in straight runs and miter at corners.
- C. Countertop: Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
 1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
 2. Use round head bolts or screws.
 3. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.

3.2 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed surfaces. Remove contaminants and stains.
- C. Touch up damaged factory finishes.
 1. Repair painted surfaces with touch up primer.

3.3 PROTECTION

- A. Protect finish carpentry from traffic and construction operations.
- B. Cover finish carpentry with reinforced kraft paper, and plywood or hardboard.
- C. Remove protective materials immediately before acceptance.
- D. Repair damage.

- - - E N D - - -

**SECTION 07 17 00
BENTONITE PANEL WATERPROOFING**

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Bentonite clay waterproofing panels and accessories.
- B. Drainage panels.
- C. Locations: Geotextile/bentonite clay waterproofing membrane at vertical and horizontal surfaces below grade at elevator pit, and building walls where finish floor is below grade and where indicated on the drawings. Apply protection board at vertical surfaces.

1.2 SYSTEM PERFORMANCE

- A. Provide bentonite clay waterproofing products which have been produced and installed to establish and maintain watertight continuous seals.

1.3 SUBMITTALS

- A. Product Data: Provide product criteria, characteristics, accessories, jointing and seaming methods, and termination conditions.
- B. Shop Drawings: Indicate required flashings, control joints, and expansion joints, sealing at openings, projections, penetrations, reglets, and sleeves.
- C. Certificate: Certify that products meet or exceed specified requirements.
- D. Subcontractor's Approval by Manufacturer: Submit document stating manufacturer's acceptance of subcontractor as an Approved Applicator for the specified materials.
- E. Warranty: Submit manufacturer warranty to ensure forms have been completed in Owner's name and registered with manufacturer.
- F. Samples: Submit verification samples.

1.4 QUALITY ASSURANCE

- A. Manufacturer: Provide geotextile/bentonite clay waterproofing membrane produced by a manufacturer with a minimum of 5 years experience in the waterproofing industry.
- B. Installer: Firm with not less than 3 years of successful experience in installation of bentonite clay or other related waterproofing products and which is specifically approved in writing by the manufacturer of primary waterproofing materials.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials in original manufacturer's packaging and store materials in strict accordance with manufacturer's instructions.
- B. Remove and replace products that have been prematurely exposed to moisture.

1.6 FIELD CONDITIONS

- A. Install materials in accordance with all safety and weather conditions required by the manufacturer.
- B. Install materials only after work on the applicable substrate is complete.

1.7 WARRANTY

- A. Contractor shall provide waterproofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21 and a minimum manufacturer's warranty of five years in accordance with industry standards.
- B. General Contractor shall remove and replace materials concealing waterproofing at no extra cost to Owner.
- C. Warranty to cover waterproofing failing to resist penetration of water.

1. Exception: Where such failures are the result of structural failures of building. Hairline cracking of concrete due to temperature change or shrinkage is not considered a structural failure.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer: Subject to compliance with requirements, provide product of one of the following or approved equal.
 1. 'CCW MiraCLAY'; Carlisle Coatings and Waterproofing, Inc.
 2. 'Voltex DS'; Colloid Environmental Technologies Company.

2.2 MATERIALS

- A. Bentonite: Granulated pure, dry, bentonite clay comprised of 90 percent minimum sodium montmorillonite; 90 percent minimum passing No. 20 mesh sieve and 10 percent maximum passing No. 200 mesh sieve.
- B. Geotextile-Faced Panels: One layer of non-woven polypropylene geotextile fabric, center core filled with self healing, self expanding bentonite clay granules and one layer of woven polypropylene geotextile fabric; all layers needle punched together with high-strength polypropylene yarn.
 1. Minimum Bentonite Fill: 1.0 pound per square foot.
 2. Minimum Panel Weight: 70 lbs.
- C. Joint Packing: Water soluble plastic filled with bentonite clay granules; 2 inch diameterx24 inches long.
- D. Joint Seal: Moist and hydrated bentonite clay gel using water and glycol for below-freezing application and water for above-freezing application.

2.3 ACCESSORIES

- A. Fasteners: Box stapler or similar device to mechanically fasten membrane sheets together at horizontal applications.
- B. Adhesive: Manufacturer's recommended type.
- C. Polyethylene Sheet: 4 mil thick.
- D. Drainage Panel: 1/4 inch thick formed plastic hollowed sandwich panel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify substrate surfaces are smooth and durable; free of matter detrimental to application of waterproofing system.
- C. Verify that items that penetrate surfaces to receive waterproofing are securely installed.
- D. Do not proceed with the work until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and prepare surfaces to receive waterproofing in accordance with manufacturer's instructions.
- B. Remove concrete fins, projections, and form ties.
- C. Fill holes, cracks, honeycombs, and voids with bentonite gel seal, minimum 1/8 inch thick, extending minimum 3 inches beyond defect.

3.3 APPLICATION - GENERAL

- A. Install panels in accordance with manufacturer's instructions.
- B. Cut panels parallel to corrugations to prevent bentonite loss.
- C. Seal construction joints with joint seal.
- D. Prevent geotextile/bentonite clay waterproofing membrane from hydrating before being covered with overburden. When threat of rain is imminent, geotextile/bentonite clay waterproofing membrane should be covered with

polyethylene sheeting.

3.4 APPLICATION - VERTICAL SURFACES

- A. Install single-ply panels with masonry nails, starting at base of foundation.
- B. Fold panels around corners with corrugations vertical. Install unfolded panels with corrugations horizontal.
- C. Lap adjoining panels 1-1/2 inches.
- D. Stagger vertical joints at mid-panel on succeeding courses.
- E. Stagger vertical joints minimum 16 inches on succeeding courses.
- F. Install one extra layer of panels at external corners.
- G. Place joint packing continuous along junction of wall and footing. Secure to prevent movement.

3.5 APPLICATION - BELOW SLABS UNDER HYDROSTATIC CONDITIONS

- A. Place polyethylene sheet over subgrade; lap joints 4 inches.
- B. Lay single-ply panels in slab form. Align panels with edge of slab. Do not lay panels over pile caps or footings supporting slab edges. Stagger joints of adjoining panel rows.
- C. Lap joints 1-1/2 inch. Secure laps to prevent displacement.
- D. Extend panels up vertical surfaces minimum 12 inches to overlap vertically applied bentonite panels.
- E. Install joint seal in 1 inch high beads around penetrations through panels and 1/2 inch high beads around chair legs not placed on pads. Cover beads with polyethylene sheet collars, cut to size. Lay joint seal continuously along and around protrusions, penetrations, and at abutting walls. Secure to prevent movement.
- F. Inspect and repair any damaged material before concrete pour.

3.6 INSTALLATION - DRAINAGE PANEL

- A. Place drainage panel directly over waterproofing, butt joints, place to encourage drainage downward.
- B. Place protection board over drainage panel; butt joints.
- C. Scribe and cut boards around projections, penetrations, and interruptions.
- D. Adhere protection board to substrate with mastic.

3.7 PROTECTION

- A. Do not permit traffic over unprotected or uncovered waterproofing.
- B. Cover installed waterproofing with temporary polyethylene sheeting. Remove sheeting just before backfilling begins.

3.8 CLEANING

- A. Cleaning: Remove temporary coverings and protection of adjacent work areas. Repair or replace damaged installed products. Remove construction debris from project site and legally dispose of debris.

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**SECTION 07 21 13
 THERMAL INSULATION**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Thermal insulation.
 - a. Board or block insulation at foundation perimeter.
 - b. Batt or blanket insulation at exterior framed walls.
 - c. Batt insulation at attic assemblies above conditioned spaces.
 - d. Board or block insulation at masonry cavity walls.
 2. Acoustical insulation.
 - a. Batt and blanket insulation at interior framed partitions.

1.2 RELATED REQUIREMENTS

- A. Adhesives VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Insulating Concrete Systems: Section 03 52 00, LIGHTWEIGHT CONCRETE ROOF INSULATION.
- C. Insulation for Cavity Face of Masonry: Section 04 20 00, UNIT MASONRY.
- D. Safing Insulation: Section 07 84 00, FIRESTOPPING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 1. C552-15 - Cellular Glass Thermal Insulation.
 2. C553-13 - Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 3. C578-15 - Rigid, Cellular Polystyrene Thermal Insulation.
 4. C591-15 - Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation.
 5. C612-14 - Mineral Fiber Block and Board Thermal Insulation.
 6. C665-12 - Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing.
 7. C728-15 - Perlite Thermal Insulation Board.
 8. C954-15 - Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Base to Steel Studs From 0.033 (0.84 mm) inch to 0.112 inch (2.84 mm) in thickness.
 9. C1002-14 - Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.
 10. D312/D312M-15 - Asphalt Used in Roofing.
 11. E84-15a - Surface Burning Characteristics of Building Materials.
 12. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Show insulation type, thickness, and R-value for each location.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Adhesive indicating manufacturer recommendation for each application.
- D. Sustainable Construction Submittals:

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1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
2. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.
- C. Protect foam plastic insulation from UV exposure.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL

- A. Insulation Thickness:
 1. Provide thickness required by R-value shown on drawings.
 2. Provide thickness indicated when R-value is not shown on drawings.
- B. Insulation Types:
 1. Provide one insulation type for each application.
- C. Sustainable Construction Requirements:
 1. Insulation Recycled Content:
 - a. Polyisocyanurate/polyurethane rigid foam: 9 percent recovered material.
 - b. Glass fiber reinforced: 6 percent recovered material.
 - c. Phenolic rigid foam: 5 percent recovered material.
 - d. Rock wool material: 75 percent recovered material.
 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-Flooring Adhesives and Sealants.

2.2 THERMAL INSULATION

- A. Perimeter Insulation In Contact with Soil:
 1. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX.
 2. Cellular Glass Block: ASTM C552, Type I or IV.
- B. Exterior Framing or Furring Insulation:
 1. Mineral Fiber: ASTM C665, Type II, Class C, Category I where concealed by thermal barrier.
 2. Mineral Fiber: ASTM C665, Type III, Class A at other locations.
- C. Floor Assemblies Above Conditioned Spaces:
 1. Mineral Fiber: ASTM C665, Type II, Class C, Category I where concealed by thermal barrier.
 2. Mineral Fiber: ASTM C665, Type III, Class A at other locations.
- D. Masonry Cavity Wall Insulation:

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1. Mineral Fiber Board: ASTM C612, Type II, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).
2. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).
3. Polystyrene Board: ASTM C578, Type X.
4. Perlite Board: ASTM C728.
5. Cellular Glass Block: ASTM C552, Type I or IV.

2.3 ACOUSTICAL INSULATION

- A. Semi Rigid, Batts and Blankets:
 1. Widths and lengths to fit tight against framing.
 2. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semi rigid unfaced.
 - a. Density: nominal 4.5 pound.
 3. Mineral Fiber Batt or Blankets: ASTM C665 unfaced.
 4. Maximum Surface Burning Characteristics: ASTM E84.
 - a. Flame Spread Rating: 25.
 - b. Smoke Developed Rating: 450.
- B. Sound Deadening Board:
 1. Mineral Fiber Board: ASTM C612, Type IB.
 - a. Thickness: 13 mm (1/2 inch).
 2. Perlite Board: ASTM C728.
 - a. Thickness: 13 mm (1/2 inch).

2.4 ACCESSORIES

- A. Fasteners:
 1. Staples or Nails: ASTM F1667, zinc-coated, size and type to suit application.
 2. Screws: ASTM C954 or ASTM C1002, size and length to suit application with washer minimum 50 mm (2 inches) diameter.
 3. Impaling Pins: Steel pins with head minimum 50 mm (2 inches) diameter.
 - a. Length: As required to extend beyond insulation and retain cap washer when washer is placed on pin.
 - b. Adhesive: Type recommended by manufacturer to suit application.
- B. Insulation Adhesive:
 1. Nonflammable type recommended by insulation manufacturer to suit application.
- C. Tape:
 1. Pressure sensitive adhesive on one face.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.

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1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install insulation with vapor barrier facing the heated side, unless indicated otherwise.
- C. Install board insulation with joints close and flush, in regular courses, and with end joints staggered.
- D. Install batt and blanket insulation with joints tight. Fill framing voids completely. Seal penetrations, terminations, facing joints, facing cuts, tears, and unlapped joints with tape.
- E. Fit insulation tight against adjoining construction and penetrations, unless indicated otherwise.

3.3 THERMAL INSULATION

- A. Perimeter Insulation In Contact with Soil:
 1. Vertical insulation:
 - a. Fill joints of insulation with same material used for bonding.
 - b. Bond polystyrene board to surfaces with adhesive.
 - c. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
 2. Horizontal insulation under concrete floor slab:
 - a. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
 - b. Extend insulation from foundation walls towards center of building minimum 600 mm (24 inches).
- B. Exterior Framing or Furring Insulation:
 1. General:
 - a. Open voids are not acceptable.
 - b. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.
 - c. Pack behind outlets, around pipes, ducts, and services encased in walls.
 - d. Hold insulation in place with pressure sensitive tape.
 - e. Lap facing flanges together over framing for continuous surface. Seal penetrations through insulation and facings.
 2. Metal Studs:
 - a. Fasten insulation between metal studs, framing, and furring with pressure sensitive tape continuous along flanged edges.
 3. Ceilings and Soffits:
 - a. Metal Framing:
 - 1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.
 - 2) At metal framing and ceilings suspension systems, install insulation above suspended ceilings and metal framing at right angles to main runners and framing.
 - 3) Tape insulation tightly together without gaps. Cover metal framing members with insulation.
 - b. Ceiling Transitions:
 - 1) In areas where suspended ceilings transition to structural ceiling, install blanket or batt insulation.
 - 2) Extend insulation from suspended ceiling to underside of structure above.

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- 3) Secure blanket and batt with continuous cleats to structure above.
- C. Inside Face of Exterior Wall Insulation:
1. Location: On interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to face of studs to support interior wall finish where indicated.
 2. Bond insulation to solid vertical surfaces with adhesive. Fill joints with adhesive cement.
 3. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings maximum 300 mm (12 inches) on center. Stagger fasteners at board joints. Install fasteners at each corner.
- D. Floor Assemblies Above Unconditioned Spaces:
1. Use impaling pins for attach insulation to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.
 - a. Bond insulation with adhesive when separate vapor retarder is used.
- E. Masonry Cavity Wall Insulation:
1. Install insulation on exterior faces of concrete and masonry inner wythes of cavity walls.
 2. Bond polystyrene board to surfaces with adhesive.
 3. Bond mineral polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive.
 4. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
 5. Fill insulation joints with same material used for bonding.

3.4 ACOUSTICAL INSULATION

- A. General:
1. Install insulation without voids.
 2. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.
 3. Pack behind outlets, around pipes, ducts, and services encased in walls.
 4. Hold insulation in place with pressure sensitive tape.
 5. Lap facer flanges together over framing for continuous surface. Seal all penetrations through the insulation and facers.
 6. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- B. Semi Rigid, Batts and Blankets:
1. Semi Rigid Batts and Blankets:
 - a. When insulation is not full thickness of cavity, adhere insulation to one side of cavity, maintaining continuity of insulation and covering penetrations or embeddings.
 - b. Metal Framing:
 - 1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.
 - 2) At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing.
 - 3) Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.
- C. Sound Deadening Board:

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1. Secure with screws to metal framing. Secure sufficiently in place until subsequent cover is installed. Seal all cracks with caulking.

3.5 CLEANING

- A. Remove excess adhesive before adhesive sets.

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3.6 PROTECTION

- A. Protect insulation from construction operations.
- B. Repair damage.

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SECTION 07 27 26
FLUID-APPLIED MEMBRANE AIR BARRIERS, VAPOR PERMEABLE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fluid-applied vapor-permeable air barrier at exterior above grade wall assemblies.
 - 2. Connection to adjacent air barrier components providing a durable, continuous, full building air barrier.

1.2 RELATED REQUIREMENTS

- A. General Quality Assurance and Quality Control Requirements: Section 01 45 29 TESTING LABORATORY SERVICES.
- B. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- C. Exterior Wall Openings Requiring Air Barrier Transitions: Division 08 sections for aluminum-framed entrances and storefronts
- D. Wall Sheathings Air Barrier Substrates: Section 09 29 00 GYPSUM BOARD.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. Air Barrier Association of America (ABAA):
 - 1. Quality Assurance Program.
- C. ASTM International (ASTM):
 - 1. C920-14a - Elastomeric Joint Sealants.
 - 2. C1193-13 - Use of Joint Sealants.
 - 3. D412-06a(2013) - Vulcanized Rubber and Thermoplastic Elastomers-Tension.
 - 4. E96/E96M-15 - Water Vapor Transmission of Materials.
 - 5. E162-15a - Surface Flammability of Materials Using a Radiant Heat Energy Source.
 - 6. E783-02(2010) - Field Measurement of Air Leakage Through Installed Exterior Windows and Doors.
 - 7. E1186-03(2009) - Air Leakage Site Detection in Building Envelopes and Air Barrier Systems.
 - 8. E2178-13 - Air Permeance of Building Materials.
 - 9. E2357-11 - Determining Air Leakage of Air Barrier Assemblies.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 - 1. Show size, configuration, and fabrication and installation details.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
- C. Sustainable Construction Submittals:
 - 1. Low Pollutant-Emitting Materials:
 - a. Identify volatile organic compound types and quantities.
- D. Test reports:
 - 1. Submit field inspection and test reports.
- E. Certificates: Certify each product complies with specifications.

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1. Compatibility: Certify products are compatible with adjacent materials.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Manufacturer.
 2. Installer with project experience list.
 - a. Include personnel qualifications.
 - b. Field supervisor qualifications.
 - c. Certify installer approval by air barrier manufacturer.

1.5 QUALITY ASSURANCE

- A. Coordinate work with adjacent and related work to provide continuous, unbroken, durable air barrier system.
- B. Manufacturer Qualifications:
 1. Regularly and presently manufactures specified products.
 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 3. Accreditation by ABAA.
- C. Installer Qualifications:
 1. Regularly and presently installs specified products.
 2. Approved by manufacturer.
 3. Applicators trained and certified by manufacturer of air barrier system.
 4. Full time on-site field supervisor has completed three projects of similar scope within last year.
 5. Field Supervisor: Holds Sealant, Waterproofing, and Restoration Institute (SWRI) Wall Coating Validation Program Certificate, or similar qualification acceptable to Contracting Officer's Representative.
 6. Staff experienced in installation of specified system and qualified to perform observation and inspection specified and determine compliance with project requirements.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight, conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 1. Work Area Ambient Temperature Range: 4 to 32 degrees C (40 to 90 degrees F) continuously, beginning 48 hours before installation.
 2. Surface Requirements: visibly dry, and complying with manufacturer's instructions.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

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PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Air-Barrier Assembly Air Leakage: Maximum 0.2 L/s/sq. m (0.04 cfm/sq. ft.) of surface area at 75 Pa (1.57 psf) differential pressure when tested according to ASTM E2357.
- B. Provide full system of compatible materials under conditions of service and application required. Compatibility based on testing by material manufacturer.
- C. Perform as continuous vapor permeable air barrier and moisture drainage plane.
- D. Transition to adjacent flashings and discharge water to building exterior.
- E. Accommodate substrate movement and seal expansion and control joints, construction material transitions, opening transitions, penetrations, and perimeter conditions without moisture deterioration and air leakage exceeding performance requirements.

2.2 PRODUCTS - GENERAL

- A. Provide air barrier system components from one manufacturer.
- B. Sustainable Construction Requirements:
 1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-Flooring Adhesives and Sealants.

2.3 AIR BARRIER

- A. Fluid-Applied, Vapor-Permeable Membrane Air Barrier:
 1. Elastomeric, modified bituminous or synthetic polymer membrane.
 2. Air Permeance: ASTM E2178: 0.2 L/s/sq. m (0.04 cfm/sq. ft.) of surface area at 75 Pa (1.57 psf) differential pressure.
 3. Vapor Permeance: ASTM E96/E96M: Minimum 580 ng/Pa/s/sq. m (10 perms).
 4. Elongation: Ultimate, ASTM D412, Die C: 200 percent, minimum.
 5. Thickness: Minimum 1.0 mm (40 mils) dry film thickness, applied in single continuous coat.
 6. Surface Burning Characteristics: When tested according to ASTM E84.
 - a. Flame Spread Rating: 25 maximum.
 - b. Smoke Developed Rating: 450 maximum.

2.4 ACCESSORIES

- A. Primer: Waterborne primer complying with VOC requirements, recommended air barrier manufacturer to suit application.
- B. Counterflashing Sheet: Modified bituminous, minimum 1.0 mm (40 mils) thick, self-adhering composite sheet consisting of minimum 0.8 mm (33 mils) of rubberized asphalt laminated to polyethylene film.
- C. Substrate Patching Material: Manufacturer's standard trowel-grade filler material.
- D. Sprayed Polyurethane Foam Sealant: Foamed-in-place, 24 to 32 kg/cu. m (1.5 to 2.0 pcf) density, with maximum flame-spread index of 25 when tested according to ASTM E84.
- E. Flexible Opening Transition: Cured low-modulus silicone extrusion with reinforcing ribs, sized to fit opening widths, designed for adhesion to

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or insertion into aluminum framing extrusions, and compatible with air barrier system materials and accessories.

- F. Joint Sealant: ASTM C920, single-component, neutral-curing silicone; Class 100/50 (low modulus), Grade NS, Use NT related to exposure, approved by membrane air barrier manufacturer for adhesion and compatibility with membrane air barrier and accessories.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 B. Protect existing construction and completed work from damage.
 C. Correct substrate deficiencies:
 1. Remove projections and excess materials and fill voids with substrate patching material.
 2. Remove contaminants capable of affecting subsequently installed product's performance.
 D. Prepare and treat substrate joints and cracks according to ASTM C1193 and membrane air barrier manufacturer's instructions.

3.2 INSTALLATION - AIR BARRIER

- A. Install products according to manufacturer's instructions.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
 B. Apply primer.
 C. Install transition strips and accessory materials.
 D. Seal air barrier to adjacent components of building air barrier system.
 E. Install flexible opening transition at each opening perimeter. Extend transition onto each substrate minimum 75 mm (3 inches).
 1. Fill gaps at perimeter of openings with foam sealant.
 F. At penetrations, seal transition strips around penetrating objects with termination mastic.
 1. Fill gaps at perimeter of penetrations with sprayed polyurethane foam sealant.
 G. At top of through-wall flashings, seal with continuous transition strip of manufacturer's recommended material to suit application.
 H. Apply air barrier in full contact with substrate to produce continuous seal with transitions.
 I. Apply fluid membrane in thickness recommended by manufacturer, and minimum specified thickness.
 J. Leave air barrier exposed until tested and inspected and approved by Contracting Officer's Representative.

3.3 FIELD QUALITY CONTROL

- A. Field Inspections and Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 1. Perform inspections and tests before concealing air barrier with subsequent work.
 B. Inspections:
 1. Compatibility of materials within air barrier system and adjacent materials.
 2. Suitability of substrate and support for air barrier.
 3. Suitability of conditions under which air barrier is applied.

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4. Adequacy of substrate priming.
 5. Application and treatment of joints and edges of transition strips, flexible opening transitions, and accessory materials.
 6. Continuity and gap-free installation of air barrier, transition strips, and accessory materials.
- C. Defective Work:
1. Correct deficiencies, make necessary repairs, and retest as required to demonstrate compliance with specified requirements.

3.4 CLEANING

- A. Remove masking materials.
- B. Clean spills and overspray using cleaning agents recommended by manufacturers of affected construction.

3.5 PROTECTION

- A. Protect air barrier from construction operations.
- B. Protect air barrier from exposure to UV light exposure exceeding manufacturer's recommendation.
- C. Replace overexposed materials and retest.

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SECTION 07 32 13
CLAY ROOF TILES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Clay roof tiles over underlayment nailed to roof sheathing.

1.2 RELATED REQUIREMENTS

- A. Counterflashing and Flashing of Roof Projections: Section 07 60 00, FLASHING AND SHEET METAL.
B. Miscellaneous Wood Carpentry: Section 06 10 00, ROUGH CARPENTRY.
C. Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
B. ASTM International (ASTM):
1. B3-13 - Soft or Annealed Copper Wire.
2. C270-14a - Mortar for Unit Masonry.
3. C920-14a - Elastomeric Joint Sealants.
4. C1167-11 - Clay Roof Tiles.
5. D226/D226M-09 - Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
6. D1970/D1970M-15a - Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.
7. D4586/D4586M-07(2012)e1 - Asphalt Roof Cement, Asbestos-Free.
8. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
1. Required Participants:
a. Contracting Officer's Representative.
b. Contractor.
c. Installer.
d. Other installers responsible for adjacent and intersecting work, including flashing and sheet metal.
2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
a. Installation schedule.
b. Installation sequence.
c. Preparatory work.
d. Protection before, during, and after installation.
e. Installation.
f. Terminations.
g. Transitions and connections to other work.
h. Other items affecting successful completion.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Submittal Drawings:

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- 1. Show size, configuration, and details of custom shapes.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
- D. Samples:
 - 1. Clay Roof Tiles: Full sized, each type and color.
 - a. Submit quantity required to show full color range.
- E. Operation and Maintenance Data:
 - 1. Care instructions for clay roof tiles.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store tiles according to manufacturer's instructions. Store roll goods on end in upright position.
- B. Protect products from damage during handling and construction operations.
- C. Keep materials dry, covered completely and protected from weather.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Mortaring Ambient Temperature: Minimum 4 degrees C (40 degrees F) and rising.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Provide clay roof tile from one manufacturer and from one production run.

2.2 CLAY ROOF TILES

- A. Clay Roof Tiles: ASTM C1167, Grade 1, providing resistance to severe frost action. Type III, other, including flat.
 - 1. Ludowici Roof Tile; LudoSlate interlocking tile or approved equal.
 - 2. Size: Nominal 271.05 mm (10 3/4 inches) wide by 406.4 mm (16 inches) long.
 - 3. Exposure: 257.175 mm (13 inches) long.
 - 4. Color: Brunswick black.
- B. Special Shapes: Eave closure tiles, gable rakes, ridge covers, hip covers, ridge cover starters, hip cover starters, hip/ridge terminals, and other shapes indicated on drawings or required.

2.3 ROOFING NAILS

- A. Nails for Clay Roof Tiles: ASTM F1667, Type I, Style 23, copper slating nails.
 - 1. Length: Penetrate roof deck minimum 19 mm (3/4 inch).

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2.4 ROOFING UNDERLAYMENT

- A. Organic Felt: ASTM D226/D226M, Type II, No. 30, non-perforated.
- B. Self-Adhering Modified Bituminous Underlayment: ASTM D1970/D1970M.

2.5 METAL FLASHING

- A. Provide metal roof flashings, including apron flashings, step flashings, valley flashings, drip edges, and vent pipe flashings specified in Section 07 60 00, FLASHING AND SHEET METAL.

- 1. Metal: Copper.
 - a. Valleys: 1 mm (20 oz., 0.039 inches) minimum.
 - b. Other Locations: 0.55 mm (16 oz., 0.022 inches) minimum.
 - c.

2.6 SNOW GUARDS

- A. Snow Guards: Individual copper snow guards for clay tile roofs, designed not to penetrate roof tiles.

2.7 ACCESSORIES

- A. Asphalt Roof Cement: ASTM D4586/D4586M, Type II.
- B. Mortar: ASTM C270, Type N or O. Match tile color.
- C. Joint Sealant: ASTM C920, nonstaining silicone, Type S, Grade NS, Class 100/50.
- D. Nailers: Preservative-treated wood complying with Section 06 10 00, ROUGH CARPENTRY.
- E. Copper Wire: ASTM B3, 2.11 mm (0.083 inch) diameter, minimum.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for roofing installation.
 - 1. Verify roof substrates are sound, within manufacturer's tolerances, and free from defects which would interfere with roofing installation.
 - 2. Verify roof accessories, vent pipes and other projections through roof are in place and roof flashing is installed, or ready for installation, before installing clay roof tiles.
 - 3. Ensure other construction operations requiring roof deck traffic are complete.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 METAL DRIP EDGE INSTALLATION

- A. At eaves and rakes, install copper drip edges specified in Section 07 60 00, FLASHING AND SHEET METAL.
 - 1. Eaves: Install metal drip edge before underlayment.
 - 2. Rakes: Install metal drip edge after underlayment.
- B. Secure metal drip edges with compatible nails spaced maximum 250 mm (10 inches) on center along inner edges.

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3.4 FLASHING INSTALLATION

- A. Install metal flashings at valleys and projections through deck such as chimneys and vent stacks. Install metal flashings to comply with requirements in Section 07 60 00, FLASHING AND SHEET METAL.
- B. Install step flashing at intersections with vertical surfaces.
 - 1. Length: Length of tile plus 50 mm (2 inches).
 - 2. Vertical Leg Height: 200 mm (8 inches) minimum.
 - 3. Horizontal Leg Width: 150 mm (6 inches) minimum.
- C. Install apron flashing to cover roof tiles at downslope sides of projections.
- D. Install crickets on upslope sides of projections.
- E. Overlap vertical leg of channel flashing and apron flashing with counterflashing 50 mm (2 inches) minimum.
- F. Valley Flashing: Shingle type, as indicated in Section 07 60 00, FLASHING AND SHEET METAL.
 - 1. Secure valley flashing according to manufacturer's instructions.
 - 2. Width: 300 mm (12 inches) minimum, both sides of valley.

3.5 UNDERLAYMENT INSTALLATION

- A. Install self-adhering sheet underlayment, working from low point to high point. Lap sides 90 mm (3-1/2 inches) minimum, and lap ends 150 mm (6 inches) minimum. Install at the following locations:
 - 1. Eaves and Rakes: From edge of eave and rake to 600 mm (24 inches) minimum beyond inside face of exterior wall.
 - a. Lap underlayment over eave metal drip edge.
 - 2. Valleys, Hips and Roof Slope Transitions: Centered over change in slope, and extended 450 mm (18 inches) minimum on both sides.
 - 3. Ridges: Centered on ridge, and extended 900 mm (36 inches) minimum on both sides.
 - 4. Sidewalls and Projections through Roof: Extended 450 mm (18 inches) from projection, and extended up projection 150 mm (6 inches) minimum.
 - 5. Roll underlayment to ensure adhesion to roof deck and metal flashings.
- B. Install two layers organic felt underlayment on roof deck not covered by self-adhering sheet underlayment, with 150 mm (6 inches) minimum end laps, 75 mm (3 inches) minimum head laps, and 300 mm (12 inches) minimum ridge laps.
 - 1. Lap in direction of flow.
 - 2. Stagger vertical joints.
 - 3. Nail felt 125 mm (5 inches) on centers along laps.

3.6 NAILER INSTALLATION

- A. Fasten wood nailers to roof deck at ridges hips, and rakes.

3.7 CLAY ROOF TILE INSTALLATION

- A. Lay courses parallel with eaves.
- B. Do not stretch courses.
- C. Space courses to finish even and parallel upper level terminations.
- D. Use special shapes to start and finish hips, ridges, and rakes.
- E. Fit tiles closely at ridges, around vent pipes, flashing and other projections through roof.
- F. Secure each tile with two nails, where possible.
 - 1. Use copper wire fastening where nails are not possible.
- G. Cover nails and wire fastenings in finished work.

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- H. Lay tile with minimum 75 mm (3 inches) end lap unless otherwise required by manufacturer.
- I. Recess eave closure tile minimum 38 mm (1-1/2 inches) from lower end of tile.
- J. Fill laps at the following locations with roof cement:
 - 1. End bands.
 - 2. Ridge cover tiles.
 - 3. Gable rakes at end bands.
 - 4. Gable rakes at field tiles.
- K. Use maximum 6 mm (1/4 inch) thick roof cement to level tile.
 - 1. Use mortar to level and bed tile where off-level dimension exceeds 6 mm (1/4 inch).
- L. Use sealant to point around eave closures, ridge cover joints, and top fixtures.
 - 1. Apply sealant cap bead over exposed fasteners.
 - 2. Comply with Section 07 92 00, JOINT SEALANTS.
- M. Coordinate with Section 07 60 00, FLASHING AND SHEET METAL for installation of flashing with tile work. Keep flashing concealed except where exposed on vertical surfaces.
- N. Valleys: Open.
 - 1. Do not nail within valley.

3.8 SNOW GUARD INSTALLATION

- A. Install snow guards in layout recommended by manufacturer.
 - 1. Fasten snow guards with fasteners concealed by tiles. Do not penetrate tiles.

3.9 REPAIR

- A. Replace damaged and stained tiles.

3.10 CLEANING

- A. Upon completion remove cement splatter and excess roof cement from clay roof tile and adjacent surfaces.

3.11 PROTECTION

- A. Protect clay roof tiles from construction operations.
- B. Do not allow traffic on roof after completion.

- - E N D - -

SECTION 07 41 13
METAL WALL PANELS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Formed exterior metal wall (mechanical screen) and soffit panels and associated weather barrier, flashing, sealant and concealed fasteners as required to provide a complete system.

1.2 QUALITY ASSURANCE

- A. Performance Test Standards: Provide preformed panel systems which have been pretested and certified by manufacturer to provide specified resistance to air and water infiltration and structural deflection and failure when installed as indicated.
- B. Field Measurements: Where possible, prior to fabrication of prefabricated panels, take field measurements of structure or substrates to receive panel system. Allow for trimming panel units where final dimensions cannot be established prior to fabrication.

1.3 PERFORMANCE REQUIREMENTS

- A. Wall panels shall be designed for a maximum deflection under loading of L/180.

1.4 SUBMITTALS

- A. Product Data: Submit manufacturer's product specifications, standard details, certified product test results, installation instructions and general recommendations, as applicable to materials and finishes for each component and for total system of preformed panels.
- B. Shop Drawings: Submit small-scale layouts of panels on walls and roofs, and large-scale details of edge conditions, joints, corners, custom profiles, supports, anchorages, trim flashings, closures, and special details. Distinguish between factory and field assembly work.

PART 2 - PRODUCTS

2.1 METAL WALL PANELS

- A. Manufacturer: Subject to compliance with requirements, provide preformed metal wall panel products by the following or equal to:
 - 1. Building Panel (mechanical screen): Morin Corporation, A-12 or equal to; 20 ga. concealed fastener with factory caulked side joint panel. Profile of 1 1/2" deep panel with 11-1/2" wide surface with 2 beads per panel. Nominal coverage 12". Panels to run horizontally. Non-directional embossed surface texture.
 - 2. Soffit Panel: Morin Corporation, F-12-2 or equal to; 22 ga. concealed fastener. Profile of 1 1/2" deep panel with 12" wide surface with 2 beads per panel. Nominal coverage 12". Panels to run horizontally. Non-directional embossed surface texture.
- B. Materials: Wall panels shall be roll-formed from Galvalume 40 ksi pre-finished steel per ASTM A 792.
- C. Trim and flashing shall be fabricated from the same material type and finish as the wall panels.
- D. Fluorocarbon Coating/Finish:
 - 1. Prepare galvalume steel coil in accordance with manufacturers recommendations to properly bond factory applied and baked on coating systems.
 - 2. Apply manufacturers roll-coated chemically resistant primer to the exposed side of the galvalume steel and dry to a minimum of 0.20 to 0.25 mil.
 - 3. Apply manufacturers roll-coated fluorocarbon finish top coat organically pigmented with a minimum 70% Kynar 500® resins to

- primer at a dry film thickness of a minimum of 0.70 to 0.90 mil to the exposed side of the galvanized steel sheet.
4. Apply manufacturers roll-coated polyester off-white primer to a dry thickness to a minimum of 0.45 mil to the backside of the galvalume steel sheet.
 5. Exterior colors shall be selected from manufacturer's standard colors.
- E. Accessories: Provide manufacturer's standard accessories of the following type, designed and manufactured and finished to match wall panels and fit to fascia system indicated:
1. Prefabricated corner flashing for outside corners.
 2. Wall cap of profile and size indicated.
- F. Weather Barrier Assemblies: On outside surface of sheathing of exterior metal soffit panels; non-perforated, nonwoven, non-absorbing, breathable membrane that resists air flow, bulk water and wind driven rain and channels water and moisture to the outside of the building envelope. It has microscopic pores that allow moisture vapor to escape from inside walls.
1. Physical Properties: Spunbonded polyolefin membrane.
 - a. Performance Characteristics:
 - b. Air Penetration: 0.001 cfm/ft² at 75 Pa, when tested in accordance with ASTM E2178. Type I per ASTM E1677.
 - c. Water Vapor Transmission: 28 perms, when tested in accordance with ASTM E96, Method B.
 - d. Water Penetration Resistance: Minimum 280 cm when tested in accordance with AATCC Test Method 127.
 - e. Basis Weight: Minimum 2.7 oz/yd², when tested in accordance with TAPPI Test Method T-410.
 - f. Air Resistance: Air infiltration at >1500 seconds, when tested in accordance with TAPPI Test Method T-460.
 - g. Tensile Strength: Minimum 38/35 lbs/in., when tested in accordance with ASTM D882, Method A.
 - h. Tear Resistance: 12/10 lbs., when tested in accordance with ASTM D1117.
 - i. Surface Burning Characteristics: Class A, when tested in accordance with ASTM E84. Flame Spread: 10, Smoke Developed: 10.
 2. Accessories:
 - a. Seam Tape: As recommended by the weather barrier manufacturer.
 - b. Fasteners: 1-5/8 inch rust resistant screw with 2-inch diameter plastic cap or manufacturer approved 1-1/4" or 2" metal gasketed washer.
 - c. Sealants: Provide sealants that comply with ASTM C920, elastomeric polymer sealant to maintain watertight conditions and recommended by the weather barrier manufacturer.
 - d. Adhesives: Provide adhesive recommended by weather barrier manufacturer.
 - e. Primers: Provide flashing manufacturer recommended primer to assist in adhesion between substrate and flashing.
 - f. Flashing: Flexible membrane flashing materials for window openings and penetrations recommended by manufacturer.

2.2 PREFINISHED METAL SOFFIT PANEL

- A. Manufacturer: Subject to compliance with requirements, provide preformed metal wall panel products by the following or equal to:
 1. Morin Corporation, F-12-2 or equal to; 22 ga. concealed fastener with factory caulked side joint panel. Profile of 1 1/2" deep panel with 12" wide surface with 2 beads per panel. Smooth surface texture.
- B. Materials: Wall panels shall be roll-formed from Galvalume 40 ksi pre-finished steel per ASTM A 792.
- C. Trim and flashing shall be fabricated from the same material type and finish as the soffit panels.
- D. Fluorocarbon Coating/Finish:

1. Prepare galvalume steel coil in accordance with manufacturers recommendations to properly bond factory applied and baked on coating systems.
 2. Apply manufacturers roll-coated chemically resistant primer to the exposed side of the galvalume steel and dry to a minimum of 0.20 to 0.25 mil.
 3. Apply manufacturers roll-coated fluorocarbon finish top coat organically pigmented with a minimum 70% Kynar 500® resins to primer at a dry film thickness of a minimum of 0.70 to 0.90 mil to the exposed side of the galvanized steel sheet.
 4. Apply manufacturers roll-coated polyester off-white primer to a dry thickness to a minimum of 0.45 mil to the backside of the galvalume steel sheet.
 5. Exterior colors shall be selected from manufacturers standard colors.
- E. Accessories: Provide manufacturer's standard accessories of the following type, designed and manufactured and finished to match wall panels and fit to fascia system indicated:
1. Prefabricated edge trim.

2.3 MISCELLANEOUS MATERIALS

- A. Fasteners:
1. Concealed fasteners shall be carbon steel with 100NR Dyna-Coat coating.
- B. Accessories: Except as indicated as work of another specification section, provide components required for a complete metal wall panel system, including trim, and copings. Match materials/finishes of preformed panels.

2.4 PANEL FABRICATION; PERFORMANCES

- A. General: Fabricate and finish panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes, and as required to fulfill indicated performance requirements which have been demonstrated by factory testing. Comply with indicated profiles and dimensional requirements, and with structural requirements.
- B. Metal Gages: Thicknesses required for structural performances, but not less than manufacturer's recommended minimums for profiles and applications indicated, and not less than 22 gage (0.0299") for exterior panels
- C. Apply bituminous coating or other permanent separation materials on concealed panel surfaces where panels would otherwise be in direct contact with substrate materials which are noncompatible or could result in corrosion or deterioration of either material or finishes.
- D. Condensation: Fabricate panels for control of condensation, including vapor inclusion of seals and provisions for breathing, venting, weeping and draining.

PART 3 - EXECUTION

3.1 INSTALLATION - WEATHER BARRIER

- A. Install weather barrier over exterior face of exterior soffit substrate in accordance with manufacturer recommendations.
- B. Start weather barrier installation at a building corner, leaving 6-12 inches of weather barrier extended beyond corner to overlap.
- C. Overlap weather barrier
1. Seams: minimum 6 inches.
- D. Weather Barrier Attachment: Attach weather barrier to studs through exterior sheathing. Secure using weather barrier manufacturer recommend fasteners, space 12-18 inches vertically on center along stud line, and 24 inch on center, maximum horizontally.
1. Apply flashing to weather barrier membrane prior to installing cladding anchors.
 2. Seaming: Seal seams of weather barrier with seam tape at all

overlapping seam. Seal any tears or cuts as recommended by weather barrier manufacturer.

3.2 METAL PANEL INSTALLATION

- A. General: Comply with panel fabricator's and material manufacturers' instructions and recommendations for installation, as applicable to project conditions and supporting substrates. Anchor panels and other components of the work securely in place, with provisions for thermal/structural movement.
- B. Install panels with concealed fasteners.
- C. Installation Tolerances: Shim and align panel units within installed tolerance of 1/4" in 20'-0" on level/plumb/slope and location/line as indicated, and within 1/8" offset of adjoining faces and of alignment of matching profiles.

3.3 CLEANING AND PROTECTION

- A. Damaged Units: Replace panels and other components of the work which have been damaged or have deteriorated beyond successful repair by means of finish touch-up or similar minor repair procedures.
- B. Cleaning: Remove temporary protective coverings and strippable films (if any) as each panel is installed. Upon completion of panel installation, clean finished surfaces as recommended by panel manufacturer, and maintain in a clean condition during construction.

--END--

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SECTION 07 54 23
THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 1. Thermoplastic Polyolefin (TPO) sheet roofing adhered to roof deck.

1.2 RELATED REQUIREMENTS

- A. Non-Flooring Adhesives and Sealants VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
 B. Roof Insulation: Section 03 52 00, LIGHTWEIGHT CONCRETE ROOF INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
 B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 1. FX-1-01(R2006) - Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
 C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
 1. 7-10 - Minimum Design Loads for Buildings and Other Structures.
 D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
 1. 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
 E. ASTM International (ASTM):
 1. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
 2. C140/C140M-15 - Sampling and Testing Concrete Masonry Units and Related Units.
 3. C1371-15 - Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers.
 4. C1549-09(2014) - Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer.
 5. D1876-08(2015)e1 - Peel Resistance of Adhesives (T-Peel Test).
 6. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.
 7. D6878/D6878M-13 - Thermoplastic Polyolefin Based Sheet Roofing.
 8. E408-13 - Total Normal Emittance of Surfaces Using Inspection-Meter Techniques.
 9. E1918-06(2015) - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
 10. E1980-11 - Calculating Solar Reflectance Index of Horizontal and Low-Sloped Opaque Surfaces.
 F. Cool Roof Rating Council (CRRC):
 1. 1-15 - Product Rating Program.
 G. National Roofing Contractors Association (NRCA):
 1. Manual-15 - The NRCA Roofing Manual: Membrane Roofing Systems.
 H. U.S. Department of Agriculture (USDA):
 1. BioPreferred® Program Catalog.
 I. UL LLC (UL):
 1. 580-06 - Tests for Uplift Resistance of Roof Assemblies.
 2. 1897-15 - Uplift Tests for Roof Covering Systems.

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- J. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
 - 1. DOC PS 1-09 - Structural Plywood.
 - 2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.
- K. U.S. Environmental Protection Agency (EPA):
 - 1. Energy Star - ENERGY STAR Program Requirements for Roof Products, current version.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
 - 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Contractor.
 - c. Installer.
 - d. Other installers responsible for adjacent and intersecting work, including roof deck, flashings, roof penetrations, roof accessories, utility penetrations, rooftop curbs and equipment.
 - 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Terminations.
 - g. Transitions and connections to other work.
 - h. Inspecting and testing.
 - i. Other items affecting successful completion.
 - j. Pullout test of fasteners.
 - k. Material storage, including roof deck load limitations.
 - 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Roof membrane layout.
 - 2. Roofing membrane seaming and joint details.
 - 3. Roof membrane penetration details.
 - 4. Base flashing and termination details.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Minimum fastener pullout resistance.
 - 3. Installation instructions.
 - 4. Warranty.
- D. Samples:
 - 1. Roofing Membrane: 150 mm (6 inch) square.
 - 2. Base Flashing: 150 mm (6 inch) square.
 - 3. Fasteners: Each type.
 - 4. Roofing Membrane Seam: 300 mm (12 inches) square.
- E. Sustainable Construction Submittals:
 - 1. Solar Reflectance Index (SRI) for roofing membrane.

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- 2. Biobased Content:
 - a. Show type and quantity for each product.
- 3. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
- 4. Energy Star label for roofing membrane.
- F. Certificates: Certify products comply with specifications.
 - 1. Fire and windstorm classification.
 - 2. Energy performance requirements.
- G. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Installer, including supervisors with project experience list.
 - 2. Manufacturer's field representative with project experience list.
- H. Field quality control reports.
- I. Operation and Maintenance Data:
 - 1. Maintenance instructions.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Approved by roofing system manufacturer as installer for roofing system with specified warranty.
 - 2. Regularly installs specified products.
 - 3. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
 - 4. Employs full-time supervisors experienced installing specified system and able to communicate with Contracting Officer's Representative and installer's personnel.
- B. Manufacturer's Field Representative:
 - 1. Manufacturer's full-time technical employee or independent roofing inspector.
 - 2. Individual certified by Roof Consultants Institute as Registered Roof Observer.

1.7 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

- A. Comply with NRCA Manual storage and handling requirements.
- B. Store products indoors in dry, weathertight facility.
- C. Store adhesives according to manufacturer's instructions.
- D. Protect products from damage during handling and construction operations.
- E. Products stored on the roof deck must not cause permanent deck deflection.

1.9 FIELD CONDITIONS

- A. Environment:
 - 1. Product Temperature: Minimum 4 degrees C (40 degrees F) for minimum 48 hours before installation.
 - 2. Weather Limitations: Install roofing only during dry current and forecasted weather conditions.

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1.10 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer.
 - 1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Roofing System: Thermoplastic Polyolefin (TPO) sheet roofing adhered to roof deck.

2.2 SYSTEM PERFORMANCE

- A. Design roofing system complying with specified performance:
 - 1. Load Resistance: ASCE/SEI 7; Design criteria as indicated:
 - a. Maximum wind speed of 80 mph measured at 10 meters above ground level.
 - 2. Energy Performance:
 - a. EPA Energy Star Listed for low-slope roof products.
 - b. Three-Year Aged Performance: Minimum 0.55 solar reflectance tested in according to ASTM C1549 or ASTM E1918, and minimum 0.75 thermal emittance tested in according to ASTM C1371 or ASTM E408.
 - 1) Where tested aged values are not available:
 - a) Calculate compliance adjusting initial solar reflectance according to ASHRAE 90.1.
 - b) Provide roofing system with minimum 64 three-year aged Solar Reflectance Index calculated according to ASTM E1980 with 12 W/sq. m/degree K (2.1 BTU/h/sq. ft.) convection coefficient.

2.3 PRODUCTS - GENERAL

- A. Provide roof system components from one manufacturer.
- B. Sustainable Construction Requirements:
 - 1. Solar Reflectance Index: 78 minimum.
 - 2. Biobased Content: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to www.biopreferred.gov.
 - 3. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-flooring adhesives and sealants.

2.4 TPO ROOFING MEMBRANE

- 1. TPO Sheet: ASTM D6878/D6878M, internally fabric or scrim reinforced, 1.5 mm (60 mils) thick, with fabric backing.

2.5 MEMBRANE ACCESSORY MATERIALS

- A. Sheet Flashing: Manufacturer's standard sheet flashing of same material, type, reinforcement, thickness, and color as TPO sheet membrane.
- B. Factory Formed Flashings: Inside and outside corners, pipe boots, and other special flashing shapes to minimize field fabrication.
- C. Bonding Adhesive: Manufacturer's standard, water based.

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- D. Metal Termination Bars: Manufacturer's standard, stainless-steel or aluminum, 25 mm wide by 3 mm thick (1 inch wide by 1/8 inch thick) factory drilled for fasteners.
- E. Battens: Manufacturer's standard, galvanized or galvanized steel sheet, 25 mm wide by 1.3 mm thick (1 inch wide by 0.05 inch thick), factory punched for fasteners.
- F. Fasteners: Manufacturer's standard coated steel with metal or plastic plates, to suit application.
- G. Primers, Sealers, T-Joint Covers, Lap Sealants, and Termination Reglets: As specified by roof membrane manufacturer.
- H. Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.

2.6 WALKWAY PADS

- A. Manufacturer's standard, slip-resistant rolls, minimum 900 mm (3 feet) wide by 5 mm (3/16 inch) thick.

2.7 ACCESSORIES

- A. Temporary Protection Materials:
 1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
 2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
 3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine and verify substrate suitability with roofing Installer and roofing inspector present.
 1. Verify roof penetrations are complete, secured against movement, and firestopped.
 2. Verify roof deck is adequately secured to resist wind uplift.
 3. Verify roof deck is clean, dry, and in-plane ready to receive roofing system.
- B. Correct unsatisfactory conditions before beginning roofing work.

3.2 PREPARATION

- A. Complete roof deck construction before beginning roofing work:
 1. Curbs, blocking, edge strips, nailers, cants, and other components to which insulation, roofing, and base flashing is attached in place ready to receive insulation and roofing.
 2. Coordinate roofing membrane installation with flashing work and roof insulation work so insulation and flashing are installed concurrently to permit continuous roofing operations.
 3. Complete installation of flashing, insulation, and roofing in same day except for the area where temporary protection is required when work is stopped for inclement weather or end of work day.
- B. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates, only.
- C. Broom clean roof decks. Remove dust, dirt and debris.
- D. Remove projections capable of damaging roofing materials.
- E. Concrete Decks, except Insulating Concrete:
 1. Test concrete decks for moisture according to ASTM D4263 before installing roofing materials.

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2. Prime concrete decks. Keep primer back 100 mm (4 inches) from precast concrete deck joints.
3. Allow primer to dry before application of bitumen.
- F. Insulating Concrete Decks:
 1. Allow to dry out minimum five days after installation before installing roofing materials.
 2. Allow additional drying time when precipitation occurs before installing roofing materials.
- G. Poured Gypsum Decks: Dry out poured gypsum according to manufacturer's instructions before installing roofing materials.

3.3 TEMPORARY PROTECTION

- A. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
- B. Install temporary cap flashing over top of base flashings where permanent flashings are not in place to protect against water intrusion into roofing system. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Temporarily seal exposed insulation surfaces within roofing membrane.
 1. Apply temporary seal and water cut off by extending roofing membrane beyond insulation and securely embedding edge of the roofing membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant. Weight roofing membrane edge with sandbags, to prevent displacement; space sandbags maximum 2400 mm (8 feet) on center.
 2. Direct water away from work. Provide drainage, preventing water accumulation.
 3. Check daily to ensure temporary seal remains watertight. Reseal open areas and weight down.
- D. Before the work resumes, cut off and discard portions of roof membrane in contact with temporary seal.
 1. Cut minimum 150 mm (6 inches) back from sealed edges and surfaces.
- E. Remove sandbags and store for reuse.

3.4 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with NRCA Manual installation requirements.
- C. Comply with UL 580 or UL 1897 for uplift resistance.
- D. Do not allow membrane and flashing to contact surfaces contaminated with asphalt, coal tar, oil, grease, or other substances incompatible with TPO.

3.5 ROOFING INSTALLATION

- A. Install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.
- B. Begin installation at the low point of the roof and work towards the high point. Lap membrane shingled in water flow direction.
- C. Position the membrane free of buckles and wrinkles.
- D. Roll membrane out; inspect for defects as membrane is unrolled. Remove defective areas:

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1. Lap edges and ends of sheets 50 mm (2 inches) or more as recommended by the manufacturer.
 2. Heat weld laps. Apply pressure as required. Seam strength of laps as required by ASTM D4434/D4434M.
 3. Check seams to ensure continuous adhesion and correct defects.
 4. Finish seam edges with beveled bead of lap sealant.
 5. Finish seams same day as membrane is installed.
 6. Anchor membrane perimeter to roof deck or parapet wall as indicated on drawings.
 7. Repair areas of welded seams where samples have been taken or marginal welds, bond voids, or skips occurs.
 8. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (4 inches) beyond cut.
- E. Membrane Perimeter Anchorage:
1. Install batten at perimeter of each roof area, curb flashing, expansion joints and similar penetrations on top of roof membrane as indicated on drawings.
 2. Mechanically Fastening:
 - a. Space fasteners maximum 300 mm (12 inches) on center, starting 25 mm (1 inch) from ends.
 - b. When battens are cut, round edges and corners before installing.
 - c. After mechanically fastening strip cover and seal strip with a 150 mm (6 inch) wide roof membrane strip; heat weld to roof membrane and seal edges.
 - d. At gravel stops turn roofing membrane down over front edge of the blocking, cant, or nailer. Secure roofing membrane to vertical portion of nailer; or, if required by the membrane manufacturer, with fasteners spaced maximum 150 mm (6 inches) on centers.
 - e. At parapet walls intersecting building walls and curbs, secure roofing membrane to structural deck with fasteners 150 mm (6 inches) on centers or as shown in NRCA manual.
- F. Adhered System:
1. Apply bonding adhesive in quantities required by roof membrane manufacturer.
 2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of substrate with adhesive. Do not coat the lap joint area.
 3. After adhesive has set according to adhesive manufacturer's instruction, roll roofing membrane into adhesive minimizing voids and wrinkles.
 4. Repeat for other half of sheet.
- G. Mechanically Fastened System Installation:
1. Secure roofing membrane to structural deck with fasteners through battens to achieve specified wind uplift performance.
 - a. Drill pilot holes for fasteners installed into cast-in-place concrete. Drill hole minimum 10 mm (3/8 inch) deeper than fastener penetration.
 2. When fasteners are installed within membrane laps, locate battens minimum 13 mm (1/2 inch) from the edge of sheets.
 3. Apply lap sealant under battens and anchor to deck while lap sealant is still fluid. Cover fastener head with fastener sealer.
 4. Where fasteners are installed over roofing membrane after seams are welded, cover fasteners with minimum 200 mm (8 inch) diameter TPO membrane cap centered over fasteners. Where battens are used cover battens with minimum 200 mm (8 inch) wide TPO strip cap centered over

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batten. Splice caps to roofing membrane and finish edges with lap sealant.

3.6 FLASHING INSTALLATION

- A. Install flashings same day as roofing membrane is installed. When flashing cannot be completely installed in one day, complete installation until flashing is watertight and provide temporary covers or seals.
- B. Flashing Roof Drains:
 1. Install roof drain flashing as recommended by roofing membrane manufacturer.
 - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
 - b. Do not allow the roof cement to come in contact with TPO roofing membrane.
 - c. Adhere roofing membrane to metal flashing with bonding adhesive.
 2. Turn down the metal drain flashing and roofing membrane into drain body. Install clamping ring and strainer.
- C. Installing Base Flashing and Pipe Flashing:
 1. Install flashing sheet to pipes, wall or curbs to minimum 200 mm (8 inches) above roof surfaces and extending roofing manufacturer's standard lap dimension onto roofing membranes.
 - a. Adhere flashing with bonding adhesive.
 - b. Form inside and outside corners of flashing sheet according to NRCA manual. Form pipe flashing according to NRCA manual.
 - c. Lap ends roofing manufacturer's standard dimension.
 - d. Heat weld flashing membranes together and flashing membranes to roofing membranes. Finish exposed edges with lap sealant.
 - e. Install flashing membranes according to NRCA manual.
 2. Anchor top of flashing to walls and curbs with fasteners spaced maximum 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
 3. Apply sealant to top edge of flashing.
- D. Installing Building Expansion Joints:
 1. Install base flashing on curbs as specified.
 2. Coordinate installation with roof expansion joint system.
 3. Install flexible tubing 1-1/2 times the width of joint centered over joint. Cover tubing with flashing sheet adhered to base flashing and lapping base flashing roofing manufacturer's standard dimension. Finish edges of laps with sealant.
- E. Repairs to Membrane and Flashings:
 1. Remove sections of roofing membrane or flashing that are creased, wrinkled, or fishmouthed.
 2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Heat weld to roofing membrane or flashing sheet. Finish edge of lap with lap sealant.

3.7 WALKWAY PAD INSTALLATION

- A. Heat weld walkway sheet to roofing membrane at edges. Weld area 50 mm (2 inches) wide by the entire length of the walkway sheet.
- B. Finish edges of laps with lap sealant.

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3.8 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Manufacturer Services:
 - 1. Inspect initial installation, installation in progress, and completed work.
 - 2. Issue supplemental installation instructions necessitated by field conditions.
 - 3. Prepare and submit inspection reports.
 - 4. Certify completed installation complies with manufacturer's instructions and warranty requirements.

3.9 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed roofing surfaces. Remove contaminants and stains to comply with specified solar reflectance performance.

3.10 PROTECTION

- A. Protect roofing system from traffic and construction operations.
 - 1. Protect roofing system when used for subsequent work platform, materials storage, or staging.
 - 2. Distribute scaffolding loads to exert maximum 50 percent roofing system materials compressive strength.
- B. Loose lay temporary insulation board overlaid with plywood or OSB.
 - 1. Weight boards to secure against wind uplift.
- C. Remove protective materials immediately before acceptance.
- D. Repair damage.

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**SECTION 07 60 00
 FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- B. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- C. Integral flashing components of manufactured roof specialties and accessories or equipment: Division 22, PLUMBING sections and Division 23 HVAC sections.
- D. Paint materials and application: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 - ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
 - AAMA 620.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum
 - AAMA 621.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates
- E. ASTM International (ASTM):
 - A240/A240M-14.....Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
 - A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot-Dip Process

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- B32-08.....Solder Metal
- B370-12.....Copper Sheet and Strip for Building Construction
- D173-03(R2011).....Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing
- D412-06(R2013).....Vulcanized Rubber and Thermoplastic Elastomers-Tension
- D1187-97(R2011).....Asphalt Base Emulsions for Use as Protective Coatings for Metal
- D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
- D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM): AMP 500-06.....Metal Finishes Manual
- H. Federal Specification (Fed. Spec):
 A-A-1925A.....Shield, Expansion; (Nail Anchors)
 UU-B-790A.....Building Paper, Vegetable Fiber
- I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
 - 2. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
- B. Wind Design Standard: Fabricate and install copings tested per ANSI/SPRI ES-1 to resist design pressure.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
 - 1. Flashings
 - 2. Copings
 - 3. Gutter and Conductors
 - 4. Expansion joints
- C. Manufacturer's Literature and Data: For all specified items, including:
 - 1. Two-piece counterflashing
 - 2. Thru wall flashing
 - 3. Expansion joint cover, each type
 - 4. Nonreinforced, elastomeric sheeting
 - 5. Copper clad stainless steel
 - 6. Polyethylene coated copper
 - 7. Bituminous coated copper
 - 8. Copper covered paper
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.

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- B. Copper ASTM B370, cold-rolled temper.
- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m² (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.
- D. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a three ply sheet of asphalt impregnated creped paper. Grooves running along the width of sheet.
- E. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.
- F. Aluminum Sheet: ASTM B209, alloy 3003-H14.
- G. Galvanized Sheet: ASTM, A653.
- H. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
 - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 - 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
 - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
 - 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
 - 2. Stainless steel: 0.25 mm (0.010 inch) thick.

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3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
 4. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
1. Copper: 0.4 Kg (16 oz).
 2. Stainless steel: 0.4 mm (0.015 inch).
 3. Copper clad stainless steel: 0.4 mm (0.015 inch).
 4. Galvanized steel: 0.5 mm (0.021 inch) thick.
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
 4. Flat and lap joints shall be made in direction of flow.
 5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
 6. Soldering:
 - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 2. Space joints as shown or as specified.
 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:

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1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
 3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
 4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
 2. Except as otherwise specified, fabricate edge strips or minimum 0.5 mm (0.021 inch) thick prefinished galvanized steel.
 3. Use material compatible with sheet metal to be secured by the edge strip.
 4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
 5. Fabricate Strips for fascia anchorage to extend below the supporting construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
- E. Drips:
1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
 2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.
- F. Edges:
1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
 2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
 3. All metal roof edges shall meet requirements of IBC, current edition.
- G. Metal Options:
1. Where options are permitted for different metals use only one metal throughout.
 2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Copper: Mill finish.
 2. Stainless Steel: Finish No. 2B or 2D.
 3. Prefinished Galvanized Steel:
 - a. Manufacturer's finish:

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- 1) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
 1. Either copper, stainless steel, or copper clad stainless steel.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
 1. Use same metal and thickness as counter flashing.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
 1. Use plan flat sheet of stainless steel.
 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
 1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 3. Turn up back edge as shown.
 4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:
 1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
 2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either prefinished galvanized steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.

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4. Manufactured assemblies may be used.
 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
1. Back edge turned up and fabricate to lock into reglet in concrete.
 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing cannot be inserted in vertical surface.
 2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
 3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.
- F. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.8 HANGING GUTTERS

- A. Fabricate gutters of not less than the following:
1. 0.6 mm (0.023 inch) thick galvanized prefinished steel
- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- C. Building side of gutter shall be not less than 38 mm (1 1/2 inches) higher than exterior side.
- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- E. Gutter Spacers:
1. Fabricate of same material and thickness as gutter.
 2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
 3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
 4. Rivet and solder to gutter.
- F. Outlet Tubes:
1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).

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2. Lock and solder longitudinal seam.
3. Solder tube to gutter.
4. Fabricate basket strainers of same material as gutters.

G. Gutter Brackets:

1. Fabricate of same metal as gutter. Use the following:
 - a. 3 by 40 mm (1/8 by 1 1/2 inch) galvanized and prefinished steel.
2. Fabricate to gutter profile.
3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

2.9 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long [with 19 mm (3/4 inch) wide flat locked seams].
 1. Fabricate open face channel shape with hemmed longitudinal edges.
- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
- C. Fabricate brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.

2.10 SPLASHPANS

- A. Fabricate splashpans from the following:
 1. 0.4 Kg (16 oz) copper.
 2. 0.4 mm (0.015 inch) thick stainless steel.
 3. 1.25 mm (0.050 inch) thick aluminum.
- B. Fabricate in accordance with Architectural Sheet Metal Manual Plate 35 with not less than two ribs as shown in alternate section or as indicated on the drawings.

2.11 REGLETS

- A. Fabricate reglets of one of the following materials:
 1. 0.4 Kg (16 ounce) copper.
 2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
 3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
 4. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

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2.12 INSULATED EXPANSION JOINT COVERS

- A. Either type optional, use only one type throughout.
- B. Types:
 1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
 2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.
- C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.
- D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
 2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
 3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
 4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
 5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
 6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
 7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
 8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.

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9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.

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9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
 1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
 1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
 3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- G. Window Sill Flashing:
 1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
 2. Turn back edge up to terminate under window frame.
 3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.
- H. Door Sill Flashing:

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1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
 2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
 3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.
- I. Flashing at Masonry, Stone, or Precast Concrete Copings:
1. Install flashing with drips on both wall faces unless shown otherwise.
 2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:

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- a. Secure to face construction in accordance, with manufacturers instructions.
- b. Completely fill space at the top edge of receiver with sealant.
3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.4 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:
 1. Coordinate reglets for anchorage into concrete with formwork construction.
 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.5 COPINGS

- A. General:
 1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
 2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
 3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.
- B. Prefinished Galvanized Steel Copings:
 1. Join ends of sheets by a 19 mm (3/4 inch) locked and soldered seam, except at intervals of 9600 mm (32 feet), provide a 38 mm (1 1/2 inch) loose locked expansion joint filled with sealant or mastic.
 2. At straight runs between 7200 mm (24 feet) and 19200 mm (64 feet) locate expansion joint at center.
 3. At straight runs that exceed 9600 mm (32 feet) and form the leg of a corner locate the expansion joint not more than 4800 mm (16 feet) from the corner.

3.6 EXPANSION JOINT COVERS, INSULATED

- A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.
- B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.
- C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

3.7 HANGING GUTTERS

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).

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- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
 - 1. For aluminum gutters use aluminum brackets or stainless steel brackets.
 - 2. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
 - 1. Locate expansion joints midway between outlet tubes.
 - 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
 - 3. Install a cover plate over the space at expansion joint.
 - 4. Fasten cover plates to gutter section on one side of expansion joint only.
 - 5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

3.8 CONDUCTORS (DOWNSPOUTS)

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.
- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

3.9 SPLASH PANS

- A. Install where downspouts discharge on low slope roofs unless shown otherwise.
- B. Set in sealant compatible with single ply roofing membrane.

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**SECTION 07 81 00
 APPLIED FIREPROOFING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies spray-applied mineral fiber and cementitious coverings to provide fire resistance to interior structural steel members shown.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Testing laboratory accreditations.
- E. Manufacturer's Literature and Data:
1. Manufacturer's complete and detailed application instructions and specifications.
 2. Manufacturer's repair and patching instructions.
- F. Certificates:
1. Certificate from testing laboratory attesting fireproofing material and application method meet the specified fire ratings.
 - a. List thickness and density of material required to meet fire ratings.
 - b. Accompanied by complete test report and test record.
 2. Manufacturer's certificate indicating sprayed-on fireproofing material supplied under the Contract is same within manufacturing tolerance as fireproofing material tested.
- G. Miscellaneous:
1. Manufacturer's written approval of surfaces to receive sprayed-on fireproofing.
 2. Manufacturer's written approval of completed installation.
 3. Manufacturer's written approval of the applicators of fireproofing material.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver to job-site in sealed containers marked and labeled to show manufacturer's name and brand and UL certification markings of compliance with the specified requirements.
- B. Remove damaged or opened containers from the site.
- C. Store the materials off the ground, under cover, away from damp surfaces.
- D. Keep dry until ready for use.
- E. Remove materials that have been exposed to water before installation from the site.

1.5 FIELD CONDITIONS:

- A. Temperature: Do not apply fireproofing when substrate or ambient temperature is below 4 degrees C (40 degrees F) unless temporary

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protection and heat are provided to maintain temperature at or above stated value during application and for 24 hours before and after application.

- B. Humidity: Maintain relative humidity levels within limits recommended by fireproofing manufacturer.
- C. Ventilation: Provide ventilation to properly dry the fireproofing after application. Provide a minimum of four (4) air exchanges per hour by forced air circulation. When permitted by Contracting Officer Representative (COR), ventilate by natural circulation.

1.6 QUALITY ASSURANCE:

- A. Installer Qualifications: A firm or individual certified, licensed, or otherwise qualified by fireproofing manufacturer as experienced and with sufficient trained staff to install manufacturer's products according to specified requirements. Submit manufacturer's certification that each installer is trained and qualified to install the specified fireproofing. Submit evidence that each installer has a minimum of three (3) years' experience and a minimum of four (4) installations using the specified fireproofing.
- B. Testing Laboratory Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority. Submit a copy of the Certificate of Accreditation and Scope of Accreditation.
- C. Test for fire endurance in accordance with ASTM E119, for fire rating specified, in a nationally recognized laboratory.
- D. Manufacturer's inspection and approval of surfaces to receive fireproofing.
- E. Manufacturer's approval of fireproofing applications.
- F. Manufacturer's approval of completed installation.
- G. Manufacturer's representative is to observe and advise at the commencement of application, and is required to visit the site as required thereafter for the purpose of ascertaining proper application.
- H. Pre-Application Test Area.
 - 1. Apply a test area consisting of a typical overhead fireproofing installation, including not less than 4.5 m (15 feet) of beam and deck.
 - a. Apply to one (1) column.
 - b. Apply for the hourly ratings required in the construction documents.
 - 2. Install in location selected by the COR, for approval by the representative of the fireproofing material manufacturer and the COR.
 - 3. Perform Bond test for cohesive and adhesive strength in accordance with ASTM E736 for each applied fireproofing design used.
 - 4. Perform density test in accordance with ASTM E736 for each applied fireproofing design used.
 - 5. Do not proceed in other areas until installation of test area has been completed and approved.
 - 6. Keep approved installation area open for observation as criteria for sprayed-on fireproofing.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - C841-03(R2013).....Installation of Interior Lathing and Furring
 - C847-14.....Metal Lath

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- D2240-05 (R2010).....Test Method for Rubber Property - Durometer Hardness
- E84-14.....Surface Burning Characteristics of Building Materials
- E119-12a.....Fire Tests of Building Construction and Materials
- E605-93 (R2011).....Thickness and Density of Sprayed Fire-Resistive Materials Applied to Structural Members
- E736-00 (R2011).....Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied to Structural Members
- E759-92 (R2011).....The Effect of Deflection on Sprayed Fire-Resistive Material Applied to Structural Members
- E760-92 (R2011).....Impact on Bonding of Sprayed Fire-Resistive Material Applied to Structural Members
- E761-92 (R2011).....Compressive Strength of Fire-Resistive Material Applied to Structural Members
- E859-93 (R2011).....Air Erosion of Sprayed Fire-Resistive Materials Applied to Structural Members
- E937-93 (R2011).....Corrosion of Steel by Sprayed Fire-Resistive Material Applied to Structural Members
- E1042-02 (R2014).....Acoustically, Absorptive Materials Applied by Trowel or Spray.
- G21-13.....Determining Resistance of Synthetic Polymeric Materials to Fungi
- C. Underwriters Laboratories, Inc. (UL):
 Fire Resistance Directory...Latest Edition including Supplements
- D. Warnock Hersey (WH):
 Certification Listings..Latest Edition
- E. Factory Mutual System (FM):
 Approval Guide.....Latest Edition including Supplements
- F. Environmental Protection Agency (EPA):
 40 CFR 59 (2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SPRAYED-ON FIREPROOFING:

- A. ASTM E1042, Class (a), Category A.
 - 1. Type II, factory mixed mineral fiber with integral inorganic binders minimum 240 kg per cubic meter (15 lb. per cubic feet) density per ASTM E605 test unless specified otherwise. Use in areas that are completely encased.
- B. Materials containing asbestos are not permitted.
- C. Fireproofing characteristics when applied in the thickness and density required to achieve the fire-rating specified.

	Characteristic	Test	Results
1.	Deflection	ASTM E759	No cracking, spalling, or delamination when backing to which it is applied has a deflection up to 1/120 in 3 m (10 ft.)
2.	Corrosion-Resistance	ASTM E937	No promotion of corrosion of steel.
3.	Bond Impact	ASTM E760	No cracking, spalling, or delamination.

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	Characteristic	Test	Results
4.	Cohesion/Adhesion (Bond Strength)	ASTM E736	Minimum cohesive/adhesive strength of 9.57 kPa (200 lbf per sq. ft.) for protected areas. 19.15 kPa (400 lbf per sq. ft.) for exposed areas.
5.	Air Erosion	ASTM E859	Maximum gain weight of the collecting filter 0.27 gm per sq. meter (0.025 gm per sq. ft.).
6.	Compressive Strength	ASTM E761	Minimum compressive strength 48 kPa (1000 psf).
7.	Surface Burning Characteristics with adhesive and sealer to be used	ASTM E84	Flame spread 25 or less smoke developed 50 or less
8.	Fungi Resistance	ASTM G21	Resistance to mold growth when inoculated with aspergillus niger (28 days for general application)

2.2 ADHESIVE:

- A. Bonding adhesive for Type II (fibrous) materials as recommended and supplied by the fireproofing material manufacturer.
- B. Adhesive may be an integral part of the material or applied separately to surface receiving fireproofing material.

2.3 SEALER:

- A. Sealer for Type II (fibrous) material as recommended and supplied by the fireproofing material manufacturer.
- B. Surface burning characteristics as specified for fireproofing material.
- C. Fungus resistant.
- D. Sealer may be an integral part of the material or applied separately to the exposed surface. When applied separately use contrasting color pigmented sealer, white preferred.
- E. VOC content: Product to comply with VOC content limits of authorities having jurisdiction and the following VOC limits when calculated according to 40 CFR 59, (EPA Method 24):
 1. Flat Paints and Coatings: 50 g/L.
 2. Nonflat Paints and Coatings: 150 g/L.
 3. Primers, Sealers, and Undercoaters: 200 g/L.

2.4 WATER:

- A. Clean, fresh, and free from organic and mineral impurities.
- B. pH of 6.9 to 7.1.

2.5 MECHANICAL BOND MATERIAL:

- A. Expanded Metal Lath: ASTM C847, minimum weight of 0.92 kg per square meter (1.7 pounds per square yard) or as required, according to fire-resistance designs indicated and fire proofing manufacturer's written instructions.
- B. Fasteners: ASTM C841.
- C. Reinforcing Fabric: Glass- or carbon-fiber fabric of type, weight, and form required to comply with fire-resistance designs indicated; approved and provided by fireproofing manufacturer.

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- D. Reinforcing Mesh: Metallic mesh reinforcement of type, weight, and form required to comply with fire-resistance design indicated; approved and provided by fireproofing manufacturer. Include pins and attachments.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Verify surfaces to receive fireproofing are clean and free of dust, soot, oil, grease, water soluble materials or any foreign substance which would prevent adhesion of the fireproofing material.
- B. Verify hangers, inserts and clips are installed before the application of fireproofing material.
- C. Verify ductwork, piping, and other obstructing material and equipment is not installed that will interfere with fireproofing installation.
- D. Verify concrete work on steel decking and concrete encased steel is completed.
- E. When applied in conjunction with roof structures or roof decks, verify that roofing, installation of rooftop HVAC equipment, and other related work are complete.
- F. Verify temperature and enclosure conditions required by fire-proofing material manufacturer.
- G. Conduct tests according to fireproofing manufacturer's written instructions to verify that substrates are free of substances capable of interfering with bond. Submit test report.

3.2 APPLICATION:

- A. Do not start application until written approval has been obtained from manufacturer of fireproofing materials that surfaces have been inspected by the manufacturer or his representative, and are suitable to receive sprayed-on fireproofing.
- B. Coordinate application of fireproofing material with other trades.
- C. Cover other work and exterior openings subject to damage from fallout or overspray of fireproofing materials during application.
- D. Application of Metal Lath:
 - 1. Apply to beam and columns having painted surfaces which fail ASTM E736 Bond Test requirements in pre-application test area.
 - 2. Apply to beam flanges 305 mm (12-inches) or more in width.
 - 3. Apply to column flanges 406 mm (16-inches) or more in width.
 - 4. Apply to beam or column web 406 mm (16-inches) or more in depth.
 - 5. Tack weld or mechanically fasten on maximum of 305 mm (12-inch) center.
 - 6. Lap and tie lath member in accordance with ASTM C841.
- E. Mix and apply in accordance with manufacturer's instructions.
 - 1. Mechanically control material and water ratios.
 - 2. Apply adhesive and sealer, when not an integral part of the materials, in accordance with the manufacturer's instructions.
 - 3. Apply to density and thickness indicated in UL Fire Resistance Directory, FM Approval Guide, or WH Certification Listings unless specified otherwise. Test in accordance with ASTM E119.
 - 4. Minimum ASTM E605 applied dry density per cubic meter (cubic foot) for the underside of the walk on deck (interstitial) hung purlin or beam and steel deck, columns in interstitial spaces and mechanical equipment rooms to be as follows:
 - a. Type II - 240 kg per cubic meter (15 lb. per cubic ft.).

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F. Complete application is to be completed in one area. Inspection and approval by COR is required before removal of application equipment and proceeding with further work.

3.3 FIELD TESTS:

- A. The applied fireproofing to be tested by a COR approved independent testing laboratory and paid for by the Contractor. Submit test reports documenting results of tests on the applied material in the project.
- B. COR will select area to be tested in specific bays on each floor using a geometric grid pattern. Apply test sample every 929 square meters (10,000 square feet) of floor area or two (2) for each floor, whichever produces the greatest number of test areas.
- C. Test for thickness and density in accordance with ASTM E605. Areas showing thickness less than that required as a result of fire endurance test are not acceptable.
- D. Areas showing less than required fireproofing characteristics are not suitable for the following field tests.
 - 1. Test for cohesion/adhesion: ASTM E736.
 - 2. Test for bond impact strength: ASTM E760.

3.4 PATCHING AND REPAIRING:

- A. Inspect after mechanical, electrical and other trades have completed work in contact with fireproofing material, but before sprayed material is covered by subsequent construction.
- B. Perform corrective measures in accordance with fireproofing material manufacturer's recommendations.
 - 1. Respray areas requiring additional fireproofing material to provide the required thickness, and replace dislodged or removed material.
 - 2. Spray material for patching by machine directly on point to be patched, or into a container and then hand apply.
 - 3. Do not hand mix material.
- C. Repair:
 - 1. Respray test and rejected areas.
 - 2. Patch fireproofing material which is removed or disturbed after approval.
- D. Perform final inspection of sprayed areas after patching and repair.

3.5 SCHEDULE:

- A. Apply fireproofing material on underside of interior roof decks where indicated on the plans.

Fire Rating Schedule			
Type	Element	Hourly Rating	UL Design Reference
II	Roof decks	1	P936
II	Roof supports	1	P936

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SECTION 07 84 00
FIRESTOPPING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Provide UL or equivalent approved firestopping system for the closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Provide UL or equivalent approved firestopping system for the closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Expansion joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
- C. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- D. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS and Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Inspector qualifications.
- E. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- F. List of FM, UL, or WH classification number of systems installed.
- G. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.
- H. Submit certificates from manufacturer attesting that firestopping materials comply with the specified requirements.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 QUALITY ASSURANCE:

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.
- B. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991 or been evaluated by UL and found to comply with UL's "Qualified Firestop Contractor Program Requirements." Submit qualification data.
- C. Inspector Qualifications: Contractor to engage a qualified inspector to perform inspections and final reports. The inspector to meet the criteria contained in ASTM E699 for agencies involved in quality assurance and to have a minimum of two years' experience in

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construction field inspections of firestopping systems, products, and assemblies. The inspector to be completely independent of, and divested from, the Contractor, the installer, the manufacturer, and the supplier of material or item being inspected. Submit inspector qualifications.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
- °84-14.....Surface Burning Characteristics of Building Materials
 - E699-09.....Standard Practice for Evaluation of Agencies Involved in Testing, Quality Assurance, and Evaluating of Building Components
 - E814-13a.....Fire Tests of Through-Penetration Fire Stops
 - E2174-14.....Standard Practice for On-Site Inspection of Installed Firestops
 - E2393-10a.....Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers
- C. FM Global (FM):
- Annual Issue Approval Guide Building Materials
 - 4991-13.....Approval of Firestop Contractors
- D. Underwriters Laboratories, Inc. (UL):
- Annual Issue Building Materials Directory
 - Annual Issue Fire Resistance Directory
 - 723-10(2008).....Standard for Test for Surface Burning Characteristics of Building Materials
 - 1479-04(R2014).....Fire Tests of Through-Penetration Firestops
- E. Intertek Testing Services - Warnock Hersey (ITS-WH):
- Annual Issue Certification Listings
- F. Environmental Protection Agency (EPA):
- 40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS:

- A. Provide either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke. Firestop systems to accommodate building movements without impairing their integrity.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 101 mm (4 in.) nominal pipe or 0.01 sq. m (16 sq. in.) in overall cross sectional area.
- C. Firestop sealants used for firestopping or smoke sealing to have the following properties:
1. Contain no flammable or toxic solvents.
 2. Release no dangerous or flammable out gassing during the drying or curing of products.

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3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
4. When installed in exposed areas, capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
5. VOC Content: Firestopping sealants and sealant primers to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
- D. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials to have following properties:
 1. Classified for use with the particular type of penetrating material used.
 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
- E. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84 or UL 723. Material to be an approved firestopping material as listed in UL Fire Resistance Directory or by a nationally recognized testing laboratory.
- F. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- G. Materials to be nontoxic and noncarcinogen at all stages of application or during fire conditions and to not contain hazardous chemicals. Provide firestop material that is free from Ethylene Glycol, PCB, MEK, and asbestos.
- H. For firestopping exposed to view, traffic, moisture, and physical damage, provide products that do not deteriorate when exposed to these conditions.
 1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
 2. For floor penetrations with annular spaces exceeding 101 mm (4 in.) or more in width and exposed to possible loading and traffic, provide firestop systems capable of supporting the floor loads involved either by installing floor plates or by other means acceptable to the firestop manufacturer.
 3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS:

- A. Provide silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Provide mineral fiber filler and bond breaker behind sealant.
- C. Sealants to have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with ASTM E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

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3.1 EXAMINATION:

- A. Submit product data and installation instructions, as required by article, submittals, after an on-site examination of areas to receive firestopping.
- B. Examine substrates and conditions with installer present for compliance with requirements for opening configuration, penetrating items, substrates, and other conditions affecting performance of firestopping. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION:

- A. Remove dirt, grease, oil, laitance and form-release agents from concrete, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (6 inches) on each side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.
- C. Prime substrates where required by joint firestopping system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- D. Masking Tape: Apply masking tape to prevent firestopping from contacting adjoining surfaces that will remain exposed upon completion of work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestopping materials. Remove tape as soon as it is possible to do so without disturbing seal of firestopping with substrates.

3.3 INSTALLATION:

- A. Do not begin firestopping work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP:

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Clean up spills of liquid type materials.
- C. Clean off excess fill materials and sealants adjacent to openings and joints as work progresses by methods and with cleaning materials approved by manufacturers of firestopping products and of products in which opening and joints occur.
- D. Protect firestopping during and after curing period from contact with contaminating substances or from damage resulting from construction operations or other causes so that they are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated firestopping immediately and install new materials to provide firestopping complying with specified requirements.

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3.5 INSPECTIONS AND ACCEPTANCE OF WORK:

- A. Do not conceal or enclose firestop assemblies until inspection is complete and approved by the Contracting Officer Representative (COR).
- B. Furnish service of approved inspector to inspect firestopping in accordance with ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results. Submit written reports indicating locations of and types of penetrations and type of firestopping used at each location; type is to be recorded by UL listed printed numbers.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Sealing of Site Work Concrete Paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
- C. Masonry Control and Expansion Joint: Section 04 20 00, UNIT MASONRY.
- D. Firestopping Penetrations: Section 07 84 00, FIRESTOPPING.
- E. Glazing: Section 08 80 00, GLAZING.
- F. Sound Rated Gypsum Partitions/Sound Sealants: Section 09 29 00, GYPSUM BOARD.
- G. Mechanical Work: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.
- B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:
1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in ASTM C794 to determine if primer or other specific joint preparation techniques are required.
 2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.

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3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.

1.4 CERTIFICATION:

- A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Contractor certification.
- E. Manufacturer's installation instructions for each product used.
- F. Cured samples of exposed sealants for each color.
- G. Manufacturer's Literature and Data:
 1. Primers
 2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
- H. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

- A. Environmental Limitations:
 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

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1.8 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Backing Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material
 - C612-14.....Mineral Fiber Block and Board Thermal Insulation
 - C717-14a.....Standard Terminology of Building Seals and Sealants
 - C734-06(R2012).....Test Method for Low-Temperature Flexibility of Latex Sealants after Artificial Weathering
 - C794-10.....Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants
 - C919-12.....Use of Sealants in Acoustical Applications.
 - C920-14a.....Elastomeric Joint Sealants.
 - C1021-08(R2014).....Laboratories Engaged in Testing of Building Sealants
 - C1193-13.....Standard Guide for Use of Joint Sealants.
 - C1248-08(R2012).....Test Method for Staining of Porous Substrate by Joint Sealants
 - C1330-02(R2013).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants
 - C1521-13.....Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints
 - D217-10.....Test Methods for Cone Penetration of Lubricating Grease
 - D412-06a(R2013).....Test Methods for Vulcanized Rubber and Thermoplastic Elastomers-Tension
 - D1056-14.....Specification for Flexible Cellular Materials-Sponge or Expanded Rubber
 - E84-09.....Surface Burning Characteristics of Building Materials
- C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide
- D. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

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PART 2 - PRODUCTS

2.1 SEALANTS:

- A. Exterior Sealants:
1. S-1 Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
 2. S-2 Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.
 3. Provide location(s) of exterior sealant as follows:
 - a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations: S-1 or S-2.
 - b. Metal to metal: S-1 or S-2.
 - c. Masonry to masonry or cast stone: S-1 or S-2.
 - d. Cast stone to cast stone: S-1 or S-2.
 - e. Masonry expansion and control joints: S-1 or S-2.
 - f. Voids where items penetrate exterior walls: S-1 or S-2.
 - g. Metal reglets, where flashing is inserted into masonry joints: S-1 or S-2.
- B. Floor Joint Sealant:
1. ASTM C920, Type S or M, Grade P, Class 25, Use T.
 2. S-3 Provide location(s) of floor joint sealant as follows.
 - a. Seats of metal thresholds exterior doors.
 - b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.
- C. Interior Sealants:
1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Architectural Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
 2. S-4 Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
 4. Provide location(s) of interior sealant as follows:
 - a. Typical narrow joint 6 mm, (1/4 inch) or less at walls and adjacent components.
 - b. Perimeter of doors, windows, access panels which adjoin concrete or masonry surfaces.
 - c. Interior surfaces of exterior wall penetrations.
 - d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.
 - e. Exposed isolation joints at top of full height walls.
 - f. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where nonplanar tile surfaces meet.
 - g. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.
 - h. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.
- D. Acoustical Sealant:

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1. Conforming to ASTM C919; flame spread of 25 or less; and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Acoustical sealant have a consistency of 250 to 310 when tested in accordance with ASTM D217; remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734; and be non-staining.
2. Provide location(s) of acoustical sealant as follows:
 - a. Exposed acoustical joint at sound rated partitions.
 - b. Concealed acoustic joints at sound rated partitions.
 - c. Joints where item pass-through sound rated partitions.

2.2 COLOR:

- A. Sealants used with exposed masonry are to match color of mortar joints.
- B. Sealants used with unpainted concrete are to match color of adjacent concrete.
- C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 FILLER:

- A. Mineral fiberboard: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.5 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.6 CLEANERS-NON POROUS SURFACES:

- A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

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PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 3. Remove laitance and form-release agents from concrete.
 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

- A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.

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- B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.
- D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
 - 2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 - 3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
 - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 - 5. Avoid dropping or smearing compound on adjacent surfaces.
 - 6. Fill joints solidly with compound and finish compound smooth.
 - 7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to "skin" over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.
 - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 - 9. Apply compounds with nozzle size to fit joint width.
 - 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
 - 11. Replace sealant which is damaged during construction process.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.
- C. Interior Sealants: Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
 - 1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 - 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.

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3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cutouts to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.
- B. Leave adjacent surfaces in a clean and unstained condition.

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SECTION 07 95 13
EXPANSION JOINT COVER ASSEMBLIES

GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Prefabricated floor, wall, and ceiling building expansion joint assemblies.
 - a. Metal plate covers.
 - b. Elastomeric joint covers.
 - c. Exterior wall joints.

1.2 RELATED REQUIREMENTS

- A. Sheet Metal Expansion Joint Seals: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this Section.
- B. American Society of Civil Engineers (ASCE):
1. ASCE/SEI 7-10 - Minimum Design Loads For Buildings and Other Structures.
- C. ASTM International (ASTM):
1. A36/A36M-14 - Structural Steel.
 2. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
 3. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.
 4. A786/A786M-05(2009) - Hot-Rolled Carbon, Low-Alloy, High-Strength Low-Alloy, and Alloy Steel Floor Plates.
 5. B36/B36M-13 - Brass, Plate, Sheet, Strip, and Rolled Bar.
 6. B121/B121M-11 - Leaded Brass Plate, Sheet, Strip and Rolled Bar.
 7. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 8. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 9. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 10. B221M 13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
 11. B455-10 - Copper-Zinc-Lead Alloy (Leaded-Brass) Extruded Shapes.
 12. C864-05(2011) - Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
 13. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.
 14. E1399/E1399M-97(2013)e1 - Standard Test Method for Cyclic Movement and Measuring the Minimum and Maximum Joint Widths of Architectural Joint Systems.
 15. E1966-15 - Standard Test Method for Fire-Resistive Joint Systems.
- D. National Association of Architectural Metal Manufacturers (NAAMM):
1. AMP 500-06 - Metal Finishes Manual.
- E. UL LLC (UL):
1. 2079-15 - Standard for Tests for Fire Resistance of Building Joint Systems.

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1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Include large-scale details indicating profiles of each type of expansion joint cover, splice joints between joint sections, transitions to other assemblies, terminations, anchorages, fasteners, and relationship to adjoining work and finishes.
 - 2. Show size, configuration, and fabrication and installation details.
 - 3. Include composite drawings showing work specified in other Sections coordinated with expansion joints.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product specified.
 - 2. Show movement capability of each cover assembly and suitability of material used in exterior seals for ultraviolet exposure.
 - 3. Description of materials and finishes.
 - 4. Installation instructions.
- D. Samples: Submit 300 mm (12 inch) long samples.
 - 1. Each type and color of metal finish for each required thickness and alloy.
 - 2. Each type and color of flexible seal.
- E. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 - 2. Low Pollutant-Emitting Materials:
 - a. Identify volatile organic compound types and quantities.
- F. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Installer with project experience list.
- G. Certificates: Indicate products comply with specifications.
 - 1. Fire rated expansion joint cover assemblies.
- H. Operation and Maintenance Data:
 - 1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

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1.8 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting expansion joint cover assembly fabrication and installation. Show field measurements on Submittal Drawings.
1. Coordinate field measurement and fabrication schedule to avoid delay.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Provide joint cover assemblies that permit unrestrained movement of joint without disengagement of cover, and, where applicable, maintain moisture, watertight and fire-rated protection.
- B. Provide templates to related trades for location of support and anchorage items.

2.2 SYSTEM PERFORMANCE

- A. Design expansion joint cover assemblies complying with specified performance.
- B. Joint Movement: ASTM E1399.
1. Nominal Joint Width: 50.8 mm (2 inches).
 2. Minimum Movement Capability: 50 percent.
 3. Movement Type: Thermal and wind and seismic.
- C. Floor Joints: Live loads, including rolling loads.
1. Load Resistance: ASCE/SEI 7; Design criteria as indicated on Drawings.
 2. Maximum Deflection: 1/360 of span, maximum.
- D. Fire Rated Joints: ASTM E1399, ASTM E1966, or UL 2079, including hose stream test at full-rated period.
1. Fire rating: Match adjacent floor, wall, and ceiling construction.
 2. System: Capable of anticipated movement while maintaining fire rating.
 3. Coverless Applications: Maintain fire rating without joint cover system.

2.3 MATERIALS

- A. Stainless Steel: ASTM A240/A240M, Type 302 or 304.
- B. Structural Steel Shapes: ASTM A36/A36M.
- C. Steel Plate: ASTM A283/A283M, Grade C.
- D. Rolled Steel Floor Plate: ASTM A786/A786M.
- E. Aluminum:
1. Extruded: ASTM B221M (ASTM B221), alloy 6063-T5, 6063-T6, or 6061-T6.
 2. Plate and Sheet: ASTM B209M (ASTM B209), alloy 6061-T6.
- F. Elastomeric Sealant: As specified in Section 07 92 00, JOINT SEALANTS.
- G. Elastomeric Seals:
1. Flexible extruded polyvinyl chloride, meeting a Shore A hardness of 75 with UV stabilizer. Manufacturer's standard colors.
- H. Thermoplastic Rubber:
1. ASTM C864.

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- 2. Dense Neoprene or other material standard with expansion joint manufacturers having the same physical properties.
- I. Compression Seals: Pre-compressed secondary sealant using preformed expanding foam sealant; open-cell polyurethane foam impregnated with polymer-modified acrylic adhesive.
- J. Water Barrier Sheets: Neoprene or EPDM flexible sheet materials minimum 45 mils thick.
 - 1. Provide with drain tubes for horizontal applications.
- K. Vinyl Invertor Sealant Waterstops: Manufacturer's standard shapes and grade.
- L. Moisture Barrier: Fabric reinforced clear vinyl sheet material sized to accommodate opening.
- M. Flexible Membrane: 1.5 mm (60 mil) EPDM sheet, with manufacturer's standard support foam.
- N. Fire Barrier: Labeled by an approved independent testing laboratory for fire resistance indicated for maximum joint width.
 - a. Thermal Insulation: Manufacturer's standard with factory cut miters and transitions.
 - b. Fire Barrier Lengths:
 - 1) Joint widths up to and including 150 mm (6 inches): Maximum 15 m (50 feet) to minimize field splicing.
 - 2) Other Joint widths: 3 m (10 foot) with overlapping ends for field splicing.
- O. Ceramic Blanket: Manufacturer's standard joint filler to achieve fire rating indicated.
- P. Butyl Caulk Tape: Self adhering double sided butyl rubber sealant tape with easy-release silicone coated paper.

2.4 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
 - 1. Provide ceiling and wall expansion joint cover assemblies design matching floor to wall and floor to floor expansion joint cover design.
 - 2. Provide expansion joint cover assembly designs, profiles, materials and configuration indicated, as required to accommodate joint size variations in adjacent surfaces, and anticipated movement.
- B. Sustainable Construction Requirements:
 - 1. Steel Recycled Content: 30 percent total recycled content, minimum.
 - 2. Stainless Steel Recycled Content: 70 percent total recycled content, minimum.
 - 3. Aluminum Recycled Content: 80 percent total recycled content, minimum.
 - 4. Low Pollutant-Emitting Materials: Maximum VOC content by weight.
 - a. Non-Flooring Adhesives and Sealants.

2.5 FABRICATION

- A. Fabricate Expansion Joint Cover Assemblies:
 - 1. As complete assembly ready for installation.
 - 2. In longest practicable lengths to minimize number of end joints.
 - 3. With factory mitered corners where joint changes directions or abuts other materials.
 - a. With closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.

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4. Joints within enclosed spaces such as chase walls, include 1 mm (0.04 inch) thick galvanized steel cover where conventional expansion joint cover is not used.
 5. Where floor slab is fire rated provide ceramic blanket at joints.
 6. Seal Strip: Factory-formed and bonded to metal frames and anchor members.
 7. Compression Seals: Fabricate from expanding foam as secondary seal and elastomeric sealant to sizes and profiles shown.
- B. Floor-to-Floor Metal Plate Joints:
1. Frames: Metal, continuous on both sides of joint designed to support cover plate.
 - a. Flush Design: Seating surface and raised floor rim to accommodate adjacent flooring.
 - b. Anchorage: Concealed bolt and steel anchors for embedment in concrete.
 2. Cover Plate: Metal, matching frames where exposed.
 - a. Supported Load: 19.2 MPa (400 psf), minimum.
 - b. Rattle-free due to traffic.
 3. Fillers: Resilient material between raised rim of frame and edge of cover plate, where shown.
 - a. No gaps or bulges over full design range joint movement.
 4. Fire Barrier: As required for fire resistance rating.
 5. Water Stop: Manufacturer's standard, continuous, full length of joint.
 6. Seismic: As required by Code.
 7. Finishes: As selected by architect.
- C. Floor-to-Wall Metal Plate Joints:
1. Frames: Metal, continuous on floor side of joint only.
 - a. Provide wall side frame where required by manufacturer's design.
 2. Cover Plates: Angle cover plates with countersunk flat-head exposed fasteners for securing cover plate to wall unless shown otherwise.
 - a. Fastener Spacing: As recommended by manufacturer.
 3. Joint Design: Match adjacent floor to floor design.
 4. Fire Barrier: As required for fire resistance rating.
 5. Water Stop: Manufacturer's standard, continuous, full length of joint.
 6. Seismic: As required by Code.
 7. Finishes: As selected by architect.
- D. Interior Wall Joint Cover Assemblies:
1. Frame: Metal, surface mounted, concealed fastening to wall on one sides of joint.
 2. Cover Plate: Metal, smooth surface, lap both sides of joint and permitting free movement on one side.
 - a. Fabricate with concealed attachment of cover to frame when cover is in close contact with adjacent wall surface finish.
 - b. Use angle cover plates at intersecting walls.
 3. Joint Design: Match adjacent floor to floor design.
 4. Fire Barrier: As required for fire resistance rating.
 5. Seismic: As required by Code.
 6. Finishes: As selected by architect.
- E. Exterior Wall Joint Assemblies:
1. Design seal for variable movement and prevention of water and air infiltration.
 2. Frame: Metal, concealed, for fastening to wall on one side of joint.

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3. Cover Plate: Metal, surface mounted, lap both sides of joint, permitting free movement on one side.
 - a. Fabricate with concealed attachment of cover to frame for cover with cover in close contact with adjacent finish surfaces.
 - b. Use angle cover plate at intersecting walls.
 4. Water Seal: Vinyl seal strip as secondary seal behind primary seal.
 5. Seismic: As required by Code.
 6. Finish: As selected by architect.
- F. Extruded Thermoplastic Rubber Joint Assemblies:
1. Frames: Aluminum, both sides of joint.
 2. Primary Seal: Flexible rubber on exposed face after frame installation with factory welded watertight miters and transitions.
 - a. Anchor spaced at ends and not over 600 mm (24 inches).
 - 1) Variable movement extruded rubber primary seal designed to remain in aluminum frame, throughout movement of joint.
 - b. Flush mounted seal minimum 3 mm (0.12 inch) thick with dual movement grooves designed for plus or minus 50 percent, movement of joint width.
 - c. Provide pantographic wind load supports, maximum 2400 mm (8 feet) on center to support seal systems of 300 mm (12 inches) wide and greater.
 3. Secondary Seal: Continuous vinyl sheet seal.
 4. Finishes: As selected by architect.
- G. Ceiling and Soffit Assemblies:
1. Frames: Metal, continuous on both sides of joint, flush mounted with no exposed fasteners.
 2. Flexible Insert: Variable movement semi-rigid vinyl locked into frame.
 - a. Face Style: Flush or accordion, as shown, to span joint width without sagging.
 3. Seismic: As required by Code.
 4. Finishes: As selected by architect.
- H. Preformed Sealant Joint: Factory installed elastomeric sealant between extruded aluminum angle frame both sides.
1. Frames: Extruded aluminum angle on both sides of joint.
 2. Filler: Elastomeric sealant.
 3. Anticipated movement: 25 percent maximum.
 4. Finishes: As selected by architect.

2.6 FINISHES

- A. Carbon Steel: NAAMM AMP 500, Galvanized G90.
- B. Stainless Steel: NAAMM AMP 500, No. 2B bright finish.
- C. Aluminum Anodized Finish: NAAMM AMP 500.
 1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.
- D. Aluminum Paint Finish:
 1. Fluorocarbon Finish: AAMA 2605; 70 percent fluoropolymer resin, 2-coat system.
 2. Fluorocarbon Finish: AAMA 605; 70 percent fluoropolymer resin, 2-coat system.

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2.7 ACCESSORIES

- A. General: Manufacturer's standard anchors, fasteners, set screws, spaces, protective coating, and filler materials, adhesive and other accessories required for installation.
- B. Barrier Coating: ASTM D1187/D1187M.
- C. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.
- D. Fasteners: Type and size recommended by expansion joint cover assembly manufacturer.
 - 1. Exterior Applications: Stainless steel.
 - 2. Fasteners for Aluminum: Stainless steel.
 - 3. Other Applications: Galvanized steel or stainless steel.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Provide items embedded in concrete and masonry in time for building into work without delaying work.
- B. Protect existing construction and completed work from damage.
- C. Apply barrier coating to aluminum surfaces in contact with dissimilar metals and cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install anchorage devices and fasteners for securing expansion joint assemblies to in-place construction where anchors are not embedded in concrete and masonry.
 - 1. Secure with metal fasteners, type and size to suit application.
- C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.
- D. Install joint cover assemblies aligned and positioned in correct relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.
 - 1. Allow for thermal expansion and contraction of metal to avoid buckling.
 - 2. Accommodate joint opening size at time of installation.
- E. Set floor covers at elevations flush with adjacent finished flooring, unless shown otherwise.
- F. Grout floor frames set in prepared recesses.
- G. Locate wall, ceiling and soffit covers in continuous contact with adjacent surfaces. Secure with required accessories.
- H. Locate anchors at interval recommended by manufacturer, but minimum 75 mm (3 inches) from each end, and, maximum 600 mm (24 inches) on centers.
- I. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.

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- J. Cut and fit ends to accommodate thermal expansion and contraction of metal to avoid buckling of frames and cover plates.
- K. Flush Metal Cover Plates:
 - 1. Secure flexible filler between frames to allow compression and expansion.
 - 2. Adhere flexible filler materials to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.
- L. Waterstops:
 - 1. Install in conjunction with floor joints, and where shown.
 - 2. Install continuously to prevent water damage to finish spaces.
 - 3. Seal waterstop to frames to prevent water leakage.
 - 4. Install drainage tubes from waterstops to discharge collected water in nearest plumbing air gap drain.
- M. Fire Barriers:
 - 1. Install in compliance with tested assembly.
 - 2. Install at joints in floors and in fire rated walls.
 - 3. Use fire barrier sealant furnished with expansion joint assembly.
- N. Apply sealant where required to prevent water and air infiltration.
- O. Vertical Exterior Extruded Thermoplastic Rubber.
 - 1. Install side frames mounted on sealant or butyl caulk tape with appropriate anchors 600 mm (24 inches) on center complete with secondary seal.
 - 2. Install primary seals retained in extruded aluminum side frames.
- P. Extruded Thermoplastic Rubber or Seals:
 - 1. For straight sections, install preformed seals in continuous lengths.
 - 2. Vulcanize or heat-seal field spliced joints to provide watertight joints as recommended by manufacturer.
- Q. Preformed Elastomeric Sealant Joint:
 - 1. Locate joint directly over joints in wall and floor substrates.
 - 2. Fasten full length to substrate using construction adhesive.
 - 3. Install flush or slightly below finish material.

3.3 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed metal surfaces. Remove contaminants and stains.

3.4 PROTECTION

- A. Cover floor joints with plywood where wheel traffic occurs before Substantial completion.
- B. Remove protective covering when adjacent work areas are completed. Clean exposed surfaces in compliance with manufacture's printed instructions.

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**SECTION 08 11 13
 HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Hollow metal doors hung in hollow metal frames at interior and exterior locations.
 2. Hollow metal door frames for wood doors at interior locations.

1.2 RELATED REQUIREMENTS

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Glazing: Section 08 80 00, GLAZING.
- D. Card Readers and Biometric Devices: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEM.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standard Institute (ANSI):
1. A250.8-2014 - Standard Steel Doors and Frames.
- C. ASTM International (ASTM):
1. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
 2. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip.
 3. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability, Solution Hardened, and Bake Hardenable.
 4. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 5. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 6. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 7. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
 8. D3656/D3656M-13 - Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns.
 9. E90-09 - Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements.
- D. Federal Specifications (Fed. Spec.):
1. L-S-125B - Screening, Insect, Nonmetallic.
- E. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.
- F. National Association of Architectural Metal Manufacturers (NAAMM):
1. AMP 500-06 - Metal Finishes Manual.
- G. National Fire Protection Association (NFPA):
1. 80-16 - Fire Doors and Other Opening Protectives.
- H. UL LLC (UL):
1. 10C-09 - Positive Pressure Fire Tests of Door Assemblies.
 2. 1784-15 - Air Leakage Tests of Door Assemblies and Other Opening Protectives.

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1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Include schedule showing each door and frame requirements fire label and smoke control label for openings.
 - 3. Installation instructions.
- D. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Manufacturer.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Regularly manufactures specified products.
 - 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY

- A. Fasten temporary steel spreaders across the bottom of each door frame before shipment.
- B. Deliver products in manufacturer's original sealed packaging.
- C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight and conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design hollow metal doors and frames complying with specified performance:
 - 1. Fire Doors and Frames: UL 10C; NFPA 80 labeled.
 - a. Fire Ratings: See drawings.
 - 2. Stair Doors: Temperature rise rated fire doors.
 - 3. Smoke Control Doors and Frames: UL 1784; NFPA 80 labeled, maximum 0.15424 cu. m/s/sq. m (3.0 cfm/sf) at 24.9 Pa (0.10 inches water gage) pressure differential.
 - 4. Thermal Resistance: 7.0 calculated R-value, minimum at exterior doors.

2.2 MATERIALS

- A. Stainless Steel: ASTM A240/A240M; Type 304.
- B. Sheet Steel: ASTM A1008/A1008M, cold-rolled.
- C. Galvanized Sheet Steel: ASTM A653.
- D. Aluminum Sheet: ASTM B209M (ASTM B209).

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E. Aluminum Extrusions: ASTM B221M (ASTM B221).

2.3 PRODUCTS - GENERAL

- A. Provide hollow metal doors and frames from one manufacturer.
- B. Sustainable Construction Requirements:
 - 1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 HOLLOW METAL DOORS

- A. Hollow Metal Doors: ANSI A250.8; 44 mm (1-3/4 inches) thick. See drawings for sizes and designs.
 - 1. Interior Doors: Level 2 and Physical Performance Level B, heavy duty; Model 2, seamless at interior locations.
 - 2. Interior Doors: Level 3 and Physical Performance Level A, extra-heavy duty; Model 2, seamless at stair and blast resistant locations.
 - 3. Exterior Doors: Level 3 and Physical Performance Level A, extra-heavy duty; Model 2, seamless for exterior and blast resistant locations.
- B. Door Faces:
 - 1. Interior Doors: Sheet steel.
 - 2. Exterior Doors and where indicated on interior doors: Galvanized sheet steel minimum Z180 or ZF180 (G60 or A60) coating.
- C. Door Cores:
 - 1. Interior Doors: Kraft paper honeycomb.
 - 2. Exterior Doors: Polystyrene or polyurethane.
 - 3. Fire Doors: Manufacturer's standard complying with specified fire rating performance.

2.5 HOLLOW METAL FRAMES

- A. Hollow Metal Frames: ANSI A250.8; face welded. See drawings for sizes and designs.
 - 1. Interior Frames:
 - a. Level 2 and Level 3 Hollow Metal Doors: 1.3 mm (0.053 inch) thick.
- B. Frame Materials:
 - 1. Interior Frames: Sheet steel unless noted on schedule for Galvanized sheet steel (wet areas) minimum Z120 or ZF120 (G40 or A40).
 - 2. Exterior Frames: Galvanized sheet steel minimum Z180 or ZF180 (G60 or A60) coating.

2.6 FABRICATION

- A. Hardware Preparation: ANSI A250.8; for hardware specified in Section 08 71 00, DOOR HARDWARE.
- B. Hollow Metal Door Fabrication:
 - 1. Close top edge of exterior doors flush and seal to prevent water intrusion.
 - 2. Fill spaces between vertical steel stiffeners with insulation.
- C. Fire and Smoke Control Doors:
 - 1. Close top and vertical edges flush.
 - 2. Apply steel astragal to active leaf at pair and double egress doors.
 - a. Exception: Where vertical rod exit devices are specified for both leaves swinging in same direction.
 - 3. Fire and Smoke Control Door Clearances: NFPA 80.
- D. Custom Metal Hollow Doors:
 - 1. Provide custom hollow metal doors where nonstandard steel doors are shown on drawings.

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- a. Provide door sizes, design, materials, construction, gages, and finish as specified for standard steel doors.
- E. Hollow Metal Frame Fabrication:
1. Fasten mortar guards to back of hardware reinforcements, except on lead-lined frames.
 2. Terminated Stops: ANSI A250.8.
 3. Frame Anchors:
 - a. Floor anchors:
 - 1) Provide extension type floor anchors to compensate for depth of floor fills.
 - 2) Provide 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive floor fasteners.
 - 3) Provide 50 mm by 50 mm by 9 mm (2 inch by 2 inch by 3/8 inch) clip angle for lead lined frames, drilled for floor fasteners.
 - 4) Provide mullion 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two floor fasteners and frame anchor screws.
 - 5) Provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for floor fasteners and frame anchor screws for sill sections.
 - a) Space floor bolts 50 mm (2 inches) on center.
 - b. Jamb anchors:
 - 1) Place anchors on jambs:
 - a) Near top and bottom of each frame.
 - b) At intermediate points at maximum 600 mm (24 inches) spacing.
 - 2) Form jamb anchors from steel minimum 1 mm (0.042 inch) thick.
 - 3) Anchors set in masonry: Provide adjustable anchors designed for friction fit against frame and extended into masonry minimum 250 mm (10 inches). Provide one of following types:
 - a) Wire Loop Type: 5 mm (3/16 inch) diameter wire.
 - b) T-Shape type.
 - c) Strap and stirrup type: Corrugated or perforated sheet steel.
 - 4) Anchors for stud partitions: Provide tabs for securing anchor to sides of studs. Provide one of the following:
 - a) Welded type.
 - b) Lock-in snap-in type.
 - 5) Anchors for frames set in prepared openings:
 - a) Steel pipe spacers 6 mm (1/4 inch) inside diameter, welded to plate reinforcing at jamb stops, or hat shaped formed strap spacers 50 mm (2 inches) wide, welded to jamb near stop.
 - b) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass through frame and spacers.
 - c) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
 - 6) Anchors for observation windows and other continuous frames set in stud partitions.
 - a) Weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - b) Space maximum 600 mm (24 inches) on centers.

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- 7) Modify frame anchors to fit special frame and wall construction.
- 8) Provide special anchors where shown on drawings and where required to suit application.

2.7 FINISHES

- A. Steel and Galvanized Steel: ANSI A250.8; shop primed.
- B. Finish exposed surfaces after fabrication.
- C. Wood Grain Steel Doors:
 1. Wood grain textured into the steel for a full flush embossed pattern.
 2. Factory applied stain color as selected by Architect.
 3. See drawings for locations.

2.8 ACCESSORIES

- A. Primers: ANSI A250.8.
- B. Barrier Coating: ASTM D1187/D1187M.
- C. Welding Materials: AWS D1.1/D1.1M, type to suit application.
- D. Clips Connecting Members and Sleeves: Match door faces.
- E. Fasteners: Galvanized steel.
 1. Metal Framing: Steel drill screws.
 2. Masonry and Concrete: Expansion bolts and power actuated drive pins.
- F. Anchors: Galvanized steel.
- G. Galvanizing Repair Paint: MPI No. 18.
- H. Insulation: Unfaced mineral wool.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Apply barrier coating to metal surfaces in contact with cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
 2. Install fire doors and frames according to NFPA 80.
 3. Install smoke control doors and frames according to NFPA 105.

3.3 FRAME INSTALLATION

- A. Apply barrier coating to concealed surfaces of frames built into masonry.
- B. Plumb, align, and brace frames until permanent anchors are set.
 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame when shipping spreader is removed.
 3. Where construction permits concealment, leave shipping spreaders in place after installation, otherwise remove spreaders when frames are set and anchored.

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4. Remove wood spreaders and braces when walls are built and jamb anchors are secured.
- C. Floor Anchors:
 1. Anchor frame jambs to floor with two expansion bolts.
 - a. Lead Lined Frames: Use 9 mm (3/8 inch) diameter bolts.
 - b. Other Frames: Use 6 mm (1/4 inch) diameter bolts.
 2. Power actuated drive pins are acceptable to secure frame anchors to concrete floors.
- D. Jamb Anchors:
 1. Masonry Walls:
 - a. Embed anchors in mortar.
 - b. Fill space between frame and masonry with grout or mortar as walls are built.
 2. Metal Framed Walls: Secure anchors to sides of studs with two fasteners through anchor tabs.
 3. Prepared Masonry and Concrete Openings:
 - a. Direct Securement: 6 mm (1/4 inch) diameter expansion bolts through spacers.
 - b. Subframe or Rough Buck Securement:
 - 1) 6 mm (1/4 inch) diameter expansion bolts on 600 mm (24 inch) centers.
 - 2) Power activated drive pins on 600 mm (24 inches) centers.
 - c. Secure two-piece frames to subframe or rough buck with machine screws on both faces.
- E. Frames for Sound Rated Doors: Fill frames with insulation.
- F. Touch up damaged factory finishes.
 1. Repair galvanized surfaces with galvanized repair paint.
 2. Repair painted surfaces with touch up primer.

3.4 DOOR INSTALLATION

- A. Install doors plumb and level.
- B. Adjust doors for smooth operation.
- C. Touch up damaged factory finishes.
 1. Repair galvanized surfaces with galvanized repair paint.
 2. Repair painted surfaces with touch up primer.

3.5 CLEANING

- A. Clean exposed door and frame surfaces. Remove contaminants and stains.

3.6 PROTECTION

- A. Protect doors and frames from traffic and construction operations.
- B. Remove protective materials immediately before acceptance.
- C. Repair damage.

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**SECTION 08 14 00
 INTERIOR WOOD DOORS**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Interior flush wood doors transparent finish.
 - a. Fire rated doors.
 - b. Smoke rated doors.

1.2 RELATED REQUIREMENTS

- A. Paints and Coatings and Composite Wood and Agrifiber VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Door Hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- C. Installation of Doors and Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 71 00, DOOR HARDWARE.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Window and Door Manufacturers Association (ANSI/WDMA):
1. I.S. 1A-13 - Architectural Wood Flush Doors.
- C. ASTM International (ASTM):
1. E90-09 - Laboratory Measurements of Airborne Sound Transmission Loss of Building Partitions and Elements.
- D. National Fire Protection Association (NFPA):
1. 80-16 - Fire Doors and Other Opening Protectives.
 2. 252-12 - Fire Tests of Door Assemblies.
- E. UL LLC (UL):
1. 10C-09 - Positive Pressure Fire Tests of Door Assemblies.
- F. Window and Door Manufacturers Association (WDMA):
1. TM 7-14 - Cycle-Slam Test.
 2. TM 8-14 - Hinge Loading Test.
 3. TM 10-14 - Screw Holding Capacity.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Show size, configuration, and fabrication and installation details.
 2. Include details of glazing.
 3. Indicate project specific requirements not included in Manufacturer's Literature and Data submittal.
- C. Manufacturer's Literature and Data:
1. Description of each product.
 2. Fire rated doors showing conformance with NFPA 80.
- D. Samples:
1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.

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2. Veneer sample 200 mm by 275 mm (8 inch by 11 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- E. Sustainable Construction Submittals:
 1. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
- F. Test Reports: Indicate each product complies with specifications.
 1. Screw Holding Capacity Test.
 2. Cycle-Slam Test.
 3. Hinge-Loading Test.
- G. Operation and Maintenance Data:
 1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 1. Regularly and presently manufactures specified products.
 2. Manufactures specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
 1. Minimum 0.15 mm (6 mil) polyethylene bags or cardboard packaging to remain unbroken during delivery and storage.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
 1. Identify door opening corresponding to Door Schedule.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight conditioned facility.
 1. Store doors according to ANSI/WDMA I.S. 1A.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
 2. Work Area Ambient Temperature Range: 21 to 27 degrees C (70 to 80 degrees F) continuously, beginning 48 hours before installation.
 3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.
 - a. Comply with door manufacturer's instructions for relative humidity.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant interior factory finished flush wood doors against material and manufacturing defects.
 1. Warranty Period: Lifetime of original installation.

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PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
- B. Sustainable Construction Requirements:
 - 1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Paints and coatings.
 - b. Composite wood and agrifiber.

2.2 FLUSH WOOD DOORS

- A. General:
 - 1. ANSI/WDMA I.S. 1A, Extra Heavy Duty.
 - 2. Adhesive: Type II.
 - 3. Core: Structural composite lumber, except when mineral core is required for fire rating.
 - 4. Thickness: 44 mm (1-3/4 inches).
- B. Faces:
 - 1. ANSI/WDMA I.S. 1A.
 - 2. One species throughout project unless scheduled or otherwise shown.
 - 3. Transparent Finished Faces: Premium Grade. Plain-sliced, red oak.
 - a. A Grade face veneer.
 - b. Match face veneers for doors for uniform effect of color and grain at joints.
 - c. Door Edges: Same species as door face veneer, except maple is acceptable for stile face veneer on birch doors.
 - d. In existing buildings, where doors are required to have transparent finish, use wood species, grade, and assembly of face veneers to match adjacent existing doors.
 - 4. Painted Finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay.
 - 5. Factory sand doors for finishing.
- C. Wood For Stops, Louvers, Muntins and Moldings For Flush Doors Required to Have Transparent Finish:
 - 1. Solid wood of same species as face veneer, except maple is acceptable on birch doors.
 - 2. Glazing:
 - a. On non-fire-rated doors, use applied wood stops nailed tightly on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on center.
- D. Stiles and Rails:
 - 1. Composite material having screw withdrawal force greater than minimum performance level value when tested according to WDMA TM 10.
 - 2. Provide adequate blocking for bottom of doors having mechanically operated door bottom seal meeting or exceeding performance duty level per WDMA TM 10 for horizontal door edge screw holding.
- E. Fire-Rated Wood Doors:
 - 1. Fire Resistance Rating:
 - a. B Label: 1-1/2 hours.
 - b. C Label: 3/4 hour.
 - 2. Labels:

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- a. Comply with NFPA 252, UL 10C, and labeled by qualified testing and inspection agency showing fire resistance rating.
- b. Metal labels with raised or incised markings.
3. Performance Criteria for Stiles of Doors Utilizing Standard Mortise Leaf Hinges:
 - a. Hinge Loading: WDMA TM 8. Average of 10 test samples for Extra Heavy Duty doors.
 - b. Direct Screw Withdrawal: WDMA TM 10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
 - c. Cycle-Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested according to WDMA TM 7.
4. Hardware Reinforcement:
 - a. Provide fire and smoke rated doors with hardware reinforcement blocking.
 - b. Size of lock blocks as required to secure hardware specified.
 - c. Top, Bottom and Intermediate Rail Blocks: Minimum 125 mm (5 inches) by full core width.
 - d. Reinforcement blocking in compliance with labeling requirements.
 - e. Mineral material similar to core is not acceptable.
5. Other Core Components: Manufacturer's standard as allowed by labeling requirements.
6. Glazed Vision Panel Frame: Steel approved for use in labeled doors.
7. Astragal: Steel type for pairs of doors.
- F. Smoke Barrier Doors:
 1. Glazed Vision Panel Frame: Steel approved for use in labeled doors.

2.3 FABRICATION

- A. Factory machine interior wood doors to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
 1. Factory fit fire rated doors according to NFPA 80.
- B. Rout doors for hardware using templates and location heights specified in Section 08 71 00, DOOR HARDWARE.
- C. Factory fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (2 inches) of door thickness .
- D. Clearances between Doors and Frames and Floors:
 1. Fire Rated Doors: Comply with NFPA 80.
 - a. Doors with Automatic Bottom Seal: Maximum clearance 10 mm (3/8 inch) at threshold.
 - b. Other Door Bottoms: Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
 2. Door Jambs, Heads, and Meeting Stiles: Maximum 3 mm (1/8 inch).
- E. Provide cutouts for glazed openings.
- F. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- G. Identify each door on top edge.
 1. Mark with stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, date of manufacture and quality.
 2. Mark door or provide separate certification including name of inspection organization.
 3. Identify door manufacturing standard, including glue type.
 4. Identify veneer and quality certification.

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5. Identification of preservative treatment for stile and rail doors.

2.4 FINISHES

- A. Field Finished Doors: Seal top and bottom edges of doors with two coats of catalyzed polyurethane or water resistant sealer.
- B. Factory Transparent Finish:
 - 1. Factory finish flush wood doors.
 - a. ANSI/WDMA I.S. 1A Section F-3 Finish System Descriptions for System 5, Conversion Varnish or System 7, Catalyzed Vinyl.
 - b. Use stain to produce finish to match facility standard finish.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Verify door frames are properly anchored.
 - 2. Verify door frames are plumb, square, in plane, and within tolerances for door installation.
- B. Protect existing construction and completed work from damage.
- C. Install astragal on active leaf of pair of smoke doors and one leaf of double egress smoke doors.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. Install fire rated doors according to NFPA 80.
 - 2. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 PROTECTION

- A. After installation, place shipping container over door and tape in place.
 - 1. Do not apply tape to door faces and edges.
- B. Provide protective covering over exposed hardware in addition to covering door.
- C. Maintain covering in good condition until removal is directed by Contracting Officer's Representative.

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**SECTION 08 31 13
 ACCESS DOORS AND FRAMES**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 1. Access doors and panels installed in walls and ceilings.

1.2 RELATED REQUIREMENTS

- A. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.
 B. Field Painting: Section 09 91 00, PAINTING.
 C. Locations of Access Doors for Ductwork Cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
 B. American Welding Society (AWS):
 1. D1.3/D1.3M-08 - Structural Welding Code - Sheet Steel.
 C. ASTM International (ASTM):
 1. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Sip Process.
 2. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
 3. A666-15 - Annealed or Cold-Worked Austenitic Stainless Steel sheet, Strip, Plate, and Flat Bar.
 4. E119-15 - Fire Test of Building Construction and Materials.
 D. National Association of Architectural Metal Manufacturers (NAAMM):
 1. AMP 500-06 - Metal Finishes Manual.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 B. Submittal Drawings:
 1. Show size, configuration, and fabrication and installation details.
 C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
 D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
 B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
 C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
 B. Protect products from damage during handling and construction operations.

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1.7 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting access door fabrication and installation. Show field measurements on Submittal Drawings.
 - 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Steel Sheet: ASTM A1008/A1008M.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
- B. Sustainable Construction Requirements:
 - 1. Steel Access Doors Recycled Content: 30 percent total recycled content, minimum.

2.3 ACCESS DOORS, FLUSH PANEL, NON-RATED

- A. Door Panel:
 - 1. 1.9 mm (0.07 inch) thick steel.
 - 2. Reinforce to maintain flat surface.
- B. Frame:
 - 1. 1.5 mm (0.06 inch) thick steel sheet, depth and configuration to suit material and construction type where installed.
 - 2. Frame Flange: Provide at units installed in concrete, masonry, and gypsum board.
 - 3. Exposed Joints in Flange: Weld and grind smooth.
- C. Hinge:
 - 1. Concealed spring hinge, 175 degrees of opening.
 - 2. Removable hinge pin to allow removal of door panel from frame.
- D. Lock:
 - 1. Flush, screwdriver-operated cam lock.
 - 2. Tamper proof screws (spanner head locks) for access panels in Mental Health Exam Room and Restroom.

2.4 FABRICATION - GENERAL

- A. Size: Minimum 600 mm (24 inches) square door unless otherwise shown or required to suit opening in suspension system of ceiling.
- B. Component Fabrication: Straight, square, flat and in same plane where required.
 - 1. Exposed Edges: Slightly rounded, without burrs, snags and sharp edges.
 - 2. Exposed Welds: Continuous, ground smooth.
 - 3. Welding: AWS D1.3/D1.3M.
- C. Locks and Non-Continuous Hinges: Provide in numbers required to maintain alignment of door panel with frame.
- D. Anchoring: Make provisions in frame for anchoring to adjacent construction. Provide anchors in size, number and location on four sides to secure access door to substrate.

2.5 FINISHES

- A. Steel Paint Finish:
 - 1. Powder-Coat Finish: Manufacturer's standard two-coat finish system consisting of the following:
 - a. One coat primer.

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- b. One coat thermosetting topcoat.
- c. Dry-film Thickness: 0.05 mm (2 mils) minimum.
- d. Color: As selected by architect.

2.6 ACCESSORIES

- A. Fasteners: Type and size recommended by access door manufacturer, to suit application.
 - 1. Other Access Doors: Galvanized steel fasteners.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Verify access door locations and sizes provide required maintenance access to installed building services components.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install access doors and panels permitting access to service valves, traps, dampers, cleanouts, and other mechanical, electrical and conveyor control items concealed in walls and partitions, and concealed above gypsum board and plaster ceilings.
- C. Install flush access panels in partitions and in gypsum board and plaster ceilings.

3.3 ACCESS DOOR AND FRAME INSTALLATION

- A. Wall Installations: Install access doors in openings with sides vertical.
- B. Ceiling Installations: Install access doors parallel to ceiling suspension grid or room partitions.
- C. Frames without Flanges: Install frame flush with surrounding finish surfaces.
- D. Frames with Flanges: Overlap opening, with face uniformly spaced from finish surface.
- E. Recessed Panel Access Doors: Install with face of surrounding materials flush with door panel installed finish.
- F. Secure frames to adjacent construction with fasteners.
- G. Install type, size and quantity of anchoring device suitable for material surrounding opening to maintain alignment, and resist displacement, during normal use of access door.

3.4 ADJUSTMENT

- A. Adjust hardware so door panel opens freely.
- B. Adjust door when closed so door panel is centered in frame.

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**SECTION 08 33 00
 COILING DOORS AND GRILLES**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 1. Coiling doors.

1.2 RELATED REQUIREMENTS

- A. Paints and Coatings VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
 B. Lock Cylinders for Cylindrical Locks: Section 08 71 00, DOOR HARDWARE.
 C. Electric Devices and Wiring: DIVISION 26, ELECTRICAL.
 D. Electric Devices and Wiring: DIVISION 28, ELECTRONIC SAFETY AND SECURITY.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
 B. ASTM International (ASTM):
 1. A36/A36M-14 - Carbon Structural Steel.
 2. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
 3. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 4. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 5. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 6. B221 -14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 7. B221M -13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
 8. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.
 C. Master Painters Institute (MPI):
 1. No. 18 - Primer, Zinc Rich, Organic.
 2. No. 76 - Primer, Alkyd, Quick Dry, for Metal.
 D. National Association of Architectural Metal Manufacturers (NAAMM):
 1. AMP 500-06 - Metal Finishes Manual.
 E. National Electrical Manufacturers Association (NEMA):
 1. ICS 1-00(R2015) - Industrial Control and Systems General Requirements.
 2. ICS 2-00(R2008) - Controllers, Contactors and Overload Relays Rated 600 V.
 3. ICS 6-93(R20011) - Industrial Control and Systems Enclosures.
 4. ST 20-14 - Dry Type Transformers for General Applications.
 F. National Fire Protection Association (NFPA):
 1. 70-14 - National Electrical Code.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 B. Submittal Drawings:

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1. Show size, configuration, and fabrication and installation details.
2. Wiring diagrams for motors and controls, including wiring diagram for door, showing electrical interlock of motor with manually operated dead lock, electrical rough-in.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 2. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
- E. Certificates: Indicate each product complies with specifications.
 1. Indicate oversize fire doors and hardware that are identical in design, material, and construction to doors complying with specified performance.
- F. Operation and Maintenance Data:
 1. Care instructions for each exposed finish product.
 2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.
 3. Parts list.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.7 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting overhead coiling door fabrication and installation. Show field measurements on Submittal Drawings.
 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant coiling doors against material and manufacturing defects.
 1. Warranty Period: Two years.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Coiling doors spring counter balanced, overhead type, inside face mounted with guides at jambs set back at adequate distance to provide clear opening.

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2.2 SYSTEM PERFORMANCE

- A. Design coiling doors complying with specified performance:
 1. Operation Cycles: 20,000 minimum.

2.3 MATERIALS

- A. Sheet Steel: A653/A653M; G90 galvanized coating.
- B. Structural Steel: ASTM A36/A36M.
- C. Aluminum, Plate and Sheet: ASTM B209M (ASTM B209).
- D. Aluminum, Extrusions: ASTM B221M (ASTM B221), alloy 6063-T5.

2.4 PRODUCTS - GENERAL

- A. Provide coiling doors from one manufacturer.
- B. Sustainable Construction Requirements:
 1. Steel Recycled Content: 30 percent total recycled content, minimum.
 2. Stainless Steel Recycled Content: 70 percent total recycled content, minimum.
 3. Aluminum Recycled Content: 80 total recycled content, minimum.
 4. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Paints and coatings.

2.5 COILING DOORS AND GRILLES

- A. Doors: Interlocking slats of aluminum in manufacturer's standard profile, except exterior door slat profile to be flat.
 1. Slat Thickness: As required to resist specified loads.
 - a. Aluminum: Minimum thickness:
 - 1) Doors less than 4500 mm (15 feet) wide: 1 mm (0.040 inch).
 - 2) Doors from 4530 mm (15 feet 1 inch) to 6300 mm (21 feet) wide: 1.45 mm (0.057 inch).
 - 3) Doors wider than 6330 mm (21 feet): 1.65 mm (0.064 inch).
 2. Bottom Rail: Two continuous angles of aluminum, minimum 3 mm (0.125 inch) thick, to receive safety device.
- B. Hoods: Formed to fit contour of end brackets.
 1. Material:
 - a. Sheet Steel: Minimum 0.6 mm (0.0239 inch) thick.
 2. Reinforce at top and bottom edges with rolled beads, rods or angles. Provide intermediate supporting brackets for hoods greater than 3600 mm (12 feet) long.
 3. Fasten hood to brackets with screws or bolts and provide for fastening to wall with bolts.
- C. Counterbalance Assembly:
 1. Design door to coil on barrel supported at end of opening on brackets, counterbalanced by helical springs. Counterbalance minimum 80 percent of door weight at any position.
 2. Barrel: Steel pipe or commercial welded steel tubing of proper diameter and thickness for door size, to limit deflection with door rolled up, not to exceed 1 in 400 (0.03 inch per foot) of span. Close barrel ends with cast iron plugs, machined to fit the opening.
 3. Spring: Oil-tempered, helically wound spring rotating on grease-sealed ball bearing or roller bearing units, capable of producing sufficient torque to ensure easy operation of door / from any position, and adjustable from exterior of counterbalance assembly without removing hood or motor operator.

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- D. Brackets: Steel plate forming end closure and support for hood and end of barrel assembly.
 - 1. Screw end of barrel or shaft into bracket hubs fabricated of cast iron or steel. Equip bracket hubs or barrel plugs with pre-lubricated ball bearings, shielded or sealed.
- E. Guides: Standard formed sections or angles of aluminum
 - 1. Thickness: Minimum 5 mm (3/16 inch).
 - 2. Profile: Channel of sufficient depth to retain door in place under the horizontal pressure specified, and prevent ends of door from slipping out of guides. Flare guides at top to facilitate door installation.
 - 3. Provide stops to limit door travel above top of guides.
 - 4. Provide aluminum guides with replaceable wear strips to prevent metal to metal contact.
 - 5. Provide mounting brackets for closure between guides and jambs.
- F. Locking:
 - 1. Cylinder Locks: Accept standard screw in cylinders furnished under Section, 08 71 00 DOOR HARDWARE.
 - 2. Electrically Operated Doors: Provide manufacturer's key operation from one side.

2.6 ELECTRIC MOTOR OPERATORS

- A. Provide operators complete with electric motor, machine cut reduction gears, steel chain and sprockets, magnetic brake, overload protection, brackets, push button controls, limit switches, magnetic reversing contactor, and other accessories necessary for proper operation including emergency manual operator.
- B. Design:
 - 1. Design operator so motor can be removed without disturbing limit-switch timing and without affecting emergency manual operators.
 - 2. Make provision for emergency manual operation by chain-gear mechanism.
 - 3. Arrange emergency manual operating mechanism so it can be immediately put into and out of operation from floor with electrical or mechanical device to disconnect motor from operating mechanism when emergency manual operating mechanism is engaged without affecting limit switch timing, in case of electrical power failure.
 - 4. Provide interlock with motor to prevent motor from operating when manual locks are activated, if any.
- C. Motors: NEMA MG1; TENV open drip-proof, maximum 3600 rpm.
 - 1. Power Characteristics: as indicated on drawings.
 - 2. Single-phase motors: Maximum one starting contact without commutation.
 - 3. High starting torque, reversible type, of sufficient horsepower and torque output to operate door in both directions from any position, and produce door travel speed of 200 mm/s (8 inches/sec.), minimum, and 300 mm/s (12 inches/sec.), maximum, without exceeding rated capacity.
- D. Controls: NEMA ICS 1 and NEMA ICS 2.
 - 1. Enclosures: NEMA ICS 6, Type 12 or Type 4, except contractor enclosures may be Type 1.
 - 2. Provide each motor with an enclosed, across-the-line type, magnetic reversing contactor, thermal overload protection, solenoid operated

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- brake, limit switches, and remote control switches at locations shown.
3. Provide key activated switches on exterior requiring constant pressure to operate.
 4. Provide field adjustable, limit switches to automatically stop doors at fully open and closed positions. Locate limit switches to be readily accessible for adjustment.
 5. Safety device:
 - a. Provide fail safe safety device at bottom bar of electrically operated doors to immediately stop, reverse, and fully open doors upon contacting obstruction.
 - b. Upon safety device and control system failure, immediately stop, reverse, and fully open doors and lock out electrical controls. Permit continued manual operation until electrical controls are repaired.
 - c. Do not use safety device as limit switch.
 - d. Safety Device Connecting Cable to Motor: Flexible "Type SO" with spring loaded automatic take up reel or equivalent device, as required for proper doors operation.
 6. Transformer: NEMA ST 20.
 - a. Control transformer in power circuits as required to reduce Voltage on control circuits to 120 Volts or less.
 7. Electrical Components: Comply with NFPA 70.
 - a. Hazardous Locations: UL Listed for specific hazard indicated on drawings.

2.7 FINISHES

- A. Steel:
 1. Clean steel surfaces of scale, rust, oil, and grease.
 2. Apply light colored shop prime paint after fabrication.
 - a. Non-Galvanized Steel: Treat to ensure maximum paint adhesion, and apply corrosion inhibitive primer.
 - b. Galvanized Steel: Apply phosphate treatment and corrosion inhibitive primer.
- B. Aluminum: NAAMM AMP 500.
 1. Mill finish, as fabricated.
 2. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.

2.8 ACCESSORIES

- A. Galvanizing Repair Paint: MPI No. 18.
- B. Alkyd Metal Primer: MPI No. 76.
- C. Barrier Coating: ASTM D1187/1187M.
- D. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

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3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings under direct supervision of manufacturer's representative or trained personnel.

3.3 COILING DOOR INSTALLATION

- A. Locate anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories accurately.
- B. Securely attach guides to adjoining construction with minimum 9 mm (3/8 inch) diameter bolts, spaced maximum 600 mm (24 inches) on center.
- C. Locate control switches where shown.
 - 1. Locate control switches minimum 1500 mm (5 feet) above floor line, so operating personnel have complete view of door.
- D. Install electric devices and wiring as specified in DIVISION 26, ELECTRICAL and DIVISION 28, ELECTRONIC SAFETY AND SECURITY.
- E. Isolate aluminum in contact with dissimilar metal, concrete and masonry by painting with coat of bituminous paint.
- F. Paint aluminum in contact with wood or other absorptive materials with barrier coating.
- G. Touch up damaged factory finishes.
- H. Lubricate and adjust units to operate freely.
- I. Touch up damaged factory finishes.
 - 1. Galvanized Surfaces: Apply galvanizing repair paint.
 - 2. Primed Surfaces: Apply touch up paint.

3.4 FIELD QUALITY CONTROL

- A. Field Tests: Test fire-rated door closing and reset device after test is successfully completed.

3.5 CLEANING

- A. Clean exposed doors surfaces. Remove contaminants and stains.

3.6 PROTECTION

- A. Protect coiling doors from construction operations.
- B. Remove protective materials immediately before acceptance.
- C. Repair damage.

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**SECTION 08 33 00.01
 EXTERIOR COILING DOORS**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 1. Exterior Coiling doors.

1.2 RELATED REQUIREMENTS

- A. Paints and Coatings VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
 B. Electric Devices and Wiring: DIVISION 28, ELECTRONIC SAFETY AND SECURITY.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
 B. ASTM International (ASTM):
 1. A36/A36M-14 - Carbon Structural Steel.
 2. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
 3. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 4. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 5. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 6. B221 -14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 7. B221M -13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
 8. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.
 C. Master Painters Institute (MPI):
 1. No. 18 - Primer, Zinc Rich, Organic.
 2. No. 76 - Primer, Alkyd, Quick Dry, for Metal.
 D. National Association of Architectural Metal Manufacturers (NAAMM):
 1. AMP 500-06 - Metal Finishes Manual.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 B. Submittal Drawings:
 1. Show size, configuration, and fabrication and installation details.
 C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
 D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 2. Low Pollutant-Emitting Materials:
 a. Show volatile organic compound types and quantities.
 E. Certificates: Indicate each product complies with specifications.
 1. Indicate oversize fire doors and hardware that are identical in design, material, and construction to doors complying with specified performance.
 F. Operation and Maintenance Data:
 1. Care instructions for each exposed finish product.

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2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.
3. Parts list.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.7 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting overhead coiling door fabrication and installation. Show field measurements on Submittal Drawings.
 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant coiling doors against material and manufacturing defects.
 1. Warranty Period: Two years.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Coiling doors spring counter balanced, overhead type, inside face mounted with guides at jambs set back at adequate distance to provide clear opening.
- B. Where doors exceeding 7.4 sq. m (80 sq. ft.) are indicated as manually operated, provide design, fabrication, and installation permitting future electric motor operation.

2.2 SYSTEM PERFORMANCE

- A. Design coiling doors complying with specified performance:
 1. Operation Cycles: 20,000 minimum.

2.3 MATERIALS

- A. Sheet Steel: A653/A653M; G90 galvanized coating.
- B. Structural Steel: ASTM A36/A36M.

2.4 PRODUCTS - GENERAL

- A. Provide coiling doors from one manufacturer.
- B. Sustainable Construction Requirements:
 1. Steel Recycled Content: 30 percent total recycled content, minimum.
 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Paints and coatings.

2.5 COILING DOORS

- A. Doors: Interlocking slats of galvanized steel in manufacturer's standard profile, except exterior door slat profile to be flat.
 1. Slat Thickness: As required to resist specified loads.

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- a. Galvanized Steel: Minimum thickness:
 - 1) Doors less than 4500 mm (15 feet) wide: 0.75 mm (0.030 inch).
 - 2) Doors from 4530 mm (15 feet 1 inch) to 6300 mm (21 feet) wide: 0.90 mm (0.036 inch).
 - 3) Doors wider than 6330 mm (21 feet): 1.2 mm (0.048 inch).
2. Bottom Rail: Two continuous angles of galvanized steel, minimum 3 mm (0.125 inch) thick, to receive sill gasket.
- B. Hoods: Formed to fit contour of end brackets.
 1. Material:
 - a. Sheet Steel: Minimum 0.6 mm (0.0239 inch) thick.
 2. Reinforce at top and bottom edges with rolled beads, rods or angles. Provide intermediate supporting brackets for hoods greater than 3600 mm (12 feet) long.
 3. Fasten hood to brackets with screws or bolts and provide for fastening to wall with bolts.
- C. Counterbalance Assembly:
 1. Design door to coil on barrel supported at end of opening on brackets, counterbalanced by helical springs. Counterbalance minimum 80 percent of door weight at any position.
 2. Barrel: Steel pipe or commercial welded steel tubing of proper diameter and thickness for door size, to limit deflection with door rolled up, not to exceed 1 in 400 (0.03 inch per foot) of span. Close barrel ends with cast iron plugs, machined to fit the opening.
 3. Spring: Oil-tempered, helically wound spring rotating on grease-sealed ball bearing or roller bearing units, capable of producing sufficient torque to ensure easy operation of door from any position, and adjustable from exterior of counterbalance assembly without removing hood.
- D. Brackets: Steel plate forming end closure and support for hood and end of barrel assembly.
 1. Screw end of barrel or shaft into bracket hubs fabricated of cast iron or steel. Equip bracket hubs or barrel plugs with pre-lubricated ball bearings, shielded or sealed.
- E. Guides: Standard formed sections or angles of steel.
 1. Thickness: Minimum 5 mm (3/16 inch).
 2. Profile: Channel of sufficient depth to retain door in place under the horizontal pressure specified, and prevent ends of door from slipping out of guides. Flare guides at top to facilitate door installation.
 3. Provide stops to limit door travel above top of guides.
 4. Provide aluminum guides with replaceable wear strips to prevent metal to metal contact.
 5. Provide mounting brackets for closure between guides and jambs.
- F. Weather Seals:
 1. Bottom Bar: Replaceable, 3-point compressible vinyl gasket extending into guides.
 2. Guides: Replaceable vinyl strip on guides sealing against fascia side of curtain.
 3. Lintel Seal: Nylon brush seal fitted at door header to impede air flow.
 4. Hood: Neoprene/rayon baffle to impede air flow above coil.
- G. Locking:
 1. Manually Operated Doors: Provide manufacturer's standard slide bolt device on the inside at each door jamb.

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2.6 MANUAL OPERATORS

- A. Hand Chain Operation:
1. Galvanized, endless chain operating over sprocket and extending to within 900 mm (3 feet) of floor.
 2. Obtain reduction through permanently lubricated gearing connected by roller chain and sprocket drive.
 3. Opening and Closing Force: Maximum 111 N (25 lbf.).

2.7 FINISHES

- A. Steel:
1. Clean steel surfaces of scale, rust, oil, and grease.
 2. Apply light colored shop prime paint after fabrication.
 - a. Non-Galvanized Steel: Treat to ensure maximum paint adhesion, and apply corrosion inhibitive primer.
 - b. Galvanized Steel: Apply phosphate treatment and corrosion inhibitive primer.

2.8 ACCESSORIES

- A. Galvanizing Repair Paint: MPI No. 18.
- B. Alkyd Metal Primer: MPI No. 76.
- C. Barrier Coating: ASTM D1187/1187M.
- D. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings under direct supervision of manufacturer's representative or trained personnel.
 1. Install fire-rated doors to comply with NFPA 80.

3.3 COILING DOOR INSTALLATION

- A. Locate anchors and inserts for guides, brackets, hardware, and other accessories accurately.
- B. Securely attach guides to adjoining construction with minimum 9 mm (3/8 inch) diameter bolts, spaced maximum 600 mm (24 inches) on center.
- C. Touch up damaged factory finishes.
- D. Lubricate and adjust units to operate freely.
- E. Touch up damaged factory finishes.
 1. Galvanized Surfaces: Apply galvanizing repair paint.
 2. Primed Surfaces: Apply touch up paint.

3.4 FIELD QUALITY CONTROL

- A. Field Tests: Test fire-rated door closing and reset device after test is successfully completed.

3.5 CLEANING

- A. Clean exposed doors surfaces. Remove contaminants and stains.

3.6 PROTECTION

- A. Protect coiling doors from construction operations.
- B. Remove protective materials immediately before acceptance.
- C. Repair damage.

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SECTION 08 42 29.23
SLIDING AUTOMATIC ENTRANCES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following types of automatic entrance doors:
1. Exterior and interior, single slide, bi-parting automatic entrance doors with sidelights, without transoms.
 2. Where indicated, provide doors and assemblies that are blast resistant.
- B. Related Sections:
1. Division 7 Sections for caulking to the extent not specified in this section.
 2. Division 8 Section "Door Hardware" for hardware to the extent not specified in this Section.
 3. Division 8 Section Glazing for materials and installation requirements of glazing for automatic entrance doors.
 4. Division 26 Sections for electrical connections including conduit and wiring for automatic entrance door operators.

1.3 REFERENCES

- A. General: Standards listed by reference, including revisions by issuing authority, form a part of this specification section to extent indicated. Standards listed are identified by issuing authority, authority abbreviation, designation number, title or other designation established by issuing authority. Standards subsequently referenced herein are referred to by issuing authority abbreviation and standard designation.
1. Underwriters Laboratories (UL): UL 325 - Standard for Door, Drapery, Gate, Louver, and Window Operators and Systems.
 2. American National Standards Institute (ANSI) / Builders' Hardware Manufacturers Association (BHMA):
 - a. ANSI/BHMA A156.10: Standard for Power Operated Pedestrian Doors.
 - b. ANSI/BHMA A156.5: Standard for Auxiliary Locks and Associated Products
 3. American Society for Testing and Materials (ASTM):
 - a. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 - b. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 4. American Association of Automatic Door Manufacturers (AAADM)
 5. National Fire Protection Association (NFPA):
 - a. NFPA 101 - Life Safety Code.
 - b. NFPA 70 - National Electric Code.
 6. International Code Council (ICC): IBC: International Building
 7. UFC 4-010-01: Department of Defense Code (Blast only).
 7. National Association of Architectural Metal Manufacturers (NAAMM):

- a. Metal Finishes Manual for Architectural and Metal Products.
- b. AAMA 701 Voluntary Specification for Pile Weatherstripping and Replaceable Fenestration Weatherseals.

1.4 DEFINITIONS

- A. Activation Device: Device that, when actuated, sends an electrical signal to the door operator to open the door.
- B. Safety Device: Device that prevents a door from opening or closing, as appropriate.

1.5 PERFORMANCE REQUIREMENTS

- A. Provide automatic entrance door assemblies capable of withstanding structural loads and thermal movements based on testing manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Thermal Movements: Provide automatic entrance doors that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
- C. Operating Range: Minus 30 deg F (Minus 34 deg C) to 130 deg F (54 deg C).
- D. Opening-Force Requirements for Egress Doors: Not more than 50 lbf (222 N) required to manually set door in motion if power fails, and not more than 15 lbf (67 N) required to open door to minimum required width.
- E. Closing-Force Requirements: Not more than 30 lbf (133 N) required to prevent door from closing.
- F. Blast Resistance: Where indicated on the drawings, provide doors and sidelight assemblies and anchorage in configuration and size to comply with Low-Level Blast Resistance to meeting UFC 4-010-01.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Include plans, elevations, sections, details, hardware mounting heights, and attachments to other work.
- C. Closeout Submittals:
 1. Owner's Manual.
 2. Warranties.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained for installation and maintenance of units required for this Project.
- B. Certifications: Automatic sliding door systems shall be certified by the manufacturer to meet performance design criteria in accordance with the following standards:
 1. ANSI/BHMA A156.10.
 2. NFPA 101.
 3. Underwriter's Laboratories 325 (UL) listed.
 4. ICBO

- C. Source Limitations: Obtain automatic entrance door assemblies through one source from a single manufacturer.
- D. Product Options: Drawings indicate sizes, profiles, and dimensional requirements of automatic entrance door assemblies and are based on the specific system indicated
- E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- F. Emergency-Exit Door Requirements: Comply with requirements of authorities having jurisdiction for automatic entrance doors serving as a required means of egress.

1.8 PROJECT CONDITIONS

- A. Field Measurements: General Contractor shall verify openings to receive automatic entrance door assemblies by field measurements before fabrication and indicate measurements on Shop Drawings.
- B. Mounting Surfaces: General Contractor shall verify all surfaces to be plumb, straight and secure; substrates to be of proper dimension and material.
- C. Other trades: General Contractor shall advise of any inadequate conditions or equipment.

1.9 COORDINATION

- A. Templates: Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing automatic entrance doors to comply with indicated requirements.
- B. Electrical System Roughing-in: Coordinate layout and installation of automatic entrance door assemblies with connections to power supplies.

1.10 WARRANTY

- A. Automatic Entrance Doors shall be free of defects in material and workmanship for a period of one (1) year from the date of substantial completion.
- B. During the warranty period the Owner shall engage a factory-trained technician to perform service and affect repairs. A safety inspection shall be performed after each adjustment or repair and a completed inspection form shall be submitted to the Owner.
- C. During the warranty period all warranty work, including but not limited to emergency service, shall be performed during normal working hours.

PART 2 - PRODUCTS

2.1 AUTOMATIC ENTRANCE DOORS

- A. Manufacturer:
 - 1. Non-Blast Resistant Doors: Stanley Access Technologies; Dura-Glide™ 53000 Series sliding automatic entrance doors or equal.
 - 2. Blast Resistant Doors: Stanley Access Technologies; High Security Series sliding automatic entrance doors or equal.

2.2 MATERIALS

- A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
 - 1. Headers, stiles, rails, and frames: 6063-T6
 - 2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221.
 - 3. Sheet and Plate: ASTM B 209.

- B. Sealants and Joint Fillers: Performed under Division 7 Section "Joint Sealants".

2.3 AUTOMATIC ENTRANCE DOOR ASSEMBLIES

- A. Provide manufacturer's standard automatic entrance door assemblies including doors, sidelites, framing, headers, carrier assemblies, roller tracks, door operators, activation and safety devices, and accessories required for a complete installation.
- B. Telescopic Automatic Entrance Doors:
 - 1. Exterior Unit: Single Panel, bi-parting:
 - a. Configuration: Pair of two sliding leaves and one full sidelite each.
 - b. Traffic Pattern: Two-way.
 - c. Emergency Breakaway Capability: Sliding leaves only.
 - d. Mounting: Between jambs.
 - e. Provide blast resistant assemblies where indicated on the drawings.
 - 2. Interior Unit: Single Panel, bi-parting:
 - a. Configuration: Pair of two sliding leaves and one full sidelite each.
 - b. Traffic Pattern: Two-way.
 - c. Emergency Breakaway Capability: Sliding leaves only.
 - d. Mounting: Between jambs.
 - e. Provide blast resistant assemblies where indicated on the drawings.

2.4 COMPONENTS

- A. Framing Members: Manufacturer's standard extruded aluminum reinforced as required to support imposed loads.
 - 1. Nominal Size: 1 $\frac{3}{4}$ inch by 4 $\frac{1}{2}$ inch (45 by 115 mm) minimum for non-blast resistant door; 2 $\frac{1}{2}$ " x 6" (63.5 mm x 152.4 mm) minimum for blast resistant doors.
- B. Stile and Rail Doors and Sidelites: Manufacturer's standard 1 $\frac{3}{4}$ inch (45 mm) thick glazed doors with extruded-aluminum tubular stile and rail members. Incorporate concealed tie-rods that span full length of top and bottom rails or mechanically fasten corners with reinforcing brackets that are welded.
 - 1. Glazing Stops and Gaskets: Snap-on, extruded-security aluminum stops and preformed gaskets.
 - 2. Stile Design: Medium stile.
 - 3. Bottom Rail Design: Minimum 250 mm (10 inch) nominal height.
 - 4. Muntin Bars: Horizontal tubular rail member for each door and sidelight; 2 inch (51 mm) nominal width.
- C. Glazing: Performed under Division 8 Section Glazing. All Glazing furnished by "by others" shall be 1/4 inch (6 mm) tempered, unless otherwise specified.
- D. Headers: Fabricated from extruded aluminum and extending full width of automatic entrance door units to conceal door operators, carrier assemblies, and roller tracks. Provide hinged or removable access panels for service and adjustment of door operators and controls. Secure panels to prevent unauthorized access.
 - 1. Mounting: Concealed, with one side of header flush with framing.
 - 2. Capacity: Capable of supporting doors up to 220 lb (100 kg) per leaf over spans up to 14 feet (4.3 m) without intermediate supports.

- E. Carrier Assemblies and Overhead Roller Tracks: Manufacturer's standard carrier assembly that allows vertical adjustment of at least 1/8 inch; consisting of urethane with precision steel lubricated ball-bearing wheels, operating on a continuous roller track. Support doors from carrier assembly by 2 inch diameter anti-riser wheels with factory adjusted cantilever and pivot assembly. Minimum two ball-bearing roller wheels and two anti-rise rollers for each active leaf.
 - 1. Minimum Load Wheel Diameter: 2 1/2 inch (64 mm).
- F. Thresholds: Manufacturer's standard thresholds as indicated below:
 - 1. Continuous standard recessed extrusion.
 - 2. All thresholds to conform to details and requirements for code compliance.
- G. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, non-staining, non-bleeding fasteners and accessories compatible with adjacent materials.
- H. Signage: Provide signage in accordance with ANSI/BHMA A156.10.

2.5 DOOR OPERATORS

- A. Provide door operators of size recommended by manufacturer for door size, weight, and movement; for condition of exposure; and for long-term, operation under normal traffic load for type of occupancy indicated.
- B. Electromechanical Operators: Self-contained overhead unit powered by a minimum of 1/4 horsepower, permanent-magnet DC motor with gear reduction drive, microprocessor controller; and encoder.
 - 1. Operation: Power opening and power closing.
 - 2. Features:
 - a. Adjustable opening and closing speeds.
 - b. Adjustable back-check and latching.
 - c. Adjustable braking.
 - d. Adjustable hold-open time between 0 and 30 seconds.
 - e. Obstruction recycle.
 - f. On/Off switch to control electric power to operator.
 - g. Energy conservation switch that reduces door-opening width.
 - h. Variable rate open/closed speed control.
 - i. Closed loop speed control with active braking and acceleration.
 - j. Variable obstruction recycle time delay.
 - k. Self adjusting stop position.
 - l. Self adjusting closing compression force.
 - m. Optional Switch to open/Switch to close operation.
 - 1. Mounting: Concealed.
 - 2. Drive System: Synchronous belt type.
- C. Electrical service to door operators shall be provided under Division 26 Electrical. Minimum service to be 120 VAC, 5 amps.

2.6 ELECTRICAL CONTROLS

- A. Electrical Control System: Electrical control system shall include a microprocessor controller and position encoder. The encoder shall monitor revolutions of the operator shaft and send signals to microprocessor controller to define door position and speed. Systems utilizing external magnets and magnetic switches are not acceptable. A single controller shall be capable of controlling up to 2 operators per entrance system.
- B. Life Cycle Data Counter: The microprocessor control shall incorporate a non-re-settable counter to track door operation cycles.

- C. Controller Protection: The microprocessor controller shall incorporate the following features to ensure trouble free operation:
 - 1. Automatic Reset Upon Power Up
 - 2. Fuse Protection
 - 3. Electronic Surge Protection
 - 4. Internal Power Supply Protection.
 - 5. Software "Watchdog" protection in the case of software malfunction.
- D. Soft Start/Stop: A "soft-start" "soft-stop" motor driving circuit shall be provided for smooth normal opening and recycling.
- E. Safety Search Circuitry: Provide system to recycle the sliding panels when an obstruction is encountered during the closing cycle. If an obstruction is detected, the system shall search for that object on the next closing cycle by reducing door closing speed prior to the previously encountered obstruction location, and will continue to close in check speed until doors are fully closed, at which time the doors will reset to normal speed. If obstruction is encountered again, the door will come to a full stop. The doors shall remain stopped until obstruction is removed and operate signal is given, resetting the door to normal operation.
- F. Programmable Controller: Microprocessor controller shall be programmable and shall be designed for connection to a local configuration tool. Local configuration tool shall be software driven and shall be utilized handheld interface. The following parameters may be adjusted via the configuration tool.
 - 1. Operating speeds and forces as required to meet ANSI/BHMA A156.10.
 - 2. Adjustable and variable features as specified in 2.05, B., 2.
 - 3. Reduced opening position.
 - 4. Firmware update.
 - 5. Trouble Shooting
 - a. I/O Status.
 - b. Electrical component monitoring including parameter summary.
 - 6. Entrance profile copy/paste.Software for local configuration tool shall be available as a free download from the sliding automatic entrance manufacturer's internet site.

2.7 ACTIVATION AND SAFETY DEVICES

- A. Motion Sensors: Motion sensors shall be mounted on each side of door header to detect pedestrians in the activating zone, and to provide a signal to open doors in accordance with ANSI/BHMA A156.10. Units shall be programmable for bi-directional or uni-directional operation and shall incorporate K-band microwave frequency to detect all motion in both directions.
- B. Presence Sensors: Presence sensors shall be provided to sense people or objects in the threshold safety zone in accordance with ANSI/BHMA A156.10. Units shall be self-contained, fully adjustable, and shall function accordingly with motion sensors provided. The sensor shall be enabled simultaneously with the door-opening signal and shall emit an elliptical shaped infrared presence zone, centered on the doorway threshold line. Presence sensors shall be capable of selectively retuning to adjust for objects which may enter the safety zone; tuning out, or disregarding, the presence of small nuisance objects and not tuning out large objects regardless of the time the object is present

in the safety zone. The door shall close only after all sensors detect a clear surveillance field.

- C. Photoelectric Beams: In addition to the threshold sensor include a minimum of two (2) doorway holding beams. Photoelectric beams shall be pulsed infrared type, including sender receiver assemblies for recessed mounting.

2.8 HARDWARE

- A. Provide units in sizes and types recommended by automatic entrance door and hardware manufacturers for entrances and uses indicated.
- B. Emergency Breakaway Feature: Provide release hardware that allows panel(s) to swing out in direction of egress to full 90 degrees from any position in sliding mode. Maximum force to open panel shall be 50 lbf (222 N) according to ANSI/BHMA A156.10. Interrupt powered operation of panel operator while in breakaway mode.
 - 1. Emergency breakaway feature shall include at least one adjustable detent device mounted in the top of each breakaway panel to control panel breakaway force.
- C. Deadlocks: Manufacturer's standard deadbolt operated by exterior cylinder and interior thumb turn; with minimum 1 inch (25 mm) long throw bolt; ANSI/BHMA A156.5, Grade 1.
 - 1. Cylinders: As specified in Division 8 Section "Door Hardware".
 - 2. Hook Latch: Laminated-steel hook, mortise type, BHMA A156.5, Grade 1.
 - 3. Two-Point Locking: Provide locking system that incorporates a device in the stile of active door leaves that automatically extends a flush bolt into overhead carrier assembly.
- D. Control Switch: Provide manufacturer's standard header mounted rocker switches to allow for full control of the automatic entrance door. Controls to include, but are not limited to:
 - 1. Power On/Off
 - 2. Reduced Opening
 - 3. Open/Closed/Automatic
- E. Sliding Weather Stripping: Manufacturer's standard replaceable components complying with AAMA 701; made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.
- F. Weather Sweeps: Manufacturer's standard adjustable nylon brush sweep mounted to underside of door bottom.
- G. At exterior doors provide:
 - 1. Door position switch allowing monitoring of the door status.
 - 2. Solenoid lock to prevent doors from being pried open from the outside.

2.9 FABRICATION

- A. Factory fabricates automatic entrance door assembly components to designs, sizes, and thickness indicated and to comply with indicated standards.
 - 1. Form aluminum shapes before finishing.
 - 2. Use concealed fasteners to greatest extent possible.
 - a. Where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration, use self-locking devices.
 - b. Reinforce members as required to receive fastener threads.
- B. Framing: Provide automatic entrance doors as prefabricated assemblies.
 - 1. Fabricate tubular and channel frame assemblies with manufacturer's standard mechanical or welded joints. Provide

- sub-frames and reinforcement as required for a complete system to support required loads.
2. Perform fabrication operations in manner that prevents damage to exposed finish surfaces.
 3. Form profiles that are sharp, straight, and free of defects or deformations.
 4. Prepare components to receive concealed fasteners and anchor and connection devices.
 5. Fabricate components with accurately fitted joints with ends coped or mitered to produce hairline joints free of burrs and distortion.
- C. Doors: Factory fabricated and assembled in profiles indicated. Reinforce as required to support imposed loads and for installing hardware.
- D. Door Operators: Factory fabricated and installed in headers, including adjusting and testing.
- E. Glazing: Fabricate framing with minimum glazing edge clearances for thickness and type of glazing indicated.
- F. Hardware: Factory install hardware to the greatest extent possible; remove only as required for final finishing operation and for delivery to and installation at Project site.

2.10 ALUMINUM FINISHES

- A. Comply with NAAMM Metal Finishes Manual for Architectural and Metal Products.
- B. Finish exposed aluminum surfaces as follows: Fluorocarbon Finish: AAMA 2605, superior performing organic coating, color to match existing windows on Building 3.
- C. Stainless steel: AMP 503.
 1. Concealed: 2B or 2D.
 2. Exposed: No. 4 unless specified otherwise.

PART 3 - EXECUTION

3.1 INSPECTION

Examine conditions for compliance with requirements for installation tolerances, header support, and other conditions affecting performance of automatic entrance doors. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Do not install damaged components. Fit frame joints to produce joints free of burrs and distortion. Rigidly secure non-movement joints.
- B. Entrances: Install automatic entrance doors plumb and true in alignment with established lines and grades without warp or rack of framing members and doors. Anchor securely in place.
 1. Install surface-mounted hardware using concealed fasteners to greatest extent possible.
 2. Set headers, carrier assemblies, tracks, operating brackets, and guides level and true to location with anchorage for permanent support.
- C. Door Operators: Connect door operators to electrical power distribution system as specified in Division 16 Sections.
- D. Glazing: Install glazing as specified in Division 8 Section "Glazing".
- E. Sealants: Comply with requirements specified in Division 7 Section "Joint Sealants" to provide weather tight installation.

3.3 FIELD QUALITY CONTROL

- A. Testing Services: Factory Trained Installer shall test and inspect each automatic entrance door to determine compliance of installed systems with applicable ANSI standards.

3.4 ADJUSTING

- A. Adjust door operators, controls, and hardware for smooth and safe operation, for weather-tight closure, and complying with requirements in ANSI/BHMA A156.10.

3.5 CLEANING AND PROTECTION

- A. Clean glass and aluminum surfaces promptly after installation. Remove excess glazing and sealant compounds, dirt, and other substances. Repair damaged finish to match original finish. Comply with requirements in Division 8 Section "Glazing", for cleaning and maintaining glass.

---END---

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**SECTION 08 51 13
 ALUMINUM WINDOWS**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Blast resistant aluminum windows for new construction. Furnish all necessary materials, labor and equipment for the complete installation of 0.37 U factor energy efficient blast resistant double glazed aluminum window assembly.

1.2 RELATED REQUIREMENTS

- A. Sealing Joints: Section 07 92 00, JOINT SEALANTS.
 B. Glazing: Section 08 80 00, GLAZING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
 B. American Architectural Manufacturers Associations (AAMA):
 1. AAMA/WDMA/CSA 101/I.S.2/A440-11 - Windows, Doors, and Skylights.
 2. AAMA 505-09 - Dry Shrinkage and Composite Performance Thermal Cycle Test Procedures.
 3. AAMA 2605-13 - Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
 4. AAMA TIR A8-08 - Structural Performance of Composite Thermal Barrier Framing System.
 C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
 1. 7-10 - Minimum Design Loads for Buildings and Other Structures.
 D. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
 1. 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
 E. ASTM International (ASTM):
 1. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 2. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 3. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 4. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
 5. E283-04(2012) - Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.
 6. E331-00(2009) - Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
 1. Required Participants:
 a. Contracting Officer's Representative.
 b. Contractor.
 c. Installer.
 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.

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- a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Transitions and connections to other work.
 - g. Other items affecting successful completion.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTAL

- A. Submit according to Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Indicate window types required for project.
 2. Identify window unit components by name and type of metal or material, show construction, locking systems, mechanical operators, trim, installation and anchorages.
 3. Include glazing details and standards for factory glazed units.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
 3. Warranty.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Test reports: Indicate each product complies with specifications.
 1. Windows.
 2. Operating hardware.
- F. Certificates: Indicate each product complies with requirements.
 1. Blast Resistant Certification of ballistic resistant UL 752 Level 1.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 1. Regularly manufactures specified products.
 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 - a. Provide contact names and addresses for completed projects when requested by Contracting Officer's Representative.
- B. Quality Certified Labels or Certificates:
 1. AAMA Label affixed to each window indicating compliance with specification.
 2. Certificates in lieu of label with copy of test report maximum 4 years old from independent testing laboratory and certificate signed by window manufacturer stating that windows provided comply with specified requirements and AAMA/WDMA/CSA 101/I.S.2/A440 for type of window specified.

1.7 STORAGE AND HANDLING

- A. Protect windows from damage during handling and construction operations before, during and after installation.
- B. Store windows under cover, setting upright.
- C. Do not stack windows flat.
- D. Do not lay building materials or equipment on windows.

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1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant windows against material and manufacturing defects.
 - 1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design windows complying with specified performance:
 - 1. Load Resistance: ASCE/SEI 7.
 - a. Performance Grade: AAMA/WDMA/CSA 101/I.S.2/A440 required to resist maximum positive and negative wind load.
 - 2. Thermal Transmittance: Maximum U-value W/sq. m/degree K (Btu/sq. ft./hr./degree F).
 - a. Maximum U value class for insulating glass windows, for the entire window assembly including glazing and frame: U-4.0 (U-0.7) or as required by ASHRAE 90.1.
- B. Provide the following operation types for locations indicated on the Drawings.
 - 1. Fixed Windows:
 - a. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440, minimum AW-40.

2.2 MATERIALS

- A. Aluminum Extrusions: ASTM B221M (ASTM B221); 6063 alloy, T5 temper.
- B. Aluminum Sheet: ASTM B209M (ASTM B209); 5005 alloy, H15 or H34 temper.

2.3 PRODUCTS - GENERAL

- A. Provide windows from one manufacturer.
- B. Sustainable Construction Requirements:
 - 1. Aluminum Recycled Content: 80 total recycled content, minimum.

2.4 ALUMINUM WINDOWS

- A. Frames and Sashes: Aluminum extrusions, AAMA/WDMA/CSA 101/I.S.2/A440.
- B. Thermal-Break Window Construction:
 - 1. Manufacturer's Standard.
 - 2. Low conductance thermal barrier.
 - 3. Capable of structurally holding sash in position and together.
 - 4. Thermal Break Assemblies: Tested according to AAMA TIR A8 and AAMA 505.
 - 5. Design location of thermal break so that, in closed position, outside air does not come in direct contact with interior frame of window.
- C. Mullions: Match window units.
- D. Provide anchors and other related accessories required for installation.

2.5 GLAZING

- A. Glass and Glazing: As specified in Section 08 80 00, GLAZING.
 - 1. Factory glaze windows.
 - 2. Weep holes through glazed areas are not acceptable.

2.6 FABRICATION

- A. Fabricate windows to comply specified performance class and grade.

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1. Assemble frame and sash so fasteners are concealed when window is closed.
 2. Attach locking and hold-open devices to windows with concealed fasteners.
 3. Where extrusion wall thickness is less than 3 mm (0.125 inch) thick, provide backup plates or similar reinforcements for fasteners.
 4. Use stainless steel fasteners to secure Venetian blind hanger clips, vent guide blocks, friction adjuster, and limit opening device.
- B. Aluminum Trim:
1. Trim includes casings, closures, and panning.
 2. Fabricate to shapes shown, minimum 1.6 mm (0.062 inch) thick.
 3. Extruded or formed sections, straight, true, and smooth on exposed surfaces.
 4. Exposed external corners mitered and internal corners coped; fitted with hairline joints.
 5. Reinforce 1.6 mm (0.062 inch) thick members with minimum 3 mm (1/8 inch) thick aluminum.
 6. Except for strap anchors, provide reinforcing for fastening near ends and spaced maximum 300 mm (12 inches) on center.
 7. Design to allow unrestricted expansion and contraction of members and window frames.
 8. Secure to window frames with machine screws or expansion rivets.
 9. Exposed screws, fasteners or pop rivets are not acceptable on exterior of casing or trim cover system.
- C. Aluminum Subsills and Stools:
1. Fabricate to shapes shown, minimum 2 mm (0.080 inch) thick extrusion.
 2. One piece full length of opening with concealed anchors.
 3. Sills turned up back edge minimum 6 mm (1/4 inch). Front edge provide with drip.
 4. Sill back edge behind face of window frame. Do not extend to interior surface or bridge thermal breaks.
 5. Do not perforate for anchorage, clip screws, or other requirements.
- D. Blast Resistant Fasteners Anchorage: AAMA 101/I.S.2. Screws, bolts, nuts, rivets and other fastening devices to be non-magnetic stainless steel.
1. Fasteners to be concealed. Where wall thickness is less than 3 mm (0.125 inch) thick, provide backup plates or similar reinforcements for fasteners.

2.7 FINISHES

- A. Finish window units according to NAAMM AMP 500 series.
- B. Aluminum Paint finish:
 1. Fluorocarbon Finish: AAMA 2605; 70 percent fluoropolymer resin, 2-coat system.
 2. Color: As selected by architect from manufacturer's standard colors.

2.8 ACCESSORIES

- A. Fasteners: AAMA/WDMA/CSA 101/I.S.2/A440; non-magnetic stainless steel.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 1. Verify openings are within acceptable tolerances.
- B. Protect existing construction and completed work from damage.

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3.2 INSTALLATION, GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Where type, size or spacing of fastenings for securing window accessories or equipment to building construction is not shown or specified, provide expansion or toggle bolts or screws, as best suited to construction material.
 - 1. Provide bolts or screws minimum 6 mm (1/4 inch) in diameter.
 - 2. Sized and spaced to resist tensile and shear loads imposed.
 - 3. Do not install exposed fasteners on exterior, except when unavoidable for application of hardware.
 - 4. Provide non-magnetic stainless steel Phillips flat-head machine screws for exposed fasteners, where required, or special tamper-proof fasteners.
 - 5. Locate fasteners to avoid disturbing window thermal break.
- C. Set windows plumb, level, true, and in alignment; without warp or rack of frames or sash.
- D. Anchor windows on four sides with anchor clips or fin trim.
 - 1. Do not allow anchor clips to bridge thermal breaks.
 - 2. Use separate clips for both sides of thermal breaks.
 - 3. Make connections to allow for thermal and other movements.
 - 4. Do not allow building load to bear on windows.
 - 5. Use manufacturer's standard clips at corners and maximum 600 mm (24 inches) on center.
 - 6. Where fin trim anchorage is indicated build into adjacent construction, anchoring at corners and maximum 600 mm (24 inches) on center.
- E. Sills and Stools:
 - 1. Set in bed of mortar or other compound to fully support, true to line shown.
 - 2. Do not extend sill to inside window surface or past thermal break.
 - 3. Leave space for sealants at ends and to window frame unless indicated otherwise.

3.3 TRIM, AND PANNING

- A. Closures, Trim, and Panning: External corners mitered and internal corners coped, fitted with hairline, tightly closed joints.
 - 1. Secure to concrete and solid masonry with expansion bolts, expansion rivets, split shank drive bolts, or powder actuated drive pins.
 - 2. Toggle bolt to hollow masonry units.
 - 3. Screw to wood and metal.
- B. Fasten except for strap anchors, near ends and corners and maximum 300 mm (12 inches) on center.
- C. Seal units following installation to provide weathertight system.

3.4 ADJUSTING

- A. Adjust ventilating sash and hardware to provide tight fit at contact points, and at weather-stripping for smooth operation and weathertight closure.

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3.5 CLEANING

- A. Lubricate hardware and moving parts.
- B. Remove excess glazing and sealant compounds.
- C. Clean exposed aluminum and glass surfaces. Remove contaminants and stains.

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
B. Application of Hardware: Section 08 14 00, WOOD DOORS; Section 08 11 13, HOLLOW METAL DOORS AND FRAMES; Section 08 33 00, COILING DOORS AND GRILLES, Section 08 33 00.01, EXTERIOR COILING DOORS.
C. Painting: Section 09 91 00, PAINTING.
D. Electrical: Division 26, ELECTRICAL.
E. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
E. The following items shall be of the same manufacturer, except as otherwise specified:
1. Mortise locksets.
2. Hinges for hollow metal and wood doors.
3. Surface applied overhead door closers.
4. Exit devices.
5. Floor closers.

1.4 WARRANTY

- A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
1. Locks, latchsets, and panic hardware: 5 years.
2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

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1.6 SUBMITTALS

- A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

- C. Samples and Manufacturers' Literature:
 - 1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
 - 2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.
- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

- A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
 - 1. Inspection of door hardware.
 - 2. Job and surface readiness.
 - 3. Coordination with other work.
 - 4. Protection of hardware surfaces.

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5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

- A. Hardware Sets: Hardware requirements for each door are indicated in the Hardware Schedule in this Section.
- B. Named Manufacturer's Products: Product designation and manufacturer are listed for each door hardware type required. Equal products by other manufacturer's in compliance with requirements may be used.
- C. Keying: All cylinders shall be keyed into existing Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 7 pin type. Keying information shall be furnished at a later date by the COR.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
 - F883-04.....Padlocks
 - E2180-07.....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
 - A156.1-06.....Butts and Hinges
 - A156.2-03.....Bored and Pre-assembled Locks and Latches
 - A156.3-08.....Exit Devices, Coordinators, and Auto Flush Bolts
 - A156.4-08.....Door Controls (Closers)
 - A156.5-14.....Cylinders and Input Devices for Locks.
 - A156.6-05.....Architectural Door Trim
 - A156.8-05.....Door Controls-Overhead Stops and Holders
 - A156.11-14.....Cabinet Locks
 - A156.12-05Interconnected Locks and Latches
 - A156.13-05.....Mortise Locks and Latches Series 1000
 - A156.14-07Sliding and Folding Door Hardware
 - A156.15-06.....Release Devices-Closer Holder, Electromagnetic and Electromechanical
 - A156.16-08.....Auxiliary Hardware
 - A156.17-04Self-Closing Hinges and Pivots
 - A156.18-06.....Materials and Finishes
 - A156.20-06Strap and Tee Hinges, and Hasps
 - A156.21-09.....Thresholds
 - A156.22-05.....Door Gasketing and Edge Seal Systems
 - A156.23-04.....Electromagnetic Locks
 - A156.24-03.....Delayed Egress Locking Systems
 - A156.25-07Electrified Locking Devices

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- A156.26-06.....Continuous Hinges
- A156.28-07Master Keying Systems
- A156.29-07Exit Locks and Alarms
- A156.30-03High Security Cylinders
- A156.31-07Electric Strikes and Frame Mounted Actuators
- A156.36-10.....Auxiliary Locks
- A250.8-03.....Standard Steel Doors and Frames
- D. National Fire Protection Association (NFPA):
 - 80-10.....Fire Doors and Other Opening Protectives
 - 101-09.....Life Safety Code
- E. Underwriters Laboratories, Inc. (UL):
 - Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

- A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
 1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
 2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.
- B. Provide quantity and size of hinges per door leaf as follows:
 1. Doors up to 1210 mm (4 feet) high: 2 hinges.
 2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
 3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
 4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
 5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
 6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
 7. Hinge Weight:
 - a. Exterior Doors: Heavy weight, non-ferrous, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate standard weight.
 - b. Interior Doors: Standard weight, steel, ball bearing or oil impregnated bearing hinges unless Hardware Sets indicate heavy weight.
 8. Acceptable Manufacturers or equal:
 - a. Bommer Industries (BO).
 - b. Hager Companies (HA).
 - c. McKinney Products (MK).

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2.2 CONTINUOUS HINGES

- A. ANSI/BHMA A156.26, Grade 1-600.
 - 1. Listed under Category N in BHMA's "Certified Product Directory."
- B. General: Minimum 0.120-inch- (3.0-mm) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete
- C. Continuous Geared Hinges: ANSI/BHMA A156.26 Grade 1-600 certified continuous geared hinge. with minimum 0.120-inch thick extruded 6060 T6 aluminum alloy hinge leaves and a minimum overall width of 4 inches. Hinges are non-handed, reversible and fabricated to template screw locations. Factory trim hinges to suit door height and prepare for electrical cut-outs.
 - 1. Acceptable Manufacturers or equal:
 - a. Bommer Industries (BO).
 - b. Hager Companies (HA).
 - c. McKinney Products (MK).
 - d. Pemko Manufacturing (PE).
- D. Continuous Geared Double-acting Hinges. ANSI/BHMA A156.26 Grade 1-600 Certified continuous geared hinges. Hinges are non-handed and allow the door to swing up to 100 degrees in either direction.
 - 1. Acceptable Manufacturers or equal:
 - a. Pemko Manufacturing (PE) - DHS Series.

2.3 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1 and be from one manufacturer, matching in design and style, with the same type door preparations and templates regardless of application or spring size. Closers to be non-handed with full sized covers including installation and adjusting information on inside of cover.
- B. Standards:
 - 1. Closers to comply with UL-10C for Positive Pressure Fire Test and be U.L. listed for use of fire rated doors.
 - 2. Cycle Testing: Provide closers which have surpassed 15 million cycles in a test witnessed and verified by UL.
 - 3. Size of Units: Comply with manufacturer's written recommendations for sizing of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Where closers are indicated for doors required to be accessible to the physically handicapped, provide units complying with ANSI ICC/A117.1.
 - 4. Closer Arms: Provide heavy duty, forged steel closer arms unless otherwise indicated in Hardware Sets.
 - 5. Closers shall not be installed on exterior or corridor side of doors; where possible install closers on door for optimum aesthetics.
 - 6. Closer Accessories: Provide door closer accessories including custom templates, special mounting brackets, spacers and drop plates, and through-bolt and security type fasteners as required for proper installation.
- C. Closers shall conform to the following:
 - 1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
 - 2. Where specified, closer shall have hold-open feature.

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3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
 4. Material of closer body shall be forged or cast.
 5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
 6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
 7. Closers shall have full size metal cover; plastic covers will not be accepted.
 8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
 9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
 10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
 11. Provide parallel arm closers with heavy duty rigid arm.
 12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
 13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
 14. All closers shall have a 1 ½" (38mm) minimum piston diameter.
- D. Door Closers, Surface Mounted (Large Body Cast Iron): ANSI/BHMA A156.4, Grade 1 surface mounted, heavy duty door closers with complete spring power adjustment, sizes 1 thru 6; and fully operational adjustable according to door size, frequency of use, and opening force. Closers to be rack and pinion type, one piece cast iron body construction, with adjustable backcheck and separate non-critical valves for closing sweep and latch speed control.
1. Acceptable Manufacturers:
 - a. Corbin Russwin Hardware (RU) - DC8000 Series.
 - b. Norton Door Controls (NO) - 9500 Series.
 - c. Sargent Manufacturing (SA) - 281 Series.
- E. Door Closers, Overhead Concealed (Heavy Duty): ANSI/BHMA 156.4 certified Grade 1 heavy duty door closers with closers with complete spring power adjustment, sizes 1 thru 6. Closers to have fully concealed body in the frame head and track assembly in the door, rack and pinion type construction, either offset or center hung applications, with separate and independent valves for closing speed, latch speed, and backcheck adjustments. Overhead concealed closers require a minimum 4-inch frame head for mounting.
1. Acceptable Manufacturers:
 - a. LCN Closers (LC) - 2010 Series.
 - b. Norton Door Controls (NO) - 7900 Series.
 - c. Sargent Manufacturing (SA) - 268/278 Series.

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2.4 DOOR STOPS

- A. Conform to ANSI A156.16, Grade 1.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.
- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).
- M. Acceptable Manufacturers or equal:
 1. Burns Manufacturing (BU).
 2. Hager Companies (HA).
 3. Hiawatha, Inc. (HI).
 4. Rockwood Manufacturing (RO).

2.5 OVERHEAD DOOR STOPS AND HOLDERS

- A. Conform to ANSI Standard A156.6.
- B. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door.
- C. Set overhead holders for 110 degree opening, unless limited by building construction or equipment.
- D. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops, surface or concealed types as indicated in Hardware Sets.
 1. Track, slide, arm and jamb bracket to be constructed of extruded bronze and shock absorber spring of heavy tempered steel. Provide

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non-handed design with mounting brackets as required for proper operation and function.

- E. Acceptable Manufacturers or equal:
1. Rixson Door Controls (RF).
 2. Rockwood Manufacturing (RO).
 3. Sargent Manufacturing (SA).

2.6 FLOOR DOOR HOLDERS

- A. Conform to ANSI Standard A156.16. Provide extension strikes for Types L01301 and L01311 holders where necessary.

2.7 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins. Cylinders for all locksets shall be removable core type. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core to allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:
1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, Grade 1 (Heavy Duty). All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching Corbin Ruswin Series ML2000, LWM trim design, BHMA 626 finish. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
- C. Acceptable Manufacturers or equal:
1. Corbin Ruswin Hardware (RU) - ML2000 Series.
 2. Sargent Manufacturing (SA) - 8200 Series.
 3. Schlage (SC) - L9000 Series.

2.8 AUXILIARY LOCKS

- A. Behavioral Health, Mortise: ANSI/BHMA A156.13, Series 1000, Operational and Security Grade 1 mortise type manufactured to Office of Mental Health (OMH) requirements with behavioral health lever and rose trim. Locksets to be manufactured with a corrosion resistant, formed steel case. Levers and roses are manufactured from stainless steel material.

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Provide optional lead-lining (lock body), Torx® fasteners, and Antimicrobial coating as specified in Hardware Sets.

1. Acceptable Manufacturers:
 - a. Corbin Russwin (RU) - ML2000 BLSS Series.
 - b. Sargent Manufacturing (SA) - 8200 BHL Series.
 - c. Town Steel (TS) - MRX-L Series.

2.9 LOCK AND LATCH STRIKES

- A. Strikes: Provide manufacturer's standard strike with strike box for each latch or lock bolt, with curved lip extended to protect frame, finished to match door hardware set, unless otherwise indicated, and as follows:
 1. Flat-Lip Strikes: For locks with three-piece antifriction latchbolts, as recommended by manufacturer.
 2. Extra-Long-Lip Strikes: For locks used on frames with applied wood casing trim.
 3. Aluminum-Frame Strike Box: Provide manufacturer's special strike box fabricated for aluminum framing.
 4. Double-lipped strikes: For locks at double acting doors. Furnish with retractable stop for rescue hardware applications.
- B. Standards: Comply with the following:
 1. Strikes for Mortise Locks and Latches: BHMA A156.13.
 2. Strikes for Bored Locks and Latches: BHMA A156.2.
 3. Strikes for Auxiliary Deadlocks: BHMA A156.5.
 4. Dustproof Strikes: BHMA A156.16.

2.10 CLINDERS AND KEYING

- A. General: Cylinder manufacturer to have minimum (10) years experience designing secured master key systems and have on record a published security keying system policy.
- B. Source Limitations: Obtain each type of keyed cylinder and keys from the same source manufacturer as locksets and exit devices, unless otherwise indicated.
 1. Acceptable Manufacturers:
 - a. Corbin Russwin Hardware (RU).
 - b. No Substitution.
- C. Cylinders: Original manufacturer cylinders complying with the following:
 1. Mortise Type: Threaded cylinders with rings and cams to suit hardware application.
 2. Rim Type: Cylinders with back plate, flat-type vertical or horizontal tailpiece, and raised trim ring.
 3. Bored-Lock Type: Cylinders with tailpieces to suit locks.
 4. Mortise and rim cylinder collars to be solid and recessed to allow the cylinder face to be flush and be free spinning with matching finishes.
 5. Keyway: Match Facility Standard.
- D. Permanent Cores: Manufacturer's standard; finish face to match lockset; complying with the following:
 1. Interchangeable Cores: Core insert, removable by use of a special key; usable with other manufacturers' cylinders.
- E. Keying System: Each type of lock and cylinders to be factory keyed.
 1. Conduct specified "Keying Conference" to define and document keying system instructions and requirements.

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2. Furnish factory cut, nickel-silver large bow permanently inscribed with a visual key control number as directed by Owner.
3. Existing System: Key locks to Owner's existing system.
- F. Construction Keying: Provide construction master keyed cylinders.
- G. Construction Keying: Provide temporary keyed construction cores.
- H. Key Registration List (Bitting List):
 1. Provide keying transcript list to Owner's representative in the proper format for importing into key control software.
 2. Provide transcript list in writing or electronic file as directed by the Owner.

2.11 ELECTROMAGNETIC LOCKS

- A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate attached to door. Listed under Category E in BHMA's "Certified Product Directory."
 1. Type: Full exterior or full interior, as required by application indicated.
 2. Strength Ranking: 1000 lbf (4448 N).
- B. Concealed Shear Locks: Shear locks to be self-aligning magnetic type suitable for mortised mounting.
 1. Locks to be "dual voltage" capable of accepting either 12 or 24VDC without field adjustment at the time of the installation.
 2. Electronics are to be fully sealed against tampering and allow exterior weatherproof applications.
 3. Locks can be mounted at the top or side of the door and will operate on either single or double acting doors.
 4. Power supply to be by the same manufacturer as the lock with combined products having a lifetime replacement warranty.
- C. Acceptable Manufacturer or equal:
 1. Securitron (SU) - SAM Series.

2.12 ELECTRIC STRIKES

- A. Heavy duty, cylindrical and mortise lock electric strikes conforming to ANSI/BHMA A156.31, Grade 1, UL listed for both Burglary Resistance and for use on fire rated door assemblies.
- B. Stainless steel construction with dual interlocking plunger design tested to exceed 3000 lbs. of static strength and 350 ft.-lbs. of dynamic strength. Strikes tested for a minimum 1 million operating cycles.
- C. Provide strikes with 12 or 24 VDC capability and supplied standard as fail-secure unless otherwise specified.
- D. Option available for latchbolt and latchbolt strike monitoring indicating both the position of the latchbolt and locked condition of the strike.
- E. Acceptable Manufacturers or equal:
 - a. Folger Adam EDC (FO).
 - b. HES (HS).
 - c. Security Door Controls (SD).

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2.13 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

- B. Psychiatric keys shall be cut so that first two bittings closest to the key shoulder are shallow to provide greater strength at point of greatest torque.

2.14 KEY CABINET

- A. ANSI Standard A156.11. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all keys for this project plus 25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.
- B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."
- C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.
- D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the COR.

2.15 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

- A. Conform to ANSI Standard A156.6, stainless steel 300 grade.
- B. Provide protective plates and door edging as specified below:
- Kick plates, mop plates and armor plates of metal, Type J100 series.
 - Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates

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- shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
3. Kick plates and/or mop plates are not required on following door sides:
 - a. Armor plate side of doors;
 - b. Exterior side of exterior doors;
 - c. Closet side of closet doors;
 - d. Both sides of aluminum entrance doors.
 4. Armor plates for doors are listed under Article "Hardware Sets". Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.
 5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
 6. Options and fasteners: Provide manufacturer's designated fastener type as specified in the Hardware Sets. Provide countersunk screw holes.
 7. Acceptable Manufacturers or equal:
 - a. Burns Manufacturing (BU).
 - b. Hager Companies (HA).
 - c. Hiawatha, Inc. (HI).
 - d. Rockwood Manufacturing (RO).

2.16 CONVENTIONAL EXIT DEVICES

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.
- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.

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- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. General Requirements: All exit devices specified herein shall meet or exceed the following criteria:
 - 1. At doors not requiring a fire rating, provide devices complying with NFPA 101 and listed and labeled for "Panic Hardware" according to UL305. Submit proof of compliance. Provide proper fasteners as required by manufacturer including sex nuts and bolts at openings specified in the Hardware Sets.
 - 3. Where exit devices are required on fire rated doors, provide devices complying with NFPA 80 and with UL labeling indicating "Fire Exit Hardware". Provide devices with the proper fasteners for installation as tested and listed by UL. Consult manufacturer's catalog and template book for specific requirements.
 - 4. Except on fire rated doors, provide exit devices with hex key dogging device to hold the pushbar and latch in a retracted position. Provide optional keyed cylinder dogging on devices where specified in Hardware Sets.
 - 5. Devices must fit flat against the door face with no gap that permits unauthorized dogging of the push bar. The addition of filler strips is required in any case where the door light extends behind the device as in a full glass configuration.
 - 6. Lever Operating Trim: Where exit devices require lever trim, furnish manufacturer's heavy duty escutcheon trim with threaded studs for thru-bolts.
 - a. Lock Trim Design: As indicated in Hardware Sets, provide finishes and designs to match that of the specified locksets.
 - b. Where function of exit device requires a cylinder, provide a cylinder (Rim or Mortise) as specified in Hardware Sets.
 - 7. Vertical Rod Exit Devices: Where surface or concealed vertical rod exit devices are used at interior openings, provide as less bottom rod (LBR) unless otherwise indicated. Provide dust proof strikes where thermal pins are required to project into the floor.
 - 8. Narrow Stile Applications: At doors constructed with narrow stiles, or as specified in Hardware Sets, provide devices designed for maximum 2" wide stiles.
 - 9. Dummy Push Bar: Nonfunctioning push bar matching functional push bar.
 - 10. Rail Sizing: Provide exit device rails factory sized for proper door width application.
 - 11. Through Bolt Installation: For exit devices and trim as indicated in Door Hardware Sets.
- G. Conventional Push Rail Exit Devices (Heavy Duty): ANSI/BHMA A156.3, Grade 1 certified panic and fire exit hardware devices furnished in the functions specified in the Hardware Sets. Exit device latch to be stainless steel, pullman type, with deadlock feature.
 - 1. Acceptable Manufacturers or equal:
 - a. Corbin Russwin Hardware (RU) - ED4000 / ED5000 Series.
 - b. Sargent Manufacturing (SA) - 80 Series.
 - c. Von Duprin (VD) - 35A/98 XP Series.

2.17 FLUSH BOLTS (LEVER EXTENSION)

- A. Conform to ANSI A156.3 and A156.16, Grade 1. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes

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conforming to ANSI A156.16, for flush bolts required on lower part of doors.

- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).
- F. Manual flush bolts to be furnished with top rod of sufficient length to allow bolt location approximately six feet from the floor.
- G. Furnish dust proof strikes for bottom bolts.
- H. Surface bolts to be minimum 8" in length and U.L. listed for labeled fire doors and U.L. listed for windstorm components where applicable.
- I. Provide related accessories (mounting brackets, strikes, coordinators, etc.) as required for appropriate installation and operation.
- J. Acceptable Manufacturers or equal:
 - 1. Burns Manufacturing (BU).
 - 2. Door Controls International (DC).
 - 3. Rockwood Manufacturing (RO).

2.18 FLUSH BOLTS (AUTOMATIC)

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).
- B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

2.19 DOOR PULLS WITH PLATES

- A. Conform to ANSI A156.6. Pull Type J401, 152 mm CTC (6 inches CTC) length by 19 mm (3/4 inches) diameter minimum with plate Type J302, 90 mm by 381 mm (3-1/2 inches by 15 inches), unless otherwise specified. Provide pull with projection of 57.2 mm (2 1/4 inches) minimum and a clearance of 38.1 mm (1 1/2 inches) minimum. Cut plates of door pull plate for cylinders, or turn pieces where required.

2.20 PUSH PLATES

- A. Conform to ANSI A156.6. Metal, Type J302, 203 mm (8 inches) wide by 406.4 mm (16 inches) high. Provide metal Type J302 plates 102 mm (4 inches) wide by 406.4 mm (16 inches) high where push plates are specified for doors with stiles less than 203 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.21 COMBINATION PUSH AND PULL PLATES

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

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- B. Door Push Plates and Pulls: ANS/BHMA A156.6 certified door pushes and pulls of type and design specified in the Hardware Sets. Coordinate and provide proper width and height as required where conflicting hardware dictates.
1. Push/Pull Plates: Minimum .050 inch thick, size as indicated in hardware sets, with beveled edges, secured with exposed screws unless otherwise indicated.
 2. Door Pull and Push Bar Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door unless otherwise indicated.
 3. Offset Pull Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door and offset of 90 degrees unless otherwise indicated.
 4. Fasteners: Provide manufacturer's designated fastener type as indicated in Hardware Sets.
 5. Acceptable Manufacturers or equal:
 - a. Burns Manufacturing (BU).
 - b. Hiawatha, Inc. (HI).
 - c. Rockwood Manufacturing (RO).

2.22 COORDINATORS

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.23 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.
- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) beyond face of frame.

2.24 WEATHERSTRIPS (FOR EXTERIOR DOORS)

- A. General: Thresholds, weatherstripping, and gasket seals to be of type and design as specified below or in the Hardware Sets. Provide continuous weatherstrip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated. At exterior applications provide non-corrosive fasteners and elsewhere where indicated.

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- B. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m³/s/m).
- C. Smoke Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for smoke control ratings indicated, based on testing according to UL 1784.
 - 1. Provide smoke labeled perimeter gasketing at all smoke labeled openings.
- D. Fire Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to UL-10C.
 - 1. Provide intumescent seals as indicated to meet UL10C Standard for Positive Pressure Fire Tests of Door Assemblies, and UBC 7-2, Fire Tests of Door Assemblies.
- E. Sound-Rated Gasketing: Assemblies that are listed and labeled by a testing and inspecting agency, for sound ratings indicated.
- F. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.
- G. Acceptable Manufacturers or equal:
 - 1. National Guard Products (NG).
 - 2. Pemko Manufacturing (PE).
 - 3. Reese Enterprises, Inc. (RE).

2.25 ELECTRONIC ACCESSORIES

- A. Key Switches: Key switches furnished standard with stainless steel single gang face plate with a 12/24VDC bi-color LED indicator. Integral backing bracket permits integration with any 1 1/4" or 1 1/2" mortise type cylinder. Key switches available as momentary or maintained action and in narrow face plate options.
 - 1. Acceptable Manufacturers or equal:
 - a. Security Door Controls (SD) - 800 Series.
 - b. Securitron (SU) - MK Series.
- B. Power Supplies: Provide Nationally Recognized Testing Laboratory Listed 12VDC or 24VDC (field selectable) filtered and regulated power supplies. Include battery backup option with integral battery charging capability in addition to operating the DC load in event of line voltage failure. Provide the least number of units, at the appropriate amperage level, sufficient to exceed the required total draw for the specified electrified hardware and access control equipment.
 - 1. Acceptable Manufacturers or equal:
 - a. Sargent Manufacturing (SA) - 3500 Series.
 - b. Security Door Controls (SD) - 630 Series.
 - c. Securitron (SU) - BPS Series.

2.26 AUTOMATIC DOOR OPERATORS

- A. General: Provide operators of size recommended by manufacturer for door size, weight, and movement; for condition of exposure; and for compliance with UL 325. Coordinate operator mechanisms with door operation, hinges, and activation devices.
 - 1. Fire-Rated Doors: Provide door operators for fire-rated door assemblies that comply with NFPA 80 for fire-rated door components and are listed and labeled by a qualified testing agency.

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- B. Electrohydraulic Door Operators: Self-contained low-pressure units with rack and pinion design contained within a cast aluminum housing. Door closing speed controlled by independent hydraulic adjustment valves in the sweep and latch range of the closing cycle. Operator is to provide conventional door closer opening and closing forces unless the power operator motor is activated. Unit is to include an adjustable hydraulic backcheck valve to cushion the door speed if opened violently. Non-handed units for both push and pull side applications.
- C. Brackets and Reinforcements: Manufacturer's standard, fabricated from aluminum with nonferrous shims for aligning system components.
- D. Standard: Certified ANSI/BHMA A156.19.
 - 1. Performance Requirements:
 - a. Opening Force if Power Fails: Not more than 15 lbf required to release a latch if provided, not more than 30 lbf required to manually set door in motion, and not more than 15 lbf required to fully open door.
 - b. Entrapment Protection: Not more than 15 lbf required to prevent stopped door from closing or opening.
- E. Configuration: Surface mounted. Door operators to control single swinging and pair of swinging doors.
- F. Operation: Power opening and spring closing operation capable of meeting ANSI A117.1 accessibility guideline. Provide time delay for door to remain open before initiating closing cycle as required by ANSI/BHMA A156.19. When not in automatic mode, door operator to function as manual door closer with fully adjustable opening and closing forces, with or without electrical power.
 - 1. On-off switch to control power to be key switch operated.
- G. Features: Operator units to have full feature adjustments for door opening and closing force and speed, backcheck, motor assist acceleration from 0 to 30 seconds, time delay, vestibule interface delay, obstruction recycle, and hold open time from 0 up to 30 seconds.
- H. Provide outputs and relays on board the operator to allow for coordination of exit device latch retraction, electric strikes, magnetic locks, card readers, safety and motion sensors and specified auxiliary contacts.
- I. Activation Devices: Provide activation devices in accordance with ANSI/BHMA A156.19 standard, for condition of exposure indicated and for long term, maintenance free operation under normal traffic load operation. Coordinate activation control with electrified hardware and access control interfaces. Activation switches are standard SPST, with optional DPDT availability.
- J. Signage: As required by cited ANSI/BHMA A156.19 standard for the type of operator.
 - 1. Acceptable Manufacturers or equal:
 - a. Besam Automated Entrance Systems (BM) - SW100 Series.
 - b. Horton Automatics (HO) - 4000 Series.
 - c. Norton Door Controls (NO) - 6000 Series.

2.27 MISCELLANEOUS HARDWARE

- A. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur. Provide cylinders to operate locking devices where specified for following partitions and doors:
 - 1. Coiling and Counter doors.

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- B. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.28 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
1. Hinges --exterior doors: 626 or 630.
 2. Hinges --interior doors: 652 or 630.
 3. Pivots: Match door trim.
 4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
 5. Thresholds: Mill finish aluminum.
 6. Cover plates for floor hinges and pivots: 630.
 7. Other primed steel hardware: 600.
- E. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.
- F. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.
- G. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

2.29 BASE METALS

- A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

- A. For new buildings locate hardware on doors at heights specified below, with all hand-operated hardware centered within 864 mm (34 inches) to 1200 mm (48 inches), unless otherwise noted:
- B. Hardware Heights from Finished Floor:

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1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
3. Deadlocks centerline of strike 1219 mm (48 inches).
4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
5. Centerline of door pulls to be 1016 mm (40 inches).
6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors except security bedroom, bathroom and anteroom doors which shall have closer installed parallel arm on exterior side of doors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.
- B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

- C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.
- D. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

- E. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

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- F. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

- A. Installer to provide letter to COR that upon completion, installer has visited the Project and has accomplished the following:
1. Re-adjust hardware.
 2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
 3. Identify items that have deteriorated or failed.
 4. Submit written report identifying problems.

3.4 DEMONSTRATION

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of COR and VA Locksmith.

3.5 HARDWARE SETS

- A. The hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.
- B. Manufacturer's Abbreviations:

1. MK - McKinney
2. PE - Pemko
3. RO - Rockwood
4. RU - Corbin Russwin
5. SA - Sargent
6. HS - HES
7. RF - Rixson
8. NO - Norton
9. SU - Securitron

Hardware Schedule

Set: 1.0

Doors: 001A

Description: Exterior

Notes: All hardware furnished by Aluminum Door Supplier.

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Set: 2.0

Doors: 013
 Description: Exterior

Notes: All hardware furnished by Aluminum Door Supplier.

Card reader furnished by division 28 supplier.

Set: 3.0

Doors: 014A
 Description: Exterior

1 Continuous Hinge	CFMHD1 PT x Door Height		PE
1 Electrified Mortise Lock	ML20906-SAF LWM M92 CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Closer (surface)	DC8210 A11 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Door Stop	462	US2C	RO
1 Threshold	279x292AFGPK x Opening Width		PE
1 Gasketing	S773D (Head & Jambs)		PE
1 Rain Guard	346C x Frame width		PE
1 Sweep	345ANB x Door Width		PE
1 ElectroLynx Harness	QC-C1500P		MK
1 ElectroLynx Harness	QC-C Length Required		MK
1 Electric Power Transfer	EL-CEPT		SU
1 Position Switch	DPS-M-BK		SU
1 Power Supply	EPS-05		SU

Notes: Card reader furnished by division 28 supplier.

Operation: Door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the outside trim will release and you can turn the outside lever and enter the space. When the door comes back closed the outside lever will relock. If you want to exit out you can turn the inside lever and exit out of the space. The inside lever will be equipped with a REX or request to exit switch.

Set: 4.0

Doors: 015
 Description: Exterior

2 Continuous Hinge	CFMHD1 x Door Height		PE
1 Flush Bolt	555-12	US26D	RO
1 Dust Proof Strike	570	US26D	RO
1 Flush Bolt	555-36	US26D	RO
1 Mortise Lock (storeroom)	ML2057 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
2 Closer (surface)	DC8210 A11 M54	689	RU
2 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
2 Door Stop	462	US2C	RO
1 Threshold	279x292AFGPK x Opening Width		PE

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1 Gasketing	S773D (Head & Jambs)		PE
1 Rain Guard	346C x Frame width		PE
2 Sweep	345ANB x Door Width		PE
2 Position Switch	DPS-M-BK		SU

Notes: Metal overlapping astragal furnished by Hollow Metal Door Supplier.

Set: 5.0

Doors: 049A

Description: Exterior

1 Yontinuous Hinge	CFMHD1 x Door Height		PE
1 Mortise Lock (institution)	ML2032 LWM CT7R	626	RU
2 Interchangeable Core	8000-7-	626	RU
1 Closer (surface)	DC8210 A11 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Threshold	279x292AFGPK x Opening Width		PE
1 Gasketing	S773D (Head & Jambs)		PE
1 Rain Guard	346C x Frame width		PE
1 Sweep	345ANB x Door Width		PE
1 Position Switch	DPS-M-BK		SU

Set: 6.0

Doors: 102

Description: Roof

1 Continuous Hinge	CFMHD1 x Door Height		PE
1 Mortise Lock (institution)	ML2032 LWM CT7R	626	RU
2 Interchangeable Core	8000-7-	626	RU
1 Closer (surface)	DC8210 A11 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Threshold	279x292AFGPK x Opening Width		PE
1 Gasketing	S773D (Head & Jambs)		PE
1 Rain Guard	346C x Frame width		PE
1 Sweep	345ANB x Door Width		PE
1 Position Switch	DPS-M-BK		SU

Set: 7.0

Doors: 001B

Description: Vestibule

Notes: All hardware furnished by Aluminum Door Supplier.

Set: 8.0

Doors: 003, 043

Description: Consult, HSKP

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock (storeroom)	ML2057 LWM CT7R	626	RU

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1 Interchangeable Core	8000-7-	626	RU
1 Electric Strike	1006	630	HS
1 Electric Strike Faceplate	KM	630	HS
1 SMART Pac Bridge Rectifier	2005M3		HS
1 Closer (surface)	DC8210	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
3 Silencer	608		RO
1 Position Switch	DPS-W-BK		SU
1 Motion Sensor	XMS		SU

Notes: Card reader furnished by Owner. Power supply furnished by access control supplier.
 Operation: Door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the electric strike will release and you can pull or push the door open. When the door comes back closed the electric strike will relock. The XMS motion sensor will be used as the REX or request to exit switch for this opening.

Set: 9.0

Doors: 005A, 006A
 Description: Triage

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock (storeroom)	ML2057 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Electric Strike	1006	630	HS
1 Electric Strike Faceplate	KM	630	HS
1 SMART Pac Bridge Rectifier	2005M3		HS
1 Closer (surface)	DC8210	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Electromagnetic Holder	998	689	RF
3 Silencer	608		RO
1 Position Switch	DPS-W-BK		SU
1 Motion Sensor	XMS		SU

Notes: Card reader furnished by Owner. Power supply furnished by access control supplier.
 Operation: Door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the electric strike will release and you can pull or push the door open. When the door comes back closed the electric strike will relock. The XMS motion sensor will be used as the REX or request to exit switch for this opening.

Set: 10.0

Doors: 005B, 006B, 014B, 014C, 016, 018A
 Description: Triage, Decontam, Exam

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock (passage)	ML2010 LWM	626	RU
1 Wall Stop	406	US32D	RO
3 Silencer	608		RO

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Set: 11.0

Doors: 008A

Description: Vestibule

Notes: All hardware furnished by Aluminum Door Supplier.

Set: 12.0

Doors: 008B, 037A

Description: Circulation, Corridor (Rated)

6 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
2 Exit Device	12 NB8710	US32D	SA
2 Closer (surface)	DC8210 A3 M54	689	RU
2 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
2 Electromagnetic Holder	998	689	RF
1 Gasketing	S88D (Head & Jambs)		PE
2 Astragal	18041CNB x Door Height		PE

Set: 13.0

Doors: 008C

Description: Security

3 Hinge	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Mortise Lock (storeroom)	ML2057 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Electric Strike	1006	630	HS
1 Electric Strike Faceplate	KM	630	HS
1 SMART Pac Bridge Rectifier	2005M3		HS
1 Closer (surface)	DC8210 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
3 Silencer	608		RO
1 Position Switch	DPS-W-BK		SU
1 Motion Sensor	XMS		SU

Notes: Card reader furnished by Owner. Power supply furnished by access control supplier.

Operation: Door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the electric strike will release and you can pull or push the door open. When the door comes back closed the electric strike will relock. The XMS motion sensor will be used as the REX or request to exit switch for this opening.

Set: 14.0

Doors: 009

Description: Office

3 Hinge	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Mortise Lock (office)	ML2053 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Wall Stop	406	US32D	RO

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3 Silencer 608 RO

Set: 15.0

Doors: 012, 036

Description: Storage, Clean

3 Hinge	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Mortise Lock (passage)	ML2010 LWM	626	RU
1 Wall Stop	406	US32D	RO
3 Silencer	608		RO

Set: 16.0

Doors: 017A, 017B

Description: Toilet

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock (privacy)	ML2030 LWM	626	RU
1 Surface Overhead Stop	9 series	652	RF
3 Silencer	608		RO

Set: 17.0

Doors: 018B Description:
Exam (Rated)

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock (passage)	ML2010 LWM	626	RU
1 Closer (surface)	DC8210 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE

Set: 18.0

Doors: 021

Description: Procedure

1 Double Acting Hinge	DSHP01C-Torx x Door Height		PE
1 Mortise Lock (passage)	ML2010 LWM	626	RU
1 Concealed Overhead Stop	2 Series	652	RF
1 Emergency Stop	ERS84CxHT		PE

Notes: 2 Series overhead stop will take a special template for this application.

Set: 19.0

Doors: 023

Description: Toilet

1 Double Acting Hinge	DSHP01C-Torx x Door Height		PE
1 Mortise Lock (privacy)	ML2030 LWM	626	RU
1 Concealed Overhead Stop	2 Series	652	RF

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1 Emergency Stop ERS84CxHT PE

Notes: 2 Series overhead stop will take a special template for this application.

Set: 20.0

Doors: 024

Description: Mental Toilet

1 Double Acting Hinge	DSHP01C-Torx x Door Height		PE
1 Mortise Lock	ML2030 BLSS M04	630	RU
1 Concealed Overhead Stop	2 Series	652	RF
1 Emergency Stop	ERS84CxHT		PE

Notes: 2 Series overhead stop will take a special template for this application.

Set: 21.0

Doors: 025A

Description: Mental Exam

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock	ML2010 BLSS M04	630	RU
1 Wall Stop	406	US32D	RO
3 Silencer	□08		RO

Set: 22.0

Doors: 025B

Description: Exam

1 Interchangeable Core	8000-7-	626	RU
1 Cylinder	3080-178 or 1080-114 CT7R as required	626	RU

Notes: Balance of hardware furnished by Coiling Door Supplier.

Set: 23.0

Doors: 038

Description: Corridor

2 Continuous Hinge	CFMHD1 PT x Door Height		PE
1 Exit Device	LC 55 56 NB8710 ETL	US32D	SA
1 Exit Device	LC 55 56 NB8706 ETL	US32D	SA
1 Interchangeable Core	8000-7-	626	RU
1 Cylinder	1080-114- CT7R	626	RU
2 Door Operator	6020	689	NO
2 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
2 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE
2 Astragal	18041CNB x Door Height		PE
2 ElectroLynx Harness	QC-C1500P		MK
2 ElectroLynx Harness	QC-C Length Required		MK

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2 Electric Power Transfer	EL-CEPT	SU
2 Position Switch	DPS-M-BK	SU
1 Door Switch	505	NO
1 Door Switch	697	NO

Notes: Card reader furnished by Owner. Power supply furnished by access control supplier.

Operation: This pair of door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the latches on the exit device will retract and the corridor side door operator switch will become live and can be used to open the door. When the door comes back closed the exit devices will relock and the corridor side switch for the door operator will go dead. You can always exit out of these doors by pushing the push pad on the exit device and exiting out of the space. The inside push pad will be equipped with a REX or request to exit switch built in to it.

Set: 24.0

Doors: 037B

Description: Corridor (Rated)

2 Continuous Hinge	CFMHD1 PT x Door Height		PE
1 Exit Device	LC 12 55 56 NB8710 ETL	US32D	SA
1 Exit Device	LC 12 55 56 NB8706 ETL	US32D	SA
1 Interchangeable Core	8000-7-	626	RU
1 Cylinder	1080-114- CT7R	626	RU
1 Door Operator	6020	689	NO
2 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
2 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE
2 Astragal	18041CNB x Door Height		PE
2 ElectroLynx Harness	QC-C1500P		MK
2 ElectroLynx Harness	QC-C Length Required		MK
2 Electric Power Transfer	EL-CEPT		SU
2 Position Switch	DPS-M-BK		SU
1 Door Switch	505		NO
1 Door Switch	697		NO
1 Power Supply	BPS-24-2		SU

Notes: Card reader furnished by division 28 supplier.

Operation: This pair of door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the latches on the exit device will retract and the corridor side door operator switch will become live and can be used to open the door. When the door comes back closed the exit devices will relock and the corridor side switch for the door operator will go dead. You can always exit out of these doors by pushing the push pad on the exit device and exiting out of the space. The inside push pad will be equipped with a REX or request to exit switch built in to it.

Set: 25.0

Doors: 029A, 029B, 030A, 035

Description: Exam, Soiled (Rated)

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock (passage)	ML2010 LWM	626	RU

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1 Closer (surface)	DC8210 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE

Set: 26.0

Doors: 030B Description:
 Exam (Rated)

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock (office)	ML2053 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Closer (surface)	DC8210 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE

Set: 27.0

Doors: 031, 032, 045
 Description: Logistics, Meds, Staff

3 Hinge	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Mortise Lock (storeroom)	ML2057 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Electric Strike	1006	630	HS
1 Electric Strike Faceplate	KM	630	HS
1 SMART Pac Bridge Rectifier	2005M3		HS
1 Closer (surface)	DC8210	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
3 Silencer	608		RO
1 Position Switch	DPS-W-BK		SU
1 Motion Sensor	XMS		SU

Notes: Card reader furnished by Owner. Power supply furnished by access control supplier.

Operation: Door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the electric strike will release and you can pull or push the door open. When the door comes back closed the electric strike will relock. The XMS motion sensor will be used as the REX or request to exit switch for this opening.

Set: 28.0

Doors: 040A
 Description: Corridor (Rated)

2 Continuous Hinge	CFMHD1 PT x Door Height		PE
2 Exit Device	LC 12 56 NB8713 ETL	US32D	SA
1 Interchangeable Core	8000-7-	626	RU
1 Cylinder	1080-114- CT7R	626	RU
2 Door Operator	6020	689	NO

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2 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
2 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE
2 Astragal	18041CNB x Door Height		PE
2 ElectroLynx Harness	QC-C1500P		MK
2 ElectroLynx Harness	QC-C Length Required		MK
2 Electric Power Transfer	EL-CEPT		SU
2 Position Switch	DPS-M-BK		SU
2 Door Switch	697		NO
1 Power Supply	BPS-24-2		SU

Set: 29.0

Doors: 040B

Description: Corridor (Rated)

2 Continuous Hinge	CFMHD1 PT x Door Height		PE
1 Exit Device	LC 12 55 56 NB8710 ETL	US32D	SA
1 Exit Device	LC 12 55 56 NB8706 ETL	US32D	SA
1 Interchangeable Core	8000-7-	626	RU
1 Cylinder	1080-114- CT7R	626	RU
2 Door Operator	6020	689	NO
2 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
2 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE
2 Astragal	18041CNB x Door Height		PE
2 ElectroLynx Harness	QC-C1500P		MK
2 ElectroLynx Harness	QC-C Length Required		MK
2 Electric Power Transfer	EL-CEPT		SU
2 Position Switch	DPS-W-BK		SU
1 Door Switch	505		NO
1 Door Switch	697		NO
1 Power Supply	BPS-24-2		SU

Notes: Card reader furnished by division 28 supplier.

Operation: This pair of door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the latches on the exit device will retract and the corridor side door operator switch will become live and can be used to open the door. When the door comes back closed the exit devices will relock and the corridor side switch for the door operator will go dead. You can always exit out of these doors by pushing the push pad on the exit device and exiting out of the space. The inside push pad will be equipped with a REX or request to exit switch built in to it.

Set: 30.0

Doors: 041

Description: I.T. (Rated)

3 Hinge	T4A3786 NRP 5" x 4-1/2"	US26D	MK
1 Mortise Lock (storeroom)	ML2057 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Electric Strike	1006	630	HS

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1 Electric Strike Faceplate	KM	630	HS
1 SMART Pac Bridge Rectifier	2005M3		HS
1 closer (surface)	DC8210 A3 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE
1 Position Switch	DPS-W-BK		SU
1 Motion Sensor	XMS		SU

Notes: Card reader furnished by Owner. Power supply furnished by access control supplier.
 Operation: Door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the electric strike will release and you can pull or push the door open. When the door comes back closed the electric strike will relock. The XMS motion sensor will be used as the REX or request to exit switch for this opening.

Set: 31.0

Doors: 042

Description: Mechanical (Rated)

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock (storeroom)	ML2057 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Electric Strike	1006	630	HS
1 Electric Strike Faceplate	KM	630	HS
1 SMART Pac Bridge Rectifier	2005M3		HS
1 Closer (surface)	DC8210 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE
1 Position Switch	DPS-W-BK		SU
1 Motion Sensor	XMS		SU

Notes: Card reader furnished by Owner. Power supply furnished by access control supplier.
 Operation: Door is normally closed and locked. When a valid credential is presented to the wall mounted card reader the electric strike will release and you can pull or push the door open. When the door comes back closed the electric strike will relock. The XMS motion sensor will be used as the REX or request to exit switch for this opening.

Set: 32.0

Doors: 044

Description: Toilet

3 Hinge	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Mortise Lock (privacy)	ML2030 LWM	626	RU
1 Wall Stop	406	US32D	RO
3 Silencer	608		RO

Set: 33.0

Doors: 046

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Description: Office

3 Hinge	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Mortise Lock (office)	ML2053 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Closer (surface)	DC8210	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE

Set: 34.0

Doors: 047, 048

Description: Women, Men

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Push Plate	70C	US32D	RO
1 Pull Plate	BF 107x70C	US32D	RO
1 Closer (surface)	DC8210	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
3 Silencer	608		RO

Set: 35.0

Doors: 100A

Description: Stairs

3 Hinge	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Mortise Lock (storeroom)	ML2057 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Closer (surface)	DC8210 A3 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Wall Stop	406	US32D	RO
3 Silencer	608		RO

Set: 36.0

Doors: 100B

Description: Corridor (Rated)

2 Continuous Hinge	CFMHD1 x Door Height		PE
2 Exit Device	LC 12 NB8713 ETL	US32D	SA
2 Interchangeable Core	8000-7-	626	RU
2 Cylinder	1080-114- CT7R	626	RU
2 Closer (surface)	DC8210 A3 M54	689	RU
2 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
2 Electromagnetic Holder	998	689	RF
1 Gasketing	S88D (Head & Jambs)		PE
2 Astragal	18041CNB x Door Height		PE

Set: 37.0

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Doors: 101, 50, 51

Description: Elev. Equipment, Med. Gas Closet, Em. Power Elect. Room (Rated)

3 Hinge	T4A3786 5" x 4-1/2"	US26D	MK
1 Mortise Lock (storeroom)	ML2057 LWM CT7R	626	RU
1 Interchangeable Core	8000-7-	626	RU
1 Closer (surface)	DC8210 A4 M54	689	RU
1 Kick Plate	K1050 10" x 2" LDW 4BE CSK	US32D	RO
1 Gasketing	S88D (Head & Jambs)		PE

Set: 38.0

Doors: 049B

Description: Exterior

Notes: All hardware furnished by Aluminum Door Supplier.

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SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the following:
1. Glass.
 2. Plastic glazing.
 3. Fire rated glazing.
 4. Blast resistant glazing.
 5. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Aluminum windows: Section 08 51 13, Aluminum Windows.
- C. Factory glazed by manufacturer in following units:
1. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
- D. Wood casework with glazing, Section 12 32 00, MANUFACTURED WOOD CASEWORK.

1.3 LABELS:

- A. Temporary labels:
1. Provide temporary label on each light of glass and plastic material identifying manufacturer or brand and glass type, quality and nominal thickness.
 2. Label in accordance with NFRC label requirements.
 3. Temporary labels are to remain intact until glass and plastic material is approved by Contracting Officer Representative (COR).
- B. Permanent labels:
1. Locate in corner for each pane.
 2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
 - a. Tempered glass.
 3. Fire rated glazing assemblies: Mark in accordance with IBC.

1.4 PERFORMANCE REQUIREMENTS:

- A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing system; deflections beyond specified limits; or other defects in construction.
- B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.

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1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.
 2. Design Wind Pressures: As indicated on construction documents.
 3. Wind Design Data: As indicated on construction documents.
 4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than the structural capacity of the glazing unit, the threshold at which frame engagement is no longer safely assured, 1/100 times the short-side length, or 19 mm (0.75 inch), whichever is less.
- C. Blast Resistant Glass or Plastic Assemblies:
1. For blast resistant windows follow Unified Facilities Criteria, DOD Minimum Antiterrorism Standards for Buildings UFC4-010-01.
 2. Spall Resistance: Laminated glazing shall not produce spall to interior (protected side) when impacted with scheduled ballistics.
 3. Outside dimensions: Overall outside dimensions (height and width) of laminated security glazing shall maintain tolerance of 3 mm +/-.
 4. Warpage: Out-of-flat (warpage or bowing) condition of laminates shall not exceed 2.5 mm per lineal meter. The condition, if present, shall be localized to extent not greater than 0.75mm for any 0.3 meter section.
- D. Building Enclosure Vapor Retarder and Air Barrier:
1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

1.5 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Manufacturer's Certificates:
 1. Certificate stating that fire-protection and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements.
 2. Certificate on solar heat gain coefficient when value is specified.
 3. Certificate on "R" value when value is specified.
 4. Certificates: Indicate each product complies with requirements (window characteristics may be on window schedule or other drawings).
 5. Blast Resistant Certification of ballistic resistant UL 752 Level 1.
- D. Manufacturer Warranty.
- E. Manufacturer's Literature and Data:
 1. Glass, each kind required.
 2. Insulating glass units.
 3. Elastic compound for metal sash glazing.
 4. Glazing cushion.
 5. Sealing compound.
 6. Plastic glazing material, each type required.
- F. Samples:
 1. Size: 305 mm by 305 mm (12 inches by 12 inches).
 2. Transparent (one-way vision glass) mirrors.

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- G. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING:

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling to comply with manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
 2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
 3. Temporary protections: The glass front and polycarbonate back of glazing are to be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces is to be approved and applied by manufacturer.
 4. Edge protection: To cushion and protect glass clad, and polycarbonate edges from contamination or foreign matter, the four (4) edges are to be sealed the depth of glazing with continuous standard-thickness thermoplastic rubber tape. Alternatively, continuous channel shaped extrusion of thermoplastic rubber are to be used, with flanges extending into face sides of glazing.
 5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 degrees C (60 to 75 degrees F), during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

1.7 PROJECT CONDITIONS:

- A. Field Measurements: Field measure openings before ordering tempered glass products to assure for proper fit of field measured products.

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1.8 WARRANTY:

- A. Construction Warranty: Comply with the FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their glazing from the date of installation and final acceptance by the Government as follows. Submit manufacturer warranty.
 - 1. Insulating glass units to remain sealed for ten (10) years.
 - 2. Laminated glass units to remain laminated for five (5) years.
 - 3. Polycarbonate to remain clear and ultraviolet light stabilized for five (5) years.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 800.....Test Methods for Sealants
 - 810.1-77.....Expanded Cellular Glazing Tape
- C. American National Standards Institute (ANSI):
 - Z97.1-14.....Safety Glazing Material Used in Building - Safety Performance Specifications and Methods of Test
- D. American Society of Civil Engineers (ASCE):
 - 7-10.....Wind Load Provisions
- E. ASTM International (ASTM):
 - C542-05 (R2011).....Lock-Strip Gaskets
 - C716-06.....Installing Lock-Strip Gaskets and Infill Glazing Materials
 - C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
 - C864-05 (R2011).....Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
 - C920-14a.....Elastomeric Joint Sealants
 - C964-07 (R2012).....Standard Guide for Lock-Strip Gasket Glazing
 - C1036-11 (R2012).....Flat Glass
 - C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass.
 - C1172-14.....Laminated Architectural Flat Glass
 - C1349-10.....Standard Specification for Architectural Flat Glass Clad Polycarbonate
 - C1376-10.....Pyrolytic and Vacuum Deposition Coatings on Flat Glass
 - D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastic in a Horizontal Position
 - D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet
 - E84-14.....Surface Burning Characteristics of Building Materials
 - E119-14.....Standard Test Methods for Fire Test of Building Construction and Material
 - E1300-12a.....Load Resistance of Glass in Buildings
 - E1886-13a.....Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by

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- Missile(s) and Exposed to Cyclic Pressure Differentials
- E1996-14a.....Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Windborne Debris in Hurricanes
- E2141-12.....Test Methods for Assessing the Durability of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units
- E2190-10.....Insulating Glass Unit
- E2240-06.....Test Method for Assessing the Current-Voltage Cycling Stability at 90 Degree C (194 Degree F) of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units
- E2241-06.....Test Method for Assessing the Current-Voltage Cycling Stability at Room Temperature of Absorptive Electrochromic Coatings on Sealed Insulating Glass Units
- E2354-10.....Assessing the Durability of Absorptive Electrochromic Coatings within Sealed Insulating Glass Units
- E2355-10.....Test Method for Measuring the Visible Light Transmission Uniformity of an Absorptive Electrochromic Coating on a Glazing Surface
- F1233-08.....Standard Test Method for Security Glazing Materials and Systems
- F1642-12.....Test Method for Glazing and Glazing Systems Subject to Airblast Loadings
- E. Code of Federal Regulations (CFR):
 16 CFR 1201-10.....Safety Standard for Architectural Glazing Materials
- F. Glass Association of North America (GANA):
 2010 Edition.....GANA Glazing Manual
 2008 Edition.....GANA Sealant Manual
 2009 Edition.....GANA Laminated Glazing Reference Manual
 2010 Edition.....GANA Protective Glazing Reference Manual
- G. International Code Council (ICC):
 IBC.....International Building Code
- H. Insulating Glass Certification Council (IGCC)
- I. Insulating Glass Manufacturer Alliance (IGMA):
 TB-3001-13.....Guidelines for Sloped Glazing
 TM-3000.....North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use
- J. Intertek Testing Services - Warnock Hersey (ITS-WHI)
- K. National Fire Protection Association (NFPA):
 80-16.....Fire Doors and Windows
 252-12.....Fire Tests of Door Assemblies
 257-12.....Standard on Fire Test for Window and Glass Block Assemblies
- L. National Fenestration Rating Council (NFRC)
- M. Safety Glazing Certification Council (SGCC) 2012:
 Certified Products Directory (Issued Semi-Annually).
- N. Underwriters Laboratories, Inc. (UL):
 9-08 (R2009).....Fire Tests of Window Assemblies

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- 263-14.....Fire Tests of Building Construction and
 Materials
 752-11.....Bullet-Resisting Equipment.
- O. Unified Facilities Criteria (UFC):
 4-010-01-03(R2007).....DOD Minimum Antiterrorism Standards for
 Buildings
- P. U.S. Veterans Administration:
 Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
 Protected
 Physical Security Design Manual for VA Facilities (VAPSDG); Mission
 Critical Facilities
 Architectural Design Manual for VA Facilities (VASDM)
- Q. Environmental Protection Agency (EPA):
 40 CFR 59(2014).....National Volatile Organic Compound Emission
 Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 GLASS:

- A. Provide minimum thickness stated and as additionally required to meet performance requirements.
1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise indicated.
- B. Obtain glass units from single source from single manufacturer for each glass type.
- C. Clear Glass:
1. ASTM C1036, Type I, Class 1, Quality q3.

2.2 HEAT-TREATED GLASS:

- A. Roller Wave Limits for Heat-Treated Glass: Orient all roller wave distortion parallel to bottom surface of glazing, and provide units complying with the following limitations:
1. Measurement Parallel to Line: Maximum peak to valley 0.203 mm (0.008 inch).
 2. Measurement Perpendicular to Line: Maximum 0.0254 mm (0.001 inch).
 3. Bow/Warp: Maximum 50 percent of bow and warp allowed by ASTM C1048.
- B. Clear Heat Strengthened Glass:
1. ASTM C1048, Kind HS, Condition A, Type I, Class 1, Quality q3.
- C. Clear Tempered Glass:
1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.

2.3 COATED GLASS:

- A. Reflective-Coated Low-E Coated Tempered Glass:
1. ASTM C1376 and ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with reflective metallic coating.
 2. PPG Solar Ban 60 or equal.
 - a. Solar Heat Gain Coefficient: 0.40.
 - b. Visible Light Transmittance: 72 percent.
 - c. U-Value: 0.25.
 - d. Ultraviolet Energy: 20 percent.

2.4 PLASTIC GLAZING:

- A. Clear Polycarbonate Sheet:

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1. ASTM C1349, Appendix X1, Type II, (coated mar-resistant, UV stabilized), with coating on both sides. Flame spread of 10 or less when tested per ASTM E84.
2. Thickness, as indicated in schedule.

2.5 INSULATING GLASS UNITS:

- A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.
- B. Assemble units using glass types specified in Insulating Glass Schedule.

2.6 FIRE PROTECTION AND FIRE RESISTANCE GLAZING:

- A. Fire-Protection-Rated Glazing: Glazing units tested for use in fire door assemblies or fire windows, UL, ITS-WHI or equivalent listed and labeled by testing agency in accordance with IBC, for fire-protection ratings as indicated on construction documents, based upon positive-pressure testing per NFPA 257 or UL 9, and complying with NFPA 80.
 1. Hose-Stream Test: Units must comply, except units having fire-protection rating of 20 minutes.
 2. Temperature Rise Limitation: Units over 0.065 sq. m (100 sq. in.) must comply with 232 deg. C (450 deg. F) limitation.
 3. Labeling: Permanently label fire-protection-rated glazing units in accordance with IBC.
 4. Safety Glazing: Comply with 16 CFR 1201, Category II.
 5. Fire-Protection-Rated Tempered Glass: For 20-minute fire-protection-rated door assemblies, of thickness scheduled.
 6. Fire-Protection-Rated Laminated Ceramic Glazing: Units made from two lites of clear, ceramic glass, 8 mm (5/16 inch) total thickness, for rating scheduled.
 7. Fire-Protection-Rated Laminated Glass with Intumescent Interlayers: Units made from multiple lites of uncoated, ultra-clear (low-iron) float glass, in intumescent interlayers, of thickness and rating scheduled.
- B. Fire-Resistance-Rated Glazing: Glazing units tested for use in fire wall assemblies, UL, ITS-WHI or equivalent listed and labeled by testing agency in accordance with IBC for fire-resistance ratings of wall assemblies as indicated on construction documents and scheduled, based upon testing according to NFPA 252 and ASTM E119 or UL 263.
 1. Labeling: Permanently label fire-resistance-rated glazing units in accordance with IBC.
 2. Safety Glazing: Comply with 16 CFR 1201, Category II.
 3. Fire-Resistance-Rated Laminated Glass with Intumescent Interlayers: Units made from multiple lites of uncoated, ultra-clear low-iron float glass, in intumescent interlayers, of thickness and rating scheduled.
 4. Fire-Resistance-Rated Double Glazing Units with Gel Fill: Units made from two lites of uncoated, fully tempered, ultra-clear (low-iron) float glass, with perimeter metal spacer and edge seal forming cavity filled with clear, fully transparent, heat-absorbing gel, of thickness and fire-protection rating scheduled.

2.7 PLASTIC SHEETS:

- A. Homogenous polycarbonate sheet:

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1. Treated to prevent ultraviolet light discoloration and mar-resistant coated on both sides.
 2. Flammability Rating: Combustibility classification CC1 by UL, ITS-WHI or any other certified testing agency when tested in accordance with ASTM D635 showing a burn rating of 25.4 mm (1 inch) or less.
 3. Flame-spread index: 25 or less.
 4. Thickness: 9.5 mm (3/8 inch) minimum, 17.4 mm (11/16 inch) maximum.
 5. Thermal: Maximum U factors 0.55 when tested in accordance with ASTM C236.
 6. Impact Resistance: No rupture when subjected to a falling dart with 3 mm (1/2 inch) radius tip at 298 J (220 ft. lbs.).
- B. Clear Plastic Sheet:
1. Light Transmission: Not less than 80 percent.
 2. Shading Coefficient: Not less than 90 percent.

2.8 LAMINATED GLASS

- A. Two or more lites of glass bonded with an interlayer material for use in building glazing.
- B. Interlayer:
 1. Use clear polyvinyl butyral plastic interlayers between the layers of glass.
- C. Blast Resistive Assembly: Provide protection listed by UL ABPMED as blast resisting ballistic level in accordance with UL 752.

2.9 MUNTINS:

- A. Prefinished aluminum muntins of size and configuration indicated on plans, for installation between panes of insulated glazing.

2.10 GLAZING ACCESSORIES:

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer's installation instructions.
- B. Setting Blocks: ASTM C864:
 1. Silicone type.
 2. Channel shape; having 6 mm (1/4 inch) internal depth.
 3. Shore A hardness of 80 to 90 Durometer.
 4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
 5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 1. Channel shape having a 6 mm (1/4 inch) internal depth.
 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
 3. Lengths: 25 to 76 mm (1 to 3 inches).
 4. Shore A hardness of 40 to 50 Durometer.
- D. Glazing Tapes:

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1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
3. Complying with AAMA 800 for the following types:
 - a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
 - b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.
- E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.
- F. Glazing Gaskets: ASTM C864:
 1. Firm dense wedge shape for locking in sash.
 2. Soft, closed cell with locking key for sash key.
 3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.
- G. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.
- H. Glazing Sealants: ASTM C920, silicone neutral cure:
 1. Type S.
 2. Class 25 or 50 as recommended by manufacturer for application.
 3. Grade NS.
 4. Shore A hardness of 25 to 30 Durometer.
 5. VOC Content: For sealants used inside the weatherproofing system, not more than 250 g/L or less when calculating according to 40 CFR 59, (EPA Method 24).
- I. Color:
 1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames to match color of the finished aluminum and be nonstaining.
 2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted are to be black, gray, or neutral color.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Verification of Conditions:
 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.
- B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION:

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.

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- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL:

- A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Plastic:
 - 1. Use dry glazing method.
 - 2. Use only neoprene or EPDM gaskets.
- H. Insulating Glass Units:
 - 1. Glaze in compliance with glass manufacturer's written instructions.
 - 2. When glazing gaskets are used, they are to be of sufficient size and depth to cover glass seal or metal channel frame completely.
 - 3. Do not use putty or glazing compounds.
 - 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
 - 5. Install with tape or gunnable sealant in wood sash.
- I. Fire Protective and Fire Resistance Glass:
 - 1. Glaze in accordance with manufacturer's installation instructions and NFPA 80.

3.4 INSTALLATION - DRY METHOD (TAPE AND GASKET SPLINE GLAZING):

- A. Cut glazing tape or spline to length; install on glazing pane. Seal corners by butting and sealing junctions with butyl sealant.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure to attain full contact.
- D. Install removable stops without displacing glazing spline. Exert pressure for full continuous contact.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Trim protruding tape edge.

3.5 REPLACEMENT AND CLEANING:

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

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3.6 PROTECTION:

- A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.7 GLASS SCHEDULE:

- A. Exterior Glazing Types: (All blast resistant)
1. 'EG-1' - Sealed Insulating Glass Units: Clear vision glazing, low-E, with internal aluminum mutins.
 - a. Outboard Lite: Tempered float glass, 1/4 inch thick (6 mm), minimum.
 - 1) Tint: None.
 - 2) Coating: Low-E type, on #2 surface.
 - b. Interspace Content: Air with aluminum mutins.
 - c. Inboard Lite: Inner and outer panes with tempered float glass, 1/8 inch thick (3 mm) minimum, with 0.060 inch (1.5 mm) clear PVB interlayer.
 - 1) Tint: None.
 - d. Glazing Method: Gasket glazing.
 2. 'EG-2' - Sealed Insulating Glass Units: Clear vision glazing, low-E. (no internal aluminum mutins).
 - a. Outboard Lite: Tempered float glass, 1/4 inch thick (6 mm), minimum.
 - 1) Tint: None.
 - 2) Coating: Low-E type, on #2 surface.
 - b. Interspace Content: Air.
 - c. Inboard Lite: Inner and outer panes with tempered float glass, 1/4 inch thick (6 mm) minimum, with 0.060 inch (1.5 mm) clear PVB interlayer.
 - 1) Tint: None.
 - d. Glazing Method: Gasket glazing.
- B. Interior Glazing Types:
1. 'IG-1' - Single Vision Glazing: Clear vision, safety glazing.
 - a. Type: Tempered float glass, 1/4 inch thick (6 mm), minimum.
 - 1) Tint: None.
 1. 'IG-2' - Double Vision Glass Units (blast resistant): Clear vision safety glazing and laminated glazing.
 - a. Outboard Lite: Tempered float glass, 1/4 inch thick (6 mm) minimum.
 - 1) Tint: None.
 - b. Inboard Lite: Inner and outer panes with tempered float glass, 1/8 inch thick (6 mm) minimum, with 0.060 inch (1.5 mm) clear PVB interlayer.
 - 1) Tint: None.
 2. 'IG-3' - Triple Vision Glazing: Clear vision safety glazing and Polycarbonate glazing.
 - a. Outboard Lite: Outer pane with tempered float glass, 1/4 inch thick (6 mm) minimum.
 - 1) Tint: None.
 - b. Middle Lite: Polycarbonate glazing, 1/4 inch thick (6 mm).
 - b. Inboard Lite: Polycarbonate glazing, 3/8 inch thick (9 mm), minimum.
 - 1) Tint: None.
 - 4 'IG-4' - Triple Vision Glazing: Clear vision glazing Polycarbonate clear vision glazing.

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- a. Outboard Lite: Tempered float glass, 1/4 inch thick (6 mm) minimum.
 - 1) Tint: None.
 - b. Middle Lite: Polycarbonate glazing, 1/4 inch thick (6 mm).
 - c. Outboard Lite: Tempered float glass, 1/4 inch thick (6 mm) minimum.
 - 1) Tint: None.
- C. Fire Glazing Types:
- 1.FG-1 - Fire-rated glazing: Single vision, clear fire glazing.
 - a. Type: Impact safety-rated, passing hose stream test, laminated ceramic glazing. Thickness as required for schedule fire rating.
 - 2. FG-2 - Fire-rated glazing: Triple vision safety glazing and fire glazing.
 - a. Outboard Lite: Tempered float glass, 1/4 inch thick (6 mm) minimum.
 - b. Middle Lite: Polycarbonate glazing, 1/4 inch thick (6 mm).
 - c. Inboard Lite: Impact safety-rated, passing hose stream test, laminated ceramic glazing. Thickness as required for schedule fire rating.
 - 3. FG-3 - Fire-rated glazing: Triple vision fire-rated glazing and laminated glazing.
 - a. Outboard Lite: Impact safety-rated, passing hose stream test, laminated ceramic glazing. Thickness as required for schedule fire rating.
 - b. Middle Lite: Polycarbonate glazing, 1/4 inch thick (6 mm).
 - c. Inboard Lite: Tempered float glass, 1/4 inch thick (6 mm) minimum, with 0.060 inch (1.5 mm) clear PVB interlayer.

- - - E N D - - -

**SECTION 08.80.10
SWITCHABLE PRIVACY GLASS**

PART 1 GENERAL

1.1 SECTION INCLUDES:

- A. Switchable Privacy Glass Vision Panels.

1.2 RELATED WORK

- A. Calking: Section 07 92 00, JOINT SEALANTS.
- B. Doors: Section 08 14 00, INTERIOR WOOD DOORS and SECTION 0 8 11 13, HOLLOW METAL DOORS AND FRAMES.

1.3 SUBMITTALS

- A. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Installation methods.
- B. Shop Drawings: Dimensioned drawings of glazing assemblies indicating the following:
 - 1. Elevations; include joint locations, transitions, and terminations.
 - 2. Construction details; include fabrication details of joints, transitions and terminations.
 - 3. Anchoring details; indicate construction activities and materials required that are not provided by glazing assemblies installer.
- C. Manufacturer's Certificates: Certify products meet or exceed requirements.
- D. Closeout Submittals: Provide manufacturer's maintenance instructions that include recommendations for periodic checking and adjustment of cable tension and periodic cleaning and maintenance of all railing and infill components.

1.4 SYSTEM DESCRIPTION

- A. Switchable Privacy Glass Vision Panels: Vision Panels dual-position safety vision panel used where there is a need for privacy coupled with the opportunity for observation without disturbance.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: All primary products specified in this section will be supplied by a single manufacturer with a minimum of ten years experience.
- B. Installer Qualifications: All products listed in this section are to be installed by a single installer with a minimum of three years demonstrated experience in installing products of the same type and scope as specified.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Provide temporary label on each light of glass identifying manufacturer, glass type, quality and nominal thickness.
- C. Store in accordance with manufacturer's printed instructions on case. Store in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- D. Unpack cases following printed instructions on case. Stack individual panels on edge leaned slightly against upright supports with separators between each.

1.7 SEQUENCING

- A. Ensure that products of this section are furnished to affected trades in time to prevent interruption of construction progress.

1.8 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results.
- B. Do not install products under environmental conditions outside manufacturer's absolute limits.

1.9 WARRANTY

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.10 APPLICABLE PUBLICATIONS

- A. ASTM C 1036 - Standard Specification for Flat Glass; 2016.
- B. ASTM C 1048 - Standard Specification for Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass; 2012.
- C. ANSI Z97.1-2004 Glazing Materials Used in Buildings-Safety Performance Specifications and Methods of Test.
- D. Consumer Product Safety Standard (CPSC) 16 CFR 1201: Safety Standard for Architectural Glazing Materials.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Provide products by Vistamatic LLC; 'VS1 Max' or equal.

2.2 MATERIALS

- A. Switchable Privacy Glass Vision Panels:
 - 1. Panel Types:
 - a. Vision panel with one side handle, sandblasted lines.
 - 2. Size: Panels are all-in-one triple glazed panels. Each standard unit shall be 11/16 inch thick and shall fit into standard thickness doors. Standard panel shall incorporate two outer panes.
 - a. Rectangle: 24"W. x 37"H.
 - 1) Provide with impact absorption system.
 - 3. Opacity/Glass Patterns:
 - a. Natural sandblasted lines.
 - 4. Glass types:
 - a. As indicated on the drawings.

2.3 FABRICATION

- A. Fabricate glazing units in sizes required to glaze openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.

PART 2 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until openings have been properly prepared.
 - 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation.
 - 2. Verify that openings conform to details; dimensions and tolerances indicated on the approved shop drawings.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.

- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Set glazing without bending, twisting, or forcing of units.
- C. Do not allow glass to rest on or contact any framing member.

3.4 REPLACEMENT AND CLEANING

- A. Clean glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.

3.5 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

3.6 SCHEDULES

- A. See drawings for door to receive privacy glass.

- - - END OF SECTION - - -

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SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies fixed wall louvers.

1.2 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 1. Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:
 1. Each type of louver and vent.
- D. Color samples.

1.3 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):
 Approved Product List - Updated Monthly
- C. ASTM International (ASTM):
 B209-14.....Aluminum and Aluminum Alloy, Sheet and Plate
 B209M-14.....Aluminum and Aluminum Alloy, Sheet and Plate
 (Metric)
 B221-14.....Aluminum and Aluminum Alloy Extruded Bars,
 Rods, Wire, Shapes, and Tubes
 B221M-13.....Aluminum and Aluminum Alloy Extruded Bars,
 Rods, Wire, Shapes, and Tubes (Metric)
 D1187/D1187M-97(R2011)..Asphalt-Base Emulsions for Use as Protective
 Coatings for Metal
- D. American Architectural Manufacturers Association (AAMA):
 2605-13.....High Performance Organic Coatings on
 Architectural Extrusions and Panels
- E. Air Movement and Control Association, Inc. (AMCA):
 500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, Extruded: ASTM B221M (B221).
- B. Aluminum, Plate and Sheet: ASTM B209M (B209); alloy 3003 or 5005 with temper as required for forming.
- C. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or indicated in construction documents, to be toggle or expansion bolts of size and type as required for each specific type of installation and service condition.
 1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.

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2. Fasteners for louvers, louver frames, and wire guards to be of aluminum with same finish as louvers.
 3. Fasteners for louvers, louver frames and wire guards within mental health areas to be non-removable/tamper-proof type.
- D. Inorganic Zinc Primer: MPI No. 19.
- E. Bituminous Coating: ASTM D1187/D1187M; cold applied asphalt mastic emulsion.

2.2 EXTERIOR WALL LOUVERS:

- A. General:
1. Provide fixed type louvers of size and design shown.
 2. Heads, sills and jamb sections are to have formed caulking slots or be designed to retain caulking. Head sections are to have exterior drip lip, and sill sections an integral water stop.
 3. Furnish louvers with sill extension or separate sill as shown.
 4. Frame is to be mechanically fastened or welded construction with welds dressed smooth and flush.
- B. Performance Characteristics:
1. Weather louvers are to have a minimum of 50 percent free area.
 2. Louvers are to bear AMCA certified rating seals for air performance and water penetration ratings.
- C. Aluminum Louvers:
1. General: Frames, integral sills and hidden mullions (if required by width); 2 mm (0.078-inch) thick extruded 6063-T5 or -T52 aluminum. Blades to be 1.52 mm (0.060-inch) thick extruded 6063-T5 or -T52 aluminum, drainable type and have reinforcing bosses.
 2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings, 100 mm (4 inch) width.
 3. Louvers are to withstand the effects or gravity loads and the following wind loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver-blade rattle or flutter, or permanent damage to fasteners and anchors.
 - a. Wind load acting inward or outward of not less than 1436 Pa (30 lb. per sq. ft.).

2.3 CLOSURE ANGLES AND CLOSURE PLATES:

- A. Fabricate from 2 mm (0.078-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as indicated in construction documents.

2.4 LOUVER SCREENS

- A. General: Provide screen at each exterior louver.
- B. Louver Screen Frames: Same kind and form of metal as indicated for louver to which screens are attached.
- C. Louver Screening: Same kind of metal as indicated for louver.
1. Insect Screening: Aluminum, 16 x 18 square mesh, 0.011-inch (0.28-mm) wire.

2.5 FINISH:

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers:

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1. Organic Finish: AAMA 2605 (Fluorocarbon coating) with total dry film thickness of not less than 0.03 mm (1.2 mil), color as selected from manufacturer's standard colors.

2.6 PROTECTION:

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous coating (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work. Strippable plastic coating on organic finish is not approved.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Set work accurately, in alignment and where indicated in construction documents. Install plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Set wall louvers in masonry walls during progress of the work. If wall louvers are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING:

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum are to be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have all contact surfaces fit tight and even without forcing or warping the components.
- C. Restore louvers and vents damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Contracting Officer Representative (COR) damaged units and replace with new units.

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SECTION 09 05 16
SUBSURFACE PREPARATION FOR FLOOR FINISHES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies subsurface preparation requirements for areas to receive the installation of applied and resinous flooring. This section includes, testing concrete for moisture and pH, remedial floor coating for concrete floor slabs having unsatisfactory moisture or pH conditions, and floor leveling and repair as required.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS.
 B. Section 09 65 16, RESILIENT SHEET FLOORING, Section 09 65 19, RESILIENT TILE FLOORING, Section 09 68 00, CARPETING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.
 B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
 C. Product Data:
 1. Moisture remediation system
 2. Underlayment Primer
 3. Cementitious Self-Leveling Underlayment
 4. Cementitious Trowel-Applied Underlayment (Not suitable for resinous floor finishes)
 D. Test Data:
 1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer's technical representative.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
 B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
 B. American Society for Testing and Materials (ASTM):

D638-10 (2010)	Test Method for Tensile Properties of Plastics
D4259-88 (2012)	Standard Practice for Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance.
C109/C109M -12 (2012)	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens) Modified Air Cure Only
D7234-12 (2012)	Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.

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E96/E96M - 12 (2012)	Standard Test Methods for Water Vapor Transmission of Materials
F710-11 (2011)	Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
F1869-11 (2011)	Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
F2170-11 (2011)	Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes
C348-08 (2008)	Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
C191-13 (2013)	Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle

PART 2 - PRODUCTS

2.1 MOISTURE REMEDIATION COATING

- A. System Descriptions:
1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.
- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.
- C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:
1. Liquid applied coating:
 - a. Resin: epoxy.
 - b. Formulation Description: Multiple component high solids.
 - c. Application: Per manufacturer's written installation requirements.
 - d. Thickness: minimum 10 mils
- D. Material Vapor Permeance: Application shall achieve a permeance rating of less than 0.1 perm in accordance with ASTM E96/E96M.
- E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

2.2 CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT (NOT SUITABLE FOR RESINOUS FLOOR FINISHES)

- A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- B. Compressive Strength: Minimum 4000 psi in 28 days
- C. Trowel-applied underlayment shall not contain silica quartz (sand).
- D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

PART 3 - EXECUTION

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3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.
- C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

3.2 SURFACE PREPARATION

- A. Existing concrete slabs with existing floor coverings:
 - 1. Conduct visual observation of existing floor covering for adhesion, water damage, alkaline deposits, and other defects.
 - 2. Remove existing floor covering and adhesives. Comply with local, state and federal regulations and the RFCI Recommended Work Practices for Removal of Resilient Floor Coverings, as applicable to the floor covering being removed.
- B. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.
- C. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.
- D. Prepare concrete substrates per ASTM D4259 as follows:
 - 1. Dry abrasive blasting.
 - 2. Wet abrasive blasting.
 - 3. Vacuum-assisted abrasive blasting.
 - 4. Centrifugal-shot abrasive blasting.
 - 5. Comply with manufacturer's written instructions.
- E. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.
- F. Verify that concrete substrates are dry.
- G. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.
- H. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufacture's formal and project specific written recommendation.
- I. Provide a written report showing test placement and results.
- J. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer's instructions.
- K. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer's technical representative.
- L. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4" deviation in 10'. As required, install underlayment to achieve required tolerance.
- M. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

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3.3 MOISTURE REMEDIATION COATING:

- A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.
- B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM D4259.
- C. Mix and apply moisture remediation coating in accordance with manufacturer's instructions.

3.4 CEMENTITIOUS UNDERLAYMENT:

- A. Install cementitious self-leveling underlayment as required to correct surface defects, floor flatness or levelness corrections to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.
- B. Mix and apply in accordance with manufacturer's instructions.

3.5 PROTECTION

- A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, tempered hardwood, or other suitable protection course

3.6 FIELD QUALITY CONTROL

- A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

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SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

- A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.
- B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- C. Ceiling suspension systems for acoustical tile: Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
 - 1. Typical ceiling suspension system.
 - 2. Typical metal stud and furring construction system including details around openings and corner details.
 - 3. Typical shaft wall assembly
 - 4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.
- D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

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- B. American Society For Testing And Materials (ASTM)
- A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
 - A653/653M-11.....Specification for Steel Sheet, Zinc Coated
 (Galvanized) or Zinc-Iron Alloy-Coated
 (Galvannealed) by Hot-Dip Process.
 - C11-10.....Terminology Relating to Gypsum and Related
 Building Materials and Systems
 - C635-07.....Manufacture, Performance, and Testing of Metal
 Suspension System for Acoustical Tile and Lay-
 in Panel Ceilings
 - C636-08.....Installation of Metal Ceiling Suspension
 Systems for Acoustical Tile and Lay-in Panels
 - C645-09.....Non-Structural Steel Framing Members
 - C754-11.....Installation of Steel Framing Members to
 Receive Screw-Attached Gypsum Panel Products
 - C841-03 (R2008).....Installation of Interior Lathing and Furring
 - C954-10.....Steel Drill Screws for the Application of
 Gypsum Panel Products or Metal Plaster Bases to
 Steel Studs from 0.033 in. (0.84 mm) to 0.112
 in. (2.84 mm) in Thickness
 - E580-11.....Application of Ceiling Suspension Systems for
 Acoustical Tile and Lay-in Panels in Areas
 Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

- A. Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
1. Use C 645 steel, 0.75 mm (0.0296-inch) minimum base-metal (30 mil).
 2. Runners same thickness as studs.
 3. Exception: Members that can show certified third party testing with gypsum board in accordance with ICC ES AC86 (Approved May 2012) need not meet the minimum thickness limitation or minimum section properties set forth in ASTM C 645. The submission of an evaluation report is acceptable to show conformance to this requirement. Use C 645 steel, 0.48mm (0.019 inch) minimum base-metal (19 mil).
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
1. Conform to rated wall construction.
 2. C-H Studs or C-T Studs.
 3. E Studs.
 4. J Runners.
 5. Steel Jamb-Strut.

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2.3 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
 - 1. ASTM A641, soft temper, Class 1 coating.
 - 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:
 - 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
 - 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.4 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and where indicated.
- F. Openings:

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1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
- G. Fastening Studs:
1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.
- H. Chase Wall Partitions:
1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
 2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).
- I. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.
- J. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

- A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.
- B. Wall furring-Stud System:
1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
 2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
 3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.
- C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:
1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
 2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
 3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
 4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
 5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
 6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.
- D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

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3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

- A. Conform to UL Design No. U438 for two-hour fire rating.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:
 - 1. Provide necessary liner fillers and shims to conform to label frame requirements.
 - 2. Frame openings cut within a liner panel with E studs around perimeter.
 - 3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
 - 1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 - 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
 - 1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
 - 2. Furnish for installation under Division 3, CONCRETE.
 - 3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
 - 1. Use pull down tabs when available.
 - 2. Use power activated fasteners when direct attachment to structural framing cannot be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not

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exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.

- E. Steel decking without concrete topping:
 - 1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
 - 2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.
- F. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
 - 1. Install only for ceilings to receive screw attached gypsum board.
 - 2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
 - 3. Typical shaft wall assembly.
 - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:
 - 1. Cornerbead.
 - 2. Edge trim.
 - 3. Control joints.
- E. Test Results:
 - 1. Fire rating test, each fire rating required for each assembly.
 - 2. Sound rating test.
- F. Certificates: Certify that gypsum board types, gypsum backing board types, cementitious backer units, and joint treating materials do not contain asbestos material.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

- A. In accordance with the requirements of ASTM C840.

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1.6 ENVIRONMENTAL CONDITIONS

- A. In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
 - C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
 - C840-08.....Application and Finishing of Gypsum Board
 - C919-08.....Sealants in Acoustical Applications
 - C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
 - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
 - C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
 - C1658-06.....Glass Mat Gypsum Panels
 - C1396-06.....Gypsum Board
 - E84-08.....Surface Burning Characteristics of Building Materials
- C. Underwriters Laboratories Inc. (UL):
 Latest Edition.....Fire Resistance Directory
- D. Inchcape Testing Services (ITS):
 Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- C. Impact Resistant Gypsum Board:
1. Core: Fire-resistance rated gypsum core, with additives to enhance mold/mildew resistance, surface indentation resistant, impact resistance and moisture and mold resistant.
 2. Surface Paper: Abrasion resistant, 100 percent recycled content moisture/mold/mildew resistant paper on front, back and long edges, with embedded fiberglass mesh.
 3. Long Edges: Tapered.
 4. Overall Thickness: 5/8".
 5. Surface Abrasion Resistance: Classification Level 3 in accordance with ASTM-C 1629.
 6. Indentation Resistance: Classification Level 1 in accordance with ASTM C 1629.
 7. Soft Body Impact Resistance: Classification Level 3 in accordance with ASTM C 1629.

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8. Hard Body Impact Resistance: Classification Level 3 in accordance with ASTM C 1629.

- D. Gypsum cores shall contain maximum percentage of postindustrial recycled gypsum content available in the area (a minimum of 95 percent postindustrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD

- A. ASTM C1177, Type X, water-resistant core, 12 mm (1/2 inch) thick.

2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
C. Select screws of size and type recommended by the manufacturer of the material being fastened.
D. For fire rated construction, type and size same as used in fire rating test.
E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

- A. ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
1. Two sides of partitions:
 - a. Fire rated partitions.
 - b. Smoke partitions.
 - c. Sound rated partitions.
 - d. Full height partitions.
 2. One side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
 2. At ceiling of suspended gypsum board ceilings.
 3. At existing ceilings.

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3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
 - 1. For single-ply construction, use perpendicular application.
 - 2. For two-ply assemblies:
 - a. Use perpendicular application.
 - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):
 - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.
 - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
 - 5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
 - 6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
 - 7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
 - 8. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:
 - 1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 - 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.

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3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.

I. Electrical and Telecommunications Boxes:

1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
 - d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 1. Gypsum board is fastened and held close to framing or furring.
 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non-decorated, smoke barrier, fire rated, and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain

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the integrity of the smoke barrier, fire rated, and sound rated construction. Sanding is not required of non-decorated surfaces.

3.5 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including non-decorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non-decorated surface to provide smoke tight construction, fire protection equivalent to the fire rated construction, and STC equivalent to the sound rated construction.

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**SECTION 09 30 13
 CERAMIC/PORCELAIN TILING**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies interior porcelain, waterproofing membranes for thin-set applications, crack isolation membranes, and tile backer board.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
 B. Preformed expansion joints in tile flooring: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
 C. Sealing of Joints: Section 07 92 00, JOINT SEALANTS.
 D. Metal and Resilient Edge Strips at Joints with New Resilient Flooring, and Carpeting: Section 09 65 19, RESILIENT TILE FLOORING and Section 09 68 00, CARPETING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 B. Sustainable Design Submittals as described below:
 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
 C. Samples:
 1. Base tile, each type, each color, each size.
 2. Porcelain tile, each type, color, patterns and size.
 D. Product Data:
 1. Porcelain tile, marked to show each type, size, and shape required.
 2. Chemical resistant mortar and grout (epoxy).
 3. Cementitious backer unit.
 4. Dry-set portland cement mortar.
 5. Corner and edge strips.
 6. Commercial portland cement grout.
 7. Waterproofing isolation membrane.
 8. Fasteners.
 E. Certification:
 1. Master grade certificate, ANSI A137.1.
 2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
 a. Chemical resistant mortar and grout (epoxy).
 b. Modified epoxy emulsion.
 c. Commercial portland cement grout.
 d. Cementitious backer unit.
 e. Dry-set portland cement mortar and grout.
 f. Elastomeric membrane and bond coat.
 g. Latex-portland cement mortar and grout.
 h. Leveling compound.
 i. Waterproof isolation membrane.
 j. Factory back mounted tile documentation for suitability for application in wet area.
 F. Installer Qualifications:

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1. Submit letter stating installer's experience.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 QUALITY ASSURANCE:

- A. Installers to be from a company specializing in performing installation of products specified and have a minimum of three (3) years' experience.
- B. Each type and color of tile to be provided from a single source.
- C. Each type and color of mortar, adhesive, and grout to be provided from the same source.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 - A10.20-06(R2011).....Safe Operating Practices for Tile, Terrazzo and Marble WorkA108/A118/A136-14 Installation of Ceramic Tile
 - A108.01-13.....Subsurfaces and Preparations by Other Trades
 - A108.02-13.....Materials, Environmental, and Workmanship
 - A108.1A-14.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar
 - A108.1B-10.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
 - A108.1C-10.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
 - A108.4-09.....Ceramic Tile with Organic Adhesives or Water Cleanable Tile-Setting Epoxy Adhesive
 - A108.6-10.....Ceramic Tile with Chemical Resistant, Water Cleanable Tile-Setting and -Grouting Epoxy
 - A108.8-10.....Ceramic Tile with Chemical Resistant Furan Resin Mortar and Grout
 - A108.10-10.....Grout in Tilework
 - A108.13-10.....Load Bearing, Bonded, Waterproof Membranes for Thin-Set Ceramic Tile and Dimension Stone
 - A118.1-12.....Dry-Set Portland Cement Mortar
 - A118.3-13.....Chemical Resistant, Water Cleanable Tile-Setting and -Grouting Epoxy and Water Cleanable Tile-Setting Epoxy Adhesive
 - A118.4-12.....Latex-Portland Cement Mortar
 - A118.5-10.....Chemical Resistant Furan Mortars and Grouts

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- A118.6-10.....Cement Grouts for Tile Installation
 A118.7-10.....High Performance Cement Grouts for Tile
 Installation
 A118.9-10.....Cementitious Backer Units
 A118.10-14.....Load Bearing, Bonded, Waterproof Membranes for
 Thin-Set Ceramic Tile and Dimension Stone
 Installation
 A136.1-13.....Organic Adhesives for Installation of Ceramic
 Tile
 A137.1-12.....American National Standard Specifications for
 Ceramic Tile
 C. ASTM International (ASTM):
 A666-10.....Annealed or Cold-Worked Austenitic Stainless
 Steel Sheet, Strip, Plate and Flat Bar
 A1064/A1064M-14.....Carbon-Steel Wire and Welded Wire
 Reinforcement, Plain and Deformed, for Concrete
 C109/C109M-13.....Standard Test Method for Compressive Strength
 of Hydraulic Cement Mortars (Using 2 inch. or
 [50-mm] Cube Specimens)
 C241/C241M-13.....Abrasion Resistance of Stone Subjected to Foot
 Traffic
 C348-14.....Standard Test Method for Flexural Strength of
 Hydraulic-Cement Mortars
 C627-10.....Evaluating Ceramic Floor Tile Installation
 Systems Using the Robinson-Type Floor Tester
 C954-11.....Steel Drill Screws for the Application of
 Gypsum Board on Metal Plaster Base to Steel
 Studs from 0.033 in (0.84 mm) to 0.112 in (2.84
 mm) in thickness
 C979/C979M-10.....Pigments for Integrally Colored Concrete
 C1002-14.....Steel Self-Piercing Tapping Screws for the
 Application of Panel Products
 C1027-09.....Test Method for Determining Visible Abrasion
 Resistance of Glazed Ceramic Tile
 C1127-01 (R2009).....Standard Guide for Use of High Solids Content,
 Cold Liquid-Applied Elastomeric Waterproofing
 Membrane with an Integral Wearing Surface
 C1178/C1178M-13.....Standard Specification for Coated Glass Mat
 Water-Resistant Gypsum Backing Panel
 C1325-14.....Non-Asbestos Fiber-Mat Reinforced Cementitious
 Backer Units
 C1353/C1353M-09 (R2013) ..Abrasion Resistance of Dimension Stone
 Subjected to Foot Traffic Using a Rotary
 Platform, Double-Head Abraser
 D1204-14.....Test Method for Linear Dimensional Changes of
 Nonrigid Thermoplastic Sheeting or Film at
 Elevated Temperature
 D2240-05 (R2010).....Test Method for Rubber Property - Durometer
 Hardness
 D2497-07 (R2012).....Tolerances for Manufactured Organic-Base
 Filament Single Yarns
 D3045-92 (R2010).....Heat Aging of Plastics Without Load

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- D4397-10.....Standard Specification for Polyethylene
 Sheeting for Construction, Industrial and
 Agricultural Applications
- D5109-12.....Standard Test Methods for Copper-Clad
 Thermosetting Laminates for Printed Wiring
 Boards
- D. Code of Federal Regulation (CFR):
 40 CFR 59.....Determination of Volatile Matter Content, Water
 Content, Density Volume Solids, and Weight
 Solids of Surface Coating
- E. Marble Institute of America (MIA): Design Manual III-2007
- F. Tile Council of North America, Inc. (TCNA):
 Handbook for Ceramic Tile Installation (2014)
 DCOF AcuTest-2012.....Dynamic Coefficient of Friction Test

PART 2 - PRODUCTS

2.1 TILE:

- A. Comply with ANSI A137.1, Standard Grade, except as modified:
1. Inspection procedures listed under the Appendix of ANSI A137.1.
 2. Abrasion Resistance Classification:
 - a. Tested in accordance with values listed in Table 1, ASTM C1027.
 - b. Class V, 12000 revolutions for floors in Corridors, Kitchens,
 Storage including Refrigerated Rooms
 - c. Class IV, 6000 revolutions for remaining areas.
 3. Slip Resistant Tile for Floors:
 - a. Coefficient of friction, when tested in accordance with
 ANSI A137.1 and measured per the TCNA DCOF AcuTest.
 - 1) Equal to or greater than .42 for level interior tile floors
 that will be walked on when wet.
 - b. Porcelain Paver Tile: Matte surface finish.
 4. Mosaic tile may be mounted or joined together by a resinous bonding
 material along tile edges.
 5. Back mounted tiles in showers. Provide certification that the
 factory mounted tile has been used successfully in service at three
 (3) projects and is suitable for wet locations.
 6. Factory Blending: For tile with color variations, within the ranges
 selected during sample submittals blend tile in the factory and
 package so tile units taken from one (1) package show the same range
 in colors as those taken from other packages and match approved
 samples.
 7. Factory-Applied Temporary Protective Coating:
 - a. Protect exposed face surfaces (top surface) of tile against
 adherence of mortar and grout by pre-coating with a continuous
 film of hot applied petroleum paraffin wax.
 - b. Do not coat unexposed tile surfaces.
 - c. Pre-wax tiles set or grouted with epoxy.
- B. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion
 edges. Porcelain tile produced by the dust pressed method are to be
 made of approximately 50% feldspar; the remaining 50% is to be made up
 of various high-quality light firing ball clays yielding a tile with a
 water absorption rate of 0.5% or less and a breaking strength of
 between 176 to 181 kg (390 to 400 lbs.). Manufacturer, color and size
 as indicated on the drawings or approved equal.

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- C. Glazed Wall Tile: Cushion edges, matte glazing. Manufacturer, color and size as indicated on the drawings or approved equal.
- D. Trim Shapes:
 - 1. Conform to applicable requirements of adjoining floor and wall tile.
 - 2. Use trim shapes and sizes conforming to size of adjoining field wall tile unless detailed on construction documents or specified otherwise.
 - 3. Internal and External Corners:
 - a. External corners including edges: Square for use with metal nosing.
 - b. Internal corners: Square.
 - c. Base to floor internal corners: Square.
 - d. Base to floor external corners: Square.
 - e. Wall top edge: Square for use with metal nosing.

2.2 BACKER UNITS:

- A. Cementitious Backer Units:
 - 1. Use in showers or wet areas.
 - 2. Conform to ASTM C1325; Type A.
 - 3. Use in maximum lengths available to minimize end to end butt joints.
- B. Glass Mat Water Resistant Backing Board:
 - 1. Use in restrooms.
 - 2. Conform to ASTM C1178/C1178M.
 - 3. Use in maximum lengths available to minimize end to end butt joints.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS:

- A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.
- B. Tape Embedding Material: Latex-portland cement mortar complying with ANSI A108.01.
- C. Joint material, including reinforcing tape, and tape embedding material, are to be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS:

- A. Screws for Cementitious Backer Units.
 - 1. Standard screws for gypsum board are not acceptable.
 - 2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
 - 3. ASTM C954 for steel 1 mm (0.033 inch) thick.
 - 4. ASTM C1002 for steel framing less than 0.0329 inch thick.
- B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 SETTING MATERIALS OR BOND COATS:

- A. Conform to TCNA Handbook for Ceramic Tile Installation.
- B. Portland Cement Mortar: ANSI A108.02.
- C. Latex-Portland Cement Mortar: ANSI A118.4.
 - 1. For wall applications, provide non-sagging, latex-portland cement mortar complying with ANSI A118.4.
 - 2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.

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D. Dry-Set Portland Cement Mortar: ANSI A118.1. For wall applications, provide non-sagging, latex-portland cement mortar complying with ANSI A118.1.

E. Waterproofing Isolation Membrane:

1. Sheet System TCNA F122-14 (on-ground concrete) and TCNA F122A-14 (above-ground concrete).
2. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
3. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.
4. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature -37 degrees C (-35 degrees F)	ASTM D2497 13 mm (1/2-inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

5. Manufacturer's standard sheet size with prefabricated or preformed inside and outside corners.
6. Sheet manufacturer's solvent welding liquid or xylene and edge sealant.

2.6 GROUTING MATERIALS:

A. Coloring Pigments:

1. Pure mineral pigments, lime proof and nonfading, complying with ASTM C979/C979M.
2. Coloring pigments may only be added to grout by the manufacturer.
3. Job colored grout is not acceptable.

B. Water-Cleanable Epoxy Grout: ANSI A118.3, with a VOC content of 65 g/L or less when calculated according to 40 CFR 59 (EPA Method 24).

1. Provide product capable of withstanding continuous and intermittent exposure to temperatures of up to 60 and 100 degrees C (140 and 212 degrees F), respectively, and certified by manufacturer for intended use.

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2.7 PATCHING AND LEVELING COMPOUND:

- A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Provide a patching and leveling compound with the following minimum physical properties:
 - 1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
 - 2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
 - 3. Tensile strength - 4.1 MPa (600 psi) per ANSI 118.7.
 - 4. Density - 1.9.
- C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 101 mm (4 inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.
- D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.
- E. Ready for use in 48 hours after application.

2.8 METAL CORNER AND EDGE STRIPS:

- A. Base Edge Strip: Heavy edge type strip with rounded 5 mm (3/16 inch) high top and 38 mm (1 1/2 inch) long leg. Width to match tile and setting-bed thickness.
- B. Corner Edge Strip: Heavy edge type strip with rounded 5 mm (3/16 inch) corner and 38 mm (1 1/2 inch) long leg.
- C. Embedded leg perforated and deformed for keying to mortar.
- D. Stainless-steel, ASTM A666, 300 Series exposed-edge material.

2.9 WATER:

- A. Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.10 CLEANING COMPOUNDS:

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
- B. Materials containing acid or caustic Material are not acceptable.

2.11 FLOOR MORTAR BED REINFORCING:

- A. ASTM A1064/A1064M welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

2.12 POLYETHYLENE SHEET:

- A. Polyethylene sheet conforming to ASTM D4397.
- B. Nominal thickness: 0.15 mm (6 mils).

PART 3 - EXECUTION**3.1 ENVIRONMENTAL REQUIREMENTS:**

- A. Maintain ambient temperature of work areas at not less than 16 degrees C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three (3) days after installation.

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- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after third day of completion of tile work.

3.2 ALLOWABLE TOLERANCE:

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
 - 1. Not more than 6 mm in 3048 mm (1/4 inch in 10 feet) from required elevation where portland cement mortar setting bed is used.
 - 2. Not more than 3 mm in 3048 mm (1/8 inch in 10 feet) where dry-set portland cement, and latex-portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
 - 1. Not more than 6 mm in 2438 mm (1/4 inch in 8 feet) from required plane where portland cement mortar setting bed is used.
 - 2. Not more than 3 mm in 2438 mm (1/8 inch in 8 feet) where dry-set or latex-portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION:

- A. Cleaning New Concrete or Masonry:
 - 1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
 - 2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
 - 3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.
- B. Patching and Leveling:
 - 1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
 - 2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
 - a. Thickness of compound as required to bring finish tile system to elevation shown on construction documents.
 - b. Float finish except finish smooth for elastomeric waterproofing.
 - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
 - 3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
 - 4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

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- C. Additional preparation of concrete floors for tile set with epoxy, or furan-resin is to be in accordance with the manufacturer's printed instructions.
- D. Cleavage Membrane:
 - 1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
 - 2. Turn up at edge of depressed floor slab to top of floor.
- E. Walls:
 - 1. In showers or other wet areas cover studs with polyethylene sheet.
 - 2. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

3.4 CEMENTITIOUS BACKER UNITS:

- A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.
- B. Install in accordance with ANSI A118.9 except as specified otherwise.
- C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a "V" joint for joint treatment.
- D. Secure cementitious backer units to each framing member with screws spaced not more than 203 mm (8 inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.
- E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.
- F. Do not install joint treatment for seven (7) days after installation of cementitious backer unit.
- G. Joint Treatment:
 - 1. Fill horizontal and vertical joints and corners with latex-portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
 - 2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.5 METAL DIVIDER STRIPS:

- A. Install metal corner strips at external corners and at tops of porcelain tile.
- B. Set corner strips in adhesive and mechanically anchor to studs, to plumb or level line.

3.6 CERAMIC TILE - GENERAL:

- A. Comply with ANSI A108/A118/A136 series of tile installation standards applicable to methods of installation and TCNA Installation Guidelines.
- B. Setting Beds or Bond Coats:
 - 1. Set ceramic mosaic floor tile in either portland cement paste over plastic mortar bed or latex-portland cement mortar, ANSI A108-1C, TCNA System F121-14 or F111-14.
 - 2. Set wall tile installed over concrete backer board in latex-portland cement mortar, ANSI A108.1B.

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C. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise on construction documents.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work is to be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
 - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
 - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where indicated in construction documents.
 - c. In areas where floor drains occur, slope tile to drains.
 - d. Push and vibrate tiles over 203 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
 - a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights as indicated in construction documents with tile.
 - b. Finish reveals of openings with tile, except where other finish materials are indicated in construction documents.
 - c. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
 - a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise on construction documents.
 - b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
 - c. Make joints in quarry tile work not less than 6 mm (1/4 inch) nor more than 9 mm (3/8 inch) wide. Finish joints flush with surface of tile.
 - d. Make joints in paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108/A118/A136 series of tile installation standards:
 - a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.
 - b. Tile installed with chemical-resistant mortars and grouts.

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- c. Tile wall installations composed of tiles 203 by 203 mm (8 by 8 inches) or larger.
- d. Exterior tile wall installations.

3.7 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH CHEMICAL-RESISTANT BOND COAT:

- A. Epoxy Resin Type: Install tile in accordance with Installation of Tile with Epoxy Mortar; ANSI A108.6.

3.8 GROUTING:

- A. Grout Type and Location:
 - 1. Grout for porcelain tile floor and base: Epoxy grout.
- B. Workmanship:
 - 1. Install and cure grout in accordance with the applicable standard.
 - 2. Water-Cleanable Epoxy Grout: ANSI A118.3.

3.9 CLEANING:

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used are not permitted to damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with epoxy, furan and commercial Portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.10 PROTECTION:

- A. Keep traffic off tile floor, until grout and setting material is fully set and cured.
- B. Where traffic occurs over tile floor is unavoidable, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

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**SECTION 09 51 00
 ACOUSTICAL CEILINGS**

PART 1- GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

1.2 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation.
 - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.3 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A641/A641M-09.....Zinc-coated (Galvanized) Carbon Steel Wire
 - A653/A653M-11.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
 - C423-09.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
 - C634-11.....Standard Terminology Relating to Environmental Acoustics
 - C635-13.....Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
 - C636-13.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
 - E84-13.....Surface Burning Characteristics of Building Materials
 - E119-12.....Fire Tests of Building Construction and Materials
 - E413-10.....Classification for Rating Sound Insulation.
 - E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
 - E1264-08e1.....Classification for Acoustical Ceiling Products

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- C. International Organization for Standardization (ISO)
 ISO 14644-1.....Classification of Air Cleanliness

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

- A. ASTM C635, heavy-duty system, except as otherwise specified.
1. Ceiling suspension system members shall be fabricated from the following.
 - a. Galvanized cold-rolled steel, bonderized.
 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
- B. Exposed grid suspension system for support of lay-in panels:
1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.
 2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units.

2.2 WIRE

- A. ASTM A641.
 B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
 C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.3 ANCHORS AND INSERTS

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
 2. Nailing type option for wood forms:
 - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
 - b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
 3. Flush ceiling insert type:
 - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
 - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
 - c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.
- C. Clips:
1. Galvanized steel.
 2. Designed to clamp to steel beam or bar joists, or secure framing member together.
 3. Designed to rigidly secure framing members together.
 4. Designed to sustain twice the loads imposed by hangers or items supported.
- D. Tile Splines: ASTM C635.

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2.4 CARRYING CHANNELS FOR SECONDARY FRAMING

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled g Pound	Hot-rolled Kg Pound
38	1 1/2	.4 475	08 1120
50	2	.6 590	71.5 1260

2.5 ADHESIVE

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m² (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.6 ACOUSTICAL UNITS

- A. General:
 - 1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
 - 2. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.
 - 3. Class A Flame Spread: ASTM 84
 - 4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
 - 5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
 - 6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces.
 - 7. Lay-in panels: Sizes as shown, with square edges reveal edges.
- C. Type III Units - Mineral base with water-based painted finish less than 10 g/l VOC, Form 2 - Water felted, minimum 16 mm (5/8 inch) thick. Mineral base to contain minimum 65 percent recycled content.
- D. Acoustical Ceiling Products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Acoustical Ceiling	37 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

2.7 ACCESS IDENTIFICATION

- A. Markers:
 - 1. Use colored markers with pressure sensitive adhesive on one side.
 - 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:
 - Color.....Service
 - Red.....Sprinkler System: Valves and Controls
 - Green.....Domestic Water: Valves and Controls

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Yellow.....Chilled Water and Heating Water
 Orange.....Ductwork: Fire Dampers
 Blue.....Ductwork: Dampers and Controls
 Black.....Gas: Laboratory, Medical, Air and Vacuum

PART 3 EXECUTION

3.1 CEILING TREATMENT

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

- A. General:
 1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
 2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
 3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
 4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
 5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
 6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
 7. Use main runners not less than 1200 mm (48 inches) in length.
 8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.
- B. Anchorage to Structure:
 1. Concrete:
 - a. Install hanger inserts and wire loops required for support of hanger wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
 - b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger wire. Install in sides of concrete beams or joists at mid height.
 2. Steel:
 - a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
 - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.

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- (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
- b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
- c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.
- C. Direct Hung Suspension System:
 - 1. As illustrated in ASTM C635.
 - 2. Support main runners by hanger wires attached directly to the structure overhead.
 - 3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- D. Indirect Hung Suspension System:
 - 1. As illustrated in ASTM C635.
 - 2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
 - 3. Support main runners by specially designed clips attached to carrying channels.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 - 1. Install tile to lay level and in full contact with exposed grid.
 - 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Markers:
 - 1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
 - 2. Attach colored markers to exposed grid on opposite sides of the units providing access.
 - 3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.4 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

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**SECTION 09 65 13
 RESILIENT BASE AND ACCESSORIES**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 1. Resilient base (RB) adhered to interior walls and partitions.

1.2 RELATED REQUIREMENTS

- A. Sheet Flooring Integral Base: Section 09 65 16, RESILIENT SHEET FLOORING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
 B. ASTM International (ASTM):
 1. F1861-08(2012)e1 - Resilient Wall Base.
 2. D4259-88(2012) - Abrading Concrete.
 C. Federal Specifications (Fed. Spec.):
 1. RR-T-650E - Treads, Metallic and Non-Metallic, Skid-Resistant.
 D. International Concrete Repair Institute (ICRI):
 1. 310.2R-13 - Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, and Polymer Overlays.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 B. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Adhesives and primers indicating manufacturer's recommendation for each application.
 3. Installation instructions.
 C. Samples:
 1. Resilient Base: 150 mm (6 inches) long, each type and color.
 D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 2. Low Pollutant-Emitting Materials:
 a. Show volatile organic compound types and quantities.
 E. Operation and Maintenance Data:
 1. Care instructions for each exposed finish product.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
 B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
 C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
 B. Protect products from damage when handling and during construction operations.

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1.7 FIELD CONDITIONS

- A. Environment:
1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
 2. Work Area Ambient Temperature Range: 21 to 27 degrees C (70 to 80 degrees F) continuously, beginning 48 hours before installation.
 3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PRODUCTS

- A. Provide each product from one manufacturer and from one production run.
- B. Sustainable Construction Requirements:
1. Sheet Rubber Flooring Recycled Content: 90 percent total recycled content, minimum.
 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Flooring Adhesives and Sealants.

2.2 RESILIENT BASE

- A. Resilient Base: 3 mm (1/8 inch) thick, 100 mm (4 inches) high.
1. Type: Rubber or vinyl; use one type throughout.
 2. ASTM F1861, Type TP thermoplastic rubber or Type TV thermoplastic vinyl, Group 2 - layered.
- B. Applications:
1. All Locations: Style B - Cove.

2.3 PRIMER (FOR CONCRETE FLOORS)

- A. Primer: Type recommended by adhesive manufacturer.

2.4 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Leveling Compound: Provide products mixed with latex or polyvinyl acetate resins.

2.5 ADHESIVES

- A. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove existing base to permit new installation.
1. Dispose of removed materials.
- D. Correct substrate deficiencies.

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1. Fill cracks, pits, and depressions with leveling compound.
 2. Remove protrusions; grind high spots.
 3. Apply leveling compound to achieve 3 mm (1/8 inch) in 3 m (10 feet) maximum surface variation.
- E. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
1. Mechanically clean concrete floor substrate according to ASTM D4259.
 2. Surface Profile: ICRI Guideline No. 310.2R.
- F. Allow substrate to dry and cure.
- G. Perform flooring manufacturer's recommended bond, substrate moisture content, and pH tests.

3.2 INSTALLATION GENERAL

- A. Install products according to manufacturer's instructions.
1. When instructions deviate from specifications, submit proposed resolution for Contracting Officer consideration.

3.3 RESILIENT BASE INSTALLATION

- A. Applications:
1. Install resilient base in rooms scheduled on Drawings.
 2. Install resilient base on casework and locker toe spaces, and other curb supported fixed equipment.
 3. Extend resilient base into closets, alcoves, and cabinet knee spaces, and around columns within scheduled room.
- B. Lay out resilient base with minimum number of joints.
1. Length: 600 mm (24 inches) minimum, each piece.
 2. Locate joints 150 mm (6 inches) minimum from corners and intersection of adjacent materials.
- C. Installation:
1. Apply adhesive uniformly for full contact between resilient base and substrate.
 2. Set resilient base with hairline butted joints aligned along top edge.
- D. Field form corners and end stops.
1. V-groove back of outside corner.
 2. V-groove face of inside corner and notch cove for miter joint.
- E. Roll resilient base ensuring complete adhesion.

3.4 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed resilient base surfaces. Remove contaminants and stains.
1. Clean with mild detergent. Leave surfaces free of detergent residue.
- C. Polish exposed resilient base to gloss sheen.

3.5 PROTECTION

- A. Protect products from construction traffic and operations.
1. Maintain protection until directed by Contracting Officer's Representative.
- B. Replace damaged products and re-clean.
1. Damaged Products include cut, gouged, scraped, torn, and unbonded products.

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**SECTION 09 65 16
 RESILIENT SHEET FLOORING**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Welded seam sheet flooring (WSF) with heat welded seams and integral cove base.

1.2 RELATED REQUIREMENTS

- A. Adhesive VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Resilient Base over Base of Lockers, Equipment and Casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
1. D4259-88(2012) - Abrading Concrete.
 2. E648-15e1 - Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source.
 3. E662-15a - Standard Test Method for Specific Optical Density of Smoke Generated by Solid Materials.
 4. F1303-04(2014) - Sheet Vinyl Floor Covering with Backing.
 5. F1860-14 - Rubber Sheet Floor Covering With Backing.
 6. F1913-04(2014) - Vinyl Sheet Floor Covering Without Backing.
- C. International Concrete Repair Institute (ICRI):
1. 310.2R-13 - Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, and Polymer Overlays, and Concrete Repair.
- D. SCS Global Services (SCS):
1. FloorScore.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
1. Show size, configuration, and fabrication and installation details.
- B. Manufacturer's Literature and Data:
1. Description of each product.
 2. Installation instructions.
 3. Warranty.
- C. Samples:
1. Sheet material, 38 mm by 300 mm (1-1/2 inch by 12 inch), of each color and pattern with welded seam using specified welding rod 300 mm (12 inches) square for each type, pattern and color.
 2. Cap strip and fillet strip, 300 mm (12 inches) for integral base.
 3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
 4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
 5. Edge strips: 150 mm (6 inches) long each type.
 6. Primer: Pint container, each type.
- D. Sustainable Construction Submittals:

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- a. Sheet Flooring: Submit FloorScore label.
- b. Identify volatile organic compound types and quantities.
- E. Certificates: Certify each product complies with specifications.
 - 1. Heat welded seaming is manufacturer's prescribed method of installation.
- F. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Manufacturer with project experience list.
 - 2. Installer with project experience list.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
- B. Installer Qualifications:
 - 1. Regularly installs specified products and is approved by the manufacturer.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Work Area Ambient Temperature Range: Minimum 18 to 38 degrees C (65 to 100 degrees F) continuously, beginning 48 hours before installation. Maintain room temperature above 18 degrees C (65 degrees F) after installation.
 - 2. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant resilient sheet flooring against material and manufacturing defects.
 - 1. Warranty Period: 2 years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Sheet Flooring:
 - 1. Critical Radiant Flux: ASTM E648; 0.45 watts per sq.cm or more, Class I.
 - 2. Smoke Density: ASTM E662; less than 450.

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2.2 PRODUCTS - GENERAL

- A. Provide vinyl sheet color and pattern from one production run.
- B. Sustainable Construction Requirements:
 - 1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Flooring Adhesives and Sealants.
 - b. Vinyl Sheet Flooring.

2.3 WELDED SEAM SHEET FLOORING

- A. Welded Seam Sheet Flooring (WSF): ASTM F1860; Type II rubber, with backing.
 - 1. Wear Surface: Smooth.
 - 2. Wear Layer Thickness: Minimum 1.0 mm (0.040 inches).
 - 3. Total Thickness: 2 mm (0.080 inches).
- B. Sheet Size: Provide maximum size sheet produced by manufacturer to minimize joints.
 - 1. Minimum Width: 1200 mm (48 inches).

2.4 ACCESSORIES

- A. Bonding Chemical: Flooring manufacturer's standard seam bonding chemical.
- B. Welding Rod: Flooring manufacturer's standard, in color matching field color of sheet flooring.
- C. Adhesives: Water resistant type recommended by flooring manufacturer to suit application.
- D. Base Accessories:
 - 1. Fillet Strip: 19 mm (3/4 inch) radius fillet strip compatible with flooring material.
 - 2. Cap Strip: J-Shape extruded flanged reducer strip compatible with flooring material approximately 25 mm (1 inch) exposed height with 13 mm (1/2 inch) flange.
- E. Leveling Compound:
 - 1. Provide cementitious type with latex or polyvinyl acetate resins additive.
- F. Primer:
 - 1. Type recommended by adhesive or flooring manufacturer.
- G. Edge Strips:
 - 1. See SECTION 09 65 13 RESILIENT BASEMENT ACCESSORIES FOR RESILIENT EDGE STRIPS.
- H. Sealant:
 - 1. As specified in Section 07 92 00, JOINT SEALANTS.
 - 2. Compatible with flooring.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Ensure interior finish work such as plastering, drywall finishing, concrete, terrazzo, ceiling work, and painting work is complete and dry before installation.
 - 1. Complete mechanical, electrical, and other work above ceiling line.

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2. Ensure heating, ventilating, and air conditioning systems are installed and operating in order to maintain temperature and humidity requirements.
- D. Correct substrate deficiencies.
 1. Fill cracks, pits, and dents with leveling compound.
 2. Grind, sand, or cut away protrusions. Grind high spots.
 3. Level flooring substrate to 3 mm (1/8 inch) maximum variation.
- E. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
 1. Mechanically clean concrete floor substrate according to ASTM D4259.
 2. Surface Profile: ICRI 310.2R CSP 3 to CSP 4.
- F. Perform flooring manufacturer's recommended bond, substrate moisture content, and pH tests.
- G. Broom or vacuum clean substrates immediately before flooring installation.
- H. Primer: Apply primer according to manufacturer's instructions.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 INSTALLATION OF FLOORING

- A. Flooring Layout:
 1. Arrange pattern in one direction with side and end joints pattern matched.
 2. Extend flooring wall-to-wall, under cabinets, casework, laboratory and pharmacy furniture, and other equipment for seamless flooring installation.
 3. Arrange sheets to minimize seams.
 4. Locate seams in inconspicuous and low traffic areas, minimum 150 mm (6 inches) away from parallel joints in flooring substrates.
- B. Match edges of flooring for color shading and pattern at seams.
- C. Install flooring flush with adjacent floor finishes.
- D. Extend flooring into toe spaces, door reveals, closets, and similar openings.
- E. Install flooring fully adhered to substrate.
 1. Air pockets or loose edges are not acceptable.
 2. Trim sheet materials tight to flooring penetrations; seal joints at pipe with waterproof sealant specified in Section 07 92 00, JOINT SEALANTS.
- F. Butt joints tight, without gaps and bulges.
- G. Installation of Edge Strips:
 1. Install edge strips at flooring terminations and transitions to other floor finishes.
 2. Locate edge strips under center lines of doors unless otherwise indicated.
 3. Set edge strips in adhesive and mechanically fasten to substrate.

3.4 INTEGRAL COVE BASE INSTALLATION

- A. Set preformed fillet strip at floor intersection with walls and other vertical surfaces.

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- B. Extend flooring over fillet strip and 100 mm (4 inches) up wall surface.
- C. Form straight or radius internal and external corners to suit Application.
- D. Adhere base to wall surface.
- E. Terminate base exposed top edge with cap strip. Seal cap strip to wall with sealant.
- F. Weld joints as specified for flooring.

3.5 HEAT WELDING

- A. Heat weld joints of flooring and base using welding rod.
- B. Rout joint, insert welding rod into routed space, and fuse flooring and welding rods for seamless, watertight installation.
 - 1. Fuse joints for seamless weld.
- C. Finish joints flush, free from voids, and recessed or raised areas.

3.6 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean and polish materials.
- C. Vacuum floor thoroughly.
- D. Perform initial maintenance according to flooring manufacturer's instructions.
 - 1. Delay washing flooring until adhesive is fully set and welded joints can contain wash water.

3.7 PROTECTION

- A. Protect flooring from traffic and construction operations.
- B. Keep traffic off sheet flooring for minimum 24 hours after installation.
- C. Cover flooring with reinforced kraft paper, and plywood or hardboard.
- D. Remove protective materials immediately before acceptance.
- E. Repair damage.
- F. Buff flooring to uniform sheen.

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SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the installation of luxury vinyl tile, and accessories required for a complete installation.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
C. Subfloor Testing and Preparation: Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Sustainable Design Submittals as described below:
1. Volatile organic compounds per volume as described in PART 2 - PRODUCTS.
2. Postconsumer and preconsumer recycled content as described in PART 2 - PRODUCTS.
C. Manufacturer's Literature and Data:
1. Description of each product.
2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers, and polish.
3. Application, installation and maintenance instructions.
D. Samples:
1. Tile: Each type, color, thickness and finish.
2. Edge Strips: Each type, color, thickness and finish.
3. Feature Strips: Each type, color, thickness and finish.
E. Shop Drawings:
1. Layout of patterns as shown on the construction documents.
2. Edge strip locations showing types and detail cross sections.
F. Test Reports:
1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory. Tested per ASTM F510/F510M.
2. Moisture and pH test results as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

1.4 DELIVERY:

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
B. Materials from containers which have been distorted, damaged or opened prior to installation are not acceptable.

1.5 STORAGE:

- A. Store materials in a clean, dry, enclosed space off the ground, protected from harmful weather conditions and at temperature and humidity conditions recommended by the manufacturer. Protect adhesives from freezing. Store flooring, adhesives, and accessories in the spaces

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where they will be installed for at least 48 hours before beginning installation.

1.6 QUALITY ASSURANCE:

- A. Installer Qualifications: A company specializing in installation with minimum three (3) years' experience and employs experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program.
 - 1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:
 - a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
 - b. Career long training.
 - c. Manufacturer endorsed training.
 - d. Fundamental journeyman skills certification.
- B. Furnish product type materials from the same production run.

1.7 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.8 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
 - D2047-11.....Test Method for Static Coefficient of Friction of Polish-Coated Flooring Surfaces as Measured by the James Machine
 - D2240-05 (R2010).....Test Method for Rubber Property—Durometer Hardness
 - D4078-02 (R2008).....Water Emulsion Floor Finish
 - E648-14c.....Critical Radiant Flux of Floor Covering Systems Using a Radiant Energy Source
 - E662-14.....Specific Optical Density of Smoke Generated by Solid Materials
 - E1155/E1155M-14.....Determining Floor Flatness and Floor Levelness Numbers
 - F510/F510M-14.....Resistance to Abrasion of Resilient Floor Coverings Using an Abrader with a Grit Feed Method
 - F710-11.....Preparing Concrete Floors to Receive Resilient Flooring
 - F925-13.....Test Method for Resistance to Chemicals of Resilient Flooring
 - F1700-13a.....Solid Vinyl Floor Tile
 - F1869-11.....Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
 - F2170-11.....Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in Situ Probes
- C. Code of Federal Regulation (CFR):

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40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating

D. International Standards and Training Alliance (INSTALL):

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS:

- A. Provide adhesives, underlayment, primers, and polish recommended by resilient floor material manufacturer.
- B. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
- C. Smoke Density: Less than 450 per ASTM E662.
- D. Slip Resistance - Not less than 0.5 when tested with ASTM D2047.

2.2 LUXURY VINYL TILE:

- A. ASTM F1700, Class III, Printed Film Vinyl Tile, as indicated on the drawings or approved equal.
- B. Thickness: 2 mm (0.078 inch).
- C. Size: As indicated on the Drawings.
- D. Provide products with recycled content with not less than 30 percent.

2.3 ADHESIVES:

- A. Provide water resistant type adhesive for flooring, base and accessories as recommended by the manufacturer to suit substrate conditions. VOC content to be less than the 50 grams/L when calculated according to 40 CFR 59 (EPA Method 24). Submit manufacturer's descriptive data, documentation stating physical characteristics, and mildew and germicidal characteristics.

2.4 PRIMER FOR CONCRETE SUBFLOORS:

- A. Provide in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

2.5 LEVELING COMPOUND FOR CONCRETE FLOORS:

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

2.6 POLISH AND CLEANERS:

- A. Cleaners: As recommended in writing by floor tile manufacturer.
- B. Polish: ASTM D4078.

2.7 MOULDING:

- A. Provide tapered mouldings of vinyl rubber for both edges and transitions of flooring materials specified. Provide vertical lip on moulding of maximum 6 mm (1/4 inch). Provide bevel change in level between 6 and 13 mm (1/4 and 1/2 inch) with a slope no greater than 1:2.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS:

- A. Maintain flooring materials and areas to receive resilient flooring at a temperature above 20 degrees C (68 degrees F) for three (3) days

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before application, during application and two (2) days after application, unless otherwise directed by the flooring manufacturer for the flooring being installed. Maintain a minimum temperature of 13 degrees C (55 degrees F) thereafter. Provide adequate ventilation to remove moisture from area and to comply with regulations limiting concentrations of hazardous vapors.

- B. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR TESTING AND PREPARATION:

- A. Prepare and test surfaces to receive resilient tile and adhesive as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.
 - 1. Remove existing resilient floor and existing adhesive.
- B. Prepare concrete substrates in accordance with ASTM F710.

3.3 INSTALLATION:

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance is not acceptable.
- C. Tile Layout:
 - 1. If layout is not shown on construction documents, lay tile symmetrically about center of room or space with joints aligned.
 - 2. Vary edge width as necessary to maintain full size tiles in the field, no edge tile to be less than 1/2 the field tile size, except where irregular shaped rooms make it impossible.
 - 3. Place tile pattern in the same direction; do not alternate tiles unless specifically indicated in the construction documents to the contrary.
- D. Application:
 - 1. Adhere floor tile to flooring substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.
 - 2. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.
 - 3. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.
 - 4. Roll tile floor with a minimum 45 kg (100 pound) roller.
- E. Seal joints at pipes with sealants in accordance with Section 07 92 00, JOINT SEALANTS.
- F. Installation of Edge Strips:
 - 1. Locate edge strips under center line of doors unless otherwise shown on construction documents.
 - 2. Set resilient edge strips in adhesive.
 - 3. Where tile edge is exposed, butt edge strip to touch along tile edge.
 - 4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

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3.4 CLEANING AND PROTECTION:

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean flooring as recommended in accordance with manufacturer's printed maintenance instructions and within the recommended time frame. As required by the manufacturer, apply the recommended number of coats and type of polish and/or finish in accordance with manufacturer's written instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.
- E. When protective materials are removed and immediately prior to acceptance, replace damaged tile and mouldings, re-clean resilient materials.

3.5 LOCATION:

- A. Unless otherwise indicated in construction documents, install tile flooring, under areas where casework, laboratory and pharmacy furniture and other equipment occur.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 68 00
CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Resilient Wall Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- C. Testing of Concrete Floors Before Installation: Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: A company specializing in carpet installation with a minimum three (3) years' experience and employing experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program, and a valid OSHA 10 certification.
 - 1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:
 - a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
 - b. Career long training.
 - c. Manufacturer endorsed training.
 - d. Fundamental journeyman skills certification.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Product Data:
 - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
 - 2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
- D. Samples:
 - 1. Carpet: "Production Quality" samples 305 x 305 mm (12 x 12 inches) of carpets, showing quality, pattern and color.
 - 2. Floor Edge Strip (Molding): 152 mm (6 inches) long of each color and type specified.
- E. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.
- F. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.
- G. Installer's Qualifications.

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H. Manufacturer's warranty.

1.5 DELIVERY AND STORAGE:

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's brand name, size, dye lot number and related information. Transport carpet to job site in a manner that prevents damage and distortion that might render it unusable. When bending or folding is unavoidable for delivery purposes, unfold carpet and lay flat immediately.
- B. Deliver adhesives in containers clearly labeled with manufacturer's brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well-ventilated area, protected from damage and soiling. Before installation, acclimate carpet to the atmospheric conditions of the areas in which it will be installed for 2 days prior to installation

1.6 ENVIRONMENTAL REQUIREMENTS:

- A. Maintain areas in which carpeting is to be installed at a temperature between 18 - 35 degrees C (65 - 95 degrees F) with a maximum relative humidity of 65 percent for two (2) days before installation, during installation and for three (3) days after installation.
- B. Minimum Substrate Surface Temperature: 18 degrees C (65 degrees F) at time of installation.
- C. Three (3) days after installation, maintain minimum temperature of 10 degrees C (50 degrees F) for the duration of the contract.

1.7 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their carpet for a minimum of ten (10) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):
 16-04.....Colorfastness to Light
 134-11.....Electric Static Propensity of Carpets
 165-08.....Colorfastness to Crocking: Textile Floor Coverings-AATCC Crockmeter Method
 174-11.....Antimicrobial Activity Assessment of New Carpets
- D. ASTM International (ASTM):
 D1335-12.....Tuft Bind of Pile Yarn Floor Coverings
 D3278-96(R2011).....Flash Point of Liquids by Small Scale Closed-Cup Apparatus
 D5116-10.....Determinations of Organic Emissions from Indoor Materials/Products
 D5252-11.....Operation of the Hexapod Tumble Drum Tester
 D5417-11.....Operation of the Vettermann Drum Tester

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- E648-14c.....Critical Radiant Flux of Floor-Covering Systems
 Using a Radiant Heat Energy Source
- E. Code of Federal Regulation (CFR):
 40 CFR 59.....Determination of Volatile Matter Content, Water
 Content, Density Volume Solids, and Weight
 Solids of Surface Coating
- F. The Carpet and Rug Institute (CRI):
 CIS.....Carpet Installation Standard
- G. International Standards and Training Alliance (INSTALL)
- H. International Organization for Standardization (ISO):
 2551-81.....Machine-Made Textile Floor Coverings
- I. U.S. Consumer Product and Safety Commission (CPSC):
 16 CFR 1630.....Surface Flammability of Carpets and Rugs

PART 2 - PRODUCTS

2.1 CARPET (CP-1):

- A. Physical Characteristics:
1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.
 2. Manufacturer and Color: As indicated on the drawings or equal.
 3. Type:
 - a. Carpet Construction: Tufted
 - b. Carpet Type: Modular tile, 610 by 610 mm square (24 by 24 inch square) with 0.15 percent growth/shrink rate in accordance with ISO 2551.
 - c. Pile Type: Multilevel loop. Pile type and thickness must conform to ADA requirements.
 - d. Pile Fiber: Commercial 100 percent branded (federally registered trademark), nylon continuous filament.
 4. Static Control: Provide static control to permanently regulate static buildup to less than 3.0 kV when tested at 20 percent relative humidity and 21 degrees C (70 degrees F) in accordance with AATCC 134.
 5. Backing Materials: Provide backing for release adhesive for modular tile installations. For healthcare installations, provide impervious moisture backing that is 100 percent PVC free.
 - a. Modular Tile:
 - 1) Primary Backing/Backcoating: Manufacturer's standard composite materials.
 6. Flammability and Critical Radiant Flux Requirements:
 - a. Comply with 16 CFR 1630.
 - b. Test Carpet in accordance with ASTM E648.
 - c. Class I: Minimum critical radiant flux of 0.45 watts per square centimeter (2.9 watts per square inch).
 7. Antimicrobial: Nontoxic antimicrobial treatment in accordance with AATCC 174 Part I (qualitative), guaranteed by the carpet manufacturer to last the life of the carpet.
 8. VOC Limits: Use carpet that complies with the following limits for VOC content when tested according to ASTM D5116:
 - a. Carpet, Total VOCs: 0.5 mg/sq. m x hr.
 - b. Carpet, 4-PC (4-Phenylcyclohexene): 0.05 mg/sq. m x hr.
 - c. Carpet, Formaldehyde: 0.05 mg/sq. m x hr.
 - d. Carpet, Styrene: 0.4 mg/sq. m x hr.

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2.2 ADHESIVE AND CONCRETE PRIMER:

- A. Provide water resistant, mildew resistant, nonflammable, and nonstaining adhesives and concrete primers for carpet installation. Provide release adhesive for modular tile carpet as recommended by the carpet manufacturer. Provide adhesives flashpoint of minimum 60 degrees C (140 degrees F) in accordance with ASTM D3278. Materials are to have a VOC maximum of 50 g/L when calculated according to 40 CFR 59, (EPA Method 24).

2.3 EDGE STRIPS (MOLDING):

- A. Vinyl Edge Strip:
 - 1. Beveled floor flange minimum 50 mm (2 inches) wide.
 - 2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
 - 3. Color as selected from manufacturer's standard colors.

PART 3 - EXECUTION**3.1 SURFACE PREPARATION:**

- A. Contractor to prepare and test surfaces to receive carpet and adhesives as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

3.2 GENERAL INSTALLATION:

- A. Isolate area of installation from rest of building.
- B. Perform all work by manufacturer's approved installers. Conduct installation in accordance with the manufacturer's printed instructions and CRI CIS.
- C. Protect edges of carpet meeting hard surface flooring with molding and install in accordance with the molding manufacturer's printed instructions.
- D. Follow ventilation, personal protection, and other safety precautions recommended by the adhesive manufacturer. Continue ventilation during installation and for at least three (3) days following installation.
- E. Do not permit traffic or movement of furniture or equipment in carpeted area for 24 hours after installation.
- F. Complete other work which would damage the carpet prior to installation of carpet.
- G. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- H. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations. Bind or seal cut edge of sheet carpet. Use additional adhesive to secure carpets around pipes and other vertical projections.

3.3 MODULAR TILE INSTALLATION:

- A. Install per CRI CIS, Adhesive Application.
- B. Lay carpet modules with pile in ashlar pattern.
- C. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
- D. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

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3.4 EDGE STRIPS INSTALLATION

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor vinyl edge strip to floor with adhesive. Apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.5 PROTECTION AND CLEANING:

- A. Once a carpet installation is complete, clean up scrap materials and debris, and vacuum the area, using manufacturer-approved equipment. Inspect seams carefully for evenness and protruding backing yarns, and inspect the perimeter of the installation for an acceptable finished appearance.
- B. Protect installed carpet if furniture is being moved, by laying plywood, fiberboard or porous non-staining sheeting material for minimum time practical. Based on manufacturer guidelines, protect carpet from rolling or foot traffic. Protect against other materials or renovation or construction activities, including dust, debris, paint, contractor traffic, until it is ready for its final use.
- C. Do not move furniture or equipment on unprotected carpeted surfaces.
- D. Just before final acceptance of work, remove protection and vacuum carpet clean.

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SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:
1. Prime coats which may be applied in shop under other sections.
 2. Prime painting unprimed surfaces to be painted under this Section.
 3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
 4. Painting ferrous metal (except stainless steel) exposed to view.
 5. Painting galvanized ferrous metals exposed to view.
 6. Painting interior concrete block exposed to view.
 7. Painting gypsum drywall exposed to view.
 8. Painting of wood exposed to view, except items which are specified to be painted or finished under other Sections of these specifications. Back painting of all wood in contact with concrete, masonry or other moisture areas.
 9. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
 10. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
 11. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.
 12. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
 13. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 RELATED WORK:

- A. Activity Hazard Analysis: Section 01 35 26, SAFETY REQUIREMENTS.
- B. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- C. Masonry Repairs: Section 04 05 13, MASONRY MORTARING and Section 04 05 16, MASONRY GROUTING.
- E. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS; Division 10 - SPECIALTIES; Division 11 - EQUIPMENT; Division 14 - CONVEYING EQUIPMENT; Division 21 - FIRE SUPPRESSION; Division 22 - PLUMBING; Division 23 - HEATING; VENTILATION AND AIR-CONDITIONING; Division 26 - ELECTRICAL; Division 27 - COMMUNICATIONS; and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- E. Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- F. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

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1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Painter qualifications.
- D. Manufacturer's Literature and Data:
 - 1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- E. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).
 - 3. Panel to Show Transparent Finishes: Wood of same species and grain pattern as wood approved for use, 100 x 250 mm (4 x 10 inch face) minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 x 50 mm (2 x 2 inch) minimum or actual wood member to show complete finish.
 - 4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Product type and color.
 - c. Name of project.
 - 5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- F. Sample of identity markers if used.
- G. Manufacturers' Certificates indicating compliance with specified requirements:
 - 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
 - 2. High temperature aluminum paint.
 - 3. Epoxy coating.
 - 4. Intumescent clear coating or fire retardant paint.
 - 5. Plastic floor coating.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 - 1. Name of manufacturer.
 - 2. Product type.
 - 3. Batch number.
 - 4. Instructions for use.
 - 5. Safety precautions.

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- B. In addition to manufacturer's label, provide a label legibly printed as following:
 - 1. Federal Specification Number, where applicable, and name of material.
 - 2. Surface upon which material is to be applied.
 - 3. Specify Coat Types: Prime; body; finish; etc.
- C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 QUALITY ASSURANCE:

- A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.
- B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 REGULATORY REQUIREMENTS:

- A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, and Department of Housing and Urban Development.
 - c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
 - 3. Asbestos: Provide materials that do not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints.

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1.7 SAFETY AND HEALTH

- A. Apply paint materials using safety methods and equipment in accordance with the following:
 - 1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.
- B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.
- C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
 - 1. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.
 - 2. 29 CFR 1910.1000.
 - 3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
 - ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
 - ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. ASME International (ASME):
 - A13.1-07(R2013).....Scheme for the Identification of Piping Systems
- D. Code of Federal Regulation (CFR):
 - 40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating
- E. Commercial Item Description (CID):
 - A-A-1272A.....Plaster Gypsum (Spackling Compound)
- F. Federal Specifications (Fed Spec):
 - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
 - 1.....Aluminum Paint
 - 4.....Interior/ Exterior Latex Block Filler
 - 5.....Exterior Alkyd Wood Primer
 - 7.....Exterior Oil Wood Primer
 - 8.....Exterior Alkyd, Flat MPI Gloss Level 1
 - 9.....Exterior Alkyd Enamel MPI Gloss Level 6
 - 10.....Exterior Latex, Flat
 - 11.....Exterior Latex, Semi-Gloss
 - 18.....Organic Zinc Rich Primer
 - 22.....Aluminum Paint, High Heat (up to 590° - 1100F)
 - 27.....Exterior / Interior Alkyd Floor Enamel, Gloss
 - 31.....Polyurethane, Moisture Cured, Clear Gloss
 - 36.....Knot Sealer
 - 43.....Interior Satin Latex, MPI Gloss Level 4
 - 44.....Interior Low Sheen Latex, MPI Gloss Level 2

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- 45.....Interior Primer Sealer
 46.....Interior Enamel Undercoat
 47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
 48.....Interior Alkyd, Gloss, MPI Gloss Level 6
 50.....Interior Latex Primer Sealer
 51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
 52.....Interior Latex, MPI Gloss Level 3
 53.....Interior Latex, Flat, MPI Gloss Level 1
 54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
 59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
 Gloss
 60.....Interior/Exterior Latex Porch & Floor Paint, Low
 Gloss
 66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
 Approved)
 67.....Interior Latex Fire Retardant, Top-Coat (ULC
 Approved)
 68.....Interior/ Exterior Latex Porch & Floor Paint,
 Gloss
 71.....Polyurethane, Moisture Cured, Clear, Flat
 77.....Epoxy Cold Cured, Gloss
 79.....Marine Alkyd Metal Primer
 90.....Interior Wood Stain, Semi-Transparent
 91.....Wood Filler Paste
 94.....Exterior Alkyd, Semi-Gloss
 95.....Fast Drying Metal Primer
 98.....High Build Epoxy Coating
 101.....Epoxy Anti-Corrosive Metal Primer
 108.....High Build Epoxy Coating, Low Gloss
 114.....Interior Latex, Gloss
 119.....Exterior Latex, High Gloss (acrylic)
 134.....Galvanized Water Based Primer
 135.....Non-Cementitious Galvanized Primer
 138.....Interior High Performance Latex, MPI Gloss Level 2
 139.....Interior High Performance Latex, MPI Gloss Level 3
 140.....Interior High Performance Latex, MPI Gloss Level 4
 141.....Interior High Performance Latex (SG) MPI Gloss
 Level 5
 163.....Exterior Water Based Semi-Gloss Light Industrial
 Coating, MPI Gloss Level 5
- H. Society for Protective Coatings (SSPC):
 SSPC SP 1-82(R2004).....Solvent Cleaning
 SSPC SP 2-82(R2004).....Hand Tool Cleaning
 SSPC SP 3-28(R2004).....Power Tool Cleaning
 SSPC SP 10/NACE No.2.....Near-White Blast Cleaning
 SSPC PA Guide 10.....Guide to Safety and Health Requirements
- I. Maple Flooring Manufacturer's Association (MFMA):
- J. U.S. National Archives and Records Administration (NARA):
 29 CFR 1910.1000.....Air Contaminants
- K. Underwriter's Laboratory (UL)

PART 2 - PRODUCTS

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2.1 MATERIALS:

- A. Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents.

2.2 PAINT PROPERTIES:

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.
- C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer, and use only to recommended limits.
- D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:
 1. Flat Paints and Coatings: 50 g/L.
 2. Non-flat Paints and Coatings: 150 g/L.
 3. Dry-Fog Coatings: 400 g/L.
 4. Primers, Sealers, and Undercoaters: 200 g/L.
 5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 g/L.
 6. Zinc-Rich Industrial Maintenance Primers: 340 g/L.
 7. Pretreatment Wash Primers: 420 g/L.
 8. Shellacs, Clear: 730 g/L.
 9. Shellacs, Pigmented: 550 g/L.
- E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 BIOBASED CONTENT

- A. Paint products shall comply with following bio-based standards for biobased materials:

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Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Exterior Paint	20 percent biobased material
Wood & Concrete Stain	39 percent biobased content
Polyurethane Coatings	25 percent biobased content
Water Tank Coatings	59 percent biobased content
Wood & Concrete Sealer- Membrane Concrete Sealers	11 percent biobased content
Wood & Concrete Sealer- Penetrating Liquid	79 percent biobased content

- B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 JOB CONDITIONS:

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.
- B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
 - c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
 2. Maintain interior temperatures until paint dries hard.
 3. Do no exterior painting when it is windy and dusty.
 4. Do not paint in direct sunlight or on surfaces that the sun will warm.
 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
 - b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.
 6. Varnishing:

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- a. Apply in clean areas and in still air.
- b. Before varnishing vacuum and dust area.
- c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 INSPECTION:

- A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 GENERAL WORKMANSHIP REQUIREMENTS:

- A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.
- B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.
- C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.
- D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.
- E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.
- F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.
- G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.
- H. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.
- I. All suction spots or "hot spots" in plaster after the application of the first coat are to be touched up before applying the second coat.
- J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

3.4 SURFACE PREPARATION:

- A. General:
 1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
 2. See other sections of specifications for specified surface conditions and prime coat.

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3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
 4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
 5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - a. Concrete: 12 percent.
 - b. Fiber-Cement Board: 12 percent.
 - c. Masonry (Clay and CMU's): 12 percent.
 - d. Wood: 15 percent.
 - e. Gypsum Board: 12 percent.
 - f. Plaster: 12 percent.
- B. Wood:
1. Sand to a smooth even surface and then dust off.
 2. Sand surfaces showing raised grain smooth between each coat.
 3. Wipe surface with a tack rag prior to applying finish.
 4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
 5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
 6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
 7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- C. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
 3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. Fill flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.

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4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- D. Zinc-Coated (Galvanized) Metal Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.
- E. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
 2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
 3. Remove loose mortar in masonry work.
 4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING, Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.
 5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three (3) days and brush thoroughly free of crystals.
 6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.
- F. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
 2. Remove dust, dirt, and other deterrents to paint adhesion.
 3. Fill holes, cracks, and other depressions with CID-A-A-1272A finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.5 PAINT PREPARATION:

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

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3.6 APPLICATION:

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.
 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in "Building and Structural Work Field Painting"; "Work not Painted"; motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 PRIME PAINTING:

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 1. Use same kind of primer specified for exposed face surface.
 - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent) is scheduled.
 - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
 - c. Transparent finishes as specified under "Transparent Finishes on Wood Except Floors Article".
 2. Apply two (2) coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
 3. Apply one (1) coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop

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- fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
 5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (UL Approved) to wood for fire retardant finish.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
1. Steel and iron: MPI 95 (Fast Drying Metal Primer).
 2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
 3. Machinery not factory finished: MPI 9 (Exterior Alkyd Enamel).
- G. Gypsum Board:
1. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
- H. Concrete and Concrete Masonry Units except glazed or integrally colored and decorative units:
1. MPI 4 (Block Filler) on interior surfaces.
 2. Prime exterior surface as specified for exterior finishes.

3.8 EXTERIOR FINISHES:

- A. Steel and Ferrous Metal:
1. Two (2) coats of MPI 94 (Exterior Alkyd, Semi-Gloss) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).
- B. Machinery without factory finish except for primer: One (1) coat MPI 94 (Exterior Alkyd, Semi-Gloss).
- C. Concrete:
1. General:
 - a. Mix as specified in manufacturer's printed directions.
 - b. Do not mix more paint than can be used within four (4) hours after mixing. Discard paint that has started to set.
 - c. Dampen warm surfaces above 24 degrees C (75 degrees F) with fine mist of water before application of paint. Do not leave free water on surface.
 - d. Cure paint with a fine mist of water as specified in manufacturer's printed instructions.
 2. Use two (2) coats of TT-P-1411 (Paint, Co-polymer-Resin, Cementitious), unless specified otherwise.

3.9 INTERIOR FINISHES:

- A. Metal Work:
1. Apply to exposed surfaces.
 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) unless specified otherwise.
- B. Gypsum Board:
1. One (1) coat of MPI 45 (Interior Primer Sealer) plus one (1) coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5).
- C. Masonry and Concrete Walls:
1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
 2. Two (2) coats of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5).
- D. Wood:
1. Sanding:

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- a. Use 220-grit sandpaper.
 - b. Sand sealers and varnish between coats.
 - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
2. Sealers:
- a. MPI 31 (gloss) or MPI 71 (flat) thinned as recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.
 - b. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - c. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
 - d. Sand as specified.
3. Transparent Finishes on Wood Except Floors.
- a. Stain Finish:
 - 1) One (1) coat of MPI 90 (Interior Wood Stain, Semi-Transparent).
 - 2) Use wood stain of type and color required to achieve finish specified. Do not use varnish type stains.
 - 3) One (1) coat of sealer MPI 71 (flat) thinned as recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.
 - 4) Two (2) coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat).
 - b. Varnish Finish:
 - 1) One (1) coat of sealer MPI 71 (flat) thinned as recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.
 - 2) Two (2) coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat).

3.10 REFINISHING EXISTING PAINTED SURFACES:

- A. Clean, patch and repair existing surfaces as specified under "Surface Preparation". No "telegraphing" of lines, ridges, flakes, etc., through new surfacing is permitted. Where this occurs, sand smooth and re-finish until surface meets with COR's approval.
- B. Remove and reinstall items as specified under "General Workmanship Requirements".
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one (1) coat of MPI 71 (Polyurethane, Moisture Cured, Clear Flat).
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.

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- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.11 PAINT COLOR:

- A. Color of finish coats is indicated on the Drawings.
 B. For additional requirements regarding color see Articles, "REFINISHING EXISTING PAINTED SURFACE" and "MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE".
 C. Coat Colors:
 1. Color of priming coat: Lighter than body coat.
 2. Color of body coat: Lighter than finish coat.
 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
 D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 1. Paint to match color of casework where casework has a paint finish.
 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.12 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
 B. In spaces not scheduled to be finish painted, paint as specified below.
 C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
 D. Paint after tests have been completed.
 E. Omit prime coat from factory prime-coated items.
 F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
 G. Omit field painting of items specified in "BUILDING AND STRUCTURAL WORK FIELD PAINTING"; "Building and Structural Work not Painted".
 H. Color:
 1. Paint items having no color specified to match surrounding surfaces.
 2. Paint colors as specified except for following:
 a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).

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- d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conduits containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Exterior Locations:
 - a. Apply two (2) coats of MPI 94 (Exterior Alkyd, Semi-gloss) to the following ferrous metal items:
 Vent and exhaust pipes with temperatures under 94 degrees C (201 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply two (2) coats of MPI 11 (Exterior Latex, Semi-Gloss) to galvanized and zinc-copper alloy metal.
 - 2. Interior Locations:
 - a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) to following items:
 - 1) Metal under 94 degrees C (201 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Apply one (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.
 - c. Apply two (2) coats of MPI 22 (High Heat Resistant Coating) to ferrous metal surface over 94 degrees K (290 degrees F) of following items:
 - 1) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (290 degrees F).
 - d. Paint electrical conduits containing cables rated 600 volts or more using two (2) coats of MPI 94 (Exterior Alkyd, Semi-gloss) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
 - 3. Other exposed locations:
 - a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two (2) coats of MPI 1 (Aluminum Paint).
 - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 10 (Exterior Latex, Flat).

3.13 BUILDING AND STRUCTURAL WORK FIELD PAINTING:

- A. Painting and finishing of interior and exterior work except as specified here-in-after.
 - 1. Painting and finishing of new and existing work including colors and gloss of finish selected is indicated on the drawings.

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2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 3. Painting of ferrous metal and galvanized metal.
 4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space (except shingles).
 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
 6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
 7. Metal safety treads and nosings.
 8. Gaskets.
 9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
 10. Face brick.
 11. Structural steel encased in concrete, masonry, or other enclosure.
 12. Structural steel to receive sprayed-on fire proofing.
 13. Ceilings, walls, columns in interstitial spaces.
 14. Ceilings, walls, and columns in pipe basements.

3.14 IDENTITY PAINTING SCHEDULE:

- A. Identify designated service in new buildings or projects with extensive remodeling in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.

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1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12.2 M (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
3. Locate Legends clearly visible from operating position.
4. Use arrow to indicate direction of flow using black stencil paint.
5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Green	White	Blow-off
Boiler Feedwater		Green	White	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Blue	White	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Green	White	H.P. _____*
High Pressure Condensate Return		Green	White	H.P. Ret _____*
Medium Pressure Steam		Green	White	M. P. Stm _____*
Medium Pressure Condensate Return		Green	White	M.P. Ret _____*
Low Pressure Steam		Green	White	L.P. Stm _____*
Low Pressure Condensate Return		Green	White	L.P. Ret _____*
High Temperature Water Supply		Green	White	H. Temp Wtr Sup
High Temperature Water Return		Green	White	H. Temp Wtr Ret

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Hot Water Heating Supply		Green	White	H. W. Htg Sup
Hot Water Heating Return		Green	White	H. W. Htg Ret
Gravity Condensate Return		Green	White	Gravity Cond Ret
Pumped Condensate Return		Green	White	Pumped Cond Ret
Vacuum Condensate Return		Green	White	Vac Cond Ret
Boiler Water Sampling		Green	White	Sample
Chemical Feed		Green	White	Chem Feed
Continuous Blow-Down		Green	White	Cont. B D
Pumped Condensate		Green	White	Pump Cond
Pump Recirculating		Green	White	Pump-Recirc.
Vent Line		Green	White	Vent
Alkali		Orange	Black	Alk
Bleach		Orange	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Orange	Black	Acid Waste
Vent		Orange	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler	Red	Red	White	Auto Spr
Standpipe	Red	Red	White	Stand
Sprinkler	Red	Red	White	Drain

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7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6096 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class with number, as applicable.
8. See Sections for methods of identification, legends, and abbreviations of the following:
 - a. Conduits containing high voltage feeders over 600 volts:
Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS,
Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- B. Fire and Smoke Partitions:
 1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
 2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
 3. Locate not more than 6096 mm (20 feet) on center on corridor sides of partitions, and with a least one (1) message per room on room side of partition.
 4. Use semi-gloss paint of color that contrasts with color of substrate.
- C. Identify columns in pipe basements and interstitial space:
 1. Apply stenciled number and letters to correspond with grid numbering and lettering indicated on construction documents.
 2. Paint numbers and letters 101 mm (4 inches) high, locate 45 mm (18 inches) below overhead structural slab.
 3. Apply on four (4) sides of interior columns and on inside face only of exterior wall columns.
 4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.15 PROTECTION CLEAN UP, AND TOUCH-UP:

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies interior signage for room numbers, and code required signs.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualifications: Provide signage that is the product of one manufacturer, who has provided signage as specified for a minimum of three (3) years. Submit manufacturer's qualifications.
B. Installer's Qualifications: Minimum three (3) years' experience in the installation of signage of the type as specified in this Section. Submit installer's qualifications.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
B. Sustainable Design Submittals, as described below:
1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
C. Interior Sign Samples: Sign panels and frames, with letters and symbols, for each sign type.
1. Sign Panel, 203 x 254 mm (8 x 10 inches), with letters.
2. Color samples of each color, 152 x 152 mm (6 x 6 inches). Show anticipated range of color and texture.
3. Sample of typeface, arrow and symbols in a typical full size layout.
D. Manufacturer's Literature:
1. Showing the methods and procedures proposed for the anchorage of the signage system to each surface type.
2. Manufacturer's printed specifications and maintenance instructions.
E. Sign Location Plan, showing location, type and total number of signs required.
F. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
G. Manufacturer's qualifications.
H. Installer's qualifications.

1.5 DELIVERY AND STORAGE:

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.

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- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 611-14.....Anodized Architectural Aluminum
 - 2603-13.....Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels
- C. American National Standards Institute (ANSI):
 - A117.1-09.....Accessible and Usable Buildings and Facilities
- D. ASTM International (ASTM):
 - A36/A36M-14.....Carbon Structural Steel
 - A240/A240M-15.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
 - A1011/A1011M-14.....Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
 - B36/B36M-13.....Brass Plate, Sheet, Strip, and Rolled Bar
 - B152/B152M-13.....Copper Sheet, Strip, Plate, and Rolled Bar
 - B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
 - B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 - C1036-11 (R2012).....Flat Glass
 - C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
 - C1349-10.....Architectural Flat Glass Clad Polycarbonate
 - D1003-13.....Test Method for Haze and Luminous Transmittance of Transparent Plastics
 - D4802-10.....Poly(Methyl Methacrylate) Acrylic Plastic Sheet
- E. Code of Federal Regulation (CFR):
 - 40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating
- F. Federal Specifications (Fed Spec):
 - MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
 - MIL-P-46144C.....Plastic Sheet, Polycarbonate
- G. National Fire Protection Association (NFPA):

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70-14.....National Electrical Code

PART 2 - PRODUCTS

2.1 SIGNAGE GENERAL:

- A. Provide signs of type, size and design shown on the construction documents.
- B. Provide signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale construction documents for dimensions. Verify dimensions and coordinate with field conditions. Notify Contracting Officer Representative (COR) of discrepancies or changes needed to satisfy the requirements of the construction documents.

2.2 INTERIOR SIGN MATERIALS:

- A. Aluminum:
 1. Sheet and Plate: ASTM B209M (B209).
 2. Extrusions and Tubing: ASTM B221M (B221).
- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: Premium grade 0.1 mm (0.004 inch) thick machine cut, having a pressure sensitive adhesive and integral colors.
- E. Adhesives:
 1. Adhesives for Field Application: Mildew-resistant, nonstaining adhesive for use with specific type of panels, sheets, or assemblies; and for substrate application; as recommended in writing by signage manufacturer.
 2. Adhesives to have VOC content of 50 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).
- F. Typography: Comply with VA Signage Design Guide.
 1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps, as indicated.
 2. Arrow: Comply with graphic standards in construction documents.
 3. Letter spacing: Comply with graphic standards in construction documents.
 4. Letter spacing: Comply with graphic standards in construction documents.
 5. Provide text, arrows, and symbols in size, colors, typefaces and letter spacing shown in construction documents. Text shall be a true, clean, accurate reproduction of typeface(s). Text shown in construction documents is for layout purposes only; final text for signs is listed in Sign Message Schedule.

2.3 INTERIOR SIGN TYPES:

- A. Conform to the VA Signage Design Guide.
- B. Provide insert and frame component system.
- C. Component System Signs:
 1. Provide interior sign system as follows:

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- a. Interchangeable system that allows for changes of graphic components of the installed sign, without changing sign in its entirety.
- b. Component sign system components are indicated on the Drawings.
- c. Provide sign configurations as indicated on the Drawings.

2.4 FABRICATION:

- A. Design interior signage components to allow for expansion and contraction for a minimum material temperature range of 38 degrees C (100 degrees F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Provide concealed fasteners wherever possible.
- C. Shop fabricate so far as practicable. Fasten joints flush to conceal reinforcement, or weld joints, where thickness or section permits.
- D. Level and assemble contact surfaces of connected members so joints will be tight and practically unnoticeable, without applying filling compound.
- E. Signs: Fabricate with fine, even texture to be flat and sound.
 1. Maintain lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern.
 2. Plane surfaces to be smooth, flat and without oil-canning, free of rack and twist.
 3. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Finish extruded members to be free from extrusion marks. Fabricate square turns, sharp corners, and true curves.
- G. Do not manufacture signs until final sign message schedule and location review has been completed by the COR and forwarded to contractor.
- H. Drill holes for bolts and screws. Mill smooth exposed ends and edges with corners slightly rounded.
- I. Form joints exposed to weather to exclude water.
- J. Movable Parts, Including Hardware: Cleaned and adjusted to operate as designed without binding or deformation of members. Center doors and covers in opening or frame.
 1. Align contact surfaces fit tight and even without forcing or warping components.
- K. Pre-assemble items in shop to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Locate signs as shown on the construction documents.
- B. Conform to the VA Signage Design Guide for installation requirements.
- C. At each sign location there are no utility lines behind each sign location that will be affected by installation of signs.
 1. Correct and repair damage done to utilities during installation of signs at no additional cost to Government.
- D. Provide inserts and anchoring devices which must be set in concrete or other material for installation of signs. Submit setting drawings,

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templates, instructions and directions for installation of anchorage devices, which may involve other trades.

- E. Refer to Sign Message Schedule for mounting method. Mount signs in proper alignment, level and plumb according to the Sign Location Plan and the dimensions given on elevation and Sign Location Plans. When exact position, angle, height or location is not clear, contact COR for resolution.
- F. When signs are installed on glass, provide blank glass back up to be placed on opposite side of glass exactly behind sign being installed. Provide blank glass back that is the same size as sign being installed.
- G. Touch up exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- H. At completion of sign installation, clean exposed sign surfaces. Clean and repair adjoining or adjacent surfaces that became soiled or damaged as a result of installation of signs.

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**SECTION 10 21 13
 TOILET COMPARTMENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies solid phenolic toilet partitions, and urinal screens.

1.2 RELATED WORK

- A. Overhead structural steel supports for ceiling hung pilasters: Section 05 50 00, METAL FABRICATIONS.
 B. Grab bars and toilet tissue holders: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 B. Manufacturer's Literature and Data: Specified items indicating all hardware and fittings, material, finish, and latching.
 C. Shop Drawings: Construction details at 1/2 scale, showing installation details, anchoring and leveling devices.
 D. Manufacturer's certificate, attesting that zinc-coatings conform to specified requirements.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
 B. Federal Specifications (Fed. Spec.):
 FF-B-575C.....Bolt, Hexagon and Square
 C. Code of Federal Regulations (CFR):
 40 CFR 247.....Comprehensive Procurement Guidelines for
 Products Containing Recovered Materials
 D. Commercial Item Descriptions (CID):
 A-A-1925.....Shield, Expansion (Nail Anchors)
 A-A-60003.....Partitions, Toilet, Complete

PART 2 - PRODUCTS

2.1 TOILET PARTITIONS:

- A. Solid phenolic: water resistant; graffiti resistant; non-absorbent; contain a minimum 30 percent post-consumer recycled plastic; Class C flame spread rating.
 B. Conform to Fed. CID A-A-60003, except as modified herein.
 C. Fabricate to dimensions shown or specified.
 D. Toilet Enclosures:
 1. Type 1, Style B (Ceiling hung).
 2. Reinforce panels shown to receive toilet tissue holders or grab bars.
 3. Upper pivots and lower hinges adjustable to hold doors open 30 degrees.
 4. Latching devices and hinges for handicap compartments shall comply with ADA requirements.
 5. Keeper:

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- a. U-slot to engage bar of throw latch.
- b. Combined with rubber bumper stop.
- 6. Wheelchair Toilets:
 - a. Upper pivots and lower hinges to hold out swinging doors in closed position.
 - b. Provide U-type doors pulls, approximately 100 mm (four inches) long on pull side.
- E. Urinal Screens:
 - 1. Type III, Style E (wall hung).
 - a. With integral flanges and continuous, full height wall anchor plate.
 - b. Option: Full height U-Type bracket.
 - c. Wall anchor plate drilled for 4 anchors on both sides of screen.
 - 2. Screen 600 mm (24 inches) wide and 1060 mm (42 inches high).
- F. Toilet Partition products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Phenolic Partition	55 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 FASTENERS

- A. Partition Fasteners: CID A-A-60003.
- B. Use expansion bolts, CID A-A-60003, for anchoring to solid masonry or concrete.
- C. Use toggle bolts, CID A-A-60003, for anchoring to hollow masonry or stud framed walls.
- D. Use steel bolts FS-B-575, for anchoring pilasters to overhead steel supports.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 - 1. Install in rigid manner, straight, plumb and with all horizontal lines level.
 - 2. Conceal evidence of drilling, cutting and fitting in finish work.
 - 3. Use hex-bolts for through-bolting.
 - 4. Adjust hardware and leave in freely working order.
 - 5. Clean finished surfaces and leave free of imperfections.
- B. Panels and Pilasters:
 - 1. Support panels, except urinal screens, and pilaster abutting building walls near top and bottom by stirrup supports secured to partitions with through-bolts.
 - 2. Secure stirrups to walls with two suitable anchoring devices for each stirrup.
 - 3. Secure panels to faces of pilaster near top and bottom with stirrup supports, through-bolted to panels and machine screwed to each pilaster.
 - 4. Secure edges of panels to edges of pilasters near top and bottom with "U" shaped brackets.
- C. Urinal Screens:
 - 1. Anchor urinal screen flange to walls with minimum of four bolts both side of panel.

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2. Space anchors at top and bottom and equally in between.

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**SECTION 10 21 23
 CUBICLE CURTAIN TRACKS**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies cubicle curtain track (C.C.T.) and shower curtain tracks.

1.2 RELATED WORK:

- A. Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS.
 B. Acoustical ceiling tile and suspension systems Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 B. Samples:
 1. 305 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
 2. Clip anchor for fastening track to grid system of acoustical ceilings.
 3. Curtain carrier for attaching curtain to track.
 C. Shop Drawings: Showing layout of tracks and method of anchorage.
 D. Manufacturer's Literature and Data:
 1. Cubicle curtain track.

1.4 DELIVERY, STORAGE AND HANDLING:

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
 B. Store in dry and protected location. Store so as to not bend or warp the tracks.
 C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 WARRANTY:

- A. Construction Warranty: Cubicle curtain tracks are subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
 B. ASTM International (ASTM):
 B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 B456-11.....Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
 C. Aluminum Association (AA):
 DAF 45-09.....Designation System for Aluminum Finishes

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- D. American Architectural Manufacturers Association (AAMA):
 2603-13.....Voluntary Specification, Performance
 Requirements and Test Procedures for Pigmented
 Organic Coatings on Aluminum Extrusions and
 Panels
- E. The National Association of Architectural Metal Manufacturers (NAAMM):
 AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS:

- A. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221M (B221), alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.
- B. Curtain Carriers: Nylon carriers, with nylon wheels on metal or nylon axles.
1. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain
 2. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel.
 3. Provide 2.2 carriers for every 305 mm (1 foot) of each section of each track length, plus one (1) additional carrier.
- C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.
- D. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.
- E. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Provide operating mechanism shall be removable with common tools.

2.2 FASTENERS:

- A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass. Tamper proof type at Behavior Health areas.
- B. Concealed Fasteners, Screws and Bolts: Stainless steel.
- C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel.
1. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

2.3 FINISHES:

- A. Aluminum: Finish numbers for aluminum specified are in accordance with AA DAF 45. AA-C22A31 finish, chemically etched medium matte with clear anodic coating, Class II Architectural, .01 mm (0.4 mils) thick.
- B. Chrome/Nickel Plating: Satin or polished finish, ASTM B546, minimum thickness of chromium plate as follows:
1. 0.005 mm (0.2 mil) on copper alloys.
 2. 0.01 mm (0.4 mil) on steel.
- C. Stainless Steel: No. 4 in accordance with NAAMM AMP 500.
- D. Baked Enamel or Powder Coat Finish: AAMA 2603.

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2.4 FABRICATION:

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4877 mm (16 feet) without joints. Form corner bend on a 305 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION**3.1 INSTALLATION:**

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 610 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 914 mm (3 feet) on center.
- E. Fasten end stop caps to prevent them from being forced out by the striking weight of carriers.
- F. Remove damaged or defective components and replace with new components or repair to the original condition.
- G. Install track rigid, plumb, level and true, and securely anchored to the overhead construction.
- H. Verify that carrier units operate smoothly and easily over the full range of travel.

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**SECTION 10 25 13
PATIENT BED SERVICE WALLS**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the furnishing, installation and connection of the Patient Bed Service Wall (PBSW), both horizontal and vertical.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
- C. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Requirements for air, oxygen and vacuum outlets in the PBSW.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Minimum requirements, test standards, qualifications products and services, manufactured products, and materials/equipment protection for electrical installations.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Raceways and outlet boxes for wiring.
- F. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- G. Section 26 27 26, WIRING DEVICES: Wiring devices to be installed in the PBSW units.
- H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- I. Section 26 51 00, INTERIOR LIGHTING: Lighting fixture requirements when installed in or connected to the PBSW units.
- J. Section 27 52 23, NURSE CALL/CODE BLUE SYSTEMS: Nurse Call and Code One requirements for installation in the PBSW units.

1.3 SUBMITTALS:

- A. Obtain Government approval for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval is not permitted.

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B. Sustainable Design Submittals as described below:

1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.

1. Adhesive: Maximum VOC content: 250g/L or less.

C. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit the following:

1. Shop Drawings:

a. Include sufficient information, clearly presented, to determine compliance with construction documents.

b. Include electrical ratings, dimensions, mounting details, front view, side view, equipment and device arrangement, wiring diagrams, material, and connection diagrams.

c. Submit configuration drawings showing devices, including nurse call, medical gases, electrical receptacles and switches. The Contracting Officer Representative (COR) will convey by return of submittal the desired configuration of each style of PPSW system. Limit the quantity and types of devices allowed for each style of unit to the quantity and types of devices specified for that style.

2. Manufacturer's Literature and Product Data: Submit descriptive literature, catalog cuts, test reports, certifications, samples, and other data necessary for the COR to ascertain that the proposed materials and equipment comply with construction documentation requirements. Catalog cuts submitted for approval are to be legible and clearly identify specific materials and equipment being submitted.

3. Manufacturer's qualifications.

4. Product qualifications.

5. Service qualifications.

6. Operation and Maintenance Manuals: Two (2) weeks prior to the final inspection, deliver four (4) copies of the following to the COR.

a. Complete maintenance and operating manuals including wiring diagrams, technical data sheets, and information for ordering replacement parts:

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- 1) Include complete "As installed" diagrams which indicate all items of equipment, their interconnecting wiring and interconnecting piping.
 - 2) Include complete diagrams of the internal wiring for each of the items of equipment, including "As installed" revisions of the diagrams.
 - 3) Identify terminals on the wiring diagrams to facilitate installation, maintenance and operation.
7. Certifications: Two (2) weeks prior to the final inspection, deliver four (4) copies of the following certifications to the COR:
- a. Certification by the manufacturer that the equipment conforms to the requirements of the construction documents.
 - b. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested in accordance with the manufacturer's recommendations.

1.4 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in text by the basic designation only.
- B. Code of Federal Regulation (CFR):
 - 40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating
- C. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
 - 99-12.....Health Care Facilities
- D. National Electrical Manufacturer's Association (NEMA):
 - WD-6-2012.....Wiring Devices - Dimensional
- E. Underwriters Laboratories, Inc. (UL)
 - KEZR.E192931.....Prefabricated Medical Headwalls and Medical Supply Units

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PART 2 - PRODUCTS

2.1 PBSW SYSTEMS:

- A. Provide PBSW's that are UL listed.
- B. Provide units consisting of a structural framework, removable panels and removable equipment console units which are factory assembled to house all permanent bedside services. Services include but are not limited to fixtures, grounding jacks, power outlets, telephone outlets, nurses call patient station, medical gas outlet(s), television remote control unit, and other fittings or devices.
- C. Conform to the following:
 - 1. Applicable requirements in NFPA 70 and NFPA 99.
 - 2. Assembly and all components are to be UL listed or labeled.
 - 3. Adhesives where used are to have a VOC content of 250g/L or less when calculated according to 40 CFR 59, (EPA Method 24).
- D. Coordinate the mounting space provisions for the nurse call equipment with Section 27 52 23, NURSE CALL/CODE BLUE SYSTEMS.
- E. Compressed Air, Oxygen and Vacuum System Equipment: Furnish, install and test the equipment in accordance with the construction documents and Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES and Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - 1. Provide fixed medical gas outlets that are permanently installed in one (1) location and cannot move without special tools and shutting off the medical gas involved.
 - 1) All hoses are to be accessible at all times. Provide bars or other restraining devices to control exposed hoses. A panel may cover the hoses provided it can be easily removed without the use of special tools for hose inspection.
- F. Electrical receptacles and switches to comply with the requirements in Section 26 27 26, WIRING DEVICES; grounding in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS; and internal wiring in Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- G. Styles:
 - 1. Style A1: A single bed PBSW unit consisting of a vertical unit.
 - a. Provide vertical units that are wall mounted.

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- 1) The width of the vertical unit to not be less than 406 mm (16 inches) and not more than 813 mm (32 inches).
 - 2) Wire electrical devices in accordance with the schematic diagram shown on the construction documents.
 - b. Provide oxygen gas outlet(s): Two (2) each fixed.
 - c. Provide air outlet (s): Two (2) each fixed.
 - d. Provide vacuum outlet(s): Two (2) each fixed.
 - e. Provide emergency power outlets: Two (5) each NEMA 20R single receptacles, self-illuminated red with stainless steel or anodized aluminum cover plate, engraved "EMERGENCY POWER" with minimum 6 mm (1/4 inch) red filled letters.
 - f. Provide data outlet for patient monitor.
 - g. Provide a matching blank plate for the monitor receptacle.
 - h. Provide a monitor slide and pivot/tilt arm.
- H. PBPB: Bed locator/dock.
1. Docking station with no services.
 - a. Enclosure to be constructed of heat-formed high impact plastic to form a single piece.
 - b. Surface mounted unit. Approximately 50.25"x22.25"x4.62".
 - c. Provide Bariatric unit(s) as shown on plans.
 - d. Provide color and texture as selected by Architect from manufacturers available colors.
 - e. Install per manufacturers recommendations and shop drawings.
- I. PBSW: Provide with the following features:
1. Construct basic structural framework of heavy gauge extruded aluminum or minimum 1.72 mm (0.067 inch; 14 gauge) cold-rolled steel.
 2. Construct unit to be self-supporting for above-the-floor, close wall mounting, or a freestanding installation.
 3. Drill and tap the side frame members to permit the installation of front panel devices at modular intervals at any elevation between the top and bottom.
 4. Provide removable front panels:
 - a. Construct panel of the following materials:

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- 1) Fire retarding core material surfaced with a high-pressure plastic laminated facing sheet.
 - 2) Vinyl material heat and pressure applied over a minimum of 1.52 mm (0.060 inch) sheet aluminum back braced for rigidity and sound control.
 - 3) Vinyl material heat and pressure applied over sheet steel minimum 1.52 mm (0.060 inch).
 - 4) Vinyl material heat and pressure applied over sheet aluminum minimum 2.03 mm (0.080 inch).
- b. Provide color and texture as selected by Architect from manufacturers available colors.
 - c. Bond the panel edges with an aluminum extrusion or cold-rolled steel trim designed for mounting directly to the structural framework, thus allowing the panels to be easily removed for access to internal components and for servicing of utility connections or future modifications. Secure panels with hidden screws or other means to offer an overall finished appearance. All exposed metal surfaces or trims greater than 3.17 mm (1/8 inch) wide to be of anodized aluminum or stainless steel finished to resist abrasion and affects from hospital cleaning compounds.
5. Mount patient service components in an equipment console made up of a backbox and finish fascia.
- a. Provide galvanized steel backbox with outlet gang openings on minimum 61 mm (2.4 inches) uniform centers to provide mounting supports of front panel devices. Provide removable metal barriers to separate voltage sources and to facilitate wiring between segregated devices within the same horizontal module.
 - b. Match finish, either anodized aluminum or stainless steel of all fascia and device face plates.
 - c. Fascia or face plates may be omitted for power and grounding receptacles in the consoles if the receptacles are mounted flush in the PBSW cover panel and facilities, including support members, tapped holes, and spacing are provided behind the panel for future addition or relocation of receptacles.

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- d. Provide smooth external surfaces having a finished appearance. Maintain adequate spacing of device plates and similar items to eliminate crevices and facilitate cleaning.
6. Provide patient services as indicated in paragraphs Styles above, the schematic wiring diagram shown on construction documents, and as follows:
- a. Electrical components: Factory assembled and prewired to a sectionalized junction box at the top of the unit in accordance with circuiting and switching arrangements shown on the construction documents. Factory assembled prewiring may be stranded in sizes AWG #10 and #12. Provide an equipotential ground bus with lugs suitable for connecting AWG #14 to AWG #6 conductors with a minimum of 48 screw-type terminals, unless otherwise shown.
 - b. Receptacles: Single Hospital Grade NEMA 5-20R, unless otherwise specified.
 - c. Provide medical gas components compatible with those installed elsewhere in the facility, factory assembled, manifolded and pre-piped, with medical grade copper pipe, to single point connections of each service at the top of the units.
 - d. Provide nurse call services consisting of provisions for adequate space and matching face plates for the equipment and empty conduit to the sectionalized junction box at the top of the unit.
 - e. Provide internal power and signal wiring in separate EMT, flexible metal conduits or approved raceway. Separate normal power circuits from emergency power circuits.
 - f. Provide adequate supports for conduits and piping within the structural frame.
 - g. Telephone Outlets/Jacks: Plug-in type as approved by the COR.
 - h. Except for anodized aluminum and galvanized or stainless steel surfaces, clean and factory paint metal surfaces with primer and not less than two (2) coats of baked enamel.

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PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Install equipment in accordance with NFPA 70, NFPA 99, and as shown on the construction documents.
- B. Compressed Air, Oxygen and Vacuum System Equipment:
 - 1. Install and test the equipment and piping system in accordance with the construction documents and Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES, and Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - 2. Install and make connections as required for a complete and operational PBSW system for each unit.

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**SECTION 10 26 00
WALL AND DOOR PROTECTION**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies wall guards, handrail/wall guard combinations, high impact wall covering and corner guards.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualifications: Manufacturer with a minimum of three (3) years' experience in providing items of type specified.
 - 1. Obtain wall and door protection from single manufacturer.
- B. Installer's Qualifications: Installers are to have a minimum of three (3) years' experience in the installation of units required for this project.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Shop Drawings: Show design and installation details.
- D. Manufacturer's Literature and Data:
 - 1. Handrail/Wall Guard Combinations.
 - 2. Wall Guards.
 - 3. Corner Guards.
 - 4. High Impact Wall covering.
- E. Test Report: Showing that resilient material complies with specified fire and safety code requirements.
- F. Manufacturer's qualifications.
- G. Installer's qualifications.
- H. Manufacturer's warranty.

1.5 DELIVERY AND STORAGE:

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21 degrees C (70 degrees F) for at least 48 hours prior to installation.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their wall and door protection for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

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1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
- A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and For General Applications
 - B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 - D256-10.....Impact Resistance of Plastics
 - D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position
 - E84-14.....Surface Burning Characteristics of Building Materials
- C. Aluminum Association (AA):
- DAF 45-09.....Designation System for Aluminum Finishes
- D. American Architectural Manufacturers Association (AAMA):
- 611-14.....Anodized Architectural Aluminum
- E. Code of Federal Regulation (CFR):
- 40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating
- F. The National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500-06.....Metal Finishes Manual
- G. National Fire Protection Association (NFPA):
- 80-13.....Standard for Fire Doors and Windows
- H. SAE International (SAE):
- J 1545-05(R2014).....Instrumental Color Difference Measurement for Exterior Finishes.
- I. Underwriters Laboratories Inc. (UL):
- Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Stainless Steel: A240/A240M, Type 304.
- B. Aluminum Extruded: ASTM B221M (B221), Alloy 6063, Temper T5 or T6.
- C. Resilient Material:
1. Provide resilient material consisting of high impact resistant extruded acrylic vinyl, polyvinyl chloride, or injection molded thermal plastic conforming to the following:
 - a. Minimum impact resistance of 960.8 N-m/m (18 ft.-lbs./sq. inch) when tested in accordance with ASTM D256 (Izod impact, ft.-lbs. per inch notched).
 - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
 - c. Rated self-extinguishing when tested in accordance with ASTM D635.
 - d. Provide material labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.

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- e. Provide resilient material for protection on fire rated doors and frames assemblies that is listed by the testing laboratory performing the tests.
- f. Provide resilient material installed on fire rated wood/steel door and frame assemblies that have been tested on similar type assemblies. Test results of material tested on any other combination of door and frame assembly are not acceptable.
- g. Provide integral color with colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.

2.2 CORNER GUARDS:

- A. Resilient, Shock-Absorbing Corner Guards: Flush mounted type.
 - 1. Snap-on corner guard formed from resilient material, minimum 1.98 mm (0.078-inch) thick, free floating on a continuous 1.52 mm (0.060-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
 - 2. Profile: Minimum 50 mm (2 inch) long leg and 6 mm (1/4 inch) corner radius.
 - 3. Height: Match ceiling height.
 - 4. Retainer Clips: Provide manufacturer's standard impact-absorbing clips.
 - 5. Flush mounted corner guards installed on any fire rated wall to be installed in a manner that maintains the fire rating of the wall. Provide fire test of proposed corner guard system to verify compliance.
 - a. Where insulating materials are an integral part of the corner guard system, provide insulating materials furnished by the manufacturer of the corner guard system.
- B. Stainless Steel, flush mounted type, corner guards of 1.27 mm (.05 inch) thick material conforming to ASTM A240/A240M, Type 304 (brushed). Install corner guards from floor to ceiling where indicated on construction documents.
 - 1. Profile: Minimum 50 mm (2 inch) long exposed leg, with nailing flange with countersunk mounting holes.
 - 2. Height: Match ceiling height.

2.3 WALL GUARDS AND HANDRAILS:

- A. Resilient Wall Guards and Handrails:
 - 1. Handrail/Wall Guard Combination:
 - a. Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick.
 - b. Free-floating on a continuous, extruded aluminum retainer, minimum 1.82 mm (0.072-inch) thick.
 - c. Anchor to wall at maximum 762 mm (30 inches) on center.
 - 2. Wall Guards:
 - a. Snap-on covers of resilient material, minimum 2.54 mm (0.100-inch) thick. Free-floating over 51 mm (2 inch) wide aluminum retainer clips, minimum 2.28 mm (0.090-inch) thick, anchored to wall at maximum 610 mm (24 inches) on center, supporting a continuous aluminum retainer, minimum 1.57 mm (0.062-inch) thick.
 - 3. Provide handrails and wall guards with prefabricated end closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners to be field adjustable to assure close alignment with

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handrails and wall guards. Screw or bolt closure caps to aluminum retainer in a concealed manner. Provide handrails with continuous mounting bracket to enclose back of handrail assembly at Behavioral Health areas.

4. Color: As selected by from manufacturer's standard wood grain patterns and colors.

2.4 HIGH IMPACT WALL COVERING:

- A. Provide wall covering/panels consisting of high impact rigid acrylic vinyl or polyvinyl chloride resilient material.
- B. Panel sizes to be as indicated on the drawings.
- C. Submit fire rating and extinguishing test results for resilient material.
- D. Submit statements attesting that the items comply with specified fire and safety code requirements.
- E. Rigid Vinyl Acrylic Wall Covering: Wall covering thickness to be 0.71 mm (0.028 inch) nominal.
- F. Provide adhesive as recommended by the wall covering manufacturer. Provide adhesive with VOC content of 250 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

2.5 FASTENERS AND ANCHORS:

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified in construction documents, submit shop drawings showing proposed installation details.

2.6 FINISH:

- A. Aluminum: In accordance with AA DAF-45.
 - 1. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- B. Resilient Material: Embossed textures and color in accordance with SAE J1545.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS:

- A. Install corner guards on walls in accordance with manufacturer's instructions.

3.2 RESILIENT WALL GUARDS, WALL GUARD HANDRAIL COMBINATION

- A. Secure guards to walls with mounting brackets and fasteners in accordance with manufacturer's details and instructions.

3.3 HIGH IMPACT WALL COVERING

- A. Surfaces to receive protection to be clean, smooth and free of obstructions.
- B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturer's specific instructions.
- C. Apply with adhesive in controlled environment according to manufacturer's recommendations.

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- D. Protection installed on fire rated doors and frames to be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

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SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. SUMMARY:

1. Section Includes: Toilet and bath accessories at dressing rooms, toilets, baths, locker rooms and other areas indicated on drawings.

1.2 RELATED REQUIREMENTS

- A. Ceramic Toilet and Bath Accessories: Section 09 30 13, CERAMIC/PORCELAIN TILING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Society of Mechanical Engineers (ASME):
1. B18.6.4-98(R2005) - Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws inch.
- C. American Welding Society (AWS):
1. D10.4-86(2000) - Welding Austenitic Chromium-Nickle Stainless Steel Piping and Tubing.
- D. ASTM International (ASTM):
1. A269/A269M-15 - Seamless and Welded Austenitic Stainless Steel Tubing for General Service.
 2. A312/A312M-15b - Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes.
 3. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 4. A666-15 - Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
 5. A1011/A1011M-14 - Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.
 6. B30-14a - Copper Alloys in Ingot Form.
 7. B75/B75M-11 - Seamless Copper Tube.
 8. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 9. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
 10. B456-11e1 - Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium.
 11. B824-14 - General Requirements for Copper Alloy Castings.
 12. C1036-11e1 - Flat Glass.
 13. C1048-12e1 - Heat-Strengthened and Fully Tempered Flat Glass.
 14. D635-14 - Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position.
 15. F446-85(2009) - Grab Bars and Accessories Installed in the Bathing Area.
- E. Federal Specifications (Fed. Spec.):
1. A-A-3002 - Mirror, Glass.
 2. FF-S-107C(2) - Screws, Tapping and Drive.
 3. WW-P-541/8B(1) - Plumbing Fixtures (Accessories, Land Use).
- F. National Architectural Metal Manufacturers (NAAMM):
1. AMP 500-06 - Metal Finishes Manual.

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1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication, anchorage and installation details.
 - 2. Show mounting locations and heights.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
- D. Samples:
 - 1. Full sized, complete assembly of each product specified.
 - 2. Approved samples may be incorporated into project.
- E. Certificates: Certify each product complies with specifications.
 - 1. Soap dispensers: Certify soap dispensers are fabricated of material that will not be affected by liquid soap, aseptic detergents, and hexachlorophene solutions.
- F. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Manufacturer.
- G. Operation and Maintenance Data:
 - 1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Regularly manufactures specified products.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum: ASTM B221M (ASTM B221), Alloy 6063-T5 and Alloy 6463-T5.
- B. Stainless Steel:
 - 1. Plate Or Sheet: ASTM A666, Type 304, 0.8 mm (0.031 inch) thick unless otherwise specified.
 - 2. Tubing: ASTM A269/A269M, Grade TP 304, seamless or welded.
 - 3. Pipe: ASTM A312/A312M; Grade TP 304.
- C. Steel Sheet: ASTM A653/A653M, zinc-coated (galvanized) coating designation G90.

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- D. Chrome Plating (Service Condition Number SC 2): ASTM B456.
- E. Brass Castings: ASTM B30.
- F. Copper:
 - 1. Tubing: ASTM B75/B75M.
 - 2. Castings: ASTM B824.
- G. Glass:
 - 1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors.
 - 2. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 for glass and mirrors in Behavioral Health Patient Care Units.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
- B. Products Used Within Behavioral Health Patient Care Units:
 - 1. Provide accessories free of anchor points.
 - 2. Design accessories for attachment with tamper resistant hardware.

2.3 PAPER TOWEL DISPENSERS

- A. Surface mounted type with sloping top.
- B. Dispensing capacity for 300 sheets of any type of paper toweling.
- C. Fabricate of stainless steel.
- D. Provide door with continuous hinge at bottom, and spring tension cam lock or tumbler lock, keyed alike, at top, and refill sight slot in front.

2.4 GRAB BARS

- A. Fed. Spec. WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and complying with ASTM F446.
- B. Fabricate from stainless steel:
 - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Mounting: Concealed type.
- D. Bars:
 - 1. Fabricate to 38 mm (1-1/2 inch) outside diameter.
 - a. Stainless steel, minimum 1.2 mm (0.05 inch) thick.
 - 2. Fabricate in one continuous piece with ends turned toward walls.
 - a. Swing up grab bars and grab bars continuous around three sides of showers may be fabricated in two sections, with concealed slip joint between.
 - 3. Continuously weld intermediate support to grab bar.
- E. Flange for Concealed Mounting:
 - 1. Minimum 2.65 mm (0.1 inch) thick, maximum 79 mm (3-1/8 inch) diameter by 13 mm (1/2 inch) deep, with minimum three set screws for securing flange to back plate.
 - 2. Insert grab bar through center of flange and continuously weld perimeter of grab bar flush to back side of flange.
 - 3. In lieu of providing flange for concealed mounting, and back plate as specified, grab bar may be welded to back plate covered with flange.
- F. Back Plates:
 - 1. Minimum 2.65 mm (0.1046 inch) thick metal.
 - 2. Fabricate in one piece, maximum 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.

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3. Provide spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on partitions.
- G. Grab bars in Behavioral Patient Care Units: Provide units complying with accessibility standards, but preventing materials from being threaded between bar and wall as possible anchor point.

2.5 METAL FRAMED MIRRORS

- A. Fed. Spec. A-A-3002 metal frame; chromium finished steel.
- B. Mirror Glass:
 1. Minimum 6 mm (1/4 inch) thick.
 2. Set mirror in a protective vinyl glazing tape.
- C. Frames:
 1. Channel or angle shaped section with face of frame minimum 9 mm (3/8 inch) wide. Fabricate with square corners.
 2. Metal Thickness 0.9 mm (0.035 inch).
 3. Filler:
 - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers contoured to conceal void between back of mirror and wall surface.
 - b. Fabricate fillers from same material and finish as mirror frame.
 4. Attached Shelf for Mirrors:
 - a. Fabricate shelf of same material and finish as mirror frame.
 - b. Make shelf maximum 150 mm (6 inches) in depth, and extend full width of mirror.
 - c. Close ends and front edge of shelf to same thickness as mirror frame width.
 - d. Form shelf for aluminum framed mirror as integral part of bottom frame member.
 - e. Form stainless steel shelf with concealed brackets to attach to mirror frame.
- D. Back Plate:
 1. Fabricate backplate for concealed wall hanging from zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame.
 2. Provide set screw type theft resistant concealed fastening system for mounting mirrors.
- E. Mounting Bracket:
 1. Designed to support mirror tight to wall.
 2. Designed to retain mirror with concealed set screw fastenings.

2.6 FABRICATION - GENERAL

- A. Welding, AWS D10.4.
- B. Grind, dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel or stainless steel, anchors and fastening devices.

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- H. Shop assemble accessories and package with components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements.
- K. Round and deburr edges of sheets to remove sharp edges.

2.7 FINISH

- A. Steel Paint Finish:
 - 1. Powder-Coat Finish: Manufacturer's standard two-coat finish system consisting of the following:
 - a. One coat primer.
 - b. One coat thermosetting topcoat.
 - c. Dry-film Thickness: 0.05 mm (2 mils) minimum.
 - d. Color: As selected from manufacturers standard color options.
- B. Stainless Steel: NAAMM AMP 500; No. 4 polished finish.
- C. Aluminum Anodized Finish: NAAMM AMP 500.
 - 1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.
- D. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

2.8 ACCESSORIES

- A. Fasteners:
 - 1. Fasteners in Mental Health Exam: Tamper resistant hot-dipped galvanized or stainless steel.
 - 2. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
 - 3. Concealed Fasteners:
 - a. Shower, Bath Tubs, and High Moisture Areas: Stainless steel.
 - b. Other Locations: Steel, hot-dipped galvanized.
 - 4. Toggle Bolts: For use in hollow masonry or frame construction.
 - 5. Sex bolts: For through bolting on thin panels.
 - 6. Expansion Shields: Lead or plastic for solid masonry and concrete substrate as recommended by accessory manufacturer to suit application.
 - 7. Screws:
 - a. ASME B18.6.4.
 - b. Fed. Spec. FF-S-107, Stainless steel Type A.
- B. Adhesive: As recommended by manufacturer to suit application.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Verify blocking to support accessories is installed and located correctly.
- B. Verify location of accessories with Contracting Officer's Representative.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions and approved submittal drawings.

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1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install grab bars according to ASTM F446.
- C. Set work accurately, in alignment and where indicated, parallel or perpendicular as required to line and plane of surface. Install accessories plumb, level, free of rack and twist.
- D. Toggle bolt to steel anchorage plates in frame partitions and hollow masonry. Expansion bolt to concrete or solid masonry.
- E. Install accessories to function as designed. Perform maintenance service without interference with performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.
- I. Install accessories in Behavioral Health Units with tamper resistant screws that are flush mounted so that they will not support a rope or material for hanging.

3.3 CLEANING

- A. After installation, clean toilet accessories according to manufacturer's instructions.

3.4 PROTECTION

- A. Protect accessories from damage until project completion.

3.5 SCHEDULE OF ACCESSORIES

- A. See drawings for schedule of accessories.

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**SECTION 10 44 13
FIRE EXTINGUISHER CABINETS**

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM): D4802-10 Poly (Methyl Methacrylate) Acrylic Plastic Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

- A. Recessed type with flat trim of size and design shown.

2.2 FABRICATION

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
 - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
 - 2. Design doors to open 180 degrees.
 - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 914 mm (36 inches) above finished floor.

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SECTION 10 51 13
METAL LOCKERS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. This Section includes metal lockers and related equipment as indicated on drawings. Types of products in this section include the following:
1. Standard wardrobe lockers.

1.2 REFERENCE STANDARDS

- A. ASTM A653/A653M - Standard Specifications for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2010.

1.3 SUBMITTALS

- A. Product Data: Submit product data and installation instructions for metal locker units.
- B. Samples: Submit color samples on squares of same metal to be used for fabrication of lockers.
- C. Shop Drawings: Submit shop drawings that show metal lockers in dimensioned relation to adjacent surfaces. Show lockers in detail, method of installation, fillers, trim, base, and accessories. Include locker numbering sequence information.

1.4 QUALITY ASSURANCE

- A. Uniformity: Provide metal lockers that are standard products of single manufacturer, with interchangeable like parts. Include necessary mounting accessories, fittings, and fastenings.
- B. Include all necessary mounting accessories, fittings and fastenings.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Do not deliver metal lockers until building is enclosed and ready for locker installation.
- B. Protect from damage during delivery, handling, storage, and installation.

PART 2 PRODUCTS

2.1 FABRICATION, GENERAL

- A. Construction: Fabricate lockers square, rigid, without warp, with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch. Frames welded together; other joints welded, riveted, or bolted as standard with manufacturer with no bolts or rivets exposed on front of doors and frames. Exposed welds ground flush.
- B. Frames: Steel 16-gage channels or 12-gage angles, with continuous stops/strike formed on vertical members.
- C. Hinges: Steel, full loop, 5 knuckle, tight pin, welded to frame, screwed to door. Provide 2 hinges per door 42 inches and under and 3 hinges for doors over 42 inches high.
- D. Finish: Manufacturer's standard baked enamel in colors indicated, or as selected from manufacturer's standard colors. Locker interiors shall match color selected for exterior. Concealed parts may be manufacturer's standard neutral color.

2.2 WARDROBE LOCKER UNITS

- A. Body: Fabricate back, sides, top, and bottom of 24-gage sheet steel, with double-flanged connections extending full height at back and sides, flanged edges at top and bottom.

1. Provide 24-gage sheet steel shelf in single-tier units.
2. Form exposed ends of nonrecessed lockers of 16-gage steel.
- B. Doors: Provide 180 degree opening, one-piece doors formed of 16-gage sheet steel, flanged at all edges, constructed to prevent springing when opening or closing.
 1. Ventilation: Provide stamped, louvered vents in door face, as follows:
 - a. Double-tier Lockers: Min. 3 louver openings, top and bottom.
- C. Recessed Handle and Latch: Pry-resistant latch, housing forming recess for latch lifter and locking devices, and non-protruding latch lifter with eye and strike for padlock.
 1. Double-tier Lockers: Min. 2-point latching.
 2. Provide a minimum of one handicap compliant handle and latch at each locker bank.
- D. Schedule: Provide lockers sizes and configurations as indicated on the drawings.

2.4 LOCKER ACCESSORIES

- A. Locking: Fabricate lockers to receive the following locking devices:
 1. Padlock (Staff Lounge): Furnished by Owner.
- B. Equipment: Furnish each locker with the following items, unless otherwise shown:
 1. Double-Tier Units: One double-prong hook and not fewer than 2 single-prong wall hooks.
- C. Number Plates: Manufacturer's standard etched, embossed, or stamped, nonferrous metal number plates with numerals not less than 3/8 inches high. Number lockers in sequence as directed by Architect. Attach plates to each locker door, near top, centered, with at least 2 fasteners of same finish as number plate.
- D. Continuous Metal Base: Minimum 20-gage cold-rolled steel, fabricated in lengths as long as practicable to enclose base of lockers without additional fastening devices. Flange bottoms inward 3/4 inch for stiffening. Factory-finish metal base to match lockers.
- E. Continuous Sloping Tops: Not fewer than 20-gage sheet steel, approximately 25 degrees pitch, in lengths as long as practicable but not less than 4 lockers. Provide closures at ends. Finish to match lockers.
- F. Separators: Provide horizontal dividers of not less than 16-gage sheet steel between doors of multiple-tier lockers to ensure rigidity.
- G. Trim: Provide trim at jambs of recessed lockers, consisting of not less than 18-gage cold-rolled steel. Factory-finish trim to match lockers. Secure trim to lockers with concealed fastening clips.
- H. Filler Panels: Provide filler panels where lockers are recessed, of not less than 18-gage steel sheet, factory fabricated and finished to match locker units.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that prepared bases are in correct position and configuration.

3.2 INSTALLATION

- A. Install metal lockers at locations shown in accordance with manufacturer's instructions.
- B. Install lockers plumb, level, rigid, and square.
- C. Place and secure on prepared base.

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- D. Secure lockers with anchor devices to suit substrate materials. Minimum Pullout Force: 100 lb.
- E. Space fastenings about 48 inches o.c., unless otherwise recommended by manufacturer, and apply through backup reinforcing plates where necessary to avoid metal distortion, using concealed fasteners.
- F. Bolt adjoining locker units together to provide rigid installation.
- G. Install trim, metal base, sloping top units, and metal filler panels and end panels, using concealed fasteners. Provide flush, hairline joints against adjacent surfaces.
- H. Install accessories.
- I. Install benches in compliance with manufacturer's instructions.

3.3 ADJUST AND CLEAN

- A. Adjust doors and latches to operate easily without binding. Verify that integral locking devices are operating properly.
- B. Replace components that do not operate smoothly.
- C. Touch up marred finishes, but replace units that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by locker manufacturer.

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**SECTION 11 73 00
CEILING MOUNTED PATIENT LIFT SYSTEM**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ceiling Mounted Patient Lift Systems for the transfer of physically challenged patients are specified in this section.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General Electrical Requirements and items, which are common to sections of Division 26.

1.3 QUALITY ASSURANCE

- A. Certification for compliance is required for Ceiling Mounted Patient Lift Systems. Certifications shall be provided by an independent third party who will conduct testing to ensure that the ceiling lift and charging system are safe and in compliance with ISO 10535 & UL 60601-1
- B. Inspection of equipment after installation is required prior to use for patient movement. Inspection shall be in accordance with manufacturer's installation checklist and the facilities installation checklist (Patient Safety Alert AL14-07).
- C. Certification of compliance with VA requirements shall be provided by an independent third party, Inspector of Record (IOR), who will observe installation and manufacturer's testing to ensure that the ceiling structure, ceiling lift, and charging system is safe and compliance with shop drawings, structural calculations, specifications, ISO 10535 requirements, and code requirements. IOR shall be a registered structural engineer in the state of installation.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
1. Shop drawings shall show structural supports to the underside of structure. Structural calculations for the support of the track and its attachment to ceiling structure shall be submitted. Shop drawings used in the quoting phase shall be PDFs, and either 2D CAD files or 3D BIM files showing structural support to underside of structure. Shop drawings shall also provide general room layout with bed position and all obstructions to ceiling lift.
 2. Once the purchase order is accepted by the vendor, a set of stamped drawings shall be provided by the vendor. Shop drawings and structural calculations shall be signed and stamped by a registered structural engineer, and shall meet all code requirements in the jurisdiction having authority. Structural engineer shall ensure ceiling minimum structure capacity shall support the loads specified in the shop and installation drawings and be in compliance with local structural and seismic codes.
 3. Shop drawings shall show obstructions such as lights and sprinklers, and coordinate their relocation.

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4. Manufacturer shall provide BIM (Building Information Model) for clash detection on the request of the Resident Engineer (RE), or General Contractor.
- B. Certificates of Compliance
- C. Manufacturer's Literature and Data:
 1. Lifting Capacity
 2. Lifting Speed
 3. Horizontal Displacement Speeds
 4. Horizontal Axis Motor
 5. Vertical Axis Motor
 6. Emergency Brake
 7. Emergency Lowering Device
 8. Emergency Stopping Device
 9. Electronic Soft-Start and Soft-Stop Motor Control
 10. Current Limiter for Circuit Protection
 11. Low Battery Disconnect System
 12. Strap Length
 13. All equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
- D. Individual Room layouts showing location of lift system installation shall be approved before proceeding with installation of lifts.
- E. Manufacturer's Checklist for after installation inspection.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are listed in the text by the basic designation only.
- B. International Organization for Standardization (IOS):
 10535-06.....Hoist for the Transfer of Disabled Persons-
 Requirements and Test Methods
- C. Underwriters Laboratories (UL):
 60601-1(2003).....Medical Electrical Equipment: General
 Requirements for Safety
 94-2013.....UL Standards for Safety Test for Flammability
 of Plastic Materials for Parts in Devices and
 Appliances-Fifth Edition
- D. International Electromagnetic Commission (IEC):
 6061801-1-2 (2015).....Electromagnetic Compatibility for Industrial-
 Process Measurement and Control Equipment-Part
 2: Electromagnetic Discharge Requirements
- E. VA Patient Safety Alert AL14-07.

PART 2 - PRODUCTS

2.1 CEILING TRACK SYSTEM

- A. The Ceiling Track shall be made from high strength extruded aluminum T66081-T5 at a thickness of 3/16" (4.8mm). Provide anchor supports at a minimum 3 per linear foot at ceiling substrate. The ceiling track shall be finished with baked enamel paint.
- B. Installed rail shall be security tested for 1.5 times greater than the motor's weight capacity and maximum allowable deflection of a

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horizontal rail is no more than 1mm (1/16th inch) per 200mm (7.87 inch) of track length. (As per ISO 10535 standards.)

2.2 LIFT UNIT

- A. The Lift Unit shall be constructed of a steel frame system driven by a gear reduced high torque motor
- B. The Lift system shall have the following features.
 - 1. Lifting capacity: 550 lbs (249.476 kg) for non-bariatric lifts. 1,000 lbs (453.592 kg) for bariatric lifts.
 - 2. Electronic soft-start and soft-stop motor control.
 - 3. Emergency lowering device.
 - 4. Emergency stopping device.
 - 5. Current limiter for circuit protection in case of overload.
 - 6. Safety device that stops the motor to lift when batteries are low.
 - 7. Lifting speed: 2.3in/s (6 cm/s), 1.6in/s (3.5cm) in full capacity.
 - 8. Horizontal displacement speed: 5.9in/s (150mm/s).
 - 9. Horizontal axis motor: 24VDC at 62 watts and vertical axis motor at 110 watts.
 - 10. Emergency brake (in case of mechanical failure).
 - 11. Strap length up to 90in (2.3m) tested for 2998lbs (1360kg).
 - 12. Cab: VO plastic-fire retardant, UL 94.
 - 13. Wireless remote control (optional)

2.3 MOTORS

- A. Vertical Movement-DC Motor.
 - 1. Type: Class A, fully enclosed, permanent magnet.
 - 2. Rating: 24Vdc, 1.1A, 110W, 4000RPM, 0.3N-m.
 - 3. Mounting: Secured to chassis.
- B. Horizontal Movement-DC Motor
 - 1. Type: Fully enclosed, permanent magnet, integral reducer.
 - 2. Rating: 24Vdc, 1.8A, 62W, 260RPM, 1.0N-m.
 - 3. Mounting: Secured to chassis.

2.4 BATTERIES

- A. The life cycle (number of charging cycles) for batteries shall be in compliance with IEC 6100-1-2.
- B. Provide rechargeable batteries with up to 120 transfers with a load of 200lbs (74kg) (for repositioning), a minimum of 40 transfers with its maximum load of 550 lbs (249.476 kg) for non-bariatric lifts, a minimum of 50 transfers with its maximum load of 1,000 lbs (453.592 kg) for bariatric lifts.

2.5 CHARGER

- A. Charger Input: 100-240 Vac, 50/60 Hz.
- B. Charger Output: 27 Vdc, 1 A max.
- C. Supplemental to the charger provide a clip on charging station with indicator lights.

2.6 STRAPS AND SLING

- A. The straps shall meet ISO 10535, Appendix A guidelines. The straps shall ensure the patient's safety by preventing the patient from falling out of the sling.
- B. The sling shall meet ISO 10535, Appendix A guidelines. The sling shall cradle the body of the patient. Bariatric slings shall be rated to a minimum of 800 lbs.

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PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install ceiling mounted patient lift system as per manufacturer's instruction and under the supervision of manufacturer's qualified representative and as shown on drawings.
- B. If the distance in between the suspended ceiling and anchors is more than 18" consult with manufacturer to determine if lateral braces will be required.

3.2 INSTRUCTION AND PERSONNEL TRAINING

Training shall be provided for the required personnel to educate them on proper operation and maintenance for the lift system equipment.

3.3 TEST

Conduct performance test, in the presence of the COR and a manufacturer's field representative, to show that the patient lift system equipment and control devices operate properly and in accordance with design and specification requirements.

3.4 INSPECTION

- A. Inspection of installed ceiling mounted patient lift systems shall be conducted in accordance with the manufacturer's installation checklist and the facilities installation checklist (Patient Safety Alert AL14-07) prior to use for patient movement.
- B. Periodic Inspection shall be provided by the manufacturer on a yearly basis in compliance with ISO 10535.

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PART 2 - PRODUCTS

2.1 VENETIAN BLINDS:

- A. Fed. Spec. AA-V-00200B, Type II, 25 mm (1 inch slats) fabricated of aluminum. Pre-production sample is not required.
- B. Manual Lift-Operator and Tilt-Operator Locations: Manufacturer's standard left side and right side of headrail, respectively.

2.2 MATERIALS:

- A. Stainless Steel: ASTM A240/A240M.
- B. Extruded Aluminum: ASTM B221M (B221).
- C. Cords for Venetian Blinds: No. 4 braided nylon or No. 4-1/2 braided cotton having not less than 80 kg (175 pounds) breaking strength.

2.3 FASTENINGS:

- A. Zinc-coated or cadmium plated steel or stainless steel fastenings of length and type recommended by manufacturer. Except as otherwise specified, provide fastenings for installation with various structural materials as follows:

Type of Fastening	Structural Material
Wood screw	Wood
Tap screw	Metal
Case-hardened, self-tapping screw in pre-drilled hole	Solid masonry, concrete
Screw or bolt in expansion shields	Solid masonry, concrete
Toggle bolts	Hollow blocks, gypsum wallboard, plaster

2.4 FABRICATION:

- A. Fabricate venetian blinds to fit measurements of finished openings obtained at site.
- B. Venetian Blinds: Provide venetian blinds with 25 mm (1 inch) width horizontal slats positioned within ladder tapes. Provide multiple blinds of same type in openings and divided at mullions.
 1. Provide head-rails that enclose operating mechanism on three sides and ends.
 2. Provide enclosed bottom rails that prevent contact of tapes and sill at underside.
 3. Finish concealed metal work of head-rails including concealed mechanism, with one (1) shop coat of paint. Do not paint parts that have non-rusting finish, or parts where motion of friction occurs.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Measure openings before fabrication. Do not scale construction documents.
- B. Venetian Blinds: Support blinds in level position by brackets and intermediate supports that -permit easy removal and replacement of units without damage to blind, or adjacent surfaces. Provide at least two (2) fasteners for each bracket or other support.
 1. Install blinds between jambs on window openings.

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3.2 ADJUSTING:

- A. Adjust and shades to operate smoothly, free from binding or malfunction throughout entire operational range.

3.3 CLEANING AND PROTECTION:

- A. Clean shade surfaces after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions that ensure that shades are without damage or deterioration at time of Substantial Completion.

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**SECTION 12 32 00
MANUFACTURED WOOD CASEWORK**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies plastic laminate casework as detailed on the construction documents, including related components and accessories required to form integral units. Wood casework items shown on the construction documents, but not specified below are to be included as part of the work under this section, and applicable portions of the specification are to apply to these items.

1.2 RELATED WORK:

- A. Sealants: Section 07 92 00, JOINT SEALANTS.
B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
C. Backing Plates for Wall Mounted Casework: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
D. Glazing Materials Installed in Casework: Section 08 80 00, Glazing.
E. Countertop Construction and Materials and Items Installed in Countertops: Section 12 36 00, COUNTERTOPS.
F. Plumbing Requirements Related to Casework: Division 22, PLUMBING.
G. Electrical Lighting and Power Requirements Related to Casework: Division 26, ELECTRICAL.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
1. Locks for doors and drawers.
2. Adhesive cements.
3. Casework hardware.
C. Samples:
1. Plastic laminate.
D. Shop Drawings (1/2 full size):
1. Each casework type, showing details of construction, including materials, hardware and accessories.
2. Fastenings and method of installation.
E. Certification:
1. Manufacturer's qualifications specified.
2. Installer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Approval by COR is required of manufacturer and installer based upon certification of qualifications specified.
B. Manufacturer's qualifications:
1. Manufacturer is regularly engaged in design and manufacture of modular plastic laminate casework, casework components and accessories of scope and type similar to indicated requirements for a period of not less than five (5) years.
2. Manufacturer has successfully completed at least three (3) projects of scope and type similar to indicated requirements.
3. Submit manufacturer's qualifications and list of projects, including owner contact information.

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C. Installer Qualifications:

1. Installer has completed at least three (3) projects in last five (5) years in which these products were installed.
2. Submit installer qualifications.

1.5 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their wood casework for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A1008/A1008M-13.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
- C. Builders Hardware Manufacturers Association (BHMA):
 - A156.1-13.....Butts and Hinges
 - A156.9-10.....Cabinet Hardware
 - A156.5-14.....Auxiliary Locks and Associated Products
 - A156.11-14.....Cabinet Locks
- D. Composite Panel Association (CPA):
 - A208.1-09.....Particleboard
 - A208.2-09.....Medium Density Fiberboard (MDF) for Interior Applications
- E. U.S. Department of Commerce Product Standards (Prod. Std):
 - PS 1-09.....Construction and Industrial Plywood
- F. Hardwood, Plywood and Veneer Association (HPVA):
 - HP-1-09.....Hardwood and Decorative Plywood
- G. Architectural Woodwork Institute (AWI):
 - Architectural Woodwork Standards, Edition 2 Certification Program - 2014
- H. American Society of Mechanical Engineers (ASME):
 - A112.18.1-12.....Plumbing Fixture Fittings
- I. National Electrical Manufacturers Association (NEMA):
 - LD 3-05.....High Pressure Decorative Laminates
- J. Underwriters Laboratories Inc. (UL):
 - 437-08 (R2013).....Key Locks

PART 2 - PRODUCTS

2.1 PLASTIC LAMINATE:

- A. NEMA LD 3.
- B. Exposed decorative surfaces, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA LD 3 as a minimum.
 1. Plastic laminate clad plywood or particleboard, MDF (excluding shelves).

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D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.

2.2 PLYWOOD, SOFTWOOD:

A. Prod. Std. PS1, five (5) ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven (7) ply for 31 mm (1 1/4 inch) thickness.

2.3 PARTICLEBOARD:

A. CPA A208.1, Type 1, Grade M or medium density.

2.4 MEDIUM DENSITY FIBERBOARD (MDF):

A. Fully waterproof bond conforming to CPA A208.1 and CPA A208.2.

2.5 HARDWARE:

A. Pushbutton Cabinet Locks:

1. Provide where locks are indicated on construction documents.
2. Provide with the following features:
 - a. 11 button keypad.
 - b. 2xAAA battery cells with battery override and low battery warning with red LED indicating batteries need to be charged.
 - c. Audible keypad.
 - d. Auto unlock.
 - e. Slam latch accessory to allow 'push shut' locking of door.
 - f. Drawer and Hinged Door: Pin-tumbler, cylinder type lock with not less than four (4) pins or a UL 437 rated wafer lock with brass working parts and case.
 - g. Provide horizontal or vertical mounting as required by condition.
3. Manufacturer: Kit Lock K11200 or approved equal.

B. Hinged Doors:

1. Provide doors 915 mm (36 inches) and more in height with three (3) hinges and doors less than 915 mm (36 inches) in height is to have two (2) hinges. Each door is to close against two (2) rubber bumpers.
2. Concealed Hinges: BHMA A156.9, Type B01602, 100 degrees, self-closing.
3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.

C. Drawer and Door Pulls:

1. Doors and drawers to have flush pulls, fabricated of either chromium-plated brass, chromium plated steel, stainless steel, or anodized aluminum. Drawer and door pulls to be of a design that can be operated with a force of 22.2 N (5 pounds) or less, with one (1) hand and not require tight grasping, pinching or twisting of the wrist.

D. Drawer Slides:

1. Full extension steel slides with nylon ball-bearing rollers.
2. Slides to have positive stop.
3. Equip drawers with rubber bumpers.

E. Shelf Standards (Except For Fixed Shelves):

1. Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

F. Gate Bolt:

1. Surface mounted barrel type with strike.

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G. Hinged Gates:

1. Gates to have two (2) double-acting pivots, size as required for gate size and weight.

2.6 MANUFACTURED PRODUCTS:

- A. When two (2) or more units are required, use products of one (1) manufacturer.
- B. Manufacturer of casework assemblies is to assume complete responsibility for the final assembled unit.
- C. Provide products of a single manufacturer for parts which are alike.

2.7 FABRICATION:

- A. Casework to be of the flush overlay design and, except as otherwise specified, be of Premium Grade construction and of component thickness in conformance with AWI Quality Standards.
- B. Fabricate casework of plastic laminated covered plywood or particleboard as follows:
 1. Where shown, gates, doors, drawers, shelves and all semi-concealed surfaces to be plastic laminated.
 2. Horizontal and vertical reveals between doors and drawer for reveal overlay design to be 19 mm (3/4 inch) unless otherwise shown.

2.8 PRODUCTS OF OTHER COMPONENTS DIRECTLY RELATED TO CASEWORK:

- A. Refer to Section 07 92 00, JOINT SEALANTS for work related to sealants used in conjunction with joints of countertops, casework systems, and adjacent materials.
- B. Refer to Section 09 65 13, RESILIENT BASE AND ACCESSORIES for work related to rubber base adhered to casework systems.
- C. Refer to Section 09 22 16, NON-STRUCTURAL METAL FRAMING for backing plates used in conjunction with wall assemblies for the attachment of casework systems.
- D. Refer to Section 12 36 00, COUNTERTOPS for work related to methyl methacrylic polymer countertops used in conjunction with casework systems. When countertop materials are provided by the casework manufacturer, they are to include the following features:
 1. Capable of being suspended from vertical support rails or horizontal wall strips or service modules.
 2. Provided with rounded corners and impact resistant material on exposed edges.
 3. Capable of being easily relocated and installed without tools.
 4. Capable of being suspended and easily changed under counter mounted storage units.
 5. Provide leveling adjustment capability so units can be brought into a level position.
 6. Secured using fasteners. Show detail on shop drawings.
- E. Refer to Division 22, PLUMBING for the following work related to casework systems:
 1. Sinks, faucets and other plumbing service fixtures, venting, and piping systems.
 2. Compressed air, gas, vacuum and piping systems.
- F. Refer to Division 26, ELECTRICAL for the following work related to casework systems:
 1. Connections and wiring devices.
 2. Connections and lighting fixtures except when factory installed by the manufacturer.

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PART 3 - EXECUTION

3.1 COORDINATION:

- A. Begin only after work of other trades is complete, including wall and floor finish completed, ceilings installed, light fixtures and diffusers installed and connected and area free of trash and debris.
- B. Verify location and size of mechanical and electrical services as required and perform cutting of components of work installed by other trades.
- C. Verify reinforcement of walls and partitions for support and anchorage of casework.
- D. Coordinate with other Divisions and Sections of the specification for work related to installation of casework systems to avoid interference and completion of service connections.

3.2 INSTALLATION:

- A. Install casework in accordance with manufacturer's written instruction.
 1. Install in available space; arranged for safe and convenient operation and maintenance.
 2. Align cabinets for flush joints except where shown otherwise.
 3. Install with bottom of wall cabinets in alignment and tops of base cabinets aligned level, plumb, true, and straight to a tolerance of 3.2 mm in 2438 mm (1/8 inch in 96 inches).
 4. Install corner cabinets with hinges on corner side with filler or spacers sufficient to allow opening of drawers.
- B. Support Rails:
 1. Install true to horizontal at heights shown on construction documents; maximum tolerance for uneven floors is plus or minus 13 mm (1/2 inch).
 2. Shim as necessary to accommodate variations in wall surface not exceeding 5 mm (3/16 inch) at fastener.
- C. Wall Strips:
 1. Install true to vertical and spaced as shown on construction documents.
 2. Align slots to assure that hanging units will be level.
- D. Plug Buttons:
 1. Install plug buttons in predrilled or prepunched perforations not used.
 2. Use chromium plate plug buttons or buttons finished to match adjacent surfaces.
- E. Seal junctures of casework systems with mildew-resistant silicone sealants as specified in Section 07 92 00, JOINT SEALANTS.

3.3. CLOSURES AND FILLER PLATES:

- A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with plastic laminate on particle board strips, scribed to required contours.
- B. Install closure strips at exposed ends of pipe space and offset opening into concealed space.
- C. Finish closure strips and fillers with same finishes as cabinets.

3.4 FASTENINGS AND ANCHORAGE:

- A. Do not anchor to wood ground strips.

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- B. Provide hat shape metal spacers where fasteners span gaps or spaces.
- C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
- D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
- E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to wood blocking for concealed fasteners.
- F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1-1/2 inch) penetration into wood blocking.
- G. Space fastening devices 305 mm (12 inches) on center with minimum of three (3) fasteners in 915 or 1220 mm (3 or 4 foot) unit width.
- H. Anchor floor mounted cabinets with a minimum of four (4) bolts through corner gussets. Anchor bolts may be combined with or separate from leveling device.
- I. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.
- J. Where units abut end to end, anchor together at top and bottom of sides at front and back. Where units are back to back, anchor backs together at corners with hex bolts placed inconspicuously inside casework.
- K. Where type, size, or spacing of fastenings is not shown on construction documents or specified, show on shop drawings proposed fastenings and method of installation.

3.5 ADJUSTMENTS:

- A. Adjust equipment to insure proper alignment and operation.
- B. Replace or repair damaged or improperly operating materials, components or equipment.

3.6 CLEANING:

- A. Immediately following installation, clean each item, removing finger marks, soil and foreign matter.
- B. Remove from job site trash, debris and packing materials.
- C. Leave installed areas clean of dust and debris.

3.7 INSTRUCTIONS:

- A. Provide operational and cleaning manuals and verbal instructions in accordance with Article INSTRUCTIONS, SECTION 01 00 00, GENERAL REQUIREMENTS.
- B. Provide in service training both prior to and after facility opening. Coordinate in service activities with COR.
- C. Commencing at least seven (7) days prior to opening of facility, provide one (1) four (4) hour day of on-site orientation and technical instruction on use and cleaning procedures application to products and systems specified herein.

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**SECTION 12 36 00
 COUNTERTOPS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies casework countertops and shower surrounds with integral accessories.

1.2 RELATED WORK

- A. Faucets, drains and Traps: DIVISION 22, PLUMBING.
 B. DIVISION 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 B. Shop Drawings
 1. Show dimensions of section and method of assembly.
 2. Show details of construction at a scale of ½ inch to a foot.
 C. Samples:
 1. 150 mm (6 inch) square samples each top.
 2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
 B. Composite Panel Association (CPA):
 A208.1-09.....Particleboard
 C. American Society for Testing and Materials (ASTM):
 D4690-99(2005).....Urea-Formaldehyde Resin Adhesives
 D. Federal Specifications (FS):
 A-A-1936.....Adhesive, Contact, Neoprene Rubber
 E. U.S. Department of Commerce, Product Standards (PS):
 PS 1-95.....Construction and Industrial Plywood

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Particleboard: CPA A208.1, Grade 2-M-2.
 B. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.
 C. Adhesive
 1. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.
 D. Fasteners:
 1. Metals used for welding same metal as materials joined.
 2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.
 E. Solid Polymer Material:
 1. Filled Methyl Methacrylic Polymer.

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2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.
4. Color throughout with subtle veining or pattern through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products will be preferred.

2.2 SINKS

A. Sinks of Methyl Methacrylic Polymer:

1. Minimum 19 mm (3/4 inch) thick, cast into bowl shape with overflow to drain.
2. Provide for underhung installation to countertop.
3. Provide openings for drain.

2.3 TRAPS AND FITTINGS

- A. Material as specified in DIVISION 22, PLUMBING.

2.4 COUNTERTOPS

- A. Fabricate in largest sections practicable.
- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
- D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices.
- E. Join edges in a chemical resistant waterproof cement or epoxy cement.
- F. Fabricate countertops with end splashes where against walls or cabinets.

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- G. Countertop Splash Backs and End Splashes:
 - 1. Not less than 19 mm (3/4 inch) thick.
 - 2. Height 100 mm (4 inches) unless noted otherwise.
- H. Grommets: One-piece, 2 1/2" diameter, zinc with brushed nickel finish. See drawings for locations. Confirm locations with COR prior to installation.
- I. Drill or cutout for sinks, grommets and penetrations.
 - 1. Accurately cut for size of penetration.
- J. Methyl Methacrylic Polymer Tops:
 - 1. Fabricate countertop of methyl methacrylic polymer cast sheet, 19 mm (3/4 inch) thick.
 - 2. Fabricate countertop back splash and end splash to height shown.
 - 3. Fabricate skirt to depth shown.
 - 4. Fabricate with marine edge where sinks occur.
 - 5. Fabricate in one piece for full length from corner to corner up to 3600 mm (12 feet).
 - 6. Join pieces with adhesive sealant.
 - 7. Cut out countertop for lavatories, plumbing trim.
 - 8. Provide concealed fasteners and epoxy cement for anchorage of sinks to countertop.
- K. Countertop products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Composite Panel	89 percent biobased material
Hardwood	89 percent biobased material
Particleboard	89 percent biobased material
Plywood	89 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
 - 1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
 - 2. Use round head bolts or screws.
 - 3. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
- C. Sinks
 - 1. Install methyl methacrylic polymer sinks in manufacturers recommended adhesive sealer or epoxy compound to underside of methyl methacrylic polymer countertop.
 - a. Bolt or screw to countertop to prevent separation of bowl and fracture of adhesive sealant joint.

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3.2 PROTECTION AND CLEANING

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

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Section 12 93 00
Site Furnishings

1.1 GENERAL

1.2 DESCRIPTION

- A. Provision of lightweight concrete planters, saucers, and sitefurnishings.

1.3 RELATED WORK

- A. Section 03 30 00 Cast-in-Place concrete
- B. Section 06 10 00 Rough Carpentry
- C. Section 06 20 00 Finish Carpentry

1.4 SUBMITTALS

- A. Product Data: Manufacturer's standard catalog cut sheets.
- B. Samples: As required for color selection or material thickness only.
- C. Shop Drawings: For custom applications, showing critical sizes and dimensions for installation and integration with other work.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Inspect GFRC products after delivery for signs of damage during transit.
- B. Protect planters and site furnishings from damage during storage and handling.
- C. Store planters and planter liners out of harm's way, in their original packaging.

1.6 PROJECT CONDITIONS

- A. Contractor to provide adequate structural support for planters and site furnishings.
- B. Protect units from damage by adjacent work. Clean units with water spray to remove workplace dust.

2.1 PRODUCTS

2.2 ACCEPTABLE PRODUCTS/MANUFACTURERS

- A. GFRC planters, saucers and site furnishings, manufactured by Tournesol Siteworks, Hayward, CA or equal.

2.3 GFRC PLANTERS AND PLANTER LINERS

- A. Materials
 - 1. Portland Cement: ASTM C150, Type I, II, or III.
 - 2. Glass Fibers: Alkali resistant, with a minimum zirconia content of 16 percent, 1 to 2 inches long, specifically produced for use in GFRC.
 - 3. Sand: clean silica, complying with composition requirements of ASTM C144; passing No. 30 sieve with a maximum of 2 percent passing No. 100 sieve.

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4. Coloring Admixture: ASTM C979, synthetic mineral-oxide pigments or colored water-reducing admixtures, temperature stable, nonfading, and alkali resistant.
5. Water: Potable; free from deleterious material that may affect color stability, setting, or strength of GFRC .
6. Polymer Curing Admixture: Acrylic thermoplastic copolymer dispersion complying with PCI MNL 130.

B. Construction

1. Architectural parts shall be fabricated by spray laminate method using suitable molds to attain the desired surface finish. The finished face mix shall be not less than 1/8" thick and thicker in those areas requiring additional structural strength. Where ribs or stiffeners are to be fastened to liner sections by spray laminating over premolded forms, the stiffeners or ribs shall be located and spray laminated into position before the section to which they are to be attached has passed the state of curing, and the finished joint shall be strong and durable.
2. Backing Mix: Proportion backing mix of portland cement, glass fibers, sand, and admixtures to comply with design requirements. Provide nominal glass-fiber content of not less than 5 percent by weight of total mix.
3. Face Mix: Proportion face mix of portland cement, sand and admixtures to comply with design requirements.
4. Polymer Curing Admixture: 6 to 7 percent by weight of polymer curing admixture solids to dry portland cement.
5. Coloring Admixture: Not to exceed 10 percent of cement weight.

C. Finish: specified finish; factory finished.

D. Sealing: Planters are to be dampproofed on the interior. Site furnishings and planters in the acid-etch finish are to be sealed, adding a mild sheen to the finish. Travertine products remain unsealed.

2.4 PLANTER ACCESSORIES

A. Field install drainage/irrigation holes.

3.1 EXECUTION

3.2 PREPARATION

- A. Prior to fabrication, the contractor shall verify as-built dimensions of area for products to ensure proper size, fit and quantity required.
- B. Unless planters have drainage fittings, drainage holes to be located and made by contractor in the field to fit to drainage system.

3.3 INSTALLATION

- A. Move product into position on pallets, where possible. Otherwise, slings are required, and must wrap the product fully.
- B. Provide continuous basal support for product.
- C. Install product level (or shim to level) to permit adequate drainage and irrigation.

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- D. Refer to product detail and manufacturer instructions to determine proper location for anchor points. Use manufacturer template if available.

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**SECTION 14 24 00
 HYDRAULIC ELEVATORS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the engineering, furnishing, and installation of the complete electric hydraulic elevator system as described herein and as indicated on the contract drawings.
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Elevator No. TBD shall be oil hydraulic type with microprocessor based control, duplex selective collective automatic operation and power-operated two-speed side opening car and hoistway doors. Elevator shall have Class "A" loading.

1.2 RELATED WORK

- A. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- F. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- G. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.
- H. VA Barrier Free Design Handbook (H-18-13)

1.3 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products or services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of a certificate stating the following:
 - 1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
 - 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
 - 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status. Certificates are required for all workers employed in this capacity.
 - 4. Elevator contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.

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- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within two hours of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.
- C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and does not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
- D. All hydraulic elevators shall be the product of the same manufacturer.
- F. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
- E. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS D1.1 to perform the type of work required. VAMC shall require welding certificates be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COR of safety department. Request permit one day in advance.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
 - J-C-30B.....Cable and Wire, Electrical (Power, Fixed Installation)
 - J-C-580.....Cord, Flexible, and Wire, Fixture
 - W-S-610.....- Splice Connectors
 - W-C-596F.....Connector, Plug, Electrical; Connector, Receptacle, Electrical
 - W-F-406E.....Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible
 - HH-I-558C.....Insulation, Blankets, Thermal (Mineral Fiber, Industrial Type)
 - W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick-Wall and Thin-wall EMT Type)
 - RR-W-410.....Wire Rope and Strand
 - TT-E-489J.....Enamel, Alkyd, Gloss, Low VOC Content
 - QQ-S-766.....Steel, Stainless and Heat Resisting, Alloys, Plate, Sheet and Strip

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- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME):
 - A17.1 Latest Edition Safety Code for Elevators and Escalators
 - A17.2 Latest Edition Inspectors Manual for Electric Elevators and Escalators
- E. National Fire Protection Association: Latest Editions
 - NFPA 13.....Standard for the Installation of Sprinkler Systems
 - NFPA 70.....National Electrical Code (NEC)
 - NFPA 72.....National Fire Alarm and Signaling Code
 - NFPA 101.....Life Safety Code
 - NFPA 252.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):
 - A1008/A1008M-09Steel, Sheet, Cold Rolled, Carbon, Structural, High-Strength Low-Alloy and High Strength Low-Alloy with Improved Formability
 - E1042-02Acoustically Absorptive Materials Applied by Trowel or Spray
- G. Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS):
 - SP-58.....Pipe Hangers and Supports
- H. Society of Automotive Engineers, Inc. (SAE)
 - J517-91.....Hydraulic Hose, Standard
- I. Gages:
 - For Sheet and Plate: U.S. Standard (USS)
 - For Wires: American Wire Gauge (AWG)
- J. American Welding Society (AWS):
 - D1.1.....Structured Welding Code - Steel
- K. National Electrical Manufacturers Association (NEMA):
 - LD-3High-Pressure Decorative Laminates
- L. Underwriter's Laboratories (UL):
 - 486ASafety Wire Connectors for Copper Conductors
 - 797Safety Electrical Metallic Tubing
- M. Institute of Electrical and Electronic Engineers (IEEE)
- N. Regulatory Standards:
 - VA Barrier Free Design Handbook H-18-13
 - VA Seismic Design Manual H-18-8

1.5 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Engineering Service Project Manager.
- C. Shop Drawings:
 - 1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
 - a. Complete layout showing location of storage tank/pump assembly, controller, piping layout, outside diameter of cylinder/plunger

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- assembly, size of car platform, car frame members, and support assembly.
 - b. Car, guide rails, brackets, buffers, and other components located in hoistway.
 - c. Rail bracket spacing and maximum vertical forces on guide rails in accordance with ASME A17.1 Section 2.23.
 - d. Reactions at points of supports and buffer impact loads.
 - e. Weights of principal parts.
 - f. Top and bottom clearances and over travel of the car.
 - g. Location of main line shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machine room.
2. Drawings of hoistway entrances and doors showing details of construction and method of fastening to the structural members of the building.
- a. If drywall construction is used to enclose hoistway, submit details of interface fastenings between entrance frames and drywall.
 - b. Sill details including sill support.
- D. Samples:
- 1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
 - 2. One each of color vinyl floor tile.
 - 3. One each car and hoistway Braille plate sample.
 - 4. One each wall and ceiling material finish sample.
 - 5. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:
- 1. Storage tank/pump assembly.
 - 2. Pump and motor, HP and RPM rating, Voltage, Starting and Full Load Ampere, Number of phases, and Gallons per minute.
 - 3. Controller
 - 4. Starters and Overload Current Protection Devices.
 - 5. Manual Shut Off Valves.
 - 6. Electric Door Operator; HP rating and RPM of motor.
 - 7. Hoistway Door Interlocks.
 - 8. Car Buffers; maximum and minimum rated load, maximum rated striking speed and stroke.
 - 9. Cab Ventilation Unit; HP rating and CFM rating.
- F. Complete construction drawings of elevator car enclosure, showing dimensioned details of construction, fastenings to platform, car lighting, ventilation, ceiling framing, top exits, and location of car equipment.
- G. Complete dimensioned detail of vibration isolating foundations for storage tank/pump assembly.
- H. Dimensioned drawings showing details of:
- 1. All signal and operating fixtures. Car operating panels, Hall push buttons, Hall position indicators.
 - 2. Car slide guides.
 - 3. Hoistway doors, door tracks, hangers, and sills.
 - 4. Door operator, infrared curtain units.
- I. Cuts or drawings showing details of controllers and supervisory panels.
- J. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

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1.6 WIRING DIAGRAMS

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the COR.
- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the COR within 30 days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
 1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
 2. System logic description.
 3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
 4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

1.7 ADDITIONAL EQUIPMENT

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Special equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Representative.

1.8 TOOL CABINET

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

1.9 PERFORMANCE STANDARDS

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
 1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than five (5) percent.
 2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.
 3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.

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- C. Pressure: Fluid system components shall be designed and factory tested for 500 psi operating pressure.
- D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
- E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- F. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
- G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

1.10 WARRANTY

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

1.11 ELEVATOR MACHINE ROOM AND MACHINE SPACE

- A. Provide a machine room that meets the requirements of ASME A17.1, IBC, and NEC.
- B. Provide stairs and landing for access to the machine room. The landing shall be large enough to accommodate full opening of the door plus 24 in.
- C. Locate the light switch on the lock side of the door inside the machine room.
- D. Locate sprinkler pipes to provide seven (7) feet head clearance. Do not locate sprinkler heads, heat detectors, and smoke detectors directly over elevator equipment.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Fed. Spec. QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and

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surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with a suitable material.

- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

2.2 MANUFACTURED PRODUCTS

- A. Materials, devices and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of one manufacturer.
- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
 - 1. Individual components of assembled units shall be products of the same manufacturers.
 - 2. Parts which are alike shall be the product of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, amperes and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.
- E. The elevator equipment, including controllers, door operators, and supervisory system shall be non-proprietary, the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
- G. If the elevator equipment to be installed is not known to the COR, the Contractor shall submit drawings in triplicate for approval to the COR, Contracting Officer, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

2.3 CAPACITY, SIZE, SPEED, AND TRAVEL

- A. Each direct-plunger elevator shall have the capacity to lift the live load, including the weight of entire car and plunger, at the speed specified in the following schedule:

ELEVATOR SCHEDULE	
Elevator Number	TBD
Overall Platform Size	6' 0" W x 8' 10 1/2" D

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ELEVATOR SCHEDULE	
Rated Load - kg(lb)	4000lbs.
Contract Speed - m/s (fpm)	100fpm
Total Travel - m/s (fpm)	13' 6"
Number of Stops	2
Number of Openings	2
Entrance Type & Size	Two Speed Side Opening 4' 0"x7'0"
Floors	1 - 2

2.4 POWER SUPPLY

- A. For power supply in each machine room see Specification 260521, ELECTRICAL SPECIFICATION and Electrical drawings.
- B. It shall be the electrical contractor's responsibility to supply the labor and materials for the installation of the following:
 1. Feeders from the power source indicated on the drawings to each elevator controller.
 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

2.5 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be used in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.
- B. All conduit terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.

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- D. Connect motors or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

2.6 CONDUCTORS

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. Provide all necessary conduit and wiring between machine room and hoistway.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductors is not given, voltage and amperes shall not exceed limits prescribed by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S-610. The Elevator Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce-through serrated washers are not acceptable.

2.7 TRAVELING CABLES

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable.

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- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

2.8 CONTROLLER AND SUPERVISORY PANEL

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a mean to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to insure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying highly inductive currents shall be provided with arc shields or suppressors.
- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.
- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.

2.9 MICROPROCESSOR CONTROL SYSTEM

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape and electronic motor starter to control the pump motor and signal functions in accordance with these specifications. Across the line and wye-delta starters are not acceptable. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.
 - 1. All controllers shall be non-proprietary.
 - 2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
 - 3. Controller manufacturer shall provide engineering and technical support, including all manuals and wiring diagrams to the VA Medical Center's designated Elevator Maintenance Service Provider.
 - 4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
- B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in a metal cabinet with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure.

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- C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.
- D. Modules shall be of the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
- E. Each device, module and fuse (with volt and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
- F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.
- G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
- H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.
- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.
- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible location within the controller cabinet. Terminal blocks using pierce through serrated washers shall not be used.
- N. Provide controller for each elevator.

2.10 EMERGENCY RESCUE OPERATION

- A. Provide a power source to send the elevator to the lowest landing by activating the down valves. After the elevator has leveled at the lowest landing, provide power to open the car and hoistway doors automatically. After a predetermined time the car and hoistway doors shall close. Power shall stay applied to the door open button so the doors can be opened from the inside of the elevator. The elevator shall remain shut down at the bottom landing until normal power is restored. Install a sign on the controller indicating that the power is applied to the down valve and door operator during loss of normal power.

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2.11 SINGLE CAR SELECTIVE COLLECTIVE AUTOMATIC OPERATION

- A. Provide single car selective collective automatic operation for one passenger elevator (TBD).
- B. Operate car without attendant from push buttons inside the car and located at each floor adjacent to the elevator entrance. When car is available, automatically start car and dispatch it to the floor corresponding to registered car or hall call. Once car starts, it shall respond to registered calls in direction of travel in the order floors are reached. Do not reverse car directions until all car calls have been answered or until all hall calls ahead of car and corresponding to direction of car travel have been answered. Slow car and stop automatically at floors corresponding to registered calls, in the order in which they are approached in either direction of travel. As slowdown is initiated, automatically cancel the hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer. Illuminate appropriate push button to indicate call registration. Extinguish light when call is answered.
- C. When all calls in the system have been satisfied, the elevator shall shut down at the last landing served with the car and hoistway doors closed. Registration of a call at the landing where the car is parked shall automatically open the car and hoistway doors. Provide a predetermined time delay to permit passengers entering the parked car to register the call of their choice and establish direction of travel before the system can respond to landing calls registered to the same time above or below the parked car.
- D. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevator. Provide an illuminated signal in the controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- E. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.

2.12 FIREFIGHTERS' SERVICE

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.
- B. Smoke Detectors:
 1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby and machine room shall be provided by others.
 - a. Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.
 - b. Elevator or group of elevators serving separate isolated areas of the same floor shall have an independent smoke detection system.
 - c. Machine room smoke detectors shall activate fire recall for each and every elevator with equipment located in that machine room.

2.13 PUMP UNIT ASSEMBLY

- A. Completely integrate the pump unit for the control of the elevator and self-contain in a unit fabricated of structural steel. The unit shall consist of a hydraulic fluid pump driven by an induction motor together with oil control valves, piping, etc. Enclose unit on four open sides

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- of the power unit frame with not less than 16 gauge steel removable panel sections. Provide a minimum 50 mm (2 in.) air space between the top of the panels and bottom of tank. Line panels on the interior side with one-inch rigid acoustical insulation board.
- B. Control valves shall be electronically controlled. Hydraulic fluid flow shall be controlled to insure speed variation of not more than five (5) percent under all load conditions.
 - C. Hydraulic system working pressure shall not exceed 500 psi under any load condition.
 - D. Pump shall be positive displacement, rotary screw type, specifically designed for hydraulic elevator service, having a steady discharge without pulsation to give smooth and quiet operation. Pump output shall be capable of lifting elevator car with rated capacity, with a speed variation of no more than five (5) percent between no load and full load. Pump shall operate under flooded suction in an accurately machined case with the clearance required to assure maximum efficiency. Hydraulic fluid by-pass shall discharge directly into storage tank.
 - E. Motor shall be squirrel-cage, drip proof, ball bearing, and induction type, with a synchronous speed not in excess of 1800 RPM. Design motor specifically for elevator service, not to exceed nameplate full load current by more than 10% and be continuously rated 120 starts per hour without exceeding a rise of 40 degrees C. Include closed transition SCR soft start.
 - F. Connect motor and pump with multiple V-belt. Size belts and sheaves for duty involved and design to prevent any metallic contact between motor and pump shaft. Provide isolation units of rubber in shear to prevent transmission of pump and motor vibration to the building. Install expanded metal sheave guard that can be easily removed for servicing and inspection.

2.14 HYDRAULIC SYSTEM

- A. Construct the storage tank of sheet steel, welded construction, and a steel cover with suitable means for filling, a minimum one-inch protected vent opening, an overflow connection, and a valve drain connection. Tank shall act as a storage tank only, and sized to pass through machine room door as shown on drawings. Provide marked gauge to monitor hydraulic fluid level. Tank shall be of capacity to hold volume of hydraulic fluid required to lift elevator to top terminal landing, plus a reserve of not less than ten gallons. Provide a baffle in the bottom of the tank to prevent entry of any sediment or foreign particles into hydraulic system. Baffle shall also minimize aeration of hydraulic fluid. Permissible minimum hydraulic fluid level shall be clearly indicated. Hydraulic fluid shall be of good grade to assure free flow when cool, and have minimum flash point of 400 degrees F. Provide initial supply of hydraulic fluid for operation of elevator.
 - 1. Thermostatically control the viscosity of the hydraulic fluid with a thermal cooling unit and temperature thermostat to maintain the fluid temperature in the reservoir, pump and valves at a constant operating viscosity.
 - 2. Provide a data plate on the tank framing indicating the characteristics of the hydraulic fluid used.
- B. Furnish and install connections between the storage tank, pump, muffler, operating valves, and cylinder complete with necessary valves, pipe supports, and fittings. All connections between the discharge side of the pump, check valve, muffler, cylinder, lowering valves shall be

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- of schedule 40 steel with threaded, flanged, or welded mechanical couplings. Size of pipe and couplings between cylinder and pumping unit shall be such that fluid pressure loss is limited to 10 percent.
- C. Do not subject valves, piping, and fittings to working pressure greater than those recommended by the manufacturer.
 - D. Support all horizontal piping. Place hangers or supports within 305 mm (12 in.) on each side of every change of direction of pipe line and space supports not over 3.0 meters (10 ft) apart. Secure vertical runs properly with iron clamps at sufficiently close intervals to carry weight of pipe and contents. Provide supports under pipe to floor.
 - 1. Provide all piping from machine room to hoistway, including necessary supports or hangers. If remote piping is underground or in damp inaccessible areas, install hydraulic piping thru PVC sleeve pipe.
 - E. Install pipe sleeves where pipes pass through walls or floors. Set sleeves during construction. After installation of piping, equip the sleeves with snug fitting inner liner of either glass or mineral wool insulation.
 - F. Install blowout-proof, non-hammering, oil-hydraulic muffler in the hydraulic fluid supply pressure line near power unit in machine room. Design muffler to reduce to a minimum any pulsation or noises that may be transmitted through the hydraulic fluid into the hoistway.
 - G. Arrange control valves to operate so hydraulic fluid flow will be controlled in positive and gradual manner to insure smooth starting and stopping of elevator.
 - H. Provide safety check valve between cylinder and pump connection which will hold elevator with specified load at any point when pump stops or pressure drops below minimum operating levels.
 - I. Provide external tank shut-off valve to isolate hydraulic fluid during maintenance operations.
 - J. Provide all pump relief and other auxiliary valves to comply with the requirements of the ASME A17.1 Section 3.19 and to insure smooth, safe, and satisfactory operation of elevator.
 - K. Furnish and adjust by-pass and relief valve in accordance with ASME A17.1 Rule 3.19.4.2.
 - L. Install check valve to hold the elevator car with rated load at any point when the pump stops.
 - M. Provide shut-off valves in the pit near the cylinder and in the machine room capable of withstanding 150 percent of design operating pressure. Each manual valve shall have an attached handle.
 - N. Conveniently locate the manual lowering valve, easily accessible, and properly identified with a red arrow and not concealed within the storage tank. Mark the operating handle in red.
 - O. Provide a low oil control feature which shall shut off the motor and pump and return the elevator to the lowest landing. Upon reaching the lowest landing, doors will open automatically allowing passengers to leave the car. Then doors shall close. All control buttons, except the door open button, shall be made ineffective.
 - P. Provide oil-tight drip pan for assembled pumping unit, including storage tank. Pan shall be not less than 16 gauge sheet steel, with one-inch sides.
 - Q. The entire hydraulic system, including muffler, shall be tested to withstand a pressure equal to twice the calculated working pressure. Submit certification that test has been performed.

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2.15 HYDRAULIC PLUNGER ASSEMBLY

- A. Design cylinder and plunger in accordance with ASME A17.1. It shall be of sufficient size to lift gross load the height specified. Factory test at a pressure equal to twice the calculated working pressure, for strength and to insure freedom from leakage. Provide bottom of cylinder head with internal guide bearing and top of cylinder head with removable packing gland. Packing gland shall permit ready replacement of packing. Victaulic type packing gland head will not be permitted.
 - 1. Provide a bleeder valve located below the cylinder flange to release air or other gases from the system.
 - 2. Equip cylinder with drip ring below the packing gland to collect leakage of hydraulic fluid.
 - 3. Bolt the cylinder mounting brackets to continuous footing channels that also support the rails and buffers.
- B. Install a flexible tubing scavenger line with an electrically operated pump between the piston drip ring and oil storage tank. Scavenger line, pump and strainers shall operate independently of hydraulic fluid pressure. Equip scavenger pump with a water float designed to prevent operation of the pump should the pit flood and designed to be manually reset. Strap the pump and reservoir to the pit channels.
- C. Plunger shall be heavy seamless steel tubing, turned smooth and true to within plus or minus .38 mm (0.015 in.) tolerance and no diameter change greater than .07 mm (0.003in.) per-inch of length. Grind the plunger surface to a fine polish finish, 12 micro-inches or finer. Where plunger is multi-piece construction, machine the joints to assure perfectly matching surfaces. No tool marks shall be visible.
 - 1. Secure plunger to underside of platform supporting beams with fastenings capable of supporting four times the weight of the plunger. The platen plate shall incorporate piston car vibration isolator as herein specified.
 - 2. Provide a stop ring welded or screwed to the bottom of plunger that shall prevent the plunger from leaving its cylinder.
 - 3. Isolate plunger head from the platen plate to prevent corrosion or electrolysis.
 - 4. Carefully protect plunger and replace if gouged, nicked or scored.
 - 5. If conditions beneath the pit floor are not adequate to support the total loading of the elevator, install reinforcing members in the pit floor.
- D. Before installation, clean entire cylinder wall of all traces of oil, grease, moisture, dirt and scale.

2.16 HYDRAULIC CYLINDER CASING

- A. The casing shall be iron or steel not less than 0.375-inch thick, at least 15.2 mm (6 in.) larger in diameter than the cylinder. The Elevator Contractor shall demonstrate to the COR that the casing has been accurately set, positioned, and plumbed to accept the plunger assembly. Close the bottom with a minimum of 15.2 mm (6 in.) of concrete.
- B. Provide PVC casing liner to fit inside steel casing. Fabricate from schedule 80 PVC pipe with watertight bottom and a top flange gasket to seal plunger flange and form a complete, watertight, electrically non-conductive encasement of the entire unit.
- C. Provide suitable well hole to accommodate casing. Coordinate the drilling of well hole and setting of the cylinder with construction of

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concrete pit. Provide watertight joint between the casing and the pit floor at bottom of pit.

- D. Base bid on drilling hole in dirt, sand, rock, gravel, loam, boulders, hardpan, water, or other obstacles. Include the removal of all dirt and debris.

2.17 CAR BUFFERS

- A. Provide a minimum of two spring buffers for each elevator that meet the requirements of ASME A17.1 Section 3.22. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on elevator. Ever installed buffer shall have a permanently attached metal plate indicating its stroke and load rating. Buffer anchorage shall not puncture pit waterproofing.
- B. Design and install buffers to provide minimum car runby required by ASME A17.1 Rule 3.4.2.
- C. Furnish pipe stanchions and struts as required to properly support the buffer.

2.18 CAR GUIDES

- A. Install on car frame four flexible sliding swivel guide shoes, each assembled on a substantial metal base, to permit individual self-alignment to the guide rails.
- B. Guide Shoes:
 - 1. Provide each shoe with renewable non-metallic gibs of durable material having low coefficient of friction and long-wearing qualities, when operated on guide rails receiving infrequent, light applications of rail lubricant. Gibs containing graphite or other solid lubricants are not acceptable.
 - 2. Flexible guide shoes of approved design, other than swivel type, may be used provided they are self-aligning on all three faces of the guide rails.
 - 3. Provide spring take-up in car guide shoes for side play between rails.
- C. Equip car with an auxiliary guiding device for each guide shoe which shall prevent the car from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

2.19 GUIDE RAILS, SUPPORTS, AND FASTENINGS

- A. Guide rails shall conform to ASME A17.1 Section 2.23.
- B. Guide rails for car shall be planed steel T-sections and weigh 22.5 kg/m (15 lb/ft).
- C. Securely fasten guide rails to the brackets or other supports by heavy duty steel rail clips.
- D. Provide necessary car rail brackets of sufficient size and design to secure substantial rigidity to prevent spreading or distortion of rails under any condition.

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1. Slotted or oversized holes shall be fitted with flat washers and shall conform to ASME A17.1 Rule 2.23.10.3.
 2. Where fastenings are over 4.2 m (14 ft) apart, rails shall be reinforced with 228 mm (9 in.) channel or approved equal backing to secure the rigidity required.
- E. Rail joints and fishplates shall be in accordance with ASME A17.1 Rule 2.23.7. Rail joints shall not interfere with clamps and brackets. Design rail alignment shims to remain in place if fastenings become loose.
- F. Guide rails shall extend from channels on pit floor to within 76 mm (3 in.) of the underside of the concrete slab or grating at top of hoistway with a maximum deviation of 3.2 mm (1/8 in.) from plumb in all directions. Provide a minimum of 19 mm (3/4 in.) clearance between bottom of rails and top of pit channels.
- G. Guide rail anchorages in pit shall be made in a manner that will not reduce effectiveness of the pit waterproofing.
- H. In the event inserts or bond blocks are required for the attachment of guide rails, the Contractor shall furnish such inserts or bond blocks and shall install them in the forms before the concrete is poured. Use inserts or bond blocks only in concrete or block work where steel framing is not available for support of guide rails. Expansion-type bolting for guide rail brackets will not be permitted.
- I. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T-section with two field coats of manufacturer's standard enamel.

2.20 NORMAL AND FINAL TERMINAL STOPPING DEVICES

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
1. Switches shall function with any load up to and including 100 percent of rated elevator capacity at any speed obtained in normal operation.
 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.
1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
 2. Switches shall be independent of other stopping devices.
 3. Switches, when opened, shall remove power from pump motor and control valves preventing operation of car in either direction.
- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

2.21 CROSSHEAD DATA PLATE AND CODE DATA PLATE

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead. Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

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2.22 WORKMAN'S LIGHTS AND OUTLETS

- A. Provide duplex GFCI protected type receptacles and lamp, with guards on top of elevator car and beneath platform.
- B. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type rated for 15 amperes and 125 volts.

2.23 TOP-OF-CAR OPERATING DEVICE

- A. Provide a cartop operating device that meets the requirements of ASME A17.1 Section 2.26.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.
- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

2.24 CAR LEVELING DEVICE

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

2.25 EMERGENCY STOP SWITCHES

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

2.26 MAIN CAR OPERATING PANEL

- A. Locate the main car operating panel in the car enclosure on the front return panel for the elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.

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- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- D. The upper section shall contain the following items in order listed from top to bottom:
1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
 2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
 3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
 4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
 5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
 6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
 7. Independent Service switch, see Section 2.28 for detailed description.
 8. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button.
 9. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.
 10. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.
 11. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters. Engrave "PUSH TO TALK" over button. Engraving to be 1/4 inch high.

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12. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- E. The service operation panel, in the lower section shall contain the following items: Provide toggle switches
1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
 2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
 3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
 4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
 5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "STOP" and "RUN".

2.27 AUXILIARY CAR OPERATING PANEL

- A. Provide an auxiliary car operating panel in the side wall of the elevator between the handrails immediately adjacent to the front entrance column strike jamb. The auxiliary car operating panel shall contain only those controls essential to passenger (public) operation. The auxiliary car operating panel faceplate shall match the main car operating panel faceplate in material and general design. Secure the faceplate with stainless steel tamperproof screws.
1. Mount door "OPEN" and door "CLOSE" buttons closest the door jamb and mount the red alarm button no lower than 875 mm (35 in.) above the finished floor. The Door Open button shall be located closest to the door jamb as required by ADA.
 2. Complete set of round car call push buttons, minimum diameter 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call button shall be legibly and indelibly identified by a floor number and/or letter not less than 12 mm (1/2 in.) high in the face of the call button corresponding to the numbers of the main car operating buttons.
 3. Cross-connect all buttons in the auxiliary car operating panels to their corresponding buttons in the main car operating panel. Registration of a car call shall cause the corresponding button to illuminate in the main and auxiliary car operating panel.
 4. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters. Engrave "PUSH TO TALK" over button. Engraving to be 1/4 inch high. Install emergency telephone system in the auxiliary car operating panel.
 5. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall

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be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.28 INDEPENDENT SERVICE

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

2.29 CAR POSITION INDICATOR

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

2.30 AUDIO VOICE SYSTEM

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice announcer units shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.
 1. Fire Service Message
 2. "Please do not block doors."
 3. Provide special messages as directed by COR.

2.31 AUTO DIAL TELEPHONE SYSTEM

- A. Furnish and install a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.
- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- F. Each elevator shall have an individual phone number.

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- G. If the operator ends the call, the phone shall be able to redial immediately.

2.32 CORRIDOR OPERATING DEVICE FACEPLATES

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.
- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

2.33 CORRIDOR OPERATING DEVICES

- A. Provide one riser of landing call buttons located between elevators as shown on contract drawings.
- B. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

2.34 CORRIDOR POSITION INDICATORS

- A. Provide LED digital position indicators directly over hoistway landing entranceways at each floor. Indicator cover plates shall consist of faceplates of stainless steel. Numerals shall be not less than 50 mm (2 inches) high. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction. When car is standing at landing with no direction established, arrows shall not be illuminated. Provide separate 2 inch arrival direction arrows for up and down direction. Provide white for up and red for down. Each corridor position indicator shall be equipped with a clearly audible gong which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car.

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2.35 HOISTWAY ACCESS SWITCHES

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Elevators with side slide doors, mount the access key switch 1830 mm (6 ft) above the corridor floor in the wall next to the strike jamb. Exposed portions of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose in the VA Medical Center. When the car is moved down from the top terminal landing, limit the zone of travel to a distance not greater than the top of the crosshead level with the top floor.
- B. Provide emergency access for all hoistway entrances, keyways elevators.

2.36 HOISTWAY ENTRANCES:

- A. Provide entrances of metal construction using cold rolled steel. Door frames shall be constructed of stainless steel. Complete entrances with sills, hanger supports, hangers, tracks, angle struts, unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.
- B. Provide one piece extruded aluminum sills with non-slip wearing surface, grooved for door guides and recessed for fascia plates. Sills shall have overall height of not less than 19 mm (3/4 in.) set true, straight, and level, with hoistway edges plumb over each other, and top surfaces flush with finished floor. Grout the sills full length after installation.
- C. Construct hanger supports of not less than 4.5 mm (3/16 in.) thick steel plate, and bolted to strut angles.
- D. Structural steel angles 76 mm x 76 mm x 9 mm (3 in. x 3 in. x 3/8 in.) shall extend from top of sill to bottom of floor beam above, and shall be securely fastened at maximum 457 mm (18 in.) on center and at each end with two bolts.
- E. Provide jambs and head soffits, of not less than 14-gauge stainless steel, for entrances. Jambs and head soffits shall be bolted or welded construction, and provided with three anchors each side. Side jambs shall be curved type. Radius of curvature shall be 89 mm (3 1/2 in.). Head jamb shall be square type, and shall overhang corridor face of side jambs by 6 mm (1/4 in.). Rigidly fasten jambs and head soffits to building structure. Provide jambs with protective covering. After installation, protect jambs and head soffits to prevent damage to finish during construction. Solidly grout jambs.
- F. Provide 14-gauge sheet steel fascia plates in hoistway to extend vertically from head of hanger support housing to sill above. Plates shall be the same width as the door opening of elevator and adequately reinforced to prevent waves and buckles. Below bottom terminal landing and over upper terminal landing provide shear guards beveled back to and fastened to the wall.
- G. Provide hoistway entrance with flush two speed side slide hoistway doors for elevators. Door panels shall be not less than 16-gauge stainless steel, flush type construction, and not less than 32 mm (1 1/4 in.) thick. Wrap stainless steel around the leading and trailing

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edges of the door panel. Top and bottom of door panels shall have continuous stiffener channels welded in place. Reinforcement of the door panels shall be approximately 1.0 mm (0.04 in.) in thickness and of the hat section type. At bottom of each and every panel, provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib. Reinforce each door panel for hangers, interlock mechanism, drive assembly, and closer. One door panel for each entrance shall bear a BOCA label, Underwriters' label, or in lieu of this, labels from other accredited test laboratories may be furnished provided they are based on fire test reports and factory inspection procedures acceptable to the COR. Fasten sight guard of 14-gauge stainless steel, extending full height of panel, to leading edge of fast speed panel of two-speed doors.

- H. Provide "escusion" hole in door for drop key to open doors.
- I. Provide hangers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on malleable iron or steel brackets. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.
- J. Do not use hangers that are constructed integrally with the door panels.
- K. Provide raised numerals on cast, rear mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- L. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

2.37 ELECTRIC INTERLOCKS

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.
- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.
- C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2, or equivalent.
 - 1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.

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- D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

2.38 CAR FRAME

- A. Car frame shall conform to the requirements of ASME A17.1 Section 2.15, constructed of steel plates and structural shapes securely riveted, bolted, or welded together. Iron casting shall not be permitted. The entire assembly shall be rugged construction, and amply braced to withstand unequal loading of platform. Car frame members shall be constructed to relieve the car enclosure of all strains. Balance car front to back and side to side. Provide balancing weights and frames, properly located, to achieve the required true balance.
- B. Provide a bonding wire between frame and plunger.

2.39 CAR PLATFORM

- A. Construct the car platform to comply with all the requirements of ASME A17.1 Section 2.15.5. The platform shall be designed to withstand the forces developed under the loading conditions specified. Provide car entrances with extruded aluminum sill or better with machined or extruded guide grooves. Cover underside and all exposed edges of wood filled platform with sheet metal of not less than 27-gauge, with all exposed joints and edges folded under. Fire resistant paint is not acceptable. Platform shall have flexible composition flooring not less than 3 mm (1/8 in.) thick as indicated on the Drawings. Adhesive material shall be type recommended by manufacturer of flooring. Lay flooring flush with threshold plate and base.
- B. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).
- C. Isolate the platform from the car frame by approved rubber pads or other equally effective means.
- D. Provide adjustable diagonal brace rods to hold platform firmly within car suspension frame.
- E. Provide a bonding wire between frame and platform.

2.40 CAR ENCLOSURE

- A. Car enclosure shall have a dome height inside the cab of 2440 mm (8 ft).
- B. Securely fasten car enclosure to platform by through bolts located at intervals of not more than 457 mm (18 in.) running through an angle at the base of panels to underside of platform.
- C. Front return wall panel, entrance columns, entrance head-jamb, and transom shall be 14-gauge stainless steel. Transom shall be full width of cab. Side and rear walls shall be constructed of 14-gauge cold rolled steel. Coat exterior of walls with mastic sound insulation material approximately 2.5 mm (.09375 in.) thick followed by a prime coat of paint.
- D. Side and rear walls of passenger elevators may have raised panels covered in fire rated materials approved for use in elevator interior.

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- E. Side and rear walls of service elevators, up to the center line of the top handrail, shall be covered with stainless steel. Side and rear walls to the ceiling shall be covered with stainless steel applied directly to the cab walls or raised panels. Submit a method of fastening panels to steel walls.
- F. Construct canopy of not less than 12-gauge steel.
- G. Provide car top railings.
- H. Provide a hinged top emergency exit cover. Exit shall be unobstructed when open and shall have mechanical stops on the cover. Provide a exit switch to prevent operation of the elevator when the emergency exit is open.
- I. Provide duplex, GFCI protected receptacle in car. Locate flush-mounted receptacle on the centerline of the main car operating panel, 150 mm (6 in.) above the car floor.
- J. Lighting for passenger/service elevators:
 - 1. Provide aluminum hanging ceiling frame. Construct frame of .125 in. x 1.50 in. x 1.50 in. "T" and "L" sections, divide ceiling into six panels.
 - 2. Provide LED illuminated car light fixtures above the ceiling panels. Maintain a minimum light level of 50-foot candles at 914 mm (36 in.) above the finished floor.
- K. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan with rated air displacement of 250 cfm and 400 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in the service panel.
- M. Provide car enclosure with two sets of handrails with centerlines 750 mm and 1050 mm (30 in. and 42 in.) above the car floor.
 - 1. Locate handrails 38 mm (1.50 in.) from cab wall. Install handrails on side and rear walls. Conceal all handrail fastenings. Handrails shall be removable from inside the car enclosure.
 - 2. Provide service elevators with flat stock handrails with the ends at the entrance turned back to the wall.
- N. Provide passenger car with single speed center opening horizontal sliding doors.
- O. Provide one set of protective pads for service elevator of sufficient length to completely cover two sides, rear walls and front return of cab interior. Pads shall consist of a minimum of 6 mm (.25 in.) thick glass fiber insulation securely sewn between flame resistant vinyl coated coverings. Color of the covering shall be approved by the Resident Engineer. Provide stainless steel pad buttons or hooks, spaced at intervals of not more than 150 mm (18 in.) to adequately support pads.

2.41 POWER DOOR OPERATORS:

- A. Provide a high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The

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door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. The closing speed of the doors shall be .3 m (1 ft) per second. A reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings. Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be torsion spring type.

- B. Design the door operator so that in case of interruption or failure of the electric power from any cause, it shall permit emergency manual operation of the car door and hoistway door from within the car, only in the door zone. Out of door zone, doors are restricted to 100 mm (4 in.) opening.
 - 1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
 - 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. **Do not provide door nudging.**
 - 1. If an obstruction of the doors should not activate the photo-electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.
- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine work of other trades on which the work of this Section depends. Report defects to the COR in writing which may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder and guard.

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- C. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access stairs and door.
- D. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- E. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Elevator Contractor requires changes to accomplish their work, he must make arrangements, subject to approval of the Contracting officer and include cost in their bid. Where applicable, locate controller near and visible to its respective hydraulic pump unit. Work required prior to the completion of the elevator installation:
 - 1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
 - 2. Provide light and GFCI outlets in the elevator pit and machine room.
 - 3. Furnish electric power for testing and adjusting elevator equipment.
 - 4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
 - 5. Supply power for cab lighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.
 - 6. Machine room enclosed and protected from moisture, with self closing, self locking door and access stairs.
 - 7. Provide fire extinguisher in machine room.
- F. Supply for installation, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

3.2 SPACE CONDITIONS

- A. Attention is called to overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and obtained by the Contractor, subject to approval by COR. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.
- B. Where concrete beams, floor slabs or other building construction protrude more than 4 in. into hoistway; bevel all top surfaces of projections to an angle of 75 degrees with the horizontal.

3.3 INSTALLATION

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.

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- D. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- F. Grout sills and hoistway entrance frames.

3.4 ARRANGEMENT OF EQUIPMENT

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hydraulic pump unit.

3.5 WORKMANSHIP AND PROTECTION

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.
- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.
- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- F. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

3.6 CLEANING

- A. Clean machine room and equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance, remove protective covering from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

3.7 PAINTING AND FINISHING

- A. Hydraulic pump assembly shall be factory painted with manufacturer's standard finish and color.
- B. Controllers, car frames and platforms, beams, rails and buffers, except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.
- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.

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- D. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- E. Elevator pump units, controllers, main line shunt trip circuit breakers, bolster channels, and cross heads of cars shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.
- F. Hoistway Entrances of Passenger and Service Elevators:
 - 1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel.
 - 2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.
- G. Elevator Cabs for Elevators:
 - 1. Interior and exterior steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.
 - 2. Interior steel surfaces shall be factory finished with one coat of baked on enamel or proxylin lacquer. Color shall be selected by COR from manufacturer's standard colors.
 - 3. Give exterior faces of car doors one finish coat of paint of medium gray color.

3.8 PRE-TESTS AND TESTS

- A. Pre-test the elevators and related equipment in the presence of the COR or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by COR.
 - 1. Procedure outlined in the Inspectors Manual for Hydraulic Elevators, ASME A17.2 shall apply.
 - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
 - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
 - 2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, oil pressure gauge, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
 - 3. If during the inspection process the Inspector determines the need, the following instruments shall be available within a four-hour period: Megohm meter, vibration meter, sound meter, and a light meter.
- B. Inspection of workmanship, equipment furnished, and installation for compliance with specification.
- C. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall

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- consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- D. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load and no load in the elevator. Speed shall be determined by certified tachometer. The actual measured speed of the elevator with all loads in either direction shall be within five (5) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
 - E. The amp readings for the car in the up direction at full load shall not exceed the amp readings on the elevator motor.
 - F. Temperature Rise Test: The temperature rise of the pump motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within 5 degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
 - G. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car and with contract load in car in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
 - H. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.
 - I. Safety Devices Tests: Safety devices shall be tested as required by ASME A17.1 Section 8.10.
 - J. Overload Devices: Test all overload current protection devices in the system at final inspection.
 - K. Limit Stops:
 - 1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
 - 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
 - L. Working Pressure: Verify working pressure of the hydraulic system by pressure gauge placed in the system line. Take readings with no load and full load in car.
 - M. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.

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- N. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
- O. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- P. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the COR.
- Q. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
- R. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the COR.

3.9 INSTRUCTION OF VA PERSONNEL

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour work day. Instruction shall commence after completion of all work and at the time and place directed by the COR.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the COR in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the COR. This maintenance service shall run concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanic and Apprentices employed and supervised by the company that is providing guaranteed period of service on the elevator equipment specified herein.
- B. This contract will cover full maintenance including emergency call back service, inspections and servicing the elevators listed in the schedule of elevator. The Elevator Contractor shall be required to perform the following:
 - 1. Bi-weekly systematic examination of equipment.

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2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.
 3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
 4. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, and signal system shall be cleaned, lubricated and adjusted.
 5. Guide rails and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
 6. Maintain the performance standards set forth in this specification.
 7. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
 8. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the COR or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the COR.
- F. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all bi-weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

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**SECTION 31 20 11
EARTHWORK (SHORT FORM)**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

- A. Unsuitable Materials:
1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
 2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
 3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from reference borings and design requirements, excavate to acceptable strata subject to COR's approval.
- B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.
- C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure as indicated in the soils report.
- D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas.

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- C. Furnish to COR, soil samples, suitable for laboratory tests, of proposed off site or on site fill material.
- D. Qualifications of the commercial testing laboratory or Contractor's Testing facility shall be submitted.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):
 2004.....American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):
 T99-10.....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
 T180-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop
- D. American Society for Testing and Materials (ASTM):
 C33-03.....Concrete Aggregate
 D698-e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort
 D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve
 D1556-00.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method
 D1557-09.....Laboratory Compaction Characteristics of Soil Using Modified Effort
 D2167-94 (2001).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
 D2487-06.....Standard Classification of Soil for Engineering Purposes (Unified Soil Classification System)
 D6938-10.....Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
- E. Standard Specifications of Kansas State Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 SOILS INVESTIGATION

- A. A copy of the soil investigation for this site is included in the specifications. Bidders shall familiarize themselves with this report and take into account all conditions in preparing their bid. Contractor shall follow all procedures outlined in the soil report.

2.2 MATERIALS:

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
 1. Under concrete slab, granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C33 with a maximum of 3 percent by weight passing ASTM D1140.

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2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Seed: Grass mixture comparable to existing turf delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- E. Sod: Comparable species with existing turf. Use State Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 19 mm to 32 mm (3/4 inch to 1 1/4 inches) excluding top growth. There shall be no broken pads and torn or uneven ends
- F. Requirements For Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method 5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site. Material shall not be brought on site until tests have been approved by the COR.
- G. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:
- | | |
|---------|------------------------------------|
| Red: | Electric |
| Yellow: | Gas, Oil, Dangerous Materials |
| Orange: | Telephone and Other Communications |
| Blue: | Water Systems |
| Green: | Sewer Systems |
| White: | Steam Systems |
| Gray: | Compressed Air |
- H. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.
- I. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m (3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

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- J. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the COR. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left. C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7'-6") of utility lines if such removal is approved in advance by the COR. Remove materials from the Medical Center. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlapped in accordance with the latest issue of the, "American Standard for Nursery Stock", of the American Association of Nurserymen, Inc. Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semi-annually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus and 5 percent potash. Maintain plants moved to permanent positions as specified for plants in temporary locations until the conclusion of the contract. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain, than the farthest extension of their limbs.
- C. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the COR. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.
1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest

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part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center Cemetery Property.

- D. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
 2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support in compliance with Specification Section 31 23 23.33, FLOWABLE FILL, under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.
- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the COR should be contacted to consider the use of flowable fill. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction.
- C. Blasting: Blasting shall not be permitted.
- D. Building Earthwork:
1. Excavation shall be accomplished as required by drawings and specifications.
 2. Excavate foundation excavations to solid undisturbed subgrade.
 3. Remove loose or soft material to solid bottom.
 4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete, poured separately from the footings.
 5. Do not tamp earth for backfilling in footing bottoms, except as specified.
- E. Trench Earthwork:
1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheet piling and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
 - c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.

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- d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the COR.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
 - g. Bedding shall be of the type and thickness shown.
2. Sanitary and storm sewer trenches:
- a. Trench width below a point 150 mm (6 inches) above top of the pipe shall be 600 mm (24 inches) for up to and including 300 mm (12 inches) diameter and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
 - b. The bottom quadrant of the pipe shall be bedded on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
 - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one-sixth of pipe diameter below the pipe of 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
 - c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
 - d. Use granular fill for bedding where rock or rocky materials are excavated.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
 - g. Bedding shall be of the type and thickness shown.
- F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials that are determined by the COR as unsuitable, and replace with acceptable material. If there is a

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question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.

- G. Finished elevation of subgrade shall be as follows:
1. Pavement Areas - bottom of the pavement or base course as applicable.
 2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by COR.
- B. Proof-rolling Existing Subgrade: - Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. Notify the COR a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the COR. Rutting or pumping of material shall be undercut as directed by the COR. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- C. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the COR. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer as indicated in the soils report. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure.
- D. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

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- E. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the COR sufficiently in advance of the opening of any excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet) at a minimum five percent (5%) slope.
- D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the COR at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.
- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 LAWN AREAS:

- A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by COR before seeding or sodding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated by broken lines are believed approximately correct but are not guaranteed.

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- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m² (25 pounds per 1000 square feet).
- D. Seeding: Seed at a rate of 2 kg/100 m² (4 pounds per 1000 square feet) and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 225 kg/m (150 pounds per foot) of roller width.
- E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 225 kg/m (150 pounds per foot) of the roller width to improve contact of sod with the soil.
- F. Watering: The COR is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. COR will be responsible for sod after installation and acceptance.

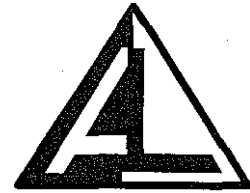
3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- C. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center.

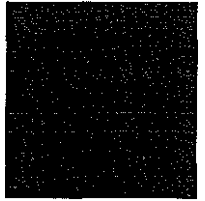
- - - E N D - - -



GEOTECHNICAL REPORT

ALLIED
LABORATORIES

A Department of Professional
Engineering Consultants, P.A.



VETERANS ADMINISTRATION HOSPITAL

PRIMARY CARE EXPANSION

5500 EAST KELLOGG AVENUE

WICHITA, KANSAS

Prepared For:

HOWARD & HELMER ARCHITECTURE

WICHITA, KANSAS

September, 2011

Allied Project No: 74-11413-1353

ALLIED LABORATORIES

(316) 262-6457 • 350 South Washington • Wichita, KS 67202



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**INTRODUCTION**

This report presents the results of a geotechnical study for the proposed Primary Care Expansion at the VA Complex located at 5500 East Kellogg Avenue in Wichita, Kansas as shown on Figure 1. The study was conducted to develop geotechnical recommendations for project design. It is intended for the exclusive use of the client for the referenced project.

A field exploration program was conducted to obtain information on the subsurface conditions. Samples obtained during the field investigation were tested in the laboratory to determine physical and engineering characteristics of the in-situ soils. Field exploration and laboratory test results were analyzed to develop geotechnical recommendations for the proposed construction. All field and laboratory testing was performed under the direction of a Professional Engineer.

The following sections present our field exploration, laboratory test results, and conclusions and recommendations for project design based on the project information available at the time of this report. If structure locations, elevations, loads, cut and fill depths, or other conditions change during design, the conclusions and recommendations may need to be re-evaluated and adjusted.

PROPOSED CONSTRUCTION

We understand the proposed construction consists primarily of a two story, slab on grade structure. The structure is anticipated to have light to moderate foundation loads. Maximum foundation loads of 6 kips per foot for continuous strip footings and 150 kips for isolated columns were estimated for the purposes of this report. Finished floor elevation is anticipated to be near existing grade requiring minimal fill to achieve design grades. Fills on the order of 2 to 3 feet were estimated to achieve design grades for the building pad.

FIELD EXPLORATION

The field exploration conducted on August 26, 2011 consisted of 4 exploratory borings. The borings were drilled to depths of 15 feet with a Mobile Drill 8-31 drill rig using 6 inch continuous flight auger. Subsurface conditions in the exploratory borings were logged in the field by Allied Laboratories personnel referencing ASTM D-2488 procedures. Water level measurements were obtained in the borings shortly after completion of drilling and 24 hours after drilling.

□

Boring locations were determined by Allied Laboratories drilling crew by tape measuring from existing site features and estimating right angles. Approximate boring locations are shown on the Boring Location Sketch (Figure 2). Ground surface elevations at the boring locations were determined by the drilling crew using a level survey referencing the fire hydrant north of the site with an assumed elevation of 100.0. Boring locations and elevations determined by the drilling crew are approximate.



Samples of the subsurface soils were primarily obtained using a standard 2-inch O.D. splitspoon sampler. The sampler was driven into the strata using a 140-pound hammer falling 30 inches. The number of blows required to advance the sampler three successive 6-inch increments is recorded. The total number of blows used to advance the sampler the second and third 6-inch increment is the penetration resistance value (N). Standard Penetration tests were performed referencing ASTM D-1586. One relatively undisturbed sample was obtained by hydraulically pushing a 3 inch diameter Shelby tube referencing ASTM D-1587 procedures. Grab and bulk samples may have been obtained from auger cuttings during drilling.

LABORATORY TESTING

Soil samples obtained during the field exploration were observed and visually classified referencing ASTM D-2487 which is based on the Unified Soil Classification System. Selected samples were tested to determine engineering and physical properties. Tests were performed referencing current ASTM procedures unless otherwise noted on the attached figures. Tests performed included moisture content, Atterberg Limits, dry unit weight and unconfined compression tests. Laboratory test results are summarized on the attached boring logs and figures.

SITE CONDITIONS

This section presents brief descriptions of the soil, bedrock, groundwater and other conditions encountered in the exploratory borings and observed at the site. The attached Boring Logs should be reviewed for additional information on the subsurface conditions at each boring location. Sharp transitions between various soil/bedrock types are presented on the boring logs. However, soil transitions may occur gradually and depths to the transitions are approximate. The borings are based on visual observations and periodic sampling. Additional sampling, testing and Petrographic analysis may provide a different classification of soil and bedrock types.

GENERAL

The project site is in a developed area. At the time of the field exploration, the area of the proposed addition consisted primarily of landscaped lawns, walkways and pavement. The site surface in the area of the proposed addition was relatively flat with slight slopes. The subsurface profile in the borings generally consisted of clay soils overlying shale bedrock to the depth investigated. Shallow existing fills were identified in the borings although deeper fills may be present at this site due to the previous construction and utility lines. Groundwater was not encountered in the borings during drilling or shortly after drilling.



EXISTING FILL

Existing fill was encountered at all boring locations. The thickness of the fill at the boring locations ranged from approximately 2.5 to 3 feet although deeper fills may be present at the site due to previous construction and utility lines. The existing fill consisted primarily of clay soils which were generally characterized as lightly moist with a firm consistency.

SOILS

The natural soils consisted primarily of clay soils to the depth investigated although calcareous nodules were present in portions of the clay soils. The clay soils at the boring locations were generally characterized as lightly moist to moist with a stiff to very stiff consistency. Standard penetration values ranging from 11 to 22 blows per foot of penetration were obtained in the clay soils. Unconfined compressive strengths of 3,222 and 17,604 psf were obtained on the samples tested. The clay soils were generally characterized as having a medium to high plasticity. Liquid limit values ranging from 40 to 54 and plasticity index values ranging from 23 to 33 were obtained on the samples tested.

BEDROCK

Shale bedrock was encountered in the lower portions of the borings at depths ranging from approximately 7 to 8 feet below the existing ground surface. The shale bedrock was generally characterized as weathered to highly weathered with a very stiff consistency. Standard penetration values ranging from 13 to 23 blows per foot of penetration were obtained in the shale bedrock.

GROUNDWATER

Groundwater was not observed in the borings during drilling or shortly after drilling. Groundwater in this type of formation is typically encountered as seepage water which is usually present at the soil/bedrock interface or in weathered zones in the bedrock although groundwater can also be present in the clay soils above the bedrock.

The water levels presented may not necessarily indicate where water will be encountered during construction. Seepage zones may be present at various depths in the soils and bedrock during wet periods or at various times of the year. Groundwater levels may also fluctuate several feet depending on climatic conditions, time of year, surface runoff, water levels in nearby streams, and other factors beyond the scope of this report. Additional water may accumulate in borings or excavations left open for longer periods.



CONCLUSIONS AND RECOMMENDATIONS

Geotechnical recommendations for the proposed construction based on the subsurface conditions encountered in the borings at the locations and times indicated are presented in the following sections. The recommendations are based on an interpretation of the project site conditions from the information obtained in the exploratory borings. Adjustments to these recommendations may be required if the proposed construction changes, or subsurface conditions are encountered other than described in this report.

GENERAL

Exploratory boring results indicate the subsurface conditions at the boring locations consist primarily of stiff clay overlying weathered shale bedrock to the depth investigated. We anticipate conventional spread footings are feasible for the proposed addition although over-excavation and re-compaction of existing fill may be required due to the previous construction. The extent of over-excavation will not be known until construction. A layer of stabilized subgrade will also be necessary for floor slabs constructed at this site due to the high plasticity shale.

SITE GRADING

Site grading plans should be designed to provide positive drainage away from all structures, slabs-on-grade, pavements and sidewalks. A minimum slope of 2 percent is recommended for landscaped areas. Positive drainage should also be provided in pavement and sidewalk areas to the extent practicable within ADA requirements. All downspouts should be designed to discharge a minimum of 5 feet away from structures.

SUBGRADE PREPARATION

Demolition of existing pavement walkways and appurtenances and over-excavation of existing fill due to previous construction will be required for construction at this site. All soft soil, unsuitable existing fill and deleterious materials should be *removed* prior to construction. After demolition and stripping, the exposed subgrade should be proof-rolled by the contractor using a loaded scraper or front-end loader to determine soft areas requiring additional over-excavation. The proof-roll should be observed by a qualified engineer or technician under the direction of a Professional Engineer.

After over-excavation, the exposed subgrade should then be scarified to a minimum depth of 8 inches, moisture conditioned and re-compacted to requirements outlined below in the engineered fill section of this report. Shoring of the existing foundations may be required to protect the existing structure and footings if over-excavations of existing fill or excavation for the elevator pit extend below the existing foundations.



ENGINEERED FILL

All new engineered fill should consist of clean soils free of debris and deleterious materials. The on-site soils may be used for general fill exclusive of *select fill* zones if it is free of debris and deleterious materials. All imported fill should consist of clean soils with a maximum plasticity index of 30, or select fill.

Select fill should consist of Low Volume Change (LVC) materials including limestone gravel (KDOT Grading AB-3), limestone screenings, or natural LVC materials. Natural LVC material consists of sandy clay, clayey sand or similar soils with a minimum of 30 percent passing the No. 200 sieve and a plasticity index between 5 and 15. The lower plasticity index may be waived if the fill is placed in confined conditions (i.e. inside stem walls).

All engineered fill should be placed under controlled conditions with observation by a qualified Engineering Technician under the direction and supervision of a licensed Professional Engineer. The following minimum compaction requirements and moisture conditioning are recommended based on the Standard Proctor (ASTM D-698).

Compaction Recommendations

- | | |
|--|-----------------------------|
| • Footings, Stabilized Pavement Subbase | 98 % of Maximum Dry Density |
| • Structural Fill, Pavement Subgrade, etc. | 95 % of Maximum Dry Density |
| • Non-Structural Fill and Backfill: | 90 % of Maximum Dry Density |

Moisture Recommendations

- | | |
|--------------------------------------|--|
| • Fat Clay, Lean Clay | Optimum Moisture Content to + 4% |
| • Sandy Clay, Clayey Sand, LVC, Etc. | - 3 to + 3 % of Optimum Moisture Content |
| • Sands, Gravel | At Workable Moisture Content |

All fill should be placed in horizontal lifts with a maximum loose lift thickness of 9 inches or less. Each lift should be a consistent thickness and smoothly graded prior to compaction. Thinner lifts may aid compaction for energy sensitive soils (i.e. clay), or if light compaction equipment is used. Moisture sensitive soils (i.e. silt) may require stricter moisture control to achieve compaction. Expansive clays should not be compacted more than 5 percent *above* the minimum recommended compaction. New engineered fill should extend a minimum of 5 feet outside the building footprint and a minimum of 2 feet outside pavement areas.



SHALLOW FOUNDATIONS

Based on the proposed construction, we anticipate conventional spread footings placed on natural soils or new engineered fill as outlined in the subgrade preparation and engineered fill sections of this report may be used for the proposed structure.

Spread footings placed on the natural clay soils or new engineered fill should be designed for an allowable soil bearing capacity of 2500 psi based on a minimum theoretical factor of safety against shear failure on the order of 3. Minimum footing widths of 14 inches for continuous spread footings, and 30 inches for isolated column footings are recommended. All exterior footings, and interior footings under unheated areas should be placed a minimum of 42 inches below finished grade to reduce the potential for adverse affects due to frost and moisture variations of the near surface soils.

:

Total primary settlement is estimated to be approximately 1 inch. Differential settlement is estimated to be 1/2 the total settlement. These settlements are approximate based on assumed footing details and depths. Additional settlement analysis may be warranted depending on final footing design.

Part of the new construction will be connected to an existing building. Project design should account for some differential movement between the existing structure and new addition. Shallow footings constructed near the existing building should be placed at approximately the same elevation as the existing footings. Continuous strip footings should be founded a minimum of one footing width away from the existing footing to reduce overlap of stresses. Isolated pad footings should be founded a minimum of 2 feet away from the existing footings.

Footing excavation should be performed to avoid disturbing the in-situ soils below the bearing elevation. Hand excavation should be used to remove slough, if necessary. Concrete should be placed for footings as soon as practicable after excavation to avoid drying or wetting of the exposed soils. If the bearing soils are disturbed, allowed to dry, or are wetted by rain or seepage water, remove the affected soil and extend the footings. Alternately, the over-excavated soil may be replaced with new engineered fill.

All footing excavations should be observed by a qualified Geotechnical Engineer or Engineering Technician to ensure the bearing soils will meet the recommended bearing capacity. Over-excavation and replacement of some soft soils and/or existing fill may be required at this site due to previous construction.



FLOOR SLABS

Based on the subsurface conditions encountered at the boring locations, we recommend a minimum of 24 inches of select fill be placed below all at grade floor slabs to reduce the potential for heave of the near surface soils and provide a homogenous base. Lower portions of the fills below the select fill zones may consist of on-site soils, imported general fill, or select fill. Prior to placing the select fill (LVC) or new engineered fill, the exposed subgrade should be scarified, moisture conditioned, and re-compacted to the requirements of the Subgrade Preparation and Engineered Fill sections of this report.

In addition to the select fill, a minimum of 4 inches of a sand or gravel leveling course/moisture barrier is recommended for at grade slabs with moisture sensitive floor coverings. The *leveling* course/moisture barrier should consist of clean, medium to coarse grained sand, or clean gravel/rock. An appropriate synthetic moisture barrier should also be used for moisture sensitive floor coverings as recommended by the floor covering manufacturer.

All utility lines entering the building should be sealed to prevent migration of surface and subsurface water and subsequent wetting of the subgrade soils below the floor slabs. The utility lines should be sealed from the building foundation to a minimum of 3 feet outside the building foundation. The seal may consist of clay soils with a minimum plasticity index of 25 or lean concrete.

The above recommendations provide for approximately 32 to 36 inches of a stabilized/moisture conditioned zone below the floor slab. These recommendations are intended to reduce the potential for floor slab movement due to shrink and swell of the clay soils without adding undue costs to the project. However, some differential *movement* may still occur between floor slabs and foundations due to shrink/swell of the clay soils and/or differential settlement between the foundations and floor slabs.

The above recommendations are anticipated to reduce the potential for floor slab *movement* to approximately 1 inch under typical conditions. The potential for heave of the floor slabs could be further reduced by placing additional select fill below the floor slabs. The potential for damage due to relative differential movement between the footings and floor slab may be reduced by isolating the floor slab from all bearing walls and columns to allow unrestrained vertical *movement* and to restrict load transfer to and from the structure.



The floor slab recommendations presented are meant to address relative movement between floor slabs and foundations due to typical moisture variations in the subsurface soils beneath the structure. These recommendations do not address the potential for significant differential movement due to extreme moisture changes caused by excessive drying or saturation of the subgrade soils.

Causes for excessive moisture changes can include under-floor vents or heating ducts, leaking utility lines, poor surface or subsurface drainage, inadequate sealing of joints, refrigeration, and others. The recommendations presented may need to be re-evaluated and adjusted if the project includes items which can contribute to excessive moisture changes in the subsurface soils. Additional subgrade preparation, select fill, and other preventative measures may be required.

SEISMIC

The subsurface conditions in the borings indicate that stiff to very stiff clay overlying highly weathered shale bedrock are present at this site. The average standard penetration value in the clay soils and shale bedrock is anticipated to be in excess of 15 blows per foot of penetration. Based on the exploratory boring results and our experience with this area, we estimate the site should be characterized as Class D for seismic design according to the IBC site classification definitions outlined in Table 1615.1.1.

EXCAVATION SLOPES

All excavations should be constructed and/or shored according to local, state, federal and OSHA requirements. Each excavation must be evaluated during construction by the responsible person to determine appropriate sloping, shoring and excavation techniques. Maximum OSHA recommended slopes for temporary excavations less than 20 feet deep with simple slopes include the following: Stable Rock - vertical, Type A (stiff soils) - 3/4 H to 1 V, Type B (medium stiff soils) - 1 H to 1 V, Type C (soft soils/sands) - 1.5 H to 1 V. These classifications are presented for general information and preliminary design only. OSHA regulations should be reviewed for details regarding soil strengths, sloping/shoring requirements and other guidelines.

GENERAL NOTES AND LIMITATIONS

Geotechnical recommendations are based on periodic sampling in widely spaced, small diameter borings. Subsurface conditions may vary from those encountered in the borings. This may require engineering judgment and adjustments to the geotechnical recommendations during construction. A Geotechnical Engineer should be retained for the construction monitoring to assure subsurface conditions are similar or the required adjustments are made.



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High plasticity materials with moderate to high volume change potential are present at this site. These types of soils are generally stable at constant moisture content, but can expand or consolidate with moisture variations. The volume change potential of soils can change erratically in both vertical and lateral extent. Moisture changes also occur erratically resulting in conditions that cannot always be predicted. The recommendations presented are based on our experience with soils in this area. The owner should be aware that there is a risk for construction on these types of soils.

Performance of the building will depend on following the design recommendations and proper maintenance after construction is complete. Since water is the main cause of volume change of these soils, it is necessary that changes in moisture content be kept to a minimum. This may require restricted watering of lawns and landscaping near the structure, and positive surface and subsurface drainage away from the building foundation, pavements and floor slabs.

The project site is in a developed area. Over-excavation and replacement of existing fill and/or extending footings which are not identified in this report may be required at this site due to the previous construction. Project plans and specifications should have a contingency for over-excavation and replacement of existing fill and/or extending footings due to the previous construction.

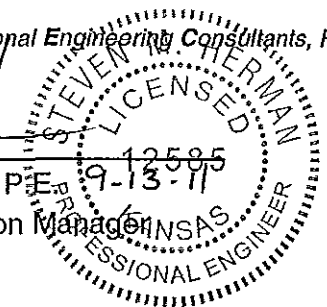
The conclusions and recommendations presented are based on the data obtained from the borings at the locations indicated. No other warranties or guarantees are intended. The nature and extent of subsurface conditions may vary across the site. If subsurface conditions are encountered other than described in this report, the recommendations presented may need to be re-evaluated and adjusted.

Prepared by:

ALLIED LABORATORIES

Department of Professional Engineering Consultants, P.A.

Steven M. Herman, P.E.
Geotechnical Division Manager



attachments



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WICHITA, KANSAS

APPENDIX

FIELD EXPLORATION AND LABORATORY TEST RESULTS

*VETERANS ADMINISTRATION PRIMARY CARE EXPANSION
5500 EAST KELLOGG
WICHITA, KANSAS*

Allied Project No: 74-11413-1353

SITE LOCATION MAP _____	Figure 1
BORING LOCATION SKETCH _____	Figure 2
SUMMARY OF EXPLORATORY BORINGS _____	Figure 3
EXPLORATORY BORING LOGS _____	Figure 4-7
BORING LEGEND _____	Figure 8
SUMMARY OF LABORATORY INDEX TESTS _____	Figure 9
LIQUID AND PLASTIC LIMITS TEST REPORTS _____	Figure 10
UNCONFINED COMPRESSION GRAPHS _____	Figure 11-12
SOIL CLASSIFICATION CHART _____	Figure 13



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SITE LOCATION MAP

VETERANS ADMINISTRATION PRIMARY CARE EXPANSION - 5500 E KELLOGG AVE - WICHITA, KS
ALLIED PROJECT NO: 74-11413-1353

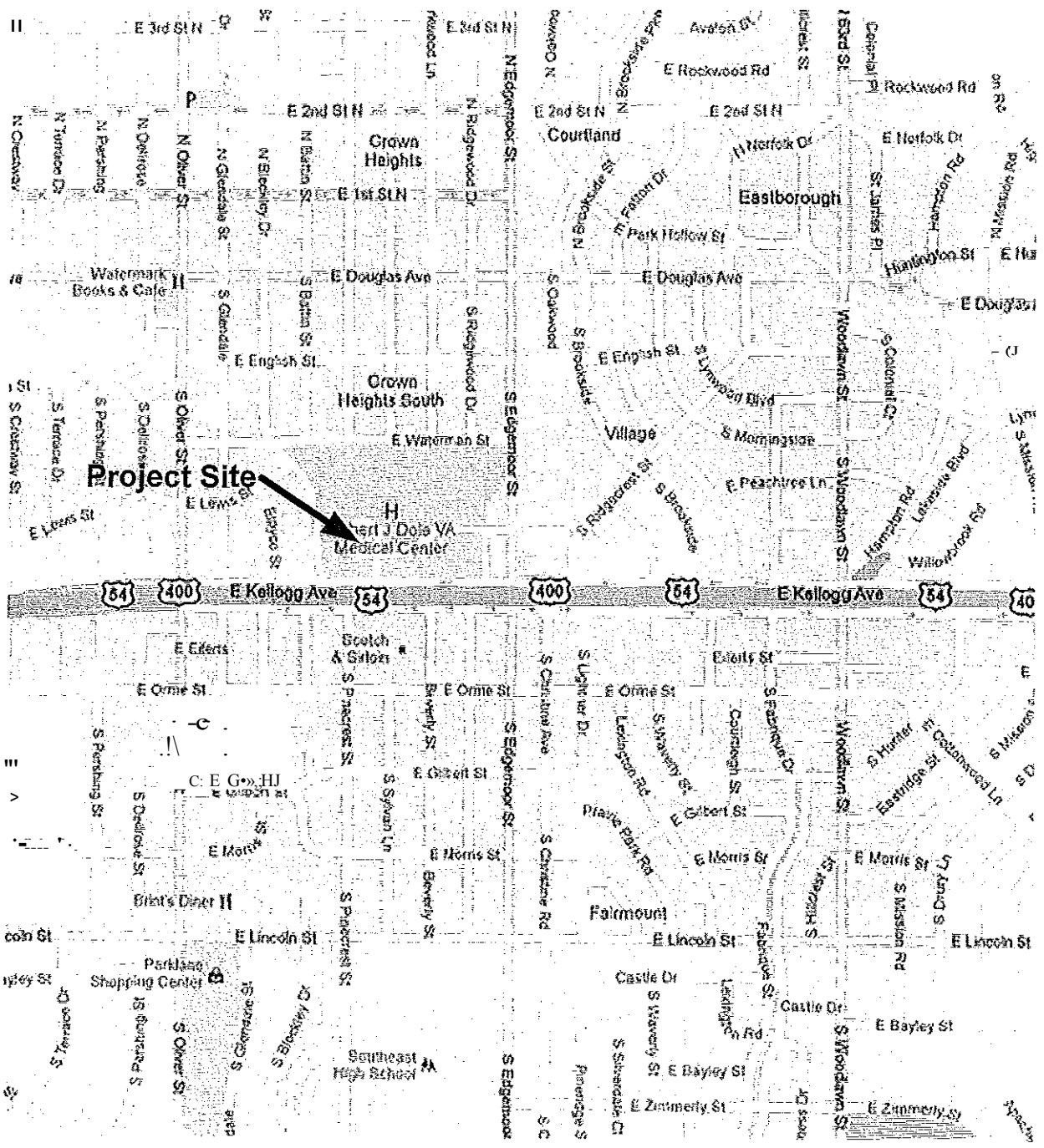


Figure 1



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WICHITA, KANSAS

BORING LOCATION SKETCH

VETERANS ADMINISTRATION PRIMARY CARE EXPANSION-5500 E KELLOGG AVE - WICHITA, KS
ALLIED PROJECT NO: 74-11413-1353

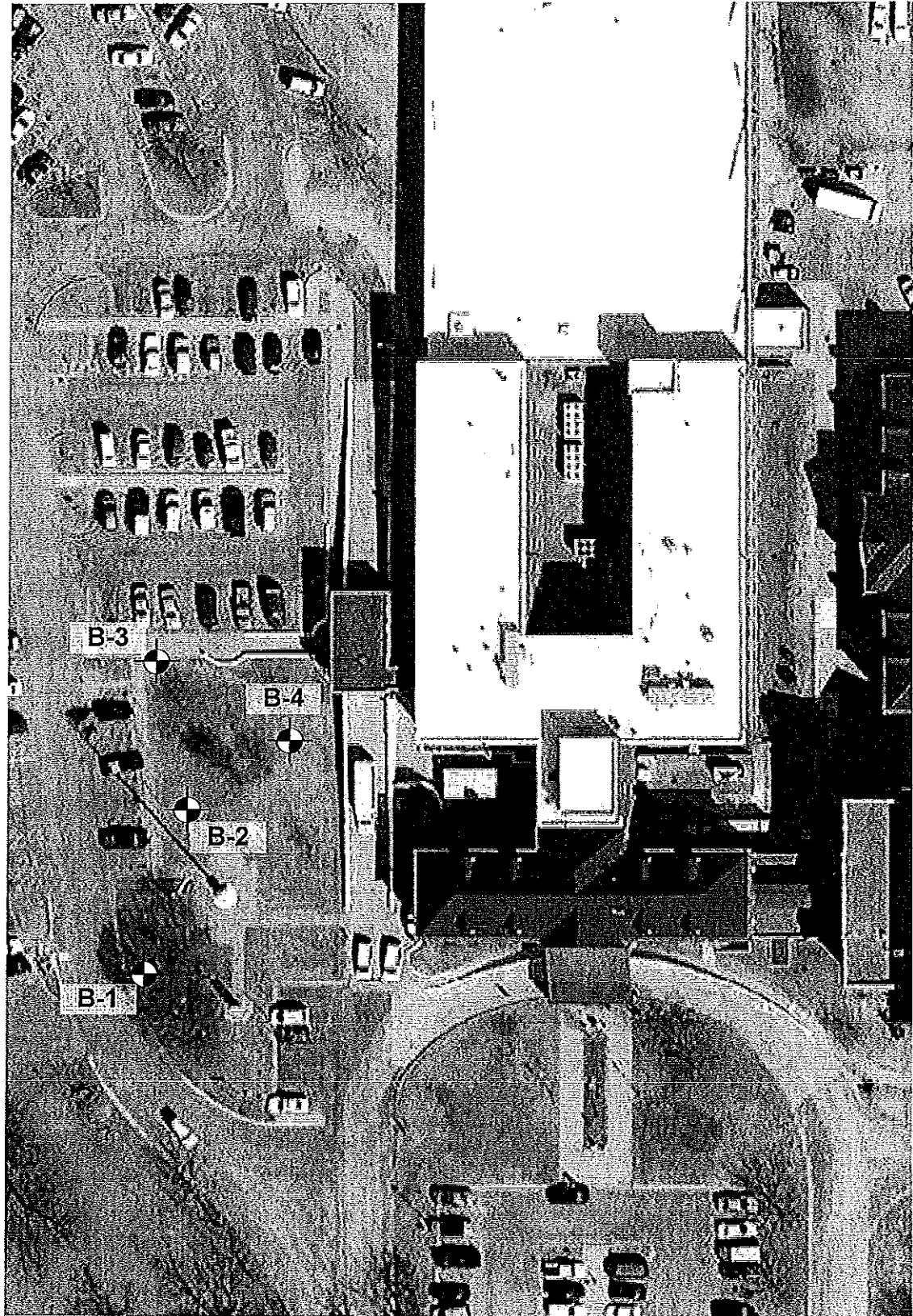


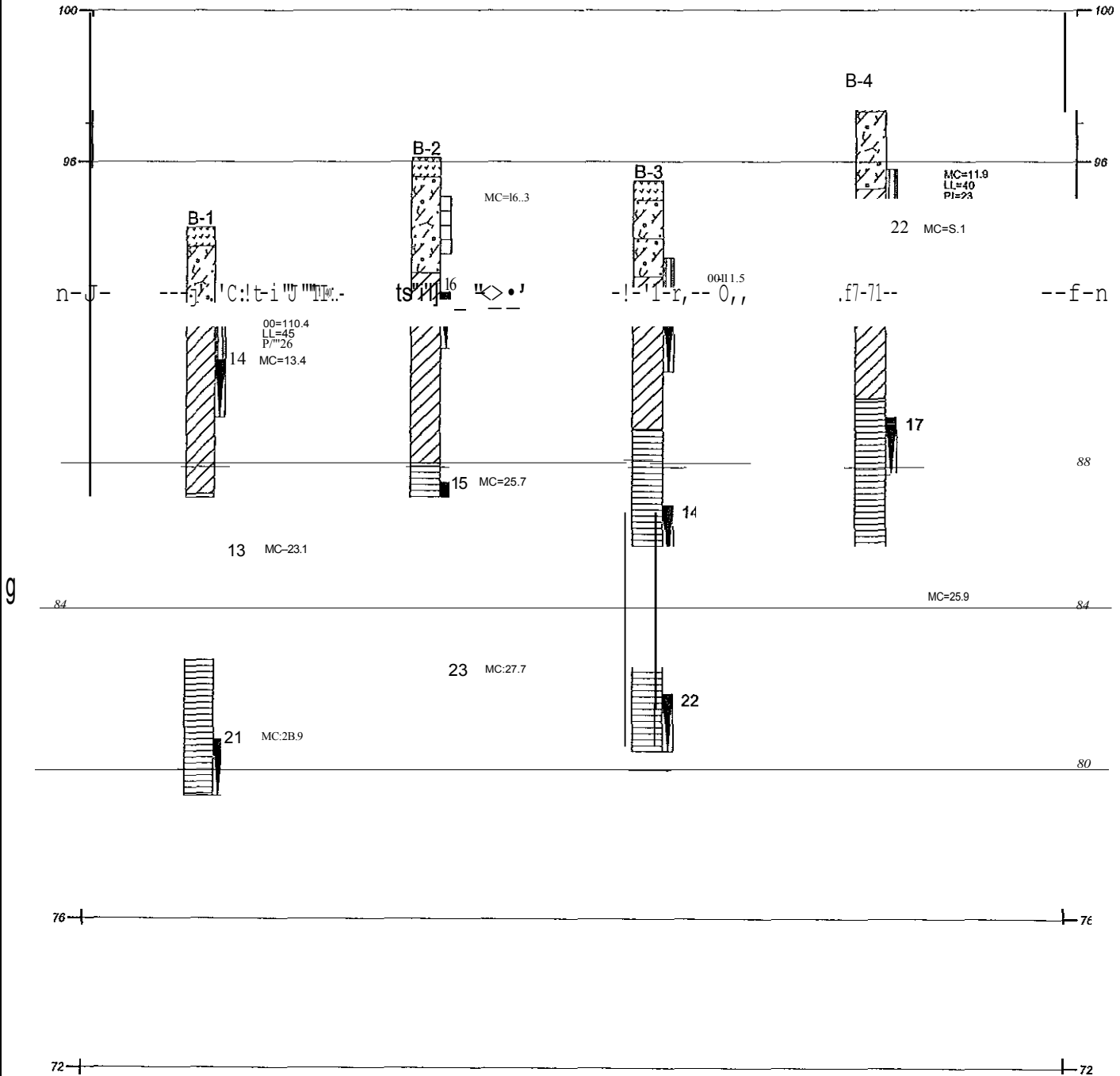
Figure 2



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SUMMARY OF EXPLORATORY BORINGS

VETERANS ADMINISTRATION PRIMARY CARE EXPANSION - 5500 E. KELLOGG - WICHITA, KS



Soil Symbols
 Topsoil

Shale

(G) Grab sample
 from auger cuttings

() Fill

Soil Samplers

(S) 3" Diameter thin wall Shelby tube

(P) 2" OD Spoon Sampler

Standard Penetration Test

O Clay: medium to high plasticity

Figure 3

VETERANS ADMINISTRATION PRIMARY CARE EXPANSION 5500 E. KELLOGGWICHITA, KS

PROJECT NO: 74-11413-1353

BORING LOCATION: see boring location sketch

SCALE: 1IN= 1 FT. | BORING DATE 8-26-11 | DRILLER kjp | LOGGED BY kt | CHECKED BY smh

WATER LEVEL @ DRILL: dry | 24 HOUR WATER LEVEL: | 72 HOUR WATER LEVEL:

LOG	Elev.	MATERIAL DESCRIPTION	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
	0	FILL: clay, dark brown to light brown, lightly moist, very firm, trace gravel }rtgf.'\$9ib: 1\$yy/itir22t1J9ai																
	91.8		CLAY: dark brown to gray, lightly moist, very stiff, trace sand	1.1	S		14.0	110.4	17604	4.5+		45	26					
	4		1.2	p	6	14	13.4			4.5+								
	87.3	SHALE: highly weathered, olive to gray, moist, very stiff, calcareous nodules	1	p	13	23.1				3.0								
	79.3	End of boring at 15 feet.	1	p	10	21	28.9			3.5								

NOTE: This information only pertains to this boring at the time of drilling and may not be indicative of entire site.

Figure 4



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EXPLORATORY BORING LOG

B-2

VETERANS ADMINISTRATION PRIMARY CARE EXPANSION -5500 E. KELLOGGWICHITA, KS

PROJECT NO: 74-11413-1353

BORING LOCATION: see boring location sketch

SCALE: 1 IN= 4 FT.

BORING DATE 8-26-11

DRILLER kjp

LOGGED BY kt

CHECKED BY smh

WATER LEVEL @ DRILL: dry

24 HOUR WATER LEVEL:

72 HOUR WATER LEVEL:

LOG	Elev.	MATERIAL DESCRIPTION	Sym.	No.	Type	SPT	N	Value	% Moist.	Unconf. Qu (psf)	P. Pen (tsf)	%	Fines	Liquid Limit	Plast. Index
	0														
	95.6	FILL: clay, dark brown to light brown, lightly moist, very firm, trace gravel		2-1	G				16.3		4.5+				
	93.1	CLAY: brown, lightly moist, very stiff, trace sand													
	81.1	CLAY: brown, moist, very stiff, calcareous nodules		2-3	p	5	6	15	25.7		3.0				
	81.1	End of boring at 15 feet.		24	p	6	9	23	27.7		4.0				

NOTE: This information only pertains to this boring at the time of drilling and may not be indicative of entire site.

Figure 5

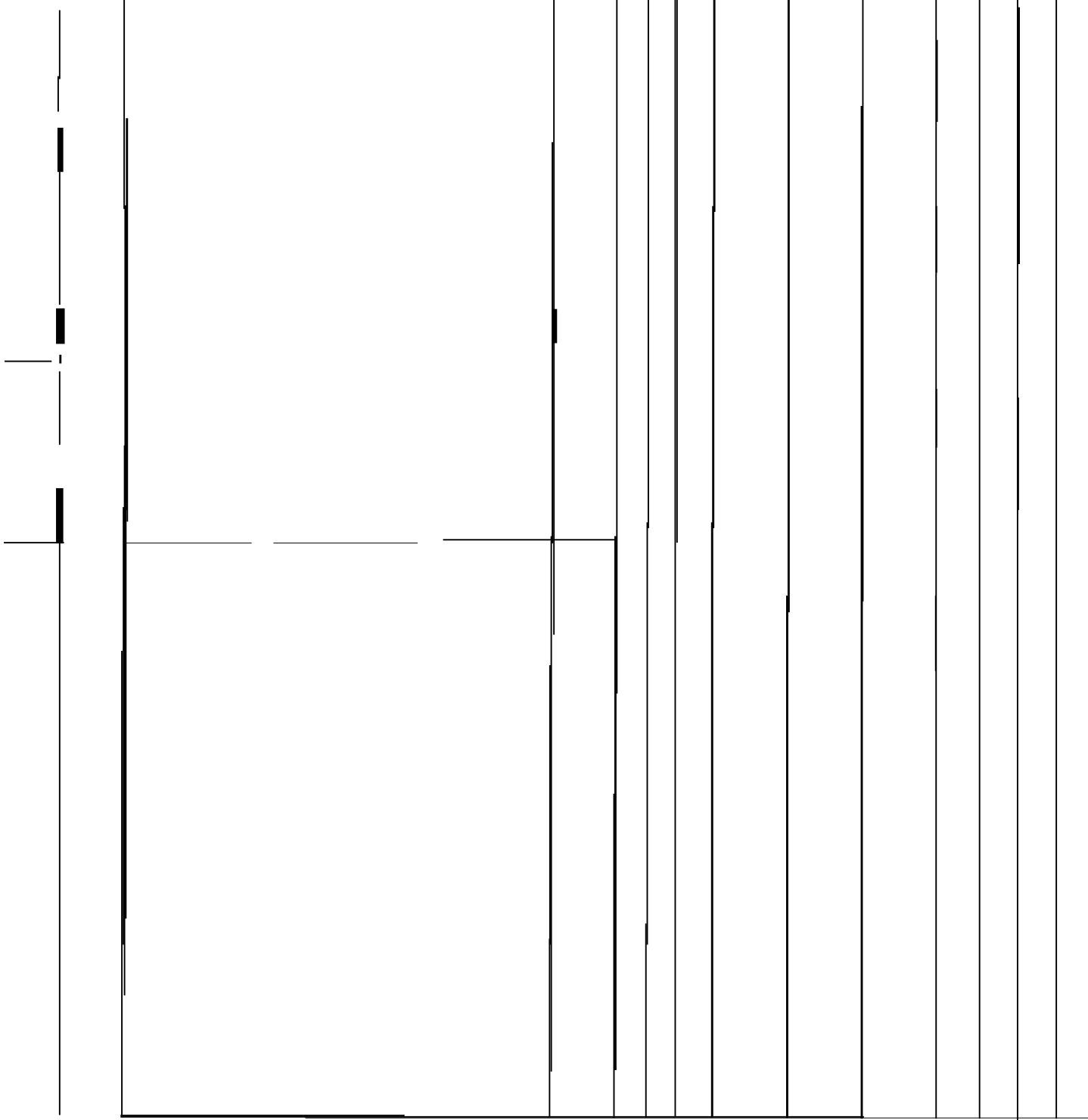
80.5

End of boring at 15 feet.



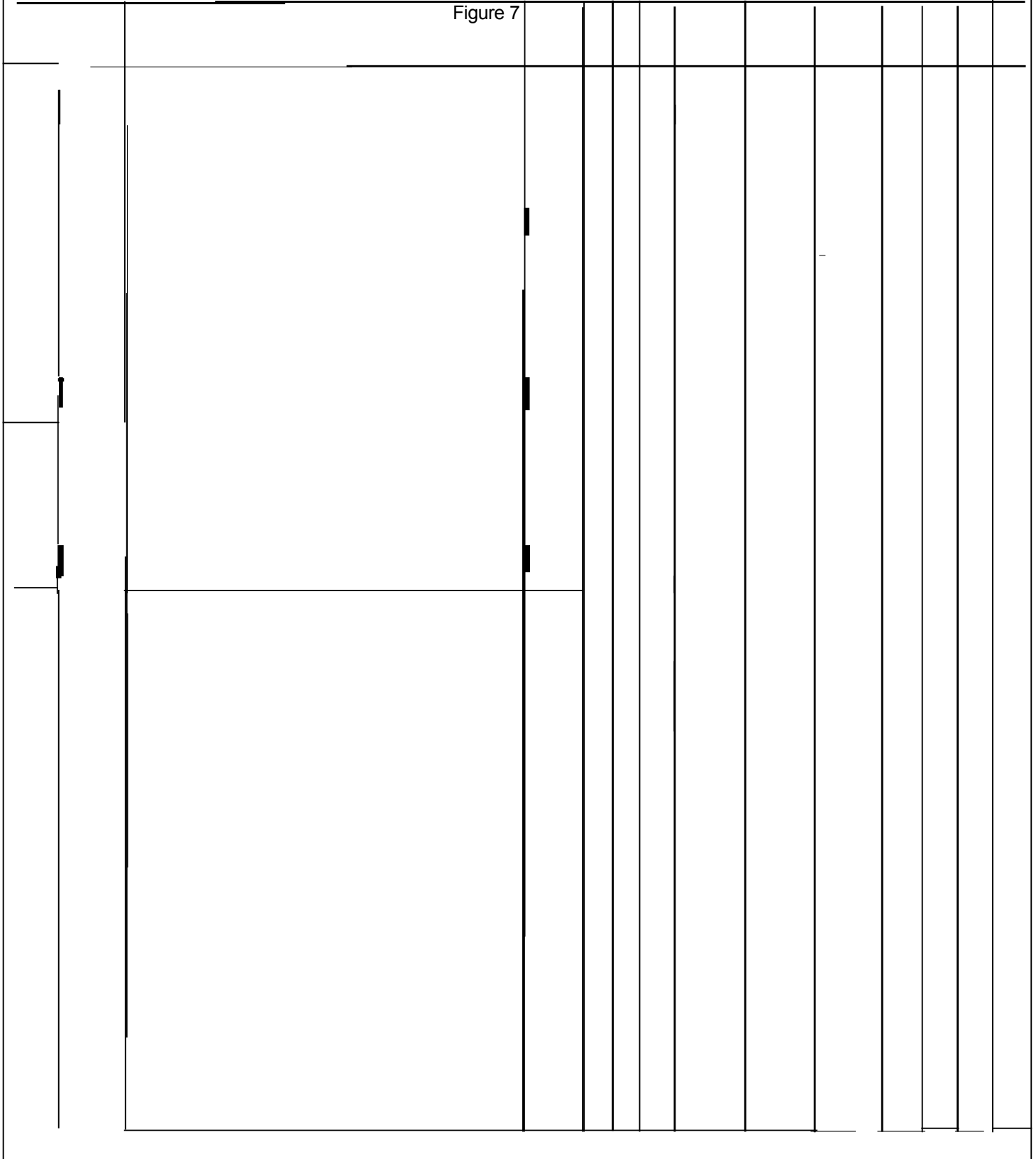
NOTE: This Information only pertains to this boring at the time of drilling and may not be indicative of entire site.

Figure 6



NOTE: This information only pertains to this boring at the time of drilling and may not be indicative of entire site.

Figure 7





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ept. of PEG, P.A.

WJchila, Kansas 67202

EXPLORATORY BORING LEGEND

VETERANS ADMINISTRATION PRIMARY CARE EXPANSION 5500 E. KELLOGG WICHITA, KS

Strata symbols

Topsoil



Fill



Clay: medium to
high plasticity



Shale

Soil Samplers



(S) 3" Diameter thin
wall Shelby tube



(P) 2" 00 Splitspoon Sampler
Standard Penetration Test

(G) Grab sample
from auger cuttings

Exploratory borings were drilled on the dates indicated on the boring logs. Borings were drilled with rotary drill rigs using 6 inch continuous flight auger and/or 3-1/4 inch ID hollow stem auger.

Groundwater encountered during drilling is presented on the boring logs. The water levels presented are for the times indicated. The water levels are approximate. Water levels can fluctuate several feet due to factors beyond the scope of this study.

Boring locations were determined by the drilling crew referencing existing site features unless denoted otherwise in the Geotechnical Report. Boring locations obtained by the drilling crew are approximate.

Ground surface elevations were determined by the drilling crew using a level survey referencing a temporary benchmark unless denoted otherwise in the Geotechnical Report. Elevations obtained by the drilling crew are approximate.

The subsurface soils presented on the boring logs are approximate. The exploratory boring logs represent general subsurface conditions based on visual observation of auger cuttings and periodic sampling. Additional drilling, sampling, Petrographic analysis and other testing may indicate other soil and bedrock types, and soil/bedrock layers may be present which could not be identified with this type of investigation.

The boring logs present sharp transitions between the various soil types. However, transitions usually occur more gradually in the field. The depths to the transitions are approximate.

The data presented on the boring logs is subject to the conclusions, recommendations and limitations discussed in the Geotechnical Report. Additional information on the subsurface soil, bedrock, groundwater and other conditions may be included in the report which are not presented in the report.

Figure 8

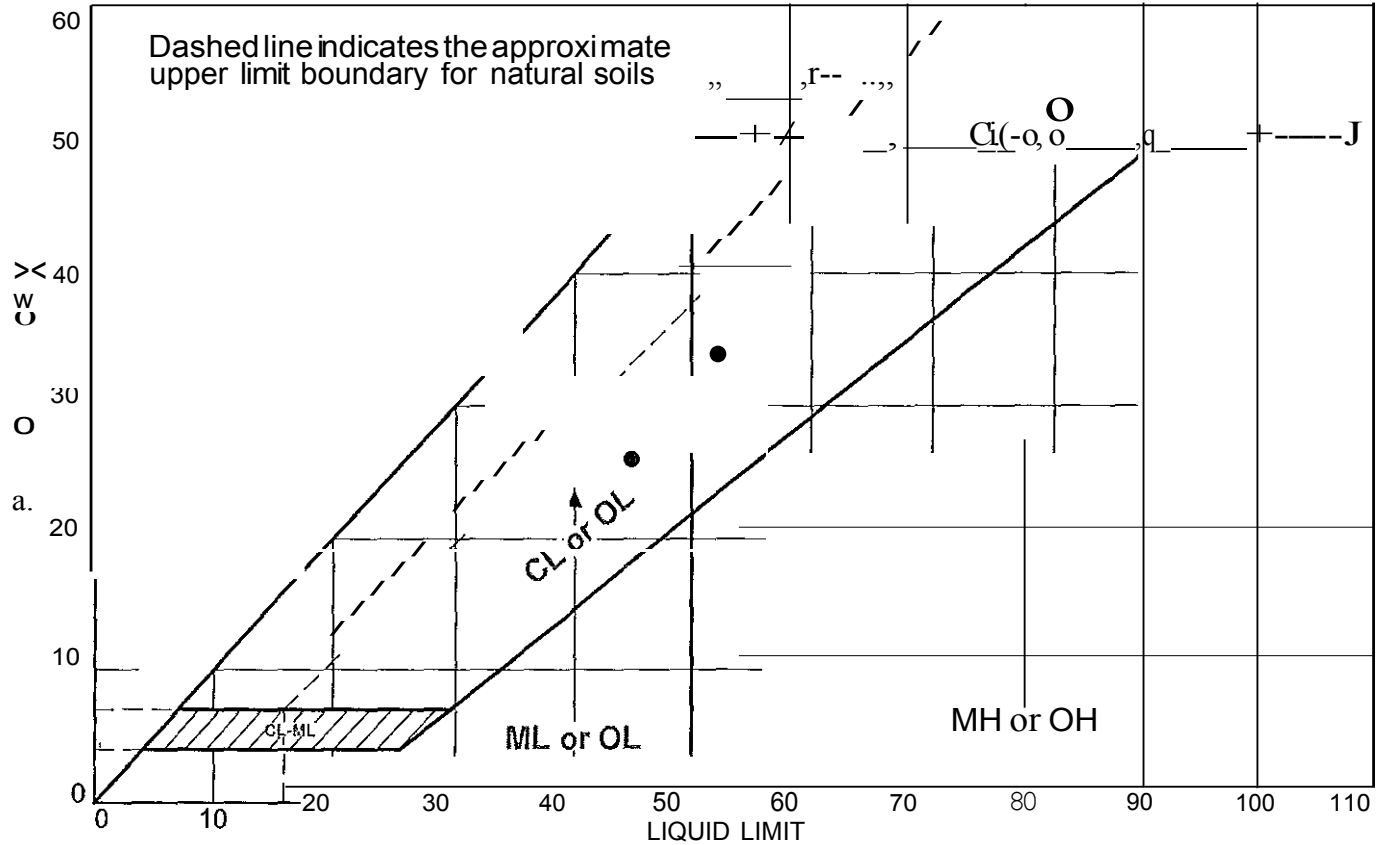
LABORATORY TEST SUMMARY

VETERANS ADMINISTRATION PRIMARY CARE EXPANSION · 5500 E. KELLOGG · WICHITA, KS
 74-11413-1353

BORING	SAMP. NO.	DEPTH (feet)	N Value	MOIST ●	DRY DEN (pcf)	UCC (psf)	LL	PL	PI	W _c	W _p	W _L
B-1	1-1	2		14.0	110.4	17604	45	19	26			
	1-2	3.5	14	13.4								
	1-3	8.5	13	23.1								
	1-4	13.5	21	28.9								
B-2	2-1	1		16.3								
	2-2	3.5	16	9.1								
	2-3	8.5	15	25.7								
	2-4	13.5	23	27.7								
B-3	3-1	2		30.9	91.5	3222	54	21	33			
	3-2	3.5	11	25.3								
	3-3	8.5	14	33.4								
	3-4	13.5	22	28.8								
B-4	4-1	2		11.9			40	17	23			
	4-2	3.5	22	8.1								
	4-3	8.5	17	30.2								
	4-4	13.5	20	25.9								

Figure 9

LIQUID AND PLASTIC LIMITS TEST REPORT



SOIL DATA

	SOURCE	SAMPLE NO.	DEPTH	NATURAL WATER CONTENT (%)	PLASTIC LIMIT (%)	LIQUID LIMIT (%)	PLASTICITY INDEX (%)	uses
●	B-1	1-1	2	14.0	19	45	26	CL
●	B-3	3-1	2	30.9	21	54	33	CH
■	B-4	4-1	2	11.9	17	40	23	CL

ALLIED LABORATORIES

Department of

PROFESSIONAL ENGINEERING CONSULTANTS

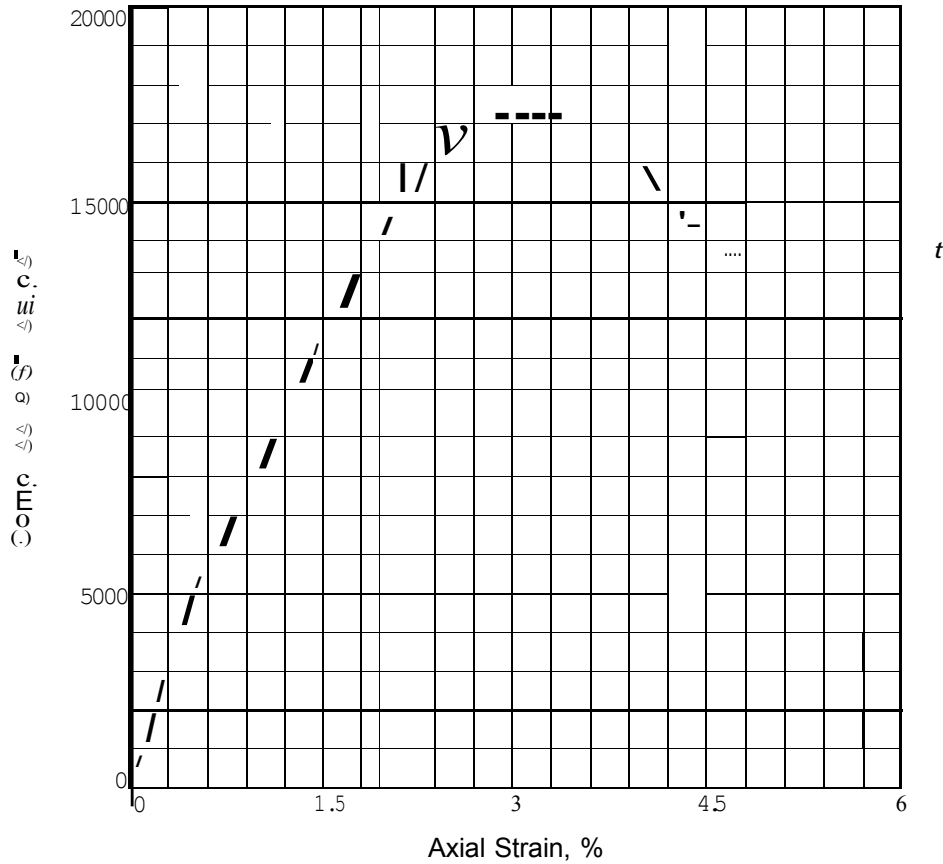
Client: Howard and Helmer Architects

Project: VETERANS ADMINISTRATION PRIMARY CARE EXPANSION -
5500 E. KELLOGG - WICHITA, KS

Project No.: 74-11413-1353

Figure 10

UNCONFINED COMPRESSION TEST



Sample No.	1			
Unconfined strength, psf	17604			
Undrained shear strength, psf	8802			
Failure strain, %	3.3			
Strain rate, in./min.	0.05			
Water content, %	14.0			
Wet density, pcf	125.9			
Dry density, pcf	1104			
Saturation, %	73.6			
Void ratio	0.5096			
Specimen diameter, in.	2.86			
Specimen height, in.	5.28			
Height/diameter ratio	1.85			

Description: Clay: dark brown, lightly moist

LL = 45 PL = 19 PI = 26 Assumed GS = 2.67 / Type: Shelby Tube

Project No.: 74-11413-1353

Date Sampled: 8-26-11

Remarks:

Client: Howard and Helmer Architects

Project: VETERANS ADMINISTRATION PRIMARY CARE
EXPANSION - 5500 E. KELLOGG - WICHITA, KS

Source of Sample: B-1 Depth: 2

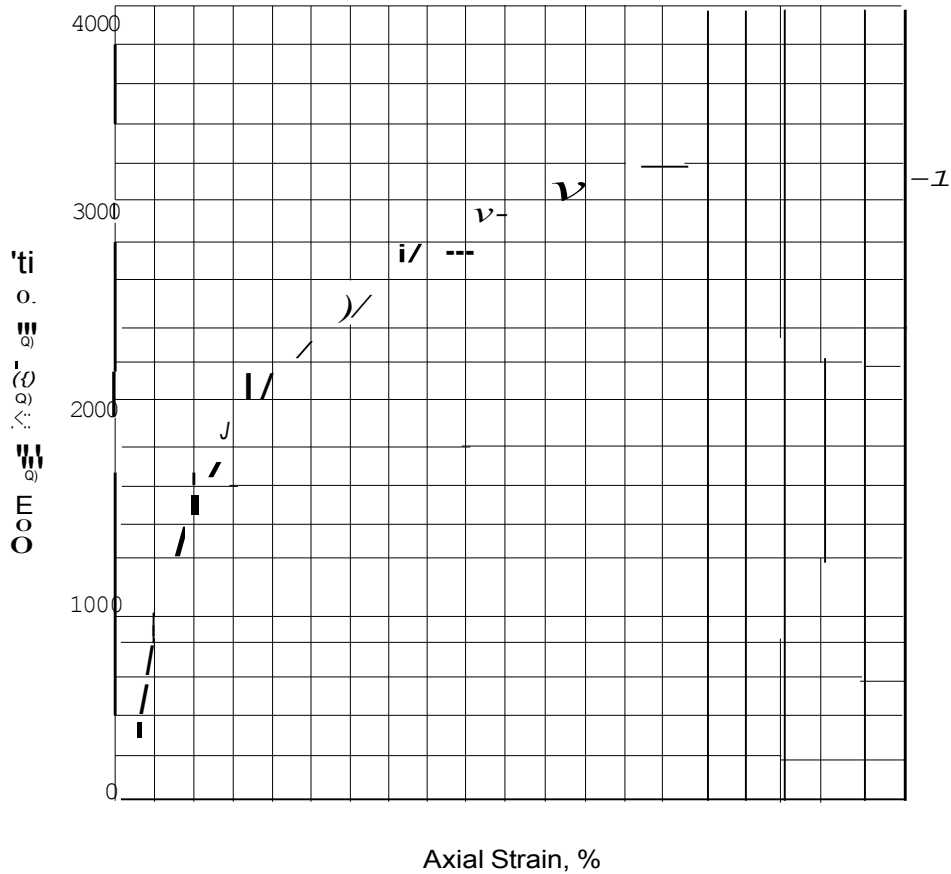
Sample Number: 1-1

UNCONFINED COMPRESSION TEST

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Figure 11

UNCONFINED COMPRESSION TEST



Sample No.	1		
Unconfined strength, psf	3222		
Undrained shear strength, psf	1611		
Failure strain, %	6.7		
Strain rate, in./min.	0.05		
Water content, %	30.9		
Wet density, pcf	119.8		
Dry density, pcf	91.5		
Saturation, %	100.6		
Void ratio	0.8212		
Specimen diameter, in.	2.75		
Specimen height, in.	5.19		
Height/diameter ratio	1.89		

Description: Clay: dark brown to gray, moist

LL = 54 PL = 21 PI = 33 Assumed GS = 2.67 Type: Shelby Tube

Project No.: 7411413-1353

Date Sampled: 8-26-11

Remarks:

Client: Howard and Helmer Architects

Project: VETERANS ADMINISTRATION PRIMARY CARE
EXPANSION - 5500 E. KELLOGG - WICHITA, KS

Source of Sample: B-3 Depth: 2

Sample Number: 3-1

Figure 12

UNCONFINED COMPRESSION TEST
ALLIED LABORATORIES
Department of Professional Engineering Consultants

SOIL CLASSIFICATION CHART

REFERENCE: ASTM D 2487
(Based on Unified Classification System)

Criteria for Assigning Group Symbols and Group Names Using Laboratory Tests ^A			Soil Classification		
			Group Symbol	Group Name ^F	
Coarse-Grained Soils More than 50% retained on No. 200 sieve.	Gravels More than 50% coarse fraction retained on No. 4 sieve.	Clean Gravels Less than 5% fines ^C	Cu > 4 and 15Cc > 3E	GW	Well graded gravel ^F
		Gravels with fines More than 5% fines ^C	Cu < 4 and/or 1 > Cc > 3E	GP	Poorly graded gravel ^F
			Fines Classify as ML or MH	GM	Silty gravel ^{F,G,H}
		Sands 50% or more passes No. 4 sieve.	Clean Sands less than 5% fines ^D	Fines Classify as CL or CH	GC
	Cu > 6 and 15Cc > 3E			SW	Well graded sand ^I
	Sands with Fines More than 12% fines ^D		Cu < 6 and/or 1 > Cc > 3E	SP	Poorly graded sand ^I
			Fines Classify as ML and MH	SM	Silty sand ^{G,H,J}
	Fine Grained Soils 50% or more passes No. 200 sieve.	Silt and Clays Liquid Limit less than 50.	Inorganic	PI > 7 and plots on or above "Aa" line ^J	CL
PI < 4 and plots on or below "A" line ^J				ML	Silt ^{K,M}
Organic			Liquid Limit - oven dried	OL	Organic clay ^{U,M,J,I}
			Liquid Limit - not dried		Organic silt ^{K,U}
Silt and Clays Liquid Limit of 50 or more.		Inorganic	PI plots on ^{O1} above "A" Line	CH	Fat clay ^{K,L,M}
			PI plots below "A" Line	MH	Elastic silt ^{K,L,M}
		Organic	Liquid Limit - oven dried	OH	Organic clay ^{U,M,J,I}
			Liquid Limit - not dried		Organic silt ^{K,I,M,Q}

Highly organic soils Primarily organic matter, dark in color, and organic odor Pt Peat

- ^A Based on the material passing the 3-in. (75-mm) sieve.
- ^B If field sample contained cobbles or boulders, or both add "with cobbles" or "with boulders," or both "b" group name.
- ^C Gravels with 5 to 12% fines require dual symbols:
GW-GM Well graded gravel with silt.
GW-GC Well graded gravel with clay.
GP-GM Poorly graded gravel with silt.
GP-GC Poorly graded gravel with clay.
- ^D Sands with 5 to 12% fines require dual symbols:
SW-SM Well graded sand with silt.
SW-SC Well graded sand with clay.
SP-SM Poorly graded sand with silt.
SP-SC Poorly graded sand with clay.
- ^E $C_u = \frac{D_{60}}{D_{10}}$; $C_c = \frac{(D_{30})^2}{(D_{10} \times D_{60})}$.
- ^F If soil contains 15% sand, add "with sand" to group name.
- ^G If fines classify as CL-ML, use dual symbol GC-GM, or SC-SM.
- ^H If fines are organic, add "with organic fines" to group name.
- ^I If soil contains 15% gravel, add "with gravel" to group name.
- ^J If Auerberg limits plot in hatched area, soil is a CL-ML silty clay.
- ^K If soil contains 15 to 29% plus No. 200, add "with sand" or "with gravel" to group name.
- ^L If soil contains 30% plus No. 200, predominately sand, add "sandy" to group name.
- ^M If soil contains 30% plus No. 4, predominately gravel, add "gravelly" to group name.
- ^N PI = 4 and plots on or above "A" line.
- ^O PI < 4 or plots below "A" line.
- ^P Plots on or above "A" line.
- ^Q Plots below "A" line.

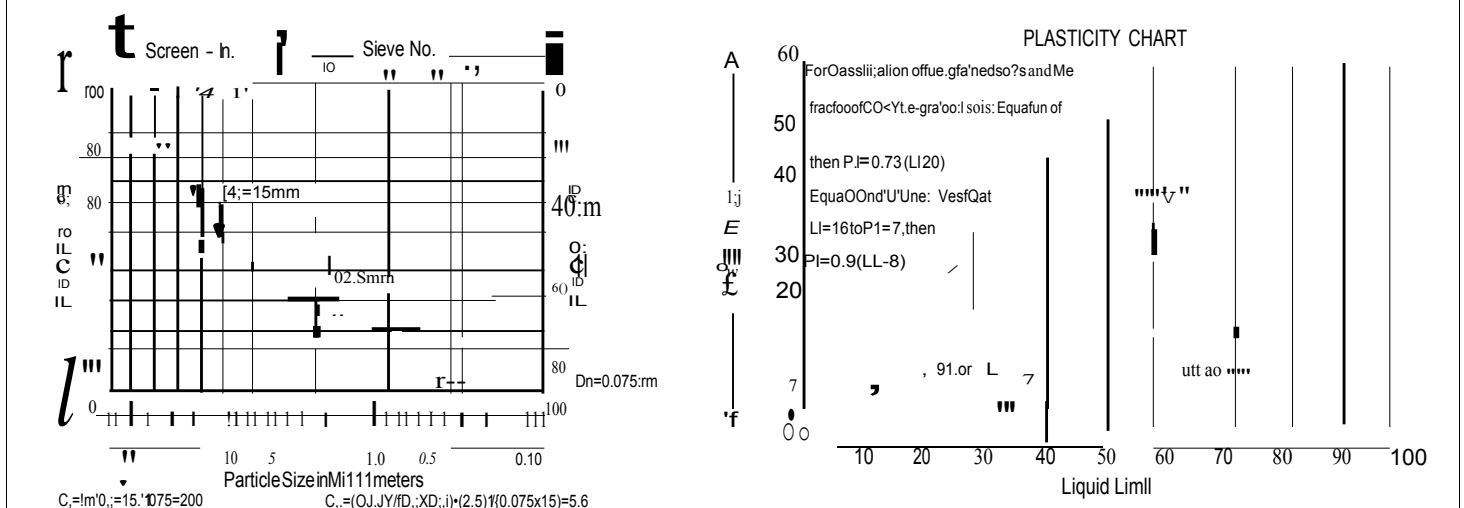


Figure 13

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SECTION 31 23 23.33
FLOWABLE FILL

PART 1 - GENERAL

1.1 INTRODUCTION:

- A. Flowable fill refers to a cementitious slurry consisting of a mixture of fine aggregate or filler, water, and cementitious material(s), which is used as a fill or backfill in lieu of compacted earth. This mixture is capable of filling all voids in irregular excavations and hard to reach places (such as under undercuts of existing slabs), is self-leveling, and hardens in a matter of a few hours without the need for compaction in layers. Flowable fill is sometimes referred to as controlled density fill (CDF), controlled low strength material (CLSM), lean concrete slurry, and unshrinkable fill.
- B. Flowable fill materials will be used as only as a structural fill replacement on VA projects. Unless otherwise noted, flowable fill installed as a substitution for structural earth fill, shall not be designed to be removed by the use of hand tools. The materials and mix design for the flowable fill should be designed to produce a comparable compressive strength to the surrounding soil after hardening, making excavation at a later time possible to produce the compressive strength indicated for the placed location, as determined by the COR.

1.2 DESCRIPTION:

- A. Furnish and place flowable fill in a fluid condition, that sets within the required time and, after curing, obtains the desired strength properties as evidenced by the laboratory testing of the specific mix design, at locations shown on the plans or as directed by the COR, verbally or in writing. This section specifies flowable fill for use as structural fill to remain excavatable using hand tools remain easily excavatable using a backhoe as would be utilized for adjoining earth remain permanently.

1.3 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Earthwork, excavation and backfill and compaction requirements: Section 31 20 11, EARTHWORK.

1.4 DEFINITIONS:

- A. Flowable fill - Ready-mix Controlled Low Strength Material used as an alternative to compacted soil, and is also known as controlled density fill, and several other names, some of which are trademark names of

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material suppliers. Flowable fill (Controlled Low Strength Material) differs from portland cement concrete as it contains a low cementitious content to reduce strength development for possible future removal. Unless specifically approved otherwise, by the COR, flowable fill shall be designed as a permanent material, not designed for future removal. Design strength for this permanent type flowable fill shall be a compressive strength of 2.1 MPa (300 psi) minimum at 28 days. Chemical admixtures may also be used in flowable fill to modify performance properties of strength, flow, set and permeability.

- B. Excavatable Flowable fill - flowable fill designed with a compressive strength that will allow excavation as either machine tool excavatable at compressive strength of 1.5 MPa (200 psi) maximum at 1 year, or hand tool excavatable at compressive strength of 0.7 MPa (100 psi) maximum at 1 year.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Flowable fill Mix Design: Provide flowable fill mix design containing cement and water. At the contractor's option, it may also contain fly ash, aggregate, or chemical admixtures in any proportions such that the final product meets the strength and flow consistency, and shrinkage requirements included in this specifications. The mix design should state the sources and proportions of each of the flowable fill constituents. The coefficient of permeability of flowable fill shall be that of uniform fine sand, 4.0×10^{-1} cm/sec (0.16 in/sec) or as indicated to provide a backfill material with permeability equal to or greater than that of the surrounding soil.
 - 1. Test and Performance - Submit the following data:
 - a. Flowable fill shall have a minimum strength of 2.1 MPa (300 psi) according to ASTM C 39 at 28 days after placement.
 - b. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 10.4 mm per m (1/8 inch per ft.) of flowable fill depth (for mixes containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.

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- C. Provide documentation that the admixture supplier has experience of at least one year, with the products being provided and any equipment required to obtain desired performance of the product.
- D. Manufacturer's Certificates: Provide COR with documentation issued by the State Agency responsible for approving materials for burial, indicating conformance with applicable rules and regulations.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D4832-10.....Standard Test Method for Preparation and Testing of Controlled Low Strength Material (CLSM) Test Cylinders.
 - C618-12.....Standard Specifications for Coal Fly Ash and Raw or Calcined Natural Pozzolan for use in Concrete. (Use Fly Ash conforming to the chemical and physical requirements for mineral admixture, Class F listed, including Table 2 (except for Footnote A). Waive the loss on ignition requirement.)
 - C403/C403M-08.....Standard Test Method for Time of Setting of Concrete Mixtures by Penetration Resistance.
 - C150/C150M-11.....Standard Specification for Portland Cement
 - C33/C33M-11a.....Standard Specification for Concrete Aggregates
 - C94/C94M-12.....Standard Specification for Ready-Mixed Concrete
 - C494/C494M-11.....Standard Specification for Chemical Admixtures for Concrete
 - C685/C685M-11.....Standard Specification for Concrete Made by Volumetric Batching and Continuous Mixing
 - C940-10a.....Standard Specification for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced - Aggregate Concrete in the Laboratory
 - D5971.....Sampling Freshly Mixed Controlled Low Strength Material
 - D6103.....Flow Consistency of Controlled Low Strength Material
 - D6023.....Unit Weight, Yield, Cement Content and Air Content (Gravimetric) of Controlled Low Strength Material

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C. American Concrete Institute (ACI):

SP-150-94.....Controlled Low-Strength Materials

1.7 QUALITY ASSURANCE:

- A. Manufacturer: Flowable fill shall be manufactured by a ready-mix concrete producer with a minimum of 1 year experience in the production of similar products.
- B. Materials: For each type of material required for the work of this Section, provide primary materials that are the products of one manufacturer. If not otherwise specified here, materials shall comply with recommendations of ACI 229, "Controlled Low Strength Materials."
- C. Pre-Approval Procedures: The use of flowable fill during any part of the project shall be restricted to those incidences where, due to field conditions, the Contractor has made the COR aware of the conditions for which he recommends the use of the flowable, and the COR has confirmed those conditions and approved the use of the flowable fill, in advance. During the submittal process, the contractor shall prepare and submit various flowable fill mix designs corresponding to required conditions or if the contractor desires to use flowable fill due to economics. Approval for the strength of the flowable fill shall be obtained from the COR when the contractor desires, or is required, to use flowable fill at specific location(s) within the project. Prior to commencement of field operations the contractor shall establish procedures to maintain optimum working conditions and to coordinate this work with related and adjacent work.
- D. Sampling and Acceptance: Flowable fill shall be samples and testing in the field in conformance with either ASTM C 94 or C 685. Samples for tests shall be taken for every 115 cubic meters (150 cubic yards) of material, or fraction thereof, for each day's placement. Tests shall include temperature reading and four compressive strength cylinders. Compressive strength sampling and testing shall conform to ASTM D 4832 with one specimen tested at 7 days, two at 28 days, and one held for each batch of four specimens. Sampling and testing shall be performed by a qualified, independent commercial testing laboratory. Test results should be submitted within 48 hours of completion of testing.

1.8 DELIVERY, STORAGE, AND HANDLING:

- A. Deliver and handle all products and equipment required, in strict compliance with manufacturer's recommendations. Protect from damage due to weather, excessive temperatures, and construction operations.

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1.9 PROJECT CONDITIONS:

- A. Perform installation of flowable fill only when approved by the COR, and when existing and forecasted weather conditions are within the limits established by the manufacturer of the materials and products used.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Provide flowable fill containing, at a minimum, cementitious materials and water. Cementitious materials shall be portland cement, pozzolanic materials, or other self-cementing materials, or combinations thereof, at the contractor's option, and following approval by the COR. The flowable fill mix design may also contain, fine aggregate or filler, and/or chemical admixtures in any proportions such that the final product meets the strength, flow consistency and shrinkage requirements included in this specification, as approved by the COR.
- B. Portland Cement: ASTM C150, Type 1 or Type 2. Meeting Kansas State DOT standards.
- C. Mixing Water: Fresh, clean, and potable.
- D. Air-Entraining Admixture: ASTM C260.
- E. Chemical Admixtures: ASTM C494.
- F. Aggregate: ASTM C33.

2.2 FLOWABLE FILL MIXTURE:

- A. Mix design shall produce a consistency that will result in a flowable product at the time of placement which does not require manual means to move it into place.
- B. Flowable fill shall have a minimum strength of 2.1 MPa (300 psi) according to ASTM C39 at 28 days after placement.
- C. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 10.4 mm per m (1/8 inch per foot) of flowable fill depth (for mixes containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.
- D. In the absence of strength data the cementitious content shall be a maximum of 90 kg/m³ (150 lbs/cy).
- E. Flowable fill shall have an in-place yield of at least 98% of design yield for permanent type and a maximum of 110% of design yield for removable types at 1 year.

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- F. Provide equipment as recommended by the Manufacturer and comply with manufacturer's recommendations for the addition of additives, whether at the production plant or prior to placement at the site.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Examine conditions of substrates and other conditions under which work is to be performed and notify COR, in writing, of circumstances detrimental to the proper completion of the work. Do not proceed until unsatisfactory conditions are corrected.

3.2 APPLICATION OF FLOWABLE FILL:

- A. Secure tanks, pipes and other members to be encased in flowable fill. Insure that there are no exposed metallic pipes, conduits, or other items that will be in contact with the flowable fill after placement. If so, replace with non-metallic materials or apply manufacturers recommended coating to protect metallic objects before placing the flowable fill. Replacement or protection of metallic objects is subject to the approval of the COR.

3.3 PROTECTION AND CURING:

- A. Protect exposed surfaces of flowable fill from premature drying, wash by rain or running water, wind, mechanical injury, and excessively hot or cold temperature. Curing method shall be subject to approval by COR.

- - - E N D - - -

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**SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown on the Drawings. Construction shall include the following:
- B. Combination curb and gutter.
- C. Pedestrian Pavement: Walks, lawn mower strips, wheelchair curb ramps.
- D. Vehicular Pavement: Parking lots.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- B. Section 01 45 29, TESTING LABORATORY SERVICES.
- C. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Section 05 50 00, METAL FABRICATIONS.
- E. Section 31 20 11, EARTHWORK.

1.3 DESIGN REQUIREMENTS

- A. Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

- A. Hot Weather: Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.
- B. Cold Weather: Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

1.5 SUBMITTALS

Contractor shall submit the following.

- A. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler
 - 2. Hot poured sealing compound
 - 3. Reinforcement
 - 4. Curing materials
- B. Jointing Plan for all concrete areas.
- C. Concrete Mix Design.
- D. Concrete Test Reports
- E. Construction Staking Notes from Surveyor.

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1.6 APPLICABLE PUBLICATIONS

The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

- A. American Association of State Highway and Transportation Officials (AASHTO):
- M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
 - M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
 - M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
 - M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats
- B. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
 - A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
 - A615/A615M-12.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
 - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process
 - A706/A706M-09b.....Standard Specification for Low Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
 - A767/A767M-09.....Standard Specification for Zinc Coated (Galvanized) Steel Bars for Concrete Reinforcement
 - A775/A775M-07b.....Standard Specification for Epoxy Coated Reinforcing Steel Bars
 - A820/A820M-11.....Standard Specification for Steel Fibers for Fiber Reinforced Concrete
 - C31/C31M-10.....Standard Practice for Making and Curing Concrete Test Specimens in the field
 - C33/C33M-11a.....Standard Specification for Concrete Aggregates
 - C39/C39M-12.....Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens
 - C94/C94M-12.....Standard Specification for Ready Mixed Concrete
 - C143/C143M-10a.....Standard Test Method for Slump of Hydraulic Cement Concrete
 - C150/C150M-12.....Standard Specification for Portland Cement
 - C171-07.....Standard Specification for Sheet Materials for Curing Concrete
 - C172/C172M-10.....Standard Practice for Sampling Freshly Mixed Concrete
 - C173/C173M-10b.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
 - C192/C192M-07.....Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
 - C231/C231M-10.....Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
 - C260/C260M-10a.....Standard Specification for Air Entraining Admixtures for Concrete
 - C309-11.....Standard Specification for Liquid Membrane Forming Compounds for Curing Concrete
 - C494/C494M-12.....Standard Specification for Chemical Admixtures for Concrete

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- C618-12.....Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
- C666/C666M-03(2008).....Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing
- D1751-04(2008).....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
- D4263-83(2012).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.
- D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications

- C. American Welding Society (AWS):
 - D1.4/D1.4M (2005).....Structural Welding Code - Reinforcing Steel

PART 2 - PRODUCTS

2.1 GENERAL

- A. Concrete Type: Concrete shall be as per Table 1 - Concrete Type, air entrained.

TABLE I - CONCRETE TYPE

	Concrete Strength		Non-Air-Entrained	Air-Entrained	
	Min. 28 Day Comp. Str. Psi (MPa)	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio
Type A	5000 (35) ^{1,3}	630 (375)	0.45	650 (385)	0.40
Type B	4000 (30) ^{1,3}	550 (325)	0.55	570 (340)	0.50
Type C	3000 (25) ^{1,3}	470 (280)	0.65	490 (290)	0.55
Type D	3000 (25) ^{1,2}	500 (300)	*	520 (310)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 1200 psi (8.3 MPa) in excess of the compressed strength. For concrete strengths above 5000 psi (35 Mpa), the proposed mix design shall achieve a compressive strength 1400 psi (9.7 MPa) in excess of the compressed strength.
 2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- B. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP - INCHES (MM)

TYPE	MAXIMUM SLUMP*

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Curb & Gutter	3 inches (75 mm)
Pedestrian Pavement	3 inches (75 mm)
Vehicular Pavement	2 inches (50 mm) (Machine Finished) 4 inches (100 mm) (Hand Finished)
Equipment Pad	3 to 4 inches (75 to 100 mm)
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.

2.3 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 1/8 inch (3 mm) in any ten foot (3000 mm) long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 2 inches (50 mm) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
1. Burlap having a weight of seven ounces (233 grams) or more per yard (square meter) when dry.
 2. Impervious Sheeting conforming to ASTM C171.

2.5 EXPANSION JOINT FILLERS

- A. Material shall conform to ASTM D1751-04.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 11, EARTHWORK.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SETTING FORMS

- A. Base Support:
1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
 2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.
- B. Form Setting:
1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.

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2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
 3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch (3 mm) when checked with a straightedge and shall not deviate from true line by more than 1/4 inch (6 mm) at any point.
 4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
 5. Clean and oil forms each time they are used.
 6. Make necessary corrections to forms immediately before placing concrete.
 7. When any form has been disturbed or any subgrade has become unstable, reset and recheck the form before placing concrete.
- C. The Contractor's Registered Professional Land Surveyor, shall establish the control, alignment and the grade elevations of the forms or concrete slipforming machine operations. Staking notes shall be submitted for approval to the COR prior to placement of concrete. If discrepancies exist between the field conditions and the Drawings, Contractor shall notify COR immediately. No placement of concrete shall occur if a discrepancy greater than 1 inch (25 mm) is discovered.

3.3 EQUIPMENT

- A. The COR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.4 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement. All reinforcement shall be supported for proper placement within the concrete section.
- B. Before the concrete is placed, the COR shall approve the reinforcement placement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown on the Drawings.

3.5 PLACING CONCRETE - GENERAL

- A. Obtain approval of the COR before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.
- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.
- H. Cracked or Chipped Concrete Surfaces and Bird Baths. Cracked or chipped concrete and bird baths will not be allowed. Concrete with cracks or

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chips and bird baths will be removed and replaced to the nearest joints, and as approved by the COR, by the Contractor with no additional cost to the Government.

3.6 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.7 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the COR.

3.8 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 2. Maintain finishing equipment and tools in a clean and approved condition.

3.9 CONCRETE FINISHING CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 1/4 inch (6 mm) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 1/8 inch (3 mm) for gutter and 1/4 (6 mm) for top and face of curb, when tested with a 10 foot (3000 mm) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain. See Article 3.6, Paragraph H, above.
- H. Visible surfaces and edges of finished curb, gutter, and/or combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

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3.10 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Walks, Wheelchair Curb Ramps, Patios, and Healing Gardens:
1. Finish the surfaces to grade and cross section with a metal float, troweled smooth and finished with a broom moistened with clear water.
 2. Brooming shall be transverse to the line of traffic.
 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 1/16 inch (2 mm) in depth.
 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch (5 mm) when tested with a 10 foot (3000 mm) straightedge.
 6. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
 7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints at no additional cost to the Government.

3.11 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

- A. Accomplish longitudinal floating with a longitudinal float not less than 10 feet (3000 mm) long and 6 inches (150 mm) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.
- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 5 feet (1500 mm) in length, and straightedges, 10 feet (3000 mm) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 10 foot (3000 mm) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 1/4 inch (6 mm) in both longitudinal and transverse directions when tested with a 10 foot (3000 mm) straightedge.
- E. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 18 inches (450 mm) wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 1/8 inch (3 mm) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.
- G. The finish surfaces of new and existing abutting pavements shall be flush and in alignment at their juncture.

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3.12 JOINTS - GENERAL

- A. Place joints, where shown on the Shop Drawings and Drawings, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.13 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 1/8 inch (3 mm) steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.14 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 2. Using joint filler of the type, thickness, and width as shown.
 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.15 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on the Shop Drawing jointing plan and Drawings.
- B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.
- D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb and gutter joint interval.

3.16 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.17 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection

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of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COR.

- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 4 mils (0.1 mm) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches (300 mm). Securely anchor sheeting.
- D. Liquid Membrane Curing:
 - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon (5 m²/L) for both coats.
 - 2. Do not allow the concrete to dry before the application of the membrane.
 - 3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
 - 4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.18 CLEANING

- A. After completion of the curing period:
 - 1. Remove the curing material (other than liquid membrane).
 - 2. Sweep the concrete clean.
 - 3. After removal of all foreign matter from the joints, seal joints as specified.
 - 4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.19 PROTECTION

- A. The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the COR, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COR.

3.20 FINAL CLEAN-UP

- A. Remove all debris, rubbish and excess material from the Station.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
 B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 11, EARTH MOVING.
 C. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

- A. The COR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

- A. The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 B. Data and Test Reports:
 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 3. Job-mix formula.
 C. Certifications:
 1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
 2. Asphalt cement certificate of conformance to State Highway Department requirements.
 3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.
 D. One copy of State Highway Department Specifications.
 E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

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PART 2 - PRODUCTS

2.1 GENERAL

- A. Asphaltic base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the COR.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Asphaltic base course:
 - 1. Maximum particle size not to exceed 25.4mm(1").
 - 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- C. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight to comply with the latest version of the State Highway Specifications.

2.3 ASPHALTS

- A. Comply with provisions of Asphalt Institute Specification SS2:
 - 1. Asphalt cement: Penetration grade 50/60
 - 2. Prime coat: Cut-back type, grade MC-250
 - 3. Tack coat: Uniformly emulsified, grade SS-1H

PART 3 - EXECUTION

3.1 GENERAL

- A. The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
 - 1. Temperature leaving the plant: 143 degrees C(290 degrees F) minimum, 160 degrees C(320 degrees F) maximum.
 - 2. Temperature at time of placing: 138 degrees C(280 degrees F) minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.

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- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by COR. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Base
1. Spread and compact to the thickness shown on the drawings.
 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- B. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- C. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- D. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the COR.
- C. Receipt of asphaltic concrete materials:
1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.
- D. Spreading:
1. Spread material in a manner that requires the least handling.
 2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.
- E. Rolling:
1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
 2. Roll in at least two directions until no roller marks are visible.
 3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.7 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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**SECTION 32 17 23
PAVEMENT MARKINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall consist of furnishing and applying paint on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the COR. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

1.2 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.
- B. Paint.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
TT-B-1325C.....Beads (Glass Spheres); Retro-Reflective
TT-P-1952D.....Paint, Traffic Black, and Airfield Marking,
Waterborne
- C. Master Painters Institute (MPI):
Approved Product List - 2010

PART 2 - PRODUCTS

2.1 PAINT

- A. Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 18 L (5 gallons). A certificate shall accompany each batch of paint stating compliance with the applicable publication. 2.2

2.2 PAINT APPLICATOR

- A. Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual control to apply continuous lines of varying length and marking widths as shown. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

2.3 SANDBLASTING EQUIPMENT

- A. Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than 0.08 m³/s (150 cfm) of air at a pressure of not less than 625 kPa (90 psi) at each nozzle used.

PART 3 - EXECUTION

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3.1 SURFACE PREPARATION

- A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.
- B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the COR. The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the COR has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

3.2 APPLICATION

- A. Apply uniformly painted pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 10°C (50°F) and less than 35°C (95°F). Apply the paint at a wet film thickness of 0.4 mm (0.015 inch). Apply paint in one coat. At the direction of the COR, markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

3.3 PROTECTION

- A. Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

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3.4 DETAIL PAVEMENT MARKING

- A. Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

3.5 FINAL CLEAN-UP

- A. Remove all debris, rubbish and excess material from the Station.

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**SECTION 33 46 13
 FOUNDATION DRAINAGE**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of foundation drainage systems, including installation, backfill, and cleanout extensions, to a point of connection to storm sewer.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTHWORK.
- B. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1.3 DEFINITIONS

Subdrainage: Foundation drainage system that collects and removes subsurface or seepage water from building foundation.

1.4 ABBREVIATIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. HDPE: High-density polyethylene plastic.
- C. PE: Polyethylene plastic.
- D. PVC: Polyvinyl chloride plastic.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.

1.6 COORDINATION

- A. Coordinate connection to storm sewer main, if approved, with the Public Agency responsible for the storm sewer system.
- B. Coordinate exterior utility lines and connections to foundation building drain.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Agency having jurisdiction over the connection to public storm sewer lines or the requirements for discharge of subsurface drainage.

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1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- C33/C33M-11.....Concrete Aggregates
 - C443-10.....Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
 - C578-10a.....Rigid, Cellular Polystyrene Thermal Insulation
 - C1173-08.....Flexible Transition Couplings for Underground Piping Systems
 - D448-08.....Sizes of Aggregate for Road and Bridge Construction
 - D1621-10.....Standard Test Method for Compressive Properties of Rigid Cellular Plastics
 - D2321-11.....Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
 - D3034-08.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings
 - D3350-10a.....Polyethylene Plastic Pipe and Fittings Material
 - D4491-99a (2009).....Test Methods for Water Permeability of Geotextiles by Permittivity
 - D4716-08.....Test Method for Determining the (In-plane) Flow Rate per Unit Width and Hydraulic Transmissivity of a Geosynthetic Using a Constant Head
 - D5926-09.....Poly (Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
 - D6707-06 (2011).....Circular-Knit Geotextile for Use in Subsurface Drainage Applications
 - F405-05.....Corrugated Polyethylene (PE) Pipe and Fittings
 - F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe
 - F667-06.....Larger Diameter Corrugated Polyethylene Pipe and Fittings
 - F2648-10.....2 to 60 Inch Annular Corrugated Profile Wall Polyethylene (PE) Pipe and Fittings for Land Drainage Applications

1.9 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturer's and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.

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- B. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 PERFORATED-WALL PIPES

- A. Perforated PE Pipe and Fittings:
 1. Pipe shall be ASTM F667, Type CP; corrugated, for coupled joints.
 2. Couplings: Manufacturer's standard.
 B. Perforated PVC Sewer Pipe and Fittings shall be ASTM D3034.

2.4 SOLID-WALL PIPES AND FITTINGS

- A. PE Pipe and Fittings: ASTM D3350 or F405.
 B. PVC Sewer Pipe and Fittings: ASTM D3034.
 1. Gaskets: ASTM F477.

2.5 SPECIAL PIPE COUPLINGS

- A. Comply with ASTM C1173 for joining underground non-pressure piping. Include ends of same sizes as piping to be joined and corrosion-resistant metal tension band and tightening mechanism on each end.
 1. Sleeve Materials:
 a. For Dissimilar Pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.
 2. Unshielded Flexible Couplings: Elastomeric sleeve with stainless-steel shear ring and corrosion-resistant metal tension band and tightening mechanism on each end.

2.6 SOIL MATERIALS

- A. Drainage Material
 1. Bedding shall be crushed stone, 3/4 inch (20 mm) to No. 4 per ASTM D448, at a minimum or as per geotechnical recommendations.
 2. Fill to 1 foot (300 mm) above pipe shall be Crushed stone, 3/4 inch (20 mm) to No. 4 per ASTM D448, at a minimum or as per geotechnical recommendations.

2.7 GEOTEXTILE FILTER FABRICS

- A. Geotextile fabric shall conform to ASTM 6707. Elongation will be greater than 50 percent and the flow rate shall range from 110 to 330 gpm/sq. ft. (4480 to 13440 L/min. per sq. m).
 1. Structure Type shall be Nonwoven, needle-punched continuous filament or woven, monofilament or multifilament.
 Style(s) shall be Flat and sock.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine surfaces and areas for suitable conditions where subdrainage systems are to be installed.

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- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PIPING APPLICATIONS

- A. Underground Subdrainage Piping shall be:
 - 1. Perforated PE pipe and fittings, couplings, and coupled joints.
 - 2. Perforated PVC sewer pipe and fittings for loose, bell-and-spigot joints.

3.3 FOUNDATION DRAINAGE INSTALLATION

- A. Place impervious fill material on subgrade adjacent to bottom of footing after concrete footing forms have been removed. Place and compact impervious fill to dimensions indicated, but not less than 6 inches (150 mm) deep and 12 inches (300 mm) wide.
- B. Lay flat-style geotextile filter fabric in trench and overlap trench sides.
- C. Place supporting layer of drainage course over compacted subgrade and geotextile filter fabric, to compacted depth of not less than 4 inches (100 mm).
- D. Encase pipe with sock-style geotextile filter fabric before installing pipe. Connect sock sections with adhesive or tape and install drainage piping.
- E. Add drainage course to width of at least 6 inches (150 mm) on side away from wall and to top of pipe to perform tests.
- F. After satisfactory testing, cover drainage piping to width of at least 6 inches (150 mm) on side away from footing and above top of pipe to within 12 inches (300 mm) of finish grade.
- G. Install drainage course and wrap top of drainage course with flat-style geotextile filter fabric.
- H. Place layer of flat-style geotextile filter fabric over top of drainage course, overlapping edges at least 4 inches (100 mm).
- I. Place initial backfill material over compacted drainage course. Place material in loose-depth layers not exceeding 6 inches (150 mm). Thoroughly compact each layer. Final backfill to finish elevations and slope away from building.

3.4 PIPING INSTALLATION

- A. Install piping beginning at low points of system, true to grades and alignment indicated, with unbroken continuity of invert. Bed piping with full bearing in filtering material. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions and other requirements indicated.
 - 1. Foundation Subdrainage: Install piping pitched down in direction of flow, at a minimum slope of 0.5 percent and with a minimum cover of 36 inches (915 mm), unless otherwise indicated.
 - 2. Lay perforated pipe with perforations down.
 - 3. Excavate recesses in trench bottom for bell ends of pipe. Lay pipe with bells facing upslope and with spigot end entered fully into adjacent bell.
- B. Use increasers, reducers, and couplings made for different sizes or materials of pipes and fittings being connected. Reduction of pipe size in direction of flow is prohibited.
- C. Install PE piping and PVC piping according to ASTM D2321.

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3.5 PIPE JOINT CONSTRUCTION

- A. Join PE pipe, and perforated PE pipe, tubing, and fittings with couplings for soil-tight joints according to ASTM D2321.
- B. Join PVC pipe and fittings according to ASTM D2729.
- C. Join perforated PVC pipe and fittings according to ASTM D2729.
- D. Join perforated concrete pipe and fittings with gaskets according to ASTM C443.
- E. Special Pipe Couplings: Join piping made of different materials and dimensions with special couplings made for this application. Use couplings that are compatible with and fit materials and dimensions of both pipes.

3.6 CONNECTIONS

- A. Connect low elevations of foundation to stormwater sump pumps.

3.7 IDENTIFICATION

- A. Install PE warning tape or detectable warning tape over ferrous piping.
- B. Install detectable warning tape over nonferrous piping and over edges of underground structures.

3.8 FIELD QUALITY CONTROL

Testing: After installing drainage course to top of piping, test drain piping with water to ensure free flow before backfilling. Remove obstructions, replace damaged components, and repeat test until results are satisfactory.

3.9 CLEANING

Clear interior of installed piping and structures of dirt and other superfluous material as work progresses. Maintain swab or drag in piping and pull past each joint as it is completed. Place plugs in ends of uncompleted pipe at end of each day or when work stops.

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**SECTION 34 75 13.13
 ACTIVE VEHICLE BARRIERS**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 1. Active anti-ram rated vehicle barriers at entrances.

1.2 RELATED REQUIREMENTS

- A. Barrier Foundations: Section 03 30 00, CAST-IN-PLACE CONCRETE.
 B. Stationary Bollards: Section 05 50 00, METAL FABRICATIONS.
 C. Electrical Power and Control Wiring: Division 26, ELECTRICAL.
 D. Facility Access Control: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS.
 E. Vehicular Paving and Curbs: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
 F. Vehicular Paving: Section 32 12 16, ASPHALT PAVING, for asphalt driveway and approach paving.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
 B. American Welding Society (AWS):
 1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
 C. ASTM International (ASTM):
 1. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.
 2. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
 3. A514/A514M-14 - High-Yield-Strength, Quenched and Tempered Alloy Steel Plate, Suitable for Welding.
 4. F2200-14 - Automated Vehicular Gate Construction.
 5. F2656/F2656M-15 - Crash Testing of Vehicle Security Barriers.
 D. British Standards (BS):
 1. EN 10294-2-12 - Hollow Bars for Machining. Technical Delivery Conditions. Non Alloy and Alloy Steels.
 E. International Electrotechnical Commission (IEC):
 1. 60529-13 - Degrees of Protection Provided By Enclosures (IP Code).
 F. Master Painters Institute (MPI):
 1. No. 18 - Primer, Zinc Rich, Organic.
 G. National Electrical Manufacturers Association (NEMA):
 1. MG 1-14 - Motors and Generators.
 H. UL LLC (UL):
 1. Listed - Online Certifications Directory.
 I. United States Army Corps of Engineers (USACE):
 1. DOD Anti-Ram Vehicle Barrier List.
 J. United States Department of State (DS):
 1. SD-STD02.01-Revision A - Vehicle Crash Testing of Perimeter Barriers and Gates.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
 1. Required Participants:
 a. Contracting Officer's Representative.
 b. Contractor.
 c. Installer.

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- d. Other installers responsible for adjacent and intersecting work, including foundation, electrical system, security system and paving installers.
- 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Utility connections.
 - g. Inspecting and testing.
 - h. Other items affecting successful completion.
- 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
 - 2. Show dimensions and clearances between barriers and other adjacent permanent construction.
 - 3. Show interconnecting piping between system components.
 - 4. Show power and control wiring diagrams and routing between system components.
 - 5. Include setting drawings and templates for anchors, sleeves, and other items embedded into concrete foundations.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Current product listing on USACE Department of Defense Anti-Ram Vehicle Barrier List.
 - 3. Installation instructions.
 - 4. Warranty.
- D. Samples:
 - 1. Bollard: Full sized, complete assembly including selected finish.
 - 2. Approved samples may be incorporated into work.
- E. Test reports: Certify products comply with specifications.
 - 1. Show ram resistance rating.
- F. Certificates: Certify products comply with specifications.
 - 1. Show electrical components are UL Listed for specified application.
 - 2. Submit factory service representative installation certification.
- G. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Manufacturer with project experience list.
 - 2. Installer with project experience list.
 - 3. Welders and welding procedures.
- H. Operation and Maintenance Data:
 - 1. Care instructions for each exposed finish product.
 - 2. Start-up, maintenance, troubleshooting, emergency, and shut-down instructions for each operational product.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Regularly manufactures specified products.
 - 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.

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- B. Installer Qualifications: Manufacturer authorized representative.
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - 3. Maintenance Service Office: Within two hours travel time from project site.
- C. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.7 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting vehicle barrier fabrication and installation. Show field measurements on Submittal Drawings.
 - 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Vehicle Barrier System: Device listed in USACE DOD Anti-Ram Vehicle Barriers List.
 - 1. Configuration: Crash rated cantilever sliding gate, including three (3) stations, one leaf and trolleys with support wheels.
 - 2. Type: Permanent.
 - 3. Operation: Motor Operated.
 - 4. Deployed Position: Secured, preventing vehicle passage.

2.2 SYSTEM PERFORMANCE

- A. Design active vehicle barrier complying with specified performance:
 - 1. Ram Resistance: ASTM F2656 or DS SD-STD02.01 rated to stop 1,800 kg (4,000 lb.) vehicle traveling 48 km/hr. (30 mph) on impact.
 - 2. Dynamic Penetration Resistance: P1.

2.3 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
- B. Electrical Components: UL Listed to suit application.
- C. Sustainable Construction Requirements:
 - 1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 SLIDING GATES

- A. Configuration: Single sliding gate.
- B. Vehicle Barrier:
 - 1. Gate Panel: Durable steel tubing, diagonal bracing and stiffening members.
 - 2. Size: Overall clear opening of minimum 8.23 m (27 feet) and 4.877 m (16 feet).
 - 3. Infill: $\frac{3}{4}$ inch square pickets, 4" minimum on center.
 - 4. Stanchion (buttresses): Two guide stanchions constructed and one receiver stanchion, both constructed of welded steel.
 - 5. Roller Components: Trolley wheels and enclosed track system, elevated (not anchored to stanchion footings) of welded steel.
 - 6. Roller Pipe and Tubing: Zinc-coated steel.
 - 7. Barrier Material: ASTM A514/A514M, T-1, Grade B; High impact steel.
 - a. Yield Strength: 690 MPa (100 ksi).
 - b. Tensile Strength: 760 to 895 MPa (110 to 130 ksi).
- C. Vehicular Slide Gate Operator:
 - 1. Power: See drawings for voltage. Control voltage is 24 Volt DC.

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2. Gate operator to include controller with integrated radio receiver, plug-in loop detector capability, and surge protection.
3. Compliant with UL 325 for Class III and IV.
4. Design Criteria:
 - a. Operation by means of a 2 HP pulse with modulated variable frequency instant reversing motor, transferring power to a heavy duty right angle oil bath gear reducer. Power is transferred from the gear reducer to a heavy duty torque limiter and a #40 plate sprocket. Torque limiter transfers power to the output shaft equipped with a #50 armor coated drive sprocket and roller chain attaching to the gate with heavy-duty gate attachment brackets.
 - b. Operator shall include a soft start, soft stop and adjustable speed feature. The operator shall open and close the gate at a speed up to 24 inches per second.
5. Components:
 - a. 14 gauge minimum, weather resistant galvanized and powder coated steel cabinet with a gasketed fully removable, lockable cover.
 - b. Standard post mounting.
 - c. Heavy duty right angle oil bath C-face gear reducer.
 - d. One inch solid steel output drive shaft.
 - e. Heavy duty pillow block bearings with grease fittings.
 - f. Heavy duty 5 inch diameter torque limiter.
 - g. Dual C-face foot pound brake.
 - h. All welded interior steel framework.
6. Standard electrical components shall include as a minimum:
 - a. 2 HP motor with thermal overload.
 - b. Solid state logic controls.
 - c. Inherent, fully adjustable motor over-current sensing to detect obstructions via potentiometer, with separate adjustments for opening and closing directions.
 - d. Power on/off switch.
 - e. Contacts for opening, closing and reversing accessories.
7. Optional Accessories:
 - a. Push buttons, located at nurses station.

2.5 FINISHES

- A. Steel Paint Finish:
 1. Manufacturer's standard industrial enamel finish system.
 - a. One coat primer.
 - b. One or more finish coats.
 - c. Color: Black.
- B. Finish exposed surfaces after fabrication.

2.6 ACCESSORIES

- A. Barrier Coating: ASTM D1187/D1187M.
- B. Welding Materials: AWS D1.1/D1.1M, type to suit application.
- C. Anchors: Manufacturer's standard, corrosion resistant, to suit application.
- D. Galvanizing Repair Paint: MPI No. 18.
- E. Touch-Up Paint: Match shop finish.

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PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify foundation suitability for product installation.
- B. Coordinate delivery and installation of anchors, sleeves, and other items embedded in concrete foundations.
- C. Coordinate barrier system layout and installation with connections to power supplies, and security access control system.
- D. Apply barrier coating to steel surfaces in contact with dissimilar metals and cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Anchor barriers to foundations.
- C. Connect electrical power and control wiring.
- D. Touch up damaged factory finishes.
 - 1. Repair galvanized surfaces with galvanized repair paint.
 - 2. Repair painted surfaces with touch up primer.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer Services:
 - 1. Provide factory service representative to inspect and adjust barriers.
 - 2. Certify installation complies with manufacturer's instructions.

3.4 ADJUSTING AND CLEANING

- A. Clean exposed barrier surfaces. Remove contaminants and stains.
- B. Adjust barriers to operate smoothly, easily, and properly. Confirm locks engage accurately and securely without forcing or binding.
- C. Lubricate hardware and other moving parts.

3.5 DEMONSTRATION AND TRAINING

- A. Instruct VA personnel in proper barrier operation and maintenance.
 - 1. Trainer: Manufacturer approved instructor.
 - 2. Training Time: Four hours minimum.
- B. Acceptance Condition: After completing work, operate barriers 15 consecutive calendar days without breakdown.

3.6 PROTECTION

- A. Protect barriers from traffic and construction operations.
 - 1. Remove and store barrier gate arms to prevent damage from construction operations.
 - 2. Reinstall barrier gate arms immediately before Substantial Completion.
- B. Remove protective materials immediately before acceptance.
- C. Repair damage.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:
 - 1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
 - 2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is

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- acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
 4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:
 1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

- A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new, and shall have superior quality and freshness.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.

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4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer, and witnessed by the contractor. In addition, the following requirements shall be complied with:
 1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
 2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the COR fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
 3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer, and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be repaired or replaced, as determined by the COR.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.

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- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:
1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
 2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
 3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan, and energized electrical work request to the COR, and Medical Center's Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
 4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized electrical work request from the COR, and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.
 5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the COR, and Medical Center's Chief Engineer or his/her designee to witness the work.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the

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- equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.
- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:
 1. Nominal system voltage.
 2. Equipment/bus name, date prepared, and manufacturer name and address.
 3. Arc flash boundary.
 4. Available arc flash incident energy and the corresponding working distance.
 5. Minimum arc rating of clothing.
 6. Site-specific level of PPE.

1.12 SUBMITTALS

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and

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specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
3. Submit each section separately.

- E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

- F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - h. Performance data.

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- i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
- 1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
 - 2. Each type of conduit coupling, bushing, and termination fitting.
 - 3. Conduit hangers, clamps, and supports.
 - 4. Duct sealing compound.
 - 5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects

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of the installation, and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.

C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

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SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.
 - 2) Splicing materials and pulling lubricant.
 2. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
- | | |
|-----------------------|---------------------------------------|
| D2301-10.....Standard | Specification for Vinyl Chloride |
| | Plastic Pressure-Sensitive Electrical |
| | Insulating Tape |

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- D2304-10.....Test Method for Thermal Endurance of Rigid Electrical Insulating Materials
- D3005-10.....Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-09.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cables
 - 514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
 - 1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
 - 2. No. 8 AWG and larger: Stranded.
 - 3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
 - 4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.
- D. Color Code:
 - 1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
 - 2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 19 mm (0.75 inches) wide tape.
 - 4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
 - 5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow

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White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COTR.
7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
 1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
 4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.
- D. Above Ground Splices for 250 kcmil and Larger:
 1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
- E. Underground Splices for No. 8 AWG and Larger:
 1. Mechanical type, of high conductivity and corrosion-resistant material. Listed for wet locations, and approved for copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
- F. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

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2.3 CONNECTORS AND TERMINATIONS

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.
 - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 - 4. All conductors in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.

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- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES

- A. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
 - 1. Install fireproofing on low-voltage conductors where the low-voltage conductors are installed in the same manholes with medium-voltage conductors.

3.3 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.4 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.5 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.6 EXISTING CONDUCTORS

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.7 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.8 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.9 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests: Inspect physical condition.
 - 2. Electrical tests:

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- a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
- b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
- c. Perform phase rotation test on all three-phase circuits.

---END---

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.
- E. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- F. Section 26 32 13, ENGINE GENERATORS: Engine generators.
- G. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
 - 2. Test Reports:
 - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COTR.
 - 3. Certifications:
 - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 B1-07.....Standard Specification for Hard-Drawn Copper Wire

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- B3-07.....Standard Specification for Soft or Annealed Copper Wire
- B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....National Electrical Safety Code
 - 99-12.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.
- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND RODS

- A. Steel or copper clad steel, 19 mm (0.75 inch) diameter by 3 M (10 feet) long.
- B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

- A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:
 1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use Zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 2. Connection to Building Steel: Exothermic-welded type connectors.

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3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated Steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.
- B. System Grounding:
 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- D. For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

- A. Switchgear: Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.
- B. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole

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grounding provisions and hardware, to the cable shield grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.

C. Pad-Mounted Transformers:

1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
2. Ground the secondary neutral.

D. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.

C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

D. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system (typically building steel).

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

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1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Wireway Systems:
1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
 2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
 3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
 4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 OUTDOOR METALLIC FENCES AROUND ELECTRICAL EQUIPMENT

- A. Fences shall be grounded with a ground rod at each fixed gate post and at each corner post.
- B. Drive ground rods until the top is 300 mm (12 inches) below grade. Attach a No. 4 AWG copper conductor by exothermic weld to the ground rods, and extend underground to the immediate vicinity of fence post. Lace the conductor vertically into 300 mm (12 inches) of fence mesh and fasten by two approved bronze compression fittings, one to bond the wire to post and the other to bond the wire to fence. Each gate section shall be bonded to its gatepost by a 3 mm x 25 mm (0.375 inch x 1 inch) flexible, braided copper strap and ground post clamps. Clamps shall be of the anti-electrolysis type.

3.7 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

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3.8 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.9 MAIN ELECTRICAL ROOM GROUNDING

- A. Provide ground bus bar and mounting hardware at each main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings.

3.10 EXTERIOR LIGHT POLES

- A. Provide 6.1 M (20 feet) of No. 4 AWG bare copper coiled at bottom of pole base excavation prior to pour, plus additional unspliced length in and above foundation as required to reach pole ground stud.

3.11 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.12 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.
- B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.
- C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.13 ACCEPTANCE CHECKS AND TESTS

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.
- B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The Contractor shall notify the COTR 24 hours before the connections are ready for inspection.

---END---

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Size and location of main feeders.
 - b. Size and location of panels and pull-boxes.
 - c. Layout of required conduit penetrations through structural elements.
 - d. Submit the following data for approval:
 - 1) Raceway types and sizes.
 - 2) Conduit bodies, connectors and fittings.
 - 3) Junction and pull boxes, types and sizes.
 - 2. Certifications: Two weeks prior to final inspection, submit the following:
 - a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

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1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 C80.1-05.....Electrical Rigid Steel Conduit
 C80.3-05.....Steel Electrical Metal Tubing
 C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 1-05.....Flexible Metal Conduit
 5-11.....Surface Metal Raceway and Fittings
 6-07.....Electrical Rigid Metal Conduit - Steel
 50-95.....Enclosures for Electrical Equipment
 360-13.....Liquid-Tight Flexible Steel Conduit
 467-13.....Grounding and Bonding Equipment
 514A-13.....Metallic Outlet Boxes
 514B-12.....Conduit, Tubing, and Cable Fittings
 514C-07.....Nonmetallic Outlet Boxes, Flush-Device Boxes
 and Covers
 651-11.....Schedule 40 and 80 Rigid PVC Conduit and
 Fittings
 651A-11.....Type EB and A Rigid PVC Conduit and HDPE
 Conduit
 797-07.....Electrical Metallic Tubing
 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
 TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and
 Conduit
 TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and
 Tubing
 FB1-12.....Fittings, Cast Metal Boxes and Conduit Bodies
 for Conduit, Electrical Metallic Tubing and
 Cable
 FB2.10-13.....Selection and Installation Guidelines for
 Fittings for use with Non-Flexible Conduit or
 Tubing (Rigid Metal Conduit, Intermediate
 Metallic Conduit, and Electrical Metallic
 Tubing)
 FB2.20-12.....Selection and Installation Guidelines for
 Fittings for use with Flexible Electrical
 Conduit and Cable
- F. American Iron and Steel Institute (AISI):
 S100-2007.....North American Specification for the Design of
 Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (0.5-inch) unless otherwise shown. Where permitted by the NEC, 13 mm (0.5-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

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B. Conduit:

1. Size: In accordance with the NEC, but not less than 13 mm (0.5-inch).
2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.
3. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
4. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
5. Flexible Metal Conduit: Shall conform to UL 1.
6. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
7. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface Metal Raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid Steel and Intermediate Metallic Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank coverplates having the same finishes as that of other electrical plates in the room.
2. Electrical Metallic Tubing Fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Setscrew Couplings and Connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible Metal Conduit Fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
4. Liquid-tight Flexible Metal Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.

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- b. Only steel or malleable iron materials are acceptable.
- c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- 5. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
- 6. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
- 7. Expansion and Deflection Couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
 - 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
 - 1. UL-50 and UL-514A.
 - 2. Rustproof cast metal where required by the NEC or shown on drawings.
 - 3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.
- F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
 - 1. Cutholes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
 - 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.

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- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.
- B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.
- C. Install conduit as follows:
 - 1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 - 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 - 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
 - 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 - 5. Cut conduits square, ream, remove burrs, and draw up tight.
 - 6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
 - 7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
 - 8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
 - 9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 - 10. Conduit installations under fume and vent hoods are prohibited.
 - 11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 - 12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 - 13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- D. Conduit Bends:
 - 1. Make bends with standard conduit bending machines.
 - 2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
 - 3. Bending of conduits with a pipe tee or vise is prohibited.
- E. Layout and Homeruns:
 - 1. Install conduit with wiring, including homeruns, as shown on drawings.

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2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

3.3 CONCEALED WORK INSTALLATION

- A. In Concrete:
 1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
 2. Align and run conduit in direct lines.
 3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
 4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (0.75-inch) of concrete around the conduits.
 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.
- B. Above Furred or Suspended Ceilings and in Walls:
 1. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the same system is prohibited.
 2. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the same system is prohibited.
 3. Align and run conduit parallel or perpendicular to the building lines.
 4. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
 5. Tightening setscrews with pliers is prohibited.
 6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the system is prohibited.
- C. Align and run conduit parallel or perpendicular to the building lines.
- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- F. Surface Metal Raceways: Use only where shown on drawings.

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G. Painting:

1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.5 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.6 WET OR DAMP LOCATIONS

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.7 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.
- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.8 EXPANSION JOINTS

- A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding

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jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.

- C. Install expansion and deflection couplings where shown.

3.9 CONDUIT SUPPORTS

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
 - b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.10 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.

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- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- I. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 24 16, PANELBOARDS: Panelboard enclosure and interior bussing used for lighting control panels.
- E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.
- F. Section 26 51 00, INTERIOR LIGHTING: Luminaire ballast and drivers used in control of lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting controls.
 - b. Material and construction details.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the lighting control systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the

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extent referenced. Publications are referenced in the text by designation only.

- B. Green Seal (GS):
 GC-12-03.....Occupancy Sensors
- C. National Electrical Manufacturer's Association (NEMA):
 C136.10-10.....American National Standard for Roadway and Area Lighting Equipment—Locking-Type Photocontrol Devices and Mating Receptacles—Physical and Electrical Interchangeability and Testing
 ICS-1-08.....Standard for Industrial Control and Systems General Requirements
 ICS-2-05.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment
 ICS-6-11.....Standard for Industrial Controls and Systems Enclosures
- D. National Fire Protection Association (NFPA):
 70-14.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 20.....Standard for General-Use Snap Switches
 773-95.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting
 773A-06.....Nonindustrial Photoelectric Switches for Lighting Control
 98-04.....Enclosed and Dead-Front Switches
 916-07.....Standard for Energy Management Equipment Systems
 917-06.....Clock Operated Switches
 924-06.....Emergency Lighting and Power Equipment (for use when controlling emergency circuits).

PART 2 -PRODUCTS

2.1 ELECTROMECHANICAL-DIAL TIME SWITCHES

- A. Electromechanical-dial time switches; complying with UL 917.
1. Contact Configuration: SPST.
 2. Contact Rating: 30-A inductive or resistive, 120-277 volt ballast load.
 3. Wound-spring reserve carryover mechanism to keep time during power failures.

2.2 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Solid state, with SPST dry contacts rated for 1800VA tungsten or 1000VA inductive, complying with UL 773A.
1. Light-Level Monitoring Range: 16.14 to 108 lx (1.5 to 10 fc), with adjustable turn-on and turn-off levels.
 2. Time Delay: 15-second minimum.
 3. Surge Protection: Metal-oxide varistor.
 4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

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2.3 TIMER SWITCHES

- A. Digital switches with backlit LCD display, 120/277 volt rated, fitting as a replacement for standard wall switches.
1. Compatibility: Compatible with all ballasts.
 2. Warning: Audible warning to sound during the last minute of "on" operation.
 3. Time-out: Adjustable from 5 minutes to 12 hours.
 4. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

2.4 CEILING-MOUNTED PHOTOELECTRIC SWITCHES

- A. Solid-state, light-level sensor unit, with separate relay unit.
1. Sensor Output: Contacts rated to operate the associated relay. Sensor shall be powered from the relay unit.
 2. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
 3. Time Delay: Adjustable from 5 to 300 seconds, with deadband adjustment.
 4. Indicator: Two LEDs to indicate the beginning of on-off cycles.

2.5 INDOOR OCCUPANCY SENSORS

- A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
 2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
 3. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
 4. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 6. Bypass Switch: Override the on function in case of sensor failure.
 7. Manual/automatic selector switch.
 8. Automatic Light-Level Sensor: Adjustable from 21.5 to 2152 lx (2 to 200 fc); keep lighting off when selected lighting level is present.
 9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.
- B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 150 mm (6-inch) minimum movement of any portion of a human body that presents a target of not less than 232 sq. cm(36 sq. in), and detect a person of average size and weight moving not less than 305 mm(12 inches) in either a

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horizontal or a vertical manner at an approximate speed of 305 mm/s (12 inches/s).

- C. Detection Coverage: Shall be sufficient to provide coverage as required by sensor locations shown on drawing.

2.6 INDOOR VACANCY SENSOR SWITCH

- A. Wall mounting, solid-state units with integral sensor and switch.
1. Operation: Manually turn lights on with switch and sensor detects vacancy to turn lights off.
 2. Switch Rating: 120/277 volt, 1200 watts at 277 volt, 800 watts at 120 volt unit.
 3. Mounting:
 - a. Sensor: Suitable for mounting in a standard switch box.
 - b. Time-Delay and Sensitivity Adjustments: Integral with switch and accessible for reprogramming without removing switch.
 4. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 5. Switch: Manual operation to turn lights on and override lights off.
 6. Faceplate: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

2.7 LIGHTING CONTROL SYSTEM - DIGITAL ADDRESSABLE LIGHTING INTERFACE

- A. System Description:
1. The lighting control system shall consist of digital lighting control network connecting DALI compliant digital addressable drivers, control modules and lighting control devices directly with system control stations. Individually addressable electronic drivers, control modules, and control devices are operated from signals received through digital controllers and interfaces and programmed through the control station. System includes all associated wiring, controllers and interfaces, panels, photocells, switches, dimmers, time clock, and occupancy sensors. System shall utilize dimming modules provided with light fixtures.
- B. Control Devices: All occupancy sensors (Ultrasonic, IR and Dual Technology type), photocells, switches and timers shall be provided with system. Devices shall be designed to operate on system network. This equipment shall be identified in shop drawing submission.

PART 3 -EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Aim outdoor photoelectric sensor according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle turn-on.
- C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer's recommendations.
- D. Set occupancy sensor "on" duration to 15 minutes.
- E. Locate photoelectric sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the available light level at the typical work plane for that area.
- F. Label time switches and contactors with a unique designation.
- G. Program lighting control panels per schedule on drawings.

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3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations.
- B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.
- C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.
- D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function in the presence of COR.

3.4 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 8-hour training period for instructing personnel in the maintenance and operation of the lighting control system on the dates requested by the COR.
- B. Contractor shall submit written instructions on training and maintenance as reviewed in training session.

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SECTION 26 22 00
LOW-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of low-voltage dry-type general-purpose transformers, indicated as transformers in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, accessories, and device nameplate data.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets and wiring diagrams.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the transformers.
 - 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.

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- b. Certification by the Contractor that the transformers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
 IBC-15.....International Building Code
- C. National Fire Protection Association (NFPA):
 70-14.....National Electrical Code (NEC)
- D. National Electrical Manufacturers Association (NEMA):
 TR 1-13.....Transformers, Step Voltage Regulators and Reactors
 ST 20-14.....Dry Type Transformers for General Applications
- E. Underwriters Laboratories, Inc. (UL):
 UL 506-08.....Standard for Specialty Transformers
 UL 1561-11.....Dry-Type General Purpose and Power Transformers
- F. United States Department of Energy
 10 CFR Part 431.....Energy Efficiency Program for Certain Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 TRANSFORMERS

- A. Unless otherwise specified, transformers shall be in accordance with NEMA, NEC, UL and as shown on the drawings.
- B. Transformers shall have the following features:
1. Self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted, except as specifically allowed for buck-boost applications.
 2. Rating and winding connections shall be as shown on the drawings.
 3. Ratings shown on the drawings are for continuous duty without the use of cooling fans.
 4. Copper windings.
 5. Insulation systems:
 - a. Transformers 30 kVA and larger: UL rated 220 °C (428 °F) system with an average maximum rise by resistance of 150 °C (302 °F) in a maximum ambient of 40 °C (104 °F).
 - b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185 °C (365 °F) system with an average maximum rise by resistance of 115 °C (239 °F) in a maximum ambient of 40 °C (104 °F).
 6. Core and coil assemblies:
 - a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.
 - b. Cores shall be grain-oriented, non-aging, and silicon steel.
 - c. Coils shall be continuous windings without splices except for taps.
 - d. Coil loss and core loss shall be minimized for efficient operation.
 - e. Primary and secondary tap connections shall be brazed or pressure type.

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- f. Coil windings shall have end filters or tie-downs for maximum strength.
7. Average audible sound levels shall comply with NEMA.
8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. Single phase transformers rated 15 kVA through 25 kVA shall have two 5% full capacity taps below normal rated primary voltage. All transformers rated 30 kVA and larger shall have two 2.5% full capacity taps above, and four 2.5% full capacity taps below normal rated primary voltage.
10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
11. Enclosures:
 - a. Comprised of not less than code gauge steel.
 - b. Outdoor enclosures shall be NEMA 3R.
 - c. Temperature rise at hottest spot shall conform to NEMA Standards, and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
 - d. Ventilation openings shall prevent accidental access to live components.
 - e. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.
12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated.
13. Dimensions and configurations shall conform to the spaces designated for their installations.
14. Transformers shall meet the energy conservation standards for transformers per the United States Department of Energy's 10 CFR Part 431.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.
- B. Anchor transformers with rustproof bolts, nuts, and washers, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 150 mm (6 inches).
- D. Install transformers on vibration pads designed to suppress transformer noise and vibrations.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical and mechanical condition.

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- c. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.
- d. Perform specific inspections and mechanical tests as recommended by manufacturer.
- e. Verify correct equipment grounding.
- f. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition, and properly performing the intended function.
---END---

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SECTION 26 24 13
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage circuit-breaker distribution switchboards, indicated as switchboard(s) in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- F. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices for switchboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per NEMA PB 2. Factory tests shall be certified.
- B. The following additional tests shall be performed:
1. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.
 2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 3. Confirm correct operation and sequencing of key-type mechanical interlock systems for multiple circuit breakers by attempting closure on locked-open devices, and attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.
 4. Exercise all active components.
 5. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
 6. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.

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7. If applicable, verify correct function of control transfer relays located in the switchboard with multiple control power sources.
8. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.
- C. Furnish four (4) copies of certified manufacturer's factory test reports prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.
- D. The Government shall have an option to witness the factory tests. All expenses of the Government Representative's trips to witness the testing will be paid by the Government. Notify the COTR not less than 30 days prior to making tests at the factory.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 1. Shop Drawings:
 - a. Switchboard shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
 - b. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - c. Prior to fabrication of switchboards, submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Circuit breaker sizes.
 - 3) Interrupting ratings.
 - 4) Safety features.
 - 5) Accessories and nameplate data.
 - 6) Switchboard one line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.
 - 7) Elementary and interconnection wiring diagrams.
 - 8) Technical data for each component.
 - 9) Dimensioned exterior views of the switchboard.
 - 10) Dimensioned section views of the switchboard.
 - 11) Floor plan of the switchboard.
 - 12) Foundation plan for the switchboard.
 - 13) Provisions and required locations for external conduit and wiring entrances.
 - 14) Approximate design weights.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchboard.
 - 2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.

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- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the switchboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the switchboards have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
 - C37.13-08.....Low Voltage AC Power Circuit Breakers Used in Enclosures
 - C57.13-08.....Instrument Transformers
 - C62.41.1-03.....Surge Environment in Low-voltage (1000V and less) AC Power Circuits
 - C62.45-92.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturer's Association (NEMA):
 - PB-2-06.....Deadfront Distribution Switchboards
 - PB-2.1-07.....Proper Handling, Installation, Operation, and Maintenance of Deadfront Distribution Switchboards Rated 600 Volts or Less
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories, Inc. (UL):
 - 67-09.....Panelboards
 - 489-09.....Molded-Case Circuit Breakers, Molded-Case Switches, and Circuit-Breaker Enclosures
 - 891-05.....Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

- A. Shall be in accordance with ANSI, IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:
 - 1. Switchboard shall be a complete, grounded, continuous-duty, integral assembly, dead-front, dead-rear, self-supporting, indoor type switchboard assembly. Incorporate devices shown on the drawings and all related components required to fulfill operational and functional requirements.
 - 2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than the available fault current shown in the Overcurrent Protective Device Coordination Study.
 - 3. Switchboard shall conform to the arrangements and details shown on the drawings.
 - 4. Coordinate all requirements with the existing conditions.

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5. Switchboards shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
6. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.
7. Series rated switchboards are not allowed.

2.2 BASIC ARRANGEMENT

- A. Type 1: Switchboard shall be front accessible with the following features:
 1. Device mounting:
 - a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
 - b. Feeder breakers: Group mounted.
 2. Section alignment: As shown on the drawings.
 3. Accessibility:
 - a. Main section line and load terminals: Front and side.
 - b. Distribution section line and load terminals: Front.
 - c. Through bus connections: Front and end.
 4. Bolted line and load connections.
 5. Full height wiring gutter covers for access to wiring terminals.
- B. Type 2: Switchboard shall be rear accessible with the following features:
 1. Device mounting:
 - a. Main breaker: Individually mounted and compartmented.
 - b. Feeder breakers: Individually mounted and compartmented.
 2. Section alignment: As shown on drawings.
 3. Accessibility:
 - a. Main section line and load terminals: Rear.
 - b. Distribution section line and load terminals: Rear.
 - c. Bus connections: Rear.
 4. Bolted line and load connections.
 5. Full height wiring gutter covers for access to wiring terminals.

2.3 HOUSING

- A. Shall have the following features:
 1. Frames and enclosures:
 - a. The assembly shall be braced with reinforcing gussets using bolted connections to assure rectangular rigidity.
 - b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.
 - c. Die-pierce the holes for connecting adjacent structures to insure proper alignment, and to allow for future additions.
 - d. All bolts, nuts, and washers shall be zinc-plated steel.
- B. Finish:
 1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.
 2. Provide a light gray finish for indoor switchboard.

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2.4 BUSES

A. Bus Bars and Interconnections:

1. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchboard. Bus laminations shall have a minimum of 6 mm (1/4 inch) spacing.
2. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
3. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.
4. Install a copper ground bus the full length of the switchboard assembly.
5. Main Bonding Jumper: An un-insulated copper bus, size as shown on drawings, shall interconnect the neutral and ground buses, when the switchboard is used to establish the system common ground point.
6. All bolts, nuts, and washers shall be zinc-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.
7. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.5 MAIN CIRCUIT BREAKERS

A. Type I or Type II Switchboards: Provide molded case main circuit breakers as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.

1. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
2. Breakers with same frame size shall be interchangeable with each other.
3. Breakers shall be fully rated.

2.6 FEEDER CIRCUIT BREAKERS

A. Provide molded case circuit breakers as shown on the drawings.

B. Non-adjustable Trip Molded Case Circuit Breakers:

1. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time characteristics, and instantaneous magnetic trip.
2. Breaker features shall be as follows:
 - a. A rugged, integral housing of molded insulating material.
 - b. Silver alloy contacts.
 - c. Arc quenchers and phase barriers for each pole.
 - d. Quick-make, quick-break, operating mechanisms.
 - e. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 - f. Electrically and mechanically trip free.
 - g. An operating handle which indicates ON, TRIPPED, and OFF positions.
 - h. Line and load connections shall be bolted.

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- i. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
- C. Adjustable Trip Molded Case Circuit Breakers:
 1. Provide molded case, solid state adjustable trip type circuit breakers above 200A in size.
 2. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
 3. Breakers with same frame size shall be interchangeable with each other.

2.8 SURGE PROTECTIVE DEVICES

- A. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

2.9 METERING

- A. Provide current transformers for each meter. Current transformers shall be wired to shorting-type terminal blocks.
- B. Provide voltage transformers including primary fuses and secondary protective devices for metering as shown on the drawings.

2.10 OTHER EQUIPMENT

- A. Furnish tools and accessories required for circuit breaker and switchboard test, inspection, maintenance, and proper operation.
- B. Panelboards: Requirements for panelboards shown to be installed in the switchboard shall be as shown on the drawings and in Section 26 24 16, PANELBOARDS.

2.11 CONTROL WIRING

- A. Switchboard control wires shall not be less than No. 14 AWG copper 600 volt rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.12 NAMEPLATES AND MIMIC BUS

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.

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PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install switchboards in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchboards with rustproof bolts, nuts, and washers not less than 13 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage, required area clearances, and correct alignment.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - e. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - f. Vacuum-clean switchboard enclosure interior. Clean switchboard enclosure exterior.
 - g. Inspect insulators for evidence of physical damage or contaminated surfaces.
 - h. Verify correct shutter installation and operation.
 - i. Exercise all active components.
 - j. Verify the correct operation of all sensing devices, alarms, and indicating devices.
 - k. Verify that vents are clear.
 - 2. Electrical tests:
 - a. Perform insulation-resistance tests on each bus section.
 - b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
 - c. Perform phasing check on double-ended switchboards to ensure correct bus phasing from each source.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard

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is in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

A. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the switchboards, on the dates requested by the COTR.

---END---

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Painting of panelboards.
B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
F. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.

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- b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
 IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
 PB 1-11.....Panelboards
 250-08.....Enclosures for Electrical Equipment (1,000V
 Maximum)
- D. National Fire Protection Association (NFPA):
 70-11.....National Electrical Code (NEC)
 70E-12.....Standard for Electrical Safety in the Workplace
- E. Underwriters Laboratories, Inc. (UL):
 50-95.....Enclosures for Electrical Equipment
 67-09.....Panelboards
 489-09.....Molded Case Circuit Breakers and Circuit
 Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.
- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 100% rated, mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
- J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have field-installed cable connections to the second

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section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.

K. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

A. Enclosures:

1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
2. Enclosures shall not have ventilating openings.
3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
4. Provide manufacturer's standard option for prepunched knockouts on top and bottom end walls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.
- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 1. 120/208 V Panelboard: 10,000 A symmetrical.
 2. 120/240 V Panelboard: 10,000 A symmetrical.
 3. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x.
- E. Circuit breaker features shall be as follows:
 1. A rugged, integral housing of molded insulating material.
 2. Silver alloy contacts.
 3. Arc quenchers and phase barriers for each pole.
 4. Quick-make, quick-break, operating mechanisms.
 5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 6. Electrically and mechanically trip free.
 7. An operating handle which indicates closed, tripped, and open positions.

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8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SURGE PROTECTIVE DEVICES

- A. Where shown on the drawings, furnish panelboards with integral surge protective devices. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards
- D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
- E. Provide blank cover for each unused circuit breaker mounting space.
- F. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage and required area clearances.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
 - f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

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SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent

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referenced. Publications are referenced in the text by basic designation only.

- B. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
 - 99-15.....Health Care Facilities
- C. National Electrical Manufacturers Association (NEMA):
 - WD 1-10.....General Color Requirements for Wiring Devices
 - WD 6-12.....Wiring Devices - Dimensional Specifications
- D. Underwriter's Laboratories, Inc. (UL):
 - 5-11.....Surface Metal Raceways and Fittings
 - 20-10.....General-Use Snap Switches
 - 231-08.....Power Outlets
 - 467-13.....Grounding and Bonding Equipment
 - 498-12.....Attachment Plugs and Receptacles
 - 943-15.....Ground-Fault Circuit-Interrupters
 - 1449-14.....Surge Protective Devices
 - 1472-15.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
 - 1. Mounting straps shall be nickel plated brass, brass, nickel plated steel or galvanize steel with break-off plaster ears, and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
 - 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.
- B. Duplex Receptacles - Hospital-grade: shall be listed for hospital grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
 - 1. Bodies shall be GRAY in color.
 - 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
 - 3. Duplex Receptacles on Emergency Circuit:
 - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
 - 4. Ground Fault Current Interrupter (GFCI) Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring. GFCI receptacles shall be self-test receptacles in accordance with UL 943.
 - a. Ground fault interrupter shall consist of a differential current transformer, self-test, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliamperes) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
 - b. Self-test function shall be automatically initiated within 5 seconds after power is activated to the receptacles. Self-test

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function shall be periodically and automatically performed every 3 hours or less.

- c. End-of-life indicator light shall be a persistent flashing or blinking light to indicate that the GFCI receptacle is no longer in service.
- 5. Tamper-Resistant Duplex Receptacles:
 - a. Bodies shall be gray in color.
 - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
 - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
- C. Duplex Receptacles - Non-hospital Grade: shall be the same as duplex receptacles - hospital grade in accordance with sections 2.1A and 2.1B of this specification, except for the hospital grade listing.
 - 1. Bodies shall be gray nylon.
- D. Receptacles - 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.
- E. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.
- F. Surge Protective (TVSS) Receptacles shall have integral surge suppression in line to ground, line to neutral, and neutral to ground modes.
 - 1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 Volts, and minimum single transient pulse energy dissipation of 210 Joules.
 - 2. Active TVSS Indication: LED, visible in face of device to indicate device is active or no longer in service.

2.2 TOGGLE SWITCHES

- A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be gray in color unless otherwise specified or shown on the drawings.
 - 1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
 - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
 - 3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 MANUAL DIMMING CONTROL

- A. Electronic full-wave manual slide dimmer with on/off switch and audible frequency and EMI/RFI suppression filters.
- B. Manual dimming controls shall be fully compatible with LED dimming driver and be approved by the driver manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.
- C. Provide single-pole, three-way or four-way, as shown on the drawings.

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- D. Manual dimming control and faceplates shall be gray in color unless otherwise specified.

2.4 WALL PLATES

- A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.
- B. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- C. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.
- D. Duplex Receptacles on Emergency Circuit: Wall plates shall be type 302 stainless steel, with the word "EMERGENCY" engraved in 6 mm (1/4 inch) red letters.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

- A. Shall have the following features:
 - 1. Enclosures:
 - a. Thickness of steel shall be not less than 1 mm (0.040 inch) for base and cover. Nominal dimensions shall be 40 mm x 70 mm (1-1/2 inches by 2-3/4 inches) with inside cross sectional area not less than 2250 square mm (3-1/2 square inches). The enclosures shall be thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard baked enamel finish.
 - 2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this Section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
 - 3. Unless otherwise shown on drawings, receptacle spacing shall be 600 mm (24 inches) on centers.
 - 4. Conductors shall be as specified in Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLE.
 - 5. Installation fittings shall be the manufacturer's standard bends, offsets, device brackets, inside couplings, wire clips, elbows, and other components as required for a complete system.
 - 6. Bond the assemblies to the branch circuit conduit system.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Install wiring devices after wall construction and painting is complete.
- C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
- D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.
- E. Provide barriers in multi-gang outlet boxes to comply with the NEC.
- F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory

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equipment.

- G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.
- H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.
- I. Install wall dimmers 1.2 M (48 inches) above floor.
- J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- K. Install horizontally mounted receptacles with the ground pin to the right.
- L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.
- M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations, and the latest NFPA 99. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Inspect physical and electrical conditions.
 - b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
 - c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
 - d. Test GFCI receptacles.
 - 2. Receptacle testing in the Patient Care Spaces, such as retention force of the grounding blade of each receptacle, shall comply with the latest NFPA 99.

---END---

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SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
 2. Manuals:
 - a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.

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- b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
 IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
 FU 1-07.....Low Voltage Cartridge Fuses
 KS 1-06.....Enclosed and Miscellaneous Distribution
 Equipment Switches (600 Volts Maximum)
- D. National Fire Protection Association (NFPA):
 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 98-07.....Enclosed and Dead-Front Switches
 248-00.....Low Voltage Fuses
 489-09.....Molded Case Circuit Breakers and Circuit
 Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.
- B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
- C. Shall be horsepower (HP) rated.
- D. Shall have the following features:
1. Switch mechanism shall be the quick-make, quick-break type.
 2. Copper blades, visible in the open position.
 3. An arc chute for each pole.
 4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
 5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
 6. Fuse holders for the sizes and types of fuses specified.
 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
 8. Ground lugs for each ground conductor.
 9. Enclosures:
 - a. Shall be the NEMA types shown on the drawings.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Shall be the same as fused switches, but without provisions for fuses.

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2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

- A. Shall be the same as fused switches, and shall be NEMA classified Heavy Duty (HD).

2.4 MOTOR RATED TOGGLE SWITCHES

- A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.
- B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

- A. Shall be in accordance with NEMA FU 1.
- B. Service Entrance: Class L, time delay.
- C. Feeders: Class J, time delay.
- D. Motor Branch Circuits: Class J, time delay.

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

- A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.
- B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COTR.
---END---

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**SECTION 26 32 13
 ENGINE GENERATORS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage engine generators.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Requirements for automatic transfer switches for use with engine generators.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.

1.4 FACTORY TESTS

- A. Factory Tests shall be performed in the factory by the equipment manufacturer. Factory Tests shall comply with all Factory Tests requirements stated in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the requirements stated in this section.
- B. Load Test: Shall include two hours while the engine generator is delivering 100% of the specified kW, and four hours while the engine generator is delivering 80% of the specified kW. During this test, record the following data at 20-minute intervals:

Time	Engine RPM	Oil Temperature Out
kW	Water Temperature In	Fuel Pressure
Voltage	Water Temperature Out	Oil Pressure
Amperes	Oil Temperature In	Ambient Temperature

- C. Cold Start Test: Record time required for the engine generator to develop specified voltage, frequency, and kW load from a standstill condition with engine at ambient temperature.
- D. The manufacturer shall furnish fuel, load banks, testing instruments, and all other equipment necessary to perform these tests.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:

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- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Scaled drawings, showing plan views, side views, elevations, and cross-sections.
 - c. Certification from the manufacturer that a representative engine generator has been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Diagrams:
- a. Control system diagrams, control sequence diagrams or tables, wiring diagrams, interconnections diagrams (between engine generators, automatic transfer switches, paralleling switchgear, local control cubicles, remote annunciator panels, and fuel storage tanks, as applicable), and other like items.
3. Technical Data:
- a. Published ratings, catalog cuts, pictures, and manufacturer's specifications for engine generator, governor, voltage regulator, radiator, muffler, dampers, day tank, pumps, fuel tank, batteries and charger, jacket heaters, torsional vibration, and control and supervisory equipment.
 - b. Description of operation.
 - c. Short-circuit current capacity and subtransient reactance.
 - d. Sound power level data.
 - e. Vibration isolation system performance data from no-load to full-load. This must include seismic qualification of the engine generator mounting, base, and vibration isolation.
4. Calculations:
- a. Calculated performance derations appropriate to installed environment.
5. Manuals:
- a. When submitting the shop drawings, submit complete maintenance and operating manuals, to include the following:
 - 1) Technical data sheets.
 - 2) Wiring diagrams.
 - 3) Include information for testing, repair, troubleshooting, and factory recommended periodic maintenance procedures and frequency.
 - 4) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
6. Test Reports:
- a. Submit certified factory test reports for approval.
 - b. Submit field test reports two weeks prior to the final inspection.
7. Certifications:
- a. Prior to fabrication of the engine generator, submit the following for approval:
 - 1) A certification in writing that an engine generator of the same model and configuration, with the same bore, stroke, number of cylinders, and equal or higher kW/kVA ratings as the proposed engine generator, has been operating satisfactorily with connected loads of not less than 75% of the specified kW/kVA rating, for not fewer than 2,000 hours without any

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- failure of a crankshaft, camshaft, piston, valve, injector, or governor system.
- 2) A certification in writing that devices and circuits will be incorporated to protect the voltage regulator and other components of the engine generator during operation at speeds other than the rated RPM while performing maintenance. Submit thorough descriptions of any precautions necessary to protect the voltage regulator and other components of the system during operation of the engine generator at speeds other than the rated RPM.
 - 3) A certification from the engine manufacturer stating that the engine exhaust emissions meet the applicable federal, state, and local regulations and restrictions. At a minimum, this certification shall include emission factors for criteria pollutants including nitrogen oxides, carbon monoxide, particulate matter, sulfur dioxide, non-methane hydrocarbon, and hazardous air pollutants (HPAs).
- b. Prior to installation of the engine generator at the job site, submit certified factory test data.
 - c. Two weeks prior to the final inspection, submit the following.
 - 1) Certification by the manufacturer that the engine generators conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that the engine generators have been properly installed, adjusted, and tested.

1.6 STORAGE AND HANDLING

- A. Engine generators shall withstand shipping and handling stresses in addition to the electrical and mechanical stresses which occur during operation of the system. Protect radiator core with wood sheet.
- B. Store the engine generators in a location approved by the COR.

1.7 JOB CONDITIONS

- A. Job conditions shall conform to the arrangements and details shown on the drawings. The dimensions, enclosures, and arrangements of the engine generator system shall permit the operating personnel to safely and conveniently operate and maintain the system in the space designated for installation.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C37.50-07.....Low-Voltage AC Power Circuit Breakers Used In Enclosures-Test Procedures
 - C39.1-81 (R1992)Requirements for Electrical Analog Indicating Instruments
- C. American Society of Testing Materials (ASTM):
 - A53/A53M-10.....Standard Specification for Pipe, Steel, Black, and Hot-Dipped, Zinc Coated Welded and Seamless
 - B88-09.....Specification for Seamless Copper Water Tube

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- B88M-11.....Specification for Seamless Copper water Tube
(Metric)
- D975-11b.....Diesel Fuel Oils
- D. Institute of Electrical and Electronic Engineers (IEEE):
- C37.13-08.....Low Voltage AC Power Circuit Breakers Used In
Enclosures
- C37.90.1-02.....Surge Withstand Capability (SWC) Tests for
Relays and Relay Systems Associated with
Electric Power Apparatus
- E. International Code Council (ICC):
- IBC-12.....International Building Code
- F. National Electrical Manufacturers Association (NEMA):
- ICS 6-06.....Enclosures
- ICS 4-10.....Application Guideline for Terminal Blocks
- MG 1-11.....Motor and Generators
- MG 2-07.....Safety Standard and Guide for Selection,
Installation and Use of Electric Motors and
Generators
- PB 2-11.....Dead-Front Distribution Switchboards
- 250-08.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- G. National Fire Protection Association (NFPA):
- 30-12.....Flammable and Combustible Liquids Code
- 37-10.....Installations and Use of Stationary Combustion
Engine and Gas Turbines
- 70-11.....National Electrical Code (NEC)
- 99-12.....Health Care Facilities
- 110-10.....Standard for Emergency and Standby Power
Systems
- H. Underwriters Laboratories, Inc. (UL):
- 50-07.....Enclosures for Electrical Equipment
- 142-06.....Steel Aboveground Tanks for Flammable and
Combustible Liquids
- 467-07.....Grounding and Bonding Equipment
- 489-09.....Molded-Case Circuit Breakers, Molded-Case
Switches and Circuit-Breaker Enclosures
- 508-99.....Industrial Control Equipment
- 891-05.....Switchboards
- 1236-06.....Battery Chargers for Charging Engine-Starter
Batteries
- 2085-97.....Insulated Aboveground Tanks for Flammable and
Combustible Liquids
- 2200-98.....Stationary Engine Generator Assemblies

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. The engine generator system shall be in accordance with NFPA, UL, NEMA and ANSI, and as specified herein.
- B. Provide a factory-assembled, wired (except for field connections), complete, fully automatic engine generator system, as well as all associate equipment and devices intended for the operating, control, monitoring, and remote manual stop functions.
- C. Engine Generator Parameter Schedule:
1. Power Rating: Emergency Standby
 2. Voltage: 277/480V

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3. Rated Power: 225kW, 281 kVA continuous
 4. Power Factor: 0.8 lagging
 5. Engine Generator Application: stand-alone
 6. Fuel: diesel
 7. Voltage Regulation: + 2% (maximum) (No Load to Full Load)
(standalone applications)
 8. Phases: 3 Phase, Wye
 9. Each component of the engine generator system shall be capable of operating at 1500 feet above sea level in a ventilated room which will have average ambient air temperature ranging from a minimum of 55 °F) in winter to maximum of 85 °F) in summer.
- D. Assemble, connect, and wire the engine generator at the factory so that only the external connections need to be made at the construction site.
- E. Engine Generator Unit shall be factory-painted with manufacturer's primer and standard finishes.
- F. Connections between components of the system shall conform to the recommendations of the manufacturer.
- G. Couplings, shafts, and other moving parts shall be enclosed and guarded. Guards shall be metal, ruggedly constructed, rigidly fastened, and readily removable for convenient servicing of the equipment without disassembling any pipes and fittings.
- H. Engine generator shall have the following features:
1. Factory-mounted on a common, rigid, welded, structural steel base.
 2. Engine generator shall be statically and dynamically balanced so that the maximum vibration in the horizontal, vertical, and axial directions shall be limited to 0.15 mm (0.0059 inch), with an overall velocity limit of 24 mm/sec (0.866 inch per second) RMS, for all speeds.
 3. The isolators shall be constrained with restraints capable of withstanding static forces in any direction equal to twice the weight of the supported equipment.
 4. Shall be capable of operating satisfactorily as specified for not fewer than 10,000 hours between major overhauls.

2.2 ENGINE

- A. The engine shall be coupled directly to a generator.
- B. Minimum four cylinders.
- C. The engine shall be able to start in a 4.5 °C (40 °F) ambient temperature while using No. 2 diesel fuel oil without the use of starting aids such as glow plugs and ether injections.
- D. The engine shall be equipped with electric heater for maintaining the coolant temperature between 32-38 °C (90-100 °F), or as recommended by the manufacturer.
 1. Install thermostatic controls, contactors, and circuit breaker-protected circuits for the heaters.
 2. The heaters shall operate continuously except while the engine is operating or the water temperature is at the predetermined level.

2.3 GOVERNOR

- A. Isochronous, electronic type.
- B. Steady-state speed band at 60 Hz shall not exceed plus or minus 0.33%.

2.4 LUBRICATION OIL SYSTEM

- A. Pressurized type.

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- B. Positive-displacement pump driven by engine crankshaft.
- C. Full-flow strainer and full-flow or by-pass filters.
- D. Filters shall be cleanable or replaceable type and shall remove particles as small as 3 microns without removing the additives in the oil. For by-pass filters, flow shall be diverted without flow interruption.
- E. Extend lube oil sump drain line out through the skid base and terminate it with a drain valve and plug.

2.5 FUEL SYSTEM

- A. Main fuel storage tank(s) shall be 660 gallons, integral with the generator, and *Shall comply with NFPA 37 and NFPA 30. This is the maximum allowable size per NFPA and will provide 60 hour run-time at 50% load.*
 - 1. Engine generator shall be provided with a welded steel integral day tank with double-wall fuel containment.
 - 2. Fuel tank shall have capacity to supply fuel to the engine for a 60-hour period at 100% rated load without being refilled, including fuel that is returned to the main fuel storage tank. The calculation of the capacity of each day tank shall incorporate the requirement to stop the supply of fuel into the day tank at 90% of the ultimate volume of the tank.
 - 3. Secure, pipe, and connect the tank adequately for maximum protection from fire hazards, including oil leaks.
 - 4. Incorporate a vent, drain cock, shutoff cocks, and gauge glass. Terminate the vent piping outdoors with mushroom vent cap.
 - 5. Incorporate a float switch on the day tank to monitor fuel level.
 - a. The float switch contacts that actuate the low fuel oil day tank alarm device shall be set to alarm.
 - 6. Day tank and engine supply line elevations shall be below the elevation of the injector return outlet on the engine.

2.6 COOLING SYSTEM

- A. Liquid-cooled, closed loop, with fin-tube radiator mounted on the engine generator, and integral engine driven circulating pump, as shown on the drawings.
- B. Cooling capacity shall not be less than the cooling requirements of the engine generator and its lubricating oil while operating continuously at 100% of its specified rating.
- C. Water circulating pumps shall be the centrifugal type driven by engine. Incorporate pressure relief devices where required to prevent excessive pressure increase after the engine stops.
- D. Coolant shall be extended-life antifreeze solution, 50% ethylene glycol and 50% soft water, with corrosion inhibitor additive as recommended by the manufacturer.
- E. Fan shall be driven by multiple belts from engine shaft.
- F. Coolant hoses shall be flexible, per manufacturer's recommendation.
- G. Self-contained thermostatic-control valve shall modulate coolant flow to maintain optimum constant coolant temperature, as recommended by the engine manufacturer.
- H. Motor-Operated Dampers:
 - 1. Dampers, which are provided under Section 23 31 00, HVAC DUCTS AND CASINGS, shall be two-position, electric motor-operated.

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2. Dampers shall open simultaneously with the starting of the diesel engine and shall close simultaneously with the stopping of the diesel engine.

2.7 AIR INTAKE AND EXHAUST SYSTEMS

A. Air Intake:

1. Provide an engine-mounted air cleaner with replaceable dry filter and dirty filter indicator.

B. Exhaust System:

1. Where a turbocharger is required, they shall be engine-mounted, driven by the engine gases, securely braced against vibration and adequately lubricated by the engine's filtered lubrication system.
2. Exhaust Muffler:
 Shall be critical grade type and capable of the following noise attenuation:

Octave Band Hertz (Mid Frequency)	Minimum db Attenuation (.0002 Microbar Reference)
31	5
63	10
125	27
500	37
1000	31
2000	26
4000	25
8000	26

3. Pressure drop in the complete exhaust system shall be small enough for satisfactory operation of the engine generator while it is delivering 100% of its specified rating.
 4. Exhaust pipe size from the engine to the muffler shall be as recommended by the engine manufacturer. Pipe size from muffler to air discharge shall be two pipe sizes larger than engine exhaust pipe.
 5. Connections at the engine exhaust outlet shall be made with a flexible exhaust pipe. Provide bolted type pipe flanges welded to each end of the flexible section.
- C. Condensate drain at muffler shall be made with schedule 40 black steel pipe through a petcock.
- D. Exhaust Piping and Supports: Black steel pipe, ASTM A-53 standard weight with welded fittings. Spring type hangers, as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, shall support the pipe.
- E. Insulation for Exhaust Pipe and Muffler:
1. Calcium silicate minimum 75 mm (3 inches) thick.
 2. Insulation shall be as specified in Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

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3. The installed insulation shall be covered with aluminum jacket 0.4 mm (0.016 inch) thick. The jacket is to be held in place by bands of 0.38 mm (0.015 inch) thick by 15 mm (0.5 inch) wide aluminum.
4. Insulation and jacket are not required on flexible exhaust sections.
- F. Roof Sleeves: Pipe sleeves (thimble) shall be Schedule 40 standard weight steel pipe. Flash exhaust pipe thimble through roof with 16 oz soft sheet copper, flanged, and made watertight under built-up roofing and extended up around pipe thimble. The exhaust pipe shall be positioned within the thimble by four 150 mm (6 inches) wide spiders welded to the exhaust pipe.
- G. Vertical exhaust piping shall be provided with a hinged, gravity-operated, self-closing rain cover.

2.8 ENGINE STARTING SYSTEM

- A. The engine starting system shall start the engine at any position of the flywheel.
- B. Electric cranking motor:
 1. Shall be engine-mounted.
 2. Shall crank the engine via a gear drive.
 3. Rating shall be adequate for cranking the cold engine at the voltage provided by the battery system, and at the required RPM during five consecutive starting attempts of 10 seconds cranking each at 10-second intervals, for a total of 50 seconds of actual cranking without damage (the fifth starting attempt will be manually initiated upon failure of a complete engine cranking cycle).
- C. Batteries shall be lead-acid high discharge rate type.
 1. Each battery cell shall have minimum and maximum electrolyte level indicators and a flip-top flame arrestor vent cap.
 2. Batteries shall have connector covers for protection against external short circuits.
 3. With the charger disconnected, the batteries shall have sufficient capacity so that the total system voltage does not fall below 85% of the nominal system voltage with the following demands:
Five consecutive starting attempts of 10 seconds cranking at 10 second intervals for a total of 50 seconds of actual cranking (the fifth starting attempt will be manually initiated upon failure of a complete engine cranking cycle).
 4. Battery racks shall be metal with an alkali-resistant finish and thermal insulation, and secured to the floor.
- D. Battery Charger:
 1. A current-limiting battery charger, conforming to UL 1236, shall be provided and shall automatically recharge the batteries. The charger shall be capable of an equalize-charging rate for recharging fully depleted batteries within 24 hours and a floating charge rate for maintaining the batteries at fully charged condition.
 2. An ammeter shall be provided to indicate charging rate. A voltmeter shall be provided to indicate charging voltage.

2.9 LUBRICATING OIL HEATER

- A. Provide a thermostatically-controlled electric heater to automatically maintain the oil temperature within plus or minus 1.7 °C (3 °F) of the control temperature.

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2.10 JACKET COOLANT HEATER

- A. Provide a thermostatically-controlled electric heater mounted in the engine coolant jacketing to automatically maintain the coolant within plus or minus 1.7 °C (3 °F) of the temperature recommended by the engine manufacturer to meet the starting time specified at the minimum winter outdoor temperature.

2.11 GENERATOR

- A. Synchronous, amortisseur windings, bracket-bearing, self-venting, rotating-field type connected directly to the engine.
- B. Lifting lugs designed for convenient connection to and removal from the engine.
- C. Integral poles and spider, or individual poles dove-tailed to the spider.
- D. Designed for sustained short-circuit currents in conformance with NEMA Standards.
- E. Designed for sustained operation at 100% of the RPM specified for the engine generator without damage.
- F. Telephone influence factor shall conform to NEMA MG 1.
- G. Furnished with brushless excitation system or static-exciter-regulator assembly.
- H. Nameplates attached to the generator shall show the manufacturer's name, equipment identification, serial number, voltage ratings, field current ratings, kW/kVA output ratings, power factor rating, time rating, temperature rise ratings, RPM ratings, full load current rating, number of phases and frequency, and date of manufacture.
- I. The grounded (neutral) conductor shall be electrically isolated from equipment ground and terminated in the same junction box as the phase conductors.

2.12 GENERATOR OVERCURRENT AND FAULT PROTECTION

- A. Generator circuit breaker shall be molded-case, electronic-trip type, and 100% rated, complying with UL 489. Tripping characteristics shall be adjustable long-time and short-time delay and instantaneous. Provide shunt trip to trip breaker when engine generator is shut down by other protective devices.
- B. Overcurrent protective device cubicle shall contain terminations for neutral and equipment grounding conductors as necessary.

2.13 CONTROLS

- A. Shall include Engine Generator Control Cubicle(s).
- B. General:
 - 1. Control equipment shall be in accordance with UL 508, NEMA ICS-4, ICS-6, and ANSI C37.90.1.
 - 2. Panels shall be in accordance with UL 50.
 - 3. Cubicles shall be in accordance with UL 891.
 - 4. Coordinate controls with the automatic transfer switches shown on the drawings so that the systems will operate as specified.
 - 5. Cubicles:
 - a. Code gauge steel: manufacturer's recommended heavy gauge steel with factory primer and light gray finish.

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- b. Doors shall be gasketed, attached with concealed or semi-concealed hinges, and shall have a permanent means of latching in closed position.
 - c. Panels shall be wall-mounted or incorporated in other equipment as indicated on the drawings or as specified.
 - d. Door locks for panels and cubicles shall be keyed identically to operate from a single key.
6. Wiring: Insulated, rated at 600 V.
- a. Install the wiring in vertical and horizontal runs, neatly harnessed.
 - b. Terminate all external wiring at heavy duty, pressure-type, terminal blocks.
7. The equipment, wiring terminals, and wires shall be clearly and permanently labeled.
8. The appropriate wiring diagrams shall be laminated or mounted under plexiglass within the frame on the inside of the cubicles and panels.
9. All indicating lamps and switches shall be accessible and mounted on the cubicle doors.
10. The manufacturer shall coordinate the interconnection and programming of the generator controls with all related equipment, including automatic transfer switches and generator paralleling controls as applicable, specified in other sections.

C. Engine generator Control Cubicle:

1. Starting and Stopping Controls:

- a. A three-position, maintained-contact type selector switch with positions marked "AUTOMATIC," "OFF," and "MANUAL." Provide flashing amber light for OFF and MANUAL positions.
 - b. A momentary contact push-button switch with positions marked "MANUAL START" and "MANUAL STOP."
 - c. Selector switch in AUTOMATIC position shall cause the engine to start automatically when a single pole contact in a remote device closes. When the generator's output voltage increases to not less than 90% of its rated voltage, and its frequency increases to not less than 58 Hz, the remote devices shall transfer the load to the generator. An adjustable time delay relay, in the 0 to 15 minute range, shall cause the engine generator to continue operating without any load after completion of the period of operation with load. Upon completion of the additional 0 to 15 minute (adjustable) period, the engine generator shall stop.
 - d. Selector switch in OFF position shall prevent the engine from starting either automatically or manually. Selector switch in MANUAL position shall also cause the engine to start when the manual start push-button is depressed momentarily.
 - e. With selector switch is in MANUAL position, depressing the MANUAL STOP push-button momentarily shall stop the engine after a cool-down period.
 - f. A maintained-contact, red mushroom-head push-button switch marked "EMERGENCY STOP" will cause the engine to stop without a cool-down period, independent of the position of the selector switch.
2. Engine Cranking Controls:
- a. The cranking cycles shall be controlled by a timer that will be independent of the battery voltage fluctuations.
 - b. The controls shall crank the engine through one complete cranking cycle, consisting of four starting attempts of 10 seconds each with 10 seconds between each attempt.

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- c. Total actual cranking time for the complete cranking cycle shall be 40 seconds during a 70-second interval.
 - d. Cranking shall terminate when the engine starts so that the starting system will not be damaged. Termination of the cranking shall be controlled by self-contained, speed-sensitive switch. The switch shall prevent re-cranking of the engine until after the engine stops.
 - e. After the engine has stopped, the cranking control shall reset.
3. Supervisory Controls:
- a. Overcrank:
 - 1) When the cranking control system completes one cranking cycle (four starting attempts), without starting the engine, the OVERCRANK signal light and the audible alarm shall be energized.
 - 2) The cranking control system shall lock-out, and shall require a manual reset.
 - b. Coolant Temperature:
 - 1) When the temperature rises to the predetermined first stage level, the HIGH COOLANT TEMPERATURE - FIRST STAGE signal light and the audible alarm shall be energized.
 - 2) When the temperature rises to the predetermined second stage level, which shall be low enough to prevent any damage to the engine and high enough to avoid unnecessary engine shutdowns, the HIGH COOLANT TEMPERATURE - SECOND STAGE signal light and the audible alarm shall be energized and the engine shall stop.
 - 3) The difference between the first and second stage temperature settings shall be approximately -12 °C (10 °F).
 - 4) Permanently indicate the temperature settings near the associated signal light.
 - 5) When the coolant temperature drops to below 21 °C (70 °F), the "LOW COOLANT TEMPERATURE" signal light and the audible alarm shall be energized.
 - c. Low Coolant Level: When the coolant level falls below the minimum level recommended by the manufacturer, the LOW COOLANT LEVEL signal light and audible alarm shall be energized.
 - d. Lubricating Oil Pressure:
 - 1) When the pressure falls to the predetermined first stage level, the OIL PRESSURE - FIRST STAGE signal light and the audible alarm shall be energized.
 - 2) When the pressure falls to the predetermined second stage level, which shall be high enough to prevent damage to the engine and low enough to avoid unnecessary engine shutdowns, the OIL PRESSURE - SECOND STAGE signal light and the audible alarm shall be energized and the engine shall stop.
 - 3) The difference between the first and second stage pressure settings shall be approximately 15% of the oil pressure.
 - 4) The pressure settings near the associated signal light shall be permanently displayed so that the running oil pressure can be compared to the target (setpoint) value.
 - e. Overspeed:
 - 1) When the engine RPM exceeds the maximum RPM recommended by the manufacturer of the engine, the engine shall stop.
 - 2) Simultaneously, the OVERSPEED signal light and the audible alarm shall be energized.
 - f. Low Fuel - Day Tank:

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When the fuel oil level in the day tank decreases to less than the level at which the fuel oil transfer pump should start to refill the tank, the LOW FUEL DAY TANK light and the audible alarm shall be energized.

- g. Low Fuel - Main Storage Tank:
 When the fuel oil level in the storage tank decreases to less than one-third of total tank capacity, the LOW FUEL-MAIN STORAGE TANK signal light and audible alarm shall be energized.
 - h. Reset Alarms and Signals:
 Overcrank, Coolant Temperature, Coolant Level, Oil Pressure, Overspeed, and Low Fuel signal lights and the associated audible alarms shall require manual reset. A momentary-contact silencing switch and push-button shall silence the audible alarm by using relays or solid state devices to seal in the audible alarm in the de-energized condition. Elimination of the alarm condition shall automatically release the sealed-in circuit for the audible alarm so that it will be automatically energized again when the next alarm condition occurs. The signal lights shall require manual reset after elimination of the condition which caused them to be energized. Install the audible alarm just outside the engine generator room in a location as directed by the COR. The audible alarm shall be rated for 85 dB at 3 M (10 feet).
 - i. Generator Breaker Signal Light:
 1) A flashing green light shall be energized when the engine generator circuit breaker is in the OPEN or TRIPPED position.
 2) Simultaneously, the audible alarm shall be energized.
4. Monitoring Devices:
- a. Electric type gauges for the cooling water temperatures and lubricating oil pressures. These gauges may be engine mounted with proper vibration isolation.
 - b. A running time indicator, totalizing not fewer than 9,999 hours, and an electric type tachometer.
 - c. A voltmeter, ammeter, frequency meter, kilowatt meter, manual adjusting knob for the output voltage, and the other items shown on the drawings shall be mounted on the front of the generator control panels.
 - d. Install potential and current transformers as required.
 - e. Visual Indications:
 - 1) OVERCRANK
 - 2) HIGH COOLANT TEMPERATURE - FIRST STAGE
 - 3) HIGH COOLANT TEMPERATURE - SECOND STAGE
 - 4) LOW COOLANT TEMPERATURE
 - 5) OIL PRESSURE - FIRST STAGE
 - 6) OIL PRESSURE - SECOND STAGE
 - 7) LOW COOLANT LEVEL
 - 8) GENERATOR BREAKER
 - 9) OVERSPEED
 - 10) LOW FUEL - DAY TANK
 - 11) LOW FUEL - MAIN STORAGE TANK
 - f. Lamp Test: The LAMP TEST momentary contact switch shall momentarily actuate the alarm buzzer and all the indicating lamps.
5. Automatic Voltage Regulator:
- a. Shall correct voltage fluctuations rapidly and restore the output voltage to the predetermined level with a minimum amount of hunting.

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- b. Shall include voltage level rheostat located inside the control cubicle.
- c. Provide a 3-phase automatic voltage regulator immune to waveform distortion.

2.14 REMOTE MANUAL STOP STATION

- A. Shall be provided per NFPA 101, and shall be a red mushroom-head push-button switch.
- B. Shall be connected to the main generator control panel to provide emergency shutdown of the generator.
- C. Shall be located outside the room housing the generator.
- D. Shall have permanent label reading "EMERGENCY STOP".

2.15 REMOTE ANNUNCIATOR PANEL

- A. A remote annunciator panel shall be installed at the Security station.
- B. The annunciator shall indicate alarm conditions as required by NFPA 99 and 110.
- C. Include control wiring between the remote annunciator panel and the engine generator. Wiring shall be as required by the manufacturer.

2.16 SPARE PARTS

- A. For each engine generator:
 - 1. Six lubricating oil filters.
 - 2. Six primary fuel oil filters.
 - 3. Six secondary fuel oil filters.
 - 4. Six intake air filters.
- B. For each battery charger:
 - 1. Three complete sets of fuses.
- C. For each control panel:
 - 1. Three complete sets of fuses, if applicable.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install concrete bases of dimensions shown on the drawings.
- B. Installation of the engine generator shall comply with manufacturer's written instructions and with NFPA 110.
- C. Mounting:
 - 1. Support the base of engine generator on vibration isolators, each isolator bolted to the floor (pad), and the generator base bolted to isolator.
 - 2. Install sufficient isolators so that the floor (pad) bearing pressure under each isolator is within the floor (pad) loading specification.
 - 3. Install equal number of isolators on each side of the engine generator's base.
 - 4. Locate isolators for approximately equal load distribution and deflection per isolator. The base of the engine generator shall be drilled at the factory for the isolator bolts.
 - 5. Isolators shall be shipped loose with the engine generator.
 - 6. All connections between the engine generator and exterior systems, such as fuel lines, electrical connections, and engine exhaust system and air exhaust shroud, shall be flexible.

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- D. In seismic areas, engine generators shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- E. Balance:
 - 1. The vibration velocity in the horizontal, vertical, and axial directions shall not exceed 16.25 mm (0.65 inch) per second peak at any specific frequency. These limits apply to main structural components such as the engine block and the generator frame at the bearings.
- F. Connect all components of the generator system so that they will continue to be energized during failure of the normal electrical power supply system.
- G. Install piping between engine generator and remote components of cooling, fuel, and exhaust systems.
- H. Flexible connection between radiator and exhaust shroud at the wall damper:
 - 1. Install noncombustible flexible connections made of 20-oz neoprene-coated fiberglass fabric approximately 150 mm (6 inches) wide.
 - 2. Crimp and fasten the fabric to the sheet metal with screws 50 mm (2 inches) on center. The fabric shall not be stressed, except by the air pressure.
- I. Exhaust System Insulation:
 - 1. Adhesive and insulation materials shall be applied on clean, dry surfaces from which loose scale and construction debris has been removed by wire brushing.
 - 2. Fill all cracks, voids, and joints of applied insulation material with high temperature 1093 °C (2000 °F) insulating cement before applying the outer covering.
 - 3. The installation shall be clean and free of debris, thermally and structurally tight without sag, neatly finished at all hangers or other penetrations, and shall provide a smooth finished surface.
 - 4. Insulation and jacket shall terminate hard and tight at all anchor points.
 - 5. Insulate completely from engine exhaust flexible connection through roof or wall construction, including muffler.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Provide the services of a factory-authorized, factory-trained representative of the engine generator manufacturer to inspect field-assembled components and equipment installation, and to supervise the field tests.
- B. When the complete engine generator system has been installed and prior to the final inspection, test all components of the system in the presence of the COR for proper operation of the individual components and the complete system and to eliminate electrical and mechanical defects.
- C. Furnish fuel oil, lubricating oil, anti-freeze liquid, water treatment, rust-inhibitor, and load bank for testing of the engine generator.

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- D. Visual Inspection: Visually verify proper installation of engine generator and all components per manufacturer's pre-functional installation checklist.
- E. Set engine generator circuit breaker protective functions.
- F. Field Tests:
1. Perform manufacturer's after-starting checks and inspections.
 2. Test the engine generator for six hours of continuous operation as follows:
 - a. Two hours while delivering 100% of the specified kW.
 - b. Four hours while the engine generator is delivering 80% of its specified kW rating.
 - c. If during the 6-hour continuous test, an engine generator failure occurs or the engine generator cannot maintain specified power output, the test(s) are null and void. After repair and/or adjustments, the test(s) shall be repeated at no additional cost to the Government until satisfactory results are attained.
 3. Record the following test data at 30-minute intervals:
 - a. Time of day, as well as reading of running time indicator.
 - b. kW.
 - c. Voltage on each phase.
 - d. Amperes on each phase.
 - e. Engine RPM.
 - f. Frequency.
 - g. Coolant water temperature.
 - h. Fuel pressure.
 - i. Oil pressure.
 - j. Outdoor temperature.
 - k. Average ambient temperature in the vicinity of the engine generator.
 4. Demonstrate that the engine generator will attain proper voltage and frequency within the specified time limit from a cold start after the closing of a single contact.
 5. Furnish a resistance-type load for the testing of the engine generator. Test loads shall always include adequate resistance to assure stability of the loads and equipment during all of the testing operations. The test load kW rating shall not be less than 100% of the specified kW rating of the engine generator.
- G. Starting System Test:
1. Demonstrate that the batteries and cranking motor are capable of five starting attempts of 10 seconds cranking each at 10-second intervals with the battery charger turned off.
- H. Remote Annunciator Panel and Remote Manual Stop Tests:
- Simulate conditions to verify proper operation of each visual or audible indication, interconnecting hardware and software, and reset button. Simulate emergency stop of the generator by initiating the remote manual stop station, while the generator is in operation.
- I. Automatic Operation Tests:
- Test the engine generator and associated automatic transfer switches to demonstrate automatic starting, loading and unloading. The load for this test shall be the actual connected loads. Initiate loss of normal source and verify the specified sequence of operation. Restore the normal power source and verify the specified sequence of operation. Verify resetting of controls to normal.
- J. At the completion of the field tests, fill the main storage tank and day tank with fuel of grade and quality as recommended by the

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manufacturer of the engine. Fill all engine fluids to levels as recommended by manufacturer.

- K. When any defects are detected during the tests, correct all the deficiencies and repeat all or part of the 6-hour continuous test as requested by the COR, at no additional cost to the Government.
- L. Provide test and inspection results in writing to the COR.

3.3 FOLLOW-UP VERIFICATION

- A. After completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the engine generator(s) and control and annunciation components are in good operating condition and properly performing the intended function.

3.4 INSTRUCTIONS AND FINAL INSPECTIONS

- A. Laminate or mount under acrylic resin a set of operating instructions for the system and install instructions within a frame mounted on the wall near the engine generator at a location per the COR.
- B. Furnish the services of a competent and factory-trained technician for one 4-hour period for instructions to VA personnel in operation and maintenance of the equipment, on the date requested by the COR.

---END---

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SECTION 26 36 23
AUTOMATIC TRANSFER SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of open-transition automatic transfer switches with bypass isolation, indicated as automatic transfer switches or ATS in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- F. Section 26 32 13, ENGINE-GENERATORS: Requirements for normal and emergency power generation.
- G. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General communications requirements that are common to more than one section in Division 27.
- H. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATION SYSTEMS: Raceways for communications cabling.
- I. SECTION 27 15 00, COMMUNICATIONS HORIZONTAL CABLING: Communications media for interconnecting automatic transfer switches and remote control and annunciation components.

1.3 QUALITY ASSURANCE

- A. QUALITY ASSURANCE
Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.
- C. Automatic transfer switch, bypass/isolation switch, and annunciation control panels shall be products of the same manufacturer.

1.4 FACTORY TESTS

- A. Automatic transfer switches shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted per UL standards. Factory tests shall be certified, and shall include the following tests:
1. Visual inspection to verify that each ATS is as specified.
 2. Mechanical test to verify that ATS sections are free of mechanical hindrances.

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3. Insulation resistance test to ensure electrical integrity and continuity of entire system.
 4. Main switch contact resistance test.
 5. Electrical tests to verify complete system electrical operation.
- B. Furnish four (4) copies of certified manufacturer's factory test reports to the COTR prior to shipment of the ATS to ensure that the ATS has been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include voltage rating, continuous current rating, number of phases, withstand and closing rating, dimensions, weights, mounting details, conduit entry provisions, front view, side view, equipment and device arrangement, elementary and interconnection wiring diagrams, factory relay settings, and accessories.
 - c. For automatic transfer switches that are networked together to a common means of annunciation and/or control, submit interconnection diagrams as well as site and building plans, showing connections for normal and emergency sources of power, load, control and annunciation components, and interconnecting communications paths. Equipment locations on the diagrams and plans shall match the site, building, and room designations on the drawings.
 - d. Complete nameplate data, including manufacturer's name and catalog number.
 - e. A copy of the markings that are to appear on the automatic transfer switches when installed.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the automatic transfer switches.
 - 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 1) Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.
 - 2) Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.

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- 3) The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.
3. Certifications:
- a. When submitting the shop drawings, submit a certified test report from a recognized independent testing laboratory that a representative sample has passed UL 1008 prototype testing.
 - b. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the ATS conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that transfer switches have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
- 446-95.....Emergency and Standby Power Systems for Industrial and Commercial ApplicationsC37.90.1-02 Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
 - C62.41.1-02.....Guide on the Surges Environment in Low-Voltage (1000 V and Less) AC Power Circuits
 - C62.41.2-02.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits
- C. International Code Council (ICC):
- IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
- 250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)
 - ICS 6-06.....Enclosures
 - ICS 4-10.....Application Guideline for Terminal Blocks
 - MG 1-11.....Motors and Generators
- E. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
 - 99-12.....Health Care Facilities
 - 110-10.....Emergency and Standby Power Systems
- F. Underwriters Laboratories, Inc. (UL):
- 50-95.....Enclosures for Electrical Equipment
 - 508-99.....Industrial Control Equipment
 - 891-07.....Switchboards
 - 1008-07.....Transfer Switch Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Automatic transfer switches shall comply with UL, NEMA, NEC, ANSI, IEEE, and NFPA, and have the following features:
1. Automatic transfer switches shall be open transition switches, 4-pole, draw-out construction, electrically operated, mechanically

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- held open contact type, without integral overcurrent protection. Automatic transfer switches utilizing automatic or non-automatic molded case circuit breakers, insulated case circuit breakers, or power circuit breakers as switching mechanisms are not acceptable.
2. Automatic transfer switches shall be completely factory-assembled and wired such that only external circuit connections are required in the field.
 3. Each automatic transfer switch shall be equipped with an integral bypass/isolation switch.
 4. Ratings:
 - a. Phases, voltage, continuous current, poles, and withstand and closing ratings shall be as shown on the drawings.
 - b. Transfer switches are to be rated for continuous duty at specified continuous current rating on 60Hz systems.
 - c. Maximum automatic transfer switch rating: 800 A.
 5. Markings:
 - a. Markings shall be in accordance with UL 1008.
 6. Tests:
 - a. Automatic transfer switches shall be tested in accordance with UL 1008. The contacts of the transfer switch shall not weld during the performance of withstand and closing tests when used with the upstream overcurrent device and available fault current specified.
 7. Surge Withstand Test:
 - a. Automatic transfer switches utilizing solid-state devices in sensing, relaying, operating, or communication equipment or circuits shall comply with IEEE C37.90.1.
 8. Housing:
 - a. Enclose automatic transfer switches in wall- or floor-mounted steel cabinets, with metal gauge not less than No. 14, in accordance with UL 508, or in a switchboard assembly in accordance with UL 891, as shown on the drawings.
 - b. Enclosure shall be constructed so that personnel are protected from energized bypass-isolation components during automatic transfer switch maintenance.
 - c. Automatic transfer switch components shall be removable without disconnecting external source or load power conductors.
 - d. Finish: Cabinets shall be given a phosphate treatment, painted with rust-inhibiting primer, and finish-painted with the manufacturer's standard enamel or lacquer finish.
 - e. Viewing Ports: Provide viewing ports so that contacts may be inspected without disassembly.
 9. Operating Mechanism:
 - a. Actuated by an electrical operator.
 - b. Electrically and mechanically interlocked so that the main contact cannot be closed simultaneously in either normal and emergency position.
 - c. Normal and emergency main contacts shall be mechanically locked in position by the operating linkage upon completion of transfer. Release of the locking mechanism shall be possible only by normal operating action.
 - d. Contact transfer time shall not exceed six cycles.
 - e. Operating mechanism components and mechanical interlocks shall be insulated or grounded.
 10. Contacts:

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- a. Main contacts: Silver alloy.
 - b. Neutral contacts: Silver alloy, with same current rating as phase contacts.
 - c. Current carrying capacity of arcing contacts shall not be used in the determination of the automatic transfer switch rating, and shall be separate from the main contacts.
 - d. Main and arcing contacts shall be visible for inspection with cabinet door open and barrier covers removed.
11. Manual Operator:
- a. Capable of operation by one person in either direction under no load.
12. Replaceable Parts:
- a. Include the main and arcing contacts individually or as units, as well as relays, and control devices.
 - b. Automatic transfer switch contacts and accessories shall be replaceable from the front without removing the switch from the cabinet and without removing main conductors.
13. Sensing Features:
- a. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100% of nominal, and dropout voltage is adjustable from 75 to 98% of pickup value. Factory set for pickup at 90% and dropout at 85%.
 - b. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
 - c. Voltage/Frequency Lockout Relay: Prevent premature transfer to the engine-generator. Pickup voltage shall be adjustable from 85 to 100% of nominal. Factory set for pickup at 90%. Pickup frequency shall be adjustable from 90 to 100% of nominal. Factory set for pickup at 95%.
 - d. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.
 - e. Test Switch: Simulate normal-source failure.
 - f. Switch-Position Indication: Indicate source to which load is connected.
 - g. Source-Available Indication: Supervise sources via transfer switch normal- and emergency-source sensing circuits.
 - h. Normal Power Indication: Indicate "Normal Source Available."
 - i. Emergency Power Indication: Indicate "Emergency Source Available."
 - j. Transfer Override Control: Overrides automatic retransfer control so that automatic transfer switch shall remain connected to emergency power source regardless of condition of normal source. Control panel shall indicate override status.
 - k. Engine Starting Contacts: One isolated and normally closed and one isolated and normally open; rated 5 A at 30 V DC minimum.
 - l. Engine Shutdown Contacts: Time delay adjustable from zero to 15 minutes, and factory set for 5 minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.
 - m. Engine-Generator Exerciser: Programmable exerciser starts engine-generator(s) and transfers load to them from normal source for a

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preset time, then retransfers and shuts down engine-generator(s) after a preset cool-down period. Initiates exercise cycle at preset intervals adjustable from 7 to 30 days. Running periods are adjustable from 10 to 30 minutes. Factory settings shall be for 7-day exercise cycle, 20-minute running period, and 5-minute cool-down period.

14. Controls:
 - a. Controls shall provide indication of switch status and be equipped with alarm diagnostics.
 - b. Controls shall control operation of the automatic transfer switches.
15. Factory Wiring: Train and bundle factory wiring and label either by color-code or by numbered/lettered wire markers. Labels shall match those on the shop drawings.
16. Annunciation, Control, and Programming Interface Components: Devices for communicating with remote programming devices, annunciators, or control panels shall have open-protocol communication capability matched with remote device.
17. Provide contacts for connection to elevator controllers, one closed when automatic transfer switch is connected to the normal source, and one closed when automatic transfer switch is connected to the emergency source.

2.2 SEQUENCE OF OPERATION

- A. The specified voltage decrease in one or more phases of the normal power source shall initiate the transfer sequence. The automatic transfer switch shall start the engine-generator(s) after a specified time delay to permit override of momentary dips in the normal power source.
- B. The automatic transfer switch shall transfer the load from normal to emergency source when the frequency and voltage of the engine-generator(s) have attained the specified percent of rated value.
- C. Engine Start: A voltage decrease, at any automatic transfer switch, in one or more phases of the normal power source to less than the specified value of normal shall start the engine-generator(s) after a specified time delay.
- D. Transfer to Emergency System Loads: Automatic transfer switches for Emergency System loads shall transfer their loads from normal to emergency source when frequency and voltage of the engine-generator(s) have attained the specified percent of rated value. Only those switches with deficient normal source voltage shall transfer.
- E. Transfer to Equipment Branch Loads: Automatic transfer switches for Equipment Branch loads shall transfer their loads to the engine-generator on a time-delayed, staggered basis, after the Emergency System switches have transferred. Only those switches with deficient normal source voltage shall transfer.
- F. Retransfer to Normal (All Loads): Automatic transfer switches shall retransfer the load from emergency to normal source upon restoration of normal supply in all phases to the specified percent or more of normal voltage, and after a specified time delay. Should the emergency source fail during this time, the automatic transfer switches shall immediately transfer to the normal source whenever it becomes available. After restoring to normal source, the engine-generator(s)

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shall continue to run unloaded for a specified interval before shut-down.

2.3 BYPASS-ISOLATION SWITCH

- A. Provide each automatic transfer switch with two-way bypass-isolation manual type switch. The bypass-isolation switch shall permit load bypass to either normal or emergency power source and complete isolation of the automatic transfer switch, independent of transfer switch position. Bypass and isolation shall be possible under all conditions including when the automatic transfer switch is removed from service.
- B. Operation: The bypass-isolation switch shall have provisions for operation by one person through the movement of a maximum of two handles at a common dead front panel in no more than 15 seconds. Provide a lock, which must energize to unlock the bypass switch, to prevent bypassing to a dead source. Provide means to prevent simultaneous connection between normal and emergency sources.
 - 1. Bypass to normal (or emergency): Operation of bypass handle shall allow direct connection of the load to the normal (or emergency) source, without load interruption or by using a break-before-make design, or provide separate load interrupter contacts to momentarily interrupt the load.
 - a. Ensure continuity of auxiliary circuits necessary for proper operation of the system.
 - b. A red indicating lamp shall light when the automatic transfer switch is bypassed.
 - c. Bypassing source to source: If the power source is lost while in the bypass position, bypass to the alternate source shall be achievable without re-energization of the automatic transfer switch service and load connections.
 - 2. Isolation: Operation of the isolating handle shall isolate all live power conductors to the automatic transfer switch without interruption of the load.
 - a. Interlocking: Provide interlocking as part of the bypass-isolation switch to eliminate personnel-controlled sequence of operation, and to prevent operation to the isolation position until the bypass function has been completed.
 - b. Padlocking: Include provisions to padlock the isolating handle in the isolated position.
 - c. Visual verification: The isolation blades shall be visible in the isolated position.
 - 3. Testing: It shall be possible to test (normal electrical operation) the automatic transfer switch and engine-generator(s) with the isolation contacts closed and the load bypassed without interruption of power to the load.
- C. Ratings: The electrical capabilities and ratings of the bypass-isolation switch shall be compatible with those of the associated automatic transfer switch, including any required additional withstand tests.

2.4 REMOTE ANNUNCIATOR SYSTEM

- A. Remote annunciator panel shall annunciate conditions for indicated automatic transfer switches. Annunciation shall include the following:

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1. Sources available, as defined by actual pickup and dropout settings of automatic transfer switch controls.
 2. Switch position.
 3. Switch in test mode.
 4. Failure of communication link.
- B. Remote annunciator panel shall be visual and audible type with LED display panel, audible signal, and silencing switch.
1. Panel shall indicate each automatic transfer switch monitored, the location of automatic transfer switch, and the identity of load it serves.
 2. Mounting: Steel cabinet, flush or surface mounted, as shown on the drawings.

2.5 REMOTE ANNUNCIATOR AND CONTROL SYSTEM

- A. Include the following functions for indicated automatic transfer switches:
1. Indication of sources available, as defined by actual pickup and dropout settings of automatic transfer switch controls.
 2. Indication of automatic transfer switch position.
 3. Indication of automatic transfer switch in test mode.
 4. Indication of failure of communication link.
 5. Key-switch or user-code access to control functions of panel.
 6. Control of automatic transfer switch test initiation.
 7. Control of automatic transfer switch operation in either direction.
 8. Control of time-delay bypass for transfer to normal source.
- B. Malfunction of remote annunciator and control system or communication link shall not affect functions of automatic transfer switches. Automatic transfer switch sensing, controlling, or operating functions shall not depend on remote annunciator and control system for proper operation.
- C. Remote annunciation and control system shall include the following features:
1. Touchscreen type operator interface.
 2. Control and indication means grouped together for each automatic transfer switch.
 3. Label each indication and control group. Indicate the automatic transfer switch it controls, the location of the automatic transfer switch, and the identity of the load that it serves.
 4. Digital Communication Capability: Matched to that of automatic transfer switches supervised.
 5. Mounting: Steel cabinet, flush or surface mounted, as shown on the drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install automatic transfer switches in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor automatic transfer switches with rustproof bolts, nuts, and washers not less than 12 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Mount automatic transfer switches on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above

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finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 100 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Anchor remote control and/or annunciator panel to wall.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. An authorized representative of the automatic transfer switch manufacturer shall technically supervise and participate during all of the field adjustments and tests. Major adjustments and field tests shall be witnessed by the COTR. The manufacturer's representative shall certify in writing that the equipment has been installed, adjusted and tested in accordance with the manufacturer's recommendations.
- B. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Confirm correct application of manufacturer's recommended lubricants.
 - d. Verify appropriate anchorage, required area clearances, and correct alignment.
 - e. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - f. Verify grounding connections.
 - g. Verify ratings of sensors.
 - h. Vacuum-clean enclosure interior. Clean enclosure exterior.
 - i. Exercise all active components.
 - j. Verify that manual transfer warning signs are properly placed.
 - k. Verify the correct operation of all sensing devices, alarms, and indicating devices.
 2. Electrical tests:
 - a. Perform insulation-resistance tests.
 - b. After energizing circuits, demonstrate the interlocking sequence and operational function for each automatic transfer switch at least three times.
 - 1) Test bypass-isolation unit functional modes and related automatic transfer switch operations.
 - 2) Power failure of normal source shall be simulated by opening upstream protective device. This test shall be performed a minimum of five times.
 - 3) Power failure of emergency source with normal source available shall be simulated by opening upstream protective device for emergency source. This test shall be performed a minimum of five times.
 - 4) Low phase-to-ground voltage shall be simulated for each phase of normal source.

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- 5) Operation and settings shall be verified for specified automatic transfer switch operational feature, such as override time delay, transfer time delay, return time delay, engine shutdown time delay, exerciser, auxiliary contacts, and supplemental features.
 - 6) Verify pickup and dropout voltages by data readout or inspection of control settings.
 - 7) Verify that bypass and isolation functions perform correctly, including the physical removal of the automatic transfer switch while in bypass mode.
- c. Ground-fault tests: Verify that operation of automatic transfer switches shall not cause nuisance tripping or alarms of ground fault protection on either source.
 - d. When any defects are detected, correct the defects and repeat the tests as requested by the COTR at no additional cost to the Government.

3.3 FIELD SETTINGS VERIFICATION

- A. The automatic transfer switch settings shall be verified in the field by an authorized representative of the manufacturer.

3.4 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the automatic transfer switches are in good operating condition and properly performing the intended function.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the automatic transfer switches, on the dates requested by the COTR.

---END---

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SECTION 26 43 13
SURGE PROTECTIVE DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of Type 2 Surge Protective Devices, as defined in NFPA 70, and indicated as transient voltage surge suppression or TVSS in this section.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
 B. Section 26 24 16, PANELBOARDS: For factory-installed or external TVSS.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings and device nameplate data.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the TVSS conforms to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the TVSS has been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
- IEEE C62.41.2-02.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits
- IEEE C62.45-03.....Recommended Practice on Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits

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- C. National Fire Protection Association (NFPA):
 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 UL 1283-05.....Electromagnetic Interference Filters
 UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 PANELBOARD TVSS

- A. General Requirements:
 1. Comply with UL 1449 and IEEE C62.41.2.
 2. Modular design with field-replaceable modules, or non-modular design.
 3. Fuses, rated at 200 kA interrupting capacity.
 4. Bolted compression lugs for internal wiring.
 5. Integral disconnect switch.
 6. Redundant suppression circuits.
 7. LED indicator lights for power and protection status.
 8. Audible alarm, with silencing switch, to indicate when protection has failed.
 9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
 10. Four-digit transient-event counter.
- B. Surge Current per Phase: Minimum 120kA per phase.

2.2 ENCLOSURES

- A. Enclosures: NEMA 1.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Factory-installed TVSS: Switchgear, switchboard, or panelboard manufacturer shall install TVSS at the factory.
- B. Field-installed TVSS: Contractor shall install TVSS with conductors or buses between TVSS and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
 1. Provide a circuit breaker as a dedicated disconnecting means for TVSS as shown on drawings.
- C. Do not perform insulation resistance tests on switchgear, switchboards, panelboards, or feeders with the TVSS connected. Disconnect TVSS before conducting insulation resistance tests, and reconnect TVSS immediately after insulation resistance tests are complete.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.

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- c. Verify that disconnecting means and feeder size and maximum length to TVSS corresponds to approved shop drawings.
- d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.
- e. Vacuum-clean enclosure interior. Clean enclosure exterior.
- f. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 FOLLOW-UP VERIFICATION

- A. After completion of acceptance checks and tests, the Contractor shall show by demonstration in service that TVSS are in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

- A. Provide the services of a factory-trained technician for one 2-hour training period for instructing personnel in the maintenance and operation of the TVSS, on the date requested by the COTR.

---END---

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SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - f. Energy efficiency data.
 - g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
 - h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
 - i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).
 - j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data

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sheets, wiring diagrams, and information for ordering replacement parts.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C78.1-91.....Fluorescent Lamps - Rapid-Start Types - Dimensional and Electrical Characteristics
 - C78.376-01.....Chromaticity of Fluorescent Lamps
- C. American Society for Testing and Materials (ASTM):
 - C635-07.....Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
- D. Environmental Protection Agency (EPA):
 - 40 CFR 261.....Identification and Listing of Hazardous Waste
- E. Federal Communications Commission (FCC):
 - CFR Title 47, Part 15...Radio Frequency Devices
 - CFR Title 47, Part 18...Industrial, Scientific, and Medical Equipment
- F. Illuminating Engineering Society (IES):
 - LM-79-08.....Electrical and Photometric Measurements of Solid-State Lighting Products
 - LM-80-08.....Measuring Lumen Maintenance of LED Light Sources
 - LM-82-12.....Characterization of LED Light Engines and LED Lamps for Electrical and Photometric Properties as a Function of Temperature
- G. Institute of Electrical and Electronic Engineers (IEEE):
 - C62.41-91.....Surge Voltages in Low Voltage AC Power Circuits
- H. International Code Council (ICC):
 - IBC-12.....International Building Code
- I. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 101-12.....Life Safety Code
- J. National Electrical Manufacturer's Association (NEMA):
 - C82.1-04.....Lamp Ballasts - Line Frequency Fluorescent Lamp Ballasts
 - C82.2-02.....Method of Measurement of Fluorescent Lamp Ballasts
 - C82.4-02.....Lamp Ballasts-Ballasts for High-Intensity Discharge and Low-Pressure Sodium (LPS) Lamps (Multiple-Supply Type)
 - C82.11-11.....Lamp Ballasts - High Frequency Fluorescent Lamp Ballasts
 - LL-9-09.....Dimming of T8 Fluorescent Lighting Systems

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- SSL-1-10.....Electronic Drivers for LED Devices, Arrays, or Systems
- K. Underwriters Laboratories, Inc. (UL):
- 496-08.....Lampholders
- 542-0599.....Fluorescent Lamp Starters
- 844-12.....Luminaires for Use in Hazardous (Classified) Locations
- 924-12.....Emergency Lighting and Power Equipment
- 935-01.....Fluorescent-Lamp Ballasts
- 1029-94.....High-Intensity-Discharge Lamp Ballasts
- 1029A-06.....Ignitors and Related Auxiliaries for HID Lamp Ballasts
- 1598-08.....Luminaires
- 1574-04.....Track Lighting Systems
- 2108-04.....Low-Voltage Lighting Systems
- 8750-09.....Light Emitting Diode (LED) Light Sources for Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

- A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.
- B. Sheet Metal:
1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
 2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
 3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
 4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.
- C. Ballasts and lamps shall be serviceable while the fixture is in its normally installed position. Ballasts shall not be mounted to removable reflectors or wireway covers unless so specified.
- D. Lamp Sockets:
1. Fluorescent: Single slot entry type, requiring a one-quarter turn of the lamp after insertion. Lampholder contacts shall be the biting edge type.
 2. Compact Fluorescent: 4-pin.
 3. High Intensity Discharge (HID): Porcelain.
- E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- G. Metal Finishes:
1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or

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- shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
 3. Exterior finishes shall be as shown on the drawings.
- H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.
- I. Light Transmitting Components for Fluorescent Fixtures:
1. Shall be 100 percent virgin acrylic.
 2. Flat lens panels shall have not less than 3 mm (1/8 inch) of average thickness.
 3. Unless otherwise specified, lenses, reflectors, diffusers, and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction without distortion or cracking.
- J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Division areas as defined in NFPA 70.
- K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures.

2.2 LED EXIT LIGHT FIXTURES

- A. Exit light fixtures shall meet applicable requirements of NFPA and UL.
- B. Housing and door shall be die-cast aluminum.
- C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.
- D. Finish shall be satin or fine-grain brushed aluminum.
- E. There shall be no radioactive material used in the fixtures.
- F. Fixtures:
 1. Inscription panels shall be cast or stamped aluminum a minimum of 2.25 mm (0.090 inch) thick, stenciled with 150 mm (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.
 2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
 3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.
- G. Voltage: Multi-voltage (120 - 277V).

2.3 LED LIGHT FIXTURES

- A. General:
1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
 2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
 3. LED drivers shall include the following features unless otherwise indicated:

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- a. Minimum efficiency: 85% at full load.
 - b. Minimum Operating Ambient Temperature: -20° C. (-4° F.)
 - c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
 - d. Integral short circuit, open circuit, and overload protection.
 - e. Power Factor: ≥ 0.95.
 - f. Total Harmonic Distortion: ≤ 20%.
 - g. Comply with FCC 47 CFR Part 15.
4. LED modules shall include the following features unless otherwise indicated:
- a. Comply with IES LM-79 and LM-80 requirements.
 - b. Minimum CRI 80 and color temperature 3000° K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
 - c. Minimum Rated Life: 50,000 hours per IES L70.
 - d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.
- B. LED Downlights:
1. Housing, LED driver, and LED module shall be products of the same manufacturer.
- C. LED Troffers:
1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
 2. Housing, LED driver, and LED module shall be products of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.
- B. Align, mount, and level the lighting fixtures uniformly.
- C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.
- D. Lighting Fixture Supports:
 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 2. Shall maintain the fixture positions after cleaning and relamping.
 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
 4. Hardware for recessed fluorescent fixtures:
 - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
 - b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
 5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:

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- a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 6 mm (1/4 inch) secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
 - b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 6 mm (1/4 inch) studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 6 mm (1/4 inch) toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.
6. Surface mounted lighting fixtures:
- a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 6 mm (1/4 inch) bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 25 kg (56 pounds) shall be supported directly from the building structure.
 - b. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
 - c. Fixtures less than 6.8 kg (15 pounds) in weight and occupying less than 3715 sq cm (two square feet) of ceiling area may, when designed for the purpose, be supported directly from the outlet box when all the following conditions are met.
 - 1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.
 - 2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.
 - 3) The outlet box is supported vertically from the building structure.
 - d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.
7. Single or double pendant-mounted lighting fixtures:
- a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.
8. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an

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- approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.
- E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project, and for all existing lighting fixtures reused under this project.
 - F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.
 - G. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
 - H. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform the following:
 - 1. Visual Inspection:
 - a. Verify proper operation by operating the lighting controls.
 - b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.
 - 2. Electrical tests:
 - a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COR. Observe for visually detectable flicker over full dimming range, and replace defective components at no cost to the Government.
 - b. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless specifically recommended otherwise by the lamp manufacturer. Burn-in dimmed fluorescent and compact fluorescent lamps for at least 100 hours at full voltage, unless specifically recommended otherwise by the lamp manufacturer. Replace any lamps and ballasts which fail during burn-in.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

---END---

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SECTION 26 56 00
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of exterior fixtures, poles, and supports. The terms "lighting fixtures", "fixture" and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.
- F. Section 26 09 23, LIGHTING CONTROLS: Controls for exterior lighting.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - f. Energy efficiency data.
 - g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
 - h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
 - i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).
 - j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
 - k. Submit site plan showing all exterior lighting fixtures with fixture tags consistent with Lighting Fixture Schedule as shown

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on drawings. Site plan shall show computer generated point-by-point illumination calculations. Include lamp lumen and light loss factors used in calculations.

2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the exterior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Aluminum Association Inc. (AA):
 AAH35.1-06.....Alloy and Temper Designation Systems for Aluminum
- C. American Association of State Highway and Transportation Officials (AASHTO):
 32-LTS-6.....Structural Supports for Highway Signs, Luminaires and Traffic Signals
- D. American Concrete Institute (ACI):
 318-05Building Code Requirements for Structural Concrete
- E. American National Standards Institute (ANSI):
 C81.61-09Electrical Lamp Bases - Specifications for Bases (Caps) for Electric Lamps
- F. American Society for Testing and Materials (ASTM):
 A123/A123M-12Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel Hardware
 B108-03a-08Aluminum-Alloy Permanent Mold Castings
 C1089-13Spun Cast Prestressed Concrete Poles
- G. Federal Aviation Administration (FAA):
 AC 70/7460-1K-07.....Obstruction Lighting and Marking
 AC 150/5345-43F-06.....Obstruction Lighting Equipment
- H. Illuminating Engineering Society of North America (IESNA):
 HB-9-00.....Lighting Handbook
 RP-8-05.....Roadway Lighting
 LM-52-03.....Photometric Measurements of Roadway Sign Installations
 LM-72-10.....Directional Positioning of Photometric Data
 LM-79-08.....Approved Method for the Electrical and Photometric Measurements of Solid-State Lighting Products

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- LM-80-08.....Approved Method for Measuring Lumen Maintenance of LED Light Sources
- TM-15-07.....Backlight, Uplight and Glare (BUG) Ratings
- I. National Electrical Manufacturers Association (NEMA):
 - C78.41-06.....Electric Lamps - Guidelines for Low-Pressure Sodium Lamps
 - C78.42-07Electric Lamps - Guidelines for High-Pressure Sodium Lamps
 - C78.43-07Electric Lamps - Single-Ended Metal-Halide Lamps
 - C78.1381-98.....Electric Lamps - 70-Watt M85 Double-Ended Metal-Halide Lamps
 - C82.4-02Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps (Multiple-Supply Type)
 - C136.3-05For Roadway and Area Lighting Equipment - Luminaire Attachments
 - C136.17-05Roadway and Area Lighting Equipment - Enclosed Side-Mounted Luminaires for Horizontal-Burning High-Intensity-Discharge Lamps - Mechanical Interchangeability of Refractors
 - ICS 2-00 (R2005)Controllers, Contactors and Overload Relays Rated 600 Volts
 - ICS 6-93 (R2006)Enclosures
- J. National Fire Protection Association (NFPA):
 - 70-11National Electrical Code (NEC)
- K. Underwriters Laboratories, Inc. (UL):
 - 496-08Lampholders
 - 773-95.....Plug-In, Locking Type Photocontrols for Use with Area Lighting
 - 773A-06Nonindustrial Photoelectric Switches for Lighting Control
 - 1029-94.....High-Intensity-Discharge Lamp Ballasts
 - 1598-08Luminaires
 - 8750-09.....Light Emitting Diode (LED) Equipment for Use in Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

Provide manufacturer's standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least 305 mm (12 inches) above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

Luminaires, materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 POLES

- A. General:
 - 1. Poles shall be as shown on the drawings, and as specified. Finish shall be as specified on the drawings.

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2. The pole and arm assembly shall be designed for wind loading of (100 mph minimum, as required by wind loading conditions at project site, with an additional 30% gust factor and supporting luminaire(s) and accessories such as shields, banner arms, and banners that have the effective projected areas indicated. The effective projected area of the pole shall be applied at the height of the pole base, as shown on the drawings.
3. Poles shall be anchor-bolt type designed for use with underground supply conductors. Poles shall have handhole having a minimum clear opening of 65 x 125 mm (2.5 x 5 inches). Handhole covers shall be secured by stainless steel captive screws.
4. Provide a steel-grounding stud opposite handhole openings, designed to prevent electrolysis when used with copper wire.
5. Provide a base cover that matches the pole in material and color to conceal the mounting hardware pole-base welds and anchor bolts.
6. Hardware and Accessories: All necessary hardware and specified accessories shall be the product of the pole manufacturer.
7. Provide manufacturer's standard finish, as scheduled on the drawings.

B. Types:

1. Steel: Provide round steel poles having minimum 11-gauge steel with minimum yield/strength of 48,000 psi and hot-dipped galvanized factory finish. Galvanized steel poles shall comply with ASTM A123 and A153.

2.3 FOUNDATIONS FOR POLES

- A. Foundations shall be cast-in-place concrete, having 3000 psi minimum 28-day compressive strength.
- B. Foundations shall support the effective projected area of the specified pole, arm(s), luminaire(s), and accessories, such as shields, banner arms, and banners, under wind conditions previously specified in this section.
- C. Place concrete in spirally-wrapped treated paper forms for round foundations, and construct forms for square foundations.
- D. Rub-finish and round all above-grade concrete edges to approximately 6 mm (0.25-inch) radius.
- E. Anchor bolt assemblies and reinforcing of concrete foundations shall be as shown on the drawings. Anchor bolts shall be in a welded cage or properly positioned by the tiewire to stirrups.
- F. Prior to concrete pour, install electrode per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.4 LUMINAIRES

- A. Luminaires shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and relamping.
- B. Illumination distribution patterns, BUG ratings and cutoff types as defined by the IESNA shall be as shown on the drawings.
- C. Incorporate ballasts in the luminaire housing, except where otherwise shown on the drawings.
- D. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, with prismatic refractors, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and

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aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.

- E. Pre-wire internal components to terminal strips at the factory.
- F. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.
- G. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.
- H. Provide manufacturer's standard finish, as scheduled on the drawings.
- I. Luminaires shall carry factory labels, showing complete, specific lamp and ballast information.

2.5 LAMPS

- A. Install the proper lamps in every luminaire installed and every existing luminaire relocated or reinstalled as shown on the drawings.
- B. Lamps shall be general-service, outdoor lighting types.
- C. LED sources shall meet the following requirements:
 - 1. Operating temperature rating shall be between -40 degrees C (-40 degrees F) and 50 degrees C (120 degrees F).
 - 2. Correlated Color Temperature (CCT): 4000K.
 - 3. Color Rendering Index (CRI): ≥ 85 .
 - 4. The manufacturer shall have performed reliability tests on the LEDs luminaires complying with Illuminating Engineering Society (IES) LM79 for photometric performance and LM80 for lumen maintenance and L70 life.
- G. Mercury vapor lamps shall not be used.

2.6 LED DRIVERS

- A. LED drivers shall meet the following requirements:
 - 1. Drivers shall have a minimum efficiency of 85%.
 - 2. Starting Temperature: -40 degrees C (-40 degrees F).
 - 3. Input Voltage: 120 to 480 ($\pm 10\%$) volt.
 - 4. Power Supplies: Class I or II output.
 - 5. Surge Protection: The system must survive 250 repetitive strikes of "C Low" (C Low: 6kV/1.2 x 50 μ s, 10kA/8 x 20 μ s) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. "C Low" waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
 - 6. Power Factor (PF): ≥ 0.90 .
 - 7. Total Harmonic Distortion (THD): $\leq 20\%$.
 - 8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
 - 9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

2.7 EXISTING LIGHTING SYSTEMS

- A. For modifications or additions to existing lighting systems, the new components shall be compatible with the existing systems.
- B. New poles and luminaires shall have approximately the same configurations, dimensions, lamping and reflector type as the existing poles and luminaires, except where otherwise shown on the drawings.

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PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install lighting in accordance with the NEC, as shown on the drawings, and in accordance with manufacturer's recommendations.
- B. Pole Foundations:
 - 1. Excavate only as necessary to provide sufficient working clearance for installation of forms and proper use of tamper to the full depth of the excavation. Prevent surface water from flowing into the excavation. Thoroughly compact backfill with compacting arranged to prevent pressure between conductor, jacket, or sheath, and the end of conduit.
 - 2. Set anchor bolts according to anchor-bolt templates furnished by the pole manufacturer.
 - 3. Install poles as necessary to provide a permanent vertical position with the bracket arm in proper position for luminaire location.
 - 4. After the poles have been installed, shimmed, and plumbed, grout the spaces between the pole bases and the concrete base with non-shrink concrete grout material. Provide a plastic or copper tube, of not less than 9 mm (0.375-inch) inside diameter through the grout, tight to the top of the concrete base to prevent moisture weeping from the interior of the pole.
- C. Install lamps in each luminaire.
- D. Adjust luminaires that require field adjustment or aiming.

3.2 GROUNDING

Ground noncurrent-carrying parts of equipment, including metal poles, luminaires, mounting arms, brackets, and metallic enclosures, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS. Where copper grounding conductor is connected to a metal other than copper, provide specially-treated or lined connectors suitable and listed for this purpose.

3.3 ACCEPTANCE CHECKS AND TESTS

Verify operation after installing luminaires and energizing circuits.

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**SECTION 27 05 11
 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes common requirements to communications installations and applies to all sections of Division 27 and Division 28.
- B. Provide completely functioning communications systems.
- C. Comply with VAAR 852.236.91 and FAR clause 52.236-21 in circumstance of a need for additional detail or conflict between drawings, specifications, reference standards or code.

1.2 REFERENCES

- A. Abbreviations and Acronyms
1. Refer to <http://www.cfm.va.gov/til/sdetail.asp> for Division 00, ARCHITECTURAL ABBREVIATIONS.
 2. Additional Abbreviations and Acronyms:

A	Ampere
AC	Alternating Current
AE	Architect and Engineer
AFF	Above Finished Floor
AHJ	Authority Having Jurisdiction
ANSI	American National Standards Institute
AWG	American Wire Gauge (refer to STP and UTP)
AWS	Advanced Wireless Services
BCT	Bonding Conductor for Telecommunications (also Telecommunications Bonding Conductor (TBC))
BDA	Bi-Directional Amplifier
BICSI	Building Industry Consulting Service International
BIM	Building Information Modeling
BOM	Bill of Materials
BTU	British Thermal Units
BUCR	Back-up Computer Room
BTS	Base Transceiver Station
CAD	AutoCAD
CBOPC	Community Based Out Patient Clinic
CBC	Coupled Bonding Conductor
CBOC	Community Based Out Patient Clinic (refer to CBOPC, OPC, VAMC)
CCS	TIP's Cross Connection System (refer to VCCS and HCCS)
CFE	Contractor Furnished Equipment
CFM	US Department of Veterans Affairs Office of Construction and Facilities Management
CFR	Consolidated Federal Regulations
CIO	Communication Information Officer (Facility, VISN or Region)

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cm	Centimeters
CO	Central Office
COR	Contracting Officer Representative
CPU	Central Processing Unit
CSU	Customer Service Unit
CUP	Conditional Use Permit(s) - Federal/GSA for VA
dB	Decibel
dBm	Decibel Measured
dBmV	Decibel per milli-Volt
DC	Direct Current
DEA	United States Drug Enforcement Administration
DSU	Data Service Unit
EBC	Equipment Bonding Conductor
ECC	Engineering Control Center (refer to DCR, EMCR)
EDGE	Enhanced Data (Rates) for GSM Evolution
EDM	Electrical Design Manual
EMCR	Emergency Management Control Room (refer to DCR, ECC)
EMI	Electromagnetic Interference (refer to RFI)
EMS	Emergency Medical Service
EMT	Electrical Metallic Tubing orthin wall conduit
ENTR	Utilities Entrance Location (refer to DEMARC, POTS, LEC)
EPBX	Electronic Digital Private Branch Exchange
ESR	Vendor's Engineering Service Report
FA	Fire Alarm
FAR	Federal Acquisition Regulations in Chapter 1 of Title 48 of Code of Federal Regulations
FMS	VA's Headquarters or Medical Center Facility's Management Service
FR	Frequency (refer to RF)
FTS	Federal Telephone Service
GFE	Government Furnished Equipment
GPS	Global Positioning System
GRC	Galvanized Rigid Metal Conduit
GSM	Global System (Station) for Mobile
HCCS	TIP's Horizontal Cross Connection System (refer to CCS & VCCS)
HDPE	High Density Polyethylene Conduit
HDTV	Advanced Television Standards Committee High-Definition Digital Television
HEC	Head End Cabinets(refer to HEIC, PA)
HEIC	Head End Interface Cabinets(refer to HEC, PA)
HF	High Frequency (Radio Band; Re FR, RF, VHF & UHF)
HSPA	High Speed Packet Access
HZ	Hertz
IBT	Intersystem Bonding Termination (NEC 250.94)
IC	Intercom
ICRA	Infectious Control Risk Assessment

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IDEN	Integrated Digital Enhanced Network
IDC	Insulation Displacement Contact
IDF	Intermediate Distribution Frame
ILSM	Interim Life Safety Measures
IMC	Rigid Intermediate Steel Conduit
IRM	Department of Veterans Affairs Office of Information Resources Management
ISDN	Integrated Services Digital Network
ISM	Industrial, Scientific, Medical
IWS	Intra-Building Wireless System
LAN	Local Area Network
LBS	Location Based Services, Leased Based Systems
LEC	Local Exchange Carrier (refer to DEMARC, PBX & POTS)
LED	Light Emitting Diode
LMR	Land Mobile Radio
LTE	Long Term Evolution, or 4G Standard for Wireless Data Communications Technology
M	Meter
MAS	Medical Administration Service
MATV	Master Antenna Television
MCR	Main Computer Room
MCOR	Main Computer Operators Room
MDF	Main Distribution Frame
MH	Manholes or Maintenance Holes
MHz	Megahertz (10^6 Hz)
mm	Millimeter
MOU	Memorandum of Understanding
MW	Microwave (RF Band, Equipment or Services)
NID	Network Interface Device (refer to DEMARC)
NEC	National Electric Code
NOR	Network Operations Room
NRTL	OSHA Nationally Recognized Testing Laboratory
NS	Nurse Stations
NTIA	U.S. Department of Commerce National Telecommunications and Information Administration
OEM	Original Equipment Manufacturer
OI&T	Office of Information and Technology
OPC	VA's Outpatient Clinic (refer to CBOC, VAMC)
OSH	Department of Veterans Affairs Office of Occupational Safety and Health
OSHA	United States Department of Labor Occupational Safety and Health Administration
OTDR	Optical Time-Domain Reflectometer
PA	Public Address System (refer to HE, HEIC, RPEC)
PBX	Private Branch Exchange (refer to DEMARC, LEC, POTS)
PCR	Police Control Room (refer to SPCC, could be designated SCC)
PCS	Personal Communications Service (refer to UPCS)

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PE	Professional Engineer
PM	Project Manager
PoE	Power over Ethernet
POTS	Plain Old Telephone Service (refer to DEMARC, LEC, PBX)
PSTN	Public Switched Telephone Network
PSRAS	Public Safety Radio Amplification Systems
PTS	Pay Telephone Station
PVC	Poly-Vinyl Chloride
PWR	Power (in Watts)
RAN	Radio Access Network
RBB	Rack Bonding Busbar
RE	Resident Engineer or Senior Resident Engineer
RF	Radio Frequency (refer to FR)
RFI	Radio Frequency Interference (refer to EMI)
RFID	RF Identification (Equipment, System or Personnel)
RMC	Rigid Metal Conduit
RMU	Rack Mounting Unit
RPEC	Radio Paging Equipment Cabinets (refer to HEC, HEIC, PA)
RTLS	Real Time Location Service or System
RUS	Rural Utilities Service
SCC	Security Control Console (refer to PCR, SPCC)
SMCS	Spectrum Management and Communications Security (COMSEC)
SFO	Solicitation for Offers
SME	Subject Matter Experts (refer to AHJ)
SMR	Specialized Mobile Radio
SMS	Security Management System
SNMP	Simple Network Management Protocol
SPCC	Security Police Control Center (refer to PCR, SMS)
STP	Shielded Balanced Twisted Pair (refer to UTP)
STR	Stacked Telecommunications Room
TAC	VA's Technology Acquisition Center, Austin, Texas
TCO	Telecommunications Outlet
TER	Telephone Equipment Room
TGB	Telecommunications Grounding Busbar (also Secondary Bonding Busbar (SBB))
TIP	Telecommunications Infrastructure Plant
TMGB	Telecommunications Main Grounding Busbar (also Primary Bonding Busbar (PBB))
TMS	Traffic Management System
TOR	Telephone Operators Room
TP	Balanced Twisted Pair (refer to STP and UTP)
TR	Telecommunications Room (refer to STR)
TWP	Twisted Pair
UHF	Ultra High Frequency (Radio)
UMTS	Universal Mobile Telecommunications System

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UPCS	Unlicensed Personal Communications Service (refer to PCS)
UPS	Uninterruptible Power Supply
USC	United States Code
UTP	Unshielded Balanced Twisted Pair (refer to TP and STP)
UV	Ultraviolet
V	Volts
VAAR	Veterans Affairs Acquisition Regulation
VACO	Veterans Affairs Central Office
VAMC	VA Medical Center (refer to CBOC, OPC, VACO)
VCCS	TIP's Vertical Cross Connection System (refer to CCS and HCCS)
VHF	Very High Frequency (Radio)
VISN	Veterans Integrated Services Network (refers to geographical region)
VSWR	Voltage Standing Wave Ratio
W	Watts
WEB	World Electronic Broadcast
WiMAX	Worldwide Interoperability (for MW Access)
WI-FI	Wireless Fidelity
WMTS	Wireless Medical Telemetry Service
WSP	Wireless Service Providers

B. Definitions:

1. Access Floor: Pathway system of removable floor panels supported on adjustable pedestals to allow cable placement in area below.
2. BNC Connector (BNC): United States Military Standard MIL-C-39012/21 bayonet-type coaxial connector with quick twist mating/unmating, and two lugs preventing accidental disconnection from pulling forces on cable.
3. Bond: Permanent joining of metallic parts to form an electrically conductive path to ensure electrical continuity and capacity to safely conduct any currents likely to be imposed to earth ground.
4. Bundled Microducts: All forms of jacketed microducts.
5. Conduit: Includes all raceway types specified.
6. Conveniently Accessible: Capable of being reached without use of ladders, or without climbing or crawling under or over obstacles such as, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.
7. Distributed (in house) Antenna System (DAS): An Emergency Radio Communications System installed for Emergency Responder (or first responders and Government personnel) use while inside facility to maintain contact with each respective control point.
8. DEMARC, Extended DMARC or ENTR: Service provider's main point of demarcation owned by LEC or service provider and establishes a physical point where service provider's responsibilities for service and maintenance end. This point is called NID, in data networks.
9. Effectively Grounded: Intentionally bonded to earth through connections of low impedance having current carrying capacity to prevent buildup of currents and voltages resulting in hazard to equipment or persons.

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10. Electrical Supervision: Analyzing a system's function and components (i.e. cable breaks / shorts, inoperative stations, lights, LEDs and states of change, from primary to backup) on a 24/7/365 basis; provide aural and visual emergency notification signals to minimum two remote designated or accepted monitoring stations.
11. Electrostatic Interference (ESI) or Electrostatic Discharge Interference: Refer to EMI and RFI.
12. Project 25 (2014) (P25 (TIA-102 Series)): Set of standards for local, state and Federal public safety organizations and agencies digital LMR services. P25 is applicable to LMR equipment authorized or licensed under the US Department of Commerce National Telecommunications and Information Administration or FCC rules and regulations, and is a required standard capability for all LMR equipment and systems.
13. Grounding Electrode Conductor: (GEC) Conductor connected to earth grounding electrode.
14. Grounding Electrode System: Electrodes through which an effective connection to earth is established, including supplementary, communications system grounding electrodes and GEC.
15. Grounding Equalizer or Backbone Bonding Conductor (BBC): Conductor that interconnects elements of telecommunications grounding infrastructure.
16. Head End (HE): Equipment, hardware and software, or a master facility at originating point in a communications system designed for centralized communications control, signal processing, and distribution that acts as a common point of connection between equipment and devices connected to a network of interconnected equipment, possessing greatest authority for allowing information to be exchanged, with whom other equipment is subordinate.
17. Microducts: All forms of air blown fiber pathways.
18. Ohm: A unit of resistive measurement.
19. Received Signal Strength Indication (RSSI): A measurement of power present in a received RF signal.
20. Service Provider Demarcation Point (SPDP): Not owned by LEC or service provider, but designated by Government as point within facility considered the DEMARC.
21. Sound (SND): Changing air pressure to audible signals over given time span.
22. System: Specific hardware, firmware, and software, functioning together as a unit, performing task for which it was designed.
23. Telecommunications Bonding Backbone (TBB): Conductors of appropriate size (minimum 53.49 mm² [1/0 AWG]) stranded copper wire, that connect to Grounding Electrode System and route to telecommunications main grounding busbar (TMGB) and circulate to interconnect various TGBs and other locations shown on drawings.
24. Voice over Internet Protocol (VoIP): A telephone system in which voice signals are converted to packets and transmitted over LAN network using Transmission Control Protocol (TCP)/Internet Protocol (IP). VA'S VoIP is not listed or coded for life and public safety, critical, emergency or other protection functions. When VoIP system or equipment is provided instead of PBX system or equipment, each TR (STR) and DEMARC requires increased AC power provided to compensate for loss of PBX's telephone instrument line power; and, to compensate for absence of PBX's UPS capability.

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25. Wide Area Network(WAN): A digital network that transcends localized LANs within a given geographic location. VA'S WAN/LAN is not nationally listed or coded for life and public safety, critical, emergency or other safety functions.

1.3 APPLICABLE PUBLICATIONS

- A. Applicability of Standards: Unless documents include more stringent requirements, applicable construction industry standards have same force and effect as if bound or copied directly into the documents to extent referenced. Such standards are made a part of these documents by reference.
1. Each entity engaged in construction must be familiar with industry standards applicable to its construction activity.
 2. Obtain standards directly from publication source, where copies of standards are needed to perform a required construction activity.
- B. Government Codes, Standards and Executive Orders: Refer to <http://www.cfm.va.gov/TIL/cPro.asp>:
1. Federal Communications Commission, (FCC) CFR, Title 47:

Part 15	Restrictions of use for Part 15 listed RF Equipment in Safety of Life Emergency Functions and Equipment Locations
Part 47	Chapter A, Paragraphs 6.1-6.23, Access to Telecommunications Service, Telecommunications Equipment and Customer Premises Equipment
Part 58	Television Broadcast Service
Part 73	Radio and Television Broadcast Rules
Part 90	Rules and Regulations, Appendix C
Form 854	Antenna Structure Registration
Chapter XXIII	National Telecommunications and Information Administration (NTIA, P/O Commerce, Chapter XXIII) the 'Red Book'- Chapters 7, 8 & 9 compliments CFR, Title 47, FCC Part 15, RF Restriction of Use and Compliance in "Safety of Life" Functions & Locations
 2. US Department of Health and Human Services:
 The Health Insurance Portability and Accountability Act of 1996 (HIPAA) Privacy, Security and Breach Notification Rules
 3. US Department of Justice:
 2010 Americans with Disabilities Act Standards for Accessible Design (ADAAD).
 4. US Department of Labor, (DoL) - Public Law 426-62 - CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standards):

Subpart 7	Approved NRTLs; obtain a copy at http://www.osha.gov/dts/otpca/nrtl/faq_nrtl.html
Subpart 35	Compliance with NFPA 101, Life Safety Code
Subpart 36	Design and Construction Requirements for Exit Routes
Subpart 268	Telecommunications
Subpart 305	Wiring Methods, Components, and Equipment for General Use

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- Subpart 508 Americans with Disabilities Act Accessibility Guidelines; technical requirement for accessibility to buildings and facilities by individuals with disabilities
5. US Department of Transportation, (DOT):
 - a. Public Law 85-625, CFR, Title 49, Part 1, Subpart C - Federal Aviation Administration (FAA):AC 110/460-ID & AC 707 / 460-2E - Advisory Circulars Standards for Construction of Antenna Towers, and 7450 and 7460-2 - Antenna Construction Registration Forms.
 6. US Department of Veterans Affairs (VA):Office of Telecommunications (OI&T), MP-6, PART VIII, TELECOMMUNICATIONS, CHAPTER 5, AUDIO, RADIO AND TELEVISION (and COMSEC) COMMUNICATIONS SYSTEMS: Spectrum Management and COMSEC Service (SMCS), AHJ for:
 - a. CoG, "Continuance of Government" communications guidelines and compliance.
 - b. COMSEC, "VA wide coordination and control of security classified communication assets."
 - c. COOP, "Continuance of Operations" emergency communications guidelines and compliance.
 - d. FAA, FCC, and US Department of Commerce National Telecommunications and Information Administration, "VA wide RF Co-ordination, Compliance and Licensing."
 - e. Handbook 6100 - Telecommunications: Cyber and Information Security Office of Cyber and Information Security, and Handbook 6500 - Information Security Program.
 - f. Low Voltage Special Communications Systems "Design, Engineering, Construction Contract Specifications and Drawings Conformity, Proof of Performance Testing, VA Compliance and Life Safety Certifications for CFM and VA Facility Low Voltage Special Communications Projects (except Fire Alarm, Telephone and Data Systems)."
 - g. SATCOM, "Satellite Communications" guidelines and compliance, and Security and Law Enforcement Systems - "Coordinates the Design, Engineering, Construction Contract Specifications and Drawings Conformity, Proof of Performance Testing, VA Compliance, DEA and Public Safety Certification(s) for CFM and VA Facility Security Low Voltage Special Communications and Physical Security Projects.
 - h. VHA's National Center for Patient Safety - Veterans Health Administration (VHA) Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.
 - i. VA's CEOSH, concurrence with warning identified in VA Directive 7700.
 - j. Wireless and Handheld Devices, "Guidelines and Compliance,"
 - k. Office of Security and Law Enforcement: VA Directive 0730 and Health Special Presidential Directive (HSPD)-12.
 - C. NRTL Standards: Refer to <https://www.osha.gov/dts/otpca/nrtl/index.html>
 1. Canadian Standards Association (CSA); same tests as presented by UL
 2. Communications Certifications Laboratory (CEL); same tests as presented by UL.
 3. Intertek Testing Services NA, Inc., (ITSNA), formerly Edison Testing Laboratory (ETL) same tests as presented by UL).
 4. Underwriters Laboratory (UL):
 - 1-2005 Flexible Metal Conduit

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5-2011	Surface Metal Raceway and Fittings
6-2007	Rigid Metal Conduit
44-010	Thermoset-Insulated Wires and Cables
50-1995	Enclosures for Electrical Equipment
65-2010	Wired Cabinets
83-2008	Thermoplastic-Insulated Wires and Cables
96-2005	Lightning Protection Components
96A-2007	Installation Requirements for Lightning Protection Systems
360-2013	Liquid-Tight Flexible Steel Conduit
444-2008	Communications Cables
467-2013	Grounding and Bonding Equipment
486A-486B-2013	Wire Connectors
486C-2013	Splicing Wire Connectors
486D-2005	Sealed Wire Connector Systems
486E-2009	Standard for Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
493-2007	Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
497/497A/497B/497C 497D/497E	Protectors for Paired Conductors/Communications Circuits/Data Communications and Fire Alarm Circuits/coaxial circuits/voltage protections/Antenna Lead In
510-2005	Polyvinyl Chloride, Polyethylene and Rubber Insulating Tape
514A-2013	Metallic Outlet Boxes
514B-2012	Fittings for Cable and Conduit
514C-1996	Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-2011	Schedule 40 and 80 Rigid PVC Conduit
651A-2011	Type EB and A Rigid PVC Conduit and HDPE Conduit
797-2007	Electrical Metallic Tubing
884-2011	Underfloor Raceways and Fittings
1069-2007	Hospital Signaling and Nurse Call Equipment
1242-2006	Intermediate Metal Conduit
1449-2006	Standard for Transient Voltage Surge Suppressors
1479-2003	Fire Tests of Through-Penetration Fire Stops
1480-2003	Speaker Standards for Fire Alarm, Emergency, Commercial and Professional use
1666-2007	Standard for Wire/Cable Vertical (Riser) Tray Flame Tests
1685-2007	Vertical Tray Fire Protection and Smoke Release Test for Electrical and Fiber Optic Cables
1861-2012	Communication Circuit Accessories
1863-2013	Standard for Safety, communications Circuits Accessories
1865-2007	Standard for Safety for Vertical-Tray Fire Protection and Smoke-Release Test for Electrical and Optical-Fiber Cables
2024-2011	Standard for Optical Fiber Raceways
2024-2014	Standard for Cable Routing Assemblies and Communications Raceways

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- 2196-2001 Standard for Test of Fire Resistive Cable
 60950-1 ed. 2-2014 Information Technology Equipment Safety
- D. Industry Standards:
1. Advanced Television Systems Committee (ATSC):
 - A/53 Part 1: 2013 ATSC Digital Television Standard, Part 1, Digital Television System
 - A/53 Part 2: 2011 ATSC Digital Television Standard, Part 2, RF/Transmission System Characteristics
 - A/53 Part 3: 2013 ATSC Digital Television Standard, Part 3, Service Multiplex and Transport System Characteristics
 - A/53 Part 4: 2009 ATSC Digital Television Standard, Part 4, MPEG-2 Video System Characteristics
 - A/53 Part 5: 2014 ATSC Digital Television Standard, Part 5, AC-3 Audio System Characteristics
 - A/53 Part 6: 2014 ATSC digital Television Standard, Part 6, Enhanced AC-3 Audio System Characteristics
 2. American Institute of Architects (AIA):2006 Guidelines for Design & Construction of Health Care Facilities.
 3. American Society of Mechanical Engineers (ASME):
 - A17.1 (2013) Safety Code for Elevators and Escalators Includes Requirements for Elevators, Escalators, Dumbwaiters, Moving Walks, Material Lifts, and Dumbwaiters with Automatic Transfer Devices
 - 17.3 (2011) Safety Code for Existing Elevators and Escalators
 - 17.4 (2009) Guide for Emergency Personnel
 - 17.5 (2011) Elevator and Escalator Electrical Equipment
 4. American Society for Testing and Materials (ASTM):
 - B1 (2001) Standard Specification for Hard-Drawn Copper Wire
 - B8 (2004) Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
 - D1557 (2012) Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort 56,000 ft-lbf/ft³ (2,700 kN-m/m³)
 - D2301 (2004) Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape
 - B258-02 (2008) Standard Specification for Standard Nominal Diameters and Cross-Sectional Areas of AWG Sizes of Solid Round Wires Used as Electrical Conductors
 - D709-01(2007) Standard Specification for Laminated Thermosetting Materials
 - D4566 (2008) Standard Test Methods for Electrical Performance Properties of Insulations and Jackets for Telecommunications Wire and Cable
 5. American Telephone and Telegraph Corporation (AT&T) - Obtain following AT&T Publications at <https://ebiznet.sbc.com/SBCNEBS/>):
 - ATT-TP-76200 (2013) Network Equipment and Power Grounding, Environmental, and Physical Design Requirements

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- ATT-TP-76300 (2012) Merged AT&T Affiliate Companies Installation Requirements
- ATT-TP-76305 (2013) Common Systems Cable and Wire Installation and Removal Requirements - Cable Racks and Raceways
- ATT-TP-76306 (2009) Electrostatic Discharge Control
- ATT-TP-76400 (2012) Detail Engineering Requirements
- ATT-TP-76402 (2013) AT&T Raised Access Floor Engineering and Installation Requirements
- ATT-TP-76405 (2011) Technical Requirements for Supplemental Cooling Systems in Network Equipment Environments
- ATT-TP-76416 (2011) Grounding and Bonding Requirements for Network Facilities
- ATT-TP-76440 (2005) Ethernet Specification
- ATT-TP-76450 (2013) Common Systems Equipment Interconnection Standards for AT&T Network Equipment Spaces
- ATT-TP-76461 (2008) Fiber Optic Cleaning
- ATT-TP-76900 (2010) AT&T Installation Testing Requirement
- ATT-TP-76911 (1999) AT&T LEC Technical Publication Notice
6. British Standards Institution (BSI):
- BS EN 50109-2 Hand Crimping Tools - Tools for The Crimp Termination of Electric Cables and Wires for Low Frequency and Radio Frequency Applications - All Parts & Sections. October 1997
7. Building Industry Consulting Service International (BICSI):
- ANSI/BICSI 002-2011 Data Center Design and Implementation Best Practices
- ANSI/BICSI 004-2012 Information Technology Systems Design and Implementation Best Practices for Healthcare Institutions and Facilities
- ANSI/NECA/BICSI 568-2006 Standard for Installing Commercial Building Telecommunications Cabling
- NECA/BICSI 607-2011 Standard for Telecommunications Bonding and Grounding Planning and Installation Methods for Commercial Buildings
- ANSI/BICSI 005-2013 Electronic Safety and Security (ESS) System Design and Implementation Best Practices
8. Electronic Components Assemblies and Materials Association, (ECA). ECA EIA/RS-270 (1973) Tools, Crimping, Solderless Wiring Devices - Recommended Procedures for User Certification
- EIA/ECA 310-E (2005) Cabinets, and Associated Equipment
9. Facility Guidelines Institute: 2010 Guidelines for Design and Construction of Health Care Facilities.
10. Insulated Cable Engineers Association (ICEA):
- ANSI/ICEA S-80-576-2002 Category 1 & 2 Individually Unshielded Twisted-Pair Indoor Cables for Use in Communications Wiring Systems
- ANSI/ICEA S-84-608-2010 Telecommunications Cable, Filled Polyolefin Insulated Copper Conductor, S-87-640 (2011) Optical Fiber Outside Plant Communications Cable
- ANSI/ICEA

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| S-90-661-2012 | Category 3, 5, & 5e Individually Unshielded Twisted-Pair Indoor Cable for Use in General Purpose and LAN Communication Wiring Systems |
| S-98-688(2012) | Broadband Twisted Pair Cable Aircore, Polyolefin Insulated, Copper Conductors |
| S-99-689(2012) | Broadband Twisted Pair Cable Filled, Polyolefin Insulated, Copper Conductors |
| ICEA S-102-700
(2004) | Category 6 Individually Unshielded Twisted Pair Indoor Cables (With or Without an Overall Shield) for use in Communications Wiring Systems Technical Requirements |
11. Institute of Electrical and Electronics Engineers (IEEE):
 ISSN 0739-5175 March-April 2008 Engineering in Medicine and Biology Magazine, IEEE (Volume: 27, Issue:2) Medical Grade-Mission Critical-Wireless Networks
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| IEEE C2-2012
C62.41.2-2002/
Cor 1-2012 IEEE | National Electrical Safety Code (NESC)

Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits 4) |
| C62.45-2002 | IEEE Recommended Practice on Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits |
| 81-2012 IEEE | Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Grounding System |
| 100-1992 | IEEE the New IEEE Standards Dictionary of Electrical and Electronics Terms |
| 602-2007 | IEEE Recommended Practice for Electric Systems in Health Care Facilities |
| 1100-2005 | IEEE Recommended Practice for Powering and Grounding Electronic Equipment |
12. International Code Council:
 AC193 (2014) Mechanical Anchors in Concrete Elements
13. International Organization for Standardization (ISO):
 ISO/TR 21730 (2007) Use of Mobile Wireless Communication and Computing Technology in Healthcare Facilities - Recommendations for Electromagnetic Compatibility (Management of Unintentional Electromagnetic Interference) with Medical Devices
14. National Electrical Manufacturers Association (NEMA):
 NEMA 250 (2008) Enclosures for Electrical Equipment (1,000V Maximum)
 ANSI C62.61 (1993) American National Standard for Gas Tube Surge Arresters on Wire Line Telephone Circuits
 ANSI/NEMA FB 1 (2012) Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing EMT) and Cable
 ANSI/NEMA OS 1 (2009) Sheet-Steel Outlet Boxes, Device Boxes, Covers, and Box Supports
 NEMA SB 19 (R2007) NEMA Installation Guide for Nurse Call Systems

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| TC 3 (2004) | Polyvinyl Chloride (PVC) Fittings for Use with Rigid PVC Conduit and Tubing |
| NEMA VE 2 (2006) | Cable Tray Installation Guidelines |
| 15. National Fire Protection Association (NFPA): | |
| 70E-2015 | Standard for Electrical Safety in the Workplace |
| 70-2014 | National Electrical Code (NEC) |
| 72-2013 | National Fire Alarm Code |
| 75-2013 | Standard for the Fire Protection of Information Technological Equipment |
| 76-2012 | Recommended Practice for the Fire Protection of Telecommunications Facilities |
| 77-2014 | Recommended Practice on Static Electricity |
| 90A-2015 | Standard for the Installation of Air Conditioning and Ventilating Systems |
| 99-2015 | Health Care Facilities Code |
| 101-2015 | Life Safety Code |
| 241 | Safeguarding construction, alternation and Demolition Operations |
| 255-2006 | Standard Method of Test of Surface Burning Characteristics of Building Materials |
| 262 - 2011 | Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces |
| 780-2014 | Standard for the Installation of Lightning Protection Systems |
| 1221-2013 | Standard for the Installation, Maintenance, and Use of Emergency Services Communications Systems |
| 5000-2015 | Building Construction and Safety Code |
| 16. Society for Protective Coatings (SSPC): | |
| SSPC SP 6/NACE No.3 (2007) | Commercial Blast Cleaning |
| 17. Society of Cable Telecommunications Engineers (SCTE): | |
| ANSI/SCTE 15 2006 | Specification for Trunk, Feeder and Distribution Coaxial Cable |
| 18. Telecommunications Industry Association (TIA): | |
| TIA-120 Series | Telecommunications Land Mobile communications (APCO/Project 25) (January 2014) |
| TIA TSB-140 | Additional Guidelines for Field-Testing Length, Loss and Polarity of Optical Fiber Cabling Systems (2004) |
| TIA-155 | Guidelines for the Assessment and Mitigation of Installed Category 6 Cabling to Support 10GBASE-T (2010) |
| TIA TSB-162-A | Telecommunications Cabling Guidelines for Wireless Access Points (2013) |
| TIA-222-G | Structural Standard for Antenna Supporting Structures and Antennas (2014) |
| TIA/EIA-423-B | Electrical Characteristics of Unbalanced Voltage Digital Interface Circuits (2012) |
| TIA-455-C | General Requirements for Standard Test Procedures for Optical Fibers, Cables, Transducers, Sensors, Connecting and Terminating Devices, and other Fiber Optic Components (August 2014) |

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TIA-455-53-A	FOTP-53 Attenuation by Substitution Measurements for Multimode Graded-Index Optical Fibers in Fiber Assemblies (Long Length) (September 2001)
TIA-455-61-A	FOTP-61 Measurement of Fiber of Cable Attenuation Using an OTDR (July 2003)
TIA-472D000-B	Fiber Optic Communications Cable for Outside Plant Use (July 2007)
ANSI/TIA-492-B	62.5- μ Core Diameter/125- μ m Cladding Diameter Class 1a Graded-Index Multimode Optical Fibers (November 2009)
ANSI/TIA-492AAAB-A	50- μ m Core Diameter/125- μ m Cladding Diameter Class IA Graded-Index Multimode Optically Optimized American Standard Fibers (November 2009)
TIA-492CAA	Detail Specification for Class IVa Dispersion-Unshifted Single-Mode Optical Fibers (September 2002)
TIA-492E000	Sectional Specification for Class IVd Nonzero-Dispersion Single-Mode Optical Fibers for the 1,550 nm Window (September 2002)
TIA-526-7-B	Measurement of Optical Power Loss of Installed Single-Mode Fiber Cable Plant - OFSTP-7 (December 2008)
TIA-526.14-A	Optical Power Loss Measurements of Installed Multimode Fiber Cable Plant - SFSTP-14 (August 1998)
TIA-568	Revision/Edition: C Commercial Building Telecommunications Cabling Standard Set: (TIA-568-C.0-2 Generic Telecommunications Cabling for Customer Premises (2012), TIA-568-C.1-1 Commercial Building Telecommunications Cabling Standard Part 1: General Requirements (2012), TIA-568-C.2 Commercial Building Telecommunications Cabling Standard-Part 2: Balanced Twisted Pair Cabling Components (2009), TIA-568-C.3-1 Optical Fiber Cabling Components Standard, (2011) AND TIA-568-C.4 Broadband Coaxial Cabling and Components Standard (2011)with addendums and erratas
TIA-569	Revision/Edition C Telecommunications Pathways and Spaces (March 2013)
TIA-574	Position Non-Synchronous Interface between Data Terminal equipment and Data Circuit Terminating Equipment Employing Serial Binary Interchange (May 2003)
TIA/EIA-590-A	Standard for Physical Location and Protection of Below Ground Fiber Optic Cable Plant (July 2001)
TIA-598-D	Optical Fiber Cable Color Coding (January 2005)
TIA-604-10-B	Fiber Optic Connector Intermateability Standard (August 2008)
ANSI/TIA-606-B	Administration Standard for Telecommunications Infrastructure (2012)

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TIA-607-B	Generic Telecommunications Bonding and Grounding (Earthing) For Customer Premises (January 2013)
TIA-613	High Speed Serial Interface for Data Terminal Equipment and Data Circuit Terminal Equipment (September 2005)
ANSI/TIA-758-B	Customer-owned Outside Plant Telecommunications Infrastructure Standard (April 2012)
ANSI/TIA-854	A Full Duplex Ethernet Specification for 1000 Mb/s (1000BASE-TX) Operating over Category 6 Balanced Twisted-Pair Cabling (2001)
ANSI/TIA-862-A	Building Automation Systems Cabling Standard (April 2011)
TIA-942-A	Telecommunications Infrastructure Standard for Data Centers (March 2014)
TIA-1152	Requirements for Field Testing Instruments and Measurements for Balanced Twisted Pair Cabling (September 2009)
TIA-1179	Healthcare Facility Telecommunications Infrastructure Standard (July 2010)

1.4 SINGULAR NUMBER

- A. Where any device or part of equipment is referred in singular number (such as " rack"), reference applies to as many such devices as are required to complete installation.

1.5 RELATED WORK

- A. Specification Order of Precedence: FAR Clause 52.236-21, VAAR Clause 852.236-71.
1. Field Cutting and Patching: Section 09 91 00, PAINTING.
 2. Additional submittal requirements: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
 3. Availability and source of references and standards specified in applicable publications: Section 01 42 19, REFERENCE STANDARDS.
 4. Control of environmental pollution and damage for air, water, and land resources: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
 5. Requirements for non-hazardous building construction and demolition waste: Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
 6. General requirements and procedures to comply with various federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable design: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
 7. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction: Section 07 84 00, FIRESTOPPING.
 8. Sealant and caulking materials and their application: Section 07 92 00, JOINT SEALANTS.
 9. General electrical requirements that are common to more than one section of Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 10. Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

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11. Conduit and boxes: Section 26 05 33,RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS.
12. Wiring devices: Section 26 27 26, WIRING DEVICES.
13. Underground ducts, raceways, precast manholes and pullboxes: Section 26 05 41,UNDERGROUND ELECTRICAL CONSTRUCTION.
14. General requirements common to more than one section in Division 28: Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
15. Conductors and cables for electronic safety and security systems: Section 28 05 13,CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY.
16. Low impedance path to ground for electronic safety and security system ground fault currents: Section 28 05 26,GROUNDING AND BONDING FOR SECURITY SYSTEMS.
17. Conduits and partitioned telecommunications raceways for Electronic Safety and Security systems: Section 28 05 28.33,CONDUITS AND BACK BOXES FOR ELECTRONIC SAFETY AND SECURITY.
18. Physical Access Control System field-installed controllers connected by data transmission network: Section 2813 00,PHYSICAL ACCESS DETECTION.
19. Detection and screening systems: Section 2813 53,SECURITY ACCESS DETECTION.
20. Intrusion sensors and detection devices, and communication links to perform monitoring, alarm, and control functions: Section 2816 11, INTRUSION DETECTION EQUIPMENT AND SYSTEMS.
21. Video surveillance system cameras, data transmission wiring, and control stations with associated equipment: Section 282300,VIDEO SURVEILLANCE EQUIPMENT AND SYSTEMS.
22. Duress-panic alarms, emergency phones or call boxes, intercom systems, data transmission wiring and associated equipment: Section 282600, ELECTRONIC PERSONAL PROTECTION EQUIPMENT AND SYSTEMS.
23. Alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring: Section 2831 00, FIRE DETECTION AND ALARM.

1.6 ADMINISTRATIVE REQUIREMENTS

- A. Assign a single communications project manager to serve as point of contact for Government, contractor, and design professional.
- B. Be proactive in scheduling work.
 1. Use of premises is restricted at times directed by COR.
 2. Movement of materials: Unload materials and equipment delivered to site.
 3. Coordinate installation of required supporting devices and sleeves to be set in poured-in-place concrete and other structural components, as they are constructed.
 4. Sequence, coordinate, and integrate installations of materials and equipment for efficient flow of Work.
 5. Coordinate connection of materials, equipment, and systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies; provide required connection for each service.
 6. Initiate and maintain discussion regarding schedule for ceiling construction and install cables to meet that schedule.

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- C. Contact the Office of Telecommunications, Special Communications Team (0050P2H3) (202)461-5310 to have a Government-accepted Telecommunications COR assigned to project for telecommunications review, equipment and system approval and coordination with other VA personnel.
- D. Communications Project Manager Responsibilities:
 1. Assume responsibility for overall telecommunications system integration and coordination of work among trades, subcontractors, and authorized system installers.
 2. Coordinate with related work indicated on drawings or specified.
 3. Manage work related to telecommunications system installation in a manner approved by manufacturer.

1.7 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Provide parts list including quantity of spare parts.
- C. Provide manufacturer product information. Government reserves the right to require a list of installations where products have been in operation.
- D. Provide Source Quality Control Submittal:
 1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of warranty maintenance are authorized representatives of OEM. Include individual's legal name, contact information and OEM credentials in certification.
 2. Submit written certification from OEM that wiring and connection diagrams meet Government Life Safety Guidelines, NFPA, NEC, NRTL, these specifications, and Joint Commission requirements and instructions, requirements, recommendations, and guidance set forth by OEM for the proper performance of system.
 3. Pre-acceptance Certification: Certification in accordance with procedure outlined in Section 01 00 00, GENERAL REQUIREMENTS and specific Division 27 qualification documentation.
- E. Installer Qualifications: Submit three installations of similar size and complexity furnished and installed by installer; include:
 1. Installation location and name.
 2. Owner's name and contact information including, address, telephone and email.
 3. Date of project start and date of final acceptance.
 4. System project number.
 5. Three paragraph description of each system related to this project; include function, operation, and installation.
- F. Provide delegated design submittals (e.g. seismic support design).
- G. Submittals are required for all equipment anchors and supports. Include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or conduit. Anchors and supports to resist seismic load based on seismic design categories per section 4.0 of VA seismic design requirements H-18-8 dated August, 2013.
- H. Test Equipment List:
 1. Supply test equipment of accuracy better than parameters to be tested.
 2. Submit test equipment list including make and model number:

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- a. ANSI/TIA-1152 Level IIIe twisted pair cabling test instrument.
 - b. Fiber optic insertion loss power meter with light source.
 - c. Optical time domain reflectometer (OTDR).
 - d. Volt-Ohm meter.
 - e. Digital camera.
 - f. Bit Error Test Set (BERT).
 - g. Signal level meter.
 - h. Time domain reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
 - i. Spectrum analyzer.
3. Supply only test equipment with a calibration tag from Government-accepted calibration service dated not more than 12 months prior to test.
 4. Provide sample test and evaluation reports.
- I. Submittal Drawings:
1. Telecommunications Space Plans/Elevations: Provide enlarged floor plans of telecommunication spaces indicating layout of equipment and devices, including receptacles and grounding provisions. Submit detailed plan views and elevations of telecommunication spaces showing racks, termination blocks, and cable paths. Include following rooms:
 - a. Telecommunications rooms.
 - b. Building Entrance Facility/Demarcation rooms.
 - c. Server rooms/Data Center.
 - d. Equipment rooms.
 - e. Antenna Head End rooms.
 2. Logical Drawings: Provide logical riser or schematic drawings for all systems.
 - a. Provide riser diagrams systems and interconnection drawings for equipment assemblies; show termination points and identify wiring connections.
 3. Access Panel Schedule on Submittal Drawings: Coordinate and prepare a location, size, and function schedule of access panels required to fully service equipment.
- J. Provide sustainable design submittals.
- K. Furnish electronic certified test reports to COR prior to final inspection and not more than 90 days after completion of tests.

1.8 CLOSEOUT SUBMITTALS

- A. Provide following closeout submittals prior to project closeout date:
 1. Warranty certificate.
 2. Evidence of compliance with requirements such as low voltage certificate of inspection.
 3. Project record documents.
 4. Instruction manuals and software that area part of system.
- B. Maintenance and Operation Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 1. Prepare a manual for each system and equipment specified.
 2. Furnish on portable storage drive in PDF format or equivalent accepted by COR.
 3. Furnish complete manual as specified in specification section, fifteen days prior to performance of systems or equipment test.
 4. Furnish remaining manuals prior to final completion.

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5. Identify storage drive "MAINTENANCE AND OPERATION MANUAL" and system name.
 6. Include name, contact information and emergency service numbers of each subcontractor installing system or equipment and local representatives for system or equipment.
 7. Provide a Table of Contents and assemble files to conform to Table of Contents.
 8. Operation and Maintenance Data includes:
 - a. Approved shop drawing for each item of equipment.
 - b. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of equipment.
 - c. A control sequence describing start-up, operation, and shutdown.
 - d. Description of function of each principal item of equipment.
 - e. Installation and maintenance instructions.
 - f. Safety precautions.
 - g. Diagrams and illustrations.
 - h. Test Results and testing methods.
 - i. Performance data.
 - j. Pictorial "exploded" parts list with part numbers. Emphasis to be placed on use of special tools and instruments. Indicate sources of supply, recommended spare parts, and name of servicing organization.
 - k. Warranty documentation indicating end date and equipment protected under warranty.
 - l. Appendix; list qualified permanent servicing organizations for support of equipment, including addresses and certified personnel qualifications.
- C. Record Wiring Diagrams:
1. Red Line Drawings: Keep one E size 91.44 cm x 121.92 cm (36 inches x 48 inches) set of floor plans, on site during work hours, showing installation progress marked and backbone cable labels noted. Make these drawings available for examination during construction meetings or field inspections.
 2. General Drawing Specifications: Detail and elevation drawings to be D size 61 cm x 91.44 cm (24 inches x 36 inches) with a minimum scale of 0.635 cm = 30.48 cm (1/4 inch = 12 inches). ER, TR and other enlarged detail floor plan drawings to be D size 61 cm x 91.44 cm (24" x 36") with a minimum scale of 0.635 cm = 30.48 cm (1/4 inch = 12 inches). Building composite floor plan drawings to be D size 61 cm x 91.44 cm (24 inches x 36 inches) with a minimum scale of 3.175 mm = 30.48 cm (1/8 inch = 1' 0 inch).
 3. Building Composite Floor Plans: Provide building floor plans showing work area outlet locations and configuration, types of jacks, distance for each cable, and cable routing locations.
 4. Floor plans to include:
 - a. Final room numbers and actual backbone cabling and pathway locations and labeling.
 - b. Inputs and outputs of equipment identified according to labels installed on cables and equipment
 - c. Device locations with labels.
 - d. Conduit.
 - e. Head-end equipment.
 - f. Wiring diagram.
 - g. Labeling and administration documentation.

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5. Submit Record Wiring Diagrams within five business days after final cable testing.
 6. Deliver Record Wiring Diagrams as CAD files in .dwg formats as determined by COR.
 7. Deliver four complete sets of electronic record wiring diagrams to COR on portable storage drive.
- D. Service Qualifications: Submit name and contact information of service organizations providing service to this installation within four hours of receipt of notification service is needed.

1.9 MAINTENANCE MATERIAL SUBMITTALS

- A. After approval and prior to installation, furnish COR with the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with tag from coils of reels from which samples were taken.
 2. One coupling, bushing and termination fitting for each type of conduit.
 3. Samples of each hanger, clamp and supports for conduit and pathways.
 4. Duct sealing compound.

1.10 QUALITY ASSURANCE

- A. Manufacturer's Qualifications: Manufacturer must produce, as a principal product, the equipment and material specified for this project, and have manufactured item for at least three years.
- B. Product and System Qualification:
1. OEM must have three installations of equipment submitted presently in operation of similar size and type as this project, that have continuously operated for a minimum of three years.
 2. Government reserves the right to require a list of installations where products have been in operation before approval.
 3. Authorized representative of OEM must be responsible for design, satisfactory operation of installed system, and certification.
- C. Trade Contractor Qualifications: Trade contractor must have completed three or more installations of similar systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identify these installations as a part of submittal.
- D. System Supplier Qualifications: System supplier must be authorized by OEM to warranty installed equipment.
- E. Telecommunications technicians assigned to system must be trained, and certified by OEM on installation and testing of system; provide written evidence of current OEM certifications for installers.
- F. Manufactured Products:
1. Comply with FAR clause 52.236-5 for material and workmanship.
 2. When more than one unit of same class of equipment is required, units must be product of a single manufacturer.
 3. Equipment Assemblies and Components:
 - a. Components of an assembled unit need not be products of same manufacturer.
 - b. Manufacturers of equipment assemblies, which include components made by others, to assume complete responsibility for final assembled unit.
 - c. Provide compatible components for assembly and intended service.

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- d. Constituent parts which are similar must be product of a single manufacturer.
- 4. Identify factory wiring on equipment being furnished and on wiring diagrams.
- G. Testing Agencies: Government reserves the option of witnessing factory tests. Notify COR minimum 15 working days prior to manufacturer performing the factory tests.
 - 1. When equipment fails to meet factory test and re-inspection is required, contractor is liable for additional expenses, including expenses of Government.

1.11 DELIVERY, STORAGE, AND HANDLING

- A. Delivery and Acceptance Requirements:
 - 1. Government's approval of submittals must be obtained for equipment and material before delivery to job site.
 - 2. Deliver and store materials to job site in OEM's original unopened containers, clearly labeled with OEM's name and equipment catalog numbers, model and serial identification numbers for COR to inventory cable, patch panels, and related equipment.
- B. Storage and Handling Requirements:
 - 1. Equipment and materials must be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 - a. Store and protect equipment in a manner that precludes damage or loss, including theft.
 - b. Protect painted surfaces with factory installed removable heavy kraft paper, sheet vinyl or equivalent.
 - c. Protect enclosures, equipment, controls, controllers, circuit protective devices, and other like items, against entry of foreign matter during installation; vacuum clean both inside and outside before testing and operating.
- C. Coordinate storage.

1.12 FIELD CONDITIONS

- A. Where variations from documents are requested in accordance with GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, connecting work and related components must include additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.
- B. A contract adjustment or additional time will not be granted because of field conditions pursuant to FAR 52.236-2 and FAR 52.236-3; a contract adjustment or additional time will not be granted for additional work required for complete and usable construction and systems pursuant to FAR 52.246-12.

1.13 WARRANTY

- A. Comply with FAR clause 52.246-21, except as follows:
 - 1. Warranty material and equipment to be free from defects, workmanship, and remain so for a period of one year for Emergency Systems from date of final acceptance of system by Government; provide OEM's equipment warranty document to COR.

PART 2 - PRODUCTS

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2.1 PERFORMANCE AND DESIGN CRITERIA

- A. Provide communications spaces and pathways conforming to TIA 569, at a minimum.
- B. In cases of renovations in historic or otherwise restrictive buildings, where it has been determined as impossible to follow above stated guidelines, exceptions must not modify maximum distances set forth in TIA 568 and 569; and exceptions must not in any way effect performance of entire TIP system.
- C. Modification to administrative issues requires written approvals from COR with concurrence from SMCS 0050P2H3, OEM, contractor, and local authorities.

2.2 EQUIPMENT IDENTIFICATION

- A. Provide laminated black phenolic resin with a white core nameplates with minimum 6 mm (1/4 inch) high engraved lettering.
- B. Nameplates furnished by manufacturer as standard catalog items, unless other method of identification is indicated.

2.3 UNDERGROUND WARNING TAPE

- A. Underground Warning: Standard 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type; red with black letters imprinted with "CAUTION BURIED ELECTRIC LINE BELOW", orange with black letters imprinted with "CAUTION BURIED TELEPHONE LINE BELOW" or orange with black letters imprinted with "CAUTION BURIED FIBER OPTIC LINE BELOW", as applicable.

2.4 WIRE LUBRICATING COMPOUND

- A. Provide non-hardening or forming adhesive coating cable lubricants suitable for cable jacket material and raceway.

2.5 FIREPROOFING TAPE

- A. Provide flexible, conformable fabric tape of organic composition and coated one side with flame-retardant elastomer.
- B. Tape must be self-extinguishing and cannot support combustion; arc-proof and fireproof.
- C. Tape cannot deteriorate when subjected to water, gases, salt water, sewage, or fungus; and tape must be resistant to sunlight and ultraviolet light.
- D. Application must withstand a 200-ampere arc for minimum 30 seconds.
- E. Securing Tape: Glass cloth electrical tape minimum 0.18 mm (7 mils) thick and 19 mm (3/4 inch) wide.

2.6 ACCESS PANELS

- A. Panels: 304 mm x 304 mm (12 inches by 12 inches), or size allowed by location to provide optimum access to equipment for maintenance and service.
- B. Provide access panels and doors as required to allow service of materials and equipment that require inspection, replacement, repair or service.
- C. Provide access panels where items installed require access and are concealed in floor, wall, furred space or above ceiling; ceilings

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consisting of lay-in or removable splined tiles do not require access panels.

- D. Provide access panels with same fire rating classification as surface penetrated.

PART 3 - EXECUTION

3.1 PREPARATION

A. Penetrations and Sleeves:

1. Lay out penetration and sleeve openings in advance, to permit provision in work.
2. Set sleeves in forms before concrete is poured.
3. Set sleeves prior to installation of structure for passage of pipes, conduit, ducts, etc.
4. Provide sleeves and packing materials at penetrations of foundations, walls, slabs, partitions, and floors.
5. Make sleeves that penetrate outside walls, basement slabs, footings, and beams waterproof.
6. Fill slots, sleeves and other openings in floors or walls if not used.
 - a. Fill spaces in openings after installation of conduit or cable.
 - b. Provide fill for floor penetrations to prevent passage of water, smoke, fire, and fumes.
 - c. Provide fire resistant fill in rated floors and walls, to prevent passage of air, smoke and fumes.
7. Install sleeves through floors water tight and extend minimum 50.8 mm (2 inches) above floor surface.
8. Match and set sleeves flush with adjoining floor, ceiling, and wall finishes where raceways passing through openings are exposed in finished rooms.
9. Annular space between conduit and sleeve must be minimum 6 mm (1/4 inch).
10. Do not provide sleeves for slabs-on-grade, unless specified or indicated otherwise.
11. Comply with requirements for firestopping, for sleeves through rated fire walls and smoke partitions.
12. Do not support piping risers or conduit on sleeves.
13. Identify unused sleeves and slots for future installation.
14. Provide core drilling if walls are poured or otherwise constructed without sleeves and wall penetration is required; do not penetrate structural members.

B. Core Drilling:

1. Avoid core drilling whenever possible.
2. Coordinate openings with other trades and utilities, and prevent damage to structural reinforcement.
3. Investigate existing conditions in vicinity of required opening prior to coring, including an x-ray of floor if determined necessary by competent person or COR.
4. Protect areas from damage.

C. Verification of In-Place Conditions:

1. Verify location, use and status of all material, equipment, and utilities that are specified, indicated, or determined necessary for removal.
 - a. Verify materials, equipment, and utilities to be removed are inactive, not required, or in use after completion of project.

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- b. Replace with equivalent any material, equipment and utilities that were removed by contractor that are required to be left in place.
- 2. Existing Utilities: Do not interrupt utilities serving facilities occupied by Government or others unless permitted under following conditions and then only after arranging to provide temporary utility services, according to requirements indicated:
 - a. Notify COR in writing at least 14 days in advance of proposed utility interruptions.
 - b. Do not proceed with utility interruptions without Government's written permission.
- D. Provide suspended platforms, strap hangers, brackets, shelves, stands or legs for floor, wall and ceiling mounting of equipment as required.
- E. Provide steel supports and hardware for installation of hangers, anchors, guides, and other support hardware.
- F. Obtain and analyze catalog data, weights, and other pertinent data required for coordination of equipment support provisions and installation.
- G. Verify site conditions and dimensions of equipment to ensure access for proper installation of equipment without disassembly that would void warranty.

3.2 INSTALLATION - GENERAL

- A. Coordinate systems, equipment, and materials installation with other building components.
- B. Install systems, materials, and equipment to conform with approved submittal data, including coordination drawings.
- C. Conform to VAAR 852.236.91 arrangements indicated, recognizing that work may be shown in diagrammatic form or have been impracticable to detail all items because of variances in manufacturers' methods of achieving specified results.
- D. Install systems, materials, and equipment level and plumb, parallel and perpendicular to other building systems and components, where installed in both exposed and un-exposed spaces.
- E. Install equipment according to manufacturers' written instructions.
- F. Install wiring and cabling between equipment and related devices.
- G. Install cabling, wiring, and equipment to facilitate servicing, maintenance, and repair or replacement of equipment components. Connect equipment for ease of disconnecting, with minimum interference of adjacent other installations.
- H. Provide access panel or doors where units are concealed behind finished surfaces.
- I. Arrange for chases, slots, and openings in other building components during progress of construction, to allow for wiring, cabling, and equipment installations.
- J. Where mounting heights are not detailed or dimensioned, install systems, materials, and equipment to provide maximum headroom and access for service and maintenance as possible.
- K. Install systems, materials, and equipment giving priority to systems required to be installed at a specified slope.
- L. Avoid interference with structure and with work or other trades, preserving adequate headroom and clearing doors and passageways to satisfaction of COR and code requirements.

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- M. Install equipment and cabling to distribute equipment loads on building structural members provided for equipment support under other sections; install and support roof-mounted equipment on structural steel or roof curbs as appropriate.
- N. Provide supplementary or miscellaneous items, appurtenances, devices and materials for a complete installation.

3.3 EQUIPMENT INSTALLATION

- A. Locate equipment as close as practical to locations shown on drawings.
- B. Note locations of equipment requiring access on record drawings.
- C. Access and Access Panels: Verify access panel locations and construction with COR.
- D. Inaccessible Equipment:
 - 1. Where Government determines that contractor has installed equipment not conveniently accessible for operation and maintenance, equipment must be removed and reinstalled as directed and without additional cost to Government.
 - 2. Refer to Section 27 11 00, TELECOMMUNICATIONS ROOM FITTINGS for communication equipment cabinet assembly.
 - 3. Refer to Section 27 11 00, TELECOMMUNICATIONS ROOM FITTINGS for equipment labeling.

3.4 EQUIPMENT IDENTIFICATION

- A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.
- B. Secure identification signs with screws.

3.5 CUTTING AND PATCHING

- A. Perform cutting and patching according to contract general requirements and as follows:
 - 1. Remove samples of installed work as specified for testing.
 - 2. Perform cutting, fitting, and patching of equipment and materials required to uncover existing infrastructure in order to provide access for correction of improperly installed existing or new work.
 - 3. Remove and replace defective work.
 - 4. Remove and replace non-conforming work.
- B. Provide and maintain temporary partitions or dust barriers adequate to prevent spread of dust and dirt to adjacent areas.
- C. Protect adjacent installations during cutting and patching operations.
- D. Protect structure, furnishings, finishes, and adjacent materials not indicated or scheduled to be removed.
- E. Patch finished surfaces and building components using new materials specified for original installation and experienced installers.

3.6 FIELD QUALITY CONTROL

- A. Provide work according to VAAR 852.236.91 and FAR clause 52.236-5.
- B. Provide minimum clearances and work required for compliance with NFPA 70, National Electrical Code (NEC), and manufacturers' instructions; comply with additional requirements indicated for access and clearances.
- C. Verify all field conditions and dimensions that affect selection and provision of materials and equipment, and provide any disassembly, reassembly, relocation, demolition, cutting and patching required to

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- provide work specified or indicated, including relocation and reinstallation of existing wiring and equipment.
1. Protect facility, equipment, and wiring from damage.
- D. Submit written notice that:
1. Project has been inspected for compliance with documents.
 2. Work has been completed in accordance with documents.
- E. Non-Conforming Work: Conduct project acceptance inspections, final completion inspections, substantial completion inspections, and acceptance testing and demonstrations after verification of system operation and completeness by Contractor.
- F. For project acceptance inspections, final completion inspections, substantial completion inspections, and testing/demonstrations that require more than one site visit by COR or design professional to verify project compliance for same material or equipment, Government reserves right to obtain compensation from contractor to defray cost of additional site visits that result from project construction or testing deficiencies and incompleteness, incorrect information, or non-compliance with project provisions.
1. COR will notify contractor, of hourly rates and travel expenses for additional site visits, and will issue an invoice to Contractor for additional site visits.
 2. Contractor is not be eligible for extensions of project schedule or additional charges resulting from additional site visits that result from project construction or testing deficiencies/incompleteness, incorrect information, or non-compliance with Project provisions.
- G. Tests:
1. Interim inspection is required at approximately 50 percent of installation.
 2. Request inspection ten working days prior to interim inspection start date by notifying COR in writing; this inspection must verify equipment and system being provided adheres to installation, mechanical and technical requirements of construction documents.
 3. Inspection to be conducted by OEM and factory-certified contractor representative, and witnessed by COR, facility and SMCS 0050P2H3 representatives.
 4. Check each item of installed equipment to ensure appropriate NRTL listing labels and markings are fixed in place.
 5. Verify cabling terminations in DEMARC, MCR, TER, SCC, ECC, TRs and head end rooms, workstation locations and TCO adhere to color code for T568B pin assignments and cabling connections are in compliance with TIA standards.
 6. Visually confirm minimum Category 6 cable marking at TCOs, CCSs locations, patch cords and origination locations.
 7. Review entire communications circulating ground system, each TGB and grounding connection, grounding electrode and outside lightning protection system.
 8. Review cable tray, conduit and path/wire way installation practice.
 9. OEM and contractor to perform:
 - a. Fiber optical cable field inspection tests via attenuation measurements on factory reels; provide results along with OEM certification for factory reel tests.
 - b. Coaxial cable field inspection tests via attenuation measurements on factory reels; provide results along with OEM certification for factory reel tests.

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- c. Baseband cable field inspection tests via attenuation measurements on factory reels and provide results along with OEM certification for factory reel tests.
- 10. Relocate failed cable reels to a secured location for inventory, as directed by COR, and then remove from project site within two working days; provide COR with written confirmation of defective cable reels removal from project site.
- 11. Provide results of interim inspections to COR.
- 12. If major or multiple deficiencies are discovered, additional interim inspections could be required until deficiencies are corrected, before permitting further system installation.
 - a. Additional inspections are scheduled at direction of COR.
 - b. Re-inspection of deficiencies noted during interim inspections, must be part of system's Final Acceptance Proof of Performance Test.
 - c. The interim inspection cannot affect the system's completion date unless directed by COR.
- 13. Facility COR will ensure test documents become a part of system's official documentation package.
- H. Pretesting: Re-align, re-balance, sweep, re-adjust and clean entire system and leave system working for a "break-in" period, upon completing installation of system and prior to Final Acceptance Proof of Performance Test. System RF transmitting equipment must not be connected to keying or control lines during "break-in" period.
 - 1. Pretesting Procedure:
 - a. Verify systems are fully operational and meet performance requirements, utilizing accepted test equipment and spectrum analyzer.
 - b. Pretest and verify system functions and performance requirements conform to construction documents and, that no unwanted physical, aural and electronic effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise are present.
 - 2. Measure and record signal, aural and control carrier levels of each DAS RF, voice and data channel, at each of the following minimum points in system:
 - a. ENTR or DEMARC.
 - b. PBX interconnections.
 - c. MCR interconnections.
 - d. MCOR interconnections.
 - e. TER interconnections.
 - f. TOR interconnections.
 - g. Control room interconnections.
 - h. TR interconnections.
 - i. System interfaces in locations listed herein.
 - j. HE interconnections.
 - k. Each general floor areas.
 - l. Others as required by AHJ (SMCS 0050P2H3).
 - 3. Provide recorded system pretest measurements and certification that the system is ready for formal acceptance test to COR.
- I. Acceptance Test:
 - 1. Schedule an acceptance test date after system has been pretested, and pretest results and certification submitted to COR.
 - 2. Give COR fifteen working days written notice prior to date test is expected to begin; include expected duration of time for test in notification.

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3. Test in the presence of the following:
 - a. COR.
 - b. OEM representatives.
 - c. VACO:
 - 1) CFM representative.
 - 2) AHJ-SMCS 0050P2H3, (202)461-5310.
 - d. VISN-CIO, Network Officer and VISN representatives.
 - e. Facility:
 - 1) FMS Service Chief, Bio-Medical Engineering and facility representatives.
 - 2) OI&T Service Chief and OI&T representatives.
 - 3) Safety Officer, Police Chief and facility safety representatives.
 - f. Local Community Safety Personnel:
 - 1) Fire Marshal representative.
 - 2) Disaster Coordinator representative.
 - 3) EMS Representatives: Police, Sherriff, City, County or State representatives.
 4. Test system utilizing accepted test equipment to certify proof of performance and Life and Public Safety compliance, FCC, NRTL, NFPA and OSHA compliance.
 - a. Rate system as acceptable or unacceptable at conclusion of test; make only minor adjustments and connections required to show proof of performance.
 - 1) Demonstrate and verify that system complies with performance requirements under operating conditions.
 - 2) Failure of any part of system that precludes completion of system testing, and which cannot be repaired within four hours, terminates acceptance test of that portion of system.
 - 3) Repeated failures that result in a cumulative time of eight hours to affect repairs is cause for entire system to be declared unacceptable.
 - 4) If system is declared unacceptable, retesting must be rescheduled at convenience of Government and costs borne by the contractor.
- J. Acceptance Test Procedure:
1. Physical and Mechanical Inspection: The test team representatives must tour major areas to determine system and sub-systems are completely and properly installed and are ready for acceptance testing.
 2. A system inventory including available spare parts must be taken at this time.
 3. Each item of installed equipment must be re-checked to ensure appropriate NRTL (i.e. UL) certification listing labels are affixed.
 4. Confirm that deficiencies reported during Interim Inspections and Pretesting are corrected prior to start of Acceptance Test.
 5. Inventory system diagrams, record drawings, equipment manuals, pretest results.
 6. Failure of system to meet installation requirements of specifications is grounds for terminating testing and to schedule re-testing.
- K. Operational Test:
1. Individual Item Test: VACO AHJ representative (SMCS 0050P2H3) may select individual items of DAS equipment for detailed proof of

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- performance testing until 100 percent of system has been tested and found to meet requirements of the construction documents.
2. Government's Condition of Acceptance of System Language:
 - a. Without Acceptance: Until system fully meets conditions of construction documents, system's ownership, use, operation and warranty commences at Government's final acceptance date.
 - b. With Conditional Acceptance: Stating conditions that need to be addressed by contractor or OEM and stating system's use and operation to commence immediately while its warranty commences only at Government's agreed final extended acceptance date.
 - c. With Full Acceptance: Stating system's ownership, use, operation and warranty to immediately commence at Government's agreed to date of final acceptance.
 - L. Acceptance Test Conclusion: Reschedule testing on deficiencies and shortages with COR, after COR and SMCS AHJ jointly agree to results of the test, using the generated punch list or discrepancy list. Perform retesting to comply with these specifications at contractor's expense.
 - M. Proof of Performance Certification:
 1. If system is declared acceptable, AHJ (SMCS 0050P2H3) provides COR notice stating system processes to required operating standards and functions and is Government accepted for use by facility.
 2. Validate items with COR needing to be provided to complete project contract (i.e. charts & diagrams, manuals, spare parts, system warranty documents executed, etc.). Once items have been provided, COR contacts FMS service chief to turn over system from CFM oversight for beneficial use by facility.
 3. If system is declared unacceptable without conditions, rescheduled testing expenses are to be borne by contractor.

3.7 CLEANING

- A. Remove debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from project site and clean work area, prior to final inspection and acceptance of work.
- B. Put building and premises in neat and clean condition.
- C. Remove debris on a daily basis.
- D. Remove unused material, during progress of work.
- E. Perform cleaning and washing required to provide acceptable appearance and operation of equipment to satisfaction of COR.
- F. Clean exterior surface of all equipment, including concrete residue, dirt, and paint residue, after completion of project.
- G. Perform final cleaning prior to project acceptance by COR.
- H. Remove paint splatters and other spots, dirt, and debris; touch up scratches and mars of finish to match original finish.
- I. Clean devices internally using methods and materials recommended by manufacturer.
- J. Tighten wiring connectors, terminals, bus joints, and mountings, to include lugs, screws and bolts according to equipment manufacturer's published torque tightening values for equipment connectors. In absence of published connection or terminal torque values, comply with torque values specified in UL 486A-486B.

3.8 TRAINING

- A. Provide training in accordance with subsection, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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- B. Provide training for equipment or system as required in each associated specification.
- C. Develop and submit training schedule for approval by COR, at least 30 days prior to planned training.

3.9 PROTECTION

A. Protection of Fireproofing:

- 1. Install clips, hangers, clamps, supports and other attachments to surfaces to be fireproofed, if possible, prior to start of spray fireproofing work.
- 2. Install conduits and other items that would interfere with proper application of fireproofing after completion of spray fire proofing work.
- 3. Patch and repair fireproofing damaged due to cutting or course of work must be performed by installer of fireproofing and paid for by trade responsible for damage.

B. Maintain equipment and systems until final acceptance.

- C. Ensure adequate protection of equipment and material during installation and shutdown and during delays pending final test of systems and equipment because of seasonal conditions.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section identifies common and general grounding and bonding requirements of communication installations and applies to all sections of Divisions 27 and 28.

1.2 RELATED WORK

- A. Low voltage wiring: Section 27 15 00, STRUCTURED CABLING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Provide plan indicating location of system grounding electrode connections and routing of aboveground and underground grounding electrode conductors.
- C. Closeout Submittals: In addition to Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS provide the following:
1. Certified test reports of ground resistance.
 2. Certifications: Two weeks prior to final inspection, submit following to COR:
 - a. Certification materials and installation is in accordance with construction documents.
 - b. Certification complete installation has been installed and tested.

PART 2 - PRODUCTS

2.1 COMPONENTS

- A. Grounding and Bonding Conductors:
1. Provide UL 83 insulated stranded copper equipment grounding conductors, with the exception of solid copper conductors for sizes 6 mm² (10 AWG) and smaller. Identify all grounding conductors with continuous green insulation color, except identify wire sizes 25 mm² (4 AWG) and larger per NEC.
 2. Provide ASTM B8 bare stranded copper bonding conductors, with the exception of ASTM B1 solid bare copper for wire sizes 6 mm² (10 AWG) and smaller.
- B. Ground Rods:
1. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
 2. Provide quantity of rods required to obtain specified ground resistance.
- C. Splices and Termination Components: Provide components meeting or exceeding UL 467 and clearly marked with manufacturer's name, catalog number, and permitted conductor sizes.
- D. Telecommunication System Ground Busbars:
1. Telecommunications Main Grounding Busbar (TMGB):
 - a. 6.4 mm (1/4 inch) thick solid copper bar.

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- b. Minimum 100 mm (4 inches) high and length sized in accordance application requirements and future growth of minimum 510 mm (20 inches) long.
- c. Minimum thirty predrilled attachment points (two rows of fifteen each) for attaching standard sized two-hole grounding lugs.
 - 1) 27 lugs with 15.8 mm (5/8 inch) hole centers.
 - 2) 3 lugs with 25.4 mm (1 inch) hole centers.
- d. Wall-mount stand-off brackets, assembly screws and insulators for 100 mm (4 inches) standoff from wall.
- e. Listed as grounding and bonding equipment.
- 2. Telecommunications Grounding Busbar (TGB):
 - a. 6.4 mm (1/4 inch) thick solid copper bar.
 - b. Minimum 50 mm (2 inches) high and length sized in accordance application requirements and future growth of minimum 300 mm long (12 inches) long.
 - c. Minimum nine predrilled attachment points (one row) for attaching standard sized two-hole grounding lugs.
 - 1) 6 lugs with 15.8 mm (5/8 inch) hole centers.
 - 2) 3 lugs with 25.4 mm (1 inch) hole centers.
 - d. Wall-mount stand-off brackets, assembly screws and insulators for 100 mm (4 inches) standoff from wall.
 - e. Listed as grounding and bonding equipment.
- E. Equipment Rack and Cabinet Ground Bars:
 - 1. Solid copper ground bars designed for horizontal mounting to framework of open racks or enclosed equipment cabinets:
 - a. 4.7 mm (3/16 inch) thick by 19.1 mm (3/4 inch) high hard-drawn electrolytic tough pitch 110 alloy copper bar.
 - b. 482 mm (19 inches) or 584 mm (23 inches) EIA/ECA-310-E rack mounting width (as required) for mounting on racks or cabinets.
 - c. Eight 6-32 tapped ground mounting holes on 25.4 mm (1 inch) intervals.
 - d. Four 7.1 mm (0.281 inch) holes for attachment of two-hole grounding lugs.
 - e. Copper splice bar of same material to transition between adjoining racks.
 - f. Two each 12-24 x 19.1 mm (3/4 inch) copper-plated steel screws and flat washers for attachment to rack or cabinet.
 - g. Listed as grounding and bonding equipment.
 - 2. Solid copper ground bars designed for vertical mounting to framework of open racks or enclosed equipment cabinets:
 - a. 1.3 mm (0.05 inch) thick by 17 mm (0.68 inch) wide tinned copper strip.
 - b. 1997 mm (78 inches) high for mounting vertically on full height racks.
 - c. Holes punched on 15.875 mm-15.875 mm-12.7 mm (5/8"-5/8"-1/2") alternating vertical centers to match EIA/ECA-310-E Universal Hole Pattern for a 45 RMU rack.
 - d. Three #12-24 zinc-plated thread forming hex washer head installation screws, an abrasive pad and antioxidant joint compound.
 - e. NRTL listed as grounding and bonding equipment.
- F. Ground Terminal Blocks: Provide screw lug-type terminal blocks at equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted.
 - 1. Electroplated tin aluminum extrusion.

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2. Accept conductors ranging from #14 AWG through 2/0.
 3. Hold conductors in place by two stainless steel set screws.
 4. Two 6 mm (1/4 inch) holes spaced on 15.8 mm (5/8 inch) centers to allow secure two-bolt attachment.
 5. Listed as a wire connector.
- G. Splice Case Ground Accessories: Provide splice case grounding and bonding accessories manufactured by splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.
- H. Irreversible Compression Lugs:
1. Electroplated tinned copper.
 2. Two holes spaced on 15.8 mm (5/8 inch) or 25.4 mm (1 inch) centers.
 3. Sized to fit the specific size conductor.
 4. Listed as wire connectors.
- I. Antioxidant Joint Compound: Oxide inhibiting joint compound for copper-to-copper, aluminum-to-aluminum or aluminum-to-copper connections.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Exterior Equipment Grounding: Bond exterior metallic components (including masts and cabinets), antennas, satellite dishes, towers, raceways, primary telecommunications protector/arresters, secondary surge protection, waveguides, cable shields, down conductors and other conductive items to directly to Intersystem Bonding Termination.
- B. Inaccessible Grounding Connections: Utilize exothermic welding for bonding of buried or otherwise inaccessible connections with the exception of connections requiring periodic testing.
- C. Conduit Systems:
1. Bond ferrous metallic conduit to ground.
 2. Bond grounding conductors installed in ferrous metallic conduit at both ends of conduit using grounding bushing with #6 AWG conductor.
- D. Boxes, Cabinets, and Enclosures:
1. Bond each pullbox, splice box, equipment cabinet, and other enclosures through which conductors pass (except for special grounding systems for intensive care units and other critical units shown) to ground.
- E. Corrosion Inhibitors: Apply corrosion inhibitor for protecting connection between metals used to contact surfaces, when making ground and ground bonding connections.
- F. Telecommunications Grounding System:
1. Bond telecommunications grounding systems and equipment to facility's electrical grounding electrode at Intersystem Bonding Termination.
 2. Provide hardware as required to effectively bond metallic cable shields communications pathways, cable runway, and equipment chassis to ground.
 3. Install bonding conductors without splices using shortest length of conductor possible to maintain clearances required by NEC.
 4. Provide paths to ground that are permanent and continuous with a resistance of 1 ohm or less from each raceway, cable tray, and equipment connection to telecommunications grounding busbar.
 5. Below-Grade Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with manufacturer's

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- recommendations. After welds have been made and cooled, brush slag from weld area and thoroughly clean joint areas. Notify COR prior to backfilling at ground connections.
6. Above-Grade Bolted or Screwed Grounding Connections:
 - a. Remove paint to expose entire contact surface by grinding.
 - b. Clean all connector, plate and contact surfaces.
 - c. Apply corrosion inhibitor to surfaces before joining.
 7. Bonding Jumpers:
 - a. Assemble bonding jumpers using insulated ground wire of size and type shown on drawings or use a minimum of 16 mm² (6 AWG) insulated copper wire terminated with compression connectors of proper size for conductors.
 - b. Use connector manufacturer's compression tool.
 8. Bonding Jumper Fasteners:
 - a. Conduit: Connect bonding jumpers using lugs on grounding bushings or clamp pads on push-type conduit fasteners. Where appropriate, use zinc-plated external tooth lock washers or Belleville Washers.
 - b. Wireway and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lock washers or Belleville washers and nuts. Install protective cover, e.g., zinc-plated acorn nuts, on bolts extending into wireway or cable tray to prevent cable damage.
 - c. Grounding Busbars: Fasten bonding conductors using two-hole compression lugs. Use 300 series stainless steel bolts, Belleville Washers, and nuts.
 - d. Slotted Channel Framing and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and Belleville washers or external tooth lockwashers.
 - G. Telecommunications Room Bonding:
 1. Telecommunications Grounding Busbars:
 - a. Install busbar hardware no less than 950 mm (18 inches) A.F.F.
 - b. Where other grounding busbars are located in same room, e.g. electrical panelboard for telecommunications equipment, bond busbars together as indicated on grounding riser diagrams.
 - c. Make conductor connections with two-hole compression lugs sized to fit busbar and conductors.
 - d. Attach lugs with stainless steel hardware after preparing bond according to manufacturer recommendations and treating bonding surface on busbar with anti-oxidant to help prevent corrosion.
 2. Telephone-Type Cable Rack Systems:
 - a. Aluminum pan installed on telephone-type cable rack serves as primary ground conductor within communications room.
 - b. Make ground connections by installing bonding jumpers:
 - 1) Install minimum 16 mm² (6 AWG) bonding between telecommunications ground busbars and the aluminum pan installed on cable rack.
 - 2) Install 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.
 - H. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
 1. Install rack-mount horizontal busbar or vertical busbar to provide multiple bonding points,
 2. At each rack or cabinet containing active equipment or shielded cable terminations:

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- a. Bond busbar to ground as part of overall telecommunications bonding and grounding system.
 - b. Bond copper ground bars together using solid copper splice plates manufactured by same ground bar manufacturer, when ground bars are provided at rear of lineup of bolted together equipment racks.
 - c. Bond non-adjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
 - d. Provide 16 mm² (6 AWG) bonding jumpers between rack and cabinet ground busbars and overhead cable runway or raised floor stringers, as appropriate.
- I. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near top of backboards used for communications cross-connect systems. Connect backboard ground terminals to cable runway using an insulated 16 mm² (6 AWG) bonding jumper.
- J. Other Communication Room Ground Systems: Ground metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to cable tray or telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.
- K. Communications Cable Grounding:
1. Bond all metallic cable sheaths in multi-pair communications cables together at each splicing or terminating location to provide 100 percent metallic sheath continuity throughout communications distribution system.
 2. Install a cable shield bonding connector with a screw stud connection for ground wire, at terminal points. Bond cable shield connector to ground.
 3. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or splice case manufacturer's splice case grounding and bonding accessories. When an external ground connection is provided as part of splice closure, connect to an effective ground source and bond all other metallic components and equipment at that location.
- L. Communications Cable Tray Systems:
1. Bond metallic structures of cable tray to provide 100 percent electrical continuity throughout cable tray systems.
 2. Where metallic cable tray systems are mechanically discontinuous:
 - a. Install splice plates provided by cable tray manufacturer between cable tray sections so resistance across a bolted connection is 0.010 ohms or less, as verified by measuring across splice plate connection.
 - b. Install 16 mm² (6 AWG) bonding jumpers across each cable tray splice or junction where splice plates cannot be used.
 3. Bond cable tray installed in same room as telecommunications grounding busbar to busbar.
- M. Communications Raceway Grounding:
1. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to bond metallic conduit at both ends and intermediate metallic enclosures to ground.
 2. Cable Tray Systems: Use insulated 16 mm² (6 AWG) grounding jumpers to bond cable tray to column-mounted building ground plates (pads) at both ends and approximately 16 meters (50 feet) on centers.

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N. Ground Resistance:

1. Install telecommunications grounding system so resistance to grounding electrode system measures 5 ohms or less.
2. Measure grounding electrode system resistance using an earth test meter, clamp-on ground tester, or computer-based ground meter as defined in IEEE 81. Record ground resistance measurements before electrical distribution system is energized.
3. Backfill only after below-grade connection have been visually inspected by COR. Notify COR twenty-four hours before below-grade connections are ready for inspection.

3.2 FIELD QUALITY CONTROL

- A. Perform tests per BICSI's Information Technology Systems Installation Methods Manual (ITSIMM), Recommended Testing Procedures and Criteria.
- B. Perform two-point bond test using trained installers qualified to use test equipment.
- C. Conduct continuity test to verify that metallic pathways in telecommunications spaces are bonded to TGB or TMGB.
- D. Conduct electrical continuity test to verify that TMGB is effectively bonded to grounding electrode conductor.
- E. Visually inspect to verify that screened and shielded cables are bonded to TGB or TMGB.
- F. Perform a resistance test to ensure patch panel, rack and cabinet bonding connection resistance measures less than 5 Ohms to TGB or TMGB.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for communications cabling unless shown or specified otherwise.

1.2 RELATED WORK

- A. Mounting board for Telecommunication Rooms: Section 06 10 00, ROUGH CARPENTRY.
- B. Sealing around penetrations to maintain integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- C. Fabrications for deflection of water away from building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- D. Sealing around conduit penetrations through building envelope to prevent moisture migration into building: Section 07 92 00, JOINT SEALANTS.
- E. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- F. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

- A. In accordance with Section 275011, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, submit the following:
1. Size and location of cabinets, splice boxes and pull boxes.
 2. Layout of required conduit penetrations through structural elements.
 3. Catalog cuts marked with specific item proposed and area of application identified.
- B. Certification: Provide letter prior to final inspection, certifying material is in accordance with construction documents and properly installed.

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Minimum Conduit Size: 19 mm (3/4inch).
- B. Conduit:
1. Rigid Galvanized Steel: Conform to UL 6, ANSI C80.1.
 2. Rigid Intermediate Steel Conduit (IMC): Conform to UL 1242, ANSI C80.6.
 3. Electrical Metallic Tubing (EMT):
 - a. Maximum Size: 105 mm (4 inches).
 - b. Install only for cable rated 600 volts or less.
 - c. Conform to UL 797, ANSI C80.3.
 4. Flexible Galvanized Steel Conduit: Conform to UL 1.
 5. Liquid-tight Flexible Metal Conduit: Conform to UL 360.
 6. Direct Burial Plastic Conduit: Conform to UL 651 and UL 651A, heavy wall PVC, or high density polyethylene (HDPE).
 7. Surface Metal Raceway: Conform to UL 5.

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8. Wireway, Approved "Basket": Provide "Telecommunications Service" rated with approved length way partitions and cable straps to prevent wires and cables from changing from one partitioned pathway to another.

C. Conduit Fittings:

1. Rigid Galvanized Steel and Rigid Intermediate Steel Conduit Fittings:
 - a. Provide fittings meeting requirements of UL 514B and ANSI/ NEMA FB1.
 - b. Sealing: Provide threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water and vapor. In concealed work, install sealing fittings in flush steel boxes with blank cover plates having same finishes as other electrical plates in room.
 - c. Standard Threaded Couplings, Locknuts, Bushings, and Elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - d. Locknuts: Bonding type with sharp edges for digging into metal wall of an enclosure.
 - e. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into metallic body of fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - f. Erickson (union-type) and Set Screw Type Couplings:
 - 1) Couplings listed for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete.
 - 2) Use set screws of case hardened steel with hex head and cup point to seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - g. Provide OEM approved fittings.
2. Electrical Metallic Tubing Fittings:
 - a. Conform to UL 514B and ANSI/ NEMA FB1; only steel or malleable iron materials are acceptable.
 - b. Couplings and Connectors: Concrete tight and rain tight, with connectors having insulated throats.
 - 1) Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller.
 - 2) Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches).
 - 3) Use set screws of case-hardened steel with hex head and cup point to seat in wall of conduit for positive grounding.
 - c. Indent type connectors or couplings are not permitted.
 - d. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are not permitted.
 - e. Provide OEM approved fittings.
3. Flexible Steel Conduit Fittings:
 - a. Conform to UL 514B; only steel or malleable iron materials are acceptable.
 - b. Provide clamp type, with insulated throat.
 - c. Provide OEM approved fittings.
4. Liquid-tight Flexible Metal Conduit Fittings:
 - a. Conform to UL 514B and ANSI/ NEMA FB1; only steel or malleable iron materials are acceptable.
 - b. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening.

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- c. Provide connectors with insulated throats to prevent damage to cable jacket.
- d. Provide OEM approved fittings.
- 5. Direct Burial Plastic Conduit Fittings: Provide fittings meeting requirements of UL 514C and NEMA TC3, and as recommended by conduit manufacturer.
- 6. Surface Metal Raceway: Conform to UL 5 and "telecommunications service" rated with approved length-way partitions and cable straps to prevent wires and cables from changing from one partitioned pathway to another.
- 7. Surface Metal Raceway Fittings: As recommended by raceway manufacturer.
- 8. Expansion and Deflection Couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate 19 mm (3/4 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid sized to ensure conduit ground continuity and fault currents in accordance with UL 467, and NEC code tables for ground conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.
- 9. Wireway Fittings: As recommended by wireway OEM.
- D. Conduit Supports:
 - 1. Parts and Hardware: Provide zinc-coat or equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 - 3. Multiple Conduit (Trapeze) Hangers: Minimum 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 2.78 mm (12 gage) steel, cold formed, lipped channels; with minimum 9 mm (3/8 inch) diameter steel hanger rods.
 - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Splice, and Pull Boxes:
 - 1. Conform to UL-50 and UL-514A.
 - 2. Cast metal where required by NEC or shown, and equipped with rustproof boxes.
 - 3. Sheet Metal Boxes: Galvanized steel, except where otherwise shown.
 - 4. Install flush mounted wall or ceiling boxes with raised covers so that front face of raised cover is flush with wall.
 - 5. Install surface mounted wall or ceiling boxes with surface style flat or raised covers.
- F. Wireways: Equip with hinged covers, except where removable covers are shown.
- G. Warning Tape: Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".
- H. Flexible Nonmetallic Communications Raceway (Innerduct) and Fittings:
 - 1. General: Provide UL 910 listed plenum, riser, and general purpose corrugated pliable communications raceway for optical fiber cables and communications cable applications; select in accordance with provisions of NEC Articles 770 and 800.

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2. Provide Communications Raceway with a factory installed 567 kg (1250 lb.) tensile pre-lubricated pull tape.
 3. Use only metallic straps, hangers and fittings to support raceway from building structure. Cable ties are not permitted for securing raceway to building structure.
 4. Provide fittings to be installed in spaces used for environmental air made of materials that do not exceed flammability, smoke generation, ignitibility, and toxicity requirements of environmental air space.
 5. Size: Metric Designator 53 (trade size 2) or smaller.
 6. Outside Plant: Plenum-rated where each interduct is 75 mm (3 inches) and larger.
 7. Inside Plant: Listed and marked for installation in plenum airspaces and minimum 25mm (1 inch) inside diameter.
 8. Plenum: Non-metallic communications raceway.
 - a. Constructed of low smoke emission, flame retardant PVC with corrugated construction.
 - b. UL 94 V-O rating for flame spreading limitation.
 9. Provide innerduct reel lengths as necessary to ensure ducts are continuous; one piece runs from ENTR to MH; MH to MH; DEMARC to MCR/TER; TR to TR. Innerduct connectors are not permitted between rooms.
 10. Provide pulling accessories used for innerduct including but not limited to, inner duct lubricants, spreaders, applicators, grips, swivels, harnesses, and line missiles (blown air) compatible with materials being pulled.
- I. Outlet Boxes:
1. Flush wall mounted minimum 11.9 cm (4-11/16 inches) square, 9.2 cm (3-5/8 inches) deep pressed galvanized steel.
 2. 2-Gang Tile Box:
 - a. Flush backbox type for installation in block walls.
 - b. Minimum 92 mm (3-5/8 inches) deep.
- J. Weatherproof Outlet Boxes: Surface mount two gang, 67mm (2-5/8 inches) deep weatherproof cast aluminum with powder coated finish internal threads on hubs 19 mm (3/4 inch) minimum.
- K. Cable Tray:
1. Provide wire basket type of sizes indicated; with all required splicing and mounting hardware.
 2. Materials and Finishes:
 - a. Electro-plated zinc galvanized (post plated) made from carbon steel and plated to ASTM B 633, Type III, SC-1.
 - b. Remove soot, manufacturing residue/oils, or metallic particles after fabrication.
 - c. Rounded edges and smooth surfaces.
 3. Provide continuous welded top side wire to protect cable insulation and installers.
 4. High strength steel wires formed into a 50 x 100 mm (2 inches by 4 inches) wire mesh pattern with intersecting wires welded together.
 5. Wire Basket Sizes:
 - a. Wire Diameter: 5mm (0.195 inch) minimum on all mesh sections.
 - b. Usable Loading Depth: 105 mm (4 inch).
 - c. Width: 300 mm (12 inches).
 6. Fittings: Field-formed, from straight sections, in accordance with manufacturer's instructions.

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7. Provide accessories to protect, support and install wire basket tray system.
- L. Cable Duct: Equip with hinged covers, except where removable covers are accepted by COR.
- M. Cable Duct Fittings: As recommended by cable duct OEM.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Raceways typically required for cabling systems unless otherwise indicated:

System	Specification Section	Installed Method
Grounding	27 05 26	Conduit Not Required
Control, Communication and Signal Wiring	27 10 00	Complete Conduit Allowed in Non-Partitioned Cable Tray or Cable Ladders
Communications Structured Cabling	27 15 00	Conduit to Cable Tray Partitioned Cable Tray
Master Antenna Television Equipment and Systems	27 41 31	J-Hooks, Bridle Rings, conduit to Cable Tray, Partitioned Cable Tray
Public Address and Mass Notification Systems	27 51 16	Complete conduit
Intercommunications and Program systems	27 51 23	Conduit to Cable Tray, Partitioned Cable Tray
Nurse Call	27 52 23	Complete Conduit
Security Emergency Call, Duress Alarm, and Telecommunications	27 52 31	Conduit to Cable Tray, Partitioned Cable Tray
Miscellaneous Medical Systems	27 52 41	Complete Conduit
Distributed Radio Antenna Equipment and System	27 53 19	Conduit to Cable Tray, Partitioned Cable Tray
Grounding and Bonding for Electronic Safety and Security	28 05 26	Conduit Not Required Unless Required by Code
Physical Access Control System	28 13 00	Conduit to Cable Tray Partitioned Cable Tray
Physical Access Control System and Database Management	28 13 16	Conduit to Cable Tray Partitioned Cable Tray
Security Access Detection	28 13 53	Complete Conduit
Intrusion Detection System	28 16 00	Conduit to Cable Tray, Partitioned Cable Tray
Video Surveillance	28 23 00	Complete Conduit

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System	Specification Section	Installed Method
Electronic Personal Protection System	28 26 00	Conduit to Cable Tray, Partitioned Cable Tray
Fire Detection and Alarm	28 31 00	Complete Conduit

B. Penetrations:

1. Cutting or Holes:

- a. Locate holes in advance of installation. Where they are proposed in structural sections, obtain approval of structural engineer and COR prior to drilling through structural sections.
- b. Make holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not permitted; COR may grant limited permission by request, in condition of limited working space.
- c. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
 - 1) Fill and seal clearances between raceways and openings with fire stop material.
 - 2) Install only retrofittable, non-hardening, and reusable firestop material that can be removed and reinstalled to seal around cables inside conduits.
- d. Waterproofing at Floor, Exterior Wall, and Roof Conduit Penetrations:
 - 1) Seal clearances around conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS or directed by waterproofing manufacturer.

C. Conduit Installation:

1. Minimum conduit size of 19 mm (3/4 inch), but not less than size required for 40 percent fill.
2. Install insulated bushings on all conduit ends.
3. Install pull boxes after every 180 degrees of bends (two 90 degree bends). Size boxes per TIA 569.
4. Extend vertical conduits/sleeves through floors minimum 75 mm (3 inches) above floor and minimum 75 mm (3 inches) below ceiling of floor below.
5. Terminate conduit runs to and from a backboard in a closet or interstitial space at top or bottom of backboard. Install conduits to enter telecommunication rooms next to wall and flush with backboard.
6. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections.
7. Seal empty conduits located in telecommunications rooms or on backboards with a standard non-hardening putty compound to prevent entrance of moisture and gases and to meet fire resistance requirements.
8. Minimum radius of communication conduit bends:

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Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

9. Provide 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on wall of communication closets where shown on drawings. Mount plywood with bottom edge 300 mm (12 inches) above finished floor and top edge 2.74 m (9 feet) A.F.F.
 10. Provide pull wire in all empty conduits; sleeves through floor are exceptions.
 11. Complete each entire conduit run installation before pulling in cables.
 12. Flattened, dented, or deformed conduit is not permitted.
 13. Ensure conduit installation does not encroach into ceiling height head room, walkways, or doorways.
 14. Cut conduit square with a hacksaw, ream, remove burrs, and draw tight.
 15. Install conduit mechanically continuous.
 16. Independently support conduit at 2.44 m (8 feet) on center; do not use other supports (i.e., suspended ceilings, suspended ceiling supporting members, luminaires, conduits, mechanical piping, or mechanical ducts).
 17. Support conduit within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
 18. Close ends of empty conduit with plugs or caps to prevent entry of debris, until cables are pulled in.
 19. Attach conduits to cabinets, splice cases, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on inside of enclosure, made up wrench tight. Do not make conduit connections to box covers.
 20. Unless otherwise indicated on drawings or specified herein, conceal conduits within finished walls, floors and ceilings.
 21. Conduit Bends:
 - a. Make bends with standard conduit bending machines; observe minimum bend radius for cable type and outside diameter.
 - b. Conduit hickey is permitted only for slight offsets, and for straightening stubbed conduits.
 - c. Bending of conduits with a pipe tee or vise is not permitted.
 22. Layout and Homeruns - Deviations: Make only where necessary to avoid interferences and only after drawings showing proposed deviations have been submitted and approved by COR.
- D. Concealed Work Installation:

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1. In Concrete:
 - a. Conduit: Rigid steel or IMC.
 - b. Align and run conduit in direct lines.
 - c. Install conduit through concrete beams only when the following occurs:
 - 1) Where shown on structural drawings.
 - 2) As accepted by COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
 - d. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - 1) Conduit outside diameter larger than 1/3 of slab thickness is prohibited.
 - 2) Space between Conduits in Slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
 - 3) Install conduits approximately in center of slab to ensure a minimum of 19 mm (3/4 inch) of concrete around conduits.
 - e. Make couplings and connections watertight. Use thread compounds that are NRTL listed conductive type to ensure low resistance ground continuity through conduits. Tightening set screws with pliers is not permitted.
- E. Furred or Suspended Ceilings and in Walls:
 1. Rigid steel, IMC or EMT. Different type conduits mixed indiscriminately in same system is not permitted.
 2. Align and run conduit parallel or perpendicular to building lines.
 3. Tightening set screws with pliers is not permitted.
- F. Exposed Work Installation:
 1. Unless otherwise indicated on drawings, exposed conduit is only permitted in telecommunications rooms.
 - a. Provide rigid steel, IMC.
 - b. Different type of conduits mixed indiscriminately in system is not permitted.
 2. Align and run conduit parallel or perpendicular to building lines.
 3. Install horizontal runs close to ceiling or beams and secure with conduit straps.
 4. Support horizontal or vertical runs at not over 2400 mm (96 inches) intervals.
 5. Surface Metal Raceways: Use only where shown on drawings.
 6. Painting:
 - a. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 - b. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color.
 - c. Provide labels where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.
- G. Expansion Joints:
 1. Conduits 75 mm (3 inches) and larger, that are secured to building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install couplings in accordance with manufacturer's recommendations.
 2. Provide conduits smaller than 75 mm (3 inches) with pull boxes on both sides of expansion joint. Connect conduits to expansion and deflection couplings as specified.
 3. Install expansion and deflection couplings where shown.
- H. Conduit Supports, Installation:

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1. Select AC193 code listed mechanical anchors or fastening devices with safe working load not to exceed 1/4 of proof test load.
 2. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
 3. Support multiple conduit runs with trapeze hangers. Use trapeze hangers designed to support a load equal or greater than sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other accepted fasteners.
 4. Support conduit independent of pull boxes, luminaires, suspended ceiling components, angle supports, duct work, and similar items.
 5. Fastenings and Supports in Solid Masonry and Concrete:
 - a. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing concrete.
 - b. Existing Construction:
 - 1) Code AC193 listed wedge type steel expansion anchors minimum 6 mm (1/4 inch) bolt size and minimum 28 mm (1-1/8 inch) embedment.
 - 2) Power set fasteners minimum 6 mm (1/4 inch) diameter with depth of penetration minimum 75 mm (3 inches).
 - 3) Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
 6. Fastening to Hollow Masonry: Toggle bolts are permitted.
 7. Fastening to Metal Structures: Use machine screw fasteners or other devices designed and accepted for application.
 8. Bolts supported only by plaster or gypsum wallboard are not acceptable.
 9. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
 10. Do not support conduit from chain, wire, or perforated strap.
 11. Spring steel type supports or fasteners are not permitted except horizontal and vertical supports/fasteners within walls.
 12. Vertical Supports:
 - a. Install riser clamps and supports for vertical conduit runs in accordance with NEC.
 - b. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.
- I. Box Installation:
1. Boxes for Concealed Conduits:
 - a. Flush mounted.
 - b. Provide raised covers for boxes to suit wall or ceiling, construction and finish.
 2. In addition to boxes shown, install additional boxes where needed to prevent damage to cables during pulling.
 3. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
 4. Stencil or install phenolic nameplates on covers of boxes identified on riser diagrams; for example "SIG-FA JB No. 1".
 5. Outlet boxes mounted back-to-back in same wall are not permitted. A minimum 600 mm (24 inches) center-to-center lateral spacing must be maintained between boxes.
- J. Flexible Nonmetallic Communications Raceway (Innerduct), Installation:

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1. Install supports from building structure for horizontal runs at intervals not to exceed 900mm (3feet) and at each end.
2. Install supports from building structure for vertical runs at intervals not to exceed 1.2m (4 feet) and at each side of joints.
3. Install only in accessible spaces not subject to physical damage or corrosive influences.
4. Make bends manually to assure internal diameter of tubing is not effectively reduced.
5. Extend each segment of innerduct minimum 300 mm (12 inches) beyond end of service conduit tie or cable tray. Restrain innerduct ends with wall mount clamps and seal when cable is installed.

3.2 TESTING

- A. Examine fittings and locknuts for secureness.
- B. Test RMC, IMC and EMT systems for electrical continuity.
- C. Perform simple continuity test after cable installation.

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SECTION 27 11 00
TELECOMMUNICATIONS ROOM FITTINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies equipment cabinets, interface enclosures, relay racks, and associated hardware in service provider DEMARC, computer and telecommunications rooms.
- B. Telephone system is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Adhere to Seismic reference standards for systems connecting to or extending telephone system and cabling.

1.2 RELATED WORK

- A. Wiring devices: Section 26 27 26, WIRING DEVICES.
- B. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- C. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
- D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATION.
- B. Separate submittal into sections for each subsystem containing the following:
 - 1. Pictorial layouts of each Telecommunications Room and Cross Connection Space (VCCS, and HCCS termination cabinets), each distribution cabinet layout, and TCO as each is expected to be installed and configured.
 - 2. Equipment technical literature detailing electrical and technical characteristics of each item of equipment to be furnished.
- C. Environmental Requirements: Identify environmental specifications for housing system as initial and expanded system configurations.
 - 1. Floor loading for batteries and cabinets.
 - 2. Minimum floor space and ceiling height.
 - 3. Minimum door size for equipment passage.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

- A. Provide components of cabinet system (cabinet, thermal, cable and power management accessories) from a single manufacturer.
- B. Equipment Standards and Testing:
 - 1. Equipment must be listed by a NRTL where a UL standard is in existence; active and passive equipment must conform with each UL standard in effect for equipment, on the submittal date.
 - 2. Each item of electronic equipment must be labeled by a NRTL that warrants equipment has been tested in accordance with, and conforms to specified standards.

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C. Equipment Cabinets (Enclosures):

1. Fully enclose and physically secure internally mounted and connected, active and passive equipment.
2. Types of Equipment Enclosures accepted for specific VA Spectrum Management, FMS and OI&T applications in CFM and Facility Projects:

CABINET	FUNCTION
Communications	FMS Special Communications Equipment
Server / Router	OI&T Data/LAN/WAN Equipment
Seismic	Either FMS or OI&T use, specify need
Environmental	Either FMS or OI&T use, specify need

3. Each cabinet to be:
 - a. Provided in head end, MCR, TER, PCR, EMGR, each TR at a minimum.
 - b. Fabricated with minimum 1.59 mm (16 gauge) steel.
 - c. Provided with manufacturer's standard painted finish in a color accepted by COR with concurrence from FMS Service Chief.
 - d. Mounted on floor or wall.
 - e. Lockable; tubular locks keyed alike. Provide six keys to COR for each cabinet.
 - f. Compliant with facility's SMS card access system.
4. Provide equipment mounting shelves; attach to front and rear mounting rails and allowing equipment to be secured to respective mounting rails.
5. Each enclosure to include:
 - a. Floor or wall mounting.
 - b. Knockout holes for conduit connections or cable entrance.
 - c. Front and rear locking doors; wall mounted cabinets require only front locking door.
 - d. Power outlet strips.
6. Provide quiet ventilation fan with non-disposable locally cleanable air filter.
7. Size each cabinet in order to contain and maintain internal mounted equipment items.
8. Provide OEM's fully assembled unit.
9. Provide OEM assembled side-by-side enclosures in a single unit, at locations requiring more than two enclosures.
10. Provide minimum one cabinet with blank rack space, for additional system expansion equipment.
11. Bond to communications circulating grounding system.
12. Technical Characteristics:
 - a. External:
 - 1) Overall Height:
 - a) Communications/Server: Maximum 2,184 mm (86inches).
 - b) Seismic: Maximum 1,905 mm (75inches).
 - 2) Overall Depth:
 - a) Communications/Server: Maximum 914 mm (36 inches).
 - b) Seismic: Maximum 762 mm (30 inches).
 - 3) Overall Width - All: Maximum 864 mm (34 inches).
 - b. Front Panel Openings:
 - 1) Width:
 - a) Communications: 482.6 mm (19 inches), per EIA.
 - b) Server: 483 mm (19 inches), per EIA/ECA 310.
 - 2) Height:

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- a) Communications/Server: Maximum 2,000 mm (78-3/4 inches or 45 Rack Units [RU]), per EIA/ECA 310.
 - b) Seismic: Maximum 1,689 mm (66-1/2 inches or 38 RUs, per EIA/ECA 310).
 - c. Heavy Duty Cycle: Maximum 544 kilograms (1,200 pounds) capacity.
 - d. Certification:
 - 1) NRTL (i.e. UL): For communications and server cabinets.
 - 2) Telcordia Technologies: #63-GR-CORE, (2012) for seismic cabinets.
 - 3) Seismic: Provide cabinet OEM constructed to seismic design category.
13. Cabinet Internal Components:
- a. AC Power:
 - 1) Standard "Quad AC Box":
 - a) Power capacity: 20 Ampere, single phase, 120 VAC continuous duty.
 - b) Wire gauge: #12 AWG, solid copper, connected to room's internal AC Power Panel, or as directed by COR.
 - c) Number of AC power outlets: Minimum 4 receptacles.
 - d) Enclosure: Fully self-contained, metal 102 mm (4 inch) x 102 mm (4 inches)x64mm (2-1/2 inches)with cover
 - e) Connection: Minimum 25.4mm (1 inch) conduit connected to room's AC Power Panel, or as directed by COR
 - f) Number of boxes: One.
 - g) Compliance: NRTL (i.e. UL); NPFA - 70 (NEC).
 - b. AC Outlet Strips:
 - 1) Power Capacity: 15 Ampere, single phase, 120 VAC continuous duty.
 - 2) Wire Gauge: Minimum #12 AWG, solid copper.
 - 3) Number of AC Power Outlets: Minimum 10 "U" grounded.
 - 4) Enclosure: Fully self-contained; typically metal.
 - 5) Connecting Wire: Minimum 2 m (6 feet) long, with three prong self-grounding AC plug connected to cabinet's internal AC "Quad" box.
 - 6) Number of Strips: 2.
 - 7) Certification: NRTL (i.e. UL).
 - c. AC Power Line Surge Protector and Filter Construction:
 - 1) Input Voltage Range: 120 VAC + 15 percent at 50/60 Hz, single phase.
 - 2) Power Service Capacity: 20 AMP, 120 VAC.
 - 3) Voltage Output Regulation: +5.0 percent, instantaneous of input.
 - 4) Circuit Breaker: 15 AMP; may be self-contained.
 - 5) AC Outlets: Minimum four duplex grounded NEMA 5-20R.
 - 6) Response Time: 5.0 nanosecond.
 - 7) Suppression: Isolate and filter any noise, surge spikes
 - a) Surge: Minimum 20,000 AMP.
 - b) Noise:
 - 1) Common: -40 dB.
 - 2) Differential: -45 dB.
 - 8) Clamping Voltage: Minimum 300 V.
 - 9) Enclosure: One; self-contained.
 - 10) Mounting: Internal to cabinet floor or on internal mounting rail shelf, allowing two plugs from two plug strips.

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- 11) AC Power Cord: Required; minimum 1,628 mm (6 feet), three wire (green ground); minimum #14 AWG stranded.
- 12) Compliance: NRTL (i.e. UL60950-1).
- d. Uninterruptible Power Supply (UPS): Provide each cabinet with an internal UPS which may be combined with surge protector and filter if system's 50 percent expansion requirement is met. Provide at least one hour continuous full load uninterruptible system primary AC Power, with a 50 percent 30 min reserve capacity, in the event of facility primary or emergency AC power failure.
 - 1) UPS to include:
 - a) On-Off Switch: This function is required to be a part of system's electronic supervision requirements.
 - b) First/Fast Charge Unit: Must provide clean predicable charge voltage/current. Function is required to be a part of system's electronic supervision requirements.
 - c) Over Voltage/Current Protect: Cannot short circuit AC power line at any time. This function is required to be a part of system's electronic supervision requirements.
 - d) Trickle Charge Unit: Must be capable of maintaining a suitable internal battery charge without damaging batteries.
 - e) Mounting: Provide per OEM's direction.
 - f) Proper Ventilation: Do not override cabinets' ventilation system.
 - g) Power Change from AC Input: Accomplish change without interruption to communications link or subsystem being protected. Generate visual and aural alarms in electrical supervision system, local and remote, to annunciating panels via direct connection for trouble indication.
 - 2) Specific requirements for current and surge protection to include:
 - a) Voltage Protection: Threshold, line to neutral, starts at maximum 200 Volts peak. Transient voltage cannot exceed 330 Volts peak. Furnish documentation on peak clamping Voltage as a function of transient waveform.
 - b) Peak Power Dissipation: Minimum 35 Joules per phase, as measured for 1.0 millisecond at sub branch panels, 100 Joules per phase at branch panels and 300 Joules per phase at service entrance panels. Typically, power dissipation is 12,000 Watts (W) for 1.0 mS (or 12 Joules). Provide explanation of how ratings were measured or empirically derived.
 - c) Surge Protector (may be combined with On-Off switch of UPS): Must not short circuit AC power line at any time.
 - 1) Components must be minimum silicon semi-conductors.
 - 2) Secondary stages, if used, may include other types of rugged devices.
 - 3) Indicators: Provide visual device indicating surge suppression component is functioning.
 - 4) Electrical Supervision: Required; must be audible and visual, local and remote to annunciating panels via direct connection for trouble indication.
 - d) Provide current and surge protection on ancillary equipment.

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- e) Equip each cabinet with the following:
 - 1) Equipment Mounting Rails (Front & Rear): Fully adjustable internal equipment mounting rails allowing front or rear equipment mounting with pre-drilled EIA/ECA 310-E Standard tapped holes. Support entire equipment by supplementary support in addition to face mounting screws on rails.
 - 2) Cabinet Ground: Stainless steel adjustable, lug connected to cabinet's main structure providing an internal cabinet ground for all installed equipment properly bolted to rail and with ground wire connected.
 - 3) Grounding Terminals: A separate mounting hole on equipment mounting rail, with stainless steel connecting bolt bonded by minimum #10 AWG copper wire to cabinet's internal grounding lug.
- 14. Ground Interconnection: Bond cabinet's common grounding lug to room's communications circulating ground busbar with a minimum #4 AWG stranded copper wire.
- 15. Blank Panels: Provide at every unused rack space.
 - a. Match cabinet color.
 - b. Provide panels of 3 mm (1/8 inch) thick aluminum with vertical dimensions in increments of one rack unit (RMU) or 45 mm (1-3/4 inch) with mounting holes spaced to correspond to EIA/ECA 310-E Standard 483 mm (19 inch) rack dimensions.
 - c. Fill large unused openings with single standard large panel instead of numerous types.
 - d. Leave one blank rack space (RMU), covered with a blank panel, between each item of equipment, for minimum internal air flow.
 - e. Leave 356 mm (14 inches) (8.0 RMU) open space, covered with blank cover panel, for additional expansion equipment.
 - f. Wire Management: System that connects each item of installed equipment to room wire management system.
 - g. Knock-out Holes: Provide for cable entrance/exits via conduits, cable duct/trays.
- D. Environmental Cabinet:
 - 1. Enclosure must fully contain installed equipment, including electronics, in same manner as standard cabinet. Provide climate control for installed equipment as if they were in a standalone air handling area, regardless of local area air handling capabilities.
 - 2. Provide an OEM's fully assembled unit enclosure.
 - 3. If more than two enclosures are required in any system location, provide OEM-assembled enclosures, in a single unit, side-by-side.
 - 4. Technical Characteristics:
 - a. Environmental Control: Automatic, heating and cooling as required.
 - b. Temperature Conditions (rated at 1,300 W of install equipment heat generation):
 - 1) Internal Range: Maintains 26.67 degree to 37.78 degree C (80 degree to 100 degree f) of internal heat conditions.
 - 2) External Range: Maximum 37.78 degrees + -3.89 degrees C (100 degrees + 25 degrees F).
 - c. Forced Air Unit: Required with non-disposable air filter; unobstructed and uninterrupted.
 - d. Air Conditioning: As required; fully internal mounted.
 - e. Heater: As required; fully internal mounted.

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- f. UPS: Required; fully internal mounted.
 - g. Front Door: Full length, see through, EMI resistant and lockable, keyed alike with 7-pin tubular lock.
 - h. Rear door: Full length, see through, EMI resistant, and lockable keyed alike with 7-pin tubular lock.
 - i. Conduit Wiring Entrance: Top or bottom; fully sealed.
 - j. Input Power: Minimum 2 each; maximum 120 VAC at 20A, independent circuit, conduit for fixed or armored cable for moveable installations.
 - k. Dimensions:
 - 1) Height: Maximum 1980 mm (78inches).
 - 2) Width: Maximum 635 mm (25inches).
 - 3) Depth: Maximum 965 mm (38inches).
 - 4) Front Panel Opening: 480 mm (19inches), w/ EIA/ECA 310 mounting hole spacing.
 - l. Trouble Annunciator Panel: Refer to specific requirements in equipment cabinet.
 - m. Audio Monitor Panel: Refer to specific requirements in equipment cabinet.
- E. Wall Mounted Distribution or System Interface Cabinet:
- 1. Construct of minimum 1.59 mm(16 gauge) cold rolled steel, with top, side and bottom panels.
 - 2. Provide double-hinged front door and main cabinet body allowing access to all internal equipment and wiring; mount to solid walls or internal studs.
 - 3. Provide baked-on iron phosphate primer and baked enamel paint finish in a color to be selected by the using FMS Chief or COR.
 - 4. Provide integral and adjustable EIA/ECA 310standard predrilled rack mounting rails to allow front panel equipment mounting and access.
 - 5. After equipment, doors and panels are installed, snap-in-place chrome trim strip covers all front panel screw fasteners.
 - 6. Provide full-length vertical piano hinge to allow entire front portion of cabinet to "swing out" from wall for access to installed equipment, wires and cable; maintain minimum OSHA Safety clearances and NFPA operational functions.
 - 7. Provide an OEM's fully assembled unit enclosure.
 - 8. Equip these cabinets same as equipment cabinets, except mount UPS on floor below cabinet with AC power connection in conduit to AC service panel.
 - 9. Technical Characteristics:
 - a. Overall Height: Maximum 1,218 mm (48inches).
 - b. Overall Depth: Maximum 558 mm (22inches).
 - c. Overall Width: Maximum 610 mm (24inches).
 - d. Front Panel Horizontal: Maximum width 483 mm (19inches).
 - e. Capacity: Maximum 180 kilograms (400 pounds).
 - f. Lockable:
 - 1) Tubular lock with 7-pin security.
 - 2) Key cabinets alike.
- F. Stand Alone Open Equipment Rack:
- 1. Construct of minimum 1.59 mm(16 gauge) cold rolled steel with manufacturer's standard paint finish, in a color to be selected by COR with concurrence from facility's FMS Service Chief.
 - 2. Floor-mount as directed by COR with concurrence from facility's FMS Service Chief.

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3. Equip rack same as equipment cabinet, except mount UPS with additional support for weight and AC power connection in conduit to AC service panel.
4. Provide an OEM fully assembled unit.
5. Technical Characteristics:
 - a. Overall Height: Maximum 2,180 mm (85-7/8inches).
 - b. Overall Depth: Maximum 650 mm (25-1/2inches).
 - c. Overall Width: Maximum 535 mm (21-1/16inches).
 - d. Front Panel Opening: 483mm (19inches), EIA/ECA 310 horizontal width.
 - e. Hole Spacing: Per EIA/ECA 310.
 - f. Load Capacity: Maximum 680.4 kg (1,500 lbs).
 - g. Certifications:
 - 1) EIA/ECA: 310-E.
 - 2) NRTL (i.e. UL): OEM specific.
- G. Wire Management Equipment:
 1. Provide an orderly horizontal and vertical interface between outside and inside wires and cables, distribution and interface wires and cables, interconnection wires and cables and associated equipment, jumper cables, and provide an uniform connection media for system fire-retardant wires and cables and other subsystems.
 2. Interface to each cable tray, duct, wireway, or conduit used in the system.
 3. Interconnection or distribution wires and cables must enter system at top (or from a wireway in the floor) via overhead protection system and be uniformly routed down both sides at same time, of the frames side protection system, then laterally for termination on rear of each respective terminating assembly.
- H. Vertical Cable Managers:
 1. Use same make, style and size of vertical cable manager on rack/frame or in between racks/frames when more than one cable manager is used on a rack/frame or group of racks/frames.
 2. Match color and cover style of racks/frames and cable managers.
- I. Horizontal Cable Managers:
 1. Use same make and style of cable manager on rack/frame or racks/frames, when more than one horizontal cable manager is used on a rack/frame or group of racks/frames.
 2. Match color of racks/frames and cable managers.
- J. Provide installation hardware when enclosures or racks are attached to structural floor.
- K. Provide noise filters and surge protectors for each equipment interface cabinet, switch equipment cabinet, control console, and local and remote active equipment locations to ensure protection from input primary AC power surges so as a consequence noise glitches are not induced into low voltage data circuits.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate cabinet installation such that doors fully close and lock, with active and passive equipment installed and connected.
- B. Verify equipment dimensions and brackets allow mounting with cabinet doors closed. Front door or rear door of any cabinet that does not close and lock may result in immediate cancellation of inspections or tests.

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3.2 INSTALLATION

A. Equipment Cabinets:

1. Install cabinets in a manner that complies with OEM instructions, requirements of this specification, and in a manner which does not constitute a safety hazard.
2. Provide weatherproof equipment installed outdoors or install in NEMA 3S rated enclosures with hinged doors and locks with two keys.
3. Install equipment indoors in NEMA 4 rated metal cabinets with hinged doors and locks with two keys.

B. Grounding:

1. Bond equipment, including identified Government furnished equipment, to ground so total ground resistance measures maximum 0.1 Ohm.
 - a. Install lightning arrestors and grounding in accordance with NFPA.
 - b. Install gas protection devices at nearest point of entrance in buildings where protection is required and on same circuits as MDF in telephone switch room.
 - c. Do not use AC neutral, including in power panel or receptacle outlet, for system control, subcarrier or audio reference ground.
 - d. Use of conduit, signal duct or cable trays as system or electrical ground is not permitted.
2. Connect each equipment grounding terminal to a separate mounting hole on equipment mounting rail, to right as one looks at it from rear, with a minimum #12 AWG stranded copper wire with protective green jacket.
3. Extend common ground bus of minimum #10 AWG solid copper wire throughout each equipment cabinet and bond to TGB. Provide a separate isolated ground connection from each equipment cabinet ground bus to system ground. Do not tie equipment ground buses together.
4. Bond equipment to cabinet bus with copper braid equivalent to #12 AWG. Self-grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternatives.
5. Bond cable shields to cabinet ground bus with minimum #12 AWG stranded copper wire at only one end of cable run. Insulate cable shields from each other, faceplates, equipment racks, consoles, enclosures or cabinets, except at system common ground point. Bond coaxial and audio cables only at source; in all cases, keep cable shield ground connections to a minimum.

C. Equipment Assembly:

1. Cabinets:

- a. Install and adjust cabinet/frame accessories to position, including thermal management accessories, vertical cable managers, vertical power managers and equipment-mounting rails, using manufacturer's installation instructions prior to buying or placing cabinet for attachment to building and before installing any rack-mount equipment into cabinet. Shelves, horizontal cable managers and filler panels (rack-mount accessories), if used, may be installed after cabinet is placed.
- b. When used in a multi-cabinet bay, attach cabinets side-by-side using buying kits according to manufacturer's instructions.

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- c. Attach overhead ladder rack or cable tray to ceiling or top of cabinet. Maintain minimum 75 mm (3 inches) clearance between top of cabinet and bottom of ladder rack/cable tray. Position ladder rack/cable tray so that it does not interfere with hot air exhaust through cabinet's top panel. Use radius drops where cable enters or exits ladder rack/cable tray.
 - d. Install ladder rack with side stringers facing rack or cabinet so that ladder forms an inverted U-shape and so that welds between stringers (sides) and cross members (middle) face away from cables.
 - e. Secure ladder rack to tops of equipment racks or cabinets using manufacturer's recommended supports and appropriate hardware.
 - f. Attach bonding conductor sized per TIA-607-B between telecommunications grounding busbar and cabinet. Attach bonding conductor to cabinet using a ground terminal block according to manufacturer's installation instructions.
 - g. Provide bonding conductor and other hardware required to make connections between cabinet and telecommunications grounding busbar.
 - h. Install rack mounted equipment normally requiring adjustment or observation so operational adjustments can be conveniently made.
 - i. Mount heavy equipment with rack slides or rails to allow servicing from front of enclosure. Provide support in addition to front panel mounting screws for heavy equipment.
 - j. Provide with cable slack to permit servicing by removal of installed equipment from front of enclosure.
 - k. Install color-matched blank panel spacer 44 mm (1.75 inches) high between each piece of active and passive equipment to ensure adequate air circulation for efficient equipment cooling and air ventilation.
 - l. Provide quiet fans and non-disposable air filters at each console or cabinet.
 - m. Install enclosures and racks plumb and square, permanently attached to building structure and held in place.
 - n. Provide 381 mm (15 inches) of front vertical space opening for additional equipment.
 - o. Install equipment located indoors in metal racks or enclosures with hinged doors to allow access for maintenance without causing interference to other nearby equipment.
 - p. Cables must enter equipment racks or enclosures in such a manner to allow doors or access panels to open and close without disturbing or damaging cables.
 - q. Mount distribution hardware in a manner that allows access to connections for testing and provides room for doors or access panels to open and close without disturbing the cables.
2. Racks:
- a. Assemble racks according to manufacturer's instructions.
 - b. Verify that equipment mounting rails are sized properly for rack-mount equipment before attaching rack to floor.
 - c. Attach assembled racks to floor in four places using appropriate floor mounting anchors. When placed over a raised floor, threaded rods should pass through raised floor tile and be secured in structural floor below.
 - d. Bond racks to telecommunications grounding busbar using appropriate hardware provided by contractor.

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- e. Ladder rack may be attached to top of rack to deliver cables to rack. Do not drill rack to attach; use appropriate hardware from rack manufacturer.
 - f. Provide radius drops to guide cable where cable exits or enters side of overhead ladder rack to access a rack, frame, cabinet or wall-mounted rack, cabinet or termination field.
 - g. Evenly distribute equipment load on rack. Place large and heavy equipment towards bottom of rack. Secure equipment to rack with equipment mounting screws
3. Vertical Cable Managers:
- a. Provide vertical managers so number of cables in each manager does not exceed OEM fill capacity.
 - b. Attach vertical cable managers to side of rack/frame using manufacturer's installation instructions and hardware.
 - c. Attach vertical cable manager to both racks/frames when a single vertical cable manager is used between two racks/frames.
 - d. Dress cables through openings in between T-shaped guides on manager so that cables make gradual bends as they exit or enter cable manager into rack-mount space (RMU). Do not twist, coil or make sharp bends in cables.
 - e. Attach doors to cable manager in closed position after cabling is complete.
4. Horizontal Cable Managers:
- a. Attach horizontal cable managers to rack/frame with minimum four screws according to manufacturer's installation instructions. Center each cable manager within allocated rack-mount space (RMU).
 - b. Provide horizontal managers located so number of cables each manager supports is less than cable manager's cable fill capacity.
 - c. Dress cables through openings in between T-shaped guides on cable manager so that cables make gradual bends as they exit or enter cable manager into rack-mount space (RMU). Do not twist, coil or make sharp bends in cables.
 - d. Attach covers to cable manager in closed position after cabling is complete.
- D. Labeling: Permanently label each enclosure in accordance with TIA-606-B using laser printers; handwritten labels are not acceptable.
- 1. Equipment: Label system equipment with contrasting plastic laminate or bakelite material on face of unit corresponding to its source.
 - 2. Conduit, Cable Duct, and/or Cable Tray: Label conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 m (10 feet), identifying system.
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**SECTION 27 15 00
 COMMUNICATIONS STRUCTURED CABLING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies a complete and operating voice and digital structured cabling distribution system and associated equipment and hardware to be installed in VA Medical Center, here-in-after referred to as the "facility".

1.2 RELATED WORK

- A. Wiring devices: Section 26 27 26, WIRING DEVICES.
 B. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
 C. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
 D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
 E. Emergency Service Public Address System (PAS) and associated equipment: Section 27 51 16, PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS.

1.3 SUBMITTALS

- A. In addition to requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS provide:
1. Pictorial layout drawing of each telecommunications room, showing termination cabinets, each distribution cabinet and rack, as each is expected to be installed and configured.
 2. List of test equipment as per 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Certifications:
1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of contract maintenance are authorized representatives of OEM. Include individual's legal name and address and OEM warranty credentials in the certification.
 2. Pre-acceptance Certification: Submit in accordance with test procedures.
 3. Test system cables and certify to COR before proof of performance testing can be conducted. Identify each cable as labeled on as-installed drawings.
 4. Provide current and qualified test equipment OEM training certificates and product OEM installation certification for contractor installation, maintenance, and supervisory personnel.
- C. Closeout Submittal: Provide document from OEM certifying that each item of equipment installed conforms to OEM published specifications.

1.4 WARRANTY

- A. Work subject to terms of Article "Warranty of Construction," FAR clause 52.246-21.

PART 2 - PRODUCTS

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2.1 PERFORMANCE AND DESIGN CRITERIA

- A. Provide complete system including "punch down" and cross-connector blocks voice and data distribution sub-systems, and associated hardware including telecommunications outlets (TCO); copper and fiber optic distribution cables, connectors, "patch" cables, "break out" devices and equipment cabinets, interface cabinets, and radio relay equipment rack.
- B. Industry Standards:
 - 1. Cable distribution systems provided under this section are connected to systems identified as critical care performing life support functions.
 - 2. Conform to National and Local Life Safety Codes (whichever are more stringent), NFPA, NEC, this section, Joint Commission Life Safety Accreditation requirements, and OEM recommendations, instructions, and guidelines.
 - 3. Provide supplies and materials listed by a nationally recognized testing laboratory where such standards are established for supplies, materials or equipment.
 - 4. Refer to industry standards and minimum requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and guidelines listed.
 - 5. Active and passive equipment required by system design and approved technical submittal; must conform to each UL standard in effect for equipment, when technical submittal was reviewed and approved by Government or date when COR accepted system equipment to be replaced. Where a UL standard is in existence for equipment to be used in completion of this contract, equipment must bear approved NRTL label.
- C. System Performance: Provide complete system to meet or exceed TIA Category 6 requirements.
- D. Provide continuous inter-and/or intra-facility voice, data, and analog service.
 - 1. Provide voice and data cable distribution system based on a physical "Star" topology.
 - 2. Provide separate cable distribution system for emergency, safety and protection systems (i.e. emergency bypass phones; police emergency voice communications from parking lots and stairwells personal protection, duress alarms and annunciation systems; etc.)
 - 3. Contact SMCS 005OP2H3 (202-462-5310) for specific technical assistance and approvals.
- E. Specific Subsystem Requirements: Provide products necessary for a complete and functional voice, data, analog and video telecommunications cabling system, including backbone cabling system, patch panels and cross-connections, horizontal cabling systems, jacks, faceplates, and patch cords.
- F. Coordinate size and type of conduit, pathways and firestopping for maximum 40 percent cable fill with subcontractors.
- G. Terminate all interconnecting twisted pair, fiber-optic or coaxial cables on patch panels or punch blocks. Terminate unused or spare conductors and fiber strands. Do not leave unused or spare twisted pair wire, fiber-optic or coaxial cable unterminated, unconnected, loose or unsecured.
- H. Color code distribution wiring to conform to ANSI/TIA 606-B and construction documents, whichever is more stringent. Label all

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equipment, conduit, enclosures, jacks, and cables on record drawings, to facilitate installation and maintenance.

- I. In addition to requirements in Section 27 05 11, REQUIREMENTS FOR COMMUNICATION INSTALLATIONS, provide stainless steel faceplates with plastic covers over labels.

2.2 EQUIPMENT AND MATERIALS

A. Cable Systems - Twisted Pair, Fiber optic, Coaxial and Analog:

1. General:

- a. Provide cable (i.e. backbone, outside plant, and horizontal cabling) conforming to accepted industry standards with regards to size, color code, and insulation.
- b. Some areas can be considered "plenum". Comply with all codes pertaining to plenum environments. It is contractor's responsibility to review the VA's cable requirements with COR and OI&T Service prior to installation to confirm type of environment present at each location.
- c. Provide proper test equipment to confirm that cable pairs meet each OEM's standard transmission requirements, and ensure cable carries data transmissions at required speeds, frequencies, and fully loaded bandwidth.

2. Telecommunications Rooms (TR):

- a. In TR's served with UTP and fiber optic, coaxial and analog backbone cables, terminate UTP cable on RJ-45, 8-pin connectors of separate 48-port modular patch panels, 110A or equivalent type punch down blocks that are dedicated to voice and data applications.
- b. Provide 24 port fiber optic modular patch panels with "LC" couplers dedicated for voice, data and FMS applications.
- c. Provide connecting cables required to extend backbone cables (i.e. patch cords, twenty-five pair, etc.), to ensure complete and operational distribution systems.
- d. In TR's, which are only served by a UTP backbone cable, terminate cable on separate modular connecting devices, Type 110A punch down blocks (or equivalent), dedicated to data applications.

3. Backbone Copper Cables:

a. Riser Cable:

- 1) Provide communication riser cables listed in NEC Table 800, 154(a) for the purpose and suited for electrical connection to a communication network.
- 2) Provide STP or Unshielded Twisted Pair (UTP), minimum 24 American Wire Gauge (AWG) solid, thermoplastic insulated conductors for communication (analog RF coaxial cable is not to be provided in riser systems) riser cables with a thermoplastic outer jacket.
- 3) Label and test complete riser cabling system.

4. Horizontal Cable: Equal to Mowhawk #M57414B Category 6 (gray/voice, blue/data - verify colors with COR): Installed from TCO jack to the TR patch panel.

- a. Tested to ANSI/TIA-568-C.2 Category 6 requirements including NEXT, ELFEXT (Pair-to-Pair and Power Sum), Insertion Loss (attenuation), Return Loss, and Delay Skew.
- b. Minimum Transmission Parameters: 250 MHz.
- c. Provide four pair 0.205 mm² (24 AWG) cable

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- d. Terminate all four pairs on same port at patch panel in TR.
 - e. Terminate all four pairs on same jack, at work area Telecommunication Outlets (TCO): Jacks - Equal to AMP #1375055 Category 6 (verify colors with COR):
 - 1) Jacks: Minimum three eight-pin RJ-45 ANSI/TIA-568-C.2 Category 6 Type jacks at TCO.
 - a) Top Port: RJ-45 jack compatible with RJ-11 plug for voice.
 - b) Bottom Two Ports: Unkeyed RJ-45 jacks for data.
 - f. Provide stainless steel face plate approved for use by PBPB OEM and COR.
5. Fiber Optics Backbone Cable:
- a. Provide 50/125 62.5/125 (for Bell System Interconnection Compatibility micron OM4 multi-mode cable, containing at minimum 24 strands of fiber, unless otherwise specified).
 - b. Equal to Corning Cable System M-RO-12DN-A-L-BK-SIC (12 strand), Corning Cable System M-RO-24DN-A-L-BK-SIC (24 strand):
 - c. Provide loose tube cable, which separates individual fibers from the environment, or indoor/outdoor cables, for outdoor runs or any area that includes an outdoor run.
 - d. Provide tight buffered fiber cable or indoor/outdoor cables for indoor runs.
 - e. Terminate fibers at both ends with LC type female connectors installed in an appropriate patch or breakout panel and secured with a cable management system. Provide minimum 610 mm (4 ft.) cable loop at each end.
 - f. Install fiber optic cables in TR's, Voice (Telephone) Switch Room, and Main Computer Room, in rack mounted fiber optic patch panels. Provide female LC couplers in appropriate panel for termination of each strand.
 - g. Test all fiber optic strands' cable transmission performance in accordance with TIA standards. Measure attenuation in accordance with fiber optic test procedures TIA-455-C('61', or -53). Provide written results to COR for review and approval.
- B. Cross-Connect Systems (CCS):
- 1. Copper Cables: Provide copper CCS sized to connect cables at TR and allow for a minimum of 50 percent anticipated growth.
 - 2. Maximum DC Resistance per Cable Pair: 28.6 Ohms per 305 m (1,000 feet).
 - 3. Fiber Optic Cables:
 - a. Provide fiber CCS sized to connect cables at TR and allow for a minimum of 50 percent anticipated growth.
 - b. Install fiber optic cable slack in protective enclosures.
- C. Telecommunication Room (TR):
- 1. Terminate backbone and horizontal, copper, fiber optic, coaxial and analog cables on appropriate cross-connection systems (CCS) containing patch panels, punch blocks, and breakout devices provided in enclosures and tested, regardless of installation method, mounting, termination, or cross-connecting used. Provide cable management system as a part of each CCS.
 - 2. Coordinate location in TR with FMS equipment (i.e. fire alarm, nurse call, code blue, video, public address, radio entertainment, intercom, and radio paging equipment).
- D. Coaxial and Analog Cables: Bond equipment to ground per TIA standards, such that all grounding systems comply with all applicable National, Regional, and Local Building and Electrical codes.

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1. Provide current arrester foreach copper or coaxial cable that enters from outside of a building regardless if cable is installed underground or aerial.
 2. Provide a gas surge protector/module and bond to earth ground.
- E. Main Cross-connection Subsystem (MCCS): MCCS is common point of distribution for inter-and intra-building copper and fiber optic backbone system cables, and connections to the voice (telephone) and data cable systems.
- F. Voice (or Telephone) Cable Cross-Connection Subsystem:
1. Provide Insulation Displacement Connection (IDC) hardware.
 2. Provide the following for each Category 5E (or on a case by case basis Category 6 for specialized powered systems technically accepted by SMCS 0050P2H3, (202) 461-5310, OI&T and FMS Services and COR)Cabling System terminationRJ-45 patch cord connector to RJ-45 patch cord connector.
 - a. Provide terminations to be accessible without need for disassembly of IDC wafer. Provide IDC wafers removable from their mounts to facilitate testing on either side of connector.
 - b. Provide removable designation strips or labels to allow for inspection of terminations.
 - c. Provide cable management system as a part of IDC.
 3. Provide IDC connectors capable of re-terminations, without damage, a minimum of 200 IDC insertions or withdrawals on either side of connector panel.
 4. Install using only non-impact terminating tool having both a tactile and an audible feedback to indicate proper termination.
 5. Provide inputs from PBX, Local Voice (Telephone) System, or diverse routed voice distribution systems on left side of IDC (110A blocks with RJ45 connections are acceptable alternates to IDC) of MCCS.
 6. Provide system outputs from MCCS to voice backbone cable distribution system on the right side of same IDC (or 110A blocks) of MCCS.
 7. Do not split pairs within cables between different jacks or connections.
 8. Provide UTP cross connect wire to connect each pair of terminals plus an additional 50 percent spare.
 9. Use 110 blocks (Equal to AMP 110 Cross-connect with #558842-1 legs), use C4 clips for CAT6 equal to AMP 558401-1, use C5 clips for 100 pair equal to AMP 558402-1. Use 100 pair CO Protector Block (distribution fram) equal to Tii-Porta Systems P399.
- G. Data Cross-Connection Subsystems:
1. Provide patch panels with modular RJ45 female to 110 connectors for cross-connection of copper data cable terminations with cable management system.
 2. Provide patch panels conforming to EIA/ECA 310-E dimensions and suitable for mounting in standard equipment racks, with 48 RJ45 jacks aligned in two horizontal rows per panel. Provide RJ45 jacks of modular design and capable of accepting and functioning with other modular (i.e. RJ11) plugs without damaging jack.
 - a. Provide system inputs from servers, data LAN, bridge, or interface distribution systems on top row of jacks of appropriate patch panel.
 - b. Provide backbone cable connections on bottom row of jacks of same patch panel.

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- c. Provide patch cords for each system pair of connection jacks with modular RJ45 connectors provided on each end to match panel's modular RJ45 female jack's being provided.
- H. Fiber-Optic Cross-Connection Subsystems: Provide rack mounted patch or distribution panels installed inside a lockable cabinet or "breakout enclosure" that accommodate minimum 12 strands multimode fiber and 12 strand single mode fiber - these counts do not include 50 percent spare requirement. Provide cable management system for each panel.
 - 1. Provide panels for minimum 24 female LC connectors, able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to OEM's maximum standard panel size for this type of use. Protect patch panel sides, including front and back, by a cabinet or enclosure.
 - 2. Provide panels that conform to EIA/ECA 310-E dimensions suitable for installation in standard racks, cabinets, and enclosures
 - 3. Provide patch panels with highest OEM approved density of fiber LC termination's (maximum of 72 each), while maintaining a high level of manageability. Provide proper LC couplers installed for each pair of fiber optic cable LC connectors.
 - a. Provide system inputs from interface equipment or distribution systems on top row of connectors of appropriate patch panel.
 - b. Provide backbone cable connections on bottom row of connectors of same patch panel.
 - c. Provide patch cords for each pair of fiber optic strands with connector to match couplers.
 - 4. Provide field installable connectors that are pre-polished.
 - a. Terminate every fiber cable with appropriate connector, and test to ensure compliance to specifications and industry standards for fiber optic LC female connector terminated with a fiber optic cable.
 - b. Install a terminating cap for each unused LC connector.
- I. Copper Outside Plant Cable: Minimum of UTP, 22 AWG solid conductors, solid PVC insulation, and filled core (flex gel - waterproof Rural Electric Association (REA) listed PE 39 code) between outer armor or jacket and inner conductors protective lining.
 - 1. Provide copper cable system as a Star Topology.
- J. Horizontal Cabling (HC):
 - 1. Horizontal cable length to farthest system outlet to be maximum of 90m (295 ft).
 - 2. Splitting of pairs within a cable between different jacks is not permitted.

2.3 DISTRIBUTION EQUIPMENT AND SYSTEMS

- A. Telecommunication Outlet:
 - 1. The typical TCO consists of minimum one voice (telephone) RJ45 jack and two data RJ45 jacks, mounted in a separate steel outlet box (4inches) x (4inches) x (2-1/2inches) minimum with a labeled stainless steel faceplate. These locations typically occur at all desk top computer locations, depicted by a combination voice/data symbol on the plans.
 - 2. See plans for locations requiring just one cable. These locations typically occur at wall mounted phones and patient monitors, depicted by a single voice or data symbol.
 - 3. Provide RJ-45/11 compatible female type voice (telephone) multi-pin connections. Provide RJ-45 female type data multi-pin connections.

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B. Backbone Distribution Cables:

1. Meet TIA transmission performance requirements of Voice Grade Category 6.
2. Provide cable listed for environments where it is installed.
3. Technical Characteristics:
 - a. Length: As required, in minimum 1 kilometer (3,000 ft.) reels.
 - b. Size:
 - 1) Minimum 0.326 mm² (22 AWG) outside plant installation.
 - 2) Minimum 0.205 mm² (24 AWG) interior installations.
 - c. Color Coding: American Telephone and Telegraph Company Standard; Bell System Practices Outside Plant Construction and Maintenance Section G50.607.3, Issue 2 February, 1959.
 - d. Minimum Bend Radius: 10X cable outside diameter.
 - e. Impedance: 120 Ohms + 15 percent.
 - f. DC Resistance: Maximum 8.00 ohms/100 m
 - g. Maximum attenuation for 100m at 20° C:

Frequency (MHz)	Category 3 (dB)	Category 6 (dB)
.772	2.2	-
1	2.6	2.0
4	5.6	3.8
8	8.5	5.3
10	9.7	6.0
16	13.1	7.6
20		8.5
25		9.5
31.25		10.7
62.5		15.4
100		19.8
200		29.0
250		32.8
300		
400		
500		

4. Data Multi-Conductor:

- a. Unshielded cable with solid conductors.
- b. Able to handle the power and voltage used over the distance required.
- c. Meets TIA transmission performance requirements of Category 6.
- d. Technical Characteristics:

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- 1) 0.205 mm² (24 AWG) - 0.326 mm² (22 AWG) cable
- 2) Working Shield: 350 V.
- 3) Bend Radius: 10 times cable outside diameter.
- 4) Impedance: 100 Ohms + 15%, BAL.
- 5) Bandwidth: 250 MHz.
- 6) DC Resistance: Maximum 9.38 Ohms/100m (328 ft.) at 20 degrees C.
- 7) Maximum Mutual Capacitance: 5.6 nF per 100 m (328 ft.).
- 8) Shield Coverage:
 - a) Overall Outside (if OEM specified): 100 percent.
 - b) Individual Pairs (if OEM specified): 100 percent.
- 9) Maximum attenuation for 100m (328 ft.) at 20° C:

Frequency (MHz)	Category	6
1	2.0	
4	3.8	
8	5.3	
10	6.0	
16	7.6	
20	8.5	
25	9.5	
31.25	10.7	
62.5	15.4	
100	19.8	
200	29.0	
250	32.8	
300		
400		
500		

5. Fiber Optic:
 - a. Multimode Fiber:
 - 1) Provide OM4 Type general purpose multimode fiber optic cable installed in conduit for system locations with load-bearing support braid surrounding inner tube for strength during cable installation.
 - 2) Technical Characteristics:
 - a) Bend Radius: Minimum 152 mm (6 inches); outer jacket as required.
 - b) Fiber Diameter: 50 for Bell System Interconnection Standard requirements microns.

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- c) Cladding: 125 microns.
- d) Attenuation:
 - 1) 850 nanometer: Maximum 4.0 dB per kilometer.
 - 2) 1,300 nanometer: Maximum 2.0 dB per kilometer.
- e) Bandwidth:
 - 1) 850 nanometer: Minimum 160 MHz.
 - 2) 1,300 nanometer: Minimum 500 MHz.
- f) Connectors: Stainless steel.
- b. Single mode Fiber:
 - 1) Provide OS1 Type general purpose single mode fiber optic cable installed in conduit for all system locations with load-bearing support braid surrounding inner tube for strength during cable installation.
 - 2) Technical Characteristics:
 - a) Bend Radius: Minimum 100 mm (4 inches).
 - b) Outer Jacket: PVC.
 - c) Fiber Diameter: 8.7 microns.
 - d) Cladding: 125 microns.
 - e) Attenuation at 850 nanometer: 1.0 dBm per kilometer.
 - f) Connectors: Ceramic.
- C. Outlet Connection Cables:
 - 1. Voice (Telephone):
 - a. Provide a connection cable for each TCO voice (telephone) jack in system with 10 percent spares able to connect voice (telephone) connection cable from voice (telephone) instrument to TCO voice (telephone) jack. Do not provide voice (telephone) instruments or equipment.
 - b. Technical Characteristics:
 - 1) Length: Minimum 1.8 m (6 feet).
 - 2) Cable: Voice Grade.
 - 3) Connector: RJ-11/45 compatible male on each end.
 - 4) Size: Minimum 24 AWG.
 - 5) Color Coding: Required, telephone industry standard.
 - 2. Data:
 - a. Provide a connection cable for each TCO data jack in system with 10 percent spares to connect a data instrument to TCO data jack. Do not provide data terminals/equipment.
 - b. Technical Characteristics:
 - 1) Length: Minimum 1.8 m (6 feet).
 - 2) Cable: Data grade Category 5E or on a case-by-case basis Category 6 for specialized powered systems accepted by SMCS 0050P2H3 (202) 461-5310, IT and FMS Services and COR.
 - 3) Connector: RJ-45 male on each end.
 - 4) Color Coding: Required, data industry standard.
 - 5) Size: Minimum 24 AWG.
 - 3. Fiber Optic:
 - a. Provide a connection cable for each TCO fiber optic connector in system with 10 percent spares. Provide data connection cable to connect a fiber optic instrument to TCO fiber optic jack. Do not provide fiber optic instruments/equipment.
 - b. Technical Characteristics:
 - 1) Length: Minimum 1.8 m (6 feet).
 - 2) Cable: Flexible single conductor with jacket.
 - 3) Connector: LC male on each end.
 - 4) Size: To fit OM4 multimode cable.

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D. System Connectors:

1. Modular (RJ-45/11 and RJ-45): Provide voice and high speed data transmission applications type modular plugs compatible with voice (telephone) instruments, computer terminals, and other type devices requiring linking through modular telecommunications outlet to the system compatible with UTP cables.

a. Technical Characteristics:

1) Number of Pins:

a) RJ-45: Eight.

b) RJ-11/45: Compatible with RJ-45.

2) Dielectric: Surge.

3) Voltage: Minimum 1,000V RMS, 60 Hz at one minute.

4) Current: 2.2A RMS at 30 minutes or 7.0A RMS at 5.0 seconds.

5) Leakage: Maximum 100 μ A.

6) Connections:

a) Initial contact resistance: Maximum 20 milli-Ohms.

b) Insulation displacement: Maximum 10 milli-Ohms.

c) Interface: Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs provide connection when used in RJ-45 jacks.

d) Durability: Minimum 200 insertions/withdrawals.

E. Conduit and Signal Ducts:

1. Conduit:

a. Provide conduit or sleeves for cables penetrating walls, ceilings, floors, interstitial space, fire barriers, etc.

b. Minimum Conduit Size: 19 mm (3/4 inch).

c. Provide separate conduit and signal ducts for each cable type installation.

d. When metal (plastic covered, flexible cable protective armor, etc.) systems are authorized to be provided for use in system, follow installation guidelines and standard specified in Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS and NEC.

e. Maximum 40 percent conduit fill for cable installation.

2. Signal Duct, Cable Duct, or Cable Tray: Use existing signal duct, cable duct, and cable tray, when identified and accepted by COR.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install for ease of operation, maintenance, and testing.

B. Install system to comply with NFPA 70 National Electrical Code, NFPA 99 Health Care Facilities, NFPA 101 Life Safety Code, Joint Commission Manual for Health Care Facilities, and original equipment manufacturers' (OEM) installation instructions.

C. Cable Systems Installation:

1. Install system cables in cable duct, cable tray, cable runway, conduit or when specifically approved, flexible NEC Article 800 communications raceway. Confirm drawings show sufficient quantity and size of cable pathways. If flexible communications raceway is used, install in same manner as conduit.

2. Coordinate outside plant and backbone cables to furnish number of cable pairs for system requirements and obtain approval of COR and IT Service prior to installation.

3. Bond to ground metallic cable sheaths, etc. (i.e. risers, underground, horizontal, etc.).

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4. Install temporary cable to not present a pedestrian safety hazard and be responsible for all work associated with removal. Temporary cable installations are not required to meet Industry Standards; but, must be reviewed and accepted by COR, IT Service, FMS and SMCS 0050P2H3 (202-461-5310) prior to installation.

D. Labeling:

1. Industry Standard: Provide labeling in accordance with ANSI/TIA-606-B.
2. Print lettering of labels with laser printers; handwritten labels are not acceptable.
3. Label both ends of all cables in accordance with industry standard. Provide permanent Labels in contrasting colors and identify according to system "Record Wiring Diagrams".
4. Termination Hardware: Label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with industry standard and record on "Record Wiring Diagrams".

3.2 FIELD QUALITY CONTROL

A. Interim Inspection:

1. Verify that equipment provided adheres to installation requirements of this section. Interim inspection must be conducted by a factory-certified representative and witnessed by COR.
2. Check each item of installed equipment to ensure appropriate NRTL label.
3. Verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B pin assignments and cabling connections comply with TIA standards.
4. Visually confirm marking of cables, faceplates, patch panel connectors and patch cords.
5. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
6. Notify COR of the estimated date the contractor expects to be ready for interim inspection, at least 20 working days before requested inspection date, so interim inspection does not affect systems' completion date.
7. Provide results of interim inspection to COR. If major or multiple deficiencies are discovered, COR can require a second interim inspection before permitting contractor to continue with system installation.
8. Do not proceed with installation until COR determines if an additional inspection is required. In either case, re-inspection of deficiencies noted during interim inspections must be part of the proof of performance test.

B. Pretesting:

1. Pretest entire system upon completion of system installation.
2. Verify during system pretest, utilizing the accepted equipment, that system is fully operational and meets system performance requirements of this section.
3. Provide COR four copies of recorded system pretest measurements and the written certification that system is ready for formal acceptance test.

C. Acceptance Test:

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1. After system has been pretested and the contractor has submitted pretest results and certification to COR, then schedule an acceptance test date and give COR 30 days' written notice prior to date acceptance test is expected to begin.
 2. Test only in presence of a COR.
 3. Test utilizing approved test equipment to certify proof of performance.
 4. Verify that total system meets the requirements of this section.
 5. Include expected duration of test time, with notification of the acceptance test.
- D. Verification Tests:
1. Test UTP copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test cables after termination and prior to cross-connection.
 2. Multi-mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with TIA-568-B.3 and TIA-526-14A using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.
 3. Single mode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with TIA-568-B.3 and TIA-526-7 using Method A, Optical Power Meter and Light Sourc. Perform verification acceptance test.
- E. Performance Testing:
1. Perform Category 6 tests in accordance with TIA-568-B.1 and TIA-568-B.2. Include the following tests - wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
 2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with TIA-568-B.3.
- F. Total System Acceptance Test: Perform verification tests for UTP copper cabling systems and multi-mode and single mode fiber optic cabling systems after complete telecommunication distribution system and workstation outlet are installed.

3.3 MAINTENANCE

- A. Accomplish the following minimum requirements during one year warranty period:
1. Respond and correct on-site trouble calls, during standard work week:
 - a. A routine trouble call within one working day of its report. A routine trouble is considered a trouble which causes a system outlet, station, or patch cord to be inoperable.
 - b. Standard work week is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal holidays.
 2. Respond to an emergency trouble call within six hours of its report. An emergency trouble is considered a trouble which causes a subsystem or distribution point to be inoperable at any time.
 3. Respond on-site to a catastrophic trouble call within four hours of its report. A catastrophic trouble call is considered total system failure.
 - a. If a system failure cannot be corrected within four hours (exclusive of standard work time limits), provide alternate equipment, or cables within four hours after four hour trouble shooting time.

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- b. Routine or emergency trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) are also be deemed as a catastrophic trouble.
- 4. Provide COR written report itemizing each deficiency found and the corrective action performed during each official reported trouble call. Provide COR with sample copies of reports for review and approval at beginning of total system acceptance test.

---END---

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**SECTION 27 41 31
 MASTER ANTENNA TELEVISION EQUIPMENT AND SYSTEMS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies a complete and operating National Television Standards Committee (NTSC) High Definition (HDTV) Master Antenna Television (MATV) system, hardware and associated equipment for VA Medical Center, here-in-after referred to as the "facility".
- B. Provide complete system including antennae, antennae mounts, lighting protection, head-end equipment, RF amplification and distribution systems splitters, taps, cross-connection blocks including panels and associated hardware, telecommunication outlets (TCO), coaxial distribution wires, power supplies, cables, connectors, "patch" cables and internal communications system ground, required for reception and distribution of cable signals.
1. RF Service.
 2. Analog Video Service.
 3. Analog Audio Service.

1.2 COORDINATION

- A. Coordinate with Facility Chief of Medical Media Production Service (MMPS) to install baseband analog RF, video, and audio interface cables and circuits from each TR to designated TCO locations.

1.3 SUBMITTALS

- A. In addition to requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, submit PDF electronic copies for each of the following:
1. Provide site drawing showing system grounding electrode connections and routing of grounding electrode conductors.
 2. Pictorial layout drawing of each antenna, mount, lead-in and lightning ground connections, antenna head end equipment room, Demarc Room, TR Equipment Room show termination cabinets, each distribution cabinet and rack, user TCO locations and wire management practices.
 3. Engineering drawings of system, showing calculated signal levels at each input and output distribution point, used to determine proposed TCO values.
 4. Calculated system layout drawing indicating cable types, amplifiers, taps, splitters, lengths of cable "Bus" Topology.
 5. Anticipated signal level at each coaxial cable TCO jack.
 6. RF Cabling Requirements/Column Explanation:

Column	Explanation
FLOOR	Identify floor by number (i.e. 1st, 2nd, etc.)
TR ROOM NUMBER	Identify room, by number, from which cabling will be installed
TO FLOOR TR	Identify building, by number or location, to which cabling will be installed
NUMBER OF CONDUCTORS	Identify the number of conductors in each run of RF cable

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Column	Explanation
INSTALLATION METHOD	Identify the method of installation
NOTES	Identify note numbers for special features or equipment
BUILDING MTR	Identify building by number or title

7. Analog Video (and Audio) Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identify building, by number or location, from which cabling will be installed
TR ROOM NUMBER	Identify the room, by number, from which cabling will be installed
TO BUILDING IMR	Identifies building, by number or title, to which cabling will be installed
TR ROOM NUMBER	Identify the room, by number, to which cabling will be installed
NUMBER OF CONDUCTORS	Identify the number of conductors in each run of cable
INSTALLATION METHOD	Identify method of installation
NOTES	Identify a note number for special features or equipment
BUILDING MTR	Identifies the building by number or title

8. Antenna Signal Survey:

a. Submit RF signal survey from recognized industry source, derived mathematically from fixed information, showing radiated and received RF signals at project and approximation of signal levels expected using given antenna.

- 1) Record findings on a geographic map with facility residing in its center and outline coverage locations, radiating in a 360-degree pattern. Depict primary, secondary, marginal and out of range areas of operation by different colors for each frequency of operation.
- 2) Include longitude and latitude of facility along with elevation above mean sea level using a Geostationary System (GPS) portable device.
- 3) An on-site survey, using actual transmitting and receiving equipment of type contractor is submitting, is an acceptable alternative to recognized industry source.

9. List of test equipment required by Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Certifications:

1. Submit certification from OEM that MATV installation supervisor and maintenance provider are authorized representatives of OEM. Include each individual's legal name, address and OEM credentials in the certification that includes the most recent approval date.
2. Submit pre-acceptance certification in accordance with test procedures.

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- C. Needs Assessment Report: Provide a summary report of the needs assessment meeting conducted with nursing manager of each unit, as required by this section.
- D. Provide sample copy of report format to be used for trouble calls; obtain COR approval of sample report before beginning total system acceptance test.

1.4 WARRANTY

- A. In addition to compliance with FAR clause 52.246-21 provide OEM warranty documents certifying each item of equipment conforms to specifications and OEM installation recommendations.
- B. Warrant system picture fidelity equal to that received from cable provider and other modulated channels.

PART 2 - PRODUCTS

2.1 PERFORMANCE AND DESIGN CRITERIA

- A. Design Criteria:
 1. Coordinate features to provide components forming an integrated system. Match components and interconnections for optimum performance of specified functions.
 2. Provide system with capacity to increase quantity of TCOs by 40 percent above indicated without adding any internal or external components or main trunk cable conductors.
 3. Distribute HDTV television signal to MATV TCOs to permit simple connection of A/53 ATSC Digital Television Standard Parts 1-6 HDTV receivers.
 4. Deliver at MATV TCOs HDTV television channel signals.
 5. Provide reception quality at each MATV TCO exceeding that received in area with individual antennas. Deliver minimum +6.0 dBmv (2,000 microvolts across 75 Ohms) and maximum of +20 dBmv (20,000 microvolts) for each HDTV channel at each MATV TCO.
 6. Only employ interfacing methods accepted by OEM and VACO's AHJ (SMCS 0050P2H3). Selected interface or interconnecting methods require physical and mechanical connections, matching signal, voltage, processing levels and impedance that provides described signal levels and quality.
 7. Provide passive distribution equipment to meet or exceed -80 dB radiation shielding specifications.
 8. Terminate trunk, branch, and interconnecting cables and unused equipment ports or taps with terminating resistors designed for RF, audio, and digital cable systems without adapters.
 9. Utilize microprocessor components for signaling and programming circuits and functions. Use non-volatile system program memory, or protected from erasure during power outages for a minimum of 24 hours.
 10. Provide UPS for system (including each distribution cabinet/point) to allow normal operation and function in event of an AC power failure or during input power fluctuations for a minimum of 30 minutes.
 11. Use coaxial cable connections recommended by cable OEM and approved by equipment OEM for coaxial cable distribution points and RF transmission lines.
 - a. Utilize barrier terminal screw type connectors, minimum at base band cable systems.

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- b. Crimp type connectors installed with a ratchet type installation tool are acceptable alternative if cable dress, pairs, shielding, grounding, connections and labeling are same as barrier terminal strip connectors.
 - c. Tape of any type, wire nuts or solder type connections are not permitted.
 - 12. Utilizing LAN/WAN cable systems for control, management and distribution of equipment and distribution of MATV signals is not permitted. Connect system ensuring NFPA Critical Care and Life Safety Circuit separation guidelines are satisfied. Connections to Telephone and LAN/WAN systems are not permitted.
 - 13. Telephone cable to distribute MATV signals, carrying system or sub-system AC or DC voltage is not permitted.
 - 14. Audio Level Processing: Provide control location equipment to ensure system produces audio channel capacity identified on drawings at each TV/speaker.
 - 15. Provide weather-resistant equipment listed by National Recognized Testing Laboratory (NRTL) for installation outdoors or in damp locations.
- B. Performance Criteria:
- 1. RF Service:
 - a. "Off air" RF High Definition (HDTV) Television service (considered to be at RF (below 900 MHz in frequency bandwidth). RF television systems require backbone coaxial cable, from antenna farm to antenna head end room, and to each TR and distribution coaxial cable to each HDTV outlet location.
 - b. Isolation (outlet-outlet): 14 dB.
 - c. Impedance: 75 Ohms, unbalanced.
 - d. Signal Level: 10 dBmV, +/- 5.0 dBmV.
 - e. Bandwidth: Minimum 6.0 MHz per channel fully loaded.
 - 2. Analog Video Service: Baseband below 100 MHz in frequency bandwidth.
 - a. Isolation (outlet-outlet): Minimum 24 dB.
 - b. Impedance: 75 Ohm, unbalanced.
 - c. Output Level: 1.0 V peak to peak (P-P), for 87.5 percent depth of Modulation (Mod).
 - d. Diff Gain: ±1.0 dB at 87.5 percent Mod.
 - e. Diff Phase: ±1.5 at 87.5 percent Mod.
 - f. Signal to Noise (S/N) ratio: Minimum 44 dB.
 - g. Hum Modulation: -55 dB.
 - h. Return Loss: Maximum -14 dB or 1.5 Voltage Standing Wave Ratio (VSWR).
 - i. Bandwidth: Minimum 6.0 MHz per channel, fully loaded.
 - 3. Analog Audio Service: is baseband below 10 MHz in frequency bandwidth. Analog audio circuits require separate audio connectors and video connectors even though both are considered baseband signals. Each TCO has multiple 600 (or 120) Ohm BAL line pairs.
 - a. Impedance: 600 Ohm, BAL
 - b. Input Level: Minimum 59 mV RMS.
 - c. Output Level: 0 dBm.
 - d. S/N ratio: Minimum 55 dB.
 - e. Hum Modulation: Minimum -50 dB.
 - f. Return Loss: Maximum -14 dB (or 1.5 VSWR).
 - g. Isolation (outlet-outlet): Minimum 24 dB.
 - h. Frequency Bandwidth: Minimum 100 Hz - 10 KHz.

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- C. Provide accessories and miscellaneous equipment for a complete and operating HDTV system.
- D. Equipment:
 - 1. Modular type rated for continuous duty.
 - 2. Provide NRTL Listed equipment by OEM that is a commercial business enterprise manufacturing items of equipment and which:
 - a. Maintains replacement parts for equipment in stock,
 - b. Maintains engineering drawings, specifications, and operating manuals for equipment.
 - c. Published and distributed descriptive literature and equipment specifications on equipment submitted 30 days prior to Invitation for Bid.
- E. For protection from input power surges and to ensure noise is not induced into circuits, provide noise filters and surge protectors for each equipment interface, distribution and head end cabinet, control console, and local and remote amplifier locations. Provide lightning/surge suppression of the antenna farm and ground per NEC article 810.
- F. Provide stainless steel faceplates.

2.2 ANTENNA EQUIPMENT (OR ANTENNA FARM)

- 1. REUSE EXISTING SYSTEM

2.3 HEAD END EQUIPMENT AND ROOM

- A. RF Amplifier, Broadband:
 - 1. Rack mount.
 - 2. AGC controlled with adjustable gain.
 - 3. NRTL listed for continuous operation with lightning protection.
 - 4. No out of band channel interference (noise) output without signal input.
 - 5. Provide integral aural carrier reducer (ACR).
 - a. Response: ± 1 dB across 6 MHz.
 - b. Noise Figure: Maximum 6 dB.
 - c. Output Capability: Minimum +60 dBmV.
 - d. Gain: Minimum 40 dB.
 - e. Skirt Sharpness: -25 dB ± 0 MHz (Channel Center).
 - f. AGC Range: Maximum 1 dB output change for ± 10 dB.
 - g. Return Loss: 14 dB.
 - h. Connectors: "F".
 - i. Impedance: 75 Ohm.
- B. Channelized Agile Audio/Video Modulators:
 - 1. Provide factory-assembled channelized audio/video modulator for each outbound local origination channel to create a line up from off-air and cable feeds for coaxial cable distribution.
 - 2. Utilize triple output modulator to conserve rack space.
 - 3. Provide Emergency Alert System (EAS) program switching so when EAS is invoked, all QAM and IP output programs are interrupted to display EAS message.
 - 4. NRTL listed for continuous operation.
 - 5. Technical Characteristics:
 - a. Channel Bandwidth: 6 MHz \pm dB
 - b. Noise Figure: Maximum 14 dB.
 - c. Conversion Gain: 6 dB.
 - d. Spurious Outputs: -55 dB.
 - e. Oscillator Stability: ± 25 KHz.
 - f. Connectors: "F".

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- g. Impedance: 75 Ohm.
- C. Channel Processor:
 1. Agile analog heterodyne processor to accept one Analog RF input (CATV sub-band channels T7-T13, CATV standard channels 2-135, VHF channels 2-13, and UHF channels 14-69) and deliver one Analog RF output on an unused channel (CATV standard channels 2-135) without causing interference.
 2. NRTL listed.
 3. Supports Closed Captioning (EIA-608).
 4. Rack mount.
 5. Technical Characteristics:
 - a. Response: ± 1.0 dB across 6 MHz
 - b. Noise Figure: VHF 9 dB Max. UHF 12 dB Max.
 - c. Oscillator Stability: ± 25 KHz
 - d. AGC: Maximum 1 dB output change for ± 10 dB input change.
 - e. Adjacent Video Carrier.
 - f. Out of band Products: -55 dB.
 - g. Rejection: 40 dB.
 - h. Output Capability: 42 dBmV
 - i. Gain: Minimum 40 dB.
 - j. Connectors: "F".
 - k. Impedance: 75 Ohm.
- D. Active Mixer/Combiner:
 1. Provide one output from a minimum of 6 isolated inputs.
 2. Provide three spare inputs.
 3. Rack mount.
 4. Technical Characteristics:
 - a. Frequency Range: 50 - 300 MHz.
 - b. Gain: Minimum 15 dB.
 - c. Output: Minimum 52 dB.
 - d. Isolation: 25 dB.
 - e. Connectors: "F".
 - f. Impedance: 75 Ohm.
- E. Single Channel Bandpass Filter:
 1. Permit adjacent channel operation.
 2. Rack mount.
 3. Technical Characteristics:
 - a. Insertion Loss: Maximum 8 dB.
 - b. Skirt Selectivity:
 - 1) Upper Adj; Picture Carrier: -30 dB
 - 2) Lower Adj Sound Carrier: -40 dB
 - c. Return Loss: 14 dB.
 - d. Bandpass: 6 MHz ± 1 dB.
 - e. Connectors: "F".
 - f. Impedance: 75 Ohm.
- F. Notch filters:
 1. High 'Q' Trap.
 2. Rack mount.
 3. Technical Characteristics:
 - a. Signal Rejection: 40 dB.
 - b. Insertion Loss: Maximum 3 dB.
 - c. Connectors: "F".
 - d. Impedance: 75 Ohm.

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2.4 DISTRIBUTION EQUIPMENT

A. Distribution Devices:

1. Distribution Amplifiers:

- a. Description: Broadband, very low distortion, cable television system quality, HDTV distribution amplifier.
- b. Characteristics:
 - 1) Frequency Range: 49MHz to 1,000MHz.
 - 2) Channel Loading: 150.
 - 3) Flatness: +/-0.75dB.
 - 4) Gain: 32dB.
 - 5) Output Level: +40dBmV.
 - 6) Gain Control Range: 10dB.
 - 7) Slope Control Range: 8dB.
 - 8) Plug in Equalizers: As needed.
 - 9) Attenuator Options: As needed.
 - 10) Programming: Minimum 35 HDTV channels.
 - 11) Gain of the Preamplifier: 32dB, with an output level of 48dBmV for each HDTV channel processed.
 - 12) Amplifier Module: Hybrid push-pull.
 - 13) Gain and Slope Control Ranges: 8dB and 9dB, respectively.

B. Combiners:

1. Provide 8-port passive combiner for combining RF signals into one main trunk run for distribution to building locations.
2. Bandwidth of Combiner: 0 to 1,000 MHz.

C. Cable:

1. Provide RG-6, RG-11, or appropriate hardline minimum 13 mm (1/2 inch) coaxial cable to achieve specified signal level.
 - a. Provide RG-11 or 13 mm (1/2 inch) hardline coaxial cable for runs over 45.72 m (150 feet) in length.
 - b. Provide plenum rated coaxial cable with a nominal characteristic impedance of 75 Ohms throughout entire frequency spectrum utilized in this system.
2. Sweep-test and return-loss test each reel of cable, over frequency range 50 MHz to 750 MHz, at manufacturer prior to shipping.
3. Trunk Cable:
 - a. Description: 13 mm (1/2 inch), semi-rigid coax, riser rated.
 - b. Maximum Attenuation:
 - 1) 2.92 dB/100ft at 700 MHz.
 - 2) 3.78 dB/100ft at 1000 MHz.
 - 3) Impedance: 75 Ohm.
4. RG6 Cable:
 - a. Description: RG6 double shielded cable CMP Rated
 - b. Attenuation:
 - 1) 1.48 dB/100ft at 50 MHz.
 - 2) 7.45 dB/100ft at 1000 MHz.
 - 3) Impedance: 75 Ohm.
5. General Purpose Analog RF:
 - a. Size:
 - 1) Minimum coaxial cable size RG-6 type (or equal).
 - 2) Increase size (i.e. RG-11, 13 mm (1/2 inch), 19 mm (3/4 inch), etc.) to meet system design signal level.
 - 3) Use for baseband signals as approved by OEM.
 - b. Technical Characteristics:
 - 1) Impedance: 75 Ohm, unbalanced.

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- 2) Center Conductor: 20 AWG, solid or stranded copper, or copper plated steel or aluminum.
 - 3) Dielectric: Cellular polyethylene.
 - 4) Shield Coverage: 95 percent, copper braid.
 - 5) Connector Type: BNC or UHF.
 - 6) Attenuation:
 - a) Frequency 10 kHz: Maximum 0.20 dB/30.5 M (100 ft.)
 - b) Frequency 100 kHz: Maximum 0.22 dB/30.5 M (100 ft.)
 - c) Frequency 1 MHz: Maximum 0.25 dB/30.5 M (100 ft.)
 - d) Frequency 4.5 MHz: Maximum 0.85 dB/30.5 M (100 ft.)
 - e) Frequency 10 MHz: Maximum 1.40 dB/30.5 M (100 ft.)
 - f) Frequency 100 MHz: Maximum 5.00 dB/30.5 M (100 ft.)
6. RG11 Cable:
- a. Description: RG11 cable CMP Rated.
 - b. Attenuation:
 - 1) 0.90 dB/100ft at 50 MHz.
 - 2) 5.04 dB/100ft at 1000 MHz.
 - 3) Impedance: 75 Ohm.
- D. Line Splitters:
1. Provide low-radiation line splitters with a flat frequency response from 50 MHz to 1,000 MHz. Provide units of a hybrid design with a 75-ohm match on input and outputs and a VSWR no greater than 1.4:1.
 2. Provide two-way line splitters with signal loss of not more than 3.5 dB at each output.
 3. Provide four-way line splitters with signal loss of not more than 7.2 dB at each output.
 4. Terminate unused splitter outputs with 75-Ohm terminations.
- E. RF signal splitters:
1. Frequency Range: 5MHz to 900MHz.
 2. Outputs: 2, 3, 4 and 8.
 3. Splitter Loss: less than 12 dB.
 4. RFI Shielding: 120 dB.
- F. HDTV Outlets:
1. Provide HDTV outlets at each location shown. Install outlets in 10.2 cm (4 inch) square, 5.1 cm (2 inch) deep minimum flush electrical boxes.
 2. Incorporate provisions in the network to prevent 60 Hz AC or DC feedback into distribution lines.
 3. Outlets:
 - a. Frequency Range: 10 MHz to 900 MHz, minimum
 - b. Insertion Loss: less than 1.0 dB at any frequency within designated frequency range for a 17 dB isolation network.
 - c. Back-matched from 10 to 1,000 MHz.
 - d. One F-type BNC connector on front and two F-type BNC connectors on rear.
 - e. Minimum Isolation Value between any Two Outlets: 24 dB.
- G. Taps:
1. Description: Directional coupler type taps.
 2. Rated for installation in TR or accessible area of cable tray.
 3. Frequency Range: 5 MHz to 900 MHz.
 4. Outputs: 2, 4 and 8.
- H. Wall plates and Bulkhead Connectors:
1. Provide wall plates for termination of CATV signals at television sets.
 2. Impedance: 75 Ohms.

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3. Frequency Band: SUB/VHF/CATV-HDTV/UHF.
- I. Combiners, Traps, and Filters; and Passive Devices such as Splitters, Couplers, "Patch" Cables, or Devices:
 1. Use coaxial cable connections recommended by cable OEM and approved by system OEM for coaxial cable distribution points and RF transmission lines.
 - a. Utilize barrier terminal screw type connectors minimum at base-band cable systems.
 - b. Crimp type connectors installed with a ratchet type installation tool are an acceptable alternative if cable dress, pairs, shielding, grounding, connections and labeling are provided same as barrier terminal strip connectors.
 - c. Tape of any type, wire nuts, or solder type connections are not permitted.
 2. Analog RF terminating panels:
 - a. "Patch" Type:
 - 1) 48.26 cm (19 inches) EIA/ECA 310-E rack dimensions.
 - 2) Minimum 12 double female "F" connector rows.
 - 3) Expansion capability of a maximum of 24 double row "F" slots that can be field activated.
 - 4) In a lockable cabinet or enclosure. Stacking of "patch" panels is permitted if installation guidelines are met.
- J. System Connectors:
 1. Solderless (Forked Connector):
 - a. Crimp-on coupling for quick connect/disconnect of wires or cables.
 - b. Designed to fit wire or cable.
 - c. Insulated and color-coded connector barrel.
 - d. Technical Characteristics:
 - 1) Impedance: As required.
 - 2) Working Voltage: 500 V.
 2. Multipin:
 - a. Crimp-on coupling for quick connect/disconnect of wires or cables.
 - b. Designed to fit wire or cable.
 - c. Enclosed and shielded housing.
 - d. Secure to cable group by screw type compression sleeves.
 - e. Technical Characteristics:
 - 1) Impedance: As required.
 - 2) Working Voltage: 500 V.
 - 3) Number of Pins: As required, Minimum 25 pairs.
 3. "BNC" Type:
 - a. Bayonet locking coupling for quick connect/disconnect of coaxial cable/terminations.
 - b. Crimp-on (twist on are acceptable) connector designed to fit coaxial cable.
 - c. Technical Characteristics:
 - 1) Impedance: 50 or 75 Ohms, unbalanced.
 - 2) Working Voltage: 500 V.
 4. "F" Type Connectors:
 - a. Coaxial cable connectors and connector inserts designed to provide maximum performance with cable to be used.
 - b. Hex type crimp or a "Snap and Seal" type connectors. Use Housing to housing (KS to KS) type or 90-degree type connectors where specified by OEM.

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- c. Screw type coupling for quick connect/disconnect of coaxial cable/terminations.
 - d. Crimp-on connector designed to fit coaxial cable with integral 12.7 mm (1/2 inch) ferrule.
 - e. Technical Characteristics:
 - 1) Impedance: 75 Ohms, unbalanced.
 - 2) Working Voltage: 500 V.
 - f. Coaxial cables connected with head end quality 360 degree F or BNC connectors as applicable, meeting or exceeding standard industry and cable manufacture's specifications.
- K. Terminators:
- 1. Coaxial:
 - a. Description: 75-Ohm terminator.
 - b. Metal-housed precision types in frequency ranges selected. Screw-on type that has low VSWR when installed and proper impedance to terminate system unit or coaxial cable.
 - c. Technical Characteristics:
 - 1) Frequency: 0-1 GHz.
 - 2) Power Blocking: As required.
 - 3) Return Loss: 25 dB.
 - 4) Connectors: Minimum "F", "BNC".
 - 5) Impedance: 75 Ohms, unbalanced.
 - 6) DC blocking.
 - 7) Bandwidth: 50 MHz-890 MHz.
- L. Mounting Strips and Blocks:
- 1. Barrier Strips for AC Power, and Control Cable or Wires:
 - a. Accommodate size and type of audio spade (or fork type) lugs used with insulating and separating strips between terminals for securing separate wires in an orderly fashion.
 - b. Provide each cable or wire end with an audio spade lug, connected to individual screw terminal on barrier strip.
 - c. Surface secured to a console, cabinet, rail, panel, etc.
 - d. 120 VAC power wires are not permitted to be connected to signal barrier strips.
 - 2. Technical Characteristics:
 - a. Terminal Size: Minimum 6-32.
 - b. Terminal Count: Any combination.
 - c. Wire size: Minimum 20 AWG.
 - d. Voltage Handling: Minimum 100 V.
 - e. Protective Connector Cover: Required for Class II and 120 VAC power connections.
- M. Coaxial Cable Kit: Coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish neat and secure installation.
- 1. Solderless Connectors: Install crimp-on connector using a standard F connector crimping tool.
 - 2. Cables: Connectors designed for specific size cable being used and installed with OEM's approved installation tool. Typical system cable connectors include; but, are not limited to F, N, BNC, etc.
- N. Communication Ground System: provide this system to conform to Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

2.5 TOPOLOGY "TREE", OR "BUS"

- A. Provide Analog RF coaxial cable distribution system in a "home run" configuration from each associated riser TR to IT closet.

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- B. Analog RF Service: Broadcast RF, or "off air television", analog service is RF below 900 MHz in frequency bandwidth. RF television circuits require a single coaxial cable plant from head end to each TR location.
1. Isolation (outlet-outlet): 14 dB
 2. Impedance: 75 Ohms, Unbalanced.
 3. Signal Level: 10 dBmV + 5.0 dBmV.
 4. Bandwidth: 6.0 MHz per channel, fully loaded.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Coordinate with cabling trade contractor locations of faceplates and faceplate openings for MATV back boxes.
- B. Coordinate with cabling trade contractor locations of MATV equipment in the Telecommunications Rooms.
- C. Before beginning work, verify location, quantity, size and access for the following:
 1. Isolated ground AC power circuits required for equipment.
 2. Emergency and auxiliary AC power generator requirements.
 3. Pull boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for systems.
 4. System components provided by others.
 5. Overhead supports and rigging hardware installed by others.
- D. Immediately notify COR and General Contractor of discrepancies.
- E. Needs Assessment:
 1. Provide a one-on-one meeting with nursing manager of each unit affected by installation of new HDTV MATV system.
 2. Review floor plans, educate nursing manager with functions of the equipment that is being provided, and gather details specific to individual units; coverage and priorities of calls; staffing patterns; and other pertinent details that affect system programming and training.

3.2 INSTALLATION

- A. General:
 1. Install for ease of operation, maintenance, and testing.
 2. Install work neatly, plumb and square and in a manner consistent with standard industry practice.
 3. Install system to prevent direct pickup of signals from building structure and follow FCC requirements regarding low radiation or interference of RF signals.
 4. Protect work from dust, paint and moisture as dictated by site conditions.
 5. Contractor is responsible for protection of work during construction phase up until final acceptance by Government.
 6. Install equipment according to OEM's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by OEM for correct assembly and installation.
 7. Secure equipment firmly in place, including equipment racks, system cables, etc:
 - a. Install supports, mounts, fasteners, attachments and attachment points to support their loads with a safety factor of 5:1 or better.
 - b. Do not impose weight of equipment on supports provided for other trades or systems.

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- c. Suspended equipment or associated hardware must be certified by OEM for overhead suspension.
 8. Locate overhead ceiling-mounted equipment as shown on drawings, with minor changes not to exceed 12 inches in any direction.
 - a. Mount transformers securely to brackets or enclosures using screws.
 - b. Adjust torsion springs as needed to securely support assembly.
 9. Install Analog RF coaxial cable distribution systems in a "home run" configuration from each associated riser TR to identified locations and as indicated on drawings.
 10. Coordinate finishes for any exposed work such as plates, racks, panels, speakers, etc. with design professional, Government and 0050P3B.
 11. Coordinate cover plates with field conditions. Size and install cover plates to cover spaces between back boxes and surrounding wall.
 12. Do not allow cable to leave or enter boxes without cover plates installed. Where cover plates are not fitted with connectors, provide grommets in size and quantity required.
- B. Equipment Racks:
1. Fill unused equipment mounting spaces with blank panels or vent panels. Match color to equipment racks.
 2. Provide security covers for devices not requiring routine operator control.
 3. Follow manufacturer's recommendations regarding ventilation space between amplifiers. Provide adequate ventilation space between equipment for cooling. Provide vent panels and cooling fans for operation of equipment within OEM specified temperature limits.
 4. Provide insulated connections of electrical raceway from equipment racks.
 5. Provide continuous raceway and conduit for cable with no more than 40 percent fill between wire troughs and equipment racks. Ensure systems are mechanically separated from each other in wireway.
- C. Wiring Practice:
1. Comply with requirements for raceways and boxes specified in Division 26, Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
 2. Where raceway is conduit, install wiring of differing classifications in separate conduits. Where raceway is to be in an enclosure (e.g. rack, tray, wire trough, utility box, install wiring of differing classifications, sharing same enclosure, with mechanical partition and separate by at least 4 inches. Where Wiring of differing classifications must cross, cross wires perpendicular to one another.
 3. Do not splice cabling anywhere along entire length of run. Ensure cables are insulated and shielded from each other and from the raceway for entire length of run.
 4. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
 5. Replace entire length of run of any wire or cable that is damaged or abraded during installation. There are no acceptable methods of repairing damaged or abraded wiring.
 6. Use wire pulling lubricants suitable for cable jacket and do not exceed pulling tension recommended by OEM.

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7. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
 8. Do not use tape-based or glue-based cable anchors.
 9. Bond shields and drain wires to ground.
 10. Terminate field wiring entering equipment racks as follows:
 - a. Provide ample service loops at harness break-outs and at plates, panels and equipment. Loops must be of length to allow plates, panels and equipment to be removed for service and inspection.
 - b. Where terminal blocks are not designed for rack mounting, utilize 19 mm (3/4 inch) plywood or 3 mm (1/8 inch) thick aluminum plates/blank panels as a mounting surface. Do not mount on bottom of rack.
 - c. Employ permanent strain relief for any cable with an outside diameter of 25 mm (1 inch) or greater.
 11. Make connections using rosin-core solder or mechanical connectors appropriate to application.
 - a. For crimp-type connections, use only tools that are specified by manufacturer for the application.
 - b. Use only insulated spade lugs on screw terminals sized to fit wire gauge; do not exceed two lugs per terminal.
 - c. Twist-on wire connectors or electrical tape connections are not permitted for any application.
- D. Cable Installation:
1. Support cable on maximum 122 cm (4 feet) centers. Acceptable means of cable support are cable tray and conduit (EMT, Flexible Metallic Tubing, and Communications Raceway). Attach cable bundles loosely to cable trays with plenum rated hook and loop straps. Tie wraps are not permitted as a means to bundle.
 2. Run cables parallel to walls.
 3. Do not lay cables on top of luminaires, ceiling tiles, mechanical equipment, or ductwork. Maintain minimum 61 cm (2 feet) clearance from shielded electrical apparatus.
 4. Test cables after the total installation is complete. Test results must document cables pass test requirements and levels. Remedy cabling problems or defects to pass testing, including installation of new cable as required.
 5. Terminate ends of cables on both ends, per industry and OEM's recommendations.
 6. Provide proper temporary protection of cable after pulling is complete and until final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie cables up off of the floor until ready to terminate.
 7. Cover end of overall jacket with a minimum 25 mm (1 inch) length of transparent heat-shrink tubing. Cut unused insulated conductors minimum 51 mm (2 inches) past heat-shrink, fold back over jacket and secure with cable-tie. Cut unused shield/drain wires minimum 51 mm (2 inches) past heat shrink and serve as indicated below.
 8. Cover shield/drain wires with heat-shrink tubing extending back to overall jacket. Extend tubing 6 mm (1/4 inch) past end of unused wires, fold back over jacket and secure with cable tie.
 9. For each solder-type connection, cover bare wire and solder connection with heat-shrink tubing.
 10. Terminate conductors; no cable can contain unterminated elements. Make terminations only at outlets and terminals.

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11. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables cannot be spliced.
 12. Bundle, lace, and train conductors to terminal points without exceeding OEM's limitations on bending radii. Install lacing bars and distribution spools.
 13. Cold-Weather Installation: Bring cable to room temperature without using heat lamps before de-reeling.
 14. Install cable without passing through structural members or in contact with pipes, ducts, or potentially damaging items.
- E. Labeling:
1. Permanently label outlets, connectors, jacks, electronics and other equipment.
 2. Engrave and paint fill patch panel labels using minimum 3 mm (1/8 inch) high lettering and contrasting paint.
 3. For rack-mounted equipment, use engraved Lamacoid labels with white minimum 3 mm (1/8 inch) high lettering on black background. Label front and back of rack-mounted equipment.
 4. Where multiple pieces of equipment reside in same rack group, label each indicating to which room, channel, outlet locations, etc. they correspond.
 5. Permanently label cables at each end, including intra-rack connections. Cover labels by same, transparent heat-shrink tubing covering end of overall jacket. Alternatively, machine printed labels including a clear protective wrap can be used.
 6. Label racks with contractor's name no more than once on each continuous set of racks; do not label wall plates or portable equipment with contractor's name.
 7. Ensure each piece of OEM equipment has permanently attached NRTL Label indicating service the equipment is to perform. Equipment not bearing NRTL marks will not be permitted as part of system.
- F. Protect HDTV network devices during unpacking and installation by wearing electrostatic discharge (ESD) wrist straps tied to chassis ground for prevention of electrical shock.
- G. Cutting and Patching:
1. Keep work area clear of debris and clean area daily at completion of work.
 2. Patch and paint any wall or surface that has been disturbed by execution of this work.
 3. Provide any additional cutting, drilling, fitting or patching, not indicated as provided by others, to complete work or to make its parts fit together.
 4. Do not damage or endanger a portion of work of the Government or separate contractors by cutting, patching, excavation or otherwise altering such construction. Prior to cutting or otherwise altering such construction obtain written consent of COR and of such separate contractor. Do not unreasonably withhold from COR or a separate contractor, contractor's consent to cutting or otherwise altering MATV work.
 5. Where coring of in-place concrete is required, clearly identify location of such coring in the field and have location accepted by COR prior to commencement of coring.
- H. Fireproofing:
1. Where MATV cables penetrate rated walls, floors and ceilings, fireproof openings to restore rating.

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2. Provide conduit sleeves for cables that penetrate rated walls.
3. After cabling installation is complete, install fire proofing material in and around conduit sleeves and openings to restore rating. Install fire proofing material thoroughly and neatly.
4. Seal floor and ceiling penetrations. Use only materials and methods that preserve the integrity of fire stopping system and its rating.

I. Grounding:

1. Communication Ground: provide this system in accordance with Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS, and:
 - a. Bond cable shields and equipment to ground to eliminate shock hazard and to minimize ground loops, common mode returns, noise pickup, cross talk, and other impairments.
 - b. Signal Ground Terminal: Locate at main equipment cabinet. Isolate from power system and equipment grounding.
 - c. Do not connect system ground to building's external lightning protection system.
 - d. Do not "mix grounds" of different systems. Do not use electrical system conductors for ground.

J. Cleaning: Refer to Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

3.3 FIELD QUALITY CONTROL

A. Tests:

1. Refer to Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
2. HDTV MATV System is NFPA listed; therefore, testing provisions are the minimum to be performed and provided by contractor and warranted by OEM.

B. Interim Inspection:

1. After completion of 25-30 percent of installation of head end cabinets and equipment, one wing of HDTV MATV outlets and prior to any further work, this portion of system must be pretested, inspected, and certified.
2. Verify equipment provided adheres to installation requirements of this section.
3. Include a full operational test.
4. Inspection and test must be conducted by a factory-certified contractor representative and witnessed by COR.
5. Conduct an identical inspection between 65 and 75 percent of system construction phase, at direction of COR.
6. Check each item of installed equipment to insure appropriate NRTL label.
7. Confirm marking of cables, faceplates, patch panel connectors and patch cords.
8. Perform inspection tests via continuity measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon test failure.
9. Notify COR, in writing, of estimated date the contractor expects to be ready for interim inspection, at least 20 working days before requested inspection date so interim inspection does not affect system completion date.
10. Provide results of interim inspection to COR. If major or multiple deficiencies are discovered, COR can require a second interim inspection before permitting system installation to continue.

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11. Do not proceed with installation until COR determination of additional inspection. In either case, re-inspection of deficiencies noted during interim inspections must be part of proof of performance test.
- C. Pretesting:
1. Upon completing installation of system, align, balance, and pretest entire system under full operating conditions.
 2. Pretesting Procedure:
 - a. During system pretest verify, utilizing accepted test equipment, system is operational and meets performance requirements.
 - b. Pretest and verify specification requirements are met and system functions are operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. At a minimum, pretest each of the following locations:
 - 1) Antennae.
 - 2) Lightning Grounds.
 - 3) Head-End.
 - 4) Local and Remote Control Units/Enunciation Panels.
 - 5) Networked locations.
 - 6) System interface locations (i.e.PA, Nurse Call, etc.).
 - 7) System trouble reporting.
 - 8) UPS operation.
 - 9) Primary and emergency AC power requirements.
 - 10) Extra auxiliary generator requirements.
 - c. Provide recorded system pretest measurements and certification that system is ready for formal acceptance test to COR.
- D. Acceptance Test:
1. After system has been pretested and contractor has submitted pretest results and certification to COR, schedule an acceptance test dates and give COR 30 days written notice prior to date acceptance test is expected to begin. Include expected duration of time for test with notification of acceptance test.
 2. Test only in the presence of COR and AHJ (SMCS 0050P2H3).
 3. Test utilizing test equipment to certify proof of performance.
 4. Verify that total system meets requirements of this specification.
- E. Verification Tests:
1. Test copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield. Test cables after termination.
 2. Perform same tests appropriate to each coaxial cable accepted for use in system.
- F. Performance Testing: Test every video distribution outlet for clear picture and sound.
1. At each outlet with television, select each channel and view picture on television. Observe active channels. Verify picture is clear with no visual presence of interference of any kind and no audible variance in volume level between channels.
 2. Perform tests utilizing signal level meter to determine values and record.
- G. Total System Acceptance Test: Perform verification tests for copper cabling systems after complete video distribution system and workstation outlet are installed.
1. Acceptance tests are performed on a "go-no-go" basis.

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2. Only perform operator adjustments required to show proof of performance.
 3. Demonstrate and verify that installed system complies with requirements of specification under operating conditions.
 4. Obtain rating of system as either acceptable or unacceptable from COR at conclusion of test.
 5. Failure of any part of system that precludes completion of system testing, and which cannot be repaired in four hours, is cause for terminating acceptance test of system. Repeated failures that result in a cumulative time of eight hours to affect repairs can cause entire system to be declared unacceptable and require retest of entire system at the convenience of Government.
- H. Acceptance Test Procedure:
1. Physical and Mechanical Inspection:
 - a. Coordinate COR tour of major areas where system and sub-systems are installed to ensure they are operationally ready for proof of performance testing. Provide system inventory including available spare parts for COR to verify and check each item of installed equipment has appropriate NRTL certification labels affixed during tour.
 - b. Formally inventory and review system diagrams, record drawings, equipment manuals, Telecommunications Infrastructure Plant (TIP) AutoCAD files, intermediate, and pretest results formally inventoried and reviewed.
 - c. Failure of system to meet installation requirements of this specification is grounds for terminating testing.
 2. Operational Test:
 - a. After physical and mechanical inspection, verify head end terminating and control equipment meets performance requirements outlined herein. Utilize spectrum analyzer and signal level meter to accomplish this requirement.
 - b. Following head end equipment test, connect local control unit to the head end equipment's output. Test tap to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.
 - c. Check distribution system at each interface, junction, and distribution point, first, middle, and last leg to verify that HDTV MATV video, audio and control signals meet system performance standards.
 - d. Functionally test HDTV MATV outlets utilizing contractor's accepted hospital grade TV receiver and spectrum analyzer.
 - e. Once these tests have been completed, test each installed sub-system function as a unified, functioning and fully operating system.
 - f. Individual Item Test: COR can select individual items of equipment for detailed proof of performance testing until 100 percent of system has been tested and found to meet specification.
- I. Acceptable Test Equipment:
1. Utilize test equipment with calibration tag of an acceptable calibration service dated not more than 12 months prior to test. Furnish test equipment list that includes make and model number of the following type of equipment as a minimum:
 - a. Spectrum Analyzer.
 - b. Signal Level Meter.

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- c. Volt-Ohm Meter.
- d. Oscilloscope.
- e. Pillow Speaker Test Set (Pillow Speaker with appropriate load and cross connections instead of the set is acceptable).

J. Non-Conforming Work:

1. Government, OEM and contractor must agree to results of Acceptance Test, create consensus punch lists, and reschedule testing for technical deficiencies and equipment shortages.
2. Any retests needed to reach agreement and validate results of punch lists, or to establish compliance with these specifications, are at contractor's expense.
3. These requirements must be met for contract compliance and Government acceptance of system.

3.4 TRAINING

- A. Provide thorough training of facility's engineering and maintenance staff on operation, performance and preventative maintenance of system.
- B. Schedule training at convenience of facility's Chief Engineer.
- C. MATV system will not be accepted without completion of training.
- D. Provide the following training at locations provided by Government:
 1. Minimum eight hours for system operation and performance no less than 48 hours prior to opening of facility.
 2. Minimum eight hours for system preventative maintenance no less than 24 hours before opening of facility.

3.5 MAINTENANCE

- A. Accomplish the following minimum requirements during one year warranty period:
 1. Response Time:
 - a. Standard work week is 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal holidays.
 - b. Respond and correct on-site trouble calls, during standard work week:
 - 1) Routine trouble call within one working day. Routine trouble is an inoperable system outlet.
 - 2) Emergency trouble call within six hours. Emergency trouble is an inoperable subsystem or distribution point.
- B. Provide report itemizing each deficiency found and corrective actions performed, to COR, for each trouble call.

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SECTION 27 51 16
PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS

PART 1 - GENERAL

1.1 SECTION SUMMARY

- A. Work covered by this document includes design, engineering, labor, material and products, equipment warranty and system warranty, training and services for, and incidental to, the complete installation of new and fully operating National Fire Protection Association (NFPA) - Life Safety Code 101.3-2 (a) Labeled and (b) Listed Emergency Service Public Address System (PAS) and associated equipment (here-in-after referred to as the System) in approved locations indicated on the contract drawings. These items shall be tested and certified capable of receiving, distributing, interconnecting and supporting PAS communications signals generated local and remotely as detailed herein.
- B. Work shall be complete, Occupational Safety and Health Administration (OSHA), National Recognized Testing Laboratory (NRTL - i.e. Underwriters Laboratory [UL]) Listed and Labeled; and VA Central Office (VACO), Telecommunications Voice Engineering (TVE 0050P3B) tested, certified and ready for operation.
- C. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- D. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.
- E. Specification Order of Precedence: In the event of a conflict between the text of this document and the Project's Contract Drawings outlined and/or cited herein; **THE TEXT OF THIS DOCUMENT TAKES PRECEDENCE. HOWEVER, NOTHING IN THIS DOCUMENT WILL SUPERSEDE APPLICABLE EMERGENCY LAWS AND REGULATIONS, SPECIFICALLY NATIONAL AND/OR LOCAL LIFE AND PUBLIC SAFETY CODES.** The Local Fire Marshall and/or VA Public Safety Officer are the only authorities that may modify this document's EMERGENCY CODE COMPLIANCE REQUIREMENTS, on a case by case basis, in writing and confirmed by VA's PM, RE and TVE-0050P3B. The VA COR is the only approving authority for other amendments to this document that may be granted, on a case by case basis, in writing with technical concurrences by VA's RE, TVE-0050P3B and identified Facility Project Personnel.
- F. The Original Equipment Manufacturer (OEM) and Contractor shall ensure that all management, sales, engineering and installation personnel have read and understand the requirements of this specification before the system is designed, engineered, delivered and provided. The Contractor shall furnish a written statement attesting this requirement as a part of the technical submittal that includes each name and certification, including the OEMs.

1.2 RELATED SECTIONS

- A. 01 33 23 - Shop Drawings, Product Data and Samples.
- B. 07 84 00 - Firestopping.
- C. 27 05 11 - Requirements for Communications Installations.
- D. 27 05 26 - Grounding and Bonding for Communications Systems.
- E. 27 05 33 - Raceways and Boxes for Communications Systems.
- F. 27 10 00 - Control, Communication and Signal Wiring.

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- H. 27 11 00 - Communications Cabling Interface and Equipment Rooms Fittings.

1.3 DEFINITIONS

- A. Provide: Design, engineer, furnish, install, connect complete, test, certify and warranty.
- B. Work: Materials furnished and completely installed.
- C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.
- D. Headquarters Technical Review, for National and VA communications and security, codes, frequency licensing, standards, guidelines compliance:
 Office of Telecommunications
 Special Communications Team (0050P2B)
 1335 East West Highway - 3rd Floor
 Silver Spring, Maryland 20910
 (O) 301-734-0350, (F) 301-734-0360

1.4 REFERENCES

- A. The installation shall comply fully with all governing authorities, laws and ordinances, regulations, codes and standards, including, but not limited to:
1. United States Federal Law:
 - a. Departments of:
 - 1) Commerce, Consolidated Federal Regulations (CFR), Title 15 - Under the Information Technology Management Reform Act (Public Law 104-106), the Secretary of Commerce approves standards and guidelines that are developed by the:
 - a) Chapter II, National Institute of Standards Technology (NIST - formerly the National Bureau of Standards). Under Section 5131 of the Information Technology Management Reform Act of 1996 and the Federal Information Security Management Act of 2002 (Public Law 107-347), NIST develops - Federal Information Processing Standards Publication (FIPS) 140-2-Security Requirements for Cryptographic Modules.
 - b) Chapter XXIII, National Telecommunications and Information Administration (NTIA - aka 'Red Book') Chapter 7.8 / 9; CFR, Title 47 Federal communications Commission (FCC) Part 15, Radio Frequency Restriction of Use and Compliance in "Safety of Life" Functions & Locations
 - 2) FCC - Communications Act of 1934, as amended, CFR, Title 47 - Telecommunications, in addition to Part 15 - Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/ Locations (also see CFR, Title 15 - Department of Commerce, Chapter XXIII - NTIA):
 - a) Part 15 - Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/Locations.
 - b) Part 58 - Television Broadcast Service.
 - c) Part 90 - Rules and Regulations, Appendix C.
 - d) Form 854 - Antenna Structure Registration.

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- 3) Health, (Public Law 96-88), CFR, Title 42, Chapter IV Health & Human Services, CFR, Title 46, Subpart 1395(a)(b) JCAHO "a hospital that meets JCAHO accreditation is deemed to meet the Medicare conditions of Participation by meeting Federal Directives:"
 - a) All guidelines for Life, Personal and Public Safety; and, Essential and Emergency Communications.
- 4) Labor, CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standard:
 - a) Subpart 7 - Definition and requirements (for a NRTL - 15 c's, for complete list, contact (http://www.osha.gov/dts/otpca/nrtl/fag_nrtl.html)):
 - 1) UL:
 - a) 44-02 - Standard for Thermoset-Insulated Wires and Cables.
 - b) 65 - Standard for Wired Cabinets.
 - c) 83-03 - Standard for Thermoplastic-Insulated Wires and Cables.
 - d) 467-01 - Standard for Electrical Grounding and Bonding Equipment
 - e) 468 - Standard for Grounding and Bonding Equipment.
 - f) 486A-01 - Standard for Wire Connectors and Soldering Lugs for Use with Copper Conductors
 - g) 486C-02 - Standard for Splicing Wire Connectors.
 - h) 486D-02 - Standard for Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations.
 - i) 486E-00 - Standard for Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors.
 - j) 493-01 - Standard for Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable.
 - k) 514B-02 - Standard for Fittings for Cable and Conduit.
 - l) 1069 - Hospital Signaling and Nurse Call Equipment.
 - m) 1333 - Vertical (Riser) Fire Rating.
 - n) 1449 - Standard for Transient Voltage Surge Suppressors.
 - o) 1479-03 - Standard for Fire Tests of Through-Penetration Fire Stops.
 - p) 1863 - Standard for Safety, Communications Circuits Accessories.
 - q) 2024 - Standard for Optical Fiber Raceways.
 - r) 60950-1/2 - Information Technology Equipment - Safety.
 - 2) Canadian Standards Association (CSA): same tests as for UL.
 - 3) Communications Certifications Laboratory (CCL): same tests as for UL.
 - 4) Intertek Testing Services NA, Inc. (ITSNA formerly Edison Testing Laboratory [ETL]): same tests as for UL.
 - b) Subpart 35 - Compliance with NFPA 101 - Life Safety Code.
 - c) Subpart 36 - Design and construction requirements for exit routes.
 - d) Subpart 268 - Telecommunications.

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- e) Subpart 305 - Wiring methods, components, and equipment for general use.
- 5) Department of Transportation, CFR, Title 49 (Public Law 89-670), Part 1, Subpart C - Federal Aviation Administration (FAA):
 - a) Standards AC 110/460-ID & AC 707 / 460-2E - Advisory Circulars for Construction of Antenna Towers.
 - b) Forms 7450 and 7460-2 - Antenna Construction Registration.
- 6) Veterans Affairs (Public Law No. 100-527), CFR, Title 38, Volumes I & II:
 - a) Office of Telecommunications:
 - 1) Handbook 6100 - Telecommunications.
 - a) Spectrum Management FCC & NTIA Radio Frequency Compliance and Licensing Program.
 - b) Special Communications Proof of Performance Testing, VACO Compliance and Life Safety Certification(s).
 - b) Office of Cyber and Information Security (OCIS):
 - 1) Handbook 6500 - Information Security Program.
 - 2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.
 - c) VA's National Center for Patient Safety - Veterans Health Administration Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.
 - d) VA's Center for Engineering Occupational Safety and Health, concurrence with warning identified in VA Directive 7700.
 - e) Office of Construction and Facilities Management (CFM):
 - 1) Master Construction Specifications (PG-18-1).
 - 2) Standard Detail and CAD Standards (PG-18-4).
 - 3) Equipment Guide List (PG-18-5).
 - 4) Electrical Design Manual for VA Facilities (PG 18-10), Articles 7 & 8.
 - 5) Minimum Requirements of A/E Submissions (PG 18-15):
 - a) Volume B, Major New Facilities, Major Additions; and Major Renovations, Article VI, Paragraph B.
 - b) Volume C - Minor and NRM Projects, Article III, Paragraph S.
 - c) Volume E - Request for Proposals Design/Build Projects, Article II, Paragraph F.
 - 6) Mission Critical Facilities Design Manual (Final Draft - 2007).
 - 7) Life Safety Protected Design Manual (Final Draft - 2007).
 - 8) Solicitation for Offerors (SFO) for Lease Based Clinics - (05-2009).
- b. Federal Specifications (Fed. Specs.):
 - 1) A-A-59544-00 - Cable and Wire, Electrical (Power, Fixed Installation).
- 2. United States National Codes:
 - a. American Institute of Architects (AIA): Guidelines for Healthcare Facilities.
 - b. American National Standards Institute/Electronic Industries Association/Telecommunications Industry Association (ANSI/EIA/TIA):

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- 1) 568-B - Commercial Building Telecommunications Wiring Standards:
 - a) B-1 - General Requirements.
 - b) B-2 - Balanced twisted-pair cable systems.
 - c) B-3 - Fiber optic cable systems.
- 2) 569 - Commercial Building Standard for Telecommunications Pathways and Spaces.
- 3) 606 - Administration Standard for the Telecommunications Infrastructure of Communications Buildings.
- 4) 607 - Commercial Building Grounding and Bonding Requirements for Telecommunications.
- 5) REC 127-49 - Power Supplies.
- 6) RS 160-51 - Sound systems.
- 7) RS 270 - Tools, Crimping, Solderless Wiring Devices, Recommended Procedures for User Certification.
- 8) SE 101-A49 - Amplifier for Sound Equipment
- 9) SE 103-49 - Speakers for Sound Equipment
- c. American Society of Mechanical Engineers (ASME):
 - 1) Standard 17.4 - Guide for Emergency Personnel.
 - 2) Standard 17.5 - Elevator & Escalator Equipment (prohibition of installing non-elevator equipment in Elevator Equipment Room / Mechanical Penthouse).
- d. American Society of Testing Material (ASTM):
 - 1) D2301-04 - Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape.
- e. Building Industries Communications Services Installation (BICSI):
 - 1) All standards for smart building wiring, connections and devices for commercial and medical facilities.
 - 2) Structured Building Cable Topologies.
 - 3) In consort with ANSI/EIA/TIA.
- f. Institute of Electrical and Electronics Engineers (IEEE):
 - 1) SO/TR 21730:2007 - Use of mobile wireless communication and computing technology in healthcare facilities - Recommendations for electromagnetic compatibility (management of unintentional electromagnetic interference) with medical devices.
 - 2) 0739-5175/08/©2008 IEEE - Medical Grade - Mission Critical - Wireless Networks.
 - 3) C62.41 - Surge Voltages in Low-Voltage AC Power Circuits.
- g. NFPA:
 - 1) 70 - National Electrical Code (current date of issue) - Articles 517, 645 & 800.
 - 2) 75 - Standard for Protection of Electronic Computer Data-Processing Equipment.
 - 3) 77 - Recommended Practice on Static Electricity.
 - 4) 99 - Healthcare Facilities.
 - 5) 101 - Life Safety Code.
 - 6) 1600 - Disaster Management, Chapter 5.9 - Communications and Warning
3. State Hospital Code(s).
4. Local Town, City and/or County Codes.
5. Accreditation Organization(s):
 - a. Joint Commission on Accreditation of Hospitals Organization (JCAHO) - Section VI, Part 3a - Operating Features.

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1.5 QUALIFICATIONS

- A. The OEM shall have had experience with three (3) or more installations of systems of comparable size and complexity with regards to type and design as specified herein. Each of these installations shall have performed satisfactorily for at least one (1) year after final acceptance by the user. Include the names, locations and point of contact for these installations as a part of the submittal.
- B. The Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The Contractor shall be authorized by the OEM to pass thru the OEM's warranty of the installed equipment to VA. In addition, the OEM and Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certifications must be provided in writing as part of the Contractor's Technical submittal.
- C. The Contractor's Communications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, operation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the RE before being allowed to commence work on the System.
- D. The Contractor shall display all applicable national, state and local licenses.
- E. The Contractor shall submit copy (s) of Certificate of successful completion of OEM's installation/training school for installing technicians of the System's PA equipment being proposed.

1.6 CODES AND PERMITS

- A. Provide all necessary permits and schedule all inspections as identified in the contract's milestone chart, so that the system is proof of performance tested and ready for operation on a date directed by the Owner.
- B. The contractor is responsible to adhere to all codes described herein and associated contractual, state and local codes.
- C. The Contractor shall display all applicable national, state and local licenses and permits.

1.7 SCHEDULING

- A. After the award of contract, the Contractor shall prepare a detailed schedule (aka milestone chart) using "Microsoft Project" software or equivalent. The Contractor Project Schedule (CPS) shall indicate detailed activities for the projected life of the project. The CPS shall consist of detailed activities and their restraining relationships. It will also detail manpower usage throughout the project.
- B. It is the responsibility of the Contractor to coordinate all work with the other trades for scheduling, rough-in, and finishing all work specified. The owner will not be liable for any additional costs due to missed dates or poor coordination of the supplying contractor with other trades.

1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS

(Note: The Contractor is encouraged, but not required, to submit separate technical submittal(s) outlining alternate technical approach(s) to the system requirements stated here-in as long as each

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alternate technical document(s) is complete, separate, and submitted in precisely the same manner as outlined herein. VA will review and rate each received alternate submittal, which follows this requirement, in exactly the same procedure as outlined herein. Partial, add-on, or addenda type alternates will not be accepted or reviewed.)

- A. Submit at one time within 10 days of contract awarding, drawings and product data on all proposed equipment and system. Check for compliance with contract documents and certify compliance with Contractor's "APPROVED" stamp and signature.
- B. Support all submittals with descriptive materials, i.e., catalog sheets, product data sheets, diagrams, and charts published by the manufacturer. These materials shall show conformance to specification and drawing requirements.
- C. Where multiple products are listed on a single cut-sheet, circle or highlight the one that you propose to use. Provide a complete and through equipment list of equipment expected to be installed in the system, with spares, as a part of the submittal. Special Communications (TVE-0050P3B) will not review any submittal that does not have this list.
- D. Provide four (4) copies to the PM for technical review. The PM will provide a copy to the offices identified in Paragraph 1.3.C & D, at a minimum for compliance review as described herein where each responsible individual(s) shall respond to the PM within 10 days of receipt of their acceptance or rejection of the submittal(s).
- E. Provide interconnection methods, conduit (where not already installed), junction boxes (J-Boxes), cable, interface fixtures and equipment lists for the: ENR(s) (aka DMARC), TER, TCR, MCR, MCOR, PCR, ECR, Stacked Telecommunications Rooms (STR), Nurses Stations (NS), Head End Room (HER), Head End Cabinet (HEC), Head End Interface Cabinet (HEIC) and approved TCO locations Telecommunications Infrastructure Plant (TIP) interface distribution layout drawing, as they are to be installed and interconnected to teach other (REFER TO APPENDIX B - SUGGESTED TELECOMMUNI-CAITONS ONE LINE TOPOLOGY pull-out drawing).
- F. Headend and each interface distribution cabinet layout drawing, as they are expected to be installed.
- G. Equipment OEM technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
- H. Engineering drawings of the System, showing calculated of expected signal levels at the headend input and output, each input and output distribution point, and signal level at each telecommunications outlet.

1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)

- A. Throughout progress of the Work, maintain an accurate record of changes in Contract Documents. Upon completion of Work, transfer recorded changes to a set of Project Record Documents.
- B. The floor plans shall be marked in pen to include the following:
 1. All device locations with UL labels affixed.
 2. Conduit locations.
 3. Head-end equipment and specific location.
 4. Each interface and equipment specific location.
 5. Facility Entrance (aka DEMARC) Room(s) interface equipment and location(s).
 6. Telephone Equipment Room (TER) interface equipment and specific location.
 7. Main Computer Room (MCR) interface equipment and specific location.
 8. Police Control Room (PCR) interface equipment and specific location.

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9. Engineering Control Room (ECR) interface equipment and specific location
10. Telecommunication Outlet (s -TCO) equipment and specific location
11. TIP Wiring diagram(s).
12. Warranty certificate.
13. System test results.
14. System Completion Document(s) or MOU.

1.10 WARRANTIES / GUARANTY

- A. The Contractor shall warrant the installation to be free from defect in material and workmanship for a period of one (1) year from the date of acceptance of the project by the owner. The Contractor shall agree to remedy covered defects within four (4) hours of notification of major failures or within twenty-four (24) hours of notification for individual station related problems.
- B. The Contractor shall agree to grantee the system according to the guidelines outlined in Article 4 herein.

1.11 USE OF THE SITE

- A. Use of the site shall be at the GC's direction.
- B. Coordinate with the GC for lay-down areas for product storage and administration areas.
- C. Coordinate work with the GC and their sub-contractors.
- D. Access to buildings wherein the work is performed shall be directed by the GC.

1.12 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft.
- B. Store products in original containers.
- C. Coordinate with the GC for product storage. There may be little or no storage space available on site. Plan to potentially store materials off site.
- D. Do not install damaged products. Remove damaged products from the site and replaced with new product at no cost to the Owner.

1.13 PROJECT CLOSE-OUT

- A. Prior to final inspection and acceptance of the work, remove all debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from the project site and thoroughly clean your work area.
- B. Before the project closeout date, the Contractor shall submit:
 1. Warranty certificate.
 2. Evidence of compliance with requirements of governing authorities such as the Low Voltage Certificate of Inspection.
 3. Project record documents.
 4. Instruction manuals and software that is a part of the system.
- C. Contractor shall submit written notice that:
 1. Contract Documents have been reviewed.
 2. Project has been inspected for compliance with contract.
 3. Work has been completed in accordance with the contract.

PART 2 - PRODUCTS / FUNCTIONAL REQUIREMENTS

2.1 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS

- A. Furnish and install a complete and fully functional and operable PA System.

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- B. Coordinate features and select interface components to form an integrated PA system. Match components and interconnections between the systems for optimum performance of specified functions.
- C. Expansion Capability: The PA equipment interfaces and cables shall be able to increase number of enunciation points in the future by a minimum of 50 percent (%) above those indicated without adding any internal or external components or main trunk cable conductors.
- D. Equipment: Active electronic type shall use solid-state components, fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied between 110 to 130 VAC, 60 Hz.
- E. Meet all FCC requirements regarding low radiation and/or interference of RF signal(s). The system shall be designed to prevent direct pickup of signals from within and outside the building structure.
- F. Weather/Water Proof Equipment: Listed and labeled by an OSHA certified National Recognized Testing Laboratory (NRTL - i.e. UL) for duty outdoors or in damp locations.
- G. Deliver a fully functioning and operable PA in the specific locations shown on the drawings.

2.2 SYSTEM DESCRIPTION

- A. Furnish and install a complete and fully functional and operable HF Radio System. Provide additional require conduit(s) according to Specification 27 11 00.
- B. The Contractor shall continually employ interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method requires not only a physical and mechanical connection, but also a matching of signal, voltage, and processing levels with regard to signal quality and impedance. The total PA system shall be configured and installed so that the combination of equipment actually employed does not produce any undesirable visual or aural effects such as signal distortions, noise pulses, glitches, hum, transients, images, etc. The interface points must adhere to all standards described herein for the full separation of Critical Care and Life Safety systems.
- C. It is not acceptable to utilize the telephone cable system for the control of radio signals and equipment. The System Contractor shall connect the Telephone System Remote Control System to the Radio System Paging Control Unit ensuring that all NFPA and UL Critical Care and Life Safety Circuit and System separation guidelines are satisfied. The System Contractor is not allowed to make any connections to the Telephone System. The Owner shall arrange for the interconnection between the PA and Telephone Systems with the appropriate responsible parties.
- D. System hardware shall consist of a **standalone (separate)** PA communications network comprised of amplifiers, mixers, speakers, volume controls, test sets, telephone private branch exchange (PBX) interface equipment, equipment cabinets/racks, wiring and other options such as, sub zoning in addition to "all call" functions, computer interfaces, printer interfaces and wireless network interfaces, **(when specifically approved by 005OP3B and VA Headquarters Spectrum Management 005OP2B - herein after referred to as 005OP2B)** as shown on drawings. All necessary equipment required to meet the intent of these specifications, whether or not enumerated within these specifications, shall be supplied and installed to provide a complete and operating nurse/patient communications network.

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- E. Systems firmware shall be the product of a reputable firmware OEM of record with a proven history of product reliability and sole control over all source code. Manufacturer shall provide, free of charge, product firmware/software upgrades for a period of one (1) year from date of acceptance by VA for any product feature enhancements. System configuration programming changes shall not require any exchange of parts and shall be capable of being executed remotely via a modem connection (when specifically approved first by 0050P3B).
- F. The PA Head End Equipment shall be located as directed by the VA. The PA shall cover all floor(s) The PA shall provide zoned, one-way voice paging through distributed, ceiling mounted loudspeakers. Voice input into the PA shall be by zone using the telephone system.
- G. The System shall utilize microprocessor components for all signaling and programming circuits and functions. Self contained or on board system program memory shall be non-volatile and protected from erasure from power outages for a minimum of 24 hours.
- H. Provide a backup battery or a UPS for the System (including each distribution cabinet/point, CRT, LCD and Monitor) to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of two (2) Hours.
- I. The System shall interface with the Facility's existing PAS so that a global page (aka "all call" page) is communicated to the existing PAS and the new System of this project. Arrangements for interconnection of the System and the telephone system(s) shall be coordinated with the owner and the PBX provider.
- J. The system shall be designed to provide continuous electrical supervision of the complete and entire system (i.e. light bulbs, wires, contact switch connections, master control stations, wall stations, circuit boards, data, audio, and communication busses, main and UPS power, etc.). All alarm initiating and signaling circuits shall be supervised for open circuits, short circuits, and system grounds. Main and UPS power circuits shall be supervised for a change in state (i.e. primary to backup, low battery, UPS on line, etc.). When an open, short or ground occurs in any system circuit, an audible and visual fault alarm signal shall be initiated at the main supervisory panel, nurse control station and all remote amplifier locations.
- K. When the System is approved to connect to a separate communications system (i.e. LAN, WAN, Telephone, Nurse Call, radio paging, wireless systems, etc) the connection point shall be at one location and shall meet the following minimum requirements for each hard wired connection (note each wireless system connection MUST BE APPROVED PRIOR TO CONTRACT BID BY VA HEADQUARTERS 0050P3B AND 0050P2B):
 - 1. UL 60950-1/2.
 - 2. FIPS 142.
 - 3. FCC Part 15 Listed Radio Equipment is not allowed.
- L. All passive distribution equipment shall meet or exceed -80 dB radiation shielding (aka RFI) shielding specifications and be provided with screw type audio connectors.
- M. All equipment face plates utilized in the system shall be stainless steel, anodized aluminum or UL approved cycolac plastic for the areas where provided.
- N. All trunk, branch, and interconnecting cables and unused equipment ports or taps shall be terminated with proper terminating resistors designed for RF, audio and digital cable systems without adapters.

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- O. Noise filters and surge protectors shall be provided for each equipment interface cabinet, headend cabinet, control console and local and remote amplifier locations to insure protection from input primary AC power surges and to insure noise glitches are not induced into low voltage data circuits.
- P. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and RF transmission line interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the system OEM. Base band cable systems shall utilize barrier terminal screw type connectors, at a minimum. As an alternate, crimp type connectors installed with a ratchet type installation tool are acceptable provided the cable dress, pairs, shielding, grounding, connections and labeling are the same as the barrier terminal strip connectors. Tape of any type, wire nuts or solder type connections are unacceptable and will not be approved.
- Q. Audio Level Processing: The control equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each sub-zone in the system and distribute them into the System's RF interfacing distribution trunks and amplification circuits. It is acceptable to use identified Telephone System cable pairs designated for Two-Way Radio interface and control use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor. The use of telephone cable to distribute RF signals, carrying system or sub-system AC or DC voltage is not acceptable and will not be approved. Additionally, each control location shall be provided with the equipment required to insure the system can produce its designed audio channel capacity at each speaker identified on the contract drawings. The Contractor shall provide: a spare set of telephone paging modules as recommended by the OEM (as a minimum provide one spare module for each installed module); one spare audio power amplifier, one spare audio mixer, one spare audio volume limiter and/or compressor, and one spare audio automatic gain adjusting device, and minimum RF equipment recommended by the OEM.
- T. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. Unless otherwise noted in this Part, equipment quantities shall be as indicated on the drawings.

2.3 SYSTEM PERFORMANCE:

- A. At a minimum, each distribution, interconnection, interface, terminating point and TCO shall be capable of supporting the Facility's PA system voice and data service as follows:
 - 1. Shall be compliant with and not degrade the operating parameters of the Public Switched Telephone Network (PSTN) and the Federal Telecommunications System (FTS) at each PSTN and FTS interface, interconnection and terminating locations in the TERs.
 - 2. Audio Input: The signal level of each audio input channel at each input point shall be a MINIMUM of zero decibels measured (dBm), +0.10 dBm across 150 Ohms, balanced.
 - 3. Audio Output: The audio signal level at each speaker shall be a MINIMUM of +0.25 Watt (W) and a maximum of +20 W, 600 Ohms balanced impedance, on a 70.7 V audio distribution line Contractor to determine and set each speaker's proper audio signal level (top)

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- based on speaker location and the ambient noise level in speaker coverage area.
4. The system shall meet the following MINIMUM parameters at each speaker:
 - a. Cross Modulation: -46 dB
 - b. Hum Modulation: -55 dB
 - c. Isolation (outlet-outlet): 24 dB
 - d. Impedance:
 - 1) Distribution: 600 Ohm balanced @ 70.7 V audio line level.
 - 2) Speaker: Selectable, as required.
 - e. Audio Gain: 10 dB minimum @ mid-range measured with a sound pressure level meter (SPL)
 - f. Signal to noise (S/N) ratio: 35 dB, minimum
 - B. Audio Level Processing: The head-end equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each zone or sub-zone in the system and distribute them into the system's distribution trunks. It is acceptable to use identified telephone system cable pairs designated for PA use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor.
 1. THE USE OF TELEPHONE CABLE TO DISTRIBUTE PA SIGNALS CARRYING AC OR DC VOLTAGE IS NOT ACCEPTABLE AND WILL NOT BE APPROVED.
 2. Additionally, each remote location shall be provided with the equipment required to ensure the system supervision and designed audio channel capacity at each speaker identified on the contract drawings.

2.4 MANUFACTURERS

- A. The products specified shall be new, FCC and UL Listed, labeled and produced by OEM of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
 1. Maintains a stock of replacement parts for the item submitted,
 2. Maintains engineering drawings, specifications, and operating manuals for the items submitted, and
 3. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid (IFB).
- B. Specifications contained herein as set forth in this document detail the salient operating and performance characteristics of equipment in order for VA to distinguish acceptable items of equipment from unacceptable items of equipment. When an item of equipment is offered or furnished for which there is a specification contained herein, the item of equipment offered or furnished shall meet or exceed the specification for that item of equipment.
- C. Equipment Standards and Testing:
 1. The System has been defined herein as connected to systems identified as an Emergency performing Public Safety Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Public and Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.

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2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory (NRTL) where such standards have been established for the supplies, materials or equipment.
3. The provided equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the RE approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards. The placement of the UL Seal shall be a permanent part of the electronic equipment that is not capable of being transportable from one equipment item to another.

2.5 PRODUCTS

A. General.

1. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. The equipment quantities provided herein shall be as indicated on the drawings with the exception of the indicated spare equipment.
2. Each cabinet shall be provided with internal and external items to maintain a neat and orderly system of equipment, wire, cable and conduit connections and routing.
3. Contractor Furnished Equipment List (CFEs):
 - a. The Contractor is required to provide a list of the CFE equipment to be furnished. The quantity, make and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the system as described herein and with the OEM's concurrence applied to the list(s), in writing.

B. ENT (aka DEMARC) Room(s):

Refer to CFM Physical Security Manual (07-2007) for VA Facilities, Chapters 9.3 & 1) and PG 18-10, EDM, Chapters 7- Table 7-1, 8 & Appendix B, Telecommunications One Line Topology for specific Room and TIP Connection Requirements.

C. TER, TCR, TR, SCC, PCR, STR, HER Rooms and Equipment:

Refer to CFM Physical Security Manual (07-2007) for VA Facilities, Chapters 9.3 & 1) and PG 18-10, EDM, Chapters 7- Table 7-1, 8 & Appendix B, Telecommunications One Line Topology for specific Room and TIP Connection Requirements.

1. Interface Equipment:

a. TER:

1) Paging adaptor:

- a) The Contractor shall coordinate the installation of the paging adapter(s) designed for use with the Facility's telephone system with the Facility Telephone Contractor or local telephone company.
- b) The Contractor shall provide and install a paging adapter(s) for each zone and sub zone. The paging adapter(s) shall be accessible by dialing a telephone

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- number provided by the Facility's Telephone Contractor. The Paging Adapter shall:
- 1) Monitor each audio input and output on the unit.
 - 2) Be provided with an electrical supervision panel to provide both audio and visual trouble alarms.
 - 3) Be provided as part of the head end equipment and shall be located in the Telephone Switch Room
 - 4) Be provided with Executive (aka emergency) Paging Override of all routine paging calls in progress or being accessed to allow system "all call" (aka global) and radio paging calls designated as (Code One Blue) functions.
 - 5) Be capable of internal time out capability.
 - 6) Function completely with the interface module.
 - 7) Provide one spare adapter.
- c) Time Out Device: A time out device/capability shall be provided to prevent system "hang-up" due to an off-hook telephone. The device shall be able to be preset from 30 seconds to two (2) minutes. Its function shall not interfere with or override the required "all call" (aka global) operational capability.
- 1) Central Processor Module:
 - 2) Controls system operations and holds all programmed parameters.
 - 3) Data link connection to additional CPU modules.
- d) Power Module: Provides 12V DC @ 800mA to Central Processor Module.
- e) Minimum three (3) Zone Module:
- 1) Provides a minimum of three (3) paging zone outputs at 70V audio sound level.
 - 2) Background Music inhibit switch for each zone.
- 2) Audio Monitor Panel:
- a) The panel shall be EIA/TIA standard for 483 mm (19") cabinet mounting.
 - b) It shall be provided in the upper portion of the head-end equipment cabinet.
 - c) Provide one (1) spare panel.
- 3) Trouble Annunciator Panel:
- a) A trouble annunciator panel shall be provided in the head-end cabinet, and at locations as designated on the contract drawings. The panel(s) shall be compatible with or generate electrical and/or electronic supervising signals to continuously monitor the operating condition for the System head-end audio power amplifier(s), remote power amplifier(s), microphone consoles and interconnecting trunks. The panels shall generate an audible and visual signal when the System's supervising system detects an amplifier or trunk-line is malfunctioning.
 - b) Provide one (1) spare panel.
- 4) Head-End Equipment
- a) Provide all required power supplies, communications hubs, network switches, intelligent controllers and other devices necessary to form a complete system listed herein. Head-

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- end components may be rack mounted or wall mounted in a metal enclosure.
- b) Provide the head end equipment in the closed telecommunications closet where the PA system is installed to include the minimum equipment listed herein.
 - c) Provide minimum of 30 minute battery back-up to system components.
- 5) Equipment Cabinet: Comply with TIA/EIA-310-D. Lockable, ventilated metal cabinet houses terminal strips, power supplies, amplifiers, system volume control, and other switching and control devices required for conversation channels and control functions
- a) Vertical Equipment Rack, Wall Mounted (to be included inside of the Equipment Cabinet):
 - b) 74" (48RU) rack space, Welded Steel construction, Minimum 20" usable depth, Adjustable front mounting rails.
 - 1) Install the following products in rack provided by same manufacturer or as specified:
 - 2) Security screws w/ nylon isolation bushings.
 - 3) Textured blank panels.
 - 4) Custom mounts for components without rack mount kits.
 - 5) Security covers.
 - 6) Copper Bus Bar.
 - 7) Power Sequencer rack mounted power conditioner and (provide as needed) delayed sequencer(s) with two (2) unswitched outlets each and contact closure control inputs.
 - 8) Rack mounting: Provide rack mount kit.
- 6) Amplifier Equipment:
- a) Paging (aka zone):
 - 1) Inputs for 600-ohm balanced telephone line, LO-Z balanced microphone, and background music.
 - 2) Input Sensitivity: Compatible with master stations and central equipment so amplifier delivers full rated output with sound-pressure level of less than 10 dynes/sq. cm impinging on master stations speaker microphones, or handset transmitters
 - 3) Automatic Level Control (ALC) for pages, adjustable background music muting level during page, wall or rack mountable.
 - 4) 16-ohm, 25V, 25V center tapped (CT), and 70V outputs. Amplifier quantity and size (output power) as needed. Continuous amplifier power rating shall exceed loudspeaker load on amplifier by at least 25%.
 - 5) Output Power: 70-V balanced line. 80 percent of the sum of wattage settings of connected for each station and speaker connected in all-call mode of operation, plus an allowance for future stations.
 - 6) Total Harmonic Distortion: Less than 5 percent at rated output power with load equivalent to quantity of stations connected in all-call mode of operation.
 - 7) Minimum Signal-to-Noise Ratio: 45 dB, at rated output.
 - 8) Frequency Response: Within plus or minus 3 dB from 70 to 12,000 Hz.

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- b) Output Regulation: Maintains output level within 2 dB from full to no load.
- c) Amplifier Protection: Prevents damage from shorted or open output.
- d) Be provided with electronic supervision function(s).
- e) Provide one spare amplifier.

D. TIP DISTRIBUTION SYSTEM:

1. System Speakers:

a. Ceiling Cone-Type:

- 1) Minimum Axial Sensitivity: 91 dB at one meter, with 1-W input.
- 2) Frequency Response: Within plus or minus 3 dB from 70 to 15,000 Hz.
- 3) Minimum Dispersion Angle: 100 degrees.
- 4) Line Transformer: Maximum insertion loss of 0.5 dB, power rating equal to speaker's, and at least four level taps.
- 5) Enclosures: Steel housings or back boxes, acoustically dampened, with front face of at least 0.0478-inch steel and whole assembly rust proofed and factory primed; complete with mounting assembly and suitable for surface ceiling, flush ceiling, pendant or wall mounting; with relief of back pressure.
- 6) Baffle: For flush speakers, minimum thickness of 0.032-inch aluminum with textured white finish. Completely fill the baffle with fiberglass.
- 7) Vandal-Proof, High-Strength Baffle: For flush-mounted speakers, self-aging cast aluminum with tensile strength of 44,000 psi, 0.025-inch minimum thickness; countersunk heat-treated alloy mounting screws; and textured white epoxy finish.
- 8) Size: 8 inches with 1-inch voice coil and minimum 5-oz. ceramic magnet.
- 9) Have a minimum of two (2) safety wires installed to a solid surface or use a flexible conduit from ceiling / wall back box to the speaker back box.
- 10) The speakers and mounting shall be self contained and wall mounted with flush back box at a minimum of 10 meter intervals and shall match (or contrast with, at the direction of the RE) the color of the adjacent surfaces.
- 11) Provide one spare speaker, mount, and back box for each 50 speakers or portion thereof.

b. System Cables: In addition to the TIP provided under Specification Section 27 15 00 - TIP Horizontal and Vertical Communications Cabling, provide the following additional TIP installation and testing requirements, provide the following minimum System TIP cables & interconnections:

- 1) Line Level Audio and Microphone Cable:
 - a) Line level audio and microphone cable for inside racks and conduit.
 - b) Shielded, twisted pair Minimum 22 American Wire Gauge (AWG), stranded conductors and 24 AWG drain wire with overall jacket.
- 2) Speaker Level (Audio 70.7Volt [V]) Cable, Riser Rated:
 - a) For use with 70.7 V audio speaker circuits.
 - b) 18 AWG stranded pair, minimum.
 - c) UL-1333 listed.

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- 3) Speaker Level Audio Cable, Plenum Rated (70.7V):
 - a) For use with 70.7 V audio speaker circuits.
 - b) 18 AWG stranded pair, minimum.
 - 4) All cabling shall be riser **plenum** rated.
 - 5) Provide one (1) spare 1,000 foot roll of approved System (not microphone) cable only.
2. Raceways, Back Boxes and conduit:
- a. Raceways:
 - 1) In addition to the Raceways, Equipment Room Fittings provided under Specification Sections 27 15 00 TIP Communication Room Fittings and 27 15 00 - TIP Communications Horizontal and Vertical Cabling, provide the following additional TIP raceway and fittings:
 - 2) Each raceway that is open top, shall be: UL certified for telecommunications systems, partitioned with metal partitions in order to comply with NEC Parts 517 & 800 to "mechanically separate telecommunications systems of different service, protect the installed cables from falling out when vertically mounted and allow junction boxes to be attached to the side to interface "drop" type conduit cable feeds.
 - 3) Intercommunication System cable infrastructure: EMT or in J-hooks above accessible ceilings, 24 inches on center.
 - 4) Junction boxes shall be not less than 2-1/2 inches deep and 6 inches wide by 6 inches long.
 - 5) Flexible metal conduit is prohibited unless specifically approved by 005OP3B.
 - b. System Conduit:
 - 1) The PA system is NFPA listed as Emergency / Public Safety Communication System which requires the entire system to be installed in a separate conduit system.
 - 2) The use of centralized mechanically partitioned wireways may be used to augment main distribution conduit on a case by case basis when specifically approved by VA Headquarters (005OP3B).
 - 3) Conduit Sleeves:
 - a) The AE has made a good effort to identify where conduit sleeves through full-height and fire rated walls on the drawings, and has instructed the electrician to provide the sleeves as shown on the drawings.
 - b) While the sleeves shown on the drawings will be provided by others, the contractor is responsible for installing conduit sleeves and fire-proofing where necessary. It is often the case, that due to field conditions, the nurse-call cable may have to be installed through an alternate route. Any conduit sleeves required due to field conditions or those omitted by the engineer shall be provided by the cabling contractor.
3. Device Back Boxes:
- a. Furnish to the electrical contractor all back boxes required for the PA system devices.
 - b. The electrical contractor shall install the back boxes as well as the system conduit. Coordinate the delivery of the back boxes with the construction schedule.
4. Telecommunication Outlets (TCO): Populate each TCO that is required to perform system operations in the locations that were provided and cabled as a part of Specifications Sections 27 11 00

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and 27 15 00. Provide additional TCO equipment, interfaces and connections as required by System design. Provide secured pathway(s) and TCOs as required.

5. UPS:

- a. Provide a backup battery or a UPS for the System to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of four (4) hours.
- b. As an alternate solution, the telephone system UPS may be utilized to meet this requirement at the headend location, as long as this function is specifically approved by the Telephone Contractor and the RE.
- c. The PA Contractor shall not make any attachments or connection to the telephone system until specifically directed to do so, in writing, by the RE.
- d. Provide UPS for all active system components including but not limited to:
 - 1) System Amplifiers.
 - 2) Microphone Consoles.
 - 3) Telephone Interface Units.
 - 4) TER, TR & Headend Equipment Rack(s).

E. Installation Kit:

1. General: The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the RE all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:
 2. System Grounding:
 - a. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
 - b. This includes, but is not limited to:
 - 1) Coaxial Cable Shields.
 - 2) Control Cable Shields.
 - 3) Data Cable Shields.
 - 4) Equipment Racks.
 - 5) Equipment Cabinets.
 - 6) Conduits.
 - 7) Duct.
 - 8) Cable Trays.
 - 9) Power Panels.
 - 10) Connector Panels.
 - 11) Grounding Blocks.
 3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.

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4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
5. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
6. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.
8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 PROJECT MANAGEMENT

- A. Assign a single project manager to this project who will serve as the point of contact for the Owner, the General Contractor, and the Engineer.
- B. The Contractor shall be proactive in scheduling work at the hospital, specifically the Contractor will initiate and maintain discussion with the general contractor regarding the schedule for ceiling cover up and install cables to meet that schedule.
- C. Contact the Office of Telecommunications, Special Communications Team (0050P3B) at (301) 734-0350 to have a VA Certified Telecommunications COTR assigned to the project for telecommunications review, equipment and system approval and co-ordination with VA's Spectrum Management and OCIS Teams.

3.2 COORDINATION WITH OTHER TRADES

- A. Coordinate with the cabling contractor the location of the PA system faceplate and the faceplate opening for the PA system back boxes.
- B. Coordinate with the cabling contractor the location of TIP equipment in the **TER, TCR, PA, PCR, SCC, ECR, STRs, NSs, HER and TCOs in order to connect to the TIP cable network that was installed as a part of Section Specification 27 11 00. Contact the RE immediately, in writing, if additional location(s) are discovered to be activated that was not previously provided.**
- C. Before beginning work, verify the location, quantity, size and access for the following:
 1. Isolated ground AC power circuits provided for systems.
 2. Junction boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for the systems.
 3. System components installed by others.
 4. Overhead supports and rigging hardware installed by others.

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- D. Immediately notify the Owner, GC and Consultant(s) in writing of any discrepancies

3.3 NEEDS ASSESSMENT

Provide a one-on-one meeting with the particular manager of each unit affected by the installation of the new PA system. Review the floor plan drawing, educate the nursing manager with the functions of the equipment that is being provided and gather details specific to the individual units; coverage and priorities of calls; staffing patterns; and other pertinent details that will affect system programming and training.

3.4 INSTALLATION

A. General

1. Execute work in accordance with National, State and local codes, regulations and ordinances.
2. Install work neatly, plumb and square and in a manner consistent with standard industry practice. Carefully protect work from dust, paint and moisture as dictated by site conditions. The Contractor will be fully responsible for protection of his work during the construction phase up until final acceptance by the Owner.
3. Install equipment according to OEM's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by OEM for correct assembly and installation.
4. Secure equipment firmly in place, including receptacles, speakers, equipment racks, system cables, etc.
 - a. All supports, mounts, fasteners, attachments and attachment points shall support their loads with a safety factor of at least 5:1.
 - b. Do not impose the weight of equipment or fixtures on supports provided for other trades or systems.
 - c. Any suspended equipment or associated hardware must be certified by the OEM for overhead suspension.
 - d. The Contractor is responsible for means and methods in the design, fabrication, installation and certification of any supports, mounts, fasteners and attachments.
5. Locate overhead ceiling-mounted loudspeakers as shown on drawings, with minor changes not to exceed 12" in any direction.
 - a. Mount transformers securely to speaker brackets or enclosures using screws. Adjust torsion springs as needed to securely support speaker assembly.
 - b. Speaker back boxes shall be completely filled with fiberglass insulation.
 - c. Seal cone speakers to their enclosures to prevent air passing from one side of the speaker to the other.
6. Finishes for any exposed work such as plates, racks, panels, speakers, etc. shall be approved by the Architect, Owner and 0050P3B.
7. Coordinate cover plates with field conditions. Size and install cover plates as necessary to hide joints between back boxes and surrounding wall. Where cover plates are not fitted with connectors, provide grommets in size and quantity required. Do not allow cable to leave or enter boxes without cover plates installed.
8. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the

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- requirements of FCC standards for telephone and data equipment, systems, and service.
9. Color code all distribution wiring to conform to the PA Industry Standard, EIA/TIA, and this document, whichever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance.
 10. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with RE regarding a suitable circuit location prior to bidding.
 11. Product Delivery, Storage and Handling:
 - a. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The RE may inventory the cable, patch panels, and related equipment.
 - b. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the RE.
 12. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
 13. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.
- B. Equipment Racks:
1. Fill unused equipment mounting spaces with blank panels or vent panels. Match color to equipment racks.
 2. Provide security covers for all devices not requiring routine operator control.
 3. Provide vent panels and cooling fans as required for the operation of equipment within the OEM' specified temperature limits. Provide adequate ventilation space between equipment for cooling. Follow manufacturer's recommendations regarding ventilation space between amplifiers.
 4. Provide insulated connections of the electrical raceway to equipment racks.
 5. Provide continuous raceway/conduit with no more than 40% fill between wire troughs and equipment racks for all non-plenum-rated cable. Ensure each system is mechanically separated from each other in the wireway.
 6. Ensure a minimum of 36 inches around each cabinet and/or rack to comply with OSHA Safety Standards. Cabinets and/or Racks installed side by side - the 36" rule applies to around the entire assembly
- C. Distribution Frames.
1. A new stand-alone (i.e., self supporting, free standing) PA rack/frame may be provided in each TR to interconnect the PA, TER, TCR, PCR, SCC, STRs & ECRs. Rack/frames shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The PA riser cable shall be sized to satisfy all voice/digital requirements plus not less than 50% spare (growth) capacity in each TR which includes a fiber optic backbone.
 2. The frames/racks shall be connected to the TER/MCR system ground.
- D. Wiring Practice - in addition to the MANDATORY infrastructure requirements outlined in VA Construction Specifications 27 10 00 - TIP Structured Communications Cabling, 27 11 00 - TIP Communications Rooms

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- Fittings and 27 15 00 - TIP Horizontal and Vertical Communicators Cabling, the following additional practices shall be adhered too:
1. Comply with requirements for raceways and boxes specified in Division 26 Section "Raceway and Boxes for Electrical Systems."
 2. Execute all wiring in strict adherence to the National Electrical Code, applicable local building codes and standard industry practices.
 3. Wiring shall be classified according to the following low voltage signal types:
 - a. Balanced microphone level audio (below -20dBm) or Balanced line level audio (-20dBm to +30dBm)
 - b. 70V audio speaker level audio.
 - c. Low voltage DC control or power (less than 48VDC)
 4. Where raceway is to be EMT (conduit), wiring of differing classifications shall be run in separate conduit. Where raceway is to be an enclosure (rack, tray, wire trough, utility box) wiring of differing classifications which share the same enclosure shall be mechanically partitioned and separated by at least four (4) inches. Where Wiring of differing classifications must cross, they shall cross perpendicular to one another.
 5. Do not splice wiring anywhere along the entire length of the run. Make sure cables are fully insulated and shielded from each other and from the raceway for the entire length of the run.
 6. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
 7. Replace the entire length of the run of any wire or cable that is damaged or abraided during installation. There are no acceptable methods of repairing damaged or abraided wiring.
 8. Use wire pulling lubricants and pulling tensions as recommended by the OEM.
 9. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
 10. Do not use tape-based or glue-based cable anchors.
 11. Ground shields and drain wires to the Facility's signal ground system as indicated by the drawings.
 12. Field wiring entering equipment racks shall be terminated as follows:
 - a. Provide ample service loops at harness break-outs and at plates, panels and equipment. Loops should be sufficient to allow plates, panels and equipment to be removed for service and inspection.
 - b. Line level and speaker level wiring may be terminated inside the equipment rack using specified terminal blocks (see "Products.") Provide 15% spare terminals inside each rack. Microphone level wiring may only be terminated at the equipment served.
 - c. If specified terminal blocks are not designed for rack mounting, utilize 3/4" plywood or 1/8" thick aluminum plates/blank panels as a mounting surface. Do not mount on the bottom of the rack.
 - d. Employ permanent strain relief for any cable with an outside diameter of 1" or greater.
 13. Use only balanced audio circuits unless noted otherwise
 14. Make all connections as follows:
 - a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.

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- b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
 - c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
 - d. Wire nuts, electrical tape or "Scotch Lock" connections are not acceptable for any application.
15. Make all connections as follows:
- a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
 - b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
 - c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
 - d. Wire nuts, electrical tape or "Scotch Lock" connections are not acceptable for any application.
16. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.
17. Wires or cables **previously approved** to be installed outside of conduit, cable trays, wireways, cable duct, etc:
- a. Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.
 - b. Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.
 - c. Closer wire or cable fastening intervals may be required to prevent sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.
 - d. Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets, etc.) may, when specifically authorized by the RE, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.
 - e. Completely test all of the cables after installation and replace any defective cables.
 - f. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.

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- E. Cable Installation - In addition to the **MANDATORY** infrastructure requirements outlined in VA Construction Specifications 27 10 00 - Structured TIP Communications Cabling, 27 11 00 - TIP Communications Rooms and Fittings and 27 15 00 - TIP Communications Horizontal and Vertical Cabling and the following additional practices shall be adhered to:
1. Support cable on maximum 2'-0" centers. Acceptable means of cable support are cable tray, j-hooks, and bridal rings. Velcro wrap cable bundles loosely to the means of support with plenum rated Velcro straps. Plastic tie wraps are not acceptable as a means to bundle cables.
 2. Run cables parallel to walls.
 3. Install maximum of 10 cables in a single row of J-hooks. Provide necessary rows of J-hooks as required by the number of cables.
 4. Do not lay cables on top of light fixtures, ceiling tiles, mechanical equipment, or ductwork. Maintain at least 2'-0" clearance from all shielded electrical apparatus.
 5. All cables shall be tested after the total installation is fully complete. All test results are to be documented. All cables shall pass acceptable test requirements and levels. Contractor shall remedy any cabling problems or defects in order to pass or comply with testing. This includes the re-pull of new cable as required at no additional cost to the Owner.
 6. Ends of cables shall be properly terminated on both ends per industry and OEM's recommendations.
 7. Provide proper temporary protection of cable after pulling is complete before final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie wrap up off of the floor until you are ready to terminate.
 8. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.
 9. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.
 10. Bundle, lace, and train conductors to terminal points without exceeding OEM's limitations on bending radii. Install lacing bars and distribution spools.
 11. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used.
 12. Cable shall not be run through structural members or be in contact with pipes, ducts, or other potentially damaging items.
 13. Separation of Wires: (REFER TO RACEWAY INSTALLATION) Separate speaker-microphone, line-level, speaker-level, and power wiring runs. Install in separate raceways or, where exposed or in same enclosure, separate conductors at least 12 inches apart for speaker microphones and adjacent parallel power and telephone wiring. Separate other intercommunication equipment conductors as recommended by equipment manufacturer.
 14. Serve all cables as follows:
 - a. Cover the end of the overall jacket with a 1" (minimum) length of transparent heat-shrink tubing. Cut unused insulated conductors 2" (minimum) past the heat-shrink, fold back over jacket and secure with cable-tie. Cut unused shield/drain wires 2" (minimum) past the Heatshrink and serve as indicated below.

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- b. Cover shield/drain wires with heat-shrink tubing extending back to the overall jacket. Extend tubing $\frac{1}{4}$ " past the end of unused wires, fold back over jacket and secure with cable tie.
 - c. For each solder-type connection, cover the bare wire and solder connection with heat-shrink tubing.
- F. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for PA circuits shall be stenciled using laser printers.
1. Cable and Wires (Hereinafter referred to as "Cable"): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System "Record Wiring Diagrams."
 2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or Bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
 - a. Clearly, consistently, logically and permanently mark switches, connectors, jacks, relays, receptacles and electronic and other equipment.
 - b. Engrave and paint fill all receptacle panels using 1/8" (minimum) high lettering and contrasting paint.
 - c. For rack-mounted equipment, use engraved Lamacoid labels with white 1/8" (minimum) high lettering on black background. Label the front and back of all rack-mounted equipment.
 3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
 4. Termination Hardware: The Contractor shall label TCOs and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams."
 5. Where multiple pieces of equipment reside in the same rack group, clearly and logically label each indicating to which room, channel, receptacle location, etc. they correspond.
 6. Permanently label cables at each end, including intra-rack connections. Labels shall be covered by the same, transparent heat-shrink tubing covering the end of the overall jacket. Alternatively, computer generated labels of the type which include a clear protective wrap may be used.
 7. Contractor's name shall appear no more than once on each continuous set of racks. The Contractor's name shall not appear on wall plates or portable equipment.
 8. Ensure each OEM supplied item of equipment has appropriate UL Labels / Marks for the service the equipment is performed permanently attached / marked. SYSTEM EQUIPMENT INSTALLED NOT BEARING THESE UL MARKS WILL NOT BE ALLOWED TO BE A PART OF THE SYSTEM. THE CONTRACTOR SHALL BEAR ALL COSTS REQUIRED TO PROVIDE REPLACEMENT EQUIPMENT WITH APPROVED UL MARKS.
- G. Conduit and Signal Ducts: When the Contractor and/or OEM determines additional system conduits and/or signal ducts are required in order to meet the system minimum performance standards outlined herein, the contractor shall provide these items as follows:
1. Conduit:
 - a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes,

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connectors, sleeves, weather heads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed.

- b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow PA cables to be installed in partitioned cable tray with voice cables may be granted in writing by the RE if requested). Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.
 - c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
 - d. When "interduct" flexible cable protective systems is specifically authorized to be provided for use in the System, it's installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
 - e. Conduit fill (including GFE approved to be used in the system) shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.
2. Signal Duct, Cable Duct, or Cable Tray:
- a. The Contractor shall use GFE signal duct, cable duct, and/or cable tray, when identified and approved by the RE.
 - b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.
 - c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The RE shall approve width and height dimensions.
 - d. All cable junctions and taps shall be accessible. Provide an 8" X 8" X 4" (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible

3.5 PROTECTION OF NETWORK DEVICES

Contractor shall protect network devices during unpacking and installation by wearing manufacturer approved electrostatic discharge (ESD) wrist straps tied to chassis ground. The wrist strap shall meet OSHA requirements for prevention of electrical shock, should technician come in contact with high voltage.

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3.6 CUTTING, CLEANING AND PATCHING

- A. It shall be the responsibility of the contractor to keep their work area clear of debris and clean area daily at completion of work.
- B. It shall be the responsibility of the contractor to patch and paint any wall or surface that has been disturbed by the execution of this work.
- C. The Contractor shall be responsible for providing any additional cutting, drilling, fitting or patching required that is not indicated as provided by others to complete the Work or to make its parts fit together properly.
- D. The Contractor shall not damage or endanger a portion of the Work or fully or partially completed construction of the Owner or separate contractors by cutting, patching or otherwise altering such construction, or by excavation. The Contractor shall not cut or otherwise alter such construction by the Owner or a separate contractor except with written consent of the Owner and of such separate contractor; such consent shall not be unreasonably withheld. The Contractor shall not unreasonably withhold from the Owner or a separate Contractor the Contractor's consent to cutting or otherwise altering the Work.
- E. Where coring of existing (previously installed) concrete is specified or required, including coring indicated under unit prices, the location of such coring shall be clearly identified in the field and the location shall be approved by the Project Manager prior to commencement of coring work.

3.7 FIREPROOFING

- A. Where PA wires, cables and conduit penetrate fire rated walls, floors and ceilings, fireproof the opening.
- B. Provide conduit sleeves (if not already provided by electrical contractor) for cables that penetrate fire rated walls and Telecommunications Rooms floors and ceilings. After the cabling installation is complete, install fire proofing material in and around all conduit sleeves and openings. Install fire proofing material thoroughly and neatly. Seal all floor and ceiling penetrations.
- C. Use only materials and methods that preserve the integrity of the fire stopping system and its rating.
- D. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.
- E. Use approved fireproofing tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (one inch) into each duct.
- F. Secure the tape in place by a random wrap of glass cloth tape.

3.8 GROUNDING

- A. Ground PA cable shields and equipment to eliminate shock hazard and to minimize ground loops, common mode returns, noise pickup, cross talk, and other impairments as specified in CFM Division 27, Section 27 05 26 - Grounding and Bonding for Communications Systems.
- B. Facility Signal Ground Terminal: Locate at main room or area signal ground within the room (i.e. head end and telecommunications rooms) or area(s) and indicate each signal ground location on the drawings.

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- C. Extend the signal ground to inside each equipment cabinet and/or rack. Ensure each cabinet and/or rack installed item of equipment is connected to the extended signal ground. Isolate the signal ground from power and major equipment grounding systems.
- D. When required, install grounding electrodes as specified in CFM Division 26, Section 26 05 26 -Grounding and Bonding for Electrical Systems.
- E. Do not use "3rd or 4th" wire internal electrical system conductors for communications signal ground.
- F. Do not connect the signal ground to the building's external lightning protection system.
- G. Do Not "mix grounds" of different systems.
- H. Insure grounds of different systems are installed as to not violate OSHA Safety and NEC installation requirements for protection of personnel.

PART 4 - TESTING / GUARANTY / TRAINING

4.1 SYSTEM LISTING

The PA System is NFPA listed as an "Emergency / Public Safety" Communications system. Where Code Blue signals are transmitted, that listing is elevated to "Life Support/Safety." Therefore, the following testing and guaranty provisions are the minimum to be performed and provided by the contractor and OEM.

4.2 PROOF OF PERFORMANCE TESTING

- A. Intermediate Testing:
 - 1. After completion of 25 - 30% the installation of a head end cabinet(s) and equipment, one microphone console, local and remote enunciation stations, two (2) zones, two (2) sub zones prior to any further work, this portion of the system must be pretested, inspected, and certified. Each item of installed equipment shall be checked to ensure appropriate UL Listing and Certification Labels are affixed as required by NFPA -Life Safety Code 101-3.2 (a) & (b) and JCHCO evaluation guidelines, and proper installation practices are followed. The intermediate test shall include a full operational test.
 - 2. All inspections and tests shall be conducted by an OEM-certified contractor representative and witnessed by TVE-0050P3B if there is no local Government Representative that processes OEM and VA approved Credentials to inspect and certify the system. The results of the inspection will be officially recorded by the Government Representative and maintained on file by the RE, until completion of the entire project. The results will be compared to the Acceptance Test results. An identical inspection may be conducted between the 65 - 75% of the system construction phase, at the direction of the RE.
- B. Pretesting:
 - 1. Upon completing installation of the PA System, the Contractor shall align, balance, and completely pretest the entire system under full operating conditions.
 - 2. Pretesting Procedure:
 - a. During the System Pretest the Contractor shall verify (utilizing approved test equipment) that the System is fully operational and meets all the System performance requirements of this standard.

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- b. The Contractor shall pretest and verify that all PA System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. At a minimum, each of the following locations shall be fully pretested:
 - 1) Central Control Cabinets.
 - 2) Local Control Stations.
 - 3) Zone Equipment/Systems.
 - 4) Sub-Zone Equipment/Systems.
 - 5) Remote Control Panels.
 - a.) TCR.
 - b.) PCR/SCC.
 - 6) All Networked locations.
 - 7) System interface locations (i.e. TELCO, two way radio, etc.).
 - 8) System trouble reporting.
 - 9) System Electrical Supervision.
 - 10) UPS operation.
 - 11) STRs.
 - 12) NSs
 - 13) TCOs.
 3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the RE.
- C. Acceptance Test:
1. After the PA System has been pretested and the Contractor has submitted the pretest results and certification to the RE, then the Contractor shall schedule an acceptance test date and give the RE 30 day's written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of TVE 0050P3B and an OEM certified representatives. The System shall be tested utilizing the approved test equipment to certify proof of performance and Emergency / Public Safety compliance. The tests shall verify that the total System meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
 2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed System does comply with all requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System that precludes completion of system testing, and which cannot be repaired in four (4) hours, shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to affect repairs shall cause the entire System to be declared unacceptable. Retesting of the entire System shall be rescheduled at the convenience of the Government.
 3. Retesting of the entire System shall be rescheduled at the convenience of the Government and costs borne by the Contractor at the direction of the SRE.
- D. Acceptance Test Procedure:
1. Physical and Mechanical Inspection:

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- a. The TVE 0050P3B Representative will tour all areas where the PA system and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.
 - b. The System diagrams, record drawings, equipment manuals, TIP Auto CAD Disks, intermediate, and pretest results shall be formally inventoried and reviewed.
 - c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.
2. Operational Test:
- a. After the Physical and Mechanical Inspection, the system head end equipment shall be checked to verify that it meets all performance requirements outlined herein. A spectrum analyzer and sound level meter may be utilized to accomplish this requirement.
 - b. Following the head end equipment test, each speaker (or on board speaker) shall be inspected to ensure there are no signal distortions such as inter modulation, data noise, popping sounds, erratic system functions, on any function.
 - c. The distribution system shall be checked at each interface, junction, and distribution point, first, middle, and last speaker in each leg to verify the PA distribution system meets all system performance standards.
 - d. If the RED system is a part of the system, each volume stepper switches shall be checked to insure proper operation of the pillow speaker, the volume stepper and the RED system (if installed).
 - e. Additionally, each installed head end equipment, microphone console; amplifier, mixer, distributed speaker/amplifier, monitor speaker, telephone interface, power supply and remote amplifiers shall be checked insuring they meet the requirements of this specification.
 - f. Once these tests have been completed, each installed sub-system function shall be tested as a unified, functioning and fully operating system. The typical functions are: "all call," three sub-zoned, minimum of 15 minutes of UPS operation, electrical supervision, trouble panel, corridor speakers and audio paging.
 - g. Individual Item Test: The TVE 0050P3B Representative will select individual items of equipment for detailed proof of performance testing until 100% of the System has been tested and found to meet the contents of this specification. Each item shall meet or exceed the minimum requirements of this document.
3. Test Conclusion:
- a. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with the RE. Any retesting to comply with these specifications will be done at the Contractor's expense.
 - b. If the System is declared unacceptable without conditions, all rescheduled testing expenses will be borne by the Contractor.
- E. Acceptable Test Equipment: The test equipment shall furnished by the Contractor shall have a calibration tag of an acceptable calibration

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service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:

1. Spectrum Analyzer.
2. Signal Level Meter.
3. Volt-Ohm Meter.
4. Sound Pressure Level (SPL) Meter.
5. Oscilloscope.
6. Random Noise Generator.
7. Audio Amplifier with External Speaker.

4.3 WARRANTY

A. Comply with FAR 52.246-21, except that warranty shall be as follows:

B. Contractor's Responsibility:

1. The Contractor shall warranty that all provided material and equipment will be free from defects, workmanship and will remain so for a period of one (1) year from date of final acceptance of the System by the VA. The Contractor shall provide OEM's equipment warranty documents, to the RE (or Facility Contracting Officer if the Facility has taken possession of the building), that certifies each item of equipment installed conforms to OEM published specifications.
2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. This contact capability shall be provided by the Contractor and OEM at no additional cost to the VA.
3. All Contractor maintenance and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and qualified OEM training certificates and OEM certification upon request.
4. Additionally, the Contractor shall accomplish the following minimum requirements during the two year guaranty period:
 - a. Response Time During the **Two Year** Guaranty Period:
 - 1) The RE (or Facility Contracting Officer if the system has been turned over to the Facility) is the Contractor's ONLY OFFICIAL reporting and contact official for nurse call system trouble calls, during the guaranty period.
 - 2) A standard work week is considered 8:00 A.M. to 5:00 P.M. or as designated by the RE (or Facility Contracting Officer), Monday through Friday exclusive of Federal Holidays.
 - 3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
 - a) A routine trouble call within one (1) working day of its report. A routine trouble is considered a trouble which causes a power supply; one (1) master System control station, microphone console or amplifier to be inoperable.
 - b) Routine trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) shall also be deemed as an emergency trouble call. The RE (or Facility Contracting Officer) shall notify the Contractor of this type of trouble call.
 - c) An emergency trouble call within four (4) hours of its report. An emergency trouble is considered a trouble which

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- causes a sub-zone, zone, distribution point, terminal cabinet, or all call system to be inoperable at anytime.
- 4) If a PA System component failure cannot be corrected within four (4) hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate System equipment. The alternate equipment/system shall be operational within a maximum of 12 hours after the four (4) hour trouble shooting time and restore the effected location operation to meet the System performance standards. If any sub-system or major system trouble cannot be corrected within one working day, the Contractor shall furnish and install compatible substitute equipment returning the System or sub-system to full operational capability, as described herein, until repairs are complete.
- b. Required On-Site Visits During the Two Year Guaranty Period
- 1) The Contractor shall visit, on-site, for a minimum of eight (8) hours, once every 12 weeks, during the guaranty period, to perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the System according the descriptions identified in this document.
 - 2) The Contractor shall arrange all Facility visits with the RE (or Facility Contracting Officer) prior to performing the required maintenance visits.
 - 3) Preventive maintenance procedure(s) shall be performed by the Contractor in accordance with the OEM's recommended practice and service intervals during non-busy time agreed to by the RE (or Facility Contracting Officer) and Contractor.
 - 4) The preventive maintenance schedule, functions and reports shall be provided to and approved by the RE (or Facility Contracting Officer).
 - 5) The Contractor shall provide the RE (or Facility Contracting Officer) a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the RE with sample copies of these reports for review and approval at the beginning of the Acceptance Test. The following reports are the minimum required:
 - a) The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this warranty period to RE (or Facility Contracting Officer) by the fifth (5th) working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.
 - b) The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.
 - 6) The RE (or Facility Contracting Officer) shall convey to the Facility Engineering Officer, two (2) copies of actual reports for evaluation.

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- a) The RE (or Facility Contracting Officer) shall ensure a copy of these reports is entered into the System's official acquisition documents.
 - b) The Facility Chief Engineer shall ensure a copy of these reports is entered into the System's official technical record documents.
- C. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use; accidents; other vendor, contractor, or owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the RE or Facility Contracting Officer in writing upon the discovery of these incidents. The RE or Facility Contracting Officer will investigate all reported incidents and render an official opinion in writing concerning the supplied information.

4.4 TRAINING

- A. Provide thorough training of all biomed engineering and electronic technical staff assigned to those nursing units receiving new networked nurse/patient communications equipment. This training shall be developed and implemented to address two different types of staff. Floor nurses/staff shall receive training from their perspective, and likewise, unit secretaries (or any person whose specific responsibilities include answering patient calls and dispatching staff) shall receive operational training from their perspective. A separate training room will be set up that allows this type of individualized training utilizing in-service training unit, prior to cut over of the new system.
- B. Provide the following minimum training times and durations:
 1. **24** hours for supervisors and system administrators.

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SECTION 27 52 23
NURSE CALL AND CODE BLUE SYSTEMS

PART 1 - GENERAL

1.1 SECTION SUMMARY

- A. Work covered by this document includes design, engineering, labor, material and products, equipment warranty and system warranty, training and services for, and incidental to, the complete installation of new and fully operating National Fire Protection Association (NFPA) - Life Safety Code 101.3-2 (a) Labeled and (b) Listed, Emergency Service Nurse-Call and/or Life Safety listed Code Blue Communication System and associated equipment (here-in-after referred to as the System) provided in approved locations indicated on the contract drawings. These items shall be tested and certified capable of receiving, distributing, interconnecting and supporting Nurse-Call and/or Code Blue communications signals generated local and remotely as detailed herein.
- B. Work shall be complete, Occupational Safety and Health Administration (OSHA), National Recognized Testing Laboratory (NRTL - i.e. Underwriters Laboratory [UL]) Listed and Labeled; and VA Central Office (VACO), Telecommunications Voice Engineering (TVE 0050P3B) tested, certified and ready for operation.
- C. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- D. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, tested, and warranty by the Contractor.
- E. Specification Order of Precedence: In the event of a conflict between the text of this document and the Project's Contract Drawings outlined and/or cited herein; **THE TEXT OF THIS DOCUMENT TAKES PRECEDENCE. HOWEVER, NOTHING IN THIS DOCUMENT WILL SUPERSEDE APPLICABLE EMERGENCY LAWS AND REGULATIONS, SPECIFICALLY NATIONAL AND/OR LOCAL LIFE AND PUBLIC SAFETY CODES.** The Local Fire Marshall and/or VA Public Safety Officer are the only authorities that may modify this document's EMERGENCY CODE COMPLIANCE REQUIREMENTS, on a case by case basis, in writing and confirmed by VA's Project Manager (PM), Resident Engineer (RE) and TVE-0050P3B. The VA COR is the only approving authority for other amendments to this document that may be granted, on a case by case basis, in writhing with technical concurrencies by VA's PM, RE, TVE-0050P3B and identified Facility Project Personnel.
- F. The Original Equipment Manufacturer (OEM) and Contractor shall ensure that all management, sales, engineering and installation personnel have read and understand the requirements of this specification before the system is designed, engineered, delivered and provided. The Contractor shall furnish a written statement stating this requirement as a part of the technical submittal that includes each name and certification, including the OEMs. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the COR and/or the RE before proceeding with the change.

1.2 RELATED SECTIONS

- A. 01 33 23 - Shop Drawings, Product Data and Samples.
- B. 07 84 00 - Fire stopping.

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- C. 26 05 21 - Low - Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- D. 27 05 11 - Requirements for Communications Installations.
- E. 27 05 26 - Grounding and Bonding for Communications Systems.
- F. 27 05 33 - Raceways and Boxes for Communications Systems.
- G. 27 11 00 - TIP Communications Interface and Equipment Rooms Fittings.
- H. 27 15 00 - TIP Communications Horizontal and Vertical Cabling.

1.3 DEFINITION

- A. Provide: Design, engineer, furnish, install, connect complete, test, certify and warranty.
- B. Work: Materials furnished and completely installed.
- C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.
- D. Headquarters (aka VACO) Technical Review, for National and VA Communications and Security, Codes, Frequency Licensing Standards, Guidelines and Compliance:
 - Office of Telecommunications
 - Special Communications Team (0050P3B)
 - 1335 East West Highway - 3rd Floor
 - Silver Spring, Maryland 20910,
 - (O) 301-734-0350, (F) 301-734-0360
- E. Contractor: Systems Contractor; you; successful bidder.

1.4 REFERENCES

- A. The installation shall comply fully with all governing authorities, laws and ordinances, regulations, codes and standards, including, but not limited to:
 - 1. United States Federal Law:
 - a. Departments of:
 - 1) Commerce, Consolidated Federal Regulations (CFR), Title 15 - Under the Information Technology Management Reform Act (Public Law 104-106), the Secretary of Commerce approves standards and guidelines that are developed by the:
 - a) Chapter II, National Institute of Standards Technology (NIST - formerly the National Bureau of Standards). Under Section 5131 of the Information Technology Management Reform Act of 1996 and the Federal Information Security Management Act of 2002 (Public Law 107-347), NIST develops - Federal Information Processing Standards Publication (FIPS) 140-2-Security Requirements for Cryptographic Modules.
 - b) Chapter XXIII, National Telecommunications and Information Administration (NTIA - aka 'Red Book') Chapter 7.8 / 9; CFR, Title 47 Federal communications Commission (FCC) Part 15, Radio Frequency Restriction of Use and Compliance in "Safety of Life" Functions & Locations.
 - 2) FCC - Communications Act of 1934, as amended, CFR, Title 47 - Telecommunications, in addition to Part 15 - Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/ Locations (also see CFR, Title 15 - Department of Commerce, Chapter XXIII - NTIA):

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- a) Part 15 - Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/Locations.
- b) Part 58 - Television Broadcast Service.
- c) Part 90 - Rules and Regulations, Appendix C.
- 3) Health, (Public Law 96-88), CFR, Title 42, Chapter IV Health & Human Services, CFR, Title 46, Subpart 1395(a)(b) JCAHO "a hospital that meets JCAHO accreditation is deemed to meet the Medicare conditions of Participation by meeting Federal Directives:"
 - a) All guidelines for Life, Personal and Public Safety; and, Essential and Emergency Communications.
- 4) Labor, CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standard:
 - a) Subpart 7 - Definition and requirements (for a NRTL - 15 Laboratory's, for complete list, contact (http://www.osha.gov/dts/otpca/nrtl/faq_nrtl.html)):
 - 1) UL:
 - a) 44-02 - Standard for Thermoset-Insulated Wires and Cables.
 - b) 65 - Standard for Wired Cabinets.
 - c) 83-03 - Standard for Thermoplastic-Insulated Wires and Cables.
 - d) 467-01 - Standard for Electrical Grounding and Bonding Equipment
 - e) 468 - Standard for Grounding and Bonding Equipment.
 - f) 486A-01 - Standard for Wire Connectors and Soldering Lugs for Use with Copper Conductors
 - g) 486C-02 - Standard for Splicing Wire Connectors.
 - h) 486D-02 - Standard for Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations.
 - i) 486E-00 - Standard for Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors.
 - j) 493-01 - Standard for Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable.
 - k) 514B-02 - Standard for Fittings for Cable and Conduit.
 - l) 1069 - Hospital Signaling and Nurse Call Equipment.
 - m) 1449 - Standard for Transient Voltage Surge Suppressors.
 - n) 1479-03 - Standard for Fire Tests of Through-Penetration Fire Stops.
 - o) 1666 - Standard for Wire/Cable Vertical (Riser) Tray Flame Tests.
 - p) 1863 - Standard for Safety, Communications Circuits Accessories.
 - q) 2024 - Standard for Optical Fiber Raceways.
 - r) 60950-1/2 - Information Technology Equipment - Safety.
 - 2) Canadian Standards Association (CSA): same tests as for UL.
 - 3) Communications Certifications Laboratory (CCL): same tests as for UL.

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- 4) Intertek Testing Services NA, Inc. (ITSNA formerly Edison Testing Laboratory [ETL]): same tests as for UL.
 - b) Subpart 35 - Compliance with NFPA 101 - Life Safety Code.
 - c) Subpart 36 - Design and construction requirements for exit routes.
 - d) Subpart 268 - Telecommunications.
 - e) Subpart 305 - Wiring methods, components, and equipment for general use.
 - 5) Department of Transportation, CFR, Title 49 (Public Law 89-670), Part 1, Subpart C - Federal Aviation Administration (FAA):
 - a) Standards AC 110/460-ID & AC 707 / 460-2E - Advisory Circulars for Construction of Antenna Towers.
 - b) Forms 7450 and 7460-2 - Antenna Construction Registration.
 - 6) Veterans Affairs (Public Law No. 100-527), CFR, Title 38, Volumes I & II:
 - a) Office of Telecommunications:
 - 1) Handbook 6100 - Telecommunications.
 - a) Spectrum Management FCC & NTIA Radio Frequency Compliance and Licensing Program.
 - b) Special Communications Proof of Performance Testing, VACO Compliance and Life Safety Certification(s).
 - b) Office of Cyber and Information Security (OCIS):
 - 1) Handbook 6500 - Information Security Program.
 - 2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.
 - c) VA's National Center for Patient Safety - Veterans Health Administration Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.
 - d) VA's Center for Engineering Occupational Safety and Health, concurrence with warning identified in VA Directive 7700.
 - e) Office of Construction and Facilities Management (CFM):
 - 1) Master Construction Specifications (PG-18-1).
 - 2) Standard Detail and CAD Standards (PG-18-4).
 - 3) Equipment Guide List (PG-18-5).
 - 4) Electrical Design Manual for VA Facilities (PG 18-10), Articles 7 & 8.
 - 5) Minimum Requirements of A/E Submissions (PG 18-15):
 - a) Volume B, Major New Facilities, Major Additions; and Major Renovations, Article VI, Paragraph B.
 - b) Volume C - Minor and NRM Projects, Article III, Paragraph S.
 - c) Volume E - Request for Proposals Design/Build Projects, Article II, Paragraph F.
 - 6) Mission Critical Facilities Design Manual (Final Draft - 2007).
 - 7) Life Safety Protected Design Manual (Final Draft - 2007).
 - 8) Solicitation for Offerors (SFO) for Lease Based Clinics - (05-2009).
 - b. Federal Specifications (Fed. Specs.):
 - 1) A-A-59544-00 - Cable and Wire, Electrical (Power, Fixed Installation).
2. National Codes:

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- a. American Institute of Architects (AIA): Guidelines for Healthcare Facilities.
 - b. American National Standards Institute/Electronic Industries Association/Telecommunications Industry Association (ANSI/EIA/TIA):
 - 1) 568-B - Commercial Building Telecommunications Wiring Standards:
 - a) B-1 - General Requirements.
 - b) B-2 - Balanced twisted-pair cable systems.
 - c) B-3 - Fiber optic cable systems.
 - 2) 569 - Commercial Building Standard for Telecommunications Pathways and Spaces.
 - 3) 606 - Administration Standard for the Telecommunications Infrastructure of Communications Buildings.
 - 4) 607 - Commercial Building Grounding and Bonding Requirements for Telecommunications.
 - 5) REC 127-49 - Power Supplies.
 - 6) RS 270 - Tools, Crimping, Solderless Wiring Devices, Recommended Procedures for User Certification.
 - c. American Society of Mechanical Engineers (ASME):
 - 1) Standard 17.4 - Guide for Emergency Personnel.
 - 2) Standard 17.5 - Elevator & Escalator Equipment (prohibition of installing non-elevator equipment in Elevator Equipment Room / Mechanical Penthouse).
 - d. American Society of Testing Material (ASTM):
 - 1) D2301-04 - Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape.
 - e. Building Industries Communications Services Installation (BICSI):
 - 1) All standards for smart building wiring, connections and devices for commercial and medical facilities.
 - 2) Structured Building Cable Topologies.
 - 3) In consort with ANSI/EIA/TIA.
 - f. Institute of Electrical and Electronics Engineers (IEEE):
 - 1) SO/TR 21730:2007 - Use of mobile wireless communication and computing technology in healthcare facilities - Recommendations for electromagnetic compatibility (management of unintentional electromagnetic interference) with medical devices.
 - 2) 0739-5175/08/©2008 IEEE - Medical Grade - Mission Critical - Wireless Networks.
 - 3) C62.41 - Surge Voltages in Low-Voltage AC Power Circuits.
 - g. NFPA:
 - 1) 70 - National Electrical Code (current date of issue) - Articles 517, 645 & 800.
 - 2) 75 - Standard for Protection of Electronic Computer Data-Processing Equipment.
 - 3) 77 - Recommended Practice on Static Electricity.
 - 4) 99 - Healthcare Facilities.
 - 5) 101 - Life Safety Code.
3. State Hospital Code(s).
 4. Local Town, City and/or County Codes.
 5. Accreditation Organization(s):
 - a. Joint Commission on Accreditation of Hospitals Organization (JCAHO) - Section VI, Part 3a - Operating Features.

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1.5 QUALIFICATIONS

- A. The OEM shall have had experience with three (3) or more installations of Nurse Call systems of comparable size and interfacing complexity with regards to type and design as specified herein. Each of these installations shall have performed satisfactorily for at least one (1) year after final acceptance by the user. Include the names, locations and point of contact for these installations as a part of the submittal.
- B. The Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The Contractor shall be authorized by the OEM to pass thru the OEM's warranty of the installed equipment to VA. In addition, the OEM and Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certifications must be provided in writing as part of the Contractor's Technical submittal.
- C. The Contractor's Communications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, operation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the RE before being allowed to commence work on the System.
- D. The Contractor shall display all applicable national, state and local licenses.
- E. The Contractor shall submit copy (s) of Certificate of successful completion of OEM's installation/training school for installing technicians of the System's Nurse Call and/or Code Blue equipment being proposed.

1.6 CODES AND PERMITS

- A. Provide all necessary permits and schedule all inspections as identified in the contract's milestone chart, so that the system is proof of performance tested, certified and approved by VA and ready for operation on a date directed by the Owner.
- B. The contractor is responsible to adhere to all codes described herein and associated contractual, state and local codes.

1.7 SCHEDULING

- A. After the award of contract, the Contractor shall prepare a detailed schedule (aka milestone chart) using "Microsoft Project" software or equivalent. The Contractor Project Schedule (CPS) shall indicate detailed activities for the projected life of the project. The CPS shall consist of detailed activities and their restraining relationships. It will also detail manpower usage throughout the project.
- B. It is the responsibility of the Contractor to coordinate all work with the other trades for scheduling, rough-in, and finishing all work specified. The owner will not be liable for any additional costs due to missed dates or poor coordination of the supplying contractor with other trades.

1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS (AKA TECHNICAL SUBMITTAL[S])

(Note: The Contractor is encouraged, but not required, to submit separate technical submittal(s) outlining alternate technical approach(s) to the system requirements stated here-in as long as each

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alternate technical document(s) is complete, separate, and submitted in precisely the same manner as outlined herein. VA will review and rate each received alternate submittal, which follows this requirement, in exactly the same procedure as outlined herein. Partial, add-on, or addenda type alternates will not be accepted or reviewed.)

- A. Submit at one time within 10 days of contract awarding, drawings and product data on all proposed equipment and system. Check for compliance with contract documents and certify compliance with Contractor's "APPROVED" stamp and signature.
- B. Support all submittals with descriptive materials, i.e., catalog sheets, product data sheets, diagrams, and charts published by the manufacturer. These materials shall show conformance to specification and drawing requirements.
- C. Where multiple products are listed on a single cut-sheet, circle or highlight the one that you propose to use. Provide a complete and through equipment list of equipment expected to be installed in the system, with spares, as a part of the submittal. Special Communications (TVE-0050P3B) will not review any submittal that does not have this list.
- D. Provide four (4) copies to the PM for technical review. The PM will provide a copy to the offices identified in Paragraph 1.3.C & D, at a minimum for compliance review as described herein where each responsible individual(s) shall respond to the PM within 10 days of receipt of their acceptance or rejection of the submittal(s).
- E. Provide interconnection methods, conduit (where not already installed), junction boxes (J-Boxes), cable, interface fixtures and equipment lists for the: ENR(s) (aka DMARC), TER, TCR, MCR, MCOR, PCR, ECR, Stacked Telecommunications Rooms (STR), Nurses Stations (NS), Head End Room (HER), Head End Cabinet (HEC), Head End Interface Cabinet (HEIC) and approved TCO locations TIP interface distribution layout drawing, as they are to be installed and interconnected to teach other (REFER TO APPENDIX B - SUGGESTED TELECOMMUNI-CAITONS ONE LINE TOPOLOGY pull-out drawing).
- F. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
- G. Engineering drawings of the System, showing calculated of expected signal levels at the headend input and output, each input and output distribution point, and signal level at each telecommunications outlet.
- H. Surveys Required as a Part of The Technical Submittal:
 1. The Contractor shall provide the following System surveys that depict various system features and capacities required in addition to the on-site survey requirements described herein (see Specification Paragraph 2.4.3). Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal Survey requirements), as a minimum:
 - a. Nurse Call Cable System Design Plan:
 - 1) An OEM and contractor designed functioning Nurse Call System cable plan **to populate the entire TIP empty conduit/pathway distribution systems provided as a part of Specification 27 11 00** shall be provided as a part of the technical proposal. A specific functioning Nurse Call: cable, interfaces, J-boxes and back boxes shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems' entire Nurse Call cable and accessory requirements and engineer a functioning Nurse Call

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distribution system and equipment requirement plan of the following paragraph(s), at a minimum:

- 2) The required Nurse Call and/or Code Blue Equipment Locations shall be as shown on plans.
- 3) The required Nurse Call and/or Code Blue Cable Plant/Connections:

The Contractor shall clearly and fully indicate this category for each item identified herein as a part of the technical submittal. For this purpose, the following definitions and sample connections are provided to detail the system's capability:

<u>EQUIPPED ITEM</u>	<u>CAPACITY</u>	<u>GROWTH</u>
Central Control Cabinet/Equipment		
Location		
Power Supply(s)		
UPS(s)		
Essential Electrical Power Panel(s)		
Other		
Cable Plant		
Supply to Locations Identified in Paragraph 1.8.H.1.a.2)		
Remote Locations		
Telephone Operator Room		
Police Control Room		
Other		
Maintenance/Program Console		
Location(s)		
Other		
LAN (Local Facility) Access/Equipment/Location (when pre-approved by TVE-005OP3B)		
Wireless Access/Equipment/Location (when pre-approved by TVE-005OP3B)		
PA Access/Equipment/Location (when pre-approved by TVE-005OP3B)		
Other		

1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)

- A. Throughout progress of the Work, maintain an accurate record of changes in Contract Documents. Upon completion of Work, transfer recorded changes to a set of Project Record Documents.
- B. The floor plans shall be marked in pen to include the following:
 1. Each device specific locations with UL labels affixed.

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2. Conduit locations.
3. Each interface and equipment specific location.
4. Head-end equipment and specific location.
5. Wiring diagram.
6. Labeling and administration documentation.
7. Warranty certificate.
8. System test results.

1.10 WARRANTIES / GUARANTY

- A. The Contractor shall warrant the installation to be free from defect in material and workmanship for a period of two (2) years from the date of acceptance of the project by the owner. The Contractor shall agree to remedy covered defects within four (4) hours of notification of major failures or within twenty-four (24) hours of notification for individual station related problems.
- B. The Contractor shall agree to grantee the system according to the guidelines outlined in Article 4 herein.

1.11 USE OF THE SITE

- A. Use of the site shall be at the GC's direction.
- B. Coordinate with the GC for lay-down areas for product storage and administration areas.
- C. Coordinate work with the GC and their sub-contractors.
- D. Access to buildings wherein the work is performed shall be directed by the GC.

1.12 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft.
- B. Store products in original containers.
- C. Coordinate with the GC for product storage. There may be little or no storage space available on site. Plan to potentially store materials off site.
- D. Do not install damaged products. Remove damaged products from the site and replaced with new product at no cost to the Owner.

1.13 PROJECT CLOSE-OUT

- A. Prior to final inspection and acceptance of the work, remove all debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from the project site and thoroughly clean your work area.
- B. Before the project closeout date, the Contractor shall submit:
 1. OEM Equipment Warranty Certificates.
 2. Evidence of compliance with requirements of governing authorities such as the Low Voltage Certificate of Inspection.
 3. Project record documents.
 4. Instruction manuals and software that is a part of the system.
 5. System Guaranty Certificate.
- C. Contractor shall submit written notice that:
 1. Contract Documents have been reviewed.
 2. Project has been inspected for compliance with contract.
 3. Work has been completed in accordance with the contract.

PART 2 - PRODUCTS / FUNCTIONAL REQUIREMENTS

2.1 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS

- A. Furnish and install a complete and fully functional and operable Nurse Call System for each location shown on the contract drawings and TCOs

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WHOSE EMPTY CONDUIT SYSTEM WAS PROVIDED AS A PART OF SPECIFICATION 27 11 00.

- B. The specific location for each Nurse Call device is shown on plans: Central Control Cabinet, Power Supply, UPS in IT room.
- C. Coordinate features and select interface components to form an integrated Nurse Call system. Match components and interconnections between the systems for optimum performance of specified functions.
- D. Expansion Capability: The Nurse Call equipment interfaces and cables shall be able to increase number of enunciation points in the future by a minimum of 50 percent (%) above those indicated without adding any internal or external components or main trunk cable conductors.
- E. Equipment: Active electronic type shall use solid-state components, fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied between 110 to 130 VAC, 60 Hz supplied from the Facility's Emergency Electrical Power System.
- F. Meet all FCC requirements regarding equipment listing, low radiation and/or interference of RF signal(s). The system shall be designed to prevent direct pickup of signals from within and outside the building structure.
- G. Weather/Water Proof Equipment: Listed and labeled by an OSHA certified NRTL (i.e. UL) for duty outdoors or in damp locations.

2.2 SYSTEM DESCRIPTION

- A. Furnish and install a complete and fully functional and operable Nurse Call and/or Code Blue System **WHOSE EMPTY CONDUIT SYSTEM WAS PROVIDED AS A PART OF SPECIFICATION 27 11 00.**
- B. **The Contractor is responsible for interfacing the PA, MATV, Patient Bed Service Walls with the System.**
- C. The Contractor shall continually employ interfacing methods that are approved by the OEM and VA. At a minimum, an acceptable interfacing method requires not only a physical and mechanical connection, but also a matching of signal, voltage, and processing levels with regard to signal quality and impedance. The interface point must adhere to all standards described herein for the full separation of Critical Care and Life Safety systems.
- D. The System Contractor shall connect the System ensuring that all NFPA and UL Critical Care and Life Safety Circuit and System separation guidelines are satisfied. The System Contractor is not allowed to make any connections to the Telephone System. VA shall arrange for the interconnection between the PA, MATV, Patient Bed Service Walls with the appropriate responsible parties.
- E. System hardware shall consist of a **standalone (separate)** nurse call **Code Blue** patient communications network comprised of nurse consoles, control stations, staff and duty stations, room and corridor dome lights, pillow speakers/call cords, pull cord and/or emergency push button stations, wiring. And, other options such as, **pocket page interfaces**, computer interfaces, printer interfaces, wireless / telephone network interfaces, and nurse locating system interface **(when specifically approved first by TVE 0050P3B)** and as shown on drawings. All necessary equipment required to meet the intent of these specifications, whether or not enumerated within these specifications, shall be supplied and installed to provide a complete and operating nurse call **Code Blue** patient communications network. **It is not acceptable to utilize the telephone cable system for the control and distribution of nurse call (code Blue) signals and equipment.**

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- F. System firmware shall be the product of a reputable firmware OEM of record with a proven history of product reliability and sole control over all source code. Manufacturer shall provide, free of charge, product firmware/software upgrades for a period of two (2) years from date of acceptance by VA for any product feature enhancements. System configuration programming changes shall not require any exchange of parts and shall be capable of being executed remotely via a modem connection **(when specifically approved first by TVE 0050P3B)**.
- G. The Nurse Call Head End Equipment shall be located in Telecommunications Room. **The Nurse Call / Code Blue System may interface the PA system when specifically approved by VA Headquarters TVE 0050P3B during the project approval process prior to contract bidding.**
- H. The System shall utilize microprocessor components for all signaling and programming circuits and functions. Self contained or on board system program memory shall be non-volatile and protected from erasure from power outages for a minimum of 12 hours.
- I. Provide a backup battery or a UPS for the System (including each distribution cabinet/point, CRT and Monitor) to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of 30 minutes.
- J. The System is defined as Critical Service and the Code Blue functions is defined as Life Safety/Support by NFPA (re Part 1.1.A) and so evaluated by JCAHCO. **Therefore, the system shall have a minimum of two (2) additional remote enunciation points in order to satisfy NFPA's Life Safety Code 101 (the typical secondary locations are Telephone Operators Room, MAS ER Desk, Boiler Plant, etc; AND the primary location is required to be in the SCC Room.**
1. These two (2) additional remote locations shall be fully manned:
 - a. 24/7/365 for certified Hospital.
 - b. As long as other identified VA Medical / Servicing Facilities are open for servicing patients.
 - c. At a minimum, Code Blue Functions shall be provided in all Recovery (Medical and Surgical) Rooms, Intensive Care Units (ICU), Cardiac Care Units (CCU), Step Down Room, Life Support / Monitoring Rooms, Oncology / Radiology Procedure Rooms, Dialysis Areas.
 - d. The minimum remote enunciation locations shall be:
 - 1) The Telephone / PBX Operator Room.
 - 2) The Police Control / Operations Room.
 - 3) Other location(s) that is specifically approved by VA Headquarters TVE - 0050P3B DURING THE PROJECT DEVELOPMENT STAGES AND PRIOR TO EQUIPMENT PURCHASE.
 2. In addition to the two (2) remote locations afore described, the following locations are the minimum required for additional Nurse Call /Code Blue Annunciation:
 - a. "On Call" Rooms.
 - b. Each Nurse Master Station.
 - c. Each Staff Station.
 - d. Each Duty Station.
 3. The MAXIMUM enunciation time period from placement of the Code Blue Call to enunciation at each remote locations is 10 seconds; and, 15 seconds to the subsequent enunciating media stations (i.e. PA, Radio Paging, Emergency Telephone or Radio Backup, etc.).

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- K. Each Code Blue System shall be designed to provide continuous electrical supervision of the complete and entire system (i.e. dome light bulbs [each light will be considered supervised if they use any one or a combination of (UL) approved electrical supervision alternates, as identified in UL-1069, 1992 revision], wires, contact switch connections, circuit boards, data, audio, and communication busses, main and UPS power, etc.). All alarm initiating and signaling circuits shall be supervised for open circuits, short circuits, and system grounds. Main and UPS power circuits shall be supervised for a change in state (i.e. primary to backup, low battery, UPS on line, etc.). When an open, short or ground occurs in any system circuit, an audible and visual fault alarm signal shall be initiated at the nurse control station and all remote locations.
- L. When the System is approved to connect to a separate communications system (i.e. LAN, WAN, Telephone, Public Address, radio paging, wireless systems, etc) the connection point shall meet the following minimum requirements for each hard wired / wireless connection (note each wireless system connection MUST BE APPROVED PRIOR TO CONTRACT BID BY VA HEADQUARTERS TVE - 005OP3B AND SPECTRUM MANAGEMENT - 005OP2B - hereinafter referred to as SM - 005OP2B):
 - 1. UL 60950-1/2.
 - 2. FIPS 142.
 - 3. FCC Part 15 Listed Radio Equipment restriction compliance approved by SM - 005OP2B.
- M. All passive distribution equipment shall meet or exceed -80 dB radiation shielding (aka RFI) shielding specifications and be provided with connectors specified by the OEM.
- N. All equipment face plates utilized in the system shall be stainless steel, anodized aluminum or UL approved cycolac plastic for the areas where provided.
- O. Noise filters and surge protectors shall be provided for each equipment interface cabinet, headend cabinet, control console and local and remote amplifier locations to insure protection from input primary AC power surges and to insure noise glitches are not induced into low voltage data circuits.
- P. Plug-in connectors shall be provided to connect all equipment, except coaxial cables. Coaxial cable distribution points shall use coaxial cable connections recommended by the cable OEM and approved by the system OEM. Base band cable systems shall utilize barrier terminal screw type connectors, at a minimum. As an alternate, crimp type connectors installed with a ratchet type installation tool are acceptable provided the cable dress, pairs, shielding, grounding, connections and labeling are the same as the barrier terminal strip connectors. Tape of any type, wire nuts or solder type connections are unacceptable and will not be approved.
- R. Audio Level Processing: The control equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each sub-zone in the system and distribute them into the System's RF interfacing distribution trunks and amplification circuits. It is acceptable to use identified Telephone System cable pairs designated for Two-Way Radio interface and control use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor. The use of telephone cable to distribute RF signals, carrying system or sub-system AC or DC voltage is not acceptable and will not be approved. Additionally, each control location shall be

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provided with the equipment required to insure the system can produce its designed audio channel capacity at each speaker identified on the contract drawings. The Contractor shall provide: a spare set of telephone paging modules as recommended by the OEM (as a minimum provide one spare module for each installed module); one spare audio power amplifier, one spare audio mixer, one spare audio volume limiter and/or compressor, and one spare audio automatic gain adjusting device, and minimum RF equipment recommended by the OEM.

S. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. Unless otherwise noted in this Part, equipment quantities shall be as indicated on the drawings.

R. System Performance:

1. At a minimum, each distribution, interconnection, interface, terminating point and TCO shall be capable of supporting the Facility's Nurse Call and/or Code Blue System voice and data service as follows:

a. Shall be compliant with and not degrade the operating parameters of the Public Switched Telephone Network (PSTN) and the Federal Telecommunications System (FTS) at each PSTN and FTS interface (if attachment is permitted by TVE 005OP3B), interconnection and TCO terminating locations detailed on the contract drawings.

b. The System shall provide the following minimum operational functions:

1) Code Blue calls shall be cancelable at the calling station only. The nurse call master station (s) that a managing Code Blue functions shall not have the ability to cancel Code Blue calls.

2) Each Code Blue system shall be able to receive audio calls from all bedside stations simultaneously.

3) Calls placed from any Code Blue station shall generate Code Blue emergency type audible and visual signals at each associated nurse control and duty station, respective dome lights and all local and remote annunciator panels. Calls placed from a bedside station shall generate emergency type visual signals at the bedside station and associated dome light(s) in addition to the previous stated stations and panels.

4) Activating the silencing device at any location, while a Code Blue call or system fault is occurring shall mute the audible signals at the alarm location.

a) The audible alarm shall regenerate at the end of the selected time-out period until the call or fault is corrected.

b) The visual signals shall continue until the call is canceled and/or a fault is corrected. When the fault is corrected, all signals generated by the fault shall automatically cease, returning the System to a standby status.

c) Audible signals shall be regenerated in any local or remote annunciator panel that is in the silence mode, in the event an additional Code Blue call is placed in any Code Blue system.

d) The additional Code Blue call shall also generate visual signals at all annunciators to identify the location of the call.

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2. Each System Nurse Call location shall generate a minimum of distinct calls:
 - a. Routine: single flashing dome lights & master station color and audio tone,
 - b. Staff Assist: rapid flashing dome lights & master station color and audio tone,
 - c. Emergency: Red flashing dome lights & master station color and audio tone,
 - d. Code Blue (if equipped): Blue flashing dome lights and master station color and audio tone,
 - e. Each generated call shall be cancelable at ONLY the originating location,
 - f. Staff Locator: Green Flashing dome lights & master station color and audio tone, and

2.3 MANUFACTURERS

- A. The products specified shall be new, FCC and UL Listed, labeled and produced by OEM manufacturer of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
 1. Maintains a stock of replacement parts for the item submitted,
 2. Maintains engineering drawings, specifications, and operating manuals for the items submitted, and
 3. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.
- B. Specifications contained herein as set forth in this document detail the salient operating and performance characteristics of equipment in order for VA to distinguish acceptable items of equipment from unacceptable items of equipment. When an item of equipment is offered or furnished for which there is a specification contained herein, the item of equipment offered or furnished shall meet or exceed the specification for that item of equipment.
- C. Equipment Standards and Testing:
 1. The System has been defined herein as connected to systems identified as Critical Service performing various Emergency and Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
 2. All supplies and materials shall be listed, labeled or certified by UL or a NRTL where such standards have been established for the supplies, materials or equipment.
 3. The provided equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the RE approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
 4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards. The placement of the UL Seal

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shall be a permanent part of the electronic equipment that is not capable of being transportable from one equipment item to another.

2.4 PRODUCTS

A. General: **Ascom Telligence Patient Systems OR approved equal**

1. The System shall be network-based and incorporate decentralized, distributed intelligence architecture. This intelligent architecture shall be built on an IP (Internet Protocol) network. The System shall allow both data and voice to be distributed over a common network infrastructure, which is consistent with the communication industry. Communication devices on the network will utilize standards-based protocols. The System shall also provide a means of interoperability with 3rd party wired and wireless network devices within the facility, including PCs, PDA's, mobile phones, databases, pagers, etc.
2. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. The equipment quantities provided herein shall be as indicated on the drawings with the exception of the indicated spare equipment.
3. Contractor Furnished Equipment List (CFEs):
 - a. The Contractor is required to provide a list of the CFE equipment to be furnished. The quantity, make and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the system as described herein and with the OEM's concurrence applied to the list(s), in writing.

B. NS Room(s):

Refer to CFM Physical Security Manual (07-2007) for VA Facilities, Chapters 9.3 & 1) and PG 18-10, EDM, Chapters 7- Table 7-1, 8 & Appendix B, Telecommunications One Line Topology for specific Room and TIP Connection Requirements.

C. TER, SCC, PCR, STR, HER Rooms and Equipment:

Refer to CFM Physical Security Manual (07-2007) for VA Facilities, Chapters 9.3 & 1) and PG 18-10, EDM, Chapters 7- Table 7-1, 8 & Appendix B, Telecommunications One Line Topology for specific Room and TIP Connection Requirements.

D. Telecommunications Room(s) (TR):

1. Locate the Nurse Call and/or Code Blue floor distribution equipment as required by system design and OEM direction. Provide secured and lockable cabinet/rack(s) as required.
2. Head-End Equipment:
 - a. Provide all required power supplies, communications hubs, network switches, intelligent controllers and other devices necessary to form a complete system. Head-end components may be rack mounted or wall mounted in an enclosed metal enclosure.
 - b. Provide the head end equipment in the closest Telecommunications Room where the System is installed.
 - c. Provide the System UPS inside the cabinet or in a separate cabinet adjacent to the head end cabinet that shall maintain a minimum of 30 minute battery back-up to all system components.
 - d. Equipment Cabinet: Comply with TIA/EIA-310-D. Lockable, ventilated metal cabinet houses terminal strips, power supplies, amplifiers, system volume control, and other switching and control devices required for conversation channels and control functions. See Paragraph 2.5.E for the Cabinet's minimum

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internal items that are in addition to the installed System equipment.

- e. Vertical Equipment Rack, Wall Mounted (to be included inside of the Equipment Cabinet) containing the following minimum items:
 - 1) 36" (28RU) internal rack space, welded steel construction, minimum 20" usable depth, adjustable front mounting rails.
 - 2) Install the following products in rack provided by same manufacturer or as specified:
 - a) Security screws w/ nylon isolation bushings.
 - b) Textured blank panels.
 - c) Custom mounts for components without rack mount kits.
 - d) Security covers.
 - e) Internal system ground copper buss (may be substituted with a bare #0 AWG copper wire or equivalent size copper mesh strip connected to ONLY THE FACILITY'S SIGNAL GROUNDING SYSTEM.
 - f) Power Sequencer- rack-mounted power conditioner and (provide as-needed) delayed sequencer(s) with (2) unswitched outlets each and contact closure control inputs. Connect the conditioner to one of the dual duplex outlets.
 - g) Two (2) each 120VAC @ 20A dual duplex outlets, connected via conduit to the nearest Electrical Service Panel that is supplied by the Facility's Essential Electrical System.
 - h) One (1) each 120VAC @ 15A Power Distribution Strip(s). Connect each strip to the unstitched outlet on the power conditioner.
3. HL7 Interface:
- a. The system may support downloading and updating of patient data from the hospital admission system (or other database) via the HL7 standard. The data only has to travel one way, i.e. from the admission system to the nurse-call system.
 - b. Coordinate with the Owner the exact fields that will be populated from the admissions system in the nurse-call system.
 - c. The Facility's LAN/WAN is not allowed for Nurses Call/Code Blue main wiring / function that must be a "stand alone primary cable infrastructure" as described herein.
 - d. Connections to the VA LAN/WAN for functional or operable conditions will be allowed ONLY when the LAN/WAN system has been demonstrated and NFPA (at a minimum by TVE-0050P3B) Certified meeting Life Safety Standards.
 - e. Provide one (1) spare HL Interface unit.
4. Wireless:
- a. Radio Paging Equipment / Systems
 - 1) The nurse call/code blue system shall have the ability to interface ONLY with VA Certified and Licensed radio paging system (FCC Part 15 listed pagers and transmitters are not allowed for "Safety of Life" functions or installed in those specific areas - VA Headquarters TVE - 0050PB2 and SM - 0050PB2 are the ONLY approving authorities for this function) and must have the following minimum system features:
 - a) Ability to pass-through location information (such as a room number) and call-type as well as other text messages simultaneously to shift supervisor identified staff members
 - b) System shall allow the operator to select staff members by name and pager number and to select a message consisting of a room number and a condition code (aka priority level).

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Operator may also choose to type in a unique alpha-numeric text message (the text message shall meet or exceed all HIPA and VA OCIS Communications Security Guidelines for the transmission of Patient or Staff Specific information [aka PII] - VA Headquarters TVE - 0050P2B is the approving authority for this function) into the system to be read by the holder of the pager unit.

- c) While a patient station is connected to the nurse's master station, the system shall allow the operator to automatically page the staff member assigned to that room. An alternate staff member may be selected for paging purposes in place of the primary staff member. The System must allow an alternate staff member to be paged when the primary staff member is unable to respond to patient's needs within a specified period of time. The System must have the ability to assign any bed to any pager or pager group, and to assign an unlimited amount of pagers to any patient bed.
- d) System shall have the ability to send all code blue calls to staff members by predetermined group (as required) automatically by simply pressing one "Code Blue" button. Pager shall indicate room number of code call, and state "Code Blue" in plain English format on pagers (*FCC Part 15 listed pagers are not allowed to be use as "Safety of Life" functions or those specific locations - VA Headquarters TVE - 0050P2B is the approving authority for this requirement*).

- 2) When pagers are approved, provide a minimum of ten (10) spare pagers with one spare pager for each 10 issued.

5. Personal Wireless Communicator

- a. The System will only be allowed to connect to the personal wireless communications system, pass text data and provide a 2-way communication between the Telephone Interface and the personal wireless communicator as long as it is not a FCC Part 15 listed device(s), meets or exceeds UL 60950-1/2, meets OCIS Guide Lines for FIPS 140-2 certification and the using staff shows an extensive training program along with recertification(s) according to the Facility Emergency Plan concerning HIPA requirements.
- b. VA Headquarters TVE - 0050P3B and SM - 0050P2B are the approving authority for this requirement.
- c. When communicators are approved, provide a minimum of ten (10) spare communicators for each 10 communicators issued.

6. Other Wireless Equipment / Systems

- a. Each proposed wireless system and/or equipment to be connected to or be a part of the System, each shall meet the minimum requirements outlines in Paragraph 2.7.A.
- b. Contact TVE - 0050P3B and SM - 0050P2B for specific required PRE approvals (full or conditional) as described herein.
- c. When approved, TVE-0050P3B and SM-0050P2B will provide the spare equipment requirements.
- d. When other wireless components are approved, provide ten (10) components with one spare components for each 10 issued.

F. TIP Cable Systems:

Connect the system to the TIP system provided as a part of Speciation Section 27 15 00. Provide additional TIP equipment, interfaces and

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connections as required by System design. Provide secured pathway(s) and lockable cabinet/rack(s) as required.

G. Interface Equipment:

1. TCR:

a. Code Blue Annunciation Station:

- 1) The Code Blue Remote Annunciation Station shall be located in the Telephone Operators Room, Police Control Center.
- 2) The Annunciation Station shall be connected to the System via hard wire connection(s) that shall contain all the electrical supervisory tone signals, visual bulbs, read out panel to indicate the location of the Code and system troubles.
- 3) The System shall not be connected to the Telephone system unless specifically APPROVED BY VA HEADQUARTERS (0050P3B) and (0050P2B) PRIOR TO CONTRACT BID.
- 4) The Annunciation Station shall be installed in a location directly viewable and the readout is completely readable from the Public Address Microphone Control Console.
- 5) Provide one (1) spare panel.

b. Electrical Supervision Trouble Annunciator Panel:

- 1) The Electrical Supervision Trouble Annunciation Panel shall be located in the Telephone Operators Room, Police Control Center, associate Nurses Station(s).
- 2) The panel(s) shall be compatible with the generated electrical and/or electronic supervising signals to continuously monitor the operating condition for the System head-end processing equipment, master stations, staff stations, patient stations, duty stations, audio power amplifier(s), UPS, power supplies, dome lights and interconnecting trunks. The panels shall generate an audible and visual signal when the System's supervising system detects a system and equipment trouble or trunk-line is malfunctioning.
- 3) Provide one (1) spare panel.

2. Hospital Bed Interface (s):

- a. Provide a multi-pin receptacle for bed connection.
- b. Connect cable from the multi-pin receptacle to the nurse-call system, so that alarms, such as bed exit, shall be monitored by the nurse-call system.
- c. Connect cable from the multi-pin receptacle to the nurse-call system, so that the bedside control buttons, such as nurse call, and television controls are functional and monitored.
- d. The hospital uses the following beds:
 - 1) Hill Rohm
 - 2) Stryker
 - 3) Other
- e. Provide one (1) spare interface for each ten (10) interfaces installed.

3. Nurse (aka Staff) Locator Interface:

- a. The System must be capable of performing nurse-locator functions.
- b. The System must be capable of performing staff-locator functions
- c. These functions may be combined into one operation.
- d. Provide two (2) spare interfaces.

4. Lighting Interface Module:

- a. Provide an interface module for the pillow speakers to control up to 2 lights. Coordinate with the electrical contractor the exact voltage requirements.
- b. Provide one (1) spare module for each ten (10) modules installed.

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5. Pillow Speaker Interfaces:
 - a. See functional requirements herein.
 - b. Provide **(1)** pillow speaker for each patient station.
 - c. Provide one (1) spare pillow speaker for the project.
 6. TV Remote Control Interface (capability):
 - a. The pillow speaker shall have the following TV control capability:
 - 1) Play the TV audio through the pillow speaker.
 - 2) Change channels up and down.
 - 3) Increase and decrease the volume.
 - 4) TV audio mute.
 - 5) UL Certified for direct patient contact.
 7. TV Control Jack and Wiring (capability only):
 - a. Provide connection from the pillow speaker to the TV location. Terminate wire on a jack in the TV low voltage faceplate. Coordinate faceplate opening with the cabling contractor. Coordinate jack type with the TV (typically it is a ¼" jack, but verify prior to installation).
 - b. Provide patch cord from the TV control jack to the TV.
- H. Call Initiation, Annunciation and Response:
1. Light and Tones:
 - a. Calls may be initiated through:
 - 1) Patient station.
 - 2) Staff station.
 - 3) Code Blue station.
 - 4) Toilet Emergency Station pull cord / push button.
 - 5) Shower Emergency Station pull cord.
 - 6) Bed Pillow speaker.
 - 7) Bed Push-button cordset.
 - 8) Hospital Bed Integrated controls.
 - b. Once a call is initiated, it must be annunciated at the following locations:
 - 1) The Corridor, Intersectional and Room dome light associated with the initiating device.
 - 2) A local master control station indicating the call location and priority.
 - 3) Each duty station.
 - 4) Each staff station.
 - 5) Each remote location.
 - c. All calls must be displayed until they are cleared by the nursing staff **ONLY** from the initiating device location.
 2. Voice:
 - a. Calls may be initiated through:
 - 1) Patient station.
 - 2) Staff station.
 - 3) Code Blue station.
 - 4) Toilet Emergency pull cord / push button station.
 - 5) Shower Emergency pull cord station.
 - 6) Pillow speaker.
 - 7) Push-button cordset.
 - 8) Integrated bed controls.
 - 9) Master Station.
 3. Provide two-way voice communication between a master station and patient, staff, duty and each of the two (2) remote stations.

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4. Failure of voice intercom portion of system shall not interfere with visual and audible signal systems.
5. All calls must be displayed on the master station until they are cleared by the nursing staff at ONLY the originating station. If multiple calls are received at the master station within a short period of time, they shall be stacked based on priority and wait time. If there are more calls than the master station screen can display at one time (four [4] minimum), the system must provide a simple scrolling feature. The nurse must be able to answer any call in any order at the master station. The nurse must also be able to forward calls to staff members. If a call is not answered within a programmable time period, then the system must forward the call to appropriate back-up staff identified by each shift supervisor in a manner technically approved by VA Headquarters 0050P3B.
6. Radio pager (within the restrictions identified herein)
7. Wireless personal communicator (within the restrictions identified herein)

I. Auxiliary Alarm Monitoring:

1. Each patient station must have the ability to connect a separate and isolated auxiliary alarm to it such as an infusion pump or data tracking / recording device (patient life support units ARE NOT allowed to be connected to these units **UNLESS APPROVED BY TVE - 0050P3B DURING THE PROJECT DEVELOPMENT PHASE AS DESCRIBED HEREIN.** The System must support naming the device that is being monitored as well as display its alarms at the master station and via the room / corridor dome light(s).
2. Provide (2) alarm jacks at each patient station.
3. The above requirements may ONLY be allowed when the system has been approved by VA Headquarters TVE - 0050P3B and TVE - 0050P2B and concurred by the appropriate Medical Service(s) indicates it meets the minimum guidelines and requirements of Paragraph 2.8.A.

J. Patient and Staff Assignment:

1. System may provide for transfer of one or more individual or groups of stations from one master station to another without mechanical switches or additional wiring of the stations. The transfer may be initiated manually by the nurse or automatically at certain times of the day.
2. The Facility's LAN/WAN IS NOT ALLOWED for Nurses Call/Code Blue main wiring which must be a "stand alone primary cable infrastructure." **Connections to the VA LAN/WAN will be allowed ONLY when the LAN/WAN system has been demonstrated and certified by TVE - 0050P3B meeting the minimum guidelines and requirements of the Life Safety Code.**

K. Reports:

1. The system's generated reports logging all calls, alarms, response time, bed, and staff assignments may be allowed to transmit these reports to a central archiving entity.
2. Reports function shall be limited by passwords and security tier level access, so that only supervisors may access it when desired.
3. Provide instructions to the owner on how to enable/disable the reporting functions.
4. The Facility's LAN/WAN IS NOT ALLOWED for Nurses Call/Code Blue main wiring that must be a "stand alone primary cable infrastructure." Connections to the VA LAN/WAN will be allowed ONLY when the system has been demonstrated and certified by 0050P2B meeting the minimum guidelines and requirements of the Life Safety Code.

L. System/Management Software:

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1. Provide and install system/management software on minimum of three (3) owner-provided computers.
 - a. The management software shall at a minimum provide all historical reporting features of the system as well as real-time monitoring of events.
 - b. The system software shall at a minimum provide the system's operating and functioning parameters and script. The OEM shall provide VA with access to the software's script writing and functions.
2. Provide two (2) spare CD's with the software installed and operable.
3. Rights in Data: VA shall have the right to all script and programming language of system management software. If commercial off the shelf (COTS) or a memorandum of understanding (MOU) is required for follow-on maintenance, the Contractor is required to accomplish the COTS Survey document and the RE is required to accomplish the COTS Acquisition document supplied in Part 5 Attachments herein.

M. System Functional Station:

1. Master Control Staff Console:
 - a. The Staff Console is a primary point of contact among users of the system. It operates as both a user interface and a communications device that sends and receives data and audio signals over the IP network.
 - b. As a user interface, the Staff Console alpha-numerically displays incoming calls from stations and connected healthcare equipment, and provides a means for the operator to prioritize and respond to selected events. As an audio device, it provides audible signaling functions and facilitates two-way full-duplex staff/patient and staff/staff communications.
 - c. The Staff Console shall provide visual identification of the calling station(s) including:
 - 1) Room number
 - 2) Bed identification
 - 3) Priority or event type
 - 4) Time of event
 - 5) Elapsed time (duration)
 - 6) Staff presence
 - 7) Service tasks associated with the room or bed
 - d. The Staff Console shall be IP-based, utilizing power over Ethernet (PoE) and Voice over IP technology.
 - e. The Staff Console shall support hot swappable replacement and shall not require reprogramming.
 - f. Staff Console audible annunciation shall indicate priority level. Incoming calls shall be displayed on the color display in the colors for their associated priority levels.
 - g. The Staff Console shall have a 7" capacitive touch backlit color LCD screen.
 - h. The Staff Console touch screen display shall support the ability to scroll, touch, and swipe for navigation and user interaction.
 - i. The touch screen shall utilize programmable soft keys as opposed to a mechanical dial/touchpad. Devices requiring hardened buttons to provide operation shall not be accepted.
 - j. Staff Console display shall provide an adjustable tilt mechanism for viewing clarity.

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- k. Intercom audio between the Staff Console and any station in the System shall be full duplex. Systems providing only one-way (half-duplex) audio shall not be accepted.
- l. The Staff Console shall connect to the nurse call LAN/WAN utilizing CAT5/5e/6 cable and powered Ethernet. No separate power supply or wiring shall be used.
- m. The call pending screen on the Staff Console shall allow five calls to be visible at a time and provide a simple scrolling function to view additional calls when more than five pending calls are present. Pending calls shall be displayed in priority order regardless of the order in which they are received.
- n. The user shall have the ability to adjust the volume of the Staff Console incoming call tones.
- o. The Staff Console shall support a "nighttime" mode which will automatically reduce the alert tone volumes when active.
- p. Owner shall be able to make available or remove selected functions/buttons from the Staff Console screens where selected functions are not to be used and to simplify operation. Functions/buttons that can be removed include Audio Page, Swing/Capture/Share and volume adjustments.
- q. owner shall be able to make available or password protect selected functions/buttons from the Staff Console where functions are to be restricted to approved users. Functions/buttons that can be restricted include Audio Page, Swing/Capture/Share, Reminder Clear and volume adjustments.
- r. The Staff Console shall support the ability to override full duplex mode to eliminate background noise at the nurse station while communicating with patient rooms.
- s. The Staff Console shall be able to call any other audio device on the same nurse call network with full duplex audio.
- t. The Staff Console shall be able to receive calls from external sources through the facility's PBX.
- u. The Staff Console shall be programmable to receive and display selected call priorities from desired areas, or to delay selected calls for a programmable interval.
- v. The Staff Console shall have the ability to adjust independent talk and listen volume levels via easy-to-use touchscreen controls. These settings shall be adjustable on a room-by-room basis. Systems using group or zone-wide audio adjustments shall not be accepted.
- w. The Staff Console shall allow a user to create a service task identifying a patient's specific request.
- x. A service task shall allow a choice of up to three user-specified levels of staff which can be associated with the task.
- y. The Staff Console shall provide for up to 21 user-specified service request soft keys.
- z. The Staff Console shall allow up to three simultaneous services to be selected for a single service task.
- aa. A service task shall illuminate the dome light with the appropriate level of staff response required (e.g. Red=nurse, Amber=Nurse Assistant, Green=Aide) at the location where the service will be delivered.
- bb. A service task shall be able to be created without requiring an audio connection to the location.
- cc. The Staff Console shall display service tasks created from mobile devices.

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- dd. The Staff Console shall display service task status, identifying those that have been accepted by a mobile device.
 - ee. The staff console shall display a timeout when the user has exceeded a specified time and identify the task as overdue.
 - ff. The staff console shall display and identify overdue tasks.
 - gg. Interact with supplemental (PC) display (Unite)
2. Staff/Duty:
- a. Staff/Duty Station features shall be identical in operation to the Patient Station with the exception of the call cord, pillow speaker, and bed interface receptacles.
 - b. Annunciation tones at Staff/Duty Stations must be identical to the tones generated by the Staff Console for each priority to clearly identify call types. Systems having duty tones that are not identical to tones generated by the Staff Console shall not be accepted.
3. Peripheral Station:
- a. Peripheral Stations are addressable initiating devices that provide patient room call-for-assistance indication to the patient-staff communications system. When a Peripheral Station is activated, visual indication of the call displays at the dome light associated with the patient room, and an appropriate call indication registers on the staff console, as well as on any installed and covering annunciators.
 - b. Each room shall be capable of supporting more than nine Peripheral Stations. These stations shall be configurable to generate any level of call supported by the system configuration. Examples of Peripheral Stations are: Lavatory, Shower, Staff Emergency, Remote Cancel, Housekeeping, Code Blue, Code Pink, Urgent, Family Call, Staff Normal, Manual Presence, Auxiliary Inputs, etc.
 - c. Pushbutton/Pull Cord Stations shall be field configurable to allow one, two, or three pushbuttons, with or without a pull cord.
 - d. Call type/priority for each pushbutton or pull cord shall be programmable in system programming to annunciate the Owner-determined call type. The physical device button label shall be replaceable to match the specified call type/priority.
 - e. Peripheral Station buttons shall be configurable for "Toggle On / Toggle Off", supporting bed management, patient flow, workflow and other non-clinical type events, as defined by the Owner. Check latest configuration options to clarify any limitations.
 - f. Peripheral Stations shall provide on-board lighting for visibility in dark rooms.
 - g. Peripheral Stations shall require only two wires for installation.
 - h. Peripheral Stations shall support the reuse of existing wiring.
 - i. Each Peripheral Station button shall have a dedicated LED to indicate that the button has been pressed or is actively indicating a call.
 - j. All Peripheral Stations shall have the ability to be individually numbered to represent a separate and distinct location, even stations that are in the same daisy chain.
 - k. Peripheral Stations shall not require any screws to be removed for maintenance personnel to remove the station.
 - l. Peripheral Stations shall NOT have DIP switches that require

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manual setting by field personnel. Each station shall have a preconfigured identification number that specifies the station type automatically. Stations utilizing DIP switches shall not be considered.

- m. Peripheral Stations shall be hot swappable and not require system shutdown or removal of power prior to replacement.
 - n. Peripheral Station pull cords shall be made of a non-contaminant material to reduce the spread of nosocomial infections. Pull cords made of cotton or other absorbent materials will not be accepted.
 - o. Peripheral Stations shall provide a cleaning mode to allow housekeeping to clean station surfaces without generating false calls. Activating cleaning mode shall temporarily disable front panel buttons for a configurable period of time.
 - p. All Peripheral Stations must be fully supervised.
4. Patient Station:
- a. Patient Stations are a primary point of two-way communication between patients and staff. Equipped with three call buttons and a cancel button, they offer users an easy-to-operate means of placing calls on the patient-staff communications system. With a built-in speaker and microphone, these devices also provide patients with the means of opening a full-duplex channel of audio communications with attending staff, and vice versa. On-board LEDs provide operational feedback as well as status indication.
 - b. Smart Patient Stations provide separate 18-pin receptacles for the connection of pillow speakers. Each station also comes equipped with two ¼" (0.64 mm) receptacles that can be programmed to accept either an input from auxiliary hardware having an FDA approved or cleared nurse call connection, or a bed call cord. An optional Smart Patient Station with two ¼" (.64 mm) receptacles only (no pillow speaker receptacle) shall be available for locations where only call cords are used, eliminating the receptacle concerns of contaminants for infection control.
 - c. Patient Stations shall provide a durable 18-pin pillow speaker receptacle and two user-configurable ¼" jacks for use with call cords or as non-latching (auxiliary) inputs.
 - d. Stations shall provide four buttons that are field configurable allowing Owner to define call priorities without ordering custom stations. Configuration software shall allow the Owner to select from a list of button templates. The system shall include default templates and allow the Owner to create and define custom templates.
 - e. Patient Stations shall be available with an optional 37-pin bed interface receptacle on the front of the station, for use where bed interfaces are shown on plans, eliminating the need for separate devices.
 - f. Systems unable to provide Patient Stations that support pillow speaker(s), bed interface(s), and up to two auxiliary inputs from the Patient Station shall not be accepted.
 - g. Removal of the pillow speaker, bed interface or call cord/auxiliary alarm cable shall generate a cord out call.
 - h. Stations shall NOT require the use of "dummy" plugs for any receptacles including call cord/auxiliary device, pillow speaker, and bed interface connections. Systems requiring a dummy plug to be inserted to cancel cord out calls shall not be accepted.

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- i. Patient Stations must provide the ability to intentionally remove a device (call cord, pillow speaker, bed interface) without placing a call to the System. When this feature is activated, the removal of any of these items shall not send a cord out call.
- j. Stations must provide a cleaning mode to allow housekeeping to clean station surfaces without generating false calls. Activating cleaning mode shall temporarily disable the front panel buttons for a defined period of time.
- k. It shall be possible to cancel a call from any cancel button within a patient room by linking stations when configured to do so and code allows.
- l. Patient Stations shall be configurable for custom call types without custom ordering devices from the Manufacturer or replacing devices.
- m. Patient Stations shall have separate speaker and microphone to support full duplex audio. Systems using half-duplex audio (voice operated switch) shall not be accepted.
- n. Patient Stations shall include two independent auxiliary inputs (1/4" jacks) capable of supporting either latching auxiliary hardware having an FDA approved or cleared nurse call connection and/or non-latching call cords. Staff members shall be able to configure these inputs for latching or non-latching inputs at the station via a button press on the face of the station. The Patient Stations shall provide a visual indication of the auxiliary input status being set.
- o. Patient Stations shall have a status LED to indicate call and communication status.
- p. Each Patient Station button shall have a dedicated LED to indicate that the button has been pressed or is actively indicating a call. Patient Stations using a single LED to indicate the pressing of any button will not be accepted.
- q. Patient Stations shall support a staff follow mode that, when activated, alerts staff to calls from other stations by an audible tone at the station in their current location. The staff follow tone shall match the tone of the incoming call priority.
- r. Patient Stations shall NOT have DIP switches that require manual setting by field personnel. Each Patient Station shall have a preconfigured identification number that specifies the station type automatically. Stations utilizing manual DIP switches shall not be considered.
- s. Patient Stations shall be hot swappable and not require system shutdown or removal of power prior to replacement.
- t. Patient Stations shall support simultaneous input of pillow speaker and bed. If either connection is removed, audio must automatically transfer to the remaining device or to the on-board station speaker.
- u. Volume levels for each Patient Station shall be adjustable on a station-by-station basis. Universal settings, or settings that affect an entire wing or floor, shall not be accepted.
- v. All Patient Stations shall be supervised.
- W. Each Patient Station shall connect to the System wiring via a single RJ-45 connector. All connections to television and light controllers shall be via removable lever connectors providing simple, hot swappable serviceability.

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- X. Patient Stations shall provide on-board lighting to provide visibility in dark rooms.
- N. Distribution System: Refer to Specification Sections 27 11 00, Structured TIP Communications Cables; 27 11 00, TIP Communications Interface and Equipment Rooms Fittings and 27 15 00, HORIZONTAL and Vertical TIP Communications Cabling for additional specific TIP wire and cable standards and installation requirements used to install the Facility's TIP network.
1. In addition to the TIP provided under the aforementioned Specification Sections, the contractor shall provide the following additional TIP installation and testing requirements, provide the following minimum additional System TIP requirements, cables & interconnections:
 - a. Each wire and cable used in the System shall be specifically OEM certified by tags on each reel and recommended and approved for installation in the Facility.
 - b. The Contractor shall provide the RE a 610 mm (2 foot) sample of each wire and/or cable actually employed in the System and each certification tag for approval before continuing with the installation as described herein.
 - c. Fiberoptic Cables: Refer to Specification Section 27 15 00, Horizontal and Vertical TIP Communications Cabling; Paragraph 2.4.C12.d. Fiberoptic Cables - for minimum technical standards and requirements for additional System cables.
 - d. Copper Cables: Refer to Specification Section 27 15 00, Horizontal and Vertical TIP Communications Cabling; Paragraph 2.4.C12.c. Copper Cables - for minimum technical standards and requirements for additional System voice and data cables.
 - e. Line Level Audio and Microphone Cable:
 - 1) Line level audio and microphone cable for inside racks and conduit.
 - 2) Shielded, twisted pair Minimum 22AWG, stranded conductors and 24AWG drain wire with overall jacket.
 - f. Speaker Level Audio (70.7Volt RMS):
 - 1) For use with 70.7V speaker circuits.
 - 2) 18AWG stranded pair, minimum.
 - g. All cabling shall be plenum rated.
 - h. Provide one (1) spare 1,000 foot roll of approved System (not microphone) cable only.
 2. Raceways, Back Boxes and conduit:
 - a. In addition to the Raceways, Equipment Room Fittings provided under Specification Sections 27 15 00 TIP Communication Room Fittings and 27 15 00 - TIP Communications Horizontal and Vertical Cabling, provide the following additional TIP raceway and fittings:
 - b. Each raceway that is open top, shall be: UL certified for telecommunications systems, partitioned with metal partitions in order to comply with NEC Parts 517 & 800 to "mechanically separate telecommunications systems of different service, protect the installed cables from falling out when vertically mounted and allow junction boxes to be attached to the side to interface "drop" type conduit cable feeds.
 - c. Intercommunication System cable infrastructure: EMT or in J-hooks above accessible ceilings, 24 inches on center.
 - d. Junction boxes shall be not less than 2-1/2 inches deep and 6 inches wide by 6 inches long.

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- e. Flexible metal conduit is prohibited unless specifically approved by 0050P3B.
- f. System Conduit:
 - 1) The PA system is NFPA listed as Emergency / Public Safety Communication System which requires the entire system to be installed in a separate conduit system.
 - 2) The use of centralized mechanically partitioned wireways may be used to augment main distribution conduit on a case by case basis when specifically approved by VA Headquarters (0050P3B).
 - 3) Conduit Sleeves:
 - a) The AE has made a good effort to identify where conduit sleeves through full-height and fire rated walls on the drawings, and has instructed the electrician to provide the sleeves as shown on the drawings.
 - b) While the sleeves shown on the drawings will be provided by others, the contractor is responsible for installing conduit sleeves and fire-proofing where necessary. It is often the case, that due to field conditions, the nurse-call cable may have to be installed through an alternate route. Any conduit sleeves required due to field conditions or those omitted by the engineer shall be provided by the cabling contractor.
- g. Device Back Boxes:
 - 1) Furnish to the electrical contractor all back boxes required for the PA system devices.
 - 2) The electrical contractor shall install the back boxes as well as the system conduit. Coordinate the delivery of the back boxes with the construction schedule.
- 3. UPS:
 - a. Provide a backup battery or a UPS for the System to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of 30 minutes.
 - b. The Nurse Call Contractor shall not make any attachments or connection to the telephone system until specifically directed to do so, in writing, by the RE.
 - c. Provide UPS for all active system components including but not limited to:
 - 1) System Amplifiers.
 - 2) Microphone Consoles.
 - 3) Telephone Interface Units.
 - 4) TER, TR & Headend Equipment Rack(s).
- O. Corridor Lights:
 - a. Corridor (dome) and zone lights provide bright, easy-to-see visual annunciation that speeds response time and increases caregiver efficiency. These devices are typically installed in corridors and outside patient rooms to provide staff with a visual cue as to the origin of a call placed on the system.
 - b. Corridor (dome) lights operate in a similar fashion to annunciator panels or staff consoles: the light color and flash rate indicates the type and priority of the call. Models are available with one, two, or four sections.
 - c. Each Corridor Light shall utilize Light Emitting Diodes (LED) for displaying colors. Corridor Lights utilizing incandescent bulbs shall not be accepted.
 - d. Corridor and Zone Lights shall be available in one, two, or four

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- sections.
- e. To maintain aesthetics, reduce obstruction, and limit risk of damage to devices, the maximum size of each Corridor Light shall not be greater than 5 inches in length, nor shall it protrude more than 3.5" from the mounted surface.
 - f. Each Corridor Light section shall be capable of indicating in excess of eight Owner-selected configurable colors. Corridor Lights requiring more than four sections to provide this many colors shall not be acceptable.
 - g. To allow for maximum flexibility, the Corridor Light shall be configurable via programming to allow multiple sections of a single light to illuminate and/or flash the same color for higher priority calls.
 - h. Corridor Lights shall be able to match most existing Corridor Light schemes via programming. Systems with corridor light schemes that are not able to match existing systems will not be accepted.
 - i. Any corridor lights requiring the replacement of filter caps or lenses to obtain facility-requested corridor light colors for any priority shall not be accepted.
 - j. Corridor Light shall be supervised and provide a diagnostic indication of room status to prevent maintenance personnel from disrupting patients.

P. Annunciators:

- a. The Annunciator is a primary point of contact among users of the system. It operates as both a user interface and a communications device that sends and receives data and audio signals over the IP network.
- b. As a user interface, the Annunciator alpha-numerically displays incoming calls from stations and connected healthcare equipment, and provides a means for the operator to prioritize and respond to selected events. As an audio device, it provides audible signaling functions and facilitates two-way full-duplex staff/patient and staff/staff communications.
- c. The Annunciator shall provide visual identification of the calling station(s) including:
 - 1. Room number
 - 2. Bed identification
 - 3. Priority or event type
 - 4. Time of event
 - 5. Elapsed time (duration)
 - 6. Staff presence
 - 7. Service tasks associated to the room or bed
- d. The Annunciator shall be IP-based, utilizing power over Ethernet (PoE) and Voice over IP technology.
- e. The Annunciator shall support hot swappable replacement and shall not require reprogramming.
- f. Annunciator audible annunciation shall indicate priority level. Incoming calls shall be displayed on the color display in the colors for their associated priority levels.
- g. The Annunciator shall have a high definition, 7" capacitive touch backlit color LCD screen.
- h. The Annunciator touch screen display shall support the ability to scroll, touch, and swipe for navigation and user interaction.
- i. The touch screen shall utilize programmable soft keys as opposed to a mechanical dial/touchpad. Devices requiring hardened buttons to provide operation shall not be accepted.

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- j. The Annunciator shall support private audio conversations utilizing a handset or headset.
- k. Intercom audio between the Annunciator and any station in the System shall be full duplex. Systems providing only one-way (half-duplex) audio shall not be accepted.
- l. The Annunciator shall connect to the nurse call LAN/WAN utilizing CAT5/5e/6 cable and powered Ethernet. No separate power supply or wiring shall be used.
- m. The call pending screen on the Annunciator shall allow five calls to be visible at a time and provide a simple scrolling function to view additional calls when more than six pending calls are present. Pending calls shall be displayed in priority order regardless of the order in which they are received.
- n. The user shall have the ability to adjust the volume of the Annunciator incoming call tones.
- o. The Annunciator shall support a "nighttime" mode which will automatically reduce the alert tone volumes when active.
- p. Owner shall be able to make available or remove selected functions/buttons from the Annunciator screens where selected functions are not to be used and to simplify operation. Functions/buttons that can be removed include Audio Page, Swing/Capture/Share and volume adjustments.
- q. Owner shall be able to make available or password protect selected functions/buttons from the Annunciator where functions are to be restricted to approved users. Functions/buttons that can be restricted include Audio Page, Swing/Capture/Share, Reminder Clear and volume adjustments.
- r. The Annunciator shall support the ability to override full duplex mode to eliminate background noise at the nurse station while communicating with patient rooms.
- s. The Annunciator shall be able to call any other audio device on the same nurse call network with full duplex audio.
- t. The Annunciator shall be able to receive calls from external sources through the facility's PBX.
- u. Annunciators shall be programmable to receive and display selected call priorities from desired areas, or to delay selected calls for a programmable interval.
- v. Annunciators shall have the ability to adjust independent talk and listen volume levels via easy-to-use touchscreen controls. These settings shall be adjustable on a room-by-room basis. Systems using group or zone-wide audio adjustments shall not be accepted.
- w. The Annunciator shall allow a user to create a service task identifying a patient's specific request.
- x. A service task shall allow a choice of up to three user-specified levels of staff which can be associated with the task.
- y. The Annunciator shall provide for up to 21 user-specified service request soft keys.
- z. The Annunciator shall allow up to three simultaneous services to be selected for a single service task.
- aa. A service task shall illuminate the dome light with the appropriate level of staff response required (e.g. Red=nurse, Amber=Nurse Assistant, Green=Aide) at the location where the service will be delivered.

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- bb. A service task shall be able to be created without requiring an audio connection to the location.
 - cc. The Annunciator shall display service tasks created from mobile devices.
 - dd. The Annunciator shall display service task status, identifying those that have been accepted by a mobile device.
 - ee. The Annunciator shall display a timeout when the user has exceeded a specified time and identify the task as overdue.
 - ff. The Annunciator shall display overdue tasks.
 - gg. The Annunciator shall interact with supplemental (PC) display to synchronize coverage changes made on the console with a separate supplemental display (Unite View).
- Q. Switches & Gateways:
- a. All control equipment shall be IP-based, utilizing IP Switches and gateways for connection to room devices. These devices shall make up Nurse Call LAN/WAN. The controller equipment shall mount in a standard 19" rack to be shared with the facility's IT equipment or shall mount in an independent rack. The IP switches and gateways shall have power supplies to support all field devices internally. Systems using a proprietary enclosure/card cage for central equipment and/or requiring power supplies apart from the control equipment shall not be accepted.
 - b. IP Switches shall be networked, allowing all units/floors of a facility to connect as a single System. Each nurse call system shall connect to the hospital's network via a software bridge that isolates the hospital network from the nurse call network. This connection will provide connectivity to supplemental features such as display screens, an ADT system, wireless telephones, pocket pagers, wireless Voice over IP devices, and a reporting database.
- R. Call Cords:
- a. Provide call cords as required. The call cord shall have a heavy duty, molded, .25" connector, a flexible PVC jacketed cable, and a molded, flame retardant, ABS switch housing. The switch shall be the momentary contact type. The cord shall be <8'> in length, have an integrated sheet clip, and be suitable for ethylene oxide sterilization.
 - b. Call Cords shall be of a sealed design with a smooth shape and minimal crevices to allow for easy, comprehensive cleaning to assist in keeping infectious contaminants out of the pendant and reduce the potential for cross contamination.
 - c. An optional call cord shall be available providing a call assurance LED indicating to the patient a call has been placed.
- R. Pillow Speakers:
- a. Provide one (1) pillow speaker for each Single Patient Station and two (2) pillow speakers for each Dual Patient Station. The pillow speakers shall have an 18-pin, durable plug that can withstand accidental removal from station plug without damage to pillow speaker or patient station. The housing shall contain the nurse call button, a speaker, and buttons for TV volume control and channel control in a molded, flame-retardant, ABS housing.

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The cord shall be 8' in length and have an integrated sheet clip.

- b. Optional 37-pin pillow speakers may be used to plug into 37-pin receptacles, either on the patient stations or on a separate device.

PART 3 - EXECUTION

3.1 PROJECT MANAGEMENT

- A. Assign a single project manager to this project who will serve as the point of contact for the Owner, the General Contractor, and the Engineer.
- B. The Contractor shall be proactive in scheduling work at the hospital, specifically the Contractor will initiate and maintain discussion with the general contractor regarding the schedule for ceiling cover up and install cables to meet that schedule.
- C. Contact the Office of Telecommunications, Special Communications Team (0050P2B) at (301) 734-0350 to have a VA Certified Telecommunications COTR assigned to the project for telecommunications review, equipment and system approval and co-ordination with VA's Spectrum Management and OCIS Teams.

3.2 COORDINATION WITH OTHER TRADES

- A. Coordinate with the cabling contractor the location of the TV faceplate and the faceplate opening for the nurse call TV control jack.
- B. Coordinate with the cabling contractor the location of TIP equipment in the **TER, TCR, PCR, SCC, ECR, STRs, NSS, and TCOs in order to connect to the TIP cable network that was installed as a part of Section Specification 27 11 00. Contact the RE immediately, in writing, if additional location(s) are discovered to be activated that was not previously provided.**
- C. Before beginning work, verify the location, quantity, size and access for the following:
 1. Isolated ground AC power circuits provided for systems.
 2. Primary, emergency and extra auxiliary AC power generator requirements.
 3. Junction boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for the systems.
 4. System components installed by others.
 5. Overhead supports and rigging hardware installed by others.
- D. Immediately notify the Owner, GC and Consultant(s) in writing of any discrepancies.

3.3 NEEDS ASSESSMENT

Provide a one-on-one meeting with the particular nursing manager of each unit affected by the installation of the new nurse call/code blue system. Review the floor plan drawing, educate the nursing manager with the functions of the equipment that is being provided and gather details specific to the individual units; coverage and priorities of calls; staffing patterns; and other pertinent details that will affect system programming and training.

3.4 INSTALLATION

- A. General:
 1. Execute work in accordance with National, State and local codes, regulations and ordinances.
 2. Install work neatly, plumb and square and in a manner consistent with standard industry practice. Carefully protect work from dust,

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- paint and moisture as dictated by site conditions. The Contractor will be fully responsible for protection of his work during the construction phase up until final acceptance by the Owner.
3. Install equipment according to OEM's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by OEM for correct assembly and installation.
 4. Secure equipment firmly in place, including receptacles, speakers, equipment racks, system cables, etc.
 - a. All supports, mounts, fasteners, attachments and attachment points shall support their loads with a safety factor of at least 5:1.
 - b. Do not impose the weight of equipment or fixtures on supports provided for other trades or systems.
 - c. Any suspended equipment or associated hardware must be certified by the OEM for overhead suspension.
 - d. The Contractor is responsible for means and methods in the design, fabrication, installation and certification of any supports, mounts, fasteners and attachments.
 5. Finishes for any exposed work such as plates, racks, panels, speakers, etc. shall be approved by the Architect, Owner and TVE 0050P3B.
 6. Coordinate cover plates with field conditions. Size and install cover plates as necessary to hide joints between back boxes and surrounding wall. Where cover plates are not fitted with connectors, provide grommets holes in size and quantity required. Do not allow cable to leave or enter boxes without cover plates installed.
 7. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone and data equipment, systems, and service.
 8. Color code all distribution wiring to conform to the Nurse Call Industry Standard, EIA/TIA, and this document, whichever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance.
 9. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with RE regarding a suitable circuit location prior to bidding.
 10. Product Delivery, Storage and Handling:
 - a. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The RE may inventory the cable, patch panels, and related equipment.
 - b. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the RE.
 11. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
 12. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.

B. Equipment Racks/Cabinets:

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1. Fill unused equipment mounting spaces with blank panels or vent panels. Match color to equipment racks/cabinets.
 2. Provide security covers for all devices not requiring routine operator control.
 3. Provide vent panels and cooling fans as required for the operation of equipment within the OEM' specified temperature limits. Provide adequate ventilation space between equipment for cooling. Follow manufacturer's recommendations regarding ventilation space between amplifiers.
 4. Provide insulated connections of the electrical raceway to equipment racks.
 5. Provide continuous raceway/conduit with no more than 40% fill between wire troughs and equipment racks/cabinets for all non-plenum-rated cable. Ensure each system is mechanically separated from each other in the wireway.
 6. Ensure a minimum of 36 inches around each cabinet and/or rack to comply with OSHA Safety Standards. Cabinets and/or Racks installed side by side - the 36" rule applies to around the entire assembly
- C. Distribution Frames.
1. A new stand-alone (i.e., self supporting, free standing) PA rack/frame may be provided in each TR to interconnect the TCR, PCR, SCC, NS, STRs & ECRs. Rack/frames shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The PA riser cable shall be sized to satisfy all voice/digital requirements plus not less than 50% spare (growth) capacity in each TR which includes a fiber optic backbone.
 2. The frames/racks shall be connected to the TER/MCR system ground.
- D. Wiring Practice - in addition to the MANDATORY infrastructure requirements outlined in VA Construction Specifications 27 11 00 - TIP Communications Rooms Fittings and 27 15 00 - TIP Horizontal and Vertical Communicators Cabling, the following additional practices shall be adhered to:
1. Comply with requirements for raceways and boxes specified in Division 26 Section "Raceway and Boxes for Electrical Systems."
 2. Execute all wiring in strict adherence to the National Electrical Code, applicable local building codes and standard industry practices.
 3. Wiring shall be classified according to the following low voltage signal types:
 - a. Balanced microphone level audio (below -20dBm) or Balanced line level audio (-20dBm to +30dBm)
 - b. 70V audio speaker level audio.
 - c. Low voltage DC control or power (less than 48VDC)
 4. Where raceway is to be EMT (conduit), wiring of differing classifications shall be run in separate conduit. Where raceway is to be an enclosure (rack, tray, wire trough, utility box) wiring of differing classifications which share the same enclosure shall be mechanically partitioned and separated by at least four (4) inches. Where Wiring of differing classifications must cross, they shall cross perpendicular to one another.
 5. Do not splice wiring anywhere along the entire length of the run. Make sure cables are fully insulated and shielded from each other and from the raceway for the entire length of the run.
 6. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.

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7. Replace the entire length of the run of any wire or cable that is damaged or abraided during installation. There are no acceptable methods of repairing damaged or abraided wiring.
8. Use wire pulling lubricants and pulling tensions as recommended by the OEM.
9. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
10. Do not use tape-based or glue-based cable anchors.
11. Ground shields and drain wires to the Facility's signal ground system as indicated by the drawings.
12. Field wiring entering equipment racks shall be terminated as follows:
 - a. Provide OEM directed service loops at harness break-outs and at plates, panels and equipment. Loops should be sufficient to allow plates, panels and equipment to be removed for service and inspection.
 - b. Line level and speaker level wiring may be terminated inside the equipment rack using specified terminal blocks (see "Products.") Provide 15% spare terminals inside each rack. Microphone level wiring may only be terminated at the equipment served.
 - c. If specified terminal blocks are not designed for rack mounting, utilize $\frac{3}{4}$ " plywood or $\frac{1}{8}$ " thick aluminum plates/blank panels as a mounting surface. Do not mount on the bottom of the rack.
 - d. Employ permanent strain relief for any cable with an outside diameter of 1" or greater.
13. Use only balanced audio circuits unless noted otherwise directed and indicated on the drawings.
14. Make all connections as follows:
 - a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
 - b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
 - c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
 - d. Wire nuts, electrical tape or "Scotch Lock" connections are not acceptable for any application.
15. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.
16. Wires or cables **previously approved** to be installed outside of conduit, cable trays, wireways, cable duct, etc:
 - a. Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.
 - b. Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.
 - c. Closer wire or cable fastening intervals may be required to prevent sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls,

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and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.

- d Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets, etc.) may, when specifically authorized by the RE, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.
 - e Completely test all of the cables after installation and replace any defective cables.
 - f Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.
- E. Cable Installation - Cable Installation - In addition to the **MANDATORY** infrastructure requirements outlined in VA Construction Specifications 27 10 00 - Structured TIP Communications Cabling, 27 11 00 - TIP Communications Rooms and Fittings and 27 15 00 - TIP Communications Horizontal and Vertical Cabling and the following additional practices shall be adhered too:
1. Support cable on maximum 2'-0" centers. Acceptable means of cable support are cable tray, j-hooks, and bridal rings. Velcro wrap cable bundles loosely to the means of support with plenum rated Velcro straps. Plastic tie wraps are not acceptable as a means to bundle cables.
 2. Run cables parallel to walls.
 3. Install maximum of 10 cables in a single row of J-hooks. Provide necessary rows of J-hooks as required by the number of cables.
 4. Do not lay cables on top of light fixtures, ceiling tiles, mechanical equipment, or ductwork. Maintain at least 2'-0" clearance from all shielded electrical apparatus.
 5. All cables shall be tested after the total installation is fully complete. All test results are to be documented. All cables shall pass acceptable test requirements and levels. Contractor shall remedy any cabling problems or defects in order to pass or comply with testing. This includes the re-pull of new cable as required at no additional cost to the Owner.
 6. Ends of cables shall be properly terminated on both ends per industry and OEM's recommendations.
 7. Provide proper temporary protection of cable after pulling is complete before final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie wrap up off of the floor until you are ready to terminate.
 8. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.
 9. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.
 10. Bundle, lace, and train conductors to terminal points without exceeding OEM's limitations on bending radii. Install lacing bars and distribution spools.

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11. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used.
 12. Cable shall not be run through structural members or be in contact with pipes, ducts, or other potentially damaging items.
 13. Separation of Wires: (REFER TO RACEWAY INSTALLATION) Separate speaker-microphone, line-level, speaker-level, and power wiring runs. Install in separate raceways or, where exposed or in same enclosure, separate conductors at least 12 inches apart for speaker microphones and adjacent parallel power and telephone wiring. Separate other intercommunication equipment conductors as recommended by equipment manufacturer.
 14. Serve all cables as follows:
 - a. Cover the end of the overall jacket with a 1" (minimum) length of transparent heat-shrink tubing. Cut unused insulated conductors 2" (minimum) past the heat-shrink, fold back over jacket and secure with cable-tie. Cut unused shield/drain wires 2" (minimum) past the Heatshrink and serve as indicated below.
 - b. Cover shield/drain wires with heat-shrink tubing extending back to the overall jacket. Extend tubing ¼" past the end of unused wires, fold back over jacket and secure with cable tie.
 - c. For each solder-type connection, cover the bare wire and solder connection with heat-shrink tubing.
- F. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for Nurse Call and/or Code Blue circuits shall be stenciled using **laser**.
1. Cable and Wires (Hereinafter referred to as "Cable"): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System "Record Wiring Diagrams."
 2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or Bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
 - a. Clearly, consistently, logically and permanently mark switches, connectors, jacks, relays, receptacles and electronic and other equipment.
 - b. Engrave and paint fill all receptacle panels using 1/8" (minimum) high lettering and contrasting paint.
 - c. For rack-mounted equipment, use engraved Lamacoid labels with white 1/8" (minimum) high lettering on black background. Label the front and back of all rack-mounted equipment.
 3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
 4. Termination Hardware: The Contractor shall label TCOs and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams."
 5. Where multiple pieces of equipment reside in the same rack group, clearly and logically label each indicating to which room, channel, receptacle location, etc. they correspond.
 6. Permanently label cables at each end, including intra-rack connections. Labels shall be covered by the same, transparent heat-shrink tubing covering the end of the overall jacket. Alternatively,

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- computer generated labels of the type which include a clear protective wrap may be used.
7. Contractor's name shall appear no more than once on each continuous set of racks. The Contractor's name shall not appear on wall plates or portable equipment.
 8. Ensure each OEM supplied item of equipment has appropriate UL Labels / Marks for the service the equipment is performed permanently attached / marked to a non-removal board in the unit. EQUIPMENT INSTALLED NOT BEARING THESE UL MARKS WILL NOT BE ALLOWED TO BE A PART OF THE SYSTEM. THE CONTRACTOR SHALL BEAR ALL COSTS REQUIRED TO PROVIDE REPLACEMENT EQUIPMENT WITH APPROVED UL MARKS.
- G. Conduit and Signal Ducts: When the Contractor and/or OEM determines additional system conduits and/or signal ducts are required in order to meet the system minimum performance standards outlined herein, the contractor shall provide these items as follows:
1. Conduit:
 - a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weather heads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed.
 - b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow Nurse Call and/or Code Blue cables to be installed in partitioned cable tray with voice cables may be granted in writing by the RE if requested). Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.
 - c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
 - d. When "interduct" flexible cable protective systems is specifically authorized to be provided for use in the System, it's installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
 - e. Conduit fill (including GFE approved to be used in the system) shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.
 - f. Ensure that Critical Care Nurse Call and/or Code Blue Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.
 2. Signal Duct, Cable Duct, or Cable Tray:
 - a. The Contractor shall use GFE signal duct, cable duct, and/or cable tray, when identified and approved by the RE.
 - b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops

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or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.

- c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The RE shall approve width and height dimensions.
- d. All cable junctions and taps shall be accessible. Provide an 8" X 8" X 4" (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible

3.5 PROTECTION OF NETWORK DEVICES

- A. Contractor shall protect network devices during unpacking and installation by wearing manufacturer approved electrostatic discharge (ESD) wrist straps tied to chassis ground. The wrist strap shall meet OSHA requirements for prevention of electrical shock, should technician come in contact with high voltage.

3.6 CUTTING, CLEANING AND PATCHING

- A. It shall be the responsibility of the contractor to keep their work area clear of debris and clean area daily at completion of work.
- B. It shall be the responsibility of the contractor to patch and paint any wall or surface that has been disturbed by the execution of this work.
- C. The Contractor shall be responsible for providing any additional cutting, drilling, fitting or patching required that is not indicated as provided by others to complete the Work or to make its parts fit together properly.
- D. The Contractor shall not damage or endanger a portion of the Work or fully or partially completed construction of the Owner or separate contractors by cutting, patching or otherwise altering such construction, or by excavation. The Contractor shall not cut or otherwise alter such construction by the Owner or a separate contractor except with written consent of the Owner and of such separate contractor; such consent shall not be unreasonably withheld. The Contractor shall not unreasonably withhold from the Owner or a separate Contractor the Contractor's consent to cutting or otherwise altering the Work.
- E. Where coring of existing (previously installed) concrete is specified or required, including coring indicated under unit prices, the location of such coring shall be clearly identified in the field and the location shall be approved by the Project Manager prior to commencement of coring work.

3.7 FIREPROOFING

- A. Where Nurse Call and/or Code Blue wires, cables and conduit penetrate fire rated walls, floors and ceilings, fireproof the opening.
- B. Provide conduit sleeves (if not already provided by electrical contractor) for cables that penetrate fire rated walls and Telecommunications Rooms floors and ceilings. After the cabling installation is complete, install fire proofing material in and around all conduit sleeves and openings. Install fire proofing material thoroughly and neatly. Seal all floor and ceiling penetrations.
- C. Use only materials and methods that preserve the integrity of the fire stopping system and its rating.

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- D. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.
- E. Use approved fireproofing tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (one inch) into each duct.
- F. Secure the tape in place by a random wrap of glass cloth tape.

3.8 GROUNDING

- A. Ground Nurse Call and/or Code Blue cable shields and equipment to eliminate shock hazard and to minimize ground loops, commonmode returns, noise pickup, cross talk, and other impairments as specified in CFM Division 27, Section 27 05 26 - Grounding and Bonding for Communications Systems.
- B. Facility Signal Ground Terminal: Locate at main room or area signal ground within the room (i.e. head end and telecommunications rooms) or area(s) and indicate each signal ground location on the drawings.
- C. Extend the signal ground to inside each equipment cabinet and/or rack. Ensure each cabinet and/or rack installed item of equipment is connected to the extended signal ground. Isolate the signal ground from power and major equipment grounding systems.
- D. When required, install grounding electrodes as specified in CFM Division 26, Section 26 05 26 -Grounding and Bonding for Electrical Systems.
- E. Do not use "3rd or 4th" wire internal electrical system conductors for communications signal ground.
- F. Do not connect the signal ground to the building's external lightning protection system.
- G. Do Not "mix grounds" of different systems.
- H. Insure grounds of different systems are installed as to not violate OSHA Safety and NEC installation requirements for protection of personnel.

PART 4 - TESTING / GUARANTY / TRAINING

4.1 SYSTEM LISTING

The Nurses Call System is NFPA listed as an "Emergency" Communication system. Where Code Blue signals are transmitted, that listing is elevated to "Life Support/Safety." Therefore, the following testing and guaranty provisions are the minimum to be performed and provided by the contractor and Warranted by the OEM.

4.2 PROOF OF PERFORMANCE TESTING

- A. Intermediate Testing:
 1. After completion of 30 - 40% of the installation of a head end cabinet(s) **and interconnection to the corresponding System Patient Head Wall Units** and equipment, one master stations, local and remote stations, treatment rooms, and prior to any further work, this portion of the system must be pretested, inspected, and lcertified. Each item of installed equipment shall be checked to ensure appropriate UL Listing and Certification Labels are affixed as required by NFPA -Life Safety Code 101-3.2 (a) & (b), UL Nurse Call Standard 1069 and JCHCO evaluation guidelines, and proper installation practices are followed. The intermediate test shall include a full operational test.

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2. All inspections and tests shall be conducted by an OEM-certified contractor representative and witnessed by TVE-0050P3B if there is no local Government Representative that processes OEM and VA approved Credentials to inspect and certify the system. The results of the inspection will be officially recorded by the Government Representative and maintained on file by the RE, until completion of the entire project. The results will be compared to the Acceptance Test results. An identical inspection may be conducted between the 65 - 75% of the system construction phase, at the direction of the RE.

B. Pretesting:

1. Upon completing installation of the Nurse Call and/or Code Blue System, the Contractor shall align, balance, and completely pretest the entire system under full operating conditions.
2. Pretesting Procedure:
 - a. During the System Pretest the Contractor shall verify (utilizing approved test equipment) that the System is fully operational and meets all the System performance requirements of this standard.
 - b. The Contractor shall pretest and verify that all PSM System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. At a minimum, each of the following locations shall be fully pretested:
 - 1) Central Control Cabinets.
 - 2) Nurse Control Stations.
 - a) Master Stations
 - b) Patient Stations
 - c) Staff Stations
 - d) Emergency Stations
 - e) Code Blue Stations
 - 3) Dome Lights.
 - a) Patient Rooms
 - b) Corridors
 - c) Intersectional
 - 4) STRs
 - 5) Local and Remote Enunciation Panels (code blue).
 - 6) Electrical Supervision Panels/Functions/locations.
 - 7) All Networked locations.
 - 8) System interface locations (i.e. wireless, PA, telephone, etc.).
 - 9) System trouble reporting.
 - 10) System electrical supervision.
 - 11) UPS operation.
 - 12) Primary / Emergency AC Power Requirements
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the RE.

C. Acceptance Test:

1. After the Nurse Call and/or Code Blue System has been pretested and the Contractor has submitted the pretest results and certification to the RE, then the Contractor shall schedule an acceptance test date and give the RE 15 working days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a TVE 0050P3B and OEM certified

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- representatives. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety / Critical Service compliance. The tests shall verify that the total System meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed System does comply with all requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System that precludes completion of system testing, and which cannot be repaired in four (4) hours, shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to affect repairs shall cause the entire System to be declared unacceptable.
 3. Retesting of the entire System shall be rescheduled at the convenience of the Government and costs borne by the Contractor at the direction of the SRE.
- D. Acceptance Test Procedure:
1. Physical and Mechanical Inspection:
 - a. The TVE 0050P3B Representative will tour all major areas where the Nurse Call and/or Code Blue System and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.
 - b. The System diagrams, record drawings, equipment manuals, TIP Auto CAD Disks, intermediate, and pretest results shall be formally inventoried and reviewed.
 - c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.
 2. Operational Test:
 - a. After the Physical and Mechanical Inspection, the central terminating and nurse call master control equipment shall be checked to verify that it meets all performance requirements outlined herein. A spectrum analyzer and sound level meter may be utilized to accomplish this requirement.
 - b. Following the central equipment test, a pillow speaker (or on board speaker) shall be connected to the central terminating and nurse call master control equipment's output tap to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.
 - c. The distribution system shall be checked at each interface, junction, and distribution point, first, middle, and last intersectional, room, and bed dome light in each leg to verify that the nurse call distribution system meets all system performance standards.
 - d. Each MATV outlet that is controlled by a nurse call pillow speaker shall be functionally tested at the same time utilizing the Contractor's approved hospital grade HDTV receiver and TV remote control cable.

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- e. The RED system and volume stepper switches shall be checked to insure proper operation of the pillow speaker, the volume stepper and the RED system (if installed).
 - f. Additionally, each installed emergency, patient, staff, duty, panic station, intersectional, room, and bed dome light, power supply, code one, and remote annunciator panels shall be checked insuring they meet the requirements of this specification.
 - g. Once these tests have been completed, each installed sub-system function shall be tested as a unified, functioning and fully operating system. The typical functions are: nurse follower, three levels of emergency signaling (i.e. flashing red emergency, flashing white patient emergency, flashing white or combination lights for staff emergency, separate flashing code blue), minimum of 10 minutes of UPS operation, memory saving, minimum of ten station audio paging, canceling emergency calls at each originating station only, and storage and prioritizing of calls.
 - h. Individual Item Test: The TVE 0050P3B Representative will select individual items of equipment for detailed proof of performance testing until 100% of the System has been tested and found to meet the contents of this specification. Each item shall meet or exceed the minimum requirements of this document.
3. Test Conclusion:
- a. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with the RE. Any retesting to comply with these specifications will be done at the Contractor's expense.
 - b. If the System is declared unacceptable without conditions, all rescheduled testing expenses will be borne by the Contractor.
- E. Acceptable Test Equipment: The test equipment shall furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
- 1. Spectrum Analyzer.
 - 2. Signal Level Meter.
 - 3. Volt-Ohm Meter.
 - 4. Sound Pressure Level (SPL) Meter.
 - 5. Oscilloscope.
 - 6. Pillow Speaker Test Set (Pillow Speaker with appropriate load and cross connections in lieu of the set is acceptable).
 - 7. Patient Push Button Cord Test Set.
 - 8. Patient Bed with connecting multiple conductor cord.

4.3 WARRANTY

- A. Comply with FAR 52.246-21, except that warranty shall be as follows:
- B. Contractor's Responsibility:
 - 1. The Contractor shall warranty that all provided material and equipment will be free from defects, workmanship and will remain so for a period of one year from date of final acceptance of the System by the VA. The Contractor shall provide OEM's equipment warranty documents, to the RE (or Facility Contracting Officer if the Facility has taken possession of the building), that certifies each item of equipment installed conforms to OEM published specifications.

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2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. This contact capability shall be provided by the Contractor and OEM at no additional cost to the VA.
3. All Contractor maintenance and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and qualified OEM training certificates and OEM certification upon request.
4. Additionally, the Contractor shall accomplish the following minimum requirements during the two year guaranty period:
 - a. Response Time during the Two Year Guaranty Period:
 - 1) The RE (or Facility Contracting Officer if the system has been turned over to the Facility) is the Contractor's ONLY OFFICIAL reporting and contact official for nurse call system trouble calls, during the guaranty period.
 - 2) A standard work week is considered 8:00 A.M. to 5:00 P.M. or as designated by the RE (or Facility Contracting Officer), Monday through Friday exclusive of Federal Holidays.
 - 3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
 - a) A routine trouble call within one (1) working day of its report. A routine trouble is considered a trouble which causes a pillow speaker or cordset, one (1) master nurse control station, patient station, emergency station, or dome light to be inoperable.
 - b) Routine trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units, etc.) shall also be deemed as an emergency trouble call. The RE (or Facility Contracting Officer) shall notify the Contractor of this type of trouble call.
 - c) An emergency trouble call within four hours of its report. An emergency trouble is considered a trouble which causes a sub-system (ward), distribution point, terminal cabinet, or code one system to be inoperable at anytime.
 - 4) If a Nurse Call and/or Code Blue/ component failure cannot be corrected within four (4) hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate nurse call equipment. The alternate equipment/system shall be operational within a maximum of 20 hours after the four (4) hour trouble shooting time and restore the effected location operation to meet the System performance standards. If any sub-system or major system trouble cannot be corrected within one working day, the Contractor shall furnish and install compatible substitute equipment returning the System or sub-system to full operational capability, as described herein, until repairs are complete.
 - b. Required On-Site Visits during the Two Year Guaranty Period
 - 1) The Contractor shall visit, on-site, for a minimum of eight (8) hours, once every 12 weeks, during the guaranty period, to perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the System according the descriptions identified in this document.

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- 2) The Contractor shall arrange all Facility visits with the RE (or Facility Contracting Officer) prior to performing the required maintenance visits.
 - 3) Preventive maintenance shall be performed by the Contractor in accordance with the OEM's recommended practice and service intervals during non-busy time agreed to by the RE (or Facility Contracting Officer) and Contractor.
 - 4) The preventive maintenance schedule, functions and reports shall be provided to and approved by the RE (or Facility Contracting Officer).
 - 5) The Contractor shall provide the RE (or Facility Contracting Officer) a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the RE with sample copies of these reports for review and approval at the beginning of the Acceptance Test. The following reports are the minimum required:
 - a) The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this warranty period to RE (or Facility Contracting Officer) by the fifth (5th) working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.
 - b) The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.
 - 6) The RE (or Facility Contracting Officer) shall convey to the Facility Engineering Officer, two (2) copies of actual reports for evaluation.
 - a) The RE (or Facility Contracting Officer) shall ensure a copy of these reports is entered into the System's official acquisition documents.
 - b) The Facility Chief Engineer shall ensure a copy of these reports is entered into the System's official technical record documents.
- C. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use; accidents; other vendor, contractor, or owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the RE or Facility Contracting Officer in writing upon the discovery of these incidents. The RE or Facility Contracting Officer will investigate all reported incidents and render

4.4 TRAINING

- A. Provide thorough training of all nursing staff assigned to those nursing units receiving new networked nurse/patient communications equipment. This training shall be developed and implemented to address two different types of staff. Floor nurses/staff shall receive training from their perspective, and likewise, unit secretaries (or any person whose specific responsibilities include answering patient calls and

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dispatching staff) shall receive operational training from their perspective. A separate training room will be set up that allows this type of individualized training utilizing in-service training unit, prior to cut over of the new system.

B. Provide the following minimum training times and durations:

1. 16 hours prior to opening for nursing staff (in 4-hour increments) - split evenly over 3 weeks and day and night shifts. Coordinate schedule with Owner.
2. 8 hours during the opening week for nursing staff - both day and night shifts.
3. 8 hours for supervisors and system administrators.

5.1 ATTACHMENTS

A. The following items are required as a part of the system:

1. COTS Documents:

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CHECKLIST FOR SOFTWARE LICENSING AGREEMENTS
 (For use in commercial item acquisition [COTS] conforming to - FAR Part 12)

The Government may not be able to accept standard commercial licensing agreement without modification; <u>you must</u> negotiate terms and conditions so it is consistent with the FAR and the VAAR.		
Is the license (check all that apply):	Yes	No
Exclusive		
Non-exclusive		
Perpetual		
Limited term		
If limited term, state the period (months or years):		
If limited term, is there an automatic renewal provision?		
CPU based		
If CPU based, state number of machines and whether simultaneous use is permitted:		
Site license		
If site license, state the site/location:		
Network license		
Other basis (e.g., # of users, # of transactions, etc.) (state specifics)		
Applicable to only the current version (doesn't apply to future versions)		
Software maintenance included at no extra cost		
Allow for office relocation or transfer		
Allow copying for backup or archival purpose		
Allow no cost copy at disaster recovery site		
Restricted on Use: (see note below)		
Restricted on the processing of data by or for user's subsidiaries and affiliates		
Restricted on processing of third party data (or use in service bureau)		
Restricted on network use		
Restricted on site and equipment limitations		
Restricted on number of users (e.g., cannot exceed # of users)		
Terms and Conditions that may need to be negotiated:	Yes	No
Does the license prohibit use of the software outside of the Government? If yes, this needs to be deleted/modified if other Government contractors need access to the software (as GFP) to fulfill obligations of their own contracts.		
Does license state that the software is Year 2000 compliant or include a Year 2000 warranty? If no, must ensure it is compliant per FAR 39 or include a Y2K warranty.		
Does the license state that it provides no warranties or guarantees of any kind? If yes, need to determine whether additional warranty would be in the best interest of the Government.		
Does the license warrant that the software does not contain any code (e.g., virus) that will disable the software, and if such code exists, that Licensor agrees to indemnify the licensee (user) for all damages suffered as a result of such code? If no, need to negotiate for such warranty.		
Does the license allow access to source code? If no, negotiate for access if software will be modified or customized for the Government's needs or if the Government intends to maintain the software itself.		
Does the license require Licensor to deposit source code in escrow account? If no and source code is needed, consider negotiating for this provision, and state what "release conditions" are.		
Does the license allow the Government to hold the rights to customized code and to the data that the software manipulates? If no, negotiate for the rights if the Government (customer) requires them.		
Does the license authorize us to copy user manuals for internal purposes? If no, negotiate for authorization if multiple copies must be made for our internal use or ensure that the vendor supplies adequate number of copies. May also negotiate for updated manuals at periodic intervals, e.g., with each major update.		
Does the license state that licensee modifications to the software void all warranties? If yes, ensure that the vendor still warrants the unmodified portions.		
Does the license include clauses that prohibit needed uses of software, restrict the use of output from the software, or inappropriately burden the operation of the computer facilities? If yes, need to negotiate better terms and conditions.		
Is the dispute clause in the license consistent with FAR 52.233-1, Disputes Clause? If no, then need to modify license to be consistent with FAR.		
Does the default clause in the license allow for the Government to terminate for convenience or for cause, consistent with FAR 52.212-4(l) or FAR 52.212-4(m)? If no, then need to modify license to be consistent with FAR Part 12 (not FAR Part 49).		

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**SECTION 28 05 00.01
COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY (FIRE ALARM)**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section, Common Work Results for Electronic Safety and Security (ESS), applies to all sections of Division 28.
- B. Furnish and install fully functional electronic safety and security cabling system(s), equipment and approved accessories in accordance with the specification section(s), drawing(s), and referenced publications. Capacities and ratings of cable and other items and arrangements for the specified items are shown on each system's required Bill of Materials (BOM) and verified on the approved system drawing(s). If there is a conflict between contract's specification(s) and drawings(s), the contract's specification requirements shall prevail.
- C. The Contractor shall provide a fully functional and operating ESS, programmed, configured, documented, and tested as required herein and the respective Safety and Security System Specification(s). The Contractor shall provide calculations and analysis to support design and engineering decisions as specified in submittals. The Contractor shall provide and pay all labor, materials, and equipment, sales and gross receipts and other taxes. The Contractor shall secure and pay for plan check fees, permits, other fees, and licenses necessary for the execution of work as applicable for the project. Give required notices; the Contractor will comply with codes, ordinances, regulations, and other legal requirements of public authorities, which bear on the performance of work.
- D. The Contractor shall provide an ESS, installed, programmed, configured, documented, and tested. The security system shall include but not limited to: physical access control, elevator control interface, video assessment and surveillance, video recording and storage, delayed egress, personal protection system, intercommunication system, fire alarm interface, and uninterruptible power supplies (UPS) interface. Operator training shall not be required as part of the Security Contractors scope and shall be provided by the Owner. The Security Contractor shall still be required to provide necessary maintenance and troubleshooting manuals as well as submittals as identified herein. The work shall include the procurement and installation of electrical wire and cables, the installation and testing of all system components. Inspection, testing, demonstration, and acceptance of equipment, software, materials, installation, documentation, and workmanship, shall be as specified herein. The Contractor shall provide all associated installation support, including the provision of primary electrical input power circuits.
- E. Repair Service Replacement Parts On-site service during the warranty period shall be provided as specified under "Emergency Service". The Contractor shall guarantee all parts and labor for a term of one (1) year, unless dictated otherwise in this specification from the acceptance date of the system as described in Part 5 of this Specification. The Contractor shall be responsible for all equipment, software, shipping, transportation charges, and expenses associated with the service of the system for one (1) year. The Contractor shall provide 24-hour telephone support for the software program at no additional charge to the owner. Software support shall include all software updates that occur during the warranty period.
- F. Section Includes:
 1. Description of Work for Electronic Security Systems,

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2. Electronic security equipment coordination with relating Divisions,
3. Submittal Requirements for Electronic Security,
4. Miscellaneous Supporting equipment and materials for Electronic Security
5. Electronic security installation requirements.

1.2 RELATED WORK

- A. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.
- B. Section 26 05 19 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.
- C. Section 26 05 33 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Requirements for infrastructure.
- D. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- E. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.
- F. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.

1.3 DEFINITIONS

- A. AGC: Automatic Gain Control.
- B. Basket Cable Tray: A fabricated structure consisting of wire mesh bottom and side rails.
- C. BICSI: Building Industry Consulting Service International.
- D. CCD: Charge-coupled device.
- E. Central Station: A PC with software designated as the main controlling PC of the security access system. Where this term is presented with initial capital letters, this definition applies.
- F. Channel Cable Tray: A fabricated structure consisting of a one-piece, ventilated-bottom or solid-bottom channel section.
- G. Controller: An intelligent peripheral control unit that uses a computer for controlling its operation. Where this term is presented with an initial capital letter, this definition applies.
- H. CPU: Central processing unit.
- I. Credential: Data assigned to an entity and used to identify that entity.
- J. DGP: Data Gathering Panel - component of the Physical Access Control System capable to communicate, store and process information received from readers, reader modules, input modules, output modules, and Security Management System.
- K. DTS: Digital Termination Service: A microwave-based, line-of-sight communications provided directly to the end user.
- L. EMI: Electromagnetic interference.
- M. EMT: Electric Metallic Tubing.
- N. ESS: Electronic Security System.
- O. File Server: A PC in a network that stores the programs and data files shared by users.
- P. GFI: Ground fault interrupter.
- Q. IDC: Insulation displacement connector.
- R. Identifier: A credential card, keypad personal identification number or code, biometric characteristic, or other unique identification entered as data into the entry-control database for the purpose of identifying an individual. Where this term is presented with an initial capital letter, this definition applies.
- S. I/O: Input/Output.
- T. Intrusion Zone: A space or area for which an intrusion must be detected and uniquely identified, the sensor or group of sensors assigned to

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- perform the detection, and any interface equipment between sensors and communication link to central-station control unit.
- U. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).
 - V. LAN: Local area network.
 - W. LCD: Liquid-crystal display.
 - X. LED: Light-emitting diode.
 - Y. Location: A Location on the network having a PC-to-Controller communications link, with additional Controllers at the Location connected to the PC-to-Controller link with RS-485 communications loop. Where this term is presented with an initial capital letter, this definition applies.
 - Z. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.
 - AA. M-JPEG: Motion - Joint Photographic Experts Group.
 - BB. MPEG: Moving picture experts group.
 - CC. NEC: National Electric Code
 - DD. NEMA: National Electrical Manufacturers Association
 - EE. NFPA: National Fire Protection Association
 - FF. NTSC: National Television System Committee.
 - GG. NRTL: Nationally Recognized Testing Laboratory.
 - HH. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).
 - II. PACS: Physical Access Control System; A system comprised of cards, readers, door controllers, servers and software to control the physical ingress and egress of people within a given space
 - JJ. PC: Personal computer. This acronym applies to the Central Station, workstations, and file servers.
 - KK. PCI Bus: Peripheral component interconnect; a peripheral bus providing a high-speed data path between the CPU and peripheral devices (such as monitor, disk drive, or network).
 - LL. PDF: (Portable Document Format.) The file format used by the Acrobat document exchange system software from Adobe.
 - MM. RCDD: Registered Communications Distribution Designer.
 - NN. RFI: Radio-frequency interference.
 - OO. RIGID: Rigid conduit is galvanized steel tubing, with a tubing wall that is thick enough to allow it to be threaded.
 - PP. RS-232: An TIA/EIA standard for asynchronous serial data communications between terminal devices. This standard defines a 25-pin connector and certain signal characteristics for interfacing computer equipment.
 - QQ. RS-485: An TIA/EIA standard for multipoint communications.
 - RR. Solid-Bottom or Non-ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.
 - SS. SMS: Security Management System - A SMS is software that incorporates multiple security subsystems (e.g., physical access control, intrusion detection, closed circuit television, intercom) into a single platform and graphical user interface.
 - TT. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.
 - UU. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.
 - VV. UPS: Uninterruptible Power Supply
 - WW. UTP: Unshielded Twisted Pair

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XX. Workstation: A PC with software that is configured for specific limited security system functions.

1.4 QUALITY ASSURANCE

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Contractor Qualification:
1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Security Management System's (PACS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within 60 miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The COR reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.
 2. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.
 3. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination and testing.
- D. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

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1.5 GENERAL ARRANGEMENT OF CONTRACT DOCUMENTS

- A. The Contract Documents supplement to this specification indicates approximate locations of equipment. The installation and/or locations of the equipment and devices shall be governed by the intent of the design; specification and Contract Documents, with due regard to actual site conditions, recommendations, ambient factors affecting the equipment and operations in the vicinity. The Contract Documents are diagrammatic and do not reveal all offsets, bends, elbows, components, materials, and other specific elements that may be required for proper installation. If any departure from the contract documents is deemed necessary, or in the event of conflicts, the Contractor shall submit details of such departures or conflicts in writing to the owner or owner's representative for his or her comment and/or approval before initiating work.
- B. Anything called for by one of the Contract Documents and not called for by the others shall be of like effect as if required or called by all, except if a provision clearly designed to negate or alter a provision contained in one or more of the other Contract Documents shall have the intended effect. In the event of conflicts among the Contract Documents, the Contract Documents shall take precedence in the following order: the Form of Agreement; the Supplemental General Conditions; the Special Conditions; the Specifications with attachments; and the drawings.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- D. The submittals shall include the following:
 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 2. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- E. Submittals shall be in full compliance of the Contract Documents. All submittals shall be provided in accordance with this section. Submittals lacking the breadth or depth these requirements will be considered incomplete and rejected. Submissions are considered multidisciplinary and shall require coordination with applicable divisions to provide a complete and comprehensive submission package. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted. Additional general provisions are as follows:

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1. The Contractor shall schedule submittals in order to maintain the project schedule.
2. The Contractor shall identify variations from requirements of Contract Documents and state product and system limitations, which may be detrimental to successful performance of the completed work or system.
3. Each package shall be submitted at one (1) time for each review and include components from applicable disciplines (e.g., electrical work, architectural finishes, door hardware, etc.) which are required to produce an accurate and detailed depiction of the project.
4. Manufacturer's information used for submittal shall have pages with items for approval tagged, items on pages shall be identified, and capacities and performance parameters for review shall be clearly marked through use of an arrow or highlighting. Provide space for COR and Contractor review stamps.
5. Technical Data Drawings shall be in the latest version of AutoCAD®, drawn accurately, and in accordance with VA CAD Standards CAD Standard Application Guide, and VA BIM Guide. FREEHAND SKETCHES OR COPIED VERSIONS OF THE CONSTRUCTION DOCUMENTS WILL NOT BE ACCEPTED. The Contractor shall not reproduce Contract Documents or copy standard information as the basis of the Technical Data Drawings. If departures from the technical data drawings are subsequently deemed necessary by the Contractor, details of such departures and the reasons thereof shall be submitted in writing to the COR for approval before the initiation of work.
6. Packaging: The Contractor shall organize the submissions according to the following packaging requirements.
 - a. Binders: For each manual, provide heavy duty, commercial quality, durable three (3) ring vinyl covered loose leaf binders, sized to receive 8.5 x 11 in paper, and appropriate capacity to accommodate the contents. Provide a clear plastic sleeve on the spine to hold labels describing the contents. Provide pockets in the covers to receive folded sheets.
 - 1) Where two (2) or more binders are necessary to accommodate data; correlate data in each binder into related groupings according to the Project Manual table of contents. Cross-referencing other binders where necessary to provide essential information for communication of proper operation and/or maintenance of the component or system.
 - 2) Identify each binder on the front and spine with printed binder title, Project title or name, and subject matter covered. Indicate the volume number if applicable.
 - b. Dividers: Provide heavy paper dividers with celluloid tabs for each Section. Mark each tab to indicate contents.
 - c. Protective Plastic Jackets: Provide protective transparent plastic jackets designed to enclose diagnostic software for computerized electronic equipment.
 - d. Text Material: Where written material is required as part of the manual use the manufacturer's standard printed material, or if not available, specially prepared data, neatly typewritten on 8.5 inches by 11 inches 20 pound white bond paper.
 - e. Drawings: Where drawings and/or diagrams are required as part of the manual, provide reinforced punched binder tabs on the drawings and bind them with the text.
 - 1) Where oversized drawings are necessary, fold the drawings to the same size as the text pages and use as a foldout.
 - 2) If drawings are too large to be used practically as a foldout, place the drawing, neatly folded, in the front or rear pocket

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- of the binder. Insert a type written page indicating the drawing title, description of contents and drawing location at the appropriate location of the manual.
- 3) Drawings shall be sized to ensure details and text is of legible size. Text shall be no less than 1/16" tall.
- f. Manual Content: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- 1) Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
 - 2) Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
 - 3) The manuals shall include:
 - a) Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b) A control sequence describing start-up, operation, and shutdown.
 - c) Description of the function of each principal item of equipment.
 - d) Installation and maintenance instructions.
 - e) Safety precautions.
 - f) Diagrams and illustrations.
 - g) Testing methods.
 - h) Performance data.
 - i) Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
 - j) Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.
- g. Binder Organization: Organize each manual into separate sections for each piece of related equipment. At a minimum, each manual shall contain a title page, table of contents, copies of Product Data supplemented by drawings and written text, and copies of each warranty, bond, certifications, and service Contract issued. Refer to Group I through V Technical Data Package Submittal requirements for required section content.
- h. Title Page: Provide a title page as the first sheet of each manual to include the following information; project name and address, subject matter covered by the manual, name and address of the Project, date of the submittal, name, address, and telephone number of the Contractor, and cross references to related systems in other operating and/or maintenance manuals.
- i. Table of Contents: After the title page, include a type written table of contents for each volume, arranged systematically according to the Project Manual format. Provide a list of each

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- product included, identified by product name or other appropriate identifying symbols and indexed to the content of the volume. Where more than one (1) volume is required to hold data for a particular system, provide a comprehensive table of contents for all volumes in each volume of the set.
- j. General Information Section: Provide a general information section immediately following the table of contents, listing each product included in the manual, identified by product name. Under each product, list the name, address, and telephone number of the installer and maintenance Contractor. In addition, list a local source for replacement parts and equipment.
 - k. Drawings: Provide specially prepared drawings where necessary to supplement the manufacturers printed data to illustrate the relationship between components of equipment or systems, or provide control or flow diagrams. Coordinate these drawings with information contained in Project Record Drawings to assure correct illustration of the completed installation.
 - l. Manufacturer's Data: Where manufacturer's standard printed data is included in the manuals, include only those sheets that are pertinent to the part or product installed. Mark each sheet to identify each part or product included in the installation. Where more than one (1) item in tabular format is included, identify each item, using appropriate references from the Contract Documents. Identify data that is applicable to the installation and delete references to information which is not applicable.
 - m. Where manufacturer's standard printed data is not available and the information is necessary for proper operation and maintenance of equipment or systems, or it is necessary to provide additional information to supplement the data included in the manual, prepare written text to provide the necessary information. Organize the text in a consistent format under a separate heading for different procedures. Where necessary, provide a logical sequence of instruction for each operating or maintenance procedure. Where similar or more than one product is listed on the submittal the Contractor shall differentiate by highlighting the specific product to be utilized.
 - n. Calculations: Provide a section for circuit and panel calculations.
 - o. Loading Sheets: Provide a section for DGP Loading Sheets.
 - p. Certifications: Provide section for Contractor's manufacturer certifications.
7. Contractor Review: Review submittals prior to transmittal. Determine and verify field measurements and field construction criteria. Verify manufacturer's catalog numbers and conformance of submittal with requirements of contract documents. Return non-conforming or incomplete submittals with requirements of the work and contract documents. Apply Contractor's stamp with signature certifying the review and verification of products occurred, and the field dimensions, adjacent construction, and coordination of information is in accordance with the requirements of the contract documents.
 8. Resubmission: Revise and resubmit submittals as required within 15 calendar days of return of submittal. Make resubmissions under procedures specified for initial submittals. Identify all changes made since previous submittal.
 9. Product Data: Within 15 calendar days after execution of the contract, the Contractor shall submit for approval a complete list of all of major products proposed for use. The data shall include name

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of manufacturer, trade name, model number, the associated contract document section number, paragraph number, and the referenced standards for each listed product.

F. Group 1 Technical Data Package: Group I Technical Data Package shall be one submittal consisting of the following content and organization. Refer to VA Special Conditions Document for drawing format and content requirements. The data package shall include the following:

1. Section I - Drawings:

- a. General - Drawings shall conform to VA CAD Standards Guide. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings.
- b. Cover Sheet - Cover sheet shall consist of Project Title and Address, Project Number, Area and Vicinity Maps.
- c. General Information Sheets - General Information Sheets shall consist of General Notes, Abbreviations, Symbols, Wire and Cable Schedule, Project Phasing, and Sheet Index.
- d. Floor Plans - Floor plans shall be produced from the Architectural backgrounds issued in the Construction Documents. The contractor shall receive floor plans from the prime A/E to develop these drawing sets. Security devices shall be placed on drawings in scale. All text associated with security details shall be 1/8" tall and meet VA text standard for AutoCAD™ drawings. Floor plans shall identify the following:
 - 1) Security devices by symbol,
 - 2) The associated device point number (derived from the loading sheets),
 - 3) Wire & cable types and counts
 - 4) Conduit sizing and routing
 - 5) Conduit riser systems
 - 6) Device and area detail call outs
- e. Architectural details - Architectural details shall be produced for each device mounting type (door details for EECS and IDS, Intrusion Detection system (motion sensor, vibration, microwave Motion Sensor and Camera mounting,
- f. Riser Diagrams - Contractor shall provide a riser diagram indicating riser architecture and distribution of the SMS throughout the facility (or area in scope).
- g. Block Diagrams - Contractor shall provide a block diagram for the entire system architecture and interconnections with SMS subsystems. Block diagram shall identify SMS subsystem (e.g., electronic entry control, intrusion detection, closed circuit television, intercom, and other associated subsystems) integration; and data transmission and media conversion methodologies.
- h. Interconnection Diagrams - Contractor shall provide interconnection diagram for each sensor, and device component. Interconnection diagram shall identify termination locations, standard wire detail to include termination schedule. Diagram shall also identify interfaces to other systems such as elevator control, fire alarm systems, and security management systems.
- i. Security Details:
 - 1) Panel Assembly Detail - For each panel assembly, a panel assembly details shall be provided identifying individual panel component size and content.
 - 2) Panel Details - Provide security panel details identify general arrangement of the security system components, backboard size, wire through size and location, and power circuit requirements.

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- 3) Device Mounting Details - Provide mounting detailed drawing for each security device (physical access control system, intrusion detection, video surveillance and assessment, and intercom systems) for each type of wall and ceiling configuration in project. Device details shall include device, mounting detail, wiring and conduit routing.
- 4) Details of connections to power supplies and grounding
- 5) Details of surge protection device installation
- 6) Sensor detection patterns - Each system sensor shall have associated detection patterns.
- 7) Equipment Rack Detail - For each equipment rack, provide a scaled detail of the equipment rack location and rack space utilization. Use of BISCII wire management standards shall be employed to identify wire management methodology. Transitions between equipment racks shall be shown to include use vertical and horizontal latter rack system.
- 8) Security Control Room - The contractor shall provide a layout plan for the Security Control Room. The layout plan shall identify all equipment and details associated with the installation.
- 9) Operator Console - The contractor shall provide a layout plan for the Operator Console. The layout plan shall identify all equipment and details associated with the installation. Equipment room - the contractor shall provide a layout plan for the equipment room. The layout plan shall identify all equipment and details associated with the installation.
- 10) Equipment Room - Equipment room details shall provide architectural, electrical, mechanical, plumbing, IT/Data and associated equipment and device placements both vertical and horizontally.
- j. Electrical Panel Schedule - Electrical Panel Details shall be provided for all SMS systems electrical power circuits. Panel details shall be provided identifying panel type (Standard, Emergency Power, Emergency/Uninterrupted Power Source, and Uninterrupted Power Source Only), panel location, circuit number, and circuit amperage rating.
- k. Door Schedule - A door schedule shall be developed for each door equipped with electronic security components. At a minimum, the door schedule shall be coordinated with Division 08 work and include the following information:
 - 1) Item Number
 - 2) Door Number (Derived from A/E Drawings)
 - 3) Floor Plan Sheet Number
 - 4) Standard Detail Number
 - 5) Door Description (Derived from Loading Sheets)
 - 6) Data Gathering Panel Input Number
 - 7) Door Position or Monitoring Device Type & Model Number
 - 8) Lock Type, Model Number & Power Input/Draw (standby/active)
 - 9) Card Reader Type & Model Number
 - 10) Shunting Device Type & Model Number
 - 11) Sounder Type & Model Number
 - 12) Manufacturer
 - 13) Misc. devices as required
 - a) Delayed Egress Type & Model Number
 - b) Intercom
 - c) Camera
 - d) Electric Transfer Hinge
 - e) Electric Pass-through device

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- 14) Remarks column indicating special notes or door configurations
2. Camera Schedule - A camera schedule shall be developed for each camera. Contractors shall coordinate with the COR to determine camera starting numbers and naming conventions. All drawings shall identify wire and cable standardization methodology. Color coding of all wiring conductors and jackets is required and shall be communicated consistently throughout the drawings package submittal. At a minimum, the camera schedule shall include the following information:
 - a. Item Number
 - b. Camera Number
 - c. Naming Conventions
 - d. Description of Camera Coverage
 - e. Camera Location
 - f. Floor Plan Sheet Number
 - g. Camera Type
 - h. Mounting Type
 - i. Standard Detail Reference
 - j. Power Input & Draw
 - k. Power Panel Location
 - l. Remarks Column for Camera
 3. Section II - Data Gathering Panel Documentation Package
 - a. Contractor shall provide Data Gathering Panel (DGP) input and output documentation packages for review at the Shop Drawing submittal stage and also with the as-built documentation package. The documentation packages shall be provided in both printed and magnetic form at both review stages.
 - b. The Contractor shall provide loading sheet documentation package for the associated DGP, including input and output boards for all field panels associated with the project. Documentation shall be provided in current version Microsoft Excel spreadsheets following the format currently utilized by VA. A separate spreadsheet file shall be generated for each DGP and associated field panels.
 - c. The spreadsheet names shall follow a sequence that shall display the spreadsheets in numerical order according to the DGP system number. The spreadsheet shall include the prefix in the file name that uniquely identifies the project site. The spreadsheet shall detail all connected items such as card readers, alarm inputs, and relay output connections. The spreadsheet shall include an individual section (row) for each panel input, output and card reader. The spreadsheet shall automatically calculate the system numbers for card readers, inputs, and outputs based upon data entered in initialization fields.
 - d. All entries must be verified against the field devices. Copies of the floor plans shall be forwarded under separate cover.
 - e. The DGP spreadsheet shall include an entry section for the following information:
 - 1) DGP number
 - 2) First Reader Number
 - 3) First Monitor Point Number
 - 4) First Relay Number
 - 5) DGP, input or output Location
 - 6) DGP Chain Number
 - 7) DGP Cabinet Tamper Input Number
 - 8) DGP Power Fail Input Number
 - 9) Number of Monitor Points Reserved For Expansion Boards
 - 10) Number of Control Points (Relays) Reserved For Expansion Boards

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- f. The DGP, input module and output module spreadsheets shall automatically calculate the following information based upon the associated entries in the above fields:
 - 1) System Numbers for Card Readers
 - 2) System Numbers for Monitor Point Inputs
 - 3) System Numbers for Control Points (Relays)
 - 4) Next DGP or input module First Monitor Point Number
 - 5) Next DGP or output module First Control Point Number
- g. The DGP spreadsheet shall provide the following information for each card reader:
 - 1) DGP Reader Number
 - 2) System Reader Number
 - 3) Cable ID Number
 - 4) Description Field (Room Number)
 - 5) Description Field (Device Type i.e.: In Reader, Out Reader, etc.)
 - 6) Description Field
 - 7) DGP Input Location
 - 8) Date Test
 - 9) Date Passed
 - 10) Cable Type
 - 11) Camera Numbers (of cameras viewing the reader location)
- h. The DGP and input module spreadsheet shall provide the following information for each monitor point (alarm input).
 - 1) DGP Monitor Point Input Number
 - 2) System Monitor Point Number
 - 3) Cable ID Number
 - 4) Description Field (Room Number)
 - 5) Description Field (Device Type i.e.: Door Contact, Motion Detector, etc.)
 - 6) DGP or input module Input Location
 - 7) Date Test
 - 8) Date Passed
 - 9) Cable Type
 - 10) Camera Numbers (of associated alarm event preset call-ups)
- i. The DGP and output module spreadsheet shall provide the following information for each control point (output relay).
 - 1) DGP Control Point (Relay) Number
 - 2) System (Control Point) Number
 - 3) Cable ID Number
 - 4) Description Field (Room Number)
 - 5) Description Field (Device: Lock Control, Local Sounder, etc.)
 - 6) Description Field
 - 7) DGP or OUTPUT MODULE Output Location
 - 8) Date Test
 - 9) Date Passed Cable Type
 - 10) Camera Number (of associated alarm event preset call-ups)
- j. The DGP, input module and output module spreadsheet shall include the following information or directions in the header and footer:
 - 1) Header
 - a) DGP Input and Output Worksheet
 - b) Enter Beginning Reader, Input, and Output Starting Numbers and Sheet Will Automatically Calculate the Remaining System Numbers.
 - 2) Footer
 - a) File Name
 - b) Date Printed
 - c) Page Number

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4. Section IV - Manufacturers' Data: The data package shall include manufacturers' data for all materials and equipment, including sensors, local processors and console equipment provided under this specification.
 5. Section V - System Description and Analysis: The data package shall include system descriptions, analysis, and calculations used in sizing equipment required by these specifications. Descriptions and calculations shall show how the equipment will operate as a system to meet the performance requirements of this specification. The data package shall include the following:
 - a. Central processor memory size; communication speed and protocol description; rigid disk system size and configuration; flexible disk system size and configuration; back-up media size and configuration; alarm response time calculations; command response time calculations; start-up operations; expansion capability and method of implementation; sample copy of each report specified; and color photographs representative of typical graphics.
 - b. Software Data: The data package shall consist of descriptions of the operation and capability of the system, and application software as specified.
 - c. Overall System Reliability Calculations: The data package shall include all manufacturers' reliability data and calculations required to show compliance with the specified reliability.
 6. Section VI - Certifications & References: All specified manufacturer's certifications shall be included with the data package. Contractor shall provide Project references as outlined in Paragraph 1.4 "Quality Assurance".
- G. Group II Technical Data Package
1. The Contractor shall prepare a report of "Current Site Conditions" and submit a report to the COR documenting changes to the site, particularly those conditions that affect performance of the system to be installed. The Contractor shall provide specification sheets, or written functional requirements to support the findings, and a cost estimate to correct those site changes or conditions which affect the installation of the system or its performance. The Contractor shall not correct any deficiency without written permission from the COR.
 2. System Configuration and Functionality: The contractor shall provide the results of the meeting with VA to develop system requirements and functionality including but not limited to:
 - a. Baseline configuration
 - b. Access levels
 - c. Schedules (intrusion detection, physical access control, holidays, etc.)
 - d. Badge database
 - e. System monitoring and reporting (unit level and central control)
 - f. Naming conventions and descriptors
- H. Group III Technical Data Package
1. Development of Test Procedures: The Contractor will prepare performance test procedures for the system testing. The test procedures shall follow the format of the VA Testing procedures and be customized to the contract requirements. The Contractor will deliver the test procedures to the COR for approval at least 60 calendar days prior to the requested test date.
- I. Group IV Technical Data Package
1. Performance Verification Test
 - a. Based on the successful completion of the pre-delivery test, the Contractor shall finalize the test procedures and report forms for

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the performance verification test (PVT) and the endurance test. The PVT shall follow the format, layout and content of the pre-delivery test. The Contractor shall deliver the PVT and endurance test procedures to the COR for approval. The Contractor may schedule the PVT after receiving written approval of the test procedures. The Contractor shall deliver the final PVT and endurance test reports within 14 calendar days from completion of the tests. Refer to Part 3 of this section for System Testing and Acceptance requirements.

2. Training Documentation

- a. New Facilities and Major Renovations: Familiarization training shall be provided for new equipment or systems. Training can include site familiarization training for VA technicians and administrative personnel. Training shall include general information on new system layout including closet locations, turnover of the completed system including all documentation, including manuals, software, key systems, and full system administration rights. Lesson plans and training manuals training shall be oriented to type of training to be provided.
- b. New Unit Control Room:
 - 1) Provide the security personnel with training in the use, operation, and maintenance of the entire control room system (Unit Control and Equipment Rooms). The training documentation must include the operation and maintenance. The first of the training sessions shall take place prior to system turnover and the second immediately after turnover. Coordinate the training sessions with the Owner. Completed classroom sessions will be witnessed and documented by the Architect/Engineer, and approved by the COR. Instruction is not to begin until the system is operational as designed.
 - 2) The training documents will cover the operation and the maintenance manuals and the control console operators' manuals and service manuals in detail, stressing all important operational and service diagnostic information necessary for the maintenance and operations personnel to efficiently use and maintain all systems.
 - 3) Provide an illustrated control console operator's manual and service manual. The operator's manual shall be written in laymen's language and printed so as to become a permanent reference document for the operators, describing all control panel switch operations, graphic symbol definitions and all indicating functions and a complete explanation of all software.
 - 4) The service manual shall be written in laymen's language and printed so as to become a permanent reference document for maintenance personnel, describing how to run internal self diagnostic software programs, troubleshoot head end hardware and field devices with a complete scenario simulation of all possible system malfunctions and the appropriate corrective measures.
 - 5) Provide a professional color DVD instructional recording of all the operational procedures described in the operator's manual. All charts used in the training session shall be clearly presented on the video. Any DVD found to be inferior in recording or material content shall be reproduced at no cost until an acceptable DVD is submitted. Provide four copies of the training DVD, one to the architect/engineer and three to the owner.

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3. System Configuration and Data Entry:
 - a. The contractor is responsible for providing all system configuration and data entry for the SMS and subsystems (e.g., video matrix switch, intercom, digital video recorders, network video recorders). All data entry shall be performed per VA standards & guidelines. The Contractor is responsible for participating in all meetings with the client to compile the information needed for data entry. These meetings shall be established at the beginning of the project and incorporated in to the project schedule as a milestone task. The contractor shall be responsible for all data collection, data entry, and system configuration. The contractor shall collect, enter, & program and/or configure the following components:
 - 1) Physical Access control system components,
 - 2) All intrusion detection system components,
 - 3) Video surveillance, control and recording systems,
 - 4) Intercom systems components,
 - 5) All other security subsystems shown in the contract documents.
 - b. The Contractor is responsible for compiling the card access database for the VA employees, including programming reader configurations, access shifts, schedules, exceptions, card classes and card enrollment databases.
 - c. Refer to Part 3 for system programming requirements and planning guidelines.
4. Graphics: Based on CAD as-built drawings developed for the construction project, create all map sets showing locations of all alarms and field devices. Graphical maps of all alarm points installed under this contract including perimeter and exterior alarm points shall be delivered with the system. The Contractor shall create and install all graphics needed to make the system operational. The Contractor shall utilize data from the contract documents, Contractor's field surveys, and all other pertinent information in the Contractor's possession to complete the graphics. The Contractor shall identify and request from the COR, any additional data needed to provide a complete graphics package. Graphics shall have sufficient level of detail for the system operator to assess the alarm. The Contractor shall supply hard copy, color examples at least 203.2 x 254 mm (8 x 10 in) of each type of graphic to be used for the completed Security system. The graphics examples shall be delivered to the COR for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires them.
- J. Group V Technical Data Package: Final copies of the manuals shall be delivered to the COR as part of the acceptance test. The draft copy used during site testing shall be updated with any changes required prior to final delivery of the manuals. Each manual's contents shall be identified on the cover. The manual shall include names, addresses, and telephone numbers of each sub-contractor installing equipment or systems, as well as the nearest service representatives for each item of equipment for each system. The manuals shall include a table of contents and tab sheets. Tab sheets shall be placed at the beginning of each chapter or section and at the beginning of each appendix. The final copies delivered after completion of the endurance test shall include all modifications made during installation, checkout, and acceptance. Six (6) hard-copies and one (1) soft copy on CD of each item listed below shall be delivered as a part of final systems acceptance.

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1. Functional Design Manual: The functional design manual shall identify the operational requirements for the entire system and explain the theory of operation, design philosophy, and specific functions. A description of hardware and software functions, interfaces, and requirements shall be included for all system operating modes. Manufacturer developed literature may be used; however, shall be produced to match the project requirements.
2. Equipment Manual: A manual describing all equipment furnished including:
 - a. General description and specifications; installation and checkout procedures; equipment electrical schematics and layout drawings; system schematics and layout drawings; alignment and calibration procedures; manufacturer's repair list indicating sources of supply; and interface definition.
3. Software Manual: The software manual shall describe the functions of all software and include all other information necessary to enable proper loading, testing, and operation. The manual shall include:
 - a. Definition of terms and functions; use of system and applications software; procedures for system initialization, start-up, and shutdown; alarm reports; reports generation, database format and data entry requirements; directory of all disk files; and description of all communications protocols including data formats, command characters, and a sample of each type of data transfer.
4. Operator's Manual: The operator's manual shall fully explain all procedures and instructions for the operation of the system, including:
 - a. Computers and peripherals; system start-up and shutdown procedures; use of system, command, and applications software; recovery and restart procedures; graphic alarm presentation; use of report generator and generation of reports; data entry; operator commands' alarm messages, and printing formats; and system access requirements.
5. Maintenance Manual: The maintenance manual shall include descriptions of maintenance for all equipment including inspection, recommend schedules, periodic preventive maintenance, fault diagnosis, and repair or replacement of defective components.
6. Spare Parts & Components Data: At the conclusion of the Contractor's work, the Contractor shall submit to the COR a complete list of the manufacturer's recommended spare parts and components required to satisfactorily maintain and service the systems, as well as unit pricing for those parts and components.
7. Operation, Maintenance & Service Manuals: The Contractor shall provide two (2) complete sets of operating and maintenance manuals in the form of an instructional manual for use by the VA Security Guard Force personnel. The manuals shall be organized into suitable sets of manageable size. Where possible, assemble instructions for similar equipment into a single binder. If multiple volumes are required, each volume shall be fully indexed and coordinated.
8. Equipment and Systems Maintenance Manual: The Contractor shall provide the following descriptive information for each piece of equipment, operating system, and electronic system:
 - a. Equipment and/or system function.
 - b. Operating characteristics.
 - c. Limiting conditions.
 - d. Performance curves.
 - e. Engineering data and test.
 - f. Complete nomenclature and number of replacement parts.

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- g. Provide operating and maintenance instructions including assembly drawings and diagrams required for maintenance and a list of items recommended to stock as spare parts.
 - h. Provide information detailing essential maintenance procedures including the following: routine operations, trouble shooting guide, disassembly, repair and re-assembly, alignment, adjusting, and checking.
 - i. Provide information on equipment and system operating procedures, including the following; start-up procedures, routine and normal operating instructions, regulation and control procedures, instructions on stopping, shut-down and emergency instructions, required sequences for electric and electronic systems, and special operating instructions.
 - j. Manufacturer equipment and systems maintenance manuals are permissible.
9. Project Redlines: During construction, the Contractor shall maintain an up-to-date set of construction redlines detailing current location and configuration of the project components. The redline documents shall be marked with the words 'Master Redlines' on the cover sheet and be maintained by the Contractor in the project office. The Contractor will provide access to redline documents anytime during the project for review and inspection by the COR or authorized Office of Protection Services representative. Master redlines shall be neatly maintained throughout the project and secured under lock and key in the contractor's onsite project office. Any project component or assembly that is not installed in strict accordance with the drawings shall be so noted on the drawings. Prior to producing Record Construction Documents, the contractor will submit the Master Redline document to the COR for review and approval of all changes or modifications to the documents. Each sheet shall have COR initials indicating authorization to produce "As Built" documents. Field drawings shall be used for data gathering & field changes. These changes shall be made to the master redline documents daily. Field drawings shall not be considered "master redlines".
10. Record Specifications: The Contractor shall maintain one (1) copy of the Project Specifications, including addenda and modifications issued, for Project Record Documents. The Contractor shall mark the Specifications to indicate the actual installation where the installation varies substantially from that indicated in the Contract Specifications and modifications issued. (Note related Project Record Drawing information where applicable). The Contractor shall pay particular attention to substitutions, selection of product options, and information on concealed installations that would be difficult to identify or measure and record later. Upon completion of the mark ups, the Contractor shall submit record Specifications to the COR. As with master relines, Contractor shall maintain record specifications for COR review and inspection at anytime.
11. Record Product Data: The Contractor shall maintain one (1) copy of each Product Data submittal for Project Record Document purposes. The Data shall be marked to indicate the actual product installed where the installation varies substantially from that indicated in the Product Data submitted. Significant changes in the product delivered to the site and changes in manufacturer's instructions and recommendations for installation shall be included. Particular attention will be given to information on concealed products and installations that cannot be readily identified or recorded later. Note related Change Orders and mark up of Record Construction

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- Documents, where applicable. Upon completion of mark up, submit a complete set of Record Product Data to the COR.
12. Miscellaneous Records: The Contractor shall maintain one (1) copy of miscellaneous records for Project Record Document purposes. Refer to other Specifications for miscellaneous record-keeping requirements and submittals concerning various construction activities. Before substantial completion, complete miscellaneous records and place in good order, properly identified and bound or filed, ready for use and reference. Categories of requirements resulting in miscellaneous records include a minimum of the following:
 - a. Certificates received instead of labels on bulk products.
 - b. Testing and qualification of tradesmen. ("Contractor's Qualifications")
 - c. Documented qualification of installation firms.
 - d. Load and performance testing.
 - e. Inspections and certifications.
 - f. Final inspection and correction procedures.
 - g. Project schedule
 13. Record Construction Documents (Record As-Built)
 - a. Upon project completion, the contractor shall submit the project master redlines to the COR prior to development of Record construction documents. The COR shall be given a minimum of a thirty (30) day review period to determine the adequacy of the master redlines. If the master redlines are found suitable by the COR, the COR will initial and date each sheet and turn redlines over to the contractor for as built development.
 - b. The Contractor shall provide the COR a complete set of "as-built" drawings and original master redlined marked "as-built" blue-line in the latest version of AutoCAD drawings unlocked on CD or DVD. The as-built drawing shall include security device number, security closet connection location, data gathering panel number, and input or output number as applicable. All corrective notations made by the Contractor shall be legible when submitted to the COR. If, in the opinion of the COR, any redlined notation is not legible, it shall be returned to the Contractor for re-submission at no extra cost to the Owner. The Contractor shall organize the Record Drawing sheets into manageable sets bound with durable paper cover sheets with suitable titles, dates, and other identifications printed on the cover. The submitted as built shall be in editable formats and the ownership of the drawings shall be fully relinquished to the owner.
 - c. Where feasible, the individual or entity that obtained record data, whether the individual or entity is the installer, sub-contractor, or similar entity, is required to prepare the mark up on Record Drawings. Accurately record the information in a comprehensive drawing technique. Record the data when possible after it has been obtained. For concealed installations, record and check the mark up before concealment. At the time of substantial completion, submit the Record Construction Documents to the COR. The Contractor shall organize into bound and labeled sets for the COR's continued usage. Provide device, conduit, and cable lengths on the conduit drawings. Exact in-field conduit placement/routings shall be shown. All conduits shall be illustrated in their entire length from termination in security closets; no arrowed conduit runs shall be shown. Pull box and junction box sizes are to be shown if larger than 100mm (4 inch).
- K. FIPS 201 Compliance Certificates

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1. Provide Certificates for all software components and device types utilizing credential verification. Provide certificates for:
 - a. Fingerprint Capture Station
 - b. Card Readers
 - c. Facial Image Capturing Camera
 - d. PIV Middleware
 - e. Template Matcher
 - f. Electromagnetically Opaque Sleeve
 - g. Certificate Management
 - 1) CAK Authentication System
 - 2) PIV Authentication System
 - 3) Certificate Validator
 - 4) Cryptographic Module
 - h. <list devices and software>
- L. Approvals will be based on complete submission of manuals together with shop drawings.
- M. After approval and prior to installation, furnish the COR with one sample of each of the following:
 1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
 2. Each type of conduit and pathway coupling, bushing and termination fitting.
 3. Conduit hangers, clamps and supports.
 4. Duct sealing compound.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI)/ International Code Council (ICC):
 - A117.1.....Standard on Accessible and Usable Buildings and Facilities
- C. American National Standards Institute (ANSI)/ Security Industry Association (SIA):
 - AC-03.....Access Control: Access Control Guideline Dye Sublimation Printing Practices for PVC Access Control Cards
 - CP-01-00.....Control Panel Standard-Features for False Alarm Reduction
 - PIR-01-00.....Passive Infrared Motion Detector Standard - Features for Enhancing False Alarm Immunity
 - TVAC-01.....CCTV to Access Control Standard - Message Set for System Integration
- D. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):
 - 330-09.....Electrical Performance Standards for CCTV Cameras
 - 375A-76.....Electrical Performance Standards for CCTV Monitors
- E. American National Standards Institute (ANSI):
 - ANSI S3.2-99.....Method for measuring the Intelligibility of Speech over Communications Systems
- F. American Society for Testing and Materials (ASTM)

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- B1-07.....Standard Specification for Hard-Drawn Copper Wire
- B3-07.....Standard Specification for Soft or Annealed Copper Wire
- B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C1238-97 (R03).....Standard Guide for Installation of Walk-Through Metal Detectors
- D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape
- G. Architectural Barriers Act (ABA), 1968
- H. Department of Justice: American Disability Act (ADA)
 28 CFR Part 36-2010 ADA Standards for Accessible Design
- I. Department of Veterans Affairs:
 VHA National CAD Standard Application Guide, 2006
 VA BIM Guide, V1.0 10
- J. Federal Communications Commission (FCC):
 (47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems
- K. Federal Information Processing Standards (FIPS):
 FIPS-201-1.....Personal Identity Verification (PIV) of Federal Employees and Contractors
- L. Federal Specifications (Fed. Spec.):
 A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)
- M. Government Accountability Office (GAO):
 GAO-03-8-02.....Security Responsibilities for Federally Owned and Leased Facilities
- N. Homeland Security Presidential Directive (HSPD):
 HSPD-12.....Policy for a Common Identification Standard for Federal Employees and Contractors
- O. Institute of Electrical and Electronics Engineers (IEEE):
 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
- 802.3af-08.....Power over Ethernet Standard
- 802.3at-09Power over Ethernet (PoE) Plus Standard
- C2-07.....National Electrical Safety Code
- C62.41-02.....IEEE Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits
- C95.1-05.....Standards for Safety Levels with Respect to Human Exposure in Radio Frequency Electromagnetic Fields
- P. International Organization for Standardization (ISO):
 7810.....Identification cards - Physical characteristics
- 7811.....Physical Characteristics for Magnetic Stripe Cards
- 7816-1.....Identification cards - Integrated circuit(s) cards with contacts - Part 1: Physical characteristics
- 7816-2.....Identification cards - Integrated circuit cards - Part 2: Cards with contacts -Dimensions and location of the contacts
- 7816-3.....Identification cards - Integrated circuit cards - Part 3: Cards with contacts - Electrical interface and transmission protocols

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- 7816-4.....Identification cards - Integrated circuit cards
 - Part 11: Personal verification through
 biometric methods
- 7816-10.....Identification cards - Integrated circuit cards
 - Part 4: Organization, security and commands
 for interchange
- 14443.....Identification cards - Contactless integrated
 circuit cards; Contactless Proximity Cards
 Operating at 13.56 MHz in up to 5 inches
 distance
- 15693.....Identification cards -- Contactless integrated
 circuit cards - Vicinity cards; Contactless
 Vicinity Cards Operating at 13.56 MHz in up to
 50 inches distance
- 19794.....Information technology - Biometric data
 interchange formats
- Q. National Electrical Contractors Association
 303-2005.....Installing Closed Circuit Television (CCTV)
 Systems
- R. National Electrical Manufacturers Association (NEMA):
 250-08.....Enclosures for Electrical Equipment (1000 Volts
 Maximum)
- TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
 Tubing
- FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
 for Conduit, Electrical Metallic Tubing and
 Cable
- S. National Fire Protection Association (NFPA):
 70-11.....National Electrical Code (NEC)
- 731-08.....Standards for the Installation of Electric
 Premises Security Systems
- 99-2005.....Health Care Facilities
- T. National Institute of Justice (NIJ)
 0601.02-03.....Standards for Walk-Through Metal Detectors for
 use in Weapons Detection
- 0602.02-03.....Hand-Held Metal Detectors for Use in Concealed
 Weapon and Contraband Detection
- U. National Institute of Standards and Technology (NIST):
 IR 6887 V2.1.....Government Smart Card Interoperability
 Specification (GSC-IS)
- Special Pub 800-37.....Guide for Applying the Risk Management Framework
 to Federal Information Systems
- Special Pub 800-63.....Electronic Authentication Guideline
- Special Pub 800-73-3.....Interfaces for Personal Identity Verification (4
 Parts)
-Pt. 1- End Point PIV Card Application Namespace,
 Data Model & Representation
-Pt. 2- PIV Card Application Card Command
 Interface
-Pt. 3- PIV Client Application Programming
 Interface
-Pt. 4- The PIV Transitional Interfaces & Data
 Model Specification
- Special Pub 800-76-1.....Biometric Data Specification for Personal
 Identity Verification
- Special Pub 800-78-2.....Cryptographic Algorithms and Key Sizes for
 Personal Identity Verification

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- Special Pub 800-79-1....Guidelines for the Accreditation of Personal Identity Verification Card Issuers
- Special Pub 800-85B-1...DRAFTPIV Data Model Test Guidelines
- Special Pub 800-85A-2...PIV Card Application and Middleware Interface Test Guidelines (SP 800-73-3 compliance)
- Special Pub 800-96.....PIV Card Reader Interoperability Guidelines
- Special Pub 800-104A....Scheme for PIV Visual Card Topography
- V. Occupational and Safety Health Administration (OSHA):
 - 29 CFR 1910.97.....Nonionizing radiation
- W. Section 508 of the Rehabilitation Act of 1973
- X. Security Industry Association (SIA):
 - AG-01Security CAD Symbols Standards
- Y. Underwriters Laboratories, Inc. (UL):
 - 1-05.....Flexible Metal Conduit
 - 5-04.....Surface Metal Raceway and Fittings
 - 6-07.....Rigid Metal Conduit
 - 44-05.....Thermoset-Insulated Wires and Cables
 - 50-07.....Enclosures for Electrical Equipment
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 294-99.....The Standard of Safety for Access Control System Units
 - 305-08.....Standard for Panic Hardware
 - 360-09.....Liquid-Tight Flexible Steel Conduit
 - 444-08.....Safety Communications Cables
 - 464-09.....Audible Signal Appliances
 - 467-07.....Electrical Grounding and Bonding Equipment
 - 486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations
 - 486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
 - 514A-04.....Metallic Outlet Boxes
 - 514B-04.....Fittings for Cable and Conduit
 - 51-05.....Schedule 40 and 80 Rigid PVC Conduit
 - 609-96.....Local Burglar Alarm Units and Systems
 - 634-07.....Standards for Connectors with Burglar-Alarm Systems
 - 636-01.....Standard for Holdup Alarm Units and Systems
 - 639-97.....Standard for Intrusion-Detection Units
 - 651-05.....Schedule 40 and 80 Rigid PVC Conduit
 - 651A-07.....Type EB and A Rigid PVC Conduit and HDPE Conduit
 - 752-05.....Standard for Bullet-Resisting Equipment
 - 797-07.....Electrical Metallic Tubing
 - 827-08.....Central Station Alarm Services
 - 1037-09.....Standard for Anti-theft Alarms and Devices
 - 1635-10.....Digital Alarm Communicator System Units
 - 1076-95.....Standards for Proprietary Burglar Alarm Units and Systems
 - 1242-06.....Intermediate Metal Conduit
 - 1479-03.....Fire Tests of Through-Penetration Fire Stops
 - 1981-03.....Central Station Automation System
 - 2058-05.....High Security Electronic Locks
 - 60950.....Safety of Information Technology Equipment

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60950-1.....Information Technology Equipment - Safety - Part
 1: General Requirements

Z. Uniform Federal Accessibility Standards (UFAS) 1984

AA. United States Department of Commerce:

Special Pub 500-101Care and Handling of Computer Magnetic Storage
 Media

1.8 COORDINATION

- A. Coordinate arrangement, mounting, and support of electronic safety and security equipment:
 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 3. To allow right of way for piping and conduit installed at required slope.
 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
- C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.9 MAINTENANCE & SERVICE

A. General Requirements

1. The Contractor shall provide all services required and equipment necessary to maintain the entire integrated electronic security system in an operational state as specified for a period of one (1) year after formal written acceptance of the system. The Contractor shall provide all necessary material required for performing scheduled adjustments or other non-scheduled work. Impacts on facility operations shall be minimized when performing scheduled adjustments or other non-scheduled work. See also General Project Requirements.

B. Description of Work

1. The adjustment and repair of the security system includes all software updates, panel firmware, and the following new items computers equipment, communications transmission equipment and data transmission media (DTM), local processors, security system sensors, physical access control equipment, facility interface, signal transmission equipment, and video equipment.

C. Personnel

1. Service personnel shall be certified in the maintenance and repair of the selected type of equipment and qualified to accomplish all work promptly and satisfactorily. The COR shall be advised in writing of the name of the designated service representative, and of any change in personnel. The COR shall be provided copies of system manufacturer certification for the designated service representative.

D. Schedule of Work

1. The work shall be performed during regular working hours, Monday through Friday, excluding federal holidays.

E. System Inspections

1. These inspections shall include:
 - a. The Contractor shall perform two (2) minor inspections at six (6) month intervals or more if required by the manufacturer, and two (2) major inspections offset equally between the minor inspections to effect quarterly inspection of alternating magnitude.

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- 1) Minor Inspections shall include visual checks and operational tests of all console equipment, peripheral equipment, local processors, sensors, electrical and mechanical controls, and adjustments on printers.
- 2) Major Inspections shall include all work described for Minor Inspections and the following: clean all system equipment and local processors including interior and exterior surfaces; perform diagnostics on all equipment; operational tests of the CPU, switcher, peripheral equipment, recording devices, monitors, picture quality from each camera; check, walk test, and calibrate each sensor; run all system software diagnostics and correct all problems; and resolve any previous outstanding problems.

F. Emergency Service

1. The owner shall initiate service calls whenever the system is not functioning properly. The Contractor shall provide the Owner with an emergency service center telephone number. The emergency service center shall be staffed 24 hours a day 365 days a year. The Owner shall have sole authority for determining catastrophic and non-catastrophic system failures within parameters stated in General Project Requirements.
 - a. For catastrophic system failures, the Contractor shall provide same day four (4) hour service response with a defect correction time not to exceed eight (8) hours from notification. Catastrophic system failures are defined as any system failure that the Owner determines will place the facility(s) at increased risk.
 - b. For non-catastrophic failures, the Contractor within eight (8) hours with a defect correction time not to exceed 24 hours from notification.

G. Operation

1. Performance of scheduled adjustments and repair shall verify operation of the system as demonstrated by the applicable portions of the performance verification test.

H. Records & Logs

1. The Contractor shall maintain records and logs of each task and organize cumulative records for each component and for the complete system chronologically. A continuous log shall be submitted for all devices. The log shall contain all initial settings, calibration, repair, and programming data. Complete logs shall be maintained and available for inspection on site, demonstrating planned and systematic adjustments and repairs have been accomplished for the system.

I. Work Request

1. The Contractor shall separately record each service call request, as received. The record shall include the serial number identifying the component involved, its location, date and time the call was received, specific nature of trouble, names of service personnel assigned to the task, instructions describing the action taken, the amount and nature of the materials used, and the date and time of commencement and completion. The Contractor shall deliver a record of the work performed within five (5) working days after the work was completed.

J. System Modifications

1. The Contractor shall make any recommendations for system modification in writing to the COR. No system modifications, including operating parameters and control settings, shall be made without prior written approval from the COR. Any modifications made to the system shall be

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incorporated into the operation and maintenance manuals and other documentation affected.

K. Software

1. The Contractor shall provide all software updates when approved by the Owner from the manufacturer during the installation and 12-month warranty period and verify operation of the system. These updates shall be accomplished in a timely manner, fully coordinated with the system operators, and incorporated into the operations and maintenance manuals and software documentation. There shall be at least one (1) scheduled update near the end of the first year's warranty period, at which time the Contractor shall install and validate the latest released version of the Manufacturer's software. All software changes shall be recorded in a log maintained in the unit control room. An electronic copy of the software update shall be maintained within the log. At a minimum, the contractor shall provide a description of the modification, when the modification occurred, and name and contact information of the individual performing the modification. The log shall be maintained in a white 3 ring binder and the cover marked "SOFTWARE CHANGE LOG".

1.10 MINIMUM REQUIREMENTS

- A. References to industry and trade association standards and codes are minimum installation requirement standards.
- B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.11 DELIVERY, STORAGE, & HANDLING

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
 2. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
 3. Painted surfaces shall be protected with factory installed removable heavy craft paper, sheet vinyl or equal.
 4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.
- B. Central Station, Workstations, and Controllers:
 1. Store in temperature and humidity controlled environment in original manufacturer's sealed containers. Maintain ambient temperature between 10 to 30 deg C (50 to 85 deg F), and not more than 80 percent relative humidity, non-condensing.
 2. Open each container; verify contents against packing list, and file copy of packing list, complete with container identification for inclusion in operation and maintenance data.
 3. Mark packing list with designations which have been assigned to materials and equipment for recording in the system labeling schedules generated by cable and asset management system.
 4. Save original manufacturer's containers and packing materials and deliver as directed under provisions covering extra materials.

1.12 PROJECT CONDITIONS

- A. Environmental Conditions: System shall be capable of withstanding the following environmental conditions without mechanical or electrical damage or degradation of operating capability:

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1. Interior, Controlled Environment: System components, except central-station control unit, installed in temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of 2 to 50 deg C (36 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 1 enclosure.
 2. Interior, Uncontrolled Environment: System components installed in non-temperature-controlled interior environments shall be rated for continuous operation in ambient conditions of -18 to 50 deg C (0 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, non-condensing. NEMA 250, Type 4X enclosures.
 3. Exterior Environment: System components installed in locations exposed to weather shall be rated for continuous operation in ambient conditions of -34 to 50 deg C (-30 to 122 deg F) dry bulb and 20 to 90 percent relative humidity, condensing. Rate for continuous operation where exposed to rain as specified in NEMA 250, winds up to 137 km/h (85 mph) and snow cover up to 610 mm (24 in) thick. NEMA 250, Type 4X enclosures.
 4. Hazardous Environment: System components located in areas where fire or explosion hazards may exist because of flammable gases or vapors, flammable liquids, combustible dust, or ignitable fibers shall be rated, listed, and installed according to NFPA 70.
 5. Corrosive Environment: For system components subjected to corrosive fumes, vapors, and wind-driven salt spray in coastal zones, provide NEMA 250, Type 4X enclosures.
- B. Security Environment: Use vandal resistant enclosures in high-risk areas where equipment may be subject to damage.
- C. Console: All console equipment shall, unless noted otherwise, be rated for continuous operation under ambient environmental conditions of 15.6 to 29.4 deg C (60 to 85 deg F) and a relative humidity of 20 to 80 percent.

1.13 EQUIPMENT AND MATERIALS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
 1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VA through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
 2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.

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3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.14 ELECTRICAL POWER

- A. Electrical power of 120 Volts Alternating Current (VAC) shall be indicated on the Division 26 drawings. Additional locations requiring primary power required by the security system shall be shown as part of these contract documents. Primary power for the security system shall be configured to switch to emergency backup sources automatically if interrupted without degradation of any critical system function. Alarms shall not be generated as a result of power switching, however, an indication of power switching on (on-line source) shall be provided to the alarm monitor. The Security Contractor shall provide an interface (dry contact closure) between the PACS and the Uninterruptible Power Supply (UPS) system so the UPS trouble signals and main power fail appear on the PACS operator terminal as alarms.
- B. Failure of any on-line battery shall be detected and reported as a fault condition. Battery backed-up power supplies shall be provided sized for 8 hours of operation at actual connected load. Requirements for additional power or locations shall be included with the contract to support equipment and systems offered. The following minimum requirements shall be provided for power sources and equipment.
1. Emergency Generator
 - a. Report Printers: Unit Control Room
 - b. Video Monitors: Unit Control Room
 - c. Intercom Stations
 - d. Radio System
 - e. Lights: Unit Control Room, Equipment Rooms, & Security Offices
 - f. Outlets: Security Outlets dedicated to security equipment racks or security enclosure assemblies.
 - g. Security Device Power Supplies (DGP, VASS, Card Access, Lock Power, etc.) powered from the security closets or remotely: various locations
 - h. Telephone/Radio Recording Equipment: Unit Control Room.
 - i. VASS Camera Power Supplies: Security Closets
 - j. VASS Pan/Tilt Units: Various Locations
 - k. VASS Outdoor Housing Heaters and Blowers: Various Sites
 - l. Intercom Master Control System
 - m. Fiber Optic Receivers/Transmitters
 - n. Security office Weapons Storage
 - o. Outlets that charge handheld radios
 2. Uninterruptible Power Supply (UPS) on Emergency Power
 - a. The following 120VAC circuits shall be provided by others. The Security Contractor shall coordinate exact locations with the Electrical Contractor:
 - 1) Security System Monitors and Keyboards: Control Room
 - 2) CPU: Control Equipment Room
 - 3) Communications equipment: Control Equipment Room and various sites.
 - 4) VASS Matrix Switcher: Control Equipment Room
 - 5) VASS: Control Equipment Room
 - 6) Digital Video Recorders, encoders & decoders: Control Room
 - 7) All equipment Room racked equipment.
 - 8) Network switches

1.15 TRANSIENT VOLTAGE SUPPRESSION, POWER SURGE SUPPLESION, & GROUNDING

- A. Transient Voltage Surge Suppression: All cables and conductors extending beyond building façade, except fiber optic cables, which serve

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as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage Surge Suppression (TVSS) protection. The TVSS device shall be UL listed in accordance with Standard TIA 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 914.4 mm (3 ft) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode to verify there is no interference.

1. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
2. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
3. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B.
4. Operating Temperature and Humidity: -40 to 85 deg C (-40 to 185 deg F), 0 to 95 percent relative humidity.

B. Grounding and Surge Suppression

1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. To ensure the operation of over current devices, such as fuses, circuit breakers, and relays, under ground-fault conditions.
2. Security Contractor shall engineer and provide proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards referenced in this document.
3. Principal grounding components and features. Include main grounding buses and grounding and bonding connections to service equipment.
4. Details of interconnection with other grounding systems. The lightning protection system shall be provided by the Security Contractor.
5. Locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.
6. AC power receptacles are not to be used as a ground reference point.
7. Any cable that is shielded shall require a ground in accordance with the best practices of the trade and manufactures installation instructions.
8. Protection should be provided at both ends of cabling.

1.16 COMPONENT ENCLOSURES

A. Construction of Enclosures

1. Consoles, power supply enclosures, detector control and terminal cabinets, control units, wiring gutters, and other component housings, collectively referred to as enclosures, shall be so formed and assembled as to be sturdy and rigid.
2. Thickness of metal in-cast and sheet metal enclosures of all types shall not be less than those in Tables I and II, UL 611. Sheet steel used in fabrication of enclosures shall be not less than 14 gauge. Consoles shall be 16-gauge.
3. Doors and covers shall be flanged. Enclosures shall not have pre-punched knockouts. Where doors are mounted on hinges with exposed pins, the hinges shall be of the tight pin type or the ends of hinge pins shall be tack welded to prevent removal. Doors having a latch edge length of less than 609.6 mm (24 in) shall be provided with a single construction core. Where the latch edge of a hinged door is more than 609.6 mm (24 in) or more in length, the door shall be provided with a three-point latching device with construction core; or alternatively with two, one located near each end.

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4. Any ventilator openings in enclosures and cabinets shall conform to the requirements of UL 611. Unless otherwise indicated, sheet metal enclosures shall be designed for wall mounting with top holes slotted. Mounting holes shall be in positions that remain accessible when all major operating components are in place and the door is open, but shall be inaccessible when the door is closed.
 5. Covers of pull and junction boxes provided to facilitate initial installation of the system shall be held in place by tamper proof Torx Center post security screws. Stenciled or painted labels shall be affixed to such boxes indicating they contain no connections. These labels shall not indicate the box is part of the Electronic Security System (ESS).
- B. Consoles & Equipment Racks: All consoles and vertical equipment racks shall include a forced air-cooling system to be provided by others.
1. Vertical Equipment Racks:
 - a. The forced air blowers shall be installed in the vented top of each cabinet and shall not reduce usable rack space.
 - b. The forced air fan shall consist of one fan rated at 105 CFM per rack bay and noise level shall not exceed 55 decibels.
 - c. d. Vertical equipment racks are to be provided with full sized clear plastic locking doors and vented top panels as shown on contract drawings.
 2. Console racks:
 - a. Forced air fans shall be installed in the top rear of each console bay. The forced air fan shall consist of one fan rated at 105 CFM mounted to a 133mm vented blank panel the noise level of each fan shall not exceed 55 decibels. The fans shall be installed so air is pulled from the bottom of the rack or cabinet and exhausted out the top.
 - b. Console racks are to be provided with flush mounted hinged rear doors with recessed locking latch on the bottom and middle sections of the consoles. Provide code access to support wiring for devices located on the work surfaces.
- C. Tamper Provisions and Tamper Switches:
1. Enclosures, cabinets, housings, boxes and fittings or every product description having hinged doors or removable covers and which contain circuits, or the integrated security system and its power supplies shall be provided with cover operated, corrosion-resistant tamper switches.
 2. Tamper switches shall be arranged to initiate an alarm signal that will report to the monitoring station when the door or cover is moved. Tamper switches shall be mechanically mounted to maximize the defeat time when enclosure covers are opened or removed. It shall take longer than 1 second to depress or defeat the tamper switch after opening or removing the cover. The enclosure and tamper switch shall function together in such a manner as to prohibit direct line of sight to any internal component before the switch activates.
 3. Tamper switches shall be inaccessible until the switch is activated. Have mounting hardware concealed so the location of the switch cannot be observed from the exterior of the enclosure. Be connected to circuits which are under electrical supervision at all times, irrespective of the protection mode in which the circuit is operating. Be spring-loaded and held in the closed position by the door or cover and be wired so they break the circuit when the door cover is disturbed. Tamper circuits shall be adjustable type screw sets and shall be adjusted by the contractor to eliminate nuisance alarms associated with incorrectly mounted tamper device shall announce prior to the enclosure door opening (within 1/4 "

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tolerance. The tamper device or its components shall not be visible or accessing with common tools to bypass when the enclosure is in the secured mode.

4. The single gang junction boxes for the portrait alarming and pull boxes with less than 102 square mm will not require tamper switches.
5. All enclosures over 305 square mm shall be hinged with an enclosure lock.
6. Control Enclosures: Maintenance/Safety switches on control enclosures, which must be opened to make routing maintenance adjustments to the system and to service the power supplies, shall be push/pull-set automatic reset type.
7. Provide one (1) enclosure tamper switch for each 609 linear mm of enclosure lock side opening evenly spaced.
8. All security screws shall be Torx-Post Security Screws.
9. The contractor shall provide the owner with two (2) torx-post screwdrivers.

1.17 ELECTRONIC COMPONENTS

- A. All electronic components of the system shall be of the solid-state type, mounted on printed circuit boards conforming to UL 796. Boards shall be plug-in, quick-disconnect type. Circuitry shall not be so densely placed as to impede maintenance. All power-dissipating components shall incorporate safety margins of not less than 25 percent with respect to dissipation ratings, maximum voltages, and current-carrying capacity.

1.18 SUBSTITUTE MATERIALS & EQUIPMENT

- A. Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.
- B. In addition to this Section the Security Contractor shall also reference Section II, Products and associated divisions. The COR shall have final authority on the authorization or refusal of substitutions. If there are no proposed substitutions, a statement in writing from the Contractor shall be submitted to the COR stating same. In the preparation of a list of substitutions, the following information shall be included, as a minimum:
 1. Identity of the material or devices specified for which there is a proposed substitution.
 2. Description of the segment of the specification where the material or devices are referenced.
 3. Identity of the proposed substitute by manufacturer, brand name, catalog or model number and the manufacturer's product name.
 4. A technical statement of all operational characteristic expressing equivalence to items to be substituted and comparison, feature-by-feature, between specification requirements and the material or devices called for in the specification; and Price differential.
- C. Materials Not Listed: Furnish all necessary hardware, software, programming materials, and supporting equipment required to place the specified major subsystems in full operation. Note that some supporting equipment, materials, and hardware may not be described herein. Depending on the manufacturers selected by the COR, some equipment, materials and hardware may not be contained in either the Contract Documents or these written specifications, but are required by the manufacturer for complete operation according to the intent of the design and these specifications. In such cases, the COR shall be given

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the opportunity to approve the additional equipment, hardware and materials that shall be fully identified in the bid and in the equipment list submittal. The COR shall be consulted in the event there is any question about which supporting equipment, materials, or hardware is intended to be included.

- D. Response to Specification: The Contractor shall submit a point-by-point statement of compliance with each paragraph of the security specification. The statement of compliance shall list each paragraph by number and indicate "COMPLY" opposite the number for each paragraph where the Contractor fully complies with the specification. Where the proposed system cannot meet the requirements of the paragraph, and does not offer an equivalent solution, the offers shall indicate "DOES NOT COMPLY" opposite the paragraph number. Where the proposed system does not comply with the paragraph as written, but the bidder feels it will accomplish the intent of the paragraph in a manner different from that described, the offers shall indicate "COMPARABLE". The offers shall include a statement fully describing the "comparable" method of satisfying the requirement. Where a full and concise description is not provided, the offered system shall be considered as not complying with the specification. Any submission that does not include a point-by-point statement of compliance, as described above, shall be disqualified. Submittals for products shall be in precise order with the product section of the specification. Submittals not in proper sequence will be rejected.

1.19 LIKE ITEMS

- A. Where two or more items of equipment performing the same function are required, they shall be exact duplicates produced by one manufacturer. All equipment provided shall be complete, new, and free of any defects.

1.20 WARRANTY

- A. Warrant work subject to the Article "Warranty of Construction" of FAR clause 52.246-21.

1.21 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

- A. All equipment associated within the Security Control Room, Security Console and Security Equipment Room shall be UL 827, UL 1981, and UL 60950 compliant and rated for continuous operation. Environmental conditions (i.e. temperature, humidity, wind, and seismic activity) shall be taken under consideration at each facility and site location prior to installation of the equipment.
- B. All equipment shall operate on a 120 or 240 volts alternating current (VAC); 50 Hz or 60 Hz AC power system unless documented otherwise in subsequent sections listed within this specification. All equipment shall have a back-up source of power that will provide a minimum of 8 hours of run time in the event of a loss of primary power to the facility.
- C. The system shall be designed, installed, and programmed in a manner that will allow for ease of operation, programming, servicing, maintenance, testing, and upgrading of the system.

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D. All equipment and materials for the system will be compatible to ensure correct operation.

2.2 EQUIPMENT ITEMS

- A. The Security Management System shall provide full interface with all components of the security subsystem as follows:
1. Shall allow for communication between the Physical Access Control System and Database Management and all subordinate work and monitoring stations, enrollment centers for badging and biometric devices as part of the PACS, local annunciation centers, the electronic Security Management System (SMS), and all other VA redundant or backup command center or other workstations locations.
 2. Shall provide automatic continuous communication with all systems that are monitored by the SMS, and shall automatically annunciate any communication failures or system alarms to the SMS operator providing identification of the system, nature of the alarm, and location of the alarm.
 3. Controlling devices shall be utilized to interface the SMS with all field devices.
 4. The Security control room and security console will be supported by an uninterrupted power supply (UPS) or dedicated backup generator power circuit.
 5. The Security Equipment room, Security Control Room, and Security Operator Console shall house the following equipment i.e. refer to individual master specifications for each security subsystem's specific requirements:
 - a. Security Console Bays and Equipment Racks
 - b. Security Network Server and Workstation
 - c. CCTV Monitoring, Controlling, and Recording Equipment
 - d. PACS Monitoring and Controlling Equipment
 - e. IDS Monitoring and Controlling Equipment
 - f. Security Access Detection Monitoring Equipment
 - g. EPPS Monitoring and Controlling Equipment
 - h. Main Panels for all Security Systems
 - i. Power Supply Units (PSU) for all field devices
 - j. Life safety and power monitoring equipment
 - k. All other building systems deemed necessary by the VA to include, but not limited to, heating, ventilation and air conditioning (HVAC), elevator control, portable radio, fire alarm monitoring, and other potential systems.
 - l. Police two-way radio control consoles/units.
- B. Wires and Cables:
1. Shall meet or exceed the manufactures recommendation for power and signals.
 2. Shall be carried in an enclosed conduit system, utilizing electromagnetic tubing (EMT) to include the equivalent in flexible metal, rigid galvanized steel (RGS) to include the equivalent of liquid tight, polyvinylchloride (PVC) schedule 40 or 80.
 3. All conduits will be sized and installed per the NEC. All security system signal and power cables that traverse or originate in a high security office space will contained in either EMT or RGS conduit.
 4. All conduit, pull boxes, and junction boxes shall be marked with colored permanent tape or paint that will allow it to be distinguished from all other infrastructure conduit.
 5. Conduit fills shall not exceed 50 percent unless otherwise documented.
 6. A pull string shall be pulled along and provided with signal and power cables to assist in future installations.

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7. At all locations where there is a wall penetration or core drilling is conducted to allow for conduit to be installed, fire stopping materials shall be applied to that area.
8. High voltage and signal cables shall not share the same conduit and shall be kept separate up to the point of connection. High voltage for the security subsystems shall be any cable or sets of cables carrying 30 VDC/VAC or higher.
9. For all equipment that is carrying digital data between the Security Control Room, Security Equipment Room, Security Console, or at a remote monitoring station, it shall not be less than 20 AWG and stranded copper wire for each conductor. The cable or each individual conductor within the cable shall have a shield that provides 100% coverage. Cables with a single overall shield shall have a tinned copper shield drain wire.

2.3 FIBER OPTIC EQUIPMENT

A. 8 Channel Fiber Optic Transceivers (Video&PTZ Control)

1. The field-located and central-located fiber optic transceivers shall utilize wave division multiplexing to transmit and receive video and data pan-tilt-zoom control signals over two standard 62.5/125 multimode fibers.
2. The units shall be capable of operating over a range of 2 km.
3. The units shall be NTSC color compatible.
4. The units shall support data rates up to 64 Kbps.
5. The units shall be surface or rack mountable.
6. The units shall be UL listed.
7. The units shall meet or exceed the following specifications:
 - a. Video
 - 1) Input/Output: 1 volt pk-pk (75 ohms)
 - 2) Input/Output Channels: 8
 - 3) Bandwidth: 10 Hz - 6.5 MHz per channel
 - 4) Differential Gain: <2%
 - 5) Differential Phase: <0.7°
 - 6) Tilt: <1%
 - 7) Signal to Noise Ratio: 60 dB
 - b. Data (Control)
 - 1) Data Channels: 2
 - 2) Data Format: RS-232, RS-422, 2 wire or 4 wire RS-485 with Tri-State Manchester Bi-Phase and Sensornet
 - 3) Data Rate: DC - 100 kbps (NRZ)
 - 4) Bit Error Rate: < 1 in 10⁻⁹ @ Maximum Optical Loss Budget
 - 5) Operating Mode: Simplex or Full-Duplex
 - 6) Wavelength: 1310/1550 nm, Multimode or Singlemode
 - 7) Optical Emitter: Laser Diode
 - 8) Number of Fibers: 1
 - c. Connectors
 - 1) Optical: ST
 - 2) Power and Data: Terminal Block with Screw Clamps
 - 3) Video: BNC (Gold Plated Center-Pin)
 - d. Electrical and Mechanical
 - 1) Power: 12 VDC @ 500 mA (stand-alone)
 - 3) Current Protection: Automatic Resettable Solid-State Current Limiters
 - e. Environmental
 - 1) MTBF: > 100,000 hours
 - 2) Operating Temp: -40 to 74 deg C (-40 to 165 deg F)
 - 3) Storage Temp: -40 to 85 deg C (-40 to 185 deg F)
 - 4) Relative Humidity: 0% to 95% (non-condensing)

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B. Fiber Optic Transmitters: The central-located fiber optic transmitters shall utilize wave division multiplexing to transmit video and signals over standard 62.5/125 multimode fibers.

1. The units shall be capable of operating over a range of 4.8 km.
2. The units shall be NTSC color compatible.
3. The units shall support data rates up to 64 Kbps.
4. The units shall be surface or rack mountable.
5. The units shall be UL listed.
6. The units shall meet or exceed the following specifications:

a. Video

- 1) Input: 1 volt pk-pk (75 ohms)
- 2) Bandwidth: 5Hz - 10 MHz
- 3) Differential Gain: <5%
- 4) Tilt: <1%
- 5) Signal-Noise: 60db
- 6) Wavelength: 850nm
- 7) Number of Fibers: 1
- 8) Operating Temp: -20 to 70 deg C (-4 to 158 deg F)
- 9) Connectors:
 - a) Power: Female plug with screw clamps
 - b) Video: BNC
 - c) Optical: ST
- 10) Power: 12 VDC

C. Fiber Optic Receivers: The field-located fiber optic receivers shall utilize wave division multiplexing to receive video signals over standard 62.5/125 multimode fiber.

1. The units shall be capable of operating over a range of 4.8 km.
2. The units shall be NTSC color compatible.
3. The units shall support data rates up to 64 Kbps.
4. The units shall be surface or rack mountable.
5. The units shall be UL listed.
6. The units shall meet or exceed the following specifications:

a. Video

- 1) Output: 1 volt pk-pk (75 ohms)
- 2) Bandwidth: 5Hz - 10 MHz
- 3) Differential Gain: <5%
- 4) Tilt: <1%
- 5) Signal-Noise: 60dB
- 6) Wavelength: 850nm
- 7) Number of Fibers: 1
- 8) Surface Mount: 106.7 x 88.9 x 25.4 mm (4.2 x 3.5 x 1 in)
- 9) Operating Temp: -20 to 70 deg C (-4 to 158 deg F)
- 10) Connectors:
- 11) Power: Female plug block with screw clamps
- 12) Video: BNC
- 13) Optical: ST
- 14) Power: 12 VAC8 Channel Fiber Optic Transcievers (Video&PTZ Control)

D. Fiber Optic Sub Rack with Power Supply

1. The Card Cage Rack shall provide high-density racking for fiber-optic modules. The unit shall be designed to mount in standard 483 mm (19 in) instrument racks and to accommodate the equivalent of 15 1-inch modules.

a. Specifications

- 1) Card Orientation: Vertical
- 2) Construction: Aluminum
- 3) Current Consumption: 0.99 A
- 4) Humidity: 95.0 % RH

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- 5) Input Power: 100-240 VAC, 60/50 Hz
- 6) Mounting: Mounts in standard 483 mm (19 in) rack using four (4) screws (optional wall brackets purchased separately)
- 7) Number of Outputs: 1.0
- 8) Number of Slots 15.0
- 9) Operating Temperature: -40 to +75 deg C (-40.0 to 167.0 deg F)
- 10) Output Voltage: 13.5 V
- 11) Output Current 6.0 A
- 12) Power Dissipation: 28.0 W
- 13) Power Factor: 48.0
- 14) Power Supply: (built-in)
- 15) Rack Units: 3RU
- 16) Redundant Capability: Yes
- 17) Weight: 2.43 kg (5.35 lb)
- 18) Width: 483 mm (19.0 in)

2.4 TRANSIENT VOLTAGE SURGE SUPPRESSION DEVICES (TVSS) AND SURGE SUPPRESSION

A. Transient Voltage Surge Suppression

1. All cables and conductors extending beyond building perimeter, except fiber optic cables, which serve as communication, control, or signal lines shall be protected against Transient Voltage surges and have Transient Voltage surge suppression protection (TVSS) UL listed in accordance with Standard 497B installed at each end. Lighting and surge suppression shall be a multi-strike variety and include a fault indicator. Protection shall be furnished at the equipment and additional triple solid state surge protectors rated for the application on each wire line circuit shall be installed within 915 mm (36 in) of the building cable entrance. Fuses shall not be used for surge protection. The inputs and outputs shall be tested in both normal mode and common mode using the following waveforms:
 - a. A 10-microsecond rise time by 1000 microsecond pulse width waveform with a peak voltage of 1500 volts and a peak current of 60 amperes.
 - b. An 8-microsecond rise time by 20-microsecond pulse width waveform with a peak voltage of 1000 volts and a peak current of 500 amperes.
 - c. Maximum series current: 2 AMPS. Provide units manufactured by Advanced Protection Technologies, model # TE/FA 10B or TE/FA 20B or approved equivalent.
 - d. Operating Temperature and Humidity: -40 to + 85 deg C (-40 to 185 deg F), and 0 to 95 percent relative humidity, non-condensing.

B. Physical Access Control Systems

1. Suppressors shall be installed on AC power at the point of service and shall meet the following criteria:
 - a. UL1449 2nd Edition, 2007, listed
 - b. UL1449 S.V.R. of 400 Volts or lower
 - c. Status Indicator Light(s)
 - d. Minimum Surge Current Capacity: 40,000 Amps (8 x 20 μ sec)
 - e. Maximum Continuous Current: 15 Amps
 - f. MCOV: 125 VAC
 - g. Service Voltage: 110-120 VAC
2. Suppressors shall be installed on the Low Voltage circuit at both the point of entrance and exit of the building. Suppressors shall meet the following criteria:
 - a. UL 497B
 - b. Minimum Surge Current Capacity: 2,000 Amps per pair
 - c. Maximum Continuous Current: 5 Amps
 - d. MCOV: 33 Volts

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- e. Service Voltage: 24Volts
- 3. Suppressors shall be installed on the communication circuit between the access controller and card reader at both the entrance and exit of the building. Suppressors shall meet the following criteria:
 - a. Conforms with UL497B standards (where applicable)
 - b. Clamp level for 12 and 24V power: 18VDC / 38VDC
 - c. Clamp level for Data/LED: 6.8VDC
 - d. Service Voltage for Power: 12VDC/24VDC
 - e. Service Voltage for Data/LED: <5VDC
 - f. Clamp level - PoE Access Power: 72V
 - g. Clamp level - PoE Access Data: 7.9V
 - h. Service Voltage - PoE Access: 48VAC - 54VAC
 - i. Service Voltage - PoE Data: <5VDC
- C. Intercom Systems
 - 1. Suppressors shall be installed on the AC power at the point of service and shall meet the following criteria:
 - a. UL 1449 Listed
 - b. UL 1449 S.V.R. of 400 Volts or lower
 - c. Diagnostic Indicator Light(s)
 - d. Integrated ground terminating post (where case/chassis ground exists)
 - e. Minimum Surge Current Capacity of 13,000 Amps (8 x 20 μ Sec)
 - 2. Suppressors shall be installed on incoming central office lines and shall meet the following criteria:
 - a. UL 497A Listed
 - b. Multi Stage protection design
 - c. Auto-reset current protection not to exceed 2 Amps per pair
 - d. Minimum Surge Current of 500 Amps per pair (8 x 20 μ Sec)
 - 3. Suppressors shall be installed on all telephone/intercom circuits that enter or leave separate buildings and shall meet the following criteria:
 - a. UL 497A Listed (where applicable)
 - b. UL 497B Listed (horns, strobes, speakers or communication circuits over 300 feet)
 - c. Multi Stage protection design
 - d. Auto-reset over-current protection not to exceed 5 Amps per pair
 - e. Minimum Surge Current of 1000 Amps per pair (8 x 20 μ Sec)
- D. Video Surveillance System
 - 1. Protectors shall be installed on coaxial cable systems on points of entry and exit from separate buildings. Suppressors shall be installed at each exterior camera location and include protection for 12 and/or 24 volt power, data signal and motor controls (for Pan, Tilt and Zoom systems). SPDs shall protect all modes herein mentioned and contain all modes in a single unit system. Protection for all systems mentioned above shall be incorporated at the head end equipment. Additionally a minimum 450VA battery back up shall be used to protect the DVR or VCR and monitor. Protectors shall meet the following criteria:
 - a. Head-End Power
 - 1) UL 1778, cUL (Battery Back Up)
 - 2) Minimum Surge Current Capacity: 65,000 Amps (8x20 μ sec)
 - 3) Minimum of two (2) NEMA 5-15R Receptacles (one (1) AC power only, one (1) with UPS)
 - 4) All modes protected (L-N, L-G, N-G)
 - 5) EMI/RFI Filtering
 - 6) Maximum Continuous Current: 12 Amps
 - b. Camera Power

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- 1) Minimum Surge Current Capacity: 1,000 Amps (8X20µsec); 240 Amps for IP Video/PoE cameras
- 2) Screw Terminal Connection
- 3) All protection modes L-G (all Lines)
- 4) MCOV <40VAC
- c. Video And Data
 - 1) Surge Current Capacity 1,000 Amps per conductor
 - 2) "BNC" Connection (Coax)
 - 3) Protection modes: L-G (Data), Center Pin-G, Shield-G (Coax)
 - 4) Band Pass 0-2GHz
 - 5) Insertion Loss <0.3dB
- E. Grounding and Surge Suppression
 1. The Security Contractor shall provide grounding and surge suppression to stabilize the voltage under normal operating conditions. This is to ensure the operation of over current devices, such as fuses, circuit breakers, and relays, underground-fault conditions.
 2. The Contractor shall engineer, provide, and install proper grounding and surge suppression as required by local jurisdiction and prevailing codes and standards, referenced in this document.
 3. Principal grounding components and features shall include: main grounding buses, grounding, and bonding connections to service equipment.
 4. The Contractor shall provide detail drawings of interconnection with other grounding systems including lightning protection systems.
 5. The Contractor shall provide details of locations and sizes of grounding conductors and grounding buses in electrical, data, and communication equipment rooms and closets.
 6. AC power receptacles are not to be used as a ground reference point.
 7. Any cable that is shielded shall require a ground in accordance with applicable codes, the best practices of the trade, and all manufactures' installation instructions.
- F. 120 VAC Surge Suppression
 1. Continuous Current: Unlimited (parallel connection)
 2. Max Surge Current: 13,500 Amps
 3. Protection Modes: L - N, L - G, N - G
 4. Warranty: Ten Year Limited Warranty
 5. Dimension: 73.7 x 41.1 x 52.1 mm (2.90 x 1.62 x 2.05 in)
 6. Weight: 2.88 g (0.18 lbs)
 7. Housing: ABS

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electronic safety and security equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.
- F. Equipment location shall be as close as practical to locations shown on the drawings.
- G. Inaccessible Equipment:

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1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

3.2 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electronic safety and security installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section 07 84 00 "Firestopping."

3.3 DEMONSTRATION AND TRAINING

- A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Training shall be provided for the particular equipment or system as required in each associated specification.
- C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.
- D. Provide services of manufacturer's technical representative for <insert hours> hours to instruct VA personnel in operation and maintenance of units.

3.4 WORK PERFORMANCE

- A. Job site safety and worker safety is the responsibility of the contractor.
- B. For work on existing stations, arrange, phase and perform work to assure electronic safety and security service for other buildings at all times. Refer to Section 01 00 00, GENERAL REQUIREMENTS.
- C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- D. Coordinate location of equipment and conduit with other trades to minimize interferences. See the GENERAL CONDITIONS.

3.5 SYSTEM PROGRAMMING

- A. General Programming Requirements
 1. This following section shall be used by the contractor to identify the anticipated level of effort (LOE) required setup, program, and configure the Electronic Security System (ESS). The contractor shall be responsible for providing all setup, configuration, and programming to include data entry for the Security Management System (SMS) and subsystems. System programming for existing or new SMS servers shall not be conducted at the project site.
- B. Level of Effort for Programming
 1. The Contractor shall perform and complete system programming (including all data entry) at an offsite location using the Contractor's own copy of the SMS software. The Contractor's copy of the SMS software shall be of the Owners current version. Once system programming has been completed, the Contractor shall deliver the data to the COR on data entry forms and an approved electronic medium, utilizing data from the contract documents. The completed forms shall be delivered to the COR for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires it. The Contractor shall not upload system programming until the COR has

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provided written approval. The Contractor is responsible for backing up the system prior to uploading new programming data. Additional programming requirements are provided as follows:

- a. Programming for New SMS Server: The contractor shall provide all other system related programming. The contractor will be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, personnel photos, access schedules, personnel groupings) along with coordinating with COR for device configurations, standards, and groupings. VA shall provide database to support Contractor's data entry tasks. The contractor shall anticipate a weekly coordination meeting and working with COR to ensure data uploading is performed without incident of loss of function or data loss.
 - b. Programming for Existing SMS Servers: The contractor shall perform all related system programming except for personnel data as noted. The contractor will not be responsible for uploading personnel information (e.g., ID Cards backgrounds, names, access privileges, access schedules, personnel groupings). The contractor shall anticipate a weekly coordination meeting and working alongside of COR to ensure data uploading is performed without incident of loss of function or data loss. System programming for SMS servers shall be performed by using the Contractor's own server and software. These servers shall not be connected to existing devices or systems at any time.
2. The Contractor shall identify and request from the COR, any additional data needed to provide a complete and operational system as described in the contract documents.
 3. Contractor and COR coordination on programming requires a high level of coordination to ensure programming is performed in accordance with VA requirements and programming uploads do not disrupt existing systems functionality. The contractor shall anticipate a minimum a weekly coordination meeting. Contractor shall ensure data uploading is performed without incident of loss of function or data loss. The following Level of Effort Chart is provided to communicate the expected level of effort required by contractors on VA ESS projects. Calculations to determine actual levels of effort shall be confirmed by the contractor before project award.

Description of Tasks							
Description of Systems	Develop System Loading Sheets	Coordination	Initial Set-up Configuration	Graphic Maps	System Programming	Final Checks	Level of Effort (Typical Tasks)

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<p>SMS Setup & Configuration</p>	<p>e.g., program monitoring stations, programming networks, interconnections between CCTV, intercoms, time synchronization</p>	<p>e.g., retrieve IP addresses, naming conventions, standard event descriptions, programming templates, coordinate special system needs</p>	<p>e.g., Load system Operating System and Application software, general system configurations</p>	<p>e.g., develop naming conventions, develop file folders, confirming accuracy of AutoCAD Floor Plans, convert file into jpeg file</p>	<p>e.g., program monitoring stations, programming networks, interconnections between CCTV, intercoms, time synchronization</p>	<p>e.g., check all system diagnostics (e.g., clients, panels)</p> <p>Load and set-up 4-6 CDs and configure servers (to configure Loading and Configuring software Administrative account, audit log, Keystrokes, mouse clicks, multi-screen configuration</p>
<p>Electronic Entry Control Systems</p>	<p>e.g., setup of device, door groups & schedules, REX, Locks, link graphics</p>	<p>e.g., confirming device configurations, naming conventions, event description and narratives</p>	<p>e.g., enter data from loading sheets; configure components, link events, cameras, and graphics</p>	<p>e.g., setup of device, door groups & schedules, REX, Locks, link graphics</p>	<p>e.g., performing entry testing to confirm correct setup and configuration</p>	<p>e.g., creating a door, door configuration, adding request to exit, door monitors and relays, door timers, door related events (e.g., access, access denied, forced open, held open), linkages, controlled areas, advanced door monitoring, time zones, sequence of operations</p>

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<p>Intrusion Detection Systems</p>	<p>e.g., enter door groups & schedules, link devices - REX, lock, & graphics</p>	<p>e.g., confirming device configurations, naming conventions, event description and narratives</p>	<p>e.g., enter data from loading sheets; configure components, link events, cameras, and graphics</p>		<p>e.g., enter door groups & schedules, link devices - REX, lock, & graphics</p>	<p>e.g., walk test, device position, and masking</p>	<p>e.g., setting up monitoring and control points (e.g., motion sensors, glassbreaks, vibration sensor, strobes, sounders) creating intrusion zones, creating arm/disarm panel, timed sequences, time zones, icon placements on graphic maps, clearance levels, events (e.g., armed, disarmed, zone violation, device alarm activations), LCD reader messages,</p>
<p>CCTV Systems</p>	<p>e.g., programming call-ups recording</p>	<p>e.g., confirming device configurations, naming conventions</p>	<p>e.g., enter data from loading sheets; camera naming convention, sequences, configure components)</p>		<p>e.g., programming call-ups recording</p>	<p>e.g., confirm area of coverage, call-up per event generated and recording rates</p>	<p>e.g., setting up cameras points, recording ratios (e.g., normal, alarm event) timed recording, linkages, maps placements, call-ups</p>

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Intercoms Systems	e.g., programming events & call-ups	e.g., confirming device configurations, naming conventions, event description and narratives	e.g., enter data from loading sheets; configure components, link events, cameras, and graphics		e.g., programming events & call-ups	e.g., confirm operation, SMS event generation and camera call-up	e.g., setup linkages, events for activations, device troubles, land devices on graphic maps
Console Monitoring Components	N/A	per monitor	per monitor	per graphic map	N/A	per monitor	N/A
Note: Programming tasks are supported through the contractor's development of the Technical Data Package Submittals.							

Table 1 Contractor Level of Effort

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3.6 TESTING AND ACCEPTANCE

A. Performance Requirements

1. General:

- a. The Contractor shall perform contract field, performance verification, and endurance testing and make adjustments of the completed security system when permitted. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform all testing. Written notification of planned testing shall be given to the COR at least 60 calendar days prior to the test and after the Contractor has received written approval of the specific test procedures.
- b. The COR shall witness all testing and system adjustments during testing. Written permission shall be obtained from the COR before proceeding with the next phase of testing. Original copies of all data produced during performance verification and endurance testing shall be turned over to the COR at the conclusion of each phase of testing and prior to COR approval of the test.

2. Test Procedures and Reports: The test procedures, compliant w/ VA standard test procedures, shall explain in detail, step-by-step actions and expected results demonstrating compliance with the requirements of the specification. The test reports shall be used to document results of the tests. The reports shall be delivered to the COR within seven (7) calendar days after completion of each test.

- #### B. The inspection and test will be conducted by a factory-certified contractor representative and witnessed by a Government Representative. The results of the inspection will be officially recorded by a designated Government Representative and maintained on file by the COR (RE), until completion of the entire project. The results will be compared to the Acceptance Test results.

C. Contractor's Field Testing (CFT)

1. The Contractor shall calibrate and test all equipment, verify DTM operation, place the integrated system in service, and test the integrated system. Ground rods installed by this Contractor within the base of camera poles shall be tested as specified in IEEE STD 142. The Contractor shall test all security systems and equipment, and provide written proof of a 100% operational system before a date is established for the system acceptance test. Documentation package for CFT shall include completed (fully annotated details of test details) for each device and system tested, and annotated loading sheets documenting complete testing to COR approval. CFT test documentation package shall conform to submittal requirements outlined in this Section. The Contractor's field testing procedures shall be identical to the COR's acceptance testing procedures. The Contractor shall provide the COR with a written listing of all equipment and software indicating all equipment and components have been tested and passed. The Contractor shall deliver a written report to the COR stating the installed complete system has been calibrated, tested, and is ready to begin performance verification testing; describing the results of the functional tests, diagnostics, and calibrations; and the report shall also include a copy of the approved acceptance test procedure. Performance verification testing shall not take place until written notice by contractor is received certifying that a contractor's field test was successful.

D. Performance Verification Test (PVT)

1. Test team:

- a. After the system has been pretested and the Contractor has submitted the pretest results and certification to the COR, then

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the Contractor shall schedule an acceptance test to date and give the COR written, notice as described herein, prior to the date the acceptance test is expected to begin. The system shall be tested in the presence of a Government Representative, an OEM certified representative, representative of the Contractor and other approved by the COR. The system shall be tested utilizing the approved test equipment to certify proof of performance, FCC, UL and Emergency Service compliance. The test shall verify that the total system meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

2. The Contractor shall demonstrate the completed Physical Access Control System PACS complies with the contract requirements. In addition, the Contractor shall provide written certification that the system is 100% operational prior to establishing a date for starting PVT. Using approved test procedures, all physical and functional requirements of the project shall be demonstrated and shown. The PVT will be stopped and aborted as soon as 10 technical deficiencies are found requiring correction. The Contractor shall be responsible for all travel and lodging expenses incurred for out-of-town personnel required to be present for resumption of the PVT. If the acceptance test is aborted, the re-test will commence from the beginning with a retest of components previously tested and accepted.
3. The PVT, as specified, shall not begin until receipt of written certification that the Contractors Field Testing was successful. This shall include certification of successful completion of testing as specified in paragraph "Contractor's Field Testing", and upon successful completion of testing at any time when the system fails to perform as specified. Upon termination of testing by the COR or Contractor, the Contractor shall commence an assessment period as described for Endurance Testing Phase II.
4. Upon successful completion of the acceptance test, the Contractor shall deliver test reports and other documentation, as specified, to the COR prior to commencing the endurance test.
5. Additional Components of the PVT shall include:
 - a. System Inventory
 - 1) All Device equipment
 - 2) All Software
 - 3) All Logon and Passwords
 - 4) All Cabling System Matrices
 - 5) All Cable Testing Documents
 - 6) All System and Cabinet Keys
 - b. Inspection
 - 1) Contractor shall record an inspection punch list noting all system deficiencies. The contractor shall prepare an inspection punch list format for CORs approval.
 - 2) As a minimum the punch list shall include a listing of punch list items, punch list item location, description of item problem, date noted, date corrected, and details of how item was corrected.
6. Partial PVT - At the discretion of COR, the Performance Verification Test may be performed in part should a 100% compliant CFT be performed. In the event that a partial PVT will be performed instead of a complete PVT; the partial PVT shall be performed by testing 10% of the system. The contractor shall perform a test of each procedure on select devices or equipment.

E. Endurance Test

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1. The Contractor shall demonstrate the specified probability of detection and false alarm rate requirements of the completed system. The endurance test shall be conducted in phases as specified below. The endurance test shall not be started until the COR notifies the Contractor, in writing, that the performance verification test is satisfactorily completed, training as specified has been completed, and correction of all outstanding deficiencies has been satisfactorily completed. VA shall operate the system 24 hours per day, including weekends and holidays, during Phase I and Phase III endurance testing. VA will maintain a log of all system deficiencies. The COR may terminate testing at any time the system fails to perform as specified. Upon termination of testing, the Contractor shall commence an assessment period as described for Phase II. During the last day of the test, the Contractor shall verify the appropriate operation of the system. Upon successful completion of the endurance test, the Contractor shall deliver test reports and other documentation as specified to the COR prior to acceptance of the system.
2. Phase I (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the COR. If the system experiences no failures, the Contractor may proceed directly to Phase III testing after receiving written permission from the COR.
3. Phase II (Assessment):
 - a. After the conclusion of Phase I, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the COR. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and recommend the point at which testing should be resumed.
 - b. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the COR. The meeting shall not be scheduled earlier than five (5) business days after the COR receives the report. As part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by performing appropriate portions of the performance verification test. Based on the Contractor's report and the test review meeting, the COR will provide a written determine of either the restart date or require Phase I be repeated.
4. Phase III (Testing): The test shall be conducted 24 hours per day for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized in writing by the COR.
5. Phase IV (Assessment):
 1. After the conclusion of Phase III, the Contractor shall identify all failures, determine causes of all failures, repair all failures, and deliver a written report to the COR. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and recommend the point at which testing should be resumed.
 2. After delivering the written report, the Contractor shall convene a test review meeting at the job site to present the results and recommendations to the COR. The meeting shall not be scheduled earlier than five (5) business days after receipt of the report by the COR. As a part of this test review meeting, the Contractor

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shall demonstrate that all failures have been corrected by repeating appropriate portions for the performance verification test. Based on the review meeting the test should not be scheduled earlier than five (5) business days after the COR receives the report. As a part of this test review meeting, the Contractor shall demonstrate all failures have been corrected by repeating appropriate portions of the performance verification test. Based on the Contractor's report and the test review meeting, the COR will provide a written determine of either the restart date or require Phase III be repeated. After the conclusion of any re-testing which the COR may require, the Phase IV assessment shall be repeated as if Phase III had just been completed.

F. Exclusions

1. The Contractor will not be held responsible for failures in system performance resulting from the following:
 - a. An outage of the main power in excess of the capability of any backup power source provided the automatic initiation of all backup sources was accomplished and that automatic shutdown and restart of the PACS performed as specified.
 - b. Failure of an Owner furnished equipment or communications link, provided the failure was not due to Contractor furnished equipment, installation, or software.
 - c. Failure of existing Owner owned equipment, provided the failure was not due to Contractor furnished equipment, installation, or software.

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SECTION 28 05 13.01
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY (FIRE ALARM)

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the finishing, installation, connection, testing and certification the conductors and cables required for a fully functional for electronic safety and security (ESS) system.

1.2 RELATED WORK

- A. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.
- B. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SECURITY AND SAFETY. Requirements for infrastructure.

1.3 DEFINITIONS

- A. BICSI: Building Industry Consulting Service International.
- B. EMI: Electromagnetic interference.
- C. IDC: Insulation displacement connector.
- D. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).
- E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.
- F. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).
- G. RCDD: Registered Communications Distribution Designer.
- H. Solid-Bottom or Nonventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.
- I. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.
- J. UTP: Unshielded twisted pair.

1.4 QUALITY ASSURANCE

- A. See section 28 05 00, Paragraph 1.4.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Manufacturer's Literature and Data: Showing each cable type and rating.
 2. Certificates: Two weeks prior to final inspection, deliver to the COR/COR four copies of the certification that the material is in accordance with the drawings and specifications and diagrams for cable management system.
 3. Shop Drawings: Cable tray layout, showing cable tray route to scale, with relationship between the tray and adjacent structural, electrical, and mechanical elements. Include the following:
 - a. Vertical and horizontal offsets and transitions.
 - b. Clearances for access above and to side of cable trays.
 - c. Vertical elevation of cable trays above the floor or bottom of ceiling structure.
 - d. Load calculations to show dead and live loads as not exceeding manufacturer's rating for tray and its support elements.

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- e. System labeling schedules, including electronic copy of labeling schedules that are part of the cable and asset identification system of the software specified in Parts 2 and 3.
- 4. Wiring Diagrams. Show typical wiring schematics including the following:
 - a. Workstation outlets, jacks, and jack assemblies.
 - b. Patch cords.
 - c. Patch panels.
- 5. Cable Administration Drawings: As specified in Part 3 "Identification" Article.
- 6. Project planning documents as specified in Part 3.
- 7. Maintenance Data: For wire and cable to include in maintenance manuals.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape
- C. Federal Specifications (Fed. Spec.):
 - A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-05.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Electrical Grounding and Bonding Equipment
 - 486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations
 - 486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
 - 514B-04.....Fittings for Cable and Conduit
 - 1479-03.....Fire Tests of Through-Penetration Fire Stops

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Test cables upon receipt at Project site.
 - 1. Test optical fiber cable to determine the continuity of the strand end to end. Use optical-fiber flashlight or optical loss test set.
 - 2. Test optical fiber cable on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector; include the loss value of each. Retain test data and include the record in maintenance data.
 - 3. Test each pair of UTP cable for open and short circuits.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install UTP, optical fiber, and coaxial cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

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PART 2 - PRODUCTS

2.1 GENERAL

- A. General: All cabling locations shall be in conduit systems as outlined in Division 28 unless a waiver is granted in writing or an exception is noted on the construction drawings.
- B. Support of Open Cabling: NRTL labeled for support of Category 5e cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.
 - 1. Support brackets with cable tie slots for fastening cable ties to brackets.
 - 2. Lacing bars, spools, J-hooks, and D-rings.
 - 3. Straps and other devices.
- C. Cable Trays:
 - 1. Cable Tray Materials: Metal, suitable for indoors, and protected against corrosion by [electroplated zinc galvanizing, complying with ASTM B 633, Type 1, not less than 0.000472 inch (0.012 mm) thick] [hot-dip galvanizing, complying with ASTM A 123/A 123M Grade 0.55, not less than 0.002165 inch (0.055 mm) thick].
 - 2. Basket Cable Trays: See plans. Wire mesh spacing shall not exceed 2 by 4 inches (50 by 100 mm).
- D. Conduit and Boxes: Comply with requirements in Division 28 Section "Conduits and Backboxes for Electrical Systems." Flexible metal conduit shall not be used.
 - 1. Outlet boxes shall be no smaller than 2 inches (50 mm) wide, 3 inches (75 mm) high, and 2-1/2 inches (64 mm) deep.

2.2 BACKBOARDS

- A. Backboards: Plywood, fire-retardant treated, 3/4 by 48 by 96 inches (19 by 1220 by 2440 mm). Comply with requirements for plywood backing panels in Division 06 Section "Rough Carpentry".

2.3 UTP CABLE

- A. Description: 100-ohm, 4-pair UTP, formed into 25-pair binder groups covered with a blue thermoplastic jacket.
 - 1. Comply with ICEA S-90-661 for mechanical properties.
 - 2. Comply with TIA/EIA-568-B.1 for performance specifications.
 - 3. Comply with TIA/EIA-568-B.2, Category 5e.
 - 4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
 - a. Communications, General Purpose: Type CM or CMG.
 - b. Communications, Plenum Rated: Type CMP, complying with NFPA 262.
 - c. Communications, Riser Rated: Type CMR, complying with UL 1666.
 - d. Communications, Limited Purpose: Type CMX.
 - e. Multipurpose: Type MP or MPG.
 - f. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.
 - g. Multipurpose, Riser Rated: Type MPR, complying with UL 1666.

2.4 UTP CABLE HARDWARE

- A. UTP Cable Connecting Hardware: IDC type, using modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of the same category or higher.
- B. Connecting Blocks: 110-style for Category 5e. Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.

2.5 OPTICAL FIBER CABLE

- A. Description: Multimode, 62.5/125-micrometer, 12, nonconductive, tight buffer, optical fiber cable.
 - 1. Comply with ICEA S-83-596 for mechanical properties.
 - 2. Comply with TIA/EIA-568-B.3 for performance specifications.

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3. Comply with TIA/EIA-492AAAA-B for detailed specifications.
 4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:
 - a. General Purpose, Nonconductive: Type OFN or OFNG.
 - b. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.
 - c. Riser Rated, Nonconductive: Type OFNR, complying with UL 1666.
 - d. General Purpose, Conductive: Type OFC or OFCG.
 - e. Plenum Rated, Conductive: Type OFCP, complying with NFPA 262.
 - f. Riser Rated, Conductive: Type OFCR, complying with UL 1666.
 5. Conductive cable shall be steel armored type.
 6. Maximum Attenuation: 3.50 dB/km at 850 nm; 1.5 dB/km at 1300 nm.
 7. Minimum Modal Bandwidth: 160 MHz-km at 850 nm; 500 MHz-km at 1300 nm.
- B. Jacket:
1. Jacket Color: Orange for 62.5/125-micrometer cable.
 2. Cable cordage jacket, fiber, unit, and group color shall be according to TIA/EIA-598-B.
 3. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches (1000 mm).
- 2.6 OPTICAL FIBER CABLE HARDWARE
- A. Cable Connecting Hardware: Meet the Optical Fiber Connector Intermateability Standards (FOCIS) specifications of TIA/EIA-604-2, TIA/EIA-604-3-A, and TIA/EIA-604-12. Comply with TIA/EIA-568-B.3.
1. Quick-connect, simplex and duplex, Type SC connectors. Insertion loss shall be not more than 0.75 dB.
 2. Type SFF connectors may be used in termination racks, panels, and equipment packages.
- 2.7 COAXIAL CABLE
- A. General Coaxial Cable Requirements: Broadband type, recommended by cable manufacturer specifically for broadband data transmission applications. Coaxial cable and accessories shall have 75-ohm nominal impedance with a return loss of 20 dB maximum from 7 to 806 MHz.
- B. RG-11/U: NFPA 70, Type CATV.
1. No. 14 AWG, solid, copper-covered steel conductor.
 2. Gas-injected, foam-PE insulation.
 3. Double shielded with 100 percent aluminum polyester tape and 60 percent aluminum braid.
 4. Jacketed with sunlight-resistant, black PVC or PE.
 5. Suitable for outdoor installations in ambient temperatures ranging from minus 40 to plus 85 deg C.
- C. RG59/U: NFPA 70, Type CATVR.
1. No. 20 AWG, solid, silver-plated, copper-covered steel conductor.
 2. Gas-injected, foam-PE insulation.
 3. Triple shielded with 100 percent aluminum polyester tape and 95 percent aluminum braid; covered by aluminum foil with grounding strip.
 4. Color-coded PVC jacket.
- D. RG-6/U: NFPA 70, Type CATV or CM.
1. No. 16 AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.
 2. Double shielded with 100 percent aluminum-foil shield and 60 percent aluminum braid.
 3. Jacketed with black PVC or PE.
 4. Suitable for indoor installations.
- E. RG59/U: NFPA 70, Type CATV.
1. No. 20 AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.

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2. Double shielded with 100 percent aluminum polyester tape and 40 percent aluminum braid.
3. PVC jacket.
- F. RG59/U (Plenum Rated): NFPA 70, Type CMP.
 1. No. 20 AWG, solid, copper-covered steel conductor; foam fluorinated ethylene propylene insulation.
 2. Double shielded with 100 percent aluminum-foil shield and 65 percent aluminum braid.
 3. Copolymer jacket.
- G. NFPA and UL compliance, listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1655, and with NFPA 70 "Radio and Television Equipment" and "Community Antenna Television and Radio Distribution" Articles. Types are as follows:
 1. CATV Cable: Type CATV.
 2. CATV Plenum Rated: Type CATVP, complying with NFPA 262.
 3. CATV Riser Rated: Type CATVR, complying with UL 1666.
 4. CATV Limited Rating: Type CATVX.
- 2.8 COAXIAL CABLE HARDWARE
 - A. Coaxial-Cable Connectors: Type BNC, 75 ohms.
- 2.9 RS-232 CABLE
 - A. Standard Cable: NFPA 70, Type CM.
 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 2. Polypropylene insulation.
 3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
 4. PVC jacket.
 5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
 6. Flame Resistance: Comply with UL 1581.
 - B. Plenum-Rated Cable: NFPA 70, Type CMP.
 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 2. Plastic insulation.
 3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
 4. Plastic jacket.
 5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
 6. Flame Resistance: Comply with NFPA 262.
- 2.10 RS-485 CABLE
 - A. Standard Cable: NFPA 70, Type CM.
 1. Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors.
 2. PVC insulation.
 3. Unshielded.
 4. PVC jacket.
 5. Flame Resistance: Comply with UL 1581.
 - B. Plenum-Rated Cable: NFPA 70, Type CMP.
 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 2. Fluorinated ethylene propylene insulation.
 3. Unshielded.
 4. Fluorinated ethylene propylene jacket.
 5. Flame Resistance: NFPA 262, Flame Test.
- 2.11 LOW-VOLTAGE CONTROL CABLE
 - A. Paired Lock Cable: NFPA 70, Type CMG.
 1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.

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2. PVC insulation.
 3. Unshielded.
 4. PVC jacket.
 5. Flame Resistance: Comply with UL 1581.
 - B. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
 1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
 2. PVC insulation.
 3. Unshielded.
 4. PVC jacket.
 5. Flame Resistance: Comply with NFPA 262.
 - C. Paired Lock Cable: NFPA 70, Type CMG.
 1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
 2. PVC insulation.
 3. Unshielded.
 4. PVC jacket.
 5. Flame Resistance: Comply with UL 1581.
 - D. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
 1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
 2. Fluorinated ethylene propylene insulation.
 3. Unshielded.
 4. Plastic jacket.
 5. Flame Resistance: NFPA 262, Flame Test.
- 2.12 CONTROL-CIRCUIT CONDUCTORS
- A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.
 - B. Class 2 Control Circuits: Stranded copper, [Type THHN-THWN, in raceway] [power-limited cable, concealed in building finishes] [power-limited tray cable, in cable tray] complying with UL 83.
 - C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.
- 2.13 FIRE ALARM WIRE AND CABLE
- A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.
 - B. Signaling Line Circuits: Twisted, shielded pair, not less than No. 18 AWG - size as recommended by system manufacturer.
 1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.
 - C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.
 1. Low-Voltage Circuits: No. 16 AWG, minimum.
 2. Line-Voltage Circuits: No. 12 AWG, minimum.
 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor [with outer jacket] with red identifier stripe, NRTL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.
- 2.14 IDENTIFICATION PRODUCTS
- A. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.
- 2.15 SOURCE QUALITY CONTROL
- A. Testing Agency: Engage a qualified testing agency to evaluate cables.
 - B. Factory test UTP and optical fiber cables on reels according to TIA/EIA-568-B.1.
 - C. Factory test UTP cables according to TIA/EIA-568-B.2.

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- D. Factory test multimode optical fiber cables according to TIA/EIA-526-14-A and TIA/EIA-568-B.3.
 - E. Factory sweep test coaxial cables at frequencies from 5 MHz to 1 GHz. Sweep test shall test the frequency response, or attenuation over frequency, of a cable by generating a voltage whose frequency is varied through the specified frequency range and graphing the results.
 - F. Cable will be considered defective if it does not pass tests and inspections.
 - G. Prepare test and inspection reports.
- 2.16 WIRE LUBRICATING COMPOUND
- A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
 - B. Shall not be used on wire for isolated type electrical power systems.
- 2.17 FIREPROOFING TAPE
- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
 - B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
 - C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
 - D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
 - E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. General Requirements for Cabling:
 - 1. Comply with TIA/EIA-568-B.1.
 - 2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
 - 3. Install 110-style IDC termination hardware unless otherwise indicated.
 - 4. Terminate all conductors; no cable shall contain un-terminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
 - 5. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 6. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
 - 7. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
 - 8. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
 - 9. Pulling Cable:
 - a. Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
 - b. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
 - c. Use ropes made of nonmetallic material for pulling feeders.

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- d. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COR/COR.
- e. Pull in multiple cables together in a single conduit.
- C. Splice cables and wires where necessary only in outlet boxes, junction boxes, or pull boxes.
 - 1. Splices and terminations shall be mechanically and electrically secure.
 - 2. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.
- D. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- E. Unless otherwise specified in other sections install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- F. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- G. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
- H. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- I. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.
- J. UTP Cable Installation:
 - 1. Comply with TIA/EIA-568-B.2.
 - 2. Do not untwist UTP cables more than 1/2 inch (12 mm) from the point of termination to maintain cable geometry.
- K. Optical Fiber Cable Installation:
 - 1. Comply with TIA/EIA-568-B.3.
 - 2. Cable shall be terminated on connecting hardware that is rack or cabinet mounted.
- L. Open-Cable Installation:
 - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
 - 2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches (200 mm) above ceilings by cable supports not more than [60 inches (1525 mm)] apart.
 - 3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.
- M. Separation from EMI Sources:
 - 1. Comply with BICSI TDMM and TIA/EIA-569-A recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
 - 2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches (127 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches (300 mm).

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- c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches (600 mm).
 - 3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches (64 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches (150 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches (300 mm).
 - 4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches (75 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches (150 mm).
 - 5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches (1200 mm).
 - 6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches (127 mm).
- 3.2 FIRE ALARM WIRING INSTALLATION
 - A. Comply with NECA 1 and NFPA 72.
 - B. Wiring Method: Install wiring in metal raceway according to Division 28 Section CONDUITS AND BACKBOXES FOR ELECTRICAL SYSTEMS."
 - 1. Install plenum cable in environmental air spaces, including plenum ceilings.
 - 2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.
 - C. Wiring Method:
 - 1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.
 - 2. Fire-Rated Cables: Use of 2-hour, fire-rated fire alarm cables, NFPA 70, Types MI and CI, is not permitted.
 - 3. Signaling Line Circuits: Power-limited fire alarm cables shall not be installed in the same cable or raceway as signaling line circuits.
 - D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
 - E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.
 - F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.

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- G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.
 - H. Wiring to Remote Alarm Transmitting Device: 1-inch (25-mm) conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.
- 3.3 CONTROL CIRCUIT CONDUCTORS
- A. Minimum Conductor Sizes:
 - 1. Class 1 remote-control and signal circuits, No. 14 AWG.
 - 2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
 - 3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.
- 3.4 IDENTIFICATION
- A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A.
 - B. Install a permanent wire marker on each wire at each termination.
 - C. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
 - D. Wire markers shall retain their markings after cleaning.
 - E. In each handhole, install embossed brass tags to identify the system served and function.
- 3.5 FIELD QUALITY CONTROL
- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
 - B. Perform tests and inspections.
 - C. Tests and Inspections:
 - 1. Visually inspect UTP and optical fiber cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
 - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross connection.
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
 - 4. Optical Fiber Cable Tests:
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.1. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
 - b. Link End-to-End Attenuation Tests:
 - 1) Multimode Link Measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.
 - 2) Attenuation test results for links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.
 - 5. Coaxial Cable Tests: Comply with requirements in Division 27 Section "Master Antenna Television System."

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- D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.
 - E. End-to-end cabling will be considered defective if it does not pass tests and inspections.
 - F. Prepare test and inspection reports.
- - - E N D - - -

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SECTION 28 05 26
GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the finishing, installation, connection, testing and certification of the grounding and bonding required for a fully functional Electronic Safety and Security (ESS) system.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning

1.2 RELATED WORK

- A. Section 28 05 00 - REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS. For general electrical requirements, quality assurance, coordination, and project conditions that are common to more than one section in Division 28.
- B. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for low voltage power and lighting wiring.

1.3 SUBMITTALS

- A. Submit in accordance with Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
- B. Shop Drawings:
 - 1. Clearly present enough information to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:
 - 1. Certification that the materials and installation are in accordance with the drawings and specifications.
 - 2. Certification by the contractor that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

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- C2-07.....National Electrical Safety Code
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 99-2005.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
 - 44-05Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment
 - 486A-486B-03Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

2.2 GROUND RODS

- A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.
- B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

- A. Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).
- B. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- C. Below Grade: Exothermic-welded type connectors.
- D. Above Grade:
 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
 2. Connection to Building Steel: Exothermic-welded type connectors.
 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
 4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.
 5. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
 - a) Pipe Connectors: Clamp type, sized for pipe.
 6. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.4 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x 3/4 inch).

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2.5 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.6 SPLICE CASE GROUND ACCESSORIES

- A. Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 CORROSION INHIBITORS

- A. When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.5 WIREWAY GROUNDING

- A. Ground and Bond Metallic Wireway Systems as follows:
 - 1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm² (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
 - 2. Install insulated 16 mm² (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
 - 3. Use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
 - 4. Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 meters.

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3.6 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the COR prior to backfilling. The contractor shall notify the COR 24 hours before the connections are ready for inspection.

3.7 GROUND ROD INSTALLATION

- A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

3.8 LABELING

- A. Comply with requirements in 26-05-11 Section "REQUIREMENTS FOR ELECTRICAL INSTALLATIONS" Article for instruction signs. The label or its text shall be green.
- B. Install labels at the telecommunications bonding conductor and grounding equalizer and at the grounding electrode conductor where exposed.
 1. Label Text: "If this connector or cable is loose or if it must be removed for any reason, notify the facility manager."

3.9 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
 3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal at individual ground rods. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any

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means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.

- b. Perform tests by fall-of-potential method according to IEEE 81.
 - C. Grounding system will be considered defective if it does not pass tests and inspections.
 - D. Prepare test and inspection reports.
 - E. Report measured ground resistances that exceed the following values:
 - 1. Power Distribution Units or Panel boards Serving Electronic Equipment: 3 ohm(s).
 - 2. Manhole Grounds: 10 ohms.
 - F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.
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SECTION 28 05 28.33
CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the finishing, installation, connection, testing certification of the conduit, fittings, and boxes to form a complete, coordinated, raceway system(s). Conduits and when approved separate UL Certified and Listed partitioned telecommunications raceways are required for a fully functional Electronic Safety and Security (ESS) system. Raceways are required for all electronic safety and security cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. ENT: Electrical nonmetallic tubing.
- C. EPDM: Ethylene-propylene-diene terpolymer rubber.
- D. FMC: Flexible metal conduit.
- E. IMC: Intermediate metal conduit.
- F. LFMC: Liquidtight flexible metal conduit.
- G. LFNC: Liquidtight flexible nonmetallic conduit.
- H. NBR: Acrylonitrile-butadiene rubber.
- I. RNC: Rigid nonmetallic conduit.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph 1.4 Quality Assurance, in Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Furnish the following:
 - B. Shop Drawings:
 - 1. Size and location of main feeders;
 - 2. Size and location of panels and pull boxes
 - 3. Layout of required conduit penetrations through structural elements.
 - 4. The specific item proposed and its area of application shall be identified on the catalog cuts.
 - C. Certification: Prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.
 - D. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
 - E. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Custom enclosures and cabinets.
 - F. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Structural members in the paths of conduit groups with common supports.
 - 2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.
 - 3. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 4. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 - G. Source quality-control test reports.

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1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
 FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable
- C. National Fire Protection Association (NFPA):
 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 1-05.....Flexible Metal Conduit
 5-04.....Surface Metal Raceway and Fittings
 6-07.....Rigid Metal Conduit
 50-07.....Enclosures for Electrical Equipment
 360-09.....Liquid-Tight Flexible Steel Conduit
 467-07.....Grounding and Bonding Equipment
 514A-04.....Metallic Outlet Boxes
 514B-04.....Fittings for Cable and Conduit
 514C-02.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
 651-05.....Schedule 40 and 80 Rigid PVC Conduit
 651A-07.....Type EB and A Rigid PVC Conduit and HDPE Conduit
 797-07.....Electrical Metallic Tubing
 1242-06.....Intermediate Metal Conduit

PART 2 - PRODUCTS

2.1 GENERAL

- A. Conduit Size: In accordance with the NEC, but not less than 20 mm (3/4 inch) unless otherwise shown.

2.2.CONDUIT

- A. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
 B. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.
 C. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.
 D. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 volts or less.
 E. Flexible galvanized steel conduit: Shall Conform to UL 1.
 F. Liquid-tight flexible metal conduit: Shall Conform to UL 360.
 G. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).

2.3.WIREWAYS AND RACEWAYS

- A. Surface metal raceway: Shall Conform to UL 5.

2.4.CONDUIT FITTINGS

- A. Rigid steel and IMC conduit fittings:
 1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 2. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 3. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 4. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting.

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- Bushings made entirely of metal or nonmetallic material are not permitted.
5. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 6. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
- B. Rigid aluminum conduit fittings:
1. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
 2. Locknuts and bushings: As specified for rigid steel and IMC conduit.
 3. Set screw fittings: Not permitted for use with aluminum conduit.
- C. Electrical metallic tubing fittings:
1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 2. Only steel or malleable iron materials are acceptable.
 3. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
 4. Indent type connectors or couplings are prohibited.
 5. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- D. Flexible steel conduit fittings:
1. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 2. Clamp type, with insulated throat.
- E. Liquid-tight flexible metal conduit fittings:
1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 2. Only steel or malleable iron materials are acceptable.
 3. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- F. Direct burial plastic conduit fittings:
1. Fittings shall meet the requirements of UL 514C and NEMA TC3.
 2. As recommended by the conduit manufacturer.
- G. Surface metal raceway fittings: As recommended by the raceway manufacturer.
- H. Expansion and deflection couplings:
1. Conform to UL 467 and UL 514B.
 2. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 3. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
 4. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

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2.5 CONDUIT SUPPORTS

- A. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
- B. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
- C. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.
- D. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

2.6 OUTLET, JUNCTION, AND PULL BOXES

- A. UL-50 and UL-514A.
- B. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
- C. Nonmetallic Outlet and Device Boxes: NEMA OS 2.
- D. Metal Floor Boxes: Cast or sheet metal, semi-adjustable, rectangular.
- E. Sheet metal boxes: Galvanized steel, except where otherwise shown.
- F. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

2.7 CABINETS

- A. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
- B. Hinged door in front cover with flush latch and concealed hinge.
- C. Key latch to match panelboards.
- D. Metal barriers to separate wiring of different systems and voltage.
- E. Accessory feet where required for freestanding equipment.

2.8 WIREWAYS

- A. Equip with hinged covers, except where removable covers are shown.

2.9 WARNING TAPE

- A. Standard, 4-Mil polyethylene 76 mm (3 inches) wide tape non-detectable type, red with black letters, and imprinted with "CAUTION BURIED ELECTRONIC SAFETY AND SECURITY CABLE BELOW".

2.10 SLEEVES FOR RACEWAYS

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch (1.3- or 3.5-mm) thickness as indicated and of length to suit application.
- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 84 00 "FIRESTOPPING."

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
 1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COR prior to drilling through structural sections.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact

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electric, hand or manual hammer type drills are not allowed, except where permitted by the COR as required by limited working space.

- B. Fire Stop: Where conduits, wireways, and other electronic safety and security raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at 2.4 m (8 foot) on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Do not use aluminum conduits in wet locations.
12. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

D. Fire Alarm:

1. Fire alarm conduit shall be painted red (a red "top-coated" conduit from the conduit manufacturer may be used in lieu of painted conduit) in accordance with the requirements of Section 28 31 00, "FIRE DETECTION AND ALARM".

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.

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3. Install conduit through concrete beams only when the following occurs:
 - a. Where shown on the structural drawings.
 - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
 4. Installation of conduit in concrete that is less than 75 mm (3 inch) thick is prohibited.
 - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.
- B. Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 volts:
 - a. Rigid steel or rigid aluminum.
 - b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
 2. Conduit for conductors 600 volts and below:
 - a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
 3. Align and run conduit parallel or perpendicular to the building lines.
 4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (6 feet) of flexible metal conduit extending from a junction box to the fixture.
 5. Tightening set screws with pliers is prohibited.
- 3.4 EXPOSED WORK INSTALLATION
- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
 - B. Conduit for Conductors 600 volts and below:
 1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
 - C. Align and run conduit parallel or perpendicular to the building lines.
 - D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
 - E. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
 - F. Surface metal raceways: Use only where shown.
 - G. Painting:
 1. Paint exposed conduit as specified in Section 09 91 00, "PAINTING".
 2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, "PAINTING" for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.
- 3.5 EXPANSION JOINTS
- A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

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- B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
- C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
 - b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
 - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum 600 mm (24 inch), center-to-center lateral spacing shall be maintained between boxes).

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- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 100 mm (4 inches) square by 55 mm (2-1/8 inches) deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".
- G. On all Branch Circuit junction box covers, identify the circuits with black marker.

3.8 ELECTRONIC SAFETY AND SECURITY CONDUIT

- A. Install the electronic safety and security raceway system as shown on drawings.
- B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
- C. All conduit ends shall be equipped with insulated bushings.
- D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
- E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
- F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- H. All empty conduits located in communications closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

- J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
- K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.
- B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the COR or his authorized representative. Installers shall have a minimum of 2 years experience installing fire alarm systems.
- C. Fire alarm signals:
 - 1. Building(s) 62 shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated.
- D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in the boiler plant.
- E. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.

1.2 SCOPE

- A. A fully addressable fire alarm system shall be designed and installed in accordance with the specifications and drawings. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.
- B. Building 62 shall receive a new voice fire alarm system. The FACP located in Building 29 shall be used to connect new peripheral devices (speakers, strobes, detectors, and manual stations) in building 62.

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All peripheral devices in building 62 shall be new and fully compatible with the existing Voice System in building 29.

C. Basic Performance:

1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.
6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 SUBMITTALS

A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD Release 14 software and include all contractors information. Layering shall be by VA criteria as provided by the Contracting Officer's Technical Representative (COTR). The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable

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controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.

5. Two weeks prior to final inspection, the Contractor shall deliver to the COR 3 sets of as-built drawings and one set of the as-built drawing computer files (using AutoCAD 2007 or later). As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
 - a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
 - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
 - c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
 - d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
 - e. Complete listing of all digitized voice messages.
 - f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
 - g. Include information indicating who will provide emergency service and perform post contract maintenance.
 - h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
 - i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
 - j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
 - k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.
2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COTR.
 - a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.

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- b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
 - c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
 - d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
 - e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.
- D. Certifications:
1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer's representative who makes the certification.
 2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.
 3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.4 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.5 GUARANTY PERIOD SERVICES

- A. Complete inspection, testing, maintenance and repair service for the fire alarm system shall be provided by a factory trained authorized representative of the manufacturer of the major equipment for a period of 5 years from the date of acceptance of the entire installation by the Contracting Officer.
- B. Contractor shall provide all necessary test equipment, parts and labor to perform required inspection, testing, maintenance and repair.
- C. All inspection, testing, maintenance and permanent records required by NFPA 72, and recommended by the equipment manufacturer shall be provided by the contractor. Work shall include operation of sprinkler system alarm and supervisory devices as well as all reused existing equipment connected to the fire alarm system. It shall include all interfaced equipment including but not limited to elevators, HVAC shutdown, and extinguishing systems.
- D. Maintenance and testing shall be performed in accordance with NFPA 72. A computerized preventive maintenance schedule shall be provided and shall describe the protocol for preventive maintenance of equipment. The schedule shall include a systematic examination, adjustment and cleaning of all equipment.

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- E. Non-included Work: Repair service shall not include the performance of any work due to improper use, accidents, or negligence for which the contractor is not responsible.
- F. Service and emergency personnel shall report to the Engineering Office or their authorized representative upon arrival at the hospital and again upon the completion of the required work. A copy of the work ticket containing a complete description of the work performed and parts replaced shall be provided to the VA COR or his authorized representative.
- G. Emergency Service:
 - 1. Warranty Period Service: Service other than the preventative maintenance, inspection, and testing required by NFPA 72 shall be considered emergency call-back service and covered under the warranty of the installation during the first year of the warranty period, unless the required service is a result of abuse or misuse by the Government. Written notification shall not be required for emergency warranty period service and the contractor shall respond as outlined in the following sections on Normal and Overtime Emergency Call-Back Service. Warranty period service can be required during normal or overtime emergency call-back service time periods at the discretion of the COR or his authorized representative.
 - 2. Normal and overtime emergency call-back service shall consist of an on-site response within 2 hours of notification of a system trouble.
 - 3. Normal emergency call-back service times are between the hours of 7:30 a.m. and 4:00 p.m., Monday through Friday, exclusive of federal holidays. Service performed during all other times shall be considered to be overtime emergency call-back service. The cost of all normal emergency call-back service for years 2 through 5 shall be included in the cost of this contract.
 - 4. Overtime emergency call-back service shall be provided for the system when requested by the Government. The cost of the first 40 manhours per year of overtime call-back service during years 2 through 5 of this contract shall be provided under this contract. Payment for overtime emergency call-back service in excess of the 40 man hours per year requirement will be handled through separate purchase orders. The method of calculating overtime emergency call-back hours is based on actual time spent on site and does not include travel time.
- H. The contractor shall maintain a log at each fire alarm control unit. The log shall list the date and time of all examinations and trouble calls, condition of the system, and name of the technician. Each trouble call shall be fully described, including the nature of the trouble, necessary correction performed, and parts replaced.
- I. In the event that VA modifies the fire alarm system post-Acceptance but during the 5 year Guaranty Period Service period, Contractor shall be required to verify that the system, as newly modified or added, is consistent with the manufacturer's requirements; any verification performed will be equitably adjusted under the Changes clause. The post-Acceptance modification or addition to the fire alarm system shall not void the continuing requirements under this contract set forth in the Guarantee Period Service provision for the fire alarm system as modified or added. The contract will be equitably adjusted under the Changes clause for such additional performance.

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1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.
- B. National Fire Protection Association (NFPA):
 NFPA 13Standard for the Installation of Sprinkler Systems, 2010 edition
 NFPA 14Standard for the Installation of Standpipes and Hose Systems, 2010 edition
 NFPA 20Standard for the Installation of Stationary Pumps for Fire Protection, 2010 edition
 NFPA 70.....National Electrical Code (NEC), 2010 edition
 NFPA 72.....National Fire Alarm Code, 2010 edition
 NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2009 edition
 NFPA 101.....Life Safety Code, 2009 edition
- C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory
- D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011
- E. American National Standards Institute (ANSI):
 S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008
- F. International Code Council, International Building Code (IBC), 2009 edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

- A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers' requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

- A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:
1. All new conduits shall be installed in accordance with NFPA 70.
 2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
 3. All new conduits shall be 3/4 inch (19 mm) minimum.
- B. Wire:
1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.

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2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
 3. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
 4. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.
- C. Terminal Boxes, Junction Boxes, and Cabinets:
1. Shall be galvanized steel in accordance with UL requirements.
 2. All boxes shall be sized and installed in accordance with NFPA 70.
 3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
 4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
 5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COTR.

2.3 FIRE ALARM CONTROL UNIT

- A. General:
1. The control unit in building 29 shall be used for connection of new peripheral devices.
 2. Each power source shall be supervised from the other source for loss of power.
 3. All circuits shall be monitored for integrity.
 4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
 5. Transmit digital alarm information to the main fire alarm control unit.
- B. Enclosure:
1. Existing.
- C. Power Supply:
1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
 2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
 3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
 4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.

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5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.
- D. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.
- E. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.
- F. Trouble signals:
 1. Arrange the trouble signals for automatic reset (non-latching).
 2. System trouble switch off and on lamps shall be visible through the control unit door.
- G. Function Switches: Provide the following switches in addition to any other switches required for the system:
 1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
 2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
 3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
 4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
 5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
 6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
 7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
 8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
 9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.
- H. Remote Transmissions:
 1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.

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2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.
- I. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledge, reset, silence or disabling functions can be operated by the main fire alarm control unit
- J. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of 20 percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.

2.4 STANDBY POWER SUPPLY

- A. Uninterrupted Power Supply (UPS):
 1. The UPS system shall be comprised of a static inverter, a precision battery float charger, and sealed maintenance free batteries.
 2. Under normal operating conditions, the load shall be filtered through a ferroresonant transformer.
 3. When normal AC power fails, the inverter shall supply AC power to the transformer from the battery source. There shall be no break in output of the system during transfer of the system from normal to battery supply or back to normal.
 4. Batteries shall be sealed, gel cell type.
 5. UPS system shall be sized to operate the central processor, CRT, printer, and all other directly connected equipment for 5 minutes upon a normal AC power failure.
- B. Batteries:
 1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.
 2. Battery shall have sufficient capacity to power the fire alarm system for not less than 24 hours plus 5 minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.
 3. Battery racks shall be steel with an alkali-resistant finish. Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.
- C. Battery Charger:
 1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions. Charger shall operate from a 120-volt, 60 hertz emergency power source.
 2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
 3. Shall have protection to prevent discharge through the charger.
 4. Shall have protection for overloads and short circuits on both AC and DC sides.
 5. A trouble condition shall actuate the fire alarm trouble signal.
 6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

2.5 ANNUNCIATION

- A. Annunciator, Alphanumeric Type (System):

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1. Shall be a supervised, LCD display containing a minimum of 2 lines of 40 characters for alarm annunciation in clear English text.
2. Message shall identify building number, floor, zone, etc on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
3. The initial alarm received shall be indicated as such.
4. A selector switch shall be provided for viewing subsequent alarm messages.
5. The display shall be UL listed for fire alarm application.
6. Annunciators shall display information for all buildings connected to the system. Local building annunciators, for general evacuation system buildings, shall be permitted when shown on the drawings and approved by the COTR.

2.6 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. An emergency voice communication system shall be installed throughout Buildings 62.
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the building.
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. Remote microphones shall be provided in the boiler plant for manual "all call" messages to each individual building with voice system installed.
9. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:

1. Speaker circuits shall be arranged such that there is one speaker circuit per smoke zone.
2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.

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3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50 percent spare power available.
 4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.
- D. Digitized Voice Module (DVM):
1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COTR prior to programming.
 2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
 3. Prerecorded magnetic taped messages and tape players are not permitted.
 4. The digitized message capacity shall be no less than 15 second in length.
 5. The digitized message shall be transmitted 3 times.
 6. The DVM shall be supervised for operational status.
 7. Failure of the DVM shall result in the transmission of a constant alarm tone.
 8. The DVM memory shall have a minimum 50 percent spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.
- E. Audio Amplifiers:
1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
 2. Amplifiers shall be continuously supervised for operational status.
 3. Amplifiers shall be configured for either single or dual channel application.
 4. Each audio output circuit connection shall be configurable for Style X.
 5. A minimum of 50 percent spare output capacity shall be available for each amplifier.
- F. Tone Generator(s):
1. Tone Generator(s) shall be capable of providing a distinctive 3-pulse temporal pattern fire alarm signal as well as a slow whoop.
 2. Tone Generator(s) shall be continuously supervised for operational status.

2.7 ALARM NOTIFICATION APPLIANCES

- A. Bells:
1. Shall be electric, single-stroke or vibrating, heavy-duty, under-dome, solenoid type.
 2. Unless otherwise shown on the drawings, shall be 6 inches (150 mm) diameter and have a minimum nominal rating of 80 dBA at 10 feet (3,000 mm).
 3. Mount on removable adapter plates on outlet boxes.
 4. Bells located outdoors shall be weatherproof type with metal housing and protective grille.
 5. Each bell circuit shall have a minimum of 20 percent spare capacity.
- B. Speakers:
1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.

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2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

C. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

D. Fire Alarm Horns:

1. Shall be electric, utilizing solid state electronic technology operating on a nominal 24 VDC.
2. Shall be a minimum nominal rating of 80 dBA at 10 feet (3,000 mm).
3. Mount on removable adapter plates on conduit boxes.
4. Horns located outdoors shall be of weatherproof type with metal housing and protective grille.
5. Each horn circuit shall have a minimum of 20 percent spare capacity.

2.8 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.
6. Stations identified as key operated only shall have a single standardized lock and key separate from the control equipment.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.

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4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Heat Detectors:

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
2. Detectors shall have a minimum smooth ceiling rating of 2,500 square feet (230 square meters).
3. Ordinary temperature (135 degrees F (57 degrees C)) heat detectors shall be utilized in elevator shafts and elevator mechanical rooms. Intermediate temperature rated (200 degrees F (93 degrees C)) heat detectors shall be utilized in all other areas.
4. Provide a remote indicator lamp, key test station and identification nameplate (e.g. "Heat Detector - Elevator P-_____") for each elevator group. Locate key test station in plain view on elevator machine room wall.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

E. Extinguishing System Connections:

1. Kitchen Range Hood and Duct Suppression Systems:
 - a. Each suppression system shall be equipped with a micro-switch connected to the building fire alarm control unit. Discharge of a suppression system shall automatically send a alarm signal to the building fire detection and alarm system for annunciation.
 - b. Operation of this suppression system shall also automatically shut off all sources of fuel and heat to all equipment requiring protection under the same hood.
2. Each gaseous suppression system shall be monitored for system alarm and system trouble conditions via addressable interface devices.

2.9 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.

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2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
 3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.
- B. Sprinkler and Standpipe System Supervisory Switches:
1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
 2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
 3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device.
 4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
 5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.
 6. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.

2.10 ADDRESS REPORTING INTERFACE DEVICE

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.11 SMOKE BARRIER DOOR CONTROL

- A. Electromagnetic Door Holders:
 1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall when in the full open position, an extension post shall be added to the door bracket.
 2. Operation shall be by 24 volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.
- B. A maximum of twelve door holders shall be provided for each circuit. Door holders shall be wired to allow releasing doors by smoke zone.
- C. Door holder control circuits shall be electrically supervised.
- D. Smoke detectors shall not be incorporated as an integral part of door holders.

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2.12 UTILITY LOCKS AND KEYS:

- A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.
- B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.
- C. All keys shall be delivered to the COTR.

2.13 SPARE AND REPLACEMENT PARTS

- A. Provide spare and replacement parts as follows:
 - 1. Manual pull stations - 1
 - 2. Fire alarm strobes - 2
 - 3. Fire alarm speakers - 3
 - 4. Fire alarm speaker/strobe combo - 3
 - 5. Smoke detectors - 3
 - 6. Fire alarm SLC cable (same as installed) - 100 feet (152 m)
- B. Spare and replacement parts shall be in original packaging and submitted to the COTR.
- C. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the COTR.
- D. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.14 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COTR before being posted.

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PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.
- C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- D. All existing accessible fire alarm conduit not reused shall be removed.
- E. Existing devices that are reused shall be properly mounted and installed. Where devices are installed on existing shallow backboxes, extension rings of the same material, color and texture of the new fire alarm devices shall be used.
- F. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COTR.
- G. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.
- H. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.
- I. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.
- J. Where possible, locate water flow and pressure switches a minimum of 12 inches (300 mm) from a fitting that changes the direction of the flow and a minimum of 36 inches (900 mm) from a valve.
- K. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.
- L. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.
- M. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

- A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression

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system, or smoke detector shall cause the following operations to occur:

1. Operate the emergency voice communication system in Buildings 59. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.
 2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings 60.
 3. Release only the magnetic door holders on the floor from which alarm was initiated after the alert signal.
 4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
 5. Unlock the electrically locked exit doors within the zone of alarm.
- B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.
- C. Smoke detectors in the primary elevator lobbies of Buildings 59 indicate the buildings where there is Phase I elevator recall shall, in addition to the above functions, return all elevators in the bank to the secondary floor.
- D. Smoke detectors in the remaining elevator lobbies, elevator machine room, or top of hoistway shall, in addition to the above functions, return all elevators in the bank to the primary floor.
- E. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders on that floor.
- F. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.
- G. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.
- H. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COTR.
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COTR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COTR, the contractor may request a final inspection.
 1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.

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2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.
- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

- A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
 1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 3. Three 8-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 8-hour refresher session 3 months after the completion of installation.
- B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.
- C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

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PART 4 - SCHEDULES

4.1 SMOKE ZONE DESCRIPTIONS:

4.2 DIGITIZED VOICE MESSAGES:

- A. Digitized voice messages shall be provided for each smoke zone of Buildings 62. The messages shall be arranged with a 3 second alert tone, and a description of the fire alarm area (building number, floor, level and smoke zone). A sample of such a message is as follows:

Alert Tone

Code Red

Building One, Second Floor, East Wing

Code Red

Building One, Second Floor, East Wing

Code Red

Building One, Second Floor, East Wing

4.3 LOCATION OF VOICE MESSAGES:

Upon receipt of an alarm signal from the building fire alarm system, the voice communication system shall automatically transmit a 3 second tone alert and a pre-recorded fire alarm message throughout the building.

- - **END** - -

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SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Design, installation and testing shall be in accordance with NFPA 13.
- B. The design and installation of a hydraulically calculated automatic wet-pipe system complete and ready for operation, for all portions of Building 62 including the elevator machine rooms, AND CANOPY'S.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 07 84 00, FIRESTOPPING.
- C. Section 09 91 00, PAINTING.
- D. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.

1.3 DESIGN CRITERIA

- A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.
 - 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
 - 2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:
 - a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
 - b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, and Repair Shops.
 - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
 - 3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
 - 4. Zoning:
 - a. For each sprinkler zone provide a control valve, flow switch, and a test and drain assembly with pressure gauge. For buildings greater than two stories, provide a check valve at each control valve.

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- b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:
 1. Qualifications:
 - a. Provide a copy of the installing contractors fire sprinkler contractor's license.
 - b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
 - c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
 2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.
 3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.
 4. Calculation Sheets:
 - a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 13.
 5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.
 6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In

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addition, submittals shall include, but not be limited to, the following:

- a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
 - 1) One full size (or size as directed by the COR) printed copy.
 - 2) One complete set in electronic pdf format.
 - 3) One complete set in AutoCAD format or a format as directed by the COR.
- b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
- c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.
- d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.
- e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the COR.

1.5 QUALITY ASSURANCE

- A. Installer Reliability: The installer shall possess a valid State of Kansas contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
13-13.....Installation of Sprinkler Systems

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- 25-14.....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
- 101-15.....Life Safety Code
- 170-15.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
 Fire Protection Equipment Directory (2011)
- D. Factory Mutual Engineering Corporation (FM):
 Approval Guide

PART 2 - PRODUCTS

2.1 PIPING & FITTINGS

- A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.
 - 1. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Schedule 40 stainless steel with welded fittings.
- B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.
 - 1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
 - 2. Piping sizes 50 mm (2 inches) and smaller shall be black steel Schedule 40 with threaded end connections.
 - 3. Piping sizes 65 mm (2 ½ inches) and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
 - 4. Use nonferrous piping in MRI Scanning Rooms.
 - 5. Plastic piping shall not be permitted except for drain piping.
 - 6. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter or 1-inch and a maximum length of 6-feet.

2.2 VALVES

- A. General:
 - 1. Valves shall be in accordance with NFPA 13.
 - 2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.
- C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.
- D. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in-line automatic ball drip with both ends threaded with iron pipe threads.
- F. Backflow Preventer: Provide backflow preventer in accordance with Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING. Provide means to forward flow test the backflow preventer in accordance with NFPA 13.

2.3 FIRE DEPARTMENT SIAMESE CONNECTION

- A. Brass, flush wall type with brass escutcheon plate, without sill cock, and a minimum of two 65 mm (2-1/2 inch) connections threaded to match

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those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters "Automatic Sprinkler" Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain.

2.4 SPRINKLERS

- A. All sprinklers shall be FM approved quick response except "institutional" type sprinklers shall be permitted to be UL Listed quick response. Provide FM approved quick response sprinklers in all areas, except that standard response sprinklers shall be provided in freezers, refrigerators, elevator machine rooms, and generator rooms.
- B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated and sprinklers in generator rooms shall be no less than high temperature rated.
- C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

2.5 SPRINKLER CABINET

- A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each type of sprinkler in accordance with NFPA 13. Locate adjacent to the riser.
- B. Provide a list of sprinklers installed in the property in the cabinet. The list shall include the following:
 - 1. Manufacturer, model, orifice, deflector type, thermal sensitivity, and pressure for each type of sprinkler in the cabinet.
 - 2. General description of where each sprinkler is used.
 - 3. Quantity of each type present in the cabinet.
 - 4. Issue or revision date of list.

2.6 SPRINKLER SYSTEM SIGNAGE

Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

2.7 SWITCHES:

- A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.8 GAUGES

Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

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2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

2.10 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates.

2.11 ANTIFREEZE SOLUTION

Antifreeze solution shall be in accordance with NFPA 13 and shall be compatible with use in a potable water supply.

2.12 VALVE TAGS

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, shall be installed accordance with NFPA 13.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.

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- G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.
- J. Clearances: For systems requiring seismic protection, piping that passes through floors or walls shall have penetrations sized 50 mm (2 inches) nominally larger than the penetrating pipe for pipe sizes 25 mm (1 inch) to 90 mm (3 ½ inches) and 100 mm (4 inches) nominally larger for penetrating pipe sizes 100 mm (4 inches) and larger.
- K. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- L. Where dry pendent sprinklers are used for freezers or similar spaces and they are connected to the wet pipe system, provide an EPDM boot around the dry pendent sprinkler on the heated side and securely seal to the pipe and freezer to prevent condensation from entering the freezer.
- M. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.
- N. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).
- O. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- P. MRI Suite: Provide no more than one penetration of the MRI shield enclosure.
- Q. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of paint to match adjacent surfaces, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings and in crawl spaces is not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.
- R. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:
 - 1. Identification Signs:
 - a. Provide signage for each control valve, drain valve, sprinkler cabinet, and inspector's test.
 - b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with COR. Where existing nomenclature does not exist, the Tag

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Identification shall include no less than the following: (FP-B-F/SZ-#) Fire Protection, Building Number, Floor Number/Smoke Zone (if applicable), and Valve Number. (E.g., FP-500-1E-001) Fire Protection, Building 500, First Floor East, Number 001.)

2. Instruction/Information Signs:
 - a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
 - b. Provide signage indicating the number and location of low point drains.
3. Hydraulic Placards:
 - a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.
- S. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.
- T. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. NOT USED
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- F. Section 07 92 00, JOINT SEALANTS.
- G. Section 09 91 00, PAINTING.
- H. Section 22 07 11, PLUMBING INSULATION.
- I. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.
- J. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
 - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
 - 3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities

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- such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the COR.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the RE/COR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the RE/COR at least two weeks prior to commencing installation of any item.
- E. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

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- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Fire stopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
 - 1. Mechanical equipment rooms.
 - 2. Interstitial space.
 - 3. Hangers, inserts, supports, and bracing.
 - 4. Pipe sleeves.
 - 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- I. Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
 - 3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

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1.5 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:
1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
 2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost to the Government.
 3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
 4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- B. Cleanliness of Piping and Equipment Systems:
1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
 3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
 4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 Boiler and Pressure Vessel Code (BPVC):
 SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,
 Welding and Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):
 A36/A36M-2008.....Standard Specification for Carbon Structural
 Steel
 A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,
 Merchant Quality, M-Grades R (2002)
 E84-2005.....Standard Test Method for Surface Burning
 Characteristics of Building Materials
 E119-2008a.....Standard Test Methods for Fire Tests of
 Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
 SP-58-02.....Pipe Hangers and Supports-Materials, Design and
 Manufacture
 SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and
 Application
- E. National Electrical Manufacturers Association (NEMA):
 MG1-2003, Rev. 1-2007...Motors and Generators

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- F. International Code Council, (ICC):
 IBC-06, (R 2007).....International Building Code
 IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 NOT USED

2.6 NOT USED

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2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
 - 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.8 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

2.9 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- B. For Attachment to Concrete Construction:
 - 1. Concrete insert: Type 18, MSS SP-58.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the COR for each job condition.

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3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the COR for each job condition.
- C. For Attachment to Steel Construction: MSS SP-58.
 1. Welded attachment: Type 22.
 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
- D. NOT USED
- E. NOT USED
- F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- G. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- H. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
 1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

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- j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
- 2. Plumbing Piping (Other Than General Types):
 - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- I. Pre-insulated Calcium Silicate Shields:
 - 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
 - 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.
- J. NOT USED

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the

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- sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
 - H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
 - I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
 - J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

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3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COR where working area space is limited.
 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COR for approval.
 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

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- I. Concrete and Grout: Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- L. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- P. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

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3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to RE/COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional

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- requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to RE/COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the RE/COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the RE or COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and

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specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 2. The following Material And Equipment shall NOT be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

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- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to COR not less than 30 days prior to completion of a phase or final inspection.
- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 22 05 12
GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section describes the general motor requirements for plumbing equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one section of Division 26.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
 - 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- C. Manuals:
 - 1. Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, four copies of the following certification shall be submitted to the COR:
 - 1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) shall form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - MG 1-07.....Motors and Generators
 - MG 2-01.....Safety Standard and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):
 - 70-08.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 MOTORS:

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- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. Voltage ratings shall be as follows:
 - 1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
 - 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
 - c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
 - d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
 - e. Motors connected to high voltage systems: Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
- C. Number of phases shall be as follows:
 - 1. Motors, less than 373 W (1/2 HP): Single phase.
 - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
 - 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- D. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- E. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- F. Motor Enclosures:
 - 1. Shall be the NEMA types shown on the drawings for the motors.
 - 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.
 - 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
 - 4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.
- G. Electrical Design Requirements
 - 1. Motors shall be continuous duty.
 - 2. The insulation system shall be rated minimum of class B, 130° C (266° F).
 - 3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80° C (176° F).
 - 4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
 - 5. Motors shall be suitable for full voltage starting, unless otherwise noted.

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6. Motors for variable frequency drive applications shall adhere to NEMA standards publication MG 1, Part 30, Application considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable voltage or Adjustable frequency controls, or both, or Part 31, Definite Purpose Inverter Fed Polyphase Motors.

H. Mechanical Design Requirements

1. Bearings shall be rated for a minimum of 26,280 hours L-10 life at full load direct coupled, except vertical high thrust motors.
 2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30% of normal down thrust.
 3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
 4. Grease fittings, if provided, shall be Alemite type or equivalent.
 5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
 6. Vibration shall not exceed 0.15 inch per second, unfiltered peak.
 7. Noise level shall meet the requirements of the application.
 8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
 9. All external fasteners shall be corrosion resistant.
 10. Condensation heaters, when specified, shall keep motor windings at least 5° C (41° F) above ambient temperature.
 11. Winding thermostats, when specified shall be normally closed, connected in series.
 12. Grounding provisions shall be in the main terminal box.
- I. Additional requirements for specific motors, as indicated in other sections, shall also apply.
- J. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 Watts (1 Horsepower) or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 Watts (one horsepower) or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

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Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

K. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

Megger all motors after installation, before start-up. All shall test free from grounds.

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**SECTION 22 05 23
 GENERAL-DUTY VALVES FOR PLUMBING PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
 2. Backflow Preventers.
 3. Pressure Reducing Valves.
 4. Backwater Valves5. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM): A536-84(R 2004)
 Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
 ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves
 ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent
 ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
 IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
 SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and Unions
 SP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)
 SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded Ends.
 SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose
 SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.
 SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.

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3. Set angle, gate, and globe valves closed to prevent rattling.
4. Set ball and plug valves open to minimize exposure of functional surfaces
5. Set butterfly valves closed or slightly open.
6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- F. Shut-off:
 1. Cold, Hot and Re-circulating Hot Water:
 - a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
 - b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.
 - c. 100 mm (DN100) (4 inches) and larger:
 - 1) Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.

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- 2) Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be polyamide coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated
2. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.
- G. Balancing:
1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT ($\frac{1}{4}$ " NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
 2. Larger than 80 mm or DN80 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 862 kPa (125 psi) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1207 kPa (175) at 121 deg C (250 deg F).
- H. Check:
1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.
 2. Larger than 100 mm or DN100 (4 inches and larger):
 - a. Check valves shall be class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A 126, bolted bonnet, flanged ends, bronze trim.
 - b. All check valves on the discharge side of submersible sump sumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.
- I. Globe:
1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends,

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copper-silicon bronze stem, TPFPE or TFE disc, malleable iron hand wheel.

2. Larger than 80 mm or DN80 (3 inches): Similar to above, except with cast iron body and bronze trim, class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A 126 with flanged ends, bronze trim, malleable iron handwheel.

2.2 NOT USED

2.3 NOT USED

2.4 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
 1. Deionizers.
 2. Sterilizers.
 3. Stills.
 4. Dialysis, Deionized or Reverse Osmosis Water Systems.
 5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
 6. Water service entrance from loop system.
 7. Dental Equipment
 8. Power washer
 9. Atmospheric Vacuum Breaker: ASSE 1001
 - a. Hose bibs and sinks w/threaded outlets.
 - b. Disposers.
 - c. Showers (telephone type).
 - d. Hydrotherapy units.
 - e. Autopsy, on each hot and cold water outlet at each table or sink.
 - f. All kitchen equipment, if not protected by air gap.
 - g. Ventilating hoods with wash down system.
 - h. Film processor.
 - i. Detergent system
 - j. Dental equipment
 - k. Fume hoods
 - l. Glassware washers
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.
- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall

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be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Install chain wheels on operators for [ball] [butterfly] [gate] and [globe] valves NPS 100 mm or DN100 (4 inches) and larger and more than [2400 mm (12 feet) above floor. Chains shall be extended to 1500 mm 3600 mm (60 inches) above finished floor.
- F. Check valves shall be installed for proper direction of flow and as follows:
 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for the following:
1. Plumbing piping and equipment.
- B. Definitions:
1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
 4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
 5. Concealed: Piping above ceilings and in chases, interstitial space, and pipe spaces.
 6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 7. FSK: Foil-scrim-Kraft facing.
 8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
 9. Density: kg/m³ - kilograms per cubic meter (Pcf - pounds per cubic foot).
 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.
 11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
 12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
 13. HWR: Hot water recirculating.
 14. CW: Cold water.
 15. SW: Soft water.
 16. HW: Hot water.
 17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

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1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- F. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- G. Section 23 21 13, HYDRONIC PIPING: electrical heat tracing systems.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-2014.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 - C411-2011.....Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation
 - C449-2007 (R2013).....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
 - C450-2008 (R2014).....Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging
 - Adjunct to C450.....Compilation of Tables that Provide Recommended Dimensions for Prefab and Field Thermal Insulating Covers, etc.
 - C533-2013.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
 - C534/C534M-2014.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
 - C547-2015.....Standard Specification for Mineral Fiber Pipe Insulation
 - C552-2014.....Standard Specification for Cellular Glass Thermal Insulation
 - C553-2013.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
 - C591-2013.....Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
 - C680-2014.....Standard Practice for Estimate of the Heat Gain or Loss and the Surface Temperatures of Insulated Flat, Cylindrical, and Spherical Systems by Use of Computer Programs
 - C612-2014.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation
 - C1126-2014.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

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- C1136-2012.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- C1710-2011.....Standard Guide for Installation of Flexible Closed Cell Preformed Insulation in Tube and Sheet Form
- D1668/D1668M-1997a (2014)e1 Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-2015a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E2231-2015.....Standard Practice for Specimen Preparation and Mounting of Pipe and Duct Insulation to Assess Surface Burning Characteristics
- C. Federal Specifications (Fed. Spec.):
- L-P-535E-1979.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- D. International Code Council, (ICC):
- IMC-2012.....International Mechanical Code
- E. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-1990....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (2)-1987...Adhesive, Flexible Unicellular-Plastic Thermal Insulation
- MIL-PRF-19565C (1)-1988.Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- MIL-C-20079H-1987.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- F. National Fire Protection Association (NFPA):
- 90A-2015.....Standard for the Installation of Air-Conditioning and Ventilating Systems
- G. Underwriters Laboratories, Inc (UL):
- 723-2008 (R2013).....Standard for Test for Surface Burning Characteristics of Building Materials
- 1887-2004 (R2013).....Standard for Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics
- H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available from NAIMA with free download; www.pipeinsulation.net

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- D. Shop Drawings:
1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.

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- a. Insulation materials: Specify each type used and state surface burning characteristics.
- b. Insulation facings and jackets: Each type used and state surface burning characteristics.
- c. Insulation accessory materials: Each type used.
- d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
- e. Make reference to applicable specification paragraph numbers for coordination.
- f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

1.5 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Criteria:
 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:
 - 4.3.3.1 Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.
 - 4.3.3.3 Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).
 - 4.3.11.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.
 - 4.3.11.2.6.8 Smoke detectors shall not be required to meet the provisions of Section 4.3.
 2. Test methods: ASTM E84, UL 723, and ASTM E2231.
 3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

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4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer, description of the material, and the production date or code.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

1.7 STORAGE AND HANDLING OF MATERIAL

- A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

PART 2 - PRODUCTS

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2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (nominal 3 pcf), $k = 0.037$ (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (nominal 1 pcf), $k = 0.045$ (0.31) Class B-5, Density 32 kg/m³ (nominal 2 pcf), $k = 0.04$ (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F).
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.037$ (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (446 degrees F) with an all service vapor retarder jacket (ASJ) and with polyvinyl chloride (PVC) premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (842 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, Type III, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket (ASJ) and with PVC premolded fitting covering.
- B. Equipment Insulation, ASTM C1126, Type II, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket (ASJ).

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C552, density 120 kg/m³ (7.5 pcf) nominal, $k = 0.033$ (0.29) at 24 degrees C (75 degrees F).
- B. Pipe insulation for use at process temperatures below ambient air to 482 degrees C (900 degrees F) with or without all service vapor retarder jacket (ASJ).
- C. Pipe insulation for use at process temperatures for pipe and tube below ambient air temperatures or where condensation control is necessary are to be installed with a vapor retarder/barrier system of with or without all service vapor retarder sealed jacket (ASJ) system. Without ASJ shall require all longitudinal and circumferential joints to be vapor sealed with vapor barrier mastic.
- D. Cellular glass thermal insulation intended for use on surfaces operating at temperatures between -268 and 482 degrees C (-450 and 900 degrees F). It is possible that special fabrication or techniques for pipe insulation, or both, shall be required for application in the temperature range from 121 to 427 degrees C (250 to 800 degrees F).

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, Type IV, $K=0.027$ (0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with PVC premolded fitting covers.
- B. Equipment and duct insulation, ASTM C591, Type IV, $K=0.027$ (0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

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2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

- A. ASTM C534/C534M, $k = 0.039$ (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (199 degrees F). Under high humidity exposures for condensation control an external vapor retarder/barrier jacket is required. Consult ASTM C1710.

2.7 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
 B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
 C. Equipment Insulation: ASTM C533, Type I and Type II.
 D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Surface Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m ³ (lb/ ft ³)	240 (15)	352 (22)
Thermal conductivity: Min W/ m K (Btu in/h ft ² degrees F)@ mean temperature of 93 degrees C (199 degrees F)	0.065 (0.45)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.8 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.
 B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
 C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.
 D. Except for flexible elastomeric cellular thermal insulation (not for high humidity exposures), field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient

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- temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Except for cellular glass thermal insulation, when all longitudinal and circumferential joints are vapor sealed with a vapor barrier mastic or caulking, vapor barrier jackets may not be provided. For aesthetic and physical abuse applications, exterior jacketing is recommended. Otherwise field applied vapor barrier jackets shall be provided, in addition to the applicable specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- F. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.
- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.
- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

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Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C (300 degrees F)), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.10 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.
- E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

2.12 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).

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- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F) and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

2.13 FIRESTOPPING MATERIAL

- A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

2.14 FLAME AND SMOKE

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Where removal of insulation of piping and equipment is required such areas shall be reinsulated to comply with this specification.
- D. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).
- E. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- F. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1

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- inch) in length at every vapor stop shall be sealed with appropriate vapor barrier sealant. Bio-based materials shall be utilized when possible.
- G. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.
 - H. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer coating (caution about coating's maximum temperature limit) or jacket material.
 - I. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
 - J. Plumbing work not to be insulated unless otherwise noted:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
 - 3. Water piping in contact with earth.
 - 4. Distilled water piping.
 - K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.
 - L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
 - M. Firestop Pipe insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
 - e. Hourly rated walls
 - N. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (3/4 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipe insulations. Provide freeze protection for cold water make-up piping and equipment where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
 - O. Provide vapor barrier systems as follows:
 - 1. All piping exposed to outdoor weather.
 - 2. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature.

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- P. Provide metal jackets over insulation as follows:
 - 1. All plumbing piping exposed to outdoor weather.
 - 2. Piping exposed in building, within 1829 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets except for cold pipe or tubing applications. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 - 3. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.
- Q. Provide PVC jackets over insulation as follows:
 - 1. Piping exposed in building, within 1829 mm (6 feet) of the floor, on piping that is not precluded in previous sections.
 - 2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
 - 1. Vapor retarder faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. (Bio-based materials shall be utilized when possible.) Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
 - 2. Plain unfaced board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, troweled to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
 - 3. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with vapor retarder ASJ or FSK. Seal all facings, laps, and termination points and do not use staples or other attachments that may puncture ASJ or FSK.
 - a. Water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
 - 4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with unsealed ASJ or FSK.
 - a. Domestic water heaters and hot water storage tanks (not factory insulated).
 - b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.
- B. Molded Mineral Fiber Pipe and Tubing Covering:
 - 1. Fit insulation to pipe, aligning all longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing

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- hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation except for cold piping. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide cellar glass inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 15 degrees C (60 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts surface temperature of above 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Provide mitered preformed insulation of the same type as the installed straight pipe insulation for pipe temperatures below 4 degrees C (40 degrees F). Secure first layer of mineral fiber insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory preformed, ASTM C547 or fabricated mitered sections, joined with adhesive or (hot only) wired in place. (Bio-based materials shall be utilized when possible.) For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- C. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided, exterior only, for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
 2. Note the ASTM E84 or UL 723 surface burning characteristics requirements of maximum 25/50 indexes in paragraph "Quality Assurance".
 3. Provide secure attachment facilities such as welding pins.
 4. Apply insulation with joints tightly drawn together.
 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
 6. Final installation shall be smooth, tight, neatly finished at all edges.
 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
 8. Condensation control insulation: Minimum 25 mm (1 inch) thick for all pipe sizes depending on high humidity exposures.
 - a. Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
 - b. Waste piping from electric water coolers and icemakers to drainage system.
 - c. Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment (including trap) to main vertical waste pipe.
 - d. MRI quench vent piping.
 - e. Bedpan sanitizer atmospheric vent

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- f. Reagent grade water piping.
 - g. Domestic cold water piping.
- D. Cellular Glass Insulation:
1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
 2. Underground piping other than or in lieu of that specified in Section 22 11 00, FACILITY WATER DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
 - a. 75 mm (3 inches) thick for hot water piping.
 - b. As scheduled at the end of this section for chilled water piping.
 - c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
 - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
 - e. Underground insulation shall be inspected and approved by the COR as follows:
 - 1) Insulation in place before coating.
 - 2) After coating.
 - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
 - g. All piping up to 482 degrees C (900 degrees F) requiring protection from physical heavy contact/abuse including in mechanical rooms and exposures to the public.
 3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ.
- E. Polyisocyanurate Closed-Cell Rigid Insulation:
1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping and equipment for temperature up to 149 degree C (300 degree F).
 2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.
 3. Install insulation with all joints tightly butted (except expansion joints in hot applications). Provide insulation contractions joints for very cold process temperatures.
 4. If insulation thickness exceeds 65 mm (2-1/2 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
 5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Stainless steel banding shall be used for cold applications to attach PVC or metal jacketing.
 6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/

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- fitting. Use of polyurethane or polyisocyanurate spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape. Bio-based materials shall be utilized when possible.
 8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints). Bio-based materials shall be utilized when possible.
 9. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph "Quality Assurance". Refer to paragraph "General Requirements" for items not to be insulated.
 10. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

F. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer. External vapor barrier jacketing may be required for expected or anticipated high humidity exposures. See ASTM C1710.
2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, use supports as recommended by the elastomeric insulation manufacturer.
Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Bio-based materials shall be utilized when possible.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

G. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 8)	Greater than 200 (8)
93-260 degrees C (199-500 degrees F) (HPS, HPR)	100 (4)	125 (5)	150 (6)	Greater than 150 (6)

2. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

3.3 NOT USED

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3.4 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
Operating Temperature Range/Service	Insulation Material	Nominal Pipe Size Millimeters (Inches)			
		Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Greater
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Cellular Glass Thermal	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

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**SECTION 22 11 00
FACILITY WATER DISTRIBUTION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 07 92 00, JOINT SEALANTS.
- E. Section 09 91 00, PAINTING.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- G. Section 22 07 11, PLUMBING INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007 (R2013).....Scheme for Identification of Piping Systems
 - B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300
 - B16.9-2012.....Factory-Made Wrought Butt welding Fittings
 - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
 - B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings
 - B16.15-2013Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure Fittings
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
 - B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
 - B16.51-2013.....Copper and Copper Alloy Press-Connect Fittings

- ASME Boiler and Pressure Vessel Code -
BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
1010-2004.....Performance Requirements for Water Hammer
Arresters
- D. American Society for Testing and Materials (ASTM):
A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable
Iron Castings
A53/A53M-2012.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless
A183-2014.....Standard Specification for Carbon Steel Track
Bolts and Nuts
A269/A269M-2014e1.....Standard Specification for Seamless and Welded
Austenitic Stainless Steel Tubing for General
Service
A312/A312M-2015.....Standard Specification for Seamless, Welded,
and Heavily Cold Worked Austenitic Stainless
Steel Pipes
A403/A403M-2014.....Standard Specification for Wrought Austenitic
Stainless Steel Piping Fittings
A536-1984 (R2014).....Standard Specification for Ductile Iron
Castings
A733-2013.....Standard Specification for Welded and Seamless
Carbon Steel and Austenitic Stainless Steel
Pipe Nipples
B32-2008 (R2014).....Standard Specification for Solder Metal
B43-2014.....Standard Specification for Seamless Red Brass
Pipe, Standard Sizes
B61-2008 (R2013).....Standard Specification for Steam or Valve
Bronze Castings
B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings
B75/B75M-2011.....Standard Specification for Seamless Copper Tube
B88-2014.....Standard Specification for Seamless Copper
Water Tube

- B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications
- B687-1999 (R2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- C919-2012.....Standard Practice for Use of Sealants in Acoustical Applications
- D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- D2000-2012.....Standard Classification System for Rubber Products in Automotive Applications
- D2564-2012.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems
- D2657-2007.....Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings
- D2855-1996 (R2010).....Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
- D4101-2014.....Standard Specification for Polypropylene Injection and Extrusion Materials
- E1120-2008.....Standard Specification for Liquid Chlorine
- E1229-2008.....Standard Specification for Calcium Hypochlorite
- F2389-2010.....Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems
- F2620-2013.....Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings
- F2769-2014.....Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems
- E. American Water Works Association (AWWA):
 - C110-2012.....Ductile-Iron and Gray-Iron Fittings
 - C151-2009.....Ductile Iron Pipe, Centrifugally Cast
 - C153-2011.....Ductile-Iron Compact Fittings
 - C203-2008.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied

- C213-2007.....Fusion-Bonded Epoxy Coating for the Interior
and Exterior of Steel Water Pipelines
- C651-2014.....Disinfecting Water Mains
- F. American Welding Society (AWS):
 - A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and
Braze Welding
- G. International Code Council (ICC):
 - IPC-2012.....International Plumbing Code
- H. Manufacturers Specification Society (MSS):
 - SP-58-2009.....Pipe Hangers and Supports - Materials, Design,
Manufacture, Selection, Application, and
Installation
 - SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends
for General Service
 - SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
- I. NSF International (NSF):
 - 14-2015.....Plastics Piping System Components and Related
Materials
 - 61-2014a.....Drinking Water System Components - Health
Effects
 - 372-2011.....Drinking Water System Components - Lead Content
- J. Plumbing and Drainage Institute (PDI):
 - PDI-WH 201-2010.....Water Hammer Arrestors
- K. Department of Veterans Affairs:
 - H-18-8-2013.....Seismic Design Handbook

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. All items listed in Part 2 - Products.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
 1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. A certificate shall be submitted prior to welding of steel piping showing the Welder's certification. The certificate shall be current and no more than one year old. Welder's qualifications shall be in accordance with ASME BPVC Section IX.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit www.biopreferred.gov.

1.6 SPARE PARTS

- A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and

maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS

- A. From inside face of exterior wall to a distance of approximately 1500 mm (5 feet) outside of building and underground inside building, material to be the same for the size specified inside the building.
- B. 75 mm (3 inch) Diameter and Greater: Ductile iron, AWWA C151, 2413 kPa (350 psig) pressure class, exterior bituminous coating, and cement

lined. Bio-based materials shall be utilized when possible. Provide flanged and anchored connection to interior piping.

- C. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings are as specified in paragraph "Above Ground (Interior) Water Piping". Use brazing alloys, AWS A5.8M/A5.8, Classification BCuP.

2.3 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless steel, ASTM A312, schedule 10 shall be used.
- B. Fittings for Copper Tube:
1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kpa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
 3. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, NSF 61 approved, 50 mm (2 inch) size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.
 4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
 5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.

C. Fittings for Stainless Steel:

1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ASME B16.9.
2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403/A403M. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, 4138 kPa (600 psig), ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.

E. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BA9 series for copper to steel joints.

2.4 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: ASTM B43, standard weight.
2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
3. Nipples: ASTM B687, Chromium-plated.
4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.5 NOT USED

2.6 NOT USED

2.7 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and

equipment subject to sediment damage and where shown on drawings.

Strainer element shall be removable without disconnection of piping.

- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

2.8 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between pipe of dissimilar metals.

2.9 STERILIZATION CHEMICALS

- A. Hypochlorite: ASTM E1120.
- B. Liquid Chlorine: ASTM E1229.

2.10 WATER HAMMER ARRESTER

- A. Closed copper tube chamber with permanently sealed 413 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010. Access shall be provided where devices are concealed within partitions or above ceilings. Size and install in accordance with PDI-WH 201 requirements. Provide water hammer arrestors at:
 - 1. All solenoid valves.
 - 2. All groups of two or more flush valves.
 - 3. All quick opening or closing valves.
 - 4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
 - 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 - 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
 - 3. All pipe runs shall be laid out to avoid interference with other work/trades.

4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split un-plated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1

- m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
- 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
- a. Firestopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the firestopping materials.
 - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
 - c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.
8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. The tubing shall be fully inserted into the fitting and the tubing marked at the shoulder of the fitting. The fitting alignment shall be checked against the mark on the tubing to assure the tubing is fully engaged (inserted) in the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in

accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

- B. Domestic Water piping shall conform to the following:
 - 1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
 - 2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.
- C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 1380 kPa (200 psig) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.
- E. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for Four hours to instruct VA Personnel in operation and maintenance of the system.

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**SECTION 22 11 23
 DOMESTIC WATER PUMPS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Hot water recirculation pump.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 ASME Boiler and Pressure Code -
 BPVC Section VIII-1-2015 Rules for Construction of Pressure Vessels, Division 1
 BPVC Section VIII-2-2015 Rules for Construction of Pressure Vessels, Division 2-Alternative Rules
- C. American Society for Testing and Materials (ASTM):
 A48/A48M-2003 (R2012)...Standard Specification for Gray Iron Castings
 B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications
- D. International Code Council (ICC)
 IPC-2012.....International Plumbing Code
- E. National Electrical Manufacturers Association (NEMA):
 ICS 6-1993 (R2001, R2006) Industrial Control and Systems:
 Enclosures
 250-2014.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- F. NSF International (NSF)
 61-2014a.....Drinking Water System Components - Health Effects
 372-2011.....Drinking Water System Components - Lead Content
- G. Underwriters' Laboratories, Inc. (UL):
 508-1999 (R2013).....Standards for Industrial Control Equipment
 778-2010 (R2014).....Standard for Motor-Operated Water Pumps

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 23, DOMESTIC WATER PUMPS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights,

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materials, applications, standard compliance, model numbers, size, and capacity.

1. Pump:
 - a. Manufacturer and model.
 - b. Operating speed.
 - c. Capacity.
 - d. Characteristic performance curves.
2. Motor:
 - a. Manufacturer, frame and type.
 - b. Speed.
 - c. Current Characteristics.
 - d. Efficiency.
- D. Certificate of shop test for domestic water booster system. Provide certified performance curves.
- E. Certified copies of all the factory and construction site test data sheets and reports.
- F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
 1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. General:
 1. UL Compliance: Comply with UL 778 for motor-operated water pumps.
 2. Design Criteria:
 - a. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
 - b. Head-capacity curves shall slope up to maximum head at shut-off. Select pumps near the midrange of the curve, and near the point of maximum efficiency, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
 - c. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
 - d. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
 - e. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
 - f. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
 - g. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

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- B. Hot Water Circulating and Recirculating Pumps: Components shall be assembled by a single manufacturer and the pump motor assembly shall be the standard cataloged product of the manufacturer.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall be prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.

2.2 HOT WATER RECIRCULATING PUMP

- A. General:
 1. Centrifugal, single stage, pump. Driver shall be electric motor, close coupled or magnetic coupling. Pump for hot water system shall be designed for quiet, trouble-free operation at a minimum of 82 degrees C (180 degrees F) water service and 1,035 kPa (150 psig).
 2. Mounting shall be in-line, vertical or horizontal as indicated on drawing schedules.
 3. Stamped or engraved stainless steel nameplate.

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4. Motors: Maximum 40 degrees C (104 degrees F) ambient temperature rise, drip-proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA Type 4. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.
 5. Pump shall operate continuously with on-off switch, or with an HOA switch for automatically controlled pumps, for manual shut down. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump, strainer, and check valve without draining the system.
 6. A check valve shall be installed in the pump discharge piping immediately downstream of the pump. A strainer with drain valve and removable strainer screen or basket shall be installed immediately upstream of the pump.
- B. Horizontal, Wet-Rotor Circulators:
1. Maintenance free, close-coupled pump and motor with maximum 3,300 rpm rotational speed.
 2. Bronze OR Stainless steel body construction with ceramic shaft, plastic impeller, fluid lubricated bearings, no mechanical seal, and flanged connections. Pump shall be capable of pumping the capacity scheduled on drawings.
 3. Bearings: Carbon type.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.
- C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.2 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for to instruct VA Personnel in operation and maintenance of the system.

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**SECTION 22 13 00
 FACILITY SANITARY AND VENT PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 22 07 11, PLUMBING INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Grease Removal Unit.
 - 4. Cleanouts.
 - 5. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
 - B16.4-06.....Standard for Grey Iron Threaded Fittings Classes 125 and 250
 - B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings
 - B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and 250
- C. American Society for Testing and Materials (ASTM):
 - A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet, Aluminum Coated, by the Hot Dip Process
 - A53/A53M-07.....Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated, Welded and Seamless
 - A74-06.....Standard Specification for Cast Iron Soil Pipe and Fittings

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- A183-03.....Standard Specification for Carbon Steel Track Bolts and Nuts
- A536-84(R 2004).....Standard Specification for Ductile Iron Castings
- B32-08.....Standard Specification for Solder Metal
- B75-02.....Standard Specification for Seamless Copper Tube
- B306-02.....*Standard Specification for* Copper Drainage Tube (DWV)
- B584-06a.....Standard Specification for Copper Alloy Sand Castings for General Applications
- C564-03a.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
- D2000-08.....Standard Classification System for Rubber Products in Automotive Applications
- D2564-04E1.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
- D2665-08.....*Standard Specification for* Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
- D. International Code Council:
 IPC-06.....International Plumbing Code
- E. Cast Iron Soil Pipe Institute (CISPI):
 301-05.....Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- 310-04.....Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- F. American Society of Sanitary Engineers (ASSE):
 1018-01.....Trap Seal Primer Valves - Potable, Water Supplied
- G. Plumbing and Drainage Institute (PDI):
 PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

- A. Cast iron waste, drain, and vent pipe and fittings
1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. pipe buried in or in contact with earth
 - b. sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
 - c. interior waste and vent piping above grade.
 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe

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shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

- B. Copper Tube, (DWV):
1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
 2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

2.2 EXPOSED WASTE PIPING

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
 2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples shall conform to ASTM B 687, Chromium-plated.
 4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt

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sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

- A. Floor drain shall comply with ANSI A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor

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drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 2.2 kg (16-ounce) soft copper membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.

2.6 TRAPS

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 NOT USED

2.8 NOT USED

2.9 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.

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Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- N. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

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3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm (7/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
 1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 7. Riser clamps shall be malleable iron or steel.
 8. Rollers shall be cast iron.
 9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that

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provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.

2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

K. Piping shall conform to the following:

1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4 inches) and larger	1%

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
 2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
 3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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SECTION 22 13 33
PACKAGED, SUBMERSIBLE SEWERAGE PUMP UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Packaged grinder type sewage pump unit. See schedule on Drawings for pumps and capacity and heads.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Pump:
 - a. Manufacturer and model.
 - b. Operating speed.
 - c. Capacity.
 - d. Characteristic performance curves.
 2. Motor:
 - a. Manufacturer,
 - b. Speed.
 - c. Current Characteristics and W (HP).
 - d. Efficiency.
- C. Certified copies of all the factory and construction site test data sheets and reports.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the system.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 ICS6-93 (R2006).....Industrial Control and Systems Enclosures
 250-2008.....Enclosures for Electrical Equipment (1000 Volts
 Maximum)
- C. Underwriters' Laboratories, Inc. (UL):
 508-99 (R2008).....Standards For Safety Industrial Control
 Equipment

PART 2 - PRODUCTS

2.1 SUBMERSIBLE SEWERAGE PUMP UNITS

- A. Duplex Grinder Type, submersible pumps, designed for 60 degrees C (140 degrees F) maximum water service. Driver shall be electric motor with

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rigid type support. Systems to include two or more pumps as required by Contract Documents.

1. Pump housings may be cast iron, bronze, or stainless steel. Cast iron housings for submersible pumps shall be epoxy coated.
- B. Impeller: Grinder pumps, 316SS impeller and 440SS cutter and cutter plate.
- C. Shaft: Bronze, stainless steel or other approved corrosion-resisting metal.
- D. Bearings: As required to hold alignment, anti-friction type for thrust, permanently lubricated.
- E. Motor: Maximum 40 degrees C (104 degrees F) ambient temperature rise, completely enclosed, voltage and phase as shown in schedule on Electrical drawings conforming to NEMA 250-Type 6P. Size the motor capacity to operate pump without overloading the motor at any point on the pump curve. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- F. Starting Switch: Manually-operated, tumbler type.
- G. Automatic Control and Level Alarm: Provide a control panel in a NEMA 4X enclosure for outdoors. The controls shall be suitable for operation with the electrical characteristics listed on the Electrical drawings. The control panel shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm. The level control system will include sensors in the sump that detect the level of the liquid. The sensors may be float type switches, ultrasonic level sensors, transducers, or other appropriate equipment. The high water alarm shall have a red beacon light at the control panel and a buzzer, horn, or bell. The alarm shall have a silencing switch. Provide auxiliary contacts for remote alarming to the Energy Control Center and BAC net compatible open-protocol type interface to DDC Controls System. The circuitry of the control panel shall include:
 1. Power switch to turn on/off the automatic control mechanism
 2. HOA switches to manually override automatic control mechanism
 3. Run lights to indicate when pumps are powered up
 4. Level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels
 5. Magnetic motor contactors
 6. Disconnect/breaker for each pump
 - Automatic motor overload protection
- H. For a duplex system, provide an alternating relay to automatically alternate leadoff and standby duties of each pump of a duplex unit at the end of each pumping cycle. Standby pump shall start when water level in sump rises to a predetermined level that indicates excessive inflow or failure of the lead pump.
- I. Sensors that detect the level of water in the sump shall be so arranged as to allow the accumulation of enough volume of liquid below the normal on level that the pump will run for a minimum cycle of one minute. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.
- J. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system will still function. Each power supply is to be wired in its own conduit. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.
- K. Sump: Provide fiberglass or polyethylene basin with gas tight covers. Covers shall have a manhole with a bolted cover of minimum size to

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inspect and service the pumps, vent connection, and openings for pumps and controls.

- L. Provide a union, check and ball valve in the discharge from each pump.
- M. Removal/Disconnect System: Where indicated on drawings, a removal/disconnect system shall be provided the system will consist of a discharge fitting mounted on vertical guide rails attached to the sump. The pump shall be fitted with an adapter fitting that easily connects to/disconnects from the discharge fitting as the pump is raised from or lowered into the sump. The discharge piping will connect to the discharge fitting so that it is not necessary to disconnect any piping in order to remove the pump.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. The tests shall include system capacity, and all control and alarm functions.
- C. When any defects are detected, correct defects and repeat test.

3.2 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

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**SECTION 22 14 00
 FACILITY STORM DRAINAGE**

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Roof Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI).
- C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.21.2m-83.....Roof Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300. B16.9-07 Factory-Made Wrought Steel Butt welding Fittings
 - B16.11-05.....Forged Steel Fittings, Socket-Welding and Threaded B16.12-98 (R 2006) Cast Iron Threaded Drainage Fittings
 - B16.15-06).....Cast Bronze Threaded Fittings, Class 125 and 250
 - B16.18-01 (R 2005).....Cast Copper Alloy Solder-Joint Pressure Fittings
 - B16.22-01 (R 2005).....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
- D. American Society for Testing and Materials (ASTM):
 - A47-99 (R 2004).....Standard Specification for Steel Sheet, Aluminum Coated, by the Hot-Dip Process
 - A53-07.....Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless
 - A74-06.....Standard Specification for Cast Iron Soil Pipe and Fittings

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- A183-03).....Standard Specification for Carbon Steel Track Bolts and Nuts
- A312-03.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Pipe
- A536-84 (R 2004).....Standard Specification for Ductile Iron Castings
- A733-03.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
- B32-04.....Standard Specification for Solder Metal
- B61-08.....Standard Specification for Steam or Bronze Castings
- B62-02.....Standard Specification for Composition Bronze or Ounce Metal Castings
- B75-02.....Standard Specification for Seamless Copper Tube
- B88-03.....Standard Specification for Seamless Copper Water Tube
- B306-02.....Standard Specification for Copper Drainage Tube (DWV)
- B584-08.....Standard Specification for Copper Alloy Sand Castings for General Applications
- B687-99.....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- C564-06a.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
- D2000-08.....Standard Classification System for Rubber Products in Automotive Applications
- D4101-07.....Standard Specification for Propylene Plastic Injection and Extrusion Materials
- D2447-03.....Standard Specification for Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter
- D2564-04e1.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
- D2665-07.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
- E. American Welding Society (AWS):
- A5.8-04.....Specification for Filler Metals for Brazing and Braze Welding
- F. International Code Council (ICC):
- IPC-06.....International Plumbing Code
- G. Cast Iron Soil Pipe Institute (CISPI):
- 301-05.....Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- 310-04.....Couplings for Use in Connection with Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- H. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
- SP-72-99.....Standard for Ball Valves with Flanged or Butt Welding For General Purpose

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SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
 Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

- A. Cast Iron Storm Pipe and Fittings:
1. Cast iron storm pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth below the building floor.
 - b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
 - c. Interior storm piping above grade.
 - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
 2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with leak and oakum.
- B. Copper Tube, (DWV): May be used for piping above ground.
1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 2. The Copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.
- C. Roof drain piping in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 NOT USED

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

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- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts where shall be provided where indicated on the drawings and at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.5 ROOF DRAINS AND CONNECTIONS

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains

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installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.

1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The Bottom section shall serve as roof drain during construction before insulation is installed.
2. Canopy Roofs: The roof drain shall have a beehive or dome shaped strainer with the integral flange not larger than 200 mm (8 inches) in diameter. For an insulated roof, the roof drain shall be provided with an adjustable drainage collar, which can be raised or lowered to meet the required insulation heights, sump receiver and deck clamp. Bottom section shall serve as roof drain during construction before insulation is installed.
3. Promenade Decks: the roof drain shall be the same as for canopy roofs, except decks shall have flat, round, loose, non-slip, bronze grate set in square, non-slip, bronze frame.
4. Portico Roofs and Gutters: Roof drains shall be horizontal angle type drain with flat bottom and horizontal outlet at the same elevation as the pipe to which it is connected. Strainer shall be removable angle grate type.
5. Protective Roof Membrane Insulation Assembly: The roof drain shall have a perforated stainless steel extension filter, non puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
 - a. Non pedestrian Roofs: The roof drain shall have large polypropylene or aluminum locking dome.
 - b. Pedestrian Roof: The rood drain shall have a bronze promenade top 350 mm (14 inches) square, set in square secured frame support collar.
6. Roof Drains, Overflow: Roof Drains identified as overflow drains shall have a 50 mm (2 inch) water dam integral to the drain body.
7. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.
- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or more.
- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.6 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting

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that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International code and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 1.22 m (4 feet) of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep $\frac{1}{4}$ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and $\frac{1}{8}$ bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- M. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with caulked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum caulked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

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- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. for PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. NPS 3 (DN 80): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 - 4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 - 5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.
- E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:
 - 1. Solid or split unplated cast iron.
 - 2. All plates shall be provided with set screws.
 - 3. Height adjustable clevis type pipe hangers.
 - 4. Adjustable Floor Rests and Base Flanges shall be steel.

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5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 6. Riser Clamps shall be malleable iron or steel.
 7. Roller shall be cast iron.
 8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	2%
100 mm (4 inches) (4 inches) and larger	1%

3.5 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.
- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

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2. For an air test, an air pressure of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

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- B. Impeller: Brass, bronze or cast iron.
- C. Shaft: Stainless steel or other approved corrosion-resisting metal.
- D. Bearings: As required to hold shaft alignment, anti-friction type for thrust permanently lubricated.
- E. Motor: Maximum 40 degrees C (104 degrees F) ambient temperature rise above the maximum fluid temperature being pumped , drip-proof completely enclosed designed for operation on a 115/60/1 power supply.
- F. Starting Switch: Manually-operated, tumbler type
- G. Sensors that detect the level of water in the sump shall be so arranged as to allow the accumulation of enough volume of liquid below the normal on level that the pump will run for a minimum cycle time as recommended by the pump manufacturer. Sensors shall be located to activate the alarm adequately before the water level rises to the inlet pipe.
- H. Sump: Furnish cast iron or fiberglass basin with gas tight covers. Cover shall have 280 mm by 380 mm (11-inch by 15-inch) manhole with bolted cover, vent connection, openings for pumps and controls. Sump shall be sized to allow an adequate volume of water to accumulate for a minimum one minute cycle of pump operation.
- I. Provide a check and ball valve in the discharge of each pump.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. The tests shall include system capacity and all control and alarm functions.
- C. When any defects are detected, correct defects and repeat test.

3.2 NOT USED

3.3 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.

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**SECTION 22 40 00
 PLUMBING FIXTURES**

PART 1 - GENERAL

1.1 DESCRIPTION

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
 The American Society of Mechanical Engineers (ASME):
 A112.6.1M-02 (R2008).....Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for Public Use
 A112.19.1M-08Enameled Cast Iron Plumbing Fixtures
 A112.19.2M-03.....Vitreous China Plumbing Fixtures
 A112.19.3-2001 (R2008)...Stainless Steel Plumbing Fixtures (Designed for Residential Use)
- C. American Society for Testing and Materials (ASTM):
 A276-2010Stainless and Heat-Resisting Steel Bars and Shapes
 WW-P-541-E/GENPlumbing Fixtures with Amendment 1
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM AMP 500-505
 Metal Finishes Manual (1988)
- E. American Society of Sanitary Engineers (ASSE):
 1016-05.....Performance Requirements for Individual Thermostatic, Pressure Balancing and Combination Pressure Balancing and Thermostatic Control Valves for Individual Fixture Fittings
- F. National Sanitation Foundation (NSF)/American National Standards Institute (ANSI):
 61-2009Drinking Water System Components-Health Effects
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe Drinking Water Act.
- I. International Building Code, ICC IPBC 2009.

PART 2 - PRODUCTS

2.1 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):

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1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to COR.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Toggle Bolts: For hollow masonry units, finished or unfinished.
- D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- G. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- H. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

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SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and medical vacuum and waste anesthesia gas disposal systems (WAGD). Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment for a complete and operational system. Match existing station inlet terminal connections.
- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99, Gas and Vacuum Systems.
- C. All necessary connections to owner furnished equipment shall be made as indicated on the contract documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.
- D. Electrical power and control wiring for vacuum pump(s), WAGD Producer(s), ceiling columns, alarms wiring from equipment to alarm panels, and modular accessories associated with the system(s) shall be included.
- E. Pressure testing, cross connection testing and final testing per NFPA 99 shall be performed.
- F. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the engineer of record and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification at no additional time or cost to the Government.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- C. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- E. Section 10 25 13, PATIENT BED SERVICE WALLS: Prefabricated bedside patient units (PBPUs).
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- G. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT: Electric motors.
- H. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Laboratory and healthcare gases and vacuum alarms AND Laboratory and healthcare gas piping and equipment.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with BAS.
- J. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Control wiring.
- K. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- L. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007 (R2013).....Scheme for the Identification of Piping Systems
 - B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
 - B16.50-2013.....Wrought Copper and Copper Alloy Braze-Joint Pressure Fittings
 - B40.100-2013..... Pressure Gauges and Gauge Attachments
 - ASME Boiler and Pressure Code -
 - BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
 - 6000 Series-2012.....Professional Qualifications Standard for Medical Gas Systems Personnel

- D. American Society for Testing and Materials (ASTM):
 - B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes
 - B687-1999 (2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
 - B819-2000 (R2011).....Standard Specification for Seamless Copper Tube for Medical Gas Systems
 - D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- E. American Welding Society (AWS):
 - A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and Braze Welding
 - B2.2/B2.2M-2010.....Specification for Brazing Procedure and Performance Qualification
- F. Compressed Gas Association (CGA):
 - P-9-2008.....The Inert Gases: Argon, Nitrogen, and Helium
- G. Manufacturing Standardization Society (MSS):
 - SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends For General Service
 - SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- H. National Electrical Manufacturers Association (NEMA):
 - ICS 6-1993 (R2001, R2006) Industrial Control and Systems Enclosures
- I. National Fire Protection Association (NFPA):
 - 70-2014.....National Electrical Code
 - 99-2015.....Health Care Facilities Code

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Complete specifications for the product intended to be installed, dimensional drawings, and wiring schematics.
2. Package drawing indicating package style, dimensions when complete, method of disassembly and sizes of subsections for rigging and installation.
3. Piping.
4. Valves.
5. Inlet and outlet cocks
6. Valve cabinets.
7. Gages.
8. Station inlets, and rough in assemblies.
9. Ceiling services.
10. Alarm controls and panels.
11. Vacuum switches.
12. Vacuum bottle brackets.
13. Vacuum pump systems (Provide certified pump test data at startup):
 - a. Pumps: Manufacturer and model.
 - b. Pump performance curves.
 - c. Pump operating speed (RPM).
 - d. Capacity: Free air exhaust from 65 and 80 kPa (19 and 24 inches Hg) gage vacuum (L/s) (SCFM).
 - e. Capacity: Expanded air capacity at 65 and 80 kPa (19 and 24 inches Hg) gage vacuum (L/s) (SCFM).
 - f. Type of bearing in pump.
 - g. Type of lubrication.
 - h. Type and adjustment of drive.
 - i. Electric motors: Manufacturer, frame and type.
 - j. Speed of motors (RPM).
 - k. Current characteristics and horsepower of motors.
 - l. Receiver capacity and rating.
 - m. Silencers: Manufacturer, type and model.
- D. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation.
- E. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification. Certification shall be submitted to COR.

- F. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which shall be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 QUALITY ASSURANCE

- A. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.11.10 "Qualification of Installers" and hold medical gas endorsements as under ASSE Standard Series 6000. The Contractor shall, on company letterhead, furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.
- B. Equipment Installer: The equipment installer shall provide documentation proving that the personnel installing the equipment meet the standards set by ASSE Standard Series 6000. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names, phone numbers, and addresses of referenced projects. The equipment installer shall perform the following coordination functions:
1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.
 2. Coordinate and field verify with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
 3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment

- is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, operational, and tested medical gas installation ready for owner's use.
- C. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names, phone numbers, and addresses where the product is installed shall be submitted for verification.
- D. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meets the standards set by ASSE Standard Series 6000. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a third party testing company independent of the installing and general contractor.
- E. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.
- F. The testing agency's detailed procedure shall be followed in the testing of this project and submitted to COR 10 working days prior to testing. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.
- G. Installation and Startup: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the COR and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative at no additional cost or time to the Government.

- H. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits allowed by this specification.

1.6 NOT USED

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions in electronic version on compact disc or DVD. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner shall be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2015 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

- A. A single Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system(s) and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum and WAGD sources.

2.2 PIPING

- A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with ASME B16.50. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8M/A5.8, Classification BCuP, greater than 538 degrees C (1000 degrees F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.
- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (Teflon) tape.
- D. Use only copper or stainless steel pipes for discharge from vacuum product (exhaust pipes).
- E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.
- F. Piping identification labels shall be applied at time of installation in accordance with NFPA 99. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than

that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

A. Finished Room: Use iron pipe size (IPS) chrome plated brass or stainless steel piping for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: ASTM B43, standard weight.
2. Fittings: Fittings shall comply with ASME B16.15 cast bronze threaded fittings with chrome finish (125 and 250 psig Classes).
3. Nipples: Nipples shall comply with ASTM B687, chromium-plated.
4. Unions: Unions shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and greater shall be flange type with approved gaskets.
5. Valves: Valves shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish.

2.4 VALVES

A. Ball: Ball valves shall be in line, other than zone valves in cabinets.

1. 65 mm or DN65 (2-1/2 inches) and less: Ball valves shall be bronze/ brass body, MSS SP-72 and MSS SP-110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, Teflon seat seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle.
2. 75 mm or DN75 to 100 mm or DN100 (3 to 4 inches): Ball valves shall be bronze/ brass body, MSS SP-72 and MSS SP-110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, Teflon seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle.

B. Check:

1. 75 mm or DN75 (3 inches) and less: Check valves shall be brass and bronze body, straight through design for minimum pressure drop, spring loaded, self-aligning with Teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into body, 2758 kPa (400 psig) WOG minimum working pressure.

2. 100 mm or DN100 (4 inches) and greater: Check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1035 kPa (150 psig) WSP with flow direction arrow permanently cast into body.

C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable Teflon seat seals, Teflon stem seal, 4138 kPa (600 psig) WOG, cold, non-shock gas working pressure or vacuum service to 100 kPa (29.5 inches Hg), blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3.2 mm (1/8 inch) NPT gauge port shall be provided for a 50 mm (2 inch) diameter monitoring gauge downstream of the shut-off valve. Zone valves shall be securely attached to the cabinet and provided with type“K” copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE
Evacuation (Waste Gas)	White letters on violet background	VIOLET

2.5 VALVE CABINETS

A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.

- B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording shall be approved by the COR or VA facility.
- C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or 0.85 mm (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gauge shall be inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown on the contract documents, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

- A. Vacuum Gages:
 - 1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ASME B40.100, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to 100 kPa (0 to 29.5 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Dual scale gages shall be installed for vacuum system.
 - 2. For vacuum service upstream of main shut-off valve: A 40 mm (1-1/2 inches) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to 100 kPa (0 to 29.5 inches Hg). Dual scale gages shall be provided for vacuum system.

2.7 NOT USED

2.8 NOT USED

2.9 NOT USED

2.10 NOT USED

2.11 VACUUM SWITCHES

- A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

2.12 NOT USED

2.13 NOT USED

2.14 NOT USED

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.4. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.11.10. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.11.5.
- B. Contractor shall furnish 100 mm (4 inches) high concrete housekeeping pads. The contractor shall furnish inertia bases in lieu of housekeeping pads where the equipment installed is not factory isolated by the manufacturer. Anchor bolts shall be cast into bases
- C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly to prevent infiltration of any foreign matter.
- E. Piping shall be cut square and accurately with a tube cutter (sawing is prohibited) to measurements determined at place of installation. The tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be bottomed in socket so there are no gaps between tube and fitting. Care

shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used.

- F. Piping shall be supported with pipe trays or hangers at intervals as shown on the contract drawings or as defined in NFPA 99. **Piping shall not be supported by other piping.** Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. **Duct tape is prohibited as an isolation material.**
- G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.
- H. Piping exposed to physical damage shall be protected.
- I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.4.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.
- J. Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluoroethylene (such as Teflon) tape. Liquid sealants are prohibited.
- K. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.
- L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF per NFPA 99.
- M. NOT USED
- N. NOT USED
- O. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.
- P. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ASME A13.1.

Q. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.

R. Penetrations:

1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances between raceways and openings with the fire stopping material shall be completely filled and sealed.

2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

S. A vacuum gage 40 mm (1-1/2 inch) diameter shall be installed in line downstream of each valve located in a zone valve cabinet.

T. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.

U. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 6.1 m (20 feet) of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC.

V. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow.

3.2 INSTALLER TESTING

A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing

over the notarized signature of an officer of the installing company the following;

1. That all brazing was conducted by brazers qualified to ASSE Standard Series 6000 and holding current medical gas endorsements.
 2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.4.5).
 3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
 4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
 5. That after installation of all devices, the pipeline was proven leak free for 24 hours at a pressure 20 percent above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2. 6)
 6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
 7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.
- B. Four originals of the affidavit, shall be distributed; (2) to the COR, (1) to the general contractor, and (1) to the verifier (www.mgpho.org).

3.3 VERIFIER TESTING

- A. Prior to handing over the systems to VAMC, the contractor shall retain a verifier acceptable to the engineer of record and VA who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company on company letterhead which contains at least the following:
1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of \$1 Million per occurrence, and general aggregate liability in the minimum amount of \$1 Million, valid and in force when the project is to be verified. General liability insurance alone is not acceptable.

2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report.
3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.
4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.
6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
8. The flow from each outlet when tested to a procedure per NFPA 99 5.1.12.3.10.
9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).
11. Statement that all local signals function as required under NFPA 99 5.1.3.5.8 and as per the relevant NFPA 99 sections relating to the sources.
12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.

13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
 14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
 15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
 16. The concentration of each component of NFPA 99 Table 5.1.12.3.11 in the medical air after 24 hours of operation of the medical air source.
 17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
 18. A statement that all valves and alarms are accurately labeled as to zone of control.
- B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with NFPA 99 and the procedures set forth in pre-qualification documentation.
- C. Verify that the systems, as installed, meet or exceed the requirements of NFPA 99, this specification, and that the systems operate as required.
- D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of 100 mps (3.5 fpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9. Retest until all tests pass at no additional time or cost to the Government.
- E. Inlet flow test:
1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 2. Needle valve vacuum inlets shall draw no less than 1.0 SCFM with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 10 kPa (3 inches Hg).
 3. Vacuum inlets shall draw no less than 85 Lpm (3.0 SCFM) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 50 kPa (15 inches Hg).

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4. Anesthesia evacuation inlets shall draw no less than 1 L/mm (1.0 SCFM) at a dynamic inlet pressure of 40 kPa (12 inches Hg), and a static vacuum of 50 kPa (15 inches Hg).

3.4 NOT USED

3.5 NOT USED

3.6 NOT USED

- - - E N D - - -

SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Central Laboratory and Healthcare Gas Systems: Consisting of oxygen, and compressed air services; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, rough-ins, gages, alarms including low voltage wiring, and all necessary parts, accessories, connections and equipment. Match existing station outlet and inlet terminal connections.
- B. Laboratory and healthcare gas system alarm wiring from equipment to alarm panels.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- E. Section 10 25 13, PATIENT BED SERVICE WALLS: Prefabricated bedside patient units (PBPU).
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.
- G. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT: Electric motors.
- H. SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Vacuum Piping and Equipment.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with BAS.
- J. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Control wiring.
- K. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- L. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007 (R2013).....Scheme for the Identification of Piping Systems
 - B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
 - B16.50-2013.....Wrought Copper and Copper Alloy Braze-Joint Pressure Fittings
 - B40.100-2013.....Pressure Gauges and Gauge Attachments
 - ASME Boiler and Pressure Vessel Code -
 - BPVC Section VIII-2015..Rules for Construction of Pressure Vessels, Division I
 - BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
 - 6000 Series-2012.....Professional Qualifications Standard for Medical Gas Systems Personnel
- D. American Society for Testing and Materials (ASTM):
 - B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes
 - B687-1999 (2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
 - B819-2000 (R2011).....Standard Specification for Seamless Copper Tube for Medical Gas Systems
 - D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- E. American Welding Society (AWS):
 - A5.8M/A5.8-2011.....Specification for Filler Metals for Brazing and Braze Welding
 - B2.2/B2.2M-2010.....Specification for Brazing Procedure and Performance Qualification

- F. Compressed Gas Association (CGA):
 - C-9-2013.....Standard Color Marking of Compressed Gas Containers for Medical Use
 - G-4.1-2009.....Cleaning Equipment for Oxygen Service
 - G-10.1-2008.....Commodity Specification for Nitrogen
 - P-9-2008.....The Inert Gases: Argon, Nitrogen, and Helium
 - V-1-2013.....Standard for Compressed Gas Cylinder Valve Outlet and Inlet Connections
- G. Manufacturing Standardization Society (MSS):
 - SP-72-2010a.....Ball Valves With Flanged or Butt-Welding Ends For General Service
 - SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- H. National Electrical Manufacturers Association (NEMA):
 - ICS 6-1993 (R2001, R2006) Industrial Control and Systems Enclosures
- I. National Fire Protection Association (NFPA):
 - 99-2015.....Health Care Facilities Code

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Piping.
 - 2. Valves.
 - 3. Inlet and outlet cocks
 - 4. Valve cabinets.
 - 5. Gages.
 - 6. Station outlets and rough-in assemblies.
 - 7. Ceiling services.
 - 8. Alarm controls and panels.
 - 9. Pressure Switches.

10. Nitrogen control panels.
11. Manifolds.
12. Air compressor systems (Provide certified compressor test data at startup.):
 - a. Compressors: Manufacturer and model.
 - b. Characteristic performance curves.
 - c. Compressor operating speed (RPM).
 - d. Capacity: Free air delivered at indicated pressure (L/s) (SCFM).
 - e. Type of bearing in compressor.
 - f. Type of lubrication.
 - g. Type and adjustment of drive.
 - h. Electric motors: Manufacturer, frame and type.
 - i. Speed of motors (RPM).
 - j. Current characteristics and horsepower of motors.
 - k. Receiver capacity and rating.
 - l. Air silencer: Manufacturer, type and model.
 - m. Air filters: Manufacturer, type, model and capacity.
 - n. Pressure regulators: Manufacturer and capacity.
 - o. Dew point monitor: Manufacturer, type and model.
 - p. Air dryers: Manufacturer, type, model and capacity (L/s) (SCFM).
 - q. Carbon monoxide monitor manufacturer, type and model.
 - r. Aftercoolers.
- D. NOT USED
- E. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification. Certification shall be submitted to COR.

1.5 QUALITY ASSURANCE

- A. Materials and Installation: In accordance with NFPA 99 and as specified.
- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names, phone numbers, and addresses of referenced projects. Installers shall meet the qualifications of ASSE Standard Series 6000.
- C. Equipment Supplier: Provide evidence of equivalent product installed at three installations similar to this project that has been in

- satisfactory and efficient operation for three years. Submit names, phone numbers, and addresses where the product is installed.
- D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ASSE Standard Series 6000. Such testing shall be performed by a party other than the installing contractor.
- E. Provide the names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which shall be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.
- G. Certification: Provide COR documentation 10 working days prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits allowed by this specification.
- H. "Hot taps" are prohibited for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are prohibited.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD. All aspects of system

operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2015 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with ASME B16.50. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: AWS A5.8M/A5.8, Classification BCuP, greater than 538 degrees C (1000 degrees F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.
- C. Threaded Joints: Polytetrafluoroethylene (Teflon) tape.

- D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80.
- E. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint in accordance with NFPA 99, paragraph 5.1.10.6.1.
- F. Apply piping identification labels at the time of installation in accordance with NFPA 99. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED LABORATORY AND HEALTHCARE GASES PIPING

- A. Finished Room: Use iron pipe size (IPS) chrome plated brass or stainless steel piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: ASTM B43, standard weight.
 - 2. Fittings: Fittings shall comply with ASME B16.15 cast bronze threaded fittings with chrome finish (125 and 250 psig Classes).
 - 3. Nipples: Nipples shall comply with ASTM B687, chromium-plated.
 - 4. Unions: Unions shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and greater shall be flange type with approved gaskets.
 - 5. Valves: Valves shall comply with MSS SP-72, MSS SP-110, brass or bronze with chrome finish.

2.3 VALVES

- A. Ball: In-line, other than zone valves in cabinets:
1. 75 mm (3 inches) and smaller: Bronze/ brass body, MSS SP-72, MSS SP-110, Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, Teflon seat seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.
 2. 75 to 100 mm (3 to 4 inches): Bronze/ brass body, MSS SP-72 MSS SP-110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full port, three piece, double seal, Teflon seals, full flow, 4138 kPa (600 psig) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.
- B. Check:
1. 75 mm (3 inches) and smaller: Bronze/brass body, straight through design for minimum pressure drop, spring loaded, self-aligning with Teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 2758 kPa (400 psig) WOG minimum working pressure.
 2. 100 mm (4 inches) and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 1035 kPa (150 psig) WSP.
- C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable Teflon seat seals, Teflon stem seal, 4138 kPa (600 psig) WOG, cold, non-shock gas working pressure service to 100 kPa (29 inches Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 3.2 mm (1/8 inch) NPT gauge port for a 50 mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type "K" copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern,

overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
NITROUS OXIDE	White letters on blue background	BLUE
NITROGEN	White letters on black background	BLACK
MEDICAL AIR	Black letters on yellow background	YELLOW
CARBON DIOXIDE	Black or white letters on gray background	GRAY

2.4 VALVE CABINETS

- A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet 1375 mm (4 feet 6 inches) above finished floor.
- B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."
- C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or 0.85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.
- D. Cabinets and isolation valves shall be located and piped as shown on drawings, and at a minimum, so as to allow the isolation of each smoke

compartment separately. No cabinet shall serve more than one smoke compartment.

2.5 GAGES

- A. Pressure Gages: Includes gages temporarily supplied for testing purposes.
1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, nitrogen and oxygen, accurate to within 2 percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
 2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1 to 690 kPa (1 to 100 psig) for air

2.6 NOT USED

2.7 NOT USED

2.8 NOT USED

2.9 NOT USED

2.10 ALARMS

- A. Provide all low voltage control wiring, including wiring from alarm relay interface control cabinet to BAS, required for complete, proper functioning system, in conformance with Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- B. Local Alarm Functions:
1. Oxygen, and compressed air alarms: Pressure alarms: Functions when pressure in branch drops below 275 kPa (40 psig), ± 14 kPa (± 2 psig) or increases above 414 kPa (60 psig), ± 14 kPa (± 2 psig) set points; operated by pressure switches or transmitters.
 2. Vacuum alarms: Low vacuum alarm: Functions when vacuum in branch drops below 40 kPa (12 inches Hg); operated by vacuum switch.

E. Alarm Panels:

1. General: Modular design, easily serviced and maintained; alarms operate on alternating current (AC) low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting OXYGEN, compressed air and vacuum services, as required.
2. Box: Flush mounted, sectional or one piece, corrosion resistant. Size box to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50 percent of the number of provided alarm points.
3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.
4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
6. Controls:
 - a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
 - b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.
 - c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall

temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.

- F. Alarm Relay Interface Control Cabinet: Design cabinet to transfer the closed circuit alarm signals through relays to a set of terminals for monitoring signals at the BAS without interrupting the closed circuit system. Constructed of 1.9 mm (14 gage) steel, conforming with NEMA ICS 6, Type 1, enclosures. Provide both normally open and normally closed contacts for output signals, with number of circuits required for full alarm capability at the BAS. Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for compatibility.

2.11 PRESSURE SWITCHES

- A. General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

2.12 NOT USED

2.13 NOT USED

2.14 NOT USED

2.15 NOT USED

2.16 EMERGENCY LOW PRESSURE OXYGEN INLET

- A. The Low Pressure Emergency Oxygen Inlet provides an inlet for connecting a temporary auxiliary source of oxygen to the oxygen pipeline system for emergency or maintenance situations per NFPA 99.
- B. The inlet consist of a 25 mm (1 inch) ball valve, pressure gauge and a 15 mm x 25 mm (1/2 inch x 1 inch) NPTF connection housed in a weather tight enclosure. The enclosure is labeled "Emergency Low Pressure Gaseous Oxygen Inlet", and includes a padlock staple to prevent tampering or unauthorized access. The enclosure is suitable for recess mounting on the exterior of the building being served. The enclosure is 1.9 mm (14 gauge), cold rolled steel with a primer coat of paint. The Emergency Oxygen Inlet is connected at a point downstream of the main supply line shutoff valve.
- C. Check valves are provided for installation in the emergency supply line and in the main supply line between the main line shutoff valve and the emergency supply line connection per by NFPA 99. Check valves have a cast bronze body and straight through design for minimum pressure drop.

- D. The check valves for sizes under 75 mm (3 inch) are soft seated, bubble tight, self-aligning, and spring loaded, and ball type check valves. 75 mm (3 inch) check valves are hard seated, spring loaded, self-aligning ball type checks with cone seats (3 inch valves may not be "bubble tight"). Check valves shall be fast acting type.
- E. A relief valve is provided for installation in the emergency supply line per NFPA 99. The relief valve has a brass body, single seat design, and is cleaned for oxygen use. It automatically reseats to provide a "bubble tight" seal after discharging excess gas. Pre-set at 520 kPa (75 psig).

PART 3 - EXECUTION

3.1 INSTALLATION

- A. In accordance with NFPA 99. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.
- B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly to prevent infiltration of any foreign matter.
- D. Cut piping square and accurately with a tube cutter (sawing is prohibited) to measurements determined at place of installation. Ream tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.
- E. Spacing of hangers: NFPA 99.
- F. Rigidly support valves and other equipment to prevent strain on tube or joints.
- G. While being brazed, joints shall be continuously purged with oil free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- H. Do not bend tubing. Use fittings.

- I. NOT USED
- J. NOT USED
- K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.
- L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ASME A13.1.
- M. NOT USED
- N. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- O. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.
 - 2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- P. Provide 40 mm (1-1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.
- Q. Provide zone valves in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlet set.

3.2 STARTUP AND TESTING

- A. Initial Tests: Blow down and high and low pressure leakage tests as required by NFPA 99 with documentation.
- B. Laboratory and/or healthcare testing agency shall perform the following:
 - 1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with NFPA 99 and the procedures set forth in pre-qualification documentation.

2. Verify that the systems, as installed, meet or exceed the requirements of NFPA 99, this specification, and that the systems operate as required.
3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of 100 liters per minute (3.5 SCFM). Filter shall show no discoloration, and shall accrue no more than 0.1 mg (0.0000035 ounces) of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests shall in no case exceed variation as specified in paragraph, "Maximum Allowable Variation". Perform test with the use of an inert gas as described in CGA P-9.
5. Outlet and inlet flow test:
 - a. Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - b. Oxygen, nitrous oxide and air outlets shall deliver 100 Lpm (3.5 SCFM) with a pressure drop of no more than 34 kPa (5 psig), and static pressure of 345 kPa (50 psig).
 - c. Nitrogen outlets shall deliver 565 Lpm (20 SCFM) with a pressure drop of no more than 34 kPa (5 psig), and static pressure of 1448 kPa (210 psig).
 - d. Needle valve air outlets shall deliver 1.5 SCFM with a pressure drop of no more than five psig, and static pressure of 345 kPa (50 psig).
6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests shall in no case exceed variation as specified in paragraph "Maximum Allowable Variation". Allowable concentrations are below the following:

Dew point, air	4 degrees C (40 degrees F) pressure dew point at 690 kPa (100 psig)
Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	500 mg/L (ppm)
Gaseous hydrocarbons as methane, air	25 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:

- a. Analyze each pressure gas source and outlet for concentration of gas, by volume.
- b. Make analysis with instruments designed to measure the specific gas dispensed.
- c. Allowable concentrations are within the following:
 - 1) Laboratory air 19.5 percent to 23.5 percent oxygen.

Oxygen	>=97% plus oxygen
Nitrous oxide	>=99% plus nitrous oxide
Nitrogen	>=99% plus nitrogen
Medical air	19.5% to 23.5% oxygen
Carbon Dioxide	99% plus carbon dioxide

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	2 degrees C (35 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

3.3 CONNECTION TO EXISTING LABORATORY GAS SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. per NFPA 99. If problems are present, the COR would notify the facility of the results. The facility would then make the necessary repairs and/or maintenance prior to connecting to new system.
- B. Install shut-off valve at the connection of new line to existing line.

- C. Time for shutdown of the existing laboratory and healthcare system shall be coordinated at least 10 work days prior to shutdown with the COR and VA Medical Center.
- D. Shut off all oxygen zone valves and gas riser valves if the section to be connected cannot be totally isolated from the remainder of the system.
- E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination per NFPA 99.
- F. Ensure that the correct type of pipe tubing and fittings are being used.
- G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.
- H. Reduce the pressure to zero and make the tie-in as quickly as possible. Anitrogen purge is not required since this would require another opening in the pipe.
- I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required NFPA 99 tests after connection.

3.4 NOT USED

3.5 NOT USED

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**SECTION 23 05 11
 COMMON WORK RESULTS FOR HVAC**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: COR
 - 4. COR: Contracting Officer's Technical Representative.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- C. Section 07 84 00, FIRESTOPPING
- D. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations
- E. Section 07 92 00, JOINT SEALANTS
- F. Section 09 91 00, PAINTING
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- H. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- I. Section 23 07 11, HVAC, and Boiler Plant Insulation
- J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- K. Section 23 21 13, HYDRONIC PIPING
- L. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- M. Section 23 25 00, HVAC WATER TREATMENT
- N. Section 23 31 00, HVAC DUCTS and CASINGS
- O. Section 23 34 00, HVAC FANS
- P. Section 23 36 00, AIR TERMINAL UNITS
- Q. Section 23 37 00, AIR OUTLETS and INLETS
- R. Section 23 40 00, HVAC AIR CLEANING DEVICES
- S. Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS
- T. Section 23 82 16, AIR COILS
- U. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC
- B. Flow Rate Tolerance for HVAC Equipment
- C. Equipment Vibration Tolerance:
 - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
 - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

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D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the COR.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

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- H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Layout Drawings:
1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas.
 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.
 - b. NOT USED
 - c. Hangers, inserts, supports, and bracing.
 - d. Pipe sleeves.
 - e. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
 2. Submit electric motor data and variable speed drive data with the driven equipment.
 3. Equipment and materials identification.
 4. Fire-stopping materials.
 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:

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1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
 - i. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical V-Belts and Sheaves
IP-21-2009.....Specifications for Drives Using Double-V (Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts and Sheaves
- E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving Devices
- F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section I-2007.....Power Boilers
Section IX-2007.....Welding and Brazing Qualifications
Code for Pressure Piping:
B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation
SP 69-2003.....Pipe Hangers and Supports-Selection and Application
SP 127-2001.....Bracing for Piping Systems, Seismic - Wind - Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):
MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):
31-06.....Standard for Installation of Oil-Burning Equipment
54-09.....National Fuel Gas Code
70-08.....National Electrical Code

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the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 1. All components of an assembled unit need not be products of same manufacturer.
 2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 1. Material: Pressed steel, or close grained cast iron.
 2. Bore: Fixed or bushing type for securing to shaft with keys.
 3. Balanced: Statically and dynamically.
 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:

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1. Provide fixed-pitch drive for all belt driven fans.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- B. **The variable speed motor controller shall be provided by the Temperature Controls Contractor.**
- C. Motors shall be premium efficiency type and be listed by the motor manufacturer as being INVERTER DUTY.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

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- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 1. HVAC and Boiler Plant: Provide for all valves.
 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
 2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
 1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.
- E. Attachment to Steel Building Construction:
 1. Welded attachment: MSS SP-58, Type 22.
 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
 3. **Attachment to the metal roof decking material is not allowed.**

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- F. Attachment to existing structure: Support from existing floor/roof frame.
- G. Attachment to Wood Construction: Wood screws or lag bolts.
- H. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
 - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- J. Supports for Piping Systems:
 - 1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 - 2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
 - 3. High and Medium Pressure Steam (MSS SP-58):
 - a. Provide eye rod or Type 17 eye nut near the upper attachment.
 - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
 - 4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.
- K. Pre-insulated Calcium Silicate Shields:

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1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.
- 6.

2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

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- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the

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- floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
 - D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
 - E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
 - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 3. Do not penetrate membrane waterproofing.
 - F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
 - G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
 - H. Electrical Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
 - I. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
 - J. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum.
 - K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
 - L. Install steam piping expansion joints as per manufacturer's recommendations.
 - M. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

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3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

N. NOT USED

- O. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).
- P. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.

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- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. DO NOT drill or burn holes in structural steel only without the prior approval of the COR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.5 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR.

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Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 - 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.

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3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
 - b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 COMMISSIONING

- A. Components provided under this section of the specifications will be tested as part of a larger system.

3.11 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL

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REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL
EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00,
GENERAL REQUIREMENTS.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. NOT USED section
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 34 00, HVAC FANS.
- E. Section 23 36 00, AIR TERMINAL UNITS.
- F. Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Provide documentation to demonstrate compliance with drawings and specifications.
 - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
 - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the COR:
 - 1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - MG 1-2006 Rev. 1 2009 ..Motors and Generators
 - MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):
 - 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
 - 112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators

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- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- E. Voltage ratings shall be as follows:
1. Single phase:
- a. Motors connected to 120-volt systems: 115 volts.
- b. Motors connected to 208-volt systems: 200 volts.
- c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
2. Three phase:
- a. Motors connected to 208-volt systems: 200 volts.
- b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
- c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
- d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
- e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.
- F. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 HP): Single phase.
2. Motors, 373 W (1/2 HP) and larger: 3 phase.
3. Exceptions:
- a. Hermetically sealed motors.
- b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- I. Motor Enclosures:

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1. Shall be the NEMA types as specified and/or shown on the drawings.
 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
 - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
 - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
 - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
- J. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
 2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
 4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
 5. MOTORS UTILIZED WITH VARIABLE FREQUENCY DRIVES SHALL BE RATED **"INVERTER-DUTY"** PER NEMA STANDARD, MG1, PART 31.4.4.2. PROVIDE MOTOR SHAFT GROUNDING APPARATUS THAT WILL PROTECT BEARINGS FROM DAMAGE FROM STRAY CURRENTS.
- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open-drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM

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0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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**SECTION 23 05 41
 NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.
- C. Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- E. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: requirements for sound and vibration tests.
- F. SECTION 23 37 00, AIR OUTLETS and INLETS: noise requirements for G-grilles.
- G. SECTION 23 34 00, HVAC FANS: sound and vibration isolation requirements for fans.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Laboratories (With Fume Hoods)	45 to 55
Offices, Large Open	40
Offices, Small Private	35
SPD (Decontamination and Clean Preparation)	45

- 2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
- 3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.

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4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.
- C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

2009Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):

A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):

SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):

29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):

ASCE 7-10Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):

001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):

2009 IBC.....International Building Code.

PART 2 - PRODUCTS

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2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 NOT USED

2.3 VIBRATION ISOLATORS

- A. Floor Mountings:
 - 1. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
 - 2. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
 - 1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 - 2. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.

PART 3 - EXECUTION

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3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

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SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
 - 1. Planning systematic TAB procedures.
 - 2. Design Review Report.
 - 3. Systems Inspection report.
 - 4. Duct Air Leakage test report.
 - 5. Systems Readiness Report.
 - 6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 - 7. Vibration and sound measurements.
 - 8. Recording and reporting results.
- B. Definitions:
 - 1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of ASHRAE Handbook, "HVAC Applications".
 - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
 - 3. AABC: Associated Air Balance Council.
 - 4. NEBB: National Environmental Balancing Bureau.
 - 5. Hydronic Systems: Includes chilled water, heating hot water and glycol-water systems.
 - 6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
 - 7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General Mechanical Requirements.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.
- C. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION: Piping and Equipment Insulation.
- D. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
- E. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.

1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Qualifications:
 - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
 - 2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water

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- balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
 4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing.
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and

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- requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 90 percent of final values for pre-filters and after-filters.
 - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
 - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 2 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be 0 to plus 5 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
 - g. Chilled water and condenser water pumps: 0 percent to plus 5 percent.
 - h. Chilled water coils: 0 percent to plus 5 percent.
 3. Systems shall be adjusted for energy efficient operation as described in PART 3.
 4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms) and one hydronic system (pumps and three coils) as follows:
 - a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
 1. Design Review Report after the system layout on air and water side is completed by the Contractor.
 2. Systems inspection report on equipment and installation for conformance with design.
 3. Duct Air Leakage Test Report.
 4. Systems Readiness Report.
 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

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1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
 2003.....HVAC Applications ASHRAE Handbook, Chapter 37, Testing, Adjusting, and Balancing and Chapter 47, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
 2002.....AABC National Standards for Total System Balance
- D. National Environmental Balancing Bureau (NEBB):
 7th Edition 2005Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
 1st Edition 1994Procedural Standards for the Measurement and Assessment of Sound and Vibration
 2nd Edition 1999Procedural Standards for Building Systems Commissioning
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
 3rd Edition 2002HVAC SYSTEMS-Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
 Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the

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inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

See paragraphs "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS AND CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. Inspect each System to ensure that it is complete including installation and operation of controls.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval.
- D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project.
- D. Allow sufficient time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, and room diffusers/outlets/inlets.
 - 1. Artificially load air filters by partial blanking to produce air pressure drop of at least 100 percent of the design final pressure drop.
 - 2. Adjust fan speeds to provide design air flow.

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3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
 4. Variable air volume (VAV) systems:
 - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
 - b. Check and adjust flow rates as necessary. Balance air distribution from VAV terminal on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check terminal operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode.
 5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, and coils.
1. Adjust flow rates for equipment. Set coils to values on equipment submittals, if different from values on contract drawings.
 2. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function properly.
 3. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 1. Take readings in rooms, approximately fifteen (15) percent of all rooms. The COR may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 46, SOUND AND VIBRATION CONTROL.

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- D. Determine compliance with specifications as follows:
1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT:
 - a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
 - b. Measure octave band sound pressure levels with specified equipment "off."
 - c. Measure octave band sound pressure levels with specified equipment "on."
 - d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
 - a. Perform steps 1.a. thru 1.d., as above.
 - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
 - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 13 meters (40 feet) for sound level location.
 3. Where sound pressure levels are specified in terms of dB(A), measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the COR and the necessary sound tests shall be repeated.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

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SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
1. HVAC piping, ductwork and equipment.
 2. Plumbing piping and equipment.
 3. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping and equipment where required following installation of the new work shown on the plans.
- B. Definitions
1. ASJ: All service jacket, white finish facing or jacket.
 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical, Boiler Plant and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 6. FSK: Foil-scrim-kraft facing.
 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC and plumbing equipment or piping handling media above 41 degrees C (105 degrees F); Boiler Plant breechings and stack temperature range 150-370 degrees C (300-700 degrees F) and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F).
 8. Density: kg/m³ - kilograms per cubic meter (Pcf - pounds per cubic foot).
 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watt per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 12. HPS: High pressure steam (415 kPa [60 psig] and above).
 13. HPR: High pressure steam condensate return.
 14. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
 15. MPR: Medium pressure steam condensate return.
 16. LPS: Low pressure steam (103 kPa [15 psig] and below).
 17. LPR: Low pressure steam condensate gravity return.
 18. PC: Pumped condensate.

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19. HWH: Hot water heating supply.
20. HWHR: Hot water heating return.
21. GH: Hot glycol-water heating supply.
22. GHR: Hot glycol-water heating return.
23. FWPD: Feedwater pump discharge.
24. FWPS: Feedwater pump suction.
25. CTPD: Condensate transfer pump discharge.
26. CTPS: Condensate transfer pump suction.
27. VR: Vacuum condensate return.
28. CPD: Condensate pump discharge.
29. R: Pump recirculation.
30. FOS: Fuel oil supply.
31. FOR: Fuel oil return.
32. CW: Cold water.
33. SW: Soft water.
34. HW: Hot water.
35. CH: Chilled water supply.
36. CHR: Chilled water return.
37. GC: Chilled glycol-water supply.
38. GCR: Chilled glycol-water return.
39. RS: Refrigerant suction.
40. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. NOT USED
- D. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING: Piping and equipment.
- E. Section 23 21 13, HYDRONIC PIPING: Chilled water piping.
- F. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Criteria:
 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:
 - 4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.2 or 4.3.3.1.3, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.
 - 4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the

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adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.1.3 Smoke detectors required by 6.4.4 shall not be required to meet flame spread index or smoke developed index requirements.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread

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distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.5 Loudspeakers and recessed lighting fixtures, including their assemblies and accessories, shall be permitted in the ceiling cavity plenum where listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a peak heat release rate of 100 kW or less when tested in accordance with UL 2043, Standard for Safety Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-Handling Spaces.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

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1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 - MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
 - MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
 - MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
 - MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
 - A167-99.....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B209-04.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 - C411-97.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

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- C449-00.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C533-04.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
- C534-05.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-06.....Standard Specification for Mineral Fiber pipe Insulation
- C552-03.....Standard Specification for Cellular Glass Thermal Insulation
- C553-02.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C585-90.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)
- C612-04.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136-06.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-06.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-05a.....Standard Test Method for Fire Tests of Building Construction and Materials
- E136-04.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-02.....Installation of Air Conditioning and Ventilating Systems
- 96-04.....Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations
- 101-06.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 08/03
- G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):
- SP58-2002.....Pipe Hangers and Supports Materials, Design, and Manufacture

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PART 2 - PRODUCTS

2.1 MINERAL FIBER

- A. ASTM C612 (Board, Block), Class 1 or 2, $k = 0.037$ Watt per meter, per degree C (0.26), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m^3 (1 pcf), $k = 0.045$ (0.31) for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.037$ (0.26) for use at temperatures 230 degrees C (450 degrees F).

2.2 NOT USED

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, $k = 0.021$ (0.15), for temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, $k = 0.021$ (0.15), for temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, vapor retarder and all service jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m^3 (7.5 pcf) nominal, $k = 0.033$ (0.29) at 0 degrees C (75 degrees F).
- B. Pipe insulation for temperatures up to 200 degrees C (400 degrees F).

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, $K=0.027$ (0.19), for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service jacket vapor retarder with polyvinyl chloride premolded fitting covers.
- B. Equipment and duct insulation, ASTM C 591, type IV, $K=0.027$ (0.19), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

- A. ASTM C177, C518, $k = 0.039$ Watt per meter, per degree C (0.27), at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.7 NOT USED

2.8 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II

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D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m ³ (lb/ ft ³)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft ² degrees F) @ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.9 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 5 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 100 mm (4 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 20 mm (0.75 inch) wide on

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450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

- H. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.10 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf)

2.11 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
 B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
 C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
 D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
 E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
 F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
 G. Other: Insulation manufacturers' published recommendations.

2.12 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with tin-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
 B. Staples: Outward clinching monel or stainless steel.
 C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
 D. Bands: 20 mm (3/4 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

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2.13 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.14 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.15 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be

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- opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
1. Internally insulated ductwork and air handling units.
 2. Relief air ducts (Economizer cycle exhaust air).
 3. **NOT USED**
 4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Plumbing work not to be insulated:
1. Piping and valves of fire protection system.
 2. Chromium plated brass piping.
 3. Water piping in contact with earth.
 4. Piping in pipe basement serving wall hydrants.
 5. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
 6. Distilled water piping.
- J. **NOT USED**
- K. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- L. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- M. Firestop Pipe and Duct insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- N. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 75 mm (3

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inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

- O. Provide metal jackets over insulation as follows:
 - a. All piping and ducts exposed to outdoor weather.
 - b. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 - c. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
 - d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
 - a. (1-1/2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct.
 - b. 25 mm (1 inch) thick insulation faced with ASJ: EXHAUST and RETURN air ductwork.
 - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
4. NOT USED
5. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Chilled water pumps, water filter, chemical feeder pot or tank.

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6. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
 - a. Convertors, air separators, steam condensate pump receivers.
 - b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.
 7. Laundry: Hot exhaust ducts from dryers and from ironers, where duct is exposed in the laundry.
- B. Flexible Mineral Fiber Blanket:
1. Adhere insulation to metal with 100 mm (4 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
 2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
 3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level: 50 mm (2 inch) thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: 40 mm (1 1/2 inch) thick insulation faced with FSK.
 4. Concealed return air AND EXHAUST duct above ceilings, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
 5. Return air AND EXHAUST duct in interstitial spaces: 40 mm (1-1/2 inch) thick insulation faced with FSK.
 6. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
- C. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a

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smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

3. Nominal thickness in millimeters and inches specified in table below, for piping above ground:

Nominal Thickness of Molded Mineral Fiber Insulation				
Nominal Pipe Size, millimeters (inches):	25 (1) & below	32- 75 (1-1/4-3)	100-150 (4-6)	200 (8) and above
a. 122-177 degrees C (251-350 F) (HPS, MPS,)	50 (2.0)	65 (2.5)	90 (3.5)	90 (3.5)
b. 100-121 degrees C HPR, MPR (212-250 degrees F) (Vent piping from PRV safety valves, condensate receivers, and flash tanks)	25 (1.0)	50 (2.0)	50 (2.0)	50 (2.0)
c. 38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH, GHR)	25 (1.0)	40 (1.5)	50 (2.0)	50 (2.0)
1. Runouts to reheat coils and air terminal unit heating coils	15 (0.5) 15 (0.5)	- -	- -	- -
d. Domestic hot water supply and return	15 (0.5)	20 (0.75)	25 (1.0)	40 (1.5)

D. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in table below, for piping above ground:

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Nominal Thickness of Rigid Closed-Cell Phenolic Foam Insulation					
Nominal Pipe Size millimeters (inches):	25 (1) & below	32-75 (1 1/4-3)	100-150 (4-6)	200-300 (8-12)	350 (14) & above
1. 100-121 degrees C (212-250 degrees F), LPS, Vent piping from receivers and flash tanks.	15 (0.5)	25 (1)	25 (1)	--	--
2. 38-99 degrees C (100- 211 degrees F), LPR, PC, HWH, HWHR, GH and GHR.	15 (0.5)	20 (0.75)	25 (1)	--	--
a. Run outs to VAV terminal unit reheat coils.	15 (0.5)	--	--	--	--
3. 4-16 degrees C (40-60 degrees F), CH, CHR, GC, and GCR.	20 (0.75)	20 (0.75)	25 (1)	40 (1.5)	50 (2.0)
5. Domestic hot water supply and return.	15 (0.5)	15 (0.5)	20 (0.75)	20 (0.75)	--

8. Condensation control insulation: Minimum 20 mm (0.75 inch) thick for all pipe sizes.

a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

b. Plumbing piping as follows:

1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.

2) Waste piping from electric water coolers and icemakers to drainage system.

3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from fixture (including trap) to main vertical waste pipe.

4) MRI quench vent piping.

5) Bedpan sanitizer atmospheric vent

6) Reagent grade water piping.

7) Cold water piping.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as tabulated below for chilled water and refrigerant piping.

Nominal Thickness of Cellular Glass Insulation				
Millimeters (inches)	Thru 38 (1 1/2)	50- 150 (2-6)	200-300 (8-12)	over 350 (14)
1. 4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	50 (2.0)	80 (3.0)	80 (3.0)	100 (4.0)

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Nominal Thickness of Cellular Glass Insulation				
Millimeters (inches)	Thru 38 (1 1/2)	50- 150 (2-6)	200-300 (8-12)	over 350 (14)
2. 4-16 degrees C (40-60 degrees F) (CH and CHR outside chiller room)	40 (1.5)	50 (2.0)	50 (2.0)	65 (2.5)

2. NOT USED
- F. Polyisocyanurate Closed-Cell Rigid Insulation:
1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for piping, equipment and ductwork for temperature up to 149 degree C (300 degree F) provided insulation thickness requirement does not exceed 38 mm (1.5 inches).
 2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.
 3. Install insulation with all joints tightly butted (except expansion) joints in hot applications).
 4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
 5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
 6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
 7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape.
 8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
 9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 150 mm (6 inches) all around insulated pipe.
 10. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
 11. Minimum thickness in millimeter (inches) specified in table below, for piping:

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Nominal Thickness of Polyisocyanurate Rigid Insulation				
Nominal Pipe Size millimeters(inches):	25 (1) & below	32-75 (1 1/4-3)	100-150 (4-6)	200-300 (8-12)
1. 122-149 degree C (251-300 degree F) (HPS, MPS)	40 (1.5)	--	--	--
2. 100-121 degrees C (211-250 degrees F), HPR, MPR, LPS, Vent piping from receivers and flash tanks	20 (0.75)	40 (1.5)	40 (1.5)	40 (1.50)
3. 38-99 degrees C (100-211 degrees F), LPR, PC, HWH, HWHR, GH and GHR	20 (0.75)	25 (1.0)	40 (1.5)	40 (1.50)
a. Run outs to VAV terminal unit heating coils	20 (0.75)	--	--	--
4. 4-16 degrees C (40-60 degrees F), CH, CHR, GC and GCR for relative humidity up to 80 percent or underground location	25 (1.00)	25 (1.0)	40 (1.50)	40 (1.5)
5. 4-16 degrees C (40-60 degrees F) CH, CHR, GC and GCR for relative humidity 80 to 90 percent or higher	40 (1.50)	40 (1.5)	40 (1.5)	40 (1.5)
7. Domestic hot water supply and return	15 (0.5)	20 (0.74)	25 (1.0)	25 (1.0)

12. Condensation control insulation: Minimum 20 mm (0.75 inch) thick for all pipe sizes.
- a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.
 - b. Plumbing piping as follows:
 - 1) Body of roof and overflow drains and horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
 - 2) Waste piping from electric water coolers to drainage system.

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- 3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from fixture (including trap) to main vertical waste pipe.
 - 4) MRI quench vent piping.
 - 5) Bedpan sanitizer atmospheric vent.
 - 6) Reagent grade water piping.
 - 7) Cold Water Piping.
- G. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
 2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
 3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
 4. Pipe insulation: nominal thickness in millimeters (inches as specified in table below for piping above ground:

Nominal Thickness of Flexible Elastomeric Cellular Insulation				
Nominal Pipe Size millimeters (inches)	25 (1) & below	32-75 (1 1/4- 3)	100-150 (4-6)	200 (8)
1. Runouts to air terminal unit reheat coils	20 (0.75)	-	-	-
2. 4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR)	25 (1.0)	40 (1.5)	-	-
3. Domestic hot water supply and return	15 (0.50)	20 (0.75)	25 (1.0)	40 (1.50)

5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
 - a. Chilled water pumps
 - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
 - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
 - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.

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H. NOT USED

I. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant. See paragraphs 3.3 through 3.7 for Boiler Plant Applications.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 6)	Over 200 (6)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	67 (2-1/2)	75 (3)	100 (4)	100 (4)

2. NOT USED

3.3 APPLICATION PIPE, VALVES, STRAINERS AND FITTINGS:

- A. Temperature range 120 to 230 degrees C (251 to 450 degrees F);
 1. Application; Steam service 110 kpa (16 psig nominal) and higher, high pressure condensate to trap assembly, boiler bottom blowoff from boiler to blowoff valve closest to boiler.
 2. Insulation and Jacket:
 - a. Calcium silicate for piping from zero to 1800 mm (6 feet) above boiler room floor, feedwater heater mezzanine floor or access platform and any floors or platforms on which tanks or pumps are located.
 - b. Mineral fiber for remaining locations.
 - c. ASJ with PVC premolded fitting coverings.
 - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on atomizing steam and condensate lines at boilers and burners.
 3. Thickness:

Nominal Thickness Of Calcium Silicate Insulation (Boiler Plant)	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1) and below	50 (2)
32 to 80 (1 1/4 to 3)	63 (2-1/2)
100 (4) and above	88 (3-1/2)

- B. Temperature range 100 to 121 degrees C (211 to 250 degrees F):
 1. Application: Steam service 103 kpa (15 psig) and below, trap assembly discharge piping, boiler feedwater from feedwater heater to boiler feed pump recirculation, feedwater heater overflow, heated oil from oil heater to burners.
 2. Insulation and Jacket:
 - a. Calcium silicate for piping from zero to 1800 mm (0 to 6 feet) above boiler room floor, feedwater heater mezzanine floor and access platform, and any floors or access platforms on which tanks or pumps are located.

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- b. Mineral Fiber or rigid closed cell phenolic foam for remaining locations.
 - c. ASJ with PVC premolded fitting coverings.
 - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on condensate lines at boilers and burners.
3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1) and below	25 (1)
32 to 80 (1-1/4 to 3)	50 (2)
100 (4) and above	50 (2)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (10 and below)	19 (0.75)
32 to 80 (1-1/4 to 30)	25 (1)
100 (4) and above	25 (1)

- C. Temperature range 32 to 99 degrees C (90 to 211 degrees F):

- 1. Application: Pumped condensate, vacuum heating return, gravity and pumped heating returns, condensate transfer, condensate transfer pump recirculation, heated oil system to heaters and returns from burners, condensate return from convertors and heated water storage tanks.
- 2. Insulation Jacket:
 - a. Calcium silicate for piping from zero to 1800 mm (six feet above boiler room floor, feedwater heater mezzanine floor and access platform and any floor or access platform on which tanks or pumps are located.
 - b. Mineral fiber or rigid closed-cell phenolic foam for remaining locations.
 - c. ASJ with PVC premolded fitting coverings.
- 3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1) and below	25 (1)
32 to 80 (1-1/4 to 3)	38 (1-1/2)
100 (40 and above)	50 (2)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1) and below	19 (0.75)
32 to 80 (1-1/4 to 3)	19 (0.75)
100 (4) and above	25 (1)

- D. Protective insulation to prevent personnel injury:

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1. Application: Piping from zero to 1800 mm (6 feet) above all floors and access platforms including continuous blowoff, feedwater and boiler water sample, blowoff tank vent, flash tank vents and condensater tank vent, shot-type chemical feed, fire tube boiler bottom blowoff after valves, valve by-passes.
 2. Insulation thickness: 25 mm (1 inch).
 3. Insulation and jacket: Calcium silicate with ASJ except provide aluminum jacket on piping at boilers within 1800 mm (6 feet) of floor. Use PVC premolded fitting coverings when all service jacket is utilized.
- E. Installation:
1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
 2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on 300 mm (12 inch) centers.
 3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
 4. Terminate insulation and jacket hard and tight at anchor points.
 5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.
 6. On calcium silicate, mineral fiber and rigid closed-cell phenolic foam systems, insulated flanged fittings, strainers and valves with sections of pipe insulation cut, fitted and arranged neatly and firmly wired in place. Fill all cracks, voids and coat outer surface with insulating cement. Install jacket. Provide similar construction on welded and threaded fittings on calcium silicate systems or use premolded fitting insulation.
 7. On mineral fiber systems, insulate welded and threaded fittings more than 50 mm (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
 8. Insulate fittings 50 mm (2 inches) and smaller with mastic finishing material and cover with jacket.
 9. Insulate valve bonnet up to valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.
 10. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless steel bands 300 mm (12 inches) on center or aluminum screws on 200 mm (4 inch) centers.
 11. Do not insulate basket removal flanges on strainers.

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SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The control system(s) shall be as indicated on the project documents, point list, drawings and described in these specifications. This scope of work shall include a complete and working system including all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
- B. Engineering Control Center (ECC) shall include:
 - 1. Operator Workstation Web-Browser User Interface (UI).
 - 2. Ethernet, IP Supervisory Network.
 - 3. Portable Laptop servicing device with software.
 - 4. Graphic Operational Interface.
 - 5. Software Configuration Tools (SCT).
 - 6. Scheduling and Alarm Management software.
 - 7. Local LonWorks FTT-10 or 1250 networks.
 - 8. Network Area Controllers (NAC).
 - 9. Data and File Server (DFS).
 - 10. Unitary Control Units (UCU).
 - 11. LonMark Compliant Application Controllers and field devices.
 - 12. Connected I/O devices.
 - 13. Third party system Data Integration.
- C. The Controls Contractor's work shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required by the Contract for the complete and fully functional Controls Systems.
- D. Following control devices and systems shall be used to provide the functional requirements of HVAC equipment and systems.
 - 1. Direct Digital Control (DDC) of HVAC equipment and systems with electric or electronic positioning of valves and dampers.
 - 2. Terminal units including VAV Boxes, Fan Powered Boxes, Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, Secondary Humidifiers and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents.
- E. Connect the new work to the existing ECC system or operator workstation manufactured by Siemens. The existing CPU/Monitor, printer, and other peripherals may be used to form a single operator workstation. New system including interface to existing systems and equipment shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom

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- reporting as specified. Modify the existing ECC, if necessary, to accommodate the additional control points.
- F. The control subcontractor shall supply as required, all necessary hardware equipment and software packages to interface between any existing and new system Network Area Controllers (NAC) as part of this contract. Number of area controllers required is dependent on the type and quantity of devices, hardware and software points provided. Network area controllers are same as remote controller units (RCU).
 - G. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. Temperature Controls contractor shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
 - H. The Top End of the NAC shall communicate using American Society of Heating and Refrigerating Engineers/American National Standards Institute (ASHRAE/ANSI) Standard 135 (BACnet) protocol. The NAC shall reside on the BACnet/IP Ethernet (ISO 8802-3) local area network, and provide information via standard BACnet object types and application services. The Bottom End of the NAC, the unit level controllers and all other field devices shall reside on the LonTalk FTT-10a network, and provide data using LonMark standard network variable types and configuration properties.
 - I. The intent of this specification is to provide a peer-to peer networked, stand-alone, distributed control system. The ECC requires the incorporation of LonWorks Technologies using Free Topology Transceivers (FTT-10), and specific conformance to the LONMARK Interoperability Association's v3.0 Physical and logical Layer guidelines in all (NAC) Network Area Controllers, Remote Control Unit controllers, unitary terminal unit controllers and other LonMark compliant field devices. The minimum Baud rate shall be 78,000 Baud for FTT-10 and 1,250,000 Baud for FTT-1250.
 - 1. LonTalk communications protocol will be used on the communication network between RCU controllers and LonWorks controllers and devices to assure interoperability between all devices within the network.
 - 2. The ECC shall provide communication to all LonTalk data variables as defined in input/output point schedule and as required to accomplish sequence of operation as specified.
 - 3. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
 - J. The control system shall accommodate 5 users simultaneously, and the access to the system should be limited only by operator password.

1.2 RELATED WORK

- A. NOT USED
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. NOT USED
- D. Section 23 21 13, HYDRONIC PIPING.
- E. Section 23 36 00, AIR TERMINAL UNITS.
- F. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.
- G. Section 23 31 00, HVAC DUCTS AND CASINGS.
- H. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- I. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

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- J. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- K. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)
- L. Section 26 27 26, WIRING DEVICES.

1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ACU: Auxiliary Control Unit (ACU) used for controls of air handling units, reports to RCU.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: Building Automation Control Network Protocol, ASHRAE Standard 135.
- E. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- F. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- G. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- H. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- I. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls. In this specification, there are three types of control units are used; Unitary Control Unit (UCU), Auxiliary Control Unit (ACU), and Remote Control Unit (RCU).
- J. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- K. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- L. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- M. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- N. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

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- O. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- P. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- Q. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- R. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- S. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- T. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- U. FTT-10: Echelon Transmitter-Free Topology Transceiver.
- V. GIF: Abbreviation of Graphic interchange format.
- W. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- X. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- Y. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- Z. I/P: Internet Protocol-global network, connecting workstations and other host computers, servers etc. to share the information.
- AA. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- BB. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- CC. LonMark: An association comprising of suppliers and installers of LonTalk products. The Association provides guidelines for the implementation of the LonTalk protocol to ensure interoperability through Standard implementation.
- DD. LonTalk: An open standard protocol developed by the Echelon Corporation that uses a "Neuron Chip" for communication.
- EE. LonWorks: Network technology developed by the Echelon Corporation.
- FF. Network: A set of computers or other digital devices communicating with each other over a medium such as wire, coax, fiber optics cable etc.
- GG. Network Area Controller: Digital controller, supports a family of auxiliary control units and unitary control units, and communicates with peer-to-peer network for transmission of global data.

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- HH. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- II. MS/TP: Master-slave/token-passing.
- JJ. Operating system (OS): Software, which controls the execution of computer application programs.
- KK. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- LL. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- MM. Peer-to-Peer: A networking architecture that treats all network stations as equal partners.
- NN. PICS: Protocol Implementation Conformance Statement.
- OO. UCU: Unitary Control Unit, digital controller, dedicated to a specific piece of equipment, such as VAV boxes, chillers, fan coil units, heat exchangers etc.

1.4 QUALITY ASSURANCE

A. Criteria:

1. The Controls and Instrumentation System Contractor shall be a primary equipment manufacturer-owned branch office that is regularly engaged in the engineering, programming, installation and service of total integrated Facility Management Systems of similar size, scope and complexity to the EEC specified in this Contract. Distributors, manufacturer's representatives and wholesalers will not be acceptable.
2. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegates the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
3. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
4. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
5. The controls subcontractor shall have (minimum of three years) experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.

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6. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
7. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.
3. Peer-to-peer controllers, unitary controllers shall conform to the requirements of UL 916, Category PAZX.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to 4 graphics on a single screen with a minimum of (20) dynamic points per graphic. All current data shall be displayed within (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within (10) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be (10) seconds. Analog objects shall start to adjust within (3) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior (10) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every five (5) seconds. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
8. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within (5) seconds of each other.
9. Reporting Accuracy: Listed below are minimum acceptable reporting accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±0.5 degrees C (±1 degrees F)
Ducted air temperature	±1.0 degrees C [±2 degrees F]
Outdoor air temperature	±1.0 degrees C [±2 degrees F]

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Water temperature	±0.5 degrees C [±1 degrees F]
Relative humidity	±2 percent RH
Water flow	±5 percent of full scale
Air flow (terminal)	±10 percent of reading
Air flow (measuring stations)	±5 percent of reading
Air pressure (ducts)	±25 Pa [±0.1 "W.G.]
Air pressure (space)	±3 Pa [±0.001 "W.G.]
Water pressure	±2 percent of full scale *Note 1
Electrical Power	5 percent of reading

Note 1: for both absolute and differential pressure.

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 3. Control dampers and control valves schedule, including the size and pressure drop.
 4. Installation instructions for smoke dampers and combination smoke/fire dampers, if furnished.
 5. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
 6. Catalog cut sheets of all equipment used. This includes, but is not limited to DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should

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- clearly reference the specification and/or drawings that it supposed to represent.
7. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
 8. Color prints of proposed graphics with a list of points for display.
 9. Furnish PICS for each BACNET compliant device.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- E. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
 2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Licenses, guaranty, and other pertaining documents for all equipment and systems.
 - h. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
- F. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.
1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, conducted sometime between the completed

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- installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions to the VA facilities personnel.
 3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
 4. Training by independent or franchised dealers who are not direct employees of the controls supplier will not be acceptable.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35 degrees C (65 to 90 degrees F) at a relative humidity of 20 to 80 percent non-condensing.
- B. The CUs and associated equipment used in controlled environment shall be mounted in NEMA 1 enclosures for operation at 0 to 50 degrees C (32 to 122 degrees F) at a relative humidity of 10 to 90 percent non-condensing.
- C. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65 degrees C (-40 to 150 degrees F).
- D. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- E. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
 Standard 135-04.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
 B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
 B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
 BPVC-CC-N-04.....Boiler and Pressure Vessel Code
- D. American Society of Testing Materials (ASTM):
 B32-04.....Standard Specification for Solder Metal
 B88-03.....Standard Specifications for Seamless Copper Water Tube
 B88M-05.....Standard Specification for Seamless Copper Water Tube (Metric)
 B280-03.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service

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- D2737-03.....Standard Specification for Polyethylene (PE)
 Plastic Tubing
- E. Federal Communication Commission (FCC):
 Rules and Regulations Title 47 Chapter 1-2001 Part 15..Radio Frequency
 Devices.
- F. Institute of Electrical and Electronic Engineers (IEEE):
 802.3-05.....Information Technology-Telecommunications and
 Information Exchange between Systems-Local and
 Metropolitan Area Networks- Specific
 Requirements-Part 3: Carrier Sense Multiple
 Access with Collision Detection (CSMA/CD)
 Access method and Physical Layer Specifications
- G. Instrument Society of America (ISA):
 7.0.01-1996.....Quality Standard for Instrument Air
- H. National Fire Protection Association (NFPA):
 70-05.....National Electric Code
 90A-02.....Standard for Installation of Air-Conditioning
 and Ventilation Systems
- I. Underwriter Laboratories Inc (UL):
 94-06.....Tests for Flammability of Plastic Materials for
 Parts and Devices and Appliances
 294-05.....Access Control System Units
 486A/486B-04-.....Wire Connectors
 555S-03.....Standard for Smoke Dampers
 916-Rev 2-04.....Energy Management Equipment
 1076-05.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The Operator Workstations, Servers and principal network computer equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
4. The networks shall, at minimum, comprise, as necessary, the following:
 - a. Operator Workstations - fixed and portable as required by the Specifications.
 - b. Network computer processing, data storage and communication equipment including Servers and digital data processors.
 - c. Routers, bridges, switches, hubs, modems, interfaces and the like communication equipment.
 - d. Active processing network area controllers connected to programmable field panels and controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces as required by the Contract Documents.

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- g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
 - 1. The Controls Systems Application network shall utilize an open architecture capable of each and all of the following:
 - a. Utilizing standard Ethernet communications and operate at a minimum speed of 10/100 Mb/sec.
 - b. Connecting via BACNET with ANSI/ASHRAE Standard 135.
 - c. LonMark as per ANSI/EIA 709 (LonWorks) to LonMark FTT-10 transceivers.
 - 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
 - 3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the owner.
- D. Third Party Interfaces:
 - 1. The Controls Systems shall include necessary hardware, equipment and software to allow data communications between the Controls Systems and building systems supplied by other trades.
 - 2. The other manufacturers and contractors supplying other associated systems and equipment will provide their necessary hardware, software and start-up at their cost and will cooperate fully with the Controls Contractor in a timely manner and at their cost to ensure complete functional integration.
- E. Servers:
 - 1. Provide Controls Systems Application Server(s) to archive historical data including trends, alarm and event histories and transaction logs.
 - 2. Equip these Server(s) with the same software Tool Set that is located in the Network Area Controllers for system configuration and custom logic definition and color graphic configuration.
 - 3. Access to all information on the Controls Systems Server(s) shall be through the same browser Operator Interface functionality used to access individual nodes. When logged onto a Server the Operator will be able to also interact with any other NAC on the Controls As required for the functional operation of the Controls Systems, the Controls Contractor shall provide all necessary digital processor programmable Server(s). These Server(s) shall be utilized for Controls Systems Application configuration, for archiving, reporting and trending of data, for Operator transaction archiving and reporting, for network information management, for alarm annunciation, for Operator Interface tasks, for Controls Application management and the like. These Server(s) shall utilize IT industry standard data base platforms such as Microsoft SQL Server and Microsoft Data Engine (MSDE) or approved equal.

2.2 DIRECT DIGITAL CONTROLLERS

- A. Auxiliary Control Units (ACUs) shall be stand-alone, multi-tasking, multi-user, real time digital processor complete with all hardware, software and communication interfaces, power supplies, and input/output modular devices.

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1. ACUs shall either reside on the LonTalk FTT-10a network or provide data using LonMark standard network variable types and configuration properties.
 2. All ACUs shall be provided with LED type annunciation to continually display its operational mode, power and communications.
 3. Each ACU shall have sufficient memory to support its operating system, database including the following:
 - a. Data sharing.
 - b. Device and network management.
 - c. Alarm and event management.
 - d. Scheduling.
 - e. Energy Management.
 4. Each ACU shall support firmware upgrades without the need to replace hardware and shall have a minimum of 15 percent spare capacity of I/O functions. The type of spares shall be in the same proportion as the implemented functions on the controller, but in no case there shall be less than one point of each implemented I/O type.
 5. Each ACU shall continuously perform self-diagnostics, communication diagnosis, and provide both local and remote annunciation of any detected component failures, low battery condition; and upon failure shall assume the predetermined failure mode.
 6. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.
- B. Unitary Control Units (UCUs) shall be microprocessor-based. They shall be capable of stand-alone operation, continuing to provide stable control functions if communication is lost with the rest of the system.
1. Unitary Control Units shall either reside on the LonTalk FTT-10a network or provide data using LonMark standard network variable types and configuration properties.
 2. Each UCU shall have sufficient memory to support its own operating system, including data sharing.
 3. All UCUs shall be provided with LED type annunciation to continually display its operational mode, power and communications.
 4. In the event of loss of normal power, there shall be orderly shut down of the controllers to prevent the loss of database or software programming. When power is restored flash memory, battery backup or super capacitor will be automatically loaded into non-volatile flash memory and shall be incorporated for all programming data.
- C. Provide I/O module that connects sensors and actuators onto the field bus network for use by the direct digital controllers. I/O devices shall support the communication technology specified for each controller.
1. Analog input shall allow the monitoring of low voltage (0-10 VDC), current (4-20 ma), or resistance signals (thermistor, RTD). Analog input shall be compatible with, and field configurable to commonly available sensing devices. Analog output shall provide a modulating signal for these control devices.
 2. Binary inputs shall allow the monitoring of on/off signals from remote devices. Binary inputs shall provide a wetting current of at least 12 milliamps to be compatible with commonly available control devices. Binary outputs shall provide on/off operation, or a pulsed

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- low voltage signal for pulse width modulation control. Outputs shall be selectable for either normally open or normally closed operation.
3. Binary outputs on remote and auxiliary controllers shall have 3-position (on/off/auto) override switches and status lights. Analog outputs on remote and auxiliary controllers shall have status lights and a 2-position (auto/manual) switch and manually adjustable potentiometer for manual override.
 4. Each output point shall be provided with a light emitting diode (LED) to indicate status of outputs.
- D. Communication Ports:
1. NACs controllers in the DDC systems shall be connected in a system local area network using protocol defined by ASHRAE Standard 135, BACnet protocol.
 2. The control supplier shall provide connectors, repeaters, hubs, and routers necessary for inter-network communication.
 3. Minimum baud rate between the peer-to-peer controllers in the system LAN shall be maintained at the rate of 10 Mbps. Minimum baud for the low level controllers between UCUs and ACUs, ACUs and NAC's shall be maintained at the rate of 76 Kbps.
 4. Provide RS-232 port with DB-9 or RJ-11 connector for communication with each controller that will allow direct connection of standard printers, operator terminals, modems, and portable laptop operator's terminal. Controllers shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems, printers or terminals.
 5. Database, such as points; status information, reports, system software, custom programs of any one controller shall be readable by any other controller on the network.

2.3 DIRECT DIGITAL CONTROLLER SOFTWARE

- A. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
- B. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the operator workstation.
- C. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
- D. All CU's shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC workstation. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
- E. All DDC control loops shall be able to utilize any of the following control modes:
 1. Two position (on-off, slow-fast) control.
 2. Proportional control.
 3. Proportional plus integral (PI) control.

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4. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
 5. Automatic tuning of control loops.
- F. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
- G. Application Software: The CUs shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the operator workstation or via a portable workstation, when it is necessary, to access directly the programmable unit.
1. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the electric demand likely to be used during successive time intervals. If the forecast demand indicates that electricity usage will likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting by resetting the HVAC system set points to reduce load while maintaining indoor air quality.
 2. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature falls below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.
 3. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
 4. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of

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- assigned occupancy start/stop times shall be possible via operator's workstation.
5. **Event Scheduling:** Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
 - a. Time, day.
 - b. Commands such as on, off, auto.
 - c. Time delays between successive commands.
 - d. Manual overriding of each schedule.
 - e. Allow operator intervention.
 6. **Alarm Reporting:** The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the appropriate workstations based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
 7. **Remote Communications:** The system shall have the ability to dial out in the event of an alarm to workstations and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
 8. **Maintenance Management (PM):** The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A Minimum of 480-character PM shall be provided for each component of units such as air handling units.

2.4 SENSORS (AIR, WATER AND STEAM)

- A. **Temperature and Humidity Sensors:**
 1. **Electronic Sensors:** Provide all remote sensors as required for the systems. All sensors shall be vibration and corrosion resistant for wall, immersion, and/or duct mounting.
 - a. **Temperature Sensors:** Thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - 1) Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
 - 2) Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating

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- of well is to be consistent with the system pressure in which it is to be installed.
- 3) Space sensors shall be equipped with set-point adjustment, override switch, display, and/or communication port as shown on the drawings. Match room thermostats, locking cover.
 - 4) Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - 5) Room security sensors shall have stainless steel cover plate with insulated back and security screws.
 - 6) Wire: Twisted, shielded-pair cable.
 - 7) Output Signal: 4-20 ma.
- b. Humidity Sensors: Bulk polymer sensing element type.
- 1) Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
 - 2) Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
 - 3) 4-20 ma continuous output signal.
- c. Static Pressure Sensors: Non-directional, temperature compensated.
- 1) 4-20 ma output signal.
 - 2) 0 to 5 inches wg for duct static pressure range.
 - 3) 0 to 0.25 inch wg for Building static pressure range.
2. Pneumatic sensors: Shall be vibration and corrosion resistant.
- a. Room temperature sensors shall be linear-output type, 45 to 85 degrees F range, with bimetal sensing element, blank locking covers matching room thermostats.
 - b. Duct-mounted sensors shall be rigid, corrosion resistant construction and/or averaging sensor type. Averaging sensor shall be of single or multiple-unit capillary elements, 3-15 psig linear output signal and temperature range as shown on drawings.
 - c. Humidity Sensor: one-pipe, direct acting, with minimum sensing span of 15-85% relative humidity for 3-15 psig output signal, corrosion resistant, temperature compensated. Space mounted sensor shall match thermostats covers.
 - d. Differential Air Pressure Transmitter: One pipe direct acting, diaphragm type, temperature compensated; accuracy within 5 percent of full scale, and 3-15 psig output signal.
- B. Flow switches:
1. Shall be either paddle or differential pressure type.
 - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- C. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.5 ENGINEERING CONTROL CENTER (ECC)—OPERATOR'S WORKSTATION

- A. Operator workstation(s) shall utilize standard Web Browser software and be able to access data from all the digital controllers distributed

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throughout the control systems. These workstations shall reside on the same high-speed network as the Network Area Controllers with the ability to remote dial or internet access to the system.

- B. The ECC shall consist of the following:
 - 1. Personal Computer: Existing computer workstation shall be utilized for system access
- C. ECC Software:
 - 1. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC.
 - 2. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partitionable to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.
 - 3. Operator Workstation shall be user friendly, easily understood and commercially available software, multi-tasking operating system. The operating system shall be Window NT or Windows 2000 XP or better, and shall support the third party software.
- D. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
 - 1. Point database editing, storage and downloading of controller databases.
 - 2. Scheduling and override of building environmental control systems.
 - 3. Collection and analysis of historical data.
 - 4. Alarm reporting, routing, messaging, and acknowledgement.
 - 5. Definition and construction of dynamic color graphic displays.
 - 6. Real-time graphical viewing and control of environment.
 - 7. Scheduling trend reports.
 - 8. Program editing.
 - 9. Operating activity log and system security.
 - 10. Transfer data to third party software.
- E. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
- F. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs, while concurrently on-line system alarms and monitoring information.
- G. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
 - 1. Dynamic color graphics and graphic control.

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2. Alarm management.
 3. Event scheduling.
 4. Dynamic trend definition and presentation.
 5. Program and database editing.
 6. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.
- H. Graphic Displays:
1. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
 2. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
 3. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
 4. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
 5. A dynamic display of the site-specific architecture showing status of the controllers, PC workstations and network shall be provided.
 6. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.
- I. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:
1. A general list of all selected points in the network.
 2. List of all points in the alarm.
 3. List of all points in the override status.
 4. List of all disabled points.
 5. List of all points currently locked out.
 6. List of user accounts and password access levels.
 7. List of weekly schedules.
 8. List of holiday programming.
 9. List of limits and dead bands.
 10. Custom reports.
 11. System diagnostic reports, including, list of digital controllers on the network.
 12. List of programs.
- J. Scheduling and Override:

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1. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the PC workstation, digital controllers shall ensure equipment time scheduling when PC is off-line. PC shall not be required to execute time scheduling. Provide override access through menu selection or function key. Provide the following spreadsheet graphics as a minimum:
 - a. Weekly schedules.
 - b. Zone schedules, minimum of 100 zones.
 - c. Scheduling up to 365 days in advance.
 - d. Scheduled reports to print at workstation.
- K. Collection and Analysis of Historical Data:
1. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
 2. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.
 3. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
 4. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.
- L. Alarm Management:
1. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
 2. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.
 3. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.
 4. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.

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5. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.
- M. Clock Synchronization:
 The system shall be able to automatically synchronize all system clocks from any operator-designated device in the system, and shall adjust for daylight savings and standard time, if applicable. In the event of a power failure, all clocks shall be adjusted on the command of an operator if the power outage is extended beyond 72 hours.
- N. Remote Communications:
 The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.
- O. System Configuration:
1. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.
 2. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

2.6 CONTROL CABLES

- A. General:
1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
 2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
 3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
 4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
 5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
 6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors.

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- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket.
 - 1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.7 THERMOSTATS AND HUMIDISTATS

- A. Room thermostats controlling heating and cooling devices shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have manufacturer's recommendation finish, setpoint range and temperature display and external adjustment:
 - 1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall be a platinum sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
 - b. Patient Room Thermostats: Platinum sensor with set point adjustment and an indicator.
 - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
 - d. Battery replacement without program loss.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.8 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC)

- A. VSMC shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.

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- B. VSMC shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- C. VSMC shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.
- D. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.
- E. The displacement power factor of the VSMC shall not be less than 95 percent under any speed or load condition.
- F. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519.
- G. VSMC shall have the following features:
 - 1. Isolated power for control circuits.
 - 2. Manually resettable overload protection for each phase.
 - 3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
 - 4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.
 - 5. Control input circuitry that will accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source.
 - 6. Automatic frequency adjustment from 1 Hz to 300 Hz.
 - 7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VSMC shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
 - a. Incorrect phase sequence.
 - b. Single phasing.
 - c. Overvoltage in excess of 10 percent.
 - d. Undervoltage in excess of 15 percent.
 - e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition.)
 - f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
 - g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
 - 9. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
 - 10. Bidirectional Autospeed Search: Capable of starting VSMC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to VSMC, motor, or load.
- H. VSMC shall include an input circuit breaker which will disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.
- I. **VSMC shall include a 5% line reactor and a RFI/EMI filter.**
- J. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.

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- K. VSMC shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.
 - 1. Typical control functions shall include but not be limited to:
 - a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.
 - b. NORMAL-BYPASS.
 - c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
 - 2. Typical monitoring functions shall include but not be limited to:
 - a. Output frequency (Hz).
 - b. Motor speed and status (run, stop, fault).
 - c. Output voltage and current.
 - 3. Typical fault and alarm functions shall include but not be limited to:
 - a. Loss of input signal, under- and over-voltage, inverter overcurrent, motor overload, critical frequency rejection with selectable and adjustable deadbands, instantaneous line-to-line and line-to-ground overcurrent, loss-of-phase, reverse-phase, and short circuit.
 - b. System protection indicators indicating that the system has shutdown and will not automatically restart.
- N. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.
- O. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- P. Network communications ports: As required for connectivity to control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- Q. Communications protocols: As required for communications with control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- R. Bypass controller: Provide contactor-style bypass, arranged to bypass the inverter.
 - 1. Inverter Output Contactor and Bypass Contactor: Load-break NEMA-rated contactor.
 - 2. Motor overload relays.
 - 3. HAND-OFF-AUTOMATIC bypass control.
- S. Bypass operation: Transfers motor between inverter output and bypass circuit, manually, automatically, or both. VSMC shall be capable of stable operation (starting, stopping, and running), and control by fire alarm and detection systems, with motor completely disconnected from the inverter output. Transfer between inverter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.
- T. Inverter Isolating Switch: Provide non-load-break switch arranged to isolate inverter and permit safe troubleshooting and testing of the inverter, both energized and de-energized, while motor is operating in bypass mode. Include padlockable, door-mounted handle mechanism.

2.9 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

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- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
 - 1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
 - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
 - 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
 - 4. Bearing shall be nylon, bronze sleeve or ball type.
 - 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
- D. Operators shall be electric type.
 - 1. See drawings for required control operation.
 - 2. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel.
 - 3. Maximum air velocity and pressure drop through free area the dampers:
 - a. Smoke damper in air handling unit; 210 meter per minute (700 fpm).
 - b. Duct mounted damper; 600 meter per minute (2000 fpm).
 - c. Maximum static pressure loss, 50 Pascal (0.20 inches water gage).
- E. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- F. Control Valves:
 - 1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
 - 2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
 - 3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
 - 4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
 - 5. Flow characteristics:
 - a. Three way valves shall have a linear relation or equal percentage relation of flow versus valve position.
 - b. Two-way valves position versus flow relation shall be linear for steam and equal percentage for water flow control.
 - 6. Maximum pressure drop:
 - a. Two position steam control: 20 percent of inlet gauge pressure.
 - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
 - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
 - d. Two position water valves shall be line size.

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G. Damper and Valve Operators and Relays:

1. Electric damper operator shall provide full modulating control of dampers. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design.
2. Electronic damper operators: VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

2.10 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controller (CUs) with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be true analog output signals to pneumatic positioners or variable frequency drives. Pulse width modulation outputs are not acceptable. The CUs shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Grid Array:

- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
- c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).

2. Electronics Panel:

- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
- b. Electronics Panel shall be A/C powered 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
- c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
- d. Electronics Panel shall have the following:

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- 1) Minimum of 12-bit A/D conversion.
- 2) Field adjustable digital primary output offset and gain.
- 3) Airflow analog output scaling of 100 to 10,000 FPM.
- 4) Temperature analog output scaling from -45 to 70 degrees C (-50 to 160 degrees F).
- 5) Analog output resolution (full scale output) of 0.025%.
- e. All readings shall be in I.P. units.
- 4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.
- D. Static Pressure Measuring Station:
 - 1. Static Pressure Control:
 - a. Systems shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure.
 - 1) Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
 - 2) For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the CU.
 - 3) The CU shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
 - 4) In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions.
- E. Constant Volume Control:
 - 1. Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall

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have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

2.11 SENSORS (AIR, WATER AND STEAM)

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft. of sensing element for each sq. ft. of cooling coil face area.
 - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
 - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
 - 1) **Public space sensor:** setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
 - 2) **Psychiatric patient room sensor:** sensor shall be flush with wall, shall not include an override switch, numerical temperature display on sensor cover, shall not include a communication port and shall not allow in-space User set-point adjustment. Setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Provide a stainless steel cover plate with an insulated back and security screws.
 - d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
 - f. Wire: Twisted, shielded-pair cable.
 - g. Output Signal: 4-20 ma.
 2. Humidity Sensors: Bulk polymer sensing element type.
 - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
 - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.

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- c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
 - 1. 4-20 ma output signal.
 - 2. 0 to 5 inches wg for duct static pressure range.
 - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minute 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.
 - 1. Performance characteristics:
 - a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.
 - b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
 - c. Nominal range (turn down ratio): 10 to 1.
 - d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet).
 - e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
 - f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
 - g. RFI effect - flow meter shall not be affected by RFI.
 - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- E. Flow switches:
 - 1. Shall be either paddle or differential pressure type.
 - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- F. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 - 1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
 - 2. Work Coordination: See GENERAL CONDITIONS.

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3. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
 4. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
 5. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
 6. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
 7. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
 8. Install equipment level and plum.
- B. Piping Installation:
1. All piping associated with smoke control shall be hard drawn copper.
 2. Tubing passing through or buried in concrete shall be installed in rigid steel conduit of sufficient strength to prevent damage to tubing.
 3. Except for short apparatus connections, non-metallic tubing in all exposed locations, including mechanical rooms shall be protected from damage by installing the tubing in electric conduit or raceways. Provide protective grommet where tubing exits conduit.
 4. Non-metallic tubing exposed to outdoors shall be protected by a sleeve or larger tubing.
 5. In concealed but accessible locations such as above lay-in ceilings, non-metallic tubing may be run without conduit or raceway.
 6. All tubing which is not run in conduit or raceway, both metallic and non-metallic, shall be neatly routed and securely fastened to building structure at not more than 36-IN. intervals.
 7. Welding shall be performed in accordance with Section 23 21 13, HYDRONIC PIPING.
 8. Label and identify control air piping in accordance with specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Electrical Wiring Installation:
1. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
 2. Install signal and communication cables in accordance with Specification Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
 3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section. All wiring shall be installed in conduits.
 4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage power is required, provide suitable transformers.
 5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.

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- b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
 - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
 6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
 7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
 8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- D. Install Sensors and Controls:
1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
 - b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.
 - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
 2. Pressure Sensors:
 - a. Install duct static pressure sensor tips facing directly downstream of airflow.
 - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
 - c. Install snubbers and isolation valves on steam pressure sensing devices.
 3. Actuators:

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- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
 - b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
 - c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
- a. Install flow switch according to manufacturer's written instructions.
 - b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
 - c. Assure correct flow direction and alignment.
 - d. Mount in horizontal piping-flow switch on top of the pipe.
- E. Installation of Network:
1. Ethernet:
 - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
 - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 10 Base 2 (ThinNet RG-58 A/U Coaxial cabling with BNC connectors), 10 Base T (Twisted-Pair RJ-45 terminated UTP cabling).
 2. Echelon:
 - a. The ECC shall employ LonTalk communications FTT-10.
 - b. Echelon LAN (Flat LON): The ECC shall employ a LON LAN that will connect through an Echelon Communication card directly to all controllers on the FTT-10 LAN.
 3. Third Party Interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- F. Installation of Digital Controllers and Programming:
1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
 4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
 5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

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3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a System Demonstration is required (see below). Prior to start of this Demonstration, the contractor is to perform a complete Validation of all aspects of the Controls and Instrumentation System.
- B. Validation
 - 1. Prepare and submit for approval a Validation Test Plan including Test Procedures for the performance verification tests. Test Plan shall address all specified functions of the Engineering Control Center and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test Plan shall include a Test Check List to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver Test Plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
 - 2. After approval of the Validation Test Plan, Installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.
- C. DEMONSTRATION
 - 1. System operation and calibration to be demonstrated by the Installer in the presence of the Architect or Owner's representative on random samples of equipment as dictated by the Owner's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the owner.
 - 2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
 - 3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
 - 4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Pressure test control air piping at 1.25 times the design pressure. Pressure shall be applied in several stages, allowing time for the system to reach equilibrium. The test pressure shall not exceed the pneumatic test pressure for any pump, valve, or other component in the system under test. Pressure shall not drop more than 5% within 4 hours.
 - b. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - c. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - d. Demonstrate the software ability to edit the control program off-line.
 - e. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.

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- f. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
 - g. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
 - h. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
 - i. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
 - j. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed validation demonstration of Operator's Terminal functions shall consist of:
- a. Running each specified report.
 - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
 - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
 - d. Execute digital and analog commands in graphic mode.
 - e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
 - f. Demonstrate EMS performance via trend logs and command trace.
 - g. Demonstrate scan, update, and alarm responsiveness.
 - h. Demonstrate spreadsheet/curve plot software, and its integration with database.
 - i. Demonstrate on-line user guide, and help function and mail facility.
 - j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
 - k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
 - l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

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SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, heating hot water and drain piping.
 - 2. Glycol-water piping.
 - 3. Factory prefabricated (preinsulated) hot water piping for underground exterior service.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Piping insulation.
- E. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.
- B. Design Working Pressure for Preinsulated Chilled Water Piping: 861 kPa (125 psig).
- C. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.
- D. Manufacturers Training Service: The Contractor shall obtain the services of an independent trained representative of the preinsulated chilled water pipe system manufacturer to instruct contractor's work force in installation procedures for all preinsulated, prefabricated systems.
- E. On Site Supervision of Underground Preinsulated Chilled Water Piping Installation:
 - 1. Provide services of a factory trained representative of the pipe manufacturer for a minimum of three days, to include pre installation, installation and testing periods.
 - 2. Representative's daily written reports to the COR: Present the original of each report on the day it is prepared and forward a copy to the manufacturer's main office. The report shall be signed by the manufacturer's representative. The report shall state whether or not the condition and quality of the materials used and the installation of the system is in accordance with the plans, specifications, and published standards of the manufacturer, and is satisfactory in all respects. If anything connected with the installation is unsatisfactory, the report shall state that corrective action has been taken or shall contain the manufacturer's recommendations for corrective action. The report shall cover any condition that could result in an unsatisfactory installation. The representative shall take prompt action to return to the factory all damaged and

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defective material, and shall order prompt replacement of such material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Grooved joint couplings and fittings.
 - 6. Valves of all types.
 - 7. Strainers.
 - 8. Flexible connectors for water service.
 - 9. Pipe alignment guides.
 - 10. Expansion joints.
 - 11. Expansion compensators.
 - 12. All specified hydronic system components.
 - 13. Water flow measuring devices.
 - 14. Gages.
 - 15. Thermometers and test wells.
 - 16. Electric heat tracing systems.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
 - 1. Heat Exchangers (Water to Water)
 - 2. Air separators.
 - 3. Expansion tanks.
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
 - 1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
 - 2. One complete set of reproducible drawings.
 - 3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.
- B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
 - B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
 - B16.4-06.....Gray Iron Threaded FittingsB16.18-01 Cast
Copper Alloy Solder joint Pressure fittings
 - B16.23-02.....Cast Copper Alloy Solder joint Drainage
fittings
 - B40.100-05.....Pressure Gauges and Gauge Attachments

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- C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):
 70-2-2006.....Control Valve Seat Leakage
- D. American Society of Mechanical Engineers (ASME):
 B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
 B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and 300
 B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and 250)
 B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24 Metric/Inch Standard
 B16.9-07.....Factory Made Wrought Butt Welding Fittings
 B16.11-05.....Forged Fittings, Socket Welding and Threaded
 B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings
 B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure Fittings.
 B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged Fittings
 B16.39-06.....Malleable Iron Threaded Pipe Unions
 B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings
 B31.1-08.....Power Piping
- E. American Society for Testing and Materials (ASTM):
 A47/A47M-99 (2004).....Ferritic Malleable Iron Castings
 A53/A53M-07.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
 A106/A106M-08.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
 A126-04.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
 A183-03 Standard Specification for Carbon Steel Track Bolts and Nuts
 A216/A216M-08 Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
 A234/A234M-07 Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
 A307-07 Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 A536-84 (2004) Standard Specification for Ductile Iron Castings
 A615/A615M-08 Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
 A653/A 653M-08 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process
 B32-08 Standard Specification for Solder Metal
 B62-02 Standard Specification for Composition Bronze or Ounce Metal Castings
 B88-03 Standard Specification for Seamless Copper Water Tube
 B209-07 Aluminum and Aluminum Alloy Sheet and Plate

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- C177-04 Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus
- C478-09 Precast Reinforced Concrete Manhole Sections
- C533-07 Calcium Silicate Block and Pipe Thermal Insulation
- C552-07 Cellular Glass Thermal Insulation
- D3350-08 Polyethylene Plastics Pipe and Fittings Materials
- C591-08 Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
- D1784-08 Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound
- D1785-06 Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120
- D2241-05 Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)
- F439-06 Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
- F441/F441M-02 Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80
- F477-08 Elastomeric Seals Gaskets) for Joining Plastic Pipe
- F. American Water Works Association (AWWA):
- C110-08.....Ductile Iron and Grey Iron Fittings for Water
- C203-02.....Coal Tar Protective Coatings and Linings for Steel Water Pipe Lines Enamel and Tape Hot Applied
- G. American Welding Society (AWS):
- B2.1-02.....Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
- CDA A4015-06.....Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EMJA-2003.....Expansion Joint Manufacturer's Association Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
- SP-67-02a.....Butterfly Valves
- SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded Ends
- SP-71-05.....Gray Iron Swing Check Valves, Flanged and Threaded Ends
- SP-80-08.....Bronze Gate, Globe, Angle and Check Valves
- SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends
- SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- SP-125-00.....Gray Iron and Ductile Iron In-line, Spring Loaded, Center-Guided Check Valves

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- K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):
 - 14-06.....Plastic Piping System Components and Related Materials
 - 50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs and other Recreational Water Facilities - Evaluation criteria for materials, components, products, equipment and systems for use at recreational water facilities
 - 61-2008.....Drinking Water System Components - Health Effects
- L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

- A. Chilled Water, Heating Hot Water, and Glycol-Water and Vent Piping:
 - 1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
 - 2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Extension of Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.
- C. Cooling Coil Condensate Drain Piping:
 - 1. From air handling units: Copper water tube, ASTM B88, Type M, or schedule 40 PVC plastic piping.
 - 2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type L for runouts and Type M for mains.
- D. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Chilled water piping underground and above ground outside of the building walls: Factory prefabricated (preinsulated chilled water piping.)

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
 - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 - 2. Forged steel, socket welding or threaded: ASME B16.11.
 - 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 - 4. Unions: ASME B16.39.
 - 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor's option: Grooved mechanical couplings and fittings are optional.

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1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
 - 1) Contractor's option: Convuluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.
- D. Grooved Mechanical Pipe Couplings and Fittings (SHALL NOT BE USED)

2.4 FITTINGS FOR COPPER TUBING

- A. Joints:
 1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
 2. Mechanical press sealed fittings: **ARE NOT TO BE USED.**
 3. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 NOT USED

2.6 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined dielectric nipples with black steel unions shall be used in lieu of dielectric unions.

2.7 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.

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D. Shut-Off Valves

1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
 - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
 - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
 - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
 - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
 - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
 - 3) 3. Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
 - a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
 - b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. NOT USED

F. Check Valves

1. Swing Check Valves:
 - a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
 - b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
 - a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.

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- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.
- G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be control valve size.
 - 1. Ball or Globe style valve.
 - 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.

2.9 NOT USED

2.10 STRAINERS

- A. Y Type.
 - 1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

- A. Flanged Spool Connector:
 - 1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
 - 2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165psig) at 121 degrees C (250 degrees F).
 - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
 - 3. Provide ductile iron retaining rings and control units.

2.12 HYDRONIC SYSTEM COMPONENTS

- A. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into air purger, bottom blowdown connection. Provide with a removable stainless steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- B. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 116 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
- C. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- D. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve,

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valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Pipe air outlet to drain.

2.13 WATER FILTERS AND POT CHEMICAL FEEDERS

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.14 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
 - 1. For condenser water suction (compound): Minus 100 kPa (30 inches Hg) to plus 700 kPa (100 psig).

2.15 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

2.16 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges may be slightly greater than shown to meet manufacturer's standard. Required ranges in degrees C (F):

Chilled Water and Glycol-Water 0 to 38 degrees C (32-100 degrees F)	Hot Water and Glycol-Water -1 to 116 degrees C (30 to 240 degrees F).
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2.17 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.18 FACTORY PREFABRICATED (PREINSULATED) CHILLED WATER PIPING

- A. Inner Carrier Pipe: Polyvinylchloride (PVC) Pipe: PVC pipe shall conform to ASTM D 2241 with a Standard Thermoplastic Pipe Dimension Schedule 80 and PVC 1245A as the material. Pipe shall be extruded from clean, virgin approved class 12454A PVC compound conforming to ASTM D1784 and shall be joined by integral bell and spigot joints or

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fittings, using rubber ring gaskets, or if used above grade shall be joined with solvent weld type glue.

- B. Outer Casing: [The polyvinyl chloride (PVC) casing pipe shall be of virgin PVC resin meeting the minimum classification requirements of ASTM D1784, Class 12454-B and has a minimum thickness of 60 mils. This jacket in combination with the foam system is suitable for H-20 highway loading with two feet of cover providing that the pipe bedding and backfill material are properly placed and compacted to H-20 specifications. The 80 lb casing thickness shall be 0.20" thick for 6" diameter pipe.
- C. Polyurethane Foam Insulation:
1. Polyurethane foam insulation shall meet the following specifications:

Type:	Two component urethane
Compressive Strength:	35 psi parallel min at 5% Comp
Shrinkage:	None at 70°F
Free Rise Density:	2.0 to 3.0 lbs/cubic foot
Aged "K" (70°F - 72 hrs)	0.140 BTU-in/hr-ft ² -°F
Closed Cell Content:	90%
 2. Nominal insulation thickness shall be as defined in the approved Federal Brochure as follows:

Carrier Pipe Size (in.)	Insulation Thickness (in.)
1.5	1.16
2	0.92
2.5	1.51
3	1.20
4	1.67
6	1.59
8	1.57
 3. Insulation concentricity: Carrier pipe shall be concentric to casing pipe. The allowable maximum deviation from centerline of carrier pipe shall be plus or minus 1/4 inch at the casing center point and plus or minus 1/16 inch at the end seals.
- D. Wall Penetration Sleeves: Provide wall penetration sleeves where piping passes through masonry or concrete walls. Sleeves in outside walls below and above grade shall be schedule 40 or standard weight coated black steel pipe or as specified by the Design Engineer. Sleeves shall be held securely in proper position and location during construction. Sleeves shall be of sufficient length to pass through entire thickness of walls or slabs. Refer to typical detail of wall penetration as shown. In existing concrete manholes or building walls, penetrations may be made using the "core drilling" method, providing proper care is taken to drill the holes to the size needed and square to the line of the pipe.
- E. Wall Penetration Seals: All wall penetrations shall be sealed to prevent water from entering the building or manhole.
1. Mechanical Sleeve Seals: Modular mechanical type, consisting of interlocking synthetic rubber links shaped to continuously fill annular space between pipe and sleeve, connected with bolts and pressure plates which cause rubber sealing elements to expand when tightened, providing watertight seal and electrical insulation.
- F. Field Applied Insulation:
1. Insulation for valves, fittings, field casing closures, if required, and other piping system accessories shall be cellular polyisocyanurate or polyurethane matching the pipe insulation.

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Insulation shall be premolded, precut or job fabricated to fit and shall be removable and reusable. Thickness shall match adjacent piping.

2. Aluminum Metal jackets shall be provided for all pipe insulation exposed above grade. Jacketing bands shall be 19 mm (3/4-inch) wide [0.13 mm (0.005-inch)] thick stainless steel or [0.02 mm (0.0007-inch) aluminum].
3. Buried fittings and accessories shall be factory fabricated and may have field foamed polyurethane insulation to match adjacent piping and shall be protected with a covering matching the pipe casing. Shrink sleeves shall be provided over casing connection joints.

G. End Seals:

1. General: Each preinsulated section of piping shall have a complete sealing of the insulation to provide permanent water and vapor seal at each end of the preinsulated section of piping. Preinsulated sections of piping modified in the field shall be provided with an end seal which is equivalent to the end seals furnished with the preinsulated section of piping. Provide complete sealing of the insulation at each end of each preinsulated conduit section by one of the following methods:
 - a. Carrying the outer casing over tapered pipe insulation ends and extending it to the carrier pipe. Provide sufficient surface bonding area between the casing and the carrier pipe to ensure a permanent water and vapor-resistant seal.
 - b. Using specially designed prefabricated caps made of the same material and not less than the same thickness as the casing. Provide sufficient surface bonding area between the cap, and both the casing and carrier pipe, to ensure permanent water and vapor-resistant seal.
 - c. Using rubber ring gaskets designed and dimensioned to fit in the annular space between the casing and carrier pipe in such a manner as to ensure a permanent water and vapor-resistant seal.
 - d. Using shrink sleeves that shall be either heat shrinkable high temperature rubber or polyethylene material that can be bound to the carrier pipes and casing to ensure a permanent water and vapor-resistant seal.
2. Factory casing and end seal testing and certification:
 - a. Testing and certification procedures by an independent testing laboratory shall demonstrate that casings and end seals are capable of resisting penetration of water into the casing and insulation at 60 kPa (20 feet) of head pressure, measured above the highest point of the test sample, subjected over the entire surface of a 2.5 m (8-feet) test sample of prefabricated pipe for not less than 48 hours. Test shall use 24 degrees C (75 degree F) water for chilled water service, while the sample is either buried or encased in dry bedding sand with a minimum of 305 mm (12 inches) of sand all around sample. The carrier pipe size in the test section shall be 75 mm (3 inches) in diameter and shall be restrained during the test period. The insulation thickness shall not exceed the maximum thickness provided for the piping in the project.
 - b. Test results for Federal Agency Committee on Underground Heat Distribution System, or similar results may be substituted.

H. Couplings:

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1. Insulated pipe couplings for copper tubing: Insulated pipe couplings for copper tubing shall be cast bronze containing an O-ring seal on each end and shall be jacketed and sealed to act as an expansion joint.
2. Bell and spigot joints: Rubber ring joining system. Bell and spigot joints may also be of the bonded type where the joint is made up utilizing a suitable adhesive for the service specified. Adhesive shall be furnished by the pipe manufacturer.
3. Mechanical couplings for steel pipe: Mechanical couplings for steel pipe shall be the sleeve type or the type for grooved end pipe and shall provide a tight, flexible joint under all conditions including movements caused by expansion, contraction, slight settling or shifting in the ground, minor variations in trench gradients, and traffic vibrations. Coupling strength shall not be less than the connecting pipe sections. Sleeve-type couplings shall be used for joining plain end pipe sections. The sleeve couplings shall consist of one steel middle ring, two steel followers, two gaskets, and the necessary steel bolts and nuts to compress the gaskets. Grooved end pipe couplings shall consist of identical coupling sections fastened in place, using track head bolts, ASTM A183, to confine a molded gasket over the pipe and gap. Couplings shall be malleable iron or ductile iron.

I. Joints:

1. Welded joints: Welded joints between sections of pipe and between pipe and fittings shall be provided where specified or indicated. Branch connections shall be made with either welding tees or forged branch outlet fittings attached to the main and reinforced against external strains.
2. Flanged joints: Flanged joints shall be provided with gaskets and made perfectly square and tight. Full-faced gaskets shall be used with cast-iron flanges and all gaskets shall be as thin as the finish of the flange face permits. Gaskets shall be 5 mm (3/16-inch) thick for 25 through 300 mm (1 through 12 inch) flanges and 6 mm (1/4-inch) thick for flanges 350 mm (14 inches) and larger.
3. Threaded joints: Joints shall be made tight with polytetrafluoroethylene tape applied to the male threads only. Not more than three threads shall show after the joint is made up.
4. Brazed and soldered joints: Brazed and soldered joints for copper pipe and fittings shall conform to CDA A 4015. Silver solder or brazing alloys, ASTM B32, melting above 593 degrees C (1100 degrees F) shall be utilized.
5. Mechanical joints: Sleeve and grooved pipe couplings shall be installed and protected against corrosion as recommended by the coupling manufacturer. Joints between nonmetallic and metallic carrier pipe shall be designed and furnished by the piping system manufacturer. The transition pieces shall be factory fabricated and shall be designed so that no field chemical welding of the carrier pipe will be required. Transitional joint connections to manhole steel piping shall be made inside the manhole except for prefabricated, pre-piped manholes where joints shall be outside the manhole wall.
6. Insulating joints and dielectric fittings: Shall be installed where shown.
7. Nonmetallic pipe joints: Nonmetallic pipe joints shall be installed in accordance with the written instructions of the manufacturer.

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- J. Above Ground Piping: (Above grade Exterior, Tunnels, Pipe Basement, Crawl Space)
1. Contractors option in lieu of field insulated chilled water piping.
 2. Factory prefabricated (preinsulated with factory installed PVC jacket covered with field installed metal jacket) sections with field insulated joints and fittings.
 3. Inner Carrier Pipe: Sched 80 PVC, Steel or copper.
 4. Joints and Fittings: Screwed, welded, Solvent weld, mechanical joint or solder as specified in this section.
 5. Support Saddles: Provide for piping supported on trapeze or similar bar type support. Fasten the support shield to the pipe with a 19 mm (3/4-inch) wide stainless steel band near each end.
- K. Pipe fittings for PVC pipe:
1. Below Grade: PVC or cast iron. Make PVC fittings of the same type and grade material as the piping to which they will be connected. PVC fittings shall be furnished by the manufacturer who supplies the pipe with approval based on NSF Standard No. 14. All fittings shall have temperature and pressure ratings not less than the adjoining piping and shall be designed and fabricated with bells for use with rubber ring gaskets. Cast iron fittings shall conform to AWWA C110. Adapter fittings for other piping materials shall be furnished by the manufacturer who supplies the pipe. Mechanical joints shall not be installed in above-ground systems unless otherwise approved. Joints shall be installed in accordance with the manufacturer's instructions.
 2. Above Grade: Make PVC fittings of the same type and grade material as the piping to which they will be connected. PVC fittings shall be Schedule 40 pressure pipe fittings with solvent weld joints. Joint surfaces shall be clean and free from moisture. A purple primer that conforms to ASTM F 656 shall be applied. Solvent cement not purple in color and conforming to ASTM D 2564 or CSA-B137.3 shall be applied to all joint surfaces. The joint shall be made while the cement is wet and shall be in accordance with ASTM D 2855. Solvent-cement joints shall be permitted above ground only.
 3. Flanges and flanged fittings: All flanges shall be flat faced.
 - a. Cast-iron threaded flanges shall conform to ANSI B16.1, 125 pound.
 - b. Welded steel flanges shall conform to ANSI B16.5, Class 150.
 - c. Bronze flanges shall conform to ANSI B16.24, 150 pound.
 - d. PVC flanges shall conform to the dimensions of ANSI B16.5, Class 150.
 4. Transitional joints: Carrier pipe joints between nonmetallic and metallic pipe shall be furnished by the piping system manufacturer and shall conform to the manufacturer's specifications.
 5. Gaskets: Elastomeric seals shall conform to ASTM F477.

2.19 THRUST BLOCKING FOR UNDERGROUND PREINSULATED CHILLED WATER PIPING

- A. Thrust Blocking: Provide in all systems using the rubber ring method of joining the carrier pipe sections.
1. Thrust Blocks shall be installed at the locations shown on the drawings or recommended by the pipe system manufacturer. Thrust blocks may not be required on all systems, and the need for thrust blocks shall be as recommended by the system manufacturer. Thrust blocks, if necessary, shall be installed at all changes in direction, changes in size, valves and terminal ends, such as plugs,

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- caps and tees. Thrust blocks shall be concrete having a compressive strength of not less than 13780 kPa (2000 psi) after 28 days and shall be in accordance with Section 03 30 00, CAST-IN-PLACE CONCRETE. Thrust blocks shall be placed between solid ground and the fitting to be anchored. Unless otherwise indicated or directed, the base and the thrust bearing sides of the thrust blocks shall be poured directly against undisturbed earth. The sides of the thrust blocks not subject to thrust may be poured against forms. Thrust blocks shall be placed so that the joints for all fittings will be accessible for repair wherever possible. No pipe joint shall be embedded in concrete. The thrust blocks shall provide for transfer of thrusts and reactions without exceeding the allowable stress of the concrete and shall be installed in accordance with pipe manufacturer's instructions. In muck or peat, all thrusts shall be resisted by piles or tie rods to solid foundations or by removal of peat or muck shall be replaced with ballast of sufficient stability to resist thrusts.
2. The area of backing required for reaction backing of both supply and return piping shall be calculated in accordance with Tables 1 and 2. The safe soil bearing load shall be determined for each site. Calculations covering these determinations shall be submitted to the Contracting Officer for approval prior to placing any reaction backing on the job.

Table 1: Thrust (Two Pipes), 1550 kPa (225 psig), and Class 1033 kPa (150 psig):

Pipe Size	Tees	90 Degree Bends	45 Degree Bends	22-1/2 Degree Bends
75 mm (3-inch)	5,670	8,050	4,360	2,180
100 mm (4-inch)	6,820	11,750	6,390	3,240
150 mm (6-inch)	7,050	24,200	13,200	6,620

Table 2: Safe Soil Bearing Loads:

Soil	kPa	(psf)
*Muck, peat	0	0
Soft clay	47.9	1,000
Sand	95.8	2,000
Sand and gravel	143.7	3,000
Sand and gravel in clay matrix	191.6	4,000
Hard shale	479.0	10,000

*In muck or peat, all thrusts shall be resisted by piles or tie rods to solid foundations or by removal of peat or muck which will be replaced with ballast of sufficient stability to resist thrusts.

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2.20 ANCHORS FOR PREINSULATED CHILLED WATER PIPING

Anchor design shall be in accordance with the published data of the manufacturer and for prefabricated systems shall be factory fabricated by the system manufacturer. In all cases, the design shall be such that water penetration, condensation, or vapor transmission will not wet the insulation.

2.21 REINFORCING STEEL

Reinforcing steel shall be deformed bars, ASTM 615, Grade 40, unless otherwise noted.

2.22 BURIED UTILITY WARNING TAPE

Tape shall be 0.1 mm (0.004 inch) thick, 150 mm (6 inches) wide, yellow polyethylene with a ferrous metallic core, acid and alkali-resistant and shall have a minimum strength of 12,000 kPa (1750 psig) lengthwise and 10,300 kPa (1500 psig) crosswise with an elongation factor of 350 percent. Provide bold black letters on the tape identifying the type of system. Tape color and lettering shall be unaffected by moisture and other substances contained in the backfill material.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

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- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Water treatment pot feeders and condenser water treatment systems.
 - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.
- D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 INSTALLATION OF PREINSULATED CHILLED WATER PIPING

- A. Handling and Storage: Handle and store conduits, pipes, and all accessories to ensure complete installation in a sound undamaged condition. Unloading, tacking, moving, and storing of materials shall be in strict accordance with the manufacturer's requirements. Take special care to ensure that materials which have exceeded their specified shelf life are not used in the installation of the system. Before installation all materials shall be inspected for defects. Materials found to be defective before or after installation shall be repaired or replaced with sound material, with no additional expense to the Government.

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B. Installation of Piping Systems:

1. Piping system furnished shall be installed in accordance with the piping system manufacturer's instructions. Piping shall be installed without springing or forcing other than what has been calculated for thermal expansion and contraction. Pipe ends shall have burrs removed by reaming and shall be installed to permit free expansion and contraction without damage to joints or hangers. Nonmetallic pipe cut in the field shall be machined to fit couplings or joints and shall be coated or treated to match standard factory coated ends. Copper tubing shall not be installed in the same trench with ferrous piping materials. When nonferrous metallic pipe (e.g., copper tubing) crosses any ferrous piping material, a minimum vertical separation of 300 mm (12 inches) shall be maintained between pipes. Connections between different types of pipe and accessories shall be made with transition fittings approved by the manufacturer of the piping system.
2. Pitching of horizontal piping: Horizontal piping shall be pitched at a grade not less than 25 mm (1 inch) in 12 m (40 feet) toward the drain points unless otherwise indicated.
3. Install vacuum and air relief valves, as required, for filling and draining of the system.

C. Pipe Sleeves:

1. Pipe shall be continuous through sleeves. Set in place before concrete is poured.
2. Seal between sleeve and core opening with modular mechanical type link seal.
3. Provide where water lines pass through retaining walls and foundation walls.

D. Cutting of Prefabricated Conduit Sections: Prefabricated conduit sections shall be cut in strict accordance with the manufacturer's recommendations and standards. The cut section shall be treated as required to result in the cut section being identical in every respect to a standard conduit section produced at the factory.

E. Field Casing Closures: Field insulation and encasement of joints shall be accomplished after the visual and pressure tests specified are completed. Field insulation and encasement shall be in accordance with the manufacturer's written instructions. Thickness dimensions of the insulation and casing materials shall not be less than those of the adjoining prefabricated section. Insulating material may be foamed in place polyurethane or premolded polyurethane foam sections. Care should be taken to ensure that field closures are made under conditions of temperature and cleanliness required to produce a sound continuous vapor barrier. A standard polyethylene heat shrink sleeve shall be installed over the casing and shall have a 150 mm (6-inch minimum) overlap at each end.

F. Insulation and Encasement of Pipe Accessories: Flanges, couplings, unions, valves, fittings, and other pipe accessories, unless otherwise shown or approved, shall be insulated with removable factory premolded, prefabricated or field fabricated insulation. For accessories buried underground, the casing material and thickness shall be identical to that of the adjoining casing material and thickness shall be identical to that of the adjoining casing except that for polyethylene casing larger than 300 mm (12-inch) size, the casing material over fittings shall be reinforced thermosetting resin (RTRP). For accessories in manholes, the casing material shall be steel or aluminum sheet applied

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over the insulation. Where accessories are designated not to be insulated, the adjoining insulation and jacket shall terminate neatly and in a manner to provide a complete vapor seal.

- G. Trenching and Backfilling: Trench bottoms for underground prefabricated conduit systems shall be smooth and free of sharp objects, stones, and debris that could puncture the casing. Where this is a problem, the trench should be over excavated and stabilized by using sand, fine dirt, or similar material. Partial backfilling is required immediately after installation of the pipe. Selected backfill shall be tamped in not more than 150 mm (6 inch) layers under and around the conduit to a height of not less than 150 mm (6-inch) above the top of the casing. During this process, joints shall be left exposed for visual inspection during field tests.
- H. Open Ends: Open ends of pipe lines and equipment shall be properly capped or plugged during installation to keep dirt and other foreign matter out of the system.
- I. Vapor Barrier: Install materials to provide and preserve the integrity of the vapor barrier.

3.4 TESTING UNDERGROUND PREINSULATED CHILLED WATER PIPING

- A. First Hydrostatic Test:
 - 1. All distribution piping shall be tested hydrostatically, before backfilling, with the joints of the water carrier pipe exposed. Installation of thrust blocks prior or after hydrostatic testing shall be as recommended by the pipe manufacturer's installation instructions.
 - 2. Each test cycle shall consist of a 10 minute period at 1034 kPa (150 psig) followed by a 5 minute period at a pressure less than 345 kPa (50 psig). The next cycle shall begin immediately following the completion of the previous cycle. Pressure rise and drop shall not exceed 690 kPa (100 psig) per minute. The pressure gage shall be located and the pressure measured at the opposite end of the system from where the pressure is applied. After completion of the hydrostatic pressure cycling the first hydrostatic pressure test may be performed.
- B. Final Hydrostatic Test: After successful completion of the first hydrostatic test, the system shall be pressurized to 1-1/2 times the working pressure up to 1034 kPa (150 psig). This pressure shall be held for a minimum of 4 hours. The method of pressurizing the piping system is to disconnect it from the system prior to the start of the 4-hour pressure holding period. If the pressure cannot be held for the specified length of time, the cause of the pressure loss shall be determined, corrected, and all the tests be repeated.
- C. Repair joints, replace damaged or porous pipe and fittings and repeat the test without additional cost to the Government until the system can be demonstrated to have no leakage.

3.5 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests may be either of those below, or a combination, as approved by the COR.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion

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tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.
 2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
 3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.7 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

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3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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**SECTION 23 21 23
 HYDRONIC PUMPS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
 B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
 C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
 F. Section 23 21 13, HYDRONIC PIPING.
 G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Design Criteria:
1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
 3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
 5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
 6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
 7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
 8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.
- C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Pumps and accessories.
 2. Motors and drives.

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3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:
- B. American Iron and Steel Institute (AISI):
 AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045
 AISI 416.....Type 416 Stainless Steel
- C. American National Standards Institute (ANSI):
 ANSI B15.1-00 (R2008)..... Safety Standard for Mechanical Power Transmission Apparatus
 ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800
- D. American Society for Testing and Materials (ASTM):
 A48-03 (2008).....Standard Specification for Gray Iron Castings
 B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings
- E. Maintenance and Operating Manuals in accordance with Section 01 00 00, General Requirements.

1.6 DEFINITIONS

- A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.
- B. Head: Total dynamic head in kPa (feet) of the fluid pumped.
- C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

1.7 SPARE MATERIALS

- A. Furnish one spare seal and casing gasket for each pump to the COR.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

- A. General:
 1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
 2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
 3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
 4. General Construction Requirements
 - a. Balance: Rotating parts, statically and dynamically.
 - b. Construction: To permit servicing without breaking piping or motor connections.

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- c. Pump Motors: Provide premium efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
- d. Heating pumps shall be suitable for handling water to 225°F.
- e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
- f. Pump Connections: Flanged.
- g. Pump shall be factory tested.
- h. Performance: As scheduled on the Contract Drawings.
- 5. Variable Speed Pumps:
 - a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
 - b. Variable Speed Motor Controllers: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers.
 - c. Pump operation and speed control shall be as shown on the drawings.
- B. In-Line SPLIT COUPLED Type:
 - 1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
 - 2. Casing Wear Rings: Bronze.
 - 3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.
 - 4. Casing Vent: Manual brass cock at high point.
 - 5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.
 - 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
 - 7. Shaft: Steel, AISI Type 1045 or stainless steel **CONNECTED TO THE MOTOR WITH SPLIT COUPLING.**
 - 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
 - 9. Shaft Sleeve: Bronze or stainless steel.
 - 10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
 - 11. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:
 - a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
 - b. Provide adjustable foot support for suction piping.
 - c. Strainer free area: Not less than five times the suction piping.
 - d. Provide disposable start-up strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

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3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam, condensate and vent piping inside buildings.

1.2 RELATED WORK

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- C. Water treatment for open and closed systems: Section 23 25 00, HVAC WATER TREATMENT.
- D. Heating Coils and Humidifiers: Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS and SECTION 23 31 00, HVAC DUCTS AND CASING.
- E. NOT USED
- F. Heating coils: Section 23 82 16, AIR COILS.
- G. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Pipe and equipment supports.
 2. Pipe and tubing, with specification, class or type, and schedule.
 3. Pipe fittings, including miscellaneous adapters and special fittings.
 4. Flanges, gaskets and bolting.
 5. Valves of all types.
 6. Strainers.
 7. Pipe alignment guides.
 8. Expansion joints.
 9. Expansion compensators.
 10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
 11. All specified steam system components.
 12. Gages.
 13. Thermometers and test wells.
 14. Electric heat tracing systems.
- C. NOT USED
- D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
 2. One set of reproducible drawings.

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1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
 - B16.4-2006.....Gray Iron Threaded Fittings
- C. American Society of Mechanical Engineers (ASME):
- B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
 - B16.3-2006.....Malleable Iron Threaded Fittings
 - B16.9-2007.....Factory-Made Wrought Butt Welding Fittings
 - B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
 - B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with Pipe Threads
 - B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
 - B16.23-2002.....Cast Copper Alloy Solder Joint Drainage Fittings
 - B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500
 - B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes 150, 250, and 300
 - B31.1-2007.....Power Piping
 - B31.9-2008.....Building Services Piping
 - B40.100-2005.....Pressure Gauges and Gauge Attachments
- Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels, Division 1
- D. American Society for Testing and Materials (ASTM):
- A47-99.....Ferritic Malleable Iron Castings
 - A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
 - A106-2008.....Seamless Carbon Steel Pipe for High-Temperature Service
 - A126-2004.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
 - A181-2006.....Carbon Steel Forgings, for General-Purpose Piping
 - A183-2003 Carbon Steel Track Bolts and Nuts
 - A216-2008 Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service
 - A285-01 Pressure Vessel Plates, Carbon Steel, Low-and-Intermediate-Tensile Strength
 - A307-2007 Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - A516-2006 Pressure Vessel Plates, Carbon Steel, for Moderate-and- Lower Temperature Service
 - A536-84(2004)e1 Standard Specification for Ductile Iron Castings
 - B32-2008 Solder Metal
 - B61-2008 Steam or Valve Bronze Castings
 - B62-2009 Composition Bronze or Ounce Metal Castings
 - B88-2003 Seamless Copper Water Tube
 - F439-06 Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
 - F441-02(2008) Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80
- E. American Welding Society (AWS):
- A5.8-2004.....Filler Metals for Brazing and Braze Welding
 - B2.1-00.....Welding Procedure and Performance Qualifications

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- F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
 - SP-67-95.....Butterfly Valves
 - SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends
 - SP-71-97.....Gray Iron Swing Check Valves, Flanged and Threaded Ends
 - SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends for General Service
 - SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded Ends
 - SP-80-97.....Bronze Gate, Globe, Angle and Check Valves
 - SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends
- G. Military Specifications (Mil. Spec.):
 - MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard Machinery, Equipment, and Systems
- H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves
- I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

- A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.
- B. Steam Condensate and Pumped Condensate Piping:
 - 1. Concealed above ceiling, in wall or chase: Copper water tube ASTM B88, Type K, hard drawn.
 - 2. All other locations: Copper water tube ASTM B88, Type K, hard drawn; or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.
- C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded.
 - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 - 2. Forged steel, socket welding or threaded: ASME B16.11.
 - 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron, except for steam and steam condensate piping. Provide 300 pound malleable iron, ASME B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 - 4. Unions: ASME B16.39.
 - 5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
 - 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 - 2. Welding flanges and bolting: ASME B16.5:

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- a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
- b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Solder Joint:
 - 1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. Install copper sweat X MPT adaptor and connect to a PEX lined galvanized steel nipple with black steel union installed between the nipple and steal piping system connection.

2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.
- D. Shut-Off Valves
 - 1. Ball Valves
- E. Butterfly Valves
- F. Swing Check Valves
 - 1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
 - 2. 65 mm (2-1/2 inches) and Larger:
 - a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2.8 STRAINERS

- A. Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.
 - 1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).

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2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.
- C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
 1. 50 mm (2 inches) and smaller: Cast iron or bronze.
 2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.
- D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
 1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
 2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.9 NOT USED

2.10 NOT USED

2.11 NOT USED

2.12 STEAM SYSTEM COMPONENTS

- A. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.
- B. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
 1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
 - a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
 - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
 2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.
 3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
 4. Valves and seats: Suitable hardened corrosion resistant alloy.
 5. Floats: Stainless steel.
 6. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- C. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.
- D. Steam Humidifiers:
 1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed

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condensate temperature switch; and manufacturer's standard steam trap.

2. Steam separator: Stainless steel or cast iron.
3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type.

2.13 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.
- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30" HG to 30 psig)	0 to 415 kPa (60 psig)

2.14 NOT USED

2.15 FIRESTOPPING MATERIAL

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between

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adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- J. Where copper piping is connected to steel piping, provide dielectric connections.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 NOT USED

3.4 STEAM TRAP PIPING

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

3.5 NOT USED

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3.6 LEAK TESTING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.7 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.8 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

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SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
 - 1. Cleaning compounds.
 - 2. Glycol-water heat transfer systems FOR HOT AND CHILLED WATER SYSTEMS.

1.2 RELATED WORK

- A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. During this period perform monthly tests of the cooling tower for Legionella pneumophila and submit reports stating Legionella bacteria count per millimeter. These tests shall be conducted in a certified laboratory and not by a technician in the field. Minimum service during construction/start-up shall be 6 hours.
- C. Log Forms: Provide one year supply of preprinted water treatment test log forms.
- D. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
 - 1. Cleaning compounds and recommended procedures for their use.
 - 2. Chemical treatment for closed systems, including installation and operating instructions.
 - 3. Chemical treatment for open loop systems, including installation and operating instructions.
 - 4. Glycol-water system materials, equipment, and installation.
- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.

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- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 70-2008.....National Electric Code (NEC)
- C. American Society for Testing and Materials (ASTM):
 F441/F441M-02 (2008) ... Standard Specification for Chlorinated Poly
 (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules
 40 and 80

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 NOT USED

2.3 NOT USED

2.4 GLYCOL-WATER FOR HOT AND CHILLED WATER SYSTEMS

- A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive anti-freeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.
- B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide one-half tank reserve supply: 30 percent for chilled water system and hydronic heating system.

2.5 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
- C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:

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1. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.
- D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 31 00
 HVAC DUCTS AND CASINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, and exhaust air systems.
 - 2. Exhaust duct for "wet exhaust" ducts.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. NOT USED
- C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Duct Insulation: Section 23 07 11, HVAC and BOILER PLANT INSULATION
- F. NOT USED
- G. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- H. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- I. Supply Air Fans: Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- J. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- K. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- L. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- M. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

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- B. Manufacturer's Literature and Data:
1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access doors.
 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 3. Volume dampers, back draft dampers.
 4. Upper hanger attachments.
 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 6. Sound attenuators, including pressure drop and acoustic performance.
 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 8. Flexible connections.
 9. Instrument test fittings.
 - 10 Details and design analysis of alternate or optional duct systems.
 - 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 - Common Work Results for HVAC and Steam Generation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
 ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
 A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
 A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength
 B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
 E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

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- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
 - 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
 - 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
 - 6th Edition - 2003.....Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
 - 181-08.....Factory-Made Air Ducts and Air Connectors
 - 555-06Standard for Fire Dampers
 - 555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- D. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - 0 to 50 mm (2 inch)
 - > 50 mm to 75 mm (2 inch to 3 inch)
 - > 75 mm to 100 mm (3 inch to 4 inch)
 Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Wet Air Exhaust Ducts and Accessories: Ducts for cart wash rooms shall be 1.3 mm (18 gage) stainless steel made liquid tight with continuous external weld for all seams and joints. Provide neoprene gaskets at flanged connections. Where ducts are not self draining back to the equipment, provide low point drain pocket with copper drain pipe to sanitary sewer. Provide access door in side of duct at drain pockets.
- E. Provide a welded stainless steel duct section for housing the duct-mounted terminal humidifiers. Ductwork shall be at least 3 feet long on the upstream side and 6 feet long on the downstream side. Slope the ductwork against the direction of airflow and provide drain connections.
- F. Duct for Negative Pressure Up to 750 Pa (3 inch W.G.): Provide for exhaust duct between inlet filters and exhaust fan inlet including systems for SPD exhaust systems.

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1. Round Duct: Galvanized steel, spiral lock seam construction with standard slip joints.
 2. Rectangular Duct: Galvanized steel, minimum 1.0 mm (20 gage), Pittsburgh lock seam, companion angle joints 32 mm by 3.2 mm (1-1/4 by 1/8 inch) minimum at not more than 2.4 m (8 feet) spacing. Approved pre-manufactured joints are acceptable in lieu of companion angles.
- G. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
 3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the COR.
- H. NOT USED
- I. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- J. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- K. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)

- A. Duct sizes shown on drawings for lined duct are clear opening inside lining.
- B. Duct liner is only permitted to be used for return, relief and general exhaust ducts. Duct liner is not permitted for outside air ducts, supply air ducts or any other positive pressure ductwork (provide exterior insulation only).
- C. Rectangular Duct or Casing Liner: ASTM C1071, Type I (flexible), or Type II (board), 25 mm (1/2 inch) minimum thickness, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA, Duct Liner Application Standard.

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D. NOT USED

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
 - 1. Each duct mounted coil and humidifier.
 - 2. Each fire damper (for link service), smoke damper and automatic control damper.
 - 3. Each duct mounted smoke detector.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
 - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
 - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
 - 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 NOT USED

2.7 NOT USED

2.8 NOT USED

2.9 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:

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1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.10 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

2.11 NOT USED

2.12 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.13 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.14 NOT USED

2.15 NOT USED

2.16 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.17 NOT USED

2.18 AIR FLOW CONTROL VALVES (AFCV)

Refer to Section 23 36 00, AIR TERMINAL UNITS.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:

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1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the COR.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

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- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the COR on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the COR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the COR.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 NOT USED

3.4 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.5 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING Units
- I. Section 23 82 16, AIR COILS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- H. Corrosion Protection:
 - 1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
 - 2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.
- I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's

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Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
 1. Fan sections, motors and drives.
 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 - b. Tubular Centrifugal Fans.
 - c. Up-blast kitchen hood exhaust fans.
 - d. Industrial fans.
 - e. Utility fans and vent sets.
 3. Prefabricated roof curbs.
 4. Power roof and wall ventilators.
 5. Centrifugal ceiling fans.
 6. Propeller fans.
 7. Packaged hood make-up air units.
 8. Vane axial fans.
 9. Tube-axial fans.
 10. Air curtain units.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
 - 99-86.....Standards Handbook
 - 210-06.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating
 - 261-09.....Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually
 - 300-08.....Reverberant Room Method for Sound Testing of Fans
- C. American Society for Testing and Materials (ASTM):
 - B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
 - D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
 - D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
 - G152-06.....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials
 - G153-04.....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials
- D. National Fire Protection Association (NFPA):

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- NFPA 96-08.....Standard for Ventilation Control and Fire
 Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):
 37-07.....Air Curtains for Entrance Ways in Food and Food
 Service Establishments
- F. Underwriters Laboratories, Inc. (UL):
 181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

- A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 FAN SECTION (CABINET FAN)

Refer to specification Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS.

2.2 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self acting back draft damper.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Motor shall be located out of air stream.
- E. Prefabricated Roof Curb: Furnish with 18 ga factory fabricated and insulated welded galvanized steel roof mounting curb. Curb shall be minimum 14" high. Install curb on roof deck and anchor securely. Provide shims between curb and deck so top of curb is level and a **MINIMUM OF 8" ABOVE THE ROOF SURFACE.**

2.3 CENTRIFUGAL CEILING FANS (SMALL IN LINE CABINET FAN)

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Steel housing, baked enamel finish, direct connected fan assembly. Provide gravity back draft assembly.
- C. Acoustical Lining: 12.5 mm (1/2 inch) thick mineral fiber, dark finish. Comply with UL 181 for erosion.
- D. Motor: Shaded pole or permanent split capacitor, sleeve bearings, supported by steel brackets in combination with rubber isolators.
- E. Control: Provide solid state speed control (located at unit) for final air balancing.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Air terminal units, air flow control valves.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.
- F. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air Terminal Units: Submit test data.
 - 2. Air flow control valves.
- C. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
 - 880-08.....Air Terminals Addendum to ARI 888-98
 incorporated into standard posted 15th December
 2002
- C. National Fire Protection Association (NFPA):
 - 90A-09.....Standard for the Installation of Air
 Conditioning and Ventilating Systems
- D. Underwriters Laboratories, Inc. (UL):
 - 181-08.....Standard for Factory-Made Air Ducts and Air
 Connectors

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- E. American Society for Testing and Materials (ASTM):
 C 665-06.....Standard Specification for Mineral-Fiber
 Blanket Thermal Insulation for Light Frame
 Construction and Manufactured Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 GENERAL

A. Coils:

1. All Air-Handling Units: Provide aluminum fins and copper coils for all hot water reheat coils.
2. Water Heating Coils:
 - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
 - b. Capacity: As indicated, based on scheduled entering water temperature.
 - c. Headers: Copper or Brass.
 - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
 - e. Tubes: Copper, arrange for counter-flow of heating water.
 - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
 - g. Provide vent and drain connection at high and low point, respectively of each coil.
 - h. Coils shall be guaranteed to drain.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.
- C. NOT USED
- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.
- E. Terminal Sound Attenuators: See Section 23 31 00 (HVAC DUCTS AND CASINGS).

2.2 AIR TERMINAL UNITS (VAV BOXES)

- A. General: Factory built, pressure independent units, field adjustable air flow rate, suitable for DUAL duct applications. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM).
- C. Sound Power Levels:
 Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule (...) shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.
- D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Air terminal units serving the operating

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rooms and Cystoscopy rooms shall be fabricated without lining. Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu. ft., secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material.
 2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
 3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.
- E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).
- F. Provide multi-point velocity pressure sensors with external pressure taps.
1. Provide direct reading air flow rate table pasted to box.
- G. Provide static pressure tubes.
- H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for FIELD mounting on air terminal units. The DDC controller shall be electrically actuated.

2.3 AIR FLOW CONTROL VALVE

- A. Airflow control devices shown for control of the exhaust air streams shall be the same as specified for the VAV terminals, except furnished without hot water reheat coil.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

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3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM
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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
 B. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 C. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
 B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
 B. Manufacturer's Literature and Data:
 1. Air intake/exhaust hoods.
 2. Diffusers, registers, grilles and accessories.
 C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
 B. Air Diffusion Council Test Code:
 1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
 C. American Society of Civil Engineers (ASCE):
 ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
 D. American Society for Testing and Materials (ASTM):
 A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 E. National Fire Protection Association (NFPA):
 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
 F. Underwriters Laboratories, Inc. (UL):
 181-08.....UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS

2.1 AIR OUTLETS AND INLETS

- A. Materials:

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1. All aluminum construction provided with manufacturer's standard gasket.
 2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.
- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide opposed blade damper.
 4. Supply Registers: All Aluminum double deflection type with horizontal face bars and opposed blade damper with removable key operator.
 - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
 - b. Bar spacing: 20 mm (3/4 inch) maximum.
 - c. Finish: Off white baked enamel for wall mounted units.
 5. Supply Grilles: Same as registers but without the opposed blade damper.
- D. Return and Exhaust Registers and Grilles: All Aluminum type provided with opposed blade damper without removable key operator for registers.
1. Finish: Off-white baked enamel for wall and ceiling mounted units.
 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.1 for definitions of face velocity, net effective filtering area, media velocity, resistance pressure drop), atmospheric dust spot efficiency and dust-holding capacity. ASHRAE Standard 52.1 measures arrestance, dust spot efficiency and dust holding capacity of filters.
- C. Refer to ASHRAE Standard 52.2 for definitions of MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency) and particle size ranges for each MERV number. ASHRAE Standard 52.2 measures particle size efficiency (PSE).

1.2 RELATED WORK

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Filter housing and racks: Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS.

1.3 QUALITY ASSURANCE

- A. Air Filter Performance Report for Extended Surface Filters:
 - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standards 52.1 and 52.2 for type filter under test and acceptable to COR, indicating that filters comply with the requirements of this specification. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
- B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.
- C. Comply with UL Standard 586 for flame test.
- D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, UL classification.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Extended surface filters.
 - 2. Holding frames. Identify locations.
 - 3. Side access housings. Identify locations, verify insulated doors.
 - 4. HEPA filters.
 - 5. Magnehelic gages.
- C. Air Filter performance reports.
- D. Suppliers warranty.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

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- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
 - 52.1-92R.....Gravimetric and Dust-Spot procedures for Testing Air Cleaning Devices Used in General Ventilation for Removing Particulate Matter
 - 52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size
- C. American Society of Mechanical Engineers (ASME):
 - NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
 - 586; Amendment 20 March 2000 High-Efficiency, Particulate, Air Filter Units
 - 900; Revision 15 July 2009 Test Performance of Air Filter Units

1.6 WARRANTY

- A. Contractor shall provide work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, and where indicated an extended manufacturer's warranty in accordance with industry standards.

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of spare filters to the COR.
- B. The COR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL listed and approved conforming to UL Standard 900.
- C. HVAC Filter Types

HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
13	13-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid

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				Cartridge
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D. NOT USED

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.
- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.33

- C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2):

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.
- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter
- C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where

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applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.)	197	197	197
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	2.0	2.0	2.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

2.5 INSTRUMENTATION

- A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage). Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.
- B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
- C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
- D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install supports, filters and gages in accordance with manufacturer's.

3.2 START-UP AND TEMPORARY USE

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Install a complete set of the specified filter units prior to starting air handling systems.
- C. Install replacement filter units prior to test and balance operations or as directed by the COR.

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SECTION 23 74 13
PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof top air handling units including integral components specified herein.
- B. Definitions: Roof Top Air Handling Unit (Roof Top Units, RTU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Sound and vibration requirements.
- C. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Piping and duct insulation.
- D. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and valves.
- E. Section 23 82 16, AIR COILS: Heating and cooling coils and pressure requirements.
- F. Section 23 34 00, HVAC FANS: Return and exhaust fans.
- G. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.
- H. Section 23 40 00, HVAC AIR CLEANING DEVICES: Air filters and filters' efficiency.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: HVAC controls.
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing, adjusting and balancing of air and water flows.
- K. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT: Types of motors.

1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Air Handling Units Certification
 - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - 2. Air Handling Units with Plenum Fans:
 - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
 - 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
 - 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.

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3. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
 - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4 SUBMITTALS:

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish a complete submission for all roof top units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
 1. Submittals for RTUs shall include fans, drives, motors, coils, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, diffusion plates flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc) and rigging points.
 2. Submittal drawings of section or component only, will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; if the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
 3. Submit sound power levels in each octave band for fan and at entrance and discharge of RTUs at scheduled conditions. Include sound attenuator capacities and itemized internal component attenuation. Internal lining of supply air ductwork with sound absorbing material is not permitted. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute) and 110 percent of design static pressure.
 5. Submit total fan static pressure, external static pressure, for RTU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.

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- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion.
- F. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
 1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
 2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
 3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
 4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
 - 260-01.....Sound Rating of Ducted Air Moving and Conditioning Equipment
 - 410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
 - 430-09.....Standard for Central Station Air Handling Units
 - AHRI-DCAACP.....Directory of Certified Applied Air Conditioning Products
- C. Air Moving and Conditioning Association (AMCA):
 - 210-07.....Laboratory Methods of Testing Fans for Rating
- D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
 - 9-90 (R2008).....Load Ratings and Fatigue life for Ball Bearings
- E. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
 - 51-2007.....Laboratory Methods of Testing Fans for Rating
- F. American Society for Testing and Materials (ASTM):
 - A653/653M-02.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - B117-07a.....Salt Spray (Fog) Testing
 - C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
 - D1654-08.....Standard Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
 - D1735-08.....Water Resistance of Coatings Using Water Fog Apparatus
 - D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

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- E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
- G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
 9-90.....Load Ratings and Fatigue life for Ball Bearings
- H. Military Specifications (Mil. Spec.):
 DOD-P-21035A-2003.....Paint, High Zinc Dust Content, Galvanizing Repair
- I. National Fire Protection Association (NFPA):
 NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009
- J. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 ROOF TOP AIR HANDLING UNITS

A. General:

1. Roof top units (RTU) shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing is specified in paragraph 2.1.C. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units may be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.
2. The contractor and the RTU manufacturer shall be responsible for insuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. RTUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The RTU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.

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6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major RTU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability.
2. RTUs shall be completely self supporting for installation on roof curb
3. The RTU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: RTU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet salt-spray test as specified in paragraph 2.1.C.10. All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction will be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel panels, minimum 51 mm (2 inches) thick, constructed of minimum 1.3 mm (18 gauge) outer skin and 1.0 mm (20 gauge) solid inner skin to limit wall, roof and floor deflection to not exceed an L/240 ratio when the unit casing is pressurized to (± 1245 Pa (± 5 in. w.g.)). Deflection shall be measured at the midpoint of the panel height. Total housing leakage shall not exceed 1% of rated cfm when the unit casing is pressurized to ± 5 in. w.g. (± 1245 Pa). The outer (skin) and inner panels shall be solid.
3. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
4. Insulation: Insulation shall be injected CFC free foam encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, and 48 kg/m³ (3.0 lb/ft³) density with a total thermal resistance (R-value) of approximately 2.3 m.K/W (13.0 hr-ft² °F/BTU). Units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke generation requirements. Also, refer to specification Section 23 07 11, HVAC and BOILER PLANT INSULATION.

Table 2.1.C.4

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness	Foam 50 mm (2 inch) Minimum
Density	48 kg/m ³ (3.0 lb/ft ³) Minimum
Total R Value	2.3 m ² .K/W (13.0 ft ² .°F.hr/Btu) Minimum

5. The thickness of insulation, mode of application, and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU.
6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed

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- around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
7. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. **Doors shall be a minimum of 600 mm (24 inches) wide**, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, coil section shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
 - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.
 - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).
 - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
 8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.
 9. Roof of the unit shall be sloped to have a minimum pitch of 1/4 inch per foot. The roof shall overhang the side panels by a minimum of three inches to prevent precipitation drainage from streaming down the unit side panels.
 10. Casing finished shall meet ASTM B117, 500-hour salt spray test, using 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no sign of blistering, wrinkling, or cracking, no loss of adhesion, and the specimen shall show no sign of rust creepage beyond 1/8-inch on either side of scratch mark.
 - D. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
 - E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of

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drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double wall construction, Type 304 stainless steel and have a minimum of 50 mm (2 inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of type 304 stainless steel with copper downspouts factory piped to main condensate pan. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
 2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
 3. Installation, including frame, shall be designed and sealed to prevent blow-by.
- F. Plenum Fans - Single and/or Multiple Fans in an Array
1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
 2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC. The fan wheel shall meet or exceed guidelines in AMCA 801-92 for dynamic balancing requirements. The complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
 3. The plenum fans shall be driven by variable speed drives **FURNISHED BY THE TEMPERATURE CONTROLS CONTRACTOR.**
 4. Multiple fans shall be installed in a pre-engineered structural frame. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
 5. Fan Accessories
 - a. Fan Isolation: **Provide a manual blank off plate** to isolate the fan not in operation due to failure.
 6. Fan Motor, Drive and Mounting Assembly: Fan Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR

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HVAC AND STEAM GENERATION, for additional motor and drive specifications.

- G. **Mixing Boxes:** Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 cfm per square foot) at 250 Pa (1 inch water gage) and 2.8 cubic meters/min/square meter (9 cfm per square foot) at 995 Pa (4 inches water gage) Electronic damper operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. **Filter Section:** Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
1. **Filters including one complete set for temporary use at site** shall be provided independent of the RTU. The RTU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The RTU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for RTU testing.
 2. Factory-fabricated filter section shall be of the same construction and finish as the RTU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.
- I. **ROOF CURB:** Furnish with factory fabricated roof mounting curb. Curb shall be minimum 18 gauge galvanized steel construction designed to set under the complete unit. Curb shall be tall enough so that the bottom of the fresh air intake opening is a minimum of 36" above the roof surface and the top of the curb is a minimum of 8" above the roof surface. Curb shall be field insulated and come complete with 2 x 2 treated lumber nailer on the top rail, and duct support rails matching the outlet size of the supply and return air openings. Roof curb shall be furnished with a 1/2" thick x 1-1/2" wide EPDM foam gasket with self adhesive on one side, which shall be installed on the complete perimeter of the curb and on the duct support rails.
- J. **Coils:** Coils shall be as specified in Section 23 82 16 AIR COILS and shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections.
1. Water Coils, Including Glycol-Water heating and cooling coils.
- K. **Discharge Section:** Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- L. **Electrical and Lighting:** Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run

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- in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
2. Install compatible 100 watt bulb in each light fixture.
 3. Provide a convenience duplex weatherproof receptacle next to the light switch.
 4. Disconnect switch and power wiring: as specified in Division 26, ELECTRICAL.
- M. Ultraviolet Light Germicidal Irradiation (UVGI) System:
1. The UVGI surface irradiation system shall consist of heavy duty, tested light fixtures that emit short wave UVC light (200 nm - 270 nm)
 2. Constructed and tested for HVAC environments: UL listed at 55°F to 135°F with airflow velocities up to 1000 FPM. Independently tested to verify output and performance. UVGI system shall have UL Approval per Category Code ABQK UL Standards: UL153, UL1598 & UL1995.
 3. Assembly shall consist of double ended UVC florescent lamp and housing, power source and sockets shall be UL Drip proof construction.
 4. The enclosure shall be made of drip-proof construction from galvanized steel. The ballast shall be a self-contained electronic type. The enclosure shall include safety mechanical interlocks which do not allow the UV assembly to light unless installed on its track. The multiple UV assemblies shall connect via interlock.
 5. UVC Lamp shall be a standard output hot cathode, low pressure T8, double ended UVC lamp. Lamps shall be constructed with a thick wall glass of soda barium UV transparent glass with a base of metal. Lamps shall have 5.5 milligrams or less of mercury.
 6. Lamps shall produce adequate UV output and operate in environments of temperatures between 55°F to 135°F. Lamps shall produce a minimum of 80% of initial UV output at end of life (9000 hours minimum).
 7. Power source shall be 120 VAC 60hz. Power connections shall be via a provided j-box or line cord from one end of the UV fixture. UV fixtures shall electrically connect via interlocks.
 8. Installation shall be such that the cumulative sum length of UV fixtures end-to-end shall equal the coil width +/- three (3) inches. Modular coil system shall be installed and wired so that the Semi Custom Units Outdoor Air Handling Units entire surface of the coil and drain pan is bathed by UVC. System shall be installed using "tracks" to allow UV fixture to slide into place, for ease of access during installation and annual maintenance. System shall be installed 8"-20" (14" ideal) from coil surface. System shall be installed utilizing one row of lamps for every 48" of coil height. System shall incorporate safety "cut-off" switches on access doors.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof top unit in conformance with ARI 435.
- B. Assemble roof top unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035A. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air-handling units clean prior to operation.
- C. NOT USED
- D. Leakage and test requirements for roof top units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the

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design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

- E. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Seal and/or fill all openings between the casing and RTU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

Heating and cooling coils for air handling unit and duct applications.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Section 23 31 00, HVAC DUCTS AND CASINGS
- C. Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS, or Section 23 36 00, AIR TERMINAL UNITS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating Coils
- C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper Tube
- D. National Fire Protection Association (NFPA):
70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000 Volts Maximum)
- F. Underwriters Laboratories, Inc. (UL):
1996-09.....Electric Duct Heaters.

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and AHRI 410.
- B. NOT USED
- C. NOT USED
- D. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.

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- E. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.
- F. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- G. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- H. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- I. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

- J. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
- K. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- L. Cooling Coil Condensate Drain Pan: Section 23 74 13, OUTDOOR CENTRAL-STATION AIR-HANDLING UNITS.

2.2 NOT USED

2.3 WATER COILS, INCLUDING GLYCOL-WATER

- A. Use the same coil material as listed in Paragraphs 2.1.
- B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
 - 1. Cooling, all types.
 - 2. Heating or preheat.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

- A. The Owner will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

- A. Components provided under this section of the specification will be tested as part of a larger system.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

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SECTION 28 00 00
COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including all General and Supplementary Conditions shall apply to the Work specified herein and shall be considered as forming an integral part of this Work. These documents are referred to as the Project General Conditions in the remainder of these Specifications.

- B. The Owner maintains information technology (IT) standard requirements for which certain components specified within this and related Sections must comply. Where compliance with these requirements is necessary, it is noted and the related standards are referred to as Owner IT Requirements. Coordinate with Owner to ensure that all proposed and installed equipment complies with these standards.

1.2 RELATED WORK NOT IN THIS SECTION

- A. The following Work is directly related to this Section, and together with the requirements of this Section specify the security systems for this project. Where these Specification Sections are referenced herein, they are referred to as Security Subsystem Specifications.
 - 1. Section 28 05 13 - Conductors and Cables for Electronic Safety & Security
 - 2. Section 28 13 00 - Access Control & Alarm Monitoring System
 - 3. Section 28 16 00 - Intrusion Detection System
 - 4. Section 28 23 00 - Video Surveillance System

- B. The requirements specified herein are intended to apply to each of the Security Subsystem Specifications. In some cases, provisions specified herein may conflict with those specified in the Security Subsystem Specifications. The intent of the Security Subsystem Specifications is to augment those requirements specified herein and to provide specific direction applicable to Work specified in those Sections. Where conflicts exist, the Security Subsystem Specifications shall govern.

- C. The Work indicated below is not included in this section or its subsections, but is related to this project.
 - 1. Division 08 - Door Hardware
 - 2. Division 26 - Electrical
 - 3. Vehicular gates
 - 4. Fire alarm systems
 - 5. Elevators

1.3 DEFINITIONS

- A. Local Authority Having Jurisdiction: The Local Authority Having Jurisdiction (LAHJ) is the local governmental entity responsible for adopting and enforcing building construction standards at the location Work is being performed.
- B. Project General Conditions: The Project General Conditions are to include all relevant contractual requirements for the Project to include Owner-provided and established contractual provisions.
- C. Security Subsystem Specifications: The Security Subsystem Specifications consist of those specifications that apply to security subsystems for which these General Security Requirements apply.

1.4 REFERENCES

- A. American National Standards Institute (ANSI)
- B. Electronic Industry Association (EIA)
- C. National Electric Code (NEC)
- D. Telecommunications Industry Association (TIA)
- E. National Electrical Manufacturer's Association (NEMA)
- F. Underwriters Laboratories (UL)
- G. National Fire Protection Association (NFPA)
- H. Federal Communications Commission (FCC)
- I. European Electromagnetic Compatibility Directive (EEC)
- J. Institute of Electrical and Electronics Engineers (IEEE)
- K. Occupational and Safety Health Administration (OSHA)
- L. National Institute of Law Enforcement and Criminal Justice (NILECJ)

1.5 APPLICABLE CODES & STANDARDS

- A. Contractor shall ensure that all Work provided under this section shall meet the minimum requirements of all applicable codes and standards, as determined by the Local Authority Having Jurisdiction (LAHJ).
- B. Where the requirements of this section exceed the minimum requirements of the LAHJ, this section shall govern. Where codes conflict with the Contract Documents, codes shall govern. Where any applicable codes and standards conflict between themselves, the more stringent shall apply.
- C. Nothing in this section shall relieve Contractor from the responsibility for compliance with all applicable codes, standards or specifications which are generally recognized to be applicable to the Work specified herein.
- D. Contractor shall make application for and obtain any and all permits required by federal, state, county, city or other Local Authority Having Jurisdiction over the work. In the event that inspections are required, it shall be the responsibility of Contractor to schedule and ensure the completion of said inspections and to ensure that all necessary certificates are issued, obtained, and delivered to the Owner.

1.6 SUMMARY OF WORK

- A. Work shall consist of providing and installing prescribed systems and equipment, in accordance with the Owner's directives and needs. Contractor shall install and configure systems to provide the exact function described herein, when specified, and will be held to the operational criteria. Contractor shall be responsible for providing and installing a complete and fully operational system, with the intended features and capabilities, whether or not all required parts, components, systems, material and accessories are explicitly indicated in the Construction Documents. Contractor shall provide all required parts, components, systems, materials and accessories needed for a complete and working system, without additional cost to Owner.
- B. Scope of work
1. The work includes but not limited to providing all materials, transportation, equipment, and performing all works required to complete the security system as indicated on the drawings and specified herein. Provide equipment, whether specified or not to provide a complete and operational system.
 - a. Hardware and software for a FIPS 201 compliant Physical Access Control System (PACS). Hardware and software for a Video Surveillance System suitable for use on the VA internal network. Intercom master and substations for local use within the Emergency Room Addition.
 - b. Provide all computer, network, storage, and other IT hardware as necessary for complete and operational system as specified herein.
 - c. Provide and install all low voltage communications, alarm and power cabling necessary for a complete and operational system.
 - d. INTER-SYSTEM INTERFACES
 - 1) Provide and install all components, cabling and connectors as required to connect the VSS into the VA network.
 - e. OWNER-PROVIDED EQUIPMENT
 - 1) Video Surveillance camera specific to the Emergency Department IT Room.
 - 2) Card reader and Access Control panel specific to the Emergency Department IT Room.
- C. Work provided by other trades includes the following:
1. Mechanical and electrified door hardware, including electric strikes, electrified mortise, and electrified exit hardware. Making wire connections from electrified hardware to the isolation relay.
 2. Vehicular gates and operators provided under separate section.
 3. VA network equipment provided under separate section.

4. All 120VAC power and an empty conduit system as required will be provided by the project electrical contractor.
5. Certain mechanical, non-electrified, door hardware components are specified in a separate Section. Refer to A-series drawings for details.
6. Fire alarm relay will be provided by under a separate Section. Interface to relay provided by others as required to satisfy all code requirements.

1.7 SUBMITTALS

- A. Provide prefabrication submittals to the Architect in electronic .pdf format within 30 days of award of contract, or as required by the Architect. Submittals shall comply with all requirements as defined in the Project General Conditions.
- B. The intent of the prefabrication submittals shall be the following:
 1. To fully demonstrate to Architect that Contractor understands the project requirements and that the systems as installed will be fully in compliance with the requirements of the Construction Documents.
 2. Equip Contractor's field personnel with sufficient information to completely install, program, commission, and test the systems in accordance with the Construction Documents.
- C. In support of the above intentions, prefabrication submittals shall completely demonstrate the Contractor's understanding and interpretation of the systems, equipment, devices and components being installed. Prefabrication submittals shall consist of shop drawings and product data as defined herein. Submittals shall clearly show materials, dimensions, operational features, durability, technical limitations and requirements, and all other information required for a complete and thorough review.
- D. Acceptance of prefabrication submittals by the Architect shall not relieve Contractor from any responsibility to provide Work as defined in the Contract Documents. No portion of the Work shall commence until Architect has approved the prefabrication submittals in writing.
- E. All prefabrication submittals shall be submitted by Contractor in their complete form. Partial submittals shall not be considered unless authorized in writing by the Architect.
- F. Shop drawings
 1. Shop drawings shall be computer generated in AutoCAD® version 2004 or later or Revit® 2014 or later and shall be precisely scaled. Free-hand sketches or reproductions of Contract Documents shall not be acceptable.
 2. Coordinate with Architect to obtain architectural backgrounds in electronic format for use in the shop drawings.
 3. Shop drawings shall consist, at a minimum, of the following:

- a. Floor plan drawings indicating the location of all security devices as well as all wire runs and designations.
 - b. System point-to-point diagram indicating the inter-relationship of all security system peripheral devices, control panels, software / monitoring workstations, and other components as necessary for a complete and operational system.
 - c. Typical wiring diagrams for each system peripheral device.
 - d. Specific wiring diagrams for each system control panel, power supply, video recorder or other device or equipment that controls or communicates with multiple peripheral devices.
4. All information conveyed in the general and keyed notes shown on the Construction Document Drawings shall be represented on the submittal drawings.
 5. Drawings shall be provided in sufficiently large scale to facilitate review without a magnifying glass or other instruments. Text shall be no smaller than 3/32".
 6. Floor plan backgrounds shall be grayscaled so that security devices to be provided clearly stand out.
 7. Text shall be a consistent size throughout the drawing package.
 8. Provide a legend and drawing index.
- G. Product data
1. All product data for the Project shall be tabulated into a comprehensive bill of materials to be provided for the Project, including quantities, manufacturer names, model numbers, description and any applicable options. The product data submittal shall be of sufficient detail that the Architect may readily identify the specific models of equipment and materials proposed, as well as all included options.
 2. Provide all product data in electronic .pdf format. Using a PDF editor, clearly mark all options to be provided with submitted products.
 3. Product data shall consist of manufacturer's published product data sheets for each piece of equipment provided by Contractor for the Project.
 4. Architect shall have the right to request additional information as required for a proper review of the submittal information.
- H. Submittal information, including drawings and other required information shall be the property of the Owner.
- I. It shall be Contractor's responsibility to field-verify all existing conditions prior to delivery of submittal package for review.

- J. In the event that more than two (2) submittal reviews are required due to the submittals being deemed non-compliant with the requirements contained herein, Contractor shall reimburse Owner for all subsequent submittal review fees by way of a deduct change order.
- K. Contractor shall maintain up-to-date record drawings on site for inspection by the Architect. Each change to the original approved submittal data and deviation from the Contract Documents shall be indicated on the record drawings. Contractor shall ensure that the record drawings are protected against soiling, tears, or other damage or defacement. At the conclusion of the Project Contractor shall incorporate all changes on the record drawings into electronic format and shall submit the completed set as as-built documentation as defined in the section titled "Record documentation" herein.

1.8 QUALITY ASSURANCE

- A. Contractor shall have a minimum of five (5) years' experience in the design, installation, and commissioning of projects of a similar nature. Contractor shall provide evidence of completion of at least two (2) projects of a similar size to that specified herein that have been in operation a minimum of one year.
- B. The Contractor shall maintain a fully staffed local office within a fifty (50) mile radius of the Project location. The office shall offer twenty-four (24) hour emergency service with a maximum response time of four (4) hours. The Contractor shall have an in-depth understanding of all local codes and requirements for the area that the Project is located in.
- C. Contractor shall be an authorized dealer of each of the major access control and video product lines specified in the associated specification sections. Contractor shall provide written proof of dealership status along with bid.
- D. Contractor personnel assigned to this project shall have factory training on all of the major subsystem components for this project. These shall include, but not be limited to, the access control and alarm monitoring system, video management software, and other major components included in the scope of this project. Submit copies of the training certificates for these employees with bid response.
- E. Contractor shall submit reference information for a minimum of three (3) existing clients, including the following:
 - 1. Project description, including dollar value
 - 2. Client contact name, telephone number, and email address

1.9 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver, store and handle products in accordance with manufacturer's recommendations, so as to minimize the opportunity for damage, deterioration, or loss.
- B. The Owner assumes no liability or responsibility for loss by theft, vandalism, burglary of material or equipment stored on site.

- C. Deliver all equipment and material to the site in the manufacturer's original sealed packaging. Packaging is to provide factory identification of items contained within the packaging, and protection until the items or materials are installed. Inspect all equipment and material upon delivery to ensure that they are free from damage and in accordance with the Contract Documents.
- D. Upon arrival, contractor should observe products for unacceptable conditions and/or damage. Acceptance of the products constitutes the contractor's acknowledgment that products or materials are satisfactory for use.
- E. Store products in their original packaging until installation. Protect from soilage, moisture, all weather related conditions, corrosion, breakage or other damaging elements. Store in conditions that will insure all required manufacturer's environmental criteria are maintained until use of material or products.

1.10 WARRANTY

- A. Contractor shall warrant that all Work furnished under this Contract will be of good quality, free from faults and defects, and in conformance with the Contract Documents.
- B. In addition to all guarantees specified in the Project General Conditions, furnish the following warranty:
 - 1. Period: The Contractor shall guarantee all labor and workmanship to be free from defects for a period of one (1) year from the date of Final Acceptance. Contractor shall support the manufacturer's published warranty period for all equipment. Should failure occur within the first year to the system, the Contractor shall provide all labor and materials necessary to restore the system to the condition required for the final test and acceptance for this Contract, at no cost to the Owner. The term "defective" is defined to include:
 - a. Abnormal deterioration.
 - b. Failure of the system to meet performance requirements.
 - 2. Tie-ins: During the Warranty period, additional components may be connected to the installed systems. New devices will be connected in the same manner as shown in the Contract Documents for this Contract and the existence of the new connections shall not void this guarantee. Where software is part of the system, new information shall be entered in the database to extend operation of the system.
- C. Contractor shall provide 24-hour response during the warranty period at no additional cost to the Owner. After-hours service shall be available within the four (4) hour window whether or not the Owner elects to purchase a service contract from the Contractor.
- D. Contractor's guarantee shall include all costs related to troubleshooting, repair and replacement of defective Work, including costs of labor, transportation, materials, equipment and other costs as necessary to restore the system to a complete and operational state.

- E. Contractor shall provide local service by factory trained personnel from an authorized dealer of the equipment manufacturer. Contractor shall provide written proof from the equipment manufacturer that said Contractor is duly authorized to sell, service and maintain the specified products.
- F. Contractor shall correct any software or firmware defects identified during the Warranty period without additional cost to the Owner.
- G. Contractor shall, at the option of the Owner, provide software and firmware upgrades that are released by the manufacturers of security subsystem components during the warranty period. If the Owner elects to upgrade the systems during the warranty period, Contractor shall install the upgrades during or after business hours at the option of the Owner at no additional cost.
- H. This warranty shall be in addition to and not a limitation of other rights the Owner may have against Contractor under the Contract Documents.
- I. Contractor shall perform preventative maintenance during the warranty period. Submit a list of items to be included in the preventative maintenance program. The list shall include maintenance to each item, the frequency of such maintenance, and the amount of time to be spent on each item for maintenance. Preventative maintenance shall include, but not be limited to, the following.
 - 1. Annual preventive maintenance: Test and adjust all system field devices
 - 2. Semi-annual preventive maintenance
 - a. Inspect, test, clean, and adjust power supplies. Replace batteries as necessary.
 - b. Inspect and clean all IFCs.
 - c. Inspect and clean network switch.
 - d. Inspect, test, and clean power supplies. Replace batteries as necessary.
 - e. Inspect, clean and vacuum all security furniture and equipment racks.
 - f. Visually observe all camera and monitor displays and adjust as needed for optimal performance.
 - 3. Quarterly Preventive Maintenance
 - a. Inspect and clean the ACAMS file server, printers, and system workstations. Perform hardware, firmware, software, and disk drive maintenance as required to ensure optimum performance.
 - b. Run ACAMS system diagnostics and perform file maintenance to ensure optimal performance.
 - c. Inspect and clean all cameras.

PART 2 PRODUCTS

2.1 MATERIALS, EQUIPMENT AND DEVICES

- A. Provide products of types, materials, sizes, capacities and electrical characteristics as indicated. Products shall meet the following requirements:
 - 1. Design and construction shall be as recommended by manufacturer and as required for installation.
 - 2. Provide manufacture's standard product as indicated by published product information.
- B. Where special power treatment is required, such as filtering or spike elimination that may be required for proper operation of the system, Contractor shall provide as part of the system.
- C. All products shall meet the following requirements:
 - 1. All like equipment, components and devices shall be by one manufacturer.
 - 2. All systems shall be by same manufacturer where possible.
 - 3. Where different manufacturers must be provided, all products shall be totally compatible.
 - 4. Where specific model numbers are provided for a particular manufacturer, information is provided to indicate the level of quality to be met by other approved manufacturers.
 - 5. Systems provided are to be of factory designed, independently tested, published components; coordinated, designed and interfaced to perform as one unitized system.
 - a. Include all required wire, cable, fittings and miscellaneous accessories.
 - b. Unless specifically noted, components and system logic shall be provided through microprocessors and pre-designed cards.
 - c. Provide low voltage components and devices where possible.
 - d. Design system(s) for continuous 24-hour operation.

2.2 FABRICATION

- A. Electronic equipment and components:
 - 1. To the greatest extent possible, provide standard equipment and components, designed to operate as complete coordinated systems capable of interfacing with all related systems required for the work.
 - 2. Where custom fabricated and integrated systems are required or indicated, provide compatible components and complete system to attain performance and operational capabilities intended.

PART 3 EXECUTION

3.1 EXAMINATION & SITE PREPARATION

- A. Prior to bidding, examine the project for nature, scope and intent of all work to be performed and notify Architect in writing of any conditions determined to be detrimental to proper completion of the Work.
- B. Submission of a bid / proposal will constitute that examination has been made, and any difficulties foreseen, identified and noted. Any claims for labor, work, materials or equipment for difficulties encountered which should have been foreseen shall not be recognized; and all Work will be provided as specified by Contractor at no additional cost to Owner.
- C. Do not proceed with Work until all unsatisfactory conditions have been corrected.
- D. Prior to installation of systems components and devices, verify that all required preparations have properly occurred and that substrates are acceptable for installation.
 - 1. Verify all rough-ins and field dimensions.
 - 2. Report any discrepancies, unsatisfactory conditions and prevailing conditions that will adversely affect satisfactory execution of work for systems included under this specification section.
 - a. Do not proceed with work until unsatisfactory conditions have been corrected.
 - b. Architect reserves the right to review proposed methods of direction, reject proposed methods and have the installation done in a satisfactory method at the Contractor's cost.
 - c. Installation constitutes acceptance of responsibility for performance.

3.2 INSTALLATION

- A. All installations and work shall be performed in strict adherence with the Owner's safety and workplace environment policies and procedures. It shall be the Contractor's responsibility to research and learn all applicable policies and procedures.
- B. Install all system components in accordance with manufacturer's written instructions, in compliance with all applicable codes and standards and in accordance with recognized industry practices.
- C. Ensure that all equipment is properly installed to avoid mechanical stresses, twisting, or misalignment of equipment that may be exerted by clamps, supports and cabling.
- D. Thoroughly clean all areas and spaces where work is performed or used as access to work. Completely remove all paints, mortars, oils or other residues and otherwise restore all surfaces to their original condition.
- E. Grounding
 - 1. Provide equipment grounding connections for all systems as indicated herein and in the Contract Documents. Ensure and demonstrate that resistance to solid earth for signals is less than or equal to three (3) ohms.

2. In no event shall the AC neutral conductor, either in a power panel or in receptacle outlets be used for a reference ground.
 3. Ground all equipment in accordance with the manufacturers' requirements. Contractor shall be responsible for diagnosis and correction of all problems related to improper grounding, including that which causes damage to equipment.
- F. All equipment shall be installed square and plumb. Ensure that all equipment is clean and free of paint and other foreign materials.
- G. All installation practices shall adhere to all applicable regulations, codes, ordinances, and standards as required by the LAHJ.
- H. Clearly identify points of connection for wiring from building power system to work of this section, and requirements for connection to materials and equipment supplied under other Sections of Work.
- I. Provide all transformers, relays and other accessories as required for a complete and operational system as defined herein. Furnish and install all fastenings, plates and other incidental items required for complete and operational installation.
- J. Labeling: All cables shall be permanently labeled at their point of termination with mechanically produced labels. Label text shall match that indicated on the record drawings.
- K. Contractor shall ensure that all equipment installations and mounting are in strict accordance with requirements for applicable seismic classification.
- L. Prior to installation, ensure that each installation area meets the following conditions:
1. All wet work is completed.
 2. Area is dust free.
 3. All work is completed in regard to painting.
- M. Anchor components securely in place, plumb, level, and accurately aligned. Provide separators and isolators to prevent corrosion and electrolytic deterioration.
- N. Protect installed equipment from damage and soilage.
- O. Touch up minor scratches and abrasions with manufacturer's touch-up paint as necessary.
- P. Double-sided foam tape shall not be used to secure any terminal boxes, relay bases or circuit boards, etc.
- Q. All device mounting shall be of a permanent nature.
- R. During installation, care shall be exercised at all times to protect Owner property.
1. Ladders shall not be placed against wallpapered or finished surfaces, equipment or furnishings.
 2. Desks or countertops shall not be used in lieu of ladders.

3.3 COORDINATION

- A. Coordinate all Work to be performed with other trades as necessary for smooth and expedient completion. Ensure critical path to completion where Work specified herein is dependent upon completion of Work by other trades or by Owner. Coordinate with other trades to avoid conflicts where Work in a certain area requires exclusive use of the area for the duration of the Work.
- B. Coordinate arrangement and quantity of security-related assemblies with ceiling space configuration and with other components occupying ceiling space, including structural members, ductwork, electrical raceways, lighting fixtures and other items.
- C. Furnish any inserts required for building into concrete, masonry, and other work, to support and attach work of this section. Furnish in ample time to comply with schedule of work into which inserts are built.

3.4 SYSTEM STARTUP

- A. Subsequent to installation, clean each system component of dirt, dust, oils and other residues incurred from project activities and prepare the system for activation by following each manufacturer's recommended procedures for adjustment, alignment and synchronization.
- B. Program the system in accordance with the Owner's instructions and with the requirements of this Section.
- C. Contractor shall provide on-site training by factory-trained personnel in the operation, setup and administration of all systems and major components installed. Owner reserves the right to request factory personnel provide training on the systems if initial training is deemed by the Owner to unsatisfactory.
- D. Provide a detailed training schedule to the Owner no later than 14 days prior to system completion or the date of Owner's beneficial use of system, whichever comes sooner.
- E. Operator Training: Instruct operating staff in proper operation, including hands-on training. Operator training shall meet the following requirements:
 - 1. Minimum of eight (8) man-hours covering the operations for each system installed.
 - 2. Training sessions shall be provided to supervisors, staff utilizing systems and equipment provided under this section, maintenance personnel and any other personnel designated by the Owner. Contractor should prepare to provide operator training for up to ten (10) personnel.
 - 3. Contractor shall be prepared to provide training sessions on all work shifts, including day, evening and night shifts.
- F. Administrator Training: Instruct Owner-designated security system administrators for each system installed. Administrator training shall meet the following requirements:
 - 1. Minimum of eight (8) man-hours of training covering system administration tasks.
 - 2. Training to cover all administrative and management functions, features and controls for each system.

- G. Review in detail all information in the Operations and Maintenance Manuals for each system provided.
- H. Prior to administering the above training, the Contractor shall prepare an outline of the training, identifying the goals and expectations of the course and detailing what students are expected to learn.
- I. Contractor shall provide follow-up training on all of the above subjects at the request of the Owner.
- J. At the option of the Owner, training courses shall be videotaped for subsequent training use by the Owner.

3.5 SYSTEM TESTS AND VERIFICATIONS

- A. Contractor shall coordinate with Architect for final tests and inspections in the presence of the Owner and other representatives as the Architect deems appropriate.
- B. Contractor shall ensure that the system is on and fully operational prior to the start of the test. Contractor shall provide a minimum of two employees to conduct the test, one of whom shall operate software and other head-end equipment, while the other accompanies the Architect.
- C. Architect shall test the systems for compliance and issue a final report. Once all items on the report deemed non-operational or non-compliant with the Specification have been corrected and verified by the Architect the systems shall be deemed acceptable.
- D. Provide supervision of final testing of each system by manufacturer-trained personnel. Owner reserves the right to request manufacturer personnel on site in the event of system testing or commissioning problems.
- E. Each system must test free from interference, opens, grounds, and short circuits.
- F. Following completion of the Final Test, the system shall undergo a thirty (30) day Operational Demonstration Test (ODT) or Burn-In period. This operational demonstration period shall start when all specified systems and equipment have been installed and "Substantial Completion" is reached, with no more than a moderate number of punch list items remaining. During this period, the system shall be operated under a normal facility traffic load for no less than 30 days. If any item or system fails during the ODT, the 30-day burn-in period shall be suspended for that item until repaired or replaced. Once repaired or replaced, the burn-in period shall recommence. Final system acceptance of the entire project shall be withheld until after successful completion of this operational demonstration period for all systems and components.

3.6 RECORD DOCUMENTATION

- A. Subsequent to completion, the Contractor shall submit record documentation for the Project. Record documentation shall consist of operation & maintenance manuals and as-built drawings. All record documentation shall be submitted in digital format, and at the Owner's option, in hard copy format. Submit record documentation in the following formats:

1. Electronic PDF - Individual PDFs shall be combined into a single or limited number of files.
 2. Electronic editable: All documentation, including drawings, prepared by Contractor shall be submitted in their native, editable format.
 3. Hard copy: At the Owner's option, Contractor shall provide three (3) hard copies of all record documentation, with operations & maintenance manuals submitted in binders and record drawings submitted in full-size bound format.
- B. At the Owner's option, Contractor shall provide record documentation in electronic format on portable digital media, such as Blu-Ray disc, thumb drive, etc. to Owner.
- C. Submit maintenance, service, and warranty information including service call request procedures, contact information for Contractor's service department, and other relevant information.
- D. Provide in accordance with the Project General Conditions or as specified in this Section.
1. Provide in accordance with the stricter requirements between the Sections.
 2. Where not addressed in other Sections provide per this specification Section.
- E. Operations & maintenance manuals shall meet the following requirements:
1. Submit manufacturer's operation and maintenance manuals for each piece of equipment provided for the project. Where the manufacturer does not publish an operations and maintenance manual for a given piece of equipment, include the installation instructions for that piece of equipment. Manufacturer's brochures, sales sheets, product data "cut" sheets, etc. shall be unacceptable for inclusion in the operations & maintenance manual.
 2. Organize operations & maintenance manuals into sections correlating to the Security Subsystem Specification sections indicated herein. Each section shall be prefaced with a table of contents indicating equipment included. Table of contents shall be in the same order as the sheets are organized.
 3. Combine individual PDFs into a single file. Where the combined file becomes impractically large, submit by section or in smaller increments as necessary. Under no circumstances shall individual PDFs for each piece of equipment be acceptable.
- F. As-built drawings shall meet the following requirements:
1. As-built drawings shall consist of all information indicated under the section herein entitled "Shop drawings", but updated to include the actual conditions encountered during installation.
 2. As-built drawings shall indicate all cable pathways, termination box location and other information related to above-ceiling or concealed equipment locations.

3. Contractor shall provide drawings showing all changes occurring related to documents provided on the project directly related to this section.
4. Contractor shall provide scaled drawings of the same formatted size as those originally issued as contract drawings.
5. Changes shall be indicated with referenced graphics that are properly noted.
 - a. Clouding shall be bold, but without interfering with or obscuring documentation information.
 - b. Notes shall be alphabetically or numerically referenced.
 - c. Notations shall not interfere with other information on the documents.
6. Drawings shall be completed in a digital format using AutoCAD® or Revit® software. Version of files provided to be determined by the Architect at the time that submittal of the information is required.

3.7 ACCEPTANCE

- A. System Warranty shall not start until Acceptance. Acceptance shall be withheld until the following activities have been successfully completed:
 1. Acceptance of all submittals.
 2. Delivery of final documentation.
 3. Successful final test and inspection.
 4. Successful operational demonstration test.
 5. Successful training and demonstration, including operation of systems using the manuals.

END OF SECTION 28 00 10

SECTION 28 05 13
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including all General and Supplementary Conditions and Division 1 Specification sections shall apply to this section and shall be considered as forming an integral part of this Work. These documents are referred to as the Project General Conditions in the remainder of these Specifications.
- B. The General Security Requirements Specification Section shall apply to Work specified in this Section. Where similar requirements headings are listed herein, they are to augment the requirements indicated within the General Security Requirements Section. Nothing herein shall be construed as relieving Contractor from the requirements identified in the General Security Requirements Specification Section.

1.2 DEFINITIONS

- A. AWG: American wire gauge
- B. EMI: Electromagnetic interference
- C. IDC: Insulation displacement connector
- D. Low Voltage: As defined in National Fire Protection Association (NFPA) 70 for circuits and equipment operating at less than DC 50V or for remote-control and signaling power limited circuits.
- E. NEC: NFPA 70, the National Electrical Code
- F. NFPA: The National Fire Protection Association
- G. Open Cabling: Passing telecommunications cabling through open space
- H. SLC: Signaling Line Circuits
- I. STP: Shielded twisted pair
- J. TIA/EIA: Telecommunication Industry Association/ Electronic Industries Association
- K. UTP: Unshielded twisted pair

1.3 REFERENCES

- A. American National Standards Institute (ANSI)
- B. National Electrical Code (NEC)
- C. International Electrical Code (IEC)
- D. Telecommunications Industry Association (TIA)
- E. National Electrical Manufacturer's Association (NEMA)
- F. Underwriters Laboratories (UL)
- G. National Fire Protection Association (NFPA)

1.4 APPLICABLE CODES AND STANDARDS

- A. Work specified herein shall comply with specific provisions of codes and standards adopted by the LAHJ as applies to cable and wire installation.

1.5 SUMMARY OF WORK

- A. Work specified in this section includes installation and termination of copper and fiber optic cabling, patch panels, jacks, cabinets, and other equipment as shown on the Drawings.
- B. Fully test and certify all cabling indicated on the Drawings after termination. Provide test results to Architect prior to system commissioning / final testing.
- C. Provide all copper and fiber optic patch cables of the same performance specifications as the associated cable in a 1:1 ratio to number of cables specified in the drawings. Examine all related drawings and coordinate with Owner to ensure the correct length of patch cables.
- D. Provide security equipment cabinets as indicated in the Drawings. Coordinate with electrical contractor for installation of such.

PART 2 PRODUCTS

2.1 GENERAL

- A. It shall be Contractor's responsibility to thoroughly review Drawings, Specifications, and all other information related to the project, and to provide cabling as required for the application considering current draw of the attached device, cable length, relevant codes, and all other requirements. Where specific materials are called out herein and on the Drawings, they are to establish minimum requirements. It is Contractor's responsibility to evaluate each cable run and to provide cabling as required for a complete, operational, efficient, and code-compliant finished product.
 - 1. Size wire/cable based upon the capacity demanded by each device installed, and factors that impact power levels delivered to the various system components. Where the size required by the attached load is different than the stated minimums for each type below, provide the larger size.
- B. Provide wire and cable required to power and / or communicate with devices specified in related security system specification sections per the manufacturers' recommendations of the devices specified in those sections.
- C. Unless otherwise noted, all materials and equipment shall be new, of the type, capacity, and quality specified and free from defects. Material shall bear the label of, or be listed by the appropriate listing agency such as UL, CE, etc. unless of a type for which label or listing service is not provided.
- D. All wire and cable shall meet all national, state and local code requirements for its application, and shall meet or exceed manufacturers' recommendations for the components connected.
- E. All conductors for cables intended to carry electrical signals or power shall be pure copper. Aluminum, steel, copper-covered steel or any alloys shall be unacceptable as cable conductors.
- F. Where multiple items of a similar kind are provided, all shall be identical and of the same manufacturer.
- G. Provide factory-fabricated wire of the size, rating, material and type as indicated for each service. Where not indicated, provide proper selection as required to comply with installation requirements and with local electrical codes.
- H. Where multiple wires are provided in a single jacket, ink-stamp the jacket with identification information at no more than every 12 inches.
- I. Each wire/cable shall be individually home run from the device to connection points as shown on Contract Documents.
- J. Wiring installed in outdoor, underground locations, including those installed in conduit, shall be direct-burial grade in addition to the requirements for each cable type identified herein and as shown on the Drawings.

- K. Cable installed in plenum air returns outside of conduit or a completely enclosed cable tray shall be rated for the application.
- L. All wire and cable shall meet individual system or subsystem manufacturer specifications.
- M. All insulated wire and cable shall conform to the minimum requirements of Insulated Cable Engineers Association (ICEA) Standards.
- N. All cable carrying data or analog voice transmissions shall be shielded. All other cable shall be shielded where necessary for interference-free signals.
- O. Insulation shall be rated for a minimum of 300 V.
- P. Grounding conductors, where insulated, shall be colored solid green or identified with green color as required by the National Electric Code (NEC).
- Q. Shielded cables shall incorporate an aluminum wrapper shield beneath outer jack components as required. Individually shielded pairs inside an overall outer jacket shall incorporate separate wrapper shields.
- R. Refer to the Drawings for a description of the required types of cables / sets of cables for each type of device.

2.2 SECURITY WIRING AND CABLE TYPES

- A. Low voltage power cable
 - 1. Minimum conductor size shall be 18 AWG. Conductors shall be twisted and non-shielded with an outer jacket.
 - 2. The Contractor shall increase conductor sizes accordingly to meet code requirements and circuit current requirements for devices and equipment.
- B. Alarm point monitoring cable
 - 1. Minimum conductor size shall be 22 AWG. Conductors shall be twisted with overall aluminum wrapper shielding and an outer jacket.
 - 2. Each alarm point shall have its own dedicated cable. Multiple alarm points shall not be combined into multi-conductor cables.
- C. Serial communications wire/cable
 - 1. Conductors shall be sized per manufacturer's requirements and / or recommendations for minimum resistance and maximum capacitance per unit length. Conductors shall be individually twisted and shielded in pairs with an outer jacket.
 - 2. Communications format and cable rating shall be provided as indicated in the Contract Documents.
- D. Card reader cable: Card reader cable shall contain six (6) conductors, with a minimum conductor size of 22 AWG. Conductors shall be twisted with overall aluminum wrapper shielding and an

outer jacket. Card reader power shall be carried on red / black insulated conductors while data shall utilize white / green insulated conductors.

E. Analog video cable

1. Analog video shall be transmitted over 75-ohm reference impedance coaxial cable with a solid copper center conductor and 95% copper external braid.
2. Cable length < 750': RG-59/U with a minimum center conductor of 22 AWG solid, bare copper and overall bare copper braided shield.
3. Cable length > 750' and <1500': RG-6/U with a minimum center conductor of 18 AWG solid, bare copper and overall bare copper braided shield.
4. Cable length > 1500' and < 3000': RG-11/U with a minimum center conductor of 14 AWG solid, bare copper and overall bare copper braided shield.

F. Fiber Optic cables

1. Fiber optic cable shall consist of optical multimode "2" (OM3) plenum rated, armored cable, allowing for a minimum of 500 MHz/km overfilled launch (OFL) bandwidth at 850/1300nm as defined in ISO/11801 standard.

2.3 COPPER DATA ASSEMBLIES

- A. All copper network cabling used for high-speed data transfer shall be terminated to copper assemblies, including jacks at the device end and patch panels at the equipment room location. Under no circumstances shall CAT6 network cabling be terminated directly to field-terminated RJ45 8P8C connectors.
- B. All copper assemblies shall be designed and certified for compliance with ANSI/TIA 568-C.2 Category 6 (CAT6) for data communications over UTP.
- C. Outlets & jacks
 1. Jacks shall be modular style.
 2. Where specified for flush-mount wall or ceiling connections, wall plates designed for use with single-gang electrical boxes shall be installed.
 3. Where specified for above-ceiling or inside equipment cabinets, surface-mount housings for modular jacks shall be used.
 4. Acceptable manufacturer: Ortronics Clarity or equal
- D. Field-terminable plug
 1. Provide field-terminable plugs for all permanently network devices such as IP cameras, wireless access points, and

- other devices for which it is impractical to install a standard wall jack.
- 2. Field-terminable plug shall be rated to ANSI/TIA CAT6A standards.
- 3. Acceptable manufacturer: Optical Cable Corporation OCCUFP6A or equal
- E. Patch panel
 - 1. Patch panel shall be a 24-port model designed for installation in an EIA/TIA 19" rack, occupying 2U of space.
 - 2. Cable terminations on patch panel shall be 110-style with support for both T568A and T568B installations.
 - 3. Patch panel shall incorporate rear cable management for support of terminated cables.
 - 4. Acceptable manufacturer: Ortronics OR-PHD66U24 or equal
- F. Copper patch cables
 - 1. Patch cables shall be factory-terminated on both ends and shall be provided in the appropriate length for the application.
 - 2. Patch cables shall meet all relevant standards as required for field-installed data cabling.

2.4 FIBER OPTIC ASSEMBLIES

- A. All fiber optic assemblies shall be terminated with "LC" style connectors.
- B. Mechanical splices and terminations shall be acceptable provided that kits designed specifically for the application are used and Contractor follows all manufacturer instructions regarding equipment to be used and procedures to follow.
- C. Rack-Mount Fiber Patch enclosure
 - 1. Rack-mount fiber patch enclosure shall consist of an overall EIA/TIA rack-mountable 1U enclosure with a sliding fiber tray for installation of fiber termination cassettes or fiber adapter panels.
 - 2. Fiber patch panel shall allow for front or rear entry of cabling
 - 3. Acceptable manufacturer: Orthonics OR-FC01U-P
- D. Wall-mount fiber patch enclosure
 - 1. Wall-mount fiber enclosure shall consist of a hinged-cover steel enclosure with separate doors for fiber terminations and fiber patch connections.
 - 2. Wall-mount fiber enclosure shall allow for installation of a fiber adapter panel as specified herein.
 - 3. Acceptable manufacturer: Ortronics OR-615SMFC-12P
- E. Fiber adapter panel

1. Provide fiber adapter panels for termination of fiber strands inside enclosures. A single fiber adapter panel shall provide for termination of 12 fibers to LC connectors.
 2. Acceptable manufacturer: Ortronics OR-OFP-LCD12LC
- F. Fiber optic patch cables
1. Patch cables shall be factory-terminated on both ends and shall provide in the appropriate length for the application.
 2. Patch cables shall meet all relevant standards as required for field-installed data cabling.

2.5 EQUIPMENT CABINETS / ENCLOSURES

- A. Security equipment enclosure
1. Provide security equipment enclosures for all IFCs, power supplies, and other electronic control equipment. Size enclosures as required to accommodate all equipment.
 2. Acceptable manufacturer: Unity recessed cover enclosure or equal
- B. Wall-mount rack equipment enclosure
1. Wall-mount rack equipment enclosure shall consist of a three-piece design, allowing for front and rear access to installed equipment via hinged swing-out.
 2. Wall-mount rack equipment enclosure shall provide for top and bottom conduit knockouts for connection of electrical conduit into the enclosure.
 3. Provide vertical power strips as required to power all indicated equipment plus 25% expansion.
 4. Provide grounding and bonding equipment for all individual components of the cabinet per manufacturer's instructions.
 5. Acceptable manufacturer: Middle Atlantic Products CWR-18-26PD or approved equal.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Refer to Drawings for installation requirements.

3.2 FIELD TESTING AND INSPECTION

- A. Contractor shall test and certify all data cabling components in accordance with ANSI / TIA standards and prepare a report for submission to architect certifying and warranting all cabling to the relevant performance category of the cabling.
- B. At the Architect's option, various wiring and cables will be randomly selected and tested during final testing / commissioning.

- C. Initial test may be as much as ten (10) percent of wires and cables installed.
- D. Failure of test may require that all wiring and cables be re-tested.
- E. All testing documentation and results shall be turned over with close out documents.

END OF SECTION 28 05 13

SECTION 28 13 00
Physical Access Control System

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including all General and Supplementary Conditions and Division 1 Specification sections shall apply to this section and shall be considered as forming an integral part of this Work. These documents are referred to as the Project General Conditions in the remainder of these Specifications.
- B. The General Security Requirements specification Section shall apply to Work specified in this Section. Where similar requirements headings are listed herein, they are to augment the requirements indicated within the General Security Requirements Section. Nothing herein shall be construed as relieving Contractor from the requirements identified in the General Security Requirements specification Section.

1.2 DEFINITIONS

- A. PACS: Physical Access Control System
- B. API: Application programming interface
- C. DMU: Door management unit
- D. IFC: Intelligent field controller
- E. LED: Light-emitting diode
- F. PIAM: Physical Identity Access Management
- G. PSIM: Physical Security Information Management System
- H. RAM: Random access memory
- I. VSS: Video Surveillance System

1.3 REFERENCES

- A. Underwriters Laboratories (UL) Standard 1076
- B. UL Standard 294

1.4 APPLICABLE CODES AND STANDARDS

- A. Work specified herein shall comply with specific provisions of codes and standards adopted by the LAHJ as applies to electric locking devices and controlled egress.

1.5 SUMMARY OF WORK

- A. Work specified in this Section includes systems used for authentication of credential-holders for physical access through associated portals as well as monitoring of intrusion and other alarm information.
- B. Contractor shall provide an entirely new Physical Access Control System (PACS) to consist of PACS software and hardware specified herein
- C. Provide new server along with all necessary software and software licensing as specified herein.

- D. Provide a fully-compliant PACS solution list on the US Government Approved Products List (APL).
- E. Interface to new electrified door hardware provided by others. Provide all necessary materials, equipment and labor as necessary for a complete and operational interface to the PACS.
- F. Provide electrical enclosures as indicated in the Drawings to house PACS IFC boards, power supplies, etc. to the Owner's electrical contractor for mounting. It shall be Contractor's responsibility to install all electronics inside the enclosure, install all wiring, and make all wiring terminations.
- G. Integrate PACS to intrusion detection panel via hardware interface for communication of alarm information generated by the PACS to a remote monitoring station. Provide all necessary hardware and software as required to fully support FIPS-201-2 functionality at all readers, including certificate authentication and revocation.
- H. Provide three years of software support agreement.
- I. System Requirements
 - 1. Physical Access Controls System shall be independent of existing systems currently in use.
 - a. System server shall be rack mounted and installed in the Emergency Room IT closet.
 - 1) Coordinate with Owner for exact location.
 - b. Provide and install rack mounted KVM slide out keyboard/monitor and mouse
 - 1) Acceptable manufacture: Tripp-Lite B020-U08-19-K or equivalent.
 - c. Provide and install workstations.
 - 1) Emergency Room Security Desk
 - 2) Police Chief office
 - 3) Dispatch office
 - a) User/Admin Workstation
 - b) Enrollment Station
 - d. Shall operate on a Private network.

Coordinate with Owner for specific IT information regarding IP scheme and any site-specific requirements.
 - 2. Interface to electrified locking hardware. Electric locking hardware provided by others
 - a. Motorized latch retraction surface/internal rod exit hardware
 - 1) Supply and wire an isolation relay for card reader controlled doors
 - 2) Supply relay as required for fully functional door operation
 - 3) Electrified Mortise hardware

4) Electric Strikes

- J. Provide One (1) years software support on all PAC software and hardware provided for this Project.

1.6 SUBMITTALS

- A. Provide shop drawings showing new and existing equipment locations and arrangements for the PACS to include, but not be limited to, central controllers, reader modules, card reader extenders, proximity card reading sensors, power supplies, switches, door wiring configurations and ancillary equipment. As part of the shop drawing submittal, Contractor shall provide the following:
1. System point-to-point riser or block diagram indicating the inter-relationship of all PACS peripheral devices, control panels, software / monitoring workstations, and other components as necessary for a complete and operational system.
 2. Typical wiring diagrams for each system peripheral device.
 3. Specific wiring diagrams unique to its specific location for each system IFC, power supply, or other device or equipment that controls or communicates with multiple peripheral devices.
 4. Spatial layout of each equipment enclosure indicating the location of IFC equipment, power supplies, power distribution boards, and other components to be installed inside the enclosure.
 5. Wall elevation of each IFC location, indicating each IFC panel, equipment enclosure, and other devices.
- B. The systems shall be designed such that each type of device shall be powered from a power supply dedicated to that purpose. For example, all locks shall be powered from a power supply dedicated to locks and request to exit motion sensors or other devices shall not be connected to this power supply.
- C. The ports on the output boards associated with each power supply shall, to the greatest extent possible, match those on the associated IFC. As an example, card reader-controlled door #1 shall be associated with card reader input port #1, as well as lock output control port #1 on the IFC; as well as to power output port #1 on the lock power supply distribution board, and power output port #1 on the request to exit device power supply distribution board.
- D. Provide product submittal data in accordance with Section 28 13 00.

PART 2 PRODUCTS

2.1 GENERAL

- A. Unless otherwise noted, all materials and equipment shall be new, of the type, capacity, and quality specified and free from defects. Material shall bear the label of, or be listed by the appropriate local listing agency, for example UL, unless of a type for which label or listing service is not provided.
- B. Where multiple items of a similar kind are provided, all shall be identical and of the same manufacturer.
- C. The Contract Documents indicate major system components and may not show every component, connector, module or other accessory that may be required for a complete and operational system. It is the Contractor's responsibility to identify and provide each component necessary for a complete and operational system in accordance with the Contract Documents.
- D. All enclosures for all equipment shall be of metal throughout the system.

2.2 FUNCTIONAL REQUIREMENTS

- A. The PACS software shall provide a user-friendly operator interface and shall provide for simple, logical movement through all applications and screens. The PACS software shall be menu driven with context-specific help screens to assist the operator. The system shall provide for function hotkeys to call up help screens and standard operator tasks such as arm / disarm, lock / unlock, card holder review, alarm acknowledge, map call up, etc., with a single key stroke or mouse click from the PACS system server and system workstations.
- B. The PACS software shall display and record the alarm message including the time, date, location, point number, event type, and point status for each point transaction.
- C. The PACS transaction history and system audit trail database records shall not be editable.
- D. The PACS shall fully support FIPS-201-2 requirements for US Federal Government access cards. This requirement may be satisfied through integration to third-party systems, however PACS manufacturer shall be responsible for end-to-end support.
- E. The PACS software shall provide for the following:
 - 1. An audit trail feature to maintain a historical record of what changes were made to the database, when the changes were made, and who made them.
 - 2. Independent time programming of each alarm input, control output, and card reader input via software controls from the PACS system server / system workstation.
 - 3. Programmable control of printing, displaying and archiving functions for each point transaction. The PACS shall allow the Owner to individually override printing and displaying on a point by point basis for each function.
 - 4. The ability to verify current status of any point in the PACS and change any of the programmable point descriptors via the PACS system server / system workstation.

5. The ability to allow the operator to switch between the PACS software and other applications while the PACS software is running. Switching between applications shall be accomplished through the use of hot keys on the system workstation keyboard, and by a computer mouse or similar pointing device. Configure alarm monitoring workstations such that only an operator logged in at the highest authentication level can minimize the PACS software and switch to other applications. If an alarm condition occurs while the PACS software is minimized, the PACS software shall be maximized, become the active window in the foreground, and display the map and associated device icon in alarm.
6. A schedule program that shall allow the Owner to automatically schedule events such as report printing, output commands, door access, alarm access, etc. on a time / day programmable basis up to one year in advance.
7. An activity log to allow operators to log events not generated by the PACS. This log shall allow operators to maintain an on-line event log with system generated time and date stamps. The event shall be recorded in the PACS history file with other system generated events.

F. Access control

1. Control point outputs for lock power control shall be activated by card reader, biometric reader, PACS system server / system workstation keyboard or time schedule.
2. PACS shall allow for automatic card invalidation after a programmable time period.
3. PACS shall allow for control of access through card reader / biometric reader controlled devices based on the card user's access levels. An access level shall define a door or group of doors accessible by a card holder during a certain time period. Time periods shall include both authorized days and hours, and shall include independent holiday schedules. The PACS shall allow each card holder to have no less than eight access levels.
4. Unauthorized reader use attempts shall cause an alarm indication at the PACS system server / system workstation. Unauthorized reader use alarms shall be user selectable on an individual card reader / biometric reader basis.
5. The system workstation keyboard shall have the ability to initiate momentary, programmable time, or maintained release of card reader / biometric reader controlled door locks.
6. PACS shall provide monitoring of the status of access controlled portals against intrusion or door propping.
7. The PACS shall provide for selective card reader and cardholder tracking for generation of alarm tracking information. When specific cards are presented at all readers or when any cards are presented to a single reader or a group of readers, the system shall generate tracking alarms. This functionality shall incorporate the following features:

- a. Selective card holder tracking by individual cards or groups of cards (range of card numbers, department, access levels, etc.).
- b. Selective card reader tracking by individual card reader or groups of card readers.
8. PACS shall allow for import of cardholder data with ASCII files created from other databases or systems.
9. PACS shall provide for system workstation display and event printing of card use (all transactions or violations only; by card and / or by card reader). The system shall support the following capabilities:
 - a. Configuration of custom database fields that are available for all cardholders, and the cardholder event history shall be searchable based on any of these fields.
 - b. Initial bulk loading of the cardholder database for large numbers of cards with the same access levels.
 - c. User programming of an unlimited number of user defined card holder data fields of 28 characters each (minimum), including but not limited to the following:
 - 1) Card number (internal and hot stamp)
 - 2) Access level(s)
 - 3) Authorized areas
 - 4) Effective date
 - 5) Expiration date
 - 6) Card holder name (separate fields for first, middle and last names)
 - 7) Card holder employee identification number
 - 8) Card holder department name
 - 9) Card holder automotive license number
 - 10) Card holder home telephone number
 - 11) Card holder business phone number
 - 12) Company name (if other than Owner)
 - 13) Employee status (active, retired, temporary, etc.)
 - 14) Preferred name
 - 15) Department number
 - 16) Fields for 3 license plate numbers
 - 17) Person status
 - 18) Revocation flag
 - 19) Revocation date/time
 - 20) Union status
 - 21) Union affiliation

- 22) Site code
- 23) Photo
- 24) Mail stop
- 25) Home site
- 26) Grade level
- 27) Job title
- 28) Home Address
- 29) Emergency contact name
- 30) Emergency contact number
- 31) Supervisor
- 32) Supervisor phone

10. Control of doors and gates

- a. The PACS shall provide card reader, PACS workstation or time schedule control of electric locking mechanisms (provided by the door hardware supplier).
- b. The PACS shall provide for monitoring of the open / closed status (door propping / intrusion alarms) of card reader controlled doors through normally closed magnetic door position switches. In addition, the PACS shall monitor the card reader for invalid card use. The PACS shall annunciate each condition individually.
- c. The PACS shall record a valid access for the cardholder only when the door opens after a valid card read. The PACS shall record a no entry access if the door does not open after a valid card read.
- d. The PACS shall grant access through card reader controlled doors based on the presentation of a valid access card by a cardholder.

G. System user authentication

- 1. The PACS system shall allow a minimum of 100 password restricted operator access levels. This feature shall restrict access to sensitive programming functions to authorized personnel only.
- 2. The PACS shall allow the Owner to independently assign access levels to each operator.
- 3. The highest level "system administrator" password shall have access to all PACS databases and functions.
- 4. Each password shall be individually programmable to restrict operator access to programming and operator functions, commands, database access and alarm point and control point functions and shall allow "view, add, delete, edit" options for each user level.
- 5. PACS must require passwords be changed every 90 days, contain a minimum of 8 characters, and contain one letter, one number, and one symbol.

H. Alarm monitoring and annunciation

1. The PACS shall provide for the following alarm point monitoring functions:
 - a. User programming of the following data for each alarm input point:
 - 1) Point number
 - 2) Point priority group
 - 3) Point description, including site location
 - 4) Point normal and abnormal status descriptions (secure, trouble, alarm, shunted, bypassed, etc.).
 - 5) Queuing of multiple alarms in their order of priority. Highest priority alarms shall annunciate from the top of the alarm queue and be displayed downward in order of decreasing priority. By clicking on a column heading, the operator shall be able to re-order the alarm queue by any of the heading fields. Coordinate with the Owner to develop priorities for each type of PACS alarm. Default priorities shall be defined as follows (highest to lowest):
 - a) Duress buttons
 - b) Auxiliary fire alarms
 - c) High-security specialty areas
 - d) Building perimeter devices
 - e) Interior perimeter devices
 - f) Tamper switches
 - g) Video loss
 - h) DMUs and local alarms
 - i) Device communication failure
 - j) Power supply alarms
 - 6) Automatic and manual software routing of all alarm input points in the PACS for selective reporting at certain system workstations during certain time periods and at other system workstations during other time periods, independent of operator password. Coordinate these requirements fully with the Owner prior to system programming.
 - 7) "Transparent" alarms. These points, used to initiate other events within the PACS, shall not be annunciated at the system workstation or printer, but should be archived.
 - 8) User programming of the following data for each control output point:
 - a) Point number

- b) Point activation (alarm point, time schedule or real time)
 - c) Maintained or momentary output
 - d) Normally open or normally closed output
- 9) Time programmable and real time arming and disarming of all alarm input points and all control output points.
2. Alarm reporting shall take precedence over all other PACS functions at alarm monitoring workstations. The PACS system server and system workstation shall visually and audibly annunciate that an alarm condition exists, independent of any other current system activity. The transaction time shall not be more than one second from the time the alarm condition is initiated until it is reported on the system workstation. Response to an alarm condition shall under no circumstance require the operator to log out of one PACS application and log into another for alarm response. The use of a hot key shall be the maximum acceptable operator action.
3. Alarms shall be displayed within an alarm status queue window as follows:
- a. The PACS shall automatically display an alarm status window at the beginning of an operator session.
 - b. The PACS shall allow the operator to manually display the alarm status window any time during a session with a function key or mouse selection.
 - c. The PACS shall allow the operator to select any group from the alarm status window to view in more detail.
 - d. The alarm status window shall display the total number of points in alarm.
 - e. The alarm status window shall display the total number of bypassed alarm points.
 - f. The alarm status window shall display the total number of card reader-controlled doors in alarm.
 - g. The alarm status window shall display the total number of bypassed card readers.
 - h. The alarm status window shall display the total number of PACS points in a trouble state, including those not communicating due to a failure.
4. Upon operator acknowledgment of an alarm, the system workstation shall display up to one page of text for each alarm. The first line shall be the alarm message as described above and the additional space shall be used for an Owner programmable response message or an operator instruction list unique to each alarm point. The PACS shall allow the user to move freely between pages of text.
5. The operator shall be required to enter a response / resolution acknowledgement message for each system event, before the event is cleared from the operator screen. The PACS shall allow for operator programming of a required acknowledgement message on an individual alarm point basis.

I. Reports

1. The PACS software shall provide for the following database reporting functions:
 - a. Database queries, database editing and report printing via user definable parameters.
 - b. Exporting of reports to PDF, MS Excel, and other file formats.
 - c. Printing requested queries and reports to the system workstation screen or report printer.
 - d. File search by field or any combination of user defined fields.
 - e. Displaying and / or printing of alarm conditions within any selectable time period. Reports shall include historical events, defined by any combination of the following categories:
 - 1) All events
 - 2) Location
 - 3) Point number
 - 4) Event type (e.g. intrusion, door open, etc.)
 - 5) Point status (e.g. on, off, alarm, normal, shunted, etc.)
 - f. Displaying and / or printing searched and sorted files in the order dictated by the user, i.e. alphabetically by last name, numerically by badge number, alphabetically by department name, etc.
 - g. Database queries on any field or combination of fields in the system databases.
 - h. After a report has been run, it shall be possible to re-run the same report with a single variable changed without having to set up the entire report again.
2. Database operations that require a large number of temporary files to be generated as a result of database queries shall not affect any aspect of overall PACS performance. Provide adequate PACS system server central processor and RAM capacity to efficiently process and store the specified minimum number of PACS transactions, while maintaining the specified transaction speed when operating in a database query mode.

J. Time zone management

1. The PACS shall support all time zones supported by MS Windows®. When defining a time zone within the PACS, the operator shall be presented with a pull-down menu listing all supported zones.
2. The PACS shall allow for multiple time zone configurations. The PACS server, system workstations, IFCs and all other equipment and / or devices shall be capable of operating in different time zones. A time zone is a "time zone" such as Eastern Standard Time and does indicate a time specification.

3. The PACS shall be capable of labeling each time zone alphanumerically (20 character minimum). The use of code numbers or mnemonics shall not be accepted.
4. System workstations and / or IFCs operating in different time zones (as applicable) shall be assigned a specific time zone in which they are physically located. All equipment / devices associated with the IFC or workstation shall automatically inherit the associated time zone. For example, if IFC number "1" is located in time zone "A", all card readers, alarm input points, control output points, etc., interfaced with IFC "1" shall automatically be assigned time zone "A".
5. System events logged into the PACS historical database shall be recorded with both the time and date of where the event actually occurred, as well as the time and date that the event was received at the PACS system server.
6. The system shall automatically adjust for daylight savings time in each area in which daylight savings time is observed. In systems spread over many time zones, the system shall maintain accurate time across all areas even if some of them observe daylight savings time and others do not.

K. Graphics and maps

1. The PACS software shall provide for unlimited custom graphic displays that graphically depict PACS status in real time. Icons placed on graphical backgrounds shall be used to indicate the real time status of each PACS connection including card reader inputs, alarm inputs, control point outputs, communication connections, etc.
2. Custom graphic displays shall provide for control of any system command and / or function through the use of icons. The PACS shall only allow users to access icon control and function as identified by the user login password.
3. The icon of the device in alarm shall be differentiated from other device symbols by enhancement, color change and / or flashing. Different enhancements shall indicate normal, alarm, trouble, time program shunt, manual shunt and other status conditions provided by the system. Icon status of each PACS device / connection shall be displayed in real time and shall not require the entire screen to be refreshed in order to change point status.
4. Configure the system to allow for manual call up of custom graphic displays by the operator, easily accessed from the status screen. Navigation icons on the custom graphical displays shall allow the operator to select subsequent related graphics (e.g. more detail, less detail, control graphics, the main custom graphical display screen, etc.). The system shall also be configured to automatically call-up a custom graphic display upon system generated alarms without request by the operator.
5. The PACS software shall provide for the assignment of a minimum of five displays / screens to each alarm point, each varying scale, icon size and icon location. When sequencing to a larger scale graphic / screen, each graphic

- / screen shall incorporate a key plan indicating what section of the overall plan is being enlarged.
6. Full graphic display shall occur within one second of request by the operator or PACS.
 7. Custom graphic display quality shall be comparable to floor plan drawings and shall illustrate partitions, doors and other major building structures.
 8. The PACS shall include all tools required to create custom graphical displays.
 9. The PACS shall provide for the import of graphics generated by other drawing programs. Provide a conversion program with the PACS to convert DXF or DWG files from CAD programs into the format used by the PACS.
 10. The PACS shall support the import of pictures, photographs and other scanned images at the request of the Owner.
 11. The PACS shall allow for the replacement of floor plan and other drawing backgrounds without recreating system map icons.
 12. The PACS shall not require an operator to search through menus to locate a specific graphic. Logical graphics navigation shall be provided so as to allow users to efficiently move from one display to another.
 13. Navigation and controls of custom graphic displays shall be by mouse selection.
 14. Provide the device icons and controls for each device as follows:
 - a. Alarm input points: Icon identifying open, closed, alarm, secure, and trouble status.
 - b. Card readers and card reader / intercom units
 - 1) Icon identifying open, closed, secure, propped open, intrusion, and trouble status of door.
 - 2) Icons identifying secure, bypass, and trouble status of card reader.
 - 3) Icon identifying locked and unlocked status of electric locking mechanism.
 - 4) Controls for lock, momentary unlock (preprogrammed for five second unlock time), timed unlock with selectable unlock time, and maintained unlock.
 - c. Door controls
 - 1) Electric locks and parking gates: Controls for lock/open, momentary unlock/open (preprogrammed for five second unlock time), timed unlock/open with selectable unlock/open time, and maintained unlock/open.
 - 2) Overhead doors: Controls for open, close, and stop functions.

- L. Database partitioning / segmentation
 1. The PACS software database shall provide for database partitioning by password to allow segregation of alarms, users, cardholders, and other entities between user groups (i.e. primary and secondary users).
 2. Prior to PACS database initialization and programming, coordinate with Owner to establish all partitionable user groups that will populate the PACS. Coordinate viewing and modification of privileges for each user group and program the system accordingly.
 3. Operators from any user group identified as a secondary user shall not be capable of modifying the PACS database in any way, including system configuration. Any database or system configuration changes shall be conducted by the Owner.
 4. The PACS software shall be configurable such that the Owner may or may not, at the Owner's discretion, view all or some portions of the partitioned database based on password level and/or classification.
 5. Partitioning of the cardholder database shall restrict access to card programming functions for groups of cards.
 6. Partitioning of the card reader and control output point databases shall restrict access to card programming functions for groups of cards, card readers and control output points.
 7. Partitioning of the alarm input point database shall provide for programming of alarms to be reported only at certain system workstations during certain time periods and at other system workstations during other time periods.
 8. Operators with partitioned access shall only be able to view and / or edit information (databases, card reader controlled doors, maps, alarm inputs, control point outputs, etc.) for sections of the database that their password gives them privileges.
 9. Operators with partitioned access shall only be able to receive and/ or respond to alarms for sections of the database that their password gives them privileges.
 10. PACS software shall not allow an operator to grant access to doors or assign access privileges to card holders for doors that are not included in the respective operator's partitioned database privileges.
- M. Software development kit (SDK)
 1. PACS manufacturer shall develop and make available a software development kit (SDK) to facilitate integration with 3rd-party systems such as video surveillance, physical security information management (PSIM) systems, and physical access identification management (PAIM) systems.
 2. The SDK shall provide for bi-directional communications between the PACS and 3rd-party systems. The PACS shall support a minimum of 25 simultaneous connections to 3rd-party system.

3. The SDK shall provide for automatic population of system hardware and software entities within the 3rd-party system, including, at a minimum, the following:
 - a. Alarm input points
 - b. Access-controlled portals, including door forced and door held alarm entities
 - c. Control output points
 - d. Cardholders and all associated database fields
 - e. Access levels
4. The SDK shall enable monitoring of real-time information by 3rd-party systems, including at a minimum, the following:
 - a. Access events at controlled portals, including access granted and access denied. Information shall include at a minimum the following:
 - 1) Full name of the cardholder in question
 - 2) Timestamp of the event
 - 3) Name of the portal as defined in the PACS software
 - 4) Type of event, i.e. access granted or access denied
 - b. Alarm event information, including those generated by dedicated alarm points and those associated with card reader-controlled door such as door forced and door held.
5. The SDK shall allow for control over attached hardware by 3rd-party systems, including at a minimum the following:
 - a. Control output points
 - b. Reader-controlled portals, including a single access and maintained unlock
6. The SDK shall allow the 3rd-party system to conduct queries on historical information contained in the database and shall make available, at a minimum, the following information:
 - a. Historical cardholder access events
 - b. Alarm event information from past alarm events
7. The SDK shall be fully documented and shall be made available with sample code.

2.3 TECHNICAL REQUIREMENTS

- A. System software
 1. PACS software shall be designed to support multi-tasking / multi-user applications for security systems management. Independent, simultaneous performance of multiple system functions from the PACS system server or system workstations shall not cause an appreciable reduction in system processing or response time.
 2. All software shall be specifically designed for the security and access control industry. All application

programs shall have been developed with a current, high-level language.

3. The PACS software shall be fully Open Database Connectivity (ODBC) compliant and shall be capable of bi-directional interface with other external ODBC databases through 32 bit ODBC drivers.
4. Provide all necessary database software as required to support functionality described herein.
5. Acceptable manufacturer: Software House C-Cure 9000 or approved equal

B. Server

1. The system server shall contain the system database and shall act as a central repository for all system information, including configuration data, historical event records, audit trail information and all other data as necessary for operation of the system.
2. The system server shall provide control over authentication of users into system workstations which access the system database as defined in "System user authentication" herein.
3. The system server shall handle all communications between IFCs and the system software, including monitoring of online status.
4. Provide operating system for the system server as per PACS manufacturer requirements.
5. The system server shall incorporate RAID level 1 redundant storage technology or approved equivalent. Redundant disks shall be hot-swappable, shall be accessible from the front of the server unit and shall provide a visual indication of disk status on the front of each disk.
6. Minimum specifications:

- a. Processor: Intel Intel® 3rd Generation Core i7-3770 or greater (8 MB, 3.4 GHz or greater) 64 bit CPU
- b. Drives: Primary drives: Qty 2 - 250 GB 7200 RPM drives configured in RAID1
Secondary drive: 250 GB (data backups)
DVD Drive
- c. Memory: 8 GB
- d. Network adapter: Integrated Gigabit network port
- e. Operating system: Windows 7 Professional SP1 64-bit
- f. Chassis form factor: Rack-mount

7. Acceptable manufacturer: Per PACS software manufacturer's recommendations or requirements

C. Workstation

1. The system workstation shall provide for operator interface to the system, including all management, monitoring and control activities.
 2. Minimum specifications:
 - a. Processor: Intel Intel® 3rd Generation Core i7-3770 or greater (8 MB, 3.4 GHz or greater) 64 bit CPU
 - b. Drives: Primary drive: 250 GB 7200 RPM
Secondary drive: 250 GB 7200 RPM
DVD Drive
 - c. Memory: 8 GB
 - d. Network adapter: Integrated Gigabit network port
 - e. Operating system: Windows Server 2012 R2 Standard (64-bit)
 - f. Chassis form factor: Tower
 3. Acceptable manufacturer: Per PACS software manufacturer's recommendations or requirements
- D. 16-Port network switch
1. Network switch shall be equipped with 16 1 Gb/s ports, and two SFP slots.
 2. Acceptable manufacturer: Cisco WS-C2960L16PS-LL or approved equal
- E.
- F. Enrollment reader / keypad
1. Enrollment reader / keypad shall provide an interface for holders of government-issued credentials to interface to the enrollment station and allow for enrollment of information on the credential into the PACS.
 2. Enrollment reader shall communicate via USB to the PACS enrollment workstation.
 3. Acceptable manufacturer: PACS software manufacturer's recommendations or requirements
- G. IFC
1. The IFC shall provide an intelligent interface between card readers, keypads, biometric readers and other access devices and the system server utilizing distributed processing technology.
 2. The IFC shall provide for supervised alarm inputs to monitor the status of alarm input devices and shall report the status information to the PACS system server.
 3. The IFC shall provide control relay outputs for controlling devices by remote command from the system workstation, through time programming or on input point activation. IFCs shall be programmable such that upon activation of an input point linked to an output point on the same IFC, communications with the server shall not be required for the operation to successfully execute.
 4. All wiring between the IFC and the monitored alarm devices shall support 4-state supervision and shall be monitored

- for secure, alarm, open, and short conditions. Supervision shall meet UL 1076 guidelines.
5. The IFC shall contain enough RAM to maintain a minimum card data base of 160,000 cardholder records including access levels, time zones and other relevant information as necessary in addition to buffered transactions as described herein.
 6. The IFC shall incorporate flash ROM or other non-volatile re-writable memory technology to enable remote updates of IFC firmware through the system software and / or remotely from the PACS manufacturer.
 7. Communications between IFCs and the system server shall be via Ethernet technology at standard data rates of no less than 100 Mb/s. In the event that one IFC fails, communications to all other IFCs shall not be interrupted.
 8. The IFC shall continue to operate normally upon loss of communication with the system server. The IFC shall contain sufficient RAM to buffer no less than 5,000 card transactions and up to 16 events per potential alarm input point. Once communications to the system server has been restored, the IFC shall transmit that data to the system server.
 9. The IFC shall contain logic as necessary to detect an intrusion alarm in the event of a reader-controlled portal is opened without an authorized card use or request to exit.
 10. Upon verification of card authorization or request to exit the IFC shall activate a door control relay output and shunt the associated intrusion alarm. The lock control output contacts shall be rated for no less than 2 A @ 24 VDC. Relay activation time shall be adjustable from the system workstation from one to 30 seconds on a per reader basis. The door shall automatically relock upon opening.
 11. Transaction time for authorized cards shall be less than 0.5 second from the time of card read until the door is unlocked.
 12. The IFC shall provide a door prop alarm indication on the PACS workstation if the card reader controlled door is held open past an adjustable time period after an authorized card use or request to exit. The door prop time delay shall be adjustable by the system administrator or other authorized user from the system workstation from one to 240 seconds on a per reader basis. The default shunt time should be 20 seconds.
 13. All alarm and control points as well as card reader inputs, shall be capable of independent time programming via software controls from the system server.
 14. Centrally-located multi-door control IFCs shall be housed in a locking steel enclosure designed for surface mounting. Provide a tamper switch to sense the removal or opening of the enclosure cover. Provide any conduit required from the IFC to power supplies, junction boxes or wireways. All IFCs shall be keyed alike and shall be on the same key as

all security system power supplies and power distribution cabinets.

15. IFC shall support AES 256 encryption for network communications to server in accordance with FIPS 197.
16. IFC shall support supervised two-way communications to US Federal Government PIV readers in accordance with FIPS-201-2. Support for this through an integration to a third-party partner shall be acceptable.
17. Acceptable manufacturer: Software House iSTAR Ultra or approved equal

H. Card readers

1. Card readers shall communicate to the IFC via 2-way RS485 communications.
2. All card readers shall be OCSP compliant for certificate path validation.
3. Card reader / keypad units shall be equipped with a keypad module for PKI-AUTH authentication in accordance with FIPS-201-2 requirements.
4. Card readers placed in an outdoor environment shall be designed for outdoor use.
5. Acceptable manufacturer: Innometriks Cheetah or approved equal

I. Power supplies

1. Contractor shall provide all 12VDC and 24VDC power supplies for all security devices associated with this project.
2. All power supplies shall be UL or ETL-listed for their intended purpose.
3. Power supplies shall convert a 120VAC input source to 12VDC or 24VDC Class 2 Rated power limited output. Output shall be filtered and electronically regulated and shall be equipped with short circuit and thermal overload protection.
4. Power supplies shall be equipped with a built-in charger for sealed lead acid or gel type batteries. Provide batteries as necessary to support thirty (30) minutes runtime at full operational load.
5. Power supplies shall be equipped with low battery and AC fail supervision relays. Connect relays to supervised inputs on control equipment as specified herein.
6. Each device that is powered by a power supply shall be connected to an individually-fused output from the power supply. Under no circumstances shall multiple powered devices be connected to a single fused output except in the case of multiple power distribution boards connected to a single power supply.
7. All power supplies shall be sized such that the connected load does not exceed 80% of the rated output of the power supply.

8. All power supply cabinets (where required) shall be keyed to the same key as the equipment enclosure cabinets specified herein.
9. Intelligent field controller Power Supplies
 - a. The IFC power supply shall be dedicated to IFCs and shall not provide power for locks or any other low voltage device.
 - b. The IFC power supply shall provide four hours of battery backup to provide continuous operation during power failure.
 - c. The IFC power supply shall include a battery charger to maintain the battery.
 - d. Under no circumstances shall IFC power supplies power electrified locks or other security devices.
 - e. Acceptable manufacturer: Software House apS or approved equal
10. Device power supply
 - a. Provide power supplies sized as necessary to support equipment as specified at each panel location and as necessary to meet the requirements specified herein.
 - b. Device power supplies shall power request to exit motion sensors, glass break detectors, intrusion motion sensors and other powered security devices.
 - c. Under no circumstances shall electrified locks or IFCs be powered from a device power supply.
 - d. Provide power distribution boards with each power supply to distribute power to multiple devices powered from the same power supply unit.
 - e. Acceptable manufacturer: Altronix AL400ULXB with PD-series distribution board or approved equal
11. Lock power supply
 - a. Provide power supplies as necessary to support the control equipment specified herein and as shown in the Contract Documents.
 - b. Size power supplies as necessary to accommodate all electrified locking devices as specified herein and as shown in the Drawings.
 - c. Lock power supplies shall lose power when the source power is lost, in accordance with LAHJ requirements.
 - d. Lock power supplies shall be equipped with power distribution boards designed specifically for use with electronic access control systems, to include features for fire alarm interface, power switching from the PACS IFC, and others.
 - e. Acceptable manufacturer: Altronix AL1024ULXB with ACM8 distribution board or approved equal

- J. Request to exit motion sensor
 - 1. Request to exit motion sensors shall be used to shunt alarm signals for associated portals when access is controlled in a single direction and to shunt the door position switch(s) to prevent door forced alarms upon egress.
 - 2. Request to exit motion sensors shall be equipped with a trim plate, allowing for mounting to a single-gang electrical backbox.
 - 3. Minimum Specifications:
 - a. Detection technology: Passive infrared
 - b. Detection pattern: Narrow beam cone
 - c. Output contact: Normally open contact is closed when sensing zone is entered or exited.
 - d. Listings: UL Listed as Exiting Device
 - e. Power requirements: 12 or 24 VDC
 - f. Mounting: Door frame-mounted or single-gang electrical backbox-mounted.
 - 4. Acceptable manufacturer: Bosch DS160 or approved equal
- K. Door position switch
 - a. Door position switches shall be flush-mount balanced magnetic switches with detection of prying and magnetic bias tampering.
 - b. Must have integrated removal tamper circuit and hardware, to actuate on removal of switch from mounting surface.
 - c. Acceptable manufacturer: Magnasphere HSS-L2C or approved equal
- L. Overhead door switch
 - a. Door position switches shall be Surface-mount balanced magnetic switches with detection of prying and magnetic bias tampering.
 - b. Must have integrated removal tamper circuit and hardware, to actuate on removal of switch from mounting surface.
 - c. Acceptable manufacturer: Magnasphere HSS-LS2 or approved equal

M. Duress Button

1. Duress alarm button shall be used to signal an alarm condition and summon assistance.
2. Dress alarm buttons shall be wired to a dedicated input on the PACS system and programmed as a High Priority and programmed to generate an alarm. Coordinate with Owner for specifics of notification procedure.
3. Under desk Duress alarm buttons shall be installed in the knee space of desks for easy and silent activation by Owner personnel. Units shall be installed at:
 - a. Emergency Room Security Station
 - b. Emergency Room Nurse Station
 - c. Verify exact location with Owner's Representative.
 - d. Acceptable manufacture: United Security Products HUB2B or equivalent.
4. Wall mounted Duress alarm buttons shall be installed at:
 - a. Triage Rooms 1 and 2
 - b. Medication Storage
 - c. Verify exact location with Owner's Representative.
 - d. Acceptable Manufacture: Safety Technology International SS2000EM-EN or equivalent.

Execution

2.4 EXAMINATION

- A. Ensure that relevant doors and door frames are properly prepared for electric locking hardware and door position switches.
- B. Verify acceptance of each type of specified request-to-exit hardware for each application with the LAHJ.
- C. Verify fail-safe and fail-secure lock requirements with the Architect.

2.5 INSTALLATION

- A. End of line supervision
 1. Selected field wiring shall be supervised. Cutting, shorting or altering connections of any wire listed as supervised below shall be detected, and activate a trouble or fault condition at system workstations. Provide wiring supervision for the following functions:
 - a. Door position switches
 - b. Request to exit devices
 - c. Motion sensors
 - d. Glass break sensors
 - e. Perimeter intrusion detection devices
 - f. Any other device which reports a digital (on/off) condition back to the system IFC.

2. End of line supervision shall detect and annunciate four (4) states. Electrical open and short conditions shall not annunciate as any other condition than trouble or fault within the PACS software.
- B. All access control system enclosures shall be provided with tamper switches.
 - C. Provide signs or labels for all tamper monitored enclosures warning that an alarm will sound if access is attempted, and giving the telephone number of the security workstation operator.
 - D. Multiple Contractor user privilege levels will likely be established during the installation and testing periods of this Project. As a condition of system final acceptance, all Contractor user privileges shall be removed from the system, unless otherwise authorized in writing by the Owner.
 - E. Configure the PACS such that devices can be connected to spare input points, output points and card reader inputs on the IFC without requiring reconfiguration of the PACS.
 - F. Card Readers: Wire card reader LEDs to indicate valid and invalid card reads, and door locked and unlocked conditions. All card reader LED indicators shall operate identically throughout the Project. The LED shall be red in the normal, secured state, and shall be green on valid card read and while the door is unlocked.
 - G. Electric Locking Mechanisms
 1. Interface with electric locking mechanisms provided under a separate Section as required.
 2. Wire fail-safe electric locking mechanisms in accordance with requirements of the LAHJ.
 - H. Fire alarm interface
 1. Connect (hard wire) fail-safe electric and time delay locking mechanisms to the building fire alarm system for fail-safe release upon any fire alarm.
 2. Interface with a single low voltage / low current normally closed dry contact from the fire alarm system provided by the fire alarm contractor (verify exact locations). The contact shall open on any fire alarm condition.
 3. Provide all additional UL listed fail-safe relays and power supplies necessary to interface to this contact and unlock all fail-safe doors.
 4. Connect fail-safe relays and power supplies to standard building power. Connection of fail-safe devices to uninterruptible power sources (UPS), or battery-backed power supplies shall be unacceptable.
 5. Reference the Drawings for fire alarm interface requirements.

- I. The PACS shall be interfaced with the security voice communications system as required to provide for remote unlocking of controlled doors via an output from an associated intercom station.
- J. Provide interface to uninterruptible power system (UPS) for all security head-end components, including those specified in other Security Subsystem Specifications.

2.6 PROGRAMMING

- A. Enter all data needed to make the PACS operational. Deliver the data to the Owner on data entry forms, utilizing data from the Contract Documents, Contractor's field surveys and all other pertinent information in the Contractor's possession required for complete population of the PACS database. Identify and request from the Owner any additional data needed to make the PACS fully operational and integrated. The completed forms shall be delivered to the Owner for review and approval at least 14 days prior to the Contractor's scheduled need date.
- B. Programming and setup data shall include, at a minimum, the following:
 - 1. Graphical maps and icons
 - a. Coordinate with the Architect to obtain AutoCAD architectural backgrounds for implementation as graphical maps. Import all AutoCAD background information provided by the Architect and produce a complete set of graphical maps depicting all PACS points.
 - 2. PACS card reader information
 - a. Coordinate all card reader values and text, including descriptors, alarm messages, VSS camera call up, map call up and identification with the Architect.
 - b. Certain card readers may be designated for handicap access only. Coordinate special access privileges with the Architect and program the PACS accordingly.
 - 3. Coordinate all input and output priorities and text, including descriptors, alarm messages, VSS Camera call up, and map call up and identification with the Architect.
 - 4. Initial system users, including levels of access. This shall include the designation of Owner staff at the "Super User" level immediately upon PACS initialization.
 - 5. Alarm monitoring and automatic shutdown information for the UPS interface.

2.7 COORDINATION

- A. Coordinate cylinder and master key .
- B. Coordinate custom PACS report requirements. Submit report templates to the Architect for review and acceptance.
- C. Coordinate initial database partitioning and setup with the Owner prior to initial programming and cardholder data entry.

END OF SECTION 28 13 10

SECTION 28 23 00
VIDEO SURVEILLANCE SYSTEM

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including all General and Supplementary Conditions and Division 1 Specification sections shall apply to this section and shall be considered as forming an integral part of this Work. These documents are referred to as the Project General Conditions in the remainder of these Specifications.
- B. The General Security Requirements Specification Section shall apply to Work specified in this Section. Where similar requirements headings are listed herein, they are to augment the requirements indicated within the General Security Requirements Section. Nothing herein shall be construed as relieving Contractor from the requirements identified in the General Security Requirements Specification Section.

1.2 DEFINITIONS

- A. CCD: Charged coupled device
- B. HD: High definition
- C. IETF: Internet Engineering Task Force
- D. IP: Internet Protocol
- E. IPS: Images per second
- F. ITU: International Telecommunications Union
- G. MP: Megapixel
- H. MPEG: Moving Picture Experts Group
- I. NTSC: National Television System Committee
- J. ONVIF: Open Network Video Interface Forum
- K. PAL: Phase alternating line
- L. PTZ: Pan, tilt and zoom
- M. SCC: Security Control Center
- N. SD: Standard definition
- O. VMS: Video management software
- P. VSS: Video surveillance system
- Q. WAN: Wide Area Network

1.3 REFERENCES

- A. Electronics Industry Association (EIA) RS-170a standard for analog video
- B. NTSC broadcast video standard
- C. ITU PAL-B broadcast video standard (Referred to herein as simply PAL)
- D. ONVIF standards for IP video interoperability

- E. MPEG standards for video encoding / decoding
- F. ITU-T standards for video encoding / decoding

1.4 SUMMARY OF WORK

- A. Work specified in this Section includes systems used for visual monitoring and recording of activities within the scene of view of attached cameras and associated features and functions, and equipment as necessary to support this capability.
- B. Contractor shall provide an entirely new IP-based video management system to consist of video management software and IP cameras as specified herein
- C. Provide all necessary hardware for recording and viewing as indicated herein and as shown on the Drawings. Provide no less than 30 days of video storage for all cameras.
- D. Provide One (1) years software support on all VMS software provided for this Project.
- E. Configure all cameras with the following settings:
 - 1. H.264 compression
 - 2. The maximum resolution available in the camera
 - 3. The maximum frame rate possible for the camera or 8 IPS, whichever is lower
- F. VSS shall be connected to the Veteran's Administration internal network.
 - 1. Coordinate with Owners IT Representative for requirements and standards when utilizing the internal Government network
 - 2. Items may include but not limited to:
 - a. IP scheme
 - b. Security settings
 - c. Connectivity requirements
 - d. Where Specification and Government IT requirements conflict, the Government Standard shall prevail.
- G. VSS Server shall be rack mounted in the Emergency Room IT closet as show in the drawings unless specifically directed otherwise by Veteran's Administration IT Representative.
 - 1. Security Contractor shall provide, install and program VSS workstations at:
 - a. Emergency Room Nurse Station
 - 1) Coordinate specific views and configuration with Owner.
 - b. Emergency Room Security Station
 - c. Police Chief office
 - d. Police Dispatch office
- H. Coordinate precise camera views with Owner.

1.5 SUBMITTALS

- A. Provide shop drawings showing new and existing equipment locations and arrangements for the video surveillance system to include, but not be limited to, cameras, power supplies, power injectors, video transmission equipment, and other devices. As part of the shop drawing submittal, Contractor shall provide the following:
 - 1. System point-to-point riser or block diagram indicating the inter-relationship of all VSS cameras, recording servers, power supplies or injection devices, and other components as necessary for a complete and operational system.
 - 2. Specific wiring diagrams of all camera power supplies, as well as all analog video connections to video monitoring or control equipment.
 - 3. Typical wiring diagrams for each system peripheral device.
- B. Provide product submittal data in accordance with Section 28 00 00. Within the product data, Contractor shall provide applicable video storage and bandwidth consumption calculations to validate submitted video hardware and software capacities.

PART 2 PRODUCTS

2.1 GENERAL

- A. Unless otherwise noted, all materials and equipment shall be new, of the type, capacity, and quality specified and free from defects. Material shall bear the label of, or be listed by the appropriate local listing agency unless of a type for which label or listing service is not provided.
- B. Where multiple items of a similar kind are provided, all shall be identical and of the same manufacturer.
- C. The Contract Documents indicate major system components and may not show every component, connector, module or other accessory that may be required for a complete and operational system. It is the Contractor's responsibility to identify and provide each component necessary for a complete and operational system in accordance with the Contract Documents.

2.2 FUNCTIONAL REQUIREMENTS

- A. The video surveillance system shall consist of an open architecture whereby multiple edge devices such as cameras and encoders from different manufacturers stream video in real-time to a software-based video surveillance system. The video surveillance system shall provide for live viewing of the video, in addition to recording and storage of historical video information as well as other functions.
- B. The video surveillance software shall incorporate a client / server architecture, whereby management and / or monitoring of the system shall be done through client software. The client software shall access a centralized system database stored on a management server to control authentication into the system and to provide management for the various devices that constitute the system, including recording servers. The management server shall also provide for logging of system events. Recording servers shall be configured to receive video feeds from the various edge devices, and recording the video streamed from these devices to a database for future retrieval.
- C. The video surveillance software shall be tightly integrated with the PACS software specified in a separate Security Subsystem Specification.
- D. Live viewing
 - 1. Through client workstations, the system shall allow a user to view live video, trigger manual events, control outputs, control PTZ cameras, and perform other system monitoring tasks.
 - 2. The system shall allow an operator to tag live video for later use, and shall provide the capability for the operator to add details about the specific tag.
 - 3. The system shall incorporate a rule processing engine for execution of start and stop actions triggered by events or time profiles. This feature shall provide for automated event handling of events initiated by external devices or conditions detected internally to the video surveillance software.

4. Alarms

- a. The system shall allow for generation of alarms based on system-related events such as video motion, archiving problems, lack of disk space, etc. Alarms shall be configurable by event message used to trigger alarm as well as by servers, cameras, or other devices the event message originates from in order to trigger the alarm.
- b. Alarms shall be configurable on a time schedule, such as always, defined by time profile, or by event.
- c. The system shall support alarm priorities for sorting purposes and workflow control within the system workstation software. Alarms shall have the ability to be assigned to a specific operator or shared by all operators.
- d. It shall be possible to select defined events to trigger alarms on the centralized system server.

E. Recording

1. The system shall provide for recording and archiving of video generated by cameras attached to the system. All video collected by the system shall be stored in a database for future retrieval and to enable advanced search and archiving features.
2. Bookmarking
 - a. A bookmarking feature shall be included in the system, allowing the client viewer users to mark incidents on live and/or playback video streams.
 - b. Bookmarks shall be set from the client viewer, and stored in the recording server.
 - c. Bookmarks and comments shall be removed automatically once the associated recording is deleted.
 - d. The following actions shall make entries to the audit log; add, edit, delete, view details, search for, and list bookmark search results in the client viewer.
3. The system shall allow for video export in multiple formats, including video from multiple cameras in the native encrypted database format. Export using the native encrypted format shall include a viewer within the video data so that viewing software is not required on the playback computer.

F. User authentication

1. The system shall provide for unique user logins to the system monitoring client and management client software applications. Login to the system shall be either through the Microsoft Windows® user account on the system or through an associated Microsoft Active Directory® server.
2. It shall be possible to select the correct Windows® profile to associate with a system user when multiple exist on the PC on which the system software is installed.

3. The system shall provide for a high granularity for control of user rights and shall at a minimum allow the user to specify the rights for the following:
 - a. Info
 - b. Users and groups
 - c. Device
 - d. PTZ - it shall be possible to define a PTZ priority by setting a number between 1 and 32.000.
 - e. Speech
 - f. Application
 - g. User-defined events
 - h. View group
 - i. Servers
 - j. Matrix
 - k. Alarms
- G. System audit logs
1. System shall record a log of all operator actions taken in system, including both monitoring client operators and management client operators.
 2. Each audit log entry shall at a minimum include a description of the event, the time and date stamp of the event, and the login name of the logged-in operator.
 3. Operator audit logs shall not be editable.
- H. Video playback
1. The system shall provide for an intuitive interface for playback of recorded video. The interface shall provide for a quick overview of recorded sequences, events, and alerts. The interface shall also provide a graphical timeline that displays a scrollable view of recorded sequences by variable time spans for a graphical overview of recorded images.
 2. The playback controls shall incorporate a slider knob to quickly scrub video both forward and backward.
 3. The system shall incorporate an independent playback capability for playback of recorded video for one or more cameras.
 4. Within the playback mode it shall be possible to press a 'back to live' mode button that easily shall bring the camera back to 'live' mode.
 5. Recorded playback of video shall incorporate a smart search feature whereby a user-selected area in the video scene is searched for motion in a specific time interval and all relevant video clips are displayed to the operator.
 6. The system shall allow for digital zoom of the recorded video upon playback.
 7. Playback controls shall conspicuously display the time date of the video being viewed.

I. Third-party integration

1. The system manufacturer shall publish and make available SDK for integration with 3rd-party devices and systems, including IP cameras, camera encoders, digital video recorders, video analytics packages, and other system components.
2. The system shall support no less than 700 cameras and encoders from no less than 50 different manufacturers.
3. Video analytics
 - a. The system shall support integration of multiple video content analytics (VCA) systems from different manufacturers. Video content analysis shall be available as a software module and shall provide a single, easy to manage interface. The video analytics software module shall handle video analytics from different types of video content analytics systems, including server-based systems, edge-based systems and library-based systems.
 - b. The video analytics software module shall support a common alert XML format to convert other third party analytics components.
 - c. The video analytics software module shall utilize a central database for all alerts.
 - d. The video analytics software module shall allow the correlation of alerts from multiple analytics to verify these alerts with multiple behaviors in a single user interface.
 - e. The video analytics software module shall be able to view multiple alerts simultaneously.
 - f. The video analytics software module shall utilize a client and shall allow an operator to create views with pre-defined filters and search criteria.
4. Using the SDK, system developers shall be able to perform simple actions such as straightforward exchanges of events, or complex actions, and by these create solutions that meet the diverse needs of customers. The SDK shall allow developers to:
 - a. Integrate the video surveillance system via protocols executing on a non-Microsoft operating system, or developed using some other non .NET supported languages accessing the video surveillance system's configuration, get live or recorded video.
 - b. Integrate the video surveillance system to end user applications via components. The component integration contains ActiveX's and .NET library that, for example, enables an application to display live and recorded video and send events to the system.
 - c. Use plug-ins to integrate the system's administration tools, event handling services and a client viewer for hosting an application. This environment shall allow to: store third party developed configurations, share third party developed configurations between

applications, make customized graphics overlay on top of live or recorded video, e.g. for analytics applications.

- J. System utilities
 - 1. The system shall incorporate utilities to provide for improved uptime and simplified configuration and maintenance of the various system components.
 - 2. Automatic device discovery
 - a. The system shall have a software wizard for automated detection and enrollment of devices that exist on the network. The wizard shall detect both the manufacturer and model number of the device in question, along with various configuration settings within the device.
 - b. The wizard shall allow the system administrator to specify network IP ranges between which to search devices. Detected devices shall be auto-populated in the video surveillance system software.
 - c. The wizard shall allow for replacement of devices and shall automatically configure all appropriate settings within the device to match the one that it has replaced.

2.3 TECHNICAL REQUIREMENTS

- A. Software
 - 1. Provide sufficient client workstation licensing as necessary to support all of the workstations indicated in the Drawings, plus two additional.
 - 2. Provide factory software DVDs containing all of the server and workstation software to the Owner prior to completion.
 - 3. Acceptable manufacturer: American Dynamics Victor Unified
- B. Recording server
 - 1. Recording server shall consist of an EIA/TIA standard 19" rack-mounted 2U chassis.
 - 2. Recording server shall incorporate a RAID redundant storage scheme.
 - 3. Provide sufficient storage to record all cameras shown at 10 images per second for no less than 30 days without overwriting.
 - 4. Acceptable manufacturer: American Dynamics Video Edge 2U NVR
- C. Workstation
 - 1. Acceptable manufacturer: As required or recommended by the video surveillance software manufacturer.
- D. Rack-mount keyboard, video, mouse (KVM) display console
 - 1. Display console shall consist of a 1U chassis with a pull-out, fold-up 19" display monitor, as well as a mouse and keyboard.

2. Display console shall interface with attached servers via USB and analog (VGA) video interfaces.
3. Acceptable manufacturer: Tripp-Lite B020-U08-19-K or approved equal.

E. Midspan power injector

1. Midspan power injector shall be IEEE 802.3af compliant and shall provide for no less than 15.4W of power to attached devices.
2. Acceptable manufacturer: Altronix NETWAY1 or equal

F. Cameras

1. The IP camera shall capture live video, compress the video and stream the video over an Ethernet network connection to a remote location, where it may be viewed and / or recorded.
2. The IP camera shall incorporate Power over Ethernet (PoE) technology natively in accordance with IEEE 802.3af or 802.3at. External power splitters or other devices shall not be necessary at the camera.
3. Except as noted below, the IP camera shall have the ability to generate video that complies with both of the following compression standards:
 - a. MJPEG
 - b. H.264 (MPEG-4 Part 10)
4. The IP camera shall have the ability to adjust the compression ratio setting for variable bit rate at a given video resolution. The IP camera shall also have the ability to provide for a constant bit rate by adjusting the compression ratio as motion or other factors increase.
5. The IP camera shall provide for selectable image aspect ratio of either 4:3 or 16:9.
6. The IP camera shall provide a setup utility that is accessible via a standard web browser such as Microsoft Internet Explorer® or Mozilla Firefox®.
7. The IP camera manufacturer shall publish a software developer's kit (SDK) and shall keep the SDK updated as camera software / firmware upgrades are made available.
8. The IP camera shall comply with Open Network Video Interface Forum (ONVIF) standards for video compression and streaming.
9. All IP cameras shall incorporate a true progressive scan imaging device. Interlaced video signals with "deinterlacing" technology shall not be acceptable.
10. All IP cameras shall support both IPv4 and IPv6 protocols as defined by the IETF.
11. IP cameras intended for outdoor use shall be designed for the environmental conditions in which they are installed, or shall be installed in compatible housings that provide the appropriate environmental protection.

12. IP cameras installed in areas that experience low light conditions, such as poorly-lit outdoor areas or energy reduction interior areas, shall incorporate a day / night feature. The day / night feature shall detect when illumination levels drop below a certain threshold, and automatically switch the camera from color to black and white mode to provide for better video during low light conditions.
 13. The IP camera shall incorporate backlight compensation to mitigate the effects of direct sunlight during morning and evening times. It shall be the responsibility of the Contractor to ensure that cameras are procured and placed in such a manner that backlight conditions do not degrade video quality.
 14. Wall arm-mount and pole-mount cameras shall be provided with pendant cap and American Dynamics ADLOMARM gooseneck arm or approved equal
 15. 5MP 360-degree mini-dome style camera
 - a. Minimum resolution: 1600x1200 pixels
 - b. 5MP 360-degree camera shall be construction to IK10 standards for impact and vandal resistance.
 - c. Acceptable manufacturer: American Dynamics Illustra Pro 360 ADCI825-F311 or approved equal
 16. 2MP resolution outdoor mini-dome style camera
 - a. Minimum resolution: 1600x1200 pixels
 - b. 2MP resolution mini-dome style camera shall be constructed to IK10 standards for impact and vandal resistance.
 - c. Acceptable manufacturer: American Dynamics Illustra Pro IPS02D2OSWIT or approved equal
 17. 720p resolution mini-dome style camera
 - a. Minimum resolution 1280x720 pixels
 - b. Acceptable manufacturer: American Dynamics IPS02D2ISWIT or approved equal
 18. PTZ Style Camera
 - a. Minimum resolution 1280x720 pixels
 - b. Acceptable manufacturer: American Dynamics IPP02P6OSWTT or approved equal
- G. Camera pole
1. Camera pole shall be designed for the purpose and constructed of a heavy-duty steel pole with the ability to support no less than 75 pounds of attached devices.
 2. Lighting pole may be substituted; however, the lighting pole must meet the same specifications.
 3. Acceptable manufacture: Moog / Videolarm P1600 or equal

- H. Ethernet Media Converter
 - 1. Hardened Media converter shall be designed for harsh environments, including extremes of temperature and humidity.
 - 2. Acceptable manufacturer: Comnet CNMCSFP/M or equal
- I. SFP modules
 - 1. Provide small form factor pluggable (SFP) modules as required for communications between media converters as shown in the drawings
 - 2. Acceptable manufacture: Comnet SFP-10G-SR

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify final camera locations, desired views, and camera housing and mount requirements prior to installation.

3.2 INSTALLATION

- A. Install servers at locations as indicated by the Owner. Provide all necessary brackets and other hardware to ensure that servers are supported both in the front and the rear. Install servers in such a way that the front and rear are accessible for service purposes.
- B. Adjust AGC to provide the best image resolution at each camera location.
- C. Back focus to optimize the focal range of each camera's viewing area.
- D. Provide programming of VMS / ACAMS interface for camera call-up on alarm in coordination with the Owner.
- E. Field-verify the exact location and positioning of all cameras with the Owner's representative prior to installation.
- F. Provide ground isolation transformers as required to eliminate hum bars and ground loops in analog video.
- G. Power all IP cameras via power over Ethernet (POE) in accordance with IEEE 802.3af or IEEE 802.3at.
- H. Program and configure VMS client workstations to provide multiplexed views as coordinated with the Owner.
- I. Install video management software on server and workstation hardware received from the Owner as required to support the functionality described herein and within the Contract Documents. Configure computer operating system settings as required for the video management system software.
- J. Provide all initial system programming and setup of the VMS system including, but not limited to the following:
- K. Enrollment of all cameras and other devices into the VMS software. Provide all necessary configuration of each device, including IP address, name, description, frame rate, compression ratio, resolution, and other required settings.

- L. Configuration of all rules-based actions within the system including setup of initiating events, and all resulting actions.
- M. Initial setup for the interface with the ACAMS. The interface shall provide for automatic VMS camera selection upon alarms within the ACAMS as specified herein and as indicated in the Contract Documents. Coordinate automatic VMS camera selection, real-time record initialization, and VMS record status alarm annunciation requirements with the Owner prior to programming.
- N. VMS software graphical maps and icons. Coordinate with the Owner's Representative to obtain AutoCAD architectural backgrounds for implementation as graphical maps. Import all AutoCAD background information provided by the Owner's Representative and produce a complete set of graphical maps depicting all VMS points.
- O. Automatic selection of a VMS camera adjacent to applicable card readers upon an invalid card use. Coordinate automatic camera selection requirements with the Owner prior to system programming.
- P. Change passwords on all cameras, encoders, other equipment, provide to Owner.
- Q. Camera pole shall be erected in accordance to manufactures specifications and directions including but not limited to:
 - 1. Mounting structure, anchor bolts, and other hardware as related
 - 2. Electrical grounding and bonding

3.3 PROGRAMMING

- A. Provide all initial system programming and setup of the VSS system including, but not limited to the following:
 - 1. Enrollment of all cameras, encoders, and other devices into the VSS software. Provide all necessary configuration of each device, including IP address, name, description, frame rate, compression ratio, resolution, and other required settings.
 - 2. Configuration of all rules-based actions within the system including setup of initiating events, and all resulting actions.
 - 3. Initial setup for the interface with the ACAMS. The interface shall provide for automatic VSS camera selection upon alarms within the ACAMS as specified herein and as indicated in the Contract Documents. Coordinate automatic VSS camera selection, real-time record initialization, and VSS record status alarm annunciation requirements with the Owner prior to programming.
 - 4. VSS software graphical maps and icons. Coordinate with the Architect to obtain AutoCAD architectural backgrounds for implementation as graphical maps. Import all AutoCAD background information provided by the Architect and produce a complete set of graphical maps depicting all VSS points.

5. Automatic selection of a VSS camera adjacent to applicable card readers upon an invalid card use. Coordinate automatic camera selection requirements with the Owner prior to system programming.
- B. Contractor shall change all default passwords on all cameras, encoders, and other equipment and provide to Owner.

3.4 COORDINATION

- A. Field-verify and confirm camera views with the Owner's representative prior to final installation and adjust camera positions and lens sizes as required.

END OF SECTION 28 23 00