

SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies fixed wall louvers.

1.2 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.

C. Manufacturer's Literature and Data:

1. Each type of louver.

D. Color samples.

1.3 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. The Master Painters Institute (MPI):
Approved Product List - Updated Monthly

C. ASTM International (ASTM):

A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

B209-14.....Aluminum and Aluminum Alloy, Sheet and Plate

B209M-14.....Aluminum and Aluminum Alloy, Sheet and Plate (Metric)

B221-14.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

D1187/D1187M-97 (R2011)..Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):

- AMP 500-06.....Metal Finishes Manual
- E. National Fire Protection Association (NFPA):
90A-15.....Installation of Air Conditioning and
Ventilating Systems
- G. American Architectural Manufacturers Association (AAMA):
2605-13.....High Performance Organic Coatings on
Architectural Extrusions and Panels
- H. Air Movement and Control Association, Inc. (AMCA):
500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, Extruded: ASTM B221M (B221).
- B. Stainless Steel: ASTM A240/A240M, Type 302B.
- C. Galvanized Steel Sheet: ASTM A653/A653M; G90 min.
- E. Aluminum, Plate and Sheet: ASTM B209M (B209); alloy 3003 or 5005 with temper as required for forming.
- F. Fasteners: Fasteners for securing louvers to adjoining construction, except as otherwise specified or indicated in construction documents, to be toggle or expansion bolts of size and type as required for each specific type of installation and service condition.
1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
 2. Fasteners for louvers, louver frames, and wire guards to be of stainless steel or aluminum with same finish as louvers.
 3. Fasteners for louvers, louver frames and wire guards within mental health areas to be non-removable/tamper-proof type.
- G. Inorganic Zinc Primer: MPI No. 19.
- H. Bituminous Coating: ASTM D1187/D1187M; cold applied asphalt mastic emulsion.

2.2 EXTERIOR WALL LOUVERS:

- A. General:
1. Provide fixed type louvers of size and design shown.
 2. Heads, sills and jamb sections are to have formed caulking slots or be designed to retain caulking. Head sections are to have exterior drip lip, and sill sections an integral water stop.
 3. Furnish louvers with sill extension or separate sill as shown.

4. Frame is to be mechanically fastened or welded construction with welds dressed smooth and flush.

B. Performance Characteristics:

1. Louvers are to bear AMCA certified rating seals for air performance and water penetration ratings.

C. Galvanized Steel Louvers: galvanized louvers using 1.5 mm (0.059-inch) thick sheet for frames, blades, sills and mullions.

1. Provide louver with fixed 45 degree standard blades with water baffle. Make overall frame size 13 mm (1/2-inch) less than opening, unless otherwise indicated in construction documents.

2. Single louver sections are not to exceed 1676 mm (66 inches) in width. For openings larger than 1676 mm (66 inches) wide, provide multiple sections not larger than 1676 mm (66 inches) side separated by mullions.

2.3 CLOSURE ANGLES AND CLOSURE PLATES:

A. Fabricate from 2 mm (0.078-inch) thick stainless steel or aluminum.

B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.

C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as indicated in construction documents.

2.4 WIRE GUARDS:

A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.

B. Fabricate frames from 2 mm (0.078-inch) thick extruded or sheet aluminum designed to retain wire mesh.

C. Wire mesh to be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire in 13 mm (1/2-inch) square mesh.

D. Miter corners and join by concealed corner clips or locks extending not less than 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over 1219 mm (4 feet) in height with a mid-rail constructed as specified for frame components.

E. Fasten frames to outside of louvers with aluminum or stainless steel devices of same finish as louvers designed to allow removal and replacement without damage to the wire guard or the louver.

2.5 BLANK-OFF PANELS:

A. Uninsulated panels attached with clips or screws as follows: Panel finish is to be same finish applied to louvers.

1. Galvanized-steel sheet for galvanized-steel louvers, 1.02 mm (0.040 inch) minimum.

2.6 FINISH:

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- E. Galvanized Sheet Steel: Two-coat baked-enamel or powder-coat finish consisting of prime coat and thermosetting topcoat, with a minimum dry film thickness of 0.05 mm (2 mils).
 1. Color: To match exterior stucco, unless noted otherwise.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Set work accurately, in alignment and where indicated in construction documents. Install plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Set wall louvers in walls during progress of the work. If wall louvers are not delivered to job in time for installation in prepared openings, make provision for later installation.

3.2 CLEANING AND ADJUSTING:

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum are to be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- b. Restore louvers damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Contracting Officer Representative (COR) damaged units and replace with new units.

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