

SECTION 23 37 00
AIR OUTLETS AND INLETS
11-09

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS AND VENTS.

B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air intake/exhaust hoods.

2. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-84.....Certification, Rating, and Test Manual 4th
Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other
Structures

D. American Society for Testing and Materials (ASTM):

A167-99 (2004).....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet and Strip

- B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate
- E. National Fire Protection Association (NFPA):
 - 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- F. Underwriters Laboratories, Inc. (UL):
 - 181-08.....UL Standard for Safety Factory-Made Air Ducts
and Connectors

PART 2 - PRODUCTS

2.1 GRAVITY EXHAUST VENTILATORS (ROOF MOUNTED)

- A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.
 - 1. Low Silhouette Intake/Exhaust Ventilator: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 1.60 mm (14 Gauge) marine alloy aluminum, bolted to a minimum 3.25 mm (8 Gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the relief opening.
- B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.
- C. Dampers for Gravity Ventilators without Duct Connection: Construct damper of the same material as the ventilator and of the design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.
- D. See paragraph 3.3 for Intake/Exhaust exposed to high wind velocities.
- E. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for additional requirements.

2.2 EQUIPMENT SUPPORTS

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.3 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum. Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
 - c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.
2. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
2. Supply Grilles: Same as registers but without the opposed blade damper.
3. Drum Louvers: Aluminum construction, drum louver, with pivoted blades and rotating drum to adjust length of throw and direction.
 - a. Register shall have integral; face adjustable, opposed blade damper constructed of heavy gauge steel. Damper shall be operable

from the face of the register. Units shall be nozzle type with adjustable discharge pattern.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.

2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.

3. Perforated Face Type: To match supply units.

4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 INTAKE/ EXHAUST HOODS EXPOSED TO WIND VELOCITY

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of 145 km/h (90 mph)

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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