

SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Glazing: Section 08 80 00, GLAZING.
- D. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements.
 - 2. Sound rated doors, including test report from Testing Laboratory.
- C. Sustainable Design Requirements:
 - 1. Recycled Content,
 - 2. Regional Materials.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
A115 Series.....Steel Door and Frame Preparation for Hardware,
Series A115.1 through A115.17 (Dates Vary)
- D. Steel Door Institute (SDI):
113-01 (R2006).....Thermal Transmittance of Steel Door and Frame
Assemblies
128-09.....Acoustical Performance for Steel Door and Frame
Assemblies
- E. American National Standard Institute:
A250.8-2003 (R2008).....Specifications for Standard Steel Doors and
Frames
- F. American Society for Testing and Materials (ASTM):
A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled
A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability
B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate
B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles and Tubes
D1621-10.....Compressive Properties of Rigid Cellular
Plastics
D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl Coated Glass Yarns
E90-09.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions
- G. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (AMP 500-06)
- H. National Fire Protection Association (NFPA):

80-13.....Fire Doors and Fire Windows

- I. Underwriters Laboratories, Inc. (UL):
Fire Resistance Directory
- J. Intertek Testing Services (ITS):
Certifications Listings...Latest Edition
- K. Factory Mutual System (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.
- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- D. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- E. Aluminum Sheet: ASTM B209/209M.
- F. Aluminum, Extruded: ASTM B221/221M.
- G. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

- A. GENERAL:
 - 1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
 - 2. Close top edge of exterior doors flush and seal to prevent water intrusion.
 - 3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.
- B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.
- C. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.
- D. Smoke Doors:
 - 1. Close top and vertical edges flush.
 - 2. Provide seamless vertical edges.

3. Apply Steel astragal to the meeting stile at the active leaf of pair of doors or double egress doors.

4. Provide clearance at head, jamb and sill as specified in NFPA 80.

E. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.

2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.

3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.

4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

F. Custom Metal Hollow Doors:

1. Provide custom hollow metal doors where nonstandard steel doors are indicated. At the Contractor's option, custom hollow metal doors may be provided in lieu of standard steel doors. Door size(s), design, materials, construction, gages and finish shall be as specified for of standard steel doors.

G. Sound Rated Doors:

1. SDI 114, except as specified otherwise.

2. Sound Transmission Class minimum of 45 when tested in accordance with ASTM E90.

3. Doors complete with integral spring type automatic door bottom seal and with integral continuous gaskets on the frames. Applied spring type automatic door bottom seal and applied continuous gaskets for the frames for doors that are not sound rated but sealed for flanking noises are specified in Section 08 71 00, DOOR HARDWARE.

4. Fabricate vision panels to receive double glazing where shown.

2.3 METAL FRAMES

A. General:

1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
 2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
 3. Frames for labeled fire rated doors.
 - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
 - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements.
Provide labels of metal or engraved stamp, with raised or incised markings.
 5. Frames for doors specified to have automatic door operators; Security doors (Type 36); service window: minimum 1.7 mm (0.067 inch) thick.
 6. Knocked-down frames are not acceptable.
- B. Reinforcement and Covers:
1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
 2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.
 3. Where concealed door closers are installed within the head of the door frames, prepare frames for closers and provide 1 mm (0.042 inch) thick steel removable stop sections for access to concealed face plates and control valves, except when cover plates are furnished with closer.
- C. Terminated Stops: ANSI A250.8.
- D. Glazed Openings:
- a. Integral stop on exterior, corridor, or secure side of door.
 - b. Design rabbet width and depth to receive glazing material or panel shown or specified.
- F. Frame Anchors:
1. Floor anchors:
 - a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
 - b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch)

clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.

- c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
 - d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (2 inches) on center.
2. Jamb anchors:
- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
 - b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
 - c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.
 - 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
 - d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
 - e. Anchors for frames set in prepared openings:
 - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
 - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
 - 3) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
 - f. Anchors for observation windows and other continuous frames set in stud partitions.
 - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.

2) Anchors spaced 600 mm (24 inches) on centers maximum.

g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 TRANSOM PANELS

- A. Fabricate panels as specified for flush doors.
- B. Fabricate bottom edge with rabbet stop to fit top of door where no transom bar occurs.

2.5 LOUVERS

- A. General:
 - 1. Sight proof type with stationary blades the full thickness of the door.
 - 2. Design lightproof louvers to exclude passage of light but permit free ventilation.
 - 3. Provide insect screen and wire guards at exterior doors, except where doors are located below completely enclosed areaways, the wire guard is not required.
- B. Fabrication:
 - 1. Steel louvers 0.8 mm (0.032 inch) thick for interior doors, and 1.3 mm (0.053 inch) inch thick for exterior doors.
 - 2. Fabricate louvers as complete units. Install in prepared cutouts in doors.
 - 3. Weld stationary blades to frames. Weld louvers into door openings.
- C. Screen frames:
 - 1. Frame of either extruded aluminum or tubular aluminum.
 - 2. Fabricate frame to hold wire fabric in a channel with a retaining bar anchor and to mount on surface of door with screws.
 - 3. Do not lap frame over louver opening.
 - 4. Miter corners of frame members and join by concealed mechanical fastenings extending about 57 mm (2-1/4 inches) into ends of each member.
 - 5. Drill frame and doors for screw attachment. Space screws 50 mm (2 inches) from end of each leg of frame and not over 300 mm (12 inches) on center between end screws.
 - 6. Finish: Clear anodized finish, 0.4 mils thick.
 - 7. Insect Screens: Fasten insect screens to interior side of doors with retaining bar against door and not exposed to view.
 - 8. Wire Guards:

- a. Wire fabric shall be wire guard screen as specified.
- b. Fasten wire guard to exterior side of door with retaining bar against door and not exposed to view.

2.6 SHOP PAINTING

ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 3. Protect frame from accidental abuse.
 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
 1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
 2. Power actuated drive pins may be used to secure frame anchors to concrete floors.
- C. Jamb Anchors:
 1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
 2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
 3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
 4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600

mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

- D. Install anchors for labeled fire rated doors to provide rating as required.
- E. Frames for Sound Rated Doors: Coordinate to line frames for sound rated doors with insulation.
- F. Overhead Bracing (Lead Lined Frames): Where jamb extensions extend to structure above, anchor clip angles with not less than two, 9 mm (3/8 inch) expansion bolts or power actuated drive pins to concrete slab. Weld to steel overhead members.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES; Section 08 14 00, WOOD DOORS; Section 08 71 00, DOOR HARDWARE.

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SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior flush doors with prefinish, prefit option.
- B. Section includes fire rated doors, sound retardant doors, and smoke doors.

1.2 RELATED WORK

- A. Metal door frames: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- B. Door hardware including hardware location (height): Section 08 71 00, DOOR HARDWARE.
- C. Installation of doors and hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 14 00, WOOD DOORS, or Section 08 71 00, DOOR HARDWARE.
- D. Glazing and ballistic rated glazing: Section 08 80 00, GLAZING.
- E. Card readers and biometric devices: Section 28 13 00, ACCESS CONTROL
- F. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- 2. Veneer sample 200 mm (8 inch) by 275 mm (11 inch) by 6 mm (1/4 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- C. Shop Drawings:
 - 1. Show every door in project and schedule location in building.
 - 2. Indicate type, grade, finish and size; include detail of louvers, sound gasketing, and pertinent details.
 - 3. Provide information concerning specific requirements not included in the manufacturer's literature and data submittal.
- D. Manufacturer's Literature and Data:
 - 1. Sound rated doors, including test report indicating STC rating per ASTM E90 from test laboratory.
 - 2. Labeled fire rated doors showing conformance with NFPA 80.
- E. Laboratory Test Reports:

1. Screw holding capacity test report in accordance with WDMA T.M.10.
2. Split resistance test report in accordance with WDMA T.M.5.
3. Cycle/Slam test report in accordance with WDMA T.M.7.
4. Hinge-Loading test report in accordance with WDMA T.M.8.

F. Sustainable Design Requirements:

1. Recycled Content,
2. Regional Materials
3. Composite Wood and Agrifiber Binders,
4. Fiberglass Insulation
5. FSC Certified Wood Products.

1.4 WARRANTY

- A. Doors are subject to terms of Article titled "Warranty of Construction", FAR clause 52.246-21, except that warranty shall be as follows:
1. For interior doors, manufacturer's warranty for lifetime of original installation.
 2. Specified STC RATING for sound retardant rated door assembly in place.

1.5 DELIVERY AND STORAGE

- A. Factory seal doors and accessories in minimum of 6 mill polyethylene bags or cardboard packages which shall remain unbroken during delivery and storage.
- B. Store in accordance with WDMA I.S.1-A, Job Site Information.
- C. Label package for door opening where used.

1.6 APPLICABLE PUBLICATIONS

Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. Window and Door Manufacturers Association (WDMA):
- I.S.1A-11.....Architectural Wood Flush Doors
- I.S.4-09.....Water-Repellent Preservative Non-Pressure
Treatment for Millwork
- I.S.6A-11.....Architectural Wood Stile and Rail Doors
- T.M.6-08.....Adhesive (Glue Bond) Durability Test Method
- T.M.7-08.....Cycle-Slam Test Method
- T.M.8-08.....Hinge Loading Test Method
- T.M.10-08.....Screwholding Test Method

C. National Fire Protection Association (NFPA):

80-10.....Protection of Buildings from Exterior Fire

252-08.....Fire Tests of Door Assemblies

D. ASTM International (ASTM):

E90-09.....Laboratory Measurements of Airborne Sound

Transmission Loss

PART 2 - PRODUCTS

2.1 FLUSH DOORS

A. General:

1. Meet requirements of WDMA I.S.1-A, Extra Heavy Duty.
2. Adhesive: Type II
3. Thickness: 45 mm (1-3/4 inches) unless otherwise shown or specified.

B. Face Veneer:

1. In accordance with WDMA I.S.1-A.
 2. One species throughout the project unless scheduled or otherwise shown.
 3. For transparent finishes: Premium Grade. rotary cut, as selected from manufacturers full range per sub paragraph f.
 - a. A grade face veneer standard optional.
 - b. AA grade face veneer
 - c. Match face veneers for doors for uniform effect of color and grain at joints.
 - d. Door edges shall be same species as door face veneer except maple may be used for stile face veneer on birch doors.
 - e. On doors required to have transparent finish on one side and paint finish on other side; use veneers as required for transparent finish on both sides. f. In existing buildings, where doors are required to have transparent finish, use wood species and grade of face veneers to match adjacent existing doors.
 4. For painted finishes: Custom Grade, mill option close grained hardwood, premium or medium density overlay. Do not use Lauan.
 5. Factory sand doors for finishing.
- C. Wood for stops, louvers, muntins and moldings of flush doors required to have transparent finish:
1. Solid Wood of same species as face veneer, except maple may be used on birch doors.

2. Glazing:

- a. On non-labeled doors use applied wood stops nailed tight on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on centers.
- b. Use stainless steel or dull chrome plated brass screws for exterior doors.

3. Wood Louvers:

- a. Door manufacturer's standard product, fabricated of solid wood sections.
- b. Wood Slats: Not less than 5 mm (3/16 inch) thick.
- c. Stiles routed out to receive slats.
- d. Secure louvers in prepared cutouts with wood stops.

D. Stiles and Rails:

1. Option for wood stiles and rails:

- a. Composite material having screw withdrawal force greater than minimum performance level value when tested in accordance with WDMA T.M.10.
2. Provide adequate blocking for bottom of doors having mechanically operated door bottom seal meeting or exceeding the performance duty level per T.M.10 for horizontal door edge screw holding.

E. Fire rated wood doors:

1. Fire Performance Rating:

- a. Solid core door, 45 mm (1-3/4 inches) give 20 minutes performance.

2. Labels:

- a. Doors shall conform to the requirements of ASTM E2074, or NFPA 252, and, carry an identifying label from a qualified testing and inspection agency for class of door or opening shown designating fire performance rating.
- b. Metal labels with raised or incised markings.

3. Performance Criteria for Stiles of doors utilizing standard mortise leaf hinges:

- a. Hinge Loading: WDMA T.M.8. Average of 10 test samples for Extra Heavy Duty doors.
- b. Direct screw withdrawal: WDMA T.M.10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.

- c. Cycle Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested in accordance with WDMA T.M.7.
- 4. Additional Hardware Reinforcement:
 - a. Provide fire rated doors with hardware reinforcement blocking.
 - b. Size of lock blocks as required to secure hardware specified.
 - c. Top, bottom and intermediate rail blocks shall measure not less than 125 mm (five inches) minimum by full core width.
 - d. Reinforcement blocking in compliance with manufacturer's labeling requirements.
 - e. Mineral material similar to core is not acceptable.
- 5. Other Core Components: Manufacturer's standard as allowed by the labeling requirements.
- 6. Provide steel frame approved for use in labeled doors for vision panels.
- 7. Provide steel astragal on pair of doors.
- F. Smoke Barrier Doors:
 - 1. For glazed openings use steel frames approved for use in labeled doors.
 - 2. Provide a steel astragal on one leaf of pairs of doors, including double egress doors.
- G. Sound Rated Doors:
 - 1. Fabricated as specified for flush wood doors with additional construction requirements to meet specified sound transmission class (STC).
 - 2. STC Rating of the door assembly in place when tested in accordance with ASTM E90 by an independent nationally recognized acoustical testing laboratory not less than 36.
 - 3. Accessories:
 - a. Frame Gaskets: Continuous closed cell sponge neoprene with stop adjusters.
 - b. Automatic Door Bottom Seal:
 - 1) Steel spring operated, closed cell sponge neoprene metal mounted removable in extruded aluminum housing with a medium matte 0.1 mm (4.0 mil) thick clear Anodized finish.
 - 2) Concealed or Surface Mounted.

2.3 PREFINISH, PREFIT OPTION

- A. Flush doors may be factory machined to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
- B. Factory fitting to conform to specification for shop and field fitting, including factory application of sealer to edge and routings.
- C. Flush doors to receive transparent finish (in addition to being prefit) shall be factory finished as follows:
 - 1. WDMA I.S.1-A Section F-3 specification for System TR-4, Conversion Varnish or System TR-5, Catalyzed Vinyl.

2.4 IDENTIFICATION MARK:

- A. On top edge of door.
- B. Either a stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, code date of manufacture and quality.
- C. Accompanied by either of the following additional requirements:
 - 1. An identification mark or a separate certification including name of inspection organization.
 - 2. Identification of standards for door, including glue type.
 - 3. Identification of veneer and quality certification.
 - 4. Identification of preservative treatment for stile and rail doors.

2.5 SEALING:

Give top and bottom edge of doors two coats of catalyzed polyurethane or water resistant sealer before sealing in shipping containers.

2.6 BINDER:

- 1. These products shall contain NO added urea formaldehyde binders.

2.7 FSC CERTIFIED WOOD PRODUCTS:

- 1. 50% of wood products by cost shall utilize FSC Certified Wood with chain of custody certification.

PART 3 - EXECUTION

3.1 DOOR PREPARATION

- A. Field, shop or factory preparation: Do not violate the qualified testing and inspection agency label requirements for fire rated doors.
- B. Clearances between Doors and Frames and Floors:
 - 1. Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.

2. Maximum clearance at bottom of sound rated doors, light-proofed doors, doors to operating rooms, and doors designated to be fitted with mechanical seal: 10 mm (3/8 inch).

- C. Provide cutouts for special details required and specified.
- D. Rout doors for hardware using templates and location heights specified in Section, 08 71 00 DOOR HARDWARE.
- E. Fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (two inches) of door thickness undercut where shown.
- F. Immediately after fitting and cutting of doors for hardware, seal cut edges of doors with two coats of water resistant sealer.
- G. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- H. Apply a steel astragal on the opposite side of active door on pairs of fire rated doors.
- I. Apply a steel astragal to meeting style of active leaf of pair of doors or double egress smoke doors.

3.2 INSTALLATION OF DOORS APPLICATION OF HARDWARE

Install doors and hardware as specified in this Section.

3.3 DOOR PROTECTION

- A. As door installation is completed, place polyethylene bag or cardboard shipping container over door and tape in place.
- B. Provide protective covering over knobs and handles in addition to covering door.
- C. Maintain covering in good condition until removal is approved by Resident Engineer.

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SECTION 08 17 10
INTEGRATED DOOR ASSEMBLIES

1.1 DESCRIPTION

- A. Work in this section includes integrated door opening systems including metal frame, integrated doors, hanging device, latching mechanism and associated finish hardware, unless specified elsewhere.
- B. Smoke and draft control seals shall be included in this section, unless specifically listed elsewhere.
- C. All glass and glazing are not covered in this section.

1.2 RELATED WORK

- A. Blocking for Hardware: Section 06 10 00, ROUGH CARPENTRY.
- B. Key Cylinders: Section 08 71 00, DOOR HARDWARE
- C. Painting: Section 09 91 00, PAINTING.
- D. Electrical: Division 26, ELECTRICAL.
- E. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.
- F. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. Hardware shall be installed by people knowledgeable and skilled in the application, installation and adjustment of commercial grade doors and door hardware. Doors and Frames must be installed plumb, square and level.
- B. Doors frames must be properly prepared and reinforced to install hardware per the manufacturer's template and installation instructions. Install door frames in accordance with ANSI/SDI A250.11 - "Recommended Erection Instructions for Steel Frames."
- C. Contractor shall provide and furnish screws, bolts, expansions shields or other fasteners to facilitate the proper installation of products, not furnished as part of the Integrated Door Assembly.

1.4 WARRANTY

- A. Provide manufacturer's standard five-year limited warranty against defects in material and workmanship unless noted otherwise.
 - 1. Door Closers: 10 years
 - 2. Steel Pinned Continuous Hinges: 10 years

1.5 SUBMITTALS

- A. Submit shop drawings with proposed Integrated Door Assembly system, product and hardware options, in a timely manner to obtain the approval from architect in time to meet construction schedule of other trades.

- B. Provide for each door an frame location; frame type, profile, and installation details, items of finish hardware accessories, finishes, degree of opening and electrical rough-in requirements. Submit required templates to door and frame manufacturers to enable proper and accurate sizing and locations of hardware.
- C. Samples: Provide physical samples as required by Section 01 33 23.
- D. Provide Owner Manual, instruction sheets and installation.
- E. Sustainable Design Requirements:
 - 1. Recycled Content,
 - 2. Regional Materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Integrated Door Assembly systems shall be delivered to the general contractor at the job site complete with necessary screws, miscellaneous parts, instructions, and installation templates. Each package shall be legibly and properly labeled to correspond to the approved door schedule.
- B. Deliver Integrated Door Assembly system to project site. Contractor will jointly check in hardware with representatives of the supplier to verify shipment is correct and / or note and rectify discrepancies promptly.
- C. Furnish door assemblies with flush operating hardware flush with door skin, using protective wrappings and protective spacers between projecting hardware. Maintain and protect door assemblies using cardboard spacers and protective edge guards along the door edges, to reduce exposure to marring or damage during storage.
- D. Store door assemblies in a dry and secure area. Storage area shall be void of any excess humidity that can cause damage to the product.

1.7 APPLICABLE PUBLICATIONS

- A. The following references established standards for architectural hardware as specified in this section.
- B. American National Standards Institute (ANSI)
 - ICC/ANSI A117.1-2003.....Accessible and Usable Buildings and Facilities
 - ANSI/BHMA A156.1-2006.....Butts and Hinges
 - ANSI/BHMA A156.3-2008.....Exit Devices
 - ANSI/BHMA A156.4-2008.....Door Controls - Closers
 - ANSI/BHMA A156.5-2001.....Auxiliary Locks and Associated Products

ANSI/BHMA A156.6-2005.....Architectural Door Trim
ANSI/BHMA A156.7-2009.....Template Hinge Dimensions
ANSI/BHMA A156.8-2005.....Door Controls - Overhead Holders
ANSI/BHMA A156.10-2005.....Power Operated Pedestrian Doors
ANSI/BHMA A156.13-2002.....Mortise Locks and Latches
ANSI/BHMA A156.15-2006.....Closer Holder Release Devices
ANSI/BHMA A156.16-2008.....Auxiliary Hardware
ANSI/BHMA A156.18-2006.....Materials and Finishes
ANSI/BHMA A156.19-2007.....Power Assist and Low Energy Power
Operated Doors
ANSI/BHMA A156.21-2009.....Thresholds
ANSI/BHMA A156.22-2005.....Door Gasketing Systems
ANSI/BHMA A156.23-2004.....Electromagnetic Locks
ANSI/BHMA A156.24-2003.....Delayed Egress Locking Systems
ANSI/BHMA A156.25-2007.....Electrified Locking Devices
ANSI/BHMA A156.26-2006.....Continuous Hinges
ANSI/BHMA A156.28-2007.....Master Keying Systems
ANSI/BHMA A156.29-2007.....Exit Locks and Alarms
ANSI/BHMA A156.30-2003.....High Security Cylinders
ANSI/BHMA A156.31-2007.....Electric Strikes and Frame Mounted
Actuators
ANSI/BHMA A156.32-2008.....Integrated Door Opening Assemblies
ANSI/SDI A250.4-2001.....Test Procedure and Acceptance Criteria
for Physical Evidence for Steel Doors,
Frames, Frame Anchors and Reinforcings
ANSI/SDI A250.8-2003.....Recommended Specifications for Standard
Steel Doors and Frames
ANSI/SDI A250.11-2001.....Recommended Erection Instructions for
Steel Frames
UL10C-2009.....Positive Pressure Fire Tests of Door
Assemblies

C. American Society for Testing and Materials (ASTM)

1. ASTM E2074 (2000): Standard Test Method for Fire Tests of Door Assemblies
2. ASTM E2180 (2007): Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials

3. ASTM F476 (2002): Standard Test Method for Security of Swinging Door Assemblies
- D. Door and Hardware Institute (DHI)
 1. Recommended Locations for Builder's Hardware for Standard Doors and Frames (2004)
 2. Recommended Locations for Builder's Hardware for Custom Steel Doors and Frames (1996)
- E. Metal Door and Frame Associations
 1. Hollow Metal Manufacturing Association (HMMA)
 - a. National Association of Architectural Metal Manufacturers (NAAMM)
 2. Steel Door Institute (SDI)
- F. Approved Testing Laboratories
 1. Underwriter's Laboratories, Inc. (UL)
 - a. UL305 (2007): Panic Hardware
 - b. UL1784 (2004): Air Leakage Tests of Door Assemblies
 2. ITS / Intertek Testing Services / Warnock Hersey Inc.
- G. National Fire Protection Association (NFPA)
 1. NFPA 70-2008: National Electrical Code
 2. NFPA 80-2010: Standard for Fire Doors and Other Opening Protectives
 3. NFPA 101-2009: Life Safety Code
 4. NFPA 105-2010: Standard for Installation of Smoke Door Assemblies and Other Opening Protectives
 5. NFPA 252-2008: Standard Methods of Fire Tests of Door Assemblies
- H. Building Codes [Applicable Building Code]
 1. 2009 International Building Code
 2. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards - 1998) unless specified otherwise.

PART 2 - PRODUCTS

2.1 MATERIAL REQUIREMENTS

- A. Integrated Door Assembly requirements:
 1. Comply with ANSI/BHMA A156.32a: Grade 1:1,000,000
 2. Integrated Door Opening Assemblies shall provide a label for life safety or fire labels as required in door schedule.
 3. Integral vision lite provided with door assembly, or field installed lite kit, as required.
- B. Door Frame requirements:
 1. Door Frames shall be 16 -gauge ASTM A366, cold roll steel and shall

comply to ANSI/SDI A250.8 Level A - Grade III and / or HMMA/NAAMM - 850-99.

2. Door frames shall be furnished with mitered corners, continuously welded, ground smooth on frame face.
3. Prepare frames with 14 gauge reinforcements for applied hardware. Provide 12 gauge reinforcements for continuous hinges.
4. Provide suitable adjustable type anchors, minimum 4 per jamb.

C. Integrated Hardware Requirements:

1. Provide a complete Integrated Door Assembly including the installation and adjustment of the latching mechanism within the door construction. The exit device shall be inset in door, clean and unobtrusive in design. The push bar shall comply with ANSI/BHMA Grade 1 Standard for exit devices. End caps shall be metal, plated satin nickel (BHMA 619). The Push and Pull devices shall be clean and unobtrusive in design. Lever handles shall be clean and unobtrusive in design with and shall match style of other hardware furnished on project. Continuous hinges shall comply with ANSI/BHMA A156.26.
 - a. At doors with plastic laminate faces, provide hinges with wrap-around hinge guards and provide stainless steel wrap-around edge guards at the leading edge of the door. Hinges shall comply with ANSI/BHMA A156.26

2.2 FINISHES

A. Finish Symbols

US	BHMA	DESCRIPTION OF FINISH
USP	600	Primed for field painting
US26D	626/652	Satin Chrome
US28	628	Satin Aluminum
US32	629	Bright Stainless
US32D	630	Satin Stainless
N/A	689	Aluminum Painted

B. Finish Requirements

1. Door Faces: Prime
2. Frames: Prime
3. Door Hardware:

Coordinate hardware with campus standard as approved by

 - a. Continuous Hinges: 630

- b. Push Bar: 630 clad with 619 end caps
- c. Lever Exit Device Trim: 630
- d. Push/Pull Trim: 626
- e. Door Closers: 689
- f. Miscellaneous: To match other finishes

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Contractor is responsible for notification of any wall conditions or building structure that would prevent proper execution of the installation of products produced in accordance with approved hardware schedule.
- B. Note short or damaged deliveries on the bill of lading at the time of delivery.
- C. The fire label is a manufacturer's certification only. Proper installation of products and proper wall construction are requirements to meet fire label.
- D. Unless otherwise required in other sections of the contract specs, provide power supply as required per the manufacturer's installation instructions.
- E. Do not fabricate any product until receipt of approved submittal drawings.
- F. Beginning of installation means acceptance of existing conditions.

3.2 INSTALLATION

- A. Mount furnished hardware accessories at heights indicated in "Recommended Locations or Builder's Hardware" for Standard Doors and Frames, Custom Steel Doors and Frames, established by the Door and Hardware Institute (DHI), except if otherwise indicated or to comply with requirements of governing regulations, or if otherwise directed by the architect.
- B. Install furnished hardware accessories in compliance with the manufacturer's instructions, templates and recommendations. Comply with specified degree of opening for doors with automatic operators, overhead door closers, etc. Securely fasten all furnished parts. Make sure all operating parts move freely and smoothly without binding, sticking and void of any excessive clearance.
- C. Coordinate installation and interface wiring with fire alarm and smoke detection systems. Provide all additional auxiliary contacts, relays,

or interface for the fire alarm and security system

- D. Remove or protect furnished hardware accessories, prior to any painting or finishing that is to be completed after the installation of the hardware accessories.

3.3 ADJUSTMENT AND CLEANING

- A. Adjust and check door assembly and each operating item of hardware to ensure correct operation and function. Units which cannot be adjusted to operate as intended for the application made shall be replaced.
- B. Final Adjustment: Wherever hardware installation is made more than a month prior to building acceptance or occupancy of a space or area, the installer shall return to the work during the week prior to acceptance or occupancy and make final check and adjustment of all hardware items. Hardware Accessories shall be cleaned as necessary to restore correct operation, function, and finish. Do not use cleaners that will harm finish.

3.4 PROTECTION

- A. Whenever furnished hardware accessories are located in areas where it may be subject to damage during construction by handling, cleaning, etc., (e.g. painting, cleaning of bricks) it shall be protected and/or removed from its location until the hazardous condition is terminated.

3.5 SCHEDULES:

- A. The following is a general listing of the Integrated Door Assembly requirements and is not intended for use as a final door submittal. Any items of hardware required by established standards or practices, or to meet federal building codes shall be furnished whether or not specifically called out in the following listed groups.

HW-12C

Each [ADO] Pair Integrated Double Egress Doors to Have:	RATED
1 Steel Frame	
1 Integrated Pair Doors w/Exit DEVICES	Q2331 x TYPE 8 EXIT DEVICES (F01)
2 Continuous Hinges	A51031B
1 Overlapping Astragal with Self-Adhesive Seal	R5Y634 x R0E154 x THRU-BOLTS
2 Closers	C02011/C02021 (PT4D, PT4H)
2 Magnetic Holders	C00011 TRI-VOLTAGE
1 Set Self-Adhesive Seals	R0E154

POWER, WIRING, CONDUIT, AND FIRE ALARM CONNECTION BY DIVISION 26.

- - - E N D - - -

SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS; Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, Section 08 17 10, INTEGRATED DOOR ASSEMBLIES.
- D. Painting: Section 09 91 00, PAINTING.
- E. Electrical: Division 26, ELECTRICAL.
- F. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.
- G. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, except as otherwise specified:
 - 1. Mortise locksets.
 - 2. Hinges for hollow metal and wood doors.
 - 3. Surface applied overhead door closers.
 - 4. Exit devices.

5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:

1. Locks, latchsets, and panic hardware: 5 years.
2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

E. Sustainable Design Requirements:

1. Recycled Content,
2. Regional Materials.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Keying: Coordinate the keying with the current facility requirements. All cylinders shall be keyed into existing Great Grand Master Key System, and will be integrated with the existing campus standard Locking System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be or 7 pin type as required by the campus and as approved by the project Contracting Officers Representative (COR).

1. Best Locks: Mortise, 45H7 (Function Code) 15R626.
Contractor to supply pinned cores (7 pin, removable cores using a "TB" Keyway) for all locks.
2. Contractor will coordinate keying information with the Contracting Officers Representative (COR).

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
F883-04.....Padlocks
E2180-07.....Standard Test Method for Determining the
Activity of Incorporated Antimicrobial Agent(s)
In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
A156.1-06.....Butts and Hinges
A156.2-03.....Bored and Pre-assembled Locks and Latches
A156.3-08.....Exit Devices, Coordinators, and Auto Flush
Bolts

- A156.4-08.....Door Controls (Closers)
- A156.5-01.....Auxiliary Locks and Associated Products
- A156.6-05.....Architectural Door Trim
- A156.8-05.....Door Controls-Overhead Stops and Holders
- A156.12-05Interconnected Locks and Latches
- A156.13-05.....Mortise Locks and Latches Series 1000
- A156.14-07Sliding and Folding Door Hardware
- A156.15-06.....Release Devices-Closer Holder, Electromagnetic
and Electromechanical
- A156.16-08.....Auxiliary Hardware
- A156.17-04Self-Closing Hinges and Pivots
- A156.18-06.....Materials and Finishes
- A156.20-06Strap and Tee Hinges, and Hasps
- A156.21-09.....Thresholds
- A156.22-05.....Door Gasketing and Edge Seal Systems
- A156.23-04.....Electromagnetic Locks
- A156.24-03.....Delayed Egress Locking Systems
- A156.25-07Electrified Locking Devices
- A156.26-06.....Continuous Hinges
- A156.28-07Master Keying Systems
- A156.29-07Exit Locks and Alarms
- A156.30-03High Security Cylinders
- A156.31-07Electric Strikes and Frame Mounted Actuators
- A250.8-03.....Standard Steel Doors and Frames
- D. National Fire Protection Association (NFPA):
 - 80-10.....Fire Doors and Fire Windows
 - 101-09.....Life Safety Code
- E. Underwriters Laboratories, Inc. (UL):
 - Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

- A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
 2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.
- B. Provide quantity and size of hinges per door leaf as follows:
1. Doors up to 1210 mm (4 feet) high: 2 hinges.
 2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
 3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
 4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
 5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide, standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
 6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
 7. Provide heavy-weight hinges where specified.
 8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5 inch) high hinges.
- C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 CONTINUOUS HINGES

- A. ANSI/BHMA A156.26, Grade 1-600.
1. Listed under Category N in BHMA's "Certified Product Directory."

- B. General: Minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete
- C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends entire length of hinge.
 - 1. Base Metal for Exterior Hinges: Stainless steel.
 - 2. Base Metal for Interior Hinges: Stainless steel.
 - 3. Base Metal for Hinges for Fire-Rated Assemblies: Stainless steel.
 - 4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.
 - 5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.
 - 6. Provide with manufacturer's cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.
 - 7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.
 - 8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer's adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

2.3 DOOR CLOSING DEVICES

- A. Closing devices shall be products of one manufacturer, and be coordinated with the campus requirements.

2.4 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
 - 1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
 - 2. Where specified, closer shall have hold-open feature.

3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
4. Material of closer body shall be forged or cast.
5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.6 DOOR STOPS

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.

- C. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- D. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- E. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- F. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.

2.7 OVERHEAD DOOR STOPS AND HOLDERS

- A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.8 FLOOR DOOR HOLDERS

- A. Conform to ANSI Standard A156.16. Provide extension strikes for Types L01301 and L01311 holders where necessary.

2.9 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than seven pins as approved by the COR. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or

construction core of allow opening and closing during construction and prior to the installation of final cores.

- B. In addition to above requirements, locks and latches shall comply with following requirements:
1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health) areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching the existing hospital lever standard and as selected from the manufacturers full range of lever designs. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
 2. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Provide lever design to match design selected by Architect or to match existing lever design. Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
 3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.5.

4. Locks on designated doors in Psychiatric (Mental Health) areas shall be paddle type with arrow projection covers and be UL Listed. Provide these locks with paddle in the down position on both sides of the door. Locks shall be fabricated of wrought stainless steel.
5. Privacy locks in non-mental-health patient rooms shall have an inside thumbturn for privacy and an outside thumbturn for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware (see HW-2B).

2.10 PUSH-BUTTON COMBINATION LOCKS

- A. ANSI/BHMA A156.13, Grade 1. Battery operated pushbutton entry.
- B. Construction: Heavy duty mortise lock housing conforming to ANSI/BHMA A156.13, Grade 1. Lever handles and operating components in compliance with the UFAS and the ADA Accessibility Guidelines. Match lever handles of locks and latchsets on adjacent doors.
- C. Special Features: Key override to permit a master keyed security system and a pushbutton security code activated passage feature to allow access without using the entry code.

2.11 ELECTROMAGNETIC LOCKS

- A. ANSI/BHMA A156.23; electrically powered, of strength and configuration indicated; with electromagnet attached to frame and armature plate attached to door. Listed under Category E in BHMA's "Certified Product Directory."
 1. Type: Full exterior or full interior, as required by application indicated.
 2. Strength Ranking: 1500 lbf (6672 N).
 3. Inductive Kickback Peak Voltage: Not more than 0V.
 4. Residual Magnetism: Not more than 0 lbf (0 N) to separate door from magnet.
- B. Delayed-Egress Locks: BHMA A156.24. Listed under Category G in BHMA's "Certified Product Directory".
 1. Means of Egress Doors: Lock releases within 15 seconds after applying a force not more than 15 lbf (67 N) for not more than 3 seconds, as required by NFPA 101.
 2. Security Grade: Activated from secure side of door by initiating device.
 3. Movement Grade: Activated by door movement as initiating device.

4. The lock housing shall not project more than 4-inches (101mm) from the underside of the frame head stop.

2.12 ELECTRIC STRIKES

- A. ANSI/ BHMA A156.31 Grade 1.
B. General: Use fail-secure electric strikes at fire-rated doors.

2.13 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

- B. Psychiatric keys shall be cut so that first two bittings closest to the key shoulder are shallow to provide greater strength at point of greatest torque.

2.14 KEY CABINET

- A. ANSI Standard A156.5. Provide key cabinet made of cold rolled, 1.2 mm (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all keys for this project plus 25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.
- B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately 32 mm (1-1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."
- C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective

item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.

- D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the Resident Engineer.

2.15 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates and door edging as specified below:
1. Kick plates, mop plates and armor plates of metal, Type J100 series.
 2. Provide kick plates and mop plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Mop plates shall be 152 mm (6 inches) high. Both kick and mop plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates 25 mm (1 inch) less than width of each door. Extend all other kick and mop plates to within 6 mm (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
 3. Kick plates and/or mop plates are not required on following door sides:
 - a. Armor plate side of doors;
 - b. Exterior side of exterior doors;
 - c. Closet side of closet doors;
 - d. Both sides of aluminum entrance doors.
 4. Armor plates for doors are listed under Article "Hardware Sets".
Armor plates shall be thickness as noted in the hardware set, 875 mm (35 inches) high and 38 mm (1-1/2 inches) less than width of doors,

except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be 25 mm (1 inch) less than width of each door. Where top of intermediate rail of door is less than 875 mm (35 inches) from door bottom, extend armor plates to within 13 mm (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within 13 mm (1/2 inch) of panic bolt push bar.

5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be 254 mm (10 inches) high.
6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

2.16 EXIT DEVICES

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.

- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.
- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.17 FLUSH BOLTS (LEVER EXTENSION)

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

2.18 FLUSH BOLTS (AUTOMATIC)

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).
- B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

2.19 DOOR PULLS WITH PLATES

- A. Conform to ANSI A156.6. Pull Type J401, 152 mm (6 inches) high by 19 mm (3/4 inches) diameter with plate Type J302, 90 mm by 350 mm (3-1/2 inches by 14 inches), unless otherwise specified. Provide pull with projection of 70 mm (2 3/4 inches) and a clearance of 51 mm (2 inches). Cut plates of door pull plate for cylinders, or turn pieces where required.

2.20 PUSH PLATES

- A. Conform to ANSI A156.6. Metal, Type J302, 200 mm (8 inches) wide by 350 mm (14 inches) high. Provide metal Type J302 plates 100 mm (4 inches wide by 350 mm (14 inches) high) where push plates are specified for doors with stiles less than 200 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.21 COMBINATION PUSH AND PULL PLATES

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.22 COORDINATORS

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.23 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.
- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.

- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) from frame face.

2.24 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

- A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.25 WEATHERSTRIPS (FOR EXTERIOR DOORS)

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length ($0.000774\text{m}^3/\text{s/m}$).

2.26 MISCELLANEOUS HARDWARE

- A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types):
Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E76213, conforming to ANSI A156.5. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.
- B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur, except as otherwise specified. Provide cylinders to operate locking devices where specified for following partitions and doors:
 - 1. Folding doors and partitions.
 - 2. Wicket door (in roll-up door assemblies).
 - 3. Slide-up doors.
 - 4. Swing-up doors.
 - 5. Fire-rated access doors-Engineer's key set.
 - 6. Doors from corridor to electromagnetic shielded room.
 - 7. Day gate on vault door.
- C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.27 PADLOCKS FOR VARIOUS DOORS, GATES AND HATCHES

- A. ASTM E883, size 50 mm (2 inch) wide chain; furnish extended shackles as required by job conditions. Provide padlocks, with key cylinders, for each door in following areas as noted.
- B. Key padlocks as follows:
 - 1. Constant Temperature Rooms in Research Departments: Research Laboratory Set.
 - 2. Cold Room in Morgue Department: Autopsy Set.
 - 3. Refrigerators in Canteen Department: Canteen Storage Set.
 - 4. All Refrigerator Rooms in Main Kitchen Department: Kitchen Storage Set.
 - 5. Chain Link Fence Gates for Electrical Substation and other Fenced Buildings or Areas: Engineer's set, except as otherwise specified.
 - 6. Chain Link Fence Gates for Oxygen Storage Buildings: Maintenance supply set.
 - 7. Roof Access and Scuttles: Engineer's set.
 - 8. Hinged Wicket in Post Office Partitions: Post Office set.
- C. Omit padlocks on communicating refrigerator doors.

2.28 THERMOSTATIC TEMPERATURE CONTROL VALVE CABINETS

- A. Where lock is shown, equip each cabinet door (metal) with lock Type E06213, conforming to ANSI A156.5. Key locks in Key Sets approved by Contracting Officer. See mechanical drawings and specifications for location of cabinets.
- B. Cabinet manufacturer shall supply the hinges, bolts and pulls. Ship locks to cabinet manufacturer for installation.

2.29 HINGED WIRE GUARDS (FOR WINDOWS, DOORS AND TRANSOMS) AND WIRE PARTITION DOORS

- A. Butt hinges, type A8133 (special swaging) 100 mm by 90 mm (4 inches by 3-1/2 inches), Finish US2C.
 - 1. 3 hinges for guards over 1060 mm (3-1/2 feet) high.
 - 2. 2 hinges for guards less than 1060 mm (3-1/2 feet) high.
- B. Conform to ANSI A156.5. Lock Type E06081 for guards and Type E06061 for partitions.
 - 1. Keying: Except as noted otherwise, key locks like entrance door or space wherein guards and partitions are located except as otherwise specified.

2. Key locks for partitions enclosing mechanical and electrical equipment in Engineer's Set. (See detailed drawings for number of locks and butt hinges required for each guard).

2.30 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
1. Hinges --exterior doors: 626 or 630.
 2. Hinges --interior doors: 652 or 630.
 3. Pivots: Match door trim.
 4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
 5. Thresholds: Mill finish aluminum.
 6. Cover plates for floor hinges and pivots: 630.
 7. Other primed steel hardware: 600.
- D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces except where otherwise specified.
- E. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.

2.31 BASE METALS

- A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

- A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA Resident Engineer for approval.
- B. Hardware Heights from Finished Floor:
1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
 2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
 3. Deadlocks centerline of strike 1219 mm (48 inches).
 4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
 5. Centerline of door pulls to be 1016 mm (40 inches).
 6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
 7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
 8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.
- B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

doors)		
--------	--	--

- C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.
- D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.
- E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

- F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.
- G. After locks have been installed; show in presence of Resident Engineer that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the Resident Engineer for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

- A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
1. Re-adjust hardware.

2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
3. Identify items that have deteriorated or failed.
4. Submit written report identifying problems.

3.4 DEMONSTRATION

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

- A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.
- B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

INTERIOR SINGLE DOORSHW-1

Each Door to Have:

NON-RATED

- | | | |
|---|-----------------------------|----------------------|
| 1 | Continuous Hinge | |
| 1 | Door Pull w/ Plate | J401 x J302 |
| 1 | Push Plate | J302 |
| 1 | Kick Plate | J102 |
| 1 | Mop Plate (@ Inswing Doors) | J103 |
| 1 | Closer | C02011/C02021 |
| 1 | Floor Stop | L02121 x 3 FASTENERS |
| 3 | Silencers | L03011 |

HW-1F

Each Door to Have:

NON-RATED

- | | | |
|---|------------------|---------------|
| 1 | Continuous Hinge | |
| 1 | Latchset | F01 |
| 1 | Kick Plate | J102 |
| 1 | Wall Stop | L02101 CONVEX |
| 3 | Silencers | L03011 |

Each Door to Have:

NON-RATED

1	Continuous Hinge	
1	Latchset	F01
1	Kick Plate	J102
1	Wall Stop	L02101 CONVEX
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-2

Each Door to Have:

RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Keyed Privacy Indicator Lock	F13 x OCCUPANCY INDICATOR
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154
STONE THRESHOLD BY OTHER TRADES.		

HW-2G

Each Door to Have:

RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Keyed Privacy Indicator Lock	F13 x OCCUPANCY INDICATOR
1	Closer	C02011/C02021
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop	L02121 x 3 FASTENERS
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Set Self-Adhesive Seals	R0Y154
STONE THRESHOLD BY OTHER TRADES.		

HW-2H

Each Door to Have:

NON-RATED

- | | | |
|---|-----------------------------|---|
| 1 | Continuous Hinge | x INTEGRAL HINGE GUARD CHANNEL
X ADJUSTA-SCREWS |
| 1 | Hospital Privacy Latch | F02-MOD x TURNPIECE BOTH SIDES X
OCCUPANCY INDICATOR |
| 1 | Kick Plate | J102 |
| 1 | Mop Plate (@ Inswing Doors) | J103 |
| 1 | Edge Guard (@ Wood Doors) | J208M / J211 (VERIFY), CUT: HARDWARE |
| 1 | Overhead Stop | C01541-ADJUSTABLE |
| 3 | Silencers | L03011 |

STONE THRESHOLD BY OTHER TRADES.

HW-3E

Each Door to Have:

NON-RATED

- | | | |
|---|-------------------------|-----------------------------|
| | Hinges | QUANTITY & TYPE AS REQUIRED |
| 1 | Office Lock | F04 |
| 1 | Floor Stop | L02121 x 3 FASTENERS |
| 1 | Set Self-Adhesive Seals | R0Y154 |
| 1 | Coat Hook | L03121 |

OMIT COAT HOOK WHERE GLASS LITE PREVENTS INSTALLATION.

HW-3G

Each Door to Have:

NON-RATED

- | | | |
|---|----------------------------------|-------------------------------------|
| | Hinges | QUANTITY & TYPE AS REQUIRED |
| 1 | Office Lock | F04 |
| 1 | Floor Stop | L02121 x 3 FASTENERS |
| 1 | Coat Hook | L03121 |
| 1 | Door Viewer (Mental Health Only) | L03221 - 190° (VIEW INTO CORRIDOR) |
| 1 | Threshold | J32300 x 57 MM WIDTH (2-1/4 INCHES) |
| 1 | Auto Door Bottom | R0Y346 - HEAVY DUTY |
| 2 | Sets Self-Adhesive Seals | R0Y154 |

OMIT VIEWER IF DOOR PROVIDED WITH VISION LITE.

OMIT COAT HOOK WHERE GLASS LITE PREVENTS INSTALLATION.

HW-4F

Each Door to Have:

RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Utility Lock	F09
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop (@ Outswing Doors)	L02121 x 3 FASTENERS
1	Wall Stop (@ Inswing Doors)	L02101 CONVEX
1	Set Self-Adhesive Seals	R0Y154

HW-4G

Each Door to Have:

RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Utility Lock	F09
1	Closer (@ Rated Doors)	C02011/C02021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-4J

Each Door to Have:

RATED/NON-RATED

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Utility Lock	F09
1	Closer (@ Rated Doors)	C02011/C02021
1	Kick Plate	J102
1	Floor Stop	L02121 x 3 FASTENERS
1	Threshold	J32300 x 57 MM WIDTH (2-1/4 INCHES)
1	Auto Door Bottom	R0Y346 - HEAVY DUTY
2	Sets Self-Adhesive Seals	R0Y154

HW-4U

Each Door to Have:

NON-RATED/RATED

1	Continuous Hinge	
1	Public Restroom Lock	F09
1	Closer	C02011/C02021
1	Closer	C02051/C02061
1	Kick Plate	J102
1	Mop Plate (@ Inswing Doors)	J103
1	Floor Stop (@ Outswing Doors)	L02121 x 3 FASTENERS
1	Wall Stop (@ Inswing Doors)	L02101 CONVEX
1	Set Self-Adhesive Seals	R0Y154

PROVIDE NON-HOLD-OPEN CLOSER AT TOILET ROOMS.
STONE THRESHOLD BY OTHER TRADES.

HW-5D

Each Door to Have:

NON-RATED

Hinges	QUANTITY & TYPE AS REQUIRED	
1	Storeroom Lock	F07
1	Kick Plate	J102 (@ STORAGE, EVM, & HAC ROOMS ONLY)
1	Floor Stop (@ Inswing Doors)	L02121 x 3 FASTENERS
1	Wall Stop (@ Outswing Doors)	L02101 CONVEX
3	Silencers	L03011

HW-10C

Each Pair to Have:

NON-RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Utility Lock	F09
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Kick Plates	J102
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-11

Each Pair to Have:

RATED/NR

	Hinges	QUANTITY & TYPE AS REQUIRED
1	Set Auto Flush Bolts	TYPE 25 LESS BOTTOM BOLT
1	Storeroom Lock	F07
1	Coordinator	TYPE 21A
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Closers	C02011/C02021
2	Kick Plates	J102 (@ STORAGE ROOMS ONLY)
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-11A

Each Pair to Have:

NON-RATED

2	Continuous Hinges	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Set Auto Flush Bolts	TYPE 25
1	Security Storeroom Lock	F13-MOD x RIGID OUTSIDE LEVER x KEY RETRACTS DEADBOLT AND LATCHBOLT
1	Overlapping Astragal with Self-Adhesive Seal	R0Y634 x R0Y154 x THRU-BOLTS
2	Armor Plates	J101 x 1.275 MM (0.050 INCH) THICKNESS
2	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
2	Floor Stops	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

HW-12A

Each [MHO] Pair Integrated Doors to Have:

RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

HW-12B

Each [ADO] Pair Integrated Doors to Have:

RATED

1 Key Cylinder TYPE AS REQUIRED
BALANCE OF HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES
AUTOMATIC DOOR OPERATORS AND CONTROLS BY SECTION 08 71 13, AUTOMATIC DOOR
OPERATORS.

HW-12C

Each [MHO] Pair Integrated Double Egress Doors to Have: RATED

ALL HARDWARE BY SECTION 08 17 10, INTEGRATED DOOR ASSEMBLIES

SECURITY HARDWARE ABBREVIATIONS LEGEND:

AC = Access Control Device (Card reader, biometric reader, keypad, etc.)
ADO = Automatic Door Operator
DEML = Delayed Egress Magnetic Lock
DEPH = Delayed Egress Panic Exit Device
DPS = Door Position Switch (Door or Alarm Contact)
EL = Electric Lock or Electric Lever Exit Device
PB = Push-button Combination Lock (stand-alone)
RR = Remote Release Button
ELR = Electric Latch Retraction Exit Device
REX = Request-to-Exit Switch in Latching Device Inside Trim

HW-SH-3C

Each [PB] Door to Have:

NON-RATED/RATED

1	Continuous Hinge	x INTEGRAL HINGE GUARD CHANNEL X ADJUSTA-SCREWS
1	Push-button Combination Lock	N3 - A156.13 F07 G1 E06
1	Closer	C02011/C02021
1	Armor Plate	J101 x 1.275 MM (0.050 INCH) THICKNESS
1	Edge Guard (@ Wood Doors)	J208M / J211 (VERIFY), CUT: HARDWARE
1	Floor Stop	L02121 x 3 FASTENERS
1	Set Self-Adhesive Seals	R0Y154

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1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Certificates:
 - 1. Certificates stating that wire glass, meets requirements for safety glazing material as specified in ANSI Z97.1.
- C. Warranty: Submit written guaranty, conforming to General Condition requirements, and to "Warranty of Construction" Article in this Section.
- D. Manufacturer's Literature and Data:
 - 1. Glass, each kind required.
 - 3. Transparent (one-way vision glass) mirrors.
 - 4. Elastic compound for metal sash glazing.
 - 6. Glazing cushion.
 - 7. Sealing compound.
 - 9. Plastic glazing material, each type required.
- E. Samples:
 - 1. Size: 150 mm by 150 mm (6 inches by 6 inches).
- F. Sustainable Design Requirements:
 - 1. Recycled Content,
 - 2. Regional Materials.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of

glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":

1. Treat security glazing as fragile merchandise, and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling shall comply with Manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
2. Temporary protections: The glass front and polycarbonate back of glazing shall be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces shall be approved and applied by manufacturer.
3. Edge protection: To cushion and protect glass clad, polycarbonate, and Noviflex edges from contamination or foreign matter, the four edges shall be sealed the depth of glazing with continuous standard-thickness Santoprene tape. Alternatively, continuous channel shaped extrusion of Santoprene shall be used, with flanges extending into face sides of glazing.
4. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 C, during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

1.7 PROJECT CONDITIONS

Field Measurements: Field measure openings before ordering tempered glass products. Be responsible for proper fit of field measured products.

1.8 WARRANTY

- A. Warranty: Conform to terms of "Warranty of Construction", FAR clause 52.246-21.

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PART 2 - PRODUCT

A. Use thickness stated unless specified otherwise in assemblies.

B. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

C. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.
2. Thickness, 6 mm (1/4 inch).

A. Type 1 (Transparent float glass), Class 1 (Clear).

B. Fire-protective glass products used to protect against smoke and flames only shall be rated for [20] [45] minutes as required by local building code and shall be tested in accordance with NFPA 252 (Standard Methods

of Fire Tests of Door Assemblies) and NFPA 257 (Standard on Fire Test
for Window and Glass Block Assemblies)

- C. Fire-resistive products used to protect against smoke, flame, and the transmission of radiant heat shall be rated for [60] [90] [120] minutes and shall be tested in accordance with NFPA 252, NFPA 257, and ASTM E119 (Standard Test Methods for Fire Tests of Building Construction and Materials).
- D. Fire-rated glass or glass assembly shall be classified by Underwriters Laboratory (UL), Intertek Testing Services- Warnock Hersey (ITS-WHI) or any other OSHA certified testing laboratory. All glass shall bear a permanent mark of classification in accordance with local building code.
- E. Maximum size is per the manufacturer's test agency listing for doors, transoms, side lights, borrowed lights, and windows.
- F. Where safety glazing is required by local building code, fire-rated glass shall be tested in accordance with CPSC 16 CFR 1201 Category I or II and bear a permanent mark of classification.
 - 1. Category I products are limited to 0.84 m² - 9 ft² and tested to no less than 203 Nm-150 ft-lbs impact loading.
 - 2. Category II products are greater than 0.84 m² - 9 ft² and tested to no less than 542 Nm-400 ft-lbs impact loading. Category II products can be used in lieu of Category I products.

2.413 GLAZING ACCESSORIES

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work shall have a finish that will not corrode or stain while in service.
- B. Setting Blocks: ASTM C864:
1. Channel shape; having 6 mm (1/4 inch) internal depth.
 2. Shore a hardness of 80 to 90 Durometer.
 3. Block lengths: 50 mm (two inches) except 100 to 150 mm (four to six inches) for insulating glass.
 4. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.

5. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.

C. Spacers: ASTM C864:

1. Channel shape having a 6 mm (1/4 inch) internal depth.
2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
3. Lengths: One to 25 to 76 mm (one to three inches).
4. Shore a hardness of 40 to 50 Durometer.

D. Sealing Tapes:

1. Semi-solid polymeric based material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.
2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.

E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.

F. Glazing Clips: Galvanized steel spring wire designed to hold glass in position in rabbeted sash without stops.

G. Glazing Points (Sprigs): Pure zinc stock, thin, flat, triangular or diamond shaped pieces, 6 mm (1/4 inch) minimum size.

H. Glazing Gaskets: ASTM C864:

1. Firm dense wedge shape for locking in sash.
2. Soft, closed cell with locking key for sash key.
3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

I. Lock-Strip Glazing Gaskets: ASTM C542, shape, size, and mounting as indicated.

J. Glazing Sealants: ASTM C920, silicone neutral cure:

1. Type S.
2. Class 25
3. Grade NS.
4. Shore A hardness of 25 to 30 Durometer.

K. Structural Sealant: ASTM C920, silicone acetoxy cure:

1. Type S.
2. Class 25.

3. Grade NS.
4. Shore a hardness of 25 to 30 Durometer.
- L. Neoprene, EPDM, or Vinyl Glazing Gasket: ASTM C864.
 1. Channel shape; flanges may terminate above the glazing channel or flush with the top of the channel.
 2. Designed for dry glazing.
- M. Color:
 1. Color of glazing compounds, gaskets, and sealants used for aluminum color frames shall match color of the finished aluminum and be nonstaining.
 2. Color of other glazing compounds, gaskets, and sealants which will be exposed in the finished work and unpainted shall be black, gray, or neutral color.

2.5 OPAQUE FILM

A. Optically opaque black polyester film for decorative applications, with an abrasion resistant coating on one side and a mounting adhesive on the other.

1. Uniformity: No noticeable visual defects, such as pinholes, streaks, thin spots, scratches, or banding in accordance with the IWFA visual acceptance standard, after installation.
2. Variation in Solar Specifications across Width: +/- 3 % average at any portion of the length.
3. Thickness: Nominal 1.5 mils (38 microns) with no evidence of coating voids, after the removal of the release liner.
4. Identification: Labeled in accordance with manufacturer's specifications.

B. Capacities in accordance with ASTM E903:

1. Film Appearance: Opaque, black.
2. Visible Light Transmission: 0%.
3. Solar Energy Rejected/Heat Reduction: 70%.
4. Visible Light Reflectance (Exterior): 7%.
5. Visible Light Reflectance (Interior): 6%.
6. Shading Coefficient: 0.36.
7. Solar Heat Gain Coefficient: 0.30.
8. U Factor: NFRC; 1.10.

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- 9. Solar Energy Absorption: 94%.
- 10. Solar Transmission: 0%.
- 11. Solar Reflectance: 6%.
- 12. UV Rejection: 100%.
- 13. Glare Reduction: 100%.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
 - 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 - 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer's approved shop drawings.
- B. Advise Contractor of conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation: Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units to prevent damage to glass and glazing units by cleaning materials.

3.2 PREPARATION

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA-02 Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.
- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL

- A. Install in accordance with GANA-01 Glazing Manual and GANA-02 Sealant Manual unless specified otherwise.

- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- G. Fire Resistant Glass:
 - 1. Wire glass: Glaze in accordance with NFPA 80.
 - 2. Other fire resistant glass: Glaze in accordance with UL design requirements.

3.4 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT)

- A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
- D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- E. Fill gaps between pane and applied stop with compatible sealant to depth equal to bite on glazing, to uniform and level line.
- F. Trim protruding tape edge.

3.11 REPLACEMENT AND CLEANING

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by Resident Engineer.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

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3.12 PROTECTION

Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

3.13 GLAZING SCHEDULE

A. Fire Resistant Glass:

1. Install clear wire glass in interior fire rated or labeled doors..

B. Tempered Glass:

1. Install in full and half glazed doors unless indicated otherwise.

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SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

- A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- B. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS, Section 09 29 00, GYPSUM BOARD.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
 - 1. Typical ceiling suspension system.
 - 2. Typical metal stud and furring construction system including details around openings and corner details.
 - 3. Typical shaft wall assembly
 - 4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

E. Sustainable Design Requirements:

1. Recycled Content,
2. Regional Materials.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire
- C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems
- C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings
- C636-08.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
- C645-09.....Non-Structural Steel Framing Members
- C754-11.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products
- C841-03(R2008).....Installation of Interior Lathing and Furring
- C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
- E580-11.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
 2. Runners same thickness as studs.

- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
 - 1. Conform to rated wall construction.
 - 2. C-H Studs.
 - 3. E Studs.
 - 4. J Runners.
 - 5. Steel Jamb-Strut.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
 - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
 - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
 - 1. ASTM A641, soft temper, Class 1 coating.
 - 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:

1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.
- G. Openings:
 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.

H. Fastening Studs:

1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.

I. Chase Wall Partitions:

1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

J. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.

K. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.

B. Wall furring-Stud System:

1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.

6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.
- D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

- A. Conform to UL Design No. U438 for two-hour fire rating.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:
 1. Provide necessary liner fillers and shims to conform to label frame requirements.
 2. Frame openings cut within a liner panel with E studs around perimeter.
 3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.
- F. Elevator Shafts:
 1. Frame elevator door frames with 0.87 mm (0.0341-inch) thick J strut or J stud jambs having 75 mm (three-inch) long legs on the shaft side.
 2. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.

3. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
 1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
 1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
 2. Furnish for installation under Division 3, CONCRETE.
 3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
 1. Use pull down tabs when available.
 2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.
- E. Existing concrete construction exposed or concrete on steel decking:
 1. Use power actuated fasteners either eye pin, threaded studs or drive pins for type of hanger attachment required.
 2. Install fasteners at approximate mid height of concrete beams or joists. Do not install in bottom of beams or joists.
- F. Steel decking without concrete topping:
 1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
 2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.
- H. Installing Ceiling Bracing System:
 1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and over head construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.

2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Lay in gypsum board ceiling panels: Section 09 51 00, ACOUSTICAL CEILING.
- E. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
 - 3. Typical shaft wall assembly.
 - 4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.
- D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

F. Sustainable Design Requirements:

1. Recycled Content,
2. Regional Materials.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
 - C475-02.....Joint Compound and Joint Tape for Finishing Gypsum Board
 - C840-08.....Application and Finishing of Gypsum Board
 - C919-08.....Sealants in Acoustical Applications
 - C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. (0.84mm) to 0.112 in. (2.84mm) in thickness
 - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
 - C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
 - C1658-06.....Glass Mat Gypsum Panels
 - C1396-06.....Gypsum Board
 - E84-08.....Surface Burning Characteristics of Building Materials
- C. Underwriters Laboratories Inc. (UL):
- Latest Edition.....Fire Resistance Directory

- D. Inchcape Testing Services (ITS):
Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
 - 1. ASTM C1396, Type X.
 - 2. ASTM C1658: Glass Mat Gypsum Panels,
 - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD

- A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
- B. ASTM C1177, Type X.

2.3 ACCESSORIES

- A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
 - 1. Two sides of partitions:
 - a. Fire rated partitions.
 - b. Smoke partitions.
 - c. Sound rated partitions.
 - d. Full height partitions shown (FHP).
 - e. Corridor partitions.
 - 2. One side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
 - 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
 - 1. Not less than 100 mm (6 inches) above suspended acoustical ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
 - 1. For single-ply construction, use perpendicular application.
 - 2. For two-ply assemblies:
 - a. Use perpendicular application.

- b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):
- 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.
 - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
 - 5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
 - 6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
 - 7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
 - 8. Installing Two Layer Assembly Over Sound Deadening Board:
 - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
 - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
 - 9. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:

1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
 3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.
- I. Electrical and Telecommunications Boxes:
1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.
- J. Accessories:
1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
 2. Install in one piece, without the limits of the longest commercially available lengths.
 3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
 4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
 - d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.

- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 CAVITY SHAFT WALL

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
- B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR (Nonbearing for two-hour fire rating. Conform to FM WALL CONSTRUCTION 25-1/HR (Non-loadbearing) for one-hour fire rating where shown.
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.
 - 1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
 - 2. Stagger joints top and bottom in adjacent panels.
 - 3. After erection of J-struts of opening frames, fasten panels to J-struts with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
- D. Gypsum Board:
 - 1. Two hour wall:
 - a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
 - b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
 - c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
 - 2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.
 - 3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.
- E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.
- F. Elevator Shafts:
 - 1. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.

2. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 1. Gypsum board is fastened and held close to framing or furring.
 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier, fire rated and sound rated, and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier, fire rated, and sound rated construction/ Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction, fire protection equivalent to the fire rated construction, and STC equivalent to the sound rated construction.

3.7 UNACCESSIBLE CEILINGS

At Mental Health and Behavioral Nursing Units, areas accessible to patients and not continuously observable by staff (e.g., patient bedrooms, day rooms), ceilings should be a solid material such as gypsum board. This will limit patient access. Access doors are needed to access electrical and mechanical equipment above the ceiling. These doors should be locked to prevent unauthorized access and secured to ceiling using tamper resistant fasteners.

- - - E N D - - -

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies ceramic tile and marble thresholds.

1.2 RELATED WORK

- A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- B. Color, texture and pattern of field tile and trim shapes, size of field tile, and color of grout scheduled and as selected.
- C. Metal and resilient edge strips at joints with new resilient flooring, Section 09 65 19.
- D. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Porcelain tile, each type, color, patterns and size.
 - 2. Wall (or wainscot) tile, each color, size and pattern.
 - 3. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.
- C. Product Data:
 - 1. Ceramic and porcelain tile, marked to show each type, size, and shape required.
 - 3. Cementitious backer unit.
 - 4. Dry-set Portland cement mortar and grout.
 - 5. Divider strip.
 - 6. Elastomeric membrane and bond coat.
 - 7. Reinforcing tape.
 - 9. Latex-Portland cement mortar and grout.
 - 10. Commercial Portland cement grout.
 - 11. Organic adhesive.
 - 12. Slip resistant tile.
 - 13. Waterproofing isolation membrane.
 - 14. Fasteners.
- D. Certification:
 - 1. Master grade, ANSI A137.1.
 - 2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
 - a. Chemical resistant mortar and grout (epoxy and furan).

- b. Modified epoxy emulsion.
 - c. Commercial Portland cement grout.
 - d. Cementitious backer unit.
 - e. Dry-set Portland cement mortar and grout.
 - f. Elastomeric membrane and bond coat.
 - g. Reinforcing tape.
 - h. Latex-Portland cement mortar and grout.
 - i. Leveling compound.
 - j. Organic adhesive.
 - k. Waterproof isolation membrane.
 - l. Factory mounted tile suitability for application in wet area specified under 2.1, A, 3 with list of successful in-service performance locations.
- E. Sustainable Design Requirements:
- 1. Recycled Content,
 - 2. Regional Materials,
 - 3. Interior Adhesives and Sealants,
 - 4. Interior Paints and Coatings,
 - 5. Flooring systems.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 - A108.1A-11.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar
 - A108.1B-11.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with dry-Set or latex-Portland Cement Mortar
 - A108.1C-11.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
 - A137.1-08.....Ceramic Tile

C. American Society For Testing And Materials (ASTM):

- A185-07.....Steel Welded Wire Fabric, Plain, for Concrete
Reinforcing
- C109/C109M-11.....Standard Test Method for Compressive Strength of
Hydraulic Cement Mortars (Using 2 inch. or [50-
mm] Cube Specimens)
- C241-09.....Abrasion Resistance of Stone Subjected to Foot
Traffic
- C348-08.....Standard Test Method for Flexural Strength of
Hydraulic-Cement Mortars
- C627-10.....Evaluating Ceramic Floor Tile Installation
Systems Using the Robinson-Type Floor Tester
- C954-11.....Steel Drill Screws for the Application of Gypsum
Board on Metal Plaster Base to Steel Studs from
0.033 in (0.84 mm) to 0.112 in (2.84 mm) in
thickness
- C979-10.....Pigments for Integrally Colored Concrete
- C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Panel Products
- C1027-09.....Determining "Visible Abrasion Resistance on
Glazed Ceramic Tile"
- C1028-07.....Determining the Static Coefficient of Friction
of Ceramic Tile and Other Like Surfaces by the
Horizontal Dynamometer Pull Meter Method
- C1127-09.....Standard Guide for Use of High Solids Content,
Cold Liquid-Applied Elastomeric Waterproofing
Membrane with an Integral Wearing Surface
- C1178/C1178M-11.....Standard Specification for Coated Glass Mat
Water-Resistant Gypsum Backing Panel
- C1325-08.....Non-Asbestos Fiber-Mat Reinforced Cementitious
Backer Units
- D4397-10.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications
- D5109-99(R2004).....Standard Test Methods for Copper-Clad
Thermosetting Laminates for Printed Wiring
Boards

D. Marble Institute of America (MIA): Design Manual III-2007

E. Tile Council of America, Inc. (TCA):

- 2007.....Handbook for Ceramic Tile Installation

PART 2 - PRODUCTS

2.1 TILE

- A. Comply with ANSI A137.1, Standard Grade, except as modified:
 - 1. Inspection procedures listed under the Appendix of ANSI A137.1.
 - 2. Abrasion Resistance Classification:
 - a. Tested in accordance with values listed in Table 1, ASTM C 1027.
 - b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
 - c. Class IV, 6000 revolutions for remaining areas.
 - 3. Slip Resistant Tile for Floors:
 - a. Coefficient of friction, when tested in accordance with ASTM C1028, required for level of performance:
 - 1) Not less than 0.7 (wet condition) for bathing areas.
 - 2) Not less than 0.8 on ramps for wet and dry conditions.
 - 3) Not less than 0.6, except 0.8 on ramps as stated above, for wet and dry conditions for other areas.
 - 6. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.
 - 7. Factory-Applied Temporary Protective Coating:
 - a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of petroleum paraffin wax, applied hot.
 - b. Do not coat unexposed tile surfaces.
 - c. Pre-wax tiles set or grouted with latex modified mortars.
- B. Unglazed Ceramic Mosaic Tile: Nominal 6 mm (1/4 inch) thick with cushion edges.
- C. Unglazed Quarry Tile: Nominal 13 mm (1/2 inch) thick, square edges.
- D. Glazed Wall Tile: Cushion edges, glazing, as specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion edges. Porcelain tile produced by the dust pressed method shall be made of approximately 50% feldspar; the remaining 50% shall be made up of various high-quality light firing ball clays yielding a tile with a water absorption rate of 0.5% or less and a breaking strength of between 390 to 400 pounds.
- F. Trim Shapes:
 - 1. Conform to applicable requirements of adjoining floor and wall tile.

2. Use slip resistant trim shapes for horizontal surfaces of showers overflow ledges, recessed steps, shower curbs, drying area curbs, and seats.
3. Use trim shapes sizes conforming to size of adjoining field wall tile including existing spaces unless detailed or specified otherwise in SCHEDULE FOR FINISHES.
4. Internal and External Corners:
 - a. Square internal and external corner joints are not acceptable.
 - b. External corners including edges: Use bullnose shapes.
 - c. Internal corners: Use cove shapes.
 - d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
 - e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
 - f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
 - g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
 - h. For unglazed ceramic mosaic and glazed wall tile installed in Portland cement mortar setting bed, use cove and bullnose shapes as applicable. When ceramic mosaic wall and base tile is required, use C Series cove and bullnose shapes.
 - i. For unglazed ceramic mosaic and glazed wall tile installed in dry-set Portland cement mortar, latex-Portland cement mortar, and organic adhesive (thin set methods), use cove and surface bullnose shapes as applicable.
 - j. For quarry tile work, use cove and bullnose shapes as applicable.
 - k. Provide cove and bullnose shapes as required to complete tile work.

2.2 CEMENTITIOUS BACKER UNITS

- A. Use in showers or wet areas.
- B. ASTM C1325.
- C. Use Cementitious backer units in maximum available lengths.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS

- A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave, 50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing will not be permitted.
- B. Tape Embedding Material: Latex-Portland cement mortar complying with ANSI A108.1.

- C. Joint material, including reinforcing tape, and tape embedding material, shall be as specifically recommended by the backer unit manufacturer.

2.4 FASTENERS

- A. Screws for Cementitious Backer Units.
1. Standard screws for gypsum board are not acceptable.
 2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated, with washers.
 3. ASTM C954 for steel 1 mm (0.033 inch) thick.
 4. ASTM C1002 for steel framing less than 0.0329 inch thick.
- B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 GLASS MAT WATER RESISTANT GYPSUM BACKER BOARD

Confirm to ASTM C1178/C1178M, Optional System for Cementitious Backer Units.

2.6 SETTING MATERIALS OR BOND COATS

- A. Conform to TCA Handbook for Ceramic Tile Installation.
- B. Latex-Portland Cement Mortar: ANSI A108.1.
1. For wall applications, provide non-sagging, latex-Portland cement mortar complying with ANSI A108.1.
 2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of Portland cement; dry, redispersible, ethylene vinyl acetate additive; and other ingredients to which only water needs to be added at Project site.
- C. Chemical-Resistant Bond Coat:
1. Epoxy Resin Type: ANSI A108.1.
 2. Furan Resin Type: ANSI A108.1.
- D. Waterproofing Isolation Membrane:
1. Sheet System TCA F122-02.
 2. Optional System to elastomeric waterproof membrane.
 3. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
 4. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.
 5. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204

Brittleness		No crack remains flexible at temperature-37 degrees C (-25 degrees F)	ASTM D2497 13 mm (1/2- inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

6. Manufacturer's standard sheet size with prefabricated or preformed inside and outside corners.
7. Sheet manufacturer's solvent welding liquid or xylene and edge sealant.

2.7 GROUTING MATERIALS

A. Coloring Pigments:

1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
2. Add coloring pigments to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. Latex-Portland Cement Grout: ANSI A108.1 color as specified.

1. Unsanded grout mixture for joints 3.2 mm (1/8 inch) and narrower.
2. Sanded grout mixture for joints 3.2 mm (1/8 inch) and wider.

2.8 PATCHING AND LEVELING COMPOUND

- A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Shall have minimum following physical properties:
 1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
 2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
 3. Tensile strength - 600 psi per ANSI 118.7.
 4. Density - 1.9.
- C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.
- D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.
- E. Ready for use in 48 hours after application.

2.9 MARBLE

- A. Soundness Classification in accordance with MIA Design Manual III Groups.
- B. Thresholds:
 - 1. Group A, Minimum abrasive hardness (Ha) of 10.0 per ASTM C241.
 - 2. Honed finish on exposed faces.
 - 3. Thickness and contour as shown.
 - 4. Fabricate from one piece without holes, cracks, or open seams; full depth of wall or frame opening by full width of wall or frame opening; 19 mm (3/4-inch) minimum thickness and 6 mm (1/4-inch) minimum thickness at beveled edge.
 - 5. Set not more than 13 mm (1/2-inch) above adjoining finished floor surfaces, with transition edges beveled on a slope of no greater than 1:2. On existing floor slabs provide 13 mm (1/2-inch) above ceramic tile surface with bevel edge joint top flush with adjacent floor.
 - 6. One piece full width of door opening. Notch thresholds to match profile of door jambs.
- C. Window Stools:
 - 1. Group A or B.
 - 2. Polished finish on exposed faces.
 - 3. Size and thickness as shown.

2.10 METAL DIVIDER STRIPS

- A. Terrazzo type divider strips.
- B. Heavy top type strip with 5 mm (3/16 inch) wide top and 38 mm (1-1/2 inch) long leg.
- C. Embedded leg perforated and deformed for keying to mortar.
- D. Aluminum or brass as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

2.11 WATER

Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.12 CLEANING COMPOUNDS

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
- B. Materials containing acid or caustic material not acceptable.

2.13 FLOOR MORTAR BED REINFORCING

ASTM A185 welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

2.14 POLYETHYLENE SHEET

- A. Polyethylene sheet conforming to ASTM D4397.
- B. Nominal thickness: 0.15 mm (six mils).
- C. Use sheet width to minimize joints.

2.15 FLOORING CERTIFICATION:

- A. All resilient flooring and base shall be certified through the Floor Score 2 Standard - current version. All flooring and base adhesives shall have a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
 - 1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
 - 2. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
 - 1. Not more than 1 in 400 (1/4 inch in eight feet) from required plane where Portland cement mortar setting bed is used.
 - 2. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION

A. Cleaning New Concrete or Masonry:

1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.

B. Patching and Leveling:

1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
 - a. Thickness of compound as required to bring finish tile system to elevation shown.
 - b. Float finish.
 - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

C. Additional preparation of concrete floors for tile set with epoxy, or furan-resin shall be in accordance with the manufacturer's printed instructions.

D. Cleavage Membrane:

1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
2. Turn up at edge of depressed floor slab to top of floor.

E. Walls:

1. In showers or other wet areas cover studs with polyethylene sheet.
2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.

4. Apply metal lath to framing in accordance with ANSI A108.1:
 - a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.
 - b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1.C.
 - c. Total thickness of scratch and leveling coats:
 - 1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.
 - 2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.
 - 3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.
 - d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two coats.

F. Existing Floors and Walls:

1. Remove existing composition floor finishes and adhesive. Prepare surface by grinding, chipping, self-contained power blast cleaning or other suitable mechanical methods to completely expose uncontaminated concrete or masonry surfaces. Follow safety requirements of ANSI A10.20.
2. Remove existing concrete fill or topping to structural slab. Clean and level the substrate for new setting bed and waterproof membrane or cleavage membrane.
3. Where new tile bases are required to finish flush with plaster above or where they are extensions of similar bases in conjunction with existing floor tiles cut channel in floor slab and expose rough wall construction sufficiently to accommodate new tile base and setting material.

3.5 GLASS MAT WATER-RESISTANT GYPSUM BACKER BOARD

- A. Install in accordance with manufacturer's instructions. TCA Systems W245-01.
- B. Treat joints with tape and latex-Portland cement mortar or adhesive.

3.6 MARBLE

- A. Secure thresholds and stools in position with minimum of two stainless steel dowels.
- B. Set in dry-set Portland cement mortar or latex-Portland cement mortar bond coat.
- C. Set threshold to finish 12mm (1/2 inch) above ceramic tile floor unless shown otherwise, with bevel edge joint top flush with adjacent floor similar to TCA detail TR611-02.

3.7 METAL DIVIDER STRIPS

- A. Install metal divider strips in floor joints between ceramic and quarry tile floors and between tile floors and adjacent flooring of other materials where the finish floors are flush unless shown otherwise.
- B. Set divider strip in mortar bed to line and level centered under doors or in openings.
- C. At preformed sealant joint: Refer to Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
 - 1. Comply with recommendations in TCA "Handbook for Ceramic Tile Installation" Vertical and Horizontal Joint Design Essentials. TCA System EJ 171-02.
 - a. Locate joint in tile surfaces directly above joint in sub-floor or where indicated when used with isolation membranes to allow off-setting of joint location from sub-floor joint.
 - b. Fasten full length to sub-floor using a construction adhesive.
 - c. Trowel setting material with full coverage over the entire leg.
 - 2. Set tile up against the joint ensuring that the top edge of the joint is flush or slightly below the top of the tile.

3.8 CERAMIC TILE - GENERAL

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCA Installation Guidelines:
- C. Installing Mortar Beds for Floors:
 - 1. Install mortar bed to not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
 - 2. Install floor mortar bed reinforcing centered in mortar fill.
 - 3. Screed finish to level plane or slope to drains where shown, float finish.
 - 4. For thin set systems cure mortar bed not less than seven days. Do not use curing compounds or coatings.
 - 5. For tile set with Portland cement paste over plastic mortar bed coordinate to set tile before mortar bed sets.
- D. Setting Beds or Bond Coats:
 - 1. Where recessed or depressed floor slabs are filled with Portland cement mortar bed, set ceramic mosaic floor tile in either Portland cement paste over plastic mortar bed or latex-Portland cement mortar over cured mortar bed except as specified otherwise, ANSI A108-1C, TCA System F121-02 or F111-02.

2. Set floor tile in elastomeric bond coat over elastomeric membrane ANSI 108. 13, TCA System F122 where shown.
3. Set wall tile installed over concrete backer board in latex-Portland cement mortar, ANSI A108.1B.
4. Set trim shapes in same material specified for setting adjoining tile.

E. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
 - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
 - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
 - c. In areas where floor drains occur, slope to drains where shown.
 - d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
 - a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
 - b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
 - d. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.

10. Joints:

- a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
 - b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
 - c. Make joints in quarry tile work not less than 6 mm (1/4 inch) nor more than 9 mm (3/8 inch) wide. Finish joints flush with surface of tile.
 - d. Make joints in Paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:
- a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.
 - b. Tile installed with chemical-resistant mortars and grouts.
 - c. Tile wall installations composed of tiles 200 by 200 mm (8 by 8 inches or larger).
 - d. Exterior tile wall installations.

3.11 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR

- A. Installation of Tile: ANSI A108.1, except as specified otherwise.
- B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

3.15 GROUTING

- A. Grout Type and Location:
 1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile Portland cement grout, latex-Portland cement grout, dry-set grout, or commercial Portland cement grout.
- B. Workmanship:
 1. Install and cure grout in accordance with the applicable standard.
 2. Portland Cement grout: ANSI A108.1.
 3. Epoxy Grout: ANSI A108.1.

3.16 MOVEMENT JOINTS

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCA details EJ 171-02.
- C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.

- D. Rake out grout at joints between tile, service sink, at toe of base, and where shown not less than 6 mm (1/4 inch) deep.

3.17 CLEANING

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with epoxy, furan and commercial Portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.18 PROTECTION

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.19 TESTING FINISH FLOOR

- A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.
- B. Test kitchen and storage rooms.

- - - E N D - - -

**SECTION 09 51 00
ACOUSTICAL CEILINGS**

PART 1- GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

1.2 RELATED WORK

- A. Color, pattern, and location of each type of acoustical unit in the
SCHEDULE FOR FINISHES.
- B. Access doors in adhesive applied tile: Section 08 31 13, ACCESS DOORS
AND FRAMES.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA,
AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to
specification requirements, including units specified to match
existing.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of
installation, including suspension system specified to match existing
and upward access system details for concealed grid systems.
 - 2. Acoustical units, each type
 - 3. Runners designed for snap-in attachment of metal pans.
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance
with specification requirements.
- E. Sustainable Design Requirements:
 - 1. Recycled Content,
 - 2. Regional Materials.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent
referenced. Publications are referenced in the text by basic
designation only.
- B. American Society for Testing and Materials (ASTM):

A641/A641M-03.....	Zinc-coated (Galvanized) Carbon Steel Wire
A653/A653M-07.....	Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
C423-07.....	Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method
C634-02 (E2007).....	Standard Terminology Relating to Environmental Acoustics
C635-04.....	Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
C636-06.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-07.....	Surface Burning Characteristics of Building Materials
E119-07.....	Fire Tests of Building Construction and Materials
E413-04.....	Classification for Rating Sound Insulation.
E580-06.....	Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264-(R2005).....	Classification for Acoustical Ceiling Products

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

- A. ASTM C635, heavy-duty system, except as otherwise specified.
 - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
 - a. Galvanized cold-rolled steel, bonderized.
 - b. Extruded aluminum.
 - c. Fire resistant plastic (glass fiber) having a flame spread and smoke developed rating of not more than 25 when tested in accordance with ASTM E84.
 - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
 - 3. Use aluminum suspension in kitchens and aluminum or fire resistant plastic in toilets adjacent to shower areas, hydrotherapy, and swimming pools.
- B. Exposed grid suspension system for support of lay-in panels:
 - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.

2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in SCHEDULE FOR FINISHES.
- C. Concealed grid suspension system for support of mineral base acoustical tile:
1. Concealed grid upward access suspension system to provide an initial opening of 300 mm by 600 mm (12 by 24 inches) and for removal of adjacent runners and tile without the use of special tools, and without damage to suspension system and acoustical tile.
 2. Minimum flange width of 22 mm (7/8 inch) except for access hook and angle.
 3. Minimum flange width of 11 mm (7/16 inch) for access hook and angle.
- D. Suspension system for support of Metal Type V, VI, and VII tiles:
Concealed grid type having runners designed for the snap-in attachment of metal tile (pans).

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
 1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).
 2. Nailing type option for wood forms:
 - a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).

- b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.
- 3. Flush ceiling insert type:
 - a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
 - b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
 - c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.
- C. Clips:
 - 1. Galvanized steel.
 - 2. Designed to clamp to steel beam or bar joists, or secure framing member together.
 - 3. Designed to rigidly secure framing members together.
 - 4. Designed to sustain twice the loads imposed by hangers or items supported.
- D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled Kg Pound	Hot-rolled Kg Pound
38	1 1/2	215.4 475	508 1120
50	2	267.6 590	571.5 1260

2.6 ADHESIVE

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m² (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

- A. General:
 - 1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
 - 2. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.

3. Class A Flame Spread: ASTM 84
4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise..
7. Lay-in panels: Sizes as shown, with tegular reveal edges.

B: Basis of Design is Armastong Cortega ceiling tile, and is the Medical Center standard.

2.9 ACCESS IDENTIFICATION

- A. Markers:
1. Use colored markers with pressure sensitive adhesive on one side.
 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:
- | | |
|-------------|--|
| Color..... | Service |
| Red..... | Sprinkler System: Valves and Controls |
| Green..... | Domestic Water: Valves and Controls |
| Yellow..... | Chilled Water and Heating Water |
| Orange..... | Ductwork: Fire Dampers |
| Blue..... | Ductwork: Dampers and Controls |
| Black..... | Gas: Laboratory, Medical, Air and Vacuum |

PART 3 EXECUTION

3.1 CEILING TREATMENT

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal:

1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

E. Existing ceiling:

1. Where extension of existing ceilings occur, match existing.
2. Where acoustical units are salvaged and reinstalled or joined, use salvaged units within a space. Do not mix new and salvaged units within a space which results in contrast between old and new acoustic units.
3. Comply with specifications for new acoustical units for new units required to match appearance of existing units.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Anchorage to Structure:

1. Concrete:
 - a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
 - b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

2. Steel:
 - a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
 - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.
 - (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
 - b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
 - c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.
- B. Direct Hung Suspension System:
 1. As illustrated in ASTM C635.
 2. Support main runners by hanger wires attached directly to the structure overhead.
 3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- C. Indirect Hung Suspension System:
 1. As illustrated in ASTM C635.
 2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
 3. Support main runners by specially designed clips attached to carrying channels.
- D. Seismic Ceiling Bracing System:
 1. Construct system in accordance with ASTM E580.
 2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner or carrying channels of suspended ceiling at bottom.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.
 - 1. Install tile to lay level and in full contact with exposed grid.
 - 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Tile in concealed grid upward access suspension system:
 - 1. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
 - 2. Make corners and arises full, and without worn or broken places.
 - 3. Locate acoustical units providing access as specified under Article, ACCESS.
- D. Adhesive applied tile:
 - 1. Condition of surface shall be in accordance with ASTM D1779, Note 1, Cleanliness of Surface, and Note 4, Rigidity of Base Surface.
 - 2. Size or seal surface as recommended by manufacturer of adhesive and allow to dry before installing units.
- E. Markers:
 - 1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
 - 2. Attach colored markers to exposed grid on opposite sides of the units providing access.
 - 3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.5 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

- - - E N D - - -

**SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES**

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of vinyl or rubber base and resilient stair treads with sheet rubber flooring on landings.

1.2 RELATED WORK

- A. Color and texture: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Integral base with sheet flooring: Section 09 65 16, RESILIENT SHEET FLOORING.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Base and stair material manufacturer's recommendations for adhesives.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Base: 150 mm (6 inches) long, each type and color.
 - 2. Resilient Stair Treads: 150 mm (6 inches) long.
 - 3. Sheet Rubber Flooring: 300 mm (12 inches) square.
 - 4. Adhesive: Literature indicating each type.
- D. Sustainable Design Requirements:
 - 1. Recycled Content,
 - 2. Regional Materials,
 - 3. Interior Adhesives and Sealants
 - 4. Flooring systems.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weather tight and dry storage facility.
- B. Protect material from damage by handling and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - F1344-10.....Rubber Floor Tile
 - F1859-10.....Rubber Sheet Floor Covering without Backing
 - F1860-10.....Rubber Sheet Floor Covering with Backing
 - F1861-08.....Resilient Wall Base
- C. Federal Specifications (Fed. Spec.):
 - RR-T-650E.....Treads, Metallic and Non-Metallic, Nonskid

PART 2 - PRODUCTS

2.1 GENERAL

Use only products by the same manufacturer and from the same production run.

2.2 RESILIENT BASE

- A. ASTM F1861, 3 mm (1/8 inch) thick, 100 mm (4 inches) high, Thermoplastics, Group 2-layered. Style B-cove.
- B. Where carpet occurs, use Style A-straight.
- C. Use only one type of base throughout.

2.3 SHEET RUBBER FLOORING

- A. ASTM F1344, F1859 or F1860, 900 mm (36 inches) wide, 3 mm (1/8 inch) thick, smooth face, material by the same manufacturer as the rubber treads, color and pattern to match treads.
- B. Use for stair landings.
- C. Use rubber flooring made with a minimum of 90% consumer rubber where possible.

2.5 PRIMER (FOR CONCRETE FLOORS)

As recommended by the adhesive and tile manufacturer.

2.6 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide products with latex or polyvinyl acetate resins in the mix.

2.7 ADHESIVES

- A. Use products recommended by the material manufacturer for the conditions of use.
- B. Use low-VOC adhesive during installation. Water based adhesive with low VOC is preferred over solvent based adhesive.

2.8 FLOORING CERTIFICATION:

- A. All resilient flooring and base shall be certified through the *Floor Score 2 Standard - current version*. All flooring and base adhesives shall have a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials above 21° C (70 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs, between 21° C and 27° C (70°F and 80°F) for at least 48 hours, before, during, and after installation.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.

3.2 INSTALLATION REQUIREMENTS

- A. The respective manufacturer's instructions for application and installation will be considered for use when approved by the Resident Engineer.
- B. Submit proposed installation deviation from this specification to the Resident Engineer indicating the differences in the method of installation.
- C. The Resident Engineer reserves the right to have test portions of material installation removed to check for non-uniform adhesion and spotty adhesive coverage.

3.3 PREPARATION

- A. Examine surfaces on which material is to be installed.
- B. Fill cracks, pits, and dents with leveling compound.
- C. Level to 3 mm (1/8 inch) maximum variations.
- D. Do not use adhesive for leveling or filling.
- E. Grind, sand, or cut away protrusions; grind high spots.
- F. Clean substrate area of oil, grease, dust, paint, and deleterious substances.
- G. Substrate area dry and cured. Perform manufacturer's recommended bond and moisture test.
- H. Preparation of existing installation:
 - 1. Remove existing base and stair treads including adhesive.
 - 2. Do not use solvents to remove adhesives.
 - 3. Prepare substrate as specified.

3.4 BASE INSTALLATION

A. Location:

1. Unless otherwise specified or shown, where base is scheduled, install base over toe space of base of casework, lockers, laboratory, pharmacy furniture island cabinets and where other equipment occurs.
2. Extend base scheduled for room into adjacent closet, alcoves, and around columns.

B. Application:

1. Apply adhesive uniformly with no bare spots.
2. Set base with joints aligned and butted to touch for entire height.
3. Before starting installation, layout base material to provide the minimum number of joints with no strip less than 600 mm (24 inches) length.
 - a. Short pieces to save material will not be permitted.
 - b. Locate joints as remote from corners as the material lengths or the wall configuration will permit.

C. Form corners and end stops as follows:

1. Score back of outside corner.
2. Score face of inside corner and notch cove.

D. Roll base for complete adhesion.

3.5 SHEET RUBBER INSTALLATION.

A. Prepare surfaces to receive sheet rubber in accordance with applicable portions of paragraph, preparation.

B. Layout of Sheet Rubber:

1. Use minimum number of joints compatible with material direction and symmetrical joint location.
2. Where sheet rubber intersect vertical stair members, other sheets, stair treads, and other resilient materials at the floor landings, material shall touch for the entire length within 5 mils (0.005 inch).
3. Install sheet rubber on floors and intermediate landings where resilient stair treads are installed; center joint with other flooring material under doors.

C. Application:

1. Apply adhesive uniformly with no bare spots.
2. Roll sheet rubber to assure adhesion.

3.6 CLEANING AND PROTECTION

A. Clean all exposed surfaces of base and adjoining areas of adhesive spatter before it sets.

- B. Keep traffic off resilient material for at least 72 hours after installation.
- C. Clean and polish materials in the following order:
 - 1. After two weeks, scrub resilient base, sheet rubber and treads materials with a minimum amount of water and a mild detergent. Leave surfaces clean and free of detergent residue. Polish resilient base to a gloss finish.
 - 2. Do not polish tread and sheet rubber materials.
- D. When construction traffic is anticipated, cover tread materials with reinforced kraft paper and plywood or hardboard properly secured and maintained until removal is directed by the Resident Engineer.
- E. Where protective materials are removed and immediately prior to acceptance, replace damaged materials and re-clean resilient materials. Damaged materials are defined as having cuts, gouges, scrapes or tears and not fully adhered.

- - - E N D - - -

**SECTION 09 65 16
RESILIENT SHEET FLOORING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section specifies the installation of sheet flooring with backing and integral cove base.
- B. Grades of resilient sheet vinyl floor covering without backing having vinyl plastic wearlayer with backing.
- C. Installation of sheet flooring including following:
 - 1. Heat welded seams.
 - 2. Integral cove base: Installed at intersection of floor and vertical surfaces.

1.2 RELATED WORK

- A. Resilient base over base of lockers, equipment and casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- B. Resilient base over base of lockers, equipment and casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- C. Unbacked vinyl (homogenous) sheet flooring with welded seams: Section 09 65 16, RESILIENT SHEET FLOORING.
- D. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 QUALITY CONTROL-QUALIFICATIONS:

- A. The Contracting Officer shall approve products or service of proposed manufacturer, suppliers, and installers, and the Contractor shall submit certification that:
 - 1. Heat welded seaming is manufacturers' prescribed method of installation.
 - 2. Installer is approved by manufacturer of materials and has technical qualifications, experience, trained personnel, and facilities to install specified items.
 - 3. Manufacturer's product submitted has been in satisfactory operation, on three installations similar and equivalent in size to this project for three years. Submit list of installations.
- B. The sheet vinyl floor coverings shall meet fire performance characteristics as determined by testing products, per ASTM test method, indicated below by Underwriters Laboratories, Inc. (UL) or another recognized testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
 - 2. Smoke Density: Less than 450 per ASTM E662.

- C. The floor covering manufacturer shall certify that products supplied for installation comply with local regulations controlling use of volatile organic compounds (VOC's).

1.4 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, submit following:
- B. Manufacturer's Literature and Data:
1. Description of resilient material and accessories to be provided.
 2. Resilient material manufacturer's recommendations for adhesives, weld rods, sealants, and underlayment.
 3. Application and installation instructions.
- C. Samples:
1. Sheet material, 38 mm by 300 mm (1-1/2 inch by 12 inch), of each color and pattern with a welded seam using proposed welding rod.
 2. Cap strip and fillet strip, 300 mm (12 inches) for integral base.
 3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
 4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
 5. Edge strips: 150 mm (6 inches) long each type.
 6. Adhesive, underlayment and primer: Pint container, each type.
- D. Sustainable Design Requirements:
1. Recycled Content,
 2. Regional Materials
 3. Interior Adhesive and Sealants
 4. Flooring Systems.

1.5 PROJECT CONDITIONS

- A. Maintain temperature of floor materials and room, where work occurs, above 18 ° C (65 °F) and below 38 °C (100 °F) for 48 hours before, during and for 48 hours after installation. After above period, room temperature shall not fall below 13 °C (55 °F).
- B. Construction in or near areas to receive flooring work shall be complete, dry and cured. Do not install resilient flooring over slabs until they have been cured and are sufficiently dry to achieve a bond with adhesive. Follow flooring manufacturer's recommendations for bond and moisture testing.
- C. Building shall be permanently enclosed. Schedule construction so that floor receives no construction traffic when completed.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials to site in original sealed packages or containers; labeled for identification with manufacturer's name and brand.
- B. Deliver sheet flooring full width roll, completely enclosed in factory wrap, clearly marked with the manufacturer's number, type and color, production run number and manufacture date.
- C. Store materials in weathertight and dry storage facility. Protect from damage due to handling, weather, and construction operations before, during and after installation. Store sheet flooring on end with ambient temperatures maintained as recommended by manufacturer.
- D. Store sheet flooring on end.
- E. Move sheet vinyl floor coverings and installation accessories into spaces where they will be installed at least 48 hours in advance of installation.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society For Testing Materials (ASTM):
 - E648-10.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Energy Source.
 - E662-12.....Specific Optical Density of Smoke Generated by Solid Materials.
 - F710-08.....Practice for Preparing Concrete Floors and Other Monolithic Floors to Receive Resilient Flooring.
 - F1303-04(2009).....Sheet Vinyl Floor Covering with Backing.
 - F1869-10.....Moisture Vapor Emission Rate of Concrete Subfloor using Anhydrous Calcium Chloride
 - F1913-04(2010).....Sheet Vinyl Flooring without Backing
 - F2170-09.....Determining Relative Humidity in Concrete Floor Slabs using In-situ Probes
- C. Resilient Floor Covering Institute (RFCI):
 - Recommended Work Practices for Removal of Resilient Floor Coverings.

1.8 SCHEDULING

Interior finish work such as plastering, drywall finishing, concrete, terrazzo, ceiling work, and painting work shall be complete and dry before installation. Mechanical, electrical, and other work above ceiling line shall be completed. Heating, ventilating, and air conditioning systems shall be installed and operating in order to maintain temperature and humidity requirements.

1.9 WARRANTY:

Submit written warranty, in accordance with FAR clause 52.246-21, Warranty of Construction requirements except that warranty period shall be extended to include two (2) years.

PART 2 - PRODUCTS

2.1 SHEET VINYL FLOOR COVERINGS

- A. Sheet Vinyl Floor Coverings: Smooth face, minimum thickness nominal 2 mm (0.08 inch). Sheet flooring shall conform to ASTM F1913 and material requirements specified in ASTM F1303, Type II, Grade 1, backing classification not applicable. Foam backed sheet flooring is not acceptable.
- B. Size: Provide maximum size sheet vinyl material produced by manufacturer to provide minimum number of joints. Minimum size width acceptable - 1200 mm (48 inches).
- C. Each color and pattern of sheet flooring shall be of same production run.

2.2 WELDING ROD:

Product of floor covering manufacturer in color shall match field color of sheet vinyl covering.

2.3 APPLICATION MATERIALS AND ACCESSORIES

- A. Floor and Base Adhesive: Type recommended by sheet flooring material manufacturer for conditions of use.
- B. Mastic Underlayment (for concrete floors): Provide products with latex or polyvinyl acetate resins in mix. Condition to be corrected shall determine type of underlayment selected for use.
- C. Base Accessories:
 - 1. Fillet Strip: 19 mm (3/4 inch) radius fillet strip compatible with resilient sheet material.
 - 2. Cap Strip: Extruded flanged zero edge vinyl reducer strip approximately 25 mm (one inch) exposed height with 13 mm (1/2 inch) flange.

2.4 SHEET FLOORING

- A. ASTM F1303, Type II, Grade 1, except for backing requirements. Foam backed sheet flooring is not acceptable.
- B. Minimum nominal thickness 2 mm (0.08 inch); 1800 mm (6 ft) minimum width.
- C. Critical Radiant Flux: 0.45 watts per sq.cm or more, Class I, per ASTM E648.
- D. Smoke density: less than 450 per ASTM E662.

E. Color and pattern of sheet flooring of the same production run.

2.5 ADHESIVES

Water resistant type recommended by the sheet flooring manufacturer for the conditions of use. VOC not to exceed 50g/L

2.6 BASE CAP STRIP AND COVE STRIP

- A. Extruded vinyl compatible with the sheet flooring.
- B. Cap strip "J" shape with feathered edge flange approximately 25 mm (one inch) wide; top designed to receive sheet flooring with 13 mm (1/2 inch) flange lapping top of flooring
- C. Cove strip 70 mm (2-3/4 inch) radius.

2.7 LEVELING COMPOUND (FOR CONCRETE FLOORS)

Provide cementitious products with latex or polyvinyl acetate resins in the mix.

2.8 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive or sheet flooring manufacturer.

2.9 EDGE STRIPS

- A. Extruded aluminum, mill finish, mechanically cleaned.
- B. 28 mm (1-1/8 inch) wide, 6 mm (1/4 inch) thick, bevel one edge to 3 mm (1/8 inch) thick.
- C. Drill and counter sink edge strips for flat head screws. Space holes near ends and approximately 225 mm (9 inches) on center in between.

2.10 SEALANT

- A. As specified in Section 07 92 00, JOINT SEALANTS.
- B. Compatible with sheet flooring.

2.11 FLOORING CERTIFICATION:

- A. All resilient flooring and base shall be certified through the *Floor Score 2 Standard - current version*. All flooring and base adhesives shall have a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of sheet flooring above 36 °C (65 °F), for 48 hours before installation.
- B. Maintain temperature of rooms where sheet flooring work occurs above 36 °C (65 °F), for 48 hours, before installation and during installation.
- C. After installation, maintain temperature at or above 36 °C (65 °F.)
- D. Building is permanently enclosed.

- E. Wet construction in or near areas to receive sheet flooring is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

- A. Concrete Subfloors: Verify that concrete slabs comply with ASTM F710.
1. Installer shall examine surfaces on which resilient sheet flooring is to be installed, and shall advise Contractor, in writing, of areas which are unacceptable for installation of flooring material. Installer shall advise Contractor which methods are to be used to correct conditions that will impair proper installation. Installation shall not proceed until unsatisfactory conditions have been corrected.
 2. Slab substrates dry, free of curing compounds, sealers, hardeners, and other materials which would interfere with bonding of adhesive. Determine adhesion and dryness characteristics by performing bond and moisture tests recommended by Resilient Floor Covering Institute recommendations in manual RFCI-MRP.
- B. Broom or vacuum clean substrates to be covered by sheet vinyl floor coverings immediately before installation. Following cleaning, examine substrates to determine if there is visually any evidence of moisture, alkaline salts, carbonation, or dust.
- C. Primer: If recommended by flooring manufacturer, prior to application of adhesive, apply concrete slab primer in accordance with manufacturer's directions.
- D. Correct conditions which will impair proper installation, including trowel marks, pits, dents, protrusions, cracks or joints.
- E. Fill cracks, joints, depressions, and other irregularities in concrete with leveling compound.
1. Do not use adhesive for filling or leveling purposes.
 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joint lines.
- F. Clean floor of oil, paint, dust and deleterious substances. Leave floor dry and cured free of residue from existing curing or cleaning agents.
- G. Moisture Testing: Perform moisture and pH test as recommended by the flooring and adhesive manufacturers. Perform test locations starting on the deepest part of the concrete structure. Proceed with installation only after concrete substrates meet or exceed the manufacturer's requirements. In the absence of specific guidance from the flooring or adhesive manufacturer the following requirements are to be met:

1. Perform moisture vapor emission tests in accordance with ASTM F1869. Proceed with installation only after substrates have a maximum moisture-vapor-emission rate of 1.36 kg of water/92.9 sq. m (3lb of water/1000 sq. ft.) in 24 hours.
 2. Perform concrete internal relative humidity testing using situ probes in accordance with ASTM F2170. Proceed with installation only after concrete reaches maximum 75 percent relative humidity level measurement.
- H. Preparation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives. Coordinate with Asbestos Abatement Section if asbestos abatement procedures will be involved.
- I. Remove existing resilient flooring and adhesive completely in accordance with Resilient Floor Covering Institute recommendations in manual RFCI-WP. Solvents shall not be used.

3.3 INSTALLATION OF FLOORING

- A. Install work in strict compliance with manufacturer's instructions and approved layout drawings.
- B. Maintain uniformity of sheet vinyl floor covering direction and avoid cross seams.
- C. Arrange for a minimum number of seams and place them in inconspicuous and low traffic areas, but in no case less than 150 mm (6 inches) away from parallel joints in flooring substrates.
- D. Match edges of resilient floor coverings for color shading and pattern at seams.
- E. Where resilient sheet flooring abuts other flooring material floors shall finish level.
- F. Extend sheet vinyl floor coverings into toe spaces, door reveals, closets, and similar openings.
- G. Inform the Resident Engineer of conflicts between this section and the manufacturer's instructions or recommendations for auxiliary materials, or installation methods, before proceeding.
- H. Install sheet in full coverage adhesives.
 1. Air pockets or loose edges will not be accepted.
 2. Trim sheet materials to touch in the length of intersection at pipes and vertical projections; seal joints at pipe with waterproof cement or sealant.
- I. Keep joints to a minimum; avoid small filler pieces or strips.

- J. Follow manufacturer's recommendations for seams at butt joints. Do not leave any open joints that would be readily visible from a standing position.
- K. Follow manufacturer's recommendations regarding pattern match, if applicable.
- L. Installation of Edge Strips:
 - 1. Locate edge strips under center lines of doors unless otherwise indicated.
 - 2. Set aluminum strips in adhesive, anchor with lead anchors and stainless steel Phillips screws.
- M. Integral Cove Base Installation:
 - 1. Set preformed fillet strip to receive base.
 - 2. Install the base with adhesive, terminate exposed edge with the cap strip.
 - 3. Form internal and external corners to the geometric shape generated by the cove at either straight or radius corners.
 - 4. Solvent weld joints as specified for the flooring. Seal cap strip to wall with an adhesive type sealant.
 - 5. Unless otherwise specified or shown where sheet flooring is scheduled, provide integral base at intersection of floor and vertical surfaces. Provide sheet flooring and base scheduled for room on floors and walls under and behind areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.

3.4 INSTALLATION OF INTEGRAL COVED BASE

- A. Set preformed cove to receive base. Install base material with adhesive and terminate exposed edge with cap strip. Integral base shall be 100 mm (4 inches) high.
- B. Internal and external corners shall be formed to geometric shape generated by cove at either square or radius corners.

3.5 WELDING

- A. Heat weld all joints of flooring and base using equipment and procedures recommended by flooring manufacturer.
- B. Welding shall consist of routing joint, inserting a welding rod into routed space, and terminally fusing into a homogeneous joint.
- C. Upon completion of welding, surface across joint shall finish flush, free from voids, and recessed or raised areas.
- D. Fusion of Material: Joint shall be fused a minimum of 65 percent through thickness of material, and after welding shall meet specified characteristics for flooring.

3.6 CLEANING

- A. Clean small adhesive marks during application of sheet flooring and base before adhesive sets, excessive adhesive smearing will not be accepted.
- B. Remove visible adhesive and other surface blemishes using methods and cleaner recommended by floor covering manufacturers.
- C. Clean and polish materials per flooring manufacturer's written recommendations.
- D. Vacuum floor thoroughly.
- E. Do not wash floor until after period recommended by floor covering manufacturer and then prepare in accordance with manufacturer's recommendations.
- F. Upon completion, Resident Engineer shall inspect floor and base to ascertain that work was done in accordance with manufacturer's printed instructions.
- G. Perform initial maintenance according to flooring manufacturer's written recommendations.

3.7 PROTECTION:

- A. Protect installed flooring as recommended by flooring manufacturer against damage from rolling loads, other trades, or placement of fixtures and furnishings.
- B. Keep traffic off sheet flooring for 24 hours after installation.
- C. Where construction traffic is anticipated, cover sheet flooring with reinforced kraft paper properly secured and maintained until removal is authorized by the Resident Engineer.
- D. Where protective materials are removed and immediately prior to acceptance, repair any damage, re-clean sheet flooring, lightly re-apply polish and buff floor.

- - - E N D - - -

SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the installation of solid vinyl tile flooring, vinyl composition tile flooring, rubber tile flooring, and accessories.

1.2 RELATED WORK

- A. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- B. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Resilient material manufacturers' recommendations for adhesives, underlayment, primers and polish.
 - 3. Application and installation instructions.
- C. Samples:
 - 1. Tile: 300 mm by 300 mm (12 inches by 12 inches) for each type, pattern and color.
 - 2. Edge Strips: 150 mm (6 inches) long, each type.
 - 3. Feature Strips: 150 mm (6 inches) long.
- D. Shop Drawings:
 - 1. Layout of patterns shown on the drawings and as approved.
 - 2. Edge strip locations showing types and detail cross sections.
- E. Test Reports:
 - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory.
 - 2. Tested per ASTM F510.
- F. Sustainable Design Requirements:
 - 1. Recycled Content,
 - 2. Regional Materials.
 - 3. Interior Adhesives and Sealants
 - 4. Flooring systems.

1.4 DELIVERY

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation will be rejected.

1.5 STORAGE

- A. Store materials in weathertight and dry storage facility.
- B. Protect from damage from handling, water, and temperature.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D4078-02 (2008).....Water Emulsion Floor Finish
 - E648-10.....Critical Radiant Flux of Floor Covering Systems
Using a Radiant Energy Source
 - E662-09.....Specific Optical Density of Smoke Generated by
Solid Materials
 - E1155-96 (R2008).....Determining Floor Flatness and Floor Levelness
Numbers
 - F510-93 (R 2008).....Resistance to Abrasion of Resilient Floor
Coverings Using an Abrader with a Grit Feed
Method
 - F710-08.....Preparing Concrete Floors to Receive Resilient
Flooring
 - F1066-04 (R2010).....Vinyl Composition Floor Tile
 - F1344-10.....Rubber Floor Tile
 - F1700-04 (R2010).....Solid Vinyl Floor Tile
- C. Resilient Floor Covering Institute (RFCI):
 - IP #2.....Installation Practice for Vinyl Composition Tile
(VCT)
- D. Federal Specifications (Fed. Spec.):
 - SS-T-312.....Tile Floor: Asphalt, Rubber, Vinyl and Vinyl
Composition

PART 2 - PRODUCTS

2.1 GENERAL

- A. Furnish product type, materials of the same production run and meeting following criteria.
- B. Use adhesives, underlayment, primers and polish recommended by the floor resilient material manufacturer.
- C. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E 648.
- D. Smoke density: Less than 450 per ASTM E662.

2.2 VINYL COMPOSITION TILE

- A. ASTM F1066, Composition 1, Class I (solid color), Class 2 (through pattern), 300 mm (12 inches) square, 3 mm (1/8 inch) thick.
- B. Color and pattern uniformly distributed throughout thickness.

2.3 ADHESIVES

- A. Comply with applicable regulations regarding toxic and hazardous materials Green Seal (GS-36) for commercial adhesive.
- B. Use low-VOC adhesive during installation. Water based is preferred over solvent based adhesives.

2.4 PRIMER (FOR CONCRETE SUBFLOORS)

As recommended by the adhesive and tile manufacturer.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix.
- B. Determine the type of underlayment selected for use by the condition to be corrected.

2.6 POLISH AND CLEANERS

- A. Cleaners RFCI CL-1.
- B. Polish: ASTM D4078.

2.7 EDGE STRIPS

- A. 28 mm (1-1/8 inch) wide unless shown otherwise.
- B. Bevel from maximum thickness to minimum thickness for flush joint unless shown otherwise.
- C. Extruded aluminum, mill finish, mechanically cleaned:
 - 1. Drill and counter sink edge strip for flat head screws.
 - 2. Space holes near ends and approximately 225 mm (9 inches) on center between.
- D. Resilient Edge Strip or Reducer Strip: Fed. Specs. SS-T-312, Solid vinyl.

2.8 SCREWS

Stainless steel flat head screw.

2.9 FEATURE STRIPS

- A. Use same material as floor tile.
- B. Sizes and shapes as shown.

2.10 FLOORING CERTIFICATION:

- A. All resilient flooring and base shall be certified through the *Floor Score 2 Standard - current version*. All flooring and base adhesives shall have a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

- A. Maintain temperature of materials a minimum of 22 °C (70 °F,) for 48 hours before installation.
- B. Maintain temperature of rooms where work occurs between 21 °C and 27 °C (70 °F and 80 °F), for at least 48 hours, before, during and after installation.
- C. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR PREPARATION

- A. Verify that concrete slabs comply with ASTM F710. At existing slabs, determine levelness by F-number method in accordance with ASTM E1155. Overall value shall not exceed as follows:
FF30/FL20
- B. Correct conditions which will impair proper installation.
- C. Fill cracks, joints and other irregularities in concrete with leveling compound:
 - 1. Do not use adhesive for filling or leveling purposes.
 - 2. Do not use leveling compound to correct imperfections which can be corrected by spot grinding.
 - 3. Trowel to smooth surface free of trowel marks, pits, dents, protrusions, cracks or joints.
- D. Clean floor of oil, paint, dust, and deleterious substances: Leave floor dry and cured free of residue from existing curing or cleaning agents.
- E. Concrete Subfloor Testing:
Determine Adhesion and dryness of the floor by bond and moisture tests as recommended by RFCI manual MRP.
- F. Perform additional subfloor preparation to obtain satisfactory adherence of flooring if subfloor test patches allows easy removal of tile.
- G. Prime the concrete subfloor if the primer will seal slab conditions that would inhibit bonding, or if priming is recommended by the tile or adhesive manufacturers.
- H. Preparation of existing installation shall include the removal of existing resilient floor and existing adhesive. Do not use solvents to remove adhesives.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance will not be accepted.
- C. Tile Layout:
 - 1. If layout is not shown on drawings, lay tile symmetrically about center of room or space with joints aligned.
 - 2. No tile shall be less than 150 mm (6 inches) and of equal width at walls.
 - 3. Place tile pattern in the same direction; do not alternate tiles.
- D. Trim tiles to touch for the length of intersections at pipes and vertical projections, seal joints at pipes with waterproof cement.
- E. Application:
 - 1. Apply adhesive uniformly with no bare spots.
 - a. Conform to RFC1-TM-6 for joint tightness and for corner intersection unless layout pattern shows random corner intersection.
 - b. More than 5 percent of the joints not touching will not be accepted.
 - 2. Roll tile floor with a minimum 45 kg (100 pound) roller. No exceptions.
 - 3. The Resident Engineer may have test tiles removed to check for non-uniform adhesion, spotty adhesive coverage, and ease of removal. Install new tile for broken removed tile.
- F. Installation of Edge Strips:
 - 1. Locate edge strips under center line of doors unless otherwise shown.
 - 2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws specified.
 - 3. Where tile edge is exposed, butt edge strip to touch along tile edge.
 - 4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean and polish materials in the following order:
 - 1. For the first two weeks sweep and damp mopped only.

2. After two weeks, scrub resilient materials with a minimum amount of water and a mild detergent. Leave surface clean and free of detergent residue.
3. Apply polish to the floors in accordance with the polish manufacturer's instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by Resident Engineer. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by Resident Engineer.
- E. When protective materials are removed and immediately prior to acceptance, replace any damage tile, re-clean resilient materials, lightly re-apply polish and buff floors.

3.6 LOCATION

- A. Unless otherwise specified or shown, install tile flooring, on floor under areas where casework, laboratory and pharmacy furniture and other equipment occurs, except where mounted in wall recesses.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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**SECTION 09 67 23.20
RESINOUS (EPOXY BASE) WITH VINYL CHIP BROADCAST (RES-2)**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies Resinous (Resinous epoxy base with vinyl chip flake broadcast) flooring with integral cove base :
1. Res-2 Resinous (epoxy) vinyl chip flake broadcast flooring system.

1.2 RELATED WORK

- A. Color and location of each type of resinous flooring: As indicated on drawings.
- B. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Description of each product to be provided.
 2. Application and installation instructions.
 3. Maintenance Instructions: Submit manufacturer's written instructions for recommended maintenance practices.
- C. Qualification Data: For Installer.
- D. Samples:
1. Each color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 2. Samples for verification: For each (color and texture) resinous flooring system required, 6 inches (152 mm) square, applied to a rigid backing by installer for this project.
 3. Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished flooring must match the approved samples in color and texture.
- E. Shop Drawings: Include plans, sections, component details, and attachment to other trades. Indicate layout of the following:
1. Patterns.
 2. Edge configurations.
- F. Certifications and Approvals:
1. Manufacturer's certification of material and substrate compliance with specification.
 2. Manufacturer's approval of installer.
 3. Contractor's certificate of compliance with Quality Assurance requirements.

G. Warranty: As specified in this section.

H. Sustainable Design Requirements:

1. Recycled Content,
2. Regional Materials.

1.4 QUALITY ASSURANCE

A. Manufacture Certificate: Manufacture shall certify that a particular resinous flooring system has been manufactured and in use for a minimum of five (5) years.

B. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous flooring systems similar in material, design, and extent to those indicated for this project for a minimum period of five (5) years, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous flooring manufacturer.

1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
2. Contractor shall have completed at least ten (10) projects of similar size and complexity. Include list of at least five (5) projects. List must include owner (purchaser); address of installation, contact information at installation project site; and date of installation.
3. Installer's Personnel: Employ persons trained for application of specified product.

C. Source Limitations:

1. Obtain primary resinous flooring materials including primers, resins, hardening agents, grouting coats and finish or sealing coats from a single manufacturer.
2. Provide secondary materials, including patching and fill material, joint sealant, and repair material of type and from source recommended by manufacturer of primary materials.

D. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and establish quality standards for materials and execution.

1. Apply full-thickness mockups on 48 inch (1200 mm)square floor area selected by VA Resident Engineer.
 - a. If applicable include 48 inch (1200 mm)length of integral cove base.
2. Approved mockups not damaged during the testing may become part of the completed work if undisturbed at time of Substantial Completion.

3. Sign off from VA Resident Engineer on texture for slip resistance and clean ability must be complete before installation of flooring system.
- E. Pre-Installation Conference:
1. Convene a meeting not less than thirty days prior to starting work.
 2. Attendance:
 - a. Contractor
 - b. VA Resident Engineer
 - c. Manufacturer and Installer's Representative
 3. Review the following:
 - a. Environmental requirements
 - 1) Air and surface temperature
 - 2) Relative humidity
 - 3) Ventilation
 - 4) Dust and contaminants
 - b. Protection of surfaces not scheduled to be coated
 - c. Inspect and discuss condition of substrate and other preparatory work performed
 - d. Review and verify availability of material; installer's personnel, equipment needed
 - e. Design and patterns and edge conditions.
 - f. Performance of the coating with chemicals anticipated in the area receiving the resinous (urethane and epoxy mortar/cement) flooring system
 - g. Application and repair
 - h. Field quality control
 - i. Cleaning
 - j. Protection of coating systems
 - k. One-year inspection and maintenance
 - l. Coordination with other work
- F. Manufacturer's Field Services: Manufacturer's representative shall provide technical assistance and guidance for surface preparation and application of resinous flooring systems.
- G. Contractor Job Site Log: Contractor shall document daily; the work accomplished environmental conditions and any other condition event significant to the long term performance of the urethane and epoxy mortar/cement flooring materials installation. The Contractor shall maintain these records for one year after Substantial Completion.

1.5 MATERIAL PACKAGING DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Protect materials from damage and contamination in storage or delivery, including moisture, heat, cold, direct sunlight, etc.
- C. Maintain temperature of storage area between 60 and 80 degrees F (15 and 26 degrees C).
- D. Keep containers sealed until ready for use.
- E. Do not use materials beyond manufacturer's shelf life limits.
- F. Package materials in factory pre-weighed and in single, easy to manage batches sized for ease of handling and mixing proportions from entire package or packages. No On site weighing or volumetric measurements are allowed.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring applications.
 - 1. Maintain material and substrate temperature between 65 and 85 degrees F (18 and 30 degrees C) during resinous flooring application and for not less than 24 hours after application.
- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.
- C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application, unless manufacturer recommends a longer period.
- D. Concrete substrate shall be properly cured for a minimum of 30 days. A vapor barrier must be present for concrete subfloors on or below grade. Otherwise, an osmotic pressure resistant grout must be installed prior to the resinous flooring.

1.7 WARRANTY

- A. Work subject to the terms of the Article "Warranty of Construction" FAR clause 52.246-21.
- B. Warranty: Manufacture shall furnish a single, written warranty covering the full assembly (including substrata) for both material and workmanship for a extended period of three (3) full years from date of installation, or provide a joint and several warranty signed on a single document by manufacturer and applicator jointly and severally warranting

the materials and workmanship for a period of three (3) full years from date of installation. A sample warranty letter must be included with bid package or bid may be disqualified.

1.8 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ACI (American Concrete Institute):
Comm. 503.1-92.....Four Epoxy Specifications (Reapproved 2003).
- C. American Society for Testing and Materials (ASTM):
C109.....Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2" or 50 mm Cube Specimens)
C150.....Standard Specification for Portland Cement
C219-07a.....Standard Terminology Relating to Hydraulic Cement
C267-01(2006).....Standard Test Methods for Chemical Resistance of Mortars, Grouts, and Monolithic Surfacing and Polymer Concretes
C307-03 (2008).....Standard Test Method for Tensile Strength of Chemical-Resistant Mortar, Grouts, and Monolithic Surfacing
C413-01(2006).....Standard Test Method for Absorption of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing and Polymer Concretes
C501-84(2002).....Standard Test Method for Relative Resistance to Wear of Unglazed Ceramic Tile by the Taber Abraser
C579-01(2006).....Standard Test Method for Compressive Strength of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes
C580-02(2008).....Standard Test Method for Flexural Strength and Modulus of Elasticity of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes
C722-04.....Standard Specification for Chemical-Resistant Monolithic Floor Surfacing
C811-98(2008).....Standard Practice for Surface Preparation of Concrete for Application of Chemical-Resistant Resin Monolithic Surfacing

- C881/C881M-02.....Standard Specification for Epoxy-Resin-Base
Bonding Systems for Concrete
- D1308-02(2007).....Standard Test Method for Effect of Household
Chemicals on Clear and Pigmented Organic
Finishes
- D1652-04.....Standard Test Method for Epoxy Content of Epoxy
Resins
- D2240-05.....Standard Test Method for Rubber Property -
Durometer Hardness
- D4060-07.....Standard Test Method for Abrasion Resistance of
Organic Coatings by the Taber Abraser
- E162-09.....Standard Test Method for Surface Flammability of
Using a Radiant Heat Energy Source
- E648-09a.....Standard Test Method for Critical Radiant Flux
of Floor- Covering Systems Using a Radiant Heat
Energy Source
- F1869-09.....Standard Test Method for Measuring Moisture
Vapor Emission Rate of Concrete Subfloor Using
Anhydrous Calcium Chloride
- D. Military Specification (Mil Spec):
- MIL-PRF-3134.....Para. 4.7.3, Indentation, No Cracking or Loss of
Bond Water Absorption
- MIL-PRF-23003A.....Para. 4.6.11, Resistance to Immersion
- E. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 501.....Finishes for Aluminum
- F. National Fire Protection Association (NFPA):
- 56A.....Inhalation Aesthetics replaced by NFPA 99
Standard for Health Care Facilities
- G. The Society For Protective Coatings (SSPC):
- SP6.....Commercial Blast Cleaning

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION FOR RES-2 (BROADCAST VINYL CHIP FLAKE)

A. System Descriptions:

1. Monolithic, multi-component epoxy chemistry resinous flooring system.
Primer with broadcast quartz aggregates, High performance multi-
component solvent free epoxy undercoat, Vinyl chip flake broadcast
media in desired flake size (1/8", 1/4"). High performance multi
component epoxy and solvent free sealers.

- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.
- C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers of broadcast and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:
 - 1. Primer with Broadcast quartz (primer coat):
 - a. Resin: epoxy.
 - b. Formulation Description: Multiple component high solids.
 - c. Application Method: squeegee, back roll and broadcast.
 - d. Thickness of coat(s): 2-3mil.
 - e. Number of Coats: One.
 - f. Aggregates: Quartz broadcast into wet epoxy primer.
 - 2. Undercoat: (body coat)
 - a. Resin: Epoxy.
 - b. Formulation Description: Pigmented multi-component, high solids.
 - c. Application Method: Notched squeegee and Back roll
 - d. Number of Coats: One.
 - e. Aggregates: vinyl chip flake broadcast into wet Undercoat.
 - f. Thickness of coat(s): 20-30mil.
 - g. Number of Coats: One.
 - 3. Sealer coat:
 - a. Resin: Epoxy.
 - b. Formulation Description: Multiple component high solids, no solvent UV stable.
 - c. Type/Finsh: Clear Gloss.
 - d. Thickness of coat(s): 2-3mil.
 - e. Number of Coats: (2) two.
 - f. Application: Squeegee and finish roll.
- D. Physical Properties:
 - 1. Physical Properties of flooring system when tested as follows:

Property	Test	Value
Tensile Strength	ASTM D638	5,200 psi
Volatile Organic Compound Limits (V.O.C.)	EPA & LEED	Below 100 g/l
Flexural Strength	ASTM D790	4,000 psi
Water Absorption	ASTM C413	0.056%
Coefficient of friction dry/slip index wet	ASTM D2047	>.79 dry >.65 wet
Impact Resistance	ASTM D4226	> 160 in. lbs
Abrasion Resistance	ASTM D4060 CS-17	0.03 gm maximum weight loss
Thermal Coefficient of Linear Expansion	ASTM C531	17×10^{-6} in/in °F
Hardness Shore D	ASTM D2240	85 to 90
Bond Strength	ASTM D7234	>300 psi 100% concrete failure
Chemical Resistance of the following:	ASTM D1380	No Effect
Acetic acid	5 percent	
Ammonium hydroxide	10 percent	
Citric Acid	50 percent	
Fatty acid Motor Oil, 20W		
Hydrochloric acid		
Salt water	10 percent	
Sodium Hydroxide	10 percent	
Sulfuric acid	10 percent	
Trisodium phosphate	10 percent	
	5 percent	
Urine		
Feces		
Hydrogen peroxide	28 percent	
Distilled Water		
Sodium Hypochloride	5.28 percent	

E. System Characteristics:

1. Color and Pattern: As selected by Resident Engineer from manufacturer's standard colors.
2. Integral cove base: 1 inch (25.4 mm) radius epoxy mortar cove keyed into concrete substrate and or resinous flooring mortar system. No fillers integral cove base must be troweled in place with specified resinous mortar base.
3. Overall System Thickness: Nominal 3/16 to 1/4 inches (4.76 to 6.35 mm).

4. Finish: standard.
5. Temperature Range: Systems vary by manufacturer; approximate range from a minimum of 45 to 150 degrees F.

F. Physical Properties:

1. Physical Properties of flooring system when tested as follows:

2.2 SUPPLEMENTAL MATERIALS

- A. Textured Top Coat: Type recommended or produced by manufacturer of seamless resinous flooring system for desired final finish.
- B. Joint Sealant: Type recommended or produced by resinous flooring manufacturer for type of service or joint conditioned indicated.
- C. Provide a chemical resistant epoxy novolac top coat capable of resisting sustained temperatures up to 120°C (250°F).
- D. Crack Isolation Membrane: Type recommended or produced by manufacturer of resinous flooring.
- E. Anti-Microbial Additive: Incorporate anti-microbial chemical additive to prevent growth of most bacteria, algae, fungi, mold, mildew, yeast, etc.
- F. Patching and Fill Material: Resinous product of or approved by resinous coating manufacturer for application indicated. Resinous based materials only. Cementitious or single component product are not acceptable.

2.3 TROWELED COVE BASE

- A. Same physical properties as specified resinous mortar system.

2.4 BASE CAP STRIP

- A. Aluminum, Extruded: ASTM B221, Alloy 6063-T6.
- B. Shape for 3/16 inch (4.76 mm) depth of base material, "J" configuration.
- C. Finish:
 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
 2. Aluminum: NAAMM Amp 501:
 - a. Clear anodic coating, AA-C22A41 chemically etched medium matte, with Architectural Class 1, 0.7 mils (0.018 mm) or thicker.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Examine the areas and conditions where monolithic resinous system with integral base is to be installed with the VA Resident Engineer.
- B. Moisture Vapor Emission Testing: Perform moisture vapor transmission testing in accordance with ASTM F1869 to determine the MVER of the substrate prior to commencement of the work. See section 3.4, 3.

3.2 PROJECT CONDITIONS

- A. Maintain temperature of rooms (air and surface) where work occurs, between 70 and 90 degrees F (21 and 32 degrees C) for at least 48 hours, before, during, and 24 hours after installation. Maintain temperature at least 70 degrees F (21 degrees C) during cure period.
- B. Maintain relative humidity less than 75 percent.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.
- D. Maintain proper ventilation of the area during application and curing time period.
 - 1. Comply with infection control measures of the VA Medical Center.

3.3 INSTALLATION REQUIREMENTS

- A. The manufacturer's instructions for application and installation shall be reviewed with the VA Resident Engineer for the seamless resinous (urethane and epoxy mortar) flooring system with integral cove base.
- B. Substrate shall be approved by manufacture technical representative.

3.4 PREPARATION

- A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous flooring application.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
 - 1. Prepare concrete substrates as follows:
 - a. Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and recirculates the shot by vacuum pickup.
 - b. Comply with ASTM C 811 requirements, unless manufacturer's written instructions are more stringent.
 - 2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written recommendations.
 - 3. Verify that concrete substrates are dry.
 - a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of [3 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m) in 24 hours.
 - b. MVT threshold for monolithic resinous flooring shall not exceed 3 lbs/1000 square feet (0.0001437 kPa) in a 24 hour period.
 - c. When MVT emission exceeds this limit, apply manufacturer's recommended vapor control primer or other corrective measures as

recommended by manufacturer prior to application of flooring or membrane systems.

- d. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity of 75-80 percent.
- e. Provide a written report showing test placement and results.
4. Verify that concrete substrates have neutral Ph and that resinous flooring will adhere to them. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.
- C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.
- D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.
- E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written recommendations. Allowances should be included for flooring manufacturer recommended joint fill material, and concrete crack treatment.
- F. Prepare wall to receive integral cove base:
 1. Verify wall material is acceptable for resinous flooring application, if not, install material (e.g. cement board) to receive base.
 2. Fill voids in wall surface to receive base, install undercoats (e.g. water proofing membrane, and/or crack isolation membrane) as recommended by resinous flooring manufacturer.
 3. Install base prior to flooring if required by resinous flooring manufacturer.
 4. Grind, cut or sand protrusions to receive base application.

3.5 APPLICATION

- A. General:** Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.
1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.
 2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.

3. At substrate expansion and isolation joints, provide joint in resinous flooring to comply with resinous flooring manufacturer's written recommendations.
 - a. Apply joint sealant to comply with manufacturer's written recommendations.
- B. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate for all areas to receive integrated cove base.
- C. Apply cove base: Trowel to wall surfaces at a 1 inch radius, before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, and troweling, sanding, and top coating of cove base. Round internal and external corners.
- D. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate.
- E. Trowel mortar base: Mix mortar material according to manufacturer's recommended procedures. Climatic and non-climatic resinous flooring systems may vary slightly on mode of application. Application should be based upon the following: Uniformly spread mortar over substrate using a specially designed screed box adjusted to manufacturer's recommended height. Metal trowel (hand or power) single mortar coat in thickness indicated for flooring system, grout to fill substrate voids. When cured, sand to remove trowel marks and roughness.
- F. Broadcast: Immediately broadcast quartz silica aggregate into the primer using manufacturer's spray caster. Strict adherence to manufacturer's installation procedures and coverage rates is imperative.
- G. Under Coat: Mix base material according to manufacturer's recommended procedures. Uniformly spread mixed material over previously primed substrate using manufacturer's installation tool. Roll material with strict adherence to manufacturer's installation procedures and coverage rates.
- H. Broadcast: Immediately broadcast vinyl flakes into the body coat. Strict adherence to manufacturer's installation procedures and coverage rates is imperative.
- I. First Sealer: Remove excess un-bonded flakes by lightly brushing and vacuuming the floor surface. Mix and apply sealer with strict adherence to manufacturer's installation procedures.
- J. Second Sealer: Lightly sand first sealer coat. Mix and apply second sealer coat with strict adherence to manufacturer's installation procedures.

3.6 TOLERANCE

- A. From line of plane: Maximum 1/8 inch (3.18 mm) in total distance of flooring and base. Broadcast resinous flooring system will contour substrate. Deviation and tolerance are subject to concrete tolerance.
- B. From radius of cove: Maximum of 1/8 inch (3.18 mm) plus or 1/16-inch (1.59 mm) minus.

3.7 CURING, PROTECTION AND CLEANING

- A. Cure resinous flooring materials in compliance with manufacturer's directions, taking care to prevent contamination during stages of application and prior to completion of curing process.
- B. Close area of application for a minimum of 24 hours.
- C. Protect resinous flooring materials from damage and wear during construction operation.
 - 1. Cover flooring with kraft type paper.
 - 2. Optional 6 mm (1/4 inch) thick hardboard, plywood, or particle board where area is in foot or vehicle traffic pattern, rolling or fixed scaffolding and overhead work occurs.
- D. Remove temporary covering and clean resinous flooring just prior to final inspection. Use cleaning materials and procedures recommended by resinous flooring manufacturer.

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SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS, Division 10 - SPECIALTIES, Division 11 - EQUIPMENT, Division 12 - FURNISHINGS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- B. Contractor option: Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- C. Type of Finish, Color, and Gloss Level of Finish Coat as noted or TBA from manufacturer's full range.
- D. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.

2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
 3. Panel to show transparent finishes: Wood of same species and grain pattern as wood approved for use, 100 by 250 by 3 mm (4 inch by 10 inch face by 1/4 inch) thick minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 by 50 mm (2 by 2 inch) minimum or actual wood member to show complete finish.
 4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified.
 - c. Product type and color.
 - d. Name of project.
 5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- D. Sample of identity markers if used.
- E. Manufacturers' Certificates indicating compliance with specified requirements:
1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
 2. High temperature aluminum paint.
 3. Epoxy coating.
 4. Intumescent clear coating or fire retardant paint.
 5. Plastic floor coating.
- F. Sustainable Design Requirements:
1. Interior Adhesives and Sealants.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. If paint or other coating, state coat types; prime, body or finish.

- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

- A. Before starting application of water paint mixtures, apply paint as specified to an area, not to exceed 9 m² (100 ft²), selected by Resident Engineer.
- B. Finish and texture approved by Resident Engineer will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
No. 1-12.....Aluminum Paint (AP)
No. 4-12.....Interior/ Exterior Latex Block Filler
No. 5-12.....Exterior Alkyd Wood Primer
No. 7-12.....Exterior Oil Wood Primer
No. 8-12.....Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
No. 9-12.....Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
No. 10-12.....Exterior Latex, Flat (AE)

- No. 11-12.....Exterior Latex, Semi-Gloss (AE)
- No. 18-12.....Organic Zinc Rich Primer
- No. 22-12.....Aluminum Paint, High Heat (up to 590° - 1100F)
(HR)
- No. 26-12.....Cementitious Galvanized Metal Primer
- No. 27-12.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
- No. 31-12.....Polyurethane, Moisture Cured, Clear Gloss (PV)
- No. 36-12.....Knot Sealer
- No. 43-12.....Interior Satin Latex, MPI Gloss Level 4
- No. 44-12.....Interior Low Sheen Latex, MPI Gloss Level 2
- No. 45-12.....Interior Primer Sealer
- No. 46-12.....Interior Enamel Undercoat
- No. 47-12.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
- No. 48-12.....Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
- No. 49-12.....Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
- No. 50-12.....Interior Latex Primer Sealer
- No. 51-12.....Interior Alkyd, Eggshell, MPI Gloss Level 3
- No. 52-12.....Interior Latex, MPI Gloss Level 3 (LE)
- No. 53-12.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
- No. 54-12.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
- No. 59-12.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss (FE)
- No. 60-12.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss
- No. 66-12.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved) (FC)
- No. 67-12.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved) (FR)
- No. 68-12.....Interior/ Exterior Latex Porch & Floor Paint,
Gloss
- No. 71-12.....Polyurethane, Moisture Cured, Clear, Flat (PV)
- No. 74-12.....Interior Alkyd Varnish, Semi-Gloss
- No. 77-12.....Epoxy Cold Cured, Gloss (EC)
- No. 79-12.....Marine Alkyd Metal Primer
- No. 90-12.....Interior Wood Stain, Semi-Transparent (WS)
- No. 91-12.....Wood Filler Paste
- No. 94-12.....Exterior Alkyd, Semi-Gloss (EO)
- No. 95-12.....Fast Drying Metal Primer
- No. 98-12.....High Build Epoxy Coating
- No. 101-12.....Epoxy Anti-Corrosive Metal Primer

- No. 108-12.....High Build Epoxy Coating, Low Gloss (EC)
- No. 114-12.....Interior Latex, Gloss (LE) and (LG)
- No. 119-12.....Exterior Latex, High Gloss (acrylic) (AE)
- No. 135-12.....Non-Cementitious Galvanized Primer
- No. 138-12.....Interior High Performance Latex, MPI Gloss Level 2
(LF)
- No. 139-12.....Interior High Performance Latex, MPI Gloss Level 3
(LL)
- No. 140-12.....Interior High Performance Latex, MPI Gloss Level 4
- No. 141-12.....Interior High Performance Latex (SG) MPI Gloss
Level 5

H. Steel Structures Painting Council (SSPC):

- SSPC SP 1-04 (R2004)....Solvent Cleaning
- SSPC SP 2-04 (R2004)....Hand Tool Cleaning
- SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.
- B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- C. Plastic Tape:
 - 1. Pigmented vinyl plastic film in colors as specified in Section as specified.
 - 2. Pressure sensitive adhesive back.
 - 3. Widths as shown.
- D. Identity markers options:
 - 1. Pressure sensitive vinyl markers.
 - 2. Snap-on coil plastic markers.
- E. Interior/Exterior Latex Block Filler: MPI 4.
- F. Exterior Alkyd Enamel (EO): MPI 9.
- G. Organic Zinc rich Coating (HR): MPI 22.
- H. Knot Sealer: MPI 36.
- I. Interior Satin Latex: MPI 43.
- J. Interior Low Sheen Latex: MPI 44.
- K. Interior Primer Sealer: MPI 45.
- L. Interior Enamel Undercoat: MPI 47.
- M. Interior Alkyd, Semi-Gloss (AK): MPI 47.
- N. Interior Alkyd, Gloss (AK): MPI 49.

- K. Interior Latex Primer Sealer: MPI 50.
- O. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
- P. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
- Q. Polyurethane, Moisture Cured, Clear, Flat (PV): MPI 71.
- R. Wood Filler Paste: MPI 91.
- S. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
- T. Fast Drying Metal Primer: MPI 95.
- U. Waterborne Galvanized Primer: MPI 134.
- V. Non-Cementitious Galvanized Primer: MPI 135.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
 - 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints, where possible.

7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
 1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
 2. Maintain interior temperatures until paint dries hard.
 3. Do no exterior painting when it is windy and dusty.
 4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
 6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.

B. General:

1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
3. See other sections of specifications for specified surface conditions and prime coat.
4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Wood:

1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - a. Thin filler in accordance with manufacturer's instructions for application.
 - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.

D. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3

(Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.

3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- E. Zinc-Coated (Galvanized) Metal, Aluminum, Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.
- F. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
 2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
 3. Remove loose mortar in masonry work.
 4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING Section 04 05 16, MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.
 5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
 6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections.

Remove projections to level of adjacent surface by grinding or similar methods.

G. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three coats; prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by Resident Engineer.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray.
- G. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 - 1. Use same kind of primer specified for exposed face surface.
 - c. Transparent finishes as specified under Transparent Finishes on Wood except Floors.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
 - 1. Steel and iron: MPI 95 (Fast Drying Metal Primer).
- G. Gypsum Board:
 - 1. Surfaces scheduled to have MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).
 - 2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer)

3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified.
- B. Metal Work:
 - 1. Apply to exposed surfaces.
 - 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
 - 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) unless specified otherwise.
- C. Gypsum Board:
 - 1. Two coats of MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) or MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LB)) as scheduled.
- F. Wood:
 - 1. Sanding:
 - a. Use 220-grit sandpaper.
 - b. Sand sealers and varnish between coats.

- c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
- 2. Sealers:
 - a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
 - c. Sand as specified.
- 3. Transparent Finishes on Wood Except Floors.
 - a. Natural Finish:
 - 1) Two coats of MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV) MPI 31 (Polyurethane, Moisture Cured, Clear Gloss (PV)).
- I. Miscellaneous:
 - 1. Apply where specified, and as approved.

3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss).
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

- A. Color and gloss of finish coats as scheduled or selected from manufacturers full range.

- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.
 - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in the finish schedule paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
 - 1. Paint items having no color specified in the Finish Schedule to match surrounding surfaces.
 - 2. Paint colors as specified in the Finish Schedule except for following:
 - a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake

- inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Interior Locations:
 - a. Apply two coats of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 9 (Exterior Alkyd Enamel (EO) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
 - 2. Other exposed locations:
 - a. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 11 (Exterior Latex Semi-Gloss (AE)).

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11 B.
 - 1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule..
 - 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 - 3. Painting of ferrous metal and galvanized metal.
 - 4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space.
 - 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
 - 1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 - 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 - 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
 - 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
 - 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.

6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Face brick.
10. Structural steel encased in concrete, masonry, or other enclosure.
11. Structural steel to receive sprayed-on fire proofing.
12. Ceilings, walls, columns in interstitial spaces.
13. Ceilings, walls, and columns in pipe basements.

3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
 1. Legend may be identified using 2.1 G options or by stencil applications.
 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 3. Locate Legends clearly visible from operating position.
 4. Use arrow to indicate direction of flow.
 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
 6. Legend name in full or in abbreviated form as follows:

	COLOR OF	COLOR OF	COLOR OF	LEGEND
PIPING	EXPOSED PIPING	BACKGROUND	LETTERS	BBREVIATIONS
Blow-off		Yellow	Black	Blow-off

Boiler Feedwater	Yellow	Black	Blr Feed
A/C Condenser Water Supply	Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return	Green	White	A/C Cond Wtr Ret
Chilled Water Supply	Green	White	Ch. Wtr Sup
Chilled Water Return	Green	White	Ch. Wtr Ret
Shop Compressed Air	Yellow	Black	Shop Air
Air-Instrument Controls	Green	White	Air-Inst Cont
Drain Line	Green	White	Drain
Emergency Shower	Green	White	Emg Shower
High Pressure Steam	Yellow	Black	H.P. _____*
High Pressure Condensate Return	Yellow	Black	H.P. Ret _____*
Medium Pressure Steam	Yellow	Black	M. P. Stm _____*
Medium Pressure Condensate Return	Yellow	Black	M.P. Ret _____*
Low Pressure Steam	Yellow	Black	L.P. Stm _____*
Low Pressure Condensate Return	Yellow	Black	L.P. Ret _____*
High Temperature Water Supply	Yellow	Black	H. Temp Wtr Sup
High Temperature Water Return	Yellow	Black	H. Temp Wtr Ret
Hot Water Heating Supply	Yellow	Black	H. W. Htg Sup
Hot Water Heating Return	Yellow	Black	H. W. Htg Ret
Gravity Condensate Return	Yellow	Black	Gravity Cond Ret
Pumped Condensate Return	Yellow	Black	Pumped Cond Ret
Vacuum Condensate Return	Yellow	Black	Vac Cond Ret
Fuel Oil - Grade	Brown	White	Fuel Oil-Grade ____*
(Diesel Fuel included under Fuel Oil)			
Boiler Water Sampling	Yellow	Black	Sample
Chemical Feed	Yellow	Black	Chem Feed
Continuous Blow-Down	Yellow	Black	Cont. B D
Pumped Condensate	Black		Pump Cond
Pump Recirculating	Yellow	Black	Pump-Recirc.
Vent Line	Yellow	Black	Vent
Alkali	Yellow	Black	Alk
Bleach	Yellow	Black	Bleach
Detergent	Yellow	Black	Det
Liquid Supply	Yellow	Black	Liq Sup
Reuse Water	Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	C.W. Dom
Hot Water (Domestic)			
Supply	White	Yellow	H.W. Dom

Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Yellow	Black	Acid Waste
Vent		Yellow	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler		Red	White	Auto Spr
Standpipe		Red	White	Stand
Sprinkler		Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000 15000 25000.
8. See Sections for methods of identification, legends, and abbreviations of the following:
 - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
 - b. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 - c. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS / Section 27 05 33,

RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS / Section 28 05 33,
RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE PARTITION" or, "FIRE PARTITION" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.14 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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APPENDIX

Paint or coating Abbreviation

Acrylic Emulsion AE (MPI 10 - flat/MPI 11 - semigloss/MPI 119 - gloss)
Alkyd Flat Ak (MPI 49)
Alkyd Gloss Enamel G (MPI 48)
Alkyd Semigloss Enamel SG (MPI 47)
Aluminum Paint AP (MPI 1)
Cementitious Paint CEP (TT-P-1411)
Exterior Latex EL??(MPI 10 / 11 / 119)??
Exterior Oil EO (MPI 9 - gloss/MPI 8 - flat/MPI 94 - semigloss)
Epoxy Coating EC (MPI 77 - walls, floors/MPI 108 - CMU, concrete)
Fire Retardant Paint FR (MPI 67)
Fire Retardant Coating (Clear) FC (MPI 66, intumescent type)
Floor Enamel FE (MPI 27 - gloss/MPI 59 - eggshell)
Heat Resistant Paint HR (MPI 22)
Latex Emulsion LE (MPI 53, flat/MPI 52, eggshell/MPI 54, semigloss/MPI 114, gloss Level 6)
Latex Flat LF (MPI 138)
Latex Gloss LG (MPI 114)
Latex Semigloss SG (MPI 141)
Latex Low Luster LL (MPI 139)
Plastic Floor Coating PL
Polyurethane Varnish PV (MPI 31 - gloss/MPI 71 - flat)
Rubber Paint RF (CID-A-A-3120 - Paint for Swimming Pools (RF)).
Water Paint, Cement WPC (CID-A-A-1555 - Water Paint, Powder).
Wood Stain WS (MPI 90)

Verify abbreviations used in the following coating sections:

Section 09 96 59, HIGH-BUILD GLAZED COATINGS GC
Section 09 94 19, MULTICOLOR INTERIOR FINISHING MC

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SECTION 10 11 13
CHALKBOARDS AND MARKERBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies markerboards and related items.
- B. Boards may be either factory or field assembled.
- C. Where shown, assemble either markerboards with tackboards into a single unit.

1.2 RELATED WORK

- A. Color of aluminum anodic coating markerboard writing surface: As selected from manufacturers full range, basis of design White.
- B. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 QUALITY ASSURANCE

Boards shall be the products of one manufacturer.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.
- C. Manufacturer's Literature and Data:
 - 1. Markerboard
- D. Samples:
 - 1. Markerboard writing surface, 300 by 300 mm (six by six inches), each color, mounted on backing.
 - 2. Integrally colored anodized aluminum, 300 mm (six inch) length.
 - 3. Each accessory (after approval, may be used in the work).
- E. Sustainable Design Requirements:
 - 1. Interior Adhesives and Sealants.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards (ANSI):
 - Z97.1-09.....Safety Glazing Materials Used in Buildings -
Safety Performance Specifications and Methods of
Test
- C. American Society for Testing and Materials (ASTM):
 - B221/B221M-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods,
Wire, Shapes and Tubes

C1036-06.....Flat Glass

C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass

F104-03(R2009).....Nonmetallic Gasket Materials

D. Composite Panel Association (CPA):

A208.1-09.....Particleboard

A135.4-04.....Basic Hardboard

E. Porcelain Enamel Institute (PEI)

1001-11.....Architectural Porcelain Enamel

PART 2 - PRODUCTS

2.1 CHALKBOARD AND MARKERBOARD

markerboards shall consist of a writing surface, snap on aluminum frame, chalk trough, mullions, display rail and accessories, grounds and other items specified and shown.

2.2 FABRICATION

A. Materials:

1. Aluminum, extruded: ASTM B221.
2. Backing: Hardboard, AHBA A135.4 or particleboard, CPA A208.1.

B. Components:

1. Writing Surface: Factory assembly consisting of face sheet of 24 gauge sheet steel with porcelain enamel board texture finish conforming to PEI 1001, laminated to a hardboard or particleboard backing, 9 mm to 13 mm (3/8 to 1/2-inch) thick, and a 0.13 mm (0.005-inch) thick aluminum foil back sheet laminated to back-face.
2. Frames (Trim): Extruded aluminum, 1.5 mm (0.060-inch) thick, snap-on type, approximate face width 44 mm (1-3/4 inch), depth and configuration as required to return to wall and engage clips.
3. Trough: Extruded aluminum, 2.34 mm (0.092-inch) thick, not less than 75 mm (3-inch) projection from writing surface with grooved top surface, closed ends and return to wall surface at underside. Design to be snap-on type with concealed fasteners.
4. Accessories: Fabricate from aluminum with holders from spring steel. Design to suit display rail. Furnish accessories as follows:

<u>Accessory Type</u>	<u>Lineal mm (feet) of rail per accessory</u>
Combination map hook and paper holder.	_____Total of 2_____

5. Mullions: Snap-on type, same material and face width as frames, designed to finish flush with frame.
 6. Grounds: Continuous zinc-coated (galvanized) steel or extruded aluminum members designed to support the board writing surface and clips for snap-on frames, map rail and chalk tray.
 7. Clips: Manufacturer's standard as required to support frame, mullions, display rail, and trough.
- C. Boards 3660 mm (12 feet) or less in length shall be in one piece. Larger units shall have one joint at center. Joints shall have metal spline, with faces in same plane and edges shall touch along entire length.
- D. Finish exposed aluminum surfaces as follows:
1. AA 45 chemically etched medium matte, with clear anodic coating Class II Architectural, 0.4 mils thick (AA-M12C22A32).
 2. AA 45 chemically etched medium matte, with integrally colored anodic coating, Class II Architectural, 0.4 mils thick (AA-M12C22A32, of color to match approved sample).

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install units in accordance with the manufacturer's installation instructions, use concealed fasteners.
- B. Inspect surfaces and related construction to receive units. Partitions shall have reinforcing to receive fasteners. Verify type and placement of reinforcement.
- C. Do not proceed with the installation until reinforcement is in place and surfaces are flat.
- D. Assemble units as specified by the manufacturer.

3.2 INSTALLATION OF CHALKBOARD AND MARKERBOARD

- A. Mount board with adhesive and blocking pads spaced 16 inches on center each way.
- B. Grounds designed to receive clips for snap-on trim shall be continuous and be secured 300 mm (12 inches) on center. Space clips 300 mm (12 inches) on center.
- C. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

- - - E N D - - -

**SECTION 10 11 23
TACKBOARDS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies tackboards (bulletin boards).
- B. Boards may be either factory or field assembled.
- C. Where shown, assemble both chalkboards and tackboards into a single unit.

1.2 RELATED WORK

- A. Color of aluminum anodic coating tackboard: Section 09 06 00, SCHEDULE FOR FINISHES,
- B. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 QUALITY ASSURANCE

Boards shall be the products of one manufacturer.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Shop Drawings: Identifying all parts by name and material and showing design, construction, installation, anchorage and relation to adjacent construction.
- C. Manufacturer's Literature and Data:
 - 1. Bulletin board.
- D. Samples:
 - 1. Tackboard, 300 by 300 mm (six by six inches), each color, mounted on backing.
 - 2. Integrally colored anodized aluminum, 300 mm (six inch) length.
 - 3. Cork filled map rail, 300 mm (six inch) length.
 - 4. Each accessory (after approval, may be used in the work).
- E. Sustainable Design Requirements:
 - 1. Interior Adhesives and Sealants.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual
 - AMP 501.....Finishes for Aluminum
- C. American National Standards Institute (ANSI):

Z97.1-09.....Safety Glazing Materials Used in Buildings -
Safety Performance Specifications and Methods of
Test

D. American Society for Testing and Materials (ASTM):

B221/B221M-08.....Aluminum and Aluminum Alloy Extruded Bars, Rods,
Wire, Shapes and Tubes

C1036-06.....Flat Glass

C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass

F104-03(R2009).....Nonmetallic Gasket Materials

E. Composite Panel Association (CPA):

A208.1-09.....Particleboard

A135.4-04.....Basic Hardboard

PART 2 - PRODUCTS

2.1 BULLETIN BOARD

Bulletin board shall consist of a tackboard, snap on aluminum frame,
grounds and other items specified and shown.

2.2 FABRICATION

A. Materials:

1. Aluminum, extruded: ASTM B221.
2. Cork: ASTM F104, Type II, mildew resistant, Class 2.
5. Backing: Hardboard, AHBA A135.4 or particleboard, CPA A208.1.

B. Components:

1. Tackboard: Cork face, 6 mm (1/4-inch) thick factory laminated to a hardboard or particleboard backing
2. Frames (Trim): Extruded aluminum, 1.5 mm (0.060-inch) thick, snap-on type, approximate face width 44 mm (1-3/4 inch), depth and configuration as required to return to wall and engage clips.
3. Display Rail: Snap-on type, same materials as frames, approximate face width one inch with 6 mm (1/4-inch) thick cork insert.
4. Mullions: Snap-on type, same material and face width as frames, designed to finish flush with frame.
5. Grounds: Continuous zinc-coated (galvanized) steel or extruded aluminum members designed to support the tackboard and clips for snap-on frames, and map rail
6. Clips: Manufacturer's standard as required to support frame, mullions, and display rail,

C. Bulletin boards 3660 mm (12 feet) or less in length shall be in one piece.

D. Finish exposed aluminum surfaces as follows:

1. AA 45 chemically etched medium matte, with clear anodic coating Class II Architectural, 0.4 mils thick (AA-M12C22A32).
2. AA 45 chemically etched medium matte, with integrally colored anodic coating, Class II Architectural, 0.4 mils thick (AA-M12C22A32, of color to match approved sample).

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install units in accordance with the manufacturer's installation instructions, use concealed fasteners.
- B. Inspect surfaces and related construction to receive units. Partitions shall have reinforcing to receive fasteners. Verify type and placement of reinforcement.
- C. Do not proceed with the installation until reinforcement is in place and surfaces are flat.
- D. Assemble units as specified by the manufacturer.

3.2 INSTALLATION OF BULLETIN BOARD:

- A. (Except glass door bulletin boards):
 1. Mount bulletin boards with adhesive and blocking pads spaced 16 inches on center each way.
 2. Grounds designed to receive clips for snap-on trim shall be continuous and be secured 300 mm (12 inches) on center. Space clips 300 mm (12 inches) on center.
 3. Miter trim at corners, conceal fasteners. Modify trim as required to conform to surrounding construction details.

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SECTION 10 14 00
SIGNAGE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies interior signage for room numbers, directional signs, code required signs, telephone identification signs and temporary interior signs.

1.2 RELATED WORK

- A. Electrical: Related Electrical Specification Sections.
- B. Lighted EXIT signs for egress purposes are specified under Division 26, ELECTRICAL.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 MANUFACTURER'S QUALIFICATIONS

Sign manufacturer shall provide evidence that they regularly and presently manufactures signs similar to those specified in this section as one of their principal products.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Samples: Sign panels and frames, with letters and symbols, each type. Submit 2 sets. One set of samples will be retained by Resident Engineer, other returned to Contractor.
 - 1. Sign Panel, 200 mm x 250 mm (8 inches x 10 inches), with letters.
 - 2. Color samples of each color, 150 mm x 150 mm (6 inches x 6 inches. Show anticipated range of color and texture.
 - 3. Sample of typeface, arrow and symbols in a typical full size layout.
- C. Manufacturer's Literature:
 - 1. Showing the methods and procedures proposed for the concealed anchorage of the signage system to each surface type.
 - 2. Manufacturer's printed specifications, anchorage details, installation and maintenance instructions.
- D. Samples: Sign location plan, showing location, type and total number of signs required.
- E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
- F. Full size layout patterns for dimensional letters.
- G. Sustainable Design Requirements:
 - 1. Interior Adhesives and Sealants.

1.5 DELIVERY AND STORAGE

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and tubes.
- C. Federal Specifications (Fed Spec):
 - MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
 - MIL-P-46144C.....Plastic Sheet, Polycarbonate

1.7 MINIMUM SIGN REQUIREMENTS

- A. Permanent Rooms and Spaces:
 - 1. Tactile and Braille Characters, raised minimum 0.793 mm (1/32 in). Characters shall be accompanied by Grade 2 Braille.
 - 2. Type Styles: Characters shall be uppercase, Helvetica Medium, Helvetica Medium Condensed and Helvetica Regular.
 - 3. Character Height: Minimum 16 mm (5/8 in) high, Maximum 50 mm (2 in).
 - 4. Symbols (Pictograms): Equivalent written description shall be placed directly below symbol, outside of symbol's background field. Border dimensions of symbol background shall be minimum 150 mm (6 in) high.
 - 5. Finish and Contrast: Characters and background shall be eggshell, matte or other non-glare finish with adequate contrast with background.
 - 6. Mounting Location and Height: As shown. Mounted on wall adjacent to the latch side of the door and to avoid door swing and protruding objects.
- B. Overhead Signs:
 - 1. Type Styles: As shown. Characters shall have a width-to-height ratio between 3:5 and 1:1. Characters shall have a stroke width-to-height ratio of between 1:5 and 1:10.

2. Character Height: minimum 75 mm (3 in) high for overhead signs. As shown, for directional signs.
3. Finish and Contrast: Same as for signs of permanent rooms and spaces.
4. Mounting Location and Height: As shown.

1.8 COLORS AND FINISHES:

To be coordinated with the campus standard signage.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Signs of type, size and design shown on the drawings and as specified.
- B. Signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale drawings for dimensions. Contractor to verify and be responsible for all dimensions and conditions shown by these drawings. Resident Engineer to be notified of any discrepancy in drawing, in field directions or conditions, and/or of any changes required for all such construction details.
- E. The Sign Contractor, by commencing work of this section, assumes overall responsibility, as part of his warranty of work, to assure that assemblies, components and parts shown or required within the work of the section, comply with the Contract Documents. The Contractor shall further warrant: That all components, specified or required to satisfactorily complete the installation are compatible with each other and with conditions of installations.

2.2 PRODUCTS

- A. Aluminum:
 1. Sheet and Plate: ASTM B209.
 2. Extrusions and Tubing: ASTM B221.
- B. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- C. Polycarbonate: MIL-P-46144C; Type I, class 1.
- D. Vinyl: 0.1 mm thick machine cut, having a pressure sensitive adhesive and integral colors.
- E. Electrical Signs:
 1. General: Furnish and install all lighting, electrical components, fixtures and lamps ready for use in accordance with the sign type drawings, details and specifications.

2. Refer to Electrical Specifications Section, Division 26, ELECTRICAL, to verify line voltages for sign locations that require electrical signs.
3. Quality Control: Installed electrical components and sign installations are to bear the label and certification of Underwriter's Laboratories, Inc., and are to comply with National Electrical Code as well as applicable federal, state and local codes for installation techniques, fabrication methods and general product safety.
4. Ballast and Lighting Fixtures: See Electrical Specifications.
- E. Painted Numbers: Room numbers are also indicated on door frames by painted numbers, see signage drawings.

2.3 SIGN STANDARDS

- A. Topography:
 1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps as indicated in Sign Message Schedule.
 2. Arrow: See graphic standards in drawings.
 3. Letter spacing: See graphic standards on drawings.
 4. All text, arrows, and symbols to be provided in size, colors, typefaces and letter spacing shown. Text shall be a true, clean, accurate reproduction of typeface(s) shown. Text shown in drawings are for layout purposes only; final text for signs is listed in Sign Message Schedule.
- B. Project Colors and Finishes: as shown, or as selected.

2.4 SIGN TYPES

- A. For VAMC sign types refer to Sign Type Legend on drawings, and the website: <http://www.cfm.va.gov/til/spclRqmts.asp#SIGN> for more information on the VA standards.
- B. General:
 1. The interior sign system is comprised of sign types families that are identified by a letter and number which identify a particular group of signs. An additional number identifies a specific type of sign within that family.
 - a. IN indicates a component construction based sign.
- C. Interchangeable Component System:
 1. Sign Type Families: 03, 04, 05, 06, 07, 08, 09 10, 11 12, 13, 14, 15, 16 and 17.
 2. Interior sign system capable of being arranged in a variety of configurations with a minimum of attachments, devices and connectors.

- a. Interchangeable nature of the system shall allow for changes of graphic components of the installed sign, without changing sign in its entirety.
 - b. Component Sign System is comprised of the following primary components:
 - 1) Rail Back utilizing horizontal rails, spaced to allow for uniform, modular sizing of sign types.
 - 2) Rail Insert mounted to back of Copy Panels to allow for attachment to Rail Back.
 - 3) Copy Panels, made of a variety of materials to allow for different graphic needs.
 - 4) End Caps which interlock to Rail Back to enclose and secure changeable Copy Panels.
 - 5) Joiners and Accent Joiners connect separate Rail Backs together.
 - 6) Top Accent Bars which provide decorative trim cap that encloses the top of sign or can connect the sign to a Type 03 Room Number Sign.
 - c. Rail Back, Rail Insert and End Caps in anodized extruded aluminum to allow for tight tolerances and consistent quality of fit and finish.
 - d. Signs in system shall be convertible in the field to allow for enlargement from one size to another in height and width through use of Joiners or Accent Joiners, which connect Rail Back panels together blindly, providing a butt joint between Copy Panels. Accent Joiners shall connect Rail Backs together with a visible 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
 - e. Sign configurations shall vary in width from 225 mm (9 inches) to 2050 mm (80 inches), and have height dimensions of 50 mm (2 inches), 75 mm (3 inches), 150 mm (6 inches), 225 mm (9 inches) and 300 mm (12 inches). Height shall be increased beyond 300 mm (12 inches), by repeating height module in full or in part.
3. Rail Back functions as internal structural member of sign using 6063T5 extruded aluminum and anodized black.
- a. Shall accept an extruded aluminum or plastic insert on one sign or on both sides, depending upon sign type.
 - b. Shall be convertible in field to allow for connection to other Rail Back panels, so that additive changes can be made to sign unit.

- c. Rail shall allow for a variety of mounting devices including wall mounting for screw-on applications, using pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
- 4. Rail Insert functions as a mounting device for Copy Panels on to the Rail Back. The Rail Insert mounts to the back of the Copy Panel with adhesive suitable for use with the particular copy insert material.
 - a. Shall allow Copy Panels to slide or snap into the horizontal Rail Back for ease of changeability.
 - b. Shall mount to the back of the Copy Panel with adhesive suitable for use with particular Copy Panel material.
- 5. Copy Panels shall accept various forms of copy and graphics, and attaches to the Rail Back with the Rail Insert. Copy Panels shall be either ABS plastic with integral color or an acrylic lacquer finish; photo polymer; or, acrylic.
 - a. Interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
 - b. Cleanable without use of special chemicals or cleaning solutions.
 - c. Copy Insert Materials.
 - 1) ABS Inserts - 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process. Pressure bonded to extruded Rail Insert using adhesive. Background color is either integral or painted in acrylic lacquer. ABS inserts finished in a chromium industries #HM335RA texture pattern to prevent glare.
 - 2) Photo polymer Inserts - 3 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive. Background color is painted in acrylic enamel.
 - 3) Changeable Paper/ Insert Holder - Extruded insert holder with integral Rail Insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish. Inserts into holder are paper with a clear 0.7 mm (.030 inches) textured cover. Background color is painted in acrylic lacquer.
 - 4) Acrylic - 2 mm (.080 inches) non-glare acrylic. Pressure bonded to extruded Rail Insert using adhesive. Background color is painted in acrylic lacquer or acrylic enamel.
 - 5) Extruded 6063T5 aluminum with a black anodized finish Insert Holder with integral Rail Insert for connection with Structural Back Panel to hold a 0.7 mm (.030 inches) textured

polycarbonate insert and a Sliding Tile which mounts in the Inset Holder and slides horizontally.

- 6) End Caps - Extruded using 6063T5 aluminum with a black anodized. End Caps interlock with Rail Back with clips to form an integral unit, enclosing and securing the changeable Copy Panels, without requiring tools for assembly.
 - a) Shall be interchangeable to either end of sign and to other signs in the system of equal height.
 - b) Mechanical fasteners can be added to the End Caps that will secure it to Rail Back to make sign tamper resistant.
- 7) Joiners - Extruded using 6063T5 aluminum with a black anodized finish. Rail Joiners connect Rail Backs together blindly, providing a butt joint between Copy Inserts.
- 8) Accent Joiners - Extruded using 6063T5 aluminum with a mirror polished finish. Joiner shall connect Rail Backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent Copy Panel surfaces.
- 9) Top Accent Rail - Extruded using 6063T5 aluminum with a mirror polished finish. Rail shall provide 3 mm (.125 inches) high decorative trim cap, which butts flush to adjacent Copy Panel and encloses top of Rail Back and Copy Panel.
- 10) Typography
 - a) Vinyl First Surface Copy (non-tactile) - Applied Vinyl copy.
 - b) Subsurface Copy Inserts - Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied Vinyl copy. Face shall be back sprayed with paint and laminated to an extruded aluminum carrier insert.
 - c) Integral Tactile Copy Inserts - phenolic photo polymer etched with 2.3 mm (.0937 inches) raised copy.
 - d) Silk-screened First Surface Copy (non-tactile) - Injection molded or extruded ABS plastic or aluminum insert with first surface applied enamel silk-screened copy.

D. Sign Type Family 01, 02.01 thru 02.05, 08, 09 and 20:

1. All text and graphics are to be first surface silk-screened.
2. IN-01.12 & IN-01.13: Refer to Sign Type 03 specification for tactile and Braille portion of sign.
3. IN-02.4: All text and graphics are to be first surface vinyl letters.
4. IN-01.1: Preparation of artwork for reproduction of "fire and emergency evacuation maps" is by manufacturer.

E. Sign Type Families 03:

1. Tactile sign is to be made from a material that provides for letters, numbers and Braille to be integral with sign plaque material such as: photosensitive polyamide resin, etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
 2. Numbers, letters and Braille to be raised 0.793 mm (.0312 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
 3. Braille dots are to conform with standard dimensions for literary Braille; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
 4. Entire assembly is painted in specified color. After painting, apply white or other specified color to surface of the numbers and letters. Entire sign is to have a protective clear coat sealant applied.
 5. Complete sign is to have an eggshell finish (11 to 19 degree on a 60 degree glossmeter).
- F. Sign Type Family 04 and 11:
1. All text and graphics are to be first surface applied vinyl letters.
 2. IN-04: When a Type IN-04 is to be mounted under a Type IN03, a connecting Accent Joiner is to be used to create a singular integrated sign.
- G. Sign Type 05:
1. Text if added to Copy Insert module to be first surface applied vinyl letters.
- H. Sign Type Family 06 and 07:
1. All text and graphics are to be first surface applied vinyl letters except for under sliding tile.
 2. Protect text, which is covered by sliding tile, so tile does not wear away letters.
- I. Sign Type Family 10:
1. Pocket depth is to be 0.3 mm (.0150 inches).
- J. Sign Type Family 12 and 13:
1. All text and graphics are to be first surface applied vinyl letters.
 2. IN-12: Provide felt, cork or similar material on bottom of desk mounting bracket to protect counter surfaces.
- K. Sign Type Family 14, 15, and 16:
1. All text and graphics are to be first surface applied vinyl letters.

2. IN-14.06: When added to top of IN-14.01, IN-14.04, or IN-14.05 a connecting Accent Joiner is to be used to create a singular integrated sign.
 3. Ceiling mounted signs required mounting hardware on the sign that allows for sign disconnection, removal and reinstallation and reconnection.
- L. Sign Type Family 17:
1. All text and graphics are to be first surface applied vinyl letters.
 2. IN-17: Directory constructed using elements of the Component System.
- M. Sign Type Family 18:
1. All text and graphics are to be first surface applied stylus cut vinyl letters.
 2. Provide in specified typeface, color and spacing, with each message or message group on a single quick release backing sheet.
- N. Sign Type Family 19:
1. Dimensional letters are mill or laser cut acrylic in the size and thickness noted in the drawings.
 2. Draft of letters is perpendicular to letters face.
 3. All corners such as where a letter stem and bar intersect are to be square so the letter form is accurately reproduced.
 4. Paint letters with acrylic polyurethane in specified color and finish.
- O. Sign Type Family (See Specialty Signs Section) 21:
1. IN-21.01: 57 mm (2.25 inches) polished aluminum tube mounted to weighted 356 mm (14 inches) diameter polished aluminum base. Sign bracket to hold a 6 mm (.25 inches) sign plaque.
 2. IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with Copy Panel attached to front and back.
 3. IN-21.03 & 21.04: IN-21.02: 57 mm (2.25 inches) polished aluminum tube vertical support mounted to a weighted polished 57 mm (2.25 inches) aluminum tubular base. Rail Back mechanically connected to vertical supports with hinged locking glass door. Black felt covered changeable letter board or tan vinyl impregnated cork tack surface as background within case.
- P. Sign Type Family 22:
1. IN-22.01: Extruded aluminum clip anodized black containing rollers to pinch and release paper. End caps are black plastic.
 2. IN-22.02: Patient Information holder constructed of 18 gauge formed sheet metal painted in specified color. Polished aluminum connecting

rods and buttons. Button covers for mounting screws are to permanently attach and securely conceal screws.

Q. Temporary Interior Signs:

1. Fabricated from 50 kg (110 pound) matte finished white paper cut to 100 mm (4 inch) wide by 300 mm (12 inch) long. Punched 3 mm (.125 inch) hole with edge of hole spaced 13 mm (.5 inch) in from edge and centered on 100 mm (4 inch) side. Reinforce hole on both sides with suitable material that prevents tie from pulling through hole. Ties are steel wire 0.3 mm (0.120 inch) thick attached to tag with twist leaving 150 mm (6 inch) long free ends.
2. Mark architectural room number on sign, with broad felt marker in clearly legible numbers or letters that identify room, corridor or space as shown on floor plans.
3. Install temporary signs to all rooms that have a room, corridor or space number. Attach to door frame, door knob or door pull.
 - a. Doors that do not require signs are: corridor doors in corridor with same number, folding doors or partitions, toilet doors, bathroom doors within and between rooms, closet doors within rooms, communicating doors in partitions between rooms with corridor entrance doors.
 - b. Replace and missing damaged or illegible signs.

2.5 FABRICATION

- A. Design components to allow for expansion and contraction for a minimum material temperature range of 56 °C (100 °F), without causing buckling, excessive opening of joints or over stressing of adhesives, welds and fasteners.
- B. Form work to required shapes and sizes, with true curve lines and angles. Provide necessary rebates, lugs and brackets for assembly of units. Use concealed fasteners whenever and wherever possible.
- C. Shop fabricate so far as practicable. Joints fastened flush to conceal reinforcement, or welded where thickness or section permits.
- D. Contact surfaces of connected members be true. Assembled so joints will be tight and practically unnoticeable, without use of filling compound.
- E. Signs shall have fine, even texture and be flat and sound. Lines and miters sharp, arises unbroken, profiles accurate and ornament true to pattern. Plane surfaces be smooth flat and without oil-canning, free of rack and twist. Maximum variation from plane of surface plus or minus 0.3 mm (0.015 inches). Restore texture to filed or cut areas.
- F. Level or straighten wrought work. Members shall have sharp lines and angles and smooth surfaces.

- G. Extruded members to be free from extrusion marks. Square turns and corners sharp, curves true.
- H. Drill holes for bolts and screws. Conceal fastenings where possible. Exposed ends and edges mill smooth, with corners slightly rounded. Form joints exposed to weather to exclude water.
- I. Finish hollow signs with matching material on all faces, tops, bottoms and ends. Edge joints tightly mitered to give appearance of solid material.
- J. All painted surfaces properly primed. Finish coating of paint to have complete coverage with no light or thin applications allowing substrate or primer to show. Finished surface smooth, free of scratches, gouges, drips, bubbles, thickness variations, foreign matter and other imperfections.
- K. Movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of members. Doors and covers centered in opening or frame. All contact surfaces fit tight and even without forcing or warping components.
- L. Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.
- M. No signs are to be manufactured until final sign message schedule and location review has been completed by the Resident Engineer & forwarded to contractor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Protect products against damage during field handling and installation. Protect adjacent existing and newly placed construction, landscaping and finishes as necessary to prevent damage during installation. Paint and touch up any exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- B. Mount signs in proper alignment, level and plumb according to the sign location plan and the dimensions given on elevation and sign location drawings. Where otherwise not dimensioned, signs shall be installed where best suited to provide a consistent appearance throughout the project. When exact position, angle, height or location is in doubt, contact Resident Engineer for clarification.
- C. Contractor shall be responsible for all signs that are damaged, lost or stolen while materials are on the job site and up until the completion and final acceptance of the job.

- D. Remove or correct signs or installation work Resident Engineer determines as unsafe or as an unsafe condition.
- E. At completion of sign installation, clean exposed sign surfaces. Clean and repair any adjoining surfaces and landscaping that became soiled or damaged as a result of installation of signs.
- F. Locate signs as shown on the Sign Location Plans.
- G. Certain signs may be installed on glass. A blank glass back up is required to be placed on opposite side of glass exactly behind sign being installed. This blank glass back up is to be the same size as sign being installed.
- H. Contractor will be responsible for verifying that behind each sign location there are no utility lines that will be affected by installation of signs. Any damage during installation of signs to utilities will be the sole responsibility of the Contractor to correct and repair.
- I. Furnish inserts and anchoring devices which must be set in concrete or other material for installation of signs. Provide setting drawings, templates, instructions and directions for installation of anchorage devices which may involve other trades.

- - - END - - -

SECTION 10 21 23
CUBICLE CURTAIN TRACKS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies cubicle curtain track (C.C.T.) and intravenous support assembly (I.V).

1.2 RELATED WORK

Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS and Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - One 300 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
 - One clip anchor for fastening track to grid system of acoustical ceilings. One curtain carrier. One intravenous support assembly consisting 300 mm (12 inch) long pieces of track, carrier assembly, and bottle pendant.
- C. Shop Drawings: Showing layout of tracks and method of anchorage.
- D. Manufacturer's Literature and Data:
 - Cubicle curtain track.
 - Intravenous support assembly.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
- B. Store in dry and protected location. Store so as to not bend or warp the tracks.
- C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes.
 - B456-03(R2009).....Electrodeposited Coatings for Copper Plus Nickel Plus Chromium and Nickel Plus Chromium

- C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS

- A. Surface mounted, and suspended type:
1. Channel Tracks (Surface Mounted Type): Extruded aluminum, ASTM B221, alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.
 2. Tubular Track (Suspended Type): Seamless drawn aluminum tubing, ASTM B221, alloy 6061 temper T6, 25 mm (one inch) outside diameter, not less than 1.5 mm (0.060 inch) wall thickness, slotted for interior carriers.
- B. Curtain Carriers: Nylon or delrin carriers, with either nylon or delrin wheels on metal, delrin, or nylon axles. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain and hook assembly, or delrin carriers may have moulded on delrin hooks. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel. Provide 2.2 carriers for every 300 mm (onefoot) of each section of each track length, plus one additional carrier.
- C. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.
- D. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.
- E. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Any operating mechanism shall be removable with common tools.

2.2 INTRAVENOUS SUPPORT ASSEMBLY

- A. Assembly includes track, carrier assembly, bottle holding pendant, curved track sections and curved connectors, and all components and accessories required for a working installation.
- B. Track: Surface mounted channel or "I" beam shaped, extruded aluminum. Equip track with removable section at splicing clamp for carrier removal. Overall size of track shall be as shown on drawings.
- C. Carrier Assembly: Assembly shall include a body made of either stainless steel or aluminum, and be equipped with four ball bearing nylon wheels

and lockstop to insure insulation of carrier from track. Equip carrier with a positive locking device to hold carrier stationary when in use. Provide with either a stainless steel, or chromium plated brass hook for support of bottle holding pendent.

- D. Bottle Holding Pendent: Equip with a minimum of three, stainless steel, chromium plated steel, or chromium plated brass arms connected to adjustable shaft of same material. Adjustable shaft shall permit bottle holding hub to adjust from full height to approximately 1800 mm (six feet), 75 mm (three inches) above finished floor. Provide shaft with a built-in locking device for vertical height adjustments. Locking device shall be activated by push button or similar easily operated one hand control.

2.3 FASTENERS

- A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.
- B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized (except in high moisture areas use stainless steel).
- C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

2.4 FINISHES

- A. Aluminum: Finish numbers for aluminum specified are in accordance with The Aluminum Association's Designation System. AA-C22A31 finish chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mils thick.
- B. Chrome/Nickel Plating: Satin or polished finish as specified, ASTM B546, minimum thickness of chromium plate as follows:
1. 0.2 mil on copper alloys.
 2. 0.4 mil on steel.
- C. Stainless Steel: No. 4 in accordance with NAAMM Metal Finishes Manual.

2.5 FABRICATION

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4800 mm (16 feet) without joints. Form corner bend on a 300 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.

D. Form flat surface without distortion.

E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install tracks after finish painting and ceiling finishing operations are complete.

B. Install track level and hangers plumb and securely anchor to the ceiling or suspend from above to form a rigid installation.

C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 600 mm (24 inches) on center.

D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 900 mm (three feet) on center.

E. Install suspended track seven feet, three inches above the finished floor, with hangers spaced no more than four feet on center. At ceiling line, provide flange fittings secured to hangers with set screws. Secure track to walls with flanged fittings and to hangers with special fittings.

F. Securely fasten end stop caps to prevent their being forced out by the striking weight of carriers.

G. Anchor surface mounted intravenous track directly to support system above ceiling as shown.

H. Remove damaged or defective components and replace with new components or repair to the original condition.

3.2 ACCEPTANCE

A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.

B. Carrier units shall operate smoothly and easily over the full range of travel.

- - - E N D - - -

SECTION 10 25 13
PATIENT BED SERVICE WALLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the patient wall systems both horizontal and vertical. Patient wall systems are also referred to as prefabricated bedside patient units or PBPUs.

1.2 RELATED WORK

- A. Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES AND Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES: Requirements for air, oxygen and vacuum outlets in the patient wall units.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Raceways and outlet boxes for wiring.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices to be installed in the patient wall units.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- F. Section 26 51 00, INTERIOR LIGHTING: Lighting fixture requirements when installed in or connected to the patient wall units.

1.3 SUBMITTALS

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Include electrical ratings, dimensions, mounting details, front view, side view, equipment and device arrangement, wiring diagrams, material, and connection diagrams.
 - 3. Determine final layout of each style of patient wall system at this stage. Provide configuration drawings showing all possible device (nurse call, medical gases, electrical receptacles and switches, etc.) locations to the Resident Engineer. The Resident Engineer will provide by return of submittal the desired configuration of each style of patient wall system. Limit the number and type of devices

allowed for each style of unit to the number and type of devices specified for that style below.

- C. Manuals: Two weeks prior to the final inspection, deliver four copies of the following to the Resident Engineer.
1. Complete maintenance and operating manuals including wiring diagrams, technical data sheets, and information for ordering replacement parts:
 - a. Include complete "As installed" diagrams which indicate all items of equipment, their interconnecting wiring and interconnecting piping.
 - b. Include complete diagrams of the internal wiring for each of the items of equipment, including "As installed" revisions of the diagrams.
 - c. Identify terminals on the wiring diagrams to facilitate installation, maintenance and operation.
- D. Certifications: Two weeks prior to the final inspection, deliver four copies of the following certifications to the Resident Engineer:
1. Certification by the manufacturer that the equipment conforms to the requirements of the drawings and specifications.
 2. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested in accordance with the manufacturer's recommendations.

1.4 APPLICABLE PUBLICATIONS:

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in text by the basic designation only.
- B. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
 - 99-12.....Health Care Facilities
- C. Underwriters Laboratories, Inc. (UL):
- UL listed in product category SECTIONS AND UNITS (QQXX). This standard used to investigate listed products in this category is NFPA 70 (NEC).

PART 2 - PRODUCTS

2.1 PATIENT WALL SYSTEMS

- A. Shall be UL listed.
- B. Shall consist of a structural framework, removable panels and removable equipment console units, factory assembled to house all permanent bedside services including but not necessarily limited to fixtures, grounding jacks, power outlets, telephone outlet, nurses call patient station, medical gas outlet(s) and other fittings or devices.

C. Shall conform to the following:

1. Applicable requirements in NFPA 70 (NEC) and NFPA 99.
2. Assembly and all components shall be UL listed or labeled.

D. Compressed Air, Oxygen and Vacuum System Equipment: Furnish, install and test the equipment in accordance with the drawings and Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES and Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.

1. Fixed medical gas outlets are permanently installed in one location and may not be moved without special tools and shutting off the gas involved.
2. Movable medical gas outlets:
 - a. Hose connected to gas manifold type:
 - 1) The hoses connected to gas manifold shall be UL listed and labeled for the purpose.
 - 2) All hoses shall be accessible at all times. Use bars or other restraining devices to control exposed hoses. A panel may cover the hoses provided it can be easily removed with out the use of special tools for hose inspection.
 - b. Relocatable type:
 - 1) Relocatable (snap-in) without the use of tools to any one of several different fixed locations.
 - 2) Appropriate relocatable adapter can be used to access available gases from each fixed location.
 - 3) Cover all unused locations with a blank (no gas) adapter plate.

E. Electrical receptacles and switches shall comply with the requirements in Section 26 27 26, WIRING DEVICES; grounding in Section 26 05 26, and GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

F. Styles:

1. Style B1: Single bed patient wall system consisting of a horizontal unit, headwall system. Horizontal units shall consist of a minimum of three rails (two rails can be used if the bed light is independently mounted). Provide a middle rail for power, nurses' call and medical gases as well as a bottom rail with bed bumper and for bed motor power. Patient bed light power must be wired through the patient wall unit. The horizontal unit shall have a vertical chase connecting the rails to the above ceiling junction boxes and gas connection points. All electrical devices shall be wired in accordance with the schematic diagram shown on the drawings.
 - a. Provide oxygen gas outlets: 4-each fixed or 2-each movable.
 - b. Provide air outlets: 4-each fixed or 2-each movable.
 - c. Provide vacuum outlets: 6-each fixed or 3-each movable.

- d. Provide emergency power outlets: 2-each NEMA 20R single receptacles, self illuminated red with stainless steel or anodized aluminum cover plates, engraved "EMERGENCY POWER" with minimum 6 mm (1/4 inch) red filled letters.
 - e. Provide normal power outlets: 5-each NEMA 20R single white receptacles. One of which is for the bed motor. Provide stainless steel or anodized aluminum cover plates.
 - f. Provide a Nurses Call audio-visual single bed station.
 - g. Provide Tele-cart jack.
 - h. Provide an auxiliary light (6 to 7 watts) with hood and switch. Both shall be mounted on a stainless steel or an anodized aluminum face plate installed in a single gang box.
 - i. Provide a switch for the overhead/exam light.
 - j. Provide a patient wall mounted bed light fixture. Refer to Section 26 51 00, INTERIOR LIGHTING. The bed light shall be powered through the patient wall unit.
2. Style B2: Same as Style B1 except with one additional dedicated circuit and single NEMA 20R red receptacle for a hemodialysis machine. Power the receptacle from its own circuit fed from an emergency (critical) source. Mount receptacle approximately 1000 mm (40 inches) AFF and distinctly identify with a stainless steel or anodized aluminum cover plate engraved "DIALYSIS MACHINE ONLY" with minimum 6 mm (1/4 inch) red filled letters.
- G. All styles of the units shall have the following features:
- 1. Basic structural framework shall be constructed of heavy gage extruded aluminum or minimum 1.9 mm (14 gage) cold-rolled steel, designed to be a self-supporting unit for above-the-floor, for close wall mounting or a freestanding installation. For freestanding units, provide the framework with a base plate and overhead structural supports.
 - 2. Drill and tap the side frame members to permit the installation of front panel devices at modular intervals at any elevation between the top and bottom.
 - 3. Provide removable front panels:
 - a. Construct panel of the following materials:
 - 1) Fire retarding core material surfaced with a high pressure plastic laminated facing sheet.
 - 2) Vinyl material heat and pressure applied over a minimum of 1.6 mm (0.060 inch) sheet aluminum back braced for rigidity and sound control.
 - 3) Vinyl material heat and pressure applied over sheet steel minimum 1.6 mm (0.060 inch).

- 4) Vinyl material heat and pressure applied over sheet aluminum minimum 2.0 mm (0.080 inch).
- b. Color and texture shall be as specified in the Section 09 06 00, SCHEDULE FOR FINISHES.
- c. Bond the panel edges with an aluminum extrusion or cold-rolled steel trim designed for mounting directly to the structural framework, thus allowing the panels to be easily removed for access to internal components and for servicing of utility connections or future modifications. Secure panels with hidden screws or other means to offer an overall finished appearance. All exposed metal surfaces or trims greater than 4 mm (1/8 inch) wide shall be of anodized aluminum or stainless steel finished to resist abrasion and affects from hospital cleaning compounds.
4. Provide Style C units with enclosing back panels. Styles A1, A2, B1 and B2 need not have back panels, provided they are edge gasketed to the wall or totally and inconspicuously edge sealed to the wall with a resilient caulking material. Attach side and back panels [sheet steel, a minimum of 1.6 mm (0.060 inch)] or equivalent strength aluminum side and back panels, with flush screws to permit close wall mounting. Finish side panels to match or compliment the front panels. Match back panel for free-standing units with the finish of the front and side panels.
5. Mount patient service components in an equipment console made up of a backbox and finish fascia.
 - a. Use galvanized steel backbox with outlet gang openings on minimum 60 mm (2.4 inches) uniform centers to provide mounting supports of front panel devices. Provide removable metal barriers to separate voltage sources and to facilitate wiring between segregated devices within the same horizontal module.
 - b. Match finish, either anodized aluminum or stainless steel of all fascia and device face plates.
 - c. Fascia and/or face plates may be omitted for power and grounding receptacles in the consoles if the receptacles are mounted flush in the PBPU cover panel and facilities (support members, tapped holes, spacing, etc.) are provided behind the panel for future addition or relocation of receptacles.
 - d. Provide smooth external surfaces having a finished appearance. Maintain adequate spacing of device plates and similar items to eliminate crevices and facilitate cleaning.
6. Provide patient services as indicated in paragraphs Styles above, the schematic wiring diagram shown on drawings, and as follows:

- a. Electrical components: Factory assembled and prewired to a sectionalized junction box at the top of the unit in accordance with circuiting and switching arrangements shown on the drawings. Factory assembled prewiring may be stranded in sizes AWG #10 and #12. Provide an equipotential ground bus with lugs suitable for connecting AWG #14 to AWG #6 conductors with a minimum of 48 screw-type terminals, unless otherwise shown.
- b. Receptacles: Single Hospital Grade NEMA 5-20R, unless otherwise specified.
- c. Provide medical gas components compatible with those installed elsewhere in the project that are factory assembled, manifolded and pre-piped, using medical grade copper pipe, to single point connections of each service at the top of the units.
- d. Provide nurse call services consisting of provisions for adequate space and matching face plates for the equipment and empty conduit to the sectionalized junction box at the top of the unit.
- e. Provide internal power and signal wiring in separate EMT, flexible metal conduits or approved raceway. Separate normal power circuits from emergency power circuits. Also, provide adequate supports for conduits and piping within the structural frame.
- f. Telephone outlets/jacks: Plug-in type as approved by the VAMC.
- g. Except for anodized aluminum and galvanized or stainless steel surfaces, clean and paint all other metal surfaces at the factory with primer and not less than two coats of baked enamel.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be in accordance with NFPA 70 (NEC), NFPA 99, and as shown on the drawings.
- B. Compressed Air, Oxygen and Vacuum System Equipment:
 1. Install and test the equipment and piping system in accordance with the drawings and Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES and Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
 2. Install and make connections as required for a complete and operational patient wall system for each unit.

- - - E N D - - -

SECTION 10 26 00
WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies wall guards (crash rails or bumper guards), handrail/wall guard combinations, corner guards and door/door frame protectors.

1.2 RELATED WORK

- A. Structural steel corner guards: Section 05 50 00, METAL FABRICATIONS.
- B. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- C. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Show design and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Handrail/Wall Guard Combinations.
 - 2. Wall Guards.
 - 3. Corner Guards.
 - 4. Door/Door Frame Protectors.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.
- E. Sustainable Design Requirements:
 - 1. Interior Adhesives and Sealants.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21° C (70 degrees F) for at least 48 hours prior to installation.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

- D256-06.....Impact Resistance of Plastics
- D635-06.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastics in a
Horizontal Position
- E84-09.....Surface Burning Characteristics of Building
Materials
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- D. National Fire Protection Association (NFPA):
80-10.....Standard for Fire Doors and Windows
- E. Society of American Automotive Engineers (SAE):
J 1545-05.....Instrumental Color Difference Measurement for
Exterior Finishes.
- F. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B.
- B. Aluminum Extruded: ASTM B221, Alloy 6063, Temper T5 or T6.
- C. Resilient Material:
1. Extruded and injection molded acrylic vinyl or extruded polyvinyl chloride meeting following requirements:
 - a. Minimum impact resistance of 1197 ps (25 ft lbs per sq.ft) when tested in accordance with ASTM D256 (Izod impact, ft.lbs. per inch notch).
 - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
 - c. Rated self extinguishing when tested in accordance with ASTM D635.
 - d. Material shall be labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.
 - e. Integral color with all colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.
 - f. Same finish on exposed surfaces.
- D. It is desired that resilient material all match, especially since wood grain pattern is specified. Use a single supplier that can provide matching wood grain products.
- E. The listing of a possible manufacturer does not indicate a departure from an open and competitive bid process that allows alternates.

2.2 CORNER GUARDS

A. Resilient, Shock-Absorbing Corner Guards: Surface mounted type of formed to profile shown.

1. Basis of Design - InPro Corp. surface mount corner guard (InPro item no. 160). Corner guards to extend from 6" above floor to 48" above finished floor, match existing campus standard.
2. Snap-on corner guard formed from resilient material, minimum 2 mm (0.078-inch) thick, free floating on a continuous 1.6 mm (0.063-inch) thick extruded aluminum retainer. Provide appropriate mounting hardware, cushions and base plates as required.
3. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.

2.3 WALL GUARDS AND HANDRAILS

A. Resilient Wall Guards and Handrails:

1. Basis of Design - InPro Corp. surface mount Handrail/wall guard (InPro item no. 3000FW). Handrail/wall guard shall have a full wrap woodgrain pattern. Returns and corners include reveals to match campus standard.
2. Basis of Design - InPro Corp. surface mount corner guard (InPro item no. 160). Corner guards to extend from 6" above floor to 48" above finished floor, match existing campus standard.
3. Handrail/Wall Guard Combination: Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick, shall be free-floated on a continuous, extruded aluminum retainer, minimum 1.8 mm (0.072-inch) thick, anchored to wall at maximum 760 mm (30 inches) on center.
4. Provide handrails and wall guards (crash rails) with prefabricated and closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners shall be field adjustable to assure close alignment with handrails and wall guards (crash rails). Screw or bolt closure caps to aluminum retainer.

F. B. Resilient "Rub" Rail:

1. Basis of Design - InPro Corp. surface mount wall guard (InPro item to match handrail/ guard).
2. Beveled top and bottom edges. 6" tall, woodgrain to match crashrails.

2.4 DOOR AND DOOR FRAME PROTECTION

A. Fabricate door and door frame protection items from rigid vinyl material, minimum 1.5 mm (0.060-inch) thick, for doors and 0.9 mm (0.035-inch) thick for door frames, with rigid vinyl simulated woodgrain to match crash rail.

- B. Coordinate door and door frame protection material requirements with door and frame suppliers to insure fit for all components, and color as specified.
- C. Provide adhesive as recommended by resilient material manufacturer.

2.5 FASTENERS AND ANCHORS

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified, submit shop drawings showing proposed installation details.

2.6 FINISH

- A. In accordance with NAAMM AMP 500 series.
- B. Aluminum:
 - 1. Exposed aluminum: AAC22A31 chemically etched medium matte, with clear anodic coating, Class II Architectural, 0.4 mil thick.
 - 2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: NAAMM finish Number 4.
- D. Resilient Material: Embossed texture and color in accordance with SAE J 1545 and as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS

Install corner guards on walls in accordance with manufacturer's instructions.
around edge of guard and allow to cure undisturbed for 24 hours.

3.3 RESILIENT HANDRAIL AND RESILIENT WALL GUARDS (CRASH RAIL)

Secure guards to walls with brackets and fasteners in accordance with manufacturer's details and instructions.

3.4 DOOR, DOOR FRAME PROTECTION AND HIGH IMPACT WALL COVERING

- A. Surfaces to receive protection shall be clean, smooth and free of obstructions.
- B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturers specific instructions.
- C. Apply with adhesive in controlled environment according to manufacture's recommendations.
- D. Protection installed on fire rated doors and frames shall be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

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SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.
- B. Items Specified:
 - 1. Toilet tissue dispenser.
 - 2. Grab Bars.
 - 3. Clothes hooks, robe or coat.
 - 4. Metal framed mirror.
 - 5. Mop racks.
 - 6. Stainless steel shelves, Type 45.
- B. This section also specifies custom fabricated items used in toilets and related spaces.

1.2 RELATED WORK

- A. Ceramic toilet and bath accessories: Section 09 30 13, CERAMIC TILING.
- B. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Each product specified.
 - 2. Paper towel dispenser and combination dispenser and disposal units.
 - 3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.
 - 5. Grab bars, showing design and each different type of anchorage.
 - 7. Soap dispenser, showing anchorage and components.
 - 8. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.
- C. Samples:
 - 1. One of each type of accessory specified.
 - 2. After approval, samples may be used in the work.
- D. Manufacturer's Literature and Data:
 - 1. All accessories specified.
 - 2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.
 - 3. Show working operations of spindle for toilet tissue dispensers.
 - 4. Mop racks.

E. Manufacturer's Certificates:

1. Attesting that soap dispensers are fabricated of material that will not be affected by liquid soap or aseptic detergents, PhisoHex and solutions containing hexachlorophene.
2. Anodized finish as specified.

F. Sustainable Design Requirements:

1. Interior Adhesives and Sealants.

1.4 QUALITY ASSURANCE

- A. Each product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be assembled to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 PACKAGING AND DELIVERY

- A. Pack accessories individually to protect finish.
- B. Deliver accessories to the project only when installation work in rooms is ready to receive them.
- C. Deliver inserts and rough-in frames to site at appropriate time for building-in.
- D. Deliver products to site in sealed packages of containers; labeled for identification with manufacturer's name, brand, and contents.

1.6 STORAGE

- A. Store products in weathertight and dry storage facility.
- B. Protect from damage from handling, weather and construction operations before, during and after installation in accordance with manufacturer's instructions.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet and Strip.
A176-99(R2009).....Stainless and Heat-Resisting Chromium Steel
Plate, Sheet, and Strip

- A269-10.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
- A312/A312M-09.....Seamless and Welded Austenitic Stainless Steel
Pipes
- A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
Iron Alloy-Coated (Galvannealed) by the Hot-Dip
Process
- B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods,
Wire, Shapes, and Tubes
- B456-03(R2009).....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
- C1036-06.....Flat Glass
- C1048-04.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass
- D635-10.....Rate of Burning and/or Extent and Time of
Burning of Self Supporting Plastics in a
Horizontal Position
- F446-85(R2009).....Consumer Safety Specification for Grab Bars and
Accessories Installed in the Bathing Area.
- D3453-07.....Flexible Cellular Materials - Urethane for
Furniture and Automotive Cushioning, Bedding,
and Similar Applications
- D3690-02(R2009).....Vinyl-Coated and Urethane-Coated Upholstery
Fabrics
- C. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual
- D. American Welding Society (AWS):
D10.4-86 (R2000).....Welding Austenitic Chromium-Nickel Stainless
Steel Piping and Tubing
- E. Federal Specifications (Fed. Specs.):
A-A-3002.....Mirrors, Glass
FF-S-107C (2).....Screw, Tapping and Drive
FF-S-107C.....Screw, Tapping and Drive.
WW-P-541E(1).....Plumbing Fixtures (Accessories, Land Use) Detail
Specification

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.
- B. Stainless Steel:

1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
- C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
- D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
- E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.
- F. Glass:
 1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
 2. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).
- G. Foam Rubber: ASTM D3453, Grade BD, Type 2.
- H. Vinyl Covering: ASTM D3690, Vinyl coated fabric, Class A.
- I. Plywood: PS1, Grade CD.

2.2 FASTENERS

- A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
- B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
- C. Toggle Bolts: For use in hollow masonry or frame construction.
- D. Hex bolts: For through bolting on thin panels.
- E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
- F. Screws:
 1. ASME B18.6.4.
 2. Fed Spec. FF-S-107, Stainless steel Type A.
- G. Adhesive: As recommended by manufacturer for products to be joined.

2.3 FINISH

- A. In accordance with NAAMM AMP 500 series.
- C. AA-M32 Mechanical finish, medium satin.
 1. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.
 2. Stainless Steel: NAAMM AMP 503, finish number 4.
 3. Ferrous Metal:
 - a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.

- b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.
- 4. Nylon Coated Steel: Nylon coating powder formulated for a fluidized bonding process to steel to provide a hard smooth, medium gloss finish, not less than 0.3 mm (0.012-inch) thick, rated as self-extinguishing when tested in accordance with ASTM D635.

2.4 FABRICATION - GENERAL

- A. Welding, AWS D10.4.
- B. Grind dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements as required.
- K. Round and deburr edges of sheets to remove sharp edges.

2.5 PIPE INSULATION

- A. Application: All exposed sink drain piping and hot/cold stops and supplies shall be protected.
- B. Protectors will consist of one piece jacket with smooth and soft texture, anti, fungal, anti-microbial, closed cell PVC with combination heat welded/sewed construction.
- C. Protectors shall consist of a dual fastening system of full length Velcro fastening strips and tamper resistant self-locking snap fasteners. Shall have Velcro fasteners adhered with heat weld bonding to allow for full enclosure.
- D. Protectors must be secured by heavy-duty, self-locking, snap fasteners for permanent safe, fit option to deter theft and/or injury.

2.6 TOILET TISSUE DISPENSERS

- A. Double roll surface mounted type.
- B. Mount on continuous backplate.
- C. Removable spindle ABS plastic or chrome plated plastic.
- D. Wood rollers are not acceptable.

2.7 GRAB BARS

- A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
- B. Fabricate of either stainless steel or nylon coated steel, except use only one type throughout the project:
 - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
 - 2. Nylon Coated Steel: Grab bars and flanges complete with mounting plates and fasteners. Color as selected from manufacturer's full range.
- C. Concealed mount.
- D. Bars:
 - 1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
 - a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
 - b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.
 - 2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
 - 3. Continuous weld intermediate support to the grab bar.
 - 4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.
- E. Flange for Concealed Mounting:
 - 1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
 - 2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.
- F. Flange for Exposed Mounting:
 - 1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
 - 2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
 - 3. Where mounted on metal, provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.
 - 4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.

G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.

H. Back Plates:

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.

2.8 METAL FRAMED MIRRORS

A. Fed. Spec. A-A-3002 metal frame; stainless steel, type 302 or 304.

B. Mirror Glass:

1. Minimum 6 mm (1/4 inch) thick.
2. Set mirror in a protective vinyl glazing tape.
3. Use tempered glass for mirrors in Mental Health and Behavioral Nursing units.

C. Frames:

1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.

3. Filler:

- a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
- b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.

4. Attached Shelf for Mirrors:

- a. Fabricate shelf of the same material and finish as the mirror frame.
- b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.
- c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
- d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.

D. Back Plate:

1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
2. Use set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:

1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

2.9 MOP RACKS

A. Minimum 1.0M (40 inches) long with five holders.

B. Clamps:

1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

E. Finish on stainless Steel: AMP 503-No. 4.

2.14 SANITARY NAPKIN DISPOSAL - STAFF AREAS

- A. Fabricate of 22 gauge type 304 stainless steel with satin finish.
- B. Radius on all corners and edges of flange and door.
- C. Flange shall be drawn, one-piece, seamless construction.
- D. Disposal Door shall be drawn, one-piece, seamless construction, secured to cabinet with full length, stainless steel piano hinge at bottom.
- E. Self-closing door of disposal shall have international graphic symbol and stainless steel cable door swing limiter pulled down for access.
- F. Napkin disposal shall be furnished with a removable, molded, leak-proof polyethylene receptacle.

2.10 STAINLESS STEEL SHELVES, TYPES 45.

- A. Fabricate shelves and brackets to design shown of 1.2 mm (0.0478-inch) thick stainless steel.

- B. Round and finish smooth projecting corners of shelves and edge corners of brackets. Drill brackets for 6 mm (1/4-inch) anchor bolts.
- C. Screw or weld brackets to shelves.

2.21 STAINLESS STEEL SHELVES AT WHEELCHAIR LAVATORY

- A. Side wall mounted:
 - 1. Fabricate to size and shape shown of 1.2 mm (0.0478 inch) thick sheet.
 - 2. Turn up edges and weld corners closed.
 - 3. Fabricate brackets and weld to shelf. Drill brackets for 6 mm (1/4 inch) anchor bolts.
- B. Back wall mounted:
 - 1. Fabricate to size and shape shown of plate and tube.
 - 2. Turn up edges and weld corners of shelf.
 - 3. Weld tube to back plate and shelf, weld back plate to shelf, filler plate to tube, and corners of shelf with continuous welds.
 - 4. Drill back plate for 6 mm (1/4 inch) anchor bolts.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before starting work notify Resident Engineer in writing of any conflicts detrimental to installation or operation of units.
- B. Verify with the Resident Engineer the exact location of accessories.

3.2 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry.
- C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
- D. Install accessories plumb and level and securely anchor to substrate.
- E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

- I. Install wall mirrors in Mental Health and Behavioral Units with tamper resistant screws that are flush mounted so that they will not support a rope or material for hanging.

3.3 SCHEDULE OF ACCESSORIES

3.4 CLEANING

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

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SECTION 10 44 13
FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

- A. Acrylic glazing: Section 08 80 00, GLAZING.
- B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Recessed type with flat trim of size and design shown.

2.2 FABRICATION

- A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.
- B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.
 - 1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.
 - 2. Design doors to open 180 degrees.
 - 3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

- A. Finish interior of cabinet body with baked-on semigloss white enamel.
- B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

- A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.
- B. Install cabinet so that bottom of cabinet is 975 mm (39 inches) above finished floor.

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SECTION 11 73 00
CEILING MOUNTED PATIENT LIFT SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Overhead Mounted Patient Lift Systems for the transfer of physically challenged patients are specified in this section.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General Electrical Requirements and items, which are common to sections of Division 26.

1.3 QUALITY ASSURANCE

- A. Certification for compliance is required for Overhead Mounted Patient Lift Systems. Certifications shall be provided by an independent third party who will conduct testing to ensure that the Overhead lift and charging system are safe and in compliance with ISO 10535 & UL 60601-1
- B. Delegated Design: Contractor shall provide complete engineering of Lift System support and anchorage to existing structure.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Certificates of Compliance
- C. Manufacturer's Literature and Data:
 - 1. Lifting Capacity
 - 2. Lifting Speed
 - 3. Horizontal Displacement Speeds
 - 4. Horizontal Axis Motor
 - 5. Vertical Axis Motor
 - 6. Emergency Brake
 - 7. Emergency Lowering Device
 - 8. Emergency Stopping Device
 - 9. Electronic Soft-Start and Soft-Stop Motor Control
 - 10. Current Limiter for Circuit Protection
 - 11. Low Battery Disconnect System
 - 12. Strap Length
 - 13. All equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g.,

- vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
- D. Individual Room layouts showing location of lift system installation shall be approved before proceeding with installation of lifts.
- E. Delegated Design: Engage a qualified professional engineer, licensed in the project locale, to design Overhead Mounted Patient Lift Systems, supports, and anchorage to existing building structure.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are listed in the text by the basic designation only.
- B. International Organization for Standardization (IOS):
10535-06.....Hoist for the Transfer of Disabled Persons-
Requirements and Test Methods
- C. Underwriters Laboratories (UL):
60601-1(2003).....Medical Electrical Equipment: General
Requirements for Safety
94-2013.....UL Standards for Safety Test for Flammability of
Plastic Materials for Parts in Devices and
Appliances-Fifth Edition
- D. International Electromagnetic Commission (IEC):
801-2(1991).....Electromagnetic Compatibility for Industrial-
Process Measurement and Control Equipment-Part
2: Electromagnetic Discharge Requirements

PART 2 - PRODUCTS

2.1 OVERHEAD TRACK SYSTEM

- A. The Overhead Track shall be made from high strength extruded aluminum with integral channels for connection to ceiling or support post connections.
1. Basis of Design: Horcher Lift System, Model 100-200-2

2.2 LIFT UNIT

- A. The Lift Unit shall be constructed of a steel frame system (2205lbs / 1000kg tested) driven by a gear reduced high torque motor
- B. The Lift system shall have the following features.
1. Lifting capacity: 550 lbs (250 kg)
 2. Electronic soft-start and soft-stop motor control
 3. Emergency lowering device
 4. Emergency stopping device
 5. Current limiter for circuit protection in case of overload.
 6. Safety device that stops the motor to lift when batteries are low.

7. Lifting speed: 2.3in/s (6 cm/s), 1.6in/s (3.5cm) in full capacity
8. Horizontal displacement speed: 5.9in/s (150mm/s)
9. Horizontal axis motor: 24VDC at 62 watts and vertical axis motor at 110 watts
10. Emergency brake (in case of mechanical failure)
11. Strap length up to 90in (2.3m) tested for 2998lbs (1360kg)
12. Cab: VO plastic-fire retardant, UL 94
13. Wireless remote control (optional)

2.3 MOTORS

A. Vertical Movement-DC Motor

1. Type: Class A, fully enclosed, permanent magnet.
2. Rating: 24Vdc, 1.1A, 110W, 4000RPM, 0.3N-m.
3. Mounting: Secured to chassis.

B. Horizontal Movement-DC Motor

1. Type: Fully enclosed, permanent magnet, integral reducer.
2. Rating: 24Vdc, 1.8A, 62W, 260RPM, 1.0N-m.
3. Mounting: Secured to chassis.

2.4 BATTERIES

- A. The life cycle (number of charging cycles) for batteries shall be in compliance with IEC 801-2.
- B. Provide rechargeable batteries with up to 120 transfers with a load of 200lbs (74kg) and up to 70 transfers with its maximum load of 550lbs (200kg).

2.5 CHARGER

- A. Charger Input: 100-240 Vac, 50/60 Hz.
- B. Charger Output: 27 Vdc, 1 A max.
- C. Supplemental to the charger provide a clip on charging station with indicator lights.

2.6 STRAPS AND SLING

- A. The straps shall be made of threaded nylon. The straps shall ensure the patient's safety by preventing the patient from falling out of the sling.
- B. The sling shall be made from a polyester/nylon net material that is pliable, breathable and easy to use. The sling shall cradle the body of the patient.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install Overhead mounted patient lift system as per manufacturer's instruction and under the supervision of manufacturer's qualified representative and as shown on drawings.

- B. If the distance in between the suspended overhead and anchors is more than 18" consult with manufacturer to determine if lateral braces will be required.

3.2 INSTRUCTION AND PERSONNEL TRAINING

Training shall be provided for the required personnel to educate them on proper operation and maintenance for the lift system equipment.

3.3 TEST

Conduct performance test, in the presence of the Resident Engineer and a manufacturer's field representative, to show that the patient lift system equipment and control devices operate properly and in accordance with design and specification requirements.

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SECTION 12 24 00
WINDOW SHADES

PART 1 - GENERAL

1.1 DESCRIPTION

Cloth shades, vertical blinds and venetian blinds are specified in this section. Window shades shall be furnished complete, including brackets, fittings and hardware.

1.2 RELATED WORK

- A. Color of shade cloth and color of exposed parts of venetian blinds to be selected from the manufacturer's full range, to match hospital standard.

1.3 QUALITY CONTROL

Manufacturer's Qualification: Venetian blind and vertical blind manufacturer shall provide evidence that the manufacture of blinds are a major product, and that the blinds have performed satisfactorily on similar installations.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
1. Venetian blind slats, 300 mm (12 inches) long, including cord and tape, showing color and finish.
- C. Manufacturer's literature and data; showing details of construction and hardware for:
- Venetian blinds

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced to in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
- AA-V-00200B.....Venetian Blinds, Shade, Roller, Window, Roller, Slat, Cord, and Accessories
- C. American Society for Testing and Materials (ASTM):
- A167-99(R2009).....Stainless and heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
- B221/B221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position

D648-07.....Deflection Temperature of Plastics Under
Flexural Load in the Edgewise Position

D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A167
- B. Cords for Venetian Blinds: No. 4 braided nylon or No. 4-1/2 braided cotton having not less than 175 pounds breaking strength. With continuous loop hardware.
- C. Extruded Aluminum: ASTM B221/B221M.

2.2 VENETIAN BLINDS

Fed. Spec. AA-V-00200, Type II, 25 mm (one inch slats) fabricated of aluminum. Pre-production sample is not required.2.3

2.3 FASTENINGS

Zinc-coated or cadmium plated metal, aluminum or stainless steel fastenings of proper length and type. Except as otherwise specified, fastenings for use with various structural materials shall be as follows:

Type of Fastening	Structural Material
Wood screw	Wood
Tap screw	Metal
Case-hardened, self-tapping screw	Sheet Metal
Screw or bolt in expansion shields	Solid masonry
Toggle bolts	Hollow blocks, wallboard and plaster

2.4 FABRICATION

- A. Fabricate venetian blinds to fit measurements of finished openings obtained at site.
- C. Venetian Blinds: Venetian blinds shall have 25 mm (one inch) width horizontal slats positioned within ladder tapes. Multiple blinds in openings are to be of same type and divided at mullions.
 - 1. Head-rails shall fully enclose operating mechanism on three sides and ends.

2. Bottom rails shall be fully enclosed to prevent contact of tapes and sill at underside.
3. Finish concealed metal work of head-rails including concealed mechanism, with one shop coat of paint. Do not paint parts that have non-rusting finish, or parts where motion of friction occurs.

PART 3 - EXECUTION

3.1 INSTALLATION

- B. Venetian Blinds: Support blinds in level position by brackets and intermediate supports that will permit easy removal and replacement of units without damage to blind, or adjacent surfaces. Provide at least two fasteners for each bracket or other support.
1. Install blinds between jambs on window openings with steel trim. Mount brackets on trim reveal, flush with face of trim and secure with steel screws.
 2. Install blinds between jambs on window openings with wood trim. Mount brackets on trim or on wood plaster-mold set against plaster or other wall finish, and secure in place with screws.
 3. Mount brackets and intermediate supports of lobby blinds on face of trim members, and secure with stainless steel standard tap or thread-forming machine screws, or by cadmium-plated molley or toggle bolts. Screws and bolts shall penetrate through and lock behind steel sub-frame.
 4. Where blinds abut glass partitions of Vestibules, extend head rails to trim at head of partition frame with slats sufficiently long to clear transom bars.
 5. Provide one brush (for each 1 to 50 blind) of an approved type, suitable for cleaning blinds.

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SECTION 12 32 00
MANUFACTURED WOOD CASEWORK

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies plastic laminate casework as detailed on the drawings, including related components and accessories required to form integral units. Wood casework items shown on the drawings, but not specified below shall be included as part of the work under this section, and applicable portions of the specification shall apply to these items. Each like item of casework shall be of the same design and by one manufacturer.
- B. Where shown, provide plastic laminate casework items as follows:
 - 1. Base cabinets, wall cabinets, wardrobes and nurses stations.
 - 3. Plastic laminate covered countertops for casework.

1.2 RELATED WORK

- A. Custom Casework: Section 06 20 00, FINISH CARPENTRY.
- B. Lavatories and Plumbing in Casework: Section 22 40 00, PLUMBING FIXTURES.
- C. Countertops and solid surface products: Section 12 36 00, COUNTERTOPS.
- D. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 MANUFACTURER'S QUALIFICATIONS

The fabrication of casework shall be by a manufacturer who produces casework similar to the casework specified and shown.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - Sinks, trim and fittings.
 - Locks for doors and drawers
 - Adhesive cements
- C. Samples:
 - Counter top, plastic laminate, 150 mm (six inch) square
 - Wood Face Veneer or Hardwood Plywood
- D. Shop Drawings (1/2 full size):
 - 1. All casework, showing details of construction, including materials, hardware and accessories.

2. Cabinets and counters showing faucets in connection with sink bowls, and electrical fixtures and receptacles which are mounted on cabinets and counters.
 3. Fastenings and method of installation.
- E. Sustainable Design Requirements:
1. Composite Wood and Agrifiber Binders,
 2. Fiberglass Insulation
 3. FSC Certified Wood Products.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- A167-99 (R2009).....Stainless and Heat-Resisting chromium-Nickel Steel Plate, Sheet and Strip
- A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
- C1036-06.....Flat Glass
- C. Composite Panel Association (CPA):
- A208.1-09.....Particleboard
- D. U.S. Department of Commerce Product Standards (Prod. Std):
- PS1-95.....Construction and Industrial Plywood
- E. Hardwood, Plywood and Veneer Association (HPVA):
- HP-1-09.....Hardwood and Decorative Plywood
- F. Architectural Woodwork Institute (AWI):
- Architectural Woodwork Quality Standards, Guide Specifications Quality Certification Program - 1999
- G. American Society of Mechanical Engineers (ASME):
- A112.18.1-05.....Plumbing Fixture Fittings
- H. National Electrical Manufacturers Association (NEMA):
- LD3-05.....High Pressure Decorative Laminates
- LD3.1-95.....Performance, Application Fabrication and Installations of High-Pressure Decorative Laminates

PART 2 - PRODUCTS

Basis of Design for casework to be installed in Rooms 5D-132, 5D-131, 5D-134, 5D-135, 5D-144A, 5d-148, and 5D-150 shall be Ritter by Midmark Corporation.

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2.1 PLYWOOD, HARDWOOD FACE VENEER

HPVA HP-1, Premium Grade plain sliced Red Oak, Rotary cut Select White Birch.

2.2 PLASTIC LAMINATE:

- A. NEMA LD-3.
- B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA, LD3.1 as a minimum.
 - 1. Plastic laminate clad plywood or particle board.
 - 2. Resin impregnated decorative paper thermally fused to particle board.
- D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.
- E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

2.3 PLYWOOD, SOFTWOOD

Prod. Std. PS1, five ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven ply for 31 mm (1 1/4 inch) thickness.

2.4 PARTICLEBOARD

CPA A208.1, Type 1, Grade 1-M-3.

2.5 RUBBER OR VINYL BASE

Straight (for carpet), cove (for resilient floor); 100 mm (4 inch) high, 3 mm (1/8 inch) thick, flexible to conform to irregularities in walls, partitions and floors.

2.6 PLUMBING FIXTURES

ASME A112.18.1, except die-cast zinc-alloy material is not acceptable.

2.7 GLASS: ASTM C1036

For Doors: Type I, Class 1, Quality q4.

2.8 SOLID WOOD

Wood required for edge banding shall be of same species as wood face veneer.

2.9 SHEET STEEL

ASTM A1008.

2.10 STAINLESS STEEL

ASTM A167, with No. 4 finish.

2.11 HARDWARE

- A. Where pin tumbler locks are specified, disc tumbler lock "Duo A", with brass working parts and case, as manufactured by the Illinois Lock Company will be an acceptable substitute. Locks for each type casework, shall be keyed differently and shall be master-keyed for each type service, such as Nurses, Psychiatric, and Administration. Provide two keys for each lock. Exposed hardware, except as otherwise specified, shall be satin finished chromium plated brass or nickel plated brass.
- B. Marking of Locks and Keys:
 - 1. The name of the manufacturer, or trademark by which manufacturer can readily be identified, legibly marked on each lock.
 - 2. The key change number marked on the exposed face of lock, and also stamped on each key.
 - 3. Key change numbers shall provide sufficient information for replacement of the key by the manufacturer.
- C. Hinged Doors:
 - 1. Doors 900 mm (36 inches) and more in height shall have three hinges and doors less than 900 mm (36 inches) in height shall have two hinges. Each door shall close against two rubber bumpers.
 - 2. Hinges: Fabricate hinges with minimum 2 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges shall be five knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
 - 3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.
- D. Door Catches:
 - 1. Friction or Magnetic type, fabricated with metal housing.
 - 2. Provide one catch for cabinet doors 1200 mm (48 inches) high and under, and two for doors over 1200 mm (48 inches) high.
- E. Locks:
 - 1. Cylinder type pin tumbler.
 - 2. Equip doors and drawers where shown with locks.
- F. Drawer and Door Pulls:

Doors and drawers shall have flush pulls, fabricated of either chromium plated brass, chromium plated steel, stainless steel, or anodized aluminum.
- G. Drawer Slides:
 - 1. Full extension steel slides with nylon ball-bearing rollers.

2. Slides shall have positive stop.
 3. Equip drawers with rubber bumpers.
- H. Sliding Doors:
1. Each door shall be supported by two ball bearing bronze or nylon rollers, or sheaves riding on a stainless steel track at top or bottom, and shall be restrained by a nylon or stainless steel guide at the opposite end.
 2. Plastic guides are not acceptable.
 3. Each door shall have rubber silencers set near top and bottom of each jamb.
- I. Shelf Standards (Except For Fixed Shelves):
- Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.
- J. Gate Bolt:
- Surface mounted barrel type with strike.

2.12 FABRICATION

- A. Casework shall be of the flush overlay design and, except as otherwise specified, be of premium grade construction and of component thickness in conformance with AWI Quality Standards.
- B. Fabricate casework of plastic laminated covered plywood or particleboard w/ factory finished wood veneer as follows:
1. Where shown, doors, drawers, shelves, all semi-concealed surfaces, shall be plastic laminated.
- C. Base:
1. Provide rubber or vinyl base with close, flush joints; set with adhesive.
 2. Remove adhesive from exposed surfaces.
 3. Install base at floor line after casework has been accurately leveled.
 4. Rub base to glossy finish.
- F. Countertops:
1. Countertops, splash backs shall be SOLID SURFACE.
 2. Countertops shall be 3/4 inch with 1 1/2" nosing.
 3. Splashbacks (3/4 inch) thick and be secured to countertops with concealed metal fastenings and with contact surfaces set in waterproof adhesive.

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2.13 BINDER:

1. These products shall contain NO added urea formaldehyde binders.

2.14 FSC CERTIFIED WOOD:

1. 50% of wood products by cost shall utilize FSC certified wood with chain of custody certification.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set casework in place; level, plumb and accurately scribe and secure to walls, and/or floors.
- B. The installation shall be complete including all trim and hardware.
Leave the casework clean and free from defects.

3.2 FASTENINGS

- A. Fastenings for securing casework to adjoining construction shall be as detailed on the drawings or approved shop drawings.
- B. See Section 05 50 00, METAL FABRICATIONS for reinforcement of walls and partitions for casework anchorage.

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SECTION 12 36 00
COUNTERTOPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
 - 1. Sinks with traps and drains.
 - 2. Electrical Receptacles.

1.2 RELATED WORK

- A. Color and patterns of plastic laminate as selected and coordinated by architect from manufacturers' full range.
- B. DIVISION 22, PLUMBING.
- C. DIVISION 26, ELECTRICAL.
- D. Equipment Reference Manual for SECTION 12 36 00, COUNTERTOPS.
- E. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings
 - 1. Show dimensions of section and method of assembly.
 - 2. Show details of construction at 1/2 scale.
- C. Samples:
 - 1. 150 mm (6 inch) square samples each top.
 - 2. Front edge, back splash, end splash and core with surface material and booking.
- D. Sustainable Design Requirements:
 - 1. Composite Wood and Agrifiber Binders,
 - 2. Fiberglass Insulation.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Hardboard Association (AHA):
A135.4-95.....Basic Hardboard
- C. Composite Panel Association (CPA):
A208.1-09.....Particleboard
- D. American Society of Mechanical Engineers (ASME):
A112.18.1-12.....Plumbing Supply Fittings

A112.1.2-12.....Air Gaps in Plumbing System
A112.19.3-08(R2004).....Stainless Steel Plumbing Fixtures (Designed for
Residential Use)

E. American Society for Testing and Materials (ASTM):

Al67-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet and Strip

Al008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural,
High Strength, Low Alloy

D256-10.....Pendulum Impact Resistance of Plastic

D570-98(R2005).....Water Absorption of Plastics

D638-10.....Tensile Properties of Plastics

D785-08.....Rockwell Hardness of Plastics and Electrical
Insulating Materials

D790-10.....Flexural Properties of Unreinforced and
Reinforced Plastics and Electrical Insulating
Materials

D4690-99(2005).....Urea-Formaldehyde Resin Adhesives

F. Federal Specifications (FS):

A-A-1936.....Adhesive, Contact, Neoprene Rubber

G. U.S. Department of Commerce, Product Standards (PS):

PS 1-95.....Construction and Industrial Plywood

H. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High Pressure Decorative Laminates

PART 2 - PRODUCTS

Basis of Design for countertops to be installed in Rooms 5D-132, 5D-131, 5D-134, 5D-135, 5D-144A, 5d-148, and 5D-150 shall be Midmark Corporation.

2.1 MATERIALS

A. Plastic Laminate: NEMA LD 3.

1. Concealed backing sheet Type BKL.
2. Decorative surfaces:
 - a. Flat components: Type GP-HGL.
 - b. Post forming: Type PF-HGP.

B. Molded Resin:

1. Non-glare epoxy resin or furan resin compounded and cured for minimum physical properties specified:

Flexural strength	70 MPa (10,000 psi)	ASTM D790
Rockwell hardness	105	ASTM D785

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Water absorption, 14 hours (weight)	.01%	ASTM D570
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2. Material of uniform mixture throughout.
- C. Stainless Steel: ASTM A167, Type 304.
- D. Sheet Steel: ASTM A1008, cold rolled, Class 1 finish, stretcher leveled.
- E. Particleboard: CPA A208.1, Grade 2-M-2.
- F. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.
- G. Hardwood Countertop: Solid maple, clear grade except where other wise specified.
- H. Hardboard: ANSI/AHA A135.4, Type I, tempered, fire retardant treated, smooth surface one side.
- I. Adhesive
1. For plastic laminate FS A-A-1936.
 2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.
 3. For Field Joints:
 - a. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.
 - b. Fungi resistant: ASTM G-21, rating of 0.
- J. Fasteners:
1. Metals used for welding same metal as materials joined.
 2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.
- K. Solid Polymer Material:
1. Filled Methyl Methacrylic Polymer.
 2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.0762 mm (0.003 in) - 10000 cycles	NEMA LD3

Property	Result	Test
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	14 N·m/m (0.25 ft-lb/in)	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 900 mm (36") drop 1 kg (2 lb.) ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Cast into sheet form and bowl form.
4. Color throughout with subtle veining through thickness.
5. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
6. Bio-based products will be preferred.

L. Laminar Flow Control Device

1. Smooth bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
2. Flow Control Restrictor:
 - a. Capable of restricting flow of 7.5 to 8.5 Lpm (2.0 to 2.2 gpm) for sinks provided in paragraph 2.2D.
 - b. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 175 and 550 kPa (25 and 80 psi).
 - c. Operates by expansion and contraction, eliminates mineral/sediment building up with self clearing action, and is capable of easy manual cleaning.

M. These products shall contain NO added urea formaldehyde binders.

2.2 SINKS

A. Molded Resin:

1. Cast or molded in one piece with interior corners 25 mm (one inch) minimum radius.
2. Minimum thickness of sides and ends 13 mm (1/2 inch), bottom 16 mm (5/8 inch).
3. Molded resin outlet for drain and standpipe overflow.

4. Provide clamping collar permitting connection to 38 mm (1-1/2 inch) or 50 mm (2 inch) waste outlet and trap, making sealed but not permanent connection.

B. Stainless Steel:

1. ANSI/ASME A112.19.3, Type 304.
2. Self rim for plastic laminate or similar tops with concealed fasteners.
3. Flat rim for welded into stainless steel tops.
4. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
5. Apply fire resistant sound deadening material to underside.

C. Stainless steel circular or oval shaped bowl.

D. Sinks of Methyl Methacrylic Polymer:

1. Minimum 19 mm (3/4 inch) thick, cast into bowl shape with overflow to drain.
2. Provide for underhung installation to countertop.
3. Provide openings for drain.

2.3 TRAPS AND FITTINGS

A. Material as specified in DIVISION 22, PLUMBING.

B. For Molded Resin Sinks:

1. Chemical resisting P-traps and fittings for chemical waste service.
2. Provide traps with cleanout plug easily removable without tools.

C. For Stainless Steel Sinks:

1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
2. Flat strainer, except where cup strainer or overflow standpipe specified.
 - a. Provide cup strainer in cabinet type 1B.
 - b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
3. Exposed surface chromium plated finish.

D. Plaster traps:

1. Cast iron body with porcelain enamel exterior finish.
2. 50 mm (2 inch) female threaded side inlet and outlet.
3. Removable galvanized cage having integral baffles and replaceable brass screens.
4. Removable gasketed cover.

- E. Air Gap Fittings: ASME A112.1.2.

2.4 WATER FAUCETS

- A. ASME A112.18.1.
 - 1. Cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
 - 2. Indexed lever handles either with or without head.
 - 3. Gooseneck minimum clearance above countertop of 190 mm (7-1/2 inches), bent 180 degrees for vertical discharge.
 - 4. Swing spouts elevated to clear handles.
 - 5. Exposed brass surfaces chromium plated.
 - 6. Cast combination hot and cold fixture with one piece body for multiple outlets.
 - 7. Adapter type connection which will permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.
 - 8. Pedestals Top for Laboratory or Pharmacy:
 - a. Modern design tapered to a round base, factory assembled and tested.
 - b. Brass shanks, locknuts and washers for attaching to top or curbs.
- B. Laminar flow control device on spouts.
- C. Automatic Controlled Faucets.
 - 1. Infra-red photocell sensor and a solenoid valve to control water flow automatically.
 - 2. Breaking light beam activates water flow.
 - 3. Water stops when user moves away from light beam.
- H. Vanity or Lavatory Faucets in Methyl Methacrylic Polymer tops:
 - 1. Extra long center set single lever handle control.
 - 2. Cast or wrought copper alloy, vandal resistant.
 - 3. Stainless steel ball type with replaceable non-metallic seats, stainless steel lined sockets.
 - 4. Handle always returning to the neutral position or cartridge body construction.

5. Provide laminar flow control device.

2.6 FIXTURE IDENTIFICATION

A. Code fixtures with full view plastic index buttons.

B. Use following colors and codes:

SERVICE	COLOR	CODE	COLOR OF LETTERS
Cold Water	Dark Green	CW	White
Hot Water	Red	HW	White
Laboratory Air	Orange	AIR	Black
Fuel Gas	Dark Blue	GAS	White
Laboratory Vacuum	Yellow	VAC	Black
Distilled Water	White	DW	Black
Deionized Water	White	DI	Black
Oxygen	Light Green	OXY	White
Hydrogen	Pink	H	Black
Nitrogen	Gray	N	Black
All Other Gases	Light Blue	CHEM.SYM.	Black

2.7 ELECTRICAL RECEPTACLES

A. Hospital grade per electrical specifications.

B. Curb Mounted Receptacles:

1. NEMA 5-20R duplex in galvanized steel box.
2. Chromium plated brass or steel face plate.

C. Pedestal Mounted Receptacles:

1. NEMA 5-20R duplex installed in double faces.
2. Polished stainless steel or aluminum, or chromium plated brass pedestal.

2.10 COUNTERTOPS

A. Fabricate in largest sections practicable.

B. Fabricate with joints flush on top surface.

C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.

D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).

E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.

F. Fabricate with end splashes where against walls or cabinets.

G. Splash Backs and End Splashes:

1. Not less than 19 mm (3/4 inch) thick.
 2. Height 100 mm (4 inches) unless noted otherwise.
 3. Laboratories and pharmacy heights or where fixtures or outlets occur:
Not less than 150 mm (6 inches) unless noted otherwise.
 4. Fabricate epoxy splash back in maximum lengths practical of the same material.
- H. Drill or cutout for sinks, and penetrations.
1. Accurately cut for size of penetration.
 2. Cutout for VL 81 photographic enlarger cabinet.
 - a. Finish cutout to fit flush with vertical side of cabinet, allowing adjustable shelf to fit into cutout space of cabinet at counter top level. Finish cutout surface as an exposed edge.
 - b. Provide braces under enlarger space to support not less than 45 kg (100 pounds) centered on opening side along backsplash.
- I. Plastic Laminate Countertops:
1. Fabricate plastic laminate on five-ply plywood or particleboard core 19 mm (3/4 inch) thick with plastic laminate backing sheet.
 2. Front edge over cabinets not less than 38 mm (1-1/2 inches) thick except where plastic "T" insert is used, not less than 19 mm (3/4 inch) thick.
 3. Exposed Surface and edges of decorative laminated plastic or laboratory chemical resistant surface.
 - a. Use chemical resistant surface on tops 6A, 6B, and 6C.
 - b. Use decorative surface tops when noted plastic laminate, for tops 10A, 10B and 10C.
- K. Molded Resin Tops:
1. Molded resin with drip groove cut on underside of overhanging edge.
 2. Finish thickness of top minimum 25 mm (1 inch).
 3. Joints: Epoxy Type.
 4. Secure reagent shelves to counter tops with fasteners from underside and seal seam.
- R. Counter Tops for Interchangeable Furniture: Counter tops, unless otherwise shown, are to be capable of vertical adjustment of 150 mm (6 inches). Fabricate tops, except CRS, in increments of units over which they fit with maximum length not to exceed 1950 mm (78 inches). Top section shall cover as many cabinet units as possible. Horizontal joints in counter tops at service strip and across depth of counter are to be

watertight when in place but of a type that can be easily separated and reset when counter top is moved up or down. Fabricate CRS tops in maximum lengths practicable, with field joints welded and ground smooth to match adjacent surfaces. Securely fasten to supporting rails with heavy metal fastening devices, or with screws, through pierced slots in such rails. Fabricate vertical splash back and reagent shelf in maximum length practicable of same material as working surface, except finish thickness shall be 19 mm (3/4 inch).

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
 - 1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
 - 2. Use round head bolts or screws.
 - 3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
 - 4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
- C. Rubber Moldings:
 - 1. Where shown install molding with butt joints in horizontal runs and mitered joints at corners where ceramic tile occurs omit molding.
 - 2. Fasten molding to wall and to splashbacks and splashends with adhesive.
- D. Sinks
 - 1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.
 - a. In laboratory and pharmacy fit stainless steel sink with overflow standpipe.
 - b. Install faucets and fittings on sink ledges with watertight seals where shown.
 - 2. Install molded resin sinks with epoxy compound to form watertight seal with underside of molded resin top.

- a. Install sink with not less than two channel supports with threaded rods and nuts at each end, expansion bolted to molded resin top.
- b. Design support for a twice the full sink weight.
- c. Install with overflow standpipes.
3. Install methyl methacrylic polymer sinks in manufacturer's recommended adhesive sealer or epoxy compound to underside of methyl methacrylic polymer countertop.
 - a. Bolt or screw to countertop to prevent separation of bowl and fracture of adhesive sealant joint.
 - b. Install drain and traps to sink.
- E. Faucets, Fixtures, and Outlets:
 1. Seal opening between fixture and top.
 2. Secure to top with manufacturers standard fittings.

3.2 PROTECTION AND CLEANING

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

- - - E N D - - -

SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
SECTION 13 05 41

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013, <http://www.cfm.va.gov/til/etc/seismic.pdf>.
- C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
 - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
 - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
 - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
 - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

1.3 QUALITY CONTROL:

- A. Shop-Drawing Preparation:
 - 1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.

2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

B. Coordination:

1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

C. Seismic Certification:

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

1.4 SUBMITTALS:

A. Submit a coordinated set of equipment anchorage drawings prior to installation including:

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.
2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
3. Pipe contents.
4. Structural framing.
5. Location of all gravity load pipe supports and spacing requirements.
6. Numerical value of gravity load reactions.
7. Location of all seismic bracing.
8. Numerical value of applied seismic brace loads.

9. Type of connection (Vertical support, vertical support with seismic brace etc.).
 10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.
- C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
 2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
 3. Maximum spacing of hangers and bracing.
 4. Seal of registered structural engineer responsible for design.
- D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

1.5 APPLICABLE PUBLICATIONS:

- A. American Society of Civil Engineers (ASCE 7) Latest Edition.
- B. International Building Code (IBC) Latest Edition
- C. VA Seismic Design Requirements, H-18-8, August 2013
- D. National Uniform Seismic Installation Guidelines (NUSIG)
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems, 1998 Edition and Addendum

1.6 REGULATORY REQUIREMENT:

- A. IBC Latest Edition.
- B. Exceptions: The seismic restraint of the following items may be omitted:
 1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.
 2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
 3. Gas and medical piping less than 2 ½ inches inside diameter.
 4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
 5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.

6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION, GENERAL:

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
 1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
 2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

3.2 EQUIPMENT RESTRAINT AND BRACING:

- A. See drawings for equipment to be restrained or braced.

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**SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION**

~~SPEC WRITER NOTE:-
1. Delete between // // if not
applicable to project. Also delete any
other item or paragraph not applicable
in the section and renumber the
paragraphs.
2. References to pressure in this section
are gage pressure unless otherwise
noted.
3. The spec writer shall review the
Physical Security Design Manual for VA
Facilities to determine and include any
Mission Critical or Life Safety
requirements called out.~~

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 21.
- B. Definitions:
1. Exposed: Piping and equipment exposed to view in finished rooms.
 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- ~~C. Excavation and Backfill: Section 31 20 00, EARTH MOVING.~~
- ~~D. Concrete and Grout: Section 03 30 00, CAST IN PLACE CONCRETE.~~
- ~~EC. Building Components for Attachment of Hangers: // Section 05 31 00, STEEL DECKING. // //Section 05 36 00, COMPOSITE METAL DECKING. //~~
- FD. Section 05 50 00, METAL FABRICATIONS.
- GE. Section 07 84 00, FIRESTOPPING.
- HF. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- IG. Section 07 92 00, JOINT SEALANTS.
- JH. Section 09 91 00, PAINTING.
- KI. ~~Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS~~
- ~~L. S~~Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- J. Section 01 81 11 SUSTAINABLE DESIGN REQUIREMENTS
- ~~M. Section 21 05 12, GENERAL MOTOR REQUIREMENTS FOR FIRE SUPPRESSION EQUIPMENT.~~

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~~N. Section 26 29 11, LOW VOLTAGE MOTOR STARTERS.~~

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and is located reasonably close to the site.
3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
6. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

~~C. Guaranty: In GENERAL CONDITIONS.~~

~~SPEC WRITER NOTE: VA circular 005-89-4 dated Aug. 21, 1989, does not allow extended guarantee period services for Controls and Instrumentation. Delete between // _____ // unless authorized by VA General Counsel.~~

~~//D. Extended Guarantee Period Services:~~

- ~~1. Qualifications: All service technicians assigned to perform work under this contract shall be qualified and factory trained by the~~

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~~Original Equipment Manufacturer (O.E.M.). Each technician shall have at least three years experience of working on comparable systems and shall be a full time employee of the contractor. The contractor shall furnish, for the Department of Veterans Affairs (VA) review and approval, resumes of all service technicians scheduled to service the equipment and systems. The resume shall include details of experience, training, and educational qualifications and performance evaluations.~~

- ~~2. Replacement Parts: The contractor shall be equipped with all replacement parts of all equipment and systems to be serviced and the manufacturer's standard service and repair procedures. All replacement parts shall be brand new and of current design. The replacement parts shall be O.E.M. items. Obsolete or refurbished parts are unacceptable. "Approved Equal" parts must have prior approval of the Contracting Officer. Contractor shall furnish evidence of guaranteed supply of parts for the life of the system.~~
- ~~3. Service Supplies: The services shall include, without any additional cost to the government, all replacement parts, special tools and equipment, and consumable materials, that is, lubrication oil, grease, and cleaning materials, as required. The requirement of UL listing, where applicable, shall not be voided by any replacement parts, components, software, or modifications provided by the contractor.~~
- ~~4. Scheduled and Emergency Call Service: The service shall include a scheduled monthly visit to perform systematic examination of equipment and/or systems and a 7 day, 24 hours call back service for emergency service. The emergency service is defined as a situation created by a breakdown or malfunction of any equipment or system warranting urgent attention. A qualified service representative shall respond to the VA request for emergency service within two hours and assess the problem either by telephone or remote diagnostic capability. If the emergency situation cannot be rectified by the VA personnel, on site emergency service shall be provided by sending a qualified service representative within 24 hours. For the rural locations of the VA medical centers, situated over 200 miles from the contractor's established service depot, the maximum response time of 48 hours shall be acceptable. The emergency service shall be limited to adjustments and repairs specifically required to protect the~~

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- ~~safety of the equipment for which the emergency service was required to be performed.~~
- ~~5. Licensing: The contractor shall be licensed to perform the contracted services. The contractor shall furnish details of all applicable local and state licensing requirements to VA as a part of the qualification requirements. The licenses shall be current, valid through the term of the contract and in the name of the contractor.~~
- ~~6. Documentation Requirements: The contractor shall maintain a separate log for each item of equipment and each system covered under the extended guarantee period service contract with the VA Medical Center (VAMC) Engineering Service. The log shall list dates and times of all scheduled and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency, steps taken to rectify the situations, and specific recommendations to avoid such conditions in the future.~~
- ~~7. Reports: The contractor shall provide a quarterly report for the first year and twice a year for the remainder of the guarantee period for all equipment and systems serviced under the extended guarantee period contract. The report shall clearly and concisely describe the services rendered, parts replaced, and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.~~
- ~~8. Quality Program: The contractor shall provide a description of the quality management and control program. The description shall include a tangible proof the existence of such program, names of at least three customers who have participated in the program, and specific information showing the applicability of program to the project.~~
- ~~9. Training: During each scheduled service visit, the contractor shall actively involve the VAMC maintenance personnel in performing scheduled service and associated activities. The practical training during the scheduled service visits shall include parting oral and written instructions, for each specific task of the servicing contract, to the VAMC maintenance personnel who shall operate the hardware and software in accordance with the intent of the design and under direct supervision of the service contractor's qualified service technician. At the end of the first year of the service contract, the contractor shall obtain a certificate from the VAMC~~

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~~Engineering Service confirming completion of training to the
authorized VA representatives.
10. Classroom Training: Provide list and costs of available classroom
training courses offered by contractor or O.E.M. //-
E. Supports for sprinkler piping shall be in conformance with NFPA 13.
F. Supports for standpipe shall be in conformance with NFPA 14.~~

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
 - 1. Equipment and materials identification.
 - 2. Fire-stopping materials.
 - 3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 4. Wall, floor, and ceiling plates.
- C. Coordination Drawings: ~~//~~Provide detailed layout drawings of all piping systems. ~~//~~
Provide details of the following:-
 - 1. Mechanical equipment rooms.
 - 2. Interstitial space.
 - 3. Hangers, inserts, supports, and bracing.
 - 4. Pipe sleeves.
 - 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- D. Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

E. Interior Adhesives and Sealants.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-2001.....Carbon Structural Steel

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A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R
(2002)

E84-2003.....Standard Test Method for Burning Characteristics
of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building
Construction and Materials

C. National Fire Protection Association (NFPA):

90A-96.....Installation of Air Conditioning and Ventilating
Systems

101-97.....Life Safety Code

PART 2 - PRODUCTS

2.1 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

~~SPEC WRITER NOTES:-~~

- ~~1. Verify that special motor requirements when required, such as two speed or explosion proof, are shown on the drawings in the equipment schedules.~~
- ~~2. Also, verify motor efficiencies are shown on the drawings in accordance with VA standard detail 15050-22.DWG.~~

~~2.2 ELECTRIC MOTORS-~~

- ~~A. Section 21-05-12, GENERAL MOTOR REQUIREMENTS FOR FIRE SUPPRESSION EQUIPMENT, specifies the applicable requirements for electric motors. Provide special energy efficient motors as scheduled. Unless otherwise specified for a particular application use electric motors with the following requirements.~~
- ~~B. Single phase Motors: Capacitor start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).~~
- ~~C. Poly phase Motors: NEMA Design B, Squirrel cage, induction type. Each two speed motor shall have two separate windings. Provide a time delay (20 seconds minimum) relay for switching from high to low speed.~~
- ~~D. Rating: Continuous duty at 100 percent capacity in an ambient temperature of 40 degrees centigrade (104 degrees F); minimum horsepower as shown on drawings; maximum horsepower in normal operation not to exceed nameplate rating without service factor.~~

~~E. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.~~

~~2.3 VARIABLE SPEED MOTOR CONTROLLERS~~

~~A. Refer to Section 26-05-11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26-29-11, LOW VOLTAGE MOTOR STARTERS for specifications.~~

~~B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.~~

~~C. Motors shall be energy efficient type and be approved by the motor controller manufacturer. The controller motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.~~

~~D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.~~

2.4.2 EQUIPMENT AND MATERIALS IDENTIFICATION

~~//A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING. //~~

~~//A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING. //~~

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

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E. Valve Tags and Lists:

1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.53 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.64 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

~~AK~~2.75 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of Resident Engineer.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.

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- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating
Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.86 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.
- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.97 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

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- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.
- C. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Install gages, valves, and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- E. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00

00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).

2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Resident Engineer. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Resident Engineer for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Resident Engineer's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

~~F. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.~~

GF. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

HG. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

~~3.2 MOTOR AND DRIVE ALIGNMENT~~

~~A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.~~

~~B. Direct connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.~~

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~~3.3 LUBRICATION~~

~~Field check and lubricate equipment requiring lubrication prior to initial operation.~~

~~3.4 STARTUP AND TEMPORARY OPERATION~~

~~Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.~~

3.52 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.63 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

~~SPEC WRITER NOTES:-~~

- ~~1. Delete between // _____ // if not applicable to the project. Also delete any other item or paragraph including NFPA references which are not applicable and renumber the paragraphs.~~
- ~~2. References to pressure in the section are gage pressure unless otherwise noted.~~
- ~~3. The spec writer shall review the Physical Security Design Manual for VA Facilities to determine and include any Mission Critical or Life Safety requirements called out.~~

PART 1 - GENERAL

~~SPEC WRITER NOTE: Identify all areas to be sprinkler protected including all buildings by number.~~

1.1 SCOPE OF WORK

- A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.
- B. The design and installation of a hydraulically calculated automatic wet system complete and ready for operation, ~~// for all portions of Building _____ //, including the // penthouse, // mechanical equipment rooms, // attic space, // telephone rooms, // elevator machine rooms, // elevator pits, // and linen chutes //~~ for the 5D Dialysis Project Area as indicated on the drawings.
- ~~//DC.~~ Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications. ~~//~~

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. ~~Section 33 10 00, WATER UTILITIES.~~
- C. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.
- D. Section 09 91 00, PAINTING.
- E. ~~Section 21 10 00, WATER-BASED FIRE SUPPRESSION SYSTEMS, Dry sprinklers, fire pumps, etc.~~
- F. ~~Section 21 12 00, FIRE SUPPRESSION STANDPIPES.~~

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~~F. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.~~

~~EE.~~ Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION

1.3 QUALITY ASSURANCE

~~SPEC WRITER NOTE: Most states do not have or issue fire sprinkler contractors licenses, therefore as a minimum, the contractor must hold a contractors license in the state where the work is to be performed.~~

- A. Installer Reliability: The installer shall possess a valid State of Arkansas ~~// (insert state in which work is being performed) //~~ fire sprinkler ~~//~~ contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA.
- C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. ~~// Partial submittals will not be accepted. //~~ Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:
1. Qualifications:
 - a. Provide a copy of the installing contractors ~~//~~ fire sprinkler ~~//~~ and state ~~//~~ contractors license.
 - b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.

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2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location.
3. Manufacturers Data Sheets:
 - a. ~~For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross Connection Control to verify pressure loss calculations.~~
 - b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.
4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.
5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submittals shall include, but not be limited to, the following:
 - a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.
 - b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.
 - c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.
 - d. Certificates shall document all parts of the installation.
 - e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.

D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.

1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
2. Sprinkler Protection: To determining spacing and sizing, apply the following coverage classifications:

~~SPEC WRITER NOTE: Identify all areas on the contract drawings. Show all piping including fittings and sizes for calculation purposes, from the water supply test location to the point of connection where the sprinkler contractor is to start work.~~

- a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
 - b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, ~~// Elevator Shafts, // Elevator Machine Rooms, // Refrigeration Service Rooms, Repair Shops.~~
 - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
 - d. Request clarification from the Government for any hazard classification not identified.
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.

~~SPEC WRITER NOTE: Provide and verify the following based on the latest test data available. Where fire pumps are required, use paragraph "h".~~

4. Water Supply: Base water supply on a flow test of:
- a. Existing fire booster pump test Flow 523 GPM, Suction 45 PSI, Discharge 150 PSI. Pump Test point 105%
 - b. Existing Fire Pump Data: Manufacturer-Fairbanks Morse, S/N K3H1-012929, 460V/3Ph, 40 HP.
 - c. Location Ground Floor Fire Pump Room GE115 (Reference Existing Floor Plan Sheet# 1-P5- Ground Floor Southeast, Drainage and Water and Sheet# 1-P88- Standpipe and Sprinkler Diagram.
 - d. Elevation Static Test Gauge _____ m
(_____ ft)
 - e. Elevation Residual Test Gauge _____ m
(_____ ft)
 - d. Static pressure: _____ kPa (_____ psi)
 - e. Residual pressure: _____ kPa (_____ psi)
 - f. Flow: _____ L/s (_____ gpm)
 - g. Date: 06-24-14 TimeBy: Jimmy Diggs (Simplex Grinnell)
 - //h. ~~Base sprinkler design on the capacity of the fire pump as identified in Specification Section 21 10 00, WATER BASED FIRE SUPPRESSION SYSTEMS. //~~

5. Zoning:
- a. For each sprinkler zone provide a control valve, flow switch and a test and drain assembly with pressure gauge.

~~SPEC WRITER NOTE: Ensure that all smoke barriers and zones are shown on the drawings. Sprinkler zones in healthcare occupancies shall conform to the smoke barrier zones.~~

- ~~//b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings. //~~

~~SPEC WRITER NOTE: Seismically support piping in UBC zones 3 and 4.~~

- ~~//c. Provide seismic protection in accordance with NFPA 13. //~~

~~SPEC WRITER NOTE: Designate material requirements consistent with applicable requirements specified in the referenced Applicable Publications. Update and specify only that which applies to the project.~~

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1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

~~SPEC WRITER NOTE: Specify the latest edition of NFPA codes and standards.~~

- B. National Fire Protection Association (NFPA):
13-2002.....Installation of Sprinkler Systems
101-22003.....Safety to Life from Fire in Buildings and Structures (Life Safety Code)
170-1999.....Fire Safety Symbols

~~SPEC WRITER NOTE: Specify the latest edition of the UL Fire Protection Equipment Directory.~~

- C. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory - 200112

~~SPEC WRITER NOTE: Specify the latest edition of the FM Approval Guide.~~

- D. Factory Mutual Engineering Corporation (FM):
Approval Guide - 200112
E. International ~~Uniform~~ Building Code - 20121997
F. Foundation for Cross-Connection Control and Hydraulic Research-2005

PART 2 PRODUCTS

2.1 PIPING & FITTINGS

- A. Sprinkler systems in accordance with NFPA 13. ~~Use nonferrous piping in MRI Scanning Rooms.~~

2.2 VALVES

- A. Valves in accordance with NFPA 13.
B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

~~SPEC WRITER NOTE: Alarm check valve required only for one zone system.~~

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~~//D. Alarm valve shall be UL Listed and Factory Mutual Approved. The alarm valve shall be equipped with a removable cover assembly. The alarm valve shall be listed for installation in the vertical or horizontal position. The alarm valve shall be equipped with gauge connections on the system side and supply side of the valve clapper. The alarm valve shall be equipped with an external bypass to eliminate false water flow alarms. The alarm valve trim piping shall be externally galvanized. Maximum water working pressure to 250 PSI. //~~

~~//E. Ported alarm connections on sprinkler riser valve to be piped to a retard chamber to absorb variable pressure surges. Circuit Closer to be installed on retard chamber with proper venting capabilities to eliminate vapor or hydraulic lock against circuit closer. //~~

~~SPEC WRITER NOTE: Automatic ball drains are not required in geographical areas not subject to freezing temperatures.~~

~~//G. Automatic Ball Drips: Cast brass 20 mm (3/4 inch) in line automatic ball drip with both ends threaded with iron pipe threads. //~~

~~2.3 FIRE DEPARTMENT SIAMESE CONNECTION~~

~~A. Brass, // flush wall type, // exterior fire department connection with brass escutcheon plate, // without sill cock, // and a minimum of two 65 mm (2 1/2 inch) connections threaded to match those on the local fire protection service, with polished brass caps and chains. Provide escutcheon with integral raised letters // "Automatic Sprinkler" // "Standpipe and Automatic Sprinkler". // Install an automatic ball drip between fire department connection and check valve with drain piping routed to the exterior of the building or a floor drain. //~~

~~2.43 SPRINKLERS~~

~~A. All sprinklers except "institutional" type sprinklers shall be FM approved. // "Institutional" type sprinklers in Mental Health and Behavior Units shall be UL listed or FM approved quick response type. Maximum break away strength shall be certified by the manufacturer to be no more than 39 kPa (85 pounds). // Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval.~~

~~1. Cold storage rooms: Standard response dry pendant sprinklers.~~

~~SPEC WRITER NOTE: When sprinklers are provided in elevator shafts, elevator pits and machine rooms utilize standard response sprinklers.~~

~~//2. Elevator // shafts and elevator // machine rooms: Standard response sprinklers. //~~
~~//3. Elevator pit: sidewall sprinklers. //~~
~~//4. In generator rooms: Standard response sprinklers.~~
~~(Note: Provide 'cages' to protect sprinkler heads from breakage/damage when the elevation of the head is less than 7 feet 6 inches above finished floor (mechanical rooms, janitor closets, etc)).~~
~~//~~

B. Temperature Ratings: In accordance with NFPA 13, except as follows:

1. Sprinklers in elevator shafts, elevator pits, and elevator machine rooms: Intermediate temperature rated.
2. Sprinklers in Generator Rooms: High temperature rated.

2.54 SPRINKLER CABINET

Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser. Sprinkler heads shall be installed in center of tile or center to center.

2.65 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS

Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

2.76 SWITCHES:

- A. Contain in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.

~~SPEC WRITER NOTE: Pressure switches are required only for alarm check valves.~~

~~//C. Pressure Switches: Activation by any flow of water equal to or in excess of the discharge from one sprinkler. Water Flow Indicating Pressure Switch will activate an alarm by way of an alarm pressure switch. The alarm pressure switch shall be compatible with system devices. The alarm pressure enclosure shall be UL Listed and Factory Mutual Approved~~

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~~for the application in which it is used. The alarm pressure switch shall have the ability to be wired for Class A or Class B service. //~~

DC. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

~~SPEC WRITER NOTE: Water motor gong is used for single zone applications when the system is not connected to the central fire alarm.~~

~~//2.8 WATER MOTOR GONG~~

~~— Water powered mechanical device providing an audible signal when there is a flow of water in the automatic sprinkler system. Water flow will activate a hydraulic powered water motor alarm by way of integral valve alarm line trim piping. The water motor gong shall be connected to a water pressure retarding chamber to limit the propensity of unnecessary alarms. The water motor alarm shall be equipped with a rear closure plate to limit the access of foreign materials and accumulation of debris. The water motor alarm shall be UL Listed and Factory Mutual Approved for the application in which it is used. //~~

2.97 GAUGES

Provide gauges as required by NFPA 13.

2.108 PIPE HANGERS AND SUPPORTS

Supports, hangers, etc., of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer. //

2.911 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing through walls, floors or ceilings.

2.12 ANTIFREEZE SOLUTION

~~— Antifreeze solution shall be compatible with potable water supply in accordance with NFPA 13.~~

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PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

~~SPEC WRITER NOTE: Identify all radiology rooms and operating rooms on the drawings.~~

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- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.
- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow switch and adjacent valves in easily accessible locations.
- G. Inspector's Test Connection: Install and supply in conformance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.

~~SPEC WRITER NOTE: Provide stub out, if applicable.~~

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~~//H. Kitchen Ventilator Hood Fire Protection: Provide piping from the building sprinkler system to the stub-out point on the ventilator control cabinet. Size piping in accordance with manufacturer specifications. //~~

~~±H.~~ Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.

~~±I.~~ Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

~~±J.~~ Provide pressure gauge at each water flow alarm switch location and at each main drain connection.

~~L. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).~~

~~±K.~~ Firestopping shall comply with Section 07 84 00, FIRESTOPPING.

~~//N. MRI Suite: Provide no more than one penetration of the MRI shield enclosure. // The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.~~

~~±L.~~ Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.

~~±M.~~ Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

~~SPEC WRITER NOTE: Impairments to existing sprinkler systems shall be kept to a minimum. These systems shall remain functional as long as possible during the installation of the new system.~~

~~±N.~~ Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall

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develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption. //

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test new work by isolating it from the existing piping system, including the fire department connections, as specified in NFPA 13, 25.2.1.4, 25.2.1.5 and 5.2.1.6 in the presence of the Contracting Officers Technical Representative (COTR) or his designated representative.

~~Test and flush underground water line prior to performing these hydrostatic tests.~~

B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COTR/Resident Engineer to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COTR/Resident Engineer.

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**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**

~~SPEC WRITER NOTE:-~~

- ~~1. Delete between // // if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.~~
- ~~2. References to pressure in this section are gage pressure unless otherwise noted.~~
- ~~3. The spec writer shall review the Physical Security Design Manual for VA Facilities to determine and include any Mission Critical or Life Safety requirements called out.~~

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 1. Exposed: Piping and equipment exposed to view in finished rooms.
 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- ~~C. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT. //~~
- ~~D. Section 31 20 00, EARTH MOVING: Excavation and Backfill.~~
- ~~E. Section 03 30 00, CAST IN PLACE CONCRETE: Concrete and Grout.~~
- ~~F. Section 05 31 00, STEEL DECKING, // // Section 05 36 00, COMPOSITE METAL DECKING. //: Building Components for Attachment of Hangers.~~
- GC. Section 05 50 00, METAL FABRICATIONS.
- DH. Section 07 84 00, FIRESTOPPING.
- ~~I. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.~~
- EJ. Section 07 92 00, JOINT SEALANTS.
- FK. Section 09 91 00, PAINTING.
- GL. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

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HM. Section 23 07 11, ~~HVAC, PLUMBING, AND BOILER PLANT~~ INSULATION.

IN. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.

JO. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

~~P. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.~~

OK. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

L. Section 01 81 11, SUSTAINABLE DESIGN REQUIREMENTS

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be

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brought to the attention of the Resident Engineer (RE)/Contracting Officers Technical Representative (COTR).

5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:

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1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the RE/COTR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the RE/COTR at least two weeks prior to commencing installation of any item.

~~SPEC WRITER NOTE: Copy Par. "2" below
onto the "PL or PP" schedule sheet
contract drawing.~~

2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.

E. Guaranty: Warranty of Construction, FAR clause 52.246-21.

F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who

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will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.

- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 2. Equipment and materials identification.
 3. Fire stopping materials.
 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
1. Mechanical equipment rooms.
 2. Interstitial space.
 3. Hangers, inserts, supports, and bracing.
 4. Pipe sleeves.
 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- I. Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.

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2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

J. Interior Adhesives and Sealants.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the RE/COTR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

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1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,
Welding and Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2008.....Standard Specification for Carbon Structural
Steel
A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades R (2002)
E84-2005.....Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-2008a.....Standard Test Methods for Fire Tests of
Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:
SP-58-02.....Pipe Hangers and Supports-Materials, Design and
Manufacture
SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and
Application
- E. National Electrical Manufacturers Association (NEMA):
MG1-2003, Rev. 1-2007...Motors and Generators
- ~~E~~-C. International Code Council, (ICC):
IBC-06, (R 2007).....International Building Code
IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
1. All components of an assembled unit need not be products of same manufacturer.

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2. Constituent parts that are alike shall be products of a single manufacturer.
 3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

~~SPEC WRITER NOTES:-~~

- ~~1. Verify that special motor requirements when required, such as two speed or explosion proof, are shown on the drawings in the equipment schedules.~~

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~~2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING~~

- ~~A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, LOW VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.~~
- ~~B. Special Requirements:~~
- ~~1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.~~
 - ~~2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.~~
 - ~~3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:~~
 - ~~a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.~~
 - ~~b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.~~
 - ~~c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.~~
 - ~~4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non overloading at all points on the pump performance curves.~~
 - ~~5. Motors utilized with variable frequency drives shall be rated "inverter ready" per NEMA Standard, MG1, Part 31.4.4.2.~~
- ~~C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on~~

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~~driven equipment, shall conform to efficiency and power factor requirements in Section 22-05-12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.~~

~~D. Single phase Motors: Capacitor start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).~~

~~E. Poly phase Motors: NEMA Design B, Squirrel cage, induction type. Each two speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.~~

~~F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.~~

~~G. Insulation Resistance: Not less than one half meg ohm between stator conductors and frame shall be measured at the time of final inspection.~~

~~2.6 VARIABLE SPEED MOTOR CONTROLLERS~~

~~A. Refer to Section 26-05-11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26-29-11, LOW VOLTAGE MOTOR STARTERS for specifications.~~

~~B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.~~

~~C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.~~

~~D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.~~

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2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- ~~//A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING. //~~
- ~~//A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING. //~~
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a

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punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.

4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.8 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

2.9 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition, and SECTION 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC), latest edition, SECTION 13 05 41 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the Resident Engineer in all cases. See these specifications for lateral force design requirements.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 1. Concrete insert: Type 18, MSS SP-58.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Resident Engineer for each job condition.

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D. For Attachment to Steel Construction: MSS SP-58.

1. Welded attachment: Type 22.
2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.

~~E. Attachment to Metal Pan or Deck: As required for materials specified in // Section 05 31 00, STEEL DECKING. // Section 05 36 00, COMPOSITE METAL DECKING.//~~

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F. For Attachment to Wood Construction: Wood screws or lag bolts.

G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.

1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.

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e. Saddle support: Type 36, 37 or 38.

f. Turnbuckle: Types 13 or 15.

g. U-bolt clamp: Type 24.

h. Copper Tube:

- 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
- 2) For vertical runs use epoxy painted or plastic coated riser clamps.
- 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
- 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.

i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. ~~//Spring Supports (Expansion and contraction of vertical piping)+~~

- ~~1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.~~
- ~~2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator. //~~

j. Spring hangers are required on all plumbing system pumps one horsepower and greater.

2. Plumbing Piping (Other Than General Types):

- a. Horizontal piping: Type 1, 5, 7, 9, and 10.
- b. Chrome plated piping: Chrome plated supports.
- c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
- d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

J. Pre-insulated Calcium Silicate Shields:

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1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 3. Shield thickness shall match the pipe insulation.
 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.
- K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

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- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Resident Engineer.
- D. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Resident Engineer, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the Resident Engineer.

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- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the

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floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

- C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by RE/COTR where working area space is limited.
 - 2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by RE/COTR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to RE/COTR for approval.
 - 3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Resident Engineer. Damaged or defective items in the opinion of the Resident Engineer, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and

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plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- L. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

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P. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for

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rigging purposes and support of equipment on structures shall be Contractor's full responsibility.

- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to RE/COTR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Resident Engineer.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled

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to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to RE/COTR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the RE/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

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- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to RE/COTR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

~~SPEC WRITER NOTE: Delete the following if there is no asbestos removal.~~

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E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 2. The following Material And Equipment shall NOT be painted::
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

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3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Resident Engineer.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to RE/COTR not less than 30 days prior to completion of a phase or final inspection.

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- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article,
INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

~~SPEC WRITER NOTE: Delete between //-----//
if not applicable to project. Also delete
any other item or paragraph not
applicable in the section and renumber
the paragraphs.~~

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
 - ~~2. Backflow Preventers.~~
 - ~~3. Pressure Reducing Valves.~~
 - ~~4. Backwater Valves5. All items listed in Part 2 Products.~~

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004)
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves
ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
IPC-06 (R 2007).....International Plumbing Code

E. Manufacturers Standardization Society of the Valve and Fittings

Industry, Inc. (MSS):

SP-25-98.....Standard Marking System for Valves, Fittings,
Flanges and UnionsSP-67-02a (R 2004) Butterfly
Valve of the Single flange Type (Lug Wafer)

SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded
Ends.

SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set angle, gate, and globe valves closed to prevent rattling.
4. Set ball and plug valves open to minimize exposure of functional surfaces
5. Set butterfly valves closed or slightly open.
6. Block check valves in either closed or open position.

B. Valves shall be prepared for storage as follows:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher than ambient dew point temperature.

C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that

allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.

F. Shut-off:

1. Cold, Hot and Re-circulating Hot Water:

- a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
- b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.

~~c. 100 mm (DN100) (4 inches) and larger:~~

- ~~1) Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A 126, grey iron with bolted bonnet, flanged ends, bronze trim, and solid wedge disc. The gate valve shall be gear operated for sizes under 200 mms or DN200 (8 inches) and crank operated for sizes 200 mms or DN200 (8 inches) and above~~
- ~~2) Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for~~

~~bidirectional dead end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.~~

~~3) Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be polyamide coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated~~

2. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

C. Balancing:

1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼" NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

~~2. Larger than 80 mm or DN80 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 862 kPa (125 psi) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1207 kPa (175) at 121 deg C (250 deg F).~~

D. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The

check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.

~~2. Larger than 100 mm or DN100 (4 inches and larger):-~~

- ~~a. Check valves shall be class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A 126, bolted bonnet, flanged ends, bronze trim.~~
- ~~b. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.~~

E. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFTE or TFE disc, malleable iron hand wheel.
2. Larger than 80 mm or DN80 (3 inches): Similar to above, except with cast iron body and bronze trim, class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A 126 with flanged ends, bronze trim, malleable iron handwheel.

~~2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS~~

- ~~A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no~~

~~flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.~~

~~B. 100 mm or DN100 (4 inches) and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1378 kPa (200-psig). The valve shall have a large Hycar diaphragm for sensitive response.~~

~~C. The regulator shall have a tap for pressure gauge.~~

~~D. The regulator shall have a temperature rating of 100° C (210° F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9 kPa (+/- 1 psig).~~

~~C. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.~~

~~D. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.~~

~~2.3 BACKWATER VALVE~~

~~A. The backwater valve shall have a cast iron body, automatic type ABS valve seat and flapper which are slightly open during periods of non operation. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.~~

~~B. When the backwater valve is installed greater than 600 mm (24 inches) below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.~~

~~2.4 BACKFLOW PREVENTERS~~

~~A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.~~

~~B. Reduced pressure backflow preventers shall be installed in the following applications.~~

~~1. Deionizers.~~

~~2. Sterilizers.~~

~~3. Stills.~~

~~4. Dialysis, Deionized or Reverse Osmosis Water Systems.~~

~~5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.~~

~~6. Water service entrance from loop system.~~

~~7. Dental Equipment~~

~~8. Power washer~~

~~9. Atmospheric Vacuum Breaker: ASSE 1001~~

~~a. Hose bibs and sinks w/threaded outlets.~~

~~b. Disposers.~~

~~c. Showers (telephone type).~~

~~d. Hydrotherapy units.~~

~~e. Autopsy, on each hot and cold water outlet at each table or sink.~~

~~f. All kitchen equipment, if not protected by air gap.~~

~~g. Ventilating hoods with wash down system.~~

~~h. Film processor.~~

~~i. Detergent system~~

~~j. Dental equipment~~

~~k. Fume hoods~~

~~l. Glassware washers~~

~~C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.~~

~~D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.~~

~~E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall be accessible for maintenance without removing the device from the line.~~

~~2.5 CHAINWHEELS~~

- ~~A. Valve chain wheel assembly with sprocket rim brackets and chain shall be constructed according to the following:~~
- ~~1. Brackets: type, number, size, and fasteners required to mount actuator on valve.~~
 - ~~2. Attachment: For connection to //ball// //butterfly// valve stem.~~
 - ~~3. Sprocket rim with chain guides: //ductile or cast iron//
//Aluminum// //bronze// of type and size required for valve with zinc coating.~~
 - ~~4. Chain: //hot dipped galvanized steel// //stainless steel// of size required to fit sprocket rim.~~

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe

~~D. Valves shall be installed in a position to allow full stem movement.~~

~~E.D. _____ Install chain wheels on operators for [ball] [butterfly] [gate] and [globe] valves NPS 100 mm or DN100 (4 inches) and larger and more than [2400 mm (12 feet) above floor. Chains shall be extended to 1500 mm 3600 mm (60 inches) above finished floor.~~

~~F.E. _____~~ Check valves shall be installed for proper direction of flow and as follows:

- 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

- - E N D - - -

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**SECTION 22 07 11
PLUMBING INSULATION**

~~SPEC WRITER NOTE:~~

~~1. Delete between //-----// if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs. References to pressures in this Section are gage pressure unless otherwise noted.~~

~~2. Designer Note:~~

~~This specification has links connected to other documents in VA "Technical Information Library (TIL)." These links provide the designer with easy access to these documents while editing this specification. These links must be deleted before the specification is finalized for a particular project. To delete these links make sure macros are installed on your system, and if not do the following:~~

~~Click on Tools.~~

~~Go to Macro and click on Security.~~

~~Check the Medium Security Level.~~

~~Close the specification, if open.~~

~~Open the specification (again) and follow the prompts on the screen.~~

~~Click on Enable Macros when first prompt appears.~~

~~Delete the links only if specification is ready to be included in the project.~~

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for

1. Plumbing piping and equipment.

~~//2. Re-insulation of plumbing piping and equipment after asbestos abatement.//~~

B. Definitions

1. ASJ: All service jacket, white finish facing or jacket.

2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.

3. Cold: Equipment or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.

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4. Concealed: Piping above ceilings and in chases, ~~++~~interstitial space, ~~++~~ and pipe spaces.
5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, ~~++~~interstitial spaces, ~~++~~ unfinished attics, crawl spaces and pipe basements are not considered finished areas.
6. FSK: Foil-scrim-kraft facing.
7. Hot: Plumbing equipment or piping handling media above 41 degrees C (105 degrees F).
8. Density: kg/m³ - kilograms per cubic meter (Pcf - pounds per cubic foot).
9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).
10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
12. R: Pump recirculation.
13. CW: Cold water.
14. SW: Soft water.
15. HW: Hot water.
16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- ~~++A. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT: Insulation containing asbestos material--++~~
- ~~// B. Section 02 82 13.13, GLOVEBAG ASBESTOS ABATEMENT: Insulation containing asbestos material --//~~

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~~EB~~. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

~~// D. Section 11 41 21, WALK-IN COOLERS AND FREEZERS: Insulation used in refrigerators and freezers //~~

~~EC~~. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.

~~FD~~. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

~~G. Section 26 32 13, ENGINE GENERATORS: Exhaust stacks and muffler.~~

~~HE~~. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.3 Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

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4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

~~++~~C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material. ~~++~~

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

a. Insulation materials: Specify each type used and state surface burning characteristics.

b. Insulation facings and jackets: Each type used.

c. Insulation accessory materials: Each type used.

d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.

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- e. Make reference to applicable specification paragraph numbers for coordination.

~~// C. Samples:~~

- ~~1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.~~
- ~~2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).~~
- ~~3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic. //~~

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
- L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
- MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

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D. American Society for Testing and Materials (ASTM):

A167-04Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet, and Strip

B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface
Performance of High-Temperature Thermal
Insulation

C449-07.....Standard Specification for Mineral Fiber
Hydraulic-Setting Thermal Insulating and
Finishing Cement

~~C533-09.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation~~

C534-08Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form

C547-07Standard Specification for Mineral Fiber pipe
Insulation

C552-07Standard Specification for Cellular Glass
Thermal Insulation

C553-08Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)

C612-10Standard Specification for Mineral Fiber Block
and Board Thermal Insulation

C1126-10.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation

C1136-10Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation

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- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing
- E84-10Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09C.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09 b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 101-09Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 08/03
- G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):
- SP58-2002.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

~~SPEC WRITE NOTE: Make material
requirements agree with applicable
requirements specified in the referenced
Applicable Publications. Update and
specify only that which applies to the
project.~~

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2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, ~~// Class B-3, Density 16 kg/m³ (1 pcf), k = 0.045 (0.31) //~~ Class B-5, Density 32 kg/m³ (2 pcf), k = 0.04 (0.27) ~~//~~ at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F)
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 Mineral wool or refractory fiber

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

~~2.4 CELLULAR GLASS CLOSED-CELL~~

- ~~A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, k = 0.033 (0.29) at 240 degrees C (75 degrees F).~~
- ~~B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.~~

~~SPEC WRITER NOTE: Polyisocyanurate insulation does not meet the 50 smoke rating and therefore shall not be specified for piping located indoors~~

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~~(only suitable for exterior locations per paragraph 1.3.B).~~

~~2.5 POLYISOCYANURATE CLOSED CELL RIGID~~

- ~~A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.~~
- ~~B. Equipment and duct insulation, ASTM C 591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.~~

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

~~2.7 CALCIUM SILICATE~~

- ~~A. Preformed pipe insulation: ASTM C533, Type I and Type II with indicator denoting asbestos free material.~~
- ~~B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos free material.~~
- ~~C. Equipment Insulation: ASTM C533, Type I and Type II~~
- ~~D. Characteristics:~~

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m³ (lb/ft³)	232 (14.5)	288 (18)
Thermal conductivity:		
Min W/ m K (Btu in/h ft² degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics:		
Flame spread Index, Maximum	0	0

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Smoke Density index, Maximum	0	0
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2.8 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance \leq 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

~~DESIGNER'S NOTE: See HVAC Design Manual Appendix 7 A Table 7 A1 for high humidity areas. Field applied vapor barrier jackets shall be provided for all exterior piping as well as on interior piping exposed to outdoor air conveying fluids below ambient temperature. In addition, in high humidity areas, field applied vapor barrier jackets shall be provided for all interior piping conveying fluids below ambient temperature. The application of vapor barriers in areas other than high humidity areas and/or for all interior piping conveying fluids below ambient temperature is optional for the designer.~~

- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all ~~exterior piping as well as on~~ interior piping ~~//exposed to outdoor air (i.e. in ventilated attics,~~

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~~pipin in ventilated (not air conditioned) spaces, etc.)~~ in high humidity areas ~~//conveying fluids below ambient temperature//~~. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.
- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as

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adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.10 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel

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- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.12 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.13 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.14 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

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B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

~~//C. Where removal of insulation of piping and equipment is required to comply with Section 02-82-11, TRADITIONAL ASBESTOS ABATEMENT and Section 02-82-13.13, GLOVEBAG ASBESTOS ABATEMENT, such areas shall be reinsulated to comply with this specification. //~~

DC. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

DD. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

DE. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

EF. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

EG. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

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~~H~~H. Plumbing work not to be insulated:

1. Piping and valves of fire protection system.
2. Chromium plated brass piping.
3. Water piping in contact with earth.
4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
5. Distilled water piping.

~~I~~I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

~~J~~J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.
Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

~~K~~K. Firestop Pipe insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions

~~M. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make up where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).~~

~~N~~N. Provide vapor barrier jackets over insulation as follows:

1. All piping exposed to outdoor weather.

~~DESIGNER'S NOTE: See HVAC Design Manual Appendix 7 A Table 7 A1 for high humidity areas. The application of vapor barriers~~

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~~in areas other than high humidity areas
and/or for all interior piping and
ductwork conveying fluids below ambient
temperature is optional for the designer.~~

~~2.~~ All interior piping conveying fluids ~~not~~ exposed to outdoor air (i.e.
in ~~mechanical rooms~~~~attics~~, ventilated (not air conditioned) spaces,
etc.) ~~below ambient air temperature~~ ~~in high humidity areas~~

OM. Provide metal jackets over insulation as follows:

- a. All plumbing piping exposed to outdoor weather.
- b. Piping exposed in building, within 1800 mm (6 feet) of the floor,
that connects to sterilizers, kitchen and laundry equipment.
Jackets may be applied with pop rivets. Provide aluminum angle
ring escutcheons at wall, ceiling or floor penetrations.
- c. A 50 mm (2 inch) overlap is required at longitudinal and
circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12
inches) on center each way, and not less than 75 mm (3 inches) from
each edge of board. In addition to pins, apply insulation bonding
adhesive to entire underside of horizontal metal surfaces. Butt
insulation edges tightly and seal all joints with laps and butt
strips. After applying speed clips cut pins off flush and apply
vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight
joints and be secured to equipment with bands spaced 225 mm (9
inches) on center for irregular surfaces or with pins and clips
on flat surfaces. Use corner beads to protect edges of
insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges
wire laced together, over insulation and finish with insulating
and finishing cement applied in one coat, 6 mm (1/4 inch) thick,
trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5
to 1.7 square meter per liter (60 to 70 square feet per gallon)

of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.

~~3. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.~~

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~~a. Water filter, chemical feeder pot or tank.~~

~~b. Pneumatic, cold storage water and surge tanks.~~

~~4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.~~

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~~a. Domestic water heaters and hot water storage tanks (not factory insulated).~~

~~b. Booster water heaters for dietetics dish and pot washers and for washdown grease extracting hoods.~~

B. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees

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C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

- d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

- 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

~~SPEC WRITER NOTE: Specify only cellular glass, polyisocyanurate (exterior only) or phenolic closed cell insulation for piping systems conveying fluids below ambient temperatures and/or where insulation for condensation control is specified.~~

C. Rigid Cellular Phenolic Foam:

- 1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
- 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
- 3. Provide secure attachment facilities such as welding pins.
- 4. Apply insulation with joints tightly drawn together
- 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
- 6. Final installation shall be smooth, tight, neatly finished at all edges.
- 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
- 8. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
 - a. Plumbing piping as follows:
 - 1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
 - 2) Waste piping from electric water coolers and icemakers to drainage system.

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3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment(including trap) to main vertical waste pipe.

~~4) MRI quench vent piping.~~

~~5) Bedpan sanitizer atmospheric vent~~

~~6) Reagent grade water piping.~~

~~SPEC WRITER NOTE: Need for insulation for cold water piping depends upon location of Medical Center or Cemetery.~~

7) Cold water piping.

~~D. Cellular Glass Insulation:~~

~~1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.~~

~~2. Underground Piping Other than or in lieu of that Specified in Section 22 11 00, FACILITY WATER DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregant4ed glass fabric, bituminous mastic and outside protective plastic film.~~

~~a. 75 mm (3 inches) thick for hot water piping.~~

~~b. As scheduled at the end of this section for chilled water piping.~~

~~c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.~~

~~d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.~~

~~e. Underground insulation shall be inspected and approved by the Resident Engineer as follows:~~

~~1) Insulation in place before coating.~~

~~2) After coating.~~

~~f. Sand bed and backfill: Minimum 75 mm (3 inches) all around Insulated pipe or tank, applied after coating has dried.~~

~~3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ.~~

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~~SPEC WRITER NOTE: Polyisocyanurate insulation does not meet the 50 smoke rating therefore shall not be specified for piping or ductwork located indoors (only suitable for exterior locations per paragraph 1.3.B).~~

~~E. Polyisocyanurate Closed Cell Rigid Insulation:~~

- ~~1. Polyisocyanurate closed cell rigid insulation (PIR) may be provided for exterior piping and equipment for temperature up to 149 degree C (300 degree F.~~
- ~~2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.~~
- ~~3. Install insulation with all joints tightly butted (except expansion joints in hot applications).~~
- ~~4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.~~
- ~~5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.~~
- ~~6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray foam to fill PVC elbow jacket is prohibited on cold applications.~~
- ~~7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic fabric mastic or 2 mil thick PVDC vapor retarder adhesive tape.~~

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- ~~8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).~~
- ~~9. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.~~
- ~~10. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.~~

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~~SPEC WRITER NOTE: Flexible elastomeric thermal insulation may be specified in lieu of mineral fiber insulation. However its use greater than 38 mm (1 1/2 inch) thickness is restricted and shall not be specified for ceiling spaces used as unducted return air plenums.~~

F. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.

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4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

~~G. Calcium Silicate:~~

- ~~1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.~~

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1 1/4 to 3)	100-200 (4 to 6)	Over 200 (6)
93-260 degrees C(200- 500 degrees F)(HPS, HPR)	100(4)	125(5)	150(6)	150(6)

- ~~2. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.~~

~~3.3 COMMISSIONING~~

- ~~A. Provide commissioning documentation in accordance with the requirements of section 22-08-00 COMMISSIONING OF PLUMBING SYSTEMS for all inspection, start-up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.~~
- ~~B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 22-08-00 COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.~~

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
		25 (1)			

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38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Polyiso- cyanurate Closed Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	---	---
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
<u>21-82 degrees C (70-180 degrees F) (Reverse Osmosis Water Supply and Return)</u>	<u>Flexible Elastomeric Cellular Thermal (Above ground piping only)</u>	<u>38 (1.5)</u>	<u>38 (1.5)</u>	<u>----</u>	<u>----</u>
4-16 degrees C (40-60 degrees F) Ice water piping	Rigid Cellular Phenolic Foam (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
4-16 degrees C (40-60 degrees F) Ice water piping	Polyiso- cyanurate Closed Cell Rigid(Exterior Locations only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
(4-16 degrees C (40-60 degrees F) Ice water piping	Flexible Elastomeric Cellular Thermal (Above ground piping	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)

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	only)				
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SECTION 22 08 00

COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.

B. The Plumbing systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

C. Commissioning Plan

D. Pre-Functional Checklists

E. Functional Checklists

F. Training Agenda Outlines

G. Commissioning Report

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot

check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. . All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Contracting Officer's Representative. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test

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reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Contracting Officer's Representative and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes ~~in accordance with the requirements of Section 01 19 00~~. The instruction shall be scheduled in coordination with the Contracting Officer's Representative after submission and approval of formal training plans. Refer to ~~Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and~~ Division 22 Sections for additional Contractor training requirements.

----- END -----

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SECTION 22 11 00

FACILITY WATER DISTRIBUTION

~~SPEC WRITER NOTE: Delete between // and // if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.~~

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING.
- B. Section 09 91 00, PAINTING.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Section ~~23~~2 07 11, ~~HVAC, PLUMBING, AND BOILER PLANT INSULATION, PIPE INSULATION.~~

- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1.....Scheme for Identification of Piping Systems

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B16.3-2011.....Malleable Iron Threaded Fittings Classes 150
and 300

B16.9-2007.....Factory-Made Wrought Butt Welding Fittings

B16.11-2011.....Forged Fittings, Socket-Welding and Threaded

B16.12-2009Cast Iron Threaded Drainage Fittings

B16.15-2006Cast Copper Alloy Threaded Fittings Classes 125
and 250

B16.18-2001 (R2005).....Cast Copper Alloy Solder-Joint Pressure
Fittings

B16.22-2012.....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings

B16.51-2011.....Copper and Copper Alloy Press-Connect Fittings

NSF/ANSI 61-2012.....Drinking Water System Components - Health
Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings

A53/A53M-12.....Pipe, Steel, Black and Hot-Dipped, Zinc Coated
Welded and Seamless

A183-03(2009).....Carbon Steel Track Bolts and Nuts

A269-10.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service

A312/A312M-12.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless Steel Pipes

A403/A403M-12.....Wrought Austenitic Stainless Steel Piping
Fittings

A536-84(2009).....Ductile Iron Castings

A733-03(2009)e1.....Welded and Seamless Carbon Steel and Austenitic
Stainless Steel Pipe Nipples

B32-08.....Solder Metal

B61-08.....Steam or Valve Bronze Castings

B62-09.....Composition Bronze or Ounce Metal Castings

B75/B75M-11.....Seamless Copper Tube

B88-09.....Seamless Copper Water Tube

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B584-12a.....Copper Alloy Sand Castings for General
Applications
B687-99(2011).....Brass, Copper, and Chromium-Plated Pipe Nipples
D1785-12.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80, and 120
D2000-12.....Rubber Products in Automotive Applications
D4101-11.....Propylene Plastic Injection and Extrusion
Materials
D2564-04(2009) e1.....Solvent Cements for Poly (Vinyl Chloride) (PVC)
Plastic Pipe and Fittings
E1120-08.....Liquid Chlorine
E1229-08.....Calcium Hypochlorite
[F876-13a.....Crosslinked Polyethylene \(PEX\) Tubing](#)
[F877-11a.....Crosslinked Polyethylene \(PEX\) Hot- and Cold-
Water Distribution Systems](#)

D. American Water Works Association (AWWA):

C110/A21.10-12.....Ductile Iron and Gray Iron
C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast
C153/A21.53-11.....Ductile-Iron Compact Fittings
C203-08.....Coal-Tar Protective Coatings and Linings for
Steel Water Pipelines - Enamel and Tape - Hot
Applied
C213-07.....Fusion Bonded Epoxy Coating for the Interior &
Exterior of Steel Water Pipelines
C651-05.....Disinfecting Water Mains

E. American Welding Society (AWS):

A5.8/A5.8M-2011.....Filler Metals for Brazing

F. International Plumbing Code

International Plumbing Code - 2009

G. American Society of Sanitary Engineers (ASSE):

ANSI/ASSE 1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers
ANSI/ASSE 1010-2004.....Water Hammer Arresters
ANSI/ASSE 1018-2001.....Trap Seal Primer Valves - Potable Water
Supplied

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ANSI/ASSE 1020-2004.....Pressure Vacuum Breaker Assembly
H. Plumbing and Drainage Institute (PDI):
PDI WH-201 2010.....Water Hammer Arrestor

I. Association For the Advancement of Medical Instrumentation:
ANSI/AAMI 13959: Guidelines For Water Quality.
ANSI/AAMI RD52: Dialysate For Hemodialysis.
ANSI/AAMI 26722: Water Treatment Equipment for Hemodialysis
Applications And Related Therapies.

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~~SPEC WRITER NOTE: Make material
requirements agree with applicable
requirements specified in the referenced
Applicable Publications. Update and
specify only that which applies to the
project.~~

1.5 QUALITY ASSURANCE

- A. A certificate of Welder's certification shall be submitted prior to welding of steel piping. The certificate shall be current and no more than one year old.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

- A. For mechanical press-connect fittings, ~~1.7~~ provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

~~2.1 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS~~

- ~~A. From inside face of exterior wall to a distance of approximately 5 feet (1500 mm) outside of building and underground inside building, material to be the same for the size specified inside of the building.~~
- ~~B. Three inches (75 mm) Diameter and Over: Ductile iron, AWWA C151, 125 psi (850 kPa) water steam pressure (WSP), exterior bituminous coating, and cement lined. Provide flanged and anchored connection to interior piping.~~

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~~C. Under 3 inch (75 mm) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings as specified under Article 2.2, INTERIOR DOMESTIC WATER PIPING. Use brazing alloys, AWS A5.8, Classification BCuP.~~

~~SPEC WRITER NOTE: Use in areas with expansive soils and seismic conditions.~~

~~D. Flexible Expansion Joint: Ductile iron with ball joints rated for 250 psi (1725 kPa) working pressure conforming to ANSI/AWWA C153/A21.53, capable of deflecting a minimum of 20 degrees in each direction and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint size shall match the pipe size it is connected to and shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene. The coating and gaskets shall meet NSF/ANSI 61. The flexible expansion fitting shall not expand or exert an axial thrust under internal water pressure. Provide piping joint restraints at each mechanical joint end connection and piping restraints at the penetration of the building wall. The restraints shall be provided to address the developed thrust at the change of piping direction.~~

2.21 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 6 inches (150 mm) and larger, stainless steel, ASTM A312, schedule 10 shall be used.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 - 2. Grooved fittings, 2 to 6 inch (50 to 150 mm) wrought copper ASTM B75 C12200, 5 to 6 inch (125 to 150 mm) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade

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65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

3. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, NSF/ANSI 61 approved, 2 inch (50 mm) size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.
4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

C. Fittings for Stainless Steel:

1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ANSI B16.9.
2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining screwed pipe to copper tubing.

E. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8, Classification BCuP.

G. ~~Re agent Grade Water Piping and~~ Dialysis Water Piping:

- ~~1. Polypropylene, ASTM D4101, Schedule 80 pressure pipe with dimensions in conformance with ASTM D2447, but without additions of modifiers,~~

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~~plasticizers, colorants, stabilizers or lubricants. This virgin un-~~
~~plasticized pipe and fittings shall transport 10 megohm water with~~
~~no loss of purity. Provide socket fusion joints.~~

21. ~~Crosslinked~~ Polypropyleneethylene tubing, food and medical grade, capable of ~~transporting~~ 10 ~~megohm~~ mega ohm water with no loss of purity. Processed by continuous compression molding without the addition of fillers, polymer modifiers or processing aids. Uniform color with no cracks, flaws, blisters or other imperfections in appearance. ~~Provide heat fusion butt welded joints~~ Sections of tubing are to be joined per manufacturer's recommendation. In accordance with manufacturer's recommendations, provide continuous channel support under all horizontal piping.

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32. Reverse Osmosis (RO) Water Piping:

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- a. ~~RO water Low Pressure Feed, Reject and Recycle~~ Piping Upstream of Reverse Osmosis Machine, 75 psi and ~~under~~ ~~under~~:- ASTM

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~~D-1785, Schedule 80 PVC, socket welded and~~ flanged.

- b. RO Product Tubing From Each Membrane Housing: ASTM D1785, Schedule 80 PVC, socket welded and flanged.

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- c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.

- ~~d. High Pressure Reject and Recycle Piping (above 75 psi):-~~
~~ASTM A269, Type 304 schedule 10 stainless steel with butt welded joints.~~

- ~~ed.~~ High Pressure Control and Pressure Gage Tubing: 1000 psi burst nylon.

- e. RO water Tubing Downstream of Reverse Osmosis Machine: ASTM F876, ~~Crosslinked~~ Polyethylene (PEX) able to withstand 80 ~~psi~~ at ~~200~~ deg F.

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2.32 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment

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and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish.
3. Nipples: ASTM B 687, Chromium-plated.
4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish.
Unions 2-1/2 inches (65 mm) and larger shall be flange type with approved gaskets.

~~B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.~~

~~2.4 ETHYLENE OXIDE (ETO) STERILIZER Water SUPPLY Piping~~

~~A. STAINLESS STEEL, ASTM A312, SCHEDULE 10 WITH STAINLESS STEEL BUTT WELDED FITTINGS. PROVIDE ON STERILIZER WATER SUPPLY.~~

2.35 TRAP PRIMER WATER PIPING:

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.
- C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.46 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings.
Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Smaller than 3 inches (80 mm), brass or bronze; 3 inches (80 mm) and larger, cast iron or semi-steel.

2.75 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.68 STERILIZATION CHEMICALS

- A. Hypochlorite: ASTM E1120-08
- B. Liquid Chlorine: ASTM E1229-08

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2.97 WATER HAMMER ARRESTER:

- A. Closed copper tube chamber with permanently sealed 60 psig (410 KpA) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI-WH 201). Provide water hammer arrestors at:
1. All solenoid valves.
 2. All groups of two or more flush valves.
 3. All quick opening or closing valves.
 4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
 3. All pipe runs shall be laid out to avoid interference with other work.
 4. Install union and shut-off valve on pressure piping at connections to equipment.
 5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the International Plumbing Code.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:

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- 1) Solid or split un-plated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Riser Clamps: Malleable iron or steel.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
 7. Penetrations:
 - a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that

provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00. Completely fill and seal clearances between raceways and openings with the fire stopping materials.

- b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00.

8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. Depth of insertion must be marked on the tube prior to inserting the tube into the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

B. Piping shall conform to the following:

1. Domestic Water:

- a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
- b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

2. RO Water and Dialysis Water:

- a. The installation of the RO water and dialysis water piping and equipment shall be completed and certified by the same contractor. The RO water and dialysis water systems contractor shall follow the ANSI/AAMI Standards for dialysis water and RO water piping systems.

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3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to ~~Resident Engineer~~/COR 14 days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 150 psi (1040 kPa) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. ~~Dialysis~~~~Re-agent-Grade~~ Water Systems: Fill system with water and maintain hydrostatic pressure of ~~200-90~~ psi (~~1040-468~~ kPa) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

~~SPEC WRITER NOTE: Following paragraph shall be included only for new buildings or major additions.~~

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

3.4 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00.
- B. Components provided under this section of the specification will be tested as part of a larger system.

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SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

~~MODIFICATION~~

~~06-01-12 CONTENT REVISED FOR REQUIREMENTS FOR SANITARY AND VENT SYSTEMS.~~

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~~SECTION 22-13-00~~
~~FACILITY SANITARY AND VENT PIPING~~

~~SPEC WRITER NOTE: Delete between // and // if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.~~

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section ~~22~~3 07 11, ~~HVAC, PLUMBING, AND BOILER PLANT~~ INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. ~~Grease Removal Unit.~~
 - 4. ~~Cleanouts.~~
 - 54. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

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B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains

A13.1-07.....Scheme for Identification of Piping Systems

B16.3-06.....Malleable Iron Threaded Fittings, Classes 150
and 300.

B16.4-06.....Standard for Grey Iron Threaded Fittings
Classes 125 and 250

B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings

B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and
250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,
Aluminum Coated, by the Hot Dip Process

A53/A53M-07.....Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated, Welded and
Seamless

A74-06.....Standard Specification for Cast Iron Soil Pipe
and Fittings

A183-03.....Standard Specification for Carbon Steel Track
Bolts and Nuts

A536-84(R 2004).....Standard Specification for Ductile Iron
Castings

B32-08.....Standard Specification for Solder Metal

B75-02.....Standard Specification for Seamless Copper Tube

B306-02.....Standard Specification for Copper Drainage Tube
(DWV)

B584-06a.....Standard Specification for Copper Alloy Sand
Castings for General Applications

C564-03a.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings

D2000-08.....Standard Classification System for Rubber
Products in Automotive Applications

D2564-04E1.....Standard Specification for Solvent Cements for
Poly (Vinyl Chloride) (PVC) Plastic Pipe and
Fittings

D2665-08.....*Standard Specification for Poly (Vinyl
Chloride) (PVC) Plastic Drain, Waste, and Vent
Pipe and Fittings*

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for
Sanitary and Storm Drain, Waste, and Vent
Piping Applications

310-04.....Coupling for Use in Connection with Hubless
Cast Iron Soil Pipe and Fittings for Sanitary
and Storm Drain, Waste, and Vent Piping
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water
Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

~~SPEC WRITER NOTE: Make material
requirements agree with applicable
requirements specified in the referenced
Applicable Publications. Update and
specify only that which applies to the
project.~~

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for
the following applications:

~~a. pipe buried in or in contact with earth~~

~~b. sanitary pipe extensions to a distance of approximately 1500 mm (5
feet) outside of the building.~~

ea. interior waste and vent piping above grade.

2. Cast iron waste, drain and vent piping and fittings shall not be
used for the following applications:

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a. Dialysis system waste and vent piping serving dialysis wall boxes, dialysis equipment room floor drains, floor sinks and trench drains.

23. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
43. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
45. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains, dialysis system fixtures, or dialysis equipment room floor drains, floor sinks and trench drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32

~~SPEC WRITER NOTE: Do not use PVC in areas where the waste water temperature exceeds 60°C (140°F).~~

C. Polyvinyl Chloride (PVC)

1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the waste temperature is below 60°C (140°F).
2. PVC piping and fittings shall be used only for dialysis system branch waste and vent piping serving dialysis wall boxes, dialysis equipment room floor drains, floor sinks and trench drains. The horizontal branch piping serving the dialysis system fixtures shall be PVC until point of connection at main vertical building stacks.

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The design intent is to use PVC piping for all systems receiving corrosive acid waste and RO water waste.

2. PVC piping and fittings shall NOT be used for the following applications:
 - a. ~~Waste collected from steam condensate drains~~
 - b. ~~spaces such as mechanical equipment rooms, kitchens, SPD, and sterilizer areas.~~
 - b. Vertical sanitary, waste and soil stacks serving more than two floors.
 - c. Exposed in mechanical equipment rooms.
 - d. Exposed inside of ceiling return plenums.
 - e. Sanitary, waste and vent piping for standard plumbing fixtures located in toilet rooms.
3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D 1785 and ASTM D2665, sewer and drain series with ends for solvent cemented joints.
4. Fittings:
 - a. PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

2.2 EXPOSED WASTE PIPING

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
 2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples shall conform to ASTM B 687, Chromium-plated.
 4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials

specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum

clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.

- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

~~A. Type A (FD-A) floor drain shall comply with ANSI A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 2.2 kg (16-ounce) soft copper membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.~~

BA. Type B (FD-B) floor drain shall comply with ANSI A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom. The grate shall be 175 mm (7 inches) minimum.

CB. Type C (FD-C) floor drain shall comply with ANSI A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty square or round nickel bronze adjustable strainer and grate with vandal proof screws. The grate shall be square, 150 mm (6 inches) minimum.

C. Trench Drain (TD) shall comply with International Plumbing Code. The trench drain shall have a 18 gauge 316L stainless steel body, 48" long and 1" wide internally pitched channel drain, 2" diameter clamping outlet, strainer/drain cover with vandal proof screws.

~~D. Type D (FD-D) floor drain shall comply with ANSI A112.6.3. The type D floor drain shall have a Cast iron body with flange, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel bronze or satin bronze strainer with 100 mm (4 inch) flange.~~

~~E. Type E (FD-E) floor drain shall comply with ANSI A112.6.3. The type E floor drain shall have a heavy, cast iron body, double drainage pattern, heavy non-tilting // nickel bronze // ductile iron // grate~~

~~not less than 200 mm (12 inches) square, removable sediment bucket. Clearance between body and bucket shall be ample for free flow of waste water. For traffic use, an extra heavy duty load classification ductile iron grate shall be provided.~~

~~F. Type F (FD F) floor drain shall comply with ANSI A112.6.3. The type F floor drain shall have a cast iron body with flange, integral reversible clamping device, seepage openings and a 225 mm (9 inch) two piece satin nickel bronze or satin bronze strainer for use with seamless vinyl floors.~~

~~G. Type G (FD G) floor drain shall comply with ANSI A112.6.3. The type G floor drain shall have a cast iron body, shallow type with double drainage flange and removable, perforated aluminum sediment bucket. The type G drain shall have all interior and exposed exterior surfaces coated with acid resistant porcelain enamel finish. The floor drain shall have a clamping device. The frame and grate shall be nickel bronze. The grate shall be approximately 200 mm (8 inches) in diameter. The space between body of drain and basket shall be sufficient for free flow of waste water.~~

~~H. Type H (FD H) floor drain shall comply with ANSI A112.6.3. The type H drain shall have a cast iron body, double drainage pattern, without sediment bucket but with loose set nickel bronze grate, secondary strainer, and integral clamping collar. The grate shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square. The drain body shall be 150 mm (6 inches) deep.~~

~~I. Type I (FD I) floor drain shall comply with ANSI A112.6.3. The type I floor drain shall have a cast iron body, wide flange for seamless floor, double drainage pattern, with all interior surfaces and exposed exterior surfaces provided with acid resistant enamel finish. The type I floor drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish sediment basket with, perforations with not less than 19 300 square mm (30 square inches) of free area. The sediment basket shall be approximately 100 mm (4 inches) deep, and be provided with grips for easy handling. The floor drain shall be provided with a loose set, nickel bronze grate approximately 300 mm (12 inches) square and of sufficient strength to support pedestrian~~

~~traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.~~

~~J. Type J (FD-J) floor drain shall comply with ANSI A112.6.3. The type J floor drain shall be a flushing rim drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device. The nickel bronze grate shall be approximately 280 mm (11 inches) in diameter and flush with floor. A deep seal P trap shall be attached to drain. The body and trap shall have pipe taps for water supply connections.~~

~~1. Drain Flange: Flange for synthetic flooring.~~

~~2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle. For the flush valve mounting and installation detail, see the detail indicated on the drawings.~~

~~K. Type K (FD-K) floor drain shall comply with ANSI A112.6.3. The type K floor drain shall be a flushing Rim Drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 275 mm (11 inches) in diameter, flush with floor. A deep seal P trap shall be attached to drain. Body and trap shall have pipe taps for water supply connections.~~

~~1. Drain Flange: Flange for synthetic flooring.~~

~~2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle. For the flush valve mounting and installation detail, see the detail indicated on the drawings.~~

~~L. Type L (FD-L) floor drain shall comply with ANSI A112.6.3. The type L floor drain shall be a flushing rim drain with heavy cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 275 mm (11 inches) in diameter, with 50 mm (2 inch) length of 20 mm (3/4 inch) brass pipe brazed or threaded into the center of the solid grate. Pipe shall be threaded and provided with a brass cap with inter gasket (neoprene) to provide a gas tight installation. A deep seal P trap shall be attached to drain. Body and trap shall have pipe taps for water supply connections.~~

~~1. Drain Flange: Flange for synthetic flooring.~~

~~2. Cystoscopy Rooms:~~

- ~~a. Flush Valve: The flush valves shall be large diaphragm type flushometer, solenoid operated with a single circuit timer. Mount in valve cabinet.~~
- ~~b. Operation: Valve solenoid shall be cyeled by a single circuit timer set to operate flush valve at five minute intervals. Timer shall be electrically connected to an "on off" toggle switch and be provided with pilot light. Timer and flush valve shall operate only when timer/valve switch is in the "on" position.~~
- ~~c. Valve Cabinets:~~
 - ~~1) General: Sheet metal not lighter than 1.6 mm thick (16 gauge), size as required, rigidly assembled with joints welded, and punched or drilled for passage of required pipes and services. Provide anchors for fastening cabinet in place. Front shall be flush with wall finish and shall have flush fitting, hinged doors, with latch. Door shall be arranged to not offer any obstruction when open.~~
 - ~~2) Doors and Trim: Flush with front of cabinet, constructed of not lighter than number 2.7 mm thick (12 gauge) steel. Doors shall open through 180 degrees and be provided with two butt hinges or continuous hinge. Latch shall be provided by manufacture of cabinet.~~
 - ~~3) Painting: Prime and finish painting is specified under Section 09 91 00, PAINTING.~~

MD. Type M (FD-M) floor drain shall comply with ANSI A112.6.3 The type M floor drain shall have a cast iron body, nickel bronze adjustable funnel strainer and clamping device. Funnel strainer shall consist of a perforated floor-level square or round grate and funnel extension. ~~Minimum dimensions as follows:~~

- ~~1. Area of strainer and collar 23 000 square mm (36 square inches).~~
- ~~2. Height of funnel 95 mm (3 3/4 inches).~~
- ~~3. Diameter of lower portion of funnel 50 mm (2 inches).~~
- ~~4. Diameter of top portion of funnel 100 mm (4 inches).~~
- ~~5. Provide paper collars for construction purposes.~~

~~N. Type N (FD-N) floor drain shall comply with ANSI A112.6.3. The type N floor drain shall have a cast iron body, wide flange for seamless floors, double drainage pattern, with all interior and exposed exterior~~

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~~surfaces provided with acid resistant enamel finish. The type N floor drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish sediment basket, perforated with not less than 9 000 square mm (14 square inches) of free area and approximately 50 mm (2 inches) deep. The sediment bucket shall be provided with grips for easy handling. The loose set, nickel bronze grate approximately 200 mm (8 inches) shall be round and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.~~

~~O. Type O (FD O) floor drain shall comply with ANSI A112.6.3. The type O floor drain shall have a cast iron body, double drainage pattern, clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces shall have an acid resisting, enamel finish.~~

~~P. Type P (FD P) floor drain shall comply with ANSI A112.6.3. The type P floor drain shall have a cast iron body, double drainage pattern, with all interior and exposed exterior surfaces provided with acid resistant enamel finish. The type P floor drain shall have a clamping device, secured nickel bronze rim, an aluminum enameled finish sediment basket perforated with not less than .027 square m (42 square inches) of free area and approximately 100 mm (4 inches) deep. The sediment bucket shall be provided with grips for easy handling. The loose set, nickel bronze grate shall be approximately .0077 square m (12 inches square) and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.~~

~~Q. Type R (FD R) floor drain shall comply with ANSI A112.6.3. The type R floor drain shall have a cast iron body, double drainage pattern and clamping device, less grate and sediment basket but with dome type secondary strainer. The drain shall be 200 mm (8 inches) in diameter or 200 mm (8 inches) square and approximately 150 mm (6 inches) deep. The interior and exposed exterior surfaces and rim shall have an acid resisting finish.~~

- RE.** Type S (FD-S) floor sink shall comply with ANSI A112.6.3. The type S floor sink shall be constructed from type 304 stainless steel and shall be 300 mm (12 inches) square, and 200 mm (8 inches deep). The interior surface shall be polished. The double drainage flange shall be provided with weep holes, internal dome strainer, and heavy duty non-tilting loose set grate. ~~A clamping device shall be provided.~~
- ~~S. Type T (FD-T) floor drain shall comply with ANSI A112.6.3. The type T drain shall be Funnel Type, chemical resistant floor drain with integral p-trap. Double drainage pattern floor drain shall have an integral seepage pan for embedding in floor and weep holes to provide adequate drainage from pan to drain pipe. Floor drain shall be polypropylene, flame retardant, Schedule 40 or 80. An outlet of floor drain shall be suitable for properly jointing perforated or slotted floor level grate and funnel extension. Minimum dimensions as follows:~~
- ~~1. Height of funnel 95 mm (3 3/4 inches).~~
 - ~~2. Diameter of lower portion of funnel 50 mm (2 inches).~~
 - ~~3. Diameter of top portion of funnel 100 mm (4 inches).~~
- ~~T. Type V (FD-V) floor drain shall comply with ANSI A112.6.3. The type V floor drain shall have an oval funnel and cast iron body. Funnel strainer shall consist of a slotted cast iron floor level grate funnel extension. Minimum dimensions as follows:~~
- ~~1. Area of strainer and collar 23 000 Square mm (36 square inches).~~
 - ~~2. Height of funnel 95 mm (3 7/8 inches).~~
 - ~~3. Funnel size 90 by 225 mm (3 1/2 by 9 inches).~~
- ~~U. Open Sight Drains (OSDs) shall be cast iron, constructed as shown by detail.~~
- ~~V. Type X (FD-X) floor drain shall comply with ANSI A112.6.3. The type X floor drain shall be a chemical resistant floor drain and integral p-trap. Double drainage pattern floor drain shall have integral seepage pan for embedding in floor and weep holes to provide adequate drainage from pan to drain pipe. Floor drain shall be polypropylene, flame retardant, Schedule 40 or 80. An outlet of floor drain shall be suitable for properly joining a perforated or slotted floor level grate.~~
- ~~W. Type Y (FD-Y) floor drain shall comply with ANSI A112.6.3. The type Y floor drain shall be suitable for parking decks and constructed of~~

~~extra heavy duty, galvanized cast iron body with double drainage pattern. The extra heavy duty polished bronze grate shall be not less than 225 mm (9 inches) in diameter with seepage pan and combination membrane flashing clamp, heavy duty support flange, under deck clamp and vandal proof grate.~~

2.6 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

- A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.
1. The controller shall have a 24 hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
 2. The cabinet shall be recessed mounting with a stainless steel cover.
 3. The solenoid valve shall have a brass body, Buna "N" seats, normally closed, 5.98 kPa (125 psi) rated, 24VAC.
 4. The control wiring shall be copper in accordance with the latest edition of the National Electric Code, Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
 5. The vacuum breaker shall conform to ASSE 1001.
- B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 5.98 kPa (125 psig) and conforming to standard ASSE 1018.
1. The inlet and outlet connections shall be 15 mm or DN15 (NPS ½ inch)

2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
5. The manifold shall be omitted when serving only one trap.

2.98 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.

- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- N. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm (7/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 7. Riser clamps shall be malleable iron or steel.
 8. Rollers shall be cast iron.
 9. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4 inches) and larger	1%

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before ~~trenches are backfilled or~~ fixtures are connected. A water test or air test shall be conducted, as directed.
1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or

pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

- - - E N D - - -

CAVHS_JLM Memorial Veterans Hospital: Contract No.: VA256-12-D-0332
Improve 5D Dialysis Functional Deficiencies Task Order #: VA256-14-J-0987
September 19, 2014 100% Submission

**SECTION 22 40 00
PLUMBING FIXTURES**

~~SPEC WRITER NOTES:~~

- ~~1. Delete between //_____// if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.~~
- ~~2. References to pressure in this section are gage pressure unless otherwise noted.~~
- ~~3. Use the same fixture numbers in the floor plans and schedules.~~

PART 1 - GENERAL

1.1 DESCRIPTION

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.

~~C. Through bolts: Section 10 21 13, TOILET COMPARTMENTS.~~

~~DC.~~ Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

~~ED.~~ SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

CAVHS_JLM Memorial Veterans Hospital: Contract No.: VA256-12-D-0332
Improve 5D Dialysis Functional Deficiencies Task Order #: VA256-14-J-0987
September 19, 2014 100% Submission

- B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor
Plumbing Fixtures for Public Use
A112.19.1M-08Enameled Cast Iron Plumbing Fixtures
A112.19.2M-03.....Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008)...~~Stainless Steel~~Stainless Steel Plumbing Fixtures
(Designed for Residential Use)
- C. American Society for Testing and Materials (ASTM):
A276-2010Stainless and Heat-Resisting Steel Bars and
Shapes
WW-P-541-E/GENPlumbing Fixtures with Amendment 1
- D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM
AMP 500-505
Metal Finishes Manual (1988)
- E. American Society of Sanitary Engineers (ASSE):
1016-05.....Performance Requirements for Individual
Thermostatic, Pressure Balancing and Combination
Pressure Balancing and Thermostatic Control
Valves for Individual Fixture Fittings
- F. National Sanitation Foundation (NSF)/American National Standards
Institute (ANSI):
61-2009Drinking Water System Components-Health Effects
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and
Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe
Drinking Water Act.
- I. International Building Code, ICC IPBC 2009.

PART 2 - PRODUCTS

~~SPEC WRITER NOTE: MAKE MATERIAL REQUIREMENTS AGREE WITH APPLICABLE
REQUIREMENTS SPECIFIED IN THE REFERENCED APPLICABLE PUBLICATIONS. UPDATE AND
SPECIFY ONLY THAT WHICH APPLIES TO THE PROJECT.~~

2.1 ~~STAINLESS STEEL~~STAINLESS STEEL

- A. Corrosion-resistant Steel (~~CRS~~STAINLESS STEEL):

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1. Plate, Sheet and Strip: ~~CRS~~STAINLESS STEEL flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to Resident Engineer.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible ~~stainless-steel~~Stainless Steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide ~~stainless-steel~~Stainless Steel drain guard for all lavatories not installed in casework.

2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright ~~stainless-steel~~Stainless Steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
 1. Capable of restricting flow ~~from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P 505 through P 520, P 524 and P 528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or~~ as specified.

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2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.5 CARRIERS

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, ~~// chair carrier for thin wall construction. // steel plate as detailed on drawing. //~~ All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

~~SPEC WRITER NOTE: Edit fixture specification to suit Project requirements. Coordinate and edit power requirements with electrical power drawings. Fixtures shall be water conservation type. Water closets installed in compliance with ADA requirements shall be mounted with rim of seat 432 mm to 483 mm (17 inches to 19 inches) above the floor. Mounted height of flush valve shall not interfere with the hand rail in ADA stalls.~~

2.6 WATER CLOSETS

- A. (P-101) Water Closet (Floor Mounted, ANSI 112.19.2M, Figure 6) - office and industrial, elongated bowl, siphon jet 6 L (1.63 gallons) per flush, floor outlet. Top of rim shall be 435 mm to 438 mm (17 1/8 inches to 17 1/4 inches) above finished floor.
1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with ~~stainless steel~~Stainless

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Steel post. Seat shall be posture contoured body design. Color shall be white.

2. Fittings and Accessories: Floor flange fittings-cast iron; Gasket-wax; bolts with chromium plated cap nuts and washers.
 3. Flush valve: Manual piston operated, Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, ~~// non-hold-open ADA approved side oscillating handle // battery powered active infra-red sensor for automatic operation with courtesy flush button for manual operation //~~, water saver design 6 L (1.63 gallons) per flush with maximum 10 percent variance, top spud connection, adjustable tailpiece, one-inch IPS screwdriver back check angle stop with vandal resistant cap, high back pressure vacuum breaker, and sweat solder adapter with cover tube and cast set screw wall flange. Set centerline of inlet 292 mm (11 1/2 inches) above rim. Seat bumpers shall be integral part of flush valve. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM Alloy classification for semi-red brass.
- ~~B. (P 102) Water Closet (Floor Mounted With Bedpan Washer ASME/ANSI A112.19.2M, Figure 6) // floor outlet // wall outlet //, with bed pan lugs bedpan washer, flush valve operated, 6 L (1.6 gallons) per flush. Top of rim shall be 457 mm (18 inches) above finished floor. Provide standoff bracket support between studs for bedpan washer at height as recommended by manufacturer.~~
- ~~1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.~~
 - ~~2. Fittings and Accessories: Floor Flange fittings cast iron; gaskets wax; bolts with chromium plated cap nuts and washers.~~
 - ~~3. Flush valve: Large chloramines resistant diaphragm, semi red brass valve body, exposed chrome plated, // non hold open, ADA approved side oscillating handle // battery powered active infra red sensor for automatic operation with courtesy flush button for flush with maximum 10 percent variance, offset top spud connection, adjustable tailpiece, one inch IPS screwdriver back check angle stop with vandal resistant cap, sweat solder adapter with cover tube and cast set screw wall flange, and~~

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~~high back pressure vacuum breaker. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM Alloy classification for semi red brass. Set centerline of inlet 673 mm (26 1/2 inches) above rim. Seat bumpers shall be set in wall behind fixture at proper contact height.~~

~~C. (P 103) Water Closet (Wall Hung, ASME/ANSI A112.19.2M, Figure 9) office and industrial, elongated bowl, siphon jet 6 L (1.6 gallons) per flush, wall outlet. Top of rim shall be between 406 mm and 432 mm (16 inches and 17 inches) above finished floor. Handicapped water closet shall have rim set 457 mm (18 inches) above finished floor.~~

~~1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.~~

~~2. Fittings and Accessories: Gaskets neoprene; bolts with chromium plated caps nuts and washers.~~

~~3. Flush valve: Large chloramines resistant diaphragm, semi red brass valve body, exposed chrome plated, // non hold open ADA approved side oscillating handle, // battery powered active infra red sensor for automatic operation with courtesy flush button for manual operation // sensor operated with manual override// water saver design 6 L (1.6 gallons) per flush with maximum 10 percent variance // 25 mm (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 38 mm (1 1/2 inches) top spud, wall and spud flanges, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 292 mm (11 1/2 inches) above rim.~~

~~D. (P 104) Water Closet (Wall Hung with Bedpan Washer, ASME/ANSI A112.19.2M, Figure 9) elongated bowl, siphon jet, wall outlet, with bedpan lugs bedpan washer with grab bar offset, flush valve operated 6 L (1.6 gallons) per flush. Top of rim shall be 457 mm (18 inches) above finished floor. Provide standoff bracket support between studs for bedpan washer at height recommended by the manufacturer.~~

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- ~~1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.~~
- ~~2. Fittings and Accessories: Gaskets neoprene; bolts with chromium plated cap nuts and washers.~~
- ~~3. Flush valve: Large chloramines resistant diaphragm, semi red brass valve body, exposed chrome plated, water saver design 6L (1.6 gallons) per flush with maximum 10 percent variance, non hold open ADA approved operating side oscillating handle, 25 mm (1 inch) IPS screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, high back pressure vacuum breaker, offset spud coupling for 38 mm (1 1/2 inches) top spud, cast screw wall and spud flanges, sweat solder adapter with cover tube and wall support at diverter valve body. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi red brass. Set centerline of inlet 673 mm (26 1/2 inches) above rim.~~
- ~~E. (P 105) Water Closet (Wall Hung, with Bedpan Lugs ASME/ANSI A112.19.2M, Figure 8) elongated bowl with siphon jet 6 L (1.6 gallons) per flush, with bedpan lugs wall outlet. Top of rim shall be 457 mm (18 inches) above finished floor.~~

- ~~1. Seats: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.~~
- ~~2. Fittings and Accessories: Gaskets neoprene; bolts with chromium plated cap nuts and washers.~~
- ~~3. Flush valve: Large chloramines resistant diaphragm, semi red brass valve body, exposed chrome plated, non hold open ADA approved side oscillating handle, 25 mm (1 inch) IPS screwdriver back check angle stop with vandal resistant cap, high pressure vacuum breaker, water saver design 6 L (1.6 gallons) per flush with maximum 10 percent variance, top spud connection, wall and spud flanges and sweat solder adapter with cover tube and cast set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for~~

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- ~~semi red brass. Set centerline of inlet 292 mm (11 1/2 inches) above rim. Seat bumpers shall be integral part of flush valve.~~
- ~~F. (P 106) Water Closet (Tank Type, pressure assisted, ANSI A112.19.2M, Figure 7) domestic, elongated bowl with tank, closed coupled, flushometer tank, floor outlet. Top of rim shall be 457 mm (18 inches) above finished floor.~~
- ~~1. Seat: Domestic with cover, solid molded plastic, elongated bowl. Color shall be white.~~
 - ~~2. Fittings: Tank fittings and accessories:~~
 - ~~a. Flushing mechanism shall be: Pressure assisted, close coupled, flushometer tank, 6 L (1.6 gallons) per flush.~~
 - ~~b. Stops, tank angle.~~
 - ~~G. (P 107) Water Closet (Wall Hung, ASME/ANSI A112.19.2M, Figure 8) elongated bowl, 356 mm (14 inches) maximum overall width, siphon jet, wall outlet, top spud, flush valve operated 6 L (1.6 gallons per flush). Top of rim shall be 381 mm (15 inches) above finished floor.~~
 - ~~1. Seat furnished by Government.~~
 - ~~2. Fittings and Accessories: Gaskets neoprene; bolts with chrome plated cap nuts and washers.~~
 - ~~3. Flush valve: Concealed, Large chloramines resistant diaphragm, semi red brass valve body, electric solenoid operated flush valve for remote operation by a minimum 38 mm (1 1/2 inches) diameter push button, provide 24 volt transformer, non hold open, water saver design, 25 mm (1 inch) IPS wheel handle back check angle stop valve with vandal resistant protection cap, high pressure vacuum breaker, coupling for 38 mm (1 1/2 inches) top spud, wall and spud flanges. Provide 305 mm by 406 mm (12 inches by 16 inches) stainless steel access door with vandal proof screws as specified in Section 08 31 13, ACCESS DOORS AND FRAMES. Valve body, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi red brass.~~
 - ~~H. (P 110) Water Closet (Wall Hung ANSI A112.19.2M, Figure 8) elongated bowl, siphon jet 6L (1.6 gallon per) flush, wall outlet with 10 percent maximum variance, back inlet spud. Top of rim shall be 457 mm (18 inches) above finished floor.~~
 - ~~1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally~~

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- ~~molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.~~
- ~~2. Fittings and Accessories: Gaskets and bolts with chrome plated cap nuts and washers.~~
- ~~3. Flush valve: Concealed, Large chloramines resistant diaphragm semi red brass valve body, // hydraulic flush valve //, non hold open, push button minimum 38 mm (1 1/2 inches) diameter, 25 mm (1 inch) IPS wheel handle back check angle valve, high pressure vacuum breaker, concealed back spud connection. Valve body, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi red brass. Provide 305 mm by 406 mm (12 inches by 16 inches) stainless steel access door with vandal resistant screws as specified in Section 08 31 13, ACCESS DOORS AND FRAMES.~~
- ~~I. (P 111) Water Closet (Wall Hung, ANSI A112.19.2M, Figure 8) elongated bowl, siphon jet, wall outlet, top inlet spud, with bedpan lugs 6 L (1.6 gallons) per flush with maximum 10 percent variance. Top of rim shall be 457 mm (18 inches) above finished floor.~~
- ~~1. Seat: Institutional/Industrial, solid plastic, extra heavy duty, chemical resistant, posture contoured body open front design less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Color shall be white.~~
- ~~2. Fittings and Accessories: Gaskets - neoprene; bolts with chrome plated cap nuts and washers.~~
- ~~3. Flush valve: Large chloramines resistant diaphragm, semi red brass body, // hydraulic flush valve, // electric solenoid operated // concealed, non hold open, push button operated minimum 38 mm (1 1/2 inches) diameter button, 25 mm (1 inch) IPS wheel handle back check angle stop valve, adjustable tailpiece, high pressure vacuum breaker, elbow flush connection, spud coupling for 38 mm (1 1/2 inches) top spud, and cast set screw wall and spud flanges. Provide 305 mm by 305 mm (12 inches by 12 inches) stainless steel access door with key operated cylinder lock specified in Section 08 31 13, ACCESS DOORS AND FRAMES.~~
- ~~J. (P 112) Water Closet (Wall Hung, ANSI A112.19.2M, Figure 8) elongated bowl, siphon jet, wall outlet, back inlet spud, with bedpan lugs 6 L (1.6 gallons) per flush with maximum 10 percent variance. Top of rim shall be 457 mm (18 inches) above finished floor.~~

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- ~~1. Seat: Institutional/Industrial, solid plastic, extra heavy duty, chemical resistant, posture contoured body open front design less cover for elongated bowls, integrally molded bumpers, concealed cheek hinge with stainless steel post. Color shall be white.~~
- ~~2. Fittings and Accessories: Gaskets neoprene; bolts with chrome plated cap nuts and washers.~~
- ~~3. Flush valve: Large chloramines resistant diaphragm, electronic sensor solenoid operated flush valve, concealed, non-hold-open, with manual override button, 25 mm (1 inch) IPS wheel handle back check angle stop valve, adjustable tailpiece and vacuum breaker. Provide 330 mm by 432 mm (13 inches by 17 inches) stainless steel access door with key operated cylinder lock specified in Section 08-31-13, ACCESS DOORS AND FRAMES. Valve body, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi red brass.~~

~~K. (P-113) WATER CLOSET (Wall Hung with Bedpan Washer, ASME/ANSI A112.19.2M, Figure 8) //electronic Sensor operated, // battery powered // elongated bowl, siphon jet, wall outlet, with bedpan lugs bedpan washer, 6 L (1.6 gallons) per flush with maximum 10 percent variance. Top of rim shall be 457 mm (18 inches) above finished floor. Provide standoff bracket support between studs for bedpan washer at height recommended by the manufacturer.~~

- ~~1. Seat: Institutional/Industrial, extra duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed cheek hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.~~
- ~~2. Fittings and Accessories: Gaskets neoprene, bolts with chromium plated cap nuts and washers.~~
- ~~3. Flush valve: Large chloramines resistant diaphragm, semi red brass body, // electronic sensor operated // battery powered // one inch screwdriver angle check stop, override button, diverter valve assembly with spray protection cap, adjustable tailpiece, high pressure vacuum breaker, offset spud coupling for 38 mm (1 1/2 inches) top spud, spud wall support at diverter valve body, cast set screw flanges, sweat solder adapter with cover tube. // Provide 24 volt transformer. // Set centerline of inlet 673 mm (26 1/2 inches) above rim. Valve body, cover,~~

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~~tailpiece and control stop shall be in conformance with ASTM alloy classification for semi red brass.~~

~~L. (P 114) Bariatric Floor Mounted Water Closet ANSI 112.19.2M, Fully enclosed floor mounted with integral seat, siphon jet, 14 gage type 304 stainless steel construction with white enviro glaze coating and hinged seat with cover, flush valve operated, top of rim 457 mm (18 inches) above floor. Rated for bariatric use.~~

- ~~1. Fittings and Accessories: Gaskets neoprene, bolts with chromium plated cap nuts and washers.~~
- ~~2. Flush Valve: exposed chrome plated diaphragm type with low force ADA compliant dual flush oscillating bio guard handle, 1.1 gallon/1.6 gallon per flush, seat bumper, integral screwdriver stop and vacuum breaker, esutechon.~~

~~M. (P 115) Water Closet (Floor Mounted, ASME/ANSI A112.19.2M, Figure 6) siphon jet. Top of bowl shall be 254 mm (10 inches) above finish floor.~~

- ~~1. Seat: Commercial weight, chemical resistant, solid plastic open front less cover for infant bowls, integrally molded bumpers, concealed cheek hinge with stainless steel post. Color shall be white.~~
- ~~2. Fitting and Accessories: Gaskets neoprene, bolts with chromium plated cap nuts and washers.~~
- ~~3. Flush valve: Large chloramines resistant diaphragm, semi red brass body, //non hold open ADA operating handle //battery operated //exposed chrome plated, water saver design, 25 mm (1 inch) screwdriver angle check stop, adjustable tailpiece, high pressure vacuum breaker, cast set screw wall flanges and spud flanges, sweat solder adapter with cover tube, spud coupling for 38 mm (1 1/2 inch) top spud, wall and spud flanges. Set centerline inlet 292 mm (11 1/2 inches) above rim. Valve body, cover, tailpiece, and control stop shall be in conformance with ASTM alloy classification for semi red brass.~~

~~2.7 URINALS~~

~~A. (P 201) Urinal (Wall Hung, ANSI A112.19.2M, Figure 30) bowl with integral flush distribution, wall to front of flare 356 mm (14 inches). Wall hung with integral trap, siphon jet flushing action 4 L (1.0 gallons) per flush with 50 mm (2 inches) back outlet and 19 mm (3/4 inch) top inlet spud.~~

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- ~~1. Support urinal with chair carrier and install with rim 600 mm (24 inches) above finished floor.~~
- ~~2. Flushing Device: Large chloramines resistant diaphragm, semi red brass body, exposed flush valve // electronic sensor operated // battery powered, active infrared sensor for automatic operation // non hold open, water saver design, 19 mm (3/4 inch) capped screwdriver angle stop valve. Set centerline of inlet 292 mm (11 1/2 inches) above urinal. Valve body, cover, tailpiece, and control stop shall be in conformance with ASTM alloy classification for semi red brass.~~
- ~~B. (P 202) Urinal (Wheelchair, Wall Hung, ANSI A112.19.2M, Figure 30) bowl with integral flush distribution, wall to front of flare 356 mm (14 inches). Wall hung with integral trap, siphon jet flushing action 4 L (1.0 gallon per flush) with 51 mm (2 inches) back outlet and 19 mm (3/4 inch) top inlet spud.~~
- ~~1. Support urinal with chair carrier and install with rim 381 mm (15 inches) above finished floor.~~
- ~~2. Flushing Device: Large chloramines resistant diaphragm, semi red brass body, exposed flush valve, // electronic sensor operated // battery powered active infrared sensor for automatic operation // non hold open, water saver design, 19 mm (3/4 inch) capped screwdriver angle stop valve. Set centerline of inlet 292 mm (11 1/2 inches) above urinal. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi red brass.~~
- ~~C. (P 203) Urinal (Wall hung ASME/ANSI A112.19.2M) bowl with washout flush action, wall to front flare 356 mm (14 inches). Vitreous china, wall hung with integral trap 4L (1.0 gallons) per flush with 51 mm (2 inches) back outlet and 19 mm (3/4 inch) back spud inlet. Flush valve 290 mm (11 1/2 inches) above urinal.~~
- ~~1. Support urinal with chair carrier and install with rim at 600 mm (24 inches) above finished floor.~~
- ~~2. Flushing device // Large chloramines resistant diaphragm concealed brass bodied flush valve with wheel handle stop, connection for spud connection and metal oscillating chrome plate, non hold open handle // electronic sensor operated // battery powered, active infrared for automatic operation //.~~

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~~D. (P 204) Urinal (Wheelchair) (Wall hung ASME/ANSI A112.19.2M) bowl with washout flush action, wall to front flare 380 mm (15 inches). Vitreous china, wall hung with integral trap 3.8l (1.0 gallon) per flush with 51 mm (2 inches) back outlet and 19 mm (3/4 inch) back spud inlet. Flush valve 292 mm (11 1/2 inches) above urinal.~~

- ~~1. Support urinal with chair carrier and install with rim at a maximum of 432 mm (17 inches) above finished floor.~~
- ~~2. Flushing device // Large chloramines resistant diaphragm concealed brass bodied flush valve with wheel handle stop, connection for spud connection and metal oscillating chrome plate, non hold open handle // electronic sensor operated // battery powered, active infrared for automatic operation //.~~

~~SPEC WRITER NOTE: Specify suicide proof handles for bath and shower equipment where required by building function.~~

~~E. (P 205) Urinal (Waterless, Wall Hung, ANSI A112.19.2M) white vitreous china, wall outlet with integral drain line connection, with sealed replaceable cartridge or integral liquid seal trap.~~

- ~~1. Support urinal with concealed chair carrier conforming to ASME A112.6.1M and install with rim 610 mm (24 inches) above finished floor.~~
- ~~2. For urinals that use a replaceable cartridge, provide four additional cartridges for each urinal installed along with any tools needed to remove/install the cartridge. Provide an additional quart of biodegradable liquid for each urinal installed.~~

~~F. (P 206) Urinal (Waterless, Wall Hung, ANSI A112.19.2M) white vitreous china, wall outlet with integral drain line connection, with sealed replaceable cartridge or integral liquid seal trap.~~

- ~~1. Support urinal with concealed chair carrier conforming to ASME A112.6.1M and install with rim 381 mm (15 inches) above finished floor.~~
- ~~2. For urinals that use a replaceable cartridge, provide four additional cartridges for each urinal installed along with any tools needed to remove/install the cartridge. Provide an additional quart of biodegradable liquid for each urinal installed.~~

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~~2.8 BATHTUBS~~

- ~~A. (P 301) Bathtub, free standing type hydro-massage bathtub with wall-mounted mixing valve, separate fill and shower control valves and drain will be furnished by the Owner.~~
- ~~1. Provide rough in and final waste and water connections including installation of accessories supplied with the fixture.~~
 - ~~2. Prior to starting work, obtain from the Owner, the manufacturers' written installation instruction for the bathtub being installed.~~
- ~~B. (P 302) Bathtub (Recessed, with Shower, Thermostatic Valve, ANSI A112.19.1M, Figure 2) enameled cast iron, slip resistant, approximately 1524 mm by 762 mm (60 inches by 30 inches) and 406 mm (16 inches) high, recessed, wide rim.~~
- ~~1. Drain: Pop up, 38 mm (1 1/2 inches).~~
 - ~~2. Shower Installation: Wall mounted, detachable spray assembly with handspray and hose attached to a 762 mm (30 inches) chrome bar with adjustable slide, elevated vacuum breaker, supply wall connection and flange, diverter valve, over the rim tub spout, thermostatic valve.~~
 - ~~3. Shower Head: Plastic shower head with 1524 mm (60 inches) length of rubber lined CRS or chrome plated brass interlocked, metal flexible hose or white vinyl reinforced hose connection to 13 mm (1/2 inch) supply, with automatic flow control device to limit discharge to not more than 160 ml/s (2.5 gpm) at 170 kPa (25 psi). Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall.~~
 - ~~4. Valve: Type T/P combination thermostatic and pressure balancing, wall mounted shower with chrome plated metal lever type operating handle with adjustment for rough in variation and chrome plated brass or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS, or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 160 mL/m (2.5 gpm) at 310 kPa (45 psi) pressure drop.~~

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- ~~C. (P 304) Bathtub (End Type) with thermostatic valve and thermometer, enameled cast iron slip resistant, approximately 1676 mm by 762 mm by 457 mm (66 inches by 30 inches by 18 inches), except base and shampoo fittings shall be omitted.~~
- ~~1. Drain: Pop up, 51 mm (2 inches).~~
- ~~2. Valve: Type T/P, combination thermostatic and pressure balancing, and bathtub spout with chrome plated metal lever type operating handle with adjustment for rough in variation. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS, or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external combination screwdriver check stops, strainers and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). Valve shall provide 160 ml/s (2.5 gpm) at 310 kPa (45 psi) pressure drop.~~
- ~~3. Thermometer: Stainless steel, 64 mm (2 1/2 inches) dial type, range 0 to 60 degrees C (30 to 140 degrees F).~~
- ~~D. (P 305) Perineal Bath (Sitz Bath, Wall Hung) approximately 686 mm by 584 mm (27 inches by 23 inches) shall be supported by chair carrier with feet. Finished floor to top of rim at front is 406 mm (16 inches).~~
- ~~1. Trap: Cast copper alloy 38 mm (1 1/2 inches) P trap, adjustable with connected elbow and nipple to wall, chrome plated with a bright finish.~~
- ~~2. Valve: Type T/P combination thermostatic and pressure balancing, with external combination screwdriver check stops, strainers, volume control, temperature limit stops, elevated vacuum breaker, thermometer and chrome plated metal lever type operating handle with adjustment for rough in variation. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Valve shall provide 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.~~
- ~~E. (P 307) Bathtub (Recessed, with Shower Thermostatic Valve, ANSI A112.19.1M, Figure 2) enameled cast iron, slip resistant, approximately 1524 mm by 762 mm by 406 mm (60 inches by 30 inches by 16 inches), recessed, wide rim.~~
- ~~1. Drain: Pop up, 38 mm (1 1/2 inches).~~

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- ~~2. Shower Installation: Bathtub showers, with over rim spout and diverter, wall mounted showerhead with integral back secured to wall.~~
- ~~3. Shower Head: Chrome plated metal head, institutional type, adjustable spray direction, self cleaning head with automatic flow control device to limit discharge to not more than 160 ml/s (2.5 gpm) at 310 kPa (45 psi). Provide mounting and vandal proof screws. Body, internal parts of showerhead, and flow control fittings shall be copper alloy or CRS. Install showerhead 1829 mm (72 inches) above finished floor.~~
- ~~4. Valve: Type T/P, combination thermostatic and pressure balancing. Valve body shall be any suitable copper alloy. Valve shall provide a minimum of 160 ml/s (2.5 gpm) at 310 kPa (45 psi). Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external combination screwdriver check stops, diverter valve, quick connection for hose spray, and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). One piece chrome plated brass or CRS faceplate, with chrome plated metal lever handle with adjustment for rough in variation. Exposed fasteners shall be vandal resistant.~~

2.97 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.
- C. (P-401) Lavatory (Single Lever Handle Control ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Punching for faucet on 102 mm (4 inches) centers. Set with rim 864 mm (34 inches) above finished floor.
 1. Faucet: Solid cast brass construction, 0.5 GPM, vandal resistant, heavy-duty single lever handle, center set. Control shall be washerless ceramic disc cartridge type. Provide laminar flow control device, ~~adjustable hot water limit stop~~, and vandal proof screws.
 2. Drain: Cast or wrought brass with flat grid strainer offset tailpiece, chrome plated. Provide cover per A.D.A 4-19.4.

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3. Stops: Angle type, see paragraph 2.2 Stops. Provide cover per A.D.A 4-19.4.
4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extensions to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall. Provide cover per A.D.A 4-19.4.

5. Point of use thermostatic mixing valve.

- ~~D. (P 402) Lavatory (Elbow Control, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Punching for faucet on 203 mm (8 inches) centers. Set with rim 864 mm (34 inches) above finished floor.~~
- ~~1. Faucet: Solid cast brass construction with washerless ceramic disc mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 127-152 mm (5-6 inches) above rim. Provide laminar flow control device. One hundred millimeters (4 inches) elbow handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.~~
 - ~~2. Drain: Cast or wrought brass with flat grid strainer and offset tailpiece, chrome plated finish.~~
 - ~~3. Stops: Angle type, See paragraph 2.2. Stops~~
 - ~~4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extensions to wall. Exposed metal trap surfaces and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.~~
 - ~~5. Provide cover for drain, stops and trap per A.D.A 4-19.4.~~
- ~~E. (P 403) Lavatory (Foot Pedal Control, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Centrally located single hole in slab for rigid gooseneck spout. Escutcheons shall be either copper alloy or CRS. Provide valve plate for foot control. Set with rim 864 mm (34 inches) above finished floor.~~

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- ~~1. Faucets: Solid cast brass construction, single rigid gooseneck spout with outlet 127 to 203 mm (5 to 8 inches) above slab. Provide laminar flow control device. Wall mounted, mechanical pedal mixing valve with self closing pedal valve with stops, renewable seats, and supply from valve to spout, indexed lift up pedals having clearances of not more than 13 mm (1/2 inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe. Supply pipe from valve to faucet shall be manufacturer's option. Exposed brass parts shall be chrome plated with a smooth bright finish.~~
- ~~2. Drain: Cast or wrought brass with flat grid strainer and tailpiece, chrome plated finish.~~
- ~~3. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension nipple to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.~~
- ~~F. (P 404) Lavatory (Spinal Cord Self Care, Integral with Countertop):~~
 - ~~1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout 102 by 127 mm (4 to 5 inches) above the rim, electronic sensor operated, four inch center set mounting, // wiring box // 120/24 volt solenoid // plug in transformer // remote mounted transformer // tee with check valves // thermostatic mixing valve // inline filter // modular wiring box with transformer // . Provide laminar flow control device.~~
 - ~~2. Valve: Type T/P combination thermostatic and pressure balancing with lever operating handle. Valve body shall be copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermostatic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver checkstops and temperature limit stop. Set stops for a maximum temperature of 35 degrees C (95 degrees F). // Valve shall also serve P 418 in the same room, where applicable. //~~
 - ~~3. Drain: Cast or wrought brass with flat grid strainer and offset tailpiece, chrome plated finish.~~
 - ~~4. Stops: Angle type. See paragraph 2.2. Stops~~

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- ~~5. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P trap. Adjustable with connected elbow and 1.4 mm thick (17-gauge) tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.~~
- ~~6. Provide cover for drain, stops and trap per A.D.A 4-19.4.~~
- ~~G. (P 408) Lavatory (ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 457 mm by 381 mm (18 inches by 15 inches) and a 102 mm (4 inches) maximum apron, first quality vitreous china. Punching for faucet on 102 mm (4 inches) centers. Support lavatory to wall with steel wall plate. Set with rim 864 mm (34 inches) above finished floor:~~
- ~~1. Faucet: Solid cast brass construction with washerless ceramic disc-mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 127-152 mm (5-6 inches) above rim. Provide laminar flow control device. One hundred two millimeters (4 inch) wrist blade type handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.~~
- ~~2. Drain: Cast or wrought brass with flat grid strainer and offset tailpiece, chrome plated finish.~~
- ~~3. Stops: Angle type. See paragraph 2.2. Stops~~
- ~~4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P trap. Adjustable with connected elbow and 1.4 mm thick (17-gauge) tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.~~
- ~~5. Provide cover for drain, stops and trap per A.D.A 4-19.4.~~
- ~~H. (P 413) Lavatory (Counter Mounted ASME/ANSI A112.19.2M, Figure 25) vitreous china, self rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 203 mm (8 inches) centers. Mount unit in countertop. // Support countertop with ANSI A112.6.1M, Type I, chair carrier with exposed arms //~~
- ~~1. Faucet: Solid cast brass construction with washerless ceramic disc-mixing cartridge type, rigid gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above slab with 102 mm (4 inches) wrist blade~~

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- ~~handles. Provide laminar flow control device. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts shall be chrome plated with a smooth bright finish.~~
- ~~2. Drain: cast or wrought brass with flat grid strainer, offset tailpiece, brass, chrome plated.~~
- ~~3. Stops: Angle type. See paragraph 2.2. Stops~~
- ~~4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap, adjustable with connected elbow and 1.4mm thick (17-gauge) tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to the wall.~~
- ~~5. Provide cover for drain, stops and trap per A.D.A 4-19.4.~~
- ~~J. (P 414) Lavatory (Wrist Control, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china. Punching for faucet shall be on 203 mm (8 inches) centers. Set rim 864 mm (34 inches) above finished floor.~~
- ~~1. Faucet: Solid cast brass construction with washerless ceramic mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Provide laminar flow control device. One hundred two millimeter (4 inch) wrist blade type, handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.~~
- ~~2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.~~
- ~~3. Stops: Angle type. See paragraph 2.2. Stops~~
- ~~4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P trap. Adjustable with connected elbow and 1.4 mm thick (17-gauge) tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to the wall.~~
- ~~5. Provide cover for drain, stops and trap per A.D.A 4-19.4.~~
- ~~J. (P 415) Lavatory (Single Lever Handle, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and~~

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~~a 102 mm (4 inches) minimum apron, first quality vitreous china. Punching for faucet on four inch centers. Set rim 864 mm (34 inches) above finished floor.~~

~~1. Faucet: Solid cast brass construction, vandal resistant, heavy duty, single lever handle, center set. Control shall be washerless ceramic disc mixing cartridge type. Provide laminar flow control device, adjustable hot water limit stop, and vandal proof screws.~~

~~2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, brass, chrome plated.~~

~~3. Stops: Angle type. See paragraph 2.2. Stops~~

~~4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P trap. Adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to the wall. Set trap parallel to wall.~~

~~5. Provide cover for drain, stops and trap per A.D.A 4 19.4.~~

~~K. (P 417) Lavatory (Counter Mounted ASME/ANSI A112.19.2M, Figure 25) vitreous china, self rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 102 mm (4 inches) centers. Mount unit in countertop. // Support countertop with ASME/ANSI A112.19.1M, Type 1, chair carrier with exposed arms //~~

~~1. Faucet: Solid cast brass construction, Single handle deck type, 203 mm (8 inches) maximum center, gooseneck spout with outlet 127 to 178 mm (5 to 7 inches) above rim, 152 mm (6 inches) lever handle. Control shall be washerless ceramic disc mixing cartridge type. Provide laminar flow control device, high temperature limit stop and vandal proof screws.~~

~~2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.~~

~~3. Stops: Angle type. See paragraph 2.2. Stops~~

~~4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.~~

~~5. Provide cover for drain, stops and trap per A.D.A 4 19.4.~~

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L. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 864 mm (34 inches) above finished floor.

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1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, ~~// wiring box // 120/24 volt solenoid // plug in transformer // remote mounted transformer // battery operated electronic module // back check valves // solid brass hot cold water mixer adjusted from top deck with barrier free design control handle // and inline filter~~. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. ~~// Provide steel access door with key operated cylinder lock. See Section 08-31-13, ACCESS DOORS AND FRAMES //~~ All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.

2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.

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3. Stops: Angle type. See paragraph 2.2.Stops

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4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.

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5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

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6. Provide point of use thermostatic mixing valve.

~~M. (P-420) Lavatory (Sensor Control, Counter Mounted ASME/ANSI A112.19.2M, Figure 25) vitreous china, self rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 102 mm (4 inches) centers. Mount unit in countertop. Support countertop with ASME/ANSI A112.19.1M, Type 1, chair carrier with exposed arms.~~

~~1. Faucet: Brass, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm~~

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~~(4 inches) center set mounting, // wiring box // 120/24 volt solenoid // plug in transformer // remote mounted transformer // batter operated electronic module // back check valves // solid brass hot/cold water mixer adjusted from top deck with barrier free design control handle // and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. // All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed. //~~

~~2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated. Set trap parallel to wall.~~

~~3. Stops: Angle type. See paragraph 2.2.Stops~~

~~4. Trap: Cast copper alloy, 28 mm by 32 mm (1 1/2 inches by 1 1/4 inches)P trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.~~

~~5. Provide cover for drain, stops and trap per A.D.A 4 19.4.~~

2.108 SINKS AND LAUNDRY TUBS

A. Dimensions for sinks ~~and laundry tubs~~ are specified, length by width (distance from wall) and depth.

~~B. (P 501) Service Sink (Regular, ASME/ANSI A112.19.1M, Figure 24) service sink, class 1, single bowl, acid resistant enameled cast iron, approximately 610 mm by 508 mm (24 inches by 20 inches) with a 229 to 305 mm (9 to 12 inches)raised back without faucet holes. Equip sink with CRS rim guard, and mounted on trap standard. Set sinks rim 711 mm (28 inches) above finished floor.~~

~~1. Faucet: Part B, Type II, solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.~~

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~~2. Drain: Grid.~~

~~3. Trap: Trap standard, painted outside and enameled inside with acid-resistant enamel, drain through adjoining wall.~~

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~~EB.~~ (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 711 mm by 711 mm by 305 mm (28 inches by 28 inches by 12 inches) with 152 mm (6 inches) drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 20684 kPa (3000 psi) seven days after casting. Provide extruded aluminum cap on front side.

1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or ~~CRS~~STAINLESS STEEL. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor.
2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.
3. Trap: P-trap, drain through floor.

~~D. (P-503) Service Sink (Regular, Foot Pedal Control, ASME/ANSI A112.19.1M, Class 1) single bowl, acid resistant enameled cast iron, approximately 610 mm by 508 mm (24 inches by 20 inches) with 229 to 305 mm (9 to 12 inches) raised back without faucet holes. Equip sink with CRS rim guard. Mount sink on trap standard.~~

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~~1. Faucet: Solid brass connection, horizontal swing spout with escutcheon mounted on wall above sink. Mechanical pedal mixing valve with self closing pedal valve with stops, renewable monel seats, removable replacement unit containing all parts subject to wear, and supply from valve to spout, indexed lift up pedals having clearance of not more than 13 mm (1/2 inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe. Supply~~

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~~pipe from valve to faucet shall be copper alloy pipe. Supply pipe from valve to faucet shall be manufacturer's option. Exposed brass parts shall be chromium plated with a smooth bright finish.~~

~~2. Drain: Seventy six millimeter (3 inches) cast brass with nickel bronze strainer.~~

~~3. Trap: Trap standard, painted outside and enameled inside with acid resistant enamel, drain through adjoining wall.~~

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EC. (P-505) Clinic Service Sink (Flushing Rim, Wall Hung)
approximately 508 mm by 635 mm (20 inches by 25 inches) by 203 mm (8 inches) deep. Support with ASME/ANSI A112. 6.1M chair carrier and secure with 10 mm (3/8 inch) bracket studs and nuts. Set sink with rim 762 mm (30 inches) above finished floor. Provide 762 mm (30 inches)
CRSSTAINLESS STEEL drainboard where required, without corrugations and with heavy duty CRSSTAINLESS STEEL brackets.

1. Faucet: Elbow control, wall hung, integral stops, single spout with 19 mm (3/4 inch) hose threaded outlet and pail hook, vacuum breaker and brace to wall. Outlet 356 mm to 381 mm (14 inches to 15 inches) from wall. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide laminar flow control device.
2. Flush valve: Large diaphragm, semi-red brass body, Foot pedal operated, exposed chromium plated flush valve with screwdriver back check straight stop with cap, union outlet, street ells, elevated high pressure vacuum breaker, casing cover, 32 mm (1 1/4 inches) elbow flush connection from finished wall to 38 mm (1 1/2 inches) top spud. Spud coupling, wall and spud flanges.
3. Bed Pan Washer: Mechanical pedal mixing valve, wall hung, with double self-closing pedal valve with loose key stops, renewable seats and supply from valve to nozzle with wall hook hose connection; 1219 mm (48 inches) of heavy duty rubber hose, with extended spray outlet elevated vacuum breaker, indexed lift up pedals having clearance of not more than 13 mm (1/2 inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid, threaded, IPS copper alloy pipe. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide valve plate for foot control. Provide inline laminar flow control device.

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- ~~F. (P 507) Plaster Sink, vitreous-glazed earthenware, single compartment with 152 mm to 203 mm (6 inches to 8 inches) integral back and approximately 762 mm by 559 mm (30 inches by 22 inches) with 229 mm (9 inches) apron. Support sink with cast aluminum or enameled iron brackets on ASME/ANSI A112.6.1M, Type I, chair carrier. Set sink rim 914 mm (36 inches) above finished floor. Provide CRS drainboard without corrugations and with heavy duty CRS brackets with leveling screws.~~
- ~~1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, mounted on wall above sink back, 13 mm (1/2 inch) female union inlets, integral screw driven stops in shank, and rigid gooseneck spout. Provide laminar control device. 152 mm (6 inches) blade handles on faucets shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.~~
 - ~~2. Drain: Open waste strainer with 51 mm (2 inches) outside diameter waste connection and clean out between strainer and plaster trap. Provide 51 mm (2 inches) outside diameter connection to wall with escutcheon.~~
 - ~~3. Plaster Trap: Heavy cast iron or steel body with removable gasket cover, porcelain enamel exterior and two female, threaded, side inlet and outlet. Provide removable perforated stainless steel sediment bucket. Minimum overall dimensions shall be 216 mm (8 1/2 inches) diameter by 318 mm (12 1/2 inches) high. Trap shall be non-siphoning and easily accessible for cleaning.~~
 - ~~4. Drainboard: Not less than 14 gage CRS. Secure to wall with two substantial stainless steel brackets. Size shall be as follows:
a. Cast Room: 1219 mm by 533 mm (48 inches by 21 inches).
3. Other Locations: 762 mm by 533 mm (30 inches by 21 inches).~~
 - ~~5. Provide cover for drain, stops and trap per A.D.A 4-19.4~~
- ~~G. (P 510) Sink (CRS, Single Compartment with Drainboard, Wall Hung, Foot Pedal Control) with right or left hand drainboard as shown on the drawings, 14 gage CRS, one piece approximately 1067 mm by 508 mm (42 inches by 20 inches) with 432 mm by 432 mm (17 inches by 17 inches) by 152mm (6 inches) deep sink and 102 mm (4 inches) back splash. Provide~~

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~~rolled rim on front and ends. Corners and edges shall be well rounded. Support sink with 10 gage CRS brackets on ASME/ANSI A112.6.1M, Type I, on chair carrier and secure fixture with minimum 10 mm (3/8 inch) all thread bracket studs and nuts. Set rim of sink 914 mm (36 inches) above finished floor. Provide valve plate for foot pedal control.~~

~~1. Drain: Stainless steel stamped drain fitting with 114 mm (4 1/2 inches) top and 76 mm (3 inches) perforated grid strainer.~~

~~2. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap, adjustable with connected elbow and nipple to wall and escutcheon.~~

~~3. Faucets: Solid brass construction, single rigid gooseneck spout with outlet 127 mm to 203 mm (5 inches to 8 inches) above flood rim of sink. Provide laminar flow control device. Wall mounted, mechanical pedal mixing valve with self closing pedal valve with stops, renewable seats, and supply from valve to spout, indexed lift up pedals having clearances of not more than 13 mm (1/2 inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe. Supply pipe from valve to faucet shall be manufacturer's option. Exposed brass parts shall be chrome plated with a smooth bright finish.~~

~~H. (P 512) Sink (CRS, Single Compartment, with Drainboard, Wall Hung, Foot Pedal Control) 14 gage CRS, approximately 610 mm by 508 mm (24 inches by 20 inches) by 203 mm (8 inches) deep with 203 mm (8 inches) splash back, and single drainboard at right or left as shown on the drawings. Overall dimensions (sink and drainboard) approximately 1372 mm by 610 mm (54 inches by 24 inches) wide. Slope drainboard to compartment and brace rigidly with CRS reinforcements. Provide rolled rim on front and ends. Corners and edges shall be well rounded. Support sink with 10 gage CRS brackets on ASME/ANSI A112.6.1M, Type I, chair carrier and secure fixture with minimum 10 mm (3/8 inch) all thread bracket studs and nuts. Set rim of sink 914 mm (36 inches) above finished floor. Provide valve plate for foot pedal control.~~

~~1. Drain: Drain plug with cup strainers, stainless steel.~~

~~2. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P trap. Adjustable with connected elbow and nipple to wall and escutcheon.~~

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~~3. Faucets: Solid brass construction, single rigid gooseneck spout with outlet 127 mm to 203 mm (5 inches to 8 inches) above flood rim of sink. Provide laminar flow control device. Wall mounted, mechanical pedal mixing valve with self-closing pedal valve with stops, renewable seats, and supply from valve to spout, indexed lift up pedals having clearances of not more than 12 mm (1/2 inch) above the floor and not less than 256 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe. Supply pipe from valve to faucet shall be manufacturer's option. Exposed brass parts shall be chrome plated with a smooth bright finish.~~

~~±D.~~ (P-514) Sink (Stainless Steel CRS, Single Compartment with Drainboard, Wall Hung, Elbow Controls) 14 gauge Stainless Steel CRS approximately ~~457 mm by 381 mm (18 2/2 inches by 16 5/2 inches)~~ by ~~254 mm (10-1/2 inches)~~ deep ~~with 203 mm (8 1/2 inches) splash back, and drainboard at right or left as shown on the drawings.~~ Overall dimensions (~~sink and drainboard~~), approximately ~~1219 mm (48 1/2 inches)~~ long by ~~610 mm (24 1/2 inches)~~ wide. ~~Slope drainboard to compartment and brace rigidly with CRS reinforcements.~~ Provide rolled rim on front and ends. Corners and edges shall be well rounded. Support sink with 10 gauge ~~CRS~~ Stainless Steel brackets on ASME/ANSI A112.6.1M, Type I, chair carrier and secure fixture with minimum 10 mm (3/8 inch) all-thread bracket studs and nuts. Set rim of sink 914 mm (36 inches) above finished floor.

1. Drain: Drain plug with cup strainers.
2. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap. Adjustable with connected elbow and nipple to wall and escutcheon.
3. Control and Faucet: Solid brass construction, Elbow control, wall hung, with gooseneck spout. Provide laminar flow control device.

4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

~~4-5.~~ Point of use thermostatic mixing valve.

~~J. (P 516) Sink (CRS, Single Compartment, Wall Hung) 14 gage CRS, approximately 762 mm by 508 mm (30 inches by 20 inches) by 203 mm (8 inches) deep with 305 mm (12 inch) splash back. Provide rolled rim on front and ends. Corners and edges shall be well rounded. Support sink with 10 gage CRS brackets on ASME/ANSI A112.6.1M, Type I, chair carrier~~

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~~and secure fixture with minimum 10 mm (3/8 inch) all thread bracket studs and nuts. Set rim of sink 914 mm (36 inches) above finished floor.~~

~~1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, and swinging elevated spout, integral stops, mounted as close as possible to top of splash back. Wrist blade handles on faucet shall be cast, formed or drop forged copper alloy or CRS. Exposed metal parts, including exposed part under valve when in open position, shall have a smooth bright finish. Provide laminar flow control device.~~

~~2. Drain: Drain plug with strainer, stainless steel.~~

~~3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P trap. Adjustable with connected elbow and nipple to wall and escutcheon.~~

~~4. Provide cover for drain, stops and trap per A.D.A 4-19.4.~~

~~K. (P 519) Sink (Surgeons Scrub up, Sensor Control) // single unit, approximately 787 mm by 660 mm (31 inches by 26 inches) and 305 mm (12 inches) deep. // Double units approximately 1600 mm by 559 mm (63 inches by 22 inches) and 305 mm (12 inches) deep. //~~

~~1. Construction: Provide a minimum of 16 gage, Type 302/304 stainless steel, with exposed welds grounded and polished to blend with adjacent surfaces. Sound deadened front and back, front access panel, splash-retarding angle design. Exterior surfaces shall have a uniformed NAAMM Number 4 finish. Mount sink with wall hanger and stainless steel support brackets and ASME/ANSI A112.6.IM, Type III, heavy duty chair carriers and secure fixture with minimum 3/8 inch bracket studs and nuts. Cove corners with 6 mm (1/4 inch) radius. Set sink rim 914 mm (36 inches) above finished floor as shown.~~

~~2. Equip each scrub bay with an infrared photocell sensor to control water flow automatically, solenoid valve and thermostatic valve. Breaking the light beam shall activate the water flow. Flow shall stop when the user moves away from light beam. Sensor may be wall mounted, deck mounted or integral with faucet.~~

~~3. Valve: Type T/P combination thermostatic and pressure balancing with chrome plated metal lever type operating handle and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or~~

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~~thermoplastic material. Valve inlet and outlet shall be IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 43 degrees C (110 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 380 ml/s at 310 kPa (6 gpm at 45 psi) pressure drop.~~

~~4. Gooseneck Spout: For each scrub bay, provide gooseneck spout with laminar flow device. Spout and trim shall be cast or wrought copper alloy and be chrome plated with smooth bright finish.~~

~~5. Grid Drain: Stainless steel stamped drain fitting, 114 mm (4 1/2 inches) top with 76 mm (3 inches) grid and 38 mm (1 1/2 inches) tailpiece.~~

~~6. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P trap, adjustable with connected elbow and nipple to the wall. Exposed metal trap surfaces and connection hardware shall be chrome plated with smooth bright finish.~~

~~7. Shelf: Surface mounted of Type 304 stainless steel with exposed surface in satin finish and stainless steel support brackets. Shelf shall be 203 mm (8 inches) wide and length as shown on the drawings.~~

~~L. (P 520) Sink (Surgeon's Scrub Up, Sensor Control) approximately 711 mm by 559 mm (28 inches by 22 inches) by 205 mm (12 inches) deep, first quality vitreous china. Centrally locate single hole in slab for gooseneck spout. Escutcheons shall be either copper alloy or CRS. Support sink with heavy duty stainless steel brackets with stainless steel leveling screws and ASME/ANSI A112.6.1M, Type I, chair carriers. Set rim of sink 914 mm (36 inches) above finished floor.~~

~~1. Operation: Provide thermostatic valve to supply a water temperature of 36 degrees C (95 degrees F). Equip scrub sink with an infrared photocell sensor to control water flow automatically. Breaking the light beam shall activate the water flow. Provide unlimited flow time with flow stopping when user moves away from light beam. Provide laminar flow control device. Provide recessed steel control box with chrome plated bronze or stainless steel access cover for solenoid and transformer.~~

~~2. Valve: Type T/P combination temperature and pressure balancing with chrome plated metal lever type operating handle and chrome plated metal or CRS face plate. Valve body shall be any suitable~~

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~~copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 380 ml/s at 210 kPa (6 gpm at 45 psi) pressure drop.~~

~~3. Gooseneck Spout: Provide gooseneck spout and laminar flow device. Spout and trim shall be cast or wrought copper alloy and be chrome plated with smooth bright finish.~~

~~4. Drain: Strainer with bright finish.~~

~~5. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P trap, adjustable with connected elbow and nipple to the wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish.~~

~~M. (P 521) Laundry Tub (Plastic, Single Compartment with Legs) fiber reinforced plastic, single bowl with raised back, approximately 635 mm by 559 mm (25 inches by 22 inches) by 356 mm (14 inches) deep, with base and legs.~~

~~1. Faucets: Solid brass construction, combination faucet with replacement monel seat, removable replacement unit containing all parts subject to wear, vacuum breaker, integral stops, mounted on splash back. Lever handles on faucet shall be cast, formed or drop forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.~~

~~2. Drain: Stopper.~~

~~3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P trap. Adjustable with connected elbow, and nipple to wall and escutcheon.~~

~~N. (P 522) Laundry Tub (Plastic, Double Compartment with Legs) fiber reinforced plastic, double bowl with raised back, approximately 1219 mm by 559 mm (48 inches by 22 inches) by 356 mm (14 inches) deep for each bowl, base with legs.~~

~~1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts, subject to wear, and swinging spout, vacuum breaker, integral stops, mounted on splash back. Lever handles on faucet shall be cast,~~

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~~formed or drop forged copper alloy. Escutcheons shall be forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.~~

~~2. Drain: Stopper.~~

~~3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P trap. Adjustable with connected elbow, and nipple to wall and escutcheon.~~

OE. (P-524) Sink, (CRSSTAINLESS STEEL, Double Compartment, Counter Top, ASME/ANSI A112.19.3M, Kitchen Sinks, Figure 6) self rimming, approximately 838 mm by 559 mm (33 inches by 22 inches) with two compartments inside dimensions approximately 343 mm by 406 mm by 191 mm (13 1/2 inches by 16 inches by 7 1/2 inches), minimum 20 gage CRSSTAINLESS STEEL. Corners and edges shall be well rounded.

1. Faucet: Kitchen sink, 0.5 GPM, solid brass construction, swing spout, chrome plated copper alloy with spray and hose.

2. Drain: Drain plug with cup strainer, ~~stainless steel~~Stainless Steel.

3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.

4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

5. Point of use thermostatic mixing valve.

~~P. (P-527) Laundry Tub (Plastic, Single Compartment with Legs, Plaster Trap) fiber reinforced plastic, single bowl with raised back, approximately 635 mm by 559 mm by 356 mm (25 inches by 22 inches by 14 inches) deep, base with legs.~~

~~1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, vacuum breaker, integral stops, mounted on splash back. Lever handles on faucet shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.~~

~~2. Drain: Stopper.~~

~~3. Plaster Trap: Heavy cast iron body with removable gasketed cover, porcelain enamel exterior and two female, threaded, side inlet and outlet. Provide removable cage of heavy galvanized material, having integral baffles and replaceable brass screens. Minimum overall~~

~~dimensions shall be 356 mm by 356 mm by 406 mm (14 inches by 14 inches by 16 inches) high, with 178 mm (7 inches) water seal. Trap shall be non-siphoning and easily accessible for cleaning.~~

- QF. (P-528) Sink (~~CRS~~STAINLESS STEEL, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) CRSSTAINLESS STEEL. Corners and edges shall be well rounded:
1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to ware, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches above deck and ~~//~~102 mm (4 inches) wrist blades ~~// single lever // with hose spray~~. Faucet shall be polished chrome plated.
 2. Drain: Drain plug with cup strainer, ~~stainless steel~~Stainless Steel.
 3. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
 4. Provide cover for drain, stops and trap per A.D.A 4-19.4.
 5. Point of use thermostatic mixing valve.

G. (P-529) Sink (STAINLESS STEEL, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) STAINLESS STEEL. Corners and edges shall be well rounded:

1. Faucet: Solid brass construction, deck mounted, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches above deck and 102 mm (4 inches). Faucet shall be polished chrome plated.
2. Sensor Control: Provide an infra-red photocell sensor and solenoid valve to control flow automatically, thermostatic control valve with check stops, 24 volt transformer, wire box and steel access

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door with key operated cylinder lock see specification ACCESS DOORS. Operation: Breaking the light beam shall activate the water flow. Flow shall stop when the user moves from the light beam.

3. Drain: Drain plug with cup strainer, Stainless Steel.

4. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.

5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

6. Point of use thermostatic mixing valve.

4.

~~R. (P 530) Sink (CRS, Single Compartment with Drainboard, Wall Hung, Sensor Controls) 14 gauge CRS approximately 457 mm by 381 mm (18 inches by 15 inches) by 254 mm (10 inches) deep with 203 mm (8 inches) splash back and drainboard at right or left as shown on the drawings. Overall dimensions (sink and drainboard), approximately 1219 mm (48 inches) long by 610 mm (24 inches) wide. Slope drainboard to bead, not less than 6 mm (1/4 inch) high, on front and ends. Corners and edges shall be well rounded. Support sink with 3.5 mm thick (10 gauge) CRS brackets on ASME/ANSI A112.6.1M, Type I, chair carrier and secure fixture with minimum 10 mm (3/8 inch) all thread bracket studs and nuts. Set rim of sink 914 mm (36 inches) above finished floor.~~

~~1. Drain: Drain plug with cup strainers.~~

~~2. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap. Adjustable with connected elbow and nipple the wall and escutcheon.~~

~~3. Sensor Control: Provide an infra red photocell sensor and solenoid valve to control flow automatically, thermostatic control valve with check stops, 24 volt transformer, wire box and steel access door with key operated cylinder lock see specification ACCESS DOORS. Operation: Breaking the light beam shall activate the water flow. Flow shall stop when the user moves from the light beam.~~

~~4. Gooseneck spout: Spout and trim shall be solid brass construction and be chromium plated with smooth bright finish. Provide laminar flow device.~~

~~5. Provide cover for drain, stops and trap per A.D.A 4-19.4.~~

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2.119 DISPENSER, DRINKING WATER

- A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.
- B. (P-604) Electric Water Cooler (Mechanically Cooled, Wall Hung, Self-contained, Wheelchair) bubbler style, ~~5 ml/s (58 gph)~~ minimum capacity, lead free. Top shall be CRS anti-splash design. Cabinet, CRS, satin finish, approximately 457 mm by 457 mm by 635 mm (18 inches by 18 inches by 25 inches) high with mounting plate. Set bubbler 914 mm (36 inches) above finished floor. Unit shall be push bar operated with front and side bar and automatic stream regulator. All trim polished chrome plated.
- ~~C. (P-606) Drinking Fountain (Exterior Wall Hung, Freezeproof, Surface Mounted) cabinet, CRS, with stainless steel receptor, 18 gage, type 304 with satin finish and shall be complete with hanger and bottom cover plate. Unit dimensions, 305 mm (12 inches) wide by 286 mm (11 1/4 inches) front to back by 241 mm (9 1/2 inches) high including a 45 mm (1 3/4 inches) high splash back. Lead free.~~
- ~~1. Provide frost proof self closing, drain back valve assembly with automatic stream height control and an 86 mm (3 3/8 inch) high bubbler.~~
- ~~2. Provide 38 mm (1 1/2 inches) cast brass P trap mounted in pipe space, with opening to accept drain back from the frost proof valve assembly.~~
- ~~3. All exposed accessories shall be chrome plated. Set receptor rim 1067 mm (42 inches) above grade.~~
- ~~D. (P-608) Electric Water Cooler (Mechanically Cooled, Wall Hung, Wheelchair, with Glass Filler) bubbler style, air cooled compressor, 15 ml/s (15 gph) minimum capacity, lead free. Top shall be one piece type 304 CRS anti splash design. Cabinet, CRS satin finish, approximately 457 mm by 457 mm by 635 mm (18 inches by 18 inches by 25 inches) high with mounting plate. Unit shall be push bar operated with front and side bars, automatic stream regulator, and heavy chrome plated brass push down glass filler with adjustable flow control, and all trim chrome plated. Set bubbler 914 mm (36 inches) above finished floor.~~

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~~E. (P 609) Electric Water Cooler: Mechanically cooled, self contained, wheel chair, bubbler style fully exposed dual height stainless steel fountain, recessed in wall refrigeration system, stainless steel grille, stainless steel support arm, wall mounting box, energy efficient cooling system consisting of a hermetically sealed reciprocating type compressor, 115v, 60 Hz, single phase, fan cooled condenser, permanently lubricated fan motor. Set highest bubbler 1016 mm (40 inches) above finished floor.~~

~~SPEC WRITER NOTE: Specify shower head assembly with internal flow restrictor to limit shower discharge rate to 2.5 GPM. To achieve domestic water use reduction, specify discharge rates lower than 2.5gpm utilizing permanently affixed vacuum flow restrictors as an option. Do not specify flow rates lower than 1.5 GPM based on the available water supply pressure.~~

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~~2.12 SHOWER BATH FIXTURE~~

~~A. (P 701) Shower Bath Fixture (Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve):~~

- ~~1. Shower Installation: Wall mounted detachable spray assembly, 600 mm (24 inch) wall bar, elevated vacuum breaker, supply elbow and flange and valve. All external trim, chrome plated metal.~~
- ~~2. Shower Head Assembly: Plastic shower head with flow control to limit discharge to 160 ml/s (2.5 gpm), 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.~~
- ~~3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever type operating handle adjustable for rough in variations and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, vacuum breaker and temperature limit stops. Set stops~~

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- ~~for a maximum temperature of 40 degrees C (105 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.~~
- ~~B. (P 702) Shower Bath Fixture (Wall Mounted, Concealed Supplies, Type T/P Combination Valve):~~
- ~~1. Shower Installation: Wall mounted, shower head connected to shower arm. All external trim shall be chrome plated metal.~~
 - ~~2. Shower Heads: Chrome plated metal head, adjustable ball joint, self cleaning with automatic flow control device to limit discharge to not more than 160 ml/s (2.5 gpm). Body, internal parts of shower head and flow control fittings shall be copper alloy or CRS. Install showerhead 1829 mm (72 inches) above finished floor.~~
 - ~~3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever with adjustment for rough in variations, type operating handle and chrome plated brass or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). Install valve 1372 mm (54 inches) from bottom of shower receptor. All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.~~
- ~~C. (P 703) Shower Bath Fixture (Wall Mounted, Concealed Supplies, Type T/P combination Valve):~~
- ~~1. Shower Installation: Wall mounted showerhead with integral back secured to wall, diverter valve and supply elbow with quick connect for hose assembly and wall hook for hose assembly.~~
 - ~~2. Shower Heads: Chrome plated metal head, institutional type, adjustable spray direction, self cleaning head with automatic flow control device to limit discharge to not more than 160 ml/s (2.5 gpm). Provide mounting and vandal proof screws. Body, internal parts of showerhead, and flow control fittings shall be copper alloy or CRS. Install showerhead 1829 mm (72 inches) above finished floor.~~
 - ~~3. Valves: Type T/P combination thermostatic and pressure balancing. Valve body shall be any suitable copper alloy. Internal parts shall~~

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~~be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external combination screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). One piece chrome plated brass or CRS faceplate, with chrome plated metal lever handle with adjustment for rough in variation. Exposed fasteners shall be vandal resistant. Valve shall provide minimum of 160 ml/s at 310 kPa (3 gpm at 45 psi) pressure drop.~~

~~D. (P 704) Shower Bath Fixture (Wall Mounted, Concealed Supplies, Hose Spray):-~~

- ~~1. Shower Installation: Wall mounted showerhead connected to shower arm.~~
- ~~2. Shower Heads: Chrome plated metal head, adjustable ball joint, self cleaning head with automatic flow control device to limit discharge to not more than three gpm. Body, internal parts of shower head and flow control fittings shall be copper alloy or CRS. Install showerhead 1829 mm (72 inches) above finished floor.~~
- ~~3. Valves: Type T/P combination temperature and pressure balancing, with chrome plated metal lever type operating with adjustment for rough in variations handle and chrome plated metal or CRS face plate. Install diverter selector valve and elevated vacuum breaker to provide tempered water to shower head and hose spray. Valve body shall be any suitable copper alloy. Internal parts shall be copper nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 105 degrees F. All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.~~
- ~~4. Spray Assembly: Shall consist of a 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible, or white vinyl reinforced hose with coupling for connection to 13 mm (1/2 inch) hose supply elbow protruding through wall. Spray shall consist of a self closing, lever handle, faucet with thumb control having open shut positions and intermediate positions for regulating water flow and elevated pressure type vacuum breaker. Provide wall hook for faucet.~~

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~~E. (P 705) Thermostatic Valve (Wall Mounted, Thermometer and Hose Assembly):-~~

- ~~1. Installation: Wall mounted hose assembly connected to exposed wall mounted vacuum breaker, flow control valve, thermometer and thermostatic valve.-~~
- ~~2. Valves: Type T/P combination temperature and pressure balancing for wall mounted hose assembly. Valve body shall be suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS, or thermoplastic material. Valve inlet and outlet shall be 19 mm (3/4 inch) IPS. Provide external screwdriver check stops and strainers. Install mixing valve 1219 mm (48 inches) above finished floor. Valve shall provide a minimum of 160 ml/s at 310 kPa (2.5 gpm at 45 psi) pressure drop.-~~
- ~~3. Thermometer: Stainless steel, 64 mm (2 1/2 inches) dial type range from 0 to 60 degrees C (30 to 140 degrees F).-~~
- ~~4. Spray assembly: Shall consist of a 1219 mm (48 inches) length of not lighter than two braid cloth inserted rubber 13 mm (1/2 inch) hose with coupling for connection to 13 mm (1/2 inch) hose nipple connected to vacuum breaker. Provide wall hook for faucet.-~~

~~F. (P 711) Shower Bath Fixture (Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve and Thermometer):-~~

- ~~1. Shower Installation: Wall mounted detachable spray assembly, 610 mm (24 inches) wall bar, elevated vacuum breaker, supply elbow and flange, concealed pipe to wall mounted thermometer, and valve. All external trim shall be chrome plated metal.-~~
- ~~2. Shower Head Assembly: Plastic shower head with flow control to limit discharge to 160 ml/s (2.5 gpm), 2134 mm (84 inches) of rubber lined CRS or chrome plated metal flexible or white vinyl reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.-~~
- ~~3. Valves: Type T/P combination thermostatic and pressure balancing, for wall mounted shower with chrome plated lever type operating handle with adjustment for rough in variations and chrome plated metal or CRS face plate. Valve body for mixing valve and valve body for~~

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~~separate valves shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide screwdriver check stops with strainers, vacuum breaker, flow control valve with four arm or lever handle and temperature limit stops. Set stops for a maximum temperature of 40 degrees C (105 degrees F). All exposed fasteners shall be chrome plated. Valve shall provide a minimum of 190 ml/s at 310 kPa (3 gpm at 45 psi) pressure drop.~~

- ~~4. Thermometer: Stainless steel, 65 mm (2 1/2 inches) dial type range from 0 to 60 degrees C (30 to 140 degrees F).~~

2.1310 EMERGENCY FIXTURES

~~A. (P-706) Emergency Shower:~~

- ~~1. Shower Head: Polished chrome plated, 203 mm (8 inches) in diameter.~~
~~2. Installation: Head shall be 2134 mm (84 inches) above floor.~~
~~3. Valves: Stay open ball type, chrome plated, operated by a 610 mm (24 inches) stainless steel pull rod with triangle handle. Pull down opens valve push up closes valve.~~

~~B. (P-707) Emergency Shower and Eye and Face Wash (Free Standing):~~

- ~~1. Shower Head: Polished chrome plated, 203 mm (8 inches) in diameter, install head 2134 mm (84 inches) above floor. Equip with stay-open ball valve, chrome plated. Operate valve with 610 mm (24 inches) stainless steel pull-rod with triangle handle. Pull-down opens valve; push-up closes valve.~~
~~2. Provide point-of use thermostatic mixing valve for emergency drench shower operation set tempered water supply temperature at 85 F.~~
~~2. Emergency Eye and Face Wash: CRS receptor. Equipment with a 13 mm (1/2 inch) stay open ball valve operated by push flag handle. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor.~~
~~3. Shower head and emergency eye and face wash shall be mounted to stanchion with floor flange through floor waste connection and P trap. Paint stanchion same color as room interior.~~

~~C. (P-708) Emergency Eye and Face Wash (Wall Mounted): CRS, wall mounted, foot pedal control. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Pedal shall be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor shall be~~

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~~complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon.~~

- ~~D. (P 709) Emergency Eye and Face Wash (Pedestal Mounted): CRS receptor, pedestal mounted, hand operated. Mount eye and face wash spray heads 1067 (42 inches) above finished floor through floor waste connection and P-trap. Paint pedestal same color as room interior.~~

~~2.14 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES~~

- ~~A. (P 801) Wall Hydrant: Cast bronze non freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal to metal seat. Valve rod and seat washer removable through face of hydrant; 19 mm (3/4 inch) hose thread on spout; 19 mm (3/4 inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 457 mm (18 inches) nor more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.~~
- ~~B. (P 802) Hose Bibb (Combination Faucet, Wall Mounted to // Concealed // Exposed // Supply Pipes): Cast or wrought copper alloy, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipes. Provide faucet without top or bottom brace and with 19 mm (3/4 inch) hose coupling threads on spout, integral stops and vacuum breaker. Design valves with valve disc arranged to eliminate rotation on seat. Four arm handles on faucets shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.~~
- ~~C. (P 804) Hose Bibb (Single Faucet, Wall Mounted to // Concealed // Exposed // Supply Pipe): Cast or wrought copper alloy, single faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipe. Provide faucet with 19 mm (3/4 inch) hose coupling thread on spout and vacuum breaker. Four arm handle on faucet~~

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~~shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.~~

~~D. (P 806) Lawn Faucet: Shall be brass with detachable wheel or T handle, straight or angle body, and be of compression type 19 mm (3/4 inch) hose threaded on spout; 19 mm (3/4 inch) pipe threaded on inlet. Finish may be rough; exposed surfaces shall be chrome plated, except handle may be painted. Set not less than 457 mm (18 inches) or more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker.~~

~~E. (P 807) Reagent Grade Water Faucet: Gooseneck, deck mounted for recirculating reagent grade water, forged brass valve body and 13 mm (1/2 inch) I.P.S. brass riser with polypropylene interior lining, polypropylene serrated hose end. Polypropylene inlet and outlet tube, compression control polypropylene diaphragm valve inside valve body. Provide inlet and outlet adapters. Color code faucets with full view plastic index buttons.~~

~~SPEC WRITER NOTE: Coordinate power requirements with electrical design.~~

~~F. (P 808) Washing Machine Supply and Drain Units: Fabricate of 16 gage steel with highly corrosion resistant epoxy finish. Unit to have 51 mm (2 inches) drain connection, 13 mm (1/2 inch) combination MPT brass sweat connection, ball type shut off valve, 51 mm (2 inches) cast brass P trap, duplex electric grounding receptacle and dryer outlet. Size 229 mm by 375 mm (9 inches by 14 3/4 inches) rough wall opening 203 mm by 330 mm by 92 mm (8 inches by 13 inches by 3 5/8 inches). Centerline of box shall be 1118 mm (44 inches) above finished floor.~~

~~G. (P 809) Dialysis Box: Recessed wall // floor // box with continuously welded 18 gage CRS, Type 316, with satin finish. Wall // Floor // flange and hinged door shall be 16 gage CRS, Type 304, with satin finish. Provide polypropylene ball valve, 19 mm (3/4 inch) male supply outlet and two discharge hose brackets above 38 mm (1 1/2 inches) chemical resisting waste. Furnish each valve with flushing nipple.~~

~~H. (P 810) Thermostatic Steam and Water Mixing Valve in Recessed Cabinet:~~

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- ~~1. Valve: Chrome plated bronze construction, 19 mm (3/4 inch) IPS steam inlet, 19 mm (3/4 inch) IPS water inlet, 19 mm (3/4 inch) IPS outlet, two stop and check valves with color coded heat resistant handles, unions on inlets, solid bi metal thermostat, heat resistant temperature adjusting handle. Provide outlet with dial thermometer (range 7 to 115 degrees C) / (range 20 to 240 degrees F), vacuum breaker and hose connection. Interior parts shall be bronze.~~
- ~~2. Cabinet: Concealed cabinet for recessed installation, body 16 gage CRS, door and flange 12 gage CRS, NAAMM Number 4 finish. Piano hinge in left side of door, cylinder lock, top inlets and stainless steel hose rack. Factory assembled or a unit.~~
- ~~3. Hose: Heavy duty hose, 19 mm (3/4 inch), cream color, high temperature resistance hot water or saturated steam up to 143 degrees C (290 degrees F) at 50 psi, with two high tensile cord braids and a cover of Nitrile PVC. Provide 10668 mm (420 inches) of hose.~~
- ~~4. Nozzle: Rear trigger, adjustable spray, self closing automatic shut off with heavy rubber cover. Internal parts of bronze, brass and stainless steel.~~

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.

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- F. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

~~3.3 WATERLESS URINAL~~

~~—Manufacturer shall provide an operating manual and onsite training for the proper care and maintenance of the urinals.~~

3.43 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

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**SECTION 22 62 00
VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES**

~~SPEC WRITER NOTE: -~~

- ~~1. Delete between // - - - - - // if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.~~
- ~~2. References to pressure in this section are gage pressure unless otherwise noted.~~

PART 1 - GENERAL

1.1 DESCRIPTION

A. Central Laboratory and Healthcare Vacuum Systems: This section describes the labor, equipment, and services necessary for and incidental to the installation of piped medical vacuum systems and medical vacuum and waste anesthesia gas disposal systems (WAGD). Medical vacuum and WAGD systems shall be installed started, tested, and ready for use. The scope of work shall include all necessary piping, fittings, valves, cabinets, station outlets and inlets, rough ins, ceiling services, gages, alarms including low voltage wiring, vacuum pumps, electric motors and starters, receivers, and all necessary parts, accessories, connections and equipment. ~~// Match existing station inlet terminal connections. //~~

~~SPEC WRITER NOTE: Provide the following if the VAMC is to purchase the bulk oxygen tank and accessories.~~

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- B. The contractor shall provide all elements and accessories required for a complete system according to the most recent edition of NFPA 99C, Gas and Vacuum Systems.
- C. All necessary connections to owner furnished equipment shall be made as indicated on the documents. A separate construction isolation valve shall be made at the point of connection to an existing vacuum system.
- D. Electrical power and control wiring for vacuum pump(s), WAGD Producer(s), ceiling columns, alarms wiring from equipment to alarm panels, and modular accessories associated with the system(s) shall be included.
- E. Pressure testing, cross connection testing and final testing per NFPA 99 most recent edition and using procedures shall be performed.

~~SPEC WRITER NOTE: In most cases, the medical center will place the third party verify under a separate contract. if contractor will retain Verifier, use this paragraph:~~

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- F. The contractor shall retain a qualified third party medical vacuum verifier acceptable to the engineer and VA to perform and attest to final verification of the systems. The contractor shall make all corrections as determined by this third party verifier, including additional testing if necessary to attain full and unqualified certification.

~~SPEC WRITER NOTE: OR if VA will retain Verifier, use this paragraph:~~

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G. Coordinate with owner retained verifier for final verification of the systems. Make corrections as required, including additional testing if necessary to attain full and unqualified certification.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around pipe penetrations to maintain the integrity of time rated construction.
- B. Section 07 92 00, JOINT SEALANTS: Sealing around pipe penetrations through the floor to prevent moisture migration.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General requirements and items common to more than one section of Division 22.

~~SPEC WRITER NOTE: Delete the following paragraph if Engineering Control Center (ECC) is not included on project.~~

- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Alarm interface with ECC.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- F. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Control wiring.
- G. Section 26 27 26, WIRING DEVICES: Electrical wiring and accessories.
- H. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT: Electric motors.
- I. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Motor starters.
- ~~J. Section 10 25 13, PATIENT BED SERVICE WALLS: Prefabricated bedside patient units.~~

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K. Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES:
Laboratory and Healthcare Gases and Vacuum Alarms.

L. SECTION 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES:
Laboratory and Healthcare Gas Piping and Equipment:

1.3 QUALITY ASSURANCE

- A. Installation and Start-up: The manufacturer will provide factory authorized representatives to review installation and perform initial start up of system.
- B. Contractor shall include with submittals an affidavit attesting to compliance with all relevant paragraphs of NFPA 99 most recent edition. Personnel assembling medical vacuum and WAGD system shall meet NFPA 99 5.1.10.10.11 "Qualification of Installers" and hold medical gas endorsements as under ASSE 6010. The Contractor shall furnish documentation attesting that all installed piping materials were purchased cleaned and complied with the requirements of NFPA 99 5.1.10.1 and 5.1.10.2. Electrical Control systems and Medical vacuum Alarms are to be UL listed as assemblies with label affixed. Medical vacuum and WAGD controls are to be wired in accordance with NEC.
- C. Equipment Installer: The equipment installer shall show documentation proving that the personnel installing the equipment meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Installers. Show technical qualifications and previous experience in installing medical gas equipment on three similar projects. Submit names and addresses of referenced projects. The equipment install shall perform the following coordination functions:

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1. Coordinate with other trades to ensure timely installations and avoid conflicts and interferences.
 2. Work with the metal stud partition installer and/or mason to ensure anchors, sleeves and similar items are provided in sufficient time to avoid delays; chases and openings are properly sized and prepared.
 3. Coordinate with VA to ensure medical vacuum inlets, whether owner supplied or contractor supplied, in walls, ceiling and all equipment is provided by the same Medical Vacuum Equipment Manufacturer satisfactory to the owner.
 4. The contractor shall coordinate with the Medical Vacuum System Verifier to deliver a complete, tested medical gas installation ready for owner's use.
- D. Equipment Supplier: The Equipment supplier shall demonstrate evidence of installing equivalent product at three installations similar to this project that has been in satisfactory and efficient operation for three years. Names and addresses where the product is installed shall be submitted for verification.
- E. Medical Gas System Testing Organization: The Medical vacuum verifier shall show documentation proving that the medical gas verifier meet the standards set by the American Society of Sanitary Engineers (ASSE) 6010 Professional Qualification Standards for Medical Gas System Verifiers. The testing shall be conducted by a party technically competent and experienced in the field of medical gas pipeline testing. Such testing shall be performed by a party other than the installing contractor.
- F. Names of three projects where testing of vacuum systems has been performed by the testing agency shall be provided. The name of the

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project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification shall be included in the documentation.

- G. The testing agency's detailed procedure which will be followed in the testing of this project shall be submitted. In the testing agency's procedure documentation, include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, data on test methods, types of equipment to be used, calibration sources and method references shall be submitted.
- H. Installation and Start-up: The manufacturer shall provide factory authorized representatives to review the installation and perform the initial startup of the system. The factory authorized representatives shall submit a report to the Contracting Officer Representative and to the Contractor. The Contractor shall make all corrections identified by the factory authorized representative.
- I. Certification: The Final inspection documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- J. The installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be

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provided, and a copy of them on Auto-Cad version (R-14 or later)
provided on compact disk.

1.4 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP
DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Complete specifications for the product intended to be installed,
dimensional drawings, and wiring schematics.
2. Package drawing indicating package style, dimensions when complete,
method of disassembly and sizes of subsections for rigging and
installation.
3. Piping.
4. Valves.
5. Inlet and outlet cocks
6. Valve cabinets.
7. Gages.
8. Station inlets, and rough in assemblies.

~~9. Ceiling services.~~

~~109.~~ Alarm controls and panels.

~~110.~~ Vacuum switches.

~~12. Vacuum bottle brackets.~~

~~13. Vacuum pump systems (Provide certified pump test data at start up):~~

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~~a. Pumps: Manufacturer and model.~~

~~b. Pump performance curves.~~

~~c. Pump operating speed (RPM).~~

~~d. Capacity: Free air exhaust from 65 and 80 kPa (19 and 24 inches Hg.)
gage vacuum (L/s) (SCFM).~~

~~e. Capacity: Expanded air capacity at 65 and 80 kPa (19 and 24 inches
Hg.) gage vacuum (L/s) (SCFM).~~

~~f. Type of bearing in pump.~~

~~g. Type of lubrication.~~

~~h. Type and adjustment of drive.~~

~~i. Electric motors: Manufacturer, frame and type.~~

~~j. Speed of motors (RPM).~~

~~k. Current characteristics and horsepower of motors.~~

~~l. Receiver capacity and rating.~~

~~m. Silencers: Manufacturer, type and model.~~

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0.31", Tab stops: 0.75", Left + Not at 0.5"

C. Station Inlets: A letter from manufacturer shall be submitted stating that inlets are designed and manufactured to comply with NFPA 99. Inlet shall bear label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials,

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appliances and assemblies conform to published standards, including methods of tests, of above organizations.

D. Certification: The completed systems have been installed, tested, purged and analyzed in accordance with the requirements of this specification. Certification shall be submitted to Contracting Officer Representative.

E. A notarized affidavit from the verifier stating that the verifier undertakes to verify this project and thus agrees to disqualify themselves from supplying any equipment which will be included in the scope of their verification. No verifier who supplies equipment shall be permitted to verify that equipment. Statement declaring that the vacuum system manufacturer has no fiduciary interest in the verifier and that the verifier is not an agent or representative of the vacuum system manufacturer. Statement declaring that the contractor has no fiduciary interest in the third party verifier and that the third party verifier has no fiduciary interest in the contractor.

1.5 TRAINING

- A. The services of a competent instructor shall be provided for not less than two four-hour periods for instructing medical personnel in the operation and maintenance of the vacuum systems, on the dates requested by COR (Contracting Officer Representative).
- B. The other training requirements specified in Section 01 00 00, GENERAL REQUIREMENTS shall be coordinated with the above paragraph

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.

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~~SPEC WRITER NOTE: Make material requirements agree with applicable requirements specified in the referenced Applicable Publications. Update and specify, in both, that which applies to the project.~~

B. American National Standards Institute (ANSI):

A13.1-2007.....Scheme for Identification of Piping Systems

B16.22-01 (R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings

B40.1-(2005)..... Pressure Gauges and Gauge Attachments

C. American Society for Testing and Materials (ASTM):

B819-00 (R2006).....Standard Specification for Seamless Copper Tube for Medical Gas Systems

D. American Society of Mechanical Engineers (ASME):

Section IX-10.....Welding and Brazing Qualifications

E. American Welding Society (AWS):

AWS A5.8/A5.8M-11.....Brazing Filler Metal

AWS B2.2/B2.2M-10.....Standard for Brazing Procedure and Performance Qualification (Modified per NFPA 99)

~~F. Compressed Gas Association (CGA):~~

~~P-9-08.....Inert Gases Argon, Nitrogen and Helium~~

~~GF.~~ National Electrical Manufacturers Association (NEMA):

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ICS-6-1993 (R 2006).....Industrial Controls and Systems Enclosures

~~H~~G. National Fire Protection Association (NFPA):

99-2012.....Health Care Facilities with 2005 errata

~~H~~H. National Electrical Code 70, edition (2011)

~~I~~I. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)

~~U~~J. Manufacturing Standardization Society (MSS):

MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy
Solder Pressure Fittings

1.7 WARRANTY

- A. Warranty will be expressly complete, include all components of the system and be the responsibility of the vacuum system manufacturer of record only. Warranties limiting the responsibility of the vacuum system for any system component or which pass through to another manufacturer are not acceptable.
- B. Warranties shall include on site repairs including travel, labor and parts. Warranties requiring return of equipment for adjustment are not acceptable.

1.8. MAINTENANCE SUPPORT

- A. The medical vacuum equipment manufacturer shall demonstrate a national factory direct service capability able to perform major overhauls. The

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medical vacuum equipment manufacturer shall provide factory direct preventative maintenance contract. The medical vacuum equipment manufacturer shall provide formal maintenance training courses.

PART 2 - PRODUCTS

2.1 GENERAL PRODUCT REQUIREMENTS

- A. One Medical Vacuum Equipment Manufacturer shall supply the medical vacuum system(s) and equipment to include outlets, valves and gauges, valve boxes, alarm panels, manifolds, medical air, instrument air, vacuum and WAGD sources.

2.2 PIPING

- A. Copper Tubing: Copper tubing shall be type "K" or "L", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ANSI B16.22 or brazing fittings complying with MSS SP-73. The copper tubing size designated reflects nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: The brazing alloy shall comply with AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux shall be strictly prohibited for copper to copper connections.
- C. Screw Joints: Screw joints shall use polytetrafluoroethylene (teflon) tape.
- D. Use only copper or stainless steel pipes for discharge from vacuum product (exhaust pipes).
- E. Memory metal couplings shall have temperature and pressure ratings not less than that of a brazed joint.

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F. Piping identification labels shall be applied at time of installation in accordance with current NFPA. Supplementary color identification shall be in accordance with CGA Pamphlet C-9.

G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:

1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.3 EXPOSED LABORATORY AND HEALTHCARE VACUUM PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping shall be used for exposed laboratory and healthcare vacuum piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: Fittings shall comply with ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).

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3. Nipples: Nipples shall comply with ASTM B 687, Chromium-plated.

4. Unions: Unions shall comply with Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

5. Valves: Valves shall comply with Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.4 VALVES

A. Ball: Ball valves shall be in line, other than zone valves in cabinets.

1. Sixty five millimeter or DN65 (2-1/2 inches) and smaller: Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full ported, three piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle. 2. Eighty millimeter or DN80 to 100 millimeter or DN100 (3" to 4" inches): Ball valves shall be bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full ported, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle.

B. Check:

1. Check valves eighty millimeters (DN80) (3 inches) and smaller: brass and Bronze body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, 2750 kPa (400 psi) WOG minimum working pressure.

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2. One hundred millimeter or DN100 (4 inches) and larger check valves shall be iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1025 kPa (150 psi) WSP.

C. Zone valve in cabinet shall be ball valve with bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non shock gas working pressure or vacuum service to 29 inch Hg, blowout proof stem, one quarter turn of handle to completely open or close. Tubing extensions, factory brazed, pressure tested, cleaned for oxygen service shall be provided. A 3 mm (1/8 inches) NPT gauge port shall be provided for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick on labels. Valves shall be in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

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SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
MEDICAL VACUUM	Black letters on white background	WHITE
Evacuation (Waste Gas)	White letters on purple background	PURPLE

2.5 VALVE CABINETS

- A. Valve cabinets shall be flush mounted, commercially available item for use with medical gas services, constructed from steel not lighter than 1.3 mm (18 gage) steel or extruded aluminum not lighter than 1.9 mm (14 gage). The valve cabinets shall be rigidly assembled, of adequate size to accommodate all valve(s) and fittings indicated. Holes shall be predrilled to receive pipe connections. These pipe connections shall be made outside of the valve box. Anchors shall be provided to secure cabinet to wall construction. Openings in cabinet shall be sealed to be dust tight. Bottom of cabinet shall be located 1375 mm (4 foot 6 inches) above finished floor.
- B. Engraved rigid plastic identification plate shall be mounted on the wall above or adjacent to the cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate shall be clearly visible at all times. Inscriptions shall be provided on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS." The final wording must be approved by the VA project manager.
- C. Cover plate: The cover plate shall be fabricated from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. A cover window shall be provided of replaceable plastic, with a corrosion resistant device or lever secured

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to window for emergency window removal. The following shall be permanently painted or stenciled on window: "FOR EMERGENCY SHUT-OFF VALVES ONLY, SHUT OFF VALVES FOR PIPED GASES", or equivalent wording. The valve cabinet shall be configured such that it is not possible to install window with any valve in the closed position. Each valve shall have a pressure gauge upstream of valve and this pressure gauge shall be inside valve box.

- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. Each cabinet shall serve no more than one smoke compartment.

2.6 GAGES

A. Vacuum Gages:

1. For vacuum line adjacent to source equipment the vacuum gages shall comply with ANSI B40.1, vacuum gage type, size 115 mm (4-1/2 inches), gage listed for vacuum, accurate to within 2-1/2 percent, with metal case. The vacuum gage range shall be 0 to-100 kPa (0-30 inches Hg). Dial graduations and figures shall be black on a white background, or white on a black background. Label shall be for vacuum service. A gage cock shall be installed. Compound gages shall be installed for Vacuum system.
2. For vacuum service upstream of main shutoff valve: A 40 mm (1-1/2 inches) diameter gage shall be provided with steel case, bourdon tube and brass movement, dial range 0 to -100 kPa (0-30 inches Hg). Compound gages shall be provided for Vacuum system.

~~2.7~~ 2.7 STATION INLETS

A. Vacuum Station inlets:

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1. Station inlets shall be for designated service, consisting of a quick coupler, quick disconnect type with inlet supply tube.
2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.
3. A coupler shall be provided that is non-interchangeable with other services, and leak proof under three times normal working pressure.
4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing.
5. Each inlet shall be securely fastened to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4 inches) (10 mm outside diameter) (3/8 inches outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non-interchangeable safety keying with color coded gas service identification.
6. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPU) shall be furnished under this specification but installed by manufacturer of PBPU's before initial test specified herein.
7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.

~~B. For Ceiling Hose Drops:~~

- ~~1. Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V-5.~~

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~~2. Hose assemblies shall be furnished for all ceiling stations for the finished ceiling height as indicated on the drawings. Each hose shall be provided with a heavy chain type dual retractor for vacuum. Retractors made of stainless steel are not acceptable. An extra 450 millimeters (18 inches) of hose length shall be provided for retractors.~~

~~3. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow out, purging, and testing.~~

~~//4. Each inlet shall be securely to rough in to prevent floating, and provide each with a capped stub length of 6 mm (1/4 inches) (10 mm (3/8 inches) outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service, to the installation shall be adjusted compensate for variations in plaster or cover thickness. //~~

~~SPEC WRITER NOTE: Use the following article if DISS connection inlets are to be furnished. To be used only to match existing during renovations.~~

~~//2.8 STATION INLETS~~

~~A. Vacuum Station inlets:~~

~~1. Station inlets shall be brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V 5.~~

~~2. The outlet station shall be made, cleaned, and packaged to NFPA 99 standards and shall be UL listed and CSA certified.~~

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- ~~3. A coupler shall be provided that is non interchangeable with other services, and leak proof under three times normal working pressure. Threaded DISS connector shall be per CGA standards~~
- ~~4. Each station inlet shall be equipped with an automatic valve to conform with NFPA 99. Valves shall be placed in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow out, purging, and testing.~~
- ~~5. Each inlet shall be securely fastened to rough in to prevent floating and provide each with a capped stub length of 6 mm (1/4 inch) 10 mm outside diameter (3/8 inch outside diameter) tubing for connection to supply tubing. Stub tubing shall be labeled for appropriate service. Rough in shall be indexed and gas specified latch vale with non interchangeable safety keying with color coded gas service identification.~~
- ~~6. Rough in kits and test plugs for Prefabricated Bedside Patient Units (PBPUs) shall be furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein.~~
- ~~7. Completion kits (valve body and face plate) shall be installed for the remainder of required tests.//~~

2.9 STATION INLET ROUGH-IN

- A. Station inlet rough in shall be flush mounted, and protected against corrosion. Rough in shall be anchored securely to unit or wall construction.
- B. The modular cover plate shall be constructed from die cast plate, two piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, secured to rough in with stainless steel or chromium plated countersunk screws. The latch mechanism shall be designed for

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one handed, single thrust mounting and one handed fingertip release of secondary equipment.

- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU) shall be One piece with construction and material as indicated for modular cover plate.
- D. Permanent, metal or plastic, identification plates shall be provided securely fastened at each inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
MEDICAL VACUUM	Black letters on white background
EVACUATION (Waste Gas)	White letters on purple background

~~2.10 CEILING SERVICES~~

- ~~A. Column accessories: Each utility column shall be equipped with flush type quick coupler vacuum service station inlets as specified under Article, STATION INLETS. The following inlets, mounted on the utility column shall be provided: three medical vacuum and one anesthesia evacuation.~~
- ~~B. Ceiling Mounted Station Inlets shall be equipped as specified under Article, STATION INLETS. The station inlets shall be flush mount on ceiling and provide with hose tubing drops and retractors. Male thread DISS connection shall be extended through ceiling plate.~~
- ~~1. Hoses: Conductive, neoprene tubing hoses, color coded for appropriate service shall be capable of, dropping to within 1425 mm (4 feet 6 inches) from floor, with upper end of hose having female~~

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~~DISS connection with nut, easily finger tightened to ceiling inlet, and lower end of hose having DISS connection quick. Color coding for hoses is as follows:~~

SERVICE	HOSE COLOR
VACUUM	White
EVACUATION (Waste Gas)	Purple

~~2. Rough in shall be standard metal single gang, interchangeable, sectional or one piece, securely anchored to ceiling runner channels. Ceiling plate shall be die cast plate, .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal. Identification plate shall be attached as specified in Article, STATION INLET ROUGH IN, to ceiling plate and attached adjacent to each inlet.~~

~~3. Hose retractor kit: The hose retractor kits shall be chrome plated, spring loaded assembly. Hose clamps shall have stainless steel sash chain; to automatically withdraw hose assembly a minimum of 508 mm (20 inches) from fully extended position of 1425 mm (4 feet 8 inches) to 1930 mm (6 feet 4 inches) above finished floor.~~

2.140 VACUUM SWITCHES

- A. Vacuum switches shall be general purpose, contact or mercury type, allowing both high and low set points, with contact type provided with a protective dust cover. The vacuum switch shall have an adjustable range set by inside or outside adjustment. Vacuum switches shall activate when indicated by alarm requirements. One orifice nipple (or DISS demand check valve) shall be used for each sensor switch.

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~~SPEC WRITER NOTE: If no special cylinder gases are included on the project, delete the following article.~~

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~~2.12 VACUUM BOTTLE BRACKET~~

~~A. Vacuum bottle bracket shall be single plate of one piece, .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal or aluminum, finish matching cover of adjoining vacuum inlet. All components shall be of same material as plate and assembly anchored securely. The bracket shall be provided and plastic vacuum bottle holder for each vacuum wall inlet.~~

~~//2.13 laboratory vacuum systems~~

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~~SPEC WRITER NOTE: Use one of the following paragraphs for vacuum pump.~~

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~~The first technology presented is the older liquid ring type, still available and used in many medical centers.~~

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~~//A. Duplex // triplex // multiplex // vacuum system. Factory assembled, piped and wired components shall include:"~~

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~~//1. The vacuum pumps shall be oil free, single stage, positive displacement, and non-pulsating liquid ring type. The vacuum pump shall be fitting with mechanical seals. Each vacuum pump shall be all iron construction with bronze or stainless steel rotor and carbon steel shaft. The vacuum pump design shall require 360 days between maintenance intervals. Fresh seal water shall be minimal under operation and shall include a reservoir of sufficient capacity for 96 hours of operation without a fresh water supply. //~~

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~~SPEC WRITER NOTE: The next technology choice is oil lubricated rotary vane vacuum pump~~

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~~//2. The vacuum pumps shall be oil rotary vane type with dynamically balanced multi vane design with heavy duty aluminum alloy vanes for maximum heat dissipation. The minimum vane life shall be 50,000 operation hours. The oil recirculation design shall be differential pressure type with full recirculation and multistage exhaust oil separation rated at not less than 99.998% efficiency. Each vacuum pump shall be provided with an oil non return valve, filter change indicator for exhaust oil separation filters, and high discharge temperature switch. Service to the oil lubrication system filters shall not require disconnection of the exhaust piping. The oil lubrication system shall be enclosed in one module to minimize oil leaks. Vacuum pumps that have exterior piping for oil lubrication are not acceptable. Vacuum pumps requiring separate electrical motors for oil cooling are not acceptable. Rubber hose flexible connections and hose clamps are not acceptable.//~~

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~~3. Provide completely dry pumps equipped with self lubricating carbon/graphite vanes. Bearings shall be lubricated and sealed. No oil is permitted in any pump. Each pump is completely air cooled and has absolutely no water requirement. Each pump is fitted with a 5micron inlet filter and is equipped with a vacuum relief valve, check valve to prevent backflow through off cycle units, flexible connector, isolation valve, and vibration isolators at each mounting location. //~~

~~//B. The vacuum pumps shall be regenerative, dynamic type employing four stages of compression. The internal construction shall be absolutely friction free and non contacting with rotor turning freely~~

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~~in the housing. Each vacuum pump shall have four bearing points which require lubrication not more often than twice annually. Each vacuum pump shall be completely dry with no oil or other sealants anywhere inside the vacuum pump. Wearing vanes shall not be used. Vacuum pumps with non contacting air ends driven by lubricated gear sets requiring oil seals between the oil chamber and compression chamber are not acceptable. Each vacuum pump shall be equipped with a high exhaust temperature shut down and alarm. //~~

~~1. The vacuum pumps shall be non contacting claw style rotary design. The internal construction shall be friction free and require no sealants. Each pump shall be air cooled and continuous duty rated. Each vacuum pump shall be provided with a single lubricated gearbox required an oil change not more often than 5,000 operating hours. Each vacuum pump shall be equipped with an exhaust silencer. Each pump shall be equipped with a high vacuum shutdown, a high temperature shutdown, and remote and local alarms. The lubricant supplied shall be inert with oxygen and the vacuum pump shall be factor cleaned for oxygen service.~~

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~~C. Each pump shall be directly connected to an induction motor, open open drip proof, construction wound for 3 phase, 60 Hz, alternating current voltage as indicated on drawings. The motor shall be as specified in Section, 22-05-12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.~~

~~//D. For liquid ring vacuum pumps, each pump shall be mounted on a base plate above an aluminum evaporative cooling reservoir to allow for heat dissipation. Equip reservoir with a water level valve and gauge glass. No other type heat exchanger shall be acceptable. This allows for water recirculation and a water reservoir for 48 hours without any purge city water. //~~

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~~E. A welded steel receiver tank shall be provided with gauge glass, relief valve and vacuum gauge. The receiver tank shall carry ASME Code, Stamp, and Certificate. The receiver tank shall be hot dip galvanized inside and out. The receiver tank shall not be used as a catch tank where a bio hazard could develop. Any carryover of foreign materials such as liquids or tissue shall be intercepted at the inlet of the vacuum pump with filtration and discharged to drain.~~

~~F. The following accessories shall be factory piped in all brass piping and pre wired to ensure proper operation of each vacuum unit:-~~

- ~~1. Solenoid valves with manual bypass,~~
- ~~2. strainers,~~
- ~~3. anti-siphon fitting,~~
- ~~4. 1 GPM flow control valves for liquid ring vacuum pumps,~~
- ~~5. Inlet check valves suitable for vacuum service,~~
- ~~6. Shut-off valves,~~
- ~~7. Vacuum relief valve~~
- ~~8. Gage glass on reservoir tank and receiver tank.~~

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~~G. Control: For control of the unit, the following shall be included in a NEMA 12 pre wired control panel factory mounted on the receiver. Panel shall be equipped with H O A switches and indicating lights along with the following:-~~

- ~~1. Combination circuit breaker type magnetic across the line starters to provide overload and under voltage protection.~~

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~~2. 115 volt control transformers.~~

~~3. Minimum run timers.~~

~~4. Vacuum switches factory mounted and preset.~~

~~5. Electric time alternator circuit to automatically switch the operation of each pump.~~

~~6. Audible and visual alarm circuit with silence and reset button to activate when a pump starts out of sequence.~~

~~7. Vibration isolators and flexible connections are supplied loose for field installation.~~

~~H. The vacuum pumps shall be individually tested and test results shall be available upon request.~~

~~I. The manufacturer shall supply the services of a factory authorized technical representative, as required, to check installation, start up, and to instruct maintenance personnel in the operation and maintenance of the vacuum unit.~~

~~//2.14 vacuum pump systems~~

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~~SPEC WRITER NOTE: Provide a schedule on the drawings for the vacuum system.~~

~~A. Provide a complete medical vacuum package, complying with NFPA 99 5.1.3.6 in all respects, as specified and scheduled on the drawings. All components shall be factory packaged (pre wired and prepiped), on a steel base, or tank mounted. All package piping shall be type L or type K rigid copper. Provide discharge separator/silencer.~~

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~~B. All components shall be //duplexed// //triplex//, //multiplex// and valved (or check valved as permitted NFPA 99) to allow service to any component without interrupting vacuum service to the facility during any maintenance operation or any condition of single fault failure. The design load shall be met with the largest single unit out of service. Each pump exhaust shall be isolated by a union fitting permitting capping for service removal.~~

~~C. A complete plant shall be furnished consisting of pumps, receiver and controls capable of providing the scheduled capacity with one pump out of service. All capacities will be indicated in SCFM at 483 mm (19 inches) HG and 610 mm (24 inches) HG.~~

~~D. System shall be completely factory assembled, requiring only interconnection between modules on site. Systems requiring on site assembly other than interconnection are not acceptable (replacement of components removed for shipping is permitted).~~

~~E. Motor and Starter: Maximum 40 °C (104 °F) ambient temperature rise, close coupled to a NEMA rated, High Efficiency, TEFC motor with a service factor of 1.15, ball bearings, for operation with current, voltage, phase and cycle specified in Section 22-05-12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT. Motor shall be of such capacity that brake horsepower required by driver equipment at normal rated capacity will not exceed nameplate rating of the motor. Provide each motor with automatic, fully enclosed, magnetic starter of type specified in Section 26-29-11, LOW VOLTAGE MOTOR STARTERS.~~

~~F. Each pump will include inlet and outlet flex connectors supplied by the medical vacuum equipment manufacturer.~~

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~~G. Programmable Logic Controllers (PLC) will be used to implement operating logic. PLC shall have integral memory and EPROM backup. PLC shall control the automatic alternation of the vacuum pumps with provisions for simultaneous operation if required, and automatic activation of reserve or lag unit if required. A lag alarm on control cabinet and contacts for the master alarm shall be provided.~~

~~H. The complete control system and all electrical components shall be NEMA ICS 6, type 12 and UL labeled. The control system shall provide:~~

~~1. Automatic lead/lag sequencing including self adjusting minimum run timers which adaptively optimize the number of pump starts based on demand.~~

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~~2. Circuit breaker disconnects for each vacuum pump with external operators. Units with fuses instead of circuit breakers in motor circuit are not acceptable. The control system shall include an automatic minimum run time adjustment to automatically adjust run time based on demand.~~

~~3. Full voltage motor starters with overload protection.~~

~~4. Redundant 120 volt control circuit transformers.~~

~~5. Visual and audible reserve unit alarm with isolated contacts for remote alarms and audio cancel.~~

~~6. Control cabinet shall have lighted HOA selector switches~~

~~7. Panel mounted vacuum gauge, external visual lights indicating on/off status, audible and visual signals for thermal overload, oil discharge filter differential pressure or back pressure alarm, and alarm silence button.~~

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~~8. Contacts for external oil discharge filter differential pressure or back pressure alarm~~

~~9. If silence has been pressed, audible and visual signal would be reactivated upon second alarm condition. Alarm shall be reset upon correction of original signal.~~

~~10. Runtime hour meter for each pump.~~

~~SPEC WRITER NOTE: Specify one of the following 5 paragraphs, selecting between liquid ring, lubricated rotary vane, oil less rotary vane, dynamic, and claw type vacuum pumps.~~

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~~I. // The medical vacuum pumps shall be oil free, single stage, positive displacement, and non pulsating liquid ring type. The vacuum pump shall be fitting with mechanical seals. Each medical vacuum pump shall be all iron construction with bronze or stainless steel rotor and carbon steel shaft. The medical vacuum pump design shall require 360 days between maintenance intervals. Fresh seal water shall be minimal under operation and shall include a reservoir of sufficient capacity for 96 hours of operation without a fresh water supply.~~

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~~J. // The medical vacuum pumps shall be oil rotary vane type with dynamically balanced multi vane design with heavy duty aluminum alloy vanes for maximum heat dissipation. The minimum vane life shall be 50,000 operation hours. The oil recirculation design shall be differential pressure type with full recirculation and multistage exhaust oil separation rated at not less than 99.998% efficiency. Each medical vacuum pump shall be provided with an oil non return valve, filter change indicator for exhaust oil separation filters, and high discharge temperature switch. Service to the oil lubrication system~~

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~~filters shall not require disconnection of the exhaust piping. The oil lubrication system shall be enclosed in one module to minimize oil leaks. Vacuum pumps that have exterior piping for oil lubrication are not acceptable. Medical Vacuum pumps requiring separate electrical motors for oil cooling are not acceptable. Rubber hose flexible connections and hose clamps are not acceptable. //~~

~~K. //The medical vacuum pumps shall be completely dry pumps equipped with self lubricating carbon/graphite vanes. The bearings shall be lubricated and sealed. No oil is permitted inside the medical vacuum pump. Each medical vacuum pump is completely air cooled and have zero water requirement. Each medical vacuum pump shall be fitted with a five micron inlet filter and equipped with a vacuum relief valve and check valve to prevent backflow through off-cycle periods. A flexible connector shall be provided at the connection to the inlet and discharge piping. Vibration isolation shall be furnished.~~

~~L. //The medical vacuum pumps shall be regenerative, dynamic type employing four stages of compression. The internal construction shall be absolutely friction free and non contacting with rotor turning freely in the housing. Each medical vacuum pump shall have four bearing points which require lubrication not more often than twice annually. Each medical vacuum pump shall be completely dry with no oil or other sealants anywhere inside the vacuum pump. Wearing vanes shall not be used. Medical vacuum pumps with non contacting air ends driven by lubricated gear sets requiring oil seals between the oil chamber and compression chamber are not acceptable. Each medical vacuum pump shall be equipped with a high exhaust temperature shutdown and alarm. //~~

~~M. //The medical vacuum pumps shall be non contacting claw style rotary design. The internal construction shall be friction free and require~~

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~~no sealants. Each medical vacuum pump shall be air cooled and continuous duty rated. Each medical vacuum pump shall be provided with a single lubricated gearbox required an oil change not more often than 5,000 operating hours. Each medical vacuum pump shall be equipped with an exhaust silencer. Each medical vacuum pump shall be equipped with a high vacuum shutdown, a high temperature shutdown, a remote alarm at the ECC and local alarms. The lubricant supplied shall be inert with oxygen and the medical vacuum pump shall be factor cleaned for oxygen service. //~~

~~N. The complete medical vacuum system and all electrical components shall be factory tested prior to shipment by the medical vacuum equipment manufacturer~~

~~O. Waste Anesthetic Gas Disposal Pumps.~~

- ~~1. Provide a complete WAGD source, complying with NFPA 99 5.1.3.7 in all respects, as specified and scheduled.~~
- ~~2. All components shall be at least //duplexed// //triplex//, //multiplex// and valved to permit service to any component without interrupting WAGD supply to the facility during any maintenance operation or any condition of single fault failure.~~
- ~~3. Furnish complete plant consisting of producer and controls capable of providing the scheduled capacity with one producer out of service.~~
- ~~4. System shall be completely factory assembled. Systems requiring site assembly are not acceptable (removal of components for shipping is permitted).~~
- ~~5. Each producer will include inlet and outlet flex connectors supplied by the medical vacuum equipment manufacturer.~~

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~~6. A programmable logic controller (PLC) shall be used to implement the operating sequence of operation. The PLC shall have integral memory and EPROM memory backup. Alternating between the lead and lag WAGD pumps shall be made automatically by the programmable logic controller. The reserve unit shall be automatically activated as required to maintain uninterrupted service. A provision for simultaneous operation of two or more WAGD pumps shall be made when one operating WAGD pump is not meeting the demand. An alarm shall be activated whenever a reserve WAGD producer or lag WAGD producer is activated.~~

~~7. The complete control system and all electrical components shall be NEMA-12 and UL labeled. The control system shall provide:~~

~~a. Automatic lead/lag sequencing.~~

~~b. Circuit breaker disconnects for each producer with external operators. Units with fuses instead of circuit breakers in motor circuit are not acceptable.~~

~~c. Full voltage motor starters with overload protection.~~

~~d. Redundant 120 volt control circuit transformers.~~

~~e. Visual and audible reserve unit alarm with isolated contacts for remote alarms and audio cancel.~~

~~f. Control cabinet shall have lighted HOA selector switches~~

~~g. Runtime hour meter for each producer.~~

~~SPEC WRITER NOTE: Specify one of the following 2 paragraphs, selecting between liquid ring, and claw type vacuum pumps.~~

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~~8. //Liquid Ring: An oil free, single stage positive displacement, and non pulsating liquid ring type pumps shall be provided. The pump will be fitted with mechanical seals. Each pump will be of all iron construction with a bronze or stainless rotor and carbon steel shaft. Maintenance intervals are calendar based and there is no hours based maintenance. Under normal operation, system shall minimize fresh seal water required. System shall include reservoir sufficient for up to 48hours operation without fresh water supply. System is self contained. Provide vacuum regulation to maintain a maximum system vacuum of 177 mm HG (7 inches HG).//~~

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~~9.// Claw: A non contacting claw style rotary pumps shall be provided. Internal construction is friction free and rotors are non contacting. Air end is oil free and requires no sealants. Each pump is air cooled and continuous duty rated. Pump is provided with a single lubricated gearbox requiring lubricant change not more often than 5,000 operating hours. Pump is provided with exhaust silencer. Pumps shall be equipped with high vacuum shutdown, high temperature shutdown and alarm. Lubricant supplied shall be inert with oxygen. Pump shall be provided with vacuum modulated variable speed drive to control vacuum level at 177 mm HG (7 inches) HG).//~~

~~10. The complete WACD system and all electrical components shall be factory pretested prior to shipment.~~

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~~P. Controls:-~~

~~1. Automatic: Adjustable, vacuum operated, automatic, electric switch to start and stop motor at receiver vacuum indicated. Provide heavy duty alternator, automatic, operating on a timed basis, to alternate the pumps by time forced alternation.~~

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~~2. Control panel: Housed in a NEMA ICS 6, Type 12, listed, dust proof enclosure; prewired to include all specified electrical, electronic and electro pneumatic devices. Include wiring diagrams and operating descriptions in the cabinet. Include the following:~~

~~a. Circuit breakers for each control and motor circuit.~~

~~b. Hand off automatic selector switch for each pump.~~

~~c. Hour meter for each pump.~~

~~d. Control circuit transformers.~~

~~e. One magnetic motor starter for each pump.~~

~~f. Provide panel with external visual (lights, red for running, green for off) and audible (horn/buzzer) signals. The signals provided include:~~

~~1) Pump in operation (visual only).~~

~~2) Thermal overload shutdown (visual and audible).~~

~~3) Oil discharge filter differential pressure or back pressure alarm (visual), with contacts for external signal. Wire to master alarm panel.~~

~~4) Cancel button, which will silence an audible alarm, reactivate should a second alarm occur while the horn is silenced, and reset automatically upon correction of the original signal.~~

~~Q. Receiver Tank: The receiver tank shall be welded galvanized steel, in compliance with ASME Section VIII, 850 kPa (125 psi) working pressure stamped and certified. The receiver tank shall be equipped with vacuum gage and gage glass. The receiver tank shall be of sufficient capacity to ensure practical on/off operation of pumps.~~

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~~R. Bio Hazard Safety Statement: "BIOHAZARD CAUTION: Fluid and waste material inside vacuum pipelines and vacuum equipment may be contaminated with blood and other potentially infectious material. Construction and service personnel should use PERSONAL PROTECTIVE EQUIPMENT and practice UNIVERSAL PRECAUTIONS when opening or servicing vacuum systems."~~

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All installation shall be performed in strict accordance with NFPA 99 5.1.10. Brazing procedures shall be as detailed in NFPA 99 5.1.10.5. Brazing shall be performed only by brazers qualified under NFPA 99 5.1.10.10.11. Where piping runs underground, the installation shall be made in accordance with NFPA 99 5.1.10.10.5.
- B. Contractor shall furnish 102 mm (4 inches) high concrete housekeeping pads. The contractor shall furnish inertia bases in lieu of housekeeping pads where the equipment installed is not factory isolated by the manufacturer. Anchor bolts shall be cast into bases
- C. Cast escutcheon shall be installed with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- D. Open ends of tube shall be capped or plugged at all times or otherwise sealed until final assembly.
- E. Piping shall be cut square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. the tubing shall be reamed to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. The tubing shall be worked into place without springing or forcing. The tubing shall be

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bottomed in socket so there are no gaps between tube and fitting. Care shall be exercised in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease from being introduced into the tubing. Where contamination has occurred, material shall be no longer suitable for vacuum service and new, sealed tube sections used..

- F. Piping shall be supported with pipe trays or hangers at intervals as shown on the drawings or as defined in NFPA 99 Table 5.1.10.10.4.5. Piping shall not be supported by other piping. Isolation of copper piping from dissimilar metals shall be of a firm, positive nature. Duct tape is not acceptable as an isolation material..
- G. Valves and other equipment shall be rigidly supported to prevent strain on tube or joints.
- H. Piping exposed to physical damage shall be protected.
- I. During any brazing operation, the interior of the pipe shall be purged continuously with oil free, dry nitrogen NF, following the procedure in NFPA 99 5.1.10.5.5. At the completion of any section, all open pipe ends shall be capped using an EXTERNAL cap. The flow of purged gas shall be maintained until joint is cool to touch. The use of flux is prohibited when making of joints between copper to copper pipes and fittings.
- J Threaded joints in piping systems shall be avoided whenever possible. Where unavoidable, make up the male threads with polytetrafluoroethylene (such as Teflon) tape. Liquid sealants shall not be used.
- K. Tubing shall not be bent. Fittings shall be used in all change of direction or angle.

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- L. After installation of the piping, but before installation of the outlet valves, blow lines clear using nitrogen NF.
- M. Ceiling column assembly shall be supported from heavy sub-mounting castings and furnished with the unit as part of rough in. Ceiling columns shall be anchored with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling.
- N. Two 25 mm (1 inch) minimum conduits shall be provided from ceiling column assembly to the adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, and for connection to signal cabling network.
- O. Pressure and vacuum switches, transmitter and gauges shall be installed to be easily accessed, and provide access panel where installed above plaster ceiling. Pressure switch and sensors shall be installed with orifice nipple between the pipe line and switches/sensors.
- P. Pipe labeling shall be applied during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- Q. After initial leakage testing is completed, the piping shall be allowed to remain pressurized with testing gas until testing agency performs final tests.
- R. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, fire stopping shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, Clearances

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between raceways and openings with the fire stopping material shall be completely filled and sealed..

2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- S. A vacuum gage 40mm (1 1/2 inch) diameter line shall be installed downstream of each zone valve in cabinets.
- T. Zone valves shall be provided in cabinets where indicated and outside each Operating Room and a minimum one zone valve assembly for each 18 outlets.
- U. Piping shall be labeled with name of service, identification color and direction of flow. Where non-standard pressures are piped, pressure shall be labeled. Labels shall be placed at least once every 20 feet of linear run or once in each story (whichever is more frequent). A label shall additionally be placed immediately on each side of all wall or floor penetrations. Pipe labels shall be self adhesive vinyl type or other water resistant material with permanent adhesive colored in accordance with NFPA 99 Table 5.1.11 and shall be visible on all sides of the pipe. Each master alarm signal shall be labeled for function after ring out. Each zone valve shall be labeled and each area alarm labeled for the area of control or surveillance after test. Labels shall be permanent and of a type approved by the VAMC
- V. Alarms and valves shall be labeled for service and areas monitored or controlled. Coordinate with the VAMC for final room or area designations. Valves shall be labeled with name and identification color of the gas and direction of flow

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3.2 INSTALLER TESTING

- A. Prior to declaring the lines ready for final verification, the installing contractor shall strictly follow the procedures for verification as described in NFPA 99 5.1.12.2 and attest in writing over the notarized signature of an officer of the installing company the following;
1. That all brazing was conducted by brazers qualified to ASSE 6010 and holding current medical gas endorsements.
 2. That all brazing was conducted with nitrogen purging. (Procedure per NFPA 99 5.1.10.5.5).
 3. That the lines have been blown clear of any construction debris using oil free dry nitrogen or air are clean and ready for use. (Procedure per NFPA 99 5.1.12.2.2).
 4. That the assembled piping, prior to the installation of any devices, maintained a test pressure 1 1/2 times the standard pressures listed in NFPA 99 Table 5.1.11 without leaks. (Procedure per NFPA 99 5.1.12.2.3).
 5. That after installation of all devices, the pipeline was proven leak free for 24hours at a pressure 20% above the standard pressures listed in NFPA 99 Table 5.1.11. (Procedure per NFPA 99 5.1.12.2.2.6)
 6. That the systems have been checked for cross connections and none were found. (Procedure per NFPA 99 5.1.12.2.4)
 7. That the manufacturer has started up all medical air compressors, medical vacuum pumps WAGD producers, liquid oxygen system(s) and manifolds, and that they are in operating order.

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- B. Four originals of the affidavit, shall be distributed; (1) to the resident engineer, (1) to the contracting officer representative, (1) to the general contractor and (1) to the verifier (www.mgpho.org).

~~SPEC WRITER NOTE: Where the system change is minor delete the following.~~

3.3 VERIFIER TESTING

- A. Prior to handing over the systems to VAMC, the contractor shall retain a Verifier acceptable to the engineer and owner who shall follow strictly the procedures for verification as described in NFPA 99 5.1.12.3 and provide a written report and certificate bearing the notarized signature of an officer of the verification company which contains at least the following:
1. A current ACORD insurance certificate indicating professional liability coverage in the minimum amount of \$1 Million per occurrence, and general aggregate liability in the minimum amount of \$1 Million, valid and in force when the project is to be verified. General liability insurance is not alone acceptable.
 2. An affidavit bearing the notarized signature of an officer of the verification company stating that the verification company is not the supplier of any equipment used on this project or tested in this report and that the verification contractor has no relationship to, or pecuniary interest in, the manufacturer, seller, or installer of any equipment used on this project or tested in this report
 3. A listing of all tests performed, listing each source, outlet, valve and alarm included in the testing.

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4. An assertion that all tests were performed by a Medical Vacuum System Certified Medical Gas or vacuum Verifier or by individuals qualified to perform the work and holding valid qualifications to ASSE 6030 and under the immediate supervision a Verifier. Include the names, credential numbers and expiration dates for all individuals working on the project.
5. A statement that equipment used was calibrated at least within the last six months by a method traceable to a National Bureau of Standard Reference and enclosing certificates or other evidence of such calibration(s). Where outside laboratories are used in lieu of on site equipment, those laboratories shall be named and their original reports enclosed.
6. A statement that where and when needed, equipment was re calibrated during the verification process and describing the method(s) used.
7. A statement that the systems were tested and found to be free of debris to a procedure per NFPA 99 5.1.12.3.7.
8. The flow from each outlet when tested to a procedure per NFPA 99-5.1.12.3.10.
9. A statement that the systems were tested and found to have no cross-connections to a procedure per NFPA 99 5.1.12.3.3.
10. A statement that the systems were tested and found to be free of contaminants to a procedure per NFPA 99 5.1.12.3.8 except that the purity standard shall be 2 ppm difference for halogenated hydrocarbons and 1 ppm total hydrocarbons (as methane).

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11. Statement that all local signals function as required under NFPA 99 5.1.3.4.7 and as per the relevant NFPA 99 sections relating to the sources.
 12. A listing of local alarms, their function and activation per NFPA 99 5.1.12.3.14.
 13. A listing of master alarms, their function and activation, including pressures for high and low alarms per NFPA 99 5.1.12.3.5.2.
 14. A listing of area alarms, their function and activation pressures per NFPA 99 5.1.12.3.5.3.
 15. A statement that the sources include all alarms required by NFPA 99 Table A.5.1.9.5.
 16. The concentration of each component of NFPA 99 Table 5.1.12.3.12 in the medical air after 24hours of operation of the medical air source.
 17. The concentration of each gas at each outlet as specified in NFPA 99 5.1.12.3.11.
 18. A statement that all valves and alarms are accurately labeled as to zone of control.
- B. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
- C. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.

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D. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 1000 liters (35 cubic feet) of gas through a clean white 0.45 micron filter at a minimum velocity of 100 mps (3.5 fpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.

E. Inlet flow test:

1. Test all inlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
2. Needle valve vacuum inlets must draw no less than 1.0 scfm with adjacent inlet flowing, at a dynamic inlet pressure of 40kPa (12-inches Hg), and a static vacuum of 10kPa (15-inches Hg)
3. Vacuum inlets must draw no less than 85 Lpm (3.0 scfm) with adjacent inlet flowing, at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).
4. Anesthesia evacuation inlets must draw no less than 1 L/mm (1.0 scfm) at a dynamic inlet pressure of 40 kPa (12-inches Hg), and a static vacuum of 50 kPa (15-inches Hg).

3.4 CONNECTION TO EXISTING LABORATORY VACUUM SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the resident engineer (RE) would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Double Shut-off valves shall be installed at the connection of new line to existing line.

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- C. Time for shut-down of the existing vacuum system shall be coordinated with the VA medical center.
- D. Prior to any work being done, new pipeline shall be checked for particulate or other forms of contamination.
- E. Insure that the correct type of pipe tubing and fittings are being used.
- F. A spot check of the existing pipelines shall be made in the facility to determine the level of cleanness present.
- G. The tie-in shall be made as quickly as possible. A nitrogen purge is not required since this would require another opening in the pipe.
- H. After the tie-in is made and allowed to cool, slowly bleed the source Vacuum back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- I. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the inlet. After the inlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA 99 tests after connection.

- - - E N D - - -

SECTION 22 63 00
GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

~~SPEC WRITER NOTES:-~~

- ~~1. Delete between //-----// if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.~~
- ~~2. References to pressure in this section are gage pressure unless otherwise noted.~~

PART 1 - GENERAL

1.1 DESCRIPTION

A. Central Laboratory and Healthcare Gas Systems: Consisting of oxygen, ~~nitrous oxide, nitrogen,~~ and compressed air services; complete, ready for operation, including all necessary piping, fittings, valves, cabinets, station outlets, rough-ins, ceiling services, gages, alarms including low voltage wiring, ~~nitrogen control panels, cylinder manifolds, air compressors, electric motors and starters, air dryers, filters,~~ pressure regulators, dew point, ~~carbon monoxide monitors~~ and all necessary parts, accessories, connections and equipment. ~~// Match existing station outlet and inlet terminal connections. //~~

~~//B. Oxygen System: Ready for connection to outside bulk supply tank, but not including tank. //~~

~~SPEC WRITER NOTE: Provide the following if the VAMC is to purchase the bulk oxygen tank and accessories.~~

~~//C. Oxygen System: Provide bulk oxygen system consisting of primary liquid tank, reserve liquid tank, vaporizers, alarms including all low voltage wiring, and automatic controls including all interconnecting control and power wiring. Connect to bulk supply main at outside bulk tank farm. //~~

~~D. Nitrous Oxide and Nitrogen Systems: Ready for connection to cylinders, but not including cylinders.~~

~~E. Supply Lines Outside of Building (including PVC protective pipe): As specified in this Section.~~

FB. Laboratory and healthcare gas system alarm wiring from equipment to alarm panels.

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1.2 RELATED WORK

- A. Sealing around pipe penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- B. Sealing around pipe penetrations through the floor to prevent moisture migration: Section 07 92 00, JOINT SEALANTS.
- C. General requirements and items common to more than one section of Division 22. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

~~SPEC WRITER NOTE: Delete the following paragraph if Engineering Control Center (ECC) is not included on project.~~

- ~~D. Alarm interface with ECC. Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.~~
- E. Conduit: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- F. Control wiring: Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
- G. Electrical wiring and accessories: Section 26 27 26, WIRING DEVICES.
- ~~H. Electric motors: Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.~~
- ~~I. Motor starters: Section 26 29 11, LOW VOLTAGE MOTOR STARTERS.~~
- ~~J. Prefabricated bedside patient units: Section 10 25 13, PATIENT BED SERVICE WALLS.~~
- K. Vacuum Piping and Equipment: SECTION 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES
- L. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
Requirements for commissioning, systems readiness checklist, and training.

1.3 QUALITY ASSURANCE

- A. Materials and Installation: In accordance with NFPA 99, (2005) and as specified.
- B. Equipment Installer: Show technical qualifications and previous experience in installing laboratory and healthcare equipment on three similar projects. Submit names and addresses of referenced projects. Installers shall meet the qualifications of ANSI/ASSE Standard 6010.
- C. Equipment Supplier: Show evidence of equivalent product installed at three installations similar to this project that has been in satisfactory and efficient operation for three years. Submit names and addresses where the product is installed.

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- D. Laboratory and healthcare System Testing Organization: The testing shall be conducted by a party technically competent and experienced in the field of laboratory and healthcare pipeline testing. Testing and systems verification shall be performed by personnel meeting the qualifications of ANSI/ASSE Standard 6030. Such testing shall be performed by a party other than the installing contractor.
- E. Provide names of three projects where testing of medical or laboratory gases systems has been performed by the testing agency. Include the name of the project, names of such persons at that project who supervised the work for the project owner, or who accepted the report for the project owner, and a written statement that the projects listed required work of similar scope to that set forth in this specification.
- F. Submit the testing agency's detailed procedure which will be followed in the testing of this project. Include details of the testing sequence, procedures for cross connection tests, outlet function tests, alarm tests, purity tests, etc., as required by this specification. For purity test procedures, include data on test methods, types of equipment to be used, calibration sources and method references.
- G. Certification: Provide documentation prior to submitting request for final inspection to include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits allowed by this specification.
- H. Installing contractor shall maintain as-built drawings of each completed phases for verification; and, shall provide the complete set at the time of final systems certification testing, for certification by the Third Party Testing Company. As-built drawings shall be provided on prints and in digital format. The digital format shall be in the native CAD system required for the project design. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- I. "Hot taps" are not permitted for operating medical oxygen systems. Methods for connection and extension of active and pressurized medical gas systems without subsequent medical gas testing and verification are not allowed.

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1.4 SUBMITTALS

A. Submit as one package in accordance with Section 01 33 23, SHOP
DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Valves.
3. Inlet and outlet cocks
4. Valve cabinets.
5. Gages.
6. Station outlets and rough-in assemblies.
7. Ceiling services.
8. Alarm controls and panels.
9. Pressure Switches.

~~10. Nitrogen control panels.~~

11. Manifolds.

~~12. Air compressor systems (Provide certified compressor test data at start up.):~~

- ~~a. Compressors: Manufacturer and model.~~
- ~~b. Characteristic performance curves.~~
- ~~c. Compressor operating speed (RPM).~~
- ~~d. Capacity: Free air delivered at indicated pressure (L/s) (SCFM).~~
- ~~e. Type of bearing in compressor.~~
- ~~f. Type of lubrication.~~
- ~~g. Type and adjustment of drive.~~
- ~~h. Electric motors: Manufacturer, frame and type.~~
- ~~i. Speed of motors (RPM).~~
- ~~j. Current characteristics and horsepower of motors.~~
- ~~k. Receiver capacity and rating.~~
- ~~l. Air silencer: Manufacturer, type and model.~~
- ~~m. Air filters: Manufacturer, type, model and capacity.~~
- ~~n. Pressure regulators: Manufacturer and capacity.~~
- ~~o. Dew point monitor: Manufacturer, type and model.~~
- ~~p. Air dryers: Manufacturer, type, model and capacity (L/s) (SCFM).~~
- ~~q. Carbon monoxide monitor manufacturer, type and model.~~
- ~~r. Aftercoolers.~~

C. Station Outlets: Submit letter from manufacturer stating that outlets are designed and manufactured to comply with NFPA 99. Outlet shall bear

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label of approval as an assembly, of Underwriters Laboratories, Inc., or Associated Factory Mutual Research Corporation. In lieu of above labels, certificate may be submitted by a nationally recognized independent testing laboratory, satisfactory to the Contracting Officer, certifying that materials, appliances and assemblies conform to published standards, including methods of tests, of above organizations.

- D. Certification: The completed systems have been installed, tested, purged, analyzed and verified in accordance with the requirements of this specification.
- E. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 TRAINING

- A. Furnish the services of a competent instructor for not less than two four-hour periods for instructing personnel in the operation and maintenance of the laboratory and healthcare gas systems, on the dates requested by COTR.
- B. Coordinate with other requirements specified in Section 01 00 00, GENERAL REQUIREMENTS.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the test by the basic designation only.

~~SPEC WRITER NOTE: Make material requirements agree with applicable requirements specified in the referenced Applicable Publications. Update and specify, in both, that which applies to the project.~~

- B. American Society for Testing and Materials (ASTM):
 - B819-(R2006).....Seamless Copper Tube for Medical Gas Systems
- C. American Society of Mechanical Engineers (ASME):
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.22-01(R2005).....Wrought Copper and Bronze Solder-Joint Pressure Fittings
 - B40.100 (2005)Pressure Gauges and Gauge Attachments Boiler and Pressure Vessel Code -

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- Section VIII-07.....Pressure Vessels, Division I
Section IX-07.....Welding and Brazing Qualifications
- D. American Welding Society (AWS):
AWS A5.8-04.....Brazing Filler Metal
AWS B2.2-91.....Standard for Brazing Procedure and Performance
Qualification (Modified per NFPA 99)
- E. Compressed Gas Association (CGA):
C-9-04.....Standard Color Marking of Compressed Gas
Cylinders
G-4.1 (2009).....Cleaning Equipment for Oxygen Service
G-10.1(2008)Nitrogen, Commodity
P-9-01.....Inert Gases Argon, Nitrogen and Helium
V-1-05.....Standard for Compressed Gas Cylinder Valve
Outlet and Inlet Connections
- F. National Electrical Manufacturers Association (NEMA):
ICS-6-93(R2006).....Industrial Controls and Systems Enclosures
- G. National Fire Protection Association (NFPA):
99-05.....Health Care Facilities
- H. United States Pharmacopoeia XXI/National Formulary XVI (USP/NF)
- I. Manufacturing Standardization Society (MSS):
MSS-SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose
MSS-SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends
MSS-SP-73-03.....Brazing Joints for Copper and Copper Alloy
Solder Pressure Fittings

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Copper Tubing: Type "K", ASTM B819, seamless copper tube, hard drawn temper, with wrought copper fittings conforming to ASME B16.22 or brazing fittings complying with MSS SP-73. Size designated reflecting nominal inside diameter. All tubing and fittings shall be labeled "ACR/OXY", "OXY", "OXY/MED", "ACR/MED", or "MED".
- B. Brazing Alloy: AWS A5.8, Classification BCuP, greater than 537 °C (1000 °F) melting temperature. Flux is strictly prohibited for copper-to-copper connections.

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- C. Screw Joints: Polytetrafluoroethylene (teflon) tape.
- D. Underground Protective Pipe: Polyvinyl Chloride (PVC), ASTM D1785, Schedule 80.
- E. Memory metal couplings: Temperature and pressure rating shall not be less than that of a brazed joint.
- F. Apply piping identification labels at the time of installation in accordance with current NFPA. Apply supplementary color identification in accordance with CGA Pamphlet C-9.
- G. Special Fittings: The following special fittings shall be permitted to be used in lieu of brazed joints:
 - 1. Memory-metal couplings having temperature and pressure ratings joints not less than that of a brazed joint.
 - 2. Listed or approved metallic gas tube fittings that, when made up, provide a permanent joint having the mechanical, thermal, and sealing integrity of a brazed joint.
 - 3. Dielectric fittings where required by the manufacturer of special medical equipment to electrically isolate the equipment from the piping distribution system.
 - 4. Axially swaged, elastic strain preload fittings providing metal to metal seal having pressure and temperature ratings not less than that of a brazed joint and when complete are permanent and non-separable.

2.2 EXPOSED LABORATORY AND HEALTHCARE GASES PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed laboratory and healthcare gas piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: Fed. Spec. WW-P-351, standard weight.
 - 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish, (125 and 250 PSi Classes).
 - 3. Nipples: ASTM B 687, Chromium-plated.
 - 4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
 - 5. Valves: Mss SP-72, SP-110, Brass or bronze with chrome finish.

2.3 VALVES

A. Ball: In-line, other than zone valves in cabinets:

1. Seventy five millimeter (2 1/2 inches) and smaller: Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110 , Type II, Class 150, Style 1, with tubing extensions for brazed connections, full port, three-piece or double union end connections, teflon seat seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service
2. Eighty to one hundred millimeter (3-4 inches): Bronze/ brass body, Fed. Spec. MSS SP72 & SP 110, Type II, Class 150, Style 1 with tubing extensions brazed to flanges, full port~~ed~~, three piece, double seal, teflon seals, full flow, 4125 kPa (600 psi) WOG minimum working pressure, with locking type handle, cleaned for oxygen use and labeled for intended service.

B. Check:

1. Eighty millimeter (3 inches) and smaller: Bronze/brass body, straight through design for minimum pressure drop, spring loaded, self aligning with teflon cone seat, vibration free, silent operation, supplied NPT female threads at each end with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 2750 kPa (400 psi) WOG minimum working pressure.
2. One hundred millimeter (4 inches) and larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, with flow direction arrow permanently cast into, cleaned for oxygen use and labeled for intended service, 1025 kPa (150 psi) WSP.

C. Zone Valve in Cabinet: Ball valve, bronze/ brass body, double seal, three piece or double union end connections, replaceable teflon seat seals, teflon stem seal, 4125 kPa (600 psi) WOG, cold, non-shock gas working pressure service to 100 kPa (29 inch Hg), cleaned for oxygen use and labeled for intended service, blowout proof stem, one quarter turn of handle to completely open or close. Provide tubing extensions factory brazed, and pressure tested. Provide 3 mm (1/8 inch) NPT gauge port for a 50mm (2 inch) diameter monitoring gauge downstream of the shut off valve. Zone valves shall be securely attached to the cabinet and provided with type-K copper tube extensions for making connection to system piping outside the cabinet. Zone valves shall be products of one

manufacturer, and uniform throughout in pattern, overall size and appearance. Trim with color coded plastic inserts or color coded stick-on labels. Install valves in cabinets such that cover window cannot be in place when any valve is in the closed position. Color coding for identification plates and labels is as follows:

SERVICE LABEL	IDENTIFICATION COLORS	MFG. STD. CLR.
OXYGEN	White letters on green background	GREEN
MEDICAL AIR/NITROUS-OXIDE	Black or white letters on yellow background White letters on blue- background	YELLOW BLUE-
NITROGEN	White letters on black background	BLACK-
MEDICAL-AIR	Black or white letters on yellow- background	YELLOW-
CARBON-DIOXIDE	Black or white letters on gray- background	GRAY

2.4 VALVE CABINETS

- A. Flush mounted commercially available item for use with laboratory and healthcare services, not lighter than 1.3 mm (18 gage) steel or 1.9 mm (14 gage) extruded aluminum, rigidly assembled, of adequate size to accommodate valve(s) and fittings. Punch or drill sides to receive tubing. Provide anchors to secure cabinet to wall construction. Seal openings in cabinet to be dust tight. Locate bottom of cabinet 1375 mm (4 foot 6 inches) above floor.
- B. Mount engraved rigid plastic identification plate on wall above or adjacent to cabinet. Color code identification plate to match gas identification colors as indicated above. Identification plate must be clearly visible at all times. Provide inscriptions on plate to read in substance: "VALVE CONTROL SUPPLY TO ROOMS."
- C. Cover plate: Fabricate from 1.3 mm (18 gage) sheet metal with satin chromed finish, extruded anodized aluminum, or .85 mm (22 gage) stainless steel. Provide cover window of replaceable plastic, with a corrosion resistant device or lever secured to window for emergency

window removal. Permanently paint or stencil on window: CAUTION-CLOSE ONLY IN EMERGENCY, SHUT-OFF VALVES FOR PIPED GASES", or equivalent wording. Configure such that it is not possible to install window with any valve in the closed position. Each valve shall have gauge upstream of valve inside valve box.

- D. Cabinets and isolation valves shall be located and piped as shown, and at a minimum, so as to allow the isolation of each smoke compartment separately. No cabinet shall serve more than one smoke compartment.

2.5 GAGES

- A. Pressure Gages: Includes gages temporarily supplied for testing purposes.

1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, ~~nitrogen~~ and oxygen, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be cleaned for oxygen use, labeled for appropriate service, and marked "USE NO OIL". Install with gage cock.
2. For all services downstream of main shutoff valve: Manufactured for oxygen use, labeled for the appropriate service and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1-690 kPa (1-100 psi) for air service ~~// , and // 1-690 kPa (1-100 psi) // 1-2050 kPa (1-300 psi) // for [insert special gas here] service //~~.

//2.6 STATION OUTLETS

- A. ~~For all services except ceiling hose drops and nitrogen system:~~ For designated service, consisting of a quick coupler and inlet supply tube. Provide coupler that is non-interchangeable with other services, and leak proof under three times the normal working pressure. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation for servicing and replacement, and to facilitate line blow-out, purging, and testing. Fasten each outlet and inlet securely to rough-in to prevent floating and provide each with a capped stub length of 6 mm (1/4-inch) (10 mm outside diameter) (3/8-inch outside diameter) tubing for connection to supply. Identification of each gas service shall be permanently cast into the back plate and shall

be visible through a transparent plastic guard. Label stub tubing for appropriate service. Rough-in kits and test plugs for Prefabricated Bedside Patient Units (PBPUs) are furnished under this specification but installed by manufacturer of PBPUs before initial test specified herein. Install completion kits (valve body and face plate) for the remainder of required tests.

~~B. For Ceiling Hose Drops and Nitrogen Service: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V 5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow out, purging, and testing. Fasten each outlet and inlet securely to rough in to prevent floating, and provide each with a capped stub length of 6 mm (1/4 inch) (10 mm (3/8 inch) outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjust to compensate for variations in plaster or cover thickness. //~~

~~SPEC WRITER NOTE: Use the following article if DISS connection outlets are to be furnished. To be used only to match existing during renovations.~~

~~//2.7 STATION OUTLETS~~

~~For all services: Brass, stainless steel or chromed metal non-interchangeable DISS connections for appropriate service to conform with CGA V 5. Equip each station outlet with an automatic valve and a secondary check valve to conform with NFPA 99. Equip each station inlet with an automatic valve to conform with NFPA 99. Place valves in the assembly to provide easy access after installation, for servicing and replacement, and to facilitate line blow out, purging, and testing. Fasten each outlet securely to outlet rough in to prevent floating, and provide each outlet with a capped stub length of 6 mm (1/4 inch) (10 mm (3/8 inch) outside diameter) tubing for connection to supply. Label stub tubing for appropriate service. Adjustable to compensate for variations in plaster or cover thickness. Rough in kits and test plugs for Prefabricated Bedside Patient Units (PBPUs) are furnished under this specification but installed by manufacturer of PBPUs before initial~~

~~tests specified herein. Install outlet completion kits (valve body and face plate) for the remainder of required tests. //~~

2.8 STATION OUTLET ROUGH-IN

- A. Flush mounted, protected against corrosion. Anchor rough-in securely to unit or wall construction.
- B. Modular Cover Plate: Die cast back plate, two-piece .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal, with mounting flanges on all four sides, secured to rough-in with stainless steel or chromium plated countersunk screws.
- C. Cover Plate for Prefabricated Bedside Patient Units (PBPU): One-piece with construction and material as indicated for modular cover plate.
- D. Provide permanent, metal or plastic, identification plates securely fastened at each outlet and inlet opening, with inscription for appropriate service using color coded letters and background. Metal plates shall have letters embossed on baked-on enamel background. Color coding for identification plates is as follows:

SERVICE LABEL	IDENTIFICATION PLATE COLORS
OXYGEN	White letters on green background
MEDICAL AIR NITROUS-OXIDE	Black or white letters on yellow White letters on blue background
NITROGEN	White letters on black background
MEDICAL AIR	Black or white letters on yellow
CARBON DIOXIDE	White letters on gray background

2.9 CEILING SERVICES

~~A. Column accessories:~~

- ~~1. Equip each utility column with flush type quick coupler gas service station outlets, except nitrogen outlets shall be DISS, as specified under Article, STATION OUTLETS. Provide the following outlets, mounted on the utility column: two oxygen, one nitrous oxide, one nitrogen, one medical air, and one carbon dioxide.~~
- ~~2. Provide one 48 mm by 80 mm (1 7/8" by 3") blank and face plate for future installation of mass spectrometer inlet tubing and wiring.~~
- ~~3. Provide spacing to allow for future installation of up to three monitoring receptacles.~~

~~4. Provide four single, NEMA 5 20R, hospital grade receptacles rated at 20 amps, 125 volts, 2 pole, 3 wire; two grounding receptacles. Coordinate with Section 26 27 26, WIRING DEVICES.~~

~~5. Equip column with four I.V. hooks.~~

~~6. Provide one 48 mm by 80 mm (1 7/8" x 3") blank face plate for computer connection.~~

~~B. Articulating Utility Column:~~

~~1. Pendant: Articulating arm and head constructed of lightweight aluminum alloy castings enclosed in high impact, flame retardant (UL 94 V 0) dress shrouds. Arm shall have a minimum of 508 mm (20 inch) vertical range of motion and a horizontal swing of 5.67 RAD (330 degrees), adjustable in .26 RAD (15 degree) increments. Head shall have a minimum rotation of 5.76 RAD (330 degrees) adjustable in .26 RAD (15 degree) increments. Minimum reach of the arm from ceiling pivot to head pivot is 889 mm (37 inches). The total reach of the pendant with head perpendicular to the arm axis is 1450 mm (57 inches). Vertical motion shall be achieved by 93 watts (1/8 hp) induction motor. Driven linear motion is by hand control contained in housing. Pneumatic driven unit shall consist of a pneumatic cylinder, duplex regulating valve, pressure gauge, filter, pressure relief valve, master control valve and lubricator/muffler. The entire vertical motor mechanism within unit shall be furnished and pre-installed. The weight capacity of head shelf shall be 79 kg (175 pounds) of weight mounted onto integral shelf or 57 kg (125 pounds) if the optional monitor mount is used. Nitrogen control system shall be integral with the unit with internal regulators mounted in the dispensing head. Factory assembled and tested. Provide with complete protective cover for the duration of construction.~~

~~2. Ceiling Support: Provide manufacturers standard anchoring device for pendant. Provide all required hardware to support pendant from the building structure.~~

~~C. Retractable Utility Column:~~

~~1. Column: Upper section for rigid mounting at drop ceiling level, and counter balanced telescoping lower section capable of being extended and retracted minimum 450 mm (18 inches). Provide fail proof stops to prevent the underside from extending lower than 1675 mm (5 foot 6 inches) above finished floor. Equip with combination handle and~~

~~release lever to allow the lower telescoping section to be positively locked in any position from fully extended to fully retracted. Construct vertical sections with 1 mm (20 gage) stainless steel and bottom plate with 1.9 (14 gage) stainless steel. Welded seams shall be ground smooth for seamless appearance. Except for the escutcheon which may be extruded aluminum, exposed surfaces shall be NAAMM Number 4 satin finish stainless steel. Provide access panels to allow inspection of interior column fittings. Nitrogen control system shall be integral with the unit with internal regulators mounted in the dispensing head. Factory assembled and tested. Provide with complete protective cover for the duration of construction.~~

- ~~D. Ceiling Mounted Station Outlets: As specified under Article, STATION OUTLETS, flush mount on ceiling and provide with hose tubing drops and retractors. Extend male thread DISS connection through ceiling plate.~~
- ~~1. Hoses: Conductive, neoprene tubing, color coded for appropriate service, dropping to within 1372 mm (4 feet 6 inches) from floor, with upper end of hose having female DISS connection with nut, easily finger tightened to ceiling outlet or inlet, and lower end of hose having DISS connection only for nitrogen service, and // matching existing equipment // having quick coupler // for all other services. Color coding for hoses is as follows:~~

SERVICE	HOSE COLOR
OXYGEN	Green
NITROUS OXIDE	Blue
NITROGEN	Black
AIR	Yellow
CARBON DIOXIDE	Gray

- ~~2. Rough in: Standard metal single gang, interchangeable, sectional or one piece, securely anchored to ceiling runner channels; ceiling plates of die cast plate, .85 mm (22 gage) stainless steel or 1.6 mm (16 gage) chromium plated metal. Attach identification plate, as specified in Article, STATION OUTLET AND INLET ROUGH IN, to ceiling plate adjacent to each outlet and inlet.~~

~~3. Hose retractor kit: Chrome plated, spring loaded assembly and hose clamps with stainless steel sash chain; to automatically withdraw hose assembly a minimum of 508 mm (20 inches) from fully extended position of 1425 mm (4 feet 8 inches) to 1930 mm (6 feet 4 inches) above finished floor.~~

2.10 ALARMS

~~SPEC WRITER NOTE: Electrical Engineer shall verify electrical service is shown to laboratory and healthcare alarm panel in each zone.~~

- A. Provide all low voltage control wiring, except for wiring from alarm relay interface control cabinet to ECC, required for complete, proper functioning system, in conformance with Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Run wiring in conduit, in conformance with Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.
- ~~B. Local Alarm Functions: Provide individual local air compressor malfunction alarms at each compressor system main control panel.~~
- ~~1. Compressor Malfunction Alarm: Each compressor system receiving any of the following individual signals and sends a single combined "compressor malfunction alarm" signal to master alarm panel.~~
- ~~a. Thermal Malfunction Alarm: Functions when discharge air temperature exceeds 177 °C (350 °F), shutting down affected compressor.~~
- ~~b. Lead Compressor Fails to Start: Functions when lead compressor fails to start when actuated, causing lag pump to start.~~
- ~~c. Lag Compressor in Use: Functions when the primary or lead compressor is incapable of satisfying the demand. When three or more compressors are part of the system, the lag compressor in use alarm shall energize when the last compressor has been signaled to start.~~
- ~~d. High Water Level in Receiver. (Liquid ring or water cooled units)~~
- ~~e. High Water Level in Separator (if so required). (Liquid ring unit)~~
- ~~2. Desiccant Air Dryer Malfunction Alarm: Dryer receives the following individual signals and sends a single consolidated dryer malfunction alarm signal to master alarm panel.~~

- ~~a. Dew Point Alarm: Functions when line pressure dew point rises above 4 °C (39 °F) at 380 kPa (55 psi).~~
- ~~3. Vacuum Pump Malfunction Alarm: Pump system receives the following individual signals and sends a single consolidated pump malfunction alarm signal to master alarm.~~
 - ~~a. High Temperature Shut down Alarm: Functions when exhaust air temperature exceeds 104 °C (220 °F), shutting down affected pump.~~
 - ~~b. Lead Pump Fails to Start Alarm: Functions when lead pump fails to start when actuated causing lag pump to start.~~
 - ~~c. Lag Pump In Use Alarm: Functions when the primary or lead vacuum pump is incapable of satisfying the demand. When three or more vacuum pumps are part of the system, the lag pump in use alarm shall energize when the last vacuum pump has been signaled to start.~~
- ~~4. Waste Anesthetic Gas Disposal (WASG) Lag in Use Alarm: Provide when a central WAGD system is used. The signal shall be manually reset.~~
- ~~5. Instrument Air Dew Point High: Functions when the line pressure dew point is greater than 30 °C (22 °F).~~
- ~~C. Master Alarm Functions: Provide the following individual alarms at the master alarm panel.~~
 - ~~1. Oxygen Alarms:~~
 - ~~a. Liquid oxygen low level alarm: Functions when stored liquid oxygen reaches a predetermined minimum level.~~
 - ~~b. Reserve switchover alarm: Functions when, or just before, reserve oxygen supply goes in operation.~~
 - ~~c. Reserve low supply alarm: Functions when contents of cylinder reserve oxygen supply are reduced to one day's average supply; switch and contacts at the bulk tank control panel.~~
 - ~~d. Reserve low pressure alarm: Functions when the gas pressure available in the liquid reserve oxygen supply is reduced below the pressure required to function properly.~~
 - ~~e. Low pressure alarm: Functions when system pressure downstream of the main shutoff valve drops below 275 kPa (40 psi), plus/minus 14 kPa (2 psi); operated by pressure switch or transmitters.~~
 - ~~f. High pressure alarm: functions when system pressure downstream of main shutoff valve increases above 415 kPa (60 psi), plus/minus 14~~

~~kPa (2 psi) set points; operated by pressure switches or transmitters.~~

~~g. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.~~

~~2. Nitrous Oxide Alarms:~~

~~a. Reserve switchover alarm: Functions when, or just before, secondary or reserve nitrous oxide supply goes in operation.~~

~~b. Pressure alarms: Functions when system pressure downstream of main shutoff valve drops below 275 kPa (40 psi), plus/minus 14 kPa (2 psi) or increases above 415 kPa (60 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.~~

~~c. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.~~

~~3. Nitrogen Alarms:~~

~~a. Reserve switchover alarm: Functions when, or just before, secondary or reserve nitrogen supply goes in operation.~~

~~b. Pressure alarms: Functions when system pressure downstream of main shutoff valve drops below 1310 kPa (190 psi), plus/minus 14 kPa (2 psi) or increases above 1510 kPa (220 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.~~

~~c. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.~~

~~4. Carbon Dioxide Alarms:~~

~~a. Reserve Switchover Alarm: Functions when, or just before, secondary or reserve carbon dioxide supply goes in operation.~~

~~b. Pressure Alarms: Functions when system pressure downstream of main shutoff valve drops below 275 kPa (40 psi), plus/minus 14 kPa (2 psi) or increases above 415 kPa (60 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.~~

~~c. Cylinder reserve pressure low: Functions when the content of a cylinder reserve header is reduced below one day's average supply.~~

~~5. Compressed Air Alarms:~~

~~a. Medical air dew point high alarm: Functions when the line pressure dew point rises above 2 °C (35 °F) at 380 kPa (55 psi).~~

~~b. Carbon Monoxide Alarm: Functions when the carbon monoxide levels rise above 10 parts per million; receives signal from the carbon monoxide monitor.~~

- ~~c. Main Bank Filter Set Alarm: Functions when the pressure drop across filter set increases more than 14 kPa (2 psi) over that when filters are clean and new; operates by differential pressure switch or transmitters.~~
- ~~d. Desiccant Prefilter Alarm: Functions when pressure across the filter increases more than 21 kPa (3 psi) over that when filters are clean and new; operates by pressure differential switch.~~
- ~~e. Desiccant Post Filter Alarm: Functions when pressure drop across filter increases more than 21 kPa (3 psi) over that when filters are clean and new; operates by pressure differential switch.~~
- ~~f. Desiccant Dryer Malfunction Alarm: Functions on any combination of failure of tower cycling and/or pressure dew point rise above 60 °C at 690 kPa (140 °F at 100 psi).~~
- ~~g. Aftercooler High temperature Alarm: Functions when aftercooler discharge air temperature exceeds 38 °C (100 °F).~~
- ~~h. Pressure Abnormal Alarm: Functions when system pressure downstream of main shutoff valve drops below 550 kPa (80 psi) (plus/minus gage or increases above 830 kPa (120 psi) (plus/minus 14 kPa (2 psi) set points; operated by pressure switch.~~
- ~~i. Compressor Malfunction Alarm: Functions when compressor system control panel signals compressor thermal malfunction alarm, lead compressor fails to start alarm or high water level in receiver or separator (if so required) receives signal from system control panel.~~
- ~~j. Low Lubricant Shutdown: For rotary screw compressors. Functions when lubricant level drops to a low point. Receives signal from compressor control panel.~~
- ~~k. Instrument air dew point high alarm: Functions when the line pressure dew point rises above 30 °C (22 °F) at 380 kPa (55 psi).~~

D. Alarm Functions:

1. Oxygen, ~~nitrous oxide, carbon dioxide~~ and compressed air alarms:
Pressure alarms: Functions when pressure in branch drops below 275 kPa (40 psi), plus/minus 14 kPa (2 psi) or increases above 414 kPa (60 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.

- ~~2. Nitrogen alarms: Pressure alarms: Functions when pressure in branch drops below 1310 kPa (190 psi), plus/minus 14 kPa (2 psi) or increases above 1500 kPa (220 psi), plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters.~~
 - ~~3. Vacuum alarms: Low vacuum alarm: Functions when vacuum in branch drops below 40 kPa (12-inches Hg); operated by vacuum switch.~~
 - ~~//4. [insert special gas here] // alarms:~~
 - ~~a. Reserve switchover alarm: Functions when secondary or reserve manifold supply goes in operation.~~
 - ~~b. Pressure alarms: Function when system pressure downstream of main shutoff valve drops below // [insert low set pressure here] // kPa (psi) (plus/minus 14 kPa (2 psi) or increases above // [insert high set pressure here] // kPa (psi) (plus/minus 14 kPa (2 psi) set points; operated by pressure switches or transmitters. //~~
 5. Vacuum alarms:
 - a. Low vacuum alarm: Function when system vacuum upstream of main shutoff valve drops below 40 kPa (12 inches Hg); operated by vacuum switch.
 - b. Filter differential pressure/back pressure alarm: Functions when discharge oil filter differential rises to set level, or when back pressure is sensed; receives signal from pump control panel.
 - c. Laboratory vacuum pump malfunction.
 - ~~6. Waste Anesthetic Gas Disposal (WAGD) low alarm: Functions when WAGD vacuum level or flow is below effective operating limits.~~
- E. Alarm Panels:
1. General: Modular design, easily serviced and maintained; alarms operate on alternative current low voltage control circuit; provide required number of transformers for efficient functioning of complete system. Alarm panels shall be integral units, reporting ~~// [insert special gas here], //~~ compressed air and vacuum services, as required.
 2. Box: Flush mounted, sectional or one piece, corrosion protected. Size to accommodate required number of service functions for each location, and for one audible signal in each box. Anchor box securely. Provide spare capacity to accommodate 50% of the number of provided alarm points.

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3. Cover plate: Designed to accommodate required number of signals, visual and audible, for each location, and containing adequate operating instructions within the operator's view. Bezel shall be extruded aluminum, chromium plated metal, or plastic. Secure to the box with chromium plated or stainless steel countersunk screws.
4. Service indicator lights: Red translucent plastic or LED with proper service identification inscribed thereon. Number of lights and service instruction shall be as required for each location. Provide each panel with a green test button of the same material, inscribed with "PUSH TO TEST" or similar message.
5. Audible signal: Provide one in each alarm panel and connect electrically with all service indicator light functions.
6. Controls:
 - a. Visual signal: When the condition occurs which any individual service indicator light is to report, button for particular service shall give a lighted visual signal which cannot be canceled until such condition is corrected.
 - b. Audible signal: Alarm shall give an audible signal upon circuit energization of any visual signal. Audible signal shall be continuous until silenced by pushing a button. This shall cancel and reset audible only, and not affect the visual signal. After silencing, subsequent alarms shall reactivate the audible alarm.
 - c. Signal tester: Test button or separate normal light shall be continuously lighted to indicate electrical circuit serving each individual alarm is energized. Pushing test button shall temporarily activate all visual signals and sound audible signal, thereby providing desired indications of status of system.

~~SPEC WRITER NOTE: Delete the following paragraph if an ECC is not included on the project.~~

~~F. Alarm Relay Interface Control Cabinet: Design cabinet to transfer the closed circuit alarm signals through relays to a set of terminals for monitoring signals at the ECC without interrupting the closed circuit system. Construct of 1.9 mm (14 gage) steel, conforming with NEMA ICS 6, Type 1, enclosures. Provide both normally open and normally closed contacts for output signals, with number of circuits required for full~~

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~~alarm capability at the ECC. Refer to Section 23-09-23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC for compatibility.~~

~~SPEC WRITER NOTE: Provide where required.
Coordinate Alarm Network Communication
requirements with the Building/Energy
Management System for compatibility.
Provide required power to the Network
Communications Board.~~

G. Alarm Network Communication: Network communications board shall be installed in local alarm and connected to the facility's Ethernet. Local alarm modules shall send information to the master alarm and the data can be downloaded thru the computer connected to the facility's Ethernet. Master alarm displays the message, sound its alarm and saves the information in an event log. This event log shall be downloaded to a computer file for tracking data and troubleshooting.

2.11 PRESSURE SWITCHES

General purpose, contact or mercury type, allowing both high and low pressure set points, with contact type provided with a protective dust cover; adjustable range set by inside or outside adjustment; switches activate when indicated by alarm requirements. Use one orifice nipple (or DISS demand check valve) for each sensor or pressure switch.

~~SPEC WRITER NOTE: Delete if provided with articulating utility column.~~

2.12 NITROGEN CONTROL PANEL (NCP)

- ~~A. General: For nitrogen service, consisting of a line pressure control regulator, outlet line pressure gage, DISS service outlet, and supply valve, assembled and rigidly mounted in a roughing in assembly, and provided with a metal cover plate. Panel shall be designed to deliver 10 L/s (20 SCFM) at 1535 kPa (223 psi). Unit may be recessed wall mounted or integral with the articulating arm or column with individual regulators for each outlet.~~
- ~~B. Manifold Assembly: Mounted to a steel support bracket, factory assembled and tested, ready for installation in the roughing in assembly.~~
- ~~1. Supply valve, bronze bodied, double seal, full flow, ball type, designed for working pressure in excess of 1700 kPa (300) psi, with chrome plated brass ball which seals in both directions, requiring only a quarter turn of the knob from open to closed position.~~

~~2. Line pressure control regulator, self-relieving, diaphragm type, with high flow precision adjustment and working pressure in excess of 1700 kPa (250 psi).~~

~~3. Line pressure gage, to monitor the gas outlet line pressure, calibrated from 0 to 2000 kPa (300 psi) in increments of 100 kPa (10 psi).~~

~~4. Nitrogen service outlet, DISS type as specified under Article, STATION OUTLETS, with a self-sealing dust plug, having a working pressure of 1700 kPa (250 psi) maximum.~~

~~5. Two 146 mm (5 3/4 inch) lengths of 10 mm (3/8 inch) outside diameter type "K" copper tubing for connection to gas service supply line and to remote outlet line.~~

~~C. Roughing In Assembly: Designed for recessed installation, consisting of a prime painted steel fabricated back box with mounting flanges on all four sides, with provisions to securely anchor the back box to wall construction. Equip with a crossover "U" tube to facilitate testing of the nitrogen system prior to the manifold installation, and a plaster shield to prevent dust or other foreign matter from contaminating internal parts prior to final assembly.~~

~~D. Cover plate Assembly: Chromed cast metal or NAAMM Number 4 satin finished stainless steel panel with provisions for line pressure gage(s), nitrogen outlet, regulator and supply valve knobs, attaching directly to the roughing in assembly by means of four Number 6 32 by 40 mm (1 1/2 inch) long mounting screws, with plaster adjustments up to 20 mm (3/4 inch).~~

~~SPEC WRITER NOTE: If no special cylinder gases are included on the project, delete the following article.~~

~~2.13 CYLINDER GAS SUPPLY MANIFOLDS~~

~~A. Non ferrous metal manifold and fittings, valves, parts and connections, suitable for a regular working pressure of 21 MPa (3000 psi). Gas cylinders at manifold shall be individually chained to wall or floor with adequate support.~~

~~B. Duplex arrangement, each bank having number of cylinder connections as required, high pressure copper cylinder connection pigtailed with brazed fittings. Shutting of either bank shall not interrupt supply to system.~~

- ~~C. Provide manifold with two (one for each bank) two stage pressure regulators with gages and built in safety valves, manifold header valves and check valves, service line connection valves, relief valves, tank connecting coils and handles, and all required equipment for a complete assembly. Enclose manifold controls in sheet metal cabinet.~~
- ~~D. Supply pressure for // [insert name of gas here] // is // [insert supply pressure here]. //~~
- ~~E. Switch-over to full reserve bank shall be automatic when one cylinder bank becomes exhausted, with no fluctuation in pressure, and not require resetting of regulators. After replacement of empty tank, resetting of controls shall be automatic or by single lever. Reserve switch over shall be actuated by pressure switch; alarm shall be part of manifold control.~~

~~2.14 AIR COMPRESSOR SYSTEMS~~

- ~~A. System Design: The laboratory air system shall be of a modular base mounted design consisting of // multiplexed // triplex // duplex// compressor, dryer/control, and an air receiver. Each unit must be fully compliant with the latest edition of NFPA 99.~~
- ~~B. Compressors: Continuous duty rated "oil less" type with permanently lubricated, sealed bearings. Single stage design, air cooled, reciprocating type with corrosion resistant reed type valves with stainless steel reeds. Both the compression rings and rider rings shall be made from a long life, fluororesin material designed for continuous duty operation. The crankshaft shall be constructed of a durable nodular graphite cast iron and designed to be fully supported on both ends by heavy duty ball bearings permanently lubricated and sealed. The crankcase shall be constructed of gray cast iron. Maximum heat dissipation shall be achieved through cast aluminum alloy cylinders treated for optimum corrosion and wear resistance. Cylinder sleeves shall not be required. Additionally, heat transmission from the piston wall to the piston pin needle bearing shall be minimized by an insulated "heat cut" piston pin. The connecting rod shall be of a one piece design for maximum reliability.~~
- ~~C. Compressor Drive and Motor: V belt driven through a combination flywheel/sheave and steel motor sheave with tapered bushing and protected by an OSHA approved, totally enclosed belt guard. Belt tensioning shall be achieved by a pivoting motor mounting base that is~~

~~fully adjustable through twin adjusting screws. The motor shall be a NEMA rated, open drip proof, 1800 RPM, with 1.15 service factor suitable for 208/230/460V electrical service, as specified in Section 22-05-12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT and Section 26-29-11, LOW VOLTAGE MOTOR STARTERS.~~

- ~~D. Intake Piping: Provide a pre piped intake manifold with one "hospital type" inlet air filter with threaded opening for remote intake connection. Isolate filter housing from the intake manifold with a braided 304 stainless steel flex connector.~~
- ~~E. Discharge Piping: Provide an integral air cooled aftercooler designed for a maximum approach temperature of 12 degrees F complete with moisture separator and timed automatic solenoid drain valve with a manual drain valve by pass. Provide each cylinder head with a pre wired high discharge air temperature shutdown switch. Include a flex connector, safety relief valve, and check valve. The compressor discharge line the piping shall be of ASTM B-819 copper tubing, brass, and/or stainless steel. The discharge flex connector shall be braided 304 stainless steel, brass or bronze.~~
- ~~F. Isolation System: Isolate the compressor and monitor from the main compressor module base by means of a four point, heavy duty, spring isolation system for a minimum of 95% isolation efficiency.~~
- ~~G. Dryer/Control: The dryer/control shall include a NEMA 12, U.L. labeled control system, duplexed desiccant drying system, duplexed final line filters, duplexed final line regulators, and combination dew point/CO monitor. All of the above shall be pre wired and pre piped in accordance with NFPA 99 and include valving to allow complete air receiver by pass, as well as air sampling port.~~
- ~~H. Dryer: Size each desiccant dryer for the peak calculated demand and capable of producing 10 °F (- 12 °C) pressure dew point. Dryer purge flow shall be minimized through an on demand purge saving control system. Include a mounted prefilter rated for 0.01 micron with automatic drain and element change indicator on the inlet of each dryer.~~
- ~~I. Control System: Mounted and pre wired control system shall be NEMA 12 and U.L. labeled. This control system shall provide automatic lead/lag sequencing with circuit breaker disconnects for each compressor with external operators, one non fused main disconnect with external operators, full voltage motor magnetic starters with overload~~

~~protection, redundant 120V control circuit transformers, visual and audible reserve unit alarm with isolated contacts for remote alarm, hand off auto (HOA) lighted selector switches, automatic alternation of both compressors with provisions for simultaneous operation if required, automatic activation of reserve unit if required, visual alarm indication for high discharge air temperature shutdown with isolated contacts for remote alarm, and duplexed run time hour meters.~~

~~J. Final Line Filters and Regulators: Fully duplexed final line filters rated for 0.01 micron with element change indicators shall be factory mounted and pre piped, along with duplexed factory mounted and pre piped final line regulators and duplex safety relief valves.~~

~~K. Dew Point Hygrometer/CO Monitor: Mounted, pre piped and wired, combination dew point hygrometer/CO monitor shall be of the ceramic type with integral chemical type CO sensor. System accuracy shall be $\pm 2^{\circ}\text{F}$ for dew point and 2PPM (at 10 PPM) for carbon monoxide. Dew point alarm shall be factory set at 39°F (4°C) per NFPA 99, and the CO alarm shall be factory set at 10 PPM. Both set points shall be field adjustable.~~

~~L. Air Receiver: Vertical air receiver, galvanized, ASME Coded, National Board Certified, rated for minimum 150 PSIG design pressure and includes a sight gauge glass as well as a timed automatic solenoid drain valve. Provide three valve bypass on supply.//~~

~~M. Example of an acceptable product and manufacturer: Beacon Medical Products "Lifeline Medical Air Systems".~~

~~2.15 PRESSURE REGULATORS:~~

~~A. For 690 kPa (100 psi) regulator, provide duplex in parallel, valve for maintenance shut down without service interruption. For additional pressures, locate regulators remote from compressor near point of use, and provide with isolation valves and valve bypass.~~

~~1. For systems 5 L/s (10 scfm) and below: Brass or bronze body and trim, reduced pressure range 170—850 kPa (25—125 psi) adjustable, spring type, diaphragm operated diaphragm operated, relieving. Delivered pressure shall vary not more than one kPa (0.15psi) for each 10 kPa (1.5psi) variation in inlet pressure.~~

~~2.16 EMERGENCY LOW PRESSURE OXYGEN INLET~~

- ~~A. The Low Pressure Emergency Oxygen Inlet provides an inlet for connecting a temporary auxiliary source of oxygen to the oxygen pipeline system for emergency or maintenance situations per NFPA 99.~~
- ~~B. The inlet consist of a 1" (25 mm) ball valve, pressure gauge and a 1/2"/1" NPTF connection housed in a weather tight enclosure. The enclosure is labeled "Emergency Low Pressure Gaseous Oxygen Inlet", and includes a padlock staple to prevent tampering or unauthorized access. The enclosure is suitable for recess mounting on the exterior of the building being served. The enclosure is 14 gauge, cold rolled steel with a primer coat of paint. The Emergency Oxygen Inlet is connected at a point downstream of the main supply line shutoff valve.~~
- ~~C. Check valves are provided for installation in the emergency supply line and in the main supply line between the main line shutoff valve and the emergency supply line connection per NFPA 99. Check valves have a cast bronze body and straight through design for minimum pressure drop.~~
- ~~D. The check valves for sizes under 3" (76 mm) are soft seated, bubble tight, self-aligning, and spring loaded, and ball type check valves. Three inch (76 mm) check valves are hard seated, spring loaded, self-aligning ball type cheeks with cone seats (3" valves may not be "bubble tight"). Check valves are fast acting.~~
- ~~E. A relief valve is provided for installation in the emergency supply line per NFPA 99. The relief valve has a brass body, single seat design, and is cleaned for oxygen use. It automatically reseats to provide a "bubble tight" seal after discharging excess gas. Pre set at 75 psi.~~

PART 3 - EXECUTION

3.1 INSTALLATION

- ~~A. In accordance with current NFPA. Run buried oxygen piping in PVC protective pipe for entire length including enclosure of fittings and changes of direction.~~
- B. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- C. Keep open ends of tube capped or plugged at all times or otherwise sealed until final assembly.
- D. Cut piping square and accurately with a tube cutter (sawing not permitted) to measurements determined at place of installation. Ream

tube to remove burrs, being careful not to expand tube, and so no chips of copper remain in the tube. Work into place without springing or forcing. Bottom tube in socket so there are no gaps between tube and fitting. Exercise care in handling equipment and tools used in cutting or reaming of tube to prevent oil or grease being introduced into tubing. Where contamination has occurred, material is no longer suitable for oxygen service.

- E. Spacing of hangers: Current NFPA.
- F. Rigidly support valves and other equipment to prevent strain on tube or joints.
- G. While being brazed, joints shall be continuously purged with oil free nitrogen. The flow of purged gas shall be maintained until joint is cool to touch.
- H. Do not bend tubing. Use fittings.
- I. Support ceiling column assembly from heavy sub-mounting castings furnished with the unit as part of roughing-in. Anchor with 15 mm (1/2-inch) diameter bolts attached to angle iron frame supported from structural ceiling, unless otherwise indicated.
- J. Provide two 25 mm (1 inch) minimum conduits from ceiling column assembly to adjacent corridor, one for mass spectrometer tubing and wiring and one for monitor wiring, for connection to signal cabling network.
- K. Install pressure switches, transmitter and gauges to be easily accessed, and provide access panel where installed above plaster ceiling. Install pressure switch and sensors with orifice nipple between the pipe line and switches/sensors.
- L. Apply pipe labeling during installation process and not after installation is completed. Size of legend letters shall be in accordance with ANSI A13.1.
- M. Pipe compressor intake to a source of clean ambient air as indicated in current NFPA.
- N. After initial leakage testing is completed, allow piping to remain pressurized with testing gas until testing agency performs final tests.
- O. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoked partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with intumescent

materials only. Completely fill and seal clearances between raceways and openings with the fire stopping material.

2. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

P. Provide 40mm (1 1/2 inch) diameter line pressure gage downstream of zone valve in cabinets.

Q. Provide zone valves in cabinets where indicated ~~and outside each Operating Room~~ and a minimum one zone valve assembly for each 18 outlet set.

3.2 TESTS

A. Initial Tests: Blow down, and high and low pressure leakage tests as required by current NFPA with documentation.

~~SPEC WRITER NOTE: Where the system change is minor delete the following.~~

~~B.~~ Laboratory and healthcare testing agency shall perform the following:

1. Perform and document all cross connection tests, labeling verification, supply system operation, and valve and alarm operation tests as required by, and in accordance with, current NFPA and the procedures set forth in pre-qualification documentation.
2. Verify that the systems, as installed, meet or exceed the requirements of current NFPA, this specification, and that the systems operate as required.
3. Piping purge test: For each positive pressure gas system, verify cleanliness of piping system. Filter a minimum of 35 cubic feet (1000 liters) of gas through a clean white 0.45 micron filter at a minimum velocity of 3.5 scfm (100 Lpm). Filter shall show no discoloration, and shall accrue no more than 0.1 mg of matter. Test each zone at the outlet most remote from the source. Perform test with the use of an inert gas as described in CGA P-9.
4. Piping purity test: For each positive pressure system, verify purity of piping system. Test each zone at the most remote outlet for dew point, carbon monoxide, total hydrocarbons (as methane), and halogenated hydrocarbons, and compare with source gas. The two tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Perform test with the use of an inert gas as described in CGA P-9.

5. Outlet and inlet flow test:
- Test all outlets for flow. Perform test with the use of an inert gas as described in CGA P-9.
 - Oxygen, nitrous oxide and air outlets must deliver 100 Lpm (3.5 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 350 kPa (50 psi).
 - Nitrogen outlets must deliver 565 Lpm (20 scfm) with a pressure drop of no more than 35 kPa (5 psi), and static pressure of 1445 kPa (210 psi).
 - Needle valve air outlets must deliver 1.5 scfm with a pressure drop of no more than five psi, and static pressure of 350 kPa (50 psi).
6. Source Contamination Test: Analyze each pressure gas source for concentration of contaminants, by volume. Take samples for air system test at the intake and at a point immediately downstream of the final filter outlet. The compared tests must in no case exceed variation as specified in Paragraph, Maximum Allowable Variation. Allowable concentrations are below the following:

~~SPEC WRITER NOTE: Add parameters for source contamination test for any special gases as appropriate. Consult CGA requirements for grade being specified.~~

Dew point, air	4 degrees C (39 degrees F) pressure dew point at 690 kPa (100 psi)
Carbon monoxide, air	10 mg/L (ppm)
Carbon dioxide, air	500 mg/L (ppm)
Gaseous hydrocarbons as methane, air	25 mg/L (ppm)
Halogenated hydrocarbons, air	2 mg/L (ppm)

7. Analysis Test:
- Analyze each pressure gas source and outlet for concentration of gas, by volume.
 - Make analysis with instruments designed to measure the specific gas dispensed.
 - Allowable concentrations are within the following:
 - Laboratory air 19.5 percent to 23.5 percent oxygen.

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Oxygen	>=97 plus percent oxygen
Nitrous oxide	>=99 plus percent nitrous oxide
Nitrogen	>=99 plus percent nitrogen
Medical air	19.5 percent to 23.5 percent oxygen
Carbon Dioxide	99 plus percent carbon dioxide

~~//2) [add name of special gas and analysis test criteria here] //~~

8. Maximum Allowable Variation: Between comparative test results required are as follows:

Dew point	2 degrees C (36 degrees F)
Carbon monoxide	2 mg/L (ppm)
Total hydrocarbons as methane	1 mg/L (ppm)
Halogenated hydrocarbons	2 mg/L (ppm)

- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.3 CONNECTION TO EXISTING LABORATORY GAS SYSTEM:

- A. Contactor shall test the existing system for hydrocarbons, dew point, etc. If problems are present, the resident engineer (RE) would notify the facility of the results. The facility would then make the necessary repairs and/ or maintenance.
- B. Install shut-off valve at the connection of new line to existing line.
- C. Coordinate time for shut-down of the existing laboratory and healthcare system with the VA medical center.
- D. Shut off all oxygen zone valves and gas riser valves if the section to be connected to cannot be totally isolated from the remainder of the system.
- E. Prior to any work being done, check the new pipeline for particulate or other forms of contamination.
- F. Insure that the correct type of pipe tubing and fittings are being used.
- G. Make a spot check of the existing pipelines in the facility to determine the level of cleanness present.

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- H. Reduce the pressure to zero and make the tie-in as quickly as possible.
A nitrogen purge is not required since this would require another opening in the pipe.
- I. After the tie-in is made and allowed to cool, slowly bleed the source gas back into the pipeline. Test the work area for leaks with soapy water and repair any leaks.
- J. After all leaks, if any, are repaired and the line is fully recharged, perform blow down and testing. Open the zone that is closest to the main to the system, access the closest outlet to the work, and blow the main through the outlet. After the outlet blows clear into a white cloth, make an additional check at a zone most distant from the work. Perform all required current NFPA tests after connection.

3.4 COMMISSIONING

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

SECTION 22 67 19.16
REVERSE-OSMOSIS WATER EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Provide complete industrial-type packaged reverse osmosis (RO) water treatment system producing high purity water by removal of dissolved minerals, bacteria, particles and organic impurities. Designed for continuous automatic operation. The system shall include pre-filter, product storage tank and all devices necessary for fully operational system. RO system operation will be controlled by the water level in the product storage tank.

The RO water treatment system will provide service to (24) dialysis treatment stations and (3) outlet boxes provided for equipment maintenance. A RO water loop system will deliver water to wall boxes at patient stations located in the patient head wall system, as indicated on the plans.

1.2 RELATED WORK

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. Systems for service other than boiler plant make-up water, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Section 22 07 11, PLUMBING INSULATION
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATION
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklist, and training.

1.3 QUALITY ASSURANCE

Manufacturer shall have been engaged in the manufacture of reverse osmosis systems as a primary product for at least ten years. The ten year requirement supersedes any conflicting requirement in other parts of the project specification.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Catalog cuts, complete description and specifications of all equipment and accessories

2. Accessories including filters, product storage tank, pressure gages and test kit.
 3. Performance data including normal and maximum flow and pressure drop. Certification that required performance will be achieved.
 4. Piping.
 5. Dialysis Patient Wall Boxes and RO Water wall boxes.
- C. Complete detailed layout, setting, arrangement, and installation drawings. Drawings shall also show all parts of the apparatus including relative positions, dimensions, and sizes and general arrangement of connecting piping.
- D. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- E. Training outline for equipment operation and maintenance for hospital staff.

1.5 PROJECT CONDITIONS

A. Influent Water Analysis:

Date Tested: 05/22/2013 Testing Agency: Spectra Laboratory

Test	Result	Units	Reference Range
Aluminum	0.063	mg/L	0-0.01
Antimony	<0.006	mg/L	0-0.006
Arsenic	<0.002	mg/L	0-0.005
Barium	0.007	mg/L	0-0.1
Beryllium	<0.0004	mg/L	0-0.0004
Cadmium	<0.0010	mg/L	0-0.001
Calcium	5.495	mg/L	0-2
Chromium	<0.005	mg/L	0-0.014
Colony Count	<2.0	CFU/mL	0-199.0
Copper	0.029	mg/L	0-0.1
Fluoride	.63	mg/L	0-0.20
Endotoxin	<0.01	EU/mL	0-1.99
Lead	<0.002	mg/L	0-0.005
Magnesium	0.964	mg/L	0-4
Mercury	<0.0002	mg/L	0.0002
Nitrate(as N)	<0.2	mg/L	0-2.0
Potassium	<1.000	mg/L	0-8
Selenium	<0.005	mg/L	0-0.09
Silver	<0.003	mg/L	0-0.005

Sodium	2.915	mg/L	0-70
Sulfate	11.1	mg/L	0-100
Thallium	<0.002	mg/L	0-0.002
Zinc	0.088	mg/L	0-0.1

The contractor shall confirm the analysis data provided by taking a current sample and independent tests. The test data provided above is for reference information only.

B. Design Parameters:

Daily Hours of Water Demand: 16

Operating Temperature Range: 25-32.2 degrees C (77 - 90 degrees F)

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B40.100-2005.....Pressure Gages and Gage Attachments

C. ASTM International (ASTM):

A269-07.....Seamless and Welded Austenitic Stainless Steel
 Tubing for General Service.

D1785-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,
 Schedules 40, 80, and 120.

F876-13a.....Crosslinked Polyethylene (PEX) Tubing

D. American Water Works Association (AWWA):

B300-04.....Hypochlorites

B301-04.....Liquid Chlorine

C651-05.....Disinfecting Water Mains

E. National Electrical Manufacturers Association (NEMA):

ICS-6-1993(R2001, R2006) Industrial Control and Systems: Enclosures

F. National Fire Protection Association (NFPA):

70- 08National Electrical Code.

G. Department of Health and Human Services, Food and Drug Administration
 (FDA):

CFR 21, Chapter 1, Part 175.300, 02 Resinous and Polymeric Coatings

H. Association For the Advancement of Medical Instrumentation:

ANSI/AAMI 13959: Guidelines For Water Quality.

ANSI/AAMI RD52: Dialysate For Hemodialysis.

ANSI/AAMI 26722: Water Treatment Equipment for Hemodialysis Applications
 And Related Therapies.

PART 2 - PRODUCTS

2.1 REVERSE OSMOSIS SYSTEM

- A. Packaged automatic reverse osmosis system mounted on steel frame, designed for project conditions. Equipment arranged on the frame to allow easy access for operating, maintenance and repair. Unit shall include reverse osmosis membrane, pressure vessels, pre-filtration system, high pressure pump and all required piping, wiring and controls for a fully operational system.
- B. Performance Requirements:
 - 1. Membrane reject ratio: 98% minimum. TDS of product is 2% maximum of input TDS.
 - 2. Capture rate: 70% minimum. Maximum amount of water to drain 30% of input.
- C. RO Membrane Elements: Thin-film composite with FRP over-wrap, anti-telescoping device, u-cup brine seal. The design salt rejection shall be 98% based on 2000 ppm water at 225 psig at 77 degrees F.
- D. RO Element Housings: Type 304 stainless steel with PVC end caps held in place with stainless steel bands. Each housing assembly complete with one set of O-rings and O-ring lubricant. Housings for systems over 9000 gallons per day shall be constructed of fiberglass reinforced polyester (FRP). Provide cleaning connections.
- E. High Pressure Pumps and Motors: Single vertical multistage high efficiency centrifugal type with Type 304 stainless steel casing, shaft, impellers. Tungsten carbide and ceramic shaft seals. Cast iron frame with flanged piping connections. Premium efficiency TEFC motor selected to be non-overloading on the entire performance curve.
- F. Manual Valves:
 - 1. Pump Throttle Valve: Type 316 stainless steel ball valve, socket welded.
 - 2. Concentrate Throttle Valve, Recycle Throttle Valve: In-line needle style, stainless steel, rated for 300 psi minimum.
 - 3. Inlet Isolation Valve, Product and Concentrate Check Valves: PVC with EPDM seats and seals.
 - 4. Feedwater Sample Valve, Product Water Sample Valve: PVC plug valve with EPDM seats and seals.
 - 5. High Pressure Sample Valve: Type 316 stainless steel plug valve.
- G. Automatic Valves:
 - 1. Automatic Inlet Shut Off Valve: Solenoid type, diaphragm actuated, normally closed, constructed of glass-filled Noryl thermoplastic.

2. Automatic Membrane Flush Valve: Provide for purging the membranes with fresh water upon machine shut down.

H. Piping:

1. Dialysis Water Piping:

- a. Crosslinked Polyethylene (PEX), medical grade, capable of transporting 10 mega ohm water with no loss of purity. Processed by continuous compression molding without the addition of fillers, polymer modifiers or processing aids. Uniform color with no cracks, flaws, blisters or other imperfections in appearance. Sections of tubing are to be joined per manufacturer's recommendation. In accordance with manufacturer's recommendations, provide continuous channel support under all horizontal piping.

2. Reverse Osmosis (RO) Water Piping:

- a. RO Piping Upstream of Reverse Osmosis Machine, 75 psi and under: ASTM D 1785, Schedule 80 PVC, socket welded and flanged.
- b. RO Product Tubing From Each Membrane Housing: ASTM D1785, Schedule 80 PVC, socket welded and flanged.
- c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.
- d. High Pressure Control and Pressure Gage Tubing: 1000 psi burst nylon.
- e. RO Piping Downstream of Reverse Osmosis Machine: ASTM F876, Crosslinked Polyethylene (PEX) able to withstand 80 psi at 200 deg F.

I. Controls:

1. Electronic PLC or microprocessor controller providing automatic control for all operating functions. Motor starter panel. All in FRP enclosures rated NEMA 4. All wiring factory-installed and tested. Comply with Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW) and NFPA 70.
2. Autoflush indicator and control to flush RO concentrate at shut down or at predetermined intervals.
3. Warning Alarms: Low quality product, low feed pressure, high feed temperature.
4. Automatic Shutdowns and Alarms: Low feed pressure, low product quality, pretreatment out of service, storage tank full.
5. Status Indicators: Low feed pressure, low quality, flow alarm, high feed water temperature, product divert to drain valve open, pretreatment lockout, storage tank full.
6. Low and High pressure safety switches.

7. Tank water level control switches.
8. Pump Motor Starter: Comply with Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
9. Miscellaneous Controls: Elapsed run time indicator, alarm horn, chemical pump receptacles, convenience receptacles, auxiliary contacts.

J. Instrumentation and Displays:

1. All instrumentation readouts panel-mounted in FRP enclosures rated NEMA 4. All factory wiring. Comply with NFPA 70.
2. Digital flow indicators for, product, reject, recycle.
3. Pressure gages for inlet, cartridge filter outlet, RO feed, RO concentrate, and RO product.
4. Conductivity indicator measuring product quality with digital displays, alarm relays and automatic temperature compensation.
5. Conductivity probe mounted in the RO product.

K. Skid and Frame Assembly:

1. RO machine shall be built on a skid and frame constructed of welded structural carbon steel. The entire surface shall be sand-blasted and coated with high solids epoxy coating.

L. Reassembly:

1. Unit shall be shipped to the site completely assembled and tested. If units or sections are to be disassembled at the site to allow for installation in a limited space, the unit shall be reassembled and tested for intended operation.

2.2 PRE-FILTER

- A. Multi-media filter sized for the RO machine inlet flow rate. Filter designed for suspended solids removal down to 510 microns and automatic backwash cycle.
- B. Media Tank: FRP designed for 150 psi. Pre-piped internal backwash distributor and filtered water collector.
- C. Filter Media: Top layer of anthracite, middle layer of silica sand, bottom layer of multi-grade garnet. Install filter media at job site.
- D. Backwash Cycle: Top-mounted, piston-operated control valve with pre-sized drain line flow control orifice. The cycle shall be initiated by and adjustable seven day electronic time clock. Include RO lockout switch.
- E. Replacement Filter Media: Provide elements for one complete replacement.

- F. ByPass Header: 1" bypass header that includes three true union ball valves, stainless steel liquid filled outlet pressure gauge and sample port.

2.3 ACTIVATED CARBON FILTER

- A. Filter sized for the RO machine inlet flow rate. Designed to remove chlorine and prevent RO membrane damage.
- B. Media Tank: FRP designed for 150 psi. Pre-piped internal backwash distributor and filtered water collector.
- C. Filter Media: 12 x 40 mesh bituminous coal-based activated carbon. Install media at job site.
- D. Backwash Cycle: Top-mounted, piston-operated control valve with pre-sized drain line flow control orifice. The cycle shall be initiated by and adjustable seven day electronic time clock. Include RO lockout switch.
- E. ByPass Header: 1" bypass header that includes three true union ball valves, stainless steel liquid filled outlet pressure gauge and sample port.

2.4 RO WATER STORAGE TANK

- A. Free-standing, closed-top, cone-bottom, _250 gallontotal volume. Top access , PVC bulkhead fittings for high and low level alarm switches, RO permeate inlet, RO permeate discharge and drain. Install 0.2 sub-micron tank vent filter at the top head. Vented to atmosphere.
- B. Materials of Construction: Linear polyethylene in one piece.
- C. Tank Water Level Control: Adjustable float switch that signal starting and stopping RO pump. High and low level alarm switches.

2.5 PRESSURE GAGES

- A. ASME B40.100, Grade A, 1% accuracy, 110 mm (4-1/2 inches) diameter, all metal case, bottom connected. White dials, black hands, graduated from 0 to 700 kPa (0 to 100 psi) and identity labeled.

2.6 WATER TESTING EQUIPMENT:

- A. Furnish water testing equipment in a portable cabinet specially made for the installed equipment. Include sufficient materials for 6 months of normal testing procedures.
- B. Silt Density Index (SDI) apparatus to measure degree of suspended solids feeding the RO membranes. Include pressure regulator, pressure gage, filter holder, 600 mL beaker, sample valve, tubing and 0.45 micron filter papers.
- C. Test kit to measure total water hardness, total iron, free chlorine, pH.

- D. ByPass Header: 1" bypass header that includes three true union ball valves, stainless steel liquid filled outlet pressure gauge and sample port.

PART 3 - EXECUTION

3.1 SYSTEM INSTALLATION

The installation of the RO water equipment and the RO water loop shall be completed and certified by the same contractor. The RO water system contractor shall follow the ANSI/AAMI Standards for dialysis RO water systems and piping systems.

3.2 REQUIRED TECHNICAL SERVICES:

Provide services of a qualified manufacturer's representative to check complete installation for conformance to manufacturer's recommendations, put system into service, make all adjustments required for full conformance to design and specified requirements, and perform all demonstrations and tests.

3.3 FLUSHING AND DISINFECTING:

- A. Flush and disinfect new water lines and RO system and tank interiors in accordance with AWWA C651.
- B. Material:
1. Liquid chlorine: AWWA B301.
 2. Hypochlorite: AWWA B300.

3.4 STARTUP AND TESTING:

- A. Operating: Tests shall be run in presence of Contracting Officers Technical Representative (COTR) or Resident Engineer (RE).
- B. Procedure:
1. Operate RO system at constant maximum required capacity for one hour after demineralized RO product water is produced. When necessary, waste product water to sewer to maintain above flow rate. Product water production shall begin when a sample shows that demineralization complies with requirements.
 2. Demonstrate all features of the control system including diagnostics and flow and cycle indications.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.5 COMMISSIONING:

- A. Provide commissioning documentation accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection, startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING:

- A. Provide services of manufacturer's technical representative for up to sixteen hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications for approval in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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