

DEPARTMENT OF VETERANS AFFAIRS
SPECIFICATIONS

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Section 00 01 10

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures, and furnish labor and materials and perform work for Waterline Repair and Replacement at VA Medical Center in Clarksburg, West Virginia as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer.
- C. NOT USED.
- D. NOT USED.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain temporary badge from the VA police, be identified by project and employer, and restricted from unauthorized access.
- F. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2) will maintain a presence at the work site whenever the general or subcontractors are present.
- G. Training:
 - 1. All competent personnel and trade leads shall have completed 40 hour OSHA certified Construction Safety course.
 - 2. All employees of general contractor or subcontractors shall have the 10-hour OSHA certified Construction Safety course and /or other relevant competency training, as determined by VA CP with input from the ICRA team.
 - 3. Submit training records of all such employees for approval before the start of work.

1.2 STATEMENT OF BID ITEM(S)

A. ITEM I, This project is to repair a leak in an 8" below grade ductile iron water main by replacing approximately 40 linear feet of 8" inch ductile iron pipe and a 6" ductile water service line that supplies Bldg. 7 at the VA Medical center in Clarksburg WV. Trenching will be required through existing pavement and concrete. This project shall occur on the campus of an active, operational Hospital. Work must be done between the hours of 8:00pm until 5:00am. This project shall be completed in accordance with subject Scope of Work, and other Requirements.

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, 1 set of electronic specifications and drawings will be furnished . These drawings and specifications will consist of those returned by prospective bidders. B. Additional sets of drawings may be made by the Contractor, at Contractor's expense, from reproducible sepia prints furnished by Issuing Office. Such sepia prints shall be returned to the Issuing Office immediately after printing is completed.

1.4 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub- contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer and/or COR so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. NOT USED

D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the COR for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
4. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
5. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
6. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
7. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
8. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to

- picking up and dropping off materials and supplies.
2. General Contractor and its employees shall park in the contractor designated areas only.

1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):
E84-2008.....Surface Burning Characteristics of Building
Materials
2. National Fire Protection Association (NFPA):
10-2006.....Standard for Portable Fire
Extinguishers 30-2007.....Flammable and
Combustible Liquids Code
51B-2003.....Standard for Fire Prevention During Welding,
Cutting and Other Hot
Work 70-2007.....National
Electrical Code
241-2004.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations
3. Occupational Safety and Health Administration (OSHA):
29 CFR 1926.....Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the COR that individuals have undergone contractor's safety briefing.

- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

E. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas and adjoining areas if required by Medical Center. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
2. Install one-hour temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with COR.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COR.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. NOT USED
- L. NOT USED
- M. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with COR. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the COR.
- N. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR.
- O. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR. Obtain permits from facility Safety Officer at least 48 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- P. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR.
- Q. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- R. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

S. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

T. If required, submit documentation to the COR that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.6 OPERATIONS AND STORAGE AREAS

A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

D. Working space and space available for storing materials shall be as determined by the COR.

D'.NOT USED

E. Workmen are subject to rules of Medical Center applicable to their conduct.

E' Execute work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear of construction materials, debris, standing construction equipment and vehicles at all times.

F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.
2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

F'. Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the Utility Company involved:

1. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

G. Phasing: To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to COR and Contractor, as follows:

Phase I:

Phase II:

H. NOT USED

H. ALL Building(s) will be occupied during performance of work.

1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.

I. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by COR.

J. NOT USED

K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR.

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements, if these sections are not

- included in the construction document set than go to the web page VA.gov or as COR for where to get the latest version.
2. Contractor shall submit a request to interrupt any such services to COR, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the COR.
 5. In case of a contract construction emergency, service will be interrupted on approval of COR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.

- N. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.
- O. NOT USED

1.7 ALTERATIONS

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service or COR, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:
 - 1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of buildings.
 - 2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
 - 3. Shall note any discrepancies between drawings and existing conditions at site.
 - 4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
 - 1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of

Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

- D. Protection: Provide the following protective measures:
1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
 2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
 3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group as specified here. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COR and Facility ICRA team for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:
1. The COR and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms

- are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.
- D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by COR. Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.
 2. Do not perform dust producing tasks within occupied areas without the approval of the COR. For construction in any areas that will remain jointly occupied by the medical Center and Contractor's workers, the Contractor shall:
 - a. Provide dust proof one-hour temporary drywall construction barriers to completely separate construction from the operational areas of the hospital in order to contain dirt debris and dust. Barriers shall be sealed and made presentable on hospital occupied side. Install a self-closing rated door in a metal frame, commensurate with the partition, to allow worker access. Maintain negative air at all times. A fire retardant polystyrene, 6-mil thick or greater plastic barrier meeting local fire codes may be used where dust control is the only hazard, and an agreement is reached with the COR and Medical Center.
 - b. HEPA filtration is required where the exhaust dust may reenter the breathing zone. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. Install HEPA (High Efficiency Particulate Accumulator) filter vacuum system rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. Insure continuous negative air pressures occurring within the work area. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Exhaust hoses shall be heavy duty, flexible steel reinforced and exhausted so that dust is not reintroduced to the medical center.

- c. Adhesive Walk-off/Carpet Walk-off Mats, minimum 600mm x 900mm (24" x 36"), shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
 - d. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as they are created. Transport these outside the construction area in containers with tightly fitting lids.
 - e. The contractor shall not haul debris through patient-care areas without prior approval of the COR and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
 - f. Using a HEPA vacuum, clean inside the barrier and vacuum ceiling tile prior to replacement. Any ceiling access panels opened for investigation beyond sealed areas shall be sealed immediately when unattended.
 - g. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
 - h. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.
- E. Final Cleanup:
- 1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
 - 2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
 - 3. All new air ducts shall be cleaned prior to final inspection.

1.9 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

4. NOT USED

1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the

Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.
- D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:
- Designating areas for equipment maintenance and repair;
 - Providing waste receptacles at convenient locations and provide regular collection of wastes;
 - Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
 - Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
 - Providing adequately maintained sanitary facilities.

1.11 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall

conform in type and quality to that of original existing construction, except as otherwise shown or specified.

- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.12 PHYSICAL DATA - NOT USED

1.13 PROFESSIONAL SURVEYING SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.14 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them.

If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

- B. Establish and plainly mark lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for work are in accordance with lines and elevations shown or indicated, referred to on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:
 - 1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.
- D. NOT USED
- E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to COR.
- E'. NOT USED
- F. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.15 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR's review, as often as requested.

- C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.16 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.17 RESIDENT ENGINEER'S FIELD OFFICE - NOT USED

1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:
 - 1. Permission to use each unit or system must be given by COR. If the equipment is not installed and maintained in accordance with the following provisions, the COR will withdraw permission for use of the equipment.
 - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
 - 3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.

4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.19 TEMPORARY USE OF EXISTING ELEVATORS

- A'. Use of existing elevators for handling building materials and Contractor's personnel will be permitted subject to following provisions:
1. Contractor makes all arrangements with the COR for use of elevators.
 2. Contractor covers and provides maximum protection of following elevator components:
 - a. Entrance jambs, heads soffits and threshold plates.
 - b. Entrance columns, canopy, return panels and inside surfaces of car enclosure walls.
 - c. Finish flooring.
 3. Government will accept hoisting ropes of elevator and rope of each speed governor if they are worn under normal operation. However, if these ropes are damaged by action of foreign matter such as sand, lime, grit, stones, etc., during temporary use, they shall be removed and replaced by new hoisting ropes.

1.20 TEMPORARY USE OF NEW ELEVATORS - NOT USED

1.21 TEMPORARY TOILETS

- A. NOT USED
- A'. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Medical Center.

Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

1.22 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
 - 1. Obtain heat by connecting to Medical Center heating distribution system.
 - a. Steam is available at no cost to Contractor.
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
 - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.

1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at COR's discretion) of use of water from Medical Center's system.

G. NOT USED

H. NOT USED.

1.23 NEW TELEPHONE EQUIPMENT - NOT USED.

1.24 TESTS

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.25 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate

sufficient qualifications in accordance with requirements for instructors above.

1.26 GOVERNMENT-FURNISHED PROPERTY

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on a Schedule or drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C'. Storage space for equipment will be provided by the Government and the Contractor shall be prepared to unload and store such equipment therein upon its receipt at the Medical Center .
- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
 - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
 - 2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.
- F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.
- G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.27 RELOCATED EQUIPMENT ITEMS

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing equipment, required to be relocated.
- F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.28 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT - NOT USED

1.29 CONSTRUCTION SIGN NOT USED

1.30 SAFETY SIGN NOT USED

1.31 CONSTRUCTION DIGITAL IMAGES

- A. During the construction period through completion, furnish Department of Veterans Affairs with 100 to 150 views of digital images, including one color print of each view and one Compact Disc (CD) per visit containing those views taken on that visit. Digital views shall be taken of exterior and/or interior as selected and directed by COR (RE). Each view shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) and the images will be a minimum of 2272 x 1704 pixels for the 200x250mm (8x 10 inch) prints and 2592 x 1944 pixels for the 400x500 mm (16 x 20 inch) prints, as per these specifications:
 - 1. Normally such images will be taken at monthly intervals. However, the COR may also direct the taking of special digital images at any time prior to completion and acceptance of contract. If the number of trips to the site exceeds an average of one per month of the contract performance period then an adjustment in contract price will be made

in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) of GENERAL CONDITIONS.

2. In event a greater or lesser number of images than specified above are required by the COR, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

B. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.

- C. Prints shall be made on 200 x 250 mm (8 by 10 inch) regular-weight matte archival grade photographic paper and produced by a process with a minimum of 300 pixels per inch (PPI). Prints must be printed using the commercial RA4 process (inkjet prints will not be acceptable). Photographs shall have 200 x 200 mm (8 by 8 inch) full picture print with no margin on three sides and a 50 mm (2 inches) margin on the bottom for pre-typed self-adhesive identity label to be added by COR. It is required that the prints are professionally processed so the quality will meet or exceed that of the same size print made with a film camera. Prints must be shipped flat to the COR:
- E. Images on CD-ROM shall be recorded in JPEG format with a minimum of 24 bit color and no reduction in actual picture size. Compressed size of the file shall be no less than 80% or the original with no loss of information. File names shall contain the date the image was taken, the Project number and a unique sequential identifier. The CD-ROM shall also contain an index of all the images contained therein in either a TXT or Microsoft Word format.
- F. In case any set of prints are not submitted within five days of date established by COR for taking thereof, the COR may have such images/photographs taken and cost of same will be deducted from any money due to the Contractor.
- G. Interior Final Photos: After completion of all work in an area final interior photos will be taken. The camera must allow the colors to be as close as possible to the actual colors. View shall be taken after final completion of work. The images shall also be provided on a CD to the COR Office.

1.32 FINAL ELEVATION DIGITAL IMAGES - NOT USED

1.33 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up.

- - - E N D - - -

SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

EP-1. DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
 2. Unfavorably alter ecological balances of importance to human life,
 3. Effect other species of importance to humankind, or;
 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

EP-2. QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

EP-3. REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

EP-4. SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the COR to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COR for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

EP-5. PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
4. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
5. Manage and control spoil areas on Government property to limit spoil to areas on the Environmental Protection Plan and prevent erosion of soil or sediment from entering nearby water courses or lakes.
8. Protect adjacent areas from despoilment by temporary excavations and embankments.
9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and

dispose of waste in compliance with Federal, State, and local requirements.

10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.

11. Handle discarded materials other than those included in the solid waste category as directed by the COR.

C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.

1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.

2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.

3. Monitor water areas affected by construction.

F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING

MATERIALS HANDLING

FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75		
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
 - c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

- - - E N D - - -

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Reserved items which are to remain the property of the Government:
Section 01 00 00, GENERAL REQUIREMENTS.

1.3 GOVERNMENT POLICY

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products.
- B. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators and facilitate their recycling.
- C. NOT USED.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.

E. CONTRACTOR SHALL ENSURE THAT FACILITIES USED FOR RECYCLING, REUSE AND DISPOSAL SHALL BE PERMITTED FOR THE INTENDED USE TO THE EXTENT REQUIRED BY LOCAL, STATE, FEDERAL REGULATIONS. 1.4 PLAN

- A. Conduct a site assessment to estimate the types of materials that will be generated by demolition at the site. The Whole Building Design Guide website (<http://www.wbdg.org>) has a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- B. Develop and implement procedures to reuse and recycle materials to the greatest extent feasible based upon the contract, the construction and demolition debris management plan, the estimated quantities of materials, and the availability of recycling facilities.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
1. Procedures to be used for debris management.
 2. Techniques to be used to minimize waste generation.
 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.

- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, the contractor shall submit a summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

- - - E N D - - -

**SECTION 02 41 00
DEMOLITION**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTH MOVING.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- F. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.8, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in

hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:

1. No wall or part of wall shall be permitted to fall outwardly from structures.
2. Maintain at least one stairway in each structure in usable condition to highest remaining floor. Keep stairway free of obstructions and debris until that level of structure has been removed.
3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.

G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have COR's approval.

H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.8 INFECTION PREVENTION MEASURES.

1.4 UTILITY SERVICES:

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the COR. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- B. Remove and legally dispose of all materials, other than earth to remain as part of project work. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the COR. When Utility lines are encountered that are not indicated on the drawings, the COR shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

- - - E N D - - -

SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:NOT USED

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:
 - 1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
 - 2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
 - 3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:NOT USED

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Samples:
 - 1. Portland cement: 3.5 kg (8 pounds).
 - 2. Fly ash: 2.25 kg (5 pounds).
- C. Shop Drawings: Reinforcing steel: Complete shop drawings
- D. Mill Test Reports:
 - 1. Reinforcing Steel.
 - 2. Cement.
- E. Manufacturer's Certificates:
 - 1. Abrasive aggregate.
 - 2. Lightweight aggregate for structural concrete.
 - 3. Air-entraining admixture.
 - 4. Chemical admixtures, including chloride ion content.
 - 5. Waterproof paper for curing concrete.
 - 6. Liquid membrane-forming compounds for curing concrete.
 - 7. Non-shrinking grout.
 - 8. Liquid hardener.
 - 9. Waterstops.
 - 10. Expansion joint filler.
 - 11. Adhesive binder.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
 - 1. Submittals.

2. Coordination of work.
 3. Availability of material.
 4. Concrete mix design including admixtures.
 5. Methods of placing, finishing, and curing.
 6. Finish criteria required to obtain required flatness and levelness.
 7. Timing of floor finish measurements.
 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; COR; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 MOCK-UP:NOT USED

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 117-06.....Tolerances for Concrete Construction and
Materials
 - 211.1-02.....Selecting Proportions for Normal, Heavyweight,
and Mass Concrete
 - 211.2-04.....Selecting Proportions for Structural Lightweight
Concrete
 - 214R-02.....Evaluation of Strength Test Results of Concrete
 - 301-05.....Structural Concrete
 - 304R-2000.....Guide for Measuring, Mixing, Transporting, and
Placing Concrete
 - 305R-06.....Hot Weather Concreting
 - 306R-(2002).....Cold Weather Concreting
 - 308R-(2001).....Standard Practice for Curing Concrete
 - 309R-05.....Guide for Consolidation of Concrete
 - 31808.....Building Code Requirements for Reinforced
Concrete and Commentary
 - 347R-04.....Guide to Formwork for Concrete
 - SP-66-04.....ACI Detailing Manual

- C. American National Standards Institute and American Hardboard Association
(ANSI/AHA):
- A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Steel Wire, Plain, for Concrete Reinforcement
- A185/185M-07.....Steel Welded Wire Fabric, Plain, for Concrete
Reinforcement
- A615/A615M-08.....Deformed and Plain Billet-Steel Bars for
Concrete Reinforcement
- A653/A653M-07.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
Iron Alloy-Coated (Galvannealed) by the Hot-Dip
Process
- A706/A706M-06.....Low-Alloy Steel Deformed and Plain Bars for
Concrete Reinforcement
- A767/A767M-05.....Zinc-Coated (Galvanized) Steel Bars for Concrete
Reinforcement
- A775/A775M-07.....Epoxy-Coated Reinforcing Steel Bars
- A820-06.....Steel Fibers for Fiber-Reinforced Concrete
- A996/A996M-06.....Rail-Steel and Axle-Steel Deformed Bars for
Concrete Reinforcement
- C31/C31M-08.....Making and Curing Concrete Test Specimens in the
field
- C33-07.....Concrete Aggregates
- C39/C39M-05.....Compressive Strength of Cylindrical Concrete
Specimens
- C94/C94M-07.....Ready-Mixed Concrete
- C143/C143M-05.....Slump of Hydraulic Cement Concrete
- C150-07.....Portland Cement
- C171-07.....Sheet Materials for Curing Concrete
- C172-07.....Sampling Freshly Mixed Concrete
- C173-07.....Air Content of Freshly Mixed Concrete by the
Volumetric Method
- C192/C192M-07.....Making and Curing Concrete Test Specimens in the
Laboratory
- C231-08.....Air Content of Freshly Mixed Concrete by the
Pressure Method
- C260-06.....Air-Entraining Admixtures for Concrete
- C309-07.....Liquid Membrane-Forming Compounds for Curing
Concrete
- C330-05.....Lightweight Aggregates for Structural Concrete

- C494/C494M-08.....Chemical Admixtures for Concrete
- C496-06.....Splitting Tensile Strength of Cylindrical
Concrete Specimens
- C567-05.....Density of Structural Lightweight Concrete
- C618-05.....Coal Fly Ash and Raw or Calcined Natural
Pozzolan for Use as a Mineral Admixture in
Concrete
- C666/C666M-03.....Resistance of Concrete to Rapid Freezing and
Thawing
- C881/C881M-02.....Epoxy-Resin-Base Bonding Systems for Concrete
- C1107/1107M-07.....Packaged Dry, Hydraulic-Cement Grout (Non-
shrink)
- C1315-08Liquid Membrane-Forming Compounds Having Special
Properties for Curing and Sealing Concrete
- D6-95(R2006).....Loss on Heating of Oil and Asphaltic Compounds
- D297-93(R2006).....Rubber Products-Chemical Analysis
- D1751-04.....Preformed Expansion Joint Filler for Concrete
Paving and Structural Construction (Non-
extruding and Resilient Bituminous Types)
- D4397-02.....Polyethylene Sheeting for Construction,
Industrial and Agricultural Applications
- E1155-96(R2008).....Determining F_F Floor Flatness and F_L Floor
Levelness Numbers
- E. American Welding Society (AWS):
 - D1.4-05.....Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
 - Handbook 2008
- G. National Cooperative Highway Research Program (NCHRP):
 - Report On.....Concrete Sealers for the Protection of Bridge
Structures
- H. U. S. Department of Commerce Product Standard (PS):
 - PS 1.....Construction and Industrial Plywood
 - PS 20.....American Softwood Lumber
- I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:
 - CRD C513.....Rubber Waterstops
 - CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.

- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.
- D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.
- E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.
- F. Form Lining:
 - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
 - 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
 - 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.
- G. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
 - 1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
 - 2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
 - 3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.

- D. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 μ m (No. 100) sieve.
- F. Mixing Water: Fresh, clean, and potable.
- G. Admixtures:
1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 5. Air Entraining Admixture: ASTM C260.
 6. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
 7. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
 9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- H. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).
- I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- J. Welded Wire Fabric: ASTM A185.
- K. Galvanized Reinforcing Bars: ASTM A767.
- L. Epoxy Coated Reinforcing Bars: ASTM A775.
- M. Expansion Joint Filler: ASTM D1751.
- N. Sheet Materials for Curing Concrete: ASTM C171.
- M. Non-Shrink Grout:
1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
 2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout

when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

2.3 CONCRETE MIXES:

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement-fly ash ratio, and consistency of each cylinder in terms of slump. include dry unit weight of lightweight structural concrete.
3. Prepare a curve showing relationship between water-cement -fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
4. If the field experience method is used, submit complete standard deviation analysis.

B. Fly Ash Testing: Submit certificate verifying conformance with specifications initially with mix design and for each truck load of fly ash delivered from source. Notify Resident Engineer immediately when change in source is anticipated. Prior to beginning trial mixes submit to the COR the following representative samples of material to be used, properly identified source and project description and number, type of testing (complete chemical and physical), suitably packaged for shipment, and addressed as specified. Allow 60 calendar days for test results after submittal of sample.

1. Fly ash - 2.25 kg (five pounds).
2. Portland cement - 3.5 kg (8 pounds):

Address -Waterways Experiment Station (WES)
3909 Halls Ferry Road
Vicksburg, MS 39180-6199
ATTN: Engineering Materials Group

C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Resident Engineer or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that

ingredients used in making test cylinders are the same. Resident Engineer may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.

- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Fly ash may be substituted for up to 20 percent of the minimum cement factor at option of Contractor, except fly ash may not be used in concrete designated as architectural concrete.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
 2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
 3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
- * Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

- E. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table II. Determine air content by either ASTM C173 or ASTM C231.

**TABLE II - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

- F. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. Air content as shown in Table II.
- G. Enforcing Strength Requirements: Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 500 psi below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, COR may require any one or any combination of the following corrective actions, at no additional cost to the Government:
1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 2. Require additional curing and protection.
 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, COR may direct Contractor to take cores from portions of the structure. Use results
from cores tested by the Contractor retained testing agency to analyze structure.
 4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
 5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the COR.

2.4 BATCHING AND MIXING:

A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by COR. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38⁰C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the COR for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise COR.

PART 3 - EXECUTION

3.1 FORMWORK:

A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.

1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse.
2. Provide forms for concrete footings unless COR determines forms are not necessary.

B. Treating and Wetting: Treat or wet contact forms as follows:

1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- D. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blue shingle or similar nails with thin flatheads.
- E. Construction Tolerances:
1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
 2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 and ACI 315, unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic

- in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 315. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (f_y) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
 - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
 - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by Resident Engineer.
 3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (f_y) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of COR, make three test mechanical splices of each bar size proposed to be

spliced. Department of Veterans Affairs retained testing laboratory will perform load test.

- b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by COR.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER:NOT USED

3.4 MOISTURE VAPOR EMISSIONS & ALKALINITY CONTROL SEALER:NOT USED

3.5 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by COR.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

3.6 EXPANSION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.

3.7 PLACING CONCRETE:

A. Preparation:

1. Remove hardened concrete, wood chips, shavings and other debris from forms.
2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
3. Have forms and reinforcement inspected and approved by COR before depositing concrete.
4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.

B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.

1. Preparing surface for applied topping:

- a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
- b. Broom clean and keep base slab wet for at least four hours before topping is applied.
- c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete subject to approval of Resident Engineer.

D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.

1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
3. Do not drop concrete freely more than 10 feet for concrete containing the high-range water-reducing admixture (superplasticizer) or 5 feet

for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.

4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 20 inches in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after it's initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
 6. On bottom of members with severe congestion of reinforcement, deposit 1 inch layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 18 inch intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
 2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly.

Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

3.10 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.
 - 1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 400 square feet per gallon on steel troweled surfaces and 300 square feet per gallon on floated or broomed surfaces for the curing/sealing compound.
 - 2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 2 inches. Tightly seal joints with tape.
 - 3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm 2 inches. Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 - 1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
 - 2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders

required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified.

2 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 1 inch. Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 6 inches surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.
- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

- 3.13 CONCRETE FINISHES:NOT USED
- 3.14 SURFACE TREATMENTS:NOT USED
- 3.15 APPLIED TOPPING:NOT USED
- 3.16 RESURFACING FLOORS:NOT USED
- 3.17 RETAINING WALLS:NOT USED
- 3.18 PRECAST CONCRETE ITEMS:

 Precast concrete items, not specified elsewhere. Cast using 3000 psi air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

 - - - E N D - - -

SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. GENERAL CONDITIONS.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions.
 - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 100 miles of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming.
 - 3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.

4. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Contracting Officers Technical Representative (COR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of

- manufacturer's installation instructions to the COR at least two weeks prior to commencing installation of any item.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract drawings to the COR for resolution.
 3. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.
- E. Guaranty: Section 00 72 00, GENERAL CONDITIONS.
- F. Plumbing Systems: NAPHCC National Standard Plumbing Code.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable "Group" number.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.

1. Submit electric motor data and variable speed drive data with the driven equipment.
2. Equipment and materials identification.
3. Fire-stopping materials.
4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
5. Wall, floor, and ceiling plates.

H. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.

3. Components shall be compatible with each other and with the total assembly for intended service.
 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 SAFETY GUARDS: NOT USED

2.4 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient motors as scheduled. Unless otherwise specified for a particular application use electric motors with the following requirements.
- B. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.

2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
 4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Rating: Continuous duty at 100 percent capacity in an ambient temperature of 40 degrees centigrade (104 degrees F); minimum horsepower as shown on drawings; maximum horsepower in normal operation not to exceed nameplate rating without service factor.
- F. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

2.6 VARIABLE SPEED MOTOR CONTROLLERS: NOT USED

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- D. Valve Tags and Lists:
 - 1. Plumbing: Provide for all valves (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

2.8 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe insulation.

2.9 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the National Uniform Seismic Installation Guidelines (NUSIG), most current edition. Submittals based on either the NUSIG guidelines or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. Support of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the Resident Engineer in all cases. See paragraph 2.8.M for lateral force design requirements.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 - 1. Concrete insert: Type 18, MSS SP-58.

2. Self-drilling expansion shields and machine bolt expansion anchors:
Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
1. Welded attachment: Type 22.
 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- E. For Attachment to Wood Construction: Wood screws or lag bolts.
- F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- G. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41mm by 41mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- H. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. preinsulate

- g. U-bolt clamp: Type 24.
- h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- 2. Plumbing Piping (Other Than General Types):
 - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- I. Pre-insulated Calcium Silicate Shields:
 - 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi)

compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.11 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- F. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- G. Sleeves are not required in drywall construction.
- H. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, and equipment, access provisions, and work of all trades. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all

devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
 - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

- I. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- J. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Electrical and Pneumatic Interconnection of Controls and Instruments: This is generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- L. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
 - 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- M. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- N. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. Plumbing horizontal and vertical pipe supports, refer to the NAPHCC National Standard Plumbing Code.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.5 LUBRICATION

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.6 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the

other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 - 2. Material And Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
 - 4. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 - 5. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.8 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. Deliver to COR not less than 30 days prior to completion of a phase or final inspection.
- B. Include all new and temporary equipment and all elements of each assembly.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, other data.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device. Include assembly drawings and parts lists. Include operating precautions and reasons for precautions.
- E. Lubrication instructions including type and quantity of lubricant.

- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications.
- G. Set points of all interlock devices.
- H. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 22 11 00
FACILITY WATER DISTRIBUTION**

PART 1 - GENERAL

1.1 DESCRIPTION

Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Penetrations in rated enclosures: Section 07 84 00, FIRESTOPPING.
- B. Preparation and finish painting and identification of piping systems: Section 09 91 00, PAINTING.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Pipe Insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Strainers.
 - 3. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - A-A-59617.....Unions, Brass or Bronze Threaded, Pipe
Connections and Solder-Joint Tube Connections
- C. American National Standards Institute (ANSI):
 - American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A13.1-96.....Scheme for Identification of Piping Systems
 - B16.3-98.....Malleable Iron Threaded Fittings ANSI/ASME
 - B16.4-98.....Cast Iron Threaded Fittings Classes 125 and 250
ANSI/ASME
 - B16.9-01.....Factory-Made Wrought Steel Buttwelding Fittings
ANSI/ASME
 - B16.11-01.....Forged Steel Fittings, Socket-Welding and
Threaded ANSI/ASME
 - B16.15-85(R 1994).....Cast Bronze Threaded Fittings ANSI/ASME

- B16.18-01.....Cast Copper Alloy Solder-Joint Pressure
Fittings ANSI/ASME
- B16.22-01.....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings ANSI/ASME
Element ANSI/ASME
- D. American Society for Testing and Materials (ASTM):
- A47-99.....Ferritic Malleable Iron Castings Revision 1989
- A53-02.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated
Welded and Seamless
- A183-83(R1998).....Carbon Steel Track Bolts and Nuts
- A536-84(R1999) E1.....Ductile Iron Castings
- A733-03.....Welded and Seamless Carbon Steel and Austenitic
Stainless Steel Pipe Nipples
- B32-03.....Solder Metal
- B61-02.....Steam or Bronze Castings
- B62-02.....Composition Bronze or Ounce Metal Castings
- B75-99(Rev A).....Seamless Copper Tube
- B88-03.....Seamless Copper Water Tube
- B584-00.....Copper Alloy Sand Castings for General
Applications Revision A
- B687-99.....Brass, Copper, and Chromium-Plated Pipe Nipples
- E. American Water Works Association (AWWA):
- C110-03/ A21.10-03.....Ductile Iron and Gray Iron Fittings - 75 mm
thru 1200 mm (3 inch thru 48 inches) for Water
and other liquids AWWA/ ANSI
- C151-00/ A21.51-02.....Ductile-Iron Pipe, Centrifugally Cast in Metal
Molds or Sand-Lined Molds, for Water or Other
Liquids AWWA/ ANSI
- F. American Welding Society (AWS):
- A5.8-92.....Filler Metals for Brazing
- G. National Association of Plumbing - Heating - Cooling Contractors
(PHCC):
- National Standard Plumbing Code - 1996
- H. International Association of Plumbing and Mechanical Officials (IAPMO):
- Uniform Plumbing Code - 2000
- IS6-93.....Installation Standard
- I. Manufacturers Standardization Society of the Valve and Fittings
Industry, Inc. (MSS):

SP-72-99.....Ball Valves With Flanged or Butt Welding For
General Purpose

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

J. American Society of Sanitary Engineers (ASSE):

1020-04.....Vacuum Breakers, Anti-Siphon, Pressure Type

PART 2 - PRODUCTS

2.1 WATER SERVICE CONNECTIONS TO BUILDINGS

- A. Seventy five millimeters (3 inch) Diameter and Over: Ductile iron, AWWA C151, 850 kPa (125 pounds) water steam pressure (WSP), exterior bituminous coating, cement lined.
- B. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings as specified under Article, INTERIOR DOMESTIC WATER PIPING. Use brazing alloys, AWS A5.8, Classification BCuP.

2.2 INTERIOR DOMESTIC WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints.
 - 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
 - 3. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
- C. Adapters: Provide adapters for joining screwed pipe to copper tubing.
- D. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

E. Brazing alloy: AWS A5.8, Classification BCuP.

2.3 EXPOSED WATER PIPING

- A. Finished Room: Not applicable.
- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.4 ETO WATER PIPING: NOT USED

2.5 TRAP PRIMER WATER PIPING: NOT USED.

2.6 WATERPROOFING: NOT USED.

2.7 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

2.8 DIELECTRIC FITTINGS

Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.9 STERILIZATION CHEMICALS:

- A. Hypochlorite: ASTM E1120
- B. Liquid Chlorine: ASTM E1229

2.10 WATER HAMMER ARRESTER: NOT

USED. PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the PHCC National Standard Plumbing Code and the following:
 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
 3. All pipe runs shall be laid out to avoid interference with other work.
 4. Install union and shut-off valve on pressure piping at

connections to equipment.

5. Pipe Hangers, Supports and Accessories:

- a. All piping shall be supported per the National Standard Plumbing Code, Chapter No. 8.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with red lead or zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split unplated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Riser Clamps: Malleable iron or steel.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
6. Install cast escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
- a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

Completely fill and seal clearances between raceways and openings with the fire stopping materials.

B. Piping shall conform to the following:

1. Domestic Water:

- a. Where possible, grade all lines to facilitate drainage. Provide drain valves at bottom of risers. All unnecessary traps in circulating lines shall be avoided.
- b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

A. General: Test system either in its entirety or in sections.

B. Potable Water System: Test after installation of piping and devices, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.

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SECTION 31 20 00
EARTH MOVING

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK:

- A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:
1. Site preparation.
 2. Excavation.
 3. Underpinning.
 4. Filling and backfilling.
 5. Grading.
 6. Soil Disposal.
 7. Clean Up.

1.2 DEFINITIONS:

- A. Unsuitable Materials:
1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by AASHTO T 99.
 2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
 3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to COR's approval.
- B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.
- C. Trench Earthwork: Trenchwork required for utility lines.
- D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.

- E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D2922.
- F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
- G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
- H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the COR. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
- I. Authorized additional excavation: Removal of additional material authorized by the COR based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
- J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
- K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
- O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
- P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.
- Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be limited to items like vehicles, equipment, appliances, building

materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.

- R. Contaminated soils: Soil that contains contaminants as defined and determined by the COR or the Government's testing agency.

1.3 RELATED WORK:

- A. Safety requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- B. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.
- D. Erosion Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, and Section 32 90 00, PLANTING.
- E. Paving sub-grade requirements: Section 32 12 16, ASPHALT PAVING.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Furnish to COR:
 - 1. Contactor shall furnish resumes with all personnel involved in the project including Project Manager, Superintendent, and on-site Engineer. Project Manager and Superintendent should have at least 3 years of experience on projects of similar size.
 - 2. Soil samples.
 - a. Classification in accordance with ASTM D2487 for each on-site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - b. Laboratory compaction curve in accordance with AASHTO T 99 for each on site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - c. Test reports for compliance with ASTM D 2940 requirements for subbase material.
 - d. Pre-excavation photographs and videotape in the vicinity of the existing structures to document existing site features, including

surfaces finishes, cracks, or other structural blemishes that might be misconstrued as damage caused by earthwork operations.
e. The Contractor shall submit a scale plan daily that defines the location, limits, and depths of the area excavated.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T99-01(2004).....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
 - T180-01(2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb) Rammer and a 457 mm (18 inch) Drop
- C. American Society for Testing and Materials (ASTM):
 - D448-03a.....Standard Classification for Sizes of Aggregate for Road and Bridge Construction
 - D698-00a1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft. lbf/ft³ (600 kN m/m³))
 - D1556-00.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method
 - D1557-02e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft³ (2700 kN m/m³))
 - D2167-94 (2001).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
 - D2487-06.....Standard Classification of Soil for Engineering Purposes (Unified Soil Classification System)
 - D2922-05.....Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
 - D2940-03.....Standard Specifications for Graded Aggregate Material for Bases or Subbases for Highways or Airports
- D. Society of Automotive Engineers (SAE):
 - J732-92.....Specification Definitions - Loaders
 - J1179-02.....Hydraulic Excavator and Backhoe Digging Forces

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.
- B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.
- C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75- μ m (No. 200) sieve, per ASTM D2940;.
- D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75- μ m (No. 200) sieve.
- E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.
- F. Granular Fill:
 - 1. Under concrete slab, crushed stone or gravel graded from 25 mm (1 inch) to 4.75 mm (No. 4), per ASTM D 2940.
 - 2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D 2940.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and

nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.

- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from areas within 4500 mm (15 feet) of new construction and 2250 mm (7.5 feet) of utility lines when removal is approved in advance by COR. Remove materials from Medical Center. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in construction area. Immediately repair damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Do not store building materials closer to trees and shrubs, that are to remain, than farthest extension of their limbs.
- D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by COR. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.
- E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from Medical Center.
- F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.
 - 1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are

indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.

2. Locations of existing and proposed elevations indicated on plans, are from a site survey that measured spot elevations and subsequently generated existing contours and spot elevations. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify COR of any differences between existing elevations shown on plans and those encountered on site by Surveyor/Engineer described above. Notify COR of any differences between existing or constructed grades, as compared to those shown on the plans.
 3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.
 4. Finish grading is specified in Section 32 90 00, PLANTING.
- G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the COR, banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities.
1. Design of the temporary support of excavation system is the responsibility of the Contractor.
 2. Construction of the support of excavation system shall not interfere with the permanent structure and may begin only after a review by the COR.
 3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
 4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall provide a concrete fill support in compliance with specifications Section 31 23 23.33, FLOWABLE FILL, under disturbed foundations, as directed by

COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.

- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also required before placement of the permanent work on all subgrades.
- C. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the COR.
- D. Blasting: Blasting of materials classified as rock shall not be permitted.
- E. Proofrolling:
 - 1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
 - 2. Proofrolling shall consist of at least two complete passes with one pass being in a direction perpendicular to preceding one. Remove any areas that deflect, rut, or pump excessively during proofrolling, or that fail to consolidate after successive passes to suitable soils and replaced with compacted fill. Maintain subgrade until succeeding operation has been accomplished.
- F. Building Earthwork:
 - 1. Excavation shall be accomplished as required by drawings and specifications.
 - 2. Excavate foundation excavations to solid undisturbed subgrade.
 - 3. Remove loose or soft materials to a solid bottom.
 - 4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete poured separately from the footings.
 - 5. Do not tamp earth for backfilling in footing bottoms, except as specified.
 - 6. Slope grades to direct water away from excavations and to prevent ponding.

G. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
 - c. Support piping on undisturbed earth unless a mechanical support is shown.
 - d. Length of open trench in advance of piping laying shall not be greater than is authorized by COR.
2. Sanitary and storm sewer trenches:
 - a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
 - b. Bed bottom quadrant of pipe on undisturbed soil or granular fill.
 - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
 - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
 - c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
 - d. Use granular fill for bedding where rock or rocky materials are excavated.

H. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by COR as unsuitable, and replace with acceptable

material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.

1. Site Grading:

- a. Provide a smooth transition between adjacent existing grades and new grades.
- b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
 - 1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).
 - 2) Walks: Plus or minus 25 mm (1 inch).
 - 3) Pavements: Plus or minus 13 mm (1/2 inch).
- d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedge.

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use unsuitable excavated materials. Do not backfill until pipes coming in contact with backfill have been installed and work inspected and approved by COR.
- B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.

C. Compaction: Compact with approved tamping rollers, sheepsfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of COR. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:

1. Fills, Embankments, and Backfill

- a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with // AASHTO T99, 95 percent.
- b. Curbs, curbs and gutters, AASHTO T99, 95 percent.
- c. Under Sidewalks, scarify and recompact top 150 mm (6 inches) below subgrade and compact each layer of backfill or fill material in accordance with AASHTO T99, 95 percent.
- d. Landscaped areas, top 400 mm (16 inches), AASHTO T99, 85 percent.
- e. Landscaped areas, below 400 mm (16 inches) of finished grade, AASHTO T99, 90 percent.

2. Natural Ground (Cut or Existing)

- a. Under building slabs, steps and paved areas, top 150 mm (6 inches), AASHTO T99, 95 percent.
- b. Curbs, curbs and gutters, top 150 mm (6 inches), AASHTO T99, 95 percent.
- c. Under sidewalks, top 150 mm (6 inches), AASHTO T99, 95 percent.

3.5 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).

- D. Finish grade earth floors in pipe basements as shown to a level, uniform slope and leave clean.
- E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.
- F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.
- G. Finish subgrade in a condition acceptable to COR at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
- H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
 - 1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove all debris, rubbish, and excess material from Medical Center.

----- E N D -----

SECTION 31 23 19
DEWATERING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies performance of dewatering required to lower and control ground water table levels and hydrostatic pressures to permit excavation, backfill, and construction to be performed in the dry. Control of surface water shall be considered as part of the work under this specification.

1.2 SUMMARY:

- A. The work to be completed by the Contractor includes, but is not necessarily limited to the following:
 - 1. Implementation of the Erosion and Sedimentation Control Plan.
 - 2. Dewater excavations, including seepage and precipitation.
- B. The Contractor shall be responsible for providing all materials, equipment, labor, and services necessary for care of water and erosion control. Excavation work shall not begin before the Erosion and Sedimentation Control Plan is in place.

1.3 REQUIREMENT:

- A. Dewatering system shall be of sufficient size and capacity necessary to lower and maintain ground water table to an elevation at least 300 mm (1 foot) below lowest foundation subgrade or bottom of pipe trench and to allow material to be excavated in a reasonably dry condition. Materials to be removed shall be sufficiently dry to permit excavation to grades shown and to stabilize excavation slopes where sheeting is not required. Operate dewatering system continuously until backfill work has been completed.
- B. Reduce hydrostatic head below any excavation to the extent that water level in the construction area is a minimum of 300 mm (1 foot) below prevailing excavation surface.
- C. Prevent loss of fines, seepage, boils, quick conditions or softening of foundation strata.
- D. Maintain stability of sides and bottom of excavation.
- E. Construction operations are performed in the dry.
- F. Control of surface and subsurface water is part of dewatering requirements. Maintain adequate control so that:
 - 1. The stability of excavated and constructed slopes are not adversely affected by saturated soil, including water entering prepared subbase

and subgrades where underlying materials are not free draining or are subject to swelling or freeze-thaw action.

2. Erosion is controlled.
3. Flooding of excavations or damage to structures does not occur.
4. Surface water drains away from excavations.
5. Excavations are protected from becoming wet from surface water, or insure excavations are dry before additional work is undertaken.

G. Permitting Requirements: The contractor shall comply with and obtain the required State and County permits where the work is performed.

1.4 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Submittal requirements as specified in Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- D. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.12, PHYSICAL DATA.
- F. Excavation, backfilling, site grade and utilities: Section 31 20 00, EARTH MOVING.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Drawings and Design Data:
 1. Submit drawings and data showing the method to be employed in dewatering excavated areas 30 days before commencement of excavation.
 2. Material shall include: location, depth and size of wellpoints, headers, sumps, ditches, size and location of discharge lines, capacities of pumps and standby units, and detailed description of dewatering methods to be employed to convey the water from site to adequate disposal.
 3. Include a written report outlining control procedures to be adopted if dewatering problem arises.
 4. Materials submitted shall be in a format acceptable for inclusion in required permit applications to any and all regulatory agencies for which permits for discharge water from the dewatering system are required due to the discharge reaching regulated bodies of water.

C. Inspection Reports.

D. All required permits.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Install a dewatering system to lower and control ground surface water in order to permit excavation, construction of structure, and placement of backfill materials to be performed under dry conditions. Make the dewatering system adequate to pre-drain the water-bearing strata above and below the bottom of structure foundations, utilities and other excavations.
- B. In addition, reduce hydrostatic pressure head in water-bearing strata below structure foundations, utility lines, and other excavations, to extent that water levels in construction area are a minimum of 300 mm (1 foot) below prevailing excavation surface at all times.

3.2 OPERATION:

- A. Prior to any excavation below the ground water table, place system into operation to lower water table as required and operate it continuously 24 hours a day, 7 days a week until utilities and structures have been satisfactorily constructed, which includes the placement of backfill materials and dewatering is no longer required.
- B. Place an adequate weight of backfill material to prevent buoyancy prior to discontinuing operation of the system.

3.3 WATER DISPOSAL:

- A. Dispose of water removed from the excavations in such a manner as:
 - 1. Will not endanger portions of work under construction or completed.
 - 2. Will cause no inconvenience to Government or to others working near site.
 - 3. Will comply with the stipulations of required permits for disposal of water.
 - 4. Will Control Runoff: The Contractor shall be responsible for control of runoff in all work areas including but not limited to: excavations, access roads, parking areas, laydown, and staging areas. The Contractor shall provide, operate, and maintain all ditches, basins, sumps, culverts, site grading, and pumping facilities to divert, collect, and remove all water from the work areas. All water shall be removed from the immediate work areas and shall be disposed of in accordance with applicable permits.
- B. Excavation Dewatering:

1. The Contractor shall be responsible for providing all facilities required to divert, collect, control, and remove water from all construction work areas and excavations.
 2. Drainage features shall have sufficient capacity to avoid flooding of work areas.
 3. Drainage features shall be so arranged and altered as required to avoid degradation of the final excavated surface(s).
 4. The Contractor shall utilize all necessary erosion and sediment control measures as described herein to avoid construction related degradation of the natural water quality.
- C. Dewatering equipment shall be provided to remove and dispose of all surface and ground water entering excavations, trenches, or other parts of the work during construction. Each excavation shall be kept dry during subgrade preparation and continually thereafter until the structure to be built, or the pipe to be installed therein, is completed to the extent that no damage from hydrostatic pressure, flotation, or other cause will result.

3.4 STANDBY EQUIPMENT:

Provide complete standby equipment, installed and available for immediate operation, as may be required to adequately maintain dewatering on a continuous basis and in the event that all or any part of the system may become inadequate or fail.

3.5 CORRECTIVE ACTION:

If dewatering requirements are not satisfied due to inadequacy or failure of the dewatering system (loosening of the foundation strata, or instability of slopes, or damage to foundations or structures), perform work necessary for reinstatement of foundation soil and damaged structure resulting from such inadequacy or failure by Contractor, at no additional cost to Government.

3.6 DAMAGES:

Immediately repair damages to adjacent facilities caused by dewatering operations.

3.7 REMOVAL:

Insure compliance with all conditions of regulating permits and provide such information to the COR. Obtain written approval from COTR before discontinuing operation of dewatering system.

----- E N D -----

SECTION 31 23 23.33
FLOWABLE FILL

PART 1 - GENERAL

1.1 INTRODUCTION:

- A. Flowable fill refers to a cementitious slurry consisting of a mixture of fine aggregate or filler, water, and cementitious material(s), which is used as a fill or backfill in lieu of compacted earth. This mixture is capable of filling all voids in irregular excavations and hard to reach places (such as under undercuts of existing slabs), is self-leveling, and hardens in a matter of a few hours without the need for compaction in layers. Flowable fill is sometimes referred to as controlled density fill (CDF), controlled low strength material (CLSM), lean concrete slurry, and unshrinkable fill.
- B. Flowable fill materials will be used only as a structural fill replacement on VA projects. Unless otherwise noted, flowable fill installed as a substitution for structural earth fill, shall not be designed to be removed by the use of hand tools. The materials and mix design for the flowable fill should be designed to produce a comparable compressive strength to the surrounding soil after hardening, making excavation at a later time possible.

1.2 DESCRIPTION:

Furnish and place flowable fill in a fluid condition, that sets within the required time and, after curing, obtains the desired strength properties as evidenced by the laboratory testing of the specific mix design, at locations shown on the plans or as directed by the COR, in writing. This section specifies flowable fill for use as structural fill to remain easily excavatable using a backhoe as would be utilized for adjoining earth.

1.3 RELATED WORK:

- A. Earthwork, excavation and backfill and compaction requirements: Section 31 20 00, EARTH MOVING.

1.4 DEFINITIONS:

- A. Flowable fill - Ready-mix Controlled Low Strength Material used as an alternative to compacted soil, and is also known as controlled density fill, and several other names, some of which are trademark names of material suppliers. Flowable fill (Controlled Low Strength Material) differs from portland cement concrete as it contains a low cementitious content to reduce strength development for possible future removal. Unless specifically approved otherwise, by the COR, flowable fill shall

be designed as a permanent material, not designed for future removal. Design strength for this permanent type flowable fill shall be a compressive strength of 2.1 MPa (300 psi) minimum at 28 days. Chemical admixtures may also be used in flowable fill to modify performance properties of strength, flow, set and permeability.

- B. Excavatable Flowable fill - flowable fill designed with a compressive strength that will allow excavation as either machine tool excavatable at compressive strength of 1.5 MPa (200 psi) maximum at 1 year, or hand tool excavatable at compressive strength of 0.7 MPa (100 psi) maximum at 1 year.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Flowable fill Mix Design: Provide flowable fill mix design containing cement and water. At the contractor's option, it may also contain fly ash, aggregate, or chemical admixtures in any proportions such that the final product meets the strength and flow consistency, and shrinkage requirements included in this specifications.
 - 1. Test and Performance - Submit the following data:
 - a. Flowable fill shall have a minimum strength of 2.1 MPa (300 psi) according to ASTM C 39 at 28 days after placement.
 - b. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 10.4 mm per m (1/8 inch per ft.) of flowable fill depth (for mixes containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.
 - c. Flowable fill shall have a unit weight of 1900 - 2300 kg/m³ (115 - 145 lb/feet³) measured at the point of placement after a 60 minute ready-mix truck ride.
 - C. Provide documentation that the admixture supplier has experience of at least one year, with the products being provided and any equipment required to obtain desired performance of the product.
 - D. Manufacturer's Certificates: Provide COR with a certification that the materials incorporated in the flowable fill, following achievement of the required strength, do not represent a threat to groundwater quality.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D4832-02.....Standard Test Method for Preparation and Testing of Controlled Low Strength Material (CLSM) Test Cylinders.
 - C618-03.....Standard Specifications for Coal Fly Ash and Raw or Calcined Natural Pozzolan for use as Mineral Admixture in Concrete. (Use Fly Ash conforming to the chemical and physical requirements for mineral admixture, Class F listed, including Table 2 (except for Footnote A). Waive the loss on ignition requirement.)
 - C403/C403M-05.....Standard Test Method for Time of Setting of Concrete Mixtures by Penetration Resistance.
 - C150-99 Rev.A-04.....Standard Specification for Portland Cement
 - C33-03.....Standard Specification for Concrete Aggregates
 - C494/C494M-04.....Standard Specification for Chemical Admixtures for Concrete
 - C940 RevA-98.....Standard Specification for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced - Aggregate Concrete in the Laboratory
- C. American Concrete Institute (ACI):
 - SP-150-94.....Controlled Low-Strength Materials

1.7 QUALITY ASSURANCE:

- A. Manufacturer: Flowable fill shall be manufactured by a ready-mix concrete producer with a minimum of 1 year experience in the production of similar products.
- B. Materials: For each type of material required for the work of this Section, provide primary materials that are the products of one manufacturer. If not otherwise specified here, materials shall comply with recommendations of ACI 229, "Controlled Low Strength Materials."
- C. Pre-Approval Procedures: The use of flowable fill during any part of the project shall be restricted to those incidences where, due to field conditions, the Contractor has made the COR aware of the conditions for which he recommends the use of the flowable, and the COR has confirmed those conditions and approved the use of the flowable fill, in advance. During the submittal process, the contractor shall prepare and submit

various flowable fill mix designs corresponding to required conditions or if the contractor desires to use flowable fill due to economics. Approval for the strength of the flowable fill shall be obtained from the COR when the contractor desires, or is required, to use flowable fill at specific location(s) within the project. Prior to commencement of field operations the contractor shall establish procedures to maintain optimum working conditions and to coordinate this work with related and adjacent work.

1.8 DELIVERY, STORAGE, AND HANDLING:

Deliver and handle all products and equipment required, in strict compliance with manufacturer's recommendations. Protect from damage due to weather, excessive temperatures, and construction operations.

1.9 PROJECT CONDITIONS:

Perform installation of flowable fill only when approved by the COR, and when existing and forecasted weather conditions are within the limits established by the manufacturer of the materials and products used.

PART 2 - PRODUCTS

2.1 MATERIALS:

Provide flowable fill containing, at a minimum, cementitious materials and water. Cementitious materials shall be portland cement, pozzolanic materials, or other self-cementing materials, or combinations thereof, at the contractor's option. The flowable fill mix design may also contain, fine aggregate or filler, and/or chemical admixtures in any proportions such that the final product meets the strength, flow consistency and shrinkage requirements included in this specification, as approved by the COR.

- A. Portland Cement: ASTM C150, Type 1 or Type 2.
- B. Mixing Water: Fresh, clean, and potable.
- C. Air-Entraining Admixture: ASTM C260.
- D. Chemical Admixtures: ASTM C494.
- E. Aggregate: ASTM C33.

2.2 FLOWABLE FILL MIXTURE:

- A. Mix design shall produce a consistency that will result in a flowable product at the time of placement which does not require manual means to move it into place.
- B. Flowable fill shall have a minimum strength of 2.1 MPa (300 psi) according to ASTM C39 at 28 days after placement.
- C. Flowable fill shall have minimal subsidence and bleed water shrinkage. Evaporation of bleed water shall not result in shrinkage of more than 10.4 mm per m (1/8 inch per foot) of flowable fill depth (for mixes

containing high fly ash content). Measurement of a Final Bleeding shall be as measured in Section 10 of ASTM C 940 "Standard Test Method for Expansion and Bleeding of Freshly Mixed Grouts for Preplaced-Aggregate Concrete in the Laboratory.

- D. Flowable fill shall have a unit weight of 1900 - 2300 kg/m³ (115 - 145 lbs/feet³) measured at the point of placement after a 60 minute ready-mix truck ride. In the absence of strength data the cementitious content shall be a maximum of 90 kg/m³ (150 lbs/cy).
- E. Flowable fill shall have an in-place yield of at least 98% of design yield for permanent type.
- F. Provide equipment as recommended by the Manufacturer and comply with manufacturer's recommendations for the addition of additives, whether at the production plant or prior to placement at the site.

PART 3 - EXECUTION

3.1 EXAMINATION:

Examine conditions of substrates and other conditions under which work is to be performed and notify COR, in writing, of circumstances detrimental to the proper completion of the work. Do not proceed until unsatisfactory conditions are corrected.

3.2 APPLICATION OF FLOWABLE FILL:

Secure tanks, pipes and other members to be encased in flowable fill. Insure that there are no exposed metallic pipes, conduits, or other items that will be in contact with the flowable fill after placement. If so, replace with non-metallic materials or apply manufacturers recommended coating to protect metallic objects before placing the flowable fill. Replacement or protection of metallic objects is subject to the approval of the COR.

3.3 PROTECTION AND CURING:

Protect exposed surfaces of flowable fill from premature drying, wash by rain or running water, wind, mechanical injury, and excessively hot or cold temperature. Curing method shall be subject to approval by COR.

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SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown. Construction shall include the following:
- B. Curb, gutter, and combination curb and gutter, wheel stop.
- C. Pedestrian Pavement: Walks, grade slabs, lawn mower strips, crossings, wheelchair curb ramps, terraces, steps.
- D. Vehicular Pavement: Service courts, driveways.

1.2 RELATED WORK

- A. Laboratory and Field Testing Requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Section 31 20 00, EARTH MOVING.
- C. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 00, CAST-IN-PLACE-CONCRETE.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

Placement of concrete shall be as specified under Article 3.8, COLD WEATHER and Article 3.7, HOT WEATHER of Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.5 SELECT SUBBASE MATERIAL JOB-MIX

The Contractor shall retain and reimburse a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the COR, in writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture.

1.6 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler
 - 2. Hot poured sealing compound
 - 3. Reinforcement
 - 4. Curing materials

C. Data and Test Reports: Select subbase material.

1. Job-mix formula.
2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

B. American Association of State Highway and Transportation Officials (AASHTO):

- M31.....Deformed and Plain Billet Steel Bars for
Concrete Reinforcement (ASTM A615/A615M-96A)
- M55M/55M.....Welded Steel Wire Fabric for Concrete
Reinforcement (ASTM A185)
- M147.....Materials for Aggregate and Soil-Aggregate
Subbase, Base and Surface Courses (R 1996)
- M148.....Liquid Membrane-Forming Compounds for Curing
Concrete (ASTM C309A)
- M171.....Sheet Materials for Curing Concrete (ASTM C171)
- M182.....Burlap Cloth Made from Jute or Kenaf
- M213.....Preformed Expansion Joint Fillers for Concrete
Paving and Structural Construction
(Non-extruding and Resilient Bituminous Type)
(ASTM D1751)
- T99.....Moisture-Density Relations of Soils Using a 2.5
kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop
- T180.....Moisture-Density Relations of Soils Using a 4.54
kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

C. American Society for Testing and Materials (ASTM):

- C94/C94M.....Ready-Mixed Concrete
- C143/C143M.....Slump of Hydraulic Cement Concrete

PART 2 - PRODUCTS**2.1 GENERAL**

Concrete shall be Type C, air-entrained as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, with the following exceptions:

<u>TYPE</u>	<u>MAXIMUM SLUMP*</u>
Curb & Gutter	75 mm (3")
Pedestrian Pavement	75 mm (3")
Vehicular Pavement	50 mm (2") (Machine Finished) 100 mm (4") (Hand Finished)
Equipment Pad	75 to 100 mm (3" to 4")
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.
- B. Welded wire-fabric shall conform to AASHTO M55.
- C. Dowels shall be plain steel bars conforming to AASHTO M31 or M42. Tie bars shall be deformed steel bars conforming to AASHTO M31 or M42.

2.3 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 3 mm (1/8 inch) in any 3000 mm (ten foot) long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 50 mm (2 inches) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
 - 1. Burlap conforming to AASHTO M182 having a weight of 233 grams (seven ounces) or more per square meter (yard) when dry.
 - 2. Impervious Sheeting conforming to AASHTO M171.
 - 3. Liquid Membrane Curing Compound conforming to AASHTO M148 (ASTM C309), Type 1 and shall be free of paraffin or petroleum.

2.5 EXPANSION JOINT FILLERS

Material shall conform to AASHTO M213.

PART 3 - EXECUTION**3.1 SUBGRADE PENETRATION**

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTH MOVING.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SETTING FORMS

- A. Base Support:
 - 1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
 - 2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.
- B. Form Setting:
 - 1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
 - 2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
 - 3. Forms shall conform to line and grade with an allowable tolerance of 3 mm (1/8 inch) when checked with a straightedge and shall not deviate from true line by more than 6 mm (1/4 inch) at any point.
 - 4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
 - 5. Clean and oil forms each time they are used.
- C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 72 00, GENERAL CONDITIONS, shall establish and control the alignment and the grade elevations of the forms or concrete slipforming machine operations.
 - 1. Make necessary corrections to forms immediately before placing concrete.
 - 2. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

3.3 EQUIPMENT

- A. The COR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.

- B. Maintain equipment and tools in satisfactory working condition at all times.

3.4 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.
- B. Before the concrete is placed, the COR shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

3.5 PLACING CONCRETE - GENERAL

- A. Obtain approval of the COR before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete. Obtain approval of the COR before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.
- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

3.6 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.

- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.7 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the COR.

3.8 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.9 CONCRETE FINISHING CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 6mm (1/4 inch) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 3 mm (1/8 inch) for gutter and 6 mm (1/4 inch) for top and face of curb, when tested with a 3000 mm (10 foot) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain.
- H. Visible surfaces and edges of finished curb, gutter, and combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.10 CONCRETE FINISHING PEDESTRIAN PAVEMENT

A. Walks, Grade Slabs, Wheelchair Curb Ramps:

1. Finish the surfaces to grade and cross section with a metal float, trowled smooth and finished with a broom moistened with clear water.
2. Brooming shall be transverse to the line of traffic.
3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 2 mm (1/16 inch) in depth.
5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 5 mm (3/16 inch) when tested with a 3000 mm (10 foot) straightedge.
6. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).
7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.

B. Steps: The method of finishing the steps and the sidewalls is similar to above except as herein noted.

1. Remove the riser forms one at a time, starting with the top riser.
2. After removing the riser form, rub the face of the riser with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Use an outside edger to round the corner of the tread; use an inside edger to finish the corner at the bottom of the riser.
3. Give the risers and sidewall a final brush finish. The treads shall have a final finish with a stiff brush to provide a non-slip surface.
4. The texture of the completed steps shall present a neat and uniform appearance and shall not deviate from a straightedge test more than 5 mm (3/16 inch).

3.11 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

- #### A. Accomplish longitudinal floating with a longitudinal float not less than 3000 mm (10 feet) long and 150 mm (6 inches) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.

- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 1500 mm (5 feet) in length, and straightedges, 3000 mm (10 feet) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 3000 mm (10 foot) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 6 mm (1/4 inch) in both longitudinal and transverse directions when tested with a 3000 mm (10 foot) straightedge.
- E. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 450 mm (18 inches) wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 3 mm (1/8 inch) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.
- G. The finish surfaces of new and existing abutting pavements shall coincide at their juncture.

3.12 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, give it a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 3 mm (1/8 inch) when tested with a 3000 mm (10 foot) straightedge.
- D. Correct irregularities exceeding the above.

3.13 JOINTS - GENERAL

- A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.14 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.15 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 - 2. Using joint filler of the type, thickness, and width as shown.
 - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.16 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown.
- B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.

- D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal curb and gutter joint interval.

3.17 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.18 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COR.
- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 0.1 mm (4 mils) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 300 mm (12 inches). Securely anchor sheeting.
- D. Liquid Membrane Curing:
 - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 5 m²/L (200 square feet per gallon) for both coats.
 - 2. Do not allow the concrete to dry before the application of the membrane.
 - 3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
 - 4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.19 CLEANING

- A. After completion of the curing period:
1. Remove the curing material (other than liquid membrane).
 2. Sweep the concrete clean.
 3. After removal of all foreign matter from the joints, seal joints as herein specified.
 4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.20 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the COR, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COR.

3.21 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.
- B. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The COR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor specified in Section 00 72 00, GENERAL CONDITIONS shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 - 3. Job-mix formula.
- C. Certifications:
 - 1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.

- 2. Asphalt cement certificate of conformance to State Highway Department requirements.
- 3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.
- D. One copy of State Highway Department Specifications.
- E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA COR or VA Contracting Officer.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm(1-1/2").
- C. Base aggregate maximum size:
 - 1. Base course over 152mm(6") thick: 38mm(1-1/2");
 - 2. Other base courses: 19mm (3/4").
- D. Asphaltic base course:
 - 1. Maximum particle size not to exceed 25.4mm (1").
 - 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
19mm(3/4")	100
9.5mm(3/8")	67 to 85
6.4mm(1/4")	50 to 65
2.4mm(No. 8 mesh)	37 to 50
600µm(No. 30 mesh)	15 to 25
75µm(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

- A. Comply with provisions of Asphalt Institute Specification SS2:
 - 1. Asphalt cement: Penetration grade 50/60
 - 2. Prime coat: Cut-back type, grade MC-250
 - 3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
 - 1. Temperature leaving the plant: 143 degrees C(290 degrees F) minimum, 160 degrees C(320 degrees F) maximum.
 - 2. Temperature at time of placing: 138 degrees C(280 degrees F) minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA COR or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

A. Subbase

1. Spread and compact to the thickness shown on the drawings.
2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.

B. Base

1. Spread and compact to the thickness shown on the drawings.
2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.

C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").

D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).

E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

A. Remove all loose materials from the compacted base.

B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.

C. Receipt of asphaltic concrete materials:

1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.

D. Spreading:

1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.

2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Apply one coat of the specified sealer.
- C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

- - - E N D - - -

SECTION 33 10 00
WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION:

Underground water distribution system complete, ready for operation, including all appurtenant structures, and connections to both new building service lines and to existing water supply.

1.2 RELATED WORK:

- A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Excavation, trench widths, pipe bedding, backfill, shoring, sheeting, bracing: Section 31 20 00, EARTH MOVING.
- C. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Protection of materials and equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Fire protection system connection and supervisory switch for post indicator valve: Section 21 12 00, FIRE-SUPPRESSION STANDPIPES.
- F. Fire protection system connection, Section 21 10 00, WATER-BASED FIRE-SUPPRESSION SYSTEMS.

1.3 DEFINITIONS:

- A. Water Distribution: Pipelines and appurtenances which are part of the distribution system. The distribution system comprises the network of piping located throughout building areas and other areas of water use, including hydrants, valves, and other appurtenances used to supply water for domestic and fire-fighting/fire protection purposes.
- B. Water Service Line: Pipe line connecting building piping to water distribution lines.

1.4 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be product of one manufacturer.
 - 2. Nameplate: Nameplate bearing manufacturer's name or identifiable trademark securely affixed in a conspicuous place on equipment or name or trademark cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Water lines and the extension, and/or modifications to Public Utility systems.

- C. Comply with all rules and regulations of Federal, State, and Local Health Department having jurisdiction over the design, construction, and operation of potable water systems.
- D. All material surfaces in contact with potable water shall comply with NSF 61.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers' Literature and Data (Submit all items as one package):
(Ductile Iron Pipe and Polyvinyl Chloride (PVC) shall be in accordance with AWWA C600 and C605 respectively; and shall be provided to COR for approval.)
 - 1. Piping.
 - 2. Gaskets.
 - 3. Valves.
 - 4. Fire hydrants.
 - 5. Street washer.
 - 6. Meter.
 - 7. Vaults, frames and covers.
 - 8. Steps.
 - 9. Post indicator.
 - 10. Valve boxes.
 - 11. Corporation and curb stops.
 - 12. Curb stop boxes.
 - 13. Joint restraint.
 - 14. Disinfection products.
 - 15. Link/sleeve seals.
- C. Testing Certifications:
 - 1. Certification of Backflow Devices.
 - 2. Hydrostatic Testing.
 - 3. Certification of Disinfection, including free chlorine residuals, and bacteriological examinations. Testing should to be in accordance with AWWA 651-14 Disinfecting Water Mains

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI/ASME):
 - B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
 - B16.18.....Cast Bronze Solder Joint Pressure Fittings

- B16.26-88.....Cast Copper Alloy Fittings for Flared Copper
Tubes
- B40.100-98.....Pressure Gauges and Gauge Attachments
- C. American Society for Testing and Materials (ASTM):
- A123-97.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
- A148M-03.....Standard Specifications for Steel Castings
- A242-00.....Standard Specifications for High Strength Low
Alloy Structural Steel AASHTO No. M161
- A307-02.....Standard Specifications for Carbon Steel Bolts
and Studs, 60,000 psi Tensile Strength
- A536-04.....Standard Specifications for Ductile Iron
Castings
- B61-02.....Steam or Valve Bronze Castings
- B62-02.....Composition Bronze or Ounce Metal Castings
- B88-02.....Seamless Copper Water Tube
- B828.....Standard Practice: Soldering and Brazing Copper
Tube and fittings
- C32-04.....Sewer and Manhole Brick (Made from Clay or
Shale)
- C139-03.....Concrete Masonry Units for Construction of Catch
Basins and Manholes
- D1784-03.....Standard Specifications for Rigid PVC Compounds
and CPVC Compounds
- D1869-00.....Standard Specifications for Rubber Rings for
Asbestos Cement Pipe
- D2464-99.....Standard Specifications for Threaded PVC Pipe
Fittings, Schedule 80
- D2467-02.....Standard Specifications for Poly (Vinyl
Chloride) (PVC) Plastic Pipe Fittings, Schedule
80
- D3139-98.....Joints for Plastic Pressure Pipes Using Flexible
Elastomeric Seals
- F477-02e1.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe
- C32-04.....Standard Specifications for Sewer Manhole Brick
- D. American Water Works Association (AWWA):
- B300-04.....Hypochlorites
- B301-04.....Liquid Chlorine

C104-04.....Cement Mortar Lining for Ductile Iron Pipe and
 Fittings for Water
 C105-99.....Polyethylene Encasement for Gray and Ductile
 C.I. Piping for Water and Other Liquids
 C110-03.....Ductile-Iron and Gray-Iron Fittings, 80 mm (3
 Inches) Through 1200 mm (48 Inches) for Water
 and Other Liquids
 C111-01.....Rubber-Gasket Joints for Ductile-Iron and
 Gray-Iron Pressure Pipe and Fittings
 C115-99.....Flanged Ductile-Iron and Gray-Iron Pipe with
 Threaded Flanges
 C150-02.....American National Standard for Thickness Design
 of Ductile Iron Pipe
 C151-96.....Ductile-Iron Pipe, Centrifugally Cast in Metal
 Molds or Sand-Lined Molds, for Water or Other
 Liquids
 C153-00.....Ductile-Iron Compact Fittings, 80 mm (3 inches)
 Through 300 mm (12 Inches) for Water and Other
 Liquids
 C500-02.....Gate Valves for Water and Sewerage Systems
 C502a-95.....Dry-Barrel Fire Hydrants
 C503-97.....Wet-Barrel Fire Hydrants
 C508-01.....Swing Check Valves for Waterworks Service, 2
 Inches (50 mm) Through 24 Inches (600mm) NPS
 C509-01.....Resilient Seated Gate Valve for Water and Sewage
 System
 C510-97.....Double Check Valve Back-Flow Prevention Assembly
 C511-97.....Reduced Pressure Principle Back-Flow Prevention
 Assembly
 C550-01.....Protective Epoxy Interior Coatings for Valves
 and Hydrants
 C600-01.....Installation for Ductile-Iron Water Mains and
 Their Appurtenances
 C605-94.....Underground Installation of Polyvinyl Chloride
 (PVC) Pressure Pipe and Fittings for Water
 C651-14.....Disinfecting Water Mains
 C800-01.....Underground Service Line Valves and Fittings
 C900-97.....Polyvinyl Chloride (PVC) Pressure Pipe, 4 Inches
 Thru 12 Inches, for Water

C905-97.....Polyvinyl Chloride (PVC) Pressure Pipe 14 Inches
Thru 36 Inches

E. National Fire Protection Association (NFPA):

24-95.....Installation of Private Fire Service Mains and
Their Appurtenances

291-01.....Fire Flow Testing and Marking of Hydrants

1141-98.....Fire Protection in Planned Building Groups

F. NSF International:

14-03.....Plastics Piping Components and Related Materials

61-02.....Drinking Water System Components-Health Effects
(Sections 1-9)

G. American Welding Society (AWS):

A5.8-04.....Braze Filler Metal

H. Foundation for Cross-Connection Control and Hydraulic Research-2005

I. Copper Development Association's Copper Tube Handbook-2005

PART 2 - PRODUCTS

2.1 DUCTILE IRON PIPE AND FITTINGS:

A. Ductile iron pipe, direct buried:

1. Provide ductile iron pipe conforming to the requirements of AWWA C151, Pressure Class 350 for Pipe 100 mm through 300 mm (4 inches through 12 inches) in diameter and 250, [] minimum for pipe larger than 300 mm (12 inches) in diameter, with standard thickness cement mortar lining interior, and interior asphaltic seal coat and exterior asphaltic coating, in accordance with AWWA and ANSI Standards.
2. Below Grade: Supply pipe in lengths not in excess of a nominal 6 m (20 feet) with rubber ring type push-on joints, mechanical joint or approved restrained joint. Provide flange joint pipe where shown on the drawings. Provide mechanical and restrained joint pipe with sufficient quantities of accessories as required for each joint.
3. When a polyethylene encasement over pipe, fittings, and valves is a requirement as indicated on the drawings, the material, installation and workmanship shall conform to applicable sections of AWWA C105. Make provisions to keep the polyethylene from direct exposure to sunlight prior to installation. Backfill following installation without delay to avoid exposure to sunlight.

B. Ductile Iron Pipe Above Grade or in Below Ground Concrete Pits:

1. Flanged ductile iron pipe, AWWA C115, with factory applied screwed long hub flanges except as otherwise specified hereinafter. Face and drill flanges after being screwed on the pipe, with flanges true to 90 degrees with the pipe axis and flush with end of pipe, ANSI B16.1,

- 850 kPa (125 psi) or 1725 kPa (250 psi) standard, for the purpose intended.
2. Wall Sleeve Castings: Size and types shown on the drawings and be hot dipped galvanized. Seal strips, where required shall be Link Seal as manufactured by Thunderline Corp., Wayne, Michigan or equal.
 3. Pipe Thickness Class: Minimum of Class 53 as defined in AWWA C150 for all sizes of flanged pipe.
 4. Rubber Ring Gaskets: Full face type, AWWA C111, 2 mm (1/16 inch) rubber ring gaskets and of approved composition suitable for the required service.
 5. Pipe and fittings exposed to view in the finished work are to be painted in accordance with Section 09 91 00, PAINTING. Pipe shall not receive the standard tar or asphalt coat on the outside surfaces but shall be shop primed on the outside with one coat of Kop-Coat No. 621 Rust Inhibitive Primer or equal. Paint color shall match the wall color.
 6. Bolts and Nuts on Flanged Fittings: Grade B, ASTM A307. Low alloy, high strength steel in accordance with AWWA C111. Assemble stainless steel bolts and nuts using anti-seize compound to prevent galling.
- C. All Pipe Fittings: Ductile iron with a minimum pressure rating of 2400 kPa (350 psi). Fittings shall meet the requirements of ANSI and AWWA specifications as applicable. Rubber gasket joints shall conform to AWWA C111 for mechanical and push-on type joints. Ball joints shall conform to AWWA C151 with a separately cast ductile iron bell conforming to ASTM A148. Flanged fittings shall conform to AWWA C115 and be furnished flat faced and drilled to 850 kPa (125 psi) or 1725 kPa (250 psi) template in accordance with ANSI B16.1 with full faced gaskets.
- D. Provide cement mortar lining and bituminous seal coat on the inside of the pipe and fittings in accordance with AWWA C104. Provide standard asphaltic coating on the exterior.
- E. Provide a factory hydrostatic test of not less than 3.5 MPa (500 psi) for all pipe in accordance with AWWA C151.
- F. Provide non-detectable adhesive backed identification tape on top and sides of all buried ductile iron pipe, extended from joint to joint along the length of the pipe and have black lettering identifying the pipe service at no more than 300 mm (12 inch) intervals. According to service, the tape background color shall be as follows: potable water-blue.

2.2 COPPER PIPE AND TUBING:

Copper Piping: ASTM B88, Type K, or Type L with flared fittings in accordance with AWWA C800, with sweat cast brass fittings per ANSI B16.18. Use brazing alloy, AWS A5.8, Classification BCuP.

2.3 VALVES:

A. Asbestos packing is not allowed.

B. Gate:

1. 75 mm (3 inches) and Larger: Resilient seated, ductile iron body, bronze mounted, inclined seats, non-rising stem type turning counter-clockwise to open, 1375 kPa (200 pound) WOG. AWWA C509. The resilient seat shall be fastened to the gate with stainless steel fasteners or vulcanizing methods. The interior and exterior shall be coated with thermo-setting or fusion epoxy coating in accordance with AWWA C550.

2. Operator:

a. Underground: Except for use with post indicators, furnish valves with 50 mm (2 inch) nut for socket wrench operation. Post indicator shall comply with the requirements of NFPA 24 and shall be fully compatible with the valve provided.

b. Above Ground and in Pits: Hand wheels.

3. Joints: Ends of valves shall accommodate, or be adapted to, pipe installed.

C. Check: Swing.

1. Smaller than 100 mm (4 inches): Bronze body and bonnet, ASTM B61 or B62, 1375 kPa (200 pound) WOG.

2. 100 mm (4 inches) and Larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1375 kPa (200 pound) WOG. Check valves for fire lines shall conform to AWWA C508 and shall be epoxy coated and lined per AWWA C550.

D. Corporation stops and saddles shall conform to AWWA C800.

E. Curb Stop: Smaller than 75 mm (3 inches). Waterworks standard for Type "K" copper, single piece cast bronze body with tee top operated plug sealed with O-ring gaskets, 1375 kPa (200 pound) WOG per AWWA C800.

2.4 CURB STOP BOX:

Cast iron extension box with screw or slide type adjustment and flared base. Box shall be adapted, without full extension, to depth of cover required over pipe at stop location. Cast the word "WATER" in cover and set cover flush with finished grade. Curb stop shut-off rod shall extend 600 mm (2 feet) above top of deepest stop box.

2.5 VALVE BOX:

Cast iron extension box with screw or slide-type adjustment and flared base. Minimum thickness of metal shall be 5 mm (3/16 inch). Box shall be

adapted, without full extension, to depth of cover required over pipe at valve location. Cast the word "WATER" in cover. Provide 2 "T" handle socket wrenches of 16 mm (5/8 inch) round stock long enough to extend 600 mm (2 feet) above top of deepest valve box.

2.6 POST INDICATOR VALVE:

- A. Valve: Valve shall conform to the specifications listed in Section 2.4 for gate valves. The Post Indicator shall conform to NFPA 24, and shall be fully compatible with the valve and all the supervisory switches.

2.7 FIRE HYDRANTS:

- A. Size of main valve opening of each hydrant shall be 125 mm (5 inches), minimum. Hose thread, size of fire apparatus connection, and shape, size and direction of rotation of operating head of hydrant shall be identical with present local fire department and/or water department standards.
- B. Hydrant shall be type AWWA C502, heavy construction, of proper length to connect pipe without extra fittings, and shall be the traffic type with safety flange on barrel and safety couplings on the valve stem with the following features:
 - 1. Interior removable without digging up hydrant; can be packed under pressure; 150 mm (6 inch) bell connection; one steamer nozzle and two hose nozzles with nozzle caps securely chained to barrel; suitable drainage device; single rubber or leather-faced valve in base; nozzles, stuffing boxes, wedge nuts, seat rings, clamp plates, etc. Threaded joints or spindles shall be bronze. Upper and lower barrels shall be of equal diameters. Upper barrel shall be of sufficient length to permit setting hydrant with barrel flange not more than 50 mm (2 inches) above finished grade. All fire hydrants shall have 150 mm (6 inch) bottom connection.
 - 2. Provide fire hydrants with a finish paint identical to the existing fire hydrants.
- C. Provide 2 wrenches with handles not less than 350 mm (14 inches) long.

2.8 PIPE SLEEVES:

Ductile iron or zinc coated steel.

2.9 BACKFLOW PREVENTER:

- A. Potable Water and Irrigation Water Service: Reduced Pressure Principle Type AWWA C511, except pressure drop at rated flow shall not exceed 100 kPa (15 psi). Gate valves installed on the assembly shall be resilient seated valve conforming to AWWA C509.
- B. Fire Service: Double detector check valve. AWWA C510 and NFPA 14.

- C. In cold climate areas, backflow assemblies and devices shall be protected from freezing by a method acceptable to local jurisdiction.
- D. Backflow preventers shall be approved by the Foundation for Cross-Connection Control and Hydraulic Research per current edition of the Manual of Cross-Connection Control.
- E. Backflow preventer shall not be located in any area containing fumes that are toxic, poisonous or corrosive.
- F. Direct connections between potable water piping and sewer connected wastes shall not exist under any condition with or without backflow protection.
- G. Backflow preventer shall be accessed and have clearance for the required testing, maintenance and repair. Access and clearance shall require a minimum of one (1) foot (305 mm) between the lowest portion of the assembly and grade, floor or platform. Installations elevated more than five (5) feet (1524 mm) above the floor or grade shall be provided with a permanent platform capable of supporting a tester or maintenance person.

2.10 WATER METER:

Furnished and set by Water Service Utility.

2.13 VAULTS (BACKFLOW PREVENTER OR METER):

- A. Top and base shall be reinforced concrete.
- B. Walls shall be reinforced concrete, precast concrete, or segmental block (ASTM C139).

2.14 CAST IRON FRAME AND COVER, STEPS, ETC.:

Cast iron frame and cover, steps, etc. shall comply with State Department of Transportation standard details. Identify cover as "WATER".

2.15 FLEXIBLE EXPANSION JOINTS: (PROVIDE FOR DOMESTIC AND FIRE SERVICE)

Ductile iron with ball joints rated for 1725 kPa (250 PSI) working pressure conforming to ANSI/AWWA A21.53/C153, capable of deflecting a minimum of 30 degrees and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 375 μm (15 mils) of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory holiday tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA A21.11/C110. Bolts and nuts high strength steel with synthetic gaskets that comply with AWWA C110.

2.16 POTABLE WATER:

Water used for filling, flushing, and disinfection of water mains and appurtenances shall conform to Safe Drinking Water Act.

2.17 DISINFECTION CHLORINE:

- A. Liquid chlorine shall conform to AWWA B301 and AWWA C651.
- B. Sodium hypochlorite shall conform to AWWA B300 with 5 percent to 15 percent available chlorine.
- C. Calcium hypochlorite shall conform to AWWA B300 supplied in granular form or 5.g tablets, and shall contain 65 percent chlorine by weight.

2.18 WARNING TAPE

Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape, detectable type, blue with black letters, and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION**3.1 BUILDING SERVICE LINES:**

Install water service lines to point of connection within approximately 1500 mm (5 feet) outside of buildings to which such service is to be connected and make connections thereto. If building services have not been installed provide temporary caps.

3.2 REGRADING:

Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

3.3 PIPE LAYING, GENERAL:

- A. Care shall be taken in loading, transporting, and unloading to prevent injury to the pipe or coatings. Pipe or fittings shall not be dropped. All pipe or fittings shall be examined before laying, and no piece shall be installed which is found to be defective. Any damage to the pipe coatings shall be repaired as directed by the COR.
- B. All pipe and fittings shall be subjected to a careful inspection just prior to being laid or installed. If any defective piping is discovered after it has been laid, it shall be removed and replaced with a sound pipe in a satisfactory manner at no additional expense to the Government. All pipe and fittings shall be thoroughly cleaned before laying, shall be kept clean until they are used in the work, and when installed or laid, shall conform to the lines and grades required.
- C. All buried piping shall be installed to the lines and grades as shown on the drawings. All underground piping shall slope uniformly between joints where elevations are shown.

- D. Contractor shall exercise extreme care when installing piping to shore up and protect from damage all existing underground water line and power lines, and all existing structures.
- E. Do not lay pipe on unstable material, in wet trench, or when trench or weather conditions are unsuitable.
- F. Do not lay pipe in same trench with other pipes or utilities unless shown otherwise on drawings.
- G. Hold pipe securely in place while joint is being made.
- H. Do not walk on pipes in trenches until covered by layers of earth well tamped in place to a depth of 300 mm (12 inches) over pipe.
- I. Full length of each section of pipe shall rest solidly upon pipe bed with recesses excavated to accommodate bells or joints. Do not lay pipes on wood blocking.
- J. Tees, plugs, caps, bends and hydrants on pipe installed underground shall be anchored. See section 3.7 "PIPE SUPPORTS".
- K. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water and chemical, or mechanical injury. At completion of all work, thoroughly clean exposed materials and equipment.
- L. Good alignment shall be preserved in laying. The deflection at joints shall not exceed that recommended by the manufacturer.
- M. Warning tape shall be continuously placed 300 mm (12 inches) above buried water pipes.

3.4 DUCTILE IRON PIPE:

- A. Installing Pipe: Lay pipe in accordance with AWWA C600 with polyethylene encasement if required in accordance with AWWA C105. Provide a firm even bearing throughout the length of the pipe by tamping selected material at the sides of the pipe up to the spring line.
- B. All pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.
- C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.
- D. Jointing Ductile-Iron Pipe:
 - 1. Push-on joints shall be made in strict accordance with the manufacturer's instruction. Pipe shall be laid with bell ends looking ahead. A rubber gasket shall be inserted in the groove of the bell end of the pipe, and the joint surfaces cleaned and lubricated. The

- plain end of the pipe is to be aligned with the bell of the pipe to which it is joined, and pushed home with approved means.
2. Mechanical Joints at Valves, Fittings: Install in strict accordance with AWWA C111. To assemble the joints in the field, thoroughly clean the joint surfaces and rubber gaskets with soapy water before tightening the bolts. Bolts shall be tightened to the specified torque.
 3. Ball Joints: Install in strict accordance with the manufacturer's instructions. Where ball joint assemblies occur at the face of structures, the socket end shall be at the structure and ball end assembled to the socket.
 4. Flanged joints shall be in accordance with AWWA C115. Flanged joints shall be fitted so that the contact faces bear uniformly on the gasket and then are made up with relatively uniform bolt stress.

3.5 COPPER PIPE:

Copper piping shall be installed in accordance with the Copper Development Association's Copper Tube Handbook and manufacturer's recommendations. Copper piping shall be bedded in 150 mm (6 inches) of sand and then back filled as specified in Section 31 20 00, EARTH MOVING.

3.6 PIPE SUPPORTS:

A. Supports:

1. All piping shall be properly and adequately supported. Hangers, supports, base elbows and tees, and concrete piers and pads shall be provided as indicated on the drawings. If the method of support is not indicated on the drawings, exposed piping shall be supported by hangers wherever the structure is suitable and adequate to carry the superimposed load. Supports shall be placed approximately 2.4 m (8 feet) on centers and at each fitting.
2. Hangers shall be heavy malleable iron of the adjustable swivel type, split ring type, or the adjustable-swivel, pipe-roll type for horizontal piping and adjustable, wrought iron, clamp type for vertical piping. Flat steel strap or chain hangers are not acceptable unless indicated on the drawings.
3. Hangers shall be attached to the structure, where possible, by beam clamps and approved concrete inserts set in the forms before concrete is poured. Where this method is impractical, anchor bolts with expanding lead shields, rawl drives, or malleable iron expansion shields will be permitted.

4. Where hangers cannot be used, the Contractor shall provide pipe saddle supports with pipe column and floor flange.

3.7 RESTRAINED JOINTS:

- A. Sections of piping requiring restrained joints shall be constructed using pipe and fittings with restrained "locked-type" joints and the joints shall be capable of holding against withdrawal for line pressures 50 percent above the normal working pressure but not less than 1375 kPa (200 psi). The pipe and fittings shall be restrained push-on joints or restrained mechanical joints.
- B. The minimum number of restrained joints required for resisting force at fittings and changes in direction of pipe shall be determined from the length of retained pipe on each side of fittings and changes in direction necessary to develop adequate resisting friction with the soil. Restrained pipe length shall be as shown on the drawings.
- C. Restrained joint assemblies with ductile iron mechanical joint pipe shall be "Flex-Ring", "Lok-Ring", or mechanical joint coupled as manufactured by American Cast Iron Pipe Company, "Mega-Lug" or approved equal.
- D. Ductile iron pipe bell and spigot joints shall be restrained with EBBA Iron Sales, Inc. Series 800 Coverall or approved equal.
- E. Ductile iron mechanical joint fittings shall be restrained with EBBA Iron Sales, Inc. Series 1200 Restrainer. The restraining device shall be designed to fit standard mechanical joint bells with standard T head bolts conforming to AWWA C111 and AWWA C153. Glands shall be manufactured of ductile iron conforming to ASTM A536. Set screws shall be hardened ductile iron and require the same torque in all sizes. Steel set screws not permitted. These devices shall have the stated pressure rating with a minimum safety factor of 2:1. Glands shall be listed with Underwriters Laboratories and/or approved by Factory Mutual.
- F. Thrust blocks shall not be permitted.
- G. Where ductile iron pipe manufactured with restrained joints is utilized, all restrained joints shall be fully extended and engaged prior to back filling the trench and pressurizing the pipe.
- H. PVC pipe bell and spigot joints shall be restrained with the Uni-Flange Corp. Series 1350 Restrainer or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.

- I. Ductile iron mechanical joint fittings used with PVC pipe shall be restrained with UNI-Flange Corp. Series 1300 Restrainer, EBBA Iron, Inc, Series 2000PV Mechanical Joint Restrainer Gland, or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A-536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.

3.8 PIPE SEPARATION:

A. Horizontal Separation-Water Mains and Sewers:

1. Water mains shall be located at least 3 m (10 feet) horizontally from any proposed drain, storm sewer, sanitary or sewer service connection.
2. Water mains may be located closer than 3 m (10 feet) to a sewer line when:
 - a. Local conditions prevent a lateral separation of 3 m (10 feet); and
 - b. The water main invert is at least 450 mm (18 inches) above the crown of the sewer; and
 - c. The water main is either in a separate trench or in the same trench on an undisturbed earth shelf located one side of the sewer.
3. When it is impossible to meet (1) or (2) above, both the water main and drain or sewer shall be constructed of mechanical joint ductile iron pipe. Ductile iron pipe shall comply with the requirements listed in this specification section. The drain or sewer shall be pressure tested to the maximum expected surcharge head before back filling.

B. Vertical Separation-Water Mains and Sewers:

1. A water main shall be separated from a sewer so that its invert is a minimum of 450 mm (18 inches) above the crown of the drain or sewer whenever water mains cross storm sewers, sanitary sewers or sewer service connections. The vertical separation shall be maintained for that portion of the water main located within 10 feet horizontally of any sewer or drain crossed. A length of water main pipe shall be centered over the sewer to be crossed with joints equidistant from the sewer or drain.
2. Both the water main and sewer shall be constructed of slip-on or mechanical joint ductile iron pipe or PVC pipe equivalent to water main standards of construction when:

- a. It is impossible to obtain the proper vertical separations described in (1) above; or
 - b. The water main passes under a sewer or drain.
3. A vertical separation of 450 mm (18 inches) between the invert of the sewer or drain and the crown of the water main shall be maintained where a water main crosses under a sewer. Support the sewer or drain lines to prevent settling and breaking the water main.
 4. Construction shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer or drain line is at least 3 m (10 feet).

3.9 SETTING OF VALVES AND BOXES:

- A. Provide a surface concrete pad 450 by 450 by 150 mm (18 by 18 by 6 inches) to protect valve box when valve is not located below pavement.
- B. Clean valve and curb stops interior before installation.
- C. Set valve and curb stop box cover flush with finished grade.
- D. Valves shall be installed plumb and level and in accordance with manufacturer's recommendations.

3.10 SETTING OF FIRE HYDRANTS:

- A. Set center of each hydrant not less than 600 mm (2 feet) nor more than 1800 mm (6 feet) back of edge of road or face of curb. Fire apparatus connection shall face road with center of nozzle 450 mm (18 inches) above finished grade. Set barrel flange not more than 50 mm (2 inches) above finished grade.
- B. Set each hydrant on a slab of stone or concrete not less than 100 mm (4 inches) thick and 375 mm (15 inches) square. The service line to the hydrant, between the tee and the shoe of the hydrant, shall be fully restrained.
- C. Set bases in not less than 0.4 cubic meter (1/2 cubic yard) of crushed rock or gravel placed entirely below hydrant drainage device.
- D. Clean interiors of hydrants of all foreign matter before installation.

3.11 PIPE SLEEVES:

Install where water lines pass through retaining walls, building foundations and floors. Seal with modular mechanical type link seal. Install piping so that no joint occurs within a sleeve. Split sleeves may be installed where existing lines pass through new construction.

3.12 FLUSHING AND DISINFECTING:

- A. Flush and disinfect new water lines in accordance with AWWA C651.
- B. Initial flushing shall obtain a minimum velocity in the main of 0.75 m/sec (2.5 feet per second) at 40 PSI residual pressure in water main.

The duration of the flushing shall be adequate to remove all particles from the line.

Pipe Diameter		Flow Required to Produce 2.5 ft/sec (approx.) Velocity in Main		Number of Hydrant Outlets			
				Size of Tap. in. (mm)			
In	(mm)	gpm	(L/sec)	1(25)	1 ½(38)	2(51)	2 1/2-in (64 mm)
				Number of taps on pipe			
4	(100)	100	(6.3)	1	--	--	1
6	(150)	200	(12.6)	--	1	--	1
8	(200)	400	(25.2)	--	2	1	1
10	(250)	600	(37.9)	--	3	2	1
12	(300)	900	(56.8)	--	--	3	2
16	(400)	1,600	(100.9)	--	--	4	2

The backflow preventers shall not be in place during the flushing.

- C. The Contractor shall be responsible to provide the water source for filling, flushing, and disinfecting the lines. Only potable water shall be used, and the Contractor shall provide all required temporary pumps, storage facilities required to complete the specified flushing, and disinfection operations.
- D. The Contractor shall be responsible for the disposal of all water used to flush and disinfect the system in accordance with all governing rules and regulations. The discharge water shall not be allowed to create a nuisance for activities occurring on or adjacent to the site.
- E. The bacteriological test specified in AWWA C651 shall be performed by a laboratory approved by the Health Department of the State. The cost of sampling, transportation, and testing shall be the responsibility of the Contractor.
- F. Re-disinfection and bacteriological testing of failed sections of the system shall be the sole responsibility of the Contractor.
- G. Before backflow preventers are installed, all upstream piping shall be thoroughly flushed.

3.13 HYDROSTATIC TESTING:

- A. Hydrostatic testing of the system shall occur prior to disinfecting the system.
- B. After new system is installed, except for connections to existing system and building, backfill at least 300 mm (12 inches) above pipe barrel, leaving joints exposed. The depth of the backfill shall be adequate to prevent the horizontal and vertical movement of the pipe during testing.
- C. Prior to pressurizing the line, all joint restraints shall be completely installed and inspected.
- D. If the system is tested in sections, and at the temporary caps at connections to the existing system and buildings, the Contractor shall provide and install all required temporary thrust restraints required to safely conduct the test.
- E. The Contractor shall install corporation stops in the line as required to purge the air out of the system. At the completion of the test, all corporation stops shall be capped.
- F. The Contractor shall perform pressure and leakage tests for the new system for 2 hours to 1375 kPa (200 psi). Leakage shall not exceed the following requirements.
 - 1. Copper Tubing: No leaks.
 - 2. Ductile Iron Pipe: AWWA C600. Provide to COR office.

3.14 BACKFLOW PREVENTOR TESTING:

- A. All backflow preventers shall be tested and certified for proper operation prior to being placed in operation.
- B. Original copies of the certification shall be submitted to the COR.

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DEPARTMENT OF VETERANS AFFAIRS
SPECIFICATIONS

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