

## DEPARTMENT OF VETERANS AFFAIRS

Project 504-18-003

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**SECTION 01 00 00  
GENERAL REQUIREMENTS**

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**SECTION 01 00 00  
GENERAL REQUIREMENTS**

**1.1 SAFETY REQUIREMENTS**

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

**1.2 GENERAL INTENTION**

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing roof, and furnish labor and materials and perform work for Project 504-18-103 Replace Roofs Bldgs. 1 and 28 as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Office.
- C. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

**1.3 STATEMENT OF BID ITEM(S)**

- A. ITEM I, GENERAL CONSTRUCTION: Replace Roofs Bldg. 1 and 28 : Work includes general construction, alterations and necessary removal of existing roof and construction and certain other items.
- B. Option to Deduct ALTERNATE NO.1: Delete all work Area B

**1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

- A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

**1.5 CONSTRUCTION SECURITY REQUIREMENTS**

- A. Security Plan:
  - 1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.

2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Guards: N/A

D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Document Control:

1. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.

**F. Motor Vehicle Restrictions**

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. A limited number of permits shall be issued for General Contractor and its employees for parking in designated areas only.

**1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

**(FAR 52.236-10)**
- D. Working space and space available for storing materials shall be as determined by the COR.

E. Workmen are subject to rules of Medical Center applicable to their conduct.

F. Execute work to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others

1. Do not store materials and equipment in other than assigned areas.

2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

F\*.Utilities Services: Where necessary to cut existing pipes, electrical wires, conduits, cables, etc., of utility services, or of fire protection systems or communications systems (except telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by COR. All such actions shall be coordinated with the COR or Utility Company involved:

G. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the Resident Engineer COR two weeks in advance of the proposed date of starting work in each

specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, Resident Engineer COR and Contractor, as follows:

- H. Building No.(1 &28) will be occupied during performance of work.
- I. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, six feet minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by Resident Engineer COR.
- J. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
  - 1. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
- K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Resident Engineer COR.
  - 1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of Resident Engineer COR. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Medical Center Director's



- prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
2. Contractor shall submit a request to interrupt any such services to Resident Engineer COR, in writing, 7 days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
  3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
  4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the Resident Engineer COR.
  5. In case of a contract construction emergency, service will be interrupted on approval of Resident Engineer COR. Such approval will be confirmed in writing as soon as practical.
- L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged at the main, branch or panel they originate from. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
- N. Coordinate the work for this contract with other construction operations as directed by Resident Engineer COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

**1.7 ALTERATIONS**

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the Resident Engineer COR and a representative of VA O&M Service, of building in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by all three to the Contracting Officer. This report shall list by rooms and spaces:
1. Existing condition surfaces not required to be altered throughout affected areas of building.
  2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, etc., required by drawings to be either reused or relocated, or both.
  3. Shall note any discrepancies between drawings and existing conditions at site.
  4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and Resident Engineer COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of Resident Engineer COR and O&M Representative, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Fifteen days before expected partial or final inspection date, the Contractor and Resident Engineer COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of

Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

#### **1.8 DISPOSAL AND RETENTION**

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by Resident Engineer COR.
2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

removed and disposed of by the Contractor.  
Verify the need for this

**1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS**

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

**(FAR 52.236-9)**

- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.
- D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA

will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:

- Designating areas for equipment maintenance and repair;
- Providing waste receptacles at convenient locations and provide regular collection of wastes;
- Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and

#### **1.10 RESTORATION**

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the Resident Engineer COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the Resident Engineer COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire

protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.

- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

#### **1.11 PHYSICAL DATA**

- A. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

#### **1.12 PROFESSIONAL SURVEYING SERVICES**

#### **1.13 LAYOUT OF WORK**

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

**(FAR 52.236-17)**

**1.14 AS-BUILT DRAWINGS**

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the Resident Engineer's COR to view, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the Resident Engineer COR [Chief Engineer][Chief of Facilities Management] within 15 calendar days after each completed phase and after the acceptance of the project by the Resident Engineer COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

**1.15 USE OF ROADWAYS**

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the Resident Engineer COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.

**1.16 RESIDENT ENGINEER'S FIELD OFFICE N/A****1.17 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT**

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:
  - 1. Permission to use each unit or system must be given by Resident Engineer COR in writing. If the equipment is not installed and maintained in accordance with the written agreement and following provisions, the Resident Engineer COR will withdraw permission for use of the equipment.
  - 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their

- overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations*. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
  4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
  5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
  6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
  - C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.
  - D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor's expense.

#### **1.18 TEMPORARY USE OF EXISTING ELEVATORS**

- A. Contractor will not be allowed the use of existing elevators. Outside type hoist shall be used by Contractor for transporting materials and equipment.



**1.19 TEMPORARY USE OF NEW ELEVATORS N/A****1.20 TEMPORARY TOILETS N/A****1.21 AVAILABILITY AND USE OF UTILITY SERVICES**

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.
- C. Electricity (for Construction and Testing): Furnish all temporary electric services.
  - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
  - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
  - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at Resident Engineer's COR discretion) of use of water from Medical Center's system.

**1.22 NEW TELEPHONE EQUIPMENT N/A****1.23 TESTS**

- A. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.

**1.24 INSTRUCTIONS**

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the Resident Engineer COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given

in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the Resident Engineer COR and shall be considered concluded only when the Resident Engineer COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the Resident Engineer COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

**1.25 GOVERNMENT-FURNISHED PROPERTY N/A**

**1.26 RELOCATED ITEMS N/A**

**1.27 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT N/A**

**1.28 CONSTRUCTION SIGN N/A**

**1.29 SAFETY SIGN N/A**

**1.30 PHOTOGRAPHIC DOCUMENTATION N/A**

**1.31 FINAL ELEVATION DIGITAL IMAGES N/A**

**1.32 HISTORIC PRESERVATION**

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the Resident Engineer COR verbally, and then with a written follow up.

**1.33 VA TRIRIGA CPMS N/A**

- - - E N D - - -

**SECTION 01 33 23**  
**SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Resident Engineer on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price

and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
  - A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
    2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
    3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Resident Engineer at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
  - 1. For each drawing required, submit one legible photographic paper or vellum reproducible.
  - 2. Reproducible shall be full size.
  - 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  - 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  - 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  - 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  - 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to facility Project Manager.

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**SECTION 01 74 19**  
**CONSTRUCTION WASTE MANAGEMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Soil.
  - 2. Inerts (eg, concrete, masonry and asphalt).
  - 3. Clean dimensional wood and palette wood.
  - 4. Green waste (biodegradable landscaping materials).
  - 5. Engineered wood products (plywood, particle board and I-joists, etc).
  - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
  - 7. Cardboard, paper and packaging.
  - 8. Bitumen roofing materials.
  - 9. Plastics (eg, ABS, PVC).
  - 10. Carpet and/or pad.
  - 11. Gypsum board.
  - 12. Insulation.
  - 13. Paint.
  - 14. Fluorescent lamps.

**1.2 RELATED WORK**

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

**1.3 QUALITY ASSURANCE**

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
  2. Packaging used for construction products.
  3. Poor planning and/or layout.
  4. Construction error.
  5. Over ordering.
  6. Weather damage.
  7. Contamination.
  8. Mishandling.
  9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.



#### 1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
  - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.

2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

### **1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the Resident Engineer a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
1. Procedures to be used for debris management.
  2. Techniques to be used to minimize waste generation.
  3. Analysis of the estimated job site waste to be generated:
    - a. List of each material and quantity to be salvaged, reused, recycled.
    - b. List of each material and quantity proposed to be taken to a landfill.
  4. Detailed description of the Means/Methods to be used for material handling.
    - a. On site: Material separation, storage, protection where applicable.

- b. Off site: Transportation means and destination. Include list of materials.
    - 1) Description of materials to be site-separated and self-hauled to designated facilities.
    - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
  - c. The names and locations of mixed debris reuse and recycling facilities or sites.
  - d. The names and locations of trash disposal landfill facilities or sites.
  - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

#### **1.6 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):  
LEED Green Building Rating System for New Construction

#### **1.7 RECORDS**

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

### **PART 2 - PRODUCTS**

#### **2.1 MATERIALS**

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

## **PART 3 - EXECUTION**

### **3.1 COLLECTION**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

### **3.2 DISPOSAL**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

### **3.3 REPORT**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

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**SECTION 02 41 00  
DEMOLITION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies demolition and removal of the exterior roof of a building.

**1.2 RELATED WORK:**

- A. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.
- B. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

**1.3 PROTECTION:**

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed demolition area.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of tight board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
  - 1. No wall or part of wall shall be permitted to fall outwardly from structures.

2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.

#### **1.4 UTILITY SERVICES:**

### **PART 2 - PRODUCTS (NOT USED)**

### **PART 3 - EXECUTION**

#### **3.1 DEMOLITION:**

- A. Demolish and remove building roof, wood deck and associated, including all appurtenances related or connected thereto, as noted below:
  1. Clay tile roof.
  2. Waterproof membrane.
  3. Wood deck if damaged.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas

specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.

- C. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.

### **3.2 CLEAN-UP:**

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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**SECTION 07 01 50.19  
PREPARATION FOR RE-ROOFING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Roof tear-off at designated areas on existing construction in preparation to receive new roofing membrane.
- B. Existing Membrane Roofing System: Clay tile roof with 30lb paper and EPDM ballasted roofing membrane, with related insulation, surfacing, and components and accessories between deck and roofing membrane.

**1.2 RELATED WORK**

- A. Use of the premises and phasing requirements: Section 01 00 00 GENERAL REQUIREMENTS.
- B. Temporary construction and environmental-protection measures for reroofing preparation: Section 01 00 00 GENERAL REQUIREMENTS
- C. HVAC equipment removal and reinstallation: Division 23 sections.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
  - ANSI/SPRI FX-1-01(R2006) Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
- C. ASTM International (ASTM):
  - C208-08.....Cellulosic Fiber Insulating Board
  - C728-05.....Perlite Thermal Insulation Board
  - C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing
  - C1278/C1278M-07.....Standard Specification for Fiber-Reinforced Gypsum Panel
  - D1079-09.....Standard Terminology Relating to Roofing and Waterproofing
- D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
  - 4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs
  - 4470-10.....Approved Standard for Class 1 Roof Coverings



1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.

1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof  
Components

1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

E. National Roofing Contractors Association: Roofing and Waterproofing  
Manual

#### **1.4 MATERIALS OWNERSHIP**

A. Assume ownership of demolished materials and remove from Project site and dispose of legally, unless indicated to be reused, reinstalled, or otherwise to remain Owner's property.

#### **1.5 DEFINITIONS**

A. Refer to ASTM D1079 and NRCA "The NRCA Roofing and Waterproofing Manual" for definition of terms.

#### **1.6 QUALITY CONTROL**

A. Requirements of Division 07 roofing section for qualifications of roofing system and roofing insulation Installer; work of this section shall be performed by same Installer.

1. Where Project requirements include removal of asbestos-containing material, Installer must be legally qualified to perform the required work.

2. Where Project requirements include work affecting existing roofing system to remain under warranty, Installer must be approved by warrantor of existing roofing system.

B. Regulatory Requirements: Comply with governing EPA notification regulations. Comply with hauling and disposal regulations of authorities having jurisdiction.

C. Reroofing Conference: Conduct conference at Project site.

1. Meet with Owner; Architect-Engineer; testing and inspecting agency representative; roofing system manufacturer's representative; roofing Installer including project manager, superintendent, and foreman; and installers whose work interfaces with or affects reroofing.

2. Review methods and procedures related to roofing system tear-off and replacement

#### **1.7 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Manufacturer's Literature and Data:
  - 1. Recover boards.
- C. List of proposed infill materials.
- D. List of proposed temporary roofing materials.
- E. Fastener pull-out test report.
- F. Photographs or Videotape: Document existing conditions of adjacent construction including site improvements.
- G. Landfill Records: Indicate receipt and acceptance of hazardous wastes by a licensed landfill facility.
- H. Qualification Data: For Installer.
  - 1. Certificate indicating Installer is licensed to perform asbestos abatement.
  - 2. Certificate indicating Installer is approved by warrantor of existing roofing system.

#### **1.8 PROJECT CONDITIONS**

- A. Owner will occupy portions of building below reroofing area. Conduct reroofing so Owner's operations will not be disrupted.
  - 1. Coordinate work activities daily with Owner.
  - 2. Provide Owner with not less than 72 hours' notice of activities that may affect Owner's operations.
- B. Protect building and landscaping from damage.
- C. Maintain access to existing walkways and adjacent occupied facilities.
- D. Available Information: The following are available for Contractor reference:
  - 1. Limited Construction Drawings for existing roofing system.
  - 2. Contractor is responsible for interpretation and conclusions based upon available information.
- E. Weather Limitations: Proceed with reroofing preparation only when weather conditions permit Work to proceed without water entering existing roofing system or building.
- F. Hazardous Materials: It is not expected that Contractor will encounter hazardous materials such as asbestos-containing materials.
  - 1. Owner will remove hazardous materials before start of the Work.
  - 2. Do not disturb materials suspected of containing hazardous materials. Notify Architect-Engineer and Owner. Hazardous materials will be removed by Owner under a separate contract.
- G. Hazardous Materials: A report on the presence of hazardous materials is available to Contractor for review and use.
  - 1. Examine report to become aware of locations where hazardous materials are present.

2. Hazardous material remediation is specified elsewhere in the Contract Documents.

## **1.9 WARRANTY**

- A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces affected by reroofing, by methods and with materials acceptable to warrantor.
  1. Notify warrantor of existing roofing system before proceeding, and upon completion of reroofing.
  2. Obtain documentation verifying that existing roofing system has been inspected by warrantor and warranty remains in effect. Submit documentation at Project closeout.

## **PART 2 - PRODUCTS**

### **2.1 INFILL MATERIALS**

- A. Use infill materials matching existing membrane roofing system materials.

### **2.2 TEMPORARY ROOFING MATERIALS**

- A. Design of temporary roofing and selection of materials are responsibilities of Contractor.

### **2.3 RECOVER BOARDS**

- A. Insulation Serving as Recover Board: Requirements are specified in Section 07 22 00 ROOF AND DECK INSULATION.
- B. Fasteners: Factory-coated steel fasteners, No. 12 or 14, and metal or plastic plates listed in FM Approval's "RoofNav."

### **2.4 AUXILIARY REROOFING MATERIALS**

- A. General: Auxiliary reroofing preparation materials recommended by roofing system manufacturer and compatible with components of existing and new membrane roofing system.
- B. Base Sheet Fasteners: Capped head, factory-coated steel fasteners, listed in FM Approval's "RoofNav."
- C. Metal Flashing Sheet: Metal flashing sheet is specified in Section 07 60 00 SHEET METAL FLASHING AND TRIM.

**PART 3 - EXECUTION****3.1 PREPARATION**

- A. Protect existing membrane roofing system that is indicated not to be reroofed.
  - 1. Limit traffic and material storage to areas of existing roofing membrane that have been protected.
  - 2. Maintain temporary protection and leave in place until replacement roofing has been completed. Remove temporary protection on completion of reroofing.
- B. Coordinate with Owner to shut down air-intake equipment in the vicinity of the Work. Cover air-intake louvers before proceeding with reroofing work that could affect indoor air quality or activate smoke detectors in the ductwork.
  - 1. Comply with Owner's requirements for maintaining fire watch when temporarily disabling smoke detectors.
- C. During removal operations, have sufficient and suitable materials on-site to facilitate rapid installation of temporary protection in the event of unexpected rain.
- D. Maintain roof drains in functioning condition to ensure roof drainage at end of each workday. Prevent debris from entering or blocking roof drains and conductors. Use roof-drain plugs specifically designed for this purpose. Remove roof-drain plugs at end of each workday, when no work is taking place, or when rain is forecast.
  - 1. If roof drains are temporarily blocked or unserviceable due to roofing system removal or partial installation of new membrane roofing system, provide alternative drainage method to remove water and eliminate ponding.
  - 2. Do not permit water to enter into or under existing membrane roofing system components that are to remain.
- E. Verify that rooftop utilities and service piping have been shut off before beginning the Work.

**3.2 ROOF TEAR-OFF**

- A. General: Notify Owner each day of extent of roof tear-off proposed for that day and obtain authorization to proceed.
- B. Remove aggregate ballast from roofing membrane. Store aggregate ballast for reuse.
- C. Remove loose aggregate from aggregate-surfaced built-up bituminous roofing using a power broom.
- D. Remove pavers and accessories from roofing membrane. Store and protect pavers and accessories for reuse. Discard cracked pavers.

- E. Remove protection mat and insulation from protected roofing membrane.
  - 1. Discard insulation that is wet.
- F. Roof Tear-Off: Remove existing roofing membrane and other membrane roofing system components and deck.
  - 1. Dry bitumen and felts that are firmly bonded to concrete decks may remain. Remove wet or un-adhered bitumen and felts.
  - 2. Remove fasteners from deck.

### **3.3 DECK PREPARATION**

- A. Inspect deck after tear-off or partial tear-off membrane roofing system.
- B. Verify that concrete substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263. Do not proceed with roofing work if moisture condenses under the plastic sheet.
- C. If broken or loose fasteners that secure deck panels to one another or to structure are observed or if deck appears or feels inadequately attached, immediately notify Architect-Engineer. Do not proceed with installation until directed by Architect-Engineer.
- D. If deck surface is not suitable for receiving new roofing or if structural integrity of deck is suspect, immediately notify Architect-Engineer. Do not proceed with installation until directed by Architect-Engineer.
- E. Provide additional deck securement as indicated on Drawings.
- F. Replace deck as indicated on Drawings. Replacement deck can not be less than 3/4" plywood in thickness.

### **3.4 INFILL MATERIALS INSTALLATION**

- A. Immediately after removal of selected portions of existing membrane roofing system, and inspection and repair, if needed, of deck, fill in the tear-off areas to match existing membrane roofing system construction.
  - 1. Install new roofing membrane patch over roof infill area. If new roofing membrane is installed the same day tear-off is made, roofing membrane patch is not required.

### **3.5 TEMPORARY ROOFING MEMBRANE**

- A. Install approved temporary roofing membrane over area to be reroofed.
- B. Remove temporary roofing membrane before installing new roofing membrane.
- C. Prepare the temporary roof to receive new roofing membrane according to approved temporary roofing membrane proposal. Restore temporary roofing

membrane to watertight condition. Obtain approval for temporary roof substrate from roofing membrane manufacturer and Architect-Engineer before installing new roof.

### **3.6 ROOF RE-COVER PREPARATION**

1. Remove loose aggregate from aggregate-surfaced built-up bituminous roofing with a power broom.

### **3.7 EXISTING BASE FLASHINGS**

- A. Remove existing base flashings around parapets, curbs, walls, and penetrations.
  1. Clean substrates of contaminants such as asphalt, sheet materials, dirt, and debris.
- B. Do not damage metal counter flashings that are to remain. Replace metal counter flashings damaged during removal with counter flashings specified in Section 07 60 00 SHEET METAL FLASHING AND TRIM.
- C. Remove existing parapet sheathing if damaged and replace with new plywood sheathing, 15 mm (19/32 inch) thick. If parapet framing has deteriorated, immediately notify Architect-Engineer.

### **3.8 FASTENER PULL-OUT TESTING**

- A. Retain independent testing and inspecting agency to conduct fastener pull-out tests according to SPRI FX-1, and submit test report to Architect-Engineer before installing new membrane roofing system.
  1. Obtain Architect-Engineer's approval to proceed with specified fastening pattern. Architect-Engineer may furnish revised fastening pattern commensurate with pull-out test results.

### **3.9 RECOVER BOARD INSTALLATION**

- A. Install recover boards over roof insulation, roofing membrane with long joints in continuous straight lines and end joints staggered between rows. Loosely butt recover boards together and fasten to deck.
  1. Fasten recover boards to resist wind-uplift pressure at corners, perimeter, and field of roof.
  2. Install additional fasteners near board corners and edges as necessary to conform boards to substrate and to adjacent boards.

**3.10 DISPOSAL**

- A. Collect demolished materials and place in containers. Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site.
  - 1. Storage or sale of demolished items or materials on-site is not permitted.
- B. Transport and legally dispose of demolished materials off Owner's property.

END OF SECTION

**SECTION 07 22 00  
ROOF AND DECK INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Installation of roof and deck insulation, and vapor retarder on new construction ready to receive roofing or waterproof membrane.
- B. Repairs and alteration work to existing roof insulation.

**1.2 RELATED WORK**

- A. Sheet metal components: Section 07 60 00, FLASHING AND SHEET METAL.

**1.3 QUALITY CONTROL**

- A. Supervision of work by persons that are knowledgeable and experienced in roofing. See submittals for documentation of supervisors qualification.
- B. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Asphalt materials, each type
  - 2. Roofing cement, each type
  - 3. Roof insulation, each type
  - 4. Fastening requirements
  - 5. Insulation span data for flutes of metal decks
- C. Samples:
  - 1. Roof insulation, each type
  - 2. Nails and fasteners, each type
- D. Certificates:
  - 1. Indicating type, thickness and thermal conductance of insulation.
  - 2. Indicating materials and method of application of insulation system on metal decks meet the requirements of Factory Mutual Research Corporation for Class 1 Insulated Steel Deck Roofs.
- E. Laboratory Test Reports: Thermal values of insulation products
- F. Layout of tapered roof system showing units required.
- G. Documentation of supervisors training and experience showing knowledge of roofing procedures.

**1.5 DELIVERY, STORAGE AND MARKING**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer or seller.



- B. Keep materials dry, and store in dry, weathertight facilities or under canvas tarps. Use of polyethylene or plastic tarps to cover materials is not permitted. Store above ground or deck level on wood pallets. Cover ground under stored materials with plastic tarp.
  - 1. Store rolled materials (felts, base sheets, paper) on end. Do not store materials on top of rolled material.
  - 2. Store foam insulation away from areas where welding is being performed and where contact with open flames is possible.
- C. Protect from damage from handling, weather and construction operations before, during, and after installation.

#### 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - UU-B-790A.....Building Paper, Vegetable Fiber: (Kraft, Waterproofed, Water Repellent and Fire Resistant)
- C. American Society for Testing and Materials (ASTM):
  - C208-08.....Cellulosic Fiber Insulating Board
  - C209-07.....Test Methods for Cellulosic Fiber Insulating Board
  - C552-07.....Cellular Glass Thermal Insulation
  - C726-05.....Mineral Fiber Roof Insulation Board
  - C728-05.....Perlite Thermal Insulation Board
  - C1289-08.....Faced Rigid Cellular Polyisocynurate Thermal Insulation Board
  - D41-05.....Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
  - D312-00 (R2006).....Asphalt Used in Roofing
  - D2178-04.....Asphalt Glass Felt Used in Roofing and Waterproofing
  - D2822-05.....Asphalt Roof Cement
  - F1667-05.....Driven Fasteners: Nails, Spikes, and Staples
- D. Factory Mutual Global (FM):
  - 1-28.....Winds Loads to Roof Systems and Roof Deck Securement
  - P7825-05.....Approval Guide
- E. National Roofing Contractors Association (NRCA):
  - The NRCA Roofing Manual 2009
- F. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory (2009)

G. U.S. Department of Commerce (NBS):

PS 1-07.....Structural Plywood

H. National Particleboard Association (NPA):

A208.1-93.....Mat-Formed Wood Particleboard

### **1.7 QUALITY ASSURANCE:**

Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E 84. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM P7825. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

## **PART 2 - PRODUCTS**

### **2.2 INSULATION**

A. Isocyanurate Board: ASTM C1289, Type I, Class 2 or Type III.

B. Nail base insulating board:

1. Top surface not less than 10 mm (3/8 inch) thick plywood, waferboard or wood particleboard nail base surface.

a. Plywood: NBS PS 1, Exposure 1.

b. Particleboard: ANSI A208.1, Type 1 Grade 1-M-2 or Type 2, Grade 2-M-2.

2. Insulation: Isocyanurate or urethane conforming to material specifications.

3. Bottom surface faced with felt facers.

C. Tapered Roof Insulation System Segments:

1. Fabricate of isocyanurate board.

2. Cut to provide high and low points with crickets and slopes as shown.

3. Minimum thickness of tapered sections; 13 mm (1/2 inch), unless manufacturers allow taper to zero mm (inch).

### **2.3 MISCELLANEOUS**

A. Building Paper (Sheathing Paper):

1. Fed. Spec. UU-B-790, Type I, Barrier paper, Grade D, Water - Vapor permeable, Style 1a, Uncreped, not reinforced; or, Style 1b, Uncreped, not reinforced, red rosin sized.
2. Weighing approximately 3 kg/10 m<sup>2</sup> (six pounds per 100 square feet).

B. Tapered Edge Strips:

1. Tapered 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.

## 2.4 FASTENERS

- A. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.
- B. Nails for securing base sheets, and first ply of vapor retarder, to wood nailers and deck:
1. Type I, Style 20, zinc coated steel roofing nails with minimum head diameter of 10 mm (3/8 inch) through metal discs at least 25 mm (one inch) across; or,
  2. One piece nails with an integral flat cap at least 24 mm (15/16 inch) across.
- C. Nails for securing building paper and dry felt edge strips to wood nailer and decks:
1. Type I, Style 20, zinc coated steel roofing nails, 16 mm (5/8 inch) minimum head diameter.
  2. Type IV, staples, Style 3, flat top crown, zinc coated may be used.
- D. Nails into plywood: Annular thread type of length to provide at least 19 mm (3/4 inch) penetration.
- E. Nails for securing venting base sheet to insulating concrete:
1. Self-clinching type of galvanized steel having an integral flat cap at least 25 mm (one inch) across.
  2. Nails shall have a holding power of not less than 27 kg (60 pounds) when pulled from 11.7 kg (25.8 pounds) density insulating concrete.
- F. Nails for securing basesheet, building paper, or first ply of vapor retarder to structural wood fiber decks:
1. Self-clinching type having an integral flat cap not less than 25 mm (one inch) across.
  2. Nails shall have a holding power of not less than 18 kg (40 pounds) per fastener.
- G. Nails for securing insulation venting base sheet to poured gypsum roof deck:
1. Special shaped nail providing diverging or hooking point.
  2. Nail shall have flat cap not less than 30 mm (1-1/4 inch) across and shall have a withdrawal resistance of not less than 18 kg (40 pounds) per fastener.

H. Fasteners for securing insulation to steel decks:

1. Conform to requirements of Factory Mutual Research Corporation for wind uplift.
2. Self-drilling galvanized screws with 50 mm (two inch) diameter disk.
3. Antibackout thread design.
4. Have a pullout resistance of 14 kg (30 pounds) minimum.

**PART 3 - EXECUTION**

**3.1 GENERAL**

- A. Do not apply roof insulation if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon.
- B. Entire roof deck construction of any section of the building shall be completed before insulation system work is begun. Curbs, blocking, edge strips, and other components which insulation, roofing and base flashing is attached to shall be in place ready to receive insulation and roofing. Coordinate roof insulation operations with roofing and sheet metal work so that insulation is installed to permit continuous roofing operations.
- C. Insulation system materials shall be dry and damage free when applied. Do not use broken insulation or insulation with damaged facings. Remove damaged insulation from the site immediately.
- D. Dry out surfaces, including the flutes of metal deck, that become wet from any cause during progress of the work before roofing work is resumed. Apply materials only to dry substrates.
- E. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, fog, snow, ice) or frost is present in any amount in or on the materials when temperature is below 10 °C (50 °F). Do not apply materials to substrate having temperature of 10 °C (50 °F) or less.
- F. Phased construction is not permitted. The complete installation of all flashing, insulation, and roofing shall be completed in the same day except for the area where temporary protection is required when work is stopped.
  1. At no time shall bitumen be heated above the flash point temperature.
  2. Provide heating kettles with a thermometer kept in operating condition. Kettlemen shall be in attendance at all times during heating to insure that the bitumens are heated within the temperatures specified.
- G. Use Type III or Type IV asphalt between plies of felt and for installing insulation and vapor retarders.

**H. Application of Materials with Hot Bitumen:**

1. Apply bitumen in quantities required, immediately followed by materials to be embedded therein, before bitumen cools below the application temperature limit.
  - a. Do not apply more material than can be covered at one time, except for glaze coats.
  - b. Recoat cooled bitumen areas.

**I. Primer: Use four liters (one gallon) of primer per 10 m<sup>2</sup> (100 square feet).****J. Quantities of Asphalt:**

1. Per square unless otherwise specified.
2. Between insulation layers and deck or vapor retarder: 9 to 14 kg (20 to 30 pounds).
3. Glaze coats: 7 to 11 kg (15 to 25 pounds).

**K. Building Paper (Red rosin):**

1. Lay paper smoothly without buckles or wrinkles at right angles to the roof slope, starting at the low point.
2. Lap each sheet of paper at least 50 mm (two inches) over preceding sheet, and at ends.
3. Staple or nail sufficiently to hold in place until the insulation is installed.

**3.2 SURFACE PREPARATION****A. Sweep decks to broom clean condition. Remove all dust, dirt or debris.****B. Remove projections that might damage materials.****C. Concrete Decks, Except Insulating Concrete:**

1. Test concrete decks for moisture prior to application of materials. Heat bitumen as specified and pour approximately 0.5 liters (one pint) of bitumen on surface to which roofing materials are to be applied. If bitumen foams upon contact with the deck or after bitumen has cooled and bitumen is stripped clean from deck leaving no residue, the deck is not dry enough for application of prime coat and subsequent work.
2. Prime concrete decks, including precast unit, with primer and allow to dry before application of bitumen. Keep primer back 100 mm (four inches) from joints in precast unit.

**3.3 VAPOR RETARDER****A. General:**

1. Install a continuous vapor retarder on roof decks as specified.
2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.

3. At all pipes, walls, and similar penetrations through vapor retarder, seal openings with roof cement to prevent moisture entry from below.
  4. Mop felts solidly in place as specified.
  5. Seal penetrations with roof cement.
- B. Cast in Place Concrete Decks, Except Insulating Concrete:
1. Prime deck as specified.
  2. Apply two plies of asphalt saturated felt mopped down to deck.
- C. Steel Deck:
1. Material and method of application of roofing systems used on metal decks shall meet the requirements of Underwriters Laboratories for Class A or Factory Mutual Research Corporation for Class I Insulated Steel Roof Deck.
  2. Mechanically anchor a 25 mm (one inch) thick layer of mineral fiber board, cellular glass, or perlite board to meet the requirements of Factory Mutual Research Corporation for Class 1-90 Insulated Steel Deck Roofs.
  3. Locate the long dimension edge joints to have solid bearing on top of decking ribs; do not cantilever over rib openings or flutes.
  4. Apply two plies of asphalt saturated felt in hot bitumen to insulation board.

### **3.4 RIGID INSULATION**

- A. Insulation Type:
1. Use either isocyanurate board.
  2. Use not less than two layers of insulation unless specified otherwise.
  3. Use either 25 mm (one inch) thick mineral fiberboard, cellular glass, or perlite board as first layer over steel decks. Do not use phenolic, isocyanurate, or urethane board type insulation directly on steel roof decks.
  4. Use either 13 mm (1/2 inch) thick perlite board or mineral fiber board as a top layer over urethane board or isocyanurate board. Composite board is acceptable.
  5. Use only cellular glass block for plaza or promenade decks.
  6. Where tapered insulation is used, all insulation shall be factory tapered, except perlite board may be field tapered.
  7. Use same insulation as existing for roof repair and alterations unless specified otherwise.
- B. Insulation Thickness:
1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the thermal resistance "R" value of not less than 13 for uniform thickness

2. The minimum thickness of insulation for metal decks shall not be less than recommended by the insulation manufacturer to span the rib opening (flute size) of the metal deck used.
3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
5. Use not less than two layers of insulation when insulation is 25 mm (one inch) or more in thickness unless specified otherwise.

### **3.5 INSTALLATION OF INSULATION**

- A. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer. Bed insulation layers in Type III or IV asphalt firmly pressed into the hot bitumen. Keep bitumen below surface of insulation to receive single ply rubber roofing.
- B. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- C. Cover all insulation installed on the same day by either:
  1. The roofing membrane as specified.
  2. Temporary protection as specified.
- D. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- E. Cut to fit tight against blocking or penetrations.
- F. Over Vapor Retarder, or Concrete Deck: Lay insulation in hot bitumen as specified.
- G. Over Nailable Decks:
  1. Over poured gypsum, precast gypsum plank, cement-wood fiber plank, wood plank, or plywood deck, install one ply of base sheet or venting base sheet as specified; or, apply two plies of felt.
  2. Lay first ply of felt down dry and mop second ply to first ply at laps. Nail both plies to deck as specified.
  3. Lay base sheet down dry with mineral surface down; lap and nail down as specified.
  4. Lay insulation in hot bitumen over membrane or base sheet as specified.
- H. Steel Deck:

1. Material and method of application of insulation systems used on metal decks shall meet the requirements of Underwriters laboratories for Class A or Factory Mutual Research Corporation for Class I Insulated Steel Roof Deck.
2. Mechanically anchor first layer of insulation to steel deck to conform to FM Class 1-90 Insulated Steel Roof Deck.
3. Locate the long dimension edge joints to have solid bearing on top of deck ribs; do not cantilever over deck rib openings or flutes.

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**SECTION 07 32 13  
CLAY ROOF TILES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the installation of roofing tiles.
- B. Related work
  - 1. Metal Flashing: Section 07 60 00, FLASHING AND SHEET METAL.
  - 2. Style, size, exposure, color and texture of clay tile: Section 09 06 00, SCHEDULE FOR FINISHES.
  - 3. Sealants and Applicable: Section 07 92 00, JOINT SEALANTS.

**1.2 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Tiles to show color range.
- C. Shop Drawings: Details of fabricated custom shapes.

**1.3 PRODUCT DELIVERY, STORAGE AND HANDLING**

- A. Deliver tiles and setting materials in manufacturer's original, unopened containers clearly identifying manufacturer and the contents.
- B. Do not store tiles in flat position.

**1.4 WARRANTY**

Warrant materials and workmanship to be free from defects and leaks and subject to the terms of the "Warranty of Construction", FAR clause 52.246-21, except that warranty period is two years.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A580-08.....Stainless Steel Wire
  - B99-11.....Copper - Silicon Alloy Wire for General Applications
  - C270-12.....Mortar for Unit Masonry
  - C920-11.....Elastomeric Joint Sealants
  - C1167-11.....Clay Roof Tiles
  - D226-09.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
  - D4586-07.....Asphalt Roof Cement, Asbestos Free
  - F1667-11.....Driven Fasteners: Nails, Spikes, and Staples

**PART 2 - PRODUCTS**

**2.1 CLAY ROOF TILES**

- A. ASTM C1167, Grade 1, providing resistance to severe frost action, Type, I, High profile, Type II, low profile, Type III, other, including flat.

- B. Special shapes: Eave closures, under eave piece, gable rake, and hands, valley, ridge covers, top fixtures, and other shapes required.
- C. For repairs, match existing tile for color and shape.

## **2.2 ROOF CEMENT**

- A. ASTM D4586, Type II.
- B. Modified bituminous types are acceptable.

## **2.3 NAILS BRADS, STAPLES AND SPIKES**

- A. ASTM F1667.
- B. Nails: Type I, Style 23, Hard copper roofing nails length for 19 mm (3/4 inch) penetration into deck.
- C. Staples: Type IV, Style 3, Flat top crown staple, zinc coated.

## **2.4 FELT UNDERLAYMENT**

- A. ASTM D226, Type II, nominal 13.6 kg (30 pounds.)
- B. Without perforations.

## **2.5 MORTAR**

- A. ASTM C270.
- B. Type N or 0.

## **2.6 SEALANT**

- A. ASTM C920, Type S or M, Grade NS Class 25.
- B. Use Polyurethane, Shore hardness 15-25.

## **2.7 WIRE**

- A. Stainless steel: ASTM A580, Type 302 or 304, minimum 0.74 mm (0.029 inch) diameter.
- B. Copper: ASTM B99, minimum 1.27 mm (0.05 inch) diameter.

# **PART 3 - EXECUTION**

## **3.1 JOB CONDITIONS**

- A. Do not set tiles in mortar when the ambient temperature is less than 4 °C (40 °F).
- B. Do not start installation until other trades requiring traffic on roof have completed their work.
- C. Do not start installation until vent pipes and other projections through roofs and flashing materials are in place.

## **3.2 LAYING FELT UNDERLAYMENT**

- A. Lay single thickness of felt parallel to eaves with double thickness at hips, valleys, and ridges, under tile roofing.
- B. Lap horizontal joints 75 mm (3 inches) and vertical joints 150 mm (6 inches) with vertical joints staggered. Lap in direction of flow.
- C. Extend felt up 150 mm (6 inches) at abutting vertical walls, chimneys and parapets.
- D. Lap felt not less than 100 mm (4 inches) under edges at built-in gutters, valleys, flashing, and metal flashings.
- E. Staple felt 125 mm (5 inches) on centers along laps and edges.

## **3.3 LAYING TILE**

- A. Lay courses parallel with eaves.

- B. Do not stretch courses.
- C. Space course to finish even and parallel at top of level terminations.
- D. Fit tiles closely at ridges, around vent pipes, flashing and other like projections through roof.
- E. Secure tile by at least two nails, where practicable.
- F. Use copper or stainless steel wire fastening where nails are not used through tile.
- G. Cover nails and wire fastenings in finished work.
- H. Lay tile with an end lap of at least 75 mm (3 inches).
- I. Recess eave closure of pan and cover tile at least 38 mm (1-1/2 inches) from lower end of tile.
- J. Fill laps of ends bands, of cover tile on ridges, and of gable rakes to end bands and field tiles with roof cement.
  - 1. Limit amount of roof cement used for leveling tile to 6 mm (1/4 inch) thickness.
  - 2. Use mortar for leveling and bedding tile where thickness exceeds 6 mm (1/4 inch).
- K. Use sealant for pointing around eave closures ridge cover joints, and top fixtures.
  - 1. Apply sealant cap bead over exposed fasteners sealing opening.
  - 2. Apply as specified in Section 07 92 00, JOINT SEALANTS.
- L. Coordinate with Section 07 60 00, FLASHING AND SHEET METAL for installation of flashing with tile work. Keep flashing concealed except where exposed on vertical surfaces or Counterflashing (cap).

### **3.4 CLEANING AND REPAIR**

- A. Upon completion remove any cement splatter from tile and adjacent surfaces.
- B. Replace broken, cracked, or stained tile with discolored surface.

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**SECTION 07 53 23**  
**ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered to roof deck.
- B. Fire rated roof system.

**1.2 RELATED WORK**

- A. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.
- B. Metal cap flashings, copings, fascias, and expansion joints: Section 07 60 00, FLASHING AND SHEET METAL.
- C. Roof hatches, equipment supports, dome type skylights, and gravity ventilators: Section 07 72 00, ROOF ACCESORIES.

**1.3 QUALITY ASSURANCE**

- A. Approved applicator by the membrane roofing system manufacturer, and certified by the manufacturer as having the necessary expertise to install the specific system.
- B. Pre-Roofing Meeting:
  - 1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and Resident Engineer,
  - 2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
  - 3. Inspect roof deck at this time to:
    - a. Verify that work of other trades which penetrates roof deck is completed.
    - b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
    - c. Examine samples and installation instructions of manufacturer.
    - d. Perform pull out test of fasteners (See paragraph 3.2).

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Applicators approval certification by manufacturer.

## C. Shop Drawings:

1. Sheet membrane layout.
2. Fastener pattern, layout, and spacing requirements.
3. Termination details.

## D. Manufacturers installation instructions revised for project.

## E. Samples:

1. Sheet membrane: One 150 mm (6 inch) square piece.
2. Sheet flashing: One 150 mm (6 inch) square piece.
3. Fasteners: Two, each type.
4. Welded seam: Two 300 mm (12 inch) square samples of welded seams to represent quality of field welded seams.

**1.5 DELIVERY, STORAGE AND HANDLING**

- A. Deliver, store, and handle materials as specified by manufacturer.
- B. Store volatile materials separate from other materials with separation to prevent fire from damaging the work, or other materials.

**1.6 WARRANTY**

Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

**1.7 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A167-99 (R2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
  - B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
  - D751-06.....Coated Fabrics
  - D2103-05.....Polyethylene Film and Sheeting
  - D2240-05.....Rubber Property - Durometer Hardness
  - D3884-07.....Abrasive Resistance of Textile Fabrics (Rotary Platform, Double-Head Method)
  - D4637-04.....EPDM Sheet Used in Single-Ply Roof Membrane
  - D4586-07.....Asphalt Roof Cement, Asbestos Free
  - E96-05.....Water Vapor Transmission of Materials
  - E108-07.....Fire Tests of Roof Coverings
  - G21-96 (R2002).....Resistance of Synthetic Polymeric Materials to Fungi
- C. National Roofing Contractors Association (NRCA):
  - Fifth Edition - 05.....The NRCA Roofing and Waterproofing Manual.
- D. Federal Specifications (Fed. Spec.)

FF-S-107C(2).....Screws, Tapping and Drive

FF-S-111D(1).....Screw, Wood

UU-B-790A.....Building Paper, Vegetable Fiber (Kraft,  
Waterproofed, Water Repellent and Fire  
Resistant)

E. Factory Mutual Engineering and Research Corporation (FM):  
Annual Issue.....Approval Guide Building Materials

F. Underwriters Laboratories, Inc (UL):  
Annual Issue.....Building Materials Directory  
Annual Issue.....Fire Resistance Directory

G. Warnock Hersey (WH):  
Annual Issue.....Certification Listings

## **PART 2 - PRODUCTS**

### **2.1 EPDM SHEET ROOFING**

A. Conform to ASTM D4637, Type I, Grade 1, gray color.

B. Additional Properties:

<b>PROPERTY</b>	<b>TEST METHOD</b>	<b>REQUIREMENT</b>
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96	Minimum 0.14 perms Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.
Fire Resistance	ASTM E108 Class A	No Combustion Beyond Flame/Heat Source

C. Thickness:

1. Use 1.14 mm (0.045-inch) thick sheet for adhered system.
2. Use 1.5 mm (0.060-inch) thick sheet for mechanically anchored system.

D. Pipe Boots:

1. Molded EDPM designed for flashing of round penetrations, 200 mm (8 inch) minimum height.
2. Color same as roof membrane.

### **2.2 EPDM FLASHING SHEET**

- A. Conform to ASTM D4637, Type I, Grade 1, Class U, unreinforced, color, same as roof membrane modified as specified for flashing.
- B. Self curing EPDM flashing, adaptable to irregular shapes and surfaces.
- C. Minimum thickness 1.5 mm (0.060-inch).

### **2.3 MISCELLANEOUS ROOFING MEMBRANE MATERIALS**

- A. Sheet roofing manufacturers specified products.
- B. Splice Adhesive: For roofing and flashing sheet.

- C. Lap Sealant: Liquid EPDM rubber for roofing sheet exposed lap edge.
- D. Bonding Adhesives: Neoprene, compatible with roofing membrane, flashing membrane, insulation, metals, concrete, and masonry for bonding roofing and flashing sheet to substrate.
- E. Fastener Sealer: One part elastomeric adhesive sealant.
- F. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
- G. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- H. Asphalt Roof Cement: ASTM D4586.

## **2.4 FASTENERS**

- A. Fasteners and washers required for securing sheet roofing to deck:
  - 1. Steel stress plate washers as required by sheet roofing manufacturer:
    - a. Coated against corrosion.
    - b. Separate or attached to fastener.
    - c. Approximately 50 mm (2 inch) diameter or 40 mm x 65 mm (1-1/2 by 2-1/2 inches) rectangular plate with rounded corners, minimum thickness 0.6 mm (0.023-inch).
  - 2. Fastening strip or batten strip for securing roof membrane to deck:
    - a. Stainless steel strip: ASTM A167 type 302 or 304, minimum 0.5 mm (0.018-inch) thick.
    - b. Aluminum strip: ASTM B209, minimum 2.4 mm (0.094-inch) thick.
    - c. Rounded corners on strips.
    - d. Form strips 38 mm (1-1/2 inches) wide, 3000 mm (10 feet) maximum length with 6 mm x 10 mm (1/4 by 3/8 inch) punched slotted holes at 100 mm (4 inch) centers; centered on width of strip. Punch holes 2 mm (1/16 inch) larger than fastener shank when shank is larger than 5 mm (3/16 inch).
  - 3. Steel decks: Screws; Fed Spec FF-S-107, hardened nylon screw or steel screw coated to resist corrosion, self drilling, anti-backout thread design. Minimum pullout resistance of 135 Kg (300 pounds), minimum thread penetration of 13 mm (1/2 inch).
  - 4. Gypsum, Insulating Concrete, and Structural Cement Fiber Decks: Diverging or hooking point fastener, anti-spin fitting; or specifically designed for anchorage to deck as recommended by roofing membrane manufacturer, coated to resist corrosion, minimum pullout resistance of 200 Kg (450 pounds).
  - 5. Concrete and Masonry Wall Surfaces:
    - a. Nail penetration 13 mm (1/2 inch).
  - 6. Wood:
    - a. Screws; Fed. Spec. FF-S-111, Type I, Style 2.5, coated to resist corrosion, length to provide 19 mm (3/4 inch) minimum penetration.

- b. Nails: Barbed shank, galvanized.
- 7. Washers: Neoprene backed metal washer 28 mm (1-1/8 inch) minimum diameter.
- 8. To Sheet Metal: Self tapping screw; Fed. Spec. FF-S-107, 2 mm (No. 14), sheet metal screw, minimum thread penetration of 6 mm (1/4 inch); stainless steel.
- B. Pipe Compression Clamp or Drawband:
  - 1. Stainless steel or cadmium plated steel drawband.
  - 2. Worm drive clamp device.
- C. Surface mounted base flashing clamp strip:
  - 1. Stainless steel strip, ASTM A167, type 302 or 304, dead soft temper, minimum 0.5 mm (0.018-inch) thick.
  - 2. Aluminum strip: ASTM B209 24 mm (.094-inch) thick.
  - 3. For exposed location, form strips with 6 mm (1/4 inch) wide top edge bent out 45 degrees (for sealant) from 40 mm (1-1/2 inch) wide material; 2400 mm (8 feet) maximum length with slotted 6 mm x 10 mm (1/4 by 3/8-inch) holes punched at 200 mm (8 inch) centers, centered between bend and bottom edges.
  - 4. For locations covered by cap flashings, form strips 30 mm (1-1/4 inch) wide, 2400 mm (8 feet) maximum length with slotted holes 6 mm x 10 mm (1/4 by 3/8 inch) punched at 200 mm (8 inch) centers, centered on strip width.
- D. Fasteners and washers required for securing pavers together with straps and to walls or other anchorage.
  - 1. Straps for securing pavers together:
    - a. Stainless steel strap: ASTM A167, type 302 or 304, minimum 0.46 mm (0.018 inch) thick.
    - b. Aluminum strap: ASTM B209, minimum 2.39 mm (0.094 inch) thick.
    - c. Rounded corners on straps.
    - d. Form straps 38 mm (1-1/2 inches) wide, 3 m (10 feet) maximum length with 6 by 10 mm (1/4 by 3/8 inch) punched slotted holes at 100 mm (4 inch centers centered on width of strap. Punch hole size 2 mm (1/16 inch) larger than fastener shank when shank is thicker than 5 mm (3/16 inch).
- E. Fasteners or Connectors for Pavers:
  - 1. For NCMA Roofcap Pavers extruded interlocking hollow shape polyethylene connector:
    - a. Material shall conform to ASTM D1248, Type 1, low density, Class C, black weather resistant, Grade E6, tensile strength 15 Mpa (2200 psi), shore D hardness of 4, brittleness low temperature - 82°C (180°F), softening temperature above 80°C (176°F).



- b. Length: 50 mm (2 inches), with center stop and insert leg with ribs to resist withdrawal; minimum 1.3 mm (0.05 inch) thick.
- 2. Fasteners for pavers straps:
  - a. Stainless steel as recommended by manufacturer of paver in which fastener is anchored.
  - b. Fasteners that are not acceptable include:
    - 1) Impact or power actuated fasteners.
    - 2) Fasteners that do not require a predrilled pilot hole.
    - 3) Fasteners with lead or white metal anchors.
    - 4) Plastic anchors not stabilized against ultraviolet light.

## **2.5 VAPOR RETARDER OR SEPARATION SHEETS**

- A. Polyethylene film: ASTM D2103, 0.2 mm (6 mils) thick.
- B. Building Paper: Fed. Spec. UU-B-790.
  - 1. Water vapor resistance: Type I, Grade A, Style 4, reinforced.
  - 2. Water vapor permeable: Type I, Grade D, Style 4, reinforced.

## **2.6 FLEXIBLE TUBING**

- A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.
- B. Diameter approximately 1-1/2 times joint width.

## **2.7 WALKWAY PADS**

- A. Rubber walkway pad approximately 450 mm x 450 mm (30 by 30 inches) square or manufacturers standard size with rounded corners.
- B. Approximately 13 mm (1/2 inch) thick.
- C. Ultraviolet light stabilized.

## **2.8 PROTECTION MAT OR SEPARATION SHEETS**

- A. Protection Mat:
  - 1. Water pervious; either woven or non-woven pervious sheet of long chain polymeric filaments or yarns such as polypropylene, black polyethylene, polyester, or polyamide; or, polyvinylidene-chloride formed into a pattern with distinct and measurable openings.
  - 2. Filter fabric equivalent opening size (EOS): Not finer than the U.S.A. Standard Sieve Number 120 and not coarser than the U.S.A. Standard Sieve Number 100. EOS is defined as the number of the U.S.A. Standard Sieve having openings closest in size to the filter cloth openings.
  - 3. Edges of fabric selvaged or otherwise finished to prevent raveling.
  - 4. Abrasion resistance:
    - a. After being abraded in conformance with ASTM D3884 using rubber-hose abrasive wheels with one kg load per wheel and 1000

revolutions, perform tensile strength test as specified in ASTM D1682, paragraph.

- b. Result; 25 kg (55 pounds) minimum in any principle direction.
- 5. Puncture strength:
  - a. ASTM D751 - tension testing machine with ring clamp; steel ball replaced with a 8 mm (5/16 inch) diameter solid steel cylinder with a hemispherical tip centered within the ring clamp.
  - b. Result; 57 kg (125 pounds) minimum.
- 6. Non-degrading under a wet or humid condition within minimum 4°C (40°F) to maximum 66°C (150°F) when exposed to ultraviolet light.
- 7. Minimum sheet width: 2400 mm (8 feet).

### **PART 3 - EXECUTION**

#### **3.1 GENERAL**

- A. Do not apply if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless protection provided to distribute loads less than one-half compression resistance of roofing system materials.
  - 1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and, roofing.
  - 2. Coordinate roof operation with sheet metal work and roof insulation work so that insulation and flashing are installed concurrently to permit continuous roofing operations.
  - 3. Complete installation of flashing, insulation, and roofing in the same day except for the area where temporary protection is required when work is stopped.
- B. Phased construction is not permitted. The complete installation of roofing system is required in the same day except for area where temporary protection is required when work is stopped. Complete installation includes pavers and ballast for ballasted systems.
- C. Dry out surfaces, including the flutes of metal deck, that become wet from any cause during progress of the work before roofing work is resumed.
- D. Apply materials only to dry substrates.
- E. Except for temporary protection specified, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, fog, ice, or frost) is present in any amount in or on the materials.
  - 1. Do not apply materials to substrate having temperature of 4°C (40 degrees F) or less, or when materials applied with the roof require higher application temperature.

2. Do not apply materials when the temperature is below 4°C (40 degrees F).

F. Temporary Protection:

1. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
2. Temporarily seal exposed surfaces of insulation within the roofing membrane.
3. Do not leave insulation surfaces or edges exposed.
4. Use polyethylene film or building paper to separate roof sheet from bituminous materials.
5. Apply the temporary seal and water cut off by extending the roof membrane beyond the insulation and securely embedding the edge of the roof membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant (night sealant) and weight edge with sandbags, to prevent displacement; space sandbags not over 2400 mm (8 foot) centers. Check daily to insure temporary seal remains watertight. Reseal open areas and weight down.
6. Before the work resumes, cut off and discard portions of the roof membrane in contact with roof cement or bituminous materials.
  - a. Cut not less than 150 mm (6 inches) back from bituminous coated edges or surfaces.
  - b. Remove temporary polyethylene film or building paper.
7. Remove and discard sandbags contaminated with bituminous products.
8. For roof areas that are to remain intact and that are subject to foot traffic and damage, provide temporary wood walkways with notches in sleepers to permit free drainage.
9. Provide 2 mm (6 mil) polyethylene sheeting or building paper cover over roofing membrane under temporary wood walkways and adjacent areas. Round all edges and corners of wood bearing on roof surface.

### 3.2 PREPARATION

- A. Test pull out resistance of fasteners in deck in the presence of the Resident Engineer before starting roofing work. Tests are not required for wood.
1. Test applicable fastener type in applicable deck.
  2. Install fasteners through a sample of the insulation, if any is to be used, into the structural deck.
  3. Test the pull out resistance with a pull out tester.
  4. Test one fastener in each deck level and one for every 230 m<sup>2</sup> (2500 square feet) of deck type and level.
  5. Test at locations designated by Resident Engineer.

6. Do not proceed with the roofing work if the pull out resistance of the fasteners is less than specified.
7. Test results:
  - a. Repeat tests using other type fasteners or use additional fasteners to stay within the pullout load resistance criteria.
  - b. Patch cementitious deck to repair areas of fastener tests holes
- B. Remove dirt, debris, and surface moisture. Cover or fill voids greater than 6 mm (1/4 inch) wide to provide solid support for roof membrane.
- C. Install separation sheet over bituminous material on deck surface lapping edges and ends 150 mm (6 inches) or as recommended by roof membrane manufacturer.
  1. Do not install of separation sheet beyond what can be covered by roofing membrane each day.
  2. Use polyethylene, or building paper, that will be compatible with seaming method.
  3. Insure separation sheet completely isolates bituminous materials from EPDM roofing membrane.
  4. Turn up at penetrations, or other surfaces where bituminous materials occur, to cover bituminous product.
  5. Turn down over edges of blocking at perimeters to cover blocking.

### **3.3 INSTALLATION OF ROOFING AND FLASHING**

- A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with EPDM roofing membrane.
- B. If possible, install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.
- C. If possible, start at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet. Coordinate with roof insulation installation.
- D. Position the membrane so it is free of buckles and wrinkles.
- E. Roll sheet out on deck; inspect for defects as sheet is being rolled out and remove defective areas:
  1. Allow 30 minutes for relaxing before proceeding.
  2. Lap edges and ends of sheets 75 mm (3 inches) or more as recommended by the manufacturer. Clean lap surfaces as specified by manufacturer.
  3. Adhesively splice laps. Apply pressure as required. Seam strength of laps as required by ASTM D4637.
  4. Check seams to ensure continuous adhesion and correct defects.
  5. Finish edges of laps with a continuous beveled bead of lap sealant to sheet edges to provide smooth transition as specified by manufacturer.

6. Finish seams as the membrane is being installed (same day).

7. Anchor perimeter to deck or wall as specified.

F. Membrane Perimeter Anchorage:

1. Install batten strip or steel stress plate with fasteners at the perimeter of each roof level, curb flashing, expansion joints and similar penetrations as indicated in accordance with membrane manufacturer's instructions on top of roof membrane to wall or deck.
2. Mechanically fastened as follows:
  - a. Top of mechanical fastener set flush with top surface of the nailing strip or stress plate.
  - b. Space mechanical fasteners a maximum 300 mm (12 inches) on center.
  - c. Start 25 mm (1 inch) from the end of the nailing strip when used.
  - d. When strip is cut round edge and corners before installing.
  - e. Set fasteners in lap sealant and cover fastener head with fastener sealer including batten strip or stress plate.
  - f. Stop fastening strip where the use of the nailing strip interferes with the flow of the surface water, separate by a 150 mm (6 inch) space, then start again.
  - g. After mechanically fastening cover and seal with a 225 mm (9 inch) wide strip of flashing sheet. Use splice adhesive on all laps and finish edge with sealant as specified.
  - h. At gravel stops // fascia-cants // turn the membrane down over the front edge of the blocking, cant, or the nailer to below blocking. Secure the membrane to the vertical portion of the nailer; with fasteners spaced not over 150 mm (6 inches) on centers.
  - i. At parapet walls intersecting building walls and curbs, secure the membrane to the structural deck with fasteners 150 mm (6 inches) on center or as shown in NRCA manual (Fifth Edition)

G. Adhered System:

1. Apply bonding adhesive in quantities required by roof membrane manufacturer.
2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of the deck with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's application instruction, roll the membrane into the adhesive in manner that minimizes voids and wrinkles.
4. Repeat for other half of sheet. Cut voids and wrinkles to lay flat and clean for repair patch over cut area.

#### H. Mechanical Anchorage:

1. Secure the membrane to the structural deck with fasteners through stress plate or batten strips spaced and patterned in accordance with the membrane manufacturer's instructions to achieve a Factory Mutual 1-90 Wind Uplift rating.
2. When fasteners are installed within the laps of adjoining sheets, position the fastener so that the stress plates are a minimum 13 mm (1/2 inch) from the edge of the sheets.
3. Apply lap sealant under stress plate or batten strip and anchor to deck while lap sealant is still fluid. Cover fastener head with fastener sealer.
4. Where fasteners are installed over the membrane after the seams have been welded, cover the fasteners with a minimum 200 mm (8 inch) wide round EPDM membrane cap centered over the fastener stress plate. If batten strips are used cover the strip with a minimum 200 mm (8 inch) wide EPDM strip centered over the batten. Splice covers to roof membrane and finish edges with sealant as specified.
5. Before installing fasteners into cast in place concrete, pre-drill the correct size hole into the deck. Drill the hole 10 mm (3/8 inch) deeper than the fastener penetration.

- I. Install flashings as the membrane is being installed (same day). If the flashing cannot be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.

#### J. Flashing Roof Drains:

1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:
  - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
  - b. Do not allow the roof cement to come in contact with the EPDM roof membrane.
  - c. Adhere the EPDM roof membrane to the metal flashing with the membrane manufacturer's recommended bonding adhesive.
2. Turn down the metal drain flashing and EPDM roof membrane into the drain body and install clamping ring and stainer.

#### M. Installing EPDM Base Flashing and Pipe Flashing:

1. Install EPDM flashing membranes to pipes, walls or curbs to a height not less than 200 mm (8 inches) above roof surfaces and 100 mm (4 inches) on roof membranes. Install in accordance with NRCA manual:
  - a. Adhere flashing to pipe, wall or curb with bonding adhesive.

- b. Form inside and outside corners of EPDM flashing membrane in accordance with NRCA manual (Fifth Edition). Form pipe flashing in accordance with NRCA manual (Fifth Edition).
  - c. Lap ends not less than 100 mm (4 inches).
  - d. Adhesively splice flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
- 2. Anchor top of flashing to walls or curbs with fasteners spaced not over 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
- 3. Apply sealant to top edge of flashing.
- N. Installing Building Expansion Joints:
  - 1. Install base flashing on curbs as specified.
  - 2. Coordinate installation with metal expansion joint cover or roof expansion joint system.
- O. Repairs to membrane and flashings:
  - 1. Remove sections of EPDM sheet roofing or flashing that is creased wrinkled or fishmouthed.
  - 2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice to roof membrane or flashing. Finish edge of lap with sealant as specified.

### **3.4 WALKWAY PADS**

- A. Clean membrane where pads are applied.
- B. Adhere pads to membrane with splicing cement.
- C. Allow not less than 1 inch break between pads and 2 inch maximum break.

### **3.5 FIELD QUALITY CONTROL**

- A. Examine and probe seams in the membrane and flashing in the presence of the Resident Engineer and Membrane Manufacturer's Inspector.
- B. Probe the edges of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal bonds, voids, skips, and fishmouths.
- C. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through the seams where directed by the Resident Engineer.
  - 1. Cut one sample for every 450 m (1500 linear feet) of seams.
  - 2. Cut the samples perpendicular to the longitudinal direction of the seams.
  - 3. Failure of the samples to maintain the standard of quality within a reasonable tolerance of the approved samples will be cause for rejection of the work.

- D. Repair areas of welded seams where samples have been taken or marginal bond voids or skips occur.
- E. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (4 inches) beyond cut.

- - - E N D - - -



**SECTION 07 60 00**  
**FLASHING AND SHEET METAL**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

**1.2 RELATED WORK**

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- C. Joint Sealants: Section 07 92 00, JOINT SEALANTS.

**1.3 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
  - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
  - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
  - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
  - ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
  - AAMA 620.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum
  - AAMA 621.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural

Hot Dipped Galvanized (HDG) and Zinc-Aluminum  
Coated Steel Substrates

E. ASTM International (ASTM):

- A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel  
Steel Plate, Sheet, and Strip
- A653/A653M-09.....Steel Sheet Zinc-Coated (Galvanized) or Zinc  
Alloy Coated (Galvanized) by the Hot- Dip  
Process
- B32-08.....Solder Metal
- B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
- B370-09.....Copper Sheet and Strip for Building Construction
- D173-03.....Bitumen-Saturated Cotton Fabrics Used in Roofing  
and Waterproofing
- D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-  
Tension
- D1187-97(R2002).....Asphalt Base Emulsions for Use as Protective  
Coatings for Metal
- D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and  
Chlorinated Poly (Vinyl Chloride) (CPVC)  
Compounds
- D3656-07.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
- D4586-07.....Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

- A-A-1925A.....Shield, Expansion; (Nail Anchors)
- UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,  
Current Edition

#### 1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.

3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
  4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.
- B. Wind Design Standard: Fabricate and install copings or roof-edge flashings tested per ANSI/SPRI ES-1 to resist design pressure.

## **1.5 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
1. Flashings
  2. Copings
  3. Gravel Stop-Fascia
  4. Gutter and Conductors
  5. Expansion joints
  6. Fascia-cant
- C. Manufacturer's Literature and Data: For all specified items, including:
1. Two-piece counterflashing
  2. Thru wall flashing
  3. Expansion joint cover, each type
  4. Nonreinforced, elastomeric sheeting
  5. Copper clad stainless steel
  6. Polyethylene coated copper
  7. Bituminous coated copper
  8. Copper covered paper
  9. Fascia-cant
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

## **PART 2 - PRODUCTS**

### **2.1 FLASHING AND SHEET METAL MATERIALS**

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Copper ASTM B370, cold-rolled temper.
- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m<sup>2</sup> (3 oz/sf). Bituminous coating shall weigh not less than 2 kg/m<sup>2</sup> (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Exposed fabric surface shall be crimped.

- D. Copper Covered Paper: Fabricated of electro-deposit pure copper sheets ASTM B 370, bonded with special asphalt compound to both sides of creped, reinforced building paper, UU-B-790, Type I, style 5, or to a three ply sheet of asphalt impregnated creped paper. Grooves running along the width of sheet.
- E. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m<sup>2</sup> (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.
- F. Aluminum Sheet: ASTM B209, alloy 3003-H14 //except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14//.
- G. Galvanized Sheet: ASTM, A653.
- H. Nonreinforced, Elastomeric Sheet: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick. Sheet shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheet shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of - 30°C (-20 °F).

## 2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m<sup>2</sup> ( 6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
  - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
  - 2. Nails:
    - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
    - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
    - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
    - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
  - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
  - 4. Expansion Shields: Fed Spec A-A-1925A.

E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.

G. Roof Cement: ASTM D4586.

### **2.3 SHEET METAL THICKNESS**

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

B. Concealed Locations (Built into Construction):

1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
2. Stainless steel: 0.25 mm (0.010 inch) thick.
3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
4. Galvanized steel: 0.5 mm (0.021 inch) thick.

C. Exposed Locations:

1. Copper: 0.4 Kg (16 oz).
2. Stainless steel: 0.4 mm (0.015 inch).
3. Copper clad stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

### **2.4 FABRICATION, GENERAL**

A. Jointing:

1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
  - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
  - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
  - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Edges of bituminous coated copper, copper covered paper, nonreinforced elastomeric sheeting and polyethylene coated copper shall be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
6. Soldering:
  - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.

- b. Wire brush to produce a bright surface before soldering lead coated copper.
  - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
  - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
- 1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
  - 2. Space joints as shown or as specified.
  - 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
  - 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
  - 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
  - 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
- 1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
  - 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
  - 3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
  - 4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
- 1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
  - 2. Except as otherwise specified, fabricate edge strips or minimum 1.25 mm (0.050 inch) thick aluminum.
  - 3. Use material compatible with sheet metal to be secured by the edge strip.
  - 4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.

5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

## 2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
  1. Copper: Mill finish.
  2. Stainless Steel: Finish No. 2B or 2D.
  3. Aluminum:

- a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
  - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
  - c. Fluorocarbon Finish: AAMA 620, high performance organic coating.
  - d. Mill finish.
4. Steel and Galvanized Steel:
- a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
  - b. Manufacturer's finish:
    - 1) Baked on prime coat over a phosphate coating.
    - 2) Baked-on prime and finish coat over a phosphate coating.
    - 3) Fluorocarbon Finish: AAMA 621, high performance organic coating.

## **2.6 THROUGH-WALL FLASHINGS**

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
- 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
  - 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
- 1. Either copper, stainless steel, or copper clad stainless steel.
  - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
  - 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
- 1. Use same metal and thickness as counter flashing.
  - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
  - 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
- 1. Use plan flat sheet of stainless steel.
  - 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:



1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
3. Turn up back edge as shown.
4. Form exposed portion with drip as specified or receiver.

F. Door Sill Flashing:

1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

## 2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
  1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
  2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
  3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
  4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
  1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.

2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
  - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
  - b. Allow for loose fit around and into the pipe.
4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
  - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
  - b. Allow for loose fit around pipe.

## **2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)**

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
  1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
  2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
  3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
  4. Manufactured assemblies may be used.
  5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
  6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
  1. Back edge turned up and fabricate to lock into reglet in concrete.
  2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
  1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
  2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
  1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
  2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket

with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.

3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

## 2.9 GRAVEL STOPS

A. General:

1. Fabricate in lengths not less than 2400 mm (8 feet) long and maximum of 3000 mm (10 feet).
2. Fabricate internal and external corners as one-piece with legs not less than 600 mm (2 feet) or more than 1200 mm (4 feet) long.
3. Fabricate roof flange not less than 100 mm (4 inches) wide.
4. Fabricate top edge to extend above roof not less than 25 mm (one inch) for embedded gravel aggregate and not less than 100 mm (4 inches) for loose laid ballast.
5. Fabricate lower edge outward at an angle of 45 degrees to form drip and as fascia or as counter flashing as shown:
  - a. Fabricate of one-piece material of suitable width for fascia height of 250 mm (10 inch) maximum or counterflashing lap of not less than 100 mm (4 inch) over base flashing.
  - b. Fabricate bottom edge of formed fascia to receive edge strip.
  - c. When fascia bottom edge forms counter flashing over roofing lap roofing not less than 150 mm (6 inches).

**B. Formed Flat Sheet Metal Gravel Stops and Fascia:**

1. Fabricate as shown of 1.25 mm (0.050 inch) thick aluminum.
2. When fascia exceeds 150 mm (6 inches) in depth, form one or more horizontal stops not less than 13 mm (1/2 inch) high in the fascia.
3. Fabricate as two-piece fascia when fascia depth exceeds 250 mm (10 inches).
4. At joint between ends of sheets, provide a concealed clip soldered or welded near one end of each sheet to hold the adjoining sheet in lapped position. The clip shall be approximately 100 mm (4 inches) wide and shall be the full depth of the fascia less 25 mm (one inch) at top and bottom. Clip shall be of the same thickness as the fascia.
5. Provide edge strip as specified with lower hooked edge bent outward at an angle of 45 degrees.

**C. Formed (Corrugated Sheet) Sheet Metal Gravel Stops and Fascia:**

1. Fabricate as shown of 0.8 mm (0.032 inch) thick aluminum.
2. Sheets shall have 2 mm (1/16 inch) deep corrugations either transversely or diagonally rolled into the sheet. Crimped sheets are not acceptable.
3. Factory fabricate prepackaged system, complete with fastenings.
4. Provide concealed flashing splice plate at joints not less than 150 mm (6 inches) long and continuous edge strip at lower edge of fascia made from same metal.
5. Fabricate as two-piece fascia when fascia depth exceeds 175 mm (7 inches).

**2.10 BITUMEN STOPS**

- A. Fabricate bitumen stops for bituminous roofing edges for use with formed sheet metal gravel stops, pipe penetrations, and other penetrations through roof deck without a curb.
- B. Fabricate with 19 mm (3/4 inch) vertical legs and 75 mm (3 inch) horizontal legs.
- C. When used with gravel stop or metal base flashing use same metal for bitumen stop in thickness specified for concealed locations.

**2.11 INSULATED EXPANSION JOINT COVERS**

- A. Either type optional, use only one type throughout.
- B. Types:
  1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell,

- neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.
- C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.
- D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

## **2.12 ENGINE EXHAUST PIPE OR FLUE OR STACK FLASHING**

- A. Flashing at penetrations through roofing shall consist of a metal collar, sheet metal flashing sleeve and hood.
- B. Fabricate collar with roof flange of 1.2 mm (0.047 inch) minimum thick black iron or galvanized steel sheet.
1. Fabricate inside diameter of collar 100 mm (4 inches) larger than the outside diameter of the item penetration the roofing.
  2. Extend collar height from structural roof deck to not less than 350 mm (14 inches) above roof surface.
  3. Fabricate collar roof flange not less than 100 mm (4 inches) wide.
  4. Option: Collar may be of steel tubing 3 mm (0.125 inch) minimum wall thickness, with not less than four, 50 mm x 100 mm x 3 mm (2 inch by 4 inch by 0.125 inch) thick tabs bottom edge evenly spaced around tube in lieu of continuous roof flange. Full butt weld joints of collar.
- C. Fabricate sleeve base flashing with roof flange of either copper, stainless steel, or copper clad stainless steel.
1. Fabricate sleeve roof flange not less than 100 mm (4 inches) wide.
  2. Extend sleeve around collar up to top of collar.
  3. Flange bottom of sleeve out not less than 13 mm (1/24 inch) and soldered to 100 mm (4 inch) wide flange to make watertight.
  4. Fabricate interior diameter 50 mm (2 inch) greater than collar.
- D. Fabricate hood counter flashing from same material and thickness as sleeve.
1. Fabricate the same as pipe counter flashing except allow not less than 100 mm (4 inch) lap below top of sleeve and to form vent space minimum of 100 mm (4 inch) wide.

2. Hem bottom edge of hood 13 mm (1/2 inch).
3. Provide a 50 mm (2 inch) deep drawband.
- E. Fabricate insect screen closure between sleeve and hood. Secure screen to sleeve with sheet metal screws.

## **2.13 SCUPPERS**

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.
- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
- F. Fabricate gravel stop bar of 25 mm x 25 mm (one by one inch) angle strip soldered to bottom of scupper.
- G. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- H. Solder joints watertight.

## **2.18 GOOSENECK ROOF VENTILATORS**

- A. Form of 1.3 mm (0.0508 inch) thick sheet aluminum, reinforce as necessary for rigidity, stiffness, and connection to curb, and to be watertight.
  1. Form lower-edge to sleeve to curb.
  2. Curb:
    - a. Form for 100 mm (4 inch) high sleeve to ventilator.
    - b. Form for concealed anchorage to structural curb and to bear on structural curb.
    - c. Form bottom edge of curb as counterflashing to lap base flashing.
- B. Provide open end with 1.6 mm (16 gage), stainless steel wire guard of 13 mm (1/2 inch) square mesh.
  1. Construct suitable aluminum angle frame to retain wire guard.
  2. Rivet angle frame to end of gooseneck.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. General:
  1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.

2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
  - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.

- b. Paint dissimilar metal with a coat of bituminous paint.
  - c. Apply an approved caulking material between aluminum and dissimilar metal.
- 15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
  - 16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
  - 17. Bitumen Stops:
    - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
    - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

### **3.2 THROUGH-WALL FLASHING**

#### **A. General:**

- 1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
- 2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
- 3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
- 4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
- 5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
- 6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
- 7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
- 8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
- 9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
- 10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.



11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
  - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
  - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed.

Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur):

Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
  1. Install near line of finish floors over shelf angles or where shown.
  2. Turn up against sheathing.
  3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
  4. At concrete backing, extend flashing into reglet as specified.
  5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
  1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
  2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
  3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

**G. Window Sill Flashing:**

1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
2. Turn back edge up to terminate under window frame.
3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

**H. Door Sill Flashing:**

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

**I. Flashing at Masonry, Stone, or Precast Concrete Copings:**

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

**3.3 BASE FLASHING****A. Install where roof membrane type base flashing is not used and where shown.**

1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.

**B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints**

of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

### **3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)**

#### **A. General:**

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

#### **B. One Piece Counterflashing:**

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
  - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
    - 1) Locate fasteners in masonry mortar joints.
    - 2) Use screws to sheet metal or wood.
  - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
  - a. Secure with draw band tight against pipe.
  - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
  - c. Completely fill joint at top with sealant.

#### **C. Two-Piece Counterflashing:**

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.

2. Surface applied type receiver:
  - a. Secure to face construction in accordance, with manufacturers instructions.
  - b. Completely fill space at the top edge of receiver with sealant.
3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

### **3.5 REGLETS**

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:
  1. Coordinate reglets for anchorage into concrete with formwork construction.
  2. Coordinate reglets for masonry to locate horizontally into mortar joints.

### **3.6 GRAVEL STOPS**

- A. General:
  1. Install gravel stops and fascias with allowance for expansion at each joint; minimum of 6 mm (1/4 inch).
  2. Extend roof flange of gravel stop and splice plates not less than four inches out over roofing and nail or screw to wood nailers. Space fasteners on 75 mm (3 inch) centers in staggered pattern.
  3. Install continuous cleat for fascia drip edge. Secure with fasteners as close to lower edge as possible on 75 mm (3 inch) centers.
  4. Where ends of gravel stops and fascias abut a vertical wall, provide a watertight, flashed and sealant filled joint.
  5. Set flange in roof cement when installed over built-up roofing.
  6. Edge securement for low-slope roofs: Low-slope membrane roof systems metal edge securement, except gutters, shall be designed in accordance with ANSI/SPRI ES-1, except the basic wind speed shall be determined from Figure 1609, of IBC 2003.
- B. Sheet metal gravel stops and fascia:
  1. Install with end joints of splice plates sheets lapped three inches.
  2. Hook the lower edge of fascia into a continuous edge strip.
  3. Lock top section to bottom section for two piece fascia.
- C. Corrugated sheet gravel stops and fascia:

1. Install 300 mm (12 inch) wide sheet flashing centered under joint. A combination bottom and cover plate, extending above and beneath the joint, may be used.
2. Hook lower edge of fascia into a continuous edge strip.

D. Scuppers:

1. Install scupper with flange behind gravel stops; leave 6 mm (1/4 inch) joint to gravel stop.
2. Set scupper at roof water line and fasten to wood blocking.
3. Use sealant to seal joint with fascia gravel stops at ends.
4. Coordinate to lap over conductor head and to discharge water into conductor head.

### 3.7 COPINGS

A. General:

1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

### 3.8 EXPANSION JOINT COVERS, INSULATED

- A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.
- B. Install continuous edgestrips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.
- C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

### 3.9 ENGINE EXHAUST PIPE OR STACK FLASHING

- A. Set collar where shown and secure roof tabs or flange of collar to structural deck with 13 mm (1/2 inch) diameter bolts.
- B. Set flange of sleeve base flashing not less than 100 mm (4 inch) beyond collar on all sides as specified for base flashing.
- C. Install hood to above the top of the sleeve 50 mm (2 inch) and to extend from sleeve same distance as space between collar and sleeve beyond edge not sleeve:

1. Install insect screen to fit between bottom edge of hood and side of sleeve.
2. Set collar of hood in high temperature sealant and secure with one by 3 mm (1/8 inch) bolt on stainless steel draw band type, or stainless steel worm gear type clamp. Install sealant at top of head.

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**SECTION 07 71 00  
ROOF SPECIALTIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies roof hatches; equipment supports; gravity ventilators; and metal grating roof walkway system.

**1.2 RELATED WORK**

- A. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):  
RR-G-1602D.....Grating, Metal, Other Than Bar Type (Floor,  
Except for Naval Vessels)
- C. American Society for Testing and Material (ASTM):  
A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process

B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate

B221/221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire,  
Shapes, and Tubes

C612-10.....Mineral Fiber Block and Board Thermal Insulation

D1187-97(R2002).....Asphalt-Base Emulsions for Use as Protective  
Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500 Series.....Metal Finishes Manual

E. American Architectural Manufacturers Association (AAMA):  
2605-11.....High Performance Organic Coatings on  
Architectural Extrusions and Panels.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Metal Grating for Roof Walkway: Fed. Spec. RR-G-1602.

### **2.2 ROOF HATCH (SCUTTLE)**

- A. Fabricate from aluminum with mill finish.
- B. Curb and Cover:
  - 1. Exterior facing: Minimum 2.3 mm (0.09 inch) thick sheet aluminum.
  - 2. Interior facing: Minimum 1 mm (0.04 inch) thick sheet aluminum.
  - 3. Minimum of 25 mm (one inch) thick mineral fiber insulation between facings of cover and over exterior face of curb.
  - 4. Form exterior curb facing with an integral three inch wide roof flange and cap flashing minimum 2.3 mm (0.09 inch) thick sheet aluminum.
  - 5. Make curb 300 mm (12 inches).
  - 6. Form cover to lap curb and cap flashing.
  - 7. Size opening as shown.
- C. Hardware:
  - 1. Provide spring snap latch with inside and outside operating handles and padlock hasp on inside. Provide two snap latches when hinge side is over 2100 mm (7 feet) long.
  - 2. Provide pintle hinges.
  - 3. Provide automatic hold open and operating arm with enclosed torsion or compression spring lifting mechanism.
  - 4. Covers shall automatically lock in the open position at not less than 70 degrees.
  - 5. Provide weatherstripping at cover closure.
  - 6. Galvanize all hardware items.



D. Assembly:

1. Completely shop assemble roof scuttle.
2. Fully weld all joints exposed to the weather and built into the roofing.
3. Finish weld smooth where exposed.
4. Operation with minimum force to open and close.

### **2.3 EQUIPMENT SUPPORTS**

- A. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized steel.
- B. Form exterior curb with integral base, and deck closures for curbs installed on steel decking.
- C. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
- D. Fabricate curb with a minimum height of 200 mm (8 inches) above roof surface.
- E. Attach preservative treated wood nailers to top of curb. Use 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 300 mm (12 inches) on equipment support curbs.
- F. Make size of supports suit size of equipment furnished, with height as shown on drawings, but not less than 200 mm (8 inches) above roof surface.

### **2.4 LOW SILHOUETTE GRAVITY VENTILATORS**

- A. Fabricate base of 1 mm (0.04 inch) thick aluminum, and vent of 0.8 mm (0.032 inch) thick aluminum. Height not to exceed 300 mm (12 inches) above top of roof curb. Design ventilators to withstand 137 Km (85 miles) per hour wind velocity. Provide ventilators with a removable 18 by 18 mesh aluminum wire cloth insect screen.
- B. Construct damper of the same material as the ventilator and design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.

### **2.5 METAL GRATING ROOF WALKWAY SYSTEM**

- A. Provide metal grating roof walkway system consisting of prefabricated pans, of 14 gauge, galvanized (G-90 Coating) steel grating with slip resistant surface.
- B. Grating units shall be in 600 mm (two foot) widths and in 3000 to 3600 mm (10 to 12 foot long) sections as required.
- C. Provide complete with support framing, brackets, connectors, nosings and other accessories as required for complete roof walkway system. Include

support stands at minimum 1500 mm (five feet) on center to hold planks a minimum of nine inches above roof surface.

- D. Include step units, nosings framing and connectors to provide changes in elevation as required.
- E. Provide neoprene rubber pads having a shore A hardness of 80 to 90-Durometer under each support, or bearing surface.

## **2.6 FINISH**

- A. In accordance with NAAMM Amp 500 Series.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.
- D. Aluminum Colored Finish: AA-C22A42 (anodized or AA0C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1, Architectural, 0.7 mils thick. Class II, Architectural, 0.4 mils thick. Dyes will not be accepted.
- E. Fluorocarbon Finish: AAMA 2605.2 high performance organic coating.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install roof specialties where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
  - b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
  - c. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
  - d. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).
- E. Equipment Supports: Do not anchor to insulating concrete or metal deck. Anchor only to building structure as per manufacturers recommendations.

### **3.2 PROTECTION OF ALUMINUM**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete

coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.

- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

### **3.3 ADJUSTING**

- A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

### **3.4 PROTECTION**

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 72 00  
ROOF ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies copings, fascias, gutters, and downspouts.

**1.2 RELATED WORK**

A. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.

**1.3 QUALITY CONTROL**

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Material (ASTM):
  - B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate
  - B221/221M-07.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
  - C612-04.....Mineral Fiber Block and Board Thermal Insulation
  - D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective Coatings for Metal
- C. National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500-505-88.....Metal Finishes Manual

- D. American Architectural Manufacturers Association (AAMA):  
605-98.....High Performance Organic Coatings on  
Architectural Extrusions and Panels.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Insulation: ASTM C612, Class 1 or 2.
- E. Asphalt Coating: ASTM D 1187, Type I, quick setting.

### **2.2 COPINGS**

- A. Fabricate of aluminum not less than 3.2 mm (0.125 inch) thick.
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Copings shall be Category 5 FM rated.
- F. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
- G. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- H. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- I. Finish: Fluorocarbon as specified.

### **2.3 GUTTERS AND DOWNSPOUTS**

- A. Gutters: Manufactured in uniform section lengths not exceeding 12 feet with matching corner units, ends, outlet tubes, and other accessories. Elevate back edge at least 1 inch above front edge. Furnish flat-stock gutter straps, gutter brackets, expansion joints, and expansion-joint covers fabricated from same metal as gutters.
  - 1. Fabricate from prefabricated, prefinished aluminum.
  - 2. Gutter Profile: As shown on Drawings.
  - 3. Gutter Accessories: Continuous snap-in plastic leaf guard.
- B. Downspouts: Plain rectangular complete with mitered elbows, manufactured from prefabricated, prefinished aluminum 0.050 inch thick.

### **2.4 FINISH**

- A. Fluorocarbon Finish: AAMA 605.2 high performance organic coating.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Install roof accessories where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- D. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- E. Aluminum Coping:
  - 1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
  - 2. Center joint gutter bar and covers at joints and securely lock in place.
  - 3. When snap-on system is used insure front and back edges are locked in place.

**3.2 PROTECTION OF ALUMINUM**

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

**3.3 ADJUSTING**

Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

**3.4 PROTECTION**

Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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