

**SECTION 22 05 23**  
**GENERAL-DUTY VALVES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):  
A112.14.1-2003.....Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):  
1069-2005.....Performance Requirements for Automatic  
Temperature Control Mixing Valves  
1070-2004.....Performance Requirements for Water Temperature  
Limiting Devices
- D. American Society for Testing and Materials (ASTM):  
B62-2009.....Standard Specification for Composition Bronze  
or Ounce Metal Castings  
B584-2013.....Standard Specification for Copper Alloy Sand  
Castings for General Applications
- E. International Code Council (ICC):  
IPC-2012.....International Plumbing Code
- F. Manufacturers Standardization Society of the Valve and Fittings  
Industry, Inc. (MSS):  
SP-25-2008.....Standard Marking Systems for Valves, Fittings,  
Flanges and Unions  
SP-80-2013.....Bronze Gate, Globe, Angle, and Check Valves  
SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder  
Joint and Flared Ends
- G. National Environmental Balancing Bureau (NEBB):  
7th Edition 2005 Procedural Standards for Testing, Adjusting,  
Balancing of Environmental Systems

H. NSF International (NSF):

61-2012.....Drinking Water System Components - Health  
Effects

372-2011.....Drinking Water System Components - Lead Content

I. University of Southern California Foundation for Cross Connection  
Control and Hydraulic Research (USC FCCCHR):  
9th Edition.....Manual of Cross-Connection Control

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Ball Valves.
  - 2. Gate Valves.
- D. Test and Balance reports for balancing valves.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
  - 4. Piping diagrams of thermostatic mixing valves to be installed.

**1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Valves shall be prepared for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
  - 5. Set butterfly valves closed or slightly open.
  - 6. Block check valves in either closed or open position.

- B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
  2. Store valves indoors and maintain at higher than ambient dew point temperature.

## **PART 2 - PRODUCTS**

### **2.1 VALVES, GENERAL**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.

### **2.2 SHUT-OFF VALVES**

- A. Cold, Hot and Re-circulating Hot Water:
1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.

### **2.3 GLOBE VALVES**

- A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### **3.2 INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### **3.3 LABELING AND IDENTIFYING**

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
  - 1. Calibrated balancing valves.
  - 2. Master, thermostatic, water mixing valves.
  - 3. Manifold, thermostatic, water-mixing-valve assemblies.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

### **3.4 ADJUSTING**

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.
- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment

devices allowing settings to be restored. Set and lock memory stops.

After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.

- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.
- D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

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