

# DEPARTMENT OF VETERANS AFFAIRS



VA HEALTHCARE NETWORK UPSTATE NEW YORK  
VA MEDICAL CENTER  
800 IRVING AVENUE  
SYRACUSE, NY 13210

**Project #528A7-18-778**

**ADD BACKUP COOLING FOR CATH LAB**

September 15, 2017

**ALL VISITORS TO THE MEDICAL CENTER ARE REQUIRED TO HAVE APPROPRIATE VA SECURITY IDENTIFICATION. ALL VISITORS WITHOUT EXISTING VA ID ARE REQUIRED TO REPORT TO FIRST FLOOR LOBBY SECURITY WINDOW, TO SIGN IN AND RECEIVE A TEMPORARY VISITOR'S ID BADGE**

Add Backup Cooling  
For Cath Lab

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**DEPARTMENT OF VETERANS AFFAIRS**

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**LIST OF DRAWINGS**

The drawings listed below accompanying this specification form a part of the contract.

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MG-001	Symbols List, Abbreviations & Notes
MP-101	Mechanical Refrigerant Piping Roof Plan
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**SECTION 01 00 00**  
**GENERAL REQUIREMENTS**

**1.1 SAFETY REQUIREMENTS**

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

**1.2 GENERAL INTENTION**

- A. Contractor shall provide the labor and materials to include, but not limited to, the installation of a DX chiller system, insulation, electrical, plumbing, structural, and architectural work as required by drawings and specifications. The work is primarily on the M-Wing roof and the 3<sup>rd</sup> floor mechanical room, directly below. All work shall be performed between the hours of 6 am and 5 pm, Monday thru Friday, except the installation of the DX coil or any other work that shuts down Air Handling Unit 47 shall be performed after 4pm weekdays, or anytime on weekends. Shutdowns of the air handling unit shall be coordinated with the Contracting Officer Representative (COR) at least 3 days in advance of the work. The contractor shall ensure compliance with the infection control measures. This project is considered a Class II Infection Control Category. Reference SPECIFICATION 01 35 26 for information regarding infection control measures.
- B. Performance Period: 120 calendar days from issuance of the Notice To Proceed.
- C. Visits to the site by Bidders may be made only by appointment with the Contracting Officer.
- D. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

**1.3 STATEMENT OF BID ITEM(S)**

- A. ITEM I, Work includes all labor, material, equipment and supervision to perform the required Mechanical, Electrical, Architectural, and Structural construction work on this project as shown on the contract drawings and in the specifications.

#### **1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

- A. Drawings and contract documents may be obtained from the website where the solicitation is posted.

#### **1.5 CONSTRUCTION SECURITY REQUIREMENTS**

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officers representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.

2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
  - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.

- b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. One parking permit shall be issued for the General Contractor and its employees for parking in designated areas only.

**1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or



sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by the COR.

1. Do not store materials and equipment in other than assigned areas.

G. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure

accomplishment of this work in successive phases mutually agreeable to COR, as follows:

H. Building will be occupied during performance of work.

Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. These routes whether access or egress shall be isolated from the construction area by temporary partitions and have walking surfaces, lighting, etc., to facilitate patient and staff access. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.

**1.7 ALTERATIONS**

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR of areas of the building in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout the affected areas of the building.
2. Shall note any discrepancies between drawings and existing conditions at site.
4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.

B. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on

conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

#### **1.8 DISPOSAL AND RETENTION**

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall become property of the Contractor and be removed by Contractor from the Medical Center.

#### **1.9 AS-BUILT DRAWINGS**

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications. At the end of each shift, the drawings shall be updated.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR review, as often as requested.

C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.

D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### **1.10 TEMPORARY USE OF EXISTING ELEVATORS**

A. Use of existing freight elevators for handling building materials and contractor's personnel will be permitted subject to following provisions:

1. Contractor makes all arrangements with the COR for use of elevators. The COR will ascertain that elevators are in proper condition. Contractor may use elevators Nos. S-5 and S-6 in Building No. 1.

#### **1.11 TEMPORARY TOILETS**

A. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by the Medical Center. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

#### **1.12 TESTS**

- A. Mechanical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc.
- B. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonable period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.

- C. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

**1.13 GOVERNMENT-FURNISHED PROPERTY**

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the Equipment Schedule on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor upon request.
- C. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.

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**SECTION 01 33 23**  
**SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in Section 00 72 00, GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by The Contracting Officer Representative (COR) on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.
- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and

Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals. Electronic submissions are preferred, but should keep resolution to the minimum required for proper review in order to minimize file sizes.
- A. Submit samples required by Section 09 06 00, SCHEDULE FOR FINISHES, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
  - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be hand delivered, sent via first class mail, or sent via FAX, and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    - 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
    - 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
    - 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
  - D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
  - E. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
  - F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.



1. For each drawing required, submit one legible photographic paper or vellum reproducible.
  2. Reproducible shall be full size.
  3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to [khalid.nagidi@va.gov](mailto:khalid.nagidi@va.gov) or the shipping address below:

Khalid Nagidi  
VAMC FMS (138)  
800 Irving Avenue  
Syracuse, NY 13210

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**SPECIFICATION 01 35 26**  
**SAFETY REQUIREMENTS AND INFECTION CONTROL**

**1.1 APPLICABLE PUBLICATIONS:**

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health  
Planning

A10.34-2012.....Protection of the Public on or Adjacent to  
Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to  
Provide a Safe and Healthful Work Environment  
American National Standard Construction and  
Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building  
Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of  
Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding,  
Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment  
Maintenance

70E-2012 .....Standard for Electrical Safety in the Workplace

99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction,  
Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC Manual .....Comprehensive Accreditation and Certification  
Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20 .....Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904 .....Reporting and Recording Injuries & Illnesses

29 CFR 1910 .....Safety and Health Regulations for General  
Industry

29 CFR 1926 .....Safety and Health Regulations for Construction  
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

**1.2 DEFINITIONS:**

A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to

solve or resolve problems relating to the subject matter, the work, or the project.

- C. High Visibility Accident. Any mishap which may generate publicity or high visibility.
- D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.
- E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:
  - 1. Death, regardless of the time between the injury and death, or the length of the illness;
  - 2. Days away from work (any time lost after day of injury/illness onset);
  - 3. Restricted work;
  - 4. Transfer to another job;
  - 5. Medical treatment beyond first aid;
  - 6. Loss of consciousness; or
  - 7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

### **1.3 REGULATORY REQUIREMENTS:**

- A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent

requirements govern except with specific approval and acceptance by the Contracting Officer Representative.

**1.4 ACCIDENT PREVENTION PLAN (APP):**

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
4. Address all the elements/sub-elements and in order as follows:
  - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
    - 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);

- 2) Plan approver (company/corporate officers authorized to obligate the company);
- 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).

**b. BACKGROUND INFORMATION.** List the following:

- 1) Contractor;
- 2) Contract number;
- 3) Project name;
- 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).

**c. STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.

**d. RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:

- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
- 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
- 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;

- 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
- 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
- 6) Lines of authority;
- 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

**e. SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

- 1) Identification of subcontractors and suppliers (if known);
- 2) Safety responsibilities of subcontractors and suppliers.

**f. TRAINING.**

- 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
- 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.
- 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
- 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

**g. SAFETY AND HEALTH INSPECTIONS.**



- 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

**h. ACCIDENT INVESTIGATION & REPORTING.** The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure & identify person(s) responsible to provide the following to the Contracting Officer Representative:

- 1) Exposure data (man-hours worked);
- 2) Accident investigations, reports, and logs.

**i. PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response ;
- 2) Fire Prevention ;
- 3) Medical Support;
- 4) Posting of emergency telephone numbers;
- 5) Prevention of alcohol and drug abuse;
- 6) Hazard communication program;
- 7) Welding/Cutting "Hot" work ;
- 8) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);

- 9) General Electrical Safety
  - 10) Hazardous energy control (Machine LOTO);
  - 11) Site-Specific Fall Protection & Prevention;
  - 12) Respiratory protection;
  - 13) Health hazard control program;
- C. Submit the APP to the Contracting Officer Representative for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.
- D. Once accepted by the Contracting Officer Representative, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.
- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

#### **1.5 ACTIVITY HAZARD ANALYSES (AHAS):**

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)

- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
  - 1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
  - 2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
    - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
    - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
  - 3. Submit AHAs to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should

- be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
  5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative.

**1.6 PRECONSTRUCTION CONFERENCE:**

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

**1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):**

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.
- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

**1.8 TRAINING:**

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16

and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.

- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.
- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.

- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

**1.9 INSPECTIONS:**

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to the Contracting Officer Representative.

**1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:**

- A. Notify the Contracting Officer Representative as soon as practical, but no more than four hours after any accident meeting the definition of OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer Representative determines whether a government investigation will be conducted.
- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162, and provide the report to the Contracting Officer Representative within 5 calendar days of the accident. The Contracting Officer Representative will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative monthly.

- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative as requested.

**1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):**

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.

- B. Mandatory PPE includes:

1. Hard Hats - unless written authorization is given by the Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
2. Safety glasses - unless written authorization is given by the Contracting Officer Representative, appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

**1.12 INFECTION CONTROL**

- A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust,



or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas.

B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Contracting Officer Representative (COR) before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the COR. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class II (Low Risk, Type C activity)**. Reference the matrix at the end of this specification. The required infection control precautions with each class are as follows:

1. Class I requirements:

a. During Construction Work:

- 1) Notify the COR.
- 2) Execute work by methods to minimize raising dust from construction operations.
- 3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection. Ceiling tiles must be in place when the contractor is not in the immediate vicinity.

b. Upon Completion:

- 1) Clean work area upon completion of task
- 2) Notify the Contracting Officer Representative

2. Class II requirements:

a. During Construction Work:

- 1) Notify the Contracting Officer Representative
- 2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.
- 3) Water mist work surfaces to control dust while cutting.
- 4) Seal unused doors with duct tape.
- 5) Block off and seal air vents.
- 6) Remove or isolate HVAC system in areas where work is being performed.

b. Upon Completion:

- 1) Wipe work surfaces with cleaner/disinfectant.
- 2) Contain construction waste before transport in tightly covered containers.
- 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
- 4) Upon completion, restore HVAC system where work was performed
- 5) Notify the Contracting Officer Representative

3. Class III requirements:

a. During Construction Work:

- 1) Obtain permit from the Contracting Officer Representative
- 2) Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

- 4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.
- 5) Contain construction waste before transport in tightly covered containers.
- 6) Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative and thoroughly cleaned by the VA Environmental Services Department.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Vacuum work area with HEPA filtered vacuums.
- 4) Wet mop area with cleaner/disinfectant.
- 5) Upon completion, restore HVAC system where work was performed.
- 6) Return permit to the Contracting Officer Representative

4. Class IV requirements:

a. During Construction Work:

- 1) Obtain permit from the Contracting Officer Representative
- 2) Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control

cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

- 4) Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.
- 5) Seal holes, pipes, conduits, and punctures.
- 6) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.
- 7) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative with thorough cleaning by the VA Environmental Services Dept.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Contain construction waste before transport in tightly covered containers.
- 4) Cover transport receptacles or carts. Tape covering unless a solid lid is utilized.
- 5) Vacuum work area with HEPA filtered vacuums.
- 6) Wet mop area with cleaner/disinfectant.
- 7) Upon completion, restore HVAC system where work was performed.
- 8) Return permit to the Contracting Officer Representative

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.
2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:
  - a. Class III & IV (where dust control is the only hazard, and an agreement is reached with the Resident Engineer and Medical Center) - Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping
  - b. Class III & IV - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.
  - c. Class III & IV - Seal all penetrations in existing barrier airtight
  - d. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris
  - e. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing
  - f. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.

D. Products and Materials:

1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes
2. Barrier Doors: Self Closing Two-hour fire-rated door in steel frame, painted.

3. Dust proof two-hour fire-rated drywall
  4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
  5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose
  6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches
  7. Disinfectant: Hospital-approved disinfectant or equivalent product
  8. Portable Ceiling Access Module
- E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- F. A dust control program will be establish and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.

H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.
2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.
3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently. Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.
5. The contractor shall provide a plan for hauling equipment and debris through patient-care and occupied areas that consider the safety and access for employees, visitors, and patients. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.

7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

**1.13 NOT USED**

**1.14 FIRE SAFETY**

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.
- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with the Contracting Officer Representative.



- G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the Contracting Officer Representative.
- H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with the Contracting Officer Representative.
- M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with the Contracting Officer Representative.
- N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with the Contracting Officer Representative at least 24 hours in advance.
- O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to the Contracting Officer Representative.
- P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.

#### **1.15 ELECTRICAL**

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29

CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.
- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition ( refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.
  - 1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
  - 2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.

3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the The Contracting Officer Representative.

- D.** Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
- E.** Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

#### **1.16 FALL PROTECTION**

- A.** The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
  2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
  3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.

4. Fall protection while using a ladder will be governed by the OSHA requirements.

#### **1.17 SCAFFOLDS AND OTHER WORK PLATFORMS**

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
  1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
  2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
  3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
  4. Emergency descent devices shall not be used as working platforms.
- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:
  1. The Competent Person's name and signature;
  2. Dates of initial and last inspections.
- E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

**1.18 NOT USED**

**1.19 NOT USED**

**1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)**

A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

**1.21 NOT USED**

**1.22 WELDING AND CUTTING**

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with the Contracting Officer Representative at least 24 hours in advance.

**1.23 LADDERS**

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
  - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.

2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

# INFECTION CONTROL (ICRA)

## PRE—CONSTRUCTION RISK ASSESSMENT FOR

### *Add Backup Cooling to Cath Lab*

<b>PROJECT #:</b>	528A7-18-778
<b>REVIEWED BY:</b>	
<b>REVIEW DATES:</b>	

<b>PROJECT ENGINEER:</b>	
<b>COR:</b>	
<b>PROJECT CSO:</b>	

ACTIVITY Type of Construction Project Activity (circle your task): defined by the amount of dust generated, duration of activity and amount of shared HVAC systems			
TYPE A	TYPE B	TYPE C	TYPE D
Inspection Non-invasive	Small scale Short duration	Moderate/high dust Demolition/removal of building components	Major demolition
<ul style="list-style-type: none"> <li>Removal of ceiling tiles for visual inspection <b>only</b></li> <li>Painting, but <b>not</b> sanding</li> <li>Wall covering</li> <li>Electrical trim work</li> <li>Minor plumbing</li> <li>No cutting of walls</li> <li>No dust generation</li> </ul>	<ul style="list-style-type: none"> <li>Installation of telephone and computer cabling</li> <li>Access to chase spaces</li> <li>Cutting of walls or ceiling where dust migration can be controlled</li> </ul>	<ul style="list-style-type: none"> <li>Sanding of walls for painting or wall covering</li> <li>Removal of floor coverings, ceiling tiles, casework</li> <li>New wall construction</li> <li>Duct or electrical work above ceilings</li> <li><b>Any activity which cannot be completed in a single work shift</b></li> </ul>	<ul style="list-style-type: none"> <li>Requires consecutive work shifts</li> <li>Heavy demolition</li> <li>Removal of cabling system</li> <li>New construction</li> </ul>

RISK Patient Risk Groups (circle your risk area) If more than one risk group will be affected select the higher risk group			
LOW RISK	MEDIUM RISK	HIGH RISK	HIGHEST RISK
<ul style="list-style-type: none"> <li>Office areas</li> <li>Classrooms</li> <li>Meeting rooms</li> <li>Atrium</li> <li>Elevators</li> <li>Warehouse</li> <li>Laundry</li> <li>Chapel</li> </ul>	<ul style="list-style-type: none"> <li>Cardiology</li> <li>Internal medicine</li> <li>EKG</li> <li>GI lab</li> <li>Nuclear medicine</li> <li>Physical medicine and rehabilitation (PT, OT, KT)</li> <li>Radiology</li> <li>CT scan</li> <li>MRI</li> <li>Respiratory therapy</li> <li>Bronch lab</li> <li>Urology</li> <li>Primary Care</li> <li>Eye clinic</li> <li>Domiciliary</li> <li>In-Patient Psychiatry</li> </ul>	<ul style="list-style-type: none"> <li>Emergency Room</li> <li>Laboratory</li> <li>Ward EG</li> <li>Pharmacy</li> <li>PACU</li> <li>NHCU</li> <li>Surgery clinic</li> <li>Wound clinic</li> <li>Dental</li> <li>ENT clinic</li> </ul>	<ul style="list-style-type: none"> <li>Ward CG</li> <li>Ward C1</li> <li>SPD</li> <li>ICU</li> <li>PCU</li> <li>OR</li> <li>Hem/Onc Clinic</li> <li>Chemotherapy</li> </ul>

Infection Control Matrix (circle your class)-Class of Precautions for Construction Projects by Patients Risks					
		ACTIVITY			
		TYPE A	TYPE B	TYPE C	TYPE D
RISK	LOW RISK	I	II	II	III/IV
	MEDIUM RISK	I	II	III	IV
	HIGH RISK	I	II	III/IV	IV
	HIGHEST RISK	II	III/IV	III/IV	IV

Class I or II work order tasks may be performed without formal infection control risk assessment.

**Class III or IV must have Infection Control Risk Assessment Call your Infection Control Practitioner. Remember to always:**

- Use methods to minimize dust from project: water misting work surfaces, sealing air vents, barriers, dust walk-off mats,
- Clean the area (wet mop or HEPA vacuumed) before leaving project and HVAC barriers removed.
- Send a copy of this worksheet must be forwarded to the Infection Control Office

**DESCRIPTION OF REQUIRED INFECTION CONTROL PRECAUTIONS BY CLASS:**

	DURING PROJECT	UPON COMPLETION OF PROJECT
Class I	<ol style="list-style-type: none"> <li>Execute work by methods to minimize raising dust from construction operations; <ul style="list-style-type: none"> <li>Immediately replace a ceiling tile displaced for visual inspection</li> </ul> </li> </ol>	
Class II	<ol style="list-style-type: none"> <li>Provide active means to prevent airborne dust from dispersing into the atmosphere;</li> <li>Water mist work surfaces to control dust while cutting;</li> <li>Seal unused doors with duct tape</li> <li>Block off and seal air vents;</li> <li>Place dust mat at entrance and exit of work area</li> <li>Remove or isolate HVAC system in areas where work is being performed.</li> </ol>	<ol style="list-style-type: none"> <li>Wipe work surfaces with disinfectant</li> <li>Contain construction waste before transport in tightly covered container;</li> <li>Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area</li> <li>Remove isolation HVAC in areas where work is being performed.</li> </ol>
Class III	<ol style="list-style-type: none"> <li>Remove and isolate HVAC system in areas where work is being done to prevent contamination of the duct system;</li> <li>Complete critical barriers, i.e. sheetrock, plywood, plastic to seal area from non work area or implement control cube method (cart, with plastic covering and seal connection to worksite with HEPA vacuum or vacuuming prior to exit) before construction begins.</li> <li>Maintain negative air pressure within work site utilizing HEPA equipped filtration units;</li> <li>Contain construction waste before transport in tightly covered containers;</li> <li>Cover transport receptacles or carts. Tape covering unless solid lid is utilized.</li> </ol>	<ol style="list-style-type: none"> <li>Do not remove barriers from work area until completed project is inspected by the Safety Department and Infection Control Department and thoroughly cleaned by the Environmental Services Department;</li> <li>Remove barrier materials carefully to minimize spreading of dirt and debris associated with construction;</li> <li>Vacuum work area with filtered vacuums;</li> <li>Wet mop area with disinfectant;</li> <li>Remove isolation of HVAC system in areas where work is being performed.</li> </ol>
Class IV	<ol style="list-style-type: none"> <li>Remove or isolate HVAC system in areas where work is being done to prevent contamination of duct system;</li> <li>Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart, with plastic covering and seal</li> </ol>	<ol style="list-style-type: none"> <li>Remove barrier material carefully to minimize spreading of dirt and debris associated with construction;</li> </ol>



	<p>connection to work site with HEPA vacuum or vacuuming prior to exit) before construction begins.</p> <ol style="list-style-type: none"><li>3) Maintain negative pressure within worksite utilizing HEPA equipped filtration units;</li><li>4) Seal holes, pipes, conduits and punctures appropriately;</li><li>5) Construct ante-room and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving the worksite or they can wear cloth paper coveralls that are removed each time they leave the work site.</li><li>6) All personnel entering the work site are required to wear shoe covers. Shoe covers must be changed each time worker exits the work area;</li><li>7) Do not remove barriers from work area until completed project is inspected by the Safety Department and Infection Control Department and thoroughly cleaned by the Environmental Services Department.</li></ol>	
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**SECTION 01 42 19**  
**REFERENCE STANDARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

**1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)**

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

**1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)**

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS  
Office of Construction & Facilities Management  
Facilities Quality Service (00CFM1A)  
425 Eye Street N.W, (sixth floor)  
Washington, DC 20001  
Telephone Numbers: (202) 632-5249 or (202) 632-5178  
Between 9:00 AM - 3:00 PM

**1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)**

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

AA	Aluminum Association Inc. <a href="http://www.aluminum.org">http://www.aluminum.org</a>
AABC	Associated Air Balance Council <a href="http://www.aabchg.com">http://www.aabchg.com</a>
AAMA	American Architectural Manufacturer's Association <a href="http://www.aamanet.org">http://www.aamanet.org</a>
AAN	American Nursery and Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
AASHTO	American Association of State Highway and Transportation Officials <a href="http://www.aashto.org">http://www.aashto.org</a>
AATCC	American Association of Textile Chemists and Colorists <a href="http://www.aatcc.org">http://www.aatcc.org</a>
ACGIH	American Conference of Governmental Industrial Hygienists <a href="http://www.acgih.org">http://www.acgih.org</a>
ACI	American Concrete Institute <a href="http://www.aci-int.net">http://www.aci-int.net</a>
ACPA	American Concrete Pipe Association <a href="http://www.concrete-pipe.org">http://www.concrete-pipe.org</a>
ACPPA	American Concrete Pressure Pipe Association <a href="http://www.acppa.org">http://www.acppa.org</a>
ADC	Air Diffusion Council <a href="http://flexibleduct.org">http://flexibleduct.org</a>
AGA	American Gas Association <a href="http://www.aga.org">http://www.aga.org</a>

AGC	Associated General Contractors of America <a href="http://www.agc.org">http://www.agc.org</a>
AGMA	American Gear Manufacturers Association, Inc. <a href="http://www.agma.org">http://www.agma.org</a>
AHAM	Association of Home Appliance Manufacturers <a href="http://www.aham.org">http://www.aham.org</a>
AIA	American Institute of Architects <a href="http://www.aia.org">http://www.aia.org</a>
AISC	American Institute of Steel Construction <a href="http://www.aisc.org">http://www.aisc.org</a>
AISI	American Iron and Steel Institute <a href="http://www.steel.org">http://www.steel.org</a>
AITC	American Institute of Timber Construction <a href="http://www.aitc-glulam.org">http://www.aitc-glulam.org</a>
AMCA	Air Movement and Control Association, Inc. <a href="http://www.amca.org">http://www.amca.org</a>
ANLA	American Nursery & Landscape Association <a href="http://www.anla.org">http://www.anla.org</a>
ANSI	American National Standards Institute, Inc. <a href="http://www.ansi.org">http://www.ansi.org</a>
APA	The Engineered Wood Association <a href="http://www.apawood.org">http://www.apawood.org</a>
ARI	Air-Conditioning and Refrigeration Institute <a href="http://www.ari.org">http://www.ari.org</a>
ASAE	American Society of Agricultural Engineers <a href="http://www.asae.org">http://www.asae.org</a>
ASCE	American Society of Civil Engineers <a href="http://www.asce.org">http://www.asce.org</a>

ASHRAE American Society of Heating, Refrigerating, and  
Air-Conditioning Engineers  
<http://www.ashrae.org>

ASME American Society of Mechanical Engineers  
<http://www.asme.org>

ASSE American Society of Sanitary Engineering  
<http://www.asse-plumbing.org>

ASTM American Society for Testing and Materials  
<http://www.astm.org>

AWI Architectural Woodwork Institute  
<http://www.awinet.org>

AWS American Welding Society  
<http://www.aws.org>

AWWA American Water Works Association  
<http://www.awwa.org>

BHMA Builders Hardware Manufacturers Association  
<http://www.buildershardware.com>

BIA Brick Institute of America  
<http://www.bia.org>

CAGI Compressed Air and Gas Institute  
<http://www.cagi.org>

CGA Compressed Gas Association, Inc.  
<http://www.cganet.com>

CI The Chlorine Institute, Inc.  
<http://www.chlorineinstitute.org>

CISCA Ceilings and Interior Systems Construction Association  
<http://www.cisca.org>

CISPI Cast Iron Soil Pipe Institute  
<http://www.cispi.org>

CLFMI	Chain Link Fence Manufacturers Institute <a href="http://www.chainlinkinfo.org">http://www.chainlinkinfo.org</a>
CPMB	Concrete Plant Manufacturers Bureau <a href="http://www.cpm.org">http://www.cpm.org</a>
CRA	California Redwood Association <a href="http://www.calredwood.org">http://www.calredwood.org</a>
CRSI	Concrete Reinforcing Steel Institute <a href="http://www.crsi.org">http://www.crsi.org</a>
CTI	Cooling Technology Institute <a href="http://www.cti.org">http://www.cti.org</a>
DHI	Door and Hardware Institute <a href="http://www.dhi.org">http://www.dhi.org</a>
EGSA	Electrical Generating Systems Association <a href="http://www.egsa.org">http://www.egsa.org</a>
EEI	Edison Electric Institute <a href="http://www.eei.org">http://www.eei.org</a>
EPA	Environmental Protection Agency <a href="http://www.epa.gov">http://www.epa.gov</a>
ETL	ETL Testing Laboratories, Inc. <a href="http://www.etl.com">http://www.etl.com</a>
FAA	Federal Aviation Administration <a href="http://www.faa.gov">http://www.faa.gov</a>
FCC	Federal Communications Commission <a href="http://www.fcc.gov">http://www.fcc.gov</a>
FPS	The Forest Products Society <a href="http://www.forestprod.org">http://www.forestprod.org</a>
GANA	Glass Association of North America <a href="http://www.cssinfo.com/info/gana.html/">http://www.cssinfo.com/info/gana.html/</a>

FM	Factory Mutual Insurance <a href="http://www.fmglobal.com">http://www.fmglobal.com</a>
GA	Gypsum Association <a href="http://www.gypsum.org">http://www.gypsum.org</a>
GSA	General Services Administration <a href="http://www.gsa.gov">http://www.gsa.gov</a>
HI	Hydraulic Institute <a href="http://www.pumps.org">http://www.pumps.org</a>
HPVA	Hardwood Plywood & Veneer Association <a href="http://www.hpva.org">http://www.hpva.org</a>
ICBO	International Conference of Building Officials <a href="http://www.icbo.org">http://www.icbo.org</a>
ICEA	Insulated Cable Engineers Association Inc. <a href="http://www.icea.net">http://www.icea.net</a>
\ICAC	Institute of Clean Air Companies <a href="http://www.icac.com">http://www.icac.com</a>
IEEE	Institute of Electrical and Electronics Engineers <a href="http://www.ieee.org">http://www.ieee.org</a>
IMSA	International Municipal Signal Association <a href="http://www.imsasafety.org">http://www.imsasafety.org</a>
IPCEA	Insulated Power Cable Engineers Association
NBMA	Metal Buildings Manufacturers Association <a href="http://www.mbma.com">http://www.mbma.com</a>
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. <a href="http://www.mss-hq.com">http://www.mss-hq.com</a>
NAAMM	National Association of Architectural Metal Manufacturers <a href="http://www.naamm.org">http://www.naamm.org</a>



NAPHCC    Plumbing-Heating-Cooling Contractors Association  
<http://www.phccweb.org.org>

NBS        National Bureau of Standards  
See - NIST

NBBPVI    National Board of Boiler and Pressure Vessel Inspectors  
<http://www.nationboard.org>

NEC        National Electric Code  
See - NFPA National Fire Protection Association

NEMA       National Electrical Manufacturers Association  
<http://www.nema.org>

NFPA       National Fire Protection Association  
<http://www.nfpa.org>

NHLA       National Hardwood Lumber Association  
<http://www.natlhardwood.org>

NIH        National Institute of Health  
<http://www.nih.gov>

NIST       National Institute of Standards and Technology  
<http://www.nist.gov>

NLMA       Northeastern Lumber Manufacturers Association, Inc.  
<http://www.nelma.org>

NPA        National Particleboard Association  
18928 Premiere Court  
Gaithersburg, MD 20879  
(301) 670-0604

NSF        National Sanitation Foundation  
<http://www.nsf.org>

NWWDA    Window and Door Manufacturers Association  
<http://www.nwwda.org>

OSHA      Occupational Safety and Health Administration  
            Department of Labor  
            <http://www.osha.gov>

PCA        Portland Cement Association  
            <http://www.portcement.org>

PCI        Precast Prestressed Concrete Institute  
            <http://www.pci.org>

PPI        The Plastic Pipe Institute  
            <http://www.plasticpipe.org>

PEI        Porcelain Enamel Institute, Inc.  
            <http://www.porcelainenamel.com>

PTI        Post-Tensioning Institute  
            <http://www.post-tensioning.org>

RFCI       The Resilient Floor Covering Institute  
            <http://www.rfci.com>

RIS        Redwood Inspection Service  
            See - CRA

RMA        Rubber Manufacturers Association, Inc.  
            <http://www.rma.org>

SCMA       Southern Cypress Manufacturers Association  
            <http://www.cypressinfo.org>

SDI        Steel Door Institute  
            <http://www.steeldoor.org>

SOI        Secretary of the Interior  
            [http://www.cr.nps.gov/local-law/arch\\_stnds\\_8\\_2.htm](http://www.cr.nps.gov/local-law/arch_stnds_8_2.htm)

IGMA       Insulating Glass Manufacturers Alliance  
            <http://www.igmaonline.org>

SJI        Steel Joist Institute  
            <http://www.steeljoist.org>

SMACNA    Sheet Metal and Air-Conditioning Contractors  
            National Association, Inc.  
            <http://www.smacna.org>

SSPC       The Society for Protective Coatings  
            <http://www.sspc.org>

STI        Steel Tank Institute  
            <http://www.steeltank.com>

SWI        Steel Window Institute  
            <http://www.steelwindows.com>

TCA        Tile Council of America, Inc.  
            <http://www.tileusa.com>

TEMA       Tubular Exchange Manufacturers Association  
            <http://www.tema.org>

TPI        Truss Plate Institute, Inc.  
            583 D'Onofrio Drive; Suite 200  
            Madison, WI 53719  
            (608) 833-5900

UBC        The Uniform Building Code  
            See ICBO

UL         Underwriters' Laboratories Incorporated  
            <http://www.ul.com>

ULC        Underwriters' Laboratories of Canada  
            <http://www.ulc.ca>

WCLIB     West Coast Lumber Inspection Bureau  
            6980 SW Varns Road, P.O. Box 23145  
            Portland, OR 97223  
            (503) 639-0651

WRCLA     Western Red Cedar Lumber Association  
            P.O. Box 120786  
            New Brighton, MN 55112  
            (612) 633-4334

Add Backup Cooling  
For Cath Lab

528A7-18-778

September 15, 2017

WWPA      Western Wood Products Association  
<http://www.wwpa.org>

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**SECTION 01 74 19**  
**CONSTRUCTION WASTE MANAGEMENT**

**PART 1 – GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
  - 1. Waste Management Plan development and implementation.
  - 2. Techniques to minimize waste generation.
  - 3. Sorting and separating of waste materials.
  - 4. Salvage of existing materials and items for reuse or resale.
  - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
  - 1. Clean dimensional wood and palette wood.
  - 2. Engineered wood products (plywood, particle board and I-joists, etc).
  - 3. Metal products (eg, steel, wire, beverage containers, copper, etc).
  - 4. Cardboard, paper and packaging.
  - 5. Paint.

**1.2 RELATED WORK:**

- A. Section 02 41 00, DEMOLITION.
- B. Section 01 00 00, GENERAL REQUIREMENTS.

**1.3 QUALITY ASSURANCE:**

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
  - 1. Excess or unusable construction materials.
  - 2. Packaging used for construction products.
  - 3. Poor planning and/or layout.
  - 4. Construction error.
  - 5. Over ordering.
  - 6. Weather damage.
  - 7. Contamination.
  - 8. Mishandling.
  - 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.

- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.cwm.wbdg.org> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.
- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

#### **1.4 TERMINOLOGY:**

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- G. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- H. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- I. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
  - 1. On-site Recycling – Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
  - 2. Off-site Recycling – Materials hauled to a location and used in an altered form in the manufacture of new products.
- J. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating

procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.

- K. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- L. Return: To give back reusable items or unused products to vendors for credit.
- M. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- N. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- O. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- P. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

#### **1.5 SUBMITTALS:**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
  - 1. Procedures to be used for debris management.
  - 2. Techniques to be used to minimize waste generation.
  - 3. Analysis of the estimated job site waste to be generated:
    - a. List of each material and quantity to be salvaged, reused, recycled.
    - b. List of each material and quantity proposed to be taken to a landfill.
  - 4. Detailed description of the Means/Methods to be used for material handling.
    - a. On site: Material separation, storage, protection where applicable.
    - b. Off site: Transportation means and destination. Include list of materials.
      - 1) Description of materials to be site-separated and self-hauled to designated facilities.
      - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
    - c. The names and locations of mixed debris reuse and recycling facilities or sites.
    - d. The names and locations of trash disposal landfill facilities or sites.
    - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

#### **1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):  
LEED Green Building Rating System for New Construction

### **PART 2 - PRODUCTS**

#### **2.1 MATERIALS:**

- A. List of each material and quantity to be salvaged, recycled, and reused.

- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

### **PART 3 - EXECUTION**

#### **3.1 COLLECTION:**

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, and federal regulations. Any PCB containing ballasts, if any, shall be placed in a suitable container and shall remain the property of the owner. All other ballasts and light bulbs shall be properly disposed of by the contractor.

#### **3.2 DISPOSAL:**

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

#### **3.3 REPORT:**

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, and invoices. Include the net total costs for each disposal.

**END OF SECTION 01 7419**



**SECTION 02 41 00**  
**DEMOLITION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

**1.2 RELATED WORK:**

- A. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.
- D. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

**1.3 PROTECTION:**

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS
- C. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the COR. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required.
- D. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.8 INFECTION PREVENTION MEASURES.

PART 2 - PRODUCTS (NOT USED)

PART 3 – EXECUTION

**3.1 DEMOLITION:**

- A. REMOVE AND LEGALLY DISPOSE OF ALL MATERIALS REMOVED SHALL BECOME PROPERTY OF CONTRACTOR, UNLESS NOTED OTHERWISE, AND SHALL BE DISPOSED OF IN COMPLIANCE WITH APPLICABLE FEDERAL, STATE OR LOCAL PERMITS, RULES AND/OR REGULATIONS.

**3.2 CLEAN-UP:**

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to COR. Clean-up shall include the disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

**END OF SECTION 02 4100**

**SECTION 05 12 00**  
**STRUCTURAL STEEL FRAMING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section Includes:
  - 1. Structural steel shapes, plates, and bars.
  - 2. Structural pipe.
  - 3. Bolts, nuts, and washers.

**1.2 RELATED REQUIREMENTS**

- A. Metal Fabrications: Section 05 50 00
- B. Painting: Section 09 91 00

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. American Institute of Steel Construction (AISC):
  - 1. AISC Manual - Steel Construction Manual, 14th Ed.
  - 2. 303-10 - Code of Structural Steel Buildings and Bridges.
  - 3. 360-10: Specification for Structural Steel Buildings.
- C. The American Society of Mechanical Engineers (ASME):
  - 1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.
- D. American Welding Society (AWS):
  - 1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
- E. ASTM International (ASTM):
  - 1. A6/A6M-14 - General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
  - 2. A36/A36M-14 - Carbon Structural Steel.
  - 3. A53/A53M-12 - Pipe, Steel, Black and Hot-Dip, Zinc-Coated, Welded and Seamless.
  - 4. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
  - 5. A242/A242M-13 - High-Strength Low-Alloy Structural Steel.
  - 6. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.
  - 7. A307-14 - Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.

8. A325-14 - Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength.
  9. A490-14a - Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength.
  10. A500/A500M-13 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
  11. A501/A501M-14 - Hot-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
  12. A572/A572M-15 - High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
  13. A992/A992M-15 - Structural Shapes.
  14. F2329/F2329M-15 - Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy steel Bolts, Screws, washers, Nuts, and Special Threaded Fasteners.
- F. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.
- G. Military Specifications (Mil. Spec.):
1. MIL-P-21035 - Paint, High Zinc Dust Content, Galvanizing, Repair.
- H. Occupational Safety and Health Administration (OSHA):
1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
  2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.
- I. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
1. Specification for Structural Joints Using ASTM A325 or A490 Bolts.

#### **1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Show size, configuration, and fabrication and installation details.
- C. Test Reports: Certify products comply with specifications.
1. Welders' qualifying tests.
- D. Certificates: Certify each product complies with specifications.
1. Structural steel.
  2. Steel connections.
  3. Welding materials.
  4. Shop coat primer paint.

- E. Qualifications: Substantiate qualifications comply with specifications.
  - 1. Fabricator.
  - 2. Installer.
  - 3. Welders and welding procedures.
- F. Delegated Design Drawings and Calculations: Signed and sealed by responsible Architect/Engineer.
  - 1. Connection calculations.
- G. Record Surveys: Signed and sealed by responsible surveyor or engineer.

#### **1.5 QUALITY ASSURANCE**

- A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.
  - 1. Regularly fabricates specified products.
  - 2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.
- B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.
  - 1. Regularly installs specified products.
  - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.
- C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.
- D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

#### **1.6 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

### **PART 2 - PRODUCTS**

#### **2.1 SYSTEM PERFORMANCE**

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where project is located.
- B. Design structural steel framing connections complying with specified performance:
  - 1. Load Capacity: Resist loads indicated on drawings. Account for connection and member loads and eccentricities.

- a. Request additional design criteria when necessary to complete connection design.
2. Configuration: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with details shown on drawings, supplementing where necessary. The details shown on drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Contracting Officer Representative of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Contracting Officer's Representative. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

## **2.2 MATERIALS**

- A. W-Shapes:
  1. ASTM A992/A992M.
  2. ASTM A572/A572M; Grade 50.
  3. ASTM A529; Grade 50.
- B. Channel and Angles:
  1. ASTM A36/A36M.
  2. ASTM A572/A572M; Grade 50.
  3. ASTM A529; Grade 50.
- C. Plates and Bars:
  1. ASTM A36.
  2. ASTM A572; Grade 50.
  3. ASTM A529; Grade 50.
- D. Hollow Structural Sections:
  1. ASTM A500.
  2. ASTM A501.
- E. Structural Pipe: ASTM A53/, Grade B.
- F. Bolts, Nuts and Washers: Galvanized for galvanized framing and plain finish for other framing.

1. High-strength bolts, including nuts and washers: ASTM A325.
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.

G. Welding Materials: AWS D1.1, type to suit application.

## **2.3 PRODUCTS - GENERAL**

A. Sustainable Construction Requirements:

1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13,

## **2.4 FABRICATION**

A. Fabricate structural steel according to Chapter M, AISC 360.

B. Shop and Field Connections:

1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

## **2.5 FINISHES**

A. Shop Priming:

1. Prime paint structural steel according to AISC 303, Section 6.
  - a. Interstitial Space Structural Steel: Prime paint, unless indicated to receive sprayed on fireproofing.

B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.

C. Do not paint:

1. Surfaces within 50 mm (2 inches) of field welded joints.
2. Surfaces indicated to be encased in concrete.
3. Surfaces receiving sprayed on fireproofing.
4. Beam top flanges receiving shear connector studs applied.

- D. Structural Steel Galvanizing: ASTM A123/A123M, hot dipped, after fabrication. Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.

- 1. Galvanize structural steel framing installed at exterior locations.

- E. Bolts, Nuts, and Washers Galvanizing: ASTM F2329, hot-dipped.

## **2.6 ACCESSORIES**

- A. General: Shop paint steel according to AISC 303, Section 6.
- B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.
- C. Galvanizing Repair Paint: MPI No. 18.

## **PART 3 - EXECUTION**

### **3.1 ERECTION**

- A. Erect structural steel according to AISC 303 and AISC 360.
- B. Set structural steel accurately at locations and elevations indicated on drawings.
- C. Maintain erection tolerances of structural steel within AISC 303 requirements.
  - 1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.
- D. Weld and bolt connections as specified for shop connections.

### **3.2 FIELD PAINTING**

- A. After welding, clean and prime weld areas to match adjacent finish.
- B. Touch-up primer damaged by construction operations.
- C. Apply galvanizing repair paint to galvanized coatings damaged by construction operations.
- D. Finish Painting: As specified in Section 09 91 00, PAINTING.

### **3.3 FIELD QUALITY CONTROL**

- A. Record Survey:
  - 1. Engage registered land surveyor or registered civil engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform survey.
  - 2. Measure and record structural steel framing plumbness, level, and alignment after completing bolting and welding and before installation of work supported by structural steel.



3. Identify deviations from allowable tolerances specified in  
AISC Manual.

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**SECTION 05 50 00**  
**METAL FABRICATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
  - 1. Gratings
  - 2. Loose Lintels

**1.2 RELATED WORK**

- A. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Prime and finish painting: Section 09 91 00, PAINTING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Floor plate
Safety nosing	Wheel guards
Ceiling hatch	

- C. Shop Drawings:
  - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
  - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
  - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
  - 1. Anodized finish as specified.
  - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

#### 1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - B18.6.1-97.....Wood Screws
  - B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
  - A36/A36M-12.....Structural Steel
  - A47-99(R2009).....Malleable Iron Castings
  - A48-03(R2012).....Gray Iron Castings
  - A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated  
Welded and Seamless
  - A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and  
Steel Products
  - A240/A240M-14.....Standard Specification for Chromium and  
Chromium-Nickel Stainless Steel Plate, Sheet  
and Strip for Pressure Vessels and for General  
Applications.
  - A269-10.....Seamless and Welded Austenitic Stainless Steel  
Tubing for General Service
  - A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI  
Tensile Strength
  - A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain
  - A786/A786M-09.....Rolled Steel Floor Plate
  - B221-13.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Shapes, and Tubes

- B456-11.....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium
- B632-08.....Aluminum-Alloy Rolled Tread Plate
- C1107-13.....Packaged Dry, Hydraulic-Cement Grout  
(Nonshrink)
- D3656-13.....Insect Screening and Louver Cloth Woven from  
Vinyl-Coated Glass Yarns
- F436-11.....Hardened Steel Washers
- F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head  
Cap Screws and Studs for General Use
- F593-13.....Stainless Steel Bolts, Hex Cap Screws, and  
Studs
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
- D1.1-10.....Structural Welding Code Steel
- D1.2-08.....Structural Welding Code Aluminum
- D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
- AMP 521-01.....Pipe Railing Manual
- AMP 500-06.....Metal Finishes Manual
- MBG 531-09.....Metal Bar Grating Manual
- MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective  
Coatings:
- SP 1-04.....No. 1, Solvent Cleaning
- SP 2-04.....No. 2, Hand Tool Cleaning
- SP 3-04.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
- RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

## **PART 2 - PRODUCTS**

### **2.1 DESIGN CRITERIA**

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms:  
500 kg/m<sup>2</sup> (100 pounds per square foot). Use 2,500 kg (500 pounds) for concentrated loads.

### **2.2 MATERIALS**

- A. Structural Steel: ASTM A36.

- B. Stainless Steel: ASTM A240, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
  - 1. Steel ASTM A786.
  - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
  - 1. Galvanized for exterior locations.
  - 2. Type S, Grade A unless specified otherwise.
  - 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:
  - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
  - 2. Form channel within turned pyramid shaped clamping ridges on each side.
  - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
  - 4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
  - 5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.
- K. Grout: ASTM C1107, pourable type.

### **2.3 HARDWARE**

- A. Rough Hardware:
  - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.

2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.

B. Fasteners:

1. Bolts with Nuts:

- a. ASME B18.2.2.
- b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
- c. ASTM F468 for nonferrous bolts.
- d. ASTM F593 for stainless steel.

2. Screws: ASME B18.6.1.

3. Washers: ASTM F436, type to suit material and anchorage.

4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

**2.4 FABRICATION GENERAL**

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.

7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self-drilling and tapping screws or bolts.

E. Workmanship

1. General:
  - a. Fabricate items to design shown.
  - b. Furnish members in longest lengths commercially available within the limits shown and specified.
  - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
  - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
  - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
  - f. Prepare members for the installation and fitting of hardware.
  - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
  - h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:



- a. Weld in accordance with AWS.
  - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
  - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
  - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
- a. Miter or butt members at corners.
  - b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.
4. Anchors:
- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
  - b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.
5. Cutting and Fitting:
- a. Accurately cut, machine and fit joints, corners, copes, and miters.
  - b. Fit removable members to be easily removed.
  - c. Design and construct field connections in the most practical place for appearance and ease of installation.
  - d. Fit pieces together as required.
  - e. Fabricate connections for ease of assembly and disassembly without use of special tools.
  - f. Joints firm when assembled.
  - g. Conceal joining, fitting and welding on exposed work as far as practical.
  - h. Do not show rivets and screws prominently on the exposed face.
  - i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
  - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
  - b. Clear anodic coating, AA-C22A41, chemically etched medium matte, with Architectural Class 1, 0.7 mils or thicker.
  - c. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
  - d. Painted: AA-C22R10.
3. Steel and Iron: NAAMM AMP 504.
  - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
  - b. Surfaces exposed in the finished work:
    - 1) Finish smooth rough surfaces and remove projections.
    - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
  - c. Shop Prime Painting:
    - 1) Surfaces of Ferrous metal:
      - a) Items not specified to have other coatings.
      - b) Galvanized surfaces specified to have prime paint.
      - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
      - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
      - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
    - 2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

## **2.5 SUPPORTS**

### **A. General:**

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

### **B. For Wall Mounted Items:**

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

### **C. For Trapeze Bars:**

1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
3. Fabricate concealed components of structural steel shapes unless shown otherwise.
4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
  - a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.
  - b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.

## **2.6 FRAMES**

### **A. Frames for Breech Opening:**

1. Fabricate from steel channels, or combination of steel plates and angles to size and contour shown.
2. Weld strap anchors on back of frame at not over 600 mm (2 feet) on centers for concrete or masonry openings.

## **2.7 GUARDS**

### **A. Wall Corner Guards:**

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

### **B. Guard Angles for Overhead Doors:**

1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
2. Weld filler piece across head of opening to jamb angles.
3. Make provisions for fasteners and anchorage.

### **C. Channel Guard at Loading Platform:**

1. Fabricate from steel channel of size shown.
2. Weld anchors to channels as shown.
3. Drill channel for bumper anchor bolts.

### **D. Edge Guard Angles for Openings in slabs.**

1. Fabricate from steel angles of sizes and with anchorage shown.
2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
3. Miter or butt angles at corners and weld.
4. Use one anchor near end and three feet on centers between end anchors.

### **E. Wheel Guards:**

1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
2. Provide corner type, with flanges for bolting to walls.

## **2.8 COVERS AND FRAMES FOR PITS AND TRENCHES**

### **A. Fabricate covers to support live loads specified.**

### **B. Galvanized steel members after fabrication in accordance with ASTM A123, G-90 coating.**

### **C. Steel Covers:**

1. Use 6 mm (1/4 inch) thick floor plate for covers unless otherwise shown. Use gratings where shown as specified in paragraph GRATINGS. Use smooth floor plate unless noted otherwise.

2. Provide clearance at all sides to permit easy removal of covers.
3. Make cutouts within 6 mm (1/4 inch) of penetration for passage of pipes and ducts.
4. Drill covers for flat head countersunk screws.
5. Make cover sections not to exceed 2.3 m<sup>2</sup> (25 square feet) in area and 90 kg (200 pounds) in weight.
6. Fabricate trench cover sections not be over 900 mm (3 feet) long and if width of trench is more than 900 mm (3 feet) or over, equip one end of each section with an angle or "T" bar stiffener to support adjoining plate.
7. Use two, 13 mm (1/2 inch) diameter steel bar flush drop handles for each cover section.

D. Steel Frames:

1. Form frame from structural steel angles as shown. Where not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles for frame openings over 1200 mm (4 feet) long and 50 x 50 x 6 mm (2 ix 2 x 1/4 inch) for frame openings less than 1200 mm (4 feet).
2. Fabricate intermediate supporting members from steel "T's" or angles; located to support cover section edges.
3. Where covers are required use steel border bars at frames so that top of cover will be flush with frame and finish floor.
4. Weld steel strap anchors to frame. Space straps not over 600 mm (24 inches) o.c., not shown otherwise between end anchors. Use 6 x 25 x 200 mm (1/4 x 1 x 8 inches) with 50 mm (2 inch) bent ends strap anchors unless shown otherwise.
5. Drill and tap frames for screw anchors where plate covers occur.

**2.9 GRATINGS**

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m<sup>2</sup> (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
  1. Fabricate intermediate supporting members from "T's" or angles.

2. Locate intermediate supports to support grating section edges.
3. Fabricate frame to finish flush with top of grating.
4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
5. Butt or miter, and weld angle frame at corners.

G. Steel Bar Gratings:

1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
3. Interior gratings: Prime paint unless specified galvanized.
4. Use serrated bars for interior gratings.
3. Fabricate gratings in section not longer than 1200 mm (4 feet) or over 90 kg (200 pounds) and fit so as to be readily removable.

**2.10 PLATE DOOR SILL**

- A. Fabricate of checkered plate as detailed.
1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
  2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
- B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

**2.11 SAFETY NOSINGS**

- A. Fed. Spec. RR-T-650, Type C.
1. Aluminum: Class 2, Style 2.
  2. Cast iron: Class 4.
- B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.
- C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
- D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
- E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
- F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.

## **2.12 LADDERS**

### **A. Steel Ladders:**

1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
5. Galvanize ladders after fabrication, ASTM A123, G-90.

### **B. Ladder Rungs:**

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

## **2.13 RAILINGS**

- ### **A. In addition to the dead load design railing assembly to support live load specified.**

### **B. Fabrication General:**

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
  - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
  - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
  - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.

6. Interior Post Anchors:

- a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
- b. Weld or thread flanged fitting to posts at base.
- c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
- d. Provide sliding flange base plate on posts secured with set screws.
- e. Weld flange base plate to removable posts set in sleeves.

C. Handrails:

1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.

D. Steel Pipe Railings:

1. Fabricate of steel pipe with welded joints.
2. Number and space of rails as shown.
3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
4. Form handrail brackets from malleable iron.
5. Fabricate removable sections with posts at end of section.

6. Removable Rails:

- a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
- b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
- c. Continuously weld brackets to post.
- d. Provide slotted bolt holes in rail bracket.
- e. Weld bolt heads flush with top of rail.
- f. Weld flanged fitting to post where posts are installed in sleeves.

7. Opening Guard Rails:

- a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.



- b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
- c. Fabricate rails for floor openings for anchorage in sleeves.
- 8. Gates:
  - a. Fabricate from steel pipe as specified for railings.
  - b. Fabricate gate fittings from either malleable iron or wrought steel.
  - c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
  - d. Provide suitable stops, so that gate will swing as shown.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION, GENERAL**

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
  - 1. Provide temporary bracing for such items until concrete or masonry is set.
  - 2. Place in accordance with setting drawings and instructions.
  - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
  - 1. Design and finish as specified for shop welding.
  - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

### **3.2 INSTALLATION OF SUPPORTS**

- A. Anchorage to structure.
  - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
  - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
  - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
  - 4. Secure steel plate or hat channels to studs as detailed.
- B. Supports for Wall Mounted items:
  - 1. Locate center of support at anchorage point of supported item.
  - 2. Locate support at top and bottom of wall hung cabinets.
  - 3. Locate support at top of floor cabinets and shelving installed against walls.
  - 4. Locate supports where required for items shown.
- c. Supports for Trapeze Bars:
  - 1. Secure plates to overhead construction with fasteners as shown.
  - 2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
  - 3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
    - a. Install closure plates in channel between eye bolts.
    - b. Install eyebolts in channel.

### **3.3 DOOR FRAMES**

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

### **3.4 OTHER FRAMES**

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.

C. Set in formwork before concrete is placed.

### **3.5 GUARDS**

A. Steel Angle Corner Guards:

1. Build into masonry as the work progress.
2. Set into formwork before concrete is placed.
3. Set angles flush with edge of opening and finish floor or wall or as shown.
4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.
5. Install Guard Angles at Edges of // Trench // Stairwell // Openings in Slab // Dock Leveler // Overhead Doors where shown.

B. Channel Guard at Top Edge of Concrete Platforms:

1. Install in formwork before concrete is placed.
2. Set channel flush with top of the platform.

C. Wheel Guards:

1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
2. Anchor to walls as shown, expansion bolt if not shown.

### **3.6 GRATINGS**

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

### **3.7 STEEL LINTELS**

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

### **3.8 PLATE DOOR SILL**

- A. Install after roofing base flashing and counter flashing work is completed.

- B. Set in sealant and bolt to curb.

### **3.9 SAFETY NOSINGS**

- A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
  - 1. Exterior concrete steps.
  - 2. Door sills of areaway entrances curbs.
  - 3. Exposed edges of curbs of door sills at transformer and service rooms.
  - 4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.
- B. Install flush with horizontal and vertical surfaces.
- C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
- D. Extend nosings full width of door openings.
- E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

### **3.10 LADDERS**

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
  - 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
  - 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.
- C. Ladder Rungs:
  - 1. Set ladder rungs into formwork before concrete is placed. // Build ladder rungs into masonry as the work progresses. //
  - 2. Set step portion of rung 150 mm (6 inches) from wall.
  - 3. Space rungs approximately 300 mm (12 inches) on centers.
  - 4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

### **3.11 RAILINGS**

- A. Steel Posts:
  - 1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
  - 2. Install sleeves in concrete formwork.

3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor, or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
  - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
  - b. Anchor steel plate to hollow masonry with toggle bolts.
2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

C. Removable Rails:

1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing.  
Do not grout posts.

D. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

**3.12 CLEAN AND ADJUSTING**

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.
- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as

Add Backup Cooling  
For Cath Lab

528A7-18-778

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recommended by the metal manufacture and protected from damage until  
completion of the project.

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**SECTION 07 01 50.19**  
**PREPARATION FOR RE-ROOFING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

A. Section Includes:

1. Roofing membrane and selective roofing system component removal for new roof membrane installation.
2. Existing roofing membrane preparation for new roofing membrane system installation.

B. Existing Roofing System: EPDM System components include:

1. Roof insulation and drainage board.
2. Roofing membrane.
3. Cover board.
4. Vapor retarder.
5. Substrate board.

**1.2 RELATED REQUIREMENTS**

- A. Sheet Metal Counterflashing: Section 07 60 00, SHEET METAL FLASHING AND TRIM.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
1. FX-1-01(R2006) Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
- C. American Society for Nondestructive Testing (ASNT):
1. SNT-TC-1A - Personnel Qualification and Certification for Nondestructive Testing.
- D. ASTM International (ASTM):
1. C208-12 - Cellulosic Fiber Insulating Board.
  2. C578-15 - Rigid, Cellular Polystyrene Thermal Insulation.
  3. C728-15 - Perlite Thermal Insulation Board.
  4. C1177/C1177M-13 - Glass Mat Gypsum Substrate for Use as Sheathing.
  5. C1153-97(2003)e1 - Location of Wet Insulation in Roofing Systems Using Infrared Imaging.
  6. C1278/C1278M-07a(2015) - Fiber-Reinforced Gypsum Panel.
  7. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.

- E. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
  - 1. DOC PS 1-09 - Structural Plywood.
  - 2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.

#### **1.4 PREINSTALLATION MEETINGS**

- A. Conduct preinstallation meeting minimum 30 days before beginning Work of this section.
  - 1. Required Participants:
    - a. Contracting Officer's Representative.
    - b. Contractor.
    - c. Installer.
    - d. Other installers responsible for adjacent and intersecting work, including mechanical and electrical equipment installers.
  - 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
    - a. Removal and installation schedule.
    - b. Protection before, during, and after installation.
    - c. Removal and installation.
    - d. Transitions and connections to other work.
    - e. Inspecting.
    - f. Other items affecting successful completion.
  - 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

#### **1.5 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
  - 1. Show size, configuration, and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Description of temporary roof system and components.
  - 3. List of patching materials.
  - 4. Existing roofing warrantor's instructions.
- D. Photographs: Document existing conditions potentially affected by roofing operations before work begins.
- E. Field Inspection Reports:



1. Certify warrantor inspected completed roofing and existing warranty remains in effect.

#### **1.6 QUALITY ASSURANCE**

A. Installer Qualifications:

1. Same installer as Section 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING.
2. Approved by existing roofing system warrantor when work affects existing roofing system under warranty.

#### **1.7 FIELD CONDITIONS**

A. Building Occupancy: Perform work to minimize disruption to normal building operations.

B. Existing Roofing Available Information:

1. Firestone EPDM roof installed on, or about, 2006.

C. Weather Limitations: Proceed with reroofing preparation only during dry weather conditions as specified for new roofing installation in Section 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING.

1. Remove only as much roofing in one day as can be made watertight in same day.

D. Hazardous materials are not expected in existing roofing system.

1. Known hazardous materials were removed before start of work.
2. Do not disturb suspected hazardous materials. When discovered, notify Contracting Officer's Representative.
3. Hazardous materials discovered during execution of the work will be removed by Government as work of a separate contract.

#### **1.8 WARRANTY**

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Existing Warranties: Perform work to maintain existing roofing warranty in effect.

1. Notify warrantor before beginning, and upon completion of reroofing.
2. Obtain warrantor's instructions for maintaining existing warranty.

### **PART 2 - PRODUCTS**

#### **2.1 MATERIALS**

A. Patching Materials: Match existing roofing system materials.

B. Temporary Protection Materials:

1. Expanded Polystyrene (EPS) Insulation: ASTM C578.

2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
  3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.
- C. Temporary Roofing System Materials: Contractor's option.

### **PART 3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing roofing system indicated to remain.
  1. Cover roof membrane with temporary protection materials without impeding drainage.
  2. Limit traffic and material storage to protected areas.
  3. Maintain temporary protection until replacement roofing is completed.
- C. Protect existing construction and completed work from damage.
- D. Ensure temporary protection materials are available for immediate use in case of unexpected rain.
- E. Ensure roof drainage remains functional.
  1. Keep drainage systems clear of debris.
  2. Prevent water from entering building and existing roofing system.
- F. Coordinate rooftop utilities remaining active during roofing work with Contracting Officer's Representative.

#### **3.2 ROOFING MEMBRANE AND SELECTIVE ROOFING SYSTEM COMPONENT REMOVAL**

- A. Remove existing roofing membrane, only, in locations and to extent indicated on drawings.
- B. Visually inspect roof insulation, for moisture immediately after roof membrane removal.
  1. Coordinate with Contracting Officer's Representative to observe inspections.
  2. Identify wet roofing areas to the COR.
  3. Mark roofing system removal locations and extents.
- C. Remove wet roofing system components.
  1. Remove or cut-off roofing system fasteners when removals expose structural roof deck.
- D. Patch selective roofing system removals immediately after inspection and repair.
- E. Install patching materials to match existing roofing system.
- F. Patch roofing membrane to maintain building watertight, unless new roofing membrane is installed same day as removal and repair.

**3.3 DECK PREPARATION**

- A. Inspect structural roof deck after roofing system removal.
- B. Concrete Roof Decks:
  - 1. Visually confirm concrete roof deck is dry.
- C. Steel Roof Decks:
  - 1. Visually inspect structural roof deck installation and fasteners.
    - a. Notify Contracting Officer's Representative of unsuitable conditions and inadequate fastenings potentially affecting roof system performance.

**3.4 FIELD QUALITY CONTROL**

- A. Existing Roofing System Warrantor Services:
  - 1. Inspect reroofing preparation and roofing installation to verify compliance with existing warranty conditions.
  - 2. Submit reports of field inspections, and supplemental instructions issued during inspections.

**3.5 DISPOSAL**

- A. Collect waste materials in containers.
- B. Remove waste materials from project site, regularly, to prevent accumulation.
- C. Legally dispose of waste materials.

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**SECTION 07 53 23**  
**ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

A. Section Includes:

1. Ethylene Propylene Diene Monomer (EPDM) sheet roofing adhered to insulated concrete and metal roof decks.
2. Fire rated roof system.

**1.2 RELATED REQUIREMENTS**

- A. Preparation of Existing Membrane Roofs and Repair Areas: Section 07 01 50.19, PREPARATION FOR REROOFING.
- B. Substrate Board, Vapor Retarder, Roof Insulation, and Cover Board: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Roof Membrane Color: Match Existing Black EPDM.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
  1. FX-1-01(R2006) - Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
  2. RP-4 2013 - Wind Design Standard for Ballasted Single-ply Roofing Systems.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
  1. 7-10 - Minimum Design Loads For Buildings and Other Structures.
- D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
  1. 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- E. ASTM International (ASTM):
  1. A276/A276M-15 - Stainless Steel Bars and Shapes.
  2. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
  3. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
  4. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
  5. C140/C140M-15 - Sampling and Testing Concrete Masonry Units and Related Units.
  6. C936/C936M-15 - Solid Concrete Interlocking Paving Units.

7. C1371-15 - Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers.
8. C1549-09(2014) - Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer.
9. D751-06(2011) - Coated Fabrics.
10. D1248-12 - Polyethylene Plastics Extrusion Materials for Wire and Cable.
11. D1876-08(2015)e1 - Peel Resistance of Adhesives (T-Peel Test).
12. D2103-15 - Polyethylene Film and Sheeting.
13. D2240-05(2010) - Rubber Property-Durometer Hardness.
14. D3884-09(2013)e1 - Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method).
15. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.
16. D4586/D4586M-07(2012)e1 - Asphalt Roof Cement, Asbestos-Free.
17. D4637/D4637M-14e1 - EPDM Sheet Used In Single-Ply Roof Membrane.
18. E96/E96M-15 - Water Vapor Transmission of Materials.
19. E408-99(2015) - Total Normal Emittance of Surfaces Using Inspection-Meter Techniques.
20. E1918-06(2015) - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
21. E1980-11 - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
22. G21-15 - Resistance of Synthetic Polymeric Materials to Fungi.
- F. Cool Roof Rating Council (CRRC):
  1. 1-15 - Product Rating Program.
- G. Federal Specifications (Fed. Spec.):
  1. UU-B-790A - Building Paper, Vegetable Fiber: (Kraft, Waterproofed, Water Repellent and Fire Resistant).
- H. Florida Department of Business and Professional Regulation (FL):
  1. Approved - Product Approval.
- I. National Roofing Contractors Association (NRCA):
  1. Manual-15 - The NRCA Roofing Manual: Membrane Roof Systems.
- J. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog.
- K. UL LLC (UL):
  1. 580-06 - Tests for Uplift Resistance of Roof Assemblies.
  2. 1897-15 - Uplift Tests for Roof Covering Systems.

- L. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
  - 1. DOC PS 1-09 - Structural Plywood.
  - 2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.

**1.4 DELETED**

**1.5 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Minimum fastener pull out resistance.
  - 3. Installation instructions.
  - 4. Warranty.
- C. Certificates: Certify products comply with specifications.
  - 1. Fire and windstorm classification.
- D. Qualifications: Substantiate qualifications comply with specifications.
  - 1. Installer, including supervisors.
  - 2. Manufacturer's field representative.

**1.6 QUALITY ASSURANCE**

- A. Installer Qualifications:
  - 1. Approved by roofing system manufacturer as installer for roofing system with specified warranty.
  - 2. Regularly installs specified products.
  - 3. Installed specified products with satisfactory service on five similar installations for minimum five years.
  - 4. Employs full-time supervisors experienced installing specified system and able to communicate with Contracting Officer's Representative and installer's personnel.
- B. Manufacturer's Field Representative:
  - 1. Manufacturer's full-time technical employee or independent roofing inspector.
  - 2. Individual certified by Roof Consultants Institute as Registered Roof Observer.

**1.7 DELIVERY**

- A. Deliver products in manufacturer's original sealed packaging.

- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

#### **1.8 STORAGE AND HANDLING**

- A. Comply with NRCA Manual storage and handling requirements.
- B. Store products indoors in dry, weathertight facility.
- C. Store adhesives according to manufacturer's instructions.
- D. Protect products from damage during handling and construction operations.
- E. Products stored on the roof deck must not cause permanent deck deflection.

#### **1.9 FIELD CONDITIONS**

- A. Environment:
  - 1. Product Temperature: Minimum 4 degrees C (40 degrees F) and rising before installation.
  - 2. Weather Limitations: Install roofing only during dry current and forecasted weather conditions.

#### **1.10 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer.
  - 1. Warranty Period: 10 years.

### **PART 2 - PRODUCTS**

#### **2.1 SYSTEM DESCRIPTION**

- A. Roofing System: Adhered roofing membrane, base flashing, roof insulation, fasteners, cover boards, substrate boards, vapor retarders and walkway pads.

#### **2.2 NOT USED**

#### **2.3 PRODUCTS - GENERAL**

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide roof system components from one manufacturer.



## 2.4 EPDM ROOFING MEMBRANE

A. EPDM Sheet: ASTM D4637/D4637M, Type I - non-reinforced.

1. Thickness: 1.5 mm (60 mils).

2. Color: Match existing.

B. Additional Properties:

PROPERTY	TEST METHOD	REQUIREMENT
Shore A Hardness	ASTM D2240	55 to 75 Durometer
Water Vapor Permeance	ASTM E96/E96M	Minimum 8 ng/Pa/s/sq. m (0.14 perms) Water Method
Fungi Resistance	ASTM G21	After 21 days, no sustained growth or discoloration.

1. Use fire retardant membrane when not protected by ballast or pavers.  
Verify for UL or approval.

## 2.5 MEMBRANE ACCESSORY MATERIALS

A. Sheet roofing manufacturer's specified products.

B. Flashing Sheet: Manufacturer's standard; same material, and color as roofing membrane.

1. Self-curing EPDM flashing adaptable to irregular shapes and surfaces.

2. Minimum Thickness: 1.5 mm (0.060 inch).

C. Factory Formed Flashings: Inside and outside corners, pipe boots, and other special flashing shapes to minimize field fabrication.

D. Splice Adhesive or Tape: Manufacturer's standard for roofing membrane and flashing sheet.

E. Splice Lap Sealant: Liquid EPDM rubber for exposed lap edge.

F. Bonding Adhesive: Manufacturer's standard, water or solvent based, to suit substrates.

G. Termination Bars: Manufacturer's standard, stainless steel or aluminum, 25 mm wide by 3 mm thick (1 inch wide by 1/8 inch thick) factory drilled for fasteners.

H. Battens: Manufacturer's standard, galvanized or galvanized steel, 25 mm wide by 1.3 mm thick (1 inch wide by 0.05 inch thick), factory punched for fasteners.

I. Pipe Compression Clamp:

1. Stainless steel drawband.
2. Worm drive clamp device.
- J. Fasteners: Manufacturer's standard coated steel with metal or plastic plates, to suit application.
- K. Fastener Sealer: One part elastomeric adhesive sealant.
- L. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
- M. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- N. Asphalt Roof Cement: ASTM D4586/D4586M.

## **2.6 WALKWAY PADS**

- A. Manufacturer's standard, slip resistant, approximately 450 mm by 450 mm (30 by 30 inches) square and 5 mm (3/16 inch) thick with rounded corners.

## **2.7 ACCESSORIES**

- A. Temporary Protection Materials:
  1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
  2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
  3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.

## **PART 3 - EXECUTION**

### **3.1 EXAMINATION**

- A. Notify COR for examination of substrate suitability for product installation with roofing installer.
  1. Verify roof penetrations are complete, secured against movement, and firestopped.
  2. Verify roof deck is clean, dry, and ready to receive roofing system.
- B. Correct unsatisfactory conditions before beginning roofing work.

### **3.2 PREPARATION**

- A. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates, only.
- B. Existing Membrane Roofs and Repair Areas:
  1. Comply with Section 07 01 50.19 PREPARATION FOR REROOFING.

### **3.3 TEMPORARY PROTECTION**

- A. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
- B. Install temporary cap flashing over top of base flashings where permanent flashings are not in place to protect against water intrusion into roofing system. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Temporarily seal exposed insulation surfaces within roofing membrane.
  - 1. Apply temporary seal and water cut off by extending roofing membrane beyond insulation and securely embedding edge of the roofing membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant. Weight roofing membrane edge with sandbags, to prevent displacement; space sandbags maximum 2400 mm (8 feet) on center.
  - 2. Direct water away from work. Provide drainage, preventing water accumulation.
  - 3. Check daily to ensure temporary seal remains watertight. Reseal open areas and weight down.
- D. Before the work resumes, cut off and discard portions of roof membrane in contact with temporary seal.
  - 1. Cut minimum 150 mm (6 inches) back from sealed edges and surfaces.
- E. Remove sandbags and store for reuse.

### **3.4 INSTALLATION, GENERAL**

- A. Install products according to manufacturer's instructions.
  - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with NRCA Manual installation requirements.
- C. Do not allow membrane and flashing to contact surfaces contaminated with asphalt, coal tar, oil, grease, or other substances incompatible with EPDM.

### **3.5 ROOFING INSTALLATION**

- A. Install membrane perpendicular to long dimension of insulation boards.
- B. Begin membrane installation at roof low point and work towards high point. Lap membrane shingled in water flow direction.
- C. Position membrane free of buckles and wrinkles.

- D. Roll membrane out; inspect for defects as membrane is unrolled. Remove defective areas:
1. Allow 30 minutes for membrane to relax before proceeding.
  2. Lap edges and ends minimum 75 mm (3 inches). Clean lap surfaces.
  3. Install seam adhesive or tape, unless furnished with factory applied adhesive strips. Apply pressure to develop full adhesion.
  4. Check seams to ensure continuous adhesion and correct defects.
  5. Finish seam edges with beveled bead of lap sealant.
  6. Finish seams same day as membrane is installed.
  7. Anchor membrane perimeter to roof deck and parapet wall as indicated on drawings.
- E. Membrane Perimeter Anchorage:
1. Install batten with fasteners at perimeter of each roof area, curb flashing, expansion joints and similar penetrations on top of roof membrane as indicated on drawings.
  2. Mechanical Fastening:
    - a. Space fasteners maximum 300 mm (12 inches) on center, starting 25 mm (1 inch) from ends.
    - b. When battens are cut, round edge and corners before installing.
    - c. Set fasteners in lap sealant and cover fastener head with fastener sealer, including batten.
    - d. Stop batten where batten interferes with drainage. Space ends of batten 150 mm (6 inch) apart.
    - e. Cover batten with 225 mm (9 inch) wide strip of flashing sheet. Seal laps with lap seam adhesive and finish edges with lap sealant.
    - f. At // gravel stops // fascia-cants // turn roofing membrane down over front edge of blocking, cant, or nailer. Secure roofing membrane to vertical portion of nailer; with fasteners spaced maximum 150 mm (6 inches) on centers.
    - g. At parapet walls intersecting building walls and curbs, secure roofing membrane to structural deck with fasteners 150 mm (6 inches) on center or as shown in NRCA Manual.
- F. Adhered System Installation:
1. Apply bonding adhesive in quantities required by roofing membrane manufacturer.

2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of substrate with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's instructions, roll roofing membrane into adhesive minimizing voids and wrinkles.
4. Repeat for other half of sheet.
5. Cut voids and wrinkles to lay flat. Clean and patch cut area.

### **3.6 FLASHING INSTALLATION**

- A. Install flashings on same day as roofing membrane is installed. When flashing cannot be completely installed in one day, complete installation until flashing is watertight and provide temporary covers or seals.
- B. Flashing Roof Drains:
  1. Install roof drain flashing according to roofing membrane manufacturer's instructions.
    - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
    - b. Do not allow roof cement to contact EPDM roofing membrane.
    - c. Adhere roofing membrane to metal flashing with bonding adhesive.
  2. Turn metal drain flashing and roofing membrane down into drain body. Install clamping ring and strainer.
- C. Installing Base Flashing and Pipe Flashing:
  1. Install flashing sheet to pipes, walls and curbs to minimum 200 mm (8 inches) height above roof surfaces and extend roofing manufacturer's standard lap dimension onto roofing membranes.
    - a. Adhere flashing with bonding adhesive.
    - b. Form inside and outside corners of flashing sheet according to NRCA Manual. Form pipe flashing according to NRCA Manual.
    - c. Lap ends roofing manufacturer's standard dimension.
    - d. Adhesively splice flashing sheets together, and adhesively splice flashing sheets to roofing membranes. Finish exposed edges with lap sealant.
  2. Anchor top of flashing to walls and curbs with fasteners spaced maximum 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
  3. Apply sealant to top edge of flashing.

D. Repairs to Membrane and Flashings:

1. Remove sections of roofing membrane or flashing sheet that are creased, wrinkled, or fishmouthed.
2. Cover removed areas, cuts and damaged areas with patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice patch to roofing membrane or flashing sheet. Finish edge of lap with lap sealant.

**3.7 WALKWAY PAD INSTALLATION**

- A. Clean membrane where pads are applied.
- B. Adhere pads to membrane with splicing cement.
- C. Layout with minimum 25 mm (1 inch) and maximum 50 mm (2 inch) space between pads.

**3.8 FIELD QUALITY CONTROL**

- A. Field Tests:
  1. Examine and probe roofing membrane and flashing seams in presence of Contracting Officer's Representative and Manufacturer's field representative.
  2. Probe seams to detect marginal bonds, voids, skips, and fishmouths.
  3. Repair areas where where marginal bond, voids, and skips occur.
  4. Repair fishmouths and wrinkles by cutting to lay flat. Install patch over cut area extending 100 mm (4 inches) beyond cut.

**3.9 CLEANING**

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed roofing surfaces. Remove contaminants and stains.

**3.10 PROTECTION**

- A. Protect roofing system from traffic and construction operations.
  1. Protect roofing system when used for subsequent work platform, materials storage, or staging.
  2. Distribute scaffolding loads to exert maximum 50 percent roofing system materials compressive strength.
- B. Loose lay temporary insulation board overlaid with plywood or OSB.
  1. Weight boards to secure against wind uplift.
- C. Remove protection when no longer required.
- D. Repair damage.

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**SECTION 07 84 00  
FIRESTOPPING**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Closure of openings in walls against penetration of gases or smoke in smoke partitions.

**1.2 RELATED WORK**

- A. Expansion and seismic joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
- B. Spray applied fireproofing: Section 07 81 00, APPLIED FIREPROOFING
- C. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- D. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS  
Section 23 37 00, AIR OUTLETS AND INLETS.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

**1.5 WARRANTY**

Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

**1.6 QUALITY ASSURANCE**

FM, UL, or WH or other approved laboratory tested products will be acceptable.

## 1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - E84-10 .....Surface Burning Characteristics of Building Materials
  - E814-11 .....Fire Tests of Through-Penetration Fire Stops
- C. Factory Mutual Engineering and Research Corporation (FM):
  - Annual Issue Approval Guide Building Materials
- D. Underwriters Laboratories, Inc. (UL):
  - Annual Issue Building Materials Directory
  - Annual Issue Fire Resistance Directory
  - 1479-10 .....Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
  - Annual Issue Certification Listings

## PART 2 – PRODUCTS

### 2.1 FIRESTOP SYSTEMS

- A. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m<sup>2</sup> (16 sq. in.) in overall cross sectional area.
- C. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- D. Firestop sealants used for firestopping or smoke sealing shall have following properties:
  - 1. Contain no flammable or toxic solvents.
  - 2. Have no dangerous or flammable out gassing during the drying or curing of products.
  - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
  - 4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- E. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
  - 1. Classified for use with the particular type of penetrating material used.



2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
  3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- F. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- G. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- H. Materials to be asbestos free.

## **2.2 SMOKE STOPPING IN SMOKE PARTITIONS**

- A. Use silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Use mineral fiber filler and bond breaker behind sealant.
- C. Sealants shall have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

## **PART 3 – EXECUTION**

### **3.1 EXAMINATION**

Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

### **3.2 PREPARATION**

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

### **3.3 INSTALLATION**

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

### **3.4 CLEAN-UP AND ACCEPTANCE OF WORK**

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the COR.
- C. Clean up spills of liquid type materials.

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**SECTION 07 92 00**  
**JOINT SEALANTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

**1.2 RELATED WORK:**

- A. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.
- B. Mechanical Work: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.3 QUALITY CONTROL:**

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
  - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
  - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
  - 3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
  - 1. Locate test joints where indicated or, if not indicated, as directed by Contracting Officer.
  - 2. Conduct field tests for each application indicated below:
    - a. Each type of elastomeric sealant and joint substrate indicated.
    - b. Each type of non-elastomeric sealant and joint substrate indicated.
  - 3. Notify COR seven days in advance of dates and times when test joints will be erected.
  - 4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.
- F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution:
  - 1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this section.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Manufacturer's Literature and Data:

1. Caulking compound
2. Primers
3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

#### **1.5 PROJECT CONDITIONS:**

- A. Environmental Limitations:
  1. Do not proceed with installation of joint sealants under following conditions:
    - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
    - b. When joint substrates are wet.
- B. Joint-Width Conditions:
  1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
  1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

#### **1.6 DELIVERY, HANDLING, AND STORAGE:**

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

#### **1.7 DEFINITIONS:**

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

#### **1.8 WARRANTY:**

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

#### **1.9 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. American Society for Testing and Materials (ASTM):  
C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.  
C612-10.....Mineral Fiber Block and Board Thermal Insulation.  
C717-10.....Standard Terminology of Building Seals and Sealants.  
C834-10.....Latex Sealants.  
C919-08.....Use of Sealants in Acoustical Applications.  
C920-10.....Elastomeric Joint Sealants.  
C1021-08.....Laboratories Engaged in Testing of Building Sealants.  
C1193-09.....Standard Guide for Use of Joint Sealants.  
C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.  
D1056-07.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber.  
E84-09.....Surface Burning Characteristics of Building Materials.
- C. Sealant, Waterproofing and Restoration Institute (SWRI).  
The Professionals' Guide

## PART 2 - PRODUCTS

### **2.1 SEALANTS:**

- A. S-6:  
1. ASTM C920, silicone, neutral cure.  
2. Type S.  
3. Class: Joint movement range of plus 100 percent to minus 50 percent.  
4. Grade NS.  
5. Shore A hardness of 15-20.  
6. Minimum elongation of 1200 percent.
- B. S-7:  
1. ASTM C920, silicone, neutral cure.  
2. Type S.  
3. Class 25.  
4. Grade NS.  
5. Shore A hardness of 25-30.  
6. Structural glazing application.
- C. S-8:  
1. ASTM C920, silicone, acetoxycure.  
2. Type S.  
3. Class 25.  
4. Grade NS.  
5. Shore A hardness of 25-30.  
6. Structural glazing application.
- D. S-9:  
1. ASTM C920 silicone.  
2. Type S.  
3. Class 25.  
4. Grade NS.  
5. Shore A hardness of 25-30.  
6. Non-yellowing, mildew resistant.

### **2.2 CAULKING COMPOUND:**

- A. C-1: ASTM C834, acrylic latex.

- B. C-2: One component acoustical caulking, non drying, non hardening, synthetic rubber.

**2.3 COLOR:**

- A. Sealants used with exposed masonry shall match color of mortar joints.
- B. Sealants used with unpainted concrete shall match color of adjacent concrete.
- C. Color of sealants for other locations shall be light gray or aluminum, unless specified otherwise.
- D. Caulking shall be light gray or white, unless specified otherwise.

**2.4 JOINT SEALANT BACKING:**

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

**2.5 FILLER:**

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

**2.6 PRIMER:**

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

**2.7 CLEANERS-NON POUROUS SURFACES:**

Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

**PART 3 - EXECUTION**

**3.1 INSPECTION:**

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.

- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

### **3.2 PREPARATIONS:**

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
  - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
  - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
  - 3. Remove laitance and form-release agents from concrete.
  - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
    - a. Metal.
    - b. Glass.
    - c. Porcelain enamel.
    - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
  - 1. Do not leave gaps between ends of sealant backings.
  - 2. Do not stretch, twist, puncture, or tear sealant backings.
  - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.
  - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
  - 2. Use brush or other approved means that will reach all parts of joints.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

### **3.3 BACKING INSTALLATION:**

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

### **3.4 SEALANT DEPTHS AND GEOMETRY:**

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

### **3.5 INSTALLATION:**

- A. General:
  - 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
  - 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
  - 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
  - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
  - 5. Avoid dropping or smearing compound on adjacent surfaces.
  - 6. Fill joints solidly with compound and finish compound smooth.
  - 7. Tool joints to concave surface unless shown or specified otherwise.
  - 8. Finish paving or floor joints flush unless joint is otherwise detailed.
  - 9. Apply compounds with nozzle size to fit joint width.
  - 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
  - 1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
  - 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
  - 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
  - 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
  - 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

### **3.6 FIELD QUALITY CONTROL:**

- A. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- B. Inspect tested joints and report on following:
  - 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
  - 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
  - 3. Whether sealants filled joint cavities and are free from voids.
  - 4. Whether sealant dimensions and configurations comply with specified requirements.
- C. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- D. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.



- E. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

### **3.7 CLEANING:**

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

### **3.8 LOCATIONS:**

- A. Metal Reglets and Flashings:
1. Flashings to Wall: Type S-6
  2. Metal to Metal: Type S-6
- B. Sanitary Joints:
1. Walls to Plumbing Fixtures: Type S-9
  2. Counter Tops to Walls: Type S-9
  3. Pipe Penetrations: Type S-9
- C. Horizontal Traffic Joints:
1. Concrete Paving, Unit Pavers: Type S-11 or S-12
  2. Garage/Parking Decks: Type S-10
- D. High Temperature Joints over 204 degrees C (400 degrees F):
1. Exhaust Pipes, Flues, Breech Stacks: Type S-7 or S-8
- E. Interior Caulking:
1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1 and C-2.
  2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1 and C-2.
  3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1 and C-2.
  4. Perimeter of Lead Faced Control Windows and Plaster or Gypsum Wallboard Walls: Types C-1 and C-2.
  5. Exposed Isolation Joints at Top of Full Height Walls: Types C-1 and C-2.
  6. Exposed Acoustical Joint at Sound Rated Partitions Type C-2.
  7. Concealed Acoustic Sealant Types S-4, C-1 and C-2.

**END OF SECTION 07 92 00**

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**SECTION 09 91 00**  
**PAINTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:
1. Prime coats which may be applied in shop under other sections.
  2. Prime painting unprimed surfaces to be painted under this Section.
  3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
  4. Painting ferrous metal (except stainless steel) exposed to view.
  5. Painting galvanized ferrous metals exposed to view.
  6. Painting interior concrete block exposed to view.
  7. Painting gypsum drywall exposed to view.
  8. Painting of wood exposed to view, except items which are specified to be painted or finished under other Sections of these specifications. Back painting of all wood in contact with concrete, masonry or other moisture areas.
  9. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
  10. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
  11. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.
  12. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
  13. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

**1.2 RELATED WORK:**

- A. Activity Hazard Analysis: Section 01 35 26, SAFETY REQUIREMENTS.
- B. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS; Division 10 - SPECIALTIES; Division 11 - EQUIPMENT; Division 12 - FURNISHINGS; Division 13 - SPECIAL CONSTRUCTION; Division 14 - CONVEYING EQUIPMENT; Division 21 - FIRE SUPPRESSION; Division 22 - PLUMBING; Division 23 - HEATING; VENTILATION AND AIR-CONDITIONING; Division 26 - ELECTRICAL; Division 27 - COMMUNICATIONS; and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample of identity markers if used.
- D. Manufacturers' Certificates indicating compliance with specified requirements:
  - 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
  - 2. Epoxy coating.

**1.4 DELIVERY AND STORAGE:**

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
  - 1. Name of manufacturer.
  - 2. Product type.
  - 3. Batch number.
  - 4. Instructions for use.

5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
  1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. Specify Coat Types: Prime; body; finish; etc.
- C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

#### **1.5 QUALITY ASSURANCE:**

- A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.
- B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

#### **1.6 NOT USED**

#### **1.7 REGULATORY REQUIREMENTS:**

- A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
  1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
  2. Lead-Base Paint:

- a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
  - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
  - c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
  - d. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
3. Asbestos: Provide materials that do not contain asbestos.
  4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
  5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
  6. Use high performance acrylic paints in place of alkyd paints.

#### **1.8 SAFETY AND HEALTH**

- A. Apply paint materials using safety methods and equipment in accordance with the following:
  1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.
- B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.
- C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
  1. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.
  2. 29 CFR 1910.1000.
  3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

#### 1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
  - ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
  - ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. ASME International (ASME):
  - A13.1-07(R2013).....Scheme for the Identification of Piping Systems
- D. Code of Federal Regulation (CFR):
  - 40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating
- E. Commercial Item Description (CID):
  - A-A-1272A.....Plaster Gypsum (Spackling Compound)
- F. Federal Specifications (Fed Spec):
  - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
  - 1.....Aluminum Paint
  - 4.....Interior/ Exterior Latex Block Filler
  - 5.....Exterior Alkyd Wood Primer
  - 7.....Exterior Oil Wood Primer
  - 8.....Exterior Alkyd, Flat MPI Gloss Level 1
  - 9.....Exterior Alkyd Enamel MPI Gloss Level 6
  - 10.....Exterior Latex, Flat
  - 11.....Exterior Latex, Semi-Gloss
  - 18.....Organic Zinc Rich Primer
  - 22.....Aluminum Paint, High Heat (up to 590° - 1100F)
  - 27.....Exterior / Interior Alkyd Floor Enamel, Gloss
  - 31.....Polyurethane, Moisture Cured, Clear Gloss
  - 36.....Knot Sealer
  - 43.....Interior Satin Latex, MPI Gloss Level 4
  - 44.....Interior Low Sheen Latex, MPI Gloss Level 2

- 45.....Interior Primer Sealer
- 46.....Interior Enamel Undercoat
- 47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
- 48.....Interior Alkyd, Gloss, MPI Gloss Level 6
- 50.....Interior Latex Primer Sealer
- 51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
- 52.....Interior Latex, MPI Gloss Level 3
- 53.....Interior Latex, Flat, MPI Gloss Level 1
- 54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
- 59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low  
Gloss
- 60.....Interior/Exterior Latex Porch & Floor Paint, Low  
Gloss
- 66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC  
Approved)
- 67.....Interior Latex Fire Retardant, Top-Coat (ULC  
Approved)
- 68.....Interior/ Exterior Latex Porch & Floor Paint,  
Gloss
- 71.....Polyurethane, Moisture Cured, Clear, Flat
- 77.....Epoxy Cold Cured, Gloss
- 79.....Marine Alkyd Metal Primer
- 90.....Interior Wood Stain, Semi-Transparent
- 91.....Wood Filler Paste
- 94.....Exterior Alkyd, Semi-Gloss
- 95.....Fast Drying Metal Primer
- 98.....High Build Epoxy Coating
- 101.....Epoxy Anti-Corrosive Metal Primer
- 108.....High Build Epoxy Coating, Low Gloss
- 114.....Interior Latex, Gloss
- 119.....Exterior Latex, High Gloss (acrylic)
- 134.....Galvanized Water Based Primer
- 135.....Non-Cementitious Galvanized Primer
- 138.....Interior High Performance Latex, MPI Gloss Level 2
- 139.....Interior High Performance Latex, MPI Gloss Level 3
- 140.....Interior High Performance Latex, MPI Gloss Level 4



141.....Interior High Performance Latex (SG) MPI Gloss  
Level 5

163.....Exterior Water Based Semi-Gloss Light Industrial  
Coating, MPI Gloss Level 5

G. Society for Protective Coatings (SSPC):

SSPC SP 1-82(R2004).....Solvent Cleaning

SSPC SP 2-82(R2004).....Hand Tool Cleaning

SSPC SP 3-28(R2004).....Power Tool Cleaning

SSPC SP 10/NACE No.2.....Near-White Blast Cleaning

SSPC PA Guide 10.....Guide to Safety and Health Requirements

H. Maple Flooring Manufacturer's Association (MFMA):

I. U.S. National Archives and Records Administration (NARA):

29 CFR 1910.1000.....Air Contaminants

J. Underwriter's Laboratory (UL)

**PART 2 - PRODUCTS**

**2.1 MATERIALS:**

- A. Conform to the coating specifications and standards referenced in PART 3.  
Submit manufacturer's technical data sheets for specified coatings and solvents.

**2.2 PAINT PROPERTIES:**

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.
- C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer, and use only to recommended limits.
- D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:
1. Flat Paints and Coatings: 50 g/L.
  2. Non-flat Paints and Coatings: 150 g/L.
  3. Dry-Fog Coatings: 400 g/L.
  4. Primers, Sealers, and Undercoaters: 200 g/L.
  5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 g/L.

6. Zinc-Rich Industrial Maintenance Primers: 340 g/L.

7. Pretreatment Wash Primers: 420 g/L.

8. Shellacs, Clear: 730 g/L.

9. Shellacs, Pigmented: 550 g/L. //

E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

### **2.3 PLASTIC TAPE:**

- A. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
- B. Pressure sensitive adhesive back.
- C. Snap on coil plastic markers.
- D. Widths as shown on construction documents.

## **PART 3 - EXECUTION**

### **3.1 JOB CONDITIONS:**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
  - 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  - 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.
- B. Atmospheric and Surface Conditions:
  - 1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.
    - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
    - c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
  - 2. Maintain interior temperatures until paint dries hard.

3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
  - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
  - b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.
6. Varnishing:
  - a. Apply in clean areas and in still air.
  - b. Before varnishing vacuum and dust area.
  - c. Immediately before varnishing wipe down surfaces with a tack rag.

### **3.2 INSPECTION:**

- A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

### **3.3 GENERAL WORKMANSHIP REQUIREMENTS:**

- A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.
- B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.
- C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.
- D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.

- E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.
- F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.
- G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.
- H. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.
- I. All suction spots or "hot spots" in plaster after the application of the first coat are to be touched up before applying the second coat.
- J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

#### **3.4 SURFACE PREPARATION:**

##### **A. General:**

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning

- and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
    - a. Concrete: 12 percent.
    - b. Fiber-Cement Board: 12 percent.
    - c. Masonry (Clay and CMU's): 12 percent.
    - d. Wood: 15 percent.
    - e. Gypsum Board: 12 percent.
    - f. Plaster: 12 percent.
- B. Wood:
1. Sand to a smooth even surface and then dust off.
  2. Sand surfaces showing raised grain smooth between each coat.
  3. Wipe surface with a tack rag prior to applying finish.
  4. Surface painted with an opaque finish:
    - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
    - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
  5. After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
  6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
  7. Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
    - a. Thin filler in accordance with manufacturer's instructions for application.
    - b. Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- C. Ferrous Metals:
1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).

2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning).
  3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
    - a. Fill flat head countersunk screws used for permanent anchors.
    - b. Do not fill screws of item intended for removal such as glazing beads.
  4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
  5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- D. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
  2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
  3. Remove loose mortar in masonry work.
  4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13, MASONRY MORTARING // Section 04 05 16, MASONRY GROUTING //. Do not fill weep holes. Finish to match adjacent surfaces.
  5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three (3) days and brush thoroughly free of crystals.
  6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.
- E. Gypsum Plaster and Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.

2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

### **3.5 PAINT PREPARATION:**

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

### **3.6 APPLICATION:**

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.
  1. Apply painting materials specifically required by manufacturer to be applied by spraying.
  2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in "Building and Structural Work Field Painting"; "Work not Painted"; motors, controls, telephone, and electrical equipment, fronts

of sterilizes and other recessed equipment and similar prefinished items.

- F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### **3.7 PRIME PAINTING:**

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
1. Use same kind of primer specified for exposed face surface.
    - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent) is scheduled.
    - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
    - c. Transparent finishes as specified under "Transparent Finishes on Wood Except Floors Article" // and "Finish for Wood Floors Article" //.
  2. Apply two (2) coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
  3. Apply one (1) coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop



- fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
  5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (UL Approved) to wood for fire retardant finish.
- F. Metals except boilers, incinerator stacks, and engine exhaust pipes:
1. Steel and iron: MPI 95 (Fast Drying Metal Primer).
  2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) .
- G. Gypsum Board:
1. Surfaces scheduled to have MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)).
  2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
  3. Surfaces scheduled to receive vinyl coated fabric wallcovering:  
Use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat).

### **3.8 EXTERIOR FINISHES:**

- A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES or indicated on drawings.
- B. Steel and Ferrous Metal:
1. Two (2) coats of MPI 9 (Exterior Alkyd Enamel) or MPI 94 (Exterior Alkyd, Semi-Gloss) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).

### **3.11 PAINT COLOR:**

- A. Color and gloss of finish coats to be coordinated with the COR.
- B. For additional requirements regarding color see Articles, "REFINISHING EXISTING PAINTED SURFACE" and "MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE".
- C. Coat Colors:
1. Color of priming coat: Lighter than body coat.
  2. Color of body coat: Lighter than finish coat.
  3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:

1. Paint to match color of casework where casework has a paint finish.
2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

**3.12 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:**

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified below.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in "BUILDING AND STRUCTURAL WORK FIELD PAINTING"; "Building and Structural Work not Painted".
- H. Color:
  1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
  2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
    - a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
    - b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.

- c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
  - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
  - e. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.
  - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Exterior Locations:
    - a. Apply two (2) coats of MPI 94 (Exterior Alkyd, Semi-gloss) or MPI 9 (Exterior Alkyd Enamel) to the following ferrous metal items:  
Vent and exhaust pipes with temperatures under 94 degrees C (201 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
    - b. Apply two (2) coats of MPI 11 (Exterior Latex, Semi-Gloss) to galvanized and zinc-copper alloy metal.

### **3.13 BUILDING AND STRUCTURAL WORK FIELD PAINTING:**

- A. Painting and finishing of interior and exterior work except as specified here-in-after.
  - 1. Painting and finishing of new work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES, or as shown on drawings.
  - 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
  - 3. Painting of ferrous metal and galvanized metal.
  - 4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space (except shingles).
  - 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
  - 1. Prefinished items:

- a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
  - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
2. Finished surfaces:
  - a. Hardware except ferrous metal.
  - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
  - c. Signs, fixtures, and other similar items integrally finished.
3. Concealed surfaces:
  - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
  - b. Inside walls or other spaces behind access doors or panels.
  - c. Surfaces concealed behind permanently installed casework and equipment.
4. Moving and operating parts:
  - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
  - b. Tracks for overhead or coiling doors, shutters, and grilles.
5. Labels:
  - a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
  - b. Identification plates, instruction plates, performance rating, and nomenclature.
6. Galvanized metal:
  - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
  - b. Gas Storage Racks.
  - c. Except where specifically specified to be painted.
7. Metal safety treads and nosings.
8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.

12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.
15. Wood Shingles.

### 3.14 IDENTITY PAINTING SCHEDULE:

- A. Identify designated service in new buildings or projects with extensive remodeling in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.
  1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
  2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12.2 M (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
  3. Locate Legends clearly visible from operating position.
  4. Use arrow to indicate direction of flow using black stencil paint.
  5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:
    - a. High Pressure - 414 kPa (60 psig) and above.
    - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
    - c. Low Pressure - 103 kPa (14 psig) and below.
    - d. Add Fuel oil grade numbers.
  6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Green	White	Blow-off
Boiler Feedwater		Green	White	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup

Add Backup Cooling  
For Cath Lab

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Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Blue	White	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Green	White	H.P. _____*
High Pressure Condensate				
Return		Green	White	H.P. Ret _____*
Medium Pressure Steam		Green	White	M. P. Stm _____*
Medium Pressure Condensate				
Return		Green	White	M.P. Ret _____*
Low Pressure Steam		Green	White	L.P. Stm _____*
Low Pressure Condensate				
Return		Green	White	L.P. Ret _____*
High Temperature Water				
Supply		Green	White	H. Temp Wtr Sup
High Temperature Water				
Return		Green	White	H. Temp Wtr Ret
Hot Water Heating Supply		Green	White	H. W. Htg Sup
Hot Water Heating Return		Green	White	H. W. Htg Ret
Gravity Condensate Return		Green	White	Gravity Cond Ret
Pumped Condensate Return		Green	White	Pumped Cond Ret
Vacuum Condensate Return		Green	White	Vac Cond Ret
Fuel Oil - Grade		Brown	White	Fuel Oil-Grade
Boiler Water Sampling		Green	White	Sample
Chemical Feed		Green	White	Chem Feed
Continuous Blow-Down		Green	White	Cont. B D
Pumped Condensate		Green	White	Pump Cond
Pump Recirculating		Green	White	Pump-Recirc.
Vent Line		Green	White	Vent
Alkali		Orange	Black	Alk
Bleach		Orange	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret

Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Orange	Black	Acid Waste
Vent		Orange	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler	Red	Red	White	Auto Spr
Standpipe	Red	Red	White	Stand
Sprinkler	Red	Red	White	Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6096 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, // 5000 // // 15000 // // 25000 //.
8. See Sections for methods of identification, legends, and abbreviations of the following:
  - a. Regular compressed air lines: Section 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS.
  - b. Dental compressed air lines: Section 22 61 13.74, DENTAL COMPRESSED-AIR PIPING / Section 22 61 19.74, DENTAL COMPRESSED-AIR EQUIPMENT.
  - c. Laboratory gas and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
  - d. Oral evacuation lines: Section 22 62 19.74, DENTAL VACUUM AND EVACUATION EQUIPMENT.
  - e. Medical Gases and vacuum lines: Section 22 62 00, VACUUM SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES / Section 22 63 00, GAS SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES.
  - f. Conduits containing high voltage feeders over 600 volts: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS /

Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS /  
Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND  
SECURITY.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
3. Locate not more than 6096 mm (20 feet) on center on corridor sides of partitions, and with a least one (1) message per room on room side of partition.
4. Use semi-gloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering indicated on construction documents.
2. Paint numbers and letters 101 mm (4 inches) high, locate 45 mm (18 inches) below overhead structural slab.
3. Apply on four (4) sides of interior columns and on inside face only of exterior wall columns.
4. Color:
  - a. Use black on concrete columns.
  - b. Use white or contrasting color on steel columns.

**3.15 PROTECTION CLEAN UP, AND TOUCH-UP:**

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -



**SECTION 13 05 41**  
**SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013, <http://www.cfm.va.gov/til/etc/seismic.pdf>.
- C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
  - 1. Architectural Elements: Facades that are not part of the structural system and its shear resistant elements; cornices and other architectural projections and parapets that do not function structurally; glazing; nonbearing partitions; suspended ceilings; stairs isolated from the basic structure; cabinets; bookshelves; medical equipment; and storage racks.
  - 2. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.
  - 3. Mechanical Elements: Heating, ventilating, and air-conditioning systems; medical gas systems; plumbing systems; sprinkler systems; pneumatic systems; boiler equipment and components.
  - 4. Transportation Elements: Mechanical, electrical and structural elements for transport systems, i.e., elevators and dumbwaiters, including hoisting equipment and counterweights.

**1.2 RELATED WORK:**

- 23 21 13 - Hydronic Piping
- 23 21 23 - Hydronic Pumps
- 23 22 13 - Steam and Condensate Heating Piping
- 23 31 00 - HVAC Ducts and Casings
- 23 34 00 - HVAC Fans
- 23 72 00 - Air-to-Air Energy Recovery Equipment
- 23 73 00 - Indoor Central-Station Air-Handling Units

### **1.3 QUALITY CONTROL:**

#### **A. Shop-Drawing Preparation:**

1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.

#### **B. Coordination:**

1. Do not install seismic restraints until seismic restraint submittals are approved by the Resident Engineer.
2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

#### **C. Seismic Certification:**

In structures assigned to IBC Seismic Design Category C, D, E, or F, permanent equipments and components are to have Special Seismic Certification in accordance with requirements of section 13.2.2 of ASCE 7 except for equipment that are considered rugged as listed in section 2.2 OSHPD code application notice CAN No. 2-1708A.5, and shall comply with section 13.2.6 of ASCE 7.

### **1.4 SUBMITTALS:**

#### **A. Submit a coordinated set of equipment anchorage drawings prior to installation including:**

1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
3. Numerical value of design seismic brace loads.
4. For expansion bolts, include design load and capacity if different from those specified.

#### **B. Submit prior to installation, a coordinated set of bracing drawings for seismic protection of piping, with data identifying the various support-to-structure connections and seismic bracing structural connections, include:**

1. Single-line piping diagrams on a floor-by-floor basis. Show all suspended piping for a given floor on the same plain.

2. Type of pipe (Copper, steel, cast iron, insulated, non-insulated, etc.).
  3. Pipe contents.
  4. Structural framing.
  5. Location of all gravity load pipe supports and spacing requirements.
  6. Numerical value of gravity load reactions.
  7. Location of all seismic bracing.
  8. Numerical value of applied seismic brace loads.
  9. Type of connection (Vertical support, vertical support with seismic brace etc.).
  10. Seismic brace reaction type (tension or compression): Details illustrating all support and bracing components, methods of connections, and specific anchors to be used.
- C. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
  2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
  3. Maximum spacing of hangers and bracing.
  4. Seal of registered structural engineer responsible for design.
- D. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- E. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

#### **1.5 APPLICABLE PUBLICATIONS:**

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):  
355.2-07.....Qualification for Post-Installed Mechanical  
Anchors in Concrete and Commentary
- C. American Institute of Steel Construction (AISC):  
Load and Resistance Factor Design, Volume 1, Second Edition
- D. American Society for Testing and Materials (ASTM):  
A36/A36M-08.....Standard Specification for Carbon Structural  
Steel

- A53/A53M-10.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated, Welded and Seamless
- A307-10.....Standard Specification for Carbon Steel Bolts  
and Studs; 60,000 PSI Tensile Strength.
- A325-10.....Standard Specification for Structural Bolts,  
Steel, Heat Treated, 120/105 ksi Minimum Tensile  
Strength
- A325M-09.....Standard Specification for High-Strength Bolts  
for Structural Steel Joints [Metric]
- A490-10.....Standard Specification for Heat-Treated Steel  
Structural Bolts, 150 ksi Minimum Tensile  
Strength
- A490M-10.....Standard Specification for High-Strength Steel  
Bolts, Classes 10.9 and 10.9.3, for Structural  
Steel Joints [Metric]
- A500/A500M-10.....Standard Specification for Cold-Formed Welded  
and Seamless Carbon Steel Structural Tubing in  
Rounds and Shapes
- A501-07.....Specification for Hot-Formed Welded and Seamless  
Carbon Steel Structural Tubing
- A615/A615M-09.....Standard Specification for Deformed and Plain  
Billet-Steel Bars for Concrete Reinforcement
- A992/A992M-06.....Standard Specification for Steel for Structural  
Shapes for Use in Building Framing
- A996/A996M-09.....Standard Specification for Rail-Steel and Axel-  
Steel Deformed Bars for Concrete  
Reinforcement
- E488-96(R2003).....Standard Test Method for Strength of Anchors in  
Concrete and Masonry Element
- E. American Society of Civil Engineers (ASCE 7) Latest Edition.
- F. International Building Code (IBC) Latest Edition
- G. VA Seismic Design Requirements, H-18-8, August 2013
- H. National Uniform Seismic Installation Guidelines (NUSIG)
- I. Sheet Metal and Air Conditioning Contractors National Association  
(SMACNA): Seismic Restraint Manual - Guidelines for Mechanical Systems,  
1998 Edition and Addendum

#### **1.6 REGULATORY REQUIREMENT:**

- A. IBC Latest Edition.
- B. Exceptions: The seismic restraint of the following items may be omitted:
1. Equipment weighing less than 400 pounds, which is supported directly  
on the floor or roof.

2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
3. Gas and medical piping less than 2 ½ inches inside diameter.
4. Piping in boiler plants and equipment rooms less than 1 ¼ inches inside diameter.
5. All other piping less than 2 ½ inches inside diameter, except for automatic fire suppression systems.
6. All piping suspended by individual hangers, 12 inches or less in length from the top of pipe to the bottom of the support for the hanger.
7. All electrical conduits, less than 2 ½ inches inside diameter.
8. All rectangular air handling ducts less than six square feet in cross sectional area.
9. All round air handling ducts less than 28 inches in diameter.
10. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of support for the hanger.

## **PART 2 - PRODUCTS**

### **2.1 STEEL:**

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Steel Pipe: ASTM A53/A53M, Grade B.
- E. Bolts & Nuts: ASTM A325.

### **2.2 CAST-IN-PLACE CONCRETE:**

- A. Concrete: 28 day strength, f'c = 30 MPa (4,000 psi)
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

## **PART 3 - EXECUTION**

### **3.1 CONSTRUCTION, GENERAL:**

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
  1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20

consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.

2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

### **3.2 EQUIPMENT RESTRAINT AND BRACING:**

- A. See drawings for equipment to be restrained or braced.

### **3.3 MECHANICAL DUCTWORK AND PIPING; BOILER PLANT STACKS AND BREACHING; ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS; AND TELECOMMUNICATION WIRES AND CABLE TRAYS**

- A. Support and brace mechanical ductwork and piping; electrical busways, conduits and cable trays; and telecommunication wires and cable trays including boiler plant stacks and breeching to resist directional forces (lateral, longitudinal and vertical).
- B. Brace duct and breeching branches with a minimum of 1 brace per branch.
- D. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will not displace sufficiently to damage adjacent or connecting equipment, or building members.
- E. Seismic Restraint of Piping:
  1. Design criteria:
    - a. Piping resiliently supported: Restrain to support 120 -percent of the weight of the systems and components and contents.
    - b. Piping not resiliently supported: Restrain to support 60 -percent of the weight of the system components and contents.
  2. Provide seismic restraints according to one of the following options:
- F. Piping Connections: Provide flexible connections where pipes connect to equipment. Make the connections capable of accommodating relative differential movements between the pipe and equipment under conditions of earthquake shaking.

- - - E N D - - -

**SECTION 23 05 11**  
**COMMON WORK RESULTS FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.
  - 3. COR: Contracting Officer's Representative.

**1.2 RELATED WORK**

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 05 50 00, METAL FABRICATIONS
- E. Section 09 91 00, PAINTING
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION
- H. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- I. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- J. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- K. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- L. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUITS and CABLES.
- M. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

**1.3 QUALITY ASSURANCE**

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
  - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
  - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
  - 2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  - 3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the COR.
  - 4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  - 5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  - 6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.



7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:

1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the COR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the COR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Layout Drawings:
  - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
  - 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
  - 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
  - 4. In addition, for HVAC systems, provide details of the following:
    - a. Mechanical equipment rooms.
    - b. Hangers, inserts, supports, and bracing.
    - c. Pipe sleeves.

- d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  - 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
  - 2. Submit electric motor data and variable speed drive data with the driven equipment.
  - 3. Equipment and materials identification.
  - 4. Fire-stopping materials.
  - 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  - 6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:
  - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  - 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):  
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):  
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):  
IP-20-2007.....Specifications for Drives Using Classical  
V-Belts and Sheaves  
IP-21-2009.....Specifications for Drives Using Double-V  
(Hexagonal) Belts  
IP-22-2007.....Specifications for Drives Using Narrow V-Belts  
and Sheaves

- E. Air Movement and Control Association (AMCA):  
410-96.....Recommended Safety Practices for Air Moving  
Devices
- F. American Society of Mechanical Engineers (ASME):  
Boiler and Pressure Vessel Code (BPVC):  
Section I-2007.....Power Boilers  
Section IX-2007.....Welding and Brazing Qualifications  
Code for Pressure Piping:  
B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):  
A36/A36M-08.....Standard Specification for Carbon Structural  
Steel  
A575-96(2007).....Standard Specification for Steel Bars, Carbon,  
Merchant Quality, M-Grades  
E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building Materials  
E119-09c.....Standard Test Methods for Fire Tests of  
Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc:  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and  
Manufacture, Selection, Application, and  
Installation  
SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application  
SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -  
Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):  
MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):  
31-06.....Standard for Installation of Oil-Burning  
Equipment  
54-09.....National Fuel Gas Code  
70-08.....National Electrical Code  
85-07.....Boiler and Combustion Systems Hazards Code  
90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems  
101-09.....Life Safety Code

## **1.6 DELIVERY, STORAGE AND HANDLING**

### **A. Protection of Equipment:**

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

### **B. Cleanliness of Piping and Equipment Systems:**

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

## **1.7 JOB CONDITIONS - WORK IN EXISTING BUILDING**

- A. Building Operation: Government employees will be continuously operating and managing all facilities that serve the medical center.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am

in the appropriate off-season. Provide at least one week advance notice to the COR.

- D. Phasing of Work: Comply with all requirements shown on drawings or specified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA.
- F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

## **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

## **2.3 BELT DRIVES**

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
  - 1. Material: Pressed steel, or close grained cast iron.
  - 2. Bore: Fixed or bushing type for securing to shaft with keys.
  - 3. Balanced: Statically and dynamically.
  - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
  - 1. Fixed-pitch drive as follows:
    - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
    - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
  - 2. Provide fixed-pitch drives for drives larger than those listed above.
  - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by

adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

#### **2.4 DRIVE GUARDS**

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

#### **2.5 LIFTING ATTACHMENTS**

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

#### **2.6 ELECTRIC MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper



connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

## **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.
- E. Controller shall be provided with the following operating features and accessories:
  - 1. Suitable for variable torque load.
  - 2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 25,000 AIC. Provide AC input line reactors (3% impedance) on incoming power line. Provide output line reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

## **2.8 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING. //
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.

- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm (1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
  - 3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
  - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

## **2.9 FIRESTOPPING**

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

## **2.10 GALVANIZED REPAIR COMPOUND**

Mil. Spec. DOD-P-21035B, paint form.

## **2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
  - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.

2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
  1. Concrete insert: MSS SP-58, Type 18.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.
- E. Attachment to Steel Building Construction:
  1. Welded attachment: MSS SP-58, Type 22.
  2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- F. Attachment to existing structure: Support from existing floor/roof frame.
- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
  1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

I. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping.  
Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
  - a. Standard clevis hanger: Type 1; provide locknut.
  - b. Riser clamps: Type 8.
  - c. Wall brackets: Types 31, 32 or 33.
  - d. Roller supports: Type 41, 43, 44 and 46.
  - e. Saddle support: Type 36, 37 or 38.
  - f. Turnbuckle: Types 13 or 15. Preinsulate.
  - g. U-bolt clamp: Type 24.
  - h. Copper Tube:
    - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
    - 2) For vertical runs use epoxy painted or plastic coated riser clamps.
    - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
    - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
  - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. High and Medium Pressure Steam (MSS SP-58):
  - a. Provide eye rod or Type 17 eye nut near the upper attachment.
  - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

- J. Seismic Restraint of Piping and Ductwork: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Comply with MSS SP-127.

## **2.12 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  - 1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
  - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight

with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

### **2.13 DUCT PENETRATIONS**

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

### **2.14 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

### **2.15 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

## **2.16 ASBESTOS**

Materials containing asbestos are not permitted.

## **PART 3 - EXECUTION**

### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
  - 1. Cut holes through concrete and masonry by rotary core drill.  
Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
  - 2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
  - 3. Do not penetrate membrane waterproofing.

- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Work in Existing Building:
  - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.



3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After COR's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.
- L. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).
- M. Inaccessible Equipment:
  1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use.

Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.

D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.

E. HVAC Vertical Pipe Supports:

1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

### **3.5 MECHANICAL DEMOLITION**

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Medical Center, and Contractor shall follow all directives of the RE or COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications.

Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

### **3.6 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gauges and thermometers.
    - j. Glass.
    - k. Name plates.
  - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
  - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
  - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
  - 6. Paint shall withstand the following temperatures without peeling or discoloration:
    - a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.

- b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
- 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.7 IDENTIFICATION SIGNS**

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.8 MOTOR AND DRIVE ALIGNMENT**

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### **3.9 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.
- C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

**3.10 NOT USED**

**3.11 STARTUP AND TEMPORARY OPERATION**

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

**3.12 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

**3.13 INSTRUCTIONS TO VA PERSONNEL**

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS, and Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.

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**SECTION 23 05 41**  
**NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

Noise criteria, seismic restraints for equipment, vibration tolerance and vibration isolation for HVAC and plumbing work.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. Section 23 31 00, HVAC DUCTS and CASINGS.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Noise Criteria:

- 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Shops	50

- 2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
- 3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
- 4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

- C. Seismic Restraint Requirements:

1. Equipment:
  - a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such mechanical equipment shall be properly supported to resist a horizontal force of 20 percent of the weight of the equipment furnished.
  - b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a horizontal force of 50 percent of the weight of the equipment furnished.
2. Piping: Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
3. Ductwork: Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.
- D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  1. Vibration isolators:
    - a. Floor mountings
    - b. Hangers
    - c. Snubbers
    - d. Thrust restraints
  2. Bases.
  3. Seismic restraint provisions and bolting.
  4. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

- D. Seismic Requirements: Submittals are required for all equipment anchors, supports and seismic restraints. Submittals shall include weights, dimensions, standard connections, and manufacturer's certification that all specified equipment will withstand seismic Lateral Force requirements as shown on drawings.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):  
2009 .....Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):  
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products  
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength  
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):  
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):  
ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):  
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):  
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):  
H-18-8 2010.....Seismic Design Requirements.

**PART 2 - PRODUCTS****2.1 GENERAL REQUIREMENTS**

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

**2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS**

- A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
- B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
- C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

**2.3 VIBRATION ISOLATORS**

- A. Floor Mountings:
  - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
  - 2. Captive Spring Mount for Seismic Restraint (Type SS):
    - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to

- limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
- b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.
3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to windloads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
4. Seismic Pad (Type DS): Pads shall be neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a

- diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
  6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed  $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

#### **2.4 BASES**

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).

- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

## **2.5 SOUND ATTENUATING UNITS**

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Vibration Isolation:
1. No metal-to-metal contact will be permitted between fixed and floating parts.
  2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
  3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.

4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
  5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
  6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

### 3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

- - - E N D - - -



**SELECTION GUIDE FOR VIBRATION ISOLATORS**

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
<b>REFRIGERATION MACHINES</b>															
ABSORPTION	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL	B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:															
ALL	---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
<b>COMPRESSORS AND VACUUM PUMPS</b>															
UP THROUGH 1-1/2 HP	---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---
2 HP AND OVER:															
500 - 750 RPM	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
<b>PUMPS</b>															
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
<b>ROOF FANS</b>																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
<b>CENTRIFUGAL FANS</b>																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

**NOTES:**

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

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**SECTION 23 05 93**  
**TESTING, ADJUSTING, AND BALANCING FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
  - 1. Planning systematic TAB procedures.
  - 2. Design Review Report.
  - 3. Systems Inspection report.
  - 4. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
  - 5. Recording and reporting results.
- B. Definitions:
  - 1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
  - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
  - 3. AABC: Associated Air Balance Council.
  - 4. NEBB: National Environmental Balancing Bureau.
  - 5. Hydronic Systems: Includes heating hot water systems.
  - 6. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

**1.3 QUALITY ASSURANCE**

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, and Section 23 05 10.
- B. Qualifications:
  - 1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.

2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
  - a. Shall directly supervise all TAB work.



- b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
  - c. Would follow all TAB work through its satisfactory completion.
  - d. Shall provide final markings of settings of all HVAC adjustment devices.
  - e. Permanently mark location of duct test ports.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
- 1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
  - 2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
    - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
    - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
    - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
    - d. Minimum outside air: 0 percent to plus 10 percent.
    - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the

- air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
- f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
  - g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
  - h. Chilled water coils: Minus 0 percent to plus 5 percent.
- 3. Systems shall be adjusted for energy efficient operation as described in PART 3.
  - 4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR) and one hydronic system (pumps and three coils) as follows:
    - a. When field TAB work begins.
    - b. During each partial final inspection and the final inspection for the project if requested by VA.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COR, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  - 1. Design Review Report within 90 days for conventional design projects and within 60 days for design-build projects // after the system layout on air and water side is completed by the Contractor.
  - 2. Systems inspection report on equipment and installation for conformance with design.
  - 3. Duct Air Leakage Test Report.
  - 4. Systems Readiness Report.
  - 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
  - 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):  
2011 .....HVAC Applications ASHRAE Handbook, Chapter 38, Testing, Adjusting, and Balancing and Chapter 48, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):  
2002.....AABC National Standards for Total System Balance
- D. National Environmental Balancing Bureau (NEBB):  
7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems  
2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration  
3<sup>rd</sup> Edition 2009 .....Procedural Standards for Whole Building Systems Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):  
3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

### **PART 2 - PRODUCTS**

#### **2.1 PLUGS**

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

#### **2.2 INSULATION REPAIR MATERIAL**

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

### **PART 3 - EXECUTION**

#### **3.1 GENERAL**

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

### **3.2 DESIGN REVIEW REPORT**

The TAB Specialist shall review the Contract Plans and specifications and advise the COR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

### **3.3 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

### **3.4 NOT USED**

### **3.5 SYSTEM READINESS REPORT**

- A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

### **3.6 TAB REPORTS**

- A. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
- B. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.

- C. Do not proceed with the remaining systems until intermediate report is approved by the COR.

### **3.7 TAB PROCEDURES**

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for pre-construction air and water flow rate. Return existing areas outside the work area to pre constructed conditions.
- D. Allow adequate time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units and fans.
  - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
  - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
  - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
  - 4. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, and coils:
  - 1. Adjust flow rates for equipment. Set coils to values on equipment submittals, if different from values on contract drawings.
  - 2. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units

and reheat coils. Make air and water temperature measurements at the same time.

### **3.8 VIBRATION TESTING**

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

### **3.9 SOUND TESTING - NOT REQUIRED**

### **3.10 MARKING OF SETTINGS**

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

### **3.11 IDENTIFICATION OF TEST PORTS**

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

### **3.12 PHASING**

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

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**SECTION 23 07 11**  
**HVAC AND BOILER PLANT INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
  - 1. HVAC piping, ductwork and equipment.
- B. Definitions
  - 1. ASJ: All service jacket, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  - 4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
  - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, and pipe basements are not considered finished areas.
  - 6. FSK: Foil-scrim-kraft facing.
  - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F).
  - 8. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  - 10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watt per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
  - 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. FWPD: Feedwater pump discharge.
25. FWPS: Feedwater pump suction.
26. CTPD: Condensate transfer pump discharge.
27. CTPS: Condensate transfer pump suction.
28. VR: Vacuum condensate return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
31. FOS: Fuel oil supply.
32. FOR: Fuel oil return.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.
39. GCR: Chilled glycol-water return.
40. RS: Refrigerant suction.
41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.



## 1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- D. Section 23 21 13, HYDRONIC PIPING.
- E. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

## 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

**4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

**4.3.3.2** Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

- (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

- (2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

**4.3.3.3** Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface

Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5\* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For

- pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
    - a. Insulation materials: Specify each type used and state surface burning characteristics.
    - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
    - c. Insulation accessory materials: Each type used.
    - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
    - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
  2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
  3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

### 1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

### 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
  - L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
  - MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
  - MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
  - MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
  - MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
  - A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
  - B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
  - C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
  - C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
  - C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

- C534-08.....Standard Specification for Preformed Flexible  
Elastomeric Cellular Thermal Insulation in  
Sheet and Tubular Form
- C547-07.....Standard Specification for Mineral Fiber pipe  
Insulation
- C552-07.....Standard Specification for Cellular Glass  
Thermal Insulation
- C553-08.....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and  
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes  
of Pipe and Tubing (NPS System) R (1998)
- C612-10.....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning  
Characteristics of Building  
Materials
- E119-09c.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C  
(1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of  
Building Construction Materials

255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting  
Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design,  
and Manufacture

## **PART 2 - PRODUCTS**

### **2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, // Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf), k = 0.045 (0.31) // Class B-5, Density 32 kg/m<sup>3</sup> (2 pcf), k = 0.04 (0.27) // at 24 degrees C (75 degrees F), for use at temperatures up to 232 degrees C (450 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

### **2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

### **2.3 RIGID CELLULAR PHENOLIC FOAM**

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment and Duct Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to

121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

#### **2.4 CELLULAR GLASS CLOSED-CELL**

- A. Comply with Standard ASTM C177, C518, density 120 kg/m<sup>3</sup> (7.5 pcf) nominal, k = 0.033 (0.29) at 24~~0~~ degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

#### **2.5 NOT USED**

#### **2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

#### **2.7 NOT USED**

#### **2.8 NOT USED**

#### **2.9 INSULATION FACINGS AND JACKETS**

- A. Vapor Retarder, higher strength with low water permeance  $\leq$  0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The

minimum puncture resistance shall be 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

- E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

#### **2.10 REMOVABLE INSULATION JACKETS**

- A. Insulation and Jacket:
  - 1. Non-Asbestos Glass mat, type E needled fiber, 1.5" thickness, 16.5 oz per square yard, minimum density.
  - 2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
  - 3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
  - 4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

#### **2.11 PIPE COVERING PROTECTION SADDLES**

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass.

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long



- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be cellular glass. Insulation at supports shall have same thickness as adjacent insulation.

#### **2.12 ADHESIVE, MASTIC, CEMENT**

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

#### **2.13 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

#### **2.14 REINFORCEMENT AND FINISHES**

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick

(28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

## **2.15 NOT USED**

## **2.16 FLAME AND SMOKE**

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

## **PART 3 - EXECUTION**

### **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Resident Engineer for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:
  - 1. Internally insulated ductwork and air handling units.
  - 2. Relief air ducts (Economizer cycle exhaust air).
  - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
  - 4. Equipment: Expansion tanks, flash tanks, hot water pumps.
  - 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Provide vapor barrier jackets over insulation as follows:
  - 1. All piping and ductwork exposed to outdoor weather.

### 3.2 INSULATION INSTALLATION

#### A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
  - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
  - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
  - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
  - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct // unlined air handling units // and afterfilter housing.
  - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
  - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
  - d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer

vapor barrier with a maximum water vapor permeability of 0.001 perms.

4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
  - a. Convertors.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:
  - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
  - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal

seam edges with vapor barrier mastic and secure with fitting tape.

- c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
  - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Rigid Cellular Phenolic Foam:

- 1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
- 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
- 3. Provide secure attachment facilities such as welding pins.
- 4. Apply insulation with joints tightly drawn together
- 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
- 6. Final installation shall be smooth, tight, neatly finished at all edges.
- 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
- 8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
- 9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
  - a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet.

E. Cellular Glass Insulation:

- 1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
- 2. Underground Piping Other than or in lieu of that Specified in Section 23 21 13, HYDRONIC PIPING and Section 33 63 00, STEAM ENERGY

DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.

- a. 75 mm (3 inches) thick for hot water piping.
  - b. As scheduled at the end of this section for chilled water piping.
  - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
  4. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a water vapor permeability of 0.00 perms.

F. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
  - a. Use proper size material. Do not stretch or strain insulation.
  - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
  - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.

4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
  - a. Chilled water pumps
  - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
  - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
  - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

### **3.3 APPLICATION -BOILER PLANT, PIPE, VALVES, STRAINERS AND FITTINGS:**

- A. Temperature range 120 to 230 degrees C (251 to 450 degrees F);
  1. Application; Steam service 110 kpa (16 psig nominal) and higher, high pressure condensate to trap assembly, boiler bottom blowoff from boiler to blowoff valve closest to boiler.
  2. Insulation and Jacket:
    - a. Calcium silicate for piping from zero to 1800 mm (6 feet) above boiler room floor, feedwater heater mezzanine floor or access platform and any floors or platforms on which tanks or pumps are located.
    - b. Mineral fiber for remaining locations.
    - c. ASJ with PVC premolded fitting coverings.
    - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on atomizing steam and condensate lines at boilers and burners.
  3. Thickness:



<b>Nominal Thickness Of Calcium Silicate Insulation (Boiler Plant)</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	125 (5)
25 to 38 (1-1/4 to 1- 1/2)	125 (5)
38 (1-1/2) and above	150 (6)

B. Temperature range 100 to 121 degrees C (211 to 250 degrees F):

1. Application: Steam service 103 kpa (15 psig) and below, trap assembly discharge piping, boiler feedwater from feedwater heater to boiler feed pump recirculation, feedwater heater overflow, heated oil from oil heater to burners.
2. Insulation and Jacket:
  - a. Calcium silicate for piping from zero to 1800 mm (0 to 6 feet) above boiler room floor, feedwater heater mezzanine floor and access platform, and any floors or access platforms on which tanks or pumps are located.
  - b. Mineral Fiber or rigid closed cell phenolic foam for remaining locations.
  - c. ASJ with PVC premolded fitting coverings.
  - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on condensate lines at boilers and burners.
3. Thickness-calcium silicate and mineral fiber insulation:

<b>Nominal Thickness Of Insulation</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	50 (2)
25 to 38 (1-1/4 to 1- 1/2)	50 (2)
38 (1-1/2) and above	75 (3)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	38 (1.5)
25 to 38 (1-1/4 to 1-1/2)	38 (1.5)
38 (1-1/2) and above	75(3)

C. Temperature range 32 to 99 degrees C (90 to 211 degrees F):

1. Application: Pumped condensate, vacuum heating return, gravity and pumped heating returns, condensate transfer, condensate transfer pump recirculation, heated oil system to heaters and returns from burners, condensate return from convertors and heated water storage tanks.
2. Insulation Jacket:
  - a. Calcium silicate for piping from zero to 1800 mm (six feet above boiler room floor, feedwater heater mezzanine floor and access platform and any floor or access platform on which tanks or pumps are located.
  - b. Mineral fiber or rigid closed-cell phenolic foam for remaining locations.
  - c. ASJ with PVC premolded fitting coverings.
3. Thickness-calcium silicate and mineral fiber insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	38 (1.5)
25 to 38 (1-1/4 to 1-1/2)	50(2)
38 (1-1/2) and above	75 (3)

4. Thickness-rigid closed-cell phenolic foam insulation:

Nominal Thickness Of Insulation	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	19 (0.75)
25 to 38 (1-1/4 to 1-1/2)	19 (0.75)
38 (1-1/2) and above	25 (1)

D. Protective insulation to prevent personnel injury:

1. Application: Piping from zero to 1800 mm (6 feet) above all floors and access platforms including continuous blowoff, feedwater and boiler water sample, blowoff tank vent, flash tank vents and condensater tank vent, shot-type chemical feed, fire tube boiler bottom blowoff after valves, valve by-passes.
2. Insulation thickness: 25 mm (1 inch).
3. Insulation and jacket: Calcium silicate with ASJ except provide aluminum jacket on piping at boilers within 1800 mm (6 feet) of floor. Use PVC premolded fitting coverings when all service jacket is utilized.

E. Installation:

1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on 300 mm (12 inch) centers.
3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
4. Terminate insulation and jacket hard and tight at anchor points.
5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.
6. On calcium silicate, mineral fiber and rigid closed-cell phenolic foam systems, insulated flanged fittings, strainers and valves with sections of pipe insulation cut, fitted and arranged neatly and firmly wired in place. Fill all cracks, voids and coat outer surface with insulating cement. Install jacket. Provide similar construction on welded and threaded fittings on calcium silicate systems or use premolded fitting insulation.
7. On mineral fiber systems, insulate welded and threaded fittings more than 50 mm (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
8. Insulate fittings 50 mm (2 inches) and smaller with mastic finishing material and cover with jacket.
9. Insulate valve bonnet up to valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.

10. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless steel bands 300 mm (12 inches) on center or aluminum screws on 200 mm (4 inch) centers.

11. Do not insulate basket removal flanges on strainers.

### 3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-94 degrees C	Flexible	38	38 (1.5)	----	----

(100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Elastomeric Cellular Thermal (Above ground piping only)	(1.5)			
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed- Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed- Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso- cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

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September 15, 2017

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**SECTION 23 09 23**  
**DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

The government/owner will provide the materials and labor for the control/signal wiring, raceways, and front-end programming of the Johnson Controls building automation system to provide start/stop and status of the DX unit to the Johnson Controls Building Automation System. The contractor is responsible for controls integral to the operation of the DX cooling system.

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**SECTION 23 23 00**  
**REFRIGERANT PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field refrigerant piping for direct expansion HVAC systems.
- B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.
- C. Definitions:
  - 1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
    - a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
    - b. High side means the parts of a refrigerating system subjected to condenser pressure.
  - 2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPOENTS.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- E. Section 23 21 13, HYDRONIC PIPING.
- F. Section 23 22 13, DECENTRALIZED UNITARY HVAC EQUIPMENT
- G. Section 23 82 16, AIR COILS

**1.3 QUALITY ASSURANCE**

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

- B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.
- C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.
- D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

#### **1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
  - 1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with drawings and specifications for components noted below:
    - a. Tubing and fittings
    - b. Valves
    - c. Strainers
    - d. Moisture-liquid indicators
    - e. Filter-driers
    - f. Flexible metal hose
    - g. Liquid-suction interchanges
    - h. Oil separators (when specified)
    - i. Gages
    - j. Pipe and equipment supports
    - k. Refrigerant and oil
    - l. Pipe/conduit roof penetration cover
    - m. Soldering and brazing materials
  - 2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.
- C. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.

- D. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):  
495-1999 (R2002).....Standard for Refrigerant Liquid Receivers  
730-2005.....Flow Capacity Rating of Suction-Line Filters  
and Suction-Line Filter-Driers  
750-2007.....Thermostatic Refrigerant Expansion Valves  
760-2007.....Performance Rating of Solenoid Valves for Use  
with Volatile Refrigerants
- C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):  
ANSI/ASHRAE 15-2007.....Safety Standard for Refrigeration Systems  
(ANSI)  
ANSI/ASHRAE 17-2008.....Method of Testing Capacity of Thermostatic  
Refrigerant Expansion Valves (ANSI)  
63.1-95 (RA 01).....Method of Testing Liquid Line Refrigerant  
Driers (ANSI)
- D. American National Standards Institute (ANSI):  
ASME (ANSI)A13.1-2007...Scheme for Identification of Piping Systems  
Z535.1-2006.....Safety Color Code
- E. American Society of Mechanical Engineers (ASME):  
ANSI/ASME B16.22-2001 (R2005)  
Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)  
ANSI/ASME B16.24-2006 Cast Copper Alloy Pipe Flanges and Flanged  
Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)  
  
ANSI/ASME B31.5-2006....Refrigeration Piping and Heat Transfer  
Components (ANSI)  
ANSI/ASME B40.100-2005..Pressure Gauges and Gauge Attachments  
ANSI/ASME B40.200-2008..Thermometers, Direct Reading and Remote Reading
- F. American Society for Testing and Materials (ASTM)  
A126-04.....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe FittingsB32-08  
Standard Specification for Solder Metal

B88-03.....Standard Specification for Seamless Copper  
Water Tube

B88M-05.....Standard Specification for Seamless Copper  
Water Tube (Metric)

B280-08.....Standard Specification for Seamless Copper Tube  
for Air Conditioning and Refrigeration Field  
Service

G. American Welding Society, Inc. (AWS):

Brazing Handbook

A5.8/A5.8M-04.....Standard Specification for Filler Metals for  
Brazing and Braze Welding

H. Federal Specifications (Fed. Spec.)

Fed. Spec. GG

I. Underwriters Laboratories (U.L.):

U.L.207-2009.....Standard for Refrigerant-Containing Components  
and Accessories, Nonelectrical

U.L.429-99 (Rev.2006)...Standard for Electrically Operated Valves

## **PART 2 - PRODUCTS**

### **2.1 PIPING AND FITTINGS**

A. Refrigerant Piping: For piping up to 100 mm (4 inch) use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer. For piping over 100 mm (4 inch) use A53 Black SML steel.

B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L). Optional drain piping material: Schedule 80 flame retardant Polypropylene plastic.

C. Fittings, Valves and Accessories:

1. Copper fittings: Wrought copper fittings, ASME B16.22.

a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.

b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).

2. Steel fittings: ASTM wrought steel fittings.

a. Refrigerant piping - Welded Joints.

3. Flanges and flanged fittings: ASME B16.24.

4. Refrigeration Valves:

a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.

- b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.
  - c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with suitable NEMA 250 enclosure of type required by location and normally // open // closed // holding coil.
  - d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive non-ferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.
  - e. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.
5. Strainers: Designed to permit removing screen without removing strainer from piping system, and provided with screens 80 to 100 mesh in liquid lines DN 25 (NPS 1) and smaller, 60 mesh in liquid lines larger than DN 25 (NPS 1), and 40 mesh in suction lines. Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.
6. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
7. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown on drawings. Conform to ARI Standard 730 and ASHRAE Standard 63.1. Heavy gage steel shell protected with corrosion-resistant

- paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.
8. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor.
9. Water Piping Valves and Accessories: Refer to specification Section 23 21 13, HYDRONIC PIPING.

## **2.2 GAGES**

- A. Temperature Gages: Comply with ASME B40.200. Industrial-duty type and in required temperature range for service in which installed. Gages shall have Celsius scale in 1-degree (Fahrenheit scale in 2-degree) graduations and with black number on a white face. The pointer shall be adjustable. Rigid stem type temperature gages shall be provided in thermal wells located within 1525 mm (5 feet) of the finished floor. Universal adjustable angle type or remote element type temperature gages shall be provided in thermal wells located 1525 to 2135 mm (5 to 7 feet) above the finished floor. Remote element type temperature gages shall be provided in thermal wells located 2135 mm (7 feet) above the finished floor.
- B. Vacuum and Pressure Gages: Comply with ASME B40.100 and provide with throttling type needle valve or a pulsation dampener and shut-off valve. Gage shall be a minimum of 90 mm (3-1/2 inches) in diameter with a range from 0 kPa (0 psig) to approximately 1.5 times the maximum system working pressure. Each gage range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.
1. Suction: 101 kPa (30 inches Hg) vacuum to 1723 kPa (gage) (250 psig).
2. Discharge: 0 to 3445 kPa (gage) (0 to 500 psig).

## **2.3 THERMOMETERS AND WELLS**

- A. Refer to specification Section 23 21 13, HYDRONIC PIPING.

## **2.4 PIPE SUPPORTS**

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

## **2.5 ELECTRICAL HEAT TRACING SYSTEM**

- A. Refer to specification Section 23 21 13, HYDRONIC PIPING. Provide for freezer unit cooler drain piping.

## **2.6 REFRIGERANTS AND OIL**

- A. Provide EPA approved refrigerant and oil for proper system operation.

## **2.7 PIPE/CONDUIT ROOF PENETRATION COVER**

- A. Prefabricated Roof Curb: Galvanized steel or extruded aluminum 300 mm (12 inches) overall height, continuous welded corner seams, treated wood nailer, 38 mm (1-1/2 inch) thick, 48 kg/cu.m (3 lb/cu.ft.) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.
- B. Penetration Cover: Galvanized sheet metal with flanged removable top. Provide 38 mm (1-1/2 inch) thick mineral fiber board insulation.
- C. Flashing Sleeves: Provide sheet metal sleeves for conduit and pipe penetrations of the penetration cover. Seal watertight penetrations.

## **2.8 PIPE INSULATION FOR DX HVAC SYSTEMS**

Refer to specification Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

# **PART 3 - EXECUTION**

## **3.1 INSTALLATION**

- A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5
  - 1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
  - 2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
  - 3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.

4. Use copper tubing in protective conduit when installed below ground.
5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.

B. Joint Construction:

1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
  - a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
  - b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
  - c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
  - d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.

C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.

D. Pipe relief valve discharge to outdoors for systems containing more than 45 kg (100 lbs) of refrigerant.

E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

F. Seismic Bracing: Refer to specification Section 13 05 41, SEISMIC RESTRAINTS REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS, for bracing of piping in seismic areas.

**3.2 PIPE AND TUBING INSULATION**

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

**3.3 SIGNS AND IDENTIFICATION**

A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer,



the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.

- B. Systems containing more than 50 kg (110 lb) of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI Z535.1, having letters not less than 13 mm (1/2 inch) in height designating:
1. Valves and switches for controlling refrigerant flow, the ventilation and the refrigerant compressor(s).
  2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."

### **3.4 FIELD QUALITY CONTROL**

Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

- A. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of Resident Engineer. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.
1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gages, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
  2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.

- B. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gage on the outlet side. The pressure relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

### **3.5 SYSTEM TEST AND CHARGING**

- A. System Test and Charging: As recommended by the equipment manufacturer or as follows:
1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psi) gage. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
  2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
  3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gage reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665 mPa (2245.6 inches of mercury at 60 degrees F) and hold for four hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigeration to be charged and charge with the proper volume of refrigerant.

- - - E N D - - -

**SECTION 23 81 00**  
**DECENTRALIZED UNITARY HVAC EQUIPMENT**

**1.1 DESCRIPTION**

- A. This section specifies split-systems, air conditioning system to serve as backup cooling for a rooftop air handling unit.
- B. Definitions:
  - 1. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).
  - 2. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).
  - 3. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well.
  - 4. Where such equipment is provided in more than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

**1.2 RELATED WORK**

- A. Section 13 04 51, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Requirements for different types of vibration isolators and noise ratings in the occupied areas.
- D. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.
- E. Section 23 23 00, REFRIGERANT PIPING: Requirements for refrigerant pipes and fittings.

**1.3 QUALITY ASSURANCE**

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

**1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

B. Manufacturer's literature and data:

1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for units noted below:

- a. Unitary air conditioners:

- 1) Split systems
- 2) Rooftop units

2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.

C. Certification: Submit proof of specified ARI Certification.

D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP).

E. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to the COR three weeks prior to final inspection.

**1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

A-A-50502-90..... Air conditioner (Unitary Heat Pump) Air to Air  
(3000-300,000 Btu)

C. Military Specifications (Mil. Specs.):

MIL-PRF-26915D-06.....Primer Coating, for Steel Surfaces

D. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):

210/240-08.....Performance Rating of Unitary Air-Conditioning  
and Air-Source Heat Pump Equipment

270-08.....Sound Rating of Outdoor Unitary Equipment

310/380-04.....Standard for Packaged Terminal Air-Conditioners  
and Heat Pumps (CSA-C744-04)

340/360-07.....Performance Rating of Commercial and Industrial  
Unitary Air-Conditioning and Heat Pump Equipment

520-04.....Performance Rating of Positive Displacement  
Condensing Units

E. Air Movement and Control Association (AMCA):

210-07.....Laboratory Methods of Testing Fans for  
Aerodynamic Performance Rating (ANSI)

- 410-96.....Recommended Safety Practices for Users and  
Installers of Industrial and Commercial Fans
- F. American National Standards Institute (ANSI):
- S12.51-02(R2007).....Acoustics - Determination of Sound Power Levels  
of Noise Sources Using Sound Pressure -  
Precision Method for Reverberation Rooms (same  
as ISO 3741:1999)
- G. American Society of Heating, Refrigerating, and Air-Conditioning  
Engineers (ASHRAE):
- 2008 Handbook.....HVAC Systems and Equipment
- 15-10.....Safety Standard for Refrigeration Systems (ANSI)
- H. American Society of Testing and Materials (ASTM):
- B117-09.....Standard Practice for Operating Salt Spray (Fog)  
Apparatus
- I. American Society of Civil Engineers (ASCE)
- ASCE 7-10.....Minimum Design Loads for Buildings and Other  
Structures
- J. National Electrical Manufacturer's Association (NEMA):
- MG 1-09 (R2010).....Motors and Generators (ANSI)
- ICS 1-00 (R2005, R2008).Industrial Controls and Systems: General  
Requirements
- K. National Fire Protection Association (NFPA) Publications:
- 90A-09.....Standard for the Installation of Air-  
Conditioning and Ventilating Systems

## **PART 2 - PRODUCTS**

### **2.1 UNITARY AIR CONDITIONERS - GENERAL**

- A. Applicable ARI Standards:
1. Cooling Capacity 39.6 kW (135,000 Btu/h) and More: AHRI 340/ 360.
  2. Cooling Capacity Less Than 39.6 kW (135,000 Btu/h): AHRI 210/240.
- Units shall be listed in the ARI Directory of Certified Unitary Air-Conditioners.
- B. Performance Rating: Cooling capacity of units shall meet the sensible heat and total heat requirements shown in the contract documents. In selecting unit size, make true allowance for "sensible to total heat ratio" to satisfy required sensible cooling capacity.
- C. Machinery Guards: Provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor. Drive guards may be excluded where motors and drives are inside factory fabricated casings.

## **2.2 SPLIT-SYSTEM AIR CONDITIONERS**

- A. Description: Factory assembled and tested, roof-mounted air-cooled condensing unit serving a new DX cooling coil in adjacent rooftop air handling unit.
- B. Air Handling Unit Mounted, Evaporator Components:
  - 1. Drain Pans: Galvanized steel, with connection for drain.
  - 2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.
  - 3. Coils:
    - a. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
- C. Air-Cooled, Compressor-Condenser Components:
  - 1. Casing: Steel, finished with baked enamel, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Service valves, fittings, and gage ports shall be brass and located outside of the casing.
  - 2. Compressor: Hermetically sealed scroll with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
  - 3. Compressor motor with manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
  - 4. Refrigerant: R-410A unless otherwise indicated.
  - 5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid subcooler.
  - 6. Fan: Aluminum, propeller type, directly connected to motor.
  - 7. Motor: Permanently lubricated, with integral thermal-overload protection.
  - 8. Low Ambient Kit: Not Required
  - 9. Mounting Base: Polyethylene.
  - 10. Minimum Energy Efficiency: Comply with ASHRAE/IESNA 90.1-2004, "Energy Standard for Buildings except Low-Rise Residential Buildings."
  - 11. Alarm contact closure for sending a system fault (binary) to the Building Automation System (BAS). Wiring to BAS to be performed by owner.

## **PART 3 EXECUTION**

### **3.1 INSTALLATION**

- A. Install wind and seismic restraints according to manufacturer's written instructions. Wind and seismically restrained vibration isolation roof-

curb rails are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

- B. Install units level and plumb maintaining manufacturer's recommended clearances and tolerances.
- C. Install roof-mounting compressor-condenser components on equipment supports. Anchor units to supports with removable, cadmium-plated fasteners.
- D. Install seismic restraints.
- E. Install compressor-condenser components on restrained, spring isolators with a minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.
- G. Install wall sleeves in air handling unit penetrations and weatherproof. Install and anchor wall sleeves to withstand, without damage seismic forces as required by code.

### **3.2 CONNECTIONS**

- A. Verify condensate drainage requirements.
- B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
- C. Install piping adjacent to units to allow service and maintenance.
- D. Ground equipment and install power wiring, switches, and controls for self contained and split systems.
- E. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condenser.

### **3.3 FIELD QUALITY CONTROL**

- A. Perform tests and inspections in accordance with equipment manufacturer's installation and startup requirements and prepare test reports for review by COR.
- B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

### **3.4 INSTRUCTIONS**

Provide services of manufacturer's technical representative for one hour to instruct VA personnel in operation and maintenance of units.

### **3.5 STARTUP AND TESTING**

Include manufacturer's startup and coordinate startup and contractor testing schedules with the COR. Provide a minimum of 3 days prior notice.

### **3.7 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for one hour to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

---END---



**SECTION 23 82 16**  
**AIR COILS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

DX Cooling coils for air handling unit applications

**1.2 RELATED WORK**

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.3 QUALITY ASSURANCE**

A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Unless specifically exempted by these specifications, cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

**1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.

C. Provide installation, operating and maintenance instructions.

D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.

**1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (AHRI):  
Directory of Certified Applied Air Conditioning Products  
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating  
Coils

C. American Society for Testing and Materials (ASTM):  
B75/75M-02.....Standard Specifications for Seamless Copper Tube

D. National Fire Protection Association (NFPA):  
70-11.....National Electric Code

E. National Electric Manufacturers Association (NEMA):  
250-11.....Enclosures for Electrical Equipment (1,000 Volts  
Maximum)

F. Underwriters Laboratories, Inc. (UL):  
1996-09.....Electric Duct Heaters

## **PART 2 - PRODUCTS**

### **2.1 COILS**

- A. Conform to ASTM B75 and AHRI 410.
- B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.
- C. Fins: 0.1397 mm (0.0055 inch) aluminum, mechanically bonded or soldered or helically wound around tubing.
- D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- F. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- G. Pressures kPa (PSIG):

Pressure	Refrigerant Coil
Test	2070 (300)
Working	1725 (250)

- H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.

### **2.2 VOLATILE REFRIGERANT COILS**

- A. Continuous circuit, straight tubes, dry expansion type equipped with multi-port distribution header, less expansion valve.
- B. Minimum 16 mm (5/8-inch) tube diameter.
- C. Designed for the specified refrigerant.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

### **3.2 STARTUP AND TESTING**

- A. Coordinate the startup and contractor testing schedules with the COR. Provide a minimum of 3 days prior notice.

### **3.3 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for one hour to instruct VA personnel in operation and maintenance of units.

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**SECTION 26 05 11**  
**REQUIREMENTS FOR ELECTRICAL INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

**1.2 MINIMUM REQUIREMENTS**

- A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

**1.3 TEST STANDARDS**

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered

if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

**B. Definitions:**

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
  - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
  - b. Are periodically inspected by a NRTL.
  - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

**1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)**

A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

**B. Product Qualification:**

1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

#### **1.6 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  1. Components of an assembled unit need not be products of the same manufacturer.
  2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  3. Components shall be compatible with each other and with the total assembly for the intended service.
  4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Testing Is Specified:
  1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of 15 working days prior to the manufacturer's performing the factory tests.

2. Four copies of certified test reports shall be furnished to the COR two weeks prior to final inspection and not more than 90 days after completion of the tests.
3. When materials and equipment fail factory tests, and re-testing and re-inspection is required, the Contractor shall be liable for all additional expenses for the Government to witness re-testing.

#### **1.7 VARIATIONS FROM CONTRACT REQUIREMENTS**

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

#### **1.8 MATERIALS AND EQUIPMENT PROTECTION**

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
  1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
  2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
  3. Damaged equipment shall be repaired or replaced, as determined by the COR.
  4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
  5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### **1.9 WORK PERFORMANCE**

- A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.

- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
  - 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
  - 2. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the COR and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
  - 3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

#### **1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
  - 2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles

such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- E. The use of shared neutrals in lighting and receptacle branch circuits is prohibited.

#### **1.11 EQUIPMENT IDENTIFICATION**

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm<sup>2</sup>), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.
- D. Each receptacle, switch and junction box provided or altered under this contract shall be labeled with the corresponding panel name and circuit



breaker number. All labeling shall be typewritten using a label maker and shall be permanently affixed to each faceplate. Handwritten labels are not acceptable.

#### **1.12 SUBMITTALS**

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
  - 1. Mark the submittals, "SUBMITTED UNDER SECTION\_\_\_\_\_".
  - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  - 3. Submit each section separately.
- E. The submittals shall include the following:
  - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
  - 2. not used
  - 3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  - 4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.
- F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
  - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
  - b. A control sequence describing start-up, operation, and shutdown.
  - c. Description of the function of each principal item of equipment.
  - d. Installation instructions.
  - e. Safety precautions for operation and maintenance.
  - f. Diagrams and illustrations.
  - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
  - h. Performance data.
  - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
  - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:

1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
2. Each type of conduit coupling, bushing, and termination fitting.
3. Conduit hangers, clamps, and supports.
4. Duct sealing compound.
5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

#### **1.13 SINGULAR NUMBER**

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

#### **1.14 NOT USED**

#### **1.15 ACCEPTANCE CHECKS AND TESTS**

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

#### **1.16 WARRANTY**

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

**1.17 INSTRUCTION**

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION (NOT USED)**

---END---

**SECTION 26 05 19**  
**LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

**1.5 SUBMITTALS**

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
  - 1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Submit the following data for approval:
      - 1) Electrical ratings and insulation type for each conductor and cable.
      - 2) Splicing materials and pulling lubricant.
  - 2. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

#### 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
  - D2301-10.....Standard Specification for Vinyl Chloride  
Plastic Pressure-Sensitive Electrical  
Insulating Tape
  - D2304-10.....Test Method for Thermal Endurance of Rigid  
Electrical Insulating Materials
  - D3005-10.....Low-Temperature Resistant Vinyl Chloride  
Plastic Pressure-Sensitive Electrical  
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
  - WC 70-09.....Power Cables Rated 2000 Volts or Less for the  
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
  - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
  - 44-10.....Thermoset-Insulated Wires and Cables
  - 83-08.....Thermoplastic-Insulated Wires and Cables
  - 467-07.....Grounding and Bonding Equipment
  - 486A-486B-03.....Wire Connectors
  - 486C-04.....Splicing Wire Connectors
  - 486D-05.....Sealed Wire Connector Systems
  - 486E-09.....Equipment Wiring Terminals for Use with  
Aluminum and/or Copper Conductors
  - 493-07.....Thermoplastic-Insulated Underground Feeder and  
Branch Circuit Cables
  - 514B-04.....Conduit, Tubing, and Cable Fittings

## **PART 2 - PRODUCTS**

### **2.1 CONDUCTORS AND CABLES**

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
  - 1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
  - 2. No. 12 AWG and larger: Stranded.
  - 3. No. 14 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
  - 4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.
- D. Direct Burial Cable: UF or USE cable.
- E. Color Code:
  - 1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
  - 2. No. 8 AWG and larger: Color-coded using one of the following methods:
    - a. Solid color insulation or solid color coating.
    - b. Stripes, bands, or hash marks of color specified.
    - c. Color using 19 mm (0.75 inches) wide tape.
  - 4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
  - 5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

- 6. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.

7. Color code for isolated power system wiring shall be in accordance with the NEC.

## **2.2 SPLICES**

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
  1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
  2. The integral insulator shall have a skirt to completely cover the stripped conductors.
  3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
  1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
  2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
  3. Splice and insulation shall be product of the same manufacturer.
  4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.
- D. Above Ground Splices for 250 kcmil and Larger:
  1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
  2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
  3. Splice and insulation shall be product of the same manufacturer.
- E. Underground Splices for No. 10 AWG and Smaller:
  1. Solderless, screw-on, reusable pressure cable type, with integral insulation. Listed for wet locations, and approved for copper and aluminum conductors.
  2. The integral insulator shall have a skirt to completely cover the stripped conductors.



3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

F. Underground Splices for No. 8 AWG and Larger:

1. Mechanical type, of high conductivity and corrosion-resistant material. Listed for wet locations, and approved for copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.

- G. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

## **2.3 CONNECTORS AND TERMINATIONS**

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

## **2.4 CONTROL WIRING**

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

## **2.5 WIRE LUBRICATING COMPOUND**

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.

- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
  - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
  - 2. Use nonmetallic pull ropes.
  - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
  - 4. All conductors in a single conduit shall be pulled simultaneously.
  - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.
- L. The use of shared neutrals in lighting and receptacle branch circuits is prohibited.

### **3.2 NOT USED**

### **3.3 SPLICE AND TERMINATION INSTALLATION**

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.

- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

### **3.4 CONDUCTOR IDENTIFICATION**

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

### **3.5 FEEDER CONDUCTOR IDENTIFICATION**

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

### **3.6 EXISTING CONDUCTORS**

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

### **3.7 CONTROL WIRING INSTALLATION**

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

### **3.8 CONTROL WIRING IDENTIFICATION**

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

### **3.9 NOT USED**

### **3.10 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
  - 1. Visual Inspection and Tests: Inspect physical condition.

2. Electrical tests:

- a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
- b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
- c. Perform phase rotation test on all three-phase circuits.

---END---

**SECTION 26 05 26**  
**GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:  
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:  
Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- K. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.

**1.3 QUALITY ASSURANCE**

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
  - 1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
  - 2. Test Reports:
    - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR.
  - 3. Certifications:
    - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

## 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
  - B1-13.....Standard Specification for Hard-Drawn Copper Wire
  - B3-13.....Standard Specification for Soft or Annealed Copper Wire
  - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
  - 81-12.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
  - 70-17.....National Electrical Code (NEC)
  - 70E-15.....National Electrical Safety Code
  - 99-15.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
  - 44-14 .....Thermoset-Insulated Wires and Cables
  - 83-14 .....Thermoplastic-Insulated Wires and Cables
  - 467-13 .....Grounding and Bonding Equipment

## PART 2 - PRODUCTS

### 2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.
- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

## **2.2 NOT USED**

## **2.3 NOT USED**

## **2.4 GROUND CONNECTIONS**

### **A. Above Grade:**

1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use //zinc-plated//cadmium-plated// steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with //zinc-plated//cadmium-plated// steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with //zinc-plated//cadmium-plated// steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

## **2.5 EQUIPMENT RACK AND CABINET GROUND BARS**

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

## **2.6 GROUND TERMINAL BLOCKS**

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with //zinc-plated//cadmium-plated// steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

## **2.7 GROUNDING BUS BAR**

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing

per detail shown on the drawings. Provide insulators and mounting brackets.

### **PART 3 - EXECUTION**

#### **3.1 GENERAL**

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.
- B. System Grounding:
  - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
  - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

#### **3.2 INACCESSIBLE GROUNDING CONNECTIONS**

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

#### **3.3 NOT USED**

#### **3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS**

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):
  - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
  - 2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.
- C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:
  - 1. Connect the equipment grounding conductors to the ground bus.
  - 2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

#### **3.5 RACEWAY**

- A. Conduit Systems:



1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
  2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
  3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
  4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.
- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
  2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Wireway Systems:
1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
  2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
  3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
  4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).

- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

### **3.6 NOT USED**

### **3.7 CORROSION INHIBITORS**

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.8 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

---END---

**SECTION 26 05 33**  
**RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Conduits bracing.
- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- I. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- J. Section 31 20 00, EARTHWORK: Bedding of conduits.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

#### 1.4 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Size and location of main feeders.
- b. Size and location of panels and pull-boxes.
- c. Layout of required conduit penetrations through structural elements.
- d. Submit the following data for approval:
  - 1) Raceway types and sizes.
  - 2) Conduit bodies, connectors and fittings.
  - 3) Junction and pull boxes, types and sizes.

2. Certifications: Two weeks prior to final inspection, submit the following:

- a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

#### 1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

C80.1-05.....Electrical Rigid Steel Conduit  
C80.3-05.....Steel Electrical Metal Tubing  
C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit  
5-11.....Surface Metal Raceway and Fittings  
6-07.....Electrical Rigid Metal Conduit - Steel  
50-95.....Enclosures for Electrical Equipment  
360-13.....Liquid-Tight Flexible Steel Conduit

- 467-13.....Grounding and Bonding Equipment
- 514A-13.....Metallic Outlet Boxes
- 514B-12.....Conduit, Tubing, and Cable Fittings
- 514C-07.....Nonmetallic Outlet Boxes, Flush-Device Boxes  
and Covers
- 651-11.....Schedule 40 and 80 Rigid PVC Conduit and  
Fittings
- 651A-11.....Type EB and A Rigid PVC Conduit and HDPE  
Conduit
- 797-07.....Electrical Metallic Tubing
- 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
  - TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and  
Conduit
  - TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and  
Tubing
  - FB1-12.....Fittings, Cast Metal Boxes and Conduit Bodies  
for Conduit, Electrical Metallic Tubing and  
Cable
  - FB2.10-13.....Selection and Installation Guidelines for  
Fittings for use with Non-Flexible Conduit or  
Tubing (Rigid Metal Conduit, Intermediate  
Metallic Conduit, and Electrical Metallic  
Tubing)
  - FB2.20-12.....Selection and Installation Guidelines for  
Fittings for use with Flexible Electrical  
Conduit and Cable
- F. American Iron and Steel Institute (AISI):
  - S100-2007.....North American Specification for the Design of  
Cold-Formed Steel Structural Members

## **PART 2 - PRODUCTS**

### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than (3/4")  
unless otherwise shown. Where permitted by the NEC, 13 mm (0.5-inch)  
flexible conduit may be used for tap connections to recessed lighting  
fixtures.
- B. Conduit:
  - 1. Size: In accordance with the NEC, but not less than 13 mm (3/4").

2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.
  3. Rigid aluminum: Shall conform to UL 6A and ANSI C80.5.
  4. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
  5. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
  6. Flexible Metal Conduit: Shall conform to UL 1.
  7. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
  8. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
  9. Surface Metal Raceway: Shall conform to UL 5.
- C. Conduit Fittings:
1. Rigid Steel and Intermediate Metallic Conduit Fittings:
    - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
    - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
    - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
    - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
    - e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
    - f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Rigid Aluminum Conduit Fittings:
  - a. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4% copper are prohibited.
  - b. Locknuts and Bushings: As specified for rigid steel and IMC conduit.
  - c. Set Screw Fittings: Not permitted for use with aluminum conduit.
3. Electrical Metallic Tubing Fittings:
  - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Setscrew Couplings and Connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.
  - d. Indent-type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible Metal Conduit Fittings:
  - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp-type, with insulated throat.
5. Liquid-tight Flexible Metal Conduit Fittings:
  - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
7. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
8. Expansion and Deflection Couplings:
  - a. Conform to UL 467 and UL 514B.

- b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
  - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
  - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  - 3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
  - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
- 1. UL-50 and UL-514A.
  - 2. Rustproof cast metal where required by the NEC or shown on drawings.
  - 3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.
- F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

### **PART 3 - EXECUTION**

#### **3.1 PENETRATIONS**

- A. Cutting or Holes:
- 1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.



2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

### **3.2 INSTALLATION, GENERAL**

A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.

B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.

C. Install conduit as follows:

1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
5. Cut conduits square, ream, remove burrs, and draw up tight.
6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.

9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
  10. Conduit installations under fume and vent hoods are prohibited.
  11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
  12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
  13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
  14. Do not use aluminum conduits in wet locations.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.
  2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
  3. Bending of conduits with a pipe tee or vise is prohibited.
- E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
  2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

### **3.3 CONCEALED WORK INSTALLATION**

- A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
  2. Align and run conduit in direct lines.
  3. Install conduit through concrete beams only:
    - a. Where shown on the structural drawings.
    - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
  4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
    - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.

- b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
  - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (0.75-inch) of concrete around the conduits.
- 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.
- B. Above Furred or Suspended Ceilings and in Walls:
  - 1. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the same system is prohibited.
  - 2. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the same system is prohibited.
  - 3. Align and run conduit parallel or perpendicular to the building lines.
  - 4. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
  - 5. Tightening set screws with pliers is prohibited.
  - 6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

### **3.4 EXPOSED WORK INSTALLATION**

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- G. Surface Metal Raceways: Use only where shown on drawings.

H. Painting:

1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
2. Paint all conduits containing cables rated over 600 V safety orange.  
Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating.  
Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

**3.5 DIRECT BURIAL INSTALLATION**

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

**3.6 HAZARDOUS LOCATIONS**

- A. Use rigid steel conduit only.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

**3.7 WET OR DAMP LOCATIONS**

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

**3.8 MOTORS AND VIBRATING EQUIPMENT**

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere,

water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.

- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

### **3.9 EXPANSION JOINTS**

- A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.
- C. Install expansion and deflection couplings where shown.

### **3.10 CONDUIT SUPPORTS**

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  - 2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
    - b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).

- c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### **3.11 BOX INSTALLATION**

- A. Boxes for Concealed Conduits:
  - 1. Flush-mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- I. On all branch circuit junction box covers, identify the circuits with black marker.

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Add Backup Cooling  
For Cath Lab

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September 15, 2017

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**SECTION 26 24 16**  
**PANELBOARDS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of panelboards.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:  
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:  
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:  
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit six hard copies or one electronic copy of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
  - 1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
  - 2. Manuals:
    - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
      - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
      - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
  - a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
  - b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
  - IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
  - PB 1-11.....Panelboards
  - 250-08.....Enclosures for Electrical Equipment (1,000V Maximum)
- D. National Fire Protection Association (NFPA):
  - 70-11.....National Electrical Code (NEC)
  - 70E-12.....Standard for Electrical Safety in the Workplace
- E. Underwriters Laboratories, Inc. (UL):
  - 50-95.....Enclosures for Electrical Equipment
  - 67-09.....Panelboards
  - 489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

### **PART 2 - PRODUCTS**

#### **2.1 GENERAL REQUIREMENTS**

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 100% rated, mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 25,000 A symmetrical for 277/480 V panelboards.
- J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards, and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.
- K. Series-rated panelboards are not permitted.

## **2.2 ENCLOSURES AND TRIMS**

### **A. Enclosures:**

- 1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
- 2. Enclosures shall not have ventilating openings.
- 3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
- 4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
- 5. Include removable inner dead front cover, independent of the panelboard cover.

### **B. Trims:**

- 1. Hinged "door-in-door" type.

2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

### **2.3 MOLDED CASE CIRCUIT BREAKERS**

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.
- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
  1. 120/208 V Panelboard: 22,000 A symmetrical.
  2. 120/240 V Panelboard: 22,000 A symmetrical.
  3. 277/480 V Panelboard: 25,000 A symmetrical.
- D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame. Circuit breakers with 400 A frames and above shall have magnetic trip, adjustable from 5x to 10x.
- E. Circuit breaker features shall be as follows:
  1. A rugged, integral housing of molded insulating material.
  2. Silver alloy contacts.
  3. Arc quenchers and phase barriers for each pole.
  4. Quick-make, quick-break, operating mechanisms.
  5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
  6. Electrically and mechanically trip free.
  7. An operating handle which indicates closed, tripped, and open positions.
  8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
  9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line

currents), or other accessory devices or functions shall be provided where shown on the drawings.

10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Use of remanufactured, refurbished or off brands are prohibited. Provide new type written panel directory.

#### **2.4 SURGE PROTECTIVE DEVICES**

- A. Where shown on the drawings, furnish panelboards with integral surge protective devices. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards. Upon completion of the project, the contractor shall provide 2 new typewritten directories for any existing panelboards in which new equipment was fed from.
- D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
- E. Provide blank cover for each unused circuit breaker mounting space.
- F. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

#### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
  1. Visual Inspection and Tests:
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.
    - c. Verify appropriate anchorage and required area clearances.

- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.

### **3.3 FOLLOW-UP VERIFICATION**

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---