

**SECTION 23 37 00  
AIR OUTLETS AND INLETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

**1.2 RELATED WORK**

- A. SECTION 23 05 41.....NOISE AND VIBRATION CONTROL FOR HVAC PIPE AND EQUIPMENT
- B. SECTION 23 05 11.....COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Diffusers, registers, grilles and accessories.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
- 1062 GRD-84 ..... Certification, Rating, and Test Manual 4<sup>th</sup> Edition
- C. American Society for Testing and Materials (ASTM):
- A167-99 (2004) ..... Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
- B209-07..... Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

**PART 2 - PRODUCTS**

**2.1 AIR OUTLETS**

- A. Materials:
1. Steel or aluminum. Provide manufacturer's standard gasket.
  2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.

- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
  - 1. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
    - a. Margin: Flat, 30 mm (1-1/4 inches) wide.
    - b. Bar spacing: 20 mm (3/4 inch) maximum.
    - c. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
  - 5. Supply Grilles: Same as registers.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

### **3.2 OPERATION AND PERFORMANCE TESTS**

- A. Verify that Registers and Grilles function as intended.

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