



DEDICATION PLAQUE STANDARD DETAIL

NTS



Department of
Veterans Affairs

DETAIL TITLE / DEDICATION PLAQUE STANDARD DETAIL

SCALE :NONE

DATE ISSUED: DECEMBER 2008

CAD DETAIL NO.: SD101400-04.DWG

DEDICATION PLAQUE NOTES:

1. UNDER SECRETARY FOR HEALTH, OR UNDER SECRETARY FOR BENEFITS, OR BOTH MAY BE REQUIRED.
2. SOME PLAQUES WILL NOT INCLUDE ASSOCIATE CHIEF MEDICAL DIRECTOR FOR OFM CONSTRUCTION MANAGEMENT. ADJUST SPACING BETWEEN LINES OF TEXT AND INCREASE DIMENSION BELOW LAST LINE TO ACCOMMODATE THE NUMBER OF LINES OF TEXT.
3. MEDICAL CENTER DIRECTOR, REGIONAL VISN OFFICE DIRECTOR, REGIONAL OFFICE AND INSURANCE CENTER DIRECTOR, OR MEDICAL AND REGIONAL OFFICE CENTER DIRECTOR MAY BE REQUIRED. LONG TEXT LINES MAY REQUIRE TWO LINES AND ADJUSTMENT OF SPACING.
4. DEDICATION PLAQUES FOR SATELLITE OUTPATIENT CLINICS WILL OMIT THE SENIOR RESIDENT ENGINEER, ARCHITECT/ENGINEER, AND GENERAL CONTRACTOR. THE OVERALL HEIGHT OF THE PLAQUE SHALL BE 30 INCHES [762mm].
5. MATERIAL: THE PLAQUE SHALL BE CAST OF A LEAD FREE TIN BRONZE, SUCH AS C90300 (NAVY "G" BRONZE) OR SIMILAR ALLOY APPROVED BY V.A.
6. WORKMANSHIP: CASTINGS SHALL BE OF UNIFORM QUALITY AND CONDITION, FREE FROM INJURIOUS BLOW HOLES AND POROSITY, CRACKS, AND OTHER DEFECTS AND NOT WARPED OR DISTORTED, WELL FINISHED, FREE FROM BURRS, SHARP EDGES, SCRATCHES, AND DEFECTS THAT MAY AFFECT APPEARANCE OR SERVICE-ABILITY. CASTINGS SHALL NOT BE REPAIRED, PLUGGED, WELDED, OR BURNED.
7. FINISH: FINISH TO BE DETAILED, HAND CHASED FOR TRUE ALIGNMENT FILED, BELT POLISHED SIDES GROUND SMOOTH, RAISED SURFACES AND BORDERS TO BE POLISHED AND BUFFED TO A BRIGHT SATIN FINISH, BACKGROUND TEXTURES TO BE REVERSE MEDIUM PEBBLE BACKGROUND, FINE PEBBLE BACKGROUND, MOSS AS CAST, AS INDICATED.
8. COATING: BRONZE TO BE CHEMICALLY OXIDIZED TO A STATUARY MEDIUM COLOR AND FINISH WITH ONE COAT OF CLEAR PROTECTIVE EXTERIOR METAL LACQUER.
9. FASTENERS: CORROSION RESISTANT METAL COMPARABLE WITH MATERIAL OR CASTING.
10. TEXT: INFORMATION FOR FILLING OUT PLAQUE WILL BE PROVIDED BY THE DEPARTMENT OF VETERANS AFFAIRS AT TIME OF ORDER FOR INDIVIDUAL PLAQUE. PRIOR TO CASTING, RUBBINGS WILL BE PROVIDED TO VA FOR REVIEW.
11. THE USE OF METRIC DIMENSIONING IS ALLOWED, PROVIDED THAT THE METRIC EQUIVALENT IS COMPARABLE AND MEETS FEDERAL STANDARDS FOR CONVERSION.



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