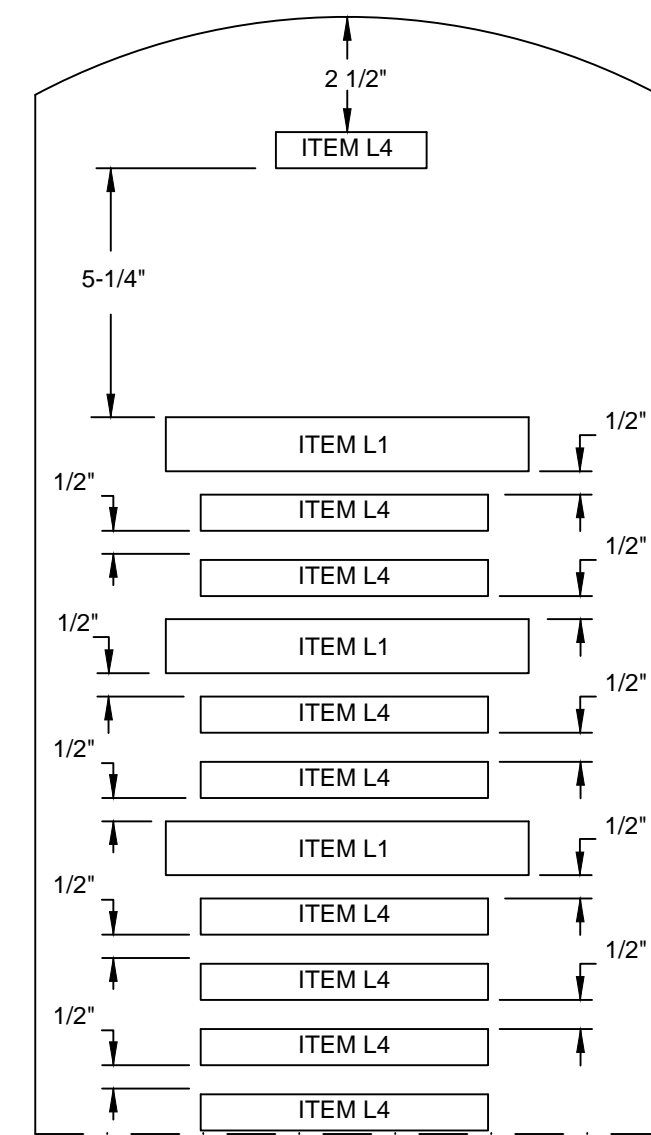
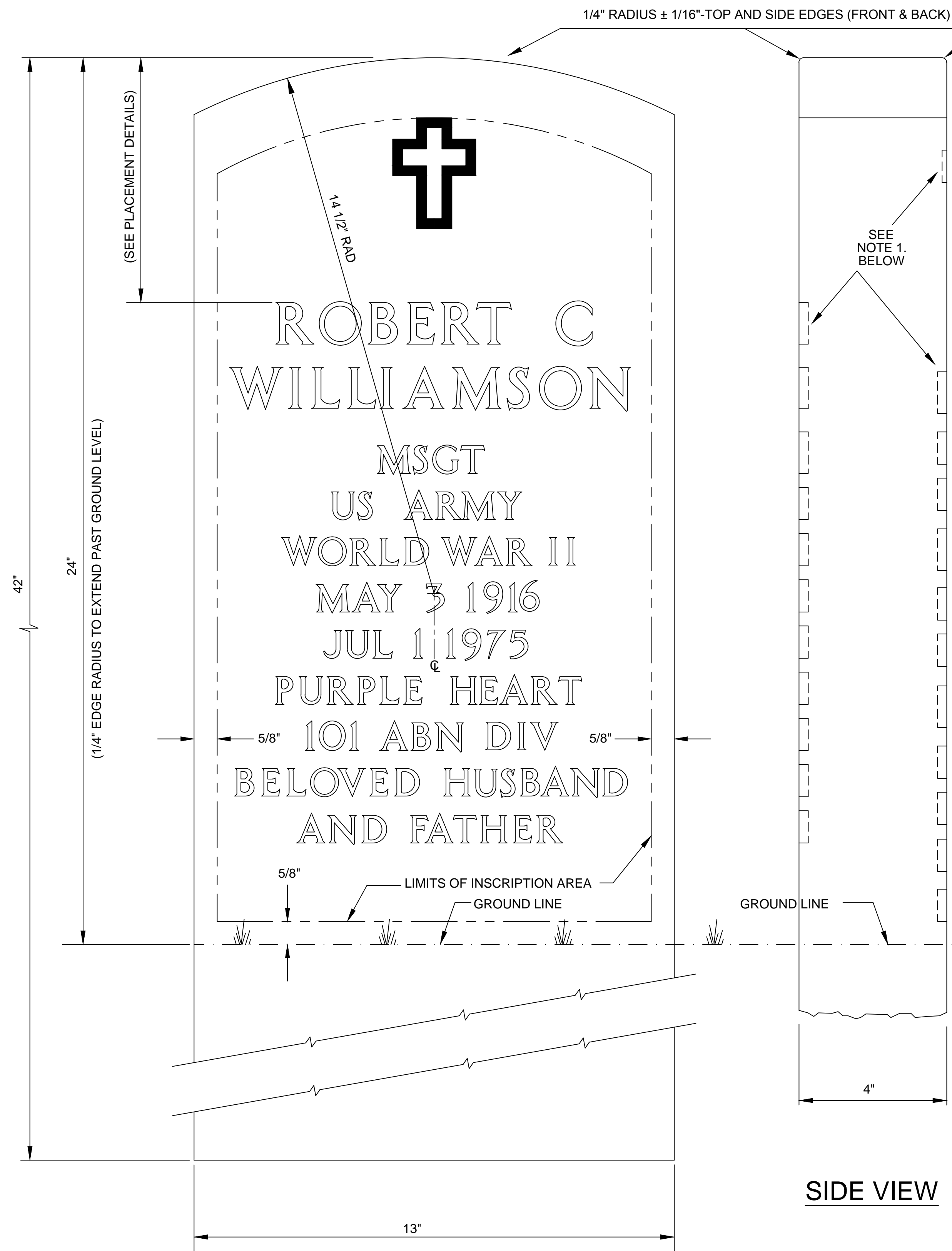


11 LINE INSCRIPTION PLACEMENT AND DETAIL WITH EMBLEM OF BELIEF



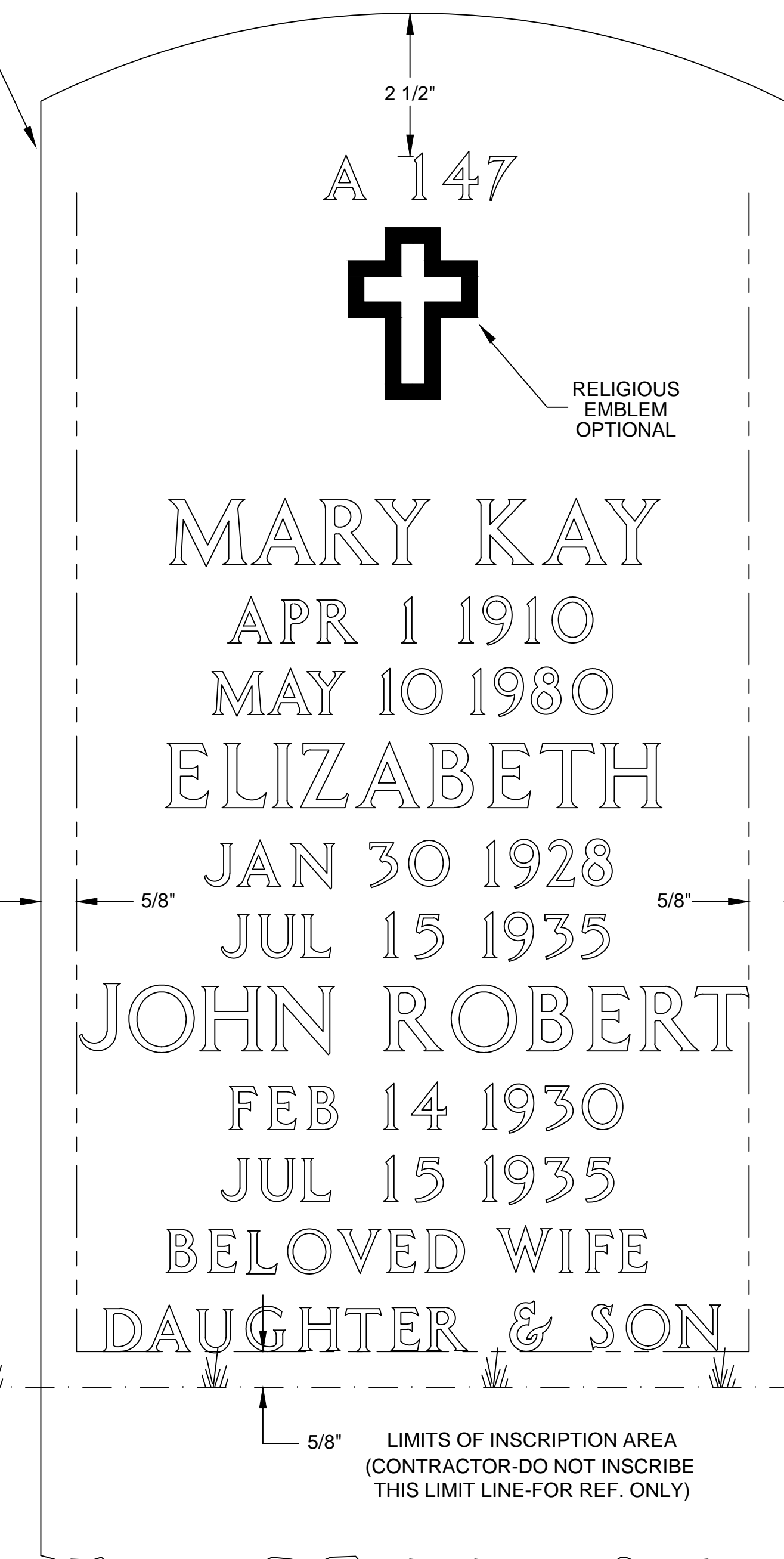
11 LINE INSCRIPTION PLACEMENT AND DETAIL NO EMBLEM OF BELIEF

HEADSTONE REAR FACE
SCALE: 1/4"=1"



TYPICAL FRONT FACE OF STONE
SCALE: 1/2"=1"

SIDE VIEW



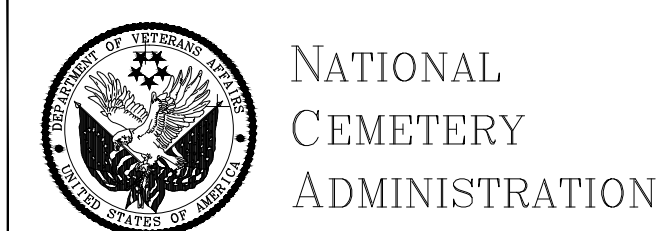
REAR FACE OF STONE SHOWING CORRECT LOCATION OF SECTION & GRAVE NUMBER AND REVERSE INSCRIPTION MAXIMUM SCENARIO

GENERAL NOTES:

- ITEM NUMBER IN INSCRIPTION BLOCK REFER TO INSCRIPTION SIZE AND EMBLEMS OF BELIEF SHOWN ON DRAWING A-EM (SHEETS 1 THROUGH 5) AND A-LFN&OC (SHEETS 1 THROUGH 3).
- EMBLEM OF BELIEF IS OPTIONAL.
- ALL GRANITE DIMENSIONAL TOLERANCES ARE ± 1/4" UNLESS OTHERWISE SPECIFIED.
- GRANITE SHALL BE STANDARD GRADE, FINE GRAINED MATERIAL AS CLASSIFIED BY THE NATIONAL BUILDING GRANITE QUARRIES ASSOCIATION. GRANITE SHALL ALSO CONFORM TO THE DEFINITION OF GRANITE AS DEFINED BY ASTM C119.
- MARKERS SHALL BE FREE OF CRACKS, SEAMS OR STARTS WHICH MAY IMPAIR ITS INTEGRITY OR READABILITY OF THE INSCRIPTION.
- THE TOP AND ALL SIDES SHALL BE FREE OF SCRATCHES, SAW MARKS, CHIPS OR CRACKS. FINISHED MARKERS SHALL BE PACKAGED FOR SHIPMENT ACCORDING TO CONTRACT SPECIFICATIONS.
- ROUNDING OF CORNERS NEED NOT EXTEND TO THE LOWEST 13 INCHES AND EACH SIDE OF THE LAST 13 INCHES MAY DISPLAY A SMOOTHNESS SIMILAR OR EQUAL TO AN 65 GRIT FINISH OR SAW CUT FINISH.

CONVERSION TABLE

ENGLISH/ U.S. STANDARD	METRIC	ENGLISH/ U.S. STANDARD	METRIC
42"	106.68 cm	2"	5.08 cm
24"	60.96 cm	1 5/8"	4.13 cm
14 1/2"	36.83 cm	1"	2.54 cm
1 1/2"	38.12 cm	3/4"	1.90 cm
4"	10.16 cm	5/8"	1.59 cm
3"	7.62 cm	1/2"	1.27 cm
2 1/2"	6.35 cm	1/4"	.64 cm



NATIONAL CEMETERY ADMINISTRATION

Drawing Title: UPRIGHT GRANITE HEADSTONE
13" X 42" X 4"

Approved: Director, Memorial Programs Service
Signed: _____

Project Title: GOVERNMENT HEADSTONES AND MARKERS

Marker Type: V1
Checked: KEE/KS
Drawn: MLT
SYSTEMS

Location: A-V1-2.DWG 24" x 36" SHEET

Date: JAN 29, 2014

Project/Contract No.:

DRAWING NO. A-V1-2
Sheet 2 of 2

Revisions	Description	Date
1	INCREASED SCALE SIZE OF REAR FACE	1/29/2014
-		