# SECTION 331000 <br> WATER UTILITIES 

## PART 1 - GENERAL

### 1.1 DESCRIPTION:

Underground water distribution system complete, ready for operation, including all appurtenant structures, and connections to existing water supply mains.

### 1.2 RELATED WORK:

A. All Sections listed in the Table of Contents are a Condition of this Section.

### 1.3 DEFINITIONS:

A. Water Distribution: Pipelines and appurtenances which are part of the distribution system. The distribution system comprises the network of piping located throughout building areas and other areas of water use, including hydrants, valves, and other appurtenances used to supply water for domestic and fire-fighting/fire protection purposes.
B. Water Service Line: Pipe line connecting building piping to water distribution lines.

### 1.4 QUALITY ASSURANCE:

A. Products Criteria:

1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be product of one manufacturer.
2. Nameplate: Nameplate bearing manufacturer's name or identifiable trademark securely affixed in a conspicuous place on equipment or name or trademark cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Water lines and the extension, and/or modifications to Public Utility systems.
C. Comply with all rules and regulations of Federal, State, and Local Health Department, Department of Environmental Quality having jurisdiction over the design, construction, and operation of potable water systems.
D. All material surfaces in contact with potable water shall comply with NSF 61.

### 1.5 SUBMITTALS:

A. Submit in accordance with Section 0133 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturers' Literature and Data (Submit all items as one package):

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(Ductile Iron Pipe and Polyvinyl Chloride (PVC) shall be in accordance with AWWA C600 and C605 respectively; and shall be provided to Contracting Officer Representative for approval.)

1. Piping.
2. Gaskets.
3. Valves.
4. Fire hydrants.
5. Vaults, frames and covers.
6. Valve boxes.
7. Joint restraint.
8. Disinfection products.
C. Testing Certifications:
9. Certification of Backflow Devices.
10. Hydrostatic Testing.
11. Certification of Disinfection, including free chlorine residuals, and bacteriological examinations.

### 1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. American National Standards Institute (ANSI/ASME):

B16.1-98................Cast Iron Pipe Flanges and Flanged Fittings
B16.18...................Cast Bronze Solder Joint Pressure Fittings
C. American Society for Testing and Materials (ASTM):

A536-04.................Standard Specifications for Ductile Iron Castings
D1784-03................ Standard Specifications for Rigid PVC Compounds and CPVC Compounds
D2464-99.................Standard Specifications for Threaded PVC Pipe Fittings, Schedule 80

D2467-02...............Standard Specifications for Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80

D3139-98.................Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals
F477-02e1...............Elastomeric Seals (Gaskets) for Joining Plastic Pipe
D. American Water Works Association (AWWA):

B300-04................. . Hypochlorites
B301-04................. Liquid Chlorine

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61-02....................Drinking Water System Components-Health Effects (Sections 1-9)

## PART 2 - PRODUCTS

### 2.1 DUCTILE IRON PIPE AND FITTINGS:

A. Ductile iron pipe, direct buried:

1. Provide ductile iron pipe conforming to the requirements of AWWA C151, Pressure Class 350 for Pipe 4 inches through 12 inches in diameter and 250, minimum for pipe larger than 12 inches in diameter, with standard thickness cement mortar lining interior, and interior asphaltic seal coat and exterior asphaltic coating, in accordance with AWWA and ANSI Standards.
2. Below Grade: Supply pipe in lengths not in excess of a nominal 20 feet with rubber ring type push-on joints, mechanical joint or approved restrained joint. Provide flange joint pipe where shown on the drawings. Provide mechanical and restrained joint pipe with sufficient quantities of accessories as required for each joint.
3. When a polyethylene encasement over pipe, fittings, and valves is a requirement as indicated on the drawings, the material, installation and workmanship shall conform to applicable sections of AWWA C105. Make provisions to keep the polyethylene from direct exposure to sunlight prior to installation. Backfill following installation without delay to avoid exposure to sunlight.
B. Ductile Iron Pipe Above Grade or in Below Ground Concrete Pits:
4. Flanged ductile iron pipe, AWWA C115, with factory applied screwed long hub flanges except as otherwise specified hereinafter. Face and drill flanges after being screwed on the pipe, with flanges true to 90 degrees with the pipe axis and flush with end of pipe, ANSI B16.1, $850 \mathrm{kPa}(125 \mathrm{psi})$ or $1725 \mathrm{kPa}(250 \mathrm{psi})$ standard, for the purpose intended.
5. Pipe Thickness Class: Minimum of Class 53 as defined in AWWA C150 for all sizes of flanged pipe.
6. Rubber Ring Gaskets: Full face type, AWWA C111, $1 / 16$ inch rubber ring gaskets and of approved composition suitable for the required service.
7. Bolts and Nuts on Flanged Fittings: Grade B, ASTM A307. Low alloy, high strength steel in accordance with AWWA C111. Assemble stainless steel bolts and nuts using anti-seize compound to prevent galling.
C. All Pipe Fittings: Ductile iron with a minimum pressure rating of 2400 kPa (350 psi). Fittings shall meet the requirements of ANSI and AWWA FINAL 2015-08-11 WATER UTILITIES
specifications as applicable. Rubber gasket joints shall conform to AWWA C111 for mechanical and push-on type joints. Ball joints shall conform to AWWA C151 with a separately cast ductile iron bell conforming to ASTM A148. Flanged fittings shall conform to AWWA C115 and be furnished flat faced and drilled to 850 kPa (125 psi) or 1725 kPa (250 psi) template in accordance with ANSI B16.1 with full faced gaskets.
D. Provide cement mortar lining and bituminous seal coat on the inside of the pipe and fittings in accordance with AWWA C104. Provide standard asphaltic coating on the exterior.
E. Provide a factory hydrostatic test of not less than $3.5 \mathrm{MPa}(500 \mathrm{psi})$ for all pipe in accordance with AWWA C151.
F. Provide non-detectable adhesive backed identification tape on top and sides of all buried ductile iron pipe, extended from joint to joint along the length of the pipe and have black lettering identifying the pipe service at no more than 12 inch intervals. According to service, the tape background color shall be as follows: force main/sanitarygreen; potable water-blue; reclaimed water-lavender.

### 2.2 POLYVINYL CHLORIDE PIPE AND FITTINGS:

A. Class-Rated Polyvinyl Chloride (PVC) Pipe:

1. PVC pipe and accessories 4 inches-14 inches in diameter, AWWA C900 "Polyvinyl Chloride (PVC) Pressure Pipe", Class 200, DR 14, cast iron outside diameters, unless otherwise shown or specified.
2. PVC pipe and accessories 16 inches or larger, AWWA C905, "Polyvinyl Chloride Water Transmission Pipe", Class 235, DR 18, cast iron outside diameters unless otherwise shown or specified. Pipe and accessories shall bear the NSF mark indicating pipe size, manufacturer's name, AWWA and/or ASTM Specification number, working pressure and production code. Pipe and couplings shall be made in accordance with ASTM D1784.
3. PVC Pipe and Accessories Smaller than 4 inches: Schedule 80, meeting the requirements of ASTM D-1785, Type 1, Grade 1. All exposed piping shall be CPVC meeting requirements of ASTM F441.
B. Joints:
4. Pipe 3 inches and Greater in Diameter: Push-on type with factory installed solid cross section elastomeric ring meeting the requirements of ASTM F-477 and provide mechanical restraint fittings.
5. Pipe Less Than 3 inches in Diameter: Threaded (ASTM D-2464) or solvent welded (ASTM 2467). Use Teflon tape or liquid Teflon thread lubricant approved for use on plastic on all threaded joints.

## C. Fittings:

1. Class-Rated Pipe 4 inches in Diameter and Greater: Ductile iron with mechanical joints conforming to the requirements of AWWA C153.
2. For Schedule 80 Pipe less than 3 inches in Diameter: Threaded or solvent weld. Threaded PVC fittings shall conform to ASTM D2464. CPVC fittings shall conform to ASTM F437 for threaded fittings and ASTM F439 for solvent weld fittings.

### 2.3 VALVES:

A. Asbestos packing is not allowed.
B. Gate:

1. 3 inches and Larger: Resilient seated, ductile iron body, bronze mounted, inclined seats, non-rising stem type turning counterclockwise to open, $1375 \mathrm{kPa}(200$ pound) WOG. AWWA C509. The resilient seat shall be fastened to the gate with stainless steel fasteners or vulcanizing methods. The interior and exterior shall be coated with thermo-setting or fusion epoxy coating in accordance with AWWA C550.
2. Operator:
a. Underground: Furnish valves with 2 inch nut for socket wrench operation. Valves shall comply with the requirements of NFPA 24.
3. Joints: Ends of valves shall accommodate, or be adapted to, pipe installed.

### 2.4 VALVE BOX:

Box with screw or slide-type adjustment and flared base. Minimum thickness of metal shall be $3 / 16$ inch. Box shall be adapted, without full extension, to depth of cover required over pipe at valve location. Cast the word "WATER" in cover. Provide [ ] "T" handle socket wrenches of $5 / 8$ inch round stock long enough to extend 2 feet above top of deepest valve box.

### 2.5 POST INDICATOR VALVE:

A. Valve: Valve shall conform to the specifications listed in Section 2.4 for gate valves. The Post Indicator shall conform to NFPA 24, and shall be fully compatible with the valve and all the supervisory switches.

### 2.6 FIRE HYDRANTS:

A. Size of main valve opening of each hydrant shall be 6 inches, minimum. Hose thread, size of fire apparatus connection, and shape, size and direction of rotation of operating head of hydrant shall be identical with present local fire department and/or water department standards those in use.
B. Hydrant shall be type AWWA C502, heavy construction, of proper length to connect pipe without extra fittings, and shall be the traffic type with
safety flange on barrel and safety couplings on the valve stem with the following features:

1. Interior removable without digging up hydrant; can be packed under pressure; 6 inch bell connection; one steamer nozzle and two hose nozzles with nozzle caps securely chained to barrel; suitable drainage device; single rubber or leather-faced valve in base; nozzles, stuffing boxes, wedge nuts, seat rings, clamp plates, etc. Threaded joints or spindles shall be bronze. Upper and lower barrels shall be of equal diameters. Upper barrel shall be of sufficient length to permit setting hydrant with barrel flange not more than 2 inches above finished grade. All fire hydrants shall have 6 inch bottom connection.
2. Provide fire hydrants with a finish paint identical to the existing fire hydrants.

### 2.7 CAST IRON FRAME AND COVER, STEPS, ETC.:

Cast iron frame and cover, steps, etc. shall comply with State Department of Transportation standard details. Identify cover as "WATER".

### 2.8 POTABLE WATER:

Water used for filling, flushing, and disinfection of water mains and appurtenances shall conform to Safe Drinking Water Act.

### 2.9 DISINFECTION CHLORINE:

A. Liquid chlorine shall conform to AWWA B301 and AWWA C651.
B. Sodium hypochlorite shall conform to AWWA B300 with 5 percent to 15 percent available chlorine.
C. Calcium hypochlorite shall conform to AWWA B300 supplied in granular form or $5 . g$ tablets, and shall contain 65 percent chlorine by weight.

### 2.19 WARNING TAPE

Standard, 4-Mil polyethylene 3 inch wide tape, detectable type, blue with black letters, and imprinted with "CAUTION BURIED WATER LINE BELOW" .

## PART 3 - EXECUTION

### 3.1 REGRADING:

Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

### 3.2 PIPE LAYING, GENERAL:

A. Care shall be taken in loading, transporting, and unloading to prevent injury to the pipe or coatings. Pipe or fittings shall not be dropped. All pipe or fittings shall be examined before laying, and no piece shall be installed which is found to be defective. Any damage to the pipe

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coatings shall be repaired as directed by the Contracting Officer Representative.
B. All pipe and fittings shall be subjected to a careful inspection just prior to being laid or installed. If any defective piping is discovered after it has been laid, it shall be removed and replaced with a sound pipe in a satisfactory manner at no additional expense to the Government. All pipe and fittings shall be thoroughly cleaned before laying, shall be kept clean until they are used in the work, and when installed or laid, shall conform to the lines and grades required.
C. All buried piping shall be installed to the lines and grades as shown on the drawings. All underground piping shall slope uniformly between joints where elevations are shown.
D. Contractor shall exercise extreme care when installing piping to shore up and protect from damage all existing underground water line and power lines, and all existing structures.
E. Do not lay pipe on unstable material, in wet trench, or when trench or weather conditions are unsuitable.
F. Do not lay pipe in same trench with other pipes or utilities unless shown otherwise on drawings.
G. Hold pipe securely in place while joint is being made.
H. Do not walk on pipes in trenches until covered by layers of earth well tamped in place to a depth of 12 inches over pipe.
I. Full length of each section of pipe shall rest solidly upon pipe bed with recesses excavated to accommodate bells or joints. Do not lay pipes on wood blocking.
J. Tees, plugs, caps, bends and hydrants on pipe installed underground shall be anchored. See section 3.7 "PIPE SUPPORTS".
K. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water and chemical, or mechanical injury. At completion of all work, thoroughly clean exposed materials and equipment.
L. Good alignment shall be preserved in laying. The deflection at joints shall not exceed that recommended by the manufacturer.
M. Warning tape shall be continuously placed 12 inches above buried water pipes.

### 3.3 DUCTILE IRON PIPE:

A. Installing Pipe: Lay pipe in accordance with AWWA C600 with polyethylene encasement if required in accordance with AWWA C105. Provide a firm even bearing throughout the length of the pipe by tamping selected material at the sides of the pipe up to the spring line.
B. All pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.
C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.
D. Jointing Ductile-Iron Pipe:

1. Push-on joints shall be made in strict accordance with the manufacturer's instruction. Pipe shall be laid with bell ends looking ahead. A rubber gasket shall be inserted in the groove of the bell end of the pipe, and the joint surfaces cleaned and lubricated. The plain end of the pipe is to be aligned with the bell of the pipe to which it is joined, and pushed home with approved means.
2. Mechanical Joints at Valves, Fittings: Install in strict accordance with AWWA C111. To assemble the joints in the field, thoroughly clean the joint surfaces and rubber gaskets with soapy water before tightening the bolts. Bolts shall be tightened to the specified torque.
3. Ball Joints: Install in strict accordance with the manufacturer's instructions. Where ball joint assemblies occur at the face of structures, the socket end shall be at the structure and ball end assembled to the socket.
4. Flanged joints shall be in accordance with AWWA C115. Flanged joints shall be fitted so that the contact faces bear uniformly on the gasket and then are made up with relatively uniform bolt stress.

### 3.4 PVC PIPE:

A. PVC piping shall be installed in strict accordance with the manufacturer's instructions and AWWA 605. Place selected material and thoroughly compacted to one foot above the top of the pipe and thereafter back filled as specified in Section 312000 , EARTH MOVING.
B. Copper Tracer Wire: Copper tracer wire consisting of No. 14 AWG solid, single conductor, insulated copper wire shall be installed in the trench with all piping to permit location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections are to be made by stripping the insulation from the wire and soldering with rosin core solder. Solder joints shall be wrapped with rubber tape and electrical tape. At least every 1000 feet, provide a 2.3 kg ( 5 pound) magnesium anode attached to the main tracer wire by solder. The solder joint shall be wrapped with rubber
tape and with electrical tape. An anode shall be attached at the end of each line.
C. Magnetic markers may be used in lieu of copper tracer wire to aid in future pipe locating. Generally, install markers on 20 foot centers. If pipe is in a congested piping area, install on 10 foot centers. Prepare as-built drawing indicating exact location of magnetic markers.

### 3.5 RESTRAINED JOINTS:

A. Restrained joints shall be constructed using pipe and fittings with restrained "locked-type" joints and the joints shall be capable of holding against withdrawal for line pressures 50 percent above the normal working pressure but not less than 300 psi. The pipe and fittings shall be restrained push-on joints or restrained mechanical joints.
B. All joints shall be restrained.
C. Restrained joint assemblies with ductile iron mechanical joint pipe shall be "Flex-Ring", "Lok-Ring", or mechanical joint coupled as manufactured by American Cast Iron Pipe Company, "Mega-Lug" or approved equal.
D. Ductile iron pipe bell and spigot joints shall be restrained with EBBA Iron Sales, Inc. Series 800 Coverall or approved equal.
E. Ductile iron mechanical joint fittings shall be restrained with EBBA Iron Sales, Inc. Series 1200 Restrainer. The restraining device shall be designed to fit standard mechanical joint bells with standard $T$ head bolts conforming to AWWA C111 and AWWA C153. Glands shall be manufactured of ductile iron conforming to ASTM A536. Set screws shall be hardened ductile iron and require the same torque in all sizes. Steel set screws not permitted. These devices shall have the stated pressure rating with a minimum safety factor of $2: 1$. Glands shall be listed with Underwriters Laboratories and/or approved by Factory Mutual.
F. Thrust blocks shall not be permitted.
G. Where ductile iron pipe manufactured with restrained joints is utilized, all restrained joints shall be fully extended and engaged prior to back filling the trench and pressurizing the pipe.
H. PVC pipe bell and spigot joints shall be restrained with the Uni-Flange Corp. Series 1350 Restrainer or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.
I. Ductile iron mechanical joint fittings used with PVC pipe shall be restrained with UNI-Flange Corp. Series 1300 Restrainer, EBBA Iron, Inc,

Series 2000 PV Mechanical Joint Restrainer Gland, or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A-536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.

### 3.6 PIPE SEPARATION:

A. Horizontal Separation-Water Mains and Sewers:

1. Water mains shall be located at least 10 feet horizontally from any proposed drain, storm sewer, sanitary or sewer service connection.
2. Water mains may be located closer than 10 feet to a sewer line when:
a. Local conditions prevent a lateral separation of 10 feet; and
b. The water main invert is at least 18 inches above the crown of the sewer; and
c. The water main is either in a separate trench or in the same trench on an undisturbed earth shelf located one side of the sewer.
3. When it is impossible to meet (1) or (2) above, both the water main and drain or sewer shall be constructed of mechanical joint ductile iron pipe. Ductile iron pipe shall comply with the requirements listed in this specification section. The drain or sewer shall be pressure tested to the maximum expected surcharge head before back filling.
B. Vertical Separation-Water Mains and Sewers:
4. A water main shall be separated from a sewer so that its invert is a minimum of 18 inches above the crown of the drain or sewer whenever water mains cross storm sewers, sanitary sewers or sewer service connections. The vertical separation shall be maintained for that portion of the wear main located within 10 feet horizontally of any sewer or drain crossed. A length of water main pipe shall be centered over the sewer to be crossed with joints equidistant from the sewer or drain.
5. Both the water main and sewer shall be constructed of slip-on or mechanical joint ductile iron pipe or PVC pipe equivalent to water main standards of construction when:
a. It is impossible to obtain the proper vertical separations described in (1) above; or
b. The water main passes under a sewer or drain.
6. A vertical separation of 18 inches between the invert of the sewer or drain and the crown of the water main shall be maintained where a
water main crosses under a sewer. Support the sewer or drain lines to prevent settling and breaking the water main.
7. Construction shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer or drain line is at least 10 feet.

### 3.7 SETTING OF VALVES AND BOXES:

A. Provide a surface concrete pad 18 by 18 by 6 inches to protect valve box when valve is not located below pavement.
B. Clean valve and curb stops interior before installation.
C. Set valve and curb stop box cover flush with finished grade.
D. Valves shall be installed plumb and level and in accordance with manufacturer's recommendations.
3.18 SETTING OF FIRE HYDRANTS:
A. Set center of each hydrant not less than 2 feet nor more than 6 feet back of edge of road or face of curb. Fire apparatus connection shall face road with center of nozzle 18 inches above finished grade. Set barrel flange not more than 2 inches above finished grade.
B. Set each hydrant on a slab of stone or concrete not less than 4 inches thick and 15 inches square. The service line to the hydrant, between the tee and the shoe of the hydrant, shall be fully restrained.
C. Set bases in not less than $1 / 2$ cubic yard of crushed rock or gravel placed entirely below hydrant drainage device.
D. Clean interiors of hydrants of all foreign matter before installation.

### 3.9 FLUSHING AND DISINFECTING:

A. Flush and disinfect new water lines in accordance with AWWA C651.
B. Initial flushing shall obtain a minimum velocity in the main of 0.75 $\mathrm{m} / \mathrm{sec}(2.5$ feet per second) at 40 PSI residual pressure in water main. The duration of the flushing shall be adequate to remove all particles from the line.

| Pipe Diameter |  | Flow Required to Produce <br> $2.5 \mathrm{ft} / \mathrm{sec}($ approx.) <br> Velocity in Main |  | Number of Hydrant Outlets |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |
|  |  | 1 (25) | $\begin{gathered} 1 \\ 1 / 2(38) \end{gathered}$ | 2 (51) | $\begin{gathered} 2 \quad 1 / 2-\mathrm{in} \\ (64 \mathrm{~mm}) \end{gathered}$ |
| In | (mm) |  |  | gpm | (L/sec) | Number of taps on pipe |  |  |  |
| 4 | (100) | 100 | (6.3) | 1 | -- | -- | 1 |
| 6 | (150) | 200 | (12.6) | -- | 1 | -- | 1 |
| 8 | (200) | 400 | (25.2) | -- | 2 | 1 | 1 |
| 10 | (250) | 600 | (37.9) | -- | 3 | 2 | 1 |
| 12 | (300) | 900 | (56.8) | -- | -- | 3 | 2 |

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| 16 | $(400)$ | 1,600 | $(100.9)$ | -- | -- | 4 | 2 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

The backflow preventers shall not be in place during the flushing.
C. The Contractor shall be responsible to provide the water source for filling, flushing, and disinfecting the lines. Only potable water shall be used, and the Contractor shall provide all required temporary pumps, storage facilities required to complete the specified flushing, and disinfection operations.
D. The Contractor shall be responsible for the disposal of all water used to flush and disinfect the system in accordance with all governing rules and regulations. The discharge water shall not be allowed to create a nuisance for activities occurring on or adjacent to the site.
E. The bacteriological test specified in AWWA C651 shall be performed by a laboratory approved by the Health Department, Department of Environmental Quality of the State. The cost of sampling, transportation, and testing shall be the responsibility of the Contractor.
F. Re-disinfection and bacteriological testing of failed sections of the system shall be the sole responsibility of the Contractor.
G. Before backflow preventers are installed, all upstream piping shall be thoroughly flushed.

### 3.10 HYDROSTATIC TESTING:

A. Hydrostatic testing of the system shall occur prior to disinfecting the system. All new pipe sections between existing systems shall be hydrostatic tested.
B. After new system is installed, except for connections to existing system and building, backfill at least 300 mm (12 inches) above pipe barrel, leaving joints exposed. The depth of the backfill shall be adequate to prevent the horizontal and vertical movement of the pipe during testing.
C. Prior to pressurizing the line, all joint restraints shall be completely installed and inspected.
D. If the system is tested in sections, and at the temporary caps at connections to the existing system and buildings, the Contractor shall provide and install all required temporary thrust restraints required to safely conduct the test.
E. The Contractor shall install corporation stops in the line as required to purge the air out of the system. At the completion of the test, all corporation stops shall be capped.
F. The Contractor shall perform pressure and leakage tests for the new system for 2 hours to 1375 kPa (200 psi). Leakage shall not exceed the following requirements.

1. Copper Tubing: No leaks.
2. Ductile Iron Pipe: No leaks.
3. Polyvinyl Chloride (PVC): No leaks.
G. The Contractor shall engage an independent third-party testing agency to perform tests on all new hydrants.

