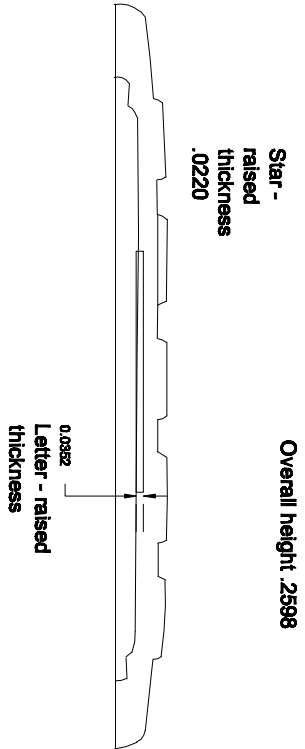
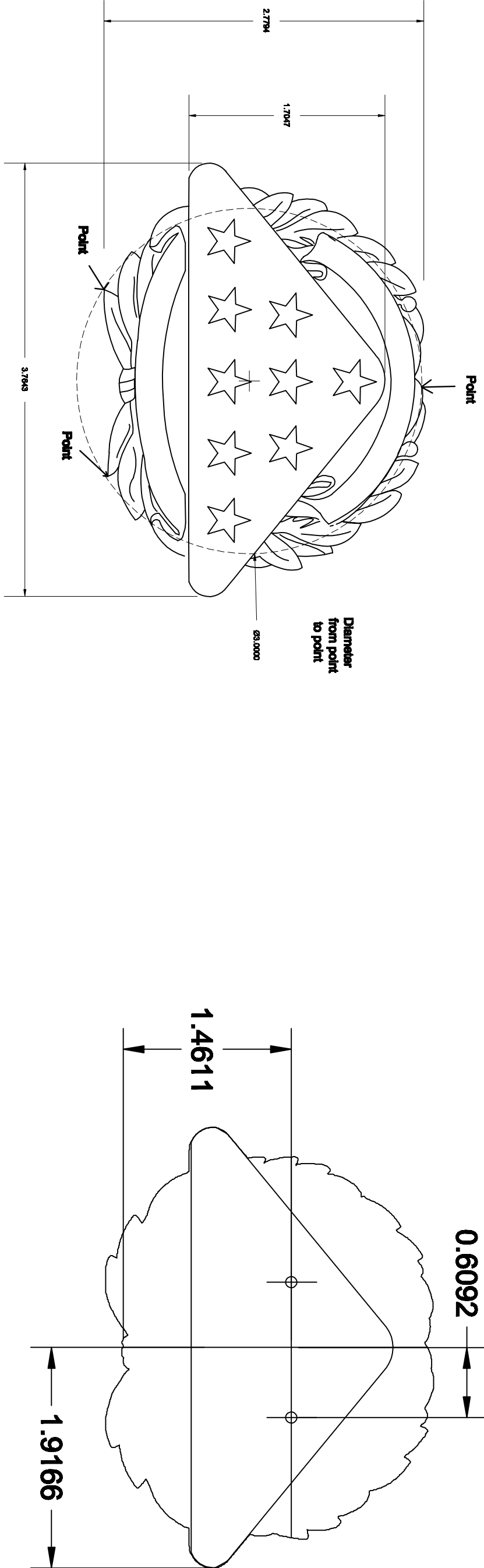


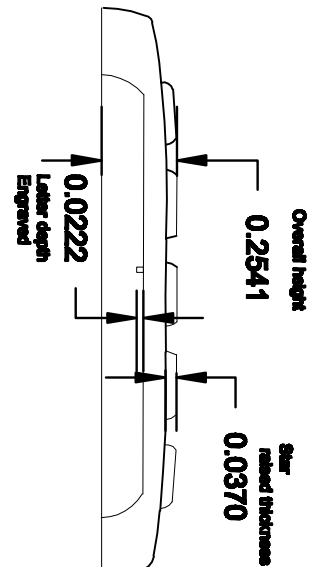
5" Medallion approx wt 1 lb 8.9 oz - Type M5



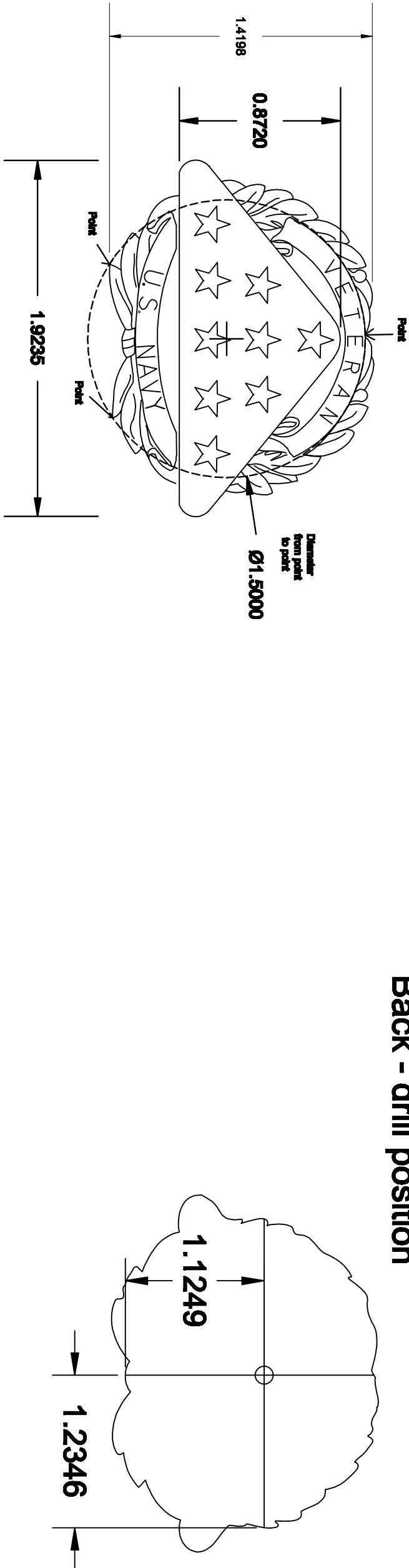
M3
Back - drill position



3" Medallion approx wt 7.2 oz - Type M3



M1
Back - drill position



NOTES FOR APPLICATION INSTRUCTIONS
Final customer review on epoxy package.
Note: epoxy according to directions on the package.
To ensure proper alignment, mark the placement area on the surface that the medallion is to be attached.
After the epoxy is applied, the medallion should be pressed into the surface.
Check the alignment of the medallion in place and to epoxy area is dry cured (approximately 2 hours).

1 1/2" Medallion approx wt 1.3 oz - Type M1

GENERAL NOTES:	
1. ALL DIMENSIONAL TOLERANCES ARE 1/32" UNLESS OTHERWISE SPECIFIED.	
2. PROVIDE SAND CAST 265 BRONZE.	
3. PROVIDE CLOTH TEXTURE REPRESENTING FOLDED FLAG FOR BACKGROUND OF STARS.	
4. PROVIDE PEBBLE TEXTURE FOR BACKGROUND BETWEEN FLAG AND RIBBON.	
5. FONT SHALL BE ARIAL STYLE WITH REGULAR LINE WEIGHT	
6. STAMP BACK SIDE WITH "PROPERTY OF THE UNITED STATES GOVERNMENT"	
7. APPROVED: Director, National Program Service	
8. APPROVED: Chief W. Manager	
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