

SECTION 09 91 00
PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 05 - METALS,

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample of identity markers if used.
- D. Manufacturers' Certificates indicating compliance with specified requirements:
 - 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
 - 2. High temperature aluminum paint.
 - 3. Epoxy coating.
 - 4. Intumescent clear coating or fire retardant paint.
 - 5. Plastic floor coating.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 - 1. Name of manufacturer.
 - 2. Product type.
 - 3. Batch number.

4. Instructions for use.
5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
 1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. If paint or other coating, state coat types; prime, body or finish.
- C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

- A. Before starting application of water paint mixtures, apply paint as specified to an area, not to exceed 9 m² (100 ft²), selected by COR.
- B. Finish and texture approved by COR will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
 - ACGIH TLV-BKLT-2008.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
 - ACGIH TLV-DOC-2008.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. American National Standards Institute (ANSI):
 - A13.1-07.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
 - D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
 - A-A-1555.....Water Paint, Powder (Cementitious, White and Colors) (WPC) (cancelled)
 - A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
 - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
 - No. 1-07.....Aluminum Paint (AP)

No. 4-07.....	Interior/ Exterior Latex Block Filler
No. 5-07.....	Exterior Alkyd Wood Primer
No. 7-07.....	Exterior Oil Wood Primer
No. 8-07.....	Exterior Alkyd, Flat MPI Gloss Level 1 (EO)
No. 9-07.....	Exterior Alkyd Enamel MPI Gloss Level 6 (EO)
No. 10-07.....	Exterior Latex, Flat (AE)
No. 11-07.....	Exterior Latex, Semi-Gloss (AE)
No. 18-07.....	Organic Zinc Rich Primer
No. 22-07.....	Aluminum Paint, High Heat (up to 590° - 1100F) (HR)
No. 26-07.....	Cementitious Galvanized Metal Primer
No. 27-07.....	Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
No. 31-07.....	Polyurethane, Moisture Cured, Clear Gloss (PV)
No. 36-07.....	Knot Sealer
No. 43-07.....	Interior Satin Latex, MPI Gloss Level 4
No. 44-07.....	Interior Low Sheen Latex, MPI Gloss Level 2
No. 45-07.....	Interior Primer Sealer
No. 46-07.....	Interior Enamel Undercoat
No. 47-07.....	Interior Alkyd, Semi-Gloss, MPI Gloss Level 5 (AK)
No. 48-07.....	Interior Alkyd, Gloss, MPI Gloss Level 6 (AK)
No. 49-07.....	Interior Alkyd, Flat, MPI Gloss Level 1 (AK)
No. 50-07.....	Interior Latex Primer Sealer
No. 51-07.....	Interior Alkyd, Eggshell, MPI Gloss Level 3
No. 52-07.....	Interior Latex, MPI Gloss Level 3 (LE)
No. 53-07.....	Interior Latex, Flat, MPI Gloss Level 1 (LE)
No. 54-07.....	Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
No. 59-07.....	Interior/Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE)
No. 60-07.....	Interior/Exterior Latex Porch & Floor Paint, Low Gloss
No. 66-07.....	Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC)
No. 67-07.....	Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR)
No. 68-07.....	Interior/ Exterior Latex Porch & Floor Paint, Gloss
No. 71-07.....	Polyurethane, Moisture Cured, Clear, Flat (PV)
No. 74-07.....	Interior Alkyd Varnish, Semi-Gloss
No. 77-07.....	Epoxy Cold Cured, Gloss (EC)
No. 79-07.....	Marine Alkyd Metal Primer
No. 90-07.....	Interior Wood Stain, Semi-Transparent (WS)

- No. 91-07.....Wood Filler Paste
- No. 94-07.....Exterior Alkyd, Semi-Gloss (EO)
- No. 95-07.....Fast Drying Metal Primer
- No. 98-07.....High Build Epoxy Coating
- No. 101-07.....Epoxy Anti-Corrosive Metal Primer
- No. 108-07.....High Build Epoxy Coating, Low Gloss (EC)
- No. 114-07.....Interior Latex, Gloss (LE) and (LG)
- No. 119-07.....Exterior Latex, High Gloss (acrylic) (AE)
- No. 135-07.....Non-Cementitious Galvanized Primer
- No. 138-07.....Interior High Performance Latex, MPI Gloss Level 2
(LF)
- No. 139-07.....Interior High Performance Latex, MPI Gloss Level 3
(LL)
- No. 140-07.....Interior High Performance Latex, MPI Gloss Level 4
- No. 141-07.....Interior High Performance Latex (SG) MPI Gloss
Level 5

H. Steel Structures Painting Council (SSPC):

- SSPC SP 1-04 (R2004)....Solvent Cleaning
- SSPC SP 2-04 (R2004)....Hand Tool Cleaning
- SSPC SP 3-04 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Cementitious Paint (CEP): TT-P-1411A [Paint, Copolymer-Resin, Cementitious (CEP)], Type 1 for exterior use, Type II for interior use.
- B. Wood Sealer: MPI 31 (gloss) or MPI 71 (flat) thinned with thinner recommended by manufacturer at rate of about one part of thinner to four parts of varnish.
- C. Plastic Tape:
 - 1. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
 - 2. Pressure sensitive adhesive back.
 - 3. Widths as shown.
- D. Identity markers options:
 - 1. Pressure sensitive vinyl markers.
 - 2. Snap-on coil plastic markers.
- E. Aluminum Paint (AP): MPI 1.
- F. Interior/Exterior Latex Block Filler: MPI 4.
- G. Exterior Alkyd Wood Primer: MPI 5.
- H. Exterior Oil Wood Primer: MPI 7.
- I. Exterior Alkyd, Flat (EO): MPI 8.

J. Exterior Alkyd Enamel (EO): MPI 9.
 K. Exterior Latex, Flat (AE): MPI 10.
 L. Exterior Latex, Semi-Gloss (AE): MPI 11.
 M. Organic Zinc rich Coating (HR): MPI 22.
 N. High Heat Resistant Coating (HR): MPI 22.
 O. Cementitious Galvanized Metal Primer: MPI 26.
 P. Exterior/ interior Alkyd Floor Enamel, Gloss (FE): MPI 27.
 Q. Knot Sealer: MPI 36.
 R. Interior Satin Latex: MPI 43.
 S. Interior Low Sheen Latex: MPI 44.
 T. Interior Primer Sealer: MPI 45.
 U. Interior Enamel Undercoat: MPI 47.
 V. Interior Alkyd, Semi-Gloss (AK): MPI 47.
 W. Interior Alkyd, Gloss (AK): MPI 49.
 x. Interior Latex Primer Sealer: MPI 50.
 Y. Interior Alkyd, Eggshell: MPI 51
 Z. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
 AA. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
 BB. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.
 DD. Interior / Exterior Alkyd Porch & Floor Enamel, Low Gloss (FE): MPI 59.
 EE. Interior/ Exterior Latex Porch & Floor Paint, Low Gloss: MPI 60.
 FF. Interior Alkyd Fire Retardant, Clear Top-Coat (ULC Approved) (FC): MPI 66.
 GG. Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR): MPI 67.
 HH. Interior/ Exterior Latex Porch & Floor Paint, gloss: MPI 68.
 II. Epoxy Cold Cured, Gloss (EC): MPI 77.
 JJ. Marine Alkyd Metal primer: MPI 79.
 KK. Interior Wood Stain, Semi-Transparent (WS): MPI 90.
 LL. Wood Filler Paste: MPI 91.
 MM. Exterior Alkyd, Semi-Gloss (EO): MPI 94.
 NN. Fast Drying Metal Primer: MPI 95.
 OO. High Build Epoxy Coating: MPI 98.
 PP. Epoxy Anti-Corrosive Metal Primer: MPI 101.
 QQ. High Build Epoxy Marine Coating (EC): MPI 108.
 RR. Interior latex, Gloss (LE) and (LG): MPI 114.
 SS. Exterior Latex, High Gloss (acrylic) (AE): MPI 119.
 TT. Waterborne Galvanized Primer: MPI 134.
 UU. Non-Cementitious Galvanized Primer: MPI 135.
 VV. Interior High Performance Latex, MPI Gloss Level 2 (LF): MPI 138.
 WW. Interior High Performance Latex, MPI Gloss Level 3 (LL): MPI 139.
 XX. Interior High Performance Latex, MPI Gloss Level 4: MPI 140.
 YY. Interior High Performance Latex (SG), MPI Gloss Level 5: MPI 141.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed 10g/l for interior latex paints/primers and 50g/l for exterior latex paints and primers.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. For lead-paint removal, see Section 02 83 33.13, LEAD-BASED PAINT REMOVAL AND DISPOSAL.
 - 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints, where possible.
 - 7. VOC content for solvent-based paints shall not exceed 250g/l and shall not be formulated with more than one percent aromatic hydro carbons by weight.

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
2. Maintain interior temperatures until paint dries hard.
3. Do no exterior painting when it is windy and dusty.
4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.
6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.
 3. See other sections of specifications for specified surface conditions and prime coat.

4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

E. Zinc-Coated (Galvanized) Metal, Aluminum, Copper and Copper Alloys
Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non- Cementitious Galvanized Primer) depending on finish coat compatibility.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.

- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

3.4.1 Application of Primer

Apply primer coat, maintaining paint supply container height within 1 meter 3 feet of the paint nozzle for applying zinc primer. Maintain constant agitation of paint pot to ensure that zinc does not settle in container.

3.4.2 Application of Stripe Coat

Apply a stripe coat of intermediate coat epoxy material within RECOAT WINDOW of primer, allowing sufficient dry time to allow application of intermediate coat within RECOAT WINDOW of primer. Apply by brush, working material into corners, crevices, angles, and welds, and onto outside corners and angles.

SECTION 09 97 13.27 Page 33

3.4.3 Application of Intermediate Coat

Apply intermediate coat within RECOAT WINDOW of primer coat.

3.4.4 Non-skid for Stairs and Top

Where non-skid is required, apply a second intermediate coat, and immediately follow with application of non-skid grit, broadcast at the rate of 2 pounds per 100 square feet, and backroll. Apply topcoat as specified.

3.4.5 Application of Topcoat

Make all required repairs to primer and intermediate coats as specified in paragraph entitled "Procedure for Holiday and Spot Repairs of Newly Applied Coating" prior to applying topcoat. Apply topcoat within RECOAT WINDOW of intermediate coat. The polyurethane topcoat may require multiple passes to achieve desired aesthetics and required thickness. Consult manufacturer for thinning and application procedures for anticipated temperature, humidity, and wind conditions. Touch-up blemishes and defects within recoat window of

polyurethane topcoat. Retain sample of polyurethane topcoat, from the same batch used to coat structure, to make touch-ups that might be required later.

COAT	MINIMUM DFT	MAXIMUM DFT
	(Mils)	(Mils)
Primer	3	5
Intermediated coat	3	5
Topcoat	2	3

3.4.6 Procedure for Holiday and Spot Repairs of Newly Applied Coating

Repair coating film defects at the earliest practicable time, preferably before application of the succeeding coat. Observe all requirements for soluble salts contamination, cleanliness between coats, and application conditions. Prepare defective area in accordance with SSPC SP 10/NACE No. 2, and feather coating as required to leave 100 mm 4 inches of each succeeding coat feathered and abraded. Protect adjacent areas from damage and overspray. Remove dust and solvent wipe the prepared area plus an additional 100 mm 4 inches beyond the prepared area with clean denatured alcohol. Apply each coat within RECOAT WINDOW of preceeding coat. Within four hours of preparation, apply zinc-rich primer to prepared steel and feather onto prepared primer. Apply intermediate coat to primed area and feather to prepared intermediate area. Apply topcoat to intermediate coat and feather to prepared topcoat. Apply each repair coat to approximate thickness of surrounding coating system.

3.5 Field Inspection

3.5.1 Inspection Requirements

Perform field inspection in accordance with ASTM D 3276 and the approved Coating Work Plan. Document Contractor's compliance with the approved Coating Work Plan.

Provide all tools and instruments required to perform the required testing, as well as any tools or instruments that the inspector considers necessary to perform the required inspections and tests. Document each inspection and test, including required hold points and other required inspections and tests, as well as those inspections and tests deemed prudent from on-site evaluation to document a particular process or condition, as follows:

- a. Location or area;
- b. Purpose (required or special);
- c. Method;
- d. Criteria for evaluation;
- e. Results;
- f. Determination of compliance;
- g. List of required rework;

h. Observations.

Collect and record Environmental Conditions as described in ASTM D 3276 on a 24 hour basis, as follows:

- a. During surface preparation, every two hours or when changes occur;
- b. During coating application and the first four days of initial cure, every hour, or when changes occur;
- c. Note location, time, and temperature of the highest and lowest surface temperatures each day;
- d. Use a non-contact thermometer to locate temperature extremes, then= verify with contact thermometers.

Document all equipment used in inspections and testing, including manufacturer, model number, serial number, last calibration date and future calibration date, and results of on-site calibration performed.

Document Contractors compliance with the approved Coating Work Plan.

3.6 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -