PROJECT MANUAL

Veterans Administration
Battle Creek Medical Center
Renovate Mental Health Clinic B-7

VA Project No. 515-313
Job No. 03150-A0.000

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BOOK 2 OF 2

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DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS

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SECTION 21 05 11
COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 21.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 07 84 00, FIRESTOPPING.

D. Section 07 92 00, JOINT SEALANTS.

E. Section 09 91 00, PAINTING.

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. See other specification sections for any exceptions.
2. Equipment Service: Products shall be supported by a service organization which maintains a complete inventory of repair parts and provide responsive service within 24 hours of notification.
3. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
4. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
5. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
6. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Contracting Officer’s Technical Representative prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

C. Warranty Period:
   1. The contractor shall provide a standard one year warranty period for the installed system based on the date of acceptance from the government.
   2. Qualifications: All service technicians assigned to perform work under this contract shall be qualified and factory trained by the Original Equipment Manufacturer (O.E.M.).

D. Supports for sprinkler piping shall be in conformance with NFPA 13.

E. Supports for standpipe shall be in conformance with NFPA 14.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
   1. Equipment and materials identification.
   2. Fire-stopping materials.
   3. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
   4. Wall, floor, and ceiling plates.

C. Coordination Drawings: Provide detailed layout drawings of all piping systems. Provide details of the following.
   1. Hangers, inserts, supports, and bracing.
   2. Pipe sleeves.

D. Maintenance Data and Operating Instructions:
   1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
   2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A36/A36M-2001.....Carbon Structural Steel

A575-96.....Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)

E84-2003.....Standard Test Method for Burning Characteristics of Building Materials

E119-2000.....Standard Test Method for Fire Tests of Building Construction and Materials

C. National Fire Protection Association (NFPA):

90A-96.....Installation of Air Conditioning and Ventilating Systems

101-97.....Life Safety Code

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Valve Tags and Lists:

1. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
2. Valve lists: Typed or printed plastic coated card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
3. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.2 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.3 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.4 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from this requirement must receive prior approval of Contracting Officer’s Technical Representative.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

F. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

G. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

H. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Coordinate location of piping, sleeves, inserts, hangers, and equipment. Locate piping, sleeves, inserts, hangers, and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Protection and Cleaning:
   1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Contracting Officer’s Technical Representative. Damaged or defective items in the opinion of the Contracting Officer’s Technical Representative, shall be replaced.
   2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly exposed materials and equipment.

C. Work in Existing Building:
   1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
   2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
   3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Contracting Officer’s Technical Representative. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Contracting Officer’s Technical Representative for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Contracting Officer’s Technical Representative's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

3.2 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Contracting Officer’s Technical Representative.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of

tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.3 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEM

PART 1 - GENERAL

1.1 SCOPE OF WORK

A. Design, installation and testing shall be in accordance with NFPA 13 except for specified exceptions.

B. The design and installation of a hydraulically calculated automatic wet system complete and ready for operation, for all portions of Building indicated on drawings, including the elevator machine room and elevator pit.

C. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Section 07 84 00, FIRESTOPPING, Treatment of penetrations through rated enclosures.

C. Section 09 91 00, PAINTING.

D. Section 28 31 00, FIRE DETECTION AND ALARM, Connection to fire alarm of flow switches, pressure switches and valve supervisory switches.

E. Section 21 05 11 COMMON WORK RESULTS FOR FIRE SUPPRESSION

1.3 QUALITY ASSURANCE

A. Installer Reliability: The installer shall possess a valid State of Michigan contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past three years.

B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL and approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VAMC.

C. Submittals: Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering. As Government review is for

technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the jobsite. Suitably bind submittals in notebooks or binders and provide index referencing the appropriate specification section. Submittals shall include, but not be limited to, the following:

1. Qualifications:
   a. Provide a copy of the installing contractor’s state contractor’s license.
   b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer practicing in the field of Fire Protection Engineering.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to NFPA 13. Include a site plan showing the piping to the water supply test location.
3. Manufacturers Data Sheets:
   a. For backflow preventers, provide flow test curves from UL, FM, or the Foundation for Hydraulic Research and Cross-Connection Control to verify pressure loss calculations.
   b. Provide for materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheet describes items in addition to that item being submitted, clearly identify proposed item on the sheet.
4. Calculation Sheets: Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of NFPA 13.
5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submittals shall include, but not be limited to, the following:
   a. One complete set of reproducible as-built drawings showing the installed system with the specific interconnections between the waterflow switch or pressure switch and the fire alarm equipment.

b. Complete, simple, understandable, step-by-step, testing instructions giving recommended and required testing frequency of all equipment, methods for testing all equipment, and a complete trouble shooting manual. Provide maintenance instructions on replacing any components of the system including internal parts, periodic cleaning and adjustment of the equipment and components with information as to the address and telephone number of both the manufacturer and the local supplier of each item.
c. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13.
d. Certificates shall document all parts of the installation.
e. Instruction Manual: Provide one copy of the instruction manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser.

D. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13. Recommendations in appendices shall be treated as requirements.
1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
2. Sprinkler Protection: To determining spacing and sizing, apply the coverage classifications indicated on the drawings.
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Water Supply: Perform hydrant flow test.

1.4 APPLICABLE PUIBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. National Fire Protection Association (NFPA):
13-2008.....Installation of Sprinkler Systems
101-2009.....Safety to Life from Fire in Buildings and Structures (Life Safety Code)

C. Underwriters Laboratories, Inc. (UL):
Fire Protection Equipment Directory – latest edition
D. Factory Mutual Engineering Corporation (FM):
Approval Guide – latest edition
E. Foundation for Cross-Connection Control and Hydraulic Research-2005

PART 2 PRODUCTS

2.1 GENERAL

A. All devices and equipment shall be Underwriters Laboratories Inc. listed for their intended purpose. All sprinklers shall be Factory Mutual approved.

2.2 PIPING & FITTINGS

A. Sprinkler systems in accordance with NFPA 13.
B. Piping Materials Standards:
1. Ferrous piping – follow ASTM A 795 Standard
2. Welded and seamless steel pipe – follow ANSI/ASTM A 53
3. Wrought steel pipe – follow ANSI/ASME B36.10M
4. Electric resistance welded steel pipe – follow ASTM A 135
C. Piping dry fire protection systems shall be Schedule 40. Schedule 10 will not be permitted.
D. Fitting Materials Standards:
1. Cast iron threaded fitting, Class 125 and 250 - follow ASME B16.4
2. Cast iron pipe flanges and flanged fittings - follow ASME B16.1
3. Malleable iron threaded fittings, Class 150 and 300 steel - follow ASME B16.3
4. Factory made wrought steel buttweld fittings - follow ASME B16.9
5. Buttwelding ends for pipe, valves, flanges, and fitting - follow ASME B16.25
E. CPVC piping, plain end pipes and fittings with locking nuts or shear bolts will not be permitted.
F. Pipe Identification – All pipe, including specially listed pipe allowed by NFPA 13, shall be marked continuously along its length by the manufacturer in such a way as to properly identify the type of pipe. Pipe identification shall include the manufacturer’s name, model designation, or schedule.

2.3 VALVES

A. Valves in accordance with NFPA 13.
B. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.

C. The wet system control valve shall be a listed indicating type valve. Control valve shall be UL Listed and FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI. (No Substitutions Allowed).

2.4 SPRINKLERS

A. Quick response sprinklers shall be standard type except as noted below. The maximum distance from the deflector to finished ceiling shall be 50 mm (2 in.) for pendent sprinklers. Pendent sprinklers in finished areas shall be provided with semi-recessed adjustable screwed escutcheons and installed within the center one-third of their adjustment. The sprinkler shall be installed in the flush position with the element exposed below the ceiling line. At the specified locations, provide the following type of sprinklers. All sprinklers except “institutional” type sprinklers shall be FM approved. Provide quick response sprinklers in all areas, except where specifically prohibited by their listing or approval, and the following:

LOCATION	TYPE
Mechanical Equipment Rooms, Electrical & Electrical Switch Gear Rooms	Quick Response, Upright or Telephone Closets, Transformer Vaults Pendent Brass [93 °C (200 °F)]
Elevator Shafts, Dumbwaiter Shafts, Elevator Machine Rooms, Elevator Pits	Standard Upright or Sidewall Brass [93 °C (200 °F)]
Cold rooms, Freezers, Controlled Temperature Rooms and Unheated Areas	Standard Pendent, Dry Type [66-74 °C (150-165 °F)]
All Patient Treatment, Elevator Lobbies and Corridors	Quick Response, Recessed Pendent, Chrome Plated [66-74 °C [150-165 °F)]
All Areas Not Listed Above	Quick Response, Recessed Pendent, Chrome Plated [66-74 °C (150-165 °F)]

B. Do not use quick response sprinklers in the same sprinkler zone with other sprinklers types. In sprinklered light hazard patient zones that are expanded into fully sprinklered zones, revise the existing system to contain quick response sprinklers.

C. Sprinklers to be installed as per NFPA 13.

D. Provide a guard for each sprinkler in janitor’s closets.

2.5 SPRINKLER CABINET

Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each system. Locate adjacent to the riser. Sprinkler heads shall be installed in center of tile or center to center.

2.6 IDENTIFICATION SIGNS/HYDRAULIC PLACARDS

Plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Enter pertinent data for each system on the hydraulic placard.

2.7 PIPE HANGERS AND SUPPORTS

Supports and hangers of an approved pattern placement to conform to NFPA 13. System piping shall be substantially supported to the building structure. The installation of hangers and supports shall adhere to the requirements set forth in NFPA 13, Standard for Installation of Sprinkler Systems. Materials used in the installation or construction of hangers and supports shall be listed and approved for such application. Hangers or supports not specifically listed for service shall be designed and bear the seal of a professional engineer.

2.8 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates for exposed piping passing though walls, floors or ceilings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.

B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Install concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. Locate piping in stairways as near to the ceiling as possible to prevent tampering by unauthorized personnel, and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). To prevent an obstruction to egress, provide piping clearances in accordance with NFPA 101.

C. Welding: Conform to the requirements and recommendations of NFPA 13.

D. Drains: Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13.
E. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
F. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
G. Securely attach identification signs to control valves, drain valves, and test valves. Locate hydraulic placard information signs at each sectional control valve where there is a zone water flow switch.
H. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.
I. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve in occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Technical Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise Contracting Officer’s Technical Representative to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative

of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test.

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SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section shall apply to all sections of Division 22.

B. Definitions:

1. Exposed: Piping and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 07 84 00, FIRESTOPPING.

D. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.

E. Section 07 92 00, JOINT SEALANTS.

F. Section 09 91 00, PAINTING.

G. Section 22 07 11, PLUMBING INSULATION.

H. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.

I. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

J. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

K. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-

down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.

3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Technical Representative.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".

3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
4. All welds shall be stamped according to the provisions of the American Welding Society.

C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Contracting Officer’s Technical Representative prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the COR for resolution. Written hard copies or computer files of manufacturer’s installation instructions shall be provided to the COR at least two weeks prior to commencing installation of any item.

E. Guaranty: Warranty of Construction, FAR clause 52.246-21.

F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.

G. Manufacturer's Literature and Data: Manufacturer’s literature shall be submitted under the pertinent section rather than under this section.
   1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
   2. Equipment and materials identification.
   3. Fire stopping materials.
   4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
   5. Wall, floor, and ceiling plates.

H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
   1. Mechanical equipment rooms.
   2. Interstitial space.
   3. Hangers, inserts, supports, and bracing.
   4. Pipe sleeves.
   5. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the jobsite shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.

4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications.

C. American Society for Testing and Materials (ASTM):
A36/A36M-2008.....Standard Specification for Carbon Structural Steel
A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades R (2002)
E84-2005.....Standard Test Method for Surface Burning Characteristics of Building Materials
E119-2008a.....Standard Test Methods for Fire Tests of Building Construction and Materials

D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-02.....Pipe Hangers and Supports-Materials, Design and Manufacture
SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and Application

E. National Electrical Manufacturers Association (NEMA):
MG1-2003, Rev. 1-2007...Motors and Generators

F. International Code Council, (ICC):
IBC-09.....International Building Code
IPC-09.....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
1. All components of an assembled unit need not be products of same manufacturer.

2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. All Equipment shall have moving parts protected from personal injury.

2.4 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.

B. Special Requirements:
   1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
   2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
   3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
      a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
      b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
      c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
   4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
   5. Motors utilized with variable frequency drives shall be rated “inverter-ready” per NEMA Standard, MG1, Part 31.4.4.2.

C. Motor Efficiency and Power Factor: All motors, when specified as “high efficiency or Premium Efficiency” by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as “NEMA premium efficient” and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as “high efficiency or premium efficient” shall comply with EPACT.

D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).

E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.

F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.

G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.5 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans shall be identified.

C. Valve Tags and Lists:

1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage, 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 216 mm (8-1/2 inches) by 280 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.

4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling.

2.6 FIRE STOPPING

A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.7 GALVANIZED REPAIR COMPOUND

A. Mil. Spec. DOD-P-21035B, paint.

2.8 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition. Submittals based on the International Building Code (IBC), latest edition, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the Contracting Officer’s Technical Representative in all cases. See these specifications for lateral force design requirements.

B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.

C. For Attachment to Concrete Construction:

1. Concrete insert: Type 18, MSS SP-58.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (4 inches) thick when approved by the Contracting Officer’s Technical Representative for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (4 inches) thick when approved by the Contracting Officer’s Technical Representative for each job condition.

D. For Attachment to Steel Construction: MSS SP-58.
   1. Welded attachment: Type 22.
   2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8-inch) outside diameter.
E. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
F. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
   1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
   2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13 mm (1/2-inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
G. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
   1. General Types (MSS SP-58):
      a. Standard clevis hanger: Type 1; provide locknut.
      b. Riser clamps: Type 8.
      c. Wall brackets: Types 31, 32 or 33.
      d. Roller supports: Type 41, 43, 44 and 46.
      e. Saddle support: Type 36, 37 or 38.
      f. Turnbuckle: Types 13 or 15.
      g. U-bolt clamp: Type 24.

h. Copper Tube:
   1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
   2) For vertical runs use epoxy painted or plastic coated riser clamps.
   3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
   4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
i. Spring hangers are required on all plumbing system pumps one horsepower and greater.

2. Plumbing Piping (Other Than General Types):
   a. Horizontal piping: Type 1, 5, 7, 9, and 10.
   b. Chrome plated piping: Chrome plated supports.
   c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
   d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

H. Pre-insulated Calcium Silicate Shields:
1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
   a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.

b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.9 PIPE PENETRATIONS

A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.

B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.

C. To prevent accidental liquid spills from passing to a lower level, provide the following:

1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Contracting Officer’s Technical Representative.

E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.

G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve

shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.

H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.

I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.10 TOOLS AND LUBRICANTS

A. Furnish, and turn over to the Contracting Officer’s Technical Representative, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the Contracting Officer’s Technical Representative.

D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.11 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3 inch) pipe, 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.12 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.

2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.

F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

G. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Contracting Officer’s Technical Representative. Damaged or defective items in the opinion of the Contracting Officer’s Technical Representative, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

H. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

I. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.

J. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC

K. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.

L. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.

M. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.

N. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the Contracting Officer’s Technical Representative.

B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.

C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work shall be provided.

D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.

E. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

F. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

G. Hanger spacing: Maximum allowed spacings of pipe supports are indicated in the tables. Hanger rod sizes are minimum size allowed. Contractor's attention is directed to drawing details and building structural layout that may require hanger spacing more frequently than spacings shown in this table:

Screwed or welded steel pipe (liquid or vapor)

Pipe Size	Maximum Hanger Spacing	Minimum Rod Size
1/2 to 1 inch	8 feet	3/8 inch
1-1/4 through 2 inches	10 feet	3/8 inch
2-1/2 to 3-1/2 inches	12 feet	1/2 inch
4 and 5 inches	12 feet	5/8 inch

Copper tubing

Pipe Size	Maximum Hanger Spacing	Minimum Rod Size
1-1/4 inch and smaller	5 feet	3/8 inch
1-1/2 inches	7 feet	3/8 inch
2 inches	10 feet	3/8 inch
2-1/2 through 3-1/2 inches	10 feet	1/2 inch
4 inches	10 feet	5/8 inch

3.4 LUBRICATION

A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.

B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.

C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

E. All lubrication points shall be extended to one side of the equipment.

3.5 PLUMBING SYSTEMS DEMOLITION

A. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

B. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
2. The following Material And Equipment shall NOT be painted::
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.
   h. Valve stems and rotating shafts.
   i. Pressure gages and thermometers.
   j. Glass.
   k. Name plates.
3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.7 IDENTIFICATION SIGNS

A. Laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control

devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory built equipment.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 STARTUP AND TEMPORARY OPERATION

A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.9 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the Contracting Officer’s Technical Representative.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.10 OPERATION AND MAINTENANCE MANUALS

A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to COR not less than 30 days prior to completion of a phase or final inspection.

B. All new and temporary equipment and all elements of each assembly shall be included.

C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.

D. Manufacturer’s installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.

E. Lubrication instructions, type and quantity of lubricant shall be included.

F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.

G. Set points of all interlock devices shall be listed.

H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.

I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.

J. Emergency procedures.

3.11 INSTRUCTIONS TO VAMC PERSONNEL

Instructions shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 22 05 12
GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section describes the general motor requirements for plumbing equipment.

1.2 RELATED WORK:

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one section of Division 26.

B. 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection of motors.

1.3 SUBMITTALS:

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

1. Shop Drawings:
   a. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
   b. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
   c. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
2. Manuals:
   a. Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings.
3. Certification: Two weeks prior to final inspection, unless otherwise noted, four copies of the following certification shall be submitted to the Contracting Officer’s Technical Representative:
   a. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below (including amendments, addenda, revisions, supplements and errata) shall form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):
MG 1-07.....Motors and Generators
MG 2-01.....Safety Standard and Guide for Selection, Installation and Use of Electric Motors and Generators

C. National Fire Protection Association (NFPA):
70-08.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 MOTORS:

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.

B. Voltage ratings shall be as follows:
1. Single phase:
a. Motors connected to 120-volt systems: 115 volts.
2. Three phase:
a. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.

C. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 HP): Single phase.
2. Motors, 373 W (1/2 HP) and larger: 3 phase.
3. Exceptions:
a. Hermetically sealed motors.
b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

D. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

E. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.

F. Motor Enclosures:
   1. Shall be the NEMA types shown on the drawings for the motors.
   2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.
   3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
   4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.

G. Electrical Design Requirements
   1. Motors shall be continuous duty.
   2. The insulation system shall be rated minimum of class B, 130° C (266° F).
   3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80° C (176° F).
   4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
   5. Motors shall be suitable for full voltage starting, unless otherwise noted.
   6. Motors for variable frequency drive applications shall adhere to NEMA standards publication MG 1, Part 30, Application considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable voltage or Adjustable frequency controls, or both, or Part 31, Definite Purpose Inverter Fed Polyphase Motors.
   7. Shaft voltage.
      a. Verify compatibility with drive by measuring shaft voltage upon commissioning and start-up.
      b. Peak voltage readings from shaft to frame through complete range of speeds shall be less the 3 volts to ground.
      c. Motor shaft voltages higher than 3 volts shall be reduced through the use of shaft grounding system installed on the motor or a common mode voltage filter installed on the VSD.

H. Mechanical Design Requirements

1. Bearings shall be rated for a minimum of 26,280 hours L-10 life at full load direct coupled, except vertical high thrust motors.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30% of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 0.15 inch per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5° C (41° F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

I. Additional requirements for specific motors, as indicated in other sections, shall also apply.

J. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 Watts (1 Horsepower) or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 Watts (one horsepower) or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (HP)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

K. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

Megger all motors after installation, before start-up. All shall test free from grounds.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Valves.
2. Backflow Preventers.
3. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):A536-84(R 2004) Standard Specification for Ductile Iron Castings

C. American Society of Sanitary Engineering (ASSE)

ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves

ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent

ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers

D. International Code Council (ICC)

IPC-09.....International Plumbing Code

E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and Unions

SP-67-02a (R 2004) .....Butterfly Valve of the Single flange Type (Lug Wafer)

SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded

Ends.

SP-72-99.....Ball Valves With Flanged or Butt Welding For General Purpose

SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

A. Valves shall be prepared for shipping as follows:
   1. Protect internal parts against rust and corrosion.
   2. Protect threads, flange faces, grooves, and weld ends.
   3. Set angle, gate, and globe valves closed to prevent rattling.
   4. Set ball and plug valves open to minimize exposure of functional surfaces
   5. Set butterfly valves closed or slightly open.
   6. Block check valves in either closed or open position.

B. Valves shall be prepared for storage as follows:
   1. Maintain valve end protection.
   2. Store valves indoors and maintain at higher than ambient dew point temperature.

C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

A. Asbestos packing and gaskets are prohibited.

B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.

C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.

E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of

NSF 61.

F. Shut-off:

1. Cold, Hot and Re-circulating Hot Water:

a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,

b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.

c. 100 mm (DN100) (4 inches) and larger:

1) Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS-SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A 126, grey iron with bolted bonnet, flanged ends, bronze trim, and solid wedge disc. The gate valve shall be gear operated for sizes under 200 mms or DN200 (8 inches) and crank operated for sizes 200 mms or DN200 (8 inches) and above

2) Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.

3) Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be polyamide coated

ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated

G. Balancing:

1. Hot Water Recirculating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼″ NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
2. Larger than 80 mm or DN80 (3 inches): Manual balancing valves shall be of heavy-duty cast iron flanged construction with 862 kPa (125 psi) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1207 kPa (175) at 121 deg C (250 deg F).

H. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with nonmetallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.
2. Larger than 100 mm or DN100 (4 inches and larger):
   a. Check valves shall be class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A 126, bolted bonnet, flanged ends, bronze trim.

b. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

I. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFE or TFE disc, malleable iron hand wheel.
2. Larger than 80 mm or DN80 (3 inches): Similar to above, except with cast iron body and bronze trim, class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A 126 with flanged ends, bronze trim, malleable iron handwheel.

2.2 BACKFLOW PREVENTERS

A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.

B. Reduced pressure backflow preventers shall be installed in the following applications.

1. Water make up to heating systems, chilled water system, and similar equipment consuming water.
2. Atmospheric Vacuum Breaker: ASSE 1001
   a. Hose bibs and sinks with threaded outlets.

C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy-coated wye type strainer with flanged connections shall be installed on the inlet.

D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.

E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body and access cover shall be epoxy-coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall be accessible for maintenance without removing the device from the line.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.

C. Threads on valve and mating pipe shall be examined for form and cleanliness.

D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.

C. Valves shall be installed in horizontal piping with stem at or above center of pipe

D. Valves shall be installed in a position to allow full stem movement.

E. Check valves shall be installed for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. Plumbing piping and equipment.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Piping above ceilings and in chases, and pipe spaces.
   5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: Plumbing equipment or piping handling media above 41 degrees C (105 degrees F).
   8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watts per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).
   10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
   11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published
   permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

12. R: Pump recirculation.
13. CW: Cold water.
14. SW: Soft water.
15. HW: Hot water.
16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.3 Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
   e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-04 .....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-08 .....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07 .....Standard Specification for Mineral Fiber pipe Insulation

C552-07 .....Standard Specification for Cellular Glass Thermal Insulation

C553-08 .....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-10 .....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-10.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-10 .....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-10 .....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09C.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-09 b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

101-09 .....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):
723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 08/03

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):
SP58-2002.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m^3 (2 pcf), k = 0.04 (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F)

B. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, Type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

B. Equipment Insulation, ASTM C 1126, Type II, grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.5 CALCIUM SILICATE

A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

C. Equipment Insulation: ASTM C533, Type I and Type II

D. Characteristics:

Insulation Characteristics		
ITEMS	**TYPE I**	**TYPE II**
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m^3 (lb/ ft3)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft^2 degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.6 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance ± 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces)in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weatherproof if utilized for outside service.

F. Factory composite materials may be used provided

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, Composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.7 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

2.8 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.9 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching galvanized steel

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.10 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.11 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.12 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer’s Technical Representative for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment, and particularly in straight lengths of pipe insulation.

E. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

H. Plumbing work not to be insulated:
   1. Piping and valves of fire protection system.
   2. Chromium plated brass piping.
   3. Water piping in contact with earth.
   4. Small horizontal cold water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 900 mm (3 feet).
   5. Distilled water piping.
I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
K. Firestop Pipe insulation:
   1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
   2. Pipe penetrations requiring fire stop insulation include the following:
      a. Pipe risers through floors
      b. Pipe chase walls and floors
      c. Smoke partitions
      d. Fire partitions
L. Provide vapor barrier jackets over insulation as follows:
   1. All piping exposed to outdoor weather.
   2. All interior piping conveying fluids exposed to outdoor air (i.e., in attics, ventilated (not air conditioned) spaces) below ambient air temperature.
M. Provide metal jackets over insulation as follows:
   1. All plumbing piping exposed to outdoor weather.
   2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen, and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
   3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
   a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
   b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
   c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.
   a. Water filter, chemical feeder pot or tank.
   b. Pneumatic, cold storage water, and surge tanks.
4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
   a. Domestic water heaters and hot water storage tanks (not factory insulated).
   b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.

B. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of

vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
   c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
   d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.

8. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
   a. Plumbing piping as follows:
      1) Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
      2) Waste piping from electric water coolers and icemakers to drainage system.
      3) Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment(including trap) to main vertical waste pipe.
      4) MRI quench vent piping.
      5) Bedpan sanitizer atmospheric vent
      6) Reagent grade water piping.
      7) Cold water piping.

D. Flexible Elastomeric Cellular Thermal Insulation:
   1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
   2. Pipe and tubing insulation:
      a. Use proper size material. Do not stretch or strain insulation.
      b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
      c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
   3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
   4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

E. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 6)	Over 200 (6)
93-260 degrees C(200-500 degrees F)(HPS, HPR)	100(4)	125(5)	150(6)	150(6)

3.3 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----

4-16 degrees C (40-60 degrees F) (Domestic Cold Water Supply)	Rigid Cellular Phenolic Foam (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)
(4-16 degrees C (40-60 degrees F) (Domestic Cold Water Supply)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	25 (1.0)	25(1.0)	25 (1.0)	25 (1.0)

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SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures

B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Section 22 07 11, PLUMBING INSULATION: Pipe Insulation.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A13.1–2007.....Scheme for Identification of Piping Systems

B16.3-2006.....Malleable Iron Threaded Fittings Classes 150 and 300

B16.9-2007..... Gray Iron Threaded Fittings Classes 125 and 250

B16.9-2007.....Factory-Made Wrought Butt Welding Fittings ANSI/ASME

B16.11-2009.....Forged Fittings, Socket-Welding and Threaded ANSI/ASME

B16.12-2009 .....Cast Iron Threaded Drainage Fittings ANSI/ASME

B16.15-2006 .....Cast Bronze Threaded Fittings Classes 125 and 250 ANSI/ASME

B16.18-01 (R2005).....Cast Copper Alloy Solder-Joint Pressure Fittings ANSI/ASME

B16.22-01 (R2005).....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings ANSI/ASME Element ANSI/ASME

NSF/ANSI 61.....Drinking Water System Components - Health Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings Revision 1989

A53/A53M-07.....Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless

A183-03(2009).....Carbon Steel Track Bolts and Nuts

A269–10.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A312/A312M-09.....Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

A403/A403M-10a.....Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings

A536-84(2009).....Ductile Iron Castings

A733-03(2009).....Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

B32-08.....Solder Metal

B61-08.....Steam or Bronze Castings

B62-09.....Composition Bronze or Ounce Metal Castings

B75-02.....Seamless Copper Tube

B88-09.....Seamless Copper Water Tube

B300-10.....AWWA Standard for Hypochlorites

B301-10.....AWWA Standard for Liquid Chlorine

B584-09a.....Copper Alloy Sand Castings for General Applications Revision A

B687-99(2005) e1.....Brass, Copper, and Chromium-Plated Pipe Nipples

D1785-06.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

D2000-08.....Rubber Products in Automotive Applications

D4101-09.....Propylene Plastic Injection and Extrusion Materials

D2447-03.....Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter

D2564-04(2009) e1.....Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings

D4101-09.....Propylene Plastic Injection and Extrusion Materials

E1120-08.....Standard Specification For Liquid Chlorine

E1229-08.....Standard Specification For Calcium Hypochlorite

D. American Water Works Association (AWWA):

C110-08.....Ductile Iron and Gray Iron Fittings - 75 mm thru 1200 mm (3 inch thru 48 inches) for Water and other liquids AWWA/ANSI

C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-Lined Molds, for Water or Other Liquids AWWA/ ANSI

C153/A21.53-06.....AWWA Standard for Ductile-Iron Compact Fittings for Water Service AWWA/ANSI

C203-08.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied AWWA/ANSI

C213-07.....Fusion Bonded Epoxy Coating For The Interior & Exterior Of Steel Water Pipelines

C651-05.....Disinfecting Water Mains

E. American Welding Society (AWS):

A5.8/A5.8M:2004.....Filler Metals for Brazing

F. International Plumbing Code

International Plumbing Code – 2009

G. American Society of Sanitary Engineers (ASSE):

ANSI/ASSE (Plumbing)

1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers

ANSI/ASSE 1010-2004.....Water Hammer Arresters

ANSI/ASSE 1018-2001.....Performance for trap seal primer valves – potable water supplied.

ANSI/ASSE (Plumbing)

1020-2004.....Pressure Vacuum Breaker Assembly

H. Plumbing and Drainage Institute (PDI):

PDI WH-201 2007.....Water Hammer Arrestor

1.5 QUALITY ASSURANCE

A. Submit prior to welding of steel piping a certificate of Welder’s certification. The certificate shall be current and more than one year old.

B. For mechanical pressed sealed fittings, only tools of fitting manufacture shall be used.

C. Mechanical pressed fittings shall be installed by factory trained workers.

D. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.

E. All castings used for coupling housings, fittings, valve bodies, shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 ABOVE GROUND (INTERIOR) WATER PIPING

A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless, steel ASTM A312, schedule 10 may be used.

B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75 C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, CDA 844. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press sealed fittings, 65 mm (2-1/2”) in size and smaller. Fittings shall be double pressed type NSF/ANSI 61 approved and utilize EPDM (Ethylene Propylene Diene Monomer) nontoxic synthetic rubber sealing elements.
4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint.

Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.

C. Fittings for Stainless Steel:
   1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ANSI B16.9.
   2. Grooved fittings, stainless steel, Type 316, Schedule 10, conforming to ASTM A403. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, ASTM A536 (Grade 65-45-12), or Malleable iron, ASTM A47 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining screwed pipe to copper tubing.

E. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.

F. Brazing alloy: AWS A5.8, Classification BCuP.

2.2 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron, including those furnished by the Government or specified in other sections.
   1. Pipe: Fed. Spec. WW-P-351, standard weight.
   2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish, (125 and 250).
   3. Nipples: ASTM B 687, Chromium-plated.
   4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.3 TRAP PRIMER WATER PIPING:

A. Pipe: Copper tube, ASTM B88, Type K, hard drawn.

B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.

C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.4 STRAINERS

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Smaller than 80 mm (3 inches), brass or bronze; 80 mm (3 inches) and larger, cast iron or semi-steel.

2.5 DIELECTRIC FITTINGS

A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.6 STERILIZATION CHEMICALS

A. Hypochlorites ANSI/AWWA B300-10

B. Liquid Chlorine ANSI/AWWA B301-10

2.7 WATER HAMMER ARRESTER:

A. Closed copper tube chamber with permanently sealed 410 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N 0-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI WH 201). Provide water hammer arrestors at:

1. All solenoid valves.
2. All groups of two or more flush valves.
3. All quick opening or closing valves.
4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.

3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
   a. All piping shall be supported per the International Plumbing Code, Chapter No. 3.
   b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
   c. Floor, Wall and Ceiling Plates, Supports, Hangers:
      1) Solid or split unplated cast iron.
      2) All plates shall be provided with set screws.
      3) Pipe Hangers: Height adjustable clevis type.
      4) Adjustable Floor Rests and Base Flanges: Steel.
      5) Concrete Inserts: "Universal" or continuous slotted type.
      6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
      7) Riser Clamps: Malleable iron or steel.
      8) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gauge steel. The shield shall be sized for the insulation.
      9) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
      10) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.

6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
   a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
   b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

B. Piping shall conform to the following:
1. Domestic Water:
   a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
   b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

A. General: Test system either in its entirety or in sections.
B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 690 kPa (100 psi) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
C. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.

B. Use liquid chlorine or hypochlorites for sterilization.

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SECTION 22 11 23
DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hot water recirculation pump.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

C. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Pump:

a. Manufacturer and model.

b. Operating speed.

c. Capacity.

d. Characteristic performance curves.

2. Motor:

a. Manufacturer.

b. Speed.

c. Current Characteristics.

d. Efficiency.

C. Certificate of shop test for domestic water booster system. Provide certified performance curves.

D. Certified copies of all the factory and construction site test data sheets and reports.

E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:

1. Include complete list indicating all components of the systems.

2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

F. Completed System Readiness Checklist completed by the contractor, signed by a qualified technician and dated on the date of completion.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):

ICS6-93 (R2006).....Industrial Control and Systems Enclosures

250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

C. American Society of Mechanical Engineers (ASME):

Boiler and Pressure Vessel Code: 2010

Section VIII.....Pressure Vessels, Division I and II

D. Underwriters' Laboratories, Inc. (UL):

508-99 (R2008)..... Standards for Industrial Control Equipment

PART 2 - PRODUCTS

2.1 INLINE HOT WATER RECIRCULATING PUMP

A. Centrifugal in-line horizontal oil lubricated pump designed for quiet operation and 862 kPa (125 psi).

B. Bronze body construction capable of pumping scheduled flow rate at scheduled head loss when drive by scheduled motor. Pump shall be non-overloading at any point on the pump curve.

C. Pump controlled from on/off aquastat located as detailed. In addition, the pump shall be provided with "on-off" switch for shut down. In the inlet and outlet piping of the pump shutoff valves shall be installed to permit service to the pump without draining the system. A check valve

shall be installed in the pump discharge piping immediately downstream of the pump.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.

C. When any defects are detected, correct defects and repeat test.

D. The Contracting Officer’s Technical Representative’s designate will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer’s Technical Representative. Provide a minimum of 7 days prior to notice.

3.2 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VAMC Personnel in operation and maintenance of units.

B. Submit training plans and instructor.

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SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.

B. Section 07 92 00 JOINT SEALANTS: Sealant products.

C. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.

D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

E. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Floor Drains.
3. Cleanouts.
4. All items listed in Part 2 - Products.

C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains

A13.1-07.....Scheme for Identification of Piping Systems

B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.

B16.4-06.....Standard for Grey Iron Threaded Fittings Classes 125 and 250

B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings

B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and 250

C. American Society for Testing and Materials (ASTM):

A74-06.....Standard Specification for Cast Iron Soil Pipe and Fittings

A183-03.....Standard Specification for Carbon Steel Track Bolts and Nuts

A536-84(R 2004).....Standard Specification for Ductile Iron Castings

B32-08.....Standard Specification for Solder Metal

B75-02.....Standard Specification for Seamless Copper Tube

B306-02.....*Standard Specification for* Copper Drainage Tube (DWV)

B584-06a.....Standard Specification for Copper Alloy Sand Castings for General Applications

C564-03a.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2000-08.....Standard Classification System for Rubber Products in Automotive Applications

D. International Code Council:

IPC-09.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-04.....Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves – Potable, Water Supplied

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:

a. Pipe buried in or in contact with earth

b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.

c. Interior waste and vent piping above grade.

2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer’s installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

2.2 EXPOSED WASTE PIPING

A. Full iron pipe size chrome-plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment, and reagent racks when not concealed by apron, including those furnished by the Government or specified in other sections.

1. The pipe shall meet Fed. Spec. WW-P-351, standard weight.
2. The fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
3. Nipples shall conform to ASTM B 687, Chromium-plated.
4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. In unfinished Rooms such as Mechanical Rooms, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph “Sanitary Waste, Drain, and Vent Piping” can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
2. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.

C. Dielectric flange insulating kits shall be of nonconducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.

B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy-duty type.

C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

A. Type A (FD-A) floor drain shall comply with ANSI A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A

membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 2.2 kg (16-ounce) soft copper membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.

B. Type C (FD-C) floor drain shall comply with ANSI A112.6.3. The Type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light-duty square or round nickel bronze adjustable strainer and grate with vandal proof screws. The grate shall be square, 150 mm (6 inches) minimum.

C. Type H (FD-H) floor drain shall comply with ANSI A112.6.3. The Type H drain shall have a cast iron body, double drainage pattern, without sediment bucket but with loose set nickel bronze grate, secondary strainer, and integral clamping collar. The grate shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square. The drain body shall be 150 mm (6 inches) deep.

2.6 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.

1. The controller shall have a 24 hour programmable timer, solid-state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.

2. The cabinet shall be recessed mounting with a stainless steel cover.
3. The solenoid valve shall have a brass body, Buna “N” seats, normally closed, 5.98 kPa (125 psi) rated, 24VAC.
4. The control wiring shall be copper in accordance with the latest edition of the National Electric Code, Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
5. The vacuum breaker shall conform to ASSE 1001.

2.8 OIL INTERCEPTOR

A. Oil interceptor shall be a single piece of equipment, consisting of an interceptor chamber with baffle, PVC transfer pipe, and filter chamber housing filter media, with 6 inch legs.

B. Unit shall be single wall, welded steel construction, minimum 10 gauge, with removable cover. Interior surface finish shall be heavy duty polyurethane; exterior surface finish shall be epoxy primer with acrylic polyurethane finish.

C. Unit shall include a 2 inch inlet connection, a 2 inch drain connection from each chamber, a 2 inch vent connection for each chamber and a 4 inch outlet connection.

D. Capacity requirements.

1. Unit shall be suitable for 50 gallons per minute flow rate, with a total capacity shall be 307 gallons minimum, with 164 gallons minimum interceptor static capacity, 63 gallons minimum media chamber capacity and 45 gallon minimum oil capacity.

E. Controls shall include a high liquid level alarm and high oil storage alarm, with alarm panel capable of remote monitoring by the building management system.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.

B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.

D. All pipe runs shall be laid out to avoid interference with other work.

E. The piping shall be installed above accessible ceilings where possible.
F. The piping shall be installed to permit valve servicing or operation.
G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
H. The piping shall be installed free of sags and bends.
I. Seismic restraint shall be installed where required by code.
J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer’s written instruction for use of lubricants, cements, and other installation requirements.
L. Cast iron piping shall be installed according to CISPI’s “Cast Iron Soil Pipe and Fittings Handbook,” Chapter IV, “Installation of Cast Iron Soil Pipe and Fittings”
M. Aboveground copper tubing shall be installed according to CDA’s “Copper Tube Handbook”.

3.2 JOINT CONSTRUCTION

A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI’s “Cast Iron Soil Pipe and Fittings Handbook” for compression joints.
B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI’s “Cast Iron Soil Pipe and Fittings Handbook” for lead and oakum calked joints.
C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI’s “Cast Iron Soil Pipe and Fittings Handbook” for hubless piping coupling joints.

D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
   1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
   2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead-free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.

B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
   1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
   2. 80 mm or DN 80 (NPS 3 inch): 1500 mm (60 inches) with 13 mm (½ inch) rod.
   3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.

4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 19 mm (¾ inch) rod.
5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 22 mm (7/8 inch) rod.

E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).

F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 3.0 m (10 feet).

G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
   1. Solid or split unplated cast iron.
   2. All plates shall be provided with set screws.
   3. Height adjustable clevis type pipe hangers.
   4. Adjustable floor rests and base flanges shall be steel.
   5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
   6. Riser clamps shall be malleable iron or steel.

H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

J. Penetrations:
   1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
   2. Waterproofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

K. Piping shall conform to the following:

1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4 inches) and larger	1%

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 EQUIPMENT INSTALLATION

A. Install equipment in accordance with requirements of the International Plumbing Code and manufacturer’s instructions.

3.6 TESTS

A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.

B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.

4. Final Tests: Either one of the following tests may be used.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
   b. Peppermint Test: Introduce (2 ounces) of peppermint into each line or stack.

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SECTION 22 14 00
FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.

B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Piping.
2. Roof Drains.
3. Cleanouts.
4. All items listed in Part 2 - Products.

C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI).

C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A112.21.2m-83.....Roof Drains

A13.1-07.....Scheme for Identification of Piping Systems

B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.

B16.9-07.....Factory-Made Wrought Steel Butt welding Fittings

B16.11-05.....Forged Steel Fittings, Socket-Welding and Threaded

B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings

B16.15-06).....Cast Bronze Threaded Fittings, Class 125 and 250

B16.18-01 (R 2005).....Cast Copper Alloy Solder-Joint Pressure Fittings

B16.22-01 (R 2005).....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

D. American Society for Testing and Materials (ASTM):

A47-99 (R 2004).....Standard Specification for Steel Sheet, Aluminum Coated, by the Hot-Dip Process

A53-07.....Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless

A74-06.....Standard Specification for Cast Iron Soil Pipe and Fittings

A183-03).....Standard Specification for Carbon Steel Track Bolts and Nuts

A312-03.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Pipe

A536-84(R 2004).....Standard Specification for Ductile Iron Castings

A733-03.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

B32-04.....Standard Specification for Solder Metal

B61-08.....Standard Specification for Steam or Bronze Castings

B62-02.....Standard Specification for Composition Bronze or Ounce Metal Castings

B75-02.....Standard Specification for Seamless Copper Tube

B88-03.....Standard Specification for Seamless Copper Water Tube

B306-02.....Standard Specification for Copper Drainage Tube (DWV)

B584-08.....Standard Specification for Copper Alloy Sand Castings for General Applications

B687-99.....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples

C564-06a.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings

D2000-08.....Standard Classification System for Rubber Products in Automotive Applications

D4101-07.....Standard Specification for Propylene Plastic Injection and Extrusion Materials

D2447-03.....Standard Specification for Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter

D2564-04e1.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings

D2665-07.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

E. American Welding Society (AWS):

A5.8-04.....Specification for Filler Metals for Brazing and Braze Welding

F. International Code Council (ICC):

IPC-06.....International Plumbing Code

G. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

310-04.....Couplings for Use in Connection with Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

H. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-72-99.....Standard for Ball Valves with Flanged or Butt Welding For General Purpose

SP-110-96.....Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

A. Cast Iron Storm Pipe and Fittings:

1. Cast iron storm pipe and fittings shall be used for the following applications:
   a. Pipe buried in or in contact with earth.
   b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
   c. Interior storm piping above grade.
   d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer’s installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.

B. Copper Tube, (DWV): May be used for piping above ground.

1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
2. The Copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Roof drain piping in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or

transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
2. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.

C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.3 CLEANOUTS

A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.

B. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.

C. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.4 ROOF DRAINS AND CONNECTIONS

A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.

1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The Bottom section shall serve as roof drain during construction before insulation is installed.
2. Canopy Roofs: The roof drain shall have a beehive or dome shaped strainer with the integral flange not larger than 200 mm (8 inches) in diameter. For an insulated roof, the roof drain shall be provided with an adjustable drainage collar, which can be raised or lowered to meet the required insulation heights, sump receiver and deck clamp. Bottom section shall serve as roof drain during construction before insulation is installed.
3. Protective Roof Membrane Insulation Assembly: The roof drain shall have a perforated stainless steel extension filter, non puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
   a. Non pedestrian Roofs: The roof drain shall have large polypropylene or aluminum locking dome.
   b. Pedestrian Roof: The rood drain shall have a bronze promenade top 350 mm (14 inches) square, set in square secured frame support collar.
4. Roof Drains, Overflow: Roof Drains identified as overflow drains shall have a 50 mm (2 inch) water dam integral to the drain body.

B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.

C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or more.

D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.5 WATERPROOFING

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

A. The pipe installation shall comply with the requirements of the International code and these specifications.

B. Branch piping shall be installed from the piping system and connect to all drains and outlets.

C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.

D. All pipe runs shall be laid out to avoid interference with other work.

E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.

F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 1.22 m (4 feet) of pipe length.

G. The piping shall be installed free of sags and bends.

H. Seismic restraint shall be installed where required by code.

I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep ¼ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and 1/8 bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.

K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"

L. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".

3.2 JOINT CONSTRUCTION

A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service

2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.

B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
2. NPS 3 (DN 80): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.

E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).

F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).

G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:

1. Solid or split unplated cast iron.
2. All plates shall be provided with set screws.
3. Height adjustable clevis type pipe hangers.

4. Adjustable Floor Rests and Base Flanges shall be steel.
5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
6. Riser Clamps shall be malleable iron or steel.
7. Roller shall be cast iron.
8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.

H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.

J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

K. Piping shall conform to the following:
1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	2%
100 mm (4 inches) (4 inches) and larger	1%

3.5 TESTS

A. Storm sewer system shall be tested either in its entirety or in sections.

B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
3. Final Tests: Either one of the following tests may be used.
   a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
   b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

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SECTION 22 14 29
SUMP PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Sump pumps. See schedule on Drawings for pump capacity and head.

1.2 RELATED WORK

A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

C. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Pump:

a. Manufacturer and model.

b. Operating speed.

c. Capacity.

d. Characteristic performance curves.

2. Motor:

a. Manufacturer.

b. Speed.

c. Current Characteristics and W (HP).

d. Efficiency.

C. Certified copies of all the factory and construction site test data sheets and reports.

D. Complete operating and maintenance manuals, including wiring diagrams, technical data sheets, and information for ordering replaceable parts:

1. Include complete list which indicates all components of the system.

2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

E. Completed System Readiness Checklist completed by the contractor, signed by a qualified technician and dated on the date of completion

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):

ICS6-93 (2006).....Industrial Control and Systems Enclosures

250—2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)

C. Underwriters Laboratories, Inc. (UL):

508-99 (R2008).....Standards For Industrial Control Equipment

D. American Society of Mechanical Engineers (ASME):

A17.1 (2007).....Safety Code for Elevators and Escalators

E. International Code Council (ICC):

IPC-09.....International Plumbing Code

PART 2 - PRODUCTS

2.1 SUMP PUMP

A. Vertical, submersible pump and motor, designed for 60 degrees C (140 degrees F) maximum water service. Driver shall be electric motor. Support shall be rigid type. Provide perforated, suction strainer. Pump shall be capable of continuous duty cycle.

1. Pump housings shall be cast iron. Cast iron housings for submersible pumps shall be epoxy coated.

B. Impeller: Cast bronze.

C. Shaft: Stainless steel.

D. Bearings: As required to hold shaft alignment, anti-friction type for thrust permanently lubricated.

E. Motor: Maximum 40 degrees C (104 degrees F) ambient temperature rise above the maximum fluid temperature being pumped , submersible type, voltage and phase as shown in schedule on drawings conforming to NEMA 250 - Type 6P. Size the motor capacity to operate pump without overloading the motor at any point on the pump curve. Refer to Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.

F. Starting Switch: Manually-operated, tumbler type, as specified in Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

G. Automatic Control and Level Alarm: Furnish a control panel in a NEMA 1 enclosure for indoors or in a NEMA 4X enclosure for outdoors. The controls shall be suitable for operation with the electrical characteristics listed on the Electrical drawings. The control panel shall have a level control system with switches to start and stop pumps automatically, and to activate a high water alarm. The level control system will include sensors in the sump that detect the level of the liquid. The sensors may be float type switches, ultrasonic level sensors, transducers, or other appropriate equipment. The high water alarm shall have a red beacon light at the control panel and a buzzer, horn, or bell. The alarm shall have a silencing switch. Provide auxiliary contacts for remote alarming to the Energy Control Center and BACnet compatible open-protocol type interface to DDC Controls System.

1. The circuitry of the control panel shall include:

   a. power switch to turn on/off the automatic control mechanism

   b. HOA switches to manually override automatic control mechanism

   c. run lights to indicate when pumps are powered up

   d. level status lights to indicate when water in sump has reached the predetermined on/off and alarm levels

   e. magnetic motor contactors

   f. disconnect/breaker for each pump

   g. automatic motor overload protection

2. Sensors that detect the level of water in the sump shall be so

arranged as to allow the accumulation of enough volume of liquid below the normal on level that the pump will run for a minimum cycle time as recommended by the pump manufacturer.

3. Provide two separate power supplies to the control panel, one for the control/alarm circuitry and one for power to the pump motors. Each power supply is to be fed from its own breaker so that if a pump overload trips a breaker, the alarm system will still function. Each power supply is to be wired in its own conduit.

4. Wiring from the sump to the control panel shall have separate conduits for the pump power and for the sensor switches. All conduits are to be sealed at the basin and at the control panel to prevent the intrusion of moisture and of flammable and/or corrosive gases.

H. Provide a check and ball valve in the discharge of each pump.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION

A. Equipment shall be installed in accordance with the requirements of the IPC, ASME A17.1, and manufacturer’s recommendations.

3.2 STARTUP AND TESTING

A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. The tests shall include system capacity and all control and alarm functions.

C. When any defects are detected, correct defects and repeat test.

D. Coordinate the startup and contractor testing schedules with the Contracting Officer’s Technical Representative. Provide a minimum of 7 days prior to notice.

3.3 COMMISSIONING

A. Provide commissioning for all inspection, startup, and contractor testing required above.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four

hours to instruct VAMC Personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications.

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SECTION 22 35 00
DOMESTIC WATER HEAT EXCHANGERS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section describes the requirements for domestic hot water heat exchangers including thermometers and all necessary accessories, connections and equipment.

1.2 RELATED WORK:

A. Section 09 91 00, PAINTING: Preparation and finish painting.

B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

C. Section 22 11 23, DOMESTIC WATER PUMPS: Circulating Pump.

D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Heater Insulation.

E. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING, and 22 11 00, FACILITY WATER DISTRIBUTION: Piping, Fittings, Valves and Gages.

1.3 SUBMITTALS:

A. Submit manufacturer’s literature and data pertaining to the water heater in properly bound package, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Include the following as a minimum:

1. Heat Exchangers.
2. Pressure and Temperature Relief Valves.
3. Steam Control Valves.
4. Thermometers.
5. Pressure Gages.
6. Vacuum Breakers.

B. Equipment components in contact with potable water shall meet NSF compliance requirements in document NSF 61, “Drinking Water System Components – Health Effects.

C. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel code.

1.4.APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standard Institute (ANSI):
Z21.22-00/4.4A-00.....Relief Valves for Hot Water Supply systems

C. American Society of Mechanical Engineers (ASME):
B1.20.1-01.....Pipe Threads, General Purpose
B16.5-03.....Pipe Flanges and Flanged Fittings, NPS ½ through NPS 24
B16.24-06.....Cast Copper Alloy Pipe Flanges, Class 150, 300,600, 900, 1500, 2500
PTC 25.3-02.....Pressure Relief Devices
Section IV-07.....Heating Boilers
Section VIII-07.....Pressure Vessels Division 1

1.5 AS-BUILT DOCUMENTATION

A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended.”

B. Four sets of manufacturer’s literature and data updated to include submittal review comments and any equipment substitutions.

C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all

special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.1 SHELL AND TUBE, DOMESTIC WATER HEAT EXCHANGERS:

A. The shell and tube heat exchangers shall be semi-instantaneous type, vertical with water in the shell and steam in the tubes. The shell and tube heat exchanger shall be a packaged assembly of tank, heat exchanger coils, controls, and specialties constructed of ASME code copper lined, carbon steel shell with 1035 kPa (150 psig) minimum working pressure.

B. The stand shall be factory fabricated for floor mounting.

C. The tappings shall be factory fabricated of materials compatible with heat exchanger shell. For sizes 50 millimeter or DN50 (NPS 2) and smaller, the tappings shall be threaded ends fabricated in accordance to ASME B1.20.1. For sizes 65 millimeters or DN65 (NPS 2-1/2) and larger, the tappings shall be flanged according to ASME B16.5 for steel and stainless steel flanges and ASME 16.24 for copper and copper alloy flanges.

D. Shell insulation shall comply with ASHRAE 890.1 and suitable for operating temperature. The entire shell and nozzles shall be completely surrounded except connections and controls.

E. The heat exchanger coils shall be constructed from copper and fabricated in a helix wound for steam heating medium. The pressure rating shall be equal to or greater than the steam supply pressure plus 50%. Tube shall be minimum 20 gauge copper.

F. The temperature controls shall be based upon an adjustable temperature transmitter that operates a control valve and is capable of maintaining outlet water temperature within 2 degrees C (4 degrees F) of setting.

G. Safety control shall be automatic, high temperature limit shutoff device.

H. The relief valves shall be ASME rated and stamped for combination temperature and pressure relief valves. One or more relief valves with total relieving capacity at least as great as heat input shall be included. The pressure setting shall be less than the working pressure rating of the heat exchanger minus 10 percent.

I. The Pressure storage vessel shall be all welded construction and ASME Code Section VIII stamped for a working pressure of 1035 kPa (150 psig). The storage tank shall be solid stainless steel type 316L. The storage vessel shall be provided with a fiberglass insulation system in compliance with ASHRAE 90.1.

J. Controls:

1. Steam control valve shall regulate the control of steam flow to the heating coil to control water temperature and shall be electronic operated. The outlet water temperature shall not vary more than ± 1 degrees C (± 2.5 degrees F).
2. A drip trap, steam condensate trap (if required), Y strainer, vacuum breaker, and pressure gage shall be factory sized and piped with steam control valve.
3. A normally closed solenoid Valve shall be rated at 5 amps, 120-volt solenoid valve shall close the steam supply to the heating coil, should the water temperature in the tank reach the high set point.

2.2 THERMOMETERS:

A. Thermometers shall be rigid stem or remote sensing, dial type with an aluminum, black metal, stainless steel, or chromium plated brass case. The thermometer shall be back connected, mercury, vapor, BI-metal or gas actuated, with circular dial 90 mm (3 1/2 inches) in diameter graduated from 4 to 100°C (40 to 210°F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 65 mm (2 1/2 inches) to clear tank or pipe covering. The thermometer shall be suitable for 20 mm (3/4 inch) pipe threads. Thermometers may be consoles mounted with sensor installed in separate thermometer well.

2.3 SAFETY VALVES FOR SHELL AND STEAM HEATERS:

A. Separate temperature relief valve and pressure relief valve or combination pressure/temperature relief valves shall be provided on each water heater. The safety valve discharge shall be routed to nearest floor drain.

B. Temperature Relief Valves shall be constructed from all brass or bronze material. The temperature relief valves shall be automatic, self-closing reseating type valve, equipped with a noncorrosive metal thermostat with bulb extending into tank that can be manually displaced from its seat for test purposes. The temperature relief valve shall be

tested and approved as to its BTU capacity by ASME or an independent laboratory satisfactory to the Contracting Officer. In no case shall total rated BTU relieving capacity of temperature relief valve, or valves, be less than BTU input into water heater. Temperature relief valve shall be completely open before temperature reaches 98°C (210°F) and shall close when temperature goes below 93°C (200°F).

C. Pressure relief valves shall conform to requirements of ASME, Section IV. BTU relieving capacity of pressure relief valve, or valves, shall be not less than BTU input of the water heater. The pressure relief shall be set at 690 kPa (100 psig) pressure.

D. A double solenoid safety system shall be provided for each shell and steam coil heater to function as a safety over temperature prevention system. System shall consist of aquastat, pilot light, solenoid steam safety valve and solenoid water safety valve located in the control circuit. The aquastat shall be set at 60°C (140°F).

2.4 DOMESTIC HOT WATER COMPRESSION TANKS

A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air pre-charge shall be set to minimum system operating pressure at tank.

B. The tappings shall be factory fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.

C. The interior finish shall comply with NSF 61 barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.

D. The air charging valve shall be factory installed.

2.5 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES

A. The combination temperature and pressure relief valves shall be ASME rated and stamped and include a relieving capacity at least as great as the heat input and include a pressure setting less than the water heater’s working pressure rating.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. The water heaters shall be installed on concrete bases. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING

B. The water heaters shall be installed level and plumb.

C. Water heaters shall be installed and connected in accordance with manufacturer’s written instructions.

D. All pressure and temperature relief valves discharge shall be pipe to nearby floor drains.

E. Thermometers shall be installed on water heater inlet and outlet piping.

F. The control thermostats shall be set for a maximum setting of 54°C (130°F).

3.2 LEAKAGE TEST:

A. Before piping connections are made, the water heaters shall be tested at a hydrostatic pressure of 1375 kPa (200 psi) for water heaters rated at less than 1103 kPa (160 psig) and 1654 kPa (240 psig) for units with an maximum working pressure of 1103 kPa (160 psig) or over. Any failed test shall be corrected and the water heater shall be retested at no additional cost to the VA.

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SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.

B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.

C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02(R2008).....Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for Public Use
A112.19.1M-08 .....Enameled Cast Iron Plumbing Fixtures
A112.19.2M-03.....Vitreous China Plumbing Fixtures
A112.19.3-2001(R2008)...Stainless Steel Plumbing Fixtures (Designed for Residential Use)

C. American Society for Testing and Materials (ASTM):
A276-2010 .....Stainless and Heat-Resisting Steel Bars and Shapes
WW-P-541-E/GEN .....Plumbing Fixtures with Amendment 1

D. National Association of Architectural Metal Manufacturers (NAAMM): NAAMM AMP 500-505 Metal Finishes Manual (1988)

E. American Society of Sanitary Engineers (ASSE):
1016-05.....Performance Requirements for Individual Thermostatic, Pressure Balancing and Combination Pressure Balancing and Thermostatic Control Valves for Individual Fixture Fittings

F. National Sanitation Foundation (NSF)/American National Standards Institute (ANSI):
61-2009 .....Drinking Water System Components-Health Effects

G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and Surfaces

H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe Drinking Water Act.

I. International Building Code, ICC IBC 2009.

J. International Plumbing Code, ICC IPC 2009.

PART 2 - PRODUCTS

2.1 STAINLESS STEEL

A. Corrosion-resistant Steel (CRS):
1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

2.2 STOPS

A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.

B. Furnish keys for lock shield stops to Contracting Officer’s Technical Representative.

C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.

D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e., red brass pipe nipple, chrome plated where exposed.

2.3 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.4 LAMINAR FLOW CONTROL DEVICE

A. Smooth, bright stainless steel or satin finish, chrome-plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.

B. Flow Control Restrictor:

1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.5 CARRIERS

A. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.

B. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.6 WATER CLOSETS

A. (P-101) Water Closet (Floor Mounted, ANSI 112.19.2M, Figure 6) - office and industrial, elongated bowl, siphon jet 4.85 L (1.28 gallons) per flush, floor outlet. Top of rim shall be 435 mm to 438 mm (17-1/8 inches to 17-1/4 inches) above finished floor.

1. Seat: Institutional/Industrial, extra heavy-duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Floor flange fittings-cast iron; Gasket-wax; bolts with chromium plated cap nuts and washers.

3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, battery powered active infra-red sensor for automatic operation with courtesy flush button for manual operation, water saver design 4.85 L (1.28 gallons) per flush with maximum 10 percent variance, top spud connection, adjustable tailpiece, one-inch IPS screwdriver back check angle stop with vandal resistant cap, high back pressure vacuum breaker, and sweat solder adapter with cover tube and cast set screw wall flange. Set centerline of inlet 292 mm (11-1/2 inches) above rim. Seat bumpers shall be integral part of flush valve. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM Alloy classification for semi-red brass.

B. (P-116) Water Closet (Floor Mounted, ANSI 112.19.2M, Figure 6) - office and industrial, elongated bowl, siphon jet 4.85 L (1.28 gallons) per flush, rear outlet. Top of rim shall be 435 mm to 438 mm (17 1/8 inches to 17-1/4 inches) above finished floor.

1. Seat: Institutional/Industrial, extra heavy-duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
2. Fittings and Accessories: Floor flange fittings-cast iron; Gasket-wax; bolts with chromium plated cap nuts and washers.
3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, battery-powered active infra-red sensor for automatic operation with courtesy flush button for manual operation, water saver design 4.85 L (1.28 gallons) per flush with maximum 10 percent variance, top spud connection, adjustable tailpiece, one-inch IPS screwdriver back check angle stop with vandal resistant cap, high back pressure vacuum breaker, and sweat solder adapter with cover tube and cast set screw wall flange. Set centerline of inlet 292 mm (11-1/2 inches) above rim. Seat bumpers shall be integral part of flush valve. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM Alloy classification for semi-red brass.

2.7 LAVATORIES

A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.

B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.

C. (P-418) Lavatory (Sensor Control, Gooseneck Spout, Shroud. ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 864 mm (34 inches) above finished floor. ADA compliant with ADA trim. Maximum 0.5 gallons per minute flow. Include vitreous china shroud/half-pedestal enclosure.
   1. Faucet: Solid cast brass construction, chrome-plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, battery operated electronic module. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam.
   2. Valve: Type T/P combination thermostatic and pressure balancing with lever operating handle. Valve body shall be copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermostatic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver checkstops and temperature limit stop. Set stops for a maximum temperature of 35 degrees C (95 degrees F). Shall meet ASSE 1016.
   3. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
   4. Stops: Angle type. See paragraph 2.2.Stops
   5. Trap: Cast copper alloy, 38 mm by 32 mm (1-1/2 inches by 1-1/4 inches) P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
   6. Provide cover for drain, stops and trap per A.D.A 4-19.4.

D. (P-419) Lavatory (Sensor Control, Arched Spout, ASME/ANSI A112.19.2M, Figure 16) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for faucet. Set rim 864 mm (34 inches) above finished floor. Maximum 0.5 gallons per minute flow.
   1. Faucet: Solid cast brass construction, chrome plated, cast arched faucet spout 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, battery operated electronic module. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam.

2. Valve: Type T/P combination thermostatic and pressure balancing with lever operating handle. Valve body shall be copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermostatic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver checkstops and temperature limit stop. Set stops for a maximum temperature of 35 degrees C (95 degrees F). Shall meet ASSE 1016.
3. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
4. Stops: Angle type. See paragraph 2.2.Stops
5. Trap: Cast copper alloy, 38 mm by 32 mm (1-1/2 inches by 1-1/4 inches) P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
6. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.8 SINKS AND LAUNDRY TUBS

A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.

B. (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 711 mm by 711 mm by 305 mm (28 inches by 28 inches by 12 inches) with 152 mm (6 inches) drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 20684 kPa (3000 psi) seven days after casting. Provide extruded aluminum cap on front side.

1. Faucet: Solid brass construction, combination faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor.
2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.
3. Trap: P-trap, drain through floor.

C. (P-531) Sink, (CRS, Single Compartment, Counter Top, ASME/ANSI A112.19.3M, Kitchen Sinks, Figure 6) self rimming, approximately 432 mm by 508 mm (17 inches by 20 inches) with a single compartments inside dimensions approximately 356 mm by 356 mm by 152 mm (14 inches by 14 inches by 6 inches), minimum 20 gage CRS. Corners and edges shall be well rounded.
   1. Faucet: Kitchen sink, solid brass construction, swing spout, chrome plated copper alloy with spray and hose.
   2. Drain: Drain plug with cup strainer, stainless steel.
   3. Trap: Cast copper alloy, 38 mm (1-1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
   4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

D. (P-532) Sink, (CRS, Single Compartment, Counter Top, ASME/ANSI A112.19.3M, Figure 6) self rimming, approximately 432 mm by 508 mm (17 inches by 20 inches) with a single compartments inside dimensions approximately 356 mm by 356 mm by 152 mm (14 inches by 14 inches by 6 inches), minimum 20 gage CRS. Corners and edges shall be well rounded.
   1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to ware, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches above deck and 102 mm (4 inches) wrist blades. Faucet shall be polished chrome plated.
   2. Drain: Drain plug with cup strainer, stainless steel.
   3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
   4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.9 DISPENSER, DRINKING WATER

A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.

B. (P-604) Electric Water Cooler (Mechanically Cooled, Wall Hung, Self-contained, Wheelchair) bubbler style, 5 ml/s (5 gph) minimum capacity, lead free. Top shall be CRS anti-splash design. Cabinet, CRS, satin finish, approximately 457 mm by 457 mm by 635 mm (18 inches by 18 inches by 25 inches) high with mounting plate. Set bubbler 914 mm (36 inches) above finished floor. Unit shall be sensor operated with automatic stream regulator. All trim polished chrome plated.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.

B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.

c. Toggle Bolts: For hollow masonry units, finished or unfinished.

D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.

E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1-1/4 inches) into wall.

F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.

G. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.

H. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials, and equipment shall be thoroughly cleaned.

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SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The requirements of this Section apply to all sections of Division 23.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Option or optional: Contractor's choice of an alternate material or method.
3. COR: Contracting Officer’s Technical Representative.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

C. Section 07 84 00, FIRESTOPPING

D. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations

E. Section 07 92 00, JOINT SEALANTS

F. Section 09 91 00, PAINTING

G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION

H. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT

I. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC

J. Section 23 07 11, HVAC AND BOILER PLANT INSULATION

K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

L. Section 23 21 13, HYDRONIC PIPING

M. Section 23 21 23, HYDRONIC PUMPS

N. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

O. Section 23 25 00, HVAC WATER TREATMENT

P. Section 23 31 00, HVAC DUCTS and CASINGS

Q. Section 23 34 00, HVAC FANS

R. Section 23 36 00, AIR TERMINAL UNITS

S. Section 23 37 00, AIR OUTLETS and INLETS

T. Section 23 40 00, HVAC AIR CLEANING DEVICES

U. Section 23 64 00, PACKAGED WATER CHILLERS

V. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS

W. Section 23 82 16, AIR COILS

X. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

Y. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent then those specified. Refer any conflicts to the Contracting Officer’s Technical Representative.

4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
7. Asbestos products or equipment or materials containing asbestos shall not be used.

E. Equipment Service Organizations:
1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.

F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Contracting Officer’s Technical Representative for resolution. Provide written hard copies or computer files of manufacturer’s installation instructions to the Contracting Officer’s Technical Representative at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.

B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.

C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.

F. Layout Drawings:

1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas.
2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.

4. In addition, for HVAC systems, provide details of the following:
   a. Mechanical equipment rooms.
   b. Hangers, inserts, supports, and bracing.
   c. Pipe sleeves.
   d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
   1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Contracting Officer’s Technical Representative.
   2. Submit electric motor data and variable speed drive data with the driven equipment.
   3. Equipment and materials identification.
   4. Fire-stopping materials.
   5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
   6. Wall, floor, and ceiling plates.

H. HVAC Maintenance Data and Operating Instructions:
   1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
   2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
   430-2009.....Central Station Air-Handling Units

C. American National Standard Institute (ANSI):
   B31.1-2007.....Power Piping

D. Rubber Manufacturers Association (ANSI/RMA):
   IP-20-2007.....Specifications for Drives Using Classical V-Belts and Sheaves

IP-21-2009.....Specifications for Drives Using Double-V (Hexagonal) Belts
IP-22-2007.....Specifications for Drives Using Narrow V-Belts and Sheaves

E. Air Movement and Control Association (AMCA):
410-96.....Recommended Safety Practices for Air Moving Devices

F. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
Section I-2007.....Power Boilers
Section IX-2007.....Welding and Brazing Qualifications
Code for Pressure Piping:
B31.1-2007.....Power Piping

G. American Society for Testing and Materials (ASTM):
A36/A36M-08.....Standard Specification for Carbon Structural Steel
A575-96(2007).....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
E119-09c.....Standard Test Methods for Fire Tests of Building Construction and Materials

H. International Mechanical Code, ICC IMC 2009.

I. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture, Selection, Application, and Installation
SP 69-2003.....Pipe Hangers and Supports-Selection and Application
SP 127-2001.....Bracing for Piping Systems, Seismic – Wind – Dynamic, Design, Selection, Application

J. National Electrical Manufacturers Association (NEMA):
MG-1-2009.....Motors and Generators

K. National Fire Protection Association (NFPA):
31-06.....Standard for Installation of Oil-Burning Equipment
54-09.....National Fuel Gas Code
70-08.....National Electrical Code
85-07.....Boiler and Combustion Systems Hazards Code

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Contracting Officer’s Technical Representative. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 JOB CONDITIONS – WORK IN EXISTING BUILDING

A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities, that serve the medical center.

B. Maintenance of Service: Schedule all work to permit continuous service as required by the medical center.

C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the Contracting Officer’s Technical Representative during periods when the demands are not critical to the operation of the medical center. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least one week advance notice to the Contracting Officer’s Technical Representative.

D. Phasing of Work: Comply with all requirements shown on drawings or specified.

E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. No storm water or ground water leakage permitted. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VAMC.

F. Acceptance of Work for Government Operation: As new facilities are made available for operation and these facilities are of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Provide maximum standardization of components to reduce spare part requirements.

B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.

4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.

F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close grained cast iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
   a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
   b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.

3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

2.4 DRIVE GUARDS

A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.

B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 6 mm (1/4-inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (one-inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.

E. Access for Speed Measurement: 25 mm (One inch) diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide

all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.

B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e., air handlers, fans, pumps, shall be product of a single manufacturer.

C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, nor shall be affected from other devices on the AC power system.

E. Controller shall be provided with the following operating features and accessories:

1. Suitable for variable torque load.
2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.

B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans.

C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.

D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

E. Valve Tags and Lists:
   1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
   2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
   3. Valve lists: Typed or printed plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
   4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
B. Supports for Roof Mounted Items:
   1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
   2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
D. Attachment to Concrete Building Construction:

1. Concrete insert: MSS SP-58, Type 18.
2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the Contracting Officer’s Technical Representative for each job condition.
3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the Contracting Officer’s Technical Representative for each job condition.

E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.

F. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

G. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

H. Supports for Piping Systems:
1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.

2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
   a. Standard clevis hanger: Type 1; provide locknut.
   b. Riser clamps: Type 8.
   c. Wall brackets: Types 31, 32 or 33.
   d. Roller supports: Type 41, 43, 44 and 46.
   e. Saddle support: Type 36, 37 or 38.
   f. Turnbuckle: Types 13 or 15. Preinsulate.
   g. U-bolt clamp: Type 24.
   h. Copper Tube:
      1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non adhesive isolation tape to prevent electrolysis.
      2) For vertical runs use epoxy painted or plastic coated riser clamps.
      3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
   i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. High and Medium Pressure Steam (MSS SP-58):
   a. Provide eye rod or Type 17 eye nut near the upper attachment.
   b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
   c. Piping with Vertical Expansion and Contraction:
      1) Movement up to 20 mm (3/4-inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
      2) Movement more than 20 mm (3/4-inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

I. Pre-insulated Calcium Silicate Shields:
1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.

2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
   a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
   b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

J. Hanger spacing: Maximum allowed spacings of pipe supports are indicated in the tables. Hanger rod sizes are minimum size allowed. Contractor's attention is directed to drawing details and building structural layout that may require hanger spacing more frequently than spacings shown in this table.

Screwed or welded steel pipe (liquid or vapor)

Pipe Size	Maximum Hanger Spacing	Minimum Rod Size
1/2 to 1 inch	8 feet	3/8 inch
1-1/4 through 2 inches	10 feet	3/8 inch
2-1/2 to 3-1/2 inches	12 feet	1/2 inch
4 and 5 inches	12 feet	5/8 inch

Copper tubing

Pipe Size	Maximum Hanger Spacing	Minimum Rod Size
1-1/4 inch and smaller	5 feet	3/8 inch
1-1/2 inches	7 feet	3/8 inch
2 inches	10 feet	3/8 inch
2-1/2 through 3-1/2 inches	10 feet	1/2 inch
4 inches	10 feet	5/8 inch

2.12 PIPE PENETRATIONS

A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.

B. To prevent accidental liquid spills from passing to a lower level, provide the following:
   1. For sleeves: Extend sleeve 25 mm (one inch) above finished floor and

provide sealant for watertight joint.

2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.

C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Contracting Officer’s Technical Representative.

D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

E. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

F. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

G. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

H. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.

B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

A. Furnish, and turn over to the Contracting Officer’s Technical Representative, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.

C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.

D. Tool Containers: Hardwood or metal, permanently identified for in tended service and mounted, or located, where directed by the Contracting Officer’s Technical Representative.

E. Lubricants: A minimum of 0.95 L (one quart) of oil, and 0.45 kg (one pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

B. Thickness: Not less than 2.4 mm (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025-inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035-inch) for larger pipe.

C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.

C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Contracting Officer’s Technical Representative where working area space is limited.
2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Contracting Officer’s Technical Representative. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Contracting Officer’s Technical Representative for approval.
3. Do not penetrate membrane waterproofing.

F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

H. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Contracting Officer’s Technical Representative. Damaged or defective items in the opinion of the Contracting Officer’s Technical Representative, shall be replaced.

2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Use concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

J. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

K. Install steam piping expansion joints as per manufacturer’s recommendations.

L. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the Contracting Officer’s Technical Representative. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the Contracting Officer’s Technical Representative for determination of proper design for openings through structural sections and opening layouts approval, prior to cutting or drilling into structure. After Contracting Officer’s Technical Representative's approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

M. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 ft.) above the equipment of to ceiling structure, whichever is lower (NFPA 70).

N. Inaccessible Equipment:
   1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
   2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.

B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.

C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.

C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.

D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
F. Rigging plan and methods shall be referred to Contracting Officer’s Technical Representative for evaluation prior to actual work.
G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Contracting Officer’s Technical Representative.
B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
E. HVAC Vertical Pipe Supports:
   1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
   2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
F. Overhead Supports:
   1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.

2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:
1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 150 mm (6 inches) on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 MECHANICAL DEMOLITION

A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the Contracting Officer’s Technical Representative. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.

B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection

standards. Inspection will be made by personnel of the VAMC and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to Contracting Officer’s Technical Representative and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.6 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Material And Equipment Not To Be Painted Includes:
   a. Motors, controllers, control switches, and safety switches.
   b. Control and interlock devices.
   c. Regulators.
   d. Pressure reducing valves.
   e. Control valves and thermostatic elements.
   f. Lubrication devices and grease fittings.
   g. Copper, brass, aluminum, stainless steel and bronze surfaces.

h. Valve stems and rotating shafts.
i. Pressure gauges and thermometers.
j. Glass.
k. Name plates.

3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
6. Paint shall withstand the following temperatures without peeling or discoloration:
   a. Condensate and feedwater -- 38 degrees C (100 degrees F) on insulation jacket surface and 120 degrees C (250 degrees F) on metal pipe surface.
   b. Steam -- 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (375 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.7 IDENTIFICATION SIGNS

A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16-inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.8 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.9 LUBRICATION

A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one liter (one quart) of oil and 0.5 kg (one pound) of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Contracting Officer’s Technical Representative in unopened containers that are properly identified as to application.

C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.10 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.11 OPERATING AND PERFORMANCE TESTS

A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Contracting Officer’s Technical Representative.

B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.12 INSTRUCTIONS TO VAMC PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.

B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection for motors.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 21 23, HYDRONIC PUMPS.

E. Section 23 34 00, HVAC FANS.

F. Section 23 36 00, AIR TERMINAL UNITS.

G. Section 23 64 00, PACKAGED WATER CHILLERS.

H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

1.3 SUBMITTALS:

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Provide documentation to demonstrate compliance with drawings and specifications.
2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance, and operating manuals, including technical data sheets and application data.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Contracting Officer’s Technical Representative:

1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.

E. Completed System Readiness completed by the contractor, signed by a qualified technician and dated on the date of completion

1.4 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):
MG 1-2006 Rev. 1 2009 ..Motors and Generators
MG 2–2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

C. National Fire Protection Association (NFPA):
70-2008.....National Electrical Code (NEC)

D. Institute of Electrical and Electronics Engineers (IEEE):
112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators

E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.

B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise specified for a particular application, use electric motors with the following requirements.

C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

D. Voltage ratings shall be as follows:
   1. Single phase:
      a. Motors connected to 120-volt systems: 115 volts.
   2. Three phase:
   a. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
E. Number of phases shall be as follows:
   1. Motors, less than 373 W (1/2 HP): Single phase.
   2. Motors, 373 W (1/2 HP) and larger: 3 phase.
   3. Exceptions:
      a. Hermetically sealed motors.
      b. Motors for equipment assemblies, less than 746 W (one HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
F. Motors shall be designed for operating the connected loads continuously in a 40°C (104°F) environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 40°C (104°F), the motors shall be rated for the actual ambient temperatures.
G. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
H. Motor Enclosures:
   1. Shall be the NEMA types as specified and/or shown on the drawings.
   2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
      a. Motors located outdoors, indoors in wet or high humidity locations, or in airstreams shall be totally enclosed type.
      b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
      c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
   3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
I. Electrical Design Requirements
   1. Motors shall be continuous duty.
   2. The insulation system shall be rated minimum of class B, 130° C (266° F).
   3. The maximum temperature rise by resistance at rated power shall not

exceed Class B limits, 80° C (176° F).

4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted.
6. Motors for variable frequency drive applications shall adhere to NEMA standards publication MG 1, Part 30, Application considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable voltage or Adjustable frequency controls, or both, or Part 31, Definite Purpose Inverter Fed Polyphase Motors.
7. Shaft voltage.
   a. Verify compatibility with drive by measuring shaft voltage upon commissioning and start-up.
   b. Peak voltage readings from shaft to frame through complete range of speeds shall be less the 3 volts to ground.
   c. Motor shaft voltages higher than 3 volts shall be reduced through the use of shaft grounding system installed on the motor or a common mode voltage filter installed on the VSD.

J. Mechanical Design Requirements

1. Bearings shall be rated for a minimum of 26,280 hours L-10 life at full load direct coupled, except vertical high thrust motors.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30% of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 0.15 inch per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5° C (41° F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

K. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls, and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
   a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
   b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
   c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated “inverter-duty” per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

J. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.

K. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 Watts (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as “premium efficiency” shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	**1200 RPM**	**1800 RPM**	**3600 RPM**	**Rating kW (HP)**	**1200 RPM**	**1800 RPM**	**3600 RPM**
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

L. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer’s recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.

B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.

C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

A. Coordinate the startup and contractor testing schedules with Contracting Officer’s Technical Representative. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

A. Provide commissioning documentation for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VAMC personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications.

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SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Requirements for flexible pipe connectors to reciprocating and rotating mechanical equipment.

C. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Requirements for optional Air Handling Unit internal vibration isolation.

D. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining.

E. SECTION 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Requirements for sound and vibration tests.

F. SECTION 23 37 00, AIR OUTLETS and INLETS: Noise requirements for G-grilles.

G. SECTION 23 21 23, HYDRONIC PUMPS: Vibration isolation requirements for pumps.

H. SECTION 23 34 00, HVAC FANS: Sound and vibration isolation requirements for fans.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Noise Criteria:

1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	**NC LEVEL**
Bathrooms and Toilet Rooms	40
Conference Rooms	35
Corridors(Public)	40
Examination Rooms	35
Lobbies, Waiting Areas	40
Offices, Large Open	40
Offices, Small Private	35

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 8, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Vibration isolators:
   a. Floor mountings
   b. Hangers
   c. Snubbers
   d. Thrust restraints
2. Bases.

C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

2009 .....Fundamentals Handbook, Chapter 8, Sound and Vibration

C. American Society for Testing and Materials (ASTM):

A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness

D. Manufacturers Standardization (MSS):

SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture

E. Occupational Safety and Health Administration (OSHA):

29 CFR 1910.95.....Occupational Noise Exposure

F. American Society of Civil Engineers (ASCE):

ASCE 7-10 .....Minimum Design Loads for Buildings and Other Structures.

G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.

H. International Code Council (ICC):
2009 IBC.....International Building Code.

I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.

B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.

C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.

E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be freestanding, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.

3. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
2. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.

C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.

3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (l00 degrees F).
5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.

B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
D. Adjust active height of spring isolators.
E. Adjust snubbers according to manufacturer's recommendations.
F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

A. Provide commissioning documentation for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist.

B. Components provided under this section of the specification will be tested as part of a larger system.

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SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
ALL		---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
PUMPS																
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
AIR HANDLING UNIT PACKAGES																
FLOOR MOUNTED:																
7-1/2 HP & OVER:																
UP TO 500 RPM		---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER		---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0

NOTES:

1. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
   1. Planning systematic TAB procedures.
   2. Design Review Report.
   3. Systems Inspection report.
   4. Duct Air Leakage test report.
   5. Systems Readiness Report.
   6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
   7. Vibration and sound measurements.
   8. Recording and reporting results.

B. Definitions:
   1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
   2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
   3. AABC: Associated Air Balance Council.
   4. NEBB: National Environmental Balancing Bureau.
   5. Hydronic Systems: Includes chilled water, heating hot water and glycol-water systems.
   6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
   7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise and Vibration Requirements.

C. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Piping and Equipment Insulation.

D. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration Equipment.
E. Section 23 36 00, AIR TERMINAL UNITS: Terminal Units Performance.
F. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.
G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Controls and Instrumentation Settings.
H. Section 23 82 16, AIR COILS
I. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS
J. Section 23 34 00, HVAC FANS
K. Section 23 21 23, HYDRONIC PUMPS
L. Section 23 37 00, AIR OUTLETS AND INLETS
M. Section 23 21 13, HYDRONIC PIPING
N. Section 23 05 12 GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
B. Qualifications:
   1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
   2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Contracting Officer’s Technical Representative and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency’s review shows unsatisfactory work performed by the predecessor agency.

3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Contracting Officer’s Technical Representative and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Contracting Officer’s Technical Representative. The responsibilities would specifically include:
   a. Shall directly supervise all TAB work.
   b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
   c. Would follow all TAB work through its satisfactory completion.
   d. Shall provide final markings of settings of all HVAC adjustment devices.
   e. Permanently mark location of duct test ports.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and

Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
   a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus l0 percent.
   b. Air terminal units (maximum values): Minus 2 percent to plus l0 percent.
   c. Exhaust hoods/cabinets: 0 percent to plus l0 percent.
   d. Minimum outside air: 0 percent to plus 10 percent.
   e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus l0 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
   f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
   g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
   h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the Contracting Officer’s Technical Representative for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Contracting Officer’s Technical Representative) and one hydronic system (pumps and three coils) as follows:

a. When field TAB work begins.
b. During each partial final inspection and the final inspection for the project if requested by VAMC.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
C. For use by the Contracting Officer’s Technical Representative staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
D. Submit Following for Review and Approval:
   1. Design Review Report within 90 days after the system layout on air and water side is completed by the Contractor.
   2. Systems inspection report on equipment and installation for conformance with design.
   3. Duct Air Leakage Test Report.
   4. Systems Readiness Report.
   5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
   6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
   2011 .....HVAC Applications ASHRAE Handbook, Chapter 38, Testing, Adjusting, and Balancing and Chapter 48, Noise and Vibration Control
C. Associated Air Balance Council (AABC):
   2002.....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):

7th Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems

2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration

3rd Edition 2009 .....Procedural Standards for Whole Building Systems Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

3rd Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

A. Refer to TAB Criteria in Article, Quality Assurance.

B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Contracting Officer’s Technical Representative of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

A. Inspect equipment and installation for conformance with design.

B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency’s role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to Contracting Officer’s Technical Representative in standard format and forms.

B. Verify that all items such as ductwork piping, ports, terminals, connectors, that is required for TAB are installed. Provide a report to the Contracting Officer’s Technical Representative.

3.6 TAB REPORTS

A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.

B. The TAB contractor shall provide raw data immediately in writing to the Contracting Officer’s Technical Representative if there is a problem in achieving intended results before submitting a formal report.

C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.

D. Do not proceed with the remaining systems until intermediate report is approved by the Contracting Officer’s Technical Representative.

3.7 TAB PROCEDURES

A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.

B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.

C. Allow sufficient time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

D. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets, computer room AC units, and laboratory fume hoods and biological safety cabinets.

1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer’s recommended pressure drop.
2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
4. Variable air volume (VAV) systems:
   a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
   b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
   c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
5. Record final measurements for air handling equipment performance data sheets.

E. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:

1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.

2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
3. Primary variable volume systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.

B. Record initial measurements for each unit of equipment on test forms and submit a report to the Contracting Officer’s Technical Representative. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Contracting Officer’s Technical Representative.

3.9 SOUND TESTING

A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
   1. Take readings in rooms, approximately ten percent of all rooms. The Contracting Officer’s Technical Representative may designate the specific rooms to be tested.

B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.

C. Sound reference levels, formulas and coefficients shall be according to ASHRAE Handbook, "HVAC Applications", Chapter 48, NOISE AND VIBRATION CONTROL.

D. Determine compliance with specifications as follows:

1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
   a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
   b. Measure octave band sound pressure levels with specified equipment "off."
   c. Measure octave band sound pressure levels with specified equipment "on."
   d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

   Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.
   e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
   a. Perform steps 1.a. thru 1.d., as above.
   b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
   c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 10 meters (30 feet) for sound level location.
3. Where sound pressure levels are specified in terms of dB(A), measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.

E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Contracting Officer’s Technical Representative and the necessary sound tests shall be repeated.

F. Test readings for sound testing could go higher than 15 percent if determination is made by the Contracting Officer’s Technical Representative based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Contracting Officer’s Technical Representative.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

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SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. Field applied insulation for thermal efficiency and condensation control for
   1. HVAC piping, ductwork and equipment.

B. Definitions
   1. ASJ: All service jacket, white finish facing or jacket.
   2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
   3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
   4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
   5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
   6. FSK: Foil-scrim-kraft facing.
   7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F);HVAC equipment or piping handling media above 41 degrees C (105 degrees F); and piping media and equipment 32 to 230 degrees C(90 to 450 degrees F).
   8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
   9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
   10. Thermal conductance: Heat flow rate through materials.
      a. Flat surface: Watt per square meter (BTU per hour per square foot).
      b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
   11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig].
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. FWPD: Feedwater pump discharge.
25. FWPS: Feedwater pump suction.
26. CTPD: Condensate transfer pump discharge.
27. CTPS: Condensate transfer pump suction.
28. VR: Vacuum condensate return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
31. FOS: Fuel oil supply.
32. FOR: Fuel oil return.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.
39. GCR: Chilled glycol-water return.
40. RS: Refrigerant suction.
41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

C. Section 23 21 23, HYDRONIC PUMPS

D. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING

E. Section 23 64 00, PACKAGED WATER CHILLERS: Compressor, evaporator and piping.

F. Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING: Piping and equipment.

G. Section 23 31 00, HVAC DUCTS AND CASINGS: Ductwork, plenum and fittings.

1.3 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. *(See 4.2.4.2.)*

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, Standard Methods of Tests of Fire Endurance of Building Construction and Materials

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the jobsite for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
   a. Insulation materials: Specify each type used and state surface burning characteristics.
   b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
   c. Insulation accessory materials: Each type used.
   d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
   e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe Insulation

C552-07.....Standard Specification for Cellular Glass Thermal Insulation

C553-08.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)

C612-10.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation

C1126-04.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation

C1136-10.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing

E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials

E119-09c.....Standard Test Method for Fire Tests of Building Construction and Materials

E136-09b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-08.....Standard~~s~~ for Ventilation Control and Fire Protection of Commercial Cooking Operations

101-09.....Life Safety Code

251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06.....Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning Characteristics of Building Materials with Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design, and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m^3 (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m^3 (2 pcf), k = 0.04 (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.

C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

A. Preformed (molded) pipe insulation, ASTM C1126, Type III, Grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

B. Equipment and Duct Insulation, ASTM C 1126, Type II, Grade 1, k = 0.021 (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

A. Comply with Standard ASTM C177, C518, density 120 kg/m^3 (7.5 pcf) nominal, k = 0.033 (0.29) at 24 degrees C (75 degrees F).

B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.6 CALCIUM SILICATE

A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.

C. Equipment Insulation: ASTM C533, Type I and Type II

D. Characteristics:

Insulation Characteristics		
ITEMS	**TYPE I**	**TYPE II**
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m^3 (lb/ ft3)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft^2 degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.7 INSULATION FACINGS AND JACKETS

A. Vapor Retarder, higher strength with low water permeance $\pm$ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.

C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e., in ventilated attics, piping in ventilated (not air conditioned) spaces) and conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

E. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weatherproof if utilized for outside service.

F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.

G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run

jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.8 PIPE COVERING PROTECTION SADDLES

A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m^3 (3.0 pcf).

2.9 ADHESIVE, MASTIC, CEMENT

A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.

B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.

D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.

E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.10 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching monel or galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.11 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.12 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

2.13 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Contracting Officer's Technical Representative for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.

B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.

C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.

E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.

F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weathertight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

H. Insulate PRVs, flow meters, and steam traps.

I. HVAC work not to be insulated:

1. Internally insulated ductwork and air handling units.
2. Relief air ducts (Economizer cycle exhaust air).
3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
4. Equipment: Expansion tanks.
5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.

J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

L. Firestop Pipe and Duct insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
   a. Pipe risers through floors
   b. Pipe or duct chase walls and floors
   c. Smoke partitions
   d. Fire partitions

M. Provide vapor barrier jackets over insulation as follows:

1. All piping and ductwork exposed to outdoor weather.
2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e., in attics, ventilated (not air conditioned) spaces).

N. Provide metal jackets over insulation as follows:

1. All piping and ducts exposed to outdoor weather.
2. A 50 mm (2 inch) overlap is required at longitudinal and

circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
   a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
   b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
   c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
   d. Chilled water pumps: Insulate with removable and replaceable 1 mm thick (20 gage) aluminum or galvanized steel covers lined with insulation. Seal closure joints/flanges of covers with gasket material. Fill void space in enclosure with flexible mineral fiber insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:
   a. 40 mm (1-1/2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct.
   b. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
4. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.

a. Chilled water pumps, water filter, chemical feeder pot or tank.

5. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with ASJ.
   a. Convertors, air separators, steam condensate pump receivers.
   b. Reheat coil casing and separation chambers on steam humidifiers located above ceilings.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
   a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
   b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor

retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

2. Contractor's options for fitting, flange and valve insulation:
   a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
   b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
   c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
   d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.

8. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.
   a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet.

E. Cellular Glass Insulation:
1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ for chilled water pumps, water filters, chemical feeder pots or tanks, expansion tanks, air separators and air purgers.

F. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
   a. Use proper size material. Do not stretch or strain insulation.
   b. To avoid undue compression of insulation, provide inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
   c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.

6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
   a. Chilled water pumps
   b. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.

G. Calcium Silicate:
   1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping other than in boiler plant.

3.3 COMMISSIONING

A. Provide commissioning documentation for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves,	Rigid Cellular Phenolic Foam	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)

Condensate receivers and flash tanks)					
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
39-99 degrees C (100-211 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	----	----
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Rigid Cellular Phenolic Foam	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH and CHR within chiller room and pipe chase and underground)	Cellular Glass Closed-Cell	50 (2.0)	50 (2.0)	75 (3.0)	75 (3.0)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Cellular Glass Closed-Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC and GCR (where underground)	Polyiso-cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

- - - E N D - - -

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. The Battle Creek VA Medical Center campus has standardized building controls to use Automated Logic Corp (ALC) building automation systems. The Building Automation shall be supplied and installed by Control Logic of Michigan the authorized system service provider for Automated Logic Corp.

B. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
   a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
   b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries,

interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.

4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
5. The control system shall accommodate 1 Engineering Control Center(s) and the control system shall accommodate unlimited web-based Users simultaneously, and the access to the system should be limited only by operator password.

C. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
2. Flow switches.
3. Flow meters.
4. Sensor wells and sockets in piping.
5. Terminal unit controllers.

D. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:
1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

E. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
2. Chiller controls. These controls, if not native BACnet, will require a BACnet Gateway.
3. Terminal units' velocity sensors
4. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
5. The following systems have limited control (as individually noted below) from the ECC:
   a. Domestic water heating systems: low temperature, high temperature and status alarms.
   b. Elevators: status alarms.

F. Responsibility Table:

Work/Item/System	**Furnish**	**Install**	**Low Voltage Wiring**	**Line Power**
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
VFDs	26	26	23 09 23	26
Computer Room A/C Unit field-mounted controls	23	23	16	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

G. This facility’s existing direct-digital control system is manufactured by Automated Logic Corporation, as installed and maintained by Control Logic of Michigan.

H. Connect the new work to the existing ECC system or operator workstation manufactured by Automated Logic Corp., WebCTRL system located on campus. The existing CPU/Monitor, printer, and other peripherals may be used to form a single operator workstation. New system including interface to existing systems and equipment shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified. Modify the existing ECC, if necessary, to accommodate the additional control points.

I. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

   a. The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have limited operations and control capability over the legacy systems, as described in the VA-approved interoperability schedules.

J. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the “Control System Integrator” in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/ verification procedures to the contractor administered by this Section of the technical specification

   1. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system.

2. Responsibility Table:

Item/Task	**Section 23 09 23 contactor**	**Control system integrator**	**VA**
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point(analog/ binary), and reset schedule point	X		
Point mapping		X	
Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

K. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, thermal comfort ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Vestibule heater
2. Attic heating and ventilation
3. Mechanical or electrical room heating and ventilation.

L. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators.

1.2 RELATED WORK

A. Section 14 24 00, Hydraulic Elevators.

B. Section 21 05 11, Common Work Results for Fire Suppression.

C. Section 21 13 13, Wet-Pipe Sprinkler Systems.

D. Section 22 11 23, Domestic Water Pumps.
E. Section 22 14 29, Sump Pumps.
F. Section 22 35 00, Domestic Water Heat Exchangers.
G. Section 23 21 13, Hydronic Piping.
H. Section 23 22 13, Steam and Condensate Heating Piping.
I. Section 23 31 00, HVAC Ducts and Casings.
J. Section 23 36 00, Air Terminal Units.
K. Section 23 64 00, Packaged Water Chillers.
L. Section 23 73 00, Indoor Central-Station Air-Handling Units.
M. Section 26 05 11, Requirements for Electrical Installations.
N. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
O. Section 26 05 26, Grounding and Bonding for Electrical Systems.
P. Section 26 05 33, Raceway and Boxes for Electrical Systems.
Q. Section 26 09 23, Lighting Controls.
R. Section 26 27 26, Wiring Devices.
S. Section 26 29 11, Motor Starters.
T. Section 27 15 00, Communications Horizontal Cabling
U. Section 28 31 00, Fire Detection and Alarm.

1.3 DEFINITION

A. Advanced Application Controller (AAC): A fully programmable control module. This control module may be capable of some of the advanced features found in Building Controllers (storing trends, initiating read and write requests) but it does not serve as a master controller. Advanced Application Controllers may reside on either the Ethernet/IP backbone or on a subnet.
B. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
C. Application Specific Controller (ASC): A pre-programmed control module which is intended for use in a specific application. ASCs may be configurable, in that the user can choose between various pre-programmed options, but it does not support full custom programming. ASCs are often used on terminal equipment such as VAV boxes or fan coil units. In many vendors' architectures ASCs do not store trends or schedules but instead rely upon a Building Controller to provide those functions.

D. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
E. Analog: A continuously varying signal value (e.g., temperature, current, velocity
F. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
G. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
H. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may sue different LAN technologies.
I. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
J. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
K. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
L. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
M. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
N. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
O. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.

P. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
Q. Building Controller (BC): A fully programmable control module which is capable of storing trends and schedules, serving as a router to devices on a subnet, and initiating read and write requests to other controllers. Typically this controller is located on the Ethernet/IP backbone of the BAS. In many vendors' architectures a Building Controller will serve as a master controller, storing schedules and trends for controllers on a subnet underneath the Building Controller.
R. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
S. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
T. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
U. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
V. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
W. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
X. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.

Y. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

Z. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

AA. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.

BB. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.

CC. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.

DD. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.

EE. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

FF. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.

GG. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.

HH. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

II. GIF: Abbreviation of Graphic interchange format.

JJ. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

KK. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.

LL. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment.

MM. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to “sockets” without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

NN. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

OO. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

PP. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

QQ. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.

RR. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

SS. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

TT. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

UU. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

VV. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

WW. Operating system (OS): Software, which controls the execution of computer application programs.

XX. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.

YY. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.

ZZ. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

AAA. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.

BBB. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.

CCC. Repeater: A network component that connects two or more physical segments at the physical layer.

DDD. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

EEE. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

FFF. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 TERMS

A. adj.: Adjustable by the end user, through the supplied user interface.

B. AI, AO (Column Headings on Points List)

1. AI = Analog Input. A physical input to the control module.
2. AO = Analog Output. A physical output from the control module.
3. AV = Analog Value. An intermediate (software) point that may be editable or read-only. Editable AVs are typically used to allow the user to set a fixed control parameter, such as a setpoint. Read Only AVs are typically used to display the status of a control operation.
4. BI = Binary Input. A physical input to the control module.
5. BO = Binary Output. A physical output from the control module.
6. BV = Binary Value. An intermediate (software) point that may be editable or read-only. Editable BVs are typically used to allow the user to set a fixed control parameter, such as a setpoint. Read Only BVs are typically used to display the status of a control operation.
7. Sched = Schedule. The control algorithm for this equipment shall include a user editable schedule.
8. Trend. The control system shall be configured to collect and display a trend log of this object. The trending interval shall be no less than one sample every 5 minutes. (Change of Value trending, where a sample is taken every time the value changes by more than a user-defined minimum, is an acceptable alternative.)
9. Alarm. The control system shall be configured to generate an alarm when this object exceeds user definable limits, as described in the Sequence of Controls.
10. Note: If the specifications require use of the BACnet protocol, all of the above shall be provided as BACnet objects.

C. KW Demand Limiting: An energy management strategy that reduces energy consumption when a system's electric power meter exceeds an operator-defined threshold. When power consumption exceeds defined levels, the system automatically adjust setpoints, de-energizes low priority equipment, and takes other pre-programmed actions to avoid peak demand charges. As the demand drops, the system restores loads in a predetermined manner.

D. Occupant Override Switch, or Timed Local Override: A control option that allows building occupants to override the programmed HVAC schedule for a limited period of time. When the override time expires, the zone returns to its unoccupied state.

E. Occupant Setpoint Adjustment: A control option that allows building occupants to adjust - within limits set by the HVAC control system - the heating and cooling setpoints of selected zones. Typically the user interface for this function is built into the zone sensor.

F. Optimal Start-Up: A control strategy that automatically starts an HVAC system at the latest possible time yet ensures comfort conditions by the time the building becomes occupied. In a typical implementation, a controller measures the temperature of the zone and the outside air. Then, using design heating or cooling capacity at the design outside air temperature, the system computes how long a unit must run at maximum capacity to bring the zone temperature to its occupied setpoint. The optimal start algorithm often includes a self-learning feature to adjust for variations from design capacity. A distributed system must use Run on Request with Optimal Start. (See below.)

G. Requested, or Run on Request: A control strategy that optimizes the runtime of a source piece of equipment that supplies one or more receiving units - such as an air handler unit supplying zone terminal units with heating, cooling, ventilation, or similar service. Source equipment runs only when needed, not on a fixed schedule. The source equipment runs when one or more receiving units request its services. An operator determines how many requests are required to start the source equipment. For example, if all the zones in a building are unoccupied and the zone terminal units do not need heating or cooling, the AHU will shut down. However, if a zone becomes occupied or needs cooling, the terminal unit will send a run request to the AHU to initiate the start-up sequence. If this AHU depends on a central chiller, it can send a run request to the chiller. The run on request algorithm also allows an operator to schedule occupancy for individual zones based on the needs of the occupants without having to adjust the schedules of related AHUs and chillers.

H. Trim and Respond, or Setpoint Optimization: A control strategy that optimizes the setpoint of a source piece of equipment that supplies one or more receiving units - such as an air handler unit supplying zone terminal units with heating, cooling, ventilation, or similar service.

The source unit communicates with receiving units to determine heating, cooling, and other requirements, and then adjusts its setpoint. For example, if all zones are comfortable and do not request cooling, the AHU will gradually increase (trim) its supply air setpoint. When a zone requests cooling, the AHU responds by dropping its setpoint. The more zones that request cooling, the more it drops the setpoint. The AHU repeats this process throughout the day to keep zones cool, but with a supply air setpoint that is no cooler than necessary.

1.5 ABBREVIATIONS

A. The following abbreviations may be used in graphics, schematics, point names, and other UI applications where space is at a premium.

AC - Air Conditioning
ACU - Air Conditioning Unit
AHU - Air Handling Unit
AI - Analog Input
AO - Analog Output
AUTO - Automatic
AUX - Auxiliary
BI - Binary Input
BO - Binary Output
C - Common
CHW - Chilled Water
CHWP - Chilled Water Pump
CHWR - Chilled Water Return
CHWS - Chilled Water Supply
COND - Condenser
CW - Condenser Water
CWP - Condenser Water Pump
CWR - Condenser Water Return
CWS - Condenser Water Supply
DA - Discharge Air
EA - Exhaust Air
EF - Exhaust Fan
EVAP - Evaporators
FCU - Fan Coil Unit
HOA - Hand / Off / Auto
HP - Heat Pump
HRU - Heat Recovery Unit

HTEX - Heat Exchanger
HW - Hot Water
HWP - Hot Water Pump
HWR - Hot Water Return
HWS - Hot Water Supply
MAX - Maximum
MIN - Minimum
MISC - Miscellaneous
NC - Normally Closed
NO - Normally Open
OA - Outdoor Air
PIU - Powered Induction Unit
RA - Return Air
RF - Return Fan
RH - Relative Humidity
RTU - Roof-top Unit
SA - Supply Air
SF - Supply Fan
SP - Static Pressure
TEMP - Temperature
UH - Unit Heater
UV - Unit Ventilator
VAV - Variable Air Volume
VVTU - Variable Volume Terminal Unit
W/ - with
W/O - without
WSHP - Water Source Heat Pump

1.6 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.

2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer’s latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:
1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.7 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±0.5°C (±1°F)
Ducted air temperature	±0.5°C [±1°F]
Outdoor air temperature	±1.0°C [±2°F]
Dew Point	±1.5°C [±3°F]
Water temperature	±0.5°C [±1°F]
Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0–1.5 kPa (0–6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0–1 MPa (1–150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0–12.5 kPa (0–50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.8 WARRANTY

A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

C. The Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.9 SUBMITTALS

A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer’s literature and data for all components including the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
4. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer’s cut sheets apply to a product series rather than a specific product, the

data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.

5. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
6. Color prints of proposed graphics with a list of points for display.
7. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
8. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
9. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
10. Riser diagrams of wiring between central control unit and all control panels.
11. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
12. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
13. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.

C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.

D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion. (Existing)

E. As Built Control Drawings:

1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.

2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
   a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
   b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
   c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
   d. Complete troubleshooting procedures and guidelines for all systems.
   e. Complete operating instructions for all systems.
   f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
   g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
   h. Licenses, guaranty, and other pertaining documents for all equipment and systems.

G. Submit Performance Report to Contracting Officer’s Technical Representative prior to final inspection.

1.10 INSTRUCTIONS

A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.

1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor’s installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.11 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.

B. The CUs and associated equipment used in controlled environment shall be mounted in NEMA 1 enclosures, and shall be rated for operation at 0 to 50°C (32 to 122°F).

C. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at –40 to 65°C (-40 to 150°F).

D. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.

E. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.12 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

Standard 135-10.....BACNET Building Automation and Control Networks

C. American Society of Mechanical Engineers (ASME):

B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.

D. American Society of Testing Materials (ASTM):

B32-08.....Standard Specification for Solder Metal
B88-09.....Standard Specifications for Seamless Copper Water Tube
B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing

E. Federal Communication Commission (FCC):

Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.

F. Institute of Electrical and Electronic Engineers (IEEE):

802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications

G. National Fire Protection Association (NFPA):

70-11.....National Electric Code
90A-09.....Standard for Installation of Air-Conditioning and Ventilation Systems

H. Underwriter Laboratories Inc (UL):

94-10.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
294-10.....Access Control System Units
486A/486B-10.....Wire Connectors
555S-11.....Standard for Smoke Dampers
916-10.....Energy Management Equipment
1076-10.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

A. Use new products that the manufacturer is currently manufacturing and that have been installed multiple installations. Spare parts shall be available for at least three years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels – not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
   a. A fixed ECC and a portable operator’s terminal.
   b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
   c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
   d. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
   e. Addressable elements, sensors, transducers and end devices.
   f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
   g. Other components required for a complete and working Control Systems as specified.

B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

C. Network Architecture

1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Site Control System Interface:

1. The Controls Systems shall include components that are compatible with existing BC-VAMC site control system and shall include necessary hardware, equipment and software to allow complete integration of all control work with existing BC-VAMC site control system.

F. Servers (Existing):

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required

for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).

4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.

1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.

B. Each controller shall have a communication port for connection to an operator interface.

C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.

D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.

1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.

2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-

controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.

E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.

F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

G. ECC Software: (Existing WebCTRL)

1. Provide for automatic system database save and restore on the ECC’s hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Acceptable operating systems are Windows XP, Windows System 7, Linux, and UNIX.
5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a

graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.

6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The operating system shall be Windows XP or better, and shall support the third party software.
9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs, while concurrently on-line system alarms and monitoring information.

11. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
12. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partitionable to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.
13. The system shall be completely field-programmable from the common operator’s keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
    a. Point database editing, storage and downloading of controller databases.
    b. Scheduling and override of building environmental control systems.
    c. Collection and analysis of historical data.
    d. Alarm reporting, routing, messaging, and acknowledgement.
    e. Definition and construction of dynamic color graphic displays.
    f. Real-time graphical viewing and control of environment.
    g. Scheduling trend reports.
    h. Program editing.
    i. Operating activity log and system security.
    j. Transfer data to third party software.
14. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
    a. Dynamic color graphics and graphic control.
    b. Alarm management.
    c. Event scheduling.
    d. Dynamic trend definition and presentation.

e. Program and database editing.
f. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator’s access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.

15. Graphic Displays:
    a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
    b. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
    c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
    d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
    e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
    f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.

g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.

16. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:
    a. A general list of all selected points in the network.
    b. List of all points in the alarm.
    c. List of all points in the override status.
    d. List of all disabled points.
    e. List of all points currently locked out.
    f. List of user accounts and password access levels.
    g. List of weekly schedules.
    h. List of holiday programming.
    i. List of limits and dead bands.
    j. Custom reports.
    k. System diagnostic reports, including, list of digital controllers on the network.
    l. List of programs.
17. ASHRAE Standard 147 Report: Provide a daily report that shows the operating condition of each chiller as recommended by ASHRAE Standard 147. At a minimum, this report shall include:
    a. Chilled water (or other secondary coolant) inlet and outlet temperature
    b. Chilled water (or other secondary coolant) flow
    c. Chilled water (or other secondary coolant) inlet and outlet pressures
    d. Evaporator refrigerant pressure and temperature
    e. Condenser refrigerant pressure and liquid temperature
    f. Condenser water inlet and outlet temperatures
    g. Condenser water flow
    h. Refrigerant levels

i. Oil pressure and temperature
j. Oil level
k. Compressor refrigerant discharge temperature
l. Compressor refrigerant suction temperature
m. Addition of refrigerant
n. Addition of oil
o. Vibration levels or observation that vibration is not excessive
p. Motor amperes per phase
q. Motor volts per phase
r. PPM refrigerant monitor level
s. Purge exhaust time or discharge count
t. Ambient temperature (dry-bulb and wet-bulb)
u. Date and time logged

18. Electrical, Gas, and Weather Reports
    a. Electrical Meter Report: Provide a monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each building meter.
    b. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.
    c. Weather Data Report: Provide a monthly report showing the daily minimum, maximum, and average outdoor air temperature, as well as the number of heating and cooling degree-days for each day. Provide an annual (12-month) report showing the minimum, maximum, and average outdoor air temperature for the month, as well as the number of heating and cooling degree-days for the month.
19. Scheduling and Override:
    a. Provide override access through menu selection from the graphical interface and through a function key.
    b. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the ECC. The digital controllers shall ensure equipment time scheduling when the ECC is off-line. The ECC shall not be required to execute time scheduling. Provide the following spreadsheet graphics as a minimum:
        1) Weekly schedules.
        2) Zone schedules, minimum of 100 zones.

3) Scheduling up to 365 days in advance.

4) Scheduled reports to print at workstation.

20. Collection and Analysis of Historical Data:

a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.

b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.

c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.

d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.

21. Alarm Management:

a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.

b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.

c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.

d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.

e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.

22. Remote Communications: The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.

23. System Configuration:

a. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.

b. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

2.4 PORTABLE OPERATOR’S TERMINAL (POT)

A. Provide a portable operator’s terminal (POT) that shall be capable of accessing all system data. POT may be connected to any point on the system network or may be connected directly to any controller for programming, setup, and troubleshooting. POT shall communicate using BACnet protocol. POT may be connected to any point on the system network or it may be connected directly to controllers using the BACnet PTP (Point-To-Point) Data Link/ Physical layer protocol. The terminal

shall use the Read (Initiate) and Write (Execute) BACnet Services. POT shall be an IBM-compatible notebook-style PC including all software and hardware required.

B. Hardware: POT shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.

1. POT shall be commercial standard with supporting 32- or 64-bit hardware (as limited by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 500 GB 7200 rpm SATA hard drive with 16 MB cache, minimum 2GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, minimum 16 inch (diagonal) screen, 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector, 56,600 bps modem, an ASCII RS-232 interface, and a 16 speed high density DVD-RW+/- optical drive.

C. Software: POT shall include software equal to the software on the ECC.

2.5 BACNET PROTOCOL ANALYZER

A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

2.6 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC’s or VA campus’ assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.

2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:

a. FFF = Facility code (see below)

b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
   a. FFF and N are as above and
   b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a “B” followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP. 1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1. STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.7 BACNET DEVICES

A. All BACnet Devices – controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.

1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device’s PICS shall be submitted.
2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device’s PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device’s PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device’s PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device’s PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device’s PICS shall be submitted.

2.8 CONTROLLERS

A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on “System Performance.” Each of these controllers shall meet the following requirements.

1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.

3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
4. Controllers that perform scheduling shall have a real-time clock.
5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
   a. assume a predetermined failure mode, and
   b. generate an alarm notification.
6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
7. Communication.
   a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
   b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator’s terminal.
8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
   1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
   2. Each B-ASC will contain sufficient I/O capacity to control the target system.
   3. Communication.
      a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
      b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator’s tool. This connection shall be extended to a space temperature sensor port where shown.
   4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
   5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
   6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
   7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software
   1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.

2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
   a. Two position (on-off, slow-fast) control.
   b. Proportional control.
   c. Proportional plus integral (PI) control.
   d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
   e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator’s name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital

controllers. Editing of the application shall occur at the ECC or via a portable operator’s terminal, when it is necessary, to access directly the programmable unit.

a. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.
b. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
c. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.
d. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each

successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:

1) Time, day.
2) Commands such as on, off, auto.
3) Time delays between successive commands.
4) Manual overriding of each schedule.
5) Allow operator intervention.

e. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator’s response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.

f. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.

g. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

b. Chilled water Plant Operation: This program shall have the ability to sequence the multiple chillers to minimize energy consumption. The program shall provide sequence of operation as described on the drawings and include the following as a minimum:

1) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.
2) Secondary chilled water pumps and controls.
3) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.
4) Cooling Tower Operation Program: The objective of cooling tower control is to optimize chiller/tower energy use within the equipment restraints and minimum condenser water temperature limit recommended by the equipment manufacturer. Maintain chilled water plant performance records and print reports at intervals selected by the operator. It shall be possible for the operator to change the set points and the operating schedule.
5) The chilled water plant program shall display the following as a minimum:
   a) Chilled flow rate.
   b) Chilled water supply and return temperature.
   c) Condenser water supply and return temperature.
   d) Outdoor air dry bulb temperature.
   e) Outdoor air wet bulb temperature.
   f) Ton-hours of chilled water per day/month/year.
   g) On-off status for each chiller.
   h) Operating set points-temperature and pressure.
   i) Kilowatts and power factor.
   j) Current limit set point.
   k) Date and time.
   l) Operating or alarm status.
   m) Operating hours.

2.9 SENSORS (AIR, WATER AND STEAM)

A. Sensors’ measurements shall be read back to the DDC system, and shall be visible by the ECC.

B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.

1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
   a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
   b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
   c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
      1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system’s diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
   d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
   e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
   f. Wire: Twisted, shielded-pair cable.
   g. Output Signal: 4-20 ma.
2. Humidity Sensors: Bulk polymer sensing element type.
   a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
   b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
   c. 4-20 ma continuous output signal.

C. Static Pressure Sensors: Non-directional, temperature compensated.
1. 4-20 ma output signal.
2. 0 to 5 inches wg for duct static pressure range.
3. 0 to 0.25 inch wg for Building static pressure range.

2.10 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system’s cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.

D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.11 THERMOSTATS AND HUMIDISTATS

A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have manufacturer's recommendation finish, setpoint range and temperature display and external adjustment:

1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
   a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
   b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
   c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
   d. Battery replacement without program loss.

B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.

2.12 FINAL CONTROL ELEMENTS AND OPERATORS

A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.

B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.

C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
   1. Leakage: maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
   2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
   3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
   4. Bearing shall be nylon, bronze sleeve or ball type.
   5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
   6. Maximum air velocity and pressure drop through free area the dampers:
      a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
      b. Duct mounted damper: 600 meter per minute (2000 fpm).
      c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
E. Control Valves:
   1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
   2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
   3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
   4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.

5. Flow characteristics:
   a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
   b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
   c. Two-way 2-position valves shall be ball, gate or butterfly type.
6. Maximum pressure drop:
   a. Two position steam control: 20 percent of inlet gauge pressure.
   b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
   c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
7. Two position water valves shall be line size.

F. Damper and Valve Operators and Relays:
1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
   a. Minimum valve close-off pressure shall be equal to the system pump’s dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

4. See drawings for required control operation.

2.13 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:
   a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
   b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
   c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).
3. Electronics Panel:
   a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
   b. Electronics Panel shall be A/C powered 120 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
   c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
   d. Electronics Panel shall have the following:
      1) Minimum of 12-bit A/D conversion.
      2) Field adjustable digital primary output offset and gain.
      3) Airflow analog output scaling of 100 to 10,000 FPM.
      4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
      5) Analog output resolution (full scale output) of 0.025%.
   e. All readings shall be in I.P. units.

4. Thermal flow sensors and its electronics shall be installed as per manufacturer’s instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

   a. Complete installation shall not exhibit more than ± 2.0% error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within ± 0.25%.

C. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:

1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.

4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.

2.14 CONTROL POINTS AND SYSTEM SEQUENCE OF OPERATION

1.1 Variable Air Volume - AHU-1, 2 & 3

Run Conditions - Scheduled:
The unit shall run based upon an operator adjustable schedule.

Freeze Protection:
The unit shall shut down and generate an alarm upon receiving a freezestat status.

High Static Shutdown:
The unit shall shut down and generate an alarm upon receiving an high static shutdown signal.

Supply Air Smoke Detection:
The unit shall shut down and generate an alarm upon receiving a supply air smoke detector status.

AHU Optimal Start:
The unit shall start prior to scheduled occupancy based on the time necessary for the zones to reach their occupied setpoints. The start time shall automatically adjust based on changes in outside air temperature and zone temperatures.

Supply Fan:
The supply fan shall run anytime the unit is commanded to run, unless shutdown on safeties. To prevent short cycling, the supply fan shall have a user definable (adj.) minimum runtime.

Alarms shall be provided as follows:

- Supply Fan Failure: Commanded on, but the status is off.
- Supply Fan in Hand: Commanded off, but the status is on.
- Supply Fan Runtime Exceeded: Status runtime exceeds a user definable limit (adj.).

Supply Air Duct Static Pressure Control:
The controller shall measure duct static pressure and shall modulate the supply fan VFD speed to maintain a duct static pressure setpoint of 1.5in H_2O (adj.). The supply fan VFD speed shall not drop below 30% (adj.).

Alarms shall be provided as follows:

- High Supply Air Static Pressure: If the supply air static pressure is 25% (adj.) greater than setpoint.

- Low Supply Air Static Pressure: If the supply air static pressure is 25% (adj.) less than setpoint.
- Supply Fan VFD Fault.

Return Fan:
The return fan shall run whenever the supply fan runs.

Alarms shall be provided as follows:

- Return Fan Failure: Commanded on, but the status is off.
- Return Fan in Hand: Commanded off, but the status is on.
- Return Fan Runtime Exceeded: Status runtime exceeds a user definable limit (adj.).
- Return Fan VFD Fault.

Return Fan Tracking:
The return fan VFD shall modulate in unison with the supply fan VFD. The return fan VFD shall track the supply fan VFD at 90% (adj.) of the supply fan VFD speed. The return fan VFD speed shall not drop below 20% (adj.).

Supply Air Temperature Setpoint - Optimized:
The controller shall monitor the supply air temperature and shall maintain a supply air temperature setpoint reset based on zone cooling and heating requirements

The supply air temperature setpoint shall be reset for cooling based on zone cooling requirements as follows:

- The initial supply air temperature setpoint shall be 55°F (adj.).
- As cooling demand increases, the setpoint shall incrementally reset down to a minimum of 53°F (adj.).
- As cooling demand decreases, the setpoint shall incrementally reset up to a maximum of 72°F (adj.) .

If more zones need heating than cooling, then the supply air temperature setpoint shall be reset for heating as follows:

- The initial supply air temperature setpoint shall be 82°F (adj.).
- As heating demand increases, the setpoint shall incrementally reset up to a maximum of 85°F (adj.).
- As heating demand decreases, the setpoint shall incrementally reset down to a minimum of 72°F (adj.).

Cooling Coil Valve:
The controller shall measure the supply air temperature and modulate the cooling coil valve to maintain its cooling setpoint.

The cooling shall be enabled whenever:

- Outside air temperature is greater than 60°F (adj.).
- AND the economizer (if present) is disabled or fully open.

- AND the supply fan status is on.
- AND the heating (if present) is not active.

The cooling coil valve shall open to 50% (adj.) whenever the freezestat (if present) is on.

Alarms shall be provided as follows:

- High Supply Air Temp: If the supply air temperature is 5°F (adj.) greater than setpoint.

Heating Coil Valve:
The controller shall measure the supply air temperature and modulate the heating coil valve to maintain its heating setpoint.

The heating shall be enabled whenever:

- Outside air temperature is less than 65°F (adj.).
- AND the supply fan status is on.
- AND the cooling (if present) is not active.

The heating coil valve shall open whenever:

- Supply air temperature drops from 40°F to 35°F (adj.).
- OR the freezestat (if present) is on.

Alarms shall be provided as follows:

- Low Supply Air Temp: If the supply air temperature is 5°F (adj.) less than setpoint.

Economizer:
The controller shall measure the mixed air temperature and modulate the economizer dampers in sequence to maintain a setpoint 2°F (adj.) less than the supply air temperature setpoint. The outside air dampers shall maintain a minimum adjustable position of 20% (adj.) open whenever occupied.

The economizer shall be enabled whenever:

- Outside air temperature is less than 65°F (adj.).
- AND the outside air enthalpy is less than 22Btu/lb (adj.)
- AND the outside air temperature is less than the return air temperature.
- AND the outside air enthalpy is less than the return air enthalpy.
- AND the supply fan status is on.

The economizer shall close whenever:

- Mixed air temperature drops from 40°F to 35°F (adj.)
- OR the freezestat (if present) is on.
- OR on loss of supply fan status.

The outside and exhaust air dampers shall close and the return air damper shall open when the unit is off. If Optimal Start Up is available the mixed air damper shall operate as described in the occupied mode except that the outside air damper shall modulate to fully closed.

Minimum Outside Air Ventilation:
When in the occupied mode, the controller shall measure the outside airflow and modulate the outside air dampers to maintain the proper minimum outside air ventilation, overridding normal damper control.
On dropping outside airflow, the controller shall modulate the outside air dampers open to maintain the outside airflow setpoint (adj.).

Humidifier Control:
The controller shall measure the return air humidity and modulate the humidifier to maintain a setpoint of 50% rh (adj.). The humidifier shall be enabled whenever the supply fan status is on.

The humidifier shall turn off whenever:

- Supply air humidity rises from 90% rh to 95% rh (adj.).
- OR on loss of supply fan status.

Alarms shall be provided as follows:

- High Supply Air Humidity: If the supply air humidity is greater than 90% rh (adj.).
- Low Supply Air Humidity: If the supply air humidity is less than 30% rh (adj.).

Prefilter Differential Pressure Monitor:
The controller shall monitor the differential pressure across the prefilter.

Alarms shall be provided as follows:

- Prefilter Change Required: Prefilter differential pressure exceeds a user definable limit (adj.).

Final Filter Differential Pressure Monitor:
The controller shall monitor the differential pressure across the final filter.

Alarms shall be provided as follows:

- Final Filter Change Required: Final filter differential pressure exceeds a user definable limit (adj.).

Mixed Air Temperature:
The controller shall monitor the mixed air temperature and use as required for economizer control (if present) or preheating control (if present).

Alarms shall be provided as follows:

- High Mixed Air Temp: If the mixed air temperature is greater than 90°F (adj.).
- Low Mixed Air Temp: If the mixed air temperature is less than 45°F (adj.).

Return Air Humidity:
The controller shall monitor the return air humidity and use as required for economizer control (if present) or humidity control (if present).

Alarms shall be provided as follows:

- High Return Air Humidity: If the return air humidity is greater than 70% (adj.).
- Low Return Air Humidity: If the return air humidity is less than 35% (adj.).

Return Air Temperature:
The controller shall monitor the return air temperature and use as required for setpoint control or economizer control (if present).

Alarms shall be provided as follows:

- High Return Air Temp: If the return air temperature is greater than 90°F (adj.).
- Low Return Air Temp: If the return air temperature is less than 45°F (adj.).

Supply Air Temperature:
The controller shall monitor the supply air temperature.

Alarms shall be provided as follows:

- High Supply Air Temp: If the supply air temperature is greater than 120°F (adj.).
- Low Supply Air Temp: If the supply air temperature is less than 45°F (adj.).

	Hardware Points				**Software Points**					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Supply Air Static Pressure	×							×	×	×
Outside Airflow	×							×	×	×
Supply Air Humidity	×							×		×
Prefilter Differential	×							×		

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Pressure										
Final Filter Differential Pressure	×							×		
Mixed Air Temp	×							×		×
Return Air Humidity	×							×		×
Return Air Temp	×							×		×
Supply Air Temp	×							×		×
Supply Fan VFD Speed		×						×		×
Return Fan VFD Speed		×						×		×
Cooling Valve		×						×		×
Heating Valve		×						×		×
Mixed Air Dampers		×						×		×
Humidifier		×						×		×
Freezestat			×					×	×	×
High Static Shutdown			×					×	×	×
Return Air Smoke Detector			×					×	×	×
Supply Air Smoke Detector			×					×	×	×
Supply Fan VFD Fault			×						×	×
Supply Fan Status			×					×		×
Return Fan VFD Fault			×						×	
Return Fan Status			×					×		×
Supply Fan Start/Stop				×				×		×
Return Fan Start/Stop				×				×		×
Humidifier Enable				×						×
Supply Air Static Pressure Setpoint					×			×		×
Supply Air Temp Setpoint					×			×		×

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Economizer Mixed Air Temp Setpoint					×			×		×
Outside Airflow Setpoint					×			×		×
Humidifier Setpoint					×					×
Schedule							×			
High Supply Air Static Pressure									×	
Low Supply Air Static Pressure									×	
Supply Fan Failure									×	
Supply Fan in Hand									×	
Supply Fan Runtime Exceeded									×	
Return Fan Failure									×	
Return Fan in Hand									×	
Return Fan Runtime Exceeded									×	
High Supply Air Temp									×	
Low Supply Air Temp									×	
High Supply Air Humidity									×	
Low Supply Air Humidity									×	
Prefilter Change Required									×	×
Final Filter Change Required									×	×
High Mixed Air Temp									×	
Low Mixed Air Temp									×	
High Return Air Humidity									×	
Low Return Air Humidity									×	
High Return Air Temp									×	

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Low Return Air Temp									×	
High Supply Air Temp									×	
Low Supply Air Temp									×	
Totals	**9**	**6**	**8**	**3**	**5**	**0**	**1**	**27**	**30**	**30**

Total Hardware (26) **Total Software (63)**

1.2 Variable Air Volume - Terminal Unit (typical of 62)

Run Conditions - Scheduled:
The unit shall run according to a user definable time schedule in the following modes:

- Occupied Mode: The unit shall maintain
  - A 75°F (adj.) cooling setpoint
  - A 70°F (adj.) heating setpoint.
- Unoccupied Mode (night setback): The unit shall maintain
  - A 55°F (adj.) heating setpoint.

Alarms shall be provided as follows:

- High Zone Temp: If the zone temperature is greater than the cooling setpoint by a user definable amount (adj.).
- Low Zone Temp: If the zone temperature is less than the heating setpoint by a user definable amount (adj.).

Zone Setpoint Adjust:
The occupant shall be able to adjust the zone temperature heating and cooling setpoints at the zone sensor.

Zone Optimal Start:
The unit shall use an optimal start algorithm for morning start-up. This algorithm shall minimize the unoccupied warm-up or cool-down period while still achieving comfort conditions by the start of scheduled occupied period.

Zone Unoccupied Override:
A timed local override control shall allow an occupant to override the schedule and place the unit into an occupied mode for an adjustable period of time. At the expiration of this time, control of the unit shall automatically return to the schedule.

Reversing Variable Volume Terminal Unit - Flow Control:
The unit shall maintain zone setpoints by controlling the airflow through one of the following:

Occupied:

- When zone temperature is greater than its cooling setpoint, the zone damper shall modulate between the minimum occupied airflow (adj.) and the maximum cooling airflow (adj.) until the zone is satisfied.
- When the zone temperature is between the cooling setpoint and the heating setpoint, the zone damper shall maintain the minimum required zone ventilation (adj.).
- When zone temperature is less than its heating setpoint, the controller shall enable heating to maintain the zone temperature at its heating setpoint. Additionally, if warm air is available from the AHU, the zone damper shall modulate between the minimum occupied airflow (adj.) and the maximum heating airflow (adj.) until the zone is satisfied.

Unoccupied:

- When the zone is unoccupied the zone damper shall close.
- When zone temperature is less than its unoccupied heating setpoint, the controller shall enable heating to maintain the zone temperature at the setpoint. Additionally, if warm air is available from the AHU, the zone damper shall modulate between the minimum unoccupied airflow (adj.) and the auxiliary heating airflow (adj.) until the zone is satisfied.

Reheating Coil Valve:
The controller shall measure the zone temperature and modulate the reheating coil valve open on dropping temperature to maintain its heating setpoint.

Reheating - High Discharge Air Temperature Limit:
The controller shall measure the discharge air temperature and limit reheating if the discharge air temperature is more than 15°F (adj.) above the zone temperature.

Discharge Air Temperature:
The controller shall monitor the discharge air temperature.

Alarms shall be provided as follows:

- High Discharge Air Temp: If the discharge air temperature is greater than 120°F (adj.).
- Low Discharge Air Temp: If the discharge air temperature is less than 40°F (adj.).

Environmental Index:
When the zone is occupied, the controller will monitor the deviation of the zone temperature from the heating or cooling setpoint and calculate a 0 - 100% *Environmental Index* which gives an indication of how well the zone is maintaining comfort. The controller will also calculate the percentage of time since occupancy began that the Environmental Index is 70% or higher. Optionally, a weighting factor can be configured to adjust the contribution of the zone to the rollup average index based upon the floor area of the zone, importance of the zone, or other static criteria.

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Zone Temp	×							×		×
Zone Setpoint Adjust	×									×
Airflow	×							×		×
Discharge Air Temp	×							×		×
Zone Damper		×								×
Reheating Valve		×						×		×
Zone Override			×					×		×
Airflow Setpoint					×			×		×
Environmental Index					×			×		
Percent of Time Satisfied					×			×		
Heating Mode						×		×		
Schedule							×			
Heating Setpoint								×		×
Cooling Setpoint								×		×
High Zone Temp									×	
Low Zone Temp									×	
High Discharge Air Temp									×	
Low Discharge Air Temp									×	
Totals	**4**	**2**	**1**	**0**	**3**	**1**	**1**	**11**	**4**	**10**

Total Hardware (7) **Total Software (20)**

1.3 Single Air Cooled Chiller (typical of 1)

Chiller - Run Conditions:
The chiller shall be enabled to run whenever:

- A definable number of chilled water coils need cooling
- AND the outside air temperature is greater than 54°F (adj.).

To prevent short cycling, the chiller shall run for and be off for minimum adjustable times (both user definable), unless shutdown on safeties or outside air conditions.

The chiller shall run subject to its own internal safeties and controls.

Chilled Water Pump Lead/Standby Operation:
The two chilled water pumps shall run anytime the chiller is called to run.

The lead pump shall start prior to the chiller being enabled and shall stop only after the chiller is disabled. The pump(s) shall therefore have:

- A user adjustable delay on start.
- AND a user adjustable delay on stop.

The delay times shall be set appropriately to allow for orderly chilled water system start-up, shutdown and sequencing.

The two pumps shall operate in a lead/standby fashion.

- The lead pump shall run first.
- On failure of the lead pump, the standby pump shall run and the lead pump shall turn off.

The designated lead pump shall rotate upon one of the following conditions (user selectable):

- manually through a software switch
- if pump runtime (adj.) is exceeded
- daily
- weekly
- monthly

Alarms shall be provided as follows:

- Chilled Water Pump 1
    - Failure: Commanded on, but the status is off.
    - Running in Hand: Commanded off, but the status is on.
    - Runtime Exceeded: Status runtime exceeds a user definable limit.
    - VFD Fault.

- Chilled Water Pump 2
    - Failure: Commanded on, but the status is off.
    - Running in Hand: Commanded off, but the status is on.
    - Runtime Exceeded: Status runtime exceeds a user definable limit.
    - VFD Fault.

Chilled Water Differential Pressure Control:
The chilled water pumps shall be controlled by the chiller controller by the chiller manufacturer. The controller shall measure chilled water differential pressure and modulate the lead chilled water pump VFD to maintain its chilled water differential pressure setpoint. The following setpoints are recommended values. All setpoints shall be field adjusted during the commissioning period to meet the requirements of actual field conditions.

The controller shall modulate chilled water pump speed to maintain a chilled water differential pressure of $12 lb_f/in^2$ (adj.). The VFD minimum speed shall not drop below 10% (adj.).

Alarms shall be provided as follows:

- High Chilled Water Differential Pressure: If the chilled water differential pressure is 25% (adj.) greater than setpoint.
- Low Chilled Water Differential Pressure: If the chilled water differential pressure is 25% (adj.) less than setpoint.

Chiller:
The chiller shall be enabled a user adjustable time after pump statuses are proven on. The chiller shall therefore have a user adjustable delay on start.

The delay time shall be set appropriately to allow for orderly chilled water system start-up, shutdown and sequencing.

The chiller shall run subject to its own internal safeties and controls.

Alarms shall be provided as follows:

- Chiller Failure: Commanded on, but the status is off.
- Chiller Running in Hand: Commanded off, but the status is on.
- Chiller Runtime Exceeded: Status runtime exceeds a user definable limit.

Chiller Chilled Water Supply Setpoint:
The chiller shall maintain a chilled water supply temperature setpoint as determined by its own internal controls.

Chilled Water Temperature Monitoring:
The following temperatures shall be monitored:

- Chilled water supply.
- Chilled water return.

Alarms shall be provided as follows:

- High Chilled Water Supply Temp: If the chilled water supply temperature is greater than 62°F (adj.).
- Low Chilled Water Supply Temp: If the chilled water supply temperature is less than 38°F (adj.).

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Chilled Water Differential Pressure	×							×		×
Chilled Water Flow	×							×		×
Chilled Water Return Temp	×							×		×
Chilled Water Supply Temp	×							×		×
Chilled Water Pump 1 VFD Speed		×						×		×
Chilled Water Pump 2 VFD Speed		×						×		×
Chilled Water Bypass Valve		×						×		×
Chilled Water Pump 1 Status			×					×		×
Chilled Water Pump 2 Status			×					×		×
Chilled Water Pump 1 VFD Fault			×						×	×
Chilled Water Pump 2 VFD Fault			×						×	×
Chiller Status			×					×		×
Chilled Water Pump 1 Start/Stop				×				×		×
Chilled Water Pump 2 Start/Stop				×				×		×
Chiller Enable				×						×
Chilled Water Differential Pressure Setpoint					×			×		×
Chilled Water Flow Setpoint					×			×		×
Chilled Water Pump 1 Failure									×	
Chilled Water Pump 2 Failure									×	

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Chilled Water Pump 1 Running in Hand									×	
Chilled Water Pump 2 Running in Hand									×	
Chilled Water Pump 1 Runtime Exceeded									×	
Chilled Water Pump 2 Runtime Exceeded									×	
High Chilled Water Differential Pressure									×	
Low Chilled Water Differential Pressure									×	
Low Chilled Water Flow									×	
Chiller Failure									×	
Chiller Running in Hand									×	
Chiller Runtime Exceeded									×	
High Chilled Water Supply Temp									×	
Low Chilled Water Supply Temp									×	
Totals	**4**	**3**	**5**	**3**	**2**	**0**	**0**	**14**	**16**	**17**

Total Hardware (15) **Total Software (32)**

1.4 Chiller Interface (typical of 1)

Chiller Interface Monitor:
Current chiller status and operating conditions will be monitored through its communications interface port. The interface will monitor and trend the points as shown on the Points List. The Chiller manufacture is to supply and install a Bacnet Chiller Manager interface board.

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Chiller kW					×			×		×
Chilled Water Supply Temp Setpoint					×			×		×
Operating Hours					×					×
Chilled Water Supply Temp					×			×		×
Chilled Water Return Temp					×			×		×
Condenser Water Supply Temp					×			×		×
Condenser Water Return Temp					×			×		×
Evaporator Refrigerant Pressure					×			×		×
Condenser Refrigerant Pressure					×			×		×
Oil Differential Pressure					×			×		×
Oil Temp					×			×		×
Chiller Status						×		×		×
Chilled Water Flow Status						×		×		×
Condenser Water Flow Status						×		×		×
Totals	**0**	**0**	**0**	**0**	**11**	**3**	**0**	**13**	**0**	**14**

Total Hardware (0) **Total Software (27)**

1.5 Unit Heater (typical of 7)

Run Conditions - Scheduled:
The unit shall run according to a user definable time schedule in the following modes:

- Occupied Mode: The unit shall maintain a heating setpoint of 60°F (adj.).
- Unoccupied Mode (night setback): The unit shall maintain a heating setpoint of 60°F (adj.).

Alarms shall be provided as follows:

- Low Zone Temp: If the zone temperature is less than the heating setpoint by a user definable amount (adj.).

Fan:
The fan shall run anytime the zone temperature drops below heating setpoint, unless shutdown on safeties.

Heating Coil Valve:
The controller shall measure the zone temperature and modulate the heating coil valve to maintain its heating setpoint.

The heating shall be enabled whenever:

- Outside air temperature is less than 65°F (adj.).
- AND the zone temperature is below heating setpoint.
- AND the fan is on.

Discharge Air Temperature:
The controller shall monitor the discharge air temperature.

Alarms shall be provided as follows:

- High Discharge Air Temp: If the discharge air temperature is greater than 120°F (adj.).
- Low Discharge Air Temp: If the discharge air temperature is less than 40°F (adj.).

Fan Status:
The controller shall monitor the fan status.

Alarms shall be provided as follows:

- Fan Failure: Commanded on, but the status is off.
- Fan in Hand: Commanded off, but the status is on.
- Fan Runtime Exceeded: Fan status runtime exceeds a user definable limit (adj.).

Environmental Index:
When the zone is occupied, the controller will monitor the deviation of the zone temperature from the heating or cooling setpoint and calculate a 0 - 100% *Environmental Index* which gives an indication of how well the zone is maintaining comfort. The controller will also calculate the percentage of

time since occupancy began that the Environmental Index is 70% or higher. Optionally, a weighting factor can be configured to adjust the contribution of the zone to the rollup average index based upon the floor area of the zone, importance of the zone, or other static criteria.

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Zone Temp	×							×		×
Discharge Air Temp	×							×		×
Heating Valve		×						×		×
Fan Status			×					×		×
Fan Start/Stop				×				×		×
Environmental Index					×			×		
Percent of Time Satisfied					×			×		
Schedule							×			
Heating Setpoint								×		×
Low Zone Temp									×	
High Discharge Air Temp									×	
Low Discharge Air Temp									×	
Fan Failure									×	
Fan in Hand									×	
Fan Runtime Exceeded									×	
Totals	**2**	**1**	**1**	**1**	**2**	**0**	**1**	**8**	**6**	**6**

Total Hardware (5) **Total Software (17)**

1.6 Exhaust Fan - Attic Ventilation (typical of 1)

Run Conditions - Continuous:
The unit shall be continuously enabled to maintain a zone temperature cooling setpoint of 78°F (adj.).

Alarms shall be provided as follows:

- High Zone Temp: If the zone temperature is greater than the cooling setpoint by a user definable amount (adj.).

Fan:
The fan shall run anytime the zone temperature rises above cooling setpoint, unless shutdown on safeties.

Fan Status:
The controller shall monitor the fan status.

Alarms shall be provided as follows:

- Fan Failure: Commanded on, but the status is off.
- Fan in Hand: Commanded off, but the status is on.
- Fan Runtime Exceeded: Fan status runtime exceeds a user definable limit (adj.).

Environmental Index:
When the zone is occupied, the controller will monitor the deviation of the zone temperature from the heating or cooling setpoint and calculate a 0 - 100% *Environmental Index* which gives an indication of how well the zone is maintaining comfort. The controller will also calculate the percentage of time since occupancy began that the Environmental Index is 70% or higher. Optionally, a weighting factor can be configured to adjust the contribution of the zone to the rollup average index based upon the floor area of the zone, importance of the zone, or other static criteria.

	Hardware Points				**Software Points**					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Zone Temp	×							×		×
Fan Status			×					×		×
Fan Start/Stop				×				×		×
Cooling Setpoint					×			×		×
Environmental Index					×			×		
Percent of Time Satisfied					×			×		
High Zone Temp									×	
Fan Failure									×	
Fan in Hand									×	

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Fan Runtime Exceeded									×	
Totals	**1**	**0**	**1**	**1**	**3**	**0**	**0**	**6**	**4**	**4**

Total Hardware (3) **Total Software (13)**

1.7 Exhaust Fan - On/Off (typical of 1)

Run Conditions - Scheduled:
The fan shall run according to a user definable schedule.

Manual control override switch activation of interlocked Air Handling units shall extend operation of exhaust fan until Air Handling unit shuts down.

Fan:
The fan shall have a user definable (adj.) minimum runtime.

Fan Status:
The controller shall monitor the fan status.

Alarms shall be provided as follows:

- Fan Failure: Commanded on, but the status is off.
- Fan in Hand: Commanded off, but the status is on.
- Fan Runtime Exceeded: Fan status runtime exceeds a user definable limit (adj.).

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Fan Status			×					×		×
Fan Start/Stop				×				×		×
Schedule							×			
Fan Failure									×	
Fan in Hand									×	
Fan Runtime Exceeded									×	
Totals	**0**	**0**	**1**	**1**	**0**	**0**	**1**	**2**	**3**	**2**

Total Hardware (2) **Total Software (6)**

1.8 Fin Tube Heater (typical)

Run Conditions - Scheduled:
The unit shall run according to a user definable time schedule in the following modes:

- Occupied Mode: The unit shall maintain a heating setpoint of 70°F (adj.).
- Unoccupied Mode (night setback): The unit shall maintain a heating setpoint of 55°F (adj.).

Alarms shall be provided as follows:

- Low Zone Temp: If the zone temperature is less than the heating setpoint by a user definable amount (adj.).

Heating Coil Valve:
The controller shall measure the zone temperature and modulate the heating coil valve to maintain its heating setpoint.

If finned tube is associated with a zones terminal box, the finned tube shall act as first stage of heat interlocked to local terminal box controller.

The heating shall be enabled whenever:

- Outside air temperature is less than 65°F (adj.).
- AND the zone temperature is below heating setpoint.

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Zone Temp	×							×		×
Heating Valve		×						×		×
Schedule							×			
Heating Setpoint								×		×
Low Zone Temp									×	
Totals	**1**	**1**	**0**	**0**	**0**	**0**	**1**	**3**	**1**	**3**

Total Hardware (2) **Total Software (5)**

1.9 Condensate Flow Meter (typical of 1)

Water Meter:
The controller shall monitor the water meter for water consumption on a continual basis. These values shall be made available to the system at all times.

Alarm shall be generated as follows:

- Meter Failure: Sensor reading indicates a loss of pulse output from the water meter.

Peak Demand History:
The controller shall monitor and record the peak (high and low) demand readings from the water meter. These readings shall be recorded on a daily, month-to-date, and year-to-date basis.

Usage History:
The controller shall monitor and record water meter readings so as to provide a water consumption history. Usage readings shall be recorded on a daily, month-to-date, and year-to-date basis.

	Hardware Points				Software Points					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Water Flow Rate	×									
Demand								×		×
Peak Today								×		×
Peak Month-to-Date								×		×
Peak Year-to-Date								×		×
Usage Today								×		×
Usage Month-to-Date								×		×
Usage Year-to-Date								×		×
Meter Failure									×	
Totals	**1**	**0**	**0**	**0**	**0**	**0**	**0**	**7**	**1**	**7**

Total Hardware (1) **Total Software (8)**

2.0 Electric Meter (typical of 1)

Electric Meter:
The controller shall monitor the electric meter for electric consumption on a continual basis. These values shall be made available to the system at all times.

Electrical Power Interface Monitor:
Current electrical power status and operating conditions shall be monitored through the device's communications interface port. The interface shall monitor and trend the points as shown on the Points List.

	Hardware Points				Software Points						
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Loop**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Current Phase A					x				x		x
Current Phase B					x				x		x
Current Phase C					x				x		x
Current Neutral					x				x		x
Voltage A-B					x				x		x
Voltage B-C					x				x		x
Voltage C-A					x				x		x
Voltage A-N					x				x		x
Voltage B-N					x				x		x
Voltage C-N					x				x		x
Real Power - kW					x				x		x
Apparent Power - kVA					x				x		x
Power Factor					x				x		x
Frequency					x				x		x
Real Energy - kWh					x				x		x
Totals	**0**	**0**	**0**	**0**	**15**	**0**	**0**	**0**	**15**	**0**	**15**

Total Hardware (0) **Total Software (30)**

2.1 Outside Air Conditions (typical of 1)

Outside Air Conditions:
The controller shall monitor the outside air temperature and humidity and calculate the outside air enthalpy on a continual basis. These values shall be made available to the system at all times.

Alarm shall be generated as follows:

- Sensor Failure: Sensor reading indicates shorted or disconnected sensor. In the event of a sensor failure, an alternate outside air conditions sensor shall be made available to the system without interruption in sensor readings.

If an OA Temp Sensor cannot be read, a default value of 65°F will be used.

If an OA Humidity Sensor cannot be read, a default value of 50 % will be used.

Outside Air Temperature History:
The controller shall monitor and record the high and low temperature readings for the outside air. These readings shall be recorded on a daily, month-to-date, and year-to-date basis.

Cooling Degree Day:
The controller shall provide a Degree Day history index that reflects the energy consumption for the facilities cooling demand. Computations shall use a mean daily temperature of 65°F (adj.). The Degree Day peak value readings shall be recorded on a daily, month-to-date, and year-to-date basis.

Heating Degree Day:
The controller shall provide a Degree Day history index that reflects the energy consumption for the facilities heating demand. Computations shall use a mean daily temperature of 65°F (adj.). The Degree Day peak value readings shall be recorded on a daily, month-to-date, and year-to-date basis.

	Hardware Points				**Software Points**					
Point Name	**AI**	**AO**	**BI**	**BO**	**AV**	**BV**	**Sched**	**Trend**	**Alarm**	**Show On Graphic**
Outside Air Temp	×							×		×
Outside Air Humidity	×							×		×
Outside Air Enthalpy					×			×		×
High Temp Today								×		×
High Temp Month-to-Date								×		×
High Temp Year-to-Date								×		×
Low Temp Today								×		×
Low Temp Month-to-Date								×		×
Low Temp Year-to-Date								×		×
Sensor Failure									×	
Totals	**2**	**0**	**0**	**0**	**1**	**0**	**0**	**9**	**1**	**9**

Total Hardware (2) **Total Software (11)**

2.2 Environmental Index Roll Up (typical of 1)

Environmental Index:

The controller will read the Environmental Indices from multiple zones to calculate an average index for these zones. The controller will also calculate the percentage of time since the beginning of the calendar year (or a manual reset) that the weighted average index is 70% or higher.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Contracting Officer’s Technical Representative for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

B. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.

2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
1. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
   a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
   b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
   c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
   d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets and any other abrasive opening.
6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer’s written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:
   a. Install all sensors and instrumentation according to manufacturer’s written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
   b. Calibrate sensors to accuracy specified, if not factory calibrated.
   c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
   d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
   e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
   f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
   g. All pipe mounted temperature sensors shall be installed in wells.
   h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
   i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
   a. Install duct static pressure sensor tips facing directly downstream of airflow.
   b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
   c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:
   a. Mount and link damper and valve actuators according to manufacturer’s written instructions.
   b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
   c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
   a. Install flow switch according to manufacturer’s written instructions.
   b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
   c. Assure correct flow direction and alignment.
   d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:
1. Ethernet:
   a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
   b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:
1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.

2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes, but is not limited to, each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer’s agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner’s representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA’s representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
   a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
   b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
   c. Demonstrate the software ability to edit the control program off-line.
   d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
   e. Demonstrate ability of software program to function for the intended applications-including, but not limited to, trend reports, change in status.
   f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
   g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
   h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.

i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

5. Witnessed demonstration of ECC functions shall consist of:
   a. Running each specified report.
   b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
   c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
   d. Execute digital and analog commands in graphic mode.
   e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
   f. Demonstrate EMS performance via trend logs and command trace.
   g. Demonstrate scan, update, and alarm responsiveness.
   h. Demonstrate spreadsheet/curve plot software, and its integration with database.
   i. Demonstrate on-line user guide, and help function and mail facility.
   j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
   k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
   l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Water piping to connect HVAC equipment, including the following:
   1. Chilled water, heating hot water and drain piping.
   2. Glycol-water piping.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
D. Section 23 21 23, HYDRONIC PUMPS: Pumps.
E. Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION: Piping insulation.
F. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
B. Submit prior to welding of steel piping a certificate of Welder’s certification. The certificate shall be current and not more than one year old.
C. For mechanical pressed sealed fittings, only tools of fitting manufacturer shall be used.
D. Mechanical pressed fittings shall be installed by factory trained workers.
E. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be the same manufacturer as the grooved components.
   1. All castings used for coupling housings, fittings, valve bodies, shall be date stamped for quality assurance and traceability.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:
   1. Pipe and equipment supports.
   2. Pipe and tubing, with specification, class or type, and schedule.
   3. Pipe fittings, including miscellaneous adapters and special fittings.
   4. Flanges, gaskets and bolting.
   5. Grooved joint couplings and fittings.
   6. Valves of all types.
   7. Strainers.
   8. Flexible connectors for water service.
   9. Pipe alignement guides.
   10. Expansion joints.
   11. Expansion compensators.
   12. All specified hydronic system components.
   13. Water flow measuring devices.
   14. Gages.
   15. Thermometers and test wells.
C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
   1. Air separators.
   2. Expansion tanks.
   3. Thermal stability tanks.
D. Submit the welder’s qualifications in the form of a current (less than one year old) and formal certificate.
E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
   1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
   2. One complete set of reproducible drawings.
   3. One complete set of drawings in electronic Autocad and pdf format.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.

B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):

B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)

B16.4-06.....Gray Iron Threaded Fittings

B16.18-01.....Cast Copper Alloy Solder joint Pressure fittings

B16.23-02.....Cast Copper Alloy Solder joint Drainage fittings

B40.100-05.....Pressure Gauges and Gauge Attachments

C. American National Standards Institute, Inc./Fluid Controls Institute (ANSI/FCI):

70-2-2006.....Control Valve Seat Leakage

D. American Society of Mechanical Engineers (ASME):

B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings

B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and 300

B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and 250)

B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24 Metric/Inch Standard

B16.9-07.....Factory Made Wrought Butt Welding Fittings

B16.11-05.....Forged Fittings, Socket Welding and Threaded

B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure Fittings

B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged Fittings

B16.39-06.....Malleable Iron Threaded Pipe Unions

B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings

B31.1-08.....Power Piping

E. American Society for Testing and Materials (ASTM):

A47/A47M-99 (2004).....Ferritic Malleable Iron Castings

A53/A53M-07.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106/A106M-08.....Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service

A126-04.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A183-03 ..... Standard Specification for Carbon Steel Track Bolts and Nuts

A216/A216M-08 ..... Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service

A234/A234M-07 ..... Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

A307-07 ..... Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A536-84 (2004) ..... Standard Specification for Ductile Iron Castings

A615/A615M-08 ..... Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A 653M-08 ..... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) By the Hot-Dip Process

B32-08 ..... Standard Specification for Solder Metal

B62-02 ..... Standard Specification for Composition Bronze or Ounce Metal Castings

B88-03 ..... Standard Specification for Seamless Copper Water Tube

B209-07 ..... Aluminum and Aluminum Alloy Sheet and Plate

C177-04 ..... Standard Test Method for Steady State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded Hot Plate Apparatus

C478-09 ..... Precast Reinforced Concrete Manhole Sections

C533-07 ..... Calcium Silicate Block and Pipe Thermal Insulation

C552-07 ..... Cellular Glass Thermal Insulation

D3350-08 ..... Polyethylene Plastics Pipe and Fittings Materials

C591-08 ..... Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation

D1784-08 ..... Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compound

D1785-06 ..... Poly (Vinyl Chloride0 (PVC) Plastic Pipe, Schedules 40, 80 and 120

D2241-05 ..... Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)

F439-06 ..... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80

F441/F441M-02 ..... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

F477-08 ..... Elastomeric Seals Gaskets) for Joining Plastic Pipe

F. American Water Works Association (AWWA):

C110-08.....Ductile Iron and Grey Iron Fittings for Water

C203-02.....Coal Tar Protective Coatings and Linings for Steel Water Pipe Lines Enamel and Tape Hot Applied

G. American Welding Society (AWS):

B2.1-02.....Standard Welding Procedure Specification

H. Copper Development Association, Inc. (CDA):

CDA A4015-06.....Copper Tube Handbook

I. Expansion Joint Manufacturer’s Association, Inc. (EJMA):

EMJA-2003.....Expansion Joint Manufacturer’s Association Standards, Ninth Edition

J. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-02a.....Butterfly Valves

SP-70-06.....Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-05.....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-80-08.....Bronze Gate, Globe, Angle and Check Valves

SP-85-02.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

SP-110-96.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

SP-125-00.....Gray Iron and Ductile Iron In-line, Spring Loaded, Center-Guided Check Valves

K. National Sanitation Foundation/American National Standards Institute, Inc. (NSF/ANSI):

14-06.....Plastic Piping System Components and Related Materials

50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs and other Recreational Water Facilities – Evaluation criteria for materials, components, products, equipment and systems for use at recreational water facilities

61-2008.....Drinking Water System Components – Health Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

1.6 SPARE PARTS

A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

A. Chilled Water, Heating Hot Water, and Glycol-Water:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
2. Copper water tube option: ASTM B88, Type K or L, hard drawn.

B. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M, or Schedule 40 PVC plastic piping.

C. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded joints.

1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.

5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints. Contractor’s option: Grooved mechanical couplings and fittings are optional.
   1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
   2. Welding flanges and bolting: ASME B16.5:
      a. Water service: Weld neck or slip-on, plain face, with 6 mm (1/8 inch) thick full face neoprene gasket suitable for 104 degrees C (220 degrees F).
         1) Contractor's option: Convoluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
      b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

D. Grooved Mechanical Pipe Couplings and Fittings (Contractor’s Option): Grooved Mechanical Pipe Couplings and Fittings may be used, with cut or roll grooved pipe, in water service up to 110 degrees C (230 degrees F) in lieu of welded, screwed or flanged connections. All joints must be rigid type.
   1. Grooved mechanical couplings: Malleable iron, ASTM A47 or ductile iron, ASTM A536, fabricated in two or more parts, securely held together by two or more track-head, square, or oval-neck bolts, ASTM A449 and A183.
   2. Gaskets: Rubber product recommended by the coupling manufacturer for the intended service.
   3. Grooved end fittings: Malleable iron, ASTM A47; ductile iron, ASTM A536; or steel, ASTM A53 or A106, designed to accept grooved mechanical couplings. Tap-in type branch connections are acceptable.

2.4 FITTINGS FOR COPPER TUBING

A. Joints:
   1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.

2. Contractor’s Option: Mechanical press sealed fittings, double pressed type, NSF 50/61 approved, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements for up 65 mm (2-1/2 inch) and below are optional for above ground water piping only.
3. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.
C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

A. Schedule 40, socket type for solvent welding.
B. Schedule 40 PVC drain piping: Drainage pattern.
C. Chemical feed piping for condenser water treatment: Chlorinated polyvinyl chloride (CPVC), Schedule 80, ASTM F439.

2.6 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.
B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
D. Temperature Rating, 99 degrees C (210 degrees F).
E. Contractor’s option: On pipe sizes 2” and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

2.7 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.
B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

A. Asbestos packing is not acceptable.
B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2400 mm (8 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Ball Valves (Pipe sizes 2″ and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2760 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
2. Butterfly Valves (Pipe Sizes 2-1/2″ and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type or grooved end rated 1205 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.
   a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
   b. Trim: Bronze, aluminum bronze, or 300 Series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
   c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
      1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
      2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.

3) Gate Valves (Contractor’s Option in lieu of Ball or Butterfly Valves):
   a) 50 mm (2 inches) and smaller: MSS-SP 80, Bronze, 1034 kPa (150 psig), wedge disc, rising stem, union bonnet.
   b) 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves
1. Globe Valves
   a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.
   b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.
2. Angle Valves:
   a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.
   b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves
1. Swing Check Valves:
   a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.), 45 degree swing disc.
   b. 65 mm (2 1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.
2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.
   a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
   b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
   1. Ball or Globe style valve.
   2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
   3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
   1. Gray iron (ASTM A126) or brass body rated 1205 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
   2. Brass or ferrous body designed for 2067 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
   3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.

2.9 STRAINERS

A. Y Type.
   1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (0.125 inch) diameter perforations.

B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.10 HYDRONIC SYSTEM COMPONENTS

A. Tangential Air Separator: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom

blowdown connection. Provide Form No. U-1. Provide a removable strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.

B. Closed Expansion (Compression) Tank: ASME Pressure Vessel Code construction for 861 kPa (125 psig) working pressure, steel, rust-proof coated. Provide gage glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
   1. Horizontal tank: Provide cradle supports and following accessories:
      a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.
      b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
   2. Vertical floor-mounted expansion tank: Provide gage glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.

C. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.

D. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 1034 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

E. Thermal Stability Tank: Vertical, constructed of welded steel, rated at 125 psig in accordance with ANSI/ASME Section VIII, Pressure Vessels. Tank shall have minimum 3/16 inch thick shell and heads, and include necessary openings, piping connections, gauge glasses, structural steel legs, and base plates. Shall include pressure relief valve.

2.11 WATER FILTERS AND POT CHEMICAL FEEDERS

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.12 GAGES, PRESSURE AND COMPOUND

A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.

C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.

2.13 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.

B. Provide one each of the following test items to the Contracting Officer’s Technical Representative:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, –– 100 kPa (30 inches) Hg to 700 kPa (100 psig) range.
3. 0 - 104 degrees C (220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.14 THERMOMETERS

A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.

B. Case: Chrome plated brass or aluminum with enamel finish.

C. Scale: Not less than 225 mm (9 inches), range as described below, two degree graduations.

D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.

E. Scale ranges:

1. Chilled Water and Glycol-Water: 0-38 degrees C (32-100 degrees F).
2. Hot Water and Glycol-Water: -1 – 116 degrees C (30-240 degrees F).

2.15 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers

to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.

I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
   1. Water treatment pot feeders and condenser water treatment systems.
   2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

J. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. Mechanical Joint: Pipe grooving shall be in accordance with joint manufacturer's specifications. Lubricate gasket exterior including lips, pipe ends and housing interiors to prevent pinching the gasket during installation. Lubricant shall be as recommended by coupling manufacturer.

D. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

E. Solvent Welded Joints: As recommended by the manufacturer.

3.3 LEAK TESTING ABOVEGROUND PIPING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Contracting Officer’s Technical Representative. Tests may be either of those below, or a combination, as approved by the Contracting Officer’s Technical Representative.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.4 FLUSHING AND CLEANING PIPING SYSTEMS

A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.

1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/S (6 feet per second), if possible. Connect dead-end supply

and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Contracting Officer’s Technical Representative.

2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/S (6 feet per second). Circulate each section for not less than four hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.5 WATER TREATMENT

A. Install water treatment equipment and provide water treatment system piping.
B. Close and fill system as soon as possible after final flushing to minimize corrosion.
C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
D. Utilize this activity, by arrangement with the Contracting Officer’s Technical Representative, for instructing VAMC operating personnel.

3.6 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
B. Adjust red set hand on pressure gages to normal working pressure.

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RORSECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.

E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

F. Section 23 21 13, HYDRONIC PIPING.

G. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.

2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.

3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).

4. Pump Driver: Furnish with pump. Size shall be non-overloading at any

point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.

5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.

6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.

7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pumps and accessories.

2. Motors and drives.

3. Variable speed motor controllers.

C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)..... Safety Standard for Mechanical Power Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings, Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00, General Requirements.

1.6 DEFINITIONS

A. Capacity: Liters per second (L/s) (Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in kPa (feet) of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.

1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to the Contracting Officer’s Technical Representative.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.

2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.

3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.

4. General Construction Requirements

a. Balance: Rotating parts, statically and dynamically.

b. Construction: To permit servicing without breaking piping or

motor connections.

c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMNTS FOR HVAC and STEAM GENERATION EQUIPMENT. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.

d. Heating pumps shall be suitable for handling water to 225°F.

e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.

f. Pump Connections: Flanged.

g. Pump shall be factory tested.

h. Performance: As scheduled on the Contract Drawings.

5. Variable Speed Pumps:

a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.

b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.

c. Pump operation and speed control shall be as shown on the drawings.

B. In-Line Type, Base-Mounted End Suction or Double Suction Type:

1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.

2. Casing Wear Rings: Bronze.

3. Suction and Discharge: Plain face flange, 850 kPa (125 psig), ANSI B16.1.

4. Casing Vent: Manual brass cock at high point.

5. Casing Drain and Gage Taps: 15 mm (1/2-inch) plugged connections minimum size.

6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.

7. Shaft: Steel, AISI Type 1045 or stainless steel.

8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.

9. Shaft Sleeve: Bronze or stainless steel.

10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

11. Base Mounted Pumps:

    a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.

    b. Impeller Wear Rings: Bronze.

    c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.

    d. Bearings (Double-Suction pumps): Regreaseable ball or roller type.

    Provide lip seal and slinger outboard of each bearing.

    e. Base: Cast iron or fabricated steel for common mounting to a concrete base.

12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:

a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16-inch) diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.

b. Provide adjustable foot support for suction piping.

c. Strainer free area: Not less than five times the suction piping.

d. Provide disposable start-up strainer.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.

C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 START-UP

A. Verify that the piping system has been flushed, cleaned and filled.

B. Lubricate pumps before start-up.

C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.

D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.

G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam, condensate and vent piping inside buildings.

1.2 RELATED WORK

A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Pumps: Section 23 22 23, STEAM CONDENSATE PUMPS.

C. Piping insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

D. Water treatment for open and closed systems: Section 23 25 00, HVAC WATER TREATMENT.

E. Heating Coils and Humidifiers: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

F. Heating coils: Section 23 82 16, AIR COILS.

G. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, which includes welding qualifications.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pipe and equipment supports.
2. Pipe and tubing, with specification, class or type, and schedule.
3. Pipe fittings, including miscellaneous adapters and special fittings.
4. Flanges, gaskets and bolting.
5. Valves of all types.
6. Strainers.
7. Pipe alignment guides.
8. Expansion joints.
9. Expansion compensators.
10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.

11. All specified steam system components.
12. Gages.
13. Thermometers and test wells.

C. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

D. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
   1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
   2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
   B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
   B16.4-2006.....Gray Iron Threaded Fittings

C. American Society of Mechanical Engineers (ASME):
   B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
   B16.3-2006.....Malleable Iron Threaded Fittings
   B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
   B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
   B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with Pipe Threads
   B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
   B16.23-2002.....Cast Copper Alloy Solder Joint Drainage Fittings
   B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500
   B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes 150, 250, and 300
   B31.1-2007.....Power Piping
   B31.9-2008.....Building Services Piping
   B40.100-2005.....Pressure Gauges and Gauge Attachments
   Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels, Division 1

D. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings

A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A106-2008.....Seamless Carbon Steel Pipe for High-Temperature Service

A126-2004.....Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A181-2006.....Carbon Steel Forgings, for General-Purpose Piping

A183-2003.....Carbon Steel Track Bolts and Nuts

A216-2008.....Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High Temperature Service

A285-01.....Pressure Vessel Plates, Carbon Steel, Low-and-Intermediate-Tensile Strength

A307-2007.....Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength

A516-2006.....Pressure Vessel Plates, Carbon Steel, for Moderate-and- Lower Temperature Service

A536-84(2004)e1.....Standard Specification for Ductile Iron Castings

B32-2008.....Solder Metal

B61-2008.....Steam or Valve Bronze Castings

B62-2009.....Composition Bronze or Ounce Metal Castings

B88-2003.....Seamless Copper Water Tube

F439-06.....Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80

F441-02(2008).....Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

E. American Welding Society (AWS):

A5.8-2004.....Filler Metals for Brazing and Braze Welding

B2.1-00.....Welding Procedure and Performance Qualifications

F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-95.....Butterfly Valves

SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded Ends

SP-71-97.....Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends for General Service

SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded Ends

SP-80-97.....Bronze Gate, Globe, Angle and Check Valves
SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and Threaded Ends

G. Military Specifications (Mil. Spec.):
MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:
1. Concealed above ceiling, in wall or chase: Copper water tube ASTM B88, Type K, hard drawn.
2. All other locations: Copper water tube ASTM B88, Type K, hard drawn; or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

A. 50 mm (2 inches) and Smaller: Screwed or welded.
1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron, except for steam and steam condensate piping. Provide 300 pound malleable iron, ASME B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.

5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.

B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
   1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
   2. Welding flanges and bolting: ASME B16.5:
      a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
      b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.

C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

A. Solder Joint:
   1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2 1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.

E. Contractor’s option: On pipe sizes 2” and smaller, screwed end brass gate valves or dielectric nipples may be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2100 mm (7 feet) or more above the floor or operating platform.

D. Shut-Off Valves

1. Gate Valves:

a. 50 mm (2 inches) and smaller: MSS-SP80, Bronze, 1034 kPa (150 lb.), wedge disc, rising stem, union bonnet.

b. 65 mm (2 1/2 inches) and larger: Flanged, outside screw and yoke.

1) High pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.

2) All other services: MSS-SP 70, iron body, bronze mounted, 861 kPa (125 psig) wedge disc.

E. Globe and Angle Valves:

1. Globe Valves:

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Globe valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger:

1) Globe valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.

2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves

a. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 lb.) Angle valves shall be union bonnet with metal plug type disc.

b. 65 mm (2 1/2 inches) and larger:
   1) Angle valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system): Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
   2) All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves
   1. 50 mm (2 inches) and smaller: MSS-SP 80, bronze, 1034 kPa (150 psig), 45 degree swing disc.
   2. 65 mm (2-1/2 inches) and Larger:
      a Check valves for high pressure steam 413 kPa (60 psig) and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 1034 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
      b. All other services: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convector Valves: Brass, packless, with position indicator.

2.8 STRAINERS

A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.

B. High Pressure Steam: Rated 1034 kPa (150 psig) saturated steam.
   1. 50 mm (2 inches) and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
   2. 65 mm (2-1/2 inches) and larger: Flanged cast steel or 1723 kPa (250 psig) cast iron.

C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
   1. 50 mm (2 inches) and smaller: Cast iron or bronze.
   2. 65 mm (2-1/2 inches) and larger: Flanged, iron body.

D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
   1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
   2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (0.125 inch) diameter perforations for liquids.

2.9 PIPE ALIGNMENT

A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.10 STEAM SYSTEM COMPONENTS

A. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.

B. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 861 kPa (125 psig) working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.

C. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.

D. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.

   1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:

      a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.

      b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.

   2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be

   3. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.

4. Balanced pressure thermostatic elements: Phosphor bronze, stainless
steel or monel metal.
5. Valves and seats: Suitable hardened corrosion resistant alloy.
6. Floats: Stainless steel.
7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.

E. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

2.11 GAGES, PRESSURE AND COMPOUND

A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.

C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 103 kPa(15 psig)	0 to 207 kPa (30 psig).
Medium pressure steam and steam condensate nominal 413 kPa (60 psig)	0 to 689 kPa (100 psig).
High pressure steam and steam condensate nominal 620 kPa to 861 kPa (90 to 125 psig)	0 to 1378 kPa (200 psig).
Pumped condensate, steam condensate, gravity or vacuum (30” HG to 30 psig)	0 to 415 kPa (60 psig)

2.12 PRESSURE/TEMPERATURE TEST PROVISIONS

A. Provide one each of the following test items to the Contracting Officer’s Technical Representative:

1. 6 mm (1/4 inch) FPT by 3 mm (1/8 inch) diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.

2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gage, 762 mm (30 inches) Hg to 689 kPa (100 psig) range.
3. 0 - 104 degrees C (32-220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (one inch) dial, 125 mm (5 inch) long stainless steel stem, plastic case.

2.13 FIRESTOPPING MATERIAL

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

PART 3 - EXECUTION

3.1 GENERAL

A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.

C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (one inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (one inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.

E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one

end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.

F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.

H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:

   1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.

I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

J. Where copper piping is connected to steel piping, provide dielectric connections.

K. Pipe vents to the exterior. Where a combined vent is provided, the cross sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 0.3 M (12 inches) above the roof or through the wall minimum 2.5 M (8 feet) above grade with down turned elbow.

3.2 PIPE JOINTS

A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder’s qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.

C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 STEAM TRAP PIPING

A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (25 pounds) independently of connecting piping.

3.4 LEAK TESTING

A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Contracting Officer’s Technical Representative in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.

B. An operating test at design pressure, and for hot systems, design maximum temperature.

C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.6 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
   1. Cleaning compounds.
   2. Chemical treatment for closed loop heat transfer systems.
   3. Glycol-water heat transfer systems.

1.2 RELATED WORK

A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.

B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. Minimum service during construction/start-up shall be 6 hours.

C. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data including:
   1. Cleaning compounds and recommended procedures for their use.
   2. Chemical treatment for closed systems, including installation and operating instructions.

3. Glycol-water system materials, equipment, and installation.

C. Water analysis verification.

D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.

E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
70-2008.....National Electric Code (NEC)

C. American Society for Testing and Materials (ASTM):
F441/F441M-02 (2008) ... Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.

B. All chemicals to be acceptable for discharge to sanitary sewer.

C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.

B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.

C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.

D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.

2.3 GLYCOL-WATER SYSTEM

A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive anti-freeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.

B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide one-half tank reserve supply: 30 percent for chilled water system.

C. Glycol-Water Make-up System:

1. Glycol-Water storage tank: Self-supporting polyethylene, minimum 90 mil thickness, with removable cover or black steel with 90 mil polyethylene insert. Capacity shall be 213 L (55 gallons), with approximate diameter of 584 mm (23 inches) and height of 914 mm (36 inches). Reinforced threaded pipe connections shall be provided for all connections. Provide identification for tank showing name of the contents.

2. Glycol-Water make-up pump: Bronze fitted, self-priming, high head type suitable for pumping a 33 percent to 50 percent glycol-water solution in intermittent service. The pump shall be provided with a mechanical shaft seal and be flange connected to a 1750 rpm NEMA Type C motor. The pump capacity shall be 11 L/m (3 gpm), 345 kPa (50 psig) discharge pressure with a suction lift capability of 127 mm (5 inches) of mercury, with a 2.5 kW (1/3 horsepower)

drip-proof motor. The pump may be a "gear-within-a-gear" positive displacement type with built-in relief valve set for 296 kPa (43 psig), or the pump may be a regenerative turbine type providing self-priming with built-in or external relief valve set for design head of the pump.

3. Back pressure regulating valve: Spring-loaded, diaphragm-actuated type with bronze or steel body, stainless steel trim with capacity to relieve 100 percent of pump flow with an allowable rise in the regulated pressure of 69 kPa (10 psig) above the setpoint. Setpoint shall be 103 kPa (15 psig) above system PRV setting.
4. Low water level control: Steel or plastic float housing, stainless steel or plastic float, positive snap-acting SPST switch mechanism, rated 10 amps-120 volt AC, in General Purpose (NEMA 1) enclosure. The control shall be rated for pressures to 1034 kPa (150 psig) and make alarm circuit on low water level. The alarm circuit shall be wired to an alarm light on the nearest local Temperature Control panel (LTCP). Provide remote output relay to indicate alarm condition at the Building Control System specified under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.

B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Contracting Officer’s Technical Representative.

C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:

1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.

2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
3. Provide piping for the flow assembly piping to the main control panel and accessories.
   a. The inlet piping shall connect to the discharge side of the circulating water pump.
   b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.
   c. Provide inlet Y-strainer and ball valves to isolate and service main control panel and accessories.
4. Install injection nozzles with corporation stops in the water piping serving the cooling tower downstream of the heat source.
5. Provide piping for corrosion monitor rack per manufacturer’s installation instructions. Provide ball valves to isolate and service rack.
6. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.

D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.

E. Do not valve in or operate system pumps until after system has been cleaned.

F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.

G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.

I. Instruct VAMC personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Ductwork and accessories for HVAC including the following:
   1. Supply air, return air, outside air, exhaust, and relief systems.
B. Definitions:
   1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
   2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
   3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
   4. Exposed Duct: Exposed to view in a finished room.

1.2 RELATED WORK

A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS.
C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
E. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
F. Air Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
G. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
H. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
I. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
J. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
K. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
L. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
B. Fire Safety Code: Comply with NFPA 90A.

C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
E. Duct accessories exposed to the airstream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data:
   1. Rectangular ducts:
      a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
      b. Duct liner.
      c. Sealants and gaskets.
      d. Access doors.
   2. Round and flat oval duct construction details:
      a. Manufacturer's details for duct fittings.
      b. Duct liner.
      c. Sealants and gaskets.
      d. Access sections.
      e. Installation instructions.
   3. Volume dampers, back draft dampers.
   4. Upper hanger attachments.
   5. Fire dampers, fire doors, and smoke dampers with installation instructions.
   6. Flexible ducts and clamps, with manufacturer's installation instructions.
   7. Flexible connections.
   8. Instrument test fittings.
   9. Details and design analysis of alternate or optional duct systems.
C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

2nd Edition – 2005.....HVAC Duct Construction Standards, Metal and Flexible

1st Edition - 1985.....HVAC Air Duct Leakage Test Manual

6th Edition – 2003.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):
181-08.....Factory-Made Air Ducts and Air Connectors
555-06 .....Standard for Fire Dampers
555S-06 .....Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

B. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.

1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

C. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

A. Seal Class: All ductwork shall receive Class A Seal

B. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to ensure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.

1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.

3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
   a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
   b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Contracting Officer’s Technical Representative.

C. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

D. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.

E. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT LINER (WHERE INDICATED ON DRAWINGS)

A. Duct sizes shown on drawings for lined duct are clear opening inside lining.

B. Round and Oval Duct Liner: Factory fabricated double-walled with 25 mm (one inch) thick sound insulation and inner galvanized metal liner. Construction shall comply with flame and smoke rating required by NFPA 90A. Metal liner shall be 1.0 to 0.60 mm (20 to 24 gage). If liner is perforated, perforations not to exceed 2.4 mm (3/32 inch) diameter and approximately 22 percent free area. If liner is perforated, assemblies shall be complete with continuous sheet Mylar liner, 2 mil thickness, between the perforated liner and the insulation to prevent erosion of the insulation. Provide liner couplings/spacer for metal liner. At the end of insulated sections, provide insulation end fittings to reduce

outer shell to liner size. Provide liner spacing/concentricity leaving airway unobstructed.

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
   1. Each duct mounted coil and humidifier.
   2. Each fire damper (for link service), smoke damper and automatic control damper.
   3. Each duct mounted smoke detector.

B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
   1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
   2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.

C. Minimum requirements for fire dampers:
   1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
   2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 SMOKE DAMPERS

A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).

B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.

C. Minimum requirements for dampers:

1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
3. Blades: Galvanized steel, parallel type, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop for duct mounted dampers.
4. Shafts: Galvanized steel.
5. Bearings: Nylon, bronze sleeve or ball type.
6. Hardware: Zinc plated.
7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.

D. Motor operator (actuator): Provide electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.7 FLEXIBLE AIR DUCT

A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.

B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.

C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

D. Application Criteria:
   1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
   2. Maximum working velocity: 1200 m/min (4000 feet per minute).
   3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.

E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.8 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to ensure that no vibration is transmitted.

2.9 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.10 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.11 DUCT MOUNTED THERMOMETER (AIR)

A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.

B. Thermometer Supports:
   1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
   2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.12 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.13 INSTRUMENT TEST FITTINGS

A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.

B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
   1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
   2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.

3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.

C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.

D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Contracting Officer’s Technical Representative. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Contracting Officer’s Technical Representative.

E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.

G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.

H. Control Damper Installation:
1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.

3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.

I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

J. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Contracting Officer’s Technical Representative. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.

B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.

C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.

D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.

E. All tests shall be performed in the presence of the Contracting Officer’s Technical Representative and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Contracting Officer’s Technical Representative and identify leakage source with excessive leakage.

F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Contracting Officer’s Technical Representative.

G. All tests and necessary repairs shall be completed prior to insulation

or concealment of ductwork.

H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Fans for heating, ventilating and air conditioning.

B. Product Definitions: AMCA Publication 99, Standard l-66.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

I. Section 23 82 16, AIR COILS.

J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fans and power ventilators shall be listed in the current edition of AMCA 26l, and shall bear the AMCA performance seal.

C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).

D. Fans and power ventilators shall comply with the following standards:

   l. Testing and Rating: AMCA 2l0.

   2. Sound Rating: AMCA 300.

E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

F. Performance Criteria:

   l. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.

   2. Select the fan operating point as follows:

      a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point

      b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturers Literature and Data:

l. Fan sections, motors and drives.
2. Centrifugal fans, motors, drives, accessories and coatings.
   a. In-line centrifugal fans.
3. Prefabricated roof curbs.
4. Power roof and wall ventilators.

C. Certified Sound power levels for each fan.

D. Motor ratings types, electrical characteristics and accessories.

E. Roof curbs.

F. Belt guards.

G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Movement and Control Association International, Inc. (AMCA):

99-86.....Standards Handbook

2l0-06.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

26l-09.....Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually
300-08.....Reverberant Room Method for Sound Testing of Fans

C. American Society for Testing and Materials (ASTM):
B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test
G152-06.....Standard Practice for Operating Open Flame Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials
G153-04.....Standard Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Non-Metallic Materials

D. Underwriters Laboratories, Inc. (UL):
181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 FAN SECTION (CABINET FAN)

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

2.2 CENTRIFUGAL FANS

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.

B. Fan arrangement, unless noted or approved otherwise:
l. DWDl fans: Arrangement 3.
2. SWSl fans: Arrangement l, 3, 9 or l0.

C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
l. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.

2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
4. Bearings: Heavy-duty ball or roller type sized to produce a Bl0 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
5. Belts: Oil resistant, non-sparking and non-static.
6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for controller/motor combination requirements.

D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory-wired disconnect switch.

2.3 POWER ROOF VENTILATOR

A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.

B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.

C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self-acting back draft damper.

D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.
E. Prefabricated Roof Curb: As specified in paragraph 2.3 of this section.
F. Up-blast Type: Top discharge exhauster, motor out of airstream. For kitchen hood exhaust applications, provide grease trough on base and threaded drain. The mounting height of the kitchen up-blast exhaust fan shall be in compliance with NFPA 96. (Provide vented curb extension if required to maintain required clearances.)

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install fan, motor and drive in accordance with manufacturer's instructions.
B. Align fan and motor sheaves to allow belts to run true and straight.
C. Bolt equipment to curbs with galvanized lag bolts.
D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
B. Check vibration and correct as necessary for air balance work.
C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

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SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Air terminal units.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT: Noise requirements.

C. Section 23 31 00, HVAC DUCTS AND CASINGS: Ducts and flexible connectors.

D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.

E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Flow rates adjusting and balancing.

F. Section 23 82 16, AIR COILS: Heating and Cooling Coils pressure ratings.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air Terminal Units: Submit test data.

C. Certificates:

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.

D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
880-08.....Air Terminals Addendum to ARI 888-98 incorporated into standard posted 15th December 2002

C. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

D. Underwriters Laboratories, Inc. (UL):
181-08.....Standard for Factory-Made Air Ducts and Air Connectors

E. American Society for Testing and Materials (ASTM):
C 665-06.....Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing

PART 2 - PRODUCTS

2.1 GENERAL

A. Coils:
1. Water Heating Coils:
a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
b. Capacity: As indicated, based on scheduled entering water temperature.
c. Headers: Copper or Brass.
d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
e. Tubes: Copper, arrange for counter-flow of heating water.
f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
g. Provide vent and drain connection at high and low point, respectively of each coil.
h. Coils shall be guaranteed to drain.

B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.

C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.

D. Dampers with internal air volume control: See Section 23 31 00 HVAC DUCTS and CASINGS.

2.2 AIR TERMINAL UNITS (BOXES)

A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.

B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 566 Liters/second (1,200 CFM).

C. Sound Power Levels: Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.

D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Air terminal units serving the operating rooms and Cystoscopy rooms shall be fabricated without lining. Provide hanger brackets for attachment of supports.

1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTMC 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.

2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.
4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet. Octopus connectors and flexible connectors are not permitted in the Surgical Suite.

E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
   1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).

F. Provide multi-point velocity pressure sensors with external pressure taps.
   1. Provide direct reading airflow rate table pasted to box.

G. Provide static pressure tubes.

H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Work shall be installed as shown and according to the manufacturer’s diagrams and recommendations.

B. Handle and install units in accordance with manufacturer's written instructions.

C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Roof Curbs

B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

A. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS.

B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

C. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air intake/exhaust hoods.
2. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):
A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):
181-08.....UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS

2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.
   1. Spun Intake/Exhaust Ventilators: Spun aluminum structural components shall be constructed of minimum 1.3 mm (16 Gauge) marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.
   2. Low Silhouette Intake/Exhaust Ventilator: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 1.60 mm (14 Gauge) marine alloy aluminum, bolted to a minimum 3.25 mm (8 Gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the relief opening.

B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.

C. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION for additional requirements.

2.2 EQUIPMENT SUPPORTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.3 AIR OUTLETS AND INLETS

A. Materials:
   1. Steel or aluminum. Provide manufacturer's standard gasket.
   2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
   3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT for NC criteria.

C. Air Supply Outlets:
   1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
      a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
      b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
      c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.
      d. Slot diffuser/plenum:
         1) Diffuser: Frame and support bars shall be constructed of heavy gauge extruded aluminum. Form slots or use adjustable pattern controllers, to provide stable, horizontal airflow pattern over a wide range of operating conditions.
         2) Galvanized steel boot lined with 13 mm (1/2 inch) thick fiberglass conforming to NFPA 90A and complying with UL 181 for erosion. The internal lining shall be factory-fabricated, anti-microbial, and non-friable.

3) Provide inlet connection diameter equal to duct diameter shown on drawings or provide transition coupling if necessary. Inlet duct and plenum size shall be as recommended by the manufacturer.
4) Maximum pressure drop at design flow rate: 37 Pa (0.15 inch W.G.)

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
3. Perforated Face Type: To match supply units.
4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
5. Linear Type: To match supply units.
6. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Contracting Officer’s Technical Representative. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION

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SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air filters for heating, ventilating and air conditioning.

B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.

1.3 QUALITY ASSURANCE

A. Air Filter Performance Report for Extended Surface Filters:

1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to Contracting Officer’s Technical Representative, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.

B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.

C. Comply with UL Standard 900 for flame test.

D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency, and UL classification.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Extended surface filters.
2. Holding frames. Identify locations.
3. Side access housings. Identify locations, verify insulated doors.

C. Air Filter performance reports.

D. Suppliers warranty.

E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):

52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J

C. American Society of Mechanical Engineers (ASME):

NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications

D. Underwriters Laboratories, Inc. (UL):

900; Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of spare filters to the Contracting Officer’s Technical Representative.

B. The Contracting Officer’s Technical Representative will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VAMC for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.

B. Filter Classification: UL listed and approved conforming to UL Standard 900.

C. HVAC Filter Types

HVAC Filter Types
Table 2.2C

MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2”; MERV 8; UL 900 CLASS 2):

A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self-supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.

B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24” x 24” face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.) Maximum Recommended Change-Out Resistance (Inches w.g.)	1.0 0.66
Rated Initial Resistance (Inches w.g.)	0.33

C. The filters shall be approved and listed by Underwriters Laboratories, Inc. as Class 2 when tested according to UL Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12”; MERV 14/13/11; UL 900 CLASS 2):

A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.

B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter

C. Performance: Filters of the size, airflow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.) Dust Holding Capacity (Grams)	197 486	197 430	197 465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.) Maximum Recommended Change-Out Resistance (Inches w.g.)	2.0 0.74	2.0 0.68	2.0 0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

2.5 FILTER HOUSINGS/SUPPORT FRAMES

A. Side Servicing Housings (HVAC Grade)

1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21”. Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2” deep prefilter, a 6” or 12” deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing

gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.

3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0″ w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0″ w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within ± 3% at 0.6″ w.g.
4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

2.6 INSTRUMENTATION

A. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
B. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
C. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.7 HVAC EQUIPMENT FACTORY FILTERS

A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
B. Cleanable filters are not permitted.
C. Automatic Roll Type filters are not permitted.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install supports, filters and gages in accordance with manufacturer's instructions.

3.2 START-UP AND TEMPORARY USE

A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
B. Install or deliver replacement filter units as directed by the Contracting Officer’s Technical Representative.

3.3 COMMISSIONING

A. Provide commissioning for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist.

B. Components provided under this section of the specification will be tested as part of a larger system.

- - E N D - - -

SECTION 23 64 00
PACKAGED WATER CHILLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Scroll air-cooled chillers complete with accessories.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.
B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
D. Section 23 21 23, HYDRONIC PUMPS.
E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
F. Section 23 23 00, REFRIGERANT PIPING.
G. Section 23 21 13, HYDRONIC PIPING.
H. Section 23 31 00, HVAC DUCTS and CASINGS
I. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 DEFINITION

A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.
C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

1.4 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, and comply with the following.
B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.
C. Comply with AHRI requirements for testing and certification of the chillers.
D. Provide a 5-year motor, and compressor warranty to include materials, parts and labor.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Conditioning, Heating and Refrigeration Institute (AHRI):

370-01.....Sound Rating of Large Outdoor Refrigerating and Air-Conditioning Equipment

495-1999 (R2002).....Refrigerant Liquid Receivers

550/590-03.....Standard for Water Chilling Packages Using the Vapor Compression Cycle

560-00.....Absorption Water Chilling and Water Heating Packages

575-94.....Methods for Measuring Machinery Sound within Equipment Space

C. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):

ANSI/ASHRASE-15-2007....Safety Standard for Mechanical Refrigeration Systems

GDL 3-1996.....Guidelines for Reducing Emission of Halogenated Refrigerants in Refrigeration and Air-Conditioning Equipment and Systems

D. American Society of Mechanical Engineers (ASME):

2007 .....ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels - Division 1"

E. American Society of Testing Materials (ASTM):

C 534/ C 534M-2008.....Preformed, Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C 612-04.....Mineral-fiber Block and Board Thermal Insulation

F. National Electrical Manufacturing Association (NEMA):

250-2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)

G. National Fire Protection Association (NFPA):

70-2008.....National Electrical Code

H. Underwriters Laboratories, Inc. (UL):

1995-2005..... Heating and Cooling Equipment

1.6 SUBMITTALS

A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data.
   1. Scroll water chillers, including motor starters, control panels, and vibration isolators, and remote condenser data shall include the following:
      a. Rated capacity.
      b. Pressure drop.
      c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590/Standard.
      d. Refrigerant.
      e. Fan performance (Air-Cooled Chillers only.)
      f. Accessories.
      g. Installation instructions.
      h. Start up procedures.
      i. Wiring diagrams, including factor-installed and field-installed wiring.
      j. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.
C. Maintenance and operating manuals for each piece of equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
D. Run test report for all chillers.
E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.

PART 2 - PRODUCTS

2.1 ROTARY-SCREW AND SCROLL AIR-COOLED WATER CHILLERS

A. General: Factory-assembled and-tested rotary-screw or scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of two compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than two independent refrigerant circuits shall be provided. Chiller shall be capable of operating one of the following refrigerants: HCFC-134a or HCFC-410a as scheduled.
B. Performance: Provide the capacity as shown on the drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the drawings.
C. Capacity of a single air-cooled chiller shall not exceed 250 Tons (Standard AHRI Conditions).

D. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.

E. Acoustics: Sound pressure levels shall not exceed the following specified levels. The manufacturer shall provide sound treatment if required to comply with the specified maximum levels. Testing shall be in accordance with AHRI requirements.

OCTAVE BAND								Overall
63	125	250	500	1000	2000	4000	8000	dB(A)

F. Compressor (Scroll Type): Three dimensional, positive-displacement, hermetically sealed design, with suction and discharge valves, crankcase oil heater and suction strainer. Compressor shall be mounted on vibration isolators. Rotating parts shall be factory balanced. Lubrication system shall consist of reversible, positive displacement pump, strainer, oil level sight glass, and oil charging valve. Capacity control shall be by on-off compressor cycling of single and multiple compressors and hot gas bypass.

G. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, hot-gas muffler, compressor suction and discharge shutoff valves, replaceable-core filter drier, sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.

H. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.

I. Condenser:

1. Air-cooled integral condenser as shown on the drawings and specified hereinafter.
2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. For corrosion protection, see Paragraph 2.7 below. Condenser coils shall be factory air tested at 3105 kPa (450 psig). Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be

statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and three-phase thermal overload protection. Unit shall start -18°C (0°F) with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.

J. Evaporator: Shell and tube design with seamless copper tubes roller expanded into tube sheets. Designed, tested, and stamped in accordance with applicable portions of ASME Boiler and Pressure Vessel Code, Section VIII, for working pressure produced by the water system, but not less than 1035 kPa (15 psig). Refrigerant side working pressure shall comply with ASHRAE Standard 15. Shell shall be constructed of carbon steel. For the waterside of liquid cooler the performance shall be based on a water velocity not less than 1 m/s (3 fps) with a maximum water velocity of 3 m/s (10 fps) and a fouling factor 0.0000176 m^2 degrees C (0.0001 hr. sq. ft.) degrees F/Btu.

K. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 20 mm (0.75 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.

L. Refrigerant Receiver: Provide a liquid receiver for chiller units when system refrigerant charge exceeds 80 percent of condenser refrigerant volume. Liquid receivers shall be horizontal-type, designed, fitted, and rated in conformance with AHRI 495. Receiver shall be constructed and tested in conformance with Section VIII D1 of the ASME Boiler and Pressure Vessel Code. Each receiver shall have a storage capacity not less than 20 percent in excess of that required for fully charged system. Each receiver shall be equipped with inlet, outlet drop pipes, drain plug, purging valve, and relief devices as required by ASHRAE Standard 15.

M. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 3R enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel provides chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.

1. Following shall display as a minimum on the panel:
   a. Date and time.
   b. Outdoor air temperature.
   c. Operating and alarm status.
   d. Entering and leaving water temperature-chilled water.
   e. Operating set points-temperature and pressure.

f. Refrigerant temperature and pressure.
g. Operating hours.
h. Number of starts.
i. Current limit set point.
j. Maximum motor amperage (percent).

2. Control Functions:
   a. Manual or automatic startup and shutdown time schedule.
   b. Entering and leaving chilled water temperature and control set points.
   c. Automatic lead-lag switch.
3. Safety Functions: Following conditions shall shut down the chiller and require manual reset to start:
   a. Loss of chilled water flow.
   b. Low chilled water temperature.
   c. Compressor motor current-overload protection.
   d. Freeze protection (for air-cooled chillers).
   e. Starter fault.
   f. High or low oil pressure.
   g. Recycling pumpdown.

N. The chiller control panel shall provide leaving chilled water temperature reset based on return water temperature or outdoor air temperature 4-20 ma or 0-10 VDC signal from Energy Control Center (ECC).

O. Provide contacts for remote start/stop, alarm for abnormal operation or shutdown, and for Engineering Control Center (ECC).

P. Chiller control panel shall reside on the BACnet interworking using ARCNET or MS/TP physical data link layer protocol for communication with building automation control system.

Q. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.

R. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and the electrical specification Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Starting torque of motors shall be suitable for driven machines.

S. Motor Starter: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Provide a starter in NEMA I enclosure, designed for floor or unit mounted chiller using multiple compressors, with the lead compressor starting at its minimum capacity may be provided with across-the-line starter. See Section 26 29 11, LOW-VOLTAGE MOTOR

STARTERS for additional requirements.

2.2 CORROSION PROTECTION

A. Exposed Outdoor Cabinet: Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer’s standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance (ASTM D4587)

PART 3 – EXECUTION

3.1 EXAMINATION

A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

A. Install chiller on concrete base with isolation pads or vibration isolators.
   1. Concrete base is specified in Section 03 30 00, CAST-IN-PLACE CONCRETE
   2. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
   3. Anchor chiller to concrete base according to manufacturer’s written instructions.
   4. Charge the chiller with refrigerant, if not factory charged.
   5. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
   6. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors.

B. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.

C. Piping Connections:
   1. Make piping connections to the chiller for chilled water and other connections as necessary for proper operation and maintenance of the equipment.
   2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.

3.3 STARTUP AND TESTING

A. Engage manufacturer's factory-trained representative to perform startup and testing service.
B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.
C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the VAMC that the equipment operate and perform as intended.
   1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
   2. Check bearing lubrication and oil levels.
   3. Verify proper motor rotation.
   4. Verify pumps associated with chillers are installed and operational.
   5. Verify thermometers and gages are installed.
   6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
   7. Operate chiller for run-in-period in accordance with the manufacturer’s instruction and observe its performance.
   8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
   9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
   10. Prepare a written report outlining the results of tests and inspections, and submit it to the VAMC.
D. Engage manufacturer’s certified factory trained representative to provide training for 8 hours for the VAMC maintenance and operational personnel to adjust, operate and maintain equipment, including self-contained breathing apparatus.

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SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Air handling units including integral components specified herein.

B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of housed-centrifugal fan with V-belt drive or single or multiple plenum fans with direct-drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

C. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

D. Piping and valves: Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.

E. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.

F. Return and exhaust fans: Section 23 34 00, HVAC FANS.

G. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.

H. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.

I. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

J. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

K. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

L. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

B. Air Handling Units Certification
   1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
   2. Air Handling Units with Plenum Fans:
      a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
      b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
D. Performance Criteria:
   1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
   2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
   3. Select the fan operating point as follows:
      a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
      b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
   4. Operating Limits: AMCA 99 and Manufacturer’s Recommendations.
E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least three (3) years.

1.4. SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
B. Manufacturer's Literature and Data:
   1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical

disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil).

2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and jobsite rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VAMC at the time of submission.
3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.

C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.

D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.

E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.

1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or jobsite rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as

required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.

3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g., bolts, gaskets) will be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and jobsite rigging requirements.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
430-09.....Central Station Air Handling Units

C. Air Movement and Control Association International, Inc. (AMCA):
210-07.....Laboratory Methods of Testing Fans for Rating

D. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
170-2008.....Ventilation of Health Care Facilities

E. American Society for Testing and Materials (ASTM):
ASTM B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM D1654-08.....Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

F. Military Specifications (Mil. Spec.):
MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Fire Protection Association (NFPA):
NFPA 90A.....Standard for Installation of Air Conditioning and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.
2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and jobsite rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the jobsite. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the jobsite to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the

Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.

5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal airtight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 PA (8 inch WG) or higher.

B. Base:

1. Provide a heavy-duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam condensate return trap as shown on drawings.
2. AHUs shall be completely self-supporting for installation on steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.

2. Casing Construction:

Table 2.1.C.2

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation Thickness Density	Foam 50 mm (2 inch) Minimum 48 kg/m^3 (3.0 lb/ft^3) Minimum
Total R Value	2.3 m^2.K/W (13.0 ft^2.^{0}F.hr/Btu) Minimum

3. Casing Construction (Contractor's Option):

Table 2.1.C.3

Outer Panel	1.3 mm (18 Gage) Minimum
Inner Panel	1.0 mm (20 Gage) Minimum
Insulation Thickness Density	Fiberglass 50 mm (2 inch) Minimum 24 kg/m^3 (1.5 lb/ft^3) Minimum
Total R Value	1.4 m^2.K/W (8.0 ft^2.^{0}F.hr/Btu) Minimum

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
6. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 50 mm (2 inch) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier and coil section shall include a

minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.

a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 lb) weight hung on latch side of door.
b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inch WG).
c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.

7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

D. Floor:

1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 lbs per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.

E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 50 mm

(2 inch) thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight.

No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil, backward inclined or forward curved type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 50,000 hours and an L (50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements.
3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41,

NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

G. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):

1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.

H. Plenum Fans – Single and/or Multiple Fans in an Array:

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an

electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).

3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
5. Fan Accessories
   a. Fan Isolation: Provide an automatic back draft damper to isolate the fan not in operation due to failure.
   b. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

I. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):
Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

J. Multi-zone damper blades shall be galvanized steel or aluminum type. Dampers shall have metal compressible jamb seals and extruded vinyl or metal blade edge seals. Dampers shall rotate on stainless steel bearings or bronze bushings. Leakage rate shall not exceed 2.5 cubic meters/minute/square meter (8 CFM per sq. foot) at 250 Pa (1 inch WG).

Dampers and operators shall be furnished and factory installed by AHU manufacturer. Damper operators shall be of the same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

K. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 CFM per square foot) at 250 Pa (1 inch WG) and 2.8 cubic meters/min/square meter (9 CFM per square foot) at 995 Pa (4 inch WG). Electronic operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

L. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.

1. Filters, including one complete set for temporary use at site, shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing, including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

M. Coils: Coils shall be mounted on hot-dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to ensure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.

1. Water Coils, Including Glycol-Water.

N. Humidifier: When included in design, coordinate the humidification

requirements with Section 23 22 13 Steam and Condensate Heating Piping. Provide air-handling unit-mounted humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.

O. Discharge Section:
Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.

P. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
   1. Vaporproof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300 mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
   2. Install compatible 100 watt bulb in each light fixture.
   3. Provide a convenience 120-volt GFCI duplex receptacle next to the light switch.
   4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 – EXECUTION

3.1 INSTALLATION

A. Install air handling unit in conformance with ARI 435.

B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.

C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

E. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.

B. After the air handling unit is installed and tested, provide startup and operating instructions to VAMC personnel.

C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training.

3.3 COMMISSIONING

A. Provide commissioning for all inspection, start up, and contractor testing required above.

B. Components provided under this section of the specification will be tested as part of a larger system.

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SECTION 23 81 00
DECENTRALIZED UNITARY HVAC EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies split-systems.

B. Definitions:

1. Energy Efficiency Ratio (EER): The ratio of net cooling capacity is Btu/h to total rate of electricity input in watts under designated operating conditions (Btu hour/Watt).
2. Seasonal Energy Efficiency Ratio (EER): The ratio of the total cooling output of an air conditioner during its normal annual usage period for cooling in Btu/h divided by total electric energy input in watts during the same period (Btu hour/Watt).
3. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well.
4. Where such equipment is provided in more than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Requirements for different types of vibration isolators and noise ratings in the occupied areas.

C. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.

D. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for air filtration.

E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Requirements for testing and adjusting air balance.

1.3 QUALITY ASSURANCE

A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Safety Standards: ASHRAE Standard 15, Safety Code for Mechanical Refrigeration.

1.4 SUBMITTALS

A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES

B. Manufacturer's literature and data:

1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for units noted below:
   a. Unitary air conditioners:
      1) Split systems
2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
4. Mounting and flashing of the roof curb to the roofing structure with coordinating requirements for the roof membrane system.

C. Certification: Submit proof of specified ARI Certification.

D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, energy efficiency ratio (EER), and coefficient of performance (COP).

E. Operating and Maintenance Manual: Submit three copies of Operating and Maintenance manual to Resident Engineer three weeks prior to final inspection.

F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):
A-A-50502-90..... Air conditioner (Unitary Heat Pump) Air to Air (3000-300,000 Btu)

C. Military Specifications (Mil. Specs.):
MIL-PRF-26915D-06.....Primer Coating, for Steel Surfaces

D. Air-Conditioning, Heating, and Refrigeration Institute (AHRI):
210/240-08.....Performance Rating of Unitary Air-Conditioning and Air-Source Heat Pump Equipment
270-08.....Sound Rating of Outdoor Unitary Equipment
310/380-04.....Standard for Packaged Terminal Air-Conditioners and Heat Pumps (CSA-C744-04)

340/360-07.....Performance Rating of Commercial and Industrial Unitary Air-Conditioning and Heat Pump Equipment
520-04.....Performance Rating of Positive Displacement Condensing Units

E. Air Movement and Control Association (AMCA):
210-07.....Laboratory Methods of Testing Fans for Aerodynamic Performance Rating (ANSI)
410-96.....Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

F. American National Standards Institute (ANSI):
S12.51-02(R2007).....Acoustics - Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Method for Reverberation Rooms (same as ISO 3741:1999)

G. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
2008 Handbook.....HVAC Systems and Equipment
15-10.....Safety Standard for Refrigeration Systems (ANSI)

H. American Society of Testing and Materials (ASTM):
B117-09.....Standard Practice for Operating Salt Spray (Fog) Apparatus

I. American Society of Civil Engineers (ASCE)
ASCE 7-10.....Minimum Design Loads for Buildings and Other Structures

J. National Electrical Manufacturer's Association (NEMA):
MG 1-09 (R2010).....Motors and Generators (ANSI)
ICS 1-00 (R2005, R2008).Industrial Controls and Systems: General Requirements

K. National Fire Protection Association (NFPA) Publications:
90A-09.....Standard for the Installation of Air-Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 UNITARY AIR CONDITIONERS - GENERAL

A. Applicable ARI Standards:
1. Cooling Capacity 39.6 kW (135,000 Btu/h) and More: AHRI 340/ 360.
2. Cooling Capacity Less Than 39.6 kW (135,000 Btu/h): AHRI 210/240. Units shall be listed in the ARI Directory of Certified Unitary Air-Conditioners.

B. Performance Rating: Cooling capacity of units shall meet the sensible heat and total heat requirements shown in the contract documents. In

selecting unit size, make true allowance for "sensible to total heat ratio" to satisfy required sensible cooling capacity.

C. Machinery Guards: Provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor. Drive guards may be excluded where motors and drives are inside factory fabricated casings.

D. Corrosion Prevention: Unless specified otherwise, equipment fabricated from ferrous metals that do not have a zinc coating or a duplex coating of zinc and paint shall be treated for prevention of rust with a factory coating or paint system that will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall be tested for 500 hours. The salt-spray fog test shall be in accordance with ASTM B117 using a 20 percent sodium chloride solution. Immediately after completion of the test, the coating shall show no signs of blistering, wrinkling or cracking, no loss of adhesion, and the specimen shall show no signs of rust beyond 3 mm (1/8-inch) on both sides from the scratch mark.

2.1 SPLIT-SYSTEM AIR CONDITIONERS

A. Description: Factory assembled and tested, ceiling mounted unit, with an air-cooled remote condensing unit, and field-installed refrigeration piping. Unit shall include an electric-resistance heating coil.

B. Ceiling-Mounting, Evaporator-Fan Components:

1. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
3. Drain Pan and Drain Connection: Comply with ASHRAE 62.1-2007.
4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
5. Electric-Resistance Heating Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.
6. Fan: Direct drive, centrifugal fan, and integral condensate pump.

7. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
8. Filters: Disposable, with MERV rating of 7 or higher as scheduled according to ASHRAE 52.2.

C. Air-Cooled, Compressor-Condenser Components:
1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Service valves, fittings, and gage ports shall be brass and located outside of the casing.
2. Compressor: Hermetically sealed scroll with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
3. Compressor motor with manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
4. Refrigerant: R-407C unless otherwise indicated.
5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid subcooler.
6. Fan: Aluminum, propeller type, directly connected to motor.
7. Motor: Permanently lubricated, with integral thermal-overload protection.
8. Mounting Base: Polyethylene.
9. Minimum Energy Efficiency: Comply with ASHRAE/IESNA 90.1-2004, "Energy Standard for Buildings except Low-Rise Residential Buildings."

PART 3 EXECUTION

3.1 INSTALLATION

A. Install units level and plumb maintaining manufacturer’s recommended clearances and tolerances.
B. Install vibration spring isolators under base of self contained unit, with minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
C. Install compressor-condenser components on restrained, spring isolators with a minimum static deflection of 25 mm (1 inch) unless otherwise indicated. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

D. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.
E. Install wall sleeves in finished wall assembly and weatherproof. Install and anchor wall sleeves to withstand, without damage seismic forces as required by code.

3.2 CONNECTIONS

A. Verify condensate drainage requirements.
B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
C. Install piping adjacent to units to allow service and maintenance.
D. Ground equipment and install power wiring, switches, and controls for self contained and split systems.
E. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condenser.
F. Connect piping with shutoff duty valves on the supply and return side of the coil and unions at all connections and with a throttling valve on the return piping near the coil.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.
B. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

3.4 INSTRUCTIONS

Provide services of manufacturer’s technical representative for four hours to instruct VA personnel in operation and maintenance of units.

3.5 STARTUP AND TESTING

The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.6 COMMISSIONING

A. Provide commissioning documentation for all inspection, start up, and contractor testing required above.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.7 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VAMC personnel in operation and maintenance of units.

---END---

SECTION 23 82 00
CONVECTION HEATING AND COOLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Unit heaters, cabinet unit heaters, and finned-tube radiation

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.

B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Noise requirements.

C. Section 23 21 13, HYDRONIC PIPING: Heating hot water and chilled water piping.

D. Section 23 31 00, HVAC DUCTS and CASINGS: Ducts and flexible connectors.

E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.

F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Flow rates adjusting and balancing.

G. Section 23 82 16, AIR COILS: Additional coil requirements.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Unit heaters.
2. Cabinet unit heaters.
3. Finned-tube radiation.

C. Certificates:

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.

D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute / Air Conditioning, Heating and Refrigeration Institute (ANSI/AHRI):
National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
70-11.....National Electrical Code

C. Underwriters Laboratories, Inc. (UL):
1995-05.....Heating and Cooling Equipment

1.6 GUARANTY

In accordance with FAR clause 52.246-21

PART 2 - PRODUCTS

2.1 UNIT HEATERS

A. General: Horizontal or vertical discharge type for steam, hot water or electric heating medium, as indicated.

B. Casing: Steel sheet, phosphatized to resist rust and finished in baked enamel. Provide hanger supports.

C. Fan: Propeller type, direct driven by manufacturer's standard electric motor. Provide resilient mounting. Provide fan guard for horizontal discharge units.

D. Discharge Air Control:
1. Horizontal discharge: Horizontal, adjustable louvers.
2. Vertical discharge: Radial louver diffuser.

E. Steam or Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 517 kPa (75 psig) steam working pressure.

F. Controls: Provide field installed remote wall mounted line voltage electric space thermostats. Provide an aquastat on hot water units to prevent fan operation when the heating system is off.

2.2 CABINET UNIT HEATERS

A. General: Vertical or horizontal type for steam, hot water or electric heating medium, as indicated.

B. Cabinet: Not less than 1.3 mm (l8 gage) steel with front panel for vertical units and hinged front panel for horizontal units. Finish on exposed cabinet shall be factory-baked enamel in manufacturer's standard color as selected by the Architect. Provide 76 mm (3-inch) high sub-base for vertical floor mounted units.

C. Fan: Centrifugal blower, direct driven by a single phase, two-speed, electric motor with inherent overload protection. Provide resilient motor/fan mount.

D. Filter: Manufacturer's standard, one inch thick, throwaway type MERV 7 filters.

E. Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing.

F. Factory Mounted Controls: Manual fan starter and three-position (low, high and off) fan speed switch. Provide field installed remote wall mounted line voltage electric space thermostats or unit mounted return air thermostats, where shown or specified to control the unit fan. Provide an aquastat on hot water units to prevent fan operation when the heating system is off.

2.3 FINNED-TUBE RADIATION

A. Ratings: Certified under the I=B=R program of the Gas Appliance Manufacturer’s Association.

B. Enclosures: 1.6 mm (l6 gage) steel, designed for wall or floor mounting. Provide baked enamel finish in standard manufacturer's colors as selected by the Architect. End plates and corner pieces shall be die-formed with round edges and fit flush with enclosure surface. Where continuous wall-to-wall installations are shown on the drawings provide all fillers, corner fittings, sleeves, end caps and other accessories, which shall have the same profile as the basic unit. Provide access panels or extensions where required for access to valves, or traps shown on the drawings.

C. Hydronic Heating Elements: Steel pipe or nonferrous tubing with fins mechanically bonded by mechanical expansion of the tube. Elements shall be positively positioned front-to-back with provisions for silent horizontal expansion and contraction.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Work shall be installed as shown and according to the manufacturer’s diagrams and recommendations.

B. Handle and install units in accordance with manufacturer's written instructions.

C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

3.3 STARTUP AND TESTING

A. The Contracting Officer’s Technical Representative’s designate will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer’s Technical Representative. Provide a minimum of 7 days prior notice.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VAMC personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 – COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
B. Section 23 31 00, HVAC DUCTS AND CASINGS
C. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.
D. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

1.3 QUALITY ASSURANCE

A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 4l0 and shall bear the AHRI certification label.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
C. Provide installation, operating and maintenance instructions.
D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, or Section 23 36 00, AIR TERMINAL UNITS.
F. System Readiness Checklists completed by the contractor, signed by a qualified technician and dated on the date of completion.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 4l0-01.....Forced-Circulation Air-Cooling and Air-Heating Coils
C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper Tube

D. National Fire Protection Association (NFPA):
70-11.....National Electric Code
E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000 Volts Maximum)
F. Underwriters Laboratories, Inc. (UL):
1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

A. Conform to ASTM B75 and AHRI 410.
B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.
C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.
D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
F. Coil Casing: 1.6 mm (l6 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
G. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING.

2.2 WATER COILS, INCLUDING GLYCOL-WATER

A. Use the same coil material as listed in Paragraphs 2.1.
B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
l. Cooling, all types.
2. Heating or preheat.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.

B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

A. Coordinate the startup and contractor testing schedules with the Contracting Officer’s Technical Representative. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

A. Provide commissioning documentation for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VAMC personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications.

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SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section applies to all sections of Division 26.

B. Furnish and install electrical wiring, systems, equipment and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, cable, switchboards, panelboards, and other items and arrangements for the specified items are shown on drawings.

C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the utility’s system shall conform to the utility's requirements. Coordinate fuses, circuit breakers and relays with the utility’s system, and obtain utility approval for sizes and settings of these devices.

D. Wiring ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways accordingly sized. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

A. References to the International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories Inc. (UL) and National Fire Protection Association (NFPA) are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 TEST STANDARDS

A. All materials and equipment shall be listed, labeled or certified by a nationally recognized testing laboratory to meet Underwriters Laboratories, Inc., standards where test standards have been established. Equipment and materials which are not covered by UL Standards will be accepted provided equipment and material is listed, labeled, certified or otherwise determined to meet safety requirements of a nationally recognized testing laboratory. Equipment of a class which no nationally recognized testing laboratory accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as NEMA, or ANSI. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed; Equipment, materials, or services included in a list published by an organization that is acceptable to the authority having jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed equipment or materials or periodic evaluation of services, and whose listing states that the equipment, material, or services either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled; Equipment or materials to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the authority having jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled equipment or materials, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified; equipment or product which:
   a. Has been tested and found by a nationally recognized testing laboratory to meet nationally recognized standards or to be safe for use in a specified manner.
   b. Production of equipment or product is periodically inspected by a nationally recognized testing laboratory.
   c. Bears a label, tag, or other record of certification.
4. Nationally recognized testing laboratory; laboratory which is approved, in accordance with OSHA regulations, by the Secretary of Labor.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:
   1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
   2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

Applicable publications listed in all Sections of Division are the latest issue, unless otherwise noted.

1.6 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class or type of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VAMC through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.7 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with Section 01 00 00, GENERAL REQUIREMENTS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 EQUIPMENT PROTECTION

A. Equipment and materials shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
   1. Store equipment indoors in clean dry space with uniform temperature to prevent condensation. Equipment shall include but not be limited to switchgear, switchboards, panelboards, transformers, motor control centers, motor controllers, uninterruptible power systems, enclosures, controllers, circuit protective devices, cables, wire, light fixtures, electronic equipment, and accessories.
   2. During installation, equipment shall be protected against entry of foreign matter; and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
   3. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.
   4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
   5. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

A. All electrical work must comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J, OSHA Part 1910 subpart S and OSHA Part 1910 subpart K in addition to other references required by contract.

B. Jobsite safety and worker safety is the responsibility of the contractor.

C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
   1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools) while working on energized systems in accordance with NFPA 70E.
   2. Electricians must wear personal protective equipment while working on energized systems in accordance with NFPA 70E.
   3. Before initiating any work, a job specific work plan must be developed by the contractor with a peer review conducted and documented by the COR and VAMC staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used and exit pathways.
   4. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR.
D. For work on existing stations, arrange, phase and perform work to assure electrical service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
F. Coordinate location of equipment and conduit with other trades to minimize interferences.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.
B. Working spaces shall not be less than specified in the NEC for all voltages specified.
C. Inaccessible Equipment:
   1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Conveniently accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.11 EQUIPMENT IDENTIFICATION

A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers (starters), fused and unfused safety switches, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

B. Nameplates for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Nameplates for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 1/2 inch [12mm] high. Nameplates shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall indicate the arc hazard boundary (inches), working distance (inches), arc flash incident energy at the working distance (calories/cm^2), required PPE category and description including the glove rating, voltage rating of the equipment, limited approach distance (inches), restricted approach distance (inches), prohibited approach distance (inches), equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the jobsite. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the jobsite.

C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

   1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
   2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
   3. Submit each section separately.

E. The submittals shall include the following:

   1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
   2. Elementary and interconnection wiring diagrams for communication and signal systems, control systems and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
   3. Parts list which shall include those replacement parts recommended by the equipment manufacturer.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

   1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.
   2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.

3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation instructions.
   e. Safety precautions for operation and maintenance.
   f. Diagrams and illustrations.
   g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers and replacement frequencies.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
   j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.

G. Approvals will be based on complete submission of manuals together with shop drawings.

H. After approval and prior to installation, furnish the COR with one sample of each of the following:
   1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
   2. Each type of conduit coupling, bushing and termination fitting.
   3. Conduit hangers, clamps and supports.
   4. Duct sealing compound.
   5. Each type of receptacle, toggle switch, occupancy sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

The contractor shall furnish the instruments, materials and labor for field tests.

1.15 TRAINING

A. Training shall be provided in accordance with Article 1.25, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.

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SECTION 26 05 13
MEDIUM VOLTAGE CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of medium voltage cables, splices, and terminations.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirement and items that are common to more than one section of Division 26.

B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium voltage cables.

D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes and ducts for medium voltage cables.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Medium voltage cables shall be thoroughly tested at the factory per NEMA WC 74 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with drawings and specifications.
2. Include product and installation information for cables, splices, terminations, and fireproofing tape.

C. Samples: After approval and prior to installation, furnish the COR with a minimum 12 in [300 mm] length of each type and size of cable, along with the tag from the reel from which the sample was taken. The sample shall contain the manufacturer’s markings, showing all cable jacket information.

D. Certifications:

1. Factory Test Reports: Prior to installation of the cables, deliver four copies of the manufacturers certified NEMA WC 71 or WC 74 standard factory test reports to the COR. Certified copies of test data shall show conformance with the referenced standards and shall be approved prior to delivery of cable.
2. Compatibility: Provide certification from the cable manufacturer that the splices and terminations are approved for use with the cable.
3. Field Test Reports: Test reports shall comply with the paragraph entitled “Acceptance Checks and Tests.” After testing, submit four certified copies to the COR of each of the graphs specified under field testing.
4. After splices and terminations have been installed and tested, deliver four copies of a certificate by the contractor to the COR which includes the following:
   a. A statement that the materials, detail drawings, and printed instructions used are those contained in the kits approved for this contract.
   b. A statement that each splice and each termination was completely installed in a single continuous work period by a single qualified worker without any overnight interruption.
   c. A statement that field-made splices and terminations conform to the following requirements:
      1) Pencil the cable insulation precisely.
      2) Connector installations:
         a) Use tools that are designed for the connectors being installed.
         b) Round and smooth the installed connectors to minimize localized voltage stressing of the insulating materials.
      3) Remove contaminants from all surfaces within the splices and terminations before installing the insulating materials.
      4) Solder block throughout stranded grounding wires that might penetrate the splicing and terminating materials.
      5) Use mirrors to observe the installation of materials on the backsides of the splices and terminations.
      6) Eliminate air voids throughout the splices and terminations.
      7) Stretch each layer of tape properly during installation.

d. List all the materials purchased and installed for the splices and terminations for this contract, including the material descriptions, manufacturers' names, catalog numbers, and total quantities.

E. Installer Approval:

1. Employees who install splices and terminations and test the cables shall have not fewer than five years of experience splicing and terminating cables equivalent to those being spliced and terminated, including experience with the materials in the kits.
2. Furnish satisfactory proof of such experience for each employee who splices or terminates the cables.
3. A list of employees who will splice and terminate the service entrance cables.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only:

American Society for Testing and Materials (ASTM):

B3-01 (R2007).....Standard Specification for Soft or Annealed Copper Wire

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

386-95 (R2001).....Separable Insulated Connector Systems for Power Distribution Systems above 600 V

400-01.....Guide for Field Testing and Evaluation of the Insulation of Shielded Power Cable Systems

400.2-05.....Guide for Field Testing of Shielded Power Cable Systems Using Very Low Frequency (VLF)

400.3-06.....Guide for Partial Discharge Testing of Shielded Power Cable Systems in a Field Environment

404-00.....Extruded and Laminated Dielectric Shielded Cable Joints Rated 2500-500,000 Volts

C. National Electrical Manufacturers Association (NEMA):

WC 71-99.....Standard for Non-Shielded Cables Rated 2001-5000 Volts for Use in the Distribution of Electrical Energy (ICEA S-96-659)

WC 74-06.....5-46 KV Shielded Power Cable for Use in the Transmission and Distribution of Electrical Energy (ICEA S-93-969)

D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories (UL):
1072-06 ..... Medium-Voltage Power Cables

1.7 SHIPMENT AND STORAGE

A. Cable shall be shipped on reels such that it is protected from mechanical injury. Each end of each length of cable shall be hermetically sealed with manufacturer’s end caps and securely attached to the reel.

B. Cable stored and/or cut on site shall have the ends turned down, and sealed with cable manufacturer’s standard cable end seals, or field-installed heat-shrink cable end seals.

PART 2 - PRODUCTS

2.1 MEDIUM VOLTAGE CABLE

A. Medium voltage cable shall be in accordance with the NEC and NEMA WC 71, WC 74, and UL 1072.

B. Single conductor stranded copper conforming to ASTM B3.

C. Voltage Rating:
5,000 V cable shall be used on 4800 V distribution systems.

D. Insulation:
1. Insulation level shall be 133%.
2. Types of insulation:
a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.
b. Cable type abbreviation, CCLP: Polyethylene insulation shall be thermosetting, light and heat stabilized, and chemically cross-linked.
c. In wet locations, anti-tree CCLP or EPR shall be used.
d. For series-type outdoor lighting systems, install direct-burial, series lighting system type cables as shown on the drawings. The cables shall be designed for direct burial whether or not they are installed in underground raceways.

E. Conductors and insulation shall be wrapped separately with semi-conducting tape.

F. Insulation shall be wrapped with non-magnetic, metallic shielding tape, helically-applied over semi-conducting insulation shield.
G. Heavy duty, overall protective jacket of chlorosulphonated polyethylene or polyvinyl chloride shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.
H. Cable temperature ratings for continuous operation, emergency overload operation, and short circuit operation shall be not less than the NEC, NEMA WC 71, or NEMA WC 74 standard for the respective cable.

2.2 SPLICES AND TERMINATIONS

A. The materials shall be compatible with the cables.
B. In locations where moisture might be present, the splices shall be watertight. In manholes and handholes, the splices shall be submersible.
C. Where the Government determines that unsatisfactory splices and terminations have been installed, the contractor shall replace the unsatisfactory splices and terminations with approved material at no additional cost to the Government.
D. Splices and Terminations:
   1. Materials shall be designed for the cables being spliced and terminated, and shall be suitable for the prevailing environmental conditions.
   2. Splices:
      a. Shall comply with IEEE 404. Include all components required for complete splice, with detailed instructions.
      b. Heat-shrink splice: Uniform cross-section, polymeric splicing kit with outer heat-shrink jacket.
   3. Terminations:
      a. Shall comply with IEEE 48. Include shield ground strap for shielded cable terminations.
      b. Class 3 terminations for outdoor use: Kit with stress cone and compression-type connector.

2.3 FIREPROOFING TAPE

Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arcproof, and fireproof intumescent elastomer. Securing tape shall be glass cloth electrical tape not less than 7 mils [0.18 mm] thick, and 0.75 in [19 mm] wide.

PART 3 - EXECUTION

3.1 GENERAL

A. Installation shall be in accordance with the NEC, as shown on the drawings, and per cable manufacturer’s instructions.

B. Cable shall be installed in conduit above grade and duct bank below grade. All cables of a feeder shall be pulled simultaneously.

C. Splice the cables only in manholes and accessible pullboxes.

D. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

E. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the cable manufacturer.

F. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.

G. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

3.2 PROTECTION DURING SPLICING OPERATIONS

Blowers shall be provided to force fresh air into manholes where free movement or circulation of air is obstructed. Waterproof protective coverings shall be available on the work site to provide protection against moisture while a splice is being made. Pumps shall be used to keep manholes dry during splicing operations. Under no conditions shall a splice or termination be made that exposes the interior of a cable to moisture. A manhole ring at least 6 in [150 mm] above ground shall be used around the manhole entrance to keep surface water from entering the manhole. Unused ducts shall be plugged and water seepage through ducts in use shall be stopped before splicing.

3.3 PULLING CABLES IN DUCTS AND MANHOLES

A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube guides, cable grips, pulling eyes, and lubricants. A sufficient number of trained personnel and equipment shall be employed to ensure the careful and proper installation of the cable.

B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.
C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a swivel to the main pulling wire by means of a suitable cable grip and pulling eye.
D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.
E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.
F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.
G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction, and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.
H. Splices in manholes shall be firmly supported on cable racks. No splices shall be pulled in ducts. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for splicing.
I. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

3.4 SPLICES AND TERMINATIONS

A. Install the materials as recommended by the manufacturer, including precautions pertaining to air temperature and humidity during installation.
B. Installation shall be accomplished by qualified personnel trained to accomplish medium voltage equipment installations. All manufacturer’s instructions shall be followed precisely.
C. Splices in manholes shall be located midway between cable racks on walls of manholes, and supported with cable arms at approximately the same elevation as the enclosing duct.

3.5 FIREPROOFING

A. Cover all cable segments exposed in manholes and pull-boxes with fireproofing tape.

B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than 1 in [25 mm] into each duct.

C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

3.6 CIRCUIT IDENTIFICATION OF FEEDERS

In each manhole and pullbox, install permanent tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy to read after the fireproofing tape is installed.

3.7 ACCEPTANCE CHECKS AND TESTS

A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and electrical inspections.

B. Test equipment and labor and technical personnel shall be provided as necessary to perform the acceptance tests. Arrangements shall be made to have tests witnessed by the COR.

C. Visual Inspection:

1. Inspect exposed sections of cables for physical damage.
2. Inspect shield grounding, cable supports, splices, and terminations.
3. Verify that visible cable bends meet manufacturer’s minimum published bending radius.
4. Verify installation of fireproofing tape and identification tags.

D. Electrical Tests:

1. Acceptance tests shall be performed on new and service-aged cables as specified herein.
2. Test new cable after installation, splices, and terminations have been made, but before connection to equipment and existing cable.

E. Service-Aged Cable Tests:

1. Maintenance tests shall be performed on service-aged cable interconnected to new cable.
2. After new cable test and connection to an existing cable, test the interconnected cable. Disconnect cable from all equipment that could be damaged by the test.

F. Insulation-Resistance Test: Test all new and service-aged cables with respect to ground and adjacent conductors.
   1. Test data shall include megohm readings and leakage current readings. Cable shall not be energized until insulation-resistance test results have been approved by the COR. Test voltages and minimum acceptable resistance values shall be:

Voltage Class	Test Voltage	Min. Insulation Resistance
5kV	2,500 VDC	1,000 megohms
15kV	2,500 VDC	5,000 megohms
25kV	5,000 VDC	20,000 megohms
35kV	15,000 VDC	100,000 megohms

   2. Provide a comprehensive report that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and identifies the insulation resistance and leakage current results for each cable section tested. The report shall provide conclusions and recommendations for corrective action.

G. Online Partial Discharge Test: Comply with IEEE 400 and 400.3. Test all new and service-aged cables. Perform tests after cables have passed the insulation-resistance test, and after successful energization.
   1. Testing shall use a time or frequency domain detection process, incorporating radio frequency current transformer sensors with a partial discharge detection range of 10 kHz to 300 MHz.
   2. Provide a comprehensive report that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and numerically and graphically identifies the magnitude of partial discharge detected for each cable section tested. The report shall provide conclusions and recommendations for corrective action.

H. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be energized until recorded test data have been approved by the COR. Final test reports shall be provided to the COR.

I. Series Outdoor Lighting Cables: Test the series outdoor lighting system cables by insulation-resistance test method.

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SECTION 26 05 21
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW)

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the low voltage power and lighting wiring.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of low-voltage conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Low voltage cables shall be thoroughly tested at the factory per NEMA WC-70 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
   a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   b. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.

B. American Society of Testing Material (ASTM):

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape

C. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

D. National Electrical Manufacturers Association (NEMA):

WC 70-09.....Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy

E. Underwriters Laboratories, Inc. (UL):

44-05.....Thermoset-Insulated Wires and Cables

83-08.....Thermoplastic-Insulated Wires and Cables

467-071.....Electrical Grounding and Bonding Equipment

486A-486B-03.....Wire Connectors

486C-04.....Splicing Wire Connectors

486D-05.....Sealed Wire Connector Systems

486E-94.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors

493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable

514B-04.....Conduit, Tubing, and Cable Fittings

1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Conductors and cables shall be in accordance with NEMA WC-70 and as specified herein.

B. Single Conductor:

1. Shall be annealed copper.
2. Shall be stranded.
3. Shall be minimum size No. 12 AWG, except where smaller sizes are allowed herein.

C. Insulation:

1. XHHW-2 or THHN-THWN shall be in accordance with NEMA WC-70, UL 44, and UL 83.

D. Color Code:

1. Secondary service feeder and branch circuit conductors shall be color-coded as follows:

208/120 volt	Phase	480/277 volt
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

   a. Lighting circuit “switch legs” and 3-way switch “traveling wires” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.

2. Use solid color insulation or solid color coating for No. 12 AWG and No. 10 AWG branch circuit phase, neutral, and ground conductors.
3. Conductors No. 8 AWG and larger shall be color-coded using one of the following methods:
   a. Solid color insulation or solid color coating.
   b. Stripes, bands, or hash marks of color specified above.
   c. Color as specified using 0.75 in [19 mm] wide tape. Apply tape in half-overlapping turns for a minimum of 3 in [75 mm] for terminal points, and in junction boxes, pull-boxes, troughs, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.

2.2 SPLICES AND JOINTS

A. In accordance with UL 486A, C, D, E, and NEC.

B. Aboveground Circuits (No. 10 AWG and smaller):

1. Connectors: Solderless, screw-on, reusable pressure cable type, rated 600 V, 220° F [105° C], with integral insulation, approved for copper and aluminum conductors.
2. The integral insulator shall have a skirt to completely cover the stripped wires.

3. The number, size, and combination of conductors, as listed on the manufacturer's packaging, shall be strictly followed.

C. Aboveground Circuits (No. 8 AWG and larger):

1. Connectors shall be indent, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
2. Field-installed compression connectors for cable sizes 250 kcmil and larger shall have not fewer than two clamping elements or compression indents per wire.
3. Insulate splices and joints with materials approved for the particular use, location, voltage, and temperature. Splice and joint insulation level shall be not less than the insulation level of the conductors being joined.
4. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

D. Underground Branch Circuits and Feeders:

1. Submersible connectors in accordance with UL 486D, rated 600 V, 190° F [90° C], with integral insulation.

2.3 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified for power and lighting wiring, except that the minimum size shall be not less than No. 14 AWG.

B. Control wiring shall be large enough such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.4 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.

PART 3 - EXECUTION

3.1 GENERAL

A. Install in accordance with the NEC, and as specified.

B. Install all wiring in raceway systems.

C. Splice cables and wires only in outlet boxes, junction boxes, pull-boxes, manholes, or handholes.

D. Wires of different systems (e.g., 120 V, 277 V) shall not be installed in the same conduit or junction box system.

E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.

F. For panel boards, cabinets, wireways, switches, and equipment assemblies, neatly form, train, and tie the cables in individual circuits.
G. Seal cable and wire entering a building from underground between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
H. Wire Pulling:
   1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables. Use lubricants approved for the cable.
   2. Use nonmetallic ropes for pulling feeders.
   3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COR.
   4. All cables in a single conduit shall be pulled simultaneously.
   5. Do not exceed manufacturer’s recommended maximum pulling tensions and sidewall pressure values.
I. No more than three single-phase branch circuits shall be installed in any one conduit.

3.2 SPLICE INSTALLATION

A. Splices and terminations shall be mechanically and electrically secure.
B. Tighten electrical connectors and terminals according to manufacturer's published torque values.
C. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.

3.3 FEEDER IDENTIFICATION

A. In each interior pull-box and junction box, install metal tags on all circuit cables and wires to clearly designate their circuit identification and voltage. The tags shall be the embossed brass type, 1.5 in [40 mm] in diameter and 40 mils thick. Attach tags with plastic ties.

3.4 EXISTING WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for a new installation.

3.5 CONTROL AND SIGNAL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.

B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.

C. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.

3.6 CONTROL AND SIGNAL SYSTEM WIRING IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

3.7 ACCEPTANCE CHECKS AND TESTS

A. Feeders and branch circuits shall have their insulation tested after installation and before connection to utilization devices, such as fixtures, motors, or appliances. Test each conductor with respect to adjacent conductors and to ground. Existing conductors to be reused shall also be tested.

B. Applied voltage shall be 500VDC for 300-volt rated cable, and 1000VDC for 600-volt rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300-volt rated cable and 100 megohms for 600-volt rated cable.

C. Perform phase rotation test on all three-phase circuits.

D. The contractor shall furnish the instruments, materials, and labor for all tests.

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SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the general grounding and bonding requirements for electrical equipment and operations to provide a low impedance path for possible ground fault currents.

B. “Grounding electrode system” refers to all electrodes required by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.

C. The terms “connect” and “bond” are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.

C. Section 26 18 41, MEDIUM-VOLTAGE SWITCHES: Medium voltage switches.

D. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.

E. Section 26 24 11, DISTRIBUTION SWITCHBOARDS: Low voltage distribution switchboards.

F. Section 26 24 16, PANELBOARDS: Low voltage panelboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present enough information to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:

1. Certification that the materials and installation are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

A. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07.....National Electrical Safety Code

C. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

D. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

486A-486B-03 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 44 or UL 83 insulated stranded copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG [25 mm^2] and larger shall be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes No. 10 AWG [6 mm^2] and smaller shall be ASTM B1 solid bare copper wire.

C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.

2.2 GROUND RODS

A. Steel or copper clad steel, 0.75 in [19 mm] diameter by 10 ft [30 M] long, conforming to UL 467.

B. Quantity of rods shall be as required to obtain the specified ground resistance, as shown on the drawings.

2.3 CONCRETE ENCASED ELECTRODE

Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 MEDIUM VOLTAGE SPLICES AND TERMINATIONS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.5 GROUND CONNECTIONS

A. Below Grade: Exothermic-welded type connectors.

B. Above Grade:

1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.

2.6 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 0.375 in [4 mm] thick x 0.75 in [19 mm] wide.

2.7 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.8 GROUNDING BUS

Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 in [6.3 mm] thick x 4 in [100 mm] high in cross-section, length as shown on drawings, with 0.281 in [7.1 mm] holes spaced 1.125 in [28 mm] apart.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are normally buried or otherwise inaccessible (except connections for which access for periodic testing is required), by exothermic weld.

3.3 MEDIUM VOLTAGE EQUIPMENT AND CIRCUITS

A. Switchgear: Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.

B. Pad-Mounted Transformers:

1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
2. Ground the secondary neutral.

C. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Steel, and Supplemental Electrode(s):
   1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building steel, and supplemental or made electrodes. Provide jumper insulating joints in the metallic piping. All connections to electrodes shall be made with fittings that conform to UL 467.
   2. Provide a supplemental ground electrode and bond to the grounding electrode system.
C. Service Disconnect (Separate Individual Enclosure): Provide a ground bar bolted to the enclosure with lugs for connecting the various grounding conductors.
D. Switchboards and Panelboards:
   1. Connect the various feeder equipment grounding conductors to the ground bus in the enclosure with suitable pressure connectors.
   2. For service entrance equipment, connect the grounding electrode conductor to the ground bus.
   3. Provide ground bars, bolted to the housing, with sufficient lugs to terminate the equipment grounding conductors.
   4. Connect metallic conduits that terminate without mechanical connection to the housing, by grounding bushings and grounding conductor to the equipment ground bus.
E. Transformers:
   1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
   2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the ground bar at the service equipment.

3.5 RACEWAY

A. Conduit Systems:
   1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
   2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.

3. Conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a bare grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:
1. Bond the metallic structures of wireway to provide 100% electrical continuity throughout the wireway system, by connecting a No. 6 AWG [16 mm^2] bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG [16 mm^2] bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 ft [16 M].
3. Use insulated No. 6 AWG [16 mm^2] bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG [16 mm^2] bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 ft [15 M].

E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

F. Ground lighting fixtures to the equipment grounding conductor of the wiring system when the green ground is provided; otherwise, ground the fixtures through the conduit systems. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.

G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.

3.6 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 ELECTRICAL ROOM GROUNDING

Building Earth Ground Busbars: Provide ground busbar and mounting hardware at each electrical room and connect to pigtail extensions of the building grounding ring.

3.8 EXTERIOR LIGHT POLES

Provide 20 ft [6.1 M] of No. 4 bare copper coiled at bottom of pole base excavation prior to pour, plus additional unspliced length in and above foundation as required to reach pole ground stud.

3.9 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

D. Below-grade connections shall be visually inspected by the COR prior to backfilling. The contractor shall notify the COR 24 hours before the connections are ready for inspection.

3.10 GROUND ROD INSTALLATION

A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 24 in [609 mm] below final grade.

B. Where permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.

C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.

B. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.

C. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.

D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

A. Manufacturer's Literature and Data: Showing each cable type and rating. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Shop Drawings:

1. Size and location of main feeders.
2. Size and location of panels and pull-boxes.
3. Layout of required conduit penetrations through structural elements.

C. Certifications:
   1. Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
      a. Certification by the manufacturer that the material conforms to the requirements of the drawings and specifications.
      b. Certification by the contractor that the material has been properly installed.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):
   C80.1-05.....Electrical Rigid Steel Conduit
   C80.3-05.....Steel Electrical Metal Tubing
   C80.6-05.....Electrical Intermediate Metal Conduit

C. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):
   1-05.....Flexible Metal Conduit
   5-04.....Surface Metal Raceway and Fittings
   6-07.....Electrical Rigid Metal Conduit - Steel
   50-95.....Enclosures for Electrical Equipment
   360-093.....Liquid-Tight Flexible Steel Conduit
   467-07.....Grounding and Bonding Equipment
   514A-04.....Metallic Outlet Boxes
   514B-04.....Conduit, Tubing, and Cable Fittings
   514C-96.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
   651-05.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
   651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit
   797-07.....Electrical Metallic Tubing
   1242-06.....Electrical Intermediate Metal Conduit - Steel

E. National Electrical Manufacturers Association (NEMA):
   TC-2-03.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
   TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 0.5 in [13 mm] unless otherwise shown. Where permitted by the NEC, 0.5 in [13 mm] flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:
   1. Rigid steel: Shall conform to UL 6 and ANSI C80.1.
   2. Rigid intermediate steel conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
   3. Electrical metallic tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 in [105 mm] and shall be permitted only with cable rated 600 V or less.
   4. Flexible galvanized steel conduit: Shall conform to UL 1.
   5. Liquid-tight flexible metal conduit: Shall conform to UL 360.
   6. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
   7. Surface metal raceway: Shall conform to UL 5.

C. Conduit Fittings:
   1. Rigid steel and IMC conduit fittings:
      a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
      b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
      c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
      d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
      e. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.

f. Sealing fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Electrical metallic tubing fittings:
   a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Setscrew couplings and connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.
   d. Indent-type connectors or couplings are prohibited.
   e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible steel conduit fittings:
   a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
   b. Clamp-type, with insulated throat.
4. Liquid-tight flexible metal conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
5. Direct burial plastic conduit fittings:
   Fittings shall meet the requirements of UL 514C and NEMA TC3.
6. Surface metal raceway fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
7. Expansion and deflection couplings:
   a. Conform to UL 467 and UL 514B.
   b. Accommodate a 0.75 in [19 mm] deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
   c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
   d. Jacket: Flexible, corrosion-resistant, watertight, moisture and

heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:
   1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
   2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
   3. Multiple conduit (trapeze) hangers: Not less than 1.5 x 1.5 in [38 mm x 38 mm], 12-gauge steel, cold-formed, lipped channels; with not less than 0.375 in [9 mm] diameter steel hanger rods.
   4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
   1. UL-50 and UL-514A.
   2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
   3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
   4. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
   1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
   2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except where permitted by the COR as required by limited working space.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. In accordance with UL, NEC, as shown, and as specified herein.
B. Essential (Emergency) raceway systems shall be entirely independent of other raceway systems, except where shown on drawings.
C. Install conduit as follows:
   1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
   2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
   3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
   4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
   5. Cut square, ream, remove burrs, and draw up tight.
   6. Independently support conduit at 8 ft [2.4 M] on centers. Do not use other supports, i.e., suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts.
   7. Support within 12 in [300 mm] of changes of direction, and within 12 in [300 mm] of each enclosure to which connected.
   8. Close ends of empty conduit with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
   9. Conduit installations under fume and vent hoods are prohibited.
   10. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
   11. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
   12. Do not use aluminum conduits in wet locations.
D. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
   a. Where shown on the structural drawings.
   b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 in [75 mm] thick is prohibited.
   a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there will be a minimum of 0.75 in [19 mm] of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:
1. Conduit for conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the same system is prohibited.
2. Conduit for conductors 600 V and below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.

4. Connect recessed lighting fixtures to conduit runs with maximum 6 ft [1.8 M] of flexible metal conduit extending from a junction box to the fixture.
5. Tightening setscrews with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors above 600 V: Rigid steel. Mixing different types of conduits indiscriminately in the system is prohibited.
C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits indiscriminately in the system is prohibited.
D. Align and run conduit parallel or perpendicular to the building lines.
E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
F. Support horizontal or vertical runs at not over 8 ft [2.4 M] intervals.
G. Surface metal raceways: Use only where shown.
H. Painting:
   1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
   2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2 in [50 mm] high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 ft [6 M] intervals in between.

3.5 WET OR DAMP LOCATIONS

A. Unless otherwise shown, use conduits of rigid steel or IMC.
B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
C. Unless otherwise shown, use rigid steel or IMC conduit within 5 ft [1.5 M] of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.

3.6 MOTORS AND VIBRATING EQUIPMENT

A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.

B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water. Provide a green equipment grounding conductor with flexible metal conduit.

3.7 EXPANSION JOINTS

A. Conduits 3 in [75 mm] and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

B. Provide conduits smaller than 3 in [75 mm] with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 in [125 mm] vertical drop midway between the ends. Flexible conduit shall have a bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for conduits 15 in [375 mm] and larger are acceptable.

C. Install expansion and deflection couplings where shown.

3.8 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.

B. Use pipe straps or individual conduit hangers for supporting individual conduits.

C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 lbs [90 kg]. Attach each conduit with U-bolts or other approved fasteners.

D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:

1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
2. Existing Construction:
   a. Steel expansion anchors not less than 0.25 in [6 mm] bolt size and not less than 1.125 in [28 mm] embedment.
   b. Power set fasteners not less than 0.25 in [6 mm] diameter with

depth of penetration not less than 3 in [75 mm].

c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.

E. Hollow Masonry: Toggle bolts.

F. Bolts supported only by plaster or gypsum wallboard are not acceptable.

G. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

H. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

I. Chain, wire, or perforated strap shall not be used to support or fasten conduit.

J. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.

K. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.9 BOX INSTALLATION

A. Boxes for Concealed Conduits:

1. Flush-mounted.
2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24 in [600 mm] center-to-center lateral spacing shall be maintained between boxes.

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 4 in [100 mm] square x 2.125 in [55 mm] deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."

G. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of underground ducts to form a complete underground raceway system.

B. “Duct” and “conduit,” and “rigid metal conduit” and “rigid steel conduit” are used interchangeably in this specification.

1.2 RELATED WORK

A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings and boxes for raceway systems.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Coordinate layout and installation of ducts, manholes, pullboxes, and pull-boxes with final arrangement of other utilities, site grading, and surface features, as determined in the field.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with drawings and specifications.
2. Include manholes, pullboxes, duct materials, and hardware. Submit plan and elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, sump, and other accessories and details.

3. Proposed deviations from details on the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes or pullboxes at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and submit four copies to the COR for approval prior to construction.

C. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Concrete Institute (ACI):
Building Code Requirements for Structural Concrete
318/318M-05.....Building Code Requirements for Structural Concrete & Commentary
SP-66-04.....ACI Detailing Manual

C. American National Standards Institute (ANSI):
77-07.....Underground Enclosure Integrity

D. American Society for Testing and Materials (ASTM):
C478-09.....Standard Specification for Precast Reinforced Concrete Manhole Sections
C858-09.....Underground Precast Concrete Utility Structures
C990-09.....Standard Specification for Joints for Concrete Pipe, Manholes and Precast Box Sections Using Preformed Flexible Joint Sealants.

E. Institute of Electrical and Electronic Engineers (IEEE):
C2-07 .....National Electrical Safety Code

F. National Electrical Manufacturers Association (NEMA):
TC 2-03.....Electrical Polyvinyl Chloride (PVC) Tubing And Conduit
TC 3-2004.....PVC Fittings for Use With Rigid PVC Conduit And Tubing

TC 6 & 8 2003.....PVC Plastic Utilities Duct For Underground Installations

TC 9-2004.....Fittings For PVC Plastic Utilities Duct For Underground Installation

G. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

H. Underwriters Laboratories, Inc. (UL):

6-07.....Electrical Rigid Metal Conduit-Steel

467-07.....Grounding and Bonding Equipment

651-05.....Schedule 40 and 80 Rigid PVC Conduit and Fittings

651A-00.....Type EB and A Rigid PVC Conduit and HDPE Conduit

651B-07.....Continuous Length HDPE Conduit

I. U.S. General Services Administration (GSA):

A-A-60005-1998.....Frames, Covers, Gratings, Steps, Sump and Catch Basin, Manhole

1.6 STORAGE

Lift and support pre-cast concrete structures only at designated lifting or supporting points.

PART 2 - PRODUCTS

2.1 DUCTS

A. Number and sizes shall be as shown on drawings.

B. Ducts (concrete-encased):

1. Plastic Duct:

a. UL 651 and 651A Schedule 40 PVC.

b. Duct shall be suitable for use with 194° F [90° C] rated conductors.

2. Conduit Spacers: Prefabricated plastic.

C. Ducts (direct-burial):

1. Plastic duct:

a. NEMA TC2 and TC3

b. UL 651, 651A, and 651B, Schedule 40 PVC or HDPE.

c. Duct shall be suitable for use with 167° F [75° C] rated conductors.

2. Rigid metal conduit: UL6 and NEMA RN1 galvanized rigid steel, threaded type, half-lapped with 10 mil PVC tape.

2.2 GROUNDING

A. Rods: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

B. Ground Wire: Stranded bare copper 6 AWG [16 mm^2] minimum.

2.3 WARNING TAPE

Standard 4-mil polyethylene 3 in [76 mm] wide detectable tape, red with black letters, imprinted with “CAUTION - BURIED ELECTRIC CABLE BELOW” or similar.

2.4 PULL ROPE FOR SPARE DUCTS

Plastic with 200 lb [890 N] minimum tensile strength.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

A. General Requirements:

1. Ducts shall be in accordance with the NEC and IEEE C2, as shown on the drawings, and as specified.
2. Slope ducts to drain towards manholes and pullboxes, and away from building and equipment entrances. Pitch not less than 4 in [100 mm] in 100 ft [30 M].
3. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be taped galvanized rigid steel, and shall extend a minimum of 5 ft [1.5 M] outside the building foundation. Tops of conduits below building slab shall be minimum 24 in [610 mm] below bottom of slab.
4. Stub-ups, sweeps, and risers to equipment mounted on outdoor concrete slabs shall be taped galvanized rigid steel, and shall extend a minimum of 5 ft [1.5 M] away from the edge of slab.
5. Install insulated grounding bushings on the terminations.
6. Radius for turns of direction shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter. Use manufactured long sweep bends.
7. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 3 in [75 mm] above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 5 ft [1.5 M]. Secure

spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during pouring of concrete. Tie wires shall not act as substitute for spacers.

9. Duct lines shall be installed no less than 12 in [300 mm] from other utility systems, such as water, sewer, and chilled water.
10. Clearances between individual ducts:
    a. For like services, not less than 3 in [75 mm].
    b. For power and signal services, not less than 6 in [150 mm].
11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
14. Seal conduits, including spare conduits, at building entrances and at outdoor equipment terminations with a suitable compound to prevent entrance of moisture and gases.

B. Concrete-Encased Ducts and Conduits:

1. Install concrete-encased ducts for medium-voltage systems, low-voltage systems, and signal systems, unless otherwise shown on the drawings.
2. Duct lines shall consist of single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
3. Tops of concrete-encased ducts shall be:
    a. Not less than 24 in [600 mm] and not less than shown on the drawings, below finished grade.
    b. Not less than 30 in [750 mm] and not less than shown on the drawings, below roads and other paved surfaces.
    c. Conduits crossing under grade slab construction joints shall be installed a minimum of 4 ft [1.2 M] below slab.
4. Extend the concrete envelope encasing the ducts not less than 3 in [75 mm] beyond the outside walls of the outer ducts and conduits.
5. Within 10 ft [3 M] of building manhole and pullbox wall penetrations, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.

6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.
7. Where new ducts, conduits, and concrete envelopes are to be joined to existing manholes, pullboxes, ducts, conduits, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
8. Conduit joints in concrete may be placed side by side horizontally, but shall be staggered at least 6 in [150 mm] vertically.
9. Pour each run of concrete envelope between manholes or other terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 0.75 in [19 mm] reinforcing rod dowels extending 18 in [450 mm] into concrete on both sides of joint near corners of envelope.
10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by COR.
11. Duct Bank Markers:
    a. Duct bank markers, where required and shown on plans, shall be located at the ends of duct banks except at manholes at approximately every 200 ft [60 M] along the duct run and at each change in direction of the duct run. Markers shall be placed 2 ft [0.6 M] to the right of the duct bank, facing the longitudinal axis of the run in the direction of the electrical load.
    b. The letter ”D” with two arrows shall be impressed or cast on top of the marker. One arrow shall be located below the letter and shall point toward the ducts. The second arrow shall be located adjacent to the letter and shall point in a direction parallel to the ducts. The letter and arrow adjacent to it shall each be approximately 2 in [75 mm] long. The letter and arrows shall be V-shaped, and shall have a width of stroke at least 0.75 in [6 mm] at the top and a depth of 0.25 in [6 mm].
    c. In paved areas, the top of the duct markers shall be flush with the finished surface of the paving.
    d. Where the duct bank changes direction, the arrow located adjacent to the letter shall be cast or impressed with an angle in the arrow equivalent to the angular change of the duct bank

C. Concrete-Encased Duct and Conduit Identification: Place continuous strip of warning tape approximately 12 in [300 mm] above ducts or conduits before backfilling trenches. Warning tape shall be preprinted with proper identification.

D. Spare Ducts and Conduits: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.

E. Duct and Conduit Cleaning:

1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct. The mandrel shall be not less than 12 in [3600 mm] long, and shall have a diameter not less than 0.5 in [13 mm] less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
2. Mandrel pulls shall be witnessed by the COR.

F. Duct and Conduit Sealing: Seal the ducts and conduits at building entrances, and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of moisture and gases.

G. Connections to Existing Manholes: For duct connections to existing manholes, break the structure wall out to the dimensions required and preserve the steel in the structure wall. Cut steel and extend into the duct bank envelope. Chip the perimeter surface of the duct bank opening to form a key or flared surface, providing a positive connection with the duct bank envelope.

H. Partially-Completed Duct Banks: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable conduit plugs. Fit concrete envelope of a partially completed duct bank with reinforcing steel extending a minimum of 2 ft [0.6 M] back into the envelope and a minimum of 2 ft [0.6 M] beyond the end of the envelope. Provide one No. 4 bar in each corner, 3 in [75 mm] from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 12 in [300 mm] apart. Restrain reinforcing assembly from moving during pouring of concrete.

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SECTION 26 05 71
ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the requirements of the Electrical System Protective Device Study (herein, “the study”).

B. A short-circuit and selective coordination study shall be prepared for the electrical overcurrent devices to be installed under this project.

C. The study shall present an organized time-current analysis of each new protective device in series from the individual device back to the new transformer. The study shall reflect the operation of each device during normal and abnormal current conditions.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 18 41, MEDIUM-VOLTAGE SWITCHES: Medium-voltage switches.

C. Section 26 24 11, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.

D. Section 26 24 16, PANEL BOARDS: Low-voltage panelboards.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. The protective device study shall be prepared by the equipment manufacturer's qualified engineers or an approved consultant. The contractor is responsible for providing all pertinent information required by the preparers to complete the study.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Product data on the software program to be used for the study. Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.

C. Complete short-circuit and coordination study as described in paragraph 1.6.

D. Protective equipment shop drawings shall be submitted simultaneously with or after the protective device study. Protective equipment shop drawings will not be accepted prior to protective device study.

E. Certification: Two weeks prior to final inspection, submit four copies of the following to the COR:
Certification by the contractor that the protective devices have been adjusted and set in accordance with the approved protective device study.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Institute of Electrical and Electronics Engineers (IEEE):
242-01.....Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems
399-97.....Recommended Practice for Power Systems Analysis
1584a-04.....Guide for Performing Arc-Flash Hazard Calculations

1.6 REQUIREMENTS

A. The complete study shall include a system one line diagram, short-circuit and ground fault analysis, and protective coordination plots for all new overcurrent protective devices added as part of this project only.

B. One Line Diagram:
1. On the one line diagram, show all electrical equipment and wiring to be protected by the overcurrent devices installed under this project.
2. On the one line diagram, also show the following specific information:
   a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
   b. Breaker and fuse ratings.
   c. Transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
   d. Voltage at each bus.
   e. Identification of each bus, matching the identification on the construction drawings.
   f. Conduit, cable, and busway material and sizes, length, and X/R ratios.

C. Short-Circuit Study:
   1. Systematically calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate the motor contribution in determining the momentary and interrupting ratings of the protective devices.
   2. The study shall be calculated by means of a computer program. Pertinent data and the rationale employed in developing the calculations shall be incorporated in the introductory remarks of the study.
   3. Present the data conclusions of the short-circuit study in a table format. Include the following:
      a. Device identification.
      b. Operating voltage.
      c. Protective device.
      d. Device rating.
      e. Calculated short-circuit current.

D. Coordination Curves:
   1. Prepare the coordination curves to determine the required settings of protective devices to ensure selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between series devices and transformer upstream device. Plot the specific time-current characteristics of each protective device in such a manner that all upstream devices are clearly depicted on one sheet.
   2. The following specific information shall also be shown on the coordination curves:
      a. Device identification.
      b. Voltage and current ratio for curves.
      c. 3-phase and 1-phase ANSI damage points for each transformer.
      d. No-damage, melting, and clearing curves for fuses.
      e. Cable damage curves.
      f. Transformer in-rush points.
      g. Maximum short-circuit cutoff point.
   3. Develop a table to summarize the settings selected for the protective devices. Include the following in the table:
      a. Device identification.
      b. Relay CT ratios, tap, time dial, and instantaneous pickup.
      c. Circuit breaker sensor rating, long-time, short-time, and instantaneous settings, and time bands.

d. Fuse rating and type.

e. Ground fault pickup and time delay.

1.7 ANALYSIS

A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose approaches to effectively protect the underrated equipment. Provide minor modifications to conform with the study (examples of minor modifications are trip sizes within the same frame, the time-current curve characteristics of induction relays, CT ranges).

B. After developing the coordination curves, highlight areas lacking coordination. Present a technical evaluation with a discussion of the logical compromises for best coordination.

1.8 ADJUSTMENTS, SETTINGS AND MODIFICATIONS

A. Necessary final field adjustments, settings, and minor modifications shall be made to conform with the study without additional cost to the Government.

B. All final circuit breaker and relay settings and fuse sizes shall be made in accordance with the recommendations of the study.

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SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 24 16, PANELBOARDS: panelboard enclosure and interior bussing used for lighting control panels.

E. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Product Data: For each type of lighting control, submit the following information.

1. Manufacturer’s catalog data.
2. Wiring schematic and connection diagram.
3. Installation details.

C. Manuals:

1. Submit, simultaneously with the shop drawings companion copies of complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the COR.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following certifications to the COR:

a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. Green Seal (GS):

GC-12.....Occupancy Sensors

C. Illuminating Engineering Society of North America (IESNA):

IESNA LM-48.....Guide for Calibration of Photoelectric Control Devices

D. National Electrical Manufacturer's Association (NEMA)

C136.10.....American National Standard for Roadway Lighting Equipment-Locking-Type Photocontrol Devices and Mating Receptacles - Physical and Electrical Interchangeability and Testing

ICS-1.....Standard for Industrial Control and Systems General Requirements

ICS-2.....Standard for Industrial Control and Systems: Controllers, Contractors, and Overload Relays Rated Not More than 2000 Volts AC or 750 Volts DC: Part 8 - Disconnect Devices for Use in Industrial Control Equipment

ICS-6.....Standard for Industrial Controls and Systems Enclosures

E. Underwriters Laboratories, Inc. (UL):

20.....Standard for General-Use Snap Switches

773.....Standard for Plug-In Locking Type Photocontrols for Use with Area Lighting

773A .....Nonindustrial Photoelectric Switches for Lighting Control

98.....Enclosed and Dead-Front Switches

917.....Clock Operated Switches

PART 2 - PRODUCTS

2.1 OUTDOOR PHOTOELECTRIC SWITCHES

A. Solid-state, with SPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.

1. Light-Level Monitoring Range: 1.5 to 10 fc [16.14 to 108 lx], with adjustable turn-on and turn-off levels.
2. Time Delay: 15-second minimum.
3. Surge Protection: Metal-oxide varistor.

4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.2 INDOOR OCCUPANCY SENSORS

A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
   1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15 minute adjustable time delay for turning lights off.
   2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
   3. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
   4. Mounting:
      a. Sensor: Suitable for mounting in any position on a standard outlet box.
      b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
   5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
   6. Bypass Switch: Override the on function in case of sensor failure.
   7. Manual/automatic selector switch.
   8. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.

B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
   1. Sensitivity Adjustment: Separate for each sensing technology.
   2. Detector Sensitivity: Detect occurrences of 6-inch [150mm] minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. [232 sq. cm], and detect a person of average size and weight moving not less than 12 inches [305 mm] in either a horizontal or a vertical manner at an approximate speed of 12 inches/s [305 mm/s].
   3. Detection Coverage: As required by room areas.

C. Individually Mounted Sensor: Contacts rated to operate the connected relay, complying with UL 773A. Sensor shall be powered from the relay unit.

1. Relay Unit: Dry contacts rated for 20A ballast load at 120V and 277V, for 13A tungsten at 120V, and for 1 hp at 120V.
2. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.

2.3 LIGHTING CONTROL PANEL – RELAY TYPE

A. Controller: Comply with UL 508; programmable, solid-state, astronomic 365-day control unit with non-volatile memory, mounted in preassembled relay panel with low-voltage-controlled, latching-type, single-pole lighting circuit relays. Controller shall be capable of receiving inputs from sensors and other sources, and capable of timed overrides and/or blink-warning on a per-circuit basis. Controller communication protocol shall be compatible with the building automation system specified in SECTION 23 09 23 DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Where indicated, a limited number of digital or analog, low-voltage control-circuit outputs shall be supported by control unit and circuit boards associated with relays.

B. Cabinet: Steel with hinged, locking door. Barriers separate low-voltage and line-voltage components.

C. Directory: Identifies each relay as to load controlled.

D. Control Power Supply: Transformer and full-wave rectifier with filtered dc output.

E. Single-Pole Relays: Mechanically held unless otherwise indicated; split-coil, momentary-pulsed type, rated 20 A, 125-V ac for tungsten filaments and 20 A, 277-V ac for ballasts, 50,000 cycles at rated capacity.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.

B. Aim outdoor photocell switch according to manufacturer's recommendations. Set adjustable window slide for 1 footcandle photocell turn-on.

C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer’s recommendations.

D. Set occupancy sensor "on" duration to 15 minutes.

E. Locate light level sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the scheduled light level at the typical work plane for that area.

F. Label time switches and contactors with a unique designation.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations.

B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.

C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.

D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.

E. Program lighting control panels per schedule on drawings.

F. Upon completion of the installation, the system shall be commissioned by the manufacturer’s factory-authorized technician who will verify all adjustments and sensor placements.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function.

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SECTION 26 12 19
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of pad-mounted transformers.

B. Pad-mounted transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and weatherproof, with liquid-immersed transformers.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.

D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes, pull-boxes, and duct lines for underground raceway systems.

E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Short-circuit and coordination study.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per UL and ANSI Standards. Factory tests shall be certified. The following tests shall be performed:

1. Perform insulation-resistance tests, winding-to-winding and each winding-to-ground.
2. Perform turns-ratio tests at all tap positions.

1.5 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:
   1. Clearly present sufficient information to determine compliance with drawings and specifications.
   2. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight, mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.
   3. Complete nameplate data, including manufacturer’s name and catalog number.

C. Manuals:
   1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
      a. Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.
      b. Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.
      c. Approvals will be based on complete submissions of manuals, together with shop drawings.
   2. Two weeks prior to the final inspection, submit four copies of the final up-dated maintenance and operation manuals to the COR.
      a. Update the manual to include any information necessitated by shop drawing approval.
      b. Show all terminal identification.
      c. Include information for testing, repair, troubleshooting, assembly, disassembly, and recommended maintenance intervals.
      d. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
      e. Furnish manuals in loose-leaf binder or manufacturer’s standard binder.

D. Certifications:
   Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
   1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Concrete Institute (ACI):

318-05.....Building Code Requirements for Structural Concrete

C. American National Standards Institute (ANSI):

C57.12.00-00.....General Requirements for Liquid-Immersed Distribution, Power and Regulating Transformers

C57.12.28-05.....Pad-Mounted Equipment Enclosure Integrity

C57.12.29-99.....Pad-Mounted Equipment – Enclosure Integrity for Coastal Environments

C57.12.34-04.....Pad-Mounted, Compartmental-Type, Self Cooled, Three-Phase Distribution Transformers, 2500kVA and Smaller – High Voltage 34500 Grd Y/19920 Volts and Below; Low-Voltage 480 Volts and Below

D. American Society for Testing and Materials (ASTM):

D3487-08.....Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus

E. Institute of Electrical and Electronic Engineers (IEEE):

C2-07.....National Electrical Safety Code

C62.11-99.....Metal-Oxide Surge Arresters for Alternating Current Power Circuits

48-09.....Test Procedures and Requirements for Alternating Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5kV Through 765kV or Extruded Insulation Rated 2.5kV Through 500kV

386-06.....Standard for Separable Insulated Connector Systems for Power Distribution Systems Above 600V

592-96.....Standard for Exposed Semiconducting Shields on High Voltage Cable Joints and Separable Insulated Connectors

F. National Electrical Manufacturers Association (NEMA):
C57.12.26-87.....Pad-Mounted, Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers for Use with Separable Insulated High-Voltage Connectors, High-Voltage, 34500 Grd Y/19920 Volts and Below; 2500 kVA and Smaller
LA1-92.....Surge Arresters
TP1-02.....Guide for Determining Energy Efficiency for Distribution Transformers
TR1-00.....Transformers, Regulators, and Reactors

G. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)

H. Underwriters Laboratories Inc. (UL):
467-07.....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 EQUIPMENT, GENERAL

A. Equipment shall be in accordance with ANSI, ASTM, IEEE, NEMA, NFPA, UL, as shown on the drawings, and as specified herein. The transformer shall be assembled as an integral unit by a single manufacturer.

B. Ratings shall not be less than shown on the drawings.

C. Provide transformers designed to withstand the mechanical stresses caused by rough handling during shipment in addition to the electrical and mechanical stresses that may occur during operation.

D. Completely fabricate transformers at the factory so that only the external cable connections are required at the jobsite.

E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat. All surfaces of the unit that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

2.2 COMPARTMENTS

A. Construction:

1. Enclosures shall be in accordance with ANSI C57.12.28.
2. The medium- and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.
3. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing, reinforcing gussets, and jig-welding to ensure rectangular rigidity.
4. Use cadmium or zinc plated bolts, nuts, and washers.
5. Sufficient space shall be provided for equipment, cabling, and

terminations within the compartments.

6. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.

B. Doors:

1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof hinges welded in place. The medium-voltage compartment door shall be mechanically prevented from opening unless the low-voltage compartment door is open.
2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.

2.3 BIL RATING

A. 5 kV class equipment shall have a minimum 60 kV BIL rating.

2.4 TRANSFORMER FUSE ASSEMBLY

The primary fuse assembly shall be load-break combination fuse and dry-well fuse holder rated for system voltage, rated for 10 load makes and 10 load breaks, with rated 200 amp load current at 75% power factor, 10,000 symmetrical A close-in on fault duty, and 95 kV BIL. The entire fuse assembly shall be removable through the use of hot stick.

1. The fuses shall be concealed, hot stick removable, 50,000 A symmetrical interrupting, non-expulsion, current-limiting primary distribution type, of the size and voltage class as shown on the drawings. The fuses shall operate within the fuse holder as a unit disconnecting means. Fuses shall be in accordance with ANSI C37.47.
2. Transformers shall not have internal "weak link" fuses that require transformer tank cover removal for replacement.
3. For units above 500 kVA using fusing above the 50 A 15 kV and 100 A 5 kV application, a clip-mounted arrangement of the current limiting fuses (i.e., live-front configuration) is required.

2.5 PRIMARY CONNECTIONS

A. Primary connections shall be 200 A dead-front load break wells and inserts for cable sizes shown on the drawings.

B. Surge Arresters: Distribution class, one for each primary phase, complying with IEEE C62.11 and NEMA LA 1, supported from tank wall.

2.6 MEDIUM-VOLTAGE TERMINATIONS

A. Terminate the medium-voltage cables in the medium-voltage compartment with live-front connections with externally clamped porcelain bushings and cable connectors suitable for terminating medium-voltage cable.

B. Ground metallic cable shields with a device designed for that purpose, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly.

C. Provide insulated cable supports to relieve any strain imposed by cable weight or movement.

2.7 LOW-VOLTAGE EQUIPMENT

A. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings, and shall be standard arrangement per ANSI.

B. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the neutral and ground pad.

2.8 TRANSFORMERS

A. Transformers shall be three-phase, liquid-immersed, isolated winding, and self-cooled by natural convection.

B. The kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.

C. Temperature rises shall not exceed the NEMA TR1 standards of 149˚ F [65˚ C] by resistance, and 180˚ F [80˚ C] hotspot at rated kVA.

D. Transformer insulating material shall be mineral oil and shall be in accordance with ASTM D 3487.

E. Transformer impedance shall be not less than 4.5% for sizes 150 kVA and larger. Impedance shall be as shown on the drawings.

F. Sound levels shall conform to NEMA TR1 standards.

G. Primary and Secondary Windings for Three-Phase Transformers:

1. Primary windings shall be delta-connected.
2. Secondary windings shall be wye-connected, except where otherwise indicated on the drawings. Provide isolated neutral bushings for secondary wye-connected transformers.
3. Secondary leads shall be brought out through pressure-tight epoxy bushings.

H. Primary windings shall have four 2.55 full-capacity voltage taps; two taps above and two taps below rated voltage.

I. Core and Coil Assemblies:

1. Cores shall be grain-oriented, non-aging, and silicon steel to minimize losses.

2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
4. Coil and core losses shall be optimum for efficient operation.
5. Primary, secondary, and tap connections shall be brazed or pressure type.
6. Provide end fillers or tiedowns for coil windings.

J. The transformer tank, cover, and radiator gauge thickness shall not be less than that outlined in ANSI.

K. Accessories:
1. Provide standard NEMA features, accessories, and the following:
   a. No-load tap changer (Provide warning sign).
   b. Lifting, pulling, and jacking facilities.
   c. Globe-type valve for oil filtering and draining, including sampling device.
   d. Pressure relief valve.
   e. Liquid level gauge and filling plug.
   f. A grounding pad in the medium- and low-voltage compartments.
   g. A diagrammatic nameplate and operating instructions enclosed by a transparent cover located in the low-voltage compartment.
   h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
   i. Hot stick. Securely fasten hot stick within low-voltage compartment.
2. The accessories shall be made accessible within the compartments without disassembling trims and covers.

L. Transformers shall meet the minimum energy efficiency values per NEMA TP1:

KVA	(%)
75	98.1
112.5	98.3
150	99.0
225	99.0
300	99.0
500	99.1
750	99.2
1000	99.2
1500	99.3
2000	99.4
2500	99.4

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install transformers as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.

B. Foundation:

1. Provide foundation of reinforced concrete, Type C, 21mPa (3000 psi minimum, 28 day compressive strength), complying with the ACI 318.
2. Locate the top of foundation pads 6 in [150 mm] above the adjacent finished grade, unless otherwise shown on the drawings. Refer to drawings for size, location, and structural steel reinforcing required.
3. Grade the adjacent terrain so that surface water will flow away from the foundation.
4. Anchor transformers with cadmium- or zinc-plated bolts, nuts, and washers. Bolts shall not be less than 0.5 in [12 mm] diameter.

C. Grounding:

1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 5 ohms to ground.
2. Connect the ground rod to the ground pads in the medium- and low-voltage compartments, and to the secondary neutral with not less than a No. 2/0 AWG bare copper conductor.

3. Independently connect cable shield grounding devices ground wires to ground with sufficient slack to permit elbow connector operation. Connect elbow connectors with a No. 14 AWG bare copper drain wire from its grounding eye to the related cable shield grounding device ground wire. Do not connect drain wires in any manner that could permit circulating currents, or cable fault currents, to pass through them.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections.

B. Transformers:

1. Compare equipment nameplate data with specifications and approved shop drawings.
2. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
3. Verify that control and alarm settings on temperature indicators are as specified.
4. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, or perform thermographic survey after energization under load.
5. Verify correct liquid level in transformer tank.
6. Perform specific inspections and mechanical tests as recommended by manufacturer.
7. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
8. Verify the presence of transformer surge arresters, if provided.
9. Verify that the tap-changer is set at specified ratio.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

Deliver the following spare parts for the project to the COR two weeks prior to final inspection:

1. Six stand-off insulators.
2. Six insulated protective caps.
3. One spare set of medium-voltage fuses for each size fuse used in the project.

3.5 INSTRUCTIONS

The contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the COR.

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SECTION 26 18 41
MEDIUM-VOLTAGE SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of medium voltage switches.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more that one section of Division 26.

B. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium voltage cables and splices.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Short circuit and coordination study.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Medium voltage switches shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per UL and ANSI Standards. Factory tests shall be certified. The following tests shall be performed:

1. Verify that fuse sizes and types are in accordance with drawings and coordination study.
2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer’s published data.
3. Verify operation and sequencing of interlocking systems.
4. Verify correct phase barrier installation.
5. Verify correct operation of all indicating and control devices.
6. Verify appropriate lubrication on moving current-carrying parts and on moving and sliding surfaces.
7. Exercise all active components.
8. Perform insulation-resistance tests on each pole, phase-to-phase and phase-to-ground with switch closed, and across each open pole. Apply voltage in accordance with manufacturer’s published data.

9. Perform a dielectric withstand voltage test on each pole with switch closed. Test each pole-to-ground with all other poles grounded. Test voltage shall be in accordance with manufacturer’s published data.

B. Furnish four (4) copies of certified manufacturer's factory test reports to the COR prior to shipment of the switches to ensure that the switches have been successfully tested as specified.

1.5 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Provide detailed drawings with sufficient information, clearly presented, to determine compliance with drawings and specifications.
2. Provide information such as complete electrical ratings, dimensions and approximate design weights, mounting details, materials, required clearances, cable terminations, fuse sizes and class, interrupting ratings, wiring and connection diagrams, front, side and rear elevations, sectional views, safety features, accessories and nameplate data.

C. Manuals:

1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams and information for ordering replacement parts.
2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manuals to the COR. (Update the manuals to include any revisions necessitated by shop drawing approval).

D. Certification: Two weeks prior to final inspection, submit four copies of the following to the COR:

1. Certification from the manufacturer that the switches will withstand the seismic forces and that the unit will be fully operational after the seismic event at the project site.
2. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
3. Certification by the Contractor that the materials have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

C37.47.....Medium voltage Current-Limiting Type Distribution Class Fuses and Fuse Disconnect Switches

C37.58.....Conformance Test Procedures for Indoor AC Medium-Voltage Switches for Use in Metal-Enclosed Switchgear

C. Institute of Electrical and Electronics Engineers (IEEE):

C37.20.3.....Metal-Enclosed Interrupter Switchgear

C37.48.....Guide for Application, Operation and Maintenance of Medium voltage Fuses, Distribution Enclosed Single Pole Air Switches, Fuse Disconnecting Switches and Accessories

D. National Electrical Manufacturers Association (NEMA):

C37.22.....Preferred Ratings and Required Capabilities for Indoor AC Medium-Voltage Switches Used in Metal-Enclosed Switchgear

SG 6.....Power Switching Equipment

E. National Fire Protection Association (NFPA):

70.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 MEDIUM VOLTAGE TWO-POSITION LOAD INTERRUPTER SELECTOR SWITCH

A. Shall be in accordance with ANSI, IEEE, NEMA, and NFPA, as shown on the drawings and have the following features:

1. Deadfront air break, outdoor, three-pole gang-operated, rated load interrupter type, with manual stored energy operator.
2. Copper blades.
3. A separate door for the fuse section. A mechanical interlock shall prevent opening the door unless the switch blades are open, and prevent closing the switch if the door is open.
4. Phase barriers for the full length of the blades and fuses for each pole.
5. Protective shield to cover the cable connections on the line terminals.
6. Quick-make, quick-break, stored energy type operation mechanism. The mechanism shall enable the switch to close against a fault equal to the momentary rating of the switch without affecting its continuous current carrying or load interrupting ability.
7. External manual operating handle with lock-open padlocking provisions.
8. Accessories:

   a. Surge Arresters: Distribution class rated 6 kV, one per phase.

b. Incoming Cable Termination: Cable LVG.
c. Provide compression lugs for terminating cable onto switchgear terminal pads.
d. Space Heater: 120 VAC external source size by manufacturer with thermostat controls.
e. Mechanical Interlock: High-voltage compartment door to be interlocked to prevent opening with load interrupter in closed position.

9. Enclosures:
   a. NEMA type shown on the drawings for the switches. Where the types of switch enclosures are not shown, they shall be the NEMA types which are most suitable for the environmental conditions where the switches are being installed.
   b. Doors:
      1) Concealed or semi-concealed hinges shall be used to attach doors. Weld hinges to the enclosure and door.
      2) Mechanically interlocked to prevent opening unless the switch blades are open.
      3) Three point door locking mechanism, suitable handles and padlocking provisions.
      4) Safety-glass window for viewing the switch blades.
      5) Door stops for the open position.
   c. Finish:
      1) All metal surfaces shall be thoroughly cleaned, phosphatized, primed and painted at the factory.
      2) Final finish shall be enamel, lacquer or powder coating. Enamel and powder coatings shall be oven baked. Color shall be light gray.

B. Minimum switch fault close and momentary current rating shall be 40 kA.

2.2 NAMEPLATES AND MIMIC BUS

A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each switch. For Essential Electrical System, provide laminated red phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each switch. Nameplates shall indicate

equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of switches. Mounting nameplates only with adhesive is not acceptable.

B. Mimic Bus: Provide an approved mimic bus on front of each switch assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install the switches in accordance with the NEC, manufacturer's instructions and recommendations and as shown on the drawings.

B. Anchor the units with rustproof bolts, nuts and washers not less than 1/2-inch [13mm] diameter.

C. Exterior Location. Mount switches on concrete slab. Unless otherwise indicated, the slab shall be at least 8 inches [200mm] thick, reinforced with a 6 by 6 inch [150 by 150 mm] No. 6 mesh placed uniformly 4 inches [100mm] from the top of the slab. Slab shall be placed on a 6 inch [150mm] thick, well-compacted gravel base. The top of the concrete slab shall be approximately 4 inches [100mm] above the finished grade. Edges above grade shall have 1/2 inch [15mm] chamfer. The slab shall be of adequate size to project at least 8 inches [200mm] beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches [75mm] above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Interior Location. Mount switches on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches [100mm] thick. The top of the concrete slab shall be approximately 4 inches [100mm] above finished floor. Edges above floor shall have 1/2 inch [15mm] chamfer. The slab shall be of adequate size to project at least 100 mm 8 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches [75mm] above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections:

1. Compare equipment nameplate data with specifications and approved shop drawings.
2. Inspect physical and mechanical condition.
3. Confirm correct application of manufacturer's recommended lubricants.
4. Clean switches.
5. Verify appropriate anchorage and required area clearances.
6. Verify appropriate equipment grounding.
7. Verify correct blade alignment, blade penetration, travel stops, and mechanical operation.
8. Verify that fuse sizes and types correspond to approved shop drawings.
9. Inspect all field-installed bolted electrical connections, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization under load.
10. Exercise all active components.
11. Test interlocking systems for correct operation and sequencing.
12. Inspect all indicating devices for correct operation.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that switches are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

Two weeks prior to the final inspection, provide one (1) set of spare fuses for each fused switch installed on this project.

3.5 INSTRUCTION

Furnish the services of a factory certified instructor for one 4 hour period for instructing personnel in the operation and maintenance of the switchgear and related equipment on the date requested by the COR.

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SECTION 26 22 00
LOW-VOLTAGE TRANSFORMERS

PART 1 – GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of dry-type general-purpose transformers.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with drawings and specifications.
2. Include electrical ratings, impedance, dimensions, weight, mounting details, decibel rating, terminations, temperature rise, no load and full load losses, and connection diagrams.
3. Complete nameplate data, including manufacturer’s name and catalog number.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.
2. If changes have been made to the maintenance and operating manuals originally submitted, then submit four copies of the updated maintenance and operating manuals to the COR two weeks prior to final inspection.

D. Certifications: Two weeks prior to the final inspection, submit four copies of the following to the COR:
   1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   2. Certification by the contractor that the equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
B. National Fire Protection Association (NFPA):
   70-11.....National Electrical Code (NEC)
C. National Electrical Manufacturers Association (NEMA):
   ST20-92.....Dry-Type Transformers for General Applications
   TP1-02.....Guide for Determining Energy Efficiency for Distribution Transformers
   TR1-00.....Transformers, Regulators, and Reactors

PART 2 - PRODUCTS

2.1 GENERAL PURPOSE DRY-TYPE TRANSFORMERS

A. Unless otherwise specified, dry-type transformers shall be in accordance with NEMA, NEC, and as shown on the drawings. Transformers shall be UL-listed and labeled.
B. Dry-type transformers shall have the following features:
   1. Transformers shall be self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted.
   2. Rating and winding connections shall be as shown on the drawings.
   3. Transformers shall have copper windings.
   4. Ratings shown on the drawings are for continuous-duty without the use of cooling fans.
   5. Insulation systems:
      a. Transformers 30 kVA and larger: UL rated 220˚C system with an average maximum rise by resistance of 150˚C in a maximum ambient of 40˚C.
      b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 185˚C system with an average maximum rise by resistance of 115˚C in a maximum ambient of 40˚C.
   6. Core and coil assemblies:
      a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.

b. Cores shall be grain-oriented, non-aging, and silicon steel.
c. Coils shall be continuous windings without splices except for taps.
d. Coil loss and core loss shall be minimized for efficient operation.
e. Primary and secondary tap connections shall be brazed or pressure type.
f. Coil windings shall have end filters or tie-downs for maximum strength.

7. Certified sound levels determined in accordance with NEMA, shall not exceed the following:

Transformer Rating	Sound Level Rating
0 - 9 KVA	40 dB
10 - 50 KVA	45 dB
51 - 150 KVA	50 dB
151 - 300 KVA	55 dB
301 - 500 KVA	60 dB

8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. Single phase transformers rated 15 kVA through 25 kVA shall have two 5% full capacity taps below normal rated primary voltage. All transformers rated 30 kVA and larger shall have two 2.5% full capacity taps above, and four 2.5% full capacity taps below normal rated primary voltage.
10. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
11. Enclosures:
    a. Comprised of not less than code gauge steel.
    b. Outdoor enclosures shall be NEMA 3R.
    c. Temperature rise at hottest spot shall conform to NEMA Standards, and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
    d. Ventilation openings shall prevent accidental access to live components.
    e. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.

12. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated on it.
13. Dimensions and configurations shall conform to the spaces designated for their installations.
14. Transformers shall meet the minimum energy efficiency values per NEMA TP1 as listed below:

kVA Rating	Output efficiency (%)
15	97
30	97.5
45	97.7
75	98
112.5	98.2
150	98.3
225	98.5
300	98.6
500	98.7
750	98.8

2.2 NONLINEAR TRANSFORMERS

A. Shall be as specified in Paragraph 2.1, with additional features as specified below.
B. Transformers shall be designed to withstand the overheating effects caused by harmonics resulting from non-linear (non-sinusoidal) loads.
C. Neutral rating shall be 200% of rated secondary phase current.
D. Minimum efficiency designed to supply circuits with a harmonic profile equal to or less than a K factor of 13, without exceeding specified temperature rise. Transformers with K factor of 13 shall be provided, if K factor is not shown on contract drawings. Table below applies to K-13 transformers only.

Harmonic	K-13 (%)
Fundamental	100
3rd	70
5th	42
7th	5
9th	3
11th	3
13th	1
15th	0.7
17th	0.6

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.

B. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 6 in [150 mm].

C. Install transformers on vibration pads designed to suppress transformer noise and vibrations.

D. Use flexible metal conduit to enclose the conductors from the transformer to the raceway systems.

3.2 ACCEPTANCE CHECKS AND TESTS

Perform tests in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections.

1. Compare equipment nameplate data with specifications and approved shop drawings.
2. Inspect physical and mechanical condition.
3. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.
4. Perform specific inspections and mechanical tests as recommended by manufacturer.
5. Verify correct equipment grounding.
6. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

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SECTION 26 24 11
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of the distribution switchboards.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for Personnel Safety and to provide a low impedance path for possible fault currents.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and outlet boxes.

E. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Coordination study of overcurrent protection devices.

F. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: TVSS equipment for distribution switchboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

A. Distribution switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per NEMA PB 2 and UL 891. Factory tests shall be certified.

B. The following additional tests shall be performed:

1. Verify that circuit breaker sizes and types correspond to drawings and coordination study.
2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer’s published data.
3. Exercise all active components.
4. Perform a dielectric withstand voltage test on each bus section, each phase-to-ground with phases not under test grounded, in accordance with manufacturer’s published data.

5. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 volts dc for 300-volt rated cable and 1000 volts dc for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
6. If applicable, verify correct function of control transfer relays located in the switchboard with multiple control power sources.
7. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.

C. Furnish four (4) copies of certified manufacturer's factory test reports to the COR prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.

1.5 SUBMITTALS

Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:

A. Shop Drawings:
1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, sectional views, bus work, circuit breaker frame sizes, trip and short-circuit rating, long-time, short-time, instantaneous and ground fault settings, coordinated breaker and fuse curves, accessories, and device nameplate data.
3. Show the size, ampere-rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.

B. Manuals:
1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
   b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnection between the items of equipment.
   c. Provide a clear and concise description of operation, which gives, in detail, the information required to properly operate the equipment.

d. Approvals will be based on complete submissions of manuals together with shop drawings.

2. Two weeks prior to final inspection, deliver four copies of the final updated maintenance and operating manuals to the COR.
   a. The manuals shall be updated to include any information necessitated by shop drawing approval.
   b. Complete "As Installed" wiring and schematic diagrams shall be included which show all items of equipment and their interconnecting wiring.
   c. Show all terminal identification.
   d. Include information for testing, repair, trouble shooting, assembly, disassembly, and recommended maintenance intervals.
   e. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
   f. Furnish manuals in loose-leaf binder or manufacturer's standard binder.

C. Certifications:
   1. Two weeks prior to final inspection, submit four copies of the following to the COR:
      a. Certification by the Contractor that the assemblies have been properly installed, adjusted and tested, including circuit breakers settings.
      b. Certified copies of all of the factory design and production tests, field test data sheets and reports for the assemblies.

1.6 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

A. Institute of Engineering and Electronic Engineers (IEEE):
   C37.13.....Low Voltage AC Power Circuit Breakers Used in Enclosures
   C57.13.....Instrument Transformers
   C62.41.....Surge Voltage in Low Voltage AC Power Circuits
   C62.45.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits

B. National Electrical Manufacturer's Association (NEMA):
   PB-2.....Dead-Front Distribution Switchboards.

PB-2.1.....Instructions for Proper Handling, Installation, Operation, and Maintenance of Switchboards
AB-1.....Molded Case Circuit Breakers, Molded Case Switches and Circuit Breaker Enclosures

C. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):
67.....Panelboards
489.....Molded Case Circuit Breakers and Circuit Breakers Enclosures
891.....Dead-Front Switchboards
1283.....Electromagnetic Interference Filters
1449.....Transient Voltage Surge Suppressors

PART 2 - PRODUCTS

2.1 GENERAL

A. Switchboards shall be in accordance with UL, NEMA, NEC, IEEE, and as shown on the drawings.

B. Switchboards shall be provided complete, ready for operation including, but not limited to housing, buses, circuit breakers, instruments and related transformers, fuses, and wiring.

C. Switchboard dimensions shall not exceed the dimensions shown on the drawings.

D. Manufacturer’s nameplate shall include complete ratings of switchboard in addition to the date of manufacture.

2.2 BASIC ARRANGEMENT

A. Type I: Switchboard shall be front accessible with the following features:
   1. Device mounting:
      a. Main breaker: Group mounted with feeder breakers.
      b. Feeder breakers: Group mounted.
   2. Section alignment: As shown on the drawings.
   3. Accessibility:
      a. Main section line and load terminals: Front and side.
      b. Distribution section line and load terminals: Front.
      c. Through bus connections: Front and end.
   4. Bolted line and load connections.
   5. Full height wiring gutter covers for access to wiring terminals.
   6. Short Circuit Current Rating: 30,000 amperes rms symmetrical, minimum, or as shown on the drawings, whichever is higher.

2.3 HOUSING

A. Provide a completely enclosed, freestanding, steel enclosure not less than the gage required by the ANSI and UL standards. The enclosure is to consist of the required number of vertical sections bolted together to form one metal enclosed rigid switchboard. The sides, top and rear shall be covered with removable screw on sheet steel plates.

B. Provide ventilating louvers where required to limit the temperature rise of current carrying parts. All openings shall be protected against entrance of falling dirt, water, or foreign matter.

C. Enclosure shall be thoroughly cleaned, phosphate treated, and primed with rust-inhibiting paint. Final finish coat to be the manufacturers standard gray. Provide a quart of finish paint for touch-up purposes.

2.4 BUSES

A. General: Buses shall be arranged for 3 phase, 4 wire distribution. Main phase buses (through bus), full size neutral bus, and ground bus shall be full capacity the entire length of the switchboard. Provide for future extensions by means of bolt holes or other approved method. Brace the bus to withstand the available short circuit current at the particular location and as shown on the drawings. No magnetic material shall be used between buses to form a magnetic loop.

B. Material and Size: Buses and connections shall be hard drawn copper of 98 percent conductivity. Bus temperature rise shall not exceed 65 degrees C (149 degrees F). Section busing shall be sized based on UL and NEMA Switchboard Standards.

C. Bus Connections: All contact surfaces shall be copper. Provide a minimum of two plated bolts per splice. Where physical bus size permits only one bolt, provide a means other than friction to prevent turning, twisting or bending. Torque bolts to the manufacturer's recommended values.

D. Neutral Bus: Provide bare or plated bus and mount on insulated bus supports. Provide neutral disconnect link to permit isolation of neutral bus from the common ground bus and service entrance conductors.

E. Ground Bus: Provide an uninsulated 6 mm by 50 mm (1/4 inch by 2 inch) copper equipment ground bus bar sized per UL 891 the length of the switchboard and secure at each section.

F. Main Bonding Jumper: Connect an uninsulated 1/4 inch by 2 inch (6mm by 50 mm) copper bus between the neutral and ground buses to establish the system common ground point.

2.5 TRANSIENT VOLTAGE SURGE SUPPRESSION

Refer to Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION.

2.6 NAMEPLATES AND MIMIC BUS

A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 1/2 inch [12mm] engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.

B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

2.7 PROVISION FOR FUTURE

Where "provision for", "future", or "space" is noted on drawings, the space shall be equipped with bus connections to the future overcurrent device with suitable insulation and bracing to maintain proper short circuit rating and physical clearance. Provide buses for the ampere rating as shown for the future device.

2.8 CONTROL WIRING

Control wiring shall be 600 volt class B stranded SIS. Install all control wiring complete at the factory adequately bundled and protected. Wiring across hinges and between shipping units shall be Class C stranded. Size in accordance with NEC. Provide control circuit fuses.

2.9 MAIN CIRCUIT BREAKERS

A. Type I Switchboard: Provide UL listed and labeled molded case circuit breakers in accordance with NEC and as shown on the drawings. Circuit breakers shall be the solid-state adjustable trip type.

1. Trip units shall have field adjustable tripping characteristics as follows:
   a. Ampere setting (continuous).
   b. Long time band.
   c. Short time trip point.
   d. Short time delay.
   e. Instantaneous trip point.
   f. Ground fault trip point.
   g. Ground fault trip delay.

2. Trip settings shall be as indicated on the drawings. Final settings shall be as shown on the electrical system protective device study.
3. Breakers, which have same rating, shall be interchangeable with each other.

2.10 FEEDER CIRCUIT BREAKERS

A. Provide UL listed and labeled molded case circuit breakers, in accordance with the NEC, as shown on the drawings, and as herein specified.

B. Adjustable Trip Molded Case Circuit Breakers:
1. Provide molded case, solid-state adjustable trip type circuit breakers.
2. Trip units shall have field adjustable tripping characteristics as follows:
   a. Ampere setting (continuous).
   b. Long time band.
   c. Short time trip point.
   d. Short time delay.
   e. Instantaneous trip point.
   f. Ground fault trip point.
   g. Ground fault trip delay.
3. Trip settings shall be as indicated on the drawings. Final settings shall be shown on the electrical system protective device study.
4. Breakers, which have same rating, shall be interchangeable with each other.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install the switchboard in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

B. Anchor switchboard to the slab with plated 1/2 inch [12.5mm] minimum anchor bolts, or as recommended by the manufacturer.

C. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches [100mm] thick. The top of the concrete slab shall be approximately 4 inches [100mm] above finished floor. Edges above floor shall have 1/2 inch [12.5mm] chamfer. The slab shall be of adequate size to project at least 8 inches [200mm] beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches [75mm] above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection.
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Confirm correct application of manufacturer's recommended lubricants.
   d. Verify appropriate anchorage, required area clearances, and correct alignment.
   e. Verify that circuit breaker sizes and types correspond to approved shop drawings.
   f. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
   g. Confirm correct operation and sequencing of electrical and mechanical interlock systems.
   h. Clean switchboard.
   i. Inspect insulators for evidence of physical damage or contaminated surfaces.
   j. Verify correct shutter installation and operation.
   k. Exercise all active components.
   l. Verify the correct operation of all sensing devices, alarms, and indicating devices.
   m. If applicable, verify that vents are clear.
   n. If applicable, inspect control power transformers.
2. Electrical Tests
   a. Perform insulation-resistance tests on each bus section.
   b. Perform overpotential tests.
   c. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
   d. Perform phasing check on double-ended switchboard to ensure correct bus phasing from each source.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function. Circuit breakers shall be tripped by operation of each protective device.

3.4 INSTRUCTION

Furnish the services of a factory certified instructor for one 4 hour period for instructing personnel in the operation and maintenance of the switchboard and related equipment on the date requested by the COR.

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SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Identification and painting of panelboards.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.

C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlet boxes.

F. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Sufficient information, shall be clearly presented to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, wiring diagrams, accessories, and weights of equipment. Complete nameplate data, including manufacturer’s name and catalog number.

C. Manuals:

1. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets and wiring diagrams.

2. If changes have been made to the maintenance and operating manuals that were originally submitted, then submit four copies of updated maintenance and operating manuals to the COR two weeks prior to final inspection.

D. Certification: Two weeks prior to final inspection, submit four copies of the following to the COR:

1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):

PB-1-06.....Panelboards
250-08.....Enclosures for Electrical Equipment (1000V Maximum)

C. National Fire Protection Association (NFPA):

70-2011 .....National Electrical Code (NEC)
70E-2009.....Standard for Electrical Life Safety in the Workplace

D. Underwriters Laboratories, Inc. (UL):

50-95.....Enclosures for Electrical Equipment
67-09.....Panelboards
489-09.....Molded Case Circuit Breakers and Circuit Breaker Enclosures

PART 2 - PRODUCTS

2.1 PANELBOARDS

A. Panelboards shall be in accordance with UL, NEMA, NEC, and as shown on the drawings.

B. Panelboards shall be standard manufactured products.

C. All panelboards shall be hinged “door in door” type with:

1. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.

2. Outer hinged door shall be securely mounted to the panelboard box with factory bolts, screws, clips, or other fasteners, requiring a tool for entry. Hand-operated latches are not acceptable.
3. Push inner and outer doors shall open left to right.

D. All panelboards shall be completely factory-assembled with molded case circuit breakers and as scheduled on the drawings or specified herein. Include one-piece removable, inner dead front cover, independent of the panelboard cover.

E. Panelboards shall have main breaker or main lugs, bus size, voltage, phase, top or bottom feed, and flush or surface mounting as scheduled on the drawings.

F. Panelboards shall conform to NEMA PB-1, NEMA AB-1, and UL 67 and have the following features:
1. Non-reduced size copper bus bars with current ratings as shown on the panel schedules, rigidly supported on molded insulators.
2. Bus bar connections to the branch circuit breakers shall be the “distributed phase” or “phase sequence” type.
3. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys of sizes suitable for the conductors to which they will be connected.
4. Neutral bus shall be 200% rated, mounted on insulated supports.
5. Grounding bus bar shall be equipped with screws or lugs for the connection of grounding wires.
6. Buses shall be braced for the available short-circuit current. Bracing shall not be less than 10,000 A symmetrical for 120/208 V and 14,000 A symmetrical for 277/480 V panelboards.
7. Branch circuit panelboards shall have buses fabricated for bolt-on type circuit breakers.
8. Protective devices shall be designed so that they can easily be replaced.
9. Where designated on panel schedule "spaces," include all necessary bussing, device support, and connections. Provide blank cover for each space.
10. In two section panelboards, the main bus in each section shall be full size. The first section shall be furnished with subfeed lugs on the line side of main lugs only, or through-feed lugs for main

breaker type panelboards, and have cable connections to the second section. Panelboard sections with tapped bus or crossover bus are not acceptable.

11. Series-rated panelboards are not permitted.

2.2 CABINETS AND TRIMS

Cabinets:

1. Provide galvanized steel cabinets to house panelboards. Cabinets for outdoor panelboards shall be factory primed and suitably treated with a corrosion-resisting paint finish meeting UL 50 and UL 67.
2. Cabinet enclosure shall not have ventilating openings.
3. Cabinets for panelboards may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

2.3 MOLDED CASE CIRCUIT BREAKERS FOR PANELBOARDS

A. Circuit breakers shall be per UL 489, in accordance with the NEC, as shown on the drawings, and as specified.

B. Circuit breakers in panelboards shall be bolt-on type.

C. Molded case circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:

1. 120/208 V Panelboard: 10,000 A symmetrical.
2. 277/480 V Panelboard: 14,000 A symmetrical.

D. Breaker features shall be as follows:

1. A rugged, integral housing of molded insulating material.
2. Silver alloy contacts.
3. Arc quenchers and phase barriers for each pole.
4. Quick-make, quick-break, operating mechanisms.
5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
8. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where indicated.

9. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SEPARATELY ENCLOSED MOLDED CASE CIRCUIT BREAKERS

A. Where separately enclosed molded case circuit breakers are shown on the drawings, provide circuit breakers in accordance with the applicable requirements of those specified for panelboards.

B. Enclosures are to be of the NEMA types shown on the drawings. Where the types are not shown, they are to be the NEMA type most suitable for the environmental conditions where the circuit breakers are being installed.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the manufacturer’s instructions, the NEC, as shown on the drawings, and as specified.

B. Locate panelboards so that the present and future conduits can be conveniently connected.

C. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall be printed on the panelboard directory cards, installed in the appropriate panelboards, and incorporate all applicable contract changes. Information shall indicate outlets, lights, devices, or other equipment controlled by each circuit, and the final room numbers served by each circuit.

D. Mount the fully-aligned panelboard such that the maximum height of the top circuit breaker above the finished floor shall not exceed 78 in [1980 mm]. Mount panelboards that are too high such that the bottom of the cabinets will not be less than 6 in [150 mm] above the finished floor.

E. Rust and scale shall be removed from the inside of existing backboxes where new panelboards are to be installed. Paint inside of backboxes with rust-preventive paint before the new panelboard interior is installed. Provide new trim and doors for these panelboards. Covers shall fit tight to the box with no gaps between the cover and the box.

3.2 ACCEPTANCE CHECKS AND TESTS

Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Verify appropriate anchorage and required area clearances.
   d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
   e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
   f. Clean panelboard.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

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SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of wiring devices.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits and outlets boxes.

C. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, construction materials, grade and termination information.

C. Manuals: Two weeks prior to final inspection, deliver four copies of the following to the COR: Technical data sheets and information for ordering replacement units.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR: Certification by the Contractor that the devices comply with the drawings and specifications, and have been properly installed, aligned, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. National Fire Protection Association (NFPA):
70.....National Electrical Code (NEC)

C. National Electrical Manufacturers Association (NEMA):
WD 1.....General Color Requirements for Wiring Devices
WD 6 .....Wiring Devices – Dimensional Requirements

D. Underwriter’s Laboratories, Inc. (UL):
5.....Surface Metal Raceways and Fittings
20.....General-Use Snap Switches
231.....Power Outlets
467.....Grounding and Bonding Equipment
498.....Attachment Plugs and Receptacles
943.....Ground-Fault Circuit-Interrupters

PART 2 - PRODUCTS

2.1 RECEPTACLES

A. General: All receptacles shall be listed by Underwriters Laboratories, Inc., and conform to NEMA WD 6.
   1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
   2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four min.) and side wiring from four captively held binding screws.

B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, and conform to the NEMA 5-20R configuration in NEMA WD 6. The duplex type shall have break-off feature for two-circuit operation. The ungrounded pole of each receptacle shall be provided with a separate terminal.
   1. Bodies shall be brown in color.
   2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The remaining receptacle shall be unswitched.
   3. Use in Patient Care areas.
   4. Duplex Receptacles on Emergency Circuit:
      a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.

5. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box.
   a. Ground fault interrupter shall be consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of five milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or – 1 milliamp) on the load side of the device. Device shall have a minimum nominal tripping time of 1/30th of a second.
   b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the “hospital-grade” listing.
   c. Use hospital grade receptacles in Patient Care areas and non-hospital grade receptacles in non-patient care areas.
6. Safety Type Duplex Receptacles:
   a. Bodies shall be brown in color.
      1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
      2) Screws exposed while the wall plates are in place shall be the tamperproof type.
7. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the "hospital grade" listing and as follows.
   a. Bodies shall be brown phenolic compound supported by a plated steel mounting strap having plaster ears.
   b. Use in non-patient care areas unless shown otherwise.

C. Receptacles; 20, 30 and 50 ampere, 250 volts: Shall be complete with appropriate cord grip plug. Devices shall meet UL 231.

D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy-duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

E. TVSS Receptacles. Shall comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 1449, with integral TVSS in line to ground, line to neutral, and neutral to ground.

1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 volts and minimum single transient pulse energy dissipation of 240 J, according to IEEE C62.41.2 and IEEE C62.45.
2. Active TVSS Indication: Visual and audible, with light visible in face of device to indicate device is "active" or "no longer in service."

2.2 TOGGLE SWITCHES

A. Toggle Switches: Shall be totally enclosed tumbler type with bodies of phenolic compound. Toggle handles shall be brown in color unless otherwise specified. The rocker type switch is not acceptable and will not be approved.
   1. Switches installed in hazardous areas shall be explosionproof type in accordance with the NEC and as shown on the drawings.
   2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
   3. Ratings:
      a. 120 volt circuits: 20 amperes at 120-277 volts AC.
      b. 277 volt circuits: 20 amperes at 120-277 volts AC.

2.3 MANUAL DIMMING CONTROL

A. slide dimmer with on/off control, single-pole or three-way as shown on plans. Faceplates shall be brown in color unless otherwise specified.
B. Manual dimming controls shall be fully compatible with electronic dimming ballasts and approved by the ballast manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.

2.4 WALL PLATES

A. Wall plates for switches and receptacles shall be Type 302 stainless steel. Oversize plates are not acceptable.
B. Standard NEMA design, so that products of different manufacturers will be interchangeable. Dimensions for openings in wall plates shall be accordance with NEMA WD 6.
C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
D. In psychiatric areas, wall plates shall be 302 stainless steel, have tamperproof screws and beveled edges.

E. Wall plates for data, telephone or other communication outlets shall be as specified in the associated specification.

F. Duplex Receptacles on Emergency Circuit:

1. Bodies shall be red in color. Wall plates shall be red with the word "EMERGENCY" engraved in 6 mm, (1/4 inch) white letters with circuit number.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES

A. Assemblies shall conform to the requirements of NFPA 70 and UL 5.

B. Shall have the following features:

1. Enclosures:

a. Thickness of steel shall be not less than 0.040 inch [1mm] steel for base and cover. Nominal dimension shall be 1-1/2 by 2-3/4 inches [40 by 70mm] with inside cross sectional area not less than 3.5 square inches [2250 square mm]. The enclosures shall be thoroughly cleaned, phosphatized and painted at the factory with primer and the manufacturer's standard baked enamel or lacquer finish.

2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.

3. Unless otherwise shown on drawings, spacing of the receptacles along the strip shall be 24 inches [600mm] on centers.

4. Wires within the assemblies shall be not less than No. 12 AWG copper, with 600 volt ratings.

5. Installation fittings shall be designed for the strips being installed including bends, offsets, device brackets, inside couplings, wire clips, and elbows.

6. Bond the strips to the conduit systems for their branch supply circuits.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC and as shown as on the drawings.

B. Ground terminal of each receptacle shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the green equipment grounding conductor.

C. Outlet boxes for light and dimmer switches shall be mounted on the strike side of doors.

D. Provide barriers in multigang outlet boxes to separate systems of different voltages, Normal Power and Emergency Power systems, and in compliance with the NEC.
E. Coordinate with other work, including painting, electrical boxes and wiring installations, as necessary to interface installation of wiring devices with other work. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades. In addition, check for exact direction of door swings so that local switches are properly located on the strike side.
G. Install wall switches 48 inches [1200mm] above floor, OFF position down.
H. Install wall dimmers 48 inches [1200mm] above floor; derate ganged dimmers as instructed by manufacturer; do not use common neutral.
I. Install convenience receptacles 18 inches [450mm] above floor, and 6 inches [152mm] above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
J. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.
K. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
L. Test GFCI devices for tripping values specified in UL 1436 and UL 943.

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SECTION 26 29 11
MOTOR STARTERS

PART 1 - GENERAL

1.1 DESCRIPTION

All motor starters and variable speed motor controllers, including installation and connection (whether furnished with the equipment specified in other Divisions or otherwise), shall meet these specifications.

1.2 RELATED WORK

A. Other sections which specify motor driven equipment, except elevator motor controllers.

B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one Section of Division 26.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, weights, mounting details, materials, running overcurrent protection, size of enclosure, overcurrent protection, wiring diagrams, starting characteristics, interlocking and accessories.

C. Manuals:

1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, maintenance and operation.
   b. Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.

c. Elementary schematic diagrams shall be provided for clarity of operation.

2. Two weeks prior to the project final inspection, submit four copies of the final updated maintenance and operating manual to the COR.

D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certifications to the COR:

1. Certification that the equipment has been properly installed, adjusted, and tested.
2. Certification by the manufacturer that medium voltage motor controller(s) conforms to the requirements of the drawings and specifications. This certification must be furnished to the COR prior to shipping the controller(s) to the jobsite.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. Institute of Electrical and Electronic Engineers (IEEE):

519.....Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems

C37.90.1.....Standard Surge Withstand Capability (SWC) Tests for Protective Relays and Relay Systems

C. National Electrical Manufacturers Association (NEMA):

ICS 1.....Industrial Control and Systems General Requirements

ICS 1.1.....Safety Guidelines for the Application, Installation and Maintenance of Solid-State Control

ICS 2.....Industrial Control and Systems, Controllers, Contactors and Overload Relays Rated 600 Volts DC

ICS 6.....Industrial Control and Systems Enclosures

ICS 7.....Industrial Control and Systems Adjustable-Speed Drives

ICS 7.1.....Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems

D. National Fire Protection Association (NFPA):

70-2011.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):
508.....Industrial Control Equipment

PART 2 - PRODUCTS

2.1 MOTOR STARTERS, GENERAL

A. Shall be in accordance with the requirements of the IEEE, NEC, NEMA (ICS 1, ICS 1.1, ICS 2, ICS 6, ICS 7 and ICS 7.1) and UL.

B. Shall have the following features:

1. Separately enclosed unless part of another assembly.
2. Circuit breakers and safety switches within the motor controller enclosures shall have external operating handles with lock-open padlocking provisions and shall indicate the ON and OFF positions.
3. Motor control circuits:
   a. Shall operate at not more than 120 volts.
   b. Shall be grounded except as follows:
      1) Where manufacturers of equipment assemblies recommend that the control circuits be isolated.
   c. Incorporate a separate, heavy-duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating over 120 volts.
   d. Incorporate overcurrent protection for both primary and secondary windings of the control power transformers in accordance with the NEC.
4. Overload current protective devices:
   a. Overload relay (thermal or induction type.
   b. One for each pole.
   c. Manual reset on the door of each motor controller enclosure.
   d. Correctly sized for the associated motor's rated full load current.
   e. Check every motor controller after installation and verify that correct sizes of protective devices have been installed.
   f. Deliver four copies of a summarized list to the COR, which indicates and adequately identifies every motor controller installed. Include the catalog numbers for the correct sizes of protective devices for the motor controllers.
5. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starters.

6. Incorporate into each control circuit a 120-volt, solid-state time delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time delay relay is not required where H-O-A switch is not required.
7. Unless noted otherwise, equip with not less than two normally open and two normally closed auxiliary contacts. Provide green run pilot lights and H-O-A control devices as indicated, operable at front of enclosure without opening enclosure. Push buttons, selector switches, pilot lights, shall be interchangeable.
8. Enclosures:
   a. Shall be the NEMA types shown on the drawings for the motor controllers and shall be the NEMA types which are the most suitable for the environmental conditions where the motor controllers are being installed.
   b. Doors mechanically interlocked to prevent opening unless the breaker or switch within the enclosure is open. Provision for padlock must be provided.
   c. Enclosures shall be primed and finish coated at the factory with the manufacturer’s prime coat and standard finish.

C. Additional requirements for specific motor controllers, as indicated in other sections, shall also apply.

D. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.

2.2 MANUAL MOTOR STARTERS

A. Shall be in accordance with applicable requirements of 2.1 above.

B. Manual motor starters.
   1. Starters shall be general-purpose Class A, manually-operated type with full voltage controller for induction motors, rated in horsepower.
   2. Units shall include overload protection, red pilot light, auxiliary contact, and toggle operator.

C. Fractional horsepower manual motor starters.
   1. Starters shall be general-purpose Class A, manually-operated with full voltage controller for fractional horsepower induction motors.
   2. Units shall include thermal overload protection, red pilot light and toggle operator.

D. Motor starting switches.
   1. Switches shall be general-purpose Class A, manually-operated type with full voltage controller for fractional horsepower induction motors.
   2. Units shall include thermal overload protection, red pilot light, auxiliary contact, and toggle operator.

2.3 MAGNETIC MOTOR STARTERS

A. Shall be in accordance with applicable requirements of 2.1 above.
B. Starters shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum size 0.
C. Where combination motor starters are used, combine starter with protective or disconnect device in a common enclosure.
D. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.
E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced voltage starters. Equip starters with 120V AC coils and individual control transformer unless otherwise noted. Locate "reset" button to be accessible without opening the enclosure.

2.4 REDUCED VOLTAGE MOTOR CONTROLLERS

A. Shall be in accordance with applicable portions of 2.1 above.
B. Shall be installed as shown for motors on the contract drawings.
C. Shall have closed circuit transition for the types which can incorporate such transition.
D. Shall limit inrush currents to not more than 70 percent of the locked rotor currents.
E. Provide phase loss protection for each starter, with contacts to de-energize the starter upon loss of any phase.

2.5 VARIABLE SPEED MOTOR CONTROLLERS

A. Shall be in accordance with applicable portions of 2.1 above.
B. Shall be solid-state, microprocessor-based with adjustable frequency and voltage, three phase output capable of driving standard NEMA B design, three phase alternating current induction motors at full rated speed. The drives shall utilize a full wave bridge design incorporating diode rectifier circuitry with pulse width modulation (PWM). Other control techniques are not acceptable. Silicon controlled rectifiers (SCR) shall

not be used in the rectifying circuitry. The drives shall be designed to be used on variable torque loads and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.

C. Unit shall be capable of operating within voltage parameters of plus 10 to minus 10 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.

D. Operating and Design Conditions:

Temperatures: Maximum +90°F Minimum 30°F

Relative Humidity: 95%

Drive Location: Air conditioned Building

E. Controllers shall have the following features:

1. Isolated power for control circuits.
2. Manually resettable motor overload protection for each phase.
3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 30 seconds. (Set timers to the equipment manufacturer's recommended time in the above range.)
5. Provide 4 to 20 ma current follower circuitry for interface with mechanical sensor devices.
6. Automatic frequency adjustment from 20 Hz to 60 Hz.
7. Provide circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The controller shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The drive shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
   a. Incorrect phase sequence.
   b. Single phasing.
   c. Overvoltage in excess of 10 percent.
   d. Undervoltage in excess of 10 percent.
   e. Running overcurrent above 110 percent (shall not automatically reset for this condition.)
   f. Instantaneous overcurrent above 150 percent (shall not automatically reset for this condition).
   g. Surge voltage in excess of 1000 volts.

h. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)

8. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.
9. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
10. Bidirectional Autospeed Search: Capable of starting VFC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to drive, motor, or load.

F. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.

G. The displacement power factor of the controller shall not be less than 95 percent under any speed or load condition.

H. Controllers shall include a door interlocked fused safety disconnect switch or door interlocked circuit breaker switch which will disconnect all input power.

I. Controller shall include a 3% line reactor, and RFI/EMI filter.

J. The following accessories are to be door mounted:
1. AC Power on light.
2. Ammeter (RMS motor current).
3. HAND-OFF-AUTOMATIC switch.
4. Manual speed control in HAND mode.
5. System protection lights indicating that the system has shut down and will not automatically restart.
6. System protection light indicating that the system has shut down but will restart when conditions return to normal.
7. Manual variable speed controller by-pass switch.
8. Diagnostic shutdown indicator lights for each shutdown condition.
9. Provide two N.O. and two N.C. dry contacts rated 120 volts, 10 amperes, 60 HZ for remote indication of the following:
   a. System shutdown with auto restart.
   b. System shutdown without auto restart.
   c. System running.

10. Incorporate into each control circuit a 120-volt, time delay relay (ON delay), adjustable from 0.3-10 minutes, with transient protection. Provide transformer/s for the control circuit/s.
11. Controller shall not add any current or voltage transients to the input AC power distribution system nor shall transients from other devices on the AC power distribution system affect the controller. Controllers shall be protected to comply with IEEE C37.90.1 and UL-508. Line noise and harmonic voltage distortion shall not exceed the values allowed by IEEE 519.

K. Hardware and software to enable the BAS to monitor, control, and display controller status and alarms.

L. Network Communications Ports: Ethernet and RS-422/485.

M. Embedded BAS Protocols for Network Communications: As specified in Division 22.

N. Bypass Operation: Manually transfers motor between power converter output and bypass circuit, manually, automatically, or both. Unit is capable of stable operation (starting, stopping, and running) with motor completely disconnected from power converter. Transfer between power converter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.

O. Bypass Controller: Provide contactor-style bypass, arranged to isolate the power converter input and output and permit safe testing of the power converter, both energized and de-energized, while motor is operating in bypass mode. Motor overload protection shall be provided.
   1. Bypass Contactor: Load-break NEMA-rated contactor.
   2. Input and Output Isolating Contactors: Non-load-break, NEMA-rated contactors.
   3. Isolating Switch: Non-load-break switch arranged to isolate power converter and permit safe troubleshooting and testing of the power converter, both energized and de-energized, while motor is operating in bypass mode; pad-lockable, door-mounted handle mechanism.

2.6 MOTOR CONTROL STATIONS

A. Shall have the following features:
   1. Designed for suitably fulfilling the specific control functions for which each station is being installed.
   2. Coordinate the use of momentary contacts and maintained contacts with the complete motor control systems to ensure safety for people and equipment.

3. Each station shall have two pilot lights behind red and green jewels and a circuit to its motor controller. Connect the lamps so they will be energized as follows:
   a. Red while the motor is running.
   b. Green while the motor is stopped.
4. Where two or more stations are mounted adjacent to each other, install a common wall plate, except where the designs of the stations make such common plates impracticable.
5. Identify each station with a permanently attached individual nameplate, of laminated black phenolic resin with a white core and engraved lettering not less than 6 mm (1/4-inch) high. Identify the motor by its number or other designation and indicate the function fulfilled by the motor.

B. Components of Motor Control Circuits:
1. Shall also be designed and arranged so that accidental faulting or grounding of the control conductors will not be able to start the motors.
2. Use of locking type STOP push buttons or switches, which cause motors to restart automatically when the push buttons or switches are released, will not be permitted.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install motor control equipment in accordance with manufacturer’s recommendations, the NEC, NEMA and as shown on the drawings.
B. Furnish and install heater elements in motor starters and to match the installed motor characteristics. Submit a list of all motors listing motor nameplate rating and heater element installed.
C. Motor Data: Provide neatly-typed label inside each motor starter enclosure door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, voltage/phase rating and heater element installed.
D. Connect hand-off auto selector switches so that automatic control only is by-passed in "manual" position and any safety controls are not by-passed.
E. Install manual motor starters in flush enclosures in finished areas.
F. Examine control diagrams indicated before ordering motor controllers. Should conflicting data exist in specifications, drawings and diagrams, request corrected data prior to placing orders.

3.2 ADJUSTING

A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.
B. Adjust overload-relay heaters or settings if power factor correction

capacitors are connected to the load side of the overload relays.

C. Adjust trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify COR before increasing settings.

3.3 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:

1. Visual and Mechanical Inspection.
   a. Compare equipment nameplate data with specifications and approved shop drawings.
   b. Inspect physical, electrical, and mechanical condition.
   c. Inspect contactors.
   d. Clean motor starters and variable speed motor controllers.
   e. Verify overload element ratings are correct for their applications.
   f. If motor-running protection is provided by fuses, verify correct fuse rating.
   g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer’s published data.
2. Variable speed motor controllers:
   a. Final programming and connections to variable speed motor controllers shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.
   b. Test all control and safety features of the variable frequency drive.

3.4 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor starters and variable speed motor controllers are in good operating condition and properly performing the intended functions.

3.5 SPARE PARTS

Two weeks prior to the final inspection, provide one complete set of spare fuses (including heater elements) for each starter/controller installed on this project.

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SECTION 26 29 21
DISCONNECT SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of low voltage disconnect switches.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES 600 VOLTS AND BELOW: Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.

D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

E. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Motor rated toggle switches.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Submit in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Shop Drawings:

1. Clearly present sufficient information to determine compliance with drawings and specifications.
2. Include electrical ratings, dimensions, mounting details, materials, enclosure types, and fuse types and classes.
3. Show the specific switch and fuse proposed for each specific piece of equipment or circuit.

C. Manuals:

1. Provide complete maintenance and operating manuals for disconnect switches, including technical data sheets, wiring diagrams, and information for ordering replacement parts. Deliver four copies to the COR two weeks prior to final inspection.
2. Terminals on wiring diagrams shall be identified to facilitate maintenance and operation.
3. Wiring diagrams shall indicate internal wiring and any interlocking.

D. Certifications: Two weeks prior to the final inspection, submit four copies of the following certifications to the COR:
   1. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
   2. Certification by the contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):
   FU l-07.....Low Voltage Cartridge Fuses
   KS l-06.....Enclosed and Miscellaneous Distribution
   Equipment Switches (600 Volts Maximum)

C. National Fire Protection Association (NFPA):
   70-2011.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):
   98-04.....Enclosed and Dead-Front Switches
   248-00.....Low Voltage Fuses
   977-94.....Fused Power-Circuit Devices

PART 2 - PRODUCTS

2.1 LOW VOLTAGE FUSIBLE SWITCHES RATED 600 AMPERES AND LESS

A. In accordance with UL 98, NEMA KS1, and NEC.

B. Shall have NEMA classification General-Duty (GD) for 240 V switches and NEMA classification Heavy-Duty (HD) for 480 V switches.

C. Shall be HP rated.

D. Shall have the following features:
   1. Switch mechanism shall be the quick-make, quick-break type.
   2. Copper blades, visible in the OFF position.
   3. An arc chute for each pole.
   4. External operating handle shall indicate ON and OFF position and have lock-open padlocking provisions.
   5. Mechanical interlock shall permit opening of the door only when the switch is in the OFF position, defeatable to permit inspection.
   6. Fuse holders for the sizes and types of fuses specified.
   7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
   8. Ground lugs for each ground conductor.

9. Enclosures:
   a. Shall be the NEMA types shown on the drawings for the switches.
   b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions. Unless otherwise indicated on the plans, all outdoor switches shall be NEMA 3R.
   c. Shall be finished with manufacturer’s standard gray baked enamel paint over pretreated steel (for the type of enclosure required).

2.2 LOW VOLTAGE UNFUSED SWITCHES RATED 600 AMPERES AND LESS

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, but without provisions for fuses.

2.3 LOW VOLTAGE FUSIBLE SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

Shall be the same as Low Voltage Fusible Switches Rated 600 Amperes and Less, except for the minimum duty rating which shall be NEMA classification Heavy-Duty (HD). These switches shall also be HP rated.

2.4 MOTOR RATED TOGGLE SWITCHES

Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

2.5 LOW VOLTAGE CARTRIDGE FUSES

A. In accordance with NEMA FU1.
B. Feeders: Class RK5, time delay and Class J, time delay.
C. Motor Branch Circuits: Class RK5, time delay.
D. Other Branch Circuits: Class J, time delay.
E. Control Circuits: Class CC, time delay.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install disconnect switches in accordance with the NEC and as shown on the drawings.
B. Fusible disconnect switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuse.

3.2 SPARE PARTS

Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fusible disconnect switch installed on the project. Deliver the spare fuses to the COR.

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SECTION 26 43 13
TRANSIENT-VOLTAGE SURGE SUPPRESSION

PART 1 - GENERAL

1.1 DESCRIPTION

Section includes transient voltage surge suppression equipment for low-voltage power distribution and control equipment.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.

B. Section 26 24 11, DISTRIBUTION SWITCHBOARDS: For factory-installed TVSS.

C. Section 26 24 16, PANELBOARDS: For factory-installed TVSS.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. Include rated capacities, operating weights, electrical characteristics, furnished specialties, and accessories.

B. Operation and Maintenance Data: For TVSS devices to include in emergency, operation, and maintenance manuals.

C. Warranties: Sample of special warranties.

D. Certifications:

1. Two weeks prior to final inspection, submit four copies of the following to the COR:

   a. Certification by the Contractor that the assemblies have been properly installed, adjusted and tested.

   b. Certified copies of all of the factory design and production tests, field test data sheets and reports for the assemblies.

1.5 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

A. Institute of Engineering and Electronic Engineers (IEEE):

IEEE C62.41.2.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

IEEE C62.45.....Recommended Practice on Surge Testing for Equipment Connected to Low-Voltage (1000 V and Less) AC Power Circuits

B. National Electrical Manufacturers Association (NEMA):
NEMA LS 1.....Low Voltage Surge Protective Devices

C. Underwriters Laboratories, Inc. (UL):
UL 1283.....Electromagnetic Interference Filters
UL 1449.....Surge Protective Devices

D. National Fire Protection Association (NFPA):
NFPA 70-2011.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 SWITCHGEAR/SWITCHBOARD SUPPRESSORS

A. Surge Protection Devices:
1. Comply with UL 1449.
2. Fuses, rated at 100-kA interrupting capacity.
3. Fabrication using bolted compression lugs for internal wiring.
4. Integral disconnect switch.
5. Redundant suppression circuits.
6. Redundant replaceable modules.
7. Arrangement with copper bus bars and for bolted connections to phase buses, neutral bus, and ground bus.
8. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
9. LED indicator lights for power and protection status.
10. Audible alarm, with silencing switch, to indicate when protection has failed.
11. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
12. Four-digit transient-event counter set to totalize transient surges.

B. Peak Single-Impulse Surge Current Rating: 160 kA per mode / 320 kA per phase.

C. Minimum single impulse current ratings, using 8-by-20-mic.sec waveform described in IEEE C62.41.2
1. Line to Neutral: 150,000 A.

2. Line to Ground: 150,000 A.
3. Neutral to Ground: 150,000 A.

D. Protection modes and UL 1449 SVR for grounded wye circuits shall be as follows:
1. Line to Neutral: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
2. Line to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.
3. Neutral to Ground: 800 V for 480Y/277 V, 400 V for 208Y/120 V.

2.2 ENCLOSURES

A. Indoor Enclosures: NEMA 250 Type 1.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install TVSS devices at switchboard, on load side, with ground lead bonded to service entrance ground.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. Include the following visual and mechanical inspections and electrical tests:
1. Visual and Mechanical Inspection.
a. Compare equipment nameplate data with specifications and approved shop drawings.
b. Inspect physical, electrical, and mechanical condition.
c. Verify that disconnecting means and feeder size and maximum to TVSS unit correspond to approved shop drawings.
d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.
e. Clean TVSS unit.
f. Complete startup checks according to manufacturer's written instructions.
g. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 STARTUP

A. Do not energize or connect switchgear, switchboards, or panelboards to their sources until TVSS devices are installed and connected.

B. Do not perform insulation resistance tests of the distribution wiring equipment with the TVSS installed. Disconnect before conducting insulation resistance tests, and reconnect immediately after the testing is over.

3.4 SPARE PARTS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Replaceable Protection Modules: One of each size and type installed.

3.5 INSTRUCTION

Provide factory certified technician to train Government maintenance personnel to maintain TVSS devices. Training shall be provided for a total period of 4 hours of normal working time and shall start after the system is functionally complete but prior to final acceptance test. Training shall cover all essential items contained in the operation and maintenance manual.

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SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of the interior lighting systems.

1.2 RELATED WORK

A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.

B. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.

C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.

D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:

B. Product Data: For each type of lighting fixture (luminaire) designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of fixture designation, submit the following information.

1. Material and construction details include information on housing, optics system and lens/diffuser.
2. Physical dimensions and description.
3. Wiring schematic and connection diagram.
4. Installation details.
5. Energy efficiency data.
6. Photometric data based on laboratory tests complying with IESNA Lighting Measurements, testing and calculation guides.
7. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours) and color temperature (degrees Kelvin).
8. Ballast data, including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).

C. Manuals:
   1. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheet, and information for ordering replacement parts.
   2. Two weeks prior to the final inspection, submit four copies of the final updated maintenance and operating manuals, including any changes, to the COR.
D. Certifications:
   1. Two weeks prior to final inspection, submit four copies of the following certifications to the COR:
      a. Certification by the Contractor that the equipment has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
B. Institute of Electrical and Electronic Engineers (IEEE):
   C62.41-91.....Guide on the Surge Environment in Low Voltage (1000V and less) AC Power Circuits
C. National Fire Protection Association (NFPA):
   70-2011.....National Electrical Code (NEC)
   101-2009.....Life Safety Code
D. National Electrical Manufacturer's Association (NEMA):
   C82.1-97.....Ballasts for Fluorescent Lamps - Specifications
   C82.2-02.....Method of Measurement of Fluorescent Lamp Ballasts
   C82.4-02.....Ballasts for High-Intensity-Discharge and Low-Pressure Sodium Lamps
   C82.11-02.....High Frequency Fluorescent Lamp Ballasts
E. Underwriters Laboratories, Inc. (UL):
   496-96.....Edison-Base Lampholders
   542-99.....Lampholders, Starters, and Starter Holders for Fluorescent Lamps
   844-95.....Electric Lighting Fixtures for Use in Hazardous (Classified) Locations
   924-95.....Emergency Lighting and Power Equipment
   935-01.....Fluorescent-Lamp Ballasts
   1029-94.....High-Intensity-Discharge Lamp Ballasts
   1029A-06.....Ignitors and Related Auxiliaries for HID Lamp Ballasts

1598-00.....Luminaires
1574-04.....Standard for Track Lighting Systems
2108-04.....Standard for Low-Voltage Lighting Systems
8750-08.....Light Emitting Diode (LED) Light Sources for Use in Lighting Products

F. Federal Communications Commission (FCC):
Code of Federal Regulations (CFR), Title 47, Part 18

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES (LUMINAIRES)

A. Shall be in accordance with NFPA 70 and UL 1598, as shown on drawings, and as specified.
B. Sheet Metal:
   1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved) and parallel to each other as designed.
   2. Wireways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
   3. When installed, any exposed fixture housing surface, trim frame, door frame and lens frame shall be free of light leaks; lens doors shall close in a light tight manner.
   4. Hinged door closure frames shall operate smoothly without binding when the fixture is in the installed position, latches shall function easily by finger action without the use of tools.
C. Ballasts shall be serviceable while the fixture is in its normally installed position, and shall not be mounted to removable reflectors or wireway covers unless so specified.
D. Lamp Sockets:
   1. Fluorescent: Lampholder contacts shall be the biting edge type or phosphorous-bronze with silver flash contact surface type and shall conform to the applicable requirements of UL 542. Lamp holders for bi-pin lamps shall be of the telescoping compression type, or of the single slot entry type requiring a one-quarter turn of the lamp after insertion.
   2. High Intensity Discharge (H.I.D.): Shall have porcelain enclosures.
E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.

F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings) shall be retained in a secure manner by captive screws, chains, captive hinges or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.

G. Metal Finishes:
   1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
   2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
   3. Exterior finishes shall be as shown on the drawings.

H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

I. Light Transmitting Components for Fluorescent Fixtures:
   1. Shall be 100 percent virgin acrylic.
   2. Flat lens panels shall have not less than 1/8 inch [3.2mm] of average thickness. The average thickness shall be determined by adding the maximum thickness to the minimum unpenetrated thickness and dividing the sum by 2.
   3. Unless otherwise specified, lenses, diffusers and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction of the lens without distortion or cracking.

J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Group areas as defined in NFPA 70, and shall comply with UL 844.

K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures (not the lamp). Fixtures shall be designed for lamps as specified.

2.2 BALLASTS

A. Linear Fluorescent Lamp Ballasts: Multi-voltage (120 – 277V) electronic programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:

1. Lamp end-of-life detection and shutdown circuit (T5 lamps only).
2. Automatic lamp starting after lamp replacement.
3. Sound Rating: Class A.
4. Total Harmonic Distortion Rating: 10 percent or less.
5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
6. Operating Frequency: 20 kHz or higher.
7. Lamp Current Crest Factor: 1.7 or less.
8. Ballast Factor: 0.87 or higher unless otherwise indicated.
9. Power Factor: 0.98 or higher.
10. Interference: Comply with 47 CFT 18, Ch.1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
11. To facilitate multi-level lamp switching, lamps within fixture shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
12. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
13. Bi-Level Stepped Dimming Linear Fluorescent Ballasts:
    a. Bi-Level Operation: Capable of being switched between full light output on all lamps, 50 percent of full light output on all lamps, and all lamps off.
    b. Control Compatibility: Capable of being controlled by standard manual light switches or occupancy sensors unless otherwise indicated.

c. Lamp Starting Method: Programmed start unless otherwise indicated.

B. Compact Fluorescent Lamp Ballasts: Multi-voltage (120 – 277V), electronic-programmed rapid-start type, complying with UL 935 and with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated; including the following features:

1. Lamp end-of-life detection and shutdown circuit.
2. Automatic lamp starting after lamp replacement.
3. Sound Rating: Class A.
4. Total Harmonic Distortion Rating: 10 percent or less.
5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
6. Operating Frequency: 20 kHz or higher.
7. Lamp Current Crest Factor: 1.7 or less.
8. Ballast Factor: 0.95 or higher unless otherwise indicated.
9. Power Factor: 0.98 or higher.
10. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
11. Dimming ballasts shall be as per above, except dimmable from 100% to 5% of rated lamp lumens.

C. Ballasts for high intensity discharge fixtures: Multi-tap voltage (120-480v) electromagnetic ballast for high intensity discharge lamps. Comply with ANSI C82.4 and UL 1029. Include the following features unless otherwise indicated:

1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
2. Minimum Starting Temperature: Minus 22 deg F (Minus 30 deg C) for single-lamp ballasts.
3. Rated Ambient Operating Temperature: 104 deg F (40 deg C).
4. Open-circuit operation that will not reduce average life.
5. Low-Noise Ballasts: Manufacturers' standard epoxy-encapsulated models designed to minimize audible fixture noise.

D. Electronic ballast for high intensity discharge metal-halide lamps shall include the following features unless otherwise indicated:

1. Minimum Starting Temperature: Minus 20 deg F (Minus 29 deg C) for single-lamp ballasts.
2. Rated Ambient Operating Temperature: 130 deg F (54 deg C).
3. Lamp end-of-life detection and shutdown circuit.
4. Sound Rating: Class A.

5. Total Harmonic Distortion Rating: 20 percent or less.
6. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
7. Lamp Current Crest Factor: 1.5 or less.
8. Power Factor: 0.90 or higher.
9. Interference: Comply with 47 CFR 18, Ch. 1, Subpart C, for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
10. Protection: Class P thermal cut.

2.3 LAMPS

A. Linear and U-shaped T5 and T8 Fluorescent Lamps:
1. Rapid start fluorescent lamps shall comply with ANSI C78.1; and instant-start lamps shall comply with ANSI C78.3.
2. Chromacity of fluorescent lamps shall comply with ANSI C78.376.
3. Except as indicated below, lamps shall be low-mercury energy saving type, have a color temperature of 4100°K, a Color Rendering Index (CRI) of greater than 86, average rated life of 20,000 hours, and be suitable for use with dimming ballasts, unless otherwise indicated. Low mercury lamps shall have passed the EPA Toxicity Characteristic Leachate Procedure (TCLP) for mercury by using the lamp sample preparation procedure described in NEMA LL 1.
   a. Examination and Treatment areas; use color corrected lamps having a CRI of 85 a correlated color temperature of 5000°K.
   b. Other areas as indicated on the drawings.

B. Compact Fluorescent Lamps:
1. T4, CRI 82 (minimum), color temperature 4100 K, and suitable for use with dimming ballasts, unless otherwise indicated.

C. Long Twin-Tube Fluorescent Lamps:
1. T5, CRI 80 (minimum), color temperature of 4100°K, 20,000 hours average rated life.

D. High Intensity Discharge Lamps:
1. Pulse-Start, Metal-Halide Lamps: Minimum CRI 80, and color temperature 4000°K.
2. Ceramic, Pulse-Start, Metal-Halide Lamps: CRI 80 (minimum), and color temperature 4000°K.

2.4 EXIT LIGHT FIXTURES

A. Exit light fixtures shall meet applicable requirements of NFPA 101 and UL 924.

B. Housing and Canopy:
1. Shall be made of die-cast aluminum.

2. Optional steel housing shall be a minimum 20 gauge thick or equivalent strength aluminum.
3. Steel housing shall have baked enamel over corrosion resistant, matte black or ivory white primer.

C. Door frame shall be cast or extruded aluminum, and hinged with latch.
D. Finish shall be satin or fine-grain brushed aluminum.
E. There shall be no radioactive material used in the fixtures.
F. Fixtures:
1. Maximum fixture wattage shall be 1 watt or less.
2. Inscription panels shall be cast or stamped aluminum a minimum of 0.090 inch [2.25mm] thick, stenciled with 6 inch [150mm] high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass. The LED shall be rated minimum 25 years life.
3. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
4. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

G. Voltages: Refer to Lighting Fixture Schedule.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
B. Align, mount and level the lighting fixtures uniformly.
C. Fluorescent bed light fixtures shall be attached to the studs in the walls. Attachment to gypsum board only is not acceptable.
D. Lighting Fixture Supports:
1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
2. Shall maintain the fixture positions after cleaning and relamping.
3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.

4. Hardware for recessed fluorescent fixtures:
   a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
   b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:
   a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 1/4 inch [6mm] secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
   b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 1/4 inch [6mm] studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 1/4 inch [6mm] toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking.

E. Furnish and install the specified lamps for all lighting fixtures installed and all existing lighting fixtures reinstalled under this project.

F. Coordinate between the electrical and ceiling trades to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges), to match the ceiling system being installed.

G. Bond lighting fixtures and metal accessories to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

H. Exercise electronic dimming ballasts over full range of dimming capability by operating the control devices(s) in the presence of the COR. Observe for visually detectable flicker over full dimming range.

I. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless a lesser period is specifically recommended by lamp manufacturer. Burn-in fluorescent and compact fluorescent lamps intended to be dimmed, for at least 100 hours at full voltage. Replace any lamps and ballasts which fail during burn-in.

J. At completion of project, relamp/reballast fixtures which have failed lamps/ballasts. Clean fixtures, lenses, diffusers and louvers that have accumulated dust/dirt/fingerprints during construction. Replace damaged lenses, diffusers and louvers with new.

K. Dispose of lamps per requirements of Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.

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SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section, Requirements for Communications Installations, applies to all sections of Division 27.

B. Furnish and install communications cabling, systems, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of transformers, cable, and other items and arrangements for the specified items are shown on drawings.

1.2 MINIMUM REQUIREMENTS

A. References to industry and trade association standards and codes are minimum installation requirement standards.

B. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.3 QUALIFICATIONS (PRODUCTS AND SERVICES)

A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.

B. Product Qualification:

1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 MANUFACTURED PRODUCTS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:
   1. Components of an assembled unit need not be products of the same manufacturer.
   2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
   3. Components shall be compatible with each other and with the total assembly for the intended service.
   4. Constituent parts which are similar shall be the product of a single manufacturer.
D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.
E. When Factory Testing Is Specified:
   1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VAMC through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
   2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.
   3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.5 EQUIPMENT REQUIREMENTS

Where variations from the contract requirements are requested in accordance with the GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.6 EQUIPMENT PROTECTION

A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
   1. During installation, enclosures, equipment, controls, controllers, circuit protective devices, and other like items, shall be protected against entry of foreign matter; and be vacuum cleaned both inside and outside before testing and operating and repainting if required.
   2. Damaged equipment shall be, as determined by the COR, placed in first class operating condition or be returned to the source of supply for repair or replacement.

3. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
4. Damaged paint on equipment and materials shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.7 WORK PERFORMANCE

A. Jobsite safety and worker safety is the responsibility of the contractor.

B. For work on existing stations, arrange, phase and perform work to assure communications service for other buildings at all times. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.

C. New work shall be installed and connected to existing work neatly and carefully. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

D. Coordinate location of equipment and pathways with other trades to minimize interferences. See the GENERAL CONDITIONS.

1.8 EQUIPMENT INSTALLATION AND REQUIREMENTS

A. Equipment location shall be as close as practical to locations shown on the drawings.

B. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
2. "Conveniently accessible" is defined as being capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.

1.9 EQUIPMENT IDENTIFICATION

A. Install an identification sign which clearly indicates information required for use and maintenance of equipment.

B. Nameplates shall be laminated black phenolic resin with a white core with engraved lettering, a minimum of 6 mm (1/4 inch) high. Secure nameplates with screws. Nameplates that are furnished by manufacturer as a standard catalog item, or where other method of identification is herein specified, are exceptions.

1.10 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. The Government's approval shall be obtained for all equipment and material before delivery to the jobsite. Delivery, storage, or installation of equipment or material which has not had prior approval will not be permitted at the jobsite.

C. All submittals shall include adequate descriptive literature, catalog cuts, shop drawings, and other data necessary for the Government to ascertain that the proposed equipment and materials comply with specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify equipment being submitted.

D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.

   1. Mark the submittals, "SUBMITTED UNDER SECTION 27 1500."
   2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
   3. Submit each section separately.

E. The submittals shall include the following:

   1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
   2. Elementary and interconnection wiring diagrams for communication and signal systems, control system and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
   3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.

F. Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

   1. Maintenance and Operation Manuals: Submit as required for systems and equipment specified in the technical sections. Furnish four copies, bound in hardback binders, (manufacturer's standard binders) or an approved equivalent. Furnish one complete manual as specified in the technical section but in no case later than prior to performance of systems or equipment test, and furnish the remaining manuals prior to contract completion.

2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, equipment, building, name of Contractor, and contract number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the system or equipment.
3. Provide a "Table of Contents" and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
   a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
   b. A control sequence describing start-up, operation, and shutdown.
   c. Description of the function of each principal item of equipment.
   d. Installation and maintenance instructions.
   e. Safety precautions.
   f. Diagrams and illustrations.
   g. Testing methods.
   h. Performance data.
   i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare parts, and name of servicing organization.
   j. Appendix; list qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.

G. Approvals will be based on complete submission of manuals together with shop drawings.

H. After approval and prior to installation, furnish the COR with one sample of each of the following:
1. A 300 mm (12 inch) length of each type and size of wire and cable along with the tag from the coils of reels from which the samples were taken.
2. Each type of conduit and pathway coupling, bushing and termination fitting.
3. Raceway and pathway hangers, clamps and supports.
4. Duct sealing compound.

I. In addition to the requirement of SUBMITTALS, the VAMC reserves the right to request the manufacturer to arrange for a VAMC representative to see typical active systems in operation, when there has been no prior experience with the manufacturer or the type of equipment being submitted.

1.11 SINGULAR NUMBER

Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.12 TRAINING

A. Training shall be provided in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

B. Training shall be provided for the particular equipment or system as required in each associated specification.

C. A training schedule shall be developed and submitted by the contractor and approved by the COR at least 30 days prior to the planned training.

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SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies general grounding and bonding requirements of telecommunication installations for equipment operations.

B. “Grounding electrode system” refers to all electrodes required by NEC, as well as including made, supplementary, telecommunications system grounding electrodes.

C. The terms “connect” and “bond” are used interchangeably in this specification and have the same meaning.

1.2 RELATED WORK

A. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 27.

B. Section 27 10 00, STRUCTURED CABLING: Low Voltage power and lighting wiring.

1.3 SUBMITTALS

A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

B. Shop Drawings:

1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

C. Test Reports: Provide certified test reports of ground resistance.

D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the Contracting Officer’s Technical Representative (COR):

1. Certification that the materials and installation is in accordance with the drawings and specifications.
2. Certification, by the Contractor, that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

A. American Society for Testing and Materials (ASTM):

B1-2001.....Standard Specification for Hard-Drawn Copper Wire

B8-2004.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

B. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C. National Fire Protection Association (NFPA):

70-2005.....National Electrical Code (NEC)

D. Telecommunications Industry Association, (TIA)

J-STO-607-A-2002.....Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications

E. Underwriters Laboratories, Inc. (UL):

44-2005 .....Thermoset-Insulated Wires and Cables

83-2003 .....Thermoplastic-Insulated Wires and Cables

467-2004 .....Grounding and Bonding Equipment

486A-486B-2003 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

C. Telecom System Grounding Riser Conductor: Telecommunications Grounding Riser shall be in accordance with J STO-607A. Use a minimum 50mm² (1/0 AWG) insulated stranded copper grounding conductor unless indicated otherwise.

2.2 SPLICES AND TERMINATION COMPONENTS

Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).

2.3 TELECOMMUNICATION SYSTEM GROUND BUSBARS

A. Provide solid copper busbar, pre-drilled from two-hole lug connections with a minimum thickness of 6 mm (1/4 inch) for wall and backboard mounting using standard insulators sized as follows:
   1. Room Signal Grounding: 300 mm x 100 mm (12 inches x 4 inch).
   2. Master Signal Ground: 600 mm x 100 mm (24 inches x 4 inch).

2.4 GROUND CONNECTIONS

A. Below Grade: Exothermic-welded type connectors.

B. Above Grade:
   1. Bonding Jumpers: compression type connectors, using zinc-plated fasteners and external tooth lockwashers.
   2. Ground Busbars: Two-hole compression type lugs using tin-plated copper or copper alloy bolts and nuts.
   3. Rack and Cabinet Ground Bars: one-hole compression-type lugs using zinc-plated or copper alloy fasteners.

C. Cable Shields: Make ground connections to multipair communications cables with metallic shields using shield bonding connectors with screw stud connection.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.6 GROUND TERMINAL BLOCKS

At any equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.7 SPLICE CASE GROUND ACCESSORIES

Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm^2 (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as hereinafter specified.

B. Equipment Grounding: Metallic structures (including ductwork and building steel), enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 CORROSION INHIBITORS

When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

B. In operating rooms and at intensive care and coronary care type beds, bond the gases and suction piping, at the outlets, directly to the room or patient ground bus.

3.5 TELECOMMUNICATIONS SYSTEM

A. Bond telecommunications system grounding equipment to the electrical grounding electrode system or main incoming service ground.

B. Furnish and install all wire and hardware required to properly ground, bond and connect communications raceway, cable tray, metallic cable shields, and equipment to a ground source.

C. Ground bonding jumpers shall be continuous with no splices. Use the shortest length of bonding jumper possible.

D. Provide ground paths that are permanent and continuous with a resistance of 1 ohm or less from raceway, cable tray, and equipment connections to the building grounding electrode. The resistance across individual bonding connections shall be 10 milli ohms or less.

E. Below-Grade Grounding Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with the manufacturer’s recommendations. After welds have been made and cooled, brush slag from the weld area and thoroughly cleaned the joint area. Notify the COR prior to backfilling any ground connections.

F. Above-Grade Grounding Connections: When making bolted or screwed connections to attach bonding jumpers, remove paint to expose the entire contact surface by grinding where necessary; thoroughly clean all connector, plate and other contact surfaces; and apply an appropriate corrosion inhibitor to all surfaces before joining.

G. Bonding Jumpers:

1. Use insulated ground wire of the size and type shown on the Drawings or use a minimum of 16 mm^2 (6 AWG) insulated copper wire.
2. Assemble bonding jumpers using insulated ground wire terminated with compression connectors.
3. Use compression connectors of proper size for conductors specified. Use connector manufacturer’s compression tool.

H. Bonding Jumper Fasteners:

1. Conduit: Fasten bonding jumpers using screw lugs on grounding bushings or conduit strut clamps, or the clamp pads on push-type conduit fasteners. When screw lug connection to a conduit strut clamp is not possible, fasten the plain end of a bonding jumper wire by slipping the plain end under the conduit strut clamp pad; tighten the clamp screw firmly. Where appropriate, use zinc-plated external tooth lockwashers.
2. Wireway: Fasten bonding jumpers using zinc-plated bolts, external tooth lockwashers, and nuts. Install protective cover, e.g., zinc-plated acorn nuts on any bolts extending into wireway or cable tray to prevent cable damage.
3. Ground Plates and Busbars: Fasten bonding jumpers using two-hole compression lugs. Use tin-plated copper or copper alloy bolts, external tooth lockwashers, and nuts.

3.6 COMMUNICATION ROOM GROUNDING

A. Telecommunications Ground Busbars:

1. Provide communications room telecommunications ground busbar hardware at 950 mm (18 inches) at locations indicated on the Drawings.
2. Connect the telecommunications room ground busbars to other room grounding busbars as indicated on the Grounding Riser diagram.

B. Telephone-Type Cable Rack Systems: aluminum pan installed on telephone-type cable rack serves as the primary ground conductor within the communications room. Make ground connections by installing the following bonding jumpers:
   1. Install a 16 mm² (6 AWG) bonding between the telecommunications ground busbar and the nearest access to the aluminum pan installed on the cable rack.
   2. Use 16 mm² (6 AWG) bonding jumpers across aluminum pan junctions.
C. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
   1. When ground bars are provided at the rear of lineup of bolted together equipment racks, bond the copper ground bars together using solid copper splice plates supplied by the ground bar manufacturer.
   2. Bond together nonadjacent ground bars on equipment racks and cabinets with 16 mm² (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
   3. Provide a 16 mm² (6 AWG) bonding jumper between the rack and/or cabinet ground busbar and the aluminum pan of an overhead cable tray or the raised floor stringer as appropriate.
D. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near the top of backboards used for communications cross-connect systems. Connect backboard ground terminals to the aluminum pan in the telephone-type cable tray using an insulated 16 mm² (16 AWG) bonding jumper.
E. Other Communication Room Ground Systems: Ground all metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to the cable tray pan or the telecommunications ground busbar, whichever is closer, using insulated 16 mm² (6 AWG) ground wire bonding jumpers.

3.7 COMMUNICATIONS CABLE GROUNDING

A. Bond all metallic cable sheaths in multipair communications cables together at each splicing and/or terminating location to provide 100 percent metallic sheath continuity throughout the communications distribution system.
   1. At terminal points, install a cable shield bonding connector provide a screw stud connection for ground wire. Use a bonding jumper to connect the cable shield connector to an appropriate ground source like the rack or cabinet ground bar.

2. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or the splice case grounding and bonding accessories provided by the splice case manufacturer. When an external ground connection is provided as part of splice closure, connect to an approved ground source and all other metallic components and equipment at that location.

3.8 COMMUNCIATIONS RACEWAY GROUNDING

A. Conduit: Use insulated 16 mm² (6 AWG) bonding jumpers to ground metallic conduit at each end and to bond at all intermediate metallic enclosures.

B. Wireway: use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and across all section junctions.

3.9 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make necessary modifications or additions to the grounding electrode system for compliance without additional cost to the Government. Final tests shall assure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not less than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

D. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

3.10 GROUND ROD INSTALLATION

A. Drive each rod vertically in the earth, not less than 3000 mm (10 feet) in depth.

B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.

C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

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SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for all communications cabling unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Bedding of conduits: Section 31 20 00, EARTH MOVING.

B. Mounting board for communication closets: Section 06 10 00, ROUGH CARPENTRY.

C. Sealing around penetrations to maintain the integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.

D. Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building: Section 07 92 00, JOINT SEALANTS.

E. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.

F. General electrical requirements and items that is common to more than one section of Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

G. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

A. Shop Drawings:

1. Size and location of panels and pull boxes
2. Layout of required conduit penetrations through structural elements.
3. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Certification: Prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)

C. Underwriters Laboratories, Inc. (UL):
1-03.....Flexible Metal Conduit
5-01.....Surface Metal Raceway and Fittings
6-03.....Rigid Metal Conduit
50-03.....Enclosures for Electrical Equipment
360-03.....Liquid-Tight Flexible Steel Conduit
467-01.....Grounding and Bonding Equipment
514A-01.....Metallic Outlet Boxes
514B-02.....Fittings for Cable and Conduit
514C-05.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers
651-02.....Schedule 40 and 80 Rigid PVC Conduit
651A-03.....Type EB and A Rigid PVC Conduit and HDPE Conduit
797-03.....Electrical Metallic Tubing
1242-00.....Intermediate Metal Conduit

D. National Electrical Manufacturers Association (NEMA):
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
FB1-03.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 13 mm (1/2 inch) unless otherwise shown. Where permitted by the NEC, 13 mm (1/2 inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:
1. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.
2. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.

3. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inch) and shall be permitted only with cable rated 600 volts or less.
4. Flexible galvanized steel conduit: Shall Conform to UL 1.
5. Liquidtight flexible metal conduit: Shall Conform to UL 360.
6. Surface metal raceway: Shall Conform to UL 5.

C. Conduit Fittings:
1. Rigid steel and IMC conduit fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   a. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   b. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   c. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   d. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   e. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical metallic tubing fittings:
   a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   b. Only steel or malleable iron materials are acceptable.
   c. Couplings and connectors: Concretetight and raintight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm

(2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.

d. Indent type connectors or couplings are prohibited.

e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

3. Flexible steel conduit fittings:

a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.

b. Clamp type, with insulated throat.

4. Liquidtight flexible metal conduit fittings:

a. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.

b. Only steel or malleable iron materials are acceptable.

c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

5. Surface metal raceway fittings: As recommended by the raceway manufacturer.

6. Expansion and deflection couplings:

a. Conform to UL 467 and UL 514B.

b. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.

c. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.

d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose, having a preassembled closure bolt and nut, and provisions for receiving a hanger rod.

3. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.

4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields,

or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:
   1. UL-50 and UL-514A.
   2. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.
   3. Sheet metal boxes: Galvanized steel, except where otherwise shown.
   4. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

F. Wireways: Equip with hinged covers, except where removable covers are shown.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
   1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COR prior to drilling through structural sections.
   2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COR as required by limited working space.

B. Fire Stop: Where conduits, wireways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:
   1. In complete runs before pulling in cables or wires.
   2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
   3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
   4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
   5. Mechanically continuous.

6. Independently support conduit at 8’0” on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within 300 mm (1 foot) of changes of direction, and within 300 mm (1 foot) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:
1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:
1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
   a. Where shown on the structural drawings.

b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.

4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
   a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
   b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
   c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:
   1. Conduit for conductors above 600 volts:
      a. Rigid steel or rigid aluminum.
      b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
   2. Conduit for conductors 600 volts and below:
      a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
   3. Align and run conduit parallel or perpendicular to the building lines.
   4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (six feet) of flexible metal conduit extending from a junction box to the fixture.
   5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.

B. Conduit for conductors above 600 volts:
   1. Rigid steel or rigid aluminum.
   2. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.

C. Conduit for Conductors 600 volts and below:
   1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.

D. Align and run conduit parallel or perpendicular to the building lines.

E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
F. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
G. Surface metal raceways: Use only where shown.
H. Painting:
   1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
   2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.5 EXPANSION JOINTS

A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.

E. Fasteners and Supports in Solid Masonry and Concrete:
   1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
   2. Existing Construction:
      a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
      b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
      c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
F. Hollow Masonry: Toggle bolts are permitted.
G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush mounted.
   2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
D. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

3.8 COMMUNICATION SYSTEM CONDUIT

A. Install the communication raceway system as shown on drawings.

B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.
C. All conduit ends shall be equipped with insulated bushings.
D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.
E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.
F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
G. Were drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
H. All empty conduits located in communication closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
3/4	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.
K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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SECTION 27 10 00
STRUCTURED CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the furnishing, installation, and connection of the structured cabling system to provide a comprehensive telecommunications infrastructure.

1.2 RELATED WORK

A. Excavation and backfill for cables that are installed in conduit: Section 31 20 00, EARTH MOVING.

B. Sealing around penetrations to maintain the integrity of time rated construction: Section 07 84 00, FIRESTOPPING.

C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certificates: Two weeks prior to final inspection, deliver to the Contracting Officer’s Technical Representative (COR) four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.

B. American Society of Testing Material (ASTM):

D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

C. Federal Specifications (Fed. Spec.):
A-A-59544-00.....Cable and Wire, Electrical (Power, Fixed Installation)

D. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):
44-02.....Thermoset-Insulated Wires and Cables
83-03.....Thermoplastic-Insulated Wires and Cables
467-01.....Electrical Grounding and Bonding Equipment
486A-01.....Wire Connectors and Soldering Lugs for Use with Copper Conductors
486C-02.....Splicing Wire Connectors
486D-02.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations
486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
493-01.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
514B-02.....Fittings for Cable and Conduit
1479-03.....Fire Tests of Through-Penetration Fire Stops

PART 2 - PRODUCTS

2.1 CONTROL WIRING

A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14 AWG.

B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

2.2 COMMUNICATION AND SIGNAL WIRING

A. Shall conform to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.

B. Wiring shown is for typical systems. Provide wiring as required for the systems being furnished.

C. Multi-conductor cables shall have the conductors color coded.

2.3 WIRE LUBRICATING COMPOUND

A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.

2.4 FIREPROOFING TAPE

A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.

B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
B. Wire Pulling:
   1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
   2. Use ropes made of nonmetallic material for pulling feeders.
   3. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COR.
   4. Pull in multiple cables together in a single conduit.

3.2 CONTROL, COMMUNICATION AND SIGNAL WIRING INSTALLATION

A. Unless otherwise specified in other sections, install wiring and connect to equipment/devices to perform the required functions as shown and specified.
B. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
C. Where separate power supply circuits are not shown, connect the systems to the nearest panelboards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
D. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
E. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.3 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION

A. Install a permanent wire marker on each wire at each termination.

B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.

C. Wire markers shall retain their markings after cleaning.

D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.4 EXISITNG WIRING

Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

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SECTION 27 15 00
COMMUNICATIONS HORIZONTAL CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

A. This Section specifies the furnishing, installing, certification, testing, and guaranty of a complete and operating Voice and Digital Cable Distribution System (here-in-after referred to as "*the System*"), and associated equipment and hardware to be installed in the VAMC Mental Health Clinic, hereinafter referred to as "the Facility". The System shall include, but not be limited to: equipment cabinets, interface enclosures, and relay racks; necessary combiners, traps, and filters; and necessary passive devices such as: splitters, couplers, cable "patch", "punch down", and cross-connector blocks or devices, voice and data distribution sub-systems, and associated hardware. The System shall additionally include, but not be limited to: telecommunication closets (TC); telecommunications outlets (TCO); copper and fiber optic distribution cables, connectors, "patch" cables, and/or "break out" devices.

B. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

C. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

D. The Voice and Digital and Analog Telecommunication Distribution Cable Equipment and System provides the media which voice and data information travels over and connects to the Telephone System which is defined as an Emergency Critical Care Communication System by the National Fire Protection Association (NFPA). Therefore, since the System connects to or extends the telephone system, the System's installation and operation shall adhere to all appropriate National, Government, and/or Local Life Safety and/or Support Codes, which ever are the more stringent for this Facility. At a minimum, the System shall be installed according to NFPA, Section 70, National Electrical Code (NEC), Article 517 and Chapter 7; NFPA, Section 99, Health Care Facilities, Chapter 3-4; NFPA, Section 101, Life Safety Code, Chapters 7, 12, and/or 13; Joint Commission on Accreditation of Health Care Organization (JCAHCO), Manual for Health Care Facilities, all necessary

Life Safety and/or Support guidelines; this specification; and the original equipment manufacturer's (OEM) suggested installation design, recommendations, and instructions. The OEM and Contractor shall ensure that all management, sales, engineering, and installation personnel have read and understand the requirements of this specification before the System is designed, engineered, delivered, and provided.

E. The VAMC Project Manager (PM) and/or if delegated, COR are the approving authorities for all contractual and mechanical changes to the System. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the COR before proceeding with the change.

F. System Performance:

1. At a minimum, the System shall be able to support the following voice and data operations for Category 6 Certified Telecommunication Service:
   a. Provide the following interchange (or interface) capabilities:
      1) Basic Rate (BRI).
      2) Primary Rate (PRI).
2. At a minimum the System shall support the following operating parameters:
   a. EPBX connection:
      1) System speed: 1.0 gBps per second, minimum.
      2) Impedance: 600 Ohms.
      3) Cross Modulation: -60 deci-Bel (dB).
      4) Hum Modulation: -55 dB.
      5) System data error: 10 to the -10 Bps, minimum.
      6) Loss: Measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
         a) Trunk to station: 1.5 dB, maximum.
         b) Station to station: 3.0 dB, maximum.
         c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
         d) Idle channel noise: 25 dBm “C” or 3.0 dBm “O” above reference (terminated) ground noise, whichever is greater.

e) Traffic Grade of Service for Voice and Data:

(1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.

(2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, balanced (BAL).

c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

3) Fiber optic:

a) Isolation (outlet-outlet): 36 dB.

b) Signal Level: 0 dBmV ± 0.1 dBmV.

c) System speed: 540 mBps, minimum.

d) System data error: 10 to the -6 bps, minimum.

1.2 RELATED WORK

A. Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Specification Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

C. Specification Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.

D. Specification Section 27 10 00, STRUCTURED CABLING.

E. Specification Section 26 27 26, WIRING DEVICES.

F. Specification Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

G. Specification Section 27 51 16, PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only. Except for a specific date given the issue in effect (including amendments, addenda, revisions, supplements, and errata) on the date the system's submittal is technically approved by VAMC, shall be enforced.

B. National Fire Protection Association (NFPA):

70	NATIONAL ELECTRICAL CODE (NEC)
75	Protection of Electronic Computer/Data Processing Equipment
77	Recommended Practice on Static Electricity
	Standard for Health Care Facilities
101	Life Safety Code
1221	Emergency Services Communication Systems

C. Underwriters Laboratories, Inc. (UL):

65	Wired Cabinets
96	Lightning Protection Components
96A	INSTALLATION REQUIREMENTS FOR LIGHTNING PROTECTION SYSTEMS
467	Grounding and Bonding Equipment
497/497A/497B	PROTECTORS FOR PAIRED CONDUCTORS/ COMMUNICATIONS CIRCUITS/DATA COMMUNICATIONS AND FIRE ALARM CIRCUITS
884	Underfloor Raceways and Fittings

D. ANSI/EIA/TIA Publications:

568B	Commercial Building Telecommunications Wiring Standard
569B	Commercial Building Standard for Telecommunications Pathways and Spaces
606A	ADMINISTRATION STANDARD FOR THE TELECOMMUNICATIONS INFRASTRUCTURE OF COMMERCIAL BUILDINGS
607A	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings
758	Grounding and Bonding Requirements for Telecommunications in Commercial Buildings

E. Lucent Technologies: Document 900-200-318 “Outside Plant Engineering Handbook”.
F. Federal Information Processing Standards (FIPS) Publications.
G. Federal Communications Commission (FCC) Publications: Standards for telephone equipment and systems.
H. United States Air Force: Technical Order 33K-l-lOO Test Measurement and Diagnostic Equipment (TMDE) Interval Reference Guide.
I. Joint Commission on Accreditation of Health Care Organization (JCAHO): Comprehensive Accreditation Manual for Hospitals.
J. National and/or Government Life Safety Code(s): The more stringent of each listed code.

1.4 QUALITY ASSURANCE

A. The authorized representative of the OEM, shall be responsible for the design, satisfactory total operation of the System, and its certification.
B. The OEM shall meet the minimum requirements identified in Paragraph 2.1.A. Additionally, the Contractor shall have had experience with three or more installations of systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identification of these installations shall be provided as a part of the submittal as identified in Paragraph 1.5.
C. The System Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The System Contractor shall be authorized by the OEM to certify and warranty the installed equipment. In addition, the OEM and System Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certification must be provided in writing as part of the Contractor’s Technical Submittal.
D. All equipment, cabling, terminating hardware, TCOs, and patch cords shall be sourced from the certifying OEM or at the OEM’s direction, and support the System design, the OEM’s quality control and validity of the OEM’s warranty.

E. The Contractor’s Telecommunications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COR before being allowed to commence work on the System.

1.5 SUBMITTALS

A. Provide submittals in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. The COR shall retain one copy for review and approval.

1. If the submittal is approved the COR shall retain one copy for Official Records and return three (3) copies to the Contractor.
2. If the submittal is disapproved, three (3) copies will be returned to the Contractor with a written explanation attached that indicates the areas the submittal deviated from the System specifications. The COR shall retain one copy for Official Records.

B. Environmental Requirements: Technical submittals shall confirm the environmental specifications for physical TC areas occupied by the System. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

1. Floor loading for batteries and cabinets.
2. Minimum floor space and ceiling heights.
3. Minimum size of doors for equipment passage.
4. Power requirements: The Contractor shall provide the specific voltage, amperage, phases, and quantities of circuits required.
5. Air conditioning, heating, and humidity requirements. The Contractor shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
6. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
7. Proposed floor plan, based on the expanded system configuration of the bidder's proposed EPBX for this FACILITY.
8. Conduit size requirement (between main TC, computer, and console rooms).
9. Main backbone, trunk line, riser, and horizontal cable pathways, cable duct, and conduit requirements between each MTC, TC, and TCO.

C. Documents: The submittal shall be separated into sections for each subsystem and shall contain the following:
   1. Title page to include:
      a. VAMC Mental Health Clinic B-7.
      b. Contractor’s name, address, and telephone (including FAX) numbers.
      c. Date of Submittal.
      d. VAMC Project No.
   2. List containing a minimum of three locations of installations of similar size and complexity as identified herein. These locations shall contain the following:
      a. Installation Location and Name.
      b. Owner’s or User’s name, address, and telephone (including FAX) numbers.
      c. Date of Project Start and Date of Final Acceptance by Owner.
      d. System Project Number.
      e. Brief (three paragraphs minimum) description of each system’s function, operation, and installation.
   3. Narrative Description of the system.
   4. Pictorial layouts of each MTC, IMTC, and RTCs; MCCS, IMCCS, VCCS, and HCCS termination cabinet(s), each distribution cabinet layout drawing, and TCO as each is expected to be installed and configured.
   5. Equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
   6. List of test equipment as per paragraph 1.5.D. below.
   7. Letter certifying that the Contractor understands the requirements of the SAMPLES Paragraph 1.5.E.
   8. Letter certifying that the Contractor understands the requirements of Section 3.2 concerning acceptance tests.

D. Test Equipment List:
   1. The Contractor is responsible for furnishing all test equipment required to test the system in accordance with the parameters specified. Unless otherwise stated, the test equipment shall not be considered part of the system. The Contractor shall furnish test equipment of accuracy better than the parameters to be tested.

2. The test equipment furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
   a. Spectrum Analyzer.
   b. Signal Level Meter.
   c. Volt-Ohm Meter.
   d. Time Domain Reflectometer (TDR) with strip chart recorder (Data and Optical Measuring).
   e. Bit Error Test Set (BERT).

E. Samples: A sample of each of the following items shall be furnished to the COR for approval prior to installation.
   1. TCO Wall Outlet Box 4" x 4"x 2.5" with:
      a. One each telephone (or voice) rj45 jack installed.
      b. Two each multi pin data rj45 jacks installed.
      c. Cover Plate installed.
   2. Data CCS patch panel, punch block or connection device with RJ45 connectors installed.
   3. 610 mm (2 ft.) section of each fiber optic cable to be used with cable sweep tags as specified in paragraph 2.4.H and connectors installed.

F. Certifications:
   1. Submit written certification from the OEM indicating that the proposed supervisor of the installation and the proposed provider of the contract maintenance are authorized representatives of the OEM. Include the individual's exact name and address and OEM credentials in the certification.
   2. Submit written certification from the OEM that the wiring and connection diagrams meet National and/or Government Life Safety Guidelines, NFPA, NEC, UL, this specification, and JCAHCO requirements and instructions, requirements, recommendations, and guidance set forth by the OEM for the proper performance of the System as described herein. The VAMC will not approve any submittal without this certification.
   3. Preacceptance Certification: This certification shall be made in accordance with the test procedure outlined in paragraph 3.2.B.

G. Equipment Manuals: Fifteen (15) working days prior to the scheduled acceptance test, the Contractor shall deliver four complete sets of commercial operation and maintenance manuals for each item of equipment furnished as part of the System to the COR. The manuals shall detail the theory of operation and shall include narrative descriptions, pictorial illustrations, block and schematic diagrams, and parts list.

H. Record Wiring Diagrams:

1. Fifteen (15) working days prior to the acceptance test, the Contractor shall deliver four complete sets of the Record Wiring Diagrams of the System to the COR. The diagrams shall show all inputs and outputs of electronic and passive equipment correctly identified according to the markers installed on the interconnecting cables, Equipment and room/area locations.
2. The Record Wiring Diagrams shall be in hard copy and two compact disk (CD) copies properly formatted to match the Facility’s current operating version of Computer Aided Drafting (AutoCAD) system. The COR shall verify and inform the Contractor of the version of AutoCAD being used by the Facility.

I. Surveys Required As A Part Of The Technical Submittal: The Contractor shall provide the following surveys that depict various system features and capacities are required in addition to the on site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal survey requirements), as a minimum:

1. Cable Distribution System Design Plan: A design plan for the entire cable distribution systems requirements shall be provided with this document. A specific cable count shall coincide with the total growth items as described herein. It is the Contractor’s responsibility to provide the Systems entire cable requirements and engineer a distribution system requirement plan using the format of the following paragraph(s), at a minimum:

a. UTP (and/or STP) Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
BUILDING	Identifies the building by number, title, or location cabling is to be provided in
TO BUILDING IMC	Identifies building main terminal signal closet, by room number or location, to which cabling is provided to, in, and from
FLOOR	Identifies the floor by number (i.e. 1st, 2nd) cabling and TCOs are to be provided
TC ROOM NUMBER	Identifies the floor signal closet room, by room number, which cabling shall be provided
ROOM NUMBER	Identifies the room, by number, from which cabling and TCOs shall be provided
NUMBER OF CABLE PAIR	Identifies the number of cable pair required to be provided on each floor designated OR the number of cable pair (VAMC Owned) to be retained
NUMBER OF STRANDS USED/SPARE	Identifies the number of strands provided in each run

b. Fiber Optic Cabling Requirements/Column Explanation:

Column	Explanation
FROM BUILDING	Identifies the building by number, title, or location, and main signal closet or intermediate signal closet cabling is provided from
TO BUILDING IMC	Identifies building, by number, title, or location, to which cabling is provided
FLOOR	Identifies the floor by number (i.e. 1st, 2nd)
TC ROOM NUMBER	Identifies the room, by number, from which cabling shall be installed
NUMBER OF STRANDS	Identifies the number of strands in each run of fiber optic cable
INSTALLED METHOD	Identifies the method of installation in accordance with as designated herein
NOTES	Identifies a note number for a special feature or equipment
BUILDING MTC	Identifies the building by number or title

2. Telecommunication Outlets: The Contractor shall clearly and fully

indicate this category for each outlet location and compare the total count to the locations identified above as a part of the technical submittal. Additionally, the Contractor shall indicate the total number of spares.

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS

A. System Requirements:

1. The System shall provide the following minimum services that are designed in accordance with and supported by an Original Equipment Manufacturer (OEM), and as specified herein. The System shall provide continuous inter and/or intra-Facility voice and data service. The System shall be capacity sized so that loss of connectivity to external telephone systems shall not affect the Facilities operation in specific designated locations. The System shall:
   a. Be capable of inter-connecting and functioning fully with the existing Local Telephone Exchange (LEC) Network(s), Federal Telephone System (FTS) Inter-city Network(s), Inter-exchange Carriers, Integrated Services Digital Network (ISDN), Electronic Private Branch Exchange (EPBX) switches, asynchronous/synchronous data terminals and circuits including Automatic Transfer Mode (ATM), Frame Relay, and local area networks (LAN), at a minimum.
   b. Be a voice and data cable distribution system that is based on a physical “Star” Topology.
2. Cable Systems - Twisted Pair and Fiber optic.
   a. General:
      1) The Contractor shall be responsible for providing a new system conforming to current and accepted telephone and digital industrial/commercial cable distribution standards. The distribution cable installation shall be fully coordinated with the Facility, the PM, the COR and the Contractor prior to the start of installation.
      2) The Contractor is responsible for complete knowledge of the space and cable pathways (i.e., equipment rooms, TCs, conduits, wireways) of the Facility. The Contractor shall at a minimum design and install the System using the Pathway Design Handbook H-088C3, TIA/EIA Telecommunications Building Wiring Standards, and Facility Chief of Information Resource

Management’s (IRM) instructions, as approved in writing by the PM and/or COR.

3) Cable provided in the system (i.e. backbone, outside plant, inside plant, and station cabling) shall conform to accepted industry and OEM standards with regards to size, color code, and insulation. The pair twists of any pair shall not be exactly the same as any other pair within any unit or sub-unit of cables that are bundled in twenty-five (25) pairs or less. The absence of specifications regarding details shall imply that best general industry practices shall prevail and that first quality material and workmanship shall be provided. Certification Standards, (i.e., EIA, CCITT, FIPPS, and NFPA) shall prevail.
4) Some areas of this Facility may be considered “plenum”. All wire and cable used in support of the installation in those areas (if any) shall be in compliance with national and local codes pertaining to plenum environments. It is the responsibility of the Contractor to review the VAMC’s cable and wire requirements with the COR and the IRM prior to installation to confirm the type of environment present at each location.
5) The Contractor shall provide outside and inside plant cables that furnishes the number of cable pairs required in accordance with the System requirements described herein. The Contractor shall fully coordinate and obtain approval of the design with the OEM, COR and the IRM prior to installation.
6) All metallic cable sheaths shall be grounded by the Contractor (i.e.: risers, underground, station wiring) as described herein.
7) Conductors shall be cabled to provide protection against induction in voice and data circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.

8) Measures shall be employed by the Contractor to minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
9) The System’s cables shall be labeled on each end and been fully tested and certified in writing by the Contractor to the COR before proof of performance testing can be conducted. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The tests required for data cable must be made to guarantee the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10-6 at the maximum rate of speed. All cable installation and test records shall be made available at acceptance testing by the COR or Contractor and thereafter maintained in the Facility’s Telephone Switch Room. All changes (used pair, failed pair) shall be posted in these records as the change occurs.
10) The Contractor shall coordinate with the COR and the IRM to provide all cable pairs/circuits from the Facility Telephone Switch Room and establish circuits throughout the Facility for all voice, data, computer alarm (except fire alarm), private maintenance line, Radio Paging, PA, LAN, DHCP, and any low voltage circuits as described herein.
11) The Contractor shall provide proper test equipment to guarantee that cable pairs meet each OEM’s standard transmission requirements, and guarantee the cable will carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.

b. Telecommunications Closets (TC): In TC’s that are served with both a UTP backbone cable and a fiber optic backbone cable, the UTP cable shall be terminated on separate RJ-45, 8-pin connectors with 110A or equivalent type punch down blocks located on the

back or front of a 48-port modular patch panel dedicated to data applications. Only the UTP backbone cable pairs, identified as being connected to the fiber optic backbone, shall be extended to the fiber optic interface device. All connecting cables required to extend these cables (i.e., patch cords, twenty-five pair connectors), to the fiber optic interface device, in the TC's shall also be provided by the Contractor to ensure a complete and operational fiber optic distribution system:

1) In TC's, which are only served by a UTP and STP backbone cable, the cable shall be terminated on separate modular connecting devices (110A or equivalent) that are dedicated to data applications. In order to provide full service to all data cable pairs as identified in each TC/cabinet including spare capacity noted herein, the size of all vertical (riser) cables and/or outside cables serving these TC's shall be increased as required.

c. Backbone and Trunk Cables:

1) The Contractor shall be responsible for compatibility of the proposed TCs (to be compliant with the EPBX and CSU equipment) numbering scheme with the numbering plan for the FTS, DID, local stations, and the North American Numbering Plan. The Contractor shall consult with the VAMC and the LEC regarding the FTS and North American Numbering plan to be implemented for the Facility to ensure system compatibility.

2) All submitted equipment shall meet or exceed standards, rules, and regulations of the Federal Communications Commission (FCC) and shall be capable of operating without outboard or "extra" devices. The Contractor shall identify the FCC registration number of the System equipment, EPBX, and proposed CSU (if known) in the technical submittal.

d. Riser Cable:

1) All communication riser cables shall be listed as being suitable for the purpose and marked accordingly per Articles 517, 700, and 800 of the NEC.

2) All voice and data communication riser cables shall be Unshielded Twisted Pair (UTP), minimum 24 American Wire Gauge (AWG) solid, thermoplastic insulated conductors. They shall be enclosed with a thermoplastic outer jacket.

3) The Contractor shall provide and install inside riser cables to insure full service to all voice cable pairs identified in each TC terminating enclosure plus not less than 50% additional spare capacity.
4) The complete riser cabling system shall be labeled and tested as described herein.

e. Horizontal and Station Cable:
1) A Four (4) UTP 24 AWG station wiring cable shall be installed from the top TCO jack to the TC and shall be of a type designed to support Category 6 communications (350 mega-Hertz [mHz] or above). At the jack location, terminate all four pair on the RJ-45/11 jack. At the signal closet, all four pair shall be terminated on the modular punch down blocks dedicated to telephone applications.
2) A Four (4) UTP 24 AWG (in thermoplastic jacket unless otherwise specified by COR) station wiring cable shall be installed from each of the two (2) bottom TCO RJ-45 jacks (shall conform to EIA/TIA 568 Standard "T568A" and NFPA) to the TC and shall be of a type designed to support Category 6 communications (350 mHz or above).

f. Telecommunication Outlets (TCO), Jacks: All TCO’s shall have a minimum of three (3) RJ-45 type jacks. The top jack shall be an eight pin RJ-45/11 compatible jack, labeled, and designated for telephone applications only. The bottom two jacks shall be eight pin RJ-45 type unkeyed (sometimes called center keyed) jacks, labeled, and designated for data.

g. Fiber Optics:
1) A complete fiber optic cable distribution system shall be provided as a part of the System. The Contractor shall provide a fiber optic cable that meets the minimum bandwidth requirements for FDDI, ATM, and Frame Relay services. This fiber optic cable shall be a 50/125 micron multi-mode, containing a minimum of 18 strands of fiber, unless otherwise specified, and shall not exceed a distance of 2,000 Meters (M), or 6,560 feet (ft.) in a single run. Loose tube cable, which separates the individual fibers from the environment, shall be installed for all outdoor runs or for any area which includes an outdoor run. Tight buffered fiber cable shall be

used for indoor runs. The multimode fibers shall be terminated and secured at both ends in “ST” type female stainless steel connectors installed in an appropriate patch or breakout panel with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.

2) In addition, a 12 strand (minimum), 8.3 mm single mode fiber optic cable shall be provided. Single mode fibers shall be terminated and secured at both ends with “ST” type female stainless steel connectors installed in an appropriate patch or breakout panel. The panel shall be provided with a cable management system. A 610 mm (2 ft.) cable loop (minimum) shall be provided at each end to allow for future movement.

3) The fiber optic backbone shall use a conventional hierarchical “star” design where each TC is wired to the primary hub (main cross-connect system) or a secondary hub (intermediate cross-connect system) and then to the primary hub. There shall be no more than two hierarchical levels of cross-connects in the backbone wiring. Each primary hub shall be connected and terminated to a CCS in the Telephone Switch Room. Additionally, a parallel separate fiber optic interconnection shall be provided between the Telephone Switch Room CCS and the MDF in the Main Computer Room.

4) The Contractor shall test each fiber optic strand. Cable transmission performance specifications shall be in accordance with EIA/TIA standards. Attenuation shall be measured in accordance with EIA fiber optic test procedures EIA/TIA-455-46, -61, or -53 and NFPA. Information transmission capacity shall be measured in accordance with EIA/TIA-455-51 or -30 and NFPA. The written results shall be provided to the COR for review and approval.

3. Specific Subsystem Requirements: The System shall consist, as a minimum, of the following independent sub-systems to comprise a complete and functional voice and digital telecommunications cabling system: “Main” (MTC), “intermediate” (IMTC), and “riser” (RTC) TC’s; “backbone” cabling (BC) system; “vertical” (or “riser”) trunk cabling system; “horizontal” (or “lateral”) sub-trunk cabling system, vertical and horizontal cross-connection (VCC and HCC

respectively) cabling systems, and TCO’s with a minimum of three (3) RJ-45 jacks for the appropriate telephone, Data connections, and additional jacks, connectors, drop and patch cords, terminators, and adapters provided.

a. Telecommunication Closet (TC):

1) There shall be a minimum of one TC for the MTC, each building IMTC, and each RTC per building floor location. However, in large building(s), where the horizontal distance to the farthest voice and digital work area may exceed 90 Meters (M) (or 295 feet [ft]), additional TC’s shall be provided as described herein. The maximum DC resistance per cable pair shall be no more than 28.6 Ohms per 305 M (1,000 feet). Each TC shall be centrally located to cover the maximum amount of local floor space. The TC’s house in cabinets or enclosures, on relay racks, and/or on backboards, various telecommunication data equipment, controllers, multiplexers, bridges, routers, LAN hub(s), telephone cross-connecting, active and passive equipment.

2) Additionally, the TC’s may house fire alarm, nurses call, code one (or blue), video, public address, radio entertainment, intercom, and radio paging equipment. Regardless of the method of installation, mounting, termination, or cross-connecting used, all backbone, vertical, and horizontal copper and fiber optic cables shall be terminated on appropriate cross-connection systems (CCS) containing patch panel(s), punch blocks, and/or breakout devices provided in enclosures and tested as described herein. A cable and/or wire management system shall be a part of each CCS.

a) A minimum of three 110-120 VAC active quad outlets shall be provided, each with “U” grounded receptacles at a minimum of one outlet for each front, side and back wall. These outlets shall be separately protected by an AC circuit breaker provided in the designated Government Emergency Critical Care AC power panel, that is connected to the Facilities Emergency AC Power Distribution System. For

larger building TC applications, a minimum of one additional quad AC outlet shall be provided for every 800M² (or 8,000 ft²) of useable floor space. Additional outlets shall be equally spaced along the wall.

b) Climate control shall be provided in each TC 24 hours a day, seven days per week and 52 week per year to prevent failure of electronic components and for mission critical functional applications. The COR are responsible for informing the Contractor regarding the minimum climate control requirements.

b. Cross-connect Systems (CCS):

1) The CCS shall be selected based on the following criteria: requires the use of a single tool, has the fewest amount of parts, and requires the least amount of assembly or projected troubleshooting time during the life of the system.

2) The CCS system used at the MTC, each IMTC, and each TC shall force cross-connect cable slack management through adherence to the OEM’s installation methods, provided cable management systems, and as described herein, so that moves, adds, and changes can be administered easily and cost effectively.

3) Copper Cables: The MTC, each IMTC, and TC shall contain a copper CCS sized to support the System TCO’s and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth. Additionally, each CCS must provide maximum flexibility, while maintaining performance, in order to meet system-changing requirements that are likely to occur throughout its useful life.

4) Fiber Optic Cables:

a) The MTC and each TC shall contain a fiber CCS sized to support the System TCO’s and connections served by each individual TC and as shown on the drawings. The System layout shall allow for a minimum of 50% anticipated growth.

b) Each fiber CCS must provide maximum flexibility and cable management while maintaining performance in order to meet changing requirements that are likely to occur throughout the expected life of the system. All fiber optic cable slack shall be stored in protective enclosures.

c) If it is determined that a fiber optic distribution system is not necessary for the immediate system needs. Each TC shall be provided with fiber optic cable(s) that contain a minimum of 12 strands “dark” multimode fiber and 12 strands “dark” single mode fiber, each fiber properly terminated on its respective female stainless steel connector mounted in an appropriate fiber termination enclosure provided in each TC.

5) The Contractor shall not “cross-connect” the copper or fiber optic cabling systems and subsystems even though appropriate “patch” cords are to be provided for each “patch”, “punch”, or “breakout” panel. In addition, the Contractor shall not provide active electronic distribution or interface equipment as a part of the System.

6) Grounding: Proper grounding and bonding shall be provided for each TC and all internal equipment. Reference shall be made to proper codes and standards, such that all grounding systems must comply with all applicable National, Regional, and Local Building and Electrical codes. The most stringent code of these governing bodies shall apply.

a) If local grounding codes do not exist for the System location, then at a minimum, a #6 American Wire Gauge (AWG) stranded copper wire, or equivalent copper braid, shall be connected to a separate earth grounding system for each TC (the looping of TC’s in a general location is allowed as long as the specifications contained herein are met). Under no circumstance shall the AC neutral be used for this ground. See PART 3 – EXECUTION for specific grounding instructions.

b) Each copper UTP or STP cable that enters a TC from the outside of a building (regardless if the cable is installed underground or aerial) shall be provided with a surge protector and grounded an to earth ground at each cable’s entry point in and out of the MTC and each IMTC.

c. Main Cross-connection Subsystem (MCCS): The MCCS shall be located in the MTC and it shall be the common point of appearance for inter and intra-building copper and fiber optic “backbone” system cables, and connections to the telephone and data cable systems.

The MTC usually houses telephone EPBX, public address, radio paging interface, routers, and main hierarchical data LAN concentrating equipment. Additionally, it shall provide a single administration and management point for the entire System.

d. Voice (or Telephone) Cable Cross-Connection Subsystem:
   1) Due to the usually high number of copper cable termination’s required at the MCCS, Insulation Displacement Connection (IDC) hardware shall be used. Termination options shall include the following for a Category 6 Cabling System: IDC termination of cross-connection wire(s), IDC patch cord connector to IDC patch cord connector, and hybrid modular cord to IDC patch cord connector shall be the minimum provided.
   2) Additionally, due to the large or many MCCS (at initial installation and over the life of the System) copper termination points, the CCS that makes the best use of real estate while still following the OEM design and installation guidelines, and meeting the specifications described herein, shall be provided.
   3) For ease of maintenance purposes, all terminations shall be accessible without the need for disassembly of the IDC wafer. IDC wafers shall be removable from their mounts to facilitate testing on either side of the connector. Designation strips or labels shall be removable to allow for inspection of the terminations. The maximum number of terminations on a wall or on a rack frame or panel shall comply with the OEM recommendations and guidelines, and as described herein. A cable management system shall be provided as a part of the IDC.
   4) IDC connectors shall be capable of supporting cable re-terminations without damaging the connector and shall support a minimum of 200 (telephone equipment standard compliant) IDC insertions or withdrawals on either side of the connector panel.
   5) A non-impact termination method using a full-cycle terminating tool having both a tactile and an audible feedback to indicate proper termination is required. For personnel safety and ease of use in day to day administration, high impact installation tools shall not be used.

6) All system “inputs” from the EPBX, FTS, Local Telephone System, or diverse routed voice distribution systems shall appear on the “left” side of the IDC (110A blocks with RJ45 connections are acceptable alternates to the IDC) of the MCCS.
7) All system “outputs” from the MCCS to the voice backbone cable distribution system shall appear on the “right” side of the same IDC (or 110A blocks) of the MCCS.
8) The splitting of pairs within cables between different jacks or connections shall not be allowed. In the case of ISDN and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.
9) UTP or STP cross connecting wires shall be provided for each “pair” of connection terminals plus an additional 50% spare.

e. Data Cross-Connection Subsystems:
1) The MCCS shall be a Main Distribution Terminating (MDT) data unit and shall be provided in the MTC. The MDT shall consist of a “patch” panel(s) provided with modular RJ45 female connectors for cross-connection of all copper data cable terminations. The panels shall provide for system grounding (where no dielectric cables are used) and be provided with a cable management system.
2) Each panel shall conform to EIA dimensions and be suitable for mounting in standard equipment racks, have the RJ45 jacks aligned in two horizontal rows (up to a maximum of 48 jacks per panel), and shall not exceed the OEM’s recommendations. Each RJ45 jack shall be of modular design and capable of accepting and functioning with other modular (i.e. RJ11) plugs without damaging the jack. It is not necessary to provide a jack for unused positions that are not part of the 50% expansion requirement.
a) All data system inputs from the server(s), data LAN, bridge, or interface distribution systems shall appear on the “top” row of jacks of the appropriate patch panel.
b) All System outputs or backbone cable connections shall appear on the “bottom” row of jacks of the same patch panel.

c) The splitting of pairs within cables between different jacks shall not be allowed. In the case of ISDN and/or ATM and/or Frame Relay applications, terminating resistors shall be provided externally to the patch panel connector or jack.

3) A patch cord shall be provided for each system “pair” of connection jacks. Each patch cord shall have modular RJ45 connectors provided on each end to match the panel’s modular RJ45 female jack’s being provided.

f. Fiber optic Cross-Connection Subsystems: The MTC shall be provided with a separate fiber MCCS. Each TC shall be provided with a rack mounted patch or distribution panel that is installed inside a lockable cabinet or “breakout enclosure” that accommodates a minimum of 12 strands multimode fiber and 12 strand single mode fiber (these counts shall not be included the 50% spare requirement). Two of the single mode fibers shall be designated for educational analog video applications. A cable management system shall be provided for each panel.

1) The panel(s) shall contain a minimum of 24 female “ST” connectors, be able to accommodate splices and field mountable connectors and have capacity for additional connectors to be added up to the OEM’s maximum standard panel size for this type of use. All patch panel sides, including the front and back, shall be protected by a cabinet or enclosure.

2) The panel(s) shall conform to EIA dimensions and be suitable for installation in standard racks, cabinets, and enclosures. The panels shall provide for system grounding (where no dielectric cables are used).

3) The patch panel with the highest OEM approved density of fiber “ST” termination’s (maximum of 72 each), while maintaining a high level of manageability, shall be selected. Patch cables, with proper “ST” connectors installed on each end shall be provided for each pair of fiber optic cable “ST” connectors.

a) All System “inputs” from interface equipment or distribution systems shall appear on the “top” row of connectors of the appropriate patch panel.

b) All System “outputs” or backbone cable connections shall appear on the “bottom” row of connectors of the same patch panel.

4) In order to achieve a high level of reliability that approximates that of an OEM connector, field installable connectors shall have an OEM specified physical contact polish. Every fiber cable shall be terminated with the appropriate connector, and tested to ensure compliance to OEM and specifications outlines herein. Where a local fiber optic system connector standard, Industry Standard fiber optic “ST” female connector terminated with a fiber optic cable, shall be used. But, if the fiber optic cable is not used (or “dark”), a “ST” male terminating “cap” shall be provided for each unused “ST” female connector.

g. VCCS and Horizontal Cross-connecting (HCCS) Systems: Each TC shall be provided with a separate VCCS and HCCS located within the TC. The VCCS and HCCS shall interconnect and interface the riser (vertical) trunk line cables with the horizontal (or station) sub-trunk line cables. The media (copper and fiber optic used in the CCS system shall be designed according to the System requirements, OEM standards and guidelines, and as described herein. A multi-pair copper for voice and data, and separate multiple fiber optic CCS system shall be provided as a part of the System.

1) The UTP and fiber optic trunk-line cabling systems are that connected between the trunk-lines and Riser VCCS, shall be terminated:

a) On the “left” or “top” IDC (or 110A blocks) for each UTP voice cable.

b) On the “top” row of RJ45 jacks on the appropriate patch panel for each UTP data cable.

c) On the “top” row of “ST” connectors on the appropriate patch panel for each fiber.

2) The UTP and fiber optic sub-trunk (lateral) floor distribution cabling systems that are connected between each RTC and each TCO or secondary system distribution or connection point, shall terminate on an appropriate HCCS, at the:

a) On the “right” IDC (or 110A block) used as the VCCS input for each UTP voice cable.
b) On the “bottom row of RJ45 jacks on the appropriate patch panel used as the VCCS input for each UTP data cable.
c) On the “bottom” row of “ST” connectors on the appropriate patch panel used as the VCCS input for each fiber.
d) The technical requirements of the VCCS and HCCS “patch”, “terminating”, or “breakout” panels and cable management assemblies for voice, data and fiber optic cables shall be as described in the above MCCS, IMCCS, and TC technical paragraphs.

3) The Contractor shall not “cross-connect” the VCCS or HCCS cabling systems even though appropriate patch cords are provided for each “patch”, “punch”, or “breakout” panel. Also, the Contractor shall not provide active interface or distribution electronic equipment as a part of the System.

k. Horizontal (or Station) Cabling (HC): The HC distribution cabling systems connects the distribution field of the voice and data HCCS, in a “Star” Topology, to each TCO or connector and as shown on the drawings via the sub-trunk system.

1) Horizontal cables shall consist of insulated UTP conductors that are rated for Category 6 telecommunications service for voice and data systems.
2) The number of UTP distribution pairs dedicated to each floor from the HC shall be sufficient to accommodate all the horizontal voice and data circuits served by the distribution cable to each TCO.
a) A minimum of four pairs for voice shall be connected to the “right” side of the IDC (or 110A block) that the VCCS “input” connections appear in the RTC.
b) A minimum of two separate sets of four pairs each for data shall be connected to the “bottom” row of RJ45 jacks that the VCCS “input” connections appear in the RTC.

3) The horizontal cable length to the farthest system outlet shall be limited to a maximum of 90M (or 295 ft). These maximum lengths must be derated, adjusted and reduced to include cross-connection and distribution system losses. Additional TC(s) shall be provided on large floor areas of buildings to limit the horizontal distribution to a maximum of 90M (or 295 ft).
4) The splitting of pairs within a cable between different jacks shall not be permitted.
5) The installation of the HC shall conform to appropriate OEM recommendations and standards outlined herein. This requirement will insure adequate protection for Electro-Magnetic Interference (EMI) sources.
6) A system design where “looping” the HC distribution cables from room to room shall not be permitted.

l. System Telecommunication Outlets (TCO): The System shall be capable of receiving the specified telephone (or voice) and data signals acquired from the LEC, FTS contracted carrier and computer system, and one each fiber optic single mode and multimode cables and shall process and distribute them to the designated TCO’s and as shown on the drawings.
1) Each TCO shall consist of three multipin modular RJ45 jacks, one designated for telephone and two for data service. Each TCO with appropriate jacks installed shall be provided by the Contractor in each designated location and as shown on the drawings.
2) The Contractor shall connect each telephone multipin modular RJ45 jack to a separate “right side as you look at it” telephone HC distribution system HCCS “punch down” 110A block or approved IDC terminating device in each associated RTC. The modular RJ45 jack shall be able to accept and operate with smaller modular RJ11 plugs while providing proper connection and not damaging the modular jack. The OEM shall warrant all modular RJ45/11 jacks in such a manner to be usable for modular RJ11 plugs.

3) The Contractor shall connect each TCO data multipin modular RJ45 jack to a separate lower row jack on the HCCS “patch panel” in each associated RTC. The Contractor is not to “cross-connect” VCCS and HCCS data distribution cables or provides active electronic data distribution equipment as a part of the System.
4) A non-impact termination method, using either a stuffer cap with installation tool or full-cycle terminating tool having both tactile and audible feedback to indicate proper termination shall be used. High impact installation tools shall not be used.
5) Each terminated conductor end shall be properly trimmed to assure a minimum clearance of 6.35 mm (0.250 in) clearance between the conductors of adjacent modules.
6) The multipin RJ45 jack shall be modular in construction that will accept and operate with a modular UTP and STP RJ45 connector and its pin assignments.

B. System Performance:

1. At a minimum the System shall support the following operating parameters:
   a. EPBX connection:
      1) System speed: 1.0 gBps per second, minimum.
      2) Impedance: 600 Ohms.
      3) Cross Modulation: -60 deci-Bel (dB).
      4) Hum Modulation: -55 Db.
      5) System data error: 10 to the -10 Bps, minimum loss measured at the frame output with reference Zero (0) deciBel measured (dBm) at 1,000 Hertz (Hz) applied to the frame input.
         a) Trunk to station: 1.5 dB, maximum.
         b) Station to station: 3.0 dB, maximum.
         c) Internal switch crosstalk: -60 dB when a signal of ± 10 deciBel measured (dBm), 500-2,500 Hz range is applied to the primary path.
         d) Idle channel noise: 25 dBm “C” or 3.0 dBm “O” above reference (terminated) ground noise, whichever is greater.

e) Traffic Grade of Service for Voice and Data:

(1) A minimum grade of service of P-01 with an average traffic load of 7.0 CCS per station per hour and a traffic overload in the data circuits will not interfere with, or degrade, the voice service.

(2) Average CCS per voice station: The average CCS capacity per voice station shall be maintained at 7.0 CCS when the EPBX is expanded up to the projected maximum growth as stated herein.

b. Telecommunications Outlet (TCO):

1) Voice:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, balanced (BAL).

c) Signal Level: 0 deciBel per mili-Volt (dBmV) ± 0.1 dBmV.

d) System speed: 100 mBps, minimum.

e) System data error: 10 to the -6 Bps, minimum.

2) Data:

a) Isolation (outlet-outlet): 24 dB.

b) Impedance: 600 Ohms, BAL.

c) Signal Level: 0 dBmV ± 0.1 dBmV.

d) System speed: 120 mBps, minimum.

e) System data error: 10 to the -8 Bps, minimum.

3) Fiber optic:

a) Isolation (outlet-outlet): 36 dB.

b) Signal Level: 0 dBmV ± 0.1 dBmV.

c) System speed: 540 mBps, minimum.

d) System data error: 10 to the -6 BPS, minimum.

C. General:

1. All equipment to be supplied under this specification shall be new and the current model of a standard product of an OEM or record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:

a. Maintains a stock of replacement parts for the item submitted.

b. Maintains engineering drawings, specifications, and operating manuals for the items submitted.

c. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid.

2. Specifications of equipment as set forth in this document are minimum requirements, unless otherwise stated, and shall not be construed as limiting the overall quality, quantity, or performance characteristics of items furnished in the System. When the Contractor furnishes an item of equipment for which there is a specification contained herein, the item of equipment shall meet or exceed the specification for that item of equipment.
3. The Contractor shall provide written verification, in writing to the COR at time of installation, that the type of wire/cable being provided is recommended and approved by the OEM. The Contractor is responsible for providing the proper size and type of cable duct and/or conduit and wiring even though the actual installation may be by another subcontractor.
4. The Telephone Contractor is responsible for providing interfacing cable connections for the telephone and PA systems with the System.
5. Active electronic component equipment shall consist of solid-state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone equipment, systems, and service.
6. All passive distribution equipment shall meet or exceed -80 dB radiation shielding specifications.
7. All interconnecting twisted pair, fiber-optic cables shall be terminated on equipment terminal boards, punch blocks, breakout boxes, splice blocks, and unused equipment ports/taps shall be terminated according to the OEM’s instructions for telephone cable systems without adapters. The Contractor shall not leave unused or spare twisted pair wire fiber-optic cable unterminated, unconnected, loose or unsecured.
8. Color code all distribution wiring to conform to the Telephone Industry standard, EIA/TIA, and this document, which ever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance. Reference Specification Section 27 10 00, STRUCTURED CABLING.

9. Connect the System’s primary input AC power to the Facility’ Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with COR regarding a suitable circuit location prior to bidding.
10. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the System OEM. Base- band cable systems shall utilize barrier terminal screw type connectors, at a minimum. Crimp type connectors installed with a ratchet type installation tool are and acceptable alternate as long as the cable dress, pairs, shielding, grounding, and connections and labeling are provided the same as the barrier terminal strip connectors. Tape of any type, wire nuts, or solder type connections are unacceptable and will not be approved.
11. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.

D. Equipment Functional Characteristics:

FUNCTIONS	**CHARACTERISTICS**
Input Voltage	105 to 130 VAC
POWER LINE FREQUENCY	60 HZ ±2.0 HZ
Operating Temperature	O to 50 degrees (°) Centigrade (C)
Humidity	80 percent (%) minimum rating

E. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as Critical Care performing Life Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.

2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory where such standards have been established for the supplies, materials or equipment. See paragraph minimum requirements Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, and the guidelines listed in paragraph 2.J.2.
3. The provided active and passive equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COR approved system equipment necessary to be replaced) was technically reviewed and approved by VAMC. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards.

2.2 DISTRIBUTION EQUIPMENT AND SYSTEMS

A. Telecommunication Outlet (TCO):

1. The TCO shall consist of one telephone multipin jack and two data multipin jacks mounted in a steel outlet box. A separate 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled stainless steel faceplate will be used. A second 100mm (4in.) x 100mm (4in.) x 63mm (2.5in.) steel outlet box with a labeled faceplate shall be provided as required adjacent to the first box to ensure system connections and expandability requirements are met.
2. All telephone multipin connections shall be RJ-45/11 compatible female types. All data multipin connections shall be RJ-45 female types. All fiber optic (single mode and multimode) connections shall be “ST” stainless steel female types.
3. The TCO shall be fed from the appropriate CCS located in the respective RTC in a manner to provide a uniform and balanced distribution system.

4. Interface of the data multipin jacks to appropriate patch panels (or approved “punch down” blocks) in the associated RTC, is the responsibility of the Contractor. The Contractor shall not extend data cables from the RTCs to data terminal equipment or install data terminal equipment.
5. The wall outlet shall be provided with a stainless steel or approve alternate cover plate to fit the telephone multipin jack, data multi- pin jacks and the outlet box provided (100mm (4in.) x 100mm (4in.) for single and 100mm (4in.) x 200mm (8in.) for dual outlet box applications). For PBPU installations, the cover plate shall be stainless steel.

B. Distribution Cables: Each cable shall meet or exceed the following specifications for the specific type of cable. Each cable reel shall be sweep tested and certified by the OEM by tags affixed to each reel. The Contractor shall turn over all sweep tags to the COR or PM. Additionally, the Contractor shall provide a 610 mm (2 ft.) sample of each provided cable, to the COR and receive approval before installation.

1. Telephone:
   a. The System cable shall be provided by the Contractor to meet the minimum system requirements of Category Six service. The cable shall interconnect each part of the system. The cable shall be completely survivable in areas where it is installed.
   b. Technical Characteristics:

Length	As required, in 1K (3,000 ft.) reels minimum
Cable	Voice grade category six
Connectors	As required by system design
Size	22 AWG, minimum, Outside 24 AWG, minimum, Inside
Color coding	Required, telephone industry standard
Bend radius	10X the cable outside diameter
Impedance	120 Ohms ± 15%, BAL
Shield coverage	As required by OEM specification
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2

1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

2. Data Multi-Conductor:
   a. The cable shall be multi-conductor, unshielded cable with stranded conductors. The cable shall be able to handle the power and voltage used over the distance required. It shall meet Category Six service at a minimum.
   b. Technical Characteristics:

Wire size	24 AWG, minimum
Bend radius	10X the cable outside diameter
Impedance	100 Ohms ± 15%, BAL
Bandwidth	100 mHz, minimum
DC RESISTANCE	10.0 Ohms/100M, maximum
Overall Outside (if OEM specified)	100%
Individual Pairs (if OEM specified)	100%
Attenuation	
Frequency in mHz	dB per 305 M (1,000ft.), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
62.0	52.0
100.0	68.0

3. Fiber Optic:
   a. Multimode Fiber:
      1) The general purpose multimode fiber optic cable shall be a dual window type installed in conduit for all system locations. A load-bearing support braid shall surround the inner tube for strength during cable installation.
      2) Technical Characteristics:

Bend radius	6.0", minimum Outer jacket, As required
FIBER DIAMETER	50 MICRONS LASER SPEED OM3
Cladding	125 microns
Attenuation	
850 nM	4.0 dB per kM, maximum
1,300 nM	2.0 dB per kM, maximum
Bandwidth	
850 nM	160 mHz, minimum
1,300 nM	500 mHz, minimum
Connectors	Stainless steel

C. Outlet Connection Cables:
   1. Telephone:
      a. The Contractor shall provide a connection cable for each TCO telephone jack in the System with 10% spares. The telephone connection cable shall connect the telephone instrument to the TCO telephone jack. The Contractor shall not provide telephone instrument(s) or equipment.
      b. Technical Characteristics:

Length	1.8M (6ft.), minimum
Cable	Voice Grade
Connector	RJ-11/45 compatible male on each end
Size	24 AWG, minimum
Color coding	Required, telephone industry standard

2. Data:
   a. The Contractor shall provide a connection cable for each TCO data jack in the system with 10% spares. The data connection cable shall connect a data instrument to the TCO data jack. The Contractor shall not provide data terminal(s)/equipment.
   b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Data grade Category Six
Connector	RJ-45 male on each end
Color coding	Required, data industry standard
Size	24 AWG, minimum

3. Fiber Optic:
   a. The Contractor shall provide a connection cable for each TCO fiber optic connector in the System with 10% spares. The data connection cable shall connect a fiber optic instrument to the TCO fiber optic jack. The Contractor shall not provide fiber optic instrument(s)/equipment.
   b. Technical Characteristics:

Length	1.8M (6 ft.), minimum
Cable	Flexible single conductor with jacket
Connector	ST male on each end
Size	To fit single mode or multimode cable

D. System Connectors:
1. Solderless (Forked Connector):
   a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector barrel shall be insulated and color-coded.
   b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V

2. Multipin:
   a. The connector shall have a crimp-on coupling for quick connect/disconnect of wires or cables. The crimp-on connector shall be designed to fit the wire or cable furnished. The connector housing shall be fully enclosed and shielded. It shall be secured to the cable group by screw type compression sleeves.
   b. Technical Characteristics:

Impedance	As required
Working Voltage	500 V
Number of pins	As requires, usually 25 pairs minimum

3. Modular (RJ-45/11 and RJ-45): The connectors shall be commercial types for voice and high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the System. The connector shall be compatible with UTP and STP cables.
   a. Technical Characteristics:

Type	Number of Pins
RJ-11/45	Compatible with RJ45
RJ-45	Eight
Dielectric	Surge
Voltage	1,000V RMS, 60 Hz @ one minute, minimum
Current	2.2A RMS @ 30 Minutes or 7.0A RMS @ 5.0 seconds
Leakage	100 μA, maximum
Connectability	
Initial contact resistance	20 mili-Ohms, maximum
Insulation displacement	10 mili-Ohms, maximum
Interface	Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs shall provide connection when used in RJ-45 jacks.
Durability	200 insertions/withdrawals, minimum

4. Fiber Optic: The connectors shall be commercial types for voice and high speed data transmission applications. The connector shall be compatible with telephone instruments, computer terminals, and other type devices requiring linking through the modular telecommunications outlet to the system. The connector shall be compatible with UTP cables.

E. Terminators:

1. Fiber Optic:
   a. These units shall be metal-housed precision types in the frequency ranges selected. They shall be the screw-on type that has low VSWR when installed and the proper impedance to terminate the required system unit or fiber optic cable.
   b. Technical Characteristics:

Frequency	Lightwave
Power blocking	As required
Return loss	25 dB
Connectors	"ST", minimum
Construction	Stainless steel
Impedance	As required

F. Distribution Frames:

1. All cable distribution closets and MDFs shall be wired in accordance with industry standards and shall employ "latest state-of-the-art" modular cross-connect devices. The MDF/telephone closet riser cable shall be sized to satisfy all voice requirements plus not less than 50% spare (growth) capacity in each telephone closet which includes a fiber optic backbone. The MDF/telephone closet riser cable shall be sized to satisfy all voice and data requirements plus not less than 50% spare (growth) capacity in each telephone closet which does not include a fiber optic backbone.
2. The MDF and all intermediate distribution frames shall be connected to the EPBX system ground.

3. Technical Characteristics:

Telephone	
IDC type unit	As described in Part 2
Contact wires	50 micron of Gold over Nickel
Contact pressure	100 Grams, MIN
110A Punch blocks	Acceptable alternate to IDC
Data	110A blocks as described in Part 2
Fiber optic	Patch panel as described in Part 2

2.3 TELECOMMUNCATIONS CLOSET REQUIREMENTS

Refer to VAMC Handbook H-088C3, Telephone System Requirements, for specific TC guidelines for size, power input, security, and backboard mounting requirements. It is the Contractors responsibility to ensure TC compliance with the System Requirements.

2.4 ENVIRONMENTAL REQUIREMENTS

Technical submittals shall identify the environmental specifications for housing the system. These environmental specifications shall identify the requirements for initial and expanded system configurations for:

A. Floor loading for batteries and cabinets.
B. Minimum floor space and ceiling heights.
C. Minimum size of doors for equipment passage.
D. Power requirements: The bidders shall provide the specific voltage, amperage, phases, and quantities of circuits required.
E. Air conditioning, heating, and humidity requirements. The bidder shall identify the ambient temperature and relative humidity operating ranges required preventing equipment damage.
F. Air conditioning requirements (expressed in BTU per hour, based on adequate dissipation of generated heat to maintain required room and equipment standards).
G. Proposed floor plan based on the expanded system configuration of the bidder's proposed EPBX for this Facility.

2.5 INSTALLATION KIT

The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, required to accomplish a neat and secure installation. All wires shall

terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the COR all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

A. System Grounding:
   1. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
   2. This includes, but is not limited to:
      a. Data Cable Shields.
      b. Equipment Racks.
      c. Equipment Cabinets.
      d. Conduits.
      e. Duct.
      f. Cable Trays.
      g. Power Panels.
      h. Connector Panels.
      i. Grounding Blocks.

B. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels, required to accomplish a neat and orderly installation.

C. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.

D. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.

E. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.

F. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Product Delivery, Storage and Handling:

1. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COR may inventory the cable, patch panels, and related equipment.
2. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the COR.

B. System Installation:

1. After the contract’s been awarded, and within the time period specified in the contract, the Contractor shall deliver the total system in a manner that fully complies with the requirements of this specification. The Contractor shall make no substitutions or changes in the System without written approval from the COR and PM.
2. The Contractor shall install all equipment and systems in a manner that complies with accepted industry standards of good practice, OEM instructions, the requirements of this specification, and in a manner which does not constitute a safety hazard. The Contractor shall insure that all installation personnel understands and complies with all the requirements of this specification.
3. The Contractor shall install suitable filters, traps, directional couplers, splitters, TC’s, and pads for minimizing interference and for balancing the System. Items used for balancing and minimizing interference shall be able to pass telephone, data, and lightwave signals in the frequency bands selected, in the direction specified, with low loss, and high isolation, and with minimal delay of specified frequencies and signals. The Contractor shall provide all equipment necessary to meet the requirements of Paragraph 2.1.C and the System performance standards.

4. All passive equipment shall be connected according to the OEM's specifications to insure future correct termination, isolation, impedance match, and signal level balance at each telephone/data outlet.
5. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
6. All lines shall be terminated in a suitable manner to facilitate future expansion of the System. There shall be a minimum of one spare 25 pair cable at each distribution point on each floor.
7. Terminating resistors or devices shall be used to terminate all unused branches, outlets, equipment ports of the System, and shall be devices designed for the purpose of terminating fiber optic or twisted pair carrying telephone and data signals in telephone and data, and lightwave systems.

C. Conduit and Signal Ducts:

1. Conduit:
   a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weatherheads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers,shall be sleeved and sealed. The minimum conduit size shall be 19 mm (3/4 in.).
   b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow telephone cables to be installed in partitioned cable tray with data cables may be granted in writing by the COR if requested.) Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.
   c. When metal, plastic covered,flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

d. When ”innerduct” flexible cable protective systems is specifically authorized to be provided for use in the System, it’s installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

e. Conduit (including GFE) fill shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

f. When metal, plastic covered,flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.

g. Ensure that Nurse Call and PA Systems (as identified by NEC Section 517) are completely separated and protected from all other systems.

2. Signal Duct, Cable Duct, or Cable Tray:

a. The Contractor shall use existing signal duct, cable duct, and/or cable tray, when identified and approved by the COR.

b. Approved signal and/or cable duct shall be a minimum size of 100 mm x 100 mm (4 in. X 4 in.) inside diameter with removable tops or sides, as appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.

c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The COR shall approve width and height dimensions.

D. Distribution System Signal Wires and Cables:

1. Wires and cables shall be provided in the same manner and use like construction practices as Fire Protective and other Emergency Systems that are identified and outlined in NFPA 101, Life Safety Code, Chapters 7, 12, and/or 13, NFPA 70, National Electrical Code,

Chapter 7, Special Conditions. The wires and cables shall be able to withstand adverse environmental conditions in their respective location without deterioration. Wires and cables shall enter each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of the cables.

a. Each wire and cable shall terminate on an item of equipment by direct connection. Spare or unused wire and cable shall be provided with appropriate connectors (female types) that are installed in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
b. Fiber optic cables that are spare, unused or dark shall be provided with Industry Standard “ST” type female connectors installed in appropriate break out, patch, or bulkhead connector panels provided in enclosure(s) and shall be protected from the environment.
c. All cable junctions and taps shall be accessible. Provide an 8” X 8” X 4” (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible.

2. Routing and Interconnection:
   a. Wires or cables between consoles, cabinets, racks and other equipment shall be in an approved conduit, signal duct, cable duct, or cable tray that is secured to building structure.
   b. Wires and cables shall be insulated to prevent contact with signal or current carrying conductors. Wires or cables used in assembling consoles, panels, equipment cabinets and racks shall be formed into harnesses that are bundled and tied. Harnessed wires or cables shall be combed straight, formed and dressed in either a vertical or horizontal relationship to equipment, controls, components or terminations.
   c. Harnesses with intertwined members are not acceptable. Each wire or cable that breaks out from a harness for connection or termination shall have been tied off at that harness or bundle point, and be provided with a neatly formed service loop.
   d. Wires and cables shall be grouped according to service (i.e.: AC, grounds, signal, DC, control). DC, control and signal cables may be included with any group. Wires and cables shall be neatly

formed and shall not change position in the group throughout the conduit run. Wires and cables in approved signal duct, conduit, cable ducts, or cable trays shall be neatly formed, bundled, tied off in 600 mm to 900 mm (24 in. to 36 in.) lengths and shall not change position in the group throughout the run. Concealed splices are not allowed.

e. Do not pull wire or cable through any box, fitting or enclosure where change of cable tray or signal or cable duct alignment or direction occurs. Ensure the proper bend radius is maintained for each wire or cable as specified by it's OEM.
f. Employ temporary guides, sheaves, rollers, and other necessary items to protect the wire or cable from excess tension or damage from bending during installation. Abrasion to wire or cable jackets is not acceptable and will not be allowed. Replace all cables whose jacket has been abraded. The discovery of any abraded and/or damaged cables during the proof of performance test shall be grounds for declaring the entire system unacceptable and the termination of the proof of performance test. Completely cover edges of wire or cable passing through holes in chassis, cabinets or racks, enclosures, pull or junction boxes, conduit,with plastic or nylon grommeting.
g. Cable runs shall be splice free between conduit junction and interface boxes and equipment locations.
h. Cables shall be installed and fastened without causing sharp bends or rubbing of the cables against sharp edges. Cables shall be fastened with hardware that will not damage or distort them.
i. Cables shall be labeled with permanent markers at the terminals of the electronic and passive equipment and at each junction point in the System. The lettering on the cables shall correspond with the lettering on the record diagrams.
j. Completely test all of the cables after installation and replace any defective cables.
k. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet

protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors,is not allowed and will not be approved.

l. Wires or cables installed outside of conduit, cable trays, wireways, cable duct.
   1) Installed in J-hooks minimum 4 feet on center. The wire and cable run shall be UL rated plenum and OEM certified for use in air plenums.

m. Wires or cables installed in underground conduit, duct.
   1) Wires or cables installed in underground conduit, duct,be waterproofed by the inclusion of a water protective barrier (i.e., gel, magma) or flooding compound between the outside jacket and first shield. Each underground connection shall be accessible in a manhole, recessed ground level junction box, above ground pedestal, and shall be provided with appropriate waterproof connectors to match the cable being installed. Once the System has been tested and found to meet the System performance standards and accepted by VAMC, the Contractor shall provide waterproof shrink tubing or approved mastic to fully encompass each wire or cable connection and overlay at least 150 mm (6 inches) above each wire or cable jacket trim point.
   2) It is not acceptable to connect waterproofed cable directly to an inside CCS punch block or directly to an equipment connection port. When an under ground cable enters a building, it shall be routed directly to the closest TC that has been designated as the building’s IMTC. The Contractor shall provide a “transition” splice in this TC where the “water proofed” cable enters on one side and “dry” cable exits on the other side. The “transition” splice shall be fully waterproof and be capable of reentry for system servicing. Additionally, the transition splice shall not allow the waterproofing compound to migrate from the water proof cable to the dry cable.
   3) Warning tape shall be continuously placed 300 mm (12 inches) above buried conduit, cable.

E. Outlet Boxes, Back Boxes, and Faceplates:
   1. Outlet Boxes: Signal, power, interface, connection, distribution, and junction boxes shall be provided as required by the system design, on-site inspection, and review of the contract drawings.
   2. Back Boxes: Back boxes shall be provided as directed by the OEM as required by the approved system design, on-site inspection, and review of the contract drawings.
   3. Face Plates (or Cover Plates): Faceplates shall be of a standard type, stainless steel, anodized aluminum or UL approved cycolac plastic construction and provided by the Contractor for each identified system outlet location. Connectors and jacks appearing on the faceplate shall be clearly and permanently marked.
F. Connectors: Circuits, transmission lines, and signal extensions shall have continuity, correct connection and polarity. A uniform polarity shall be maintained between all points in the system.
   1. Wires:
      a. Wire ends shall be neatly formed and where insulation has been cut, heat shrink tubing shall be employed to secure the insulation on each wire. Tape of any type is not acceptable.
   2. Cables: Each connector shall be designed for the specific size cable being used and installed with the OEM's approved installation tool. Typical system cable connectors include; but, are not limited to: Audio spade lug, punch block, wirewrap.
G. AC Power: AC power wiring shall be run separately from signal cable.
H. Grounding:
   1. General: The Contractor shall ground all Contractor Installed Equipment and identified Government Furnished Equipment to eliminate all shock hazards and to minimize, to the maximum extent possible, all ground loops, common mode returns, noise pickup, crosstalk, the total ground resistance shall be 0.1 Ohm or less.
      a. The Contractor shall install lightning arrestors and grounding in accordance with the NFPA and this specification.
      b. Under no conditions shall the AC neutral, either in a power panel or in a receptacle outlet, be used for system control, subcarrier or audio reference ground.

c. The use of conduit, signal duct or cable trays as system or electrical ground is not acceptable and will not be permitted. These items may be used only for the dissipation of internally generated static charges (not to be confused with externally generated lightning) that may applied or generated outside the mechanical and/or physical confines of the System to earth ground. The discovery of improper system grounding shall be grounds to declare the System unacceptable and the termination of all system acceptance testing.

2. Cabinet Buss: A common ground buss of at least #10 AWG solid copper wire shall extend throughout each equipment cabinet and be connected to the system ground. Provide a separate isolated ground connection from each equipment cabinet ground buss to the system ground. Do not tie equipment ground busses together.
3. Equipment: Equipment shall be bonded to the cabinet bus with copper braid equivalent to at least #12 AWG. Self grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternates.
4. Cable Shields: Cable shields shall be bonded to the cabinet ground buss with #12 AWG minimum stranded copper wire at only one end of the cable run. Cable shields shall be insulated from each other, faceplates, equipment racks, consoles, enclosures or cabinets; except, at the system common ground point. Coaxial and audio cables, shall have one ground connection at the source; in all cases, cable shield ground connections shall be kept to a minimum.

I. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for voice and data circuits shall be stenciled using laser printers. Handwritten labels are not acceptable.

1. Cable and Wires (Hereinafter referred to as “Cable”): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System “Record Wiring Diagrams”.

2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the “Record Wiring Diagrams”.

3.2 TESTS

A. Interim Inspection:

1. This inspection shall verify that the equipment provided adheres to the installation requirements of this document. The interim inspection will be conducted by a factory-certified representative and witnessed by a Government Representative. Each item of installed equipment shall be checked to insure appropriate UL certification markings. This inspection shall verify cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B pin assignments and cabling connections are in compliance with ANSI/EIA/TIA standards. Visually confirm Category 6 marking of outlets, faceplates, outlet/connectors and patch cords.
2. Perform fiber optical field inspection tests via attenuation measurements on factory reels and provide results along with manufacturer certification for factory reel tests. Remove failed cable reels from project site upon attenuation test failure.
3. The Contractor shall notify the COR, in writing, of the estimated date the Contractor expects to be ready for the interim inspection, at least 20 working days before the requested inspection date.
4. Results of the interim inspection shall be provided to the COR and PM. If major or multiple deficiencies are discovered, a second interim inspection may be required before permitting the Contractor to continue with the system installation.

5. The COR and/or the PM shall determine if an additional inspection is required, or if the Contractor will be allowed to proceed with the installation. In either case, re-inspection of the deficiencies noted during the interim inspection(s), will be part of the proof of performance test. The interim inspection shall not affect the Systems' completion date. The Contracting Officer shall ensure all test documents will become a part of the Systems record documentation.

B. Pretesting:

1. Upon completing the installation of the System, the Contractor shall align and balance the system. The Contractor shall pretest the entire system.
2. Pretesting Procedure:
   a. During the system pretest, the Contractor shall verify (utilizing the approved spectrum analyzer and test equipment) that the System is fully operational and meets all the system performance requirements of this standard.
   b. The Contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise are present. The Contractor shall measure and record the aural carrier levels of each system telephone and data channel, at each of the following points in the system:
      1) Local Telephone Company Interfaces or Inputs.
      2) EPBX interfaces or inputs and outputs.
      3) MDF interfaces or inputs and outputs.
      4) EPBX output S/NR for each telephone and data channel.
      5) Signal Level at each interface point to the distribution system, the last outlet on each trunk line plus all outlets installed as part of this contract.
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the COR.

C. Acceptance Test: After the System has been pretested and the Contractor has submitted the pretest results and certification to the COR, then the Contractor shall schedule an acceptance test date and give the COR 30 days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a Government Representative and an OEM certified representative. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety compliance. The test shall verify that the total System meets the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

D. Verification Tests:
   1. Test the UTP backbone copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test the operation of shorting bars in connection blocks. Test cables after termination and prior to cross-connection.
   2. Multimode Fiber Optic Cable: Perform end-to-end attenuation tests in accordance with ANSI/EIA/TIA-568-B.3 and ANSI/EIA/TIA-526-14A using Method A, Optical Power Meter and Light Source. Perform verification acceptance test.

E. Performance Testing:
   1. Perform Category 6 tests in accordance with ANSI/EIA/TIA-568-B.1 and ANSI/EIA/TIA-568-B.2. Test shall include the following: wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.
   2. Fiber Optic Links: Perform end-to-end fiber optic cable link tests in accordance with ANSI/EIA/TIA-568-B.3.

F. Total System Acceptance Test: The Contractor shall perform verification tests for UTP copper cabling system(s) and the multimode fiber optic cabling system(s) after the complete telecommunication distribution system and workstation outlet are installed.
   1. Voice Testing: Connect to the network interface device at the demarcation point. Go off-hook and receive dial tone from the LEC. If a test number is available, place and receive a local, long distance, and FTS telephone call.

2. Data Testing: Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network is achieved.

3.3 TRAINING

A. Furnish the services of a factory-trained engineer or technician for a total of two four hour classes to instruct designated Facility IRM personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the System and equipment.

B. Before the System can be accepted by the VAMC, this training must be accomplished. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.

3.4 GUARANTEE PERIOD OF SERVICE

A. Contractor’s Responsibilities:

1. The Contractor shall guarantee that all installed material and equipment will be free from defects, workmanship, and will remain so for a period of one year from date of final acceptance of the System by the VAMC. The Contractor shall provide OEM’s equipment warranty documents, to the COR (or Facility Contracting Officer if the Facility has taken procession of the building(s)), that certifies each item of equipment installed conforms to OEM published specifications.
2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. The Contractor and OEM shall provide this contact capability at no additional cost to the VAMC.
3. All Contractor installation, maintenance, and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and qualified OEM training certificates and OEM certification upon request.
4. Additionally, the Contractor shall accomplish the following minimum requirements during the one year guarantee period:
   a. Response Time:
      1) The COR (or facility Contracting Officer if the facility has taken possession of the building[s]) are the Contractor’s reporting and contact officials for the System trouble calls, during the guarantee period.

2) A standard workweek is considered 8:00 A.M. to 5:00 P.M., Monday through Friday exclusive of Federal Holidays.
3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
   a) A routine trouble call within one working days of its report. A routine trouble is considered a trouble which causes a system outlet, station, or patch cord to be inoperable.
   b) An emergency trouble call within 6 hours of its report. An emergency trouble is considered a trouble which causes a subsystem or distribution point to be inoperable at anytime. Additionally, the loss of a minimum of 50 station or system lines shall be deemed as this type of a trouble call.
4) The Contractor shall respond on-site to a catastrophic trouble call within 4 hours of its report. A catastrophic trouble call is considered total system failure.
   a) If a system failure cannot be corrected within four hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate system CSS or TCO equipment, or cables. The alternate equipment and/or cables shall be operational within four hours after the four hour trouble shooting time.
   b) Routine or emergency trouble calls in critical emergency health care facilities (i.e., cardiac arrest, intensive care units) shall also be deemed as a catastrophic trouble call if so determined by the COR or Facility Director. The COR or Facility Contracting Officer shall notify the Contractor of this type of trouble call at the direction of the Facilities Director.

b. Required on-site visits during the one year guarantee period
1) The Contractor shall visit, on-site, for a minimum of eight hours, once every 12 weeks, during the guarantee period, to perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the System according the descriptions identified in this SPEC.

a) The Contractor shall arrange all Facility visits with the COR or Facility Contracting Officer prior to performing the required maintenance visits.
b) The Contractor in accordance with the OEM’s recommended practice and service intervals shall perform preventive maintenance during a non-busy time agreed to by the COR or Facility Contracting Officer and the Contractor.
c) The preventive maintenance schedule, functions and reports shall be provided to and approved by the COR or Facility Contracting Officer.

2) The Contractor shall provide the COR or Facility Contracting Officer a type written report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the COR with sample copies of these reports for review and approval at the beginning of the Total System Acceptance Test. The following reports are the minimum required:
   a) Monthly Report: The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this guarantee period to COR or Facilities Contracting Officer by the fifth working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and Systems for preventive and predictive maintenance
   b) Contractor Log: The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.
3) The COR or Facility Contracting Officer shall provide the Facility Engineering Officer, two (2) copies of actual reports for evaluation.

a) The COR or Facility Contracting Officer shall ensure copies of these reports are entered into the System’s official acquisition documents.
b) The Facilities Chief Engineer shall ensure copies of these reports are entered into the System’s official technical as-installed documents.

B. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use, accidents, other vendor, contractor, owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the COR or Facility Contracting Officer in writing upon the discovery of these incidents. The COR or Facility Contracting Officer will investigate all reported incidents and render findings concerning any Contractor’s responsibility.

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SECTION 27 51 16
PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS

PART 1 - GENERAL

1.1 SECTION SUMMARY

A. Work covered by this document includes design, engineering, labor, material and products, equipment warranty and system guarantee, training and services for, and incidental to, the complete installation of new and fully operating meeting National Fire Protection Association (NFPA) Code in approved locations indicated on the contract drawings. These items shall be tested and certified capable of receiving, distributing, interconnecting and supporting PAS communications signals generated local and remotely as detailed herein.

B. Work shall be complete, Occupational Safety and Health Administration (OSHA), National Recognized Testing Laboratory (NRTL – i.e., Underwriters Laboratory [UL]) Listed and Labeled; and VA Central Office (VACO), Telecommunications Voice Engineering (TVE 005OP3B) tested, certified and ready for operation.

C. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.

D. The term “provide”, as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.

E. Specification Order of Precedence: In the event of a conflict between the text of this document and the Project’s Contract Drawings outlined and/or cited herein; THE TEXT OF THIS DOCUMENT TAKES PRECEDENCE. *HOWEVER, NOTHING IN THIS DOCUMENT WILL SUPERSEDE APPLICABLE EMERGENCY LAWS AND REGULATIONS,* SPECIFICALLY NATIONAL AND/OR LOCAL LIFE AND PUBLIC SAFETY CODES. The Local Fire Marshall and/or VAMC Public Safety Officer are the only authorities that may modify this document’s EMERGENCY CODE COMPLIANCE REQUIREMENTS, on a case by case basis, in writing and confirmed by VAMC’s PM, COR and TVE-005OP3B. *The VAMC PM is the only approving authority* for other amendments to this document that may be granted, on a case by case basis, in writhing with technical concurrencies by VAMC’s COR, TVE-005OP3B and identified Facility Project Personnel.

F. The Original Equipment Manufacturer (OEM) and Contractor shall ensure ***that all*** management, sales, engineering and installation personnel have read and understand the requirements of this specification ***before*** the system is designed, engineered, delivered and provided. The Contractor shall furnish a written statement attesting this requirement as a part of the technical submittal that includes each name and certification, including the OEMs.

1.2 RELATED SECTIONS

A. 01 33 23 – Shop Drawings, Product Data and Samples.

B. 07 84 00 – Firestopping.

C. 26 05 21 – Low – Voltage Electrical Power Conductors and Cables (600 Volts and Below).

D. 27 05 11 – Requirements for Communications Installations.

E. 27 05 26 – Grounding and Bonding for Communications Systems.

F. 27 05 33 – Raceways and Boxes for Communications Systems.

G. 27 10 00 – Structured Communications Cabling Equipment and Systems.

H. 27 11 00 – Communications Cabling Interface and Equipment Rooms Fittings.

I. 27 15 00 – Horizontal and Vertical Communications Cabling Equipment and Systems.

1.3 DEFINITIONS

A. Provide: Design, engineer, furnish, install, connect complete, test, certify and guarantee.

B. Work: Materials furnished and completely installed.

C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.

D. Headquarters Technical Review, for National and VAMC communications and security, codes, frequency licensing, standards, guidelines compliance:

Office of Telecommunications
Special Communications Team (005OP2B)
1335 East West Highway – 3rd Floor
Silver Spring, Maryland 20910
(O) 301-734-0350, (F) 301-734-0360

1.4 REFERENCES

A. The installation shall comply fully with all governing authorities, laws and ordinances, regulations, codes and standards, including, but not limited to:

1. United States Federal Law:
   a. Departments of:
      1) Commerce, Consolidated Federal Regulations (CFR), Title 15 – Under the Information Technology Management Reform Act (Public Law 104-106), the Secretary of Commerce approves standards and guidelines that are developed by the:
         a) Chapter II, National Institute of Standards Technology (NIST – formerly the National Bureau of Standards). Under Section 5131 of the Information Technology Management Reform Act of 1996 and the Federal Information Security Management Act of 2002 (Public Law 107-347), NIST develops – Federal Information Processing Standards Publication (FIPS) 140-2—Security Requirements for Cryptographic Modules.
         b) Chapter XXIII, National Telecommunications and Information Administration (NTIA – aka ‘Red Book’) Chapter 7.8 / 9; CFR, Title 47 Federal communications Commission (FCC) Part 15, Radio Frequency Restriction of Use and Compliance in “Safety of Life” Functions & Locations
      2) FCC - Communications Act of 1934, as amended, CFR, Title 47 – Telecommunications, in addition to Part 15 – Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/ Locations (also see CFR, Title 15 – Department of Commerce, Chapter XXIII – NTIA):
         a) Part 15 – Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/Locations.
         b) Part 58 – Television Broadcast Service.
         c) Part 90 – Rules and Regulations, Appendix C.
         d) Form 854 – Antenna Structure Registration.

3) Health, (Public Law 96-88), CFR, Title 42, Chapter IV Health & Human Services, CFR, Title 46, Subpart 1395(a)(b) JCAHO “a hospital that meets JCAHO accreditation is deemed to meet the Medicare conditions of Participation by meeting Federal Directives:”
   a) All guidelines for Life, Personal and Public Safety; and, Essential and Emergency Communications.
4) Labor, CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standard:
   a) Subpart 7 - Definition and requirements (for a NRTL – 15 Labatory’s, for complete list, contact (**http://www.osha.gov/dts/otpca/nrtl/faq_nrtl.html**):
      1) UL:
         a) 44-02 – Standard for Thermoset-Insulated Wires and Cables.
         b) 65 – Standard for Wired Cabinets.
         c) 83-03 – Standard for Thermoplastic-Insulated Wires and Cables.
         d) 467-01 – Standard for Electrical Grounding and Bonding Equipment
         e) 468 – Standard for Grounding and Bonding Equipment.
         f) 486A-01 – Standard for Wire Connectors and Soldering Lugs for Use with Copper Conductors
         g) 486C-02 – Standard for Splicing Wire Connectors.
         h) 486D-02 – Standard for Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations.
         i) 486E-00 – Standard for Equipment Wiring Terminals for Use with Copper Conductors.
         j) 493-01 – Standard for Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable.
         k) 514B-02 – Standard for Fittings for Cable and Conduit.
         l) 1333 – Vertical (Riser) Fire Rating.

m) 1449 – Standard for Transient Voltage Surge Suppressors.

n) 1479-03 – Standard for Fire Tests of Through-Penetration Fire Stops.

o) 1863 – Standard for Safety, Communications Circuits Accessories.

p) 60950-1/2 – Information Technology Equipment – Safety.

2) Canadian Standards Association (CSA): same tests as for UL.

3) Communications Certifications Laboratory (CCL): same tests as for UL.

4) Intertek Testing Services NA, Inc. (ITSNA formerly Edison Testing Laboratory [ETL]): same tests as for UL.

b) Subpart 35 – Compliance with NFPA 101 – Life Safety Code.

c) Subpart 36 - Design and construction requirements for exit routes.

d) Subpart 268 - Telecommunications.

e) Subpart 305 - Wiring methods, components, and equipment for general use.

5) Department of Transportation, CFR, Title 49 (Public Law 89-670), Part 1, Subpart C – Federal Aviation Administration (FAA):

a) Standards AC 110/460-ID & AC 707 / 460-2E – Advisory Circulars for Construction of Antenna Towers.

b) Forms 7450 and 7460-2 – Antenna Construction Registration.

6) Veterans Affairs (Public Law No. 100-527), CFR, Title 38, Volumes I & II:

a) Office of Telecommunications:

1) Handbook 6100 – Telecommunications.

a) Spectrum Management FCC & NTIA Radio Frequency Compliance and Licensing Program.

b) Special Communications Proof of Performance Testing, VACO Compliance and Life Safety Certification(s).

b) Office of Cyber and Information Security (OCIS):
   1) Handbook 6500 - Information Security Program.
   2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.
c) VA's National Center for Patient Safety – Veterans Health Administration Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.
d) VA's Center for Engineering Occupational Safety and Health, concurrence with warning identified in VA Directive 7700.
e) Office of Construction and Facilities Management (CFM):
   1) Master Construction Specifications (PG-18-1).
   2) Standard Detail and CAD Standards (PG-18-4).
   3) Equipment Guide List (PG-18-5.
   4) Electrical Design Manual for VAMC Facilities (PG 18-10), Articles 7 & 8.
   5) Minimum Requirements of A/E Submissions (PG 18-15):
      a) Volume B, Major New Facilities, Major Additions; and Major Renovations, Article VI, Paragraph B.
      b) Volume C - Minor and NRM Projects, Article III, Paragraph S.
   6) Mission Critical Facilities Design Manual (Final Draft – 2007).
   7) Life Safety Protected Design Manual (Final Draft – 2007).
   8) Solicitation for Offerors (SFO) for Lease Based Clinics – (05-2009).

b. Federal Specifications (Fed. Specs.):
   1) A-A-59544-00 - Cable and Wire, Electrical (Power, Fixed Installation).

2. United States National Codes:
   a. American Institute of Architects (AIA): Guidelines for Healthcare Facilities.
   b. American National Standards Institute/Electronic Industries Association/Telecommunications Industry Association (ANSI/EIA/TIA):
      1) 568-B - Commercial Building Telecommunications Wiring Standards:

a) B-1 – General Requirements.
b) B-2 – Balanced twisted-pair cable systems.
c) B-3 - Fiber optic cable systems.

2) 569 - Commercial Building Standard for Telecommunications Pathways and Spaces.
3) 606 – Administration Standard for the Telecommunications Infrastructure of Communications Buildings.
4) 607 – Commercial Building Grounding and Bonding Requirements for Telecommunications.
5) REC 127-49 – Power Supplies.
6) RS 160-51 – Sound systems.
7) RS 270 – Tools, Crimping, Solderless Wiring Devices, Recommended Procedures for User Certification.
8) SE 101-A49 – Amplifier for Sound Equipment
9) SE 103-49 – Speakers for Sound Equipment

c. American Society of Mechanical Engineers (ASME):
1) Standard 17.4 – Guide for Emergency Personnel.
2) Standard 17.5 – Elevator & Escalator Equipment (prohibition of installing non-elevator equipment in Elevator Equipment Room / Mechanical Penthouse).

d. American Society of Testing Material (ASTM):
1) D2301-04 - Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape.

e. Building Industries Communications Services Installation (BICSI):
1) All standards for smart building wiring, connections and devices for commercial and medical facilities.
2) Structured Building Cable Topologies.
3) In consort with ANSI/EIA/TIA.

f. Institute of Electrical and Electronics Engineers (IEEE):
1) SO/TR 21730:2007 - Use of mobile wireless communication and computing technology in healthcare facilities - Recommendations for electromagnetic compatibility (management of unintentional electromagnetic interference) with medical devices.
2) 0739-5175/08/©2008 IEEE – Medical Grade – Mission Critical – Wireless Networks.
3) C62.41 – Surge Voltages in Low-Voltage AC Power Circuits.

g. NFPA:
   1) 70 - National Electrical Code (current date of issue) – Articles 517, 645 & 800.
   2) 75 - Standard for Protection of Electronic Computer Data-Processing Equipment.
   3) 77 – Recommended Practice on Static Electricity.
   4) 99 - Healthcare Facilities.
   5) 101 - Life Safety Code.
   6) 1600 – Disaster Management, Chapter 5.9 – Communications and Warning

3. State Hospital Code(s).
4. Local Town, City and/or County Codes.
5. Accreditation Organization(s):
   a. Joint Commission on Accreditation of Hospitals Organization (JCAHO) – Section VI, Part 3a – Operating Features.

1.5 QUALIFICATIONS

A. The OEM shall have had experience with three (3) or more installations of systems of comparable size and complexity with regards to type and design as specified herein. Each of these installations shall have performed satisfactorily for at least one (1) year after final acceptance by the user. Include the names, locations and point of contact for these installations as a part of the submittal.

B. The Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The Contractor shall be authorized by the OEM to pass thru the OEM’s warranty of the installed equipment to VA. In addition, the OEM and Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certifications must be provided in writing as part of the Contractor’s Technical submittal.

C. The Contractor’s Communications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, operation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the COR before being allowed to commence work on the System.

D. The Contractor shall display all applicable national, state and local licenses.

E. The Contractor shall submit copy (s) of Certificate of successful completion of OEM's installation/training school for installing technicians of the System's PA equipment being proposed.

1.6 CODES AND PERMITS

A. Provide all necessary permits and schedule all inspections as identified in the contract's milestone chart, so that the system is proof of performance tested and ready for operation on a date directed by the Owner.

B. The contractor is responsible to adhere to all codes described herein and associated contractual, state and local codes.

C. The Contractor shall display all applicable national, state and local licenses and permits.

1.7 SCHEDULING

A. After the award of contract, the Contractor shall prepare a detailed schedule (aka milestone chart) using "Microsoft Project" software or equivalent. The Contractor Project Schedule (CPS) shall indicate detailed activities for the projected life of the project. The CPS shall consist of detailed activities and their restraining relationships. It will also detail manpower usage throughout the project.

B. It is the responsibility of the Contractor to coordinate all work with the other trades for scheduling, rough-in, and finishing all work specified. The owner will not be liable for any additional costs due to missed dates or poor coordination of the supplying contractor with other trades.

1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS

(Note: The Contractor is encouraged, but not required, to submit separate technical submittal(s) outlining alternate technical approach(s) to the system requirements stated here-in as long as each alternate technical document(s) is complete, separate, and submitted in precisely the same manner as outlined herein. VAMC will review and rate each received alternate submittal, which follows this requirement, in exactly the same procedure as outlined herein. Partial, add-on, or addenda type alternates will not be accepted or reviewed.)

A. Submit at one time within 10 days of contract awarding, drawings and product data on all proposed equipment and system. Check for compliance with contract documents and certify compliance with Contractor's "APPROVED" stamp and signature.
B. Support all submittals with descriptive materials, i.e., catalog sheets, product data sheets, diagrams, and charts published by the manufacturer. These materials shall show conformance to specification and drawing requirements.
C. Where multiple products are listed on a single cut-sheet, circle or highlight the one that you propose to use. Provide a complete and through equipment list of equipment expected to be installed in the system, with spares, as a part of the submittal. Special Communications (TVE-005OP3B) will not review any submittal that does not have this list.
D. Provide four (4) copies to the PM for technical review. The PM will provide a copy to the offices identified in Paragraph 1.3.C & D, at a minimum for compliance review as described herein where each responsible individual(s) shall respond to the PM within 10 days of receipt of their acceptance or rejection of the submittal(s).
E. Provide interconnection methods, conduit (where not already installed), junction boxes (J-Boxes), cable, interface fixtures and equipment lists for the: ENR(s) (aka DMARC), TER, TCR, MCR, MCOR, PCR, ECR, Stacked Telecommunications Rooms (STR), Nurses Stations (NS), Head End Room (HER), Head End Cabinet (HEC), Head End Interface Cabinet (HEIC) and approved TCO locations Telecommunications Infrastructure Plant (TIP) interface distribution layout drawing, as they are to be installed and interconnected to teach other (REFER TO APPENDIX B – SUGGESTED TELECOMMUNI-CAITONS ONE LINE TOPOLOGY pull-out drawing).
F. Headend and each interface distribution cabinet layout drawing, as they are expected to be installed.
G. Equipment OEM technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
H. Engineering drawings of the System, showing calculated of expected signal levels at the headend input and output, each input and output distribution point, and signal level at each telecommunications outlet.

I. Surveys Required as a Part of The Technical Submittal:

1. The Contractor shall provide the following System survey(s) that depict various system features and capacities required *in addition to* the on-site survey requirements described herein. Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal Survey requirements), as a minimum:

   a. PA Cable System Design Plan:

      1) An OEM and contractor designed functioning PA System cable plan to populate the entire TIP empty conduit/pathway distribution systems provided as a part of Specification 27 11 00 shall be provided as a part of the technical proposal. A specific functioning PA: cable, interfaces, J-boxes and back boxes shall coincide with the total growth items as described herein. It is the Contractor's responsibility to provide the Systems' entire PA cable and accessory requirements and engineer a functioning PA distribution system and equipment requirement plan of the following paragraph(s), at a minimum:

      2) The required PA Equipment Locations:

EQUIPPED ITEM	**CAPACITY**	**GROWTH**
Zone Amplifiers		
All Call (complete Zone 1)		
Supervisory Panel(s)		
Trouble Panel(s)		
Locations		
Speakers		
Overhead		
Locations		
Horn		
Locations		
Power Supply(s)		
Location		
Maintenance/Programming Console		
Location(s)		

3) The required PA Cable Plant/Connections:
The Contractor shall clearly and fully indicate this category for each item identified herein as a part of the technical submittal. For this purpose, the following definitions and sample connections are provided to detail the system's capability:

EQUIPPED ITEM	CAPACITY	GROWTH
Central Control Cabinet/Equipment		
Location		
Power Supply(s)		
Cable Plant		
Supply to Locations Identified herein		
Speaker Locations		
Maintenance/Program Console		
Location(s)		
LAN (Local Facility) Access/Equipment/Location **(when pre-approved by TVE-005OP3B)**		
Other		

1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)

A. Throughout progress of the Work, maintain an accurate record of changes in Contract Documents. Upon completion of Work, transfer recorded changes to a set of Project Record Documents.

B. The floor plans shall be marked in pen to include the following:

1. All device locations with UL labels affixed.
2. Conduit locations.
3. Head-end equipment and specific location.
4. Each interface and equipment specific location.
5. Facility Entrance (aka DEMARC) Room(s) interface equipment and location(s).
6. Telephone Equipment Room (TER) interface equipment and specific location.
7. Warranty certificate.
8. System test results.
9. System Completion Document(s) or MOU.

1.10 WARRANTIES / GUARANTY

A. The Contractor shall warrant the installation to be free from defect in material and workmanship for a period of two (2) years from the date of acceptance of the project by the owner. The Contractor shall agree to remedy covered defects within four (4) hours of notification of major failures or within twenty-four (24) hours of notification for individual station related problems.

B. The Contractor shall agree to grantee the system according to the guidelines outlined in Article 4 herein.

1.11 USE OF THE SITE

A. Use of the site shall be at the COR’s direction.

B. Coordinate with the COR for lay-down areas for product storage and administration areas.

C. Coordinate work with the COR and their sub-contractors.

D. Access to buildings wherein the work is performed shall be directed by the COR.

1.12 DELIVERY, STORAGE, AND HANDLING

A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft.

B. Store products in original containers.

C. Coordinate with the COR for product storage. There may be little or no storage space available on site. Plan to potentially store materials off site.

D. Do not install damaged products. Remove damaged products from the site and replaced with new product at no cost to the Owner.

1.13 PROJECT CLOSE-OUT

A. Prior to final inspection and acceptance of the work, remove all debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from the project site and thoroughly clean your work area.

B. Before the project closeout date, the Contractor shall submit:

1. Warranty certificate.
2. Evidence of compliance with requirements of governing authorities such as the Low Voltage Certificate of Inspection.
3. Project record documents.
4. Instruction manuals and software that is a part of the system.

C. Contractor shall submit written notice that:
   1. Contract Documents have been reviewed.
   2. Project has been inspected for compliance with contract.
   3. Work has been completed in accordance with the contract.

PART 2 – PRODUCTS / FUNCTIONAL REQUIREMENTS

2.0 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS

A. Furnish and install a complete and fully functional and operable Public Address System shown on the contract.

B. Expansion Capability: The PA equipment interfaces and cables shall be able to increase number of enunciation points in the future by a minimum of 50 percent (%) above those indicated without adding any internal or external components or main trunk cable conductors.

C. Equipment: Active electronic type shall use solid-state components, fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied between 110 to 130 VAC, 60 Hz.

D. Meet all FCC requirements regarding low radiation and/or interference of RF signal(s). The system shall be designed to prevent direct pickup of signals from within and outside the building structure.

E. Deliver a fully functioning and operable PA in the specific locations shown on the drawings.

2.1 SYSTEM PRFORMANCE:

A. At a minimum, each distribution, interconnection, interface, terminating point and TCO shall be capable of supporting the Facility’s PA system voice service as follows:
   1. Shall be compliant with and not degrade the operating parameters of the Public Switched Telephone Network (PSTN) and the Federal Telecommunications System (FTS) at each PSTN and FTS interface, interconnection and terminating locations in the TERs.
   2. Audio Input: The signal level of each audio input channel at each input point shall be a MINIMUM of zero decibels measured (dBm), +0.10 dBm across 150 Ohms, balanced.
   3. Audio Output: The audio signal level at each speaker shall be a MINIMUM of +0.25 Watt (W) and a maximum of +20 W, 600 Ohms balanced impedance, on a 70.7 V audio distribution line Contractor to determine and set each speaker’s proper audio signal level (top) based on speaker location and the ambient noise level in speaker coverage area.

4. The system shall meet the following MINIMUM parameters at each speaker:
   a. Cross Modulation: -46 dB
   b. Hum Modulation: -55 dB
   c. Isolation (outlet-outlet): 24 dB
   d. Impedance:
      1) Distribution: 600 Ohm balanced @ 70.7 V audio line level.
      2) Speaker: Selectable, as required.
   e. Audio Gain: 10 dB minimum @ mid-range measured with a sound pressure level meter (SPL)
   f. Signal to noise (S/N) ratio: 35 dB, minimum

B. Audio Level Processing: The head-end equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each zone or sub-zone in the system and distribute them into the system's distribution trunks. It is acceptable to use identified telephone system cable pairs designated for PA use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor.
   1. THE USE OF TELEPHONE CABLE TO DISTRIBUTE PA SIGNALS CARRYING AC OR DC VOLTAGE IS NOT ACCEPTABLE AND WILL NOT BE APPROVED.
   2. Additionally, each remote location shall be provided with the equipment required to ensure the system supervision and designed audio channel capacity at each speaker identified on the contract drawings.

2.2 MANUFACTURERS

A. The products specified shall be new, FCC and UL Listed, labeled and produced by OEM of record. An OEM of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
   1. Maintains a stock of replacement parts for the item submitted,
   2. Maintains engineering drawings, specifications, and operating manuals for the items submitted, and
   3. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid (IFB).

B. Specifications contained herein as set forth in this document detail the salient operating and performance characteristics of equipment in order for VAMC to distinguish acceptable items of equipment from unacceptable items of equipment. When an item of equipment is offered or furnished for which there is a specification contained herein, the item of equipment offered or furnished shall meet or exceed the specification for that item of equipment.

C. Equipment Standards and Testing:

1. The System has been defined herein as connected to systems identified as an Emergency performing Public Safety Support Functions. Therefore, at a minimum, the system shall conform to all aforementioned National and/or Local Public and Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the OEM recommendations, instructions, and guidelines.
2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory (NRTL) where such standards have been established for the supplies, materials or equipment.
3. The provided equipment required by the System design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COR approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.
4. Each item of electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with, and conforms to the specified standards. The placement of the UL Seal shall be a permanent part of the electronic equipment that is not capable of being transportable from one equipment item to another.

2.3 PRODUCTS

A. General.

1. Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. The equipment quantities provided herein shall be as indicated on the drawings with the exception of the indicated spare equipment.
2. Each cabinet shall be provided with internal and external items to maintain a neat and orderly system of equipment, wire, cable and conduit connections and routing.
3. Contractor Furnished Equipment List (CFEs):
   a. The Contractor is required to provide a list of the CFE equipment to be furnished. The quantity, make and model number of each item is required. Select the required equipment items quantities that will satisfy the needs of the system as described herein and with the OEM’s concurrence applied to the list(s), in writing.
4. Interface Equipment:
   a. TER:
      1) Paging adaptor:
         a) The Contractor shall coordinate the installation of the paging adapter(s) designed for use with the Facility’s telephone system with the Facility Telephone Contractor or local telephone company.
         b) The Contractor shall provide and install a paging adapter. The paging adapter shall be accessible by dialing a telephone number provided by the Facility’s Telephone Contractor. The Paging Adapter shall:
            1) Monitor each audio input and output on the unit.
            2) Be provided with an electrical supervision panel to provide both audio and visual trouble alarms.
            3) Be provided as part of the head end equipment and shall be located in the PA Rack Room
            4) Be provided with Executive (aka emergency) Paging Override of all routine paging calls in progress or being accessed to allow system “all call” (aka global).
            5) Be capable of internal time out capability.
            6) Function completely with the interface module.
            7) Provide one spare adapter.

2) Trouble Annunciator:
   a) A trouble annunciator panel shall be provided via LAN.
3) Head-End Equipment
   a) Provide all required power supplies, communications hubs, network switches, intelligent controllers and other devices necessary to form a complete system listed herein. Head-end components may be rack mounted or wall mounted in a metal enclosure.
   b) Provide the head end equipment in the closed telecommunications closet where the PA system is installed to include the minimum equipment listed herein.
   c) Provide minimum of 30 minute battery back-up to system components.
4) Equipment Cabinet: Comply with TIA/EIA-310-D. Lockable, ventilated metal cabinet houses terminal strips, power supplies, amplifiers, system volume control, and other switching and control devices required for conversation channels and control functions
   a) Vertical Equipment Rack, Wall Mounted (to be included inside of the Equipment Cabinet):
   b) 36” rack, Welded Steel construction, Minimum 20” usable depth, Adjustable front mounting rails.
      1) Install the following products in rack provided by same manufacturer or as specified:
      2) Security screws w/ nylon isolation bushings.
      3) Textured blank panels.
      4) Custom mounts for components without rack mount kits.
      5) Security covers.
      6) Rack mounting: Provide rack mount kit.
5) Amplifier Equipment:
   a) Paging (aka zone):
      1) Inputs for 600-ohm balanced telephone line, VOID, and background music.
      2) Input Sensitivity: Compatible with master stations and central equipment so amplifier delivers full rated output with sound-pressure level of less than 10 dynes/sq. cm impinging on master stations speaker microphones, or handset transmitters

3) Automatic Level Control (ALC) for pages, adjustable adjustable background music muting level during page, wall or rack mountable.
4) 70V outputs. Amplifier quantity and size (output power) as needed. Continuous amplifier power rating shall exceed loudspeaker load on amplifier by at least 25%.
5) Output Power: 70-V balanced line. 80 percent of the sum of wattage settings of connected for each station and speaker connected in all-call mode of operation, plus an allowance for future stations.
6) Total Harmonic Distortion: Less than 5 percent at rated output power with load equivalent to quantity of stations connected in all-call mode of operation.
7) Minimum Signal-to-Noise Ratio: 45 dB, at rated output.
8) Frequency Response: Within plus or minus 3 dB from 70 to 12,000 Hz.

b) Output Regulation: Maintains output level within 2 dB from full to no load.
c) Amplifier Protection: Prevents damage from shorted or open output.
d) Be provided with electronic supervision function(s).
e) Provide one spare amplifier.

b. TCR:

1) Microphone Paging Console:

a) A console shall be provided as shown on the drawings.
b) The console shall contain a push button for each zone to the Public Address Paging Adapter.
c) The console shall be fully independent of the Facility’s telephone system so if the telephone system has a catastrophic failure (aka partial, multiple or total system failure) the microphone console will function normally as if the Facility’s telephone system was operating normally. The restoration of the Facility’s telephone system shall not affect the System.
d) Each microphone console shall:

1) Be Mounted: Flush unless otherwise indicated, and suitable for mounting conditions indicated.

2) Have a system interface Back Box: Provided by Contractor.
3) Have an Internal Speaker: 3 inches, 2.3 oz. minimum; permanent magnet.
4) Have a Call Switch: Permits calls to the system.
5) Be capable of internal time out capability.
6) Be completely compatible with the Public Address Interface unit(s)

2) Supervision Trouble Annunciator:
a) Shall be provided via network connection to any networked PC as designated by Owner.

2) Amplifiers:
a) Panging Amplifier Equipment:
b) Refer to the Amplifier characteristics described herein Paragraph 2.4.G.f.
c) Provide one (1) spare amplifier in addition to the spare Head End Amplifier.

3) Provide the equipment in the nearest TER where the System is installed to include the minimum equipment listed herein.
4) Equipment Cabinet: Comply with cabinet requirements as aforementioned.
5) Trouble Annunciator: Via Network.

d. SCC, PCR, STR, HER: Refer to PG-18-10, Article 7 for specific required equipment and use minimum aforementioned specifications for population.

e. Wall Mounted Horne-Type:
1) Each horn speaker shall be provided with a means of adjusting the output level over the rated horn speaker range to an appropriate audio level in the area installed.
2) Provide horn speakers in equipment rooms, mechanical room, supply warehouse areas, loading dock, entrance and exit areas, and at other areas as indicated on the drawings.
3) Speakers shall be all-metal, weatherproof construction; complete with universal mounting brackets.
4) Frequency Response: Within plus or minus 3 dB from 275 to 14,000 Hz.
5) Minimum Power Rating of Driver: 15 W, continuous.
6) Minimum Dispersion Angle: 110 degrees.

7) Line Transformer: Maximum insertion loss of 0.5 dB, power rating equal to speaker's, and at least four level taps.
8) Provide one spare speaker, mount, and back box for each 20 speakers or portion thereof.

f. System Cables: In addition to the TIP provided under Specification Section 27 15 00 – TIP Horizontal and Vertical Communications Cabling, provide the following additional TIP installation and testing requirements, provide the following minimum System TIP cables & interconnections:
1) Line Level Audio:
a) Line level audio cable for inside racks and conduit.
b) Unshielded, twisted pair Cat 5E minimum 24 American Wire Gauge (AWG) wire with overall jacket.
2) Speaker Level (Audio 70.7Volt [V]) Cable, Riser Rated:
a) For use with 70.7 V audio speaker circuits.
b) 18 AWG stranded pair, minimum.
c) UL-1333 listed.
3) Speaker Level Audio Cable, Plenum Rated (70.7V):
a) For use with 70.7 V audio speaker circuits.
b) 18 AWG stranded pair, minimum.
4) All cabling shall be riser rated.

2. Raceways, Back Boxes and conduit:
a. Raceways:
1) In addition to the Raceways, Equipment Room Fittings provided under Specification Sections 27 15 00 TIP Communication Room Fittings and 27 15 00 – TIP Communications Horizontal and Vertical Cabling, provide the following additional TIP raceway and fittings:
2) Each raceway that is open top, shall be: UL certified for telecommunications systems, partitioned with metal partitions in order to comply with NEC Parts 517 & 800 to “mechanically separate telecommunications systems of different service, protect the installed cables from falling out when vertically mounted and allow junction boxes to be attached to the side to interface “drop” type conduit cable feeds.
3) Intercommunication System cable infrastructure: EMT or in J-hooks above accessible ceilings, 24 inches on center.

4) Junction boxes shall be not less than 2-1/2 inches deep and 6 inches wide by 6 inches long.
5) Flexible metal conduit is prohibited unless specifically approved by 005OP3B.

b. System Conduit:
1) The PA system is NFPA listed as Emergency / Public Safety Communication System which requires the entire system to be installed in a separate conduit system.
2) The use of centralized mechanically partitioned wireways may be used to augment main distribution conduit on a case by case basis when specifically approved by VAMC Headquarters (005OP3B).
3) Conduit Sleeves:
a) The AE has made a good effort to identify where conduit sleeves through full-height and fire rated walls on the drawings, and has instructed the electrician to provide the sleeves as shown on the drawings.
b) While the sleeves shown on the drawings will be provided by others, the contractor is responsible for installing conduit sleeves and fire-proofing where necessary. It is often the case, that due to field conditions, the nurse-call cable may have to be installed through an alternate route. Any conduit sleeves required due to field conditions or those omitted by the engineer shall be provided by the cabling contractor.

3. Device Back Boxes:
a. Furnish to the electrical contractor all back boxes required for the PA system devices.
b. The electrical contractor shall install the back boxes as well as the system conduit. Coordinate the delivery of the back boxes with the construction schedule.

4. Network Connections: Populate each Network Connection that is required to perform system operations in the locations that were provided and cabled as a part of Specifications Sections 27 11 00 and 27 15 00. Provide additional equipment, interfaces and connections as required by System design. Provide secured pathway(s) as required.

2. Under no circumstances shall the Contractor proceed with the PBPU installations without the written approval of the PBPU OEM and the specific instructions regarding the attachment to or modifying of the PBPU. The COR shall be available to assist the Contractor in obtaining approvals and instructions in a timely manner as related to the project’s time constraints.
3. It is the responsibility of the Contractor to maintain the UL integrity of each PBPU. If the Contractor violates that integrity, it shall be the responsibility of the Contractor to obtain on site UL re-certification of the violated PBPU at the direction of the COR and at the Contractor’s expense.

F. Installation Kit:

1. General: The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray,required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the COR all unused and partially opened installation kit boxes, coaxial, fiberoptic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:
2. System Grounding:
   a. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
   b. This includes, but is not limited to:
      1) Coaxial Cable Shields.
      2) Control Cable Shields.
      3) Data Cable Shields.
      4) Equipment Racks.
      5) Equipment Cabinets.

6) Conduits.
7) Power Panels.
8) Connector Panels.
9) Grounding Blocks.

3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, required to accomplish a neat and secure installation.
4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels, required to accomplish a neat and orderly installation.
5. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
6. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.
8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

G. MENTAL HEALTH (aka PSYCHIATRIC) UNIT – when a Mental Health Unit is to be provided as a part of the project, contact TVE 005OP3B for specific system requirements.

PART 3 - EXECUTION

3.1 PROJECT MANAGEMENT

A. Assign a single project manager to this project who will serve as the point of contact for the Owner, the General Contractor, and the Engineer.

B. The Contractor shall be proactive in scheduling work at the hospital, specifically the Contractor will initiate and maintain discussion with the general contractor regarding the schedule for ceiling cover up and install cables to meet that schedule.

C. Contact the Office of Telecommunications, Special Communications Team (005OP3B) at (301) 734-0350 to have a VAMC Certified Telecommunications COR assigned to the project for telecommunications review, equipment and system approval and co-ordination with VAMC's Spectrum Management and OCIS Teams.

3.2 COORDINATION WITH OTHER TRADES

A. Coordinate with the cabling contractor the location of the PA system faceplate and the faceplate opening for the PA system back boxes.

B. Coordinate with the cabling contractor the location of TIP equipment in the **TER, TCR, PA, PCR, SCC, ECR, STRs, NSs, HER and TCOs in order to connect to the TIP cable network that was installed as a part of Section Specification 27 11 00. Contact the COR immediately, in writing, if additional location(s) are discovered to be activated that was not previously provided.**

C. Before beginning work, verify the location, quantity, size and access for the following:

1. Isolated ground AC power circuits provided for systems.
2. Junction boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for the systems.
3. System components installed by others.
4. Overhead supports and rigging hardware installed by others.

D. Immediately notify the Owner, GC and Consultant(s) in writing of any discrepancies

3.3 NEEDS ASSESSMENT

Provide a one-on-one meeting with the particular manager of each unit affected by the installation of the new PA system. Review the floor plan drawing, educate the nursing manager with the functions of the equipment that is being provided and gather details specific to the individual units; coverage and priorities of calls; staffing patterns; and other pertinent details that will affect system programming and training.

3.4 INSTALLATION

A. General

1. Execute work in accordance with National, State and local codes, regulations and ordinances.
2. Install work neatly, plumb and square and in a manner consistent with standard industry practice. Carefully protect work from dust, paint and moisture as dictated by site conditions. The Contractor will be fully responsible for protection of his work during the construction phase up until final acceptance by the Owner.
3. Install equipment according to OEM’s recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by OEM for correct assembly and installation.
4. Secure equipment firmly in place, including receptacles, speakers, equipment racks, system cables.
   a. All supports, mounts, fasteners, attachments and attachment points shall support their loads with a safety factor of at least 5:1.
   b. Do not impose the weight of equipment or fixtures on supports provided for other trades or systems.
   c. Any suspended equipment or associated hardware must be certified by the OEM for overhead suspension.
   d. The Contractor is responsible for means and methods in the design, fabrication, installation and certification of any supports, mounts, fasteners and attachments.
5. Locate overhead ceiling-mounted loudspeakers as shown on drawings, with minor changes not to exceed 12” in any direction.
   a. Mount transformers securely to speaker brackets or enclosures using screws. Adjust torsion springs as needed to securely support speaker assembly.
   b. Speaker back boxes shall be completely filled with fiberglass insulation.
   c. Seal cone speakers to their enclosures to prevent air passing from one side of the speaker to the other.
6. Finishes for any exposed work such as plates, racks, panels, speakers,shall be approved by the Architect TOR.

7. Coordinate cover plates with field conditions. Size and install cover plates as necessary to hide joints between back boxes and surrounding wall. Where cover plates are not fitted with connectors, provide grommeted holes in size and quantity required. Do not allow cable to leave or enter boxes without cover plates installed.
8. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone and data equipment, systems, and service.
9. Color code all distribution wiring to conform to the PA Industry Standard, EIA/TIA, and this document, whichever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance.
10. Connect the System’s primary input AC power to the Facility’ Critical Branch of the Emergency AC power distribution system as shown on the.
11. Product Delivery, Storage and Handling:
    a. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COR may inventory the cable, patch panels, and related equipment.
    b. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the COR.
12. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
13. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.

B. Equipment Racks:
1. Fill unused equipment mounting spaces with blank panels or vent panels. Match color to equipment racks.
2. Provide security covers for all devices not requiring routine operator control.

3. Provide vent panels and cooling fans as required for the operation of equipment within the OEM' specified temperature limits. Provide adequate ventilation space between equipment for cooling. Follow manufacturer’s recommendations regarding ventilation space between amplifiers.
4. Provide insulated connections of the electrical raceway to equipment racks.
5. Provide continuous raceway/conduit with no more than 40% fill between wire troughs and equipment racks for all non-plenum-rated cable. Ensure each system is mechanically separated from each other in the wireway.
6. Ensure a minimum of 36 inches around each cabinet and/or rack to comply with OSHA Safety Standards. Cabinets and/or Racks installed side by side – the 36” rule applies to around the entire assembly

C. Wiring Practice - in addition to the MANDATORY infrastructure requirements outlined in VAMC Construction Specifications 27 10 00 – TIP Structured Communications Cabling, 27 11 00 – TIP Communications Rooms Fittings and 27 15 00 – TIP Horizontal and Vertical Communicators Cabling, the following additional practices shall be adhered too:

1. Comply with requirements for raceways and boxes specified in Division 26 Section "Raceway and Boxes for Electrical Systems."
2. Execute all wiring in strict adherence to the National Electrical Code, applicable local building codes and standard industry practices.
3. Wiring shall be classified according to the following low voltage signal types:
   a. Balanced line level audio (-20dBm to +30dBm)
   b. 70V audio speaker level audio.
4. Where raceway is to be EMT (conduit), wiring of differing classifications shall be run in separate conduit. Where raceway is to be an enclosure (rack, tray, wire trough, utility box) wiring of differing classifications which share the same enclosure shall be mechanically partitioned and separated by at least four (4) inches. Where Wiring of differing classifications must cross, they shall cross perpendicular to one another.
5. Do not splice wiring anywhere along the entire length of the run. Make sure cables are fully insulated and shielded from each other and from the raceway for the entire length of the run.

6. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
7. Replace the entire length of the run of any wire or cable that is damaged or abraided during installation. There are no acceptable methods of repairing damaged or abraided wiring.
8. Use wire pulling lubricants and pulling tensions as recommended by the OEM.
9. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
10. Do not use tape-based or glue-based cable anchors.
11. Ground shields and drain wires to the Facility’s signal ground system as indicated by the drawings.
12. Field wiring entering equipment racks shall be terminated as follows:
    a. Provide ample service loops at harness break-outs and at plates, panels and equipment. Loops should be sufficient to allow plates, panels and equipment to be removed for service and inspection.
    b. Line level and speaker level wiring may be terminated inside the equipment rack using specified terminal blocks (see “Products.”) Provide 15% spare terminals inside each rack.
    c. If specified terminal blocks are not designed for rack mounting, utilize ¾” plywood or 1/8” thick aluminum plates/blank panels as a mounting surface. Do not mount on the bottom of the rack.
    d. Employ permanent strain relief for any cable with an outside diameter of 1” or greater.
13. Use only balanced audio circuits unless noted otherwise
14. Make all connections as follows:
    a. Make all connections using mechanical connectors appropriate to the application.
    b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
    c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
    d. Wire nuts, electrical tape or “Scotch Lock” connections are not acceptable for any application.

15. Make all connections as follows:
    a. Make all connections using mechanical connectors appropriate to the application.
    b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
    c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
    d. Wire nuts, electrical tape or “Scotch Lock” connections are not acceptable for any application.
16. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.
17. Wires or cables **previously approved** to be installed outside of conduit, cable trays, wireways, cable duct:
    a. Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.
    b. Wires and cables shall be hidden, protected, fastened and tied at 600 mm (24 in.) intervals, maximum, as described herein to building structure.
    c. Closer wire or cable fastening intervals may be required to prevents sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.
    d. Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets) may, when specifically authorized by the RE, be fished through hollow spaces in walls and shall be certified for use in air plenum areas.

e. Completely test all of the cables after installation and replace any defective cables.

f. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 460 mm (18 in.) intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors is not allowed and will not be approved.

D. Cable Installation - In addition to the ***MANDATORY*** infrastructure requirements outlined in VAMC Construction Specifications 27 10 00 – Structured TIP Communications Cabling, 27 11 00 – TIP Communications Rooms and Fittings and 27 15 00 – TIP Communications Horizontal and Vertical Cabling and the following additional practices shall be adhered too:

1. Support cable on maximum 2’-0” centers. Acceptable means of cable support are cable tray, j-hooks, and bridal rings. Velcro wrap cable bundles loosely to the means of support with plenum rated Velcro straps. Plastic tie wraps are not acceptable as a means to bundle cables.
2. Run cables parallel to walls.
3. Install maximum of 10 cables in a single row of J-hooks. Provide necessary rows of J-hooks as required by the number of cables.
4. Do not lay cables on top of light fixtures, ceiling tiles, mechanical equipment, or ductwork. Maintain at least 2’-0” clearance from all shielded electrical apparatus.
5. All cables shall be tested after the total installation is fully complete. All test results are to be documented. All cables shall pass acceptable test requirements and levels. Contractor shall remedy any cabling problems or defects in order to pass or comply with testing. This includes the re-pull of new cable as required at no additional cost to the Owner.
6. Ends of cables shall be properly terminated on both ends per industry and OEM’s recommendations.

7. Provide proper temporary protection of cable after pulling is complete before final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie wrap up off of the floor until you are ready to terminate.
8. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.
9. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.
10. Bundle, lace, and train conductors to terminal points without exceeding OEM's limitations on bending radii. Install lacing bars and distribution spools.
11. Cable shall not be run through structural members or be in contact with pipes, ducts, or other potentially damaging items.
12. Separation of Wires: (REFER TO RACEWAY INSTALLATION) Separate speaker-microphone, line-level, speaker-level, and power wiring runs. Install in separate raceways or, where exposed or in same enclosure, separate conductors at least 12 inches apart for speaker microphones and adjacent parallel power and telephone wiring. Separate other intercommunication equipment conductors as recommended by equipment manufacturer.
13. Serve all cables as follows:
    a. Cover the end of the overall jacket with a 1″ (minimum) length of transparent heat-shrink tubing. Cut unused insulated conductors 2″ (minimum) past the heat-shrink, fold back over jacket and secure with cable-tie. Cut unused shield/drain wires 2″ (minimum) past the Heatshrink and serve as indicated below.
    b. Cover shield/drain wires with heat-shrink tubing extending back to the overall jacket. Extend tubing ¼″ past the end of unused wires, fold back over jacket and secure with cable tie.
    c. For each solder-type connection, cover the bare wire and solder connection with heat-shrink tubing.

E. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for PA circuits shall be stenciled using laser printers.
1. Cable and Wires (Hereinafter referred to as “Cable”): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System “Record Wiring Diagrams.”

2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or Bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.
   a. Clearly, consistently, logically and permanently mark switches, connectors, jacks, relays, receptacles and electronic and other equipment.
   b. Engrave and paint fill all receptacle panels using 1/8” (minimum) high lettering and contrasting paint.
   c. For rack-mounted equipment, use engraved Lamacoid labels with white 1/8” (minimum) high lettering on black background. Label the front and back of all rack-mounted equipment.
3. Conduit: The Contractor shall label all conduit, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 3 meters (10 ft.) identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label TCOs and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the “Record Wiring Diagrams.”
5. Where multiple pieces of equipment reside in the same rack group, clearly and logically label each indicating to which room, channel, receptacle location they correspond.
6. Permanently label cables at each end, including intra-rack connections. Labels shall be covered by the same, transparent heat-shrink tubing covering the end of the overall jacket. Alternatively, computer generated labels of the type which include a clear protective wrap may be used.
7. Contractor’s name shall appear no more than once on each continuous set of racks. The Contractor’s name shall not appear on wall plates or portable equipment.
8. Ensure each OEM supplied item of equipment has appropriate UL Labels. SYSTEM EQUIPMENT INSTALLED NOT BEARING THESE UL MARKS WILL NOT BE ALLOWED TO BE A PART OF THE SYSTEM. THE CONTRACTOR SHALL BEAR ALL COSTS REQUIRED TO PROVIDE REPLACEMENT EQUIPMENT WITH APPROVED UL MARKS.

F. Conduit and Signal Ducts: When the Contractor and/or OEM determines additional system conduits and/or signal ducts are required in order to meet the system minimum performance standards outlined herein, the contractor shall provide these items as follows:

1. Conduit:
   a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weather heads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, shall be sleeved and sealed.
   b. All cables shall be installed in separate conduit and/or signal ducts. Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Article 800 for Communications systems, at a minimum.
   c. When metal, plastic covered, flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
   d. When ”interduct” flexible cable protective systems is specifically authorized to be provided for use in the System, it’s installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
   e. Conduit fill (including GFE approved to be used in the system) shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.

3.5 PROTECTION OF NETWORK DEVICES

Contractor shall protect network devices during unpacking and installation by wearing manufacturer approved electrostatic discharge (ESD) wrist straps tied to chassis ground. The wrist strap shall meet OSHA requirements for prevention of electrical shock, should technician come in contact with high voltage.

3.6 CUTTING, CLEANING AND PATCHING

A. It shall be the responsibility of the contractor to keep their work area clear of debris and clean area daily at completion of work.

B. It shall be the responsibility of the contractor to patch and paint any wall or surface that has been disturbed by the execution of this work.

C. The Contractor shall be responsible for providing any additional cutting, drilling, fitting or patching required that is not indicated as provided by others to complete the Work or to make its parts fit together properly.

D. The Contractor shall not damage or endanger a portion of the Work or fully or partially completed construction of the Owner or separate contractors by cutting, patching or otherwise altering such construction, or by excavation. The Contractor shall not cut or otherwise alter such construction by the Owner or a separate contractor except with written consent of the Owner and of such separate contractor; such consent shall not be unreasonably withheld. The Contractor shall not unreasonably withhold from the Owner or a separate Contractor the Contractor’s consent to cutting or otherwise altering the Work.

3.7 FIREPROOFING

A. Where PA wires, cables and conduit penetrate fire rated walls, floors and ceilings, fireproof the opening.

B. Use only materials and methods that preserve the integrity of the fire stopping system and its rating.

C. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.

D. Use approved fireproofing tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (one inch) into each duct.

E. Secure the tape in place by a random wrap of glass cloth tape.

3.8 GROUNDING

A. Ground PA cable shields and equipment to eliminate shock hazard and to minimize ground loops, commonmode returns, noise pickup, cross talk, and other impairments as specified in CFM Division 27, Section 27 05 26 – Grounding and Bonding for Communications Systems.

B. Facility Signal Ground Terminal: Locate at main room or area signal ground within the room (i.e. head end and telecommunications rooms) or area(s) and indicate each signal ground location on the drawings.

C. Extend the signal ground to inside each equipment cabinet and/or rack. Ensure each cabinet and/or rack installed item of equipment is connected to the extended signal ground. Isolate the signal ground from power and major equipment grounding systems.

D. When required, install grounding electrodes as specified in CFM Division 26, Section 26 05 26 –Grounding and Bonding for Electrical Systems.

E. Do not use “3rd or 4th” wire internal electrical system conductors for communications signal ground.

F. Do not connect the signal ground to the building’s external lightning protection system.

G. Do Not “mix grounds” of different systems.

H. Insure grounds of different systems are installed as to not violate OSHA Safety and NEC installation requirements for protection of personnel.

PART 4 – TESTING / GUARANTY / TRAINING

4.0 SYSTEM LISTING

The PA System is NFPA listed as an “Emergency / Public Safety” Communications system.

4.1 PROOF OF PERFORMANCE TESTING

A. Intermediate Testing:

1. After completion of 25 – 30% the installation of a head end cabinet(s) and equipment, one microphone console, local and remote enunciation stations, two (2) zones, two (2) sub zones prior to any further work, this portion of the system must be pretested, inspected, and certified. Each item of installed equipment shall be

checked to ensure appropriate UL Listing and Certification Labels are affixed as required by NFPA -Life Safety Code 101-3.2 (a) & (b) and JCHCO evaluation guidelines, and proper installation practices are followed. The intermediate test shall include a full operational test.

2. All inspections and tests shall be conducted by an OEM-certified contractor representative and witnessed by TVE-005OP3B if there is no local Government Representative that processes OEM and VAMC approved Credentials to inspect and certify the system. The results of the inspection will be officially recorded by the Government Representative and maintained on file by the RE, until completion of the entire project. The results will be compared to the Acceptance Test results. An identical inspection may be conducted between the 65 - 75% of the system construction phase, at the direction of the COR.

B. Pretesting:

1. Upon completing installation of the PA System, the Contractor shall align, balance, and completely pretest the entire system under full operating conditions.
2. Pretesting Procedure:
   a. During the System Pretest the Contractor shall verify (utilizing approved test equipment) that the System is fully operational and meets all the System performance requirements of this standard.
   b. The Contractor shall pretest and verify that all PA System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise are present. At a minimum, each of the following locations shall be fully pretested:
      1) Central Control Cabinets.
      2) Local Control Stations.
      3) Zone Equipment/Systems.
      5) Networked locations.
      6) System interface locations (i.e., TELCO, two way radio).
      7) System trouble reporting.

3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the COR.

C. Acceptance Test:

1. After the PA System has been pretested and the Contractor has submitted the pretest results and certification to the COR, then the Contractor shall schedule an acceptance test date and give the COR 30 day’s written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of TVE 005OP3B and an OEM certified representatives. The System shall be tested utilizing the approved test equipment to certify proof of performance and Emergency / Public Safety compliance. The tests shall verify that the total System meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed System does comply with all requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System that precludes completion of system testing, and which cannot be repaired in four (4) hours, shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to affect repairs shall cause the entire System to be declared unacceptable. Retesting of the entire System shall be rescheduled at the convenience of the Government.
3. Retesting of the entire System shall be rescheduled at the convenience of the Government and costs borne by the Contractor at the direction of the SRE.

D. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:
   a. The TVE 005OP3B Representative will tour all areas where the PA system and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will

be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.

b. The System diagrams, record drawings, equipment manuals, TIP Auto CAD Disks, intermediate, and pretest results shall be formally inventoried and reviewed.

c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.

2. Operational Test:

a. After the Physical and Mechanical Inspection, the system head end equipment shall be checked to verify that it meets all performance requirements outlined herein. A spectrum analyzer and sound level meter may be utilized to accomplish this requirement.

b. Following the head end equipment test, each speaker (or on board speaker) shall be inspected to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.

c. The distribution system shall be checked at each interface, junction, and distribution point, first, middle, and last speaker in each leg to verify the PA distribution system meets all system performance standards.

d. Additionally, each installed head end equipment, microphone console; amplifier, mixer, distributed speaker/amplifier, monitor speaker, telephone interface, power supply and remote amplifiers shall be checked insuring they meet the requirements of this specification.

e. Once these tests have been completed, each installed sub-system function shall be tested as a unified, functioning and fully operating system. The typical functions are: “all call,” three sub-zoned, minimum of 15 minutes of UPS operation, electrical supervision, trouble panel, corridor speakers and audio paging.

h. Individual Item Test: The TVE 005OP3B Representative will select individual items of equipment for detailed proof of performance testing until 100% of the System has been tested and found to meet the contents of this specification. Each item shall meet or exceed the minimum requirements of this document.

3. Test Conclusion:
   a. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VAMC and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with the COR. Any retesting to comply with these specifications will be done at the Contractor's expense.
   b. If the System is declared unacceptable without conditions, all rescheduled testing expenses will be borne by the Contractor.

E. Acceptable Test Equipment: The test equipment shall furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
   1. Spectrum Analyzer.
   2. Signal Level Meter.
   3. Volt-Ohm Meter.
   4. Sound Pressure Level (SPL) Meter.
   5. Oscilloscope.
   6. Random Noise Generator.
   7. Audio Amplifier with External Speaker.

4.2 SYSTEM GUARANTEE PERIOD OF SERVICE

A. Contractor’s Responsibility:
   1. The Contractor shall guarantee that all provided material and equipment will be free from defects, workmanship and will remain so for a period of two (2) years from date of final acceptance of the System by the VAMC. The Contractor shall provide OEM’s equipment warranty documents, to the COR (or Facility Contracting Officer if the Facility has taken procession of the building), that certifies each item of equipment installed conforms to OEM published specifications.
   2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. This contact capability shall be provided by the Contractor and OEM at no additional cost to the VAMC.

3. All Contractor maintenance and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and qualified OEM training certificates and OEM certification upon request.
4. Additionally, the Contractor shall accomplish the following minimum requirements during the two year guaranty period:
   a. Response Time During the ***Two Year*** Guaranty Period:
      1) The COR is the Contractor's ONLY OFFICIAL reporting and contact official for nurse call system trouble calls, during the guaranty period.
      2) A standard work week is considered 8:00 A.M. to 5:00 P.M. or as designated by the COR, Monday through Friday exclusive of Federal Holidays.
      3) The Contractor shall respond and correct on-site trouble calls, during the standard work week to:
         a) A routine trouble call within one (1) working day of its report. A routine trouble is considered a trouble which causes a power supply; one (1) master System control station, microphone console or amplifier to be inoperable.
         b) An emergency trouble call within four (4) hours of its report. An emergency trouble is considered a trouble which causes a sub-zone, zone, distribution point, terminal cabinet, or all call system to be inoperable at anytime.
      4) If a PA System component failure cannot be corrected within four (4) hours (exclusive of the standard work time limits), the Contractor shall be responsible for providing alternate System equipment. The alternate equipment/system shall be operational within a maximum of 12 hours after the four (4) hour trouble shooting time and restore the effected location operation to meet the System performance standards. If any sub-system or major system trouble cannot be corrected within one working day, the Contractor shall furnish and install compatible substitute equipment returning the System or sub-system to full operational capability, as described herein, until repairs are complete.
   b. Required On-Site Visits During the ***Two Year*** Guaranty Period
      1) The Contractor shall visit, on-site, for a minimum of eight (8) hours, once every year, during the guaranty period, to

perform system preventive maintenance, equipment cleaning, and operational adjustments to maintain the System according the descriptions identified in this document.

2) The Contractor shall arrange all Facility visits with the COR prior to performing the required maintenance visits.
3) Preventive maintenance procedure(s)shall be performed by the Contractor in accordance with the OEM's recommended practice and service intervals during non-busy time agreed to by the COR and Contractor.
4) The preventive maintenance schedule, functions and reports shall be provided to and approved by the COR.
5) The Contractor shall provide the COR a typewritten report itemizing each deficiency found and the corrective action performed during each required visit or official reported trouble call. The Contractor shall provide the COR with sample copies of these reports for review and approval at the beginning of the Acceptance Test. The following reports are the minimum required:
   a) The Contractor shall provide a monthly summary all equipment and sub-systems serviced during this guarantee period to COR by the fifth (5th) working day after the end of each month. The report shall clearly and concisely describe the services rendered, parts replaced and repairs performed. The report shall prescribe anticipated future needs of the equipment and systems for preventive and predictive maintenance.
   b) The Contractor shall maintain a separate log entry for each item of equipment and each sub-system of the System. The log shall list dates and times of all scheduled, routine, and emergency calls. Each emergency call shall be described with details of the nature and causes of emergency steps taken to rectify the situation and specific recommendations to avoid such conditions in the future.
6) The COR shall convey to the Facility Engineering Officer, two (2) copies of actual reports for evaluation.
   a) The COR shall ensure a copy of these reports is entered into the System’s official acquisition documents.

b) The Facility Chief Engineer shall ensure a copy of these reports is entered into the System's official technical record documents.

B. Work Not Included: Maintenance and repair service shall not include the performance of any work due to improper use; accidents; other vendor, contractor, or owner tampering or negligence, for which the Contractor is not directly responsible and does not control. The Contractor shall immediately notify the COR or Facility Contracting Officer in writing upon the discovery of these incidents. The COR or Facility Contracting Officer will investigate all reported incidents and render an official opinion in writing concerning the supplied information.

4.3 TRAINING

A. Provide thorough training of all biomed engineering and electronic technical staff assigned to those nursing units receiving new networked nurse/patient communications equipment. This training shall be developed and implemented to address two different types of staff. Floor nurses/staff shall receive training from their perspective, and likewise, unit secretaries (or any person whose specific responsibilities include answering patient calls and dispatching staff) shall receive operational training from their perspective. A separate training room will be set up that allows this type of individualized training utilizing in-service training unit, prior to cut over of the new system.

B. Provide the following minimum training times and durations:

1. Eight hours prior to opening for BME / Electronic. Coordinate schedule with Owner.
2. Two hours during the opening week for Telephone.
3. Four hours for supervisors and system administrators.

- - - E N D - - -

SECTION 28 05 13
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification the conductors and cables required for a fully functional for electronic safety and security (ESS) system.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.

C. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

D. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SECURITY AND SAFETY. Requirements for infrastructure.

1.3 DEFINITIONS

A. BICSI: Building Industry Consulting Service International.

B. EMI: Electromagnetic interference.

C. IDC: Insulation displacement connector.

D. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).

E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.

F. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).

G. RCDD: Registered Communications Distribution Designer.

H. Solid-Bottom or Nonventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.

I. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.

J. UTP: Unshielded twisted pair.

1.4 QUALITY ASSURANCE

A. See section 01 00 00, General Requirements.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
   1. Manufacturer's Literature and Data: Showing each cable type and rating.
   2. Certificates: Two weeks prior to final inspection, deliver to the COR four copies of the certification that the material is in accordance with the drawings and specifications and diagrams for cable management system.
   3. Shop Drawings: Cable tray layout, showing cable tray route to scale, with relationship between the tray and adjacent structural, electrical, and mechanical elements. Include the following:
      a. Vertical and horizontal offsets and transitions.
      b. Clearances for access above and to side of cable trays.
      c. Vertical elevation of cable trays above the floor or bottom of ceiling structure.
      d. Load calculations to show dead and live loads as not exceeding manufacturer's rating for tray and its support elements.
      e. System labeling schedules, including electronic copy of labeling schedules that are part of the cable and asset identification system of the software specified in Parts 2 and 3.
   4. Wiring Diagrams. Show typical wiring schematics including the following:
      a. Workstation outlets, jacks, and jack assemblies.
      b. Patch cords.
      c. Patch panels.
   5. Cable Administration Drawings: As specified in Part 3 "Identification" Article.
   6. Project planning documents as specified in Part 3.
   7. Maintenance Data: For wire and cable to include in maintenance manuals.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.

B. American Society of Testing Material (ASTM):
D2301-04.....Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape

C. Federal Specifications (Fed. Spec.):
A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed Installation)

D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):
44-05.....Thermoset-Insulated Wires and Cables
83-08.....Thermoplastic-Insulated Wires and Cables
467-07.....Electrical Grounding and Bonding Equipment
486A-03.....Wire Connectors and Soldering Lugs for Use with Copper Conductors
486C-04.....Splicing Wire Connectors
486D-05.....Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations
486E-00.....Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors
493-07.....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable
514B-04.....Fittings for Cable and Conduit
1479-03.....Fire Tests of Through-Penetration Fire Stops

1.7 DELIVERY, STORAGE, AND HANDLING

A. Test cables upon receipt at Project site.
1. Test optical fiber cable to determine the continuity of the strand end to end. Use optical loss test set.
2. Test optical fiber cable on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector; include the loss value of each. Retain test data and include the record in maintenance data.
3. Test each pair of UTP cable for open and short circuits.

1.8 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install UTP, optical fiber, and coaxial cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 GENERAL

A. Support of Open Cabling: NRTL labeled for support of Category 6 cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.
   1. Support brackets with cable tie slots for fastening cable ties to brackets.
   2. Lacing bars, spools, J-hooks, and D-rings.
   3. Straps and other devices.

B. Cable Trays:
   1. Cable Tray Materials: Metal, suitable for indoors, and protected against corrosion by electroplated zinc galvanizing, complying with ASTM B 633, Type 1, not less than 0.000472 inch (0.012 mm) thick] [hot-dip galvanizing, complying with ASTM A 123/A 123M Grade 0.55, not less than 0.002165 inch (0.055 mm) thick.
   2. Basket Cable Trays: 12, 18, or 24 inches wide and 4 inches deep. Wire mesh spacing shall not exceed 2 by 4 inches.

C. Conduit and Boxes: Comply with requirements in Division 28 Section "Conduits and Backboxes for Electrical Systems." Flexible metal conduit shall not be used.
   1. Outlet boxes shall be no smaller than 2 inches (50 mm) wide, 3 inches (75 mm) high, and 2-1/2 inches (64 mm) deep.

2.2 BACKBOARDS

A. Backboards: Plywood, fire-retardant treated, 3/4 by 48 by 96 inches (19 by 1220 by 2440 mm). Comply with requirements for plywood backing panels in Division 06 Section "Rough Carpentry".

2.3 UTP CABLE

A. Description: 100-ohm, 4-pair UTP, formed into 25-pair binder groups covered with a blue thermoplastic jacket.
   1. Comply with ICEA S-90-661 for mechanical properties.
   2. Comply with TIA/EIA-568-B.1 for performance specifications.
   3. Comply with TIA/EIA-568-B.2, Category 6.
   4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:
      a. Communications, General Purpose: Type CM or CMG.
      b. Communications, Plenum Rated: Type CMP, complying with NFPA 262.
      c. Communications, Riser Rated: Type CMR, complying with UL 1666.

d. Multipurpose: Type MP or MPG.
e. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.
f. Multipurpose, Riser Rated: Type MPR, complying with UL 1666.

2.4 UTP CABLE HARDWARE

A. UTP Cable Connecting Hardware: IDC type, using modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of the same category or higher.

B. Connecting Blocks: 110-style for Category 6. Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.

2.5 OPTICAL FIBER CABLE

A. Description: Multimode, 50/125 micrometer, tight buffer, optical fiber cable.
1. Comply with ICEA S-83-596 for mechanical properties.
2. Comply with TIA/EIA-568-B.3 for performance specifications.
3. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:
a. General Purpose, Nonconductive: Type OFN or OFNG.
b. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.
c. Riser Rated, Nonconductive: Type OFNR, complying with UL 1666.
d. General Purpose, Conductive: Type OFC or OFCG.
e. Plenum Rated, Conductive: Type OFCP, complying with NFPA 262.
f. Riser Rated, Conductive: Type OFCR, complying with UL 1666.
4. Conductive cable shall be aluminum armored type.
5. Minimum Modal Bandwidth: 160 MHz-km at 850 nm; 500 MHz-km at 1300 nm.

B. Jacket:
1. Jacket Color: Aqua for 50/125-micrometer cable.
2. Cable cordage jacket, fiber, unit, and group color shall be according to TIA/EIA-598-B.
3. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches (1000 mm).

2.6 OPTICAL FIBER CABLE HARDWARE

A. Cable Connecting Hardware: Meet the Optical Fiber Connector Intermateability Standards (FOCIS) specifications of TIA/EIA-604-2, TIA/EIA-604-3-A, and TIA/EIA-604-12. Comply with TIA/EIA-568-B.3.
1. Quick-connect, simplex and duplex, Type SC connectors. Insertion loss shall be not more than 0.75 dB.

2.7 LOW-VOLTAGE CONTROL CABLE

A. Paired Lock Cable: NFPA 70, Type CMG.
   1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
   2. PVC insulation.
   3. Unshielded.
   4. PVC jacket.
   5. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
   1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
   2. PVC insulation.
   3. Unshielded.
   4. PVC jacket.
   5. Flame Resistance: Comply with NFPA 262.

C. Paired Lock Cable: NFPA 70, Type CMG.
   1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
   2. PVC insulation.
   3. Unshielded.
   4. PVC jacket.
   5. Flame Resistance: Comply with UL 1581.

D. Plenum-Rated, Paired Lock Cable: NFPA 70, Type CMP.
   1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
   2. Fluorinated ethylene propylene insulation.
   3. Unshielded.
   4. Plastic jacket.
   5. Flame Resistance: NFPA 262, Flame Test.

2.8 CONTROL-CIRCUIT CONDUCTORS

A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.

B. Class 2 Control Circuits: Stranded copper, Type THHN-THWN, in raceway power-limited cable, concealed in building finishes complying with UL 83.

C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.

2.9 FIRE ALARM WIRE AND CABLE

A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

B. Signaling Line Circuits: Twisted, shielded pair, not less than No. 16.
   1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.
C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.
   1. Low-Voltage Circuits: No. 16 AWG, minimum.
   2. Line-Voltage Circuits: No. 12 AWG, minimum.
   3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket with red identifier stripe, NTRL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.

2.10 IDENTIFICATION PRODUCTS

A. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

2.11 SOURCE QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to evaluate cables.
B. Factory test UTP and optical fiber cables on reels according to TIA/EIA-568-B.1.
C. Factory test UTP cables according to TIA/EIA-568-B.2.
D. Factory test multimode optical fiber cables according to TIA/EIA-526-14-A and TIA/EIA-568-B.3.
E. Factory sweep test coaxial cables at frequencies from 5 MHz to 1 GHz. Sweep test shall test the frequency response, or attenuation over frequency, of a cable by generating a voltage whose frequency is varied through the specified frequency range and graphing the results.
F. Cable will be considered defective if it does not pass tests and inspections.
G. Prepare test and inspection reports.

2.12 WIRE LUBRICATING COMPOUND

A. Suitable for the wire insulation and conduit it is used with, and shall not harden or become adhesive.
B. Shall not be used on wire for isolated type electrical power systems.

2.13 FIREPROOFING TAPE

A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.

C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
E. Securing tape: Glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (3/4 inch) wide.

PART 3 - EXECUTION

3.1 INSTALLATION OF CONDUCTORS AND CABLES

A. Comply with NECA 1.
B. General Requirements for Cabling:
   1. Comply with TIA/EIA-568-B.1.
   2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
   3. Install 110-style IDC termination hardware unless otherwise indicated.
   4. Terminate all conductors; no cable shall contain un-terminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
   5. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
   6. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
   7. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
   8. Pulling Cable:
      a. Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
      b. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
      c. Use ropes made of nonmetallic material for pulling feeders.
      d. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the COR/COR.
      e. Pull in multiple cables together in a single conduit.

C. Splice cables and wires where necessary only in outlet boxes, junction boxes, or pull boxes.
   1. Splices and terminations shall be mechanically and electrically secure.
   2. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.
D. Unless otherwise specified in other sections install wiring and connect to equipment/devices to perform the required functions as shown and specified.
E. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
F. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
G. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
H. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.
I. UTP Cable Installation:
   1. Comply with TIA/EIA-568-B.2.
   2. Do not untwist UTP cables more than 1/2 inch (12 mm) from the point of termination to maintain cable geometry.
I. Optical Fiber Cable Installation:
   1. Comply with TIA/EIA-568-B.3.
   2. Cable shall be terminated on connecting hardware that is rack or cabinet mounted.
J. Open-Cable Installation:
   1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
   2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches (200 mm) above ceilings by cable supports not more than 60 inches (1525 mm) apart.
   3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.

K. Separation from EMI Sources:
   1. Comply with BICSI TDMM and TIA/EIA-569-A recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
   2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
      a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches (127 mm).
      b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches (300 mm).
      c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches (600 mm).
   3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
      a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches (64 mm).
      b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches (150 mm).
      c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches (300 mm).
   4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
      a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
      b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches (75 mm).
      c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches (150 mm).
   5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches (1200 mm).
   6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches (127 mm).

3.2 FIRE ALARM WIRING INSTALLATION

A. Comply with NECA 1 and NFPA 72.

B. Wiring Method: Install wiring in metal raceway according to Division 28 Section CONDUITS AND BACKBOXES FOR ELECTRICAL SYSTEMS."

1. Install plenum cable in environmental air spaces, including plenum ceilings.
2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.

C. Wiring Method:
1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.
2. Fire-Rated Cables: Use of 2-hour, fire-rated fire alarm cables, NFPA 70, Types MI and CI, is permitted.
3. Signaling Line Circuits: Power-limited fire alarm cables may be installed in the same cable or raceway as signaling line circuits.

D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.

F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.

G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.

H. Wiring to Remote Alarm Transmitting Device: 1-inch (25-mm) conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.3 CONTROL CIRCUIT CONDUCTORS

A. Minimum Conductor Sizes:
   1. Class 1 remote-control and signal circuits, No. 14 AWG.
   2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
   3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.

3.4 CONNECTIONS

A. Comply with requirements in Division 28 Section, PHYSICAL ACCESS CONTROL for connecting, terminating, and identifying wires and cables.
B. Comply with requirements in Division 28 Section "INTRUSION DETECTION" for connecting, terminating, and identifying wires and cables.
C. Comply with requirements in Division 28 Section "VIDEO SURVEILLANCE" for connecting, terminating, and identifying wires and cables.
D. Comply with requirements in Division 28 Section "ELECTRONIC PERSONAL PROTECTION SYSTEMS" for connecting, terminating, and identifying wires and cables.
E. Comply with requirements in Division 28 Section "FIRE DETECTION AND ALARM" for connecting, terminating, and identifying wires and cables.

3.5 FIRESTOPPING

A. Comply with requirements in Division 07 Section "PENETRATION FIRESTOPPING."
B. Comply with TIA/EIA-569-A, "Firestopping" Annex A.
C. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.6 GROUNDING

A. For communications wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.
B. For low-voltage wiring and cabling, comply with requirements in Division 28 Section "GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY."

3.7 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A.
B. Install a permanent wire marker on each wire at each termination.
C. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
D. Wire markers shall retain their markings after cleaning.
E. In each handhole, install embossed brass tags to identify the system served and function.

3.8 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Tests and Inspections:

1. Visually inspect UTP and optical fiber cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross connection.
   a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
4. Optical Fiber Cable Tests:
   a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.1. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
   b. Link End-to-End Attenuation Tests:
      1) Multimode Link Measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.
      2) Attenuation test results for links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.

D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.

E. End-to-end cabling will be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

3.9 EXISITNG WIRING

A. Unless specifically indicated on the plans, existing wiring shall not be reused for the new installation. Only wiring that conforms to the specifications and applicable codes may be reused. If existing wiring does not meet these requirements, existing wiring may not be reused and new wires shall be installed.

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SECTION 28 05 26
GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification of the grounding and bonding required for a fully functional Electronic Safety and Security (ESS) system.

B. “Grounding electrode system” refers to all electrodes required by NEC, as well as including made, supplementary, grounding electrodes.

C. The terms “connect” and “bond” are used interchangeably in this specification and have the same meaning

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 28 05 00 - REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS. For general electrical requirements, quality assurance, coordination, and project conditions that are common to more than one section in Division 28.

C. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for low voltage power and lighting wiring.

D. Section 28 08 00 - COMMISIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning.

1.3 SUBMITTALS

A. Shop Drawings:

1. Clearly present enough information to determine compliance with drawings and specifications.
2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.

B. Test Reports: Provide certified test reports of ground resistance.

C. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR:

1. Certification that the materials and installation are in accordance with the drawings and specifications.
2. Certification by the contractor that the complete installation has been properly installed and tested.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American Society for Testing and Materials (ASTM):

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):

81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System

C2-07.....National Electrical Safety Code

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

99-2005.....Health Care Facilities

E. Underwriters Laboratories, Inc. (UL):

44-05 .....Thermoset-Insulated Wires and Cables

83-08 .....Thermoplastic-Insulated Wires and Cables

467-07 .....Grounding and Bonding Equipment

486A-486B-03 .....Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes 25 mm² (4 AWG) and larger shall be permitted to be identified per NEC.

B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes 6 mm² (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

2.2 GROUND RODS

A. Copper clad steel, 19 mm (3/4-inch) diameter by 3000 mm (10 feet) long, conforming to UL 467.

B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

A. Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).2.4 ground connections

B. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

C. Below Grade: Exothermic-welded type connectors.

D. Above Grade:

1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
2. Connection to Building Steel: Exothermic-welded type connectors.
3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.
5. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
   a) Pipe Connectors: Clamp type, sized for pipe.
6. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.4 EQUIPMENT RACK AND CABINET GROUND BARS

A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of 4 mm thick by 19 mm wide (3/8 inch x ¾ inch).

2.5 GROUND TERMINAL BLOCKS

A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.6 SPLICE CASE GROUND ACCESSORIES

A. Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use 16 mm² (6 AWG) insulated ground wire with shield bonding connectors.

PART 3 - EXECUTION

3.1 GENERAL

A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.

B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.

C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

A. Make grounding connections, which are buried or otherwise normally inaccessible (except connections for which periodic testing access is required) by exothermic weld.

3.3 CORROSION INHIBITORS

A. When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.4 CONDUCTIVE PIPING

A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.5 SECURITY EQUIPMENT ROOM GROUNDING

A. Conduit: Ground and bond metallic conduit systems as follows:

1. Ground metallic service conduit and any pipes entering or being routed within the computer room at each end using 16 mm² (6AWG) bonding jumpers.
2. Bond at all intermediate metallic enclosures and across all joints using 16 mm² (6 AWG) bonding jumpers.

3.6 WIREWAY GROUNDING

A. Ground and Bond Metallic Wireway Systems as follows:

1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a 16 mm² (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated 16 mm² (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every 16 meters (50 feet).
3. Use insulated 16 mm² (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
4. Use insulated 16 mm² (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and

3.7 GROUND RESISTANCE

A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.

B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.

C. Services at power company interface points shall comply with the power company ground resistance requirements.

3.8 GROUNDING FOR RF/EMI CONTROL

A. Install bonding jumpers to bond all conduit, cable trays, sleeves and equipment for low voltage signaling and data communications circuits. Bonding jumpers shall consist of 100 mm (4 inches) wide copper strip or two 6 mm² (10 AWG) copper conductors spaced minimum 100 mm (4 inches) apart. Use 16 mm² (6 AWG) copper where exposed and subject to damage.

B. Comply with the following when shielded cable is used for data circuits.
   1. Shields shall be continuous throughout each circuit.
   2. Connect shield drain wires together at each circuit connection point and insulate from ground. Do not ground the shield.
   3. Do not connect shields from different circuits together.
   4. Shield shall be connected at one end only. Connect shield to signal reference at the origin of the circuit. Consult with equipment manufacturer to determine signal reference.

3.9 LABELING

A. Comply with requirements in Division 26 Section "ELECTRICAL IDENTIFICATION" Article for instruction signs. The label or its text shall be green.

B. Install labels at the telecommunications bonding conductor and grounding equalizer.
   1. Label Text: "If this connector or cable is loose or if it must be removed for any reason, notify the facility manager."

3.10 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:
   1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
   2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
   3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal at individual ground rods. Make tests at ground rods before any conductors are connected.
      a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
      b. Perform tests by fall-of-potential method according to IEEE 81.

C. Grounding system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

E. Report measured ground resistances that exceed the following values:
   1. Power Distribution Units or Panel boards Serving Electronic Equipment: 3 ohm(s).
   2. Manhole Grounds: 10 ohms.

F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect-Engineer promptly and include recommendations to reduce ground resistance.

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SECTION 28 05 28.33
CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing certification of the conduit, fittings, and boxes to form a complete, coordinated, raceway system(s). Conduits and when approved separate UL Certified and Listed partitioned telecommunications raceways are required for a fully functional Electronic Safety and Security (ESS) system. Raceways are required for all electronic safety and security cabling unless shown or specified otherwise.

B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 06 10 00 - ROUGH CARPENTRY. Requirements for mounting board for communication closets.

C. Section 07 84 00 - FIRESTOPPING. Requirements for sealing around penetrations to maintain the integrity of fire rated construction.

F. Section 09 91 00 - PAINTING. Requirements for identification and painting of conduit and other devices.

G. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. For general electrical requirements, general arrangement of the contract documents, coordination, quality assurance, project conditions, equipment and materials, and items that is common to more than one section of Division 28.

H. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 DEFINITIONS

A. EMT: Electrical metallic tubing.

B. ENT: Electrical nonmetallic tubing.

C. EPDM: Ethylene-propylene-diene terpolymer rubber.

D. FMC: Flexible metal conduit.

E. IMC: Intermediate metal conduit.

F. LFMC: Liquidtight flexible metal conduit.

G. LFNC: Liquidtight flexible nonmetallic conduit.

H. NBR: Acrylonitrile-butadiene rubber.

I. RNC: Rigid nonmetallic conduit.

1.4 QUALITY ASSURANCE

A. Refer to Paragraph 1.4 Quality Assurance, in Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

1.5 SUBMITTALS

A. Shop Drawings:
   1. Size and location of main feeders;
   2. Size and location of panels and pull boxes
   3. Layout of required conduit penetrations through structural elements.
   4. The specific item proposed and its area of application shall be identified on the catalog cuts.

B. Certification: Prior to final inspection, deliver to the Contracting Officer’s Technical Representative (COR) four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.

C. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

D. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.

E. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
   1. Structural members in the paths of conduit groups with common supports.
   2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.

B. National Electrical Manufacturers Association (NEMA):
   TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable

C. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit

5-04.....Surface Metal Raceway and Fittings

6-07.....Rigid Metal Conduit

50-07.....Enclosures for Electrical Equipment

360-09.....Liquid-Tight Flexible Steel Conduit

467-07.....Grounding and Bonding Equipment

514A-04.....Metallic Outlet Boxes

514B-04.....Fittings for Cable and Conduit

514C-02.....Nonmetallic Outlet Boxes, Flush-Device Boxes and Covers

651-05.....Schedule 40 and 80 Rigid PVC Conduit

651A-07.....Type EB and A Rigid PVC Conduit and HDPE Conduit

797-07.....Electrical Metallic Tubing

1242-06.....Intermediate Metal Conduit

PART 2 - PRODUCTS

2.1 GENERAL

A. Conduit Size: In accordance with the NEC, but not less than 20 mm (3/4 inch) unless otherwise shown.

2.2.CONDUIT

A. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.

B. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.

C. Rigid intermediate steel conduit (IMC): Shall Conform to UL 1242, ANSI C80.6.

D. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 volts or less.

E. Flexible galvanized steel conduit: Shall Conform to UL 1.

F. Liquid-tight flexible metal conduit: Shall Conform to UL 360.

G. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).

2.3.WIREWAYS AND RACEWAYS

A. Surface metal raceway: Shall Conform to UL 5.

2.4.CONDUIT FITTINGS

A. Rigid steel and IMC conduit fittings:
   1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   2. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
   3. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
   4. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
   5. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
   6. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

B. Rigid aluminum conduit fittings:
   1. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
   2. Locknuts and bushings: As specified for rigid steel and IMC conduit.
   3. Set screw fittings: Not permitted for use with aluminum conduit.

C. Electrical metallic tubing fittings:
   1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
   2. Only steel or malleable iron materials are acceptable.
   3. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes 50 mm (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 50 mm (2 inches). Use set screws of case-hardened steel with hex head and cup point to firmly seat in wall of conduit for positive grounding.
   4. Indent type connectors or couplings are prohibited.

5. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.

D. Flexible steel conduit fittings:
1. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
2. Clamp type, with insulated throat.

E. Liquid-tight flexible metal conduit fittings:
1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
2. Only steel or malleable iron materials are acceptable.
3. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.

G. Surface metal raceway fittings: As recommended by the raceway manufacturer.

H. Expansion and deflection couplings:
1. Conform to UL 467 and UL 514B.
2. Accommodate, 19 mm (0.75 inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
3. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
4. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

2.5 CONDUIT SUPPORTS

A. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.

B. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.

C. Multiple conduit (trapeze) hangers: Not less than 38 mm by 38 mm (1-1/2 by 1-1/2 inch), 12 gage steel, cold formed, lipped channels; with not less than 9 mm (3/8 inch) diameter steel hanger rods.

D. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

2.6 OUTLET, JUNCTION, AND PULL BOXES

A. UL-50 and UL-514A.

B. Cast metal where required by the NEC or shown, and equipped with rustproof boxes.

C. Nonmetallic Outlet and Device Boxes: NEMA OS 2.

D. Metal Floor Boxes: Cast or sheet metal, semi-adjustable, rectangular.

E. Sheet metal boxes: Galvanized steel, except where otherwise shown.
F. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

2.7 CABINETS

A. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
B. Hinged door in front cover with flush latch and concealed hinge.
C. Key latch to match panelboards.
D. Metal barriers to separate wiring of different systems and voltage.
E. Accessory feet where required for freestanding equipment.

2.8 WIREWAYS

A. Equip with hinged covers, except where removable covers are shown.

2.11 SLEEVES FOR RACEWAYS

A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch (1.3- or 3.5-mm) thickness as indicated and of length to suit application.
D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 84 00 "FIRESTOPPING."

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:
   1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COR prior to drilling through structural sections.
   2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COR as required by limited working space.
B. Fire Stop: Where conduits, wireways, and other electronic safety and security raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam

sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:
   1. In complete runs before pulling in cables or wires.
   2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
   3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
   4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
   5. Mechanically continuous.
   6. Independently support conduit at 2.4 m (8 foot) on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
   7. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
   8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
   9. Conduit installations under fume and vent hoods are prohibited.
   10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
   12. Do not use aluminum conduits in wet locations.
   13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:
   1. Make bends with standard conduit bending machines.
   2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
   3. Bending of conduits with a pipe tee or vise is prohibited.

C. Layout and Homeruns:
   1. Install conduit with wiring, including homeruns, as shown.
   2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by the COR.

D. Fire Alarm:
   1. Fire alarm conduit shall be painted red (a red “top-coated” conduit from the conduit manufacturer may be used in lieu of painted conduit) in accordance with the requirements of Section 28 31 00, “FIRE DETECTION AND ALARM”.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:
   1. Conduit: Rigid steel, IMC or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
   2. Align and run conduit in direct lines.
   3. Install conduit through concrete beams only when the following occurs:
      a. Where shown on the structural drawings.
      b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
   4. Installation of conduit in concrete that is less than 75 mm (3 inch) thick is prohibited.
      a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
      b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
      c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (3/4 inch) of concrete around the conduits.
   5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:
   1. Conduit for conductors above 600 volts:
      a. Rigid steel or rigid aluminum.
      b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
   2. Conduit for conductors 600 volts and below:
      a. Rigid steel, IMC, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
   3. Align and run conduit parallel or perpendicular to the building lines.

4. Connect recessed lighting fixtures to conduit runs with maximum 1800 mm (6 feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
B. Conduit for Conductors 600 volts and below:
   1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
C. Align and run conduit parallel or perpendicular to the building lines.
D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
E. Support horizontal or vertical runs at not over 2400 mm (eight foot) intervals.
F. Surface metal raceways: Use only where shown.
G. Painting:
   1. Paint exposed conduit as specified in Section09 91 00, “PAINTING”.
   2. Paint all conduits containing cables rated over 600 volts safety orange. Refer to Section 09 91 00, “PAINTING” for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6000 mm (20 foot) intervals in between.

3.5 EXPANSION JOINTS

A. Conduits 75 mm (3 inches) and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
B. Provide conduits smaller than 75 mm (3 inches) with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 125 mm (5 inch) vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 375 mm (15 inches) and larger conduits are acceptable.
C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 2.5 m (8 foot) on center.
C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 90 kg (200 pounds). Attach each conduit with U-bolts or other approved fasteners.
D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
E. Fasteners and Supports in Solid Masonry and Concrete:
   1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
   2. Existing Construction:
      a. Steel expansion anchors not less than 6 mm (1/4 inch) bolt size and not less than 28 mm (1-1/8 inch) embedment.
      b. Power set fasteners not less than 6 mm (1/4 inch) diameter with depth of penetration not less than 75 mm (3 inches).
      c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
F. Hollow Masonry: Toggle bolts are permitted.
G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

A. Boxes for Concealed Conduits:
   1. Flush mounted.

2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.

B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.

C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.

D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum 600 mm (24 inch), center-to-center lateral spacing shall be maintained between boxes).

E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is 100 mm (4 inches) square by 55 mm (2-1/8 inches) deep, with device covers for the wall material and thickness involved.

F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1".

G. On all Branch Circuit junction box covers, identify the circuits with black marker.

3.8 ELECTRONIC SAFETY AND SECURITY CONDUIT

A. Install the electronic safety and security raceway system as shown on drawings.

B. Minimum conduit size of 19 mm (3/4 inch), but not less than the size shown on the drawings.

C. All conduit ends shall be equipped with insulated bushings.

D. All 100 mm (four inch) conduits within buildings shall include pull boxes after every two 90 degree bends. Size boxes per the NEC.

E. Vertical conduits/sleeves through closets floors shall terminate not less than 75 mm (3 inches) below the floor and not less than 75 mm (3 inches) below the ceiling of the floor below.

F. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.

G. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.

H. All empty conduits located in communications closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.

I. Conduit runs shall contain no more than four quarter turns (90 degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):

Sizes of Conduit Trade Size	Radius of Conduit Bends mm, Inches
¾	150 (6)
1	230 (9)
1-1/4	350 (14)
1-1/2	430 (17)
2	525 (21)
2-1/2	635 (25)
3	775 (31)
3-1/2	900 (36)
4	1125 (45)

J. Furnish and install 19 mm (3/4 inch) thick fire retardant plywood specified in on the wall of communication closets where shown on drawings . Mount the plywood with the bottom edge 300 mm (one foot) above the finished floor.

K. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

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SECTION 28 13 00
PHYSICAL ACCESS CONTROL SYSTEM

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PART 1 – GENERAL

1.1 DESCRIPTION

A. This section specifies the finishing, installation, connection, testing and certification of a complete and fully operating Physical Access Control System, hereinafter referred to as the PACS.

B. This Section includes a Physical Access Control System consisting of a system server, one or more networked workstation computers, operating system and application software, and field-installed Controllers connected by a high-speed electronic data transmission network. The PACS shall have the following:

1. Physical Access Control:
   - a. Regulating access through doors
   - b. Anti-passback
   - c. Visitor assignment
   - d. Surge and tamper protection
   - e. Secondary alarm annunciator
   - f. Credential cards and readers
   - h. Push-button switches
   - i. RS-232 ASCII interface
   - j. Credential creation and credential holder database and management
   - k. Monitoring of field-installed devices
   - m. Reporting

C. System Architecture:

1. Criticality, operational requirements, and/or limiting points of failure may dictate the development of an enterprise and regional server architecture as opposed to system capacity. Provide server and workstation configurations with all necessary connectors, interfaces and accessories as shown.

D. PACS shall provide secure and reliable identification of Federal employees and contractors by utilizing credential authentication per FIPS-201.

E. Physical Access Control System (PACS) shall consist of:

1. Head-End equipment server,
2. One or more networked PC-based workstations,
3. Physical Access Control System and Database Management Software,

4. Credential validation software/hardware,
5. Field installed controllers,
6. PIV Middelware,
7. Card readers,
9. PIV-I, match existing site requirements and cards,
10. Supportive information system,
11. Door locks and sensors,
12. Power supplies,
13. Interfaces with:
    a. Video Surveillance and Assessment System,
    b. Automatic door operators,
    c. Intrusion Detection System,
    d. Building Management System,
    e. Elevator Controls,

F. Head-End equipment server, workstations and controllers shall be connected by a high-speed electronic data transmission network.

G. Information system supporting PACS , Head-End equipment server, workstations, network switches, routers and controllers shall comply with FIPS 200 requirements (Minimum Security Requirements for Federal Information and Information Systems)and NIST Special Publication 800-53 (Recommended Security Controls for Federal Information Systems).

H. PACS system shall support:
1. Multiple credential authentication modes,
2. Bidirectional communication with the reader,
3. Incident response policy implementation capability; system shall have capability to automatically change access privileges for certain user groups to high security areas in case of incident/emergency.
4. Visitor management,

I. All security relevant decisions shall be made on “secure side of the door”. Secure side processing shall include;
1. Challenge/response management,
2. PKI path discovery and validation,
3. Credential identifier processing,
4. Authorization decisions.

J. System Software: Based on Hirsch Electronics and shall match the existing site system, central-station, workstation operating system, server operating system, and application software.

K. Software and controllers shall be capable of matching full 56 bit FASC-N plus minimum of 32 bits of public key certificate data.

L. Software shall have the following capabilities:

1. Multiuser multitasking to allow for independent activities and monitoring to occur simultaneously at different workstations.
2. Support authentication and enrolment;
   a. PIV verification,
   b. Expiration date check,
   c. Biometric check,
   d. Digital photo display/check,
   e. Validate digital signatures of data objects (Objects are signed by the Trusted Authority
   f. Private key challenge (CAK & PAK to verify private key public key pairs exist and card is not a clone)
3. Support CRL validation via OCSP or SCVP on a scheduled basis and automatically deny access to any revoked credential in the system.
4. Graphical user interface to show pull-down menus and a menu tree format that complies with interface guidelines of Microsoft Windows operating system.
5. System license shall be for the entire system and shall include capability for future additions that are within the indicated system size limits specified in this Section.
6. System shall have open architecture that allows importing and exporting of data and interfacing with other systems that are compatible with the existing site operating system.
7. Operator login and access shall be utilized via integrated smart card reader and password protection.

M. Systems Networks:

1. A standalone system network shall interconnect all components of the system. This network shall include communications between a central station and any peer or subordinate workstations, enrollment stations, local annunciation stations, portal control stations or redundant central stations.

N. Security Management System Server Redundancy:

1. The SMS shall support multiple levels of fault tolerance and SMS redundancy listed and described below:
   a. Hot Standby Servers
   b. Clustering

c. Disk Mirroring
d. RAID Level 10
e. Distributed Intelligence

O. Number of points:
1. PACS shall support multiple autonomous regional servers that can connect to a master command and controller server.
2. Unlimited number of access control readers, unlimited number of inputs or outputs, unlimited number of client workstations, unlimited number of cardholders.
3. Total system solution to enable enterprise-wide, networked, multi-user access to all system resources via a wide range of options for connectivity with the customer’s existing LAN and WAN.

P. Console Network:
1. Console network, if required, shall provide communication between a central station and any subordinate or separate stations of the system. Where redundant central or parallel stations are required, the console network shall allow the configuration of stations as master and slave. The console network may be a part of the field device network or may be separate depending upon the manufacturer's system configuration.

Q. Network(s) connecting PCs and Controllers shall comply with NIST Special Publication 800-53 (Recommended Security Controls for Federal Information Systems) and consist of one or more of the following:
1. Local area, IEEE 802.3 Fast Ethernet 100 BASE-T, 1000 BASE-TX, star topology network based on TCP/IP.
2. Direct-connected, RS-232 cable from the COM port of the Central Station to the first Controller, then RS-485 to interconnect the remainder of the Controllers at that Location.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.
C. Section 08 71 00 - DOOR HARDWARE. Requirements for door installation.
D. Section 14 24 00 - HYDRAULIC ELEVATORS. Requirements for elevators.
E. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.
F. Section 26 05 21 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.

G. Section 26 05 33 – RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS. Requirements for infrastructure.
H. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
I. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.
J. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.
K. Section 28 13 16 - ACCESS CONTROL SYSTEM AND DATABASE MANAGEMENT. Requirements for control and operation of all security systems.
L. Section 28 31 00 - FIRE DETECTION AND ALARM. Requirements for integration with fire detection and alarm system.

1.3 QUALITY ASSURANCE

A. The Contractor shall be responsible for providing, installing, and the operation of the PACS as shown. The Contractor shall also provide certification as required.
B. The security system will be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a complete Information Technology (IT) computer network.
C. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
D. Product Qualifications:
   1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
   2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
E. Contractor Qualifications:
   1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of three (3) years experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the Security Management System’s (PACS) manufacturer. The Contractor

shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The VAMC reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within 60 miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The COR reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.

a. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.

b. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination and testing.

F. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 SUBMITTALS

A. Submit below items in conjunction with Master Specification Sections 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Provide certificates of compliance with Section 1.3, Quality Assurance.

C. Provide a complete and thorough pre-installation and as-built design package in both electronic format and on paper, minimum size 48 x 48 inches (1220 x 1220 millimeters); drawing submittals shall be per the established project schedule.

D. Shop drawing and as-built packages shall include, but not be limited to:

1. Index Sheet that shall:

a. Define each page of the design package to include facility name, building name, floor, and sheet number.

b. Provide a complete list of all security abbreviations and symbols.

c. Reference all general notes that are utilized within the design package.

d. Specification and scope of work pages for all individual security systems that are applicable to the design package that will:

1) Outline all general and job specific work required within the design package.

2) Provide a detailed device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.

2. Drawing sheets that will be plotted on the individual floor plans or site plans shall:

a. Include a title block as defined above.

b. Clearly define the drawings scale in both standard and metric measurements.
c. Provide device identification and location.
d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers).
e. Identify all pull box and conduit locations, sizes, and fill capacities.
f. Address all general and drawing specific notes for a particular drawing sheet.

3. A detailed riser drawing for each applicable security subsystem shall:
   a. Indicate the sequence of operation.
   b. Relationship of integrated components on one diagram.
   c. Include the number, size, identification, and maximum lengths of interconnecting wires.
   d. Wire/cable types shall be defined by a wire and cable schedule. The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1 Pair Twisted, Unshielded). This schedule shall also provide the manufacturer’s name and part number for the wire/cable being installed.
4. A detailed system drawing for each applicable security system shall:
   a. Clearly identify how all equipment within the system, from main panel to device, shall be laid out and connected.
   b. Provide full detail of all system components wiring from point-to-point.
   c. Identify wire types utilized for connection, interconnection with associate security subsystems.
   d. Show device locations that correspond to the floor plans.
   e. All general and drawing specific notes shall be included with the system drawings.
5. A detailed schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:
   a. Device ID.

b. Device Location (e.g. site, building, floor, room number, location, and description).
c. Mounting type (e.g. flush, wall, surface).
d. Power supply or circuit breaker and power panel number.
e. In addition, for the PACS, provide the door ID, door type (e.g. wood or metal), locking mechanism (e.g. strike or electromagnetic lock) and control device (e.g. card reader or biometrics).

6. Detail and elevation drawings for all devices that define how they were installed and mounted.

E. Pre-installation design packages shall go through a full review process conducted by the Contractor along with a VAMC representative to ensure all work has been clearly defined and completed. All reviews shall be conducted in accordance with the project schedule. There shall be four (4) stages to the review process:

1. 35 percent
2. 65 percent
3. 90 percent
4. 100 percent

F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.

G. Submit manufacture’s certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per Section 01 00 00, GENERAL REQUIREMENTS.

H. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion.

I. General: Submittals shall be in full compliance of the Contract Documents. All submittals shall be provided in accordance with this section. Submittals lacking the breath or depth these requirements will be considered incomplete and rejected. Submissions are considered multidisciplinary and shall require coordination with applicable divisions to provide a complete and comprehensive submission package.

Additional general provisions are as follows:

1. The Contractor shall schedule submittals in order to maintain the project schedule. For coordination drawings refer to Specification Section 01 33 10 - DESIGN SUBMITTAL PROCEDURES, which outline basic submittal requirements and coordination. Section 01 33 10 shall be used in conjunction with this section.
2. The Contractor shall identify variations from requirements of Contract Documents and state product and system limitations, which may be detrimental to successful performance of the completed work or system.
3. Each package shall be submitted at one (1) time for each review and include components from applicable disciplines (e.g., electrical work, architectural finishes, door hardware) which are required to produce an accurate and detailed depiction of the project.
4. Manufacturer’s information used for submittal shall have pages with items for approval tagged, items on pages shall be identified, and capacities and performance parameters for review shall be clearly marked through use of an arrow or highlighting. Provide space for COR and Contractor review stamps.
5. Technical Data Drawings shall be in the latest version of AutoCAD®, drawn accurately, and in accordance with VAMC CAD Standards. FREEHAND SKETCHES OR COPIED VERSIONS OF THE CONSTRUCTION DOCUMENTS WILL NOT BE ACCEPTED. The Contractor shall not reproduce Contract Documents or copy standard information as the basis of the Technical Data Drawings. If departures from the technical data drawings are subsequently deemed necessary by the Contractor, details of such departures and the reasons thereof shall be submitted in writing to the COR for approval before the initiation of work.
6. Packaging: The Contractor shall organize the submissions according to the following packaging requirements.
   a. Binders: For each manual, provide heavy duty, commercial quality, durable three (3) ring vinyl covered loose leaf binders, sized to receive 8.5 x 11 in paper, and appropriate capacity to accommodate the contents. Provide a clear plastic sleeve on the spine to hold labels describing the contents. Provide pockets in the covers to receive folded sheets.
      1) Where two (2) or more binders are necessary to accommodate data, correlate data in each binder into related groupings

according to the Project Manual table of contents. Cross-referencing other binders where necessary to provide essential information for communication of proper operation and or maintenance of the component or system.

2) Identify each binder on the front and spine with printed binder title, Project title or name, and subject matter covered. Indicate the volume number if applicable.

b. Dividers: Provide heavy paper dividers with celluloid tabs for each Section. Mark each tab to indicate contents.

c. Protective Plastic Jackets: Provide protective transparent plastic jackets designed to enclose diagnostic software for computerized electronic equipment.

d. Text Material: Where written material is required as part of the manual use the manufacturer's standard printed material, or if not available, specially prepared data, neatly typewritten on 8.5 inches by 11 inches 20 pound white bond paper.

e. Drawings: Where drawings and/or diagrams are required as part of the manual, provide reinforced punched binder tabs on the drawings and bind them with the text.

1) Where oversized drawings are necessary, fold the drawings to the same size as the text pages and use as a foldout.

2) If drawings are too large to be used practically as a foldout, place the drawing, neatly folded, in the front or rear pocket of the binder. Insert a type written page indicating the drawing title, description of contents and drawing location at the appropriate location of the manual.

3) Drawings shall be sized to ensure details and text is of legible size. Text shall be no less than 1/16” tall.

f. Manual Content: In each manual include information specified in the individual Specification section, and the following information for each major component of building equipment and controls:

1) General system or equipment description.

2) Design factors and assumptions.

3) Copies of applicable Shop Drawings and Product Data.

4) System or equipment identification including: manufacturer, model and serial numbers of each component, operating instructions, emergency instructions, wiring diagrams,

inspection and test procedures, maintenance procedures and schedules, precautions against improper use and maintenance, repair instructions, sources of required maintenance materials and related services, and a manual index.

g. Binder Organization: Organize each manual into separate sections for each piece of related equipment. At a minimum, each manual shall contain a title page, table of contents, copies of Product Data supplemented by drawings and written text, and copies of each warranty, bond, certifications, and service Contract issued. Refer to Group I through V Technical Data Package Submittal requirements for required section content.

h. Title Page: Provide a title page as the first sheet of each manual to include the following information; project name and address, subject matter covered by the manual, name and address of the Project, date of the submittal, name, address, and telephone number of the Contractor, and cross references to related systems in other operating and/or maintenance manuals.

i. Table of Contents: After the title page, include a type written table of contents for each volume, arranged systematically according to the Project Manual format. Provide a list of each product included, identified by product name or other appropriate identifying symbols and indexed to the content of the volume. Where more than one (1) volume is required to hold data for a particular system, provide a comprehensive table of contents for all volumes in each volume of the set.

j. General Information Section: Provide a general information section immediately following the table of contents, listing each product included in the manual, identified by product name. Under each product, list the name, address, and telephone number of the installer and maintenance Contractor. In addition, list a local source for replacement parts and equipment.

k. Drawings: Provide specially prepared drawings where necessary to supplement the manufacturers printed data to illustrate the relationship between components of equipment or systems, or provide control or flow diagrams. Coordinate these drawings with information contained in Project Record Drawings to assure correct illustration of the completed installation.

l. Manufacturer’s Data: Where manufacturer's standard printed data is included in the manuals, include only those sheets that are pertinent to the part or product installed. Mark each sheet to identify each part or product included in the installation. Where more than one (1) item in tabular format is included, identify each item, using appropriate references from the Contract Documents. Identify data that is applicable to the installation and delete references to information which is not applicable.
m. Where manufacturer's standard printed data is not available and the information is necessary for proper operation and maintenance of equipment or systems, or it is necessary to provide additional information to supplement the data included in the manual, prepare written text to provide the necessary information. Organize the text in a consistent format under a separate heading for different procedures. Where necessary, provide a logical sequence of instruction for each operating or maintenance procedure. Where similar or more than one product is listed on the submittal the Contractor shall differentiate by highlighting the specific product to be utilized.
n. Calculations: Provide a section for circuit and panel calculations.
o. Loading Sheets: Provide a section for DGP Loading Sheets.
p. Certifications: Provide section for Contractor’s manufacturer certifications.

7. Contractor Review: Review submittals prior to transmittal. Determine and verify field measurements and field construction criteria. Verify manufacturer’s catalog numbers and conformance of submittal with requirements of contract documents. Return non-conforming or incomplete submittals with requirements of the work and contract documents. Apply Contractor’s stamp with signature certifying the review and verification of products occurred, and the field dimensions, adjacent construction, and coordination of information is in accordance with the requirements of the contract documents.
8. Resubmission: Revise and resubmit submittals as required within 15 calendar days of return of submittal. Make resubmissions under

procedures specified for initial submittals. Identify all changes made since previous submittal.

9. Product Data: Within 15 calendar days after execution of the contract, the Contractor shall submit for approval a complete list of all of major products proposed for use. The data shall include name of manufacturer, trade name, model number, the associated contract document section number, paragraph number, and the referenced standards for each listed product.

J. Group 1 Technical Data Package: Group I Technical Data Package shall be one submittal consisting of the following content and organization. Refer to VAMC Special Conditions Document for drawing format and content requirements. The data package shall include the following:

1. Section I - Drawings:
   a. General – Drawings shall conform to VAMC Special Conditions and CAD Standards Documents. All text associated with security details shall be 1/8″ tall and meet VAMC text standard for AutoCAD™ drawings.
   b. Cover Sheet – Cover sheet shall consist of Project Title and Address, Project Number, Area and Vicinity Maps.
   c. General Information Sheets – General Information Sheets shall consist of General Notes, Abbreviations, Symbols, Wire and Cable Schedule, Project Phasing, and Sheet Index.
   d. Floor Plans – Floor plans shall be produced from the Architectural backgrounds issued in the Construction Documents. The contractor shall receive floor plans from the prime A/E to develop these drawing sets. Security devices shall be placed on drawings in scale. All text associated with security details shall be 1/8″ tall and meet VAMC text standard for AutoCAD™ drawings. Floor plans shall identify the following:
      1) Security devices by symbol,
      2) The associated device point number (derived from the loading sheets),
      3) Wire & cable types and counts
      4) Conduit sizing and routing
      5) Conduit riser systems
      6) Device and area detail call outs
   e. Architectural details – Architectural details shall be produced for each device mounting type (door details for doors with

physical access control, reader pedestals and mounts, security panel and power supply details).

f. Riser Diagrams – Contractor shall provide a riser diagram indicating riser architecture and distribution of the physical access control system throughout the facility (or area in scope).

g. Block Diagrams – Contractor shall provide a block diagram for the entire system architecture and interconnections with SMS subsystems. Block diagram shall identify SMS subsystem (e.g., physical access control, intrusion detection, closed circuit television, intercom, and other associated subsystems) integration; and data transmission and media conversion methodologies.

h. Interconnection Diagrams – Contractor shall provide interconnection diagram for each sensor, and device component. Interconnection diagram shall identify termination locations, standard wire detail to include termination schedule. Diagram shall also identify interfaces to other systems such as elevator control, fire alarm systems, and security management systems.

i. Security Details:

   1) Panel Assembly Detail – For each panel assembly, a panel assembly details shall be provided identifying individual panel component size and content.
   2) Panel Details – Provide security panel details identify general arrangement of the security system components, backboard size, wire through size and location, and power circuit requirements.
   3) Device Mounting Details – Provide mounting detailed drawing for each security device (physical access control system, intrusion detection, video surveillance and assessment, and intercom systems) for each type of wall and ceiling configuration in project. Device details shall include device, mounting detail, wiring and conduit routing.
   4) Details of connections to power supplies and grounding
   5) Details of surge protection device installation
   6) Sensor detection patterns – Each system sensor shall have associated detection patterns.
   7) Equipment Rack Detail – For each equipment rack, provide a scaled detail of the equipment rack location and rack space

utilization. Use of BISCI wire management standards shall be employed to identify wire management methodology. Transitions between equipment racks shall be shown to include use vertical and horizontal latter rack system.

10) Equipment Room – Equipment room details shall provide architectural, electrical, mechanical, plumbing, IT/Data and associated equipment and device placements both vertical and horizontally.

j. Electrical Panel Schedule – Electrical Panel Details shall be provided for all SMS systems electrical power circuits. Panel details shall be provided identifying panel type (Standard, Emergency Power, Emergency/Uninterrupted Power Source, and Uninterrupted Power Source Only), panel location, circuit number, and circuit amperage rating.

k. Door Schedule – A door schedule shall be developed for each door equipped with electronic security components. At a minimum, the door schedule shall be coordinated with Division 08 work and include the following information:

1) Item Number
2) Door Number (Derived from A/E Drawings)
3) Floor Plan Sheet Number
4) Standard Detail Number
5) Door Description (Derived from Loading Sheets)
6) Data Gathering Panel Input Number
7) Door Position or Monitoring Device Type & Model Number
8) Lock Type, Model Number & Power Input/Draw (standby/active)
9) Card Reader Type & Model Number
10) Shunting Device Type & Model Number
11) Sounder Type & Model Number
12) Manufacturer
13) Misc. devices as required
    a) Delayed Egress Type & Model Number
    b) Intercom
    c) Camera
    d) Electric Transfer Hinge
    e) Electric Pass-through device
14) Remarks column indicating special notes or door configurations

2. Camera Schedule - A camera schedule shall be developed for each camera. Contractors shall coordinate with the COR to determine camera starting numbers and naming conventions. All drawings shall identify wire and cable standardization methodology. Color coding of all wiring conductors and jackets is required and shall be communicated consistently throughout the drawings package submittal. At a minimum, the camera schedule shall include the following information:
   a. Item Number
   b. Camera Number
   c. Naming Conventions
   d. Description of Camera Coverage
   e. Camera Location
   f. Floor Plan Sheet Number
   g. Camera Type
   h. Mounting Type
   i. Standard Detail Reference
   j. Power Input & Draw
   k. Power Panel Location
   l. Remarks Column for Camera
3. Section II – Data Gathering Panel Documentation Package
   a. Contractor shall provide Data Gathering Panel (DGP) input and output documentation packages for review at the Shop Drawing submittal stage and also with the as-built documentation package. The documentation packages shall be provided in both printed and magnetic form at both review stages.
   b. The Contractor shall provide loading sheet documentation package for the associated DGP, including input and output boards for all field panels associated with the project. Documentation shall be provided in current version Microsoft Excel spreadsheets following the format currently utilized by VAMC. A separate spreadsheet file shall be generated for each DGP and associated field panels.
   c. The spreadsheet names shall follow a sequence that shall display the spreadsheets in numerical order according to the DGP system number. The spreadsheet shall include the prefix in the file name that uniquely identifies the project site. The spreadsheet shall detail all connected items such as card readers, alarm

inputs, and relay output connections. The spreadsheet shall include an individual section (row) for each panel input, output and card reader. The spreadsheet shall automatically calculate the system numbers for card readers, inputs, and outputs based upon data entered in initialization fields.

d. All entries must be verified against the field devices. Copies of the floor plans shall be forwarded under separate cover.

e. The DGP spreadsheet shall include an entry section for the following information:
   1) DGP number
   2) First Reader Number
   3) First Monitor Point Number
   4) First Relay Number
   5) DGP, input or output Location
   6) DGP Chain Number
   7) DGP Cabinet Tamper Input Number
   8) DGP Power Fail Input Number
   9) Number of Monitor Points Reserved For Expansion Boards
   10) Number of Control Points (Relays) Reserved For Expansion Boards

f. The DGP, input module and output module spreadsheets shall automatically calculate the following information based upon the associated entries in the above fields:
   1) System Numbers for Card Readers
   2) System Numbers for Monitor Point Inputs
   3) System Numbers for Control Points (Relays)
   4) Next DGP or input module First Monitor Point Number
   5) Next DGP or output module First Control Point Number

g. The DGP spreadsheet shall provide the following information for each card reader:
   1) DGP Reader Number
   2) System Reader Number
   3) Cable ID Number
   4) Description Field (Room Number)
   5) Description Field (Device Type i.e.: In Reader, Out Reader)
   6) Description Field
   7) DGP Input Location
   8) Date Test

9) Date Passed
10) Cable Type
11) Camera Numbers (of cameras viewing the reader location)

h. The DGP and input module spreadsheet shall provide the following information for each monitor point (alarm input).
1) DGP Monitor Point Input Number
2) System Monitor Point Number
3) Cable ID Number
4) Description Field (Room Number)
5) Description Field (Device Type i.e.: Door Contact, Motion Detector)
6) DGP or input module Input Location
7) Date Test
8) Date Passed
9) Cable Type
10) Camera Numbers (of associated alarm event preset call-ups)

i. The DGP and output module spreadsheet shall provide the following information for each control point (output relay).
1) DGP Control Point (Relay) Number
2) System (Control Point) Number
3) Cable ID Number
4) Description Field (Room Number)
5) Description Field (Device: Lock Control, Local Sounder)
6) Description Field
7) DGP or OUTPUT MODULE Output Location
8) Date Test
9) Date Passed Cable Type
10) Camera Number (of associated alarm event preset call-ups)

j. The DGP, input module and output module spreadsheet shall include the following information or directions in the header and footer:
1) Header
a) DGP Input and Output Worksheet
b) Enter Beginning Reader, Input, and Output Starting Numbers and Sheet Will Automatically Calculate the Remaining System Numbers.

2) Footer
   a) File Name
   b) Date Printed
   c) Page Number

4. Section III - Construction Mock-up: In areas with exposed EMT/Conduit Raceways, contractor shall conceal raceway as much as practical and unobtrusively. In addition, historic significance must be considered to determine installation means and methods for approval by the COR.
5. Section IV - Manufacturers' Data: The data package shall include manufacturers' data for all materials and equipment, including sensors, local processors and console equipment provided under this specification.
6. Section V - System Description and Analysis: The data package shall include system descriptions, analysis, and calculations used in sizing equipment required by these specifications. Descriptions and calculations shall show how the equipment will operate as a system to meet the performance requirements of this specification. The data package shall include the following:
   a. Central processor memory size; communication speed and protocol description; rigid disk system size and configuration; flexible disk system size and configuration; back-up media size and configuration; alarm response time calculations; command response time calculations; start-up operations; expansion capability and method of implementation; sample copy of each report specified; and color photographs representative of typical graphics.
   b. Software Data: The data package shall consist of descriptions of the operation and capability of the system, and application software as specified.
   c. Overall System Reliability Calculations: The data package shall include all manufacturers' reliability data and calculations required to show compliance with the specified reliability.
7. Section VI – Certifications & References: All specified manufacturer's certifications shall be included with the data package. Contractor shall provide Project references as outlined in Paragraph 1.4 "Quality Assurance".

K. Group II Technical Data Package

1. The Contractor shall prepare a report of “Current Site Conditions” and submit a report to the COR documenting changes to the site, particularly those conditions that affect performance of the system to be installed. The Contractor shall provide specification sheets, or written functional requirements to support the findings, and a cost estimate to correct those site changes or conditions which affect the installation of the system or its performance. The Contractor shall not correct any deficiency without written permission from the COR.
2. System Configuration and Functionality: The contractor shall provide the results of the meeting with VAMC to develop system requirements and functionality including but not limited to:
   a. Baseline configuration
   b. Access levels
   c. Schedules (intrusion detection, physical access control, holidays)
   d. Badge database
   e. System monitoring and reporting (unit level and central control)
   f. Naming conventions and descriptors

L. Group III Technical Data Package

1. Development of Test Procedures: The Contractor will prepare performance test procedures for the system testing. The test procedures shall follow the format of the VAMC Testing procedures and be customized to the contract requirements. The Contractor will deliver the test procedures to the COR for approval at least 60 calendar days prior to the requested test date.

M. Group IV Technical Data Package

1. Performance Verification Test
   a. Based on the successful completion of the pre-delivery test, the Contractor shall finalize the test procedures and report forms for the performance verification test (PVT) and the endurance test. The PVT shall follow the format, layout and content of the pre-delivery test. The Contractor shall deliver the PVT and endurance test procedures to the COR for approval. The Contractor may schedule the PVT after receiving written approval

of the test procedures. The Contractor shall deliver the final PVT and endurance test reports within 14 calendar days from completion of the tests. Refer to Part 3 of this section for System Testing and Acceptance requirements.

2. Training Documentation

a. New Facilities and Major Renovations: Familiarization training shall be provided for new equipment or systems. Training can include site familiarization training for VAMC technicians and administrative personnel. Training shall include general information on new system layout including closet locations, turnover of the completed system including all documentation, including manuals, software, key systems, and full system administration rights. Lesson plans and training manuals training shall be oriented to type of training to be provided.

2) The training documents will cover the operation and the maintenance manuals and the control console operators’ manuals and service manuals in detail, stressing all important operational and service diagnostic information necessary for the maintenance and operations personnel to efficiently use and maintain all systems.

3) Provide an illustrated control console operator's manual and service manual. The operator's manual shall be written in laymen's language and printed so as to become a permanent reference document for the operators, describing all control panel switch operations, graphic symbol definitions and all indicating functions and a complete explanation of all software.

4) The service manual shall be written in laymen's language and printed so as to become a permanent reference document for maintenance personnel, describing how to run internal self diagnostic software programs, troubleshoot head end hardware and field devices with a complete scenario simulation of all possible system malfunctions and the appropriate corrective measures.

5) Provide a professional color DVD instructional recording of all the operational procedures described in the operator's manual. All charts used in the training session shall be clearly presented on the video. Any DVD found to be inferior

in recording or material content shall be reproduced at no cost until an acceptable DVD is submitted. Provide four copies of the training DVD, one to the Architect-Engineer and three to the VAMC.

3. System Configuration and Data Entry:
   a. The contractor is responsible for providing all system configuration and data entry for the SMS and subsystems (e.g., video matrix switch, intercom, digital video recorders, network video recorders). All data entry shall be performed per VAMC standards & guidelines. The Contractor is responsible for participating in all meetings with the client to compile the information needed for data entry. These meetings shall be established at the beginning of the project and incorporated in to the project schedule as a milestone task. The contractor shall be responsible for all data collection, data entry, and system configuration. The contractor shall collect, enter, & program and/or configure the following components:
      1) Physical Access control system components,
      2) All intrusion detection system components,
      3) Video surveillance, control and recording systems,
      4) Intercom systems components,
      5) All other security subsystems shown in the contract documents.
   b. The Contractor is responsible for compiling the card access database for the VAMC employees, including programming reader configurations, access shifts, schedules, exceptions, card classes and card enrollment databases.
   c. Refer to Part 3 for system programming requirements and planning guidelines.
4. Graphics: Based on CAD as-built drawings developed for the construction project, create all map sets showing locations of all alarms and field devices. Graphical maps of all alarm points installed under this. The Contractor shall create and install all graphics needed to make the system operational. The Contractor shall utilize data from the contract documents, Contractor’s field surveys, and all other pertinent information in the Contractor’s possession to complete the graphics. The Contractor shall identify and request from the COR, any additional data needed to provide a complete graphics package. Graphics shall have sufficient level of

detail for the system operator to assess the alarm. The Contractor shall supply hard copy, color examples at least 203.2 x 254 mm (8 x 10 in) of each type of graphic to be used for the completed Security system. The graphics examples shall be delivered to the COR for review and approval at least 90 calendar days prior to the scheduled date the Contractor requires them.

N. Group V Technical Data Package: Final copies of the manuals shall be delivered to the COR as part of the acceptance test. The draft copy used during site testing shall be updated with any changes required prior to final delivery of the manuals. Each manual's contents shall be identified on the cover. The manual shall include names, addresses, and telephone numbers of each sub-contractor installing equipment or systems, as well as the nearest service representatives for each item of equipment for each system. The manuals shall include a table of contents and tab sheets. Tab sheets shall be placed at the beginning of each chapter or section and at the beginning of each appendix. The final copies delivered after completion of the endurance test shall include all modifications made during installation, checkout, and acceptance. Six (6) hard-copies and one (1) soft copy on CD of each item listed below shall be delivered as a part of final systems acceptance.

1. Functional Design Manual: The functional design manual shall identify the operational requirements for the entire system and explain the theory of operation, design philosophy, and specific functions. A description of hardware and software functions, interfaces, and requirements shall be included for all system operating modes. Manufacturer developed literature may be used; however, shall be produced to match the project requirements.
2. Equipment Manual: A manual describing all equipment furnished including:
   a. General description and specifications; installation and checkout procedures; equipment electrical schematics and layout drawings; system schematics and layout drawings; alignment and calibration procedures; manufacturer's repair list indicating sources of supply; and interface definition.

3. Software Manual: The software manual shall describe the functions of all software and include all other information necessary to enable proper loading, testing, and operation. The manual shall include:
   a. Definition of terms and functions; use of system and applications software; procedures for system initialization, start-up, and shutdown; alarm reports; reports generation, database format and data entry requirements; directory of all disk files; and description of all communications protocols including data formats, command characters, and a sample of each type of data transfer.
4. Operator’s Manual: The operator’s manual shall fully explain all procedures and instructions for the operation of the system, including:
   a. Computers and peripherals; system start-up and shutdown procedures; use of system, command, and applications software; recovery and restart procedures; graphic alarm presentation; use of report generator and generation of reports; data entry; operator commands’ alarm messages, and printing formats; and system access requirements.
5. Maintenance Manual: The maintenance manual shall include descriptions of maintenance for all equipment including inspection, recommend schedules, periodic preventive maintenance, fault diagnosis, and repair or replacement of defective components.
6. Spare Parts & Components Data: At the conclusion of the Contractor's work, the Contractor shall submit to the COR a complete list of the manufacturer's recommended spare parts and components required to satisfactorily maintain and service the systems, as well as unit pricing for those parts and components.
7. Operation, Maintenance & Service Manuals: The Contractor shall provide two (2) complete sets of operating and maintenance manuals in the form of an instructional manual for use by the VAMC Security Guard Force personnel. The manuals shall be organized into suitable sets of manageable size. Where possible, assemble instructions for similar equipment into a single binder. If multiple volumes are required, each volume shall be fully indexed and coordinated.

8. Equipment and Systems Maintenance Manual: The Contractor shall provide the following descriptive information for each piece of equipment, operating system, and electronic system:
   a. Equipment and/or system function.
   b. Operating characteristics.
   c. Limiting conditions.
   d. Performance curves.
   e. Engineering data and test.
   f. Complete nomenclature and number of replacement parts.
   g. Provide operating and maintenance instructions including assembly drawings and diagrams required for maintenance and a list of items recommended to stock as spare parts.
   h. Provide information detailing essential maintenance procedures including the following: routine operations, trouble shooting guide, disassembly, repair and re-assembly, alignment, adjusting, and checking.
   i. Provide information on equipment and system operating procedures, including the following; start-up procedures, routine and normal operating instructions, regulation and control procedures, instructions on stopping, shut-down and emergency instructions, required sequences for electric and electronic systems, and special operating instructions.
   j. Manufacturer equipment and systems maintenance manuals are permissible.
9. Project Redlines: During construction, the Contractor shall maintain an up-to-date set of construction redlines detailing current location and configuration of the project components. The redline documents shall be marked with the words ‘Master Redlines’ on the cover sheet and be maintained by the Contractor in the project office. The Contractor will provide access to redline documents anytime during the project for review and inspection by the COR or authorized Office of Protection Services representative. Master redlines shall be neatly maintained throughout the project and secured under lock and key in the contractor’s onsite project office. Any project component or assembly that is not installed in strict accordance with the drawings shall be so noted on the drawings. Prior to producing Record Construction Documents, the contractor will submit the Master Redline document to the COR for

review and approval of all changes or modifications to the documents. Each sheet shall have COR initials indicating authorization to produce “As Built” documents. Field drawings shall be used for data gathering & field changes. These changes shall be made to the master redline documents daily. Field drawings shall not be considered “master redlines”.

10. Record Specifications: The Contractor shall maintain one (1) copy of the Project Specifications, including addenda and modifications issued, for Project Record Documents. The Contractor shall mark the Specifications to indicate the actual installation where the installation varies substantially from that indicated in the Contract Specifications and modifications issued. (Note related Project Record Drawing information where applicable). The Contractor shall pay particular attention to substitutions, selection of product options, and information on concealed installations that would be difficult to identify or measure and record later. Upon completion of the mark ups, the Contractor shall submit record Specifications to the COR. As with master relines, Contractor shall maintain record specifications for COR review and inspection at anytime.
11. Record Product Data: The Contractor shall maintain one (1) copy of each Product Data submittal for Project Record Document purposes. The Data shall be marked to indicate the actual product installed where the installation varies substantially from that indicated in the Product Data submitted. Significant changes in the product delivered to the site and changes in manufacturer's instructions and recommendations for installation shall be included. Particular attention will be given to information on concealed products and installations that cannot be readily identified or recorded later. Note related Change Orders and mark up of Record Construction Documents, where applicable. Upon completion of mark up, submit a complete set of Record Product Data to the COR.
12. Miscellaneous Records: The Contractor shall maintain one (1) copy of miscellaneous records for Project Record Document purposes. Refer to other Specifications for miscellaneous record-keeping requirements and submittals concerning various construction activities. Before substantial completion, complete miscellaneous records and place in good order, properly identified and bound or

filed, ready for use and reference. Categories of requirements resulting in miscellaneous records include, a minimum of the following:

a. Certificates received instead of labels on bulk products.
b. Testing and qualification of tradesmen. (“Contractor’s Qualifications”)
c. Documented qualification of installation firms.
d. Load and performance testing.
e. Inspections and certifications.
f. Final inspection and correction procedures.
g. Project schedule

13. Record Construction Documents (Record As-Built)
    a. Upon project completion, the contractor shall submit the project master redlines to the COR prior to development of Record construction documents. The COR shall be given a minimum of a thirty (30) day review period to determine the adequacy of the master redlines. If the master redlines are found suitable by the COR, the COR will initial and date each sheet and turn redlines over to the contractor for as built development.
    b. The Contractor shall provide the COR a complete set of "as-built" drawings and original master redlined marked "as-built" blue-line in the latest version of AutoCAD drawings unlocked on CD or DVD. The as-built drawing shall include security device number, security closet connection location, data gathering panel number, and input or output number as applicable. All corrective notations made by the Contractor shall be legible when submitted to the COR. If, in the opinion of the COR, any redlined notation is not legible, it shall be returned to the Contractor for re-submission at no extra cost to the VAMC. The Contractor shall organize the Record Drawing sheets into manageable sets bound with durable paper cover sheets with suitable titles, dates, and other identifications printed on the cover. The submitted as built shall be in editable formats and the ownership of the drawings shall be fully relinquished to the VAMC.
    c. Where feasible, the individual or entity that obtained record data, whether the individual or entity is the installer, sub-contractor, or similar entity, is required to prepare the mark up on Record Drawings. Accurately record the information in a

comprehensive drawing technique. Record the data when possible after it has been obtained. For concealed installations, record and check the mark up before concealment. At the time of substantial completion, submit the Record Construction Documents to the COR. The Contractor shall organize into bound and labeled sets for the COR's continued usage. Provide device, conduit, and cable lengths on the conduit drawings. Exact in-field conduit placement/routings shall be shown. All conduits shall be illustrated in their entire length from termination in security closets; no arrowed conduit runs shall be shown. Pull box and junction box sizes are to be shown if larger than 100mm (4 inch).

O. FIPS 201 Compliance Certificates
   1. Provide Certificates for all software components and device types utilizing credential verification. Provide certificates for:
      b. Card Readers
      d. PIV Middelware
      g. Certificate Management
         1) CAK Authentication System
         2) PIV Authentication System
         3) Certificate Validator
         4) Cryptographic Module

P. Approvals will be based on complete submission of manuals together with shop drawings.

Q. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI)/ Security Industry Association (SIA):

AC-03.....Access Control: Access Control Guideline Dye Sublimation Printing Practices for PVC Access Control Cards

TVAC-01.....CCTV to Access Control Standard - Message Set for System Integration

C. American National Standards Institute (ANSI)/ International Code Council (ICC):

A117.1.....Standard on Accessible and Usable Buildings and Facilities

D. Department of Justice American Disability Act (ADA)

28 CFR Part 36.....ADA Standards for Accessible Design 2010

E. Department of Veterans Affairs (VA):

PACS-R: Physical Access Control System (PACS) Requirements

VA Handbook 0730 Security and Law Enforcement

F. Government Accountability Office (GAO):

GAO-03-8-02 Security Responsibilities for Federally Owned and Leased Facilities

G. National Electrical Contractors Association

303-2005.....Installing Closed Circuit Television (CCTV) Systems

H. National Electrical Manufactures Association (NEMA):

250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

I. National Fire Protection Association (NFPA):

70-11..... National Electrical Code

J. Underwriters Laboratories, Inc. (UL):

294-99.....The Standard of Safety for Access Control System Units

305-08.....Standard for Panic Hardware

639-97.....Standard for Intrusion-Detection Units

752-05.....Standard for Bullet-Resisting Equipment

827-08.....Central Station Alarm Services

1076-95.....Standards for Proprietary Burglar Alarm Units and Systems

1981-03.....Central Station Automation System

2058-05.....High Security Electronic Locks

K. Homeland Security Presidential Directive (HSPD):

HSPD-12.....Policy for a Common Identification Standard for Federal Employees and Contractors

L. Federal Communications Commission (FCC):

(47 CFR 15) Part 15 Limitations on the Use of Wireless Equipment/Systems

M. Federal Information Processing Standards (FIPS):

FIPS-201-1.....Personal Identity Verification (PIV) of Federal Employees and Contractors

N. National Institute of Standards and Technology (NIST):

IR 6887 V2.1.....Government Smart Card Interoperability Specification (GSC-IS)

Special Pub 800-63.....Electronic Authentication Guideline

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-73-3....Interfaces for Personal Identity Verification (4 Parts)

.....Pt. 1- End Point PIV Card Application Namespace, Data Model & Representation

.....Pt. 2- PIV Card Application Card Command Interface

.....Pt. 3- PIV Client Application Programming Interface

.....Pt. 4- The PIV Transitional Interfaces & Data Model Specification

Special Pub 800-76-1....Biometric Data Specification for Personal Identity Verification

Special Pub 800-78-2....Cryptographic Algorithms and Key Sizes for Personal Identity Verification

Special Pub 800-79-1....Guidelines for the Accreditation of Personal Identity Verification Card Issuers

Special Pub 800-85B-1...DRAFTPIV Data Model Test Guidelines

Special Pub 800-85A-2...PIV Card Application and Middleware Interface Test Guidelines (SP 800-73-3 compliance)

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-37.....Guide for Applying the Risk Management Framework to Federal Information Systems

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-104A....Scheme for PIV Visual Card Topography

Special Pub 800-116.....Recommendation for the Use of PIV Credentials in Physical Access Control Systems (PACS)

O. Institute of Electrical and Electronics Engineers (IEEE):

C62.41.....IEEE Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits

P. International Organization for Standardization (ISO):

7810.....Identification cards – Physical characteristics

7811.....Physical Characteristics for Magnetic Stripe Cards

7816-1.....Identification cards - Integrated circuit(s) cards with contacts - Part 1: Physical characteristics

7816-2.....Identification cards - Integrated circuit cards - Part 2: Cards with contacts -Dimensions and location of the contacts

7816-3.....Identification cards - Integrated circuit cards - Part 3: Cards with contacts - Electrical interface and transmission protocols

7816-4.....Identification cards - Integrated circuit cards - Part 11: Personal verification through biometric methods

7816-10.....Identification cards - Integrated circuit cards - Part 4: Organization, security and commands for interchange

14443.....Identification cards - Contactless integrated circuit cards; Contactless Proximity Cards Operating at 13.56 MHz in up to 5 inches distance

15693.....Identification cards -- Contactless integrated circuit cards - Vicinity cards; Contactless Vicinity Cards Operating at 13.56 MHz in up to 50 inches distance

19794.....Information technology - Biometric data interchange formats

Q. Uniform Federal Accessibility Standards (UFAS) 1984

R. ADA Standards for Accessible Design 2010

S. Section 508 of the Rehabilitation Act of 1973

1.6 DEFINITIONS

A. ABA Track: Magnetic stripe that is encoded on track 2, at 75-bpi density in binary-coded decimal format; for example, 5-bit, 16-character set.

B. Access Control List: A list of (identifier, permissions) pairs associated with a resource or an asset. As an expression of security policy, a person may perform an operation on a resource or asset if and only if the person’s identifier is present in the access control list (explicitly or implicitly), and the permissions in the (identifier, permissions) pair include the permission to perform the requested operation.
C. Access Control: A function or a system that restricts access to authorized persons only.
D. API Application Programming Interface
E. Assurance Level (or E-Authentication Assurance Level): A measure of trust or confidence in an authentication mechanism defined in OMB Memorandum M-04-04 and NIST Special Publication (SP) 800-63, in terms of four levels:
   1. Level 1: LITTLE OR NO confidence
   2. Level 2: SOME confidence
   3. Level 3: HIGH confidence
   4. Level 4: VERY HIGH confidence
F. Authentication: A process that establishes the origin of information, or determines an entity’s identity. In this publication, authentication often means the performance of a PIV authentication mechanism.
G. Authenticator: A memory, possession, or quality of a person that can serve as proof of identity, when presented to a verifier of the appropriate kind. For example, passwords, cryptographic keys, and fingerprints are authenticators.
H. Authorization: A process that associates permission to access a resource or asset with a person and the person’s identifier(s).
I. BIO or BIO-A: A FIPS 201 authentication mechanism that is implemented by using a Fingerprint data object sent from the PIV Card to the PACS. Note that the short-hand “BIO (-A)” is used throughout the document to represent both BIO and BIO-A authentication mechanisms.
J. Biometric: An authenticator produced from measurable qualities of a living person.
K. CAC EP – CAC End Point with end point PIV applet
L. CAC NG – CAC Next Generation with transitional PIV applet
M. Card Authentication Key (CAK): A PIV authentication mechanism (or the PIV Card key of the same name) that is implemented by an asymmetric or symmetric key challenge/response protocol. The CAK is an optional

mechanism defined in NIST SP 800-73. NIST strongly recommends that every PIV Card contain an asymmetric CAK and corresponding certificate, and that agencies use the asymmetric CAK protocol, rather than a symmetric CAK protocol, whenever the CAK authentication mechanism is used with PACS.

N. CCTV: Closed-circuit television.

O. Central Station: A PC with software designated as the main controlling PC of the PACS. Where this term is presented with initial capital letters, this definition applies.

P. Controller: An intelligent peripheral control unit that uses a computer for controlling its operation. Where this term is presented with an initial capital letter, this definition applies.

Q. CPU: Central processing unit.

R. Credential: Data assigned to an entity and used to identify that entity.

S. File Server: A PC in a network that stores the programs and data files shared by users.

T. FIPS Federal Information Processing Standards

U. FRAC – First Responder Authentication Credential

V. HSPD Homeland Security Presidential Directive

W. I/O: Input/Output.

X. Identifier: A credential card, keypad personal identification number or code, biometric characteristic, or other unique identification entered as data into the entry-control database for the purpose of identifying an individual. Where this term is presented with an initial capital letter, this definition applies.

Y. IEC International Electrotechnical Commission

Z. ISO International Organization for Standardization

AA. KB Kilobyte

BB. kbit/s Kilobits / second

CC. LAN: Local area network.

DD. LED: Light-emitting diode.

EE. Legacy CAC – Contact only Common Access Card with v1 and v2 applets

FF. Location: A Location on the network having a PC-to-Controller communications link, with additional Controllers at the Location connected to the PC-to-Controller link with RS-485 communications loop. Where this term is presented with an initial capital letter, this definition applies.

GG. NIST: National Institute of Standards and Technology

HH. PACS: Physical Access Control System

II. PC/SC: Personal Computer / Smart Card

JJ. PC: Personal computer. This acronym applies to the Central Station, workstations, and file servers.

KK. PCI Bus: Peripheral component interconnect; a peripheral bus providing a high-speed data path between the CPU and peripheral devices (such as monitor, disk drive, or network).

LL. PDF: (Portable Document Format.) The file format used by the Acrobat document exchange system software from Adobe.

MM. PIV: Personal Identification Verification

NN. PIV-I – PIV Interoperable credential

OO. PPS: Protocol and Parameters Selection

PP. RF: Radio frequency.

QQ. ROM: Read-only memory. ROM data are maintained through losses of power.

RR. RS-232: An TIA/EIA standard for asynchronous serial data communications between terminal devices. This standard defines a 25-pin connector and certain signal characteristics for interfacing computer equipment.

SS. RS-485: An TIA/EIA standard for multipoint communications.

TT. TCP/IP: Transport control protocol/Internet protocol incorporated into Microsoft Windows.

UU. TPDU: Transport Protocol Data Unit

VV. TWIC – Transportation Worker Identification Credential

WW. UPS: Uninterruptible power supply.

XX. Vcc: Voltage at the Common Collector

YY. WAN: Wide area network.

ZZ. WAV: The digital audio format used in Microsoft Windows.

AAA. Wiegand: Patented magnetic principle that uses specially treated wires embedded in the credential card.

BBB. Windows: Operating system by Microsoft Corporation.

CCC. Workstation: A PC with software that is configured for specific limited security system functions.

1.7 COORDINATION

A. Coordinate arrangement, mounting, and support of electronic safety and security equipment:

1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
3. To allow right of way for piping and conduit installed at required slope.
4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.

B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.8 MAINTENANCE & SERVICE

A. General Requirements

1. The Contractor shall provide all services required and equipment necessary to maintain the entire integrated electronic security system in an operational state as specified for a period of one (1) year after formal written acceptance of the system. The Contractor shall provide all necessary material required for performing scheduled adjustments or other non-scheduled work. Impacts on facility operations shall be minimized when performing scheduled adjustments or other non-scheduled work. See also General Project Requirements.

B. Description of Work

1. The adjustment and repair of the security system includes all software updates, panel firmware, and the following new items computers equipment, communications transmission equipment and data transmission media (DTM), local processors, security system sensors, physical access control equipment, facility interface, signal transmission equipment, and video equipment.

C. Personnel

1. Service personnel shall be certified in the maintenance and repair of the selected type of equipment and qualified to accomplish all work promptly and satisfactorily. The COR shall be advised in writing of the name of the designated service representative, and of

any change in personnel. The COR shall be provided copies of system manufacturer certification for the designated service representative.

D. Schedule of Work

1. The work shall be performed during regular working ours, Monday through Friday, excluding federal holidays. These inspections shall include:

   a) The Contractor shall perform two (2) minor inspections at six (6) month intervals or more if required by the manufacturer, and two (2) major inspections offset equally between the minor inspections to effect quarterly inspection of alternating magnitude.

      1) Minor Inspections shall include visual checks and operational tests of all console equipment, peripheral equipment, local processors, sensors, electrical and mechanical controls, and adjustments on printers.

      2) Major Inspections shall include all work described for Minor Inspections and the following: clean all system equipment and local processors including interior and exterior surfaces; perform diagnostics on all equipment; operational tests of the CPU, switcher, peripheral equipment, recording devices, monitors, picture quality from each camera; check, walk test, and calibrate each sensor; run all system software diagnostics and correct all problems; and resolve any previous outstanding problems.

E. Emergency Service

1. The VAMC shall initiate service calls whenever the system is not functioning properly. The Contractor shall provide the VAMC with an emergency service center telephone number. The emergency service center shall be staffed 24 hours a day 365 days a year. The VAMC shall have sole authority for determining catastrophic and non-catastrophic system failures within parameters stated in General Project Requirements.

   a. For catastrophic system failures, the Contractor shall provide same day four (4) hour service response with a defect correction

time not to exceed eight (8) hours from arrival on site. Catastrophic system failures are defined as any system failure that the VAMC determines will place the facility(s) at increased risk.

b. For non-catastrophic failures, the Contractor within eight (8) hours with a defect correction time not to exceed 24 hours from notification.

F. Operation

1. Performance of scheduled adjustments and repair shall verify operation of the system as demonstrated by the applicable portions of the performance verification test.

G. Records & Logs

1. The Contractor shall maintain records and logs of each task and organize cumulative records for each component and for the complete system chronologically. A continuous log shall be submitted for all devices. The log shall contain all initial settings, calibration, repair, and programming data. Complete logs shall be maintained and available for inspection on site, demonstrating planned and systematic adjustments and repairs have been accomplished for the system.

H. Work Request

1. The Contractor shall separately record each service call request, as received. The record shall include the serial number identifying the component involved, its location, date and time the call was received, specific nature of trouble, names of service personnel assigned to the task, instructions describing the action taken, the amount and nature of the materials used, and the date and time of commencement and completion. The Contractor shall deliver a record of the work performed within five (5) working days after the work was completed.

I. System Modifications

1. The Contractor shall make any recommendations for system modification in writing to the COR. No system modifications, including operating parameters and control settings, shall be made without prior written approval from the COR. Any modifications made to the system shall be incorporated into the operation and maintenance manuals and other documentation affected.

J. Software

1. The Contractor shall provide all software updates when approved by the VAMC from the manufacturer during the installation and 12-month warranty period and verify operation of the system. These updates shall be accomplished in a timely manner, fully coordinated with the system operators, and incorporated into the operations and maintenance manuals and software documentation. There shall be at least one (1) scheduled update near the end of the first year's warranty period, at which time the Contractor shall install and validate the latest released version of the Manufacturer's software. All software changes shall be recorded in a log maintained in the unit control room. An electronic copy of the software update shall be maintained within the log. At a minimum, the contractor shall provide a description of the modification, when the modification occurred, and name and contact information of the individual performing the modification. The log shall be maintained in a white 3 ring binder and the cover marked "SOFTWARE CHANGE LOG".

1.9 PERFORMANCE REQUIREMENTS

A. PACS shall provide support for multiple authentication modes and bidirectional communication with the reader. PACS shall provide implementation capability for enterprise security policy and incident response.

B. All processing of authentication information must occur on the "safe side" of a door.

C. Physical Access Control System shall provide access to following Security Areas:

1. Controlled
2. Limited
3. Exclusion

D. PACS shall provide:

1. One authentication factor for access to Controlled security areas
2. Two authentication factors for access to Limited security areas
3. Three authentication factors for access to Exclusion security areas

E. PACS shall provide Credential Validation and Path Validation per NIST 800-116.

F. The PACS System shall have an Enterprise Path Validation Module (PVM) component that processes X.509 certification paths composed of X.509 v3 certificates and X.509 v2 CRLs. The PVM component MUST support the following features:
   1. Name chaining;
   2. Signature chaining;
   3. Certificate validity;
   4. Key usage, basic constraints, and certificate policies certificate extensions;
   5. Full CRLs; and
   6. CRLs segmented on names.
G. Distributed Processing: System shall be a fully distributed processing system so that information, including time, date, valid codes, access levels, and similar data, is downloaded to Controllers so that each Controller makes access-control decisions for that Location. Do not use intermediate Controllers for physical access control. If communications to Central Station are lost, all Controllers shall automatically buffer event transactions until communications are restored, at which time buffered events shall be uploaded to the Central Station.
H. System Network Requirements:
   1. Interconnect system components and provide automatic communication of status changes, commands, field-initiated interrupts, and other communications required for proper system operation.
   2. Communication shall not require operator initiation or response, and shall return to normal after partial or total network interruption such as power loss or transient upset.
   3. System shall automatically annunciate communication failures to the operator and identify the communication link that has experienced a partial or total failure.
I. Central Station shall provide operator interface, interaction, display, control, and dynamic and real-time monitoring. Central Station shall control system networks to interconnect all system components, including workstations and field-installed Controllers.
J. Field equipment shall include Controllers, sensors, and controls. Controllers shall serve as an interface between the Central Station and sensors and controls. Data exchange between the Central Station and the Controllers shall include down-line transmission of commands,

software, and databases to Controllers. The up-line data exchange from the Controller to the Central Station shall include status data such as intrusion alarms, status reports, and entry-control records. Controllers are classified as alarm-annunciation or entry-control type.

K. Alarm and status changes shall be displayed within 100 ms after receipt of data by the Central Station. All graphics shall be displayed, including graphics-generated map displays, on the console monitor within 5 seconds of alarm receipt at the security consoleL. False Alarm Reduction: The design of Central Station and Controllers shall contain features to reduce false alarms. Equipment and software shall comply with SIA CP-01.

M. Error Detection: A cyclic code error detection method shall be used between Controllers and the Central Station, which shall detect single- and double-bit errors, burst errors of eight bits or less, and at least 99 percent of all other multibit and burst error conditions. Interactive or product error detection codes alone will not be acceptable. A message shall be in error if one bit is received incorrectly. System shall retransmit messages with detected errors. A two-digit decimal number shall be operator assignable to each communication link representing the number of retransmission attempts. When the number of consecutive retransmission attempts equals the assigned quantity, the Central Station shall print a communication failure alarm message. System shall monitor the frequency of data transmission failure for display and logging.

N. Data Line Supervision: System shall initiate an alarm in response to opening, closing, shorting, or grounding of data transmission lines.

O. Door Hardware Interface: Coordinate with Division 08 Sections that specify door hardware required to be monitored or controlled by the PACS. The Controllers in this Section shall have electrical characteristics that match the signal and power requirements of door hardware. Integrate door hardware specified in Division 08 Sections to function with the controls and PC-based software and hardware in this Section.

P. References to industry and trade association standards and codes are minimum installation requirement standards.

Q. Drawings and other specification sections shall govern in those instances where requirements are greater than those specified in the above standards.

1.10 EQUIPMENT AND MATERIALS

A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.

B. When more than one unit of the same class of equipment is required, such units shall be the product of a single manufacturer.

C. Equipment Assemblies and Components:

1. Components of an assembled unit need not be products of the same manufacturer.
2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
3. Components shall be compatible with each other and with the total assembly for the intended service.
4. Constituent parts which are similar shall be the product of a single manufacturer.

D. Factory wiring shall be identified on the equipment being furnished and on all wiring diagrams.

E. When Factory Testing Is Specified:

1. The Government shall have the option of witnessing factory tests. The contractor shall notify the VAMC through the COR a minimum of 15 working days prior to the manufacturers making the factory tests.
2. Four copies of certified test reports containing all test data shall be furnished to the COR prior to final inspection and not more than 90 days after completion of the tests.
3. When equipment fails to meet factory test and re-inspection is required, the contractor shall be liable for all additional expenses, including expenses of the Government.

1.11 WARRANTY OF CONSTRUCTION.

A. Warrant PACS work subject to the Article “Warranty of Construction” of FAR clause 52.246-21.

B. Demonstration and training shall be performed prior to system acceptance.

1.12 GENERAL REQUIREMENTS

A. General requirements applicable to this section include:

1. General Arrangement Of Contract Documents,
2. Delivery, Handling and Storage,
3. Project Conditions,

4. Electrical Power,
5. Lightning, Power Surge Suppression, and Grounding,
6. Electronic Components,
7. Substitute Materials and Equipment, and
8. Like Items.

PART 2 – PRODUCTS

2.1 GENERAL

A. All equipment and materials for the system will be compatible to ensure correct operation as outlined in FIPS 201, March 2006 and HSPD-12.

B. The security system characteristics listed in this section will serve as a guide in selection of equipment and materials for the PACS. If updated or more suitable versions are available then the Contracting Officer will approve the acceptance of prior to an installation.

C. PACS equipment shall meet or exceed all requirements listed below.

D. A PACS shall be comprised of, but not limited to, the following components:

1. Physical Access Control System
2. Application Software
3. System Database
4. Surge and Tamper Protection
5. Standard Workstation Hardware
6. Communications Workstation
7. Controllers (Data Gathering Panel)
8. Secondary Alarm Annunciator
9. Keypads
10. Card Readers
11. Credential Cards
14. System Sensors and Related Equipment
15. Push Button Switches
16. Interfaces
17. Door and Gate Hardware interface
18. RS-232 ASCII Interface
19. Floor Select Elevator Control
23. Cables
24. Transformers

2.2 SECURITY MANAGEMENT SYSTEM (SMS)

A. Shall allow the configuration of an enrollment and badging, alarm monitoring, administrative, asset management, digital video management, intrusion detection, visitor enrollment, remote access level management, and integrated client workstations or any combination of all or some.

B. Shall be expandable to support an unlimited number of individual module or integrated client workstations. All access control field hardware, including Data Gathering Panels(DGP), shall be connected to all physical access control system workstation on the network.

C. Shall have the ability to compose, file, maintain, update, and print reports for either individuals or the system as follows.

   1. Individual reports that consist of an employee’s name, office location, phone number or direct extension, and normal hours of operation. The report shall provide a detail listing of the employee’s daily events in relation to accessing points within a facility.
   2. System reports shall be able to produce information on a daily/weekly/monthly basis for all events, alarms, and any other activity associated with a system user.

D. All reports shall be in a date/time format and all information shall be clearly presented. Shall be designed to allow it to work with any industry standard network protocol and topology listed below:

   1. Transmission Control Protocol (TCP)/IP
   2. Novell Netware (IPX/SPX)
   3. Banyan VINES
   4. IBM LAN Server (NetBEUI)
   5. Microsoft LAN Manager (NetBEUI)
   6. Network File System (NFS) Networks
   7. Remote Access Service (RAS) via ISDN, x.25, and standard phone lines.

E. Shall provide full interface and control of the PACS to include the following subsystems within the PACS:

   1. Public Key Infrastructure
   2. Card Management
   3. Identity and Access Management
   4. Personal Identity Verification

F. Shall have the following features or compatibilities:
   1. The ability to be operated locally or remotely via a LAN, WAN, internet, or intranet.
   2. Event and Alarm Monitoring
   3. Database Partitioning
   4. Ability to fully integrate with all other security subsystems
   5. Enhanced Monitoring Station with Split Screen Views
   6. Alternate and Extended Shunt by Door
   7. Escort Management
   8. Enhanced IT-based Password Protection
   10. N-man Rule and Occupancy Restrictions
   11. Open Journal Data Format for Enhanced Reporting
   12. Automated Personnel Import
   13. ODBC Support
   14. Windows 2000 Professional, Windows Server 2003, Windows XP Professionals for Servers, Windows 7
   15. Field-Level Audit Trail
   16. Cardholder Access Events

2.3 APPLICATION SOFTWARE

A. System Software: Based on 32- or 64-bit, Microsoft Windows central-station and workstation operating system and application software. Software shall have the following features:
   1. Multiuser multitasking to allow independent activities and monitoring to occur simultaneously at different workstations.
   2. Graphical user interface to show pull-down menus and a menu tree format.
   3. Capability for future additions within the indicated system size limits.
   4. Open architecture that allows importing and exporting of data and interfacing with other systems that are compatible with operating system.
   5. Password-protected operator and smart card login and access.

C. Application Software: Interface between the alarm annunciation and entry-control Controllers, to monitor sensors, operate displays, report alarms, generate reports, and help train system operators. Software shall have the following functions:
   1. Resides at the Central Station, workstations, and Controllers as required to perform specified functions.

2. Operate and manage peripheral devices.
3. Manage files for disk I/O, including creating, deleting, and copying files; and automatically maintain a directory of all files, including size and location of each sequential and random-ordered record.
4. Import custom icons into graphics views to represent alarms and I/O devices.
5. Globally link I/O so that any I/O can link to any other I/O within the same Location, without requiring interaction with the host PC. This operation shall be at the Controller.
6. Globally code I/O links so that any access-granted event can link to any I/O with the same Location without requiring interaction with the host PC. This operation shall be at the Controller.
7. Messages from PC to Controllers and Controllers to Controllers shall be on a polled network that utilizes check summing and acknowledgment of each message. Communication shall be automatically verified, buffered, and retransmitted if message is not acknowledged.
8. Selectable poll frequency and message time-out settings shall handle bandwidth and latency issues for TCP/IP, RF, and other PC-to-Controller communications methods by changing the polling frequency and the amount of time the system waits for a response.
9. Automatic and encrypted backups for database and history backups shall be automatically stored at the existing central control PC and encrypted with a nine-character alphanumeric password, which must be used to restore or read data contained in backup.
10. Operator audit trail for recording and reporting all changes made to database and system software.

D. Workstation Software:

1. Password levels shall be individually customized at each workstation to allow or disallow operator access to program functions for each Location.
2. Workstation event filtering shall allow user to define events and alarms that will be displayed at each workstation. If an alarm is unacknowledged (not handled by another workstation) for a preset amount of time, the alarm will automatically appear on the filtered workstation.

E. Controller Software:

1. Controllers shall operate as an autonomous intelligent processing unit. Controllers shall make decisions about physical access control, alarm monitoring, linking functions, and door locking schedules for its operation, independent of other system components. Controllers shall be part of a fully distributed processing control network. The portion of the database associated with a Controller and consisting of parameters, constraints, and the latest value or status of points connected to that Controller, shall be maintained in the Controller.
2. Functions: The following functions shall be fully implemented and operational within each Controller:
   a. Monitoring inputs.
   b. Controlling outputs.
   c. Automatically reporting alarms to the Central Station.
   d. Reporting of sensor and output status to Central Station on request.
   e. Maintaining real time, automatically updated by the Central Station at least once a day.
   f. Communicating with the Central Station.
   g. Executing Controller resident programs.
   h. Diagnosing.
   i. Downloading and uploading data to and from the Central Station.
3. Controller Operations at a Location:
   a. Location: Up to 64 Controllers connected to RS-485 communications loop. Globally operating I/O linking and anti-passback functions between Controllers within the same Location without central-station or workstation intervention. Linking and anti-passback shall remain fully functional within the same Location even when the Central Station or workstations are off line.
   b. In the event of communications failure between the Central Station and a Location, there shall be no degradation in operations at the Controllers at that Location. The Controllers at each Location shall be connected to a memory buffer with a capacity to store up to 10,000 events; there shall be no loss of transactions in system history files until the buffer overflows.

c. Buffered events shall be handled in a first-in-first-out mode of operation.

4. Individual Controller Operation:

a. Controllers shall transmit alarms, status changes, and other data to the Central Station when communications circuits are operable. If communications are not available, Controllers shall function in a stand-alone mode and operational data, including the status and alarm data normally transmitted to the Central Station, shall be stored for later transmission to the Central Station. Storage capacity for the latest 1024 events shall be provided at each Controller.

b. Card-reader ports of a Controller shall be custom configurable for at least 120 different card-reader or keypad formats. Multiple reader or keypad formats may be used simultaneously at different Controllers or within the same Controller.

c. Controllers shall provide a response to card-readers or keypad entries in less than 0.25 seconds, regardless of system size.

d. Controllers that are reset, or powered up from a nonpowered state, shall automatically request a parameter download and reboot to its proper working state. This shall happen without any operator intervention.

e. Initial Startup: When Controllers are brought on-line, database parameters shall be automatically downloaded to them. After initial download is completed, only database changes shall be downloaded to each Controller.

f. Failure Mode: On failure for any reason, Controllers shall perform an orderly shutdown and force Controller outputs to a predetermined failure mode state, consistent with the failure modes shown and the associated control device.

g. Startup After Power Failure: After power is restored, startup software shall initiate self-test diagnostic routines, after which Controllers shall resume normal operation.

h. Startup After Controller Failure: On failure, if the database and application software are no longer resident, Controllers shall not restart, but shall remain in the failure mode until repaired. If database and application programs are resident, Controllers shall immediately resume operation. If not, software shall be restored automatically from the Central Station.

5. Communications Monitoring:
   a. System shall monitor and report status of RS-485 communications loop of each Location.
   b. Communication status window shall display which Controllers are currently communicating, a total count of missed polls since midnight, and which Controller last missed a poll.
   c. Communication status window shall show the type of CPU, the type of I/O board, and the amount of RAM memory for each Controller.
6. Operating systems shall include a real-time clock function that maintains seconds, minutes, hours, day, date, and month. The real-time clock shall be automatically synchronized with the Central Station at least once a day to plus or minus 10 seconds. The time synchronization shall be automatic, without operator action and without requiring system shutdown.

F. PC-to-Controller Communications:
1. Central-station or workstation communications shall use the following:
   a. Direct connection using serial ports of the PC.
   b. TCP/IP LAN network interface cards.
   c. Dial-up modems for connections to Locations.
2. Serial Port Configuration: Each serial port used for communications shall be individually configurable for "direct communications," "modem communications incoming and outgoing," or "modem communications incoming only"; or as an ASCII output port.
3. Multiport Communications Board: Use if more than two serial ports are needed.
   a. Expandable and modular design. Use a 4-, 8-, or 16-serial port configuration that is expandable to 32 or 64 serial ports.
   b. Connect the first board to an internal PCI bus adapter card.
4. Direct serial, TCP/IP, and dial-up communications shall be alike in the monitoring or control of system, except for the connection that must first be made to a dial-up Location.
5. TCP/IP network interface card shall have an option to set the poll frequency and message response time-out settings.

6. PC-to-Controller and Controller-to-Controller communications (direct, dial-up, or TCP/IP) shall use a polled-communication protocol that checks sum and acknowledges each message. All communications shall be verified and buffered and retransmitted if not acknowledged.

G. Direct Serial or TCP/IP PC-to-Controller Communications:
1. Communication software on the PC shall supervise the PC-to-Controller communications link.
2. Loss of communications to any Controller shall result in an alarm at all PCs running the communications software.
3. When communications are restored, all buffered events shall automatically upload to the PC, and any database changes shall be automatically sent to the Controller.

H. Dial-up Modem PC-to-Controller Communications:
1. Communication software on the PC shall supervise the PC-to-Controller communications link during dial-up modem connect times.
2. Communication software shall be programmable to routinely poll each of the remote dial-up modem Locations, collecting event logs and verifying phone lines at time intervals that are operator selectable for each Location.
3. System shall be programmable for dialing and connecting to all dial-up modem Locations and for retrieving the accrued history transactions on an automatic basis as often as once every 10 minutes and up to once every 9999 minutes.
4. Failure to communicate to a dial-up Location three times in a row shall result in an alarm at the PC.
5. Time offset capabilities shall be present so that Locations in a different geographical time zone than the host PC will be set to, and maintained at, the proper local time. This feature shall allow for geographical time zones that are ahead of or behind the host PC.
6. The Controller connected to a dial-up modem shall automatically buffer all normal transactions until its buffer reaches 80 percent of capacity. When the transaction buffer reaches 80 percent, the Controller shall automatically initiate a call to the Central Station and upload all transactions.
7. Alarms shall be reported immediately.

8. Dial-up modems shall be provided by manufacturer of the system. Modems used at the Controller shall be powered by the Controller. Power to the modem shall include battery backup if the Controller is so equipped.

I. Controller-to-Controller Communications:
   1. Controller-to-Controller Communications: RS-485, 4-wire, point-to-point, regenerative (repeater) communications network methodology.
   2. RS-485 communications signal shall be regenerated at each Controller.

J. Database Downloads:
   1. All data transmissions from PCs to a Location, and between Controllers at a Location, shall include a complete database checksum to check the integrity of the transmission. If the data checksum does not match, a full data download shall be automatically retransmitted.
   2. If a Controller is reset for any reason, it shall automatically request and receive a database download from the PC. The download shall restore data stored at the Controller to their normal working state and shall take place with no operator intervention.

K. Operator Interface:
   1. Inputs in system shall have two icon representations, one for the normal state and one for the abnormal state.
   2. When viewing and controlling inputs, displayed icons shall automatically change to the proper icon to display the current system state in real time. Icons shall also display the input's state, whether armed or bypassed, and if the input is in the armed or bypassed state due to a time zone or a manual command.
   3. Outputs in system shall have two icon representations, one for the secure (locked) state and one for the open (unlocked) state.
   4. Icons displaying status of the I/O points shall be constantly updated to show their current real-time condition without prompting by the operator.
   5. The operator shall be able to scroll the list of I/Os and press the appropriate toolbar button, or right click, to command the system to perform the desired function.
   6. Graphic maps or drawings containing inputs, outputs, and override groups shall include the following:

a. Database to import and store full-color maps or drawings and allow for input, output, and override group icons to be placed on maps.
b. Maps to provide real-time display animation and allow for control of points assigned to them.
c. System to allow inputs, outputs, and override groups to be placed on different maps.
d. Software to allow changing the order or priority in which maps will be displayed.

7. Override Groups Containing I/Os:
   a. System shall incorporate override groups that provide the operator with the status and control over user-defined "sets" of I/Os with a single icon.
   b. Icon shall change automatically to show the live summary status of points in that group.
   c. Override group icon shall provide a method to manually control or set to time zone points in the group.
   d. Override group icon shall allow the expanding of the group to show icons representing the live status for each point in the group, individual control over each point, and the ability to compress the individual icons back into one summary icon.
8. Schedule Overrides of I/Os and Override Groups:
   a. To accommodate temporary schedule changes that do not fall within the holiday parameters, the operator shall have the ability to override schedules individually for each input, output, or override group.
   b. Each schedule shall be composed of a minimum of two dates with separate times for each date.
   c. The first time and date shall be assigned the override state that the point shall advance to, when the time and date become current.
   d. The second time and date shall be assigned the state that the point shall return to, when the time and date become current.
9. Copy command in database shall allow for like data to be copied and then edited for specific requirements, to reduce redundant data entry.

L. Operator Access Control:

1. Control operator access to system controls through three password-protected operator levels. System operators and managers with appropriate password clearances shall be able to change operator levels for operators.
2. Three successive attempts by an operator to execute functions beyond their defined level during a 24-hour period shall initiate a software tamper alarm.
3. A minimum of 32 passwords shall be available with the system software. System shall display the operator's name or initials in the console's first field. System shall print the operator's name or initials, action, date, and time on the system printer at login and logoff.
4. The password shall not be displayed or printed.
5. Each password shall be definable and assignable for the following:
   a. Commands usable.
   b. Access to system software.
   c. Access to application software.
   d. Individual zones that are to be accessed.
   e. Access to database.

M. Operator Commands:

1. Command Input: Plain-language words and acronyms shall allow operators to use the system without extensive training or data-processing backgrounds. System prompts shall be a word, a phrase, or an acronym.
2. Command inputs shall be acknowledged and processing shall start in not less than 2 seconds.
3. Tasks that are executed by operator's commands shall include the following:
   a. Acknowledge Alarms: Used to acknowledge that the operator has observed the alarm message.
   b. Place Zone in Access: Used to remotely disable intrusion alarm circuits emanating from a specific zone. System shall be structured so that console operator cannot disable tamper circuits.
   c. Place Zone in Secure: Used to remotely activate intrusion alarm circuits emanating from a specific zone.

d. System Test: Allows the operator to initiate a system-wide operational test.
e. Zone Test: Allows the operator to initiate an operational test for a specific zone.
f. Print reports.
g. Change Operator: Used for changing operators.
h. Security Lighting Controls: Allows the operator to remotely turn on/off security lights.
i. Display Graphics: Used to display any graphic displays implemented in the system. Graphic displays shall be completed within 20 seconds from time of operator command.
j. Run system tests.
k. Generate and format reports.
l. Request help with the system operation.
   1) Include in main menus.
   2) Provide unique, descriptive, context-sensitive help for selections and functions with the press of one function key.
   3) Provide navigation to specific topic from within the first help window.
   4) Help shall be accessible outside the applications program.
m. Entry-Control Commands:
   1) Lock (secure) or unlock (open) each controlled entry and exit up to four times a day through time-zone programming.
   2) Arm or disarm each monitored input up to four times a day through time-zone programming.
   3) Enable or disable readers or keypads up to twice a day through time-zone programming.
   4) Enable or disable cards or codes up to four times per day per entry point through access-level programming.

4. Command Input Errors: Show operator input assistance when a command cannot be executed because of operator input errors. Assistance screen shall use plain-language words and phrases to explain why the command cannot be executed. Error responses that require an operator to look up a code in a manual or other document are not acceptable. Conditions causing operator assistance messages include the following:
   a. Command entered is incorrect or incomplete.
   b. Operator is restricted from using that command.

c. Command addresses a point that is disabled or out of service.
d. Command addresses a point that does not exist.
e. Command is outside the system's capacity.

N. Alarms:
1. System Setup:
a. Assign manual and automatic responses to incoming point status change or alarms.
b. Automatically respond to input with a link to other inputs, outputs, operator-response plans, unique sound with use of WAV files, and maps or images that graphically represent the point location.
c. 60-character message field for each alarm.
d. Operator-response-action messages shall allow message length of at least 65,000 characters, with database storage capacity of up to 32,000 messages. Setup shall assign messages to access point.
e. Secondary messages shall be assignable by the operator for printing to provide further information and shall be editable by the operator.
f. Allow 25 secondary messages with a field of 4 lines of 60 characters each.
g. Store the most recent 1000 alarms for recall by the operator using the report generator.
2. Software Tamper:
a. Annunciate a tamper alarm when unauthorized changes to system database files are attempted. Three consecutive unsuccessful attempts to log onto system shall generate a software tamper alarm.
b. Annunciate a software tamper alarm when an operator or other individual makes three consecutive unsuccessful attempts to invoke functions beyond their authorization level.
c. Maintain a transcript file of the last 5000 commands entered at the each Central Station to serve as an audit trail. System shall not allow write access to system transcript files by any person, regardless of their authorization level.
d. Allow only acknowledgment of software tamper alarms.
3. Read access to system transcript files shall be reserved for operators with the highest password authorization level available in system.

4. Animated Response Graphics: Highlight alarms with flashing icons on graphic maps; display and constantly update the current status of alarm inputs and outputs in real time through animated icons.
5. Multimedia Alarm Annunciation: WAV files to be associated with alarm events for audio annunciation or instructions.
6. Alarm Handling: Each input may be configured so that an alarm cannot be cleared unless it has returned to normal, with options of requiring the operator to enter a comment about disposition of alarm. Allow operator to silence alarm sound when alarm is acknowledged.

O. Alarm Monitoring: Monitor sensors, Controllers, and DTS circuits and notify operators of an alarm condition. Display higher-priority alarms first and, within alarm priorities, display the oldest unacknowledged alarm first. Operator acknowledgment of one alarm shall not be considered acknowledgment of other alarms nor shall it inhibit reporting of subsequent alarms.

1. Displayed alarm data shall include type of alarm, location of alarm, and secondary alarm messages.
2. Printed alarm data shall include type of alarm, location of alarm, date and time (to nearest second) of occurrence, and operator responses.
3. Maps shall automatically display the alarm condition for each input assigned to that map, if that option is selected for that input location.
4. Alarms initiate a status of "pending" and require the following two handling steps by operators:
   a. First Operator Step: "Acknowledged." This action shall silence sounds associated with the alarm. The alarm remains in the system "Acknowledged" but "Un-Resolved."
   b. Second Operator Step: Operators enter the resolution or operator comment, giving the disposition of the alarm event. The alarm shall then clear.
5. Each workstation shall display the total pending alarms and total unresolved alarms.
6. Each alarm point shall be programmable to disallow the resolution of alarms until the alarm point has returned to its normal state.
7. Alarms shall transmit to Central Station in real time, except for allowing connection time for dial-up locations.

8. Alarms shall be displayed and managed from a minimum of four different windows.
   a. Input Status Window: Overlay status icon with a large red blinking icon. Selecting the icon will acknowledge the alarm.
   b. History Log Transaction Window: Display name, time, and date in red text. Selecting red text will acknowledge the alarm.
   c. Alarm Log Transaction Window: Display name, time, and date in red. Selecting red text will acknowledge the alarm.
   d. Graphic Map Display: Display a steady colored icon representing each alarm input location. Change icon to flashing red when the alarm occurs. Change icon from flashing red to steady red when the alarm is acknowledged.
9. Once an alarm is acknowledged, the operator shall be prompted to enter comments about the nature of the alarm and actions taken. Operator's comments may be manually entered or selected from a programmed predefined list, or a combination of both.
10. For locations where there are regular alarm occurrences, provide programmed comments. Selecting that comment shall clear the alarm.
11. The time and name of the operator who acknowledged and resolved the alarm shall be recorded in the database.
12. Identical alarms from same alarm point shall be acknowledged at same time the operator acknowledges the first alarm. Identical alarms shall be resolved when the first alarm is resolved.
13. Alarm functions shall have priority over downloading, retrieving, and updating database from workstations and Controllers.
14. When a reader-controlled output (relay) is opened, the corresponding alarm point shall be automatically bypassed.

P. Monitor Display: Display text and graphic maps that include zone status integrated into the display. Colors are used for the various components and current data. Colors shall be uniform throughout the system.
   1. Color Code:
      a. FLASHING RED: Alerts operator that a zone has gone into an alarm or that primary power has failed.
      b. STEADY RED: Alerts operator that a zone is in alarm and alarm has been acknowledged.
      c. YELLOW: Advises operator that a zone is in access.
      d. GREEN: Indicates that a zone is secure and that power is on.

2. Graphics:
   a. Support 32,000 graphic display maps and allow import of maps from a minimum of 16 standard formats from another drawing or graphics program.
   b. Allow I/O to be placed on graphic maps by the drag-and-drop method.
   c. Operators shall be able to view the inputs, outputs, and the point's name by moving the mouse cursor over the point on graphic map.
   d. Inputs or outputs may be placed on multiple graphic maps. The operator shall be able to toggle to view graphic map associated with inputs or outputs.
   e. Each graphic map shall have a display-order sequence number associated with it to provide a predetermined order when toggled to different views.

Q. System test software enables operators to initiate a test of the entire system or of a particular portion of the system.
   1. Test Report: The results of each test shall be stored for future display or printout. The report shall document the operational status of system components.

R. Report Generator Software: Include commands to generate reports for displaying, printing, and storing on disk and tape. Reports shall be stored by type, date, and time. Report printing shall be the lowest priority activity. Report generation mode shall be operator selectable but set up initially as periodic, automatic, or on request. Include time and date printed and the name of operator generating the report. Report formats may be configured by operators.
   1. Automatic Printing: Setup shall specify, modify, or inhibit the report to be generated; the time the initial report is to be generated; the time interval between reports; the end of period; and the default printer.
   2. Printing on Requests: An operator may request a printout of any report.
   3. Alarm Reports: Reporting shall be automatic as initially set up. Include alarms recorded by system over the selected time and information about the type of alarm such as door alarm, intrusion alarm, tamper alarm, the type of sensor, the location, the time, and the action taken.

4. Access and Secure Reports: Document zones placed in access, the time placed in access, and the time placed in secure mode.
5. Custom Reports: Reports tailored to exact requirements of who, what, when, and where. As an option, custom report formats may be stored for future printing.
6. Automatic History Reports: Named, saved, and scheduled for automatic generation.
7. Cardholder Reports: Include data, or selected parts of the data, as well as the ability to be sorted by name, card number, imprinted number, or by any of the user-defined fields.
8. Cardholder by Reader Reports: Based on who has access to a specific reader or group of readers by selecting the readers from a list.
9. Cardholder by Access-Level Reports: Display everyone that has been assigned to the specified access level.
10. Who Is In (Muster) Report:
    a. Emergency Muster Report: One click operation on toolbar launches report.
    b. Cardholder Report. Contain a count of persons that are "In" at a selected Location and a count with detailed listing of name, date, and time of last use, sorted by the last reader used or by the group assignment.
11. Panel Labels Reports: Printout of control-panel field documentation including the actual location of equipment, programming parameters, and wiring identification. Maintain system installation data within system database so that they are available on-site at all times.
12. Activity and Alarm On-Line Printing: Activity printers for use at workstations; prints all events or alarms only.
13. History Reports: Custom reports that allows the operator to select any date, time, event type, device, output, input, operator, Location, name, or cardholder to be included or excluded from the report.
    a. Initially store history on the hard disk of the host PC.
    b. Permit viewing of the history on workstations or print history to any system printer.
    c. The report shall be definable by a range of dates and times with the ability to have a daily start and stop time over a given date range.

d. Each report shall depict the date, time, event type, event description, device, or I/O name, cardholder group assignment, and cardholder name or code number.
e. Each line of a printed report shall be numbered to ensure that the integrity of the report has not been compromised.
f. Total number of lines of the report shall be given at the end of the report. If the report is run for a single event such as "Alarms," the total shall reflect how many alarms occurred during that period.

14. Reports shall have the following four options:
    a. View on screen.
    b. Print to system printer. Include automatic print spooling and "Print To" options if more than one printer is connected to system.
    c. "Save to File" with full path statement.
    d. System shall have the ability to produce a report indicating status of system inputs and outputs or of inputs and outputs that are abnormal, out of time zone, manually overridden, not reporting, or in alarm.
15. Custom Code List Subroutine: Allow the access codes of system to be sorted and printed according to the following criteria:
    a. Active, inactive, or future activate or deactivate.
    b. Code number, name, or imprinted card number.
    c. Group, Location, access levels.
    d. Start and stop code range.
    e. Codes that have not been used since a selectable number of days.
    f. In, out, or either status.
    g. Codes with trace designation.
16. The reports of system database shall allow options so that every data field may be printed.
17. The reports of system database shall be constructed so that the actual position of the printed data shall closely match the position of the data on the data-entry windows.

S. Anti-Passback:

1. System shall have global and local anti-passback features, selectable by Location. System shall support hard and soft anti-passback.

2. Hard Anti-Passback: Once a credential holder is granted access through a reader with one type of designation (IN or OUT), the credential holder may not pass through that type of reader designation until the credential holder passes though a reader of opposite designation.
3. Soft Anti-Passback: Should a violation of the proper IN or OUT sequence occur, access shall be granted, but a unique alarm shall be transmitted to the control station, reporting the credential holder and the door involved in the violation. A separate report may be run on this event.
4. Timed Anti-Passback: A Controller capability that prevents an access code from being used twice at the same device (door) within a user-defined amount of time.
5. Provide four separate zones per Location that can operate without requiring interaction with the host PC (done at Controller). Each reader shall be assignable to one or all four anti-passback zones. In addition, each anti-passback reader can be further designated as "Hard," "Soft," or "Timed" in each of the four anti-passback zones. The four anti-passback zones shall operate independently.
6. The anti-passback schemes shall be definable for each individual door.
7. The Master Access Level shall override anti-passback.
8. System shall have the ability to forgive (or reset) an individual credential holder or the entire credential holder population anti-passback status to a neutral status.

T. Visitor Assignment:

1. Provide for and allow an operator to be restricted to only working with visitors. The visitor badging subsystem shall assign credentials and enroll visitors. Allow only access levels that have been designated as approved for visitors.
2. Provide an automated log of visitor name, time and doors accessed, and whom visitor contacted.
3. Allow a visitor designation to be assigned to a credential holder.
4. PACS shall be able to restrict the access levels that may be assigned to credentials that are issued to visitors.
5. Allow operator to recall visitors' credential holder file, once a visitor is enrolled in the system.

6. The operator may designate any reader as one that deactivates the credential after use at that reader. The history log shall show the return of the credential.
7. System shall have the ability to use the visitor designation in searches and reports. Reports shall be able to print all or any visitor activity.
2. Shall be provided to match IN and OUT reads and display cumulative time in for each day and cumulative time in for length of the report.
3. System software setup shall allow designation of selected access-control readers as time and attendance hardware to gather the clock-in and clock-out times of the users at these readers.
   a. Reports shall show in and out times for each day, total in time for each day, and a total in time for period specified by the user.
   b. Allow the operator to view and print the reports, or save the report to a file.
   c. Alphabetically sort reports on the person's last name, by Location or location group. Include all credential holders or optionally select individual credential holders for the report.

V. Training Software: Enables operators to practice system operation including alarm acknowledgment, alarm assessment, response force deployment, and response force communications. System shall continue normal operation during training exercises and shall terminate exercises when an alarm signal is received at the console.

W. Entry-Control Enrollment Software: Database management functions that allow operators to add, delete, and modify access data as needed.
1. The enrollment station shall not have alarm response or acknowledgment functions.
2. Provide multiple, password-protected access levels. Database management and modification functions shall require a higher operator access level than personnel enrollment functions.
3. The program shall provide means to disable the enrollment station when it is unattended to prevent unauthorized use.
4. The program shall provide a method to enter personnel identifying information into the entry-control database files through enrollment stations. In the case of personnel identity verification subsystems, this shall include biometric data. Allow entry of

personnel identifying information into the system database using menu selections and data fields. The data field names shall be customized during setup to suit user and site needs. Personnel identity verification subsystems selected for use with the system shall fully support the enrollment function and shall be compatible with the entry-control database files.

5. Cardholder Data: Provide 99 user-defined fields. System shall have the ability to run searches and reports using any combination of these fields. Each user-defined field shall be configurable, using any combination of the following features:
   a. MASK: Determines a specific format that data must comply with.
   b. REQUIRED: Operator is required to enter data into field before saving.
   c. UNIQUE: Data entered must be unique.
   d. DEACTIVATE DATE: Data entered will be evaluated as an additional deactivate date for all cards assigned to this cardholder.
   e. NAME ID: Data entered will be considered a unique ID for the cardholder.
6. Personnel Search Engine: A report generator with capabilities such as search by last name, first name, group, or any predetermined user-defined data field; by codes not used in definable number of days; by skills; or by seven other methods.
7. Multiple Deactivate Dates for Cards: User-defined fields to be configured as additional stop dates to deactivate any cards assigned to the cardholder.
8. Batch card printing.
9. Default card data can be programmed to speed data entry for sites where most card data are similar.
10. Enhanced ACSII File Import Utility: Allows the importing of cardholder data and images.
11. Card Expire Function: Allows readers to be configured to deactivate cards when a card is used at selected devices.

1. PACS system configuration with a single application/ database server shall provide at a minimum the following redundancy and failover capability:

a. The PACS shall provide communications redundancy and failover for network-attached devices. Each network attached device shall have one or more alternative communication sever(s) that can provide hosting in case of primary communications server failure.
b. In case of primary communications server failure, the system shall automatically re-route network-attached devices to their designated backup communications servers to allow continuous system operations without loss of alarm and event transaction processing during failover.
c. Network-attached devices which transition to backup communications servers, shall be able to be redirected back to their default primary servers, once the primary communications servers have been restored.

2. PACS system configuration with multiple regional application/ database servers shall provide at a minimum the following redundancy and failover capability:
   a) The PACS shall support the same level of communications redundancy and failover for network-attached devices per regional application/database server, allowable to span across regional application/database servers in the event of a regional application/database server failure.
   b) In case of a regional application/database server failure, client workstations shall be able to failover to their designated backup regional application/database server to allow continuous system operations.
   c) In case of a regional application/database server failure, upon server restoration, the ISMS shall automatically update and synchronize the regional application/database server.
   d) Client workstations which transition to a backup regional application/database server, shall be able to be redirected back to their default regional application/database server, once the regional application/database server functions have been restored.

2.4 SURGE AND TAMPER PROTECTION

A. Surge Protection: Protect components from voltage surges originating external to equipment housing and entering through power, communication, signal, control, or sensing leads. Include surge protection for external wiring of each conductor-entry connection to components.

1. Minimum Protection for Power Connections 120 V and More: Auxiliary panel suppressors complying with requirements in Division 26 Section "Transient-Voltage Suppression for Low-Voltage Electrical Power Circuits."
2. Minimum Protection for Communication, Signal, Control, and Low-Voltage Power Connections: Comply with requirements in Division 26 Section "Transient-Voltage Suppression for Low-Voltage Electrical Power Circuits" as recommended by manufacturer for type of line being protected.

B. Tamper Protection: Tamper switches on enclosures, control units, pull boxes, junction boxes, cabinets, and other system components shall initiate a tamper-alarm signal when unit is opened or partially disassembled. Control-station control-unit alarm display shall identify tamper alarms and indicate locations.

2.6 STANDARD WORKSTATION HARDWARE

A. Workstation shall consist of a standard unmodified PC, with accessories and peripherals that configure the workstation for a specific duty.

B. Workstation Computer: Standard unmodified PC of modular design. The CPU word size shall be 32 bytes or larger; the CPU operating speed shall be at least 1333 MHz.

1. Memory: 4 GB of usable installed memory, expandable to a minimum of 6 GB without additional chassis or power supplies.
2. Power Supply: Minimum capacity of 450 W.
3. Real-Time Clock:
   a. Accuracy: Plus or minus 1 minute per month.
   b. Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; resettable by software.
   c. Provide automatic time correction once every 24 hours by synchronizing clock with the Central Station.
4. Serial Ports: Provide two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.

5. Parallel Port: An enhanced parallel port.
6. LAN Adapter Card: 10/100/1000 Mbps PCI bus, internal network interface card.
7. Sound Card: For playback and recording of digital WAV sound files that are associated with audible warning and alarm functions.
8. Color Monitor: Not less than 1722 inches with a minimum resolution of 1280 by 1024 pixels, noninterlaced, and a maximum dot pitch of 0.28 mm. The video card shall support at least 256 colors at a resolution of 1280 by 1024 at a minimum refresh rate of 70 Hz.
9. Keyboard: With a minimum of 64 characters, standard ASCII character set based on ANSI X3.154.
10. Mouse: Standard, compatible with the installed software.
11. Disk storage shall include the following, each with appropriate controller:
    a. Minimum 500 GB hard disk, maximum average access time of 10 ms.
12. CD\DVD Read-Write Drive:
    a. Data Transfer Rate: 1.2 Mbps.
    b. Average Access Time: 150 ms.
    c. Cache Memory: 256 KB.
    d. Data Throughput: 1 MB/second, minimum.
13. Printer:
    a. Connected to the Central Station and designated workstations.
    b. Laser printer with minimum resolution of 900 dpi.
    c. RAM: 2 MB, minimum.
    d. Printing Speed: Minimum 12 pages per minute.
    e. Paper Handling: Automatic sheet feeder with 100-sheet paper cassette and with automatic feed.
14. Interface: Bidirectional parallel, and universal serial bus (USB).
15. LAN Adapter Card: 10/100/1000 Mbps internal network interface card.

2.8 CONTROLLERS

A. Controllers: Intelligent peripheral control unit, complying with UL 294, that stores time, date, valid codes, access levels, and similar data downloaded from the Central Station or workstation for controlling its operation.

B. Subject to compliance with requirements in this Article, manufacturers may use multipurpose Controllers.

C. Battery Backup: Sealed, lead acid; sized to provide run time during a power outage of 90 minutes, complying with UL 924.

D. Alarm Annunciation Controller:

1. The Controller shall automatically restore communication within 10 seconds after an interruption with the field device network
   a. Inputs: Monitor dry contacts for changes of state that reflect alarm conditions. Provides at least eight alarm inputs, which are suitable for wiring as normally open or normally closed contacts for alarm conditions.
   b. Alarm-Line Supervision:
      1) Supervise the alarm lines by monitoring each circuit for changes or disturbances in the signalusing dc change measurements. System shall initiate an alarm in response to an abnormal current, which is a dc change of 10 percent or more for longer than 500 ms.
      2) Transmit alarm-line-supervision alarm to the Central Station during the next interrogation cycle after the abnormal current condition.
   c. Outputs: Managed by Central Station software.
2. Auxiliary Equipment Power: A GFI service outlet inside the Controller enclosure.

E. Entry-Control Controller:

1. Function: Provide local entry-control functions including one- and two-way communications with access-control devices such as card readers, keypads, biometric personal identity verification devices, door strikes, magnetic latches, gate and door operators, and exit push-buttons.
   a. Operate as a stand-alone portal Controller using the downloaded database during periods of communication loss between the Controller and the field-device network.
   b. Accept information generated by the entry-control devices; automatically process this information to determine valid identification of the individual present at the portal:
      1) On authentication of the credentials or information presented, check privileges of the identified individual, allowing only those actions granted as privileges.
      2) Privileges shall include, but not be limited to, time of day control, day of week control, group control, and visitor escort control.

c. Maintain a date-, time-, and Location-stamped record of each transaction. A transaction is defined as any successful or unsuccessful attempt to gain access through a controlled portal by the presentation of credentials or other identifying information.

2. Inputs:
   a. Data from entry-control devices; use this input to change modes between access and secure.
   b. Database downloads and updates from the Central Station that include enrollment and privilege information.
3. Outputs:
   a. Indicate success or failure of attempts to use entry-control devices and make comparisons of presented information with stored identification information.
   b. Grant or deny entry by sending control signals to portal-control devices and mask intrusion alarm annunciation from sensors stimulated by authorized entries.
   c. Maintain a date-, time-, and Location-stamped record of each transaction and transmit transaction records to the Central Station.
   d. Door Prop Alarm: If a portal is held open for longer than 30 seconds alarm sounds.
4. With power supplies sufficient to power at voltage and frequency required for field devices and portal-control devices.
5. Data Line Problems: For periods of loss of communications with Central Station, or when data transmission is degraded and generating continuous checksum errors, the Controller shall continue to control entry by accepting identifying information, making authentication decisions, checking privileges, and controlling portal-control devices.
   a. Store up to 1000 transactions during periods of communication loss between the Controller and access-control devices for subsequent upload to the Central Station on restoration of communication.

2.9 PIV MIDDLEWARE

A. PIV Middleware shall provide three-factor authentication, including biometric matching using a fingerprint capture device capable of single fingerprint capture. Unit shall enable digital certificates can to be

verified by security personnel using the issuer's certificate authority, SCVP, OCSP responder/repeater, or the TSA hot list for TWIC cardholders. All cards shall be validated using FIPS-201 challenge-response protocol in order to identify forged or cloned cards. PIV Middleware solution shall validate all PIV, TWIC, NG CAC, and FRAC cards. TWIC card FASC-Ns shall also be verified against a live or cached TSA hot list.

B. PIV Middleware shall have ability to:
   1. Verify cardholder identity and validates FIPS 201-compliant PIV-II, next-generation (NG) CAC, TWIC, or FRAC credentials in real-time
   2. Perform three-factor authentication of cardholder using PIN, biometrics, and certificate (or serial numbers) detecting forged or cloned cards
   3. Enroll FASC-N, photo, and pertinent cardholder information into PACS software
   4. Automatically suspend a cardholder’s badge if his or her PIV, TWIC, or CAC card certificate serial number is on the Certificate Revocation List (CRL)
   5. Upload a cardholder transaction audit trail to central database or exports it to a .csv file for centralized transaction management
   6. Be compatible with biometric mobile terminal for off-site verification and enrollment
   7. Re-validate imported cardholder certificates on a periodic basis via the Internet
   8. Operate with commercial, off-the-shelf (COTS) FIPS 201 PIV-II and ANSI INCITS 378-compliant fingerprint capture devices
   9. Revalidate imported cardholder certificates at regular intervals, ensuring that the credentials used in PACS system are backed by a valid set of digital certificates. Digital certificates are verified against local OCSP repeater/validation authority using the issuer's validation authority, or Microsoft Crypto Application Programming Interface (API) on Windows XP SP3 or Vista.
   10. Certificate Manager shall fully support SCVP and OCSP for fast, online validation.
   11. Provide verification of TWIC credentials against a live TSA hot list.

12. Support uploading local transactions to a central database for consolidated activity reporting. This application shall support a variety of ODBC- or ADO-compliant databases, including Oracle, SQL Server 2005, Informix, DB2, and Firebird.
13. Provide user with ability to produce canned transaction log queries as well as creating queries directly from the SQL database.

C. PIV Middleware PC requirements:
1. PIV Middleware software shall operate on Intel-based PC with minimum 1.8 GHz CPU, 1 GB RAM, 40 GB hard disk, and Microsoft Windows XP SP2 with Microsoft .NET Framework 2.0
2. Unit shall fingerprint capture devices and smart card reader.

D. PIV Middleware shall be FIPS 201 approved product.

2.10 CARD READERS

A. Power: Card reader shall be powered from its associated Controller, including its standby power source.

B. Response Time: Card reader shall respond to passage requests by generating a signal that is sent to the Controller. Response time shall be 800 ms or less, from the time the card reader finishes reading the credential card until a response signal is generated.

C. Enclosure: Suitable for surface, semiflush, or pedestal mounting. Mounting types shall additionally be suitable for installation in the following locations:
1. Indoors, controlled environment.
2. Indoors, uncontrolled environment.
3. Outdoors, with built-in heaters or other cold-weather equipment to extend the operating temperature range as needed for operation at the site.

D. Display: LED or other type of visual indicator display shall provide visual and audible status indications and user prompts. Indicate power on/off, whether user passage requests have been accepted or rejected, and whether the door is locked or unlocked.

E. Shall be utilized for controlling the locking hardware on a door and allows for reporting back to the main control panel with the time/date the door was accessed, the name of the person accessing the point of entry, and its location.

F. Will be fully programmable and addressable, locally and remotely, and hardwired to the system.

G. Shall be individually home run to the main panel.

H. Shall be installed in a manner that they comply with:
   1. The Uniform Federal Accessibility Standards (UFAS)
   2. The Americans with Disabilities Act (ADA)
   3. The ADA Standards for Accessible Design
I. Shall support a variety of card readers that must encompass a wide functional range. The PACS may combine any of the card readers described below for installations requiring multiple types of card reader capability (i.e., card only, card and/or PIN, card and/or biometrics, card and/or pin and/or biometrics, supervised inputs). These card readers shall be available in the approved technology to meet FIPS 201, and is ISO 14443 A or B, ISO/IEC 7816 compliant. The reader output can be Wiegand, RS-22, 485 or TCP/IP.
J. Shall be housed in an aluminum bezel with a wide lead-in for easy card entry.
K. Shall contain read head electronics, and a sender to encode digital door control signals.
L. LED’s shall be utilized to indicate card reader status and access status.
M. Shall be able to support a user defined downloadable off-line mode of operation (e.g. locked, unlocked), which will go in effect during loss of communication with the main control panel.
N. Shall provide audible feedback to indicate access granted/denied decisions. Upon a card swipe, two audible tones or beeps shall indicate access granted and three tones or beeps shall indicate access denied. All keypad buttons shall provide tactile audible feedback.
O. Shall have a minimum of two programmable inputs and two programmable outputs.
P. All card readers that utilize keypad controls along with a reader and shall meet the following specifications:
   1. Entry control keypads shall use a unique combination of alphanumeric and other symbols as an identifier. Keypads shall contain an integral alphanumeric/special symbols keyboard with symbols arranged in ascending ASCII code ordinal sequence. Communications protocol shall be compatible with the local processor.
Q. Shall include a Light Emitting Diode (LED) or other type of visual indicator display and provide visual or visual and audible status indications and user prompts. The display shall indicate power on/off, and whether user passage requests have been accepted or rejected. The

design of the keypad display or keypad enclosure shall limit the maximum horizontal and vertical viewing angles of the keypad. The maximum horizontal viewing angle shall be plus and minus five (5) degrees or less off a vertical plane perpendicular to the plane of the face of the keypad display. The maximum vertical viewing angle shall be plus and minus 15 degrees or less off a horizontal plane perpendicular to the plane of the face of the keypad display.

1. Shall respond to passage requests by generating a signal to the local processor. The response time shall be 800 milliseconds or less from the time the last alphanumeric symbol is entered until a response signal is generated.
2. Shall be powered from the source as designed and shall not dissipate more than 150 Watts.
3. Shall be suitable for surface, semi-flush, pedestal, or weatherproof mounting as required.
4. Shall provide a means for users to indicate a duress situation by entering a special code.

R. PIV Contact Card Reader

1. Application Protocol Data Unit (APDU) Support: At a minimum, the contact interface shall support all card commands for contact based access specified in Section 7, End-point PIV Card Application Card Command Interface of SP 800-73-1, Interfaces for Personal Identity Verification.
2. Buffer Size: The reader must contain a buffer large enough to receive the maximum size frame permitted by International Organization for Standardization International Electrotechnical Commission (ISO/IEC) 7816-3:1997, Section 9.4.
3. Programming Voltage: PIV Readers shall not generate a Programming Voltage.
4. Support for Operating Class: PIV Readers shall support cards with Class A Vccs as defined in ISO/IEC 7816-3:1997 and ISO/IEC 7816-3:1997/Amd 1:2002.
5. Retrieval Time: Retrieval time[1] for 12.5 kilobytes (KB) of data through the contact interface of the reader shall not exceed 2.0 seconds.

6. Transmission Protocol: The PIV Reader shall support both the character-based T=0 protocol and block-based T=1 protocol as defined in ISO/IEC 7816-3:1997.
7. Support for PPS Procedure: The reader shall support Protocol and Parameters Selection (PPS) procedure by having the ability to read character TA1 of the Answer to Reset (ATR) sent by the card as defined in ISO/IEC 7816-3:1997.

S. Contactless Smart Cards and Readers

1. Smart card readers shall read credential cards whose characteristics of size and technology meet those defined by ISO/IEC 7816, 14443, 15693.
2. The readers shall have "flash" download capability to accommodate card format changes.
3. The card reader shall have the capability of reading the card data and transmitting the data to the main monitoring panel.
4. The card reader shall be contactless and meet or exceed the following technical characteristics:
   a. Data Output Formats: FIPS 201 low outputs the FASC-N in an assortment of Wiegand bit formats from 40 – 200 bits. FIPS 201 medium outputs a combination FASC-N and HMAC in an assortment of Wiegand bit formats from 32 – 232 bits. All Wiegand formats or the upgradeability from Low to Medium Levels can be field configured with the use of a command card.
   b. FIPS 201 readers shall be able to read, but not be limited to, DESfire and iCLASS cards.
   c. Reader range shall comply with ISO standards 7816, 14443, and 15693, and also take into consideration conditions, are at a minimum 1” to 2” (2.5 – 5 cm).
   d. APDU Support: At a minimum, the contactless interface shall support all card commands for contactless based access specified in Section 7, End-point PIV Card Application Card Command Interface of SP 800-73-1, Interfaces for Personal Identity Verification.
   e. Buffer Size: The reader shall contain a buffer large enough to receive the maximum size frame permitted by ISO/IEC 7816-3, Section 9.4.

f. ISO 14443 Support: The PIV Reader shall support parts (1 through 4) of ISO/IEC 14443 as amended in the References of this publication.
g. Type A and B Communication Signal Interfaces: The contactless interface of the reader shall support both the Type A and Type B communication signal interfaces as defined in ISO/IEC 14443-2:2001.
h. Type A and B Initialization and Anti-Collision The contactless interface of the reader shall support both Type A and Type B initialization and anti-collision methods as defined in ISO/IEC 14443-3:2001.
i. Type A and B Transmission Protocols: The contactless interface of the reader shall support both Type A and Type B transmission protocols as defined in ISO/IEC 14443-4:2001.
j. Retrieval Time: Retrieval time for 4 KB of data through the contactless interface of the reader shall not exceed 2.0 seconds.
k. Transmission Speeds: The contactless interface of the reader shall support bit rates of fc/128 (~106 kbits/s), fc/64(~212 kbits/s), and configurable to allow activation/deactivation.
l. Readibility Range: The reader shall not be able to read PIV card more than 10cm(4inch) from the reader

2.11 KEYPADS

A. Designed for use with unique combinations of alphanumeric and other symbols as an Identifier. Keys of keypads shall contain an integral alphanumeric/special symbol keyboard with symbols arranged in ascending ASCII-code ordinal sequence Communications protocol shall be compatible with Controller.
   1. Keypad display or enclosure shall limit viewing angles of the keypad as follows:
      a. Maximum Horizontal Viewing Angle: 5 degrees or less off in either direction of a vertical plane perpendicular to the plane of the face of the keypad display.
      b. Maximum Vertical Viewing Angle: 15 degrees or less off in either direction of a horizontal plane perpendicular to the plane of the face of the keypad display.
   2. Duress Codes: Provide duress situation indication by entering a special code.

2.12 CREDENTIAL CARDS

A. Personal Identity Verification (PIV) credential cards shall comply to Federal Information Processing Standards Publication (FIPS) 201.

B. Visual Card Topography shall be compliant with NIST 800-104.

C. PIV logical credentials shall contain multiple data elements for the purpose of verifying the cardholder's identity at graduated assurance levels. These mandatory data elements shall collectively comprise the data model for PIV logical credentials, and include the following:

1. CHUID
2. PIN

D. The credential card (PIV) shall be an ISO 14443 type smart card with contactless interface that operates at 13.56 MHZ.

2.13 SYSTEM SENSORS AND RELATED EQUIPMENT

A. The PACS (Physical Access Control System) and related Equipment provided by the Contractor shall meet or exceed the following performer specifications:

B. Request to Exit Detectors:

1. Passive Infrared Request to Exit Motion Detector (REX PIR) (1) The Contractor shall provide a surface mounted motion detector to signal the physical access control system request to exit input. The motion detector shall be a passive infrared sensor designed for wall or ceiling mounting 2134 to 4572 mm (7 to 15 ft) height. The detector shall provide two (2) form “C” (SPDT) relays rated one (1) Amp. @ 30 VDC for DC resistive loads. The detectors relays shall be user adjustable with a latch time from 1-60 seconds. The detector shall also include a selectable relay reset mode to follow the timer or absence of motion. The detection pattern shall be adjustable plus or minus fourteen (± 14) degrees. The detector shall operate on 12 VDC with approximately 26 mA continuous current draw. The detector shall have an externally visible activation LED. The motion detector shall measure approximately 38 mm H x 158 mm W x 38 mm D (1.5 x 6.25 x 1.5 in). The detector shall be immune to radio frequency interference. The detector shall not activate or set-up on critical frequencies in the range 26 to 950 Megahertz using a 50 watt transmitter located 30.5 cm (1 ft) from the unit or attached wiring. The detector shall be available on gray or black enclosures. The color of the housing shall be coordinated with the surrounding surface.

2.14 PUSH BUTTON SWITCHES

A. Push-Button Switches: Momentary-contact back-lighted push buttons, with stainless-steel switch enclosures.
   1. Electrical Ratings:
      a. Minimum continuous current rating of 10 A at 120 V ac or 5 A at 240-V ac.
      b. Contacts that will make 720 VA at 60 A and that will break at 720 VA at 10 A.
   2. Enclosures: Flush or surface mounting. Push buttons shall be suitable for flush mounting in the switch enclosures.
   3. Enclosures shall additionally be suitable for installation in the following locations:
      a. Indoors, controlled environment.
      b. Indoors, uncontrolled environment.
      c. Outdoors.
   4. Power: Push-button switches shall be powered from their associated Controller, using dc control.

2.15 PORTAL CONTROL DEVICES

A. Shall be used to assist the PACS.
B. Such devices shall:
   1. Provide a means of monitoring the doors status.
   2. Allow for exiting a space via either a push button, request to exit, or panic/crash bar.
   3. Provide a means of override to the PACS via a keypad or key bypass.
   4. Assist door operations utilizing automatic openers and closures.
   5. Provide a secondary means of access to a space via a keypad.
C. Shall be connected to and monitored by the main PACS panel.
D. Shall be installed in a manner that they comply with:
   1. The Uniform Federal Accessibility Standards (UFAS)
   2. The Americans with Disabilities Act (ADA)
   3. The ADA Standards for Accessible Design
E. Shall provide a secondary means of physical access control within a secure area.
F. Push-Button Switches:
   1. Shall be momentary contact, back lighted push buttons, and stainless steel switch enclosures for each push button as shown. Buttons are to be utilized for secondary means of releasing a locking mechanism.

a. In an area where a push button is being utilized for remote access of the locking device then no more than two (2) buttons shall operate one door from within one secure space. Buttons will not be wired in series with one other.
b. In an area where locally stationed guards control entry to multiple secure points via remote switches. An interface board shall be designed and constructed for only the amount of buttons it shall house. These buttons shall be flush mounted and clearly labeled for ease of use. All buttons shall be connected to the PACS and SMS system for monitoring purposes.
c. Shall have double-break silver contacts that will make 720 VA at 60 amperes and break 720 VA at 10 amperes.

G. Entry Control Devices:
1. Shall be hardwired to the PACS main control panel and operated by either a card reader or a biometric device via a relay on the main control panel.
2. Shall be fail-safe in the event of power failure to the PACS system.
3. Shall operate at 24 VCD, with the exception of turnstiles and be powered by a separate power supply dedicated to the door control system. Each power supply shall be rated to operate a minimum of two doors simultaneously without error to the system or overload the power supply unit.
4. Shall have a diode or metal-oxide veristor (MOV) to protect the controller and power supply from reverse current surges or back-check.
5. Electric Strikes/Bolts: Shall be:
   a. Made of heavy-duty construction and tamper resistant design.
   b. Tested to over one million cycles.
   c. Rated for a minimum of 1000 lbs. holding strength.
   d. Utilize an actuating solenoid for the strike/bolt. The solenoid shall move from fully open to fully closed position and back in not more than 500 milliseconds and be rated for continuous duty.
   e. Utilize a signal switch that will indicate to the system if the strike/bolt is not engaged or is unlocked when it should be secured.
   f. Flush mounted within the door frame.

6. Electric Mortise Locks: Shall be installed within the door and an electric transfer hinge shall be utilized to allow the wires to be transferred from the door frame to the lock. If utilized with a double door then the lock shall be installed inside the active leaf. Electric Mortise Locks shall:
   a. These locks shall be provided and installed by the Division 8 “DOOR HARDWARE” Contractor.

2.17 INTERFACES

B. Intercom System Interface
   1. The CCTV call-up from intercom stations shall be through the intercom unit via RS232 communications interface to the SMS system, then through the matrix switcher.
      a. Application Software
         1) Provides the interface between the Alarm Annunciation System and Operator; all sensors, local processors and data links, drive displays, report alarms, and report generation.
         2) Software is categorized as System Software and Application Software. System Software must consist of software to support set-up, operation, hard drive back-ups and maintenance processor. Application Software must consist of software to provide the completion of Physical Access Control System.

2.18 FLOOR SELECT ELEVATOR CONTROL

A. Elevator access control shall be integral to security access.
   1. System shall be capable of providing full elevator security and control through dedicated Controllers without relying on the control-station host PC for elevator control decisions.
   2. Access-control system shall enable and disable car calls on each floor and floor select buttons in each elevator car, restricting passengers' access to the floors where they have been given access.
   3. System setup shall, through programming, automatically secure and unsecure each floor select button of a car individually by time and day. Each floor select button within a car shall be separately controlled so that some floors may be secure while others remain unsecure.
   4. When a floor select button is secure, it shall require the passenger to use his/her access code and have access to that floor before the floor select button will operate. The passenger's credential shall determine which car call and floor select buttons are to be enabled,

restricting access to floors unless authorized by system's access code database. Floor select button shall be enabled only in the car where the credential holder is the passenger.

B. PACS shall record which call button is pressed, along with credential and time information.
   1. System Controller shall record elevator access data.
   2. The Controller shall reset all additional call buttons that may have been enabled by the user's credential.
   3. The floor select elevator control shall allow for manual override either individually by floor or by cab as a group from a workstation PC.

2.22 WIRES AND CABLES

A. Comply with Division 28 Section "CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY."

B. PVC-Jacketed, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, polypropylene insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; PVC jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
   1. NFPA 70, Type CM.
   2. Flame Resistance: UL 1581 Vertical Tray.

C. Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.

D. RS-485 communications require 2 twisted pairs, with a distance limitation of 4000 feet (1220 m).

E. PVC-Jacketed, RS-485 Cable: Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors, PVC insulation, unshielded, PVC jacket, and NFPA 70, Type CMG.

F. Plenum-Type, RS-485 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, fluorinated-ethylene-propylene insulation, unshielded, and fluorinated-ethylene-propylene jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.

G. Multiconductor, Readers and Wiegand Keypads Cables: No. 22 AWG, paired and twisted multiple conductors, stranded (7x30) tinned copper conductors, semirigid PVC insulation, overall aluminum foil-polyester tape shield with 100 percent shield coverage, plus tinned copper braid shield with 65 percent shield coverage, and PVC jacket.
   1. NFPA 70, Type CMG.
   2. Flame Resistance: UL 1581 Vertical Tray.
   3. For TIA/EIA-RS-232 applications.
H. Paired Readers and Wiegand Keypads Cables: Paired, 3 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors, polypropylene insulation, individual aluminum foil-polyester tape shielded pairs each with No. 22 AWG, stranded tinned copper drain wire, 100 percent shield coverage, and PVC jacket.
   1. NFPA 70, Type CM.
   2. Flame Resistance: UL 1581 Vertical Tray.
I. Paired Readers and Wiegand Keypads Cable: Paired, 3 pairs, twisted, No. 20 AWG, stranded (7x28) tinned copper conductors, polyethylene (polyolefin) insulation, individual aluminum foil-polyester tape shielded pairs each with No. 22 AWG, stranded (19x34) tinned copper drain wire, 100 percent shield coverage, and PVC jacket.
   1. NFPA 70, Type CM.
   2. Flame Resistance: UL 1581 Vertical Tray.
J. Plenum-Type, Paired, Readers and Wiegand Keypads Cable: Paired, 3 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, individual aluminum foil-polypropylene tape shielded pairs each with No. 22 AWG, stranded tinned copper drain wire, 100 percent shield coverage, and fluorinated-ethylene-propylene jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.
K. Plenum-Type, Multiconductor, Readers and Keypads Cable: 6 conductors, No. 20 AWG, stranded (7x28) tinned copper conductors, fluorinated-ethylene-propylene insulation, overall aluminum foil-polyester tape shield with 100 percent shield coverage plus tinned copper braid shield with 85 percent shield coverage, and fluorinated-ethylene-propylene jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.

L. Paired Lock Cable: 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors, PVC insulation, unshielded, and PVC jacket.
   1. NFPA 70, Type CMG.
   2. Flame Resistance: UL 1581 Vertical Tray.
M. Plenum-Type, Paired Lock Cable: 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors, PVC insulation, unshielded, and PVC jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.
N. Paired Lock Cable: 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors, PVC insulation, unshielded, and PVC jacket.
   1. NFPA 70, Type CMG.
   2. Flame Resistance: UL 1581 Vertical Tray.
O. Plenum-Type, Paired Lock Cable: 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors, fluorinated-ethylene-propylene insulation, unshielded, and plastic jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.
P. Paired Input Cable: 1 pair, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors, polypropylene insulation, overall aluminum foil-polyester tape shield with No. 22 AWG, stranded (7x30) tinned copper drain wire, 100 percent shield coverage, and PVC jacket.
   1. NFPA 70, Type CMR.
   2. Flame Resistance: UL 1666 Riser Flame Test.
Q. Plenum-Type, Paired Input Cable: 1 pair, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors, fluorinated-ethylene-propylene insulation, aluminum foil-polyester tape shield (foil side out), with No. 22 AWG drain wire, 100 percent shield coverage, and plastic jacket.
   1. NFPA 70, Type CMP.
   2. Flame Resistance: NFPA 262 Flame Test.
R. Paired AC Transformer Cable: 1 pair, twisted, No. 18 AWG, stranded (7x26) tinned copper conductors, PVC insulation, unshielded, and PVC jacket.
   1. NFPA 70, Type CMG.
S. Plenum-Type, Paired AC Transformer Cable: 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors, fluorinated-ethylene-propylene insulation, unshielded, and plastic jacket.

1. NFPA 70, Type CMP.
2. Flame Resistance: NFPA 262 Flame Test.

T. Elevator Travel Cable: Steel center core, with shielded, twisted pairs, No. 20 AWG conductor size.
1. Steel Center Core Support: Preformed, flexible, low-torsion, zinc-coated, steel wire rope; insulated with 60 deg C flame-resistant PVC and covered with a nylon or cotton braid.
2. Shielded Pairs: Insulated copper conductors; color-coded, insulated with 60 deg C flame-resistant PVC; each pair shielded with bare copper braid for 85 percent coverage.
3. Jute Filler: Electrical grade, dry.
4. Binder: Helically wound synthetic fiber.
5. Braid: Rayon or cotton braid applied with 95 percent coverage.
6. Jacket: 60 deg C PVC specifically compounded for flexibility and abrasion resistance. UL VW-1 and CSA FT1 flame rated.

U. LAN (Ethernet) Cabling: Comply with Division 28 Section "Conductors and Cables for Electronic Safety and Security."

PART 3 - EXECUTION

3.1 GENERAL

A. The Contractor shall install all system components and appurtenances in accordance with the manufacturers' instructions, ANSI C2, and shall furnish all necessary interconnections, services, and adjustments required for a complete and operable system as specified. Control signals, communications, and data transmission lines grounding shall be installed as necessary to preclude ground loops, noise, and surges from affecting system operation. Equipment, materials, installation, workmanship, inspection, and testing shall be in accordance with manufacturers' recommendations and as modified herein.

B. Consult the manufacturers' installation manuals for all wiring diagrams, schematics, physical equipment sizes, before beginning system installation. Refer to the Riser/Connection diagram for all schematic system installation/termination/wiring data.

C. All equipment shall be attached to walls and ceiling/floor assemblies and shall be held firmly in place (e.g., sensors shall not be supported solely by suspended ceilings). Fasteners and supports shall be adequate to support the required load.

3.2 CURRENT SITE CONDITIONS

A. The Contractor shall visit the site and verify that site conditions are in agreement with the design package. The Contractor shall report all changes to the site or conditions which will affect performance of the system to the VAMC in a report as defined in paragraph Group II Technical Data Package. The Contractor shall not take any corrective action without written permission from the VAMC.

3.3 EXAMINATION

A. Examine pathway elements intended for cables. Check raceways, cable trays, and other elements for compliance with space allocations, installation tolerances, hazards to cable installation, and other conditions affecting installation.

B. Examine roughing-in for LAN and control cable conduit systems to PCs, Controllers, card readers, and other cable-connected devices to verify actual locations of conduit and back boxes before device installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.4 PREPARATION

A. Comply with recommendations in SIA CP-01.

B. Comply with EIA/TIA-606, "Administration Standard for the Telecommunications Infrastructure of Commercial Buildings."

C. Obtain detailed Project planning forms from manufacturer of access-control system; develop custom forms to suit Project. Fill in all data available from Project plans and specifications and publish as Project planning documents for review and approval.

1. Record setup data for control station and workstations.
2. For each Location, record setup of Controller features and access requirements.
3. Propose start and stop times for time zones and holidays, and match up access levels for doors.
4. Set up groups, linking, and list inputs and outputs for each Controller.
5. Assign action message names and compose messages.
6. Set up alarms. Establish interlocks between alarms, intruder detection, and video surveillance features.
7. Prepare and install alarm graphic maps.
8. Develop user-defined fields.
9. Develop screen layout formats.

10. Propose setups for guard tours and key control.
11. Discuss badge layout options; design badges.
12. Complete system diagnostics and operation verification.
13. Prepare a specific plan for system testing, startup, and demonstration.
14. Develop acceptance test concept and, on approval, develop specifics of the test.
15. Develop cable and asset management system details; input data from construction documents. Include system schematics and Technical Drawings.

D. In meetings with Architect-Engineer and VAMC, present Project planning documents and review, adjust, and prepare final setup documents. Use final documents to set up system software.

3.5 CABLING

A. Comply with NECA 1, "Good Workmanship in Electrical Contracting."

B. Install cables and wiring according to requirements in Division 28 Section "Conductors and Cables for Electronic Safety and Security."

C. Wiring Method: Install wiring in raceway and cable tray except within consoles, cabinets, desks, and counters. Conceal raceway and wiring except in unfinished spaces.

D. Install LAN cables using techniques, practices, and methods that are consistent with Category 6 rating of components and that ensure Category 6 performance of completed and linked signal paths, end to end.

E. Install cables without damaging conductors, shield, or jacket.

F. Boxes and enclosures containing security system components or cabling, and which are easily accessible to employees or to the public, shall be provided with a lock. Boxes above ceiling level in occupied areas of the building shall not be considered to be accessible. Junction boxes and small device enclosures below ceiling level and easily accessible to employees or the public shall be covered with a suitable cover plate and secured with tamperproof screws.

G. Install end-of-line resistors at the field device location and not at the Controller or panel location.

3.6 CABLE APPLICATION

A. Comply with EIA/TIA-569, "Commercial Building Standard for Telecommunications Pathways and Spaces."

B. Cable application requirements are minimum requirements and shall be exceeded if recommended or required by manufacturer of system hardware.

C. RS-232 Cabling: Install at a maximum distance of 50 feet (15 m).

D. RS-485 Cabling: Install at a maximum distance of 4000 feet (1220 m).

E. Card Readers and Keypads:

1. Install number of conductor pairs recommended by manufacturer for the functions specified.
2. Unless manufacturer recommends larger conductors, install No. 22 AWG wire if maximum distance from Controller to the reader is 250 feet (75 m), and install No. 20 AWG wire if maximum distance is 500 feet (150 m).
3. For greater distances, install "extender" or "repeater" modules recommended by manufacturer of the Controller.
4. Install minimum No. 18 AWG shielded cable to readers and keypads that draw 50 mA or more.

F. Install minimum No. 16 AWG cable from Controller to electrically powered locks. Do not exceed 250 feet (75 m).

G. Install minimum No. 18 AWG ac power wire from transformer to Controller, with a maximum distance of 25 feet .

3.7 GROUNDING

A. Comply with Division 26 Section "Grounding and Bonding for Electrical Systems."

B. Comply with IEEE 1100, "Power and Grounding Sensitive Electronic Equipment."

C. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments.

D. Signal Ground:

1. Terminal: Locate in each equipment room and wiring closet; isolate from power system and equipment grounding.
2. Bus: Mount on wall of main equipment room with standoff insulators.
3. Backbone Cable: Extend from signal ground bus to signal ground terminal in each equipment room and wiring closet.

3.8 INSTALLATION

A. System installation shall be in accordance with UL 294, manufacturer and related documents and references, for each type of security subsystem designed, engineered and installed.

B. Components shall be configured with appropriate “service points” to pinpoint system trouble in less than 30 minutes.

C. The Contractor shall install all system components including Government furnished equipment, and appurtenances in accordance with the manufacturer's instructions, documentation listed in Sections 1.4 and 1.5 of this document, and shall furnish all necessary connectors, terminators, interconnections, services, and adjustments required for a operable system.

D. The PACS will be designed, engineered, installed, and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the system is a stand alone or a network.

E. For integration purposes, the PACS shall be integrated where appropriate with the following associated security subsystems:

1. CCTV:
   a. Provide 24 hour coverage of all entry points to the perimeter and agency buildings. As well as all emergency exits utilizing a fixed color camera.
   b. Be able to monitor, control and record cameras on a 24 hours basis.
   c. Be programmed automatically call up a camera when an access point is but into an alarm state.
2. IDS:
   a. Be able monitor door control sensors.
   b. Be able to monitor and control the IDS on a 24 hours basis.
   c. Be programmed to go into an alarm state when an IDS device is put into an alarm state, and notify the operator via an audible alarm.
3. Security Access Detection:
   a. Be able to monitor all objects that have been screened with an x-ray machine and be able to monitor all data acquired by the bomb detection unit.
4. EPPS:
   a. Be programmed to go into an alarm state when an emergency call box or duress alarm/panic device is activated, and notify the Physical Access Control System and Database Management of an alarm event.

F. Integration with these security subsystems shall be achieved by computer programming or the direct hardwiring of the systems.
G. For programming purposes refer to the manufacturers requirements for correct system operations. Ensure computers being utilized for system integration meet or exceed the minimum system requirements outlined on the systems software packages.
H. The Contractor shall visit the site and verify that site conditions are in agreement with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system. The Contractor shall not take any corrective action without written permission from the Government.
I. The Contractor shall visit the site and verify that site conditions are in agreement/compliance with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system to the Contracting Officer in the form of a report. The Contractor shall not take any corrective action without written permission received from the Contracting Officer.
J. Existing Equipment:
   1. The Contractor shall connect to and utilize existing door equipment, control signal transmission lines, and devices as outlined in the design package. Door equipment and signal lines that are usable in their original configuration without modification may be reused with Contracting Officer approval.
   2. The Contractor shall perform a field survey, including testing and inspection of all existing door equipment and signal lines intended to be incorporated into the PACS, and furnish a report to the Contracting Officer as part of the site survey report. For those items considered nonfunctioning, provide (with the report) specification sheets, or written functional requirements to support the findings and the estimated cost to correct the deficiency. As part of the report, the Contractor shall include a schedule for connection to all existing equipment.
   3. The Contractor shall make written requests and obtain approval prior to disconnecting any signal lines and equipment, and creating equipment downtime. Such work shall proceed only after receiving Contracting Officer approval of these requests. If any device fails after the Contractor has commenced work on that device, signal or

control line, the Contractor shall diagnose the failure and perform any necessary corrections to the equipment.

4. The Contractor shall be held responsible for repair costs due to Contractor negligence, abuse, or improper installation of equipment.
5. The Contracting Officer shall be provided a full list of all equipment that is to be removed or replaced by the Contractor, to include description and serial/manufacturer numbers where possible. The Contractor shall dispose of all equipment that has been removed or replaced based upon approval of the Contracting Officer after reviewing the equipment removal list. In all areas where equipment is removed or replaced the Contractor shall repair those areas to match the current existing conditions.

K. Enclosure Penetrations: All enclosure penetrations shall be from the bottom of the enclosure unless the system design requires penetrations from other directions. Penetrations of interior enclosures involving transitions of conduit from interior to exterior, and all penetrations on exterior enclosures shall be sealed with rubber silicone sealant to preclude the entry of water and will comply with VAMC Master Specification 07 84 00, Firestopping. The conduit riser shall terminate in a hot-dipped galvanized metal cable terminator. The terminator shall be filled with an approved sealant as recommended by the cable manufacturer and in such a manner that the cable is not damaged.

L. Cold Galvanizing: All field welds and brazing on factory galvanized boxes, enclosures, and conduits shall be coated with a cold galvanized paint containing at least 95 percent zinc by weight.

M. Control Panels:

1. Connect power and signal lines to the controller.
2. Program the panel as outlined by the design and per the manufacturer’s programming guidelines.

N. SMS:

1. Coordinate with the VAMC agency’s IT personnel to place the computer on the local LAN or Intranet and provide the security system protection levels required to insure only authorized VAMC personnel have access to the system.
2. Program and set-up the SMS to ensure it is in fully operation.

O. Card Readers:

1. Connect all signal inputs and outputs as shown and specified.
2. Terminate input signals as required.

3. Program and address the reader as per the design package.
4. Readers shall be surface or flushed mounted and all appropriate hardware shall be provided to ensure the unit is installed in an enclosed conduit system.

Q. Portal Control Devices:
1. Install all signal input and output cables as well as all power cables.
2. Devices shall be surface or flush mounted as per the design package.
3. Program all devices and ensure they are working.

R. Door Status Indicators:
1. Install all signal input and output cables as well as all power cables.
2. RTE’s shall be surface mounted and angled in a manner that they cannot be compromised from the non-secure side of a windowed door, or allow for easy release of the locking device from a distance no greater than 6 feet from the base of the door.
3. Door position sensors shall be surface or flush mounted and wide gap with the ability to operate at a maximum distance of up to 2” (5 cm).

S. Entry Control Devices:
1. Install all signal input and power cables.
2. Strikes and bolts shall be mounted within the door frame.
3. Mortise locks shall be mounted within the door and an electric transfer hinge shall be utilized to transfer the wire from within the door frame to the mortise lock inside the door.
4. Electromagnetic locks shall be installed with the mag-lock mounted to the door frame and the metal plate mounted to the door.

T. System Start-Up:
1. The Contractor shall not apply power to the PACS until the following items have been completed:
   a. PACS equipment items and have been set up in accordance with manufacturer's instructions.
   b. A visual inspection of the PACS has been conducted to ensure that defective equipment items have not been installed and that there are no loose connections.
   c. System wiring has been tested and verified as correctly connected as indicated.

d. All system grounding and transient protection systems have been verified as installed and connected as indicated.

e. Power supplies to be connected to the PACS have been verified as the correct voltage, phasing, and frequency as indicated.

2. Satisfaction of the above requirements shall not relieve the Contractor of responsibility for incorrect installation, defective equipment items, or collateral damage as a result of Contractor work efforts.

3. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

U. Supplemental Contractor Quality Control:

1. The Contractor shall provide the services of technical representatives who are familiar with all components and installation procedures of the installed PACS; and are approved by the Contracting Officer.

2. The Contractor will be present on the job site during the preparatory and initial phases of quality control to provide technical assistance.

3. The Contractor shall also be available on an as needed basis to provide assistance with follow-up phases of quality control.

4. The Contractor shall participate in the testing and validation of the system and shall provide certification that the system installed is fully operational as all construction document requirements have been fulfilled.

3.9 SYSTEM SOFTWARE

A. Install, configure, and test software and databases for the complete and proper operation of systems involved. Assign software license to VAMC.

3.10 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections and to assist in field testing. Report results in writing.

C. Perform the following field tests and inspections and prepare test reports:

1. LAN Cable Procedures: Inspect for physical damage and test each conductor signal path for continuity and shorts. Use Class 2, bidirectional, Category 5 tester. Test for faulty connectors, splices, and terminations. Test according to TIA/EIA-568-1, "Commercial Building Telecommunications Cabling Standards - Part 1 General Requirements." Link performance for UTP cables must comply with minimum criteria in TIA/EIA-568-B.
2. Test each circuit and component of each system. Tests shall include, but are not limited to, measurements of power supply output under maximum load, signal loop resistance, and leakage to ground where applicable. System components with battery backup shall be operated on battery power for a period of not less than 10 percent of the calculated battery operating time. Provide special equipment and software if testing requires special or dedicated equipment.
3. Operational Test: After installation of cables and connectors, demonstrate product capability and compliance with requirements. Test each signal path for end-to-end performance from each end of all pairs installed. Remove temporary connections when tests have been satisfactorily completed.

3.11 PROTECTION

A. Maintain strict security during the installation of equipment and software. Rooms housing the control station, and workstations that have been powered up shall be locked and secured, with an activated burglar alarm and access-control system reporting to a Central Station complying with UL 1610, "Central-Station Burglar-Alarm Units," during periods when a qualified operator in the employ of Contractor is not present.

3.12 COMMISSIONING

A. Provide commissioning for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.13 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer’s technical representative for four hours to instruct VAMC personnel in operation and maintenance of units.

B. Submit training plans and instructor qualifications.

C. Develop separate training modules for the following:
   1. Computer system administration personnel to manage and repair the LAN and databases and to update and maintain software.
   2. Operators who prepare and input credentials to man the control station and workstations and to enroll personnel.
   3. Security personnel.
   4. Hardware maintenance personnel.
   5. Corporate management.

D. All testing and training shall be compliant with the VAMC General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 28 13 16
PHYSICAL ACCESS CONTROL SYSTEM AND DATABASE MANAGEMENT

PART 1 – GENERAL

1.1 DESCRIPTION

A. Provide and install a complete Access Control System and update the existing Database Management as specified in this section, The system shall be manufactured by Hirsh Electronics and shall match the existing site systems(s) hereinafter referred to as the PACMS.

B. This Section includes a Physical Security Access System Database Management consisting of database management software. Requirements for hardware supporting database management are described in Section 28 13 00 PHYSICAL ACCESS CONTROL, Part 2.

1.2 RELATED WORK

A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

B. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

C. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding and bonding.

D. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.

E. Section 28 13 00 - PHYSICAL ACCESS CONTROL SYSTEM. Requirements for physical access control system.

1.3 QUALITY ASSURANCE

A. The Contractor shall be responsible for providing, installing, and the operation of the Access Control System and Database Management as shown. The Contractor shall also provide certification as required.

B. The security system shall be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a Information Technology (IT) computer network.

C. The Contractor or security sub-contractor shall be a licensed security Contractor as required within the state or jurisdiction of where the installation work is being conducted.

D. The manufacturers of all hardware and software components employed in the SMS shall be established vendors to the access control/security monitoring industry for no less than five (5) years and shall have successfully implemented at least 5 systems of similar size and complexity.

E. Contractor / Integrator Qualifications

1. The security system integrator shall have been regularly engaged in the installation and maintenance of integrated access control systems and have a proven track record with similar systems of the same size, scope, and complexity.
2. The security system integrator shall supply information attesting to the fact that their firm is an authorized product integrator certified with the SMS. A minimum of one technician shall be a installer certified by the SMS manufacturer.
3. The security system integrator shall supply information attesting to the fact that their installation and service technicians are competent factory trained and certified personnel capable of maintaining the system and providing reasonable service time.
4. The security system integrator shall provide a minimum of three (3) references whose systems are of similar complexity and have been installed and maintained by the security system integrator in the last five (5) years.
5. There shall be a local representative and factory authorized local service organization that shall carry a complete stock of parts and provide maintenance for these systems.

F. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 SUBMITTALS

A. Submit below items in conjunction with Master Specification Sections 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 02 41 00, DEMOLITION.

B. Provide certificates of compliance with Section 1.3, Quality Assurance.

C. Provide a pre-installation and as-built design package in both electronic format and on paper, minimum size 48 x 48 inches (1220mm x 1220mm); drawing submittals shall be per the established project schedule.

D. Pre-installation design and as-built packages shall include, but not be limited to:

1. Index Sheet that shall:
   a. Define each page of the design package to include facility name, building name, floor, and sheet number.
   b. Provide a list of all security abbreviations and symbols.
   c. Reference all general notes that are utilized within the design package.
   d. Specification and scope of work pages for all security systems that are applicable to the design package that will:
      1) Outline all general and job specific work required within the design package.
      2) Provide a device identification table outlining device Identification (ID) and use for all security systems equipment utilized in the design package.
2. Drawing sheets that will be plotted on the individual floor plans or site plans shall:
   a. Include a title block as defined above.
   b. Define the drawings scale in both standard and metric measurements.
   c. Provide device identification and location.
   d. Address all signal and power conduit runs and sizes that are associated with the design of the electronic security system and other security elements (e.g., barriers).
   e. Identify all pull box and conduit locations, sizes, and fill capacities.
   f. Address all general and drawing specific notes for a particular drawing sheet.
3. A riser drawing for each applicable security subsystem shall:
   a. Indicate the sequence of operation.
   b. Relationship of integrated components on one diagram.
   c. Include the number, size, identification, and maximum lengths of interconnecting wires.

d. Wire/cable types shall be defined by a wire and cable schedule. The schedule shall utilize a lettering system that will correspond to the wire/cable it represents (example: A = 18 AWG/1 Pair Twisted, Unshielded). This schedule shall also provide the manufacturer’s name and part number for the wire/cable being installed.

4. A system drawing for each applicable security system shall:
   a. Identify how all equipment within the system, from main panel to device, shall be laid out and connected.
   b. Provide full detail of all system components wiring from point-to-point.
   c. Identify wire types utilized for connection, interconnection with associate security subsystems.
   d. Show device locations that correspond to the floor plans.
   e. All general and drawing specific notes shall be included with the system drawings.
5. A schedule for all of the applicable security subsystems shall be included. All schedules shall provide the following information:
   a. Device ID.
   b. Device Location (e.g. site, building, floor, room number, location, and description).
   c. Mounting type (e.g. flush, wall, surface).
   d. Power supply or circuit breaker and power panel number.
6. Detail and elevation drawings for all devices that define how they were installed and mounted.

E. Pre-installation design packages shall be reviewed by the Contractor along with a VAMC representative to ensure all work has been completed. All reviews shall be conducted in accordance with the project schedule. There shall be four (4) stages to the review process:
   1. 35 percent
   2. 65 percent
   3. 90 percent
   4. 100 percent

F. Provide manufacturer security system product cut-sheets. Submit for approval at least 30 days prior to commencement of formal testing, a Security System Operational Test Plan. Include

procedures for operational testing of each component and security subsystem, to include performance of an integrated system test.

G. Submit manufacture’s certification of Underwriters Laboratories, Inc. (UL) listing as specified. Provide all maintenance and operating manuals per Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI)/ Security Industry Association (SIA):

AC-03.....Access Control: Access Control Guideline Dye Sublimation Printing Practices for PVC Access Control Cards

TVAC-01.....CCTV to Access Control Standard - Message Set for System Integration

C. American National Standards Institute (ANSI)/ International Code Council (ICC):

A117.1.....Standard on Accessible and Usable Buildings and Facilities

D. Department of Justice American Disability Act (ADA)

28 CFR Part 36.....2010 ADA Standards for Accessible Design

E. Federal Communications Commission (FCC):

(47 CFR 15) Part 15.....Limitations on the Use of Wireless Equipment/Systems

F. Government Accountability Office (GAO):

GAO-03-8-02Security.....Responsibilities for Federally Owned and Leased Facilities

G. National Electrical Contractors Association

303-2005.....Installing Closed Circuit Television (CCTV) Systems

H. National Electrical Manufactures Association (NEMA):

250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)

I. National Fire Protection Association (NFPA):

70-11..... National Electrical Code

J. Underwriters Laboratories, Inc. (UL):

294-99.....The Standard of Safety for Access Control System Units

305-08.....Standard for Panic Hardware

639-97.....Standard for Intrusion-Detection Units

752-05.....Standard for Bullet-Resisting Equipment

827-08.....Central Station Alarm Services

1076-95.....Standards for Proprietary Burglar Alarm Units and Systems

1981-03.....Central Station Automation System

2058-05.....High Security Electronic Locks

K. Homeland Security Presidential Directive (HSPD):

HSPD-12.....Policy for a Common Identification Standard for Federal Employees and Contractors

L. Federal Information Processing Standards (FIPS):

FIPS-201-1.....Personal Identity Verification (PIV) of Federal Employees and Contractors

M. National Institute of Standards and Technology (NIST):

IR 6887 V2.1.....Government Smart Card Interoperability Specification (GSC-IS)

Special Pub 800-37.....Guide for Applying the Risk Management Framework to Federal Information Systems

Special Pub 800-63.....Electronic Authentication Guideline

Special Pub 800-73-3....Interfaces for Personal Identity Verification (4 Parts)

.....Pt. 1- End Point PIV Card Application Namespace, Data Model & Representation

.....Pt. 2- PIV Card Application Card Command Interface

.....Pt. 3- PIV Client Application Programming Interface

.....Pt. 4- The PIV Transitional Interfaces & Data Model Specification

Special Pub 800-76-1....Biometric Data Specification for Personal Identity Verification

Special Pub 800-78-2....Cryptographic Algorithms and Key Sizes for Personal Identity Verification

Special Pub 800-79-1....Guidelines for the Accreditation of Personal Identity Verification Card Issuers

Special Pub 800-85B-1...DRAFTPIV Data Model Test Guidelines

Special Pub 800-85A-2...PIV Card Application and Middleware Interface Test Guidelines (SP 800-73-3 compliance)

Special Pub 800-96.....PIV Card Reader Interoperability Guidelines

Special Pub 800-104A....Scheme for PIV Visual Card Topography

Special Pub 800-116.....Recommendation for the Use of PIV Credentials in Physical Access Control Systems (PACS)

N. International Organization for Standardization (ISO):

7810.....Identification cards – Physical characteristics

7811.....Physical Characteristics for Magnetic Stripe Cards

7816-1.....Identification cards - Integrated circuit(s) cards with contacts - Part 1: Physical characteristics

7816-2.....Identification cards - Integrated circuit cards - Part 2: Cards with contacts - Dimensions and location of the contacts

7816-3.....Identification cards - Integrated circuit cards - Part 3: Cards with contacts - Electrical interface and transmission protocols

7816-4.....Identification cards - Integrated circuit cards - Part 11: Personal verification through biometric methods

7816-10.....Identification cards - Integrated circuit cards - Part 4: Organization, security and commands for interchange

14443.....Identification cards - Contactless integrated circuit cards; Contactless Proximity Cards Operating at 13.56 MHz in up to 5 inches distance

15693.....Identification cards -- Contactless integrated circuit cards - Vicinity cards; Contactless Vicinity Cards Operating at 13.56 MHz in up to 50 inches distance

19794.....Information technology - Biometric data interchange formats

O. Uniform Federal Accessibility Standards (UFAS) 1984

P. Section 508 of the Rehabilitation Act of 1973

1.6 WARRANTY OF CONSTRUCTION.

A. Warrant PACMS work subject to the Article “Warranty of Construction” of FAR clause 52.246-21.

B. Demonstration and training shall be performed prior to system acceptance.

PART 2 – PRODUCTS

2.1 SYSTEM DATABASE

A. Database and database management software shall be HSPD-12 and FIPS compliant. Database and database management software shall define and modify each point in database using operator commands. Definition shall include parameters and constraints associated with each system device.

B. Database Operations:

1. System data management shall be in a hierarchical menu tree format, with navigation through expandable menu branches and manipulated with use of menus and icons in a main menu and system toolbar.
2. Navigational Aids:
   a. Toolbar icons for add, delete, copy, print, capture image, activate, deactivate, and muster report.
   b. Point and click feature to facilitate data manipulation.
   c. Next and previous command buttons visible when editing database fields to facilitate navigation from one record to the next.
   d. Copy command and copy tool in the toolbar to copy data from one record to create a new similar record.
3. All data entry shall be automatically checked for duplicate and illegal data and shall verify that data are in a valid format.

4. Provide a memo or note field for each item that is stored in database, allowing the storing of information about any defining characteristics of the item. Memo field is used for noting the purpose the item was entered for, reasons for changes that were made, and the like.

C. File Management:

1. Provide database backup and restoration system, allowing selection of storage media, including hard discs, optical media, flash drives, and designated network resources.
2. Provide manual and automatic mode of backup operations. The number of automatic sequential backups before the oldest backup becomes overwritten; FIFO mode shall be operator selectable.
3. Backup program shall provide manual operation from any PC on the LAN and shall operate while system remains operational.

D. Database Segmentation:

1. The System shall employ advanced database segmentation functionality. Each segment shall be allowed to have its own unique set of cardholders, hardware, and system parameters including access control field hardware, time zones, access levels, which shall allow System Administrators to expand upon current hardware constraints. As such, only credentials that are assigned access levels to card readers in a segment need to be downloaded to the Data Gathering Panels in that segment.
2. Cardholders shall be allowed to belong to one segment, many segments, or all segments.
3. The database segmentation functionality shall also provide a capability to object records in the system, where segment System Administrators and Operators can only view, add, modify, delete, and manipulate cardholders, system parameters and access control field hardware that belong to their respective segments.

4. System Administrators and System Operators shall be assigned the segments they are allowed to view and control. System Administrators and System Operators may be assigned to more than one segment and a segment may be assigned to more than one System Administrator and System Operator. A one-to-many relationship shall exist for System Administrators and System Operators with respect to segments.

E. Bi-Directional Data Exchange

1. The System shall support a real time, bi directional data interface to external databases such as Human Resources, Time and Attendance, Food Service Systems. The interface shall allow data to be imported into or exported out of the SYSTEM in real time or in a batch mode basis. Data used for import shall be retrieved directly from an external database or through an import file. Data provided for export shall be applied directly to an external database or through an export file. Any data shall be imported or exported including image data. The file used for import or created by export shall have the ability to be structured in a wide variety of ways, but shall always be in ASCII text format.
2. The System shall also support a one step download and distribution process of cardholder and security information from the external database to the SYSTEM database, all the way down to the Intelligent Field Controller (ISC) database. This shall be a guaranteed process, even if the communication path between the SYSTEM database server and the ISC is broken. If the communication path is broken, the data shall be stored in a temporary queue and shall be automatically downloaded once the communication path is restored.

F. Database connectivity:

1. The SMS database shall support open direct database connectivity for importing cardholder and card ID data from external systems and/or database applications. The PACS SMS shall facilitate interfacing by providing the following capabilities:
   a. Real time and batch processing of data via ODBC, JDBC or OLE DB over a network connection.
   b. Insert, update, and delete record information.

c. Automatic download of data to control panels (data gathering panels) based on database changes.
d. Provide audit trail in the operator history/archive database for all database changes initiated by the interface.

G. Operator Passwords:
1. Software shall support up to [32,000] individual system operators, each with a unique password.
2. Operator Password: [One to eight alphanumeric characters]
3. Allow passwords to be case sensitive.
4. Allow use of Single sign-off (SSO) password.
5. Passwords shall not be displayed when entered.
6. Provide each password with a unique and customizable password profile, and allow several operators to share a password profile. Include the following features in the password profile:
   a. Allow for at least [32,000] operator password profiles.
   b. Predetermine the highest-level password profile for access to all functions and areas of program.
   c. Allow or disallow operator access to any program operation, including the functions of View, Add, Edit, and Delete.
   d. Restrict which doors an operator can assign access to.
7. Operators shall use a user name and password to log on to system.
   a. This user name and password is used to access database areas and programs as determined by the associated profile.
8. Make provision to allow the operator to log off without fully exiting program. User may be logged off but program will remain running while displaying the login window for the next operator.

H. Access Card/Code Operation and Management: Access authorization shall be by card /, by a manually entered code (PIN), by a combination of both (card plus PIN), by a biometric, by combination of PIN and biometric/.
1. Access authorization shall verify the card or card-and-PIN validation, and the access level (time of day, day of week, date), anti-passback status, and number of uses last.

2. Use data-entry windows to view, edit, and issue access levels. Access authorization entry management system shall maintain and coordinate all access levels to prevent duplication or the incorrect creation of levels.
3. Allow assignment of multiple cards/codes to a cardholder.
4. Allow assignment of at least four access levels for each Location to a cardholder. Each access level may contain any combination of doors.
5. Each door may be assigned four time zones.
6. Access codes may be up to 11 digits in length.
7. Software shall allow the grouping of locations so cardholder data can be shared by all locations in the group.
9. Cardholder Tracing: Allow for selection of cardholder for tracing. Make a special audible and visual annunciation at control station when a selected card or code is used at a designated code reader. Annunciation shall include an automatic display of the cardholder image.
10. Allow option for each cardholder to be given either an unlimited number of uses or a number from 1 to 9998 that regulates the number of times the card can be used before it is automatically deactivated.
11. Provide for cards and codes to be activated and deactivated manually or automatically by date. Provide for multiple deactivate dates to be preprogrammed.

I. Security Access Integration:

1. Photo ID badging and photo verification shall use same database as the security access and may query data from cardholder, group, and other personal information to build a custom ID badge.
2. The SMS shall provide a means for manually importing and exporting selected data in XML format. This mechanism shall support the import and export of any and all classes or types of data in the system. Specific data validation and logging requirements shall be met.
3. The system shall also support importing from CSV files.

4. The SMS shall provide an automated import mechanism (preferably XML-based). This mechanism shall support the import of most classes or types of data into the system. Specific data validation and logging requirements shall be met.
5. The SMS shall provide a Data Mapping feature that provides field mapping information using the XSLT file based on the input data or an external XSLT file.
6. Automatic or manual image recall and manual access based on photo verification shall also be a means of access verification and entry.
7. System shall allow sorting of cardholders together by group or other characteristic for a fast and efficient method of reporting on, and enabling or disabling, cards or codes.

J. Key control and tracking shall be an integrated function of cardholder data.
   1. Provide the ability to store information about which conventional metal keys are issued and to whom, along with key construction information.
   2. Reports shall be designed to list everyone that has possession of a specified key.

K. Operator Comments:
   1. With the press of one appropriate button on toolbar, the user shall be permitted to make operator comments into history at anytime.
   2. Automatic prompting of operator comment shall occur before the resolution of each alarm.
   3. Operator comments shall be recorded by time, date, and operator number.
   4. Comments shall be sorted and viewed through reports and history.
   5. The operator may enter comments in two ways; either or both may be used:
      a. Manually entered through keyboard data entry (typed), up to 65,000 characters per each alarm.
      b. Predefined and stored in database for retrieval on request.
   6. System shall have a minimum of 999 predefined operator comments with up to 30 characters per comment.

L. Group:
   1. Group names may be used to sort cardholders into groups that allow the operator to determine the tenant, vendor, contractor, department, division, or any other designation of a group to which the person belongs.
   2. System software shall have the capacity to assign 1 of 32,000 group names to an access authorization.
   3. Make provision in software to deactivate and reactivate all access authorizations assigned to a particular group.
   4. Allow sorting of history reports and code list printouts by group name.

M. Time Zones:
   1. Each zone consists of a start and stop time for 7 days of the week and three holiday schedules. A time zone is assigned to inputs, outputs, or access levels to determine when an input shall automatically arm or disarm, when an output automatically opens or secures, or when access authorization assigned to an access level will be denied or granted.
   2. Up to four time zones may be assigned to inputs and outputs to allow up to four arm or disarm periods per day or four lock or unlock periods per day; up to three holiday override schedules may be assigned to a time zone.
   3. Data-entry window shall display a dynamically linked bar graph showing active and inactive times for each day and holiday, as start and stop times are entered or edited.

N. Holidays:
   1. Three different holiday schedules may be assigned to a time zone. Holiday schedule consists of date in format MM/DD/YYYY and a description. When the holiday date matches the current date of the time zone, the holiday schedule replaces the time zone schedule for that 24-hour period.
   2. Three separate holiday schedules may be applied to a time zone.
   3. Holidays have an option to be designated as occurring on the designated date each year. These holidays remain in system and will not be purged.
   4. Holidays not designated to occur each year shall be automatically purged from database after the date expires.

O. Access Levels:
   1. System shall allow for access to be restricted to any area by reader and by time. Access levels shall determine when and where an Identifier is authorized.
   2. System shall be able to create multiple door and time zone combinations under same access level so that an Identifier may be valid during different time periods at different readers even if the readers are on the same Controller.

P. User-Defined Fields:
   1. System shall provide a minimum of 99 user-defined fields, each with up to 50 characters, for specific information about each credential holder.
   2. System shall accommodate a title for each field; field length shall be 20 characters.
   3. A "Required" option may be applied to each user-defined field that, when selected, forces the operator to enter data in the user-defined field before the credential can be saved.
   4. A "Unique" option may be applied to each user-defined field that, when selected, will not allow duplicate data from different credential holders to be entered.
   5. Data format option may be assigned to each user-defined field that will require the data to be entered with certain character types in specific spots in the field entry window.
   6. A user-defined field, if selected, will define the field as a deactivate date. The selection shall automatically cause the data to be formatted with the windows MM/DD/YYYY date format. The credential of the holder will be deactivated on that date.
   7. A search function shall allow any one user-defined field or combination of user-defined fields to be searched to find the appropriate cardholder. The search function shall include search for a character string.
   8. System shall have the ability to print cardholders based on and organized by the user-defined fields.

Q. Code Tracing:
   1. System shall perform code tracing selectable by cardholder and by reader.
   2. Any code may be designated as a "traced code" with no limit to how many codes can be traced.

3. Any reader may be designated as a "trace reader" with no limit to which or how many readers can be used for code tracing.
4. When a traced code is used at a trace reader, the access-granted message that usually appears on the monitor window of the Central Station shall be highlighted with a different color than regular messages. A short singular beep shall occur at the same time the highlighted message is displayed on the window.
5. The traced cardholder image (if image exists) shall appear on workstations when used at a trace reader.

R. Database and File Replication:
1. The Security Management System shall be capable of supporting database and file replication using [Microsoft SQL Server Replication Services and Microsoft File Replication Services] for providing distributed database replication across multiple PACS application servers allowing for system expansion and delivering N tiers of server redundancy.
2. Database and file replication shall not require any proprietary database or file replication software.

PART 3 - EXECUTION

3.1 INSTALLATION

A. System installation shall be in accordance with manufacturer and related documents and references, for each type of security subsystem designed, engineered and installed.

B. All software shall be installed per the design package and the manufacturer’s installation specifications.

3.2 TESTING AND TRAINING

A. All testing and training shall be compliant with the VAMC General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

B. The software shall be entered into the SMS computer systems and debugged. The Contractor shall be responsible for documenting and entering the initial database into the system. The Contractor shall provide the necessary blank forms with instructions to fill in all the required data information that will make up the database. The database shall then be reviewed by the Contractor and entered into the system. Prior to full operation, a complete demonstration of the computer real time functions shall be performed. A printed validation log shall be provided as proof of

operation for each software application package. In addition, a point utilization report shall be furnished listing each point, the associated programs utilizing that point as an input or output and the programs which that point initiates.

C. Upon satisfactory on line operation of the system software, the entire installation including all subsystems shall be inspected. The Contractor shall perform all tests, furnish all test equipment and consumable supplies necessary and perform any work as required to establish performance levels for the system in accordance with the specifications. Each device shall be tested as a working component of the completed system. All system controls shall be inspected for proper operation and response.

D. Tests shall demonstrate the response time and display format of each different type of input sensor and output control device. Response time shall be measured with the system functioning at full capacity. Computer operation shall be tested with the complete data file.

E. The Contractor shall provide a competent trainer who has extensive experience on the installed systems and in delivering training to provide the instruction. As an alternative, the Contractor may propose the use of factory training personnel and coordinate the number of personnel to be trained.

3.3 MAINTENANCE

A. The Contractor shall offer a Support Agreement (SSA) in order for Technical Support Specialists to reactively troubleshoot system problems.

B. As part of the agreement, 5x9 telephone support (Standard and Enhanced SSA) will be provided to the Contractor by Certified Technicians. An option of 7x24 Standby telephone support (Enhanced SSA) shall be offered.

C. As part of the agreement, Flashable and Non-Flashable (Chips) firmware and documentation shall be provided.

D. As part of the agreement, access to Security Management System (SMS)software patches and software release updates shall be provided.

E. The Support Agreement shall cover the current version of the SMS software release one full version back, and associated controller hardware.

-----END----

SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security.

B. Fire alarm systems shall comply with requirements of the most recent VAMC FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the COR. Installers shall have a minimum of 2 years experience installing fire alarm systems.

C. Fire alarm signals:

1. Building shall have an automatic digitized voice fire alarm signal with emergency manual voice override to notify occupants to evacuate. The digitized voice message shall identify the area of the building (smoke zone) from which the alarm was initiated.
2. Building shall have a general voice evacuation fire alarm signal in accordance with ASA S3.41 to notify all occupants in the respective building to evacuate.

D. Alarm signals (by device), supervisory signals (by device) and system trouble signals (by device not reporting) shall be distinctly transmitted to the main fire alarm system control unit located in the existing electrical room.

E. The main fire alarm control unit shall tie with existing fire alarm panel and automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.

1.2 SCOPE

A. A fully addressable voice fire alarm system as an extension of an existing “Siemens” addressable fire alarm system shall be designed and installed in accordance with the specifications and drawings. Replace existing fire alarm panel with new. Device location and wiring runs shown on the drawings are for reference only unless specifically dimensioned. Actual locations shall be in accordance with NFPA 72 and this specification.

B. All existing fire alarm wiring and devices for first, second, and attic floors that are not shown to be reused shall be removed. All existing fire alarm conduit not reused shall be removed.

C. This “Siemens” system to interphase with existing “Siemens” Graphic Network Command Center located in another building.

D. Basic Performance:

1. Alarm and trouble signals from building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.
2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
3. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
4. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.
5. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.

1.3 RELATED WORK

A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.

B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.

C. Section 08 71 00 - DOOR HARDWARE. For combination Closer-Holders.

D. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.

E. Section 28 05 00 – COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.

F. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

G. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.

H. Section 28 05 28.33 - CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.

I. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.

1.4 SUBMITTALS

A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

B. Drawings:

1. Prepare drawings using AutoCAD Release 14 software and include all contractors' information. Layering shall be by VAMC criteria as provided by the Contracting Officer's Technical Representative (COR). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VAMC.

2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.

3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all circuits. Provide diagrams both on a per building and campus wide basis.
4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the COR 3 sets of as-built drawings and one set of the as-built drawing computer files using AutoCAD 2007 or later. As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:
1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
   a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
   b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
   c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.

d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
e. Complete listing of all digitized voice messages.
f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
g. Include information indicating who will provide emergency service and perform post contract maintenance.
h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.

2. Two weeks prior to final inspection, deliver 4 copies of the final updated maintenance and operating manual to the COR.
   a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
   b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
   c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.

d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.

e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

D. Certifications:

1. Together with the shop drawing submittal, submit the technician's NICET level III fire alarm certification as well as certification from the control unit manufacturer that the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include in the certification the names and addresses of the proposed supervisor of installation and the proposed performer of contract maintenance. Also include the name and title of the manufacturer’s representative who makes the certification.

2. Together with the shop drawing submittal, submit a certification from either the control unit manufacturer or the manufacturer of each component (e.g., smoke detector) that the components being furnished are compatible with the control unit.

3. Together with the shop drawing submittal, submit a certification from the major equipment manufacturer that the wiring and connection diagrams meet this specification, UL and NFPA 72 requirements.

1.5 WARRANTY

All work performed and all material and equipment furnished under this contract shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.

B. National Fire Protection Association (NFPA):

NFPA 13 .....Standard for the Installation of Sprinkler Systems, 2010 edition

NFPA 14 ..... Standard for the Installation of Standpipes and Hose Systems, 2010 edition

NFPA 20 ..... Standard for the Installation of Stationary Pumps for Fire Protection, 2010 edition

NFPA 70.....National Electrical Code (NEC), 2010 edition

NFPA 72.....National Fire Alarm Code, 2010 edition

NFPA 90A.....Standard for the Installation of Air Conditioning and Ventilating Systems, 2009 edition

NFPA 101.....Life Safety Code, 2009 edition

C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011

E. American National Standards Institute (ANSI):

S3.41.....Audible Emergency Evacuation Signal, 1990 edition, reaffirmed 2008

F. International Code Council, International Building Code (IBC), 2009 edition

PART 2 - PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL

A. All equipment and components shall be new and the manufacturer's current model. All equipment shall be tested and listed by Underwriters Laboratories, Inc. or Factory Mutual Research Corporation for use as part of a fire alarm system. The authorized representative of the manufacturer of the major equipment shall certify that the installation complies with all manufacturers’ requirements and that satisfactory total system operation has been achieved.

2.2 CONDUIT, BOXES, AND WIRE

A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:

1. All new conduits shall be installed in accordance with NFPA 70.
2. Conduit fill shall not exceed 40 percent of interior cross sectional area.
3. All new conduits shall be 3/4 inch (19 mm) minimum.

B. Wire:

1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.

2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch (19 mm) high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the COR.

2.3 FIRE ALARM CONTROL UNIT

A. General:

1. Building shall be provided with a fire alarm control unit and shall operate as a supervised zoned fire alarm system.
2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.
4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
5. Transmit digital alarm information to the main fire alarm control unit.

B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.

C. Power Supply:
   1. The control unit shall derive its normal power from a 120 volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24 volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
   2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
   3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
   4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
   5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.

D. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.

E. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals. The power supply to the elevator shunt trip breaker shall be monitored by the fire alarm system as a supervisory signal.

F. Trouble signals:
   1. Arrange the trouble signals for automatic reset (non-latching).
   2. System trouble switch off and on lamps shall be visible through the control unit door.

G. Function Switches: Provide the following switches in addition to any other switches required for the system:

1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
8. Elevator recall By-Pass Switch: Shall prevent the elevators from recalling upon operation of any of the devices installed to perform that function. A system trouble alarm shall be energized when the switch is in the abnormal position.
9. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.

H. Remote Transmissions:

1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.
2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.

I. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of 30 percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.

2.4 ANNUNCIATION

A. Annunciator, Alphanumeric Type (System):

1. Shall be a supervised, LCD display containing a minimum of 2 lines of 40 characters for alarm annunciation in clear English text.
2. Message shall identify building number, floor, zone, on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
3. The initial alarm received shall be indicated as such.
4. A selector switch shall be provided for viewing subsequent alarm messages.
5. The display shall be UL listed for fire alarm application.

B. Printers:

1. System printers shall be high reliability digital input devices, UL approved, for fire alarm applications. The printers shall operate at a minimum speed of 30 characters per second. The printer shall be continually supervised.
2. Printers shall be programmable to either alarm only or event logging output.
   a. Alarm printers shall provide a permanent (printed) record of all alarm information that occurs within the fire alarm system. Alarm information shall include the date, time, building number, floor, zone, device type, device address, and condition.
   b. Event logging printers shall provide a permanent (printed) record of every change of status that occurs within the fire alarm system. Status information shall include date, time, building number, floor, zone, device type, device address and change of status (alarm, trouble, supervisory, reset/return to normal).
3. System printers shall provide tractor drive feed pins for conventional fan fold 8-1/2" x 11" (213 mm x 275 mm) paper.
4. The printers shall provide a printing and non-printing self test feature.
5. Power supply for printers shall be taken from and coordinated with the building emergency service.

6. Each printer shall be provided with a stand for the printer and paper.
7. Spare paper and ribbons for printers shall be stocked and maintained as part of the one year guarantee period services in addition to the one installed after the approval of the final acceptance test.

2.6 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. An emergency voice communication system shall be installed throughout.
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the building.
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:

1. Speaker circuits shall be arranged such that there is one speaker circuit per floor.
2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50 percent spare power available.
4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):

1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the COR prior to programming.
2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
3. Prerecorded magnetic taped messages and tape players are not permitted.
4. The digitized message capacity shall be no less than 15 second in length.
5. The digitized message shall be transmitted 3 times.
6. The DVM shall be supervised for operational status.
7. Failure of the DVM shall result in the transmission of a constant alarm tone.
8. The DVM memory shall have a minimum 50 percent spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:

1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for either single or dual channel application.
4. Each audio output circuit connection shall be configurable for Style X.
5. A minimum of 50 percent spare output capacity shall be available for each amplifier.

F. Tone Generator(s):
   1. Tone Generator(s) shall be capable of providing a distinctive 3-pulse temporal pattern fire alarm signal as well as a slow whoop.
   2. Tone Generator(s) shall be continuously supervised for operational status.

2.7 ALARM NOTIFICATION APPLIANCES

A. Bells:
   1. Shall be electric, single-stroke or vibrating, heavy-duty, under-dome, solenoid type.
   2. Unless otherwise shown on the drawings, shall be 6 inches (150 mm) diameter and have a minimum nominal rating of 80 dBA at 10 feet (3,000 mm).
   3. Mount on removable adapter plates on outlet boxes.
   4. Bells located outdoors shall be weatherproof type with metal housing and protective grille.
   5. Each bell circuit shall have a minimum of 20 percent spare capacity.

B. Speakers:
   1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2 watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet (3,000 mm) with the 1/2 watt tap.
   2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
   3. Four inches (100 mm) or 8 inches (200 mm) cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

C. Strobes:
   1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
   2. Backplate shall be red with 1/2 inch (13 mm) permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
   3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
   4. Strobes may be combined with the audible notification appliances specified herein.

2.8 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-breakglass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting, or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.
6. Stations identified as key operated only shall have a single standardized lock and key separate from the control equipment.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.

6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Heat Detectors:

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
2. Detectors shall have a minimum smooth ceiling rating of 2,500 square feet (230 square meters).
3. Ordinary temperature (135 degrees F (57 degrees C)) heat detectors shall be utilized in elevator mechanical rooms. Intermediate temperature rated (200 degrees F (93 degrees C)) heat detectors shall be utilized in all other areas.
4. Provide a remote indicator lamp, key test station and identification nameplate (e.g. “Heat Detector - Elevator P-_____) for each elevator group. Locate key test station in plain view on elevator machine room wall.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

2.9 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct, and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.

2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:
1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves, and test and drain valves shall not be equipped with supervisory switches.
2. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
3. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4 inch (19 mm) tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
4. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.
5. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.

2.10 ADDRESS REPORTING INTERFACE DEVICE

A. Shall have unique addresses that reports directly to the building fire alarm panel.
B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.

E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.11 UTILITY LOCKS AND KEYS:

A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.

B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.

C. All keys shall be delivered to the COR.

2.12 SPARE AND REPLACEMENT PARTS

A. Provide spare and replacement parts as follows:

1. Manual pull stations - 2
2. Key operated manual pull stations - 2
3. Heat detectors - 1 of each type
4. Fire alarm strobes - 2
5. Fire alarm speakers - 2
6. Smoke detectors - 2
7. Duct smoke detectors with all appurtenances - 1
8. Sprinkler system water flow switch - 1 of each size
9. Sprinkler system water pressure switch - 1 of each type
10. Sprinkler valve tamper switch - 1 of each type
11. Control equipment utility locksets - 2
12. Control equipment keys - 10
13. Key-operated manual pull station keys – 15
14. Monitor modules - 1
15. Control modules - 1

B. Spare and replacement parts shall be in original packaging and submitted to the COR.

C. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VAMC. Location of cabinet to be determined by the COR.

D. Provide to the VAMC, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.13 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COR before being posted.

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.

B. All conduits, junction boxes, conduit supports and hangers shall be concealed in finished areas and may be exposed in unfinished areas.

C. All new and reused exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.

D. All existing accessible fire alarm conduit not reused shall be removed.

E. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COR.

F. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.

G. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches (2,000 mm) above the floor or 6 inches (150 mm) below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches (900 mm) clearance from side obstructions.

H. Manual pull stations shall be installed not less than 42 inches (1,050 mm) or more than 48 inches (1,200 mm) from finished floor to bottom of device and within 60 inches (1,500 mm) of a stairway or an exit door.

I. Where possible, locate water flow and pressure switches a minimum of 12 inches (300 mm) from a fitting that changes the direction of the flow and a minimum of 36 inches (900 mm) from a valve.

J. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.

K. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.

L. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

A. Activation of any manual pull station, water flow or pressure switch, heat detector, or smoke detector shall cause the following operations to occur:

1. Operate the emergency voice communication system in Buildings. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.
2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Building.
3. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
4. Unlock the electrically locked exit doors within the zone of alarm.

B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.

C. Smoke detectors in the elevator machine room and primary elevator lobbies of Building shall, in addition to the above functions, return all elevators in the bank to the secondary floor.

D. Smoke detectors in the remaining elevator lobbies or top of hoistway shall, in addition to the above functions, return all elevators in the bank to the primary floor.

E. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.

F. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.

G. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COR.

B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COR. When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COR, the contractor may request a final inspection.

1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.
3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.

5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.

B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VAMC representative.

3.5 INSTRUCTION

A. The manufacturer's authorized representative shall provide instruction and training to the VAMC as follows:

1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
3. Three 8-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 8-hour refresher session 3 months after the completion of installation.

B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble shooting guide of the entire system for submittal to the VAMC. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose leaf binder. When

reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.

C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

PART 4 - SCHEDULES

4.1 DIGITIZED VOICE MESSAGES:

A. Digitized voice messages shall be provided for each floor of Building. The messages shall be arranged with a 3 second alert tone. Consult campus security for type of messages to be announced, and a description of the fire alarm area (building number and floor). A sample of such a message is as follows:

Alert Tone
Code Red
Building One, Second Floor, East Wing
Code Red
Building One, Second Floor, East Wing
Code Red
Building One, Second Floor, East Wing

4.2 LOCATION OF VOICE MESSAGES:

Upon receipt of an alarm signal from the building fire alarm system, the voice communication system shall automatically transmit a 3 second tone alert and a pre-recorded fire alarm message throughout the building.

- - END - -

SECTION 31 00 00

EARTHWORK FOR BUILDINGS

PART 1 - GENERAL

1.1 RELATED WORK

None

1.2 ADMINISTRATIVE REQUIREMENTS

A. Work of this section shall be coordinated with and follow site improvement work specified by others.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. For Review.

1. Shop drawings.

a. Benchmark.

C. For Information.

1. Certificates.

a. Certification that off-site borrow material is not toxic/hazardous waste or contaminated soil.

1.4 QUALITY ASSURANCE

A. Preinstallation Conference.

1. Prior to commencement of earthwork.
2. Meet with interested parties including Government, Civil Engineer, representatives of governing agencies, testing agencies, and Architect-Engineer.
3. Review procedures and responsibilities.
4. Review testing and inspection procedures and requirements.
5. Notify participants.
6. Record discussions and agreements.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

D1557-09 .....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft3 (2,700 kN m/m3))

D2216-10 .....Standard Test Method for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass

D2487-10 .....Standard Practice for Classification of Soils for Engineering Purposes (Unified Soil Classification System)

D2974-07a .....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils

D3017-05 .....Standard Test Method for Water Content of Soil and Rock in Place by Nuclear Methods (Shallow Depth)

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material for Fill.

1. Backfill.
   a. Compactable material In accordance with ASTM D2487.
   b. Free from debris, waste, frozen materials, organic and deleterious materials.
   c. Organic content of earth: Not more than 5 percent as determined by ASTM D2974.
2. Backfill material for fire protection within building, and underground mechanical and electrical under exterior paved areas.
   a. Clean sand or granular materials, well graded.
   b. Not more than 15 percent by weight passing No. 200 sieve.
   c. Aggregate size: Not more than 1/2 inch.
3. Backfill material for work under structural items unless noted otherwise.
   a. Clean sand or granular materials, well graded.
   b. Not more than 15 percent by weight passing No. 200 sieve.
   c. Aggregate size: Not more than 2 inches.
4. Granular slab fill.
   a. Dense-grade aggregate
   b. 4 inch depth of compactable material in accordance with Michigan Department of Transportation 21AA.
   c. Install over vapor retarder.

B. Borrow Material.

1. Off-site material obtained from sources outside limits of Government's property.

2. Select material complying with subheading, Material for Fill.
3. Pay costs for hauling and handling.
4. Consider as incidental operations to borrow excavation: Clearing and grubbing of borrow pits, disposal of cleared and grubbed materials, and drainage of borrow pits.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine site conditions.

B. Review drawings of physical dimensions, topography of site, and future elevations for existing grades.

3.2 CONSTRUCTION

A. Toxic/Hazardous Waste and Contaminated Soils.

1. If suspected toxic/hazardous waste or contaminated soil condition is encountered during performance of work.
   a. Immediately inform Contracting Officer’s Technical Representative (COR).
   b. Cease further excavation or transport of encountered material until inspection and analysis are performed by Government's designated environment representative.
2. If inspection and analysis indicate material does not require special handling and disposal.
   a. Obtain written notice from Government to proceed.
   b. Resume earthwork activities.

B. Structure Excavation.

1. Perform excavation to allow construction of foundations and subgrade structure components.
2. Excavate and remove:
   a. Existing concrete, bituminous paving, concrete walks, and curbs within areas of construction. Coordinate removals with project schedule and safety criteria.
   b. Existing basement walls, floors, and foundations encountered in excavating.
   c. Material from excavations, including brick, cinders, concrete, gravel, rock fragments, and miscellaneous loose fill.

d. Underground obstructions, not designated in Contract Documents or cannot be seen, evidenced, or reasonably anticipated by examination of site, by surface excavation. Contract amount will be adjusted in accordance with unit prices agreed upon by all parties.

e. Dispose of concrete and debris on site in designated areas

3. Allowable design soil pressures and other design criteria at bottom of foundations were established from boring data. See Section 00 31 00 - Information Available to Bidders for boring logs and soils report. Refer to drawings for design criteria.
4. Quality of material below bearing level: Determined by Government's testing laboratory by augering test holes and performing necessary field tests to determine material's safe bearing value.
5. Obtain COR's concurrence of material quality below attained bearing level or remedial work instructions before placing concrete.
6. Foundation excavations: Sufficient size to allow construction of foundation components and adequate formwork. See Section 03 30 00 – Cast-In-Place Concrete.
   a. Take care not to disturb bottom of excavation when footings bear on excavated surfaces other than rock.
   b. Take special precautions to not disturb or undermine existing construction when excavating adjacent to or under existing footings or walls.
   c. Make allowance for additional excavation and backfill, in accordance with agreed upon unit prices, where soil conditions necessitate a change in size, depth, or design of footings, walls, or foundations from those shown on drawings, and additional excavation is required.
7. Properly level subgrade of excavations.
8. Do not damage existing underground mechanical and electrical components and systems encountered during excavation.
9. Properly take care of or remove and plug ends of underground mechanical and electrical services not in service or to be abandoned.
10. Keep in service and protect or bridge over active piping and conduits, serving facilities which are to remain.

11. Cooperate with COR to obtain clearance for work. Where possible interferences are indicated or expected to exist, hand-excavate to expose and locate them during excavating operations.
12. Include excavation for footings and foundations, pits, trenches, and similar excavation for proper completion of work.
13. Compact upper twelve inches of exposed foundation subgrade (at design bearing elevation) in place, to a minimum of 95 percent of maximum Modified Proctor dry density, using vibratory compaction equipment prior to placement of reinforcement steel or concrete.
14. Excavated material complying with requirements of Material for Fill may be used for backfill within building. Dispose of excavated material not suitable for use as backfill material and surplus excavated material on site in designated areas
15. Remove excavated material not complying with requirements of Material for Fill, and surplus excavated material from Government's property and dispose of legally
16. Do not allow piles of excavated material to accumulate, cause interference with performance of the work of others including erection of structural steel, or be placed to prevent proper drainage of surface water.

C. Backfilling Excavations.

1. General.
    a. Use backfill materials specified under heading, Material for Fill.
    b. Obtain and test, prior to or during grading operations, representative samples of each soil type encountered in cut to determine moisture-density relationship in accordance with modified Proctor.
    c. If specified compaction cannot be obtained with one kind of on-site earth, combine this earth with another kind of on-site earth to produce a composition meeting specified compaction.
    d. Where excavated material is suitable for placement directly in fill areas, without modification, place materials having similar characteristics together in sections of fill areas to attain uniformity of compaction.
    e. Where encountered soil cannot be improved sufficiently, or within available time to be used for compactable fill, transport to disposal area for unsuitable material.

f. Construct fills on prepared subgrade at locations and to lines indicated on drawings.
g. Do not use frozen material for backfilling.
h. Do not place backfill materials on frozen ground or on unsatisfactory subgrade.
i. Spread backfill materials evenly, uniformly and power tamp in layers not exceeding 6 inches in compacted depth.
j. Use equipment best suited to obtain density of not less than 95 percent of maximum density, as determined by modified Proctor.
k. Compact fill material at optimum moisture content, with a plus or minus tolerance of 2 percent.
    1) If material fill is too wet, spread and aerate material to reduce moisture content to value at which specified degree of compaction can be obtained.
    2) If material fill is too dry, add moisture to fill and uniformly distribute throughout layers.
l. Spread layers evenly and harrow if necessary to surface that can be uniformly compacted.
m. Compact each layer as soon as possible after placement.
n. Regrade compacted ruts in layer due to traveling of hauling equipment, if required, so compacting equipment operates over uniform layer.
o. Relevel fill disarranged due to construction operations to Contract elevations.
p. If tests indicate lift has not been compacted to required density, recompact area, prior to placement of additional material, until specified density has been obtained and, if necessary, remove overlying layers and aerate or moisten deficient layer and recompact until it meets Specifications.

2. Backfilling Utilities.
    a. Backfill excavation specified under heading, Utilities Excavation.
    b. Install backfill material to levels of existing grade as soon as underground pipe, fittings, electrical conduit, and structures are in place and tested.
    c. Exclude from this Section, bedding in sand and initial backfilling around pipes to height not less than 12 inches above top of pipe.

d. Do not use vertical rammer type compactor to power tamp layers over conduit or piping.

3. Backfilling Foundations.

a. Backfill excavation specified under heading, Structure Excavation.

b. Install backfill materials generally to levels of adjoining grade or to grade shown on drawings, as soon as concrete piers, concrete footings, concrete grade beams, and concrete walls are made secure against earth pressure and reviewed by COR.

c. Compact backfill materials with vibrating compactors or similar accepted compacting equipment.

4. Testing.

a. Test soils for density and moisture content according to test procedures described. Determine soil moisture content in accordance with ASTM D2216 or ASTM D3017.

b. Test soils used in engineered fills for organic content in accordance with ASTM D2974.

D. Preparation of final subgrade inside building.

1. After foundations and underground mechanical and electrical are completed under concrete slabs on ground, aerate, grade, roll, and compact subgrade to 4 inches below underside of slabs.

2. Clear and remove ruts and ridges from earth subgrade occurring inside building.

3. Grade subgrade to level surface and compact.

4. After final subgrade has been prepared and vapor retarder has been installed and inspected, furnish and install 4 inches of granular slab fill to make surface compact, smooth, and ready to receive concrete slabs on ground. Place and compact at optimum moisture content. Arrange to have punctures to vapor retarder repaired prior to placement of fill.

3.3 FIELD QUALITY CONTROL

A. Testing and Inspection.

1. Field quality control tests will be performed by testing service employed by Government.

3.4 PROTECTION

A. General.

1. Protect graded areas against erosion.

2. Repair settlement or washing, and restore grades to required elevations and slopes.
3. Maintain existing ditches free from debris and protect from filling in due to performance of work under this Contract.

B. Protection of Excavations.

1. Slope ground or use temporary earth retention system.

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SECTION 31 20 00
EARTH MOVING

PART 1 - GENERAL

1.1 DESCRIPTION OF WORK:

A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:
   1. Site preparation.
   2. Excavation.
   3. Underpinning.
   4. Filling and backfilling.
   5. Grading.
   6. Soil Disposal.
   7. Clean Up.

1.2 DEFINITIONS:

A. Unsuitable Materials:
   1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM D 698.
   2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
   3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from reference borings and design requirements, excavate to acceptable strata subject to COR's approval.

B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.

C. Trench Earthwork: Trenchwork required for utility lines.

D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.
E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D2922.
F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term “fill” means fill or backfill as appropriate.
G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the COR. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
I. Authorized additional excavation: Removal of additional material authorized by the COR based on the determination by the Government’s soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.

Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be limited to items like vehicles, equipment, appliances, building materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.

R. Contaminated soils: Soil that contains contaminates as defined and determined by the COR or the Government's testing agency.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Safety requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

E. Erosion Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, and Section 32 90 00, PLANTING.

F. Site preparation: Section 31 23 19, DEWATERING, and Section 02 41 00, DEMOLITION.

G. Paving sub-grade requirements: Section 32 12 16, ASPHALT PAVING.

1.4 CLASSIFICATION OF EXCAVATION:

A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.

B. Rock Excavation:

1. Trenches and Pits: Removal and disposal of solid, homogenous, interlocking crystalline material with firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be excavated with a late-model, track-mounted hydraulic excavator; equipped with a 1050 mm (42 inch) wide, short-tip-radius rock bucket; rated at not less than 103 kW (138 hp) flywheel power with bucket-curling force of not less than 125 kN (28,090 lbf) and stick-crowd force of not less than 84.5 kN (19,000 lbf); measured according to SAE J-1179. Trenches in excess of 3000 mm (10 feet) wide and pits in excess of 9000 mm (30 feet) in either length or width are classified as open excavation.
2. Open Excavation: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or

foliated masses or conglomerate deposits that cannot be dislodged and excavated with a late-model, track-mounted loader; rated at not less than 157 kW (210 hp) flywheel power and developing a minimum of 216 kN (48,510 lbf) breakout force; measured according to SAE J-732.

3. Other types of materials classified as rock are unstratified masses, conglomerated deposits and boulders of rock material exceeding 0.76 m3 (1 cubic yard) for open excavation, or 0.57 m3 (3/4 cubic yard) for footing and trench excavation that cannot be removed by rock excavating equipment equivalent to the above in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted.
4. Blasting: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be removed with conventional methods may not be performed by blasting.
5. Definitions of rock and guidelines for equipment are presented for general information purposes only. The Contractor is expected to use the information presented in the Geotechnical Engineering Report to evaluate the extent and competency of the rock and to determine both quantity estimations and removal equipment and efforts.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Rock Excavation Report:
   1. Certification of rock quantities excavated.
   2. Excavation method.
   3. Labor.
   4. Equipment.
   5. Land Surveyor's or Civil Engineer's name and official registration stamp.
   6. Plot plan showing elevation.

C. Furnish to COR:
   1. Contactor shall furnish resumes with all personnel involved in the project including Project Manager, Superintendent, and on-site Engineer. Project Manager and Superintendent should have at least 3 years of experience on projects of similar size.

2. Soil samples.
   a. Classification in accordance with ASTM D2487 for each on-site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
   b. Laboratory compaction curve in accordance with ASTM D 698 for each on site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
   c. Test reports for compliance with ASTM D 2940 requirements for subbase material.
   d. Pre-excavation photographs and videotape in the vicinity of the existing structures to document existing site features, including surfaces finishes, cracks, or other structural blemishes that might be misconstrued as damage caused by earthwork operations.
   e. The Contractor shall submit a scale plan daily that defines the location, limits, and depths of the area excavated.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

D448-03a.....Standard Classification for Sizes of Aggregate for Road and Bridge Construction

D698-00ae1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft. lbf/ft^3 (600 kN m/m^3))

D1556-00.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method

D1557-02e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft^3 (2700 kN m/m^3))

D2167-94 (2001).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

D2487-06.....Standard Classification of Soil for Engineering Purposes (Unified Soil Classification System)

D2922-05.....Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)

D2940-03.....Standard Specifications for Graded Aggregate Material for Bases or Subbases for Highways or Airports

C. Society of Automotive Engineers (SAE):
J732-92.....Specification Definitions - Loaders
J1179-02.....Hydraulic Excavator and Backhoe Digging Forces

PART 2 - PRODUCTS

2.1 MATERIALS:

A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.

B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m3 (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.

C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75-µm (No. 200) sieve, per ASTM D2940;.

D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75-µm (No. 200) sieve.

E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.

F. Granular Fill:
1. Under concrete slab, crushed stone or gravel graded from 25 mm (1 inch) to 4.75 mm (No. 4), per ASTM D 2940.
2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D 2940.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from VAMC Property.

B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.

C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from areas within 4500 mm (15 feet) of new construction and 2250 mm (7.5 feet) of utility lines when removal is approved in advance by COR. Remove materials from VAMC Property. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlapped in accordance with latest issue of, "American Standard for Nursery Stock" of the American Association of Nurserymen, Inc. Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semiannually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus, and 5 percent potash. Maintain plants moved to permanent positions as specified for plants in temporary locations until conclusion of contract. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in construction area. Immediately repair damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Do not store building materials closer to trees and shrubs, that are to remain, than farthest extension of their limbs.

D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by COR. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m3 (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.

E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part

of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from VAMC Property.

F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.
   1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.
   2. Locations of existing and proposed elevations indicated on plans, except spot elevations, are from a site survey that measured spot elevations and subsequently generated existing contours and spot elevations. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify COR of any differences between existing elevations shown on plans and those encountered on site by Surveyor/Engineer described above. Notify COR of any differences between existing or constructed grades, as compared to those shown on the plans.
   3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.
   4. Finish grading is specified in Section 32 90 00, PLANTING.

G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

A. Shoring, Sheeting and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the COR, banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities.
   1. Design of the temporary support of excavation system is the responsibility of the Contractor.

2. Construction of the support of excavation system shall not interfere with the permanent structure and may begin only after a review by the COR.
3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall underpin the existing foundation, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.

B. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the COR.

C. Proofrolling:
1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
2. Proofrolling shall consist of at least two complete passes with one pass being in a direction perpendicular to preceding one. Remove any areas that deflect, rut, or pump excessively during proofrolling, or that fail to consolidate after successive passes to suitable soils and replaced with compacted fill. Maintain subgrade until succeeding operation has been accomplished.

D. Building Earthwork:
1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft materials to a solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete poured separately from the footings.
5. Do not tamp earth for backfilling in footing bottoms, except as specified.

6. Slope grades to direct water away from excavations and to prevent ponding.

E. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
   a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
   b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
   c. Support piping on undisturbed earth unless a mechanical support is shown.
   d. Length of open trench in advance of piping laying shall not be greater than is authorized by COR.
2. Sanitary and storm sewer trenches:
   a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
   b. Bed bottom quadrant of pipe on undisturbed soil or granular fill.
      1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
      2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
   c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
   d. Use granular fill for bedding where rock or rocky materials are excavated.

F. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with

OSHA requirements, and for inspections. Remove subgrade materials that are determined by COR as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. Testing of the soil shall be performed by the VAMC Testing Laboratory. When unsuitable material is encountered and removed, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.

1. Site Grading:
   a. Provide a smooth transition between adjacent existing grades and new grades.
   b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
   c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
      1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).
      2) Walks: Plus or minus 13 mm (1/2 inch).
      3) Pavements: Plus or minus 13 mm (1/2 inch).
   d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedge.

3.3 UNDERPINNING:

A. Design of the underpinning system is the responsibility of the Contractor and is subject to review and approval by the COR. Underpinning of existing building foundations, as indicated on structural drawings, or where excavation undermines existing foundations, shall be accomplished in the following manner:
   1. Make general excavation for new construction, where new foundations are to be below existing foundations, to elevation of new foundations (or sized stone subbase), maintaining a 45 degree sloped berm.
   2. For underpinning pits, underpin existing wall foundations by excavating 1200 mm (4 feet) wide pits to depth shown on drawings skipping 3 sections at any one time so as to maintain support for wall at all times.

3. Underpin intervening sections one at a time; no adjacent sections shall be underpinned until concrete in adjacent sections shall have reached 20 MPa (2500 psi) strength and have been dry packed with non-shrink grout to obtain positive bearing. Sheet and brace underpinning pits if soil will not stand on a vertical cut during this operation, or as required for safety of workmen. Repack any voids behind sheeting to prevent sloughing which could cause settlement of existing foundations. Contractor performing this portion of work shall have been prequalified by COR as having previously performed successfully this type of work or will demonstrate his capability for successfully performing this work. It shall be sole responsibility of the Contractor to guard against objectionable movement or settlement and to preserve integrity of existing structures.
4. The tip elevation of the underpinning pits shall be a minimum of 900 mm (3 feet) below the adjacent excavation elevation.
5. Subgrades at the tip of the underpinning pit shall be clean, dry, and free of debris and shall be observed by the COR prior to concrete placement.
6. Concrete shall not be free fall greater than 3000 mm (10 feet) into the pit.

3.4 FILLING AND BACKFILLING:

A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, foundation drainage, and pipes coming in contact with backfill have been installed and work inspected and approved by COR.

B. Placing: Place materials in horizontal layers not exceeding 300 mm (12 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 150 mm (6 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.

C. Compaction: Compact with approved tamping rollers, sheepsfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of COR. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:
   1. Fills, Embankments, and Backfill
      a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with D698 and 95 percent.
      b. Curbs, curbs and gutters, ASTM D698 and 95 percent.
      c. Under Sidewalks, scarify and recompact top 150 mm (6 inches) below subgrade and compact each layer of backfill or fill material in accordance with ASTM D698 and 95 percent.
      d. Landscaped areas, top 400 mm (16 inches), ASTM D698 and 85 percent.
      e. Landscaped areas, below 400 mm (16 inches) of finished grade, ASTM D698 and 90 percent.
   2. Natural Ground (Cut or Existing)
      a. Under building slabs, steps and paved areas, top 150 mm (6 inches), ASTM D698 and 95 percent.
      b. Curbs, curbs and gutters, top 150 mm (6 inches), ASTM D698 and 95 percent.
      c. Under sidewalks, top 150 mm (6 inches), ASTM D698 and 95 percent.

3.5 GRADING:

A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.

C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).
D. Finish grade earth floors in pipe basements as shown to a level, uniform slope and leave clean.
E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.
F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.
G. Finish subgrade in a condition acceptable to COR at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off VAMC property.
B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
D. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove all debris, rubbish, and excess material from VAMC Property.

----- E N D -----

SECTION 31 23 19
DEWATERING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies performance of dewatering required to lower and control ground water table levels and hydrostatic pressures to permit excavation, backfill, and construction to be performed in the dry. Control of surface water shall be considered as part of the work under this specification.

1.2 SUMMARY:

A. The work to be completed by the Contractor includes, but is not necessarily limited to the following:
   1. Implementation of the Erosion and Sedimentation Control Plan.
   2. Dewater excavations, including seepage and precipitation.

B. The Contractor shall be responsible for providing all materials, equipment, labor, and services necessary for care of water and erosion control. Excavation work shall not begin before the Erosion and Sedimentation Control Plan is in place.

1.3 REQUIREMENT:

A. Dewatering system shall be of sufficient size and capacity necessary to lower and maintain ground water table to an elevation at least 300 mm (1 foot) below lowest foundation subgrade or bottom of pipe trench and to allow material to be excavated in a reasonably dry condition. Materials to be removed shall be sufficiently dry to permit excavation to grades shown and to stabilize excavation slopes where sheeting is not required. Operate dewatering system continuously until backfill work has been completed.

B. Reduce hydrostatic head below any excavation to the extent that water level in the construction area is a minimum of 300 mm (1 foot) below prevailing excavation surface.

C. Prevent loss of fines, seepage, boils, quick conditions or softening of foundation strata.

D. Maintain stability of sides and bottom of excavation.

E. Construction operations are performed in the dry.

F. Control of surface and subsurface water is part of dewatering requirements. Maintain adequate control so that:

1. The stability of excavated and constructed slopes are not adversely affected by saturated soil, including water entering prepared subbase and subgrades where underlying materials are not free draining or are subject to swelling or freeze-thaw action.
2. Erosion is controlled.
3. Flooding of excavations or damage to structures does not occur.
4. Surface water drains away from excavations.
5. Excavations are protected from becoming wet from surface water, or insure excavations are dry before additional work is undertaken.

G. Permitting Requirements: The contractor shall comply with and obtain the required State and County permits where the work is performed.

1.4 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
B. Safety Requirements: Section 01 0 00, GENERAL REQUIREMENTS, Article, ACCIDENT PREVENTION.
C. Submittal requirements as specified in Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
D. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
E. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.11, PHYSICAL DATA.
F. Excavation, backfilling, site grade and utilities: Section 31 20 00, EARTH MOVING.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Drawings and Design Data:
   1. Submit drawings and data showing the method to be employed in dewatering excavated areas 30 days before commencement of excavation.
   2. Material shall include: location, depth and size of wellpoints, headers, sumps, ditches, size and location of discharge lines, capacities of pumps and standby units, and detailed description of dewatering methods to be employed to convey the water from site to adequate disposal.
   3. Include a written report outlining control procedures to be adopted if dewatering problem arises.

4. Materials submitted shall be in a format acceptable for inclusion in required permit applications to any and all regulatory agencies for which permits for discharge water from the dewatering system are required due to the discharge reaching regulated bodies of water.

C. Inspection Reports.

D. All required permits.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION:

A. Install a dewatering system to lower and control ground surface water in order to permit excavation, construction of structure, and placement of backfill materials to be performed under dry conditions. Make the dewatering system adequate to pre-drain the water-bearing strata above and below the bottom of structure foundations, utilities and other excavations.

B. In addition, reduce hydrostatic pressure head in water-bearing strata below structure foundations, utility lines, and other excavations, to extent that water levels in construction area are a minimum of 300 mm (1 foot) below prevailing excavation surface at all times.

3.2 OPERATION:

A. Prior to any excavation below the ground water table, place system into operation to lower water table as required and operate it continuously 24 hours a day, 7 days a week until utilities and structures have been satisfactorily constructed, which includes the placement of backfill materials and dewatering is no longer required.

B. Place an adequate weight of backfill material to prevent buoyancy prior to discontinuing operation of the system.

3.3 WATER DISPOSAL:

A. Dispose of water removed from the excavations in such a manner as:

1. Will not endanger portions of work under construction or completed.
2. Will cause no inconvenience to Government or to others working near site.
3. Will comply with the stipulations of required permits for disposal of water.
4. Will Control Runoff: The Contractor shall be responsible for control of runoff in all work areas including but not limited to: excavations, access roads, parking areas, laydown, and staging areas. The Contractor shall provide, operate, and maintain all ditches,

basins, sumps, culverts, site grading, and pumping facilities to divert, collect, and remove all water from the work areas. All water shall be removed from the immediate work areas and shall be disposed of in accordance with applicable permits.

B. Excavation Dewatering:
   1. The Contractor shall be responsible for providing all facilities required to divert, collect, control, and remove water from all construction work areas and excavations.
   2. Drainage features shall have sufficient capacity to avoid flooding of work areas.
   3. Drainage features shall be so arranged and altered as required to avoid degradation of the final excavated surface(s).
   4. The Contractor shall utilize all necessary erosion and sediment control measures as described herein to avoid construction related degradation of the natural water quality.

C. Dewatering equipment shall be provided to remove and dispose of all surface and ground water entering excavations, trenches, or other parts of the work during construction. Each excavation shall be kept dry during subgrade preparation and continually thereafter until the structure to be built, or the pipe to be installed therein, is completed to the extent that no damage from hydrostatic pressure, flotation, or other cause will result.

3.4 STANDBY EQUIPMENT:

Provide complete standby equipment, installed and available for immediate operation, as may be required to adequately maintain de-watering on a continuous basis and in the event that all or any part of the system may become inadequate or fail.

3.5 CORRECTIVE ACTION:

If dewatering requirements are not satisfied due to inadequacy or failure of the dewatering system (loosening of the foundation strata, or instability of slopes, or damage to foundations or structures), perform work necessary for reinstatement of foundation soil and damaged structure resulting from such inadequacy or failure by Contractor, at no additional cost to Government.

3.6 DAMAGES:

Immediately repair damages to adjacent facilities caused by dewatering operations.

3.7 REMOVAL:

Insure compliance with all conditions of regulating permits and provide such information to the COR. Obtain written approval from COR before discontinuing operation of dewatering system.

----- E N D -----

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown. Construction shall include the following:

B. Curb and gutter, wheel stop.

C. Pedestrian Pavement: Walks, grade slabs, crossings, wheelchair curb ramps, and steps.

D. Vehicular Pavement: driveways.

E. Equipment Pads: Transformers.

1.2 RELATED WORK

A. Laboratory and Field Testing Requirements: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Subgrade Preparation: Section 31 20 00, EARTH MOVING.

C. Concrete Materials, Quality, Mixing, Design and Other Requirements: Section 03 30 00, CAST-IN-PLACE-CONCRETE.

D. Metal Components of Steps (Nosing and Railing): Section 05 50 00, METAL FABRICATIONS.

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

Placement of concrete shall be as specified under Article 3.8, COLD WEATHER and Article 3.7, HOT WEATHER of Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

B. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.

1. Expansion joint filler
2. Hot poured sealing compound
3. Reinforcement
4. Curing materials

C. Data and Test Reports: Select subbase material.
   1. Job-mix formula.
   2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

B. American Association of State Highway and Transportation Officials (AASHTO):

M031MM031-07-UL.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement (ASTM A615/A615M-09)

M055MM055-09-UL.....Steel Welded Wire Reinforcement, Plain, for Concrete (ASTM A185)

M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)

M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)

M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)

M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats

M213-01-UL.....Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Type) (ASTM D1751)

M233-86-UL.....Boiled Linseed Oil Mixer for Treatment of Portland Cement Concrete

T099-09-UL.....Moisture-Density Relations of Soils Using a 2.5 kg. (5.5 lb) Rammer and a 305 mm (12 in.) Drop

T180-09-UL.....Moisture-Density Relations of Soils Using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop

C. American Society for Testing and Materials (ASTM):

C94/C94M-09.....Ready-Mixed Concrete

C143/C143M-09.....Slump of Hydraulic Cement Concrete

PART 2 - PRODUCTS

2.1 GENERAL

Concrete shall be Type C, air-entrained as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, with the following exceptions:

TYPE	MAXIMUM SLUMP*
Curb & Gutter	75 mm (3")
Pedestrian Pavement	75 mm (3")
Vehicular Pavement	50 mm (2") (Machine Finished) 100 mm (4") (Hand Finished)
Equipment Pad	75 to 100 mm (3" to 4")
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.

B. Welded wire-fabric shall conform to AASHTO M55.

C. Dowels shall be plain steel bars conforming to AASHTO M31. Tie bars shall be deformed steel bars conforming to AASHTO M31.

2.3 SELECT SUBBASE (WHERE REQUIRED)

A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, Grading E or F.

B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula.

C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

2.4 FORMS

A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.

B. Do not use forms if they vary from a straight line more than 3 mm (1/8 inch) in any 3000 mm (ten foot) long section, in either a horizontal or vertical direction.

C. Wood forms should be at least 50 mm (2 inches) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.5 CONCRETE CURING MATERIALS

A. Concrete curing materials shall conform to one of the following:
   1. Burlap conforming to AASHTO M182 having a weight of 233 grams (seven ounces) or more per square meter (yard) when dry.
   2. Impervious Sheeting conforming to AASHTO M171.
   3. Liquid Membrane Curing Compound conforming to AASHTO M148 (ASTM C309), Type 1 and shall be free of paraffin or petroleum.

2.6 EXPANSION JOINT FILLERS

Material shall conform to AASHTO M213.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTH MOVING.

B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE (WHERE REQUIRED)

A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.

B. Placing:
   1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 200 mm (8 inches), and that when compacted, will produce a layer of the designated thickness.
   2. When the designated compacted thickness exceeds 150 mm (6 inches), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
   3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.
   4. If the elevation of the top layer is 13 mm (1/2 inch) or more below the grade, excavate the top layer and replace with new material to a depth of at least 75 mm (3 inches) in compacted thickness.

C. Compaction:
   1. Perform compaction with approved equipment (hand or mechanical) well suited to the material being compacted.

2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to at least 95 percent or 100 percent of maximum density as determined by AASHTO T180 or AASHTO T99 respectively.

D. Smoothness Test and Thickness Control:
Test the completed subbase for grade and cross section with a straight edge.
1. The surface of each layer shall not show any deviations in excess of 10 mm (3/8 inch).
2. The completed thickness shall be within 13 mm (1/2 inch) of the thickness as shown.

E. Protection:
1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the VA.

3.3 SETTING FORMS

A. Base Support:
1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:
1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 3 mm (1/8 inch) when checked with a straightedge and shall not deviate from true line by more than 6 mm (1/4 inch) at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.

C. The Contractor’s Registered Professional Land Surveyor shall establish and control the alignment and the grade elevations of the forms or concrete slipforming machine operations.
   1. Make necessary corrections to forms immediately before placing concrete.
   2. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

3.4 EQUIPMENT

A. The COR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
B. Maintain equipment and tools in satisfactory working condition at all times.

3.5 PLACING REINFORCEMENT

A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement.
B. Before the concrete is placed, the COR shall approve the reinforcement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown.

3.6 PLACING CONCRETE - GENERAL

A. Obtain approval of the COR before placing concrete.
B. Remove debris and other foreign material from between the forms before placing concrete. Obtain approval of the COR before placing concrete.
C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.
F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.

G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.

3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.

B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.

C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.

D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.

E. Finish the surface to grade with a wood or metal float.

F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT

A. Deposit concrete into the forms as close as possible to its final position.

B. Place concrete rapidly and continuously between construction joints.

C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.

D. Finish the surface to the elevation and crown as shown.

E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the COR.

3.9 CONCRETE FINISHING - GENERAL

A. The sequence of operations, unless otherwise indicated, shall be as follows:

1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
2. Maintain finishing equipment and tools in a clean and approved condition.

3.10 CONCRETE FINISHING - CURB AND GUTTER

A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 6mm (1/4 inch) or as otherwise detailed.

B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.

C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
E. Except at grade changes or curves, finished surfaces shall not vary more than 3 mm (1/8 inch) for gutter and 6 mm (1/4 inch) for top and face of curb, when tested with a 3000 mm (10 foot) straightedge.
F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
G. Correct any depressions which will not drain.
H. Visible surfaces and edges of finished curb, gutter, and combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT

A. Walks, Grade Slabs, Wheelchair Curb Ramps,:
   1. Finish the surfaces to grade and cross section with a metal float, trowled smooth and finished with a broom moistened with clear water.
   2. Brooming shall be transverse to the line of traffic.
   3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
   4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 2 mm (1/16 inch) in depth.
   5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 5 mm (3/16 inch) when tested with a 3000 mm (10 foot) straightedge.
   6. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).
   7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.

3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

A. Accomplish longitudinal floating with a longitudinal float not less than 3000 mm (10 feet) long and 150 mm (6 inches) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a

sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.

B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 1500 mm (5 feet) in length, and straightedges, 3000 mm (10 feet) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.

C. Test the surface for trueness with a 3000 mm (10 foot) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.

D. The finished surface of the pavement shall not vary more than 6 mm (1/4 inch) in both longitudinal and transverse directions when tested with a 3000 mm (10 foot) straightedge.

E. The thickness of the pavement shall not vary more than 6 mm (1/4 inch).

F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 450 mm (18 inches) wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 3 mm (1/8 inch) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.

G. The finish surfaces of new and existing abutting pavements shall coincide at their juncture.

3.13 CONCRETE FINISHING EQUIPMENT PADS

A. After the surface has been struck off and screeded to the proper elevation, give it a smooth dense float finish, free from depressions or irregularities.

B. Carefully finish all slab edges with an edger having a radius as shown in the Drawings.

C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 3 mm (1/8 inch) when tested with a 3000 mm (10 foot) straightedge.
D. Correct irregularities exceeding the above.

3.14 JOINTS - GENERAL

A. Place joints, where shown, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
B. Joints shall be straight and continuous from edge to edge of the pavement.

3.15 CONTRACTION JOINTS

A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to the cross sections of the curb and gutter.
C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
D. Finish edges of all joints with an edging tool having the radius as shown.
E. Score pedestrian pavement with a standard grooving tool or jointer.

3.16 EXPANSION JOINTS

A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
C. Anchor with approved devices to prevent displacing during placing and finishing operations.
D. Round the edges of joints with an edging tool.
E. Form expansion joints as follows:
   1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
   2. Using joint filler of the type, thickness, and width as shown.
   3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.17 CONSTRUCTION JOINTS

A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown.

B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.

C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.

3.18 FORM REMOVAL

A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.

B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.20 CURING OF CONCRETE

A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COR.

B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).

C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at lease 0.1 mm (4 mils) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 300 mm (12 inches). Securely anchor sheeting.

D. Liquid Membrane Curing:

1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 5 m^2/L (200 square feet per gallon) for both coats.
2. Do not allow the concrete to dry before the application of the membrane.

3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.21 CLEANING

A. After completion of the curing period:
   1. Remove the curing material (other than liquid membrane).
   2. Sweep the concrete clean.
   3. After removal of all foreign matter from the joints, seal joints as herein specified.
   4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the COR, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COR.

3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.

C. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The COR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor’s Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

B. Data and Test Reports:

1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by MDOT.
2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by MDOT.
3. Job-mix formula.

C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to MDOT requirements.
2. Asphalt cement certificate of conformance to MDOT requirements.

3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the MDOT Specification.

D. One copy of MDOT Specifications.

E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

A. Aggregate base, Asphaltic base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the MDOT Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the MDOT Specifications, it shall mean the VAMC COR or VAMC Contracting Officer.

2.2 AGGREGATES

A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.

B. Subbase aggregate (where required) MDOT Class II material.

2.3 HOT MIX ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

B. Mix Designs:

1. Bituminous Base Course: MDOT 11A
2. Bituminous Leveling Course: MDOT 13A
3. Bituminous Surface Course: MDOT 13A

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the MDOT Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

A. Provide hot plant-mixed asphaltic concrete paving materials.

1. Temperature leaving the plant: 143 degrees C(290 degrees F) minimum, 160 degrees C(320 degrees F) maximum.
2. Temperature at time of placing: 138 degrees C(280 degrees F) minimum.

3.3 SUBGRADE

A. Shape to line and grade and compact with self-propelled rollers.
B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VAMC COR or VAMC Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

A. Subbase (when required)
   1. Spread and compact to the thickness shown on the drawings.
   2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
   3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
B. Base
   1. Spread and compact to the thickness shown on the drawings.
   2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
   3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

A. Remove all loose materials from the compacted base.
B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer’s recommendations as approved by the Architect or Engineer.
C. Receipt of asphaltic concrete materials:

1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C(280 degrees F).
2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.

D. Spreading:
1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.

E. Rolling:
1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown own the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
   a. No depressions which will retain standing water.
   b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 APPLICATION OF SEAL COAT

A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer’s recommendations as approved by the Architect or Engineer.
B. Apply one coat of the specified sealer.
C. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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SECTION 32 17 23
PAVEMENT MARKINGS

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall consist of furnishing and applying paint and reflective glass beads on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the COR. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

1.2 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.

B. Paint.

C. Reflective Glass Beads

1.3 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

TT-B-1325C.....Beads (Glass Spheres); Retro-Reflective

TT-P-1952D.....Paint, Traffic Black, and Airfield Marking, Waterborne

C. Master Painters Institute (MPI):

Approved Product List - 2010

PART 2 - PRODUCTS

2.1 PAINT

Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 18 L (5 gallons). A certificate shall accompany each batch of paint stating compliance with the applicable publication.

2.2 REFLECTIVE GLASS BEADS

Beads shall conform to Fed. Spec. TT-B-1325C, Type I, Gradation A. When used in regions of high humidity, coat beads with silicone or other suitable waterproofing material to assure free flow. Furnish the glass beads in containers suitable for handling and strong enough to prevent loss during shipment. A certificate shall accompany each batch of beads stating compliance with this section.

2.3 PAINT APPLICATOR

Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual control to apply continuous lines of varying length and marking widths as shown. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. If the equipment does not have a glass bead dispenser, use a separate piece of equipment. Adjust and synchronize the equipment with the paint applicator so that the reflective beads are distributed uniformly on the paint lines within ten seconds without any waste. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

2.4 SANDBLASTING EQUIPMENT

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than 0.08 m^3/s (150 cfm) of air at a pressure of not less than 625 kPa (90 psi) at each nozzle used.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.

B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the COR. The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to

completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the COR has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

3.2 APPLICATION

Apply uniformly painted and reflective pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 10°C (50°F) and less than 35°C (95°F). Apply the paint at a wet film thickness of 0.4 mm (0.015 inch). Disperse reflective glass beads evenly on the wet paint at a rate of 720 g/L (6 pounds per gallon) of paint. Apply paint in one coat. At the direction of the COR, markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, faulty distribution of beads, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

3.3 PROTECTION

Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

3.4 DETAIL PAVEMENT MARKING

Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Show the International Handicapped Symbol at indicated parking spaces. Color shall be as shown. Apply paint for the symbol using a suitable template that will provide a pavement marking with true, sharp edges and ends. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

3.5 TEMPORARY PAVEMENT MARKING

When shown or directed by the COR, apply Temporary Pavement Markings of the color(s), width(s) and length(s) shown or directed. After the temporary marking has served its purpose and when so ordered by the COR, remove temporary marking by carefully controlled sandblasting, approved grinding equipment, or other approved method so that the surface to which the marking was applied will not be damaged. As an option, an approved preformed pressure sensitive, reflective, adhesive tape type of temporary pavement marking of the required color(s), width(s) and length(s) may be furnished and used in lieu of temporary painted and reflective marking. The Contractor shall be fully responsible for the continued durability and effectiveness of such marking during the period for which its use is required. Remove any unsatisfactory tape type marking and replace with painted and reflective markings at no additional cost to the Government.

3.6 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 84 00
PLANTING IRRIGATION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for furnishing and installing a complete automatically-controlled lawn, tree, shrub irrigation system, controllers and all other appurtenances necessary to serve specified landscape and plant bed areas.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.

B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.

C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

a. Sleeving for the irrigation system (see general notes on drawings for size and type specified)

b. Point of Connection: All plumbing up to the irrigation contractor’s point of connection as specified on drawings.

c. Meters, meter pits, and taps: See general notes on drawings for size and type specified.

D. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

E. Plant materials: Section 32 90 00, PLANTING

1. Irrigation Contractor to supply the following:

a. (2) 9V batteries for DC controller at location indicated on drawing.

1.3 DEFINITIONS

A. Circuit Piping: Downstream from control valves to sprinklers, specialties, and drain valves.

B. Drain Piping: Downstream from circuit-piping drain valves.

C. Main Piping: Downstream from point of connection to water distribution piping to, and including, control valves.

D. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 volts or for remote-control, signaling power-limited circuits.

1.4 ABBREVIATIONS

A. FPT: Female pipe thread

B. HDPE: high-density polyethylene plastic

C. NPT: National pipe thread

D. PTFE: Polytetrafluoroethylene

E. PVC: Polyvinyl chloride plastic

F. WOG: Water, oil and gas

1.5 PERFORMANCE REQUIREMENTS

A. Irrigation zone control shall be automatic operation with controller and automatic control valves.

B. Location of sprinklers and specialties on Drawings is approximate. Contractor to make minor adjustments necessary to avoid plantings and obstructions such as signs, utilities and light standards. Provide 100 percent irrigation coverage of areas indicated.

C. Delegated Design: Provide a 100 percent coverage irrigation system, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.

B. Store plastic piping protected from direct sunlight. Support pipe to prevent sagging and bending.

1.7 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Installer Certification:

1. Installer qualifications must meet the following criteria:
   a. Irrigation contractor to have established business for a minimum of 3 years.
   b. Irrigation Contractor to be insured and capable of bonding.

c. Irrigation Contractor must have previous experience installing similar size jobs.

2. Service provider qualifications shall be maintained and/or trained by the manufacturer to render satisfactory service within 8 hours of service request notification.

C. System Requirements:

1. 100 percent irrigation coverage of specified areas is required. The Contractor shall, at no additional cost to the Government, make minor adjustments necessary to avoid plantings and obstructions such as signs, utilities and light standards and achieve full and complete coverage of irrigated areas without overspray on roadways, sidewalks, window wells, or buildings and to protect trees from close high spray velocity.

1.8 SUBMITTALS

A. Submit product data as one package for each type of product indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Submit the proposed irrigation system design signed and sealed by the qualified professional engineer licensed in the State where the project is located and responsible for document preparation.

C. Submit complete detailed irrigation layout covering design of system showing pipe sizes and lengths; fittings; locations; types and sizes of sprinklers; controls; backflow preventers; valves; drainage pits; location and mounting details of electrical control equipment complete wiring diagram showing routes and wire sizes for; power, signal and control wiring details and connections to water supply main. Do not start work before final shop drawing approval.

D. Provide qualification data for:

1. A qualified irrigation Installer.

2. A qualified service provider, maintained and/or trained by the manufacturer to render satisfactory service within 8 hours of service request notification.

E. Include a zone chart and controller timing schedule showing each irrigation zone and its control valve; and show the time settings for each automatic controller zone.

F. Provide operation and maintenance data for sprinklers, controllers, and automatic control valves to include in operation and maintenance manuals.

1.9 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society Of Mechanical Engineers (ASME):

B16.18-2001.....Cast Copper Alloy Solder Joint Pressure Fittings

B16.22-2001.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500 and 2500

B18.2.1-2010.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)

B40.100-2005.....Pressure Gauges and Gauge Attachments

C. American Society Of Sanitary Engineering (ASSE):

1013-2009.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Principle Fire Protection Backflow Preventers

D. American Society For Testing And Materials (ASTM):

B32-08.....Solder Metal

B61-08.....Steam or Valve Bronze Castings

B62-09.....Composition Bronze or Ounce Metal Castings

B88/B88M-09.....Seamless Copper Water Tube

B813-10.....Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube

D1785-06.....Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedule 40, 80, and 120

D2241-09.....Poly(Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)

D2464-06.....Threaded Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80

D2466-06.....Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40

D2467-06.....Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80

D2564-04(2009)e1.....Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems

D2609-02(2008).....Plastic Insert Fittings for Polyethylene (PE) Plastic Pipe

D2683-10.....Socket-Type Polyethylene Fittings for Outside Diameter-Controlled Polyethylene Pipe and Tubing

D2855-96(2010).....Making Solvent Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings

D3261-10a.....Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F656-10.....Primers for Use in Solvent Cement Joints of Poly(Vinyl Chloride) (PVC) Plastic Pipe and Fittings

F771-99(2005).....Polyethylene (PE) Thermoplastic High-Pressure Irrigation Pipeline Systems

E. American Water Works Association (AWWA):

C504-06.....Rubber-Seated Butterfly Valves

C906-07.....Polyethylene (PE) Pressure Pipe and Fittings, 4 in. (100 mm) Through 63 in. (1600 mm), for Water Distribution and Transmission

F. American Welding Society (AWS):
A5.8/A5.8M:2004.....Filler Metals for Brazing and Braze Welding

G. General Services Administration:
A-A-60005.....Frames, Covers, Gratings, Steps, Sump and Catch Basin, Manhole

H. Manufacturers Standardization Society (MSS):
SP-70-2006.....Gray Iron Gate Valves, Flanged and Thread Ends

I. National Fire Protection Association (NFPA):
70 2011 Edition.....National Electrical Code

1.10 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of two years from final acceptance. Further, the Contractor will provide all manufacturers’ and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 PIPES, TUBES AND FITTINGS

A. PVC pipe: All PVC pipe shall be pressure pipe as manufactured by J-M Manufacturing or Cresline Plastic Pipe Company or approved equal. High-impact virgin polyvinyl-chloride (PVC-1120) conforming to NSF Standard 14 and ASTM D-2241 for thermoplastic pipe with minimum 200 PSI test strength. Pipe shall have standard thermoplastic pipe dimension ratio of SDR-21 and shall be marked or stamped every 5 feet to indicate brand, strength rating, size and standards. See drawings for sizes specified.

B. Polyethylene Pipe: All polyethylene pipe specified on plan shall be high-density (HD) flexible, non-toxic polyethylene made from 100% virgin polyethylene material, and all sizes shall have a minimum of 100 PSI working pressure rating (ASTM D2239) conforming to NSF standard for thermoplastic pipe dimension ratio of SDR-15. All polyethylene pipe shall be continuously and permanently marked with the manufacturer’s

name, materials, size and schedule. Pipe shall conform with the U.S. Department of Commerce Commercial Standard Cs255-63-PE-3408 or latest revision thereof. Pipe shall be suitable for potable water and shall bear the “NSF” trademark. See drawing for sizes specified.

C. **Pipe Sleeves:**

1.

Pipe Size	Sleeve size	Sleeve Type
¾” to 1”	2-inch	PVC 160 or Sch.40 DWV pipe
1-1/4” to 1-1/2”	3-inch	PVC 160 or Sch 40 DWV pipe
2”	4-inch	PVC 160 or Sch 40 DWV pipe
2-1/2” to3 “	6-inch	PVC 160 or Sch 40 DWV pipe
4-inch	8-inch	PVC 160 or Sch 40 DWV pipe
6-inch	10-inch	PVC 160 or Sch 40 DWV pipe

(Sleeve sizes and locations are based on a single pipe being installed in a sleeve. Contractor shall verify sleeve sizes with drawing.)

2.2 Fittings

A. PVC Fittings: All fittings shall be Schedule 40 PVC solvent weld, type 1, meeting the requirements of ASTM D-2466. No saddles allowed.

B. Polyethylene Fittings: All fittings 1-1/4” and smaller downstream of control valve shall be plastic or insert type fittings where applicable. All 1-1/4” fittings shall be double clamped with all stainless steel worm gear clamps. All 1” and smaller fittings shall be clamped with all stainless steel worm gear clamps or all stainless steel crimp clamps.

2.3 Valves

A. Type and size as specified on drawings.

2.4 VALVE BOX

A. All valves shall be protected by a two-piece valve box assembly consisting of a removable cover and box. Enclosure shall be rigid plastic material composed of fibrous components chemically inert and unaffected by moisture, corrosion and temperature changes. Boxes shall be sized as follows:

1. Minimum of a 10” valve box and cover shall be used for all automatic valves 1-1/2” and smaller and for all manual gate valves and quick coupling valves.
2. Side walls to extend at least 2 inches below the bottom of the valve body; for deep mainline appropriate extensions shall be used to reach depth of valves. Valve box shall not bear directly on pipe. Manufacturer shall be Pentek or Carson.

2.5 BACKFLOW PREVENTER: Type and size as specified on drawings.

2.6 QUICK COUPLING VALVES: Type and size as specified on drawings.

2.7 SPRINKLER HEADS: Type and size as specified on drawings.

2.8 CONTROLERS: Type and size as specified on drawings.

2.9 BOOSTER PUMP: Type and size as specified on drawings(if applicable).

2.10 SOLVENT AND PRIMER: Solvent and primer used on pvc pipe shall meet the requirements of astm d-2564 and shall be approved by the national sanitation foundation. All solvent and primer shall be used in accordance with manufacturer's specification. Primer shall be purple in color. Solvent shall be used as is from original container. No thinner shall be added to the solvent to change its viscosity. If viscosity or consistency is unsuitable, the solvent shall not be used.

2.11 SWING JOINTS:

A. All sprinkler heads 6 GPM or less shall be attached to the piping with two-elbow joints consisting of 3/8″ flexable pipe and coordinating elbows.

B. All quick coupling valves shall be attached to the piping with a PVC three elbow swing joint assembly with a brass thread to match the inlet size of the quick coupler, Spears, Lasco, or approved equal.

2.12 WIRE AND WIRE SPLICES:

A. Wire: All wire shall be 600 volt soft annealed copper, PVC insulated, UL approved, type UF. Wire sizes shall be as called for on drawing.

1. Wire splices: All 24 volt wire conections shall be made using water-tight 3M DBR/Y connectors. All field splices shall be contained in a 6″ valve box.

2.13 TRACER WIRES

A. Tracer Wires shall be No. 14, Green, Type TW plastic-coated copper tracer wire shall be installed with non-metallic irrigation main lines.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine proposed irrigation areas for compliance with requirements and conditions affecting installation and performance.

B. Set stakes to identify locations of proposed irrigation system. Obtain Contracting Officer's Representative's approval before excavation.

3.2 PIPE INSTALLATION - GENERAL

A. Layout work as closely as possible to drawings. Swing joints, offsets and all fittings are not shown. Lines are to be in a common trench wherever possible.

B. Install sprinkler lines to avoid heating, ventilating, and air conditioning trenches; electric ducts; storm and sanitary sewer lines; and existing water and gas mains; all of which have the right of way.

C. Existing sidewalks and curbs shall not be cut during trenching and installation of pipe. Install pipe under sidewalks and curbs by jacking, auger boring, or by tunneling. Repair or replace any cracked concrete, due to settling, during the warranty period.

D. Do not lay pipe on unstable material, in wet trenches or, in the opinion of Contracting Officer’s Representative, when trench or weather conditions are unsuitable for work.

E. Allow a minimum of 3 inches (80 mm) between parallel pipes in the same trench.

F. Clean the interior portion of pipe and fittings of foreign matter before installation. Securely close open ends of pipe and fittings with caps or plugs to protect fixtures and equipment against dirt, water and chemical or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

G. The full length of each section of pipe shall rest upon the pipe bed with recesses excavated to accommodate bells or joints. Do not lay pipe on wood blocking.

H. Hold pipe securely in place while joint is being made.

I. Do not work over, or walk on, pipe in trenches until covered by layers of earth, well tamped, in place to a depth of 12 inches (300 mm) over pipe.

J. Irrigation lines and control wire shall run through designated utility lanes or beside roadways where possible.

K. Concrete thrust blocks shall be installed where the irrigation main changes direction at “L” and “T” locations and where the irrigation main terminates. Pressure tests shall not be made for a period of 36 hours following the completion of pouring of the thrust blocks. Concrete

thrust blocks for supply mains shall be sized and placed in strict accordance with the pipe manufacturer's specifications and shall be of an adequate size and so placed as to take all thrust created by the maximum internal water pressure.

L. Minimum cover over water mains shall be 30 inches (750 mm). Cover laterals to minimum depth of 24 inches (600 mm).

M. Warning tape shall be continuously placed 12 inches (300 mm) above sprinkler system water mains and laterals.

3.3 PLASTIC PIPE INSTALLATION

A. Plastic pipe shall be snaked in trench at least1 foot per 100 feet (1 meter to 100 meters) to allow for thermal construction and expansion and to reduce strain on connections.

B. Joints

1. Solvent Welded Socket Type: ASTM D2855.
2. Threaded Type: Apply liquid teflon thread lubricant of teflon thread type. After joint is made hand tight (hard), a strap wrench should be used to make up to two additional full turns.
3. Elastomeric Gasket: ASTM F477.

3.4 SLEEVE INSTALLATION

A. Furnish and install where pipe and control wires pass under walks, paving, walls, and other similar areas.

B. Sleeves to be twice line size or greater to accommodate retrieval for repair of wiring or piping and shall extend 12 inches (300 mm) beyond edges of paving or construction.

C. Bed sleeves with a minimum of 4 inches (100 mm) of sand backfill above top of pipe in areas where pipe is placed prior to hardscape is installed.

3.5 VALVE INSTALLATION

A. Locations of remote control valves are schematic. Remote control valves shall be grouped wherever possible and aligned at a set dimension back of curb along roads.

B. No valves shall be set under roads, pavement or walks.

C. Clean interior of valves of foreign matter before installation.

D. Pressure control valves installed adjacent to remote control valve shall be housed in the same valve box.

E. Set valve box cover flush with finished grade.

F. Control valves shall never be less than 3 inches (80 mm) below finished grade.

3.6 SPRINKLER AND QUICK COUPLER INSTALLATION

A. Sprinkler heads and quick couplers shall be placed on temporary nipples extending at least 3 inches (80 mm) above finished grade. After turf is established, remove temporary nipples, ensuring that no dirt or foreign matter enters outlet, and install sprinkler heads and quick couplers at ground surface as detailed.

B. Place part circle rotary sprinkler heads no more than 6 inches (150 mm) from edge, of and flush with top of adjacent walks, header boards, curbs, and mowing aprons, or paved areas at time of installation.

C. Install all sprinklers, shrub sprays and quick couplers on swing joints, as detailed on plans.

D. Set shrub heads 8 inches (200 mm) above grade and 1 foot (300 mm) from edge of curb or pavement. Place adjacent to walls. Stake heads prior to backfilling trenches. Support stakes to be parallel to riser.

E. Each sprinkler section shall drain to waste valves placed at lowest elevation points in the system. Waste valves shall discharge to drainage pits composed of three 1 foot (300 mm) long vertical sections of 24 inch (600 mm) diameter sewer pipe placed under the lawn areas. Fill pipe with gravel and cover with 2 inch (50 mm) precast concrete cover before backfilling. Waste valves may also discharge to storm sewers, where available.

3.7 AUTOMATIC IRRIGATION - CONTROL SYSTEM INSTALLATION

A. Install interior controllers on wall.

1. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
2. Install anchor bolts to elevations required for proper attachment to supported equipment.

3.8 CONTROL WIRE INSTALLATION

A. Wiring from master controllers to satellites and stub cuts for future extension shall be located in trench with new mains or in separate trench at back of curb, unless cross-country route is shown. Locate in trench with mains when possible on cross-country routes.

B. Wiring bundles located with piping shall be set with top of the bundle 2 inches (50 mm) below bottom of the pipe. No two wires in any bundle shall be of the same color. Wires shall be bundled, and tied or taped at 15 foot (4.5 m) intervals. A numbered tag shall be provided at each end of a wire, i.e., at valve, at field located controllers and at master controller. The wires at each end of wire to be the same in number and color.

C. Splicing shall be held to a minimum. A pullbox shall be provided at each splice. No splices will be allowed between field located controllers and remote control valves.

D. Provide 12 inch (300 mm) expansion loops in wiring at each wire connection or change in wire direction. Provide 24 inch (600 mm) loop at remote control valves.

E. The power wire(s) for the operation of irrigation system shall not be run in same conduit as the irrigation control wire(s).

3.9 TRACER WIRE INSTALLATION

A. Tracer wire shall be installed on bottom of trench, adjacent to vertical pipe projections, carefully installed to avoid stress from backfilling, and shall be continuous throughout length of pipe with spliced joints soldered and covered with insulation type tape.

B. Tracer wire shall follow main line pipe and branch lines and terminate in yard box with gate valve controlling these main irrigation lines. Provide sufficient length of wire to reach finish grade, bend back end of wire to make a loop and attach a plastic label with designation "Tracer Wire."

C. Record locations of tracer wires and their terminations on project record documents.

3.10 FIELD TEST AND QUALITY CONTROL

A. Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.

B. Tests and Inspections:

1. Pressure test lines before joint areas are backfilled. Backfill a minimum of 12 inches (300 mm) over the pipe to maintain pipe stability during test period. Test piping at hydraulic pressure of 150 psi (1025 kPa) for two hours. Maximum loss shall be 0.8 gallons/inch pipe diameter/1,000-feet (3 L/25 mm pipe diameter/300 m). Locate pump at low point in line and apply pressure gradually.

Install pressure gage shut-off valve and safety blow-off valve between pressure source and piping. Inspect each joint and repair leaks. Line shall be retested until satisfactory.

2. After testing, flush system with a minimum of 150 percent of operating flow passing through each pipe beginning with larger mains and continuing through smaller mains in sequence. Flush lines before installing sprinkler heads and quick couplers.
3. After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
4. After electrical circuitry has been energized and final adjustment of the sprinkler heads to permanent level at ground surface is complete, test each sprinkler section by the pan test and visual test to indicate a uniform distribution within any one sprinkler head area and over the entire area. Operate controllers and automatic control valves to demonstrate the complete and successful installation and operation of all equipment.

C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Any irrigation product will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

3.11 ADJUSTMENTS

A. Adjust settings of controllers.

B. Adjust automatic control valves to provide flow rate at rated operating pressure required for each sprinkler circuit.

C. Adjust sprinklers and devices, except those intended to be mounted aboveground, so they will be flush with, or not more than 1/2 inch (13 mm) above, finish grade.

3.12 DEMONSTRATION AND DOCUMENTATION

A. Prior to final acceptance, verbal instructions, for a period of not less than 24 hours, shall be provided to the operating personnel. Provide 2 additional years of software support for one hour each month.

B. Program controller and satellites according to approved irrigation schedule.

C. Follow manufacturer's instructions for installation.

D. Manufacturer of Control Systems shall certify control system is complete, including all related components, and totally operational. Submit certificate to Contracting Officer’s Representative.

E. Maintain and provide a complete set of as built drawings which shall be corrected daily to show changes in locations of all pipe, valves, pumps and related irrigation equipment. Valves shall be shown with dimensions to reference points.

F. Controller Drawings and Zone Chart(s):

1. Prepare in digital format a drawing mapping the location of all valves, lateral lines, and route of the control wires. Identify all valves as to size, station, number and type of irrigation. Digital formatted "as built" drawings must be approved before controller zone charts are prepared.
2. Provide one controller zone chart for each automatic controller showing the area covered by the controller. The chart shall be a reduced drawing of the actual "as built" system and fit the maximum size controller door will allow. If controller sequence is not legible when the drawing is reduced to door size, the drawing shall be enlarged to a size that is readable and placed folded, in a sealed plastic container, inside the controller door.
3. The final irrigation “as built” drawings shall be submitted in digital format with a different color code used to show area of coverage for each station. All drawings and zone charts must be completed and approved prior to final inspection of the irrigation system.

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SECTION 32 90 00
PLANTING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The work in this section consists of furnishing and installing plant, soils, edging turf, grasses and landscape materials required as specified in locations shown.

1.2 RELATED WORK

A. Topsoil Testing: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

C. Stripping Topsoil, Stock Piling and Topsoil Materials: Section 31 20 00, EARTH MOVING.

D. Section 32 84 00, PLANTING IRRIGATION.

1.3 DEFINITIONS

A. Backfill: The earth used to replace earth in an excavation.

B. Balled and Burlapped Stock: ANSI Z60.1. Plants dug with firm, natural balls of earth in which they were grown, with ball size not less than sizes indicated; wrapped with burlap, tied, rigidly supported, and drum laced with twine with the root flare visible at the surface of the ball.

C. Balled and Potted Stock: ANSI Z60.1. Plants dug with firm, natural balls of earth in which they are grown and placed, unbroken, in a container. Ball size is not less than sizes indicated.

D. Bare-Root Stock: Plants with a well-branched, fibrous-root system developed by transplanting or root pruning, with soil or growing medium removed, and with not less than minimum root spread according to ANSI Z60.1 for type and size of plant required.

E. Container-Grown Stock: Healthy, vigorous, well-rooted plants grown in a container, with a well-established root system reaching sides of container and maintaining a firm ball when removed from container. Container shall be rigid enough to hold ball shape and protect root mass during shipping and be sized according to ANSI Z60.1 for type and size of plant required.

F. Fabric Bag-Grown Stock: Healthy, vigorous, well-rooted plants established and grown in-ground in a porous fabric bag with well-established root system reaching sides of fabric bag. Fabric bag size is not less than diameter, depth, and volume required by ANSI Z60.1 for type and size of plant.

G. Finish Grade: Elevation of finished surface of planting soil.

H. Manufactured Topsoil: Soil produced off-site by homogeneously blending mineral soils or sand with stabilized organic soil amendments to produce topsoil or planting soil.

I. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. This includes insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. It also includes substances or mixtures intended for use as a plant regulator, defoliant, or desiccant.

J. Planting Soil: Standardized topsoil; existing, native surface topsoil; existing, in-place surface soil; imported topsoil; or manufactured topsoil that is modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.

K. Plant Material: These terms refer to vegetation in general, including trees, shrubs, vines, ground covers, turf and grasses, ornamental grasses, bulbs, corms, tubers, or herbaceous vegetation.

L. Root Flare: Also called "trunk flare." The area at the base of the plant's stem or trunk where the stem or trunk broadens to form roots; the area of transition between the root system and the stem or trunk.

M. Subgrade: Surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.

N. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.

1.4 DELIVERY, STORAGE AND HANDLING

A. Notify the Contracting Officer’s Representative of the delivery schedule in advance so the plant material may be inspected upon arrival at the job site. Remove unacceptable plant and landscape materials from the job site immediately.

B. Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of conformance with state and federal laws, as applicable. Keep seed and other packaged materials in dry storage away from contaminants.

C. Bulk Materials:

1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants. Keep bulk materials in dry storage away from contaminants.

2. Provide erosion control measures to prevent erosion or displacement of bulk materials, discharge of soil-bearing water runoff, and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
3. Accompany each delivery of bulk fertilizers, lime, and soil amendments with appropriate certificates.

D. Deliver bare-root stock plants freshly dug. Immediately after digging up bare-root stock, pack root system in wet straw, hay, or other suitable material to keep root system moist until planting.

E. Do not prune trees and shrubs before delivery. Protect bark, branches, and root systems from sun scald, drying, wind burn, sweating, whipping, and other handling and tying damage. Do not bend or bind-tie trees or shrubs in such a manner as to destroy their natural shape. Provide protective covering of plants during shipping and delivery. Do not drop plants during delivery and handling.

F. Handle planting stock by root ball.

G. The use of equipment such as "tree spades" is permitted provided the plant balls are sized in accordance with ANSI Z60.1 and tops are protected from damage.

H. Store bulbs, corms, and tubers in a dry place at 60 to 65 deg F (16 to 18 deg C) until planting.

I. Deliver plants after preparations for planting have been completed, and install immediately. If planting is delayed more than 6 hours after delivery, set plants and trees in their appropriate aspect (sun, filtered sun, or shade), protect from weather and mechanical damage, and keep roots moist.

1. Heel-in bare-root stock: Soak roots that are in dry condition in water for two hours. Reject dried-out plants.
2. Set balled stock on ground and cover ball with soil, peat moss, sawdust, or other acceptable material.
3. Do not remove container-grown stock from containers before time of planting.
4. Water root systems of plants stored on-site deeply and thoroughly with a fine-mist spray. Water as often as necessary to maintain root systems in a moist, but not overly-wet, condition.

J. Harvest, deliver, store, and handle sod according to requirements in TPI's "Guideline Specifications to Turfgrass Sodding". Deliver sod in time for planting within 24 hours of harvesting. Protect sod from breakage, seed contamination and drying.
K. Deliver sprigs in air tight bags to keep from drying out. Sprigs delivered unwrapped, shall be kept moist in burlap or other accepted material until planting.
L. Deliver plugs within 24 hours of harvesting, keep moist until planting.
M. All pesticides and herbicides shall be properly labeled and registered with the U.S. Department of Agriculture. Deliver materials in original, unopened containers showing, certified analysis, name and address of manufacturer, product label, manufacturer’s application instructions specific to the project and indication of conformance with state and federal laws, as applicable.

1.5 PROJECT CONDITIONS

A. Verify actual grade elevations, service and utility locations, irrigation system components, and dimensions of plantings and construction contiguous with new plantings by field measurements before proceeding with planting work.
B. Coordinate planting periods with maintenance periods to provide required maintenance from date of Substantial Completion. Plant during one of the following periods:
   1. Spring Planting: April 15th through May 30th
   2. Fall Planting: September 15th through October 30th
C. Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions and warranty requirements.
D. Plant trees, shrubs, and other plants after finish grades are established and before planting turf areas unless otherwise indicated.
   1. When planting trees, shrubs, and other plants after planting turf areas, protect turf areas, and promptly repair damage caused by planting operations.
E. Plant trees, shrubs, and other plants after finish grades and irrigation system components are established, tested and approved.

1. When planting trees, shrubs, and other plants, protect irrigation system components and promptly repair damage caused by planting operations.

1.6 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Installer Qualifications: A qualified landscape installer whose work has resulted in successful establishment of plants.

1. Installer shall be a member in good standing of either the Professional Landcare Network or the American Nursery and Landscape Association with 3 years of experience in landscape installation.
2. Require Installer to maintain an experienced full-time supervisor on Project site when work is in progress.
3. Installer's field supervisor shall have certification in one of the following categories from the Professional Landcare Network and submit one copy of certificate to the Contracting Officer’s Representative:
   a. Certified Landscape Technician (CLT) - Exterior, with installation, maintenance and irrigation specialty area(s), designated CLT-Exterior.
   b. Certified Landscape Technician (CLT) - Interior, designated CLT-Interior.
   c. Certified Ornamental Landscape Professional, designated COLP.
4. Pesticide Applicator: Licensed in state of project, commercial.

C. A qualified Arborist shall be licensed and required to submit one copy of license to the Contracting Officer’s Representative.

D. Include an independent or university laboratory, recognized by the State Department of Agriculture, with the experience and capability to conduct the testing indicated and that specializes in types of tests to be performed.

E. For each unamended soil type, furnish soil analysis and a written report by a qualified soil-testing laboratory stating percentages of organic matter; gradation of sand, silt, and clay content; cation exchange capacity; deleterious material; pH; and mineral and plant-nutrient content of the soil.
   1. Testing methods and written recommendations shall comply with USDA's Handbook No. 60, “Diagnosis and Improvement of Saline and Alkali Soils”.
   2. The soil-testing laboratory shall oversee soil sampling; with depth, location, and number of samples to be taken per instructions from Contracting Officer’s Representative. A minimum of 3 representative samples shall be taken from varied locations for each soil to be used or amended for planting purposes.
   3. Report suitability of tested soil for plant growth.
      a. Based upon the test results, state recommendations for soil treatments and soil amendments to be incorporated. State recommendations in weight per 1000 sq. ft. (92.9 sq. m) or volume per cu. yd (0.76 cu. m) for nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory planting soil suitable for healthy, viable plants.
      b. Report presence of problem salts, minerals, or heavy metals, including aluminum, arsenic, barium, cadmium, chromium, cobalt, lead, lithium, and vanadium. If such problem materials are present, provide additional recommendations for corrective action.
F. Provide quality, size, genus, species, variety and sources of plants indicated, complying with applicable requirements in ANSI Z60.1.
G. Measure according to ANSI Z60.1. Do not prune to obtain required sizes.
   1. Measure trees and shrubs with branches and trunks or canes in their normal position. Take height measurements from or near the top of the root flare for field-grown stock and container grown stock. Measure main body of tree or shrub for height and spread; do not measure branches or roots tip to tip. Take caliper measurements 6 inches (150 mm) above the root flare for trees up to 4 inch (100 mm) caliper size, and 12 inches (300 mm) above the root flare for larger sizes.
   2. Measure other plants with stems, petioles, and foliage in their normal position.

H. Contracting Officer’s Representative may observe plant material either at place of growth or at site before planting for compliance with requirements for genus, species, variety, cultivar, size, and quality. Contracting Officer’s Representative retains right to observe trees and shrubs further for size and condition of balls and root systems, pests, disease symptoms, injuries, and latent defects and to reject unsatisfactory or defective material at any time during progress of work. Remove rejected trees or shrubs immediately from Project site.
   1. Notify Contracting Officer’s Representative of plant material sources seven days in advance of delivery to site.

I. Include product label and manufacturer's literature and data for pesticides and herbicides.

J. Conduct a pre-installation conference at Project site.

1.7 SUBMITTALS

A. Submit product data for each type of product indicated, including soils:
   1. Include quantities, sizes, quality, and sources for plant materials.
   2. Include EPA approved product label, MSDS (Material Safety Data Sheet) and manufacturer's application instructions specific to the Project.
   3. Include color photographs in digital print format of each required species and size of plant material as it will be furnished to the Project. Take photographs from an angle depicting true size and condition of the typical plant to be furnished. Include a scale rod or other measuring device in each photograph. For species where more than 15 plants are required, include a minimum of 3 photographs showing the average plant, the best quality plant, and the worst quality plant to be furnished. Identify each photograph with the full scientific name of the plant, plant size, and name of the growing nursery.

B. Submit samples and manufacturer’s literature for each of the following for approval before work is started.
   1. Trees and Shrubs: 1 sample of each variety and size delivered to the site for review. Maintain approved samples on-site as a standard for comparison.
   2. Organic and Compost Mulch: 1 quart (1-liter) volume of each organic and compost mulch required; in sealed plastic bags labeled with composition of materials by percentage of weight and source of mulch.

Each Sample shall be typical of the lot of material to be furnished; provide an accurate representation of color, texture, and organic makeup.

3. Mineral Mulch: 2 lb (1.0 kg) of each mineral mulch required, in sealed plastic bags labeled with source of mulch. Sample shall be typical of the lot of material to be delivered and installed on the site; provide an accurate indication of color, texture, and makeup of the material.
   a. Weed Control Barrier: 12 by 12 inches (300 by 300 mm).
      1. Submit edging materials and accessories in manufacturer's standard size, to verify color selected.
      2. Erosion Control Materials: 12 by 12 inches (300 by 300 mm).
      3. Root Barrier: Width of panel by 12 inches (300 mm).
      4. Landscape Membranes: 12 by 12 inches (300 by 300 mm).
      5. Tree Wrap: Width of panel by 12 inches (300 mm).

C. Qualification data for qualified landscape Installer. Include list of similar projects completed by Installer demonstrating Installer's capabilities and experience. Include project names, addresses, and year completed, and include names and addresses of owners' contact persons.

D. Prior to delivery, provide notarized certificates attesting that each type of manufactured product, from the manufacturer, meet the requirements specified and shall be submitted to the Contracting Officer’s Representative for approval:
   1. Plant Materials (Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease).
   2. Seed and Turf Materials notarized certificate of product analysis.
   3. Manufacturer's certified analysis of standard products.
   4. Analysis of other materials by a recognized laboratory made according to methods established by the Association of Official Analytical Chemists, where applicable.

E. Material Test Reports: For existing in-place surface soil and imported or manufactured topsoil.

F. Maintenance Instructions: Recommended procedures to be established by Owner for maintenance of plants during a calendar year. Submit before start of required maintenance periods.

1.8 PLANT AND TURF ESTABLISHMENT PERIOD

A. The establishment period for plants and turf shall begin immediately after installation, with the approval of the Contracting Officer's Representative, and continue until the date that the Government accepts the project or phase for beneficial use and occupancy. During the Establishment Period the Contractor shall maintain the plants and turf as required in Part 3.

1.9 PLANT AND TURF MAINTENANCE SERVICE

A. Provide initial maintenance service for trees, shrubs, ground cover and other plants by skilled employees of landscape Installer. Begin maintenance immediately after plants are installed and continue until plantings are acceptably healthy and well established but for not less than maintenance period below.

1. Maintenance Period: 12 months from date of Substantial Completion.

B. Obtain continuing maintenance proposal from Installer to Owner, in the form of a standard yearly (or other period) maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

1.10 APPLICABLE PUBLICATIONS

A. The publications listed below, form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. American National Standards Institute (ANSI):

Z60.1-04.....Nursery Stock

C. Association of Official Seed Analysts (AOSA): Rules for Testing Seed.

D. American Society For Testing And Materials (ASTM):

B221-08.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

C33/C33M-11.....Concrete Aggregates

C136-06.....Sieve Analysis of Fine and Coarse Aggregates

C516-08.....Vermiculite Loose Fill Thermal Insulation

C549-06.....Perlite Loose Fill Insulation

C602-07.....Agricultural Liming Materials

D977-05.....Emulsified Asphalt (AASTHO M140)

D5268-07.....Topsoil Used for Landscaping Purposes

E. Hortus Third: A Concise Dictionary of Plants Cultivated in the United States and Canada.

F. Turfgrass Producers International (TPI): Guideline Specifications to Turfgrass Sodding.

G. United States Department of Agriculture (USDA): Handbook No. 60 Diagnosis and Improvement of Saline and Alkali Soils; Federal Seed Act Regulations.

1.11 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance, unless noted otherwise below. Further, the Contractor will provide all manufacturer's and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

1. Plant and Turf Warranty Periods will begin from the date of Substantial Completion.
   a. Trees, Shrubs, Vines, and Ornamental Grasses: 12 months.
   b. Ground Covers, Biennials, Perennials, Turf, and Other Plants: 12 months.
   c. Annuals: 3 months.
2. The Contractor shall have completed, located, and installed all plants and turf according to the plans and specifications. All plants and turf are expected to be living and in a healthy condition at the time of final inspection.
3. The Contractor will replace any dead plant material and any areas void of turf immediately, unless required to plant in the succeeding planting season. Provide extended warranty for period equal to original warranty period for replacement plant materials. Replacement plant and turf warranty will begin on the day the work is completed.
4. Replacement of relocated plants, that the Contractor did not supply, is not required unless plant failure is due to improper handling and care during transplanting. Loss through Contractor negligence requires replacement in plant type and size.

5. The Government will reinspect all plants and turf at the end of the Warranty Period. The Contractor will replace any dead, missing, or defective plant material and turf immediately. The Warranty Period will end on the date of this inspection provided the Contractor has complied with the warranty work required by this specification. The Contractor shall also comply with the following requirements:
   a. Replace plants that are more than 25 percent dead, missing or defective plant material prior to final inspection.
   b. A limit of one replacement of each plant will be required except for losses or replacements due to failure to comply with requirements.
   c. Mulch and weed plant beds and saucers. Just prior to final inspection, treat these areas to a second application of approved pre-emergent herbicide.
   d. Complete remedial measures directed by the Contracting Officer’s Representative to ensure plant and turf survival.
   e. Repair damage caused while making plant or turf replacements.

B. Installer agrees to repair or replace plantings and accessories that fail in materials, workmanship, or growth within specified warranty period.
   1. Failures include, but are not limited to, the following:
      a. Death and unsatisfactory growth, except for defects resulting from abuse, lack of adequate maintenance, or neglect by Owner, or incidents that are beyond Contractor's control.
      b. Structural failures including plantings falling or blowing over.
      c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.

PART 2 - PRODUCTS

2.1 PLANT MATERIAL

A. Plant and turf materials: ANSI Z60.1; will conform to the varieties specified and be true to botanical name as listed in Hortus Third; nursery-grown plants and turf material true to genus, species, variety, cultivar, stem form, shearing, and other features indicated on Drawings; healthy, normal and unbroken root systems developed by transplanting or root pruning; well-shaped, fully branched, healthy, vigorous stock, densely foliated when in leaf; free of disease, pests, eggs, larvae, and defects such as knots, sun scald, windburn, injuries, abrasions, and disfigurement.

1. Trees-deciduous and evergreen: Single trunked with a single leader, unless otherwise indicated; symmetrically developed deciduous trees and shrubs of uniform habit of growth; straight boles or stems; free from objectionable disfigurements; evergreen trees and shrubs with well developed symmetrical tops, with typical spread of branches for each particular species or variety. Trees with damaged, crooked, or multiple leaders; tight vertical branches where bark is squeezed between two branches or between branch and trunk ("included bark"); crossing trunks; cut-off limbs more than 3/4 inch (19 mm) in diameter; or with stem girdling roots will be rejected.
2. Ground cover and vine plants: Provide the number and length of runners for the size specified on the Drawings, together with the proper age for the grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Plants shall have been grown under climatic conditions similar to those in the locality of the project. Spray all plants budding into leaf or having soft growth with an anti desiccant at the nursery before digging.
3. The minimum acceptable sizes of all plants, measured before pruning with branches in normal position, shall conform to the measurements designated. Plants larger in size than specified may be used with the approval of the Contracting Officer’s Representative, with no change in the contract price. When larger plants are used, increase the ball of earth or spread of roots in accordance with ANSI Z60.1.
4. Provide nursery grown plant material conforming to the requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in a manner that will not cause damage to branches, shape, and future development after planting.
5. Balled and burlapped (B&B) plant ball sizes and ratios will conform to ANSI Z60.1, consisting of firm, natural balls of soil wrapped firmly with burlap or strong cloth and tied.
6. Bare root (BR) plants shall have the root system substantially intact, but with the earth carefully removed. Cover roots with a thick coating of mud by "puddling" after the plants are dug.
7. Container grown plants shall have sufficient root growth to hold the earth intact when removed from containers, but shall not be root bound.

8. Make substitutions only when a plant (or alternates as specified) is not obtainable and the Contracting Officer’s Representative authorizes a change order providing for use of the nearest equivalent obtainable size or variety of plant with the same essential characteristics and an equitable adjustment of the contract price.
9. Existing plants to be relocated, ball sizes shall conform to requirements for collected plants in ANSI Z60.1, and plants shall be dug, handled, and replanted in accordance with applicable sections of these specifications.
10. Do not use plants harvested from the wild, from native stands, from an established landscape planting, or not grown in a nursery unless otherwise indicated.

B. Label at least one plant of each variety, size, and caliper with a securely attached, waterproof and weather-resistant label bearing legible the correct designation of common name and full scientific name, including genus and species. Include nomenclature for hybrid, variety, or cultivar, if applicable for the plant as indicated in the Plant Schedule or Plant Legend shown on the Drawings. Labels shall be securely attached and not be removed.

2.2 INORGANIC SOIL AMENDMENTS

A. Lime: ASTM C602, agricultural liming material containing a minimum of 80 percent calcium carbonate equivalent and as follows:
1. Class: T, with a minimum of 99 percent passing through No. 8 (2.36 mm) sieve and a minimum of 75 percent passing through No. 60 (0.25 mm) sieve.
2. Class: O, with a minimum of 95 percent passing through No. 8 (2.36 mm) sieve and a minimum of 55 percent passing through No. 60 (0.25 mm) sieve.
3. Provide lime in form of ground dolomitic limestone.

B. Sulfur: Granular, biodegradable, and containing a minimum of 90 percent sulfur, with a minimum of 99 percent passing through No. 6 (3.35 mm) sieve and a maximum of 10 percent passing through No. 40 (0.425 mm) sieve.

C. Iron Sulfate: Granulated ferrous sulfate containing a minimum of 20 percent iron and 10 percent sulfur.

D. Aluminum Sulfate: Commercial grade, unadulterated.

E. Perlite: ASTM C549, horticultural perlite, soil amendment grade.

F. Agricultural Gypsum: Minimum 90 percent calcium sulfate, finely ground with 90 percent passing through No. 50 (0.30 mm) sieve.
G. Coarse Sand shall be concrete sand, ASTM C33 Fine Aggregate, clean, sharp free of limestone, shale and slate particles, and toxic materials.
H. Vermiculite: ASTM C516, horticultural grade and free of any toxic materials.
I. Diatomaceous Earth: Calcined, 90 percent silica, with approximately 140 percent water absorption capacity by weight.
J. Zeolites: Mineral clinoptilolite with at least 60 percent water absorption by weight.

2.3 ORGANIC SOIL AMENDMENTS

A. Organic matter: Commercially prepared compost. Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through 3/4 inch (19 mm) sieve; soluble salt content of 5 to 10 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:
   1. Organic Matter Content: 50 to 60 percent of dry weight.
   2. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
B. Peat: A natural product of peat moss derived from a fresh-water site, except as otherwise specified. Peat shall be shredded and granulated to pass through a 1/2 inch (13 mm) mesh screen with a pH range of 3.4 to 4.8 and conditioned in storage piles for at least 6 months after excavation.
C. Wood derivatives: Decomposed, nitrogen-treated sawdust, ground bark, or wood waste; of uniform texture and free of chips, stones, sticks, soil, or toxic materials.
   1. In lieu of decomposed wood derivatives, mix partially decomposed wood derivatives with ammonium nitrate at a minimum rate of 0.15 lb/cu. ft. of loose sawdust or ground bark, or with ammonium sulfate at a minimum rate of 0.25 lb/cu. ft. of loose sawdust or ground bark.
D. Manure: Well-rotted, unleached, stable or cattle manure containing not more than 25 percent by volume of straw, sawdust, or other bedding materials; free of toxic substances, stones, sticks, soil, weed seed, debris, and material harmful to plant growth.

2.4 PLANT AND TURF FERTILIZERS

A. Soil Test: Evaluate existing soil conditions and requirements prior to fertilizer selection and application to minimize the use of all fertilizers and chemical products. Obtain approval of Contracting Officer’s Representative for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions prior to application. Apply products during favorable weather and site conditions according to manufacturer's written instructions and warranty requirements. Fertilizers to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer applicable to specific areas as required for Project conditions and application. Provide commercial grade plant and turf fertilizers, free flowing, uniform in composition and conforms to applicable state and federal regulations.

B. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:

1. Composition shall be nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.

C. Slow-Release Fertilizer: Granular or pellet fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:

1. Composition shall be nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.

D. Plant Tablets: Tightly compressed chip type, long-lasting, slow-release, commercial-grade planting fertilizer in tablet form. Tablets shall break down with soil bacteria, converting nutrients into a form that can be absorbed by plant roots.

1. Size: 5-gram tablets.
2. Nutrient Composition shall be 20 percent nitrogen, 10 percent phosphorous, and 5 percent potassium, by weight plus micronutrients.

2.5 PLANTING SOILS

A. Planting Soil: ASTM D5268 topsoil, with pH range of 5.5 to 7, a minimum of 4 percent organic material content; free of stones 1 inch (25 mm) or larger in any dimension and other extraneous materials harmful to plant growth. Mix ASTM D5268 topsoil with the following soil amendments as recommended by the soils analysis.

B. Existing Planting Soil: Existing, native surface topsoil formed under natural conditions retained during excavation process. Verify suitability of native surface topsoil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.
   1. Supplement with another specified planting soil when quantities are insufficient.
   2. Mix existing, native surface topsoil with the following soil amendments as recommended by the soils analysis.

C. Imported Planting Soil: Imported topsoil or manufactured topsoil from off-site sources can be used if sufficient topsoil is not available on site to meet the depth as specified herein. The Contractor shall furnish imported topsoil. At least 10 days prior to topsoil delivery, notify the Contracting Officer’s Representative of the source(s) from which topsoil is to be furnished. Obtain imported topsoil displaced from naturally well-drained construction or mining sites where topsoil occurs at least 4 inches (100 mm) deep; do not obtain from agricultural land, bogs, or marshes.

2.6 BIOSTIMULANTS

A. Biostimulants: Contain soil conditioners, VAM fungi, and endomycorrhizal and ectomycorrhizal fungi spores and soil bacteria appropriate for existing soil conditions.

2.7 LANDSCAPE MEMBRANES

A. Nonwoven Geotextile Filter Fabric: Polypropylene or polyester fabric, 3 oz./sq. yd. (101 g/sq. m) minimum, composed of fibers formed into a stable network so that fibers retain their relative position. Fabric shall be inert to biological degradation and resist naturally-encountered chemicals, alkalis, and acids.

B. Composite Fabric shall be woven, needle-punched polypropylene substrate bonded to a nonwoven polypropylene fabric, 4.8 oz./sq. yd. (162 g/sq. m).

2.8 MULCH

A. Organic Mulch: Free from deleterious materials and suitable as a top dressing of trees and shrubs, consisting of one of the following:
   1. Type: Shredded hardwood, Ground or shredded bark, Wood and bark chips

a. Straw for lawn seed bed mulch: Stalks from oats, wheat, rye, barley, or rice that are free from noxious weeds, mold or other objectionable material. Straw shall be in an air dry condition and suitable for placing with blower equipment.

b. Wood cellulose fiber for use with hydraulic application of grass seed and fertilizer: Consist of specially prepared wood cellulose fiber, processed to contain no growth or germination inhibiting factors, and dyed an appropriate color to facilitate visual metering of the application of materials. On an air dry weight basis, the wood cellulose fiber shall contain a maximum of 12 percent moisture, plus or minus 3 percent at the time of manufacture. The pH range shall be from 3.5 to 5.0. The wood cellulose fiber shall be manufactured so that:

1) After addition and agitation in slurry tanks with fertilizers, grass seeds, water, and other approved additives, the fibers in the material will become uniformly suspended to form an homogeneous slurry.

2) When hydraulically sprayed on the ground, the material will form a blotter like cover impregnated uniformly with grass seed.

3) The cover will allow the absorption of moisture and allow rainfall or applied water to percolate to the underlying soil.

2. Size Range shall be 3 inches (76 mm) maximum, to 1/2 inch (13 mm) minimum.

3. Color shall be natural.

B. Compost Mulch: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through 1 inch (25 mm) sieve; soluble salt content of 2 to 5 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:

1. Organic Matter Content: 50 to 60 percent of dry weight.

2. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.

C. Mineral Mulch: Hard, durable stone, washed free of loam, sand, clay, and other foreign substances, of following type, size range, and color:

1. Type: Rounded riverbed gravel or smooth-faced stone.

2. Size Range: 3/4 inch (19 mm) maximum, 1/4 inch (6.4 mm) minimum in accordance with ASTM C136.

3. Color: Uniform tan-beige color range acceptable to Contracting Officer’s Representative.

2.9 TACKIFIERS AND ADHESIVES

A. Nonasphalt tackifier: Colloidal tackifier recommended by fiber-mulch manufacturer for slurry application; nontoxic and free of plant-growth or germination inhibitors.

B. Asphalt emulsion: ASTM D977, Grade SS-1; nontoxic and free of plant-growth or germination inhibitors.

2.10 EROSION CONTROL

A. Erosion control blankets: Biodegradable wood excelsior, straw, or coconut fiber mat enclosed in a photodegradable plastic mesh. Include manufacturer's recommended biodegradable staples, 6 inches (150 mm) long.

B. Erosion control fiber mesh: Biodegradable burlap or spun-coir mesh, a minimum of 0.92 lb/sq. yd. (0.5 kg/sq. m), with 50 to 65 percent open area. Include manufacturer's recommended biodegradable staples, 6 inches (150 mm) long.

C. Erosion control mats: Cellular, non-biodegradable slope stabilization mats designed to isolate and contain small areas of soil over steeply sloped surface, of 3 inch (75 mmnominal mat thickness. Include manufacturer's recommended biodegradable anchorage system for slope conditions.

2.11 TREE WRAP

A. Breathable synthetic fabric tree wrap: White in color, delivered in 3 inch (75 mm) wide rolls. Material shall be specifically manufactured for tree wrapping.

B. Tree wrap shall be secured to the trunk using bio-degradable tape suitable for nursery use and which is expected to degrade in sunlight in less than 2 years after installation.

2.12 EDGING

A. Steel edging: Standard commercial steel edging, rolled edge, fabricated in sections of standard lengths, with loops stamped from or welded to face of sections to receive stakes.

1. Edging Size: 3/16 inch (4.8 mm) wide by 4 inches (100 mm) deep.
2. Stakes: Tapered steel, a minimum of 12 inches (300 mm.
3. Accessories: Standard tapered ends, corners, and splicers.
4. Finish: Zinc coated.

2.13 WATER

A. Water shall not contain elements toxic to plant life. Water to be obtained from construction site at no cost to the Contractor.

2.14 ANTIDESICCANT

A. Antidesiccant: An emulsion specifically manufactured for agricultural use that will provide a protective film over plant surfaces permeable enough to permit transpiration.

2.15 TURF SELECTIONS

A. Grasses for Cool Regions shall be:
   1. Bentgrasses: Redtop (Agrostis alba) & Colonial (Agrostis tenuis)
   2. Bluegrasses: Kentucky (Poa pratensis), Rough-stalked (Poa trivialis) & Canada (Poa compressa)
   3. Fescue: Red (Festuca rubra), Meadow (Festuca pratensis) & Tall (Festuca arundinacea)
   4. Ryegrasses: Perennial (Lolium perenne)

2.16 SEED

A. Grass Seed: Fresh, clean, dry, new-crop seed complying with "AOSA, Rules for Testing Seed" for purity and germination tolerances. Seed shall be labeled in conformance with U. S. Department of Agriculture rules and regulations under the Federal Seed Act and applicable state seed laws. Wet, moldy, or otherwise damaged seed will not be acceptable.

B. Seed Species: Not less than 95 percent germination, not less than 85 percent pure seed, and not more than 0.5 percent weed seed.
   1. Full Sun: Provide a minimum of 3 cultivars.
   2. Sun and Partial Shade: Proportioned by weight as follows:
      a. Provide to a minimum of 50 percent
   3. Shade: Proportioned by weight as follows:
      a. Provide to a minimum of percent.

2.17 SOD

A. Sod: Number 1 Quality/Premium, including limitations on thatch, weeds, diseases, nematodes, and insects, complying with "Specifications for Turfgrass Sod Materials" in TPI's "Guideline Specifications to Turfgrass Sodding". Furnish viable sod of uniform density, color, and texture, strongly rooted, and capable of vigorous growth and development when planted.

B. Sod Species: Grass species as follows, with not less than 95 percent germination, not less than 85 percent pure seed, and not more than 0.5 percent weed seed:

1. Full Sun: Provide a minimum of 3 cultivars.
2. Sun and Partial Shade: Proportioned by weight as follows:
   a. Provide a minimum of 50 percent.
3. Shade: Proportioned by weight as follows:
   a. Provide a minimum of 50 percent.

2.18 SPRIGS

A. Sod Sprigs: Healthy lateral living stems, rhizomes, or stolons, 4 to 6 inches (100 to 150 mm) long with leaves or a minimum of two nodes and attached roots and free of soil.

2.19 PLUGS

A. Plugs: Turf grass sod, Number 1 Quality/Premium, including limitations on thatch, weeds, diseases, nematodes, and insects, complying with "Specifications for Turfgrass Sod Materials" in TPI's "Guideline Specifications to Turfgrass Sodding".

B. Furnish viable sod of uniform density, color, and texture, cut into square or round plugs, strongly rooted, and capable of vigorous growth and development when planted; of the following turfgrass species and plug size:

1. Plug Size: 3 inches (75 mm) across by 2 inches (50 mm) deep of vigorous grass plants and root system.

2.20 PESTICIDES

A. Consider IPM (Integrated Pest Management) practices to minimize the use of all pesticides and chemical products. Obtain approval of Chief Engineer for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions prior to application. Apply products during favorable weather and site conditions according to manufacturer's written instructions and warranty requirements. Pesticides to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.

B. Pre-Emergent Herbicide (Selective and Non-Selective): Effective for controlling the germination or growth of weeds within planted areas at the soil level directly below the mulch layer.

C. Post-Emergent Herbicide (Selective and Non-Selective): Effective for controlling weed growth that has already germinated.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to receive plants for compliance with requirements and conditions affecting installation and performance.

1. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.
2. Do not mix or place soils and soil amendments in frozen, wet, or muddy conditions.
3. Suspend soil spreading, grading, and tilling operations during periods of excessive soil moisture until the moisture content reaches acceptable levels to attain the required results.
4. Uniformly moisten excessively dry soil that is not workable and which is too dusty.
5. Special conditions may exist that warrant a variance in the specified planting dates or conditions. Submit a written request to the Contracting Officer’s Representative stating the special conditions and proposal variance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

C. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by Contracting Officer’s Representative and replace with new planting soil.

3.2 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities and turf areas and existing plants from damage caused by planting operations.

B. Install erosion control measures to prevent erosion or displacement of soils and discharge of soil bearing water runoff or airborne dust to adjacent properties and walkways.

C. Lay out individual tree and shrub locations and areas for multiple plantings. Stake locations, outline areas, adjust locations when requested, and obtain approval by the Contracting Officer’s Representative of layout before excavating or planting. The Contracting

Officer’s Representative may approve adjustments to plant material locations to meet field conditions.

D. Apply antidesiccant to trees and shrubs using power spray to provide an adequate film over trunks (before wrapping), branches, stems, twigs, and foliage to protect during digging, handling, and transportation.
   1. If deciduous trees or shrubs are moved in full leaf, spray with antidesiccant at nursery before moving and again two weeks after planting.

E. Wrap trees and shrubs with burlap fabric over trunks, branches, stems, twigs, and foliage to protect from wind and other damage during digging, handling, and transportation.

3.3 PLANTING AREA ESTABLISHMENT

A. Loosen subgrade of planting areas to a minimum depth of 6 inches (150 mm). Remove stones larger than 1 inch (25 mm)in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
   1. Apply fertilizer directly to subgrade before loosening.
   2. Thoroughly blend planting soil off-site before spreading, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
      a. Delay mixing fertilizer with planting soil if planting will not proceed within a few days.
      b. Mix lime with dry soil before mixing fertilizer.
   3. Spread planting soil to a depth of 6 inches (150 mm)but not less than required to meet finish grades after natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
      a. Spread approximately one-half the thickness of planting soil over loosened subgrade. Mix thoroughly into top 2 inches of subgrade. Spread remainder of planting soil.

B. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.

C. Before planting, obtain Contracting Officer’s Representative acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

3.4 EXCAVATION FOR TREES AND SHRUBS

A. Planting Pits and Trenches: Excavate circular planting pits with sides sloping inward at a 45 degree angle. Excavations with vertical sides are not acceptable. Trim perimeter of bottom leaving center area of bottom raised slightly to support root ball and assist in drainage away from center. Do not further disturb base. Ensure that root ball will sit on undisturbed base soil to prevent settling. Scarify sides of planting pit smeared or smoothed during excavation.

1. Excavate approximately 3 times as wide as ball diameter for balled and burlapped stock.
2. Excavate at least 12 inches (300 mm) wider than root spread and deep enough to accommodate vertical roots for bare-root stock.
3. Do not excavate deeper than depth of the root ball, measured from the root flare to the bottom of the root ball.
4. If area under the plant was initially dug too deep, add soil to raise it to the correct level and thoroughly tamp the added soil to prevent settling.
5. Maintain required angles of repose of adjacent materials as shown on the Drawings. Do not excavate subgrades of adjacent paving, structures, hardscapes, or other new or existing improvements.
6. Maintain supervision of excavations during working hours.
7. Keep excavations covered or otherwise protected when unattended by Installer's personnel.
8. Use topsoil to form earth saucers or water basins for watering around plants. Basins to be 2 inches (50 mm) high for shrubs and 4 inches (100 mm) high for trees.

B. Subsoil and topsoil removed from excavations may not be used as planting soil.

C. Notify Contracting Officer’s Representative if unexpected rock or obstructions detrimental to trees or shrubs are encountered in excavations.

D. Notify Contracting Officer’s Representative if subsoil conditions evidence unexpected water seepage or retention in tree or shrub planting pits.

E. Fill excavations with water and allow water to percolate away before positioning trees and shrubs.

3.5 TREE, SHRUB, AND VINE PLANTING

A. Prior to planting, verify that root flare is visible at top of root ball according to ANSI Z60.1. If root flare is not visible, remove soil in a level manner from the root ball to where the top-most root emerges from the trunk. After soil removal to expose the root flare, verify that root ball still meets size requirements.

B. Remove stem girdling roots and kinked roots. Remove injured roots by cutting cleanly; do not break.

C. Set balled and burlapped stock plumb and in center of planting pit or trench with root flare 1 inch (25 mm) above adjacent finish grades.

1. Use planting soil for backfill.
2. After placing some backfill around root ball to stabilize plant, carefully cut and remove burlap, rope, and wire baskets from tops of root balls and from sides, but do not remove from under root balls. Remove pallets, if any, before setting. Do not use planting stock if root ball is cracked or broken before or during planting operation.
3. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half full, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
4. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside soil-covered roots about 1 inch (25 mm) from root tips; do not place tablets in bottom of the hole or touching the roots.
5. Continue backfilling process. Water again after placing and tamping final layer of soil.

D. Set container-grown stock plumb and in center of planting pit or trench with root flare 1 inch (25 mm) above adjacent finish grades.

1. Use planting soil for backfill.
2. Carefully remove root ball from container without damaging root ball or plant. Do not use planting stock if root ball is cracked or broken before or during planting operation.
3. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half full, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.

4. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside soil-covered roots about 1 inch (25 mm) from root tips; do not place tablets in bottom of the hole or touching the roots.
5. Continue backfilling process. Water again after placing and tamping final layer of soil.

E. Set and support bare-root stock in center of planting pit or trench with root flare 1 inch (25 mm) above adjacent finish grade.
1. Use planting soil for backfill.
2. Spread roots without tangling or turning toward surface, and carefully work backfill around roots by hand. Puddle with water until backfill layers are completely saturated. Plumb before backfilling, and maintain plumb while working backfill around roots and placing layers above roots.
3. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside soil-covered roots about 1 inch (25 mm) from root tips; do not place tablets in bottom of the hole or touching the roots.
4. Continue backfilling process. Water again after placing and tamping final layer of soil.

F. When planting on slopes, set the plant so the root flare on the uphill side is flush with the surrounding soil on the slope; the edge of the root ball on the downhill side will be above the surrounding soil. Apply enough soil to cover the downhill side of the root ball.

3.6 MECHANIZED TREE SPADE PLANTING

A. Trees may be planted with an approved mechanized tree spade at the designated locations. Do not use tree spade to move trees larger than the maximum size allowed for a similar field-grown, balled-and-burlapped root-ball diameter according to ANSI Z60.1, or larger than the manufacturer's maximum size recommendation for the tree spade being used, whichever is smaller.

B. When extracting the tree, center the trunk within the tree spade and move tree with a solid ball of earth.

C. Cut exposed roots cleanly during transplanting operations.

D. Use the same tree spade to excavate the planting hole as was used to extract and transport the tree.

E. Where possible, orient the tree in the same direction as in its original location.

3.7 TREE, SHRUB, AND VINE PRUNING

A. Remove only dead, dying, or broken branches. Do not prune for shape.

B. Prune, thin, and shape trees, shrubs, and vines according to standard professional horticultural and arboricultural practices. Unless otherwise indicated by Contracting Officer’s Representative, do not cut tree leaders; remove only injured, dying, or dead branches from trees and shrubs; and prune to retain natural character.

C. Do not apply pruning paint to wounds.

3.8 TREE WRAP

A. Wrap the trunks of deciduous trees immediately after planting. Wrap the trunks of deciduous trees, 1-1/2 inches (40 mm) or greater in caliber with the specified material beginning at the base and extending to the first branches. Remove wrapping after one year. When using crinkled paper wrap, securely tie wrapping at the top and bottom and at 18 inch (450 mm) maximum intervals with twine.

3.9 ROOT-BARRIER INSTALLATION

A. Install root barrier where trees are planted within 60 inches (1500 mm) of paving or other hardscape elements, such as walls, curbs, and walkways unless otherwise shown on Drawings.

B. Align root barrier vertically with bottom edge angled at 20 degrees away from the paving or other hardscape element and run it linearly along and adjacent to the paving or other hardscape elements to be protected from invasive roots.

C. Install root barrier continuously for a distance of 60 inches (1500 mm) in each direction from the tree trunk, for a total distance of 10 feet (3 m) per tree. If trees are spaced closer, use a single continuous piece of root barrier.

1. Position top of root barrier flush with finish grade per manufacturer's recommendations.
2. Overlap root barrier a minimum of 12 inches (300 mm) at joints.
3. Do not distort or bend root barrier during construction activities.
4. Do not install root barrier surrounding the root ball of tree.

3.10 GROUND COVER AND PLANT INSTALLATION

A. Set out and space ground cover and plants other than trees, shrubs, and vines 12 inches (300 mm) apart as indicated.

B. Use planting soil for backfill.

C. Dig holes large enough to allow spreading of roots.
D. For rooted cutting plants supplied in flats, plant each in a manner that will minimally disturb the root system but to a depth not less than two nodes.
E. Work soil around roots to eliminate air pockets and leave a slight saucer indentation around plants to hold water.
F. Water thoroughly after planting, taking care not to cover plant crowns with wet soil.
G. Protect plants from hot sun and wind; remove protection if plants show evidence of recovery from transplanting shock.
H. Plant ground cover in areas to receive erosion control materials through the material after erosion control materials are in place.

3.11 MULCH INSTALLATION

A. Install weed-control barriers before mulching according to manufacturer's written instructions. Completely cover area to be mulched, overlapping edges a minimum of 6 inches (150 mm)and secure seams with galvanized pins.
B. Mulch backfilled surfaces of planting areas and other areas indicated. Keep mulch out of plant crowns and off buildings, pavements, utility standards/pedestals, and other structures.
   1. Trees and Tree-like Shrubs in Turf Areas: Apply organic mulch ring of 2 inch (50 mm)average thickness, with 24 inch (600-mm) dimension radius around trunks or stems. Do not place mulch within 3 inches (75 mm) of trunks or stems.
   2. Organic Mulch in Planting Areas: Apply 2 inch (50 mm) average thickness of organic mulch over whole surface of planting area , and finish level with adjacent finish grades. Do not place mulch within 3 inches (75 mm) of trunks or stems.
   3. Mineral Mulch in Planting Areas: Apply 2 inch (50 mm)average thickness of mineral mulch over whole surface of planting area, and finish level with adjacent finish grades. Do not place mulch within 3 inches (75 mm) of trunks or stems.

3.12 EDGING INSTALLATION

A. Install steel edging where indicated according to manufacturer's written instructions. Anchor with steel stakes spaced approximately 30 inches (760 mm) apart, driven below top elevation of edging.

3.13 PLANT MAINTENANCE

A. Maintain plantings by pruning, cultivating, watering, weeding, fertilizing, mulching, restoring plant saucers, resetting to proper grades or vertical position, and performing other operations as required to establish healthy, viable plantings. Spray or treat as required to keep trees and shrubs free of insects and disease.

B. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace mulch materials damaged or lost in areas of subsidence.

C. Apply treatments as required to keep plant materials, planted areas, and soils free of pests and pathogens or disease. Use IPM (Integrated Pest Management) practices whenever possible to minimize the use of pesticides and reduce hazards. Treatments include physical controls such as hosing off foliage, mechanical controls such as traps, and biological control agents.

3.14 TURF AREA PREPARATION AND GRADING

A. For newly graded subgrades loosen subgrade to a minimum depth of 6 inches (150 mm). Remove stones larger than 1 inch (25 mm)in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.

1. Apply lime and soil amendments directly to subgrade before loosening, at rates recommended by the soils analysis.
2. Spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
3. Spread planting soil to a depth of 4 inches (100 mm) but not less than required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
   a. Spread approximately 1/2 the thickness of planting soil over loosened subgrade. Mix thoroughly into top 2 inches (50 mm) of subgrade. Spread remainder of planting soil.
   b. Reduce elevation of planting soil to allow for soil thickness of sod.

B. Finish grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 1/2 inch (13 mm) of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.

3.15 PREPARATION FOR EROSION-CONTROL MATERIALS.

A. Prepare area as specified in "Turf Area Preparation and Grading" Article.

B. For erosion control mats, install planting soil in two lifts, with second lift equal to thickness of erosion control mats. Install erosion control mat and fasten with biodegradable materials as recommended by material manufacturer.

C. Fill cells of erosion control mat with planting soil and compact before planting.

D. For erosion control blanket or mesh, install from top of slope, working downward, and as recommended by material manufacturer for site conditions. Fasten with biodegradable materials as recommended by material manufacturer.

E. Moisten prepared area before planting if surface is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

3.16 SEEDING

A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph (8 km/h). Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.

1. Do not use wet seed or seed that is moldy or otherwise damaged.
2. Do not seed against existing trees. Limit extent of seed to outside edge of planting saucer.

B. Sow seed at a total rate of 2 lb/1000 sq. ft. (0.9 kg/92.9 sq. m).

C. Rake seed lightly into top 1/8 inch (3 mm) of soil, roll lightly, and water with fine spray.

D. Protect seeded areas with slopes exceeding 1:4 with erosion-control blankets and 1:6, with erosion-control fiber mesh installed and fastened with biodegradable materials according to manufacturer's written instructions.

E. Protect seeded areas with erosion control mats where shown on Drawings; install and anchor with biodegradable materials according to manufacturer's written instructions.

F. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of 2 tons/acre (42 kg/92.9 sq. m) to form a continuous blanket 1-1/2 inches (38 mm)in loose thickness over seeded areas. Spread by hand, blower, or other suitable equipment.

1. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
2. Bond straw mulch by spraying with asphalt emulsion at a rate of 10 to 13 gal./1000 sq. ft. (38 to 49 L/92.9 sq. m). Take precautions to prevent damage or staining of structures or other plantings adjacent to mulched areas. Immediately clean damaged or stained areas.

G. Protect seeded areas from hot, dry weather or drying winds by applying peat mulch within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of 3/16 inch (4.8 mm), and roll surface smooth.

3.17 HYDROSEEDING

A. For hydroseeding, mix specified seed, fertilizer, and fiber mulch in water, using equipment specifically designed for hydroseed application. Continue mixing until uniformly blended into homogeneous slurry suitable for hydraulic application.
   1. Mix slurry with nonasphaltic fiber-mulch manufacturer's recommended tackifier.
   2. Apply slurry uniformly to all areas to be seeded in a one-step process. Apply slurry at a rate so that mulch component is deposited at not less than 1500-lb/acre (15.6-kg/92.9 sq. m) dry weight, and seed component is deposited at not less than the specified seed-sowing rate.
   3. Apply slurry uniformly to all areas to be seeded in a two-step process. Apply first slurry coat at a rate so that mulch component is deposited at not less than 500-lb/acre (5.2-kg/92.9 sq. m) dry weight, and seed component is deposited at not less than the specified seed-sowing rate. Apply slurry cover coat of fiber mulch (hydromulching) at a rate of 1000 lb/acre (10.4 kg/92.9 sq. m)

3.18 SODDING

A. Lay sod within 24 hours of harvesting. Do not lay sod if dormant or if ground is frozen or muddy.

B. Lay sod to form a solid mass with tightly fitted joints. Butt ends and sides of sod; do not stretch or overlap. Stagger sod strips or pads to offset joints in adjacent courses. Avoid damage to subgrade or sod during installation. Tamp and roll lightly to ensure contact with subgrade, eliminate air pockets, and form a smooth surface. Work sifted soil or fine sand into minor cracks between pieces of sod; remove excess to avoid smothering sod and adjacent grass.

1. Lay sod across angle of slopes exceeding 1:3.
2. Anchor sod on slopes exceeding 1:6 with biodegradable staples spaced as recommended by sod manufacturer but not less than 2 anchors per sod strip to prevent slippage.

C. Saturate sod with fine water spray within two hours of planting. During first week after planting, water daily or more frequently until sod is established.

3.19 SPRIGGING

A. Plant freshly shredded sod sprigs after finish grade is properly prepared and thoroughly soaked a day in advance. Plant sprigs at a rate of 10 cu. ft./1000 sq. ft. (0.28 cu. m/92.9 sq. m) in furrows 1 to 1-1/2 inches (25 to 38 mm deep. Place individual sprigs with roots and portions of stem in moistened soil, 6 inches (150 mm) apart in rows, and fill furrows without covering growing tips. Lightly roll and firm soil around sprigs after planting. Water thoroughly and keep soil moist. Weed by hand or hoe. Do not treat sprig area with herbicide.

3.20 PLUGGING

A. Plant fresh sod plugs after finish grade is properly prepared. Plant plugs in holes or furrows, spaced 12 inches (300 mm) apart in both directions. On slopes, contour furrows to near level. Water thoroughly and keep soil moist. Weed by hand or hoe. Do not treat plug area with herbicide.

3.21 TURF RENOVATION

A. Renovate existing turf damaged by Contractor's operations, such as storage of materials or equipment and movement of vehicles.
   1. Reestablish turf where settlement or washouts occur or where minor regrading is required.
   2. Install new planting soil as required.

B. Remove sod and vegetation from diseased or unsatisfactory turf areas; do not bury in soil.

C. Remove topsoil containing foreign materials such as oil drippings, fuel spills, stones, gravel, and other construction materials resulting from Contractor's operations, and replace with new planting soil.

D. Mow, dethatch, core aerate, and rake existing turf.

E. Remove weeds before seeding. Where weeds are extensive, apply selective herbicides as required. Do not use pre-emergence herbicides.

F. Remove waste and foreign materials, including weeds, soil cores, grass, vegetation, and turf, and legally dispose of them off Owner's property.

G. Till stripped, bare, and compacted areas thoroughly to a soil depth of 6 inches (150 mm).
H. Apply soil amendments and initial fertilizers required for establishing new turf and mix thoroughly into top 4 inches (100 mm) of existing soil. Install new planting soil to fill low spots and meet finish grades.
I. Apply seed and protect with straw mulch as required for new turf.
J. Water newly planted areas and keep moist until new turf is established.

3.22 TURF MAINTENANCE

A. Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.
   1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
   2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
   3. Apply treatments as required to keep turf and soil free of pests and pathogens or disease. Use IPM (Integrated Pest Management) practices whenever possible to minimize the use of pesticides and reduce hazards.
B. Install and maintain temporary piping, hoses, and turf-watering equipment to convey water from sources and to keep turf uniformly moist to a depth of 4 inches (100 mm).
   1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
   2. Water turf with fine spray at a minimum rate of 1 inch (25 mm) per week unless rainfall precipitation is adequate.
C. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than 1/3 of grass height. Remove no more than 1/3 of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and subsequent mowings to maintain the following grass height:

1. Mow turf 2 to 3 inches (50 to 75 mm).

3.23 SATISFACTORY TURF

A. Turf installations shall meet the following criteria as determined by Contracting Officer’s Representative:
   1. Satisfactory Seeded Turf: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding 90 percent over any 10 sq. ft. (0.92 sq. m) and bare spots not exceeding 5 by 5 inches (125 by 125 mm).
   2. Satisfactory Sodded Turf: At end of maintenance period, a healthy, well-rooted, even-colored, viable turf has been established, free of weeds, open joints, bare areas, and surface irregularities.
   3. Satisfactory Plugged Turf: At end of maintenance period, the required number of plugs has been established as well-rooted, viable patches of grass, and areas between plugs are free of weeds and other undesirable vegetation.
   4. Satisfactory Sprigged Turf: At end of maintenance period, the required number of sprigs has been established as well-rooted, viable plants, and areas between sprigs are free of weeds and other undesirable vegetation.
B. Use specified materials to reestablish turf that does not comply with requirements and continue maintenance until turf is satisfactory.

3.24 PESTICIDE APPLICATION

A. Apply pesticides and other chemical products and biological control agents in accordance with authorities having jurisdiction and manufacturer's written recommendations. Coordinate applications with Owner's operations and others in proximity to the Work. Notify Contracting Officer’s Representative before each application is performed.
B. Pre-Emergent Herbicides (Selective and Non-Selective): Applied to tree, shrub, and ground-cover areas in accordance with manufacturer's written recommendations. Do not apply to seeded areas.
C. Post-Emergent Herbicides (Selective and Non-Selective): Applied only as necessary to treat already-germinated weeds and in accordance with manufacturer's written recommendations.

3.25 CLEANUP AND PROTECTION

A. During planting, keep adjacent paving and construction clean and work area in an orderly condition.

B. Protect plants from damage due to landscape operations and operations of other contractors and trades. Maintain protection during installation and maintenance periods. Treat, repair, or replace damaged plantings.
C. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
D. Erect temporary fencing or barricades and warning signs, as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.
E. After installation and before Substantial Completion, remove nursery tags, nursery stakes, tie tape, labels, wire, burlap, and other debris from plant material, planting areas, and Project site.
F. Remove nondegradable erosion control measures after grass establishment period.
G. Remove surplus soil and waste material including excess subsoil, unsuitable soil, trash, and debris and legally dispose of them off Owner's property.

--- END ---

SECTION 33 10 00
WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION:

Underground water distribution system complete, ready for operation, including all appurtenant structures, and connections to both new building service lines and to existing water supply.

1.2 RELATED WORK:

A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.

B. Excavation, trench widths, pipe bedding, backfill, shoring, sheeting, bracing: Section 31 20 00, EARTH MOVING.

C. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.

D. Protection of materials and equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

E. Fire protection system connection and supervisory switch for post indicator valve: Section 21 12 00, FIRE-SUPPRESSION STANDPIPES.

F. Fire protection system connection, Section 21 10 00, WATER-BASED FIRE-SUPPRESSION SYSTEMS.

1.3 DEFINITIONS:

A. Water Distribution: Pipelines and appurtenances which are part of the distribution system. The distribution system comprises the network of piping located throughout building areas and other areas of water use, including hydrants, valves, and other appurtenances used to supply water for domestic and fire-fighting/fire protection purposes.

B. Water Service Line: Pipe line connecting building piping to water distribution lines.

1.4 QUALITY ASSURANCE:

A. Products Criteria:

1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be product of one manufacturer.
2. Nameplate: Nameplate bearing manufacturer's name or identifiable trademark securely affixed in a conspicuous place on equipment or name or trademark cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Comply with the rules and regulations of the City of Battle Creek who has jurisdiction over the connection to Public Water lines and the extension, and/or modifications to Public Utility systems.

C. Comply with all rules and regulations of Federal, State, and Local Department of Environmental Quality having jurisdiction over the design, construction, and operation of potable water systems.

D. All material surfaces in contact with potable water shall comply with NSF 61.

1.5 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers' Literature and Data (Submit all items as one package): (Ductile Iron Pipe and Polyvinyl Chloride (PVC) shall be in accordance with AWWA C600 and C605 respectively; and shall be provided to COR for approval.)

1. Piping.
2. Gaskets.
3. Valves.
4. Fire hydrants.
5. Street washer.
6. Meter.
7. Vaults, frames and covers.
8. Steps.
9. Post indicator.
10. Valve boxes.
11. Corporation and curb stops.
12. Curb stop boxes.
13. Joint restraint.
14. Disinfection products.
15. Link/sleeve seals.

C. Testing Certifications:

1. Certification of Backflow Devices.
2. Hydrostatic Testing.
3. Certification of Disinfection, including free chlorine residuals, and bacteriological examinations.

1.6 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI/ASME):

B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings

B16.26-88.....Cast Copper Alloy Fittings for Flared Copper Tubes

B40.100-98.....Pressure Gauges and Gauge Attachments

C. American Society for Testing and Materials (ASTM):

A123-97.....Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A148M-03.....Standard Specifications for Steel Castings

A242-00.....Standard Specifications for High Strength Low Alloy Structural Steel AASHTO No. M161

A307-02.....Standard Specifications for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength

A536-04.....Standard Specifications for Ductile Iron Castings

B61-02.....Steam or Valve Bronze Castings

B62-02.....Composition Bronze or Ounce Metal Castings

B88-02.....Seamless Copper Water Tube

B828.....Standard Practice: Soldering and Brazing Copper Tube and fittings

C32-04.....Sewer and Manhole Brick (Made from Clay or Shale)

C139-03.....Concrete Masonry Units for Construction of Catch Basins and Manholes

D1784-03.....Standard Specifications for Rigid PVC Compounds and CPVC Compounds

C32-04.....Standard Specifications for Sewer Manhole Brick

D. American Water Works Association (AWWA):

B300-04.....Hypochlorites

B301-04.....Liquid Chlorine

C104-04.....Cement Mortar Lining for Ductile Iron Pipe and Fittings for Water

C105-99.....Polyethylene Encasement for Gray and Ductile C.I. Piping for Water and Other Liquids

C110-03.....Ductile-Iron and Gray-Iron Fittings, 80 mm (3 Inches) Through 1200 mm (48 Inches) for Water and Other Liquids

C111-01.....Rubber-Gasket Joints for Ductile-Iron and Gray-Iron Pressure Pipe and Fittings

C115-99.....Flanged Ductile-Iron and Gray-Iron Pipe with Threaded Flanges

C150-02.....American National Standard for Thickness Design of Ductile Iron Pipe

C151-96.....Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-Lined Molds, for Water or Other Liquids
C153-00.....Ductile-Iron Compact Fittings, 80 mm (3 inches) Through 300 mm (12 Inches) for Water and Other Liquids
C500-02.....Gate Valves for Water and Sewerage Systems
C502a-95.....Dry-Barrel Fire Hydrants
C503-97.....Wet-Barrel Fire Hydrants
C508-01.....Swing Check Valves for Waterworks Service, 2 Inches (50 mm) Through 24 Inches (600mm) NPS
C509-01.....Resilient Seated Gate Valve for Water and Sewage System
C510-97.....Double Check Valve Back-Flow Prevention Assembly
C511-97.....Reduced Pressure Principle Back-Flow Prevention Assembly
C550-01.....Protective Epoxy Interior Coatings for Valves and Hydrants
C600-01.....Installation for Ductile-Iron Water Mains and Their Appurtenances
C605-94.....Underground Installation of Polyvinyl Chloride (PVC) Pressure Pipe and Fittings for Water
C651-92.....Disinfecting Water Mains
C800-01.....Underground Service Line Valves and Fittings

E. National Fire Protection Association (NFPA):
24-95.....Installation of Private Fire Service Mains and Their Appurtenances
291-01.....Fire Flow Testing and Marking of Hydrants
1141-98.....Fire Protection in Planned Building Groups

F. NSF International:
61-02.....Drinking Water System Components-Health Effects (Sections 1-9)

G. American Welding Society (AWS):
A5.8-04.....Brazing Filler Metal

H. Foundation for Cross-Connection Control and Hydraulic Research-2005

I. Copper Development Association’s Copper Tube Handbook-2005

PART 2 - PRODUCTS

2.1 DUCTILE IRON PIPE AND FITTINGS:

A. Ductile iron pipe, direct buried:

1. Provide ductile iron pipe conforming to the requirements of AWWA C151, Pressure Class 350 for Pipe 100 mm through 300 mm (4 inches through 12 inches) in diameter and 250 minimum for pipe larger than 300 mm (12 inches) in diameter, with standard thickness cement mortar lining interior, and interior asphaltic seal coat and exterior asphaltic coating, in accordance with AWWA and ANSI Standards.
2. Below Grade: Supply pipe in lengths not in excess of a nominal 6 m (20 feet) with rubber ring type push-on joints, mechanical joint or approved restrained joint. Provide flange joint pipe where shown on the drawings. Provide mechanical and restrained joint pipe with sufficient quantities of accessories as required for each joint.
3. When a polyethylene encasement over pipe, fittings, and valves is a requirement as indicated on the drawings, the material, installation and workmanship shall conform to applicable sections of AWWA C105. Make provisions to keep the polyethylene from direct exposure to sunlight prior to installation. Backfill following installation without delay to avoid exposure to sunlight.

B. Ductile Iron Pipe Above Grade or in Below Ground Concrete Pits:
1. Flanged ductile iron pipe, AWWA C115, with factory applied screwed long hub flanges except as otherwise specified hereinafter. Face and drill flanges after being screwed on the pipe, with flanges true to 90 degrees with the pipe axis and flush with end of pipe, ANSI B16.1, 850 kPa (125 psi) or 1725 kPa (250 psi) standard, for the purpose intended.
2. Wall Sleeve Castings: Size and types shown on the drawings and be hot dipped galvanized. Seal strips, where required shall be Link Seal as manufactured by Thunderline Corp., Wayne, Michigan or equal.
3. Pipe Thickness Class: Minimum of Class 53 as defined in AWWA C150 for all sizes of flanged pipe.
4. Rubber Ring Gaskets: Full face type, AWWA C111, 2 mm (1/16 inch) rubber ring gaskets and of approved composition suitable for the required service.
5. Pipe and fittings exposed to view in the finished work are to be painted in accordance with Section 09 91 00, PAINTING. Pipe shall not receive the standard tar or asphalt coat on the outside surfaces but shall be shop primed on the outside with one coat of Kop-Coat No. 621 Rust Inhibitive Primer or equal. Paint color shall match the wall color.

6. Bolts and Nuts on Flanged Fittings: Grade B, ASTM A307. Low alloy, high strength steel in accordance with AWWA C111. Assemble stainless steel bolts and nuts using anti-seize compound to prevent galling.

C. All Pipe Fittings: Ductile iron with a minimum pressure rating of 2400 kPa (350 psi). Fittings shall meet the requirements of ANSI and AWWA specifications as applicable. Rubber gasket joints shall conform to AWWA C111 for mechanical and push-on type joints. Ball joints shall conform to AWWA C151 with a separately cast ductile iron bell conforming to ASTM A148. Flanged fittings shall conform to AWWA C115 and be furnished flat faced and drilled to 850 kPa (125 psi) or 1725 kPa (250 psi) template in accordance with ANSI B16.1 with full faced gaskets.

D. Provide cement mortar lining and bituminous seal coat on the inside of the pipe and fittings in accordance with AWWA C104. Provide standard asphaltic coating on the exterior.

E. Provide a factory hydrostatic test of not less than 3.5 MPa (500 psi) for all pipe in accordance with AWWA C151.

F. Provide non-detectable adhesive backed identification tape on top and sides of all buried ductile iron pipe, extended from joint to joint along the length of the pipe and have black lettering identifying the pipe service at no more than 300 mm (12 inch) intervals. According to service, the tape background color shall be as follows: force main/sanitary-green; potable water-blue; reclaimed water-lavender.

2.2 COPPER PIPE AND TUBING:

Copper Piping: ASTM B88, Type K, or Type L with flared fittings in accordance with AWWA C800, with sweat cast brass fittings per ANSI B16.18. Use brazing alloy, AWS A5.8, Classification BCuP.

2.3 VALVES:

A. Asbestos packing is not allowed.

B. Gate:

1. 75 mm (3 inches) and Larger: Resilient seated, ductile iron body, bronze mounted, inclined seats, non-rising stem type turning counter-clockwise to open, 1375 kPa (200 pound) WOG. AWWA C509. The resilient seat shall be fastened to the gate with stainless steel fasteners or vulcanizing methods. The interior and exterior shall be coated with thermo-setting or fusion epoxy coating in accordance with AWWA C550.
2. Operator:
   a. Underground: Except for use with post indicators, furnish valves with 50 mm (2 inch) nut for socket wrench operation. Post indicator shall comply with the requirements of NFPA 24 and shall be fully compatible with the valve provided.

b. Above Ground and in Pits: Hand wheels.

3. Joints: Ends of valves shall accommodate, or be adapted to, pipe installed.

C. Check: Swing.

1. Smaller than 100 mm (4 inches): Bronze body and bonnet, ASTM B61 or B62, 1375 kPa (200 pound) WOG.
2. 100 mm (4 inches) and Larger: Iron body, bronze trim, swing type, vertical or horizontal installation, flange connection, 1375 kPa (200 pound) WOG. Check valves for fire lines shall conform to AWWA C508 and shall be epoxy coated and lined per AWWA C550.

D. Corporation stops and saddles shall conform to AWWA C800.

E. Curb Stop: Smaller than 75 mm (3 inches). Waterworks standard for Type "K" copper, single piece cast bronze body with tee top operated plug sealed with O-ring gaskets, 1375 kPa (200 pound) WOG per AWWA C800.

2.5 CURB STOP BOX:

Cast iron extension box with screw or slide type adjustment and flared base. Box shall be adapted, without full extension, to depth of cover required over pipe at stop location. Cast the word "WATER" in cover and set cover flush with finished grade. Curb stop shut-off rod shall extend 600 mm (2 feet) above top of deepest stop box.

2.6 VALVE BOX:

Cast iron extension box with screw or slide-type adjustment and flared base. Minimum thickness of metal shall be 5 mm (3/16 inch). Box shall be adapted, without full extension, to depth of cover required over pipe at valve location. Cast the word "WATER" in cover.

2.7 POST INDICATOR VALVE:

A. Valve: Valve shall conform to the specifications listed in Section 2.4 for gate valves. The Post Indicator shall conform to NFPA 24, and shall be fully compatible with the valve and all the supervisory switches.

2.8 FIRE HYDRANTS:

A. Size of main valve opening of each hydrant shall be 125 mm (5 inches), minimum. Hose thread, size of fire apparatus connection, and shape, size and direction of rotation of operating head of hydrant shall be identical with present local fire department and/or water department standards in use at station.

B. Hydrant shall be type AWWA C502, heavy construction, of proper length to connect pipe without extra fittings, and shall be the traffic type with safety flange on barrel and safety couplings on the valve stem with the following features:

1. Interior removable without digging up hydrant; can be packed under pressure; 150 mm (6 inch) bell connection; one steamer nozzle and two hose nozzles with nozzle caps securely chained to barrel; suitable drainage device; single rubber or leather-faced valve in base; nozzles, stuffing boxes, wedge nuts, seat rings, clamp plates, etc. Threaded joints or spindles shall be bronze. Upper and lower barrels shall be of equal diameters. Upper barrel shall be of sufficient length to permit setting hydrant with barrel flange not more than 50 mm (2 inches) above finished grade. All fire hydrants shall have 150 mm (6 inch) bottom connection.
2. Provide fire hydrants with a finish paint identical to the existing fire hydrants.

2.9 PIPE SLEEVES:

Ductile iron or zinc coated steel.

2.10 BACKFLOW PREVENTER:

A. Potable Water and Irrigation Water Service: Reduced Pressure Principle Type AWWA C511, except pressure drop at rated flow shall not exceed 100 kPa (15 psi). Gate valves installed on the assembly shall be resilient seated valve conforming to AWWA C509.
B. Fire Service: Double detector check valve. AWWA C510 and NFPA 14.
C. In cold climate areas, backflow assemblies and devices shall be protected from freezing by a method acceptable to local jurisdiction.
D. Backflow preventers shall be approved by the Foundation for Cross-Connection Control and Hydraulic Research per current edition of the Manual of Cross-Connection Control.
E. Backflow preventer shall not be located in any area containing fumes that are toxic, poisonous or corrosive.
F. Direct connections between potable water piping and sewer connected wastes shall not exist under any condition with or without backflow protection.
G. Backflow preventer shall be accessed and have clearance for the required testing, maintenance and repair. Access and clearance shall require a minimum of one (1) foot (305 mm) between the lowest portion of the assembly and grade, floor or platform. Installations elevated more than five (5) feet (1524 mm) above the floor or grade shall be provided with a permanent platform capable of supporting a tester or maintenance person.

2.11 WATER METER:

Furnished and set by Water Service Utility.

2.12 WATER METER:

Furnished by Water Service Utility and installed by Contractor.

2.13 VAULTS (BACKFLOW PREVENTER OR METER):

A. Top and base shall be reinforced concrete.

B. Walls shall be reinforced concrete, precast concrete, or segmental block (ASTM C139).

2.14 CAST IRON FRAME AND COVER, STEPS, ETC.:

Cast iron frame and cover, steps, etc. shall comply with State Department of Transportation standard details. Identify cover as “WATER”.

2.15 FLEXIBLE EXPANSION JOINTS: (PROVIDE FOR DOMESTIC AND FIRE SERVICE)

Ductile iron with ball joints rated for 1725 kPa (250 PSI) working pressure conforming to ANSI/AWWA A21.53/C153, capable of deflecting a minimum of 30 degrees and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 375 μm (15 mils) of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory holiday tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA A21.11/C110. Bolts and nuts high strength steel with synthetic gaskets that comply with AWWA C110.

2.16 POTABLE WATER:

Water used for filling, flushing, and disinfection of water mains and appurtenances shall conform to Safe Drinking Water Act.

2.17 DISINFECTION CHLORINE:

A. Liquid chlorine shall conform to AWWA B301 and AWWA C651.

B. Sodium hypochlorite shall conform to AWWA B300 with 5 percent to 15 percent available chlorine.

C. Calcium hypochlorite shall conform to AWWA B300 supplied in granular form or 5.g tablets, and shall contain 65 percent chlorine by weight.

2.18 WARNING TAPE

Standard, 4-Mil polyethylene 76 mm (3 inch) wide tape, detectable type, blue with black letters, and imprinted with “CAUTION BURIED WATER LINE BELOW”.

PART 3 - EXECUTION

3.1 BUILDING SERVICE LINES:

Install water service lines to point of connection within approximately 1500 mm (5 feet) outside of buildings to which such service is to be connected and make connections thereto. If building services have not been installed provide temporary caps.

3.2 REGRADING:

Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

3.3 PIPE LAYING, GENERAL:

A. Care shall be taken in loading, transporting, and unloading to prevent injury to the pipe or coatings. Pipe or fittings shall not be dropped. All pipe or fittings shall be examined before laying, and no piece shall be installed which is found to be defective. Any damage to the pipe coatings shall be repaired as directed by the COR.

B. All pipe and fittings shall be subjected to a careful inspection just prior to being laid or installed. If any defective piping is discovered after it has been laid, it shall be removed and replaced with a sound pipe in a satisfactory manner at no additional expense to the Government. All pipe and fittings shall be thoroughly cleaned before laying, shall be kept clean until they are used in the work, and when installed or laid, shall conform to the lines and grades required.

C. All buried piping shall be installed to the lines and grades as shown on the drawings. All underground piping shall slope uniformly between joints where elevations are shown.

D. Contractor shall exercise extreme care when installing piping to shore up and protect from damage all existing underground water line and power lines, and all existing structures.

E. Do not lay pipe on unstable material, in wet trench, or when trench or weather conditions are unsuitable.

F. Do not lay pipe in same trench with other pipes or utilities unless shown otherwise on drawings.

G. Hold pipe securely in place while joint is being made.

H. Do not walk on pipes in trenches until covered by layers of earth well tamped in place to a depth of 300 mm (12 inches) over pipe.

I. Full length of each section of pipe shall rest solidly upon pipe bed with recesses excavated to accommodate bells or joints. Do not lay pipes on wood blocking.

J. Tees, plugs, caps, bends and hydrants on pipe installed underground shall be anchored. See section 3.7 “PIPE SUPPORTS”.

K. Close pipe openings with caps or plugs during installation. Tightly cover and protect equipment against dirt, water and chemical, or mechanical injury. At completion of all work, thoroughly clean exposed materials and equipment.

L. Good alignment shall be preserved in laying. The deflection at joints shall not exceed that recommended by the manufacturer.

M. Warning tape shall be continuously placed 300 mm (12 inches) above buried water pipes.

3.4 DUCTILE IRON PIPE:

A. Installing Pipe: Lay pipe in accordance with AWWA C600 with polyethylene encasement if required in accordance with AWWA C105. Provide a firm even bearing throughout the length of the pipe by tamping selected material at the sides of the pipe up to the spring line.

B. All pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.

C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.

D. Jointing Ductile-Iron Pipe:

1. Push-on joints shall be made in strict accordance with the manufacturer’s instruction. Pipe shall be laid with bell ends looking ahead. A rubber gasket shall be inserted in the groove of the bell end of the pipe, and the joint surfaces cleaned and lubricated. The plain end of the pipe is to be aligned with the bell of the pipe to which it is joined, and pushed home with approved means.
2. Mechanical Joints at Valves, Fittings: Install in strict accordance with AWWA C111. To assemble the joints in the field, thoroughly clean the joint surfaces and rubber gaskets with soapy water before tightening the bolts. Bolts shall be tightened to the specified torque.
3. Ball Joints: Install in strict accordance with the manufacturer’s instructions. Where ball joint assemblies occur at the face of structures, the socket end shall be at the structure and ball end assembled to the socket.
4. Flanged joints shall be in accordance with AWWA C115. Flanged joints shall be fitted so that the contact faces bear uniformly on the gasket and then are made up with relatively uniform bolt stress.

3.5 COPPER PIPE:

Copper piping shall be installed in accordance with the Copper Development Association’s Copper Tube Handbook and manufacturer’s recommendations. Copper piping shall be bedded in 150 mm (6 inches) of sand and then back filled as specified in Section 31 20 00, EARTH MOVING.

3.6 PIPE SUPPORTS:

A. Supports:

1. All piping shall be properly and adequately supported. Hangers, supports, base elbows and tees, and concrete piers and pads shall be provided as indicated on the drawings. If the method of support is not indicated on the drawings, exposed piping shall be supported by hangers wherever the structure is suitable and adequate to carry the superimposed load. Supports shall be placed approximately 2.4 m (8 feet) on centers and at each fitting.
2. Hangers shall be heavy malleable iron of the adjustable swivel type, split ring type, or the adjustable-swivel, pipe-roll type for horizontal piping and adjustable, wrought iron, clamp type for vertical piping. Flat steel strap or chain hangers are not acceptable unless indicated on the drawings.
3. Hangers shall be attached to the structure, where possible, by beam clamps and approved concrete inserts set in the forms before concrete is poured. Where this method is impractical, anchor bolts with expanding lead shields, rawl drives, or malleable iron expansion shields will be permitted.
4. Where hangers cannot be used, the Contractor shall provide pipe saddle supports with pipe column and floor flange.

3.7 RESTRAINED JOINTS:

A. Sections of piping requiring restrained joints shall be constructed using pipe and fittings with restrained “locked-type” joints and the joints shall be capable of holding against withdrawal for line pressures 50 percent above the normal working pressure but not less than 1375 kPa (200 psi). The pipe and fittings shall be restrained push-on joints or restrained mechanical joints.

B. The minimum number of restrained joints required for resisting force at fittings and changes in direction of pipe shall be determined from the length of retained pipe on each side of fittings and changes in direction necessary to develop adequate resisting friction with the soil. Restrained pipe length shall be as shown on the drawings.

C. Restrained joint assemblies with ductile iron mechanical joint pipe shall be “Flex-Ring”, “Lok-Ring”, or mechanical joint coupled as manufactured by American Cast Iron Pipe Company, “Mega-Lug” or approved equal.
D. Ductile iron pipe bell and spigot joints shall be restrained with EBBA Iron Sales, Inc. Series 800 Coverall or approved equal.
E. Ductile iron mechanical joint fittings shall be restrained with EBBA Iron Sales, Inc. Series 1200 Restrainer. The restraining device shall be designed to fit standard mechanical joint bells with standard T head bolts conforming to AWWA C111 and AWWA C153. Glands shall be manufactured of ductile iron conforming to ASTM A536. Set screws shall be hardened ductile iron and require the same torque in all sizes. Steel set screws not permitted. These devices shall have the stated pressure rating with a minimum safety factor of 2:1. Glands shall be listed with Underwriters Laboratories and/or approved by Factory Mutual.
F. Thrust blocks shall not be permitted.
G. Where ductile iron pipe manufactured with restrained joints is utilized, all restrained joints shall be fully extended and engaged prior to back filling the trench and pressurizing the pipe.
H. PVC pipe bell and spigot joints shall be restrained with the Uni-Flange Corp. Series 1350 Restrainer or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.
I. Ductile iron mechanical joint fittings used with PVC pipe shall be restrained with UNI-Flange Corp. Series 1300 Restrainer, EBBA Iron, Inc, Series 2000PV Mechanical Joint Restrainer Gland, or approved equal. The restraining device and Tee head bolts shall be manufactured of high strength ductile iron meeting ASTM A-536. Clamping bolts and nuts shall be manufactured of corrosion resistant high strength, low alloy steel meeting the requirements of ASTM A242.

3.8 PIPE SEPARATION:

A. Horizontal Separation-Water Mains and Sewers:
   1. Water mains shall be located at least 3 m (10 feet) horizontally from any proposed drain, storm sewer, sanitary or sewer service connection.
   2. Water mains may be located closer than 3 m (10 feet) to a sewer line when:

a. Local conditions prevent a lateral separation of 3 m (10 feet); and
b. The water main invert is at least 450 mm (18 inches) above the crown of the sewer; and
c. The water main is either in a separate trench or in the same trench on an undisturbed earth shelf located one side of the sewer.

3. When it is impossible to meet (1) or (2) above, both the water main and drain or sewer shall be constructed of mechanical joint ductile iron pipe. Ductile iron pipe shall comply with the requirements listed in this specification section. The drain or sewer shall be pressure tested to the maximum expected surcharge head before back filling.

B. Vertical Separation-Water Mains and Sewers:

1. A water main shall be separated from a sewer so that its invert is a minimum of 450 mm (18 inches) above the crown of the drain or sewer whenever water mains cross storm sewers, sanitary sewers or sewer service connections. The vertical separation shall be maintained for that portion of the wear main located within 10 feet horizontally of any sewer or drain crossed. A length of water main pipe shall be centered over the sewer to be crossed with joints equidistant from the sewer or drain.
2. Both the water main and sewer shall be constructed of slip-on or mechanical joint ductile iron pipe or PVC pipe equivalent to water main standards of construction when:
   a. It is impossible to obtain the proper vertical separations described in (1) above; or
   b. The water main passes under a sewer or drain.
3. A vertical separation of 450 mm (18 inches) between the invert of the sewer or drain and the crown of the water main shall be maintained where a water main crosses under a sewer. Support the sewer or drain lines to prevent settling and breaking the water main.
4. Construction shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer or drain line is at least 3 m (10 feet).

3.9 SETTING OF VALVES AND BOXES:

A. Provide a surface concrete pad 450 by 450 by 150 mm (18 by 18 by 6 inches) to protect valve box when valve is not located below pavement.
B. Clean valve and curb stops interior before installation.
C. Set valve and curb stop box cover flush with finished grade.

D. Valves shall be installed plumb and level and in accordance with manufacturer’s recommendations.

3.10 SETTING OF FIRE HYDRANTS:

A. Set center of each hydrant not less than 600 mm (2 feet) nor more than 1800 mm (6 feet) back of edge of road or face of curb. Fire apparatus connection shall face road with center of nozzle 450 mm (18 inches) above finished grade. Set barrel flange not more than 50 mm (2 inches) above finished grade.

B. Set each hydrant on a slab of stone or concrete not less than 100 mm (4 inches) thick and 375 mm (15 inches) square. The service line to the hydrant, between the tee and the shoe of the hydrant, shall be fully restrained.

C. Set bases in not less than 0.4 cubic meter (1/2 cubic yard) of crushed rock or gravel placed entirely below hydrant drainage device.

D. Clean interiors of hydrants of all foreign matter before installation.

3.11 PIPE SLEEVES:

Install where water lines pass through retaining walls, building foundations and floors. Seal with modular mechanical type link seal. Install piping so that no joint occurs within a sleeve. Split sleeves may be installed where existing lines pass through new construction.

3.13 FLUSHING AND DISINFECTING:

A. Flush and disinfect new water lines in accordance with AWWA C651 and MDEQ requirements.

B. Initial flushing shall obtain a minimum velocity in the main of 0.75 m/sec (2.5 feet per second) at 40 PSI residual pressure in water main. The duration of the flushing shall be adequate to remove all particles from the line.

Pipe Diameter		Flow Required to Produce 2.5 ft/sec(approx.) Velocity in Main		Number of Hydrant Outlets			
				Size of Tap. in. (mm)			
				1(25)	1 ½(38)	2(51)	2 1/2-in (64 mm)
In	(mm)	gpm	(L/sec)	Number of taps on pipe			
4	(100)	100	(6.3)	1	--	--	1
6	(150)	200	(12.6)	--	1	--	1
8	(200)	400	(25.2)	--	2	1	1
10	(250)	600	(37.9)	--	3	2	1
12	(300)	900	(56.8)	--	--	3	2
16	(400)	1,600	(100.9)	--	--	4	2

The backflow preventers shall not be in place during the flushing.

C. The Contractor shall be responsible to provide the water source for filling, flushing, and disinfecting the lines. Only potable water shall be used, and the Contractor shall provide all required temporary pumps, storage facilities required to complete the specified flushing, and disinfection operations.
D. The Contractor shall be responsible for the disposal of all water used to flush and disinfect the system in accordance with all governing rules and regulations. The discharge water shall not be allowed to create a nuisance for activities occurring on or adjacent to the site.
E. The bacteriological test specified in AWWA C651 shall be performed by a laboratory approved by the Michigan Department of Environmental Quality. The cost of sampling, transportation, and testing shall be the responsibility of the Contractor.
F. Re-disinfection and bacteriological testing of failed sections of the system shall be the sole responsibility of the Contractor.
G. Before backflow preventers are installed, all upstream piping shall be thoroughly flushed.

3.14 HYDROSTATIC TESTING:

A. Hydrostatic testing of the system shall occur prior to disinfecting the system.
B. After new system is installed, except for connections to existing system and building, backfill at least 300 mm (12 inches) above pipe barrel, leaving joints exposed. The depth of the backfill shall be adequate to prevent the horizontal and vertical movement of the pipe during testing.
C. Prior to pressurizing the line, all joint restraints shall be completely installed and inspected.
D. If the system is tested in sections, and at the temporary caps at connections to the existing system and buildings, the Contractor shall provide and install all required temporary thrust restraints required to safely conduct the test.
E. The Contractor shall install corporation stops in the line as required to purge the air out of the system. At the completion of the test, all corporation stops shall be capped.
F. The Contractor shall perform pressure and leakage tests for the new system for 2 hours to 1375 kPa (200 psi). Leakage shall not exceed the following requirements.
   1. Copper Tubing: No leaks.
   2. Ductile Iron Pipe: AWWA C600. Provide to COR office.
   3. Polyvinyl Chloride (PVC) AWWA C605. Provide to COR office.

3.15 BACKFLOW PREVENTOR TESTING:

A. All backflow preventers shall be tested and certified for proper operation prior to being placed in operation.

B. Original copies of the certification shall be submitted to the COR.

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SECTION 33 30 00
SANITARY SEWERAGE UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION:

Outside, underground sanitary sewer system, complete, ready for operation, including all gravity flow lines, manholes, cleanouts, frames, covers, structures, appurtenances, and connections to new building and structure, service lines, existing sanitary sewer lines, and existing sanitary structures, and all other incidentals.

1.2 RELATED WORK:

A. Maintenance of Existing Utilities: Section 01 00 00, GENERAL REQUIREMENTS.

B. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING. Dewatering: Section 31 23 19, DEWATERING.

C. Concrete Work Reinforcing, Placement and Finishing; Section 03 30 00, CAST-IN-PLACE CONCRETE. Section 03 30 53, MISCELLANEOUS CAST-IN-PLACE CONCRETE.

D. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATIONS.

E. Protection of Materials and Equipment: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 QUALITY ASSURANCE:

A. Products Criteria:

1. Multiple Units: When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.

2. Nameplates: Nameplate bearing manufacturer's name, or identifiable trademark, including model number, securely affixed in a conspicuous place on equipment, or name or trademark, including model number cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturers' Literature and Data: Submit the following as one package:

1. Pipe, Fittings, and, Appurtenances.

2. Jointing Material.

3. Manhole and Structure Material.

4. Frames and Covers.

5. Steps and Ladders.

1.5 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A48/A48M-03.....Gray Iron Castings

A536-84(2004).....Ductile Iron Castings

A615/A615M-06.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

A625/A625M-03.....Tin Mill Products, Black Plate, Single Reduced

A746-03.....Ductile Iron Gravity Sewer Pipe

C12-06.....Installing Vitrified Clay Pipe Lines

C76-05b/C76M-05b.....Reinforced Concrete Culvert, Storm Drain and Sewer Pipe

C139-05.....Concrete Masonry Units for Construction of Catch Basins and Manholes

C150-05.....Portland Cement

C478-06a/C478M-06a.....Precast Reinforced Concrete Manhole Sections

C857-95(2001).....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures

D698-00ae1.....Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft^3 (600 kN-m/m^3))

D2321-05.....Underground Installation of Thermoplastic Pipes for Sewers and Other Gravity-Flow Applications

D2412-02.....Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading

D2992-01.....Practice for Obtaining Hydrostatic or Pressure Design Basis for Fiberglass (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe and Fittings

D3034-04a.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe and Fittings

D3212-96a (2003) e1.....Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals

D3261-03.....Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing

D3350-05.....Polyethylene Plastics Pipe and Fittings Materials

D4101-05a.....Polypropylene Injection and Extrusion Materials

F477-02e1.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F679-06.....Poly (vinyl chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings

F714-05.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter

F894-05.....Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe

C. American Association of State Highway and Transportation Officials (AASHTO):

M198-05.....Joints for Concrete Pipe, Manholes, and Precast Box Sections using Preformed Flexible Joint Sealants

D. Uni-Bell PVC Pipe Association:

Uni-B-6-98.....Recommended Practice Low Pressure Air Testing of Installed Sewer Pipe

PART 2 - PRODUCTS

2.1 PIPING:

A. Gravity Flow Lines (Pipe and Fittings):

1. Polyvinyl Chloride (PVC):

a. Pipe and Fittings, 100 to 150 mm (4 to 6 inches) in diameter, shall conform to ASTM D3034, Type PSM, SDR 26. Pipe and fittings shall have elastomeric gasket joints providing a watertight seal when tested in accordance with ASTM D3212. Gaskets shall conform to ASTM F477. Solvent welded joints shall not be permitted.

a. Pipe and Fittings, 200 to 375 mm (8 to 15 inches) in diameter, shall conform to ASTM D3034, Type PSM, SDR 35. Pipe and fittings shall have elastomeric gasket joints providing a watertight seal when tested in accordance with ASTM D3212. Gaskets shall conform to ASTM F477. Solvent welded joints shall not be permitted.

b. Pipe and fittings, 450 to 900 mm (18 to 36 inches) in diameter, shall be solid wall or have a corrugated or ribbed exterior profile and a smooth interior. Pipe shall conform to the following:

1) Pipe and fittings shall conform to ASTM F949 corrugated sewer pipe with a smooth interior. The corrugated outer wall shall be fused to the smooth interwall at the corrugation valley. Pipe and fitting shall have a smooth bell, elastomeric joints conforming to ASTM D3212, and shall have a minimum pipe stiffness of 350 kPa (50 psi) at 5 percent deflection, when tested in accordance with ASTM D2412. Corrugation shall be perpendicular to the axis of the pipe to allow gaskets to be installed on field cut sections of pipe without the requirement for special fittings.

2) Ribbed wall PVC pipe and fittings shall conform to ASTM F794 ribbed sewer pipe with smooth interior pipe and fittings shall have a smooth bell, elastomeric joints conforming to ASTM D3212, and shall have a minimum pipe stiffness of 320 kPa (46 psi) when tested in accordance with ASTM D 2412, at 5 percent

vertical deflection. Joints shall not leak at 7.6 m (25 feet) of head under 5 percent deflection.

3) Solid wall pipe and fittings shall conform to ASTM F679, SDR 26 pipe and fittings shall gaskets conforming to ASTM F477, and shall be able to withstand a hydrostatic pressure of 345 kPa (50 psi).

2. Ductile Iron Pipe (DIP) for Sanitary Sewer: Shall conform to ASTM A746, thickness Class 51 unless otherwise shown or specified. Joints on pipe and fittings shall be push-on style and conform to AWWA C110 and AWWA C111, rated for 1.03 MPa (150 psi). Exterior coating shall be approximately 0.025 mm (1 mil) asphaltic coating as specified in ASTM A746. Interior lining shall be a catalyzed coal tar epoxy, having a minimum thickness of 0.60 mm (24 mils), a permeability rating of 0.13 perms, direct impact rating of 11.3 Nm (100 in-lbs), an abrasion resistance of 20 liters of sand per mil, and dielectric strength of 250 volts per mil. Pipe and fittings shall be polyethylene encased with 0.20 mm (8 mil) polyethylene sheeting per AWWA C105. Color of polyethylene encasement shall be green.

3. High density polyethylene (HDPE) pipe and fittings 450 mm to 900 mm (18 inches to 36 inches) shall conform to ASTM F894. Pipe and fittings shall have a smooth interwall and profile exterior, and be Class 160. Joints shall be water tight elastomeric gaskets in accordance with ASTM D3212, or thermal welded joints.

2.2 JOINTING MATERIAL:

A. Gravity Flow Lines:

1. Ductile Iron Pipe: Push-on or mechanical joints, AWWA C111, AWWA C110. Flange joints shall comply with AWWA C115. Flange joints shall only be used in vaults or above-grade.

2. Polyvinyl Chloride (PVC) Pipe (Gravity Use): Joints, ASTM D3212. Elastomeric gasket, ASTM F477.

3. High Density Polyethylene (HDPE) pipe and fitting joints, ASTM E-3212, elastomeric gaskets, ASTM F477.

4. High Density Polyethylene (HDPE) pipe and fittings shall be fusion butt welded, flanged, or mechanical couplings as recommended by the manufacturer. Restrained joints shall be limited to fusion welded and flanged.

2.3 MANHOLES AND VAULTS:

A. Manholes and vaults shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections, or cast-in-place concrete. The manholes and vaults shall be in accordance with State Department of Transportation or State Roads Commission standard details, and the following:

1. Precast Concrete Segmental Blocks: Blocks shall conform to ASTM C139 and shall not be less than 150 mm (6 inches) thick for manholes to a depth of 3.6m (12 feet); not less than 200 mm (8 inches) thick for manholes deeper than 3.6m (12 feet) deep. Blocks shall be not less than 200 mm (8 inches) in length. Blocks shall be shaped so that joints seal and bond effectively with cement mortar. Parge structure interior and exterior with 15 mm (1/2 inch) of cement mortar applied with a trowel and finished to an even glazed surface.

2. Precast Reinforced Concrete Rings: Rings or sections shall have an inside diameter as indicated on the drawings, and shall be not less than 1200 mm (48 inches) in diameter. Wall thickness shall conform to requirements of ASTM C76, except that lengths of the sections may be shorter as conditions require. Tops shall conform to ASTM C478. Top section shall be eccentric cone type. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.

3. Precast Reinforced Concrete Manhole Risers and Tops: Design, material and installation shall conform to requirements of ASTM C478. Top sections shall be eccentric. Steps on inside wall shall be in the same plane from bottom of structure to manhole cover.

4. Flat top manhole tops shall be reinforced concrete as detailed on the drawings.

5. Vaults: Reinforced concrete, as indicated on the plans, or precast reinforced concrete. Concrete for precast sections shall have a minimum compressive strength of 35 MPa (5,000 psi) at 28 days, ASTM A615, Grade 60 reinforcing steel, rated for AASHTO HS20-44 loading with 30 percent impact, and conform to ASTM C857.

6. Mortar:

   a. Precast Concrete Segmental Block Structures: By volume, 1 part of Portland cement, l/4 part lime hydrate, and 3 parts sand.

   b. Precast Reinforced Concrete Ring and Riser Structures: By volume, 1 part of Portland cement and 2 parts sand. Water in mixture shall produce a stiff, workable mortar, but shall not exceed 21 L (5-l/2 gallons) per sack of cement.

7. Flexible sealing compound shall be packaged in extruded preformed shape, sized to completely fill the joint between precast sections, and form permanently flexible watertight seal. The sealing compound shall be non-shrink and meet AASHTO M198.

8. Frames and covers shall be gray cast iron conforming to ASTM A48. The frame and cover shall be rated for HS20-44 loading, have a studded pattern on the cover, and the words “sanitary sewer”. The studs and the lettering shall be raised 8 mm (5/16 inch). The cover shall be a minimum of 600 mm (24 inches) in diameter and shall have four 19 mm (3/4 inch) vent holes and two lifting slots. The bearing surface of the frame and cover shall be machine finished. The cover shall fit firmly on the frame without movement when subject to traffic.

9. Manhole steps shall be polypropylene plastic coated on a No. 4 deformed rebar conforming to ASTM C478, Polypropylene shall conform to ASTM D4101. Steps shall be a minimum of 406 mm (16 inches) wide and project a minimum of 178 mm (7 inches) away from the wall. The top surface of the step shall have a studded non-slip surface. Steps shall be placed at 300 mm (12 inch) centers.

10. Ladders, brackets and hardware shall be constructed of welded aluminum, rails shall be 10 mm (3/8 inch) by 63 mm (2-1/2 inches) spaced a minimum of 400 mm (16 inches) apart. Rungs shall be 35 mm (1-3/8 inches) in diameter and have a non-slip surface. Standoffs shall offset the ladder 180 mm (7 inches) from the wall. The ladder assembly shall be rated for a minimum of 2200 N (500 pounds).

2.4 CONCRETE:

Concrete shall have a minimum compressive strength of 20 MPa (3000 psi) at 28 days. The cement shall be Type III conforming to ASTM C150. Concrete shall conform with the provisions of Division 03 of these specifications.

2.5 REINFORCING STEEL:

Reinforcing steel shall be deformed bars, ASTM A615, Grade 40 unless otherwise noted.

2.6 CLEANOUT FRAMES AND COVERS:

Frames and covers shall be gray iron casting conforming to ASTM C48. The frame and cover shall be rated for HS20-44 wheel loading, have a studded pattern on its cover, vent holes, and lifting slots. The cover shall fit firmly on the frame without movement when subject to vehicular traffic. The word “SEWER” shall be cast on the cover.

2.7 WARNING TAPE:

Standard, .1mm (4Mil) polyethylene 76 mm (3 inch) wide tape non-detectable type, green with black letters and imprinted with “CAUTION BURIED SEWER LINE BELOW”.”

PART 3 - EXECUTION

3.1 BUILDING SERVICE LINES:

A. Install sanitary sewer service lines to point of connection within approximately 1500 mm (5 feet) outside of buildings where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

B. Connections of service line to building piping shall be made after the new sanitary sewer system has been constructed, tested, and accepted for operation by the COR. The Contractor shall install all temporary caps or plugs required for testing.

C. When building services have not been installed at the time when the sanitary sewer system is complete, provide temporary plugs or caps at the ends of all service lines. Mark the location and depth of the service lines with continuous warning tape placed 300 mm (12 inches) above service lines.

3.2 ABANDONED MANHOLES STRUCTURES AND PIPING:

A. Manholes and Structures Outside of Building Areas: Remove frame and cover, cut and remove the top of an elevation of 600 mm (2 feet) below finished grade. Fill the remaining portion with compacted gravel or crushed rock or concrete.

B. Manholes and Structures within Building Areas: Remove frame and cover and cut and remove the top to an elevation of 600 (2 feet) below the finish floor elevation, and completely fill the structure with 21 MPa (3,000 psi) concrete.

C. Piping under and within 1500 mm (5 feet) of building areas shall be abandoned in place and completely filled with 21 MPa (3000 psi) concrete.

D. Piping outside of building areas shall have all ends of the piping at the limit of the abandonment and within structures and manholes, plugged with concrete, and abandoned in-place.

E. The Contractor shall comply with all OSHA confined space requirements while working within existing manholes and structures.

F. When the limit of the abandonment terminates in an existing manhole to remain, the flow line in the bench of the manhole to the abandoned line shall be filled with concrete and shaped to maintain the flowline of the lines to remain.

3.3 REGRADING:

A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and reinstall the cap or plug. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

C. The Contractor shall comply with all OSHA confined space requirements when working within existing structures.

3.4 CONNECTIONS TO EXISTING VA OWNED MANHOLES:

A. During construction of new connections to existing manholes, it shall be the sole responsibility of the Contractor to maintain continued sanitary

sewer service to all buildings and users upstream. The contractor shall provide, install, and maintain all pumping, conveyance system, dams, weirs, etc. required to maintain the continuous flow of sewage. All temporary measures required to meet this requirement shall be subject to the review of the COR.

B. Core existing structure, install pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.

C. The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all pipes connected to the manhole.

D. Connections and alterations to existing manholes shall be constructed so that finished work conforms as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting and shaping.

3.5 PIPE SEPARATION:

A. Horizontal Separation - Water Mains and Sewers:

1. Existing and proposed water mains shall be at least 3 meters (10 feet) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.

2. Gravity flow mains and pressure (force) mains may be located closer than 3 meters (10 feet) but not closer than 1.8 m (6 feet) to a water main when:

   a. Local conditions prevent a lateral separation of ten feet; and

   b. The water main invert is at least 450 mm (18 inches) above the crown of the gravity sewer or 600 mm (24 inches) above the crown of the pressure (force) main; and

   c. The water main is in a separate trench separated by undisturbed earth.

3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe. The pipe for the sanitary sewer main shall comply with the specifications for pressure (force) mains, and the water main material shall comply with Section 33 10 00, WATER

UTILITIES. The sewer shall be pressure tested as specified for pressure (force) mains before backfilling.

B. Vertical Separation - Water Mains and Sewers at Crossings:

1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 600 mm (24 inches) above the crown of gravity flow sewer or 1200 mm (48 inches) above the crown of pressure (force) mains. The vertical separation shall be maintained within 3 meters (10 feet) horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.

2. In no case shall pressure (force) sanitary main cross above, or within 600 mm (24 inches) of water lines.

3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 450 mm (18 inches) above or 300 mm (12 inches) below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 600 mm (24 inches) below the water line provided both the water line and sewer line are constructed of ductile iron pipe. The pipe for the sewer shall conform to the requirements for pressure sewers specified herein. Piping for the water main shall conform to Section 33 10 00, WATER UTILITIES.

4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 3 meters (10 feet).

3.7 GENERAL PIPING INSTALLATION:

A. Lay pipes true to line and grade. Gravity flow sewer shall be laid with bells facing upgrade. Pressure (force) mains shall have the bells facing the direction of flow.

B. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.

C. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.

D. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.

E. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.

F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.

G. Do not lay sewer pipe in same trench with another pipe or other utility. Sanitary sewers shall cross at least 600 mm (2 feet) below water lines.

H. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 300 mm (12 inches) over the crown of the pipe.

I. Warning tape shall be continuously placed 300 mm (12 inches) above sewer pipe

J. Install gravity sewer line in accordance with the provisions of these specifications and the following standards:

   1. Ductile Iron Piping: AWWA C111 and C600.

2. Vitrified Clay Piping: ASTM C12.

3. Polyvinyl Chloride (PVC) Piping: ASTM D2321.

4. High Density Polyethylene (HDPE) Piping: Comply with manufacturer’s recommendations with gasketed joints.

3.8 MANHOLES AND VAULTS:

A. General:

1. Circular Structures:

a. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 15 mm (1/2 inch) or cement mortar applied with a trowel and finished to an even glazed surface.

b. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.

c. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.

2. Rectangular Structures:

a. Reinforced concrete structures shall be installed in accordance with Division 03, CONCRETE.

b. Precast concrete structures shall be placed on a 200 mm (8 inch) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on 200 mm (8 inches) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.

3. Do not build structures when air temperature is 0 degrees C (32 degrees F), or below.

4. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:

   a. Forming directly in concrete base of structure.

   b. Building up with brick and mortar.

5. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1:12 (1-inch per foot) nor more than 1:6 (2 inches per foot). Bottom slab and benches shall be concrete.

6. The wall that support access rungs or ladder shall be 90 degrees vertical from the floor of structure to manhole cover.

7. Install steps and ladders per the manufacturer’s recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.

8. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 50 mm (2 inches) above the adjacent finish grade. Install a 200 mm (8 inches) thick, by 300 mm (12 inches) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.9 SEWER AND MANHOLE SUPPORTS, CONCRETE CRADLES:

Reinforced concrete as detailed on the drawings. The concrete shall not restrict access for future maintenance of the joints within the piping system.

3.10 CLEANOUTS:

A. 150 millimeters (6 inches) in diameter and consisting of a ductile iron 45 degree fitting on end of run, or combination Y fitting and l/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Center-set cleanouts, located in unpaved areas, in a 300 by 300 by 150 mm (12 by 12 by 6 inches) thick concrete slab set flush with adjacent finished grade. Where cleanout is in force main, provide a blind flange top connection.

The center of the flange shall be equipped with a 50 mm (2 inches) base valve to allow the pressure in the line to be relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 600 mm (24 inches) in diameter.

B. The top of the cleanout assembly shall be 50 mm (2 inches) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.11 INSPECTION OF SEWERS:

Inspect and obtain the COR's approval. Thoroughly flush out before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lip at joints on the inside of gravity sewer lines are not acceptable.

3.12 TESTING OF SANITARY SEWERS:

A. Gravity Sewers and Manholes (Select one of the following):

1. Air Test: Vitrified Clay Pipe ASTM C828. PVC Pipe, Uni-Bell Uni-B-6. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be pressurized to 28 kPa (4 psi) and allowed to stabilize. After pressure stabilization, the pressure shall be dropped to 24 kPa (3.5 psi) greater than the average back-pressure of any groundwater above the sewer. The minimum test time shall be as specified in Uni-Bell Uni-B-6.

2. Exfiltration Test:

a. Subject pipe to hydrostatic pressure produced by head of water at depth of 900 mm (3 feet) above invert of sewer at upper manhole under test. In areas where ground water exists, head of water shall be 900 mm (3 feet) above existing water table. Maintain head of water for one hour for full absorption by pipe body before testing. During one hour test period, measured maximum allowable rate of exfiltration for any section of sewer shall be 11 L (3.0 gallons) per hour per 30 m (100 feet).

b. If measurements indicate exfiltration is greater than maximum allowable leakage, take additional measurements until leaks are located. Repair and retest.

3. Infiltration Test: If ground water level is greater than 900 mm (3 feet) above invert of the upper manhole, infiltration tests are acceptable. Allowable leakage for this test will be the same as for the exfiltration test.

B. Pressure (Force) Mains: Test at 690 kPa (100 psi) for two hours. Leakage shall be per the following:

$$L=J*D*\sqrt{P}/4500$$

Where:

L = Maximum Allowable Leakage in Gallons per Hour

J = Number of Joints in Test Area

D = Diameter of Pipe in Inches

P = Average Test Pressure (Psi)

C. Testing of Fiberglass Sewage Holding Tanks: No leakage at 35 kPa (5 psi) air pressure test with 5:1 safety factor. Test by Contractor after installation.

D. Testing of Concrete Wet Well: No leakage with the wet well completely filled with water for a duration of 4 hours.

- - - E N D - - -

SECTION 33 40 00
STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.

B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.

C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

D. Fabrication of Steel Ladders: Section 05 50 00, METAL FABRICATIONS.

E. Materials and Testing Report Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

F. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 ABBREVIATIONS

A. HDPE: High-density polyethylene

B. PE: Polyethylene

1.4 DELIVERY, STORAGE, AND HANDLING

A. Do not store plastic manholes, pipe, and fittings in direct sunlight.

B. Handle manholes, catch basins, and stormwater inlets according to manufacturer's written rigging instructions.

1.5 COORDINATION

A. Coordinate connection to storm sewer main with the Public Agency providing storm sewer off-site drainage.

B. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.6 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.

2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.7 SUBMITTALS

A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for Concrete

A242/A242M-04(2009).....High-Strength Low-Alloy Structural Steel

A536-84(2009).....Ductile Iron Castings

A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

A929/A929M-01(2007).....Steel Sheet, Metallic-Coated by the Hot-Dip Process for Corrugated Steel Pipe

C14-07.....Non-reinforced Concrete Sewer, Storm Drain, and Culvert Pipe

C33/C33M-08.....Concrete Aggregates

C76-11.....Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe

C139-10.....Concrete Masonry Units for Construction of Catch Basins and Manholes

C150/C150M-11.....Portland Cement

C443-10.....Joints for Concrete Pipe and Manholes, Using Rubber Gaskets

C478-09.....Precast Reinforced Concrete Manhole Sections

C506-10b.....Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe

C857-07.....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures

C891-09.....Installation of Underground Precast Concrete Utility Structures

C913-08.....Precast Concrete Water and Wastewater Structures

C923-08.....Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals

C990-09.....Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

C1103-03(2009).....Joint Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines

C1173-08.....Flexible Transition Couplings for Underground Piping Systems

C1479-10.....Installation of Precast Concrete Sewer, Storm Drain, and Culvert Pipe Using Standard Installations

D448-08.....Sizes of Aggregate for Road and Bridge Construction

D698-07e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort (12 400 ft-lbf/ft3 (600 kN-m/m3))

D1056-07.....Flexible Cellular Materials—Sponge or Expanded Rubber

D1785-06.....Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120

D3034-08.....Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings

D3350-10.....Polyethylene Plastics Pipe and Fittings Materials

D5926-09.....Poly (Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic Pipe

F679-08.....Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings

F714-10.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based on Outside Diameter

F794-03(2009).....Poly(Vinyl Chloride) (PVC) Profile Gravity Sewer Pipe and Fittings Based on Controlled Inside Diameter

F891-10.....Coextruded Poly(Vinyl Chloride) (PVC) Plastic Pipe With a Cellular Core

F894-07.....Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe

F949-10.....Poly(Vinyl Chloride) (PVC) Corrugated Sewer Pipe With a Smooth Interior and Fittings

F1417-11.....Installation Acceptance of Plastic Gravity Sewer Lines Using Low-Pressure Air

F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Association of State Highway and Transportation Officials (AASHTO):

M198-10.....Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants

M252-09.....Corrugated Polyethylene Drainage Pipe

M294-10.....Corrugated Polyethylene Pipe, 12 to 60 In. (300 to 1500 mm) Diameter

D. American Water Works Association(AWWA):

C900-07.....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution

M23-2nd ed.....PVC Pipe ”Design And Installation”

E. American Society of Mechanical Engineers (ASME):

A112.6.3-2001.....Floor and Trench Drains

A112.14.1-2003.....Backwater Valves

A112.36.2M-1991.....Cleanouts

F. American Concrete Institute (ACI):

318-05.....Structural Commentary and Commentary

350/350M-06.....Environmental Engineering Concrete Structures and Commentary

G. National Stone, Sand and Gravel Association (NSSGA): Quarried Stone for Erosion and Sediment Control

1.9 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting there from within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers’ and suppliers’ written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PE PIPE AND FITTINGS

A. Corrugated PE drainage pipe and fittings, NPS 3 to NPS 10 (DN 80 to DN 250); ASTM F714, SDR 21 with smooth waterway for coupling joints.

1. Soil-tight Couplings: AASHTO M252, corrugated, matching tube and fittings.

B. Corrugated PE pipe and fittings, NPS 12 to NPS 60 (DN 300 to DN 1500); AASHTO M294, Type S or ASTM F714, SDR 21 for pipes 3 to 24 inches (300 to 600 mm) with smooth waterway for coupling joints. Pipe shall be produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class 335434C.
   1. Soil-tight Couplings: AASHTO M252, corrugated, matching tube and fittings.
C. Profile Wall PE Pipe: Pipe shall comply with ASTM F894, Class 160.
   1. Profile Wall PE Plastic Pipe Joints: Joints shall be as per ASTM F894, gasket type with integral bell.
D. PVC Pipe And Fittings
   1. PVC Cellular-Core Pipe And Fittings: ASTM F891, Sewer and Drain Series, PS 50 minimum stiffness, PVC cellular-core pipe with plain ends for solvent-cemented joints.
   2. Fittings: ASTM D3034, SDR 35, PVC socket-type fittings.
E. PVC Corrugated Sewer Piping
   1. Pipe: ASTM F949, PVC, corrugated pipe with bell-and-spigot ends for gasketed joints.
   2. Fittings: ASTM F949, PVC molded or fabricated, socket type.
   3. Gaskets: ASTM F477, elastomeric seals.
F. PVC Profile Sewer Piping
   1. Pipe: ASTM F794, PVC profile, gravity sewer pipe with bell-and-spigot ends.
   2. Fittings: ASTM D3034, PVC with bell ends.
   3. Gaskets: ASTM F477, elastomeric seals.
G. PVC Type PSM Sewer Piping
   1. Pipe: ASTM D3034, SDR 35, PVC Type PSM sewer pipe with bell-and-spigot ends.
   2. Fittings: ASTM D3034, PVC with bell ends.
   3. Gaskets: ASTM F477, elastomeric seals.
H. PVC Gravity Sewer Piping
   1. Pipe and fittings shall be ASTM F679, T-1 wall thickness, PVC gravity sewer pipe with bell-and-spigot ends.
   2. Gaskets: ASTM F477, elastomeric seals for gasketed joints.

2.3 CONCRETE PIPE AND FITTINGS

A. Non-Reinforced-Concrete sewer pipe and fittings shall be ASTM C14, Class 3, with bell-and-spigot ends and gasketed joints with ASTM C443, rubber gaskets.

B. Reinforced-Concrete sewer pipe and fittings shall be ASTM C76 or ASTM C655.
   1. Bell-and-spigot ends and gasketed joints with ASTM C443, rubber gaskets.
   2. Class III: Wall A

2.4 NONPRESSURE TRANSITION COUPLINGS

A. Comply with ASTM C1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground non-pressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Sleeve Materials
   1. For concrete pipes: ASTM C443, rubber.
   2. For plastic pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
   3. For dissimilar pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings: Couplings shall be an elastomeric sleeve with corrosion-resistant-metal tension band and tightening mechanism on each end.

D. Shielded, flexible couplings shall be elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

E. Ring-Type, flexible couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

2.5 CLEANOUTS

A. Cast-Iron Cleanouts: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
   1. Top-Loading Classification(s): Heavy Duty
   2. Pipe fitting and riser to cleanout shall be same material as main pipe line.

B. Plastic Cleanouts shall have PVC body with PVC threaded plug. Pipe fitting and riser to cleanout shall be of same material as main line pipe.

2.6 DRAINS

A. Cast-Iron Area Drains: ASME A112.6.3, gray-iron round body with anchor flange and round grate. Include bottom outlet with inside calk or spigot connection, of sizes indicated.
   1. Top-Loading Classification(s): Medium and Heavy Duty
B. Cast-Iron Trench Drains: ASME A112.6.3, 6 inch (150 mm) wide top surface, rectangular body with anchor flange or other anchoring device, and rectangular grate. Include units of total length indicated and quantity of bottom outlets with inside calk or spigot connections, of sizes indicated.
   1. Top-Loading Classification(s): Heavy and Extra-Heavy Duty
C. Steel Trench Drains: ASTM A242, welded steel plate, to form rectangular body with uniform bottom downward slope of 2 percent toward outlet, anchor flange, and grate.
   1. Plate Thicknesses: 1/4 inch (6.4 mm)
   2. Overall Widths: 7-1/2 inches (190 mm) and 12-1/3 inches (313 mm)
D. Grate openings shall be 3/8 by 3 inch (9.5 by 76 mm) slots.

2.7 MANHOLES AND CATCH BASINS

A. Standard Precast Concrete Manholes:
   1. Description: ASTM C478 (ASTM C478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.
   2. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.
   3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
   4. Base Section: 6 inch (150 mm) minimum thickness for floor slab and 4-inch (102 mm) minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
   5. Riser Sections: 4 inch (102 mm) minimum thickness, and lengths to provide depth indicated.
   6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.
   7. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
   8. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.

9. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps or ASTM A615, deformed, 1/2 inch (13 mm) steel reinforcing rods encased in ASTM D4101, PP, width of 16 inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.
10. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Designed Precast Concrete Manholes:
1. Description: ASTM C913; designed for A-16 (AASHTO HS20-44), heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
2. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
3. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
4. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
5. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps or ASTM A615 deformed, 1/2 inch (13 mm) steel reinforcing rods encased in ASTM D 4101, PP, width of 16 inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.
6. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

C. Manhole Frames and Covers:
1. Description: Ferrous; 24 inch (610 mm) ID by 7 to 9 inch (175 to 225 mm) riser with 4 inch (102 mm) minimum width flange and 26-inch (600 mm) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
2. Material: ASTM A536, Grade 60-40-18 ductile iron, unless otherwise indicated.

2.8 CONCRETE FOR MANHOLES AND CATCH BASINS

A. General: Cast-in-place concrete according to ACI 318, ACI 350/350R, and the following:
1. Cement: ASTM C150, Type II.

2. Fine Aggregate: ASTM C33, sand.
3. Coarse Aggregate: ASTM C33, crushed gravel.
4. Water: Potable.

B. Concrete Design Mix: 4000 psi (27.6 MPa) minimum, compressive strength in 28 days.
1. Reinforcing Fabric: ASTM A185, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A615, Grade 60 (420 MPa) deformed steel.

C. Manhole Channels and Benches: Channels shall be the main line pipe material. Include benches in all manholes and catch basins.
1. Channels: Main line pipe material or concrete invert. Height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope. Invert Slope: Same slope as the main line pipe. Bench to be concrete, sloped to drain into channel. Minimum of 6 inch slope from main line pipe to wall sides.

2.9 POLYMER-CONCRETE, CHANNEL DRAINAGE SYSTEMS

A. General Requirements for Polymer-Concrete, Channel Drainage Systems: Modular system of precast, polymer-concrete channel sections, grates, and appurtenances; designed so grates fit into channel recesses without rocking or rattling. Include quantity of units required to form total lengths indicated.

B. Sloped-Invert, Polymer-Concrete Systems:
1. Channel Sections:
a. Interlocking-joint, precast, modular units with end caps.
b. 4-inch (102 mm) inside width and deep, rounded bottom, with built-in invert slope of 0.6 percent and with outlets in quantities, sizes, and locations indicated.
c. Extension sections necessary for required depth.
d. Frame: Include gray-iron or steel frame for grate.
2. Grates:
a. Manufacturer's designation "Heavy Duty," with slots or perforations that fit recesses in channels.
b. Material: Gray iron.
3. Covers: Solid gray iron if indicated.
4. Locking Mechanism: Manufacturer's standard device for securing grates to channel sections.

C. Narrow-Width, Level-Invert, Polymer-Concrete Systems:
   1. Channel Sections:
      a. Interlocking-joint, precast, modular units with end caps.
      b. 5 inch (127 mm) inside width and 9-3/4 inch (248 mm) deep, rounded bottom, with level invert and with NPS 4 (DN 100) outlets in quantities, sizes, and locations indicated.
   2. Grates:
      a. Slots or perforations that fit recesses in channels.
      b. Material: Gray iron.
   3. Covers: Solid gray iron if indicated.
   4. Locking Mechanism: Manufacturer's standard device for securing grates to channel sections.
D. Wide-Width, Level-Invert, Polymer-Concrete Systems:
   1. Channel Sections:
      a. Interlocking-joint, precast, modular units with end caps.
      b. 8 inch (203 mm) inside width and 13-3/4 inch (350 mm) deep, rounded bottom, with level invert and with outlets in quantities, sizes, and locations indicated.
   2. Grates:
      a. Slots or other openings that fit recesses in channels.
      b. Material: Gray iron.
   3. Covers: Solid gray iron if indicated.
   4. Locking Mechanism: Manufacturer's standard device for securing grates to channel sections.
E. Drainage Specialties: Precast, polymer-concrete units.
   1. Large Catch Basins:
      a. 24 by 12 inch (610 by 305-mm) polymer-concrete body, with outlets in quantities and sizes indicated.
      b. Gray-iron slotted grate.
      c. Frame: Include gray-iron or steel frame for grate.
   2. Small Catch Basins:
      a. 19 to 24 inch by approximately 6 inch (483 to 610 mm by approximately 150 mm) polymer-concrete body, with outlets in quantities and sizes indicated.
      b. Gray-iron slotted grate.
      c. Frame: Include gray-iron or steel frame for grate.

3. Oil Interceptors:
   a. Polymer-concrete body with interior baffle and four steel support channels and two 1/4 inch (6.4 mm) thick, steel-plate covers.
   b. Steel-plate covers.
   c. Capacity: 140 gal. (530 L).
   d. Inlet and Outlet: NPS 4 (DN 100).
4. Sediment Interceptors:
   a. 27 inch (686 mm) square, polymer-concrete body, with outlets in quantities and sizes indicated.
   b. 24 inch (610 mm) square, gray-iron frame and slotted grate.

F. Supports, Anchors, and Setting Devices: Manufacturer's standard unless otherwise indicated.

G. Channel-Section Joining and Fastening Materials: As recommended by system manufacturer.

2.10 PLASTIC, CHANNEL DRAINAGE SYSTEMS

A. General Requirements for Plastic, Channel Drainage Systems:
1. Modular system of plastic channel sections, grates, and appurtenances.
2. Designed so grates fit into frames without rocking or rattling.
3. Number of units required to form total lengths indicated.

B. Fiberglass Systems:
1. Channel Sections:
   a. Interlocking-joint, fiberglass modular units, with built-in invert slope of approximately 1 percent and with end caps.
   b. Rounded or inclined inside bottom surface, with outlets in quantities, sizes, and locations indicated.
   c. Width: 6 or 8 inches (150 or 203 mm.
2. Factory- or field-attached frames that fit channel sections and grates.
   a. Material: Manufacturer's standard metal.
3. Grates with slots or perforations that fit frames.
   a. Material: Gray iron.
4. Covers: Solid gray iron if indicated.
5. Drainage Specialties:
   a. Large Catch Basins: 24 inch (610 mm) square plastic body, with outlets in quantities and sizes indicated. Include gray-iron frame and slotted grate.

b. Small Catch Basins: 12 by 24 inch (305 by 610 mm) plastic body, with outlets in quantities and sizes indicated. Include gray-iron frame and slotted grate.

C. PE Systems:

1. Channel Sections: Interlocking-joint, PE modular units, 4 inches (102 mm) wide, with end caps. Include rounded bottom, with level invert and with outlets in quantities, sizes, and locations indicated.
2. Grates: PE, ladder shaped; with stainless-steel screws.
3. Color: Gray unless otherwise indicated.
4. Drainage Specialties: Include the following PE components:
   a. Drains: 4 inch (102 mm) diameter, round, slotted top; with NPS 4 (DN 100) bottom outlet.
   b. Drains: 8 inch (203 mm) diameter, round, slotted top; with NPS 6 (DN 150) bottom outlet.
   c. Drains: 4 inch (102 mm) square, slotted top; with NPS 3 (DN 80) bottom outlet.
   d. Drains: 8 inch (203 mm) square, slotted top; with NPS 6 (DN 150) bottom outlet.
   e. Catch Basins: 12 inch (305 mm) square plastic body, with outlets in quantities and sizes indicated. Include PE slotted grate 11-3/4 inches (298 mm) square by 1-1/8 inches (28.6 mm) thick.

D. Supports, Anchors, and Setting Devices: Manufacturer's standard unless otherwise indicated.

E. Channel-Section Joining and Fastening Materials: As recommended by system manufacturer.

2.11 RESILIENT CONNECTORS AND DOWNSPOUT BOOTS FOR BUILDING ROOF DRAINS

A. Resilient connectors and downspout boots: Flexible, watertight connectors used for connecting pipe to manholes and inlets, and shall conform to ASTM C923.

PART 3 - EXECUTION

3.1 PIPE BEDDING

A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and

width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.2 PIPING INSTALLATION

A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

B. Install piping with 24 inch (660 mm) minimum cover as shown on the Drawings.

C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.

1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.

D. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
E. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
F. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
G. Install gravity-flow, nonpressure drainage piping according to the following:
   1. Install piping pitched down in direction of flow.
   2. Install piping NPS 6 (DN 150) and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fittings; or cast in-place concrete supports or anchors.
   3. Install PE corrugated sewer piping according to ASTM D2321 with gasketed joints.
   4. Install PVC cellular-core piping, PVC sewer piping, and PVC profile gravity sewer piping, according to ASTM D2321 and ASTM F1668.
   5. Install non-reinforced-concrete and reinforced concrete sewer piping according to ASTM C1479.

3.3 REGRADING

A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.4 CONNECTIONS TO EXISTING VA-OWNED MANHOLES

A. Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

3.5 DRAIN INSTALLATION

A. Install type of drains in locations indicated.
   1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
   2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
   3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
   4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads and truck dock location.

B. Embed drains in 4 inch (102 mm) minimum concrete around bottom and sides.

C. Set drain frames and covers with tops flush with pavement surface.

D. Assemble trench sections with flanged joints and embed trench sections in 4 inch (102 mm) minimum concrete around bottom and sides.

3.6 MANHOLE INSTALLATION

A. Install manholes, complete with appurtenances and accessories indicated. Install precast concrete manhole sections with sealants according to ASTM C891.

B. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches (76 mm) above finished surface elsewhere unless otherwise indicated.

C. Circular Structures:
   1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
   2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
   3. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.

D. Rectangular Structures:

1. Precast concrete structures shall be placed on a 8 inch (200 mm) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on an 8 inch (200 mm) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.
2. Do not build structures when air temperature is 32 deg F (0 deg C), or below.
3. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
   a. Forming directly in concrete base of structure.
   b. Building up with brick and mortar.
4. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1 to 12 or more than 1 to 6. Bottom slab and benches shall be concrete.
5. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.
6. Install steps and ladders per the manufacturer’s recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
7. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade. Install an 8 inch (203 mm) thick, by 12 inch (300 mm) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.7 CATCH BASIN INSTALLATION

A. Construct catch basins to sizes and shapes indicated.

B. Set frames and grates to elevations indicated.

3.8 CHANNEL DRAINAGE SYSTEM INSTALLATION

A. Install with top surfaces of components, except piping, flush with finished surface.

B. Assemble channel sections to form slope down toward drain outlets. Use sealants, adhesives, fasteners, and other materials recommended by system manufacturer.

C. Embed channel sections and drainage specialties in 4 inch (102 mm) minimum concrete around bottom and sides.

D. Assemble channel sections with flanged or interlocking joints.

E. Embed channel sections in 4 inch (102 mm) minimum concrete around bottom and sides.

3.9 CONNECTIONS

A. Connect nonpressure, gravity-flow drainage piping in building's storm building drains specified in Division 22 Section FACILITY STORM DRAINAGE PIPING.

B. Encase entire connection fitting, plus 6 inch (150 mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).

C. Make connections to existing piping and underground manholes.

1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping.
2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping.
3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes and structures by cutting into existing unit and creating an opening large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure wall, use epoxy-bonding compound as interface between new and existing concrete and piping materials.
4. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

D. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
   1. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
      a. Unshielded flexible couplings for same or minor difference OD pipes.
      b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
      c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
   2. Use pressure-type pipe couplings for force-main joints.

3.10 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:
   1. Close open ends of piping with at least 8 inch (203 mm) thick, brick masonry bulkheads.
   2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.

B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:
   1. Remove manhole or structure and close open ends of remaining piping.
   2. Remove top of manhole or structure down to at least 36 inches (915 mm) below final grade. Fill to within 12 inches (300 mm) of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.

C. Backfill to grade according to Division 31 Section EARTH MOVING.

3.11 IDENTIFICATION

A. Install green warning tape directly over piping and at outside edge of underground structures.

3.12 FIELD QUALITY CONTROL

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.

1. Submit separate reports for each system inspection.
2. Defects requiring correction include the following:
   a. Alignment: Less than full diameter of inside of pipe is visible between structures.
   b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 95 percent of piping diameter.
   c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
   d. Infiltration: Water leakage into piping.
   e. Exfiltration: Water leakage from or around piping.
3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
4. Reinspect and repeat procedure until results are satisfactory.

3.13 TESTING OF STORM SEWERS:

A. Submit separate report for each test.

B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
   1. Do not enclose, cover, or put into service before inspection and approval.
   2. Test completed piping systems according to requirements of authorities having jurisdiction.
   3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
   4. Submit separate report for each test.

3.14 CLEANING

A. Clean interior of piping of dirt and superfluous materials.

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