

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies ceramic tile

1.2 RELATED WORK

- A. Sealing of joints where specified: Section 07 92 00, JOINT SEALANTS.
- B. Concrete Floors: Section 03 30 00 Cast in Place Concrete.

Plastering: Section 09 24 00, PORTLAND CEMENT PLASTERING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. 2. Mosaic floor tile panels, 225 mm by 225 mm (9 inches by 9 inches), each type, color, size and pattern.
 - 5. Porcelain tile, each type, color, patterns and size.
 - 6. Wall (or wainscot) tile, each color, size and pattern.
 - 7. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.
- C. Product Data:
 - 1. Ceramic tile, marked to show each type, size, and shape required.
 - 4. Dry-set Portland cement mortar and grout.
 - 9. Latex-Portland cement mortar and grout.
 - 10. Commercial Portland cement grout.
- D. Certification:
 - 1. Master grade, ANSI A137.1.
 - 2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
 - c. Commercial Portland cement grout.
 - . Dry-set Portland cement mortar and grout.

h. Latex-Portland cement mortar and grout.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 - A10.20-05.....Safety Requirements for Ceramic Tile, Terrazzo, and Marble Works
 - A108.1B-05.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with dry-Set or latex-Portland Cement Mortar
 - A108.5-05.....Installation of Ceramic Tile with Dry-Set Portland Cement Mortar or Latex-Portland Cement Mortar
 - A108.6-05.....Installation of Ceramic Tile with Chemical Resistant, Water Cleanable Tile-Setting and Grouting Epoxy
 - A108.10-05.....Installation of Grout in Tilework
 - A118.1-05.....Dry-Set Portland Cement Mortar
 - A118.4-05.....Latex-Portland Cement Mortar
 - A118.6-05.....Standard Cement Grouts for Tile Installation
 - A137.1-88.....Ceramic Tile
- C. American Society For Testing And Materials (ASTM):
 - C627-93(R2007).....Evaluating Ceramic Floor Tile Installation Systems Using the Robinson-Type Floor Tester
- E. Tile Council of America, Inc. (TCA):
 - 2007.....Handbook for Ceramic Tile Installation

PART 2 - PRODUCTS

2.1 TILE

- A. Comply with ANSI A137.1, Standard Grade, except as modified:

1. Inspection procedures listed under the Appendix of ANSI A137.1.
2. Abrasion Resistance Classification:
 - a. Tested in accordance with values listed in Table 1, ASTM C 1027.
 - b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
 - c. Class IV, 6000 revolutions for remaining areas.
3. Slip Resistant Tile for Floors:
 - a. Coefficient of friction, when tested in accordance with ASTM C1028, required for level of performance:
 - 1) Not less than 0.7 (wet condition) for bathing areas.
 - 2) Not less than 0.8 on ramps for wet and dry conditions.
 - 3) Not less than 0.6, except 0.8 on ramps as stated above, for wet and dry conditions for other areas.
 - b. Tile Having Abrasive Grains:
 1. Unglazed Ceramic Mosaic Tile: Abrasive grains throughout body of the tile.
 2. Quarry Tile: Abrasive grains uniformly embedded in face at rate of approximately 7.5 percent of surface area.
 - c. Porcelain Paver Tile: // Matte surface finish // with raised ridges spaced uniformly over tile surface. //
4. Mosaic tile may be mounted or joined together by a resinous bonding material along tile edges.
5. Do not use back mounted tiles in showers // therapeutic pools, // natatorium, // hydrotherapy, // whirlpool baths, // and congregate baths // unless certified by manufacturer as noted in paragraph 1.3.D.
6. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.
7. Factory-Applied Temporary Protective Coating:
 - a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of petroleum paraffin wax, applied hot.

- b. Do not coat unexposed tile surfaces.
 - c. Pre-wax tiles set or grouted with // furan or epoxy // or // latex modified mortars.//
- B. Unglazed Ceramic Mosaic Tile: Impervious natural clay or porcelain. Module Size 2 by 2 inches (50.8 by 50.8mm). Nominal 6 mm (1/4 inch) thick with cushion edges. Slip resistant, unglazed finish
- D. Glazed Wall Tile: Module size 4-1/4 by 4-1/4 inches (108 by 108 mm). Nominal 6mm (1/4") thick with plain cushion edges, bright, clear glaze.
- E. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion edges. Porcelain tile produced by the dust pressed method shall be made of approximately 50% feldspar; the remaining 50% shall be made up of various high-quality light firing ball clays yielding a tile with a water absorption rate of 0.5% or less and a breaking strength of between 390 to 400 pounds.
- F. Trim Shapes:
- 1. Conform to applicable requirements of adjoining floor and wall tile.
 - 2. Use slip resistant trim shapes for horizontal surfaces of showers , shower curbs
4. Internal and External Corners:
- a. Square internal and external corner joints are not acceptable.
 - b. External corners including edges: Use bullnose shapes.
 - c. Internal corners: Use cove shapes.
 - d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
 - e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
 - f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
 - g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
 - h. For unglazed ceramic mosaic and glazed wall tile installed in Portland cement mortar setting bed, use cove and bullnose shapes as applicable. When ceramic mosaic wall and base tile is required, use C Series cove and bullnose shapes.

- i. For unglazed ceramic mosaic and glazed wall tile installed in dry-set Portland cement mortar, latex-Portland cement mortar, and organic adhesive (thin set methods), use cove and surface bullnose shapes as applicable.
- j. For quarry tile work, use cove and bullnose shapes as applicable.
- k. Provide cove and bullnose shapes where shown, and required to complete tile work.

2.7 GROUTING MATERIALS

A. Coloring Pigments:

- 1. Pure mineral pigments, limeproof and nonfading, complying with ASTM C979.
- 2. Add coloring pigments to grout by the manufacturer.
- 3. Job colored grout is not acceptable.
- 4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

C. Commercial Portland Cement Grout: ANSI A118.6 color as specified.

D. Dry-Set Grout: ANSI A118.6 color as specified.

E. Latex-Portland Cement Grout: ANSI A118.6 color as specified.

- 1. Unsanded grout mixture for joints 3.2 mm (1/8 inch) and narrower.
- 2. Sanded grout mixture for joints 3.2 mm (1/8 inch) and wider.

F. Chemical-Resistant Grout:

- 1. Epoxy grout, ANSI A118.3.
- 2. Furan grout, ANSI A118.5.

2.8 PATCHING AND LEVELING COMPOUND

- A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.
- B. Shall have minimum following physical properties:
 - 1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
 - 2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
 - 3. Tensile strength - 600 psi per ANSI 118.7.
 - 4. Density - 1.9.
- C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 100 mm (four inches) thick with fillers, being brought to a feather edge, and being trowelled to a smooth finish.
- D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.
- E. Ready for use in 48 hours after application.

2.11 WATER

Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.12 CLEANING COMPOUNDS

- A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.
- B. Materials containing acid or caustic material not acceptable.

2.13 FLOOR MORTAR BED REINFORCING

ASTM A185 welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

2.14 POLYETHYLENE SHEET

- A. Polyethylene sheet conforming to ASTM D4397.
- B. Nominal thickness: 0.15 mm (six mils).
- C. Use sheet width to minimize joints.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three days after installation.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.
- C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).
- D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).
- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after fourth day of completion of tile work.

3.2 ALLOWABLE TOLERANCE

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
 - 1. Not more than 1 in 500 (1/4 inch in 10 feet) from required elevation where Portland cement mortar setting bed is used.
 - 2. Not more than 1 in 1000 (1/8 inch in 10 feet) where dry-set Portland cement, and latex-Portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
 - 1. Not more than 1 in 400 (1/4 inch in eight feet) from required plane where Portland cement mortar setting bed is used.
 - 2. Not more than 1 in 800 (1/8 inch in eight feet) where dry-set or latex-Portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION

- A. Cleaning New Concrete or Masonry:
 - 1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.

2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
 3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.
- B. Patching and Leveling:
1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
 2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
 - a. Thickness of compound as required to bring finish tile system to elevation shown.
 - b. Float finish except finish smooth for elastomeric waterproofing.
 - c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
 3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
 4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
- C. Mortar Bed for Slopes to Drains:
1. Slope compound to drain where drains are shown.
 2. Install mortar bed in depressed slab sloped to drains not less than 1 in 200 (1/16 inch per foot).
 3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
 4. Screed for slope to drain and float finish.
 5. Cure mortar bed for not less than seven days. Do not use curing compounds or coatings.
- D. Additional preparation of concrete floors for tile set with epoxy, or furan-resin shall be in accordance with the manufacturer's printed instructions.

E. Cleavage Membrane:

1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
2. Turn up at edge of depressed floor slab to top of floor.

F. Walls:

2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.

G. Existing Floors and Walls:

1. Remove existing floor finishes and adhesive. Prepare surface by grinding, chipping, self-contained power blast cleaning or other suitable mechanical methods to completely expose uncontaminated concrete or masonry surfaces. Follow safety requirements of ANSI A10.20.
2. Remove existing concrete fill or topping to structural slab. Clean and level the substrate for new setting bed and waterproof membrane or cleavage membrane.
3. Where new tile bases are required to finish flush with plaster above or where they are extensions of similar bases in conjunction with existing floor tiles cut channel in floor slab and expose rough wall construction sufficiently to accommodate new tile base and setting material.

3.8 CERAMIC TILE - GENERAL

- A. Comply with ANSI A108 series of tile installation standards in "Specifications for Installation of Ceramic Tile" applicable to methods of installation.
- B. Comply with TCA Installation Guidelines:
- C. Installing Mortar Beds for Floors:
 1. Install mortar bed to not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
 2. Install floor mortar bed reinforcing centered in mortar fill.
 3. Screed finish to level plane or slope to drains where shown, float finish.

4. For thin set systems cure mortar bed not less than seven days. Do not use curing compounds or coatings.
 5. For tile set with Portland cement paste over plastic mortar bed; coordinate to set tile before mortar bed sets.
- D. Setting Beds or Bond Coats:
1. Where recessed or depressed floor slabs are filled with Portland cement mortar bed, set ceramic mosaic floor tile in either Portland cement paste over plastic mortar bed or latex-Portland cement mortar over cured mortar bed except as specified otherwise, ANSI A108-1C, TCA System F121-02 or F111-02.
 5. Set wall tile installed over concrete or masonry in dry-set Portland cement mortar, or latex-Portland cement mortar, ANSI 108.1B.and TCA System W211-02, W221-02 or W222-02.
 10. Set trim shapes in same material specified for setting adjoining tile.
- E. Workmanship:
1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field. 2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise.
 3. Form intersections and returns accurately.
 4. Cut and drill tile neatly without marring surface.
 5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
 6. Completed work shall be free from hollow sounding areas and loose, cracked or defective tile.
 7. Remove and reset tiles that are out of plane or misaligned.
 8. Floors:
 - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.

- b. Align finish surface of new tile work flush with other and existing adjoining floor finish where shown.
 - c. In areas where floor drains occur, slope to drains where shown.
 - d. Shove and vibrate tiles over 200 mm (8 inches) square to achieve full support of bond coat.
9. Walls:
- a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights shown with tile.
 - b. Finish reveals of openings with tile, except where other finish materials are shown or specified.
 - c. At window openings, provide tile stools and reveals, except where other finish materials are shown or specified.
 - d. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
10. Joints:
- a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise.
 - b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
 - c. Make joints in quarry tile work not less than 6 mm (1/4 inch) nor more than 9 mm (3/8 inch) wide. Finish joints flush with surface of tile.
 - d. Make joints in Paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.
11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108 series of tile installation standards:
- a. Tile wall installations in wet areas, including showers, tub enclosures, and laundries.
 - b. Tile installed with chemical-resistant mortars and grouts.
 - c. Tile wall installations composed of tiles 200 by 200 mm (8 by 8 inches or larger).

d. Exterior tile wall installations.

3.9 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR

- A. Mortar Mixes for Floor, Wall and Base Tile (including Showers, //):
ANSI A108.1.except specified otherwise.
- B. Installing Wall and Base Tile: ANSI A108.1, except specified otherwise.
- C. Installing Floor Tile: ANSI A108.1, except as specified otherwise.
Slope mortar beds to floor drains a minimum of 1 in 100 (1/8 inch per foot).

3.10 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDONG MORTAR

Due to the denseness of porcelain tile use latex Portland cement bonding mortar that meets the requirements of ANSI A118.4. Bonding mortars shall be mixed in accordance with manufacturer's instructions. Improper liquid ratios and dwell time before placement of bonding mortar and tile shall affect bond.

3.11 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR

- A. Installation of Tile: ANSI A108.5, except as specified otherwise.
- B. Slope tile work to drains not less than 1 in 100 (1/8 inch per foot).

3.12 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE

Installation of Tile: ANSI A108.4.

3.13 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH CHEMICAL-RESISTANT BOND COAT

- A. Epoxy Resin Type: Install tile in accordance with Installation of Tile with Epoxy Mortar; ANSI A108.6.
- B. Furan Resin Type: Proportion, mix and place in accordance with the manufacturer's printed instructions. Set tile in accordance with ANSI A108.8.

3.15 GROUTING

- A. Grout Type and Location:
 - 1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile Portland cement grout, latex-Portland cement grout, dry-set grout, or commercial Portland cement grout.
- B. Workmanship:
 - 1. Install and cure grout in accordance with the applicable standard.

2. Portland Cement grout: ANSI A108.10.
3. Epoxy Grout: ANSI A108.6.
4. Furan and Commercial Portland Cement Grout: ANSI A108.8 and in accordance with the manufacturer's printed instructions.
5. Dry-set grout: ANSI A108.5.

3.16 MOVEMENT JOINTS

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.
- B. TCA details EJ 171-02.
- C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.
- D. Rake out grout at joints between tile, // tub, // service sink, // at toe of base, // and where shown // not less than 6 mm (1/4 inch) deep.

3.17 CLEANING

- A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.
- B. Methods and materials used shall not damage or impair appearance of tile surfaces.
- C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.
- D. Clean tile grouted with epoxy, furan and commercial Portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.18 PROTECTION

- A. Keep traffic off tile floor, until grout and setting material is firmly set and cured.
- B. Where traffic occurs over tile floor, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.19 TESTING FINISH FLOOR

- A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.
- B. Test kitchen and storage rooms.

- - - E N D - - -