

**SECTION 22 13 00**  
**FACILITY SANITARY AND VENT PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- E. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- F. Section 07 92 00, JOINT SEALANTS: Sealant products.
- G. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- I. Section 22 07 11, PLUMBING INSULATION.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - A13.1-2007.....Scheme for the Identification of Piping Systems
  - A112.36.2M-1991(R 2012).Cleanouts
  - A112.6.3-2001 (R2007)...Standard for Floor and Trench Drains
  - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
  - B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings
  - B16.4-2011.....Standard for Grey Iron Threaded Fittings
    - Classes 125 and 250
  - B16.15-2013.....Cast Copper Alloy Threaded Fittings, Classes
    - 125 and 250
  - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure
    - Fittings

- B16.21-2011.....Nonmetallic Flat Gaskets for Pipe Flanges
- B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings
- B16.23-2011.....Cast Copper Alloy Solder Joint Drainage  
Fittings: DWV
- B16.24-2001 (R2006).....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings
- B16.29-2012.....Wrought Copper and Wrought Copper Alloy Solder-  
Joint Drainage Fittings: DWV
- B16.39-2009.....Malleable Iron Threaded Pipe Unions Classes  
150, 250, and 300
- B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts  
and Hex, Heavy Hex, Hex Flange, Lobed Head, and  
Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
  - 1001-2008.....Performance Requirements for Atmospheric Type  
Vacuum Breakers
  - 1018-2001.....Performance Requirements for Trap Seal Primer  
Valves - Potable Water Supplied
  - 1044-2001.....Performance Requirements for Trap Seal Primer  
Devices - Drainage Types and Electronic Design  
Types
  - 1079-2012.....Performance Requirements for Dielectric Pipe  
Unions
- D. American Society for Testing and Materials (ASTM):
  - A53/A53M-2012.....Standard Specification for Pipe, Steel, Black  
And Hot-Dipped, Zinc-coated, Welded and  
Seamless
  - A74-2013a.....Standard Specification for Cast Iron Soil Pipe  
and Fittings
  - A888-2013a.....Standard Specification for Hubless Cast Iron  
Soil Pipe and Fittings for Sanitary and Storm  
Drain, Waste, and Vent Piping Applications
  - B32-2008.....Standard Specification for Solder Metal
  - B43-2009.....Standard Specification for Seamless Red Brass  
Pipe, Standard Sizes
  - B75-2011.....Standard Specification for Seamless Copper Tube

- B88-2009.....Standard Specification for Seamless Copper  
Water Tube
- B306-2013.....Standard Specification for Copper Drainage Tube  
(DWV)
- B584-2013.....Standard Specification for Copper Alloy Sand  
Castings for General Applications
- B687-1999 (R 2011).....Standard Specification for Brass, Copper, and  
Chromium-Plated Pipe Nipples
- B813-2010.....Standard Specification for Liquid and Paste  
Fluxes for Soldering of Copper and Copper Alloy  
Tube
- B828-2002 (R 2010).....Standard Practice for Making Capillary Joints  
by Soldering of Copper and Copper Alloy Tube  
and Fittings
- C564-2012.....Standard Specification for Rubber Gaskets for  
Cast Iron Soil Pipe and Fittings
- D1785-2012.....Standard Specification for Poly(Vinyl Chloride)  
(PVC) Plastic Pipe, Schedules 40, 80, and 120
- D2321-2011.....Standard Practice for Underground Installation  
of Thermoplastic Pipe for Sewers and Other  
Gravity-Flow Applications
- D2564-2012.....Standard Specification for Solvent Cements for  
Poly(Vinyl Chloride) (PVC) Plastic Piping  
Systems
- D2665-2012.....Standard Specification for Poly(Vinyl Chloride)  
(PVC) Plastic Drain, Waste, and Vent Pipe and  
Fittings
- D2855-1996 (R 2010).....Standard Practice for Making Solvent-Cemented  
Joints with Poly(Vinyl Chloride) (PVC) Pipe and  
Fittings
- D5926-2011.....Standard Specification for Poly(Vinyl Chloride)  
(PVC) Gaskets for Drain, Waste, and Vent (DWV),  
Sewer, Sanitary, and Storm Plumbing Systems
- F402-2005 (R 2012).....Standard Practice for Safe Handling of Solvent  
Cements, Primers, and Cleaners Used for Joining  
Thermoplastic Pipe and Fittings

- F477-2010.....Standard Specification for Elastomeric Seals  
(Gaskets) for Joining Plastic Pipe
- F1545-1997 (R 2009).....Standard Specification for Plastic-Lined  
Ferrous Metal Pipe, Fittings, and Flanges
- E. Cast Iron Soil Pipe Institute (CISPI):
  - 2006.....Cast Iron Soil Pipe and Fittings Handbook
  - 301-2012.....Standard Specification for Hubless Cast Iron  
Soil Pipe and Fittings for Sanitary and Storm  
Drain, Waste, and Vent Piping Applications
  - 310-2012.....Specification for Coupling for Use in  
Connection with Hubless Cast Iron Soil Pipe and  
Fittings for Sanitary and Storm Drain, Waste,  
and Vent Piping Applications
- F. Copper Development Association, Inc. (CDA):
  - A4015.....Copper Tube Handbook
- G. International Code Council (ICC):
  - IPC-2012.....International Plumbing Code
- H. Manufacturers Standardization Society (MSS):
  - SP-123-2013.....Non-Ferrous Threaded and Solder-Joint Unions  
for Use With Copper Water Tube
- I. National Fire Protection Association (NFPA):
  - 70-2011.....National Electrical Code (NEC)
- J. Plumbing and Drainage Institute (PDI):
  - WH-201 (R 2010).....Water Hammer Arrestors Standard
- K. Underwriters' Laboratories, Inc. (UL):
  - 508-99 (R2013).....Standard For Industrial Control Equipment

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Piping.
  4. Cleanouts.
  7. Pipe Fittings.
  9. Exposed Piping and Fittings.
- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

#### **1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version //\_\_\_\_// provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- B. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

### **PART 2 - PRODUCTS**

#### **2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

- A. Cast iron waste, drain, and vent pipe and fittings.
1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
    - a. Pipe buried in or in contact with earth.
    - b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
    - c. Interior waste and vent piping above grade.

2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
  3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
  4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
  5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.
- B. Copper Tube, (DWV):
1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
  2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
  3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
  4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.
- C. Polyvinyl Chloride (PVC)
1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the waste temperature is below 60 degrees C (140 degrees F).
  2. PVC piping and fittings shall NOT be used for the following applications:
    - a. Waste collected from steam condensate drains.
    - b. Spaces such as mechanical equipment rooms, kitchens, Sterile Processing Services, sterilizer areas, and areas designated for sleep.
    - c. Vertical waste and soil stacks serving more than two floors.
    - d. Exposed in mechanical equipment rooms.
    - e. Exposed inside of ceiling return plenums.
  3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be solid core sewer piping conforming to ASTM D2665, sewer and drain series with ends for solvent cemented joints.

4. Fittings: PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

#### **2.4 SPECIALTY PIPE FITTINGS**

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
  1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
  2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F477 or ASTM D5926.
  3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

#### **2.5 CLEANOUTS**

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every

building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

### **PART 3 - EXECUTION**

#### **3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.

Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- N. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

### **3.2 JOINT CONSTRUCTION**

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.

2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

### **3.3 SPECIALTY PIPE FITTINGS**

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### **3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES**

A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.

B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.

2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.

3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.

4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.

5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch):  
1500 mm (60 inch) with 23 mm (7/8 inch) rod.
- E. The maximum spacing for plastic pipe shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
  1. Solid or split unplated cast iron.
  2. All plates shall be provided with set screws.
  3. Height adjustable clevis type pipe hangers.
  4. Adjustable floor rests and base flanges shall be steel.
  5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  6. Riser clamps shall be malleable iron or steel.
  7. Rollers shall be cast iron.
  8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

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