

**SECTION 06 10 00
ROUGH CARPENTRY**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies wood blocking, sheathing, furring, nailers, and rough hardware.

1.2 RELATED WORK

- A. NA

1.3 PERFORMANCE REQUIREMENTS

- B. Engineered Wood Products:

1. Provide products with no added urea formaldehyde; determine formaldehyde concentrations in air from wood products under test conditions of temperature and relative humidity in accordance with ASTM D6007 or E1333.
2. Bio-based Content:
 - a. Interior Panels: Engineered products designed specifically for interior applications and providing a surface that is impact-, scratch-, and wear-resistant and that does not absorb or retain moisture; provide minimum 55 percent bio-based content.
 - b. Structural Interior Panels: Engineered products designed for use in structural construction applications; provide minimum 89 percent bio-based content.
 - c. Structural Wall Panels: Engineered products designed for use in structural walls, curtain walls, floors and roofs; provide minimum 94 percent bio-based content.
3. VOC Emissions:
 - a. Provide low VOC products with Green Seal Certification to GS-36 and description of the basis for certification

1.4 SUSTAINABILITY REQUIREMENTS

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.
- B. Biobased Material: For products designated by the USDA's BioPreferred® program, provide products that meet or exceed USDA recommendations for biobased content, subject to the products compliance with performance requirements in this Section. For more information regarding the product categories covered by the BioPreferred® program, visit <http://www.biopreferred.gov>.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Provide documentation of conformance with performance requirements of this section.
- C. Prepare shop drawings showing framing connection details, fasteners, connections and dimensions.

1.6 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. American Forest and Paper Association (AF&PA):
Wood Structural Design Data
- C. American Lumber Standard Committee, Incorporated (ALSC):
ALSC Board of Review
- D. American National Standards Institute (ANSI):
ANSI A190.1-2012 Structural Glued Laminated Timber
- E. American Plywood Association (APA):
E30-2011 Engineered Wood Construction Guide
- F. American Society of Mechanical Engineers (ASME):
B18.2.1-2012 Square, Hex, Heavy Hex and Askew Head Bolts and
Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag
Screws
B18.2.2-2010 Hex Nuts for General Applications
B18.6.1-81 (R2008) Wood Screws
B18.6.4-98(R2005) Thread Forming and Thread Cutting Tapping
Screws and Metallic Drive Screws

G. American Society for Testing and Materials (ASTM):

A307-10	Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
C954-11	Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness
C1002-07	Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
D6007-02	Determining Formaldehyde Concentration in Air from Wood Products Using a Small Scale Chamber
E1333-10	Determining Formaldehyde Concentrations in Air and Emission Rates from Wood Products Using a Large Chamber
F844-07a	Washers, Steel, Plain (Flat) Unhardened for General Use
F1667-11a e1	Nails, Spikes, and Staples

H. American Wood Protection Association (AWPA)

I. FM Global Group (FM):

FM 4435	Approval Standard for Edge Systems Used with Low Slope Roofing Systems
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J. Green Seal (GS):

GS-36	(2013) Commercial Adhesives
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K. South Coast Air Quality Management District (SCAQMD):

SCAQMD Rule 1168	(1989; R2005) Adhesive and Sealant Applications
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L. U.S. Department of Commerce/National Institute of Science and
Technology:

PS 1-09	Structural Plywood
PS 20-10	American Softwood Lumber Standard

PART 2 - PRODUCTS**2.1 LUMBER**

A. Unless otherwise specified, each piece of lumber to bear a grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.

1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and

- authority of the inspection organization, usage of authorized identification, and information included in the identification.
- 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- 3. Design members and fastenings to conform to AITC Timber Construction Manual. Coordinate to show structural properties on drawings of load bearing structural members.
- B. Structural Members: Species and grade as listed in the AF&PA, National Design Specification for Wood Construction having design stresses as shown.
- C. Lumber Other Than Structural:
 - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 - 2. Framing lumber: Minimum extreme fiber stress in bending of 1100.
 - 3. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- D. Sizes:
 - 1. Conforming to Prod. Std. PS20.
 - 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- E. Moisture Content:
 - 1. At time of delivery and maintained at the site.
 - 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- F. Preservative Treatment:
 - 1. Do not treat Heart Redwood and Western Red Cedar.
 - 2. Products containing chromium or arsenic will not be permitted.
 - 3. Provide products with waterborne or boron-based preservatives.
- G. Waterborne Wood Preservatives:
 - 1. Treat wood products with waterborne wood preservatives listed in Section 4 of AWPA Standards U1, excluding those which contain arsenic and/or chromium.
 - 2. Pressure treatment of wood products must conform to the requirements of AWPA Standards U1 and T1.

3. Retention of preservatives as prescribed in AWPA Standard U1 for the following Use Categories (material conforming to a higher AWPA Use Category may be specified):
 - a. UC1: Interior construction - above ground, dry conditions.
 - b. UC2: Interior construction - above ground, damp conditions.
 - c. UC3A: Exterior construction - above ground, coated and with rapid water runoff.
 - d. UC3B: Exterior construction - above ground, uncoated or poor water runoff.
 - e. UC4A: General purpose soil or fresh water contact - heavy duty above ground.
 - f. UC4B: Heavy duty soil or fresh water contact - critical or difficult to replace components.
 - g. UC4C: Extreme duty soil or fresh water contact - critical structural components.
- H. Boron-based Preservatives: Impregnate lumber with preservative treatment conforming to AWPA Standard U1.
- I. Fire-retardant Treatment:
 1. Fire-retardant-treated wood products to be free of halogens, sulfates, ammonium phosphate and formaldehyde.
 2. Fire retardant treatment of wood products to conform to the requirements of AWPA Standard U1, Commodity Specification H and AWPA Standard T1, Section H.

2.2 PLYWOOD

- A. Comply with Prod. Std. PS 1 and APA E30.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
 1. APA rated Exposure 1 or Exterior; panel grade CD or better.
 2. Wall Sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 400 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 600 mm (24 inches) on center unless specified otherwise.
 - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
 3. Roof Sheathing:

- a. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 600 mm (24 inches) on center.

2.3 ROUGH HARDWARE

- A. Anchor Bolts: ASTM A307, size as indicated, complete with nuts and washers.
- B. Washers:
 - 1. ASTM F844.
 - 2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.
- C. Screws:
 - 1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
 - 2. Wood to Steel: ASTM C954, or ASTM C1002.
- D. Nails:
 - 1. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.

2.4 BLOCKING

- A. General: Provide miscellaneous lumber as indicated and lumber support or attachment for other construction, including the following:
 - 1. Blocking.
 - 2. Nailers.
 - 3. Furring.
- B. Provide Standard or No. 2 Grade lumber.

2.5 Rough Carpentry Products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Lumber	25 percent biobased material
plywood	55 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

PART 3 - EXECUTION**3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS**

- A. Conform to applicable requirements of the following:
 - 1. Comply with APA standards for installation of plywood.
- B. Anchors in Masonry: Embed anchor bolts not less than 400 mm (15 inches) in masonry unit walls and provide each with a nut and a 50 mm (2 inch) diameter washer at bottom end. Fully grout bolts with mortar.
- C. Anchors in Concrete:
 - 1. Embed anchor bolts not less than 200 mm (8 inches) in poured concrete walls and provide each with a nut and a 50 mm (2 inch) diameter washer at bottom end.
 - 2. A bent end may be substituted for the nut and washer; bend to be not less than 90 degrees.
 - 3. Powder-actuated fasteners spaced 900 mm (3 feet) o.c. may be provided instead of bolts for single thickness plates on concrete.
- D. Sheathing:
 - 1. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
 - 2. Set nails not less than 9 mm (3/8 inch) from edges.
 - 3. Install 50 mm by 100 mm (2 inch by 4 inch) blocking spiked between studs to support edge or end joints of panels.
- E. Wood Roof Nailers, Edge Strips, Crickets, Curbs, and Cants: Provide sizes and configurations indicated or specified and anchored securely to continuous construction.
 - 1. Roof Edge Strips and Nailers: Provide at perimeter of roof, around openings through roof, and where roofs abut walls, curbs, and other vertical surfaces.
 - 2. Except where indicated otherwise, nailers to be 150 mm (6 inches) wide and the same thickness as the insulation. Anchor nailers securely to underlying construction.
 - 3. Anchor perimeter nailers in accordance with FM 4435. Provide strips grooved for edge venting; install at walls, curbs, and other vertical surfaces with a 6 to 12 mm (1/4 to 1/2 inch) air space.
 - 4. Crickets, Cants, and Curbs: Provide wood saddles or crickets, cant strips, curbs for scuttles and ventilators, and wood nailers bolted to tops of concrete or masonry curbs and at expansion joints, and at lumber and exterior plywood.

- F. Wood Blocking: Provide proper sizes and shapes at proper locations for the installation and attachment of wood and other finish materials, fixtures, equipment, and items indicated or specified.
- G. Wood Grounds: Provide for fastening wood trim, finish materials, and other items to plastered walls and ceilings. Install grounds in proper alignment and true with a 2400 mm (8 foot) straightedge.
- H. Wood Furring:
 - 1. Provide where shown and as necessary for facing materials specified.
 - 2. Except as shown otherwise, furring strips to be nominal one by 3, continuous, and spaced 400 mm (16 inches) o.c. Erect furring vertically or horizontally as necessary.
 - 3. Nail furring strips to masonry.
 - 4. Do not use wood plugs.
 - 5. Provide furring strips around openings, behind bases, and at angles and corners.
 - 6. Furring to be plumb, rigid, and level and shimmed as necessary to provide a true, even plane with surfaces suitable to receive the finish required.

3.2 PROTECTION

- A. Protect rough carpentry from weather.
- B. If rough carpentry becomes wet, apply EPA-registered borate treatment complying with EPA registered label.

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**SECTION 07 01 50.19
PREPARATION FOR RE-ROOFING**

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Complete roof removal for new roof system installation.
2. Partial roof removal for new roof system installation.
3. Roofing membrane and selective roofing system component removal for new roof membrane installation.
4. Existing roofing membrane preparation for new roofing, membrane, and system installation.

B. Existing Roofing System: as described in the SOW and/or drawings.

System components include:

1. Pavers and paver supports.
2. Aggregate ballast.
3. Roof insulation and drainage board.
4. Aggregate surfacing.
5. Roofing membrane.
6. Cover board.
7. Roof insulation.
8. Vapor retarder.
9. Substrate board.

1.2 RELATED REQUIREMENTS

- A. Replacement Roof Deck and Parapet Sheathing: Section 06 10 00, ROUGH CARPENTRY.
- B. Sheet Metal Counterflashing: Section 07 60 00, SHEET METAL FLASHING AND TRIM.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
1. FX-1-01(R2006) Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
- C. American Society for Nondestructive Testing (ASNT):
1. SNT-TC-1A - Personnel Qualification and Certification for Nondestructive Testing.
- D. ASTM International (ASTM):

1. C208-12 - Cellulosic Fiber Insulating Board.
 2. C578-17a - Rigid, Cellular Polystyrene Thermal Insulation.
 3. C728-17a - Perlite Thermal Insulation Board.
 4. C1177/C1177M-13 - Glass Mat Gypsum Substrate for Use as Sheathing.
 5. C1153-10(2015) - Location of Wet Insulation in Roofing Systems Using Infrared Imaging.
 6. C1278/C1278M-17 - Fiber-Reinforced Gypsum Panel.
 7. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.
- E. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
1. DOC PS 1-09 - Structural Plywood.
 2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting minimum 30 days before beginning Work of this section.
1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Design/build engineer (if re-roofing is design/build in the SOW).
 - c. Inspection and Testing Agency.
 - d. Contractor.
 - e. Installer.
 - f. Manufacturer's field representative.
 - g. Other installers responsible for adjacent and intersecting work, including mechanical and electrical equipment installers.
 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Removal and installation schedule.
 - b. Removal and installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Removal and installation.
 - f. Temporary roofing including daily terminations.
 - g. Transitions and connections to other work.
 - h. Inspecting and testing.
 - i. Other items affecting successful completion.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Show size, configuration, and installation details.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Description of temporary roof system and components.
 3. List of patching materials.
 4. Recover board fastening requirements.
 5. Temporary roofing installation instructions and removal instructions.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 1. Same installer as the new roofing installer.

1.7 FIELD CONDITIONS

- A. Building Occupancy: Perform work to minimize disruption to normal building operations.
 1. Verify occupants are evacuated from affected building areas when working on structurally impaired roof decking above occupied areas.
 2. Provide notice minimum 72 hours to COR before beginning activities affecting normal building operations.
- B. Existing Roofing Available Information:
 1. Examine available information before beginning work of this section.
- C. Weather Limitations: Proceed with reroofing preparation only during dry weather conditions as specified for new roofing installation in its relevant specification section.
 1. Remove only as much roofing in one day as can be made watertight in same day.

1.8 WARRANTY

- A. See relevant roofing specification for required warranty.

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Patching Materials: Match existing roofing system materials.
- B. Plywood Sheathing: See Section 06 10 00, ROUGH CARPENTRY.
- C. Metal Flashing: See Section 07 60 00, SHEET METAL FLASHING AND TRIM.
- D. Temporary Protection Materials:
 - 1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
 - 2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
 - 3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.
- E. Temporary Roofing System Materials: Contractor's option.
- F. Fasteners: Type and size required by roof membrane manufacturer to resist wind uplift.

PART 3 - EXECUTION**3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Protect landscaping from damage.
- D. Maintain access to existing walkways and adjacent occupied facilities.
- E. Coordinate use of rooftop fresh air intakes with Contracting Officer's Representative to minimize effect on indoor air quality.
- F. Ensure temporary protection materials are available for immediate use in case of unexpected rain.
- G. Ensure roof drainage remains functional.
 - 1. Keep drainage systems clear of debris.
 - 2. Prevent water from entering building and existing roofing system.
- H. Coordinate rooftop utilities remaining active during roofing work with Contracting Officer's Representative.

3.2 RE-ROOFING PREPARATION - GENERAL

- A. Notify Contracting Officer's Representative of planned operations, daily.
 - 1. Identify location and extent of roofing removal.
 - 2. Request authorization to proceed.

3.3 OVERBURDEN REMOVAL

- A. Remove aggregate ballast.
 - 1. Store aggregate ballast for reuse.
- B. Remove loose aggregate from bituminous membrane surface.

- C. Remove pavers and paver support.
 - 1. Store undamaged pavers and paver supports for reuse.
 - 2. Dispose of damaged pavers.
- D. Remove insulation, and drainage board from protected roofing membrane.

**3.4 COMPLETE ROOFING SYSTEM REMOVAL (ASSUME FOR BIDDING PURPOSES, BUT
REFERENCE SOW AND/OR ANY DRAWINGS FOR FURTHER CLARIFICATION)**

- A. Remove existing roofing system completely, exposing structural roof deck.
 - 1. Remove cover board, roof insulation, vapor retarder, and substrate board.
 - 2. Remove or cut-off roofing system fasteners.

3.5 PARTIAL ROOFING SYSTEM REMOVAL (NOT APPLICABLE TO THIS PROJECT)

- A. Remove existing roofing completely, exposing structural roof deck at locations and to extent indicated on drawings.
 - 1. Remove cover board, roof insulation, vapor retarder, and substrate board.
 - 2. Remove or cut-off roofing system fasteners.

**3.6 ROOFING MEMBRANE AND SELECTIVE ROOFING SYSTEM COMPONENT REMOVAL (NOT
APPLICABLE TO THIS PROJECT)**

- A. Remove existing roofing membrane, only, in locations and to extent indicated on drawings.
- B. Visually inspect cover board, roof insulation, vapor retarder, and substrate board for moisture immediately after roof membrane removal.
 - 1. Coordinate with Contracting Officer's Representative to observe inspections.
 - 2. Identify wet roofing system components required to be removed.
 - 3. Mark roofing system removal locations and extents.
- C. Remove wet roofing system components.
 - 1. Remove or cut-off roofing system fasteners when removals expose structural roof deck.
- D. Patch selective roofing system removals immediately after inspection and repair.
- E. Install patching materials to match existing roofing system.
- F. Patch roofing membrane to maintain building watertight, unless new roofing membrane is installed same day as removal and repair.

3.7 DECK PREPARATION

- A. Inspect structural roof deck after roofing system removal.

1. Replace roof deck if stated as such in SOW and/or drawings.

B. Concrete Roof Decks:

1. Visually confirm concrete roof deck is dry.
2. Perform moisture test according to ASTM D4263 each day for each separate roof area.
 - a. Proceed with roofing work only when moisture is not observed.

C. Steel Roof Decks:

1. Visually inspect structural roof deck installation and fasteners.
 - a. Notify Contracting Officer's Representative of unsuitable conditions and inadequate fastenings potentially affecting roof system performance.
2. Secure roof deck with additional fastenings as recommended by roofing system manufacturer's representative, manufacturer's literature, and/or the design build engineer (if applicable).
3. Replace roof deck if stated as such in SOW and/or drawings.
 - a. Replacement Roof Deck: See Section 05 31 00, STEEL DECKING. Section 06 10 00, ROUGH CARPENTRY.

3.8 TEMPORARY ROOFING

- A. Install temporary roofing to maintain building watertight.
- B. Remove temporary roofing before installing new roofing.

3.9 BASE FLASHING REMOVAL

- A. Expose base flashings to permit removal.
 1. Two-Piece Counterflashings: Remove cap flashing and store for reuse.
 2. Single Piece Counterflashings: Carefully bend counterflashing.
 3. Metal Copings: Remove decorative cap and store for reuse.
- B. Remove existing base flashings.
 1. Clean substrates to receive new flashings.
- C. Replace counterflashings damaged during removal.
 1. Counterflashings: See Section 07 60 00 SHEET METAL FLASHING AND TRIM.
- D. Remove existing parapet sheathing and inspect parapet framing.
 1. Notify Contracting Officer's Representative of damaged framing.
- E. Install pressure-preservative treated plywood sheathing, 15 mm (19/32 inch) thick.

3.10 RECOVER BOARD INSTALLATION

- A. Install recover boards over existing roof insulation roofing membrane with butted joints. Stagger end joints in adjacent rows.

- B. Fasten recover boards to resist wind-uplift.
 - 1. Fastening Requirements: See relevant specification section for new roofing type.
 - 2. Uplift Resistance: Base on pull out resistance determined by specified field testing.

3.11 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 - 1. Fastener Pull Out Tests: ANSI/SPRI FX-1 and at recommended frequency.
- B. Existing Roofing System Warrantor Services:
 - 1. Inspect reroofing preparation and roofing installation to verify compliance with existing warranty conditions.
 - 2. Submit reports of field inspections, and supplemental instructions issued during inspections.

3.12 DISPOSAL

- A. Collect waste materials in containers.
- B. Remove waste materials from project site, regularly, to prevent accumulation.
- C. Legally dispose of waste materials.

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**SECTION 07 22 00
ROOF AND DECK INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Installation of roof and deck insulation, and vapor retarder on new construction ready to receive roofing or waterproof membrane.
- B. Repairs and alteration work to existing roof insulation.

1.2 RELATED WORK

- B. Wood blocking and edge strips: Section 06 10 00, ROUGH CARPENTRY.
- E. Sheet metal components: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 QUALITY CONTROL

- A. Supervision of work by persons that are knowledgeable and experienced in roofing. See submittals for documentation of supervisor's qualification.
- B. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Asphalt materials, each type
 - 2. Roofing cement, each type
 - 3. Roof insulation, each type
 - 4. Fastening requirements
 - 5. Insulation span data for flutes of metal decks
- C. Samples:
 - 1. Roof insulation, each type
 - 2. Nails and fasteners, each type
- D. Certificates:
 - 1. Indicating type, thickness and thermal conductance of insulation. (Average thickness for tapered insulation).
 - 2. Indicating materials and method of application of insulation system on metal decks meet the requirements of Factory Mutual Research Corporation for Class 1 Insulated Steel Deck Roofs.
- E. Laboratory Test Reports: Thermal values of insulation products.
- F. Layout of tapered roof system showing units required.

- G. Documentation of supervisors training and experience showing knowledge of roofing procedures.

1.5 DELIVERY, STORAGE AND MARKING

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer or seller.
- B. Keep materials dry, and store in dry, weather tight facilities or under canvas tarps. Use of polyethylene or plastic tarps to cover materials is not permitted. Store above ground or deck level on wood pallets. Cover ground under stored materials with plastic tarp.
 - 1. Store rolled materials (felts, base sheets, paper) on end. Do not store materials on top of rolled material.
 - 2. Store foam insulation away from areas where welding is being performed and where contact with open flames is possible.
- C. Protect from damage from handling, weather and construction operations before, during, and after installation.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
 - D41-11.....Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
 - D312-00(R2006).....Asphalt Used in Roofing
 - D2178-15a.....Asphalt Glass Felt Used in Roofing and Waterproofing
 - D2822-05(R2011).....Asphalt Roof Cement
 - D4897-01(2009).....Asphalt Coated Glass Fiber Venting Base Sheet
- C. Factory Mutual Global (FM):
 - 4450-89.....Approved Standard for Class 1 Insulated Steel Deck Roofs
- D. National Roofing Contractors Association (NRCA):
 - The NRCA Roofing and Waterproofing Manual - Fifth Edition (2009).
- E. Underwriters Laboratories, Inc. (UL):
 - Fire Resistance Directory (2009)

1.7 QUALITY ASSURANCE:

- A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
- B. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
- C. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
- D. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

1.8 PERFORMANCE REQUIREMENTS:

- 1. Follow the recommendations of the National Roofing Contractors Association "Roofing and Waterproofing Manual" for design criteria and ASHRAE Standard 90.1. Minimum R value shall be 15.
- 2. Insure positive slope to drains occur; minimum of 1:50 (1/4 inch per foot) without any "gutters" (no slopes) between drains.
- 3. Insure drains are located at points of maximum deflection; such as at midspans and at bottom of slopes.
- 4. Do not use polystyrene insulation under bituminous roofing or waterproofing membrane.
- 5. Anchor insulation to the deck. No loose laid insulation.
- 6. Coordinate with electrical. Conduit is not to be run in the insulation.
- 7. Vapor retarders shall be considered for use over decks to receive insulation for heated buildings where the January average means temperature is below 4.5 °C (40 °F), the relative humidity is 45 percent or greater, and should always be specified for heated buildings where a high humidity condition is expected such as a kitchen, indoor swimming pool, or laundry. Use venting base sheet over all insulating concrete and poured gypsum decks to relieve possible vapor pressures that may occur. The venting base sheet also acts as a vapor retarder when insulation is solid mopped over the venting base sheet. As a general rule, follow NRCA procedures for determining if vapor retarders are required including venting and ASHRAE for calculations; however, under conditions of extreme humidity and cold weather conditions, the need for a vapor retarder is essential and calculations are necessary.

PART 2 - PRODUCTS**2.1 ASPHALT MATERIALS**

- A. Primer: ASTM D41.
- B. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- C. Glass (Felt): ASTM D2178, Type IV, heavy duty ply sheet.
- D. Venting Asphalt Base Sheet: ASTM D4897, Type I or Type II.
- E. Roof Cement: ASTM D2822, Type I or Type II, asbestos free; or, D4586, Type I or Type II.

2.2 INSULATION

- A. Isocyanurate Board: ASTM C1289, Type I, Class 2 or Type III.
- B. Tapered Roof Insulation System Segments:
 - 1. Fabricate of mineral fiberboard, isocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections.
 - 2. Cut to provide high and low points with crickets and slopes as shown.
 - 3. Minimum thickness of tapered sections; 13 mm (1/2 inch), unless manufacturers allow taper to zero mm (inch).

2.3 FASTENERS

- A. Fasteners for securing insulation to steel decks:
 - 1. Conform to requirements of Factory Mutual Research Corporation for wind uplift.
 - 2. Self-drilling galvanized screws with 50 mm (two inch) diameter disk.
 - 3. Antibackout thread design.
 - 4. Have a pullout resistance of 14 kg (30 pounds) minimum.

2.4 RECOVERED MATERIALS

- A. Comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Plastic rigid foams: Polyisocyanurate/polyurethane	
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Rock wool material	75 percent recovered material

- B. The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

PART 3 - EXECUTION**3.1 GENERAL**

- A. Do not apply roof insulation if deck will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon.
- B. Entire roof deck construction of any section of the building shall be completed before insulation system work is begun. Curbs, blocking, edge strips, and other components which insulation, roofing and base flashing is attached to shall be in place ready to receive insulation and roofing. Coordinate roof insulation operations with roofing and sheet metal work so that insulation is installed to permit continuous roofing operations.
- C. Insulation system materials shall be dry and damage free when applied. Do not use broken insulation or insulation with damaged facings. Remove damaged insulation from the site immediately.
- D. Dry out surfaces that become wet from any cause during progress of the work before roofing work is resumed. Apply materials only to dry substrates.
- E. Do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, fog, snow, ice) or frost is present in any amount in or on the materials when temperature is below 10 °C (50 °F). Do not apply materials to substrate having temperature of 10 °C (50 °F) or less.
- F. Phased construction is not permitted. The complete installation of all flashing, insulation, and roofing shall be completed in the same day except for the area where temporary protection is required when work is stopped.

3.2 SURFACE PREPARATION

- A. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
- B. Remove projections that might damage materials.
- C. Existing Roofs:
 - 1. At areas to be altered or repaired, remove loose insulation and wet insulation.
 - 2. Cut and remove existing insulation and vapor retarder for new work to be installed. Clean cut edges and install a temporary seal to cut surfaces. Use roof cement and one layer of 7 kg (15 pound) felt strip cut to extend 150 mm (6 inches) on each side of cut surface.

Bed strip in roof cement and cover strip with roof cement to completely embed the felt.

3.3 VAPOR RETARDER

A. General:

1. Install a continuous vapor retarder on roof decks as determined by design.
2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
3. At all pipes, walls, and similar penetrations through vapor retarder, seal openings with roof cement to prevent moisture entry from below.
4. Mop felts solidly in place as specified.
5. Seal penetrations with roof cement.

3.4. INSULATION THICKNESS

1. Thickness of roof insulation shown in specifications is nominal. Actual thickness shall provide the thermal resistance "R" value of not less than specified.
2. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
3. Tapered insulation shall be preformed and fabricated to the slopes indicated. 5. Use not less than two layers of insulation when insulation is 25 mm (one inch) or more in thickness unless specified otherwise.

3.5 INSTALLATION OF INSULATION

- A. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer. Bed insulation layers in Type III or IV asphalt firmly pressed into the hot bitumen. Keep bitumen below surface of insulation to receive single ply rubber roofing.
- B. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- C. Cover all insulation installed on the same day by either:
 1. The roofing membrane as specified.
 2. Temporary protection as specified.

- D. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- E. Cut to fit tight against blocking or penetrations.
- F. Over Vapor Retarder: Lay insulation in hot bitumen as specified.
- G. Steel Deck:
 - 1. Material and method of application of insulation systems used on metal decks shall meet the requirements of Underwriters laboratories for Class A or Factory Mutual Research Corporation for Class I Insulated Steel Roof Deck.
 - 2. Mechanically anchor first layer of insulation to steel deck to conform to FM Class 1-60, Insulated Steel Roof Deck.
 - 3. Locate the long dimension edge joints to have solid bearing on top of deck ribs; do not cantilever over deck rib openings or flutes.

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SECTION 07 31 13
ASPHALT SHINGLES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies organic felt and fiberglass asphalt shingles.

1.2 RELATED WORK

- A. Color of shingles: Submit for approval. Match existing roof color.
- B. Counterflashing and flashing of roof projections: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 SUMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Shingles, each type, color and texture.
- C. Manufacturer's Literature and Data:
 - 1. Shingles, each type
 - 2. Installation instructions

1.4 DELIVERY AND STORAGE

- A. Deliver materials in manufacturer's unopened bundles or containers with the manufacturer's brand and name clearly marked thereon.
- B. Shingle bundle wrapping shall bear the label of Underwriters Laboratories, Inc.
- C. Store shingles in accordance with manufacturer's printed instructions. Store roll goods on end in an upright position.
- D. Keep materials dry, covered completely and protected from the weather.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - D226/D226M-17.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
 - D2178/D2178M-15a.....Asphalt Glass Felt used in Roofing and Waterproofing
 - D3018/D3018M-11.....Class A Asphalt Shingles Surfaced with Mineral Granules
 - F1667-17.....Driven Fasteners: Nails, Spikes, and Staples

D1970/D1970M-17.....Standard Specification for Self-Adhering
Polymer Modified Bituminous Sheet Materials
Used as Steep Roofing Underlayment for Ice Dam
Protection

D4869/D4869M-16a.....Standard Specification for Asphalt-Saturated
Organic Felt Underlayment Used in Steep Slope
Roofing

C. Underwriter's Laboratories Inc. (UL):

UL790-04.....Fire Tests of Roof Covering

1.6 WARRANTY

A. Roofing work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years to include repair of leaks. In addition, contractor shall furnish a manufacturer's warranty for a period of twenty years.

PART 2 - PRODUCTS

2.1 SHINGLES

A. Class A: (Fire resistive), per UL790. ASTM D3018, Type I and ASTM 3462, square butt for a maximum exposure of 125 mm (5 inches), headlap minimum 50 mm (2 inches), wind resistant, self sealing. Minimum weight: 10.3 Kg/sqm (210 lbs/100sft).

2.2 ROOFING NAILS

A. ASTM F1667; Type I, Style 20, galvanized steel, deformed shanks, with heads 9.5 mm to 11 mm (3/8-inch to 7/16-inch) diameter.
B. Use nails 32 mm (1-1/4 inches) long for shingles and 19 mm (3/4-inch long) for felt.

2.3 ROOFING FELT

A. Fiberglass Felt: ASTM D2178.
B. Organic Felt: ASTM D226, TYPE 1.
C. Modified bitumen: ASTM D 1970.
D. Synthetic Roofing Underlayment: ASTM D226 and D4859.

2.4 ICE DAM PROTECTION (ICE AND WATER SHIELD)

A. Minimum 55-mil membrane meeting ASTM D1970.
1. Use on critical roof areas including eaves, ridges, valleys, dormers, and skylights.

PART 3 EXECUTION**3.1 PREPARATION**

- A. Roof surfaces shall be sound, reasonably smooth and free from defects which would interfere with roofing installation.
- B. Roof accessories, vent pipes and other projections through the roof must be in place and roof flashing installed or ready for installation before laying shingles.

3.2 LAYING

- A. Lay felt under shingles over entire roof.
- B. Install asphalt felt underlayment, lapping a minimum of 100 mm (four inches) at ends, 50 mm (2 inches) at head and 300 mm (12 inches) over ridge. Extend felt 13 mm (1/2-inch) beyond edges of roof. Nail felt 125 mm (five inches) on centers along laps.
- C. At eaves, install strip of 41 Kg (90 pound) mineral surface roll roofing not less than 460 mm (18 inches) wide and starter course of roof shingles with tabs reversed. Both shall overhang lower edge of roof 13 mm (1/2-inch).
- D. Lay shingles with maximum exposure of 125 mm (5 inches). Nail shingles in accordance with manufacturer's published directions.

3.3 METAL DRIP EDGES

- A. At rakes, install metal drip edges made of stainless steel specified under Section 07 60 00, FLASHING AND SHEET METAL. Apply the metal drip edge directly over the underlayment along the rakes.
- B. Secure metal drip edges with compatible nails spaced not more than 250 mm (10 inches) on center along the inner edges.

3.4 FLASHINGS

Provide metal flashings specified under Section 07 60 00, FLASHING AND SHEET METAL at the intersections of roofs, adjoining walls, or projections through the deck such as chimneys and vent stacks. Give careful attention to the installation of all flashings.

3.5 RIDGE

- A. Bend each shingle lengthwise down center to provide equal exposure on each side of ridge. Beginning at one end of ridge, apply shingles with maximum 125 mm (5 inches) exposure.
- B. Secure each shingle with one nail on each side, 210 mm (8-1/2 inches) back from exposed end and one inch up from edge.

3.6 VALLEY FLASHING

- A. Install metal valley flashing shown and as specified under Section 07 60 00, FLASHING AND SHEET METAL.
- B. Secure valley flashing in accordance with shingle manufacturer's printed instructions.
- C. Expose flashing in open portion of valley a minimum of 125 mm (5 inches) and lap the shingles over the flashing a minimum of 125 mm (5 inches).

3.7 ROOF ACCESSORIES

- A. Install all existing accessories.
- B. Lap shingles over the accessories flashing a minimum of 125 mm (5 inches).

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**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

NA

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. Aluminum Association (AA):

AA-C22A41	Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
AA-C22A42	Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
AA-C22A44	Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish

C. American Architectural Manufacturers Association (AAMA):

AAMA 620	High Performance Organic Coatings on Coil Coated Architectural Aluminum
AAMA 621	High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates

D. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

ANSI/SPRI ES-1-03	Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
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E. ASTM International (ASTM):

A167-99(R2009)	Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
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- | | |
|-----------------|---|
| A653/A653M-09 | Steel Sheet Zinc-Coated (Galvanized) or Zinc Alloy Coated (Galvanized) by the Hot-Dip Process |
| B32-08 | Solder Metal |
| B209-10 | Aluminum and Aluminum-Alloy Sheet and Plate |
| B370-09 | Copper Sheet and Strip for Building Construction |
| D173-03 | Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing |
| D412-06 | Vulcanized Rubber and Thermoplastic Elastomers-Tension |
| D1187-97(R2002) | Asphalt Base Emulsions for Use as Protective Coatings for Metal |
| D3656-07 | Insect Screening and Louver Cloth Woven from Vinyl-Coated Glass Yarns |
| D4586-07 | Asphalt Roof Cement, Asbestos Free |
- F. FM Approvals: RoofNav Approved Roofing Assemblies and Products:
 1-49-09 Loss Prevention Data Sheet: Perimeter Flashing
- G. International Code Commission (ICC):
 International Building Code, Current Edition
- H. National Association of Architectural Metal Manufacturers (NAAMM):
 AMP 500-06 Metal Finishes Manual
- I. Sheet Metal and Air Conditioning Contractors National Association (SMACNA): Architectural Sheet Metal Manual 2012

1.4 PERFORMANCE REQUIREMENTS

- A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:
1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa (40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.) corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.
 2. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 lbf/sq. ft.): 2.87-kPa (60-lbf/sq. ft.) perimeter uplift force, 4.31-kPa (90-lbf/sq. ft.) corner uplift force, and 1.44-kPa (30-lbf/sq. ft.) outward force.
 3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa (90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.) corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.
 4. Wind Zone 3: 2.20 to 4.98 kPa (46 to 104 lbf/sq. ft.): 9.96-kPa (208-lbf/sq. ft.) perimeter uplift force, 14.94-kPa (312-lbf/sq. ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

ft.) corner uplift force, and 4.98-kPa (104-lbf/sq. ft.) outward force.

- B. Wind Design Standard: Fabricate and install copings, roof-edge flashings tested per ANSI/SPRI ES-1.

1.5 SUSTAINABILITY REQUIREMENTS

- A. Materials in this section may contribute towards contract compliance with sustainability requirements.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: For all specified items, including:
1. Flashings.
 2. Gutter and Conductors.
 3. Expansion joints.
 4. Fascia-cant.
- C. Manufacturer's Literature and Data: For all specified items, including:
1. Two-piece counterflashing.
 2. Thru wall flashing.
 3. Non-reinforced, elastomeric sheeting.
 4. Copper clad stainless steel.
 5. Polyethylene coated copper.
 6. Bituminous coated copper.
 7. Fascia-cant.
- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

1.7 PRE-INSTALLATION CONFERENCE

- A. Convene a meeting on site, after submittals are received and approved but before any work, to review drawings and specifications, submittals, schedule, manufacturer instructions, site logistics and pertinent matters of coordination, temporary protection, governing regulations, tests and inspections; participants to include RE/COR and all parties whose work is effected or related to the work of this section.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.
- B. Copper ASTM B370, cold-rolled temper.

- C. Bituminous Coated Copper: Minimum copper ASTM B370, weight not less than 1 kg/m² (3 oz/sf); bituminous coating weight not less than 2 kg/m² (6 oz/sf); or, copper sheets may be bonded between two layers of coarsely woven bitumen-saturated cotton fabric ASTM D173. Provide crimped exposed fabric surface.
- D. Polyethylene Coated Copper: Copper sheet ASTM B370, weighing 1 Kg/m² (3 oz/sf) bonded between two layers of (two mil) thick polyethylene sheet.
- E. Aluminum Sheet: ASTM B209, Alloy 3003-H14 except alloy used for color anodized aluminum to be as required to produce specified color. Alloy required to produce specified color must have the same structural properties as Alloy 3003-H14.
- F. Galvanized Sheet: ASTM A653.
- G. Non-reinforced, Elastomeric Sheet: Elastomeric substances reduced to thermoplastic state and extruded into continuous homogenous sheet (0.056 inch) thick.
 - 1. Tensile Strength: Minimum 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412.
 - 2. No cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Sheathing paper, weighing minimum 141 g m² (3 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
 - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 - 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.

- d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
- 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
 - 2. Stainless steel: 0.25 mm (0.010 inch) thick.
 - 3. Copper clad stainless steel: 0.25 mm (0.010 inch) thick.
 - 4. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
 - 1. Copper: 0.4 Kg (16 oz).
 - 2. Stainless steel: 0.4 mm (0.015 inch).
 - 3. Copper clad stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
 - 1. Lock and solder copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints.
 - 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick to be done by lapping, riveting and soldering.
 - 3. Provide joints conforming to following requirements:
 - a. Finish flat-lock joints not less than 19 mm (3/4 inch) wide.
 - b. Finish lap joints subject to stress not less than 25 mm (one inch) wide; soldered and riveted.
 - c. Finish unsoldered lap joints not less than 100 mm (4 inches) wide.
 - 4. Make flat and lap joints in direction of flow.
 - 5. Edges of bituminous coated copper, non-reinforced elastomeric sheeting and polyethylene coated copper to be jointed by lapping not less than 100 mm (4 inches) in the direction of flow and cementing with asphalt roof cement or sealant as required by the manufacturer's printed instructions.
 - 6. Soldering:

- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.
- B. Expansion and Contraction Joints:
1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 2. Space joints as shown or as specified.
 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
 5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
 6. Fabricate joint covers of same thickness material as sheet metal served.
- C. Cleats:
1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
 2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
 3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
 4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.
- D. Edge Strips or Continuous Cleats:
1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.

2. Except as otherwise specified, fabricate edge strips of minimum 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) thick stainless steel, 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1 Kg (32 oz.) copper 0.8 mm (0.031 inch) thick stainless steel 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Turn up edges of flashings concealed in masonry joints and opposite drain side 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges must meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 - 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 - 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
 - 1. Use copper, stainless steel, or copper clad stainless steel.
 - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 - 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
 - 1. Use same metal and thickness as counter flashing.
 - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 - 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.
 - 1. Use plan flat sheet of stainless steel.
 - 2. Form exposed portions with drip as specified or receiver.
- E. Window Sill Flashing and Lintel Flashing:
 - 1. Use copper, stainless steel, copper clad stainless steel plane flat sheet, or non-reinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.
 - 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 - 3. Turn up back edge as shown.
 - 4. Form exposed portion with drip as specified or receiver.
- F. Door Sill Flashing:

1. Where concealed, use 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.
2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.
3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Use copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 3. Two-piece, lock in type flashing may be used instead of one piece counter-flashing.
 4. Manufactured assemblies may be used.
 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
 1. Back edge turned up and fabricate to lock into reglet in concrete.
 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
 1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
 2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
 1. Use at existing or new surfaces where flashing cannot be inserted in vertical surface.

2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

2.8 HANGING GUTTERS

- A. Fabricate gutters of not less than the following:
 1. 0.5 Kg 20 oz.) copper.
 2. 0.6 mm (0.025 inch) thick stainless steel.
 3. 0.8 mm (0.032 inch) thick aluminum.
- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- C. Provide building side of gutter not less than 38 mm (1 1/2 inches) higher than exterior side.
- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.
- E. Gutter Spacers:
 1. Fabricate of same material and thickness as gutter.
 2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
 3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
 4. Rivet and solder to gutter except rivet and seal to aluminum.
- F. Outlet Tubes:
 1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
 2. Lock and solder longitudinal seam except use sealant instead of solder with aluminum.
 3. Solder tube to gutter. Seal aluminum tube to gutter and rivet to gutter.

4. Fabricate basket strainers of same material as gutters.

G. Gutter Brackets:

1. Fabricate of same metal as gutter. Use the following:
 - a. 6 by 25 mm (1/4 by 1 inch) copper.
 - b. 3 by 40 mm (1/8 by 1 1/2 inch) stainless steel.
 - c. 6 by 25 mm (1/4 by 1 inch) aluminum.
2. Fabricate to gutter profile.
3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

2.9 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long with 19 mm (3/4 inch) wide flat locked seams.
 1. Fabricate open face channel shape with hemmed longitudinal edges.
- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum instead of solder. Lap upper section to the inside, of the lower piece.
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (1 inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.

2.10 REGLETS

- A. Fabricate reglets of one of the following materials:
 1. 0.4 Kg (16 ounce) copper.
 2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
 3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.

- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Anchor sheet metal flashing and trim and other components of the work securely in place with provisions for thermal and structural movement. Use fasteners, solder, welding rods, protective coatings, separators, sealants and other miscellaneous items as required, to complete flashing and trim assemblies.
4. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
5. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
6. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
7. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
8. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nails not over 100 mm (4 inches) on center unless specified otherwise.
9. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.

10. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
11. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
12. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
13. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
14. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
15. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
16. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
17. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.

4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1-1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where Concrete is Exposed:
Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur):
Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).

- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
 3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- G. Window Sill Flashing:
1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
 2. Turn back edge up to terminate under window frame.
 3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.
- H. Door Sill Flashing:
1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
 2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
 3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.
- I. Flashing at Masonry, Stone, or Precast Concrete Copings:

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

- A. Install where roof membrane type base flashing is not used and where shown.
 1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
 2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
 3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
 4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. General:
 1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
 2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
 3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
 4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
 5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.

6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.

C. Two-Piece Counterflashing:

1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturer's instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.

- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.

- E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.

- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:
 - 1. Coordinate reglets for anchorage into concrete with formwork construction.
 - 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.6 HANGING GUTTERS

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
 - 1. For copper or copper clad stainless steel gutters use brass or bronze brackets.
 - 2. For stainless steel gutters use stainless steel brackets.
 - 3. For aluminum gutters use aluminum brackets or stainless steel brackets.
 - 4. Use brass or stainless steel screws.
 - 5. Support downspouts to exterior wall of building at not more than 10' vertical spacing, or per manufacturer's instructions, whichever is more stringent.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
 - 1. Locate expansion joints midway between outlet tubes.
 - 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
 - 3. Install a cover plate over the space at expansion joint.
 - 4. Fasten cover plates to gutter section on one side of expansion joint only.
 - 5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

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