

**VA – UPGRADE  
DALLAS BLDG 2.  
ELEVATOR MODERNIZATION  
TASK ORDER  
VA257-15-R-0992**

**100%  
CONSTRUCTION  
DOCUMENTS  
04-30-18**

**DEPARTMENT OF VETERANS  
AFFAIRS VHA MASTER  
SPECIFICATIONS**

**TABLE OF CONTENTS  
Section 00 01 10**

	<b>DIVISION 00 - SPECIAL SECTIONS</b>	<b>DATE</b>
00 01 10	Table of Contents	07-11
00 01 15	List of Drawing Sheets	07-11
	<b>DIVISION 01 - GENERAL REQUIREMENTS</b>	
01 00 00	General Requirements	07-11
01 33 23	Shop Drawings, Product Data, and Samples	07-11
	<b>DIVISION 14- CONVEYING EQUIPEMENT</b>	
14 21 00	Electric Traction Elevators	07-11
14 24 00	Hydraulic Elevators	07-11
14 25 00	Vertical Transportation Maintenance Specification Requirements	07-11
	<b>DIVISION 23 – HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)</b>	
23 05 11	Common Work Results for HVAC	07-11
23 05 93	Testing, Adjusting, and Balancing for HVAC	07-11
23 07 11	HVAC and Boiler Plant Insulation	07-11
23 23 00	Refrigerant Piping	07-11
23 31 00	HVAC Ducts and Casings	07-11
23 81 00	Unitary HVAC Equipment	07-11
	<b>DIVISION 26 – ELECTRICAL</b>	
26 05 11	Requirements for Electrical Installations	07-11
26 05 19	Low-Voltage Electrical Power Conductors and Cables	07-11
26 05 26	Grounding and Bonding for Electrical Systems	07-11
26 05 33	Raceway and Boxes for Electrical Systems	07-11
26 27 26	Wiring Devices	07-11
26 29 21	Enclosed Switches and Circuit Breakers	07-11
26 36 23	Automatic Transfer Switches	07-11
26 51 00	Interior Lighting	07-11

**DRAWING SHEET INDEX**  
**Section 00 01 15**

T 1.0.0 – Front Sheet

**MECHANICAL:**

M 0.1.0 – Mechanical Symbols & Abbreviations

M 1.1.0 – Mechanical Eleventh and Second Floor Plan

M 2.1.0 – Mechanical Details and Schedules

**ELECTRICAL:**

E 0.1.0 – Electrical Symbols & Abbreviations

E 1.1.0 – Electrical First and Second Floor Plan

E 1.2.0 – Electrical Eleventh Floor Plan

E 2.1.0 – Electrical One-Line Diagram

**Section 01 00 00**  
**GENERAL**  
**REQUIREMENTS**

**TABLE OF**  
**CONTENTS**

1.1 SAFETY REQUIREMENTS..... 1  
1.2 GENERAL INTENTION ..... 1  
1.3 STATEMENT OF BID ITEM(S) ..... 1  
1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR ..... 2  
1.5 CONSTRUCTION SECURITY REQUIREMENTS ..... 2  
1.6 OPERATIONS AND STORAGE AREAS ..... 4  
1.7 ALTERATIONS..... 8  
1.8 DISPOSAL AND RETENTION ..... 10  
1.9 RESTORATION..... 11  
1.10 AS-BUILT DRAWINGS ..... 12  
1.11 USE OF ROADWAYS ..... 12  
1.12 TEMPORARY TOILETS..... 13  
1.13 INSTRUCTIONS ..... 13  
1.14 CONSTRUCTION SIGN..... 14  
1.15 PHOTOGRAPHIC DOCUMENTATION ..... 15

### **1.1 SAFETY REQUIREMENTS**

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

### **1.2 GENERAL INTENTION**

- A. Contractor shall completely prepare site for demolition and upgrade of existing elevator's and associated MEP components, and furnish labor and materials and perform work for as required by drawings and specifications.
- B. Visits to the site by Bidders may be made only by appointment with the Medical Center Engineering Officer.
- C. Offices of Schwab-Kal J.V., as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- D. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.

### **1.3 STATEMENT OF BID ITEM(S)**

- A. ITEM I, General Instruction: Upgrade Dallas Building 2 Elevators Work includes general construction, alterations, mechanical and electrical work, necessary removal of existing equipment and construction and certain other items.

### **1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR**

- A. Drawings and contract documents may be obtained from the website where the solicitation is posted. Additional copies will be at Contractor's expense.

## 1.5 CONSTRUCTION SECURITY REQUIREMENTS

### A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub- contractors working on the project and their employees also comply with these regulations.

### B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. Before starting work the General Contractor shall give one week's notice to the Contracting Officer so that security //escort// arrangements// can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

### C. Guards:

1. The General Contractor shall provide unarmed guards at the project site 24 hours a day, 7 days a week after construction hours.
2. The Contractor shall provide the guards and VA police with communication devices as directed.
3. The general Contractor shall install equipment for recording guard rounds to ensure systematic checking of the premises.

### D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Contracting officer's representative (COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.

2. The General Contractor shall turn over all permanent lockcylinders to the VA locksmith for permanent installation.

E. Document Control:

1. Before starting any work, the General Contractor/SubContractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
  - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
  - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.

2. A limited number of (2 to 5) permits shall be issued for General Contractor and its employees for parking in designated areas only.

#### **1.6 OPERATIONS AND STORAGE AREAS**

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear of construction materials, debris, standing construction equipment and vehicles at all times.



G. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by COR where required by limited working space.

1. Do not store materials and equipment in other than assigned areas.
2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Medical Center areas required to remain in operation.
3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

H. Phasing:

The Medical Center must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks. The work to be outlined shall include, but not be limited to:

To insure such executions, Contractor shall furnish the COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof.

Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, COR and Contractor, as follows:

The Contractor shall provide a minimum of Two (2) crews specifically dedicated to perform the specified modernization work. A "Crew" shall

consist of one (1) mechanic and one (1) helper, as commonly referred in the Elevator Industry. Only one (1) elevator at a time of the Group can be out of service at any one time. Contractor shall furnish a list each month of all Contractors' Employees which are on the job-site.

The sequencing of the Modernization Work shall be accomplished per the following phases:

Contract Award, Notice to Proceed: \_DATE, 2016.

**Phase 1 - (6 Week Contract Duration) - Submittals and Approvals**

**Phase 2 - (14 Week Duration) – Equipment Mfg.**

**Phase 3 - (Installation Bldg. 2) – Install Car Nos. s5 and s6**

**(Installation, Bldg.2) - Install Hydraulic Car No.9**

**(Installation, Bldg.2) - Install Car Nos. P7 & P8.**

**Phase 4 – (Installation, Bldg .2) – Install Car Nos. P1 – P4**

- I. Building will be occupied during performance of work. All work shall be performed during normal working hours of the elevator trade, except for the tie-in of the hall button risers or shutdown of the groupoperation. This shall be performed during off-hours and the overtime cost included in the base proposal cost.
- J. Coordination of Work: Various trades may be performing work associated with the elevator modernization work. It is the responsibility of the Elevator Contractor to coordinate its work schedule to conform with the work performed by other trades. Any and all work schedule conflicts between the Elevator Contractor and other trades must be reported to CMH and Owner for resolution.
- K. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
  - 1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
  - 2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
- L. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
  - 1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles.
  - 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the COR.
- M. Coordinate the work for this contract with other construction operations as directed by COR. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

## **1.7 ALTERATIONS**

- A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR and a representative of VA Supply Service, of areas of buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by all

three, to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of building.
  2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds, shades, etc., required by drawings to be either reused or relocated, or both.
  3. Shall note any discrepancies between drawings and existing conditions at site.
  4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and COR.
- B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of COR and/or Supply Representative, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:
1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.
- D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

#### **1.8 DISPOSAL AND RETENTION**

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
  1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by COR.
  2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
  3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.
  4. PCB Transformers and Capacitors: The Contractor shall be responsible for disposal of the Polychlorinated Biphenyl (PCB) transformers and capacitors. The transformers and capacitors shall be taken out of service and handled in accordance with the procedures of the Environmental Protection Agency (EPA) and the Department of Transportation (DOT) as outlined in Code of Federal Regulation

(CFR), Titled 40 and 49 respectively. The EPA's Toxic Substance Control Act (TSCA) Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7 also apply. Upon removal of PCB transformers and capacitors for disposal, the "originator" copy of the Uniform Hazardous Waste Manifest (EPA Form 8700-22), along with the Uniform Hazardous Waste Manifest Continuation Sheet (EPA Form 8700-22A) shall be returned to the Contracting Officer who will annotate the contract file and transmit the Manifest to the Medical Center's Chief.

a. Copies of the following listed CFR titles may be obtained from the Government

Printing Office:

40 CFR 261 .....Identification and Listing of Hazardous Waste

40 CFR 262 .....Standards Applicable to Generators of Hazardous Waste

40 CFR 263 .....Standards Applicable to Transporters of  
Hazardous Waste

40 CFR 761 .....PCB Manufacturing, Processing, Distribution in Commerce, and use  
Prohibitions

49 CFR 172 .....Hazardous Material tables and Hazardous Material Communications  
Regulations

49 CFR 173 .....Shippers - General Requirements for Shipments and Packaging

49 CFR 173 ....Subpart A General

49 CFR 173 ....Subpart B Preparation of Hazardous Material for Transportation

49 CFR 173 .....Subpart J Other Regulated Material; Definitions and Preparation

TSCA .....Compliance Program Policy Nos. 6-PCB-6 and 6- PCB-7

## 1.9 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the COR. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall

conform in type and quality to that of original existing construction, except as otherwise shown or specified.

- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

#### **1.10 AS-BUILT DRAWINGS**

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings in the electronic version (scanned PDF) to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

#### **1.11 USE OF ROADWAYS**

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or

similar construction, they must be protected by well-constructed bridges.

- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

#### **1.12 TEMPORARY TOILETS**

- A. Contractor may have for use of Contractor's workmen, such toilet accommodations as may be assigned to Contractor by Medical Center. Contractor shall keep such places clean and be responsible for any damage done thereto by Contractor's workmen. Failure to maintain satisfactory condition in toilets will deprive Contractor of the privilege to use such toilets.

#### **1.13 INSTRUCTIONS**

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and thereason



for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the COR and shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

#### **1.14 CONSTRUCTION SIGN**

- A. Provide a Construction Sign where directed by the COR. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.

- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.
- C. Maintain sign and remove it when directed by the COR.
- D. Detail Drawing of construction sign showing required legend and other characteristics of sign is attached hereto and made a part of this specification.

#### **1.15 PHOTOGRAPHIC DOCUMENTATION**

- A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones including electronic indexing, navigation, storage and remote access to the documentation, as per these specifications. The commercial photographer or the subcontractor used for this work shall meet the following qualifications:
  - 1. Demonstrable minimum experience of three (3) years in operation providing documentation and advanced indexing/navigation systems including a representative portfolio of construction projects of similar type, size, duration and complexity as the Project.
  - 2. Demonstrable ability to service projects throughout North America, which shall be demonstrated by a representative portfolio of active projects of similar type, size, duration and complexity as the Project.
- B. Photographic documentation elements:
  - 1. Each digital image shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) capable of producing 200x250mm (8 x 10 inch) prints with a minimum of 2272 x 1704 pixels and 400x500mm (16 x 20 inch) prints with a minimum 2592 x 1944 pixels.
  - 2. Indexing and navigation system shall utilize actual AUTOCAD construction drawings, making such drawings interactive on an on-line interface. For all documentation referenced herein, indexing and navigation must be organized by both time (date-stamped) and location throughout the project.
  - 3. Documentation shall combine indexing and navigation system with inspection-grade digital photography designed to capture actual conditions throughout construction and at critical milestones.

Documentation shall be accessible on-line through use of an internet connection.

Documentation shall allow for secure multiple-user access, simultaneously, on-line.

4. Before construction, the building pad, adjacent streets, roadways, parkways, driveways, curbs, sidewalks, landscaping, adjacent utilities and adjacent structures surrounding the building pad and site shall be documented. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings. If site work or pad preparation is extensive, this documentation may be required immediately before construction and at several pre-determined intervals before building work commences.
5. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every thirty (30) calendar days ("Progressions"). Progression documentation shall track both the exterior and interior construction of the building. Exterior Progressions shall track 360 degrees around the site and each building. Interior Progressions shall track interior improvements beginning when stud work commences and continuing until Project completion.
6. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet rock or dry wall installation. This process shall include all finished systems located in the walls and ceilings of all buildings at the Project. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
7. Miscellaneous events that occur during any Contractor site visit, or events captured by the Department of Veterans Affairs independently, shall be dated, labeled and inserted into a Section in the navigation structure entitled "Slideshows," allowing this information to be stored in the same "place" as the formal scope.
8. Customizable project-specific digital photographic documentation of other details or milestones. Indexing and navigation accomplished through interactive architectural plans.
9. In event a greater or lesser number of images than specified above are required by the COR, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

- C. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.
- D. Coordination of photo shoots is accomplished through COR. Contractor shall also attend construction team meetings as necessary. Contractor's operations team shall provide regular updates regarding the status of the documentation, including photo shoots concluded, the availability of new Progressions or Exact-Builts viewable on-line and anticipated future shoot dates.
- E. Contractor shall provide all on-line domain/web hosting, security measures, and redundant server back-up of the documentation.
- F. Contractor shall provide technical support related to using the system or service.
- G. Upon completion of the project, final copies of the documentation (the "Permanent Record") with the indexing and navigation system embedded (and active) shall be provided in an electronic media format, typically a DVD or external hard-drive. Permanent Record shall have Building Information Modeling (BIM) interface capabilities. On-line access terminates upon delivery of the Permanent Record.

--- E N D ---

**SECTION 01 33 23**  
**SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES**

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
  - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
  - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
  - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-3. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-4. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by COR` on behalf of the Contracting Officer.
- 1-5. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-6. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES

(FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the  
GENERAL CONDITIONS.

- 1-7. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect- Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-8. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
  - A. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
    1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
    2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
    3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.
  - B. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy,

completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.

1. For each drawing required, submit one legible photographic paper or vellum reproducible.
  2. Reproducible shall be full size.
  3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
  4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
  5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
  6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
  7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-9. Samples shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

---

(Architect-Engineer)

---

(A/E P.O. Address)

---

(City, State and Zip Code)

- 1-10. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COR.

--- E N D ---

**SECTION 14 21 00**  
**ELECTRIC TRACTION ELEVATORS**

**PART 1 GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the engineering, furnishing material and installation to modernize, eight (8) electric traction elevator systems described herein and as indicated on the contract drawings.
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Passenger Elevators No. P1 – P4, P7 & P8, shall be overhead gearless traction type; with microprocessor based control system with DC-SCR regenerative drive, collective automatic group automatic operation and power operated two-speed car and hoistway doors. Elevators shall have Class "A" loading.
- D. Service Elevators No. S5 & S6, shall be overhead gearless traction type; with microprocessor based control system with regenerative DC-SCR drive; duplex selective collective automatic operation and power operated two-speed car and hoistway doors. Elevators shall have Class "A" loading.

**1.2 RELATED WORK**

- A. Section 01 33 23 SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- C. SECTION 09 06 00, SCHEDULE FOR FINISHES: As a master format for construction projects, to identify interior and exterior material finishes for type, texture, patterns, color and placement.
- D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- F. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.



- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.
- I. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY: Requirements for installing the over-current protective devices to ensure proper equipment and personnel protection.
- J. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.
- K. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- L. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: Surge suppressors installed in panelboards.
- M. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.
- N. VA Barrier Free Design Handbook (H-18-13)

### 1.3 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products and services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of certificates stating the following:
  - 1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
  - 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
  - 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status. Certificates shall be submitted for all workers employed in this capacity.
  - 4. Elevator contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years

- preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within two hours of receipt of notification, together with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.
  - C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and do not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
  - D. All electric traction elevators shall be the product of the same manufacturer.
  - E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
  - F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS DI.1 to perform the type of work required. Certificates shall be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COTR of safety department. Request permit one day in advance.
  - G. Electrical work shall be performed by Licensed Electricians as requirements by NEC. Certificates shall be submitted for all workers employed in this capacity.

#### **1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest

editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.

B. Federal Specifications (Fed. Spec.):

- J-C-30B.....Cable and Wire, Electrical (Power,Fixed Installation)
- W-C-596F.....Connector, Plug, Electrical; Connector, Receptacle, Electrical
- W-F-406E.....Fittings for Cable, Power, Electricaland Conduit, Metal, Flexible
- HH-I-558C.....Insulation, Blankets, Thermal (MineralFiber, Industrial Type)
- W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick- Wall and Thin-wall (EMT) Type) RR-
- W-410.....Wire Rope and Strand
- TT-E-489J.....Enamel, Alkyd, Gloss, Low VOC Content
- QQ-S-766 .....Steel, Stainless and Heat Resisting,Alloys, Plate, Sheet and Strip

C. International Building Code (IBC)

D. American Society of Mechanical Engineers (ASME): A17.1-07.....Safety

Code for Elevators and Escalators

A17.2-07.....Inspectors Manual for Electric Elevators andEscalators

E. National Fire Protection Association:

NFPA 13-10.....Standard for the Installation of Sprinkler Systems NFPA 70-

11.....National Electrical Code (NEC)

NFPA 72-10.....National Fire Alarm and Signaling Code NFPA 101-

09.....Life Safety Code

NFPA 252-08.....Fire Test of Door Assemblies

F. American Society for Testing and Materials (ASTM):

A1008/A1008M-10.....Steel, Sheet, Cold Rolled, Carbon,Structural,

High-Strength Low-Alloy and High StrengthLow- Alloy with Improved Farability

E1042-02(R2008).....Acoustically Absorptive Materials Appliedby

Trowel or Spray

G. Society of Automotive Engineers, Inc. (SAE)

J517-10.....Hydraulic Hose, Standard

- H. Gauges:  
For Sheet and Plate: U.S. Standard(USS) For Wire:  
American Wire Gauge (AWG)
- I. American Welding Society (AWS):  
D1.1-10.....Structured Welding Code Steel
- J. National Electrical Manufacturers Association (NEMA):  
LD-3-05.....High-Pressure Decorative Laminates
- K. Underwriter's Laboratories (UL):  
486A-03.....Safety Wire Connectors for Copper Conductors 797-07.....Safety  
Electrical Metallic Tubing
- L. Institute of Electrical and Electronic Engineers(IEEE)
- M. Regulatory Standards:  
Uniform Federal AccessibilityStandards Americans with  
Disabilities Act

## 1.5 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the ContractingOfficer.
- C. Shop Drawings:
  - 1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
    - a. Controllers, power conversion devices, governors, and all other components located in machine room.
    - b. Location of shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machineroom.
- D. Samples:
  - 1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5in.).
  - 2. One each of baked enamel, 75 mm x 125 mm (3 in. x 5in.).

3. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
  4. One each car and hoistway Braille plate sample.
  5. One each car and hall button sample.
  6. One each car and hall lantern/position indicatorsample.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevatorlayouts:
1. Hoisting Machine Motor, HP and RPM ratings, Voltage, Starting and Full Load Ampere, and Number of Phases.
  2. Controller
  3. Starters and Overload Current Protection Devices.
  4. Governor
  5. Electric Door Operator; HP and RPM ratings, Voltage and Ampere rating of motor.
  6. Hoistway Door Interlocks.
- F. Dimensioned drawings showing detailsof:
1. All signal and operatingfixtures.
  2. Car and counterweight roller guides.
  3. Hoistway door tracks, hangers, and sills.
  4. Door operator, infrared curtain units.
- G. Drawings showing details of controllers and supervisorypanels.
- H. Furnish certificates as required under: Paragraph"QUALIFICATIONS".

## 1.6 WIRING DIAGRAMS

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the COR.
- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the COR within thirty (30) days of finalacceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:
  1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.

2. System logic description.
3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

### **1.7 ADDITIONAL EQUIPMENT**

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Technical Representative.

### **1.8 TOOL CABINET**

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

### **1.9 PERFORMANCE STANDARDS**

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
  1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than three (3) percent.
  2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.

3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
- C. Elevator control system shall be capable of starting the car without noticeable "roll-back" of hoisting machine sheave, regardless of load condition in car, location of car, or direction of travel.
- D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
- E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
- F. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
- G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

#### **1.10 WARRANTY**

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Technical Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date

of completion of each new installation performed, in accordance with foregoing requirements.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Federal Specification QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless-steel surfaces shall be protected with suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

### **2.2 MANUFACTURED PRODUCTS**

- A. Materials, devices, and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of onemanufacturer.
- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
  - 1. Individual components of assembled units shall be products of the same manufacturers.
  - 2. Parts which are alike shall be the product of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, starting and full load amperes, and other characteristics required by NEMA Standards and shall be securely attached to the item of equipment in a conspicuous location.



- E. The elevator equipment, including controllers, door operators, and supervisory system shall be the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tag bearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
- G. If the elevator equipment to be installed is not known to the COR, the Contractor shall submit drawings in triplicate for approval to the COR, Contracting Officer, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

**2.3 CAPACITY, SIZE, SPEED, AND TRAVEL**

- A. The existing capacity and speed shall be retained. Each and every elevator shall have the capacity to lift and lower the live load, including the weight of the car and cables, at the speed specified in the following schedule:

PASSENGER ELEVATOR SCHEDULE	
Elevator Number	P1 – P4
Overall Platform Size	Retain Existing
Rated Load – kg (lb.)	4000 pounds, Retain Existing
Contract Speed - m/s(fpm)	500 f.p.m. Retain Existing
Total Travel - m/s(fpm)	Retain Existing
Number of Stops	Ten (10)
Number of Openings	Ten (10) @ B, 1 – 9
Type of Roping	Retain Existing

PASSENGER ELEVATOR SCHEDULE	
Entrance Type and Size	Two Speed, Side Opening. 4'-0" x 7'-0"

SERVICE ELEVATOR SCHEDULE	
Elevator Number	S5 & S6
Overall Platform Size	Retain Existing
Rated Load – kg (lb.)	5000 pounds, Retain Existing
Contract Speed - m/s(fpm)	500 f.p.m. Retain Existing
Total Travel - m/s(fpm)	Retain Existing
Number of Stops	Ten (10)
Number of Openings	Ten (10)@ B, 1R – 9 Front and rear)
Type of Roping	Retain Existing
Entrance Type and Size	Two Speed, Side Opening. 4'-6" x 7'-0"

PASSENGER ELEVATOR SCHEDULE	
Elevator Number	P7 & P8
Overall Platform Size	Retain Existing
Rated Load – kg (lb.)	4000 pounds, Retain Existing
Contract Speed - m/s(fpm)	500 f.p.m. Retain Existing
Total Travel - m/s(fpm)	Retain Existing
Number of Stops	Ten (10)
Number of Openings	Ten (10)@ B, 1 - 9
Type of Roping	Retain Existing
Entrance Type and Size	Two Speed, Side Opening. 4'-0" x 7'-0"

## 2.4 POWER SUPPLY

- A. For power supply in each machine room, see Specification 26 05 21, Electrical specifications, and Electrical drawings.
- B. It shall be the Electrical contractor's responsibility to supply the labor and materials for the installation of the following:
  - 1. Feeders from the power source indicated on the drawings to each elevator controller.
  - 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
  - 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

## 2.5 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be installed in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.
- B. All conduits terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the

conductors. At the contractors option, the existing duct and wireway may be reused.

- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motor or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

## **2.6 CONDUCTORS**

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. Provide all conduit and wiring between machine room, hoistway and fixtures.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductor is not given, voltage and amperes shall not exceed limits set by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with NEC. The ground wires shall be copper, green insulated and sized as required by NEC. Bond the grounding wires to all junction boxes, cabinets, and wire raceways.
- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless

pressure wire connectors in accordance with Federal Specification W-S- 610. The Elevator Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce- through serrated washers are not acceptable.

## **2.7 TRAVELING CABLES**

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14 gauge wires for CCTV power as needed.
- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

## **2.8 CONTROLLER AND SUPERVISORY PANEL**

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a mean to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to ensure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying highly inductive currents shall be provided with arc shields or suppressors.
- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.
- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.

## **2.9 MICROPROCESSOR CONTROL SYSTEM**

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape to control the hoisting machine and signal functions in accordance with these specifications. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.
  - 1. All controllers shall be non-proprietary.
  - 2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
  - 3. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals and wiring diagrams to

- the VA Medical Center's designated Elevator Maintenance Service Provider.
4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
  - B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in metal cabinets with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure.
  - C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.
  - D. Modules shall be the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
  - E. Each device, module and fuse (with voltage and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
  - F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.
  - G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
  - H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.

- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.
- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non- condensing up to 85 percent.
- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible location within the controller cabinet. Terminal blocks using pierce through serrated washers shall not be used.

#### **2.10 A AUXILIARY POWER OPERATION**

- A. The control system for Elevators P1 through P8, and S5 through S6 shall provide for the operation of at least one car per elevator bank on auxiliary power upon failure of the normal power supply.
- B. Auxiliary power supply, its starting means, transfer switch for transfer of elevator supply from normal to auxiliary power, two pair of conductors in a conduit from an auxiliary contact on the transfer switch (open or close contacts as required by Controller Manufacturer) to terminals in the group elevator controller and other related work shall be provided by the Electrical Contractor.
- C. Auxiliary equipment on elevator controllers, wiring between associated elevator controllers and wiring between elevator controllers and remote selector panel as required to permit the elevators to operate as detailed, shall be provided by the Elevator Contractor.
- D. Upon loss of normal power supply there shall be a delay before transferring to auxiliary power of 10 seconds minimum to 45 seconds maximum, the delay shall be accomplished through an adjustable timing



device. Following this adjustable delay the associated elevators shall function as follows:

1. Selector switch, Automatic position:
  - a. Not more than one elevator at a time in each group shall be automatically selected and returned to the main floor, at normal speed, cycle its car and hoistway doors and shut down, with "Door Open" button remaining operable.
  - b. As each elevator reaches the designated floor and shuts down, another elevator shall start and return to the designated floor.
  - c. Elevators that have been manually removed from automatic service and are on independent service, fire service or medical emergency shall receive an automatic return signal. Elevators on inspection service or out of service shall not receive a signal.
  - d. When an elevator is given a signal to return and it is unable to start its movement to the designated floor within 30 seconds it shall be by-passed. When an elevator is by-passed, another elevator shall start and return.
  - e. This process shall continue until all elevators have returned to the designated floor and shut down.
  - f. Any elevator or elevators by-passed on initial return signal shall be signaled again.
  - g. When all cars in group have returned to designated floor, one elevator in each group shall be designated for automatic operation. Individual cars in each group shall restart at 5 second intervals.
  - h. If electric traction elevators P1, through P8 and S5, S6 are keyed on to medical emergency service in the car prior to transfer to auxiliary power operation, medical emergency service shall be retained. A car call registered prior to transfer shall also be retained. This elevator shall be the first automatically selected elevator to operate on auxiliary power operation and complete its selected call demand. The elevator will return to the designated floor after the key switch is reset to normal position.

2. Selector switch, Manual operation:
  - a. Selector switch shall be mechanically and electrically interlocked to prevent the selection of more than one elevator from operating on auxiliary power.
  - b. The selector switch shall have positions marked with the number of each elevator controlled. It shall also have a position marked "Automatic". When the selector switch is set to the automatic position, the medical emergency service car shall operate on auxiliary power operation, or if none, the last car arriving at the designated floor shall operate on auxiliary power operation.
  - c. Change in selection of elevators shall be by means of the selection switch and shall occur only when the previous selected elevator is stopped at the designated floor.
  - d. The selector switch shall be locked out of operation when the system is in the normal mode of operation.
  - e. Locate the selector switch above the hall push button station at the designated level in a NEMA 1B flush type enclosure furnished with a brushed finish stainless steel hinged door and frame. The door shall contain a tumbler type lock furnished with four keys. The enclosure faceplate shall be identified "Auxiliary Power Control" with 13 mm (1/2 in.) engraved letters filled with black paint.
3. The inside of the selector panel shall be brushed finish stainless steel with each device identified with 3 mm (1/8 in.) engraving filled with black paint. The panel shall contain:
  - a. Selector switch for selecting the elevators shall be toggle or rotary type switch.
  - b. Pilot lights to indicate normal mode of operation, auxiliary power service available, and which elevator or elevators in each group is connected to auxiliary service.
  - c. A lamp test circuit consisting of a momentary contact push button to test all pilot lights in the circuit.
  - d. Provide a permanently mounted, easy to read, instruction plate which shall include operating instructions for auxiliary power service and instructions for lamp test circuits.

- E. Prior to the return of normal power an adjustable timed circuit shall be activated that will cause all cars to remain at a floor if already there or stop and remain at the next floor if in flight. Actual transfer of power from auxiliary power to normal building power shall take place after all cars are stopped at a floor with their doors open.
- F. Car lighting circuits shall be connected to the auxiliary power panel.

#### **2.11 B DUPLEX SELECTIVE COLLECTIVE AUTOMATIC OPERATION**

- A. Provide duplex selective collective automatic operation, for service elevators S5 and S6.
- B. Operate elevators from push buttons inside the cars and located at each and every floor between elevators. When cars are available, park one car at main floor (home car) and the other car at last call (free car). Respond to car calls and hall calls above main floor using the "free" car. Once a car has started, respond to registered calls in the direction of travel and in the order the floors are reached. Do not reverse the car direction until all car calls have been answered, or until all hall calls ahead of the car and corresponding to the direction of car travel have been answered.

Slow and stop elevators automatically at floors corresponding to registered calls in the order in which they are approached in each direction of travel. As slowdown is initiated, automatically cancel the hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer.

When the "free" car is clearing calls, the "home" car shall respond to the following:

1. Calls registered on "home" car push buttons.
  2. Up hall calls registered below "free" car.
  3. Up or down calls registered above "free" car while "free" car is traveling down.
  4. Hall calls when "free" car is delayed in its normal operation for a predetermined period.
- C. When both cars are clearing calls, stop only one car in response to any registered hall call. Return the first car to clear its calls to the main floor. Should last service required bring both cars to main floor, the first arriving car becomes the "free" car. Illuminate floor push

button to indicate call registration. Extinguish light when call is answered.

- D. If a landing button is operated while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are reopened by means of "DOOR OPEN" button or infrared curtain unit.
- E. When an elevator is delayed for a predetermined time interval or shuts down after it receives a start signal, the system shall automatically permit the remaining car in the group to respond to hall calls and to be dispatched in normal manner. When cause of delay is corrected, car shall automatically resume normal operation unless it has been manually removed from the system.
- F. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevators. Provide illuminated signal in each the controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- G. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.
- H. Answer lower floor calls with the home car unless the free car is parked at the floor where the call occurs. If no car is parked at main level, answer calls below main floor using the first available car. //

## **2.12 C GROUP SELECTIVE COLLECTIVE AUTOMATIC OPERATION**

- A. Elevators P1 through P8, (Six Car Group) inclusive, shall have group automatic operation and shall be capable of balancing service and providing continuity of group operation with one or more cars removed from the system.
- B. Group supervisory computer control system shall govern the movement of the individual cars in the group in a fully zoned system to provide the maximum efficiency in serving the VA hospital traffic demands. The system shall electronically calculate and continuously evaluate the varying traffic demands and automatically change the method of dispatching, and send cars to various floors of the hospitalas

appropriate, to provide an effective response to the landing calls of prevalent traffic. The system shall function to accommodate the anticipated varying hospital traffic demand and be flexible so that it can be modified to accommodate changes in traffic patterns.

1. Arrange the system to maintain movement of cars to satisfy all traffic demands which occur throughout the day. The system shall function on the basis of conditions as they exist at the present time and not on conditions as measured in a preceding time period.
  2. Any car, after satisfying all car calls and corridor calls in its direction of travel, shall become available for immediate dispatch to any floor where demand exists regardless of location or direction of travel.
  3. The system shall always dispatch an available car to the lower dispatching terminal when no other car is parked or approaching this floor.
  4. Select cars for dispatch by a non-sequence selection system. The system shall select from available cars and assign cars for loading. Select cars in the order of arrival at the dispatching terminal.
- C. Two-way dispatching shall function during periods of appreciable traffic demand in both the up and down directions. Dispatch the cars up or down as appropriate to respond to the prevailing traffic demand. Each car shall answer unassigned landing calls ahead of it in its direction of travel until all calls not subject to load bypass have been answered. The method of dispatching shall include:
1. Dispatching the cars from predetermined zones consisting of an approximate division of the floors served by the number of elevators in the group unless the anticipated traffic demands should dictate otherwise. A car, after responding to the last call in an unoccupied zone, shall become the available car for that zone. Other cars that become available shall be assigned to other zones. Available cars shall respond immediately to a demand in their respective zones, except an available car shall respond to a demand in an unoccupied zone, or if the demand in a zone exceeds an adjustable predetermined number, an additional available car shall be dispatched to that zone.

2. Available cars at landings shall be assigned and dispatched to answer service demands in a manner which shall provide equitable service to all floors.
  3. An available car without a demand for service shall park with its doors closed.
  4. The dispatching method shall be flexible to provide efficient service for two-way traffic that becomes predominant in either the up or down direction.
- D. Off-hour dispatching shall function when the traffic demands subside to a degree of very light or inactive status. As the cars become inactive, they shall park with doors closed in assigned zones or seek an unoccupied zone. Station one car at the lobby floor with doors closed. When a demand for service occurs, the car or cars in the zone of demand shall be placed back in service automatically in order to satisfy the demand.
- E. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevators. Provide an illuminated signal in the group operation panel to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- F. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.

#### **2.13 D MACHINE ROOM MONITOR (CCTV): GROUP OPERATION**

- A. Install a monitor in the machine room located in the Group Dispatch Operation Cabinet. Provide separate cabinets for the passenger elevator group and for the serviceelevator group. Provide one keyboard for each terminal.
- B. The CCTV shall contain indicators to provide the following information:
  1. The floor where each elevator is currently located.
  2. The direction that each elevator is currently traveling or is scheduled to travel.
  3. The location and direction of currently registered hallcalls.

4. Elevators that are currently out of service.
  5. Elevators that are currently bypassing hall calls.
  6. Elevators that are currently engaged in passenger transfers.
  7. Operations program under which entire group is currently operating.
  8. Zone divisions of the entire group.
  9. Door positions.
  10. Status indication for cars on independent service, car top inspection, stop switch activated, alarm activated, fire service, and earthquake protection activated, etc.
- C. The maintenance terminal shall be suitable for all troubleshooting procedures related to the specific type microprocessor installed on this project.

#### **2.14 LOAD WEIGHING**

- A. Provide means for weighing car load for each and every elevator. When load in a car reaches an adjustable predetermined level of the rated capacity, that car shall bypass registered landing calls until the load in the car drops below the predetermined level. Calls bypassed in this manner shall remain registered for the next car. The initial adjustment of the load weighing bypass setting shall be 60 to 100percent.

#### **2.15 ANTI-NUISANCE FEATURE**

- A. If weight in the car is not commensurate with the number of registered car calls, cancel car calls. Systems that employ either loadweighing or door protective device for activation of this feature are acceptable.

#### **2.16 FIREFIGHTERS' SERVICE**

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.
- B. Smoke Detectors:
1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby, top of hoistway, and machine room shall be provided by others.
    - Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.

- Top of hoistway smoke detectors shall activate fire recall and the top of hoistway motorized vent.
- Elevator or group of elevators serving separate isolated areas of the same floor shall have an independent smoke detection system.
- Machine room smoke detectors shall activate fire recall for each and every elevator with equipment located in that machine room.
- Hoistway ventilation, provided by others, located at the top of hoistway for elevators that penetrate more than three floors and meets the requirements of ASME A17.1 Section 2.1.4 and IBC Section 3004. The vent shall stay closed under power. When the top of hoistway smoke detector is activated, the power is removed from the vent and the vent shall open. When the smoke detector is reset, the vent shall close by power.

#### **2.17 MEDICAL EMERGENCY SERVICE**

- A. Provisions shall be made for calling elevator P1 – P8, and S5 & S6 on “Medical Emergency” operating independently from the dispatch signals and landing call signals. Provide a two-position, key-operated, momentary contact, spring return switch at B and 1st, floors.
- B. Install key switch in the floor landing push button fixture above the push buttons.
- C. Landing key switches shall be momentary pressure-spring return to "OFF" position. Provide a call registered light indicator adjacent to key switch. The landing key switch and the "Medical Emergency" key switch in the car shall not be operable by keys used for any other purpose in the hospital.
- D. When switch is activated at any floor, the call register light indicator shall illuminate at that floor only, and the elevator supervisory control system shall instantly select the nearest available elevator in service to respond to the medical emergency call. Immediately upon selection, all car calls within that car shall be cancelled. Transfer any landing calls which had previously been assigned that car to another car. If the selected car is traveling away from the medical emergency call, it shall slow down and stop at the nearest floor, maintain closed doors, reverse direction and proceed nonstop to the medical emergency call floor. If the selected car is



traveling toward the medical emergency call floor, it shall proceed to that floor nonstop. If at the time of selection it is slowing down for a stop, the car shall stop, maintain doors closed, and start immediately toward the medical emergency floor.

- E. Arriving at the medical emergency floor, the car shall remain with doors open for 30 seconds. After this interval has expired and the car has not been placed on medical emergency operation from within the car, the car shall automatically return to normal service.
  - 1. Locate a "Medical Emergency" key switch in the upper section of each main car operating panel for selecting medical emergency service. Activation of the key switch will allow the car to accept a car call for any floor, close doors, and proceed nonstop to the floor desired. The return of the key switch to normal position will restore the car to normal service. The key shall be removable only in the off position.
- F. Any car in the group which is in group service may be selected. Additional medical emergency calls, as they are registered in the system, shall cause additional cars to respond as described below, always on the basis of one medical emergency call per car.
- G. Provide an LED illuminated indicator light next to the Medical Emergency key switch the same size as the Fire Service indicator. In the center of the rear cab panel provide a back lighted "MEDICAL EMERGENCY" LED illuminated display that shall flash on and off continuously when the car is assigned to this operation and until it is restored to normal service. "MEDICAL EMERGENCY" indicator shall be a photographic negative type 1830 mm (72 in.) to center above the floor, 152 mm (6 in.) wide X 76 mm (3 in.) high, with 12 mm (1/2 in.) high letters and legible only when illuminated.
- H. All of the key switches in the "Medical Emergency" system for each and every elevator shall operate from the same key. The medical emergency call service key shall not operate any other key switch in the elevator system, nor shall any other key required by the elevator system be able to operate the medical emergency call service switches.
- I. Should all the cars be operating on "Independent Service", the medical emergency service indicator lights in the car operating panel and rear wall shall be illuminated, buzzer shall sound, and the "Audio Voice"

system shall direct the attendant to return the car to automatic operation.

- J. Should all the cars be out of service and unable to answer medical emergency calls, the call register light shall not illuminate.
- K. Each switch faceplate shall have legible indelible legends engraved or etched to indicate its identity and positions. All letters in faceplates shall be 6 mm (1/4 in.) high, filled with black paint.
- L. When Phase I fire recall is activated it shall over-ride elevators on medical emergency service and return them to the main or alternate fire service recall floor. When the fire emergency floor has been identified the attendants may complete their medical emergency run on Phase II firefighters' operation if life safety is not affected.
- M. Provide four (4) keys for each "Medical Emergency" key cylinder furnished.

## **2.18 GEARLESS TRACTION MACHINE**

- A. Gearless Traction Hoist Machine:
  - 1. Reuse Existing Gearless traction machine with an DC motor, brake, drive sheave, and deflector sheave.
  - 2. Provide hoist machine mounted direct drive, digital, closed-loop velocity encoder.
  - 3. Armature, Blow-out, clean all carbon dust, re-insulate windings, and resurface commutator, Clean brush rigging, and replace all motor brushes.
  - 4. Inspect, clean and reinsulate all field coils.
  - 5. Hoisting machine brake shall have the capacity to hold the elevator with 125 percent of rated load. Arrange brake circuits so that no current shall be applied to the brake coil prior to the establishment of the hoistway door interlock circuit, except during leveling, re-leveling, and hoistway access operation.

## **2.19 SHEAVES**

- A. retain existing deflector sheaves. Provide a guard to prevent ropes from jumping out of grooves. Securely fasten guard to sheave beams.
- B. Two-to-one idler sheaves on car and counterweight, if used, shall be provided with metal guards that shall prevent foreign objects from

falling between ropes and sheave grooves and accidental contact or injury to workers on top of the car. Fabricate sheave guards from not less than 10-gauge thick steel and install with minimum clearance between guard and cables to prevent ropes from jumping out of grooves.

## **2.20 HOIST ROPES (NEW)**

- A. Provide elevator with the required number and size of ropes to ensure adequate traction for the range of loads with a factor of safety not less than that required by ASME A17.1 Section 2.20. Hoisting ropes shall be preformed 8 x 19 or 8 x 25 traction steel, conforming to Federal Specification RR-W-410 with minimum nominal diameter of 0.50 inch. For machines located overhead, 6 x 19 preformed traction steel hoisting ropes may be used in lieu of 8 x 19 that meet the requirements of the sheave manufacturer, at the elevator contractor's option.
- B. Securely attach a corrosion resistant metal data tag to one hoisting rope fastening on top of the elevator.
- C. Provide wedge type shackles.

## **2.21 HOIST ROPE COMPENSATION (NEW)**

- A. Provide compensation when required by controller manufacturer for elevators with travel of 15.15 m (50ft) or more. Compensation shall consist of a necessary number and size of encapsulated chains or whisper flex attached to the underside of car and counterweight frames. Hoist rope compensation shall meet the requirements of ASME A17.1 Rule 2.21.4.
  - 1. Provide pit guide to minimize chain sway.
  - 2. Provide take-up to compensate for hoist rope stretch.
  - 3. Pad areas where compensation may strike car or hoistway items.
- B. Compensation shall consist of a necessary number and size of iron or steel wire ropes attached to the underside of car and counterweight frames, passing under a weighted idler sheave in pit. A metal tag giving the number, diameter, type, month and year installed, and the name of manufacturer of compensating ropes shall be securely attached to one of the compensating rope fastenings.
  - 1. Provide means for equalizing tension in the compensating ropes.

2. Provide idler sheave with ball or roller bearings. Mount sheave on steel guide rails.
3. Provide a metal guard over compensating sheave.
4. Provide a sheave contact in accordance with ASME A17.1 Rule 2.26.2.3.
5. Provide take-up to compensate for future cablestretch.

## **2.22 GOVERNOR ROPE (NEW)**

- A. Governor Rope shall be 6 x 19 or 8 x 19 wire rope, preformed traction steel, uncoated, fiber core, conforming to Federal Specification RR-W-410 with minimum nominal diameter of 0.375 inch having a minimum safety factor of 5. Tiller rope construction is not acceptable.
- B. Under normal operation rope shall run free and clear of governor jaws, rope guards, and other stationary parts.
- C. Securely attach governor rope tag to governor rope releasing carrier. Data tag shall be corrosion-resisting metal and bear data as required by ASME A17.1 Section 2.18.

## **2.23 SPEED GOVERNOR (NEW)**

- A. Provide Centrifugal type car driven governor, in accordance with ASME A17.1 Section 2.18, to operate the car safety device. Governor shall be complete with weighted pit tension sheave, governor release carrier and mounting base with protected cable sleeves.
- B. Furnish overspeed switch and speed reducing switches whenrequired.
- C. The governor rope clamping device shall be designed so that no appreciable damage to or deformation of the governor rope shall result from the stopping action of the device in operating the safety.
- D. Provide anti-friction metal bearings for the governor and pit tension sheaves. Bearing shall be either self-oiling or Zerk fitting type connections. Ball or roller bearings may be used in lieu of sleeve type.
- E. Provide metal guard over top of governor rope and sheaves.
- F. Governor, with the exception of finished surfaces, screw threads, etc., shall be factory painted and shall operate freely. Field painting of governor parts shall be permitted in accordance with ASME A17.1 Rule 2.18.3.1.

- G. Where the elevator travel does not exceed 100 feet, the weight tension sheave may be mounted on a pivoted steel arm in lieu of operating in steel guides.

#### **2.24 CAR SAFETY DEVICE**

- A. Retain existing "Type B Safeties" on the elevator that meet the requirements of ASME A17.1 Section 2.17.
- B. Field testing of car safety and governor shall be as specified in Section 3.7 PRETEST and TEST of this specification.

#### **2.25 ASCENDING CAR OVERSPEED PROTECTION (NEW)**

- A. Provide a device to prevent ascending over speed and unintended motion away from the landing when the doors are not locked in accordance with ASME A17.1 Section 2.19.

#### **2.26 CAR AND COUNTERWEIGHT BUFFERS**

- A. Retain existing buffers, Clean inspect and re-fill with new oil. Securely fasten buffers and supports to the pit channels and in the alignment with striker plates on car and counterweight. Each installed buffer shall have a permanently attached metal plate indicating its stroke and load rating.

#### **2.27 COUNTERWEIGHTS**

- A. Retain existing. Elevator shall be counterweighted with the weight of the car plus 40-50 percent of the rated capacity load as required by the controller manufacturer.
- B. Furnish two (2) tie rods with cotter pins and double nuts at top and bottom. Install counterweight retainer plates or other approved means on tie rods to prevent counterweight sub-weights from jumping and/or rattling. Both ends of tie-rods shall be visible and accessible.
- C. Provide counterweight guards in the pit in accordance with ASME A17.1 Section 2.3.

#### **2.28 CAR AND COUNTERWEIGHT ROLLER GUIDES (NEW)**

- A. Provide car and counterweight with adjustable roller guides.

- B. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. Secure the roller guides at top and bottom on each side of car frame and counterweight frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers, and if required, beveled washers.
- C. Provide sheet metal guards to protect wheels on top of car and counterweight.
- D. Minimum diameter of car rollers shall be 150 mm (6 in.) unless the six wheel roller type is used. The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.
- E. Minimum diameter of counterweight rollers shall not be less than // 100 mm (4 in.) Properly balance counterweight frame to equalize pressure on all guide rollers. The Contractor shall have the option of furnishing, for counterweight only, mechanically adjusted roller guide in lieu of spring loaded roller guides as specified.
- F. Equip all cars and counterweight with an auxiliary guiding device for each guide shoe which shall prevent the car or counterweight from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car and counterweight frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

### **2.29 NORMAL AND FINAL TERMINAL STOPPING DEVICES**

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
  - 1. Switches shall function with any load up to and including 125 percent of rated elevator capacity at any speed obtained in normal operation.
  - 2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.
  - 1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
  - 2. Switches shall be independent of other stopping devices.
  - 3. Switches, when opened, shall remove power from hoist motor, apply hoist machine brake, and prevent operation of car in either direction.
- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

### **2.30 CROSSHEAD DATA PLATE AND CODE DATA PLATE**

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead. Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

### **2.31 WORKMAN'S LIGHTS AND OUTLETS**

- A. Provide duplex GFCI protected type receptacles and lamps with guards on top of each elevator car and beneath the platform. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type, rated for 15 amperes and 125 volts.

### **2.32 TOP-OF-THE CAR OPERATING DEVICE**

- A. Provide a car top operating device that meets the requirements of ASME A17.1 Section 2.26.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safetybutton.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.
- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

### **2.33 CAR LEVELING DEVICE**

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

### **2.34 EMERGENCY STOP SWITCHES**

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.



### 2.35 MAIN CAR OPERATING PANEL

- A. Locate the main car operating panel in the car enclosure on the front return panel for passenger/service elevators and the front of the side wall for freight elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.
- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- D. The upper section shall contain the following items in order listed from top to bottom:
  1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
  2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
  3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.

4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
7. Medical Emergency switch marked "MEDICAL EMERGENCY" with two positions labeled "ON" and "OFF" and Medical Emergency Indicator Light located next to the key switch shall be round with a minimum diameter of 25 mm (1 in.). Instruction for Medical Emergency operation shall be engraved below the key switch and light.
8. Key operated Independent Service; see Section 2.39 for detailed description.
9. Provide a Door Hold button on the faceplate next to the independent service key switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button. Door Hold button is not ADA required and Braille is not needed.
10. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.
11. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.
12. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than

- 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2.
- Provide audible signaling devices including the necessary wiring.
13. Emergency Help push button shall activate two-way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
  14. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- E. The service operation panel, in the lower section shall contain the following items:
1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
  2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
  3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
  4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
  5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "PULL TO STOP" and "PUSH TO RUN".

### **2.36 AUXILIARY CAR OPERATING PANEL**

- A. Provide an auxiliary car operating panel in the side wall of the elevator between the handrails immediately adjacent to the front entrance column strike jamb. The auxiliary car operating panel shall

contain only those controls essential to passenger (public) operation. The auxiliary car operating panel faceplate shall match the main car operating panel faceplate in material and general design. Secure the faceplate with stainless steel tamperproof screws.

1. Mount door "OPEN" and door "CLOSE" buttons closest to the door jamb and mount the alarm button no lower than 875 mm (35 in.) above the finished floor. The Door Open button shall be located closest to the door as required by ADA.
2. Complete set of round car call push buttons, minimum diameter 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call button shall be legibly and indelibly identified by a floor number and/or letter not less than 12 mm (1/2 in.) high in the face of the call button corresponding to the numbers of the main car operating buttons. Install buttons in a vertical stack on front mounted panel up to six floors and horizontally for side mounted panel.
3. Cross-connect all buttons in the auxiliary car operating panels to their corresponding buttons in the main car operating panel. Registration of a car call shall cause the corresponding button to illuminate in the main and auxiliary car operating panel.
4. Emergency Help push button shall activate two-way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters. Install emergency telephone system in the auxiliary car operating panel.
5. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

### **2.37 INDEPENDENT SERVICE**

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two- position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall beresumed.

### **2.38 CAR POSITION INDICATOR**

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

### **2.39 AUDIO VOICE SYSTEM**

- A. Provide digitized audio voice system activated by stopping at a floor. Audio voice shall announce floor designations, direction of travel, and special announcements. The voice announcement system shall be a natural sounding human voice that receives messages and shall comply with ADA requirements for audible car position indicators. The voice announcer shall have two separate volume controls, one for the floor designations and direction of travel, and another for special announcements. The voice announcer shall have a full range loud speaker, located on top of the cab. The audio voice unit shall contain the number of ports necessary to accommodate the number of floors, direction messages, and special announcements. Install voice announcer per manufacturer's recommendations and instructions. The voice system shall be the product of a manufacturer of established reputation. Provide manufacturer literature and list of voice messages.
  - 1. Fire Service Message
  - 2. Medical Emergency Service Message
  - 3. "Please do not block doors"

4. Provide special messages as directed by the COR.

#### **2.40 AUTO DIAL TELEPHONE SYSTEM**

- A. Furnish and install a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.
- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless-steel plate cover.
- F. Each elevator shall have individual phone numbers.
- G. If the operator ends the call, the phone shall be able to redial immediately.

#### **2.41 CORRIDOR OPERATING DEVICE FACEPLATES**

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless-steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.

- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

#### **2.42 A CORRIDOR OPERATING DEVICES FOR PASSENGER/SERVICEELEVATORS**

- A. Provide two risers of landing call buttons located as shown on contract drawings for the Six (6) car Group.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Two or more risers of landing call buttons, if specified, shall be cross-connected so that either "UP" or "DOWN" buttons at a floor shall be capable of registering a call to that floor for the entire elevator group. Registration of a landing call shall illuminate "UP" or "DOWN" buttons simultaneously, and upon satisfaction of that call, both buttons shall be extinguished simultaneously.
- F. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

#### **2.43 DIGITAL CORRIDOR LANTERN/POSITION INDICATOR**

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED

illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping.

Each lantern shall be equipped with a clearly audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.

- B. Provide alpha-numeric digital position indicators directly over hoistway landing entranceways between the arrival lanterns at each and every floor. Indicator faceplate shall be stainless steel. Numerals shall be not less than 50 mm (2 in.) high with direction arrows. Cover plates shall be readily removable for re-lamping. The appropriate direction arrow shall be illuminated during entire travel of car in corresponding direction.
- C. Provide LED illumination in each compartment to indicate the position and direction the car is traveling by illuminating the proper alpha- numeric symbol. When the car is standing at a landing without direction established, arrows shall not be illuminated.

#### **2.44 HOISTWAY ACCESS SWITCHES**

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. // Elevators with side slide doors, mount the access key switch 1830 mm (6 ft.) above the corridor floor in the wall next to the strike jamb. // Elevators with center opening doors, mount the access key switch 1830 mm (6 ft.) above the corridor floor next to the hoistway entrance jamb.// Exposed portion of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure



cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose at the VA Medical Center. Arrange the hoistway switch to initiate and maintain movement of the car. When the elevator is operated in the down direction from the top terminal landing, limit the zone of travel to a distance not greater than the top of the car crosshead level with the top floor. Existing location and wall box may be reused.

- B. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators.

#### **2.45 HOISTWAY ENTRANCES: PASSENGER/SERVICE ELEVATORS**

- A. Reuse Existing Doors and frames, with sills, hanger supports, hangers, tracks, angle struts, unit frames, door panels, fascia plates, toe guards, hardware, bumpers, sight guards, and wall anchors.
- B. At bottom of each and every door panel, provide two removable laminated phenolic gibs or other approved material guides and a separate fire gib.
- H. Provide hanger rollers for hoistway door panels and provide relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. All rollers are to have sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on a malleable iron or steel bracket. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.

- I. Provide raised numerals jamb plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft.) above the landing sill. The number plates shall contain Braille.
- J. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

#### **2.46 ELECTRIC INTERLOCKS (NEW)**

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.
- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.
- C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2 or equivalent.
  - 1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.
- D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

#### **2.47 CAR FRAME: PASSENGER/SERVICE ELEVATORS**

- A. Retain Existing, Car frame Balance car front to back and side to side. Provide balancing weights and frames, properly located, to achieve the required true balance.

#### **2.48 CAR PLATFORM: PASSENGER/SERVICE ELEVATORS**

- A. Retain Existing car platform.
- B. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb.

Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).

#### **2.49 CAR ENCLOSURE: PASSENGER/SERVICE ELEVATORS**

- A. Retain Existing car enclosure and interior finishes.
- B. Provide a blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan, capable of rated free delivery air displacement of approximately 380 and 700 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in the service panel.
- C. Retain existing, car entrance with two-speed side opening horizontal sliding car doors, of same type as hoistway doors for Elevators P1 – P8 & S5 & S6. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires. Equip hangers with adjustable ball-bearing rollers to take upward thrust of panels. Upthrust rollers shall be capable of being locked in position after adjustment to a maximum of .38 mm (1/64 in.) clearance. Provide two laminated phenolic gibs on each door panel. Gibs shall be replaceable without removal of door panel. Provide door drive assembly, restrictor, gate switch, header, track, arms, and all related doorhardware.
- N. Provide each service elevator one set of protection pads of sufficient length to completely cover two sides, rear walls and front return of cab interior. Pads shall consist of a minimum of 6 mm (1/4 in.) thick glass fiber insulation securely sewn between flame resistant vinyl coated coverings. Insulation shall conform to ASTM E84, UL 723, NFPA 252, CAN/ULC S102.2, or ASTM C612. Color of the covering shall be approved by the COR. Provide stainless steel pad buttons or hooks, spaced at intervals of not more than 150 mm (18 in.) to adequately support pads.

## **2.50 POWER DOOR OPERATORS: PASSENGER/SERVICE ELEVATORS**

- A. Provide NEW, high-speed heavy duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft.) per second. The closing speed of the doors shall be .3 m (1 ft.) per second. A reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or roller bearings. Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be torsion spring type.
- B. Hoistway doors and car gates shall be manually operable in an emergency without disconnecting the power door operating equipment unless the car is outside the unlocking zone.
1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
  2. Provide NEW infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of

the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. **Do not provide door nudging.**

1. If an obstruction of the doors should not activate the photo- electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds, the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.
- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

### **PART 3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Examine work of other trades on which the work of this Section depends. Report defects to the COR in writing that may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access stairs and door.
- C. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- D. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Elevator Contractor requires changes in size or location of trolley beams or their supports and trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the Contracting officer, and include additional cost in their bid. Where applicable, locate controller near and visible to its respective hoisting machinery. Work required prior to the completion of the elevator installation:

1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
2. Provide light and GFCI outlets in the elevator pit and machine room.
3. Furnish electric power for testing and adjusting elevator equipment.
4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
5. Supply power for cab lighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.
6. Machine room enclosed and protected from moisture, with self-closing, self-locking door and access stairs.
7. Provide fire extinguisher in machine room.

### **3.2 SPACE CONDITIONS**

- A. Attention is called to existing overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and obtained by the Contractor, subject to approval by COR. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.
- B. Where concrete beams, floor slabs, or other building construction protrude more than 50 mm (2 in.) into hoistway, bevel all top surfaces of projections to an angle of at 75 degrees with the horizontal.

### **3.3 INSTALLATION**

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Set hoistway entrances in alignment with car openings, and true with plumb sill lines.
- C. Erect hoistway sills, headers and frames prior to erection of rough walls and doors. Erect fascias and toe guards after rough walls are finished.

- D. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.
- E. Isolate and dampen machine vibration with properly sized sound-reducing anti-vibration pads.
- F. Grout sills and hoistway entrance frames.

### **3.4 ARRANGEMENT OF EQUIPMENT**

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hoisting machine.

### **3.5 WORKMANSHIP AND PROTECTION**

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.
- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.
- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original new condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Beams, slabs, or other building construction protruding more than four inches into the hoistway, all top surfaces shall be beveled at an angle of at least 75 degrees to the horizontal.
- F. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.

- G. Hoist cables that are exposed to accidental contact in the machine room and pit shall be completely enclosed with 16-gauge sheet metal or expanded metal or guards.
- H. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

### **3.6 CLEANING**

- A. Clean machine room and equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance; remove protective coverings from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

### **3.7 PAINTING AND FINISHING**

- A. Hoist machine, motor, shall be factory painted with manufacturer's standard finish and color.
- B. Controller, sheave, car frame and platform, counterweight, beams, rails and buffers, except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.
- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.
- D. Field painting of governors shall be in accordance with ASME A17.1 Rule 2.18.3.1.
- E. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- F. Elevator hoisting machine, controller, governor, main line shunt trip circuit breaker, safety plank, and cross head of car shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.



G. Hoistway Entrances of Passenger, and Service Elevators:

1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel.
2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.

**3.8 PRE-TESTS AND TESTS**

- A. Pre-test the elevators and related equipment in the presence of the COR or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by COR.
1. Procedure outlined in the Inspectors Manual for Electric Elevators, ASME A17.2 shall apply.
    - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
    - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
  2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, voltmeter, amp probe, thermometers, direct reading tachometer, megohm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
- B. Inspect workmanship, equipment furnished, and installation for compliance with specification.
- C. Balance Tests: The percent of counterbalance shall be checked by placing test weights in car until the car and counterweight are equal in weight when located at the mid-point of travel. If the actual percent of counter balance does not conform to the specification, the amount of counterweight shall be adjusted until conformance is reached.

- D. Full-Load Run Test: Elevators shall be tested for a period of one hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- E. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load, balanced load and no load in the elevator. Speed shall be determined by applying a certified tachometer to the car hoisting ropes or governor rope. The actual measured speed of the elevator with all loads in either direction shall be within three (3) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.
- F. Temperature Rise Test: The temperature rise of the hoisting motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within five (5) degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
- G. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car, balanced load in car, and with contract load in car, in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
- H. Brake Test: The action of the brake shall be prompt and a smooth stop shall result in the up and down directions of travel with no load and rated load in the elevator. Down stopping shall be tested with 125 percent of rated load in the elevator.
- I. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.

- J. Safety Devices and Governor Tests: The safety devices and governor shall be tested as required by ASME A17.1 Section 8.10.
- K. Overload Devices: Test all overload current protection devices in the system at final inspection.
- L. Limit Stops:
  - 1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
  - 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both tests. Normal limit stopping devices shall be inoperative for the tests.
- M. Oil Buffer Tests: These tests shall be conducted with operating device and limit stops inoperative and with contract load in the elevator for the car buffer and with no load in the elevator for the counterweight buffer. Preliminary test shall be made at the lowest (leveling) speed. Final tests shall be conducted at contract speed. Buffers shall compress and return to the fully extended position without oil leakage.
- N. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.
- O. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
- P. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
- Q. Performance of the Elevator supervisory system shall be witnessed and approved by the representative of the COR.

- R. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
- S. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the COR.

### **3.9 INSTRUCTION OF VA PERSONNEL**

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight hour day. Instruction shall commence after completion of all work and at the time and place directed by the COR.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the COR in independently bound folders. DVD recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.
- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

### **3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE**

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the COR. This maintenance service shall run concurrently with the

warranty. Maintenance work shall be performed by Certified Elevator Mechanics and Apprentices employed and supervised by the company that is providing guaranteed period of service on the elevator equipment specified herein.

B. This contract will cover full maintenance including emergency call back service, inspections, and servicing the elevators listed in the schedule of elevators. The Elevator Contractor shall perform the following:

1. Bi-weekly systematic examination of equipment.
2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.
3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
4. Equalizing tension, shorten or renew hoisting ropes where necessary to maintain the safety factor.
5. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, signal system, car safety device, governors, tension and sheaves in pit shall be cleaned, lubricated and adjusted.
6. Guide rails, overhead sheaves and beams, counterweight frames, and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
7. Maintain the performance standards set forth in this specification.
8. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
9. Maintain smooth starting and stopping and accurate leveling at all times.

- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the COR or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the COR or his authorized representative.
- F. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.
- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

- - - E N D - -

-

**SECTION 14 24 00  
HYDRAULIC ELEVATORS**

**PART 1 – GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the engineering, furnishing, and installation for the modernization of the electric hydraulic elevator system as described herein and as indicated on the contract drawings.
- B. Items listed in the singular apply to each and every elevator in this specification except where noted.
- C. Passenger Elevator No. P-9, shall be oil hydraulic type with microprocessor based control, single car selective collective automatic operation and power-operated two-speed side opening car and hoistway doors. The elevator shall have Class "A" loading.

**1.2 RELATED WORK**

- A. Section 01 33 23 SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- B. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-rated construction.
- C. SECTION 09 06 00, SCHEDULE FOR FINISHES: As a master format for construction projects, to identify interior and exterior material finishes for type, texture, patterns, color and placement.
- D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section.
- F. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low Voltage power and lighting wiring.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for cables and wiring.

- I. Section 26 05 71, ELECTRICAL SYSTEM PROTECTIVE DEVICE STUDY:  
Requirements for installing the over-current protective devices to ensure proper equipment and personnel protection.
- J. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low voltage transformers.
- K. Section 26 24 16, PANELBOARDS: Low voltage panelboards.
- L. Section 26 43 13, TRANSIENT-VOLTAGE SURGE SUPPRESSION: Surge suppressors installed in panelboards.
- M. Section 26 51 00, INTERIOR LIGHTING: Fixture and ballast type for interior lighting.
- N. VA Barrier Free Design Handbook (H-18-13)

### 1.3 QUALIFICATIONS

- A. Approval by the Contracting Officer is required for products or services of proposed manufacturers, suppliers and installers and shall be contingent upon submission by Contractor of a certificate stating the following:
  - 1. Elevator contractor is currently and regularly engaged in the installation of elevator equipment as one of his principal products.
  - 2. Elevator contractor shall have three years of successful experience, trained supervisory personnel, and facilities to install elevator equipment specified herein.
  - 3. The installers shall be Certified Elevator Mechanics with technical qualifications of at least five years of successful experience and Apprentices actively pursuing certified mechanic status. Certificates are required for all workers employed in this capacity.
  - 4. Elevator contractor shall submit a list of two or more prior hospital installations where all the elevator equipment he proposes to furnish for this project functioned satisfactorily to serve varying hospital traffic and material handling demands. Provide a list of hospitals that have the equipment in operation for two years preceding the date of this specification. Provide the names and addresses of the Medical Centers and the names and telephone numbers of the Medical Center Administrators.
- B. Approval of Elevator Contractor's equipment will be contingent upon their identifying an elevator maintenance service provider that shall render services within two hours of receipt of notification, together



with certification that the quantity and quality of replacement parts stock is sufficient to warranty continued operation of the elevator installation.

- C. Approval will not be given to elevator contractors and manufacturers who have established on prior projects, either government, municipal, or commercial, a record for unsatisfactory elevator installations, have failed to complete awarded contracts within the contract period, and does not have the requisite record of satisfactorily performing elevator installations of similar type and magnitude.
- D. All hydraulic elevators shall be the product of the same manufacturer.
- E. The Contractor shall provide and install only those types of safety devices that have been subjected to tests witnessed and certified by an independent professional testing laboratory that is not a subsidiary of the firm that manufactures supplies or installs the equipment.
- F. Welding at the project site shall be made by welders and welding operators who have previously qualified by test as prescribed in American Welding Society Publications AWS DI.1 to perform the type of work required. VAMC shall require welding certificates be submitted for all workers employed in this capacity. A welding or hot work permit is required for each day and shall be obtained from the COTR of safety department. Request permit one day in advance.

#### 1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification. Elevator installation shall meet the requirements of the latest editions published and adopted by the United States Department of Veterans Affairs on the date contract is signed.
- B. Federal Specifications (Fed. Spec.):
  - J-C-30B.....Cable and Wire, Electrical (Power, Fixed Installation)
  - W-C-596F.....Connector, Plug, Electrical; Connector, Receptacle, Electrical
  - W-F-406E.....Fittings for Cable, Power, Electrical and Conduit, Metal, Flexible
  - HH-I-558C.....Insulation, Blankets, Thermal (Mineral Fiber, Industrial Type)

- W-F-408E.....Fittings for Conduit, Metal, Rigid (Thick- Wall  
and Thin-wall (EMT) Type) RR-
- W-410.....Wire Rope and Strand
- TT-E-489J.....Enamel, Alkyd, Gloss, Low VOC Content
- QQ-S-766 .....Steel, Stainless and Heat Resisting,Alloys,  
Plate, Sheet and Strip
- C. International Building Code (IBC)
- D. American Society of Mechanical Engineers (ASME): A17.1.....Safety Code for  
Elevators and Escalators A17.2.....Inspectors Manual for Electric Elevators and  
Escalators
- E. National Fire Protection Association:  
NFPA 13.....Standard for the Installation of Sprinkler Systems NFPA 70.....National  
Electrical Code (NEC)  
NFPA 72.....National Fire Alarm and Signaling Code NFPA  
101.....Life Safety Code  
NFPA 252.....Fire Test of Door Assemblies
- F. American Society for Testing and Materials (ASTM):  
A1008/A1008M-09.....Steel, Sheet, Cold Rolled, Carbon,Structural,  
High-Strength Low-Alloy and High StrengthLow- Alloy with  
Improved Farability  
E1042-02.....Acoustically Absorptive Materials Appliedby  
Trowel or Spray
- G. Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS):  
SP-58.....Pipe Hangers and Supports
- H. Society of Automotive Engineers, Inc. (SAE)  
J517-91.....Hydraulic Hose, Standard
- I. Gages:  
For Sheet and Plate: U.S. Standard(USS) For Wires:  
American Wire Gauge (AWG)
- J. American Welding Society (AWS): D1.1.....Structured Welding  
Code –Steel
- K. National Electrical Manufacturers Association (NEMA):  
LD-3.....High-Pressure Decorative Laminates
- L. Underwriter's Laboratories (UL):

486A.....Safety Wire Connectors for Copper Conductors

797.....Safety Electrical Metallic Tubing

M. Institute of Electrical and Electronic Engineers (IEEE)

N. Regulatory Standards:

Uniform Federal Accessibility Standards Americans with  
Disabilities Act

## 1.5 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Before execution of work, furnish information to evidence full compliance with contract requirements for proposed items. Such information shall include, as required: Manufacturer's Name, Trade Names, Model or Catalog Number, Nameplate Data (size, capacity, and rating) and corresponding specification reference (Federal or project specification number and paragraph). All submitted drawings and related elevator material shall be forwarded to the Contracting Officer.
- C. Shop Drawings:
  - 1. Complete scaled and dimensioned layout in plan and section view showing the arrangement of equipment and all details of each and every elevator unit specified including:
    - a. Complete layout showing location of storage tank/pump assembly, controller, piping layout, outside diameter of cylinder/plunger assembly, size of car platform, car frame members, and support assembly.
    - b. Location of shunt trip circuit breaker, switchboard panel, light switch, and feeder extension points in the machineroom.
- D. Samples:
  - 1. One each of stainless steel, 75 mm x 125 mm (3 in. x 5 in.).
  - 2. One each of baked enamel, 75 mm x 125 mm (3 in. x 5 in.).
  - 3. One each of color vinyl floor tile.
  - 4. One each of protection pads, 75 mm x 125 mm (3 in. x 5 in.) if used.
  - 5. One each car and hoistway Braille plates sample.
  - 6. One each car and hall button sample.
  - 7. One each car and hall lantern/position indicators sample.
  - 8. One each wall and ceiling material finish sample.

9. One each car lighting sample.
  10. No other samples of materials specified shall be submitted unless specifically requested after submission of manufacturer's name. If additional samples are furnished pursuant to request, adjustment in contract price and time will be made as provided in Section 00 72 00, GENERAL CONDITIONS.
- E. Name of manufacturer, type or style designation, and applicable data of the following equipment shall be shown on the elevator layouts:
1. Storage tank/pump assembly.
  2. Pump and motor, HP and RPM rating, Voltage, Starting and Full Load Ampere, Number of phases, and Gallons per minute.
  3. Controller
  4. Starters and Overload Current Protection Devices.
  5. Car Safety Device; Rupture Valve and Manual Shut Off Valves.
  6. Electric Door Operator; HP rating and RPM of motor.
  7. Hoistway Door Interlocks.
  8. Cab Ventilation Unit; HP rating and CFM rating.
- F. Dimensioned drawings showing details of:
1. All signal and operating fixtures.
  2. Car slide guides/roller guides.
  3. Door operator, infrared curtain units.
- G. Cuts or drawings showing details of controllers and supervisory panels.
- H. Furnish certificates as required under: Paragraph "QUALIFICATIONS".

## 1.6 WIRING DIAGRAMS

- A. Provide three complete sets of field wiring and straight line wiring diagrams showing all electrical circuits in the hoistway, machine room and fixtures. Install one set coated with an approved plastic sealer and mounted in the elevator machine room as directed by the COR
- B. In the event field modifications are necessary during installation, diagrams shall be revised to include all corrections made prior to and during the final inspection. Corrected diagrams shall be delivered to the COR within 30 days of final acceptance.
- C. Provide the following information relating to the specific type of microprocessor controls installed:

1. Owner's information manual, containing job specific data on major components, maintenance, and adjustment.
2. System logic description.
3. Complete wiring diagrams needed for field troubleshooting, adjustment, repair and replacement of components. Diagrams shall be base diagrams, containing all changes and additions made to the equipment during the design and construction period.
4. Changes made during the warranty period shall be noted on the drawings in adequate time to have the finalized drawings reproduced for mounting in the machine room no later than six months prior to the expiration of the warranty period.

#### **1.7 ADDITIONAL EQUIPMENT**

- A. Additional equipment required to operate the specified equipment manufactured and supplied for this installation shall be furnished and installed by the contractor. The cost of the equipment shall be included in the base bid.
- B. Special equipment not required by specification, which would improve the operation, may be installed in conjunction with the specified equipment by the contractor at his option at no additional cost to the Government, provided prior approval is obtained from the Contracting Officer's Technical Representative.

#### **1.8 TOOL CABINET**

- A. Provide a metal parts/tool cabinet, having two shelves and hinged doors. Cabinet size shall be 1220 mm (48 in.) high, 762 mm (30 in.) wide, and 457 mm (18 in.) deep.

#### **1.9 PERFORMANCE STANDARDS**

- A. The elevators shall be capable of meeting the highest standards of the industry and specifically the following:
  1. Contract speed is high speed in either direction of travel with rated capacity load in the elevator. Speed variation under all load conditions, regardless of direction of travel, shall not vary more than five (5) percent.

2. The controlled rate of change of acceleration and retardation of the car shall not exceed 0.1G per second and the maximum acceleration and retardation shall not exceed 0.2G per second.
  3. Starting, stopping, and leveling shall be smooth and comfortable without appreciable steps of acceleration and deceleration.
- B. The door operator shall open the car door and hoistway door simultaneously at 2.5-feet per second and close at 1-foot per second.
  - C. Pressure: Fluid system components shall be designed and factory tested for 500 psi operating pressure.
  - D. Floor level stopping accuracy shall be within 3 mm (1/8 in.) above or below the floor, regardless of load condition.
  - E. Noise and Vibration Isolation: All elevator equipment including their supports and fastenings to the building, shall be mechanically and electrically isolated from the building structure to minimize objectionable noise and vibration transmission to car, building structure, or adjacent occupied areas of building.
  - F. Sound Isolation: Noise level relating to elevator equipment operation in machine room shall not exceed 80 dBA. All dBA readings shall be taken three (3) feet off the floor and three (3) feet from equipment.
  - G. Airborne Noise: Measured noise level of elevator equipment during operation shall not exceed 50 dBA in elevator lobbies and 60 dBA inside car under any condition including door operation and car ventilation exhaust blower on its highest speed.

#### **1.10 WARRANTY**

- A. Submit all labor and materials furnished in connection with elevator system and installation to terms of "Warranty of Construction" articles of FAR clause 52.246-21. The one year Warranty shall commence after final inspection, completion of performance test, and upon full acceptance of the installation and shall concur with the guarantee period of service.
- B. During warranty period if a device is not functioning properly or in accordance with specification requirements, or if in the opinion of the Contracting Officer's Technical Representative, excessive maintenance and attention must be employed to keep device operational, device shall be removed and a new device meeting all requirements shall be installed

as part of work until satisfactory operation of installation is obtained. Period of warranty shall start anew for such parts from date of completion of each new installation performed, in accordance with foregoing requirements.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Where stainless steel is specified, it shall be corrosion resisting steel complying with Fed. Spec. QQ-S-766, Class 302 or 304, Condition A with Number 4 finish on exposed surfaces. Stainless steel shall have the grain of belting in the direction of the longest dimension and surfaces shall be smooth and without waves. During installation all stainless steel surfaces shall be protected with a suitable material.
- B. Where cold rolled steel is specified, it shall be low-carbon steel rolled to stretcher leveled standard flatness, complying with ASTM A109.

### **2.2 MANUFACTURED PRODUCTS**

- A. Materials, devices and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items. Items not meeting this requirement, but meet technical specifications which can be established through reliable test reports or physical examination of representative samples, will be considered.
- B. When two or more devices of the same class of materials or equipment are required, these units shall be products of onemanufacturer.
- C. Manufacturers of equipment assemblies which include components made by others shall assume complete responsibility for the final assembled unit.
  - 1. Individual components of assembled units shall be products of the same manufacturers.
  - 2. Parts which are alike shall be the product of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for the intended service.
- D. Motor nameplates shall state manufacturers' name, rated horsepower, speed, volts, amperes and other characteristics required by NEMA

Standards and shall be securely attached to the item of equipment in a conspicuous location.

- E. The elevator equipment, including controllers, door operators, and supervisory system shall be non-proprietary, the product of manufacturers of established reputation, provided such items are capably engineered and produced under coordinated specifications to ensure compatibility with the total operating system. Mixing of manufactures related to a single system or group of components shall be identified in the submittals.
- F. Where key operated switches are furnished in conjunction with any component of this elevator installation, furnish four (4) keys for each individual switch or lock. Provide different key tumblers for different switch and lock functions. Each and every key shall have a tagbearing a stamped or etched legend identifying its purpose. Barrel key switches are not acceptable, except where required by code.
- G. If the elevator equipment to be installed is not known to the COR, the Contractor shall submit drawings in triplicate for approval to the COR, Contracting Officer, and VA CFM Elevator Engineer showing all details and demonstrate that the equipment to be installed is in strict accordance with the specifications.

**2.3 CAPACITY, SIZE, SPEED, AND TRAVEL**

- A. Each direct-plunger elevator shall have the capacity to lift the live load, including the weight of entire car and plunger, at the speed specified in the following schedule:

ELEVATOR SCHEDULE, Car No. P-9	
Elevator Number	P-9
Overall Platform Size	Retain Existing
Rated Load - kg(lb)	4000 Pounds
Contract Speed - m/s(fpm)	100 f.p.m.
Total Travel - m/s(fpm)	Retain Existing
Number of Stops	Three (3) B, 1, 2
Number of Openings	Three (3)



ELEVATOR SCHEDULE, Car No. P-9	
Entrance Type & Size	Two-speed, Side Opening
Plunger Size	Retain Existing

## 2.4 POWER SUPPLY

- A. For power supply in each machine room see Specification 260521, ELECTRICAL SPECIFICATION and Electrical drawings.
- B. It shall be the electrical contractor's responsibility to supply the labor and materials for the installation of the following:
  - 1. Feeders from the power source indicated on the drawings to each elevator controller.
  - 2. Shunt Trip Circuit Breaker for each controller shall be located inside machine room at the strike side of the machine room door and lockable in the "Off" position.
  - 3. Provide Surge Suppressors to protect the elevator equipment.
- C. Power for auxiliary operation of elevator as specified shall be available from auxiliary power generator, including wiring connection to the elevator control system.

## 2.5 CONDUIT AND WIREWAY

- A. Unless otherwise specified or approved, install electrical conductors, except traveling cable connections to the car, in rigid zinc-coated steel or aluminum conduit, electrical metallic tubing or metal wireways. Rigid conduit smaller than 3/4 inch or electrical metallic tubing smaller than 1/2 inch electrical trade size shall not be used. All raceways completely embedded in concrete slabs, walls, or floor fill shall be rigid steel conduit. Wireway (duct) shall be used in the hoistway and to the controller and between similar apparatus in the elevator machine room. Fully protect self-supporting connections, where approved, from abrasion or other mechanical injury. Flexible metal conduit not less than 3/8 inch electrical trade size may be used, not exceeding 18 inches in length unsupported, for short connections between risers and limit switches, interlocks, and for other applications permitted by NEC.

- B. All conduit terminating in steel cabinets, junction boxes, wireways, switch boxes, outlet boxes and similar locations shall have approved insulation bushings. Install a steel lock nut under the bushings if they are constructed completely of insulating materials. Protect the conductors at ends of conduits not terminating in steel cabinets or boxes by terminal fittings having an insulated opening for the conductors.
- C. Rigid conduit and EMT fittings using set screws or indentations as a means of attachment shall not be used. All fittings shall be steel or malleable iron.
- D. Connect motors or other items subject to movement, vibration or removal to the conduit or EMT systems with flexible, steel conduits.

## 2.6 CONDUCTORS

- A. Unless otherwise specified, conductors, excluding the traveling cables, shall be stranded or solid coated annealed copper in accordance with Federal Specification J-C-30B for Type RHW or THW. Where 16 and 18 AWG are permitted by NEC, single conductors or multiple conductor cables in accordance with Federal Specification J-C-580 for Type TF may be used provided the insulation of single conductor cable and outer jacket of multiple conductor cable is flame retardant and moisture resistant. Multiple conductor cable shall have color or number coding for each conductor. Conductors for control boards shall be in accordance with NEC. Joints or splices are not permitted in wiring except at outlets. Tap connectors may be used in wireways provided they meet all UL requirements.
- B. Provide all necessary conduit and wiring between machine room and hoistway. Existing duct or wireway may be reused.
- C. All wiring must test free from short circuits or ground faults. Insulation resistance between individual external conductors and between conductors and ground shall be a minimum of one megohm.
- D. Where size of conductors is not given, voltage and amperes shall not exceed limits prescribed by NEC.
- E. Provide equipment grounding. Ground the conduits, supports, controller enclosure, motor, platform and car frame, and all other non-current conducting metal enclosures for electrical equipment in accordance with

NEC. The ground wires shall be copper, green insulated and sized as required by NEC.

Bond the grounding wires to all junction boxes, cabinets, and wire raceways.

- F. Terminal connections for all conductors used for external wiring between various items of elevator equipment shall be solderless pressure wire connectors in accordance with Federal Specification W-S- 610. The Elevator Contractor may, at his option, make these terminal connections on 10 gauge or smaller conductors with approved terminal eyelets set on the conductor with a special setting tool, or with an approved pressure type terminal block. Terminal blocks using pierce- through serrated washers are not acceptable.

## **2.7 TRAVELING CABLES**

- A. All conductors to the car shall consist of flexible traveling cables conforming to the requirements of NEC. Traveling cables shall run from the junction box on the car directly to the controller. Junction boxes on the car shall be equipped with terminal blocks. Terminal blocks having pressure wire connectors of the clamp type that meet UL 486A requirements for stranded wire may be used in lieu of terminal eyelet connections. Terminal blocks shall have permanent indelible identifying numbers for each connection. Cables shall be securely anchored to avoid strain on individual terminal connections. Flame and moisture resistant outer covering must remain intact between junction boxes. Abrupt bending, twisting and distortion of the cables shall not be permitted.
- B. Provide spare conductors equal to 10 percent of the total number of conductors furnished, but not less than 5 spare conductors in each traveling cable.
- C. Provide shielded wires for the auto dial telephone system within the traveling cable. Add 5 pair shielded wires for card reader, 2 RG-6/U coaxial CCTV cables, and 2 pair 14-gauge wires for CCTV power as needed.
- D. If traveling cables come into contact with the hoistway or elevator due to sway or change in position, provide shields or pads to the elevator and hoistway to prevent damage to the traveling cables.
- E. Hardware cloth wide may be installed from the hoistway suspension point downward to the elevator pit to prevent traveling cables from rubbing

or chafing. Hardware cloth shall be securely fastened and tensioned to prevent buckling. Hardware cloth is not required when traveling cable is hung against a flat wall.

## **2.8 CONTROLLER AND SUPERVISORY PANEL**

- A. UL/CSA Labeled Controller: Mount all assemblies, power supplies, chassis switches, and relays on a self-supporting steel frame. Completely enclose the equipment and provide a mean to control the temperature. Solid state components shall be designed to operate between 32 to 104 degrees Fahrenheit, humidity non-condensing up to 85 percent.
- B. All controller switches and relays shall have contacts of design and material to insure maximum conductivity, long life and reliable operation without overheating or excessive wear, and shall provide a wiping action to prevent sticking due to fusion. Switches carrying highly inductive currents shall be provided with arc shields or suppressors.
- C. Where time delay relays are used in the circuits, they shall be of acceptable design, adjustable, reliable, and consistent such as condenser timing or electronic timing circuits.
- D. Properly identify each device on all panels by name, letter, or standard symbol which shall be neatly stencil painted or decaled in an indelible and legible manner. Identification markings shall be coordinated with identical markings used on wiring diagrams. The ampere rating shall be marked adjacent to all fuse holders. All spare conductors to controller and supervisory panel shall be neatly formed, laced, and identified.

## **2.9 MICROPROCESSOR CONTROL SYSTEM**

- A. Provide a microprocessor based system with absolute position/speed feedback encoded tape and electronic motor starter to control the pump motor and signal functions in accordance with these specifications. Across the line and wye-delta starters are not acceptable. Complete details of the components and printed circuit boards, together with a complete operational description, shall be submitted for approval.
  - 1. All controllers shall be non-proprietary.

2. Proprietary tools shall not be necessary for adjusting, maintenance, repair, and testing of equipment.
  3. Controller manufacturer shall provide factory training, engineering and technical support, including all manuals and wiring diagrams to the VA Medical Center's designated Elevator Maintenance Service Provider.
  4. Replacement parts shall be shipped overnight within 48 hours of an order being received.
- B. All controller assemblies shall provide smooth, step-less acceleration and deceleration of the elevator, automatically and irrespective of the load in the car. All control equipment shall be enclosed in a metal cabinet with lockable, hinged door(s) and shall be provided with a means of ventilation. All non-conducting metal parts in the machine room shall be grounded in accordance with NEC. Cabinet shall be securely attached to the building structure.
- C. Circuit boards for the control of each and every elevator system; dispatching, signals, door operation and special operation shall be installed in a NEMA Type 1 General Purpose Enclosure. Circuit boards shall be moisture resistant, non-corrosive, non-conductive, fabricated of non-combustible material and adequate thickness to support the components mounted thereon. Mounting racks shall be spaced to prevent accidental contact between individual circuit boards and modules.
- D. Modules shall be of the type that plug into pre-wired mounting racks. Field wiring or alteration shall not be necessary in order to replace defective modules.
- E. Each device, module and fuse (with volt and ampere rating) shall be identified by name, letter or standard symbol in an approved indelible and legible manner on the device or panel. Coordinate identification markings with identical markings on wiring diagrams.
- F. The electrical connections between the printed circuit boards (modules) and the circuit connectors incorporated in the mounting racks shall be made through individual tabs which shall be an integral part of each module. The tabs shall be nickel-gold plated or other approved metal of equal electrical characteristics. Modules shall be keyed or notched to prevent insertion of the modules in the inverted position.

- G. Light emitting diodes (LED) shall be for visual monitoring of individual modules.
- H. Components shall have interlocking circuits to assure fail-safe operation and to prevent elevator movement should a component malfunction.
- I. Method of wire wrapping from point to point with connections on the mounting racks shall be submitted for approval.
- J. Field wiring changes required during construction shall be made only to the mounting rack connection points and not to the individual module circuitry or components. If it is necessary to alter individual modules they shall be returned to the factory where design changes shall be made and module design records changed so correct replacement units will be available.
- K. All logic symbols and circuitry designations shall be in accordance with ASME and NEC Standards.
- L. Solid state components shall be designed to operate within a temperature range of 32 to 104 degrees Fahrenheit, humidity non- condensing up to 85 percent.
- M. Wiring connections for operating circuits and for external control circuits shall be brought to terminal blocks mounted in an accessible location within the controller cabinet. Terminal blocks using pierce through serrated washers shall not be used.

#### **2.10 A EMERGENCY RESCUE OPERATION**

- A. Provide a power source to send the elevator to the lowest landing by activating the down valves. After the elevator has leveled at the lowest landing, provide power to open the car and hoistway doors automatically. After a predetermined time the car and hoistway doors shall close. Power shall stay applied to the door open button so the doors can be opened from the inside of the elevator. The elevator shall remain shut down at the bottom landing until normal power is restored. Install a sign on the controller indicating that the power is applied to the down valve and door operator during loss of normal power.

#### **2.11 A SINGLE CAR SELECTIVE COLLECTIVE AUTOMATIC OPERATION**

- A. Provide single car selective collective automatic operation for passenger elevator P-9.

- B. Operate car without attendant from push buttons inside the car and located at each floor adjacent to the elevator entrance. When car is available, automatically start car and dispatch it to the floor corresponding to registered car or hall call. Once car starts, it shall respond to registered calls in direction of travel in the order floors are reached. Do not reverse car directions until all car calls have been answered or until all hall calls ahead of car and corresponding to direction of car travel have been answered. Slow car and stop automatically at floors corresponding to registered calls, in the order in which they are approached in either direction of travel. As slowdown is initiated, automatically cancel the hall call and car call. Hold car at arrival floor an adjustable time interval to allow passenger transfer. Illuminate appropriate push button to indicate call registration. Extinguish light when call is answered.
- C. When all calls in the system have been satisfied, the elevator shall shut down at the last landing served with the car and hoistway doors closed. Registration of a call at the landing where the car is parked shall automatically open the car and hoistway doors. Provide a predetermined time delay to permit passengers entering the parked car to register the call of their choice and establish direction of travel before the system can respond to landing calls registered to the same time above or below the parked car.
- D. Auxiliary Landing Call Operation: In the event of corridor call button circuit failure, elevators are to service each floor in both directions in a predetermined pattern without registration of a call within the elevator. Provide an illuminated signal in the controller to indicate that emergency dispatch operation is in effect. Restoration of the landing call button system shall cause normal operation to resume.
- E. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to lights and outlets on top and bottom of car shall not be interrupted.
- F. Car lights and fan in the elevator shall not shut off when elevator is idle. Arrange circuits so that power to outlets on top and bottom of car shall not be interrupted.

## **2.12 FIREFIGHTERS' SERVICE**

- A. Provide Firefighters' Service as per ASME A17.1 Section 2.27.
- B. Smoke Detectors:
  - 1. Smoke detection devices that are designated for actuation of Elevator Phase I "FIRE SERVICE" response in each elevator lobby, top of hoistway, and machine room shall be provided by others.
    - a. Elevator lobby smoke detectors shall activate only the elevators sharing the corresponding or common lobby.
    - b. Top of hoistway smoke detectors shall activate fire recall and the top of hoistway motorized vent.
    - c. Elevator or group of elevators serving separate isolated areas of the same floor shall have an independent smoke detection system.
    - d. Machine room smoke detectors shall activate fire recall for each and every elevator with equipment located in that machine room.
    - e. Hoistway ventilation, provided by others, located at the top of hoistway for elevators that penetrate more than three floors and meets the requirements of ASME A17.1 Section 2.1.4 and IBC Section 3004. The vent shall stay closed under power. When the top of hoistway smoke detector is activated, the power is removed from the vent and the vent shall open. When the smoke detector is reset, the vent shall close by power.

## **2.13 PUMP UNIT ASSEMBLY**

- A. Completely integrate the pump unit for the control of the elevator and self-contain in a unit fabricated of structural steel. The unit shall consist of a hydraulic fluid pump driven by an induction motor together with oil control valves, piping, etc. Enclose unit on four open sides of the power unit frame with not less than 16 gauge steel removable panel sections. Provide a minimum 50 mm (2 in.) air space between the top of the panels and bottom of tank. Line panels on the interior side with one-inch rigid acoustical insulation board.
- B. Control valves shall be electronically controlled. Hydraulic fluid flow shall be controlled to insure speed variation of not more than five (5) percent under all load conditions.



- C. Hydraulic system working pressure shall not exceed 500 psi under any load condition.
- D. Pump shall be positive displacement, rotary screw type, specifically designed for hydraulic elevator service, having a steady discharge without pulsation to give smooth and quiet operation. Pump output shall be capable of lifting elevator car with rated capacity, with a speed variation of no more than five (5) percent between no load and full load. Pump shall operate under flooded suction in an accurately machined case with the clearance required to assure maximum efficiency. Hydraulic fluid by-pass shall discharge directly into storage tank.
- E. Motor shall be squirrel-cage, drip proof, ball bearing, and induction type, with a synchronous speed not in excess of 1800 RPM. Design motor specifically for elevator service, not to exceed nameplate full load current by more than 10% and be continuously rated 120 starts per hour without exceeding a rise of 40 degrees C. Include closed transition SCR soft start.
- F. Connect motor and pump with multiple V-belt. Size belts and sheaves for duty involved and design to prevent any metallic contact between motor and pump shaft. Provide isolation units of rubber in shear to prevent transmission of pump and motor vibration to the building. Install expanded metal sheave guard that can be easily removed for servicing and inspection.
- G. Hydraulic equipment may be installed within the oil storage tank if applicable for elevator size, speed, and duty rating.
- H. Design motor, pump, tank, and piping to accommodate future travel, if specified.

#### **2.14 HYDRAULIC SYSTEM**

- A. Construct the storage tank of sheet steel, welded construction, and a steel cover with suitable means for filling, a minimum one-inch protected vent opening, an overflow connection, and a valve drain connection. Tank shall act as a storage tank only, and sized to pass through machine room door as shown on drawings. Provide marked gauge to monitor hydraulic fluid level. Tank shall be of capacity to hold volume of hydraulic fluid required to lift elevator to top terminal landing, plus a reserve of not less than ten gallons. Provide a baffle in the

bottom of the tank to prevent entry of any sediment or foreign particles into hydraulic system. Baffle shall also minimize aeration of hydraulic fluid. Permissible minimum hydraulic fluid level shall be clearly indicated. Hydraulic fluid shall be of good grade to assure free flow when cool, and have minimum flash point of 400 degrees F. Provide initial supply of hydraulic fluid for operation of elevator.

1. Thermostatically control the viscosity of the hydraulic fluid with thermal cooling unit and temperature thermostat to maintain the fluid temperature in the reservoir, pump and valves at a constant operating viscosity.
  2. Provide a data plate on the tank framing indicating the characteristics of the hydraulic fluid used.
- B. Furnish and install connections between the storage tank, pump, muffler, operating valves, and cylinder complete with necessary valves, pipe supports, and fittings. All connections between the discharge side of the pump, check valve, muffler, cylinder, lowering valves shall be of schedule 40 steel with threaded, flanged, or welded mechanical couplings. Size of pipe and couplings between cylinder and pumping unit shall be such that fluid pressure loss is limited to 10percent.
- C. Do not subject valves, piping, and fittings to working pressure greater than those recommended by the manufacturer.
- D. Support all horizontal piping. Place hangers or supports within 305 mm (12 in.) on each side of every change of direction of pipe line and space supports not over 3.0 meters (10 ft) apart. Secure vertical runs properly with iron clamps at sufficiently close intervals to carry weight of pipe and contents. Provide supports under pipe to floor.
1. Provide all piping from machine room to hoistway, including necessary supports or hangers. If remote piping is underground or in damp inaccessible areas, install hydraulic piping thru PVC sleeve pipe.
- E. Install pipe sleeves where pipes pass through walls or floors. Set sleeves during construction. After installation of piping, equip the sleeves with snug fitting inner liner of either glass or mineral wool insulation.
- F. Install blowout-proof, non-hammering, oil-hydraulic muffler in the hydraulic fluid supply pressure line near power unit in machine room.

Design muffler to reduce to a minimum any pulsation or noises that may be transmitted through the hydraulic fluid into the hoistway.

- G. Arrange control valves to operate so hydraulic fluid flow will be controlled in positive and gradual manner to insure smooth starting and stopping of elevator.
- H. Provide safety check valve between cylinder and pump connection which will hold elevator with specified load at any point when pump stops or pressure drops below minimum operating levels.
- I. Provide an automatic shut-off valve in the oil supply line at the cylinder inlet. Weld pipe protruding from cylinder at inlet and thread to receive shut-off valve. Activate the automatic shut-off valve when there is more than a ten percent increase in high speed in the down direction. When activated, this device shall immediately stop the descent of the elevator, and hold the elevator until it is lowered by use of the manual lowering feature of the valve. Arrange the manual lowering feature of the automatic shut-off valve to limit the maximum descending speed of the elevator to 15 fpm. The exposed adjustments of the automatic shut-off valve shall have their means of adjustment sealed after being set to their correct position.
- J. Provide external tank shut-off valve to isolate hydraulic fluid during maintenance operations.
- K. Provide all pump relief and other auxiliary valves to comply with the requirements of the ASME A17.1 Section 3.19 and to insure smooth, safe, and satisfactory operation of elevator.
- L. Furnish and adjust by-pass and relief valve in accordance with ASME A17.1 Rule 3.19.4.2.
- M. Install check valve to hold the elevator car with rated load at any point when the pump stops.
- N. Provide shut-off valves in the pit near the cylinder and in the machine room capable of withstanding 150 percent of design operating pressure. Each manual valve shall have an attached handle.
- O. Conveniently locate the manual lowering valve, easily accessible, and properly identified with a red arrow and not concealed within the storage tank. Mark the operating handle in red.
- P. Provide a low oil control feature which shall shut off the motor and pump and return the elevator to the lowest landing. Upon reaching the

lowest landing, doors will open automatically allowing passengers to leave the car. Then doors shall close. All control buttons, except the door open button, shall be made ineffective.

- Q. Provide oil-tight drip pan for assembled pumping unit, including storage tank. Pan shall be not less than 16 gauge sheet steel, with one-inch sides.
- R. The entire hydraulic system, including muffler, shall be tested to withstand a pressure equal to twice the calculated working pressure. Submit certification that test has been performed.

## **2.15 HYDRAULIC PLUNGER ASSEMBLY**

- A. Retain existing cylinder and plunger, provide new packing gland or seal.
- B. Clean entire cylinder wall and support channels of all traces of oil, grease, moisture, dirt and scale. Re-paint with rust inhibiting paint.

## **2.16 CAR BUFFERS**

- A. Retain existing spring buffers, clean and re-paint.

## **2.17 CAR GUIDES**

- A. Install on car frame four adjustable roller guides, each assembled on a substantial metal base, to permit individual self-alignment to the guide rails.
- B. Roller Guides:
  - 1. Each guide shall be of an approved type consisting of not less than three (3) wheels, each with a durable, resilient oil-resistant material tire rotating on ball bearings having sealed-in lubrication. Assemble rollers on a substantial metal base and mount to provide continuous spring pressure contact of all wheels with the corresponding rail surfaces under all conditions of loading and operation. The wheels shall be of ample diameter and shall run on three-machine finished dry rail surfaces. Secure the roller guides at top and bottom on each side of car frame. All mounting bolts shall be fitted with nuts, flat washers, split lock washers and if required, beveled washers.

2. Provide sheet metal guards to protect wheels on top of car.
  3. Minimum diameter of car rollers shall be 150 mm (3 in.) The entire elevator car shall be properly balanced to equalize pressure on all guide rollers. Cars shall be balanced in post-wise and front-to-back directions. Test for this balanced condition shall be witnessed at time of final inspection.
- D. Equip car with an auxiliary guiding device for each guide shoe which shall prevent the car from leaving the rails in the event that the normal guides are fractured. These auxiliary guides shall not, during normal operation, touch the guiding surfaces of the rails. Fabricate the auxiliary guides from hot rolled steel plate and mount between the normal guide shoes and the car frames. The auxiliary guides may be an extension of the normal guide shoe mounting plate if that plate is fabricated from hot rolled steel. The portion of the auxiliary guide which shall come in contact with the rail guiding surfaces in the event of loss of the normal guides shall be lined with an approved bearing material to minimize damage to the rail guiding surfaces.

#### **2.18 GUIDE RAILS, SUPPORTS, AND FASTENINGS**

- A. Guide rails, RETAIN EXISTING.
- B. Check all fastenings and rail brackets.
- C. Guide rails shall be clean and free of any signs of rust, grease, or abrasion before final inspection. Paint the shank and base of the T- section with two field coats of manufacturer's standard enamel.

#### **2.19 NORMAL AND FINAL TERMINAL STOPPING DEVICES**

- A. Normal and final terminal stopping devices shall conform to ASME A17.1 Section 2.25.
- B. Mount terminal slowdown switches and direction limit switches on the elevator or in hoistway to reduce speed and bring car to an automatic stop at the terminal landings.
  1. Switches shall function with any load up to and including 100 percent of rated elevator capacity at any speed obtained in normal operation.

2. Switches, when opened, shall permit operation of elevator in reverse direction of travel.
- C. Mount final terminal stopping switches in the hoistway.
  1. Switches shall be positively opened should the car travel beyond the terminal direction limit switches.
  2. Switches shall be independent of other stopping devices.
  3. Switches, when opened, shall remove power from pump motor and control valves preventing operation of car in either direction.
- D. After final stopping switches have been adjusted, through bolt switches to guide rail.

## **2.20 CROSSHEAD DATA PLATE AND CODE DATA PLATE**

- A. Permanently attach a non-corrosive metal Data Plate to car crosshead. Data plate shall bear information required by ASME A17.1 Section 2.16.3 and 2.20.2.1.
- B. Permanently attach a Code Data Plate, in plain view, to the controller, ASME A17.1 Section 8.9.

## **2.21 WORKMAN'S LIGHTS AND OUTLETS**

- A. Provide duplex GFCI protected type receptacles and lamp, with guards on top of elevator car and beneath platform.
- B. The receptacles shall be in accordance with Fed. Spec. W-C-596 for Type D7, 2-pole, 3-wire grounded type rated for 15 amperes and 125 volts.

## **2.22 TOP-OF-CAR OPERATING DEVICE**

- A. Provide a cartop operating device that meets the requirements of ASME A17.1 Section 2.26.
- B. The device shall be activated by a toggle switch mounted in the device. The switch shall be clearly marked "INSPECTION" and "NORMAL" on the faceplate, with 6 mm (1/4 in.) letters.
- C. Movement of the elevator shall be accomplished by the continuous pressure on a direction button and a safety button.
- D. Provide an emergency stop toggle type switch.
- E. Provide permanent identification for the operation of all components in the device.

- F. The device shall be permanently attached to the elevator crosshead on the side of the elevator nearest to the hoistway doors used for accessing the top of the car.

### **2.23 CAR LEVELING DEVICE**

- A. Car shall be equipped with a two-way leveling device to automatically bring the car to within 3 mm (1/8 in.) of exact level with the landing for which a stop is initiated regardless of load in car or direction.
- B. If the car stops short or travels beyond the floor, the leveling device, within its zone shall automatically correct this condition and maintain the car within 3 mm (1/8 in.) of level with the floor landing regardless of the load carried.
- C. Provide encoded steel tape, steel tape with magnets or steel vanes with magnetic switches. Submit design for approval.

### **2.24 EMERGENCY STOP SWITCHES**

- A. Provide an emergency stop switch for each top-of-car device, pit, machine spaces, service panel and firefighters' control panel inside the elevator. Mount stop switches in the pit adjacent to pit access door, at top of the pit ladder 1220 mm (48 in.) above the bottom landing sill and 1220 mm (48 in.) above the pit floor adjacent to the pit ladder.
- B. Each stop switch shall be red in color and shall have "STOP" and "RUN" positions legibly and indelibly identified.

### **2.25 MAIN CAR OPERATING PANEL**

- A. Locate the main car operating panel in the car enclosure on the front return panel for passenger/service elevators and the front of the side wall for freight elevators. The top floor car call push button shall not be more than 1220 mm (48 in.) above the finished floor. Car call push buttons and indicator lights shall be round with a minimum diameter of 25 mm (1 in.), LED white light illuminated.
- B. One piece front faceplate, with edges beveled 15 degrees, shall have the firefighters' service panel recessed into the upper section and the service operation panel recessed into the lower section, fitted with hinged doors. Doors shall have concealed hinges, be in the same front

plane as the faceplate and fitted with cylinder type key operated locks. Secure the faceplate with stainless steel tamperproof screws.

- C. All terminology on the main car operating panel shall be raised or engraved. Use 6 mm (1/4 in.) letters to identify all devices in upper section of the main car operating panel. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.
- D. The upper section shall contain the following items in order listed from top to bottom:
1. Engrave elevator number, 25 mm (1 in.) high with black paint for contrast.
  2. Engrave capacity plate information with black paint for contrast with freight loading class and number of passengers allowed.
  3. Emergency car lighting system consisting of a rechargeable battery, charger, controls, and LED illuminated light fixture. The system shall automatically provide emergency light in the car upon failure or interruption of the normal car lighting service, and function irrespective of the position of the light control switch in the car. The system shall be capable of maintaining a minimum illumination of 1.0 foot-candle when measured 1220 mm (48 in.) above the car floor and approximately 305 mm (12 in.) in front of the car operating panel, for not less than four (4) hours.
  4. LED illuminated digital car position indicator with direction arrows. Digital display floor numbers and direction arrows shall be a minimum of 50mm (2 in.) high.
  5. Firefighters' Emergency Operation Panel shall conform to the requirements of ASME A17.1 Section 2.27. Firefighters' Panel shall be 1676 mm (66 in.) minimum to 1830 mm (72 in.) maximum to the top of the panel above finished floor.
  6. Firefighters' Emergency Indicator Light shall be round with a minimum diameter of 25 mm (1 in.).
  7. Independent Service switch, see Section 2.30 for detailed description.



8. Provide a Door Hold button on the faceplate next to the independent service key switch. It shall have "DOOR HOLD" indelibly marked on the button. Button shall light when activated. When activated, the door shall stay open for a maximum of one minute. To override door hold timer, push a car call button or door close button. Door Hold button is not ADA required and Braille is not needed.
9. Complete set of round car call push buttons, minimum diameter of 25 mm (1 in.), and LED white light illuminated, corresponding to the floors served. Car call buttons shall be legibly and indelibly identified by a floor number and/or letter not less than 12mm (1/2 in.) high in the face of the call button. Stack buttons in a single vertical column for low rise buildings up to six floors with front openings only.
10. Door Open and Door Close buttons shall be located below the car call buttons. They shall have "OPEN" and "CLOSE" legibly and indelibly identified by letters in the face of the respective button. The Door Open button shall be located closest to the door jamb as required by ADA.
11. Red Emergency Alarm button that shall be located below the car operating buttons. Mount the emergency alarm button not lower than 890 mm (35 in.) above the finished floor. It shall be connected to audible signaling devices as required by A17.1 Rule 2.27.1.2. Provide audible signaling devices including the necessary wiring.
12. Emergency Help push button shall activate two way communications by Auto Dial telephone system as required by ASME A17.1 Rule 2.27.1.1.3. Help button shall be LED white light illuminated and flash when call is acknowledged. Legibly and indelibly label the button "HELP" in the face of the button with 12 mm (1/2 in.) high letters.
13. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed .030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

- E. The service operation panel, in the lower section shall contain the following items:
1. Light switch labeled "LIGHTS" for controlling interior car lighting with its two positions marked "ON" and "OFF".
  2. Inspection switch that will disconnect normal operation and activate hoistway access switches at terminal landings. Switch shall be labeled "INSPECTION" with its two positions marked "ON" and "OFF".
  3. Three position switch labeled "FAN" with its positions marked "HIGH", "LOW" and "OFF" for controlling car ventilating blower.
  4. Two position, spring return, toggle switch or push button to test the emergency light and alarm device. It shall be labeled "TEST EMERGENCY LIGHT AND ALARM".
  5. Two position emergency stop switch, when operated, shall interrupt power supply and stop the elevator independently of regular operating devices. Emergency stop switch shall be marked "PULL TO STOP" and "PUSH TO RUN".

#### **2.26 INDEPENDENT SERVICE**

- A. Provide a legibly and indelibly labeled "INDEPENDENT SERVICE", two-position key operated switch on the face of the main car operating panel that shall have its positions marked "ON" and "OFF". When the switch is in the "ON" position, the car shall respond only to calls registered on its car dispatch buttons and shall bypass all calls registered on landing push buttons. The car shall start when a car call is registered, car call button or door close button is pressed, car and hoistway doors are closed, and interlock circuits are made. When switch is returned to "OFF" position, normal service shall be resumed.

#### **2.27 CAR POSITION INDICATOR**

- A. Provide an alpha-numeric digital car position indicator in the main car operating panel, consisting of numerals and arrows not less than 50 mm (2 in.) high, to indicate position of car and direction of car travel. Locate position indicator at the top of the main car operating panel, illuminated by light emitting diodes.

## **2.28 AUTO DIAL TELEPHONE SYSTEM**

- A. Furnish and install a complete ADA compliant intercommunication system.
- B. Provide a two-way communication device in the car with automatic dialing, tracking and recall features with shielded wiring to car controller in machine room. Provide dialer with automatic rollover capability with minimum two numbers.
- C. "HELP" button shall illuminate and flash when call is acknowledged. Button shall match floor push button design.
- D. Provide "HELP" button tactile symbol engraved signage and Braille adjacent to button mounted integral with car operating panels.
- E. The auto dial system shall be located in the auxiliary car operating panel. The speaker and unit shall be mounted on the backside of the perforated stainless steel plate cover.
- F. Each elevator shall have an individual phonenumber.
- G. If the operator ends the call, the phone shall be able to redial immediately.

## **2.29 CORRIDOR OPERATING DEVICE FACEPLATES**

- A. Fabricate faceplates for elevator operating and signal devices from not less than 3 mm (1/8 in.) thick flat stainless steel with all edges beveled 15 degrees. Install all faceplates flush with surface on which they are mounted.
- B. Corridor push button faceplates shall be at least 127 mm (5 in.) wide by 305 mm (12 in.) high. The centerline of the landing push buttons shall be 1067 mm (42 in.) above the corridor floor.
- C. Elevator Corridor Call Station Pictograph shall be engraved in the faceplate.
- D. Fasten all car and corridor operating device and signal device faceplates with stainless steel tamperproof screws.
- E. Design corridor push button faceplates so that pressure on push buttons shall be independent of pressure on push button contacts.
- F. Engraved legends in faceplates shall have lettering 6 mm (1/4 in.) high filled with black paint.
- G. Provide a corresponding Braille plate on the left side of each button. The handicapped markings with contrasting background shall be recessed

.030 inch in the faceplate, square or rectangular in shape, with the finished face of the 12 mm (1/2 in.) numerals and markings flush with the faceplates. Surface mounted plates are not acceptable.

### **2.30 CORRIDOR OPERATING DEVICES**

- A. Provide one riser of landing call buttons located as shown on contract drawings.
- B. Fixtures for intermediate landings shall contain "UP" and "DOWN" buttons. Fixtures for terminal landings shall contain a single "UP" or "DOWN" button.
- C. Each button shall contain an integral registration LED white light which shall illuminate upon registration of a call and shall extinguish when that call is answered.
- D. The direction of each button shall be legibly and indelibly identified by arrows not less than 12 mm (1/2 in.) high in the face of each button.
- E. Landing push buttons shall not re-open the doors while the car and hoistway doors are closing at that floor, the call shall be registered for the next available elevator. Calls registered shall be canceled if closing doors are re-opened by means of "DOOR OPEN" button or infrared curtain unit.

### **2.31 CORRIDOR LANTERN/POSITION INDICATOR**

- A. Provide each car with combination corridor lantern/position indicator digital display mounted over the hoistway entrances at each and every floor. Provide each terminal landing with "UP" or "DOWN", minimum 64 mm (2 1/2 in.) high digital arrow lanterns and each intermediate landing with "UP" and "DOWN" digital arrow lanterns. Each lens shall be LED illuminated of proper intensity, so shielded to illuminate individual lens only. The lenses in each lantern shall be illuminated green to indicate "UP" travel and red to indicate "DOWN" travel. Lanterns shall signal in advance of car arrival at the landing indicating the direction of travel whether or not corridor button has been operated at that floor. Hall calls shall receive immediate assignment to individual cars and hall lantern shall sound and illuminate. Corridor lanterns shall not be illuminated when a car passes a floor without stopping.

Each lantern shall be equipped with a clearly audible electronic chime which shall sound once for "UPWARD" bound car and twice for "DOWNWARD" bound car. Audible signal shall not sound when a car passes the floor without stopping. Provide adjustable sound level on audible signal. Car riding lanterns are not acceptable.

### **2.32 HOISTWAY ACCESS SWITCHES**

- A. Provide hoistway access switches for elevator at top terminal landing to permit access to top of car, and at bottom terminal landing to permit access to pit. Existing switch location and wall box may be reused. Exposed portions of each access switch or its faceplate shall have legible, indelible legends to indicate "UP", "DOWN", and "OFF" positions. Submit design and location of access switches for approval. Each access switch shall be a constant pressure cylinder type lock having not less than five pins or five stainless steel disc combination with key removable only when switch is in the "OFF" position. Lock shall not be operable by any other key which will operate any other lock or device used for any other purpose in the VA Medical Center. When the car is moved down from the top terminal landing, limit the zone of travel to a distance not greater than the top of the crosshead level with the top floor.
- B. Provide emergency access for all hoistway entrances, keyways for passenger and service elevators and locked door release system (key access) for freight elevators.

### **2.33 HOISTWAY ENTRANCES: PASSENGER/SERVICE ELEVATORS**

- A. Reuse existing hoistway doors and frames.
- B. Provide hanger rollers for hoistway door panels and provide new relating devices to transmit motion from one door panel to the other. Fasten the hangers to the door sections. Provide reinforcements at the point of attachment. The hanger shall have provisions for vertical and lateral adjustments. Hang doors on two-point suspension hangers having sealed ball-bearing sheaves not less than 76 mm (3 in.) in diameter, with rubber or non-metallic sound-reducing tires mounted on malleable iron or steel brackets. The hanger sheaves shall operate at a relatively low rotational speed, and shall roll on a high-carbon, cold-

rolled or drawn steel track shaped to permit free movement of sheaves without regard to vertical adjustment of sheave, bracket or housing. Beneath the track and each hanger sheave, provide a hardened steel up-thrust roller capable of withstanding a vertical thrust equal to the carrying capacity of adjacent upper sheave. The up-thrust shall have fine vertical adjustments, and the face of the roller shaped so as to permit free movement of the hanger sheave. The up-thrust roller shall have ball or roller bearings. Provide the hanger sheaves with steel fire stops to prevent disengagement from tracks.

- C. Provide raised numerals on mounted plates for all openings. Numerals shall be a minimum of 50 mm (2 in.) high, located on each side of entrance frame, with centerline of 1524 mm (5 ft) above the landing sill. The number plates shall contain Braille.
- D. Provide unique car number on every elevator entrance at designated main fire service floor level, minimum 76 mm (3 in.) in height.

#### **2.34 ELECTRIC INTERLOCKS**

- A. Equip each hoistway door with an interlock, functioning as hoistway unit system, to prevent operation of car until all hoistway doors are locked in closed position. Hoistway door interlocks shall not be accepted unless they meet the requirements of ASME A17.1 Section 2.12.
- B. Equip car doors with electric contact that prevents operation of car until doors are closed unless car is operating in leveling zone or hoistway access switch is used. Locate door contact to prevent its being tampered with from inside of car. Car door contact shall not be accepted unless it meets the requirements of ASME A17.1 Section 2.12.
- C. Wiring installed from the hoistway riser to each door interlock shall be NEC type SF-2, or equivalent.
  - 1. Type SF-2 cable terminations in the interlock housing shall be sleeved with glass braid fillers or equivalent.
- D. Provide devices, either mechanical or electrical, that shall prevent operation of the elevator in event of damaged or defective door equipment that has permitted an independent car or hoistway door panel to remain in the "unclosed" and "unlocked" position.

**2.35 CAR FRAME: PASSENGER/SERVICE ELEVATORS**

- A. Reuse existing Car frame.
- B. Provide new platen plate to connect Plunger to CarFrame.
- C. Provide a bonding wire between frame and plunger.

**2.36 CAR PLATFORM: PASSENGER/SERVICE ELEVATORS**

- A. reuse existing car platform.
- B. Provide a platform guard (toe guard) that meets the requirements of ASME A17.1 Section 2.15.9, of not less than 12-gauge sheet-steel on the entrance side, extend 76 mm (3 in.) beyond each side of entrance jamb. Securely brace platform guard to car platform, and bevel bottom edge at a 60-75 degree angle from horizontal. Install platform in the hoistway, so that the clearance between front edge and landing threshold shall not exceed 32 mm (1 1/4 in.).

**2.37 CAR ENCLOSURE: PASSENGER/SERVICE ELEVATORS**

- A. Reuse existing cab shell and Car enclosure and interior finishes.
- B. Provide a new blower unit arranged to exhaust through an opening in the canopy. Provide a stainless or chrome plated fan grill around the opening. Provide 2-speed fan, capable of rated free delivery air displacement of approximately 380 and 700 cfm at respective speeds. Mount fan on top of car with rubber isolation to prevent transmission of vibration to car structure. Provide screening over intake and exhaust end of blower. Provide a 3-position switch to control the unit in service panel.
- C. Provide all new hanger rollers for car doorpanels.

**2.38 POWER DOOR OPERATORS: PASSENGER/SERVICE ELEVATORS**

- A. Provide a high-speed, heavy-duty door operator to automatically open the car and hoistway doors simultaneously when the car is level with the floor, and automatically close the doors simultaneously at the expiration of the door-open time. Provide solid-state door control with closed loop circuitry to constantly monitor and automatically adjust door operation based upon velocity, position, and motor current. Motor shall be of the high-internal resistance type, capable of withstanding

high currents resulting from stall without damage to the motor. The door operator shall be capable of opening a car door and hoistway door simultaneously, at a speed of .762 m (2.5 ft) per second. The closing speed of the doors shall be .3 m (1 ft) per second. A reversal of direction of the doors from the closing to opening operation, whether initiated by obstruction of the infrared curtain or the door "OPEN" button, shall be accomplished within 38 mm (1.5 in.) maximum of door movement. Emphasis is placed on obtaining quiet interlock and door operation; smooth, fast, dynamic braking for door reversals, stopping of the door reversal, and stopping of the doors at extremes of travel. Construct all levers and drive arms operating the doors, of heavy steel members, and all pivot points shall have ball or rollerbearings.

Auxiliary automatic door closers required under ASME A17.1 Section 2.11.3 shall be torsion spring type.

- B. Design the door operator so that in case of interruption or failure of the electric power from any cause, it shall permit emergency manual operation of the car door and hoistway door from within the car, only in the door zone. Out of door zone, doors are restricted to 100 mm (4 in.) opening.
  - 1. It shall not be possible for the doors to open by power unless the elevator is within the leveling zone.
  - 2. Provide infrared curtain unit. The device shall cause the car and hoistway doors to reverse automatically to the fully-open position should the unit be actuated while the doors are closing. Unit shall function at all times when the doors are not closed, irrespective of all other operating features. The leading edge of the unit shall have an approved black finish.
- C. Should the doors be prevented from closing for more than a predetermined adjustable interval of 20 to 60 seconds by operation of the curtain unit, the doors shall stay open, the audio voice message and a buzzer located on the car shall sound only on automatic operation. **Do not provide door nudging.**
  - 1. If an obstruction of the doors should not activate the photo- electric door control device and prevent the doors from closing for more than a predetermined adjustable interval of 15 to 30 seconds,



the doors shall reverse to the fully open position and remain open until the "Door Close" button re-establishes the closing cycle.

- D. Provide door "OPEN" and "CLOSE" buttons. When the door "OPEN" button is pressed and held, the doors, if in the open position, shall remain open and if the doors are closing, they shall stop, reverse and re-open. Momentary pressure of the door "CLOSE" button shall initiate the closing of the doors prior to the expiration of the normal door open time.

### **PART 3 – EXECUTION**

#### **3.1 PREPARATION**

- A. Examine work of other trades on which the work of this Section depends. Report defects to the COR in writing which may affect the work of this trade or equipment operation dimensions from site for preparation of shop drawings.
- B. Ensure that shafts and openings for moving equipment are plumb, level and in line, and that pit is to proper depth, waterproofed and drained with necessary access doors, ladder and guard.
- C. Ensure that machine room is properly illuminated, heated and ventilated, and equipment, foundations, beams correctly located complete with floor and access stairs and door.
- D. Before fabrication, take necessary job site measurements, and verify where work is governed by other trades. Check measurement of space for equipment, and means of access for installation and operation. Obtain dimensions from site for preparation of shop drawings.
- E. Ensure the following preparatory work, provided under other sections of the specification has been provided. If the Elevator Contractor requires changes in size or location of trolley beams, or their supports, trap doors, etc., to accomplish their work, he must make arrangements, subject to approval of the Contracting officer and include cost in their bid. Where applicable, locate controller near and visible to its respective hydraulic pump unit. Work required prior to the completion of the elevator installation:
  - 1. Supply of electric feeder wires to the terminals of the elevator control panel, including circuit breaker.
  - 2. Provide light and GFCI outlets in the elevator pit and machine room.

3. Furnish electric power for testing and adjusting elevator equipment.
  4. Furnish circuit breaker panel in machine room for car and hoistway lights and receptacles.
  5. Supply power for cab lighting and ventilation from an emergency power panel specified in Division 26, ELECTRICAL.
  6. Machine room enclosed and protected from moisture, with self closing, self locking door and access stairs.
  7. Provide fire extinguisher in machine room.
- F. Supply for installation, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.

### **3.2 SPACE CONDITIONS**

- A. Attention is called to overhead clearance, pit clearances, overall space in machine room, and construction conditions at building site in connection with elevator work. Addition or revision of space requirements, or construction changes that may be required for the complete installation of the elevators must be arranged for and obtained by the Contractor, subject to approval by COR. Include cost of changes in bid that become a part of the contract. Provide proper, code legal installation of equipment, including all construction, accessories and devices in connecting with elevator, mechanical and electrical work specified.
- B. Where concrete beams, floor slabs or other building construction protrude more than 50 mm (2 in.) into hoistway; bevel all top surfaces of projections to an angle of 75 degrees with the horizontal.

### **3.3 INSTALLATION**

- A. Perform work with competent Certified Elevator Mechanics and Apprentices skilled in this work and under the direct supervision of the Elevator Contractor's experienced foreman.
- B. Install machinery, guides, controls, car and all equipment and accessories in accordance with manufacturer's instructions, applicable codes and standards.

### **3.4 ARRANGEMENT OF EQUIPMENT**

- A. Clearance around elevator, mechanical and electrical equipment shall comply with applicable provisions of NEC. Arrange equipment in machine room so that major equipment components can be removed for repair or replacement without dismantling or removing other equipment in the same machine room. Locate controller near and visible to its respective hydraulic pump unit.

### **3.5 WORKMANSHIP AND PROTECTION**

- A. Installations shall be performed by Certified Elevator Mechanics and Apprentices to best possible industry standards. Details of the installation shall be mechanically and electrically correct. Materials and equipment shall be new and without imperfections.
- B. Recesses, cutouts, slots, holes, patching, grouting, refinishing to accommodate installation of equipment shall be included in the Contractor's work. All new holes in concrete shall be core drilled.
- C. Structural members shall not be cut or altered. Work in place that is damaged or defaced shall be restored equal to original condition.
- D. Finished work shall be straight, plumb, level, and square with smooth surfaces and lines. All machinery and equipment shall be protected against dirt, water, or mechanical injury. At final completion, all work shall be thoroughly cleaned and delivered in perfect unblemished condition.
- E. Sleeves for conduit and other small holes shall project 50 mm (2 in.) above concrete slabs.
- F. Exposed gears, sprockets, and sheaves shall be guarded from accidental contact in accordance with ASME A17.1 Section 2.10.

### **3.6 CLEANING**

- A. Clean machine room and equipment.
- B. Perform hoistway clean down.
- C. Prior to final acceptance, remove protective covering from finished or ornamental surfaces. Clean and polish surfaces with regard to type of material.

### 3.7 PAINTING AND FINISHING

- A. Hydraulic pump assembly shall be factory painted with manufacturer's standard finish and color.
- B. Controllers, car frames and platforms, beams, rails and buffers, except their machined surfaces, cams, brackets and all other uncoated ferrous metal items shall be painted one factory priming coat or approved equal.
- C. Upon completion of installation and prior to final inspection, all equipment shall be thoroughly cleaned of grease, oil, cement, plaster and other debris. All equipment, except that otherwise specified as to architectural finish, shall then be given two coats of paint of approved color, conforming to manufacturer's standard.
- D. Stencil or apply decal floor designations not less than 100 mm (4 in.) high on hoistway doors, fascias or walls within door restrictor areas as required by ASME A17.1 Rule 2.29.2. The color of paint used shall contrast with the color of the surfaces to which it is applied.
- E. Elevator pump units, controllers, main line shunt trip circuit breakers, bolster channels, and cross heads of cars shall be identified by 100 mm (4 in.) high numerals and letters located as directed. Numerals shall contrast with surrounding color and shall be stenciled or decaled.
- F. Hoistway Entrances of Passenger, and Service Elevators:
  - 1. Door panels shall be parkerized or given equivalent rust resistant treatment and a factory finish of one coat of baked-on primer and one factory finish coat of baked-on enamel.
  - 2. Fascia plates, top and bottom shear guards, dust covers, hanger covers, and other metalwork, including built-in or hidden work and structural metal, (except stainless steel entrance frames and surfaces to receive baked enamel finish) shall be given one approved prime coat in the shop, and one field coat of paint of approved color.
- G. Elevator Cabs for Passenger and Service Elevators:
  - 1. Interior and exterior steel surfaces shall be parkerized or given equivalent rust resistant treatment before finish is applied.

2. Interior steel surfaces shall be factory finished with one coat of baked on enamel or proxylin lacquer. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.
3. Give exterior faces of car doors one finish coat of paint of medium gray color.

### **3.8 PRE-TESTS AND TESTS**

- A. Pre-test the elevators and related equipment in the presence of the COR or his authorized representative for proper operation before requesting final inspection. Conduct final inspection at other than normal working hours, if required by COR.
  1. Procedure outlined in the Inspectors Manual for Hydraulic Elevators, ASME A17.2 shall apply.
    - a. Final test shall be conducted in the presence of and witnessed by an ASME QEI-1 Certified Elevator Inspector.
    - b. Government shall furnish electric power including necessary current for starting, testing, and operating machinery of each elevator.
  2. Contractor shall furnish the following test instruments and materials on-site and at the designated time of inspection: properly marked test weights, oil pressure gauge, voltmeter, amp probe, thermometers, direct reading tachometer, MegOhm meter, vibration meter, sound meter, light meter, stop watch, and a means of two-way communication.
  3. If during the inspection process the Inspector determines the need, the following instruments shall be available within a four-hour period: MegOhm meter, vibration meter, sound meter, and a light meter.
- B. Inspection of workmanship, equipment furnished, and installation for compliance with specification.
- C. Full-Load Run Test: Elevators shall be tested for a period of one-hour continuous run with full contract load in the car. The test run shall consist of the elevator stopping at all floors, in either direction of travel, for not less than five or more than ten seconds per floor.
- D. Speed Test: The actual speed of the elevator shall be determined in both directions of travel with full contract load and no load in the elevator. Speed shall be determined by certified tachometer. The actual

measured speed of the elevator with all loads in either direction shall be within five (5) percent of specified rated speed. Full speed runs shall be quiet and free from vibration and sway.

- E. Temperature Rise Test: The temperature rise of the pump motor shall be determined during the full load test run. Temperatures shall be measured by the use of thermometers. Under these conditions, the temperature rise of the equipment shall not exceed 50 degrees Centigrade above ambient temperature. Test shall start when all machine room equipment is within 5 degrees Centigrade of the ambient temperature. Other tests for heat runs on motors shall be performed as prescribed by the Institute of Electrical and Electronic Engineers.
- F. Car Leveling Test: Elevator car leveling devices shall be tested for accuracy of leveling at all floors with no load in car and with contract load in car in both directions of travel. Accuracy of floor level shall be within plus or minus 3 mm (1/8 in.) of level with any landing floor for which the stop has been initiated regardless of load in car or direction of travel. The car leveling device shall automatically correct over travel as well as under travel and shall maintain the car floor within plus or minus 3 mm (1/8 in.) of level with the landing floor regardless of change in load.
- G. Insulation Resistance Test: The elevator's complete wiring system shall be free from short circuits and ground faults and the insulation resistance of the system shall be determined by use of megohm meter, at the discretion of the Elevator Inspector conducting the test.
- H. Safety Devices Tests: Safety devices shall be tested as required by ASME A17.1 Section 8.10.
- I. Overload Devices: Test all overload current protection devices in the system at final inspection.
- J. Limit Stops:
  - 1. The position of the car when stopped by each of the normal limit stops with no load and with contract load in the car shall be accurately measured.
  - 2. Final position of the elevator relative to the terminal landings shall be determined when the elevator has been stopped by the final limits. The lower limit stop shall be made with contract load in the elevator. Elevator shall be operated at inspection speed for both

- tests. Normal limit stopping devices shall be inoperative for the tests.
- K. Working Pressure: Verify working pressure of the hydraulic system by pressure gauge placed in the system line. Take readings with no load and full load in car.
  - L. Test automatic shut-off valve for proper operation.
  - M. Setting of Car Door Contacts: The position of the car door at which the elevator may be started shall be measured. The distance from full closure shall not exceed that required by ASME A17.1. The test shall be made with the hoistway doors closed or the hoistway door contact inoperative.
  - N. Setting of Interlocks: The position of the hoistway door at which the elevator may be started shall be measured and shall not exceed ASME A17.1 requirements.
  - O. Operating and Signal System: The elevator shall be operated by the operating devices provided and the operation signals and automatic floor leveling shall function in accordance with requirements specified. Starting, stopping and leveling shall be smooth and comfortable without appreciable steps of acceleration or deceleration.
  - P. Evidence of malfunction in any tested system or parts of equipment that occurs during the testing shall be corrected, repaired, or replaced at no additional cost to the Government, and the test repeated.
  - Q. If equipment fails test requirements and a re-inspection is required, the Contractor shall be responsible for the cost of re-inspection; salaries, transportation expenses, and per-diem expenses incurred by the representative of the COR.

### **3.9 INSTRUCTION OF VA PERSONNEL**

- A. Provide competent instruction to VA personnel regarding the operation of equipment and accessories installed under this contract, for a period equal to one eight-hour work day. Instruction shall commence after completion of all work and at the time and place directed by the COR.
- B. Written instructions in triplicate relative to care, adjustments and operation of all equipment and accessories shall be furnished and delivered to the COR in independently bound folders.  
DVD

recordings will also be acceptable. Written instructions shall include correct and legible wiring diagrams, nomenclature sheet of all electrical apparatus including location of each device, complete and comprehensive sequence of operation, complete replacement parts list with descriptive literature, and identification and diagrammatic cuts of equipment and parts. Information shall also include electrical operation characteristics of all circuits, relays, timers, and electronic devices, as well as R.P.M. values and related characteristics for all rotating equipment.

- C. Provide supplementary instruction for any new equipment that may become necessary because of changes, modifications or replacement of equipment or operation under requirements of paragraph entitled "Warranty of Construction".

### **3.10 INSPECTIONS AND SERVICE: GUARANTEE PERIOD OF SERVICE**

- A. Furnish complete inspection and maintenance service on entire elevator installation for a period of one (1) year after completion and acceptance of all the elevators in this specification by the COR. This maintenance service shall run concurrently with the warranty. Maintenance work shall be performed by Certified Elevator Mechanic and Apprentices employed and supervised by the company that is providing guaranteed period of service on the elevator equipment specified herein.
- B. This contract will cover full maintenance including emergency call back service, inspections and servicing the elevators listed in the schedule of elevator. The Elevator Contractor shall be required to perform the following:
  - 1. Monthly systematic examination of equipment.
  - 2. During each maintenance visit the Elevator Contractor shall clean, lubricate, adjust, repair and replace all parts as necessary to keep the equipment in first class condition and proper working order.
  - 3. Furnishing all lubricant, cleaning materials, parts and tools necessary to perform the work required. Lubricants shall be only those products recommended by the manufacturer of the equipment.
  - 4. As required, motors, controllers, selectors, leveling devices, operating devices, switches on cars and in hoistways, hoistway doors



- and car doors or gate operating device, interlock contacts, guide shoes, guide rails, car door sills, hangers for doors, car doors or gates, and signal system shall be cleaned, lubricated and adjusted.
5. Guide rails and bottom of platforms shall be cleaned every three months. Car tops and machine room floors shall be cleaned monthly. Accumulated rubbish shall be removed from the pits monthly. A general cleaning of the entire installation including all machine room equipment and hoistway equipment shall be accomplished quarterly. Cleaning supplies and vacuum cleaner shall be furnished by the Contractor.
  6. Maintain the performance standards set forth in this specification.
  7. The operational system shall be maintained to the standards specified hereinafter including any changes or adjustments required to meet varying conditions of hospital occupancy.
  8. Maintain smooth starting and stopping and accurate leveling at all times.
- C. Maintenance service shall not include the performance of work required as a result of improper use, accidents, and negligence for which the Elevator Contractor is not directly responsible.
- D. Provide 24 hour emergency call-back service that shall consist of promptly responding to calls within two hours for emergency service should a shutdown or emergency develop between regular examinations. Overtime emergency call-back service shall be limited to minor adjustments and repairs required to protect the immediate safety of the equipment and persons in and about the elevator.
- E. Service and emergency personnel shall report to the COR or his authorized representative upon arrival at the hospital and again upon completion of the required work. A copy of the work ticket containing a complete description of the work performed shall be given to the COR.
- F. The Elevator Contractor shall maintain a log book in the machine room. The log shall list the date and time of all bi-weekly examinations and all trouble calls. Each trouble call shall be fully described including the nature of the call, necessary correction performed or parts replaced.

- G. Written "Maintenance Control Program" shall be in place to maintain the equipment in compliance with ASME A17.1 Section 8.6.

--- E N D ---

**SECTION 14 25 00  
VERTICAL TRANSPORTATION MAINTENANCE SPECIFICATION  
REQUIREMENTS**

**1. Duties of Contractor:**

Contractor shall furnish all supplies, materials, labor, labor supervision, tools, equipment and lubricants necessary to provide full- preventive maintenance, adjustment, replacement and repair service for the complete vertical transportation system described below:

**1.1 Equipment Description:**

**Location:**

VA Medical Center, Building 2 Dallas, Texas

**Elevators**

**Passenger Cars**

Four (4) Gearless Traction Passenger Elevators, Unit Nos. 1 - 4 Two(2) Gearless Traction Passenger/Service Elevators, Unit Nos. 5 & 6 Two(2) Gearless Traction Passenger Elevators, Unit Nos. 7 & 8 One (1) Hydraulic Passenger Elevator, Unit No. 9

**1.2 Hours and Manner of Work:**

All normal work including callback service, will be performed Monday through Friday 8:00 am to 5:00 pm as regular hours of regular working days of the Elevator Trade. The Management, at its option, may request callback or normal service at no additional cost during these hours.

Over time call backs shall be included at no additional cost where: People are trapped,  
More than One car is out of service,

If other overtime work is required, Manager will pay only the difference between normal and overtime labor at the Elevator Company's regular billing rate. Removal of elevators from service shall be coordinated with and approved by the Manager.

Contractor shall assign a mechanic to be on the job-site for a **Minimum of Twenty-four (24) Hours,** Every Month to perform

the required Preventive Maintenance tasks.

Compliance with Laws and Regulations:

In the performance of this contract, the Contractor agrees it will abide by all existing laws, codes, rules and regulations set forth by all appropriate authorities having jurisdiction in the location where the work is to be performed, including, but not limited to, annual no load slow speed test of car safeties, governors, and buffers' and every fifth year, full load rated speed test of safeties and buffers on traction type elevators as required by the ANSI A.17.3 Code.

Contractor shall also make "periodic tests" and maintenance inspections of all equipment as required by current applicable safety codes for elevators. Written reports of said tests shall be submitted to the Manager and, in the case of running safety tests, prior notification shall be given so that a Representative of Manager may witness said test.

**1.1** Wiring Diagrams:

Contractor shall be responsible for updating and maintaining wiring diagrams as required and provide the Manager with a set or reproducible wiring diagrams covering all changes, modifications, etc., which take place during the contract term. These reproducibles are to be furnished to the Manager immediately following modifications.

**1.2** Communication Procedures:

The Contractor's personnel shall report to the Building Management Office or the Security desk, prior to commencing work and check out after completing the work.

This requirement applies to regular maintenance, repairs and callbacks. At time of check-in, Management may provide Contractor's personnel with a list of any reported problems requiring the Contractor's attention.

**1.3** Time Sheets:

Each time an elevator is serviced, inspected, repaired, etc., whether emergency or regular, a report on an approved form shall be submitted to Manager's representative within twenty-four (24) hours following the service work. Nights, holidays, and weekends service reports are to be submitted the next regular work day. The time sheet or ticket shall include the date the work was performed, a description of the work performed, the elevator number the work was performed on, along with the building name and number.

Acceptance of work is subject to approval by the assigned Manager representative. Signing of daily work reports is not considered approval.

**1.4**    Maintenance Records:

Contractor agrees to maintain on site records of all maintenance, repairs, and inspections and safety tests for the equipment covered under this contract. Contractor agrees to provide the Manager with a complete copy of all maintenance records, logs and checklists for the prior year, due by the end of the first business week after the anniversary date of the contract. Records are to be neatly organized and sorted by building for each piece of equipment covered by this contract.

**2.**    Scope of Maintenance:

This specification provides for complete maintenance coverage including examinations, cleaning, painting, lubrication, adjusting, parts replacement, repairs, and testing on all parts of the elevator equipment including, but not limited to, machines, valves, pumps, thrust bearings, drive sheaves, sheave bearings, brake pulleys, brakes, brake coils, linings, motors, static drives, controllers, selectors, relays, contactors, solid state devices, transformers, resistors, and all related control equipment.

It also includes safety governors, governor sheaves, car safeties, deflector and secondary sheaves, bearings, car and counterweight buffers, car and counterweight guide rails, limit switches, guide shoes, door operators, car and hatch door hangers, contacts, interlocks, auxiliary door closing devices, safety edges, photo eyes, detectors, fans, communication instruments, blowers, emergency lights, **installation of incandescent lamps and fluorescent tubes and ballasts as furnished by Manager, for cab interior or machine room lighting.**

**2.1**    Scheduled Maintenance:

All preventive maintenance performed by the Contractor shall be scheduled unit by unit prior to commencement of the contract and subject to final approval of Manager.

The preventive maintenance schedule, as prepared by the Contractor, shall show building name, elevator serial numbers, examination frequency, examination hours and be keyed to a preventive maintenance schedule prepared for the specific equipment covered by this specification.

1.    Examine: The contractor shall examine the equipment on a regular interval as set forth in Part 2.2 of this specification. When, as a result of an examination, corrective action is found to be the responsibility of the Contractor, the Contractor shall proceed immediately to make (or cause to be made) replacements,

repairs and corrections. When such work is determined not to be the Contractor's responsibility, a written report, signed by the Contractor, shall be delivered to Manager for further action.

Items of an emergency nature shall be communicated to Manager immediately and followed up in written form.

Examinations of the equipment shall follow the basic procedures recognized by the elevator service industry.

2. Clean: The Contractor shall clean all of the elevator equipment as well as car and hoistway door sills and grooves, elevator equipment rooms, pits and hoistways. Cleaning of the equipment shall occur at regular intervals sufficient in frequency to maintain a professional appearance acceptable to the Manager and preserve the life of the equipment. Minimum interval shall be as set forth in Part 2.2 of this specification.
3. Paint: The Contractor shall paint the elevator equipment at intervals frequent enough to maintain a professional appearance acceptable to the Manager, prevent rusting, and preserve the equipment. All paint shall be suitable for the purpose intended and be of a high quality. Application of the paint shall, in all circumstances, comply with applicable local codes and/or current ASME Codes.
4. Lubricate: The Contractor shall lubricate all moving parts of the equipment. Lubricants shall be applied at intervals recommended by the equipment manufacturer or as dictated through use of the equipment. All lubricants shall be suitable for the purpose intended and shall meet or exceed the minimum requirements specified by the manufacturer of the equipment to which the lubricant is applied.
5. Adjust: The Contractor shall adjust the equipment. Adjustments shall be made as necessary and when the operation of the equipment varies from its normal or originally designed performance standards, as a result of normal wear and use. See Part 2.6 of this specification.

Adjustments shall be made by qualified individuals properly equipped with tools and instruments, employed by the contractor. Adjustments shall be made at regular intervals frequent enough to maintain the elevator in optimum operating condition.

Parts or assemblies, which have worn (or otherwise deteriorated) beyond normal adjustment limits shall be replaced as provided for under the Replace and/or Repair section of this specification.

6. Replace: The contractor shall replace all items covered under the contract during the course of

scheduled preventive maintenance, when in the opinion of Manager such replacement will prevent an unscheduled elevator shutdown and/or ensure the continued normal operation of the elevator or which otherwise will extend the useful life of the elevator. All replacements shall be made using original manufacturer's parts or Manager approved equal.

7. Replacement Parts: To assure the maximum use of elevators and a minimum shutdown time for emergency repairs, the Contractor shall be required to have and maintain on the job, in metal cabinets furnished by the Contractor, a supply of spare parts sufficient for normal maintenance and repair of the elevators. These spare parts and lubricants shall be equal to or better than original manufacturer's parts. The value of the replacement parts maintained on the job shall be a minimum of 20% of the annual maintenance cost.

Motors, armatures, field coils, and any other component part must be delivered within forty-eight (48) hours of needed repair.

Used parts or parts that are not equal to or better than genuine manufacturer's parts are not acceptable and will not be permitted.

8. Repairs:

1. Repairs which are the responsibility of the Contractor:

Repairs shall be made by the Contractor to elevator components covered by the Contract. The Contractor shall make (or cause to be made) all repairs made necessary due to normal wear and use of the elevator system. The Contractor shall be responsible for all costs for labor, materials, expenses, and supplies, which occur as a result of the stated repair.

2. Repairs which are the responsibility of Manager:

Repairs shall be made by the Contractor, when authorized by Manager where such repairs are not included in the contract. The Contractor shall make (or cause to be made) all repairs made necessary for any reason during the term of the contract. The Contractor shall supply all labor, materials, and supplies at the Contractor's usual billing rates.

On completion of all repair work, the Contractor shall submit to Manager for payment an invoice detailing the nature of the work performed and related charges. The repair billing rate shall be as set forth in the bid document.

**Prior to performing any repair work due to vandalism, the Contractor shall inform Bldg. Management of the required repairs. Contractor shall submit a written proposal to Manager to obtain formal approval to proceed prior to performing the repairs.**

9. Perform Periodic Tests: The Contractor shall perform periodic Safety Tests of the elevator components, including monthly testing of Emergency Fire Service, telephone communications, emergency car light and alarm bell using only personnel directly employed by the Contractor (no sub-contracting allowed). The periodic tests shall be conducted at the frequency stated in the ASME A17.2 Code and follow the procedures set forth in said code. Test results shall be recorded on forms acceptable to Manager. Certified copies of the completed test forms shall be submitted to Manager for approval.

Periodic inspections as performed by City, County, State, Federal Government and/or insurance agencies or representatives are not included in this specification.

10. Callback Service: For the purpose of this specification, a callback is a request from Manager to the Contractor, requesting the Contractor to go to a specific elevator to correct any elevator problem and/or condition, which in Manager's opinion needs attention before the Contractor's next scheduled preventive maintenance visit.

Additionally, a callback is work, which, can ordinarily be performed by one person working alone at the job site for a period of time not exceeding two hours.

Work required in excess of the basic two hours and/or which requires a second person shall be considered Repair work and shall be governed by the Repair provisions and specs set forth elsewhere in this specification.

1. Callback service during regular working hours:  
The Contractor shall, without additional charge to Manager, provide callback service during the Contractor's regular working hours.  
  
The Contractor shall respond to and be on site for a callback within one (1) hour from the time reported to the Contractor.
2. Callback service during overtime working hours:  
The Contractor shall respond to and be on site for an overtime callback within two (2) hours from the time reported to the Contractor. (Manager will only be charged for the overtime portion as indicated in Part 5 of this Section).



## **2.2** Maintenance Frequency and Tasks:

As a minimum, or as conditions warrant, Contractor shall perform maintenance work as follows:

## **2.3** Geared Passenger Elevators:

### Frequency 4 Weeks

1. Clean inspect and adjust machine, controller, selector, motor and governor.
2. Clean, inspect and adjust car top, operating switches, door operator and controls, car door hangers, gibs and detectors.
3. Clean, inspect and adjust hoistway door hangers, interlocks, linkage, pick up assembly, door gibs, non-vision wing and hoistway switches.
4. Clean, inspect and adjust governor tension sheave, car and counterweight buffers. Clean pit and check safety plank and travel cable loops.
5. Test Fire Service Phase I & II and log test results.

### Frequency 8 Weeks

6. Clean machine rooms, check commutators and brushes, clean and adjust controller and selector contacts and relays.
7. Check car and hall fixture lamps, leveling and floor stops, alarm bell and emergency stop and inspect travel cable.

### Frequency 12 Weeks

8. Inspect rope shackles, car and counterweight guides, TM and slow down switches, adjust and lubricate as required, check emergency light. Check brake operation, selector drive, motor start and run switches, blow out motor, and clean controls. Clean car and hall station contacts, check door closing force, check and lubricate door clutch linkage pins and adjust, check car and hoistway hanger rollers and adjust upthrusts.
9. Check machine bearings, lubricate governor linkage, check transformers, rectifiers and timers.

### Frequency 26 Weeks

10. Check control and main line fuses, voltage readings, motor and wire connections, overloads, armature clearance and brake cores.
11. Check car safety mechanism, governor rope hitch, hoistway switch rollers, door closing devices, inspect and equalize hoist ropes.

Frequency 52 Weeks.

12. Drop brake shoes, clean, lubricate and adjust.
13. Check car frame, guide rail and bracket fastenings, clean guide rails and brackets, overhead sheaves, door hangers, sills and pits.
14. Drain gear oil, flush casing and refill with new oil.
15. Annual lubrication motor and machine bearings, deflector and governor tension sheave bearings.
16. Annual car safety test. Check buffer oil level.
17. Blow out motors.
18. Adjust motor control and check logic operation.
19. Perform State of Texas required safety tests for witnessing by Q.E.I. Inspector.

Frequency 260 Weeks

20. Five (5) year safety & buffer test for witnessing by Q.E.I. Inspector.

**2.4 Performance Standards:**

It is the intention of this specification that the elevator equipment be maintained so as to preserve the operating characteristics in line with the original design. Should Manager find through its own investigation or that of its representative that these standards are not being maintained, the Contractor will be given fourteen (14) days to restore the performance to the required level. Failure by the Contractor to restore the performance to the required level within the fourteen (14) day period shall constitute sufficient cause for termination of the contract by reason of default, at the option of Manager.

**2.5 Performance Requirements:**

Contractor agrees to maintain the following minimum performance requirements of the elevators designated below:

Elevator Number	A	B	C	D
	Floor-to-Floor Time	Door Time    Opening	Door Time    Closing	Floor Accuracy
<b>Gearless Pass.</b>	11.5 – 12.0	2.8 – 3.0	3.6 - 3.8	+ - ¼ "

23 Floor-to-floor times are measured in seconds from the time the doors start to close, including atypical one-floor

travel and until the elevator is approximately level with the next successive floor, either up or down, and the doors: open (per schedule).

- 24 Door opening time is measured in seconds from start of car door open until doors are 1" from the fully open position per schedule).
- 25 Door closing time is measured in seconds from start of door close to doors fully closed and be no less than the times shown (per schedule)
- 26 Stopping accuracy shall be measured under all load conditions and be maintained per schedule.
- 27 Variance from rated speed, regardless of load, shall not exceed " 5% for traction elevators.
- 28 Shutdowns for emergency minor adjustment call-backs shall be minimized. Verifiable shutdown frequency shall be maintained at no more than one per unit per month (not including shutdowns due to vandalism or misuse of the equipment).
- 29 For groups of three or more elevators, the Contractor agrees to check and adjust the dispatching system and make necessary tests to ensure all circuits and time settings are properly adjusted. Adjustments shall be completed to provide optimum service and minimize user response time. If required, work shall be completed on overtime at no additional charge to the Manager.

In accomplishing the above requirements, Contractor shall maintain a comfortable elevator ride with smooth acceleration, retardation and a soft stop. Door operation shall be quiet and positive with smooth checking at the extremes of travel.

### 3. Contract Exclusions:

3.1 **Manager Responsibilities:** The Elevator Contractor shall not be responsible for the following:

- A. For the main line power feeders and associated disconnect switches and breakers.
- B. For the elevator components specifically excluded under this contract.
- C. Car enclosure (including-removable panels, door panels, plenum chambers, hung ceilings, light diffusers, handrails, mirrors, carpet and tile flooring.)

- D. Hoistway enclosure including door panels, frames and sills.
- E. Cover plates for regional fixtures and operating stations.
- F. Cleaning of cab interiors and exposed sills, glass hoistway walls.

**4. Special Conditions:**

**4.1 Work Log:**

A. The Contractor shall post a preventive maintenance schedule and a work log in each machine room. The log shall include all entries for routine maintenance and repairs, including Supervisor's surveys. Entries shall include date work is completed, Mechanic's or Supervisor's name, brief description of work completed (including number of elevator serviced) and the approximate time required for the work. The log and maintenance schedule shall be maintained in each machine room. Manager may inspect and copy the log and maintenance schedule at any time.

**4.2 Manager's Right to Inspect and Require Work:**

Manager reserves the right to make inspections and tests whenever necessary to ascertain that the requirements of this specification are being fulfilled. Deficiencies noted shall be promptly corrected at Contractor's expense.

If Contractor fails to perform the work required by the terms of this agreement in a diligent and satisfactory manner, Manager may, after 10 days written notice to Contractor perform or cause to be performed all or any part of the work required here under. Contractor agrees that it will reimburse Manager for any expense incurred therefore, and Manager may deduct the amount from any sum owing Contractor. The waiver by Manager of a breach of any provision of the contract by Contractor shall not operate or be construed as a waiver of any subsequent breach by Contractor. A qualified Elevator Consultant acceptable to both parties may be retained by Manager to mediate any disputes.

**5.1 Contract Price and Adjustment:**

The contract price shall be subject to review and adjustment one year from the commencement date and yearly thereafter. Eighty per- cent (80%) of the contract price shall be adjusted to reflect any increase or decrease in labor cost based on the straight-time rate of Elevator Mechanics in the area wherein the equipment is located. The remaining 20% shall be adjusted to reflect any increase or decrease in material cost based on the Producer Price Index for Metals and Metal Products, as published by

the United States Department of Commerce, Bureau of Labor Statistics.

The contract sum, as set forth in Exhibit B of the Service Contract Agreement, constitutes payment for all the equipment described in Part 1.1. Price escalations shall be limited to a maximum of 7% in any one-year period. Contractor shall provide advance notification of pending price adjustment as described above.

**5.2 Monthly Rate:**

Manager shall pay Contractor on or before the last day of each and every month during the term of the Service Contract Agreement for the faithful performance of the services herein required of Contractor on all equipment described in Part 1.1 of this specification, but subject to the following.

**5.3 Hourly Rates:**

In the event supplemental services or improvements are requested by Manager, which are outside of the scope of this contract, Contractor shall provide such services at the rates listed in Exhibit B of the Service Contract Agreement.

**5.4 Term:**

The term of this contract shall be for Five (5) years from \_\_\_\_\_, 2018 to \_\_\_\_\_, 2023. The contract shall renew from year to year thereafter with the approval of both parties, subject to the following:

If during the term of this contract, the contractor violates any of the provisions of this contract or fails to properly provide the services required by this contract, Purchaser shall advise the contractor of specific deficiencies and shall allow the contractor a reasonable period (60 days unless otherwise agreed) to correct the deficiencies to the Purchaser's satisfaction. In the event the contractor fails to correct the deficiencies in the allotted time, the Purchaser shall have the right to terminate this contract on 30 day's written notice to the contractor.

-- E N D --

**SECTION 23 05 11  
COMMON WORK RESULTS FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
  - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  - 2. Option or optional: Contractor's choice of an alternate material or method.
  - 3. RE/COR: Resident Engineer/Contracting Officer's Representative.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Flashing for Wall and Roof Penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

**1.3 QUALITY ASSURANCE**

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in institutional HVAC construction.
- B. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions.

2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Contracting Officers Technical Representative (RE/COTR).
  4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
  5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
  6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
  7. Asbestos products or equipment or materials containing asbestos shall not be used.
- C. Equipment Service Organizations:
1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located reasonably close to the site.
- D. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the RE/COTR for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the RE/COTR at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
  2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, control devices. Prior to

commencing installation work, refer conflicts between this requirement and contract drawings to the RE/COTR for resolution.

3. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Upon request by RE/COTR, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.
- F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
  1. Submit belt drive with the driven equipment.
  2. Submit electric motor data and variable speed drive data with the driven equipment.
  3. Equipment and materials identification.
  4. Fire-stopping materials.
  5. Hangers, inserts, supports and bracing.
  6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:



1. Maintenance and operating manuals in accordance with Section 0100 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
- I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (ARI):  
430-99 (R2002).....Central Station Air-Handling Units
- C. Air Movement and Control Association (AMCA):  
410-96.....Recommended Safety Practices for Air Moving  
Devices
- D. American Society of Mechanical Engineers (ASME): Boiler and  
Pressure Vessel Code (BPVC):  
Section IX-2007.....Welding and Brazing Qualifications
- E. American Society for Testing and Materials (ASTM): A36/A36M-  
08.....Carbon Structural Steel  
A575-96(2007).....Steel Bars, Carbon, Merchant Quality, M-Grades E84-  
09.....Standard Test Method for Burning Characteristics  
of Building Materials  
E119-08a.....Standard Test Method for Fire Tests of Building  
Construction and Materials
- F. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:  
SP-58-2002.....Pipe Hangers and Supports-Materials, Design and  
Manufacture  
SP 69-2003.....Pipe Hangers and Supports-Selection and  
Application  
SP 127-2001.....Bracing for Piping Systems, Seismic – Wind –  
Dynamic, Design, Selection, Application
- G. National Electrical Manufacturers Association (NEMA): MG 1-  
2006.....Motors and Generators
- H. National Fire Protection Association (NFPA):  
70-08.....National Electrical Code  
90A-09.....Installation of Air Conditioning and Ventilating  
Systems  
101-09.....Life Safety Code

## **1.6 DELIVERY, STORAGE AND HANDLING**

### **A. Protection of Equipment:**

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the RE/COTR. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

### **B. Cleanliness of Piping and Equipment Systems:**

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  1. All components of an assembled unit need not be products of same manufacturer.
  2. Constituent parts that are alike shall be products of a single manufacturer.
  3. Components shall be compatible with each other and with the total assembly for intended service.

4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

## **2.2 BELT DRIVES**

- A. Drive Types, Based on ARI 435:
  1. Provide adjustable-pitch or fixed-pitch drive as follows:
    - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
    - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
  2. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

## **2.3 LIFTING ATTACHMENTS**

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## **2.4 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 48 mm (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 48 mm (3/16-inch) high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.

## 2.5 GALVANIZED REPAIR COMPOUND

- A. Green Seal Standard GC-03, paint form.

## 2.6 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Supports for Roof Mounted Items:
  - 1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3mm (18 gauge), with integral baseplate, continuous welded cornerseams, factory installed 50 mm by 100 mm (2 by 4) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 280 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
- B. Pipe Supports: Comply with MSS SP-58-2002. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69- 2003.
- C. Attachment to Concrete Building Construction:
  - 1. Concrete insert: MSS SP-58-2002, Type 18.
  - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 102 mm (four inches) thick when approved by the COR for each job condition.
  - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 102 mm (four inches) thick when approved by the COR for each job condition.
- D. Attachment to Steel Building Construction:
  - 1. Welded attachment: MSS SP-58-2002, Type 22.
  - 2. Beam clamps: MSS SP-58-2002, Types 20, 21, 28 or 29. Type 23C-clamp may be used for individual copper tubing up to 23mm (7/8-inch) outside diameter.
- E. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58-2002. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 38 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- F. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.
  - 1. Allowable hanger load: Manufacturer's rating less 91kg (200 pounds).
  - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4-inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 13mm (1/2-inch)

galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

G. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.

## 2.7 PIPE PENETRATIONS

- A. Install sleeves during construction.
- B. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of RE/COTR.
- C. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- D. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- E. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for.
- F. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floorplate.
- G. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- H. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

## 2.8 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the RE/COTR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

## **2.9 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, onepiece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than (3/32-inch) for floor plates. For wall and ceiling plates, not less than 0.025-inch for up to 80 mm (3-inch pipe), 0.035-inch for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Use also where insulation ends on exposed water supply pipe drop from overhead. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

## **2.10 ASBESTOS**

- A. Materials containing asbestos are not permitted.

## **PART 3 - EXECUTION**

### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

- E. Electrical Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- F. Protection and Cleaning:
  - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
  - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- G. Concrete and Grout: Use concrete and shrink compensating grout 25MPa (3000 psi) minimum.
- H. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- I. Work in Existing Building:
  - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 0100 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
  - 3. Cut required openings through existing masonry and reinforced concrete using diamond core drills. Use of pneumatic hammer type drills, impact type electric drills, and hand or manual hammer type drills, will be permitted only with approval of the COR. Locate openings that will least effect structural slabs, columns, ribs or beams. Refer to the COR for determination of proper design for openings through structural

sections and opening layouts approval, prior to cutting or drilling into structure. After COR approval, carefully cut opening through construction no larger than absolutely necessary for the required installation.

- J. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- K. Inaccessible Equipment:
  - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
  - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the RE/COTR.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2-inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69-2003. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.



### 3.3 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided by the Contractor after approval for structural integrity by the RE/COTR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In the elevator machine room, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Do not permit debris to accumulate in the area to the detriment of plant operation. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VA Cemetery, and Contractor shall follow all directives of the RE/COTR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Completely remove all piping, wiring, conduit, and other devices associated with the equipment not to be re-used in the new work. This includes all pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. Seal all openings, after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

### 3.4 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Use cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain unpainted. Repair

- scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Material And Equipment Not To Be Painted Includes:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Control valves and thermostatic elements.
    - d. Lubrication devices and grease fittings.
    - e. Valve stems and rotating shafts.
    - f. Glass.
    - g. Name plates.
  3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
  4. Final result shall be smooth, even-colored, even-textured factory finish on all items.  
Completely repaint the entire piece of equipment if necessary to achieve this.

### **3.5 IDENTIFICATION SIGNS**

- A. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size and performance.
- B. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.6 MOTOR AND DRIVE ALIGNMENT**

- A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

### **3.7 LUBRICATION**

- A. Lubricate all devices requiring lubrication prior to initial operation, and field-check all devices for proper lubrication.
- B. Equip all devices with required lubrication fittings or devices.
- C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

### **3.8 STARTUP AND TEMPORARY OPERATION**

- A. Startup equipment per manufacturer's instructions. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.9 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the RE/COTR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

--- E N D ---

**SECTION 23 05 93**  
**TESTING, ADJUSTING, AND BALANCING FOR HVAC**

**1.1 DESCRIPTION**

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
1. Planning systematic TAB procedures.
  2. Design Review Report.
  3. Systems Inspection report.
  4. Duct Air Leakage test report.
  5. Systems Readiness Report.
  6. Balancing air distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
  7. Recording and reporting results.

Definitions:

1. Basic TAB used in this Section: Chapter 37, "Testing, Adjusting and Balancing" of ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Air Systems: Includes all supply air, return air systems.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- B. Section 23 81 00, UNITARY HVAC EQUIPMENT
- C. Section 23 31 00, HVAC DUCTS AND CASINGS: Duct Leakage.

**1.3 QUALITY ASSURANCE**

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Qualifications:
1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
  2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The

- certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the RE/COTR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the RE/COTR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
  4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the RE/COTR. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.

- d. Shall provide final markings of settings of all HVAC adjustment devices.
  - e. Permanently mark location of duct test ports.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing.
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 36, and requirements stated herein shall be the basis for planning, procedures, and reports.
  2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow ASHRAE Handbook "HVAC Applications", Chapter 36, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 90 percent of final values for pre-filters and after-filters.
    - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
    - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
    - c. Minimum outside air: 0 percent to plus 10 percent.
    - d. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 2 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be 0 to plus 5 percent.
    - e. Chilled water and condenser water pumps: 0 percent to plus 5 percent.
    - f. Chilled water coils: 0 percent to plus 5 percent.
  3. Systems shall be adjusted for energy efficient operation as described in PART 3.

4. Typical TAB procedures and results shall be demonstrated to the RE/COTR for one air distribution system (including all fans, three terminal units and three rooms) and one hydronic system (pumps and three coils) as follows:
  - a. When field TAB work begins.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the RE/COTR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  1. Design Review Report // within 90 days for conventional design projects // and within 60 days for design-build projects // after the system layout on air and water side is completed by the Contractor.
  2. Systems inspection report on equipment and installation for conformance with design.
  3. Duct Air Leakage Test Report.
  4. Systems Readiness Report.
  5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
  6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final Inspection, submit completed Test and Balance report for the area.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

- B. American Society of Heating, Refrigerating and AirConditioning Engineers, Inc.  
(ASHRAE):  
2007 .....HVAC Applications ASHRAE Handbook, Chapter 37,  
Testing, Adjusting, and Balancing and Chapter 47, Sound  
and Vibration Control
- C. Associated Air Balance Council (AABC):  
2002 .....AABC National Standards for Total System  
Balance
- D. National Environmental Balancing Bureau (NEBB):  
7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting,  
Balancing of Environmental Systems  
2<sup>nd</sup> Edition 2006 .....Procedural Standards for the Measurement and  
Assessment of Sound and Vibration  
2<sup>nd</sup> Edition 1999 .....Procedural Standards for Building Systems  
Commissioning
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):  
3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS-Testing, Adjusting and Balancing

## **PART 2 - PRODUCTS**

### **2.1 PLUGS**

- A. Provide plastic plugs to seal holes drilled in ductwork for test purposes.

### **2.2 INSULATION REPAIR MATERIAL**

- A. See Section 23 07 11, HVAC AND PLUMBING INSULATION. Provide for repair of insulation removed or damaged for TAB work.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

### **3.2 DESIGN REVIEW REPORT**

- A. The TAB Specialist shall review the Contract Plans and specifications and advise the RE/COTR of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report



individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

### **3.3 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

### **3.4 DUCT AIR LEAKAGE TEST REPORT**

- A. See paragraphs "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS AND CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

### **3.5 SYSTEM READINESS REPORT**

- A. Inspect each System to ensure that it is complete including installation and operation of controls.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the RE/COTR.

### **3.6 TAB REPORTS**

- A. Submit an intermediate report for minimum of 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the RE/COTR if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval.
- D. Do not proceed with the remaining systems until intermediate report is approved by the RE/COTR.

### **3.7 TAB PROCEDURES**

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project.
- D. Allow sufficient time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include fan coil units, room diffusers/outlets/inlets.
  - 1. Artificially load air filters by partial blanking to produce air pressure drop of at least 90 percent of the design final pressure drop.
  - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
  - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
  - 4. Record final measurements for air handling equipment performance data sheets.

### **3.8 MARKING OF SETTINGS**

- A. Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the RE/COTR.

### **3.9 IDENTIFICATION OF TEST PORTS**

- A. The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the

identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

--- E N D ---

**SECTION 23 07 11  
HVAC AND BOILER PLANT INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
  - 1. HVAC piping, ductwork and equipment.
- B. Definitions
  - 1. ASJ: All service jacket, white finish facing or jacket.
  - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  - 4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
  - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
  - 6. FSK: Foil-scrim-kraft facing.
  - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F); Boiler Plant breechings and stack temperature range 150-370 degrees C (300-700 degrees F) and piping media and equipment 32 to 230 degrees C (90 to 450 degrees F) //.
  - 8. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  - 10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watt per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. RS: Refrigerant suction.

## 1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

## 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMONWORK RESULTS FOR HVAC.
- B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

**4.3.3.1** Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

**4.3.3.2** Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested,

listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

- (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors
- (2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5 \* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.2 Pneumatic tubing for control systems shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1820, Standard for Safety Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire

dampers are not required, the opening in the construction around the air duct shall be as follows:

- (1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides
  - (2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*
2. Test methods: ASTM E84, UL 723, or NFPA 255.
  3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
  4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
  1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
    - a. Insulation materials: Specify each type used and state surface burning characteristics.
    - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
    - c. Insulation accessory materials: Each type used.

- d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
  - e. Make reference to applicable specification paragraph numbers for coordination.
- C. Samples:
- 1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.
  - 2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).
  - 3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

### 1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

### 1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):  
L-P-535E (2)- 99 .....Plastic Sheet (Sheeting): Plastic Strip; Poly  
(Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate),  
Rigid.
- C. Military Specifications (Mil. Spec.):  
MIL-A-3316C (2)-90 .....Adhesives, Fire-Resistant, Thermal Insulation MIL-A-24179A (1)-87  
....Adhesive, Flexible Unicellular-Plastic  
Thermal Insulation  
MIL-C-19565C (1)-88 ....Coating Compounds, Thermal Insulation, Fire-and  
Water-Resistant, Vapor-Barrier
- D. American Society for Testing and Materials (ASTM):  
A167-99(2004) .....Standard Specification for Stainless and  
Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and  
Strip



- B209-07 .....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate
- C411-05 .....Standard test method for Hot-Surface  
Performance of High-Temperature Thermal  
Insulation
- C449-07 .....Standard Specification for Mineral Fiber  
Hydraulic-Setting Thermal Insulating and Finishing  
Cement
- C533-09 .....Standard Specification for Calcium Silicate  
Block and Pipe Thermal Insulation
- C534-08 .....Standard Specification for Preformed Flexible  
Elastomeric Cellular Thermal Insulation in Sheet and  
Tubular Form
- C547-07 .....Standard Specification for Mineral Fiber pipe  
Insulation
- C552-07 .....Standard Specification for Cellular Glass Thermal Insulation
- C553-08 .....Standard Specification for Mineral Fiber  
Blanket Thermal Insulation for Commercial and Industrial  
Applications
- C585-09 .....Standard Practice for Inner and Outer Diameters  
of Rigid Thermal Insulation for Nominal Sizes of Pipe and  
Tubing (NPS System) R (1998)
- C612-10 .....Standard Specification for Mineral Fiber Block  
and Board Thermal Insulation
- C1126-04 .....Standard Specification for Faced or Unfaced  
Rigid Cellular Phenolic Thermal Insulation C1136-10  
.....Standard Specification for Flexible, Low  
Permeance Vapor Retarders for Thermal  
Insulation
- D1668-97a (2006) .....Standard Specification for Glass Fabrics (Woven  
and Treated) for Roofing and Waterproofing E84-10  
.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- E119-09c .....Standard Test Method for Fire Tests of Building  
Construction and Materials

- E136-09b .....Standard Test Methods for Behavior of Materials  
in a Vertical Tube Furnace at 750 degrees C (1380 F)
- E. National Fire Protection Association (NFPA):
  - 90A-09 .....Standard for the Installation of Air  
Conditioning and Ventilating Systems
  - 96-08 .....Standards for Ventilation Control and Fire  
Protection of Commercial Cooking Operations 101-09
  - .....Life Safety Code
  - 251-06 .....Standard methods of Tests of Fire Endurance of  
Building Construction Materials
  - 255-06 .....Standard Method of tests of Surface Burning  
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
  - 723 .....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with Revision of  
09/08
- G. Manufacturer's Standardization Society of the Valve and Fitting Industry (MSS):
  - SP58-2009 .....Pipe Hangers and Supports Materials, Design,  
and Manufacture

**PART 2 - PRODUCTS**

**2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (3 pcf), k= 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, // Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf), k = 0.045 (0.31) // Class B-5, Density 32 kg/m<sup>3</sup> (2 pcf), k = 0.04 (0.27) // at 24 degrees C (75 degrees F), for use at temperatures upto 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an allservice vapor retarder jacket with polyvinyl chloride premolded fitting covering.

## 2.2 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518,  $k = 0.039$  (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

## 2.3 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance  $\leq 0.02$  or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft(FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork //exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not airconditioned) spaces, etc.)in high humidity areas//conveying fluids below ambient temperature//. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness

aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers.

System shall be weatherproof if utilized for outside service.

**2.4 PIPE COVERING PROTECTION SADDLES**

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0pcf).

<b>Nominal Pipe Size and Accessories Material (Insert Blocks)</b>	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

**2.5 FLAME AND SMOKE**

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications.

See paragraph 1.3 "Quality Assurance".

**PART 3 - EXECUTION**

**3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous.

through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulatedand vapor sealed for a minimum length of 150 mm (6 inches).

- D. Install vapor stops at all insulation terminations on either sideof valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Protect all insulations outside of buildings with aluminum jacketusing lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

### **3.2 INSULATION INSTALLATION**

- A. Mineral Fiber Board:
  - 1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches)from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
  - 2. Plain board:
    - a. Insulation shall be scored, beveled or mitered to providetight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins andclips on flat surfaces. Use corner beads to protect edges of insulation.
- B. Flexible Elastomeric Cellular Thermal Insulation:
  - 1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with twocoats of weather resistant finish as recommended by the insulation manufacturer.
  - 2. Pipe and tubing insulation:
    - a. Use proper size material. Do not stretch or strain insulation.

- b. To avoid undue compression of insulation, provide corkstoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC and Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
- c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, maybe employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
- 3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
- 4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
- 5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
- 6. Use Class S (Sheet), 20 mm (3/4 inch) thick for the following:
  - a. Chilled water pumps
  - b. Bottom and sides of metal basins for winterized cooling towers (where basin water is heated).
  - c. Chillers, insulate any cold chiller surfaces subject to condensation which has not been factory insulated.
  - d. Piping inside refrigerators and freezers: Provide heat tape under insulation.
- 7. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

**3.3 PIPE INSULATION SCHEDULE**

Provide insulation for piping systems as scheduled below:

<b>Insulation Thickness Millimeters (Inches)</b>	
	Nominal Pipe Size Millimeters (Inches)

(40-60 degrees F) (Condensation and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
--	---	-------------	----------	----------	----------

--- E N D ---

**SECTION 23 23 00  
REFRIGERANT PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field refrigerant piping for direct expansion HVAC systems.
- B. Definitions:
  - 1. Refrigeration system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
    - a. Low side means the parts of a refrigeration system subjected to evaporator pressure.
    - b. High side means the parts of a refrigeration system subjected to condenser pressure.
  - 2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 07 11, HVAC AND PLUMBING INSULATION: Requirements for piping insulation.

**1.3 QUALITY ASSURANCE**

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Comply with ASHRAE Standard 15-2007, Safety Standard for Refrigeration Systems (ANSI Approved) and Standard 34-2007, Designation and Classification of Refrigerants. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigeration system employing a fluid which normally is vaporized and liquefied in its refrigeration cycle.
- C. Comply with ASME B31.5-2006: Refrigerant Piping and Heat Transfer Components.
- D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

**1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.



B. Shop Drawings:

1. Sufficient information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with drawings and specifications for components noted below:
  - a. Tubing and fittings
  - b. Valves
  - c. Strainers
  - d. Moisture-liquid indicators
  - e. Filter-driers
  - f. Flexible metal hose
  - g. Liquid-suction interchanges
  - h. Pipe and equipment supports
  - i. Refrigerant and oil
  - j. Soldering and brazing materials

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (ARI):
  - 495-2005.....Performance Rating of Refrigerant Liquid Receivers
  - 730-2005.....Flow Capacity Rating of Suction-Line Filters and Suction-Line Filter-Driers
  - 750-2007.....Performance Rating of Thermostatic Refrigerant Expansion Valves
- C. American Society of Heating Refrigerating and Air Conditioning Engineers (ASHRAE):
  - 15-2007.....Safety Standard for Refrigeration Systems (ANSI) 17-2008.....Method of Testing Capacity of Thermostatic Refrigerant Expansion Valves (ANSI)
  - 63.1-95 (RA 01).....Method of Testing Liquid Line Refrigerant Driers (ANSI)
- D. American Society of Mechanical Engineers (ASME):
  - B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings (ANSI)
  - B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500 (ANSI)

B31.5-2006.....Refrigeration Piping and Heat Transfer  
Components (ANSI)

E. Underwriters Laboratories (U.L.):

UL207.....Standard for Refrigerant-Containing Components  
and Accessories, Nonelectrical UL 429

REV 6.....Electrically Operated Valves

**PART 2 - PRODUCTS**

**2.1 PIPING AND FITTINGS**

- A. Refrigerant Piping: Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer.
- B. Fittings, Valves and Accessories:
  - 1. Solder joints: Wrought copper fittings, ASME B16.22.
    - a. Solder, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
    - b. Solder, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
  - 2. Flanges and flanged fittings: ASME B16.24.
  - 3. Refrigeration Valves:
    - a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, backseating.
    - b. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive non ferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.
  - 4. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
  - 5. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown on drawings. Conform to ARI Standard 730 and ASHRAE Standard 63.1. Heavy gage steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.

6. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide suction and discharge piping of each compressor.

## **2.2 PIPE SUPPORTS**

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

## **2.3 PIPE INSULATION FOR DX HVAC SYSTEMS**

- Refer to specification Section 23 07 11, HVAC AND PLUMBING INSULATION.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5
  1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
  2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
  3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.
  4. Use copper tubing in protective conduit when installed belowground.
  5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.
- B. Joint Construction:
  1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
    - a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
    - b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
    - c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
    - d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.

- C. Protect refrigeration system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.
- D. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material.

### **3.2 PIPE AND TUBING INSULATION**

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

### **3.3 SIGNS AND IDENTIFICATION**

- A. Each refrigeration system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer, the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.

### **3.4 FIELD QUALITY CONTROL**

- A. Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.

### **3.5 FIELD TESTS**

- A. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of RE/COTR. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.
  - 1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gages, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
  - 2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the

refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.

- B. Test Medium: A suitable dry gas such as nitrogen shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gage on the outlet side. The pressure relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

### **3.6 SYSTEM TEST AND CHARGING**

- A. System Test and Charging: As recommended by the equipment manufacturer or as follows:
1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psi) gage. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
  2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
  3. Evacuate the entire refrigeration system by the triplicate evacuation method with a vacuum pump equipped with an electronic gage reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665 mPa (2245.6 inches of mercury at 60 degrees F) and hold for four hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with the refrigerant to be charged and charge with the proper volume of refrigerant.

--- E N D ---

**SECTION 23 31 00**  
**HVAC DUCTS AND CASINGS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
  - 1. Supply air and return air systems.
- B. Definitions:
  - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
  - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
  - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
  - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

**1.2 RELATED WORK**

- A. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- B. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Duct Insulation: Section 23 07 11, HVAC AND PLUMBING INSULATION
- D. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

**1.3 QUALITY ASSURANCE**

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA Standards for duct pressure classes shown on the drawings.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rectangular ducts:

- a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
- 2. Flexible connections.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 2305 11, COMMON WORK RESULTS FOR HVAC.

### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):  
ASCE/SEI 7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):  
A653/A653M-08.....Standard Specification for Steel Sheet,  
Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated  
(Galvannealed) by the Hot-Dip process  
B209-07.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate  
E84-09.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):  
90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):  
3rd Edition – 2005.....HVAC Duct Construction Standards, Metal and  
Flexible  
1st Edition, 1985.....HVAC Air Duct Leakage Test Manual

## PART 2 - PRODUCTS

### 2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts and accessories of galvanized sheet steel, ASTM A527, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Joint Sealing:
  - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low

clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.

2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
3. Gaskets in Flanged Joints: Soft neoprene.

C. Approved factory made joints such as DUCTMATE SYSTEM may be used.

## **2.2 DUCT CONSTRUCTION AND INSTALLATION**

- A. Follow SMACNA HVAC Duct Construction Standards.
- B. Duct Pressure Class: 500 Pa 2 inch W.G.
- C. Duct Hangers and Supports: Refer to SMACNA Standards. Avoid use of trapeze hangers for round duct.

## **2.3 DUCT LINER (SUPPLY DUCTWORK)**

- A. Duct sizes shown on drawings for lined duct are clear opening inside lining.
- B. Rectangular Duct Liner: ASTM C1071, Type I (flexible), or Type II (board), 25 mm (one inch) minimum thickness, applied with mechanical fasteners and 100 percent coverage of adhesive in conformance with SMACNA HVAC Duct Construction Standards.

## **2.4 FLEXIBLE CONNECTIONS**

- A. Where duct connections are made to fans and air handling units, install a non-combustible flexible connection of 822g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

## **2.5 SOUND ATTENUATING UNITS**

- A. Casing, not less than 1.0 mm (20 gage) galvanized sheet steel, or 1.3mm (18 gage) aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glassfiber cloth and covered with not less than 0.6mm (24 gage) or heavier galvanized perforated sheet steel, or 0.85 mm (22 gage) or heavier perforated aluminum. Perforations shall not exceed 4 mm (5/32-inch)



diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.

- B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 2000 Pa (8 inches W.G.) at operating velocities.
- C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.
- D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.
- E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

## **2.6 PREFABRICATED ROOF CURBS**

- A. Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
  - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions

- with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA HVAC Duct Construction Standards. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
  - C. Install duct hangers and supports in accordance with SMACNA HVAC Duct Construction Standards.
  - D. Low Pressure Duct Liner: Install in accordance with SMACNA HVAC Duct Construction Standards.
  - E. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by RE/COTR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

### **3.2 DUCT LEAKAGE TESTS AND REPAIR**

- A. Leak testing company shall be independent of the sheet metal company employed by General Contractor.
- B. Test procedure, apparatus and report shall conform to SMACNA HVAC Air Duct Leakage Test Manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- C. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- D. All tests shall be performed in the presence of the RE/COTR and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the RE/COTR and identify leakage source with excessive leakage.
- E. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- F. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

### **3.3 TESTING, ADJUSTING AND BALANCING (TAB)**

Refer to Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

--- E N D ---

**SECTION 23 81 00  
UNITARY HVAC EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies split-systems: including air handling units and air cooled condensing units.
- B. Definitions:
  - 1. Seasonal Energy Efficiency Ratio (SEER): (Btu hour/Watt) is equal to the measured cooling capacity of the unit by its electrical input.
  - 2. Unitary: A Unitary Air Conditioner consists of one or more factory-made assemblies which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function as well. Where such equipment is provided in more than one assembly the separated assemblies are to be designed to be used together and the requirements of rating are based upon use of matched assemblies.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment: Seismic requirements for non-structural equipment.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- C. Section 23 07 11, HVAC AND PLUMBING INSULATION: Requirements for piping insulation.
- D. Section 23 23 00, REFRIGERANT PIPING: Requirements for refrigerant pipes and fittings.
- E. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC: Requirements for testing and adjusting air balance.

**1.3 QUALITY ASSURANCE**

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.4 SUBMITTALS**

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- B. Manufacturer's literature and data:
  - 1. Sufficient information, including capacities, pressure drops and piping connections clearly presented, shall be included to determine compliance with drawings and specifications for units noted below:
    - a. Unitary air conditioners:
      - 1) Split systems

2. Unit Dimensions required clearances, operating weights accessories and start-up instructions.
  3. Electrical requirements, wiring diagrams, interlocking and control wiring showing factory installed and portions to be field installed.
- C. Certification: Submit proof of specified AHRI Certification.
- D. Performance Rating: Submit catalog selection data showing equipment ratings and compliance with required sensible-to-heat-ratio, seasonal energy efficiency ratio (SEER), and coefficient of performance (COP).

### **1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating and Refrigeration Institute (AHRI):  
210/240-2008.....Performance Rating of Unitary Air-Conditioning  
and Air-Source Heat Pump Equipment
- C. Air Movement and Control Association (AMCA):  
210-2007.....Laboratory Methods of Testing Fans for  
Aerodynamic Performance Rating (ANSI)
- D. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):  
2004 Handbook.....HVAC Systems and Equipment  
15-2007.....Safety Standard for Refrigeration Systems (ANSI)
- E. National Electrical Manufacturer's Association (NEMA): MG 1-  
2007.....Motors and Generators (ANSI)

## **PART 2 - PRODUCTS**

### **2.1 SPLIT-SYSTEM AIR HANDLING UNIT**

- A. Description: Factory assembled and tested air handling unit, suspended evaporator-fan combination air handling unit, with // an air cooled remote condensing unit, and field-installed refrigeration piping.
- B. Air Handling Unit Components:
1. Chassis: Stainless steel with flanged edges, removable panels for servicing, and insulation on back of panel.
  2. Insulation: Factory-applied.
  3. Drain Pans: Galvanized steel, with connection for drain; insulated and complying with ASHRAE 62.1-2007.
  4. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.
  5. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.

6. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.
  7. Fan Motors: Comply with requirements in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC for multi-tapped, multi-speed motors with internal thermal protection and permanent lubrication.
  8. Disposable Filters: 25 mm (1 inch) thick, in fiberboard frames with MERV rating of 8 or higher according to ASHRAE 52.2.
  9. Wiring Terminations: Connect motor to chassis wiring with plug connection.
- C. Air Cooled Condenser:
1. Casing: Steel, finished with baked enamel, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Service valves, fittings, and gage ports shall be brass and located outside of the casing. Provide unit with fully louvered panels.
  2. Compressor: Hermetically sealed scroll compressor with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal and current sensitive overload devices, start capacitor, relay, and contactor.
  3. Refrigerant: R-410A unless otherwise indicated.
  4. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid subcooler.
  5. Fan: Aluminum, propeller type, directly connected to motor.
  6. Motor: Permanently lubricated, with integral thermal-overload protection.
  7. Mounting Base: Polyethylene.
  8. Minimum Energy Efficiency: Comply with ASHRAE/IESNA 90.1-2007, "Energy Standard for Buildings except Low-Rise Residential Buildings."

## **PART 3 EXECUTION**

### **3.1 INSTALLATION**

- A. Install units level and plumb maintaining manufacturer's recommended clearances and tolerances.
- B. Install ground-mounting, compressor-condenser components on polyethylene mounting base.
- C. Attach condensing unit to base curb.
- D. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

- E. Install wall sleeves in finished wall assembly and weatherproof. Install and anchor wall sleeves to withstand, without damage seismic forces as required by code.

### **3.2 CONNECTIONS**

- A. Verify condensate drainage requirements.
- B. Install condensate drain, minimum connection size, with trap and indirect connection to nearest floor drain.
- C. Install piping adjacent to units to allow service and maintenance.
- D. Connect supply ducts to units with flexible duct connectors specified in Section 23 31 00, HVAC DUCTS AND CASINGS.
- E. Ground equipment and install power wiring, switches, and controls for self contained and split systems.
- F. Connect refrigerant piping to coils with shutoff valves on the suction and liquid lines at the coil and a union or flange at each connection at the coil and condenser.

### **3.3 FIELD QUALITY CONTROL**

- A. Tests and Inspections: After installing units and after electrical circuitry has been energized, test units for compliance with requirements. Inspect for and remove shipping bolts, blocks, and tie-down straps. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Remove and replace malfunctioning units and retest as specified above.

--- END ---

**SECTION 26 05 11**  
**REQUIREMENTS FOR ELECTRICAL INSTALLATIONS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

**1.2 MINIMUM REQUIREMENTS**

- A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

**1.3 TEST STANDARDS**

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety

requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
  - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
  - b. Are periodically inspected by a NRTL.
  - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

**1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)**

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:



1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

SPEC WRITER NOTE: In the following paragraph use 4 hours for metropolitan areas and 8 hours for rural areas.

- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

#### **1.5 APPLICABLE PUBLICATIONS**

- A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

#### **1.6 MANUFACTURED PRODUCTS**

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new, and shall have superior quality and freshness.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
  1. Components of an assembled unit need not be products of the same manufacturer.
  2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
  3. Components shall be compatible with each other and with the total assembly for the intended service.

4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer, and witnessed by the contractor. In addition, the following requirements shall be complied with:
  1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
  2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the COR fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
  3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer, and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

#### **1.7 VARIATIONS FROM CONTRACT REQUIREMENTS**

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

#### **1.8 MATERIALS AND EQUIPMENT PROTECTION**

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
  1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
  2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean

- equipment. Remove loose packing and flammable materials from inside equipment.
3. Damaged equipment shall be repaired or replaced, as determined by the COR.
  4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
  5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

#### **1.9 WORK PERFORMANCE**

- A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, OSHA Part 1910 subpart J – General Environmental Controls, OSHA Part 1910 subpart K – Medical and First Aid, and OSHA Part 1910 subpart S – Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:
  1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
  2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
  3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan,

and energized electrical work request to the COR, and Medical Center's Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.

4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized electrical work request from the COR, and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.
  5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the COR, and Medical Center's Chief Engineer or his/her designee to witness the work.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

#### **1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS**

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
  1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.

2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.
- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

#### **1.11 EQUIPMENT IDENTIFICATION**

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:
  1. Nominal system voltage.
  2. Equipment/bus name, date prepared, and manufacturer name and address.
  3. Arc flash boundary.

4. Available arc flash incident energy and the corresponding working distance.
5. Minimum arc rating of clothing.
6. Site-specific level of PPE.

#### **1.12 SUBMITTALS**

- A. Submit to the COR in accordance with Section 01 33 23, SHOPDRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
  1. Mark the submittals, "SUBMITTED UNDER SECTION \_\_\_\_\_".
  2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
  3. Submit each section separately.
- E. The submittals shall include the following:
  1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
  2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so

- that appropriate mounting and securing provisions may be designed and attached to the equipment.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
  4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.
- F. Maintenance and Operation Manuals:
1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
  2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
  3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
  4. The manuals shall include:
    - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
    - b. A control sequence describing start-up, operation, and shutdown.
    - c. Description of the function of each principal item of equipment.
    - d. Installation instructions.
    - e. Safety precautions for operation and maintenance.
    - f. Diagrams and illustrations.
    - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
    - h. Performance data.
    - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.

- j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR with one sample of each of the following:
  - 1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
  - 2. Each type of conduit coupling, bushing, and termination fitting.
  - 3. Conduit hangers, clamps, and supports.
  - 4. Duct sealing compound.
  - 5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

#### **1.13 SINGULAR NUMBER**

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

#### **1.14 ACCEPTANCE CHECKS AND TESTS**

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.



**1.15 WARRANTY**

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

**1.16 INSTRUCTION**

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION (NOT USED)**

---END---

**SECTION 26 05 19**  
**LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

**1.2 RELATED WORK**

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:  
Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:  
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 FACTORY TESTS**

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

**1.5 SUBMITTALS**

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
  - 1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Submit the following data for approval:
      - 1) Electrical ratings and insulation type for each conductor and cable.
      - 2) Splicing materials and pulling lubricant.

2. Certifications: Two weeks prior to final inspection, submit the following.
  - a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
  - b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

## 1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society of Testing Material (ASTM):
  - D2301-10 .....Standard Specification for Vinyl Chloride  
Plastic Pressure-Sensitive Electrical Insulating  
Tape
  - D2304-10 .....Test Method for Thermal Endurance of Rigid  
Electrical Insulating Materials
  - D3005-10 .....Low-Temperature Resistant Vinyl Chloride  
Plastic Pressure-Sensitive Electrical Insulating  
Tape
- C. National Electrical Manufacturers Association (NEMA):
  - WC 70-09 .....Power Cables Rated 2000 Volts or Less for the  
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
  - 70-11 .....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
  - 44-10 .....Thermoset-Insulated Wires and Cables
  - 83-08 .....Thermoplastic-Insulated Wires and Cables
  - 467-07 .....Grounding and Bonding Equipment
  - 486A-486B-03 .....Wire Connectors
  - 486C-04 .....Splicing Wire Connectors
  - 486D-05 .....Sealed Wire Connector Systems
  - 486E-09 .....Equipment Wiring Terminals for Use with Aluminum and/or Copper  
Conductors
  - 493-07 .....Thermoplastic-Insulated Underground Feeder and Branch Circuit Cables
  - 514B-04 .....Conduit, Tubing, and Cable Fittings

SPEC WRITER NOTE: Delete between // ----  
// if not applicable to project. Also delete any other  
item or paragraph not applicable to the section and  
renumber the paragraphs.

**PART 2 - PRODUCTS**

**2.1 CONDUCTORS AND  
CABLES**

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
  - 1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
  - 2. No. 8 AWG and larger: Stranded.
  - 3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
  - 4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

SPEC WRITER NOTE: Delete the paragraph below if these cables types are not required. These cables types are used only for temporary installation of normal power.

- D. Color Code:
  - 1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
  - 2. No. 8 AWG and larger: Color-coded using one of the following methods:
    - a. Solid color insulation or solid color coating.
    - b. Stripes, bands, or hash marks of color specified.
    - c. Color using 19 mm (0.75 inches) wide tape.
  - 4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
  - 5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow

White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit “switch legs”, and 3-way and 4-way switch “traveling wires,” shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COTR.
7. Color code for isolated power system wiring shall be in accordance with the NEC.

## 2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
  1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
  2. The integral insulator shall have a skirt to completely cover the stripped conductors.
  3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
  1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
  2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
  3. Splice and insulation shall be product of the same manufacturer.
  4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.
- D. Above Ground Splices for 250 kcmil and Larger:
  1. Long barrel “butt-splice” or “sleeve” type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
  2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.

3. Splice and insulation shall be product of the same manufacturer.
- E. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

### **2.3 CONNECTORS AND TERMINATIONS**

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

### **2.4 CONTROL WIRING**

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

### **2.5 WIRE LUBRICATING COMPOUND**

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.

- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
  - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
  - 2. Use nonmetallic pull ropes.
  - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
  - 4. All conductors in a single conduit shall be pulled simultaneously.
  - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in anyone conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

### **3.2 SPLICE AND TERMINATION INSTALLATION**

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

### **3.3 CONDUCTOR IDENTIFICATION**

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

### **3.4 FEEDER CONDUCTOR IDENTIFICATION**

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

### **3.5 EXISTING CONDUCTORS**

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

### **3.6 CONTROL WIRING INSTALLATION**

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

### **3.7 CONTROL WIRING IDENTIFICATION**

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

### **3.8 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
  - 1. Visual Inspection and Tests: Inspect physical condition.
  - 2. Electrical tests:
    - a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
    - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.



- c. Perform phase rotation test on all three-phase circuits.

---END---

**SECTION 26 05 26**  
**GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:  
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:  
Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS:  
pad-mounted, liquid-filled, medium-voltage transformers.
- E. Section 26 13 13, MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR: Medium-voltage circuit breaker switchgear.
- F. Section 26 23 13, GENERATOR PARALLELING CONTROLS: Generator paralleling controls.
- G. Section 26 13 16, MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES: Medium-voltage fusible interrupter switches.
- H. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.
- I. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low-voltage switchgear.
- J. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- K. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- L. Section 26 24 19, MOTOR CONTROL CENTERS: Motor control centers.
- M. Section 26 32 13, ENGINE GENERATORS: Engine generators.
- N. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.
- O. Section 26 41 00, FACILITY LIGHTNING PROTECTION: Lightning protection.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit six copies of the following in accordance with Section 26 0511, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
  - 1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
  - 2. Test Reports:
    - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COTR.
  - 3. Certifications:
    - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
  - B1-07 .....Standard Specification for Hard-Drawn Copper Wire
  - B3-07 .....Standard Specification for Soft or Annealed Copper Wire
  - B8-11 .....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
  - 81-83 .....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
  - 70-11 .....National Electrical Code (NEC)

- 70E-12 .....National Electrical Safety Code
- 99-12 .....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
  - 44-10 .....Thermoset-Insulated Wires and Cables
  - 83-08 .....Thermoplastic-Insulated Wires and Cables
  - 467-07 .....Grounding and Bonding Equipment

**PART 2 - PRODUCTS**

**2.1 GROUNDING AND BONDING CONDUCTORS**

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.
- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

**2.2 GROUND RODS**

- A. Steel or copper clad steel, 19 mm (0.75 inch) diameter by 3 M (10 feet) long.
- B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

**2.3 CONCRETE ENCASED ELECTRODE**

- A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

**2.4 GROUND CONNECTIONS**

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:
  - 1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type

connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2. Connection to Building Steel: Exothermic-welded type connectors.
3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

## **2.5 EQUIPMENT RACK AND CABINET GROUND BARS**

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

## **2.6 GROUND TERMINAL BLOCKS**

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

## **2.7 GROUNDING BUS BAR**

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

# **PART 3 - EXECUTION**

## **3.1 GENERAL**

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.
- B. System Grounding:

1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
  2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- D. For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

### **3.2 INACCESSIBLE GROUNDING CONNECTIONS**

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

### **3.3 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS**

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):
1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
  2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.
- C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:
1. Connect the equipment grounding conductors to the ground bus.
  2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.
- D. Transformers:
1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
  2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide

a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

### 3.5 RACEWAY

#### A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with a equipment grounding conductor to the equipment ground bus.

#### B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

#### C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

#### D. Wireway Systems:

1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).

3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

### **3.6 CORROSION INHIBITORS**

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

### **3.7 CONDUCTIVE PIPING**

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

### **3.8 GROUND ROD INSTALLATION**

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.



- B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.
- C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure- type ground connectors.
- D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

### **3.9 ACCEPTANCE CHECKS AND TESTS**

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.
- B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COTR prior to backfilling. The Contractor shall notify the COTR 24 hours before the connections are ready for inspection.

---END---

**SECTION 26 05 33**  
**RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

**1.2 RELATED WORK**

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Conduits bracing.
- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- I. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.
- J. Section 31 20 00, EARTHWORK: Bedding of conduits.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit six copies of the following in accordance with Section 26 0511, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
  - 1. Shop Drawings:
    - a. Size and location of main feeders.
    - b. Size and location of panels and pull-boxes.
    - c. Layout of required conduit penetrations through structural elements.
    - d. Submit the following data for approval:
      - 1) Raceway types and sizes.
      - 2) Conduit bodies, connectors and fittings.
      - 3) Junction and pull boxes, types and sizes.
  - 2. Certifications: Two weeks prior to final inspection, submit the following:
    - a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pullboxes, and all related equipment conform to the requirements of the drawings and specifications.
    - b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
  - C80.1-05 .....Electrical Rigid Steel Conduit
  - C80.3-05 .....Steel Electrical Metal Tubing
  - C80.6-05 .....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
  - 70-11 .....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
  - 1-05 .....Flexible Metal Conduit
  - 5-11 .....Surface Metal Raceway and Fittings
  - 6-07 .....Electrical Rigid Metal Conduit - Steel
  - 50-95 .....Enclosures for Electrical Equipment

- 360-13 .....Liquid-Tight Flexible Steel Conduit
- 467-13 .....Grounding and Bonding Equipment
- 514A-13 .....Metallic Outlet Boxes
- 514B-12 .....Conduit, Tubing, and Cable Fittings
- 514C-07 .....Nonmetallic Outlet Boxes, Flush-Device Boxes  
and Covers
- 651-11 .....Schedule 40 and 80 Rigid PVC Conduit and  
Fittings
- 651A-11 .....Type EB and A Rigid PVC Conduit and HDPE  
Conduit
- 797-07 .....Electrical Metallic Tubing
- 1242-06 .....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
  - TC-2-13 .....Electrical Polyvinyl Chloride (PVC) Tubing and  
Conduit
  - TC-3-13 .....PVC Fittings for Use with Rigid PVC Conduit and  
Tubing
  - FB1-12 .....Fittings, Cast Metal Boxes and Conduit Bodies  
for Conduit, Electrical Metallic Tubing and Cable
  - FB2.10-13 .....Selection and Installation Guidelines for  
Fittings for use with Non-Flexible Conduit or Tubing (Rigid  
Metal Conduit, Intermediate Metallic Conduit, and Electrical  
Metallic Tubing)
  - FB2.20-12 .....Selection and Installation Guidelines for  
Fittings for use with Flexible Electrical Conduit and  
Cable
- F. American Iron and Steel Institute (AISI):
  - S100-2007 .....North American Specification for the Design of  
Cold-Formed Steel Structural Members

## **PART 2 - PRODUCTS**

### **2.1 MATERIAL**

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (0.5-inch) unless otherwise shown. Where permitted by the NEC, 13 mm (0.5-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Size: In accordance with the NEC, but not less than 13 mm (0.5- inch).
2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.
3. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.
4. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
5. Flexible Metal Conduit: Shall conform to UL 1.
6. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
7. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface Metal Raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid Steel and Intermediate Metallic Conduit Fittings:
  - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
  - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
  - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
  - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
  - e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
  - f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of watervapor. In concealed work, install fittings in flush steel boxes with

blank cover plates having the same finishes as that of other electrical plates in the room.

2. Electrical Metallic Tubing Fittings:
  - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
  - d. Indent-type connectors or couplings are prohibited.
  - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible Metal Conduit Fittings:
  - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
  - b. Clamp-type, with insulated throat.
4. Liquid-tight Flexible Metal Conduit Fittings:
  - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
  - b. Only steel or malleable iron materials are acceptable.
  - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
5. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
6. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
7. Expansion and Deflection Couplings:
  - a. Conform to UL 467 and UL 514B.
  - b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
  - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.

- d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
  - 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
  - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
  - 3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
  - 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
  - 1. UL-50 and UL-514A.
  - 2. Rustproof cast metal where required by the NEC or shown on drawings.
  - 3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.
- F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

### **PART 3 - EXECUTION**

#### **3.1 PENETRATIONS**

- A. Cutting or Holes:
  - 1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
  - 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the

spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

### **3.2 INSTALLATION, GENERAL**

- A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.
- B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.
- C. Install conduit as follows:
1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
  2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
  3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
  4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
  5. Cut conduits square, ream, remove burrs, and draw up tight.
  6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
  7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
  8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
  9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
  10. Conduit installations under fume and vent hoods are prohibited.
  11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.



12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
  13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.
  2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
  3. Bending of conduits with a pipe tee or vise is prohibited.
- E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
  2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

### **3.3 CONCEALED WORK INSTALLATION**

- A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
  2. Align and run conduit in direct lines.
  3. Install conduit through concrete beams only:
    - a. Where shown on the structural drawings.
    - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
  4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
    - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
    - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
    - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (0.75-inch) of concrete around the conduits.
  5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground

continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the same system is prohibited.
2. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.
6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

**3.4 EXPOSED WORK INSTALLATION**

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors Above 600 V: Rigid steel. Mixing different types of conduits in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- G. Surface Metal Raceways: Use only where shown on drawings.
- H. Painting:
  1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
  2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating.

Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

### **3.5 WET OR DAMP LOCATIONS**

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

### **3.6 MOTORS AND VIBRATING EQUIPMENT**

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.
- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

### **3.7 EXPANSION JOINTS**

- A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit.

Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.

- C. Install expansion and deflection couplings where shown.
- D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 375 mm (15 inches) of slack flexible conduit. Flexible conduit shall have a copper bonding jumper installed.

### **3.8 CONDUIT SUPPORTS**

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
  - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
  - 2. Existing Construction:
    - a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
    - b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
    - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.

- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

### **3.9 BOX INSTALLATION**

- A. Boxes for Concealed Conduits:
  - 1. Flush-mounted.
  - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."

- I. On all branch circuit junction box covers, identify the circuits with black marker.

--- E N D ---

**SECTION 26 27 26  
WIRING DEVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- E. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
  2. Manuals:
    - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
  - a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
  - b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
  - 70-14 .....National Electrical Code (NEC)
  - 99-15 .....Health Care Facilities
- C. National Electrical Manufacturers Association (NEMA):
  - WD 1-10 .....General Color Requirements for Wiring Devices WD 6-12
  - .....Wiring Devices – Dimensional Specifications
- D. Underwriter’s Laboratories, Inc. (UL):
  - 5-11 .....Surface Metal Raceways and Fittings
  - 20-10 .....General-Use Snap Switches
  - 231-08 .....Power Outlets
  - 467-13 .....Grounding and Bonding Equipment
  - 498-12 .....Attachment Plugs and Receptacles
  - 943-15 .....Ground-Fault Circuit-Interrupters
  - 1449-14 .....Surge Protective Devices
  - 1472-15 .....Solid State Dimming Controls

**PART 2 - PRODUCTS**

**2.1 RECEPTACLES**

- A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
  - 1. Mounting straps shall be nickel plated brass, brass, nickel plated steel or galvanized steel with break-off plaster ears, and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.



2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.
- B. Duplex Receptacles - Hospital-grade: shall be listed for hospital grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA5-20R, with break-off feature for two-circuit operation.
  1. Bodies shall be in color to match existing receptacles.
  2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
  3. Duplex Receptacles on Emergency Circuit:
    - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
  4. Ground Fault Current Interrupter (GFCI) Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring. GFCI receptacles shall be self-test receptacles in accordance with UL 943.
    - a. Ground fault interrupter shall consist of a differential current transformer, self-test, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
    - b. Self-test function shall be automatically initiated within 5 seconds after power is activated to the receptacles. Self-test function shall be periodically and automatically performed every 3 hours or less.
      - a. End-of-life indicator light shall be a persistent flashing or blinking light to indicate that the GFCI receptacle is no longer in service.
  2. Tamper-Resistant Duplex Receptacles:
    - a. Bodies shall be in color to match existing receptacles.
      - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.

- 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
- B. Duplex Receptacles – Non-hospital Grade: shall be the same as duplex receptacles – hospital grade in accordance with sections 2.1A and 2.1B of this specification, except for the hospital grade listing.
- a. Bodies shall be nylon (color to match existing receptacles).
- C. Receptacles - 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

## **2.2 TOGGLE SWITCHES**

- A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be match existing toggle switches in color unless otherwise specified or shown on the drawings.
1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
  2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
  3. Switches shall be rated 20 amperes at 120-277 Volts AC.

## **2.3 MANUAL DIMMING CONTROL**

- A. Electronic full-wave manual slide dimmer with on/off switch and audible frequency and EMI/RFI suppression filters.
- B. Manual dimming controls shall be fully compatible with fluorescent electronic dimming ballasts and approved by the ballast manufacturer or LED dimming driver and be approved by the driver manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.
- C. Provide single-pole, three-way or four-way, as shown on the drawings.

- D. Manual dimming control and faceplates shall match existing switches in color unless otherwise specified.

#### **2.4 WALL PLATES**

- A. Wall plates for switches and receptacles shall be smooth nylon. Oversize plates are not acceptable.
- B. Color shall match existing wall plates.
- C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- D. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.
- E. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in 6 mm (1/4 inch) white letters.

#### **2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES**

- A. Shall have the following features:
  - 1. Enclosures:
    - a. Thickness of steel shall be not less than 1 mm (0.040 inch) for base and cover. Nominal dimensions shall be 40 mm x 70 mm (1-1/2 inches by 2-3/4 inches) with inside cross sectional area not less than 2250 square mm (3-1/2 square inches). The enclosures shall be thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard baked enamel finish.
  - 2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this Section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
  - 3. Unless otherwise shown on drawings, receptacle spacing shall be 600 mm (24 inches) on centers.
  - 4. Conductors shall be as specified in Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLE.
  - 5. Installation fittings shall be the manufacturer's standard bends, offsets, device brackets, inside couplings, wire clips, elbows, and other components as required for a complete system.
  - 6. Bond the assemblies to the branch circuit conduit system.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Install wiring devices after wall construction and painting is complete.
- C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
- D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.
- E. Provide barriers in multi-gang outlet boxes to comply with the NEC.
- F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.
- H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.
- I. Install wall dimmers 1.2 M (48 inches) above floor.
- J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- K. Install horizontally mounted receptacles with the ground pin to the right.
- L. When required or recommended by the manufacturer, use a torque screwdriver.  
Tighten unused terminal screws.
- M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

### 3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations, and the latest NFPA 99. In addition, include the following:
  - 1. Visual Inspection and Tests:
    - a. Inspect physical and electrical conditions.
    - b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
    - c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
    - d. Test GFCI receptacles.
  - 2. Receptacle testing in the Patient Care Spaces, such as retention force of the grounding blade of each receptacle, shall comply with the latest NFPA 99.

---END---

**SECTION 26 29 21**  
**ENCLOSED SWITCHES AND CIRCUIT BREAKERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

**1.2 RELATED WORK**

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- F. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
  - 1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Submit the following data for approval:
      - 1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
    - c. Certification from the manufacturer that representative enclosed switches and circuit breakers have been seismically tested to

International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:
  - a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
    - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
    - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
  - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
  - a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
  - b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

### 1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):  
IBC-12 .....International Building Code
- C. National Electrical Manufacturers Association (NEMA): FU I-07  
.....Low Voltage Cartridge Fuses  
KS I-06 .....Enclosed and Miscellaneous Distribution  
Equipment Switches (600 Volts Maximum)
- D. National Fire Protection Association (NFPA):  
70-11 .....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):

98-07 .....Enclosed and Dead-Front Switches  
248-00 .....Low Voltage Fuses  
489-09 .....Molded Case Circuit Breakers and Circuit  
Breaker Enclosures

**PART 2 - PRODUCTS**

**2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS**

- A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.
- B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
- C. Shall be horsepower (HP) rated.
- D. Shall have the following features:
  - 1. Switch mechanism shall be the quick-make, quick-break type.
  - 2. Copper blades, visible in the open position.
  - 3. An arc chute for each pole.
  - 4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
  - 5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
  - 6. Fuse holders for the sizes and types of fuses specified.
  - 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
  - 8. Ground lugs for each ground conductor.
  - 9. Enclosures:
    - a. Shall be the NEMA types shown on the drawings.
    - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
    - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.

**2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS**

- A. Shall be the same as fused switches, but without provisions for fuses.

**2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES**

- A. Shall be the same as fused switches, and shall be NEMA classified Heavy Duty (HD).



## **2.4 MOTOR RATED TOGGLE SWITCHES**

- A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.
- B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

## **2.5 CARTRIDGE FUSES**

- A. Shall be in accordance with NEMA FU 1.
- B. Feeders: Class L, time delay Class RK1, time delay Class RK5, time delay Class J, time delay.
- D. Motor Branch Circuits: Class RK5, time delay.
- E. Other Branch Circuits: Class RK1, time delay.
- F. Control Circuits: Class CC, time delay.

## **2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS**

- A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.
- B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. In seismic areas, enclosed switches and circuit breakers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- C. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
  - 1. Visual Inspection and Tests:
    - a. Compare equipment nameplate data with specifications and approved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.

- c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
- d. Vacuum-clean enclosure interior. Clean enclosure exterior.

### **3.3 SPARE PARTS**

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COTR.

---END---

**SECTION 26 36 23**  
**AUTOMATIC TRANSFER SWITCHES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of open-transition automatic transfer switches, indicated as automatic transfer switches or ATS in this section.

**1.2 RELATED WORK**

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

**1.3 QUALITY ASSURANCE**

- A. Quality assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. A factory-authorized representative shall be capable of providing emergency maintenance and repairs at the project site within 4 hours maximum of notification.
- C. Automatic transfer switch, and annunciation control panels shall be products of the same manufacturer.

**1.4 SUBMITTALS**

- A. Submit in accordance with Paragraph, SUBMITTALS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
  - 1. Shop Drawings:
    - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
    - b. Include voltage rating, continuous current rating, number of phases, withstand and closing rating, dimensions, weights, mounting details, conduit entry provisions, front view, side view, equipment and device arrangement, elementary and

- interconnection wiring diagrams, factory relay settings, and accessories.
- c. For automatic transfer switches that are networked together to a common means of annunciation and/or control, submit interconnection diagrams as well as site and building plans, showing connections for normal and emergency sources of power, load, control and annunciation components, and interconnecting communications paths. Equipment locations on the diagrams and plans shall match the site, building, and room designations on the drawings.
  - d. Complete nameplate data, including manufacturer's name and catalog number.
  - e. A copy of the markings that are to appear on the automatic transfer switches when installed.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
    - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the automatic transfer switches.
    - 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
    - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
  - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
    - 1) Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.
    - 2) Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.
    - 3) The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.

- 3. Certifications:
  - a. When submitting the shop drawings, submit a certified testreport from a recognized independent testing laboratory that a representative sample has passed UL 1008 prototype testing.
  - b. Two weeks prior to final inspection, submit the following.
    - 1) Certification by the manufacturer that the ATS conform to the requirements of the drawings and specifications.
    - 2) Certification by the Contractor that transfer switches have been properly installed, adjusted, and tested.

**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
  - 446-00 .....Emergency and Standby Power Systems for  
Industrial and Commercial Applications C37.90.1-12  
.....Surge Withstand Capability (SWC) Tests for  
Relays and Relay Systems Associated with Electric  
Power Apparatus
  - C62.41.1-08 .....Guide on the Surges Environment in Low-Voltage  
(1000 V and Less) AC Power Circuits
- C. International Code Council (ICC):
  - IBC-15 .....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
  - 250-14 .....Enclosures for Electrical Equipment (1000 Volts  
Maximum)
  - ICS 6-11 .....Enclosures
  - ICS 4-15 .....Application Guideline for Terminal Blocks MG 1-16 .....Motors  
and Generators
- E. National Fire Protection Association (NFPA):
  - 70-17 .....National Electrical Code (NEC)
  - 110-16 .....Emergency and Standby Power Systems
- F. Underwriters Laboratories, Inc. (UL):
  - 50-15 .....Enclosures for Electrical Equipment
  - 508-99 .....Industrial Control Equipment
  - 1008-14 .....Transfer Switch Equipment

## **PART 2 - PRODUCTS**

### **2.1 GENERAL REQUIREMENTS**

- A. Automatic transfer switches shall comply with ICC, IEEE, NEMA, NFPA, and UL, and have the following features:
1. Automatic transfer switches shall be electrically operated, mechanically held open contact type, without integral overcurrent protection. Automatic transfer switches utilizing automatic or non-automatic molded case circuit breakers, insulated case circuit breakers, or power circuit breakers as switching mechanisms are not acceptable.
  2. Automatic transfer switches shall be completely factory-assembled and wired such that only external circuit connections are required in the field.
  3. Ratings:
    - a. Phases, voltage, continuous current, poles, and withstand and closing ratings shall be as shown on the drawings.
    - b. Transfer switches are to be rated for continuous duty at specified continuous current rating on 60Hz systems.
    - c. Maximum automatic transfer switch rating: 800 A.
  4. Markings:
    - a. Markings shall be in accordance with UL 1008.
  5. Tests:
    - a. Automatic transfer switches shall be tested in accordance with UL 1008. The contacts of the transfer switch shall not weld during the performance of withstand and closing tests when used with the upstream overcurrent device and available fault current specified.
  6. Surge Withstand Test:
    - a. Automatic transfer switches utilizing solid-state devices in sensing, relaying, operating, or communication equipment or circuits shall comply with IEEE C37.90.1.
  7. Housing:
    - a. Enclose automatic transfer switches in wall- or floor-mounted steel cabinets, with metal gauge not less than No. 14, in accordance with UL 508, as shown on the drawings.

- b. Enclosure shall be constructed so that personnel are protected from energized bypass-isolation components during automatic transfer switch maintenance.
  - c. Automatic transfer switch components shall be removable without disconnecting external source or load power conductors.
  - d. Finish: Cabinets shall be given a phosphate treatment, painted with rust-inhibiting primer, and finish-painted with the manufacturer's standard enamel or lacquer finish.
  - e. Viewing Ports: Provide viewing ports so that contacts may be inspected without disassembly.
8. Operating Mechanism:
- a. Actuated by an electrical operator.
  - b. Electrically and mechanically interlocked so that the main contact cannot be closed simultaneously in either normal and emergency position.
  - c. Normal and emergency main contacts shall be mechanically locked in position by the operating linkage upon completion of transfer. Release of the locking mechanism shall be possible only by normal operating action.
  - d. Contact transfer time shall not exceed six cycles.
  - e. Operating mechanism components and mechanical interlocks shall be insulated or grounded.
9. Contacts:
- a. Main contacts: Silver alloy.
  - b. Current carrying capacity of arcing contacts shall not be used in the determination of the automatic transfer switch rating, and shall be separate from the main contacts.
  - c. Main and arcing contacts shall be visible for inspection with cabinet door open and barrier covers removed.

10. Manual Operator:
  - a. Capable of operation by one person in either direction under no load.
11. Replaceable Parts:
  - a. Include the main and arcing contacts individually or as units, as well as relays, and control devices.
  - b. Automatic transfer switch contacts and accessories shall be replaceable from the front without removing the switch from the cabinet and without removing main conductors.
12. Sensing Features:
  - a. Under voltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100% of nominal, and dropout voltage is adjustable from 75 to 98% of pickup value. Factory set for pickup at 90% and dropout at 85%.
  - b. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
  - c. Voltage/Frequency Lockout Relay: Prevent premature transfer to the engine-generator. Pickup voltage shall be adjustable from 85 to 100% of nominal. Factory set for pickup at 90%. Pickup frequency shall be adjustable from 90 to 100% of nominal. Factory set for pickup at 95%.
  - d. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained under voltage of emergency source, provided normal supply has been restored.
  - e. Test Switch: Simulate normal-source failure.
  - f. Switch-Position Indication: Indicate source to which load is connected.
  - g. Source-Available Indication: Supervise sources via transfer switch normal- and emergency-source sensing circuits.
  - h. Normal Power Indication: Indicate "Normal Source Available."
  - i. Emergency Power Indication: Indicate "Emergency Source Available."



- j. Transfer Override Control: Overrides automatic retransfer control so that automatic transfer switch shall remain connected to emergency power source regardless of condition of normal source. Control panel shall indicate override status.
  - k. Engine Starting Contacts: One isolated and normally closed and one isolated and normally open; rated 5 A at 30 V DC minimum.
  - l. Engine Shutdown Contacts: Time delay adjustable from zero to 15 minutes, and factory set for 5 minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.
  - m. Engine-Generator Exerciser: Programmable exerciser starts engine-generator(s) and transfers load to them from normal source for a preset time, then retransfers and shuts down engine-generator(s) after a preset cool-down period. Initiates exercise cycle at preset intervals adjustable from 7 to 30 days. Running periods are adjustable from 10 to 30 minutes. Factory settings shall be for 7-day exercise cycle, 20-minute running period, and 5-minute cool-down period.
13. Controls:
- a. Controls shall provide indication of switch status and be equipped with alarm diagnostics.
  - b. Controls shall control operation of the automatic transfer switches.
14. Factory Wiring: Train and bundle factory wiring and label either by color-code or by numbered/lettered wire markers. Labels shall match those on the shop drawings.
15. Annunciation, Control, and Programming Interface Components: Devices for communicating with remote programming devices, annunciators, or control panels shall have open-protocol communication capability matched with remote device.
16. Provide contacts for connection to elevator controllers, one closed when automatic transfer switch is connected to the normal source, and one closed when automatic transfer switch is connected to the emergency source.
17. Elevator Pre-Transfer Signal Relay: Provide a pre-signal relay on all automatic transfer switches that will indicate to an elevator

controller or controllers that a transfer or re-transfer is about to occur.

## **2.2 SEQUENCE OF OPERATION**

- A. The specified voltage decrease in one or more phases of the normal power source shall initiate the transfer sequence. The automatic transfer switch shall start the engine-generator after a specified time delay to permit override of momentary dips in the normal power source.
- B. The automatic transfer switch shall transfer the load from normal to emergency source when the frequency and voltage of the engine-generator have attained the specified percent of rated value.
- C. Engine Start: A voltage decrease, at any automatic transfer switch, in one or more phases of the normal power source to less than the specified value of normal shall start the engine-generator after a specified time delay.
- D. Transfer to Emergency System Loads: Automatic transfer switch for Emergency System loads shall transfer their loads from normal to emergency source when frequency and voltage of the engine-generator have attained the specified percent of rated value.
- E. Retransfer to Normal power source (All Loads): Automatic transfer switch shall retransfer the load from emergency to normal source upon restoration of normal supply in all phases to the specified percent or more of normal voltage, and after a specified time delay. Should the emergency source fail during this time, the automatic transfer switch shall immediately transfer to the normal source whenever it becomes available. After restoring to normal source, the engine-generator shall continue to run unloaded for a specified interval before shut-down.

## **2.3 REMOTE ANNUNCIATOR SYSTEM**

- A. Remote annunciator panel shall annunciate conditions for indicated automatic transfer switch. Annunciation shall include the following:
  - 1. Sources available, as defined by actual pickup and dropout settings of automatic transfer switch controls.
  - 2. Switch position.
  - 3. Switch in test mode.
  - 4. Failure of communication link.
- B. Remote annunciator panel shall be visual and audible type with LED display panel, audible signal, and silencing switch.

1. Panel shall indicate each automatic transfer switch monitored, the location of automatic transfer switch, and the identity of loadit serves.
2. Mounting: Steel cabinet, flush or surface mounted, as shown onthe drawings.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Install automatic transfer switch in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor automatic transfer switch with rustproof bolts, nuts, and washers not less than 12 mm (1/2 inch) diameter, in accordancewith manufacturer's instructions, and as shown on drawings.
- C. Mount automatic transfer switch on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. Thetop of the concrete slab shall be approximately 100 mm (4 inches) above finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 100mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistantcaulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface.
- D. Anchor remote control and/or annunciator panel to wall.

#### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. An authorized representative of the automatic transfer switch manufacturer shall technically supervise and participate during allof the field adjustments and tests. Major adjustments and field tests shall be witnessed by the COR. The manufacturer's representative shall certify in writing that the equipment has been installed, adjusted and tested in accordance with the manufacturer's recommendations.
- B. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
  1. Visual Inspection and Tests:
    - a. Compare equipment nameplate data with specifications andapproved shop drawings.
    - b. Inspect physical, electrical, and mechanical condition.

- c. Confirm correct application of manufacturer's recommended lubricants.
  - d. Verify appropriate anchorage, required area clearances, and correct alignment.
  - e. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
  - f. Verify grounding connections.
  - g. Verify ratings of sensors.
  - h. Vacuum-clean enclosure interior. Clean enclosure exterior.
  - i. Exercise all active components.
  - j. Verify that manual transfer warning signs are properly placed.
  - k. Verify the correct operation of all sensing devices, alarms, and indicating devices.
2. Electrical tests:
- a. Perform insulation-resistance tests.
  - b. After energizing circuits, demonstrate the interlocking sequence and operational function for each automatic transfer switch at least three times.
    - 1) Power failure of normal source shall be simulated by opening upstream protective device. This test shall be performed at least five times.
    - 2) Power failure of emergency source with normal source available shall be simulated by opening upstream protective device for emergency source. This test shall be performed at least five times.
    - 3) Low phase-to-ground voltage shall be simulated for each phase of normal source.
    - 4) Operation and settings shall be verified for specified automatic transfer switch operational feature, such as override time delay, transfer time delay, return time delay, engine shutdown time delay, exerciser, auxiliary contacts, and supplemental features.
    - 6) Verify pickup and dropout voltages by data readout or inspection of control settings.

- 7) Verify that bypass and isolation functions perform correctly, including the physical removal of the automatic transfer switch while in bypass mode.
- c. Ground-fault tests: Verify that operation of automatic transfer switches shall not cause nuisance tripping or alarms of ground fault protection on either source.
- d. When any defects are detected, correct the defects and repeat the tests until COR is satisfied with the results.

### **3.3 FIELD SETTINGS VERIFICATION**

- A. The automatic transfer switch settings shall be verified in the field by an authorized representative of the manufacturer.

### **3.4 INSTRUCTION**

- A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the automatic transfer switches, on the dates requested by the COR.

---END---

**SECTION 26 51 00  
INTERIOR LIGHTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

**1.2 RELATED WORK**

- A. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT: Disposal of lamps.
- B. Section 02 41 00, DEMOLITION: Removal and disposal of lamps and ballasts.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:  
Requirements that apply to all sections of Division 26.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:  
Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:  
Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- F. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

**1.4 SUBMITTALS**

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
    - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
    - b. Material and construction details, include information on housing and optics system.
    - c. Physical dimensions and description.
    - d. Wiring schematic and connection diagram.
    - e. Installation details.
    - f. Energy efficiency data.



- E. Federal Communications Commission (FCC):
  - CFR Title 47, Part 15 ..Radio Frequency Devices
  - CFR Title 47, Part 18 ..Industrial, Scientific, and Medical Equipment
- F. Illuminating Engineering Society (IES):
  - LM-79-08 .....Electrical and Photometric Measurements of  
Solid-State Lighting Products
  - LM-80-08 .....Measuring Lumen Maintenance of LED Light  
Sources
  - LM-82-12 .....Characterization of LED Light Engines and LED  
Lamps for Electrical and Photometric Properties as a Function  
of Temperature
- G. Institute of Electrical and Electronic Engineers (IEEE):
  - C62.41-91 .....Surge Voltages in Low Voltage AC Power Circuits
- H. International Code Council (ICC):
  - IBC-12 .....International Building Code
- I. National Fire Protection Association (NFPA):
  - 70-11 .....National Electrical Code (NEC)
  - 101-12 .....Life Safety Code
- J. National Electrical Manufacturer's Association (NEMA):
  - C82.1-04 .....Lamp Ballasts – Line Frequency Fluorescent Lamp  
Ballasts
  - C82.2-02 .....Method of Measurement of Fluorescent Lamp  
Ballasts
  - C82.4-02 .....Lamp Ballasts - Ballasts for High-Intensity  
Discharge and Low-Pressure Sodium (LPS) Lamps  
(Multiple-Supply Type)
  - C82.11-11 .....Lamp Ballasts - High Frequency Fluorescent Lamp  
Ballasts
  - LL-9-09 .....Dimming of T8 Fluorescent Lighting Systems
  - SSL-1-10 .....Electronic Drivers for LED Devices, Arrays, or  
Systems
- K. Underwriters Laboratories, Inc. (UL): 496-08
  - .....Lampholders
  - 542-0599 .....Fluorescent Lamp Starters
  - 844-12 .....Luminaires for Use in Hazardous (Classified)  
Locations
  - 924-12 .....Emergency Lighting and Power Equipment



935-01 .....	Fluorescent-Lamp Ballasts
1029-94 .....	High-Intensity-Discharge Lamp Ballasts
1029A-06.....	Ignitors and Related Auxiliaries for HID Lamp Ballasts
1598-08 .....	Luminaires
1574-04.....	Track Lighting Systems
2108-04.....	Low-Voltage Lighting Systems
8750-09.....	Light Emitting Diode (LED) Light Sources for Use in Lighting Products

## **PART 2 - PRODUCTS**

### **2.1 LIGHTING FIXTURES**

- A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.
- B. Sheet Metal:
  - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
  - 2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
  - 3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
  - 4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.
- C. Ballasts and lamps shall be serviceable while the fixture is in its normally installed position. Ballasts shall not be mounted to removable reflectors or wireway covers unless so specified.
- D. Lamp Sockets:
  - 1. Fluorescent: Single slot entry type, requiring a one-quarter turn of the lamp after insertion. Lampholder contacts shall be the biting edge type.
  - 2. Compact Fluorescent: 4-pin.
  - 3. High Intensity Discharge (HID): Porcelain.
- E. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.

- F. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- G. Metal Finishes:
  - 1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
  - 2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.
  - 3. Exterior finishes shall be as shown on the drawings.
- H. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.
- I. Light Transmitting Components for Fluorescent Fixtures:
  - 1. Shall be 100 percent virgin acrylic.
  - 2. Flat lens panels shall have not less than 3 mm (1/8 inch) of average thickness.
  - 3. Unless otherwise specified, lenses, reflectors, diffusers, and louvers shall be retained firmly in a metal frame by clips or clamping ring in such a manner as to allow expansion and contraction without distortion or cracking.
- J. Lighting fixtures in hazardous areas shall be suitable for installation in Class and Division areas as defined in NFPA 70.
- K. Compact fluorescent fixtures shall be manufactured specifically for compact fluorescent lamps with ballast integral to the fixture. Assemblies designed to retrofit incandescent fixtures are prohibited except when specifically indicated for renovation of existing fixtures.

## **2.2 BALLASTS**

- A. Linear Fluorescent Lamp Ballasts: Multi-voltage (120 – 277V), electronic instant-start, designed for type and quantity of lamps

indicated. Ballasts shall be designed for full light output unless dimmer or bi-level control is indicated. Ballasts shall include the following features:

1. Lamp end-of-life detection and shutdown circuit (T5 lamps only).
  2. Automatic lamp starting after lamp replacement.
  3. Sound Rating: Class A.
  4. Total Harmonic Distortion (THD): 10 percent or less.
  5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
  6. Operating Frequency: 20 kHz or higher.
  7. Lamp Current Crest Factor: 1.7 or less.
  8. Ballast Factor: 0.87 or higher unless otherwise indicated.
  9. Power Factor: 0.98 or higher.
  10. EMR/RFI Interference: Comply with CFR Title 47 Part 18 for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
  11. To facilitate multi-level lamp switching, lamps within fixtures shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
  12. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
  13. Dimming ballasts shall be as per above, except dimmable from 100% to 5% of rated lamp lumens. Dimming ballasts shall be fully compatible with the dimming controls.
- B. Low-Frequency Linear T8 Fluorescent Lamp Ballasts (allowed for Surgery Suites, Critical Care Units, and Animal Labs): Multi-voltage (120 – 277V), hybrid electronic-electromagnetic rapid-start type, designed for

type and quantity of lamps indicated. Ballast shall be designed for full light output. Ballasts shall include the following features:

1. Automatic lamp starting after lamp replacement.
  2. Sound Rating: Class A.
  3. Total Harmonic Distortion (THD): 20 percent or less.
  4. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
  5. Operating Frequency: 60 Hz.
  6. Lamp Current Crest Factor: 1.7 or less.
  7. Ballast Factor: 0.85 or higher unless otherwise indicated.
  8. Power Factor: 0.90 or higher.
  9. Interference: Comply with CFR Title 47 Part 18 for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
  10. To facilitate multi-level lamp switching, lamps within fixtures shall be wired with the outermost lamp at both sides of the fixture on the same ballast, the next inward pair on another ballast and so on to the innermost lamp (or pair of lamps). Within a given room, each switch shall uniformly control the same corresponding lamp (or lamp pairs) in all fixture units that are being controlled.
  11. Where three-lamp fixtures are indicated, unless switching arrangements dictate otherwise, utilize a common two-lamp ballast to operate the center lamp in pairs of adjacent units that are mounted in a continuous row. The ballast fixture and slave-lamp fixture shall be factory wired with leads or plug devices to facilitate this circuiting. Individually mounted fixtures and the odd fixture in a row shall utilize a single-lamp ballast for operation of the center lamp.
- C. Compact Fluorescent Lamp Ballasts: Multi-voltage (120 – 277V), electronic programmed rapid-start type, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated. Ballasts shall include the following features:
1. Lamp end-of-life detection and shutdown circuit.
  2. Automatic lamp starting after lamp replacement.
  3. Sound Rating: Class A.
  4. Total Harmonic Distortion (THD): 10 percent or less.

5. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
  6. Operating Frequency: 20 kHz or higher.
  7. Lamp Current Crest Factor: 1.7 or less.
  8. Ballast Factor: 0.95 or higher unless otherwise indicated.
  9. Power Factor: 0.98 or higher.
  10. Interference: Comply with CFR Title 47 Part 18 for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
  11. Dimming ballasts shall be as per above, except dimmable from 100% to 5% of rated lamp lumens. Dimming ballasts shall be fully compatible with the dimming controls.
- D. Ballasts for HID fixtures: Multi-tap voltage (120 – 480V) electromagnetic ballast for high intensity discharge lamps. Include the following features unless otherwise indicated:
1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
  2. Minimum Starting Temperature: Minus 22 deg F (Minus 30 deg C) for single-lamp ballasts.
  3. Rated Ambient Operating Temperature: 104 deg F (40 deg C).
  4. Open-circuit operation that will not reduce average life.
  5. Low-Noise Ballasts: Manufacturers' standard epoxy-encapsulated models designed to minimize audible fixture noise.
- E. Electronic ballast for HID metal-halide lamps shall include the following features unless otherwise indicated:
1. Minimum Starting Temperature: Minus 20 deg F (Minus 29 deg C) for single-lamp ballasts.
  2. Rated Ambient Operating Temperature: 130 deg F (54 deg C).
  3. Lamp end-of-life detection and shutdown circuit.
  4. Sound Rating: Class A.
  5. Total Harmonic Distortion (THD): 20 percent or less.
  6. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
  7. Lamp Current Crest Factor: 1.5 or less.
  8. Power Factor: 0.90 or higher.

9. Interference: Comply with CFR Title 47 Part 18 for limitations on electromagnetic and radio-frequency interference for non-consumer equipment.
10. Protection: Resettable thermal.

### **2.3 FLUORESCENT EMERGENCY BALLAST**

- A. Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture housing and compatible with ballast.
  1. Emergency Connection: Operate one fluorescent lamp(s) continuously at an output of 1100 lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
  2. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
    - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
    - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
  3. Battery: Sealed, maintenance-free, nickel-cadmium type.
  4. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
  5. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

### **2.4 EMERGENCY LIGHTING UNIT**

- A. Complete, self-contained unit with batteries, battery charger, one or more local or remote lamp heads with lamps, under-voltage relay, and test switch.
  1. Enclosure: Shall be impact-resistant thermoplastic. Enclosure shall be suitable for the environmental conditions in which installed.
  2. Lamp Heads: Horizontally and vertically adjustable, mounted on the face of the unit, except where otherwise indicated.
  3. Lamps: Shall be sealed-beam MR-16 halogen, rated not less than 12 watts at the specified DC voltage.
  4. Battery: Shall be maintenance-free nickel-cadmium. Minimum normal life shall be minimum of 10 years.
  5. Battery Charger: Dry-type full-wave rectifier with charging rates to maintain the battery in fully-charged condition during normal

operation, and to automatically recharge the battery within 12 hours following a 1-1/2 hour continuous discharge.

6. Integral Self-Test: Automatically initiates test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing LED.

## 2.5 LAMPS

### A. Linear and U-shaped T5 and T8 Fluorescent Lamps:

1. Except as indicated below, lamps shall be low-mercury energy saving type, have a color temperature between 3500K and 4100K, a Color Rendering Index (CRI) equal or greater than 80, average rated life equal to or greater than 24,000 hours when used with an instant start ballast and 30,000 hours when used with a programmed or rapid start ballast (based on 3 hour starts), and be suitable for use with dimming ballasts, unless otherwise indicated.
  - a. Over the beds in Intensive Care, Coronary Care, Recovery, Life Support, and Observation and Treatment areas; Electromyographic, Autopsy (Necropsy), Surgery, and certain dental rooms (Examination, Oral Hygiene, Oral Surgery, Recovery, Labs, Treatment, and X-Ray) use color corrected lamps having a CRI of 85 or above and a correlated color temperature between 5000 and 6000K, as shown on the drawings.
  - b. Other areas as shown on the drawings.
2. Lamps shall comply with EPA Toxicity Characteristic Leachate Procedure (TCLP) requirements.

### B. Compact Fluorescent Lamps:

1. T4, CRI 80 (minimum), color temperature 3500K, average rated life equal to or greater than 12,000 hours (based on 3 hour starts), and suitable for use with dimming ballasts, unless otherwise indicated.
2. Lamps shall comply with EPA Toxicity Characteristic Leachate Procedure (TCLP) requirements.

### C. High Intensity Discharge Lamps:

1. Pulse-Start, Metal-Halide Lamps: Minimum CRI 65 (minimum), color temperature 4000K, and average rated life of 15,000 hours (based on 10 hour starts).

2. Ceramic, Pulse-Start, Metal-Halide Lamps: CRI 80 (minimum), color temperature 4000K, and average rated life of 12,000 hours (based on 10 hour starts).

## **2.6 LED EXIT LIGHT FIXTURES**

- A. Exit light fixtures shall meet applicable requirements of NFPA and UL.
- B. Housing and door shall be die-cast aluminum.
- C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.
- D. Finish shall be satin or fine-grain brushed aluminum.
- E. There shall be no radioactive material used in the fixtures.
- F. Fixtures:
  1. Inscription panels shall be cast or stamped aluminum a minimum of 2.25 mm (0.090 inch) thick, stenciled with 150 mm (6 inch) high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.
  2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.
  3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.
- G. Voltage: Multi-voltage (120 – 277V).

## **2.7 LED LIGHT FIXTURES**

- A. General:
  1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
  2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
  3. LED drivers shall include the following features unless otherwise indicated:
    - a. Minimum efficiency: 85% at full load.
    - b. Minimum Operating Ambient Temperature: -20° C. (-4° F.)
    - c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
    - d. Integral short circuit, open circuit, and overload protection.
    - e. Power Factor: ≥ 0.95.



- f. Total Harmonic Distortion:  $\leq 20\%$ .
- g. Comply with FCC 47 CFR Part 15.
- 4. LED modules shall include the following features unless otherwise indicated:
  - a. Comply with IES LM-79 and LM-80 requirements.
  - b. Minimum CRI 80 and color temperature 3000° K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
  - c. Minimum Rated Life: 50,000 hours per IES L70.
  - d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.
- B. LED Downlights:
  - 1. Housing, LED driver, and LED module shall be products of the same manufacturer.
- C. LED Troffers:
  - 1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
  - 2. Housing, LED driver, and LED module shall be products of the same manufacturer.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.
- B. Align, mount, and level the lighting fixtures uniformly.
- C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20 gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.
- D. Lighting Fixture Supports:
  - 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
  - 2. Shall maintain the fixture positions after cleaning and relamping.
  - 3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.

4. Hardware for recessed fluorescent fixtures:
  - a. Where the suspended ceiling system is supported at the four corners of the fixture opening, hardware devices shall clamp the fixture to the ceiling system structural members, or plaster frame at not less than four points in such a manner as to resist spreading of the support members and safely lock the fixture into the ceiling system.
  - b. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
5. Hardware for surface mounting fluorescent fixtures to suspended ceilings:
  - a. In addition to being secured to any required outlet box, fixtures shall be bolted to a grid ceiling system at four points spaced near the corners of each fixture. The bolts shall be not less than 6 mm (1/4 inch) secured to channel members attached to and spanning the tops of the ceiling structural grid members. Non-turning studs may be attached to the ceiling structural grid members or spanning channels by special clips designed for the purpose, provided they lock into place and require simple tools for removal.
  - b. In addition to being secured to any required outlet box, fixtures shall be bolted to ceiling structural members at four points spaced near the corners of each fixture. Pre-positioned 6 mm (1/4 inch) studs or threaded plaster inserts secured to ceiling structural members shall be used to bolt the fixtures to the ceiling. In lieu of the above, 6 mm (1/4 inch) toggle bolts may be used on new or existing ceiling provided the plaster and lath can safely support the fixtures without sagging or cracking
6. Hardware for recessed lighting fixtures:
  - a. All fixture mounting devices connecting fixtures to the ceiling system or building structure shall have a capacity for a horizontal force of 100 percent of the fixture weight and a vertical force of 400 percent of the fixture weight.
  - b. Mounting devices shall clamp the fixture to the ceiling system structure (main grid runners or fixture framing cross runners) at

four points in such a manner as to resist spreading of these supporting members. Each support point device shall utilize a screw or approved hardware to "lock" the fixture housing to the ceiling system, restraining the fixture from movement in any direction relative to the ceiling. The screw (size No. 10 minimum) or approved hardware shall pass through the ceiling member (T-bar, channel or spline), or it may extend over the inside of the flange of the channel (or spline) that faces away from the fixture, in a manner that prevents any fixture movement.

- c. In addition to the above, the following is required for fixtures exceeding 9 kg (20 pounds) in weight.
    - 1) Where fixtures mounted in ASTM Standard C635 "Intermediate Duty" and "Heavy Duty" ceilings and weigh between 9 kg and 25 kg (20 pounds and 56 pounds), provide two 12 gauge safety hangers hung slack between diagonal corners of the fixture and the building structure.
    - 2) Where fixtures weigh over 25 kg (56 pounds), they shall be independently supported from the building structure by approved hangers. Two-way angular bracing of hangers shall be provided to prevent lateral motion.
  - d. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
7. Surface mounted lighting fixtures:
- a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 6 mm (1/4 inch) bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12 gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 25 kg (56 pounds) shall be supported directly from the building structure.
  - b. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.

- c. Fixtures less than 6.8 kg (15 pounds) in weight and occupying less than 3715 sq cm (two square feet) of ceiling area may, when designed for the purpose, be supported directly from the outlet box when all the following conditions are met.
  - 1) Screws attaching the fixture to the outlet box passthrough round holes (not key-hole slots) in the fixture body.
  - 2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.
  - 3) The outlet box is supported vertically from the building structure.
- d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.
- 8. Single or double pendant-mounted lighting fixtures:
  - a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.
- 9. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine gauge wire hanger, and be secured by an approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.
- E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project, and for all existing lighting fixtures reused under this project.
- F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.
- G. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- H. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

### **3.2 ACCEPTANCE CHECKS AND TESTS**

- A. Perform the following:
  - 1. Visual Inspection:
    - a. Verify proper operation by operating the lighting controls.
    - b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.
  - 2. Electrical tests:
    - a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COTR. Observe for visually detectable flicker over full dimming range, and replace defective components at no cost to the Government.
    - b. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless specifically recommended otherwise by the lamp manufacturer. Burn-in dimmed fluorescent and compact fluorescent lamps for at least 100 hours at full voltage, unless specifically recommended otherwise by the lamp manufacturer. Replace any lamps and ballasts which fail during burn-in.

### **3.3 FOLLOW-UP VERIFICATION**

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

---END---