

**SECTION 04 05 13
MASONRY MORTARING**

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Masonry mortar installed by other concrete and masonry sections.

1.2 RELATED REQUIREMENTS

A. Mortar used in Section:

~~1. deleted~~

~~2. deleted~~

~~3. deleted.~~

~~4.1.~~ Section 04 20 00, UNIT MASONRY.

~~5. deleted.~~

B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
2. C91/C91M-12 - Masonry Cement.
3. C144-11 -Aggregate for Masonry Mortar.
4. C150/C150M-15 - Portland Cement.
5. C207-06(2011) - Hydrated Lime for Masonry Purposes.
6. C270-14a - Mortar of Unit Masonry.
7. C595/C595M-15e1 - Blended Hydraulic Cements.
8. C780-15 - Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry.
9. C979/C979M-10 - Pigments for Integrally Colored Concrete.
10. C1329/C1329M-15 - Mortar Cement.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Test Reports: Certify each product complies with specifications.

1. Mortar.
2. Admixtures.

D. Certificates: Certify each product complies with specifications.

1. Portland cement.
2. Masonry cement.
3. Mortar cement.
4. Hydrated lime.
5. Fine aggregate.
6. Color admixture.

E. Qualifications: Substantiate qualifications comply with specifications.

1. Testing laboratory.

1.5 QUALITY ASSURANCE

A. Preconstruction Testing:

1. Engage independent testing laboratory to tests and submit reports.
 - a. Deliver samples to laboratory in number and quantity required for testing.
2. Test mortar and materials specified.
3. Mortar:
 - a. Test for compressive strength and water retention according to ASTM C270.
 - b. Minimum Mortar compressive strengths 28 days:
 - 1) Type M: 17.2 MPa (2,500 psi).
 - 2) Type S: 12.4 MPa (1,800 psi).
 - 3) Type N: 5.1 MPa (750 psi).
4. Non Staining Cement: Test for water soluble alkali.
 - a. Water Soluble Alkali: Maximum 0.03 percent.
5. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store masonry materials under waterproof covers on planking clear of ground.
 1. Protect loose, bulk materials from contamination.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Hydrated Lime: ASTM C207, Type S.
- B. Aggregate for Masonry Mortar: ASTM C144 and as follows:
 - 1. Light colored sand for mortar for laying face brick.
 - 2. White plastering sand meeting sieve analysis for mortar joints for pointing and laying of structural facing tile units except that 100 percent passes No. 8 sieve, and maximum 5 percent retained on No. 16 sieve.
 - 3. Test sand for color value according to ASTM C40/C40M. Sand producing color darker than specified standard is unacceptable.
- C. Blended Hydraulic Cement: ASTM C595/C595M, Type IS, IP.
- D. Masonry Cement: ASTM C91/C91M. Type N, S, Or M.
 - 1. Use white masonry cement whenever white mortar is specified.
- E. Mortar Cement: ASTM C1329/C1329M, Type N, S or M.
- F. Portland Cement: ASTM C150/C150M, Type I.
 - 1. Use white Portland cement wherever white mortar is specified.
- G. Pigments: ASTM C979/C979M; inorganic, inert, mineral pigments only, unaffected by atmospheric conditions, nonfading, alkali resistant, and water insoluble.
- H. Water: Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.2 PRODUCTS - GENERAL

~~A. deleted~~

~~B-A.~~ Provide each product from one manufacturer.

2.3 MIXES

- A. Pointing Mortar for New Work:

~~1. For Cast Stone or Precast Concrete: Proportion by volume: one part white Portland cement, two parts white sand, and 1/5 part hydrated lime.~~

~~2. Pointing Mortar for Glazed Structural Facing Tile:~~

- a. ~~Proportion by volume: One part white Portland cement, two parts of graded white sand passing Number 50 sieve, and 1/8 part hydrated lime.~~

~~B. deleted.~~

~~C-B.~~ _____ Masonry Mortar: ASTM C270.

1. Admixtures:

- a. Do not use mortar admixtures, and color admixtures unless approved by Contracting Officer's Representative.
- b. Do not use antifreeze compounds.

~~D-C.~~ _____ Colored Mortar:

- 1. Maintain uniform mortar color for exposed work, throughout.
- 2. Match mortar color in approved sample
- 3. Alteration Work Mortar Color: Match existing mortar.

~~4. deleted.~~

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.2 MIXING

- A. Measure ingredients by volume using known capacity container.
- B. Mix for 3 to 5 minutes in a mechanically operated mortar mixer.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar Stiffened Because of Water Loss Through Evaporation:
 - 1. Re-temper by adding water to restore to proper consistency and workability.
 - 2. Discard mortar reaching initial set or unused within two hours of mixing.
- E. Pointing Mortar:
 - 1. Mix dry ingredients with enough water to produce damp mixture of workable consistency retaining shape when formed into ball.
 - 2. Allow mortar to stand in dampened condition for 60 to 90 minutes.
 - 3. Add water to bring mortar to a workable consistency before use.

3.3 MORTARING

- A. Type M Mortar: Use for precast concrete panels,.

- B. Type S Mortar: Use for masonry containing vertical reinforcing bars (non-engineered) and engineered reinforced unit masonry work .
- C. Brick Veneer Over Frame Back Up Walls: Use Type S Portland cement-lime mortar.
- D. Type N Mortar: Use for other masonry work.
- E. Type N Mortar: Use for pointing items and tuck pointing specified.

3.4 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 - 1. Take and test samples during progress of work according to ASTM C780.

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